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SPARE PARTS FOR  
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PASSION FOR **TECHNOLOGY.**



**MOTORSERVICE**  
RHEINMETALL AUTOMOTIVE

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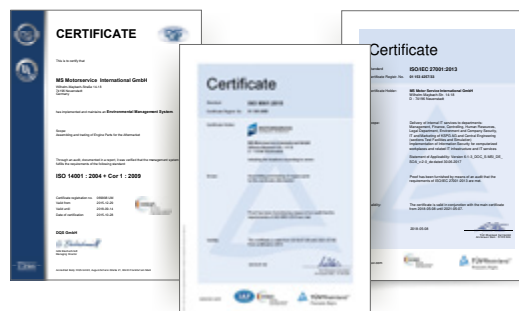
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| CONTENTS   | PAGE        |
|--|-------------|
| Important information                                      | 2           |
| Quality management   | 2           |
| Know-how transfer – professional knowledge from the expert | 4           |
| <b>1. MODERN CLASSIC– PASSENGER CAR</b>                    | <b>6</b>    |
| <b>2. CLASSIC CAR – PASSENGER CAR</b>                      | <b>1005</b> |
| <b>3. MODERN CLASSIC – LIGHT COMMERCIAL VEHICLE</b>        | <b>1579</b> |
| <b>4. CLASSIC CAR – LIGHT COMMERCIAL VEHICLE</b>           | <b>1904</b> |

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|  | Cyl. |  | mm   | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS | Pos | A |
|---|------|---|------|-----------------|---|------------------|---------|----|-----|---|
|   |      |   |      |                 |   |                  |         |    |     |   |
| C32A  | B 6  | 90 x 84   | 3206 | 4               | 9,6:1   | 147-151          | 200-205 | 3  |     |   |
| C32A2   | B 6  | 90 x 84   | 3206 | 4               | 9,6   | 149-151          | 203-205 | 3  |     |   |
| C35A2   | B 6  | 90 x 91   | 3474 | 4               | 9,6   | 151              | 205     | 3  |     |   |
| F22B2   | B 4  | 85 x 95   | 2156 | 4               | 9,5:1   | 108              | 147     | 1  |     |   |
| F23A7   | B 4  | 86 x 97   | 2254 | 4               | 9,3   | 112              | 152     | 2  |     |   |

**A**



**Pos**



**Pos**



**CL Coupe**

|          |                   |       |   |   |
|----------|-------------------|-------|---|---|
| 2.2      | 10.1996 → 09.1997 | F22B2 | B | 1 |
| 2.3 Vtec | 10.1998 → 09.2000 | F23A7 | B | 2 |

**LEGEND II**

|     |                   |      |   |   |
|-----|-------------------|------|---|---|
| 3.2 | 08.1991 → 08.1996 | C32A | B | 3 |
|-----|-------------------|------|---|---|

**LEGEND II Coupe**

|     |                   |       |   |   |
|-----|-------------------|-------|---|---|
| 3.2 | 08.1991 → 12.1992 | C32A2 | B | 3 |
| 3.2 | 08.1991 → 08.1996 | C32A2 | B | 3 |

**RL**

|     |                   |       |   |   |
|-----|-------------------|-------|---|---|
| 3.5 | 10.1995 → 09.2000 | C35A2 | B | 3 |
|-----|-------------------|-------|---|---|

**TL**



|     |                   |      |   |   |
|-----|-------------------|------|---|---|
| 3.2 | 06.1995 → 09.1998 | C32A | B | 3 |
|-----|-------------------|------|---|---|



|          |   |  |                   |   |   |                      |    |                 |                          |        |      |  |  |
|----------|---|--|-------------------|---|---|----------------------|----|-----------------|--------------------------|--------|------|--|--|
| <b>1</b> |   | <b>85</b>  |                   |   |   |                      |    |                 |                          |        |      |  |  |
|          | <b>F22B2</b>                              |  | 10.1996 → 09.1997 | B | 4 | 2156 cm <sup>3</sup> | 4V | 108 kW          | 147 PS                   | ϕ9,5:1 | - 95 |  |  |
|          | <b>CL Coupe</b>                           |  |                   |   |   |                      |    |                 |                          |        |      |  |  |
|          | <b>TW-2213A STD</b>                       | [Pair] AS STD Ø 57.500 / 78.000 // 2.490 St/A  |                   |   |   |                      |    |                 |                          |        |      |  |  |
|          | <b>CB-2213GP 0.25</b>                     | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.500 / 1.625 St/B/G<br><b>CB-2213GP 0,50 / CB-2213GP STD</b> , with oil-hole |                   |   |   |                      |    |                 |                          |        |      |  |  |
|          | <b>MS-2213GP 0.25</b>                     | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.125 St/B/G<br><b>MS-2213GP 0,50 / MS-2213GP STD</b>                 |                   |   |   |                      |    |                 |                          |        |      |  |  |
| <b>2</b> |   | <b>86</b>  |                   |   |   |                      |    |                 |                          |        |      |  |  |
|          | <b>F23A7</b>                              |  | 10.1998 → 09.2000 | B | 4 | 2254 cm <sup>3</sup> | 4V | 112 kW          | 152 PS                   | ϕ9,3   | - 97 |  |  |
|          | <b>CL Coupe</b>                           |  |                   |   |   |                      |    |                 |                          |        |      |  |  |
|          | <b>50 005 080</b>                         | mechanical; metal  |                   |   |   |                      |    |                 |                          |        |      |  |  |
| <b>3</b> |   | <b>90</b>  |                   |   |   |                      |    |                 |                          |        |      |  |  |
|          | <b>C32A</b>                               |  | 08.1991 → 09.1998 | B | 6 | 3206 cm <sup>3</sup> | 4V | 147-151 kW      | 200-205 PS               | ϕ9,6:1 | - 84 |  |  |
|          | <b>C32A2</b>                              |  | 08.1991 → 08.1996 | B | 6 | 3206 cm <sup>3</sup> | 4V | 149-151 kW      | 203-205 PS               | ϕ9,6   | - 84 |  |  |
|          | <b>C35A2</b>                              |  | 10.1995 → 09.2000 | B | 6 | 3474 cm <sup>3</sup> | 4V | 151 kW          | 205 PS                   | ϕ9,6   | - 91 |  |  |
|          | <b>LEGEND II, LEGEND II Coupe, RL, TL</b> |  |                   |   |   |                      |    |                 |                          |        |      |  |  |
|          | <b>V3816</b>                              | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III   |                   |   |   |                      |    | <b>81-72001</b> | EX; 11.06/ x 5.5 x 54 G1 |        |      |  |  |

# ALFA ROMEO

**A**


|            |        | Cyl. |  | mm           | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos |
|------------|--------|------|---|--------------|-----------------|---|------------------|---------|---------|-----|
| AR 00515   | B      | 4    |   | 84 x 88,5    | 1962            | 2   | 9:1              | 92-93   | 125-126 | 21  |
| AR 01588   | B      | 4    |   | 84 x 88,5    | 1962            | 2   | 10:1             | 88      | 120     | 22  |
| AR 06134   | B (A)  | 4    |   | 80 x 88,5    | 1779            | 2   | 7,5:1            | 110-114 | 150-155 | 1   |
| AR 06166   | B      | 4    |   | 84 x 88,5    | 1962            | 2   | 10               | 107     | 146     | 23  |
| AR 06168   | B      | 4    |   | 80 x 88,5    | 1779            | 2   | 9,5:1            | 88      | 120     | 2   |
| AR 06224   | B      | 4    |   | 84 x 88,5    | 1962            | 2   | 10:1             | 107-109 | 146-148 | 24  |
| AR 06410   | B      | 6    |   | 93 x 72,6    | 2959            | 2   | 9,5:1            | 136-141 | 184-192 | 43  |
| AR 06420   | B      | 4    |   | 84 x 88,5    | 1962            | 2   | 10:1             | 105-109 | 143-148 | 25  |
| AR 06430   | B      | 6    |   | 93 x 72,6    | 2959            | 2   | 10               | 147     | 200     | 43  |
| AR 06476   | B (A)  | 4    |   | 84 x 90      | 1995            | 2   | 8:1              | 128-129 | 174-175 | 26  |
| AR 16102   | B      | 6    |   | 93 x 72,6    | 2959            | 4   | 10,1             | 162     | 220     | 44  |
| AR 30734   | B      | 4    |   | 84 x 67,2    | 1490            | 2   | 9,5:1            | 77      | 105     | 27  |
| AR 30736   | B      | 4    |   | 87 x 72      | 1712            | 2   | 9,5:1            | 79-81   | 107-110 | 32  |
| AR 30737   | B      | 4    |   | 87 x 72      | 1712            | 2   | 9,5:1            | 77-80   | 105-109 | 33  |
| AR 30737 A | B      | 4    |   | 87 x 72      | 1712            | 2   | 9,5:1            | 77-79   | 105-107 | 33  |
| AR 30743   | B      | 4    |   | 80 x 59      | 1186            | 2   | 9,5:1            | 57      | 78      | 3   |
| AR 30746   | B      | 4    |   | 87 x 72      | 1712            | 4   | 10:1             | 101     | 137     | 34  |
| AR 30747   | B      | 4    |   | 87 x 72      | 1712            | 4   | 10:1             | 95-97   | 129-132 | 35  |
| AR 30750   | B      | 4    |   | 84 x 67,2    | 1490            | 2   | 9,5:1            | 74      | 101     | 28  |
| AR 30751   | B      | 4    |   | 84 x 67,2    | 1490            | 2   | 9,5:1            | 71-72   | 97-98   | 28  |
| AR 30753   | B      | 4    |   | 80 x 67,2    | 1351            | 2   | 9,5              | 65-66   | 88-90   | 3   |
| AR 30755   | B      | 4    |   | 80 x 67,2    | 1351            | 2   | 9,5              | 65-66   | 88-90   | 4   |
| AR 32102   | B      | 4    |   | 82 x 75,7    | 1598            | 4   | 10,3:1           | 82-88   | 112-120 | 6   |
| AR 32201   | B      | 4    |   | 82 x 82,7    | 1747            | 4   | 10,3             | 106     | 144     | 7   |
| AR 32301   | B      | 4    |   | 83 x 91      | 1970            | 4   | 10,1             | 114     | 155     | 16  |
| AR 32302   | D (A)  | 4    |   | 82 x 90,4    | 1910            | 2   | 18,5             | 77      | 105     | 8   |
| AR 33201   | B      | 4    |   | 84 x 72      | 1596            | 2   | 9,5              | 76      | 103     | 29  |
| AR 33401   | B      | 4    |   | 87 x 72      | 1712            | 4   | 10:1             | 95      | 129     | 34  |
| AR 33501   | B      | 4    |   | 80 x 67,2    | 1351            | 2   | 9,5:1            | 66      | 90      | 5   |
| AR 33503   | B      | 4    |   | 82 x 64,9    | 1370            | 4   | 10,5             | 76      | 103     | 9   |
| AR 33601   | D (LA) | 4    |   | 82,6 x 90    | 1929            | 2   | 19,2             | 66-68   | 90-92   | 14  |
| AR 34103   | B      | 4    |   | 83 x 91      | 1970            | 4   | 10               | 114     | 155     | 17  |
| AR 34202   | D (LA) | 5    |   | 82 x 90,4    | 2387            | 2   | 18,45            | 100     | 136     | 10  |
| AR 38201   | B      | 4    |   | 82 x 75,7    | 1598            | 4   |                  | 88      | 120     | 11  |
| AR 38401   | B      | 4    |   | 82 x 82,7    | 1747            | 4   | 10,3             | 103     | 140     | 11  |
| AR 64301   | B      | 6    |   | 93 x 72,6    | 2959            | 2   | 10               | 147     | 200     | 45  |
| AR 64304   | B      | 6    |   | 93 x 72,6    | 2959            | 4   | 10:1             | 156-171 | 212-233 | 46  |
| AR 64305   | B      | 6    |   | 93 x 72,6    | 2959            | 2   | 9,5/10:1         | 132     | 180     | 47  |
| AR 64307   | B      | 6    |   | 93 x 72,6    | 2959            | 4   | 10:1             | 170     | 231     | 46  |
| AR 64308   | B      | 6    |   | 93 x 72,6    | 2959            | 4   | 10               | 150-170 | 204-231 | 46  |
| AR 66301   | B      | 6    |   | 93 x 72,6    | 2959            | 4   | 10:1             | 152-155 | 207-211 | 45  |
| AR 66302   | B      | 6    |   | 93 x 72,6    | 2959            | 4   | 10:1             | 151-155 | 205-211 | 45  |
| AR 66303   | B      | 6    |   | 93 x 72,6    | 2959            | 2   | 9,5:1            | 132     | 180     | 47  |
| AR 67102   | B      | 4    |   | 84 x 80      | 1773            | 2   | 10               | 93      | 127     | 30  |
| AR 67105   | B      | 4    |   | 83,5 x 80    | 1748            | 2   | 10,3             | 83-85   | 113-115 | 20  |
| AR 67106   | B      | 4    |   | 82 x 82,7    | 1747            | 4   | 10,3             | 103     | 140     | 12  |
| AR 67201   | B      | 4    |   | 84 x 90      | 1995            | 2   | 10               | 104-106 | 141-144 | 25  |
| AR 67202   | B      | 4    |   | 84 x 90      | 1995            | 2   | 10               | 104-106 | 141-144 | 31  |
| AR 67204   | B      | 4    |   | 83 x 91      | 1970            | 4   | 10:1             | 110     | 150     | 18  |
| AR 67299   | B      | 4    |   | 83 x 91      | 1970            | 4   | 10               | 110-114 | 150-155 | 19  |
| AR 67302   | B      | 6    |   | 91,35 x 63,4 | 2492            | 2   | 10:1             | 120     | 163     | 37  |
| AR 67303   | B      | 6    |   | 88 x 68,3    | 2492            | 2   | 10:1             | 120     | 163     | 36  |
| AR 67501   | D (A)  | 4    |   | 82,6 x 90    | 1929            | 2   | 19,2             | 66-68   | 90-92   | 15  |
| AR 67601   | B      | 4    |   | 82 x 75,7    | 1598            | 4   | 10,3             | 88      | 120     | 13  |
| VM 07 B    | D (A)  | 4    |   | 92 x 94      | 2499            | 2   | 22               | 92      | 125     | 38  |
| VM 08 B    | D (A)  | 4    |   | 92 x 94      | 2499            | 2   | 22               | 92      | 125     | 39  |
| VM 31 B    | D (A)  | 4    |   | 92 x 94      | 2499            | 2   | 22               | 92-125  | 125-170 | 40  |
| VM 32 B    | D (A)  | 4    |   | 92 x 94      | 2499            | 2   | 22               | 92      | 125     | 39  |
| VM 81 A    | D (A)  | 4    |   | 92 x 90      | 2393            | 2   | 22               | 81      | 110     | 41  |
| VM 84 A    | D (A)  | 4    |   | 92 x 94      | 2499            | 2   | 22               | 84      | 114     | 42  |

|  |                   |          | Pos |                         |   |                   | Pos      | A |    |
|--|-------------------|----------|-----|-------------------------|---|-------------------|----------|---|----|
|  |                   |          |     |                         |   |                   |          |   |    |
|  |                   |          |     | 1.8 16V T.SPARK (932A3) | 05.2000 → 10.2000                       | AR 32201          | B        | 7 |    |
|  |                   |          |     | 1.9 JTD (932B2)         | 05.2000 → 10.2000                       | AR 32302          | D        | 8 |    |
| <b>145 (930_)</b>                          |                   |          |     | <b>164 (164_)</b>       |   |                   |          |   |    |
| 1.4 i.e. (930.A3)                          | 07.1994 → 12.1996 | AR 33501 | B   | 5                       | 2.0 (164A2C, 164A2L, 164A2H)            | 11.1987 → 10.1992 | AR 06420 | B | 25 |
| 1.4 i.e. 16V T.S. (930.A3A)                | 12.1996 → 01.2001 | AR 33503 | B   | 9                       | 2.0 T.S. (164.A2C, 164.A2L)             | 06.1987 → 09.1992 | AR 06420 | B | 25 |
| 1.6 16V T.S. (930.A2C)                     | 09.1997 → 12.2000 | AR 32102 | B   | 6                       | 2.0 T.S. (164.A2H)                      | 06.1987 → 09.1992 | AR 06420 | B | 25 |
| 1.6 i.e. (930.A2)                          | 10.1994 → 12.1996 | AR 33201 | B   | 29                      | 2.0 Turbo (164A2B)                      | 10.1987 → 09.1998 | AR 06476 | B | 26 |
| 1.6 i.e. 16V T.S. (930.A2)                 | 12.1996 → 01.2001 | AR 38201 | B   | 11                      | 2.0 Turbo (164A2B)                      | 02.1988 → 10.1992 | AR 06476 | B | 26 |
| 1.6 i.e. 16V T.S. (930.A2)                 | 12.1996 → 01.2001 | AR 67601 | B   | 13                      | 2.0 Twin Spark (164A2)                  | 06.1987 → 09.1992 | AR 06420 | B | 25 |
| 1.7 (930.A1A)                              | 07.1994 → 10.1997 | AR 30736 | B   | 32                      | 2.0 Twin Spark (164A2C, 164A2L, 164A2H) | 07.1990 → 10.1992 | AR 06420 | B | 25 |
| 1.7 i.e. 16V (930.A1)                      | 10.1994 → 12.1996 | AR 33401 | B   | 34                      | 2.5 TD (164.A1A)                        | 06.1987 → 09.1992 | VM 84 A  | D | 42 |
| 1.8 i.e. 16V (930.A1A)                     | 03.1998 → 01.2001 | AR 32201 | B   | 7                       | 2.5 TD (164.K2A, 164.K2B)               | 09.1992 → 09.1998 | VM 08 B  | D | 39 |
| 1.8 i.e. 16V T.S. (930.A1A)                | 12.1996 → 12.1998 | AR 67106 | B   | 12                      | 2.5 TD (164.K2A, 164.K2B)               | 09.1992 → 09.1998 | VM 32 B  | D | 39 |
| 1.9 D (930A4)                              | 07.1994 → 02.1999 | AR 67501 | D   | 15                      | 3.0 (164A)                              | 11.1987 → 09.1991 | AR 06410 | B | 43 |
| 1.9 JTD (930.A4B)                          | 02.1999 → 01.2001 | AR 32302 | D   | 8                       | 3.0 (164AG)                             | 09.1990 → 12.1993 | AR 06410 | B | 43 |
| 1.9 TD (930.A4)                            | 10.1994 → 02.1999 | AR 33601 | D   | 14                      | 3.0 (164AG, 164H1)                      | 09.1993 → 12.1995 | AR 64304 | B | 46 |
| 1.9 TD (930.A4)                            | 10.1994 → 02.1999 | AR 67501 | D   | 15                      | 3.0 (164H1)                             | 04.1993 → 02.1995 | AR 64304 | B | 46 |
| 2.0 16V (930.A5)                           | 03.1998 → 01.2001 | AR 32301 | B   | 16                      | 3.0 (164H1)                             | 03.1995 → 08.1997 | AR 64304 | B | 46 |
| 2.0 16V T.S. (930.A5)                      | 10.1995 → 01.2001 | AR 67204 | B   | 18                      | 3.0 (164K1)                             | 09.1991 → 10.1995 | AR 66301 | B | 45 |
| <b>146 (930_)</b>                          |                   |          |     |                         |   |                   |          |   |    |
| 1.4 i.e. (930.B3)                          | 12.1994 → 12.1996 | AR 33501 | B   | 5                       | 3.0 24V (164.K1)                        | 09.1992 → 09.1998 | AR 66301 | B | 45 |
| 1.4 i.e. 16V T.S. (930.B3A)                | 11.1996 → 01.2001 | AR 33503 | B   | 9                       | 3.0 24V (164.K1)                        | 09.1992 → 09.1998 | AR 66302 | B | 45 |
| 1.6 16V T.S. (930.B2C)                     | 09.1997 → 12.2000 | AR 32102 | B   | 6                       | 3.0 24V (164K1G, 164K1F)                | 03.1995 → 10.1997 | AR 66302 | B | 45 |
| 1.6 i.e. (930.B2)                          | 12.1994 → 12.1996 | AR 33201 | B   | 29                      | 3.0 24V (164K1M)                        | 11.1992 → 10.1997 | AR 64308 | B | 46 |
| 1.7 i.e. 16V (930.B1)                      | 12.1994 → 12.1996 | AR 33401 | B   | 34                      | 3.0 24V Q4 (164.K1M, 164.K1C)           | 02.1994 → 09.1998 | AR 64307 | B | 46 |
| 1.8 i.e. 16V T.S. (930.B1A)                | 11.1996 → 01.2001 | AR 38401 | B   | 11                      | 3.0 24V Q4 (164.K1M, 164.K1C)           | 02.1994 → 09.1998 | AR 64308 | B | 46 |
| 1.8 i.e. 16V T.S. (930.B1A)                | 11.1996 → 01.2001 | AR 67106 | B   | 12                      | 3.0 24V QV (164.H1)                     | 09.1992 → 09.1998 | AR 64304 | B | 46 |
| 1.8 i.e. 16V T.S. (930.B1A)                | 03.1998 → 01.2001 | AR 32201 | B   | 7                       | 3.0 24V QV All-wheel Drive (164K1H)     | 11.1992 → 10.1997 | AR 64304 | B | 46 |
| 1.9 D (930.B4)                             | 05.1995 → 09.1996 | AR 67501 | D   | 15                      | 3.0 24V QV All-wheel Drive (164K1H)     | 11.1992 → 10.1997 | AR 64307 | B | 46 |
| 1.9 JTD (930.B4B)                          | 02.1999 → 01.2001 | AR 32302 | D   | 8                       | 3.0 V6 (164.A)                          | 06.1987 → 09.1992 | AR 06410 | B | 43 |
| 1.9 TD (930.B4A)                           | 12.1994 → 02.1999 | AR 33601 | D   | 14                      | 3.0 V6 (164.H1A, 164.H1B, 164.K1P)      | 09.1992 → 09.1998 | AR 64305 | B | 47 |
| 1.9 TD (930.B4A)                           | 12.1994 → 02.1999 | AR 67501 | D   | 15                      | 3.0 V6 (164.H1A, 164.H1B, 164.K1P)      | 09.1992 → 09.1998 | AR 66303 | B | 47 |
| 2.0 16V T.S. (930.B5)                      | 10.1995 → 01.2001 | AR 67204 | B   | 18                      | 3.0 i.e. QV (164.AG)                    | 09.1990 → 09.1992 | AR 06430 | B | 43 |
| <b>155 (167_)</b>                          |                   |          |     |                         |   |                   |          |   |    |
| 1.6 16V T.S. (167.A6A)                     | 05.1996 → 12.1997 | AR 67601 | B   | 13                      | 3.0 i.e. QV (164.AG)                    | 09.1990 → 09.1992 | AR 64301 | B | 45 |
| 1.7 T.S. (167.A4D, 167.A4H)                | 04.1993 → 04.1996 | AR 67105 | B   | 20                      | <b>166 (936_)</b>                       |                   |          |   |    |
| 1.7 T.S. 16V (167.A4N)                     | 05.1996 → 12.1997 | AR 67106 | B   | 12                      | 2.0 T.Spark (936A3A_)                   | 09.1998 → 10.2000 | AR 34103 | B | 17 |
| 1.8 T.S. Sport (167.A4A, 167.A4C, 167.A4E) | 03.1992 → 12.1996 | AR 67102 | B   | 30                      | 2.4 JTD (936A2A_)                       | 09.1998 → 10.2000 | AR 34202 | D | 10 |
| 1.9 TD (167.A3B, 167.A3)                   | 04.1993 → 12.1997 | AR 67501 | D   | 15                      | <b>33 (907A_)</b>                       |                   |          |   |    |
| 2.0 T.S. (167.A2A, 167.A2D)                | 02.1992 → 05.1995 | AR 67201 | B   | 25                      | 1.2 (907A4)                             | 07.1990 → 09.1992 | AR 30743 | B | 3  |
| 2.0 T.S. (167.A2A, 167.A2D)                | 02.1992 → 05.1995 | AR 67202 | B   | 31                      | 1.4 i.e. (907.A3A, 907.A3B)             | 06.1991 → 09.1994 | AR 30753 | B | 3  |
| 2.0 T.S. (167.A2D)                         | 02.1992 → 01.1995 | AR 67201 | B   | 25                      | 1.4 i.e. (907.A3A, 907.A3B)             | 06.1991 → 09.1994 | AR 30753 | B | 3  |
| 2.0 T.S. (167.A2D)                         | 02.1992 → 01.1995 | AR 67202 | B   | 31                      | 1.4 i.e. (907.A3A, 907.A3B)             | 06.1991 → 09.1994 | AR 30755 | B | 4  |
| 2.0 T.S. 16V (167.A2G)                     | 03.1995 → 12.1997 | AR 67204 | B   | 18                      | 1.4 i.e. (907.A3A, 907.A3B)             | 06.1991 → 09.1994 | AR 30755 | B | 4  |
| 2.0 T.S. 16V (167.A2G)                     | 03.1995 → 12.1997 | AR 67299 | B   | 19                      | 1.4 i.e. (907.A3A, 907.A3B)             | 06.1991 → 09.1994 | AR 30755 | B | 4  |
| 2.5 TD (167.A1A, 167.A1G)                  | 04.1993 → 03.1995 | VM 07 B  | D   | 38                      | 1.5 (907A2)                             | 01.1990 → 04.1993 | AR 30734 | B | 27 |
| 2.5 TD (167.A1A, 167.A1G)                  | 04.1995 → 12.1997 | VM 31 B  | D   | 40                      | 1.5 i.e (907A2B)                        | 01.1990 → 09.1994 | AR 30751 | B | 28 |
| 2.5 V6 (167.A1C, 167.A1E)                  | 10.1992 → 03.1995 | AR 67302 | B   | 37                      | 1.5 i.e. (907A2A)                       | 07.1990 → 08.1991 | AR 30750 | B | 28 |
| 2.5 V6 (167.A1C, 167.A1E)                  | 04.1995 → 12.1997 | AR 67303 | B   | 36                      | 1.7 16V (907.A1B)                       | 01.1990 → 03.1992 | AR 30746 | B | 34 |
| <b>156 (932_)</b>                          |                   |          |     |                         |   |                   |          |   |    |
| 1.8 16V T.SPARK (932.A3)                   | 09.1997 → 10.2000 | AR 32201 | B   | 7                       | 1.7 16V (907.A1C)                       | 01.1990 → 03.1992 | AR 30747 | B | 35 |
| 1.9 JTD (932B2)                            | 09.1997 → 10.2000 | AR 32302 | D   | 8                       | 1.7 16V (907.A1C)                       | 01.1990 → 09.1994 | AR 30747 | B | 35 |
| <b>156 Sportwagon (932_)</b>               |                   |          |     |                         |   |                   |          |   |    |
|  |                   |          |     |                         | 1.7 16V (907.A1C)                       | 01.1990 → 09.1994 | AR 30747 | B | 35 |
|  |                   |          |     |                         | 1.7 16V 4x4 (907.A1G)                   | 01.1990 → 09.1994 | AR 30747 | B | 35 |
|  |                   |          |     |                         | 1.7 16V 4x4 (907.A1G)                   | 01.1990 → 09.1994 | AR 30747 | B | 35 |
|  |                   |          |     |                         | 1.7 16V 4x4 (907A1F)                    | 01.1990 → 09.1994 | AR 30746 | B | 34 |
|  |                   |          |     |                         | 1.7 i.e. (907.A1A)                      | 01.1990 → 09.1994 | AR 30736 | B | 32 |

**A**

**Pos**

**Pos**

|                                       |                   |            |   |    |
|---------------------------------------|-------------------|------------|---|----|
| 1.7 i.e. (907.A1A)                    | 01.1990 → 09.1994 | AR 30737   | B | 33 |
| 1.7 i.e. (907.A1A)                    | 04.1992 → 09.1994 | AR 30737 A | B | 33 |
| 1.7 i.e. 4x4 (907.A1G)                | 01.1990 → 09.1994 | AR 30736   | B | 32 |
| 1.7 i.e. 4x4 (907.A1G)                | 01.1990 → 09.1994 | AR 30737   | B | 33 |
| <b>33 Sportwagon (907B_)</b>          |                   |            |   |    |
| 1.4 i.e. (907B3B)                     | 06.1991 → 09.1994 | AR 30753   | B | 3  |
| 1.4 i.e. (907B3B)                     | 06.1991 → 09.1994 | AR 30755   | B | 4  |
| 1.4 i.e. (907B3B)                     | 06.1991 → 09.1994 | AR 30755   | B | 4  |
| 1.4 i.e. 4x4 (907B3)                  | 07.1990 → 09.1994 | AR 30755   | B | 4  |
| 1.5 i.e. (907B2B)                     | 01.1990 → 09.1994 | AR 30751   | B | 28 |
| 1.7 16V (907.B1G)                     | 01.1990 → 09.1994 | AR 30747   | B | 35 |
| 1.7 16V (907.B1G)                     | 01.1990 → 09.1994 | AR 30747   | B | 35 |
| 1.7 16V (907B1B)                      | 07.1990 → 09.1994 | AR 30746   | B | 34 |
| 1.7 16V 4x4 (907.B1H)                 | 01.1990 → 03.1992 | AR 30747   | B | 35 |
| 1.7 16V 4x4 (907.B1H)                 | 01.1990 → 09.1994 | AR 30747   | B | 35 |
| 1.7 16V 4x4 (907B1H)                  | 07.1990 → 09.1994 | AR 30746   | B | 34 |
| 1.7 i.e. (907.B1A)                    | 01.1990 → 03.1992 | AR 30736   | B | 32 |
| 1.7 i.e. (907.B1A)                    | 01.1990 → 03.1992 | AR 30737   | B | 33 |
| 1.7 i.e. (907.B1A)                    | 03.1992 → 09.1994 | AR 30737   | B | 33 |
| 1.7 i.e. (907.B1A)                    | 04.1992 → 09.1994 | AR 30737   | B | 33 |
| 1.7 i.e. 4x4 (907.B1E)                | 01.1990 → 03.1992 | AR 30736   | B | 32 |
| 1.7 i.e. 4x4 (907.B1E)                | 01.1990 → 03.1992 | AR 30737   | B | 33 |
| 1.7 i.e. 4x4 (907B1D)                 | 04.1992 → 09.1994 | AR 30737   | B | 33 |
| <b>75 (162B_)</b>                     |                   |            |   |    |
| 1.8 (162.B1L, 162.B1F)                | 09.1988 → 02.1992 | AR 06168   | B | 2  |
| 1.8 Turbo (162.B1C, 162.B1D, 162.B1G) | 09.1986 → 02.1992 | AR 06134   | B | 1  |
| 2.0 T.S Cat (162.B4A)                 | 05.1985 → 02.1992 | AR 06224   | B | 24 |
| 2.0 T.S. (162.4CB, 162.B4, 162.B4A)   | 01.1987 → 02.1992 | AR 06166   | B | 23 |
| 2.0 T.S. (162.4CB, 162.B4, 162.B4A)   | 01.1987 → 02.1992 | AR 06224   | B | 24 |
| 2.4 TD (162B5)                        | 01.1989 → 02.1992 | VM 81 A    | D | 41 |
| <b>GTV (916_)</b>                     |                   |            |   |    |
| 3.0 V6 24V (916.C1)                   | 10.1996 → 10.2000 | AR 16102   | B | 44 |
| <b>SPIDER (115_)</b>                  |                   |            |   |    |
| 2000 (11538, 115A1)                   | 01.1977 → 12.1993 | AR 00515   | B | 21 |
| 2000 (115A1A)                         | 01.1990 → 12.1993 | AR 01588   | B | 22 |
| <b>SPIDER (916_)</b>                  |                   |            |   |    |
| 2.0 T.SPARK 16V (916S2B)              | 05.1998 → 08.2000 | AR 32301   | B | 16 |



|          |   |  |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
|----------|---|--|---|---|---|----------------------|----|------------|-----------------|--|---|------|--|--|--|--|--|--|--|--|
| <b>1</b> |   | <b>80</b>  |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
|          | AR 06134  | 09.1986 → 02.1992  | B | A | 4 | 1779 cm <sup>3</sup> | 2V | 110-114 kW | 150-155 PS      | ϕ7,5:1   | - | 88.5 |  |  |  |  |  |  |  |  |
|          | 75 (162B_)  |  |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
|          | 7.21565.70.0  | fuel pump; in-line; electrical                             |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
| <b>2</b> |   | <b>80</b>  |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
|          | AR 06168  | 09.1988 → 02.1992  | B |   | 4 | 1779 cm <sup>3</sup> | 2V | 88 kW      | 120 PS          | ϕ9,5:1   | - | 88.5 |  |  |  |  |  |  |  |  |
|          | 75 (162B_)  |  |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
|          | 7.21287.53.0  | fuel pump; in-line; electrical                             |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
| <b>3</b> |   | <b>80</b>  |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
|          | AR 30743  | 07.1990 → 09.1992  | B |   | 4 | 1186 cm <sup>3</sup> | 2V | 57 kW      | 78 PS           | ϕ9,5:1   | - | 59   |  |  |  |  |  |  |  |  |
|          | AR 30753  | 06.1991 → 09.1994  | B |   | 4 | 1351 cm <sup>3</sup> | 2V | 65-66 kW   | 88-90 PS        | ϕ9,5   | - | 67.2 |  |  |  |  |  |  |  |  |
|          | 33 (907A_), 33 Sportwagon (907B_)                         |  |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
|          | 56010   | IN; 39.8 x 8 x 92 x S - Cr - 45° - 22 - III                |   |   |   |                      |    |            | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |   |      |  |  |  |  |  |  |  |  |
| <b>4</b> |   | <b>80</b>  |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
|          | AR 30755  | 07.1990 → 09.1994  | B |   | 4 | 1351 cm <sup>3</sup> | 2V | 65-66 kW   | 88-90 PS        | ϕ9,5   | - | 67.2 |  |  |  |  |  |  |  |  |
|          | 33 (907A_), 33 Sportwagon (907B_)                         |  |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
|          | 56010   | IN; 39.8 x 8 x 92 x S - Cr - 45° - 22 - III                |   |   |   |                      |    |            | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |   |      |  |  |  |  |  |  |  |  |
|          | 7.05270.60.0  | lambda sensor; control sensor; heated                      |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
| <b>5</b> |   | <b>80</b>  |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
|          | AR 33501  | 07.1994 → 12.1996  | B |   | 4 | 1351 cm <sup>3</sup> | 2V | 66 kW      | 90 PS           | ϕ9,5:1   | - | 67.2 |  |  |  |  |  |  |  |  |
|          | 145 (930_), 146 (930_)                                    |  |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
|          | 56010   | IN; 39.8 x 8 x 92 x S - Cr - 45° - 22 - III                |   |   |   |                      |    |            | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |   |      |  |  |  |  |  |  |  |  |
|          | 7.05432.09.0  | stepper motor; electrical                                  |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
| <b>6</b> |   | <b>82</b>  |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
|          | AR 32102  | 09.1997 → 12.2000  | B |   | 4 | 1598 cm <sup>3</sup> | 4V | 82-88 kW   | 112-120 PS      | ϕ10,3:1  | - | 75.7 |  |  |  |  |  |  |  |  |
|          | 145 (930_), 146 (930_)                                    |  |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
|          | 560018  | EX; 28.1 x 7 x 108.5 x A/S - Cr - 45° - VS - 22 - III      |   |   |   |                      |    |            | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |   |      |  |  |  |  |  |  |  |  |
|          | 560017  | IN; 33.6 x 7 x 113.1 x S - Cr - 45° - 22 - III             |   |   |   |                      |    |            | <b>81-17123</b> | EX; 13.03/ x 7 x 46 G2                                     |   |      |  |  |  |  |  |  |  |  |
|          |   |  |   |   |   |                      |    |            | <b>81-17122</b> | IN; 13.03/ x 7 x 42.5 G2                                   |   |      |  |  |  |  |  |  |  |  |
|          | 7.28668.01.0  | mechanical   |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
|          | 7.29222.01.0  |  |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
|          | 7.29232.01.0  |  |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
|          | 7.22701.05.0  | air mass sensor; electrical, Sensor without measuring tube |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
| <b>7</b> |   | <b>82</b>  |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
|          | AR 32201  | 09.1997 → 01.2001  | B |   | 4 | 1747 cm <sup>3</sup> | 4V | 106 kW     | 144 PS          | ϕ10,3  | - | 82.7 |  |  |  |  |  |  |  |  |
|          | 145 (930_), 146 (930_), 156 (932_), 156 Sportwagon (932_) |  |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
|          | 560018  | EX; 28.1 x 7 x 108.5 x A/S - Cr - 45° - VS - 22 - III      |   |   |   |                      |    |            | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |   |      |  |  |  |  |  |  |  |  |
|          | 560017  | IN; 33.6 x 7 x 113.1 x S - Cr - 45° - 22 - III             |   |   |   |                      |    |            | <b>81-17123</b> | EX; 13.03/ x 7 x 46 G2                                     |   |      |  |  |  |  |  |  |  |  |
|          |   |  |   |   |   |                      |    |            | <b>81-17122</b> | IN; 13.03/ x 7 x 42.5 G2                                   |   |      |  |  |  |  |  |  |  |  |
|          | 7.29222.01.0  |  |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |
|          | 7.22701.05.0  | air mass sensor; electrical, Sensor without measuring tube |   |   |   |                      |    |            |                 |  |   |      |  |  |  |  |  |  |  |  |

**A**
**8**
**82**

|  |  |   |      |                 |  |                      |    |       |        |        |        |
|--|--|---|------|-----------------|--|----------------------|----|-------|--------|--------|--------|
|  | <b>AR 32302</b>  | 09.1997→01.2001   | D    | A               | 4  | 1910 cm <sup>3</sup> | 2V | 77 kW | 105 PS | € 18,5 | - 90.4 |
|  | <b>145 (930_), 146 (930_), 156 (932_), 156 Sportwagon (932_)</b> |   |      |                 |  |                      |    |       |        |        |        |
|  | <b>94 966 600</b>  | Cylinder diameter: 82.01; KH: 47.25; MT: -17.5; MØ: 37.5; GL: 73.25; piston pin: 25.988x61; number of piston rings: 3<br>RTK, KBB<br>T15 3 MO G6<br>NM 2<br>DSF 3 CR<br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than |      |                 |  |                      |    |       |        |        |        |
|  |  | 0   | 1,60 |                 |  |                      |    |       |        |        | +0,80  |
|  |  | 1   | 1,70 |                 |  |                      |    |       |        |        | +0,90  |
|  |  | 2   | 1,80 |                 |  |                      |    |       |        |        | +0,90  |
|  | <b>79 502 600</b>  | [Pair] AS STD Ø 68.040 / 82.430 // 2.490 St/A   |      |                 |  |                      |    |       |        |        |        |
|  | <b>37 087 610</b>  | [Set] PL 0,25 Ø 50.555 / 53.900 / 19.500 / 1.659 St/B/G   |      |                 |  |                      |    |       |        |        |        |
|  |  | <b>37 087 620 0,50 / 37 087 600 STD</b>   |      |                 |  |                      |    |       |        |        |        |
|  | <b>37 088 610</b>  | [Set] HL 0,25 Ø 59.750 / 63.700 / 20.750 / 1.969 St/B/G   |      |                 |  |                      |    |       |        |        |        |
|  |  | <b>37 088 620 0,50 / 37 088 600 STD</b>   |      |                 |  |                      |    |       |        |        |        |
|  | <b>171062</b>  | EX; 34.5 x 8 x 115.1 x A/S - Cr - 45° - 22 - III  |      | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |                      |    |       |        |        |        |
|  | <b>171046</b>  | IN; 35.5 x 8 x 115 x A/S - Cr - 45° - 22 - III  |      | <b>81-17129</b> | IN/EX; 14.03/ x 8.02 x 43 G1                               |                      |    |       |        |        |        |
|  |  |   |      | <b>81-17128</b> | IN/EX; 14.06/ x 8.02 x 43 G1                               |                      |    |       |        |        |        |
|  | <b>50 007 568</b>  | CAM, chilled cast iron  |      |                 |  |                      |    |       |        |        |        |
|  | <b>7.28503.02.0</b>  | mechanical  |      |                 |  |                      |    |       |        |        |        |
|  | <b>7.22701.05.0</b>  | air mass sensor; electrical, Sensor without measuring tube  |      |                 |  |                      |    |       |        |        |        |
|  | <b>7.18222.08.0</b>  | intake manifold pressure sensor; pneumatic  |      |                 |  |                      |    |       |        |        |        |
|  | <b>7.02256.03.0</b>  | pressure transducer (EGR); electro-pneumatic  |      |                 |  |                      |    |       |        |        |        |

**9**
**82**

|  |                               |  |   |                 |  |                      |    |       |        |        |        |
|--|-------------------------------|--|---|-----------------|--|----------------------|----|-------|--------|--------|--------|
|  | <b>AR 33503</b>               | 11.1996→01.2001  | B |                 | 4  | 1370 cm <sup>3</sup> | 4V | 76 kW | 103 PS | € 10,5 | - 64.9 |
|  | <b>145 (930_), 146 (930_)</b> |  |   |                 |  |                      |    |       |        |        |        |
|  | <b>560016</b>                 | EX; 26 x 7 x 108.4 x A/S - Cr - 45° - VS - 22 - III        |   | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |                      |    |       |        |        |        |
|  | <b>171003</b>                 | EX; 26 x 7 x 108.8 x A - Cr - 45° - VS - 22 -              |   | <b>81-17123</b> | EX; 13.03/ x 7 x 46 G2                                     |                      |    |       |        |        |        |
|  | <b>171005</b>                 | IN; 30 x 7 x 113.2 x S - Cr - 45° - 22 - III               |   | <b>81-17122</b> | IN; 13.03/ x 7 x 42.5 G2                                   |                      |    |       |        |        |        |
|  | <b>7.28764.01.0</b>           | mechanical   |   |                 |  |                      |    |       |        |        |        |
|  | <b>7.07759.04.0</b>           | air mass sensor; electrical                                |   |                 |  |                      |    |       |        |        |        |
|  | <b>7.22701.09.0</b>           | air mass sensor; electrical, Sensor without measuring tube |   |                 |  |                      |    |       |        |        |        |

**10**
**82**

|  |                   |   |      |    |   |                      |    |        |        |         |        |
|--|-------------------|---|------|----|---|----------------------|----|--------|--------|---------|--------|
|  | <b>AR 34202</b>   | 09.1998→10.2000   | D    | LA | 5 | 2387 cm <sup>3</sup> | 2V | 100 kW | 136 PS | € 18,45 | - 90.4 |
|  | <b>166 (936_)</b> |   |      |    |   |                      |    |        |        |         |        |
|  | <b>94 966 600</b> | Cylinder diameter: 82.01; KH: 47.25; MT: -17.5; MØ: 37.5; GL: 73.25; piston pin: 25.988x61; number of piston rings: 3<br>RTK, KBB<br>T15 3 MO G6<br>NM 2<br>DSF 3 CR<br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than |      |    |   |                      |    |        |        |         |        |
|  |                   | 0   | 1,60 |    |   |                      |    |        |        |         | +0,80  |
|  |                   | 1   | 1,70 |    |   |                      |    |        |        |         | +0,90  |
|  |                   | 2   | 1,80 |    |   |                      |    |        |        |         | +0,90  |

cont...

|           |   |  |      |   |                      |    |          |          |  |  |
|-----------|---|--|------|---|----------------------|----|----------|----------|--|--|
|           | <b>79 502 600</b>                         | [Pair] AS STD Ø 68.040 / 82.430 // 2.490 St/A              |      |   |                      |    |          |          |  |  |
|           | <b>37 098 610</b>                         | [Set] PL 0,25 Ø 50.555 / 53.900 / 19.500 / 1.659 St/B/G    |      |   |                      |    |          |          |  |  |
|           | <b>37 102 610</b>                         | [Set] HL 0,25 Ø 59.750 / 63.700 / 20.750 / 1.969 St/B/G    |      |   |                      |    |          |          |  |  |
|           |   | <b>37 102 620 0,50 / 37 102 600 STD</b>                    |      |   |                      |    |          |          |  |  |
|           | <b>171062</b>                             | EX; 34.5 x 8 x 115.1 x A/S - Cr - 45° - 22 - III           |      |   |                      |    |          |          |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8                      |
|           | <b>171046</b>                             | IN; 35.5 x 8 x 115 x A/S - Cr - 45° - 22 - III             |      |   |                      |    |          |          |  | <b>81-17129</b> IN/EX; 14.03/ x 8.02 x 43 G1<br><b>81-17128</b> IN/EX; 14.06/ x 8.02 x 43 G1 |
|           | <b>7.28503.02.0</b>                       | mechanical   |      |   |                      |    |          |          |  |  |
|           | <b>7.22701.05.0</b>                       | air mass sensor; electrical, Sensor without measuring tube |      |   |                      |    |          |          |  |  |
|           | <b>7.02256.03.0</b>                       | pressure transducer (EGR); electro-pneumatic               |      |   |                      |    |          |          |  |  |
| <b>11</b> |   | <b>82</b>  |      |   |                      |    |          |          |  |  |
|           | <b>AR 38201</b>                           | 12.1996 → 01.2001  | B    | 4 | 1598 cm <sup>3</sup> | 4V | 88 kW    | 120 PS   |  | - 75.7   |
|           | <b>AR 38401</b>                           | 11.1996 → 01.2001  | B    | 4 | 1747 cm <sup>3</sup> | 4V | 103 kW   | 140 PS   |  | 10,3 - 82.7  |
|           | <b>145 (930_), 146 (930_)</b>             |  |      |   |                      |    |          |          |  |  |
|           | <b>7.22701.05.0</b>                       | air mass sensor; electrical, Sensor without measuring tube |      |   |                      |    |          |          |  |  |
| <b>12</b> |   | <b>82</b>  |      |   |                      |    |          |          |  |  |
|           | <b>AR 67106</b>                           | 05.1996 → 01.2001  | B    | 4 | 1747 cm <sup>3</sup> | 4V | 103 kW   | 140 PS   |  | 10,3 - 82.7  |
|           | <b>145 (930_), 146 (930_), 155 (167_)</b> |  |      |   |                      |    |          |          |  |  |
|           | <b>560018</b>                             | EX; 28.1 x 7 x 108.5 x A/S - Cr - 45° - VS - 22 - III      |      |   |                      |    |          |          |  | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7                      |
|           | <b>560017</b>                             | IN; 33.6 x 7 x 113.1 x S - Cr - 45° - 22 - III             |      |   |                      |    |          |          |  | <b>81-17123</b> EX; 13.03/ x 7 x 46 G2<br><b>81-17122</b> IN; 13.03/ x 7 x 42.5 G2           |
|           | <b>7.28668.01.0</b>                       | mechanical   |      |   |                      |    |          |          |  | <b>7.29222.01.0</b>  |
|           | <b>7.22701.05.0</b>                       | air mass sensor; electrical, Sensor without measuring tube |      |   |                      |    |          |          |  |  |
| <b>13</b> |   | <b>82</b>  |      |   |                      |    |          |          |  |  |
|           | <b>AR 67601</b>                           | 05.1996 → 01.2001  | B    | 4 | 1598 cm <sup>3</sup> | 4V | 88 kW    | 120 PS   |  | 10,3 - 75.7  |
|           | <b>145 (930_), 155 (167_)</b>             |  |      |   |                      |    |          |          |  |  |
|           | <b>560018</b>                             | EX; 28.1 x 7 x 108.5 x A/S - Cr - 45° - VS - 22 - III      |      |   |                      |    |          |          |  | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7                      |
|           | <b>560017</b>                             | IN; 33.6 x 7 x 113.1 x S - Cr - 45° - 22 - III             |      |   |                      |    |          |          |  | <b>81-17123</b> EX; 13.03/ x 7 x 46 G2<br><b>81-17122</b> IN; 13.03/ x 7 x 42.5 G2           |
|           | <b>7.28668.01.0</b>                       | mechanical   |      |   |                      |    |          |          |  | <b>7.29222.01.0</b><br><b>7.29232.01.0</b>   |
| <b>14</b> |   | <b>82.6</b>  |      |   |                      |    |          |          |  |  |
|           | <b>AR 33601</b>                           | 10.1994 → 02.1999  | D LA | 4 | 1929 cm <sup>3</sup> | 2V | 66-68 kW | 90-92 PS |  | 19,2 - 90  |
|           | <b>145 (930_), 146 (930_)</b>             |  |      |   |                      |    |          |          |  |  |
|           | <b>89 386 190</b>                         | T - Dry cylinder liner; semi; A=86 L=154                   |      |   |                      |    |          |          |  |  |
|           | <b>RK-8</b>                               | valve cotter; number of notches: 1; valve stem diameter: 8 |      |   |                      |    |          |          |  | <b>81-17129</b> IN/EX; 14.03/ x 8.02 x 43 G1<br><b>81-17128</b> IN/EX; 14.06/ x 8.02 x 43 G1 |
|           | <b>7.24806.05.0</b>                       | vacuum pump; mechanical; vane pump                         |      |   |                      |    |          |          |  |  |
|           | <b>7.02256.03.0</b>                       | pressure transducer (EGR); electro-pneumatic               |      |   |                      |    |          |          |  |  |

**A**
**15**
**82.6**
**AR 67501**      04.1993 → 02.1999    D   A   4   1929 cm<sup>3</sup>    2V   66-68 kW    90-92 PS    ⚙️ 19,2    - 90

 **145 (930\_), 146 (930\_), 155 (167\_)**
**89 386 190**      T - Dry cylinder liner; semi; A=86 L=154

 **RK-8**      valve cotter; number of notches: 1; valve stem diameter: 8

 **81-17129**      IN/EX; 14.03/ x 8.02 x 43 G1

 **81-17128**      IN/EX; 14.06/ x 8.02 x 43 G1

 **7.24806.05.0**      vacuum pump; mechanical; vane pump

**16**
**83**
**AR 32301**      03.1998 → 01.2001    B      4   1970 cm<sup>3</sup>    4V   114 kW    155 PS    ⚙️ 10,1    - 91

 **145 (930\_), SPIDER (916\_)**
**560018**      EX; 28.1 x 7 x 108.5 x A/S - Cr - 45° - VS - 22 - III

 **MK-7H**      valve cotter; number of notches: 3; valve stem diameter: 7

 **560017**      IN; 33.6 x 7 x 113.1 x S - Cr - 45° - 22 - III

 **81-17123**      EX; 13.03/ x 7 x 46 G2

 **81-17122**      IN; 13.03/ x 7 x 42.5 G2

 **7.28764.01.0**      mechanical

 **7.29232.01.0**
**7.22701.05.0**      air mass sensor; electrical, Sensor without measuring tube

 **7.02604.53.0**      lambda sensor; heated

**17**
**83**
**AR 34103**      09.1998 → 10.2000    B      4   1970 cm<sup>3</sup>    4V   114 kW    155 PS    ⚙️ 10    - 91

 **166 (936\_)**
**7.28764.01.0**      mechanical

 **7.22701.05.0**      air mass sensor; electrical, Sensor without measuring tube

 **7.02604.53.0**      lambda sensor; heated

**18**
**83**
**AR 67204**      03.1995 → 01.2001    B      4   1970 cm<sup>3</sup>    4V   110 kW    150 PS    ⚙️ 10:1    - 91

 **145 (930\_), 146 (930\_), 155 (167\_)**
**560018**      EX; 28.1 x 7 x 108.5 x A/S - Cr - 45° - VS - 22 - III

 **MK-7H**      valve cotter; number of notches: 3; valve stem diameter: 7

 **560017**      IN; 33.6 x 7 x 113.1 x S - Cr - 45° - 22 - III

 **81-17123**      EX; 13.03/ x 7 x 46 G2

 **81-17122**      IN; 13.03/ x 7 x 42.5 G2

 **7.28668.01.0**      mechanical

 **7.29222.01.0**
**7.29232.01.0**
**7.22701.05.0**      air mass sensor; electrical, Sensor without measuring tube

**19**
**83**
**AR 67299**      03.1995 → 12.1997    B      4   1970 cm<sup>3</sup>    4V   110-114 kW    150-155 PS    ⚙️ 10    - 91

 **155 (167\_)**
**7.28668.01.0**      mechanical



|           |                        |  |   |   |                      |                      |            |            |  |      |      |    |  |
|-----------|------------------------|--|---|---|----------------------|----------------------|------------|------------|--|------|------|----|--|
| <b>20</b> |                        | <b>83.5</b>  |   |   |                      |                      |            |            |  |      |      |    |  |
|           | AR 67105               | 04.1993 → 04.1996  | B | 4 | 1748 cm <sup>3</sup> | 2V                   | 83-85 kW   | 113-115 PS | ⊗10,3  | -    | 80   |    |  |
|           | 155 (167_)             |  |   |   |                      |                      |            |            |  |      |      |    |  |
|           | MK-8H                  | valve cotter; number of notches: 3; valve stem diameter: 8   |   |   |                      |                      |            |            |  |      |      |    |  |
| <b>21</b> |                        | <b>84</b>  |   |   |                      |                      |            |            |  |      |      |    |  |
|           | AR 00515               | 01.1977 → 12.1993  | B | 4 | 1962 cm <sup>3</sup> | 2V                   | 92-93 kW   | 125-126 PS | ⊗9:1   | -    | 88.5 |    |  |
|           | SPIDER (115_)          |  |   |   |                      |                      |            |            |  |      |      |    |  |
|           | 7.21440.51.0           | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |                      |            |            |  |      |      |    |  |
|           | 7.21565.70.0           | fuel pump; in-line; electrical   |   |   |                      |                      |            |            |  |      |      |    |  |
| <b>22</b> |                        | <b>84</b>  |   |   |                      |                      |            |            |  |      |      |    |  |
|           | AR 01588               | 01.1990 → 12.1993  | B | 4 | 1962 cm <sup>3</sup> | 2V                   | 88 kW      | 120 PS     | ⊗10:1  | -    | 88.5 |    |  |
|           | SPIDER (115_)          |  |   |   |                      |                      |            |            |  |      |      |    |  |
|           | 81-5603                | EX; 14.03/ x 9 x 54 B1   |   |   |                      |                      |            |            |  |      |      |    |  |
|           | 81-5604                | IN; 14.03/ x 9 x 51 B1   |   |   |                      |                      |            |            |  |      |      |    |  |
|           | 7.21287.53.0           | fuel pump; in-line; electrical   |   |   |                      |                      |            |            |  |      |      |    |  |
| <b>23</b> |                        | <b>84</b>  |   |   |                      |                      |            |            |  |      |      |    |  |
|           | AR 06166               | 01.1987 → 02.1992  | B | 4 | 1962 cm <sup>3</sup> | 2V                   | 107 kW     | 146 PS     | ⊗10  | -    | 88.5 |    |  |
|           | 75 (162B_)             |  |   |   |                      |                      |            |            |  |      |      |    |  |
|           | 88 592 110             | N - Wet cylinder liner; finished; A=89 C=98 L=152 H=107.5  |   |   |                      |                      |            |            |  |      |      |    |  |
|           | 7.21287.53.0           | fuel pump; in-line; electrical   |   |   |                      |                      |            |            |  |      |      |    |  |
| <b>24</b> |                        | <b>84</b>  |   |   |                      |                      |            |            |  |      |      |    |  |
|           | AR 06224               | 05.1985 → 02.1992  | B | 4 | 1962 cm <sup>3</sup> | 2V                   | 107-109 kW | 146-148 PS | ⊗10:1  | -    | 88.5 |    |  |
|           | 75 (162B_)             |  |   |   |                      |                      |            |            |  |      |      |    |  |
|           | 88 592 110             | N - Wet cylinder liner; finished; A=89 C=98 L=152 H=107.5  |   |   |                      |                      |            |            |  |      |      |    |  |
|           | MK-8H                  | valve cotter; number of notches: 3; valve stem diameter: 8   |   |   |                      |                      |            |            |  |      |      |    |  |
|           | 7.21287.53.0           | fuel pump; in-line; electrical   |   |   |                      |                      |            |            |  |      |      |    |  |
| <b>25</b> |                        | <b>84</b>  |   |   |                      |                      |            |            |  |      |      |    |  |
|           | AR 06420               | 06.1987 → 10.1992  | B | 4 | 1962 cm <sup>3</sup> | 2V                   | 105-109 kW | 143-148 PS | ⊗10:1  | -    | 88.5 |    |  |
|           | AR 67201               | 02.1992 → 05.1995  | B | 4 | 1995 cm <sup>3</sup> | 2V                   | 104-106 kW | 141-144 PS | ⊗10  | -    | 90   |    |  |
|           | 155 (167_), 164 (164_) |  |   |   |                      |                      |            |            |  |      |      |    |  |
|           | 88 592 110             | N - Wet cylinder liner; finished; A=89 C=98 L=152 H=107.5  |   |   |                      |                      |            |            |  |      |      |    |  |
| <b>26</b> |                        | <b>84</b>  |   |   |                      |                      |            |            |  |      |      |    |  |
|           | AR 06476               | 10.1987 → 09.1998  | B | A | 4                    | 1995 cm <sup>3</sup> | 2V         | 128-129 kW | 174-175 PS   | ⊗8:1 | -    | 90 |  |
|           | 164 (164_)             |  |   |   |                      |                      |            |            |  |      |      |    |  |
|           | 80 00065 1 1 000       | ∅84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]   |   |   |                      |                      |            |            |  |      |      |    |  |
| <b>27</b> |                        | <b>84</b>  |   |   |                      |                      |            |            |  |      |      |    |  |
|           | AR 30734               | 01.1990 → 04.1993  | B | 4 | 1490 cm <sup>3</sup> | 2V                   | 77 kW      | 105 PS     | ⊗9,5:1   | -    | 67.2 |    |  |
|           | 33 (907A_)             |  |   |   |                      |                      |            |            |  |      |      |    |  |
|           | 56010                  | IN; 39.8 x 8 x 92 x S - Cr - 45° - 22 - III  |   |   |                      |                      |            | MK-8H      | valve cotter; number of notches: 3; valve stem diameter: 8 |      |      |    |  |

**A**
**28** **84**


|                 |                   |   |   |                      |    |          |          |        |        |
|-----------------|-------------------|---|---|----------------------|----|----------|----------|--------|--------|
| <b>AR 30750</b> | 07.1990 → 08.1991 | B | 4 | 1490 cm <sup>3</sup> | 2V | 74 kW    | 101 PS   | ϕ9,5:1 | - 67.2 |
| <b>AR 30751</b> | 01.1990 → 09.1994 | B | 4 | 1490 cm <sup>3</sup> | 2V | 71-72 kW | 97-98 PS | ϕ9,5:1 | - 67.2 |


**33 (907A\_), 33 Sportwagon (907B\_)**

**56010** IN; 39.8 x 8 x 92 x S - Cr - 45° - 22 - III

**MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

**7.05270.60.0** lambda sensor; control sensor; heated

**29** **84**


|                 |                   |   |   |                      |    |       |        |      |      |
|-----------------|-------------------|---|---|----------------------|----|-------|--------|------|------|
| <b>AR 33201</b> | 10.1994 → 12.1996 | B | 4 | 1596 cm <sup>3</sup> | 2V | 76 kW | 103 PS | ϕ9,5 | - 72 |
|-----------------|-------------------|---|---|----------------------|----|-------|--------|------|------|


**145 (930\_), 146 (930\_)**

**56010** IN; 39.8 x 8 x 92 x S - Cr - 45° - 22 - III

**MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

**7.18222.01.0** intake manifold pressure sensor; pneumatic

**7.05432.09.0** stepper motor; electrical

**30** **84**


|                 |                   |   |   |                      |    |       |        |     |      |
|-----------------|-------------------|---|---|----------------------|----|-------|--------|-----|------|
| <b>AR 67102</b> | 03.1992 → 12.1996 | B | 4 | 1773 cm <sup>3</sup> | 2V | 93 kW | 127 PS | ϕ10 | - 80 |
|-----------------|-------------------|---|---|----------------------|----|-------|--------|-----|------|


**155 (167\_)**

**MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

**31** **84**


|                 |                   |   |   |                      |    |            |            |     |      |
|-----------------|-------------------|---|---|----------------------|----|------------|------------|-----|------|
| <b>AR 67202</b> | 02.1992 → 05.1995 | B | 4 | 1995 cm <sup>3</sup> | 2V | 104-106 kW | 141-144 PS | ϕ10 | - 90 |
|-----------------|-------------------|---|---|----------------------|----|------------|------------|-----|------|


**155 (167\_)**

**88 592 110** N - Wet cylinder liner; finished; A=89 C=98 L=152 H=107.5

**MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

**32** **87**


|                 |                   |   |   |                      |    |          |            |        |      |
|-----------------|-------------------|---|---|----------------------|----|----------|------------|--------|------|
| <b>AR 30736</b> | 01.1990 → 10.1997 | B | 4 | 1712 cm <sup>3</sup> | 2V | 79-81 kW | 107-110 PS | ϕ9,5:1 | - 72 |
|-----------------|-------------------|---|---|----------------------|----|----------|------------|--------|------|


**145 (930\_), 33 (907A\_), 33 Sportwagon (907B\_)**

**56010** IN; 39.8 x 8 x 92 x S - Cr - 45° - 22 - III

**MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

**7.05270.60.0** lambda sensor; control sensor; heated

**33** **87**


|                 |                   |   |   |                      |    |          |            |        |      |
|-----------------|-------------------|---|---|----------------------|----|----------|------------|--------|------|
| <b>AR 30737</b> | 01.1990 → 09.1994 | B | 4 | 1712 cm <sup>3</sup> | 2V | 77-80 kW | 105-109 PS | ϕ9,5:1 | - 72 |
|-----------------|-------------------|---|---|----------------------|----|----------|------------|--------|------|



|                   |                   |   |   |                      |    |          |            |        |      |
|-------------------|-------------------|---|---|----------------------|----|----------|------------|--------|------|
| <b>AR 30737 A</b> | 04.1992 → 09.1994 | B | 4 | 1712 cm <sup>3</sup> | 2V | 77-79 kW | 105-107 PS | ϕ9,5:1 | - 72 |
|-------------------|-------------------|---|---|----------------------|----|----------|------------|--------|------|


**33 (907A\_), 33 Sportwagon (907B\_)**

**56010** IN; 39.8 x 8 x 92 x S - Cr - 45° - 22 - III

**MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

**7.21287.53.0** fuel pump; in-line; electrical

**7.05270.60.0** lambda sensor; control sensor; heated

**34** **87**


|                 |                   |   |   |                      |    |        |        |       |      |
|-----------------|-------------------|---|---|----------------------|----|--------|--------|-------|------|
| <b>AR 30746</b> | 01.1990 → 09.1994 | B | 4 | 1712 cm <sup>3</sup> | 4V | 101 kW | 137 PS | ϕ10:1 | - 72 |
|-----------------|-------------------|---|---|----------------------|----|--------|--------|-------|------|



|                 |                   |   |   |                      |    |       |        |       |          |
|-----------------|-------------------|---|---|----------------------|----|-------|--------|-------|----------|
| <b>AR 33401</b> | 10.1994 → 12.1996 | B | 4 | 1712 cm <sup>3</sup> | 4V | 95 kW | 129 PS | ϕ10:1 | - 72 (1) |
|-----------------|-------------------|---|---|----------------------|----|-------|--------|-------|----------|


**145 (930\_), 146 (930\_), 33 (907A\_), 33 Sportwagon (907B\_)**
**(1)** with or without KAT




**MK-7H** valve cotter; number of notches: 3; valve stem diameter: 7

|           |                                   |  |     |   |                      |    |           |            |       |        |  |  |
|-----------|-----------------------------------|--|-----|---|----------------------|----|-----------|------------|-------|--------|--|--|
| <b>35</b> |                                   | <b>87</b>  |     |   |                      |    |           |            |       |        |  |  |
|           | AR 30747                          | 01.1990 → 09.1994  | B   | 4 | 1712 cm <sup>3</sup> | 4V | 95-97 kW  | 129-132 PS | ⊗10:1 | - 72   |  |  |
|           | 33 (907A_), 33 Sportwagon (907B_) |  |     |   |                      |    |           |            |       |        |  |  |
|           | MK-7H                             | valve cotter; number of notches: 3; valve stem diameter: 7   |     |   |                      |    |           |            |       |        |  |  |
|           | 7.05270.60.0                      | lambda sensor; control sensor; heated  |     |   |                      |    |           |            |       |        |  |  |
| <b>36</b> |                                   | <b>88</b>  |     |   |                      |    |           |            |       |        |  |  |
|           | AR 67303                          | 04.1995 → 12.1997  | B   | 6 | 2492 cm <sup>3</sup> | 2V | 120 kW    | 163 PS     | ⊗10:1 | - 68.3 |  |  |
|           | 155 (167_)                        |  |     |   |                      |    |           |            |       |        |  |  |
|           | 81-5609                           | EX; 14.07/ x 9 x 42.5 G1   |     |   |                      |    |           |            |       |        |  |  |
| <b>37</b> |                                   | <b>91.35</b>   |     |   |                      |    |           |            |       |        |  |  |
|           | AR 67302                          | 10.1992 → 03.1995  | B   | 6 | 2492 cm <sup>3</sup> | 2V | 120 kW    | 163 PS     | ⊗10:1 | - 63.4 |  |  |
|           | 155 (167_)                        |  |     |   |                      |    |           |            |       |        |  |  |
|           | 81-5609                           | EX; 14.07/ x 9 x 42.5 G1   |     |   |                      |    |           |            |       |        |  |  |
| <b>38</b> |                                   | <b>92</b>  |     |   |                      |    |           |            |       |        |  |  |
|           | VM 07 B                           | 04.1993 → 03.1995  | D A | 4 | 2499 cm <sup>3</sup> | 2V | 92 kW     | 125 PS     | ⊗22   | - 94   |  |  |
|           | 155 (167_)                        |  |     |   |                      |    |           |            |       |        |  |  |
|           | 50 007 596                        | hydraulic; Outer Ø: 12; length: 64   |     |   |                      |    |           |            |       |        |  |  |
| <b>39</b> |                                   | <b>92</b>  |     |   |                      |    |           |            |       |        |  |  |
|           | VM 08 B                           | 09.1992 → 09.1998  | D A | 4 | 2499 cm <sup>3</sup> | 2V | 92 kW     | 125 PS     | ⊗22   | - 94   |  |  |
|           | VM 32 B                           | 09.1992 → 09.1998  | D A | 4 | 2499 cm <sup>3</sup> | 2V | 92 kW     | 125 PS     | ⊗22   | - 94   |  |  |
|           | 164 (164_)                        |  |     |   |                      |    |           |            |       |        |  |  |
|           | 80 00001 1 0 000                  | Ø92; STD; set: 1; [T15 G6 CR 2.5] [NM 2] [DSF CR 4]  |     |   |                      |    |           |            |       |        |  |  |
|           | 89 500 110                        | N - Wet cylinder liner; finished; A=103 C=110 L=168 H+F=8.9+1.2  |     |   |                      |    |           |            |       |        |  |  |
|           | 7.01805.01.0                      | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |     |   |                      |    |           |            |       |        |  |  |
|           | 50 007 596                        | hydraulic; Outer Ø: 12; length: 64   |     |   |                      |    |           |            |       |        |  |  |
| <b>40</b> |                                   | <b>92</b>  |     |   |                      |    |           |            |       |        |  |  |
|           | VM 31 B                           | 04.1995 → 12.1997  | D A | 4 | 2499 cm <sup>3</sup> | 2V | 92-125 kW | 125-170 PS | ⊗22   | - 94   |  |  |
|           | 155 (167_)                        |  |     |   |                      |    |           |            |       |        |  |  |
|           | 80 00001 1 0 000                  | Ø92; STD; set: 1; [T15 G6 CR 2.5] [NM 2] [DSF CR 4]  |     |   |                      |    |           |            |       |        |  |  |
|           | 89 500 110                        | N - Wet cylinder liner; finished; A=103 C=110 L=168 H+F=8.9+1.2  |     |   |                      |    |           |            |       |        |  |  |
|           | 50 007 596                        | hydraulic; Outer Ø: 12; length: 64   |     |   |                      |    |           |            |       |        |  |  |
| <b>41</b> |                                   | <b>92</b>  |     |   |                      |    |           |            |       |        |  |  |
|           | VM 81 A                           | 01.1989 → 02.1992  | D A | 4 | 2393 cm <sup>3</sup> | 2V | 81 kW     | 110 PS     | ⊗22   | - 90   |  |  |
|           | 75 (162B_)                        |  |     |   |                      |    |           |            |       |        |  |  |
|           | 80 00001 1 0 000                  | Ø92; STD; set: 1; [T15 G6 CR 2.5] [NM 2] [DSF CR 4]  |     |   |                      |    |           |            |       |        |  |  |
|           | 89 500 110                        | N - Wet cylinder liner; finished; A=103 C=110 L=168 H+F=8.9+1.2  |     |   |                      |    |           |            |       |        |  |  |

**A**

|           |                  |  |   |   |   |                      |    |  |            |           |        |  |  |
|-----------|------------------|--|---|---|---|----------------------|----|--|------------|-----------|--------|--|--|
| <b>42</b> |                  | <b>92</b>  |   |   |   |                      |    |  |            |           |        |  |  |
|           | VM 84 A          | 06.1987 → 09.1992  | D | A | 4 | 2499 cm <sup>3</sup> | 2V | 84 kW  | 114 PS     | ∅22       | - 94   |  |  |
|           | 164 (164_)       |  |   |   |   |                      |    |  |            |           |        |  |  |
|           | 80 00001 1 0 000 | ∅92; STD; set: 1; [T15 G6 CR 2.5] [NM 2] [DSF CR 4]  |   |   |   |                      |    |  |            |           |        |  |  |
|           | 89 500 110       | N - Wet cylinder liner; finished; A=103 C=110 L=168 H+F=8.9+1.2  |   |   |   |                      |    |  |            |           |        |  |  |
|           | 7.01805.01.0     | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |   |   |   |                      |    |  |            |           |        |  |  |
| <b>43</b> |                  | <b>93</b>  |   |   |   |                      |    |  |            |           |        |  |  |
|           | AR 06410         | 06.1987 → 12.1993  | B |   | 6 | 2959 cm <sup>3</sup> | 2V | 136-141 kW   | 184-192 PS | ∅9,5:1    | - 72.6 |  |  |
|           | AR 06430         | 09.1990 → 09.1992  | B |   | 6 | 2959 cm <sup>3</sup> | 2V | 147 kW   | 200 PS     | ∅10       | - 72.6 |  |  |
|           | 164 (164_)       |  |   |   |   |                      |    |  |            |           |        |  |  |
|           | 560053           | EX; 31 x 7 x 102.7 x A/S - Cr - 45° - VS - 22 - III  |   |   |   |                      |    | MK-7H<br>valve cotter; number of notches: 3;<br>valve stem diameter: 7 |            |           |        |  |  |
|           | 56014            | IN; 35.6 x 7 x 102.1 x A/S - Cr - 45° - 22 - III   |   |   |   |                      |    |  |            |           |        |  |  |
| <b>44</b> |                  | <b>93</b>  |   |   |   |                      |    |  |            |           |        |  |  |
|           | AR 16102         | 10.1996 → 10.2000  | B |   | 6 | 2959 cm <sup>3</sup> | 4V | 162 kW   | 220 PS     | ∅10,1     | - 72.6 |  |  |
|           | GTV (916_)       |  |   |   |   |                      |    |  |            |           |        |  |  |
|           | 81-5610          | EX; 12.07/ x 7.01 x 43 G1  |   |   |   |                      |    |  |            |           |        |  |  |
|           | 7.02604.53.0     | lambda sensor; heated  |   |   |   |                      |    |  |            |           |        |  |  |
| <b>45</b> |                  | <b>93</b>  |   |   |   |                      |    |  |            |           |        |  |  |
|           | AR 64301         | 09.1990 → 09.1992  | B |   | 6 | 2959 cm <sup>3</sup> | 2V | 147 kW   | 200 PS     | ∅10       | - 72.6 |  |  |
|           | AR 66301         | 09.1991 → 09.1998  | B |   | 6 | 2959 cm <sup>3</sup> | 4V | 152-155 kW   | 207-211 PS | ∅10:1     | - 72.6 |  |  |
|           | AR 66302         | 09.1992 → 09.1998  | B |   | 6 | 2959 cm <sup>3</sup> | 4V | 151-155 kW   | 205-211 PS | ∅10:1     | - 72.6 |  |  |
|           | 164 (164_)       |  |   |   |   |                      |    |  |            |           |        |  |  |
|           | 81-5610          | EX; 12.07/ x 7.01 x 43 G1  |   |   |   |                      |    |  |            |           |        |  |  |
| <b>46</b> |                  | <b>93</b>  |   |   |   |                      |    |  |            |           |        |  |  |
|           | AR 64304         | 09.1992 → 09.1998  | B |   | 6 | 2959 cm <sup>3</sup> | 4V | 156-171 kW   | 212-233 PS | ∅10:1     | - 72.6 |  |  |
|           | AR 64307         | 11.1992 → 09.1998  | B |   | 6 | 2959 cm <sup>3</sup> | 4V | 170 kW   | 231 PS     | ∅10:1     | - 72.6 |  |  |
|           | AR 64308         | 11.1992 → 09.1998  | B |   | 6 | 2959 cm <sup>3</sup> | 4V | 150-170 kW   | 204-231 PS | ∅10       | - 72.6 |  |  |
|           | 164 (164_)       |  |   |   |   |                      |    |  |            |           |        |  |  |
|           | 81-5610          | EX; 12.07/ x 7.01 x 43 G1  |   |   |   |                      |    |  |            |           |        |  |  |
|           | 7.07759.07.0     | air mass sensor; electrical  |   |   |   |                      |    |  |            |           |        |  |  |
| <b>47</b> |                  | <b>93</b>  |   |   |   |                      |    |  |            |           |        |  |  |
|           | AR 64305         | 09.1992 → 09.1998  | B |   | 6 | 2959 cm <sup>3</sup> | 2V | 132 kW   | 180 PS     | ∅9,5/10:1 | - 72.6 |  |  |
|           | AR 66303         | 09.1992 → 09.1998  | B |   | 6 | 2959 cm <sup>3</sup> | 2V | 132 kW   | 180 PS     | ∅9,5:1    | - 72.6 |  |  |
|           | 164 (164_)       |  |   |   |   |                      |    |  |            |           |        |  |  |
|           | 81-5609          | EX; 14.07/ x 9 x 42.5 G1   |   |   |   |                      |    |  |            |           |        |  |  |



|  |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS    | Pos | A |
|---|---|------|--|-----------------|---|------------------|-------|-------|-----|---|
|   |   |      |  |                 |   |                  |       |       |     |   |
| F8M 700   | D | 4    | 78 x 83,5  | 1596            | 2   | 22,5             | 40    | 55    | 1   |   |
| XD3P  | D | 4    | 94 x 90  | 2498            | 2   | 23               | 52-55 | 71-75 | 2   |   |

**A**



**Pos**






**Pos**



|         |                   |         |   |   |
|---------|-------------------|---------|---|---|
| 10      |                   |         |   |   |
| 1.6 D   | 09.1986 → 10.1999 | F8M 700 | D | 1 |
| 240-244 |                   |         |   |   |
| 2.5 D   | 01.1983 → 12.1998 | XD3P    | D | 2 |

| 1 |                  | 78   |   |   |
|---|------------------|--|---|---|
|   | F8M 700          | 09.1986 → 10.1999  | D 4 1596 cm <sup>3</sup> 2V 40 kW 55 PS       | ±22,5 - 83,5  |
|   | 10               |  |   |   |
|   | 80 00231 1 0 000 | Ø78; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]   |   |   |
|   | 78 859 608       | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |   |
|   | 77 089 618       | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD  |   |   |
|   | 77 090 618       | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD  |   |   |
|   | 517963           | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|   | 50 006 275       | CAM, chilled cast iron   |   |   |
|   | 50 005 301       | mechanical   |   |   |
|   | 50 006 459       | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |   |   |
| 2 |                  | 94   |   |   |
|   | XD3P             | 01.1983 → 12.1998  | D 4 2498 cm <sup>3</sup> 2V 52-55 kW 71-75 PS | ±23 - 90  |
|   | 240-244          |  |   |   |
|   | 93 625 600       | Cylinder diameter: 94; KH: 53.92; MT: -1.8; GL: 96.42; piston pin: 30x78.8; number of piston rings: 3<br>R 2 CR G3<br>M 2<br>DSF 4 CR<br>→ 80 00041 1 0 ...<br>cylinder head gasket piston protrusion:<br>thickness more thanless than<br>1,56 +0,84<br>1,70 +0,84 |   |   |
|   | 80 00041 1 0 000 | Ø94; STD; set: 1; [R G3 CR 2] [M 2] [DSF CR 4]<br>80 00041 1 0 040 94.40   |   |   |
|   | 89 033 190       | T - Dry cylinder liner; semi; A=97 C=99.5 L=170.6 H=3.9  |   |   |
|   | 77 101 618       | [Set] PL 0,30 Ø 54.721 / 58.737 / 29.000 / 1.992 St/A<br>77 101 628 0,50 / 77 101 608 STD  |   |   |
|   | KK-8H            | valve cotter; number of notches: 1; valve stem diameter: 8   |   | <b>81-5303</b> IN/EX; 14.05/ x 8.5 x 55 G1                              |



|  | Cyl.   |   |  | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos | A |
|---|--------|---|---|-----------------|---|------------------|---------|---------|-----|---|
|   |        |   | mm  |                 |   |                  |         |         |     |   |
| ANA   | B      | 4 | 81 x 77,4   | 1595            | 2   | 10,3             | 74      | 100     | 41  |   |
| ANB   | B (LA) | 4 | 81 x 86,4   | 1781            | 5   | 9,5              | 110     | 150     | 42  |   |
| APB   | B (LA) | 6 | 81 x 86,4   | 2671            | 5   | 9,3:1            | 185-187 | 252-254 | 43  |   |
| APC   | B      | 6 | 81 x 77,4   | 2393            | 5   | 10,5             | 115     | 156     | 44  |   |
| APR Euro 2  | B      | 6 | 82,5 x 86,4   | 2771            | 5   | 10,6             | 142     | 193     | 87  |   |
| APS   | B      | 6 | 81 x 77,4   | 2393            | 5   | 10,5             | 121     | 165     | 45  |   |
| APT   | B      | 4 | 81 x 86,4   | 1781            | 5   | 10,3             | 92      | 125     | 46  |   |
| APU   | B (LA) | 4 | 81 x 86,4   | 1781            | 5   | 9,5              | 110     | 150     | 47  |   |
| APZ   | B      | 6 | 81 x 77,4   | 2393            | 5   | 10,5             | 120     | 163     | 48  |   |
| AQD Euro 2  | B      | 6 | 82,5 x 86,4   | 2771            | 5   | 10,6             | 142     | 193     | 88  |   |
| ARG   | B      | 4 | 81 x 86,4   | 1781            | 5   | 10,3             | 92      | 125     | 49  |   |
| ARJ   | B      | 6 | 81 x 77,4   | 2393            | 5   | 10,5             | 121     | 165     | 50  |   |
| ARK   | B (LA) | 4 | 81 x 86,4   | 1781            | 5   | 9,5              | 110     | 150     | 51  |   |
| ARM   | B      | 4 | 81 x 77,4   | 1595            | 2   | 10,3             | 74      | 100     | 52  |   |
| ARU   | B      | 8 | 84,5 x 93   | 4172            | 5   | 10,8:1           | 175     | 238     | 99  |   |
| ATJ   | D (LA) | 4 | 79,5 x 95,5   | 1896            | 2   | 19,5             | 85      | 115     | 14  |   |
| ATQ   | B      | 6 | 82,5 x 86,4   | 2771            | 5   | 10,1             | 142     | 193     | 89  |   |
| ATX   | B      | 6 | 82,5 x 86,4   | 2771            | 5   | 10,6             | 140     | 190     | 90  |   |
| AVG   | D (LA) | 4 | 79,5 x 95,5   | 1896            | 2   | 19,5             | 81      | 110     | 15  |   |
| AVV   | B      | 4 | 81 x 86,4   | 1781            | 5   | 10,3             | 92      | 125     | 53  |   |
| AWT   | B (A)  | 4 | 81 x 86,4   | 1781            | 5   | 9,5              | 110     | 150     | 54  |   |
| DZ  | B      | 4 | 81 x 86,4   | 1781            | 2   | 10               | 82      | 112     | 55  |   |
| JN  | B      | 4 | 81 x 86,4   | 1781            | 2   | 10               | 66-68   | 90-93   | 56  |   |
| JV  | B      | 4 | 81 x 86,4   | 1781            | 2   | 9                | 66      | 90      | 57  |   |
| KV  | B      | 5 | 81 x 86,4   | 2226            | 2   | 10               | 100     | 136     | 58  |   |
| MC  | B (LA) | 5 | 81 x 86,4   | 2226            | 2   | 7,8              | 97-121  | 132-165 | 59  |   |
| NE  | B      | 4 | 81 x 86,4   | 1781            | 2   | 10               | 66      | 90      | 60  |   |
| NF  | B      | 5 | 82,5 x 86,4   | 2309            | 2   | 10               | 97-100  | 132-136 | 91  |   |
| NG  | B      | 5 | 82,5 x 86,4   | 2309            | 2   | 10               | 97-100  | 132-136 | 92  |   |
| NM  | B      | 5 | 81 x 77,4   | 1994            | 4   | 10,3             | 118     | 160     | 61  |   |
| PM  | B      | 4 | 81 x 86,4   | 1781            | 2   | 9                | 66      | 90      | 62  |   |
| PP  | B      | 4 | 81 x 77,4   | 1595            | 2   | 9                | 51      | 70      | 63  |   |
| PS  | B      | 5 | 81 x 77,4   | 1994            | 2   | 10               | 85      | 115     | 64  |   |
| PT  | B      | 8 | 81 x 86,4   | 3562            | 4   | 10,6             | 180-184 | 245-250 | 65  |   |
| RA  | D (LA) | 4 | 76,5 x 86,4   | 1588            | 2   | 23               | 59      | 80      | 1   |   |
| RN  | B      | 4 | 81 x 77,4   | 1595            | 2   | 9                | 55      | 75      | 66  |   |
| RR  | B (A)  | 5 | 81 x 86,4   | 2226            | 4   | 8,75             | 162     | 220     | 67  |   |
| SB  | D (LA) | 4 | 76,5 x 86,4   | 1588            | 2   | 23               | 59      | 80      | 1   |   |



**A**

|                             |                   |     | Pos |  |     |   | Pos       |
|-----------------------------|-------------------|-----|-----|--|-----|---|-----------|
|                             |                   |     |     | 1.8 S 09.1986 → 10.1991 NE B <b>60</b>         |     |   |           |
| 100 (44, 44Q, C3)           |                   |     |     | 1.8 S 03.1988 → 10.1991 PM B <b>62</b>         |     |   |           |
| 2.3                         | 09.1986 → 07.1991 | NF  | B   | 1.8 S quattro 09.1986 → 07.1988                | NE  | B | <b>60</b> |
| 2.4 D                       | 08.1989 → 07.1991 | 3D  | D   | 1.8 S quattro 09.1986 → 07.1990                | JN  | B | <b>56</b> |
| 100 (4A2, C4)               |                   |     |     | 1.8 S quattro 08.1990 → 09.1991 PM B <b>62</b> |     |   |           |
| 2.0                         | 12.1990 → 07.1994 | AAE | B   | 1.9 D 08.1989 → 08.1991                        | 1Y  | D | <b>4</b>  |
| 2.0 E                       | 12.1990 → 12.1992 | AAD | B   | 2.0 12.1990 → 08.1991                          | AAD | B | <b>70</b> |
| 2.0 E                       | 01.1993 → 06.1994 | ABK | B   | 2.0 E 16V 03.1990 → 08.1991                    | 6A  | B | <b>68</b> |
| 2.0 E 16V                   | 04.1992 → 07.1994 | ACE | B   | 2.0 E 16V quattro 03.1990 → 08.1991            | 6A  | B | <b>68</b> |
| 2.0 E 16V quattro           | 07.1992 → 07.1994 | ACE | B   | 2.0 quattro 12.1990 → 08.1991                  | AAD | B | <b>70</b> |
| 2.0 E quattro               | 12.1990 → 07.1992 | AAD | B   | 2.3 09.1990 → 10.1991                          | NG  | B | <b>92</b> |
| 2.3 E                       | 12.1990 → 07.1994 | AAR | B   | <b>80 (8C2, B4)</b>                            |     |   |           |
| 2.3 E quattro               | 12.1990 → 07.1994 | AAR | B   | 1.6 09.1991 → 12.1994                          | ABM | B | <b>21</b> |
| 2.4 D                       | 05.1991 → 06.1994 | AAS | D   | 1.6 E 06.1993 → 12.1994                        | ADA | B | <b>24</b> |
| 2.5 TDI                     | 06.1991 → 07.1992 | ABP | D   | 1.9 TD 09.1991 → 12.1994                       | AAZ | D | <b>8</b>  |
| 2.5 TDI                     | 07.1991 → 06.1994 | AAT | D   | 1.9 TDI 09.1991 → 12.1994                      | 1Z  | D | <b>5</b>  |
| 2.6                         | 03.1992 → 07.1994 | ABC | B   | 2.0 09.1991 → 12.1994                          | ABT | B | <b>76</b> |
| 2.6                         | 07.1993 → 07.1994 | ACZ | B   | 2.0 E 09.1991 → 12.1994                        | ABK | B | <b>75</b> |
| 2.6 quattro                 | 04.1992 → 07.1994 | ABC | B   | 2.0 E 16V 09.1991 → 07.1992                    | 6A  | B | <b>68</b> |
| 2.8 E                       | 12.1990 → 07.1994 | AAH | B   | 2.0 E 16V 08.1992 → 12.1994                    | ACE | B | <b>77</b> |
| 2.8 E quattro               | 09.1991 → 07.1994 | AAH | B   | 2.0 E 16V quattro 04.1992 → 12.1994            | ACE | B | <b>77</b> |
| S4 Turbo quattro            | 09.1991 → 07.1994 | AAN | B   | 2.0 E quattro 09.1991 → 12.1994                | ABK | B | <b>75</b> |
| S4 V8 quattro               | 10.1992 → 02.1994 | ABH | B   | 2.0 quattro 11.1993 → 07.1994                  | ADW | B | <b>80</b> |
| 100 Avant (4A5, C4)         |                   |     |     | 2.3 E 09.1991 → 12.1994 NG B <b>92</b>         |     |   |           |
| 2.0 E                       | 09.1991 → 12.1992 | AAD | B   | 2.3 E quattro 09.1991 → 12.1994                | NG  | B | <b>92</b> |
| 2.0 E                       | 09.1991 → 07.1994 | AAE | B   | 2.6 07.1992 → 12.1994                          | ABC | B | <b>74</b> |
| 2.0 E                       | 01.1993 → 06.1994 | ABK | B   | 2.6 quattro 06.1992 → 12.1994                  | ABC | B | <b>74</b> |
| 2.0 E 16V                   | 07.1992 → 07.1994 | ACE | B   | 2.8 09.1991 → 12.1994                          | AAH | B | <b>72</b> |
| 2.0 E 16V quattro           | 07.1992 → 07.1994 | ACE | B   | 2.8 09.1991 → 12.1994                          | AFC | B | <b>82</b> |
| 2.0 E quattro               | 12.1990 → 07.1992 | AAD | B   | 2.8 quattro 09.1991 → 12.1994                  | AAH | B | <b>72</b> |
| 2.3 E                       | 09.1991 → 07.1994 | AAR | B   | 2.8 quattro 09.1991 → 12.1994                  | AFC | B | <b>82</b> |
| 2.3 E quattro               | 09.1991 → 07.1994 | AAR | B   | S2 quattro 02.1993 → 12.1994                   | ABY | B | <b>23</b> |
| 2.4 D                       | 09.1991 → 06.1994 | AAS | D   | <b>80 Avant (8C5, B4)</b>                      |     |   |           |
| 2.5 TDI                     | 09.1991 → 07.1992 | ABP | D   | 1.6 E 06.1993 → 01.1996                        | ADA | B | <b>24</b> |
| 2.5 TDI                     | 09.1991 → 06.1994 | AAT | D   | 1.9 TD 09.1991 → 12.1994                       | AAZ | D | <b>8</b>  |
| 2.6                         | 03.1992 → 07.1994 | ABC | B   | 1.9 TDI 07.1992 → 01.1996                      | 1Z  | D | <b>5</b>  |
| 2.6                         | 07.1993 → 07.1994 | ACZ | B   | 2.0 07.1992 → 12.1994                          | ABT | B | <b>76</b> |
| 2.6 E quattro               | 08.1993 → 07.1994 | ACZ | B   | 2.0 E 07.1992 → 01.1996                        | ABK | B | <b>75</b> |
| 2.6 quattro                 | 07.1992 → 07.1994 | ABC | B   | 2.0 E 16V 02.1993 → 01.1996                    | ACE | B | <b>77</b> |
| 2.8 E                       | 09.1991 → 07.1994 | AAH | B   | 2.0 E 16V quattro 12.1992 → 07.1995            | ACE | B | <b>77</b> |
| 2.8 E quattro               | 09.1991 → 07.1994 | AAH | B   | 2.0 quattro 11.1993 → 01.1996                  | ADW | B | <b>80</b> |
| S4 Turbo quattro            | 09.1991 → 07.1994 | AAN | B   | 2.3 E 07.1992 → 01.1996                        | NG  | B | <b>92</b> |
| S4 V8 quattro               | 10.1992 → 02.1994 | ABH | B   | 2.3 E quattro 09.1991 → 11.1994                | NG  | B | <b>92</b> |
| 200 (44, 44Q)               |                   |     |     | 2.6 07.1992 → 01.1996 ABC B <b>74</b>          |     |   |           |
| 2.2                         | 09.1989 → 12.1991 | MC  | B   | 2.6 quattro 07.1992 → 07.1995                  | ABC | B | <b>74</b> |
| 2.2 Turbo                   | 08.1985 → 09.1991 | MC  | B   | 2.8 09.1991 → 01.1996                          | AAH | B | <b>72</b> |
| 2.2 Turbo quattro           | 08.1985 → 12.1991 | MC  | B   | 2.8 quattro 08.1992 → 07.1995                  | AAH | B | <b>72</b> |
| 2.2 quattro                 | 09.1989 → 12.1991 | MC  | B   | RS2 quattro 03.1994 → 05.1995                  | ADU | B | <b>27</b> |
| 2.3                         | 11.1986 → 09.1991 | NF  | B   | S2 quattro 02.1993 → 07.1995                   | ABY | B | <b>23</b> |
| 200 Avant (44, 44Q)         |                   |     |     | <b>90</b>                                      |     |   |           |
| 2.2 Turbo                   | 08.1985 → 09.1991 | MC  | B   | 1.8i 08.1989 → 12.1991                         | DZ  | B | <b>55</b> |
| 2.2 Turbo quattro           | 02.1988 → 12.1990 | 1B  | B   | <b>90 (89, 89Q, 8A, B3)</b>                    |     |   |           |
| 2.2 quattro                 | 09.1989 → 12.1991 | MC  | B   | 1.6 TD 04.1987 → 06.1989                       | RA  | D | <b>1</b>  |
| 2.3                         | 11.1986 → 09.1991 | NF  | B   | 1.6 TD 06.1989 → 09.1991                       | SB  | D | <b>1</b>  |
| <b>80</b>                   |                   |     |     | 1.8 E 08.1989 → 08.1991 DZ B <b>55</b>         |     |   |           |
| 2.3i 20V (USA)              | 01.1989 → 09.1991 | 7A  | B   | 2.0 07.1988 → 09.1991                          | PS  | B | <b>64</b> |
| <b>80 (89, 89Q, 8A, B3)</b> |                   |     |     | 2.0 20 V 08.1989 → 07.1991 NM B <b>61</b>      |     |   |           |
| 1.6                         | 09.1986 → 08.1991 | RN  | B   | 2.0 20 V quattro 08.1988 → 09.1991             | NM  | B | <b>61</b> |
| 1.6                         | 08.1987 → 09.1991 | PP  | B   | 2.2 E 04.1987 → 07.1991                        | KV  | B | <b>58</b> |
| 1.6                         | 08.1990 → 10.1991 | ABB | B   | 2.2 E quattro 04.1987 → 07.1991                | KV  | B | <b>58</b> |
| 1.6 TD                      | 09.1986 → 07.1989 | RA  | D   | 2.3 E 04.1987 → 07.1991                        | NG  | B | <b>92</b> |
| 1.6 TD                      | 08.1989 → 08.1991 | SB  | D   | 2.3 E 03.1990 → 09.1991                        | NG  | B | <b>92</b> |
| 1.8 E                       | 09.1986 → 08.1991 | DZ  | B   | 2.3 E 20V 08.1988 → 07.1991                    | 7A  | B | <b>69</b> |
| 1.8 E quattro               | 09.1986 → 08.1991 | DZ  | B   | 2.3 E 20V 04.1990 → 07.1991                    | 7A  | B | <b>69</b> |
| 1.8 S                       | 09.1986 → 06.1988 | JN  | B   | 2.3 E 20V quattro 06.1988 → 09.1991            | 7A  | B | <b>69</b> |
| 1.8 S                       | 09.1986 → 10.1991 | JV  | B   | 2.3 E 20V quattro 04.1990 → 09.1991            | 7A  | B | <b>69</b> |
|                             |                   |     |     | 2.3 E quattro 08.1989 → 07.1991                | NG  | B | <b>92</b> |
|                             |                   |     |     | 2.3 E quattro 04.1990 → 09.1991                | NG  | B | <b>92</b> |

|                     |                   |     |   | Pos |                           |                   |     |   | Pos | A |
|---------------------|-------------------|-----|---|-----|---------------------------|-------------------|-----|---|-----|---|
| <b>A4 (8D2, B5)</b> |                   |     |   |     | 2.8                       | 08.1997 → 11.2000 | ALG | B | 85  |   |
| 1.6                 | 11.1994 → 10.1996 | ADP | B | 25  | 2.8                       | 08.1998 → 11.2000 | AMX | B | 86  |   |
| 1.6                 | 10.1996 → 10.2000 | AHL | B | 33  | 2.8                       | 08.1998 → 11.2000 | APR | B | 87  |   |
| 1.6                 | 08.1998 → 10.2000 | ANA | B | 41  | 2.8                       | 08.1998 → 11.2000 | AQD | B | 88  |   |
| 1.6                 | 08.1998 → 10.2000 | ARM | B | 52  | 2.8                       | 09.1999 → 10.2000 | ATX | B | 90  |   |
| 1.6                 | 07.2000 → 11.2000 | ALZ | B | 37  | 2.8 quattro               | 01.1995 → 07.1997 | AAH | B | 72  |   |
| 1.8                 | 11.1994 → 11.2000 | ADR | B | 26  | 2.8 quattro               | 01.1995 → 07.1997 | AFC | B | 82  |   |
| 1.8                 | 11.1994 → 11.2000 | APT | B | 46  | 2.8 quattro               | 09.1999 → 10.2000 | ATX | B | 90  |   |
| 1.8                 | 11.1994 → 11.2000 | ARG | B | 49  | S4 quattro                | 10.1997 → 12.1998 | APB | B | 43  |   |
| 1.8                 | 11.1994 → 11.2000 | AVV | B | 53  | <b>A4 Avant (8D5, B5)</b> |                   |     |   |     |   |
| 1.8                 | 04.1995 → 11.2000 | AFY | B | 31  | 1.8 T                     | 09.1997 → 12.1998 | AEB | B | 28  |   |
| 1.8 T               | 01.1995 → 12.1998 | AEB | B | 28  | 1.8 T quattro             | 09.1997 → 12.1998 | AEB | B | 28  |   |
| 1.8 T               | 01.1995 → 11.2000 | AWT | B | 54  | 1.9 Hybrid                | 03.1998 → 06.2000 | AHU | D | 12  |   |
| 1.8 T               | 12.1997 → 11.2000 | AJL | B | 35  | 2.4                       | 07.1995 → 07.1997 | AFM | B | 30  |   |
| 1.8 T               | 07.1998 → 07.1999 | ARK | B | 51  | 2.8                       | 03.1996 → 09.1996 | AAH | B | 72  |   |
| 1.8 T               | 02.1999 → 11.2000 | APU | B | 47  | 2.8                       | 03.1999 → 09.2000 | ATX | B | 90  |   |
| 1.8 T               | 07.1999 → 11.2000 | ANB | B | 42  | 2.8 quattro               | 01.1996 → 09.1996 | AAH | B | 72  |   |
| 1.8 T               | 05.2000 → 09.2000 | AMB | B | 38  | 2.8 quattro               | 03.1999 → 09.2000 | ATX | B | 90  |   |
| 1.8 T quattro       | 01.1995 → 11.2000 | AWT | B | 54  | <b>A6 (4A2, C4)</b>       |                   |     |   |     |   |
| 1.8 T quattro       | 12.1995 → 12.1998 | AEB | B | 28  | 1.8                       | 12.1995 → 10.1997 | ADR | B | 26  |   |
| 1.8 T quattro       | 12.1997 → 11.2000 | AJL | B | 35  | 1.8 quattro               | 12.1995 → 10.1997 | ADR | B | 26  |   |
| 1.8 T quattro       | 07.1998 → 07.1999 | ARK | B | 51  | 1.9 TDI                   | 06.1994 → 01.1996 | 1Z  | D | 5   |   |
| 1.8 T quattro       | 02.1999 → 11.2000 | APU | B | 47  | 1.9 TDI                   | 07.1996 → 10.1997 | AHU | D | 12  |   |
| 1.8 T quattro       | 07.1999 → 11.2000 | ANB | B | 42  | 2.0                       | 06.1994 → 07.1995 | ADW | B | 80  |   |
| 1.8 quattro         | 07.1995 → 11.2000 | AFY | B | 31  | 2.0                       | 06.1994 → 10.1997 | AAE | B | 71  |   |
| 1.8 quattro         | 12.1995 → 11.2000 | ADR | B | 26  | 2.0                       | 06.1994 → 10.1997 | ABK | B | 75  |   |
| 1.8 quattro         | 07.1998 → 11.2000 | ARG | B | 49  | 2.0 16V                   | 06.1994 → 10.1997 | ACE | B | 77  |   |
| 1.8 quattro         | 02.1999 → 11.2000 | APT | B | 46  | 2.0 16V quattro           | 06.1994 → 10.1997 | ACE | B | 77  |   |
| 1.9 TDI             | 01.1995 → 07.1996 | 1Z  | D | 5   | 2.3                       | 06.1994 → 12.1995 | AAR | B | 73  |   |
| 1.9 TDI             | 01.1995 → 11.2000 | AHH | D | 11  | 2.3 quattro               | 06.1994 → 12.1995 | AAR | B | 73  |   |
| 1.9 TDI             | 10.1995 → 07.1999 | AFN | D | 10  | 2.4                       | 07.1995 → 06.1996 | AFM | B | 30  |   |
| 1.9 TDI             | 12.1995 → 11.2000 | AFF | D | 9   | 2.5 TDI                   | 06.1994 → 10.1997 | AAT | D | 19  |   |
| 1.9 TDI             | 08.1996 → 11.2000 | AHU | D | 12  | 2.5 TDI                   | 08.1994 → 10.1997 | AEL | D | 29  |   |
| 1.9 TDI             | 08.1999 → 11.2000 | AVG | D | 15  | 2.5 TDI quattro           | 10.1995 → 10.1997 | AEL | D | 29  |   |
| 1.9 TDI             | 03.2000 → 11.2000 | AJM | D | 13  | 2.6                       | 06.1994 → 10.1997 | ABC | B | 74  |   |
| 1.9 TDI quattro     | 09.1996 → 07.1999 | AFN | D | 10  | 2.6                       | 06.1994 → 10.1997 | ACZ | B | 79  |   |
| 1.9 TDI quattro     | 08.1999 → 11.2000 | AVG | D | 15  | 2.6 quattro               | 06.1994 → 10.1997 | ABC | B | 74  |   |
| 1.9 TDI quattro     | 03.2000 → 11.2000 | AJM | D | 13  | 2.8                       | 06.1994 → 10.1997 | AAH | B | 72  |   |
| 1.9 TDI quattro     | 03.2000 → 11.2000 | ATJ | D | 14  | 2.8                       | 06.1994 → 10.1997 | AFC | B | 82  |   |
| 2.4                 | 07.1995 → 07.1997 | AFM | B | 30  | 2.8                       | 08.1995 → 07.1996 | AEJ | B | 81  |   |
| 2.4                 | 03.1997 → 07.1998 | AGA | B | 32  | 2.8                       | 12.1995 → 10.1997 | ACK | B | 78  |   |
| 2.4                 | 08.1997 → 07.1998 | ALF | B | 36  | 2.8 quattro               | 06.1994 → 10.1997 | AAH | B | 72  |   |
| 2.4                 | 08.1997 → 11.2000 | AJG | B | 32  | 2.8 quattro               | 06.1994 → 10.1997 | AFC | B | 82  |   |
| 2.4                 | 08.1997 → 11.2000 | AMM | B | 40  | 2.8 quattro               | 12.1995 → 10.1997 | ACK | B | 78  |   |
| 2.4                 | 08.1997 → 11.2000 | APZ | B | 48  | S6 4.2 quattro            | 06.1994 → 10.1997 | AEC | B | 95  |   |
| 2.4                 | 08.1998 → 07.1999 | ARJ | B | 50  | S6 Plus quattro           | 04.1996 → 10.1997 | AHK | B | 98  |   |
| 2.4                 | 08.1998 → 11.2000 | AML | B | 39  | S6 Turbo quattro          | 06.1994 → 10.1997 | AAN | B | 18  |   |
| 2.4                 | 08.1998 → 11.2000 | APS | B | 45  | <b>A6 (4B2, C5)</b>       |                   |     |   |     |   |
| 2.4 quattro         | 03.1997 → 07.1998 | AGA | B | 32  | 1.9 TDI                   | 04.1997 → 10.2000 | AFN | D | 10  |   |
| 2.4 quattro         | 08.1997 → 07.1998 | ALF | B | 36  | 1.9 TDI                   | 04.1997 → 10.2000 | AVG | D | 15  |   |
| 2.4 quattro         | 08.1997 → 11.2000 | AJG | B | 32  | 2.4 quattro               | 08.1998 → 07.1999 | APC | B | 44  |   |
| 2.4 quattro         | 08.1997 → 11.2000 | APZ | B | 48  | 2.8                       | 10.1997 → 05.2000 | AGE | B | 83  |   |
| 2.4 quattro         | 08.1998 → 07.1999 | ARJ | B | 50  | 2.8 quattro               | 01.1998 → 07.1998 | AGE | B | 83  |   |
| 2.4 quattro         | 08.1998 → 11.2000 | AML | B | 39  | <b>A6 Avant (4A5, C4)</b> |                   |     |   |     |   |
| 2.4 quattro         | 08.1998 → 11.2000 | APS | B | 45  | 1.8                       | 12.1995 → 12.1997 | ADR | B | 26  |   |
| 2.5 TDI             | 09.1997 → 11.2000 | AFB | D | 2   | 1.8 quattro               | 12.1995 → 12.1997 | ADR | B | 26  |   |
| 2.5 TDI             | 07.1998 → 11.2000 | AKN | D | 3   | 1.9 TDI                   | 06.1994 → 01.1996 | 1Z  | D | 5   |   |
| 2.5 TDI quattro     | 09.1997 → 11.2000 | AFB | D | 2   | 1.9 TDI                   | 07.1996 → 12.1997 | AHU | D | 12  |   |
| 2.5 TDI quattro     | 07.1998 → 11.2000 | AKN | D | 3   | 2.0                       | 06.1994 → 07.1995 | ADW | B | 80  |   |
| 2.6                 | 01.1995 → 11.2000 | ABC | B | 74  | 2.0                       | 06.1994 → 12.1997 | AAE | B | 71  |   |
| 2.6                 | 01.1996 → 07.1997 | ACZ | B | 79  | 2.0                       | 06.1994 → 12.1997 | ABK | B | 75  |   |
| 2.6 quattro         | 01.1995 → 11.2000 | ABC | B | 74  | 2.0 16V                   | 06.1994 → 12.1997 | ACE | B | 77  |   |
| 2.7 Turbo quattro   | 02.1999 → 09.2000 | AJK | B | 34  | 2.0 16V quattro           | 06.1994 → 12.1997 | ACE | B | 77  |   |
| 2.8                 | 09.1995 → 07.1997 | AAH | B | 72  | 2.3                       | 06.1994 → 12.1995 | AAR | B | 73  |   |
| 2.8                 | 09.1995 → 07.1997 | AFC | B | 82  | 2.3 quattro               | 06.1994 → 12.1995 | AAR | B | 73  |   |
| 2.8                 | 10.1996 → 07.1998 | ACK | B | 78  | 2.4                       | 07.1996 → 12.1997 | AFM | B | 30  |   |
| 2.8                 | 10.1996 → 11.2000 | AHA | B | 84  | 2.5 TDI                   | 06.1994 → 12.1997 | AAT | D | 19  |   |
| 2.8                 | 10.1996 → 11.2000 | ATQ | B | 89  | 2.5 TDI                   | 08.1994 → 12.1997 | AEL | D | 29  |   |

**A**

|                            |                   |     | Pos |    |                                |                   | Pos |   |    |
|----------------------------|-------------------|-----|-----|----|--------------------------------|-------------------|-----|---|----|
| 2.5 TDI quattro            | 07.1995 → 12.1997 | AEL | D   | 29 | S2 quattro                     | 09.1990 → 09.1992 | 3B  | B | 17 |
| 2.6                        | 06.1994 → 02.1997 | ACZ | B   | 79 | S2 quattro                     | 12.1992 → 12.1996 | ABY | B | 23 |
| 2.6                        | 06.1994 → 12.1997 | ABC | B   | 74 | <b>QUATTRO (85)</b>            |                   |     |   |    |
| 2.6 quattro                | 06.1994 → 12.1997 | ABC | B   | 74 | 2.2 20V Turbo                  | 08.1989 → 07.1991 | RR  | B | 67 |
| 2.8                        | 06.1994 → 07.1995 | AEJ | B   | 81 | <b>V8 (441, 442, 4C2, 4C8)</b> |                   |     |   |    |
| 2.8                        | 06.1994 → 12.1997 | AAH | B   | 72 | 3.6 quattro                    | 10.1988 → 02.1994 | PT  | B | 65 |
| 2.8                        | 06.1994 → 12.1997 | AFC | B   | 82 | 3.6 quattro                    | 04.1993 → 02.1994 | PT  | B | 65 |
| 2.8                        | 12.1995 → 12.1997 | ACK | B   | 78 | 4.2 quattro                    | 10.1991 → 02.1994 | ABH | B | 93 |
| 2.8 quattro                | 06.1994 → 12.1997 | AAH | B   | 72 |                                |                   |     |   |    |
| 2.8 quattro                | 06.1994 → 12.1997 | AFC | B   | 82 |                                |                   |     |   |    |
| 2.8 quattro                | 12.1995 → 12.1997 | ACK | B   | 78 |                                |                   |     |   |    |
| S6 4.2 quattro             | 06.1994 → 12.1997 | AEC | B   | 95 |                                |                   |     |   |    |
| S6 Plus quattro            | 04.1996 → 12.1997 | AHK | B   | 98 |                                |                   |     |   |    |
| S6 Turbo quattro           | 06.1994 → 12.1997 | AAN | B   | 18 |                                |                   |     |   |    |
| <b>A6 Avant (4B5, C5)</b>  |                   |     |     |    |                                |                   |     |   |    |
| 2.8                        | 12.1997 → 05.2000 | AGE | B   | 83 |                                |                   |     |   |    |
| <b>A8 (4D2, 4D8)</b>       |                   |     |     |    |                                |                   |     |   |    |
| 2.5 TDI                    | 01.1997 → 04.2000 | AKN | D   | 3  |                                |                   |     |   |    |
| 2.5 TDI                    | 07.1997 → 04.2000 | AFB | D   | 2  |                                |                   |     |   |    |
| 2.5 TDI quattro            | 07.1997 → 04.2000 | AFB | D   | 2  |                                |                   |     |   |    |
| 2.5 TDI quattro            | 07.1997 → 04.2000 | AKN | D   | 3  |                                |                   |     |   |    |
| 2.8                        | 03.1994 → 03.1996 | AAH | B   | 72 |                                |                   |     |   |    |
| 2.8                        | 07.1995 → 03.1996 | AEJ | B   | 81 |                                |                   |     |   |    |
| 2.8 quattro                | 03.1994 → 03.1996 | AAH | B   | 72 |                                |                   |     |   |    |
| 2.8 quattro                | 07.1995 → 03.1996 | AEJ | B   | 81 |                                |                   |     |   |    |
| 3.7                        | 07.1995 → 12.1998 | AEW | B   | 97 |                                |                   |     |   |    |
| 3.7 quattro                | 07.1995 → 11.1998 | AEW | B   | 97 |                                |                   |     |   |    |
| 3.7 quattro                | 07.1995 → 11.1998 | AKJ | B   | 97 |                                |                   |     |   |    |
| 4.2 quattro                | 03.1994 → 07.1996 | ABZ | B   | 94 |                                |                   |     |   |    |
| 4.2 quattro                | 03.1994 → 07.1996 | AEM | B   | 96 |                                |                   |     |   |    |
| 4.2 quattro                | 03.1994 → 11.1998 | AKG | B   | 96 |                                |                   |     |   |    |
| 4.2 quattro                | 07.1995 → 09.1998 | AGH | B   | 96 |                                |                   |     |   |    |
| 4.2 quattro                | 02.1999 → 04.2000 | ARU | B   | 99 |                                |                   |     |   |    |
| S8 quattro                 | 07.1996 → 06.1999 | AHC | B   | 97 |                                |                   |     |   |    |
| S8 quattro                 | 07.1996 → 06.1999 | AKH | B   | 97 |                                |                   |     |   |    |
| <b>CABRIOLET (8G7, B4)</b> |                   |     |     |    |                                |                   |     |   |    |
| 1.8                        | 01.1997 → 08.2000 | ADR | B   | 26 |                                |                   |     |   |    |
| 1.9 TDI                    | 06.1995 → 07.1996 | 1Z  | D   | 5  |                                |                   |     |   |    |
| 1.9 TDI                    | 07.1996 → 08.2000 | AHU | D   | 12 |                                |                   |     |   |    |
| 2.0 16V                    | 06.1995 → 07.1996 | ACE | B   | 77 |                                |                   |     |   |    |
| 2.0 E                      | 01.1993 → 07.1998 | ABK | B   | 75 |                                |                   |     |   |    |
| 2.3 E                      | 05.1991 → 07.1994 | NG  | B   | 92 |                                |                   |     |   |    |
| 2.6                        | 06.1993 → 08.2000 | ABC | B   | 74 |                                |                   |     |   |    |
| 2.8                        | 11.1992 → 08.2000 | AAH | B   | 72 |                                |                   |     |   |    |
| 2.8                        | 11.1992 → 08.2000 | AFC | B   | 82 |                                |                   |     |   |    |
| <b>COUPE (89, 8B)</b>      |                   |     |     |    |                                |                   |     |   |    |
| 1.8                        | 08.1989 → 07.1991 | DZ  | B   | 55 |                                |                   |     |   |    |
| 2.0                        | 10.1990 → 12.1996 | ABK | B   | 75 |                                |                   |     |   |    |
| 2.0                        | 12.1990 → 07.1991 | AAD | B   | 70 |                                |                   |     |   |    |
| 2.0 16 V                   | 01.1992 → 07.1992 | 6A  | B   | 68 |                                |                   |     |   |    |
| 2.0 16 V                   | 08.1992 → 12.1996 | ACE | B   | 77 |                                |                   |     |   |    |
| 2.0 20 V                   | 08.1989 → 07.1991 | NM  | B   | 61 |                                |                   |     |   |    |
| 2.0 20 V quattro           | 08.1989 → 07.1991 | NM  | B   | 61 |                                |                   |     |   |    |
| 2.2 quattro                | 11.1988 → 07.1991 | KV  | B   | 58 |                                |                   |     |   |    |
| 2.3                        | 10.1988 → 12.1992 | NG  | B   | 92 |                                |                   |     |   |    |
| 2.3                        | 10.1988 → 07.1994 | NG  | B   | 92 |                                |                   |     |   |    |
| 2.3                        | 03.1990 → 12.1996 | NG  | B   | 92 |                                |                   |     |   |    |
| 2.3 20V                    | 08.1989 → 07.1991 | 7A  | B   | 69 |                                |                   |     |   |    |
| 2.3 20V                    | 08.1990 → 07.1991 | 7A  | B   | 69 |                                |                   |     |   |    |
| 2.3 20V quattro            | 11.1988 → 07.1991 | 7A  | B   | 69 |                                |                   |     |   |    |
| 2.3 20V quattro            | 05.1989 → 07.1991 | 7A  | B   | 69 |                                |                   |     |   |    |
| 2.3 20V quattro            | 05.1990 → 09.1991 | 7A  | B   | 69 |                                |                   |     |   |    |
| 2.3 quattro                | 08.1989 → 12.1992 | NG  | B   | 92 |                                |                   |     |   |    |
| 2.3 quattro                | 05.1990 → 12.1996 | NG  | B   | 92 |                                |                   |     |   |    |
| 2.6                        | 08.1992 → 12.1996 | ABC | B   | 74 |                                |                   |     |   |    |
| 2.6 quattro                | 08.1992 → 12.1996 | ABC | B   | 74 |                                |                   |     |   |    |
| 2.8                        | 09.1991 → 12.1996 | AAH | B   | 72 |                                |                   |     |   |    |
| 2.8 quattro                | 09.1991 → 12.1996 | AAH | B   | 72 |                                |                   |     |   |    |

| 1 |  | 76.5  |         |                      |        |       |       |  |        |  |  |  |  |
|---|--|---|---------|----------------------|--------|-------|-------|--|--------|--|--|--|--|
|   | RA   | 09.1986 → 07.1989   | D LA 4  | 1588 cm <sup>3</sup> | 2V     | 59 kW | 80 PS | ⌀23  | - 86.4 |  |  |  |  |
|   | SB   | 06.1989 → 09.1991   | D LA 4  | 1588 cm <sup>3</sup> | 2V     | 59 kW | 80 PS | ⌀23  | - 86.4 |  |  |  |  |
|   | 80 (89, 89Q, 8A, B3), 90 (89, 89Q, 8A, B3) |   |         |                      |        |       |       |  |        |  |  |  |  |
|   | 90 732 600                                 | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3  |         |                      |        |       |       |  |        |  |  |  |  |
|   | 90 732 610                                 | 77.01 / 90 732 620 77.51  |         |                      |        |       |       |  |        |  |  |  |  |
|   |  | RTK, Lox, RK, TPL   |         |                      |        |       |       |  |        |  |  |  |  |
|   |  | R 1.75  | CR G6   |                      |        |       |       |  |        |  |  |  |  |
|   |  | M 2   | CR G3   |                      |        |       |       |  |        |  |  |  |  |
|   |  | DSF 3   | CR      |                      |        |       |       |  |        |  |  |  |  |
|   |  | → 80 00006 1 0 ...  |         |                      |        |       |       |  |        |  |  |  |  |
|   |  | cylinder head gasketpiston protrusion:  |         |                      |        |       |       |  |        |  |  |  |  |
|   |  | notches thicknessmore thanless than   |         |                      |        |       |       |  |        |  |  |  |  |
|   |  | - 07.1985   |         |                      |        |       |       |  |        |  |  |  |  |
|   |  | 1   | 1,40    | + 0,67               | + 0,80 |       |       |  |        |  |  |  |  |
|   |  | 2   | 1,50    | + 0,81               | + 0,90 |       |       |  |        |  |  |  |  |
|   |  | 3   | 1,60    | + 0,91               | + 1,02 |       |       |  |        |  |  |  |  |
|   |  | 08.1985 -   |         |                      |        |       |       |  |        |  |  |  |  |
|   |  | 1   | 1,53    | + 0,66               | + 0,86 |       |       |  |        |  |  |  |  |
|   |  | 2   | 1,57    | + 0,87               | + 0,90 |       |       |  |        |  |  |  |  |
|   |  | 3   | 1,61    | + 0,91               | + 1,02 |       |       |  |        |  |  |  |  |
|   |  | Motor Nr. 1464108 ...   |         |                      |        |       |       |  |        |  |  |  |  |
|   |  | 0   | 1,65 mm |                      | + 0,70 |       |       |  |        |  |  |  |  |
|   |  | 1   | 1,80 mm | + 0,70               | + 0,85 |       |       |  |        |  |  |  |  |
|   |  | 2   | 1,95 mm | + 0,85               |        |       |       |  |        |  |  |  |  |
|   | 80 00006 1 0 000                           | ⌀76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]   |         |                      |        |       |       |  |        |  |  |  |  |
|   |  | 80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50   |         |                      |        |       |       |  |        |  |  |  |  |
|   | 80 00006 1 1 000                           | ⌀76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]   |         |                      |        |       |       |  |        |  |  |  |  |
|   |  | 80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50   |         |                      |        |       |       |  |        |  |  |  |  |
|   | 90 732 960                                 | piston: 90732600; cylinder liner: 89163190  |         |                      |        |       |       |  |        |  |  |  |  |
|   | 89 163 190                                 | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod               |         |                      |        |       |       |  |        |  |  |  |  |
|   | 78 635 620                                 | [Pair] AS 0,20 ⌀ 59.750 / 72.950 // 2.075 St/A  |         |                      |        |       |       |  |        |  |  |  |  |
|   | 77 152 610                                 | [Set] HL 0,25 ⌀ 53.728 / 59.000 / 18.500 / 2.627 St/A   |         |                      |        |       |       |  |        |  |  |  |  |
|   | 87 344 690                                 | [Set] PL-B SEMI ⌀ 24.000 / 27.000 / 25.000 / St/B   |         |                      |        |       |       |  |        |  |  |  |  |
|   | 87 464 610                                 | [Set] PL 0,25 ⌀ 47.528 / 50.600 / 19.000 / 1.531 St/B/G   |         |                      |        |       |       |  |        |  |  |  |  |
|   | 87 475 610                                 | [Set] HL 0,25 ⌀ 53.728 / 59.000 / 18.500 / 2.627 St/B/G   |         |                      |        |       |       |  |        |  |  |  |  |
|   |  | 87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00                                  |         |                      |        |       |       |  |        |  |  |  |  |
|   |  | 87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD, 180° oil groove                                   |         |                      |        |       |       |  |        |  |  |  |  |
|   | 331102                                     | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III  |         |                      |        |       |       | MK-8H valve cotter; number of notches: 3; valve stem diameter: 8 |        |  |  |  |  |
|   | 39183                                      | IN; 34 x 8 x 95.6 x S - - 45° - 22 - III  |         |                      |        |       |       | 81-3310 IN/EX; 12.06/15 x 8 x 36.5 B1                            |        |  |  |  |  |
|   | 331103                                     | IN; 34 x 8 x 95.7 x A/S - - 45° - 22 - III  |         |                      |        |       |       | 81-3312 IN/EX; 12.13/15 x 8 x 36.5 B1                            |        |  |  |  |  |
|   |  |   |         |                      |        |       |       | 81-3311 IN/EX; 12.2/15 x 8 x 36.5 B1                             |        |  |  |  |  |
|   | 50 006 214                                 | CAM, chilled cast iron  |         |                      |        |       |       |  |        |  |  |  |  |
|   | 50 005 148                                 | mechanical; metal   |         |                      |        |       |       |  |        |  |  |  |  |
|   | 50 005 151                                 | mechanical; metal, with backhousing   |         |                      |        |       |       |  |        |  |  |  |  |
|   | 7.07152.46.0                               | mechanical; metal; Impeller diameter: 59.5  |         |                      |        |       |       |  |        |  |  |  |  |
|   | 7.20235.02.0                               | non-return valve  |         |                      |        |       |       |  |        |  |  |  |  |
|   | 7.24808.50.0                               | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |         |                      |        |       |       |  |        |  |  |  |  |
|   | 50 006 460                                 | hydraulic; height: 26; Outer ⌀: 35; length: 26  |         |                      |        |       |       |  |        |  |  |  |  |



| 3 |                             | 78.3   |   |
|---|-----------------------------|--|---|
|   | AKN                         | 01.1997 → 11.2000  | D LA 6 2496 cm <sup>3</sup> 4V 110 kW 150 PS €19,5 - 86.4 |
|   | A4 (8D2, B5), A8 (4D2, 4D8) |  |   |
|   | <b>99 776 630</b>           | Cylinder diameter: 78.81; KH: 47.58; VT1: -1.38; MT: -16.5; MØ: 35.8; GL: 71.58; piston pin: 26x65.5; number of piston rings: 3<br>RTK, KKK, HKÜ<br>R 1.75 PC G6<br>M 2<br>DSF 3 CR<br>→ <b>80 00515 1 0 ...</b><br>cylinder head gasket notches      thickness      piston protrusion: more than      less than |   |
|   |                             | 1  | +0,39      +0,49  |
|   |                             | 2  | +0,49      +0,54  |
|   |                             | 3  | +0,54      +0,65, for cylinder 1-3                        |
|   | <b>99 777 630</b>           | Cylinder diameter: 78.81; KH: 47.58; VT1: -1.38; MT: -16.5; MØ: 35.8; GL: 71.58; piston pin: 26x65.5; number of piston rings: 3<br>RTK, KKK, HKÜ<br>R 1.75 PC G6<br>M 2<br>DSF 3 CR<br>→ <b>80 00515 1 0 ...</b><br>cylinder head gasket notches      thickness      piston protrusion: more than      less than |   |
|   |                             | 1  | +0,39      +0,49  |
|   |                             | 2  | +0,49      +0,54  |
|   |                             | 3  | +0,54      +0,65, for cylinder 4-6                        |
|   | <b>80 00515 1 0 000</b>     | Ø78.3; STD; set: 1; [R G6 PC 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00515 1 0 050 78.80</b>   |   |
|   | <b>79 274 600</b>           | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A  |   |
|   | <b>77 701 610</b>           | [Set] PL 0,25 Ø 57.728 / 61.600 / 17.000 / 1.926 St/B/G; PL 0,25 Ø 57.728 / 61.600 / 17.000 / 1.926 St/B/S<br><b>77 701 600</b> STD, The upper shell is marked with 'SPUTTER'.   |   |
|   | <b>77 850 610</b>           | [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G<br><b>77 850 620 0,50 / 77 850 600</b> STD   |   |
|   | <b>331056</b>               | EX; 24.2 x 6 x 100.5 x A/S - - 45° - VS - 22 - III   | <b>81-33112</b> IN/EX; 10.06/ x 6 x 42 B1                 |
|   | <b>331055</b>               | IN; 27.2 x 6 x 100.5 x S - - 45° - 22 - III  |   |
|   | <b>50 006 300</b>           | installation side: intake sideCAM, for cylinder 1-3, chilled cast iron, for cylinder 1-3   | <b>50 007 630</b> KIT                                     |
|   | <b>50 006 301</b>           | installation side: intake sideCAM, chilled cast iron   |   |
|   | <b>50 006 302</b>           | installation side: outlet sideCAM, chilled cast iron   |   |
|   | <b>50 006 303</b>           | installation side: outlet sideCAM, for cylinder 1-3, chilled cast iron, for cylinder 1-3   |   |
|   | <b>50 005 168</b>           | mechanical; metal  |   |
|   | <b>7.22684.10.0</b>         | air mass sensor; electrical, Sensor without measuring tube   |   |
|   | <b>7.22684.14.0</b>         | air mass sensor; electrical, Sensor without measuring tube   |   |
|   | <b>7.05817.00.0</b>         | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic                               |   |
|   | <b>7.21903.49.0</b>         | pressure transformer (turbo charger); electro-pneumatic  |   |
|   | <b>50 006 411</b>           | hydraulic; height: 35; Outer Ø: 12; length: 35   |   |
|   | <b>50 006 410</b>           |  |   |
|   | <b>50 006 488</b>           |  |   |



A

4

79.5

1Y

08.1989 → 08.1991 D 4 1896 cm<sup>3</sup> 2V 50 kW 68 PS 22,5 - 95.5



80 (89, 89Q, 8A, B3)

91 386 600

Cylinder diameter: 79.51; KH: 39.65; MT: -1.9; GL: 65.7; piston pin: 24x64; number of piston rings: 3  
**91 386 610** 79.76 / **91 386 620** 80.01 / **91 386 630** 80.51



RTK  
 R 1.75 CR G6  
 M 2 CR G1  
 DSF 3 CR

→ **80 00008 1 0 ...**  
 cylinder head gasket piston protrusion:

| notches | thickness | more than | less than |
|---------|-----------|-----------|-----------|
| 1       | 1,53      | +0,66     | +0,86     |
| 2       | 1,57      | +0,87     | +0,90     |
| 3       | 1,61      | +0,91     | +1,02     |



**80 00008 1 0 000**

Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]  
**80 00008 1 0 025** 79.75 / **80 00008 1 0 050** 80.00 / **80 00008 1 0 100** 80.51

**80 00725 1 0 000**

Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]  
**80 00725 1 0 025** 79.75 / **80 00725 1 0 050** 80.00



**91 386 960**

piston: 91386600; cylinder liner: 89434190



**89 434 190**

T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7



**78 635 620**

[Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  
**78 635 600** STD



**77 150 690**

[Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B, With 2 oil holes.

**77 152 610**

[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  
**77 152 620** 0,50 / **77 152 630** 0,75 / **77 152 600** STD, 180° oil groove

**87 464 610**

[Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  
**87 464 620** 0,50 / **87 464 630** 0,75 / **87 464 600** STD / **87 464 640** 1,00

**87 475 610**

[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G  
**87 475 620** 0,50 / **87 475 630** 0,75 / **87 475 600** STD, 180° oil groove



**50 003 069**

-- G - S - PC - SB - - -; bare, Prechamber bore Ø 32 mm, Hydraulic tappets, Valve stem Ø 8 mm, →mot. 580000

**50 003 107**

-- G - S - PC - SB - - -; bare, Valve stem Ø 7 mm, mot. 580.001→



**39474**

EX; 31 x 7 x 95.6 x A/S - - 45° - VS - 22 - III



**MK-7H**

valve cotter; number of notches: 3;  
 valve stem diameter: 7

**33049**

EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III



**MK-8H**

valve cotter; number of notches: 3;  
 valve stem diameter: 8

**39185**

EX; 31.2 x 8 x 95.55 x RA/S - Cr - 45° - VS - 22 - III



**81-3310**

IN/EX; 12.06/15 x 8 x 36.5 B1

**39395**

IN; 36 x 7 x 95.6 x S - - 45° - 22 - III

**81-33103**

IN/EX; 12.08/15 x 7 x 36.5 B1

**39123**

IN; 36 x 8 x 95.6 x S - - 45° - 22 - III

**81-3312**

IN/EX; 12.13/15 x 8 x 36.5 B1

**81-33104**

IN/EX; 12.25/15 x 7 x 36.5 B1

**81-3311**

IN/EX; 12.2/15 x 8 x 36.5 B1



**50 006 203**

CAM, chilled cast iron



**50 005 148**

mechanical; metal



**50 005 151**

mechanical; metal, with backhousing

**7.07152.46.0**

mechanical; metal; Impeller diameter: 59.5

**7.09269.27.0**

length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6



**7.24808.51.0**

vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0



**7.02604.01.0**

lambda sensor; universal probe; not heated



**50 006 460**

hydraulic; height: 26; Outer Ø: 35; length: 26

| 5   |   | 79.5  |   |                |  |                               |    |       |       |        |        |  |  |
|---|---|---|---|----------------|--|-------------------------------|----|-------|-------|--------|--------|--|--|
| 1Z  |   | 09.1991 → 07.1996   | D | A              | 4  | 1896 cm <sup>3</sup>          | 2V | 66 kW | 90 PS | € 19,5 | - 95.5 |  |  |
| 80 (8C2, B4), 80 Avant (8C5, B4), A4 (8D2, B5), A6 (4A2, C4), A6 Avant (4A5, C4), CABRIOLET (8G7, B4)                   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
|   | <b>94 427 700</b>   | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 |   |                |  |                               |    |       |       |        |        |  |  |
|   | <b>94 427 710 79.76 / 94 427 720 80.01 / 94 427 730 80.51</b> |   |   |                |  |                               |    |       |       |        |        |  |  |
| RTK, KBB  |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| R 1.75 PC G6  |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| M 2 CR G1   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| DSF 3 CR  |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| → <b>80 00008 1 0 ...</b>   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| cylinder head gasket piston protrusion:   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| notches thickness more than less than   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| 1 +0,91 +1,00   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| 2 +1,01 +1,10   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| 3 +1,11 +1,20, for cylinder 1-2, <b>1.9 TDI</b> : 07.1995→, <b>1.9 TDI</b> : 03.1994→07.1995, <b>1.9 TDI</b> : 03.1994→ |   |   |   |                |  |                               |    |       |       |        |        |  |  |
|   | <b>94 428 700</b>   | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 |   |                |  |                               |    |       |       |        |        |  |  |
|   | <b>94 428 710 79.76 / 94 428 720 80.01 / 94 428 730 80.51</b> |   |   |                |  |                               |    |       |       |        |        |  |  |
| RTK, KBB  |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| R 1.75 PC G6  |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| M 2 CR G1   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| DSF 3 CR  |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| → <b>80 00008 1 0 ...</b>   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| cylinder head gasket piston protrusion:   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| notches thickness more than less than   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| 1 +0,91 +1,00   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| 2 +1,01 +1,10   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| 3 +1,11 +1,20, for cylinder 3-4, <b>1.9 TDI</b> : 07.1995→, <b>1.9 TDI</b> : 03.1994→07.1995, <b>1.9 TDI</b> : 03.1994→ |   |   |   |                |  |                               |    |       |       |        |        |  |  |
|   | <b>80 00008 1 0 000</b>                                       | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]  |   |                |  |                               |    |       |       |        |        |  |  |
|   | <b>80 00725 1 0 000</b>                                       | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]   |   |                |  |                               |    |       |       |        |        |  |  |
| <b>80 00725 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51</b>   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| <b>80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00</b>  |   |   |   |                |  |                               |    |       |       |        |        |  |  |
|   | <b>89 500 110</b>   | N - Wet cylinder liner; finished; A=103 C=110 L=168 H+F=8.9+1.2   |   |                |  |                               |    |       |       |        |        |  |  |
|   | <b>89 434 190</b>   | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7   |   |                |  |                               |    |       |       |        |        |  |  |
|   | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A  |   |                |  |                               |    |       |       |        |        |  |  |
| <b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
|   | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A  |   |                |  |                               |    |       |       |        |        |  |  |
| <b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| <b>78 635 620</b>   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| <b>78 635 600 STD</b>   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| <b>77 152 610</b>   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| <b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1  |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| <b>77 213 610</b>   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| <b>77 213 620 0,50 / 77 213 600 STD</b>   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.  |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| <b>77 214 690</b>   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| <b>87 475 610</b>   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| <b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD</b> , 180° oil groove   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
|   | <b>331143</b>   | EX; 31.6 x 7 x 96.9 x RA/S - - 45° - 22 - III   |   | <b>MK-7H</b>   | valve cotter; number of notches: 3; valve stem diameter: 7 |                               |    |       |       |        |        |  |  |
|   | <b>331142</b>   | EX; 31.6 x 8 x 96.9 x RA/S - - 45° - 22 - III   |   | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |                               |    |       |       |        |        |  |  |
| <b>39486</b>  |   | IN; 36 x 7 x 96.9 x S - - 45° - 22 - III  |   | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |                               |    |       |       |        |        |  |  |
| <b>39423</b>  |   | IN; 36 x 8 x 96.9 x RA/S - - 45° - VS - 22 - III  |   |                | <b>81-33103</b>  | IN/EX; 12.08/15 x 7 x 36.5 B1 |    |       |       |        |        |  |  |
| <b>331141</b>   |   | IN; 36.1 x 8 x 96.9 x S - - 45° - 22 - III  |   |                | <b>81-3312</b>   | IN/EX; 12.13/15 x 8 x 36.5 B1 |    |       |       |        |        |  |  |
|   |   | IAM specification   |   |                | <b>81-33104</b>  | IN/EX; 12.25/15 x 7 x 36.5 B1 |    |       |       |        |        |  |  |
|   |   |   |   |                | <b>81-3311</b>   | IN/EX; 12.2/15 x 8 x 36.5 B1  |    |       |       |        |        |  |  |
|   | <b>50 006 205</b>   | CAM, chilled cast iron  |   |                |  |                               |    |       |       |        |        |  |  |
| mechanical; metal   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
|   | <b>50 005 148</b>   | mechanical; metal, with backhousing   |   |                |  |                               |    |       |       |        |        |  |  |
| mechanical; metal, with backhousing   |   |   |   |                |  |                               |    |       |       |        |        |  |  |
| cont...   |   |   |   |                |  |                               |    |       |       |        |        |  |  |

**A**

|  |                     |   |
|--|---------------------|---|
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5  |
|  | <b>7.07152.12.0</b> | mechanical; plastic   |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |
|  | <b>7.20235.01.0</b> | non-return valve  |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical  |
|  | <b>7.18221.51.0</b> | air mass sensor; electrical   |
|  | <b>7.18222.10.0</b> | intake manifold pressure sensor; pneumatic  |
|  | <b>7.24808.51.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0                         |
|  | <b>7.02074.75.0</b> | water pump auxiliary cooling; electrical  |
|  | <b>7.21895.55.0</b> | electric switchover valve (air control); electric switch-over valve (secondary air); boost pressure control valve; electrical |
|  | <b>7.21903.70.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |

**6**

**79.5**

|  |                          |                 |   |   |          |    |       |       |  |    |        |
|--|--------------------------|-----------------|---|---|----------|----|-------|-------|--|----|--------|
|  | <b>3D</b>                | 08.1989→07.1991 | D | 5 | 2370 cm³ | 2V | 60 kW | 82 PS |  | 23 | - 95.5 |
|  | <b>100 (44, 44Q, C3)</b> |                 |   |   |          |    |       |       |  |    |        |

|  |                   |  |
|--|-------------------|--|
|  | <b>91 386 600</b> | Cylinder diameter: 79.51; KH: 39.65; MT: -1.9; GL: 65.7; piston pin: 24x64; number of piston rings: 3<br><b>91 386 610</b> 79.76 / <b>91 386 620</b> 80.01 / <b>91 386 630</b> 80.51 |
|  |                   | RTK  |
|  |                   | R 1.75 CR G6   |
|  |                   | M 2 CR G1  |
|  |                   | DSF 3 CR   |
|  |                   | → <b>80 00008 1 0 ...</b>  |
|  |                   | cylinder head gasket piston protrusion:  |
|  |                   | notches thickness more than less than  |
|  |                   | 1 1,53 +0,66 +0,86   |
|  |                   | 2 1,57 +0,87 +0,90   |
|  |                   | 3 1,61 +0,91 +1,02   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00008 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025</b> 79.75 / <b>80 00008 1 0 050</b> 80.00 / <b>80 00008 1 0 100</b> 80.51 |
|  | <b>80 00725 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025</b> 79.75 / <b>80 00725 1 0 050</b> 80.00                                    |

|  |                   |  |
|--|-------------------|--|
|  | <b>91 386 960</b> | piston: 91386600; cylinder liner: 89434190 |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>89 434 190</b> | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7 |
|--|-------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>78 639 600</b> | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A                        |
|  | <b>77 151 690</b> | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B, With 2 oil holes. |

|  |                   |   |
|--|-------------------|---|
|  | <b>77 209 612</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622</b> 0,50 / <b>77 209 602</b> STD |
|--|-------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>87 454 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620</b> 0,50 / <b>87 454 630</b> 0,75 / <b>87 454 600</b> STD |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>87 463 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 463 620</b> 0,50 / <b>87 463 630</b> 0,75 / <b>87 463 600</b> STD / <b>87 463 640</b> 1,00 |
|--|-------------------|---|

|  |              |   |  |                |  |
|--|--------------|---|--|----------------|--|
|  | <b>33049</b> | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39123</b> | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III          |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 216</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|  |                     |                              |
|--|---------------------|------------------------------|
|  | <b>7.20235.01.0</b> | non-return valve             |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical |

|          |   |                   |   |   |                      |    |       |       |  |        |  |  |  |
|----------|---|-------------------|---|---|----------------------|----|-------|-------|--|--------|--|--|--|
| <b>7</b> |   | <b>79.5</b>       |   |   |                      |    |       |       |  |        |  |  |  |
|          | <b>AAS</b>                                | 05.1991 → 06.1994 | D | 5 | 2370 cm <sup>3</sup> | 2V | 60 kW | 82 PS |  | - 95.5 |  |  |  |
|          | <b>100 (4A2, C4), 100 Avant (4A5, C4)</b> |                   |   |   |                      |    |       |       |  |        |  |  |  |

|  |                         |  |      |                |  |  |  |  |  |  |  |  |
|--|-------------------------|--|------|----------------|--|--|--|--|--|--|--|--|
|  | <b>91 386 600</b>       | Cylinder diameter: 79.51; KH: 39.65; MT: -1.9; GL: 65.7; piston pin: 24x64; number of piston rings: 3<br><b>91 386 610</b> 79.76 / <b>91 386 620</b> 80.01 / <b>91 386 630</b> 80.51 |      |                |  |  |  |  |  |  |  |  |
|  |                         | RTK  |      |                |  |  |  |  |  |  |  |  |
|  |                         | R  | 1.75 | CR             | G6   |  |  |  |  |  |  |  |
|  |                         | M  | 2    | CR             | G1   |  |  |  |  |  |  |  |
|  |                         | DSF  | 3    | CR             |  |  |  |  |  |  |  |  |
|  |                         | → <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion:   |      |                |  |  |  |  |  |  |  |  |
|  |                         | notches thickness more than less than  |      |                |  |  |  |  |  |  |  |  |
|  |                         | 1  | 1,53 | +0,66          | +0,86  |  |  |  |  |  |  |  |
|  |                         | 2  | 1,57 | +0,87          | +0,90  |  |  |  |  |  |  |  |
|  |                         | 3  | 1,61 | +0,91          | +1,02  |  |  |  |  |  |  |  |
|  | <b>80 00008 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025</b> 79.75 / <b>80 00008 1 0 050</b> 80.00 / <b>80 00008 1 0 100</b> 80.51                      |      |                |  |  |  |  |  |  |  |  |
|  | <b>91 386 960</b>       | piston: 91386600; cylinder liner: 89434190   |      |                |  |  |  |  |  |  |  |  |
|  | <b>89 434 190</b>       | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7  |      |                |  |  |  |  |  |  |  |  |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |      |                |  |  |  |  |  |  |  |  |
|  | <b>77 151 690</b>       | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B, With 2 oil holes.   |      |                |  |  |  |  |  |  |  |  |
|  | <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622</b> 0,50 / <b>77 209 602</b> STD  |      |                |  |  |  |  |  |  |  |  |
|  | <b>87 454 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620</b> 0,50 / <b>87 454 630</b> 0,75 / <b>87 454 600</b> STD   |      |                |  |  |  |  |  |  |  |  |
|  | <b>87 463 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 463 620</b> 0,50 / <b>87 463 630</b> 0,75 / <b>87 463 600</b> STD / <b>87 463 640</b> 1,00                          |      |                |  |  |  |  |  |  |  |  |
|  | <b>33049</b>            | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III  |      | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |  |  |
|  | <b>39123</b>            | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III   |      | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |  |  |  |  |  |  |  |
|  |                         |  |      | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |  |  |  |  |  |  |  |
|  |                         |  |      | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |  |  |  |  |  |  |  |
|  | <b>50 006 216</b>       | CAM, chilled cast iron   |      |                |  |  |  |  |  |  |  |  |
|  | <b>50 005 551</b>       | mechanical; metal, 18 teeth  |      |                |  |  |  |  |  |  |  |  |
|  | <b>7.07152.44.0</b>     | mechanical; metal; Impeller diameter: 73   |      |                |  |  |  |  |  |  |  |  |
|  | <b>7.22300.68.0</b>     | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |      |                |  |  |  |  |  |  |  |  |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |      |                |  |  |  |  |  |  |  |  |

|          |   |                   |   |   |   |                      |    |       |       |  |        |  |  |
|----------|---|-------------------|---|---|---|----------------------|----|-------|-------|--|--------|--|--|
| <b>8</b> |   | <b>79.5</b>       |   |   |   |                      |    |       |       |  |        |  |  |
|          | <b>AAZ</b>                              | 09.1991 → 12.1994 | D | A | 4 | 1896 cm <sup>3</sup> | 2V | 55 kW | 75 PS |  | - 95.5 |  |  |
|          | <b>80 (8C2, B4), 80 Avant (8C5, B4)</b> |                   |   |   |   |                      |    |       |       |  |        |  |  |

|  |                   |  |      |       |       |  |  |  |  |  |  |  |
|--|-------------------|--|------|-------|-------|--|--|--|--|--|--|--|
|  | <b>91 429 600</b> | Cylinder diameter: 79.51; KH: 45.65; MT: -1.9; GL: 71.7; piston pin: 26x66; number of piston rings: 3<br><b>91 429 610</b> 79.76 / <b>91 429 620</b> 80.01 / <b>91 429 630</b> 80.51 |      |       |       |  |  |  |  |  |  |  |
|  |                   | RTK, RK, Lox   |      |       |       |  |  |  |  |  |  |  |
|  |                   | R  | 1.75 | CR    | G6    |  |  |  |  |  |  |  |
|  |                   | M  | 2    | CR    | G1    |  |  |  |  |  |  |  |
|  |                   | DSF  | 3    | CR    |       |  |  |  |  |  |  |  |
|  |                   | → <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion:   |      |       |       |  |  |  |  |  |  |  |
|  |                   | notches thickness more than less than  |      |       |       |  |  |  |  |  |  |  |
|  |                   | 1  | 1,53 | +0,66 | +0,86 |  |  |  |  |  |  |  |
|  |                   | 2  | 1,57 | +0,87 | +0,90 |  |  |  |  |  |  |  |
|  |                   | 3  | 1,61 | +0,91 | +1,02 |  |  |  |  |  |  |  |

cont...

A

|  |                         |   |  |                 |  |
|--|-------------------------|---|--|-----------------|--|
|  | <b>80 00008 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51</b> |  |                 |  |
|  | <b>80 00725 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00</b>                             |  |                 |  |
|  | <b>91 429 960</b>       | piston: 91429600; cylinder liner: 89434190  |  |                 |  |
|  | <b>89 434 190</b>       | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7   |  |                 |  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                                       |  |                 |  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |  |                 |  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |  |                 |  |
|  | <b>77 152 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove              |  |                 |  |
|  | <b>77 213 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1<br><b>77 213 620 0,50 / 77 213 600 STD</b>   |  |                 |  |
|  | <b>77 214 690</b>       | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.  |  |                 |  |
|  | <b>87 475 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD</b> , 180° oil groove            |  |                 |  |
|  | <b>39474</b>            | EX; 31 x 7 x 95.6 x A/S - - 45° - VS - 22 - III   |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>33049</b>            | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III   |  | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39185</b>            | EX; 31.2 x 8 x 95.55 x RA/S - Cr - 45° - VS - 22 - III  |  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>39395</b>            | IN; 36 x 7 x 95.6 x S - - 45° - 22 - III  |  | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|  | <b>39143</b>            | IN; 36 x 8 x 95.6 x RA/S - - 45° - VS - 22 - III  |  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |                         |   |  | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|  |                         |   |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>50 006 203</b>       | CAM, chilled cast iron  |  |                 |  |
|  | <b>50 005 148</b>       | mechanical; metal   |  |                 |  |
|  | <b>50 005 151</b>       | mechanical; metal, with backhousing   |  |                 |  |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5  |  |                 |  |
|  | <b>7.20235.01.0</b>     | non-return valve  |  |                 |  |
|  | <b>7.20469.51.0</b>     | non-return valve; mechanical  |  |                 |  |
|  | <b>7.24808.51.0</b>     | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0   |  |                 |  |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |                 |  |

9





















79.5

|  |                     |                   |   |   |   |                      |    |       |       |      |        |
|--|---------------------|-------------------|---|---|---|----------------------|----|-------|-------|------|--------|
|  | <b>AFF</b>          | 12.1995 → 11.2000 | D | A | 4 | 1896 cm <sup>3</sup> | 2V | 55 kW | 75 PS | 19,5 | - 95.5 |
|  | <b>A4 (8D2, B5)</b> |                   |   |   |   |                      |    |       |       |      |        |

|  |                   |   |
|--|-------------------|---|
|  | <b>94 427 700</b> | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3<br><b>94 427 710 79.76 / 94 427 720 80.01 / 94 427 730 80.51</b><br>RTK, KBB<br>R 1.75 PC G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion:<br><br>notches thickness more than less than<br>1 +0,91 +1,00<br>2 +1,01 +1,10<br>3 +1,11 +1,20, for cylinder 1-2 |
|--|-------------------|---|

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|   |                         |   |   |
|---|-------------------------|---|---|
|    | <b>94 428 700</b>       | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3<br><b>94 428 710</b> 79.76 / <b>94 428 720</b> 80.01 / <b>94 428 730</b> 80.51<br>RTK, KBB<br>R 1.75 PC G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion:<br><br>notches thickness more than less than<br>1 +0,91 +1,00<br>2 +1,01 +1,10<br>3 +1,11 +1,20, for cylinder 3-4 |   |
|    | <b>80 00008 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025</b> 79.75 / <b>80 00008 1 0 050</b> 80.00 / <b>80 00008 1 0 100</b> 80.51   |   |
|   | <b>80 00725 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025</b> 79.75 / <b>80 00725 1 0 050</b> 80.00  |   |
|    | <b>89 434 190</b>       | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7   |   |
|    | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |   |
|   | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |   |
|   | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // / 2.075 St/A<br><b>78 635 600</b> STD   |   |
|   | <b>77 152 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620</b> 0,50 / <b>77 152 630</b> 0,75 / <b>77 152 600</b> STD, 180° oil groove   |   |
|   | <b>77 213 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1<br><b>77 213 620</b> 0,50 / <b>77 213 600</b> STD  |   |
|   | <b>77 214 690</b>       | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.  |   |
|   | <b>87 475 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620</b> 0,50 / <b>87 475 630</b> 0,75 / <b>87 475 600</b> STD, 180° oil groove   |   |
|  | <b>331143</b>           | EX; 31.6 x 7 x 96.9 x RA/S - - 45° - 22 - III   |  <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|   | <b>331142</b>           | EX; 31.6 x 8 x 96.9 x RA/S - - 45° - 22 - III   |  <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|   | <b>39486</b>            | IN; 36 x 7 x 96.9 x S - - 45° - 22 - III  |  <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|   | <b>39423</b>            | IN; 36 x 8 x 96.9 x RA/S - - 45° - VS - 22 - III<br>OES specification   |  <b>81-33103</b> IN/EX; 12.08/15 x 7 x 36.5 B1                           |
|   | <b>331141</b>           | IN; 36.1 x 8 x 96.9 x S - - 45° - 22 - III<br>IAM specification   | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1  |
|   |                         |   | <b>81-33104</b> IN/EX; 12.25/15 x 7 x 36.5 B1   |
|   |                         |   | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1   |
|  | <b>50 006 205</b>       | CAM, chilled cast iron  |   |
|  | <b>50 005 158</b>       | mechanical  |   |
|  | <b>7.09269.27.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |   |
|  | <b>7.20235.01.0</b>     | non-return valve  |   |
|   | <b>7.20469.51.0</b>     | non-return valve; mechanical  |   |
|  | <b>7.18221.51.0</b>     | air mass sensor; electrical   |   |
|   | <b>7.22684.18.0</b>     | air mass sensor; electrical, Sensor without measuring tube  |   |
|  | <b>7.24808.51.0</b>     | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0   |   |
|  | <b>7.02074.75.0</b>     | water pump auxiliary cooling; electrical  |   |
|  | <b>7.21895.55.0</b>     | electric switchover valve (air control); electric switch-over valve (secondary air); boost pressure control valve; electrical   |   |
|   | <b>7.21903.70.0</b>     | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic   |   |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |   |



A

10

79.5

AFN

10.1995 → 10.2000 D LA 4 1896 cm<sup>3</sup> 2V 81 kW 110 PS € 19,5 - 95.5



A4 (8D2, B5), A6 (4B2, C5)



94 427 700

Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3

94 427 710 79.76 / 94 427 720 80.01 / 94 427 730 80.51

RTK, KBB

R 1.75 PC G6

M 2 CR G1

DSF 3 CR

→ 80 00008 1 0 ...

cylinder head gasket piston protrusion:

notches thickness more than less than

1 +0,91 +1,00

2 +1,01 +1,10

3 +1,11 +1,20, for cylinder 1-2

94 428 700



Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3

94 428 710 79.76 / 94 428 720 80.01 / 94 428 730 80.51

RTK, KBB

R 1.75 PC G6

M 2 CR G1

DSF 3 CR

→ 80 00008 1 0 ...

cylinder head gasket piston protrusion:

notches thickness more than less than

1 +0,91 +1,00

2 +1,01 +1,10

3 +1,11 +1,20, for cylinder 3-4



80 00008 1 0 000

Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]  
80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51

80 00725 1 0 000

Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]  
80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00



89 434 190

T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7



78 635 620

[Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  
78 635 600 STD

77 152 610

[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  
77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove

77 214 690

[Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.

77 288 610

[Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1; PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/S  
77 288 620 0,50 / 77 288 600 STD, The upper shell is marked with 'SPUTTER'.

87 475 610

[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G  
87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD, 180° oil groove



331143

EX; 31.6 x 7 x 96.9 x RA/S - - 45° - 22 - III



MK-7H

valve cotter; number of notches: 3; valve stem diameter: 7

331142

EX; 31.6 x 8 x 96.9 x RA/S - - 45° - 22 - III



MK-8H

valve cotter; number of notches: 3; valve stem diameter: 8

39486

IN; 36 x 7 x 96.9 x S - - 45° - 22 - III



81-3310

IN/EX; 12.06/15 x 8 x 36.5 B1

39423

IN; 36 x 8 x 96.9 x RA/S - - 45° - VS - 22 - III  
OES specification



81-33103

IN/EX; 12.08/15 x 7 x 36.5 B1

331141

IN; 36.1 x 8 x 96.9 x S - - 45° - 22 - III  
IAM specification

81-3312

IN/EX; 12.13/15 x 8 x 36.5 B1

81-33104

IN/EX; 12.25/15 x 7 x 36.5 B1

81-3311

IN/EX; 12.2/15 x 8 x 36.5 B1



50 006 205

CAM, chilled cast iron



7.09269.31.0

length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9



7.28303.70.0

fuel pump; in-tank; electrical



7.20235.01.0

non-return valve

7.20469.51.0

non-return valve; mechanical

cont...

|  |                     |  |
|--|---------------------|--|
|  | <b>7.18221.51.0</b> | air mass sensor; electrical  |
|  | <b>7.22684.18.0</b> | air mass sensor; electrical, Sensor without measuring tube   |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|  | <b>7.24808.51.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |
|  | <b>7.02074.75.0</b> | water pump auxiliary cooling; electrical   |
|  | <b>7.21903.70.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |
|  | <b>7.21903.75.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |

|           |                     |             |                   |   |   |   |                      |    |       |       |  |      |   |      |
|-----------|---------------------|-------------|-------------------|---|---|---|----------------------|----|-------|-------|--|------|---|------|
| <b>11</b> |                     | <b>79.5</b> | 01.1995 → 11.2000 | D | A | 4 | 1896 cm <sup>3</sup> | 2V | 66 kW | 90 PS |  | 19,5 | - | 95.5 |
|           | <b>AHH</b>          |             |                   |   |   |   |                      |    |       |       |  |      |   |      |
|           | <b>A4 (8D2, B5)</b> |             |                   |   |   |   |                      |    |       |       |  |      |   |      |

|  |   |   |
|--|---|---|
|  | <b>94 427 700</b>   | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 |
|  | <b>94 427 710 79.76 / 94 427 720 80.01 / 94 427 730 80.51</b> | RTK, KBB  |
|  | R 1.75 PC G6  |   |
|  | M 2 CR G1   |   |
|  | DSF 3 CR  |   |
|  | → <b>80 00008 1 0 ...</b>                                     | cylinder head gasket piston protrusion:   |

|         |           |           |                         |
|---------|-----------|-----------|-------------------------|
| notches | thickness | more than | less than               |
| 1       |           | +0,91     | +1,00                   |
| 2       |           | +1,01     | +1,10                   |
| 3       |           | +1,11     | +1,20, for cylinder 1-2 |

|  |   |   |
|--|---|---|
|  | <b>94 428 700</b>   | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 |
|  | <b>94 428 710 79.76 / 94 428 720 80.01 / 94 428 730 80.51</b> | RTK, KBB  |
|  | R 1.75 PC G6  |   |
|  | M 2 CR G1   |   |
|  | DSF 3 CR  |   |
|  | → <b>80 00008 1 0 ...</b>                                     | cylinder head gasket piston protrusion:   |

|         |           |           |                         |
|---------|-----------|-----------|-------------------------|
| notches | thickness | more than | less than               |
| 1       |           | +0,91     | +1,00                   |
| 2       |           | +1,01     | +1,10                   |
| 3       |           | +1,11     | +1,20, for cylinder 3-4 |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00008 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51</b> |
|--|-------------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>89 434 190</b> | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7 |
|--|-------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front. |
|--|-------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear. |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b> |
|--|-------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>77 152 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>77 213 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1<br><b>77 213 620 0,50 / 77 213 600 STD</b> |
|--|-------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>77 214 690</b> | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.   |
|  | <b>87 475 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD</b> , 180° oil groove |

cont...

A

|  |                     |  |  |                 |  |
|--|---------------------|--|--|-----------------|--|
|  | <b>331143</b>       | EX; 31.6 x 7 x 96.9 x RA/S - - 45° - 22 - III  |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>39486</b>        | IN; 36 x 7 x 96.9 x S - - 45° - 22 - III   |  | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|  |                     |  |  | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|  | <b>50 006 205</b>   | CAM, chilled cast iron   |  |                 |  |
|  | <b>50 005 158</b>   | mechanical   |  |                 |  |
|  | <b>7.20235.01.0</b> | non-return valve   |  |                 |  |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical   |  |                 |  |
|  | <b>7.22684.18.0</b> | air mass sensor; electrical, Sensor without measuring tube   |  |                 |  |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |  |                 |  |
|  | <b>7.24808.51.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |  |                 |  |
|  | <b>7.02074.75.0</b> | water pump auxiliary cooling; electrical   |  |                 |  |
|  | <b>7.21903.70.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |  |                 |  |
|  | <b>7.21903.75.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |  |                 |  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |                 |  |

12

79.5

|  |  |                   |   |   |   |                      |    |       |       |      |        |
|--|--|-------------------|---|---|---|----------------------|----|-------|-------|------|--------|
|  | <b>AHU</b>   | 07.1996 → 11.2000 | D | A | 4 | 1896 cm <sup>3</sup> | 2V | 66 kW | 90 PS | 19.5 | - 95.5 |
|  | <b>A4 (8D2, B5), A4 Avant (8D5, B5), A6 (4A2, C4), A6 Avant (4A5, C4), CABRIOLET (8G7, B4)</b> |                   |   |   |   |                      |    |       |       |      |        |

|  |   |   |
|--|---|---|
|  | <b>94 427 700</b>   | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 |
|  | <b>94 427 710 79.76 / 94 427 720 80.01 / 94 427 730 80.51</b> |   |
|  | RTK, KBB  |   |
|  | R 1.75 PC G6  |   |
|  | M 2 CR G1   |   |
|  | DSF 3 CR  |   |
|  | → <b>80 00008 1 0 ...</b>                                     |   |
|  | cylinder head gasket piston protrusion:                       |   |

|         |           |           |                         |
|---------|-----------|-----------|-------------------------|
| notches | thickness | more than | less than               |
| 1       |           | +0,91     | +1,00                   |
| 2       |           | +1,01     | +1,10                   |
| 3       |           | +1,11     | +1,20, for cylinder 1-2 |

|  |   |   |
|--|---|---|
|  | <b>94 428 700</b>   | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 |
|  | <b>94 428 710 79.76 / 94 428 720 80.01 / 94 428 730 80.51</b> |   |
|  | RTK, KBB  |   |
|  | R 1.75 PC G6  |   |
|  | M 2 CR G1   |   |
|  | DSF 3 CR  |   |
|  | → <b>80 00008 1 0 ...</b>                                     |   |
|  | cylinder head gasket piston protrusion:                       |   |

|         |           |           |                         |
|---------|-----------|-----------|-------------------------|
| notches | thickness | more than | less than               |
| 1       |           | +0,91     | +1,00                   |
| 2       |           | +1,01     | +1,10                   |
| 3       |           | +1,11     | +1,20, for cylinder 3-4 |

|  |   |  |
|--|---|--|
|  | <b>80 00008 1 0 000</b>   | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3] |
|  | <b>80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51</b> |  |
|  | <b>80 00725 1 0 000</b>   | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]    |
|  | <b>80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00</b>                          |  |

|  |                   |   |
|--|-------------------|---|
|  | <b>89 434 190</b> | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7 |
|--|-------------------|---|

cont...

|  |                     |  |  |                 |  |
|--|---------------------|--|--|-----------------|--|
|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                            |  |                 |  |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.                             |  |                 |  |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |  |                 |  |
|  | <b>77 152 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove   |  |                 |  |
|  | <b>77 213 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1<br><b>77 213 620 0,50 / 77 213 600 STD</b>                                    |  |                 |  |
|  | <b>77 214 690</b>   | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.   |  |                 |  |
|  | <b>87 475 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD</b> , 180° oil groove |  |                 |  |
|  | <b>331143</b>       | EX; 31.6 x 7 x 96.9 x RA/S - - 45° - 22 - III  |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>331142</b>       | EX; 31.6 x 8 x 96.9 x RA/S - - 45° - 22 - III  |  | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39486</b>        | IN; 36 x 7 x 96.9 x S - - 45° - 22 - III   |  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>39423</b>        | IN; 36 x 8 x 96.9 x RA/S - - 45° - VS - 22 - III<br>OES specification  |  | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|  | <b>331141</b>       | IN; 36.1 x 8 x 96.9 x S - - 45° - 22 - III<br>IAM specification  |  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |                     |  |  | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|  |                     |  |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>50 006 205</b>   | CAM, chilled cast iron   |  |                 |  |
|  | <b>50 005 148</b>   | mechanical; metal  |  |                 |  |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |  |                 |  |
|  | <b>7.07152.12.0</b> | mechanical; plastic  |  |                 |  |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |  |                 |  |
|  | <b>7.20235.01.0</b> | non-return valve   |  |                 |  |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical   |  |                 |  |
|  | <b>7.18221.51.0</b> | air mass sensor; electrical  |  |                 |  |
|  | <b>7.22684.18.0</b> | air mass sensor; electrical, Sensor without measuring tube   |  |                 |  |
|  | <b>7.24808.51.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0                                  |  |                 |  |
|  | <b>7.02074.75.0</b> | water pump auxiliary cooling; electrical   |  |                 |  |
|  | <b>7.21895.55.0</b> | electric switchover valve (air control); electric switch-over valve (secondary air); boost pressure control valve; electrical          |  |                 |  |
|  | <b>7.21903.70.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic          |  |                 |  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |                 |  |

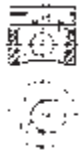
|           |              |                   |   |    |   |                      |    |       |        |     |        |  |
|-----------|--------------|-------------------|---|----|---|----------------------|----|-------|--------|-----|--------|--|
| <b>13</b> |              | <b>79.5</b>       |   |    |   |                      |    |       |        |     |        |  |
|           | AJM          | 03.2000 → 11.2000 | D | LA | 4 | 1896 cm <sup>3</sup> | 2V | 85 kW | 115 PS | ⊗18 | - 95.5 |  |
|           | A4 (8D2, B5) |                   |   |    |   |                      |    |       |        |     |        |  |

|  |  |  |
|--|--|--|
|  | <b>99 842 600</b>                      | Cylinder diameter: 79.51; KH: 45.8; VT1: -1.3; MT: -17.8; MØ: 38; GL: 69.8; piston pin: 26x66; number of piston rings: 3 |
|  | <b>99 842 620 80.01</b>                | RTK, KKK, KBB, TPL   |
|  | R                                      | 1.75 PC G6   |
|  | M                                      | 2 CR G1  |
|  | DSF                                    | 3 CR   |
|  | → <b>80 00516 1 0 ...</b>              |  |
|  | cylinder head gasketpiston protrusion: |  |
|  | notches thickness more than less than  |  |
|  | 1                                      | 1,53 +0,8 +0,9   |
|  | 2                                      | 1,57 +0,9 +1,0   |
|  | 3                                      | 1,61 +1,0 +1,1, for cylinder 1-2   |

cont...

A

99 843 600



Cylinder diameter: 79.51; KH: 45.8; VT1: -1.3; MT: -17.8; MØ: 38; GL: 69.8; piston pin: 26x66; number of piston rings: 3

99 843 620 80.01

RTK, KKK, KBB, TPL

R 1.75 PC G6

M 2 CR G1

DSF 3 CR

→ 80 00516 1 0 ...

cylinder head gasketpiston protrusion:

notches thickness more than less than

|   |      |      |                        |
|---|------|------|------------------------|
| 1 | 1,53 | +0,8 | +0,9                   |
| 2 | 1,57 | +0,9 | +1,0                   |
| 3 | 1,61 | +1,0 | +1,1, for cylinder 3-4 |



80 00516 1 0 000

Ø79.51; STD; set: 1; [R G6 PC 1.75] [M G1 IFU CR 2] [DSF CR 3]

80 00516 1 0 050 80.00



78 635 620

[Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A

78 635 600 STD

77 152 610

[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A

77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove

77 554 610

[Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.529 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.529 St/B/S

77 554 620 0,50 / 77 554 600 STD, The upper shell is marked with 'SPUTTER', without locating lugs

77 764 690

[Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / B, For trapezoidal connecting rods: Press the cylindrical bush into position prior to fine machining and spot-facing.

77 764 790

[Set] PL-B SEMI Ø 26.000 / 29.500 / 25.000 / B, outside oversize + 0,50 mm, For trapezoidal connecting rods: Press the cylindrical bush into position prior to fine machining and spot-facing.

77 913 600

[Set] NW-L STD Ø 28.960 / 32.000 / 25.000 / 1.513 St/B/G



50 003 131

-- G - S - - SB - - -; bare

50 003 431

CAM - V - G - S - - SB - - -; ready-to-install, camshaft OE# 038 109 101R



331034

EX; 31.5 x 7 x 90 x A/S - - 45° - VS - 22 - III



MK-7H

valve cotter; number of notches: 3; valve stem diameter: 7

331033

IN; 35.9 x 7 x 89.9 x S - - 45° - 22 - III



81-33115

IN/EX; 12.07/ x 7 x 31.5 B1



50 006 304

CAM, Alloy Steel SAE 8620, made out of steel



7.07152.12.0

mechanical; plastic



7.07919.01.0



7.09269.31.0

length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9



7.28303.70.0

fuel pump; in-tank; electrical



7.22684.18.0

air mass sensor; electrical, Sensor without measuring tube



7.05817.00.0

non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic



7.02551.20.0

vacuum pump; fuel pump; mechanical; tandem pump, Vacuum-/Fuel pump

7.24807.17.0

vacuum pump; fuel pump; mechanical; tandem pump, Vacuum-/Fuel pump, OE-part



7.02074.75.0

water pump auxiliary cooling; electrical



7.24809.19.0

EGR valve; pneumatic



7.02183.01.0

pressure transducer (EGR); electro-pneumatic

7.02184.01.0

pressure transformer (turbo charger); electro-pneumatic

7.21903.70.0

pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic

7.21903.75.0

pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic



50 006 418

hydraulic; height: 26; Outer Ø: 35; length: 26



50 007 650

rocker shaft assembly - not preset!

|                     |            |                   |        |                      |    |       |        |        |        |
|---------------------|------------|-------------------|--------|----------------------|----|-------|--------|--------|--------|
| <b>14</b>           | <b>ATJ</b> | 03.2000 → 11.2000 | D LA 4 | 1896 cm <sup>3</sup> | 2V | 85 kW | 115 PS | € 19,5 | - 95.5 |
| <b>A4 (8D2, B5)</b> |            |                   |        |                      |    |       |        |        |        |

|   |                         |   |   |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
|---|-------------------------|---|---|------|------|------|--|---|------|------|------|--|---|------|------|------------------------|--|
|   | <b>99 842 600</b>       | Cylinder diameter: 79.51; KH: 45.8; VT1: -1.3; MT: -17.8; MØ: 38; GL: 69.8; piston pin: 26x66; number of piston rings: 3<br><b>99 842 620 80.01</b><br>RTK, KKK, KBB, TPL<br>R 1.75 PC G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00516 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thickness more than less than<br><br><table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 5%;">1</td> <td style="width: 15%;">1,53</td> <td style="width: 15%;">+0,8</td> <td style="width: 15%;">+0,9</td> <td style="width: 55%;"></td> </tr> <tr> <td>2</td> <td>1,57</td> <td>+0,9</td> <td>+1,0</td> <td></td> </tr> <tr> <td>3</td> <td>1,61</td> <td>+1,0</td> <td>+1,1, for cylinder 1-2</td> <td></td> </tr> </table> | 1   | 1,53 | +0,8 | +0,9 |  | 2 | 1,57 | +0,9 | +1,0 |  | 3 | 1,61 | +1,0 | +1,1, for cylinder 1-2 |  |
| 1 | 1,53                    | +0,8  | +0,9  |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
| 2 | 1,57                    | +0,9  | +1,0  |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
| 3 | 1,61                    | +1,0  | +1,1, for cylinder 1-2  |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
|   | <b>99 843 600</b>       | Cylinder diameter: 79.51; KH: 45.8; VT1: -1.3; MT: -17.8; MØ: 38; GL: 69.8; piston pin: 26x66; number of piston rings: 3<br><b>99 843 620 80.01</b><br>RTK, KKK, KBB, TPL<br>R 1.75 PC G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00516 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thickness more than less than<br><br><table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 5%;">1</td> <td style="width: 15%;">1,53</td> <td style="width: 15%;">+0,8</td> <td style="width: 15%;">+0,9</td> <td style="width: 55%;"></td> </tr> <tr> <td>2</td> <td>1,57</td> <td>+0,9</td> <td>+1,0</td> <td></td> </tr> <tr> <td>3</td> <td>1,61</td> <td>+1,0</td> <td>+1,1, for cylinder 3-4</td> <td></td> </tr> </table> | 1   | 1,53 | +0,8 | +0,9 |  | 2 | 1,57 | +0,9 | +1,0 |  | 3 | 1,61 | +1,0 | +1,1, for cylinder 3-4 |  |
| 1 | 1,53                    | +0,8  | +0,9  |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
| 2 | 1,57                    | +0,9  | +1,0  |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
| 3 | 1,61                    | +1,0  | +1,1, for cylinder 3-4  |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
|   | <b>80 00516 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 PC 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00516 1 0 050 80.00</b>   |   |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
|   | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |   |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
|   | <b>77 152 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove</b>   |   |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
|   | <b>77 554 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.529 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.529 St/B/S<br><b>77 554 620 0,50 / 77 554 600 STD, The upper shell is marked with 'SPUTTER', without locating lugs</b>  |   |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
|   | <b>77 764 690</b>       | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / B, For trapezoidal connecting rods: Press the cylindrical bush into position prior to fine machining and spot-facing.  |   |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
|   | <b>77 764 790</b>       | [Set] PL-B SEMI Ø 26.000 / 29.500 / 25.000 / B, outside oversize + 0,50 mm, For trapezoidal connecting rods: Press the cylindrical bush into position prior to fine machining and spot-facing.  |   |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
|   | <b>77 913 600</b>       | [Set] NW-L STD Ø 28.960 / 32.000 / 25.000 / 1.513 St/B/G  |   |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
|   | <b>50 003 131</b>       | -- G - S - - SB - - -; bare   |   |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
|   | <b>50 003 431</b>       | CAM - V - G - S - - SB - - -; ready-to-install, camshaft OE# 038 109 101R   |   |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
|   | <b>331034</b>           | EX; 31.5 x 7 x 90 x A/S - - 45° - VS - 22 - III   | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
|   | <b>331033</b>           | IN; 35.9 x 7 x 89.9 x S - - 45° - 22 - III  | <b>81-33115</b> IN/EX; 12.07/ x 7 x 31.5 B1                             |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
|   | <b>50 006 304</b>       | CAM, Alloy Steel SAE 8620, made out of steel  |   |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
|   | <b>7.07152.12.0</b>     | mechanical; plastic   | <b>7.07919.01.0</b>   |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
|   | <b>7.28303.70.0</b>     | fuel pump; in-tank; electrical  |   |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
|   | <b>7.22684.18.0</b>     | air mass sensor; electrical, Sensor without measuring tube  |   |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
|   | <b>7.05817.00.0</b>     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic  |   |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
|   | <b>7.02551.20.0</b>     | vacuum pump; fuel pump; mechanical; tandem pump, Vacuum-/Fuel pump  |   |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |
|   | <b>7.24807.17.0</b>     | vacuum pump; fuel pump; mechanical; tandem pump, Vacuum-/Fuel pump, OE-part   |   |      |      |      |  |   |      |      |      |  |   |      |      |                        |  |

cont...



A

|  |                     |   |
|--|---------------------|---|
|  | <b>7.02074.75.0</b> | water pump auxiliary cooling; electrical  |
|  | <b>7.24809.19.0</b> | EGR valve; pneumatic  |
|  | <b>7.02183.01.0</b> | pressure transducer (EGR); electro-pneumatic  |
|  | <b>7.02184.01.0</b> | pressure transformer (turbo charger); electro-pneumatic   |
|  | <b>7.21903.70.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic |
|  | <b>7.21903.75.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic |
|  | <b>50 006 418</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |
|  | <b>50 007 650</b>   | rocker shaft assembly - not preset!   |

**15** | **79.5**

|  |                            |                   |   |    |   |                      |    |       |        |        |        |
|--|----------------------------|-------------------|---|----|---|----------------------|----|-------|--------|--------|--------|
|  | AVG                        | 04.1997 → 11.2000 | D | LA | 4 | 1896 cm <sup>3</sup> | 2V | 81 kW | 110 PS | € 19,5 | - 95.5 |
|  | A4 (8D2, B5), A6 (4B2, C5) |                   |   |    |   |                      |    |       |        |        |        |

|  |   |   |
|--|---|---|
|  | <b>94 427 700</b>                       | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 |
|  |   | <b>94 427 710 79.76 / 94 427 720 80.01 / 94 427 730 80.51</b>   |
|  |   | RTK, KBB  |
|  | R                                       | 1.75 PC G6  |
|  | M                                       | 2 CR G1   |
|  | DSF                                     | 3 CR  |
|  | → <b>80 00008 1 0 ...</b>               |   |
|  | cylinder head gasket piston protrusion: |   |

notches thickness more than less than

|   |       |                         |
|---|-------|-------------------------|
| 1 | +0,91 | +1,00                   |
| 2 | +1,01 | +1,10                   |
| 3 | +1,11 | +1,20, for cylinder 1-2 |

|  |   |   |
|--|---|---|
|  | <b>94 428 700</b>                       | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 |
|  |   | <b>94 428 710 79.76 / 94 428 720 80.01 / 94 428 730 80.51</b>   |
|  |   | RTK, KBB  |
|  | R                                       | 1.75 PC G6  |
|  | M                                       | 2 CR G1   |
|  | DSF                                     | 3 CR  |
|  | → <b>80 00008 1 0 ...</b>               |   |
|  | cylinder head gasket piston protrusion: |   |

notches thickness more than less than

|   |       |                         |
|---|-------|-------------------------|
| 1 | +0,91 | +1,00                   |
| 2 | +1,01 | +1,10                   |
| 3 | +1,11 | +1,20, for cylinder 3-4 |

|  |   |  |
|--|---|--|
|  | <b>80 00008 1 0 000</b>   | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3] |
|  | <b>80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51</b> |  |
|  | <b>80 00725 1 0 000</b>   | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]    |
|  | <b>80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00</b>                          |  |

|  |                   |   |
|--|-------------------|---|
|  | <b>89 434 190</b> | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7 |
|--|-------------------|---|

|  |   |   |
|--|---|---|
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  |
|  | <b>78 635 600 STD</b>                                     |   |
|  | <b>77 152 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |
|  | <b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> | 180° oil groove   |
|  | <b>77 214 690</b>   | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.  |
|  | <b>77 288 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1; PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/S |
|  | <b>77 288 620 0,50 / 77 288 600 STD</b>                   | The upper shell is marked with 'SPUTTER'.   |
|  | <b>87 475 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G   |
|  | <b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD</b> | 180° oil groove   |

|  |               |   |  |                 |  |
|--|---------------|---|--|-----------------|--|
|  | <b>331143</b> | EX; 31.6 x 7 x 96.9 x RA/S - - 45° - 22 - III |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>39486</b>  | IN; 36 x 7 x 96.9 x S - - 45° - 22 - III      |  | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|  |               |   |  | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |

cont...

|  |                     |  |
|--|---------------------|--|
|  | <b>50 006 205</b>   | CAM, chilled cast iron   |
|  | <b>7.09269.31.0</b> | length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9, <b>1.9 TDI</b> : mot. 8D-X-200 001→  |
|  | <b>7.28303.70.0</b> | fuel pump; in-tank; electrical   |
|  | <b>7.22684.18.0</b> | air mass sensor; electrical, Sensor without measuring tube   |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|  | <b>7.24808.51.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |
|  | <b>7.02074.75.0</b> | water pump auxiliary cooling; electrical   |
|  | <b>7.21903.70.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |
|  | <b>7.21903.75.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |

**16** **81**

|  |                            |  |   |   |                |  |    |        |        |      |        |
|--|----------------------------|--|---|---|----------------|--|----|--------|--------|------|--------|
|  | <b>1B</b>                  | 02.1988 → 12.1990  | B | A | 5              | 2226 cm <sup>3</sup>                                       | 2V | 147 kW | 200 PS | ⊗7,8 | - 86.4 |
|  | <b>200 Avant (44, 44Q)</b> |  |   |   |                |  |    |        |        |      |        |
|  | <b>78 639 600</b>          | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |   |   |                |  |    |        |        |      |        |
|  | <b>77 209 612</b>          | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>                     |   |   |                |  |    |        |        |      |        |
|  | <b>87 454 610</b>          | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b> |   |   |                |  |    |        |        |      |        |
|  | <b>87 455 610</b>          | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 455 620 0,50</b>                                    |   |   |                |  |    |        |        |      |        |
|  | <b>33048</b>               | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |   |   | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |    |        |        |      |        |
|  | <b>33282</b>               | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  |   |   | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |    |        |        |      |        |
|  |                            |  |   |   | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |    |        |        |      |        |
|  |                            |  |   |   | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |    |        |        |      |        |
|  | <b>7.21659.72.0</b>        | fuel pump; in-line; electrical   |   |   |                |  |    |        |        |      |        |
|  | <b>7.21651.50.0</b>        | fuel pump; in-tank; electrical   |   |   |                |  |    |        |        |      |        |
|  | <b>7.21651.70.0</b>        | fuel pump; in-tank; electrical   |   |   |                |  |    |        |        |      |        |
|  | <b>50 006 460</b>          | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |   |                |  |    |        |        |      |        |

**17** **81**

|  |                         |  |   |   |   |                      |    |        |        |       |        |
|--|-------------------------|--|---|---|---|----------------------|----|--------|--------|-------|--------|
|  | <b>3B</b>               | 09.1990 → 09.1992  | B | A | 5 | 2226 cm <sup>3</sup> | 4V | 162 kW | 220 PS | ⊗8,75 | - 86.4 |
|  | <b>COUPE (89, 8B)</b>   |  |   |   |   |                      |    |        |        |       |        |
|  | <b>90 037 610</b>       | Cylinder diameter: 81.26; KH: 32.5; BÜ: 0.7; MT: -1.2; GL: 58.5; piston pin: 20x62; number of piston rings: 3<br><b>90 037 620 81.51</b><br>PK, HKÜ<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b> |   |   |   |                      |    |        |        |       |        |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b>  |   |   |   |                      |    |        |        |       |        |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>  |   |   |   |                      |    |        |        |       |        |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>  |   |   |   |                      |    |        |        |       |        |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |   |   |   |                      |    |        |        |       |        |
|  | <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>   |   |   |   |                      |    |        |        |       |        |

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|--|---------------------|---|--|-----------------|--|
|  | <b>77 232 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |  | <b>RK-7H</b>    | valve cotten; number of notches: 1; valve stem diameter: 7 |
|  | <b>77 244 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/S  |  |                 |  |
|  | <b>87 454 610</b>   | <b>77 244 620</b> 0,50 / <b>77 244 600</b> STD, The upper shell is marked with 'SPUTTER'.<br>[Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620</b> 0,50 / <b>87 454 630</b> 0,75 / <b>87 454 600</b> STD |  |                 |  |
|  | <b>33050</b>        | EX; 28 x 7 x 98.2 x A/S - Cr - 45° - VS - 9 - III   |  | <b>81-33100</b> | IN/EX; 12.08/15 x 7 x 38 B1                                |
|  | <b>33125</b>        | IN; 32 x 7 x 95.5 x S - - 45° - VS - 9 - III  |  |                 |  |
|  | <b>7.18259.50.0</b> | fuel pump; in-tank; electrical  |  |                 |  |
|  | <b>7.22017.50.0</b> | fuel pressure regulator; hydraulic  |  |                 |  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |                 |  |

**18** **81**

|  |   |                   |   |    |   |          |    |        |        |  |     |        |
|--|---|-------------------|---|----|---|----------|----|--------|--------|--|-----|--------|
|  | <b>AAN</b>  | 09.1991 → 12.1997 | B | LA | 5 | 2226 cm³ | 4V | 169 kW | 230 PS |  | 9,3 | - 86.4 |
|  | <b>100 (4A2, C4), 100 Avant (4A5, C4), A6 (4A2, C4), A6 Avant (4A5, C4)</b> |                   |   |    |   |          |    |        |        |  |     |        |

|  |                         |  |  |                 |  |
|--|-------------------------|--|--|-----------------|--|
|  | <b>90 037 610</b>       | Cylinder diameter: 81.26; KH: 32.5; BÜ: 0.7; MT: -1.2; GL: 58.5; piston pin: 20x62; number of piston rings: 3<br><b>90 037 620</b> 81.51<br>PK, HKÜ<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b>         |  |                 |  |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00  |  |                 |  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |  |                 |  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |  |                 |  |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |  |                 |  |
|  | <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622</b> 0,50 / <b>77 209 602</b> STD  |  |                 |  |
|  | <b>77 232 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |  |                 |  |
|  | <b>77 244 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/S<br><b>77 244 620</b> 0,50 / <b>77 244 600</b> STD, The upper shell is marked with 'SPUTTER'.  |  |                 |  |
|  | <b>87 454 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620</b> 0,50 / <b>87 454 630</b> 0,75 / <b>87 454 600</b> STD   |  |                 |  |
|  | <b>33050</b>            | EX; 28 x 7 x 98.2 x A/S - Cr - 45° - VS - 9 - III  |  | <b>RK-7H</b>    | valve cotten; number of notches: 1; valve stem diameter: 7 |
|  | <b>33125</b>            | IN; 32 x 7 x 95.5 x S - - 45° - VS - 9 - III   |  | <b>81-33100</b> | IN/EX; 12.08/15 x 7 x 38 B1                                |
|  | <b>7.18259.50.0</b>     | fuel pump; in-tank; electrical   |  |                 |  |
|  | <b>7.22017.50.0</b>     | fuel pressure regulator; hydraulic   |  |                 |  |
|  | <b>7.05817.00.0</b>     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |  |                 |  |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |                 |  |

|           |   |                   |   |    |   |                      |    |       |        |       |        |  |  |
|-----------|---|-------------------|---|----|---|----------------------|----|-------|--------|-------|--------|--|--|
| <b>19</b> |   | <b>81</b>         |   |    |   |                      |    |       |        |       |        |  |  |
|           | <b>AAT</b>  | 07.1991 → 12.1997 | D | LA | 5 | 2461 cm <sup>3</sup> | 2V | 85 kW | 116 PS | €20,5 | - 95.5 |  |  |
|           | <b>100 (4A2, C4), 100 Avant (4A5, C4), A6 (4A2, C4), A6 Avant (4A5, C4)</b> |                   |   |    |   |                      |    |       |        |       |        |  |  |

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|  | <b>94 429 720</b>       | Cylinder diameter: 81.51; KH: 45.5; VT1: -1.35; MT: -17.25; MØ: 39.6; GL: 69.5; piston pin: 26x68; number of piston rings: 3<br>HKÜ, RTK, KBB<br>R 2.5 MO G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00011 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thickness more than less than |      |                |  |  |  |  |  |  |  |  |
|  |                         | 1  | 1,53 | +0,8           | +0,9   |  |  |  |  |  |  |  |
|  |                         | 2  | 1,57 | +0,9           | +1,0   |  |  |  |  |  |  |  |
|  |                         | 3  | 1,61 | +1,0           | +1,1, for cylinder 1-2                                     |  |  |  |  |  |  |  |
|  | <b>80 00011 1 0 000</b> | Ø81; STD; set: 1; [R G6 IW MO 2.5] [M G3 IFU 2] [DSF CR 3]<br><b>80 00011 1 0 050 81.50</b>  |      |                |  |  |  |  |  |  |  |  |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |      |                |  |  |  |  |  |  |  |  |
|  | <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>   |      |                |  |  |  |  |  |  |  |  |
|  | <b>77 244 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/S<br><b>77 244 620 0,50 / 77 244 600 STD</b> , The upper shell is marked with 'SPUTTER'.  |      |                |  |  |  |  |  |  |  |  |
|  | <b>87 454 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>   |      |                |  |  |  |  |  |  |  |  |
|  | <b>33049</b>            | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III  |      | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |  |  |
|  | <b>331142</b>           | EX; 31.6 x 8 x 96.9 x RA/S - - 45° - 22 - III  |      | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |  |  |  |  |  |  |  |
|  | <b>39423</b>            | IN; 36 x 8 x 96.9 x RA/S - - 45° - VS - 22 - III<br>OES specification  |      | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |  |  |  |  |  |  |  |
|  | <b>331141</b>           | IN; 36.1 x 8 x 96.9 x S - - 45° - 22 - III<br>IAM specification  |      | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |  |  |  |  |  |  |  |
|  | <b>50 006 283</b>       | CAM, chilled cast iron   |      |                |  |  |  |  |  |  |  |  |
|  | <b>7.09269.27.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |      |                |  |  |  |  |  |  |  |  |
|  | <b>7.20235.01.0</b>     | non-return valve   |      |                |  |  |  |  |  |  |  |  |
|  | <b>7.20469.51.0</b>     | non-return valve; mechanical   |      |                |  |  |  |  |  |  |  |  |
|  | <b>7.05817.00.0</b>     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic                     |      |                |  |  |  |  |  |  |  |  |
|  | <b>7.22300.68.0</b>     | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |      |                |  |  |  |  |  |  |  |  |
|  | <b>7.22903.16.0</b>     | pressure transformer (turbo charger); electro-pneumatic  |      |                |  |  |  |  |  |  |  |  |
|  | <b>7.21903.70.0</b>     | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |      |                |  |  |  |  |  |  |  |  |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |      |                |  |  |  |  |  |  |  |  |

|           |                             |                   |   |   |                      |    |          |           |       |        |  |  |
|-----------|-----------------------------|-------------------|---|---|----------------------|----|----------|-----------|-------|--------|--|--|
| <b>20</b> |                             | <b>81</b>         |   |   |                      |    |          |           |       |        |  |  |
|           | <b>ABB</b>                  | 08.1990 → 10.1991 | B | 4 | 1595 cm <sup>3</sup> | 2V | 73-75 kW | 99-102 PS | €10,3 | - 77.4 |  |  |
|           | <b>80 (89, 89Q, 8A, B3)</b> |                   |   |   |                      |    |          |           |       |        |  |  |

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|--|-------------------------|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b> |  |  |  |  |  |  |  |  |  |  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>                       |  |  |  |  |  |  |  |  |  |  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>                       |  |  |  |  |  |  |  |  |  |  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                             |  |  |  |  |  |  |  |  |  |  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.                              |  |  |  |  |  |  |  |  |  |  |

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|-----------|-------------------------|---|---|----------------|--|----|-------|-------|--|--------|
|           | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |   |                |  |    |       |       |  |        |
|           | <b>77 198 690</b>       | [Set] PL-B SEMI Ø 21.000 / 23.000 / 25.000 / St/B   |   |                |  |    |       |       |  |        |
|           | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>                      |   |                |  |    |       |       |  |        |
|           | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b>                   |   |                |  |    |       |       |  |        |
|           | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |   |                |  |    |       |       |  |        |
|           | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |   | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |    |       |       |  |        |
|           | <b>33313</b>            | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III  |   | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |    |       |       |  |        |
|           |                         |   |   | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |    |       |       |  |        |
|           |                         |   |   | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |    |       |       |  |        |
|           | <b>50 005 148</b>       | mechanical; metal   |   |                |  |    |       |       |  |        |
|           | <b>50 005 151</b>       | mechanical; metal, with backhousing   |   |                |  |    |       |       |  |        |
|           | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5  |   |                |  |    |       |       |  |        |
|           | <b>7.09269.27.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |   |                |  |    |       |       |  |        |
|           | <b>7.02604.01.0</b>     | lambda sensor; universal probe; not heated  |   |                |  |    |       |       |  |        |
|           | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |   |                |  |    |       |       |  |        |
| <b>21</b> |                         | <b>81</b>   |   |                |  |    |       |       |  |        |
|           | <b>ABM</b>              | 09.1991 → 12.1994   | B | 4              | 1595 cm³   | 2V | 52 kW | 71 PS |  | - 77.4 |
|           | <b>80 (8C2, B4)</b>     |   |   |                |  |    |       |       |  |        |
|           | <b>93 872 600</b>       | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br><b>93 872 610 81.26 / 93 872 620 81.51</b> |   |                |  |    |       |       |  |        |
|           |                         | SRK   |   |                |  |    |       |       |  |        |
|           |                         | R 1.5 CR G6   |   |                |  |    |       |       |  |        |
|           |                         | NM 1.75   |   |                |  |    |       |       |  |        |
|           |                         | DSF 3 CR  |   |                |  |    |       |       |  |        |
|           |                         | → <b>80 00010 1 1 ... , 80 00010 1 2 ... , 80 00010 1 3 ...</b>   |   |                |  |    |       |       |  |        |
|           |                         | exchangeable only in sets   |   |                |  |    |       |       |  |        |
|           | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b>                     |   |                |  |    |       |       |  |        |
|           | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>   |   |                |  |    |       |       |  |        |
|           | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>   |   |                |  |    |       |       |  |        |
|           | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI, Bushing for intermediary shaft, front.</b>  |   |                |  |    |       |       |  |        |
|           | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI, Bushing for intermediary shaft, rear.</b>   |   |                |  |    |       |       |  |        |
|           | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |   |                |  |    |       |       |  |        |
|           | <b>77 198 690</b>       | [Set] PL-B SEMI Ø 21.000 / 23.000 / 25.000 / St/B   |   |                |  |    |       |       |  |        |
|           | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>                      |   |                |  |    |       |       |  |        |
|           | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b>                   |   |                |  |    |       |       |  |        |
|           | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |   |                |  |    |       |       |  |        |
|           | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |   | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |    |       |       |  |        |
|           | <b>33282</b>            | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |   | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |    |       |       |  |        |
|           |                         |   |   | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |    |       |       |  |        |
|           |                         |   |   | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |    |       |       |  |        |
|           |                         |   |   | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |    |       |       |  |        |
|           |                         |   |   | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |    |       |       |  |        |
|           | <b>50 006 397</b>       | CAM, chilled cast iron  |   |                |  |    |       |       |  |        |

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|  | <b>50 005 148</b>   | mechanical; metal                              |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing            |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5     |
|  | <b>7.02604.01.0</b> | lambda sensor; universal probe; not heated     |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26 |

**22**
**81**

|  |   |                   |   |   |   |                      |    |       |        |     |        |
|--|---|-------------------|---|---|---|----------------------|----|-------|--------|-----|--------|
|  | <b>ABP</b>                                | 06.1991 → 07.1992 | D | A | 5 | 2461 cm <sup>3</sup> | 2V | 85 kW | 115 PS | ⊗20 | - 95.5 |
|  | <b>100 (4A2, C4), 100 Avant (4A5, C4)</b> |                   |   |   |   |                      |    |       |        |     |        |

|  |                   |  |      |                        |
|--|-------------------|--|------|------------------------|
|  | <b>94 429 720</b> | Cylinder diameter: 81.51; KH: 45.5; VT1: -1.35; MT: -17.25; MØ: 39.6; GL: 69.5; piston pin: 26x68; number of piston rings: 3<br>HKÜ, RTK, KBB<br>R 2.5 MO G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00011 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thickness more than less than |      |                        |
|  | 1                 | 1,53   | +0,8 | +0,9                   |
|  | 2                 | 1,57   | +0,9 | +1,0                   |
|  | 3                 | 1,61   | +1,0 | +1,1, for cylinder 1-2 |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00011 1 0 000</b> | Ø81; STD; set: 1; [R G6 IW MO 2.5] [M G3 IFU 2] [DSF CR 3]<br><b>80 00011 1 0 050 81.50</b> |
|--|-------------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>78 639 600</b> | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |
|  | <b>77 209 612</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>  |
|  | <b>77 244 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/S<br><b>77 244 620 0,50 / 77 244 600 STD</b> , The upper shell is marked with 'SPUTTER'. |
|  | <b>87 454 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>  |

|  |               |   |  |                |  |
|--|---------------|---|--|----------------|--|
|  | <b>33049</b>  | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III                     |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>331142</b> | EX; 31.6 x 8 x 96.9 x RA/S - - 45° - 22 - III                         |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>39423</b>  | IN; 36 x 8 x 96.9 x RA/S - - 45° - VS - 22 - III<br>OES specification |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  | <b>331141</b> | IN; 36.1 x 8 x 96.9 x S - - 45° - 22 - III<br>IAM specification       |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 283</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|  |                     |   |
|--|---------------------|---|
|  | <b>7.22300.68.0</b> | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |
|--|---------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|--|-------------------|--|

**23**
**81**

|  |   |                   |   |    |   |                      |    |        |        |      |        |
|--|---|-------------------|---|----|---|----------------------|----|--------|--------|------|--------|
|  | <b>ABY</b>  | 12.1992 → 12.1996 | B | LA | 5 | 2226 cm <sup>3</sup> | 4V | 169 kW | 230 PS | ⊗9,3 | - 86.4 |
|  | <b>80 (8C2, B4), 80 Avant (8C5, B4), COUPE (89, 8B)</b> |                   |   |    |   |                      |    |        |        |      |        |

|  |                   |  |
|--|-------------------|--|
|  | <b>90 037 610</b> | Cylinder diameter: 81.26; KH: 32.5; BÜ: 0.7; MT: -1.2; GL: 58.5; piston pin: 20x62; number of piston rings: 3<br><b>90 037 620 81.51</b><br>PK, HKÜ<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ..., 80 00010 1 2 ..., 80 00010 1 3 ...</b> |
|--|-------------------|--|

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b> |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>                       |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>                       |

cont...



A

|  |                     |  |  |   |
|--|---------------------|--|--|---|
|  | <b>78 639 600</b>   | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |  |   |
|  | <b>77 209 612</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A  |  |   |
|  |                     | <b>77 209 622 0,50 / 77 209 602 STD</b>  |  |   |
|  | <b>77 232 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |  |   |
|  | <b>77 244 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/S   |  |   |
|  |                     | <b>77 244 620 0,50 / 77 244 600 STD</b> , The upper shell is marked with 'SPUTTER'.  |  |   |
|  | <b>87 454 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G  |  |   |
|  |                     | <b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>  |  |   |
|  | <b>33050</b>        | EX; 28 x 7 x 98.2 x A/S - Cr - 45° - VS - 9 - III  |  | <b>RK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>33125</b>        | IN; 32 x 7 x 95.5 x S - - 45° - VS - 9 - III   |  | <b>81-3321</b> IN/EX; 12.05/ x 7 x 38 B1                                |
|  | <b>50 005 112</b>   | mechanical; plastic, 01.1996→12.1996   |  |   |
|  | <b>7.07152.45.0</b> | mechanical; plastic; Impeller diameter: 79.5, 01.1996→12.1996  |  |   |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical   |  |   |
|  | <b>7.18259.50.0</b> | fuel pump; in-tank; electrical   |  |   |
|  | <b>7.22017.50.0</b> | fuel pressure regulator; hydraulic   |  |   |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |  |   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |   |

24

81

|  |   |                 |   |   |                      |    |       |        |        |        |
|--|---|-----------------|---|---|----------------------|----|-------|--------|--------|--------|
|  | ADA                                     | 06.1993→01.1996 | B | 4 | 1595 cm <sup>3</sup> | 2V | 74 kW | 101 PS | ε 10,3 | - 77.4 |
|  | <b>80 (8C2, B4), 80 Avant (8C5, B4)</b> |                 |   |   |                      |    |       |        |        |        |

|  |                     |  |  |   |
|--|---------------------|--|--|---|
|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |  |   |
|  |                     | <b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |  |   |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |  |   |
|  |                     | <b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |  |   |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |  |   |
|  |                     | <b>78 635 600 STD</b>  |  |   |
|  | <b>77 198 690</b>   | [Set] PL-B SEMI Ø 21.000 / 23.000 / 25.000 / St/B  |  |   |
|  | <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |  |   |
|  |                     | <b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>  |  |   |
|  | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |  |   |
|  |                     | <b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove                                  |  |   |
|  | <b>87 582 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |  |   |
|  | <b>33416</b>        | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III  |  | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33403</b>        | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III   |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|  | <b>33313</b>        | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III   |  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|  |                     |  |  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|  | <b>50 005 148</b>   | mechanical; metal  |  |   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing  |  |   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |  |   |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |  |   |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |   |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical   |  |   |
|  | <b>7.18259.50.0</b> | fuel pump; in-tank; electrical   |  |   |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |  |   |
|  | <b>7.22017.50.0</b> | fuel pressure regulator; hydraulic   |  |   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |   |



| <b>25</b>               |  | <b>81</b>       |  |
|-------------------------|--|-----------------|--|
| <b>ADP</b>              | 11.1994 → 10.1996  | B               | 4 1595 cm <sup>3</sup> 2V 74 kW 100 PS €10,3 - 77.4        |
| <b>A4 (8D2, B5)</b>     |  |                 |  |
| <b>94 503 700</b>       | Cylinder diameter: 81.01; KH: 32; BÜ: 0.7; MT: -2.3; MØ: 61.4; GL: 53.7; piston pin: 20x57; number of piston rings: 3<br><b>94 503 710</b> 81.26 / <b>94 503 720</b> 81.51 |                 |  |
|                         | R 1.2 NT ST  |                 |  |
|                         | NM 1.5   |                 |  |
|                         | SLF 2 CR ST  |                 |  |
|                         | → <b>80 00394 1 0 ...</b>  |                 |  |
| <b>80 00394 1 0 000</b> | Ø81; STD; set: 1; [R ST NT 1.2] [NM 1.5] [SLF ST CR 2]<br><b>80 00394 1 0 025</b> 81.25 / <b>80 00394 1 0 050</b> 81.50  |                 |  |
| <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |                 |  |
| <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00                |                 |  |
| <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove                    |                 |  |
| <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |                 |  |
| <b>33416</b>            | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
| <b>33403</b>            | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III   | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|                         |  | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
| <b>50 006 398</b>       | CAM, chilled cast iron   |                 |  |
| <b>50 005 155</b>       | mechanical; metal  |                 |  |
| <b>50 005 156</b>       | mechanical; plastic, with backhousing  |                 |  |
| <b>7.50116.50.0</b>     | fuel pump; in-tank; electrical   |                 |  |
| <b>7.22017.50.0</b>     | fuel pressure regulator; hydraulic   |                 |  |
| <b>7.22184.40.0</b>     | air mass sensor; electrical  |                 |  |
| <b>7.03703.04.0</b>     | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.                                       |                 |  |
| <b>50 006 417</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |                 |  |

| <b>26</b>  |   | <b>81</b>       |  |
|--|---|-----------------|--|
| <b>ADR</b>   | 11.1994 → 11.2000   | B               | 4 1781 cm <sup>3</sup> 5V 92-95 kW 125-129 PS €10,3 - 86.4 |
| <b>A4 (8D2, B5), A6 (4A2, C4), A6 Avant (4A5, C4), CABRIOLET (8G7, B4)</b> |   |                 |  |
| <b>80 00450 1 0 000</b>  | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF G6 CR 2]<br><b>80 00450 1 0 025</b> 81.25 / <b>80 00450 1 0 050</b> 81.50                                    |                 |  |
| <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |                 |  |
| <b>77 152 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620</b> 0,50 / <b>77 152 630</b> 0,75 / <b>77 152 600</b> STD, 180° oil groove           |                 |  |
| <b>87 200 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00 |                 |  |
| <b>87 581 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove     |                 |  |
| <b>87 582 691</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |                 |  |
| <b>331107</b>  | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III  | <b>MK-6H</b>    | valve cotter; number of notches: 3; valve stem diameter: 6 |
| <b>33413</b>   | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III  | <b>81-33122</b> | EX; 11.04/ x 6 x 39 G2                                     |
|  |   | <b>81-33121</b> | IN/EX; 11.04/ x 6 x 39 B1                                  |
|  |   | <b>81-33111</b> | IN/EX; 11.05/ x 6 x 36 B1                                  |
|  |   | <b>81-33118</b> | IN/EX; 11.15/ x 6 x 36 B1                                  |

cont...

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|--|---------------------|--|---------------------|
|  | <b>50 007 579</b>   | installation side: intake sideCAM, F-3B-WD050 155 >><br>F-3B-DE064 364 >><br>F-3B-WP081 180 >>, chilled cast iron                    |                     |
|  | <b>50 007 580</b>   | installation side: outlet sideCAM, F-3B-WD050 155 >><br>F-3B-DE064 364 >><br>F-3B-WP081 180 >>, chilled cast iron                    |                     |
|  | <b>50 005 155</b>   | mechanical; metal  | <b>7.07919.18.0</b> |
|  | <b>50 005 156</b>   | mechanical; plastic, with backhousing  |                     |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |                     |
|  | <b>7.18259.50.0</b> | fuel pump; in-tank; electrical   |                     |
|  | <b>7.50116.50.0</b> | fuel pump; in-tank; electrical   |                     |
|  | <b>7.22017.50.0</b> | fuel pressure regulator; hydraulic   |                     |
|  | <b>7.22184.40.0</b> | air mass sensor; electrical  |                     |
|  | <b>7.05817.06.0</b> | non-return valve (brake booster); pneumatic  |                     |
|  | <b>7.05817.01.0</b> | non-return valve (regulating throttle); non-return valve (turbocharger); non-return valve (intake manifold); pneumatic               |                     |
|  | <b>7.22402.03.0</b> | electric switchover valve (intake manifold); electrical  |                     |
|  | <b>7.03703.04.0</b> | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |                     |
|  | <b>7.05271.21.0</b> | lambda sensor; heated  |                     |
|  | <b>50 006 425</b>   | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |                     |
|  | <b>50 006 426</b>   | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |                     |

27

81

|  |                           |                   |   |    |   |                      |    |        |        |   |        |
|--|---------------------------|-------------------|---|----|---|----------------------|----|--------|--------|---|--------|
|  | <b>ADU</b>                | 03.1994 → 05.1995 | B | LA | 5 | 2226 cm <sup>3</sup> | 4V | 232 kW | 315 PS | 9 | - 86.4 |
|  | <b>80 Avant (8C5, B4)</b> |                   |   |    |   |                      |    |        |        |   |        |

|  |                         |  |
|--|-------------------------|--|
|  | <b>90 037 610</b>       | Cylinder diameter: 81.26; KH: 32.5; BÜ: 0.7; MT: -1.2; GL: 58.5; piston pin: 20x62; number of piston rings: 3  |
|  | <b>90 037 620 81.51</b> | PK, HKÜ  |
|  |                         | R 1.5 CR G6  |
|  |                         | NM 1.75  |
|  |                         | DSF 3 CR   |
|  |                         | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b>  |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b>  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>  |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |
|  | <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>   |
|  | <b>77 232 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |
|  | <b>77 244 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/S<br><b>77 244 620 0,50 / 77 244 600 STD</b> , The upper shell is marked with 'SPUTTER'.  |
|  | <b>87 454 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>   |
|  | <b>81-33100</b>         | IN/EX; 12.08/15 x 7 x 38 B1  |
|  | <b>7.21651.50.0</b>     | fuel pump; in-tank; electrical   |
|  | <b>7.05817.00.0</b>     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |

**28**
**81**
**A**

**AEB**

 01.1995 → 12.1998 B LA 4 1781 cm<sup>3</sup> 5V 110-112 kW 150-152 PS 9,5 - 86.4

**A4 (8D2, B5), A4 Avant (8D5, B5)**
**99 933 600**

Cylinder diameter: 81.01; KH: 32.7; MT: -1.5; GL: 53.7; piston pin: 20x59; number of piston rings: 3

**99 933 610** 81.26 / **99 933 620** 81.51


PK

M 1.5 MO G6

NM 1.75

DSF 2 CR G6

 → **80 00450 1 0 ...**

**80 00450 1 0 000**

Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF G6 CR 2]

**80 00450 1 0 025** 81.25 / **80 00450 1 0 050** 81.50

**78 635 620**

[Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A

**78 635 600** STD

**77 338 610**

[Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/S

**77 338 620** 0,50 / **77 338 600** STD, The upper shell is marked with 'SPUTTER'.

**87 581 610**

[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A

**87 581 620** 0,50 / **87 581 630** 0,75 / **87 581 600** STD, HL 4: 360° oil groove

**87 582 691**

[Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove


**33394**

 EX; 30 x 6 x 103.8 x RA/S - Cr - Na - 45° - VS - 22 - III  
OES specification

**MK-6H**

 valve cotter; number of notches: 3;  
valve stem diameter: 6

**331108**

 EX; 30 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III  
IAM specification

**81-33122**

EX; 11.04/ x 6 x 39 G2

**33413**

IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III

**81-33121**

IN/EX; 11.04/ x 6 x 39 B1

**81-33111**

IN/EX; 11.05/ x 6 x 36 B1

**81-33118**

IN/EX; 11.15/ x 6 x 36 B1


**50 006 307**

installation side: intake sideCAM, chilled cast iron

**50 006 308**

installation side: outlet sideCAM, chilled cast iron


**50 005 155**

mechanical; metal


**7.07919.18.0**
**50 005 156**

mechanical; plastic, with backhousing


**7.09269.27.0**

length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6


**7.50116.50.0**

fuel pump; in-tank; electrical


**7.22017.50.0**

fuel pressure regulator; hydraulic


**7.07759.02.0**

air mass sensor; electrical


**7.03703.17.0**

throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.


**7.05270.95.0**

lambda sensor; Diagnosis probe; heated

**7.05270.87.0**

lambda sensor; control sensor; heated

**7.05270.96.0**

lambda sensor; heated


**50 006 425**

hydraulic; height: 24; Outer Ø: 24; length: 24, intake

**50 006 426**

hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust

A

29

81

|  |   |  |      |                |  |                      |    |        |        |     |        |
|--|---|--|------|----------------|--|----------------------|----|--------|--------|-----|--------|
|  | <b>AEL</b>                              | 08.1994 → 12.1997  | D    | LA             | 5  | 2461 cm <sup>3</sup> | 2V | 103 kW | 140 PS | ε20 | - 95.5 |
|  | <b>A6 (4A2, C4), A6 Avant (4A5, C4)</b> |  |      |                |  |                      |    |        |        |     |        |
|  | <b>94 429 720</b>                       | Cylinder diameter: 81.51; KH: 45.5; VT1: -1.35; MT: -17.25; MØ: 39.6; GL: 69.5; piston pin: 26x68; number of piston rings: 3<br>HKÜ, RTK, KBB<br>R 2.5 MO G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00011 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thickness more than less than |      |                |  |                      |    |        |        |     |        |
|  |   | 1  | 1,53 | +0,8           | +0,9   |                      |    |        |        |     |        |
|  |   | 2  | 1,57 | +0,9           | +1,0   |                      |    |        |        |     |        |
|  |   | 3  | 1,61 | +1,0           | +1,1, for cylinder 1-2                                     |                      |    |        |        |     |        |
|  | <b>80 00011 1 0 000</b>                 | Ø81; STD; set: 1; [R G6 IW MO 2.5] [M G3 IFU 2] [DSF CR 3]<br><b>80 00011 1 0 050 81.50</b>  |      |                |  |                      |    |        |        |     |        |
|  | <b>78 639 600</b>                       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |      |                |  |                      |    |        |        |     |        |
|  | <b>77 209 612</b>                       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>   |      |                |  |                      |    |        |        |     |        |
|  | <b>77 244 610</b>                       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/S<br><b>77 244 620 0,50 / 77 244 600 STD</b> , The upper shell is marked with 'SPUTTER'.  |      |                |  |                      |    |        |        |     |        |
|  | <b>87 454 610</b>                       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>   |      |                |  |                      |    |        |        |     |        |
|  | <b>331142</b>                           | EX; 31.6 x 8 x 96.9 x RA/S - - 45° - 22 - III  |      | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |                      |    |        |        |     |        |
|  | <b>39423</b>                            | IN; 36 x 8 x 96.9 x RA/S - - 45° - VS - 22 - III<br>OES specification  |      | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |                      |    |        |        |     |        |
|  | <b>331141</b>                           | IN; 36.1 x 8 x 96.9 x S - - 45° - 22 - III<br>IAM specification  |      | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |                      |    |        |        |     |        |
|  |   |  |      | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |                      |    |        |        |     |        |
|  | <b>50 006 283</b>                       | CAM, chilled cast iron   |      |                |  |                      |    |        |        |     |        |
|  | <b>50 005 551</b>                       | mechanical; metal, 18 teeth  |      |                |  |                      |    |        |        |     |        |
|  | <b>7.07152.44.0</b>                     | mechanical; metal; Impeller diameter: 73   |      |                |  |                      |    |        |        |     |        |
|  | <b>7.09269.27.0</b>                     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |      |                |  |                      |    |        |        |     |        |
|  | <b>7.20235.01.0</b>                     | non-return valve   |      |                |  |                      |    |        |        |     |        |
|  | <b>7.20469.51.0</b>                     | non-return valve; mechanical   |      |                |  |                      |    |        |        |     |        |
|  | <b>7.05817.06.0</b>                     | non-return valve (brake booster); pneumatic  |      |                |  |                      |    |        |        |     |        |
|  | <b>7.05817.00.0</b>                     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic                     |      |                |  |                      |    |        |        |     |        |
|  | <b>7.22300.68.0</b>                     | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |      |                |  |                      |    |        |        |     |        |
|  | <b>7.22903.16.0</b>                     | pressure transformer (turbo charger); electro-pneumatic  |      |                |  |                      |    |        |        |     |        |
|  | <b>7.21903.70.0</b>                     | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |      |                |  |                      |    |        |        |     |        |
|  | <b>50 006 460</b>                       | hydraulic; height: 26; Outer Ø: 35; length: 26   |      |                |  |                      |    |        |        |     |        |

30

81

|  |   |  |   |  |   |                      |    |        |        |         |        |
|--|---|--|---|--|---|----------------------|----|--------|--------|---------|--------|
|  | <b>AFM</b>  | 07.1995 → 12.1997  | B |  | 6 | 2393 cm <sup>3</sup> | 2V | 110 kW | 150 PS | ε10,5:1 | - 77.4 |
|  | <b>A4 (8D2, B5), A4 Avant (8D5, B5), A6 (4A2, C4), A6 Avant (4A5, C4)</b> |  |   |  |   |                      |    |        |        |         |        |
|  | <b>79 274 600</b>   | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A  |   |  |   |                      |    |        |        |         |        |
|  | <b>77 698 610</b>   | [Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G<br><b>77 698 620 0,50 / 77 698 600 STD</b> |   |  |   |                      |    |        |        |         |        |
|  | <b>77 704 690</b>   | [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B  |   |  |   |                      |    |        |        |         |        |
|  | <b>77 850 610</b>   | [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G<br><b>77 850 620 0,50 / 77 850 600 STD</b> |   |  |   |                      |    |        |        |         |        |

cont...

|           |                     |   |          |                     |  |           |              |               |  |           |               |
|-----------|---------------------|---|----------|---------------------|--|-----------|--------------|---------------|--|-----------|---------------|
|           | <b>33416</b>        | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III   |          | <b>MK-7H</b>        | valve cotter; number of notches: 3; valve stem diameter: 7 |           |              |               |  |           |               |
|           | <b>33403</b>        | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III  |          | <b>81-33103</b>     | IN/EX; 12.08/15 x 7 x 36.5 B1                              |           |              |               |  |           |               |
|           | <b>50 005 112</b>   | mechanical; plastic   |          |                     |  |           |              |               |  |           |               |
|           | <b>7.07152.45.0</b> | mechanical; plastic; Impeller diameter: 79.5  |          |                     |  |           |              |               |  |           |               |
|           | <b>7.09269.21.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |          |                     |  |           |              |               |  |           |               |
|           | <b>7.50116.50.0</b> | fuel pump; in-tank; electrical  |          |                     |  |           |              |               |  |           |               |
|           | <b>7.05432.12.0</b> | stepper motor; electrical   |          |                     |  |           |              |               |  |           |               |
|           | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |          |                     |  |           |              |               |  |           |               |
| <b>31</b> |                     | <b>81</b>   |          |                     |  |           |              |               |  |           |               |
|           | <b>AFY</b>          | 04.1995 → 11.2000   | <b>B</b> | <b>4</b>            | <b>1781 cm³</b>  | <b>5V</b> | <b>85 kW</b> | <b>115 PS</b> |  | <b>10</b> | <b>- 86.4</b> |
|           | <b>A4 (8D2, B5)</b> |   |          |                     |  |           |              |               |  |           |               |
|           | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |          |                     |  |           |              |               |  |           |               |
|           | <b>77 152 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove, →07.1999, →mot. ch 8D X 199 999       |          |                     |  |           |              |               |  |           |               |
|           | <b>77 537 610</b>   | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A<br><b>77 537 620 0,50 / 77 537 600 STD</b> , 180° oil groove, 08.1999→, mot. ch 8D X 200 001→                         |          |                     |  |           |              |               |  |           |               |
|           | <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>                                      |          |                     |  |           |              |               |  |           |               |
|           | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove, →07.1999, →mot. ch 8D X 199 999 |          |                     |  |           |              |               |  |           |               |
|           | <b>87 582 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |          |                     |  |           |              |               |  |           |               |
|           | <b>331107</b>       | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III  |          | <b>MK-6H</b>        | valve cotter; number of notches: 3; valve stem diameter: 6 |           |              |               |  |           |               |
|           | <b>33413</b>        | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III  |          | <b>81-33122</b>     | EX; 11.04/ x 6 x 39 G2                                     |           |              |               |  |           |               |
|           |                     |   |          | <b>81-33121</b>     | IN/EX; 11.04/ x 6 x 39 B1                                  |           |              |               |  |           |               |
|           |                     |   |          | <b>81-33111</b>     | IN/EX; 11.05/ x 6 x 36 B1                                  |           |              |               |  |           |               |
|           |                     |   |          | <b>81-33118</b>     | IN/EX; 11.15/ x 6 x 36 B1                                  |           |              |               |  |           |               |
|           | <b>50 007 580</b>   | installation side: outlet sideCAM, F-3B-WD050 155 >><br>F-3B-DE064 364 >><br>F-3B-WP081 180 >>, chilled cast iron   |          |                     |  |           |              |               |  |           |               |
|           | <b>50 005 155</b>   | mechanical; metal   |          | <b>7.07919.18.0</b> |  |           |              |               |  |           |               |
|           | <b>50 005 156</b>   | mechanical; plastic, with backhousing   |          |                     |  |           |              |               |  |           |               |
|           | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |          |                     |  |           |              |               |  |           |               |
|           | <b>7.50116.50.0</b> | fuel pump; in-tank; electrical  |          |                     |  |           |              |               |  |           |               |
|           | <b>7.22184.40.0</b> | air mass sensor; electrical   |          |                     |  |           |              |               |  |           |               |
|           | <b>7.03703.04.0</b> | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.  |          |                     |  |           |              |               |  |           |               |
|           | <b>7.05271.21.0</b> | lambda sensor; heated   |          |                     |  |           |              |               |  |           |               |
|           | <b>50 006 425</b>   | hydraulic; height: 24; Outer Ø: 24; length: 24, intake  |          |                     |  |           |              |               |  |           |               |
|           | <b>50 006 426</b>   | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust   |          |                     |  |           |              |               |  |           |               |

A

**32** **81**

|  |                         |  |     |    |                      |    |                 |  |        |        |  |
|--|-------------------------|--|-----|----|----------------------|----|-----------------|--|--------|--------|--|
|  | <b>AGA</b>              | 03.1997 → 07.1998  | B   | 6  | 2393 cm <sup>3</sup> | 5V | 121 kW          | 165 PS   | € 10,5 | - 77.4 |  |
|  | <b>AJG</b>              | 08.1997 → 11.2000  | B   | 6  | 2393 cm <sup>3</sup> | 5V | 120 kW          | 163 PS   | € 10,5 | - 77.4 |  |
|  | <b>A4 (8D2, B5)</b>     |  |     |    |                      |    |                 |  |        |        |  |
|  | <b>99 949 600</b>       | Cylinder diameter: 81.01; KH: 28.8; BÜ: 5.2; GL: 55; piston pin: 21x56; number of piston rings: 3  |     |    |                      |    |                 |  |        |        |  |
|  |                         | M  | 1.5 | MO | G6                   |    |                 |  |        |        |  |
|  |                         | NM   | 1.5 |    |                      |    |                 |  |        |        |  |
|  |                         | DSF  | 2   | CR | G6                   |    |                 |  |        |        |  |
|  |                         | → <b>80 00456 1 0 ...</b>  |     |    |                      |    |                 |  |        |        |  |
|  | <b>80 00456 1 0 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.5] [DSF G6 CR 2]<br><b>80 00456 1 0 050 81.50</b>  |     |    |                      |    |                 |  |        |        |  |
|  | <b>79 296 600</b>       | [Pair] AS STD Ø 63.750 / 76.750 // 1.965 St/A  |     |    |                      |    |                 |  |        |        |  |
|  | <b>77 700 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.632 St/A<br><b>77 700 620 0,50 / 77 700 600 STD</b>   |     |    |                      |    |                 |  |        |        |  |
|  | <b>77 703 610</b>       | [Set] PL 0,25 Ø 49.728 / 53.200 / 17.000 / 1.731 St/A<br><b>77 703 620 0,50 / 77 703 600 STD</b>   |     |    |                      |    |                 |  |        |        |  |
|  | <b>331107</b>           | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III   |     |    |                      |    | <b>MK-6H</b>    | valve cotter; number of notches: 3; valve stem diameter: 6 |        |        |  |
|  | <b>33413</b>            | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   |     |    |                      |    | <b>81-33122</b> | EX; 11.04/ x 6 x 39 G2                                     |        |        |  |
|  |                         |  |     |    |                      |    | <b>81-33121</b> | IN/EX; 11.04/ x 6 x 39 B1                                  |        |        |  |
|  |                         |  |     |    |                      |    | <b>81-33111</b> | IN/EX; 11.05/ x 6 x 36 B1                                  |        |        |  |
|  |                         |  |     |    |                      |    | <b>81-33118</b> | IN/EX; 11.15/ x 6 x 36 B1                                  |        |        |  |
|  | <b>50 005 112</b>       | mechanical; plastic  |     |    |                      |    |                 |  |        |        |  |
|  | <b>7.07152.45.0</b>     | mechanical; plastic; Impeller diameter: 79.5   |     |    |                      |    |                 |  |        |        |  |
|  | <b>7.09269.21.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |     |    |                      |    |                 |  |        |        |  |
|  | <b>7.50116.50.0</b>     | fuel pump; in-tank; electrical   |     |    |                      |    |                 |  |        |        |  |
|  | <b>7.01805.01.0</b>     | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |     |    |                      |    |                 |  |        |        |  |
|  | <b>7.05271.40.0</b>     | lambda sensor; control sensor; heated  |     |    |                      |    |                 |  |        |        |  |
|  | <b>50 006 425</b>       | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |     |    |                      |    |                 |  |        |        |  |
|  | <b>50 006 426</b>       | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |     |    |                      |    |                 |  |        |        |  |

**33** **81**

|  |                         |   |     |    |                      |    |                 |  |        |        |  |
|--|-------------------------|---|-----|----|----------------------|----|-----------------|--|--------|--------|--|
|  | <b>AHL</b>              | 10.1996 → 10.2000   | B   | 4  | 1595 cm <sup>3</sup> | 2V | 74 kW           | 100 PS   | € 10,3 | - 77.4 |  |
|  | <b>A4 (8D2, B5)</b>     |   |     |    |                      |    |                 |  |        |        |  |
|  | <b>94 503 700</b>       | Cylinder diameter: 81.01; KH: 32; BÜ: 0.7; MT: -2.3; MØ: 61.4; GL: 53.7; piston pin: 20x57; number of piston rings: 3 |     |    |                      |    |                 |  |        |        |  |
|  |                         | R   | 1.2 | NT | ST                   |    |                 |  |        |        |  |
|  |                         | NM  | 1.5 |    |                      |    |                 |  |        |        |  |
|  |                         | SLF   | 2   | CR | ST                   |    |                 |  |        |        |  |
|  |                         | → <b>80 00394 1 0 ...</b>   |     |    |                      |    |                 |  |        |        |  |
|  | <b>80 00394 1 0 000</b> | Ø81; STD; set: 1; [R ST NT 1.2] [NM 1.5] [SLF ST CR 2]<br><b>80 00394 1 0 025 81.25 / 80 00394 1 0 050 81.50</b>      |     |    |                      |    |                 |  |        |        |  |
|  | <b>33416</b>            | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III   |     |    |                      |    | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |        |        |  |
|  | <b>33403</b>            | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III  |     |    |                      |    | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |        |        |  |
|  |                         |   |     |    |                      |    | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |        |        |  |
|  | <b>50 006 398</b>       | CAM, chilled cast iron  |     |    |                      |    |                 |  |        |        |  |
|  | <b>50 005 130</b>       | mechanical; metal   |     |    |                      |    |                 |  |        |        |  |
|  | <b>7.07152.40.0</b>     | mechanical; plastic; Impeller diameter: 59.8  |     |    |                      |    |                 |  |        |        |  |
|  | <b>7.09269.21.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |     |    |                      |    |                 |  |        |        |  |

cont...



|  |                     |  |
|--|---------------------|--|
|  | <b>7.50116.50.0</b> | fuel pump; in-tank; electrical   |
|  | <b>7.22184.40.0</b> | air mass sensor; electrical  |
|  | <b>7.05817.01.0</b> | non-return valve (regulating throttle); non-return valve (turbocharger); non-return valve (intake manifold); pneumatic               |
|  | <b>7.22402.03.0</b> | electric switchover valve (intake manifold); electrical  |
|  | <b>7.03703.04.0</b> | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |

**34** **81**

|  |                     |  |   |                 |   |                      |    |        |        |      |        |
|--|---------------------|--|---|-----------------|---|----------------------|----|--------|--------|------|--------|
|  | <b>AJK</b>          | 02.1999 → 09.2000  | B | LA              | 6   | 2671 cm <sup>3</sup> | 5V | 169 kW | 230 PS | ⊗9,3 | - 86.4 |
|  | <b>A4 (8D2, B5)</b> |  |   |                 |   |                      |    |        |        |      |        |
|  | <b>79 274 600</b>   | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A  |   |                 |   |                      |    |        |        |      |        |
|  | <b>77 698 610</b>   | [Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G<br><b>77 698 620 0,50 / 77 698 600 STD</b> |   |                 |   |                      |    |        |        |      |        |
|  | <b>77 704 690</b>   | [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B  |   |                 |   |                      |    |        |        |      |        |
|  | <b>77 850 610</b>   | [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G<br><b>77 850 620 0,50 / 77 850 600 STD</b> |   |                 |   |                      |    |        |        |      |        |
|  | <b>33394</b>        | EX; 30 x 6 x 103.8 x RA/S - Cr - Na - 45° - VS - 22 - III<br>OES specification                     |   | <b>MK-6H</b>    | valve cotter; number of notches: 3;<br>valve stem diameter: 6 |                      |    |        |        |      |        |
|  | <b>331108</b>       | EX; 30 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III<br>IAM specification                          |   | <b>81-33122</b> | EX; 11.04/ x 6 x 39 G2  |                      |    |        |        |      |        |
|  | <b>33413</b>        | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   |   | <b>81-33121</b> | IN/EX; 11.04/ x 6 x 39 B1                                     |                      |    |        |        |      |        |
|  |                     |  |   | <b>81-33111</b> | IN/EX; 11.05/ x 6 x 36 B1                                     |                      |    |        |        |      |        |
|  |                     |  |   | <b>81-33118</b> | IN/EX; 11.15/ x 6 x 36 B1                                     |                      |    |        |        |      |        |
|  | <b>50 005 112</b>   | mechanical; plastic  |   |                 |   |                      |    |        |        |      |        |
|  | <b>7.07152.45.0</b> | mechanical; plastic; Impeller diameter: 79.5   |   |                 |   |                      |    |        |        |      |        |
|  | <b>7.07759.39.0</b> | air mass sensor; electrical  |   |                 |   |                      |    |        |        |      |        |
|  | <b>7.22687.39.0</b> | electric switchover valve (air control); electrical  |   |                 |   |                      |    |        |        |      |        |
|  | <b>7.05271.40.0</b> | lambda sensor; control sensor; heated  |   |                 |   |                      |    |        |        |      |        |
|  | <b>50 006 425</b>   | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |   |                 |   |                      |    |        |        |      |        |
|  | <b>50 006 426</b>   | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust                                      |   |                 |   |                      |    |        |        |      |        |

**35** **81**

|  |                           |   |   |    |   |                      |    |        |        |      |        |
|--|---------------------------|---|---|----|---|----------------------|----|--------|--------|------|--------|
|  | <b>AJL</b>                | 12.1997 → 11.2000   | B | LA | 4 | 1781 cm <sup>3</sup> | 5V | 132 kW | 180 PS | ⊗9,5 | - 86.4 |
|  | <b>A4 (8D2, B5)</b>       |   |   |    |   |                      |    |        |        |      |        |
|  | <b>99 933 600</b>         | Cylinder diameter: 81.01; KH: 32.7; MT: -1.5; GL: 53.7; piston pin: 20x59; number of piston rings: 3<br><b>99 933 610 81.26 / 99 933 620 81.51</b>                    |   |    |   |                      |    |        |        |      |        |
|  | <b>PK</b>                 |   |   |    |   |                      |    |        |        |      |        |
|  | <b>M 1.5 MO G6</b>        |   |   |    |   |                      |    |        |        |      |        |
|  | <b>NM 1.75</b>            |   |   |    |   |                      |    |        |        |      |        |
|  | <b>DSF 2 CR G6</b>        |   |   |    |   |                      |    |        |        |      |        |
|  | → <b>80 00450 1 0 ...</b> |   |   |    |   |                      |    |        |        |      |        |
|  | <b>80 00450 1 0 000</b>   | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF G6 CR 2]<br><b>80 00450 1 0 025 81.25 / 80 00450 1 0 050 81.50</b>   |   |    |   |                      |    |        |        |      |        |
|  | <b>78 635 620</b>         | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |   |    |   |                      |    |        |        |      |        |
|  | <b>77 152 610</b>         | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove, →07.1999, →mot. ch 8D X 199 999 |   |    |   |                      |    |        |        |      |        |
|  | <b>77 537 610</b>         | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A<br><b>77 537 620 0,50 / 77 537 600 STD</b> , 180° oil groove, 08.1999→, mot. ch 8D X 200 001→                   |   |    |   |                      |    |        |        |      |        |
|  | <b>87 200 610</b>         | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>                                |   |    |   |                      |    |        |        |      |        |

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|           |                         |  |
|-----------|-------------------------|--|
|           | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove, →07.1999, →mot. ch 8D X 199 999 |
|           | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |
|           | <b>33394</b>            | EX; 30 x 6 x 103.8 x RA/S - Cr - Na - 45° - VS - 22 - III<br>OES specification   |
|           | <b>331108</b>           | EX; 30 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III<br>IAM specification  |
|           | <b>33413</b>            | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   |
|           |                         | <b>MK-6H</b> valve coter; number of notches: 3;<br>valve stem diameter: 6  |
|           |                         | <b>81-33122</b> EX; 11.04/ x 6 x 39 G2   |
|           |                         | <b>81-33121</b> IN/EX; 11.04/ x 6 x 39 B1  |
|           |                         | <b>81-33111</b> IN/EX; 11.05/ x 6 x 36 B1  |
|           |                         | <b>81-33118</b> IN/EX; 11.15/ x 6 x 36 B1  |
|           | <b>50 006 307</b>       | installation side: intake sideCAM, chilled cast iron   |
|           | <b>50 006 308</b>       | installation side: outlet sideCAM, chilled cast iron   |
|           | <b>50 005 155</b>       | mechanical; metal  |
|           | <b>50 005 156</b>       | mechanical; plastic, with backhousing  |
|           | <b>7.09269.27.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |
|           | <b>7.50116.50.0</b>     | fuel pump; in-tank; electrical   |
|           | <b>7.07759.02.0</b>     | air mass sensor; electrical  |
|           | <b>7.03703.17.0</b>     | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.   |
|           | <b>7.05270.96.0</b>     | lambda sensor; heated  |
|           | <b>50 006 425</b>       | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |
|           | <b>50 006 426</b>       | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |
| <b>36</b> | <b>81</b>               |  |
|           | <b>ALF</b>              | 08.1997 → 07.1998 B 6 2393 cm³ 5V 121 kW 165 PS 10,5 - 77.4  |
|           | <b>A4 (8D2, B5)</b>     |  |
|           | <b>99 949 600</b>       | Cylinder diameter: 81.01; KH: 28.8; BÜ: 5.2; GL: 55; piston pin: 21x56; number of piston rings: 3<br>M 1.5 MO G6<br>NM 1.5<br>DSF 2 CR G6<br>→ <b>80 00456 1 0 ...</b>                   |
|           | <b>80 00456 1 0 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.5] [DSF G6 CR 2]<br><b>80 00456 1 0 050</b> 81.50  |
|           | <b>79 296 600</b>       | [Pair] AS STD Ø 63.750 / 76.750 // 1.965 St/A  |
|           | <b>77 700 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.632 St/A<br><b>77 700 620</b> 0,50 / <b>77 700 600</b> STD  |
|           | <b>77 703 610</b>       | [Set] PL 0,25 Ø 49.728 / 53.200 / 17.000 / 1.731 St/A<br><b>77 703 620</b> 0,50 / <b>77 703 600</b> STD  |
|           | <b>331107</b>           | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III   |
|           | <b>33413</b>            | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   |
|           |                         | <b>MK-6H</b> valve coter; number of notches: 3;<br>valve stem diameter: 6  |
|           |                         | <b>81-33122</b> EX; 11.04/ x 6 x 39 G2   |
|           |                         | <b>81-33121</b> IN/EX; 11.04/ x 6 x 39 B1  |
|           |                         | <b>81-33111</b> IN/EX; 11.05/ x 6 x 36 B1  |
|           |                         | <b>81-33118</b> IN/EX; 11.15/ x 6 x 36 B1  |
|           | <b>50 005 112</b>       | mechanical; plastic  |
|           | <b>7.07152.45.0</b>     | mechanical; plastic; Impeller diameter: 79.5   |
|           | <b>7.09269.21.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |
|           | <b>7.50116.50.0</b>     | fuel pump; in-tank; electrical   |
|           | <b>7.22184.53.0</b>     | air mass sensor; electrical  |

cont...

|           |                           |   |
|-----------|---------------------------|---|
|           | <b>7.21851.31.0</b>       | secondary air pump; electrical  |
|           | <b>7.22560.40.0</b>       | cut-off secondary air valve; pneumatic  |
|           | <b>7.22560.41.0</b>       | cut-off secondary air valve; pneumatic  |
|           | <b>7.01805.01.0</b>       | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical  |
|           | <b>7.05271.40.0</b>       | lambda sensor; control sensor; heated   |
|           | <b>50 006 425</b>         | hydraulic; height: 24; Outer Ø: 24; length: 24, intake  |
|           | <b>50 006 426</b>         | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust   |
| <b>37</b> |                           | <b>81</b>   |
|           | <b>ALZ</b>                | 07.2000 → 11.2000 B 4 1595 cm <sup>3</sup> 2V 75 kW 102 PS 10,3 - 77.4  |
|           | <b>A4 (8D2, B5)</b>       |   |
|           | <b>99 792 600</b>         | Cylinder diameter: 81.01; KH: 29.7; MT: -2.7; GL: 50.7; piston pin: 19x42; number of piston rings: 3  |
|           | <b>99 792 620 81.51</b>   | TPL   |
|           | R 1 NT ST                 |   |
|           | NM 1.2 G3                 |   |
|           | SLF 2 CR ST               |   |
|           | → <b>80 00498 1 1 ...</b> |   |
|           | <b>80 00498 1 1 000</b>   | Ø81; STD; set: 1; [R ST NT 1] [NM G3 1.2] [SLF ST CR 2]<br><b>80 00498 1 1 050 81.50</b>  |
|           | <b>79 233 600</b>         | [Pair] AS STD Ø 53.750 / 65.550 // 2.475 St/A   |
|           | <b>77 551 610</b>         | [Set] HL 0,25 Ø 47.728 / 53.000 / 18.500 / 2.633 St/A<br><b>77 551 620 0,50 / 77 551 600</b> STD, 180° oil groove   |
|           | <b>77 552 610</b>         | [Set] PL 0,25 Ø 41.730 / 45.000 / 19.000 / 1.632 St/B/G<br><b>77 552 620 0,50 / 77 552 600</b> STD, without locating lugs   |
|           | <b>331058</b>             | EX; 32.9 x 6 x 93.9 x A/S - - 45° - VS - 22 - III   |
|           | <b>331057</b>             | IN; 39.5 x 6 x 94 x S - - 45° - 22 - III  |
|           | <b>MK-6H</b>              | valve cotter; number of notches: 3; valve stem diameter: 6  |
|           | <b>81-33122</b>           | EX; 11.04/ x 6 x 39 G2  |
|           | <b>81-33121</b>           | IN/EX; 11.04/ x 6 x 39 B1   |
|           | <b>81-33111</b>           | IN/EX; 11.05/ x 6 x 36 B1   |
|           | <b>81-33118</b>           | IN/EX; 11.15/ x 6 x 36 B1   |
|           | <b>81-33113</b>           | IN/EX; 12.06/ x 5.99 x 36.4 B1  |
|           | <b>50 005 130</b>         | mechanical; metal   |
|           | <b>7.07152.40.0</b>       | mechanical; plastic; Impeller diameter: 59.8  |
|           | <b>7.50116.50.0</b>       | fuel pump; in-tank; electrical  |
|           | <b>7.21851.31.0</b>       | secondary air pump; electrical  |
|           | <b>7.22738.08.0</b>       | secondary air pump; electrical  |
|           | <b>7.22778.99.0</b>       | secondary air valve; pneumatic  |
|           | <b>7.05817.07.0</b>       | non-return valve (intake manifold); pneumatic   |
|           | <b>7.06740.01.0</b>       | water pump auxiliary cooling; electrical  |
|           | <b>7.22785.20.0</b>       | EGR valve; electrical   |
|           | <b>7.10014.00.0</b>       | ACF-valve; electrical   |
|           | <b>7.22880.01.0</b>       | electric switchover valve (air control); reversing valve (engine mounting); electric switchover valve (EGR); electric switchover valve (coolant circuit); electric switchover valve (exhaust gas flap); electric switch-over valve (secondary air); electric switchover valve (intake manifold); electrical |
|           | <b>7.05271.07.0</b>       | lambda sensor; control sensor; heated   |
|           | <b>7.05271.01.0</b>       | lambda sensor; heated   |
|           | <b>7.05271.05.0</b>       | lambda sensor; heated   |
|           | <b>50 006 419</b>         | hydraulic; Outer Ø: 12; length: 34.5  |

cont...

A



50 006 147

**38** **81**



AMB

05.2000 → 09.2000 B A 4 1781 cm<sup>3</sup> 5V 125-127 kW 170-173 PS  $\epsilon$ 9,3:1 - 86.4



A4 (8D2, B5)



40 434 600

Cylinder diameter: 81.01; KH: 32.7; MT: -1.9; M $\varnothing$ : 68.2; GL: 53.7; piston pin: 19x50; number of piston rings: 3



40 434 620

81.51

PK, TPL

R 1.5 CR ST

NM 1.75

DSF 2 CR G6

→ 80 00588 1 0 ...



80 00588 1 0 000

$\varnothing$ 81; STD; set: 1; [R ST CR 1.5] [NM 1.75] [DSF G6 CR 2]



78 635 620

[Pair] AS 0,20  $\varnothing$  59.750 / 72.950 // 2.075 St/A

78 635 600 STD



77 537 610

[Set] HL 0,25  $\varnothing$  53.733 / 59.000 / 18.500 / 2.633 St/A

77 537 620 0,50 / 77 537 600 STD, 180° oil groove



77 581 610

[Set] PL 0,25  $\varnothing$  47.528 / 50.600 / 18.500 / 1.531 St/A; PL 0,25  $\varnothing$  47.528 / 50.600 / 18.500 / 1.531 St/B/G

77 581 620 0,50 / 77 581 600 STD, without locating lugs



33394

EX; 30 x 6 x 103.8 x RA/S - Cr - Na - 45° - VS - 22 - III  
OES specification



**MK-6H**

valve cotter; number of notches: 3;  
valve stem diameter: 6



331108

EX; 30 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III  
IAM specification



**81-33122**

EX; 11.04/ x 6 x 39 G2



33413

IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III

**81-33121**

IN/EX; 11.04/ x 6 x 39 B1

**81-33111**

IN/EX; 11.05/ x 6 x 36 B1

**81-33118**

IN/EX; 11.15/ x 6 x 36 B1



7.07919.01.0



7.22684.15.0

air mass sensor; electrical, Sensor without measuring tube



7.22738.08.0

secondary air pump; electrical



7.22560.43.0

cut-off secondary air valve; pneumatic



7.05271.24.0

lambda sensor; control sensor; heated



50 006 425

hydraulic; height: 24; Outer  $\varnothing$ : 24; length: 24, intake

50 006 426

hydraulic; height: 25.6; Outer  $\varnothing$ : 33.5; length: 25.6, exhaust

**39** **81**



AML

08.1998 → 11.2000 B 6 2393 cm<sup>3</sup> 5V 121 kW 165 PS  $\epsilon$ 10,5 - 77.4



A4 (8D2, B5)



99 949 600

Cylinder diameter: 81.01; KH: 28.8; BÜ: 5.2; GL: 55; piston pin: 21x56; number of piston rings: 3



M 1.5 MO G6

NM 1.5

DSF 2 CR G6

→ 80 00456 1 0 ...



80 00456 1 0 000

$\varnothing$ 81; STD; set: 1; [M G6 MO 1.5] [NM 1.5] [DSF G6 CR 2]

80 00456 1 0 050 81.50



79 296 600

[Pair] AS STD  $\varnothing$  63.750 / 76.750 // 1.965 St/A



77 700 610

[Set] HL 0,25  $\varnothing$  57.728 / 63.000 / 18.500 / 2.632 St/A

77 700 620 0,50 / 77 700 600 STD



77 703 610

[Set] PL 0,25  $\varnothing$  49.728 / 53.200 / 17.000 / 1.731 St/A

77 703 620 0,50 / 77 703 600 STD



331107

EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III



**MK-6H**

valve cotter; number of notches: 3;  
valve stem diameter: 6



33413

IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III



**81-33122**

EX; 11.04/ x 6 x 39 G2

**81-33121**

IN/EX; 11.04/ x 6 x 39 B1

cont...



A

**41** **81**




















|  |   |  |    |    |                      |    |                     |  |        |        |  |
|--|---|--|----|----|----------------------|----|---------------------|--|--------|--------|--|
|  | <b>ANA</b>                              | 08.1998 → 10.2000  | B  | 4  | 1595 cm <sup>3</sup> | 2V | 74 kW               | 100 PS   | € 10,3 | - 77.4 |  |
|  | <b>A4 (8D2, B5)</b>                     |  |    |    |                      |    |                     |  |        |        |  |
|  | <b>99 792 600</b>                       | Cylinder diameter: 81.01; KH: 29.7; MT: -2.7; GL: 50.7; piston pin: 19x42; number of piston rings: 3                   |    |    |                      |    |                     |  |        |        |  |
|  | <b>99 792 620</b>                       | 81.51  |    |    |                      |    |                     |  |        |        |  |
|  | <b>TPL</b>                              |  |    |    |                      |    |                     |  |        |        |  |
|  | <b>R</b>                                | 1  | NT | ST |                      |    |                     |  |        |        |  |
|  | <b>NM</b>                               | 1.2  | G3 |    |                      |    |                     |  |        |        |  |
|  | <b>SLF</b>                              | 2  | CR | ST |                      |    |                     |  |        |        |  |
|  | <b>→ 80 00498 1 1 ...</b>               |  |    |    |                      |    |                     |  |        |        |  |
|  | <b>80 00498 1 1 000</b>                 | Ø81; STD; set: 1; [R ST NT 1] [NM G3 1.2] [SLF ST CR 2]  |    |    |                      |    |                     |  |        |        |  |
|  | <b>80 00498 1 1 050</b>                 | 81.50  |    |    |                      |    |                     |  |        |        |  |
|  | <b>79 233 600</b>                       | [Pair] AS STD Ø 53.750 / 65.550 // 2.475 St/A  |    |    |                      |    |                     |  |        |        |  |
|  | <b>77 551 610</b>                       | [Set] HL 0,25 Ø 47.728 / 53.000 / 18.500 / 2.633 St/A  |    |    |                      |    |                     |  |        |        |  |
|  | <b>77 552 610</b>                       | 77 551 620 0,50 / 77 551 600 STD, 180° oil groove  |    |    |                      |    |                     |  |        |        |  |
|  | <b>77 552 610</b>                       | [Set] PL 0,25 Ø 41.730 / 45.000 / 19.000 / 1.632 St/B/G  |    |    |                      |    |                     |  |        |        |  |
|  | <b>77 552 620 0,50 / 77 552 600 STD</b> | without locating lugs  |    |    |                      |    |                     |  |        |        |  |
|  | <b>33416</b>                            | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III  |    |    |                      |    | <b>MK-7H</b>        | valve cotter; number of notches: 3; valve stem diameter: 7 |        |        |  |
|  | <b>33403</b>                            | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III   |    |    |                      |    | <b>81-33103</b>     | IN/EX; 12.08/15 x 7 x 36.5 B1                              |        |        |  |
|  | <b>81-33104</b>                         | IN/EX; 12.25/15 x 7 x 36.5 B1  |    |    |                      |    |                     |  |        |        |  |
|  | <b>50 006 398</b>                       | CAM, chilled cast iron   |    |    |                      |    |                     |  |        |        |  |
|  | <b>50 005 130</b>                       | mechanical; metal  |    |    |                      |    | <b>7.07919.01.0</b> |  |        |        |  |
|  | <b>7.07152.40.0</b>                     | mechanical; plastic; Impeller diameter: 59.8   |    |    |                      |    |                     |  |        |        |  |
|  | <b>7.09269.21.0</b>                     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |    |    |                      |    |                     |  |        |        |  |
|  | <b>7.50116.50.0</b>                     | fuel pump; in-tank; electrical   |    |    |                      |    |                     |  |        |        |  |
|  | <b>7.21851.31.0</b>                     | secondary air pump; electrical   |    |    |                      |    |                     |  |        |        |  |
|  | <b>7.22738.08.0</b>                     | secondary air pump; electrical   |    |    |                      |    |                     |  |        |        |  |
|  | <b>7.05817.01.0</b>                     | non-return valve (regulating throttle); non-return valve (turbocharger); non-return valve (intake manifold); pneumatic |    |    |                      |    |                     |  |        |        |  |
|  | <b>7.22402.03.0</b>                     | electric switchover valve (intake manifold); electrical  |    |    |                      |    |                     |  |        |        |  |
|  | <b>7.05271.07.0</b>                     | lambda sensor; control sensor; heated  |    |    |                      |    |                     |  |        |        |  |
|  | <b>7.05271.05.0</b>                     | lambda sensor; heated  |    |    |                      |    |                     |  |        |        |  |
|  | <b>50 006 417</b>                       | hydraulic; height: 26; Outer Ø: 35; length: 26   |    |    |                      |    |                     |  |        |        |  |





**42** **81**


|  |   |  |    |      |                      |    |        |        |       |        |  |
|--|---|--|----|------|----------------------|----|--------|--------|-------|--------|--|
|  | <b>ANB</b>  | 07.1999 → 11.2000  | B  | LA 4 | 1781 cm <sup>3</sup> | 5V | 110 kW | 150 PS | € 9,5 | - 86.4 |  |
|  | <b>A4 (8D2, B5)</b>   |  |    |      |                      |    |        |        |       |        |  |
|  | <b>99 933 600</b>   | Cylinder diameter: 81.01; KH: 32.7; MT: -1.5; GL: 53.7; piston pin: 20x59; number of piston rings: 3       |    |      |                      |    |        |        |       |        |  |
|  | <b>99 933 610</b>   | 81.26 / 99 933 620 81.51   |    |      |                      |    |        |        |       |        |  |
|  | <b>PK</b>   |  |    |      |                      |    |        |        |       |        |  |
|  | <b>M</b>  | 1.5  | MO | G6   |                      |    |        |        |       |        |  |
|  | <b>NM</b>   | 1.75   |    |      |                      |    |        |        |       |        |  |
|  | <b>DSF</b>  | 2  | CR | G6   |                      |    |        |        |       |        |  |
|  | <b>→ 80 00450 1 0 ...</b>   |  |    |      |                      |    |        |        |       |        |  |
|  | <b>80 00450 1 0 000</b>   | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF G6 CR 2]  |    |      |                      |    |        |        |       |        |  |
|  | <b>80 00450 1 0 025</b>   | 81.25 / 80 00450 1 0 050 81.50   |    |      |                      |    |        |        |       |        |  |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |    |      |                      |    |        |        |       |        |  |
|  | <b>78 635 600 STD</b>   |  |    |      |                      |    |        |        |       |        |  |
|  | <b>77 338 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/S |    |      |                      |    |        |        |       |        |  |
|  | <b>77 338 620 0,50 / 77 338 600 STD</b>                                     | The upper shell is marked with 'SPUTTER'.  |    |      |                      |    |        |        |       |        |  |
|  | <b>77 537 610</b>   | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A  |    |      |                      |    |        |        |       |        |  |
|  | <b>77 537 620 0,50 / 77 537 600 STD</b>                                     | 180° oil groove  |    |      |                      |    |        |        |       |        |  |
|  | <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |    |      |                      |    |        |        |       |        |  |
|  | <b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b> |  |    |      |                      |    |        |        |       |        |  |


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|---|--|---|---|
| <b>87 582 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |   |   |
|  <b>33394</b>          | EX; 30 x 6 x 103.8 x RA/S - Cr - Na - 45° - VS - 22 - III<br>OES specification   |  <b>MK-6H</b>        | valve cotter; number of notches: 3;<br>valve stem diameter: 6 |
| <b>331108</b>   | EX; 30 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III<br>IAM specification  |  <b>81-33122</b>     | EX; 11.04/ x 6 x 39 G2  |
| <b>33413</b>  | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   |  <b>81-33121</b>     | IN/EX; 11.04/ x 6 x 39 B1                                     |
|   |  |  <b>81-33111</b>     | IN/EX; 11.05/ x 6 x 36 B1                                     |
|   |  |  <b>81-33118</b>     | IN/EX; 11.15/ x 6 x 36 B1                                     |
|  <b>50 006 307</b>     | installation side: intake sideCAM, chilled cast iron   |   |   |
| <b>50 006 308</b>   | installation side: outlet sideCAM, chilled cast iron   |   |   |
|  <b>50 005 155</b>     | mechanical; metal  |  <b>7.07919.18.0</b> |   |
| <b>50 005 156</b>   | mechanical; plastic, with backhousing  |   |   |
|  <b>7.09269.27.0</b>   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |   |   |
|  <b>7.50116.50.0</b>   | fuel pump; in-tank; electrical   |   |   |
|  <b>7.22017.50.0</b>   | fuel pressure regulator; hydraulic   |   |   |
|  <b>7.22684.13.0</b>   | air mass sensor; electrical, Sensor without measuring tube   |   |   |
|  <b>7.21851.31.0</b>   | secondary air pump; electrical   |   |   |
| <b>7.22738.08.0</b>   | secondary air pump; electrical   |   |   |
|  <b>7.22560.42.0</b>  | cut-off secondary air valve; pneumatic   |   |   |
|  <b>7.05817.05.0</b> | non-return valve (intake manifold); pneumatic  |   |   |
|  <b>7.01805.01.0</b> | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |   |   |
|  <b>7.05270.99.0</b> | lambda sensor; heated  |   |   |
| <b>7.05271.21.0</b>   | lambda sensor; heated  |   |   |
|  <b>50 006 425</b>   | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |   |   |
| <b>50 006 426</b>   | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |   |   |

|   |   |  |   |    |   |                      |    |            |            |               |
|---|---|--|---|----|---|----------------------|----|------------|------------|---------------|
| <b>43</b>   |  <b>81</b> |  |   |    |   |                      |    |            |            |               |
|  <b>APB</b>          |   | 10.1997 → 12.1998                      | B | LA | 6 | 2671 cm <sup>3</sup> | 5V | 185-187 kW | 252-254 PS | ε9,3:1 - 86.4 |
|  <b>A4 (8D2, B5)</b> |   |  |   |    |   |                      |    |            |            |               |
|  <b>7.22769.76.0</b> |   | cut-off secondary air valve; pneumatic |   |    |   |                      |    |            |            |               |

|   |   |                   |   |  |   |                      |    |        |        |              |
|---|---|-------------------|---|--|---|----------------------|----|--------|--------|--------------|
| <b>44</b>   |  <b>81</b> |                   |   |  |   |                      |    |        |        |              |
|  <b>APC</b>          |   | 08.1998 → 07.1999 | B |  | 6 | 2393 cm <sup>3</sup> | 5V | 115 kW | 156 PS | ε10,5 - 77.4 |
|  <b>A6 (4B2, C5)</b> |   |                   |   |  |   |                      |    |        |        |              |

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|---|---|
|  <b>99 949 600</b> | Cylinder diameter: 81.01; KH: 28.8; BÜ: 5.2; GL: 55; piston pin: 21x56; number of piston rings: 3 |
|   | M 1.5 MO G6   |
|   | NM 1.5  |
|   | DSF 2 CR G6   |
|   | → <b>80 00456 1 0 ...</b>   |

|   |   |
|---|---|
|  <b>80 00456 1 0 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.5] [DSF G6 CR 2]<br><b>80 00456 1 0 050 81.50</b> |
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|---|--|
|  <b>79 296 600</b> | [Pair] AS STD Ø 63.750 / 76.750 // 1.965 St/A  |
|  <b>77 700 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.632 St/A<br><b>77 700 620 0,50 / 77 700 600 STD</b> |
| <b>77 703 610</b>   | [Set] PL 0,25 Ø 49.728 / 53.200 / 17.000 / 1.731 St/A<br><b>77 703 620 0,50 / 77 703 600 STD</b> |

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|-----------|-------------------------|--|-----|-----------------|--|----|--------|--------|------|--------|
|           | <b>331107</b>           | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III   |     | <b>MK-6H</b>    | valve cotter; number of notches: 3; valve stem diameter: 6 |    |        |        |      |        |
|           | <b>33413</b>            | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   |     | <b>81-33122</b> | EX; 11.04/ x 6 x 39 G2                                     |    |        |        |      |        |
|           |                         |  |     | <b>81-33121</b> | IN/EX; 11.04/ x 6 x 39 B1                                  |    |        |        |      |        |
|           |                         |  |     | <b>81-33111</b> | IN/EX; 11.05/ x 6 x 36 B1                                  |    |        |        |      |        |
|           |                         |  |     | <b>81-33118</b> | IN/EX; 11.15/ x 6 x 36 B1                                  |    |        |        |      |        |
|           | <b>50 005 112</b>       | mechanical; plastic  |     |                 |  |    |        |        |      |        |
|           | <b>7.07152.45.0</b>     | mechanical; plastic; Impeller diameter: 79.5   |     |                 |  |    |        |        |      |        |
|           | <b>7.09269.21.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |     |                 |  |    |        |        |      |        |
|           | <b>7.02550.61.0</b>     | fuel pump; in-tank; electrical   |     |                 |  |    |        |        |      |        |
|           | <b>7.50107.50.0</b>     | fuel pump; in-tank; electrical   |     |                 |  |    |        |        |      |        |
|           | <b>7.50116.50.0</b>     | fuel pump; in-tank; electrical   |     |                 |  |    |        |        |      |        |
|           | <b>7.02074.75.0</b>     | water pump auxiliary cooling; electrical   |     |                 |  |    |        |        |      |        |
|           | <b>7.01805.01.0</b>     | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |     |                 |  |    |        |        |      |        |
|           | <b>7.05270.94.0</b>     | lambda sensor; control sensor; heated  |     |                 |  |    |        |        |      |        |
|           | <b>7.05271.40.0</b>     | lambda sensor; control sensor; heated  |     |                 |  |    |        |        |      |        |
|           | <b>50 006 425</b>       | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |     |                 |  |    |        |        |      |        |
|           | <b>50 006 426</b>       | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |     |                 |  |    |        |        |      |        |
| <b>45</b> |                         | <b>81</b>  |     |                 |  |    |        |        |      |        |
|           | <b>APS</b>              | 08.1998 → 11.2000  | B   | 6               | 2393 cm <sup>3</sup>                                       | 5V | 121 kW | 165 PS | 10,5 | - 77.4 |
|           | <b>A4 (8D2, B5)</b>     |  |     |                 |  |    |        |        |      |        |
|           | <b>99 949 600</b>       | Cylinder diameter: 81.01; KH: 28.8; BÜ: 5.2; GL: 55; piston pin: 21x56; number of piston rings: 3  |     |                 |  |    |        |        |      |        |
|           |                         | M  | 1.5 | MO              | G6   |    |        |        |      |        |
|           |                         | NM   | 1.5 |                 |  |    |        |        |      |        |
|           |                         | DSF  | 2   | CR              | G6   |    |        |        |      |        |
|           |                         | → <b>80 00456 1 0 ...</b>  |     |                 |  |    |        |        |      |        |
|           | <b>80 00456 1 0 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.5] [DSF G6 CR 2]<br><b>80 00456 1 0 050 81.50</b>  |     |                 |  |    |        |        |      |        |
|           | <b>79 296 600</b>       | [Pair] AS STD Ø 63.750 / 76.750 // 1.965 St/A  |     |                 |  |    |        |        |      |        |
|           | <b>77 700 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.632 St/A<br><b>77 700 620 0,50 / 77 700 600 STD</b>   |     |                 |  |    |        |        |      |        |
|           | <b>77 703 610</b>       | [Set] PL 0,25 Ø 49.728 / 53.200 / 17.000 / 1.731 St/A<br><b>77 703 620 0,50 / 77 703 600 STD</b>   |     |                 |  |    |        |        |      |        |
|           | <b>331107</b>           | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III   |     | <b>MK-6H</b>    | valve cotter; number of notches: 3; valve stem diameter: 6 |    |        |        |      |        |
|           | <b>33413</b>            | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   |     | <b>81-33122</b> | EX; 11.04/ x 6 x 39 G2                                     |    |        |        |      |        |
|           |                         |  |     | <b>81-33121</b> | IN/EX; 11.04/ x 6 x 39 B1                                  |    |        |        |      |        |
|           |                         |  |     | <b>81-33111</b> | IN/EX; 11.05/ x 6 x 36 B1                                  |    |        |        |      |        |
|           |                         |  |     | <b>81-33118</b> | IN/EX; 11.15/ x 6 x 36 B1                                  |    |        |        |      |        |
|           | <b>50 005 112</b>       | mechanical; plastic  |     |                 |  |    |        |        |      |        |
|           | <b>7.07152.45.0</b>     | mechanical; plastic; Impeller diameter: 79.5   |     |                 |  |    |        |        |      |        |
|           | <b>7.09269.21.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |     |                 |  |    |        |        |      |        |
|           | <b>7.09269.31.0</b>     | length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9, <b>2.4</b> : mot. 8D-X-200 001→, <b>2.4 quattro</b> : mot. 8D-Y-022 961→   |     |                 |  |    |        |        |      |        |
|           | <b>7.50116.50.0</b>     | fuel pump; in-tank; electrical   |     |                 |  |    |        |        |      |        |
|           | <b>7.01805.01.0</b>     | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |     |                 |  |    |        |        |      |        |
|           | <b>7.05270.94.0</b>     | lambda sensor; control sensor; heated  |     |                 |  |    |        |        |      |        |
|           | <b>50 006 425</b>       | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |     |                 |  |    |        |        |      |        |
|           | <b>50 006 426</b>       | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |     |                 |  |    |        |        |      |        |
|           | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |     |                 |  |    |        |        |      |        |

| <b>46</b> |                         | <b>81</b>   |   |
|-----------|-------------------------|---|---|
|           | <b>APT</b>              | 11.1994 → 11.2000   | B 4 1781 cm <sup>3</sup> 5V 92 kW 125 PS €10,3 - 86.4   |
|           | <b>A4 (8D2, B5)</b>     |   |   |
|           | <b>80 00408 1 1 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF ST CR 2]  |   |
|           | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |   |
|           | <b>77 537 610</b>       | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A<br><b>77 537 620</b> 0,50 / <b>77 537 600</b> STD, 180° oil groove                                    |   |
|           | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00 |   |
|           | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |   |
|           | <b>331107</b>           | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III  | <b>MK-6H</b> valve cotter; number of notches: 3; valve stem diameter: 6   |
|           | <b>33413</b>            | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III  | <b>81-33122</b> EX; 11.04/ x 6 x 39 G2<br><b>81-33121</b> IN/EX; 11.04/ x 6 x 39 B1<br><b>81-33111</b> IN/EX; 11.05/ x 6 x 36 B1<br><b>81-33118</b> IN/EX; 11.15/ x 6 x 36 B1 |
|           | <b>50 007 579</b>       | installation side: intake sideCAM, F-3B-WD050 155 >><br>F-3B-DE064 364 >><br>F-3B-WP081 180 >>, chilled cast iron   |   |
|           | <b>50 007 580</b>       | installation side: outlet sideCAM, F-3B-WD050 155 >><br>F-3B-DE064 364 >><br>F-3B-WP081 180 >>, chilled cast iron   |   |
|           | <b>50 005 155</b>       | mechanical; metal   | <b>7.07919.18.0</b> <b>1.8:</b> mot. 8d-x-200 001→  |
|           | <b>50 005 156</b>       | mechanical; plastic, with backhousing   |   |
|           | <b>7.50116.50.0</b>     | fuel pump; in-tank; electrical  |   |
|           | <b>7.22017.50.0</b>     | fuel pressure regulator; hydraulic  |   |
|           | <b>7.05817.01.0</b>     | non-return valve (regulating throttle); non-return valve (turbocharger); non-return valve (intake manifold); pneumatic                                      |   |
|           | <b>7.22402.03.0</b>     | electric switchover valve (intake manifold); electrical   |   |
|           | <b>7.05271.21.0</b>     | lambda sensor; heated   |   |
|           | <b>50 006 425</b>       | hydraulic; height: 24; Outer Ø: 24; length: 24, intake  |   |
|           | <b>50 006 426</b>       | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust   |   |

| <b>47</b> |                         | <b>81</b>   |  |
|-----------|-------------------------|---|--|
|           | <b>APU</b>              | 02.1999 → 11.2000   | B LA 4 1781 cm <sup>3</sup> 5V 110 kW 150 PS €9,5 - 86.4 |
|           | <b>A4 (8D2, B5)</b>     |   |  |
|           | <b>99 933 600</b>       | Cylinder diameter: 81.01; KH: 32.7; MT: -1.5; GL: 53.7; piston pin: 20x59; number of piston rings: 3<br><b>99 933 610</b> 81.26 / <b>99 933 620</b> 81.51   |  |
|           | <b>PK</b>               | M 1.5 MO G6<br>NM 1.75<br>DSF 2 CR G6<br>→ <b>80 00450 1 0 ...</b>  |  |
|           | <b>80 00450 1 0 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF G6 CR 2]<br><b>80 00450 1 0 025</b> 81.25 / <b>80 00450 1 0 050</b> 81.50  |  |
|           | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |  |
|           | <b>77 338 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/S<br><b>77 338 620</b> 0,50 / <b>77 338 600</b> STD, The upper shell is marked with 'SPUTTER'. |  |
|           | <b>77 537 610</b>       | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A<br><b>77 537 620</b> 0,50 / <b>77 537 600</b> STD, 180° oil groove  |  |
|           | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |  |

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|-----------|-------------------------|---|---|---------------------|---|
|           | <b>33394</b>            | EX; 30 x 6 x 103.8 x RA/S - Cr - Na - 45° - VS - 22 - III<br>OES specification  |   | <b>MK-6H</b>        | valve cotter; number of notches: 3;<br>valve stem diameter: 6 |
|           | <b>331108</b>           | EX; 30 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III<br>IAM specification   |   | <b>81-33122</b>     | EX; 11.04/ x 6 x 39 G2  |
|           | <b>33413</b>            | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III  |   | <b>81-33121</b>     | IN/EX; 11.04/ x 6 x 39 B1                                     |
|           |                         |   |   | <b>81-33111</b>     | IN/EX; 11.05/ x 6 x 36 B1                                     |
|           |                         |   |   | <b>81-33118</b>     | IN/EX; 11.15/ x 6 x 36 B1                                     |
|           | <b>50 006 307</b>       | installation side: intake sideCAM, chilled cast iron  |   |                     |   |
|           | <b>50 006 308</b>       | installation side: outlet sideCAM, chilled cast iron  |   |                     |   |
|           | <b>50 005 130</b>       | mechanical; metal   |   | <b>7.07919.18.0</b> |   |
|           | <b>50 005 156</b>       | mechanical; plastic, with backhousing   |   |                     |   |
|           | <b>7.07152.40.0</b>     | mechanical; plastic; Impeller diameter: 59.8  |   |                     |   |
|           | <b>7.09269.27.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |   |                     |   |
|           | <b>7.50116.50.0</b>     | fuel pump; in-tank; electrical  |   |                     |   |
|           | <b>7.22017.50.0</b>     | fuel pressure regulator; hydraulic  |   |                     |   |
|           | <b>7.22684.13.0</b>     | air mass sensor; electrical, Sensor without measuring tube  |   |                     |   |
|           | <b>7.05817.05.0</b>     | non-return valve (intake manifold); pneumatic   |   |                     |   |
|           | <b>7.01805.01.0</b>     | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap);<br>reversing valve (secondary air); electric switchover valve (intake manifold); electrical |   |                     |   |
|           | <b>7.05271.21.0</b>     | lambda sensor; heated   |   |                     |   |
|           | <b>50 006 425</b>       | hydraulic; height: 24; Outer Ø: 24; length: 24, intake  |   |                     |   |
|           | <b>50 006 426</b>       | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust   |   |                     |   |
| <b>48</b> |                         | <b>81</b>   |   |                     |   |
|           | <b>APZ</b>              | 08.1997 → 11.2000   | B | 6                   | 2393 cm <sup>3</sup> 5V 120 kW 163 PS 10,5 - 77.4             |
|           | <b>A4 (8D2, B5)</b>     |   |   |                     |   |
|           | <b>99 949 600</b>       | Cylinder diameter: 81.01; KH: 28.8; BÜ: 5.2; GL: 55; piston pin: 21x56; number of piston rings: 3   |   |                     |   |
|           |                         | M 1.5 MO G6   |   |                     |   |
|           |                         | NM 1.5  |   |                     |   |
|           |                         | DSF 2 CR G6   |   |                     |   |
|           |                         | → <b>80 00456 1 0 ...</b>   |   |                     |   |
|           | <b>80 00456 1 0 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.5] [DSF G6 CR 2]<br><b>80 00456 1 0 050</b> 81.50   |   |                     |   |
|           | <b>79 296 600</b>       | [Pair] AS STD Ø 63.750 / 76.750 // 1.965 St/A   |   |                     |   |
|           | <b>77 700 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.632 St/A<br><b>77 700 620</b> 0,50 / <b>77 700 600</b> STD   |   |                     |   |
|           | <b>77 703 610</b>       | [Set] PL 0,25 Ø 49.728 / 53.200 / 17.000 / 1.731 St/A<br><b>77 703 620</b> 0,50 / <b>77 703 600</b> STD   |   |                     |   |
|           | <b>331107</b>           | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III  |   | <b>MK-6H</b>        | valve cotter; number of notches: 3;<br>valve stem diameter: 6 |
|           | <b>33413</b>            | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III  |   | <b>81-33122</b>     | EX; 11.04/ x 6 x 39 G2  |
|           |                         |   |   | <b>81-33121</b>     | IN/EX; 11.04/ x 6 x 39 B1                                     |
|           |                         |   |   | <b>81-33111</b>     | IN/EX; 11.05/ x 6 x 36 B1                                     |
|           |                         |   |   | <b>81-33118</b>     | IN/EX; 11.15/ x 6 x 36 B1                                     |
|           | <b>50 005 112</b>       | mechanical; plastic   |   |                     |   |
|           | <b>7.07152.45.0</b>     | mechanical; plastic; Impeller diameter: 79.5  |   |                     |   |
|           | <b>7.09269.21.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |   |                     |   |
|           | <b>7.09269.31.0</b>     | length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9, <b>2.4</b> : mot. 8D-X-200 001→, <b>2.4 quattro</b> : mot. 8D-Y-022 961→  |   |                     |   |

cont...

|           |                         |  |   |
|-----------|-------------------------|--|---|
|           | <b>7.50116.50.0</b>     | fuel pump; in-tank; electrical   |   |
|           | <b>7.02074.75.0</b>     | water pump auxiliary cooling; electrical   |   |
|           | <b>7.01805.01.0</b>     | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |   |
|           | <b>7.05270.94.0</b>     | lambda sensor; control sensor; heated  |   |
|           | <b>50 006 425</b>       | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |   |
|           | <b>50 006 426</b>       | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |   |
| <b>49</b> |                         | <b>81</b>  |   |
|           | <b>ARG</b>              | 11.1994 → 11.2000  | B 4 1781 cm <sup>3</sup> 5V 92 kW 125 PS 10,3 - 86.4  |
|           | <b>A4 (8D2, B5)</b>     |  |   |
|           | <b>80 00408 1 1 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF ST CR 2]   |   |
|           | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |   |
|           | <b>77 537 610</b>       | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A<br><b>77 537 620</b> 0,50 / <b>77 537 600</b> STD, 180° oil groove   |   |
|           | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00  |   |
|           | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |   |
|           | <b>331107</b>           | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III   | <b>MK-6H</b> valve cotter; number of notches: 3; valve stem diameter: 6   |
|           | <b>33413</b>            | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   | <b>81-33122</b> EX; 11.04/ x 6 x 39 G2<br><b>81-33121</b> IN/EX; 11.04/ x 6 x 39 B1<br><b>81-33111</b> IN/EX; 11.05/ x 6 x 36 B1<br><b>81-33118</b> IN/EX; 11.15/ x 6 x 36 B1 |
|           | <b>50 007 579</b>       | installation side: intake sideCAM, F-3B-WD050 155 >><br>F-3B-DE064 364 >><br>F-3B-WP081 180 >>, chilled cast iron  |   |
|           | <b>50 007 580</b>       | installation side: outlet sideCAM, F-3B-WD050 155 >><br>F-3B-DE064 364 >><br>F-3B-WP081 180 >>, chilled cast iron  |   |
|           | <b>50 005 155</b>       | mechanical; metal  | <b>7.07919.18.0</b> 1.8: mot. 8D-X-200 001→   |
|           | <b>50 005 156</b>       | mechanical; plastic, with backhousing  |   |
|           | <b>7.09269.27.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |   |
|           | <b>7.50116.50.0</b>     | fuel pump; in-tank; electrical   |   |
|           | <b>7.22017.50.0</b>     | fuel pressure regulator; hydraulic   |   |
|           | <b>7.21851.31.0</b>     | secondary air pump; electrical   |   |
|           | <b>7.22738.08.0</b>     | secondary air pump; electrical   |   |
|           | <b>7.05817.01.0</b>     | non-return valve (regulating throttle); non-return valve (turbocharger); non-return valve (intake manifold); pneumatic   |   |
|           | <b>7.22402.03.0</b>     | electric switchover valve (intake manifold); electrical  |   |
|           | <b>7.05271.21.0</b>     | lambda sensor; heated  |   |
|           | <b>50 006 425</b>       | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |   |
|           | <b>50 006 426</b>       | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |   |

A

**50** **81**

|  |                         |  |     |    |                      |    |                 |  |      |        |  |
|--|-------------------------|--|-----|----|----------------------|----|-----------------|--|------|--------|--|
|  | <b>ARJ</b>              | 08.1998 → 07.1999  | B   | 6  | 2393 cm <sup>3</sup> | 5V | 121 kW          | 165 PS   | 10,5 | - 77.4 |  |
|  | <b>A4 (8D2, B5)</b>     |  |     |    |                      |    |                 |  |      |        |  |
|  | <b>99 949 600</b>       | Cylinder diameter: 81.01; KH: 28.8; BÜ: 5.2; GL: 55; piston pin: 21x56; number of piston rings: 3  |     |    |                      |    |                 |  |      |        |  |
|  |                         | M  | 1.5 | MO | G6                   |    |                 |  |      |        |  |
|  |                         | NM   | 1.5 |    |                      |    |                 |  |      |        |  |
|  |                         | DSF  | 2   | CR | G6                   |    |                 |  |      |        |  |
|  |                         | → <b>80 00456 1 0 ...</b>  |     |    |                      |    |                 |  |      |        |  |
|  | <b>80 00456 1 0 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.5] [DSF G6 CR 2]<br><b>80 00456 1 0 050 81.50</b>  |     |    |                      |    |                 |  |      |        |  |
|  | <b>79 296 600</b>       | [Pair] AS STD Ø 63.750 / 76.750 // 1.965 St/A  |     |    |                      |    |                 |  |      |        |  |
|  | <b>77 700 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.632 St/A<br><b>77 700 620 0,50 / 77 700 600 STD</b>   |     |    |                      |    |                 |  |      |        |  |
|  | <b>77 703 610</b>       | [Set] PL 0,25 Ø 49.728 / 53.200 / 17.000 / 1.731 St/A<br><b>77 703 620 0,50 / 77 703 600 STD</b>   |     |    |                      |    |                 |  |      |        |  |
|  | <b>331107</b>           | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III   |     |    |                      |    | <b>MK-6H</b>    | valve cotter; number of notches: 3; valve stem diameter: 6 |      |        |  |
|  | <b>33413</b>            | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   |     |    |                      |    | <b>81-33122</b> | EX; 11.04/ x 6 x 39 G2                                     |      |        |  |
|  |                         |  |     |    |                      |    | <b>81-33121</b> | IN/EX; 11.04/ x 6 x 39 B1                                  |      |        |  |
|  |                         |  |     |    |                      |    | <b>81-33111</b> | IN/EX; 11.05/ x 6 x 36 B1                                  |      |        |  |
|  |                         |  |     |    |                      |    | <b>81-33118</b> | IN/EX; 11.15/ x 6 x 36 B1                                  |      |        |  |
|  | <b>50 005 112</b>       | mechanical; plastic  |     |    |                      |    |                 |  |      |        |  |
|  | <b>7.07152.45.0</b>     | mechanical; plastic; Impeller diameter: 79.5   |     |    |                      |    |                 |  |      |        |  |
|  | <b>7.09269.21.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |     |    |                      |    |                 |  |      |        |  |
|  | <b>7.09269.31.0</b>     | length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9, <b>2.4:</b> mot. 8D-X-200 001→, <b>2.4 quattro:</b> mot. 8D-Y-022 961→   |     |    |                      |    |                 |  |      |        |  |
|  | <b>7.50116.50.0</b>     | fuel pump; in-tank; electrical   |     |    |                      |    |                 |  |      |        |  |
|  | <b>7.21851.31.0</b>     | secondary air pump; electrical   |     |    |                      |    |                 |  |      |        |  |
|  | <b>7.22738.08.0</b>     | secondary air pump; electrical   |     |    |                      |    |                 |  |      |        |  |
|  | <b>7.22560.40.0</b>     | cut-off secondary air valve; pneumatic   |     |    |                      |    |                 |  |      |        |  |
|  | <b>7.22560.41.0</b>     | cut-off secondary air valve; pneumatic   |     |    |                      |    |                 |  |      |        |  |
|  | <b>7.02074.75.0</b>     | water pump auxiliary cooling; electrical   |     |    |                      |    |                 |  |      |        |  |
|  | <b>7.01805.01.0</b>     | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |     |    |                      |    |                 |  |      |        |  |
|  | <b>7.05270.94.0</b>     | lambda sensor; control sensor; heated  |     |    |                      |    |                 |  |      |        |  |
|  | <b>50 006 425</b>       | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |     |    |                      |    |                 |  |      |        |  |
|  | <b>50 006 426</b>       | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |     |    |                      |    |                 |  |      |        |  |

**51** **81**

|  |  |  |      |      |                      |    |        |        |     |        |  |
|--|--|--|------|------|----------------------|----|--------|--------|-----|--------|--|
|  | <b>ARK</b>                                 | 07.1998 → 07.1999  | B    | LA 4 | 1781 cm <sup>3</sup> | 5V | 110 kW | 150 PS | 9,5 | - 86.4 |  |
|  | <b>A4 (8D2, B5)</b>                        |  |      |      |                      |    |        |        |     |        |  |
|  | <b>99 933 600</b>                          | Cylinder diameter: 81.01; KH: 32.7; MT: -1.5; GL: 53.7; piston pin: 20x59; number of piston rings: 3   |      |      |                      |    |        |        |     |        |  |
|  | <b>99 933 610 81.26 / 99 933 620 81.51</b> |  |      |      |                      |    |        |        |     |        |  |
|  |  | PK   |      |      |                      |    |        |        |     |        |  |
|  |  | M  | 1.5  | MO   | G6                   |    |        |        |     |        |  |
|  |  | NM   | 1.75 |      |                      |    |        |        |     |        |  |
|  |  | DSF  | 2    | CR   | G6                   |    |        |        |     |        |  |
|  |  | → <b>80 00450 1 0 ...</b>  |      |      |                      |    |        |        |     |        |  |
|  | <b>80 00450 1 0 000</b>                    | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF G6 CR 2]<br><b>80 00450 1 0 025 81.25 / 80 00450 1 0 050 81.50</b>  |      |      |                      |    |        |        |     |        |  |
|  | <b>78 635 620</b>                          | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |      |      |                      |    |        |        |     |        |  |
|  | <b>77 152 610</b>                          | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove</b>  |      |      |                      |    |        |        |     |        |  |
|  | <b>77 338 610</b>                          | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/S<br><b>77 338 620 0,50 / 77 338 600 STD, The upper shell is marked with 'SPUTTER'.</b> |      |      |                      |    |        |        |     |        |  |

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|                         |   |                     |   |
|-------------------------|---|---------------------|---|
| <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>                              |                     |   |
| <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |                     |   |
| <b>33394</b>            | EX; 30 x 6 x 103.8 x RA/S - Cr - Na - 45° - VS - 22 - III<br>OES specification  | <b>MK-6H</b>        | valve cotter; number of notches: 3;<br>valve stem diameter: 6 |
| <b>331108</b>           | EX; 30 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III<br>IAM specification   | <b>81-33122</b>     | EX; 11.04/ x 6 x 39 G2  |
| <b>33413</b>            | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III  | <b>81-33121</b>     | IN/EX; 11.04/ x 6 x 39 B1                                     |
|                         |   | <b>81-33111</b>     | IN/EX; 11.05/ x 6 x 36 B1                                     |
|                         |   | <b>81-33118</b>     | IN/EX; 11.15/ x 6 x 36 B1                                     |
| <b>50 005 155</b>       | mechanical; metal   |                     |   |
| <b>50 005 156</b>       | mechanical; plastic, with backhousing   |                     |   |
| <b>7.50116.50.0</b>     | fuel pump; in-tank; electrical  |                     |   |
| <b>7.22017.50.0</b>     | fuel pressure regulator; hydraulic  |                     |   |
| <b>7.05271.21.0</b>     | lambda sensor; heated   |                     |   |
| <b>50 006 425</b>       | hydraulic; height: 24; Outer Ø: 24; length: 24, intake  |                     |   |
| <b>50 006 426</b>       | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust   |                     |   |
| <b>52</b>               | <b>81</b>   |                     |   |
| <b>ARM</b>              | 08.1998 → 10.2000   | B                   | 4 1595 cm <sup>3</sup> 2V 74 kW 100 PS 10,3 - 77.4            |
| <b>A4 (8D2, B5)</b>     |   |                     |   |
| <b>94 503 700</b>       | Cylinder diameter: 81.01; KH: 32; BÜ: 0.7; MT: -2.3; MØ: 61.4; GL: 53.7; piston pin: 20x57; number of piston rings: 3<br><b>94 503 710 81.26 / 94 503 720 81.51</b> |                     |   |
|                         | R 1.2 NT ST   |                     |   |
|                         | NM 1.5  |                     |   |
|                         | SLF 2 CR ST   |                     |   |
|                         | → <b>80 00394 1 0 ...</b>   |                     |   |
| <b>80 00394 1 0 000</b> | Ø81; STD; set: 1; [R ST NT 1.2] [NM 1.5] [SLF ST CR 2]<br><b>80 00394 1 0 025 81.25 / 80 00394 1 0 050 81.50</b>  |                     |   |
| <b>79 221 600</b>       | [Pair] AS STD Ø 59.750 / 71.550 // 2.475 St/A, PR-D2B   |                     |   |
| <b>79 233 600</b>       | [Pair] AS STD Ø 53.750 / 65.550 // 2.475 St/A, PR-M4T   |                     |   |
| <b>77 537 610</b>       | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A<br><b>77 537 620 0,50 / 77 537 600 STD</b> , 180° oil groove, PR-D2B  |                     |   |
| <b>77 551 610</b>       | [Set] HL 0,25 Ø 47.728 / 53.000 / 18.500 / 2.633 St/A<br><b>77 551 620 0,50 / 77 551 600 STD</b> , 180° oil groove, PR-M4T  |                     |   |
| <b>77 552 610</b>       | [Set] PL 0,25 Ø 41.730 / 45.000 / 19.000 / 1.632 St/B/G<br><b>77 552 620 0,50 / 77 552 600 STD</b> , without locating lugs, PR-M4T                                  |                     |   |
| <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b> , PR-D2B                     |                     |   |
| <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |                     |   |
| <b>33416</b>            | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III   | <b>MK-7H</b>        | valve cotter; number of notches: 3;<br>valve stem diameter: 7 |
| <b>33403</b>            | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III  | <b>81-33103</b>     | IN/EX; 12.08/15 x 7 x 36.5 B1                                 |
|                         |   | <b>81-33104</b>     | IN/EX; 12.25/15 x 7 x 36.5 B1                                 |
| <b>50 006 398</b>       | CAM, chilled cast iron  |                     |   |
| <b>50 005 130</b>       | mechanical; metal   | <b>7.07919.01.0</b> |   |
| <b>7.07152.40.0</b>     | mechanical; plastic; Impeller diameter: 59.8  |                     |   |
| <b>7.09269.21.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |                     |   |
| <b>7.50116.50.0</b>     | fuel pump; in-tank; electrical  |                     |   |
| <b>7.05817.01.0</b>     | non-return valve (regulating throttle); non-return valve (turbocharger); non-return valve (intake manifold); pneumatic  |                     |   |

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**7.22402.03.0** electric switchover valve (intake manifold); electrical

**7.03703.04.0** throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.

**50 006 417** hydraulic; height: 26; Outer Ø: 35; length: 26

|           |                     |           |                   |   |   |                      |    |       |        |             |
|-----------|---------------------|-----------|-------------------|---|---|----------------------|----|-------|--------|-------------|
| <b>53</b> |                     | <b>81</b> |                   |   |   |                      |    |       |        |             |
|           | <b>AVV</b>          |           | 11.1994 → 11.2000 | B | 4 | 1781 cm <sup>3</sup> | 5V | 92 kW | 125 PS | 10,3 - 86.4 |
|           | <b>A4 (8D2, B5)</b> |           |                   |   |   |                      |    |       |        |             |

**80 00408 1 1 000** Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF ST CR 2]

**85 957 604** BU STD Ø 42.975 / 46.000 / 15.000 / St/A  
**85 957 694 SEMI**, Bushing for intermediary shaft, front.

**85 958 604** BU STD Ø 41.975 / 45.000 / 15.000 / St/A  
**85 958 694 SEMI**, Bushing for intermediary shaft, rear.

**78 635 620** [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  
**78 635 600 STD**

**77 537 610** [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A  
**77 537 620 0,50 / 77 537 600 STD**, 180° oil groove

**87 200 610** [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  
**87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00**

**87 582 691** [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove

|               |  |                 |  |
|---------------|--|-----------------|--|
| <b>331107</b> | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III | <b>MK-6H</b>    | valve cotter; number of notches: 3; valve stem diameter: 6 |
| <b>33413</b>  | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III         | <b>81-33122</b> | EX; 11.04/ x 6 x 39 G2                                     |
|               |  | <b>81-33121</b> | IN/EX; 11.04/ x 6 x 39 B1                                  |
|               |  | <b>81-33111</b> | IN/EX; 11.05/ x 6 x 36 B1                                  |
|               |  | <b>81-33118</b> | IN/EX; 11.15/ x 6 x 36 B1                                  |

**50 007 580** installation side: outlet sideCAM, F-3B-WD050 155 >> F-3B-DE064 364 >> F-3B-WP081 180 >>, chilled cast iron

**50 005 155** mechanical; metal

**50 005 156** mechanical; plastic, with backhousing

**7.09269.27.0** length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6

**7.50116.50.0** fuel pump; in-tank; electrical

**7.22017.50.0** fuel pressure regulator; hydraulic

**7.21851.31.0** secondary air pump; electrical  
**7.22738.08.0** secondary air pump; electrical

**7.22402.03.0** electric switchover valve (intake manifold); electrical

**7.05271.24.0** lambda sensor; control sensor; heated

**50 006 425** hydraulic; height: 24; Outer Ø: 24; length: 24, intake  
**50 006 426** hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust

|           |                     |           |                   |     |   |                      |    |        |        |            |
|-----------|---------------------|-----------|-------------------|-----|---|----------------------|----|--------|--------|------------|
| <b>54</b> |                     | <b>81</b> |                   |     |   |                      |    |        |        |            |
|           | <b>AWT</b>          |           | 01.1995 → 11.2000 | B A | 4 | 1781 cm <sup>3</sup> | 5V | 110 kW | 150 PS | 9,5 - 86.4 |
|           | <b>A4 (8D2, B5)</b> |           |                   |     |   |                      |    |        |        |            |

**40 434 600** Cylinder diameter: 81.01; KH: 32.7; MT: -1.9; MØ: 68.2; GL: 53.7; piston pin: 19x50; number of piston rings: 3  
**40 434 620 81.51**  
 PK, TPL  
 R 1.5 CR ST  
 NM 1.75  
 DSF 2 CR G6  
 → **80 00588 1 0 ...**

cont...

|  |                         |  |   |
|--|-------------------------|--|---|
|  | <b>80 00588 1 0 000</b> | Ø81; STD; set: 1; [R ST CR 1.5] [NM 1.75] [DSF G6 CR 2]  |   |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |   |
|  | <b>77 537 610</b>       | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A<br><b>77 537 620</b> 0,50 / <b>77 537 600</b> STD, 180° oil groove   |   |
|  | <b>77 581 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 18.500 / 1.531 St/A; PL 0,25 Ø 47.528 / 50.600 / 18.500 / 1.531 St/B/G<br><b>77 581 620</b> 0,50 / <b>77 581 600</b> STD, without locating lugs                                |   |
|  | <b>33394</b>            | EX; 30 x 6 x 103.8 x RA/S - Cr - Na - 45° - VS - 22 - III<br>OES specification   | <b>MK-6H</b> valve cotter; number of notches: 3; valve stem diameter: 6   |
|  | <b>331108</b>           | EX; 30 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III<br>IAM specification  | <b>81-33122</b> EX; 11.04/ x 6 x 39 G2  |
|  | <b>33413</b>            | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   | <b>81-33121</b> IN/EX; 11.04/ x 6 x 39 B1<br><b>81-33111</b> IN/EX; 11.05/ x 6 x 36 B1<br><b>81-33118</b> IN/EX; 11.15/ x 6 x 36 B1 |
|  | <b>50 007 581</b>       | installation side: intake sideCAM, chilled cast iron   |   |
|  | <b>7.07152.18.0</b>     | mechanical; plastic  | <b>7.07919.01.0</b>   |
|  | <b>7.50116.50.0</b>     | fuel pump; in-tank; electrical   |   |
|  | <b>7.22017.50.0</b>     | fuel pressure regulator; hydraulic   |   |
|  | <b>7.22684.15.0</b>     | air mass sensor; electrical, Sensor without measuring tube   |   |
|  | <b>7.21851.31.0</b>     | secondary air pump; electrical   |   |
|  | <b>7.22738.08.0</b>     | secondary air pump; electrical   |   |
|  | <b>7.22560.43.0</b>     | cut-off secondary air valve; pneumatic   |   |
|  | <b>7.05817.05.0</b>     | non-return valve (intake manifold); pneumatic  |   |
|  | <b>7.01805.01.0</b>     | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |   |
|  | <b>7.05270.99.0</b>     | lambda sensor; heated  |   |
|  | <b>50 006 425</b>       | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |   |
|  | <b>50 006 426</b>       | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |   |

**55**
**81**
**DZ**

 09.1986 → 12.1991 B 4 1781 cm<sup>3</sup> 2V 82 kW 112 PS 10 - 86.4

 **80 (89, 89Q, 8A, B3), 90, 90 (89, 89Q, 8A, B3), COUPE (89, 8B)**

**93 928 600**


Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3

**93 928 610** 81.26 / **93 928 620** 81.51 / **93 928 630** 82.01

SRK

M 1.5 MO G6

NM 1.75

DSF 3 CR

 → **80 00010 1 1 ...**, **80 00010 1 2 ...**, **80 00010 1 3 ...**

exchangeable only in sets


**80 00010 1 1 000**

Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]

**80 00010 1 1 025** 81.25 / **80 00010 1 1 050** 81.50 / **80 00010 1 1 100** 82.00

**80 00010 1 2 000**

Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]

**80 00010 1 2 025** 81.25 / **80 00010 1 2 050** 81.50

**80 00010 1 3 000**

Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]

**80 00010 1 3 025** 81.25 / **80 00010 1 3 050** 81.50

**85 957 604**

BU STD Ø 42.975 / 46.000 / 15.000 / St/A

**85 957 694** SEMI, Bushing for intermediary shaft, front.

**85 958 604**

BU STD Ø 41.975 / 45.000 / 15.000 / St/A

**85 958 694** SEMI, Bushing for intermediary shaft, rear.

**78 635 620**

[Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A

**78 635 600** STD

cont...

**A**

|  |                     |  |  |   |
|--|---------------------|--|--|---|
|  | <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>   |  |   |
|  | <b>87 205 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove  |  |   |
|  | <b>87 324 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |  |   |
|  | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove   |  |   |
|  | <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33023</b>        | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|  | <b>331106</b>       | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III  |  | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |
|  | <b>3363</b>         | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   |  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|  | <b>33282</b>        | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  |  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|  | <b>33022</b>        | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III   |  | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1                           |
|  | <b>39136</b>        | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III  |  |   |
|  | <b>50 005 148</b>   | mechanical; metal  |  |   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing  |  |   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |  |   |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |  |   |
|  | <b>7.21440.53.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |  |   |
|  | <b>7.21651.50.0</b> | fuel pump; in-tank; electrical   |  |   |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |  |   |
|  | <b>7.02604.01.0</b> | lambda sensor; universal probe; not heated   |  |   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |   |

**56** **81**

**JN** 09.1986 → 07.1990 B 4 1781 cm³ 2V 66-68 kW 90-93 PS 10 - 86.4

**80 (89, 89Q, 8A, B3)**

|  |                         |  |  |   |
|--|-------------------------|--|--|---|
|  | <b>93 875 600</b>       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -8.1; MØ: 60; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br>SRK<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |  |   |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b>  |  |   |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>  |  |   |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>  |  |   |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |  |   |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |  |   |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |  |   |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>   |  |   |
|  | <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove  |  |   |
|  | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |  |   |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove   |  |   |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33023</b>            | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|  | <b>331106</b>           | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III  |  | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |

cont...

|                     |  |                |                                |
|---------------------|--|----------------|--------------------------------|
| <b>3363</b>         | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1  |
| <b>33282</b>        | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1   |
| <b>33022</b>        | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III   | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1 |
| <b>39136</b>        | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III  |                |                                |
| <b>50 007 594</b>   | CAM, chilled cast iron   |                |                                |
| <b>50 005 148</b>   | mechanical; metal  |                |                                |
| <b>50 005 151</b>   | mechanical; metal, with backhousing  |                |                                |
| <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |                |                                |
| <b>7.21440.53.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |                |                                |
| <b>7.21659.72.0</b> | fuel pump; in-line; electrical   |                |                                |
| <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |                |                                |
| <b>7.02604.01.0</b> | lambda sensor; universal probe; not heated   |                |                                |
| <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |                |                                |

|                             |           |                   |   |   |                      |    |       |       |   |        |
|-----------------------------|-----------|-------------------|---|---|----------------------|----|-------|-------|---|--------|
| <b>57</b>                   | <b>81</b> |                   |   |   |                      |    |       |       |   |        |
| <b>JV</b>                   |           | 09.1986 → 10.1991 | B | 4 | 1781 cm <sup>3</sup> | 2V | 66 kW | 90 PS | 9 | - 86.4 |
| <b>80 (89, 89Q, 8A, B3)</b> |           |                   |   |   |                      |    |       |       |   |        |

|                         |   |  |  |  |  |  |  |  |  |  |
|-------------------------|---|--|--|--|--|--|--|--|--|--|
| <b>93 928 600</b>       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610</b> 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01<br>SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |  |  |  |  |  |  |  |  |  |
| <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |  |  |  |  |  |  |  |  |  |
| <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |  |  |  |  |  |  |  |  |  |
| <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |  |  |  |  |  |  |  |  |  |
| <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |  |  |  |  |  |  |  |  |  |
| <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |  |  |  |  |  |  |  |  |  |
| <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |  |  |  |  |  |  |  |  |  |
| <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00   |  |  |  |  |  |  |  |  |  |
| <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove   |  |  |  |  |  |  |  |  |  |
| <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |  |  |  |  |  |  |  |  |  |
| <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |  |  |  |  |  |  |  |  |  |

|               |  |                |  |
|---------------|--|----------------|--|
| <b>33048</b>  | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III    | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33023</b>  | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
| <b>331106</b> | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III    | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
| <b>3363</b>   | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III           | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
| <b>33282</b>  | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III      | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
| <b>33022</b>  | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III           | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
| <b>39136</b>  | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III      |                |  |

|                     |  |  |  |
|---------------------|--|--|--|
| <b>50 007 594</b>   | CAM, chilled cast iron                     |  |  |
| <b>50 005 148</b>   | mechanical; metal                          |  |  |
| <b>50 005 151</b>   | mechanical; metal, with backhousing        |  |  |
| <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5 |  |  |

cont...

A



**7.02604.01.0** lambda sensor; universal probe; not heated



**50 006 460** hydraulic; height: 26; Outer Ø: 35; length: 26

**58** **81**



**KV** 04.1987→07.1991 B 5 2226 cm<sup>3</sup> 2V 100 kW 136 PS  $\Sigma$ 10 - 86.4

**90 (89, 89Q, 8A, B3), COUPE (89, 8B)**



**80 00010 1 1 000** Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]  
**80 00010 1 1 025** 81.25 / **80 00010 1 1 050** 81.50 / **80 00010 1 1 100** 82.00

**80 00010 1 2 000** Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]  
**80 00010 1 2 025** 81.25 / **80 00010 1 2 050** 81.50

**80 00010 1 3 000** Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]  
**80 00010 1 3 025** 81.25 / **80 00010 1 3 050** 81.50



**78 639 600** [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A

**77 206 610** [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  
**77 206 620** 0,50 / **77 206 630** 0,75 / **77 206 600** STD / **77 206 640** 1,00

**77 209 612** [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A  
**77 209 622** 0,50 / **77 209 602** STD

**77 232 691** [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove

**87 323 690** [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B

**87 454 610** [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G  
**87 454 620** 0,50 / **87 454 630** 0,75 / **87 454 600** STD



**33048** EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III



**MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

**33023** EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III



**81-3310** IN/EX; 12.06/15 x 8 x 36.5 B1

**331106** EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III

**81-3319** IN/EX; 12.07/15.2 x 8 x 42.5 B1

**3363** IN; 38 x 8 x 91.3 x S - - 45° - 22 - III

**81-3312** IN/EX; 12.13/15 x 8 x 36.5 B1

**33282** IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III

**81-3311** IN/EX; 12.2/15 x 8 x 36.5 B1

**33022** IN; 38 x 8 x 98.6 x S - - 45° - 22 - III

**81-3320** IN/EX; 12.2/15.2 x 8 x 42.5 B1

**39136** IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III



**7.21659.72.0** fuel pump; in-line; electrical

**7.18259.50.0** fuel pump; in-tank; electrical

**7.21651.50.0** fuel pump; in-tank; electrical



**7.22017.50.0** fuel pressure regulator; hydraulic



**7.05817.00.0** non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic



**50 006 460** hydraulic; height: 26; Outer Ø: 35; length: 26

**59** **81**



**MC** 08.1985→12.1991 B LA 5 2226 cm<sup>3</sup> 2V 97-121 kW 132-165 PS  $\Sigma$ 7,8 - 86.4

**200 (44, 44Q), 200 Avant (44, 44Q)**



**78 639 600** [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A

**77 209 612** [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A  
**77 209 622** 0,50 / **77 209 602** STD

**87 454 610** [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G  
**87 454 620** 0,50 / **87 454 630** 0,75 / **87 454 600** STD

**87 455 610** [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G  
**87 455 620** 0,50



**33048** EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III



**MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

**33023** EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III



**81-3310** IN/EX; 12.06/15 x 8 x 36.5 B1

**331106** EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III

**81-3319** IN/EX; 12.07/15.2 x 8 x 42.5 B1

**3363** IN; 38 x 8 x 91.3 x S - - 45° - 22 - III

**81-3312** IN/EX; 12.13/15 x 8 x 36.5 B1

**33282** IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III

**81-3311** IN/EX; 12.2/15 x 8 x 36.5 B1

**33022** IN; 38 x 8 x 98.6 x S - - 45° - 22 - III

**81-3320** IN/EX; 12.2/15.2 x 8 x 42.5 B1

**39136** IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III

cont...

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21651.50.0</b> | fuel pump; in-tank; electrical                 |
|  | <b>7.21651.70.0</b> | fuel pump; in-tank; electrical                 |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26 |

|           |                             |           |    |                   |   |   |                      |    |       |       |    |        |
|-----------|-----------------------------|-----------|----|-------------------|---|---|----------------------|----|-------|-------|----|--------|
| <b>60</b> |                             | <b>81</b> | NE | 09.1986 → 10.1991 | B | 4 | 1781 cm <sup>3</sup> | 2V | 66 kW | 90 PS | 10 | - 86.4 |
|           | <b>80 (89, 89Q, 8A, B3)</b> |           |    |                   |   |   |                      |    |       |       |    |        |

|  |   |   |
|--|---|---|
|  | <b>93 928 600</b>   | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3 |
|  | <b>93 928 610</b>   | 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01   |
|  | <b>SRK</b>  |   |
|  | <b>M</b>  | 1.5 MO G6   |
|  | <b>NM</b>   | 1.75  |
|  | <b>DSF</b>  | 3 CR  |
|  | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b> |   |
|  | exchangeable only in sets   |   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]                  |
|  | <b>80 00010 1 1 025</b> | 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00 |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]               |
|  | <b>80 00010 1 2 025</b> | 81.25 / <b>80 00010 1 2 050</b> 81.50                                 |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]               |
|  | <b>80 00010 1 3 025</b> | 81.25 / <b>80 00010 1 3 050</b> 81.50                                 |

|  |                   |  |
|--|-------------------|--|
|  | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |
|  | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |
|  | <b>78 639 600</b> | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |
|  | <b>87 200 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |
|  | <b>87 205 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G |
|  | <b>87 324 690</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |
|  | <b>87 581 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |
|  | <b>87 581 620</b> | 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove                                   |

|  |               |  |  |                |  |
|--|---------------|--|--|----------------|--|
|  | <b>33048</b>  | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III    |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33023</b>  | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>331106</b> | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III    |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  | <b>3363</b>   | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III           |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  | <b>33282</b>  | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III      |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>33022</b>  | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III           |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
|  | <b>39136</b>  | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III      |  |                |  |

|  |                     |  |
|--|---------------------|--|
|  | <b>50 007 594</b>   | CAM, chilled cast iron                     |
|  | <b>50 005 148</b>   | mechanical; metal                          |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing        |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5 |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.53.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|--|---------------------|--|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.02604.01.0</b> | lambda sensor; universal probe; not heated |
|--|---------------------|--|

|           |   |           |    |                   |   |   |                      |    |        |        |      |        |
|-----------|---|-----------|----|-------------------|---|---|----------------------|----|--------|--------|------|--------|
| <b>61</b> |   | <b>81</b> | NM | 08.1988 → 09.1991 | B | 5 | 1994 cm <sup>3</sup> | 4V | 118 kW | 160 PS | 10,3 | - 77.4 |
|           | <b>90 (89, 89Q, 8A, B3), COUPE (89, 8B)</b> |           |    |                   |   |   |                      |    |        |        |      |        |

|  |                   |  |
|--|-------------------|--|
|  | <b>78 639 600</b> | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A                                  |
|  | <b>77 206 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G                        |
|  | <b>77 206 620</b> | 0,50 / <b>77 206 630</b> 0,75 / <b>77 206 600</b> STD / <b>77 206 640</b> 1,00 |

cont...



**A**

|  |                     |  |
|--|---------------------|--|
|  | <b>77 209 612</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>   |
|  | <b>77 232 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |
|  | <b>87 323 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |
|  | <b>87 454 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>   |
|  | <b>33050</b>        | EX; 28 x 7 x 98.2 x A/S - Cr - 45° - VS - 9 - III  |
|  | <b>33125</b>        | IN; 32 x 7 x 95.5 x S - - 45° - VS - 9 - III   |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.18259.50.0</b> | fuel pump; in-tank; electrical   |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic   |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |

|  |                 |  |
|--|-----------------|--|
|  | <b>RK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>81-33100</b> | IN/EX; 12.08/15 x 7 x 38 B1                                |

|           |                             |                   |   |   |                      |    |       |       |  |   |        |
|-----------|-----------------------------|-------------------|---|---|----------------------|----|-------|-------|--|---|--------|
| <b>62</b> |                             | <b>81</b>         |   |   |                      |    |       |       |  |   |        |
|           | <b>PM</b>                   | 03.1988 → 10.1991 | B | 4 | 1781 cm <sup>3</sup> | 2V | 66 kW | 90 PS |  | 9 | - 86.4 |
|           | <b>80 (89, 89Q, 8A, B3)</b> |                   |   |   |                      |    |       |       |  |   |        |

|  |                   |   |
|--|-------------------|---|
|  | <b>93 876 600</b> | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -8.1; MØ: 56.9; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 876 610 81.26 / 93 876 620 81.51</b> |
|  |                   | SRK   |
|  |                   | R 1.5 CR G6   |
|  |                   | NM 1.75   |
|  |                   | DSF 3 CR  |
|  |                   | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b> |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>                       |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>                       |

|  |                   |  |
|--|-------------------|--|
|  | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                                |
|  | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.                                 |
|  | <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |
|  | <b>87 200 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>     |
|  | <b>87 324 690</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |
|  | <b>87 581 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove |

|  |                |  |
|--|----------------|--|
|  | <b>33048</b>   | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III            |
|  | <b>33282</b>   | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III              |
|  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

|  |                     |  |
|--|---------------------|--|
|  | <b>50 007 594</b>   | CAM, chilled cast iron   |
|  | <b>50 005 148</b>   | mechanical; metal  |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing  |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |
|  | <b>7.21440.53.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.21538.50.0</b> | fuel pump; in-line; electrical   |

cont...

**7.05817.00.0** non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic

**7.02604.01.0** lambda sensor; universal probe; not heated

**50 006 460** hydraulic; height: 26; Outer Ø: 35; length: 26

|           |                             |  |
|-----------|-----------------------------|--|
| <b>63</b> |                             | <b>81</b>  |
|           | PP                          | 08.1987 → 09.1991 B 4 1595 cm <sup>3</sup> 2V 51 kW 70 PS 9 - 77.4 |
|           | <b>80 (89, 89Q, 8A, B3)</b> |  |

**93 872 600** Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3  
**93 872 610 81.26 / 93 872 620 81.51**  
 SRK  
 R 1.5 CR G6  
 NM 1.75  
 DSF 3 CR  
 → **80 00010 1 1 ...**, **80 00010 1 2 ...**, **80 00010 1 3 ...**  
 exchangeable only in sets

**80 00010 1 1 000** Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]  
**80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00**

**80 00010 1 2 000** Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]  
**80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50**

**80 00010 1 3 000** Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]  
**80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50**

**85 957 604** BU STD Ø 42.975 / 46.000 / 15.000 / St/A  
**85 957 694 SEMI**, Bushing for intermediary shaft, front.

**85 958 604** BU STD Ø 41.975 / 45.000 / 15.000 / St/A  
**85 958 694 SEMI**, Bushing for intermediary shaft, rear.

**78 635 620** [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  
**78 635 600 STD**

**87 200 610** [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  
**87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00**

**87 324 690** [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B

**87 581 610** [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  
**87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD**, HL 4: 360° oil groove

|              |   |                |  |
|--------------|---|----------------|--|
| <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33282</b> | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|              |   | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|              |   | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|              |   | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|              |   | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

**50 006 397** CAM, chilled cast iron

**50 005 148** mechanical; metal

**50 005 151** mechanical; metal, with backhousing

**7.07152.46.0** mechanical; metal; Impeller diameter: 59.5

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

**7.05817.00.0** non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic

**7.02604.01.0** lambda sensor; universal probe; not heated

|           |                             |  |
|-----------|-----------------------------|--|
| <b>64</b> |                             | <b>81</b>  |
|           | PS                          | 07.1988 → 09.1991 B 5 1994 cm <sup>3</sup> 2V 85 kW 115 PS 10 - 77.4 |
|           | <b>90 (89, 89Q, 8A, B3)</b> |  |

**80 00010 1 1 000** Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]  
**80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00**

**80 00010 1 2 000** Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]  
**80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50**

cont...

**A**

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>                      |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |
|  | <b>77 206 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620 0,50 / 77 206 630 0,75 / 77 206 600 STD / 77 206 640 1,00</b> |
|  | <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>                                       |
|  | <b>77 232 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |
|  | <b>87 323 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |
|  | <b>87 454 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>                   |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |
|  | <b>331106</b>           | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III  |
|  | <b>3363</b>             | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   |
|  | <b>39136</b>            | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III  |
|  | <b>MK-8H</b>            | valve cotter; number of notches: 3; valve stem diameter: 8   |
|  | <b>81-3310</b>          | IN/EX; 12.06/15 x 8 x 36.5 B1  |
|  | <b>81-3319</b>          | IN/EX; 12.07/15.2 x 8 x 42.5 B1  |
|  | <b>81-3312</b>          | IN/EX; 12.13/15 x 8 x 36.5 B1  |
|  | <b>81-3311</b>          | IN/EX; 12.2/15 x 8 x 36.5 B1   |
|  | <b>81-3320</b>          | IN/EX; 12.2/15.2 x 8 x 42.5 B1   |

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical |
|--|---------------------|--------------------------------|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.02604.01.0</b> | lambda sensor; universal probe; not heated |
|--|---------------------|--|

|           |                                |           |    |                   |   |   |          |    |            |            |      |        |
|-----------|--------------------------------|-----------|----|-------------------|---|---|----------|----|------------|------------|------|--------|
| <b>65</b> |                                | <b>81</b> | PT | 10.1988 → 02.1994 | B | 8 | 3562 cm³ | 4V | 180-184 kW | 245-250 PS | 10,6 | - 86.4 |
|           | <b>V8 (441, 442, 4C2, 4C8)</b> |           |    |                   |   |   |          |    |            |            |      |        |

|  |                 |  |
|--|-----------------|--|
|  | <b>33050</b>    | EX; 28 x 7 x 98.2 x A/S - Cr - 45° - VS - 9 - III          |
|  | <b>33125</b>    | IN; 32 x 7 x 95.5 x S - - 45° - VS - 9 - III               |
|  | <b>RK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>81-33100</b> | IN/EX; 12.08/15 x 7 x 38 B1                                |

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.18259.50.0</b> | fuel pump; in-tank; electrical |
|--|---------------------|--------------------------------|

|  |                     |                                    |
|--|---------------------|------------------------------------|
|  | <b>7.22017.50.0</b> | fuel pressure regulator; hydraulic |
|--|---------------------|------------------------------------|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|--|-------------------|--|

|           |                             |           |    |                   |   |   |          |    |       |       |   |        |
|-----------|-----------------------------|-----------|----|-------------------|---|---|----------|----|-------|-------|---|--------|
| <b>66</b> |                             | <b>81</b> | RN | 09.1986 → 08.1991 | B | 4 | 1595 cm³ | 2V | 55 kW | 75 PS | 9 | - 77.4 |
|           | <b>80 (89, 89Q, 8A, B3)</b> |           |    |                   |   |   |          |    |       |       |   |        |

|  |  |   |
|--|--|---|
|  | <b>93 872 600</b>  | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3 |
|  | <b>93 872 610 81.26 / 93 872 620 81.51</b>   |   |
|  | <b>SRK</b>   |   |
|  | R 1.5 CR G6  |   |
|  | NM 1.75  |   |
|  | DSF 3 CR   |   |
|  | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b> |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>                       |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>                       |

|  |                   |  |
|--|-------------------|--|
|  | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                            |
|  | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.                             |
|  | <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |
|  | <b>87 200 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b> |
|  | <b>87 324 690</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |

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|                     |   |                |  |
|---------------------|---|----------------|--|
| <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b> |                |  |
| <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33023</b>        | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
| <b>331106</b>       | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III   | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
| <b>3363</b>         | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
| <b>33282</b>        | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
| <b>33022</b>        | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
| <b>39136</b>        | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   |                |  |
| <b>50 006 397</b>   | CAM, chilled cast iron  |                |  |
| <b>50 005 148</b>   | mechanical; metal   |                |  |
| <b>50 005 151</b>   | mechanical; metal, with backhousing   |                |  |
| <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5  |                |  |
| <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                        |                |  |
| <b>7.02604.01.0</b> | lambda sensor; universal probe; not heated  |                |  |

|           |                     |                   |   |   |   |                      |    |        |        |        |        |
|-----------|---------------------|-------------------|---|---|---|----------------------|----|--------|--------|--------|--------|
| <b>67</b> | <b>RR</b>           | 08.1989 → 07.1991 | B | A | 5 | 2226 cm <sup>3</sup> | 4V | 162 kW | 220 PS | ⊗ 8,75 | - 86.4 |
|           | <b>QUATTRO (85)</b> |                   |   |   |   |                      |    |        |        |        |        |

|                         |  |                 |  |
|-------------------------|--|-----------------|--|
| <b>90 037 610</b>       | Cylinder diameter: 81.26; KH: 32.5; BÜ: 0.7; MT: -1.2; GL: 58.5; piston pin: 20x62; number of piston rings: 3<br><b>90 037 620 81.51</b><br>PK, HKÜ<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b>         |                 |  |
| <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b>  |                 |  |
| <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>  |                 |  |
| <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>  |                 |  |
| <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |                 |  |
| <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>   |                 |  |
| <b>77 232 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |                 |  |
| <b>77 244 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/S<br><b>77 244 620 0,50 / 77 244 600 STD</b> , The upper shell is marked with 'SPUTTER'.  |                 |  |
| <b>87 454 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>   |                 |  |
| <b>33050</b>            | EX; 28 x 7 x 98.2 x A/S - Cr - 45° - VS - 9 - III  | <b>RK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
| <b>33125</b>            | IN; 32 x 7 x 95.5 x S - - 45° - VS - 9 - III   | <b>81-33100</b> | IN/EX; 12.08/15 x 7 x 38 B1                                |
| <b>7.21659.72.0</b>     | fuel pump; in-line; electrical   |                 |  |
| <b>7.05817.00.0</b>     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |                 |  |
| <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |                 |  |

|                         |   |                   |   |  |   |                      |    |        |        |        |        |
|-------------------------|---|-------------------|---|--|---|----------------------|----|--------|--------|--------|--------|
| <b>68</b>               | <b>6A</b>   | 03.1990 → 07.1992 | B |  | 4 | 1984 cm <sup>3</sup> | 4V | 101 kW | 137 PS | ⊗ 10,8 | - 92.8 |
|                         | <b>80 (89, 89Q, 8A, B3), 80 (8C2, B4), COUPE (89, 8B)</b>   |                   |   |  |   |                      |    |        |        |        |        |
| <b>80 00012 1 0 000</b> | Ø82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]<br><b>80 00012 1 0 025 82.75 / 80 00012 1 0 050 83.00 / 80 00012 1 0 100 83.50</b> |                   |   |  |   |                      |    |        |        |        |        |

cont...

**A**

|  |                     |  |
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|  | <b>85 957 604</b>   | BU STD $\varnothing$ 42.975 / 46.000 / 15.000 / St/A   |
|  | <b>85 958 604</b>   | BU STD $\varnothing$ 41.975 / 45.000 / 15.000 / St/A   |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 $\varnothing$ 59.750 / 72.950 // 2.075 St/A   |
|  | <b>87 200 610</b>   | [Set] PL 0,25 $\varnothing$ 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |
|  | <b>87 581 610</b>   | [Set] HL 0,25 $\varnothing$ 53.728 / 59.000 / 18.500 / 2.627 St/A  |
|  | <b>87 582 691</b>   | [Set] PL-B SEMI $\varnothing$ 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |
|  | <b>33050</b>        | EX; 28 x 7 x 98.2 x A/S - Cr - 45° - VS - 9 - III  |
|  | <b>33125</b>        | IN; 32 x 7 x 95.5 x S - - 45° - VS - 9 - III   |
|  |                     | <b>RK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7  |
|  |                     | <b>81-33100</b> IN/EX; 12.08/15 x 7 x 38 B1  |
|  | <b>50 005 148</b>   | mechanical; metal  |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing  |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.21651.50.0</b> | fuel pump; in-tank; electrical   |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer $\varnothing$ : 35; length: 26  |

|           |   |   |
|-----------|---|---|
| <b>69</b> |   | <b>82.5</b>   |
|           | <b>7A</b>                                       | 06.1988 → 09.1991 B 5 2309 cm <sup>3</sup> 4V 122-125 kW 166-170 PS $\varnothing$ 10,3 - 86.4 |
|           | <b>80, 90 (89, 89Q, 8A, B3), COUPE (89, 8B)</b> |   |

|  |                     |  |
|--|---------------------|--|
|  | <b>78 639 600</b>   | [Pair] AS STD $\varnothing$ 63.750 / 76.950 // 1.975 St/A  |
|  | <b>77 206 610</b>   | [Set] PL 0,25 $\varnothing$ 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |
|  | <b>77 209 612</b>   | [Set] HL 0,25 $\varnothing$ 57.728 / 63.000 / 18.500 / 2.627 St/A  |
|  | <b>77 232 691</b>   | [Set] PL-B SEMI $\varnothing$ 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |
|  | <b>87 454 610</b>   | [Set] HL 0,25 $\varnothing$ 57.728 / 63.000 / 18.500 / 2.627 St/B/G  |
|  | <b>33050</b>        | EX; 28 x 7 x 98.2 x A/S - Cr - 45° - VS - 9 - III  |
|  | <b>33125</b>        | IN; 32 x 7 x 95.5 x S - - 45° - VS - 9 - III   |
|  |                     | <b>RK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7  |
|  |                     | <b>81-33100</b> IN/EX; 12.08/15 x 7 x 38 B1  |
|  | <b>7.18259.50.0</b> | fuel pump; in-tank; electrical   |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer $\varnothing$ : 35; length: 26  |

|           |   |  |
|-----------|---|--|
| <b>70</b> |   | <b>82.5</b>  |
|           | <b>AAD</b>  | 12.1990 → 12.1992 B 4 1984 cm <sup>3</sup> 2V 82-85 kW 112-115 PS $\varnothing$ 9,2 - 92.8 |
|           | <b>100 (4A2, C4), 100 Avant (4A5, C4), 80 (89, 89Q, 8A, B3), COUPE (89, 8B)</b> |  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00012 1 0 000</b> | $\varnothing$ 82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]                       |
|  |                         | <b>80 00012 1 0 025</b> 82.75 / <b>80 00012 1 0 050</b> 83.00 / <b>80 00012 1 0 100</b> 83.50 |
|  | <b>85 957 604</b>       | BU STD $\varnothing$ 42.975 / 46.000 / 15.000 / St/A  |
|  | <b>85 958 604</b>       | BU STD $\varnothing$ 41.975 / 45.000 / 15.000 / St/A  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 $\varnothing$ 59.750 / 72.950 // 2.075 St/A                                    |
|  | <b>78 635 600</b>       | STD   |

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|--|---------------------|--|--|----------------|--|--|--|--|--|
|  | <b>77 198 690</b>   | [Set] PL-B SEMI Ø 21.000 / 23.000 / 25.000 / St/B  |  |                |  |  |  |  |  |
|  | <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |  |                |  |  |  |  |  |
|  |                     | <b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>  |  |                |  |  |  |  |  |
|  | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |  |                |  |  |  |  |  |
|  |                     | <b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b>   |  |                |  |  |  |  |  |
|  | <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |
|  | <b>33313</b>        | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III   |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |  |  |  |  |
|  |                     |  |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |  |  |  |  |
|  |                     |  |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |  |  |  |  |
|  | <b>50 005 148</b>   | mechanical; metal  |  |                |  |  |  |  |  |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing  |  |                |  |  |  |  |  |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |  |                |  |  |  |  |  |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |  |                |  |  |  |  |  |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical   |  |                |  |  |  |  |  |
|  | <b>7.18259.50.0</b> | fuel pump; in-tank; electrical   |  |                |  |  |  |  |  |
|  | <b>7.21651.50.0</b> | fuel pump; in-tank; electrical   |  |                |  |  |  |  |  |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic   |  |                |  |  |  |  |  |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |  |                |  |  |  |  |  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |                |  |  |  |  |  |

**71**
**82.5**

**AAE**

12.1990 → 12.1997

**B**
**4**

 1984 cm<sup>3</sup>
**2V**

74 kW

100 PS

9,2

- 92.8


**100 (4A2, C4), 100 Avant (4A5, C4), A6 (4A2, C4), A6 Avant (4A5, C4)**

|  |                         |  |  |                 |  |  |  |  |  |
|--|-------------------------|--|--|-----------------|--|--|--|--|--|
|  | <b>80 00012 1 0 000</b> | Ø82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]                       |  |                 |  |  |  |  |  |
|  |                         | <b>80 00012 1 0 025 82.75 / 80 00012 1 0 050 83.00 / 80 00012 1 0 100 83.50</b>  |  |                 |  |  |  |  |  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |  |                 |  |  |  |  |  |
|  |                         | <b>85 957 694 SEMI, Bushing for intermediary shaft, front.</b>                   |  |                 |  |  |  |  |  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |  |                 |  |  |  |  |  |
|  |                         | <b>85 958 694 SEMI, Bushing for intermediary shaft, rear.</b>                    |  |                 |  |  |  |  |  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A                                   |  |                 |  |  |  |  |  |
|  |                         | <b>78 635 600 STD</b>  |  |                 |  |  |  |  |  |
|  | <b>77 198 690</b>       | [Set] PL-B SEMI Ø 21.000 / 23.000 / 25.000 / St/B                                |  |                 |  |  |  |  |  |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G                          |  |                 |  |  |  |  |  |
|  |                         | <b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>      |  |                 |  |  |  |  |  |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A                            |  |                 |  |  |  |  |  |
|  |                         | <b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b> |  |                 |  |  |  |  |  |
|  | <b>33416</b>            | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III                                  |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |  |  |  |  |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III                                  |  | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |
|  | <b>33403</b>            | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III                                       |  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |  |  |  |  |
|  | <b>33313</b>            | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III                               |  | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |  |  |  |  |
|  |                         |  |  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |  |  |  |  |
|  |                         |  |  | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |  |  |  |  |
|  |                         |  |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |  |  |  |  |
|  | <b>50 005 148</b>       | mechanical; metal  |  |                 |  |  |  |  |  |
|  | <b>50 005 151</b>       | mechanical; metal, with backhousing  |  |                 |  |  |  |  |  |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5                                       |  |                 |  |  |  |  |  |
|  | <b>7.09269.27.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6          |  |                 |  |  |  |  |  |
|  | <b>50 006 417</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26, mot. 032 210→                    |  |                 |  |  |  |  |  |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26, →mot. 032209                     |  |                 |  |  |  |  |  |



A

72

82.5

|  |  |  |   |   |                      |                 |  |        |    |        |
|--|--|--|---|---|----------------------|-----------------|--|--------|----|--------|
|  | <b>AAH</b>   | 12.1990→08.2000  | B | 6 | 2771 cm <sup>3</sup> | 2V              | 128 kW   | 174 PS | 10 | - 86.4 |
|  | 100 (4A2, C4), 100 Avant (4A5, C4), 80 (8C2, B4), 80 Avant (8C5, B4), A4 (8D2, B5), A4 Avant (8D5, B5), A6 (4A2, C4), A6 Avant (4A5, C4), A8 (4D2, 4D8), CABRIOLET (8G7, B4), COUPE (89, 8B) |  |   |   |                      |                 |  |        |    |        |
|  | <b>80 00012 1 0 000</b>  | Ø82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]<br><b>80 00012 1 0 025 82.75 / 80 00012 1 0 050 83.00 / 80 00012 1 0 100 83.50</b>  |   |   |                      |                 |  |        |    |        |
|  | <b>79 274 600</b>  | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A  |   |   |                      |                 |  |        |    |        |
|  | <b>77 698 610</b>  | [Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G<br><b>77 698 620 0,50 / 77 698 600 STD</b>   |   |   |                      |                 |  |        |    |        |
|  | <b>77 704 690</b>  | [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B  |   |   |                      |                 |  |        |    |        |
|  | <b>77 850 610</b>  | [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G<br><b>77 850 620 0,50 / 77 850 600 STD</b>   |   |   |                      |                 |  |        |    |        |
|  | <b>33416</b>   | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III  |   |   |                      | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |        |    |        |
|  | <b>33048</b>   | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |   |   |                      | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |        |    |        |
|  | <b>33403</b>   | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III   |   |   |                      | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |        |    |        |
|  | <b>33313</b>   | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III   |   |   |                      | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |        |    |        |
|  |  |  |   |   |                      | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |        |    |        |
|  |  |  |   |   |                      | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |        |    |        |
|  |  |  |   |   |                      | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |        |    |        |
|  | <b>50 005 166</b>  | mechanical; metal, <b>2.8 quattro, 2.8, 2.8 quattro</b> : →ch. 8C-S-025 820, <b>2.8 quattro, 2.8</b> : →ch. 4D-S-000 496, <b>2.8 quattro, 2.8 quattro</b> : →ch. 4A-S-026 714, <b>2.8 quattro, 2.8</b> : →ch. 8B-S-000 544, <b>2.8</b> : →ch. 8G-S-001 302                                 |   |   |                      |                 |  |        |    |        |
|  | <b>50 005 112</b>  | mechanical; plastic, <b>2.8 quattro, 2.8, 2.8 quattro</b> : mot. 8C-S-025 821→, <b>2.8 quattro, 2.8</b> : mot. 4D-S-000 497→, <b>2.8 quattro, 2.8 quattro</b> : mot. 4A-S-026 715→, <b>2.8 quattro, 2.8</b> : mot. 8B-S-000 545→, <b>2.8</b> : mot. 8G-S-001 303→                          |   |   |                      |                 |  |        |    |        |
|  | <b>7.07152.45.0</b>  | mechanical; plastic; Impeller diameter: 79.5, <b>2.8 quattro, 2.8, 2.8 quattro</b> : mot. 8C-S-025 821→, <b>2.8 quattro, 2.8</b> : mot. 4D-S-000 497→, <b>2.8 quattro, 2.8 quattro</b> : mot. 4A-S-026 715→, <b>2.8 quattro, 2.8</b> : mot. 8B-S-000 545→, <b>2.8</b> : mot. 8G-S-001 303→ |   |   |                      |                 |  |        |    |        |
|  | <b>7.09269.21.0</b>  | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6, <b>2.8 quattro, 2.8</b> : mot. 4D-S-000 497→  |   |   |                      |                 |  |        |    |        |
|  | <b>7.09269.27.0</b>  | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6, <b>2.8 quattro, 2.8</b> : →mot. 4D-S-000 496  |   |   |                      |                 |  |        |    |        |
|  | <b>7.21659.72.0</b>  | fuel pump; in-line; electrical   |   |   |                      |                 |  |        |    |        |
|  | <b>7.18259.50.0</b>  | fuel pump; in-tank; electrical   |   |   |                      |                 |  |        |    |        |
|  | <b>7.50116.50.0</b>  | fuel pump; in-tank; electrical   |   |   |                      |                 |  |        |    |        |
|  | <b>7.22017.50.0</b>  | fuel pressure regulator; hydraulic   |   |   |                      |                 |  |        |    |        |
|  | <b>7.22184.53.0</b>  | air mass sensor; electrical  |   |   |                      |                 |  |        |    |        |
|  | <b>7.05817.06.0</b>  | non-return valve (brake booster); pneumatic  |   |   |                      |                 |  |        |    |        |
|  | <b>7.05817.00.0</b>  | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic         |   |   |                      |                 |  |        |    |        |
|  | <b>7.02074.75.0</b>  | water pump auxiliary cooling; electrical   |   |   |                      |                 |  |        |    |        |
|  | <b>7.21483.54.0</b>  | electric switchover valve (EGR); electrical  |   |   |                      |                 |  |        |    |        |
|  | <b>7.01805.01.0</b>  | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical   |   |   |                      |                 |  |        |    |        |
|  | <b>50 006 417</b>  | hydraulic; height: 26; Outer Ø: 35; length: 26, mot. A4-S-026 715→   |   |   |                      |                 |  |        |    |        |
|  | <b>50 006 460</b>  | hydraulic; height: 26; Outer Ø: 35; length: 26, →mot. A4-S-026 714   |   |   |                      |                 |  |        |    |        |

73

82.5

|  |  |  |   |   |                      |    |       |        |    |        |
|--|--|--|---|---|----------------------|----|-------|--------|----|--------|
|  | <b>AAR</b>   | 12.1990→12.1995  | B | 5 | 2309 cm <sup>3</sup> | 2V | 98 kW | 133 PS | 10 | - 86.4 |
|  | 100 (4A2, C4), 100 Avant (4A5, C4), A6 (4A2, C4), A6 Avant (4A5, C4) |  |   |   |                      |    |       |        |    |        |
|  | <b>80 00013 1 0 000</b>  | Ø82.5; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]  |   |   |                      |    |       |        |    |        |
|  | <b>78 639 600</b>  | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |   |   |                      |    |       |        |    |        |
|  | <b>77 206 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620 0,50 / 77 206 630 0,75 / 77 206 600 STD / 77 206 640 1,00</b> |   |   |                      |    |       |        |    |        |
|  | <b>77 209 612</b>  | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>                                       |   |   |                      |    |       |        |    |        |
|  | <b>77 232 691</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |   |   |                      |    |       |        |    |        |

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|           |   |  |   |  |   |    |        |        |     |      |
|-----------|---|--|---|--|---|----|--------|--------|-----|------|
|           | <b>87 454 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>   |   |  |   |    |        |        |     |      |
|           | <b>33048</b>  | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |   | <b>MK-8H</b>   | valve cotter; number of notches: 3;<br>valve stem diameter: 8   |    |        |        |     |      |
|           | <b>33313</b>  | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III   |   | <b>81-3310</b><br><b>81-3312</b><br><b>81-3311</b>                     | IN/EX; 12.06/15 x 8 x 36.5 B1<br>IN/EX; 12.13/15 x 8 x 36.5 B1<br>IN/EX; 12.2/15 x 8 x 36.5 B1                                  |    |        |        |     |      |
|           | <b>7.21651.50.0</b>   | fuel pump; in-tank; electrical   |   |  |   |    |        |        |     |      |
|           | <b>7.05817.00.0</b>   | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |   |  |   |    |        |        |     |      |
|           | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |  |   |    |        |        |     |      |
| <b>74</b> |   | <b>82.5</b>  |   |  |   |    |        |        |     |      |
|           | ABC   | 03.1992 → 11.2000  | B | 6  | 2598 cm <sup>3</sup>  | 2V | 110 kW | 150 PS | ⊗10 | - 81 |
|           | 100 (4A2, C4), 100 Avant (4A5, C4), 80 (8C2, B4), 80 Avant (8C5, B4), A4 (8D2, B5), A6 (4A2, C4), A6 Avant (4A5, C4), CABRIOLET (8G7, B4), COUPE (89, 8B) |  |   |  |   |    |        |        |     |      |
|           | <b>94 492 700</b>   | Cylinder diameter: 82.51; KH: 33.5; BÜ: 0.7; MT: -3; GL: 60.2; piston pin: 21x56; number of piston rings: 3<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00013 1 0 ...</b>   |   |  |   |    |        |        |     |      |
|           | <b>80 00013 1 0 000</b>   | Ø82.5; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]  |   |  |   |    |        |        |     |      |
|           | <b>79 274 600</b>   | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A  |   |  |   |    |        |        |     |      |
|           | <b>77 698 610</b>   | [Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G<br><b>77 698 620 0,50 / 77 698 600 STD</b>   |   |  |   |    |        |        |     |      |
|           | <b>77 704 690</b>   | [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B  |   |  |   |    |        |        |     |      |
|           | <b>77 850 610</b>   | [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G<br><b>77 850 620 0,50 / 77 850 600 STD</b>   |   |  |   |    |        |        |     |      |
|           | <b>33416</b>  | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III  |   | <b>MK-7H</b>   | valve cotter; number of notches: 3;<br>valve stem diameter: 7   |    |        |        |     |      |
|           | <b>33048</b>  | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |   | <b>MK-8H</b>   | valve cotter; number of notches: 3;<br>valve stem diameter: 8   |    |        |        |     |      |
|           | <b>33403</b>  | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III   |   | <b>81-3310</b>   | IN/EX; 12.06/15 x 8 x 36.5 B1   |    |        |        |     |      |
|           | <b>33313</b>  | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III   |   | <b>81-33103</b><br><b>81-3312</b><br><b>81-33104</b><br><b>81-3311</b> | IN/EX; 12.08/15 x 7 x 36.5 B1<br>IN/EX; 12.13/15 x 8 x 36.5 B1<br>IN/EX; 12.25/15 x 7 x 36.5 B1<br>IN/EX; 12.2/15 x 8 x 36.5 B1 |    |        |        |     |      |
|           | <b>50 005 166</b>   | mechanical; metal, <b>2.6 quattro, 2.6, 2.6 quattro, 2.6:</b> →ch. 4A-S-026 714, <b>2.6 quattro, 2.6, 2.6 quattro, 2.6:</b> →ch. 8C-S-025 820, <b>2.6, 2.6 quattro:</b> →ch. 8B-S-000 544, <b>2.6:</b> →ch. 8G-S-001 302   |   |  |   |    |        |        |     |      |
|           | <b>50 005 112</b>   | mechanical; plastic, <b>2.6 quattro, 2.6 quattro, 2.6, 2.6:</b> mot. 4A-S-026 715→, <b>2.6 quattro, 2.6, 2.6 quattro, 2.6:</b> mot. 8C-S-025 821→, <b>2.6, 2.6 quattro:</b> mot. 8B-S-000 545→, <b>2.6:</b> mot. 8G-S-001 303→   |   |  |   |    |        |        |     |      |
|           | <b>7.07152.45.0</b>   | mechanical; plastic; Impeller diameter: 79.5, <b>2.6 quattro, 2.6, 2.6 quattro, 2.6:</b> mot. 4A-S-026 715→, <b>2.6 quattro, 2.6, 2.6 quattro, 2.6:</b> mot. 8C-S-025 821→, <b>2.6, 2.6 quattro:</b> mot. 8B-S-000 545→, <b>2.6:</b> mot. 8G-S-001 303→                            |   |  |   |    |        |        |     |      |
|           | <b>7.09269.21.0</b>   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |   |  |   |    |        |        |     |      |
|           | <b>7.09269.27.0</b>   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |   |  |   |    |        |        |     |      |
|           | <b>7.21659.72.0</b>   | fuel pump; in-line; electrical   |   |  |   |    |        |        |     |      |
|           | <b>7.18259.50.0</b>   | fuel pump; in-tank; electrical   |   |  |   |    |        |        |     |      |
|           | <b>7.50116.50.0</b>   | fuel pump; in-tank; electrical   |   |  |   |    |        |        |     |      |
|           | <b>7.22017.50.0</b>   | fuel pressure regulator; hydraulic   |   |  |   |    |        |        |     |      |
|           | <b>7.05817.06.0</b>   | non-return valve (brake booster); pneumatic  |   |  |   |    |        |        |     |      |
|           | <b>7.05817.00.0</b>   | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |   |  |   |    |        |        |     |      |
|           | <b>7.05432.12.0</b>   | stepper motor; electrical  |   |  |   |    |        |        |     |      |

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**50 006 417** hydraulic; height: 26; Outer Ø: 35; length: 26, mot. 4A-S-026 715→  
**50 006 460** hydraulic; height: 26; Outer Ø: 35; length: 26, →mot. 4A-S-026 714

**75** **82.5**

**ABK** 10.1990→07.1998 B 4 1984 cm³ 2V 85 kW 115 PS 10,3 - 92.8  
**100 (4A2, C4), 100 Avant (4A5, C4), 80 (8C2, B4), 80 Avant (8C5, B4), A6 (4A2, C4), A6 Avant (4A5, C4), CABRIOLET (8G7, B4), COUPE (89, 8B)**

**80 00012 1 0 000** Ø82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]  
**80 00012 1 0 025 82.75 / 80 00012 1 0 050 83.00 / 80 00012 1 0 100 83.50**

**85 957 604** BU STD Ø 42.975 / 46.000 / 15.000 / St/A  
**85 957 694 SEMI**, Bushing for intermediary shaft, front.

**85 958 604** BU STD Ø 41.975 / 45.000 / 15.000 / St/A  
**85 958 694 SEMI**, Bushing for intermediary shaft, rear.

**78 635 620** [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  
**78 635 600 STD**

**77 198 690** [Set] PL-B SEMI Ø 21.000 / 23.000 / 25.000 / St/B

**87 200 610** [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  
**87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00**

**87 581 610** [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  
**87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD**, HL 4: 360° oil groove

**33416** EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III

**MK-7H** valve cotter; number of notches: 3; valve stem diameter: 7  
**MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

**33048** EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III

**81-3310** IN/EX; 12.06/15 x 8 x 36.5 B1  
**81-33103** IN/EX; 12.08/15 x 7 x 36.5 B1

**33403** IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III

**81-3312** IN/EX; 12.13/15 x 8 x 36.5 B1

**33313** IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III

**81-33104** IN/EX; 12.25/15 x 7 x 36.5 B1

**81-3311** IN/EX; 12.2/15 x 8 x 36.5 B1

**50 005 148** mechanical; metal  
**50 005 151** mechanical; metal, with backhousing

**7.07152.46.0** mechanical; metal; Impeller diameter: 59.5

**7.09269.27.0** length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6

**7.21659.72.0** fuel pump; in-line; electrical

**7.18259.50.0** fuel pump; in-tank; electrical

**7.21651.50.0** fuel pump; in-tank; electrical

**7.22017.52.0** fuel pressure regulator; hydraulic

**50 006 417** hydraulic; height: 26; Outer Ø: 35; length: 26, mot. 245 264→

**50 006 460** hydraulic; height: 26; Outer Ø: 35; length: 26, →mot. 245263

**76** **82.5**

**ABT** 09.1991→12.1994 B 4 1984 cm³ 2V 66 kW 90 PS 8,9 - 92.8  
**80 (8C2, B4), 80 Avant (8C5, B4)**

**80 00012 1 0 000** Ø82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]  
**80 00012 1 0 025 82.75 / 80 00012 1 0 050 83.00 / 80 00012 1 0 100 83.50**

**85 957 604** BU STD Ø 42.975 / 46.000 / 15.000 / St/A  
**85 957 694 SEMI**, Bushing for intermediary shaft, front.

**85 958 604** BU STD Ø 41.975 / 45.000 / 15.000 / St/A  
**85 958 694 SEMI**, Bushing for intermediary shaft, rear.

**78 635 620** [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  
**78 635 600 STD**

**77 198 690** [Set] PL-B SEMI Ø 21.000 / 23.000 / 25.000 / St/B

**87 200 610** [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  
**87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00**

**87 581 610** [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  
**87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD**, HL 4: 360° oil groove

**33416** EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III

**MK-7H** valve cotter; number of notches: 3; valve stem diameter: 7  
**MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

**33048** EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III

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|  |                     |   |  |                 |                               |
|--|---------------------|---|--|-----------------|-------------------------------|
|  | <b>33403</b>        | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III                    |  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1 |
|  | <b>33313</b>        | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III            |  | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1 |
|  |                     |   |  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1 |
|  |                     |   |  | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1 |
|  |                     |   |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1  |
|  | <b>50 005 148</b>   | mechanical; metal   |  |                 |                               |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing                           |  |                 |                               |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5                    |  |                 |                               |
|  | <b>7.18259.50.0</b> | fuel pump; in-tank; electrical                                |  |                 |                               |
|  | <b>7.21651.50.0</b> | fuel pump; in-tank; electrical                                |  |                 |                               |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic                            |  |                 |                               |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26, mot. 246 862→ |  |                 |                               |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26, →mot. 246861  |  |                 |                               |

|           |  |                   |   |   |                      |    |            |            |        |        |  |  |  |
|-----------|--|-------------------|---|---|----------------------|----|------------|------------|--------|--------|--|--|--|
| <b>77</b> |  | <b>82.5</b>       |   |   |                      |    |            |            |        |        |  |  |  |
|           | <b>ACE</b>   | 04.1992 → 12.1997 | B | 4 | 1984 cm <sup>3</sup> | 4V | 101-103 kW | 137-140 PS | ε 10,8 | - 92.8 |  |  |  |
|           | <b>100 (4A2, C4), 100 Avant (4A5, C4), 80 (8C2, B4), 80 Avant (8C5, B4), A6 (4A2, C4), A6 Avant (4A5, C4), CABRIOLET (8G7, B4), COUPE (89, 8B)</b> |                   |   |   |                      |    |            |            |        |        |  |  |  |

|  |                         |   |  |  |  |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>80 00012 1 0 000</b> | Ø82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]<br><b>80 00012 1 0 025 82.75 / 80 00012 1 0 050 83.00 / 80 00012 1 0 100 83.50</b> |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                                   |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.                                    |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>        |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove    |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>33308</b>            | IN; 32 x 7 x 95.5 x S - - 45° - VS - 22 - III   |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>81-33101</b>         | IN/EX; 12.05/15 x 7 x 35 B1   |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>81-33103</b>         | IN/EX; 12.08/15 x 7 x 36.5 B1   |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>81-33104</b>         | IN/EX; 12.25/15 x 7 x 36.5 B1   |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>50 005 148</b>       | mechanical; metal   |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>50 005 151</b>       | mechanical; metal, with backhousing   |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5  |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>7.09269.27.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>7.21659.72.0</b>     | fuel pump; in-line; electrical  |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>7.21651.50.0</b>     | fuel pump; in-tank; electrical  |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>7.05817.06.0</b>     | non-return valve (brake booster); pneumatic   |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |  |  |  |  |  |  |  |  |  |  |

|           |   |  |   |   |                      |    |        |        |        |        |  |  |  |
|-----------|---|--|---|---|----------------------|----|--------|--------|--------|--------|--|--|--|
| <b>78</b> |   | <b>82.5</b>  |   |   |                      |    |        |        |        |        |  |  |  |
|           | <b>ACK</b>  | 12.1995 → 07.1998  | B | 6 | 2771 cm <sup>3</sup> | 5V | 142 kW | 193 PS | ε 10,6 | - 86.4 |  |  |  |
|           | <b>A4 (8D2, B5), A6 (4A2, C4), A6 Avant (4A5, C4)</b> |  |   |   |                      |    |        |        |        |        |  |  |  |
|           | <b>79 274 600</b>                                     | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A  |   |   |                      |    |        |        |        |        |  |  |  |
|           | <b>77 698 610</b>                                     | [Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G<br><b>77 698 620 0,50 / 77 698 600 STD</b> |   |   |                      |    |        |        |        |        |  |  |  |
|           | <b>77 704 690</b>                                     | [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B  |   |   |                      |    |        |        |        |        |  |  |  |
|           | <b>77 850 610</b>                                     | [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G<br><b>77 850 620 0,50 / 77 850 600 STD</b> |   |   |                      |    |        |        |        |        |  |  |  |

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|           |   |  |      |                 |  |    |        |        |    |      |
|-----------|---|--|------|-----------------|--|----|--------|--------|----|------|
|           | <b>331107</b>   | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III   |      | <b>MK-6H</b>    | valve cotter; number of notches: 3; valve stem diameter: 6 |    |        |        |    |      |
|           | <b>33413</b>  | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   |      | <b>81-33122</b> | EX; 11.04/ x 6 x 39 G2                                     |    |        |        |    |      |
|           |   |  |      | <b>81-33121</b> | IN/EX; 11.04/ x 6 x 39 B1                                  |    |        |        |    |      |
|           |   |  |      | <b>81-33111</b> | IN/EX; 11.05/ x 6 x 36 B1                                  |    |        |        |    |      |
|           |   |  |      | <b>81-33118</b> | IN/EX; 11.15/ x 6 x 36 B1                                  |    |        |        |    |      |
|           | <b>50 005 112</b>   | mechanical; plastic  |      |                 |  |    |        |        |    |      |
|           | <b>7.07152.45.0</b>   | mechanical; plastic; Impeller diameter: 79.5   |      |                 |  |    |        |        |    |      |
|           | <b>7.09269.21.0</b>   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |      |                 |  |    |        |        |    |      |
|           | <b>7.18259.50.0</b>   | fuel pump; in-tank; electrical   |      |                 |  |    |        |        |    |      |
|           | <b>7.50107.50.0</b>   | fuel pump; in-tank; electrical   |      |                 |  |    |        |        |    |      |
|           | <b>7.50116.50.0</b>   | fuel pump; in-tank; electrical   |      |                 |  |    |        |        |    |      |
|           | <b>7.22017.50.0</b>   | fuel pressure regulator; hydraulic   |      |                 |  |    |        |        |    |      |
|           | <b>7.22184.53.0</b>   | air mass sensor; electrical  |      |                 |  |    |        |        |    |      |
|           | <b>7.05817.06.0</b>   | non-return valve (brake booster); pneumatic  |      |                 |  |    |        |        |    |      |
|           | <b>7.02074.75.0</b>   | water pump auxiliary cooling; electrical   |      |                 |  |    |        |        |    |      |
|           | <b>7.01805.01.0</b>   | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |      |                 |  |    |        |        |    |      |
|           | <b>7.05271.40.0</b>   | lambda sensor; control sensor; heated  |      |                 |  |    |        |        |    |      |
|           | <b>50 006 425</b>   | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |      |                 |  |    |        |        |    |      |
|           | <b>50 006 426</b>   | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |      |                 |  |    |        |        |    |      |
| <b>79</b> |   | <b>82.5</b>  |      |                 |  |    |        |        |    |      |
|           | <b>ACZ</b>  | 07.1993 → 10.1997  | B    | 6               | 2598 cm³   | 2V | 102 kW | 139 PS | 10 | - 81 |
|           | <b>100 (4A2, C4), 100 Avant (4A5, C4), A4 (8D2, B5), A6 (4A2, C4), A6 Avant (4A5, C4)</b> |  |      |                 |  |    |        |        |    |      |
|           | <b>94 492 700</b>   | Cylinder diameter: 82.51; KH: 33.5; BÜ: 0.7; MT: -3; GL: 60.2; piston pin: 21x56; number of piston rings: 3  |      |                 |  |    |        |        |    |      |
|           |   | R  | 1.5  | CR              | G6   |    |        |        |    |      |
|           |   | NM   | 1.75 |                 |  |    |        |        |    |      |
|           |   | DSF  | 3    | CR              |  |    |        |        |    |      |
|           |   | → <b>80 00013 1 0 ...</b>  |      |                 |  |    |        |        |    |      |
|           | <b>80 00013 1 0 000</b>   | Ø82.5; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]  |      |                 |  |    |        |        |    |      |
|           | <b>79 274 600</b>   | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A  |      |                 |  |    |        |        |    |      |
|           | <b>77 698 610</b>   | [Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G  |      |                 |  |    |        |        |    |      |
|           |   | <b>77 698 620 0,50 / 77 698 600 STD</b>  |      |                 |  |    |        |        |    |      |
|           | <b>77 704 690</b>   | [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B  |      |                 |  |    |        |        |    |      |
|           | <b>77 850 610</b>   | [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G  |      |                 |  |    |        |        |    |      |
|           |   | <b>77 850 620 0,50 / 77 850 600 STD</b>  |      |                 |  |    |        |        |    |      |
|           | <b>33416</b>  | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III  |      | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |    |        |        |    |      |
|           | <b>33048</b>  | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |      | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |    |        |        |    |      |
|           | <b>33403</b>  | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III   |      | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |    |        |        |    |      |
|           | <b>33313</b>  | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III   |      | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |    |        |        |    |      |
|           |   |  |      | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |    |        |        |    |      |
|           |   |  |      | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |    |        |        |    |      |
|           |   |  |      | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |    |        |        |    |      |
|           | <b>50 005 166</b>   | mechanical; metal, →ch. 4A-S-026 714   |      |                 |  |    |        |        |    |      |
|           | <b>50 005 112</b>   | mechanical; plastic, <b>2.6, 2.6:</b> mot. 4A-S-026 715→   |      |                 |  |    |        |        |    |      |
|           | <b>7.07152.45.0</b>   | mechanical; plastic; Impeller diameter: 79.5, <b>2.6, 2.6:</b> mot. 4A-S-026 715→  |      |                 |  |    |        |        |    |      |

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|  |                     |   |
|--|---------------------|---|
|  | <b>7.09269.21.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |
|  | <b>7.18259.50.0</b> | fuel pump; in-tank; electrical  |
|  | <b>7.50116.50.0</b> | fuel pump; in-tank; electrical  |
|  | <b>7.05432.12.0</b> | stepper motor; electrical   |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26                          |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26, →mot. A4-S-026 714      |

**80**
**82.5**

|  |   |  |   |                 |  |    |       |        |       |        |
|--|---|--|---|-----------------|--|----|-------|--------|-------|--------|
|  | <b>ADW</b>  | 11.1993 → 01.1996  | B | 4               | 1984 cm <sup>3</sup>                                       | 2V | 79 kW | 107 PS | ε 9,2 | - 92.8 |
|  | <b>80 (8C2, B4), 80 Avant (8C5, B4), A6 (4A2, C4), A6 Avant (4A5, C4)</b> |  |   |                 |  |    |       |        |       |        |
|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                                |   |                 |  |    |       |        |       |        |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.                                 |   |                 |  |    |       |        |       |        |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |   |                 |  |    |       |        |       |        |
|  | <b>77 198 690</b>   | [Set] PL-B SEMI Ø 21.000 / 23.000 / 25.000 / St/B  |   |                 |  |    |       |        |       |        |
|  | <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>     |   |                 |  |    |       |        |       |        |
|  | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove |   |                 |  |    |       |        |       |        |
|  | <b>33416</b>  | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III  |   | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |    |       |        |       |        |
|  | <b>33048</b>  | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |   | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |    |       |        |       |        |
|  | <b>33403</b>  | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III   |   | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |    |       |        |       |        |
|  | <b>33313</b>  | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III   |   | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |    |       |        |       |        |
|  |   |  |   | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |    |       |        |       |        |
|  |   |  |   | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |    |       |        |       |        |
|  |   |  |   | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |    |       |        |       |        |

|  |                     |   |
|--|---------------------|---|
|  | <b>50 005 148</b>   | mechanical; metal   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing                                     |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5                              |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |
|  | <b>7.18259.50.0</b> | fuel pump; in-tank; electrical  |
|  | <b>7.21651.50.0</b> | fuel pump; in-tank; electrical  |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic                                      |

**81**
**82.5**

|  |  |   |   |                 |  |    |            |            |        |        |
|--|--|---|---|-----------------|--|----|------------|------------|--------|--------|
|  | <b>AEJ</b>   | 06.1994 → 07.1996   | B | 6               | 2771 cm <sup>3</sup>                                       | 2V | 120-128 kW | 163-174 PS | ε 10,3 | - 86.4 |
|  | <b>A6 (4A2, C4), A6 Avant (4A5, C4), A8 (4D2, 4D8)</b> |   |   |                 |  |    |            |            |        |        |
|  | <b>80 00012 1 0 000</b>                                | Ø82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]<br><b>80 00012 1 0 025 82.75 / 80 00012 1 0 050 83.00 / 80 00012 1 0 100 83.50</b> |   |                 |  |    |            |            |        |        |
|  | <b>79 274 600</b>                                      | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A   |   |                 |  |    |            |            |        |        |
|  | <b>77 698 610</b>                                      | [Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G<br><b>77 698 620 0,50 / 77 698 600 STD</b>  |   |                 |  |    |            |            |        |        |
|  | <b>77 704 690</b>                                      | [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B   |   |                 |  |    |            |            |        |        |
|  | <b>77 850 610</b>                                      | [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G<br><b>77 850 620 0,50 / 77 850 600 STD</b>  |   |                 |  |    |            |            |        |        |
|  | <b>33416</b>   | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III   |   | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |    |            |            |        |        |
|  | <b>33048</b>   | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |   | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |    |            |            |        |        |
|  | <b>33403</b>   | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III  |   | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |    |            |            |        |        |
|  | <b>33313</b>   | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III  |   | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |    |            |            |        |        |
|  | <b>50 005 166</b>                                      | mechanical; metal, <b>2.8, 2.8 quattro</b> : →ch. 4D-S-000 496, <b>2.8</b> : →ch. 4A-S-026 714  |   |                 |  |    |            |            |        |        |
|  | <b>50 005 112</b>                                      | mechanical; plastic, <b>2.8, 2.8</b> : mot. 4A-S-026 715→, <b>2.8, 2.8 quattro</b> : mot. 4D-S-000 497→                                       |   |                 |  |    |            |            |        |        |

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|  | 7.07152.45.0 | mechanical; plastic; Impeller diameter: 79.5, <b>2.8, 2.8</b> : mot. 4A-S-026 715→, <b>2.8, 2.8 quattro</b> : mot. 4D-S-000 497→   |
|  | 7.09269.21.0 | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |
|  | 7.18259.50.0 | fuel pump; in-tank; electrical   |
|  | 7.22017.50.0 | fuel pressure regulator; hydraulic   |
|  | 7.22184.53.0 | air mass sensor; electrical  |
|  | 7.02074.75.0 | water pump auxiliary cooling; electrical   |
|  | 7.21483.54.0 | electric switchover valve (EGR); electrical  |
|  | 7.01805.01.0 | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |
|  | 50 006 417   | hydraulic; height: 26; Outer Ø: 35; length: 26, mot. A4-S-026 715→   |
|  | 50 006 460   | hydraulic; height: 26; Outer Ø: 35; length: 26, →mot. A4-S-026 714   |

|           |   |   |
|-----------|---|---|
| <b>82</b> |   | <b>82.5</b>   |
|           | AFC   | 09.1991→08.2000 B 6 2771 cm <sup>3</sup> 2V 120-128 kW 163-174 PS 10,3 - 86.4 |
|           | 80 (8C2, B4), A4 (8D2, B5), A6 (4A2, C4), A6 Avant (4A5, C4), CABRIOLET (8G7, B4) |   |

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|  | 80 00012 1 0 000 | Ø82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]<br>80 00012 1 0 025 82.75 / 80 00012 1 0 050 83.00 / 80 00012 1 0 100 83.50 |
|  | 79 274 600       | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A  |
|  | 77 698 610       | [Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G<br>77 698 620 0,50 / 77 698 600 STD  |
|  | 77 704 690       | [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B  |
|  | 77 850 610       | [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G<br>77 850 620 0,50 / 77 850 600 STD  |
|  | 33416            | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III  |
|  | 33048            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |
|  | 33403            | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III   |
|  | 33313            | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III   |
|  | MK-7H            | valve cotter; number of notches: 3; valve stem diameter: 7   |
|  | MK-8H            | valve cotter; number of notches: 3; valve stem diameter: 8   |
|  | 81-3310          | IN/EX; 12.06/15 x 8 x 36.5 B1  |
|  | 81-33103         | IN/EX; 12.08/15 x 7 x 36.5 B1  |
|  | 81-3312          | IN/EX; 12.13/15 x 8 x 36.5 B1  |
|  | 81-33104         | IN/EX; 12.25/15 x 7 x 36.5 B1  |
|  | 81-3311          | IN/EX; 12.2/15 x 8 x 36.5 B1   |

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|  | 50 005 166   | mechanical; metal, →ch. 4A-S-026 714   |
|  | 50 005 112   | mechanical; plastic, mot. 4A-S-026 715→  |
|  | 7.07152.45.0 | mechanical; plastic; Impeller diameter: 79.5, mot. 4A-S-026 715→   |
|  | 7.09269.21.0 | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |
|  | 7.09269.27.0 | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |
|  | 7.50116.50.0 | fuel pump; in-tank; electrical   |
|  | 7.22017.50.0 | fuel pressure regulator; hydraulic   |
|  | 7.22184.53.0 | air mass sensor; electrical  |
|  | 7.02074.75.0 | water pump auxiliary cooling; electrical   |
|  | 7.21483.54.0 | electric switchover valve (EGR); electrical  |
|  | 7.01805.01.0 | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |

|           |   |   |    |                 |  |    |        |        |        |        |  |  |
|-----------|---|---|----|-----------------|--|----|--------|--------|--------|--------|--|--|
| <b>83</b> |   | <b>82.5</b>   |    |                 |  |    |        |        |        |        |  |  |
|           | <b>AGE</b>                              | 10.1997 → 05.2000   | B  | 6               | 2771 cm <sup>3</sup>                                       | 5V | 132 kW | 180 PS | € 10,6 | - 86.4 |  |  |
|           | <b>A6 (4B2, C5), A6 Avant (4B5, C5)</b> |   |    |                 |  |    |        |        |        |        |  |  |
|           | <b>99 942 600</b>                       | Cylinder diameter: 82.51; KH: 30.16; BÜ: 1.12; GL: 52.28; piston pin: 21x56; number of piston rings: 3          |    |                 |  |    |        |        |        |        |  |  |
|           | <b>99 942 620 83.01</b>                 |   |    |                 |  |    |        |        |        |        |  |  |
|           | M 1.2                                   | MO  | G6 |                 |  |    |        |        |        |        |  |  |
|           | M 1.5                                   |   |    |                 |  |    |        |        |        |        |  |  |
|           | DSF 2                                   | CR  | G6 |                 |  |    |        |        |        |        |  |  |
|           | → <b>80 00457 1 0 ...</b>               |   |    |                 |  |    |        |        |        |        |  |  |
|           | <b>80 00457 1 0 000</b>                 | Ø82.5; STD; set: 1; [M G6 MO 1.2] [M IW 1.5] [DSF G6 CR 2]<br><b>80 00457 1 0 050 83.00</b>                     |    |                 |  |    |        |        |        |        |  |  |
|           | <b>79 274 600</b>                       | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A   |    |                 |  |    |        |        |        |        |  |  |
|           | <b>77 698 610</b>                       | [Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G<br><b>77 698 620 0,50 / 77 698 600 STD</b>              |    |                 |  |    |        |        |        |        |  |  |
|           | <b>77 704 690</b>                       | [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B   |    |                 |  |    |        |        |        |        |  |  |
|           | <b>77 850 610</b>                       | [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G<br><b>77 850 620 0,50 / 77 850 600 STD</b>              |    |                 |  |    |        |        |        |        |  |  |
|           | <b>331107</b>                           | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III  |    | <b>MK-6H</b>    | valve cotter; number of notches: 3; valve stem diameter: 6 |    |        |        |        |        |  |  |
|           | <b>33413</b>                            | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III  |    | <b>81-33122</b> | EX; 11.04/ x 6 x 39 G2                                     |    |        |        |        |        |  |  |
|           |   |   |    | <b>81-33121</b> | IN/EX; 11.04/ x 6 x 39 B1                                  |    |        |        |        |        |  |  |
|           |   |   |    | <b>81-33111</b> | IN/EX; 11.05/ x 6 x 36 B1                                  |    |        |        |        |        |  |  |
|           |   |   |    | <b>81-33118</b> | IN/EX; 11.15/ x 6 x 36 B1                                  |    |        |        |        |        |  |  |
|           | <b>50 005 112</b>                       | mechanical; plastic   |    |                 |  |    |        |        |        |        |  |  |
|           | <b>7.07152.45.0</b>                     | mechanical; plastic; Impeller diameter: 79.5  |    |                 |  |    |        |        |        |        |  |  |
|           | <b>7.09269.21.0</b>                     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |    |                 |  |    |        |        |        |        |  |  |
|           | <b>7.09269.31.0</b>                     | length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9; <b>2.8 quattro</b> : mot. 4B-Y-000 001→ |    |                 |  |    |        |        |        |        |  |  |
|           | <b>7.02550.61.0</b>                     | fuel pump; in-tank; electrical  |    |                 |  |    |        |        |        |        |  |  |
|           | <b>7.50107.50.0</b>                     | fuel pump; in-tank; electrical  |    |                 |  |    |        |        |        |        |  |  |
|           | <b>7.50116.50.0</b>                     | fuel pump; in-tank; electrical  |    |                 |  |    |        |        |        |        |  |  |
|           | <b>7.02074.75.0</b>                     | water pump auxiliary cooling; electrical  |    |                 |  |    |        |        |        |        |  |  |
|           | <b>7.05270.94.0</b>                     | lambda sensor; control sensor; heated   |    |                 |  |    |        |        |        |        |  |  |
|           | <b>7.05271.40.0</b>                     | lambda sensor; control sensor; heated   |    |                 |  |    |        |        |        |        |  |  |
|           | <b>50 006 425</b>                       | hydraulic; height: 24; Outer Ø: 24; length: 24, intake  |    |                 |  |    |        |        |        |        |  |  |
|           | <b>50 006 426</b>                       | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust   |    |                 |  |    |        |        |        |        |  |  |

|           |                     |  |   |   |                      |    |            |            |        |        |  |  |
|-----------|---------------------|--|---|---|----------------------|----|------------|------------|--------|--------|--|--|
| <b>84</b> |                     | <b>82.5</b>                                  |   |   |                      |    |            |            |        |        |  |  |
|           | <b>AHA</b>          | 10.1996 → 11.2000                            | B | 6 | 2771 cm <sup>3</sup> | 5V | 142-149 kW | 193-203 PS | € 10,3 | - 86.4 |  |  |
|           | <b>A4 (8D2, B5)</b> |  |   |   |                      |    |            |            |        |        |  |  |
|           | <b>50 005 112</b>   | mechanical; plastic                          |   |   |                      |    |            |            |        |        |  |  |
|           | <b>7.07152.45.0</b> | mechanical; plastic; Impeller diameter: 79.5 |   |   |                      |    |            |            |        |        |  |  |
|           | <b>7.02074.75.0</b> | water pump auxiliary cooling; electrical     |   |   |                      |    |            |            |        |        |  |  |

|           |                     |  |   |                 |  |    |        |        |        |        |  |  |
|-----------|---------------------|--|---|-----------------|--|----|--------|--------|--------|--------|--|--|
| <b>85</b> |                     | <b>82.5</b>  |   |                 |  |    |        |        |        |        |  |  |
|           | <b>ALG</b>          | 08.1997 → 11.2000  | B | 6               | 2771 cm <sup>3</sup>                                       | 5V | 142 kW | 193 PS | € 10,6 | - 86.4 |  |  |
|           | <b>A4 (8D2, B5)</b> |  |   |                 |  |    |        |        |        |        |  |  |
|           | <b>79 274 600</b>   | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A  |   |                 |  |    |        |        |        |        |  |  |
|           | <b>77 698 610</b>   | [Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G<br><b>77 698 620 0,50 / 77 698 600 STD</b> |   |                 |  |    |        |        |        |        |  |  |
|           | <b>77 704 690</b>   | [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B  |   |                 |  |    |        |        |        |        |  |  |
|           | <b>77 850 610</b>   | [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G<br><b>77 850 620 0,50 / 77 850 600 STD</b> |   |                 |  |    |        |        |        |        |  |  |
|           | <b>331107</b>       | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III   |   | <b>MK-6H</b>    | valve cotter; number of notches: 3; valve stem diameter: 6 |    |        |        |        |        |  |  |
|           | <b>33413</b>        | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   |   | <b>81-33122</b> | EX; 11.04/ x 6 x 39 G2                                     |    |        |        |        |        |  |  |
|           |                     |  |   | <b>81-33121</b> | IN/EX; 11.04/ x 6 x 39 B1                                  |    |        |        |        |        |  |  |

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**81-33111** IN/EX; 11.05/ x 6 x 36 B1  
**81-33118** IN/EX; 11.15/ x 6 x 36 B1

|  |                     |  |
|--|---------------------|--|
|  | <b>50 005 112</b>   | mechanical; plastic  |
|  | <b>7.07152.45.0</b> | mechanical; plastic; Impeller diameter: 79.5   |
|  | <b>7.09269.21.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |
|  | <b>7.22184.53.0</b> | air mass sensor; electrical  |
|  | <b>7.21851.31.0</b> | secondary air pump; electrical   |
|  | <b>7.22560.40.0</b> | cut-off secondary air valve; pneumatic   |
|  | <b>7.22560.41.0</b> | cut-off secondary air valve; pneumatic   |
|  | <b>7.02074.75.0</b> | water pump auxiliary cooling; electrical   |
|  | <b>7.01805.01.0</b> | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |
|  | <b>7.05271.40.0</b> | lambda sensor; control sensor; heated  |
|  | <b>50 006 425</b>   | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |
|  | <b>50 006 426</b>   | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |

**86**

**82.5**

|  |              |                   |   |   |                      |    |        |        |      |        |
|--|--------------|-------------------|---|---|----------------------|----|--------|--------|------|--------|
|  | AMX          | 08.1998 → 11.2000 | B | 6 | 2771 cm <sup>3</sup> | 5V | 142 kW | 193 PS | 10,6 | - 86.4 |
|  | A4 (8D2, B5) |                   |   |   |                      |    |        |        |      |        |

|  |                           |  |
|--|---------------------------|--|
|  | <b>99 942 600</b>         | Cylinder diameter: 82.51; KH: 30.16; BÜ: 1.12; GL: 52.28; piston pin: 21x56; number of piston rings: 3 |
|  | <b>99 942 620 83.01</b>   |  |
|  | M 1.2                     | MO G6  |
|  | M 1.5                     |  |
|  | DSF 2                     | CR G6  |
|  | → <b>80 00457 1 0 ...</b> |  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00457 1 0 000</b> | Ø82.5; STD; set: 1; [M G6 MO 1.2] [M IW 1.5] [DSF G6 CR 2]<br><b>80 00457 1 0 050 83.00</b> |
|--|-------------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>79 274 600</b> | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A  |
|  | <b>77 698 610</b> | [Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G<br><b>77 698 620 0,50 / 77 698 600 STD</b> |
|  | <b>77 704 690</b> | [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B  |
|  | <b>77 850 610</b> | [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G<br><b>77 850 620 0,50 / 77 850 600 STD</b> |

|  |               |  |  |                 |  |
|--|---------------|--|--|-----------------|--|
|  | <b>331107</b> | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III |  | <b>MK-6H</b>    | valve cotter; number of notches: 3; valve stem diameter: 6 |
|  | <b>33413</b>  | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III         |  | <b>81-33122</b> | EX; 11.04/ x 6 x 39 G2                                     |
|  |               |  |  | <b>81-33121</b> | IN/EX; 11.04/ x 6 x 39 B1                                  |
|  |               |  |  | <b>81-33111</b> | IN/EX; 11.05/ x 6 x 36 B1                                  |
|  |               |  |  | <b>81-33118</b> | IN/EX; 11.15/ x 6 x 36 B1                                  |

|  |                     |  |
|--|---------------------|--|
|  | <b>50 005 112</b>   | mechanical; plastic                          |
|  | <b>7.07152.45.0</b> | mechanical; plastic; Impeller diameter: 79.5 |
|  | <b>7.50116.50.0</b> | fuel pump; in-tank; electrical               |
|  | <b>7.21851.31.0</b> | secondary air pump; electrical               |
|  | <b>7.22738.08.0</b> | secondary air pump; electrical               |
|  | <b>7.22560.40.0</b> | cut-off secondary air valve; pneumatic       |
|  | <b>7.22560.41.0</b> | cut-off secondary air valve; pneumatic       |
|  | <b>7.02074.75.0</b> | water pump auxiliary cooling; electrical     |
|  | <b>7.05270.95.0</b> | lambda sensor; Diagnosis probe; heated       |
|  | <b>7.05270.94.0</b> | lambda sensor; control sensor; heated        |

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|-----------|---------------------------|--|
|           | <b>50 006 425</b>         | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |
|           | <b>50 006 426</b>         | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |
| <b>87</b> |                           | <b>82.5</b>  |
|           | <b>APR Euro 2</b>         | 08.1998 → 11.2000 B 6 2771 cm <sup>3</sup> 5V 142 kW 193 PS 10,6 - 86.4  |
|           | <b>A4 (8D2, B5)</b>       |  |
|           | <b>99 942 600</b>         | Cylinder diameter: 82.51; KH: 30.16; BÜ: 1.12; GL: 52.28; piston pin: 21x56; number of piston rings: 3   |
|           | <b>99 942 620 83.01</b>   |  |
|           | M 1.2 MO G6               |  |
|           | M 1.5                     |  |
|           | DSF 2 CR G6               |  |
|           | → <b>80 00457 1 0 ...</b> |  |
|           | <b>80 00457 1 0 000</b>   | Ø82.5; STD; set: 1; [M G6 MO 1.2] [M IW 1.5] [DSF G6 CR 2]<br><b>80 00457 1 0 050 83.00</b>  |
|           | <b>79 274 600</b>         | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A  |
|           | <b>77 698 610</b>         | [Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G<br><b>77 698 620 0,50 / 77 698 600 STD</b>   |
|           | <b>77 704 690</b>         | [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B  |
|           | <b>77 850 610</b>         | [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G<br><b>77 850 620 0,50 / 77 850 600 STD</b>   |
|           | <b>331107</b>             | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III   |
|           | <b>33413</b>              | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   |
|           | <b>MK-6H</b>              | valve cotter; number of notches: 3; valve stem diameter: 6   |
|           | <b>81-33122</b>           | EX; 11.04/ x 6 x 39 G2   |
|           | <b>81-33121</b>           | IN/EX; 11.04/ x 6 x 39 B1  |
|           | <b>81-33111</b>           | IN/EX; 11.05/ x 6 x 36 B1  |
|           | <b>81-33118</b>           | IN/EX; 11.15/ x 6 x 36 B1  |
|           | <b>50 005 112</b>         | mechanical; plastic  |
|           | <b>7.07152.45.0</b>       | mechanical; plastic; Impeller diameter: 79.5   |
|           | <b>7.09269.21.0</b>       | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |
|           | <b>7.09269.27.0</b>       | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |
|           | <b>7.09269.31.0</b>       | length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9, mot. 8D-X-200 001→   |
|           | <b>7.50116.50.0</b>       | fuel pump; in-tank; electrical   |
|           | <b>7.02074.75.0</b>       | water pump auxiliary cooling; electrical   |
|           | <b>7.01805.01.0</b>       | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |
|           | <b>7.05270.94.0</b>       | lambda sensor; control sensor; heated  |
|           | <b>50 006 425</b>         | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |
|           | <b>50 006 426</b>         | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |
| <b>88</b> |                           | <b>82.5</b>  |
|           | <b>AQD Euro 2</b>         | 08.1998 → 11.2000 B 6 2771 cm <sup>3</sup> 5V 142 kW 193 PS 10,6 - 86.4  |
|           | <b>A4 (8D2, B5)</b>       |  |
|           | <b>99 942 600</b>         | Cylinder diameter: 82.51; KH: 30.16; BÜ: 1.12; GL: 52.28; piston pin: 21x56; number of piston rings: 3   |
|           | <b>99 942 620 83.01</b>   |  |
|           | M 1.2 MO G6               |  |
|           | M 1.5                     |  |
|           | DSF 2 CR G6               |  |
|           | → <b>80 00457 1 0 ...</b> |  |
|           | <b>80 00457 1 0 000</b>   | Ø82.5; STD; set: 1; [M G6 MO 1.2] [M IW 1.5] [DSF G6 CR 2]<br><b>80 00457 1 0 050 83.00</b>  |
|           | <b>79 274 600</b>         | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A  |
|           | <b>77 698 610</b>         | [Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G<br><b>77 698 620 0,50 / 77 698 600 STD</b>   |
|           | <b>77 704 690</b>         | [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B  |
|           | <b>77 850 610</b>         | [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G<br><b>77 850 620 0,50 / 77 850 600 STD</b>   |

cont...

A

|           |                                  |  |   |                 |  |                        |      |        |
|-----------|----------------------------------|--|---|-----------------|--|------------------------|------|--------|
|           | 331107                           | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III   |   | <b>MK-6H</b>    | valve cotter; number of notches: 3; valve stem diameter: 6 |                        |      |        |
|           | 33413                            | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   |   |                 | <b>81-33122</b>  | EX; 11.04/ x 6 x 39 G2 |      |        |
|           |                                  |  |   | <b>81-33121</b> | IN/EX; 11.04/ x 6 x 39 B1                                  |                        |      |        |
|           |                                  |  |   | <b>81-33111</b> | IN/EX; 11.05/ x 6 x 36 B1                                  |                        |      |        |
|           |                                  |  |   | <b>81-33118</b> | IN/EX; 11.15/ x 6 x 36 B1                                  |                        |      |        |
|           | 50 005 112                       | mechanical; plastic  |   |                 |  |                        |      |        |
|           | 7.07152.45.0                     | mechanical; plastic; Impeller diameter: 79.5   |   |                 |  |                        |      |        |
|           | 7.09269.21.0                     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |   |                 |  |                        |      |        |
|           | 7.09269.31.0                     | length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9, mot. 8D-X-200 001→   |   |                 |  |                        |      |        |
|           | 7.50116.50.0                     | fuel pump; in-tank; electrical   |   |                 |  |                        |      |        |
|           | 7.21851.31.0                     | secondary air pump; electrical   |   |                 |  |                        |      |        |
|           | 7.22738.08.0                     | secondary air pump; electrical   |   |                 |  |                        |      |        |
|           | 7.22560.40.0                     | cut-off secondary air valve; pneumatic   |   |                 |  |                        |      |        |
|           | 7.22560.41.0                     | cut-off secondary air valve; pneumatic   |   |                 |  |                        |      |        |
|           | 7.02074.75.0                     | water pump auxiliary cooling; electrical   |   |                 |  |                        |      |        |
|           | 7.01805.01.0                     | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |   |                 |  |                        |      |        |
|           | 7.05270.94.0                     | lambda sensor; control sensor; heated  |   |                 |  |                        |      |        |
|           | 50 006 425                       | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |   |                 |  |                        |      |        |
|           | 50 006 426                       | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |   |                 |  |                        |      |        |
| <b>89</b> |                                  | <b>82.5</b>  |   |                 |  |                        |      |        |
|           | ATQ                              | 10.1996→11.2000  | B | 6               | 2771 cm³   | 5V 142 kW 193 PS       | 10,1 | - 86.4 |
|           | A4 (8D2, B5)                     |  |   |                 |  |                        |      |        |
|           | 7.50116.50.0                     | fuel pump; in-tank; electrical   |   |                 |  |                        |      |        |
|           | 7.02074.75.0                     | water pump auxiliary cooling; electrical   |   |                 |  |                        |      |        |
| <b>90</b> |                                  | <b>82.5</b>  |   |                 |  |                        |      |        |
|           | ATX                              | 03.1999→10.2000  | B | 6               | 2771 cm³   | 5V 140 kW 190 PS       | 10,6 | - 86.4 |
|           | A4 (8D2, B5), A4 Avant (8D5, B5) |  |   |                 |  |                        |      |        |
|           | 99 942 600                       | Cylinder diameter: 82.51; KH: 30.16; BÜ: 1.12; GL: 52.28; piston pin: 21x56; number of piston rings: 3   |   |                 |  |                        |      |        |
|           | 99 942 620 83.01                 |  |   |                 |  |                        |      |        |
|           | M 1.2 MO G6                      |  |   |                 |  |                        |      |        |
|           | M 1.5                            |  |   |                 |  |                        |      |        |
|           | DSF 2 CR G6                      |  |   |                 |  |                        |      |        |
|           | → 80 00457 1 0 ...               |  |   |                 |  |                        |      |        |
|           | 80 00457 1 0 000                 | Ø82.5; STD; set: 1; [M G6 MO 1.2] [M IW 1.5] [DSF G6 CR 2]<br>80 00457 1 0 050 83.00   |   |                 |  |                        |      |        |
|           | 79 274 600                       | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A  |   |                 |  |                        |      |        |
|           | 77 698 610                       | [Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G<br>77 698 620 0,50 / 77 698 600 STD  |   |                 |  |                        |      |        |
|           | 77 704 690                       | [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B  |   |                 |  |                        |      |        |
|           | 77 850 610                       | [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G<br>77 850 620 0,50 / 77 850 600 STD  |   |                 |  |                        |      |        |
|           | 331107                           | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III   |   | <b>MK-6H</b>    | valve cotter; number of notches: 3; valve stem diameter: 6 |                        |      |        |
|           | 33413                            | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   |   |                 | <b>81-33122</b>  | EX; 11.04/ x 6 x 39 G2 |      |        |
|           |                                  |  |   | <b>81-33121</b> | IN/EX; 11.04/ x 6 x 39 B1                                  |                        |      |        |
|           |                                  |  |   | <b>81-33111</b> | IN/EX; 11.05/ x 6 x 36 B1                                  |                        |      |        |
|           |                                  |  |   | <b>81-33118</b> | IN/EX; 11.15/ x 6 x 36 B1                                  |                        |      |        |

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|--|--|---|
|  | <b>50 005 112</b><br><b>7.07152.45.0</b>   | mechanical; plastic<br>mechanical; plastic; Impeller diameter: 79.5   |
|  | <b>7.09269.21.0</b><br><b>7.09269.31.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6<br>length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9, <b>2.8 quattro</b> , <b>2.8 quattro</b> : mot. 8D-Y-022 961→, <b>2.8</b> , <b>2.8</b> : mot. 8D-X-200 001→ |
|  | <b>7.50116.50.0</b>                        | fuel pump; in-tank; electrical  |
|  | <b>7.02074.75.0</b>                        | water pump auxiliary cooling; electrical  |
|  | <b>7.01805.01.0</b>                        | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical  |
|  | <b>50 006 425</b><br><b>50 006 426</b>     | hydraulic; height: 24; Outer Ø: 24; length: 24, intake<br>hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust   |

**91**
**82.5**

|  |   |                 |   |   |                      |    |           |            |     |        |
|--|---|-----------------|---|---|----------------------|----|-----------|------------|-----|--------|
|  | NF  | 09.1986→09.1991 | B | 5 | 2309 cm <sup>3</sup> | 2V | 97-100 kW | 132-136 PS | ε10 | - 86.4 |
|  | 100 (44, 44Q, C3), 200 (44, 44Q), 200 Avant (44, 44Q) |                 |   |   |                      |    |           |            |     |        |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00013 1 0 000</b> | Ø82.5; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]  |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |
|  | <b>77 206 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620 0,50 / 77 206 630 0,75 / 77 206 600 STD / 77 206 640 1,00</b> |
|  | <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>                                       |
|  | <b>77 232 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove, mot. ch 44 M 000 001→  |
|  | <b>87 323 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, →mot. ch 44 L 300 000   |
|  | <b>87 454 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>                   |

|  |              |   |  |                |  |
|--|--------------|---|--|----------------|--|
|  | <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39123</b> | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III        |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>39136</b> | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  |              |   |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  |              |   |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|--|-------------------|--|

**92**
**82.5**

|  |   |                 |   |   |                      |    |           |            |     |        |
|--|---|-----------------|---|---|----------------------|----|-----------|------------|-----|--------|
|  | NG  | 04.1987→12.1996 | B | 5 | 2309 cm <sup>3</sup> | 2V | 97-100 kW | 132-136 PS | ε10 | - 86.4 |
|  | 80 (89, 89Q, 8A, B3), 80 (8C2, B4), 80 Avant (8C5, B4), 90 (89, 89Q, 8A, B3), CABRIOLET (8G7, B4), COUPE (89, 8B) |                 |   |   |                      |    |           |            |     |        |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00013 1 0 000</b> | Ø82.5; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]  |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |
|  | <b>77 206 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620 0,50 / 77 206 630 0,75 / 77 206 600 STD / 77 206 640 1,00</b> |
|  | <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>                                       |
|  | <b>77 232 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove, mot. ch 44 M 000 001→  |
|  | <b>87 323 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, →mot. ch 44 L 300 000   |
|  | <b>87 454 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>                   |

|  |              |   |  |                |  |
|--|--------------|---|--|----------------|--|
|  | <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39123</b> | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III        |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>39136</b> | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  |              |   |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  |              |   |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

cont...



**A**

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical |
|  | <b>7.21651.50.0</b> | fuel pump; in-tank; electrical |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|--|---------------------|--|

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|  | <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|--|-------------------|--|

|           |  |                   |   |   |                      |    |        |        |        |      |
|-----------|--|-------------------|---|---|----------------------|----|--------|--------|--------|------|
| <b>93</b> |  | <b>84.5</b>       |   |   |                      |    |        |        |        |      |
|           | <b>ABH</b>   | 10.1991 → 02.1994 | B | 8 | 4172 cm <sup>3</sup> | 4V | 206 kW | 280 PS | ⌀ 10,6 | - 93 |
|           | <b>100 (4A2, C4), 100 Avant (4A5, C4), V8 (441, 442, 4C2, 4C8)</b> |                   |   |   |                      |    |        |        |        |      |

|  |              |   |  |              |  |
|--|--------------|---|--|--------------|--|
|  | <b>33050</b> | EX; 28 x 7 x 98.2 x A/S - Cr - 45° - VS - 9 - III |  | <b>RK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |
|--|--------------|---|--|--------------|--|

|  |              |  |  |                 |                             |
|--|--------------|--|--|-----------------|-----------------------------|
|  | <b>33125</b> | IN; 32 x 7 x 95.5 x S - - 45° - VS - 9 - III |  | <b>81-33100</b> | IN/EX; 12.08/15 x 7 x 38 B1 |
|--|--------------|--|--|-----------------|-----------------------------|

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.18259.50.0</b> | fuel pump; in-tank; electrical |
|--|---------------------|--------------------------------|

|  |                     |                                    |
|--|---------------------|------------------------------------|
|  | <b>7.22017.50.0</b> | fuel pressure regulator; hydraulic |
|--|---------------------|------------------------------------|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|--|---------------------|--|

|           |                      |                   |   |   |                      |    |            |            |        |      |
|-----------|----------------------|-------------------|---|---|----------------------|----|------------|------------|--------|------|
| <b>94</b> |                      | <b>84.5</b>       |   |   |                      |    |            |            |        |      |
|           | <b>ABZ</b>           | 03.1994 → 07.1996 | B | 8 | 4172 cm <sup>3</sup> | 4V | 220-224 kW | 299-305 PS | ⌀ 10,8 | - 93 |
|           | <b>A8 (4D2, 4D8)</b> |                   |   |   |                      |    |            |            |        |      |

|  |                 |                             |
|--|-----------------|-----------------------------|
|  | <b>81-33101</b> | IN/EX; 12.05/15 x 7 x 35 B1 |
|--|-----------------|-----------------------------|

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|--|---------------------|--|
|  | <b>7.01805.01.0</b> | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |
|--|---------------------|--|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.05270.88.0</b> | lambda sensor; control sensor; heated |
|--|---------------------|---------------------------------------|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|--|-------------------|--|

|           |   |                   |   |   |                      |    |        |        |        |      |
|-----------|---|-------------------|---|---|----------------------|----|--------|--------|--------|------|
| <b>95</b> |   | <b>84.5</b>       |   |   |                      |    |        |        |        |      |
|           | <b>AEC</b>                              | 06.1994 → 12.1997 | B | 8 | 4172 cm <sup>3</sup> | 4V | 213 kW | 290 PS | ⌀ 10,8 | - 93 |
|           | <b>A6 (4A2, C4), A6 Avant (4A5, C4)</b> |                   |   |   |                      |    |        |        |        |      |

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.18259.50.0</b> | fuel pump; in-tank; electrical |
|--|---------------------|--------------------------------|

|  |                     |                       |
|--|---------------------|-----------------------|
|  | <b>7.05270.96.0</b> | lambda sensor; heated |
|--|---------------------|-----------------------|

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|--|-------------------|--|
|  | <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|--|-------------------|--|

|           |                      |                   |   |   |                      |    |        |        |          |      |
|-----------|----------------------|-------------------|---|---|----------------------|----|--------|--------|----------|------|
| <b>96</b> |                      | <b>84.5</b>       |   |   |                      |    |        |        |          |      |
|           | <b>AEM</b>           | 03.1994 → 07.1996 | B | 8 | 4172 cm <sup>3</sup> | 4V | 180 kW | 245 PS | ⌀ 10,8:1 | - 93 |
|           | <b>AGH</b>           | 07.1995 → 09.1998 | B | 8 | 4172 cm <sup>3</sup> | 4V | 210 kW | 285 PS | ⌀ 10,8:1 | - 93 |
|           | <b>AKG</b>           | 03.1994 → 11.1998 | B | 8 | 4172 cm <sup>3</sup> | 4V | 220 kW | 299 PS | ⌀ 10,8:1 | - 93 |
|           | <b>A8 (4D2, 4D8)</b> |                   |   |   |                      |    |        |        |          |      |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.01805.01.0</b> | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |
|--|---------------------|--|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.05270.88.0</b> | lambda sensor; control sensor; heated |
|--|---------------------|---------------------------------------|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|--|-------------------|--|

| <b>97</b> |   | <b>84.5</b>  |   |   |                      |    |        |        |         |        |  |
|-----------|---|--|---|---|----------------------|----|--------|--------|---------|--------|--|
|           | <b>AEW</b>                              | 07.1995 → 12.1998  | B | 8 | 3697 cm <sup>3</sup> | 4V | 169 kW | 230 PS | λ10,8   | - 82.4 |  |
|           | <b>AHC</b>                              | 07.1996 → 06.1999  | B | 8 | 4172 cm <sup>3</sup> | 4V | 250 kW | 340 PS | λ11,6   | - 93   |  |
|           | <b>AKH</b>                              | 07.1996 → 06.1999  | B | 8 | 4172 cm <sup>3</sup> | 4V | 250 kW | 340 PS | λ11,6:1 | - 93   |  |
|           | <b>AKJ</b>                              | 07.1995 → 11.1998  | B | 8 | 3697 cm <sup>3</sup> | 4V | 169 kW | 230 PS | λ10,8:1 | - 82.4 |  |
|           | <b>A8 (4D2, 4D8)</b>                    |  |   |   |                      |    |        |        |         |        |  |
|           | <b>7.01805.01.0</b>                     | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |   |   |                      |    |        |        |         |        |  |
|           | <b>7.05270.88.0</b>                     | lambda sensor; control sensor; heated  |   |   |                      |    |        |        |         |        |  |
| <b>98</b> |   | <b>84.5</b>  |   |   |                      |    |        |        |         |        |  |
|           | <b>AHK</b>                              | 04.1996 → 12.1997  | B | 8 | 4172 cm <sup>3</sup> | 4V | 240 kW | 326 PS | λ11,6   | - 93   |  |
|           | <b>A6 (4A2, C4), A6 Avant (4A5, C4)</b> |  |   |   |                      |    |        |        |         |        |  |
|           | <b>7.21651.50.0</b>                     | fuel pump; in-tank; electrical   |   |   |                      |    |        |        |         |        |  |
|           | <b>7.22017.50.0</b>                     | fuel pressure regulator; hydraulic   |   |   |                      |    |        |        |         |        |  |
|           | <b>7.01805.01.0</b>                     | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |   |   |                      |    |        |        |         |        |  |
|           | <b>7.05270.96.0</b>                     | lambda sensor; heated  |   |   |                      |    |        |        |         |        |  |
| <b>99</b> |   | <b>84.5</b>  |   |   |                      |    |        |        |         |        |  |
|           | <b>ARU</b>                              | 02.1999 → 04.2000  | B | 8 | 4172 cm <sup>3</sup> | 5V | 175 kW | 238 PS | λ10,8:1 | - 93   |  |
|           | <b>A8 (4D2, 4D8)</b>                    |  |   |   |                      |    |        |        |         |        |  |
|           | <b>7.21851.32.0</b>                     | secondary air pump; electrical   |   |   |                      |    |        |        |         |        |  |
|           | <b>7.22560.40.0</b>                     | cut-off secondary air valve; pneumatic   |   |   |                      |    |        |        |         |        |  |
|           | <b>7.22560.41.0</b>                     | cut-off secondary air valve; pneumatic   |   |   |                      |    |        |        |         |        |  |
|           | <b>7.05270.97.0</b>                     | lambda sensor; Diagnosis probe; heated   |   |   |                      |    |        |        |         |        |  |

# AUSTIN (BLMC)

| A      |   | Cyl. |  |           | cm <sup>3</sup> |   | Comp. | kW    | PS     | Pos |
|--------|---|------|--|-----------|-----------------|---|-------|-------|--------|-----|
|        |   |      |  | mm        |                 |   | Ratio |       |        |     |
| 20 H   | B | 4    |  | 84,5 x 89 | 1994            | 2 | 9,1:1 | 69-83 | 94-113 | 1   |
| 20 HSC | B | 4    |  | 84,5 x 89 | 1994            | 2 | 9,1:1 | 74    | 101    | 2   |

# AUSTIN (BLMC)

|                     |                   |        | Pos |   |  |  | Pos | A |
|---------------------|-------------------|--------|-----|---|--|--|-----|---|
|                     |                   |        |     |   |  |  |     |   |
| MONTEGO Estate (XE) |                   |        |     |   |  |  |     |   |
| 2.0                 | 10.1984 → 08.1991 | 20 H   | B   | 1 |  |  |     |   |
| 2.0                 | 10.1984 → 08.1991 | 20 HSC | B   | 2 |  |  |     |   |
| 2.0 HLI             | 10.1984 → 09.1992 | 20 H   | B   | 1 |  |  |     |   |

# AUSTIN (BLMC)

A

1

84.5



20 H

10.1984 → 09.1992

B

4

1994 cm<sup>3</sup>

2V

69-83 kW

94-113 PS

9,1:1

- 89

MONTEGO Estate (XE)

81-88005

IN/EX; 12.08/ x 7.49 x 38.9 G1



7.21287.53.0

fuel pump; in-line; electrical

2

84.5



20 HSC

10.1984 → 08.1991

B

4

1994 cm<sup>3</sup>

2V

74 kW

101 PS

9,1:1

- 89




MONTEGO Estate (XE)

81-88005

IN/EX; 12.08/ x 7.49 x 38.9 G1



# AUTOBIANCHI

|  |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS    | Pos | A |
|---|---|------|--|-----------------|---|------------------|-------|-------|-----|---|
|   |   |      |  |                 |   |                  |       |       |     |   |
| 156 A2.000  | B | 4    | 70 x 64,9  | 999             | 2   | 9,8              | 33    | 45    | 1   |   |
| 156 A3.000  | B | 4    | 70 x 64,9  | 999             | 2   | 9,8              | 32-37 | 44-50 | 2   |   |
| 156A.000  | B | 4    | 76 x 57,8  | 1049            | 2   | 9,5              | 38-41 | 52-56 | 6   |   |
| 156A2.246   | B | 4    | 70 x 64,9  | 999             | 2   | 9,5              | 33    | 45    | 3   |   |
| 156C.000  | B | 4    | 70 x 72  | 1108            | 2   | 9,6:1            | 42    | 57    | 4   |   |
| 156C.046  | B | 4    | 70 x 72  | 1108            | 2   | 9,6              | 42    | 57    | 5   |   |



# AUTOBIANCHI

| A            |                   |            | Pos |   |  | Pos |
|--------------|-------------------|------------|-----|---|--|-----|
|              |                   |            |     |   |  |     |
| Y10          |                   |            |     |   |  |     |
| 1.0          | 03.1985 → 10.1995 | 156 A2.000 | B   | 1 |  |     |
| 1.0          | 03.1985 → 10.1995 | 156A.000   | B   | 6 |  |     |
| 1.0 4WD      | 12.1986 → 10.1995 | 156 A3.000 | B   | 2 |  |     |
| 1.0 Cat      | 10.1987 → 10.1995 | 156A2.246  | B   | 3 |  |     |
| 1.1          | 06.1989 → 10.1995 | 156C.000   | B   | 4 |  |     |
| 1.1 4WD      | 06.1989 → 10.1995 | 156C.000   | B   | 4 |  |     |
| 1.1 i.e. Cat | 09.1990 → 10.1995 | 156C.046   | B   | 5 |  |     |

|          |                         |  |                   |   |   |                      |    |          |          |        |        |  |
|----------|-------------------------|--|-------------------|---|---|----------------------|----|----------|----------|--------|--------|--|
| <b>1</b> |                         | <b>70</b>  |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>156 A2.000</b>       |  | 03.1985 → 10.1995 | B | 4 | 999 cm <sup>3</sup>  | 2V | 33 kW    | 45 PS    | ϕ9,8   | - 64.9 |  |
|          | <b>Y10</b>              |  |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>17055</b>            | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -  |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>81-1755</b>          | IN/EX; 13/ x 7 x 42.2 G1   |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>7.28669.01.0</b>     | mechanical   |                   |   |   |                      |    |          |          |        |        |  |
|          |                         |  |                   |   |   |                      |    |          |          |        |        |  |
| <b>2</b> |                         | <b>70</b>  |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>156 A3.000</b>       |  | 12.1986 → 10.1995 | B | 4 | 999 cm <sup>3</sup>  | 2V | 32-37 kW | 44-50 PS | ϕ9,8   | - 64.9 |  |
|          | <b>Y10</b>              |  |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>17055</b>            | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -  |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>81-1755</b>          | IN/EX; 13/ x 7 x 42.2 G1   |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>7.28669.01.0</b>     | mechanical   |                   |   |   |                      |    |          |          |        |        |  |
|          |                         |  |                   |   |   |                      |    |          |          |        |        |  |
| <b>3</b> |                         | <b>70</b>  |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>156A2.246</b>        |  | 10.1987 → 10.1995 | B | 4 | 999 cm <sup>3</sup>  | 2V | 33 kW    | 45 PS    | ϕ9,5   | - 64.9 |  |
|          | <b>Y10</b>              |  |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>17055</b>            | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -  |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>81-1755</b>          | IN/EX; 13/ x 7 x 42.2 G1   |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>7.28669.01.0</b>     | mechanical   |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>7.02700.70.0</b>     | fuel pump; in-tank; electrical   |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>7.21773.50.0</b>     | fuel pump; mechanical  |                   |   |   |                      |    |          |          |        |        |  |
| <b>4</b> |                         | <b>70</b>  |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>156C.000</b>         |  | 06.1989 → 10.1995 | B | 4 | 1108 cm <sup>3</sup> | 2V | 42 kW    | 57 PS    | ϕ9,6:1 | - 72   |  |
|          | <b>Y10</b>              |  |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>17055</b>            | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -  |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>81-1755</b>          | IN/EX; 13/ x 7 x 42.2 G1   |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>7.28669.01.0</b>     | mechanical   |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>7.02700.70.0</b>     | fuel pump; in-tank; electrical   |                   |   |   |                      |    |          |          |        |        |  |
| <b>5</b> |                         | <b>70</b>  |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>156C.046</b>         |  | 09.1990 → 10.1995 | B | 4 | 1108 cm <sup>3</sup> | 2V | 42 kW    | 57 PS    | ϕ9,6   | - 72   |  |
|          | <b>Y10</b>              |  |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>94 910 700</b>       | Cylinder diameter: 70; KH: 30; MT: -1.8; GL: 50; piston pin: 18x53; K; number of piston rings: 3                   |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>94 910 710 70.40</b> |  |                   |   |   |                      |    |          |          |        |        |  |
|          |                         | R 1.2 CR G6  |                   |   |   |                      |    |          |          |        |        |  |
|          |                         | M 1.2 G6   |                   |   |   |                      |    |          |          |        |        |  |
|          |                         | SSF 2.5  |                   |   |   |                      |    |          |          |        |        |  |
|          |                         | → <b>80 00513 1 0 ...</b>  |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>80 00513 1 0 000</b> | Ø70; STD; set: 1; [R G6 CR 1.2] [M G6 1.2] [SSF 2.5]   |                   |   |   |                      |    |          |          |        |        |  |
|          |                         | <b>80 00513 1 0 040 70.40</b>  |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>17055</b>            | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -  |                   |   |   |                      |    |          |          |        |        |  |
|          | <b>81-1755</b>          | IN/EX; 13/ x 7 x 42.2 G1   |                   |   |   |                      |    |          |          |        |        |  |
|          |                         |  |                   |   |   |                      |    |          |          |        |        |  |

cont...

A



7.28669.01.0 mechanical



7.02700.70.0 fuel pump; in-tank; electrical



7.02604.59.0 lambda sensor; control sensor; heated

6

76



156A.000

03.1985 → 10.1995 B 4 1049 cm<sup>3</sup> 2V 38-41 kW 52-56 PS 9,5 - 57.8

Y10



RK-8 valve cotter; number of notches: 1; valve stem diameter: 8



81-1755

IN/EX; 13/ x 7 x 42.2 G1








7.28669.01.0 mechanical

# BAJAJ TEMPO

|       | Cyl. | mm         | cm <sup>3</sup> | 2 | Comp. Ratio<br>ε | kW | PS | Pos |
|-------|------|------------|-----------------|---|------------------|----|----|-----|
|       |      |            |                 |   |                  |    |    |     |
| OM601 | D 5  | 90,9 x 100 | 3246            | 2 |                  | 50 | 68 | 1   |

**B**

# BAJAJ TEMPO

|    |  | Pos   |  |  | Pos |
|---|---|-------|--|---|-----|
| <div style="display: flex; align-items: center;"> <div style="background-color: black; color: white; padding: 2px 5px; font-weight: bold; margin-right: 10px;">B</div>  </div> |   |       |  |   |     |
| <div style="display: flex; align-items: flex-start;"> <div style="background-color: black; color: white; padding: 2px 5px; font-weight: bold; margin-right: 10px;">TEMPO Pickup</div> </div>  |   |       |  |   |     |
| 3.2 Di  | 08.1989 → 12.1994   | OM601 | D  |   | 1   |




|          |                     |   |   |   |                      |    |       |       |   |     |
|----------|---------------------|---|---|---|----------------------|----|-------|-------|---|-----|
| <b>1</b> | <b>90.9</b>         |   |   |   |                      |    |       |       |   |     |
|          | <b>OM601</b>        | 08.1989 → 12.1994   | D | 5 | 3246 cm <sup>3</sup> | 2V | 50 kW | 68 PS | - | 100 |
|          | <b>TEMPO Pickup</b> |   |   |   |                      |    |       |       |   |     |
|          | <b>78 662 610</b>   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |   |   |                      |    |       |       |   |     |
|          | <b>87 231 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B<br><b>87 231 620 0,50 / 87 231 630 0,75 / 87 231 600 STD</b> |   |   |                      |    |       |       |   |     |
|          | <b>87 322 690</b>   | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B   |   |   |                      |    |       |       |   |     |
|          | <b>87 435 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b>                                  |   |   |                      |    |       |       |   |     |

**B**



# BERTONE

**B**

|                 |   |   |  | Cyl. |  | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW | PS  | Pos |
|-----------------|---|---|---|------|---|-----------------|---|------------------|----|-----|-----|
| BMW M20 B20     | B | 6 |   | 6    | 80 x 66   | 1991            | 2   | 9,4              | 95 | 129 | 1   |
| BMW M20 B20 Kat | B | 6 |   | 6    | 80 x 66   | 1991            | 2   | 8,8              | 95 | 129 | 2   |
| BMW M20 B27     | B | 6 |   | 6    | 84 x 81   | 2693            | 2   | 8,5              | 95 | 129 | 3   |

|                    |                   | Pos               |   |  | Pos |   |
|--------------------|-------------------|-------------------|---|--|-----|---|
| <b>FREECLIMBER</b> |                   |                   | <div style="background-color: black; color: white; text-align: center; padding: 5px; font-weight: bold; font-size: 24px;">B</div> |  |     |   |
| 2.0                | 12.1990 → 12.1993 | BMW M20 B20 B     |   |  |     | 1 |
| 2.0 Cat            | 12.1990 → 12.1993 | BMW M20 B20 Kat B |   |  |     | 2 |
| 2.7                | 06.1989 → 12.1993 | BMW M20 B27 B     |   |  |     | 3 |

B

|          |                         |   |
|----------|-------------------------|---|
| <b>1</b> |                         | <b>80</b>   |
|          | <b>BMW M20 B20</b>      | 12.1990 → 12.1993 B 6 1991 cm <sup>3</sup> 2V 95 kW 129 PS 8,4 - 66   |
|          | <b>FREECLIMBER</b>      |   |
|          | <b>80 00016 1 1 000</b> | Ø80.01; STD; set: 1; [R G6 IF CR 1.5] [NM 2] [SLF ST CR 3.5]<br><b>80 00016 1 1 025 80.25 / 80 00016 1 1 050 80.50</b>  |
|          | <b>87 329 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B   |
|          | <b>87 369 610</b>       | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br><b>87 369 620 0,50 / 87 369 600 STD</b> , 180° oil groove                       |
|          | <b>87 490 610</b>       | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br><b>87 490 620 0,50 / 87 490 630 0,75 / 87 490 600 STD / 87 490 640 1,00</b>  |
|          | <b>87 491 611</b>       | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.622 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.622 St/B/G<br><b>87 491 621 0,50 / 87 491 631 0,75 / 87 491 601 STD</b> , 360° oil groove |
|          | <b>1156</b>             | EX; 34 x 7 x 102.5 x A/S - Cr - 45° - VS - 22 - III   |
|          | <b>1155</b>             | IN; 40 x 7 x 102.5 x S - - 45° - 22 - III<br>for compressor   |
|          | <b>MK-7H</b>            | valve cotter; number of notches: 3; valve stem diameter: 7  |
|          | <b>81-1159</b>          | IN/EX; 13.14/ x 7 x 45 B1   |
|          | <b>81-1160</b>          | IN/EX; 13.24/ x 7 x 45 B1   |
|          | <b>81-1161</b>          | IN/EX; 13.34/ x 7 x 45 B1   |
|          | <b>81-1158</b>          | IN/EX; 13/ x 7 x 45 B1  |
|          | <b>50 005 510</b>       | mechanical; metal   |

|          |                         |   |
|----------|-------------------------|---|
| <b>2</b> |                         | <b>80</b>   |
|          | <b>BMW M20 B20 Kat</b>  | 12.1990 → 12.1993 B 6 1991 cm <sup>3</sup> 2V 95 kW 129 PS 8,8 - 66   |
|          | <b>FREECLIMBER</b>      |   |
|          | <b>80 00016 1 1 000</b> | Ø80.01; STD; set: 1; [R G6 IF CR 1.5] [NM 2] [SLF ST CR 3.5]<br><b>80 00016 1 1 025 80.25 / 80 00016 1 1 050 80.50</b>  |
|          | <b>87 329 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B   |
|          | <b>87 369 610</b>       | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br><b>87 369 620 0,50 / 87 369 600 STD</b> , 180° oil groove                       |
|          | <b>87 490 610</b>       | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br><b>87 490 620 0,50 / 87 490 630 0,75 / 87 490 600 STD / 87 490 640 1,00</b>  |
|          | <b>87 491 611</b>       | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.622 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.622 St/B/G<br><b>87 491 621 0,50 / 87 491 631 0,75 / 87 491 601 STD</b> , 360° oil groove |
|          | <b>1156</b>             | EX; 34 x 7 x 102.5 x A/S - Cr - 45° - VS - 22 - III   |
|          | <b>1155</b>             | IN; 40 x 7 x 102.5 x S - - 45° - 22 - III<br>for compressor   |
|          | <b>MK-7H</b>            | valve cotter; number of notches: 3; valve stem diameter: 7  |
|          | <b>81-1159</b>          | IN/EX; 13.14/ x 7 x 45 B1   |
|          | <b>81-1160</b>          | IN/EX; 13.24/ x 7 x 45 B1   |
|          | <b>81-1161</b>          | IN/EX; 13.34/ x 7 x 45 B1   |
|          | <b>81-1158</b>          | IN/EX; 13/ x 7 x 45 B1  |
|          | <b>50 006 232</b>       | CAM, chilled cast iron  |
|          | <b>50 005 018</b>       | mechanical; metal   |




|          |                    |   |
|----------|--------------------|---|
| <b>3</b> |                    | <b>84</b>   |
|          | <b>BMW M20 B27</b> | 06.1989 → 12.1993 B 6 2693 cm <sup>3</sup> 2V 95 kW 129 PS 8,5 - 81   |
|          | <b>FREECLIMBER</b> |   |
|          | <b>87 329 690</b>  | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B   |
|          | <b>87 369 610</b>  | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br><b>87 369 620 0,50 / 87 369 600 STD</b> , 180° oil groove                       |
|          | <b>87 490 610</b>  | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br><b>87 490 620 0,50 / 87 490 630 0,75 / 87 490 600 STD / 87 490 640 1,00</b>  |
|          | <b>87 491 611</b>  | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.622 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.622 St/B/G<br><b>87 491 621 0,50 / 87 491 631 0,75 / 87 491 601 STD</b> , 360° oil groove |
|          | <b>1156</b>        | EX; 34 x 7 x 102.5 x A/S - Cr - 45° - VS - 22 - III   |
|          | <b>1155</b>        | IN; 40 x 7 x 102.5 x S - - 45° - 22 - III<br>for compressor   |
|          | <b>MK-7H</b>       | valve cotter; number of notches: 3; valve stem diameter: 7  |
|          | <b>81-1159</b>     | IN/EX; 13.14/ x 7 x 45 B1   |
|          | <b>81-1160</b>     | IN/EX; 13.24/ x 7 x 45 B1   |

cont...

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|                |                           |
|----------------|---------------------------|
| <b>81-1161</b> | IN/EX; 13.34/ x 7 x 45 B1 |
| <b>81-1158</b> | IN/EX; 13/ x 7 x 45 B1    |

**B**







|  |       |    | Cyl. |  | mm   | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS | Pos |
|---|-------|----|------|---|------|-----------------|---|------------------|---------|----|-----|
| M10 B16 (16A)   | B     | 4  | 4    | 84 x 71   | 1573 | 2               | 8-9,5   | 55-77            | 75-105  | 10 |     |
| M20 B20   | B     | 6  | 6    | 80 x 66   | 1990 | 2               | 8,8-9,9   | 90-110           | 122-150 | 1  |     |
| M20 B20 (206EB)   | B     | 6  | 6    | 80 x 66   | 1990 | 2               | 8,8-9,9   | 90-110           | 122-150 | 2  |     |
| M20 B20 (206KA)   | B     | 6  | 6    | 80 x 66   | 1990 | 2               | 8,8-9,9   | 90-110           | 122-150 | 3  |     |
| M20 B25 (256E1)   | B     | 6  | 6    | 84 x 75   | 2494 | 2               | 8,8-9,7   | 125-126          | 170-171 | 11 |     |
| M20 B25 (256E2)   | B     | 6  | 6    | 84 x 75   | 2494 | 2               | 8,8-9,7   | 125-141          | 170-192 | 11 |     |
| M20 B25 (256EX)   | B     | 6  | 6    | 84 x 75   | 2494 | 2               | 8,8-9,7   | 125-126          | 170-171 | 11 |     |
| M20 B25 (256K1)   | B     | 6  | 6    | 84 x 75   | 2494 | 2               | 8,8-9,7   | 125-126          | 170-171 | 11 |     |
| M21 D24 (246TB)   | D (A) | 6  | 6    | 80 x 81   | 2443 | 2               | 22  | 85               | 115     | 4  |     |
| M30 B30 (306KA)   | B     | 6  | 6    | 89 x 80   | 2986 | 2               | 9-9,2   | 131-147          | 178-200 | 36 |     |
| M40 B16 (164E1)   | B     | 4  | 4    | 84 x 72   | 1596 | 2               | 9   | 73-75            | 99-102  | 12 |     |
| M40 B18 (184E1)   | B     | 4  | 4    | 84 x 81   | 1796 | 2               | 8,8   | 83-85            | 113-116 | 13 |     |
| M40 B18 C   | B     | 4  | 4    | 84 x 81   | 1796 | 2               | 8,8   | 103              | 140     | 14 |     |
| M41 D17 (174T1)   | D (A) | 4  | 4    | 80 x 82,8   | 1665 | 2               | 22  | 66               | 90      | 5  |     |
| M42 B18 (184S1)   | B     | 4  | 4    | 84 x 81   | 1796 | 4               | 10  | 100-103          | 136-140 | 15 |     |
| M43 B16 (164E2)   | BG    | 4  | 4    | 84 x 72   | 1596 | 2               | 9,7   | 75-77            | 102-105 | 16 |     |
| M43 B18 (184E2) KAT   | AB    | 4  | 4    | 84 x 81   | 1796 | 2               | 9,7   | 83-85            | 113-116 | 17 |     |
| M43 B18 Gas KAT   | GF    | 4  | 4    | 84 x 81   | 1796 | 2               | 9,7:1   | 85               | 115     | 27 |     |
| M43 B19 (194E1)   | B     | 4  | 4    | 85 x 83,5   | 1895 | 2               | 9,7   | 77-87            | 105-118 | 28 |     |
| M44 B19 (194S1)   | B     | 4  | 4    | 85 x 83,5   | 1895 | 4               | 10  | 103              | 140     | 29 |     |
| M50 B20 (206S1)   | B     | 6  | 6    | 80 x 66   | 1990 | 4               | 10,5  | 110              | 150     | 6  |     |
| M50 B20 (206S2)   | B     | 6  | 6    | 80 x 66   | 1990 | 4               | 11  | 110              | 150     | 6  |     |
| M50 B25 (256S1)   | B     | 6  | 6    | 84 x 75   | 2494 | 4               | 10  | 141              | 192     | 18 |     |
| M50 B25 (256S2)   | B     | 6  | 6    | 84 x 75   | 2494 | 4               | 10,5  | 141              | 192     | 18 |     |
| M51 D25 (256T1)   | D (A) | 6  | 6    | 80 x 82,8   | 2497 | 2               | 22  | 85-105           | 115-143 | 7  |     |
| M52 B20 (206S3)   | B     | 6  | 6    | 80 x 66   | 1990 | 4               | 11  | 100-110          | 136-150 | 8  |     |
| M52 B20 (206S4)   | B     | 6  | 6    | 80 x 66   | 1990 | 4               | 11  | 100-110          | 136-150 | 9  |     |
| M52 B25 (256S3)   | B     | 6  | 6    | 84 x 75   | 2494 | 4               | 10,2-10,5   | 120-141          | 163-192 | 19 |     |
| M52 B25 (256S4)   | B     | 6  | 6    | 84 x 75   | 2494 | 4               | 10,2-10,5   | 120-141          | 163-192 | 20 |     |
| M52 B28 (286S1)   | B     | 6  | 6    | 84 x 84   | 2793 | 4               | 10,2  | 141-143          | 192-194 | 21 |     |
| M52 B28 (286S2)   | B     | 6  | 6    | 84 x 84   | 2793 | 4               | 10,2  | 141-144          | 192-196 | 22 |     |
| M57 D30 (306D1)   | D (A) | 6  | 6    | 84 x 88   | 2926 | 4               | 17  | 135-142          | 184-193 | 23 |     |
| M60 B30 (308S1)   | B     | 8  | 8    | 84 x 67,6   | 2997 | 4               | 10,5  | 155-160          | 211-218 | 24 |     |
| M60 B40 (408S1)   | B     | 8  | 8    | 89 x 80   | 3982 | 4               | 10  | 210              | 286     | 37 |     |
| M62 B35 (358S1)   | B     | 8  | 8    | 84 x 78,9   | 3498 | 4               | 10  | 173              | 235     | 25 |     |
| M62 B35 (358S2)   | B     | 8  | 8    | 84 x 78,9   | 3498 | 4               | 10  | 173-180          | 235-245 | 25 |     |
| M62 B44 (448S1)   | B     | 8  | 8    | 92 x 82,7   | 4398 | 4               | 10  | 210              | 286     | 38 |     |
| M70 B50 (5012A)   | B     | 12 | 12   | 84 x 75   | 4988 | 2               | 8,8   | 220-230          | 300-313 | 26 |     |
| M73 B54 (54121)   | B     | 12 | 12   | 85 x 79   | 5379 | 2               | 10  | 240              | 326     | 30 |     |
| S14 B23 (234EA)   | B     | 4  | 4    | 93,4 x 84   | 2302 | 4               | 9,6-11  | 143-162          | 195-220 | 39 |     |
| S14 B23 (234S1)   | B     | 4  | 4    | 93,4 x 84   | 2302 | 4               | 9,6-11  | 143-162          | 195-220 | 39 |     |
| S14 B23 (234S2)   | B     | 4  | 4    | 93,4 x 84   | 2303 | 4               | 9,6-11  | 143-162          | 195-220 | 39 |     |
| S38 B36 (366S1)   | B     | 6  | 6    | 93,4 x 86   | 3535 | 4               | 10  | 210-232          | 286-316 | 40 |     |
| S38 B38 (386S1)   | B     | 6  | 6    | 94,6 x 90   | 3795 | 4               | 10,5  | 250              | 340     | 41 |     |
| S50 B30 (306S1)   | B     | 6  | 6    | 86 x 85,8   | 2990 | 4               | 10,8  | 179-217          | 243-295 | 31 |     |
| S50 B30 US  | B     | 6  | 6    | 86 x 85,8   | 2990 | 4               | 10,5:1  | 180              | 245     | 33 |     |
| S50 B32 (326S1)   | B     | 6  | 6    | 86,4 x 91   | 3201 | 4               | 11,3  | 236              | 321     | 34 |     |
| S52 B32 (326S2)   | B     | 6  | 6    | 86,4 x 89,6   | 3152 | 4               |   | 176-179          | 239-243 | 35 |     |
| S70 B56 (56121)   | B     | 12 | 12   | 86 x 80   | 5576 | 2               | 9,8   | 277-280          | 377-381 | 32 |     |

|                            |                   | Pos                          |                            |                   | Pos                          |
|----------------------------|-------------------|------------------------------|----------------------------|-------------------|------------------------------|
|                            |                   |                              |                            |                   |                              |
| <b>3 (E30)</b>             |                   |                              | 320 i                      | 07.1987 → 10.1993 | M20 B20 B <b>1</b>           |
| 315                        | 09.1982 → 12.1991 | M10 B16 (16A) B <b>10</b>    | 320 i                      | 07.1987 → 10.1993 | M20 B20 (206KA) B <b>3</b>   |
| 316 i                      | 09.1987 → 06.1991 | M40 B16 (164E1) B <b>12</b>  | 325 i                      | 08.1987 → 11.1993 | M20 B25 (256E2) B <b>11</b>  |
| 316 i                      | 07.1988 → 06.1991 | M40 B16 (164E1) B <b>12</b>  | 325 i                      | 08.1987 → 11.1993 | M20 B25 (256EX) B <b>11</b>  |
| 318 i                      | 06.1987 → 12.1991 | M40 B18 (184E1) B <b>13</b>  | 325 i                      | 08.1987 → 11.1993 | M20 B25 (256K1) B <b>11</b>  |
| 318 i                      | 09.1987 → 06.1991 | M40 B18 (184E1) B <b>13</b>  | M3 2.3                     | 06.1988 → 06.1991 | S14 B23 (234EA) B <b>39</b>  |
| 318 is                     | 09.1989 → 08.1991 | M42 B18 (184S1) B <b>15</b>  | M3 2.3                     | 06.1988 → 10.1993 | S14 B23 (234S2) B <b>39</b>  |
| 320 i                      | 09.1982 → 12.1991 | M20 B20 (206EB) B <b>2</b>   | <b>3 Convertible (E36)</b> |                   |                              |
| 320 i                      | 10.1986 → 04.1991 | M20 B20 (206KA) B <b>3</b>   | 318 i                      | 01.1994 → 12.1995 | M42 B18 (184S1) B <b>15</b>  |
| 320 i                      | 10.1986 → 04.1991 | M20 B20 (206KA) B <b>3</b>   | 318 i                      | 03.1994 → 11.1999 | M43 B18 (184E2) AB <b>17</b> |
| 324 td                     | 09.1987 → 08.1991 | M21 D24 (246TB) D <b>4</b>   | 318 is                     | 01.1996 → 09.1999 | M44 B19 (194S1) B <b>29</b>  |
| 325 i                      | 12.1986 → 06.1991 | M20 B25 (256E1) B <b>11</b>  | 320 i                      | 12.1993 → 11.1999 | M50 B20 (206S2) B <b>6</b>   |
| 325 i                      | 12.1986 → 06.1991 | M20 B25 (256E2) B <b>11</b>  | 320 i                      | 12.1993 → 11.1999 | M52 B20 (206S3) B <b>8</b>   |
| 325 i                      | 12.1986 → 06.1991 | M20 B25 (256EX) B <b>11</b>  | 323 i                      | 05.1995 → 11.1999 | M52 B25 (256S3) B <b>19</b>  |
| 325 i                      | 12.1986 → 06.1991 | M20 B25 (256K1) B <b>11</b>  | 325 i                      | 03.1993 → 08.1995 | M50 B25 (256S2) B <b>18</b>  |
| 325 i X                    | 09.1986 → 08.1991 | M20 B25 (256E1) B <b>11</b>  | 328 i                      | 01.1995 → 11.1999 | M52 B28 (286S1) B <b>21</b>  |
| 325 i X                    | 09.1986 → 08.1991 | M20 B25 (256E2) B <b>11</b>  | M3 3.0                     | 04.1994 → 07.1995 | S50 B30 (306S1) B <b>31</b>  |
| 325 i X                    | 09.1986 → 08.1991 | M20 B25 (256EX) B <b>11</b>  | M3 3.2                     | 03.1996 → 09.1999 | S50 B32 (326S1) B <b>34</b>  |
| 325 i X                    | 09.1986 → 08.1991 | M20 B25 (256K1) B <b>11</b>  | M3 3.2                     | 01.1998 → 09.1999 | S52 B32 (326S2) B <b>35</b>  |
| M3 2.3                     | 07.1986 → 06.1991 | S14 B23 (234EA) B <b>39</b>  | <b>3 Convertible (E46)</b> |                   |                              |
| M3 2.3                     | 07.1986 → 06.1991 | S14 B23 (234S1) B <b>39</b>  | 323 Ci                     | 04.2000 → 09.2000 | M52 B25 (256S4) B <b>20</b>  |
| M3 2.3                     | 07.1986 → 06.1991 | S14 B23 (234S2) B <b>39</b>  | 323 Ci                     | 04.2000 → 09.2000 | M52 B25 (256S4) B <b>20</b>  |
| <b>3 (E36)</b>             |                   |                              | <b>3 Coupe (E36)</b>       |                   |                              |
| 316 i                      | 03.1991 → 08.1993 | M40 B16 (164E1) B <b>12</b>  | 316 i                      | 09.1993 → 11.1998 | M43 B16 (164E2) BG <b>16</b> |
| 316 i                      | 09.1993 → 05.1998 | M43 B16 (164E2) BG <b>16</b> | 318 i                      | 03.1992 → 06.1994 | M40 B18 (184E1) B <b>13</b>  |
| 318 i                      | 09.1990 → 08.1993 | M40 B18 (184E1) B <b>13</b>  | 318 is                     | 01.1992 → 12.1995 | M42 B18 (184S1) B <b>15</b>  |
| 318 i                      | 02.1992 → 12.1995 | M42 B18 (184S1) B <b>15</b>  | 318 is                     | 09.1995 → 04.1999 | M44 B19 (194S1) B <b>29</b>  |
| 318 i                      | 09.1993 → 11.1998 | M43 B18 (184E2) AB <b>17</b> | 320 i                      | 12.1991 → 11.1998 | M50 B20 (206S1) B <b>6</b>   |
| 318 is                     | 09.1993 → 12.1995 | M42 B18 (184S1) B <b>15</b>  | 320 i                      | 12.1991 → 11.1998 | M50 B20 (206S2) B <b>6</b>   |
| 318 is                     | 01.1996 → 05.1998 | M44 B19 (194S1) B <b>29</b>  | 320 i                      | 12.1991 → 11.1998 | M52 B20 (206S3) B <b>8</b>   |
| 318 tds                    | 01.1995 → 02.1998 | M41 D17 (174T1) D <b>5</b>   | 323 i                      | 05.1995 → 04.1999 | M52 B25 (256S3) B <b>19</b>  |
| 318g 1.8i                  | 09.1993 → 04.1999 | M43 B18 Gas GF <b>27</b>     | 325 i                      | 10.1991 → 02.1995 | M50 B25 (256S1) B <b>18</b>  |
| 320 i                      | 01.1991 → 02.1998 | M50 B20 (206S1) B <b>6</b>   | 325 i                      | 10.1991 → 02.1995 | M50 B25 (256S2) B <b>18</b>  |
| 320 i                      | 01.1991 → 02.1998 | M50 B20 (206S2) B <b>6</b>   | 325 is                     | 10.1991 → 08.1995 | M50 B25 (256S1) B <b>18</b>  |
| 320 i                      | 01.1991 → 02.1998 | M52 B20 (206S3) B <b>8</b>   | 325 is                     | 10.1991 → 08.1995 | M50 B25 (256S2) B <b>18</b>  |
| 323 i                      | 05.1995 → 11.1998 | M52 B25 (256S3) B <b>19</b>  | 328 i                      | 01.1995 → 04.1999 | M52 B28 (286S1) B <b>21</b>  |
| 325 i                      | 09.1990 → 12.1995 | M50 B25 (256S1) B <b>18</b>  | M3 3.0                     | 11.1992 → 07.1995 | S50 B30 (306S1) B <b>31</b>  |
| 325 i                      | 09.1990 → 12.1995 | M50 B25 (256S2) B <b>18</b>  | M3 3.0                     | 09.1993 → 05.1995 | S50 B30 (306S1) B <b>31</b>  |
| 325 td                     | 09.1991 → 02.1998 | M51 D25 (256T1) D <b>7</b>   | M3 3.2                     | 10.1995 → 11.1998 | S50 B32 (326S1) B <b>34</b>  |
| 325 tds                    | 05.1993 → 02.1998 | M51 D25 (256T1) D <b>7</b>   | M3 3.2                     | 06.1996 → 04.1999 | S52 B32 (326S2) B <b>35</b>  |
| 328 i                      | 01.1995 → 04.1998 | M52 B28 (286S1) B <b>21</b>  | <b>3 Coupe (E46)</b>       |                   |                              |
| M3 3.0                     | 10.1994 → 07.1995 | S50 B30 (306S1) B <b>31</b>  | 323 Ci                     | 04.1999 → 09.2000 | M52 B25 (256S4) B <b>20</b>  |
| M3 3.0i 24V (USA)          | 09.1992 → 12.1995 | S50 B30 US B <b>33</b>       | 323 Ci                     | 04.1999 → 09.2000 | M52 B25 (256S4) B <b>20</b>  |
| M3 3.2                     | 10.1995 → 01.1998 | S50 B32 (326S1) B <b>34</b>  | 323 i                      | 04.1999 → 12.2000 | M52 B25 (256S4) B <b>20</b>  |
| M3 3.2                     | 09.1996 → 05.1998 | S52 B32 (326S2) B <b>35</b>  | 328 Ci                     | 12.1998 → 05.2000 | M52 B28 (286S2) B <b>22</b>  |
| <b>3 (E46)</b>             |                   |                              | <b>3 Touring (E30)</b>     |                   |                              |
| 320 i                      | 03.1998 → 09.2000 | M52 B20 (206S4) B <b>9</b>   | 316 i                      | 09.1991 → 06.1994 | M40 B16 (164E1) B <b>12</b>  |
| 323 i                      | 03.1998 → 09.2000 | M52 B25 (256S4) B <b>20</b>  | 316 i                      | 09.1991 → 06.1994 | M40 B16 (164E1) B <b>12</b>  |
| 323 i                      | 03.1998 → 09.2000 | M52 B25 (256S4) B <b>20</b>  | 318 i                      | 09.1987 → 06.1991 | M40 B18 (184E1) B <b>13</b>  |
| 328 i                      | 02.1998 → 06.2000 | M52 B28 (286S2) B <b>22</b>  | 318 i                      | 04.1989 → 06.1994 | M40 B18 (184E1) B <b>13</b>  |
| 328 i                      | 09.1998 → 12.2000 | M52 B28 (286S2) B <b>22</b>  | 320 i                      | 01.1988 → 12.1991 | M20 B20 (206KA) B <b>3</b>   |
| <b>3 Compact (E36)</b>     |                   |                              | 320 i                      | 01.1988 → 12.1991 | M20 B20 (206KA) B <b>3</b>   |
| 316 g                      | 02.1996 → 08.2000 | M43 B16 (164E2) BG <b>16</b> | 324 td                     | 01.1988 → 06.1993 | M21 D24 (246TB) D <b>4</b>   |
| 316 i                      | 01.1994 → 08.2000 | M43 B16 (164E2) BG <b>16</b> | 325 i                      | 07.1987 → 03.1993 | M20 B25 (256K1) B <b>11</b>  |
| 316 i                      | 01.1999 → 08.2000 | M43 B19 (194E1) B <b>28</b>  | 325 i X                    | 06.1988 → 10.1993 | M20 B25 (256K1) B <b>11</b>  |
| 318 tds                    | 06.1995 → 08.2000 | M41 D17 (174T1) D <b>5</b>   | <b>3 Touring (E36)</b>     |                   |                              |
| 318 ti                     | 09.1994 → 12.1995 | M42 B18 (184S1) B <b>15</b>  | 316 i                      | 03.1997 → 05.1999 | M43 B16 (164E2) BG <b>16</b> |
| 318 ti                     | 01.1996 → 08.1999 | M44 B19 (194S1) B <b>29</b>  | 318 i                      | 09.1995 → 04.1999 | M43 B18 (184E2) AB <b>17</b> |
| 323 ti                     | 09.1997 → 08.2000 | M52 B25 (256S3) B <b>19</b>  | 318 tds                    | 03.1995 → 04.1999 | M41 D17 (174T1) D <b>5</b>   |
| 323 ti                     | 01.1999 → 08.2000 | M52 B25 (256S3) B <b>19</b>  | 320 i                      | 01.1995 → 04.1999 | M52 B20 (206S3) B <b>8</b>   |
| <b>3 Convertible (E30)</b> |                   |                              | 323 i                      | 12.1995 → 04.1999 | M52 B25 (256S3) B <b>19</b>  |
| 318 i                      | 09.1990 → 10.1993 | M40 B18 (184E1) B <b>13</b>  | 325 tds                    | 03.1995 → 04.1999 | M51 D25 (256T1) D <b>7</b>   |
| 318 i                      | 10.1990 → 12.1992 | M40 B18 C B <b>14</b>        | 328 i                      | 02.1995 → 04.1999 | M52 B28 (286S1) B <b>21</b>  |
| 318 i                      | 10.1990 → 12.1992 | M42 B18 (184S1) B <b>15</b>  | <b>3 Touring (E46)</b>     |                   |                              |
| 320 i                      | 05.1986 → 11.1993 | M20 B20 (206KA) B <b>3</b>   | 320 i                      | 10.1999 → 09.2000 | M52 B20 (206S4) B <b>9</b>   |
|                            |                   |                              | 323 i                      | 10.1999 → 12.2000 | M52 B25 (256S3) B <b>19</b>  |
|                            |                   |                              | 328 i                      | 06.1999 → 05.2000 | M52 B28 (286S2) B <b>22</b>  |
|                            |                   |                              | <b>5 (E34)</b>             |                   |                              |

**B**



**B**

|  |  |  | Pos |  |  |  | Pos |
|---|---|---|-----|---|--|---|-----|
| 518 i   | 09.1989 → 04.1994   | M40 B18 (184E1) B   | 13  | 2.8 i   | 09.1998 → 05.2000  | M52 B28 (286S2) B   | 22  |
| 518 i   | 05.1994 → 08.1995   | M43 B18 (184E2) AB  | 17  | M 3.2   | 02.1998 → 06.2000  | S52 B32 (326S2) B   | 35  |
| 520 i 24V   | 04.1990 → 08.1995   | M50 B20 (206S1) B   | 6   | <b>Z3 Roadster (E36)</b>  |  |   |     |
| 520 i 24V   | 04.1990 → 08.1995   | M50 B20 (206S2) B   | 6   | 1.8 i   | 10.1995 → 10.1998  | M43 B18 (184E2) AB  | 17  |
| 524 td  | 03.1988 → 08.1991   | M21 D24 (246TB) D   | 4   | 1.9 i   | 11.1995 → 03.1999  | M44 B19 (194S1) B   | 29  |
| 525 i 24V   | 03.1990 → 08.1992   | M50 B25 (256S1) B   | 18  | 2.5   | 09.1998 → 09.2000  | M52 B25 (256S4) B   | 20  |
| 525 i 24V   | 09.1992 → 08.1995   | M50 B25 (256S2) B   | 18  | 2.8 i   | 01.1996 → 07.2000  | M52 B28 (286S1) B   | 21  |
| 525 iX 24V  | 10.1991 → 08.1995   | M50 B25 (256S1) B   | 18  | 2.8 i   | 01.1996 → 07.2000  | M52 B28 (286S2) B   | 22  |
| 525 iX 24V  | 10.1991 → 08.1995   | M50 B25 (256S2) B   | 18  | 2.8 i   | 11.1996 → 05.2000  | M52 B28 (286S1) B   | 21  |
| 525 td  | 03.1993 → 08.1995   | M51 D25 (256T1) D   | 7   | M 3.2   | 01.1997 → 06.2000  | S50 B32 (326S1) B   | 34  |
| 525 tds   | 09.1991 → 08.1995   | M51 D25 (256T1) D   | 7   | M 3.2   | 02.1998 → 06.2000  | S52 B32 (326S2) B   | 35  |
| 530 i V8  | 09.1992 → 12.1995   | M60 B30 (308S1) B   | 24  |   |  |   |     |
| 540 i V8  | 09.1992 → 12.1995   | M60 B40 (408S1) B   | 37  |   |  |   |     |
| M5  | 09.1988 → 03.1992   | S38 B36 (366S1) B   | 40  |   |  |   |     |
| M5  | 01.1992 → 07.1995   | S38 B38 (386S1) B   | 41  |   |  |   |     |
| <b>5 (E39)</b>  |   |   |     |   |  |   |     |
| 523 i   | 09.1995 → 08.1998   | M52 B25 (256S3) B   | 19  |   |  |   |     |
| 523 i   | 09.1998 → 08.2000   | M52 B25 (256S4) B   | 20  |   |  |   |     |
| 528 i   | 09.1995 → 08.2000   | M52 B28 (286S1) B   | 21  |   |  |   |     |
| 528 i   | 09.1995 → 08.2000   | M52 B28 (286S2) B   | 22  |   |  |   |     |
| 530 d   | 08.1998 → 09.2000   | M57 D30 (306D1) D   | 23  |   |  |   |     |
| 535 i   | 06.1996 → 08.1998   | M62 B35 (358S1) B   | 25  |   |  |   |     |
| 535 i   | 06.1996 → 08.1998   | M62 B35 (358S2) B   | 25  |   |  |   |     |
| <b>5 Touring (E34)</b>  |   |   |     |   |  |   |     |
| 518 g   | 02.1996 → 07.1996   | M43 B18 (184E2) AB  | 17  |   |  |   |     |
| 518 i   | 04.1993 → 04.1994   | M40 B18 (184E1) B   | 13  |   |  |   |     |
| 518 i   | 04.1993 → 04.1994   | M43 B18 (184E2) AB  | 17  |   |  |   |     |
| 518 i   | 05.1994 → 07.1996   | M43 B18 (184E2) AB  | 17  |   |  |   |     |
| 520 i   | 07.1991 → 07.1996   | M50 B20 (206S1) B   | 6   |   |  |   |     |
| 520 i   | 07.1991 → 07.1996   | M50 B20 (206S2) B   | 6   |   |  |   |     |
| 525 i   | 07.1991 → 08.1992   | M50 B25 (256S1) B   | 18  |   |  |   |     |
| 525 i   | 09.1992 → 07.1996   | M50 B25 (256S2) B   | 18  |   |  |   |     |
| 525 ix  | 01.1992 → 03.1996   | M50 B25 (256S1) B   | 18  |   |  |   |     |
| 525 ix  | 01.1992 → 03.1996   | M50 B25 (256S2) B   | 18  |   |  |   |     |
| 525 td  | 03.1993 → 07.1996   | M51 D25 (256T1) D   | 7   |   |  |   |     |
| 525 tds   | 12.1991 → 07.1996   | M51 D25 (256T1) D   | 7   |   |  |   |     |
| 530 i   | 09.1992 → 07.1996   | M60 B30 (308S1) B   | 24  |   |  |   |     |
| 540 i   | 09.1993 → 07.1996   | M60 B40 (408S1) B   | 37  |   |  |   |     |
| M5  | 04.1992 → 07.1995   | S38 B38 (386S1) B   | 41  |   |  |   |     |
| <b>5 Touring (E39)</b>  |   |   |     |   |  |   |     |
| 523 i   | 03.1997 → 08.2000   | M52 B25 (256S3) B   | 19  |   |  |   |     |
| 523 i   | 09.1998 → 08.2000   | M52 B25 (256S4) B   | 20  |   |  |   |     |
| 523 i   | 09.1998 → 08.2000   | M52 B25 (256S4) B   | 20  |   |  |   |     |
| 528 i   | 11.1996 → 08.2000   | M52 B28 (286S1) B   | 21  |   |  |   |     |
| 528 i   | 11.1996 → 08.2000   | M52 B28 (286S2) B   | 22  |   |  |   |     |
| 530 d   | 08.1998 → 09.2000   | M57 D30 (306D1) D   | 23  |   |  |   |     |
| <b>7 (E32)</b>  |   |   |     |   |  |   |     |
| 730 i,iL  | 03.1987 → 03.1994   | M30 B30 (306KA) B   | 36  |   |  |   |     |
| 730 i,iL V8   | 04.1992 → 09.1994   | M60 B30 (308S1) B   | 24  |   |  |   |     |
| 740 i,iL V8   | 05.1992 → 03.1994   | M60 B40 (408S1) B   | 37  |   |  |   |     |
| 750 i,iL V12  | 09.1987 → 09.1994   | M70 B50 (5012A) B   | 26  |   |  |   |     |
| <b>7 (E38)</b>  |   |   |     |   |  |   |     |
| 730 d   | 08.1998 → 04.2000   | M57 D30 (306D1) D   | 23  |   |  |   |     |
| 730 i, iL   | 03.1994 → 02.1996   | M60 B30 (308S1) B   | 24  |   |  |   |     |
| 735 i, iL   | 03.1996 → 08.1998   | M62 B35 (358S1) B   | 25  |   |  |   |     |
| 740 i, iL   | 03.1994 → 02.1996   | M60 B40 (408S1) B   | 37  |   |  |   |     |
| <b>8 (E31)</b>  |   |   |     |   |  |   |     |
| 830 Ci  | 08.1992 → 12.1999   | M60 B30 (308S1) B   | 24  |   |  |   |     |
| 840 Ci  | 03.1996 → 06.1999   | M62 B44 (448S1) B   | 38  |   |  |   |     |
| 840 i   | 03.1993 → 02.1996   | M60 B40 (408S1) B   | 37  |   |  |   |     |
| 850 CSi   | 11.1992 → 12.1996   | S70 B56 (56121) B   | 32  |   |  |   |     |
| 850 CSi   | 09.1993 → 12.1995   | S70 B56 (56121) B   | 32  |   |  |   |     |
| 850 Ci  | 09.1994 → 12.1999   | M73 B54 (54121) B   | 30  |   |  |   |     |
| 850 i,Ci  | 01.1990 → 08.1994   | M70 B50 (5012A) B   | 26  |   |  |   |     |
| <b>Z1 Roadster</b>  |   |   |     |   |  |   |     |
| 2.5   | 06.1988 → 06.1991   | M20 B25 (256K1) B   | 11  |   |  |   |     |
| <b>Z3 Coupe (E36)</b>   |   |   |     |   |  |   |     |
| 2.8 i   | 01.1998 → 08.1998   | M52 B28 (286S1) B   | 21  |   |  |   |     |

| <b>1</b> |                            |   |   |
|----------|----------------------------|---|---|
|          | <b>M20 B20</b>             | 07.1987 → 10.1993   | B 6 1990 cm <sup>3</sup> 2V 90-110 kW 122-150 PS 8,8-9,9 - 66           |
|          | <b>3 Convertible (E30)</b> |   |   |
|          | <b>80 00016 1 1 000</b>    | Ø80.01; STD; set: 1; [R G6 IF CR 1.5] [NM 2] [SLF ST CR 3.5]<br><b>80 00016 1 1 025 80.25 / 80 00016 1 1 050 80.50</b>  |   |
|          | <b>87 329 690</b>          | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B   |   |
|          | <b>87 369 610</b>          | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br><b>87 369 620 0,50 / 87 369 600 STD</b> , 180° oil groove                       |   |
|          | <b>87 490 610</b>          | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br><b>87 490 620 0,50 / 87 490 630 0,75 / 87 490 600 STD / 87 490 640 1,00</b>  |   |
|          | <b>87 491 611</b>          | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.622 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.622 St/B/G<br><b>87 491 621 0,50 / 87 491 631 0,75 / 87 491 601 STD</b> , 360° oil groove |   |
|          | <b>1156</b>                | EX; 34 x 7 x 102.5 x A/S - Cr - 45° - VS - 22 - III   | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|          | <b>1155</b>                | IN; 40 x 7 x 102.5 x S - - 45° - 22 - III<br>for compressor   | <b>81-1159</b> IN/EX; 13.14/ x 7 x 45 B1                                |
|          |                            |   | <b>81-1160</b> IN/EX; 13.24/ x 7 x 45 B1                                |
|          |                            |   | <b>81-1161</b> IN/EX; 13.34/ x 7 x 45 B1                                |
|          |                            |   | <b>81-1158</b> IN/EX; 13/ x 7 x 45 B1                                   |
|          | <b>7.21197.60.0</b>        | fuel pressure regulator; hydraulic  |   |

| <b>2</b> |                        |   |   |
|----------|------------------------|---|---|
|          | <b>M20 B20 (206EB)</b> | 09.1982 → 12.1991   | B 6 1990 cm <sup>3</sup> 2V 90-110 kW 122-150 PS 8,8-9,9 - 66 |
|          | <b>3 (E30)</b>         |   |   |
|          | <b>87 329 690</b>      | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B   |   |
|          | <b>87 369 610</b>      | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br><b>87 369 620 0,50 / 87 369 600 STD</b> , 180° oil groove                       |   |
|          | <b>87 490 610</b>      | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br><b>87 490 620 0,50 / 87 490 630 0,75 / 87 490 600 STD / 87 490 640 1,00</b>  |   |
|          | <b>87 491 611</b>      | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.622 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.622 St/B/G<br><b>87 491 621 0,50 / 87 491 631 0,75 / 87 491 601 STD</b> , 360° oil groove |   |
|          | <b>7.21197.60.0</b>    | fuel pressure regulator; hydraulic  |   |

| <b>3</b> |  |   |   |
|----------|--|---|---|
|          | <b>M20 B20 (206KA)</b>                               | 05.1986 → 11.1993   | B 6 1990 cm <sup>3</sup> 2V 90-110 kW 122-150 PS 8,8-9,9 - 66 |
|          | <b>3 (E30), 3 Convertible (E30), 3 Touring (E30)</b> |   |   |
|          | <b>87 329 690</b>                                    | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B   |   |
|          | <b>87 369 610</b>                                    | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br><b>87 369 620 0,50 / 87 369 600 STD</b> , 180° oil groove                       |   |
|          | <b>87 490 610</b>                                    | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br><b>87 490 620 0,50 / 87 490 630 0,75 / 87 490 600 STD / 87 490 640 1,00</b>  |   |
|          | <b>87 491 611</b>                                    | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.622 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.622 St/B/G<br><b>87 491 621 0,50 / 87 491 631 0,75 / 87 491 601 STD</b> , 360° oil groove |   |
|          | <b>7.21197.60.0</b>                                  | fuel pressure regulator; hydraulic  |   |

| <b>4</b> |  |   |   |
|----------|--|---|---|
|          | <b>M21 D24 (246TB)</b>                   | 09.1987 → 06.1993   | D A 6 2443 cm <sup>3</sup> 2V 85 kW 115 PS 22 - 81                      |
|          | <b>3 (E30), 3 Touring (E30), 5 (E34)</b> |   |   |
|          | <b>77 218 610</b>                        | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.621 St/B/G; PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.621 St/B/S<br><b>77 218 620 0,50 / 77 218 600 STD</b> , The upper shell is marked with 'SPUTTER'. |   |
|          | <b>87 369 610</b>                        | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br><b>87 369 620 0,50 / 87 369 600 STD</b> , 180° oil groove                           |   |
|          | <b>1184</b>                              | EX; 31 x 7 x 114.3 x A/S - Cr - 45° - VS - 22 - III   | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|          | <b>1180</b>                              | IN; 35 x 7 x 114.3 x A/S - Cr - 45° - VS - 22 - III   |   |

B

| 5 |   | 80   |  |
|---|---|--|--|
|   | M41 D17 (174T1)   | 01.1995 → 08.2000  | D A 4 1665 cm <sup>3</sup> 2V 66 kW 90 PS 22 - 82.8  |
|   | 3 (E36), 3 Compact (E36), 3 Touring (E36)                             |  |  |
|   | 94 347 610  | Cylinder diameter: 80.25; KH: 39.45; MT: -2.5; GL: 65.95; piston pin: 27x63; number of piston rings: 3         |  |
|   | 94 347 620 80.50  | RTK, KKK   |  |
|   | T15 3 CR G6   |  |  |
|   | M 1.75 G3   |  |  |
|   | DSF 3 CR  |  |  |
|   | → 80 00301 1 0 ...  |  |  |
|   | cylinder head gasketpiston protrusion:                                |  |  |
|   | hole  | thickness  | more than less than  |
|   | 1   | 1,55   | +0,64 +0,78  |
|   | 2   | 1,68   | +0,79 +0,91  |
|   | 3   | 1,87   | +0,92 +1,08  |
|   | 80 00301 1 0 000  | Ø80; STD; set: 1; [T15 G6 CR 3] [M G3 IFU 1.75] [DSF CR 3]<br>80 00301 1 0 025 80.25 / 80 00301 1 0 050 80.50  |  |
|   | 77 277 610  | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.621 St/B/G; PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.621 St/B/S     |  |
|   | 77 277 620 0,50 / 77 277 600 STD,                                     | The upper shell is marked with 'SPUTTER'.  |  |
|   | 77 278 610  | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A     |  |
|   | 77 278 620 0,50 / 77 278 600 STD                                      |  |  |
|   | 11732   | IN; 36 x 6 x 103.7 x A/S - Cr - 45° - VS - 22 - III  | <b>MK-6H</b> valve cotter; number of notches: 3; valve stem diameter: 6  |
|   | 81-11114  | IN/EX; 12.55/ x 6 x 39.5 B1  |  |
|   | 81-11115  | IN/EX; 12.75/ x 6 x 39.5 B1  |  |
|   | 50 005 516  | mechanical; metal  |  |
|   | 50 006 475  | hydraulic; Outer Ø: 35; length: 26   |  |
| 6 |   | 80   |  |
|   | M50 B20 (206S1)   | 04.1990 → 11.1998  | B 6 1990 cm <sup>3</sup> 4V 110 kW 150 PS 10,5 - 66  |
|   | M50 B20 (206S2)   | 04.1990 → 11.1999  | B 6 1990 cm <sup>3</sup> 4V 110 kW 150 PS 11 - 66  |
|   | 3 (E36), 3 Convertible (E36), 3 Coupe (E36), 5 (E34), 5 Touring (E34) |  |  |
|   | 87 329 690  | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B  |  |
|   | 87 369 610  | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A     |  |
|   | 87 490 610  | 87 369 620 0,50 / 87 369 600 STD, 180° oil groove  |  |
|   | 87 491 611  | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G  |  |
|   | 87 491 611  | 87 490 620 0,50 / 87 490 630 0,75 / 87 490 600 STD / 87 490 640 1,00   |  |
|   | 87 491 611  | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.622 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.622 St/B/G |  |
|   | 87 491 621 0,50 / 87 491 631 0,75 / 87 491 601 STD,                   | 360° oil groove  |  |
|   | 11612   | EX; 27 x 6 x 106.2 x A/S - Cr - 45° - VS - 22 - III  | <b>MK-6H</b> valve cotter; number of notches: 3; valve stem diameter: 6<br><b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7                                       |
|   | 11358   | EX; 27 x 7 x 106.8 x A/S - Cr - 45° - VS - 22 - III  |  |
|   | 11613   | IN; 30 x 6 x 107.1 x S - - 45° - 22 - III  | <b>81-11112</b> IN/EX; 12.53/ x 6 x 43.5 B1<br><b>81-11101</b> IN/EX; 12.54/ x 7 x 43.5 B1<br><b>81-11110</b> IN/EX; 12.55/ x 7 x 43.5 B1<br><b>81-11113</b> IN/EX; 12.73/ x 6 x 43.5 B1 |
|   | 11357   | IN; 30 x 7 x 107.7 x S - - 45° - 22 - III  |  |
|   | 50 006 322  | installation side: intake sideCAM, chilled cast iron   |  |
|   | 50 005 513  | mechanical; metal; Impeller diameter: 74   |  |
|   | 7.21913.50.0  | fuel pump; in-tank; electrical   |  |
|   | 7.50133.50.0  | fuel pump; in-tank; electrical   |  |
|   | 7.21548.50.0  | fuel pressure regulator; hydraulic   |  |
|   | 7.21548.51.0  | fuel pressure regulator; hydraulic   |  |
|   | 7.02604.36.0  | lambda sensor; control sensor; heated  |  |
|   | 50 006 475  | hydraulic; Outer Ø: 35; length: 26   |  |

|          |   |   |
|----------|---|---|
| <b>7</b> |   | <b>80</b>   |
|          | <b>M51 D25 (256T1)</b>                                    | 09.1991 → 04.1999 D A 6 2497 cm <sup>3</sup> 2V 85-105 kW 115-143 PS $\Sigma$ 22 - 82.8   |
|          | <b>3 (E36), 3 Touring (E36), 5 (E34), 5 Touring (E34)</b> |   |
|          | <b>77 218 610</b>   | [Set] PL 0,25 $\varnothing$ 44.741 / 48.000 / 18.000 / 1.621 St/B/G; PL 0,25 $\varnothing$ 44.741 / 48.000 / 18.000 / 1.621 St/B/S  |
|          | <b>87 369 610</b>   | [Set] HL 0,25 $\varnothing$ 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 $\varnothing$ 59.740 / 65.000 / 25.140 / 2.623 St/A<br><b>87 369 620 0,50 / 87 369 600 STD</b> , 180° oil groove |
|          | <b>7.22184.50.0</b>                                       | air mass sensor; electrical   |
|          | <b>7.21903.73.0</b>                                       | pressure transformer (turbo charger); pressure transducer (EGR); electro-pneumatic  |

|          |   |  |
|----------|---|--|
| <b>8</b> |   | <b>80</b>  |
|          | <b>M52 B20 (206S3)</b>  | 01.1991 → 11.1999 B 6 1990 cm <sup>3</sup> 4V 100-110 kW 136-150 PS $\Sigma$ 11 - 66   |
|          | <b>3 (E36), 3 Convertible (E36), 3 Coupe (E36), 3 Touring (E36)</b> |  |
|          | <b>87 329 690</b>   | [Set] PL-B SEMI $\varnothing$ 22.000 / 24.000 / 22.000 / St/B  |
|          | <b>87 369 610</b>   | [Set] HL 0,25 $\varnothing$ 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 $\varnothing$ 59.740 / 65.000 / 25.140 / 2.623 St/A<br><b>87 369 620 0,50 / 87 369 600 STD</b> , 180° oil groove  |
|          | <b>87 490 610</b>   | [Set] PL 0,25 $\varnothing$ 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br><b>87 490 620 0,50 / 87 490 630 0,75 / 87 490 600 STD / 87 490 640 1,00</b>   |
|          | <b>87 491 611</b>   | [Set] HL 0,25 $\varnothing$ 59.740 / 65.000 / 20.000 / 2.622 St/B/G; PASS-L 0,25 $\varnothing$ 59.740 / 65.000 / 25.140 / 2.622 St/B/G<br><b>87 491 621 0,50 / 87 491 631 0,75 / 87 491 601 STD</b> , 360° oil groove  |
|          | <b>11612</b>  | EX; 27 x 6 x 106.2 x A/S - Cr - 45° - VS - 22 - III  |
|          | <b>11358</b>  | EX; 27 x 7 x 106.8 x A/S - Cr - 45° - VS - 22 - III  |
|          | <b>11613</b>  | IN; 30 x 6 x 107.1 x S - - 45° - 22 - III  |
|          | <b>11357</b>  | IN; 30 x 7 x 107.7 x S - - 45° - 22 - III  |
|          | <b>MK-6H</b>  | valve cotter; number of notches: 3; valve stem diameter: 6   |
|          | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7   |
|          | <b>81-11112</b>   | IN/EX; 12.53/ x 6 x 43.5 B1  |
|          | <b>81-11101</b>   | IN/EX; 12.54/ x 7 x 43.5 B1  |
|          | <b>81-11110</b>   | IN/EX; 12.55/ x 7 x 43.5 B1  |
|          | <b>81-11113</b>   | IN/EX; 12.73/ x 6 x 43.5 B1  |
|          | <b>50 005 513</b>   | mechanical; metal; Impeller diameter: 74   |
|          | <b>7.50133.50.0</b>   | fuel pump; in-tank; electrical   |
|          | <b>7.21548.50.0</b>   | fuel pressure regulator; hydraulic   |
|          | <b>7.21548.51.0</b>   | fuel pressure regulator; hydraulic   |
|          | <b>7.02318.01.0</b>   | electric switchover valve (cooler fins); electric switchover valve (air control); reversing valve (engine mounting); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); boost pressure control valve; reversing valve (secondary air); electric switchover valve (intake manifold); electrical |
|          | <b>7.02604.36.0</b>   | lambda sensor; control sensor; heated  |
|          | <b>7.02604.37.0</b>   | lambda sensor; control sensor; heated  |
|          | <b>7.02604.38.0</b>   | lambda sensor; control sensor; heated  |
|          | <b>50 006 409</b>   | hydraulic; height: 24; Outer $\varnothing$ : 33; length: 24  |

|          |                                 |   |
|----------|---------------------------------|---|
| <b>9</b> |                                 | <b>80</b>   |
|          | <b>M52 B20 (206S4)</b>          | 03.1998 → 09.2000 B 6 1990 cm <sup>3</sup> 4V 100-110 kW 136-150 PS $\Sigma$ 11 - 66  |
|          | <b>3 (E46), 3 Touring (E46)</b> |   |
|          | <b>87 329 690</b>               | [Set] PL-B SEMI $\varnothing$ 22.000 / 24.000 / 22.000 / St/B   |
|          | <b>87 369 610</b>               | [Set] HL 0,25 $\varnothing$ 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 $\varnothing$ 59.740 / 65.000 / 25.140 / 2.623 St/A<br><b>87 369 620 0,50 / 87 369 600 STD</b> , 180° oil groove                       |
|          | <b>87 490 610</b>               | [Set] PL 0,25 $\varnothing$ 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br><b>87 490 620 0,50 / 87 490 630 0,75 / 87 490 600 STD / 87 490 640 1,00</b>  |
|          | <b>87 491 611</b>               | [Set] HL 0,25 $\varnothing$ 59.740 / 65.000 / 20.000 / 2.622 St/B/G; PASS-L 0,25 $\varnothing$ 59.740 / 65.000 / 25.140 / 2.622 St/B/G<br><b>87 491 621 0,50 / 87 491 631 0,75 / 87 491 601 STD</b> , 360° oil groove |
|          | <b>11612</b>                    | EX; 27 x 6 x 106.2 x A/S - Cr - 45° - VS - 22 - III   |
|          | <b>11358</b>                    | EX; 27 x 7 x 106.8 x A/S - Cr - 45° - VS - 22 - III   |
|          | <b>11613</b>                    | IN; 30 x 6 x 107.1 x S - - 45° - 22 - III   |
|          | <b>11357</b>                    | IN; 30 x 7 x 107.7 x S - - 45° - 22 - III   |
|          | <b>MK-6H</b>                    | valve cotter; number of notches: 3; valve stem diameter: 6  |
|          | <b>MK-7H</b>                    | valve cotter; number of notches: 3; valve stem diameter: 7  |
|          | <b>81-11112</b>                 | IN/EX; 12.53/ x 6 x 43.5 B1   |
|          | <b>81-11101</b>                 | IN/EX; 12.54/ x 7 x 43.5 B1   |

cont...

B

|  |                     |   |                 |                             |          |
|--|---------------------|---|-----------------|-----------------------------|----------|
|  |                     |   | <b>81-11110</b> | IN/EX; 12.55/ x 7 x 43.5 B1 |          |
|  |                     |   | <b>81-11113</b> | IN/EX; 12.73/ x 6 x 43.5 B1 |          |
|  | <b>50 005 513</b>   | mechanical; metal; Impeller diameter: 74  |                 | <b>7.29246.01.0</b>         | 01.2000→ |
|  | <b>7.07759.09.0</b> | air mass sensor; electrical   |                 |                             |          |
|  | <b>7.22295.62.0</b> | cut-off secondary air valve; pneumatic  |                 |                             |          |
|  | <b>7.05817.09.0</b> | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic |                 |                             |          |
|  | <b>7.02604.31.0</b> | lambda sensor; control sensor; heated   |                 |                             |          |
|  | <b>50 006 409</b>   | hydraulic; height: 24; Outer Ø: 33; length: 24  |                 |                             |          |

|           |                      |   |  |   |                      |    |          |           |        |      |
|-----------|----------------------|---|--|---|----------------------|----|----------|-----------|--------|------|
| <b>10</b> |                      | <b>84</b>   |  |   |                      |    |          |           |        |      |
|           | <b>M10 B16 (16A)</b> | 09.1982→12.1991   | B  | 4 | 1573 cm <sup>3</sup> | 2V | 55-77 kW | 75-105 PS | ⊗8-9,5 | - 71 |
|           | <b>3 (E30)</b>       |   |  |   |                      |    |          |           |        |      |
|           | <b>87 800 611</b>    | [Set] HL 0,25 Ø 54.740 / 60.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 54.740 / 60.000 / 30.140 / 2.615 St/B/G<br><b>87 800 621 0,50 / 87 800 631 0,75 / 87 800 601 STD</b> |  |   |                      |    |          |           |        |      |
|           | <b>87 801 610</b>    | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br><b>87 801 620 0,50 / 87 801 630 0,75 / 87 801 600 STD / 87 801 640 1,00</b>                                      |  |   |                      |    |          |           |        |      |
|           | <b>1198</b>          | EX; 35 x 8 x 104.3 x A/S - Cr - 45° - VS - 22 - III   |  |   |                      |    |          |           |        |      |
|           | <b>1195</b>          | IN; 42 x 8 x 103.8 x S - - 45° - 22 - III   |  |   |                      |    |          |           |        |      |
|           |                      | <b>MK-8H</b>  | valve cotter; number of notches: 3; valve stem diameter: 8 |   |                      |    |          |           |        |      |
|           |                      | <b>81-1162</b>  | IN/EX; 14.005/ x 8 x 50 B1                                 |   |                      |    |          |           |        |      |
|           |                      | <b>81-1163</b>  | IN/EX; 14.105/ x 8 x 50 B1                                 |   |                      |    |          |           |        |      |
|           |                      | <b>81-1164</b>  | IN/EX; 14.205/ x 8 x 50 B1                                 |   |                      |    |          |           |        |      |

|           |   |  |   |   |                      |    |            |            |          |      |
|-----------|---|--|---|---|----------------------|----|------------|------------|----------|------|
| <b>11</b> |   | <b>84</b>  |   |   |                      |    |            |            |          |      |
|           | <b>M20 B25 (256E1)</b>  | 09.1986→08.1991  | B | 6 | 2494 cm <sup>3</sup> | 2V | 125-126 kW | 170-171 PS | ⊗8,8-9,7 | - 75 |
|           | <b>M20 B25 (256E2)</b>  | 09.1986→11.1993  | B | 6 | 2494 cm <sup>3</sup> | 2V | 125-141 kW | 170-192 PS | ⊗8,8-9,7 | - 75 |
|           | <b>M20 B25 (256EX)</b>  | 09.1986→11.1993  | B | 6 | 2494 cm <sup>3</sup> | 2V | 125-126 kW | 170-171 PS | ⊗8,8-9,7 | - 75 |
|           | <b>M20 B25 (256K1)</b>  | 09.1986→11.1993  | B | 6 | 2494 cm <sup>3</sup> | 2V | 125-126 kW | 170-171 PS | ⊗8,8-9,7 | - 75 |
|           | <b>3 (E30), 3 Convertible (E30), 3 Touring (E30), Z1 Roadster</b> |  |   |   |                      |    |            |            |          |      |
|           | <b>87 329 690</b>   | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B  |   |   |                      |    |            |            |          |      |
|           | <b>87 369 610</b>   | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br><b>87 369 620 0,50 / 87 369 600 STD, 180° oil groove</b>                       |   |   |                      |    |            |            |          |      |
|           | <b>87 490 610</b>   | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br><b>87 490 620 0,50 / 87 490 630 0,75 / 87 490 600 STD / 87 490 640 1,00</b>   |   |   |                      |    |            |            |          |      |
|           | <b>87 491 611</b>   | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.622 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.622 St/B/G<br><b>87 491 621 0,50 / 87 491 631 0,75 / 87 491 601 STD, 360° oil groove</b> |   |   |                      |    |            |            |          |      |
|           | <b>7.21197.60.0</b>   | fuel pressure regulator; hydraulic   |   |   |                      |    |            |            |          |      |

|           |  |  |  |   |                      |    |          |           |    |      |
|-----------|--|--|--|---|----------------------|----|----------|-----------|----|------|
| <b>12</b> |  | <b>84</b>  |  |   |                      |    |          |           |    |      |
|           | <b>M40 B16 (164E1)</b>                   | 09.1987→06.1994  | B  | 4 | 1596 cm <sup>3</sup> | 2V | 73-75 kW | 99-102 PS | ⊗9 | - 72 |
|           | <b>3 (E30), 3 (E36), 3 Touring (E30)</b> |  |  |   |                      |    |          |           |    |      |
|           | <b>80 00019 1 1 000</b>                  | Ø84; STD; set: 1; [R G6 IF CR 1.5] [NM 1.75] [SLF ST CR 3]<br><b>80 00019 1 1 025 84.25 / 80 00019 1 1 050 84.50</b>   |  |   |                      |    |          |           |    |      |
|           | <b>77 585 690</b>                        | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B  |  |   |                      |    |          |           |    |      |
|           | <b>87 227 610</b>                        | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br><b>87 227 620 0,50 / 87 227 630 0,75 / 87 227 600 STD</b>   |  |   |                      |    |          |           |    |      |
|           | <b>87 368 610</b>                        | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br><b>87 368 620 0,50 / 87 368 600 STD, 180° oil groove</b> |  |   |                      |    |          |           |    |      |
|           | <b>111200</b>                            | EX; 35.9 x 7 x 101.1 x A/S - Cr - 45° - VS - 22 - III  |  |   |                      |    |          |           |    |      |
|           | <b>11131</b>                             | IN; 42 x 7 x 102.1 x S - - 45° - 22 - III  |  |   |                      |    |          |           |    |      |
|           |  | <b>MK-7H</b>   | valve cotter; number of notches: 3; valve stem diameter: 7 |   |                      |    |          |           |    |      |
|           |  | <b>81-11101</b>  | IN/EX; 12.54/ x 7 x 43.5 B1                                |   |                      |    |          |           |    |      |
|           |  | <b>81-11110</b>  | IN/EX; 12.55/ x 7 x 43.5 B1                                |   |                      |    |          |           |    |      |
|           |  | <b>81-11102</b>  | IN/EX; 12.64/ x 7 x 43.5 B1                                |   |                      |    |          |           |    |      |
|           |  | <b>81-11111</b>  | IN/EX; 12.73/ x 7 x 43.5 B1                                |   |                      |    |          |           |    |      |

cont...

|  |                     |                                      |
|--|---------------------|--------------------------------------|
|  | <b>50 006 235</b>   | CAM, chilled cast iron               |
|  | <b>50 006 327</b>   | CAM, chilled cast iron               |
|  | <b>50 005 514</b>   | mechanical; metal                    |
|  | <b>7.50133.50.0</b> | fuel pump; in-tank; electrical       |
|  | <b>7.21548.50.0</b> | fuel pressure regulator; hydraulic   |
|  | <b>7.21548.51.0</b> | fuel pressure regulator; hydraulic   |
|  | <b>50 006 476</b>   | hydraulic; Outer Ø: 16; length: 48.5 |
|  | <b>50 007 617</b>   | outlet side                          |
|  | <b>50 007 622</b>   |                                      |

### 13 84

|  |  |                   |   |   |                      |    |          |            |      |      |
|--|--|-------------------|---|---|----------------------|----|----------|------------|------|------|
|  | <b>M40 B18 (184E1)</b>   | 06.1987 → 06.1994 | B | 4 | 1796 cm <sup>3</sup> | 2V | 83-85 kW | 113-116 PS | ⊗8,8 | - 81 |
|  | <b>3 (E30), 3 (E36), 3 Convertible (E30), 3 Coupe (E36), 3 Touring (E30), 5 (E34), 5 Touring (E34)</b> |                   |   |   |                      |    |          |            |      |      |

|  |                   |  |  |                 |  |
|--|-------------------|--|--|-----------------|--|
|  | <b>77 585 690</b> | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B  |  |                 |  |
|  | <b>87 227 610</b> | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br><b>87 227 620 0,50 / 87 227 630 0,75 / 87 227 600 STD</b>   |  |                 |  |
|  | <b>87 368 610</b> | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br><b>87 368 620 0,50 / 87 368 600 STD, 180° oil groove</b> |  |                 |  |
|  | <b>111200</b>     | EX; 35.9 x 7 x 101.1 x A/S - Cr - 45° - VS - 22 - III  |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>11131</b>      | IN; 42 x 7 x 102.1 x S - - 45° - 22 - III  |  | <b>81-11101</b> | IN/EX; 12.54/ x 7 x 43.5 B1                                |
|  |                   |  |  | <b>81-11110</b> | IN/EX; 12.55/ x 7 x 43.5 B1                                |
|  |                   |  |  | <b>81-11102</b> | IN/EX; 12.64/ x 7 x 43.5 B1                                |
|  |                   |  |  | <b>81-11111</b> | IN/EX; 12.73/ x 7 x 43.5 B1                                |

|  |                     |                                      |
|--|---------------------|--------------------------------------|
|  | <b>50 006 235</b>   | CAM, chilled cast iron               |
|  | <b>7.21913.50.0</b> | fuel pump; in-tank; electrical       |
|  | <b>7.50133.50.0</b> | fuel pump; in-tank; electrical       |
|  | <b>7.21197.60.0</b> | fuel pressure regulator; hydraulic   |
|  | <b>7.21548.50.0</b> | fuel pressure regulator; hydraulic   |
|  | <b>50 006 476</b>   | hydraulic; Outer Ø: 16; length: 48.5 |
|  | <b>50 007 617</b>   | outlet side                          |

### 14 84

|  |                            |                   |   |   |                      |    |        |        |      |      |
|--|----------------------------|-------------------|---|---|----------------------|----|--------|--------|------|------|
|  | <b>M40 B18 C</b>           | 10.1990 → 12.1992 | B | 4 | 1796 cm <sup>3</sup> | 2V | 103 kW | 140 PS | ⊗8,8 | - 81 |
|  | <b>3 Convertible (E30)</b> |                   |   |   |                      |    |        |        |      |      |

|  |                     |  |  |                 |  |
|--|---------------------|--|--|-----------------|--|
|  | <b>77 585 690</b>   | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B  |  |                 |  |
|  | <b>87 227 610</b>   | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br><b>87 227 620 0,50 / 87 227 630 0,75 / 87 227 600 STD</b>   |  |                 |  |
|  | <b>87 368 610</b>   | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br><b>87 368 620 0,50 / 87 368 600 STD, 180° oil groove</b> |  |                 |  |
|  | <b>111200</b>       | EX; 35.9 x 7 x 101.1 x A/S - Cr - 45° - VS - 22 - III  |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>11131</b>        | IN; 42 x 7 x 102.1 x S - - 45° - 22 - III  |  | <b>81-11101</b> | IN/EX; 12.54/ x 7 x 43.5 B1                                |
|  |                     |  |  | <b>81-11110</b> | IN/EX; 12.55/ x 7 x 43.5 B1                                |
|  |                     |  |  | <b>81-11102</b> | IN/EX; 12.64/ x 7 x 43.5 B1                                |
|  |                     |  |  | <b>81-11111</b> | IN/EX; 12.73/ x 7 x 43.5 B1                                |
|  | <b>7.21197.60.0</b> | fuel pressure regulator; hydraulic   |  |                 |  |
|  | <b>50 006 476</b>   | hydraulic; Outer Ø: 16; length: 48.5   |  |                 |  |
|  | <b>50 007 617</b>   | outlet side  |  |                 |  |
|  | <b>50 007 622</b>   |  |  |                 |  |



B

| 15 |  | 84  |  |
|----|--|---|--|
|    | M42 B18 (184S1)  | 09.1989→12.1995   | B 4 1796 cm <sup>3</sup> 4V 100-103 kW 136-140 PS 10 - 81                                  |
|    | 3 (E30), 3 (E36), 3 Compact (E36), 3 Convertible (E30), 3 Convertible (E36), 3 Coupe (E36) |   |  |
|    | 80 00018 1 0 000   | Ø84; STD; set: 1; [R G6 IF CR 1.5] [NM G3 1.5] [SLF CR 2]<br>80 00018 1 0 025 84.25 / 80 00018 1 0 050 84.50  |  |
|    | 77 585 690   | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B   |  |
|    | 87 227 610   | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br>87 227 620 0,50 / 87 227 630 0,75 / 87 227 600 STD   |  |
|    | 87 368 610   | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br>87 368 620 0,50 / 87 368 600 STD, 180° oil groove |  |
|    | 11964  | EX; 30.5 x 6 x 105.7 x A/S - Cr - 45° - VS - 22 - III   | <b>MK-6H</b> valve cotter; number of notches: 3; valve stem diameter: 6                    |
|    | 11960  | IN; 33 x 6 x 106.1 x S - - 45° - 22 - III   | <b>81-11112</b> IN/EX; 12.53/ x 6 x 43.5 B1<br><b>81-11113</b> IN/EX; 12.73/ x 6 x 43.5 B1 |
|    | 50 005 515   | mechanical; metal   |  |
|    | 7.07152.42.0   | mechanical; metal   |  |
|    | 7.50133.50.0   | fuel pump; in-tank; electrical  |  |
|    | 7.21197.60.0   | fuel pressure regulator; hydraulic  |  |
|    | 7.21548.50.0   | fuel pressure regulator; hydraulic  |  |
|    | 7.21548.51.0   | fuel pressure regulator; hydraulic  |  |
|    | 50 006 475   | hydraulic; Outer Ø: 35; length: 26  |  |

| 16 |  | 84   |  |
|----|--|--|--|
|    | M43 B16 (164E2)  | 09.1993→08.2000  | BG 4 1596 cm <sup>3</sup> 2V 75-77 kW 102-105 PS 9,7 - 72  |
|    | 3 (E36), 3 Compact (E36), 3 Coupe (E36), 3 Touring (E36) |  |  |
|    | 80 00018 1 0 000   | Ø84; STD; set: 1; [R G6 IF CR 1.5] [NM G3 1.5] [SLF CR 2]<br>80 00018 1 0 025 84.25 / 80 00018 1 0 050 84.50   |  |
|    | 77 585 690   | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B  |  |
|    | 87 227 610   | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br>87 227 620 0,50 / 87 227 630 0,75 / 87 227 600 STD  |  |
|    | 87 368 610   | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br>87 368 620 0,50 / 87 368 600 STD, 180° oil groove  |  |
|    | 11672  | EX; 36 x 7 x 103 x A/S - Cr - 45° - VS - 22 - III  | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7  |
|    | 11673  | IN; 42 x 7 x 104 x S - - 45° - 22 - III  | <b>81-11101</b> IN/EX; 12.54/ x 7 x 43.5 B1<br><b>81-11110</b> IN/EX; 12.55/ x 7 x 43.5 B1<br><b>81-11102</b> IN/EX; 12.64/ x 7 x 43.5 B1<br><b>81-11111</b> IN/EX; 12.73/ x 7 x 43.5 B1 |
|    | 50 006 327   | CAM, chilled cast iron   |  |
|    | 50 005 515   | mechanical; metal  |  |
|    | 7.07152.42.0   | mechanical; metal  |  |
|    | 7.50133.50.0   | fuel pump; in-tank; electrical   |  |
|    | 7.21548.50.0   | fuel pressure regulator; hydraulic   |  |
|    | 7.21548.51.0   | fuel pressure regulator; hydraulic   |  |
|    | 7.22684.11.0   | air mass sensor; electrical, Sensor without measuring tube   |  |
|    | 7.05817.09.0   | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic  |  |
|    | 7.02318.01.0   | electric switchover valve (cooler fins); electric switchover valve (air control); reversing valve (engine mounting); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); boost pressure control valve; reversing valve (secondary air); electric switchover valve (intake manifold); electrical |  |
|    | 7.02604.18.0   | lambda sensor; control sensor; heated  |  |
|    | 7.02604.19.0   | lambda sensor; control sensor; heated  |  |
|    | 7.02604.35.0   | lambda sensor; control sensor; heated  |  |

cont...



**50 006 476** hydraulic; Outer Ø: 16; length: 48.5

## 17 84

**M43 B18 (184E2) KAT** 04.1993 → 11.1999 AB 4 1796 cm<sup>3</sup> 2V 83-85 kW 113-116 PS  $\xi$ 9,7 - 81

**B**

**3 (E36), 3 Convertible (E36), 3 Touring (E36), 5 (E34), 5 Touring (E34), Z3 Roadster (E36)**

**94 493 620** Cylinder diameter: 84.25; KH: 31.65; MT: -3.03; GL: 57.65; piston pin: 22x54; number of piston rings: 3  
**94 493 630** 84.50  
R 1.5 CR  
NM 1.5  
SLF 2 CR  
→ **80 00018 1 0 ...**

**80 00018 1 0 000** Ø84; STD; set: 1; [R G6 IF CR 1.5] [NM G3 1.5] [SLF CR 2]  
**80 00018 1 0 025** 84.25 / **80 00018 1 0 050** 84.50

**77 585 690** [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B  
**87 227 610** [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G  
**87 227 620** 0,50 / **87 227 630** 0,75 / **87 227 600** STD

**87 368 610** [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A  
**87 368 620** 0,50 / **87 368 600** STD, 180° oil groove

**11672** EX; 36 x 7 x 103 x A/S - Cr - 45° - VS - 22 - III

**MK-7H** valve cotter; number of notches: 3; valve stem diameter: 7

**11673** IN; 42 x 7 x 104 x S - - 45° - 22 - III

**81-11101** IN/EX; 12.54/ x 7 x 43.5 B1

**81-11110** IN/EX; 12.55/ x 7 x 43.5 B1

**81-11102** IN/EX; 12.64/ x 7 x 43.5 B1

**81-11111** IN/EX; 12.73/ x 7 x 43.5 B1

**50 006 327** CAM, chilled cast iron

**7.21913.50.0** fuel pump; in-tank; electrical

**7.50133.50.0** fuel pump; in-tank; electrical

**7.21548.50.0** fuel pressure regulator; hydraulic

**7.21548.51.0** fuel pressure regulator; hydraulic

**7.05817.09.0** non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic

**7.02604.18.0** lambda sensor; control sensor; heated

**7.02604.19.0** lambda sensor; control sensor; heated

**7.02604.35.0** lambda sensor; control sensor; heated

**50 006 476** hydraulic; Outer Ø: 16; length: 48.5

## 18 84

**M50 B25 (256S1)** 03.1990 → 03.1996 B 6 2494 cm<sup>3</sup> 4V 141 kW 192 PS  $\xi$ 10 - 75

**M50 B25 (256S2)** 09.1990 → 07.1996 B 6 2494 cm<sup>3</sup> 4V 141 kW 192 PS  $\xi$ 10,5 - 75

**3 (E36), 3 Convertible (E36), 3 Coupe (E36), 5 (E34), 5 Touring (E34)**

**87 329 690** [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B

**87 369 610** [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A  
**87 369 620** 0,50 / **87 369 600** STD, 180° oil groove

**87 490 610** [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G  
**87 490 620** 0,50 / **87 490 630** 0,75 / **87 490 600** STD / **87 490 640** 1,00

**87 491 611** [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.622 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.622 St/B/G  
**87 491 621** 0,50 / **87 491 631** 0,75 / **87 491 601** STD, 360° oil groove

**50 007 632** installation side: outlet sideCAM, chilled cast iron

**50 005 513** mechanical; metal; Impeller diameter: 74

**7.21913.50.0** fuel pump; in-tank; electrical

**7.50133.50.0** fuel pump; in-tank; electrical

**7.07759.06.0** air mass sensor; electrical

**19** **84**
**M52 B25 (256S3)** 05.1995 → 12.2000 B 6 2494 cm<sup>3</sup> 4V 120-141 kW 163-192 PS 10,2-10, - 75  
5

**B**
**3 (E36), 3 Compact (E36), 3 Convertible (E36), 3 Coupe (E36), 3 Touring (E36), 3 Touring (E46), 5 (E39), 5 Touring (E39)**
**40 303 610** Cylinder diameter: 84.25; KH: 32.7; VT1: -3.01; VT2: -3.24; GL: 52.7; piston pin: 22x56; number of piston rings: 3  
 R 1.5 CK G6  
 NM 1.5 G3  
 SLF 2 CR  
 → **80 00702 1 0 ...**  
 (Grey cast iron liner)

 **80 00702 1 0 000** Ø84; STD; set: 1; [R G6 CK 1.5] [NM G3 1.5] [SLF CR 2]  
**80 00702 1 0 025 84.25 / 80 00702 1 0 050 84.50, (Grey cast iron liner)**
**87 329 690** [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B  
**87 369 610** [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A  
**87 369 620 0,50 / 87 369 600 STD, 180° oil groove**
**87 490 610** [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G  
**87 490 620 0,50 / 87 490 630 0,75 / 87 490 600 STD / 87 490 640 1,00**
**87 491 611** [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.622 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.622 St/B/G  
**87 491 621 0,50 / 87 491 631 0,75 / 87 491 601 STD, 360° oil groove**
**11964** EX; 30.5 x 6 x 105.7 x A/S - Cr - 45° - VS - 22 - III **MK-6H** valve cotter; number of notches: 3; valve stem diameter: 6  
**11960** IN; 33 x 6 x 106.1 x S - - 45° - 22 - III **81-11112** IN/EX; 12.53/ x 6 x 43.5 B1  
**81-11113** IN/EX; 12.73/ x 6 x 43.5 B1

 **50 005 513** mechanical; metal; Impeller diameter: 74 **7.29246.01.0** 01.2000→

 **7.50133.50.0** fuel pump; in-tank; electrical

 **7.21548.51.0** fuel pressure regulator; hydraulic

 **7.07759.09.0** air mass sensor; electrical

 **7.07759.16.0** air mass sensor; electrical

 **7.22166.66.0** secondary air pump modul; electrical

 **7.22295.70.0** cut-off secondary air valve; pneumatic

 **7.05817.09.0** non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic

 **7.02078.37.0** water pump auxiliary cooling; electrical

 **7.02318.01.0** electric switchover valve (cooler fins); electric switchover valve (air control); reversing valve (engine mounting); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); boost pressure control valve; reversing valve (secondary air); electric switchover valve (intake manifold); electrical

 **7.02604.17.0** lambda sensor; Diagnosis probe; heated

 **7.02604.31.0** lambda sensor; control sensor; heated

 **7.02604.37.0** lambda sensor; control sensor; heated

 **7.02604.38.0** lambda sensor; control sensor; heated

 **50 006 409** hydraulic; height: 24; Outer Ø: 33; length: 24

**20** | **84**

**M52 B25 (256S4)** 03.1998 → 12.2000 B 6 2494 cm<sup>3</sup> 4V 120-141 kW 163-192 PS 10,2-10, - 75  
5

**3 (E46), 3 Convertible (E46), 3 Coupe (E46), 5 (E39), 5 Touring (E39), Z3 Roadster (E36)**

**40 303 610** Cylinder diameter: 84.25; KH: 32.7; VT1: -3.01; VT2: -3.24; GL: 52.7; piston pin: 22x56; number of piston rings: 3  
 R 1.5 CK G6  
 NM 1.5 G3  
 SLF 2 CR  
 → **80 00702 1 0 ...**  
 (Grey cast iron liner)

**80 00702 1 0 000** Ø84; STD; set: 1; [R G6 CK 1.5] [NM G3 1.5] [SLF CR 2]  
**80 00702 1 0 025** 84.25 / **80 00702 1 0 050** 84.50, (Grey cast iron liner)

**87 329 690** [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B  
**87 369 610** [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A  
**87 369 620** 0,50 / **87 369 600** STD, 180° oil groove

**87 490 610** [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G  
**87 490 620** 0,50 / **87 490 630** 0,75 / **87 490 600** STD / **87 490 640** 1,00

**87 491 611** [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.622 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.622 St/B/G  
**87 491 621** 0,50 / **87 491 631** 0,75 / **87 491 601** STD, 360° oil groove

|                   |   |                     |   |
|-------------------|---|---------------------|---|
| <b>11964</b>      | EX; 30.5 x 6 x 105.7 x A/S - Cr - 45° - VS - 22 - III | <b>MK-6H</b>        | valve cotter; number of notches: 3; valve stem diameter: 6  |
| <b>11960</b>      | IN; 33 x 6 x 106.1 x S - - 45° - 22 - III             | <b>81-11112</b>     | IN/EX; 12.53/ x 6 x 43.5 B1                                 |
|                   |   | <b>81-11113</b>     | IN/EX; 12.73/ x 6 x 43.5 B1                                 |
| <b>50 005 513</b> | mechanical; metal; Impeller diameter: 74              | <b>7.29246.01.0</b> | <b>323 i, 523 i, 323 Ci, 323 Ci, 323 i, 523 i:</b> 01.2000→ |

**7.21548.51.0** fuel pressure regulator; hydraulic

**7.07759.09.0** air mass sensor; electrical

**7.22166.66.0** secondary air pump modul; electrical

**7.22295.62.0** cut-off secondary air valve; pneumatic

**7.02318.01.0** electric switchover valve (cooler fins); electric switchover valve (air control); reversing valve (engine mounting); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); boost pressure control valve; reversing valve (secondary air); electric switchover valve (intake manifold); electrical

**7.02604.17.0** lambda sensor; Diagnosis probe; heated

**7.02604.31.0** lambda sensor; control sensor; heated

**50 006 409** hydraulic; height: 24; Outer Ø: 33; length: 24

**21** | **84**

**M52 B28 (286S1)** 01.1995 → 08.2000 B 6 2793 cm<sup>3</sup> 4V 141-143 kW 192-194 PS 10,2 - 84

**3 (E36), 3 Convertible (E36), 3 Coupe (E36), 3 Touring (E36), 5 (E39), 5 Touring (E39), Z3 Coupe (E36), Z3 Roadster (E36)**

**87 329 690** [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B  
**87 369 610** [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A  
**87 369 620** 0,50 / **87 369 600** STD, 180° oil groove

**87 490 610** [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G  
**87 490 620** 0,50 / **87 490 630** 0,75 / **87 490 600** STD / **87 490 640** 1,00

**87 491 611** [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.622 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.622 St/B/G  
**87 491 621** 0,50 / **87 491 631** 0,75 / **87 491 601** STD, 360° oil groove

|                   |   |                     |  |
|-------------------|---|---------------------|--|
| <b>11964</b>      | EX; 30.5 x 6 x 105.7 x A/S - Cr - 45° - VS - 22 - III | <b>MK-6H</b>        | valve cotter; number of notches: 3; valve stem diameter: 6 |
| <b>11960</b>      | IN; 33 x 6 x 106.1 x S - - 45° - 22 - III             | <b>81-11112</b>     | IN/EX; 12.53/ x 6 x 43.5 B1                                |
|                   |   | <b>81-11113</b>     | IN/EX; 12.73/ x 6 x 43.5 B1                                |
| <b>50 005 513</b> | mechanical; metal; Impeller diameter: 74              | <b>7.29246.01.0</b> | <b>2.8 i, 2.8 i, 528 i, 528 i:</b> 01.2000→                |

**7.50133.50.0** fuel pump; in-tank; electrical

cont...

**B**

|  |              |  |
|--|--------------|--|
|  | 7.21548.51.0 | fuel pressure regulator; hydraulic   |
|  | 7.07759.09.0 | air mass sensor; electrical  |
|  | 7.07759.16.0 | air mass sensor; electrical  |
|  | 7.22166.66.0 | secondary air pump modul; electrical   |
|  | 7.22295.70.0 | cut-off secondary air valve; pneumatic   |
|  | 7.22295.71.0 | cut-off secondary air valve; pneumatic   |
|  | 7.02078.37.0 | water pump auxiliary cooling; electrical   |
|  | 7.02318.01.0 | electric switchover valve (cooler fins); electric switchover valve (air control); reversing valve (engine mounting); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); boost pressure control valve; reversing valve (secondary air); electric switchover valve (intake manifold); electrical |
|  | 7.02604.17.0 | lambda sensor; Diagnosis probe; heated   |
|  | 7.02604.31.0 | lambda sensor; control sensor; heated  |
|  | 7.02604.37.0 | lambda sensor; control sensor; heated  |
|  | 7.02604.38.0 | lambda sensor; control sensor; heated  |
|  | 50 006 409   | hydraulic; height: 24; Outer Ø: 33; length: 24   |

|           |  |           |                 |                 |   |   |                      |    |            |            |  |      |      |
|-----------|--|-----------|-----------------|-----------------|---|---|----------------------|----|------------|------------|--|------|------|
| <b>22</b> |  | <b>84</b> | M52 B28 (286S2) | 09.1995→12.2000 | B | 6 | 2793 cm <sup>3</sup> | 4V | 141-144 kW | 192-196 PS |  | 10,2 | - 84 |
|           | 3 (E46), 3 Coupe (E46), 3 Touring (E46), 5 (E39), 5 Touring (E39), Z3 Coupe (E36), Z3 Roadster (E36) |           |                 |                 |   |   |                      |    |            |            |  |      |      |

|  |            |  |
|--|------------|--|
|  | 87 329 690 | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B  |
|  | 87 369 610 | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A     |
|  | 87 369 620 | 0,50 / 87 369 600 STD, 180° oil groove   |
|  | 87 490 610 | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G  |
|  | 87 491 611 | 87 490 620 0,50 / 87 490 630 0,75 / 87 490 600 STD / 87 490 640 1,00   |
|  | 87 491 611 | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.622 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.622 St/B/G |
|  | 87 491 621 | 0,50 / 87 491 631 0,75 / 87 491 601 STD, 360° oil groove   |

|  |            |   |  |                     |  |
|--|------------|---|--|---------------------|--|
|  | 11964      | EX; 30.5 x 6 x 105.7 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-6H</b>        | valve cotter; number of notches: 3; valve stem diameter: 6 |
|  | 11960      | IN; 33 x 6 x 106.1 x S - - 45° - 22 - III             |  | <b>81-11112</b>     | IN/EX; 12.53/ x 6 x 43.5 B1                                |
|  |            |   |  | <b>81-11113</b>     | IN/EX; 12.73/ x 6 x 43.5 B1                                |
|  | 50 005 513 | mechanical; metal; Impeller diameter: 74              |  | <b>7.29246.01.0</b> | 01.2000→   |

|  |              |  |
|--|--------------|--|
|  | 7.21548.51.0 | fuel pressure regulator; hydraulic   |
|  | 7.07759.09.0 | air mass sensor; electrical  |
|  | 7.07759.16.0 | air mass sensor; electrical  |
|  | 7.22166.66.0 | secondary air pump modul; electrical   |
|  | 7.22295.62.0 | cut-off secondary air valve; pneumatic   |
|  | 7.22295.70.0 | cut-off secondary air valve; pneumatic   |
|  | 7.02078.37.0 | water pump auxiliary cooling; electrical   |
|  | 7.02318.01.0 | electric switchover valve (cooler fins); electric switchover valve (air control); reversing valve (engine mounting); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); boost pressure control valve; reversing valve (secondary air); electric switchover valve (intake manifold); electrical |
|  | 7.02604.17.0 | lambda sensor; Diagnosis probe; heated   |
|  | 7.02604.31.0 | lambda sensor; control sensor; heated  |
|  | 50 006 409   | hydraulic; height: 24; Outer Ø: 33; length: 24   |

| 23 |                                   | 84   |   |
|----|-----------------------------------|--|---|
|    | M57 D30 (306D1)                   | 08.1998 → 09.2000  | D A 6 2926 cm <sup>3</sup> 4V 135-142 kW 184-193 PS 17 - 88             |
|    | 5 (E39), 5 Touring (E39), 7 (E38) |  |   |
|    | 77 218 610                        | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.621 St/B/G; PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.621 St/B/S   |   |
|    | 87 369 610                        | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br>87 369 620 0,50 / 87 369 600 STD, 180° oil groove  |   |
|    | 111113                            | IN/EX; 25.9 x 6 x 99.9 x RA/S - Cr - 45° - VS - 22 - III   | <b>MK-6H</b> valve cotter; number of notches: 3; valve stem diameter: 6 |
|    | 81-11116                          | IN/EX; 11.54/ x 6 x 39 B1  |   |
|    | 7.28303.70.0                      | fuel pump; in-tank; electrical   |   |
|    | 7.22684.09.0                      | air mass sensor; electrical, Sensor without measuring tube, Software-Update at replacement in 0 928 400 314 (BMW)  |   |
|    | 7.02318.01.0                      | electric switchover valve (cooler fins); electric switchover valve (air control); reversing valve (engine mounting); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); boost pressure control valve; reversing valve (secondary air); electric switchover valve (intake manifold); electrical |   |
|    | 50 006 414                        | hydraulic; height: 34.5; Outer Ø: 12; length: 34.5   |   |
|    | 50 006 132                        |  |   |

| 24 |   | 84  |   |
|----|---|---|---|
|    | M60 B30 (308S1)                                     | 04.1992 → 12.1999   | B 8 2997 cm <sup>3</sup> 4V 155-160 kW 211-218 PS 10,5 - 67.6 |
|    | 5 (E34), 5 Touring (E34), 7 (E32), 7 (E38), 8 (E31) |   |   |
|    | 11896   | EX; 28.5 x 6 x 103.6 x I/S - Cr - 45° - VS - 22 - III   | <b>81-11112</b> IN/EX; 12.53/ x 6 x 43.5 B1                   |
|    |   |   | <b>81-11113</b> IN/EX; 12.73/ x 6 x 43.5 B1                   |
|    | 7.21913.50.0  | fuel pump; in-tank; electrical  |   |
|    | 7.21548.51.0  | fuel pressure regulator; hydraulic  |   |
|    | 7.07759.06.0  | air mass sensor; electrical   |   |
|    | 7.05817.09.0  | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic |   |
|    | 7.02604.18.0  | lambda sensor; control sensor; heated   |   |
|    | 7.02604.19.0  | lambda sensor; control sensor; heated   |   |
|    | 7.02604.35.0  | lambda sensor; control sensor; heated   |   |

| 25 |                  | 84  |   |
|----|------------------|---|---|
|    | M62 B35 (358S1)  | 03.1996 → 08.1998                                     | B 8 3498 cm <sup>3</sup> 4V 173 kW 235 PS 10 - 78.9         |
|    | M62 B35 (358S2)  | 06.1996 → 08.1998                                     | B 8 3498 cm <sup>3</sup> 4V 173-180 kW 235-245 PS 10 - 78.9 |
|    | 5 (E39), 7 (E38) |   |   |
|    | 11896            | EX; 28.5 x 6 x 103.6 x I/S - Cr - 45° - VS - 22 - III | <b>81-11112</b> IN/EX; 12.53/ x 6 x 43.5 B1                 |
|    |                  |   | <b>81-11113</b> IN/EX; 12.73/ x 6 x 43.5 B1                 |
|    | 7.21548.51.0     | fuel pressure regulator; hydraulic                    |   |
|    | 7.07759.06.0     | air mass sensor; electrical                           |   |
|    | 7.02604.31.0     | lambda sensor; control sensor; heated                 |   |

**B**

|                         |   |                 |  |                      |    |            |            |       |   |    |  |
|-------------------------|---|-----------------|--|----------------------|----|------------|------------|-------|---|----|--|
| <b>26</b>               | <b>84</b>   |                 |  |                      |    |            |            |       |   |    |  |
| <b>M70 B50 (5012A)</b>  | 09.1987 → 09.1994                                     | B               | 12   | 4988 cm <sup>3</sup> | 2V | 220-230 kW | 300-313 PS | ε 8,8 | - | 75 |  |
| <b>7 (E32), 8 (E31)</b> |   |                 |  |                      |    |            |            |       |   |    |  |
| <b>111200</b>           | EX; 35.9 x 7 x 101.1 x A/S - Cr - 45° - VS - 22 - III | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |                      |    |            |            |       |   |    |  |
| <b>11131</b>            | IN; 42 x 7 x 102.1 x S - - 45° - 22 - III             | <b>81-11101</b> | IN/EX; 12.54/ x 7 x 43.5 B1                                |                      |    |            |            |       |   |    |  |
|                         |   | <b>81-11110</b> | IN/EX; 12.55/ x 7 x 43.5 B1                                |                      |    |            |            |       |   |    |  |
|                         |   | <b>81-11102</b> | IN/EX; 12.64/ x 7 x 43.5 B1                                |                      |    |            |            |       |   |    |  |
|                         |   | <b>81-11111</b> | IN/EX; 12.73/ x 7 x 43.5 B1                                |                      |    |            |            |       |   |    |  |
| <b>7.21548.50.0</b>     | fuel pressure regulator; hydraulic                    |                 |  |                      |    |            |            |       |   |    |  |
| <b>50 006 476</b>       | hydraulic; Outer Ø: 16; length: 48.5                  |                 |  |                      |    |            |            |       |   |    |  |
| <b>50 007 617</b>       | outlet side   |                 |  |                      |    |            |            |       |   |    |  |

|                        |  |                 |  |                      |    |       |        |         |   |    |  |
|------------------------|--|-----------------|--|----------------------|----|-------|--------|---------|---|----|--|
| <b>27</b>              | <b>84</b>  |                 |  |                      |    |       |        |         |   |    |  |
| <b>M43 B18 Gas KAT</b> | 09.1993 → 04.1999  | GF              | 4  | 1796 cm <sup>3</sup> | 2V | 85 kW | 115 PS | ε 9,7:1 | - | 81 |  |
| <b>3 (E36)</b>         |  |                 |  |                      |    |       |        |         |   |    |  |
| <b>77 585 690</b>      | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B  |                 |  |                      |    |       |        |         |   |    |  |
| <b>87 227 610</b>      | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G  |                 |  |                      |    |       |        |         |   |    |  |
|                        | <b>87 227 620 0,50 / 87 227 630 0,75 / 87 227 600 STD</b>  |                 |  |                      |    |       |        |         |   |    |  |
| <b>87 368 610</b>      | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A |                 |  |                      |    |       |        |         |   |    |  |
|                        | <b>87 368 620 0,50 / 87 368 600 STD, 180° oil groove</b>   |                 |  |                      |    |       |        |         |   |    |  |
| <b>11672</b>           | EX; 36 x 7 x 103 x A/S - Cr - 45° - VS - 22 - III  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |                      |    |       |        |         |   |    |  |
| <b>11673</b>           | IN; 42 x 7 x 104 x S - - 45° - 22 - III  | <b>81-11101</b> | IN/EX; 12.54/ x 7 x 43.5 B1                                |                      |    |       |        |         |   |    |  |
|                        |  | <b>81-11110</b> | IN/EX; 12.55/ x 7 x 43.5 B1                                |                      |    |       |        |         |   |    |  |
|                        |  | <b>81-11102</b> | IN/EX; 12.64/ x 7 x 43.5 B1                                |                      |    |       |        |         |   |    |  |
|                        |  | <b>81-11111</b> | IN/EX; 12.73/ x 7 x 43.5 B1                                |                      |    |       |        |         |   |    |  |
| <b>50 006 327</b>      | CAM, chilled cast iron   |                 |  |                      |    |       |        |         |   |    |  |
| <b>50 005 515</b>      | mechanical; metal  |                 |  |                      |    |       |        |         |   |    |  |
| <b>7.07152.42.0</b>    | mechanical; metal  |                 |  |                      |    |       |        |         |   |    |  |
| <b>7.02604.18.0</b>    | lambda sensor; control sensor; heated  |                 |  |                      |    |       |        |         |   |    |  |
| <b>50 006 476</b>      | hydraulic; Outer Ø: 16; length: 48.5   |                 |  |                      |    |       |        |         |   |    |  |

|                        |  |   |   |                      |    |          |            |       |   |      |  |
|------------------------|--|---|---|----------------------|----|----------|------------|-------|---|------|--|
| <b>28</b>              | <b>85</b>  |   |   |                      |    |          |            |       |   |      |  |
| <b>M43 B19 (194E1)</b> | 01.1999 → 08.2000  | B | 4 | 1895 cm <sup>3</sup> | 2V | 77-87 kW | 105-118 PS | ε 9,7 | - | 83.5 |  |
| <b>3 Compact (E36)</b> |  |   |   |                      |    |          |            |       |   |      |  |
| <b>77 585 690</b>      | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B  |   |   |                      |    |          |            |       |   |      |  |
| <b>87 227 610</b>      | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G  |   |   |                      |    |          |            |       |   |      |  |
|                        | <b>87 227 620 0,50 / 87 227 630 0,75 / 87 227 600 STD</b>  |   |   |                      |    |          |            |       |   |      |  |
| <b>87 368 610</b>      | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A |   |   |                      |    |          |            |       |   |      |  |
|                        | <b>87 368 620 0,50 / 87 368 600 STD, 180° oil groove</b>   |   |   |                      |    |          |            |       |   |      |  |
| <b>7.50133.50.0</b>    | fuel pump; in-tank; electrical   |   |   |                      |    |          |            |       |   |      |  |
| <b>7.21548.50.0</b>    | fuel pressure regulator; hydraulic   |   |   |                      |    |          |            |       |   |      |  |
| <b>7.22295.69.0</b>    | cut-off secondary air valve; pneumatic   |   |   |                      |    |          |            |       |   |      |  |
| <b>7.02604.31.0</b>    | lambda sensor; control sensor; heated  |   |   |                      |    |          |            |       |   |      |  |



| <b>29</b> |  | <b>85</b>  |  |
|-----------|--|--|--|
|           | <b>M44 B19 (194S1)</b>   | 09.1995 → 09.1999  | B 4 1895 cm <sup>3</sup> 4V 103 kW 140 PS $\xi$ 10 - 83.5                                  |
|           | <b>3 (E36), 3 Compact (E36), 3 Convertible (E36), 3 Coupe (E36), Z3 Roadster (E36)</b> |  |  |
|           | <b>80 00566 1 0 000</b>  | Ø85; STD; set: 1; [R ST NT 1.2] [NM 1.5] [SLF ST CR 2]   |  |
|           | <b>77 585 690</b>  | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B  |  |
|           | <b>87 227 610</b>  | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br><b>87 227 620 0,50 / 87 227 630 0,75 / 87 227 600 STD</b>   |  |
|           | <b>87 368 610</b>  | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br><b>87 368 620 0,50 / 87 368 600 STD, 180° oil groove</b> |  |
|           | <b>11964</b>   | EX; 30.5 x 6 x 105.7 x A/S - Cr - 45° - VS - 22 - III  | <b>MK-6H</b> valve cotter; number of notches: 3; valve stem diameter: 6                    |
|           | <b>11960</b>   | IN; 33 x 6 x 106.1 x S - - 45° - 22 - III  | <b>81-11112</b> IN/EX; 12.53/ x 6 x 43.5 B1<br><b>81-11113</b> IN/EX; 12.73/ x 6 x 43.5 B1 |
|           | <b>50 005 515</b>  | mechanical; metal  |  |
|           | <b>7.07152.42.0</b>  | mechanical; metal  |  |
|           | <b>7.50133.50.0</b>  | fuel pump; in-tank; electrical   |  |
|           | <b>7.21548.50.0</b>  | fuel pressure regulator; hydraulic   |  |
|           | <b>7.21548.51.0</b>  | fuel pressure regulator; hydraulic   |  |
|           | <b>7.22295.66.0</b>  | cut-off secondary air valve; pneumatic   |  |
|           | <b>7.05817.09.0</b>  | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic  |  |
|           | <b>7.02604.31.0</b>  | lambda sensor; control sensor; heated  |  |
|           | <b>50 006 476</b>  | hydraulic; Outer Ø: 16; length: 48.5   |  |

| <b>30</b> |                        | <b>85</b>  |  |
|-----------|------------------------|--|--|
|           | <b>M73 B54 (54121)</b> | 09.1994 → 12.1999  | B 12 5379 cm <sup>3</sup> 2V 240 kW 326 PS $\xi$ 10 - 79   |
|           | <b>8 (E31)</b>         |  |  |
|           | <b>11672</b>           | EX; 36 x 7 x 103 x A/S - Cr - 45° - VS - 22 - III  | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7  |
|           | <b>11673</b>           | IN; 42 x 7 x 104 x S - - 45° - 22 - III  | <b>81-11101</b> IN/EX; 12.54/ x 7 x 43.5 B1<br><b>81-11110</b> IN/EX; 12.55/ x 7 x 43.5 B1<br><b>81-11102</b> IN/EX; 12.64/ x 7 x 43.5 B1<br><b>81-11111</b> IN/EX; 12.73/ x 7 x 43.5 B1 |
|           | <b>7.21548.51.0</b>    | fuel pressure regulator; hydraulic   |  |
|           | <b>7.05817.09.0</b>    | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic  |  |
|           | <b>7.02318.01.0</b>    | electric switchover valve (cooler fins); electric switchover valve (air control); reversing valve (engine mounting); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); boost pressure control valve; reversing valve (secondary air); electric switchover valve (intake manifold); electrical |  |
|           | <b>7.02604.17.0</b>    | lambda sensor; Diagnosis probe; heated   |  |
|           | <b>7.02604.31.0</b>    | lambda sensor; control sensor; heated  |  |
|           | <b>50 006 476</b>      | hydraulic; Outer Ø: 16; length: 48.5   |  |

| <b>31</b> |  | <b>86</b>  |   |
|-----------|--|--|---|
|           | <b>S50 B30 (306S1)</b>                             | 11.1992 → 07.1995  | B 6 2990 cm <sup>3</sup> 4V 179-217 kW 243-295 PS $\xi$ 10,8 - 85.8 |
|           | <b>3 (E36), 3 Convertible (E36), 3 Coupe (E36)</b> |  |   |
|           | <b>87 369 610</b>                                  | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br><b>87 369 620 0,50 / 87 369 600 STD, 180° oil groove</b> |   |
|           | <b>7.29140.02.0</b>                                |  |   |

cont...



**B**

|           |  |  |
|-----------|--|--|
|           | 7.50133.50.0   | fuel pump; in-tank; electrical   |
|           | 7.21548.50.0   | fuel pressure regulator; hydraulic   |
|           | 7.05817.09.0   | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic  |
| <b>32</b> | <b>86</b>  |  |
|           | S70 B56 (56121)  | 11.1992 → 12.1996 B 12 5576 cm <sup>3</sup> 2V 277-280 kW 377-381 PS 9,8 - 80  |
|           | 8 (E31)  |  |
|           | 11672  | EX; 36 x 7 x 103 x A/S - Cr - 45° - VS - 22 - III  |
|           | 11673  | IN; 42 x 7 x 104 x S - - 45° - 22 - III  |
|           | <b>MK-7H</b>   | valve cotter; number of notches: 3; valve stem diameter: 7   |
|           | <b>81-11101</b>  | IN/EX; 12.54/ x 7 x 43.5 B1  |
|           | <b>81-11110</b>  | IN/EX; 12.55/ x 7 x 43.5 B1  |
|           | <b>81-11102</b>  | IN/EX; 12.64/ x 7 x 43.5 B1  |
|           | <b>81-11111</b>  | IN/EX; 12.73/ x 7 x 43.5 B1  |
|           | 7.21548.50.0   | fuel pressure regulator; hydraulic   |
| <b>33</b> | <b>86</b>  |  |
|           | S50 B30 US   | 09.1992 → 12.1995 B 6 2990 cm <sup>3</sup> 4V 180 kW 245 PS 10,5:1 - 85.8  |
|           | 3 (E36)  |  |
|           | 7.21548.50.0   | fuel pressure regulator; hydraulic   |
|           | 7.21548.51.0   | fuel pressure regulator; hydraulic   |
| <b>34</b> | <b>86.4</b>  |  |
|           | S50 B32 (326S1)  | 10.1995 → 06.2000 B 6 3201 cm <sup>3</sup> 4V 236 kW 321 PS 11,3 - 91  |
|           | 3 (E36), 3 Convertible (E36), 3 Coupe (E36), Z3 Roadster (E36)                 |  |
|           | 87 369 610   | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A   |
|           | 87 369 620 0,50 / 87 369 600 STD,  | 180° oil groove  |
|           | 7.29140.02.0   |  |
|           | 7.21548.50.0   | fuel pressure regulator; hydraulic   |
|           | 7.21548.53.0   | fuel pressure regulator; hydraulic   |
|           | 7.22295.70.0   | cut-off secondary air valve; pneumatic   |
|           | 7.05817.09.0   | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic  |
|           | 7.02604.37.0   | lambda sensor; control sensor; heated  |
|           | 7.05270.03.0   | lambda sensor; heated  |
| <b>35</b> | <b>86.4</b>  |  |
|           | S52 B32 (326S2)  | 06.1996 → 06.2000 B 6 3152 cm <sup>3</sup> 4V 176-179 kW 239-243 PS - 89.6   |
|           | 3 (E36), 3 Convertible (E36), 3 Coupe (E36), Z3 Coupe (E36), Z3 Roadster (E36) |  |
|           | 7.50133.50.0   | fuel pump; in-tank; electrical   |
|           | 7.02318.01.0   | electric switchover valve (cooler fins); electric switchover valve (air control); reversing valve (engine mounting); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); boost pressure control valve; reversing valve (secondary air); electric switchover valve (intake manifold); electrical |
| <b>36</b> | <b>89</b>  |  |
|           | M30 B30 (306KA)  | 03.1987 → 03.1994 B 6 2986 cm <sup>3</sup> 2V 131-147 kW 178-200 PS 9-9,2 - 80   |
|           | 7 (E32)  |  |
|           | 87 434 610   | [Set] HL 0,25 Ø 59.740 / 65.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 30.140 / 2.615 St/B/G   |
|           | 87 434 620 0,50 / 87 434 600 STD,  | with slot  |
|           | 87 731 610   | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G  |
|           | 87 731 620 0,50 / 87 731 630 0,75 / 87 731 600 STD / 87 731 640 1,00           |  |

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|--|-------------|---|--|----------------|--|
|  | <b>1125</b> | EX; 38 x 8 x 107.2 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>1142</b> | IN; 46 x 8 x 106.7 x S - Cr - 45° - 22 - III        |  | <b>81-1162</b> | IN/EX; 14.005/ x 8 x 50 B1                                 |
|  |             |   |  | <b>81-1163</b> | IN/EX; 14.105/ x 8 x 50 B1                                 |
|  |             |   |  | <b>81-1164</b> | IN/EX; 14.205/ x 8 x 50 B1                                 |

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 234</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

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|  | <b>7.21913.50.0</b> | fuel pump; in-tank; electrical |
|--|---------------------|--------------------------------|

|  |                     |                                    |
|--|---------------------|------------------------------------|
|  | <b>7.21197.60.0</b> | fuel pressure regulator; hydraulic |
|--|---------------------|------------------------------------|

|           |  |           |  |                   |   |   |                      |    |        |        |      |      |
|-----------|--|-----------|--|-------------------|---|---|----------------------|----|--------|--------|------|------|
| <b>37</b> |  | <b>89</b> | <b>M60 B40 (408S1)</b>                                     | 05.1992 → 07.1996 | B | 8 | 3982 cm <sup>3</sup> | 4V | 210 kW | 286 PS | ∅ 10 | - 80 |
|           |  |           | <b>5 (E34), 5 Touring (E34), 7 (E32), 7 (E38), 8 (E31)</b> |                   |   |   |                      |    |        |        |      |      |

|  |               |  |  |                 |  |
|--|---------------|--|--|-----------------|--|
|  | <b>111031</b> | EX; 30.5 x 6 x 103.7 x RA/S - Cr - 45° - VS - 22 - III |  | <b>MK-6H</b>    | valve cotter; number of notches: 3; valve stem diameter: 6 |
|  | <b>11539</b>  | IN; 35 x 6 x 104.1 x S - - 45° - 22 - III              |  | <b>81-11112</b> | IN/EX; 12.53/ x 6 x 43.5 B1                                |
|  |               |  |  | <b>81-11113</b> | IN/EX; 12.73/ x 6 x 43.5 B1                                |

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.21913.50.0</b> | fuel pump; in-tank; electrical |
|--|---------------------|--------------------------------|

|  |                     |                                    |
|--|---------------------|------------------------------------|
|  | <b>7.21548.51.0</b> | fuel pressure regulator; hydraulic |
|--|---------------------|------------------------------------|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.02604.18.0</b> | lambda sensor; control sensor; heated |
|  | <b>7.02604.19.0</b> | lambda sensor; control sensor; heated |
|  | <b>7.02604.31.0</b> | lambda sensor; control sensor; heated |
|  | <b>7.02604.35.0</b> | lambda sensor; control sensor; heated |

|           |  |           |                        |                   |   |   |                      |    |        |        |      |        |
|-----------|--|-----------|------------------------|-------------------|---|---|----------------------|----|--------|--------|------|--------|
| <b>38</b> |  | <b>92</b> | <b>M62 B44 (448S1)</b> | 03.1996 → 06.1999 | B | 8 | 4398 cm <sup>3</sup> | 4V | 210 kW | 286 PS | ∅ 10 | - 82.7 |
|           |  |           | <b>8 (E31)</b>         |                   |   |   |                      |    |        |        |      |        |

|  |               |  |  |                 |  |
|--|---------------|--|--|-----------------|--|
|  | <b>111031</b> | EX; 30.5 x 6 x 103.7 x RA/S - Cr - 45° - VS - 22 - III |  | <b>MK-6H</b>    | valve cotter; number of notches: 3; valve stem diameter: 6 |
|  | <b>11539</b>  | IN; 35 x 6 x 104.1 x S - - 45° - 22 - III              |  | <b>81-11112</b> | IN/EX; 12.53/ x 6 x 43.5 B1                                |
|  |               |  |  | <b>81-11113</b> | IN/EX; 12.73/ x 6 x 43.5 B1                                |

|  |                   |                             |
|--|-------------------|-----------------------------|
|  | <b>50 005 778</b> | mechanical; metal, 10.1998→ |
|--|-------------------|-----------------------------|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.02604.17.0</b> | lambda sensor; Diagnosis probe; heated |
|--|---------------------|--|

|           |  |             |                                     |                   |   |   |                      |    |            |            |          |      |
|-----------|--|-------------|-------------------------------------|-------------------|---|---|----------------------|----|------------|------------|----------|------|
| <b>39</b> |  | <b>93.4</b> | <b>S14 B23 (234EA)</b>              | 07.1986 → 06.1991 | B | 4 | 2302 cm <sup>3</sup> | 4V | 143-162 kW | 195-220 PS | ∅ 9,6-11 | - 84 |
|           |  |             | <b>S14 B23 (234S1)</b>              | 07.1986 → 06.1991 | B | 4 | 2302 cm <sup>3</sup> | 4V | 143-162 kW | 195-220 PS | ∅ 9,6-11 | - 84 |
|           |  |             | <b>S14 B23 (234S2)</b>              | 07.1986 → 10.1993 | B | 4 | 2303 cm <sup>3</sup> | 4V | 143-162 kW | 195-220 PS | ∅ 9,6-11 | - 84 |
|           |  |             | <b>3 (E30), 3 Convertible (E30)</b> |                   |   |   |                      |    |            |            |          |      |

|  |              |  |  |              |  |
|--|--------------|--|--|--------------|--|
|  | <b>11214</b> | EX; 32 x 7 x 123.8 x I/S - Cr - 45° - VS - 22 - III  |  | <b>MK-7H</b> | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>11211</b> | IN; 37 x 7 x 121.4 x RA/S - Cr - 45° - VS - 22 - III |  |              |  |

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical |
|--|---------------------|--------------------------------|

|  |                     |                                    |
|--|---------------------|------------------------------------|
|  | <b>7.21197.60.0</b> | fuel pressure regulator; hydraulic |
|--|---------------------|------------------------------------|

|           |  |             |                        |                   |   |   |                      |    |            |            |      |      |
|-----------|--|-------------|------------------------|-------------------|---|---|----------------------|----|------------|------------|------|------|
| <b>40</b> |  | <b>93.4</b> | <b>S38 B36 (366S1)</b> | 09.1988 → 03.1992 | B | 6 | 3535 cm <sup>3</sup> | 4V | 210-232 kW | 286-316 PS | ∅ 10 | - 86 |
|           |  |             | <b>5 (E34)</b>         |                   |   |   |                      |    |            |            |      |      |

|  |                   |   |
|--|-------------------|---|
|  | <b>87 434 610</b> | [Set] HL 0,25 ∅ 59.740 / 65.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 ∅ 59.740 / 65.000 / 30.140 / 2.615 St/B/G<br><b>87 434 620</b> 0,50 / <b>87 434 600</b> STD, with slot |
|--|-------------------|---|

cont...

**B**



**7.21913.50.0** fuel pump; in-tank; electrical



**7.21548.50.0** fuel pressure regulator; hydraulic



**7.05817.09.0** non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic

**41**



**94.6**



**S38 B38 (386S1)**

01.1992 → 07.1995

B

6

3795 cm<sup>3</sup>

4V

250 kW

340 PS

10,5

- 90

**5 (E34), 5 Touring (E34)**



**7.21913.50.0** fuel pump; in-tank; electrical



**7.21548.51.0** fuel pressure regulator; hydraulic








**7.05817.09.0** non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic

# CARBODIES

|      | Cyl. | mm      | cm <sup>3</sup> |   | Comp. Ratio $\epsilon$ | kW    | PS    | Pos |
|------|------|---------|-----------------|---|------------------------|-------|-------|-----|
|      |      |         |                 |   |                        |       |       |     |
| TD27 | D 4  | 96 x 92 | 2663            | 2 | 21,8                   | 60-73 | 82-99 | 1   |

**C**

# CARBODIES

|                                        |  | Pos             |  |  | Pos |
|---|---|-----------------|--|---|-----|
|  <p><b>C</b> FX FAIRWAY<br/>2.7 TD</p> | <p>01.1987 → 12.1996</p>  | <p>TD27 D 1</p> |  |   |     |

|   |                       |  |   |   |                      |    |          |          |       |      |
|---|-----------------------|--|---|---|----------------------|----|----------|----------|-------|------|
| 1 | 96                    |  |   |   |                      |    |          |          |       |      |
|   | <b>TD27</b>           | 01.1987 → 12.1996  | D | 4 | 2663 cm <sup>3</sup> | 2V | 60-73 kW | 82-99 PS | Σ21,8 | - 92 |
|   | <b>FX FAIRWAY</b>     |  |   |   |                      |    |          |          |       |      |
|   | <b>89 449 190</b>     | T - Dry cylinder liner; semi; A=99 C=105 L=160 H=5   |   |   |                      |    |          |          |       |      |
|   | <b>TW-1028A STD</b>   | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |   |   |                      |    |          |          |       |      |
|   | <b>CB-1190GP 0.25</b> | [Set] PL 0,25 Ø 56.676 / 59.987 / 26.100 / 1.638 St/B/G<br><b>CB-1190GP 0,50 / CB-1190GP 0,75 / CB-1190GP STD</b>  |   |   |                      |    |          |          |       |      |
|   | <b>MS-1190GP 0.25</b> | [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G<br><b>MS-1190GP 0,50 / MS-1190GP STD</b>   |   |   |                      |    |          |          |       |      |
|   | <b>PB-1190J STD</b>   | [Set] PL-B STD Ø 28.000 / 31.000 / 32.500 / 1.525 St/B   |   |   |                      |    |          |          |       |      |
|   | <b>SH-1190A STD</b>   | [Set] NW-L STD Ø 49.940 / 53.000 / 22.000 / 1.520 St/A; NW-L STD Ø 50.140 / 53.200 / 22.000 / 1.520 St/A; NW-L STD Ø 50.340 / 53.400 / 22.000 / 1.520 St/A; NW-L STD Ø 50.540 / 53.600 / 22.000 / 1.520 St/A; NW-L STD Ø 50.740 / 53.800 / 20.500 / 1.520 St/A |   |   |                      |    |          |          |       |      |
|   | <b>7.31025.01.0</b>   |  |   |   |                      |    |          |          |       |      |

C

# CATERHAM

|          | Cyl.     |         | mm   | cm <sup>3</sup> |      | Comp.   | kW      | PS | Pos |
|----------|----------|---------|------|-----------------|------|---------|---------|----|-----|
|          |          |         |      |                 |      | Ratio   |         |    |     |
| C 20 LET | B (A) 4  | 86 x 86 | 1998 | 4               | 9,1  | 129-150 | 175-204 | 1  |     |
| C 20 XE  | B 4      | 86 x 86 | 1998 | 4               | 10,5 | 110-115 | 150-156 | 2  |     |
| Z 20 LET | B (LA) 4 | 86 x 86 | 1998 | 4               |      | 138-184 | 188-250 | 3  |     |

C



|            |                   |          | Pos |   |  |  | Pos |
|------------|-------------------|----------|-----|---|--|--|-----|
|            |                   |          |     |   |  |  |     |
| SEVEN (CF) |                   |          |     |   |  |  |     |
| 2.0        | 04.1990 → 09.1992 | C 20 LET | B   | 1 |  |  |     |
| 2.0        | 09.1991 → 09.1995 | C 20 XE  | B   | 2 |  |  |     |
| 2.0 Rally  | 04.1990 → 09.1992 | Z 20 LET | B   | 3 |  |  |     |
| 2.0 Rally  | 10.1992 → 09.1995 | Z 20 LET | B   | 3 |  |  |     |

**C**

C

|          |                         |           |   |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |
|----------|-------------------------|-----------|---|---|---------|---|----|---|----------------------|----|------------|------------|------|---|----|----------------|--|--|--|--|--|
| <b>1</b> |                         | <b>86</b> |   |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |
|          | <b>C 20 LET</b>         |           | 04.1990   | → | 09.1992 | B | A  | 4 | 1998 cm <sup>3</sup> | 4V | 129-150 kW | 175-204 PS | 9,1  | - | 86 |                |  |  |  |  |  |
|          | <b>SEVEN (CF)</b>       |           |   |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |
|          | <b>80 00212 1 0 000</b> |           | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050</b> 86.50 / <b>80 00212 1 0 100</b> 87.00  |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |
|          | <b>77 268 610</b>       |           | [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br><b>77 268 620</b> 0,50 / <b>77 268 600</b> STD   |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |
|          | <b>77 272 610</b>       |           | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620</b> 0,50 / <b>77 272 630</b> 0,75 / <b>77 272 600</b> STD / <b>77 272 640</b> 1,00   |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |
|          | <b>87 393 610</b>       |           | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620</b> 0,50 / <b>87 393 630</b> 0,75 / <b>87 393 600</b> STD                           |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |
|          | <b>291100</b>           |           | EX; 29 x 7 x 105 x A/S - Cr - 45° - VS - 22 - III   |   |         |   |    |   |                      |    |            |            |      |   |    | <b>MK-7H</b>   | valve cotter; number of notches: 3; valve stem diameter: 7 |  |  |  |  |
|          | <b>29185</b>            |           | IN; 33 x 7 x 104.9 x S - Cr - 45° - 22 - III  |   |         |   |    |   |                      |    |            |            |      |   |    | <b>81-4218</b> | IN/EX; 13.03/ x 7 x 41.1 G2 - CC                           |  |  |  |  |
|          | <b>50 006 479</b>       |           | hydraulic; Outer Ø: 32; length: 26  |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |
|          | <b>50 006 416</b>       |           | hydraulic; height: 26; Outer Ø: 32; length: 26, →mot. 14003804  |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |
| <b>2</b> |                         | <b>86</b> |   |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |
|          | <b>C 20 XE</b>          |           | 09.1991   | → | 09.1995 | B |    | 4 | 1998 cm <sup>3</sup> | 4V | 110-115 kW | 150-156 PS | 10,5 | - | 86 |                |  |  |  |  |  |
|          | <b>SEVEN (CF)</b>       |           |   |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |
|          | <b>91 023 700</b>       |           | Cylinder diameter: 86; KH: 30.43; VT1: -1.93; MT: -0.85; GL: 55.43; piston pin: 21x61.5; number of piston rings: 3<br><b>91 023 710</b> 86.50<br>R 1.5 MO G6<br>NM 1.5<br>SLF 3 CR<br>→ <b>80 00212 1 0 ...</b> |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |
|          | <b>80 00212 1 0 000</b> |           | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050</b> 86.50 / <b>80 00212 1 0 100</b> 87.00  |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |
|          | <b>77 268 610</b>       |           | [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br><b>77 268 620</b> 0,50 / <b>77 268 600</b> STD   |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |
|          | <b>77 272 610</b>       |           | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620</b> 0,50 / <b>77 272 630</b> 0,75 / <b>77 272 600</b> STD / <b>77 272 640</b> 1,00   |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |
|          | <b>87 393 610</b>       |           | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620</b> 0,50 / <b>87 393 630</b> 0,75 / <b>87 393 600</b> STD                           |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |
|          | <b>291100</b>           |           | EX; 29 x 7 x 105 x A/S - Cr - 45° - VS - 22 - III   |   |         |   |    |   |                      |    |            |            |      |   |    | <b>MK-7H</b>   | valve cotter; number of notches: 3; valve stem diameter: 7 |  |  |  |  |
|          | <b>29185</b>            |           | IN; 33 x 7 x 104.9 x S - Cr - 45° - 22 - III  |   |         |   |    |   |                      |    |            |            |      |   |    | <b>81-4218</b> | IN/EX; 13.03/ x 7 x 41.1 G2 - CC                           |  |  |  |  |
|          | <b>50 005 734</b>       |           | mechanical; metal, mot. 14142840→   |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |
|          | <b>50 006 479</b>       |           | hydraulic; Outer Ø: 32; length: 26  |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |
|          | <b>50 006 416</b>       |           | hydraulic; height: 26; Outer Ø: 32; length: 26, →mot. 14137011  |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |
| <b>3</b> |                         | <b>86</b> |   |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |
|          | <b>Z 20 LET</b>         |           | 04.1990   | → | 09.1995 | B | LA | 4 | 1998 cm <sup>3</sup> | 4V | 138-184 kW | 188-250 PS |      | - | 86 |                |  |  |  |  |  |
|          | <b>SEVEN (CF)</b>       |           |   |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |
|          | <b>81-4200</b>          |           | IN/EX; 10.046/ x 5.99 x 45 G1   |   |         |   |    |   |                      |    |            |            |      |   |    |                |  |  |  |  |  |

# CHEVROLET

|              | Cyl.  |   | mm          | cm <sup>3</sup> |   | Comp. Ratio | kW      | PS      | Pos |
|--------------|-------|---|-------------|-----------------|---|-------------|---------|---------|-----|
|              |       |   |             |                 |   |             |         |         |     |
| 20 E         | AB    | 4 | 95 x 69,8   | 1979            | 2 | 9,4:1       | 73-85   | 99-116  | 17  |
| 2H6          | B     | 4 | 77,6 x 73,4 | 1389            | 2 | 9-9,5       | 44-66   | 60-90   | 2   |
| 4JA1-T       | D (A) | 4 | 93 x 92     | 2499            | 2 | 18,5        | 54-59   | 73-80   | 16  |
| B 10 NZ      | B     | 4 | 71 x 62,9   | 999             | 2 | 12,6        | 36-37   | 50-51   | 1   |
| B 22 NZ      | B     | 4 | 86 x 94,6   | 2198            | 2 |             | 78-83   | 106-113 | 8   |
| C 14 NZ      | B     | 4 | 77,6 x 73,4 | 1389            | 2 | 9-9,5       | 44-66   | 60-90   | 3   |
| C 20 NE KAT  | AB    | 4 | 86 x 86     | 1998            | 2 | 9,2         | 80-96   | 109-130 | 9   |
| C 20 SEL     | B     | 4 | 86 x 86     | 1998            | 4 | 9,6         | 100-101 | 136-137 | 10  |
| C 20 XE      | B     | 4 | 86 x 86     | 1998            | 4 |             | 89-110  | 121-150 | 11  |
| C 22 NE      | B     | 4 | 86 x 94,6   | 2198            | 2 | 8,6:1       | 81-91   | 110-124 | 8   |
| C 30 NE      | B     | 6 | 95 x 69,8   | 2969            | 2 | 9,2:1       | 125     | 170     | 18  |
| L75(122CUL4) | B     | 4 | 86 x 86     | 1998            | 2 |             | 81      | 110     | 12  |
| L78(122CUL4) |       | 4 | 86 x 86     | 1998            | 2 |             | 95-96   | 129-131 | 13  |
| L91          | B     | 4 | 79 x 81,5   | 1598            | 4 | 9,5         | 73-80   | 99-109  | 5   |
| LB5(110CUL4) | AB    | 4 | 84,8 x 79,5 | 1796            | 2 |             | 70-78   | 95-106  | 7   |
| LH8(110CUL4) |       | 4 | 84,8 x 79,5 | 1796            | 2 |             | 72-73   | 98-99   | 7   |
| LJ1(122CUL4) | B     | 4 | 86 x 86     | 1998            | 4 |             | 110     | 150     | 8   |
| LN4(110CUL4) |       | 4 | 84,8 x 79,5 | 1796            | 2 |             | 70-72   | 95-98   | 7   |
| LP8(110CUL4) |       | 4 | 84,8 x 79,5 | 1796            | 2 |             | 61-70   | 83-95   | 7   |
| LQ5(85CUL4)  | B     | 4 | 77,6 x 73,4 | 1389            | 2 |             | 44-63   | 60-86   | 4   |
| LR2          | B     | 6 | 89 x 76,1   | 2838            | 2 | 8,9         | 82-93   | 112-126 | 15  |
| LT0(122CUL4) | AB    | 4 | 86 x 86     | 1998            | 2 |             | 85      | 116     | 14  |
| LT4(110CUL4) |       | 4 | 84,8 x 79,5 | 1796            | 2 |             | 73      | 99      | 7   |
| LV5(110CUL4) |       | 4 | 84,8 x 79,5 | 1796            | 2 |             | 70-71   | 95-97   | 7   |
| X 17 DT      | D (A) | 4 | 79 x 86     | 1686            | 2 | 22:1        | 51      | 69      | 6   |

C

# CHEVROLET

|                 |                          |                      | Pos          |                 |                   |                   | Pos               |              |      |
|-----------------|--------------------------|----------------------|--------------|-----------------|-------------------|-------------------|-------------------|--------------|------|
| <b>C</b>        |                          | <b>OMEGA SUPREMA</b> |              |                 |                   |                   |                   |              |      |
|                 | ASTRA Estate             |                      |              | 2.0             | 01.1995 → 05.1996 | C 20 NE           | AB 9              |              |      |
|                 | 1.7 TD                   | 02.1996 → 06.1998    | X 17 DT      | D               | 6                 | 2.0 (35)          | 04.1993 → 12.1994 | C 20 NE      | AB 9 |
|                 | ASTRA Hatchback          |                      |              | 2.0 Álcool (35) | 04.1993 → 12.1995 | L78(122CUL4)      | 13                |              |      |
|                 | 1.7 TD                   | 02.1996 → 06.1998    | X 17 DT      | D               | 6                 | 2.2 (35)          | 10.1994 → 12.1996 | C 22 NE      | B 8  |
|                 | BLAZER S10               |                      |              |                 |                   | 2.2 (35)          | 08.1997 → 12.1998 | C 22 NE      | B 8  |
|                 | 2.8 AWD                  | 09.1982 → 12.1989    | LR2          | B               | 15                | 3.0 (35)          | 04.1993 → 12.1994 | C 30 NE      | B 18 |
|                 | CALIBRA                  |                      |              |                 |                   | <b>S10 BLAZER</b> |                   |              |      |
|                 | 2.0 16V                  | 10.1993 → 03.1996    | C 20 XE      | B               | 11                | 2.2               | 08.1996 → 10.1998 | B 22 NZ      | B 8  |
|                 | CHEVY Saloon             |                      |              |                 |                   | <b>S10 Pickup</b> |                   |              |      |
|                 | 1.4                      | 09.2000 → 12.2000    | 2H6          | B               | 2                 | 2.2 (6, 7)        | 08.1997 → 04.2000 | B 22 NZ      | B 8  |
|                 | 1.4                      | 09.2000 → 12.2000    | C 14 NZ      | B               | 3                 | <b>TIGRA</b>      |                   |              |      |
|                 | CORSA Hatchback          |                      |              |                 |                   | 1.6               | 09.1998 → 12.1999 | L91          | B 5  |
|                 | 1.0 (08, 68, 73, 78)     | 03.1994 → 07.2000    | B 10 NZ      | B               | 1                 | <b>VECTRA</b>     |                   |              |      |
|                 | 1.4 GLS (08, 68, 73, 78) | 08.1994 → 07.1997    | 2H6          | B               | 2                 | 2.0               | 03.1996 → 04.1998 | C 20 SEL     | B 10 |
|                 | 1.4 GLS (08, 68, 73, 78) | 08.1994 → 07.1997    | C 14 NZ      | B               | 3                 | 2.0 (19)          | 10.1993 → 04.1996 | C 20 NE      | AB 9 |
|                 | 1.4 GLS (08, 68, 73, 78) | 08.1994 → 07.1997    | LQ5(85CUL4)  | B               | 4                 | 2.0 GSi (19)      | 10.1993 → 03.1996 | C 20 XE      | B 11 |
|                 | 1.6 GSi 16V SFI (08)     | 08.1994 → 07.1997    | L91          | B               | 5                 | 2.0 GSi (19)      | 10.1993 → 03.1996 | LJ1(122CUL4) | B 8  |
|                 | CORSA Pickup             |                      |              |                 |                   |                   |                   |              |      |
|                 | 1.4 GLS                  | 08.1994 → 07.1997    | 2H6          | B               | 2                 |                   |                   |              |      |
|                 | 1.4 GLS                  | 08.1994 → 07.1997    | C 14 NZ      | B               | 3                 |                   |                   |              |      |
|                 | CORSA Saloon             |                      |              |                 |                   |                   |                   |              |      |
|                 | 1.4 GLS                  | 08.1994 → 07.1997    | 2H6          | B               | 2                 |                   |                   |              |      |
|                 | 1.4 GLS                  | 08.1994 → 07.1997    | C 14 NZ      | B               | 3                 |                   |                   |              |      |
|                 | IPANEMA                  |                      |              |                 |                   |                   |                   |              |      |
|                 | 1.8                      | 08.1989 → 02.1991    | LN4(110CUL4) |                 | 7                 |                   |                   |              |      |
|                 | 1.8 (15, 35)             | 04.1993 → 10.1997    | LN4(110CUL4) |                 | 7                 |                   |                   |              |      |
|                 | 1.8 Álcool               | 08.1989 → 02.1991    | LB5(110CUL4) | AB              | 7                 |                   |                   |              |      |
|                 | 1.8 Álcool (15, 35)      | 03.1991 → 12.1997    | LT4(110CUL4) |                 | 7                 |                   |                   |              |      |
|                 | 2.0 (35)                 | 03.1991 → 12.1997    | L75(122CUL4) | B               | 12                |                   |                   |              |      |
|                 | 2.0 Álcool (35)          | 03.1991 → 12.1997    | C 20 NE      | AB              | 9                 |                   |                   |              |      |
|                 | 2.0 Álcool (35)          | 03.1991 → 12.1997    | LT0(122CUL4) | AB              | 14                |                   |                   |              |      |
|                 | KADETT                   |                      |              |                 |                   |                   |                   |              |      |
|                 | 1.8 (08)                 | 05.1989 → 02.1991    | LN4(110CUL4) |                 | 7                 |                   |                   |              |      |
|                 | 1.8 (08, 31)             | 08.1991 → 07.1999    | LH8(110CUL4) |                 | 7                 |                   |                   |              |      |
|                 | 1.8 Álcool (08)          | 05.1989 → 02.1991    | LB5(110CUL4) | AB              | 7                 |                   |                   |              |      |
|                 | 1.8 Álcool (08)          | 03.1991 → 12.1997    | LT4(110CUL4) |                 | 7                 |                   |                   |              |      |
|                 | 2.0                      | 12.1996 → 12.1998    | C 20 NE      | AB              | 9                 |                   |                   |              |      |
|                 | 2.0 (08)                 | 03.1991 → 12.1997    | L75(122CUL4) | B               | 12                |                   |                   |              |      |
|                 | 2.0 Álcool (08)          | 03.1991 → 12.1997    | C 20 NE      | AB              | 9                 |                   |                   |              |      |
|                 | 2.0 Álcool (08)          | 03.1991 → 12.1997    | LT0(122CUL4) | AB              | 14                |                   |                   |              |      |
|                 | LUV                      |                      |              |                 |                   |                   |                   |              |      |
|                 | 2.5 TD                   | 02.1992 → 11.1999    | 4JA1-T       | D               | 16                |                   |                   |              |      |
|                 | MONZA                    |                      |              |                 |                   |                   |                   |              |      |
|                 | 1.8                      | 01.1984 → 12.1995    | LH8(110CUL4) |                 | 7                 |                   |                   |              |      |
| 1.8             | 01.1987 → 12.1991        | LN4(110CUL4)         |              | 7               |                   |                   |                   |              |      |
| 1.8             | 01.1987 → 12.1991        | LP8(110CUL4)         |              | 7               |                   |                   |                   |              |      |
| 1.8 Álcool      | 01.1984 → 12.1991        | LB5(110CUL4)         | AB           | 7               |                   |                   |                   |              |      |
| 1.8 Álcool      | 01.1984 → 12.1991        | LV5(110CUL4)         |              | 7               |                   |                   |                   |              |      |
| 1.8 Álcool      | 02.1986 → 12.1991        | LB5(110CUL4)         | AB           | 7               |                   |                   |                   |              |      |
| 1.8 Álcool      | 01.1992 → 12.1994        | LT4(110CUL4)         |              | 7               |                   |                   |                   |              |      |
| 2.0             | 01.1986 → 12.1991        | 20 E                 | AB           | 17              |                   |                   |                   |              |      |
| 2.0             | 11.1989 → 05.1991        | 20 E                 | AB           | 17              |                   |                   |                   |              |      |
| 2.0             | 03.1991 → 12.1996        | 20 E                 | AB           | 17              |                   |                   |                   |              |      |
| 2.0             | 03.1991 → 12.1996        | L75(122CUL4)         | B            | 12              |                   |                   |                   |              |      |
| 2.0 Álcool      | 03.1991 → 12.1996        | 20 E                 | AB           | 17              |                   |                   |                   |              |      |
| 2.0 Álcool      | 03.1991 → 12.1996        | LT0(122CUL4)         | AB           | 14              |                   |                   |                   |              |      |
| OMEGA           |                          |                      |              |                 |                   |                   |                   |              |      |
| 2.0             | 01.1992 → 03.1993        | C 20 NE              | AB           | 9               |                   |                   |                   |              |      |
| 2.0 (19)        | 09.1992 → 12.1994        | C 20 NE              | AB           | 9               |                   |                   |                   |              |      |
| 2.0 Álcool (19) | 03.1993 → 12.1995        | C 20 NE              | AB           | 9               |                   |                   |                   |              |      |
| 2.0 Álcool (19) | 03.1993 → 12.1995        | L78(122CUL4)         |              | 13              |                   |                   |                   |              |      |
| 2.2             | 04.1994 → 10.1997        | C 22 NE              | B            | 8               |                   |                   |                   |              |      |
| 2.2 (19)        | 10.1994 → 12.1998        | C 22 NE              | B            | 8               |                   |                   |                   |              |      |
| 2.2 (19)        | 08.1997 → 12.1998        | C 22 NE              | B            | 8               |                   |                   |                   |              |      |
| 3.0 (19)        | 09.1992 → 12.1994        | C 30 NE              | B            | 18              |                   |                   |                   |              |      |

|          |                        |   |
|----------|------------------------|---|
| <b>1</b> |                        | <b>71</b>   |
|          | <b>B 10 NZ</b>         | 03.1994 → 07.2000 B 4 999 cm <sup>3</sup> 2V 36-37 kW 50-51 PS $\xi$ 12,6 - 62.9  |
|          | <b>CORSA Hatchback</b> |   |
|          | <b>87 409 610</b>      | [Set] PL 0,25 $\varnothing$ 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|          | <b>87 410 610</b>      | [Set] HL 0,25 $\varnothing$ 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 $\varnothing$ 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |
|          | <b>50 005 059</b>      | mechanical; metal   |

|          |  |   |
|----------|--|---|
| <b>2</b> |  | <b>77.6</b>   |
|          | <b>2H6</b>   | 08.1994 → 12.2000 B 4 1389 cm <sup>3</sup> 2V 44-66 kW 60-90 PS $\xi$ 9-9,5 - 73.4  |
|          | <b>CHEVY Saloon, CORSA Hatchback, CORSA Pickup, CORSA Saloon</b> |   |
|          | <b>87 409 610</b>  | [Set] PL 0,25 $\varnothing$ 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|          | <b>87 410 610</b>  | [Set] HL 0,25 $\varnothing$ 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 $\varnothing$ 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |
|          | <b>50 005 059</b>  | mechanical; metal   |

|          |  |   |
|----------|--|---|
| <b>3</b> |  | <b>77.6</b>   |
|          | <b>C 14 NZ</b>   | 08.1994 → 12.2000 B 4 1389 cm <sup>3</sup> 2V 44-66 kW 60-90 PS $\xi$ 9-9,5 - 73.4  |
|          | <b>CHEVY Saloon, CORSA Hatchback, CORSA Pickup, CORSA Saloon</b> |   |
|          | <b>97 286 610</b>  | Cylinder diameter: 78.1; KH: 31.75; MT: -3.4; M $\varnothing$ : 63; GL: 52.52; piston pin: 18x55; K; number of piston rings: 3<br><b>97 286 620 78.60</b>   |
|          | <b>80 00205 1 0 000</b>  | $\varnothing$ 77.6; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF CR 3]<br><b>80 00205 1 0 050 78.10</b>  |
|          | <b>87 409 610</b>  | [Set] PL 0,25 $\varnothing$ 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|          | <b>87 410 610</b>  | [Set] HL 0,25 $\varnothing$ 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 $\varnothing$ 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |
|          | <b>29296</b>   | EX; 29 x 7 x 104.6 x A/S - Cr - 45° - VS - 1 - III  |
|          | <b>29287</b>   | IN; 33 x 7 x 104.6 x S - Cr - 45° - 1 - III   |
|          | <b>50 006 293</b>  | CAM, chilled cast iron  |
|          | <b>50 006 457</b>  | hydraulic; height: 68; Outer $\varnothing$ : 21.4; length: 68   |
|          | <b>50 006 406</b>  |   |
|          | <b>50 006 487</b>  |   |

|          |                         |   |
|----------|-------------------------|---|
| <b>4</b> |                         | <b>77.6</b>   |
|          | <b>LQ5(85CUL4)</b>      | 08.1994 → 07.1997 B 4 1389 cm <sup>3</sup> 2V 44-63 kW 60-86 PS - 73.4  |
|          | <b>CORSA Hatchback</b>  |   |
|          | <b>97 286 610</b>       | Cylinder diameter: 78.1; KH: 31.75; MT: -3.4; M $\varnothing$ : 63; GL: 52.52; piston pin: 18x55; K; number of piston rings: 3<br><b>97 286 620 78.60</b> |
|          | <b>80 00205 1 0 000</b> | $\varnothing$ 77.6; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF CR 3]<br><b>80 00205 1 0 050 78.10</b>  |

cont...

|  |                   |   |
|--|-------------------|---|
|  | <b>87 409 610</b> | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|  | <b>87 410 610</b> | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |

|  |                   |                   |
|--|-------------------|-------------------|
|  | <b>50 005 059</b> | mechanical; metal |
|--|-------------------|-------------------|

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|  |                               |                   |   |   |                      |    |          |           |       |        |
|--|-------------------------------|-------------------|---|---|----------------------|----|----------|-----------|-------|--------|
|  | <b>L91</b>                    | 08.1994 → 12.1999 | B | 4 | 1598 cm <sup>3</sup> | 4V | 73-80 kW | 99-109 PS | ε 9,5 | - 81.5 |
|  | <b>CORSA Hatchback, TIGRA</b> |                   |   |   |                      |    |          |           |       |        |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00397 1 0 050</b> | Ø79.5; 0.50; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 2.5] |
|--|-------------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>87 409 610</b> | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|  | <b>87 410 610</b> | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |

|  |                   |                   |
|--|-------------------|-------------------|
|  | <b>50 005 738</b> | mechanical; metal |
|--|-------------------|-------------------|

**6**
**79**

|  |                                      |                   |   |   |   |                      |    |       |       |        |      |
|--|--------------------------------------|-------------------|---|---|---|----------------------|----|-------|-------|--------|------|
|  | <b>X 17 DT</b>                       | 02.1996 → 06.1998 | D | A | 4 | 1686 cm <sup>3</sup> | 2V | 51 kW | 69 PS | ε 22:1 | - 86 |
|  | <b>ASTRA Estate, ASTRA Hatchback</b> |                   |   |   |   |                      |    |       |       |        |      |

|  |                |                           |
|--|----------------|---------------------------|
|  | <b>81-4214</b> | IN/EX; 11.54/ x 7 x 43 G1 |
|--|----------------|---------------------------|

**7**
**84.8**

|  |                               |                   |    |   |                      |    |          |           |  |        |  |
|--|-------------------------------|-------------------|----|---|----------------------|----|----------|-----------|--|--------|--|
|  | <b>LB5(110CUL4)</b>           | 01.1984 → 12.1991 | AB | 4 | 1796 cm <sup>3</sup> | 2V | 70-78 kW | 95-106 PS |  | - 79.5 |  |
|  | <b>LH8(110CUL4)</b>           | 01.1984 → 07.1999 |    | 4 | 1796 cm <sup>3</sup> | 2V | 72-73 kW | 98-99 PS  |  | - 79.5 |  |
|  | <b>LN4(110CUL4)</b>           | 01.1987 → 10.1997 |    | 4 | 1796 cm <sup>3</sup> | 2V | 70-72 kW | 95-98 PS  |  | - 79.5 |  |
|  | <b>LP8(110CUL4)</b>           | 01.1987 → 12.1991 |    | 4 | 1796 cm <sup>3</sup> | 2V | 61-70 kW | 83-95 PS  |  | - 79.5 |  |
|  | <b>LT4(110CUL4)</b>           | 03.1991 → 12.1997 |    | 4 | 1796 cm <sup>3</sup> | 2V | 73 kW    | 99 PS     |  | - 79.5 |  |
|  | <b>LV5(110CUL4)</b>           | 01.1984 → 12.1991 |    | 4 | 1796 cm <sup>3</sup> | 2V | 70-71 kW | 95-97 PS  |  | - 79.5 |  |
|  | <b>IPANEMA, KADETT, MONZA</b> |                   |    |   |                      |    |          |           |  |        |  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00211 1 0 000</b> | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br><b>80 00211 1 0 050 85.30</b> |
|--|-------------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>87 393 610</b> | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |
|--|-------------------|---|

**8**
**86**

|  |   |                   |   |   |                      |    |          |            |         |        |  |
|--|---|-------------------|---|---|----------------------|----|----------|------------|---------|--------|--|
|  | <b>B 22 NZ</b>  | 08.1996 → 04.2000 | B | 4 | 2198 cm <sup>3</sup> | 2V | 78-83 kW | 106-113 PS |         | - 94.6 |  |
|  | <b>C 22 NE</b>  | 04.1994 → 12.1998 | B | 4 | 2198 cm <sup>3</sup> | 2V | 81-91 kW | 110-124 PS | ε 8,6:1 | - 94.6 |  |
|  | <b>LJ1(122CUL4)</b>   | 10.1993 → 03.1996 | B | 4 | 1998 cm <sup>3</sup> | 4V | 110 kW   | 150 PS     |         | - 86   |  |
|  | <b>OMEGA, OMEGA SUPREMA, S10 BLAZER, S10 Pickup, VECTRA</b> |                   |   |   |                      |    |          |            |         |        |  |

|  |                   |   |
|--|-------------------|---|
|  | <b>87 393 610</b> | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |
|--|-------------------|---|

**9**
**86**

|  |  |                   |    |   |                      |    |          |            |       |      |  |
|--|--|-------------------|----|---|----------------------|----|----------|------------|-------|------|--|
|  | <b>C 20 NE KAT</b>                                   | 03.1991 → 12.1998 | AB | 4 | 1998 cm <sup>3</sup> | 2V | 80-96 kW | 109-130 PS | ε 9,2 | - 86 |  |
|  | <b>IPANEMA, KADETT, OMEGA, OMEGA SUPREMA, VECTRA</b> |                   |    |   |                      |    |          |            |       |      |  |

|  |                           |   |
|--|---------------------------|---|
|  | <b>92 123 600</b>         | Cylinder diameter: 86; KH: 30.4; MT: -5; MØ: 57.02; GL: 55.4; piston pin: 20.998x61.5; K; number of piston rings: 3<br><b>92 123 610 86.50 / 92 123 620 87.00</b> |
|  | <b>SRK</b>                |   |
|  | R 1.5                     | MO G6   |
|  | NM 1.5                    |   |
|  | SLF 3                     | CR  |
|  | → <b>80 00212 1 0 ...</b> |   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00212 1 0 000</b> | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00</b> |
|--|-------------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>77 268 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br><b>77 268 620 0,50 / 77 268 600 STD</b> |
|--|-------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>77 272 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b> |
|--|-------------------|--|

cont...

|           |  |   |
|-----------|--|---|
|           | <b>87 393 610</b>                      | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b>   |
|           | <b>KK-7H</b>                           | valve cotter; number of notches: 1; valve stem diameter: 7  |
|           | <b>50 006 457</b>                      | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |
|           | <b>50 006 406</b><br><b>50 006 487</b> |   |
| <b>10</b> |  | <b>86</b>   |
|           | <b>C 20 SEL</b>                        | 03.1996 → 04.1998 B 4 1998 cm <sup>3</sup> 4V 100-101 kW 136-137 PS 9,6 - 86  |
|           | <b>VECTRA</b>                          |   |
|           | <b>97 363 600</b>                      | Cylinder diameter: 86; KH: 30.4; MT: -6.5; MØ: 63.18; GL: 55.4; piston pin: 21x61.5; K; number of piston rings: 3<br><b>97 363 610 86.50 / 97 363 620 87.00</b><br>R 1.5 MO G6<br>NM 1.5<br>SLF 3 CR<br>→ <b>80 00212 1 0 ...</b> |
|           | <b>80 00212 1 0 000</b>                | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00</b>   |
|           | <b>29375</b>                           | IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III  |
|           | <b>81-4211</b>                         | EX; 10.046/ x 5.99 x 35 G1  |
|           | <b>81-4200</b>                         | IN/EX; 10.046/ x 5.99 x 45 G1   |
|           | <b>81-4217</b>                         | IN/EX; 10.08/ x 5.99 x 45 G1  |
|           | <b>81-4210</b>                         | IN/EX; 10.24/ x 5.99 x 45 G1  |
|           | <b>50 006 312</b>                      | installation side: intake sideCAM, chilled cast iron  |
|           | <b>50 006 313</b>                      | installation side: outlet sideCAM, chilled cast iron  |
|           | <b>50 006 479</b>                      | hydraulic; Outer Ø: 32; length: 26  |
|           | <b>50 006 416</b>                      | hydraulic; height: 26; Outer Ø: 32; length: 26  |
| <b>11</b> |  | <b>86</b>   |
|           | <b>C 20 XE</b>                         | 10.1993 → 03.1996 B 4 1998 cm <sup>3</sup> 4V 89-110 kW 121-150 PS - 86   |
|           | <b>CALIBRA, VECTRA</b>                 |   |
|           | <b>50 005 734</b>                      | mechanical; metal   |
| <b>12</b> |  | <b>86</b>   |
|           | <b>L75(122CUL4)</b>                    | 03.1991 → 12.1997 B 4 1998 cm <sup>3</sup> 2V 81 kW 110 PS - 86   |
|           | <b>IPANEMA, KADETT, MONZA</b>          |   |
|           | <b>80 00212 1 0 050</b>                | Ø86.5; 0.50; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]  |
|           | <b>87 393 610</b>                      | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b>   |
| <b>13</b> |  | <b>86</b>   |
|           | <b>L78(122CUL4)</b>                    | 03.1993 → 12.1995 4 1998 cm <sup>3</sup> 2V 95-96 kW 129-131 PS - 86  |
|           | <b>OMEGA, OMEGA SUPREMA</b>            |   |
|           | <b>80 00212 1 0 000</b>                | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050 86.50</b>  |
|           | <b>87 393 610</b>                      | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b>   |



C

|           |                        |                   |    |   |                      |    |       |        |      |
|-----------|------------------------|-------------------|----|---|----------------------|----|-------|--------|------|
| <b>14</b> |                        | <b>86</b>         |    |   |                      |    |       |        |      |
|           | LT0(122CUL4)           | 03.1991 → 12.1997 | AB | 4 | 1998 cm <sup>3</sup> | 2V | 85 kW | 116 PS | - 86 |
|           | IPANEMA, KADETT, MONZA |                   |    |   |                      |    |       |        |      |

|  |                           |   |
|--|---------------------------|---|
|  | <b>92 123 600</b>         | Cylinder diameter: 86; KH: 30.4; MT: -5; MØ: 57.02; GL: 55.4; piston pin: 20.998x61.5; K; number of piston rings: 3 |
|  | <b>92 123 610 86.50</b>   |   |
|  | SRK                       |   |
|  | R 1.5 MO G6               |   |
|  | NM 1.5                    |   |
|  | SLF 3 CR                  |   |
|  | → <b>80 00212 1 0 ...</b> |   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00212 1 0 000</b> | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050 86.50</b> |
|--|-------------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>87 393 610</b> | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |
|--|-------------------|---|

|           |            |                   |   |   |                      |    |          |            |            |
|-----------|------------|-------------------|---|---|----------------------|----|----------|------------|------------|
| <b>15</b> |            | <b>89</b>         |   |   |                      |    |          |            |            |
|           | LR2        | 09.1982 → 12.1989 | B | 6 | 2838 cm <sup>3</sup> | 2V | 82-93 kW | 112-126 PS | 8,9 - 76.1 |
|           | BLAZER S10 |                   |   |   |                      |    |          |            |            |

|  |                   |  |
|--|-------------------|--|
|  | <b>87 372 620</b> | [Set] HL 0,50 Ø 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove, →12.1988 |
|  | <b>87 373 600</b> | [Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A                             |

|  |              |  |  |              |  |
|--|--------------|--|--|--------------|--|
|  | <b>18392</b> | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III |  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |
|--|--------------|--|--|--------------|--|

|  |                 |                             |
|--|-----------------|-----------------------------|
|  | <b>81-18104</b> | IN/EX; 13.57/ x 8 x 67.9 G1 |
|--|-----------------|-----------------------------|

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 261</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 477</b> | hydraulic; Outer Ø: 22.2; length: 49.5 |
|--|-------------------|--|

|           |        |                   |     |   |                      |    |          |          |           |
|-----------|--------|-------------------|-----|---|----------------------|----|----------|----------|-----------|
| <b>16</b> |        | <b>93</b>         |     |   |                      |    |          |          |           |
|           | 4JA1-T | 02.1992 → 11.1999 | D A | 4 | 2499 cm <sup>3</sup> | 2V | 54-59 kW | 73-80 PS | 18,5 - 92 |
|           | LUV    |                   |     |   |                      |    |          |          |           |

|  |                      |   |
|--|----------------------|---|
|  | <b>TW-1622A 0.25</b> | [Pair] AS 0,25 Ø 73.050 / 86.950 // 2.605 St/A<br><b>TW-1622A STD</b> |
|--|----------------------|---|

|  |                      |  |
|--|----------------------|--|
|  | <b>CB-1622A 0.25</b> | [Set] PL 0,25 Ø 52.680 / 56.000 / 25.830 / 1.638 St/A<br><b>CB-1622A 0,50 / CB-1622A 0,75 / CB-1622A STD / CB-1622A 1,00</b> |
|--|----------------------|--|

|  |                      |  |
|--|----------------------|--|
|  | <b>MS-1622A 0.25</b> | [Set] HL 0,25 Ø 59.682 / 64.000 / 23.030 / 2.129 St/A<br><b>MS-1622A 0,50 / MS-1622A STD</b> |
|--|----------------------|--|

|  |                     |  |
|--|---------------------|--|
|  | <b>PB-1622J STD</b> | [Set] PL-B STD Ø 31.000 / 34.000 / 33.000 / 1.530 St/B   |
|  | <b>SH-1622A STD</b> | [Set] NW-L STD Ø 49.975 / 54.000 / 22.000 / 2.003 St/A; NW-L STD Ø 49.975 / 54.000 / 25.000 / 2.003 St/A |

|           |       |                   |    |   |                      |    |          |           |              |
|-----------|-------|-------------------|----|---|----------------------|----|----------|-----------|--------------|
| <b>17</b> |       | <b>95</b>         |    |   |                      |    |          |           |              |
|           | 20 E  | 01.1986 → 12.1996 | AB | 4 | 1979 cm <sup>3</sup> | 2V | 73-85 kW | 99-116 PS | 9,4:1 - 69.8 |
|           | MONZA |                   |    |   |                      |    |          |           |              |




|  |                   |  |
|--|-------------------|--|
|  | <b>87 758 610</b> | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br><b>87 758 600 STD</b> |
|--|-------------------|--|

|  |              |  |
|--|--------------|--|
|  | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |
|--|--------------|--|

|           |                      |                   |   |   |                      |    |        |        |              |
|-----------|----------------------|-------------------|---|---|----------------------|----|--------|--------|--------------|
| <b>18</b> |                      | <b>95</b>         |   |   |                      |    |        |        |              |
|           | C 30 NE              | 09.1992 → 12.1994 | B | 6 | 2969 cm <sup>3</sup> | 2V | 125 kW | 170 PS | 9,2:1 - 69.8 |
|           | OMEGA, OMEGA SUPREMA |                   |   |   |                      |    |        |        |              |

|  |                   |  |
|--|-------------------|--|
|  | <b>87 756 610</b> | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br><b>87 756 620 0,50 / 87 756 600 STD</b> |
|--|-------------------|--|

# CHRYSLER

|  |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos |
|---|---|------|--|-----------------|---|------------------|---------|---------|-----|
|   |   |      |  |                 |   |                  |         |         |     |
| 6G72  | B | 6    | 91,1 x 76  | 2972            | 2   | 8,9              | 105-108 | 143-147 | 2   |
| EGW   | B | 6    | 89,9 x 84  | 3199            | 4   | 10:1             | 168     | 228     | 1   |

**C**

|                        |                             |                   | Pos  |   |   |  | Pos |
|------------------------|-----------------------------|-------------------|------|---|---|--|-----|
| <b>C</b>               |                             |                   |      |   |   |  |     |
|                        | <b>CONCORDE</b>             |                   |      |   |   |  |     |
|                        | 3.2i 24V                    | 01.1998 → 12.1999 | EGW  | B | 1 |  |     |
|                        | <b>LE BARON Convertible</b> |                   |      |   |   |  |     |
|                        | 3.0 i V6                    | 01.1990 → 12.1996 | 6G72 | B | 2 |  |     |
|                        | <b>SARATOGA</b>             |                   |      |   |   |  |     |
| 3.0                    | 09.1989 → 12.1995           | 6G72              | B    | 2 |   |  |     |
| <b>VOYAGER II (ES)</b> |                             |                   |      |   |   |  |     |
| 3.0 i                  | 01.1991 → 09.1995           | 6G72              | B    | 2 |   |  |     |

|          |          |                   |   |   |                      |    |        |        |        |      |  |
|----------|----------|-------------------|---|---|----------------------|----|--------|--------|--------|------|--|
| <b>1</b> |          | <b>89.9</b>       |   |   |                      |    |        |        |        |      |  |
|          | EGW      | 01.1998 → 12.1999 | B | 6 | 3199 cm <sup>3</sup> | 4V | 168 kW | 228 PS | ⊗ 10:1 | - 84 |  |
|          | CONCORDE |                   |   |   |                      |    |        |        |        |      |  |

**80 00179 1 1 000**    ∅89.9; STD; set: 1; [R ST IF CR 1.5] [NM G3 1.75] [DSF CR 3]  
**80 00179 1 1 050** 90.40

|          |   |                   |   |   |                      |    |            |            |       |      |  |
|----------|---|-------------------|---|---|----------------------|----|------------|------------|-------|------|--|
| <b>2</b> |   | <b>91.1</b>       |   |   |                      |    |            |            |       |      |  |
|          | 6G72  | 09.1989 → 12.1996 | B | 6 | 2972 cm <sup>3</sup> | 2V | 105-108 kW | 143-147 PS | ⊗ 8,9 | - 76 |  |
|          | LE BARON Convertible, SARATOGA, VOYAGER II (ES) |                   |   |   |                      |    |            |            |       |      |  |

**TW-1822A STD**    [Pair] AS STD ∅ 66.250 / 77.700 // 1.975 St/A  
**CB-1822A 0.25**    [Set] PL 0,25 ∅ 50.000 / 53.000 / 15.500 / 1.618 St/A  
**CB-1822A 0,50 / CB-1822A STD**  
**MS-1822A 0.25**    [Set] HL 0,25 ∅ 59.750 / 64.000 / 18.130 / 2.115 St/A  
**MS-1822A 0,50 / MS-1822A STD**

**C**

| C              |        |   | Cyl.      |      | mm | cm <sup>3</sup> | Comp. Ratio | ε       | kW | PS | Pos |
|----------------|--------|---|-----------|------|----|-----------------|-------------|---------|----|----|-----|
|                |        |   |           |      |    |                 |             |         |    |    |     |
| 109/5          | B      | 4 | 72 x 69   | 1124 | 2  | 9,7:1           | 37-42       | 50-57   | 4  |    |     |
| 109/5F         | B      | 4 | 72 x 69   | 1124 | 2  | 9,7             | 33-37       | 45-50   | 4  |    |     |
| 150B (XY8)     | B      | 4 | 75 x 77   | 1360 | 2  | 9,3             | 55-59       | 75-80   | 9  |    |     |
| 150C           | B      | 4 | 75 x 77   | 1360 | 2  | 9,3             | 52-53       | 71-72   | 10 |    |     |
| 150D (XY7)     | B      | 4 | 75 x 77   | 1360 | 2  | 9,3             | 44          | 60      | 9  |    |     |
| 150F           | B      | 4 | 75 x 77   | 1360 | 2  | 9,3             | 49-52       | 67-72   | 11 |    |     |
| 161 (XUD7)     | D      | 4 | 80 x 88   | 1769 | 2  | 23              | 44          | 60      | 30 |    |     |
| 161A (XUD7)    | D      | 4 | 80 x 88   | 1769 | 2  | 23              | 43-44       | 58-60   | 31 |    |     |
| 162 (XUD9)     | D      | 4 | 83 x 88   | 1905 | 2  | 23,5            | 47          | 65      | 34 |    |     |
| 171B           | B      | 4 | 83 x 73   | 1580 | 2  | 9,5             | 66-70       | 90-95   | 35 |    |     |
| 171C           | B      | 4 | 83 x 73   | 1580 | 2  | 9,5             | 66-68       | 90-92   | 36 |    |     |
| 171D           | B      | 4 | 83 x 73   | 1580 | 2  | 9,2             | 64          | 87      | 36 |    |     |
| 180Z           | B      | 4 | 83 x 73   | 1580 | 2  | 9,8             | 76          | 103     | 37 |    |     |
| 829 A5         | B      | 4 | 88 x 82   | 1995 | 2  | 9,2             | 75-78       | 102-106 | 86 |    |     |
| A8A (XUD7TE)   | D (LA) | 4 | 80 x 88   | 1769 | 2  | 22,5            | 66          | 90      | 32 |    |     |
| A9A (XUD7)     | D      | 4 | 80 x 88   | 1769 | 2  | 23              | 43-44       | 58-60   | 33 |    |     |
| AJZ (XUD7TE)   | D (LA) | 4 | 80 x 88   | 1769 | 2  | 22,5            | 66          | 90      | 32 |    |     |
| B1A (XU51C/K)  | B      | 4 | 83 x 73   | 1580 | 2  | 9,3             | 58-59       | 79-80   | 38 |    |     |
| B1E (XU51C)    | B      | 4 | 83 x 73   | 1580 | 2  | 8,65-9,3        | 53-59       | 72-80   | 39 |    |     |
| B25637         | D      | 4 | 93 x 92   | 2498 | 2  | 22,25           | 51          | 69      | 88 |    |     |
| B6D            | B      | 4 | 83 x 73   | 1580 | 2  | 9,8             | 83-85       | 113-116 | 40 |    |     |
| B6E            | B      | 4 | 83 x 73   | 1580 | 2  | 9,8             | 85          | 116     | 41 |    |     |
| BAY (XU5CP)    | B      | 4 | 83 x 73   | 1580 | 2  | 9,5             | 55          | 75      | 42 |    |     |
| BAZ (XU5CP)    | B      | 4 | 83 x 73   | 1580 | 2  | 9,5             | 55          | 75      | 42 |    |     |
| BDY (XU5M)     | B      | 4 | 83 x 73   | 1580 | 2  | 9               | 65-66       | 88-90   | 43 |    |     |
| BDZ (XU5M)     | B      | 4 | 83 x 73   | 1580 | 2  | 9,2             | 65          | 89      | 44 |    |     |
| BFZ (XU5JP)    | B      | 4 | 83 x 73   | 1580 | 2  | 9,25            | 65-66       | 88-90   | 45 |    |     |
| C1A            | B      | 4 | 70 x 62   | 954  | 2  | 9,4             | 32-34       | 44-46   | 1  |    |     |
| CDY (TU9M)     | B      | 4 | 70 x 62   | 954  | 2  | 9,4             | 33-37       | 45-50   | 2  |    |     |
| CDZ (TU9M)     | B      | 4 | 70 x 62   | 954  | 2  | 9,4             | 33-37       | 45-50   | 3  |    |     |
| D2A (XU92C)    | B      | 4 | 83 x 88   | 1905 | 2  | 9,3             | 75-77       | 102-105 | 46 |    |     |
| D2E            | B      | 4 | 83 x 88   | 1905 | 2  | 9               | 78-79       | 107-108 | 47 |    |     |
| D2F            | B      | 4 | 83 x 88   | 1905 | 2  | 9-9,3           | 80          | 109     | 47 |    |     |
| D6A (XU9J2)    | B      | 4 | 83 x 88   | 1905 | 2  | 9,3             | 90-92       | 122-125 | 48 |    |     |
| D6E (XU9JA)    | B      | 4 | 83 x 88   | 1905 | 2  | 9,2:1           | 93-96       | 126-131 | 49 |    |     |
| D8B (XUD9TF)   | D (A)  | 4 | 83 x 88   | 1905 | 2  | 21,8            | 66-68       | 90-92   | 50 |    |     |
| D9A (XUD9)     | D      | 4 | 83 x 88   | 1905 | 2  | 23,5            | 47          | 64      | 51 |    |     |
| D9B (XUD9A/L)  | D      | 4 | 83 x 88   | 1905 | 2  | 23,5            | 50-52       | 68-71   | 52 |    |     |
| D9B (XUD9A/U)  | D      | 4 | 83 x 88   | 1905 | 2  | 23,5            | 50-53       | 68-72   | 53 |    |     |
| DDZ (XU9M)     | B      | 4 | 83 x 88   | 1905 | 2  | 9,2             | 80          | 109     | 54 |    |     |
| DFW (XU9J4)    | B      | 4 | 83 x 88   | 1905 | 4  | 9,7             | 108-110     | 147-150 | 55 |    |     |
| DFY            | B      | 4 | 83 x 88   | 1905 | 4  | 9,25:1          | 88-90       | 120-122 | 66 |    |     |
| DFZ (XU9J1)    | B      | 4 | 83 x 88   | 1905 | 2  | 8,4             | 75          | 102     | 56 |    |     |
| DHV (XUD9BSD)  | D (A)  | 4 | 83 x 88   | 1905 | 2  | 23:1            | 55          | 75      | 57 |    |     |
| DHY (XUD9TE/Y) | D (LA) | 4 | 83 x 88   | 1905 | 2  | 21,8            | 65-68       | 88-92   | 58 |    |     |
| DJY (XUD9A)    | D      | 4 | 83 x 88   | 1905 | 2  | 23,5            | 50-52       | 68-71   | 59 |    |     |
| DJZ (XUD9A)    | D      | 4 | 83 x 88   | 1905 | 2  | 23,5            | 47-50       | 65-68   | 60 |    |     |
| DKZ (XU9JA)    | B      | 4 | 83 x 88   | 1905 | 2  | 9,25            | 88          | 120     | 61 |    |     |
| G11/631        | B      | 4 | 74 x 65,6 | 1129 | 2  | 9:1             | 40-42       | 55-57   | 8  |    |     |
| H1A            | B      | 4 | 72 x 69   | 1124 | 2  | 9,2             | 40-44       | 54-60   | 5  |    |     |
| H1B            | B      | 4 | 72 x 69   | 1124 | 2  | 9,2             | 40-44       | 55-60   | 6  |    |     |
| HDZ (TU1M)     | B      | 4 | 72 x 69   | 1124 | 2  | 9,7             | 40-44       | 55-60   | 7  |    |     |
| J6T A500       | B      | 4 | 88 x 89   | 2165 | 2  | 9,8             | 83-85       | 113-115 | 86 |    |     |
| K1F            | B      | 4 | 75 x 77   | 1360 | 2  | 9,3             | 44-49       | 60-67   | 12 |    |     |
| K1G            | B      | 4 | 75 x 77   | 1360 | 2  | 9,3             | 51-52       | 69-71   | 13 |    |     |
| K2A            | B      | 4 | 75 x 77   | 1360 | 2  | 9,3             | 61-65       | 84-88   | 14 |    |     |
| K2B            | B      | 4 | 75 x 77   | 1360 | 2  | 9,3             | 62-65       | 85-89   | 15 |    |     |
| K9A (TUD3)     | D      | 4 | 75 x 77   | 1360 | 2  | 22              | 38-39       | 52-53   | 16 |    |     |
| K9Y (TUD3Y)    | D      | 4 | 75 x 77   | 1360 | 2  | 22              | 37-39       | 50-53   | 17 |    |     |
| KAZ            | B      | 4 | 75 x 77   | 1361 | 2  | 9,3:1           | 44-55       | 60-75   | 26 |    |     |
| KDX (TU3M/Z)   | B      | 4 | 75 x 77   | 1360 | 2  | 9,3             | 55          | 75      | 18 |    |     |
| KDY (TU3FM)    | B      | 4 | 75 x 77   | 1360 | 2  | 9,3             | 55-58       | 75-79   | 19 |    |     |
| KDY (TU3M)     | B      | 4 | 75 x 77   | 1360 | 2  | 9,3             | 55-58       | 75-79   | 20 |    |     |
| KDZ (TU3M/Z)   | B      | 4 | 75 x 77   | 1360 | 2  | 9,3             | 55-59       | 75-80   | 21 |    |     |
| KFW (TU3JP)    | B      | 4 | 75 x 77   | 1360 | 2  | 10,2            | 47-57       | 64-77   | 22 |    |     |
| KFX (TU3JP)    | B      | 4 | 75 x 77   | 1360 | 2  | 10,2            | 53-57       | 72-77   | 23 |    |     |
| KFY (TU3FJ2)   | B      | 4 | 75 x 77   | 1360 | 2  | 9,3             | 66          | 90      | 24 |    |     |
| KFZ (TU3FJ2)   | B      | 4 | 75 x 77   | 1360 | 2  | 9,6-9,9         | 69-74       | 94-100  | 25 |    |     |

|                  | Cyl.  |   | mm        | cm <sup>3</sup> |   | Comp. Ratio | kW      | PS      | Pos |
|------------------|-------|---|-----------|-----------------|---|-------------|---------|---------|-----|
|                  |       |   |           |                 |   |             |         |         |     |
| LFX (XU7JB)      | B     | 4 | 83 x 81,4 | 1761            | 2 | 9,5         | 66      | 90      | 62  |
| LFY (XU7JP4)     | B     | 4 | 83 x 81,4 | 1761            | 4 | 10,4        | 81-85   | 110-116 | 63  |
| LFZ (XU7JP)      | B     | 4 | 83 x 81,4 | 1761            | 2 | 9,25        | 73-76   | 99-103  | 64  |
| M25-660          | D     | 4 | 93 x 92   | 2499            | 2 | 22,25       | 54      | 75      | 88  |
| M25-662          | B (A) | 4 | 93 x 92   | 2500            | 2 | 7,75:1      | 122     | 166     | 89  |
| M25-667          | B     | 4 | 93 x 92   | 2499            | 2 | 8,5         | 115     | 156     | 89  |
| NFX (TU5JP4) KAT | AB    | 4 | 78,5 x 82 | 1587            | 4 | 10,8        | 80-88   | 109-120 | 28  |
| NFZ (TU5JP)      | B     | 4 | 78,5 x 82 | 1587            | 2 | 9,6         | 65-67   | 88-91   | 29  |
| P8A (XUD11ATE)   | D (A) | 4 | 85 x 92   | 2088            | 3 | 21,5        | 80-81   | 109-110 | 67  |
| P8C (XUD11BTE)   | D (A) | 4 | 85 x 92   | 2088            | 3 | 21,5        | 80      | 109     | 68  |
| P9A (XUD11A)     | D     | 4 | 86 x 92   | 2138            | 3 | 22,5        | 60-61   | 82-83   | 71  |
| PHZ (XUD11ATE)   | D (A) | 4 | 85 x 92   | 2088            | 3 | 21,5        | 80-81   | 109-110 | 69  |
| PJZ (XUD11ATE)   | D (A) | 4 | 85 x 92   | 2088            | 3 | 21,5        | 80      | 109     | 70  |
| R6A              | B     | 4 | 86 x 86   | 1998            | 2 | 9,5:1       | 90-96   | 122-130 | 72  |
| RDZ (XU10MZ)     | B     | 4 | 86 x 86   | 1998            | 2 | 8,8         | 79      | 107     | 73  |
| RFS (XU10J4RS)   | B     | 4 | 86 x 86   | 1998            | 4 | 10          | 120-122 | 163-166 | 74  |
| RFT (XU10J4/Z)   | B     | 4 | 86 x 86   | 1998            | 4 | 10,4        | 110-114 | 150-155 | 75  |
| RFV (XU10J4R)    | B     | 4 | 86 x 86   | 1998            | 4 | 10,4        | 97-99   | 132-135 | 76  |
| RFX XU10J2C/Z L3 | B     | 4 | 86 x 86   | 1998            | 2 | 9,5         | 89-95   | 121-129 | 77  |
| RFX (XU10J2C)    | B     | 4 | 86 x 86   | 1998            | 2 | 9,5         | 89-90   | 120-122 | 78  |
| RFY (XU10J4/Z)   | B     | 4 | 86 x 86   | 1998            | 4 | 10,4        | 110-114 | 150-155 | 79  |
| RFZ (XU10J2)     | B     | 4 | 86 x 86   | 1998            | 2 | 8,8:1       | 89-90   | 121-122 | 80  |
| RGX (XU10J2TE)   | B (A) | 4 | 86 x 86   | 1998            | 2 | 8:1         | 108     | 147     | 81  |
| RGY (XU10J2TE/Z) | B (A) | 4 | 86 x 86   | 1998            | 2 | 8,5         | 104-108 | 141-147 | 82  |
| SFZ (ZPJ/Z)      | B     | 6 | 93 x 73   | 2975            | 2 | 9,5:1       | 123-125 | 167-170 | 90  |
| SKZ (ZPJ4/Z)     | B     | 6 | 93 x 72,8 | 2963            | 4 | 9,5:1       | 147     | 200     | 91  |
| THY (DK5ATE)     | D (A) | 4 | 92 x 92   | 2446            | 3 | 22          | 95      | 129     | 87  |
| UFZ (ZPJ/Z)      | B     | 6 | 93 x 73   | 2963            | 2 | 9,5:1       | 123-125 | 167-170 | 92  |
| UKZ (ZPJ4/Z)     | B     | 6 | 93 x 72,8 | 2963            | 4 | 9,5:1       | 147     | 200     | 91  |
| VJY (TUD5)       | D     | 4 | 77 x 82   | 1527            | 2 | 23          | 40-43   | 54-58   | 27  |
| VJZ (TUD5)       | D     | 4 | 77 x 82   | 1527            | 2 | 23          | 42-43   | 57-58   | 27  |
| XFZ (ES9J4)      | B     | 6 | 87 x 82,6 | 2946            | 4 | 10,5        | 140-142 | 190-194 | 85  |
| XU102C           | B     | 4 | 86 x 86   | 1998            | 2 | 8,8         | 79      | 107     | 83  |
| XU10J2           | B     | 4 | 86 x 86   | 1998            | 2 | 8,8         | 81-89   | 110-121 | 84  |
| XU52C            | B     | 4 | 83 x 73   | 1580            | 2 | 8,95-9,8    | 65-85   | 88-116  | 65  |

**C**

|   |                   |               | Pos  |                             |                   |               | Pos  |
|---|-------------------|---------------|------|-----------------------------|-------------------|---------------|------|
|   | <b>AX (ZA-)</b>   |               |      | 19 D                        | 09.1983 → 09.1993 | D9A (XUD9)    | D 51 |
| 1.4 4x4   | 08.1992 → 04.1994 | K1F           | B 12 | 19 D                        | 09.1983 → 09.1993 | DJZ (XUD9A)   | D 60 |
| 1.4 4x4 (ZA)  | 09.1986 → 07.1992 | K2A           | B 14 | 19 D                        | 03.1987 → 02.1993 | D9B (XUD9A/U) | D 53 |
| 1.4 Allure  | 08.1992 → 04.1994 | K1F           | B 12 | 19 D                        | 03.1992 → 10.1993 | D9B (XUD9A/U) | D 53 |
| 1.4 D 4x4   | 06.1991 → 07.1992 | K9A (TUD3)    | D 16 | 19 E                        | 06.1988 → 02.1993 | DDZ (XU9M)    | B 54 |
| 1.4 GTi   | 06.1991 → 12.1992 | KFZ (TU3FJ2)  | B 25 | 19 E 4x4                    | 04.1989 → 02.1993 | D2F           | B 47 |
| 1.4 GTi   | 06.1991 → 12.1996 | KFZ (TU3FJ2)  | B 25 | 19 GTi                      | 10.1984 → 06.1994 | D6A (XU9J2)   | B 48 |
| 1.4 GTi   | 08.1991 → 12.1996 | KFY (TU3FJ2)  | B 24 | 19 GTi                      | 07.1986 → 02.1993 | D6A (XU9J2)   | B 48 |
| 10  | 09.1986 → 06.1992 | C1A           | B 1  | 19 GTi                      | 06.1988 → 02.1993 | DKZ (XU9JA)   | B 61 |
| 10  | 02.1987 → 12.1998 | CDZ (TU9M)    | B 3  | 19 GTi 16V                  | 03.1988 → 02.1993 | DFW (XU9J4)   | B 55 |
| 10  | 07.1992 → 12.1998 | CDY (TU9M)    | B 2  | 19 GTi 4x4                  | 06.1988 → 02.1993 | DKZ (XU9JA)   | B 61 |
| 11  | 09.1986 → 12.1997 | H1B           | B 6  | TRD Turbo                   | 03.1988 → 02.1993 | A8A (XUD7TE)  | D 32 |
| 11  | 09.1986 → 12.1997 | HDZ (TU1M)    | B 7  | TRD Turbo                   | 03.1988 → 02.1993 | AJZ (XUD7TE)  | D 32 |
| 11  | 12.1986 → 04.1994 | H1A           | B 5  | <b>BX Break (XB-)</b>       |                   |               |      |
| 11  | 12.1986 → 04.1994 | H1B           | B 6  | 1.4                         | 01.1987 → 01.1992 | 150C          | B 10 |
| 11 4x4  | 06.1991 → 07.1992 | H1A           | B 5  | 1.4                         | 01.1987 → 01.1992 | K1F           | B 12 |
| 14  | 01.1988 → 12.1992 | K2A           | B 14 | 1.6                         | 01.1987 → 01.1992 | B6D           | B 40 |
| 14  | 01.1988 → 12.1992 | K2A           | B 14 | 1.6                         | 01.1987 → 01.1992 | B6E           | B 41 |
| 14  | 01.1988 → 12.1992 | K2B           | B 15 | 1.9 D                       | 01.1987 → 01.1992 | D9B (XUD9A/L) | D 52 |
| 14  | 01.1989 → 12.1991 | K1G           | B 13 | 1.9 TZi                     | 02.1992 → 12.1994 | D6A (XU9J2)   | B 48 |
| 14 (ZA)   | 04.1987 → 04.1997 | KDY (TU3FM)   | B 19 | 14                          | 01.1986 → 02.1993 | 150C          | B 10 |
| 14 (ZA)   | 04.1987 → 04.1997 | KDY (TU3M)    | B 20 | 14                          | 01.1989 → 02.1993 | KDY (TU3M)    | B 20 |
| 14 (ZA)   | 04.1987 → 04.1997 | KDZ (TU3M/Z)  | B 21 | 15                          | 01.1987 → 01.1992 | B1E (XU51C)   | B 39 |
| 14 (ZA)   | 03.1989 → 04.1997 | KDX (TU3M/Z)  | B 18 | 15                          | 10.1987 → 05.1992 | B1E (XU51C)   | B 39 |
| 14 4x4  | 08.1991 → 12.1996 | KDX (TU3M/Z)  | B 18 | 16                          | 04.1983 → 01.1992 | 171C          | B 36 |
| 14 4x4  | 08.1991 → 12.1996 | KDY (TU3FM)   | B 19 | 16                          | 07.1985 → 12.1994 | 171D          | B 36 |
| 14 4x4  | 08.1991 → 12.1996 | KDY (TU3M)    | B 20 | 16                          | 03.1986 → 12.1994 | 180Z          | B 37 |
| 14 4x4  | 08.1991 → 12.1996 | KDZ (TU3M/Z)  | B 21 | 16                          | 09.1988 → 12.1994 | B1E (XU51C)   | B 39 |
| 14 D  | 09.1988 → 06.1992 | K9A (TUD3)    | D 16 | 16                          | 09.1988 → 12.1994 | BAY (XU5CP)   | B 42 |
| 14 D  | 08.1991 → 12.1997 | K9Y (TUD3Y)   | D 17 | 16                          | 09.1988 → 12.1994 | BAZ (XU5CP)   | B 42 |
| 14 GT   | 01.1989 → 12.1991 | KDZ (TU3M/Z)  | B 21 | 16                          | 05.1989 → 12.1994 | BDZ (XU5M)    | B 44 |
| 15 D  | 08.1994 → 12.1997 | VJY (TUD5)    | D 27 | 16                          | 03.1991 → 12.1993 | BDY (XU5M)    | B 43 |
| 15 D  | 08.1994 → 12.1997 | VJY (TUD5)    | D 27 | 18 D                        | 10.1985 → 09.1993 | 161A (XUD7)   | D 31 |
| 15 D  | 08.1994 → 12.1997 | VJZ (TUD5)    | D 27 | 19                          | 07.1986 → 01.1992 | D6A (XU9J2)   | B 48 |
| <b>AXEL</b>   |                   |               |      | 19                          | 07.1986 → 01.1992 | D2A (XU92C)   | B 46 |
| 11  | 01.1984 → 03.1991 | G11/631       | B 8  | 19                          | 01.1987 → 01.1992 | D2A (XU92C)   | B 46 |
| <b>BERLINGO / BERLINGO FIRST MPV (MF, GJK, GFK)</b> |                   |               |      | 19                          | 01.1987 → 01.1992 | D2E           | B 47 |
| 1.8 D   | 11.1996 → 10.1999 | A9A (XUD7)    | D 33 | 19                          | 06.1988 → 12.1994 | DDZ (XU9M)    | B 54 |
| 1.9 D (MFDJY)                                       | 07.1996 → 10.1999 | DJY (XUD9A)   | D 59 | 19                          | 06.1988 → 12.1994 | DKZ (XU9JA)   | B 61 |
| <b>BX (XB-)</b>                                     |                   |               |      | 19 4x4                      | 06.1989 → 05.1991 | D2E           | B 47 |
| 1.6   | 01.1987 → 01.1992 | B6D           | B 40 | 19 4x4                      | 10.1990 → 05.1991 | DDZ (XU9M)    | B 54 |
| 1.6   | 01.1987 → 01.1992 | B6E           | B 41 | 19 Cat (AZE151)             | 07.1986 → 12.1994 | DFZ (XU9J1)   | B 56 |
| 1.8 D   | 10.1985 → 09.1993 | 161 (XUD7)    | D 30 | 19 D                        | 09.1983 → 11.1994 | 162 (XUD9)    | D 34 |
| 1.9   | 10.1985 → 06.1994 | D6A (XU9J2)   | B 48 | 19 D                        | 09.1983 → 11.1994 | D9A (XUD9)    | D 51 |
| 1.9 19 D 4x4  | 03.1987 → 02.1993 | D9B (XUD9A/U) | D 53 | 19 D                        | 09.1983 → 11.1994 | DJZ (XUD9A)   | D 60 |
| 11  | 10.1986 → 06.1992 | H1A           | B 5  | 19 D                        | 03.1987 → 12.1994 | D9B (XUD9A/U) | D 53 |
| 11  | 10.1988 → 06.1992 | HDZ (TU1M)    | B 7  | TRD Turbo                   | 03.1988 → 12.1994 | A8A (XUD7TE)  | D 32 |
| 14  | 01.1989 → 02.1993 | KDY (TU3M)    | B 20 | TRD Turbo                   | 03.1988 → 12.1994 | AJZ (XUD7TE)  | D 32 |
| 14  | 01.1989 → 02.1993 | KDZ (TU3M/Z)  | B 21 | <b>C15 Estate</b>           |                   |               |      |
| 14 E  | 04.1983 → 02.1993 | 150C          | B 10 | 1.1                         | 08.1988 → 07.1996 | HDZ (TU1M)    | B 7  |
| 14 E  | 09.1985 → 02.1993 | 150F          | B 11 | 1.1                         | 10.1988 → 10.1992 | HDZ (TU1M)    | B 7  |
| 15  | 10.1987 → 05.1992 | B1E (XU51C)   | B 39 | 1.4                         | 05.1987 → 09.1992 | KAZ           | B 26 |
| 16  | 10.1982 → 12.1992 | XU52C         | B 65 | 1.4                         | 05.1987 → 10.1992 | 150D (XY7)    | B 9  |
| 16  | 07.1985 → 02.1993 | 171D          | B 36 | 1.4                         | 05.1991 → 07.1996 | KDY (TU3M)    | B 20 |
| 16  | 03.1986 → 02.1993 | 180Z          | B 37 | 1.8 D                       | 04.1987 → 08.2000 | 161A (XUD7)   | D 31 |
| 16  | 01.1987 → 02.1993 | B1E (XU51C)   | B 39 | <b>C35 Pickup</b>           |                   |               |      |
| 16  | 09.1987 → 02.1993 | B1A (XU51C/K) | B 38 | 2.5 D                       | 02.1980 → 01.1994 | B25637        | D 88 |
| 16  | 09.1988 → 02.1993 | BAY (XU5CP)   | B 42 | <b>CX II</b>                |                   |               |      |
| 16  | 09.1988 → 02.1993 | BAZ (XU5CP)   | B 42 | 20 RE                       | 08.1985 → 12.1992 | 829 A5        | B 86 |
| 16  | 02.1992 → 06.1994 | 171B          | B 35 | 22 TRS                      | 07.1985 → 12.1992 | J6T A500      | B 86 |
| 16 E  | 05.1989 → 02.1993 | BDZ (XU5M)    | B 44 | 25 D                        | 08.1985 → 12.1992 | M25-660       | D 88 |
| 16 E  | 03.1991 → 02.1993 | BDY (XU5M)    | B 43 | 25 GTi Turbo 2              | 08.1985 → 12.1992 | M25-662       | B 89 |
| 19  | 09.1984 → 01.1992 | D2E           | B 47 | 25 GTi Turbo 2              | 09.1986 → 12.1992 | M25-667       | B 89 |
| 19  | 01.1987 → 01.1992 | D2A (XU92C)   | B 46 | <b>CX II Break</b>          |                   |               |      |
| 19 D  | 09.1983 → 09.1993 | 162 (XUD9)    | D 34 | 22 TRS                      | 07.1985 → 12.1992 | J6T A500      | B 86 |
|   |                   |               |      | 25 D                        | 05.1986 → 12.1992 | M25-660       | D 88 |
|   |                   |               |      | <b>EVASION MPV (22, U6)</b> |                   |               |      |
|   |                   |               |      | 1.9 TD                      | 10.1995 → 12.1998 | D8B (XUD9TF)  | D 50 |



|                              |                   |                   | Pos |                      |                         |                   | Pos               |   |    |
|------------------------------|-------------------|-------------------|-----|----------------------|-------------------------|-------------------|-------------------|---|----|
| 2.0 16V                      | 05.1998 → 04.2000 | RFV (XU10J4R)     | B   | 76                   | 3.0 V6                  | 11.1991 → 04.1994 | UFZ (ZPJ/Z)       | B | 92 |
| <b>SAXO (S0, S1)</b>         |                   |                   |     | <b>XM Break (Y4)</b> |                         |                   |                   |   |    |
| 1.0 X                        | 05.1996 → 11.1998 | CDY (TU9M)        | B   | 2                    | 2.0                     | 08.1994 → 07.1999 | XU10J2            | B | 84 |
| 1.0 X                        | 05.1996 → 11.1998 | CDZ (TU9M)        | B   | 3                    | 2.0 Turbo               | 05.1994 → 10.2000 | RGX (XU10J2TE)    | B | 81 |
| 1.6 VTR                      | 05.1996 → 07.1999 | NFX (TU5JP4)      | AB  | 28                   | 2.0 Turbo               | 05.1994 → 10.2000 | RGY (XU10J2TE/ Z) | B | 82 |
| <b>VISA</b>                  |                   |                   |     | <b>2.0 i 16V</b>     |                         |                   |                   |   |    |
| 11 E                         | 09.1978 → 03.1991 | 109/5             | B   | 4                    | 2.1 D12                 | 07.1994 → 06.1996 | P9A (XUD11A)      | D | 71 |
| 11 E                         | 07.1982 → 03.1991 | 109/5F            | B   | 4                    | 2.1 TD 12V              | 05.1994 → 10.2000 | P8C (XUD11BTE)    | D | 68 |
| 14                           | 07.1984 → 03.1991 | 150D (XY7)        | B   | 9                    | 2.1 TD 12V              | 05.1994 → 10.2000 | PHZ (XUD11ATE)    | D | 69 |
| 14 GT                        | 03.1982 → 03.1991 | 150B (XY8)        | B   | 9                    | 2.1 TD 12V              | 05.1994 → 10.2000 | PJZ (XUD11ATE)    | D | 70 |
| 16 GTI                       | 06.1986 → 03.1991 | B6D               | B   | 40                   | 2.5 TD                  | 05.1994 → 10.2000 | THY (DK5ATE)      | D | 87 |
| 17 D                         | 04.1984 → 03.1991 | 161A (XUD7)       | D   | 31                   | 3.0 V6                  | 05.1994 → 10.2000 | UFZ (ZPJ/Z)       | B | 92 |
| <b>XANTIA (X1, X2)</b>       |                   |                   |     | <b>3.0 V6</b>        |                         |                   |                   |   |    |
| 1.8 i                        | 03.1993 → 01.1998 | LFZ (XU7JP)       | B   | 64                   | 3.0 V6                  | 04.1997 → 10.2000 | XFZ (ES9J4)       | B | 85 |
| 1.9 D                        | 06.1994 → 01.1998 | D9B (XUD9A/L)     | D   | 52                   | <b>XSARA (N1)</b>       |                   |                   |   |    |
| 1.9 D                        | 06.1994 → 01.1998 | DJZ (XUD9A)       | D   | 60                   | 1.4 LPG                 | 05.1998 → 08.2000 | KFW (TU3JP)       | B | 22 |
| 2.0                          | 03.1993 → 05.1995 | RFX XU10J2C/Z L3  | B   | 77                   | 1.5 D                   | 04.1997 → 09.2000 | VJZ (TUD5)        | D | 27 |
| 2.0 16V                      | 06.1998 → 11.2000 | RFV (XU10J4R)     | B   | 76                   | 1.6 i                   | 08.1997 → 09.2000 | NFZ (TU5JP)       | B | 29 |
| 2.0 i 16V                    | 03.1993 → 01.1998 | RFY (XU10J4/Z)    | B   | 79                   | 1.8 BiFuel              | 07.1997 → 08.2000 | LFY (XU7JP4)      | B | 63 |
| 2.0 i 16V                    | 06.1994 → 01.1998 | RFT (XU10J4/Z)    | B   | 75                   | 1.8 D                   | 04.1997 → 09.2000 | 161A (XUD7)       | D | 31 |
| 2.1 Turbo D 12V              | 06.1995 → 02.1999 | P8C (XUD11BTE)    | D   | 68                   | 1.8 D                   | 04.1997 → 09.2000 | A9A (XUD7)        | D | 33 |
| <b>XANTIA Break (X1, X2)</b> |                   |                   |     | <b>1.8 i</b>         |                         |                   |                   |   |    |
| 1.8 i                        | 06.1995 → 01.1998 | LFZ (XU7JP)       | B   | 64                   | 1.8 i 16V               | 04.1997 → 09.2000 | LFY (XU7JP4)      | B | 63 |
| 2.1 Turbo D 12V              | 06.1996 → 02.1999 | P8C (XUD11BTE)    | D   | 68                   | 1.8 i Aut.              | 04.1997 → 09.2000 | LFZ (XU7JP)       | B | 64 |
| <b>XM (Y3)</b>               |                   |                   |     | <b>1.9 D</b>         |                         |                   |                   |   |    |
| 2.0                          | 05.1989 → 06.1994 | R6A               | B   | 72                   | 1.9 SD                  | 01.1998 → 09.2000 | DHV (XUD9BSD)     | D | 57 |
| 2.0 i                        | 05.1989 → 04.1994 | RDZ (XU10MZ)      | B   | 73                   | 1.9 TD                  | 04.1997 → 09.2000 | DHY (XUD9TE/Y)    | D | 58 |
| 2.0 i                        | 05.1989 → 06.1994 | RFV (XU10J4R)     | B   | 76                   | 2.0 16V                 | 07.1998 → 09.2000 | RFV (XU10J4R)     | B | 76 |
| 2.0 i                        | 05.1989 → 06.1994 | RFZ (XU10J2)      | B   | 80                   | <b>XSARA Break (N2)</b> |                   |                   |   |    |
| 2.0 i Turbo                  | 09.1992 → 06.1994 | RGY (XU10J2TE/ Z) | B   | 82                   | 1.4 LPG                 | 05.1998 → 08.2000 | KFW (TU3JP)       | B | 22 |
| 2.1 D 12V                    | 05.1989 → 06.1994 | P9A (XUD11A)      | D   | 71                   | 1.4 LPG                 | 05.1998 → 08.2000 | KFX (TU3JP)       | B | 23 |
| 2.1 D 12V                    | 05.1989 → 12.1996 | PJZ (XUD11ATE)    | D   | 70                   | 1.5 D                   | 10.1997 → 09.2000 | VJZ (TUD5)        | D | 27 |
| 2.1 TD 12V                   | 05.1989 → 06.1994 | P8A (XUD11ATE)    | D   | 67                   | 1.6 i                   | 10.1997 → 09.2000 | NFZ (TU5JP)       | B | 29 |
| 2.1 TD 12V                   | 05.1989 → 06.1994 | PHZ (XUD11ATE)    | D   | 69                   | 1.8 D                   | 10.1997 → 09.2000 | A9A (XUD7)        | D | 33 |
| 2.1 TD 12V                   | 05.1989 → 06.1994 | PJZ (XUD11ATE)    | D   | 70                   | 1.8 LPG                 | 05.1998 → 08.2000 | LFY (XU7JP4)      | B | 63 |
| 3.0                          | 05.1989 → 05.1994 | SFZ (ZPJ/Z)       | B   | 90                   | 1.8 i                   | 10.1997 → 09.2000 | LFX (XU7JB)       | B | 62 |
| 3.0 V6                       | 05.1989 → 06.1994 | UFZ (ZPJ/Z)       | B   | 92                   | 1.8 i 16V               | 10.1997 → 09.2000 | LFY (XU7JP4)      | B | 63 |
| 3.0 V6 24V                   | 07.1990 → 06.1994 | SKZ (ZPJ4/Z)      | B   | 91                   | 1.8 i Aut.              | 10.1997 → 09.2000 | LFZ (XU7JP)       | B | 64 |
| 3.0 V6 24V                   | 07.1990 → 06.1994 | UKZ (ZPJ4/Z)      | B   | 91                   | 1.9 D                   | 10.1997 → 09.2000 | DJY (XUD9A)       | D | 59 |
| <b>XM (Y4)</b>               |                   |                   |     | <b>1.9 D</b>         |                         |                   |                   |   |    |
| 2.0                          | 08.1994 → 07.1999 | XU10J2            | B   | 84                   | 1.9 SD                  | 01.1998 → 09.2000 | DHV (XUD9BSD)     | D | 57 |
| 2.0 Turbo                    | 05.1994 → 10.2000 | RGX (XU10J2TE)    | B   | 81                   | 1.9 TD                  | 04.1997 → 09.2000 | DHY (XUD9TE/Y)    | D | 58 |
| 2.0 i 16V                    | 05.1994 → 10.2000 | RFV (XU10J4R)     | B   | 76                   | 2.0 16V                 | 07.1998 → 09.2000 | RFV (XU10J4R)     | B | 76 |
| 2.1 D12 VSX                  | 03.1996 → 08.1996 | P9A (XUD11A)      | D   | 71                   | <b>XSARA Coupe (N0)</b> |                   |                   |   |    |
| 2.1 TD 12V                   | 05.1994 → 10.2000 | P8A (XUD11ATE)    | D   | 67                   | 1.6 i                   | 02.1998 → 09.2000 | NFZ (TU5JP)       | B | 29 |
| 2.1 TD 12V                   | 05.1994 → 10.2000 | P8C (XUD11BTE)    | D   | 68                   | 1.8 LPG                 | 01.1998 → 08.2000 | LFY (XU7JP4)      | B | 63 |
| 2.1 TD 12V                   | 05.1994 → 10.2000 | PHZ (XUD11ATE)    | D   | 69                   | 1.8 i                   | 02.1998 → 09.2000 | LFX (XU7JB)       | B | 62 |
| 2.1 TD 12V                   | 05.1994 → 10.2000 | PJZ (XUD11ATE)    | D   | 70                   | 1.8 i                   | 02.1998 → 09.2000 | LFZ (XU7JP)       | B | 64 |
| 2.5 TD                       | 05.1994 → 10.2000 | THY (DK5ATE)      | D   | 87                   | 1.8 i 16V               | 02.1998 → 09.2000 | LFY (XU7JP4)      | B | 63 |
| 3.0 V6                       | 05.1994 → 10.2000 | UFZ (ZPJ/Z)       | B   | 92                   | 1.9 D                   | 02.1998 → 05.1999 | DHV (XUD9BSD)     | D | 57 |
| 3.0 V6                       | 04.1997 → 10.2000 | XFZ (ES9J4)       | B   | 85                   | 1.9 D                   | 02.1998 → 09.2000 | DJY (XUD9A)       | D | 59 |
| 3.0 V6 24V                   | 05.1994 → 10.2000 | SKZ (ZPJ4/Z)      | B   | 91                   | 1.9 TD                  | 02.1998 → 09.2000 | DHY (XUD9TE/Y)    | D | 58 |
| 3.0 V6 24V                   | 05.1994 → 10.2000 | UKZ (ZPJ4/Z)      | B   | 91                   | 2.0                     | 08.1998 → 08.2000 | RFV (XU10J4R)     | B | 76 |
| <b>XM Break (Y3)</b>         |                   |                   |     | <b>ZX (N2)</b>       |                         |                   |                   |   |    |
| 2.0                          | 05.1989 → 06.1994 | R6A               | B   | 72                   | 1,1                     | 03.1991 → 08.1993 | H1A               | B | 5  |
| 2.0 Turbo                    | 09.1992 → 04.1994 | RGY (XU10J2TE/ Z) | B   | 82                   | 1,1                     | 03.1991 → 08.1993 | H1B               | B | 6  |
| 2.0 i                        | 11.1991 → 04.1994 | RFZ (XU10J2)      | B   | 80                   | 1.1                     | 03.1991 → 06.1997 | HDZ (TU1M)        | B | 7  |
| 2.0 i (Y3A)                  | 11.1991 → 04.1994 | RDZ (XU10MZ)      | B   | 73                   | 1.4                     | 03.1991 → 06.1997 | KDZ (TU3M/Z)      | B | 21 |
| 2.0 i (Y3A)                  | 11.1991 → 04.1994 | XU102C            | B   | 83                   | 1.4 D                   | 07.1994 → 10.1997 | K9Y (TUD3Y)       | D | 17 |
| 2.1 D 12V                    | 11.1991 → 04.1994 | P9A (XUD11A)      | D   | 71                   | 1.4 i                   | 03.1991 → 06.1997 | KDX (TU3M/Z)      | B | 18 |
| 2.1 TD 12V                   | 11.1991 → 04.1994 | P8A (XUD11ATE)    | D   | 67                   | 1.4 i                   | 03.1991 → 06.1997 | KDZ (TU3M/Z)      | B | 21 |
| 2.1 TD 12V                   | 11.1991 → 04.1994 | P8C (XUD11BTE)    | D   | 68                   | 1.4 i                   | 03.1991 → 06.1997 | KFX (TU3JP)       | B | 23 |
| 2.1 TD 12V                   | 11.1991 → 04.1994 | PHZ (XUD11ATE)    | D   | 69                   | 1.6                     | 07.1994 → 10.1997 | BDY (XU5M)        | B | 43 |
| 2.1 TD 12V                   | 11.1991 → 04.1994 | PJZ (XUD11ATE)    | D   | 70                   | 1.6                     | 07.1994 → 10.1997 | BFZ (XU5JP)       | B | 45 |
| 3.0                          | 05.1989 → 07.1994 | SFZ (ZPJ/Z)       | B   | 90                   | 1.6 i                   | 03.1991 → 12.1993 | BDY (XU5M)        | B | 43 |
|                              |                   |                   |     |                      | 1.6 i                   | 10.1993 → 06.1997 | BFZ (XU5JP)       | B | 45 |
|                              |                   |                   |     |                      | 1.8                     | 03.1991 → 10.1997 | LFZ (XU7JP)       | B | 64 |
|                              |                   |                   |     |                      | 1.8                     | 04.1996 → 10.1997 | LFY (XU7JP4)      | B | 63 |
|                              |                   |                   |     |                      | 1.8 D                   | 06.1993 → 06.1997 | 161A (XUD7)       | D | 31 |

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|                      |                   |                | Pos |    |  |  | Pos |
|----------------------|-------------------|----------------|-----|----|--|--|-----|
| 1.8 i                | 07.1992 → 06.1997 | LFZ (XU7JP)    | B   | 64 |  |  |     |
| 1.8 i 16V            | 01.1996 → 06.1997 | LFY (XU7JP4)   | B   | 63 |  |  |     |
| 1.9                  | 03.1991 → 09.1993 | D6E (XU9JA)    | B   | 49 |  |  |     |
| 1.9                  | 03.1991 → 06.1997 | D6E (XU9JA)    | B   | 49 |  |  |     |
| 1.9 D                | 03.1991 → 06.1997 | DJZ (XUD9A)    | D   | 60 |  |  |     |
| 1.9 D                | 07.1993 → 06.1997 | D9B (XUD9A/U)  | D   | 53 |  |  |     |
| 1.9 D                | 07.1993 → 06.1997 | DJY (XUD9A)    | D   | 59 |  |  |     |
| 1.9 D                | 10.1993 → 07.1999 | D9B (XUD9A/L)  | D   | 52 |  |  |     |
| 1.9 DT               | 06.1992 → 06.1994 | DHY (XUD9TE/Y) | D   | 58 |  |  |     |
| 1.9 DT               | 07.1994 → 10.1997 | DHY (XUD9TE/Y) | D   | 58 |  |  |     |
| 1.9 TD               | 07.1992 → 06.1997 | DHY (XUD9TE/Y) | D   | 58 |  |  |     |
| 1.9 i                | 03.1991 → 06.1997 | DKZ (XU9JA)    | B   | 61 |  |  |     |
| 1.9i 16V             | 03.1991 → 10.1997 | DFY            | B   | 66 |  |  |     |
| 2.0                  | 07.1994 → 10.1997 | RFX (XU10J2C)  | B   | 78 |  |  |     |
| 2.0                  | 09.1996 → 10.1997 | RFS (XU10J4RS) | B   | 74 |  |  |     |
| 2.0 i                | 07.1992 → 06.1997 | RFX (XU10J2C)  | B   | 78 |  |  |     |
| 2.0 i 16V            | 07.1992 → 10.1994 | RFT (XU10J4/Z) | B   | 75 |  |  |     |
| 2.0 i 16V            | 07.1992 → 10.1994 | RFY (XU10J4/Z) | B   | 79 |  |  |     |
| 2.0 i 16V            | 07.1992 → 10.1997 | RFT (XU10J4/Z) | B   | 75 |  |  |     |
| 2.0 i 16V            | 07.1992 → 10.1997 | RFY (XU10J4/Z) | B   | 79 |  |  |     |
| 2.0 i 16V            | 06.1994 → 06.1997 | RFT (XU10J4/Z) | B   | 75 |  |  |     |
| 2.0 i 16V            | 05.1996 → 06.1997 | RFS (XU10J4RS) | B   | 74 |  |  |     |
| <b>ZX Break (N2)</b> |                   |                |     |    |  |  |     |
| 1.4 i                | 10.1993 → 10.1997 | KDX (TU3M/Z)   | B   | 18 |  |  |     |
| 1.4 i                | 10.1993 → 10.1997 | KDY (TU3M)     | B   | 20 |  |  |     |
| 1.4 i                | 10.1993 → 10.1997 | KFX (TU3JP)    | B   | 23 |  |  |     |
| 1.5 D                | 06.1996 → 02.1998 | VJY (TUD5)     | D   | 27 |  |  |     |
| 1.5 D                | 06.1996 → 02.1998 | VJZ (TUD5)     | D   | 27 |  |  |     |
| 1.6 i                | 10.1993 → 12.1993 | BDY (XU5M)     | B   | 43 |  |  |     |
| 1.6 i                | 10.1993 → 10.1997 | BFZ (XU5JP)    | B   | 45 |  |  |     |
| 1.8 D                | 10.1993 → 10.1997 | 161A (XUD7)    | D   | 31 |  |  |     |
| 1.8 i                | 10.1993 → 10.1997 | LFZ (XU7JP)    | B   | 64 |  |  |     |
| 1.8 i 16V            | 01.1996 → 02.1998 | LFY (XU7JP4)   | B   | 63 |  |  |     |
| 1.9 D                | 10.1993 → 10.1997 | DJZ (XUD9A)    | D   | 60 |  |  |     |
| 1.9 D                | 10.1993 → 07.1999 | D9B (XUD9A/L)  | D   | 52 |  |  |     |
| 1.9 D                | 06.1994 → 10.1997 | D9B (XUD9A/U)  | D   | 53 |  |  |     |
| 1.9 TD               | 10.1993 → 10.1997 | DHY (XUD9TE/Y) | D   | 58 |  |  |     |
| 2.0                  | 10.1993 → 11.1995 | RFX XU10J2C/Z  | B   | 77 |  |  |     |
|                      |                   | L3             |     |    |  |  |     |

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|          |                                 |  |   |   |                      |    |              |  |        |      |  |
|----------|---------------------------------|--|---|---|----------------------|----|--------------|--|--------|------|--|
| <b>1</b> |                                 | <b>70</b>  |   |   |                      |    |              |  |        |      |  |
|          | <b>C1A</b>                      | 09.1986 → 06.1992  | B | 4 | 954 cm <sup>3</sup>  | 2V | 32-34 kW     | 44-46 PS   | ⊗9,4   | - 62 |  |
|          | <b>AX (ZA-_)</b>                |  |   |   |                      |    |              |  |        |      |  |
|          | <b>77 127 618</b>               | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |   |                      |    |              |  |        |      |  |
|          | <b>537840</b>                   | IN; 34.7 x 7 x 112.8 x S - - 30° - 1 - III   |   |   |                      |    | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |        |      |  |
|          | <b>81-5318</b>                  | IN/EX; 13.06/ x 7 x 47.5 G1  |   |   |                      |    |              |  |        |      |  |
|          | <b>50 005 310</b>               | mechanical; metal  |   |   |                      |    |              |  |        |      |  |
| <b>2</b> |                                 | <b>70</b>  |   |   |                      |    |              |  |        |      |  |
|          | <b>CDY (TU9M)</b>               | 07.1992 → 12.1998  | B | 4 | 954 cm <sup>3</sup>  | 2V | 33-37 kW     | 45-50 PS   | ⊗9,4   | - 62 |  |
|          | <b>AX (ZA-_), SAXO (S0, S1)</b> |  |   |   |                      |    |              |  |        |      |  |
|          | <b>77 127 618</b>               | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |   |                      |    |              |  |        |      |  |
|          | <b>537840</b>                   | IN; 34.7 x 7 x 112.8 x S - - 30° - 1 - III   |   |   |                      |    | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |        |      |  |
|          | <b>81-5318</b>                  | IN/EX; 13.06/ x 7 x 47.5 G1  |   |   |                      |    |              |  |        |      |  |
|          | <b>7.06595.13.0</b>             |  |   |   |                      |    |              |  |        |      |  |
|          | <b>7.02700.92.0</b>             | fuel pump; in-tank; electrical   |   |   |                      |    |              |  |        |      |  |
|          | <b>7.05270.39.0</b>             | lambda sensor; control sensor; heated  |   |   |                      |    |              |  |        |      |  |
| <b>3</b> |                                 | <b>70</b>  |   |   |                      |    |              |  |        |      |  |
|          | <b>CDZ (TU9M)</b>               | 02.1987 → 12.1998  | B | 4 | 954 cm <sup>3</sup>  | 2V | 33-37 kW     | 45-50 PS   | ⊗9,4   | - 62 |  |
|          | <b>AX (ZA-_), SAXO (S0, S1)</b> |  |   |   |                      |    |              |  |        |      |  |
|          | <b>77 127 618</b>               | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |   |                      |    |              |  |        |      |  |
|          | <b>537840</b>                   | IN; 34.7 x 7 x 112.8 x S - - 30° - 1 - III   |   |   |                      |    | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |        |      |  |
|          | <b>81-5318</b>                  | IN/EX; 13.06/ x 7 x 47.5 G1  |   |   |                      |    |              |  |        |      |  |
|          | <b>7.06595.13.0</b>             |  |   |   |                      |    |              |  |        |      |  |
|          | <b>7.02700.92.0</b>             | fuel pump; in-tank; electrical   |   |   |                      |    |              |  |        |      |  |
|          | <b>7.00468.07.0</b>             | fuel supply unit; in-tank; electrical  |   |   |                      |    |              |  |        |      |  |
|          | <b>7.05270.39.0</b>             | lambda sensor; control sensor; heated  |   |   |                      |    |              |  |        |      |  |
| <b>4</b> |                                 | <b>72</b>  |   |   |                      |    |              |  |        |      |  |
|          | <b>109/5</b>                    | 09.1978 → 03.1991  | B | 4 | 1124 cm <sup>3</sup> | 2V | 37-42 kW     | 50-57 PS   | ⊗9,7:1 | - 69 |  |
|          | <b>109/5F</b>                   | 07.1982 → 03.1991  | B | 4 | 1124 cm <sup>3</sup> | 2V | 33-37 kW     | 45-50 PS   | ⊗9,7   | - 69 |  |
|          | <b>VISA</b>                     |  |   |   |                      |    |              |  |        |      |  |
|          | <b>89 194 110</b>               | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=122.5 H=85   |   |   |                      |    |              |  |        |      |  |
|          | <b>7.21440.51.0</b>             | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |              |  |        |      |  |
|          | <b>7.21749.50.0</b>             | fuel pump; mechanical  |   |   |                      |    |              |  |        |      |  |

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| 5 |   | 72  |   |
|---|---|---|---|
|   | H1A                                     | 10.1986 → 04.1994   | B 4 1124 cm <sup>3</sup> 2V 40-44 kW 54-60 PS 9,2 - 69                  |
|   | AX (ZA-), BX (XB-), ZX (N2)             |   |   |
|   | 80 00220 1 1 000                        | Ø72; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF ST CR 3]   |   |
|   | 89 194 110                              | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=122.5 H=85  |   |
|   | 77 088 618                              | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD   |   |
|   | 77 127 618                              | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |
|   | 539003                                  | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III  | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|   | 537841                                  | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III  | <b>81-5318</b> IN/EX; 13.06/ x 7 x 47.5 G1                              |
|   | 539019                                  | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III  |   |
|   | 50 005 310                              | mechanical; metal, 11: mot. ch PR4196→  | <b>7.06595.13.0</b>   |
|   | 7.02700.70.0                            | fuel pump; in-tank; electrical  |   |
|   | 7.18222.22.0                            | intake manifold pressure sensor; electrical   |   |
| 6 |   | 72  |   |
|   | H1B                                     | 09.1986 → 12.1997   | B 4 1124 cm <sup>3</sup> 2V 40-44 kW 55-60 PS 9,2 - 69                  |
|   | AX (ZA-), ZX (N2)                       |   |   |
|   | 80 00220 1 1 000                        | Ø72; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF ST CR 3]   |   |
|   | 89 194 110                              | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=122.5 H=85  |   |
|   | 77 088 618                              | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD   |   |
|   | 77 127 618                              | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |
|   | 539003                                  | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III  | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|   | 537841                                  | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III  | <b>81-5318</b> IN/EX; 13.06/ x 7 x 47.5 G1                              |
|   | 539019                                  | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III  |   |
|   | 50 005 310                              | mechanical; metal   | <b>7.06595.13.0</b>   |
|   | 7.02700.70.0                            | fuel pump; in-tank; electrical  |   |
|   | 7.21760.50.0                            | fuel pump; mechanical   |   |
|   | 7.18222.22.0                            | intake manifold pressure sensor; electrical   |   |
| 7 |   | 72  |   |
|   | HDZ (TU1M)                              | 09.1986 → 12.1997   | B 4 1124 cm <sup>3</sup> 2V 40-44 kW 55-60 PS 9,7 - 69                  |
|   | AX (ZA-), BX (XB-), C15 Estate, ZX (N2) |   |   |
|   | 80 00220 1 1 000                        | Ø72; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF ST CR 3]   |   |
|   | 89 194 110                              | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=122.5 H=85  |   |

cont...

|  |                     |  |
|--|---------------------|--|
|  | <b>77 088 618</b>   | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD   |
|  | <b>77 127 618</b>   | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |
|  | <b>539003</b>       | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III   |
|  | <b>537841</b>       | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |
|  | <b>539019</b>       | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |
|  | <b>50 005 310</b>   | mechanical; metal  |
|  | <b>7.02700.70.0</b> | fuel pump; in-tank; electrical   |
|  | <b>3.32038.01.0</b> | fuel tank seal; in-tank  |
|  | <b>7.18222.22.0</b> | intake manifold pressure sensor; electrical  |
|  | <b>7.05270.39.0</b> | lambda sensor; control sensor; heated  |

## 8 | 74

|  |                     |  |   |   |                      |    |          |          |      |        |
|--|---------------------|--|---|---|----------------------|----|----------|----------|------|--------|
|  | <b>G11/631</b>      | 01.1984 → 03.1991  | B | 4 | 1129 cm <sup>3</sup> | 2V | 40-42 kW | 55-57 PS | ⊗9:1 | - 65.6 |
|  | <b>AXEL</b>         |  |   |   |                      |    |          |          |      |        |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |      |        |

## 9 | 75

|  |                         |                   |   |   |                      |    |          |          |      |      |
|--|-------------------------|-------------------|---|---|----------------------|----|----------|----------|------|------|
|  | <b>150B (XY8)</b>       | 03.1982 → 03.1991 | B | 4 | 1360 cm <sup>3</sup> | 2V | 55-59 kW | 75-80 PS | ⊗9,3 | - 77 |
|  | <b>150D (XY7)</b>       | 07.1984 → 10.1992 | B | 4 | 1360 cm <sup>3</sup> | 2V | 44 kW    | 60 PS    | ⊗9,3 | - 77 |
|  | <b>C15 Estate, VISA</b> |                   |   |   |                      |    |          |          |      |      |

|  |                     |  |
|--|---------------------|--|
|  | <b>77 088 618</b>   | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off               |
|  | <b>7.21749.50.0</b> | fuel pump; mechanical  |

## 10 | 75

|  |                                 |                   |   |   |                      |    |          |          |      |      |
|--|---------------------------------|-------------------|---|---|----------------------|----|----------|----------|------|------|
|  | <b>150C</b>                     | 04.1983 → 02.1993 | B | 4 | 1360 cm <sup>3</sup> | 2V | 52-53 kW | 71-72 PS | ⊗9,3 | - 77 |
|  | <b>BX (XB-), BX Break (XB-)</b> |                   |   |   |                      |    |          |          |      |      |

|  |                     |  |
|--|---------------------|--|
|  | <b>77 088 618</b>   | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD |
|  | <b>7.21749.50.0</b> | fuel pump; mechanical  |

## 11 | 75

|  |                 |                   |   |   |                      |    |          |          |      |      |
|--|-----------------|-------------------|---|---|----------------------|----|----------|----------|------|------|
|  | <b>150F</b>     | 09.1985 → 02.1993 | B | 4 | 1360 cm <sup>3</sup> | 2V | 49-52 kW | 67-72 PS | ⊗9,3 | - 77 |
|  | <b>BX (XB-)</b> |                   |   |   |                      |    |          |          |      |      |

|  |                     |  |
|--|---------------------|--|
|  | <b>77 088 618</b>   | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD |
|  | <b>539003</b>       | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III   |
|  | <b>537841</b>       | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |
|  | <b>539019</b>       | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |
|  | <b>7.21749.50.0</b> | fuel pump; mechanical  |
|  | <b>50 006 136</b>   |  |

C

| 12 |                          | 75  |  |
|----|--------------------------|---|--|
|    | K1F                      | 01.1987 → 04.1994   | B 4 1360 cm <sup>3</sup> 2V 44-49 kW 60-67 PS 9,3 - 77                 |
|    | AX (ZA-), BX Break (XB-) |   |  |
|    | 80 00029 1 1 000         | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3]  |  |
|    | 89 584 110               | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90  |  |
|    | 77 088 618               | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD   |  |
|    | 77 127 618               | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |  |
|    | 539003                   | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III  | <b>KK-7H</b> valve coter; number of notches: 1; valve stem diameter: 7 |
|    | 537841                   | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III  | <b>81-5318</b> IN/EX; 13.06/ x 7 x 47.5 G1                             |
|    | 539019                   | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III  |  |
|    | 7.21760.50.0             | fuel pump; mechanical   |  |
|    | 50 006 136               |   |  |
| 13 |                          | 75  |  |
|    | K1G                      | 01.1989 → 12.1991   | B 4 1360 cm <sup>3</sup> 2V 51-52 kW 69-71 PS 9,3 - 77                 |
|    | AX (ZA-)                 |   |  |
|    | 80 00029 1 1 000         | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3]  |  |
|    | 89 584 110               | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90  |  |
|    | 77 088 618               | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD   |  |
|    | 77 127 618               | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |  |
|    | 539003                   | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III  | <b>KK-7H</b> valve coter; number of notches: 1; valve stem diameter: 7 |
|    | 537841                   | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III  | <b>81-5318</b> IN/EX; 13.06/ x 7 x 47.5 G1                             |
|    | 539019                   | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III  |  |
|    | 50 005 310               | mechanical; metal   |  |
|    | 50 005 339               | mechanical; metal   |  |
|    | 50 006 136               |   |  |
| 14 |                          | 75  |  |
|    | K2A                      | 09.1986 → 12.1992   | B 4 1360 cm <sup>3</sup> 2V 61-65 kW 84-88 PS 9,3 - 77                 |
|    | AX (ZA-)                 |   |  |
|    | 80 00029 1 1 000         | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3]  |  |
|    | 89 584 110               | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90  |  |
|    | 77 088 618               | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD   |  |
|    | 539003                   | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III  | <b>KK-7H</b> valve coter; number of notches: 1; valve stem diameter: 7 |
|    | 537841                   | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III  | <b>81-5318</b> IN/EX; 13.06/ x 7 x 47.5 G1                             |

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|           |   |   |   |   |                      |    |          |          |      |      |
|-----------|---|---|---|---|----------------------|----|----------|----------|------|------|
|           | <b>539019</b>                           | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III  |   |   |                      |    |          |          |      |      |
|           | <b>50 005 339</b>                       | mechanical; metal, mot. 5278→   |   |   |                      |    |          |          |      |      |
|           | <b>7.21760.50.0</b>                     | fuel pump; mechanical   |   |   |                      |    |          |          |      |      |
|           | <b>50 006 136</b>                       |   |   |   |                      |    |          |          |      |      |
| <b>15</b> |   | <b>75</b>   |   |   |                      |    |          |          |      |      |
|           | <b>K2B</b>                              | 01.1988 → 12.1992   | B | 4 | 1360 cm <sup>3</sup> | 2V | 62-65 kW | 85-89 PS | ⊗9,3 | - 77 |
|           | <b>AX (ZA-)</b>                         |   |   |   |                      |    |          |          |      |      |
|           | <b>80 00029 1 1 000</b>                 | ∅75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3]  |   |   |                      |    |          |          |      |      |
|           | <b>89 584 110</b>                       | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90  |   |   |                      |    |          |          |      |      |
|           | <b>77 088 618</b>                       | [Set] PL 0,30 ∅ 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |   |   |                      |    |          |          |      |      |
|           | <b>539003</b>                           | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III  |   |   |                      |    |          |          |      |      |
|           | <b>537841</b>                           | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III  |   |   |                      |    |          |          |      |      |
|           | <b>539019</b>                           | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III  |   |   |                      |    |          |          |      |      |
|           | <b>50 005 310</b>                       | mechanical; metal   |   |   |                      |    |          |          |      |      |
|           | <b>7.21760.50.0</b>                     | fuel pump; mechanical   |   |   |                      |    |          |          |      |      |
|           | <b>50 006 136</b>                       |   |   |   |                      |    |          |          |      |      |
| <b>16</b> |   | <b>75</b>   |   |   |                      |    |          |          |      |      |
|           | <b>K9A (TUD3)</b>                       | 09.1988 → 07.1992   | D | 4 | 1360 cm <sup>3</sup> | 2V | 38-39 kW | 52-53 PS | ⊗22  | - 77 |
|           | <b>AX (ZA-)</b>                         |   |   |   |                      |    |          |          |      |      |
|           | <b>80 00031 1 1 000</b>                 | ∅75; STD; set: 1; [R G6 CR 2.25] [M 1.75] [DSF 3]   |   |   |                      |    |          |          |      |      |
|           | <b>77 127 618</b>                       | [Set] HL 0,30 ∅ 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |   |                      |    |          |          |      |      |
|           | <b>50 005 310</b>                       | mechanical; metal   |   |   |                      |    |          |          |      |      |
|           | <b>7.06595.13.0</b>                     |   |   |   |                      |    |          |          |      |      |
| <b>17</b> |   | <b>75</b>   |   |   |                      |    |          |          |      |      |
|           | <b>K9Y (TUD3Y)</b>                      | 08.1991 → 12.1997   | D | 4 | 1360 cm <sup>3</sup> | 2V | 37-39 kW | 50-53 PS | ⊗22  | - 77 |
|           | <b>AX (ZA-), ZX (N2)</b>                |   |   |   |                      |    |          |          |      |      |
|           | <b>80 00031 1 1 000</b>                 | ∅75; STD; set: 1; [R G6 CR 2.25] [M 1.75] [DSF 3]   |   |   |                      |    |          |          |      |      |
|           | <b>77 127 618</b>                       | [Set] HL 0,30 ∅ 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |   |                      |    |          |          |      |      |
|           | <b>7.06595.13.0</b>                     |   |   |   |                      |    |          |          |      |      |
|           | <b>3.32038.01.0</b>                     | fuel tank seal; in-tank   |   |   |                      |    |          |          |      |      |
| <b>18</b> |   | <b>75</b>   |   |   |                      |    |          |          |      |      |
|           | <b>KDX (TU3M/Z)</b>                     | 03.1989 → 10.1997   | B | 4 | 1360 cm <sup>3</sup> | 2V | 55 kW    | 75 PS    | ⊗9,3 | - 77 |
|           | <b>AX (ZA-), ZX (N2), ZX Break (N2)</b> |   |   |   |                      |    |          |          |      |      |
|           | <b>80 00029 1 1 000</b>                 | ∅75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3]  |   |   |                      |    |          |          |      |      |
|           | <b>cont...</b>                          |   |   |   |                      |    |          |          |      |      |



C

|  |                     |   |  |   |
|--|---------------------|---|--|---|
|  | <b>89 584 110</b>   | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90  |  |   |
|  | <b>77 088 618</b>   | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A   |  |   |
|  | <b>77 127 618</b>   | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A   |  |   |
|  |                     | <b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |  |   |
|  | <b>539003</b>       | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III  |  | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>537841</b>       | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III  |  | <b>81-5318</b> IN/EX; 13.06/ x 7 x 47.5 G1                              |
|  | <b>539019</b>       | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III  |  |   |
|  | <b>7.06595.13.0</b> |   |  |   |
|  | <b>7.02700.70.0</b> | fuel pump; in-tank; electrical  |  |   |
|  | <b>7.21760.50.0</b> | fuel pump; mechanical   |  |   |
|  | <b>3.32038.01.0</b> | fuel tank seal; in-tank   |  |   |
|  | <b>7.18222.22.0</b> | intake manifold pressure sensor; electrical   |  |   |
|  | <b>7.05432.04.0</b> | stepper motor; electrical   |  |   |
|  | <b>7.05270.39.0</b> | lambda sensor; control sensor; heated   |  |   |
|  | <b>50 006 136</b>   |   |  |   |

19

75

|  |                    |                   |   |   |                      |    |          |          |     |      |
|--|--------------------|-------------------|---|---|----------------------|----|----------|----------|-----|------|
|  | <b>KDY (TU3FM)</b> | 04.1987 → 04.1997 | B | 4 | 1360 cm <sup>3</sup> | 2V | 55-58 kW | 75-79 PS | 9,3 | - 77 |
|  | <b>AX (ZA-_)</b>   |                   |   |   |                      |    |          |          |     |      |

|  |                         |   |  |   |
|--|-------------------------|---|--|---|
|  | <b>80 00029 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3]  |  |   |
|  | <b>89 584 110</b>       | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90  |  |   |
|  | <b>77 088 618</b>       | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A   |  |   |
|  | <b>77 127 618</b>       | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A   |  |   |
|  |                         | <b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |  |   |
|  | <b>539003</b>           | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III  |  | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>537841</b>           | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III  |  | <b>81-5318</b> IN/EX; 13.06/ x 7 x 47.5 G1                              |
|  | <b>539019</b>           | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III  |  |   |
|  | <b>50 005 310</b>       | mechanical; metal   |  | <b>50 005 853</b>   |
|  |                         |   |  | <b>7.06595.13.0</b>   |
|  | <b>7.02700.70.0</b>     | fuel pump; in-tank; electrical  |  |   |
|  | <b>7.21760.50.0</b>     | fuel pump; mechanical   |  |   |
|  | <b>50 006 136</b>       |   |  |   |

20

75

|  |   |                   |   |   |                      |    |          |          |     |      |
|--|---|-------------------|---|---|----------------------|----|----------|----------|-----|------|
|  | <b>KDY (TU3M)</b>   | 04.1987 → 10.1997 | B | 4 | 1360 cm <sup>3</sup> | 2V | 55-58 kW | 75-79 PS | 9,3 | - 77 |
|  | <b>AX (ZA-_), BX (XB-_), BX Break (XB-_), C15 Estate, ZX Break (N2)</b> |                   |   |   |                      |    |          |          |     |      |

|  |                         |  |  |  |
|--|-------------------------|--|--|--|
|  | <b>80 00029 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3]           |  |  |
|  | <b>89 584 110</b>       | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90 |  |  |

cont...

|  |                     |  |
|--|---------------------|--|
|  | <b>77 088 618</b>   | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD   |
|  | <b>77 127 618</b>   | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |
|  | <b>539003</b>       | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III   |
|  | <b>537841</b>       | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |
|  | <b>539019</b>       | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |
|  | <b>50 005 310</b>   | mechanical; metal  |
|  |                     | <b>50 005 853</b><br><b>7.06595.13.0</b>   |
|  | <b>7.02700.70.0</b> | fuel pump; in-tank; electrical   |
|  | <b>7.21760.50.0</b> | fuel pump; mechanical  |
|  | <b>7.05270.39.0</b> | lambda sensor; control sensor; heated  |
|  | <b>50 006 136</b>   |  |

## 21 75

**KDZ (TU3M/Z)** 04.1987 → 06.1997 B 4 1360 cm<sup>3</sup> 2V 55-59 kW 75-80 PS  $\xi$ 9,3 - 77  
**AX (ZA-), BX (XB-), ZX (N2)**

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00029 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3]   |
|  | <b>89 584 110</b>       | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90   |
|  | <b>77 088 618</b>       | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD   |
|  | <b>77 127 618</b>       | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |
|  | <b>539003</b>           | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III   |
|  | <b>537841</b>           | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |
|  | <b>539019</b>           | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |
|  | <b>7.06595.13.0</b>     |  |
|  | <b>7.02700.70.0</b>     | fuel pump; in-tank; electrical   |
|  | <b>3.32038.01.0</b>     | fuel tank seal; in-tank  |
|  | <b>7.05270.39.0</b>     | lambda sensor; control sensor; heated  |
|  | <b>50 006 136</b>       |  |

## 22 75

**KFW (TU3JP)** 05.1998 → 08.2000 B 4 1360 cm<sup>3</sup> 2V 47-57 kW 64-77 PS  $\xi$ 10,2 - 77  
**XSARA (N1), XSARA Break (N2)**

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00029 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3]   |
|  | <b>89 584 110</b>       | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90   |
|  | <b>77 088 618</b>       | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD   |
|  | <b>77 127 618</b>       | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |

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C

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|--|---------------|---|--|----------------|---|
|  | <b>537506</b> | EX; 31.2 x 7 x 111.5 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-7H</b>   | valve coter; number of notches: 3; valve stem diameter: 7 |
|  | <b>537505</b> | IN; 39.3 x 7 x 111.5 x S - - 30° - 22 - III           |  | <b>81-5318</b> | IN/EX; 13.06/ x 7 x 47.5 G1                               |
|  |               |   |  | <b>81-5329</b> | IN/EX; 13.28/ x 7 x 48.5 B1                               |

|           |   |                 |   |   |                      |    |          |          |       |      |
|-----------|---|-----------------|---|---|----------------------|----|----------|----------|-------|------|
| <b>23</b> |   | <b>75</b>       |   |   |                      |    |          |          |       |      |
|           | <b>KFX (TU3JP)</b>                              | 03.1991→08.2000 | B | 4 | 1360 cm <sup>3</sup> | 2V | 53-57 kW | 72-77 PS | ⊗10,2 | - 77 |
|           | <b>XSARA Break (N2), ZX (N2), ZX Break (N2)</b> |                 |   |   |                      |    |          |          |       |      |

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|  | <b>80 00029 1 1 000</b> | ∅75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3] |
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|--|-------------------|--|
|  | <b>89 584 110</b> | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90 |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>77 088 618</b> | [Set] PL 0,30 ∅ 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |
|  | <b>77 127 618</b> | [Set] HL 0,30 ∅ 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |

|  |               |  |  |                |   |
|--|---------------|--|--|----------------|---|
|  | <b>539003</b> | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III |  | <b>KK-7H</b>   | valve coter; number of notches: 1; valve stem diameter: 7 |
|  | <b>537841</b> | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |  | <b>81-5318</b> | IN/EX; 13.06/ x 7 x 47.5 G1                               |
|  | <b>539019</b> | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |  | <b>81-5329</b> | IN/EX; 13.28/ x 7 x 48.5 B1                               |

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|  | <b>7.06595.13.0</b> |  |
|--|---------------------|--|

|  |                     |                         |
|--|---------------------|-------------------------|
|  | <b>3.32038.01.0</b> | fuel tank seal; in-tank |
|--|---------------------|-------------------------|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.18222.19.0</b> | intake manifold pressure sensor; pneumatic |
|--|---------------------|--|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.05270.39.0</b> | lambda sensor; control sensor; heated |
|--|---------------------|---------------------------------------|

|           |                     |                 |   |   |                      |    |       |       |      |      |
|-----------|---------------------|-----------------|---|---|----------------------|----|-------|-------|------|------|
| <b>24</b> |                     | <b>75</b>       |   |   |                      |    |       |       |      |      |
|           | <b>KFY (TU3FJ2)</b> | 08.1991→12.1996 | B | 4 | 1360 cm <sup>3</sup> | 2V | 66 kW | 90 PS | ⊗9,3 | - 77 |
|           | <b>AX (ZA-)</b>     |                 |   |   |                      |    |       |       |      |      |

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|--|-------------------------|--|
|  | <b>80 00029 1 1 000</b> | ∅75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3] |
|--|-------------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>89 584 110</b> | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90 |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>77 088 618</b> | [Set] PL 0,30 ∅ 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |
|  | <b>77 127 618</b> | [Set] HL 0,30 ∅ 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |

|  |               |  |  |                |   |
|--|---------------|--|--|----------------|---|
|  | <b>539003</b> | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III |  | <b>KK-7H</b>   | valve coter; number of notches: 1; valve stem diameter: 7 |
|  | <b>537841</b> | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |  | <b>81-5318</b> | IN/EX; 13.06/ x 7 x 47.5 G1                               |
|  | <b>539019</b> | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |  |                |   |

|  |                   |                   |
|--|-------------------|-------------------|
|  | <b>50 005 310</b> | mechanical; metal |
|--|-------------------|-------------------|

|  |                     |                                |
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|  | <b>7.02700.70.0</b> | fuel pump; in-tank; electrical |
|--|---------------------|--------------------------------|

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|--|-------------------|--|
|  | <b>50 006 136</b> |  |
|--|-------------------|--|

|           |                     |                 |   |   |                      |    |          |           |          |      |
|-----------|---------------------|-----------------|---|---|----------------------|----|----------|-----------|----------|------|
| <b>25</b> |                     | <b>75</b>       |   |   |                      |    |          |           |          |      |
|           | <b>KFZ (TU3FJ2)</b> | 06.1991→12.1996 | B | 4 | 1360 cm <sup>3</sup> | 2V | 69-74 kW | 94-100 PS | ⊗9,6-9,9 | - 77 |
|           | <b>AX (ZA-)</b>     |                 |   |   |                      |    |          |           |          |      |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00029 1 1 000</b> | ∅75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3] |
|--|-------------------------|--|

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|  |                   |  |  |                |  |
|--|-------------------|--|--|----------------|--|
|  | <b>89 584 110</b> | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90   |  |                |  |
|  | <b>77 088 618</b> | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b> |  |                |  |
|  | <b>539003</b>     | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III   |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>537841</b>     | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |  | <b>81-5318</b> | IN/EX; 13.06/ x 7 x 47.5 G1                                |
|  | <b>539019</b>     | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |  |                |  |

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.02700.70.0</b> | fuel pump; in-tank; electrical |
|--|---------------------|--------------------------------|

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|--|-------------------|--|
|  | <b>50 006 136</b> |  |
|--|-------------------|--|

|           |                   |                   |   |   |                      |    |          |          |        |      |
|-----------|-------------------|-------------------|---|---|----------------------|----|----------|----------|--------|------|
| <b>26</b> |                   | <b>75</b>         |   |   |                      |    |          |          |        |      |
|           | <b>KAZ</b>        | 05.1987 → 09.1992 | B | 4 | 1361 cm <sup>3</sup> | 2V | 44-55 kW | 60-75 PS | ϕ9,3:1 | - 77 |
|           | <b>C15 Estate</b> |                   |   |   |                      |    |          |          |        |      |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00029 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3] |
|--|-------------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>89 584 110</b> | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90 |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>77 088 618</b> | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |
|  | <b>77 127 618</b> | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |

|  |               |  |  |                |  |
|--|---------------|--|--|----------------|--|
|  | <b>539003</b> | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>537841</b> | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |  | <b>81-5318</b> | IN/EX; 13.06/ x 7 x 47.5 G1                                |
|  | <b>539019</b> | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |  |                |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 136</b> |  |
|--|-------------------|--|

|           |   |                   |   |   |                      |    |          |          |     |      |
|-----------|---|-------------------|---|---|----------------------|----|----------|----------|-----|------|
| <b>27</b> |   | <b>77</b>         |   |   |                      |    |          |          |     |      |
|           | <b>VJY (TUD5)</b>   | 08.1994 → 02.1998 | D | 4 | 1527 cm <sup>3</sup> | 2V | 40-43 kW | 54-58 PS | ϕ23 | - 82 |
|           | <b>VJZ (TUD5)</b>   | 08.1994 → 09.2000 | D | 4 | 1527 cm <sup>3</sup> | 2V | 42-43 kW | 57-58 PS | ϕ23 | - 82 |
|           | <b>AX (ZA-_), XSARA (N1), XSARA Break (N2), ZX Break (N2)</b> |                   |   |   |                      |    |          |          |     |      |

|  |                   |  |
|--|-------------------|--|
|  | <b>94 642 700</b> | Cylinder diameter: 77; KH: 40.37; MT: -1.65; GL: 66.32; piston pin: 23x60; number of piston rings: 3<br>R 2 CK G6<br>M 1.75<br>DSF 3 CR<br>→ <b>80 00365 1 1 ...</b> |
|--|-------------------|--|

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|--|-------------------------|--|
|  | <b>80 00365 1 1 000</b> | Ø77; STD; set: 1; [R G6 CK 2] [M 1.75] [DSF CR 3]<br><b>80 00365 1 1 040 77.40</b> |
|--|-------------------------|--|

|  |               |   |  |              |  |
|--|---------------|---|--|--------------|--|
|  | <b>537628</b> | EX; 31.6 x 7 x 108.2 x A - Cr - 45° - 9 - |  | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>537627</b> | IN; 37 x 7 x 108.4 x S - - 45° - 9 -      |  |              |  |

|  |                     |  |
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|  | <b>50 005 853</b>   |  |
|  | <b>7.06595.13.0</b> |  |

|  |                     |                         |
|--|---------------------|-------------------------|
|  | <b>3.32038.01.0</b> | fuel tank seal; in-tank |
|--|---------------------|-------------------------|

|           |                         |                   |    |   |                      |    |          |            |       |      |
|-----------|-------------------------|-------------------|----|---|----------------------|----|----------|------------|-------|------|
| <b>28</b> |                         | <b>78.5</b>       |    |   |                      |    |          |            |       |      |
|           | <b>NFX (TU5JP4) KAT</b> | 05.1996 → 07.1999 | AB | 4 | 1587 cm <sup>3</sup> | 4V | 80-88 kW | 109-120 PS | ϕ10,8 | - 82 |
|           | <b>SAXO (S0, S1)</b>    |                   |    |   |                      |    |          |            |       |      |

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|--|-------------------|--|
|  | <b>50 005 876</b> |  |
|--|-------------------|--|

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C

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|--|---------------------|--|
|  | <b>7.02700.94.0</b> | fuel pump; in-tank; electrical             |
|  | <b>7.00468.08.0</b> | fuel supply unit; in-tank; electrical      |
|  | <b>7.18222.02.0</b> | intake manifold pressure sensor; pneumatic |
|  | <b>7.18222.05.0</b> | intake manifold pressure sensor; pneumatic |
|  | <b>7.18222.19.0</b> | intake manifold pressure sensor; pneumatic |
|  | <b>7.05270.36.0</b> | lambda sensor; control sensor; heated      |

|           |   |   |   |                |  |    |          |          |  |     |      |
|-----------|---|---|---|----------------|--|----|----------|----------|--|-----|------|
| <b>29</b> |   | <b>78.5</b>   |   |                |  |    |          |          |  |     |      |
|           | <b>NFZ (TU5JP)</b>                                    | 08.1997→09.2000                                       | B | 4              | 1587 cm <sup>3</sup>                                       | 2V | 65-67 kW | 88-91 PS |  | 9,6 | - 82 |
|           | <b>XSARA (N1), XSARA Break (N2), XSARA Coupe (N0)</b> |   |   |                |  |    |          |          |  |     |      |
|           | <b>77 088 618</b>                                     | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A |   |                |  |    |          |          |  |     |      |
|           | <b>77 736 610</b>                                     | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A |   |                |  |    |          |          |  |     |      |
|           | <b>77 781 620</b>                                     | [Set] HL 0,50 Ø 49.484 / 53.712 / 17.300 / 2.104 St/A |   |                |  |    |          |          |  |     |      |
|           | <b>537506</b>   | EX; 31.2 x 7 x 111.5 x A/S - Cr - 45° - VS - 22 - III |   | <b>MK-7H</b>   | valve cotter; number of notches: 3; valve stem diameter: 7 |    |          |          |  |     |      |
|           | <b>537505</b>   | IN; 39.3 x 7 x 111.5 x S - - 30° - 22 - III           |   | <b>81-5329</b> | IN/EX; 13.28/ x 7 x 48.5 B1                                |    |          |          |  |     |      |
|           | <b>50 005 339</b>                                     | mechanical; metal                                     |   |                |  |    |          |          |  |     |      |
|           | <b>7.00468.89.0</b>                                   | fuel supply unit; in-tank; electrical                 |   |                |  |    |          |          |  |     |      |
|           | <b>3.32038.01.0</b>                                   | fuel tank seal; in-tank                               |   |                |  |    |          |          |  |     |      |
|           | <b>7.18222.02.0</b>                                   | intake manifold pressure sensor; pneumatic            |   |                |  |    |          |          |  |     |      |
|           | <b>7.18222.10.0</b>                                   | intake manifold pressure sensor; pneumatic            |   |                |  |    |          |          |  |     |      |
|           | <b>7.18222.19.0</b>                                   | intake manifold pressure sensor; pneumatic            |   |                |  |    |          |          |  |     |      |
|           | <b>50 006 136</b>                                     | mot. 07874→   |   |                |  |    |          |          |  |     |      |

|           |                         |   |   |                |  |    |       |       |  |    |      |
|-----------|-------------------------|---|---|----------------|--|----|-------|-------|--|----|------|
| <b>30</b> |                         | <b>80</b>   |   |                |  |    |       |       |  |    |      |
|           | <b>161 (XUD7)</b>       | 10.1985→09.1993   | D | 4              | 1769 cm <sup>3</sup>                                       | 2V | 44 kW | 60 PS |  | 23 | - 88 |
|           | <b>BX (XB-)</b>         |   |   |                |  |    |       |       |  |    |      |
|           | <b>80 00032 1 0 000</b> | Ø80; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]            |   |                |  |    |       |       |  |    |      |
|           | <b>89 316 190</b>       | T - Dry cylinder liner; semi; A=83 C=86 L=154 H=4.5       |   |                |  |    |       |       |  |    |      |
|           | <b>78 863 618</b>       | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B            |   |                |  |    |       |       |  |    |      |
|           | <b>77 097 610</b>       | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A     |   |                |  |    |       |       |  |    |      |
|           | <b>77 098 618</b>       | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A     |   |                |  |    |       |       |  |    |      |
|           | <b>537747</b>           | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm |   | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |    |       |       |  |    |      |
|           | <b>537746</b>           | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III             |   | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |    |       |       |  |    |      |
|           |                         |   |   | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                |    |       |       |  |    |      |
|           |                         |   |   | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                  |    |       |       |  |    |      |
|           |                         |   |   | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                |    |       |       |  |    |      |
|           | <b>50 006 220</b>       | length: 491CAM, chilled cast iron                         |   |                |  |    |       |       |  |    |      |
|           | <b>50 006 263</b>       | length: 504CAM, chilled cast iron                         |   |                |  |    |       |       |  |    |      |
|           | <b>50 005 320</b>       | mechanical; metal, mot. 3584→                             |   |                |  |    |       |       |  |    |      |
|           | <b>7.07919.11.0</b>     |   |   |                |  |    |       |       |  |    |      |

|           |   |  |   |   |                      |    |          |          |  |    |      |
|-----------|---|--|---|---|----------------------|----|----------|----------|--|----|------|
| <b>31</b> |   | <b>80</b>                                      |   |   |                      |    |          |          |  |    |      |
|           | <b>161A (XUD7)</b>  | 04.1984→09.2000                                | D | 4 | 1769 cm <sup>3</sup> | 2V | 43-44 kW | 58-60 PS |  | 23 | - 88 |
|           | <b>BX Break (XB-), C15 Estate, VISA, XSARA (N1), ZX (N2), ZX Break (N2)</b> |  |   |   |                      |    |          |          |  |    |      |
|           | <b>80 00032 1 0 000</b>   | Ø80; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3] |   |   |                      |    |          |          |  |    |      |

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|--|---------------------|--|--|--|
|  | <b>89 316 190</b>   | T - Dry cylinder liner; semi; A=83 C=86 L=154 H=4.5  |  |  |
|  | <b>78 863 618</b>   | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>                          |  |  |
|  | <b>77 097 610</b>   | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b> |  |  |
|  | <b>77 098 618</b>   | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |  |  |
|  | <b>537747</b>       | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm  |  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|  | <b>537746</b>       | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III  |  | <b>81-5326</b> IN/EX; 14.05/ x 8 x 48 B1<br><b>81-5320</b> IN/EX; 14.06/ x 8 x 52.2 B1<br><b>81-5314</b> IN/EX; 14.07/ x 8 x 50 B1<br><b>81-5317</b> IN/EX; 14.29/ x 8 x 52.2 B1 |
|  | <b>50 006 220</b>   | length: 491CAM, chilled cast iron  |  |  |
|  | <b>50 006 263</b>   | length: 504CAM, chilled cast iron  |  |  |
|  | <b>50 005 320</b>   | mechanical; metal, mot. 3584→  |  | <b>7.07919.11.0</b>  |
|  | <b>3.32038.01.0</b> | fuel tank seal; in-tank  |  |  |
|  | <b>7.02700.13.0</b> | sender unit (In-Tank module); in-tank; electrical  |  |  |
|  | <b>4.05292.50.0</b> | repair kit diaphragm; mechanical   |  |  |

## 32

|  |                                 |  |   |    |                |                      |  |       |       |       |      |
|--|---------------------------------|--|---|----|----------------|----------------------|--|-------|-------|-------|------|
|  | <b>A8A (XUD7TE)</b>             | 03.1988→12.1994  | D | LA | 4              | 1769 cm <sup>3</sup> | 2V   | 66 kW | 90 PS | ∅22,5 | - 88 |
|  | <b>AJZ (XUD7TE)</b>             | 03.1988→12.1994  | D | LA | 4              | 1769 cm <sup>3</sup> | 2V   | 66 kW | 90 PS | ∅22,5 | - 88 |
|  | <b>BX (XB-), BX Break (XB-)</b> |  |   |    |                |                      |  |       |       |       |      |
|  | <b>80 00033 1 0 000</b>         | ∅80; STD; set: 1; [T15 G6 MO 3] [R IW 2] [DSF CR 3]  |   |    |                |                      |  |       |       |       |      |
|  | <b>89 316 190</b>               | T - Dry cylinder liner; semi; A=83 C=86 L=154 H=4.5  |   |    |                |                      |  |       |       |       |      |
|  | <b>77 098 618</b>               | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |   |    |                |                      |  |       |       |       |      |
|  | <b>537450</b>                   | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm  |   |    | <b>KK-8H</b>   |                      | valve cotter; number of notches: 1; valve stem diameter: 8 |       |       |       |      |
|  | <b>531005</b>                   | IN; 38.5 x 8 x 112.4 x S - - 45° - 1 - III   |   |    | <b>81-5326</b> |                      | IN/EX; 14.05/ x 8 x 48 B1                                  |       |       |       |      |
|  | <b>50 005 320</b>               | mechanical; metal  |   |    |                |                      |  |       |       |       |      |

## 33

|  |  |  |   |  |                |                      |   |          |          |     |      |
|--|--|--|---|--|----------------|----------------------|---|----------|----------|-----|------|
|  | <b>A9A (XUD7)</b>  | 11.1996→09.2000  | D |  | 4              | 1769 cm <sup>3</sup> | 2V  | 43-44 kW | 58-60 PS | ∅23 | - 88 |
|  | <b>BERLINGO / BERLINGO FIRST MPV (MF-, GJK-, GFK-), XSARA (N1), XSARA Break (N2)</b> |  |   |  |                |                      |   |          |          |     |      |
|  | <b>80 00032 1 0 000</b>  | ∅80; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]   |   |  |                |                      |   |          |          |     |      |
|  | <b>89 316 190</b>  | T - Dry cylinder liner; semi; A=83 C=86 L=154 H=4.5  |   |  |                |                      |   |          |          |     |      |
|  | <b>78 863 618</b>  | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>                          |   |  |                |                      |   |          |          |     |      |
|  | <b>77 097 610</b>  | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b> |   |  |                |                      |   |          |          |     |      |
|  | <b>77 098 618</b>  | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |   |  |                |                      |   |          |          |     |      |
|  | <b>537747</b>  | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm  |   |  | <b>KK-8H</b>   |                      | valve cotter; number of notches: 1; valve stem diameter: 8  |          |          |     |      |
|  | <b>537746</b>  | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III  |   |  | <b>81-5326</b> |                      | IN/EX; 14.05/ x 8 x 48 B1<br><b>81-5320</b> IN/EX; 14.06/ x 8 x 52.2 B1<br><b>81-5314</b> IN/EX; 14.07/ x 8 x 50 B1<br><b>81-5317</b> IN/EX; 14.29/ x 8 x 52.2 B1 |          |          |     |      |

cont...

C

**50 006 220** length: 491CAM, chilled cast iron  
**50 006 263** length: 504CAM, chilled cast iron

**7.07919.11.0**

**3.32038.01.0** fuel tank seal; in-tank  
**7.02700.04.0** sender unit (In-Tank module); in-tank; electrical

**7.24808.11.0** vacuum pump; mechanical; vane pump

## 34 83

**162 (XUD9)** 09.1983 → 11.1994 D 4 1905 cm<sup>3</sup> 2V 47 kW 65 PS 23,5 - 88  
**BX (XB-), BX Break (XB-)**

**93 648 700** Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3  
 R 2 CR G6  
 M 2 G3  
 DSF 3 CR  
→ **80 00037 1 0 ...**  
cylinder head gasket piston protrusion:

| notches | thickness | more than | less than |
|---------|-----------|-----------|-----------|
| 1       | 1,36      | +0,56     | +0,67     |
| 2       | 1,40      | +0,68     | +0,71     |
| 3       | 1,44      | +0,72     | +0,75     |
| 4       | 1,48      | +0,76     | +0,79     |
| 5       | 1,52      | +0,80     | +0,83     |

**80 00037 1 0 000** Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]  
**80 00037 1 0 050** 83.50 / **80 00037 1 0 080** 83.80

**89 184 190** T - Dry cylinder liner; semi; A=86 L=153.5

**78 863 618** [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B  
**78 863 608** STD

**77 097 610** [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A  
**77 097 620** 0,50 / **77 097 600** STD

**77 098 618** [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A  
**77 098 628** 0,50 / **77 098 608** STD

**537747** EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm

**KK-8H** valve cotter; number of notches: 1; valve stem diameter: 8

**537746** IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III

**81-5326** IN/EX; 14.05/ x 8 x 48 B1  
**81-5320** IN/EX; 14.06/ x 8 x 52.2 B1

**81-5314** IN/EX; 14.07/ x 8 x 50 B1

**81-5317** IN/EX; 14.29/ x 8 x 52.2 B1

**50 005 320** mechanical; metal, mot. 3584→

**7.07919.11.0**

## 35 83

**171B** 02.1992 → 06.1994 B 4 1580 cm<sup>3</sup> 2V 66-70 kW 90-95 PS 9,5 - 73  
**BX (XB-)**

**80 00036 1 0 000** Ø83; STD; set: 1; [R G6 CR 1.75] [M 1.75] [SLF CR 4]

**89 301 110** N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19

**78 863 618** [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B  
**78 863 608** STD

**77 131 608** [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole.

**KK-8H** valve cotter; number of notches: 1; valve stem diameter: 8

**81-5323** EX; 13.07/ x 8 x 45 B1

**81-5316** EX; 13.27/ x 8 x 45 B1

**81-5322** IN; 13.07/ x 8 x 38.7 B1

**81-5315** IN; 13.29/ x 8 x 38.7 B1



| <b>36</b> |                          |  |   | <b>83</b>      |                          |    |          |          |      |      |
|-----------|--------------------------|--|---|----------------|--------------------------|----|----------|----------|------|------|
|           | 171C                     | 04.1983 → 01.1992  | B | 4              | 1580 cm <sup>3</sup>     | 2V | 66-68 kW | 90-92 PS | ⊗9,5 | - 73 |
|           | 171D                     | 07.1985 → 12.1994  | B | 4              | 1580 cm <sup>3</sup>     | 2V | 64 kW    | 87 PS    | ⊗9,2 | - 73 |
|           | BX (XB-), BX Break (XB-) |  |   |                |                          |    |          |          |      |      |
|           | 78 863 618               | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608</b> STD  |   |                |                          |    |          |          |      |      |
|           | 77 131 608               | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., 06.1987→ |   |                |                          |    |          |          |      |      |
|           | KK-8H                    | valve cotter; number of notches: 1; valve stem diameter: 8   |   | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1   |    |          |          |      |      |
|           |                          |  |   | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1   |    |          |          |      |      |
|           |                          |  |   | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1 |    |          |          |      |      |
|           |                          |  |   | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1 |    |          |          |      |      |
|           | 7.07919.11.0             |  |   |                |                          |    |          |          |      |      |
|           | 7.21765.50.0             | fuel pump; mechanical  |   |                |                          |    |          |          |      |      |
|           | 7.18222.22.0             | intake manifold pressure sensor; electrical  |   |                |                          |    |          |          |      |      |
| <b>37</b> |                          |  |   | <b>83</b>      |                          |    |          |          |      |      |
|           | 180Z                     | 03.1986 → 12.1994  | B | 4              | 1580 cm <sup>3</sup>     | 2V | 76 kW    | 103 PS   | ⊗9,8 | - 73 |
|           | BX (XB-), BX Break (XB-) |  |   |                |                          |    |          |          |      |      |
|           | 80 00035 1 0 000         | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]   |   |                |                          |    |          |          |      |      |
|           | 80 00035 1 1 000         | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]   |   |                |                          |    |          |          |      |      |
|           | 89 301 110               | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |   |                |                          |    |          |          |      |      |
|           | 78 863 618               | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608</b> STD  |   |                |                          |    |          |          |      |      |
|           | 77 131 608               | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., 06.1987→ |   |                |                          |    |          |          |      |      |
|           | KK-8H                    | valve cotter; number of notches: 1; valve stem diameter: 8   |   | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1   |    |          |          |      |      |
|           |                          |  |   | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1   |    |          |          |      |      |
|           |                          |  |   | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1 |    |          |          |      |      |
|           |                          |  |   | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1 |    |          |          |      |      |
|           | 7.07919.11.0             |  |   |                |                          |    |          |          |      |      |
|           | 7.21287.53.0             | fuel pump; in-line; electrical   |   |                |                          |    |          |          |      |      |
|           | 7.05432.02.0             | stepper motor; electrical  |   |                |                          |    |          |          |      |      |
| <b>38</b> |                          |  |   | <b>83</b>      |                          |    |          |          |      |      |
|           | B1A (XU51C/K)            | 09.1987 → 02.1993  | B | 4              | 1580 cm <sup>3</sup>     | 2V | 58-59 kW | 79-80 PS | ⊗9,3 | - 73 |
|           | BX (XB-)                 |  |   |                |                          |    |          |          |      |      |
|           | 80 00036 1 0 000         | Ø83; STD; set: 1; [R G6 CR 1.75] [M 1.75] [SLF CR 4]   |   |                |                          |    |          |          |      |      |
|           | 89 301 110               | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |   |                |                          |    |          |          |      |      |
|           | 78 863 618               | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608</b> STD  |   |                |                          |    |          |          |      |      |
|           | 77 131 608               | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole.           |   |                |                          |    |          |          |      |      |
|           | KK-8H                    | valve cotter; number of notches: 1; valve stem diameter: 8   |   | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1   |    |          |          |      |      |
|           |                          |  |   | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1   |    |          |          |      |      |
|           |                          |  |   | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1 |    |          |          |      |      |
|           |                          |  |   | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1 |    |          |          |      |      |

cont...

7.18222.22.0 intake manifold pressure sensor; electrical

## 39

B1E (XU51C) 01.1987 → 12.1994 B 4 1580 cm<sup>3</sup> 2V 53-59 kW 72-80 PS

BX (XB-), BX Break (XB-)

89 301 110 N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19

7.07919.11.0

7.21765.50.0 fuel pump; mechanical

7.18222.22.0 intake manifold pressure sensor; electrical

## 40

B6D 06.1986 → 01.1992 B 4 1580 cm<sup>3</sup> 2V 83-85 kW 113-116 PS

BX (XB-), BX Break (XB-), VISA

80 00035 1 0 000 Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]

80 00035 1 1 000 Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]

89 301 110 N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19

78 863 618 [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B  
78 863 608 STD

77 131 608 [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., 06.1987→

537851 EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III

KK-8H valve cotter; number of notches: 1; valve stem diameter: 8

537853 IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III

81-5323 EX; 13.07/ x 8 x 45 B1

81-5316 EX; 13.27/ x 8 x 45 B1

81-5322 IN; 13.07/ x 8 x 38.7 B1

81-5315 IN; 13.29/ x 8 x 38.7 B1

7.21287.53.0 fuel pump; in-line; electrical

7.05432.02.0 stepper motor; electrical

## 41

B6E 01.1987 → 01.1992 B 4 1580 cm<sup>3</sup> 2V 85 kW 116 PS

BX (XB-), BX Break (XB-)

80 00035 1 0 000 Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]

80 00035 1 1 000 Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]

89 301 110 N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19

78 863 618 [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B  
78 863 608 STD

77 131 608 [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole.

KK-8H valve cotter; number of notches: 1; valve stem diameter: 8

81-5323 EX; 13.07/ x 8 x 45 B1

81-5316 EX; 13.27/ x 8 x 45 B1

81-5322 IN; 13.07/ x 8 x 38.7 B1

81-5315 IN; 13.29/ x 8 x 38.7 B1

7.05432.02.0 stepper motor; electrical

|           |                          |                   |   |   |                      |    |       |       |      |   |    |
|-----------|--------------------------|-------------------|---|---|----------------------|----|-------|-------|------|---|----|
| <b>42</b> |                          | <b>83</b>         |   |   |                      |    |       |       |      |   |    |
|           | BAY (XU5CP)              | 09.1988 → 12.1994 | B | 4 | 1580 cm <sup>3</sup> | 2V | 55 kW | 75 PS | ⊗9,5 | - | 73 |
|           | BAZ (XU5CP)              | 09.1988 → 12.1994 | B | 4 | 1580 cm <sup>3</sup> | 2V | 55 kW | 75 PS | ⊗9,5 | - | 73 |
|           | BX (XB-), BX Break (XB-) |                   |   |   |                      |    |       |       |      |   |    |

7.07919.11.0



|           |  |                   |   |   |                      |    |          |          |    |   |    |
|-----------|--|-------------------|---|---|----------------------|----|----------|----------|----|---|----|
| <b>43</b> |  | <b>83</b>         |   |   |                      |    |          |          |    |   |    |
|           | BDY (XU5M)                                       | 03.1991 → 10.1997 | B | 4 | 1580 cm <sup>3</sup> | 2V | 65-66 kW | 88-90 PS | ⊗9 | - | 73 |
|           | BX (XB-), BX Break (XB-), ZX (N2), ZX Break (N2) |                   |   |   |                      |    |          |          |    |   |    |

80 00035 1 0 000 Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]

80 00035 1 1 000 Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]

89 301 110 N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19



78 863 618 [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B  
78 863 608 STD

77 131 608 [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole.

7.07919.11.0



7.21287.53.0 fuel pump; in-line; electrical



7.18222.22.0 intake manifold pressure sensor; electrical



7.18222.10.0 intake manifold pressure sensor; pneumatic



7.05432.02.0 stepper motor; electrical

|           |                          |                   |   |   |                      |    |       |       |      |   |    |
|-----------|--------------------------|-------------------|---|---|----------------------|----|-------|-------|------|---|----|
| <b>44</b> |                          | <b>83</b>         |   |   |                      |    |       |       |      |   |    |
|           | BDZ (XU5M)               | 05.1989 → 12.1994 | B | 4 | 1580 cm <sup>3</sup> | 2V | 65 kW | 89 PS | ⊗9,2 | - | 73 |
|           | BX (XB-), BX Break (XB-) |                   |   |   |                      |    |       |       |      |   |    |

80 00034 1 1 000 Ø83; STD; set: 1; [R G6 CR 1.5] [M 1.5] [DSF CR 3]



89 301 110 N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19



78 863 618 [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B  
78 863 608 STD

77 131 608 [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole.



537851 EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III



**KK-8H** valve cotter; number of notches: 1; valve stem diameter: 8

537853 IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III



**81-5323** EX; 13.07/ x 8 x 45 B1

**81-5316** EX; 13.27/ x 8 x 45 B1

**81-5322** IN; 13.07/ x 8 x 38.7 B1

**81-5315** IN; 13.29/ x 8 x 38.7 B1

7.07919.11.0



7.21287.53.0 fuel pump; in-line; electrical

|           |                        |                   |   |   |                      |    |          |          |       |   |    |
|-----------|------------------------|-------------------|---|---|----------------------|----|----------|----------|-------|---|----|
| <b>45</b> |                        | <b>83</b>         |   |   |                      |    |          |          |       |   |    |
|           | BFZ (XU5JP)            | 10.1993 → 10.1997 | B | 4 | 1580 cm <sup>3</sup> | 2V | 65-66 kW | 88-90 PS | ⊗9,25 | - | 73 |
|           | ZX (N2), ZX Break (N2) |                   |   |   |                      |    |          |          |       |   |    |

80 00034 1 1 000 Ø83; STD; set: 1; [R G6 CR 1.5] [M 1.5] [DSF CR 3]



89 301 110 N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19



cont...

C

|  |                     |  |
|--|---------------------|--|
|  | <b>78 863 618</b>   | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |
|  | <b>77 131 608</b>   | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole. |
|  | <b>3.32038.01.0</b> | fuel tank seal; in-tank  |
|  | <b>7.02700.13.0</b> | sender unit (In-Tank module); in-tank; electrical  |
|  | <b>7.18222.22.0</b> | intake manifold pressure sensor; electrical  |
|  | <b>7.18222.10.0</b> | intake manifold pressure sensor; pneumatic   |
|  | <b>7.05432.02.0</b> | stepper motor; electrical  |

|           |                                 |                   |   |   |                      |    |          |            |  |     |      |
|-----------|---------------------------------|-------------------|---|---|----------------------|----|----------|------------|--|-----|------|
| <b>46</b> |                                 | <b>83</b>         |   |   |                      |    |          |            |  |     |      |
|           | <b>D2A (XU92C)</b>              | 07.1986 → 12.1994 | B | 4 | 1905 cm <sup>3</sup> | 2V | 75-77 kW | 102-105 PS |  | 9,3 | - 88 |
|           | <b>BX (XB-), BX Break (XB-)</b> |                   |   |   |                      |    |          |            |  |     |      |

|  |                         |  |  |                |  |
|--|-------------------------|--|--|----------------|--|
|  | <b>80 00035 1 0 000</b> | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]   |  |                |  |
|  | <b>80 00035 1 1 000</b> | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]   |  |                |  |
|  | <b>89 301 110</b>       | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |  |                |  |
|  | <b>78 863 618</b>       | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |  |                |  |
|  | <b>77 131 608</b>       | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., 06.1987→ |  |                |  |
|  | <b>537851</b>           | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III   |  | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>537853</b>           | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III   |  | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1                                     |
|  |                         |  |  | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1                                     |
|  |                         |  |  | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1                                   |
|  |                         |  |  | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1                                   |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.07919.11.0</b> |  |
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical             |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic |

|           |                                 |                   |   |   |                      |    |          |            |  |       |      |
|-----------|---------------------------------|-------------------|---|---|----------------------|----|----------|------------|--|-------|------|
| <b>47</b> |                                 | <b>83</b>         |   |   |                      |    |          |            |  |       |      |
|           | <b>D2E</b>                      | 09.1984 → 01.1992 | B | 4 | 1905 cm <sup>3</sup> | 2V | 78-79 kW | 107-108 PS |  | 9     | - 88 |
|           | <b>D2F</b>                      | 04.1989 → 02.1993 | B | 4 | 1905 cm <sup>3</sup> | 2V | 80 kW    | 109 PS     |  | 9-9,3 | - 88 |
|           | <b>BX (XB-), BX Break (XB-)</b> |                   |   |   |                      |    |          |            |  |       |      |

|  |                         |  |  |                |  |
|--|-------------------------|--|--|----------------|--|
|  | <b>80 00035 1 0 000</b> | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]   |  |                |  |
|  | <b>80 00035 1 1 000</b> | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]   |  |                |  |
|  | <b>89 301 110</b>       | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |  |                |  |
|  | <b>78 863 618</b>       | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |  |                |  |
|  | <b>77 131 608</b>       | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., <b>D2E: 19, 19:</b> 06.1987→ |  |                |  |
|  | <b>537851</b>           | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III   |  | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>537853</b>           | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III   |  | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1                                     |
|  |                         |  |  | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1                                     |
|  |                         |  |  | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1                                   |
|  |                         |  |  | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1                                   |
|  | <b>7.18222.01.0</b>     | intake manifold pressure sensor; pneumatic   |  |                |  |

|           |           |                                 |                   |   |   |                      |    |          |            |      |      |
|-----------|-----------|---------------------------------|-------------------|---|---|----------------------|----|----------|------------|------|------|
| <b>48</b> | <b>83</b> | <b>D6A (XU9J2)</b>              | 10.1984 → 12.1994 | B | 4 | 1905 cm <sup>3</sup> | 2V | 90-92 kW | 122-125 PS | ⊗9,3 | - 88 |
|           |           | <b>BX (XB-), BX Break (XB-)</b> |                   |   |   |                      |    |          |            |      |      |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00035 1 0 000</b> | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]   |
|  | <b>80 00035 1 1 000</b> | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]   |
|  | <b>89 301 110</b>       | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |
|  | <b>78 863 618</b>       | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |
|  | <b>77 131 608</b>       | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., <b>19 GTi, 19, 1.9, 19 GTi: 06.1987→</b> |
|  | <b>7.07919.11.0</b>     |  |
|  | <b>7.21287.53.0</b>     | fuel pump; in-line; electrical   |
|  | <b>7.18222.01.0</b>     | intake manifold pressure sensor; pneumatic   |

|           |           |                    |                   |   |   |                      |    |          |            |        |      |
|-----------|-----------|--------------------|-------------------|---|---|----------------------|----|----------|------------|--------|------|
| <b>49</b> | <b>83</b> | <b>D6E (XU9JA)</b> | 03.1991 → 06.1997 | B | 4 | 1905 cm <sup>3</sup> | 2V | 93-96 kW | 126-131 PS | ⊗9,2:1 | - 88 |
|           |           | <b>ZX (N2)</b>     |                   |   |   |                      |    |          |            |        |      |

|  |                         |  |   |
|--|-------------------------|--|---|
|  | <b>80 00035 1 0 000</b> | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]   |   |
|  | <b>80 00035 1 1 000</b> | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]   |   |
|  | <b>89 301 110</b>       | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |   |
|  | <b>78 863 618</b>       | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |   |
|  | <b>77 131 608</b>       | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole. |   |
|  | <b>537851</b>           | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8<br><b>81-5323</b> EX; 13.07/ x 8 x 45 B1<br><b>81-5316</b> EX; 13.27/ x 8 x 45 B1<br><b>81-5322</b> IN; 13.07/ x 8 x 38.7 B1<br><b>81-5315</b> IN; 13.29/ x 8 x 38.7 B1 |
|  | <b>537853</b>           | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III   |   |
|  | <b>3.32038.01.0</b>     | fuel tank seal; in-tank  |   |
|  | <b>7.02700.13.0</b>     | sender unit (In-Tank module); in-tank; electrical  |   |

|           |           |                             |                   |     |   |                      |    |          |          |       |      |
|-----------|-----------|-----------------------------|-------------------|-----|---|----------------------|----|----------|----------|-------|------|
| <b>50</b> | <b>83</b> | <b>D8B (XUD9TF)</b>         | 10.1995 → 12.1998 | D A | 4 | 1905 cm <sup>3</sup> | 2V | 66-68 kW | 90-92 PS | ⊗21,8 | - 88 |
|           |           | <b>EVASION MPV (22, U6)</b> |                   |     |   |                      |    |          |          |       |      |

|   |                         |  |        |      |        |        |   |      |        |        |   |      |        |        |   |      |        |        |   |      |        |        |
|---|-------------------------|--|--------|------|--------|--------|---|------|--------|--------|---|------|--------|--------|---|------|--------|--------|---|------|--------|--------|
|   | <b>94 786 700</b>       | Cylinder diameter: 83; KH: 46.8; MT: -3.5; GL: 79.3; piston pin: 28x68; number of piston rings: 3<br><b>94 786 710 83.50</b><br>RTK, Lox, TPL<br>T15 3 MO G6<br>R 2 MO<br>DSF 3 CR<br>→ <b>80 00525 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than   |        |      |        |        |   |      |        |        |   |      |        |        |   |      |        |        |   |      |        |        |
|   |                         | <table border="1"> <tr><td>4</td><td>1,36</td><td>+ 0,56</td><td>+ 0,67</td></tr> <tr><td>5</td><td>1,40</td><td>+ 0,68</td><td>+ 0,71</td></tr> <tr><td>6</td><td>1,44</td><td>+ 0,72</td><td>+ 0,75</td></tr> <tr><td>7</td><td>1,48</td><td>+ 0,76</td><td>+ 0,79</td></tr> <tr><td>8</td><td>1,52</td><td>+ 0,80</td><td>+ 0,83</td></tr> </table> | 4      | 1,36 | + 0,56 | + 0,67 | 5 | 1,40 | + 0,68 | + 0,71 | 6 | 1,44 | + 0,72 | + 0,75 | 7 | 1,48 | + 0,76 | + 0,79 | 8 | 1,52 | + 0,80 | + 0,83 |
| 4 | 1,36                    | + 0,56   | + 0,67 |      |        |        |   |      |        |        |   |      |        |        |   |      |        |        |   |      |        |        |
| 5 | 1,40                    | + 0,68   | + 0,71 |      |        |        |   |      |        |        |   |      |        |        |   |      |        |        |   |      |        |        |
| 6 | 1,44                    | + 0,72   | + 0,75 |      |        |        |   |      |        |        |   |      |        |        |   |      |        |        |   |      |        |        |
| 7 | 1,48                    | + 0,76   | + 0,79 |      |        |        |   |      |        |        |   |      |        |        |   |      |        |        |   |      |        |        |
| 8 | 1,52                    | + 0,80   | + 0,83 |      |        |        |   |      |        |        |   |      |        |        |   |      |        |        |   |      |        |        |
|   | <b>80 00525 1 0 000</b> | Ø83; STD; set: 1; [T15 G6 MO 3] [R IW MO 2] [DSF CR 3]<br><b>80 00525 1 0 050 83.50 / 80 00525 1 0 080 83.80</b>   |        |      |        |        |   |      |        |        |   |      |        |        |   |      |        |        |   |      |        |        |
|   | <b>77 098 618</b>       | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b>   |        |      |        |        |   |      |        |        |   |      |        |        |   |      |        |        |   |      |        |        |

cont...

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|               |   |                |  |
|---------------|---|----------------|--|
| <b>537747</b> | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>537450</b> | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm   | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |
| <b>531005</b> | IN; 38.5 x 8 x 112.4 x S - - 45° - 1 - III                | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                |
|               |   | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                  |
|               |   | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                |

|                   |                                   |
|-------------------|-----------------------------------|
| <b>50 006 220</b> | length: 491CAM, chilled cast iron |
|-------------------|-----------------------------------|

|                     |                         |
|---------------------|-------------------------|
| <b>3.32038.01.0</b> | fuel tank seal; in-tank |
|---------------------|-------------------------|

|                     |                                    |
|---------------------|------------------------------------|
| <b>7.24808.11.0</b> | vacuum pump; mechanical; vane pump |
|---------------------|------------------------------------|

|                                 |   |
|---------------------------------|---|
| <b>51</b>                       | <b>83</b>   |
| <b>D9A (XUD9)</b>               | 09.1983 → 11.1994 D 4 1905 cm <sup>3</sup> 2V 47 kW 64 PS 23,5 - 88 |
| <b>BX (XB-), BX Break (XB-)</b> |   |

|                             |   |
|-----------------------------|---|
| <b>93 648 700</b>           | Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3 |
| <b>R 2</b>                  | CR G6   |
| <b>M 2</b>                  | G3  |
| <b>DSF 3</b>                | CR  |
| <b>→ 80 00037 1 0 ...</b>   |   |
| <b>cylinder head gasket</b> | <b>piston protrusion:</b>   |
|                             | notches      thickness      more than      less than  |
|                             | 1              1,36              +0,56              +0,67   |
|                             | 2              1,40              +0,68              +0,71   |
|                             | 3              1,44              +0,72              +0,75   |
|                             | 4              1,48              +0,76              +0,79   |
|                             | 5              1,52              +0,80              +0,83   |

|                         |  |
|-------------------------|--|
| <b>80 00037 1 0 000</b> | Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br><b>80 00037 1 0 050 83.50 / 80 00037 1 0 080 83.80</b> |
|-------------------------|--|

|                   |  |
|-------------------|--|
| <b>89 184 190</b> | T - Dry cylinder liner; semi; A=86 L=153.5 |
|-------------------|--|

|                   |   |
|-------------------|---|
| <b>78 863 618</b> | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b> |
|-------------------|---|

|                   |  |
|-------------------|--|
| <b>77 097 610</b> | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b> |
|-------------------|--|

|                   |  |
|-------------------|--|
| <b>77 098 618</b> | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |
|-------------------|--|

|               |   |                |  |
|---------------|---|----------------|--|
| <b>537747</b> | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>537746</b> | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III             | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |
|               |   | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                |
|               |   | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                  |
|               |   | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                |

|                     |  |
|---------------------|--|
| <b>7.07919.11.0</b> |  |
|---------------------|--|

## 52 | 83

**D9B (XUD9A/L)** 01.1987 → 07.1999 D 4 1905 cm<sup>3</sup> 2V 50-52 kW 68-71 PS  $\varnothing$ 23,5 - 88

**BX Break (XB-), XANTIA (X1\_, X2\_), ZX (N2), ZX Break (N2)**

**93 648 700** Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3

R 2 CR G6  
M 2 G3  
DSF 3 CR

→ **80 00037 1 0 ...**

cylinder head gasket piston protrusion:

| notches | thickness | more than | less than |
|---------|-----------|-----------|-----------|
| 1       | 1,36      | +0,56     | +0,67     |
| 2       | 1,40      | +0,68     | +0,71     |
| 3       | 1,44      | +0,72     | +0,75     |
| 4       | 1,48      | +0,76     | +0,79     |
| 5       | 1,52      | +0,80     | +0,83     |

**80 00037 1 0 000**  $\varnothing$ 83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]  
**80 00037 1 0 050** 83.50 / **80 00037 1 0 080** 83.80

**89 184 190** T - Dry cylinder liner; semi; A=86 L=153.5

**78 863 618** [Pair] AS 0,10  $\varnothing$  67.300 / 83.050 // 2.450 St/B  
**78 863 608** STD

**77 097 610** [Set] PL 0,30  $\varnothing$  49.700 / 53.695 / 20.000 / 1.988 St/A  
**77 097 620** 0,50 / **77 097 600** STD

**77 098 618** [Set] HL 0,30  $\varnothing$  59.700 / 63.731 / 20.290 / 1.995 St/A  
**77 098 628** 0,50 / **77 098 608** STD

**537747** EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 -  
Valve seat 3,3 mm

**KK-8H** valve cotter; number of notches: 1;  
valve stem diameter: 8

**537450** EX; 33 x 8 x 112 x A - Cr - 45° - 1 -  
Valve seat 3,8 mm

**81-5326** IN/EX; 14.05/ x 8 x 48 B1

**537746** IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III

**81-5320** IN/EX; 14.06/ x 8 x 52.2 B1

**81-5314** IN/EX; 14.07/ x 8 x 50 B1

**81-5317** IN/EX; 14.29/ x 8 x 52.2 B1

**50 006 220** length: 491CAM, chilled cast iron

**50 006 263** length: 504CAM, chilled cast iron

**7.07919.11.0**

**3.32038.01.0** fuel tank seal; in-tank

**7.02700.13.0** sender unit (In-Tank module); in-tank; electrical

**7.24808.11.0** vacuum pump; mechanical; vane pump

## 53 | 83

**D9B (XUD9A/U)** 03.1987 → 10.1997 D 4 1905 cm<sup>3</sup> 2V 50-53 kW 68-72 PS  $\varnothing$ 23,5 - 88

**BX (XB-), BX Break (XB-), ZX (N2), ZX Break (N2)**

**93 648 700** Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3

R 2 CR G6  
M 2 G3  
DSF 3 CR

→ **80 00037 1 0 ...**

cylinder head gasket piston protrusion:

| notches | thickness | more than | less than |
|---------|-----------|-----------|-----------|
| 1       | 1,36      | +0,56     | +0,67     |
| 2       | 1,40      | +0,68     | +0,71     |
| 3       | 1,44      | +0,72     | +0,75     |
| 4       | 1,48      | +0,76     | +0,79     |
| 5       | 1,52      | +0,80     | +0,83     |

**80 00037 1 0 000**  $\varnothing$ 83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]  
**80 00037 1 0 050** 83.50 / **80 00037 1 0 080** 83.80

**89 184 190** T - Dry cylinder liner; semi; A=86 L=153.5

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|  |                     |  |  |  |
|--|---------------------|--|--|--|
|  | <b>78 863 618</b>   | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>                          |  |  |
|  | <b>77 097 610</b>   | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b> |  |  |
|  | <b>77 098 618</b>   | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |  |  |
|  | <b>537747</b>       | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm  |  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|  | <b>537450</b>       | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm  |  | <b>81-5326</b> IN/EX; 14.05/ x 8 x 48 B1   |
|  | <b>537746</b>       | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III  |  | <b>81-5320</b> IN/EX; 14.06/ x 8 x 52.2 B1<br><b>81-5314</b> IN/EX; 14.07/ x 8 x 50 B1<br><b>81-5317</b> IN/EX; 14.29/ x 8 x 52.2 B1 |
|  | <b>50 006 220</b>   | length: 491CAM, chilled cast iron  |  |  |
|  | <b>50 006 263</b>   | length: 504CAM, chilled cast iron  |  |  |
|  | <b>50 005 320</b>   | mechanical; metal, →mot. 3584  |  | <b>7.07919.11.0</b>  |
|  | <b>3.32038.01.0</b> | fuel tank seal; in-tank  |  |  |
|  | <b>7.02700.13.0</b> | sender unit (In-Tank module); in-tank; electrical  |  |  |

|           |                                 |   |   |  |                      |    |       |        |     |      |
|-----------|---------------------------------|---|---|--|----------------------|----|-------|--------|-----|------|
| <b>54</b> |                                 | <b>83</b>   |   |  |                      |    |       |        |     |      |
|           | <b>DDZ (XU9M)</b>               | 06.1988 → 12.1994   | B | 4  | 1905 cm <sup>3</sup> | 2V | 80 kW | 109 PS | 9,2 | - 88 |
|           | <b>BX (XB-), BX Break (XB-)</b> |   |   |  |                      |    |       |        |     |      |
|           | <b>80 00035 1 0 000</b>         | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]          |   |  |                      |    |       |        |     |      |
|           | <b>80 00035 1 1 000</b>         | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]          |   |  |                      |    |       |        |     |      |
|           | <b>89 301 110</b>               | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19 |   |  |                      |    |       |        |     |      |
|           | <b>537851</b>                   | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III        |   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8  |                      |    |       |        |     |      |
|           | <b>537853</b>                   | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III                  |   | <b>81-5323</b> EX; 13.07/ x 8 x 45 B1<br><b>81-5316</b> EX; 13.27/ x 8 x 45 B1<br><b>81-5322</b> IN; 13.07/ x 8 x 38.7 B1<br><b>81-5315</b> IN; 13.29/ x 8 x 38.7 B1 |                      |    |       |        |     |      |
|           | <b>7.07919.11.0</b>             |   |   |  |                      |    |       |        |     |      |
|           | <b>7.18222.01.0</b>             | intake manifold pressure sensor; pneumatic                  |   |  |                      |    |       |        |     |      |

|           |                         |  |   |   |                      |    |            |            |     |      |
|-----------|-------------------------|--|---|---|----------------------|----|------------|------------|-----|------|
| <b>55</b> |                         | <b>83</b>  |   |   |                      |    |            |            |     |      |
|           | <b>DFW (XU9J4)</b>      | 03.1988 → 02.1993  | B | 4 | 1905 cm <sup>3</sup> | 4V | 108-110 kW | 147-150 PS | 9,7 | - 88 |
|           | <b>BX (XB-)</b>         |  |   |   |                      |    |            |            |     |      |
|           | <b>80 00034 1 1 000</b> | Ø83; STD; set: 1; [R G6 CR 1.5] [M 1.5] [DSF CR 3]   |   |   |                      |    |            |            |     |      |
|           | <b>78 863 618</b>       | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |   |   |                      |    |            |            |     |      |
|           | <b>77 131 608</b>       | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole. |   |   |                      |    |            |            |     |      |
|           | <b>MK-7H</b>            | valve cotter; number of notches: 3; valve stem diameter: 7   |   |   |                      |    |            |            |     |      |
|           | <b>7.07919.11.0</b>     |  |   |   |                      |    |            |            |     |      |
|           | <b>7.21287.53.0</b>     | fuel pump; in-line; electrical   |   |   |                      |    |            |            |     |      |
|           | <b>7.18222.01.0</b>     | intake manifold pressure sensor; pneumatic   |   |   |                      |    |            |            |     |      |
|           | <b>50 006 428</b>       | hydraulic; height: 26; Outer Ø: 32; length: 26   |   |   |                      |    |            |            |     |      |

|           |                |                   |   |   |                      |    |       |        |      |   |    |  |
|-----------|----------------|-------------------|---|---|----------------------|----|-------|--------|------|---|----|--|
| <b>56</b> |                | <b>83</b>         |   |   |                      |    |       |        |      |   |    |  |
|           | DFZ (XU9J1)    | 07.1986 → 12.1994 | B | 4 | 1905 cm <sup>3</sup> | 2V | 75 kW | 102 PS | ⊗8,4 | - | 88 |  |
|           | BX Break (XB-) |                   |   |   |                      |    |       |        |      |   |    |  |

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|  | 7.07919.11.0 |  |  |  |  |  |  |  |  |  |  |  |
|  | 7.18222.01.0 | intake manifold pressure sensor; pneumatic |  |  |  |  |  |  |  |  |  |  |

|           |  |                   |     |   |                      |    |       |       |       |   |        |  |
|-----------|--|-------------------|-----|---|----------------------|----|-------|-------|-------|---|--------|--|
| <b>57</b> |  | <b>83</b>         |     |   |                      |    |       |       |       |   |        |  |
|           | DHV (XUD9BSD)                                  | 01.1998 → 09.2000 | D A | 4 | 1905 cm <sup>3</sup> | 2V | 55 kW | 75 PS | ⊗23:1 | - | 88 (1) |  |
|           | XSARA (N1), XSARA Break (N2), XSARA Coupe (N0) |                   |     |   |                      |    |       |       |       |   |        |  |
| (1)       | For engines with cam driven vacuum pump.       |                   |     |   |                      |    |       |       |       |   |        |  |

|  |                   |   |      |        |        |  |  |  |  |  |  |  |
|--|-------------------|---|------|--------|--------|--|--|--|--|--|--|--|
|  | <b>94 786 700</b> | Cylinder diameter: 83; KH: 46.8; MT: -3.5; GL: 79.3; piston pin: 28x68; number of piston rings: 3 |      |        |        |  |  |  |  |  |  |  |
|  | <b>94 786 710</b> | 83.50   |      |        |        |  |  |  |  |  |  |  |
|  |                   | RTK, Lox, TPL   |      |        |        |  |  |  |  |  |  |  |
|  |                   | T15 3 MO G6   |      |        |        |  |  |  |  |  |  |  |
|  |                   | R 2 MO  |      |        |        |  |  |  |  |  |  |  |
|  |                   | DSF 3 CR  |      |        |        |  |  |  |  |  |  |  |
|  |                   | → <b>80 00525 1 0 ...</b>   |      |        |        |  |  |  |  |  |  |  |
|  |                   | cylinder head gasketpiston protrusion:  |      |        |        |  |  |  |  |  |  |  |
|  |                   | notches thickness more than less than   |      |        |        |  |  |  |  |  |  |  |
|  |                   | 4   | 1,36 | + 0,56 | + 0.67 |  |  |  |  |  |  |  |
|  |                   | 5   | 1,40 | + 0,68 | + 0,71 |  |  |  |  |  |  |  |
|  |                   | 6   | 1,44 | + 0,72 | + 0,75 |  |  |  |  |  |  |  |
|  |                   | 7   | 1,48 | + 0,76 | + 0,79 |  |  |  |  |  |  |  |
|  |                   | 8   | 1,52 | + 0,80 | + 0,83 |  |  |  |  |  |  |  |

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|--|-------------------------|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>80 00037 1 0 000</b> | Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]          |  |  |  |  |  |  |  |  |  |  |
|  |                         | <b>80 00037 1 0 050</b> 83.50 / <b>80 00037 1 0 080</b> 83.80 |  |  |  |  |  |  |  |  |  |  |
|  | <b>80 00525 1 0 000</b> | Ø83; STD; set: 1; [T15 G6 MO 3] [R IW MO 2] [DSF CR 3]        |  |  |  |  |  |  |  |  |  |  |
|  |                         | <b>80 00525 1 0 050</b> 83.50 / <b>80 00525 1 0 080</b> 83.80 |  |  |  |  |  |  |  |  |  |  |

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|--|-------------------|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>89 184 190</b> | T - Dry cylinder liner; semi; A=86 L=153.5 |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|--|

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|--|-------------------|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>78 863 618</b> | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B        |  |  |  |  |  |  |  |  |  |  |
|  | <b>78 863 608</b> | STD   |  |  |  |  |  |  |  |  |  |  |
|  | <b>77 097 610</b> | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A |  |  |  |  |  |  |  |  |  |  |
|  | <b>77 097 620</b> | 0,50 / <b>77 097 600</b> STD                          |  |  |  |  |  |  |  |  |  |  |
|  | <b>77 098 618</b> | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A |  |  |  |  |  |  |  |  |  |  |
|  | <b>77 098 628</b> | 0,50 / <b>77 098 608</b> STD                          |  |  |  |  |  |  |  |  |  |  |

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|--|---------------|---|--|----------------|--|
|  | <b>537747</b> | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm |  | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>537450</b> | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm   |  | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |
|  | <b>531005</b> | IN; 38.5 x 8 x 112.4 x S - - 45° - 1 - III                |  | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                |
|  | <b>537746</b> | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III             |  | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                  |
|  | <b>515319</b> | IN; 40.3 x 8 x 111.6 x S - - 45° - VS - 1 - III           |  | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                |

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|--|-------------------|-----------------------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>50 006 220</b> | length: 491CAM, chilled cast iron |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|-----------------------------------|--|--|--|--|--|--|--|--|--|--|

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|  | <b>50 005 825</b>   | mot. ORGA 08120→ |  |  |  |  |  |  |  |  |  |  |
|  | <b>7.07919.11.0</b> | →mot. 08119      |  |  |  |  |  |  |  |  |  |  |

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|  | <b>3.32038.01.0</b> | fuel tank seal; in-tank |  |  |  |  |  |  |  |  |  |  |
|--|---------------------|-------------------------|--|--|--|--|--|--|--|--|--|--|

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|  | <b>7.24808.11.0</b> | vacuum pump; mechanical; vane pump |  |  |  |  |  |  |  |  |  |  |
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| <b>77 098 618</b>  | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b>               |                     |  |
| <b>537747</b>  | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm  | <b>KK-8H</b>        | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>537746</b>  | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III  | <b>81-5326</b>      | IN/EX; 14.05/ x 8 x 48 B1                                  |
|  |  | <b>81-5320</b>      | IN/EX; 14.06/ x 8 x 52.2 B1                                |
|  |  | <b>81-5314</b>      | IN/EX; 14.07/ x 8 x 50 B1                                  |
|  |  | <b>81-5317</b>      | IN/EX; 14.29/ x 8 x 52.2 B1                                |
| <b>50 006 220</b>  | length: 491CAM, chilled cast iron  |                     |  |
| <b>7.07919.11.0</b>  |  |                     |  |
| <b>3.32038.01.0</b>  | fuel tank seal; in-tank  |                     |  |
| <b>7.02700.04.0</b>  | sender unit (In-Tank module); in-tank; electrical  |                     |  |
| <b>7.02700.13.0</b>  | sender unit (In-Tank module); in-tank; electrical  |                     |  |
| <b>7.24808.11.0</b>  | vacuum pump; mechanical; vane pump   |                     |  |
| <b>60</b>  | <b>83</b>  |                     |  |
| <b>DJZ (XUD9A)</b>   | 09.1983 → 01.1998  | D                   | 4 1905 cm³ 2V 47-50 kW 65-68 PS 23,5 - 88                  |
| <b>BX (XB-), BX Break (XB-), XANTIA (X1-, X2-), ZX (N2), ZX Break (N2)</b> |  |                     |  |
| <b>93 648 700</b>  | Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3              |                     |  |
|  | R 2 CR G6  |                     |  |
|  | M 2 G3   |                     |  |
|  | DSF 3 CR   |                     |  |
|  | → <b>80 00037 1 0 ...</b>  |                     |  |
|  | cylinder head gasket   | piston protrusion:  |  |
|  | notches  | thickness           | more than less than  |
|  | 1  | 1,36                | +0,56 +0,67  |
|  | 2  | 1,40                | +0,68 +0,71  |
|  | 3  | 1,44                | +0,72 +0,75  |
|  | 4  | 1,48                | +0,76 +0,79  |
|  | 5  | 1,52                | +0,80 +0,83  |
| <b>80 00037 1 0 000</b>  | Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br><b>80 00037 1 0 050 83.50 / 80 00037 1 0 080 83.80</b> |                     |  |
| <b>89 184 190</b>  | T - Dry cylinder liner; semi; A=86 L=153.5   |                     |  |
| <b>78 863 618</b>  | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |                     |  |
| <b>77 097 610</b>  | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b>               |                     |  |
| <b>77 098 618</b>  | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b>               |                     |  |
| <b>537747</b>  | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm  | <b>KK-8H</b>        | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>537746</b>  | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III  | <b>81-5326</b>      | IN/EX; 14.05/ x 8 x 48 B1                                  |
|  |  | <b>81-5320</b>      | IN/EX; 14.06/ x 8 x 52.2 B1                                |
|  |  | <b>81-5314</b>      | IN/EX; 14.07/ x 8 x 50 B1                                  |
|  |  | <b>81-5317</b>      | IN/EX; 14.29/ x 8 x 52.2 B1                                |
| <b>50 006 220</b>  | length: 491CAM, chilled cast iron  |                     |  |
| <b>50 006 263</b>  | length: 504CAM, chilled cast iron  |                     |  |
| <b>50 005 320</b>  | mechanical; metal, mot. 3584→  | <b>7.07919.11.0</b> |  |
| <b>4.05292.50.0</b>  | repair kit diaphragm; mechanical   |                     |  |

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| 61 |  | 83   |  |
|----|--|--|--|
|    | DKZ (XU9JA)  | 06.1988 → 06.1997  | B 4 1905 cm <sup>3</sup> 2V 88 kW 120 PS 9,25 - 88   |
|    | BX (XB-), BX Break (XB-), ZX (N2)                                      |  |  |
|    | 80 00035 1 0 000   | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]   |  |
|    | 80 00035 1 1 000   | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]   |  |
|    | 89 301 110   | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |  |
|    | 537851   | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|    | 537853   | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III   | <b>81-5323</b> EX; 13.07/ x 8 x 45 B1<br><b>81-5316</b> EX; 13.27/ x 8 x 45 B1<br><b>81-5322</b> IN; 13.07/ x 8 x 38.7 B1<br><b>81-5315</b> IN; 13.29/ x 8 x 38.7 B1 |
|    | 7.07919.11.0   |  |  |
|    | 7.21287.53.0   | fuel pump; in-line; electrical   |  |
|    | 3.32038.01.0   | fuel tank seal; in-tank  |  |
|    | 7.02700.13.0   | sender unit (In-Tank module); in-tank; electrical  |  |
|    | 7.18222.01.0   | intake manifold pressure sensor; pneumatic   |  |
| 62 |  | 83   |  |
|    | LFX (XU7JB)  | 05.1997 → 09.2000  | B 4 1761 cm <sup>3</sup> 2V 66 kW 90 PS 9,5 - 81.4   |
|    | XSARA (N1), XSARA Break (N2), XSARA Coupe (N0)                         |  |  |
|    | 80 00034 1 1 000   | Ø83; STD; set: 1; [R G6 CR 1.5] [M 1.5] [DSF CR 3]   |  |
|    | 89 301 110   | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |  |
|    | 78 863 618   | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608</b> STD  |  |
|    | 77 131 608   | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole. |  |
|    | 537851   | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|    | 537853   | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III   | <b>81-5323</b> EX; 13.07/ x 8 x 45 B1<br><b>81-5316</b> EX; 13.27/ x 8 x 45 B1<br><b>81-5322</b> IN; 13.07/ x 8 x 38.7 B1<br><b>81-5315</b> IN; 13.29/ x 8 x 38.7 B1 |
|    | 7.00468.89.0   | fuel supply unit; in-tank; electrical  |  |
|    | 3.32038.01.0   | fuel tank seal; in-tank  |  |
|    | 7.18222.02.0   | intake manifold pressure sensor; pneumatic   |  |
|    | 7.18222.19.0   | intake manifold pressure sensor; pneumatic   |  |
|    | 7.05432.06.0   | stepper motor; electrical  |  |
| 63 |  | 83   |  |
|    | LFY (XU7JP4)   | 01.1996 → 09.2000  | B 4 1761 cm <sup>3</sup> 4V 81-85 kW 110-116 PS 10,4 - 81.4  |
|    | XSARA (N1), XSARA Break (N2), XSARA Coupe (N0), ZX (N2), ZX Break (N2) |  |  |
|    | 80 00034 1 1 000   | Ø83; STD; set: 1; [R G6 CR 1.5] [M 1.5] [DSF CR 3]   |  |
|    | 89 301 110   | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |  |
|    | 78 863 618   | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608</b> STD  |  |
|    | 77 131 608   | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole. |  |
|    | 77 603 610   | [Set] PL 0,30 Ø 44.691 / 48.655 / 22.750 / 1.975 St/A<br><b>77 603 620</b> 0,50 / <b>77 603 600</b> STD  |  |

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|-----------|--|---|--|--|---|
|           | <b>531026</b><br><b>533033</b>   | EX; 27.2 x 6 x 104.1 x A/S - Cr - 45° - VS - 1 - III<br>EX; 29.6 x 6 x 105.8 x A/S - Cr - 45° - VS - 1 - III  |  | <b>KK-6H</b><br><b>LK-6H</b>   | valve cotter<br>valve cotter; number of notches: 1;<br>valve stem diameter: 6   |
|           | <b>537132</b>  | EX; 29.6 x 7 x 105.7 x A/S - Cr - 45° - VS - 22 - III   |  | <b>MK-7H</b>   | valve cotter; number of notches: 3;<br>valve stem diameter: 7   |
|           | <b>531023</b><br><b>537006</b><br><b>537131</b>  | IN; 29.8 x 6 x 106 x S - - 45° - 1 - III<br>IN; 34.6 x 6 x 106.4 x S - - 45° - 1 - III<br>IN; 34.6 x 7 x 106.4 x S - - 45° - 22 - III   |  | <b>81-5334</b><br><b>81-5333</b><br><b>81-5319</b>                                   | EX; 12.06/ x 6 x 40.8 G2<br>IN; 12.11/ x 6 x 40.8 B1<br>IN/EX; 12.07/ x 7 x 40 B1   |
|           | <b>7.00468.14.0</b><br><b>7.00468.89.0</b>   | fuel supply unit; in-tank; electrical<br>fuel supply unit; in-tank; electrical  |  |  |   |
|           | <b>3.32038.01.0</b><br><b>7.02700.13.0</b>   | fuel tank seal; in-tank<br>sender unit (In-Tank module); in-tank; electrical  |  |  |   |
|           | <b>7.18222.01.0</b><br><b>7.18222.02.0</b>   | intake manifold pressure sensor; pneumatic<br>intake manifold pressure sensor; pneumatic  |  |  |   |
|           | <b>7.18222.05.0</b><br><b>7.18222.19.0</b>   | intake manifold pressure sensor; pneumatic<br>intake manifold pressure sensor; pneumatic  |  |  |   |
|           | <b>7.05432.06.0</b>  | stepper motor; electrical   |  |  |   |
|           | <b>7.05270.37.0</b><br><b>7.05270.36.0</b>   | lambda sensor; Diagnosis probe; heated<br>lambda sensor; control sensor; heated   |  |  |   |
|           | <b>50 006 428</b>  | hydraulic; height: 26; Outer Ø: 32; length: 26  |  |  |   |
| <b>64</b> |  | <b>83</b>   |  |  |   |
|           | <b>LFZ (XU7JP)</b>   | 03.1991 → 09.2000 B 4 1761 cm³ 2V 73-76 kW 99-103 PS 9,25 - 81.4  |  |  |   |
|           | <b>XANTIA (X1_, X2_), XANTIA Break (X1_, X2_), XSARA (N1), XSARA Break (N2), XSARA Coupe (N0), ZX (N2), ZX Break (N2)</b>              |   |  |  |   |
|           | <b>80 00034 1 1 000</b>  | Ø83; STD; set: 1; [R G6 CR 1.5] [M 1.5] [DSF CR 3]  |  |  |   |
|           | <b>89 301 110</b>  | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19   |  |  |   |
|           | <b>78 863 618</b><br><b>77 131 608</b>   | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608</b> STD<br>[Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole.             |  |  |   |
|           | <b>537851</b><br><b>537853</b>   | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III<br>IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III  |  | <b>KK-8H</b><br><b>81-5323</b><br><b>81-5316</b><br><b>81-5322</b><br><b>81-5315</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8<br>EX; 13.07/ x 8 x 45 B1<br>EX; 13.27/ x 8 x 45 B1<br>IN; 13.07/ x 8 x 38.7 B1<br>IN; 13.29/ x 8 x 38.7 B1 |
|           | <b>7.02700.94.0</b><br><b>7.00468.05.0</b><br><b>7.00468.89.0</b><br><b>7.00468.92.0</b><br><b>3.32038.01.0</b><br><b>7.02700.13.0</b> | fuel pump; in-tank; electrical<br>fuel supply unit; in-tank; electrical<br>fuel supply unit; in-tank; electrical<br>fuel supply unit; in-tank; electrical<br>fuel tank seal; in-tank<br>sender unit (In-Tank module); in-tank; electrical |  |  |   |
|           | <b>7.18222.22.0</b>  | intake manifold pressure sensor; electrical   |  |  |   |
|           | <b>7.18222.10.0</b>  | intake manifold pressure sensor; pneumatic  |  |  |   |
|           | <b>7.05432.02.0</b>  | stepper motor; electrical   |  |  |   |
|           | <b>7.05270.36.0</b>  | lambda sensor; control sensor; heated   |  |  |   |

C

|           |                         |  |   |                |  |    |          |           |           |   |    |  |
|-----------|-------------------------|--|---|----------------|--|----|----------|-----------|-----------|---|----|--|
| <b>65</b> |                         | <b>83</b>  |   |                |  |    |          |           |           |   |    |  |
|           | XU52C                   | 10.1982 → 12.1992  | B | 4              | 1580 cm <sup>3</sup>                                       | 2V | 65-85 kW | 88-116 PS | ∅8,95-9,8 | - | 73 |  |
|           | BX (XB-)                |  |   |                |  |    |          |           |           |   |    |  |
|           | <b>80 00036 1 0 000</b> | ∅83; STD; set: 1; [R G6 CR 1.75] [M 1.75] [SLF CR 4]   |   |                |  |    |          |           |           |   |    |  |
|           | <b>89 301 110</b>       | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |   |                |  |    |          |           |           |   |    |  |
|           | <b>78 863 618</b>       | [Pair] AS 0,10 ∅ 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |   |                |  |    |          |           |           |   |    |  |
|           | <b>77 131 608</b>       | [Set] HL STD ∅ 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., 06.1987→ |   |                |  |    |          |           |           |   |    |  |
|           | <b>537851</b>           | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III   |   | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |    |          |           |           |   |    |  |
|           | <b>537853</b>           | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III   |   | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1                                     |    |          |           |           |   |    |  |
|           |                         |  |   | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1                                     |    |          |           |           |   |    |  |
|           |                         |  |   | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1                                   |    |          |           |           |   |    |  |
|           |                         |  |   | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1                                   |    |          |           |           |   |    |  |
|           | <b>7.07919.11.0</b>     |  |   |                |  |    |          |           |           |   |    |  |

|           |                         |   |   |                |  |    |          |            |         |   |    |  |
|-----------|-------------------------|---|---|----------------|--|----|----------|------------|---------|---|----|--|
| <b>66</b> |                         | <b>83</b>   |   |                |  |    |          |            |         |   |    |  |
|           | DFY                     | 03.1991 → 10.1997   | B | 4              | 1905 cm <sup>3</sup>                                       | 4V | 88-90 kW | 120-122 PS | ∅9,25:1 | - | 88 |  |
|           | ZX (N2)                 |   |   |                |  |    |          |            |         |   |    |  |
|           | <b>80 00035 1 0 000</b> | ∅83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]          |   |                |  |    |          |            |         |   |    |  |
|           | <b>80 00035 1 1 000</b> | ∅83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]          |   |                |  |    |          |            |         |   |    |  |
|           | <b>89 301 110</b>       | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19 |   |                |  |    |          |            |         |   |    |  |
|           | <b>537851</b>           | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III        |   | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |    |          |            |         |   |    |  |
|           | <b>537853</b>           | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III                  |   | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1                                     |    |          |            |         |   |    |  |
|           |                         |   |   | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1                                     |    |          |            |         |   |    |  |
|           |                         |   |   | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1                                   |    |          |            |         |   |    |  |
|           |                         |   |   | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1                                   |    |          |            |         |   |    |  |
|           | <b>3.32038.01.0</b>     | fuel tank seal; in-tank                                     |   |                |  |    |          |            |         |   |    |  |
|           | <b>7.02700.13.0</b>     | sender unit (In-Tank module); in-tank; electrical           |   |                |  |    |          |            |         |   |    |  |

|           |                                 |   |      |       |                      |    |          |            |       |   |    |  |
|-----------|---------------------------------|---|------|-------|----------------------|----|----------|------------|-------|---|----|--|
| <b>67</b> |                                 | <b>85</b>   |      |       |                      |    |          |            |       |   |    |  |
|           | P8A (XUD11ATE)                  | 05.1989 → 10.2000   | D A  | 4     | 2088 cm <sup>3</sup> | 3V | 80-81 kW | 109-110 PS | ∅21,5 | - | 92 |  |
|           | XM (Y3), XM (Y4), XM Break (Y3) |   |      |       |                      |    |          |            |       |   |    |  |
|           | <b>90 686 620</b>               | Cylinder diameter: 85.6; KH: 44.8; MT: -2.7; GL: 74.8; piston pin: 30x71.5; number of piston rings: 3<br>RTK, Lox, KKK<br>T15 3 MO<br>R 2 MO<br>DSF 3 CR<br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than |      |       |                      |    |          |            |       |   |    |  |
|           |                                 | 1   | 1,43 | +0,54 | +0,65                |    |          |            |       |   |    |  |
|           |                                 | 2   | 1,54 | +0,65 | +0,77                |    |          |            |       |   |    |  |
|           |                                 | 3   | 1,64 | +0,77 | +0,82                |    |          |            |       |   |    |  |
|           | <b>77 098 618</b>               | [Set] HL 0,30 ∅ 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b>  |      |       |                      |    |          |            |       |   |    |  |
|           | <b>50 006 181</b>               |   |      |       |                      |    |          |            |       |   |    |  |



## 68 85

**P8C (XUD11BTE)** 11.1991 → 10.2000 D A 4 2088 cm<sup>3</sup> 3V 80 kW 109 PS  $\xi$ 21,5 - 92  
**XANTIA (X1\_, X2\_), XANTIA Break (X1\_, X2\_), XM (Y4), XM Break (Y3), XM Break (Y4)**

**94 643 610** Cylinder diameter: 85.25; KH: 44.95; MT: -2.7; GL: 74.8; piston pin: 30x71.5; number of piston rings: 3  
 KKK, Lox, RTK  
 T15 3 MO  
 R 2 MO  
 DSF 3 CR  
 cylinder head gasketpiston protrusion:  
 notches thicknessmore thanless than

|   |      |       |       |
|---|------|-------|-------|
| 1 | 1,52 | +0,65 | +0,76 |
| 2 | 1,57 | +0,76 | +0,81 |
| 3 | 1,62 | +0,81 | +0,86 |
| 4 | 1,67 | +0,86 | +0,91 |
| 5 | 1,72 | +0,91 | +0,96 |

**77 098 618** [Set] HL 0,30  $\varnothing$  59.700 / 63.731 / 20.290 / 1.995 St/A  
**77 098 628 0,50 / 77 098 608 STD**

**MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8 **81-5331** IN/EX; 13.07/ x 8.01 x 54.5 B1

**50 006 181**

## 69 85

**PHZ (XUD11ATE)** 05.1989 → 10.2000 D A 4 2088 cm<sup>3</sup> 3V 80-81 kW 109-110 PS  $\xi$ 21,5 - 92  
**XM (Y3), XM (Y4), XM Break (Y3), XM Break (Y4)**

**90 686 620** Cylinder diameter: 85.6; KH: 44.8; MT: -2.7; GL: 74.8; piston pin: 30x71.5; number of piston rings: 3  
 RTK, Lox, KKK  
 T15 3 MO  
 R 2 MO  
 DSF 3 CR  
 cylinder head gasketpiston protrusion:  
 notches thicknessmore thanless than

|   |      |       |       |
|---|------|-------|-------|
| 1 | 1,43 | +0,54 | +0,65 |
| 2 | 1,54 | +0,65 | +0,77 |
| 3 | 1,64 | +0,77 | +0,82 |

**77 098 618** [Set] HL 0,30  $\varnothing$  59.700 / 63.731 / 20.290 / 1.995 St/A  
**77 098 628 0,50 / 77 098 608 STD**

**50 006 181**   
**50 006 407**

## 70 85

**PJZ (XUD11ATE)** 05.1989 → 10.2000 D A 4 2088 cm<sup>3</sup> 3V 80 kW 109 PS  $\xi$ 21,5 - 92  
**XM (Y3), XM (Y4), XM Break (Y3), XM Break (Y4)**

**77 098 618** [Set] HL 0,30  $\varnothing$  59.700 / 63.731 / 20.290 / 1.995 St/A  
**77 098 628 0,50 / 77 098 608 STD**

**50 005 313** mechanical; metal

## 71 86

**P9A (XUD11A)** 05.1989 → 08.1996 D 4 2138 cm<sup>3</sup> 3V 60-61 kW 82-83 PS  $\xi$ 22,5 - 92  
**XM (Y3), XM (Y4), XM Break (Y3), XM Break (Y4)**

**50 005 313** mechanical; metal

**50 006 181**

## 72 86

R6A 05.1989 → 06.1994 B 4 1998 cm<sup>3</sup> 2V 90-96 kW 122-130 PS 9,5:1 - 86

XM (Y3), XM Break (Y3)

77 098 618 [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A  
77 098 628 0,50 / 77 098 608 STD

7.18222.22.0 intake manifold pressure sensor; electrical

7.18222.10.0 intake manifold pressure sensor; pneumatic

## 73 86

RDZ (XU10MZ) 05.1989 → 04.1994 B 4 1998 cm<sup>3</sup> 2V 79 kW 107 PS 8,8 - 86

XM (Y3), XM Break (Y3)

77 098 618 [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A  
77 098 628 0,50 / 77 098 608 STD

77 207 614 [Set] PL 0,30 Ø 49.700 / 53.691 / 20.300 / 1.986 St/A  
77 207 604 STD

MK-8H valve cotter; number of notches: 3; valve stem diameter: 8

81-5325 EX; 13.07/ x 8 x 50.6 B1

81-5324 IN; 13.07/ x 8 x 43.6 B1

50 005 313 mechanical; metal

7.02700.94.0 fuel pump; in-tank; electrical

7.18222.22.0 intake manifold pressure sensor; electrical

7.18222.10.0 intake manifold pressure sensor; pneumatic

## 74 86

RFS (XU10J4RS) 05.1996 → 10.1997 B 4 1998 cm<sup>3</sup> 4V 120-122 kW 163-166 PS 10 - 86

ZX (N2)

77 098 618 [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A  
77 098 628 0,50 / 77 098 608 STD

77 207 614 [Set] PL 0,30 Ø 49.700 / 53.691 / 20.300 / 1.986 St/A  
77 207 604 STD

537148 EX; 30.7 x 6 x 105.3 x RA/S - Cr - 45° - VS - 1 - III

537141 IN; 34.1 x 6 x 106.4 x S - - 45° - 1 - III

3.32038.01.0 fuel tank seal; in-tank

7.02700.13.0 sender unit (In-Tank module); in-tank; electrical

7.18222.19.0 intake manifold pressure sensor; pneumatic

50 006 428 hydraulic; height: 26; Outer Ø: 32; length: 26

## 75 86

RFT (XU10J4/Z) 07.1992 → 01.1998 B 4 1998 cm<sup>3</sup> 4V 110-114 kW 150-155 PS 10,4 - 86

XANTIA (X1\_, X2\_), ZX (N2)

77 098 618 [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A  
77 098 628 0,50 / 77 098 608 STD

537132 EX; 29.6 x 7 x 105.7 x A/S - Cr - 45° - VS - 22 - III

MK-7H valve cotter; number of notches: 3; valve stem diameter: 7

537131 IN; 34.6 x 7 x 106.4 x S - - 45° - 22 - III

81-5333 IN; 12.11/ x 6 x 40.8 B1

81-5319 IN/EX; 12.07/ x 7 x 40 B1

50 005 313 mechanical; metal, →10.1995

7.02700.94.0 fuel pump; in-tank; electrical

7.00468.05.0 fuel supply unit; in-tank; electrical

cont...

|  |              |   |
|--|--------------|---|
|  | 3.32038.01.0 | fuel tank seal; in-tank                           |
|  | 7.02700.13.0 | sender unit (In-Tank module); in-tank; electrical |
|  | 7.05270.44.0 | lambda sensor; heated                             |
|  | 50 006 428   | hydraulic; height: 26; Outer Ø: 32; length: 26    |

## 76

|  |  |                   |   |   |                      |    |          |            |      |      |
|--|--|-------------------|---|---|----------------------|----|----------|------------|------|------|
|  | RFV (XU10J4R)  | 05.1989 → 11.2000 | B | 4 | 1998 cm <sup>3</sup> | 4V | 97-99 kW | 132-135 PS | 10,4 | - 86 |
|  | EVASION MPV (22, U6), XANTIA (X1_, X2_), XM (Y3), XM (Y4), XM Break (Y4), XSARA (N1), XSARA Break (N2), XSARA Coupe (N0) |                   |   |   |                      |    |          |            |      |      |

|  |                  |   |
|--|------------------|---|
|  | 80 00465 1 1 000 | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.75] [SLF ST CR 3] |
|  | 80 00465 1 1 025 | 86.25   |

|  |            |   |
|--|------------|---|
|  | 77 098 618 | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A |
|  |            | 77 098 628 0,50 / 77 098 608 STD                      |

|  |        |   |  |         |  |
|--|--------|---|--|---------|--|
|  | 533033 | EX; 29.6 x 6 x 105.8 x A/S - Cr - 45° - VS - 1 - III  |  | LK-6H   | valve cotter; number of notches: 1; valve stem diameter: 6 |
|  | 537132 | EX; 29.6 x 7 x 105.7 x A/S - Cr - 45° - VS - 22 - III |  | MK-7H   | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | 537006 | IN; 34.6 x 6 x 106.4 x S - - 45° - 1 - III            |  | 81-5334 | EX; 12.06/ x 6 x 40.8 G2                                   |
|  | 537131 | IN; 34.6 x 7 x 106.4 x S - - 45° - 22 - III           |  | 81-5333 | IN; 12.11/ x 6 x 40.8 B1                                   |
|  |        |   |  | 81-5319 | IN/EX; 12.07/ x 7 x 40 B1                                  |

|  |              |                                     |
|--|--------------|-------------------------------------|
|  | 7.07152.14.0 | mechanical; metal, with backhousing |
|--|--------------|-------------------------------------|

|  |              |                                       |
|--|--------------|---------------------------------------|
|  | 7.21287.53.0 | fuel pump; in-line; electrical        |
|  | 7.00468.89.0 | fuel supply unit; in-tank; electrical |

|  |              |  |
|--|--------------|--|
|  | 3.32038.01.0 | fuel tank seal; in-tank                    |
|  | 7.18222.02.0 | intake manifold pressure sensor; pneumatic |
|  | 7.18222.19.0 | intake manifold pressure sensor; pneumatic |

|  |              |  |
|--|--------------|--|
|  | 7.31587.01.0 | throttle body; mechanical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |
|--|--------------|--|

|  |              |  |
|--|--------------|--|
|  | 7.05270.37.0 | lambda sensor; Diagnosis probe; heated |
|  | 7.05270.36.0 | lambda sensor; control sensor; heated  |

|  |              |  |
|--|--------------|--|
|  | 7.05270.44.0 | lambda sensor; heated                          |
|  | 50 006 428   | hydraulic; height: 26; Outer Ø: 32; length: 26 |

## 77

|  |                                  |                   |   |   |                      |    |          |            |     |      |
|--|----------------------------------|-------------------|---|---|----------------------|----|----------|------------|-----|------|
|  | RFX XU10J2C/Z L3                 | 03.1993 → 11.1995 | B | 4 | 1998 cm <sup>3</sup> | 2V | 89-95 kW | 121-129 PS | 9,5 | - 86 |
|  | XANTIA (X1_, X2_), ZX Break (N2) |                   |   |   |                      |    |          |            |     |      |

|  |              |   |
|--|--------------|---|
|  | 7.02700.13.0 | sender unit (In-Tank module); in-tank; electrical |
|--|--------------|---|

|  |              |   |
|--|--------------|---|
|  | 7.18222.22.0 | intake manifold pressure sensor; electrical |
|--|--------------|---|

|  |              |                           |
|--|--------------|---------------------------|
|  | 7.05432.02.0 | stepper motor; electrical |
|--|--------------|---------------------------|

## 78

|  |               |                   |   |   |                      |    |          |            |     |      |
|--|---------------|-------------------|---|---|----------------------|----|----------|------------|-----|------|
|  | RFX (XU10J2C) | 07.1992 → 10.1997 | B | 4 | 1998 cm <sup>3</sup> | 2V | 89-90 kW | 120-122 PS | 9,5 | - 86 |
|  | ZX (N2)       |                   |   |   |                      |    |          |            |     |      |

|  |            |   |
|--|------------|---|
|  | 77 098 618 | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A |
|  |            | 77 098 628 0,50 / 77 098 608 STD                      |

|  |            |   |
|--|------------|---|
|  | 77 207 614 | [Set] PL 0,30 Ø 49.700 / 53.691 / 20.300 / 1.986 St/A |
|  |            | 77 207 604 STD  |

|  |              |   |
|--|--------------|---|
|  | 3.32038.01.0 | fuel tank seal; in-tank                           |
|  | 7.02700.13.0 | sender unit (In-Tank module); in-tank; electrical |

|  |              |   |
|--|--------------|---|
|  | 7.18222.22.0 | intake manifold pressure sensor; electrical |
|--|--------------|---|

|  |              |                           |
|--|--------------|---------------------------|
|  | 7.05432.02.0 | stepper motor; electrical |
|--|--------------|---------------------------|

C

|           |                                       |   |   |                |  |                      |            |            |            |       |    |    |  |
|-----------|---------------------------------------|---|---|----------------|--|----------------------|------------|------------|------------|-------|----|----|--|
| <b>79</b> |                                       | <b>86</b>   |   |                |  |                      |            |            |            |       |    |    |  |
|           | RFY (XU10J4/Z)                        | 07.1992 → 01.1998   | B | 4              | 1998 cm <sup>3</sup>                                       | 4V                   | 110-114 kW | 150-155 PS | ε 10,4     | -     | 86 |    |  |
|           | XANTIA (X1_, X2_), ZX (N2)            |   |   |                |  |                      |            |            |            |       |    |    |  |
|           | 77 098 618                            | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br>77 098 628 0,50 / 77 098 608 STD |   |                |  |                      |            |            |            |       |    |    |  |
|           | 77 207 614                            | [Set] PL 0,30 Ø 49.700 / 53.691 / 20.300 / 1.986 St/A<br>77 207 604 STD                   |   |                |  |                      |            |            |            |       |    |    |  |
|           | 537132                                | EX; 29.6 x 7 x 105.7 x A/S - Cr - 45° - VS - 22 - III                                     |   | <b>MK-7H</b>   | valve cotter; number of notches: 3; valve stem diameter: 7 |                      |            |            |            |       |    |    |  |
|           | 537131                                | IN; 34.6 x 7 x 106.4 x S - - 45° - 22 - III   |   | <b>81-5333</b> | IN; 12.11/ x 6 x 40.8 B1                                   |                      |            |            |            |       |    |    |  |
|           |                                       |   |   | <b>81-5319</b> | IN/EX; 12.07/ x 7 x 40 B1                                  |                      |            |            |            |       |    |    |  |
|           | 50 005 313                            | mechanical; metal, →10.1995   |   |                |  |                      |            |            |            |       |    |    |  |
|           | 3.32038.01.0                          | fuel tank seal; in-tank   |   |                |  |                      |            |            |            |       |    |    |  |
|           | 7.02700.13.0                          | sender unit (In-Tank module); in-tank; electrical   |   |                |  |                      |            |            |            |       |    |    |  |
|           | 7.05270.44.0                          | lambda sensor; heated   |   |                |  |                      |            |            |            |       |    |    |  |
|           | 50 006 428                            | hydraulic; height: 26; Outer Ø: 32; length: 26  |   |                |  |                      |            |            |            |       |    |    |  |
| <b>80</b> |                                       | <b>86</b>   |   |                |  |                      |            |            |            |       |    |    |  |
|           | RFZ (XU10J2)                          | 05.1989 → 06.1994   | B | 4              | 1998 cm <sup>3</sup>                                       | 2V                   | 89-90 kW   | 121-122 PS | ε 8,8:1    | -     | 86 |    |  |
|           | XM (Y3), XM Break (Y3)                |   |   |                |  |                      |            |            |            |       |    |    |  |
|           | 77 098 618                            | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br>77 098 628 0,50 / 77 098 608 STD |   |                |  |                      |            |            |            |       |    |    |  |
|           | 77 207 614                            | [Set] PL 0,30 Ø 49.700 / 53.691 / 20.300 / 1.986 St/A<br>77 207 604 STD                   |   |                |  |                      |            |            |            |       |    |    |  |
|           | 7.21287.53.0                          | fuel pump; in-line; electrical  |   |                |  |                      |            |            |            |       |    |    |  |
|           | 7.02700.94.0                          | fuel pump; in-tank; electrical  |   |                |  |                      |            |            |            |       |    |    |  |
|           | 7.18222.22.0                          | intake manifold pressure sensor; electrical   |   |                |  |                      |            |            |            |       |    |    |  |
|           | 7.18222.10.0                          | intake manifold pressure sensor; pneumatic  |   |                |  |                      |            |            |            |       |    |    |  |
| <b>81</b> |                                       | <b>86</b>   |   |                |  |                      |            |            |            |       |    |    |  |
|           | RGX (XU10J2TE)                        | 05.1994 → 10.2000   | B | A              | 4  | 1998 cm <sup>3</sup> | 2V         | 108 kW     | 147 PS     | ε 8:1 | -  | 86 |  |
|           | XM (Y4), XM Break (Y4)                |   |   |                |  |                      |            |            |            |       |    |    |  |
|           | 7.02700.94.0                          | fuel pump; in-tank; electrical  |   |                |  |                      |            |            |            |       |    |    |  |
|           | 7.05270.44.0                          | lambda sensor; heated   |   |                |  |                      |            |            |            |       |    |    |  |
| <b>82</b> |                                       | <b>86</b>   |   |                |  |                      |            |            |            |       |    |    |  |
|           | RGY (XU10J2TE/Z)                      | 09.1992 → 10.2000   | B | A              | 4  | 1998 cm <sup>3</sup> | 2V         | 104-108 kW | 141-147 PS | ε 8,5 | -  | 86 |  |
|           | XM (Y3), XM Break (Y3), XM Break (Y4) |   |   |                |  |                      |            |            |            |       |    |    |  |
|           | 50 005 313                            | mechanical; metal   |   |                |  |                      |            |            |            |       |    |    |  |
|           | 7.21287.53.0                          | fuel pump; in-line; electrical  |   |                |  |                      |            |            |            |       |    |    |  |
|           | 7.02700.94.0                          | fuel pump; in-tank; electrical  |   |                |  |                      |            |            |            |       |    |    |  |
|           | 7.05270.44.0                          | lambda sensor; heated   |   |                |  |                      |            |            |            |       |    |    |  |
| <b>83</b> |                                       | <b>86</b>   |   |                |  |                      |            |            |            |       |    |    |  |
|           | XU102C                                | 11.1991 → 04.1994   | B | 4              | 1998 cm <sup>3</sup>                                       | 2V                   | 79 kW      | 107 PS     | ε 8,8      | -     | 86 |    |  |
|           | XM Break (Y3)                         |   |   |                |  |                      |            |            |            |       |    |    |  |
|           | 77 098 618                            | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br>77 098 628 0,50 / 77 098 608 STD |   |                |  |                      |            |            |            |       |    |    |  |
|           | 77 207 614                            | [Set] PL 0,30 Ø 49.700 / 53.691 / 20.300 / 1.986 St/A<br>77 207 604 STD                   |   |                |  |                      |            |            |            |       |    |    |  |

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|           |  |   |   |                |  |                      |            |            |        |        |      |
|-----------|--|---|---|----------------|--|----------------------|------------|------------|--------|--------|------|
|           | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8  |   | <b>81-5325</b> | EX; 13.07/ x 8 x 50.6 B1                                   |                      |            |            |        |        |      |
|           |  |   |   | <b>81-5324</b> | IN; 13.07/ x 8 x 43.6 B1                                   |                      |            |            |        |        |      |
|           | <b>50 005 313</b>  | mechanical; metal   |   |                |  |                      |            |            |        |        |      |
|           | <b>7.02700.94.0</b>  | fuel pump; in-tank; electrical  |   |                |  |                      |            |            |        |        |      |
| <b>84</b> |  | <b>86</b>   |   |                |  |                      |            |            |        |        |      |
|           | <b>XU10J2</b>  | 08.1994 → 07.1999   | B | 4              | 1998 cm <sup>3</sup>                                       | 2V                   | 81-89 kW   | 110-121 PS | ⊗8,8   | - 86   |      |
|           | <b>XM (Y4), XM Break (Y4)</b>                                |   |   |                |  |                      |            |            |        |        |      |
|           | <b>80 00465 1 1 000</b>                                      | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.75] [SLF ST CR 3]<br><b>80 00465 1 1 025</b> 86.25                |   |                |  |                      |            |            |        |        |      |
|           | <b>77 098 618</b>  | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628</b> 0,50 / <b>77 098 608</b> STD |   |                |  |                      |            |            |        |        |      |
|           | <b>77 207 614</b>  | [Set] PL 0,30 Ø 49.700 / 53.691 / 20.300 / 1.986 St/A<br><b>77 207 604</b> STD                          |   |                |  |                      |            |            |        |        |      |
|           | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8  |   | <b>81-5325</b> | EX; 13.07/ x 8 x 50.6 B1                                   |                      |            |            |        |        |      |
|           |  |   |   | <b>81-5324</b> | IN; 13.07/ x 8 x 43.6 B1                                   |                      |            |            |        |        |      |
| <b>85</b> |  | <b>87</b>   |   |                |  |                      |            |            |        |        |      |
|           | <b>XFZ (ES9J4)</b>   | 04.1997 → 10.2000   | B | 6              | 2946 cm <sup>3</sup>                                       | 4V                   | 140-142 kW | 190-194 PS | ⊗10,5  | - 82.6 |      |
|           | <b>XM (Y4), XM Break (Y4)</b>                                |   |   |                |  |                      |            |            |        |        |      |
|           | <b>7.18222.02.0</b>  | intake manifold pressure sensor; pneumatic  |   |                |  |                      |            |            |        |        |      |
|           | <b>7.18222.19.0</b>  | intake manifold pressure sensor; pneumatic  |   |                |  |                      |            |            |        |        |      |
|           | <b>7.05270.36.0</b>  | lambda sensor; control sensor; heated   |   |                |  |                      |            |            |        |        |      |
| <b>86</b> |  | <b>88</b>   |   |                |  |                      |            |            |        |        |      |
|           | <b>829 A5</b>  | 08.1985 → 12.1992   | B | 4              | 1995 cm <sup>3</sup>                                       | 2V                   | 75-78 kW   | 102-106 PS | ⊗9,2   | - 82   |      |
|           | <b>J6T A500</b>  | 07.1985 → 12.1992   | B | 4              | 2165 cm <sup>3</sup>                                       | 2V                   | 83-85 kW   | 113-115 PS | ⊗9,8   | - 89   |      |
|           | <b>CX II, CX II Break</b>                                    |   |   |                |  |                      |            |            |        |        |      |
|           | <b>80 00039 1 0 000</b>                                      | Ø88; STD; set: 1; [R G6 MO 1.75] [M 2] [DSF 4]  |   |                |  |                      |            |            |        |        |      |
|           | <b>538930</b>  | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |   | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |                      |            |            |        |        |      |
|           | <b>536226</b>  | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |   |                |  |                      |            |            |        |        |      |
| <b>87</b> |  | <b>92</b>   |   |                |  |                      |            |            |        |        |      |
|           | <b>THY (DK5ATE)</b>  | 05.1994 → 10.2000   | D | A              | 4  | 2446 cm <sup>3</sup> | 3V         | 95 kW      | 129 PS | ⊗22    | - 92 |
|           | <b>XM (Y4), XM Break (Y4)</b>                                |   |   |                |  |                      |            |            |        |        |      |
|           | <b>50 006 181</b>  |   |   |                |  |                      |            |            |        |        |      |
| <b>88</b> |  | <b>93</b>   |   |                |  |                      |            |            |        |        |      |
|           | <b>B25637</b>  | 02.1980 → 01.1994   | D | 4              | 2498 cm <sup>3</sup>                                       | 2V                   | 51 kW      | 69 PS      | ⊗22,25 | - 92   |      |
|           | <b>M25-660</b>   | 08.1985 → 12.1992   | D | 4              | 2499 cm <sup>3</sup>                                       | 2V                   | 54 kW      | 75 PS      | ⊗22,25 | - 92   |      |
|           | <b>C35 Pickup, CX II, CX II Break</b>                        |   |   |                |  |                      |            |            |        |        |      |
|           | <b>93 844 700</b>  | Cylinder diameter: 93.015; KH: 52.75; MT: -7.4; GL: 95; piston pin: 30x78; number of piston rings: 3    |   |                |  |                      |            |            |        |        |      |
|           | <b>HK</b>  |   |   |                |  |                      |            |            |        |        |      |
|           | <b>R 2.5 MO G6</b>   |   |   |                |  |                      |            |            |        |        |      |
|           | <b>R 2 MO</b>  |   |   |                |  |                      |            |            |        |        |      |
|           | <b>DSF 4 CR</b>  |   |   |                |  |                      |            |            |        |        |      |
|           | <b>→ 80 00040 1 1 ...</b>                                    |   |   |                |  |                      |            |            |        |        |      |
|           | Top piston - Pay attention to top clearance, Ø 93,015= +0,50 |   |   |                |  |                      |            |            |        |        |      |
|           | +0,55  |   |   |                |  |                      |            |            |        |        |      |
|           | Ø 93,510= +0,44  |   |   |                |  |                      |            |            |        |        |      |
|           | +0,49  |   |   |                |  |                      |            |            |        |        |      |
|           | Ø 93,760= +0,41  |   |   |                |  |                      |            |            |        |        |      |
|           | +0,46  |   |   |                |  |                      |            |            |        |        |      |

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**80 00040 1 1 000** Ø93; STD; set: 1; [R G6 MO 2.5] [R IF MO 2] [DSF CR 4]

**MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

**81-1526** IN; 13.07/ x 8 x 54 G1

**MK-9H** valve cotter; number of notches: 3; valve stem diameter: 9

C

|           |                |                   |   |   |   |                      |    |        |        |         |      |  |
|-----------|----------------|-------------------|---|---|---|----------------------|----|--------|--------|---------|------|--|
| <b>89</b> |                | <b>93</b>         |   |   |   |                      |    |        |        |         |      |  |
|           | <b>M25-662</b> | 08.1985 → 12.1992 | B | A | 4 | 2500 cm <sup>3</sup> | 2V | 122 kW | 166 PS | ε7,75:1 | - 92 |  |
|           | <b>M25-667</b> | 09.1986 → 12.1992 | B |   | 4 | 2499 cm <sup>3</sup> | 2V | 115 kW | 156 PS | ε8,5    | - 92 |  |
|           | <b>CX II</b>   |                   |   |   |   |                      |    |        |        |         |      |  |

**7.21287.53.0** fuel pump; in-line; electrical

|           |                               |                   |   |  |   |                      |    |            |            |        |      |  |
|-----------|-------------------------------|-------------------|---|--|---|----------------------|----|------------|------------|--------|------|--|
| <b>90</b> |                               | <b>93</b>         |   |  |   |                      |    |            |            |        |      |  |
|           | <b>SFZ (ZPJ/Z)</b>            | 05.1989 → 07.1994 | B |  | 6 | 2975 cm <sup>3</sup> | 2V | 123-125 kW | 167-170 PS | ε9,5:1 | - 73 |  |
|           | <b>XM (Y3), XM Break (Y3)</b> |                   |   |  |   |                      |    |            |            |        |      |  |

**7.02700.94.0** fuel pump; in-tank; electrical

|           |                         |                   |   |  |   |                      |    |        |        |        |        |  |
|-----------|-------------------------|-------------------|---|--|---|----------------------|----|--------|--------|--------|--------|--|
| <b>91</b> |                         | <b>93</b>         |   |  |   |                      |    |        |        |        |        |  |
|           | <b>SKZ (ZPJ4/Z)</b>     | 07.1990 → 10.2000 | B |  | 6 | 2963 cm <sup>3</sup> | 4V | 147 kW | 200 PS | ε9,5:1 | - 72.8 |  |
|           | <b>UKZ (ZPJ4/Z)</b>     | 07.1990 → 10.2000 | B |  | 6 | 2963 cm <sup>3</sup> | 4V | 147 kW | 200 PS | ε9,5:1 | - 72.8 |  |
|           | <b>XM (Y3), XM (Y4)</b> |                   |   |  |   |                      |    |        |        |        |        |  |

**7.18222.01.0** intake manifold pressure sensor; pneumatic

**7.05270.36.0** lambda sensor; control sensor; heated

|           |   |                   |   |  |   |                      |    |            |            |        |      |  |
|-----------|---|-------------------|---|--|---|----------------------|----|------------|------------|--------|------|--|
| <b>92</b> |   | <b>93</b>         |   |  |   |                      |    |            |            |        |      |  |
|           | <b>UFZ (ZPJ/Z)</b>                                    | 05.1989 → 10.2000 | B |  | 6 | 2963 cm <sup>3</sup> | 2V | 123-125 kW | 167-170 PS | ε9,5:1 | - 73 |  |
|           | <b>XM (Y3), XM (Y4), XM Break (Y3), XM Break (Y4)</b> |                   |   |  |   |                      |    |            |            |        |      |  |

**7.18222.01.0** intake manifold pressure sensor; pneumatic

|             |       | Cyl. |             | mm   | cm <sup>3</sup> |  | Comp. Ratio | ε | kW      | PS      | Pos |
|-------------|-------|------|-------------|------|-----------------|--|-------------|---|---------|---------|-----|
|             |       |      |             |      |                 |  |             |   |         |         |     |
| A15DMS      | B     | 4    | 76,5 x 81,5 | 1498 | 4               |  |             |   | 73-81   | 99-110  | 3   |
| A15MF       | B     | 4    | 76,5 x 81,5 | 1498 | 4               |  | 9,2         |   | 65-70   | 88-95   | 4   |
| A16DMS      | B     | 4    | 79 x 81,5   | 1598 | 4               |  | 9,5         |   | 66-78   | 90-106  | 7   |
| C 30 NE     | B     | 6    | 95 x 69,8   | 2969 | 2               |  | 9-9,5       |   | 116-130 | 158-177 | 14  |
| C18LE       | B     | 4    | 84,8 x 79,5 | 1796 | 2               |  | 8,8         |   | 66-76   | 90-103  | 8   |
| F8C         | B     | 3    | 68,5 x 72   | 796  | 2               |  | 9,3:1       |   | 35      | 48      | 1   |
| F8CV        | BG    | 3    | 68,5 x 72   | 796  | 2               |  | 9,3         |   | 32-38   | 44-52   | 2   |
| G15MF       | B     | 4    | 76,5 x 81,5 | 1498 | 2               |  | 8,6:1       |   | 44-59   | 55-80   | 5   |
| L43(91CUL4) | B     | 4    | 76,5 x 81,5 | 1498 | 4               |  |             |   | 73-81   | 99-110  | 6   |
| MB-OM 662   | D (A) | 5    | 89 x 92,4   | 2874 | 2               |  | 21          |   | 72-73   | 98-99   | 13  |
| S 18 NV     | B     | 4    | 84,8 x 79,5 | 1796 | 2               |  | 9,2         |   | 62-74   | 84-101  | 9   |
| X 20 SED    | B     | 4    | 86 x 86     | 1998 | 4               |  | 9,2         |   | 89-98   | 121-133 | 10  |
| X 20 XEV    | B     | 4    | 86 x 86     | 1998 | 4               |  | 10-11,5     |   | 100     | 136     | 11  |
| X 22 XE     | B     | 4    | 86 x 94,6   | 2198 | 4               |  | 10,5        |   | 100     | 136     | 12  |

**D**



|          |                             |                   |             | Pos |    |  |  |  | Pos |  |
|----------|-----------------------------|-------------------|-------------|-----|----|--|--|--|-----|--|
| <b>D</b> |                             |                   |             |     |    |  |  |  |     |  |
|          | 1.5i (1C4)                  |                   |             |     |    |  |  |  |     |  |
|          | 1.5                         | 07.1994 → 10.1995 | G15MF       | B   | 5  |  |  |  |     |  |
|          | 1.5i Saloon (1C4)           |                   |             |     |    |  |  |  |     |  |
|          | 1.5                         | 07.1994 → 10.1995 | G15MF       | B   | 5  |  |  |  |     |  |
|          | <b>BROUGHAM</b>             |                   |             |     |    |  |  |  |     |  |
|          | 1.8i                        | 01.1996 → 12.1995 | C18LE       | B   | 8  |  |  |  |     |  |
|          | 2.0                         | 08.1994 → 12.1997 | X 20 XEV    | B   | 11 |  |  |  |     |  |
|          | <b>CIELO</b>                |                   |             |     |    |  |  |  |     |  |
|          | 1.5                         | 06.1994 → 03.1995 | A15MF       | B   | 4  |  |  |  |     |  |
|          | 1.5                         | 08.1996 → 11.2000 | G15MF       | B   | 5  |  |  |  |     |  |
|          | <b>ESPERO (KLEJ)</b>        |                   |             |     |    |  |  |  |     |  |
|          | 1.5 16V                     | 10.1993 → 09.1994 | A15MF       | B   | 4  |  |  |  |     |  |
|          | 1.5 16V                     | 02.1995 → 06.1999 | A15MF       | B   | 4  |  |  |  |     |  |
|          | 1.8                         | 02.1995 → 06.1999 | C18LE       | B   | 8  |  |  |  |     |  |
|          | 1.8                         | 02.1995 → 09.1999 | C18LE       | B   | 8  |  |  |  |     |  |
|          | <b>IMPERIAL</b>             |                   |             |     |    |  |  |  |     |  |
|          | 3.0i                        | 02.1989 → 08.1993 | C 30 NE     | B   | 14 |  |  |  |     |  |
|          | <b>LANOS (KLAT)</b>         |                   |             |     |    |  |  |  |     |  |
|          | 1.5                         | 10.1997 → 06.1999 | A15DMS      | B   | 3  |  |  |  |     |  |
|          | 1.5                         | 10.1997 → 06.1999 | L43(91CUL4) | B   | 6  |  |  |  |     |  |
|          | <b>LANOS Saloon (KLAT)</b>  |                   |             |     |    |  |  |  |     |  |
|          | 1.5                         | 10.1997 → 06.1999 | A15DMS      | B   | 3  |  |  |  |     |  |
|          | 1.5                         | 10.1997 → 06.1999 | L43(91CUL4) | B   | 6  |  |  |  |     |  |
|          | <b>LEMANS</b>               |                   |             |     |    |  |  |  |     |  |
|          | 1.5i                        | 04.1994 → 10.1996 | G15MF       | B   | 5  |  |  |  |     |  |
|          | <b>MUSSO (FJ)</b>           |                   |             |     |    |  |  |  |     |  |
|          | 2.9 D 4x4                   | 01.1999 → 09.1999 | MB-OM 662   | D   | 13 |  |  |  |     |  |
|          | <b>NEW BROUGHAM</b>         |                   |             |     |    |  |  |  |     |  |
|          | 2.0i 16V                    | 01.1996 → 02.1997 | X 20 SED    | B   | 10 |  |  |  |     |  |
|          | <b>NEXIA</b>                |                   |             |     |    |  |  |  |     |  |
|          | 1.5 (08, 68)                | 08.1996 → 08.1997 | G15MF       | B   | 5  |  |  |  |     |  |
|          | 1.5 (08, 68)                | 08.1996 → 08.1997 | G15MF       | B   | 5  |  |  |  |     |  |
|          | 1.5 (08, 68)                | 08.1996 → 08.1997 | G15MF       | B   | 5  |  |  |  |     |  |
|          | 1.5 16V (08, 68)            | 02.1995 → 08.1997 | A15MF       | B   | 4  |  |  |  |     |  |
|          | <b>NEXIA Saloon</b>         |                   |             |     |    |  |  |  |     |  |
|          | 1.5 (19)                    | 08.1996 → 08.1997 | G15MF       | B   | 5  |  |  |  |     |  |
|          | 1.5 (19)                    | 08.1996 → 08.1997 | G15MF       | B   | 5  |  |  |  |     |  |
|          | 1.5 (19)                    | 08.1996 → 08.1997 | G15MF       | B   | 5  |  |  |  |     |  |
|          | 1.5 16V (19)                | 02.1995 → 08.1997 | A15MF       | B   | 4  |  |  |  |     |  |
|          | <b>NUBIRA (J100)</b>        |                   |             |     |    |  |  |  |     |  |
|          | 1.6 16V                     | 05.1997 → 05.1999 | A16DMS      | B   | 7  |  |  |  |     |  |
|          | 2.0                         | 09.1998 → 12.1999 | X 20 SED    | B   | 10 |  |  |  |     |  |
|          | <b>NUBIRA Saloon (J100)</b> |                   |             |     |    |  |  |  |     |  |
|          | 1.6 16V                     | 05.1997 → 05.1999 | A16DMS      | B   | 7  |  |  |  |     |  |
|          | <b>NUBIRA Wagon (J100)</b>  |                   |             |     |    |  |  |  |     |  |
|          | 1.6 16V                     | 05.1997 → 05.1999 | A16DMS      | B   | 7  |  |  |  |     |  |
|          | <b>PRINCE (J19)</b>         |                   |             |     |    |  |  |  |     |  |
|          | 1.8                         | 08.1990 → 08.1997 | S 18 NV     | B   | 9  |  |  |  |     |  |
|          | 1.8                         | 08.1993 → 08.1998 | C18LE       | B   | 8  |  |  |  |     |  |
|          | 2.0                         | 08.1993 → 08.1998 | X 20 XEV    | B   | 11 |  |  |  |     |  |
|          | 2.2                         | 08.1997 → 08.1999 | X 22 XE     | B   | 12 |  |  |  |     |  |
|          | 3.0                         | 08.1994 → 07.1997 | C 30 NE     | B   | 14 |  |  |  |     |  |
|          | <b>RACER Hatchback</b>      |                   |             |     |    |  |  |  |     |  |
|          | 1.5                         | 03.1995 → 12.1997 | G15MF       | B   | 5  |  |  |  |     |  |
|          | <b>ROYALE</b>               |                   |             |     |    |  |  |  |     |  |
|          | 3.0                         | 04.1989 → 08.1993 | C 30 NE     | B   | 14 |  |  |  |     |  |
|          | <b>SUPER SALOON</b>         |                   |             |     |    |  |  |  |     |  |
|          | 1.8 DX                      | 08.1992 → 08.1995 | S 18 NV     | B   | 9  |  |  |  |     |  |
|          | 3.0 Luxury                  | 08.1994 → 08.1995 | C 30 NE     | B   | 14 |  |  |  |     |  |
|          | <b>TICO (KLY3)</b>          |                   |             |     |    |  |  |  |     |  |
|          | 0.8                         | 02.1995 → 12.2000 | F8C         | B   | 1  |  |  |  |     |  |
|          | 0.8                         | 01.1996 → 12.2000 | F8CV        | BG  | 2  |  |  |  |     |  |

**D**

|          |   |  |                   |    |   |                      |    |                     |                             |        |        |  |
|----------|---|--|-------------------|----|---|----------------------|----|---------------------|-----------------------------|--------|--------|--|
| <b>1</b> |   | <b>68.5</b>  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>F8C</b>  |  | 02.1995 → 12.2000 | B  | 3 | 796 cm <sup>3</sup>  | 2V | 35 kW               | 48 PS                       | ϕ9,3:1 | - 72   |  |
|          | <b>TICO (KLY3)</b>  |  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>TW-3879A STD</b>   | [Pair] AS STD Ø 52.000 / 68.000 // 2.520 St/A  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>CB-3879A 0.25</b>  | [Set] PL 0,25 Ø 37.750 / 41.000 / 18.150 / 1.618 St/A  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>MS-3879A 0.25</b>  | [Set] HL 0,25 Ø 43.750 / 48.000 / 17.100 / 2.116 St/A  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>771004</b>   | EX; 31.8 x 5.5 x 110.2 x A - Ni - 45° - 1 -  |                   |    |   |                      |    | <b>81-77001</b>     | IN/EX; 11.05/ x 5.5 x 43 G1 |        |        |  |
|          | <b>771003</b>   | IN; 35.7 x 5.5 x 110.5 x S - Ni - 45° - 1 - III  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>50 005 075</b>   | mechanical; metal  |                   |    |   |                      |    | <b>7.07919.02.0</b> |                             |        |        |  |
| <b>2</b> |   | <b>68.5</b>  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>F8CV</b>   |  | 01.1996 → 12.2000 | BG | 3 | 796 cm <sup>3</sup>  | 2V | 32-38 kW            | 44-52 PS                    | ϕ9,3   | - 72   |  |
|          | <b>TICO (KLY3)</b>  |  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>80 01126 1 0 000</b>   | Ø68.5; STD; set: 1; [R ST CR 1.2] [M IFU 1.5] [SLF ST CR 2.8]  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>TW-3879A STD</b>   | [Pair] AS STD Ø 52.000 / 68.000 // 2.520 St/A  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>CB-3879A 0.25</b>  | [Set] PL 0,25 Ø 37.750 / 41.000 / 18.150 / 1.618 St/A  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>MS-3879A 0.25</b>  | [Set] HL 0,25 Ø 43.750 / 48.000 / 17.100 / 2.116 St/A  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>771004</b>   | EX; 31.8 x 5.5 x 110.2 x A - Ni - 45° - 1 -  |                   |    |   |                      |    | <b>81-77001</b>     | IN/EX; 11.05/ x 5.5 x 43 G1 |        |        |  |
|          | <b>771003</b>   | IN; 35.7 x 5.5 x 110.5 x S - Ni - 45° - 1 - III  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>7.07919.02.0</b>   |  |                   |    |   |                      |    |                     |                             |        |        |  |
| <b>3</b> |   | <b>76.5</b>  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>A15DMS</b>   |  | 10.1997 → 06.1999 | B  | 4 | 1498 cm <sup>3</sup> | 4V | 73-81 kW            | 99-110 PS                   |        | - 81.5 |  |
|          | <b>LANOS (KLAT), LANOS Saloon (KLAT)</b>                                    |  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>80 00492 1 0 000</b>   | Ø76.5; STD; set: 1; [R ST IF CR 1.5] [NM 1.5] [SLF ST CR 3]  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>80 00492 1 0 050 77.00</b>   |  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>7.02604.15.0</b>   | lambda sensor; control sensor; not heated  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>7.02604.02.0</b>   | lambda sensor; universal probe; not heated   |                   |    |   |                      |    |                     |                             |        |        |  |
| <b>4</b> |   | <b>76.5</b>  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>A15MF</b>  |  | 10.1993 → 06.1999 | B  | 4 | 1498 cm <sup>3</sup> | 4V | 65-70 kW            | 88-95 PS                    | ϕ9,2   | - 81.5 |  |
|          | <b>CIELO, ESPERO (KLEJ), NEXIA, NEXIA Saloon</b>                            |  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>80 00492 1 0 000</b>   | Ø76.5; STD; set: 1; [R ST IF CR 1.5] [NM 1.5] [SLF ST CR 3]  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>80 00492 1 0 050 77.00</b>   |  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>87 409 610</b>   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b> |  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>87 410 610</b>   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>771010</b>   | EX; 25.9 x 6 x 102 x A - Cr - 45° - 1 - III  |                   |    |   |                      |    | <b>KK-6H</b>        | valve cotter                |        |        |  |
|          | <b>771001</b>   | IN; 30.3 x 6 x 102.5 x S - Cr - 45° - 1 - III  |                   |    |   |                      |    | <b>81-77000</b>     | IN/EX; 11/ x 6 x 40 G1      |        |        |  |
|          | <b>50 005 073</b>   | mechanical; metal  |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>7.00468.50.0</b>   | fuel pump; in-tank; electrical, with accessories   |                   |    |   |                      |    |                     |                             |        |        |  |
|          | <b>7.02604.01.0</b>   | lambda sensor; universal probe; not heated   |                   |    |   |                      |    |                     |                             |        |        |  |

|          |   |   |   |                 |                        |    |          |           |                |
|----------|---|---|---|-----------------|------------------------|----|----------|-----------|----------------|
| <b>5</b> | <b>76.5</b>   |   |   |                 |                        |    |          |           |                |
|          | <b>G15MF</b>  | 04.1994 → 11.2000   | B | 4               | 1498 cm <sup>3</sup>   | 2V | 44-59 kW | 55-80 PS  | ε 8,6:1 - 81.5 |
|          | <b>1.5i (1C4), 1.5i Saloon (1C4), CIELO, LEMANS, NEXIA, NEXIA Saloon, RACER Hatchback</b> |   |   |                 |                        |    |          |           |                |
|          | <b>80 00492 1 0 000</b>   | ∅76.5; STD; set: 1; [R ST IF CR 1.5] [NM 1.5] [SLF ST CR 3]<br><b>80 00492 1 0 050 77.00</b>  |   |                 |                        |    |          |           |                |
|          | <b>87 409 610</b>   | [Set] PL 0,25 ∅ 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |   |                 |                        |    |          |           |                |
|          | <b>87 410 610</b>   | [Set] HL 0,25 ∅ 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 ∅ 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |   |                 |                        |    |          |           |                |
|          | <b>81-4217</b>  | IN/EX; 10.08/ x 5.99 x 45 G1  |   |                 |                        |    |          |           |                |
|          | <b>81-4210</b>  | IN/EX; 10.24/ x 5.99 x 45 G1  |   |                 |                        |    |          |           |                |
|          | <b>50 005 059</b>   | mechanical; metal   |   |                 |                        |    |          |           |                |
|          | <b>7.00468.50.0</b>   | fuel pump; in-tank; electrical, with accessories  |   |                 |                        |    |          |           |                |
|          | <b>7.02604.01.0</b>   | lambda sensor; universal probe; not heated  |   |                 |                        |    |          |           |                |
| <b>6</b> | <b>76.5</b>   |   |   |                 |                        |    |          |           |                |
|          | <b>L43(91CUL4)</b>  | 10.1997 → 06.1999   | B | 4               | 1498 cm <sup>3</sup>   | 4V | 73-81 kW | 99-110 PS | - 81.5         |
|          | <b>LANOS (KLAT), LANOS Saloon (KLAT)</b>  |   |   |                 |                        |    |          |           |                |
|          | <b>7.02604.15.0</b>   | lambda sensor; control sensor; not heated   |   |                 |                        |    |          |           |                |
|          | <b>7.02604.02.0</b>   | lambda sensor; universal probe; not heated  |   |                 |                        |    |          |           |                |
| <b>7</b> | <b>79</b>   |   |   |                 |                        |    |          |           |                |
|          | <b>A16DMS</b>   | 05.1997 → 05.1999   | B | 4               | 1598 cm <sup>3</sup>   | 4V | 66-78 kW | 90-106 PS | ε 9,5 - 81.5   |
|          | <b>NUBIRA (J100), NUBIRA Saloon (J100), NUBIRA Wagon (J100)</b>                           |   |   |                 |                        |    |          |           |                |
|          | <b>80 00207 1 0 000</b>   | ∅79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050 79.50</b> , Special 3mm oilring version   |   |                 |                        |    |          |           |                |
|          | <b>771010</b>   | EX; 25.9 x 6 x 102 x A - Cr - 45° - 1 - III   |   | <b>KK-6H</b>    | valve coter            |    |          |           |                |
|          | <b>771001</b>   | IN; 30.3 x 6 x 102.5 x S - Cr - 45° - 1 - III   |   | <b>81-77000</b> | IN/EX; 11/ x 6 x 40 G1 |    |          |           |                |
|          | <b>50 005 076</b>   | mechanical; metal   |   |                 |                        |    |          |           |                |
|          | <b>7.18222.01.0</b>   | intake manifold pressure sensor; pneumatic  |   |                 |                        |    |          |           |                |
|          | <b>7.02604.15.0</b>   | lambda sensor; control sensor; not heated   |   |                 |                        |    |          |           |                |
| <b>8</b> | <b>84.8</b>   |   |   |                 |                        |    |          |           |                |
|          | <b>C18LE</b>  | 08.1993 → 09.1999   | B | 4               | 1796 cm <sup>3</sup>   | 2V | 66-76 kW | 90-103 PS | ε 8,8 - 79.5   |
|          | <b>BROUGHAM, ESPERO (KLEJ), PRINCE (J19)</b>  |   |   |                 |                        |    |          |           |                |
|          | <b>80 00211 1 0 000</b>   | ∅84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br><b>80 00211 1 0 050 85.30</b>   |   |                 |                        |    |          |           |                |
|          | <b>7.00468.50.0</b>   | fuel pump; in-tank; electrical, with accessories  |   |                 |                        |    |          |           |                |
|          | <b>7.02604.01.0</b>   | lambda sensor; universal probe; not heated  |   |                 |                        |    |          |           |                |
| <b>9</b> | <b>84.8</b>   |   |   |                 |                        |    |          |           |                |
|          | <b>S 18 NV</b>  | 08.1990 → 08.1997   | B | 4               | 1796 cm <sup>3</sup>   | 2V | 62-74 kW | 84-101 PS | ε 9,2 - 79.5   |
|          | <b>PRINCE (J19), SUPER SALOON</b>   |   |   |                 |                        |    |          |           |                |
|          | <b>77 272 610</b>   | [Set] PL 0,25 ∅ 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>  |   |                 |                        |    |          |           |                |
|          | <b>87 393 610</b>   | [Set] HL 0,25 ∅ 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 ∅ 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b>                   |   |                 |                        |    |          |           |                |

cont...

|           |  |   |   |   |   |    |          |            |          |        |
|-----------|--|---|---|---|---|----|----------|------------|----------|--------|
|           | <b>KK-7H</b>                           | valve cotter; number of notches: 1; valve stem diameter: 7  |   | <b>81-4212</b>  | IN/EX; 11.03/ x 7 x 45.8 G1   |    |          |            |          |        |
|           | <b>50 006 299</b>                      | CAM, chilled cast iron  |   |   |   |    |          |            |          |        |
|           | <b>50 006 457</b>                      | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |   |   |    |          |            |          |        |
|           | <b>50 006 406</b><br><b>50 006 487</b> |   |   |   |   |    |          |            |          |        |
| <b>10</b> |  | <b>86</b>   |   |   |   |    |          |            |          |        |
|           | <b>X 20 SED</b>                        | 01.1996 → 12.1999   | B | 4   | 1998 cm <sup>3</sup>  | 4V | 89-98 kW | 121-133 PS | ε9,2     | - 86   |
|           | <b>NEW BROUGHAM, NUBIRA (J100)</b>     |   |   |   |   |    |          |            |          |        |
|           | <b>77 268 610</b>                      | [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br><b>77 268 620 0,50 / 77 268 600 STD</b>  |   |   |   |    |          |            |          |        |
|           | <b>77 272 610</b>                      | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>  |   |   |   |    |          |            |          |        |
|           | <b>87 393 610</b>                      | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b>   |   |   |   |    |          |            |          |        |
|           | <b>291119</b><br><b>29375</b>          | EX; 29 x 6 x 92.4 x A/S - Cr - 45° - 22 - III<br>IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III   |   | <b>81-4211</b><br><b>81-4200</b><br><b>81-4217</b><br><b>81-4210</b><br><b>81-77000</b> | EX; 10.046/ x 5.99 x 35 G1<br>IN/EX; 10.046/ x 5.99 x 45 G1<br>IN/EX; 10.08/ x 5.99 x 45 G1<br>IN/EX; 10.24/ x 5.99 x 45 G1<br>IN/EX; 11/ x 6 x 40 G1 |    |          |            |          |        |
|           | <b>7.02604.15.0</b>                    | lambda sensor; control sensor; not heated   |   |   |   |    |          |            |          |        |
|           | <b>50 006 416</b>                      | hydraulic; height: 26; Outer Ø: 32; length: 26  |   |   |   |    |          |            |          |        |
| <b>11</b> |  | <b>86</b>   |   |   |   |    |          |            |          |        |
|           | <b>X 20 XEV</b>                        | 08.1993 → 08.1998   | B | 4   | 1998 cm <sup>3</sup>  | 4V | 100 kW   | 136 PS     | ε10-11,5 | - 86   |
|           | <b>BROUGHAM, PRINCE (J19)</b>          |   |   |   |   |    |          |            |          |        |
|           | <b>81-4200</b>                         | IN/EX; 10.046/ x 5.99 x 45 G1   |   |   |   |    |          |            |          |        |
| <b>12</b> |  | <b>86</b>   |   |   |   |    |          |            |          |        |
|           | <b>X 22 XE</b>                         | 08.1997 → 08.1999   | B | 4   | 2198 cm <sup>3</sup>  | 4V | 100 kW   | 136 PS     | ε10,5    | - 94.6 |
|           | <b>PRINCE (J19)</b>                    |   |   |   |   |    |          |            |          |        |
|           | <b>97 363 600</b>                      | Cylinder diameter: 86; KH: 30.4; MT: -6.5; MØ: 63.18; GL: 55.4; piston pin: 21x61.5; K; number of piston rings: 3<br><b>97 363 610 86.50 / 97 363 620 87.00</b><br>R 1.5 MO G6<br>NM 1.5<br>SLF 3 CR<br>→ <b>80 00212 1 0 ...</b> |   |   |   |    |          |            |          |        |
|           | <b>80 00212 1 0 000</b>                | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00</b>   |   |   |   |    |          |            |          |        |
|           | <b>77 533 610</b>                      | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.124 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.124 St/A<br><b>77 533 620 0,50 / 77 533 600 STD, mot. 31037651→</b>   |   |   |   |    |          |            |          |        |
|           | <b>77 591 610</b>                      | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 591 620 0,50 / 77 591 630 0,75 / 77 591 600 STD / 77 591 640 1,00</b>  |   |   |   |    |          |            |          |        |
|           | <b>87 393 610</b>                      | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD, →mot. 31037650</b>   |   |   |   |    |          |            |          |        |
|           | <b>291119</b><br><b>29375</b>          | EX; 29 x 6 x 92.4 x A/S - Cr - 45° - 22 - III<br>IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III   |   | <b>81-4211</b><br><b>81-4200</b><br><b>81-4217</b><br><b>81-4210</b>                    | EX; 10.046/ x 5.99 x 35 G1<br>IN/EX; 10.046/ x 5.99 x 45 G1<br>IN/EX; 10.08/ x 5.99 x 45 G1<br>IN/EX; 10.24/ x 5.99 x 45 G1                           |    |          |            |          |        |
|           | <b>50 006 312</b><br><b>50 006 313</b> | installation side: intake side<br>CAM, chilled cast iron<br>installation side: outlet side<br>CAM, chilled cast iron  |   |   |   |    |          |            |          |        |
|           | <b>50 005 734</b>                      | mechanical; metal   |   |   |   |    |          |            |          |        |
| cont...   |  |   |   |   |   |    |          |            |          |        |



50 006 416

hydraulic; height: 26; Outer Ø: 32; length: 26

**13**

**89**



MB-OM 662

01.1999 → 09.1999 D A 5 2874 cm<sup>3</sup> 2V 72-73 kW 98-99 PS 21 - 92.4



MUSSO (FJ)

7.20607.74.0

vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0

**D**

**14**

**95**



C 30 NE

02.1989 → 07.1997 B 6 2969 cm<sup>3</sup> 2V 116-130 kW 158-177 PS 9-9,5 - 69.8



IMPERIAL, PRINCE (J19), ROYALE, SUPER SALOON

87 756 610

[Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A



87 756 620 0,50 / 87 756 600 STD

|         |       | Cyl. |  | mm        | cm <sup>3</sup> |   | Comp. Ratio | kW    | PS     | Pos |
|---------|-------|------|--|-----------|-----------------|---|-------------|-------|--------|-----|
|         |       |      |  |           |                 |   |             |       |        |     |
| 3Y      | B     | 4    |  | 86 x 86   | 1998            | 2 | 8,8         | 65-67 | 88-91  | 11  |
| 4Y      | B     | 4    |  | 91 x 86   | 2237            | 2 | 8,8         | 65-69 | 88-94  | 13  |
| CB 20   | B     | 3    |  | 76 x 73   | 993             | 2 | 8,7         | 37-42 | 50-57  | 4   |
| CB 22   | B     | 3    |  | 76 x 73   | 993             | 2 | 9,5:1       | 38    | 52     | 5   |
| CB 23   | B     | 3    |  | 76 x 73   | 993             | 2 | 9,5:1       | 38    | 52     | 5   |
| CB 90   | B     | 3    |  | 76 x 73   | 993             | 2 | 9,5:1       | 40-41 | 54-56  | 6   |
| CL      | D (A) | 3    |  | 76 x 73   | 993             | 2 | 21,5        | 27-35 | 37-48  | 7   |
| DG      | D     | 4    |  | 88 x 104  | 2530            | 2 | 21          | 45    | 61     | 12  |
| DL      | D (A) | 4    |  | 92 x 104  | 2765            | 2 | 21          | 51-54 | 69-73  | 14  |
| DLT     | D (A) | 4    |  | 92 x 104  | 2765            | 2 | 21,5        | 65-75 | 88-102 | 15  |
| ED      | B     | 3    |  | 66,6 x 81 | 847             | 2 |             | 30-32 | 41-44  | 1   |
| ED 10 K | B     | 3    |  | 66,6 x 81 | 847             | 2 | 9:1         | 26-30 | 35-41  | 2   |
| EF-CL   | B     | 3    |  | 68 x 60,5 | 659             | 2 | 9,5         | 23-30 | 31-41  | 3   |
| EF-EL   | B     | 3    |  | 68 x 60,5 | 659             | 4 | 9,8         | 30-41 | 41-56  | 3   |
| EF-HL   | B     | 3    |  | 68 x 60,5 | 659             | 4 | 9,5         | 37    | 50     | 3   |
| EF-JL   | B (A) | 3    |  | 68 x 60,5 | 659             | 4 | 8           | 47    | 64     | 3   |
| HC      | B     | 4    |  | 76 x 71,4 | 1295            | 4 | 9,5         | 44-62 | 60-84  | 8   |
| HC-E    | B     | 4    |  | 76 x 71,4 | 1295            | 4 | 9,5         | 48-66 | 65-90  | 8   |
| HC-EJ   | B     | 4    |  | 76 x 71,4 | 1296            | 4 | 9,5         | 61-62 | 83-84  | 9   |
| HD      | B     | 4    |  | 76 x 87,6 | 1590            | 4 | 9,5         | 66-67 | 90-91  | 10  |
| HD-C    | B     | 4    |  | 76 x 87,6 | 1590            | 4 | 9,5         | 52-66 | 71-90  | 10  |
| HD-E    | B     | 4    |  | 76 x 87,6 | 1590            | 4 | 9,5         | 69-77 | 94-105 | 10  |

**D**

|  |  |  | Pos |                    |                   |       | Pos  |
|--|--|--|-----|--------------------|-------------------|-------|------|
|  |  |  |     | 2.2 4x4            | 09.1991 → 04.1993 | 4Y    | B 13 |
| APPLAUSE   |  |  |     | 2.2 4x4            | 05.1993 → 05.1994 | 4Y    | B 13 |
| 1.6 16V 06.1989 → 07.1997 HD-C B 10                    |  |  |     | 2.8 D 4x4          | 04.1984 → 04.1993 | DL    | D 14 |
| APPLAUSE I Hatchback (A101, A111)                      |  |  |     | 2.8 D 4x4          | 05.1993 → 09.1994 | DL    | D 14 |
| 1.6 16V (A101) 06.1989 → 07.1997 HD B 10               |  |  |     | 2.8 TDiC 4x4       | 04.1984 → 04.1993 | DLT   | D 15 |
| 1.6 16V (A101) 06.1989 → 07.1997 HD-E B 10             |  |  |     | 2.8 TDiC 4x4       | 05.1993 → 06.1996 | DLT   | D 15 |
| 1.6 16V 4WD (A111) 06.1989 → 07.1997 HD-E B 10         |  |  |     | 2.8 TDiC 4x4       | 07.1996 → 12.1999 | DLT   | D 15 |
| APPLAUSE II Hatchback (A101)                           |  |  |     | <b>SOCIAL</b>      |                   |       |      |
| 1.6 16V (A101) 07.1997 → 05.2000 HD-E B 10             |  |  |     | 1.6                | 05.1989 → 06.1992 | HD-C  | B 10 |
| CHARADE III (G100, G101, G102)                         |  |  |     | 1.6                | 05.1989 → 08.1997 | HD-E  | B 10 |
| 1.0 (G100) 03.1987 → 12.1992 CB 23 B 5                 |  |  |     | <b>TAFT</b>        |                   |       |      |
| 1.0 (G100) 04.1989 → 12.1992 CB 90 B 6                 |  |  |     | 2.0 4x4            | 04.1984 → 04.1993 | 3Y    | B 11 |
| 1.0 (G100) 11.1990 → 12.1992 CB 90 B 6                 |  |  |     | 2.8 D 4x4          | 04.1984 → 04.1993 | DL    | D 14 |
| 1.0 TD (G101) 03.1987 → 12.1992 CL D 7                 |  |  |     | 2.8 D 4x4          | 05.1993 → 11.1995 | DL    | D 14 |
| 1.3 09.1988 → 12.1992 HC B 8                           |  |  |     | 2.8 TDiC 4x4       | 05.1993 → 06.1996 | DLT   | D 15 |
| 1.3 i (G102) 06.1988 → 12.1992 HC-E B 8                |  |  |     | <b>TERIOS (J1)</b> |                   |       |      |
| 1.3 i 4WD (G102) 06.1988 → 01.1993 HC-E B 8            |  |  |     | 1.3 4WD            | 05.1997 → 12.1999 | HC-EJ | B 9  |
| CHARADE III Saloon (G102)                              |  |  |     | 1.3 4WD (J100)     | 10.1997 → 10.2000 | HC-EJ | B 9  |
| 1.3 09.1989 → 12.1992 HC B 8                           |  |  |     |                    |                   |       |      |
| 1.3 11.1990 → 02.1993 HC-E B 8                         |  |  |     |                    |                   |       |      |
| CHARADE IV (G200, G202)                                |  |  |     |                    |                   |       |      |
| 1.0 09.1994 → 03.1996 CB 22 B 5                        |  |  |     |                    |                   |       |      |
| 1.0 i 03.1993 → 03.1996 CB 20 B 4                      |  |  |     |                    |                   |       |      |
| 1.3 09.1996 → 11.1999 HC B 8                           |  |  |     |                    |                   |       |      |
| 1.3 16V 05.1996 → 11.1999 HC-E B 8                     |  |  |     |                    |                   |       |      |
| 1.3 i 16V 01.1993 → 09.2000 HC B 8                     |  |  |     |                    |                   |       |      |
| 1.3 i 16V 01.1993 → 09.2000 HC-E B 8                   |  |  |     |                    |                   |       |      |
| 1.6 GTi 03.1993 → 11.1999 HD-E B 10                    |  |  |     |                    |                   |       |      |
| CHARADE IV Saloon (G203)                               |  |  |     |                    |                   |       |      |
| 1.6 GS 03.1993 → 03.1996 HD-E B 10                     |  |  |     |                    |                   |       |      |
| CUORE III (L201)                                       |  |  |     |                    |                   |       |      |
| 0.7 08.1990 → 09.1994 EF-CL B 3                        |  |  |     |                    |                   |       |      |
| 0.7 08.1990 → 09.1994 EF-HL B 3                        |  |  |     |                    |                   |       |      |
| 0.7 08.1990 → 09.1994 EF-JL B 3                        |  |  |     |                    |                   |       |      |
| 0.7 08.1990 → 11.1994 EF-EL B 3                        |  |  |     |                    |                   |       |      |
| 0.7 04.1992 → 04.1995 EF-EL B 3                        |  |  |     |                    |                   |       |      |
| 0.7 4WD 08.1990 → 12.1994 EF-JL B 3                    |  |  |     |                    |                   |       |      |
| 0.8 10.1990 → 09.1994 ED B 1                           |  |  |     |                    |                   |       |      |
| 0.8 10.1990 → 12.1994 ED 10 K B 2                      |  |  |     |                    |                   |       |      |
| F50  |  |  |     |                    |                   |       |      |
| 2.5 D 05.1984 → 12.1991 DG D 12                        |  |  |     |                    |                   |       |      |
| FEROZA Hard Top (F300)                                 |  |  |     |                    |                   |       |      |
| 1.6 16V 4x4 10.1988 → 12.1999 HD-C B 10                |  |  |     |                    |                   |       |      |
| 1.6 i 16V 4x4 06.1989 → 12.1999 HD-E B 10              |  |  |     |                    |                   |       |      |
| FEROZA Soft Top (F300)                                 |  |  |     |                    |                   |       |      |
| 1.6 16V 10.1988 → 12.1999 HD-C B 10                    |  |  |     |                    |                   |       |      |
| 1.6 i 16V 06.1989 → 12.1999 HD-E B 10                  |  |  |     |                    |                   |       |      |
| LEEZA  |  |  |     |                    |                   |       |      |
| 0.7 08.1990 → 08.1994 EF-HL B 3                        |  |  |     |                    |                   |       |      |
| 0.7 Turbo 08.1990 → 08.1994 EF-JL B 3                  |  |  |     |                    |                   |       |      |
| OPTI I (L300, L310)                                    |  |  |     |                    |                   |       |      |
| 0.7 05.1992 → 10.1998 EF-EL B 3                        |  |  |     |                    |                   |       |      |
| ROCKY Hard Top (F7, F8)                                |  |  |     |                    |                   |       |      |
| 1.6 4x4 09.1989 → 12.1992 HD-E B 10                    |  |  |     |                    |                   |       |      |
| 1.6 4x4 09.1993 → 12.1997 HD-C B 10                    |  |  |     |                    |                   |       |      |
| 2.0 4x4 (F70, F75, F80, F85) 02.1985 → 04.1993 3Y B 11 |  |  |     |                    |                   |       |      |
| 2.2 4x4 09.1991 → 04.1993 4Y B 13                      |  |  |     |                    |                   |       |      |
| 2.8 D (F70, F75, F80, F85) 02.1985 → 12.1998 DL D 14   |  |  |     |                    |                   |       |      |
| 2.8 TD (F70, F75, F80, F85) 09.1991 → 12.1998 DLT D 15 |  |  |     |                    |                   |       |      |
| ROCKY Soft Top (F7, F8)                                |  |  |     |                    |                   |       |      |
| 2.0 (F70, F75, F80, F85) 02.1985 → 04.1993 3Y B 11     |  |  |     |                    |                   |       |      |
| 2.8 D (F70, F75, F80, F85) 02.1985 → 12.1998 DL D 14   |  |  |     |                    |                   |       |      |
| RUGGER   |  |  |     |                    |                   |       |      |



|          |  |  |  |     |   |                     |    |          |          |        |        |
|----------|--|--|--|-----|---|---------------------|----|----------|----------|--------|--------|
| <b>1</b> |  | <b>66.6</b>  |  |     |   |                     |    |          |          |        |        |
|          |  | ED   | 10.1990 → 09.1994  | B   | 3 | 847 cm <sup>3</sup> | 2V | 30-32 kW | 41-44 PS | -      | 81     |
|          |  | <b>CUORE III (L201)</b>  |  |     |   |                     |    |          |          |        |        |
|          |  | <b>TW-2510A STD</b>  | [Pair] AS STD Ø 52.250 / 63.000 // 1.990 St/A  |     |   |                     |    |          |          |        |        |
|          |  | <b>CB-2510A 0.25</b>   | [Set] PL 0,25 Ø 39.750 / 43.000 / 16.000 / 1.619 St/A  |     |   |                     |    |          |          |        |        |
|          |  | <b>MS-2510A 0.25</b>   | [Set] HL 0,25 Ø 45.750 / 50.000 / 16.000 / 2.119 St/A  |     |   |                     |    |          |          |        |        |
|          |  | <b>MS-2510A 0,50 / MS-2510A STD</b>                            |  |     |   |                     |    |          |          |        |        |
|          |  | <b>7.02604.01.0</b>  | lambda sensor; universal probe; not heated   |     |   |                     |    |          |          |        |        |
| <b>2</b> |  | <b>66.6</b>  |  |     |   |                     |    |          |          |        |        |
|          |  | ED 10 K  | 10.1990 → 12.1994  | B   | 3 | 847 cm <sup>3</sup> | 2V | 26-30 kW | 35-41 PS | ϕ9:1   | - 81   |
|          |  | <b>CUORE III (L201)</b>  |  |     |   |                     |    |          |          |        |        |
|          |  | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |     |   |                     |    |          |          |        |        |
|          |  | <b>7.02604.01.0</b>  | lambda sensor; universal probe; not heated   |     |   |                     |    |          |          |        |        |
| <b>3</b> |  | <b>68</b>  |  |     |   |                     |    |          |          |        |        |
|          |  | EF-CL  | 08.1990 → 09.1994  | B   | 3 | 659 cm <sup>3</sup> | 2V | 23-30 kW | 31-41 PS | ϕ9,5   | - 60.5 |
|          |  | EF-EL  | 08.1990 → 10.1998  | B   | 3 | 659 cm <sup>3</sup> | 4V | 30-41 kW | 41-56 PS | ϕ9,8   | - 60.5 |
|          |  | EF-HL  | 08.1990 → 09.1994  | B   | 3 | 659 cm <sup>3</sup> | 4V | 37 kW    | 50 PS    | ϕ9,5   | - 60.5 |
|          |  | EF-JL  | 08.1990 → 12.1994  | B A | 3 | 659 cm <sup>3</sup> | 4V | 47 kW    | 64 PS    | ϕ8     | - 60.5 |
|          |  | <b>CUORE III (L201), LEEZA, OPTI I (L300, L310)</b>            |  |     |   |                     |    |          |          |        |        |
|          |  | <b>TW-2507A STD</b>  | [Pair] AS STD Ø 48.250 / 59.000 // 1.990 St/A  |     |   |                     |    |          |          |        |        |
|          |  | <b>CB-2507A 0.25</b>   | [Set] PL 0,25 Ø 36.750 / 40.000 / 15.000 / 1.619 St/A  |     |   |                     |    |          |          |        |        |
|          |  | <b>MS-2507A 0.25</b>   | [Set] HL 0,25 Ø 41.740 / 46.000 / 16.000 / 2.119 St/A  |     |   |                     |    |          |          |        |        |
|          |  | <b>MS-2507A STD</b>  |  |     |   |                     |    |          |          |        |        |
| <b>4</b> |  | <b>76</b>  |  |     |   |                     |    |          |          |        |        |
|          |  | CB 20  | 03.1993 → 03.1996  | B   | 3 | 993 cm <sup>3</sup> | 2V | 37-42 kW | 50-57 PS | ϕ8,7   | - 73   |
|          |  | <b>CHARADE IV (G200, G202)</b>                                 |  |     |   |                     |    |          |          |        |        |
|          |  | <b>S3574</b>   | EX; 33 x 7 x 101.6 x A - Ni - 45° - 1 - III  |     |   |                     |    |          |          |        |        |
|          |  | <b>V3573</b>   | IN; 36.1 x 7 x 101.6 x S - Cr - 45° - 1 - III  |     |   |                     |    |          |          |        |        |
| <b>5</b> |  | <b>76</b>  |  |     |   |                     |    |          |          |        |        |
|          |  | CB 22  | 09.1994 → 03.1996  | B   | 3 | 993 cm <sup>3</sup> | 2V | 38 kW    | 52 PS    | ϕ9,5:1 | - 73   |
|          |  | CB 23  | 03.1987 → 12.1992  | B   | 3 | 993 cm <sup>3</sup> | 2V | 38 kW    | 52 PS    | ϕ9,5:1 | - 73   |
|          |  | <b>CHARADE III (G100, G101, G102), CHARADE IV (G200, G202)</b> |  |     |   |                     |    |          |          |        |        |
|          |  | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |     |   |                     |    |          |          |        |        |
| <b>6</b> |  | <b>76</b>  |  |     |   |                     |    |          |          |        |        |
|          |  | CB 90  | 04.1989 → 12.1992  | B   | 3 | 993 cm <sup>3</sup> | 2V | 40-41 kW | 54-56 PS | ϕ9,5:1 | - 73   |
|          |  | <b>CHARADE III (G100, G101, G102)</b>                          |  |     |   |                     |    |          |          |        |        |
|          |  | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |     |   |                     |    |          |          |        |        |
|          |  | <b>7.02604.01.0</b>  | lambda sensor; universal probe; not heated   |     |   |                     |    |          |          |        |        |
| <b>7</b> |  | <b>76</b>  |  |     |   |                     |    |          |          |        |        |
|          |  | CL   | 03.1987 → 12.1992  | D A | 3 | 993 cm <sup>3</sup> | 2V | 27-35 kW | 37-48 PS | ϕ21,5  | - 73   |
|          |  | <b>CHARADE III (G100, G101, G102)</b>                          |  |     |   |                     |    |          |          |        |        |
|          |  | <b>TW-2500A STD</b>  | [Pair] AS STD Ø 48.250 / 62.000 // 1.990 St/A  |     |   |                     |    |          |          |        |        |
|          |  | <b>CB-2501A 0.25</b>   | [Set] PL 0,25 Ø 39.750 / 43.000 / 18.000 / 1.619 St/A  |     |   |                     |    |          |          |        |        |
|          |  | <b>MS-2505A 0.25</b>   | [Set] HL 0,25 Ø 41.740 / 46.000 / 19.500 / 2.119 St/A  |     |   |                     |    |          |          |        |        |

|             |  |  |  |                      |    |          |                      |     |          |          |     |        |
|-------------|--|--|--|----------------------|----|----------|----------------------|-----|----------|----------|-----|--------|
| <b>8</b>    |  | <b>76</b>  | <b>HC</b>  | 09.1988 → 09.2000    | B  | 4        | 1295 cm <sup>3</sup> | 4V  | 44-62 kW | 60-84 PS | 9,5 | - 71.4 |
|             |  |  | <b>HC-E</b>  | 06.1988 → 09.2000    | B  | 4        | 1295 cm <sup>3</sup> | 4V  | 48-66 kW | 65-90 PS | 9,5 | - 71.4 |
|             | <b>CHARADE III (G100, G101, G102), CHARADE III Saloon (G102), CHARADE IV (G200, G202)</b>  |  |  |                      |    |          |                      |     |          |          |     |        |
|             | <b>80 01166 1 0 000</b>  | Ø76; STD; set: 1; [R ST IF NT 1.2] [M 1.5] [SLF ST NT 3]   |  |                      |    |          |                      |     |          |          |     |        |
| <b>D</b>    |  | <b>TW-2511A STD</b>  | [Pair] AS STD Ø 57.200 / 76.400 // 2.490 St/A  |                      |    |          |                      |     |          |          |     |        |
|             |  | <b>CB-2511A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 18.000 / 1.615 St/A<br><b>CB-2511A 0,50 / CB-2511A STD</b> |                      |    |          |                      |     |          |          |     |        |
|             |  | <b>MS-2511A 0.25</b>   | [Set] HL 0,25 Ø 49.750 / 54.000 / 18.100 / 2.124 St/A<br><b>MS-2511A 0,50 / MS-2511A STD</b> |                      |    |          |                      |     |          |          |     |        |
| <b>9</b>    |  | <b>76</b>  | <b>HC-EJ</b>   | 05.1997 → 10.2000    | B  | 4        | 1296 cm <sup>3</sup> | 4V  | 61-62 kW | 83-84 PS | 9,5 | - 71.4 |
|             |  |  | <b>TERIOS (J1_)</b>  |                      |    |          |                      |     |          |          |     |        |
|             | <b>TW-2511A STD</b>  | [Pair] AS STD Ø 57.200 / 76.400 // 2.490 St/A  |  |                      |    |          |                      |     |          |          |     |        |
|             | <b>CB-2511A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 18.000 / 1.615 St/A<br><b>CB-2511A 0,50 / CB-2511A STD</b>   |  |                      |    |          |                      |     |          |          |     |        |
|             | <b>MS-2511A 0.25</b>   | [Set] HL 0,25 Ø 49.750 / 54.000 / 18.100 / 2.124 St/A<br><b>MS-2511A 0,50 / MS-2511A STD</b>   |  |                      |    |          |                      |     |          |          |     |        |
| <b>10</b>   |  | <b>76</b>  | <b>HD</b>  | 06.1989 → 07.1997    | B  | 4        | 1590 cm <sup>3</sup> | 4V  | 66-67 kW | 90-91 PS | 9,5 | - 87.6 |
|             |  |  | <b>HD-C</b>  | 10.1988 → 12.1999    | B  | 4        | 1590 cm <sup>3</sup> | 4V  | 52-66 kW | 71-90 PS | 9,5 | - 87.6 |
| <b>HD-E</b> | 05.1989 → 05.2000  | B  | 4  | 1590 cm <sup>3</sup> | 4V | 69-77 kW | 94-105 PS            | 9,5 | - 87.6   |          |     |        |
|             | <b>APPLAUSE, APPLAUSE I Hatchback (A101, A111), APPLAUSE II Hatchback (A101), CHARADE IV (G200, G202), CHARADE IV Saloon (G203), FERROZA Hard Top (F300), FERROZA Soft Top (F300), ROCKY Hard Top (F7, F8), SOCIAL</b> |  |  |                      |    |          |                      |     |          |          |     |        |
|             | <b>TW-2511A STD</b>  | [Pair] AS STD Ø 57.200 / 76.400 // 2.490 St/A  |  |                      |    |          |                      |     |          |          |     |        |
|             | <b>CB-2511A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 18.000 / 1.615 St/A<br><b>CB-2511A 0,50 / CB-2511A STD</b>   |  |                      |    |          |                      |     |          |          |     |        |
|             | <b>MS-2511A 0.25</b>   | [Set] HL 0,25 Ø 49.750 / 54.000 / 18.100 / 2.124 St/A<br><b>MS-2511A 0,50 / MS-2511A STD</b>   |  |                      |    |          |                      |     |          |          |     |        |
|             | <b>7.02604.01.0</b>  | lambda sensor; universal probe; not heated   |  |                      |    |          |                      |     |          |          |     |        |
| <b>11</b>   |  | <b>86</b>  | <b>3Y</b>  | 04.1984 → 04.1993    | B  | 4        | 1998 cm <sup>3</sup> | 2V  | 65-67 kW | 88-91 PS | 8,8 | - 86   |
|             |  |  | <b>ROCKY Hard Top (F7, F8), ROCKY Soft Top (F7, F8), TAFT</b>                                |                      |    |          |                      |     |          |          |     |        |
|             | <b>TW-1117A STD</b>  | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A  |  |                      |    |          |                      |     |          |          |     |        |
|             | <b>CB-1407A 0.25</b>   | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.900 / 1.615 St/A<br><b>CB-1407A 0,50 / CB-1407A STD</b>   |  |                      |    |          |                      |     |          |          |     |        |
|             | <b>MS-1407A 0.50</b>   | [Set] HL 0,50 Ø 57.500 / 62.000 / 20.930 / 2.240 St/A<br><b>MS-1407A STD</b>   |  |                      |    |          |                      |     |          |          |     |        |
|             | <b>SH-1407A STD</b>  | [Set]  |  |                      |    |          |                      |     |          |          |     |        |
|             | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |  |                      |    |          |                      |     |          |          |     |        |
| <b>12</b>   |  | <b>88</b>  | <b>DG</b>  | 05.1984 → 12.1991    | D  | 4        | 2530 cm <sup>3</sup> | 2V  | 45 kW    | 61 PS    | 21  | - 104  |
|             |  |  | <b>F50</b>   |                      |    |          |                      |     |          |          |     |        |
|             | <b>CB-1158A 0.25</b>   | [Set] PL 0,25 Ø 54.730 / 58.000 / 27.630 / 1.612 St/A<br><b>CB-1158A STD</b>   |  |                      |    |          |                      |     |          |          |     |        |
|             | <b>MS-1158A 0.25</b>   | [Set] HL 0,25 Ø 67.720 / 72.000 / 24.250 / 2.122 St/A; HL 0,25 Ø 67.720 / 72.000 / 30.250 / 2.122 St/A; PASS-L 0,25 Ø 67.720 / 72.000 / 38.100 / 2.122 St/A<br><b>MS-1158A STD</b> |  |                      |    |          |                      |     |          |          |     |        |
|             | <b>PB-1158J STD</b>  | [Set] PL-B STD Ø 26.000 / 29.000 / 30.000 / 1.530 St/B   |  |                      |    |          |                      |     |          |          |     |        |
| <b>13</b>   |  | <b>91</b>  | <b>4Y</b>  | 09.1991 → 05.1994    | B  | 4        | 2237 cm <sup>3</sup> | 2V  | 65-69 kW | 88-94 PS | 8,8 | - 86   |
|             |  |  | <b>ROCKY Hard Top (F7, F8), RUGGER</b>   |                      |    |          |                      |     |          |          |     |        |
|             | <b>TW-1117A STD</b>  | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A  |  |                      |    |          |                      |     |          |          |     |        |
|             | <b>CB-1407A 0.25</b>   | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.900 / 1.615 St/A<br><b>CB-1407A 0,50 / CB-1407A STD</b>   |  |                      |    |          |                      |     |          |          |     |        |

cont...

MS-1407A 0.50 [Set] HL 0,50 Ø 57.500 / 62.000 / 20.930 / 2.240 St/A  
**MS-1407A STD**

SH-1407A STD [Set]

## 14 92



DL

04.1984 → 12.1998 D A 4 2765 cm<sup>3</sup> 2V 51-54 kW 69-73 PS 21 - 104



**ROCKY Hard Top (F7, F8), ROCKY Soft Top (F7, F8), RUGGER, TAFT**



CB-1158A 0.25 [Set] PL 0,25 Ø 54.730 / 58.000 / 27.630 / 1.612 St/A  
**CB-1158A STD**

MS-1158A 0.25 [Set] HL 0,25 Ø 67.720 / 72.000 / 24.250 / 2.122 St/A; HL 0,25 Ø 67.720 / 72.000 / 30.250 / 2.122 St/A; PASS-L 0,25 Ø 67.720 / 72.000 / 38.100 / 2.122 St/A  
**MS-1158A STD, →08.1987**

MS-2502A STD [Set] HL STD Ø 67.970 / 72.000 / 24.250 / 2.005 St/A; PASS-L STD Ø 67.970 / 72.000 / 37.950 / 2.005 St/A, **2.8 D 4x4, 2.8 D (F70, F75, F80, F85), 2.8 D (F70, F75, F80, F85), 2.8 D 4x4: 09.1987→**

PB-1158J STD [Set] PL-B STD Ø 26.000 / 29.000 / 30.000 / 1.530 St/B, →04.1984

## 15 92



DLT

04.1984 → 12.1999 D A 4 2765 cm<sup>3</sup> 2V 65-75 kW 88-102 PS 21,5 - 104



**ROCKY Hard Top (F7, F8), RUGGER, TAFT**



CB-1158A 0.25 [Set] PL 0,25 Ø 54.730 / 58.000 / 27.630 / 1.612 St/A  
**CB-1158A STD**






MS-1158A 0.25 [Set] HL 0,25 Ø 67.720 / 72.000 / 24.250 / 2.122 St/A; HL 0,25 Ø 67.720 / 72.000 / 30.250 / 2.122 St/A; PASS-L 0,25 Ø 67.720 / 72.000 / 38.100 / 2.122 St/A  
**MS-1158A STD, →08.1987**

MS-2502A STD [Set] HL STD Ø 67.970 / 72.000 / 24.250 / 2.005 St/A; PASS-L STD Ø 67.970 / 72.000 / 37.950 / 2.005 St/A, **2.8 TDiC 4x4: 09.1987→**






D

|        | Cyl. |          | mm   | cm <sup>3</sup> |       | Comp.   | kW      | PS | Pos |
|--------|------|----------|------|-----------------|-------|---------|---------|----|-----|
|        |      |          |      |                 |       | Ratio   |         |    |     |
| 9EPCNA | B 6  | 91 x 102 | 3980 | 4               | 9,5:1 | 163-183 | 222-249 | 1  |     |




D

|  |  | Pos      |  |  | Pos |
|---|---|----------|--|---|-----|
|  |   |          |  |   |     |
| <b>DAIMLER (XJ4_)</b>   |   |          |  |   |     |
| 4.0   | 10.1989 → 09.1994   | 9EPCNA B | 1  |   |     |
| 4.0   | 10.1989 → 09.1994   | 9EPCNA B | 1  |   |     |
| 4.0 Super   | 09.1992 → 09.1994   | 9EPCNA B | 1  |   |     |
| <b>XJ 40, 81</b>  |   |          |  |   |     |
| Sovereign 4.0   | 09.1989 → 09.1994   | 9EPCNA B | 1  |   |     |

D

|   |   |                             |   |   |                      |    |            |            |       |       |  |
|---|---|-----------------------------|---|---|----------------------|----|------------|------------|-------|-------|--|
| <b>1</b>  |  <b>91</b> |                             |   |   |                      |    |            |            |       |       |  |
|  | <b>9EPCNA</b>   | 09.1989 → 09.1994           | B | 6 | 3980 cm <sup>3</sup> | 4V | 163-183 kW | 222-249 PS | 9,5:1 | - 102 |  |
|  | <b>DAIMLER (XJ4_), XJ 40, 81</b>  |                             |   |   |                      |    |            |            |       |       |  |
|  | <b>81-87005</b>   | EX; 12.86/ x 7.92 x 54 G1   |   |   |                      |    |            |            |       |       |  |
|  | <b>81-87004</b>   | IN; 12.86/ x 7.92 x 48.5 G1 |   |   |                      |    |            |            |       |       |  |

**D**

|  | Cyl.    |  mm | cm <sup>3</sup> |  | Comp. Ratio $\epsilon$ | kW      | PS      | Pos |
|---|---------|--|-----------------|---|------------------------|---------|---------|-----|
|   |         |  |                 |   |                        |         |         |     |
| 4G63-T  | B (A) 4 | 85 x 88  | 1997            | 4   | 8                      | 136-157 | 185-214 | 1   |

**E**



|  |  | Pos |  |  | Pos |
|--|--|-----|--|--|-----|
|  |  |     |  |  |     |
| <b>TALON Coupe</b>                                   |  |     |  |  |     |
| 2.0 TSi Turbo All-wheel 06.1989 → 09.1992 4G63-T B 1 |  |     |  |  |     |
| Drive  |  |     |  |  |     |
| 2.0 Turbo 09.1990 → 12.1994 4G63-T B 1               |  |     |  |  |     |
| 2.0 Turbo 05.1994 → 09.1998 4G63-T B 1               |  |     |  |  |     |
| 2.0 Turbo All-wheel 09.1990 → 12.1994 4G63-T B 1     |  |     |  |  |     |
| Drive  |  |     |  |  |     |
| 2.0 Turbo All-wheel 05.1994 → 09.1998 4G63-T B 1     |  |     |  |  |     |
| Drive  |  |     |  |  |     |

E

| 1 |                      | 85   |  |
|---|----------------------|--|--|
|   | 4G63-T               | 06.1989 → 09.1998  | B A 4 1997 cm <sup>3</sup> 4V 136-157 kW 185-214 PS 8 - 88 |
|   | TALON Coupe          |  |  |
|   | <b>TW-1834A STD</b>  | [Pair] AS STD Ø 63.250 / 80.350 // 2.125 St/A, 01.1997→  |  |
|   | <b>BB-1811A STD</b>  | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.  |  |
|   | <b>CB-1085A 0.25</b> | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00, 2.0 Turbo All-wheel Drive, 2.0 TSi Turbo All-wheel Drive: →12.1991</b>                                 |  |
|   | <b>CB-1827A 0.25</b> | [Set] PL 0,25 Ø 44.750 / 48.000 / 21.230 / 1.615 St/A<br><b>CB-1827A 0,50 / CB-1827A 0,75 / CB-1827A STD, 2.0 Turbo All-wheel Drive, 2.0 TSi Turbo All-wheel Drive, 2.0 Turbo: 01.1992→</b>                                      |  |
|   | <b>MS-1821A 0.25</b> | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD, →12.1991</b>  |  |
|   | <b>MS-1827A 0.25</b> | [Set] HL 0,25 Ø 56.750 / 61.000 / 20.630 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 25.500 / 2.115 St/A<br><b>MS-1827A 0,50 / MS-1827A STD, 2.0 Turbo All-wheel Drive, 2.0 TSi Turbo All-wheel Drive, 2.0 Turbo: 01.1992→</b> |  |
|   | <b>MS-1834A 0.25</b> | [Set] HL 0,25 Ø 56.750 / 61.000 / 20.630 / 2.115 St/A<br><b>MS-1834A 0,5 / MS-1834A STD, 01.1997→</b>  |  |
|   | <b>50 007 599</b>    | hydraulic; Outer Ø: 13; length: 25.5   |  |

E

|                |       | Cyl. |             | mm   | cm <sup>3</sup> | Comp. Ratio | €       | kW      | PS | Pos |
|----------------|-------|------|-------------|------|-----------------|-------------|---------|---------|----|-----|
|                |       |      |             |      |                 |             |         |         |    |     |
| 100 GL3.000    | B     | 4    | 65 x 68     | 903  | 2               | 9           | 33      | 45      | 1  |     |
| 1170 A1.000    | B     | 4    | 65 x 67,7   | 899  | 2               | 8,8:1       | 29-30   | 40-41   | 2  |     |
| 1170 A1.046    | B     | 4    | 65 x 67,7   | 899  | 2               | 8,8         | 29      | 39      | 3  |     |
| 126 A1.048     | B     | 2    | 77 x 70     | 652  | 2               | 7,5         | 17-20   | 23-27   | 28 |     |
| 126 A2.000     | B     | 2    | 80 x 70     | 704  | 2               | 8,6:1       | 19      | 26      | 29 |     |
| 126 A2.048     | B     | 2    | 80 x 70     | 704  | 2               | 8,6:1       | 19      | 26      | 29 |     |
| 127 A.000      | B     | 4    | 76 x 57,8   | 1049 | 2               | 9,3:1       | 37-41   | 50-56   | 26 |     |
| 127 A5.000     | D     | 4    | 76,1 x 71,5 | 1301 | 2               | 20          | 33-38   | 45-52   | 27 |     |
| 128 A 064      | B     | 4    | 80 x 55,5   | 1116 | 2               | 9,2         | 40-44   | 54-60   | 30 |     |
| 128 A1.000     | B     | 4    | 86 x 55,5   | 1290 | 2               | 9           | 44-55   | 60-75   | 69 |     |
| 138 C2.048     | B     | 4    | 86,4 x 63,9 | 1498 | 2               | 9           | 55      | 75      | 71 |     |
| 141 C2.000     | B     | 4    | 70 x 64,9   | 999  | 2               | 9,8:1       | 31-33   | 42-45   | 8  |     |
| 146 A.000      | B     | 4    | 65 x 68     | 903  | 2               | 9           | 33      | 45      | 4  |     |
| 146 A.048      | B     | 4    | 65 x 68     | 903  | 2               | 9           | 33      | 45      | 5  |     |
| 146 A1.000     | B     | 4    | 65 x 68     | 903  | 2               | 9           | 33      | 45      | 6  |     |
| 146 A2.246     | B (A) | 4    | 80,5 x 63,9 | 1301 | 2               | 7,7:1       | 74      | 100     | 33 |     |
| 146 A3.011     | AB    | 4    | 86,4 x 63,9 | 1497 | 2               |             | 49-57   | 67-78   | 72 |     |
| 146 A4.048     | B     | 4    | 80 x 55,5   | 1116 | 2               | 9,2         | 43      | 58      | 31 |     |
| 146 A8.000     | B (A) | 4    | 80,5 x 67,4 | 1372 | 2               | 7,8         | 74-87   | 101-118 | 33 |     |
| 146 A8.046     | B (A) | 4    | 80,5 x 67,4 | 1372 | 2               | 7,8         | 82      | 112     | 33 |     |
| 146 B1.000     | D     | 4    | 76,1 x 71,5 | 1301 | 2               | 20:1        | 33      | 45      | 27 |     |
| 146 B2.000     | D     | 4    | 82,6 x 79,2 | 1698 | 2               | 20,5        | 42-44   | 57-60   | 45 |     |
| 146 C1.000     | B     | 4    | 80,5 x 67,4 | 1372 | 2               | 9,2         | 51-57   | 69-78   | 34 |     |
| 146 C3.000     | B     | 4    | 80 x 55,5   | 1116 | 2               | 9,2         | 36      | 49      | 32 |     |
| 149 A1.000     | D     | 4    | 82,6 x 90   | 1929 | 2               | 21          | 48      | 65      | 45 |     |
| 149 B3.000     | D     | 4    | 82,6 x 79,2 | 1698 | 2               | 20,5        | 44      | 60      | 46 |     |
| 149 B4.000     | D     | 4    | 82,6 x 79,2 | 1697 | 2               | 20          | 42-45   | 57-61   | 46 |     |
| 149 B5.046     | D     | 4    | 82,6 x 90   | 1929 | 2               | 20          | 44      | 60      | 47 |     |
| 149 C1.000 KAT | AB    | 4    | 86,4 x 63,9 | 1498 | 2               | 9,2         | 49-55   | 67-75   | 73 |     |
| 149 C2.046     | B     | 4    | 84 x 71,5   | 1595 | 2               | 9,5         | 66      | 90      | 56 |     |
| 154 A1.000     | B     | 4    | 84 x 90     | 1995 | 2               | 8           | 66-74   | 90-101  | 57 |     |
| 154 C4.000     | B (A) | 4    | 84 x 90     | 1995 | 2               | 8           | 114-121 | 155-165 | 58 |     |
| 154 C6.000     | D (A) | 4    | 82,6 x 90   | 1929 | 2               | 18          | 66-68   | 90-92   | 47 |     |
| 154 D1.000     | D (A) | 4    | 82,6 x 90   | 1929 | 2               | 20          | 69      | 94      | 48 |     |
| 154 E1.000     | B     | 4    | 84 x 90     | 1995 | 4               | 10,3:1      | 93-101  | 126-137 | 59 |     |
| 156 A2.000     | B     | 4    | 70 x 64,9   | 999  | 2               | 9,5         | 31-37   | 42-50   | 9  |     |
| 156 A2.048     | B     | 4    | 70 x 64,9   | 999  | 2               | 9,2         | 32      | 44      | 10 |     |
| 156 A2.100     | B     | 4    | 70 x 64,9   | 999  | 2               | 9           | 32-33   | 44-45   | 11 |     |
| 156 A2.246     | B     | 4    | 70 x 64,9   | 999  | 2               | 9,5         | 33-40   | 45-54   | 12 |     |
| 156 A3.000     | B     | 4    | 70 x 64,9   | 999  | 2               | 9,8         | 37      | 50      | 12 |     |
| 156 A5.000     | D     | 4    | 76,1 x 71,5 | 1302 | 2               | 20          | 27      | 37      | 27 |     |
| 156 C.046      | B     | 4    | 70 x 72     | 1108 | 2               | 9,6         | 37-43   | 50-58   | 13 |     |
| 159 A2.000     | B     | 4    | 80,5 x 67,4 | 1372 | 2               | 9,2         | 51-57   | 69-78   | 35 |     |
| 159 A3.000     | B     | 4    | 86,4 x 67,4 | 1581 | 2               | 9,2         | 62-69   | 84-94   | 74 |     |
| 159 A3.046     | B     | 4    | 86,4 x 67,4 | 1581 | 2               | 9,2         | 56-65   | 76-88   | 75 |     |
| 159 A3.048     | B     | 4    | 86,4 x 67,4 | 1581 | 2               | 9,2         | 51-66   | 69-90   | 75 |     |
| 159 A4.000     | B     | 4    | 84 x 79,2   | 1756 | 2               | 9,5         | 74-81   | 101-110 | 60 |     |
| 159 A4.046     | B     | 4    | 84 x 79,2   | 1756 | 2               | 9,5         | 77      | 105     | 61 |     |
| 159 A5.046     | B     | 4    | 84 x 90     | 1995 | 2               | 9,5         | 80-85   | 109-116 | 62 |     |
| 159 A6.046     | B     | 4    | 84 x 90     | 1995 | 2               | 9,5         | 76-85   | 103-116 | 63 |     |
| 160 A1.046     | B     | 4    | 80,5 x 67,4 | 1372 | 2               | 9,2         | 49-52   | 67-71   | 36 |     |
| 160 A2.000     | B     | 4    | 86,4 x 67,4 | 1581 | 2               | 9,2         | 58-62   | 79-84   | 76 |     |
| 160 A3.000     | B     | 4    | 70 x 72     | 1108 | 2               | 9,6         | 41-43   | 56-58   | 14 |     |
| 160 A5.000     | B     | 4    | 84 x 79,2   | 1756 | 4               | 9,9         | 100     | 136     | 64 |     |
| 160 A6.000     | D (A) | 4    | 82,6 x 90   | 1929 | 2               | 19,2        | 66-68   | 90-92   | 49 |     |
| 160 A6.046     | D (A) | 4    | 82,6 x 90   | 1929 | 2               | 19,2        | 66-69   | 90-94   | 49 |     |
| 160 A7.000     | D     | 4    | 82,6 x 90   | 1929 | 2               | 21          | 48      | 65      | 50 |     |
| 160 B6.046     | D (A) | 4    | 82,6 x 90   | 1929 | 2               | 19,2:1      | 59      | 82      | 49 |     |
| 160 D1.000     | D (A) | 4    | 82,6 x 90   | 1929 | 2               | 19,2:1      | 65-66   | 88-90   | 51 |     |
| 170 A.046      | B     | 2    | 80 x 70     | 704  | 2               | 9:1         | 22      | 30      | 29 |     |
| 170 A1.000     | B     | 4    | 65 x 68     | 903  | 2               | 8,8         | 30      | 41      | 2  |     |
| 170 A1.046     | B     | 4    | 65 x 68     | 903  | 2               | 8,8         | 30      | 41      | 7  |     |
| 175 A1.000     | B (A) | 4    | 84 x 90     | 1995 | 4               | 8           | 140     | 190     | 59 |     |
| 175 A3.000     | B (A) | 5    | 82 x 75,7   | 1998 | 4               | 8,5         | 162     | 220     | 38 |     |
| 176 A3.000     | D (A) | 4    | 82,6 x 79,2 | 1698 | 2               | 20,3        | 51-53   | 69-72   | 52 |     |
| 176 A5.000     | D (A) | 4    | 82,6 x 79,2 | 1698 | 2               | 19,1        | 52-59   | 71-80   | 53 |     |
| 176 A6.000     | B     | 4    | 70 x 72     | 1108 | 2               | 9,6         | 40      | 54      | 15 |     |
| 176 A7.000     | B     | 4    | 70,8 x 78,9 | 1242 | 2               | 9,6         | 43-44   | 58-60   | 19 |     |

|                   |        |   | Cyl. | mm          | cm <sup>3</sup> |   | Comp. Ratio | kW      | PS      | Pos |
|-------------------|--------|---|------|-------------|-----------------|---|-------------|---------|---------|-----|
|                   |        |   |      |             |                 |   |             |         |         |     |
| 176 A8.000        | B      | 4 | 4    | 70,8 x 78,9 | 1242            | 2 | 9,8         | 54      | 73      | 20  |
| 176 A9.000        | B      | 4 | 4    | 86,4 x 67,4 | 1581            | 2 | 9,5         | 65      | 88      | 77  |
| 176 B1.000        | B      | 4 | 4    | 70,8 x 78,9 | 1242            | 2 | 10,2        | 44      | 60      | 21  |
| 176 B2.000        | B      | 4 | 4    | 70 x 72     | 1108            | 2 | 9,6         | 40      | 54      | 16  |
| 176 B3.000        | D      | 4 | 4    | 82,6 x 79,2 | 1698            | 2 | 20,5        | 42      | 57      | 54  |
| 176 B4.000        | B      | 4 | 4    | 70,8 x 78,9 | 1242            | 2 | 9,8         | 44      | 60      | 22  |
| 176 B7.000        | D (A)  | 4 | 4    | 82,6 x 79,2 | 1698            | 2 | 19,1        | 46-47   | 63-64   | 52  |
| 176 B9.000        | B      | 4 | 4    | 70,8 x 78,9 | 1242            | 4 | 10,2        | 63      | 86      | 23  |
| 178 B9.033        | B      | 4 | 4    | 70 x 72     | 1108            | 2 | 9,6         | 40      | 54      | 17  |
| 178 C7.098        | B      | 4 | 4    | 86,4 x 67,4 | 1581            | 4 | 10,5:1      | 68-76   | 92-103  | 78  |
| 178 C8.011        | B      | 4 | 4    | 86,4 x 67,4 | 1581            | 2 |             | 60-68   | 82-92   | 72  |
| 178 D2.011        | B      | 4 | 4    | 86,4 x 67,4 | 1581            | 4 | 10,5        | 60-78   | 82-106  | 78  |
| 178 D9.011        | B      | 4 | 4    | 70 x 64,9   | 999             | 2 | 10,8        | 40-52   | 54-71   | 18  |
| 178 E2.000        | B      | 4 | 4    | 70,8 x 78,9 | 1242            | 2 | 9,8         | 50-54   | 68-73   | 24  |
| 182 A1.000        | B      | 5 | 5    | 82 x 75,7   | 1998            | 4 | 10          | 108-113 | 147-154 | 39  |
| 182 A3.000        | B      | 4 | 4    | 82 x 64,8   | 1370            | 3 | 9,8         | 59      | 80      | 40  |
| 182 A4.000        | B      | 4 | 4    | 86,4 x 67,4 | 1581            | 4 | 10,5        | 76-85   | 103-116 | 79  |
| 182 B2.000        | B      | 4 | 4    | 70,8 x 78,9 | 1242            | 4 | 10,2:1      | 60-64   | 82-87   | 25  |
| 182 B3.000        | B      | 5 | 5    | 82 x 75,7   | 1998            | 4 | 10          | 113     | 154     | 41  |
| 182 B7.000        | B      | 5 | 5    | 82 x 75,7   | 1998            | 4 | 10,7        | 113     | 154     | 42  |
| 183 A1.000        | B      | 4 | 4    | 82 x 82,7   | 1747            | 4 | 10,3        | 92-97   | 125-132 | 43  |
| 185 A2.000        | D (A)  | 5 | 5    | 82 x 90,4   | 2387            | 2 | 20,7        | 91      | 125     | 44  |
| 185 A3.000 Euro 3 | BG     | 4 | 4    | 86,4 x 67,4 | 1581            | 4 | 10,1        | 68-76   | 92-103  | 80  |
| 8144.97 2400      | D (LA) | 4 | 4    | 93 x 92     | 2499            | 2 | 21          | 83-87   | 113-118 | 84  |
| 8144.97           | D (A)  | 4 | 4    | 93 x 92     | 2499            | 2 | 22,5:1      | 85      | 115     | 82  |
| 8144.97 S         | D (A)  | 4 | 4    | 93 x 92     | 2500            | 2 | 21          | 77      | 105     | 83  |
| 8144.97 Y         | D (A)  | 4 | 4    | 93 x 92     | 2500            | 2 | 22,5        | 85      | 115     | 82  |
| 834 B.000         | B      | 4 | 4    | 84 x 90     | 1995            | 2 | 9,7         | 88      | 120     | 65  |
| 834 G.000         | B      | 6 | 6    | 88 x 68,3   | 2492            | 2 | 10:1        | 119     | 162     | 81  |
| 835 C1.000        | B      | 4 | 4    | 86,4 x 67,4 | 1581            | 2 | 9,2         | 55-57   | 75-78   | 75  |
| 835 C2.000        | B      | 4 | 4    | 84 x 79,2   | 1756            | 2 | 9,5         | 76      | 103     | 66  |
| 835 C4.000        | B      | 4 | 4    | 84 x 79,2   | 1756            | 2 | 9,5:1       | 66      | 90      | 66  |
| 836 A3.000        | B      | 4 | 4    | 84 x 90     | 1995            | 4 | 10,5        | 102     | 139     | 67  |
| 836 A4.000        | B      | 4 | 4    | 80,5 x 67,4 | 1372            | 2 | 9,2         | 51      | 69      | 37  |
| 836 A5.000        | B      | 4 | 4    | 84 x 79,2   | 1756            | 2 | 9,5:1       | 71-74   | 97-101  | 66  |
| DHX (XUD9TF/L)    | D (LA) | 4 | 4    | 83 x 88     | 1905            | 2 | 21,8        | 66-68   | 90-92   | 55  |
| P8C               | D (A)  | 4 | 4    | 85 x 92     | 2088            | 3 | 21,5        | 80      | 109     | 68  |
| RFV               | B      | 4 | 4    | 86 x 86     | 1998            | 4 | 10,4        | 97-100  | 132-136 | 70  |

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|                                    |                   |              |    | Pos |  |                   |             |    | Pos |
|------------------------------------|-------------------|--------------|----|-----|--|-------------------|-------------|----|-----|
|                                    |                   |              |    |     |  |                   |             |    |     |
| <b>126 (126_)</b>                  |                   |              |    |     | <b>FIORINO MPV (146_)</b>                        |                   |             |    |     |
| 650                                | 07.1981 → 09.2000 | 126 A1.048   | B  | 28  | 1.5 (149A9)                                      | 01.1988 → 10.1992 | 149 C1.000  | AB | 73  |
| 700                                | 09.1987 → 06.1996 | 126 A2.000   | B  | 29  | 1.7 (146CI)                                      | 01.1988 → 10.1992 | 146 B2.000  | D  | 45  |
| 700                                | 09.1987 → 06.1996 | 126 A2.048   | B  | 29  | <b>FIORINO Pick up (146_)</b>                    |                   |             |    |     |
| <b>127 (127_)</b>                  |                   |              |    |     | 1.5 MPI (2553844, 2553845, 2553944)              |                   |             |    |     |
| 1.3 D                              | 01.1986 → 05.1996 | 127 A5.000   | D  | 27  | 1.5 Álcool (2553190, 2553290, 2553291)           | 01.1989 → 12.1993 | 146 A3.011  | AB | 72  |
| <b>128 Saloon</b>                  |                   |              |    |     | 1.7 D  |                   |             |    |     |
| 1.3                                | 03.1983 → 09.1991 | 128 A1.000   | B  | 69  | 1.7 D  | 05.1988 → 12.1991 | 149 B3.000  | D  | 46  |
| <b>147</b>                         |                   |              |    |     | 1.7 D  |                   |             |    |     |
| 1.0                                | 10.1976 → 12.1995 | 127 A.000    | B  | 26  | <b>MAREA (185_)</b>                              |                   |             |    |     |
| 1.1                                | 10.1984 → 11.1992 | 128 A 064    | B  | 30  | 1.6  | 01.2000 → 08.2000 | 185 A3.000  | BG | 80  |
| 1.3 D                              | 10.1980 → 10.1995 | 127 A5.000   | D  | 27  | 1.6 16V  | 04.1997 → 02.1999 | 185 A3.000  | BG | 80  |
| <b>147 Panorama</b>                |                   |              |    |     | 2.0 150 20V                                      |                   |             |    |     |
| 1.0                                | 04.1980 → 12.1995 | 127 A.000    | B  | 26  | 2.0 155 20V                                      | 04.1999 → 01.2001 | 182 A1.000  | B  | 39  |
| <b>BRAVA (182_)</b>                |                   |              |    |     | 2.4 TD 125                                       |                   |             |    |     |
| 1.4 12 V (182.BA)                  | 10.1995 → 08.1998 | 182 A3.000   | B  | 40  | <b>MAREA Weekend (185_)</b>                      |                   |             |    |     |
| 1.6 16V (182.BB)                   | 08.1999 → 03.2000 | 182 A4.000   | B  | 79  | 2.0 150 20V                                      | 09.1996 → 04.1999 | 182 A1.000  | B  | 39  |
| <b>BRAVO I (182_)</b>              |                   |              |    |     | 2.4 TD 125                                       |                   |             |    |     |
| 1.2 16V 80                         | 12.1998 → 10.2000 | 182 B2.000   | B  | 25  | <b>MARENGO</b>                                   |                   |             |    |     |
| 2.0 HGT 20V (182.AD)               | 10.1995 → 07.1998 | 182 A1.000   | B  | 39  | 1.9 D  | 01.1986 → 07.1989 | 149 A1.000  | D  | 45  |
| <b>CINQUECENTO (170_)</b>          |                   |              |    |     | 1.9 D  |                   |             |    |     |
| 0.7 i (170AD)                      | 07.1994 → 01.1998 | 170 A.046    | B  | 29  | <b>PALIO (178 BX7DX)</b>                         |                   |             |    |     |
| 0.9 (170AB)                        | 07.1991 → 12.1993 | 170 A1.000   | B  | 2   | 1.1i   | 03.1998 → 09.1998 | 178 B9.033  | B  | 17  |
| 0.9 i.e. (170AC)                   | 07.1991 → 09.1994 | 170 A1.046   | B  | 7   | <b>PALIO (178_)</b>                              |                   |             |    |     |
| 0.9 i.e. S (170AF, 170CF)          | 07.1991 → 07.1999 | 1170 A1.000  | B  | 2   | 1.2  | 06.1999 → 10.2000 | 178 E2.000  | B  | 24  |
| 0.9 i.e. S (170AF, 170CF)          | 07.1991 → 07.1999 | 1170 A1.046  | B  | 3   | 1.6  | 08.1997 → 09.1999 | 178 D2.011  | B  | 78  |
| 1.1 Sporting (170AH)               | 10.1994 → 01.1998 | 176 B2.000   | B  | 16  | 1.6 16V  | 07.1997 → 10.2000 | 178 C7.098  | B  | 78  |
| <b>COUPE (175_)</b>                |                   |              |    |     | 1.6 16V  |                   |             |    |     |
| 1.8 16V                            | 03.1996 → 08.2000 | 183 A1.000   | B  | 43  | <b>PALIO Weekend (178_ , 173_ , 373_ , 374_)</b> |                   |             |    |     |
| 2.0 16V                            | 11.1993 → 08.1996 | 836 A3.000   | B  | 67  | 1.6 (1788351, 1788441, 1788851)                  | 08.1998 → 09.2000 | 178 C8.011  | B  | 72  |
| 2.0 16V Turbo                      | 11.1993 → 08.1996 | 175 A1.000   | B  | 59  | <b>PANDA (141_)</b>                              |                   |             |    |     |
| 2.0 20V                            | 05.1998 → 08.2000 | 182 B3.000   | B  | 41  | 1000   | 01.1985 → 12.1992 | 156 A3.000  | B  | 12  |
| 2.0 20V (175AXC1A)                 | 08.1996 → 09.1998 | 182 A1.000   | B  | 39  | 1000   | 01.1986 → 04.1992 | 156 A2.100  | B  | 11  |
| 2.0 20V Turbo                      | 08.1996 → 08.2000 | 175 A3.000   | B  | 38  | 1000 4x4   | 01.1986 → 12.1992 | 156 A3.000  | B  | 12  |
| <b>CROMA (154_)</b>                |                   |              |    |     | 1000 4x4   |                   |             |    |     |
| 1900 Turbo D i.d.                  | 11.1992 → 12.1996 | 154 D1.000   | D  | 48  | 1000 4x4   | 05.1986 → 12.1994 | 141 C2.000  | B  | 8   |
| 1900 Turbo D i.d. (154.LL, 154.PL) | 05.1989 → 10.1992 | 154 C6.000   | D  | 47  | 1000 4x4   | 05.1986 → 12.1994 | 156 A2.246  | B  | 12  |
| 2000 16V                           | 08.1992 → 08.1996 | 154 E1.000   | B  | 59  | 1000 i.e. Cat                                    | 10.1987 → 08.1998 | 141 C2.000  | B  | 8   |
| 2000 CHT                           | 01.1991 → 09.1992 | 154 A1.000   | B  | 57  | 1000 i.e. Cat                                    | 10.1987 → 08.1998 | 156 A2.246  | B  | 12  |
| 2000 i.e. (154.AD)                 | 03.1987 → 09.1992 | 834 B.000    | B  | 65  | 1100   | 03.1992 → 12.1999 | 156 C.046   | B  | 13  |
| 2500 TD (154.LL, 154.PL)           | 05.1989 → 08.1996 | 8144.97      | D  | 82  | 1300 D   | 04.1986 → 12.1992 | 156 A5.000  | D  | 27  |
| 2500 TD (154.LL, 154.PL)           | 05.1989 → 08.1996 | 8144.97 Y    | D  | 82  | 900  | 10.1980 → 06.1994 | 100 GL3.000 | B  | 1   |
| 2500 TD (154.LL, 154.PL)           | 05.1989 → 08.1996 | 8144.97.2400 | D  | 84  | 900  | 10.1980 → 06.1994 | 146 A.000   | B  | 4   |
| 2500 TDE                           | 12.1991 → 08.1996 | 8144.97 S    | D  | 83  | 900  | 04.1992 → 12.1996 | 1170 A1.046 | B  | 3   |
| 2500 V6                            | 06.1993 → 08.1996 | 834 G.000    | B  | 81  | <b>PREMIO</b>                                    |                   |             |    |     |
| <b>DUNA (146_)</b>                 |                   |              |    |     | 1.6  |                   |             |    |     |
| 1.7 DS                             | 01.1987 → 12.1991 | 149 B3.000   | D  | 46  | <b>PUNTO (176_)</b>                              |                   |             |    |     |
| <b>DUNA Saloon</b>                 |                   |              |    |     | 1.2 16V  |                   |             |    |     |
| 0.9                                | 07.1991 → 10.1995 | 146 A.048    | B  | 5   | 1.6  | 01.1994 → 04.1997 | 176 B9.000  | B  | 23  |
| 1.1                                | 07.1991 → 07.1996 | 146 A4.048   | B  | 31  | 1.7 D  | 04.1996 → 09.1997 | 176 A9.000  | B  | 77  |
| 1.6                                | 02.1996 → 09.2000 | 159 A3.000   | B  | 74  | 1.7 TD   | 01.1994 → 09.1999 | 176 B3.000  | D  | 54  |
| <b>DUNA Weekend (146_)</b>         |                   |              |    |     | 1.7 TD   |                   |             |    |     |
| 1.7 DS                             | 01.1987 → 12.1991 | 146 B2.000   | D  | 45  | 1.7 TD (176AT)                                   | 09.1996 → 09.1999 | 176 A5.000  | D  | 53  |
| 1.7 DS                             | 01.1987 → 12.1991 | 149 B3.000   | D  | 46  | 55 1.1   | 09.1993 → 09.1999 | 176 B7.000  | D  | 52  |
| <b>ELBA (146_)</b>                 |                   |              |    |     | 55 1.1   |                   |             |    |     |
| 1.5                                | 04.1986 → 10.1992 | 149 C1.000   | AB | 73  | 60 1.2   | 01.1994 → 09.1999 | 176 A7.000  | B  | 19  |
| 1.5                                | 01.1992 → 12.1996 | 149 C1.000   | AB | 73  | 60 1.2 (176AP, 176AR, 176AQ, 176BB)              | 09.1993 → 09.1999 | 176 B1.000  | B  | 21  |
| 1.5                                | 01.1992 → 12.1996 | 149 C1.000   | AB | 73  | 60 1.2 (176AP, 176AR, 176AQ, 176BB)              | 09.1993 → 09.1999 | 176 B4.000  | B  | 22  |
| 1.5 Álcool                         | 10.1985 → 09.1993 | 146 A3.011   | AB | 72  | 75 1.2   | 10.1993 → 09.1999 | 176 A8.000  | B  | 20  |
| 1.6                                | 02.1990 → 04.1993 | 159 A3.000   | B  | 74  | <b>PUNTO Convertible (176_)</b>                  |                   |             |    |     |
| 1.7 D                              | 04.1989 → 12.1996 | 146 B2.000   | D  | 45  | 60 1.2   | 04.1994 → 06.2000 | 176 A7.000  | B  | 19  |
| 1.7 D                              | 04.1991 → 10.1997 | 146 B2.000   | D  | 45  | 60 1.2 (176AR, 176BR)                            | 05.1995 → 06.2000 | 176 B1.000  | B  | 21  |
|                                    |                   |              |    |     | 60 1.2 (176AR, 176BR)                            | 05.1995 → 06.2000 | 176 B4.000  | B  | 22  |
|                                    |                   |              |    |     | 85 16V 1.2                                       | 04.1997 → 06.2000 | 176 B9.000  | B  | 23  |
|                                    |                   |              |    |     | 90 1.6   | 04.1994 → 04.1997 | 176 A9.000  | B  | 77  |

|   |                   |            | Pos |  |                   |                | Pos          |
|---|-------------------|------------|-----|--|-------------------|----------------|--------------|
| <b>REGATA (138 )</b>                    |                   |            |     | 1.6 i.e. (160.A1, 160.EC, 10.1992 → 04.1995 835 C1.000 B <b>75</b> |                   |                |              |
| 1.6 Tipo 1.6                            | 02.1983 → 04.1995 | 159 A3.000 | B   | 160.EB)  |                   |                |              |
| <b>SIENA (178 , 172 )</b>               |                   |            |     | 1.6 i.e. (160.AF) 07.1990 → 01.1993 159 A3.046 B <b>75</b>         |                   |                |              |
| 1.0                                     | 01.1999 → 08.2000 | 178 D9.011 | B   | 1.7 D (160.AG)   | 01.1988 → 10.1994 | 149 B4.000     | D <b>46</b>  |
| <b>TEMPRA (159 )</b>                    |                   |            |     | 1.7 D (160.AG) 01.1988 → 10.1995 149 B4.000 D <b>46</b>            |                   |                |              |
| 1.4 i.e. (159.AA)                       | 03.1991 → 04.1993 | 159 A2.000 | B   | 1.8 i.e  | 03.1993 → 04.1995 | 836 A5.000     | B <b>66</b>  |
| 1.4 i.e. (159.AC, 159.AX)               | 04.1990 → 08.1996 | 159 A2.000 | B   | 1.8 i.e.   | 10.1990 → 06.1993 | 159 A4.000     | B <b>60</b>  |
| 1.4 i.e. (159.AC, 159.AX)               | 04.1990 → 08.1996 | 160 A1.046 | B   | 1.8 i.e.   | 09.1993 → 04.1995 | 835 C4.000     | B <b>66</b>  |
| 1.4 i.e. (159.AC, 159.AX)               | 04.1990 → 08.1996 | 836 A4.000 | B   | 1.8 i.e. (160.AY)  | 10.1990 → 06.1993 | 159 A4.046     | B <b>61</b>  |
| 1.6 (159.AD)                            | 03.1990 → 04.1994 | 159 A3.000 | B   | 1.8 i.e. (160.EQ, 160.AM)  | 10.1994 → 10.1995 | 159 A4.000     | B <b>60</b>  |
| 1.6 (159.AS, 159.AT)                    | 04.1990 → 07.1996 | 159 A3.048 | B   | 1.8 i.e. (160.EQ, 160.AM)  | 10.1994 → 10.1995 | 836 A5.000     | B <b>66</b>  |
| 1.6 i.e. (159.AE)                       | 06.1990 → 07.1992 | 159 A3.046 | B   | 1.8 i.e. (160.EQ, 160.AM)  | 10.1994 → 10.1995 | 836 A5.000     | B <b>66</b>  |
| 1.6 i.e. (159.AS, 159.AT)               | 06.1992 → 08.1996 | 159 A3.048 | B   | 1.8 i.e.16V Sport  | 11.1989 → 06.1992 | 160 A5.000     | B <b>64</b>  |
| 1.6 i.e. (159.AS, 159.AT)               | 06.1992 → 08.1996 | 835 C1.000 | B   | 1.9 D  | 07.1991 → 08.1995 | 149 A1.000     | D <b>45</b>  |
| 1.8 i.e. (159.AN)                       | 03.1990 → 08.1996 | 159 A4.000 | B   | 1.9 D  | 07.1991 → 08.1995 | 149 A7.000     | D <b>50</b>  |
| 1.8 i.e. (159.AV)                       | 09.1993 → 08.1996 | 835 C2.000 | B   | 1.9 TD (160.AW)  | 03.1992 → 06.1993 | 160 B6.046     | D <b>49</b>  |
| 1.8 i.e. (159.AZ)                       | 09.1993 → 08.1996 | 835 C4.000 | B   | 1.9 TD (160.EL, 160.GL, 160.AQ, 160.EI, 160.AR)                    | 09.1990 → 04.1995 | 160 A6.000     | D <b>49</b>  |
| 1.8 i.e. (159.BY)                       | 10.1994 → 08.1996 | 836 A5.000 | B   | 1.9 TD (160.EL, 160.GL, 160.AQ, 160.EI, 160.AR)                    | 09.1990 → 04.1995 | 160 A6.046     | D <b>49</b>  |
| 1.9 D (159.AG)                          | 07.1991 → 08.1996 | 149 A1.000 | D   | 1.9 TD (160.EL, 160.GL, 160.AQ, 160.EI, 160.AR)                    | 09.1990 → 04.1995 | 160 D1.000     | D <b>51</b>  |
| 1.9 D (159.AG)                          | 07.1991 → 08.1996 | 160 A7.000 | D   | 1.9 TD (160.EL, 160.GL, 160.AQ, 160.EI, 160.AR)                    | 04.1990 → 10.1992 | 160 A6.046     | D <b>49</b>  |
| 1.9 TD (159.AQ)                         | 07.1992 → 08.1996 | 160 B6.046 | D   | 2.0  | 10.1990 → 10.1992 | 159 A5.046     | B <b>62</b>  |
| 1.9 TD (159.CU, 159.AU, 159.AI, 159.BI) | 05.1990 → 08.1996 | 160 A6.000 | D   | 2.0  | 10.1990 → 10.1992 | 159 A6.046     | B <b>63</b>  |
| 1.9 TD (159.CU, 159.AU, 159.AI, 159.BI) | 05.1990 → 08.1996 | 160 D1.000 | D   | 2.0 i.e. (160.AJ, 1607571)   | 06.1990 → 03.1992 | 159 A5.046     | B <b>62</b>  |
| 2.0                                     | 04.1990 → 06.1993 | 159 A6.046 | B   | 2.0 i.e. (160.AT, 160.AJ)  | 03.1990 → 04.1995 | 159 A6.046     | B <b>63</b>  |
| 2.0                                     | 05.1994 → 12.1998 | 159 A6.046 | B   | 2.0 i.e. 16V Sport (160.EF)  | 03.1993 → 04.1995 | 836 A3.000     | B <b>67</b>  |
| 2.0                                     | 05.1994 → 12.1998 | 159 A6.046 | B   | <b>ULYSSE (220 )</b>   |                   |                |              |
| 2.0 16V                                 | 09.1993 → 12.1998 | 154 E1.000 | B   | 1.9 TD   | 05.1997 → 12.1999 | DHX (XUD9TF/L) | D <b>55</b>  |
| 2.0 Turbo                               | 11.1994 → 05.1998 | 154 C4.000 | B   | 2.0 16V  | 07.1998 → 09.2000 | RFV            | B <b>70</b>  |
| 2.0 i.e. (159.AP)                       | 10.1990 → 09.1996 | 159 A6.046 | B   | 2.1 TD   | 03.1996 → 10.1999 | P8C            | D <b>68</b>  |
| <b>TEMPRA S.W. (159 )</b>               |                   |            |     | <b>UNO (146 )</b>  |                   |                |              |
| 1.4 i.e. (159.AC)                       | 03.1991 → 04.1993 | 159 A2.000 | B   | 1.0 (146E)   | 06.1989 → 02.1992 | 156 A2.000     | B <b>9</b>   |
| 1.4 i.e. (159.AC, 159.AX)               | 10.1992 → 08.1996 | 159 A2.000 | B   | 1.0 iE   | 05.1998 → 08.2000 | 156 A2.246     | B <b>12</b>  |
| 1.4 i.e. (159.AC, 159.AX)               | 10.1992 → 08.1996 | 160 A1.046 | B   | 1.3 Super Diesel   | 06.1983 → 03.1992 | 127 A5.000     | D <b>27</b>  |
| 1.4 i.e. (159.AC, 159.AX)               | 10.1992 → 08.1996 | 836 A4.000 | B   | 1.3 Super Diesel   | 06.1983 → 03.1992 | 146 B1.000     | D <b>27</b>  |
| 1.6                                     | 12.1990 → 04.1993 | 159 A3.000 | B   | 1.3 Turbo i.e.   | 09.1989 → 03.1991 | 146 A2.246     | B <b>33</b>  |
| 1.6 i.e. (159.AE)                       | 10.1990 → 08.1993 | 159 A3.046 | B   | 1.4 Turbo i.e.   | 09.1989 → 09.1993 | 146 A8.046     | B <b>33</b>  |
| 1.6 i.e. (159.AE)                       | 09.1993 → 08.1996 | 835 C1.000 | B   | 1.4 Turbo i.e.   | 12.1989 → 12.1996 | 146 A8.000     | B <b>33</b>  |
| 1.6 i.e. (159.AS, 159.AT)               | 10.1992 → 08.1996 | 159 A3.048 | B   | 1.5 SPI  | 03.1992 → 01.1996 | 149 C1.000     | AB <b>73</b> |
| 1.6 i.e. (159.AS, 159.AT)               | 10.1992 → 08.1996 | 835 C1.000 | B   | 1.5 Álcool   | 10.1993 → 01.1996 | 149 C1.000     | AB <b>73</b> |
| 1.8 i.e. (159.AM)                       | 03.1990 → 08.1996 | 159 A4.000 | B   | 1.7 D  | 11.1994 → 08.2000 | 146 B2.000     | D <b>45</b>  |
| 1.8 i.e. (159.AV)                       | 09.1993 → 08.1996 | 835 C2.000 | B   | 1.9 D  | 09.1989 → 03.1994 | 149 B5.046     | D <b>47</b>  |
| 1.8 i.e. (159.AZ)                       | 09.1993 → 08.1996 | 835 C4.000 | B   | 45 0.9   | 03.1983 → 09.1992 | 146 A.000      | B <b>4</b>   |
| 1.8 i.e. (159.BY)                       | 10.1994 → 08.1996 | 836 A5.000 | B   | 45 0.9   | 03.1983 → 09.1992 | 146 A1.000     | B <b>6</b>   |
| 1.9 D (159.AG)                          | 07.1991 → 08.1996 | 149 A1.000 | D   | 45 1.0 (146A.ED)   | 06.1986 → 12.1993 | 156 A2.048     | B <b>10</b>  |
| 1.9 D (159.AG)                          | 07.1991 → 08.1996 | 160 A7.000 | D   | 45 1.0 (146A.ED)   | 06.1986 → 12.1993 | 156 A2.100     | B <b>11</b>  |
| 1.9 TD (159.AI, 159.BI, 159.CU, 159.AU) | 07.1991 → 02.1995 | 160 A6.000 | D   | 45 i.e. 1.0 (146E, 146A)   | 10.1984 → 10.1995 | 156 A2.000     | B <b>9</b>   |
| 1.9 TD (159.AQ)                         | 03.1992 → 06.1993 | 160 B6.046 | D   | 45 i.e. 1.0 (146E, 146A)   | 10.1984 → 10.1995 | 156 A2.246     | B <b>12</b>  |
| 2.0                                     | 04.1991 → 06.1993 | 159 A6.046 | B   | 50 1.1   | 01.1990 → 12.1993 | 156 C.046      | B <b>13</b>  |
| 2.0                                     | 03.1995 → 12.1996 | 159 A6.046 | B   | 50 i.e. 1.1  | 06.1992 → 12.1993 | 146 C3.000     | B <b>32</b>  |
| 2.0 i.e. (159.AP)                       | 01.1991 → 03.1995 | 159 A6.046 | B   | 60 1.1   | 04.1989 → 12.1992 | 160 A3.000     | B <b>14</b>  |
| 2.0 i.e. 4x4 (159.AP)                   | 03.1992 → 03.1995 | 159 A6.046 | B   | 60 Diesel 1.7 (146E)   | 09.1989 → 12.1993 | 146 B2.000     | D <b>45</b>  |
| <b>TIPO (160 )</b>                      |                   |            |     | 70 i.e. 1.4 09.1989 → 12.1993 146 C1.000 B <b>34</b>               |                   |                |              |
| 1.1 (160.AA)                            | 01.1988 → 10.1991 | 160 A3.000 | B   | 75 i.e. 1.5 10.1985 → 12.1993 138 C2.048 B <b>71</b>               |                   |                |              |
| 1.1i                                    | 10.1994 → 10.1995 | 156 C.046  | B   | 75 i.e. 1.5 10.1985 → 12.1993 149 C1.000 AB <b>73</b>              |                   |                |              |
| 1.4 i.e.                                | 05.1989 → 04.1995 | 159 A2.000 | B   |  |                   |                |              |
| 1.4 i.e. (160.AP, 160.AD, 160.EA)       | 05.1989 → 04.1995 | 160 A1.046 | B   |  |                   |                |              |
| 1.6                                     | 03.1988 → 10.1992 | 160 A2.000 | B   |  |                   |                |              |
| 1.6 (160.AE)                            | 01.1988 → 10.1991 | 160 A2.000 | B   |  |                   |                |              |
| 1.6 (160.AZ)                            | 12.1995 → 12.1996 | 159 A3.000 | B   |  |                   |                |              |
| 1.6 SX DGT                              | 05.1989 → 10.1995 | 159 A3.000 | B   |  |                   |                |              |
| 1.6 i.e.                                | 02.1988 → 05.1991 | 149 C2.046 | B   |  |                   |                |              |
| 1.6 i.e. (160.A1, 160.EC, 160.EB)       | 10.1992 → 04.1995 | 159 A3.048 | B   |  |                   |                |              |

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|          |   |  |   |   |   |                     |    |          |          |  |   |
|----------|---|--|---|---|---|---------------------|----|----------|----------|--|---|
| <b>1</b> |   | <b>65</b>  |   |   |   |                     |    |          |          |  |   |
|          | <b>100 GL3.000</b>                      |  | 10.1980 → 06.1994   | B | 4 | 903 cm <sup>3</sup> | 2V | 33 kW    | 45 PS    |  | 9 - 68                                    |
|          | <b>PANDA (141_)</b>                     |  |   |   |   |                     |    |          |          |  |   |
|          | <b>80 00056 1 1 000</b>                 |  | Ø65; 17.00; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 3.947] |   |   |                     |    |          |          |  |   |
|          | <b>RK-7</b>                             | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |   |                     |    |          |          |  | <b>81-1755</b> IN/EX; 13/ x 7 x 42.2 G1   |
|          | <b>7.21440.51.0</b>                     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |   |                     |    |          |          |  |   |
|          | <b>7.02700.92.0</b>                     | fuel pump; in-tank; electrical   |   |   |   |                     |    |          |          |  |   |
|          | <b>7.21753.50.0</b>                     | fuel pump; mechanical  |   |   |   |                     |    |          |          |  |   |
|          | <b>7.02604.01.0</b>                     | lambda sensor; universal probe; not heated   |   |   |   |                     |    |          |          |  |   |
| <b>2</b> |   | <b>65</b>  |   |   |   |                     |    |          |          |  |   |
|          | <b>1170 A1.000</b>                      |  | 07.1991 → 07.1999   | B | 4 | 899 cm <sup>3</sup> | 2V | 29-30 kW | 40-41 PS |  | 8,8:1 - 67.7                              |
|          | <b>170 A1.000</b>                       |  | 07.1991 → 12.1993   | B | 4 | 903 cm <sup>3</sup> | 2V | 30 kW    | 41 PS    |  | 8,8 - 68                                  |
|          | <b>CINQUECENTO (170_)</b>               |  |   |   |   |                     |    |          |          |  |   |
|          | <b>80 00056 1 1 000</b>                 |  | Ø65; 17.00; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 3.947] |   |   |                     |    |          |          |  |   |
|          | <b>81-1755</b>                          | IN/EX; 13/ x 7 x 42.2 G1   |   |   |   |                     |    |          |          |  |   |
|          | <b>7.02700.92.0</b>                     | fuel pump; in-tank; electrical   |   |   |   |                     |    |          |          |  |   |
|          | <b>7.18222.22.0</b>                     | intake manifold pressure sensor; electrical  |   |   |   |                     |    |          |          |  |   |
| <b>3</b> |   | <b>65</b>  |   |   |   |                     |    |          |          |  |   |
|          | <b>1170 A1.046</b>                      |  | 07.1991 → 07.1999   | B | 4 | 899 cm <sup>3</sup> | 2V | 29 kW    | 39 PS    |  | 8,8 - 67.7                                |
|          | <b>CINQUECENTO (170_), PANDA (141_)</b> |  |   |   |   |                     |    |          |          |  |   |
|          | <b>80 00056 1 1 000</b>                 |  | Ø65; 17.00; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 3.947] |   |   |                     |    |          |          |  |   |
|          | <b>81-1755</b>                          | IN/EX; 13/ x 7 x 42.2 G1   |   |   |   |                     |    |          |          |  |   |
|          | <b>7.21440.51.0</b>                     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |   |                     |    |          |          |  |   |
|          | <b>7.02700.92.0</b>                     | fuel pump; in-tank; electrical   |   |   |   |                     |    |          |          |  |   |
|          | <b>7.18222.22.0</b>                     | intake manifold pressure sensor; electrical  |   |   |   |                     |    |          |          |  |   |
|          | <b>7.02604.59.0</b>                     | lambda sensor; control sensor; heated  |   |   |   |                     |    |          |          |  |   |
|          | <b>50 007 616</b>                       | hydraulic; Outer Ø: 12; length: 27   |   |   |   |                     |    |          |          |  |   |
| <b>4</b> |   | <b>65</b>  |   |   |   |                     |    |          |          |  |   |
|          | <b>146 A.000</b>                        |  | 10.1980 → 06.1994   | B | 4 | 903 cm <sup>3</sup> | 2V | 33 kW    | 45 PS    |  | 9 - 68                                    |
|          | <b>PANDA (141_), UNO (146_)</b>         |  |   |   |   |                     |    |          |          |  |   |
|          | <b>80 00056 1 1 000</b>                 |  | Ø65; 17.00; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 3.947] |   |   |                     |    |          |          |  |   |
|          | <b>RK-7</b>                             | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |   |                     |    |          |          |  | <b>81-1763</b> IN; 14.15/ x 8 x 42 G1     |
|          | <b>RK-8</b>                             | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |   |                     |    |          |          |  | <b>81-1762</b> IN; 14.1/ x 8 x 42 G1      |
|          |   |  |   |   |   |                     |    |          |          |  | <b>81-1755</b> IN/EX; 13/ x 7 x 42.2 G1   |
|          |   |  |   |   |   |                     |    |          |          |  | <b>81-17110</b> IN/EX; 14.07/ x 8 x 46 G1 |
|          | <b>7.21440.51.0</b>                     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |   |                     |    |          |          |  |   |
|          | <b>7.02700.92.0</b>                     | fuel pump; in-tank; electrical   |   |   |   |                     |    |          |          |  |   |
|          | <b>7.21753.50.0</b>                     | fuel pump; mechanical  |   |   |   |                     |    |          |          |  |   |
|          | <b>7.02604.01.0</b>                     | lambda sensor; universal probe; not heated   |   |   |   |                     |    |          |          |  |   |



|          |                    |  |   |   |                     |    |          |          |   |        |  |  |
|----------|--------------------|--|---|---|---------------------|----|----------|----------|---|--------|--|--|
| <b>5</b> |                    | <b>65</b>  |   |   |                     |    |          |          |   |        |  |  |
|          | 146 A.048          | 07.1991 → 10.1995  | B | 4 | 903 cm <sup>3</sup> | 2V | 33 kW    | 45 PS    | ⊗9  | - 68   |  |  |
|          | DUNA Saloon        |  |   |   |                     |    |          |          |   |        |  |  |
|          | 80 00056 1 1 000   | Ø65; 17.00; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 3.947]  |   |   |                     |    |          |          |   |        |  |  |
|          | 77 769 610         | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br>77 769 620 0,508   |   |   |                     |    |          |          |   |        |  |  |
| <b>6</b> |                    | <b>65</b>  |   |   |                     |    |          |          |   |        |  |  |
|          | 146 A1.000         | 03.1983 → 09.1992  | B | 4 | 903 cm <sup>3</sup> | 2V | 33 kW    | 45 PS    | ⊗9  | - 68   |  |  |
|          | UNO (146_)         |  |   |   |                     |    |          |          |   |        |  |  |
|          | 81-1755            | IN/EX; 13/ x 7 x 42.2 G1   |   |   |                     |    |          |          |   |        |  |  |
|          | 7.21440.51.0       | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                     |    |          |          |   |        |  |  |
|          | 7.21753.50.0       | fuel pump; mechanical  |   |   |                     |    |          |          |   |        |  |  |
| <b>7</b> |                    | <b>65</b>  |   |   |                     |    |          |          |   |        |  |  |
|          | 170 A1.046         | 07.1991 → 09.1994  | B | 4 | 903 cm <sup>3</sup> | 2V | 30 kW    | 41 PS    | ⊗8,8  | - 68   |  |  |
|          | CINQUECENTO (170_) |  |   |   |                     |    |          |          |   |        |  |  |
|          | 80 00056 1 1 000   | Ø65; 17.00; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 3.947]  |   |   |                     |    |          |          |   |        |  |  |
|          | 81-1755            | IN/EX; 13/ x 7 x 42.2 G1   |   |   |                     |    |          |          |   |        |  |  |
|          | 7.02700.92.0       | fuel pump; in-tank; electrical   |   |   |                     |    |          |          |   |        |  |  |
|          | 7.18222.22.0       | intake manifold pressure sensor; electrical  |   |   |                     |    |          |          |   |        |  |  |
|          | 50 007 616         | hydraulic; Outer Ø: 12; length: 27   |   |   |                     |    |          |          |   |        |  |  |
| <b>8</b> |                    | <b>70</b>  |   |   |                     |    |          |          |   |        |  |  |
|          | 141 C2.000         | 05.1986 → 08.1998  | B | 4 | 999 cm <sup>3</sup> | 2V | 31-33 kW | 42-45 PS | ⊗9,8:1  | - 64.9 |  |  |
|          | PANDA (141_)       |  |   |   |                     |    |          |          |   |        |  |  |
|          | 7.28669.01.0       | mechanical   |   |   |                     |    |          |          |   |        |  |  |
|          | 7.21440.51.0       | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                     |    |          |          |   |        |  |  |
|          | 7.02700.70.0       | fuel pump; in-tank; electrical   |   |   |                     |    |          |          |   |        |  |  |
|          | 7.21773.50.0       | fuel pump; mechanical  |   |   |                     |    |          |          |   |        |  |  |
|          | 7.00468.47.0       | fuel supply unit; in-tank; electrical  |   |   |                     |    |          |          |   |        |  |  |
|          | 7.18222.22.0       | intake manifold pressure sensor; electrical  |   |   |                     |    |          |          |   |        |  |  |
|          | 7.02604.59.0       | lambda sensor; control sensor; heated  |   |   |                     |    |          |          |   |        |  |  |
| <b>9</b> |                    | <b>70</b>  |   |   |                     |    |          |          |   |        |  |  |
|          | 156 A2.000         | 10.1984 → 10.1995  | B | 4 | 999 cm <sup>3</sup> | 2V | 31-37 kW | 42-50 PS | ⊗9,5  | - 64.9 |  |  |
|          | UNO (146_)         |  |   |   |                     |    |          |          |   |        |  |  |
|          | 17055              | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -  |   |   |                     |    |          |          | RK-7 valve cotter; number of notches: 1; valve stem diameter: 7 |        |  |  |
|          | 81-1755            | IN/EX; 13/ x 7 x 42.2 G1   |   |   |                     |    |          |          |   |        |  |  |
|          | 7.02700.70.0       | fuel pump; in-tank; electrical   |   |   |                     |    |          |          |   |        |  |  |
|          | 7.18222.22.0       | intake manifold pressure sensor; electrical  |   |   |                     |    |          |          |   |        |  |  |

**F**

|           |  |  |                   |    |   |                      |    |             |  |      |        |  |  |
|-----------|--|--|-------------------|----|---|----------------------|----|-------------|--|------|--------|--|--|
| <b>10</b> |  | <b>70</b>  |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>156 A2.048</b>                            |  | 06.1986 → 12.1993 | B  | 4 | 999 cm <sup>3</sup>  | 2V | 32 kW       | 44 PS  | ⊗9,2 | - 64.9 |  |  |
|           | <b>UNO (146_)</b>                            |  |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>81-1755</b>                               | IN/EX; 13/ x 7 x 42.2 G1   |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>7.28669.01.0</b>                          | mechanical   |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>7.21440.51.0</b>                          | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>7.02700.70.0</b>                          | fuel pump; in-tank; electrical   |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>7.21773.50.0</b>                          | fuel pump; mechanical  |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>7.18222.22.0</b>                          | intake manifold pressure sensor; electrical  |                   |    |   |                      |    |             |  |      |        |  |  |
| <b>11</b> |  | <b>70</b>  |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>156 A2.100</b>                            |  | 01.1986 → 12.1993 | B  | 4 | 999 cm <sup>3</sup>  | 2V | 32-33 kW    | 44-45 PS   | ⊗9   | - 64.9 |  |  |
|           | <b>PANDA (141_), UNO (146_)</b>              |  |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>81-1755</b>                               | IN/EX; 13/ x 7 x 42.2 G1   |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>7.28669.01.0</b>                          | mechanical   |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>7.21440.51.0</b>                          | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>7.02700.70.0</b>                          | fuel pump; in-tank; electrical   |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>7.21773.50.0</b>                          | fuel pump; mechanical  |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>7.00468.47.0</b>                          | fuel supply unit; in-tank; electrical  |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>7.18222.22.0</b>                          | intake manifold pressure sensor; electrical  |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>7.02604.59.0</b>                          | lambda sensor; control sensor; heated  |                   |    |   |                      |    |             |  |      |        |  |  |
| <b>12</b> |  | <b>70</b>  |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>156 A2.246</b>                            |  | 10.1984 → 08.2000 | B  | 4 | 999 cm <sup>3</sup>  | 2V | 33-40 kW    | 45-54 PS   | ⊗9,5 | - 64.9 |  |  |
|           | <b>156 A3.000</b>                            |  | 01.1985 → 12.1992 | B  | 4 | 999 cm <sup>3</sup>  | 2V | 37 kW       | 50 PS  | ⊗9,8 | - 64.9 |  |  |
|           | <b>PANDA (141_), UNO (146_)</b>              |  |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>17055</b>                                 | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -  |                   |    |   |                      |    | <b>RK-7</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |      |        |  |  |
|           | <b>81-1755</b>                               | IN/EX; 13/ x 7 x 42.2 G1   |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>7.28669.01.0</b>                          | mechanical   |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>7.21440.51.0</b>                          | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>7.02700.70.0</b>                          | fuel pump; in-tank; electrical   |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>7.21773.50.0</b>                          | fuel pump; mechanical  |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>7.00468.47.0</b>                          | fuel supply unit; in-tank; electrical  |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>7.18222.22.0</b>                          | intake manifold pressure sensor; electrical  |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>7.02604.59.0</b>                          | lambda sensor; control sensor; heated  |                   |    |   |                      |    |             |  |      |        |  |  |
| <b>13</b> |  | <b>70</b>  |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>156 C.046</b>                             |  | 01.1990 → 12.1999 | B  | 4 | 1108 cm <sup>3</sup> | 2V | 37-43 kW    | 50-58 PS   | ⊗9,6 | - 72   |  |  |
|           | <b>PANDA (141_), TIPO (160_), UNO (146_)</b> |  |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>94 910 700</b>                            | Cylinder diameter: 70; KH: 30; MT: -1.8; GL: 50; piston pin: 18x53; K; number of piston rings: 3                   |                   |    |   |                      |    |             |  |      |        |  |  |
|           | <b>94 910 710 70.40</b>                      |  |                   |    |   |                      |    |             |  |      |        |  |  |
|           | R  | 1.2  | CR                | G6 |   |                      |    |             |  |      |        |  |  |
|           | M  | 1.2  |                   | G6 |   |                      |    |             |  |      |        |  |  |
|           | SSF  | 2.5  |                   |    |   |                      |    |             |  |      |        |  |  |
|           | → <b>80 00513 1 0 ...</b>                    |  |                   |    |   |                      |    |             |  |      |        |  |  |

cont...

|  |                         |  |  |  |
|--|-------------------------|--|--|--|
|  | <b>80 00513 1 0 000</b> | Ø70; STD; set: 1; [R G6 CR 1.2] [M G6 1.2] [SSF 2.5]<br><b>80 00513 1 0 040 70.40</b>  |  |  |
|  | <b>17055</b>            | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -  |  | <b>RK-7</b><br>valve cotter; number of notches: 1;<br>valve stem diameter: 7 |
|  | <b>81-1755</b>          | IN/EX; 13/ x 7 x 42.2 G1   |  |  |
|  | <b>7.28669.01.0</b>     | mechanical   |  |  |
|  | <b>7.02700.70.0</b>     | fuel pump; in-tank; electrical   |  |  |
|  | <b>7.00468.47.0</b>     | fuel supply unit; in-tank; electrical  |  |  |
|  | <b>7.18222.22.0</b>     | intake manifold pressure sensor; electrical  |  |  |
|  | <b>7.03703.55.0</b>     | throttle body; mechanical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |  |  |
|  | <b>7.02604.59.0</b>     | lambda sensor; control sensor; heated  |  |  |

## 14 | 70

|  |                                |  |   |  |                      |    |          |          |     |      |
|--|--------------------------------|--|---|--|----------------------|----|----------|----------|-----|------|
|  | <b>160 A3.000</b>              | 01.1988 → 12.1992  | B | 4  | 1108 cm <sup>3</sup> | 2V | 41-43 kW | 56-58 PS | 9,6 | - 72 |
|  | <b>TIPO (160_), UNO (146_)</b> |  |   |  |                      |    |          |          |     |      |
|  | <b>17055</b>                   | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -  |   | <b>RK-7</b><br>valve cotter; number of notches: 1;<br>valve stem diameter: 7 |                      |    |          |          |     |      |
|  | <b>81-1755</b>                 | IN/EX; 13/ x 7 x 42.2 G1   |   |  |                      |    |          |          |     |      |
|  | <b>7.28669.01.0</b>            | mechanical   |   |  |                      |    |          |          |     |      |
|  | <b>7.21440.51.0</b>            | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |  |                      |    |          |          |     |      |
|  | <b>7.21773.50.0</b>            | fuel pump; mechanical  |   |  |                      |    |          |          |     |      |

## 15 | 70

|  |                     |   |     |    |                      |    |       |       |     |      |
|--|---------------------|---|-----|----|----------------------|----|-------|-------|-----|------|
|  | <b>176 A6.000</b>   | 09.1993 → 09.1999   | B   | 4  | 1108 cm <sup>3</sup> | 2V | 40 kW | 54 PS | 9,6 | - 72 |
|  | <b>PUNTO (176_)</b> |   |     |    |                      |    |       |       |     |      |
|  | <b>94 910 700</b>   | Cylinder diameter: 70; KH: 30; MT: -1.8; GL: 50; piston pin: 18x53; K; number of piston rings: 3<br><b>94 910 710 70.40</b> |     |    |                      |    |       |       |     |      |
|  |                     | R   | 1.2 | CR | G6                   |    |       |       |     |      |
|  |                     | M   | 1.2 |    | G6                   |    |       |       |     |      |
|  |                     | SSF   | 2.5 |    |                      |    |       |       |     |      |
|  |                     | → <b>80 00513 1 0 ...</b>   |     |    |                      |    |       |       |     |      |

|  |                         |   |  |  |
|--|-------------------------|---|--|--|
|  | <b>80 00513 1 0 000</b> | Ø70; STD; set: 1; [R G6 CR 1.2] [M G6 1.2] [SSF 2.5]<br><b>80 00513 1 0 040 70.40</b> |  |  |
|  | <b>17055</b>            | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -   |  | <b>RK-7</b><br>valve cotter; number of notches: 1;<br>valve stem diameter: 7 |
|  | <b>81-1755</b>          | IN/EX; 13/ x 7 x 42.2 G1  |  |  |
|  | <b>7.28669.01.0</b>     | mechanical  |  | <b>7.29068.01.0</b>  |
|  | <b>7.02700.92.0</b>     | fuel pump; in-tank; electrical  |  |  |
|  | <b>7.00468.34.0</b>     | fuel supply unit; in-tank; electrical   |  |  |
|  | <b>7.00468.45.0</b>     | fuel supply unit; in-tank; electrical   |  |  |
|  | <b>3.32038.03.0</b>     | fuel tank seal; in-tank   |  |  |
|  | <b>7.18222.22.0</b>     | intake manifold pressure sensor; electrical   |  |  |
|  | <b>7.02604.59.0</b>     | lambda sensor; control sensor; heated   |  |  |

| <b>16</b> |   | <b>70</b>  |  |
|-----------|---|--|--|
|           | <b>176 B2.000</b>                             | 09.1993 → 09.1999  | B 4 1108 cm <sup>3</sup> 2V 40 kW 54 PS 9,6 - 72                       |
|           | <b>CINQUECENTO (170_), PUNTO (176_)</b>       |  |  |
|           | <b>94 910 700</b>                             | Cylinder diameter: 70; KH: 30; MT: -1.8; GL: 50; piston pin: 18x53; K; number of piston rings: 3   |  |
|           | <b>94 910 710</b>                             | 70.40  |  |
|           | R 1.2   | CR   | G6   |
|           | M 1.2   |  | G6   |
|           | SSF 2.5                                       |  |  |
|           | → <b>80 00513 1 0 ...</b>                     |  |  |
|           | <b>80 00513 1 0 000</b>                       | Ø70; STD; set: 1; [R G6 CR 1.2] [M G6 1.2] [SSF 2.5]<br><b>80 00513 1 0 040</b> 70.40              |  |
|           | <b>17055</b>                                  | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -  | <b>RK-7</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|           | <b>81-1755</b>                                | IN/EX; 13/ x 7 x 42.2 G1   |  |
|           | <b>7.28665.01.0</b>                           | mechanical   | <b>7.29068.01.0</b>  |
|           | <b>7.02700.92.0</b>                           | fuel pump; in-tank; electrical   |  |
|           | <b>7.00468.34.0</b>                           | fuel supply unit; in-tank; electrical  |  |
|           | <b>7.00468.45.0</b>                           | fuel supply unit; in-tank; electrical  |  |
|           | <b>3.32038.03.0</b>                           | fuel tank seal; in-tank  |  |
|           | <b>7.18222.22.0</b>                           | intake manifold pressure sensor; electrical  |  |
|           | <b>7.02604.59.0</b>                           | lambda sensor; control sensor; heated  |  |
| <b>17</b> |   | <b>70</b>  |  |
|           | <b>178 B9.033</b>                             | 03.1998 → 09.1998  | B 4 1108 cm <sup>3</sup> 2V 40 kW 54 PS 9,6 - 72                       |
|           | <b>PALIO (178 BX7DX)</b>                      |  |  |
|           | <b>7.28669.01.0</b>                           | mechanical   |  |
| <b>18</b> |   | <b>70</b>  |  |
|           | <b>178 D9.011</b>                             | 01.1999 → 08.2000  | B 4 999 cm <sup>3</sup> 2V 40-52 kW 54-71 PS 10,8 - 64.9               |
|           | <b>SIENA (178_, 172_)</b>                     |  |  |
|           | <b>80 00513 1 0 000</b>                       | Ø70; STD; set: 1; [R G6 CR 1.2] [M G6 1.2] [SSF 2.5]<br><b>80 00513 1 0 040</b> 70.40              |  |
| <b>19</b> |   | <b>70.8</b>  |  |
|           | <b>176 A7.000</b>                             | 01.1994 → 06.2000  | B 4 1242 cm <sup>3</sup> 2V 43-44 kW 58-60 PS 9,6 - 78.9               |
|           | <b>PUNTO (176_), PUNTO Convertible (176_)</b> |  |  |
|           | <b>94 870 700</b>                             | Cylinder diameter: 70.8; KH: 28; MT: -2.4; GL: 48; piston pin: 18x53; K; number of piston rings: 3 |  |
|           | <b>94 870 710</b>                             | 71.20  |  |
|           | R 1.2   | CR   | G6   |
|           | M 1.2   |  | G6   |
|           | DSF 2.5                                       |  |  |
|           | → <b>80 00512 1 0 ...</b>                     |  |  |
|           | <b>80 00512 1 0 000</b>                       | Ø70.8; STD; set: 1; [R G6 IF CR 1.2] [M G6 IFU 1.2] [DSF 2.5]<br><b>80 00512 1 0 040</b> 71.20     |  |
|           | <b>17055</b>                                  | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -  | <b>RK-7</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|           | <b>81-1755</b>                                | IN/EX; 13/ x 7 x 42.2 G1   |  |
|           | <b>7.28669.01.0</b>                           | mechanical   | <b>7.29068.01.0</b><br><b>7.29262.01.0</b>                             |
|           | <b>7.02700.92.0</b>                           | fuel pump; in-tank; electrical   |  |
|           | <b>7.02700.94.0</b>                           | fuel pump; in-tank; electrical   |  |

cont...

|                     |                                       |
|---------------------|---------------------------------------|
| <b>7.00468.33.0</b> | fuel supply unit; in-tank; electrical |
| <b>7.00468.34.0</b> | fuel supply unit; in-tank; electrical |
| <b>7.00468.45.0</b> | fuel supply unit; in-tank; electrical |
| <b>3.32038.03.0</b> | fuel tank seal; in-tank               |

|                     |   |
|---------------------|---|
| <b>7.18222.22.0</b> | intake manifold pressure sensor; electrical |
|---------------------|---|

|                     |                                       |
|---------------------|---------------------------------------|
| <b>7.02604.59.0</b> | lambda sensor; control sensor; heated |
|---------------------|---------------------------------------|

|                     |  |
|---------------------|--|
| <b>20</b>           | <b>70.8</b>  |
| <b>176 A8.000</b>   | 10.1993 → 09.1999 B 4 1242 cm <sup>3</sup> 2V 54 kW 73 PS $\xi$ 9,8 - 78.9 |
| <b>PUNTO (176_)</b> |  |

|                         |  |
|-------------------------|--|
| <b>94 870 700</b>       | Cylinder diameter: 70.8; KH: 28; MT: -2.4; GL: 48; piston pin: 18x53; K; number of piston rings: 3 |
| <b>94 870 710 71.20</b> | R 1.2 CR G6  |
| <b>94 870 710 71.20</b> | M 1.2 G6   |
| <b>94 870 710 71.20</b> | DSF 2.5  |
| <b>94 870 710 71.20</b> | → <b>80 00512 1 0 ...</b>  |

|                         |   |
|-------------------------|---|
| <b>80 00512 1 0 000</b> | $\varnothing$ 70.8; STD; set: 1; [R G6 IF CR 1.2] [M G6 IFU 1.2] [DSF 2.5]<br><b>80 00512 1 0 040 71.20</b> |
|-------------------------|---|

|              |   |             |  |
|--------------|---|-------------|--|
| <b>17055</b> | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 - | <b>RK-7</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |
|--------------|---|-------------|--|

|                |                          |
|----------------|--------------------------|
| <b>81-1755</b> | IN/EX; 13/ x 7 x 42.2 G1 |
|----------------|--------------------------|

|                     |            |                     |  |
|---------------------|------------|---------------------|--|
| <b>7.28665.01.0</b> | mechanical | <b>7.29068.01.0</b> |  |
|                     |            | <b>7.29262.01.0</b> |  |

|                     |                                       |
|---------------------|---------------------------------------|
| <b>7.02700.92.0</b> | fuel pump; in-tank; electrical        |
| <b>7.02700.94.0</b> | fuel pump; in-tank; electrical        |
| <b>7.00468.33.0</b> | fuel supply unit; in-tank; electrical |
| <b>7.00468.34.0</b> | fuel supply unit; in-tank; electrical |
| <b>7.00468.45.0</b> | fuel supply unit; in-tank; electrical |
| <b>3.32038.03.0</b> | fuel tank seal; in-tank               |

|                     |   |
|---------------------|---|
| <b>7.18222.22.0</b> | intake manifold pressure sensor; electrical |
|---------------------|---|

|                     |                                       |
|---------------------|---------------------------------------|
| <b>7.02604.59.0</b> | lambda sensor; control sensor; heated |
|---------------------|---------------------------------------|

|   |   |
|---|---|
| <b>21</b>                                     | <b>70.8</b>   |
| <b>176 B1.000</b>                             | 09.1993 → 06.2000 B 4 1242 cm <sup>3</sup> 2V 44 kW 60 PS $\xi$ 10,2 - 78.9 |
| <b>PUNTO (176_), PUNTO Convertible (176_)</b> |   |

|                         |   |
|-------------------------|---|
| <b>80 01168 1 0 000</b> | $\varnothing$ 70.8; STD; set: 1; [R ST NT 1.19] [M 1.2] [DSF 2.5]<br><b>80 01168 1 0 040 71.20 / 80 01168 1 0 060 71.40</b> |
|-------------------------|---|

|              |   |             |  |
|--------------|---|-------------|--|
| <b>17055</b> | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 - | <b>RK-7</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |
|--------------|---|-------------|--|

|                |                          |
|----------------|--------------------------|
| <b>81-1755</b> | IN/EX; 13/ x 7 x 42.2 G1 |
|----------------|--------------------------|

|                     |            |                     |  |
|---------------------|------------|---------------------|--|
| <b>7.28669.01.0</b> | mechanical | <b>7.29262.01.0</b> |  |
|---------------------|------------|---------------------|--|

|                     |                                       |
|---------------------|---------------------------------------|
| <b>7.02700.92.0</b> | fuel pump; in-tank; electrical        |
| <b>7.02700.94.0</b> | fuel pump; in-tank; electrical        |
| <b>7.00468.33.0</b> | fuel supply unit; in-tank; electrical |
| <b>7.00468.34.0</b> | fuel supply unit; in-tank; electrical |
| <b>7.00468.45.0</b> | fuel supply unit; in-tank; electrical |
| <b>3.32038.03.0</b> | fuel tank seal; in-tank               |

|                     |   |
|---------------------|---|
| <b>7.18222.22.0</b> | intake manifold pressure sensor; electrical |
|---------------------|---|

|                     |                                       |
|---------------------|---------------------------------------|
| <b>7.02604.59.0</b> | lambda sensor; control sensor; heated |
|---------------------|---------------------------------------|

|           |   |   |
|-----------|---|---|
| <b>22</b> |   | <b>70.8</b>   |
|           | <b>176 B4.000</b>                             | 09.1993 → 06.2000 B 4 1242 cm <sup>3</sup> 2V 44 kW 60 PS $\varnothing$ 9,8 - 78.9                          |
|           | <b>PUNTO (176_), PUNTO Convertible (176_)</b> |   |
|           | <b>94 870 700</b>                             | Cylinder diameter: 70.8; KH: 28; MT: -2.4; GL: 48; piston pin: 18x53; K; number of piston rings: 3          |
|           | <b>94 870 710 71.20</b>                       |   |
|           | R 1.2 CR G6                                   |   |
|           | M 1.2 G6                                      |   |
|           | DSF 2.5                                       |   |
|           | → <b>80 00512 1 0 ...</b>                     |   |
|           | <b>80 00512 1 0 000</b>                       | $\varnothing$ 70.8; STD; set: 1; [R G6 IF CR 1.2] [M G6 IFU 1.2] [DSF 2.5]<br><b>80 00512 1 0 040 71.20</b> |
|           | <b>81-1755</b>                                | IN/EX; 13/ x 7 x 42.2 G1  |
|           | <b>7.28669.01.0</b>                           | mechanical  |
|           | <b>7.29068.01.0</b>                           |   |
|           | <b>7.29262.01.0</b>                           |   |
|           | <b>7.02700.92.0</b>                           | fuel pump; in-tank; electrical  |
|           | <b>7.02700.94.0</b>                           | fuel pump; in-tank; electrical  |
|           | <b>7.00468.33.0</b>                           | fuel supply unit; in-tank; electrical   |
|           | <b>7.00468.34.0</b>                           | fuel supply unit; in-tank; electrical   |
|           | <b>7.00468.45.0</b>                           | fuel supply unit; in-tank; electrical   |
|           | <b>3.32038.03.0</b>                           | fuel tank seal; in-tank   |
|           | <b>7.18222.22.0</b>                           | intake manifold pressure sensor; electrical   |
|           | <b>7.02604.59.0</b>                           | lambda sensor; control sensor; heated   |

**F**

|           |   |   |
|-----------|---|---|
| <b>23</b> |   | <b>70.8</b>   |
|           | <b>176 B9.000</b>                             | 04.1997 → 06.2000 B 4 1242 cm <sup>3</sup> 4V 63 kW 86 PS $\varnothing$ 10,2 - 78.9   |
|           | <b>PUNTO (176_), PUNTO Convertible (176_)</b> |   |
|           | <b>80 01168 1 0 000</b>                       | $\varnothing$ 70.8; STD; set: 1; [R ST NT 1.19] [M 1.2] [DSF 2.5]<br><b>80 01168 1 0 040 71.20 / 80 01168 1 0 060 71.40</b> |
|           | <b>171053</b>                                 | EX; 22.4 x 6 x 96.2 x A - Cr - 45° - 22 -   |
|           | <b>171052</b>                                 | IN; 26.8 x 6 x 95 x S - Cr - 45° - 22 - III   |
|           | <b>7.28666.01.0</b>                           | mechanical  |
|           | <b>7.28669.01.0</b>                           | mechanical  |
|           | <b>7.03645.01.0</b>                           | mechanical; plastic   |
|           | <b>7.02700.92.0</b>                           | fuel pump; in-tank; electrical  |
|           | <b>7.02700.94.0</b>                           | fuel pump; in-tank; electrical  |
|           | <b>7.00468.33.0</b>                           | fuel supply unit; in-tank; electrical   |
|           | <b>7.00468.45.0</b>                           | fuel supply unit; in-tank; electrical   |
|           | <b>3.32038.03.0</b>                           | fuel tank seal; in-tank   |
|           | <b>7.18222.22.0</b>                           | intake manifold pressure sensor; electrical   |
|           | <b>50 006 422</b>                             | hydraulic; height: 24; Outer $\varnothing$ : 33; length: 24   |

|           |                         |   |
|-----------|-------------------------|---|
| <b>24</b> |                         | <b>70.8</b>   |
|           | <b>178 E2.000</b>       | 06.1999 → 10.2000 B 4 1242 cm <sup>3</sup> 2V 50-54 kW 68-73 PS $\varnothing$ 9,8 - 78.9                                    |
|           | <b>PALIO (178_)</b>     |   |
|           | <b>80 01168 1 0 000</b> | $\varnothing$ 70.8; STD; set: 1; [R ST NT 1.19] [M 1.2] [DSF 2.5]<br><b>80 01168 1 0 040 71.20 / 80 01168 1 0 060 71.40</b> |
|           | <b>81-1755</b>          | IN/EX; 13/ x 7 x 42.2 G1  |
|           | <b>7.28665.01.0</b>     | mechanical  |
|           | <b>7.28669.01.0</b>     | mechanical  |
|           | <b>7.29068.01.0</b>     |   |
|           | <b>7.29262.01.0</b>     |   |
|           | <b>7.18222.22.0</b>     | intake manifold pressure sensor; electrical   |

|           |  |  |                   |   |   |                      |    |          |          |         |        |  |  |
|-----------|--|--|-------------------|---|---|----------------------|----|----------|----------|---------|--------|--|--|
| <b>25</b> |  | <b>70.8</b>  |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>182 B2.000</b>                                |  | 12.1998 → 10.2000 | B | 4 | 1242 cm <sup>3</sup> | 4V | 60-64 kW | 82-87 PS | ϕ10,2:1 | - 78.9 |  |  |
|           | <b>BRAVO I (182_)</b>                            |  |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>80 01168 1 0 000</b>                          | Ø70.8; STD; set: 1; [R ST NT 1.19] [M 1.2] [DSF 2.5]   |                   |   |   |                      |    |          |          |         |        |  |  |
|           |  | 80 01168 1 0 040 71.20 / 80 01168 1 0 060 71.40  |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>171053</b>                                    | EX; 22.4 x 6 x 96.2 x A - Cr - 45° - 22 -  |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>171052</b>                                    | IN; 26.8 x 6 x 95 x S - Cr - 45° - 22 - III  |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>50 007 061</b>                                | installation side: intake sideCAM, chilled cast iron   |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>50 007 062</b>                                | installation side: outlet sideCAM, chilled cast iron   |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>7.28666.01.0</b>                              | mechanical, 04.1999→   |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>7.03645.01.0</b>                              | mechanical; plastic, 04.1999→  |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>7.02604.53.0</b>                              | lambda sensor; heated  |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>50 006 422</b>                                | hydraulic; height: 24; Outer Ø: 33; length: 24   |                   |   |   |                      |    |          |          |         |        |  |  |
| <b>26</b> |  | <b>76</b>  |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>127 A.000</b>                                 |  | 10.1976 → 12.1995 | B | 4 | 1049 cm <sup>3</sup> | 2V | 37-41 kW | 50-56 PS | ϕ9,3:1  | - 57.8 |  |  |
|           | <b>147, 147 Panorama</b>                         |  |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>7.21440.51.0</b>                              | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>7.21753.50.0</b>                              | fuel pump; mechanical  |                   |   |   |                      |    |          |          |         |        |  |  |
| <b>27</b> |  | <b>76.1</b>  |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>127 A5.000</b>                                |  | 10.1980 → 05.1996 | D | 4 | 1301 cm <sup>3</sup> | 2V | 33-38 kW | 45-52 PS | ϕ20     | - 71.5 |  |  |
|           | <b>146 B1.000</b>                                |  | 06.1983 → 03.1992 | D | 4 | 1301 cm <sup>3</sup> | 2V | 33 kW    | 45 PS    | ϕ20:1   | - 71.5 |  |  |
|           | <b>156 A5.000</b>                                |  | 04.1986 → 12.1992 | D | 4 | 1302 cm <sup>3</sup> | 2V | 27 kW    | 37 PS    | ϕ20     | - 71.5 |  |  |
|           | <b>127 (127_), 147, PANDA (141_), UNO (146_)</b> |  |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>80 00058 1 0 000</b>                          | Ø76; 0.10; set: 1; [T15 G6 CR 2.5] [M 2] [DSF CR 3]  |                   |   |   |                      |    |          |          |         |        |  |  |
| <b>28</b> |  | <b>77</b>  |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>126 A1.048</b>                                |  | 07.1981 → 09.2000 | B | 2 | 652 cm <sup>3</sup>  | 2V | 17-20 kW | 23-27 PS | ϕ7,5    | - 70   |  |  |
|           | <b>126 (126_)</b>                                |  |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>7.21440.51.0</b>                              | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                   |   |   |                      |    |          |          |         |        |  |  |
| <b>29</b> |  | <b>80</b>  |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>126 A2.000</b>                                |  | 09.1987 → 06.1996 | B | 2 | 704 cm <sup>3</sup>  | 2V | 19 kW    | 26 PS    | ϕ8,6:1  | - 70   |  |  |
|           | <b>126 A2.048</b>                                |  | 09.1987 → 06.1996 | B | 2 | 704 cm <sup>3</sup>  | 2V | 19 kW    | 26 PS    | ϕ8,6:1  | - 70   |  |  |
|           | <b>170 A.046</b>                                 |  | 07.1994 → 01.1998 | B | 2 | 704 cm <sup>3</sup>  | 2V | 22 kW    | 30 PS    | ϕ9:1    | - 70   |  |  |
|           | <b>126 (126_), CINQUECENTO (170_)</b>            |  |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>7.21440.51.0</b>                              | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                   |   |   |                      |    |          |          |         |        |  |  |
| <b>30</b> |  | <b>80</b>  |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>128 A 064</b>                                 |  | 10.1984 → 11.1992 | B | 4 | 1116 cm <sup>3</sup> | 2V | 40-44 kW | 54-60 PS | ϕ9,2    | - 55.5 |  |  |
|           | <b>147</b>                                       |  |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>91 587 650</b>                                | Cylinder diameter: 81; KH: 33.9; BÜ: 0.6; VT1: -2.6; GL: 76.6; piston pin: 22x71; K; number of piston rings: 3     |                   |   |   |                      |    |          |          |         |        |  |  |
|           |  | SRK, HKÜ   |                   |   |   |                      |    |          |          |         |        |  |  |
|           |  | R 1.5 CR G6  |                   |   |   |                      |    |          |          |         |        |  |  |
|           |  | NM 2   |                   |   |   |                      |    |          |          |         |        |  |  |
|           |  | GSF 3.947  |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>80 00061 1 1 060</b>                          | Ø80.6; 3.40; set: 1; [R G6 CR 1.5] [NM 2] [SLF CR 3.947]   |                   |   |   |                      |    |          |          |         |        |  |  |
|           | <b>77 769 610</b>                                | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A   |                   |   |   |                      |    |          |          |         |        |  |  |
|           |  | 77 769 620 0,508   |                   |   |   |                      |    |          |          |         |        |  |  |



|           |   |  |     |   |                      |                 |                           |                        |        |        |  |  |
|-----------|---|--|-----|---|----------------------|-----------------|---------------------------|------------------------|--------|--------|--|--|
| <b>31</b> | <b>80</b>   |  |     |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>146 A4.048</b>                                     | 07.1991 → 07.1996  | B   | 4 | 1116 cm <sup>3</sup> | 2V              | 43 kW                     | 58 PS                  | ϕ9,2   | - 55.5 |  |  |
|           | <b>DUNA Saloon</b>                                    |  |     |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>RK-8</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |     |   |                      |                 | <b>81-1763</b>            | IN; 14.15/ x 8 x 42 G1 |        |        |  |  |
|           |   |  |     |   |                      | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |                        |        |        |  |  |
|           |   |  |     |   |                      | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |                        |        |        |  |  |
| <b>32</b> | <b>80</b>   |  |     |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>146 C3.000</b>                                     | 06.1992 → 12.1993  | B   | 4 | 1116 cm <sup>3</sup> | 2V              | 36 kW                     | 49 PS                  | ϕ9,2   | - 55.5 |  |  |
|           | <b>UNO (146_)</b>                                     |  |     |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>7.28669.01.0</b>                                   | mechanical   |     |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>7.02700.70.0</b>                                   | fuel pump; in-tank; electrical                             |     |   |                      |                 |                           |                        |        |        |  |  |
| <b>33</b> | <b>80.5</b>   |  |     |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>146 A2.246</b>                                     | 09.1989 → 03.1991  | B A | 4 | 1301 cm <sup>3</sup> | 2V              | 74 kW                     | 100 PS                 | ϕ7,7:1 | - 63.9 |  |  |
|           | <b>146 A8.000</b>                                     | 12.1989 → 12.1996  | B A | 4 | 1372 cm <sup>3</sup> | 2V              | 74-87 kW                  | 101-118 PS             | ϕ7,8   | - 67.4 |  |  |
|           | <b>146 A8.046</b>                                     | 09.1989 → 09.1993  | B A | 4 | 1372 cm <sup>3</sup> | 2V              | 82 kW                     | 112 PS                 | ϕ7,8   | - 67.4 |  |  |
|           | <b>UNO (146_)</b>                                     |  |     |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>7.21565.70.0</b>                                   | fuel pump; in-line; electrical                             |     |   |                      |                 |                           |                        |        |        |  |  |
| <b>34</b> | <b>80.5</b>   |  |     |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>146 C1.000</b>                                     | 09.1989 → 12.1993  | B   | 4 | 1372 cm <sup>3</sup> | 2V              | 51-57 kW                  | 69-78 PS               | ϕ9,2   | - 67.4 |  |  |
|           | <b>UNO (146_)</b>                                     |  |     |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>RK-8</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |     |   |                      |                 | <b>81-1763</b>            | IN; 14.15/ x 8 x 42 G1 |        |        |  |  |
|           |   |  |     |   |                      | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |                        |        |        |  |  |
|           |   |  |     |   |                      | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |                        |        |        |  |  |
|           | <b>7.02700.70.0</b>                                   | fuel pump; in-tank; electrical                             |     |   |                      |                 |                           |                        |        |        |  |  |
| <b>35</b> | <b>80.5</b>   |  |     |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>159 A2.000</b>                                     | 05.1989 → 08.1996  | B   | 4 | 1372 cm <sup>3</sup> | 2V              | 51-57 kW                  | 69-78 PS               | ϕ9,2   | - 67.4 |  |  |
|           | <b>TEMPRA (159_), TEMPRA S.W. (159_), TIPO (160_)</b> |  |     |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>RK-8</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |     |   |                      |                 | <b>81-1763</b>            | IN; 14.15/ x 8 x 42 G1 |        |        |  |  |
|           |   |  |     |   |                      | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |                        |        |        |  |  |
|           |   |  |     |   |                      | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |                        |        |        |  |  |
|           | <b>7.02604.59.0</b>                                   | lambda sensor; control sensor; heated                      |     |   |                      |                 |                           |                        |        |        |  |  |
| <b>36</b> | <b>80.5</b>   |  |     |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>160 A1.046</b>                                     | 05.1989 → 08.1996  | B   | 4 | 1372 cm <sup>3</sup> | 2V              | 49-52 kW                  | 67-71 PS               | ϕ9,2   | - 67.4 |  |  |
|           | <b>TEMPRA (159_), TEMPRA S.W. (159_), TIPO (160_)</b> |  |     |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>7.02700.70.0</b>                                   | fuel pump; in-tank; electrical                             |     |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>7.02604.59.0</b>                                   | lambda sensor; control sensor; heated                      |     |   |                      |                 |                           |                        |        |        |  |  |
| <b>37</b> | <b>80.5</b>   |  |     |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>836 A4.000</b>                                     | 04.1990 → 08.1996  | B   | 4 | 1372 cm <sup>3</sup> | 2V              | 51 kW                     | 69 PS                  | ϕ9,2   | - 67.4 |  |  |
|           | <b>TEMPRA (159_), TEMPRA S.W. (159_)</b>              |  |     |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>7.02604.59.0</b>                                   | lambda sensor; control sensor; heated                      |     |   |                      |                 |                           |                        |        |        |  |  |

|           |                     |  |   |   |   |                      |    |        |        |      |   |      |  |
|-----------|---------------------|--|---|---|---|----------------------|----|--------|--------|------|---|------|--|
| <b>38</b> |                     | <b>82</b>                                      |   |   |   |                      |    |        |        |      |   |      |  |
|           | <b>175 A3.000</b>   | 08.1996 → 08.2000                              | B | A | 5 | 1998 cm <sup>3</sup> | 4V | 162 kW | 220 PS | ⊗8,5 | - | 75.7 |  |
|           | <b>COUPE (175_)</b> |  |   |   |   |                      |    |        |        |      |   |      |  |
|           | <b>171003</b>       | EX; 26 x 7 x 108.8 x A - Cr - 45° - VS - 22 -  |   |   |   |                      |    |        |        |      |   |      | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7            |
|           | <b>171005</b>       | IN; 30 x 7 x 113.2 x S - Cr - 45° - 22 - III   |   |   |   |                      |    |        |        |      |   |      | <b>81-17123</b> EX; 13.03/ x 7 x 46 G2<br><b>81-17122</b> IN; 13.03/ x 7 x 42.5 G2 |
|           | <b>7.28673.01.0</b> | mechanical                                     |   |   |   |                      |    |        |        |      |   |      |  |
|           | <b>50 006 422</b>   | hydraulic; height: 24; Outer Ø: 33; length: 24 |   |   |   |                      |    |        |        |      |   |      |  |

|           |   |  |   |  |   |                      |    |            |            |     |   |      |  |
|-----------|---|--|---|--|---|----------------------|----|------------|------------|-----|---|------|--|
| <b>39</b> |   | <b>82</b>  |   |  |   |                      |    |            |            |     |   |      |  |
|           | <b>182 A1.000</b>   | 10.1995 → 04.1999  | B |  | 5 | 1998 cm <sup>3</sup> | 4V | 108-113 kW | 147-154 PS | ⊗10 | - | 75.7 |  |
|           | <b>BRAVO I (182_), COUPE (175_), MAREA (185_), MAREA Weekend (185_)</b> |  |   |  |   |                      |    |            |            |     |   |      |  |
|           | <b>171003</b>   | EX; 26 x 7 x 108.8 x A - Cr - 45° - VS - 22 -              |   |  |   |                      |    |            |            |     |   |      | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7            |
|           | <b>171005</b>   | IN; 30 x 7 x 113.2 x S - Cr - 45° - 22 - III               |   |  |   |                      |    |            |            |     |   |      | <b>81-17123</b> EX; 13.03/ x 7 x 46 G2<br><b>81-17122</b> IN; 13.03/ x 7 x 42.5 G2 |
|           | <b>7.28673.01.0</b>   | mechanical   |   |  |   |                      |    |            |            |     |   |      |  |
|           | <b>7.22701.05.0</b>   | air mass sensor; electrical, Sensor without measuring tube |   |  |   |                      |    |            |            |     |   |      |  |
|           | <b>7.02604.53.0</b>   | lambda sensor; heated                                      |   |  |   |                      |    |            |            |     |   |      |  |
|           | <b>50 006 422</b>   | hydraulic; height: 24; Outer Ø: 33; length: 24             |   |  |   |                      |    |            |            |     |   |      |  |

|           |                     |  |   |  |   |                      |    |       |       |      |   |      |  |
|-----------|---------------------|--|---|--|---|----------------------|----|-------|-------|------|---|------|--|
| <b>40</b> |                     | <b>82</b>  |   |  |   |                      |    |       |       |      |   |      |  |
|           | <b>182 A3.000</b>   | 10.1995 → 08.1998  | B |  | 4 | 1370 cm <sup>3</sup> | 3V | 59 kW | 80 PS | ⊗9,8 | - | 64.8 |  |
|           | <b>BRAVA (182_)</b> |  |   |  |   |                      |    |       |       |      |   |      |  |
|           | <b>RK-7</b>         | valve cotter; number of notches: 1; valve stem diameter: 7 |   |  |   |                      |    |       |       |      |   |      | <b>81-17123</b> EX; 13.03/ x 7 x 46 G2<br><b>81-17122</b> IN; 13.03/ x 7 x 42.5 G2 |
|           | <b>50 006 186</b>   | CAM  |   |  |   |                      |    |       |       |      |   |      |  |
|           | <b>50 007 618</b>   | outlet side  |   |  |   |                      |    |       |       |      |   |      |  |

|           |                     |  |   |  |   |                      |    |        |        |     |   |      |  |
|-----------|---------------------|--|---|--|---|----------------------|----|--------|--------|-----|---|------|--|
| <b>41</b> |                     | <b>82</b>  |   |  |   |                      |    |        |        |     |   |      |  |
|           | <b>182 B3.000</b>   | 05.1998 → 08.2000  | B |  | 5 | 1998 cm <sup>3</sup> | 4V | 113 kW | 154 PS | ⊗10 | - | 75.7 |  |
|           | <b>COUPE (175_)</b> |  |   |  |   |                      |    |        |        |     |   |      |  |
|           | <b>171003</b>       | EX; 26 x 7 x 108.8 x A - Cr - 45° - VS - 22 -              |   |  |   |                      |    |        |        |     |   |      | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7            |
|           | <b>171005</b>       | IN; 30 x 7 x 113.2 x S - Cr - 45° - 22 - III               |   |  |   |                      |    |        |        |     |   |      | <b>81-17123</b> EX; 13.03/ x 7 x 46 G2<br><b>81-17122</b> IN; 13.03/ x 7 x 42.5 G2 |
|           | <b>7.28673.01.0</b> | mechanical   |   |  |   |                      |    |        |        |     |   |      |  |
|           | <b>7.22701.05.0</b> | air mass sensor; electrical, Sensor without measuring tube |   |  |   |                      |    |        |        |     |   |      |  |
|           | <b>50 006 422</b>   | hydraulic; height: 24; Outer Ø: 33; length: 24             |   |  |   |                      |    |        |        |     |   |      |  |

**F**

| <b>42</b> |   | <b>82</b>  |  |
|-----------|---|--|--|
|           | <b>182 B7.000</b>                         | 04.1999 → 01.2001  | B 5 1998 cm <sup>3</sup> 4V 113 kW 154 PS $\varnothing$ 10,7 - 75.7                          |
|           | <b>MAREA (185_)</b>                       |  |  |
|           | <b>171004</b>                             | EX; 28 x 7 x 108.6 x A - Cr - 45° - VS - 22 -  | <b>MK-7H</b> valve coter; number of notches: 3; valve stem diameter: 7                       |
|           | <b>171006</b>                             | IN; 33.6 x 7 x 113 x S - Cr - 45° - 22 - III   | <b>81-17123</b> EX; 13.03/ x 7 x 46 G2<br><b>81-17122</b> IN; 13.03/ x 7 x 42.5 G2           |
|           | <b>7.28673.01.0</b>                       | mechanical   |  |
|           | <b>7.22701.05.0</b>                       | air mass sensor; electrical, Sensor without measuring tube   |  |
|           | <b>7.02604.53.0</b>                       | lambda sensor; heated  |  |
|           | <b>50 006 422</b>                         | hydraulic; height: 24; Outer $\varnothing$ : 33; length: 24  |  |
| <b>43</b> |   | <b>82</b>  |  |
|           | <b>183 A1.000</b>                         | 03.1996 → 08.2000  | B 4 1747 cm <sup>3</sup> 4V 92-97 kW 125-132 PS $\varnothing$ 10,3 - 82.7                    |
|           | <b>COUPE (175_)</b>                       |  |  |
|           | <b>171004</b>                             | EX; 28 x 7 x 108.6 x A - Cr - 45° - VS - 22 -  | <b>MK-7H</b> valve coter; number of notches: 3; valve stem diameter: 7                       |
|           | <b>171006</b>                             | IN; 33.6 x 7 x 113 x S - Cr - 45° - 22 - III   | <b>81-17123</b> EX; 13.03/ x 7 x 46 G2<br><b>81-17122</b> IN; 13.03/ x 7 x 42.5 G2           |
|           | <b>7.28764.01.0</b>                       | mechanical   |  |
|           | <b>7.00468.40.0</b>                       | fuel supply unit; in-tank; electrical  |  |
|           | <b>3.32038.03.0</b>                       | fuel tank seal; in-tank  |  |
|           | <b>7.06269.06.0</b>                       | idle controller; electrical  |  |
|           | <b>7.02604.58.0</b>                       | lambda sensor; control sensor; heated  |  |
|           | <b>50 006 422</b>                         | hydraulic; height: 24; Outer $\varnothing$ : 33; length: 24  |  |
| <b>44</b> |   | <b>82</b>  |  |
|           | <b>185 A2.000</b>                         | 09.1996 → 04.1999  | D A 5 2387 cm <sup>3</sup> 2V 91 kW 125 PS $\varnothing$ 20,7 - 90.4                         |
|           | <b>MAREA (185_), MAREA Weekend (185_)</b> |  |  |
|           | <b>79 502 600</b>                         | [Pair] AS STD $\varnothing$ 68.040 / 82.430 // 2.490 St/A  |  |
|           | <b>37 098 610</b>                         | [Set] PL 0,25 $\varnothing$ 50.555 / 53.900 / 19.500 / 1.659 St/B/G<br><b>37 098 620 0,50 / 37 098 600 STD</b> |  |
|           | <b>37 102 610</b>                         | [Set] HL 0,25 $\varnothing$ 59.750 / 63.700 / 20.750 / 1.969 St/B/G<br><b>37 102 620 0,50 / 37 102 600 STD</b> |  |
|           | <b>171014</b>                             | EX; 31 x 8 x 114.26 x A/S - Cr - 45° - VS - 22 - III   | <b>MK-8H</b> valve coter; number of notches: 3; valve stem diameter: 8                       |
|           | <b>171013</b>                             | IN; 37.5 x 8 x 114.26 x A/S - Cr - 45° - VS - 22 - III   | <b>81-17129</b> IN/EX; 14.03/ x 8.02 x 43 G1<br><b>81-17128</b> IN/EX; 14.06/ x 8.02 x 43 G1 |
|           | <b>7.28503.02.0</b>                       | mechanical   |  |
|           | <b>7.02256.03.0</b>                       | pressure transducer (EGR); electro-pneumatic   |  |

| <b>45</b> |  | <b>82.6</b>  |     |   |                      |                 |                           |  |         |        |  |
|-----------|--|--|-----|---|----------------------|-----------------|---------------------------|--|---------|--------|--|
|           | <b>146 B2.000</b>  | 01.1987 → 08.2000  | D   | 4 | 1698 cm <sup>3</sup> | 2V              | 42-44 kW                  | 57-60 PS   | ⌀20,5   | - 79.2 |  |
|           | <b>149 A1.000</b>  | 01.1986 → 08.1996  | D   | 4 | 1929 cm <sup>3</sup> | 2V              | 48 kW                     | 65 PS  | ⌀21     | - 90   |  |
|           | <b>DUNA Weekend (146_), ELBA (146_), FIORINO MPV (146_), FIORINO Pick up (146_), MARENGO, TEMPRA (159_), TEMPRA S.W. (159_), TIPO (160_), UNO (146_)</b> |  |     |   |                      |                 |                           |  |         |        |  |
|           | <b>89 386 190</b>  | T - Dry cylinder liner; semi; A=86 L=154                   |     |   |                      |                 |                           |  |         |        |  |
|           | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8 |     |   |                      |                 | <b>81-1763</b>            | IN; 14.15/ x 8 x 42 G1                                     |         |        |  |
|           |  |  |     |   |                      | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |  |         |        |  |
|           |  |  |     |   |                      | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |  |         |        |  |
|           | <b>7.24806.05.0</b>  | vacuum pump; mechanical; vane pump                         |     |   |                      |                 |                           |  |         |        |  |
| <b>46</b> |  | <b>82.6</b>  |     |   |                      |                 |                           |  |         |        |  |
|           | <b>149 B3.000</b>  | 01.1987 → 12.1991  | D   | 4 | 1698 cm <sup>3</sup> | 2V              | 44 kW                     | 60 PS  | ⌀20,5   | - 79.2 |  |
|           | <b>149 B4.000</b>  | 01.1988 → 10.1995  | D   | 4 | 1697 cm <sup>3</sup> | 2V              | 42-45 kW                  | 57-61 PS   | ⌀20     | - 79.2 |  |
|           | <b>DUNA (146_), DUNA Weekend (146_), FIORINO Pick up (146_), TIPO (160_)</b>   |  |     |   |                      |                 |                           |  |         |        |  |
|           | <b>89 386 190</b>  | T - Dry cylinder liner; semi; A=86 L=154                   |     |   |                      |                 |                           |  |         |        |  |
|           | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8 |     |   |                      |                 | <b>81-1763</b>            | IN; 14.15/ x 8 x 42 G1                                     |         |        |  |
|           |  |  |     |   |                      | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |  |         |        |  |
|           |  |  |     |   |                      | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |  |         |        |  |
|           | <b>50 007 567</b>  | CAM, chilled cast iron                                     |     |   |                      |                 |                           |  |         |        |  |
|           | <b>7.24806.05.0</b>  | vacuum pump; mechanical; vane pump                         |     |   |                      |                 |                           |  |         |        |  |
| <b>47</b> |  | <b>82.6</b>  |     |   |                      |                 |                           |  |         |        |  |
|           | <b>149 B5.046</b>  | 09.1989 → 03.1994  | D   | 4 | 1929 cm <sup>3</sup> | 2V              | 44 kW                     | 60 PS  | ⌀20     | - 90   |  |
|           | <b>154 C6.000</b>  | 05.1989 → 10.1992  | D A | 4 | 1929 cm <sup>3</sup> | 2V              | 66-68 kW                  | 90-92 PS   | ⌀18     | - 90   |  |
|           | <b>CROMA (154_), UNO (146_)</b>  |  |     |   |                      |                 |                           |  |         |        |  |
|           | <b>89 386 190</b>  | T - Dry cylinder liner; semi; A=86 L=154                   |     |   |                      |                 |                           |  |         |        |  |
|           | <b>7.24806.05.0</b>  | vacuum pump; mechanical; vane pump                         |     |   |                      |                 |                           |  |         |        |  |
| <b>48</b> |  | <b>82.6</b>  |     |   |                      |                 |                           |  |         |        |  |
|           | <b>154 D1.000</b>  | 11.1992 → 12.1996  | D A | 4 | 1929 cm <sup>3</sup> | 2V              | 69 kW                     | 94 PS  | ⌀20     | - 90   |  |
|           | <b>CROMA (154_)</b>  |  |     |   |                      |                 |                           |  |         |        |  |
|           | <b>89 386 190</b>  | T - Dry cylinder liner; semi; A=86 L=154                   |     |   |                      |                 |                           |  |         |        |  |
|           | <b>7.18222.22.0</b>  | intake manifold pressure sensor; electrical                |     |   |                      |                 |                           |  |         |        |  |
|           | <b>7.24806.05.0</b>  | vacuum pump; mechanical; vane pump                         |     |   |                      |                 |                           |  |         |        |  |
| <b>49</b> |  | <b>82.6</b>  |     |   |                      |                 |                           |  |         |        |  |
|           | <b>160 A6.000</b>  | 05.1990 → 08.1996  | D A | 4 | 1929 cm <sup>3</sup> | 2V              | 66-68 kW                  | 90-92 PS   | ⌀19,2   | - 90   |  |
|           | <b>160 A6.046</b>  | 04.1990 → 04.1995  | D A | 4 | 1929 cm <sup>3</sup> | 2V              | 66-69 kW                  | 90-94 PS   | ⌀19,2   | - 90   |  |
|           | <b>160 B6.046</b>  | 03.1992 → 08.1996  | D A | 4 | 1929 cm <sup>3</sup> | 2V              | 59 kW                     | 82 PS  | ⌀19,2:1 | - 90   |  |
|           | <b>TEMPRA (159_), TEMPRA S.W. (159_), TIPO (160_)</b>  |  |     |   |                      |                 |                           |  |         |        |  |
|           | <b>89 386 190</b>  | T - Dry cylinder liner; semi; A=86 L=154                   |     |   |                      |                 |                           |  |         |        |  |
|           | <b>17061</b>   | EX; 33.5 x 8 x 116.5 x A - Cr - 45° - VS - 9 -             |     |   |                      |                 | <b>RK-8</b>               | valve cotter; number of notches: 1; valve stem diameter: 8 |         |        |  |

cont...

|  |                 |                           |  |
|--|-----------------|---------------------------|--|
|  | <b>81-1763</b>  | IN; 14.15/ x 8 x 42 G1    |  |
|  | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |  |
|  | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |  |

**7.24806.05.0** vacuum pump; mechanical; vane pump

|           |  |                   |   |
|-----------|--|-------------------|---|
| <b>50</b> |  | <b>82.6</b>       |   |
|           | <b>160 A7.000</b>  | 02.1990 → 12.1996 | D 4 1929 cm <sup>3</sup> 2V 48 kW 65 PS $\varnothing$ 21 - 90 |
|           | <b>MARENGO, TEMPRA (159_), TEMPRA S.W. (159_), TIPO (160_)</b> |                   |   |

**89 386 190** T - Dry cylinder liner; semi; A=86 L=154

**RK-8** valve cotter; number of notches: 1; valve stem diameter: 8

**81-1763** IN; 14.15/ x 8 x 42 G1

**81-1762** IN; 14.1/ x 8 x 42 G1

**81-17110** IN/EX; 14.07/ x 8 x 46 G1

**7.28503.02.0** mechanical

**7.24806.05.0** vacuum pump; mechanical; vane pump

|           |                                   |                   |   |
|-----------|-----------------------------------|-------------------|---|
| <b>51</b> |                                   | <b>82.6</b>       |   |
|           | <b>160 D1.000</b>                 | 05.1990 → 08.1996 | D A 4 1929 cm <sup>3</sup> 2V 65-66 kW 88-90 PS $\varnothing$ 19,2:1 - 90 |
|           | <b>TEMPRA (159_), TIPO (160_)</b> |                   |   |

**7.24806.05.0** vacuum pump; mechanical; vane pump

|           |                     |                   |   |
|-----------|---------------------|-------------------|---|
| <b>52</b> |                     | <b>82.6</b>       |   |
|           | <b>176 A3.000</b>   | 01.1994 → 09.1999 | D A 4 1698 cm <sup>3</sup> 2V 51-53 kW 69-72 PS $\varnothing$ 20,3 - 79.2 |
|           | <b>176 B7.000</b>   | 09.1996 → 09.1999 | D A 4 1698 cm <sup>3</sup> 2V 46-47 kW 63-64 PS $\varnothing$ 19,1 - 79.2 |
|           | <b>PUNTO (176_)</b> |                   |   |

**89 386 190** T - Dry cylinder liner; semi; A=86 L=154

**RK-8** valve cotter; number of notches: 1; valve stem diameter: 8

**81-1763** IN; 14.15/ x 8 x 42 G1

**81-1762** IN; 14.1/ x 8 x 42 G1

**81-17110** IN/EX; 14.07/ x 8 x 46 G1

**3.32038.03.0** fuel tank seal; in-tank

**7.24806.05.0** vacuum pump; mechanical; vane pump

**7.02256.03.0** pressure transducer (EGR); electro-pneumatic

|           |                     |                   |   |
|-----------|---------------------|-------------------|---|
| <b>53</b> |                     | <b>82.6</b>       |   |
|           | <b>176 A5.000</b>   | 01.1994 → 09.1999 | D A 4 1698 cm <sup>3</sup> 2V 52-59 kW 71-80 PS $\varnothing$ 19,1 - 79.2 |
|           | <b>PUNTO (176_)</b> |                   |   |

**RK-8** valve cotter; number of notches: 1; valve stem diameter: 8

**81-1763** IN; 14.15/ x 8 x 42 G1

**81-1762** IN; 14.1/ x 8 x 42 G1

**81-17110** IN/EX; 14.07/ x 8 x 46 G1

**50 006 189** CAM

**3.32038.03.0** fuel tank seal; in-tank

**7.24806.05.0** vacuum pump; mechanical; vane pump

**7.02256.03.0** pressure transducer (EGR); electro-pneumatic

|           |                     |             |                   |   |   |                      |    |       |       |       |        |  |
|-----------|---------------------|-------------|-------------------|---|---|----------------------|----|-------|-------|-------|--------|--|
| <b>54</b> |                     | <b>82.6</b> |                   |   |   |                      |    |       |       |       |        |  |
|           | <b>176 B3.000</b>   |             | 04.1996 → 09.1997 | D | 4 | 1698 cm <sup>3</sup> | 2V | 42 kW | 57 PS | ⊗20,5 | - 79.2 |  |
|           | <b>PUNTO (176_)</b> |             |                   |   |   |                      |    |       |       |       |        |  |

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|--|-------------------|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>89 386 190</b> | T - Dry cylinder liner; semi; A=86 L=154 |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|--|

|  |             |  |  |                 |                           |
|--|-------------|--|--|-----------------|---------------------------|
|  | <b>RK-8</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |  | <b>81-1763</b>  | IN; 14.15/ x 8 x 42 G1    |
|  |             |  |  | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |
|  |             |  |  | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |

|  |                     |                         |  |  |  |  |  |  |  |  |  |  |
|--|---------------------|-------------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>3.32038.03.0</b> | fuel tank seal; in-tank |  |  |  |  |  |  |  |  |  |  |
|--|---------------------|-------------------------|--|--|--|--|--|--|--|--|--|--|

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|  | <b>7.24806.05.0</b> | vacuum pump; mechanical; vane pump |  |  |  |  |  |  |  |  |  |  |
|--|---------------------|------------------------------------|--|--|--|--|--|--|--|--|--|--|

|           |                       |           |                   |   |      |                      |    |          |          |       |      |  |
|-----------|-----------------------|-----------|-------------------|---|------|----------------------|----|----------|----------|-------|------|--|
| <b>55</b> |                       | <b>83</b> |                   |   |      |                      |    |          |          |       |      |  |
|           | <b>DHX (XUD9TF/L)</b> |           | 05.1997 → 12.1999 | D | LA 4 | 1905 cm <sup>3</sup> | 2V | 66-68 kW | 90-92 PS | ⊗21,8 | - 88 |  |
|           | <b>ULYSSE (220_)</b>  |           |                   |   |      |                      |    |          |          |       |      |  |

|  |                         |   |   |    |    |  |  |  |  |  |  |  |
|--|-------------------------|---|---|----|----|--|--|--|--|--|--|--|
|  | <b>94 786 700</b>       | Cylinder diameter: 83; KH: 46.8; MT: -3.5; GL: 79.3; piston pin: 28x68; number of piston rings: 3 |   |    |    |  |  |  |  |  |  |  |
|  | <b>94 786 710 83.50</b> | RTK, Lox, TPL   |   |    |    |  |  |  |  |  |  |  |
|  |                         | T15   | 3 | MO | G6 |  |  |  |  |  |  |  |
|  |                         | R   | 2 | MO |    |  |  |  |  |  |  |  |
|  |                         | DSF   | 3 | CR |    |  |  |  |  |  |  |  |
|  |                         | → <b>80 00525 1 0 ...</b>   |   |    |    |  |  |  |  |  |  |  |
|  |                         | cylinder head gasketpiston protrusion:  |   |    |    |  |  |  |  |  |  |  |

notches thickness more than less than

|   |      |        |        |
|---|------|--------|--------|
| 4 | 1,36 | + 0,56 | + 0,67 |
| 5 | 1,40 | + 0,68 | + 0,71 |
| 6 | 1,44 | + 0,72 | + 0,75 |
| 7 | 1,48 | + 0,76 | + 0,79 |
| 8 | 1,52 | + 0,80 | + 0,83 |

|  |                         |  |  |  |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>80 00525 1 0 000</b> | Ø83; STD; set: 1; [T15 G6 MO 3] [R IW MO 2] [DSF CR 3]<br><b>80 00525 1 0 050 83.50 / 80 00525 1 0 080 83.80</b> |  |  |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|--|--|--|

|  |                   |  |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>77 098 618</b> | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|--|

|  |               |   |  |                |  |
|--|---------------|---|--|----------------|--|
|  | <b>537747</b> | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm |  | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>537450</b> | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm   |  | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |
|  | <b>531005</b> | IN; 38.5 x 8 x 112.4 x S - - 45° - 1 - III                |  | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                |
|  |               |   |  | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                  |
|  |               |   |  | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                |

|  |                   |                                   |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|-----------------------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>50 006 220</b> | length: 491CAM, chilled cast iron |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|-----------------------------------|--|--|--|--|--|--|--|--|--|--|

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|--|---------------------|------------------------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>7.24808.11.0</b> | vacuum pump; mechanical; vane pump |  |  |  |  |  |  |  |  |  |  |
|--|---------------------|------------------------------------|--|--|--|--|--|--|--|--|--|--|

|           |                    |           |                   |   |   |                      |    |       |       |      |        |  |
|-----------|--------------------|-----------|-------------------|---|---|----------------------|----|-------|-------|------|--------|--|
| <b>56</b> |                    | <b>84</b> |                   |   |   |                      |    |       |       |      |        |  |
|           | <b>149 C2.046</b>  |           | 02.1988 → 05.1991 | B | 4 | 1595 cm <sup>3</sup> | 2V | 66 kW | 90 PS | ⊗9,5 | - 71.5 |  |
|           | <b>TIPO (160_)</b> |           |                   |   |   |                      |    |       |       |      |        |  |

|  |                         |  |  |  |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>80 00065 1 1 000</b> | Ø84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947] |  |  |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|--|--|--|

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|--|-------------------|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>77 771 610</b> | [Set] PL 0,254 Ø 47.990 / 51.330 / 19.500 / 1.659 St/A<br><b>77 771 620 0,508</b> |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|--|--|

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|--|---------------------|--------------------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>7.02700.70.0</b> | fuel pump; in-tank; electrical |  |  |  |  |  |  |  |  |  |  |
|--|---------------------|--------------------------------|--|--|--|--|--|--|--|--|--|--|

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|--|---------------------|---------------------------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>7.02604.59.0</b> | lambda sensor; control sensor; heated |  |  |  |  |  |  |  |  |  |  |
|--|---------------------|---------------------------------------|--|--|--|--|--|--|--|--|--|--|

**F**

|           |   |  |                   |     |   |                      |                 |                           |                             |         |        |  |  |
|-----------|---|--|-------------------|-----|---|----------------------|-----------------|---------------------------|-----------------------------|---------|--------|--|--|
| <b>57</b> |   | <b>84</b>  |                   |     |   |                      |                 |                           |                             |         |        |  |  |
|           | <b>154 A1.000</b>                                     |  | 01.1991 → 09.1992 | B   | 4 | 1995 cm <sup>3</sup> | 2V              | 66-74 kW                  | 90-101 PS                   | ⊗8      | - 90   |  |  |
|           | <b>CROMA (154_)</b>                                   |  |                   |     |   |                      |                 |                           |                             |         |        |  |  |
|           | <b>RK-8</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |                   |     |   |                      |                 | <b>81-1763</b>            | IN; 14.15/ x 8 x 42 G1      |         |        |  |  |
|           |   |  |                   |     |   |                      | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |                             |         |        |  |  |
|           |   |  |                   |     |   |                      | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |                             |         |        |  |  |
| <b>58</b> |   | <b>84</b>  |                   |     |   |                      |                 |                           |                             |         |        |  |  |
|           | <b>154 C4.000</b>                                     |  | 11.1994 → 05.1998 | B A | 4 | 1995 cm <sup>3</sup> | 2V              | 114-121 kW                | 155-165 PS                  | ⊗8      | - 90   |  |  |
|           | <b>TEMPRA (159_)</b>                                  |  |                   |     |   |                      |                 |                           |                             |         |        |  |  |
|           | <b>80 00065 1 1 000</b>                               | Ø84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]   |                   |     |   |                      |                 |                           |                             |         |        |  |  |
| <b>59</b> |   | <b>84</b>  |                   |     |   |                      |                 |                           |                             |         |        |  |  |
|           | <b>154 E1.000</b>                                     |  | 08.1992 → 12.1998 | B   | 4 | 1995 cm <sup>3</sup> | 4V              | 93-101 kW                 | 126-137 PS                  | ⊗10,3:1 | - 90   |  |  |
|           | <b>175 A1.000</b>                                     |  | 11.1993 → 08.1996 | B A | 4 | 1995 cm <sup>3</sup> | 4V              | 140 kW                    | 190 PS                      | ⊗8      | - 90   |  |  |
|           | <b>COUPE (175_), CROMA (154_), TEMPRA (159_)</b>      |  |                   |     |   |                      |                 |                           |                             |         |        |  |  |
|           | <b>RK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7 |                   |     |   |                      |                 | <b>81-17112</b>           | IN/EX; 14.04/ x 7 x 51.3 G1 |         |        |  |  |
| <b>60</b> |   | <b>84</b>  |                   |     |   |                      |                 |                           |                             |         |        |  |  |
|           | <b>159 A4.000</b>                                     |  | 03.1990 → 08.1996 | B   | 4 | 1756 cm <sup>3</sup> | 2V              | 74-81 kW                  | 101-110 PS                  | ⊗9,5    | - 79.2 |  |  |
|           | <b>TEMPRA (159_), TEMPRA S.W. (159_), TIPO (160_)</b> |  |                   |     |   |                      |                 |                           |                             |         |        |  |  |
|           | <b>RK-8</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |                   |     |   |                      |                 | <b>81-1763</b>            | IN; 14.15/ x 8 x 42 G1      |         |        |  |  |
|           |   |  |                   |     |   |                      | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |                             |         |        |  |  |
|           |   |  |                   |     |   |                      | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |                             |         |        |  |  |
|           | <b>7.18222.22.0</b>                                   | intake manifold pressure sensor; electrical                |                   |     |   |                      |                 |                           |                             |         |        |  |  |
|           | <b>7.02604.59.0</b>                                   | lambda sensor; control sensor; heated                      |                   |     |   |                      |                 |                           |                             |         |        |  |  |
| <b>61</b> |   | <b>84</b>  |                   |     |   |                      |                 |                           |                             |         |        |  |  |
|           | <b>159 A4.046</b>                                     |  | 10.1990 → 06.1993 | B   | 4 | 1756 cm <sup>3</sup> | 2V              | 77 kW                     | 105 PS                      | ⊗9,5    | - 79.2 |  |  |
|           | <b>TIPO (160_)</b>                                    |  |                   |     |   |                      |                 |                           |                             |         |        |  |  |
|           | <b>7.05432.09.0</b>                                   | stepper motor; electrical                                  |                   |     |   |                      |                 |                           |                             |         |        |  |  |
|           | <b>7.02604.59.0</b>                                   | lambda sensor; control sensor; heated                      |                   |     |   |                      |                 |                           |                             |         |        |  |  |
| <b>62</b> |   | <b>84</b>  |                   |     |   |                      |                 |                           |                             |         |        |  |  |
|           | <b>159 A5.046</b>                                     |  | 06.1990 → 10.1992 | B   | 4 | 1995 cm <sup>3</sup> | 2V              | 80-85 kW                  | 109-116 PS                  | ⊗9,5    | - 90   |  |  |
|           | <b>TIPO (160_)</b>                                    |  |                   |     |   |                      |                 |                           |                             |         |        |  |  |
|           | <b>80 00065 1 1 000</b>                               | Ø84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]   |                   |     |   |                      |                 |                           |                             |         |        |  |  |
|           | <b>7.18222.22.0</b>                                   | intake manifold pressure sensor; electrical                |                   |     |   |                      |                 |                           |                             |         |        |  |  |
| <b>63</b> |   | <b>84</b>  |                   |     |   |                      |                 |                           |                             |         |        |  |  |
|           | <b>159 A6.046</b>                                     |  | 03.1990 → 12.1998 | B   | 4 | 1995 cm <sup>3</sup> | 2V              | 76-85 kW                  | 103-116 PS                  | ⊗9,5    | - 90   |  |  |
|           | <b>TEMPRA (159_), TEMPRA S.W. (159_), TIPO (160_)</b> |  |                   |     |   |                      |                 |                           |                             |         |        |  |  |
|           | <b>80 00065 1 1 000</b>                               | Ø84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]   |                   |     |   |                      |                 |                           |                             |         |        |  |  |
|           | <b>RK-8</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |                   |     |   |                      |                 | <b>81-1763</b>            | IN; 14.15/ x 8 x 42 G1      |         |        |  |  |
|           |   |  |                   |     |   |                      | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |                             |         |        |  |  |
|           |   |  |                   |     |   |                      | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |                             |         |        |  |  |

cont...



|           |  |  |      |       |                      |    |          |                 |                             |        |
|-----------|--|--|------|-------|----------------------|----|----------|-----------------|-----------------------------|--------|
|           | 7.18222.22.0                                   | intake manifold pressure sensor; electrical  |      |       |                      |    |          |                 |                             |        |
|           | 7.02604.59.0                                   | lambda sensor; control sensor; heated  |      |       |                      |    |          |                 |                             |        |
| <b>64</b> |  | <b>84</b>  |      |       |                      |    |          |                 |                             |        |
|           | 160 A5.000                                     | 11.1989 → 06.1992  | B    | 4     | 1756 cm <sup>3</sup> | 4V | 100 kW   | 136 PS          | ⚙️9,9                       | - 79.2 |
|           | TIPO (160_)                                    |  |      |       |                      |    |          |                 |                             |        |
|           | RK-7H  | valve cotter; number of notches: 1; valve stem diameter: 7   |      |       |                      |    |          | <b>81-17112</b> | IN/EX; 14.04/ x 7 x 51.3 G1 |        |
|           | 7.18222.22.0                                   | intake manifold pressure sensor; electrical  |      |       |                      |    |          |                 |                             |        |
| <b>65</b> |  | <b>84</b>  |      |       |                      |    |          |                 |                             |        |
|           | 834 B.000                                      | 03.1987 → 09.1992  | B    | 4     | 1995 cm <sup>3</sup> | 2V | 88 kW    | 120 PS          | ⚙️9,7                       | - 90   |
|           | CROMA (154_)                                   |  |      |       |                      |    |          |                 |                             |        |
|           | 80 00065 1 1 000                               | Ø84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]   |      |       |                      |    |          |                 |                             |        |
|           | RK-8   | valve cotter; number of notches: 1; valve stem diameter: 8   |      |       |                      |    |          | <b>81-1763</b>  | IN; 14.15/ x 8 x 42 G1      |        |
|           |  |  |      |       |                      |    |          | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1       |        |
| <b>66</b> |  | <b>84</b>  |      |       |                      |    |          |                 |                             |        |
|           | 835 C2.000                                     | 09.1993 → 08.1996  | B    | 4     | 1756 cm <sup>3</sup> | 2V | 76 kW    | 103 PS          | ⚙️9,5                       | - 79.2 |
|           | 835 C4.000                                     | 09.1993 → 08.1996  | B    | 4     | 1756 cm <sup>3</sup> | 2V | 66 kW    | 90 PS           | ⚙️9,5:1                     | - 79.2 |
|           | 836 A5.000                                     | 03.1993 → 08.1996  | B    | 4     | 1756 cm <sup>3</sup> | 2V | 71-74 kW | 97-101 PS       | ⚙️9,5:1                     | - 79.2 |
|           | TEMPRA (159_), TEMPRA S.W. (159_), TIPO (160_) |  |      |       |                      |    |          |                 |                             |        |
|           | 7.18222.22.0                                   | intake manifold pressure sensor; electrical  |      |       |                      |    |          |                 |                             |        |
|           | 7.05432.09.0                                   | stepper motor; electrical  |      |       |                      |    |          |                 |                             |        |
|           | 7.02604.59.0                                   | lambda sensor; control sensor; heated  |      |       |                      |    |          |                 |                             |        |
| <b>67</b> |  | <b>84</b>  |      |       |                      |    |          |                 |                             |        |
|           | 836 A3.000                                     | 03.1993 → 08.1996  | B    | 4     | 1995 cm <sup>3</sup> | 4V | 102 kW   | 139 PS          | ⚙️10,5                      | - 90   |
|           | COUPE (175_), TIPO (160_)                      |  |      |       |                      |    |          |                 |                             |        |
|           | RK-7H  | valve cotter; number of notches: 1; valve stem diameter: 7   |      |       |                      |    |          | <b>81-17112</b> | IN/EX; 14.04/ x 7 x 51.3 G1 |        |
|           | 7.18222.22.0                                   | intake manifold pressure sensor; electrical  |      |       |                      |    |          |                 |                             |        |
|           | 7.02604.59.0                                   | lambda sensor; control sensor; heated  |      |       |                      |    |          |                 |                             |        |
| <b>68</b> |  | <b>85</b>  |      |       |                      |    |          |                 |                             |        |
|           | P8C  | 03.1996 → 10.1999  | D A  | 4     | 2088 cm <sup>3</sup> | 3V | 80 kW    | 109 PS          | ⚙️21,5                      | - 92   |
|           | ULYSSE (220_)                                  |  |      |       |                      |    |          |                 |                             |        |
|           | 94 643 610                                     | Cylinder diameter: 85.25; KH: 44.95; MT: -2.7; GL: 74.8; piston pin: 30x71.5; number of piston rings: 3<br>KKK, Lox, RTK |      |       |                      |    |          |                 |                             |        |
|           |  | T15  | 3    | MO    |                      |    |          |                 |                             |        |
|           |  | R  | 2    | MO    |                      |    |          |                 |                             |        |
|           |  | DSF  | 3    | CR    |                      |    |          |                 |                             |        |
|           |  | cylinder head gasketpiston protrusion:   |      |       |                      |    |          |                 |                             |        |
|           |  | notches thicknessmore thanless than  |      |       |                      |    |          |                 |                             |        |
|           |  | 1  | 1,52 | +0,65 | +0,76                |    |          |                 |                             |        |
|           |  | 2  | 1,57 | +0,76 | +0,81                |    |          |                 |                             |        |
|           |  | 3  | 1,62 | +0,81 | +0,86                |    |          |                 |                             |        |
|           |  | 4  | 1,67 | +0,86 | +0,91                |    |          |                 |                             |        |
|           |  | 5  | 1,72 | +0,91 | +0,96                |    |          |                 |                             |        |

cont...

|           |  |  |    |   |                      |    |           |            |      |   |
|-----------|--|--|----|---|----------------------|----|-----------|------------|------|---|
|           | <b>77 098 618</b>  | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b>                                     |    |   |                      |    |           |            |      |   |
|           | <b>50 006 181</b>  |  |    |   |                      |    |           |            |      |   |
| <b>69</b> |  | <b>86</b>  |    |   |                      |    |           |            |      |   |
|           | <b>128 A1.000</b>  | 03.1983 → 09.1991  | B  | 4 | 1290 cm <sup>3</sup> | 2V | 44-55 kW  | 60-75 PS   | 9    | - 55.5  |
|           | <b>128 Saloon</b>  |  |    |   |                      |    |           |            |      |   |
|           | <b>77 769 610</b>  | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620 0,508</b>  |    |   |                      |    |           |            |      |   |
| <b>70</b> |  | <b>86</b>  |    |   |                      |    |           |            |      |   |
|           | <b>RFV</b>   | 07.1998 → 09.2000  | B  | 4 | 1998 cm <sup>3</sup> | 4V | 97-100 kW | 132-136 PS | 10,4 | - 86  |
|           | <b>ULYSSE (220_)</b>   |  |    |   |                      |    |           |            |      |   |
|           | <b>80 00465 1 1 000</b>  | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.75] [SLF ST CR 3]<br><b>80 00465 1 1 025 86.25</b>   |    |   |                      |    |           |            |      |   |
|           | <b>77 098 618</b>  | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b>                                     |    |   |                      |    |           |            |      |   |
|           | <b>533033</b>  | EX; 29.6 x 6 x 105.8 x A/S - Cr - 45° - VS - 1 - III   |    |   |                      |    |           |            |      | <b>LK-6H</b> valve cotter; number of notches: 1; valve stem diameter: 6 |
|           | <b>537132</b>  | EX; 29.6 x 7 x 105.7 x A/S - Cr - 45° - VS - 22 - III  |    |   |                      |    |           |            |      | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|           | <b>537006</b>  | IN; 34.6 x 6 x 106.4 x S - - 45° - 1 - III   |    |   |                      |    |           |            |      | <b>81-5334</b> EX; 12.06/ x 6 x 40.8 G2                                 |
|           | <b>537131</b>  | IN; 34.6 x 7 x 106.4 x S - - 45° - 22 - III  |    |   |                      |    |           |            |      | <b>81-5333</b> IN; 12.11/ x 6 x 40.8 B1                                 |
|           |  |  |    |   |                      |    |           |            |      | <b>81-5319</b> IN/EX; 12.07/ x 7 x 40 B1                                |
|           | <b>7.07152.14.0</b>  | mechanical; metal, with backhousing  |    |   |                      |    |           |            |      |   |
|           | <b>7.18222.02.0</b>  | intake manifold pressure sensor; pneumatic   |    |   |                      |    |           |            |      |   |
|           | <b>7.18222.19.0</b>  | intake manifold pressure sensor; pneumatic   |    |   |                      |    |           |            |      |   |
|           | <b>7.31587.01.0</b>  | throttle body; mechanical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |    |   |                      |    |           |            |      |   |
|           | <b>7.05270.37.0</b>  | lambda sensor; Diagnosis probe; heated   |    |   |                      |    |           |            |      |   |
|           | <b>50 006 428</b>  | hydraulic; height: 26; Outer Ø: 32; length: 26   |    |   |                      |    |           |            |      |   |
| <b>71</b> |  | <b>86.4</b>  |    |   |                      |    |           |            |      |   |
|           | <b>138 C2.048</b>  | 10.1985 → 12.1993  | B  | 4 | 1498 cm <sup>3</sup> | 2V | 55 kW     | 75 PS      | 9    | - 63.9  |
|           | <b>UNO (146_)</b>  |  |    |   |                      |    |           |            |      |   |
|           | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8   |    |   |                      |    |           |            |      | <b>81-1763</b> IN; 14.15/ x 8 x 42 G1                                   |
|           |  |  |    |   |                      |    |           |            |      | <b>81-1762</b> IN; 14.1/ x 8 x 42 G1                                    |
|           |  |  |    |   |                      |    |           |            |      | <b>81-17110</b> IN/EX; 14.07/ x 8 x 46 G1                               |
|           | <b>7.21565.70.0</b>  | fuel pump; in-line; electrical   |    |   |                      |    |           |            |      |   |
|           | <b>7.02700.70.0</b>  | fuel pump; in-tank; electrical   |    |   |                      |    |           |            |      |   |
| <b>72</b> |  | <b>86.4</b>  |    |   |                      |    |           |            |      |   |
|           | <b>146 A3.011</b>  | 10.1985 → 12.1993  | AB | 4 | 1497 cm <sup>3</sup> | 2V | 49-57 kW  | 67-78 PS   |      | - 63.9  |
|           | <b>178 C8.011</b>  | 08.1998 → 09.2000  | B  | 4 | 1581 cm <sup>3</sup> | 2V | 60-68 kW  | 82-92 PS   |      | - 67.4  |
|           | <b>ELBA (146_), FIORINO Pick up (146_), PALIO Weekend (178_, 173_, 373_, 374_)</b> |  |    |   |                      |    |           |            |      |   |
|           | <b>77 769 610</b>  | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620 0,508</b>  |    |   |                      |    |           |            |      |   |
| <b>73</b> |  | <b>86.4</b>  |    |   |                      |    |           |            |      |   |
|           | <b>149 C1.000 KAT</b>  | 10.1985 → 12.1999  | AB | 4 | 1498 cm <sup>3</sup> | 2V | 49-55 kW  | 67-75 PS   | 9,2  | - 63.9  |
|           | <b>ELBA (146_), FIORINO MPV (146_), FIORINO Pick up (146_), UNO (146_)</b>         |  |    |   |                      |    |           |            |      |   |
|           | <b>77 769 610</b>  | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620 0,508</b>  |    |   |                      |    |           |            |      |   |
|           | cont...  |  |    |   |                      |    |           |            |      |   |

|           |  |  |   |   |                      |    |                 |                           |         |        |  |
|-----------|--|--|---|---|----------------------|----|-----------------|---------------------------|---------|--------|--|
|           | <b>7.21565.70.0</b>  | fuel pump; in-line; electrical   |   |   |                      |    |                 |                           |         |        |  |
|           | <b>7.02700.70.0</b>  | fuel pump; in-tank; electrical   |   |   |                      |    |                 |                           |         |        |  |
| <b>74</b> |  | <b>86.4</b>  |   |   |                      |    |                 |                           |         |        |  |
|           | <b>159 A3.000</b>  | 02.1983 → 09.2000  | B | 4 | 1581 cm <sup>3</sup> | 2V | 62-69 kW        | 84-94 PS                  | ⊗9,2    | - 67.4 |  |
|           | <b>DUNA Saloon, ELBA (146_), PREMIO, REGATA (138_), TEMPRA (159_), TEMPRA S.W. (159_), TIPO (160_)</b> |  |   |   |                      |    |                 |                           |         |        |  |
|           | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    | <b>81-1763</b>  | IN; 14.15/ x 8 x 42 G1    |         |        |  |
|           |  |  |   |   |                      |    | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |         |        |  |
|           |  |  |   |   |                      |    | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |         |        |  |
| <b>75</b> |  | <b>86.4</b>  |   |   |                      |    |                 |                           |         |        |  |
|           | <b>159 A3.046</b>  | 06.1990 → 08.1993  | B | 4 | 1581 cm <sup>3</sup> | 2V | 56-65 kW        | 76-88 PS                  | ⊗9,2    | - 67.4 |  |
|           | <b>159 A3.048</b>  | 04.1990 → 08.1996  | B | 4 | 1581 cm <sup>3</sup> | 2V | 51-66 kW        | 69-90 PS                  | ⊗9,2    | - 67.4 |  |
|           | <b>835 C1.000</b>  | 06.1992 → 08.1996  | B | 4 | 1581 cm <sup>3</sup> | 2V | 55-57 kW        | 75-78 PS                  | ⊗9,2    | - 67.4 |  |
|           | <b>TEMPRA (159_), TEMPRA S.W. (159_), TIPO (160_)</b>  |  |   |   |                      |    |                 |                           |         |        |  |
|           | <b>7.02700.70.0</b>  | fuel pump; in-tank; electrical   |   |   |                      |    |                 |                           |         |        |  |
|           | <b>7.18222.01.0</b>  | intake manifold pressure sensor; pneumatic   |   |   |                      |    |                 |                           |         |        |  |
|           | <b>7.02604.59.0</b>  | lambda sensor; control sensor; heated  |   |   |                      |    |                 |                           |         |        |  |
| <b>76</b> |  | <b>86.4</b>  |   |   |                      |    |                 |                           |         |        |  |
|           | <b>160 A2.000</b>  | 01.1988 → 10.1992  | B | 4 | 1581 cm <sup>3</sup> | 2V | 58-62 kW        | 79-84 PS                  | ⊗9,2    | - 67.4 |  |
|           | <b>TIPO (160_)</b>   |  |   |   |                      |    |                 |                           |         |        |  |
|           | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    | <b>81-1763</b>  | IN; 14.15/ x 8 x 42 G1    |         |        |  |
|           |  |  |   |   |                      |    | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |         |        |  |
|           |  |  |   |   |                      |    | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |         |        |  |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |                 |                           |         |        |  |
| <b>77</b> |  | <b>86.4</b>  |   |   |                      |    |                 |                           |         |        |  |
|           | <b>176 A9.000</b>  | 01.1994 → 04.1997  | B | 4 | 1581 cm <sup>3</sup> | 2V | 65 kW           | 88 PS                     | ⊗9,5    | - 67.4 |  |
|           | <b>PUNTO (176_), PUNTO Convertible (176_)</b>  |  |   |   |                      |    |                 |                           |         |        |  |
|           | <b>17089</b>   | IN; 39.5 x 8 x 108.5 x S - Cr - 45° - 1 - III  |   |   |                      |    |                 |                           |         |        |  |
|           | <b>81-1763</b>   | IN; 14.15/ x 8 x 42 G1   |   |   |                      |    |                 |                           |         |        |  |
|           | <b>81-1762</b>   | IN; 14.1/ x 8 x 42 G1  |   |   |                      |    |                 |                           |         |        |  |
|           | <b>81-17110</b>  | IN/EX; 14.07/ x 8 x 46 G1  |   |   |                      |    |                 |                           |         |        |  |
|           | <b>7.02700.94.0</b>  | fuel pump; in-tank; electrical   |   |   |                      |    |                 |                           |         |        |  |
|           | <b>7.00468.33.0</b>  | fuel supply unit; in-tank; electrical  |   |   |                      |    |                 |                           |         |        |  |
|           | <b>3.32038.03.0</b>  | fuel tank seal; in-tank  |   |   |                      |    |                 |                           |         |        |  |
|           | <b>7.18222.01.0</b>  | intake manifold pressure sensor; pneumatic   |   |   |                      |    |                 |                           |         |        |  |
| <b>78</b> |  | <b>86.4</b>  |   |   |                      |    |                 |                           |         |        |  |
|           | <b>178 C7.098</b>  | 07.1997 → 10.2000  | B | 4 | 1581 cm <sup>3</sup> | 4V | 68-76 kW        | 92-103 PS                 | ⊗10,5:1 | - 67.4 |  |
|           | <b>178 D2.011</b>  | 07.1997 → 10.2000  | B | 4 | 1581 cm <sup>3</sup> | 4V | 60-78 kW        | 82-106 PS                 | ⊗10,5   | - 67.4 |  |
|           | <b>PALIO (178_)</b>  |  |   |   |                      |    |                 |                           |         |        |  |
|           | <b>50 006 422</b>  | hydraulic; height: 24; Outer Ø: 33; length: 24   |   |   |                      |    |                 |                           |         |        |  |

|           |                     |  |   |   |                      |  |          |            |        |        |
|-----------|---------------------|--|---|---|----------------------|--|----------|------------|--------|--------|
| <b>79</b> |                     | <b>86.4</b>                                    |   |   |                      |  |          |            |        |        |
|           | <b>182 A4.000</b>   | 08.1999 → 03.2000                              | B | 4 | 1581 cm <sup>3</sup> | 4V   | 76-85 kW | 103-116 PS | ⊗ 10,5 | - 67.4 |
|           | <b>BRAVA (182_)</b> |  |   |   |                      |  |          |            |        |        |
|           | <b>171037</b>       | EX; 30 x 7 x 102.4 x A/S - Cr - 45° - VS - 9 - |   |   | <b>RK-7</b>          | valve cotter; number of notches: 1; valve stem diameter: 7 |          |            |        |        |
|           | <b>171043</b>       | EX; 30 x 7 x 102.8 x A - Cr - 45° - 9 -        |   |   | <b>RK-8</b>          | valve cotter; number of notches: 1; valve stem diameter: 8 |          |            |        |        |
|           | <b>171036</b>       | IN; 30.3 x 7 x 102.5 x S - Cr - 45° - 9 - III  |   |   | <b>81-17123</b>      | EX; 13.03/ x 7 x 46 G2                                     |          |            |        |        |
|           |                     |  |   |   | <b>81-17122</b>      | IN; 13.03/ x 7 x 42.5 G2                                   |          |            |        |        |
|           |                     |  |   |   | <b>81-1755</b>       | IN/EX; 13/ x 7 x 42.2 G1                                   |          |            |        |        |
|           | <b>50 006 422</b>   | hydraulic; height: 24; Outer Ø: 33; length: 24 |   |   |                      |  |          |            |        |        |

**F**

|           |                          |  |    |   |                      |  |          |           |        |        |
|-----------|--------------------------|--|----|---|----------------------|--|----------|-----------|--------|--------|
| <b>80</b> |                          | <b>86.4</b>  |    |   |                      |  |          |           |        |        |
|           | <b>185 A3.000 Euro 3</b> | 04.1997 → 08.2000  | BG | 4 | 1581 cm <sup>3</sup> | 4V   | 68-76 kW | 92-103 PS | ⊗ 10,1 | - 67.4 |
|           | <b>MAREA (185_)</b>      |  |    |   |                      |  |          |           |        |        |
|           | <b>171037</b>            | EX; 30 x 7 x 102.4 x A/S - Cr - 45° - VS - 9 -   |    |   | <b>RK-7</b>          | valve cotter; number of notches: 1; valve stem diameter: 7 |          |           |        |        |
|           | <b>171043</b>            | EX; 30 x 7 x 102.8 x A - Cr - 45° - 9 -  |    |   | <b>RK-8</b>          | valve cotter; number of notches: 1; valve stem diameter: 8 |          |           |        |        |
|           | <b>171036</b>            | IN; 30.3 x 7 x 102.5 x S - Cr - 45° - 9 - III  |    |   | <b>81-17123</b>      | EX; 13.03/ x 7 x 46 G2                                     |          |           |        |        |
|           |                          |  |    |   | <b>81-17122</b>      | IN; 13.03/ x 7 x 42.5 G2                                   |          |           |        |        |
|           |                          |  |    |   | <b>81-1755</b>       | IN/EX; 13/ x 7 x 42.2 G1                                   |          |           |        |        |
|           | <b>7.00468.40.0</b>      | fuel supply unit; in-tank; electrical  |    |   |                      |  |          |           |        |        |
|           | <b>3.32038.03.0</b>      | fuel tank seal; in-tank  |    |   |                      |  |          |           |        |        |
|           | <b>7.18222.22.0</b>      | intake manifold pressure sensor; electrical  |    |   |                      |  |          |           |        |        |
|           | <b>7.05432.09.0</b>      | stepper motor; electrical  |    |   |                      |  |          |           |        |        |
|           | <b>7.03703.60.0</b>      | throttle body; mechanical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |    |   |                      |  |          |           |        |        |
|           | <b>7.02604.58.0</b>      | lambda sensor; control sensor; heated  |    |   |                      |  |          |           |        |        |
|           | <b>50 006 422</b>        | hydraulic; height: 24; Outer Ø: 33; length: 24   |    |   |                      |  |          |           |        |        |

|           |                     |                          |   |   |                      |    |        |        |        |        |
|-----------|---------------------|--------------------------|---|---|----------------------|----|--------|--------|--------|--------|
| <b>81</b> |                     | <b>88</b>                |   |   |                      |    |        |        |        |        |
|           | <b>834 G.000</b>    | 06.1993 → 08.1996        | B | 6 | 2492 cm <sup>3</sup> | 2V | 119 kW | 162 PS | ⊗ 10:1 | - 68.3 |
|           | <b>CROMA (154_)</b> |                          |   |   |                      |    |        |        |        |        |
|           | <b>81-5609</b>      | EX; 14.07/ x 9 x 42.5 G1 |   |   |                      |    |        |        |        |        |

|           |                     |   |   |   |              |  |    |       |        |               |
|-----------|---------------------|---|---|---|--------------|--|----|-------|--------|---------------|
| <b>82</b> |                     | <b>93</b>   |   |   |              |  |    |       |        |               |
|           | <b>8144.97</b>      | 05.1989 → 08.1996   | D | A | 4            | 2499 cm <sup>3</sup>                                       | 2V | 85 kW | 115 PS | ⊗ 22,5:1 - 92 |
|           | <b>8144.97 Y</b>    | 05.1989 → 08.1996   | D | A | 4            | 2500 cm <sup>3</sup>                                       | 2V | 85 kW | 115 PS | ⊗ 22,5 - 92   |
|           | <b>CROMA (154_)</b> |   |   |   |              |  |    |       |        |               |
|           | <b>89 183 190</b>   | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5   |   |   |              |  |    |       |        |               |
|           | <b>77 153 690</b>   | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |   |   |              |  |    |       |        |               |
|           | <b>77 154 610</b>   | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |   |   |              |  |    |       |        |               |
|           | <b>77 155 610</b>   | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |   |   |              |  |    |       |        |               |
|           | <b>17063</b>        | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III   |   |   | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8 |    |       |        |               |
|           | <b>171055</b>       | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III   |   |   | <b>RK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |    |       |        |               |

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|               |  |                 |   |
|---------------|--|-----------------|---|
| <b>171016</b> | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III<br>OES specification | <b>81-17116</b> | IN/EX; 13.02/ x 8.02 x 56 G1                            |
| <b>171120</b> | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III                        | <b>81-17115</b> | IN/EX; 13.07/ x 8.02 x 56 G1                            |
|               |  | <b>81-17114</b> | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket |
|               |  | <b>81-5611</b>  | IN/EX; 13.12/ x 8 x 56 G1                               |

**50 006 180** mechanical; Outer Ø: 44; length: 32

|                     |  |                   |   |   |   |                      |    |       |        |         |
|---------------------|--|-------------------|---|---|---|----------------------|----|-------|--------|---------|
| <b>83</b>           |  |                   |   |   |   |                      |    |       |        |         |
| <b>8144.97 S</b>    |  | 12.1991 → 08.1996 | D | A | 4 | 2500 cm <sup>3</sup> | 2V | 77 kW | 105 PS | 21 - 92 |
| <b>CROMA (154_)</b> |  |                   |   |   |   |                      |    |       |        |         |

**80 00068 1 0 000** Ø93; STD; set: 1; [T15 G6 CR 3] [N MO 2] [DSF CR 3]  
**80 00068 1 0 040** 93.40

**89 183 190** T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5

**77 153 690** [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  
**77 154 610** [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G  
**77 154 600** STD, →mot. 1846776  
**77 155 610** [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G  
**77 155 620** 0,508 / **77 155 600** STD, Attention to the marks on the bearing shells:  
 Stelo=rod or Cappello=cap

|               |  |                 |  |
|---------------|--|-----------------|--|
| <b>171055</b> | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III                        | <b>RK-8</b>     | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>171016</b> | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III<br>OES specification | <b>RK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>171120</b> | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III                        | <b>81-17116</b> | IN/EX; 13.02/ x 8.02 x 56 G1                               |
|               |  | <b>81-17115</b> | IN/EX; 13.07/ x 8.02 x 56 G1                               |
|               |  | <b>81-17114</b> | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket    |
|               |  | <b>81-5611</b>  | IN/EX; 13.12/ x 8 x 56 G1                                  |

**50 006 180** mechanical; Outer Ø: 44; length: 32

|                     |  |                   |   |    |   |                      |    |          |            |         |
|---------------------|--|-------------------|---|----|---|----------------------|----|----------|------------|---------|
| <b>84</b>           |  |                   |   |    |   |                      |    |          |            |         |
| <b>8144.97</b>      |  | 2400              |   |    |   |                      |    |          |            |         |
|                     |  | 05.1989 → 08.1996 | D | LA | 4 | 2499 cm <sup>3</sup> | 2V | 83-87 kW | 113-118 PS | 21 - 92 |
| <b>CROMA (154_)</b> |  |                   |   |    |   |                      |    |          |            |         |




**89 183 190** T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5

| Cyl.  | mm       | cm <sup>3</sup> | Comp. Ratio | kW | PS    | Pos     |         |    |
|-------|----------|-----------------|-------------|----|-------|---------|---------|----|
|       |          |                 |             |    |       |         | €       |    |
| 4G63  | B 4      | 85 x 88         | 1997        | 2  | 8,6   | 78      | 106     | 59 |
| AAA   | B 6      | 81 x 90,3       | 2792        | 2  | 10    | 128     | 174     | 41 |
| AFN   | D (LA) 4 | 79,5 x 95,5     | 1896        | 2  | 19,5  | 81      | 110     | 24 |
| AMY   | B 6      | 81 x 90,3       | 2792        | 2  | 10    | 128     | 174     | 42 |
| ARC   | B 6      | 84 x 72         | 2394        | 2  | 9,5   | 96      | 130     | 54 |
| ARD   | B 6      | 84 x 72         | 2394        | 2  | 9,5   | 92      | 125     | 55 |
| AVG   | D (A) 4  | 79,5 x 95,5     | 1896        | 2  | 19,5  | 81      | 110     | 25 |
| B4A   | B 6      | 93 x 72         | 2936        | 2  | 9,5   | 110     | 150     | 84 |
| B4B   | B 6      | 93 x 72         | 2936        | 2  | 9,5   | 107-110 | 145-150 | 85 |
| B4C   | B 6      | 93 x 72         | 2936        | 2  | 9,5   | 107-110 | 145-150 | 85 |
| BOA   | B 6      | 93 x 72         | 2933        | 4  | 9,7   | 143     | 195     | 86 |
| BOB   | B 6      | 93 x 72         | 2933        | 4  | 9,7   | 152     | 207     | 87 |
| BRC   | B 6      | 93 x 72         | 2933        | 2  | 9,5   | 110     | 150     | 88 |
| BRD   | B 6      | 93 x 72         | 2933        | 2  | 9,5   | 107     | 145     | 85 |
| BRE   | B 6      | 93 x 72         | 2933        | 2  | 9,5   | 107     | 145     | 89 |
| BRF   | B 6      | 93 x 72         | 2933        | 2  | 9,5   | 107     | 145     | 89 |
| BRG   | B 6      | 93 x 72         | 2933        | 2  | 9,5   | 110     | 150     | 84 |
| F4A   | B 4      | 77,25 x 74,3    | 1392        | 2  | 8,5   | 54      | 73      | 20 |
| F4B   | B 4      | 77,25 x 74,3    | 1392        | 2  | 8,5   | 54-55   | 73-75   | 21 |
| F6E   | B 4      | 77,25 x 74,3    | 1392        | 2  | 8,5   | 52      | 71      | 20 |
| F6F   | B 4      | 77,25 x 74,3    | 1392        | 2  | 8,5   | 52      | 71      | 22 |
| F6G   | B 4      | 77,24 x 74,3    | 1392        | 2  | 8,5   | 52      | 71      | 19 |
| FHD   | B 4      | 76 x 76,5       | 1388        | 4  | 10,3  | 66      | 90      | 8  |
| FHF   | B 4      | 76 x 76,5       | 1388        | 4  | 10,3  | 66      | 90      | 9  |
| FUF   | B 4      | 77,25 x 74,3    | 1392        | 2  | 9,5   | 55      | 75      | 23 |
| FUG   | B 4      | 77,25 x 74,3    | 1392        | 2  | 8,5   | 54      | 73      | 20 |
| FUH   | B 4      | 77,25 x 74,3    | 1392        | 2  | 8,5   | 54-55   | 71-75   | 21 |
| FUJ   | B 4      | 77,25 x 74,3    | 1392        | 2  | 8,5   | 54      | 73      | 20 |
| FXDA  | B 4      | 76 x 76,5       | 1388        | 4  | 11    | 55      | 75      | 10 |
| G6A   | B 4      | 68,7 x 75,5     | 1119        | 2  | 8,8   | 37      | 50      | 1  |
| GUD   | B 4      | 68,7 x 75,5     | 1119        | 2  | 9,5   | 40      | 55      | 2  |
| GUE   | B 4      | 68,7 x 75,5     | 1119        | 2  | 9,5   | 40      | 55      | 2  |
| J4B   | B 4      | 74 x 75,5       | 1299        | 2  | 8,8   | 44      | 60      | 5  |
| J6A   | B 4      | 74 x 75,5       | 1299        | 2  | 8,8   | 44      | 60      | 5  |
| J6B   | B 4      | 74 x 75,5       | 1299        | 2  | 8,8:1 | 44      | 60      | 6  |
| JBC   | B 4      | 74 x 75,5       | 1299        | 2  | 9,5   | 44      | 60      | 7  |
| JBE   | B 4      | 74 x 75,5       | 1299        | 2  | 8,8   | 44      | 60      | 6  |
| KA24  | B 4      | 89 x 96         | 2389        | 3  | 8,6   | 85-87   | 116-118 | 72 |
| KA24E | B 4      | 89 x 96         | 2389        | 3  | 8,6   | 91      | 124     | 72 |
| L1E   | B 4      | 76 x 88         | 1597        | 4  | 10,3  | 66      | 90      | 11 |
| L1F   | B 4      | 76 x 88         | 1597        | 4  | 10,3  | 66      | 90      | 12 |
| L1G   | B 4      | 76 x 88         | 1597        | 4  | 10,3  | 65-66   | 88-90   | 13 |
| L1H   | B 4      | 76 x 88         | 1597        | 4  | 10,3  | 65      | 88      | 14 |
| L1J   | B 4      | 76 x 88         | 1597        | 4  | 10,3  | 65-66   | 88-90   | 15 |
| L1K   | B 4      | 76 x 88         | 1597        | 4  | 10,3  | 66-70   | 90-95   | 16 |
| L1L   | B 4      | 76 x 88         | 1597        | 4  | 10,3  | 70      | 95      | 17 |
| L1N   | B 4      | 76 x 88         | 1597        | 4  | 10,3  | 70      | 95      | 17 |
| L1Q   | B 4      | 76 x 88         | 1597        | 4  | 10,3  | 70      | 95      | 17 |
| L6B   | B 4      | 80 x 79,5       | 1598        | 2  | 9,1   | 59      | 80      | 27 |
| LCBD  | B 6      | 81,6 x 79,5     | 2495        | 4  | 9,8   | 125     | 170     | 45 |
| LHA   | B (A) 4  | 80 x 79,5       | 1598        | 2  | 8,2   | 96-98   | 131-133 | 28 |
| LJC   | B 4      | 80 x 79,5       | 1597        | 2  | 9,75  | 81      | 110     | 28 |
| LJD   | B 4      | 80 x 79,5       | 1598        | 2  | 9,75  | 76      | 103     | 29 |
| LJF   | B 4      | 79,96 x 79,5    | 1598        | 2  | 9,75  | 77      | 105     | 26 |
| LSE   | B 4      | 81,3 x 76,9     | 1597        | 2  | 9,5   | 55      | 75      | 44 |
| LSF   | B 4      | 81,3 x 76,9     | 1597        | 2  | 9,5   | 53      | 72      | 44 |
| LUH   | B 4      | 76 x 88         | 1597        | 2  | 10,3  | 65-66   | 88-90   | 18 |
| LUJ   | B 4      | 80 x 79,5       | 1598        | 2  | 9,5   | 65-66   | 88-90   | 30 |
| LUK   | B 4      | 80 x 79,5       | 1598        | 2  | 9,5   | 65-66   | 88-90   | 31 |
| N3A   | B 4      | 86 x 86         | 1998        | 4  | 9,8   | 100     | 136     | 60 |
| N4A   | B 4      | 90,83 x 77      | 1993        | 2  | 9,2   | 85      | 115     | 78 |
| N4B   | B 4      | 90,8 x 77       | 1993        | 2  | 8,5   | 74      | 100     | 74 |
| N4I   | B 4      | 90,83 x 77      | 1993        | 2  | 9,2   | 85      | 115     | 79 |
| N5C   | B (A) 4  | 90,83 x 77      | 1993        | 4  | 8     | 162     | 220     | 80 |
| N5F   | B (LA) 4 | 90,83 x 77      | 1994        | 4  | 8     | 162-167 | 220-227 | 81 |
| N7A   | B 4      | 86 x 86         | 1998        | 4  | 10,3  | 110     | 150     | 61 |
| N8A   | B 4      | 86 x 86         | 1998        | 2  | 10,3  | 80      | 109     | 62 |
| N8B   | B 4      | 86 x 86         | 1998        | 2  | 10,3  | 77-92   | 105-125 | 63 |

| Cyl.       | mm       | cm <sup>3</sup> | Comp. Ratio | kW    | PS      | Pos     |    |
|------------|----------|-----------------|-------------|-------|---------|---------|----|
|            |          |                 |             |       |         |         | €  |
| N8C        | B 4      | 86 x 86         | 1993 2      | 10,3  | 77      | 105     | 64 |
| N9A        | B 4      | 86 x 86         | 1998 2      | 10,3  | 90      | 122     | 65 |
| N9B        | B 4      | 86 x 86         | 1998 2      | 10,3  | 92      | 125     | 66 |
| N9C        | B 4      | 86 x 86         | 1998 2      | 10,3  | 88-92   | 120-125 | 67 |
| N9D        | B 4      | 86 x 86         | 1998 2      | 10,3  | 88      | 120     | 67 |
| N9E        | B 4      | 86 x 86         | 1998 2      | 9,2   | 85      | 115     | 68 |
| N9F        | B 4      | 86 x 86         | 1998 2      | 10,3  | 85      | 115     | 69 |
| NAE        | B 4      | 90,83 x 77      | 1993 2      | 8     | 57      | 78      | 82 |
| NE5        | B 4      | 90,8 x 77       | 1993 2      | 9,2   | 74      | 100     | 75 |
| NEJ        | B 4      | 90,8 x 77       | 1993 2      | 9,2   | 74      | 100     | 76 |
| NES        | B 4      | 90,8 x 77       | 1993 2      | 10,3  | 77      | 105     | 77 |
| NGA        | B 4      | 84,8 x 88       | 1988 4      | 10    | 96-100  | 131-136 | 56 |
| NGB        | B 4      | 84,8 x 88       | 1988 4      | 10    | 96      | 131     | 57 |
| NGC        | B 4      | 84,8 x 88       | 1988 4      | 10    | 96      | 131     | 58 |
| NGD        | B 4      | 84,8 x 88       | 1988 4      | 10    | 96      | 131     | 58 |
| NRA        | B 4      | 90,83 x 77      | 1993 2      | 9,2   | 85      | 115     | 79 |
| NRI        | B 4      | 90,83 x 77      | 1993 2      | 9,2   | 85      | 115     | 79 |
| NSD        | B 4      | 86 x 86         | 1998 2      | 9,8   | 85      | 115     | 70 |
| PR7        | B 6      | 93 x 68,5       | 2792 2      | 9,2   | 107     | 146     | 90 |
| PR8        | B 6      | 93 x 68,5       | 2792 2      | 9,2   | 105-107 | 143-145 | 90 |
| R2C        | B 4      | 80 x 88         | 1769 2      | 9,3   | 64      | 87      | 32 |
| R6A        | B 4      | 80 x 88         | 1769 2      | 9,3   | 64-66   | 87-90   | 33 |
| RDA        | B 4      | 80,6 x 88       | 1796 4      | 10    | 77      | 105     | 34 |
| RDB        | B 4      | 80,6 x 88       | 1796 4      | 10    | 77      | 105     | 35 |
| REC        | B 4      | 86,2 x 77       | 1796 2      | 9,5   | 66      | 90      | 71 |
| RFA        | D (A) 4  | 82,5 x 82       | 1753 2      | 21,5  | 55-57   | 75-78   | 48 |
| RFB        | D (A) 4  | 82,5 x 82       | 1753 2      | 21,5  | 55-57   | 75-78   | 48 |
| RFD        | D (LA) 4 | 82,5 x 82       | 1753 2      | 21,5  | 66      | 90      | 49 |
| RFK        | D (LA) 4 | 82,5 x 82       | 1753 2      | 21,5  | 66      | 90      | 49 |
| RFL        | D (A) 4  | 82,5 x 82       | 1753 2      | 21,5  | 55-57   | 75-78   | 48 |
| RFM        | D (LA) 4 | 82,5 x 82       | 1753 2      | 21,5  | 65-66   | 88-90   | 49 |
| RFN        | D (LA) 4 | 82,5 x 82       | 1753 2      | 21,5  | 65-66   | 88-90   | 49 |
| RFS KAT    | D (LA) 4 | 82,5 x 82       | 1753 2      | 21,5  | 66      | 90      | 50 |
| RKA        | B 4      | 80,6 x 88       | 1796 4      | 10    | 85      | 115     | 36 |
| RKB        | B 4      | 80,6 x 88       | 1796 4      | 10    | 82-85   | 111-116 | 37 |
| RKC        | B 4      | 80,6 x 88       | 1796 4      | 9,8   | 85      | 115     | 38 |
| RKF        | B 4      | 80,6 x 88       | 1796 4      | 10    | 85      | 115     | 39 |
| RKH        | B 4      | 80,6 x 88       | 1796 4      | 10    | 85      | 115     | 39 |
| RKJ        | B 4      | 80,6 x 88       | 1796 4      | 10    | 85      | 115     | 39 |
| RKK        | B 4      | 80,6 x 88       | 1796 4      | 10    | 85      | 115     | 40 |
| ROB        | B 4      | 80,6 x 88       | 1796 4      | 10    | 96      | 130     | 34 |
| ROC        | B 4      | 80,6 x 88       | 1796 4      | 10    | 96      | 130     | 35 |
| RTC        | D 4      | 82,5 x 82       | 1753 2      | 21,5  | 43-44   | 58-60   | 51 |
| RTD        | D 4      | 82,5 x 82       | 1753 2      | 21,5  | 43-44   | 58-60   | 51 |
| RTE        | D 4      | 82,5 x 82       | 1753 2      | 21,5  | 44      | 60      | 52 |
| RTF        | D 4      | 82,5 x 82       | 1753 2      | 21,5  | 44      | 60      | 52 |
| RTG        | D 4      | 82,5 x 82       | 1753 2      | 21,5  | 43-44   | 58-60   | 51 |
| RTH        | D 4      | 82,5 x 82       | 1753 2      | 21,5  | 44      | 60      | 52 |
| RTJ        | D 4      | 82,5 x 82       | 1753 2      | 21,5  | 44      | 60      | 52 |
| RTK        | D 4      | 82,5 x 82       | 1753 2      | 21,5  | 44      | 60      | 52 |
| RVA        | D (A) 4  | 82,5 x 82       | 1753 2      | 21,5  | 51      | 70      | 53 |
| SCB        | D (LA) 4 | 92 x 94         | 2500 2      | 21,5  | 85      | 115     | 83 |
| SCC        | D (LA) 4 | 92 x 94         | 2500 2      | 21    | 85      | 115     | 83 |
| SCD        | D (LA) 4 | 92 x 94         | 2499 2      | 21:1  | 85      | 115     | 83 |
| SEA        | B 6      | 82,4 x 79,5     | 2544 4      | 10    | 125     | 170     | 47 |
| SEB        | B 6      | 81,6 x 79,5     | 2495 4      | 9,7:1 | 125     | 170     | 46 |
| SEC        | B 6      | 81,6 x 79,5     | 2495 4      | 9,7:1 | 125     | 170     | 46 |
| SFA        | D (A) 4  | 94 x 90         | 2498 2      | 21    | 68      | 92      | 91 |
| SFB        | D (A) 4  | 94 x 90         | 2498 2      | 21    | 68      | 92      | 91 |
| SGA        | B 6      | 81,6 x 79,5     | 2495 4      | 9,8   | 151     | 205     | 46 |
| STR        | D 4      | 94 x 90         | 2498 2      | 23    | 51      | 69      | 92 |
| TD27       | D (A) 4  | 96 x 92         | 2663 2      | 21,9  | 74      | 100     | 94 |
| TD27E      | D (LA) 4 | 96 x 92         | 2664 2      | 21,9  | 92      | 125     | 95 |
| TLB        | B 4      | 68,7 x 67,5     | 999 2       | 9,5   | 33      | 45      | 3  |
| UE         | AB 4     | 81 x 86,4       | 1781 2      |       | 73      | 99      | 43 |
| X (108 kW) | B 6      | 100,43 x 84     | 3993 2      | 9:1   | 108-115 | 147-156 | 96 |
| Y5B        | B 4      | 89,6 x 91       | 2295 4      | 10    | 107     | 146     | 73 |
| YTR        | D 4      | 94 x 83         | 2304 2      | 22,2  | 49      | 67      | 93 |

**F**



|  |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW | PS | Pos |
|---|---|------|--|-----------------|---|------------------|----|----|-----|
| ZH10JRB   | B | 4    | 68,7 x 67,4  | 999             | 2   |                  | 38 | 52 | 4   |

F







|  |  | Pos |                                    |                   | Pos      |
|--|--|-----|------------------------------------|-------------------|----------|
|  |  |     | 1.3                                | 09.1991 → 01.1995 | J4B B 5  |
|  |  |     | 1.3                                | 09.1991 → 01.1995 | J6A B 5  |
|  |  |     | 1.4                                | 07.1990 → 01.1995 | F6F B 22 |
|  |  |     | 1.4                                | 07.1990 → 01.1995 | F6G B 19 |
|  |  |     | 1.4                                | 01.1994 → 01.1995 | F4B B 21 |
|  |  |     | 1.4                                | 01.1994 → 01.1995 | FUH B 21 |
|  |  |     | 1.6                                | 07.1990 → 08.1992 | LUJ B 30 |
|  |  |     | 1.6                                | 07.1990 → 08.1992 | LUK B 31 |
|  |  |     | 1.6                                | 07.1990 → 09.1992 | LJF B 26 |
|  |  |     | 1.6 i 16V                          | 09.1992 → 01.1995 | L1E B 11 |
|  |  |     | 1.6 i 16V                          | 01.1994 → 01.1995 | L1H B 14 |
|  |  |     | 1.8 16V                            | 02.1992 → 01.1995 | RDA B 34 |
|  |  |     | 1.8 D                              | 07.1990 → 01.1995 | RTE D 52 |
|  |  |     | 1.8 D                              | 07.1990 → 01.1995 | RTF D 52 |
|  |  |     | 1.8 D                              | 07.1990 → 01.1995 | RTH D 52 |
|  |  |     | 1.8 TD                             | 02.1993 → 01.1995 | RFD D 49 |
|  |  |     | 1.8 TD                             | 02.1993 → 01.1995 | RFK D 49 |
|  |  |     | 1.8 TD                             | 02.1993 → 01.1995 | RFS D 50 |
|  |  |     | 1.8 i 16V                          | 02.1993 → 01.1995 | RQB B 34 |
|  |  |     | <b>ESCORT VI (GAL, AAL, ABL)</b>   |                   |          |
|  |  |     | 1.3                                | 01.1995 → 10.1998 | J4B B 5  |
|  |  |     | 1.3                                | 01.1995 → 10.1998 | J6A B 5  |
|  |  |     | 1.4                                | 01.1995 → 10.1998 | F4B B 21 |
|  |  |     | 1.4                                | 01.1995 → 10.1998 | FUH B 21 |
|  |  |     | 1.4                                | 01.1995 → 12.1999 | F4B B 21 |
|  |  |     | 1.6 16V                            | 01.1995 → 10.1998 | L1E B 11 |
|  |  |     | 1.6 16V 4x4                        | 01.1995 → 10.1998 | L1E B 11 |
|  |  |     | 1.6 i 16V                          | 01.1995 → 08.1995 | L1H B 14 |
|  |  |     | 1.8 16V                            | 01.1995 → 08.1995 | RDA B 34 |
|  |  |     | 1.8 16V                            | 01.1995 → 10.1998 | RKC B 38 |
|  |  |     | 1.8 D                              | 01.1995 → 12.1996 | RTE D 52 |
|  |  |     | 1.8 D                              | 01.1995 → 12.1996 | RTF D 52 |
|  |  |     | 1.8 D                              | 01.1995 → 12.1996 | RTH D 52 |
|  |  |     | 1.8 TD                             | 01.1995 → 10.1998 | RFD D 49 |
|  |  |     | 1.8 TD                             | 01.1995 → 10.1998 | RFK D 49 |
|  |  |     | 1.8 Turbo D                        | 12.1995 → 10.1998 | RVA D 53 |
|  |  |     | RS 2000                            | 02.1995 → 02.1998 | N7A B 61 |
|  |  |     | RS 2000 4x4                        | 02.1995 → 10.1998 | N7A B 61 |
|  |  |     | RS Cosworth 4x4                    | 02.1995 → 10.1998 | N5F B 81 |
|  |  |     | <b>ESCORT VI Convertible (ALL)</b> |                   |          |
|  |  |     | 1.4                                | 02.1995 → 08.1998 | F4B B 21 |
|  |  |     | 1.6 16V XR3i                       | 02.1995 → 12.1996 | L1H B 14 |
|  |  |     | 1.6 16V XR3i                       | 02.1995 → 09.1999 | L1E B 11 |
|  |  |     | 1.6 16V XR3i                       | 02.1995 → 09.1999 | L1K B 16 |
|  |  |     | 1.8 16V XR3i                       | 02.1995 → 08.1998 | RDA B 34 |
|  |  |     | 1.8 16V XR3i                       | 02.1995 → 08.2000 | RQB B 34 |
|  |  |     | 1.8 16V XR3i                       | 10.1995 → 08.1998 | RKC B 38 |
|  |  |     | 1.8 TD                             | 09.1995 → 08.1998 | RFD D 49 |
|  |  |     | 1.8 TD                             | 09.1995 → 08.1998 | RFK D 49 |
|  |  |     | 1.8 Turbo D                        | 10.1996 → 08.1999 | RVA D 53 |
|  |  |     | <b>ESCORT VI Saloon (GAL, AFL)</b> |                   |          |
|  |  |     | 1.3                                | 01.1995 → 02.1999 | J4B B 5  |
|  |  |     | 1.3                                | 01.1995 → 02.1999 | J6A B 5  |
|  |  |     | 1.4                                | 01.1995 → 12.1996 | F4B B 21 |
|  |  |     | 1.4                                | 01.1995 → 02.1999 | F4B B 21 |
|  |  |     | 1.4                                | 01.1995 → 02.1999 | FUH B 21 |
|  |  |     | 1.6 i 16V                          | 01.1995 → 08.1995 | L1H B 14 |
|  |  |     | 1.6 i 16V                          | 01.1995 → 02.1999 | L1E B 11 |
|  |  |     | 1.6 i 16V                          | 01.1995 → 02.1999 | L1K B 16 |
|  |  |     | 1.8 16V                            | 01.1995 → 08.1995 | RDA B 34 |
|  |  |     | 1.8 16V                            | 01.1995 → 02.1999 | RKC B 38 |
|  |  |     | 1.8 D                              | 01.1995 → 12.1996 | RTE D 52 |
|  |  |     | 1.8 D                              | 01.1995 → 12.1996 | RTF D 52 |
|  |  |     | 1.8 D                              | 01.1995 → 12.1996 | RTH D 52 |
|  |  |     | 1.8 TD                             | 01.1995 → 12.1996 | RFD D 49 |
|  |  |     | 1.8 TD                             | 01.1995 → 02.1999 | RFK D 49 |
|  |  |     | 1.8 TD                             | 01.1995 → 02.1999 | RFN D 49 |
|  |  |     | 1.8 TD                             | 01.1995 → 02.1999 | RFN D 49 |
|  |  |     | 1.8 Turbo D                        | 12.1995 → 02.1999 | RVA D 53 |
|  |  |     | <b>ESCORT V (AAL, ABL)</b>         |                   |          |
|  |  |     | 1.3                                | 07.1990 → 01.1995 | J4B B 5  |
|  |  |     | 1.3                                | 07.1990 → 01.1995 | J6A B 5  |
|  |  |     | 1.4                                | 07.1990 → 01.1995 | F6F B 22 |
|  |  |     | 1.4                                | 07.1990 → 01.1995 | F6G B 19 |
|  |  |     | 1.4                                | 09.1990 → 12.1994 | F4B B 21 |
|  |  |     | 1.4                                | 09.1990 → 12.1994 | FUH B 21 |
|  |  |     | 1.6                                | 07.1990 → 08.1992 | LUJ B 30 |
|  |  |     | 1.6                                | 07.1990 → 08.1992 | LUK B 31 |
|  |  |     | 1.6                                | 07.1990 → 08.1993 | LJF B 26 |
|  |  |     | 1.6 i 16V                          | 09.1992 → 01.1995 | L1E B 11 |
|  |  |     | 1.6 i 16V                          | 01.1994 → 01.1995 | L1H B 14 |
|  |  |     | 1.8 16V XR3i                       | 02.1992 → 01.1995 | RDA B 34 |
|  |  |     | 1.8 16V XR3i                       | 02.1992 → 01.1995 | RQB B 34 |
|  |  |     | 1.8 D                              | 07.1990 → 01.1995 | RTE D 52 |
|  |  |     | 1.8 D                              | 07.1990 → 01.1995 | RTF D 52 |
|  |  |     | 1.8 D                              | 07.1990 → 01.1995 | RTH D 52 |
|  |  |     | 1.8 TD                             | 02.1993 → 01.1995 | RFD D 49 |
|  |  |     | 1.8 TD                             | 02.1993 → 01.1995 | RFK D 49 |
|  |  |     | 1.8 TD                             | 02.1993 → 01.1995 | RFS D 50 |
|  |  |     | 1.8 XR3i 16V 4x4                   | 08.1993 → 01.1995 | RDA B 34 |
|  |  |     | 1.8 XR3i 16V 4x4                   | 08.1993 → 01.1995 | RQB B 34 |
|  |  |     | 1.8 Álcool                         | 07.1990 → 05.1995 | UE AB 43 |
|  |  |     | RS 2000                            | 05.1991 → 01.1995 | N7A B 61 |
|  |  |     | RS 2000 4x4                        | 05.1991 → 01.1995 | N7A B 61 |
|  |  |     | RS Cosworth 4x4                    | 10.1991 → 01.1995 | N5F B 81 |
|  |  |     | <b>ESCORT V Convertible (ALL)</b>  |                   |          |
|  |  |     | 1.4                                | 07.1990 → 04.1994 | F6F B 22 |
|  |  |     | 1.4                                | 07.1990 → 04.1994 | F6G B 19 |
|  |  |     | 1.4 i                              | 07.1993 → 01.1995 | F4B B 21 |
|  |  |     | 1.6                                | 07.1990 → 08.1993 | LJF B 26 |
|  |  |     | 1.6 16V XR3i                       | 12.1992 → 01.1995 | L1E B 11 |
|  |  |     | 1.6 i 16V                          | 02.1994 → 01.1995 | L1H B 14 |
|  |  |     | 1.8 16V XR3i                       | 02.1992 → 01.1995 | RDA B 34 |
|  |  |     | 1.8 16V XR3i                       | 02.1992 → 01.1995 | RQB B 34 |
|  |  |     | <b>ESCORT V Saloon (AFL)</b>       |                   |          |
|  |  |     | 1.3                                | 08.1993 → 01.1995 | J4B B 5  |
|  |  |     | 1.3                                | 08.1993 → 01.1995 | J6A B 5  |
|  |  |     | 1.4                                | 08.1993 → 04.1994 | F6F B 22 |
|  |  |     | 1.4                                | 08.1993 → 04.1994 | F6G B 19 |
|  |  |     | 1.4                                | 08.1993 → 01.1995 | F4B B 21 |
|  |  |     | 1.4                                | 08.1993 → 01.1995 | FUH B 21 |
|  |  |     | 1.6 i 16V                          | 08.1993 → 01.1995 | L1E B 11 |
|  |  |     | 1.6 i 16V                          | 08.1993 → 01.1995 | L1K B 16 |
|  |  |     | 1.6 i 16V                          | 01.1994 → 01.1995 | L1H B 14 |
|  |  |     | 1.8 D                              | 08.1993 → 01.1995 | RTE D 52 |
|  |  |     | 1.8 D                              | 08.1993 → 01.1995 | RTF D 52 |
|  |  |     | 1.8 D                              | 08.1993 → 01.1995 | RTH D 52 |
|  |  |     | 1.8 TD                             | 08.1993 → 01.1995 | RFD D 49 |
|  |  |     | 1.8 TD                             | 08.1993 → 01.1995 | RFK D 49 |
|  |  |     | 1.8 i 16V                          | 08.1993 → 01.1995 | RDA B 34 |
|  |  |     | <b>ESCORT V Turnier (ANL)</b>      |                   |          |
|  |  |     | 1.6 16V                            | 02.1999 → 07.2000 | L1E B 11 |
|  |  |     | 1.8 TD                             | 02.1999 → 07.2000 | RFD D 49 |
|  |  |     | 1.8 TD                             | 02.1999 → 07.2000 | RFK D 49 |

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|                                     |                   |         | Pos  |                               |                   |         | Pos  |
|-------------------------------------|-------------------|---------|------|-------------------------------|-------------------|---------|------|
| <b>ESCORT VI Turnier (GAL, ANL)</b> |                   |         |      | 2.9i 24V                      | 02.1992 → 12.1994 | BOA     | B 86 |
| 1.3                                 | 01.1995 → 01.1999 | J4B     | B 5  | <b>HUSKY Pickup</b>           |                   |         |      |
| 1.3                                 | 01.1995 → 01.1999 | J6A     | B 5  | 2.0                           | 01.1986 → 08.1998 | 4G63    | B 59 |
| 1.4                                 | 01.1995 → 12.1996 | F4B     | B 21 | <b>KA (RB_)</b>               |                   |         |      |
| 1.4                                 | 01.1995 → 02.1999 | F4B     | B 21 | 1.0 i                         | 07.1997 → 09.1999 | ZH10JRB | B 4  |
| 1.4                                 | 01.1995 → 02.1999 | FUH     | B 21 | <b>MAVERICK (UDS, UNS)</b>    |                   |         |      |
| 1.6 16V                             | 01.1995 → 02.1999 | L1E     | B 11 | 2.4 i                         | 02.1993 → 08.1996 | KA24E   | B 72 |
| 1.6 16V                             | 01.1995 → 02.1999 | L1K     | B 16 | 2.4 i                         | 09.1996 → 04.1998 | KA24    | B 72 |
| 1.6 i 16V                           | 01.1995 → 08.1995 | L1H     | B 14 | 2.4 i (UDS)                   | 09.1996 → 04.1998 | KA24    | B 72 |
| 1.8 16V                             | 01.1995 → 08.1995 | RDA     | B 34 | 2.7 TD                        | 02.1993 → 08.1996 | TD27    | D 94 |
| 1.8 16V                             | 01.1995 → 02.1999 | RKC     | B 38 | 2.7 TD                        | 09.1996 → 04.1998 | TD27E   | D 95 |
| 1.8 D                               | 01.1995 → 02.1999 | RTE     | D 52 | <b>METEOR</b>                 |                   |         |      |
| 1.8 D                               | 01.1995 → 02.1999 | RTF     | D 52 | 1.6                           | 09.1990 → 11.1993 | LJF     | B 26 |
| 1.8 D                               | 01.1995 → 02.1999 | RTH     | D 52 | <b>MONDEO I (GBP)</b>         |                   |         |      |
| 1.8 TD                              | 01.1995 → 02.1999 | RFD     | D 49 | 1.6 i 16V                     | 02.1993 → 08.1996 | L1F     | B 12 |
| 1.8 TD                              | 01.1995 → 02.1999 | RFK     | D 49 | 1.6 i 16V                     | 07.1994 → 07.1996 | L1J     | B 15 |
| 1.8 Turbo D                         | 12.1995 → 02.1999 | RVA     | D 53 | 1.8 TD                        | 06.1993 → 08.1996 | RFM     | D 49 |
| <b>FIESTA III (GFJ)</b>             |                   |         |      | 1.8 TD                        | 06.1993 → 08.1996 | RFN     | D 49 |
| 1.0                                 | 03.1989 → 12.1995 | TLB     | B 3  | 1.8 TD                        | 10.1995 → 08.1996 | RFM     | D 49 |
| 1.1                                 | 03.1989 → 12.1995 | G6A     | B 1  | 1.8 TD                        | 10.1995 → 08.1996 | RFN     | D 49 |
| 1.1                                 | 03.1989 → 12.1995 | GUD     | B 2  | 1.8 i 16V                     | 02.1993 → 08.1996 | RKA     | B 36 |
| 1.1                                 | 03.1989 → 12.1995 | GUE     | B 2  | 1.8 i 16V                     | 07.1994 → 08.1996 | RKB     | B 37 |
| 1.3                                 | 03.1989 → 12.1992 | JBC     | B 7  | 1.8 i 16V 4x4                 | 02.1993 → 08.1996 | RKA     | B 36 |
| 1.3                                 | 03.1989 → 12.1995 | JBC     | B 7  | 2.0 i 16V                     | 02.1993 → 08.1996 | NGA     | B 56 |
| 1.3 Cat                             | 05.1991 → 01.1997 | J6B     | B 6  | 2.0 i 16V                     | 12.1994 → 08.1996 | NGA     | B 56 |
| 1.4                                 | 03.1989 → 12.1995 | F4A     | B 20 | 2.0 i 16V 4x4                 | 04.1993 → 08.1996 | NGA     | B 56 |
| 1.4                                 | 03.1989 → 12.1995 | F6E     | B 20 | 2.0 i 16V 4x4                 | 12.1994 → 08.1996 | NGA     | B 56 |
| 1.4                                 | 03.1989 → 12.1995 | FUG     | B 20 | 2.5 i 24V                     | 07.1994 → 08.1996 | SEA     | B 47 |
| 1.4                                 | 03.1989 → 12.1995 | FUJ     | B 20 | <b>MONDEO I Saloon (GBP)</b>  |                   |         |      |
| 1.4                                 | 11.1992 → 12.1996 | FUF     | B 23 | 1.6 i 16V                     | 02.1993 → 08.1996 | L1F     | B 12 |
| 1.6                                 | 01.1989 → 01.1994 | LUH     | B 18 | 1.6 i 16V                     | 07.1994 → 07.1996 | L1J     | B 15 |
| 1.6                                 | 03.1989 → 12.1992 | LUH     | B 18 | 1.8 4x4                       | 02.1993 → 08.1996 | RKA     | B 36 |
| 1.6 Turbo (FBJT)                    | 03.1990 → 10.1992 | LHA     | B 28 | 1.8 TD                        | 06.1993 → 08.1996 | RFM     | D 49 |
| 1.6 XR2i                            | 03.1989 → 03.1993 | LJD     | B 29 | 1.8 TD                        | 06.1993 → 08.1996 | RFN     | D 49 |
| 1.6 XR2i                            | 03.1989 → 01.1994 | LJC     | B 28 | 1.8 TD                        | 10.1995 → 08.1996 | RFM     | D 49 |
| 1.6 i 16V                           | 01.1994 → 12.1995 | L1G     | B 13 | 1.8 TD                        | 10.1995 → 08.1996 | RFN     | D 49 |
| 1.8 16V                             | 02.1992 → 12.1995 | RDB     | B 35 | 1.8 i 16V                     | 02.1993 → 08.1996 | RKA     | B 36 |
| 1.8 D                               | 03.1989 → 12.1995 | RTC     | D 51 | 1.8 i 16V                     | 01.1994 → 08.1996 | RKB     | B 37 |
| 1.8 D                               | 03.1989 → 12.1995 | RTD     | D 51 | 2.0 i 16V                     | 02.1993 → 08.1996 | NGA     | B 56 |
| 1.8 D                               | 03.1989 → 12.1995 | RTG     | D 51 | 2.0 i 16V 4x4                 | 02.1993 → 08.1996 | NGA     | B 56 |
| 1.8 TD                              | 03.1993 → 12.1995 | RFL     | D 48 | 2.0 i 16V 4x4                 | 12.1994 → 08.1996 | NGA     | B 56 |
| 1.8 XR2i 16V                        | 02.1992 → 12.1995 | RQC     | B 35 | 2.5 i 24V                     | 07.1994 → 08.1996 | SEA     | B 47 |
| <b>FIESTA IV (JA, JB_)</b>          |                   |         |      | <b>MONDEO I Turnier (BNP)</b> |                   |         |      |
| 1.0 i                               | 04.1996 → 09.1999 | ZH10JRB | B 4  | 1.6 i 16V                     | 04.1993 → 08.1996 | L1F     | B 12 |
| 1.8 D                               | 08.1995 → 04.2000 | RTJ     | D 52 | 1.6 i 16V                     | 07.1994 → 07.1996 | L1J     | B 15 |
| 1.8 D                               | 08.1995 → 04.2000 | RTK     | D 52 | 1.8 TD                        | 06.1993 → 08.1996 | RFM     | D 49 |
| <b>FOCUS (DAW, DBW)</b>             |                   |         |      | 1.8 TD                        | 06.1993 → 08.1996 | RFN     | D 49 |
| 1.4 16V                             | 10.1998 → 09.1999 | FXDA    | B 10 | 1.8 TD                        | 11.1995 → 08.1996 | RFM     | D 49 |
| <b>GALAXY (WGR)</b>                 |                   |         |      | 1.8 TD                        | 11.1995 → 08.1996 | RFN     | D 49 |
| 1.9 TDI                             | 08.1997 → 04.2000 | AFN     | D 24 | 1.8 i 16V                     | 04.1993 → 08.1996 | RKA     | B 36 |
| 1.9 TDI                             | 08.1997 → 04.2000 | AVG     | D 25 | 1.8 i 16V                     | 07.1994 → 08.1996 | RKB     | B 37 |
| 2.3 4x4                             | 01.1997 → 04.2000 | Y5B     | B 73 | 1.8 i 16V 4x4                 | 04.1993 → 08.1996 | RKA     | B 36 |
| 2.8 i V6                            | 11.1995 → 04.2000 | AAA     | B 41 | 2.0 i 16V                     | 01.1993 → 08.1996 | NGA     | B 56 |
| 2.8 i V6                            | 11.1995 → 04.2000 | AMY     | B 42 | 2.0 i 16V                     | 04.1993 → 08.1996 | NGA     | B 56 |
| 2.8 i V6 4x4                        | 04.1996 → 04.2000 | AAA     | B 41 | 2.0 i 16V 4x4                 | 04.1993 → 08.1996 | NGA     | B 56 |
| 2.8 i V6 4x4                        | 04.1996 → 04.2000 | AMY     | B 42 | 2.0 i 16V 4x4                 | 12.1994 → 08.1996 | NGA     | B 56 |
| <b>GRANADA</b>                      |                   |         |      | 2.5 i 24V                     | 07.1994 → 08.1996 | SEA     | B 47 |
| 2.0i                                | 04.1985 → 02.1992 | NRA     | B 79 | <b>MONDEO II (BAP)</b>        |                   |         |      |
| 2.0i                                | 05.1989 → 02.1992 | N9B     | B 66 | 1.6 i                         | 08.1996 → 09.2000 | L1J     | B 15 |
| 2.0i                                | 05.1989 → 02.1992 | N9D     | B 67 | 1.6 i 16V                     | 05.1998 → 09.2000 | L1L     | B 17 |
| 2.0i                                | 02.1992 → 12.1994 | N9F     | B 69 | 1.6 i 16V                     | 05.1998 → 09.2000 | L1N     | B 17 |
| 2.4i                                | 09.1986 → 02.1992 | ARC     | B 54 | 1.6 i 16V                     | 05.1998 → 09.2000 | L1Q     | B 17 |
| 2.5 TD                              | 06.1988 → 12.1994 | SFA     | D 91 | 1.8 TD                        | 08.1996 → 09.2000 | RFN     | D 49 |
| 2.5 TD                              | 06.1988 → 12.1994 | SFB     | D 91 | 1.8 i                         | 08.1996 → 09.2000 | RKB     | B 37 |
| 2.5 TD                              | 08.1993 → 09.1994 | SCB     | D 83 | 1.8 i                         | 08.1996 → 09.2000 | RKF     | B 39 |
| 2.9i                                | 09.1986 → 02.1992 | BRC     | B 88 | 1.8 i                         | 08.1996 → 09.2000 | RKH     | B 39 |
| 2.9i                                | 02.1992 → 12.1994 | BRE     | B 89 | 1.8 i                         | 08.1996 → 09.2000 | RKJ     | B 39 |
| 2.9i                                | 02.1992 → 12.1994 | BRF     | B 89 | 1.8 i                         | 08.1996 → 09.2000 | RKK     | B 40 |

|                         |                   |      | Pos |                       |                         |                   | Pos             |
|-------------------------|-------------------|------|-----|-----------------------|-------------------------|-------------------|-----------------|
| 2.0 i                   | 08.1996 → 09.2000 | NGA  | B   | 56                    | 1.8 TD                  | 10.1987 → 12.1992 | RFA D 48        |
| 2.0 i                   | 08.1996 → 09.2000 | NGB  | B   | 57                    | 2.0                     | 10.1987 → 12.1992 | NAE B 82        |
| 2.0 i                   | 08.1996 → 09.2000 | NGC  | B   | 58                    | PUMA (EC )              |                   |                 |
| 2.0 i                   | 08.1996 → 09.2000 | NGD  | B   | 58                    | 1.4 16V                 | 11.1997 → 10.2000 | FHD B 8         |
| 2.5 24V                 | 08.1996 → 09.2000 | SEA  | B   | 47                    | 1.4 16V                 | 11.1997 → 10.2000 | FHF B 9         |
| 2.5 24V                 | 06.2000 → 09.2000 | SEB  | B   | 46                    | RANGER                  |                   |                 |
| 2.5 24V                 | 06.2000 → 09.2000 | SEC  | B   | 46                    | 4.0i                    | 08.1990 → 08.1998 | X (108 kW) B 96 |
| 2.5 ST 200              | 05.1999 → 09.2000 | SGA  | B   | 46                    | SCORPIO I (GAE, GGE)    |                   |                 |
| MONDEO II Saloon (BFP)  |                   |      |     | 1.8                   | 04.1985 → 02.1992       | REC               | B 71            |
| 1.6 i                   | 08.1996 → 09.2000 | L1J  | B   | 15                    | 2.0                     | 11.1988 → 10.1992 | N8B B 63        |
| 1.6 i 16V               | 05.1998 → 09.2000 | L1L  | B   | 17                    | 2.0 i                   | 04.1985 → 02.1992 | NRA B 79        |
| 1.6 i 16V               | 05.1998 → 09.2000 | L1N  | B   | 17                    | 2.0 i                   | 04.1985 → 02.1992 | NRI B 79        |
| 1.6 i 16V               | 05.1998 → 09.2000 | L1Q  | B   | 17                    | 2.0 i                   | 05.1989 → 09.1994 | N9D B 67        |
| 1.8 TD                  | 08.1996 → 09.2000 | RFN  | D   | 49                    | 2.0 i                   | 02.1992 → 09.1994 | NRA B 79        |
| 1.8 i                   | 08.1996 → 09.2000 | RKB  | B   | 37                    | 2.0 i                   | 02.1992 → 09.1994 | NRI B 79        |
| 1.8 i                   | 08.1996 → 09.2000 | RKF  | B   | 39                    | 2.0 i                   | 11.1992 → 09.1994 | N9F B 69        |
| 1.8 i                   | 08.1996 → 09.2000 | RKH  | B   | 39                    | 2.4 i                   | 10.1988 → 02.1992 | ARD B 55        |
| 1.8 i                   | 08.1996 → 09.2000 | RKJ  | B   | 39                    | 2.4 i Cat               | 10.1988 → 09.1994 | ARD B 55        |
| 1.8 i                   | 08.1996 → 09.2000 | RKK  | B   | 40                    | 2.5 D                   | 12.1985 → 02.1992 | STR D 92        |
| 2.0 i                   | 08.1996 → 09.2000 | NGA  | B   | 56                    | 2.5 TD                  | 06.1988 → 07.1993 | SFA D 91        |
| 2.0 i                   | 08.1996 → 09.2000 | NGB  | B   | 57                    | 2.5 TD                  | 06.1988 → 07.1993 | SFB D 91        |
| 2.0 i                   | 08.1996 → 09.2000 | NGC  | B   | 58                    | 2.5 TD                  | 08.1993 → 09.1994 | SCB D 83        |
| 2.0 i                   | 08.1996 → 09.2000 | NGD  | B   | 58                    | 2.9 i                   | 09.1986 → 09.1994 | BRC B 88        |
| 2.5 24V                 | 08.1996 → 09.2000 | SEA  | B   | 47                    | 2.9 i                   | 09.1986 → 09.1994 | BRD B 85        |
| 2.5 24V                 | 06.2000 → 09.2000 | LCBD | B   | 45                    | 2.9 i                   | 09.1986 → 09.1994 | BRE B 89        |
| 2.5 24V                 | 06.2000 → 09.2000 | SEB  | B   | 46                    | 2.9 i                   | 09.1986 → 09.1994 | BRF B 89        |
| 2.5 24V                 | 06.2000 → 09.2000 | SEC  | B   | 46                    | 2.9 i 24V               | 04.1991 → 09.1994 | BOA B 86        |
| 2.5 ST 200              | 05.1999 → 09.2000 | SGA  | B   | 46                    | 2.9 i 4x4               | 09.1986 → 09.1994 | BRC B 88        |
| MONDEO II Turnier (BNP) |                   |      |     | 2.9 i 4x4             | 05.1988 → 02.1993       | BRD               | B 85            |
| 1.6 i                   | 08.1996 → 09.2000 | L1J  | B   | 15                    | 2.9 i 4x4               | 05.1988 → 02.1993 | BRE B 89        |
| 1.6 i 16V               | 05.1998 → 09.2000 | L1L  | B   | 17                    | 2.9 i 4x4               | 05.1988 → 02.1993 | BRF B 89        |
| 1.6 i 16V               | 05.1998 → 09.2000 | L1N  | B   | 17                    | 2.9 i Cat               | 10.1987 → 09.1994 | BRE B 89        |
| 1.6 i 16V               | 05.1998 → 09.2000 | L1Q  | B   | 17                    | SCORPIO I Saloon (GGE)  |                   |                 |
| 1.8 TD                  | 08.1996 → 09.2000 | RFN  | D   | 49                    | 1.9                     | 11.1992 → 09.1993 | NRA B 79        |
| 1.8 i                   | 08.1996 → 09.2000 | RKA  | B   | 36                    | 2.0                     | 06.1989 → 03.1993 | N8B B 63        |
| 1.8 i                   | 08.1996 → 09.2000 | RKB  | B   | 37                    | 2.0                     | 03.1990 → 08.1992 | N8B B 63        |
| 1.8 i                   | 08.1996 → 09.2000 | RKF  | B   | 39                    | 2.0 i                   | 05.1989 → 02.1992 | N9B B 66        |
| 1.8 i                   | 08.1996 → 09.2000 | RKH  | B   | 39                    | 2.0 i                   | 05.1989 → 09.1994 | N9D B 67        |
| 1.8 i                   | 08.1996 → 09.2000 | RKJ  | B   | 39                    | 2.0 i                   | 02.1992 → 09.1994 | N9F B 69        |
| 1.8 i                   | 08.1996 → 09.2000 | RKK  | B   | 40                    | 2.4 i                   | 10.1988 → 10.1994 | ARD B 55        |
| 2.0 i                   | 08.1996 → 09.2000 | NGA  | B   | 56                    | 2.5 D                   | 12.1989 → 12.1994 | STR D 92        |
| 2.0 i                   | 08.1996 → 09.2000 | NGB  | B   | 57                    | 2.5 TD                  | 06.1988 → 07.1993 | SFA D 91        |
| 2.0 i                   | 08.1996 → 09.2000 | NGC  | B   | 58                    | 2.5 TD                  | 06.1988 → 07.1993 | SFB D 91        |
| 2.0 i                   | 08.1996 → 09.2000 | NGD  | B   | 58                    | 2.5 TD                  | 08.1993 → 09.1994 | SCB D 83        |
| 2.5 24V                 | 08.1996 → 09.2000 | SEA  | B   | 47                    | 2.9 i                   | 09.1986 → 12.1994 | BRD B 85        |
| 2.5 24V                 | 10.1999 → 09.2000 | SEB  | B   | 46                    | 2.9 i                   | 09.1986 → 12.1994 | BRE B 89        |
| 2.5 24V                 | 10.1999 → 09.2000 | SEC  | B   | 46                    | 2.9 i                   | 09.1986 → 12.1994 | BRF B 89        |
| 2.5 ST 200              | 05.1999 → 09.2000 | SGA  | B   | 46                    | 2.9 i 24V               | 04.1991 → 09.1994 | BOA B 86        |
| ORION III (GAL)         |                   |      |     | 2.9 i 4x4             | 12.1989 → 10.1994       | BRD               | B 85            |
| 1.3                     | 07.1990 → 12.1993 | J4B  | B   | 5                     | 2.9 i 4x4               | 12.1989 → 10.1994 | BRE B 89        |
| 1.3                     | 07.1990 → 12.1993 | J6A  | B   | 5                     | 2.9 i 4x4               | 12.1989 → 10.1994 | BRF B 89        |
| 1.4                     | 07.1990 → 12.1993 | F6F  | B   | 22                    | SCORPIO I Turnier (GGE) |                   |                 |
| 1.4                     | 07.1990 → 12.1993 | F6G  | B   | 19                    | 2.0 i                   | 10.1990 → 10.1992 | N9A B 65        |
| 1.4                     | 07.1990 → 12.1993 | FUH  | B   | 21                    | 2.0 i                   | 09.1991 → 09.1994 | N9D B 67        |
| 1.6                     | 07.1990 → 12.1992 | LUJ  | B   | 30                    | 2.0 i                   | 09.1991 → 09.1994 | N9F B 69        |
| 1.6                     | 07.1990 → 12.1992 | LUK  | B   | 31                    | 2.4 i                   | 09.1991 → 09.1994 | ARD B 55        |
| 1.6 i                   | 07.1990 → 09.1992 | LJF  | B   | 26                    | 2.5 D                   | 10.1990 → 08.1992 | STR D 92        |
| 1.6 i 16V               | 07.1992 → 12.1993 | L1E  | B   | 11                    | 2.5 TD                  | 09.1991 → 07.1993 | SFA D 91        |
| 1.6 i 16V               | 07.1992 → 12.1993 | L1K  | B   | 16                    | 2.5 TD                  | 09.1991 → 07.1993 | SFB D 91        |
| 1.8 D                   | 11.1990 → 12.1993 | RTE  | D   | 52                    | 2.5 TD                  | 08.1993 → 09.1994 | SCB D 83        |
| 1.8 D                   | 11.1990 → 12.1993 | RTF  | D   | 52                    | 2.9 24V                 | 08.1993 → 09.1994 | BOA B 86        |
| 1.8 D                   | 11.1990 → 12.1993 | RTH  | D   | 52                    | 2.9 i                   | 09.1991 → 09.1994 | BRD B 85        |
| 1.8 TD                  | 03.1992 → 12.1993 | RFD  | D   | 49                    | 2.9 i                   | 09.1991 → 09.1994 | BRE B 89        |
| 1.8 TD                  | 03.1992 → 12.1993 | RFK  | D   | 49                    | 2.9 i                   | 09.1991 → 09.1994 | BRF B 89        |
| 1.8 i 16V               | 01.1992 → 12.1993 | RQB  | B   | 34                    | 2.9 i 4x4               | 05.1988 → 02.1993 | BRD B 85        |
| 1.8 i 16V               | 02.1992 → 12.1993 | RDA  | B   | 34                    | 2.9 i 4x4               | 05.1988 → 02.1993 | BRE B 89        |
| 1.8 Álcool              | 04.1993 → 05.1994 | UE   | AB  | 43                    | 2.9 i 4x4               | 05.1988 → 02.1993 | BRF B 89        |
| P 100 II                |                   |      |     | SCORPIO II (GFR, GGR) |                         |                   |                 |

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|   |  | Pos |   |  | Pos |
|---|---|-----|--|---|-----|
| 2.0 i 10.1994 → 08.1998   | NSD B   | 70  | 2.8 i XR 4x4 01.1987 → 02.1993   | PR7 B   | 90  |
| 2.0 i 16V 10.1994 → 08.1998   | N3A B   | 60  | 2.9 i 08.1988 → 02.1993  | B4B B   | 85  |
| 2.5 TD 10.1994 → 08.1998  | SCC D   | 83  | 2.9 i 08.1988 → 02.1993  | B4C B   | 85  |
| 2.9 i 02.1995 → 08.1998   | BRG B   | 84  | 2.9 i XR 4x4 08.1988 → 02.1993   | B4A B   | 84  |
| 2.9 i 24V 10.1994 → 08.1998   | BOB B   | 87  | 2.9 i XR 4x4 08.1988 → 02.1993   | B4B B   | 85  |
| <b>SCORPIO II (GFR/GGR/GNR)</b>   |   |     | 2.9 i XR 4x4 08.1988 → 02.1993   | B4C B   | 85  |
| 2.5 TCI 01.1995 → 08.1998   | SCD D   | 83  | <b>SIERRA Turnier (BNG)</b>  |   |     |
| <b>SCORPIO II Turnier (GNR, GGR)</b>  |   |     | 1.6 01.1987 → 02.1993  | LSE B   | 44  |
| 2.0 i 10.1994 → 08.1998   | NSD B   | 70  | 1.6 01.1988 → 02.1993  | LSF B   | 44  |
| 2.0 i 16V 10.1994 → 08.1998   | N3A B   | 60  | 1.6 i 10.1989 → 02.1993  | L6B B   | 27  |
| 2.5 TD 10.1994 → 08.1998  | SCC D   | 83  | 1.8 05.1988 → 02.1993  | R2C B   | 32  |
| 2.9 i 02.1995 → 08.1998   | BRG B   | 84  | 1.8 05.1988 → 02.1993  | R6A B   | 33  |
| 2.9 i 24V 10.1994 → 08.1998   | BOB B   | 87  | 1.8 TD 08.1988 → 02.1993   | RFA D   | 48  |
| <b>SIERRA (GBG, GB4)</b>  |   |     | 1.8 TD 08.1988 → 02.1993   | RFB D   | 48  |
| 1.6 01.1987 → 02.1993   | LSE B   | 44  | 1.8 TD 08.1988 → 02.1993   | RFL D   | 48  |
| 1.6 01.1988 → 02.1993   | LSF B   | 44  | 1.9 10.1988 → 09.1991  | N8A B   | 62  |
| 1.6 i 10.1989 → 02.1993   | L6B B   | 27  | 2.0 01.1987 → 12.1989  | NES B   | 77  |
| 1.8 05.1988 → 02.1993   | R2C B   | 32  | 2.0 12.1989 → 02.1993  | N8C B   | 64  |
| 1.8 05.1988 → 02.1993   | R6A B   | 33  | 2.0 4x4 05.1989 → 02.1993  | N9C B   | 67  |
| 1.8 TD 08.1988 → 02.1993  | RFA D   | 48  | 2.0 4x4 02.1990 → 02.1993  | N9C B   | 67  |
| 1.8 TD 08.1988 → 02.1993  | RFB D   | 48  | 2.0 i 01.1987 → 02.1993  | N4A B   | 78  |
| 1.8 TD 08.1988 → 02.1993  | RFL D   | 48  | 2.0 i 01.1987 → 02.1993  | N4I B   | 79  |
| 2.0 01.1987 → 12.1989   | NES B   | 77  | 2.0 i 01.1987 → 02.1993  | NE5 B   | 75  |
| 2.0 07.1989 → 12.1992   | N8A B   | 62  | 2.0 i 01.1987 → 02.1993  | NEJ B   | 76  |
| 2.0 12.1989 → 02.1993   | N8C B   | 64  | 2.0 i 05.1989 → 02.1993  | N9C B   | 67  |
| 2.0 16V Cosworth 4x4 01.1990 → 02.1993  | N5C B   | 80  | 2.0 i 05.1989 → 02.1993  | N9C B   | 67  |
| 2.0 4x4 01.1990 → 02.1993   | N9C B   | 67  | 2.0 i Cat 01.1987 → 02.1993  | N4B B   | 74  |
| 2.0 4x4 01.1990 → 02.1993   | N9C B   | 67  | 2.0 i DOHC 12.1991 → 02.1993   | N9E B   | 68  |
| 2.0 i 01.1987 → 02.1993   | N4A B   | 78  | 2.3 D 01.1987 → 02.1993  | YTR D   | 93  |
| 2.0 i 01.1987 → 02.1993   | N4I B   | 79  | 2.8 i 01.1987 → 02.1993  | PR7 B   | 90  |
| 2.0 i 01.1990 → 02.1993   | N9A B   | 65  | 2.8 i 01.1987 → 02.1993  | PR8 B   | 90  |
| 2.0 i 01.1990 → 02.1993   | N9C B   | 67  | 2.8 i 4x4 01.1987 → 02.1993  | PR7 B   | 90  |
| 2.0 i 01.1990 → 02.1993   | N9C B   | 67  | 2.9 08.1988 → 02.1993  | B4B B   | 85  |
| 2.0 i Cat 01.1987 → 02.1993   | N4B B   | 74  | 2.9 08.1988 → 02.1993  | B4C B   | 85  |
| 2.0 i DOHC 12.1991 → 02.1993  | N9E B   | 68  | 2.9 4x4 08.1988 → 02.1993  | B4B B   | 85  |
| 2.8 i 08.1987 → 02.1993   | PR8 B   | 90  | 2.9 4x4 08.1988 → 02.1993  | B4B B   | 85  |
| 2.9 4x4 08.1988 → 02.1993   | B4B B   | 85  | 2.9 4x4 08.1988 → 02.1993  | B4C B   | 85  |
| 2.9 4x4 08.1988 → 02.1993   | B4B B   | 85  | 2.9 4x4 08.1988 → 02.1993  | B4C B   | 85  |
| 2.9 4x4 08.1988 → 02.1993   | B4C B   | 85  | 2.9 i 08.1988 → 02.1993  | B4B B   | 85  |
| 2.9 4x4 08.1988 → 02.1993   | B4C B   | 85  | 2.9 i 08.1988 → 02.1993  | B4C B   | 85  |
| 2.9 i 08.1988 → 02.1993   | B4B B   | 85  |  |   |     |
| 2.9 i 08.1988 → 02.1993   | B4B B   | 85  |  |   |     |
| 2.9 i 08.1988 → 02.1993   | B4C B   | 85  |  |   |     |
| 2.9 i 08.1988 → 02.1993   | B4C B   | 85  |  |   |     |
| <b>SIERRA Hatchback (GBC, GBG)</b>  |   |     |  |   |     |
| 1.6 01.1987 → 02.1993   | LSE B   | 44  |  |   |     |
| 1.6 01.1988 → 02.1993   | LSF B   | 44  |  |   |     |
| 1.6 i 10.1989 → 02.1993   | L6B B   | 27  |  |   |     |
| 1.8 05.1988 → 02.1993   | R2C B   | 32  |  |   |     |
| 1.8 05.1988 → 02.1993   | R6A B   | 33  |  |   |     |
| 1.8 TD 08.1988 → 02.1993  | RFA D   | 48  |  |   |     |
| 1.8 TD 08.1988 → 02.1993  | RFB D   | 48  |  |   |     |
| 1.8 TD 08.1988 → 02.1993  | RFL D   | 48  |  |   |     |
| 2.0 01.1987 → 12.1989   | NES B   | 77  |  |   |     |
| 2.0 12.1989 → 02.1993   | N8C B   | 64  |  |   |     |
| 2.0 16V Cosworth Cat 4x4 01.1990 → 02.1993  | N5C B   | 80  |  |   |     |
| 2.0 4x4 10.1991 → 03.1993   | N9C B   | 67  |  |   |     |
| 2.0 i 01.1987 → 02.1993   | N4A B   | 78  |  |   |     |
| 2.0 i 01.1987 → 02.1993   | N4I B   | 79  |  |   |     |
| 2.0 i 01.1987 → 02.1993   | NE5 B   | 75  |  |   |     |
| 2.0 i 01.1987 → 02.1993   | NEJ B   | 76  |  |   |     |
| 2.0 i 06.1989 → 02.1993   | N8A B   | 62  |  |   |     |
| 2.0 i 06.1989 → 02.1993   | N9B B   | 66  |  |   |     |
| 2.0 i 06.1989 → 02.1993   | N9C B   | 67  |  |   |     |
| 2.0 i Cat 01.1987 → 02.1993   | N4B B   | 74  |  |   |     |
| 2.0 i DOHC 12.1991 → 02.1993  | N9E B   | 68  |  |   |     |
| 2.8 i 01.1987 → 02.1993   | PR8 B   | 90  |  |   |     |

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|          |                  |                   |   |   |                      |    |       |       |      |        |  |
|----------|------------------|-------------------|---|---|----------------------|----|-------|-------|------|--------|--|
| <b>1</b> |                  | <b>68.7</b>       |   |   |                      |    |       |       |      |        |  |
|          | G6A              | 03.1989 → 12.1995 | B | 4 | 1119 cm <sup>3</sup> | 2V | 37 kW | 50 PS | €8,8 | - 75.5 |  |
|          | FIESTA III (GFJ) |                   |   |   |                      |    |       |       |      |        |  |

80 00350 1 0 000 Ø68.7; STD; set: 1; [R G6 IF MO 1.5] [NM 1.75] [DSF CR 3]

|          |                  |                   |   |   |                      |    |       |       |      |        |  |
|----------|------------------|-------------------|---|---|----------------------|----|-------|-------|------|--------|--|
| <b>2</b> |                  | <b>68.7</b>       |   |   |                      |    |       |       |      |        |  |
|          | GUD              | 03.1989 → 12.1995 | B | 4 | 1119 cm <sup>3</sup> | 2V | 40 kW | 55 PS | €9,5 | - 75.5 |  |
|          | GUE              | 03.1989 → 12.1995 | B | 4 | 1119 cm <sup>3</sup> | 2V | 40 kW | 55 PS | €9,5 | - 75.5 |  |
|          | FIESTA III (GFJ) |                   |   |   |                      |    |       |       |      |        |  |

80 00350 1 0 000 Ø68.7; STD; set: 1; [R G6 IF MO 1.5] [NM 1.75] [DSF CR 3]

- 78 718 600 [Pair] AS STD Ø 63.600 / 77.850 // 2.850 St/A
- 77 787 620 [Set] PL 0,50 Ø 40.510 / 43.990 / 17.950 / 1.728 St/A
- 77 789 610 [Set] HL 0,25 Ø 56.750 / 60.623 / 18.700 / 1.925 St/A
- 77 789 600 STD

|          |                  |                   |   |   |                     |    |       |       |      |        |  |
|----------|------------------|-------------------|---|---|---------------------|----|-------|-------|------|--------|--|
| <b>3</b> |                  | <b>68.7</b>       |   |   |                     |    |       |       |      |        |  |
|          | TLB              | 03.1989 → 12.1995 | B | 4 | 999 cm <sup>3</sup> | 2V | 33 kW | 45 PS | €9,5 | - 67.5 |  |
|          | FIESTA III (GFJ) |                   |   |   |                     |    |       |       |      |        |  |

- 78 718 600 [Pair] AS STD Ø 63.600 / 77.850 // 2.850 St/A
- 77 787 620 [Set] PL 0,50 Ø 40.510 / 43.990 / 17.950 / 1.728 St/A
- 77 789 610 [Set] HL 0,25 Ø 56.750 / 60.623 / 18.700 / 1.925 St/A
- 77 789 600 STD

50 006 258 CAM, chilled cast iron

|          |                                |                   |   |   |                     |    |       |       |  |        |  |
|----------|--------------------------------|-------------------|---|---|---------------------|----|-------|-------|--|--------|--|
| <b>4</b> |                                | <b>68.7</b>       |   |   |                     |    |       |       |  |        |  |
|          | ZH10JRB                        | 04.1996 → 09.1999 | B | 4 | 999 cm <sup>3</sup> | 2V | 38 kW | 52 PS |  | - 67.4 |  |
|          | FIESTA IV (JA_, JB_), KA (RB_) |                   |   |   |                     |    |       |       |  |        |  |

80 00350 1 0 000 Ø68.7; STD; set: 1; [R G6 IF MO 1.5] [NM 1.75] [DSF CR 3]

- 77 787 620 [Set] PL 0,50 Ø 40.510 / 43.990 / 17.950 / 1.728 St/A
- 77 788 620 [Set] HL 0,50 Ø 56.500 / 60.623 / 18.700 / 2.050 St/A

7.02671.50.0 water pump auxiliary cooling; electrical, Supplementary water pump for Webasto pre-heating system. For Webasto item no. 9017985 A. WITHOUT cable!

|          |   |                   |   |   |                      |    |       |       |      |        |  |
|----------|---|-------------------|---|---|----------------------|----|-------|-------|------|--------|--|
| <b>5</b> |   | <b>74</b>         |   |   |                      |    |       |       |      |        |  |
|          | J4B   | 07.1990 → 02.1999 | B | 4 | 1299 cm <sup>3</sup> | 2V | 44 kW | 60 PS | €8,8 | - 75.5 |  |
|          | J6A   | 07.1990 → 02.1999 | B | 4 | 1299 cm <sup>3</sup> | 2V | 44 kW | 60 PS | €8,8 | - 75.5 |  |
|          | ESCORT V (AAL, ABL), ESCORT V Saloon (AFL), ESCORT V Turnier (ANL), ESCORT VI (GAL, AAL, ABL), ESCORT VI Saloon (GAL, AFL), ESCORT VI Turnier (GAL, ANL), ORION III (GAL) |                   |   |   |                      |    |       |       |      |        |  |

80 00393 1 0 000 Ø73.94; 0.06; set: 1; [R G6 MO 1.5] [NM 1.75] [G 3]

- 78 718 600 [Pair] AS STD Ø 63.600 / 77.850 // 2.850 St/A
- 77 787 620 [Set] PL 0,50 Ø 40.510 / 43.990 / 17.950 / 1.728 St/A
- 77 788 620 [Set] HL 0,50 Ø 56.500 / 60.623 / 18.700 / 2.050 St/A

7.00661.01.0 fuel supply unit; in-tank; electrical

7.22184.34.0 air mass sensor; electrical

7.06269.02.0 idle controller; electrical

7.06269.03.0 idle controller; electrical

7.02604.61.0 lambda sensor; control sensor; heated

7.02604.62.0 lambda sensor; control sensor; heated



|           |  |  |   |                   |   |   |                      |  |       |       |       |        |
|-----------|--|--|---|-------------------|---|---|----------------------|--|-------|-------|-------|--------|
| <b>6</b>  |  | <b>74</b>                              | <b>J6B</b>  | 05.1991 → 01.1997 | B | 4 | 1299 cm <sup>3</sup> | 2V   | 44 kW | 60 PS | 8,8:1 | - 75.5 |
|           |  |  | <b>JBE</b>  | 09.1990 → 09.1994 | B | 4 | 1299 cm <sup>3</sup> | 2V   | 44 kW | 60 PS | 8,8   | - 75.5 |
|           |  | <b>BANTAM Pickup, FIESTA III (GFJ)</b> |   |                   |   |   |                      |  |       |       |       |        |
|           |  | <b>80 00393 1 0 000</b>                | Ø73.94; 0.06; set: 1; [R G6 MO 1.5] [NM 1.75] [G 3]   |                   |   |   |                      |  |       |       |       |        |
|           |  | <b>78 718 600</b>                      | [Pair] AS STD Ø 63.600 / 77.850 // 2.850 St/A   |                   |   |   |                      |  |       |       |       |        |
|           |  | <b>77 787 620</b>                      | [Set] PL 0,50 Ø 40.510 / 43.990 / 17.950 / 1.728 St/A   |                   |   |   |                      |  |       |       |       |        |
|           |  | <b>77 788 620</b>                      | [Set] HL 0,50 Ø 56.500 / 60.623 / 18.700 / 2.050 St/A   |                   |   |   |                      |  |       |       |       |        |
| <b>7</b>  |  | <b>74</b>                              | <b>JBC</b>  | 03.1989 → 12.1995 | B | 4 | 1299 cm <sup>3</sup> | 2V   | 44 kW | 60 PS | 9,5   | - 75.5 |
|           |  |  | <b>FIESTA III (GFJ)</b>   |                   |   |   |                      |  |       |       |       |        |
|           |  | <b>80 00393 1 0 000</b>                | Ø73.94; 0.06; set: 1; [R G6 MO 1.5] [NM 1.75] [G 3]   |                   |   |   |                      |  |       |       |       |        |
|           |  | <b>77 787 620</b>                      | [Set] PL 0,50 Ø 40.510 / 43.990 / 17.950 / 1.728 St/A   |                   |   |   |                      |  |       |       |       |        |
|           |  | <b>77 788 620</b>                      | [Set] HL 0,50 Ø 56.500 / 60.623 / 18.700 / 2.050 St/A   |                   |   |   |                      |  |       |       |       |        |
| <b>8</b>  |  | <b>76</b>                              | <b>FHD</b>  | 11.1997 → 10.2000 | B | 4 | 1388 cm <sup>3</sup> | 4V   | 66 kW | 90 PS | 10,3  | - 76.5 |
|           |  |  | <b>PUMA (EC_)</b>   |                   |   |   |                      |  |       |       |       |        |
|           |  | <b>105-35514</b>                       | EX; 24.5 x 6 x 96.6 x A/S - Cr - 45° - 1 - III  |                   |   |   |                      | <b>81-18105</b> IN/EX; 12.03/ x 6.08 x 36 G2 |       |       |       |        |
|           |  | <b>7.07152.17.0</b>                    | mechanical; plastic   |                   |   |   |                      | <b>7.04274.02.0</b>                          |       |       |       |        |
|           |  | <b>7.00661.01.0</b>                    | fuel supply unit; in-tank; electrical   |                   |   |   |                      |  |       |       |       |        |
|           |  | <b>7.02671.50.0</b>                    | water pump auxiliary cooling; electrical, Supplementary water pump for Webasto pre-heating system. For Webasto item no. 9017985 A. WITHOUT cable! |                   |   |   |                      |  |       |       |       |        |
|           |  | <b>7.06269.27.0</b>                    | idle controller; electrical   |                   |   |   |                      |  |       |       |       |        |
|           |  | <b>50 007 597</b>                      | hydraulic; Outer Ø: 28.4; length: 26  |                   |   |   |                      |  |       |       |       |        |
| <b>9</b>  |  | <b>76</b>                              | <b>FHF</b>  | 11.1997 → 10.2000 | B | 4 | 1388 cm <sup>3</sup> | 4V   | 66 kW | 90 PS | 10,3  | - 76.5 |
|           |  |  | <b>PUMA (EC_)</b>   |                   |   |   |                      |  |       |       |       |        |
|           |  | <b>105-35541</b>                       | IN; 28.1 x 6 x 97.3 x S - Cr - 45° - 22 - III   |                   |   |   |                      | <b>81-18106</b> IN/EX; 11.05/ x 6 x 39 G2    |       |       |       |        |
|           |  | <b>7.07152.17.0</b>                    | mechanical; plastic   |                   |   |   |                      | <b>81-18107</b> IN/EX; 11.1/ x 6 x 39 G2     |       |       |       |        |
|           |  | <b>7.00661.01.0</b>                    | fuel supply unit; in-tank; electrical   |                   |   |   |                      |  |       |       |       |        |
|           |  | <b>7.02671.50.0</b>                    | water pump auxiliary cooling; electrical, Supplementary water pump for Webasto pre-heating system. For Webasto item no. 9017985 A. WITHOUT cable! |                   |   |   |                      |  |       |       |       |        |
|           |  | <b>7.06269.27.0</b>                    | idle controller; electrical   |                   |   |   |                      |  |       |       |       |        |
|           |  | <b>50 006 477</b>                      | hydraulic; Outer Ø: 22.2; length: 49.5  |                   |   |   |                      |  |       |       |       |        |
| <b>10</b> |  | <b>76</b>                              | <b>FXDA</b>   | 10.1998 → 09.1999 | B | 4 | 1388 cm <sup>3</sup> | 4V   | 55 kW | 75 PS | 11    | - 76.5 |
|           |  |  | <b>FOCUS (DAW, DBW)</b>   |                   |   |   |                      |  |       |       |       |        |
|           |  | <b>80 00542 1 0 000</b>                | Ø76; STD; set: 1; [R ST NT 1.2] [NM G3 1.5] [SLF CR 2.5]  |                   |   |   |                      |  |       |       |       |        |

cont...



|  |                     |                     |
|--|---------------------|---------------------|
|  | <b>7.07152.17.0</b> | mechanical; plastic |
|--|---------------------|---------------------|

|  |                     |                             |
|--|---------------------|-----------------------------|
|  | <b>7.06269.04.0</b> | idle controller; electrical |
|--|---------------------|-----------------------------|

|           |  |                   |   |   |                      |    |       |       |       |      |
|-----------|--|-------------------|---|---|----------------------|----|-------|-------|-------|------|
| <b>11</b> |  | <b>76</b>         |   |   |                      |    |       |       |       |      |
|           | <b>L1E</b>   | 07.1992 → 07.2000 | B | 4 | 1597 cm <sup>3</sup> | 4V | 66 kW | 90 PS | Σ10,3 | - 88 |
|           | <b>ESCORT CLASSIC (AAL, ABL), ESCORT CLASSIC Turnier (ANL), ESCORT V (AAL, ABL), ESCORT V Convertible (ALL), ESCORT V Saloon (AFL), ESCORT V Turnier (ANL), ESCORT VI (GAL, AAL, ABL), ESCORT VI Convertible (ALL), ESCORT VI Saloon (GAL, AFL), ESCORT VI Turnier (GAL, ANL), ORION III (GAL)</b> |                   |   |   |                      |    |       |       |       |      |

|  |                   |   |
|--|-------------------|---|
|  | <b>94 916 600</b> | Cylinder diameter: 76; KH: 32.5; BÜ: 1.75; GL: 58; piston pin: 20.63x63.4; K; number of piston rings: 3 |
|  |                   | R 1.5 MO G6<br>NM 1.6<br>SLF 2.5 CR<br>→ <b>80 00437 1 1 ...</b>  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00437 1 1 000</b> | Ø76; 4.00; set: 1; [R G6 MO 1.5] [NM 1.6] [SLF CR 2.5]<br><b>80 00437 1 1 050 76.50</b> |
|--|-------------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>77 785 620</b> | [Set] PL 0,50 Ø 46.410 / 49.890 / 20.400 / 1.725 St/A  |
|  | <b>77 786 620</b> | [Set] HL 0,50 Ø 57.500 / 62.287 / 19.350 / 2.384 St/A; PASS-L 0,50 Ø 57.500 / 62.287 / 25.180 / 2.384 St/A |

|  |                  |  |  |                 |                              |
|--|------------------|--|--|-----------------|------------------------------|
|  | <b>105-35514</b> | EX; 24.5 x 6 x 96.6 x A/S - Cr - 45° - 1 - III |  | <b>81-18105</b> | IN/EX; 12.03/ x 6.08 x 36 G2 |
|--|------------------|--|--|-----------------|------------------------------|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.00661.01.0</b> | fuel supply unit; in-tank; electrical |
|--|---------------------|---------------------------------------|

|  |                     |                             |
|--|---------------------|-----------------------------|
|  | <b>7.06269.02.0</b> | idle controller; electrical |
|  | <b>7.06269.25.0</b> | idle controller; electrical |

|  |                   |                                      |
|--|-------------------|--------------------------------------|
|  | <b>50 007 597</b> | hydraulic; Outer Ø: 28.4; length: 26 |
|--|-------------------|--------------------------------------|

|           |  |                   |   |   |                      |    |       |       |       |      |
|-----------|--|-------------------|---|---|----------------------|----|-------|-------|-------|------|
| <b>12</b> |  | <b>76</b>         |   |   |                      |    |       |       |       |      |
|           | <b>L1F</b>   | 02.1993 → 08.1996 | B | 4 | 1597 cm <sup>3</sup> | 4V | 66 kW | 90 PS | Σ10,3 | - 88 |
|           | <b>MONDEO I (GBP), MONDEO I Saloon (GBP), MONDEO I Turnier (BNP)</b> |                   |   |   |                      |    |       |       |       |      |

|  |                   |   |
|--|-------------------|---|
|  | <b>94 916 600</b> | Cylinder diameter: 76; KH: 32.5; BÜ: 1.75; GL: 58; piston pin: 20.63x63.4; K; number of piston rings: 3 |
|  |                   | R 1.5 MO G6<br>NM 1.6<br>SLF 2.5 CR<br>→ <b>80 00437 1 1 ...</b>  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00437 1 1 000</b> | Ø76; 4.00; set: 1; [R G6 MO 1.5] [NM 1.6] [SLF CR 2.5]<br><b>80 00437 1 1 050 76.50</b> |
|--|-------------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>77 785 620</b> | [Set] PL 0,50 Ø 46.410 / 49.890 / 20.400 / 1.725 St/A  |
|  | <b>77 786 620</b> | [Set] HL 0,50 Ø 57.500 / 62.287 / 19.350 / 2.384 St/A; PASS-L 0,50 Ø 57.500 / 62.287 / 25.180 / 2.384 St/A |

|  |                  |  |  |                 |                              |
|--|------------------|--|--|-----------------|------------------------------|
|  | <b>105-35514</b> | EX; 24.5 x 6 x 96.6 x A/S - Cr - 45° - 1 - III |  | <b>81-18105</b> | IN/EX; 12.03/ x 6.08 x 36 G2 |
|--|------------------|--|--|-----------------|------------------------------|

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.02700.68.0</b> | fuel pump; in-tank; electrical |
|--|---------------------|--------------------------------|

|  |                     |                             |
|--|---------------------|-----------------------------|
|  | <b>7.22184.32.0</b> | air mass sensor; electrical |
|--|---------------------|-----------------------------|

|  |                     |   |
|--|---------------------|---|
|  | <b>7.02256.29.0</b> | electric switchover valve (EGR); electric switch-over valve (air-conditioning)); electrical |
|--|---------------------|---|

|  |                   |                                      |
|--|-------------------|--------------------------------------|
|  | <b>50 007 597</b> | hydraulic; Outer Ø: 28.4; length: 26 |
|--|-------------------|--------------------------------------|

|           |                         |                   |   |   |                      |    |          |          |        |      |  |
|-----------|-------------------------|-------------------|---|---|----------------------|----|----------|----------|--------|------|--|
| <b>13</b> |                         | <b>76</b>         |   |   |                      |    |          |          |        |      |  |
|           | <b>L1G</b>              | 01.1994 → 12.1995 | B | 4 | 1597 cm <sup>3</sup> | 4V | 65-66 kW | 88-90 PS | ε 10,3 | - 88 |  |
|           | <b>FIESTA III (GFJ)</b> |                   |   |   |                      |    |          |          |        |      |  |

**94 916 600** Cylinder diameter: 76; KH: 32.5; BÜ: 1.75; GL: 58; piston pin: 20.63x63.4; K; number of piston rings: 3  
 R 1.5 MO G6  
 NM 1.6  
 SLF 2.5 CR  
 → **80 00437 1 1 ...**

**80 00437 1 1 000** Ø76; 4.00; set: 1; [R G6 MO 1.5] [NM 1.6] [SLF CR 2.5]  
**80 00437 1 1 050** 76.50

**77 785 620** [Set] PL 0,50 Ø 46.410 / 49.890 / 20.400 / 1.725 St/A  
**77 786 620** [Set] HL 0,50 Ø 57.500 / 62.287 / 19.350 / 2.384 St/A; PASS-L 0,50 Ø 57.500 / 62.287 / 25.180 / 2.384 St/A

**105-35514** EX; 24.5 x 6 x 96.6 x A/S - Cr - 45° - 1 - III **81-18105** IN/EX; 12.03/ x 6.08 x 36 G2

**7.06269.02.0** idle controller; electrical  
**7.06269.25.0** idle controller; electrical

**50 007 597** hydraulic; Outer Ø: 28.4; length: 26

|           |  |                   |   |   |                      |    |       |       |        |      |  |
|-----------|--|-------------------|---|---|----------------------|----|-------|-------|--------|------|--|
| <b>14</b> |  | <b>76</b>         |   |   |                      |    |       |       |        |      |  |
|           | <b>L1H</b>   | 01.1994 → 12.1996 | B | 4 | 1597 cm <sup>3</sup> | 4V | 65 kW | 88 PS | ε 10,3 | - 88 |  |
|           | <b>ESCORT V (AAL, ABL), ESCORT V Convertible (ALL), ESCORT V Saloon (AFL), ESCORT V Turnier (ANL), ESCORT VI (GAL, AAL, ABL), ESCORT VI Convertible (ALL), ESCORT VI Saloon (GAL, AFL), ESCORT VI Turnier (GAL, ANL)</b> |                   |   |   |                      |    |       |       |        |      |  |

**94 916 600** Cylinder diameter: 76; KH: 32.5; BÜ: 1.75; GL: 58; piston pin: 20.63x63.4; K; number of piston rings: 3  
 R 1.5 MO G6  
 NM 1.6  
 SLF 2.5 CR  
 → **80 00437 1 1 ...**

**80 00437 1 1 000** Ø76; 4.00; set: 1; [R G6 MO 1.5] [NM 1.6] [SLF CR 2.5]  
**80 00437 1 1 050** 76.50

**77 785 620** [Set] PL 0,50 Ø 46.410 / 49.890 / 20.400 / 1.725 St/A  
**77 786 620** [Set] HL 0,50 Ø 57.500 / 62.287 / 19.350 / 2.384 St/A; PASS-L 0,50 Ø 57.500 / 62.287 / 25.180 / 2.384 St/A

**81-18105** IN/EX; 12.03/ x 6.08 x 36 G2

**7.06269.02.0** idle controller; electrical  
**7.06269.25.0** idle controller; electrical

**50 007 597** hydraulic; Outer Ø: 28.4; length: 26

|           |  |                   |   |   |                      |    |          |          |        |      |  |
|-----------|--|-------------------|---|---|----------------------|----|----------|----------|--------|------|--|
| <b>15</b> |  | <b>76</b>         |   |   |                      |    |          |          |        |      |  |
|           | <b>L1J</b>   | 07.1994 → 09.2000 | B | 4 | 1597 cm <sup>3</sup> | 4V | 65-66 kW | 88-90 PS | ε 10,3 | - 88 |  |
|           | <b>MONDEO I (GBP), MONDEO I Saloon (GBP), MONDEO I Turnier (BNP), MONDEO II (BAP), MONDEO II Saloon (BFP), MONDEO II Turnier (BNP)</b> |                   |   |   |                      |    |          |          |        |      |  |

**94 916 600** Cylinder diameter: 76; KH: 32.5; BÜ: 1.75; GL: 58; piston pin: 20.63x63.4; K; number of piston rings: 3  
 R 1.5 MO G6  
 NM 1.6  
 SLF 2.5 CR  
 → **80 00437 1 1 ...**

**80 00437 1 1 000** Ø76; 4.00; set: 1; [R G6 MO 1.5] [NM 1.6] [SLF CR 2.5]  
**80 00437 1 1 050** 76.50

**77 785 620** [Set] PL 0,50 Ø 46.410 / 49.890 / 20.400 / 1.725 St/A  
**77 786 620** [Set] HL 0,50 Ø 57.500 / 62.287 / 19.350 / 2.384 St/A; PASS-L 0,50 Ø 57.500 / 62.287 / 25.180 / 2.384 St/A

**105-35514** EX; 24.5 x 6 x 96.6 x A/S - Cr - 45° - 1 - III **81-18105** IN/EX; 12.03/ x 6.08 x 36 G2

cont...

|  |                     |   |
|--|---------------------|---|
|  | <b>7.02700.68.0</b> | fuel pump; in-tank; electrical  |
|  | <b>7.22184.32.0</b> | air mass sensor; electrical   |
|  | <b>7.02256.29.0</b> | electric switchover valve (EGR); electric switch-over valve (air-conditioning)); electrical |
|  | <b>7.02256.46.0</b> | electric switchover valve (EGR); electrical   |
|  | <b>7.06269.02.0</b> | idle controller; electrical   |
|  | <b>7.06269.24.0</b> | idle controller; electrical   |
|  | <b>7.02604.61.0</b> | lambda sensor; control sensor; heated   |
|  | <b>50 007 597</b>   | hydraulic; Outer Ø: 28.4; length: 26  |

**16**
**76**

|  |  |                   |   |   |                      |    |          |          |       |      |  |
|--|--|-------------------|---|---|----------------------|----|----------|----------|-------|------|--|
|  | <b>L1K</b>   | 07.1992 → 07.2000 | B | 4 | 1597 cm <sup>3</sup> | 4V | 66-70 kW | 90-95 PS | ε10,3 | - 88 |  |
|  | <b>ESCORT CLASSIC (AAL, ABL), ESCORT V Saloon (AFL), ESCORT VI Convertible (ALL), ESCORT VI Saloon (GAL, AFL), ESCORT VI Turnier (GAL, ANL), ORION III (GAL)</b> |                   |   |   |                      |    |          |          |       |      |  |

|  |                           |   |
|--|---------------------------|---|
|  | <b>94 916 600</b>         | Cylinder diameter: 76; KH: 32.5; BÜ: 1.75; GL: 58; piston pin: 20.63x63.4; K; number of piston rings: 3 |
|  | R                         | 1.5 MO G6   |
|  | NM                        | 1.6   |
|  | SLF                       | 2.5 CR  |
|  | → <b>80 00437 1 1 ...</b> |   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00437 1 1 000</b> | Ø76; 4.00; set: 1; [R G6 MO 1.5] [NM 1.6] [SLF CR 2.5] |
|  | <b>80 00437 1 1 050</b> | 76.50  |

|  |                   |  |
|--|-------------------|--|
|  | <b>77 785 620</b> | [Set] PL 0,50 Ø 46.410 / 49.890 / 20.400 / 1.725 St/A  |
|  | <b>77 786 620</b> | [Set] HL 0,50 Ø 57.500 / 62.287 / 19.350 / 2.384 St/A; PASS-L 0,50 Ø 57.500 / 62.287 / 25.180 / 2.384 St/A |

|  |                 |                              |
|--|-----------------|------------------------------|
|  | <b>81-18105</b> | IN/EX; 12.03/ x 6.08 x 36 G2 |
|--|-----------------|------------------------------|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.00661.01.0</b> | fuel supply unit; in-tank; electrical |
|--|---------------------|---------------------------------------|

|  |                     |                             |
|--|---------------------|-----------------------------|
|  | <b>7.06269.02.0</b> | idle controller; electrical |
|  | <b>7.06269.25.0</b> | idle controller; electrical |

**17**
**76**

|  |   |                   |   |   |                      |    |       |       |       |      |  |
|--|---|-------------------|---|---|----------------------|----|-------|-------|-------|------|--|
|  | <b>L1L</b>  | 05.1998 → 09.2000 | B | 4 | 1597 cm <sup>3</sup> | 4V | 70 kW | 95 PS | ε10,3 | - 88 |  |
|  | <b>L1N</b>  | 05.1998 → 09.2000 | B | 4 | 1597 cm <sup>3</sup> | 4V | 70 kW | 95 PS | ε10,3 | - 88 |  |
|  | <b>L1Q</b>  | 05.1998 → 09.2000 | B | 4 | 1597 cm <sup>3</sup> | 4V | 70 kW | 95 PS | ε10,3 | - 88 |  |
|  | <b>MONDEO II (BAP), MONDEO II Saloon (BFP), MONDEO II Turnier (BNP)</b> |                   |   |   |                      |    |       |       |       |      |  |

|  |                           |   |
|--|---------------------------|---|
|  | <b>94 916 600</b>         | Cylinder diameter: 76; KH: 32.5; BÜ: 1.75; GL: 58; piston pin: 20.63x63.4; K; number of piston rings: 3 |
|  | R                         | 1.5 MO G6   |
|  | NM                        | 1.6   |
|  | SLF                       | 2.5 CR  |
|  | → <b>80 00437 1 1 ...</b> |   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00437 1 1 000</b> | Ø76; 4.00; set: 1; [R G6 MO 1.5] [NM 1.6] [SLF CR 2.5] |
|  | <b>80 00437 1 1 050</b> | 76.50  |

|  |                   |  |
|--|-------------------|--|
|  | <b>77 785 620</b> | [Set] PL 0,50 Ø 46.410 / 49.890 / 20.400 / 1.725 St/A  |
|  | <b>77 786 620</b> | [Set] HL 0,50 Ø 57.500 / 62.287 / 19.350 / 2.384 St/A; PASS-L 0,50 Ø 57.500 / 62.287 / 25.180 / 2.384 St/A |

|  |                 |                              |
|--|-----------------|------------------------------|
|  | <b>81-18105</b> | IN/EX; 12.03/ x 6.08 x 36 G2 |
|--|-----------------|------------------------------|

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.02700.68.0</b> | fuel pump; in-tank; electrical |
|--|---------------------|--------------------------------|

|  |                     |   |
|--|---------------------|---|
|  | <b>7.02256.29.0</b> | electric switchover valve (EGR); electric switch-over valve (air-conditioning)); electrical |
|  | <b>7.02256.46.0</b> | electric switchover valve (EGR); electrical   |

|  |                     |                             |
|--|---------------------|-----------------------------|
|  | <b>7.06269.02.0</b> | idle controller; electrical |
|  | <b>7.06269.24.0</b> | idle controller; electrical |

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.02604.61.0</b> | lambda sensor; control sensor; heated |
|--|---------------------|---------------------------------------|

|           |                         |                   |   |   |                      |    |          |          |        |      |
|-----------|-------------------------|-------------------|---|---|----------------------|----|----------|----------|--------|------|
| <b>18</b> |                         | <b>76</b>         |   |   |                      |    |          |          |        |      |
|           | <b>LUH</b>              | 01.1989 → 01.1994 | B | 4 | 1597 cm <sup>3</sup> | 2V | 65-66 kW | 88-90 PS | ∅ 10,3 | - 88 |
|           | <b>FIESTA III (GFJ)</b> |                   |   |   |                      |    |          |          |        |      |

|  |                   |   |
|--|-------------------|---|
|  | <b>94 916 600</b> | Cylinder diameter: 76; KH: 32.5; BÜ: 1.75; GL: 58; piston pin: 20.63x63.4; K; number of piston rings: 3 |
|  |                   | R 1.5 MO G6   |
|  |                   | NM 1.6  |
|  |                   | SLF 2.5 CR  |
|  |                   | → <b>80 00437 1 1 ...</b>   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00437 1 1 000</b> | ∅76; 4.00; set: 1; [R G6 MO 1.5] [NM 1.6] [SLF CR 2.5] |
|  |                         | <b>80 00437 1 1 050 76.50</b>                          |

|  |                   |  |
|--|-------------------|--|
|  | <b>87 373 600</b> | [Set] PL STD ∅ 47.910 / 50.890 / 19.300 / 1.487 St/A |
|--|-------------------|--|

|  |                  |  |  |                 |                           |
|--|------------------|--|--|-----------------|---------------------------|
|  | <b>105-35514</b> | EX; 24.5 x 6 x 96.6 x A/S - Cr - 45° - 1 - III |  | <b>81-18106</b> | IN/EX; 11.05/ x 6 x 39 G2 |
|--|------------------|--|--|-----------------|---------------------------|

|  |                   |  |  |                 |                          |
|--|-------------------|--|--|-----------------|--------------------------|
|  | <b>50 006 477</b> | hydraulic; Outer ∅: 22.2; length: 49.5 |  | <b>81-18107</b> | IN/EX; 11.1/ x 6 x 39 G2 |
|--|-------------------|--|--|-----------------|--------------------------|

|           |  |                   |   |   |                      |    |       |       |       |        |
|-----------|--|-------------------|---|---|----------------------|----|-------|-------|-------|--------|
| <b>19</b> |  | <b>77.24</b>      |   |   |                      |    |       |       |       |        |
|           | <b>F6G</b>   | 07.1990 → 01.1995 | B | 4 | 1392 cm <sup>3</sup> | 2V | 52 kW | 71 PS | ∅ 8,5 | - 74.3 |
|           | <b>ESCORT V (AAL, ABL), ESCORT V Convertible (ALL), ESCORT V Saloon (AFL), ESCORT V Turnier (ANL), ORION III (GAL)</b> |                   |   |   |                      |    |       |       |       |        |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00081 1 0 000</b> | ∅77.22; STD; set: 1; [R G6 MO 1.6] [NM 2] [SLF ST CR 4] |
|--|-------------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>87 373 600</b> | [Set] PL STD ∅ 47.910 / 50.890 / 19.300 / 1.487 St/A |
|--|-------------------|--|

|  |              |  |  |                 |                             |
|--|--------------|--|--|-----------------|-----------------------------|
|  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |  | <b>81-18104</b> | IN/EX; 13.57/ x 8 x 67.9 G1 |
|--|--------------|--|--|-----------------|-----------------------------|

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 259</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.00661.01.0</b> | fuel supply unit; in-tank; electrical |
|--|---------------------|---------------------------------------|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.02604.61.0</b> | lambda sensor; control sensor; heated |
|  | <b>7.02604.62.0</b> | lambda sensor; control sensor; heated |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 477</b> | hydraulic; Outer ∅: 22.2; length: 49.5 |
|--|-------------------|--|

|           |                         |                   |   |   |                      |    |       |       |       |        |
|-----------|-------------------------|-------------------|---|---|----------------------|----|-------|-------|-------|--------|
| <b>20</b> |                         | <b>77.25</b>      |   |   |                      |    |       |       |       |        |
|           | <b>F4A</b>              | 03.1989 → 12.1995 | B | 4 | 1392 cm <sup>3</sup> | 2V | 54 kW | 73 PS | ∅ 8,5 | - 74.3 |
|           | <b>F6E</b>              | 03.1989 → 12.1995 | B | 4 | 1392 cm <sup>3</sup> | 2V | 52 kW | 71 PS | ∅ 8,5 | - 74.3 |
|           | <b>FUG</b>              | 03.1989 → 12.1995 | B | 4 | 1392 cm <sup>3</sup> | 2V | 54 kW | 73 PS | ∅ 8,5 | - 74.3 |
|           | <b>FUJ</b>              | 03.1989 → 12.1995 | B | 4 | 1392 cm <sup>3</sup> | 2V | 54 kW | 73 PS | ∅ 8,5 | - 74.3 |
|           | <b>FIESTA III (GFJ)</b> |                   |   |   |                      |    |       |       |       |        |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00081 1 0 000</b> | ∅77.22; STD; set: 1; [R G6 MO 1.6] [NM 2] [SLF ST CR 4] |
|--|-------------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>87 373 600</b> | [Set] PL STD ∅ 47.910 / 50.890 / 19.300 / 1.487 St/A |
|--|-------------------|--|

|  |              |  |  |                 |                             |
|--|--------------|--|--|-----------------|-----------------------------|
|  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |  | <b>81-18104</b> | IN/EX; 13.57/ x 8 x 67.9 G1 |
|--|--------------|--|--|-----------------|-----------------------------|

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 259</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.02604.62.0</b> | lambda sensor; control sensor; heated |
|--|---------------------|---------------------------------------|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 477</b> | hydraulic; Outer ∅: 22.2; length: 49.5 |
|--|-------------------|--|

|           |  |                   |   |   |                      |    |          |          |      |        |
|-----------|--|-------------------|---|---|----------------------|----|----------|----------|------|--------|
| <b>21</b> |  | <b>77.25</b>      |   |   |                      |    |          |          |      |        |
|           | F4B  | 09.1990 → 12.1999 | B | 4 | 1392 cm <sup>3</sup> | 2V | 54-55 kW | 73-75 PS | ⌀8,5 | - 74.3 |
|           | FUH  | 07.1990 → 02.1999 | B | 4 | 1392 cm <sup>3</sup> | 2V | 54-55 kW | 71-75 PS | ⌀8,5 | - 74.3 |
|           | ESCORT V (AAL, ABL), ESCORT V Convertible (ALL), ESCORT V Saloon (AFL), ESCORT V Turnier (ANL), ESCORT VI (GAL, AAL, ABL), ESCORT VI Convertible (ALL), ESCORT VI Saloon (GAL, AFL), ESCORT VI Turnier (GAL, ANL), ORION III (GAL) |                   |   |   |                      |    |          |          |      |        |

|  |                  |  |  |          |                             |  |  |  |  |  |
|--|------------------|--|--|----------|-----------------------------|--|--|--|--|--|
|  | 80 00081 1 0 000 | Ø77.22; STD; set: 1; [R G6 MO 1.6] [NM 2] [SLF ST CR 4]    |  |          |                             |  |  |  |  |  |
|  | 87 373 600       | [Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A       |  |          |                             |  |  |  |  |  |
|  | MK-8H            | valve cotter; number of notches: 3; valve stem diameter: 8 |  | 81-18104 | IN/EX; 13.57/ x 8 x 67.9 G1 |  |  |  |  |  |
|  | 50 006 259       | CAM, chilled cast iron                                     |  |          |                             |  |  |  |  |  |
|  | 7.00661.01.0     | fuel supply unit; in-tank; electrical                      |  |          |                             |  |  |  |  |  |
|  | 7.02604.61.0     | lambda sensor; control sensor; heated                      |  |          |                             |  |  |  |  |  |
|  | 7.02604.62.0     | lambda sensor; control sensor; heated                      |  |          |                             |  |  |  |  |  |
|  | 50 006 477       | hydraulic; Outer Ø: 22.2; length: 49.5                     |  |          |                             |  |  |  |  |  |

|           |   |                   |   |   |                      |    |       |       |      |        |
|-----------|---|-------------------|---|---|----------------------|----|-------|-------|------|--------|
| <b>22</b> |   | <b>77.25</b>      |   |   |                      |    |       |       |      |        |
|           | F6F   | 07.1990 → 01.1995 | B | 4 | 1392 cm <sup>3</sup> | 2V | 52 kW | 71 PS | ⌀8,5 | - 74.3 |
|           | ESCORT V (AAL, ABL), ESCORT V Convertible (ALL), ESCORT V Saloon (AFL), ESCORT V Turnier (ANL), ORION III (GAL) |                   |   |   |                      |    |       |       |      |        |

|  |                  |  |  |          |                             |  |  |  |  |  |
|--|------------------|--|--|----------|-----------------------------|--|--|--|--|--|
|  | 80 00081 1 0 000 | Ø77.22; STD; set: 1; [R G6 MO 1.6] [NM 2] [SLF ST CR 4]                |  |          |                             |  |  |  |  |  |
|  | 87 372 620       | [Set] HL 0,50 Ø 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove |  |          |                             |  |  |  |  |  |
|  | 87 373 600       | [Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A                   |  |          |                             |  |  |  |  |  |
|  | MK-8H            | valve cotter; number of notches: 3; valve stem diameter: 8             |  | 81-18104 | IN/EX; 13.57/ x 8 x 67.9 G1 |  |  |  |  |  |
|  | 50 006 259       | CAM, chilled cast iron   |  |          |                             |  |  |  |  |  |
|  | 7.00661.01.0     | fuel supply unit; in-tank; electrical                                  |  |          |                             |  |  |  |  |  |
|  | 7.02604.61.0     | lambda sensor; control sensor; heated                                  |  |          |                             |  |  |  |  |  |
|  | 7.02604.62.0     | lambda sensor; control sensor; heated                                  |  |          |                             |  |  |  |  |  |
|  | 50 006 477       | hydraulic; Outer Ø: 22.2; length: 49.5                                 |  |          |                             |  |  |  |  |  |

|           |                  |                   |   |   |                      |    |       |       |      |        |
|-----------|------------------|-------------------|---|---|----------------------|----|-------|-------|------|--------|
| <b>23</b> |                  | <b>77.25</b>      |   |   |                      |    |       |       |      |        |
|           | FUF              | 11.1992 → 12.1996 | B | 4 | 1392 cm <sup>3</sup> | 2V | 55 kW | 75 PS | ⌀9,5 | - 74.3 |
|           | FIESTA III (GFJ) |                   |   |   |                      |    |       |       |      |        |

|  |                  |  |  |          |                             |  |  |  |  |  |
|--|------------------|--|--|----------|-----------------------------|--|--|--|--|--|
|  | 80 00081 1 0 000 | Ø77.22; STD; set: 1; [R G6 MO 1.6] [NM 2] [SLF ST CR 4]    |  |          |                             |  |  |  |  |  |
|  | 87 373 600       | [Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A       |  |          |                             |  |  |  |  |  |
|  | MK-8H            | valve cotter; number of notches: 3; valve stem diameter: 8 |  | 81-18104 | IN/EX; 13.57/ x 8 x 67.9 G1 |  |  |  |  |  |
|  | 7.02604.62.0     | lambda sensor; control sensor; heated                      |  |          |                             |  |  |  |  |  |

**F**

|                     |  |             |     |                   |        |                      |    |       |        |        |        |
|---------------------|--|-------------|-----|-------------------|--------|----------------------|----|-------|--------|--------|--------|
| <b>24</b>           |  | <b>79.5</b> | AFN | 08.1997 → 04.2000 | D LA 4 | 1896 cm <sup>3</sup> | 2V | 81 kW | 110 PS | € 19,5 | - 95.5 |
| <b>GALAXY (WGR)</b> |  |             |     |                   |        |                      |    |       |        |        |        |

|  |   |   |
|--|---|---|
|  | <b>94 427 700</b>   | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 |
|  | <b>94 427 710 79.76 / 94 427 720 80.01 / 94 427 730 80.51</b> | RTK, KBB<br>R 1.75 PC G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion: |

**F**

|  |   |   |                         |           |           |           |   |  |       |       |   |  |       |       |   |  |       |                         |
|--|---|---|-------------------------|-----------|-----------|-----------|---|--|-------|-------|---|--|-------|-------|---|--|-------|-------------------------|
|  | <b>94 428 700</b>   | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 |                         |           |           |           |   |  |       |       |   |  |       |       |   |  |       |                         |
|  | <b>94 428 710 79.76 / 94 428 720 80.01 / 94 428 730 80.51</b> | RTK, KBB<br>R 1.75 PC G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion: |                         |           |           |           |   |  |       |       |   |  |       |       |   |  |       |                         |
| <table border="1"> <tr> <td>notches</td> <td>thickness</td> <td>more than</td> <td>less than</td> </tr> <tr> <td>1</td> <td></td> <td>+0,91</td> <td>+1,00</td> </tr> <tr> <td>2</td> <td></td> <td>+1,01</td> <td>+1,10</td> </tr> <tr> <td>3</td> <td></td> <td>+1,11</td> <td>+1,20, for cylinder 1-2</td> </tr> </table> |   |   | notches                 | thickness | more than | less than | 1 |  | +0,91 | +1,00 | 2 |  | +1,01 | +1,10 | 3 |  | +1,11 | +1,20, for cylinder 1-2 |
| notches  | thickness   | more than   | less than               |           |           |           |   |  |       |       |   |  |       |       |   |  |       |                         |
| 1  |   | +0,91   | +1,00                   |           |           |           |   |  |       |       |   |  |       |       |   |  |       |                         |
| 2  |   | +1,01   | +1,10                   |           |           |           |   |  |       |       |   |  |       |       |   |  |       |                         |
| 3  |   | +1,11   | +1,20, for cylinder 1-2 |           |           |           |   |  |       |       |   |  |       |       |   |  |       |                         |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00008 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3] |
|  | <b>80 00725 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]    |

|  |                   |   |
|--|-------------------|---|
|  | <b>89 434 190</b> | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7 |
|--|-------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |
|  | <b>77 152 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove   |
|  | <b>77 214 690</b> | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.   |
|  | <b>77 288 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1; PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/S<br><b>77 288 620 0,50 / 77 288 600 STD</b> , The upper shell is marked with 'SPUTTER'. |
|  | <b>87 475 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD</b> , 180° oil groove   |

|  |               |   |                              |                 |  |
|--|---------------|---|------------------------------|-----------------|--|
|  | <b>331143</b> | EX; 31.6 x 7 x 96.9 x RA/S - - 45° - 22 - III                         |                              | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>331142</b> | EX; 31.6 x 8 x 96.9 x RA/S - - 45° - 22 - III                         |                              | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39486</b>  | IN; 36 x 7 x 96.9 x S - - 45° - 22 - III                              |                              | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>39423</b>  | IN; 36 x 8 x 96.9 x RA/S - - 45° - VS - 22 - III<br>OES specification |                              | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|  | <b>331141</b> | IN; 36.1 x 8 x 96.9 x S - - 45° - 22 - III<br>IAM specification       |                              | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |               |   |                              | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|  |               | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1 |                 |  |

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 205</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|  |                     |  |  |                   |
|--|---------------------|--|--|-------------------|
|  | <b>50 005 148</b>   | mechanical; metal                          |  | <b>50 005 806</b> |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing        |  |                   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5 |  |                   |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.18221.51.0</b> | air mass sensor; electrical                                |
|  | <b>7.22684.18.0</b> | air mass sensor; electrical, Sensor without measuring tube |

cont...





|  |                     |  |
|--|---------------------|--|
|  | <b>7.24808.51.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |
|  | <b>7.02671.50.0</b> | water pump auxiliary cooling; electrical, Supplementary water pump for Webasto pre-heating system.<br>For Webasto item no. 9017985 A. WITHOUT cable! |
|  | <b>7.21903.70.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic                        |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |

## 26 79.96

|  |  |                   |   |   |                      |    |       |        |  |      |        |
|--|--|-------------------|---|---|----------------------|----|-------|--------|--|------|--------|
|  | <b>LJF</b>   | 07.1990 → 10.1994 | B | 4 | 1598 cm <sup>3</sup> | 2V | 77 kW | 105 PS |  | 9,75 | - 79.5 |
|  | <b>BANTAM Pickup, ESCORT V (AAL, ABL), ESCORT V Convertible (ALL), ESCORT V Turnier (ANL), METEOR, ORION III (GAL)</b> |                   |   |   |                      |    |       |        |  |      |        |

|  |                         |  |  |              |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--------------|--|--|--|--|--|--|--|
|  | <b>80 00083 1 1 000</b> | Ø79.94; 0.06; set: 1; [R G6 CR 1.6] [NM 2] [SLF ST CR 4] |  |              |  |  |  |  |  |  |  |
|  | <b>18392</b>            | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III             |  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |  |
|  | <b>81-18104</b>         | IN/EX; 13.57/ x 8 x 67.9 G1                              |  |              |  |  |  |  |  |  |  |
|  | <b>50 006 261</b>       | CAM, chilled cast iron                                   |  |              |  |  |  |  |  |  |  |
|  | <b>50 006 477</b>       | hydraulic; Outer Ø: 22.2; length: 49.5                   |  |              |  |  |  |  |  |  |  |

## 27 80

|  |   |                   |   |   |                      |    |       |       |  |     |        |
|--|---|-------------------|---|---|----------------------|----|-------|-------|--|-----|--------|
|  | <b>L6B</b>  | 10.1989 → 02.1993 | B | 4 | 1598 cm <sup>3</sup> | 2V | 59 kW | 80 PS |  | 9,1 | - 79.5 |
|  | <b>SIERRA (GBG, GB4), SIERRA Hatchback (GBC, GBG), SIERRA Turnier (BNG)</b> |                   |   |   |                      |    |       |       |  |     |        |

|  |                   |  |  |              |  |
|--|-------------------|--|--|--------------|--|
|  | <b>18392</b>      | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III |  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>81-18104</b>   | IN/EX; 13.57/ x 8 x 67.9 G1                  |  |              |  |
|  | <b>50 006 261</b> | CAM, chilled cast iron                       |  |              |  |
|  | <b>50 006 477</b> | hydraulic; Outer Ø: 22.2; length: 49.5       |  |              |  |
|  | <b>50 007 624</b> | outlet side                                  |  |              |  |

## 28 80

|  |                         |                   |   |   |   |                      |    |          |            |  |      |        |
|--|-------------------------|-------------------|---|---|---|----------------------|----|----------|------------|--|------|--------|
|  | <b>LHA</b>              | 03.1990 → 10.1992 | B | A | 4 | 1598 cm <sup>3</sup> | 2V | 96-98 kW | 131-133 PS |  | 8,2  | - 79.5 |
|  | <b>LJC</b>              | 03.1989 → 01.1994 | B |   | 4 | 1597 cm <sup>3</sup> | 2V | 81 kW    | 110 PS     |  | 9,75 | - 79.5 |
|  | <b>FIESTA III (GFJ)</b> |                   |   |   |   |                      |    |          |            |  |      |        |

|  |                   |  |  |              |  |
|--|-------------------|--|--|--------------|--|
|  | <b>18392</b>      | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III |  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>81-18104</b>   | IN/EX; 13.57/ x 8 x 67.9 G1                  |  |              |  |
|  | <b>50 006 261</b> | CAM, chilled cast iron                       |  |              |  |
|  | <b>50 006 477</b> | hydraulic; Outer Ø: 22.2; length: 49.5       |  |              |  |

## 29 80

|  |                         |                   |   |   |                      |    |       |        |  |      |        |
|--|-------------------------|-------------------|---|---|----------------------|----|-------|--------|--|------|--------|
|  | <b>LJD</b>              | 03.1989 → 03.1993 | B | 4 | 1598 cm <sup>3</sup> | 2V | 76 kW | 103 PS |  | 9,75 | - 79.5 |
|  | <b>FIESTA III (GFJ)</b> |                   |   |   |                      |    |       |        |  |      |        |

|  |                         |  |  |              |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--------------|--|--|--|--|--|--|--|
|  | <b>80 00083 1 1 000</b> | Ø79.94; 0.06; set: 1; [R G6 CR 1.6] [NM 2] [SLF ST CR 4] |  |              |  |  |  |  |  |  |  |
|  | <b>18392</b>            | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III             |  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |  |

cont...

|           |  |  |   |
|-----------|--|--|---|
|           | <b>81-18104</b>  | IN/EX; 13.57/ x 8 x 67.9 G1  |   |
|           | <b>50 006 261</b>  | CAM, chilled cast iron   |   |
|           | <b>50 006 477</b>  | hydraulic; Outer Ø: 22.2; length: 49.5   |   |
| <b>30</b> |  | <b>80</b>  |   |
|           | <b>LUJ</b>   | 07.1990 → 10.1994  | B 4 1598 cm <sup>3</sup> 2V 65-66 kW 88-90 PS 9,5 - 79.5                              |
|           | <b>BANTAM Pickup, ESCORT V (AAL, ABL), ESCORT V Turnier (ANL), ORION III (GAL)</b> |  |   |
|           | <b>80 00437 1 1 000</b>  | Ø76; 4.00; set: 1; [R G6 MO 1.5] [NM 1.6] [SLF CR 2.5]<br><b>80 00437 1 1 050</b> 76.50                            |   |
|           | <b>105-35514</b>   | EX; 24.5 x 6 x 96.6 x A/S - Cr - 45° - 1 - III   | <b>81-18106</b> IN/EX; 11.05/ x 6 x 39 G2<br><b>81-18107</b> IN/EX; 11.1/ x 6 x 39 G2 |
|           | <b>50 006 259</b>  | CAM, chilled cast iron   |   |
|           | <b>50 006 477</b>  | hydraulic; Outer Ø: 22.2; length: 49.5   |   |
| <b>31</b> |  | <b>80</b>  |   |
|           | <b>LUK</b>   | 07.1990 → 12.1992  | B 4 1598 cm <sup>3</sup> 2V 65-66 kW 88-90 PS 9,5 - 79.5                              |
|           | <b>ESCORT V (AAL, ABL), ESCORT V Turnier (ANL), ORION III (GAL)</b>                |  |   |
|           | <b>80 00083 1 1 000</b>  | Ø79.94; 0.06; set: 1; [R G6 CR 1.6] [NM 2] [SLF ST CR 4]   |   |
|           | <b>87 373 600</b>  | [Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A   |   |
|           | <b>18392</b>   | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8               |
|           | <b>81-18104</b>  | IN/EX; 13.57/ x 8 x 67.9 G1  |   |
|           | <b>50 006 259</b>  | CAM, chilled cast iron   |   |
|           | <b>50 006 477</b>  | hydraulic; Outer Ø: 22.2; length: 49.5   |   |
| <b>32</b> |  | <b>80</b>  |   |
|           | <b>R2C</b>   | 05.1988 → 02.1993  | B 4 1769 cm <sup>3</sup> 2V 64 kW 87 PS 9,3 - 88                                      |
|           | <b>SIERRA (GBG, GB4), SIERRA Hatchback (GBC, GBG), SIERRA Turnier (BNG)</b>        |  |   |
|           | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8   | <b>81-18104</b> IN/EX; 13.57/ x 8 x 67.9 G1   |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |
|           | <b>7.02604.62.0</b>  | lambda sensor; control sensor; heated  |   |
|           | <b>50 007 624</b>  | outlet side  |   |
| <b>33</b> |  | <b>80</b>  |   |
|           | <b>R6A</b>   | 05.1988 → 02.1993  | B 4 1769 cm <sup>3</sup> 2V 64-66 kW 87-90 PS 9,3 - 88                                |
|           | <b>SIERRA (GBG, GB4), SIERRA Hatchback (GBC, GBG), SIERRA Turnier (BNG)</b>        |  |   |
|           | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8   | <b>81-18104</b> IN/EX; 13.57/ x 8 x 67.9 G1   |
|           | <b>7.02604.62.0</b>  | lambda sensor; control sensor; heated  |   |
|           | <b>50 007 624</b>  | outlet side  |   |

## 34 80.6

|  |     |                   |   |   |                      |    |       |        |      |      |
|--|-----|-------------------|---|---|----------------------|----|-------|--------|------|------|
|  | RDA | 02.1992 → 08.1998 | B | 4 | 1796 cm <sup>3</sup> | 4V | 77 kW | 105 PS | ⌀ 10 | - 88 |
|  | RQB | 01.1992 → 08.2000 | B | 4 | 1796 cm <sup>3</sup> | 4V | 96 kW | 130 PS | ⌀ 10 | - 88 |

ESCORT V (AAL, ABL), ESCORT V Convertible (ALL), ESCORT V Saloon (AFL), ESCORT V Turnier (ANL), ESCORT VI (GAL, AAL, ABL), ESCORT VI Convertible (ALL), ESCORT VI Saloon (GAL, AFL), ESCORT VI Turnier (GAL, ANL), ORION III (GAL)

|  |                    |   |
|--|--------------------|---|
|  | 94 917 600         | Cylinder diameter: 80.6; KH: 33.2; GL: 57.2; piston pin: 20.63x63.4; K; number of piston rings: 3 |
|  | R                  | 1.5 MO G6   |
|  | NM                 | 1.6   |
|  | SLF                | 2.5 CR ST   |
|  | → 80 00519 1 0 ... |   |

|  |                  |  |
|--|------------------|--|
|  | 80 00519 1 0 000 | ⌀80.6; STD; set: 1; [R G6 MO 1.5] [NM 1.6] [SLF ST CR 2.5]<br>80 00519 1 0 050 81.10 |
|--|------------------|--|

|  |            |  |
|--|------------|--|
|  | 77 785 620 | [Set] PL 0,50 ⌀ 46.410 / 49.890 / 20.400 / 1.725 St/A  |
|  | 77 786 620 | [Set] HL 0,50 ⌀ 57.500 / 62.287 / 19.350 / 2.384 St/A; PASS-L 0,50 ⌀ 57.500 / 62.287 / 25.180 / 2.384 St/A |

|  |           |   |  |          |                              |
|--|-----------|---|--|----------|------------------------------|
|  | 105-35552 | EX; 28 x 6 x 96.7 x A/S - Cr - 45° - 22 - III |  | 81-18105 | IN/EX; 12.03/ x 6.08 x 36 G2 |
|  | 105-35551 | IN; 32 x 6 x 97 x S - Cr - 45° - 22 - III     |  |          |                              |

|  |              |                             |
|--|--------------|-----------------------------|
|  | 7.06269.02.0 | idle controller; electrical |
|  | 7.06269.25.0 | idle controller; electrical |

|  |            |                                      |
|--|------------|--------------------------------------|
|  | 50 007 597 | hydraulic; Outer ⌀: 28.4; length: 26 |
|--|------------|--------------------------------------|

## 35 80.6

|  |     |                   |   |   |                      |    |       |        |      |      |
|--|-----|-------------------|---|---|----------------------|----|-------|--------|------|------|
|  | RDB | 02.1992 → 12.1995 | B | 4 | 1796 cm <sup>3</sup> | 4V | 77 kW | 105 PS | ⌀ 10 | - 88 |
|  | RQC | 02.1992 → 12.1995 | B | 4 | 1796 cm <sup>3</sup> | 4V | 96 kW | 130 PS | ⌀ 10 | - 88 |

FIESTA III (GFJ)

|  |                    |   |
|--|--------------------|---|
|  | 94 917 600         | Cylinder diameter: 80.6; KH: 33.2; GL: 57.2; piston pin: 20.63x63.4; K; number of piston rings: 3 |
|  | R                  | 1.5 MO G6   |
|  | NM                 | 1.6   |
|  | SLF                | 2.5 CR ST   |
|  | → 80 00519 1 0 ... |   |

|  |                  |  |
|--|------------------|--|
|  | 80 00519 1 0 000 | ⌀80.6; STD; set: 1; [R G6 MO 1.5] [NM 1.6] [SLF ST CR 2.5]<br>80 00519 1 0 050 81.10 |
|--|------------------|--|

|  |            |  |
|--|------------|--|
|  | 77 785 620 | [Set] PL 0,50 ⌀ 46.410 / 49.890 / 20.400 / 1.725 St/A  |
|  | 77 786 620 | [Set] HL 0,50 ⌀ 57.500 / 62.287 / 19.350 / 2.384 St/A; PASS-L 0,50 ⌀ 57.500 / 62.287 / 25.180 / 2.384 St/A |

|  |           |   |  |          |                              |
|--|-----------|---|--|----------|------------------------------|
|  | 105-35552 | EX; 28 x 6 x 96.7 x A/S - Cr - 45° - 22 - III |  | 81-18105 | IN/EX; 12.03/ x 6.08 x 36 G2 |
|  | 105-35551 | IN; 32 x 6 x 97 x S - Cr - 45° - 22 - III     |  |          |                              |

|  |              |                             |
|--|--------------|-----------------------------|
|  | 7.06269.02.0 | idle controller; electrical |
|  | 7.06269.25.0 | idle controller; electrical |

|  |              |                                       |
|--|--------------|---------------------------------------|
|  | 7.02604.61.0 | lambda sensor; control sensor; heated |
|--|--------------|---------------------------------------|

|  |            |                                      |
|--|------------|--------------------------------------|
|  | 50 007 597 | hydraulic; Outer ⌀: 28.4; length: 26 |
|--|------------|--------------------------------------|

## 36 80.6

|  |     |                   |   |   |                      |    |       |        |      |      |
|--|-----|-------------------|---|---|----------------------|----|-------|--------|------|------|
|  | RKA | 02.1993 → 09.2000 | B | 4 | 1796 cm <sup>3</sup> | 4V | 85 kW | 115 PS | ⌀ 10 | - 88 |
|--|-----|-------------------|---|---|----------------------|----|-------|--------|------|------|

MONDEO I (GBP), MONDEO I Saloon (GBP), MONDEO I Turnier (BNP), MONDEO II Turnier (BNP)

|  |                    |   |
|--|--------------------|---|
|  | 94 917 600         | Cylinder diameter: 80.6; KH: 33.2; GL: 57.2; piston pin: 20.63x63.4; K; number of piston rings: 3 |
|  | R                  | 1.5 MO G6   |
|  | NM                 | 1.6   |
|  | SLF                | 2.5 CR ST   |
|  | → 80 00519 1 0 ... |   |

|  |                  |  |
|--|------------------|--|
|  | 80 00519 1 0 000 | ⌀80.6; STD; set: 1; [R G6 MO 1.5] [NM 1.6] [SLF ST CR 2.5]<br>80 00519 1 0 050 81.10 |
|--|------------------|--|

cont...

|  |                     |  |  |  |
|--|---------------------|--|--|--|
|  | <b>77 785 620</b>   | [Set] PL 0,50 Ø 46.410 / 49.890 / 20.400 / 1.725 St/A  |  |  |
|  | <b>77 786 620</b>   | [Set] HL 0,50 Ø 57.500 / 62.287 / 19.350 / 2.384 St/A; PASS-L 0,50 Ø 57.500 / 62.287 / 25.180 / 2.384 St/A |  |  |
|  | <b>18391</b>        | EX; 28 x 6 x 96.7 x RA/S - Cr - 45° - 1 - III  |  | <b>81-18105</b> IN/EX; 12.03/ x 6.08 x 36 G2 |
|  | <b>18330</b>        | IN; 32 x 6 x 97.1 x S - Cr - 45° - 1 - III   |  |  |
|  | <b>7.02700.68.0</b> | fuel pump; in-tank; electrical   |  |  |
|  | <b>7.22184.32.0</b> | air mass sensor; electrical  |  |  |
|  | <b>7.02256.29.0</b> | electric switchover valve (EGR); electric switch-over valve (air-conditioning)); electrical                |  |  |
|  | <b>7.06269.02.0</b> | idle controller; electrical  |  |  |
|  | <b>7.02604.61.0</b> | lambda sensor; control sensor; heated  |  |  |

## 37 80.6

|  |  |                   |   |   |                      |    |          |            |     |      |
|--|--|-------------------|---|---|----------------------|----|----------|------------|-----|------|
|  | <b>RKB</b>   | 01.1994 → 09.2000 | B | 4 | 1796 cm <sup>3</sup> | 4V | 82-85 kW | 111-116 PS | ⊗10 | - 88 |
|  | <b>MONDEO I (GBP), MONDEO I Saloon (GBP), MONDEO I Turnier (BNP), MONDEO II (BAP), MONDEO II Saloon (BFP), MONDEO II Turnier (BNP)</b> |                   |   |   |                      |    |          |            |     |      |

|  |                   |   |
|--|-------------------|---|
|  | <b>94 917 600</b> | Cylinder diameter: 80.6; KH: 33.2; GL: 57.2; piston pin: 20.63x63.4; K; number of piston rings: 3 |
|  |                   | R 1.5 MO G6   |
|  |                   | NM 1.6  |
|  |                   | SLF 2.5 CR ST   |
|  |                   | → <b>80 00519 1 0 ...</b>   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00519 1 0 000</b> | Ø80.6; STD; set: 1; [R G6 MO 1.5] [NM 1.6] [SLF ST CR 2.5]<br><b>80 00519 1 0 050 81.10</b> |
|--|-------------------------|---|

|  |                   |  |  |  |
|--|-------------------|--|--|--|
|  | <b>77 785 620</b> | [Set] PL 0,50 Ø 46.410 / 49.890 / 20.400 / 1.725 St/A  |  |  |
|  | <b>77 786 620</b> | [Set] HL 0,50 Ø 57.500 / 62.287 / 19.350 / 2.384 St/A; PASS-L 0,50 Ø 57.500 / 62.287 / 25.180 / 2.384 St/A |  |  |

|  |              |   |  |  |
|--|--------------|---|--|--|
|  | <b>18391</b> | EX; 28 x 6 x 96.7 x RA/S - Cr - 45° - 1 - III |  | <b>81-18105</b> IN/EX; 12.03/ x 6.08 x 36 G2 |
|  | <b>18330</b> | IN; 32 x 6 x 97.1 x S - Cr - 45° - 1 - III    |  |  |

|  |                     |                                |  |  |
|--|---------------------|--------------------------------|--|--|
|  | <b>7.02700.68.0</b> | fuel pump; in-tank; electrical |  |  |
|--|---------------------|--------------------------------|--|--|

|  |                     |                             |  |  |
|--|---------------------|-----------------------------|--|--|
|  | <b>7.22184.32.0</b> | air mass sensor; electrical |  |  |
|--|---------------------|-----------------------------|--|--|

|  |                     |   |  |  |
|--|---------------------|---|--|--|
|  | <b>7.02256.29.0</b> | electric switchover valve (EGR); electric switch-over valve (air-conditioning)); electrical |  |  |
|--|---------------------|---|--|--|

|  |                     |   |  |  |
|--|---------------------|---|--|--|
|  | <b>7.02256.46.0</b> | electric switchover valve (EGR); electrical |  |  |
|--|---------------------|---|--|--|

|  |                     |                             |  |  |
|--|---------------------|-----------------------------|--|--|
|  | <b>7.06269.02.0</b> | idle controller; electrical |  |  |
|  | <b>7.06269.24.0</b> | idle controller; electrical |  |  |

|  |                     |                                       |  |  |
|--|---------------------|---------------------------------------|--|--|
|  | <b>7.02604.61.0</b> | lambda sensor; control sensor; heated |  |  |
|--|---------------------|---------------------------------------|--|--|

## 38 80.6

|  |  |                   |   |   |                      |    |       |        |      |      |
|--|--|-------------------|---|---|----------------------|----|-------|--------|------|------|
|  | <b>RKC</b>   | 01.1995 → 02.1999 | B | 4 | 1796 cm <sup>3</sup> | 4V | 85 kW | 115 PS | ⊗9,8 | - 88 |
|  | <b>ESCORT VI (GAL, AAL, ABL), ESCORT VI Convertible (ALL), ESCORT VI Saloon (GAL, AFL), ESCORT VI Turnier (GAL, ANL)</b> |                   |   |   |                      |    |       |        |      |      |

|  |                   |   |
|--|-------------------|---|
|  | <b>94 917 600</b> | Cylinder diameter: 80.6; KH: 33.2; GL: 57.2; piston pin: 20.63x63.4; K; number of piston rings: 3 |
|  |                   | R 1.5 MO G6   |
|  |                   | NM 1.6  |
|  |                   | SLF 2.5 CR ST   |
|  |                   | → <b>80 00519 1 0 ...</b>   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00519 1 0 000</b> | Ø80.6; STD; set: 1; [R G6 MO 1.5] [NM 1.6] [SLF ST CR 2.5]<br><b>80 00519 1 0 050 81.10</b> |
|--|-------------------------|---|

|  |                   |  |  |  |
|--|-------------------|--|--|--|
|  | <b>77 785 620</b> | [Set] PL 0,50 Ø 46.410 / 49.890 / 20.400 / 1.725 St/A  |  |  |
|  | <b>77 786 620</b> | [Set] HL 0,50 Ø 57.500 / 62.287 / 19.350 / 2.384 St/A; PASS-L 0,50 Ø 57.500 / 62.287 / 25.180 / 2.384 St/A |  |  |

|  |                  |   |  |  |
|--|------------------|---|--|--|
|  | <b>105-35552</b> | EX; 28 x 6 x 96.7 x A/S - Cr - 45° - 22 - III |  | <b>81-18105</b> IN/EX; 12.03/ x 6.08 x 36 G2 |
|  | <b>105-35551</b> | IN; 32 x 6 x 97 x S - Cr - 45° - 22 - III     |  |  |

|  |                     |                                |  |  |
|--|---------------------|--------------------------------|--|--|
|  | <b>7.02700.68.0</b> | fuel pump; in-tank; electrical |  |  |
|--|---------------------|--------------------------------|--|--|

|  |                     |                             |  |  |
|--|---------------------|-----------------------------|--|--|
|  | <b>7.22184.32.0</b> | air mass sensor; electrical |  |  |
|--|---------------------|-----------------------------|--|--|

|  |                     |   |  |  |
|--|---------------------|---|--|--|
|  | <b>7.02256.29.0</b> | electric switchover valve (EGR); electric switch-over valve (air-conditioning)); electrical |  |  |
|  | <b>7.02256.46.0</b> | electric switchover valve (EGR); electrical   |  |  |
|  | <b>7.06269.02.0</b> | idle controller; electrical   |  |  |
|  | <b>7.06269.24.0</b> | idle controller; electrical   |  |  |
|  | <b>7.02604.61.0</b> | lambda sensor; control sensor; heated   |  |  |

cont...

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.00661.01.0</b> | fuel supply unit; in-tank; electrical |
|  | <b>7.22184.32.0</b> | air mass sensor; electrical           |
|  | <b>7.06269.02.0</b> | idle controller; electrical           |
|  | <b>7.06269.25.0</b> | idle controller; electrical           |
|  | <b>50 007 597</b>   | hydraulic; Outer Ø: 28.4; length: 26  |

|           |   |  |
|-----------|---|--|
| <b>39</b> |   | <b>80.6</b>  |
|           | <b>RKF</b>  | 08.1996→09.2000 B 4 1796 cm <sup>3</sup> 4V 85 kW 115 PS 10 - 88 |
|           | <b>RKH</b>  | 08.1996→09.2000 B 4 1796 cm <sup>3</sup> 4V 85 kW 115 PS 10 - 88 |
|           | <b>RKJ</b>  | 08.1996→09.2000 B 4 1796 cm <sup>3</sup> 4V 85 kW 115 PS 10 - 88 |
|           | <b>MONDEO II (BAP), MONDEO II Saloon (BFP), MONDEO II Turnier (BNP)</b> |  |

|  |                     |  |  |                 |                              |
|--|---------------------|--|--|-----------------|------------------------------|
|  | <b>77 785 620</b>   | [Set] PL 0,50 Ø 46.410 / 49.890 / 20.400 / 1.725 St/A  |  |                 |                              |
|  | <b>77 786 620</b>   | [Set] HL 0,50 Ø 57.500 / 62.287 / 19.350 / 2.384 St/A; PASS-L 0,50 Ø 57.500 / 62.287 / 25.180 / 2.384 St/A |  |                 |                              |
|  | <b>105-35552</b>    | EX; 28 x 6 x 96.7 x A/S - Cr - 45° - 22 - III  |  | <b>81-18105</b> | IN/EX; 12.03/ x 6.08 x 36 G2 |
|  | <b>105-35551</b>    | IN; 32 x 6 x 97 x S - Cr - 45° - 22 - III  |  |                 |                              |
|  | <b>7.02700.68.0</b> | fuel pump; in-tank; electrical   |  |                 |                              |
|  | <b>7.02256.29.0</b> | electric switchover valve (EGR); electric switch-over valve (air-conditioning)); electrical                |  |                 |                              |
|  | <b>7.02256.46.0</b> | electric switchover valve (EGR); electrical  |  |                 |                              |
|  | <b>7.06269.02.0</b> | idle controller; electrical  |  |                 |                              |
|  | <b>7.06269.24.0</b> | idle controller; electrical  |  |                 |                              |
|  | <b>7.02604.61.0</b> | lambda sensor; control sensor; heated  |  |                 |                              |
|  | <b>50 007 597</b>   | hydraulic; Outer Ø: 28.4; length: 26   |  |                 |                              |

|           |   |  |  |                 |                              |
|-----------|---|--|--|-----------------|------------------------------|
| <b>40</b> |   | <b>80.6</b>  |  |                 |                              |
|           | <b>RKK</b>  | 08.1996→09.2000 B 4 1796 cm <sup>3</sup> 4V 85 kW 115 PS 10 - 88   |  |                 |                              |
|           | <b>MONDEO II (BAP), MONDEO II Saloon (BFP), MONDEO II Turnier (BNP)</b> |  |  |                 |                              |
|           | <b>77 785 620</b>   | [Set] PL 0,50 Ø 46.410 / 49.890 / 20.400 / 1.725 St/A  |  |                 |                              |
|           | <b>77 786 620</b>   | [Set] HL 0,50 Ø 57.500 / 62.287 / 19.350 / 2.384 St/A; PASS-L 0,50 Ø 57.500 / 62.287 / 25.180 / 2.384 St/A |  |                 |                              |
|           | <b>18391</b>  | EX; 28 x 6 x 96.7 x RA/S - Cr - 45° - 1 - III  |  | <b>81-18105</b> | IN/EX; 12.03/ x 6.08 x 36 G2 |
|           | <b>18330</b>  | IN; 32 x 6 x 97.1 x S - Cr - 45° - 1 - III   |  |                 |                              |
|           | <b>7.02700.68.0</b>   | fuel pump; in-tank; electrical   |  |                 |                              |
|           | <b>7.02256.29.0</b>   | electric switchover valve (EGR); electric switch-over valve (air-conditioning)); electrical                |  |                 |                              |
|           | <b>7.02256.46.0</b>   | electric switchover valve (EGR); electrical  |  |                 |                              |
|           | <b>7.06269.02.0</b>   | idle controller; electrical  |  |                 |                              |
|           | <b>7.06269.24.0</b>   | idle controller; electrical  |  |                 |                              |
|           | <b>7.02604.61.0</b>   | lambda sensor; control sensor; heated  |  |                 |                              |

|           |   |  |
|-----------|---|--|
| <b>41</b> |   | <b>81</b>  |
|           | <b>AAA</b>  | 11.1995→04.2000 B 6 2792 cm <sup>3</sup> 2V 128 kW 174 PS 10 - 90.3  |
|           | <b>GALAXY (WGR)</b>   |  |
|           | <b>91 033 600</b>   | Cylinder diameter: 81.01; KH: 30.45; BÜ: 4.33; MT: -5.5; GL: 58.78; piston pin: 20x57; number of piston rings: 3 |
|           | <b>91 033 610</b>   | 81.51 / <b>91 033 620</b> 82.01  |
|           | M   | 1.5 MO G6  |
|           | NM  | 1.75   |
|           | DSF   | 3 CR   |
|           | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b> |  |

cont...

|           |                         |  |   |                 |   |    |        |        |    |        |
|-----------|-------------------------|--|---|-----------------|---|----|--------|--------|----|--------|
|           | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00  |   |                 |   |    |        |        |    |        |
|           | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |   |                 |   |    |        |        |    |        |
|           | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |   |                 |   |    |        |        |    |        |
|           | <b>77 821 610</b>       | [Set] HL 0,25 Ø 59.728 / 65.000 / 17.000 / 2.626 St/A<br><b>77 821 620</b> 0,50 / <b>77 821 600</b> STD  |   |                 |   |    |        |        |    |        |
|           | <b>77 822 610</b>       | [Set] PL 0,25 Ø 53.728 / 56.800 / 17.000 / 1.529 St/A<br><b>77 822 620</b> 0,50 / <b>77 822 600</b> STD  |   |                 |   |    |        |        |    |        |
|           | <b>331109</b>           | EX; 34.2 x 7 x 106.9 x RA/S - - 45° - VS - 22 - III  |   | <b>MK-7H</b>    | valve cotter; number of notches: 3;<br>valve stem diameter: 7 |    |        |        |    |        |
|           | <b>331040</b>           | IN; 39 x 7 x 106 x S - - 45° - 22 - III  |   | <b>81-33100</b> | IN/EX; 12.08/15 x 7 x 38 B1                                   |    |        |        |    |        |
|           | <b>50 006 319</b>       | CAM, Cyl: 2/4/6, chilled cast iron   |   |                 |   |    |        |        |    |        |
|           | <b>50 006 320</b>       | CAM, Cyl: 1/3/5, chilled cast iron   |   |                 |   |    |        |        |    |        |
|           | <b>7.02550.58.0</b>     | fuel pump; in-tank; electrical   |   |                 |   |    |        |        |    |        |
|           | <b>7.02550.61.0</b>     | fuel pump; in-tank; electrical   |   |                 |   |    |        |        |    |        |
|           | <b>7.02550.54.0</b>     | swirl pot; in-tank; electrical   |   |                 |   |    |        |        |    |        |
|           | <b>7.02550.57.0</b>     | swirl pot; in-tank; electrical   |   |                 |   |    |        |        |    |        |
|           | <b>7.22090.11.0</b>     | cut-off secondary air valve; pneumatic   |   |                 |   |    |        |        |    |        |
|           | <b>7.02671.50.0</b>     | water pump auxiliary cooling; electrical, Supplementary water pump for Webasto pre-heating system.<br>For Webasto item no. 9017985 A. WITHOUT cable!   |   |                 |   |    |        |        |    |        |
|           | <b>7.06740.00.0</b>     | water pump auxiliary cooling; electrical   |   |                 |   |    |        |        |    |        |
|           | <b>7.06740.04.0</b>     | water pump auxiliary cooling; electrical   |   |                 |   |    |        |        |    |        |
|           | <b>7.21483.54.0</b>     | electric switchover valve (EGR); electrical  |   |                 |   |    |        |        |    |        |
|           | <b>7.05270.88.0</b>     | lambda sensor; control sensor; heated  |   |                 |   |    |        |        |    |        |
|           | <b>7.05270.96.0</b>     | lambda sensor; heated  |   |                 |   |    |        |        |    |        |
|           | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |                 |   |    |        |        |    |        |
| <b>42</b> |                         | <b>81</b>  |   |                 |   |    |        |        |    |        |
|           | <b>AMY</b>              | 11.1995 → 04.2000  | B | 6               | 2792 cm <sup>3</sup>  | 2V | 128 kW | 174 PS | 10 | - 90.3 |
|           | <b>GALAXY (WGR)</b>     |  |   |                 |   |    |        |        |    |        |
|           | <b>91 033 600</b>       | Cylinder diameter: 81.01; KH: 30.45; BÜ: 4.33; MT: -5.5; GL: 58.78; piston pin: 20x57; number of piston rings: 3<br><b>91 033 610</b> 81.51 / <b>91 033 620</b> 82.01<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b> |   |                 |   |    |        |        |    |        |
|           | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00  |   |                 |   |    |        |        |    |        |
|           | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |   |                 |   |    |        |        |    |        |
|           | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |   |                 |   |    |        |        |    |        |
|           | <b>331109</b>           | EX; 34.2 x 7 x 106.9 x RA/S - - 45° - VS - 22 - III  |   | <b>MK-7H</b>    | valve cotter; number of notches: 3;<br>valve stem diameter: 7 |    |        |        |    |        |
|           | <b>331040</b>           | IN; 39 x 7 x 106 x S - - 45° - 22 - III  |   | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                                 |    |        |        |    |        |
|           |                         |  |   | <b>81-33100</b> | IN/EX; 12.08/15 x 7 x 38 B1                                   |    |        |        |    |        |
|           |                         |  |   | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                                 |    |        |        |    |        |
|           | <b>50 006 319</b>       | CAM, Cyl: 2/4/6, chilled cast iron   |   |                 |   |    |        |        |    |        |
|           | <b>50 006 320</b>       | CAM, Cyl: 1/3/5, chilled cast iron   |   |                 |   |    |        |        |    |        |
|           | <b>7.02550.58.0</b>     | fuel pump; in-tank; electrical   |   |                 |   |    |        |        |    |        |
|           | <b>7.02550.61.0</b>     | fuel pump; in-tank; electrical   |   |                 |   |    |        |        |    |        |
|           | <b>7.02550.54.0</b>     | swirl pot; in-tank; electrical   |   |                 |   |    |        |        |    |        |
|           | <b>7.02550.57.0</b>     | swirl pot; in-tank; electrical   |   |                 |   |    |        |        |    |        |
|           | <b>7.22090.11.0</b>     | cut-off secondary air valve; pneumatic   |   |                 |   |    |        |        |    |        |

cont...

|  |                     |  |
|--|---------------------|--|
|  | <b>7.02671.50.0</b> | water pump auxiliary cooling; electrical, Supplementary water pump for Webasto pre-heating system.<br>For Webasto item no. 9017985 A. WITHOUT cable! |
|  | <b>7.06740.00.0</b> | water pump auxiliary cooling; electrical   |
|  | <b>7.06740.04.0</b> | water pump auxiliary cooling; electrical   |
|  | <b>7.21483.54.0</b> | electric switchover valve (EGR); electrical  |
|  | <b>7.05270.88.0</b> | lambda sensor; control sensor; heated  |
|  | <b>7.05270.96.0</b> | lambda sensor; heated  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |

## 43 81

|  |   |  |    |   |                      |    |       |       |   |      |
|--|---|--|----|---|----------------------|----|-------|-------|---|------|
|  | <b>UE</b>                                   | 07.1990→05.1995  | AB | 4 | 1781 cm <sup>3</sup> | 2V | 73 kW | 99 PS | - | 86.4 |
|  | <b>ESCORT V (AAL, ABL), ORION III (GAL)</b> |  |    |   |                      |    |       |       |   |      |
|  | <b>78 635 600</b>                           | [Pair] AS STD Ø 59.750 / 72.950 // 1.975 St/A                                    |    |   |                      |    |       |       |   |      |
|  | <b>87 324 690</b>                           | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B                                |    |   |                      |    |       |       |   |      |
|  | <b>87 581 610</b>                           | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A                            |    |   |                      |    |       |       |   |      |
|  |   | <b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b> |    |   |                      |    |       |       |   |      |

## 44 81.3

|  |   |  |   |   |                      |    |       |       |     |   |      |
|--|---|--|---|---|----------------------|----|-------|-------|-----|---|------|
|  | <b>LSE</b>  | 01.1987→02.1993  | B | 4 | 1597 cm <sup>3</sup> | 2V | 55 kW | 75 PS | 9,5 | - | 76.9 |
|  | <b>LSF</b>  | 01.1988→02.1993  | B | 4 | 1597 cm <sup>3</sup> | 2V | 53 kW | 72 PS | 9,5 | - | 76.9 |
|  | <b>SIERRA (GBG, GB4), SIERRA Hatchback (GBC, GBG), SIERRA Turnier (BNG)</b> |  |   |   |                      |    |       |       |     |   |      |
|  | <b>80 00086 1 0 000</b>   | Ø81.3; 6.40; set: 1; [R G6 CR 1.6] [M 2] [SLF ST CR 4]   |   |   |                      |    |       |       |     |   |      |
|  | <b>78 724 600</b>   | [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A  |   |   |                      |    |       |       |     |   |      |
|  | <b>87 370 610</b>   | [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A  |   |   |                      |    |       |       |     |   |      |
|  | <b>87 371 620</b>   | [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A  |   |   |                      |    |       |       |     |   |      |
|  | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |       |       |     |   |      |
|  | <b>7.02242.21.0</b>   | fuel pump; mechanical  |   |   |                      |    |       |       |     |   |      |
|  | <b>50 007 624</b>   | outlet side  |   |   |                      |    |       |       |     |   |      |

## 45 81.6

|  |                               |  |   |   |                      |    |        |   |     |   |      |  |
|--|-------------------------------|--|---|---|----------------------|----|--------|---|-----|---|------|--|
|  | <b>LCBD</b>                   | 06.2000→09.2000                                      | B | 6 | 2495 cm <sup>3</sup> | 4V | 125 kW | 170 PS  | 9,8 | - | 79.5 |  |
|  | <b>MONDEO II Saloon (BFP)</b> |  |   |   |                      |    |        |   |     |   |      |  |
|  | <b>471209</b>                 | EX; 27 x 6 x 103.3 x RA/S - Ni - 45° - VS - 22 - III |   |   |                      |    |        | <b>MK-6H</b> valve cotter; number of notches: 3; valve stem diameter: 6 |     |   |      |  |
|  | <b>471206</b>                 | IN; 31 x 6 x 104.3 x S - Cr - 45° - 22 - III         |   |   |                      |    |        |   |     |   |      |  |
|  | <b>471207</b>                 | IN; 32 x 6 x 104.3 x S - Ni - 45° - 22 - III         |   |   |                      |    |        |   |     |   |      |  |
|  | <b>7.02700.68.0</b>           | fuel pump; in-tank; electrical                       |   |   |                      |    |        |   |     |   |      |  |

## 46 81.6

|  |   |   |   |   |                      |    |        |        |       |   |      |
|--|---|---|---|---|----------------------|----|--------|--------|-------|---|------|
|  | <b>SEB</b>  | 10.1999→09.2000                             | B | 6 | 2495 cm <sup>3</sup> | 4V | 125 kW | 170 PS | 9,7:1 | - | 79.5 |
|  | <b>SEC</b>  | 10.1999→09.2000                             | B | 6 | 2495 cm <sup>3</sup> | 4V | 125 kW | 170 PS | 9,7:1 | - | 79.5 |
|  | <b>SGA</b>  | 05.1999→09.2000                             | B | 6 | 2495 cm <sup>3</sup> | 4V | 151 kW | 205 PS | 9,8   | - | 79.5 |
|  | <b>MONDEO II (BAP), MONDEO II Saloon (BFP), MONDEO II Turnier (BNP)</b> |   |   |   |                      |    |        |        |       |   |      |
|  | <b>7.02700.68.0</b>   | fuel pump; in-tank; electrical              |   |   |                      |    |        |        |       |   |      |
|  | <b>7.02256.46.0</b>   | electric switchover valve (EGR); electrical |   |   |                      |    |        |        |       |   |      |
|  | <b>7.06269.21.0</b>   | idle controller; electrical                 |   |   |                      |    |        |        |       |   |      |

## 47 82.4

|  |  |                                |   |   |                      |    |        |        |    |   |      |
|--|--|--------------------------------|---|---|----------------------|----|--------|--------|----|---|------|
|  | <b>SEA</b>   | 07.1994→09.2000                | B | 6 | 2544 cm <sup>3</sup> | 4V | 125 kW | 170 PS | 10 | - | 79.5 |
|  | <b>MONDEO I (GBP), MONDEO I Saloon (GBP), MONDEO I Turnier (BNP), MONDEO II (BAP), MONDEO II Saloon (BFP), MONDEO II Turnier (BNP)</b> |                                |   |   |                      |    |        |        |    |   |      |
|  | <b>7.02700.68.0</b>  | fuel pump; in-tank; electrical |   |   |                      |    |        |        |    |   |      |

cont...



|  |                     |   |
|--|---------------------|---|
|  | <b>7.02256.46.0</b> | electric switchover valve (EGR); electrical |
|  | <b>7.06269.11.0</b> | idle controller; electrical                 |
|  | <b>7.06269.21.0</b> | idle controller; electrical                 |

|           |  |   |                   |       |                      |    |          |          |       |      |
|-----------|--|---|-------------------|-------|----------------------|----|----------|----------|-------|------|
| <b>48</b> |  | <b>82.5</b>   |                   |       |                      |    |          |          |       |      |
|           |  | <b>RFA</b>  | 10.1987 → 02.1993 | D A 4 | 1753 cm <sup>3</sup> | 2V | 55-57 kW | 75-78 PS | ∅21,5 | - 82 |
|           |  | <b>RFB</b>  | 08.1988 → 02.1993 | D A 4 | 1753 cm <sup>3</sup> | 2V | 55-57 kW | 75-78 PS | ∅21,5 | - 82 |
|           |  | <b>RFL</b>  | 08.1988 → 12.1995 | D A 4 | 1753 cm <sup>3</sup> | 2V | 55-57 kW | 75-78 PS | ∅21,5 | - 82 |
|           |  | <b>FIESTA III (GFJ), P 100 II, SIERRA (GBG, GB4), SIERRA Hatchback (GBC, GBG), SIERRA Turnier (BNG)</b> |                   |       |                      |    |          |          |       |      |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00087 1 1 000</b> | ∅82.5; STD; set: 1; [T6 G6 CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00087 1 1 050</b> 83.00 |
|  | <b>80 00520 1 0 000</b> | ∅82.5; STD; set: 1; [ET G6 CK 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00520 1 0 050</b> 83.00 |

|  |                   |  |
|--|-------------------|--|
|  | <b>37 021 610</b> | [Set] PL 0,25 ∅ 48.740 / 52.000 / 21.600 / 1.620 St/B/G<br><b>37 021 620</b> 0,50 / <b>37 021 600</b> STD, without locating lugs                         |
|  | <b>37 022 610</b> | [Set] HL 0,25 ∅ 53.740 / 57.685 / 22.150 / 1.955 St/A; HL 0,25 ∅ 53.740 / 57.685 / 22.900 / 1.955 St/A<br><b>37 022 620</b> 0,50 / <b>37 022 600</b> STD |
|  | <b>79 473 600</b> | [Set] AS STD ∅ 59.690 / 74.500 // 2.360 St/A   |

|  |                  |   |  |                |  |
|--|------------------|---|--|----------------|--|
|  | <b>18375</b>     | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - 22 - III      |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>18345</b>     | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - VS - 22 - III |  | <b>81-5801</b> | IN/EX; 12.76/ x 7.91 x 38 G1                               |
|  | <b>105-35529</b> | IN; 36.5 x 8 x 107.1 x S - Cr - 45° - 22 - III      |  |                |  |

|           |  |             |                   |        |                      |    |          |          |       |      |
|-----------|--|-------------|-------------------|--------|----------------------|----|----------|----------|-------|------|
| <b>49</b> |  | <b>82.5</b> |                   |        |                      |    |          |          |       |      |
|           |  | <b>RFD</b>  | 03.1992 → 07.2000 | D LA 4 | 1753 cm <sup>3</sup> | 2V | 66 kW    | 90 PS    | ∅21,5 | - 82 |
|           |  | <b>RFK</b>  | 03.1992 → 07.2000 | D LA 4 | 1753 cm <sup>3</sup> | 2V | 66 kW    | 90 PS    | ∅21,5 | - 82 |
|           |  | <b>RFM</b>  | 06.1993 → 08.1996 | D LA 4 | 1753 cm <sup>3</sup> | 2V | 65-66 kW | 88-90 PS | ∅21,5 | - 82 |
|           |  | <b>RFN</b>  | 06.1993 → 09.2000 | D LA 4 | 1753 cm <sup>3</sup> | 2V | 65-66 kW | 88-90 PS | ∅21,5 | - 82 |

|  |   |  |  |  |  |  |  |  |  |  |
|--|---|--|--|--|--|--|--|--|--|--|
|  | <b>ESCORT CLASSIC (AAL, ABL), ESCORT CLASSIC Turnier (ANL), ESCORT V (AAL, ABL), ESCORT V Saloon (AFL), ESCORT V Turnier (ANL), ESCORT VI (GAL, AAL, ABL), ESCORT VI Convertible (ALL), ESCORT VI Saloon (GAL, AFL), ESCORT VI Turnier (GAL, ANL), MONDEO I (GBP), MONDEO I Saloon (GBP), MONDEO I Turnier (BNP), MONDEO II (BAP), MONDEO II Saloon (BFP), MONDEO II Turnier (BNP), ORION III (GAL)</b> |  |  |  |  |  |  |  |  |  |
|--|---|--|--|--|--|--|--|--|--|--|

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00087 1 1 000</b> | ∅82.5; STD; set: 1; [T6 G6 CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00087 1 1 050</b> 83.00 |
|  | <b>80 00520 1 0 000</b> | ∅82.5; STD; set: 1; [ET G6 CK 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00520 1 0 050</b> 83.00 |

|  |                   |  |
|--|-------------------|--|
|  | <b>37 021 610</b> | [Set] PL 0,25 ∅ 48.740 / 52.000 / 21.600 / 1.620 St/B/G<br><b>37 021 620</b> 0,50 / <b>37 021 600</b> STD, without locating lugs                         |
|  | <b>37 022 610</b> | [Set] HL 0,25 ∅ 53.740 / 57.685 / 22.150 / 1.955 St/A; HL 0,25 ∅ 53.740 / 57.685 / 22.900 / 1.955 St/A<br><b>37 022 620</b> 0,50 / <b>37 022 600</b> STD |
|  | <b>79 473 600</b> | [Set] AS STD ∅ 59.690 / 74.500 // 2.360 St/A   |

|  |                  |   |  |                |  |
|--|------------------|---|--|----------------|--|
|  | <b>18375</b>     | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - 22 - III      |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>18345</b>     | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - VS - 22 - III |  | <b>81-5801</b> | IN/EX; 12.76/ x 7.91 x 38 G1                               |
|  | <b>105-35529</b> | IN; 36.5 x 8 x 107.1 x S - Cr - 45° - 22 - III      |  |                |  |

|  |                     |                             |
|--|---------------------|-----------------------------|
|  | <b>7.22184.32.0</b> | air mass sensor; electrical |
|--|---------------------|-----------------------------|

|  |                     |   |
|--|---------------------|---|
|  | <b>7.02256.47.0</b> | electric switchover valve (EGR); electrical |
|--|---------------------|---|

|           |  |  |                   |        |                      |    |       |       |       |      |
|-----------|--|--|-------------------|--------|----------------------|----|-------|-------|-------|------|
| <b>50</b> |  | <b>82.5</b>  |                   |        |                      |    |       |       |       |      |
|           |  | <b>RFS KAT</b>                                     | 02.1993 → 01.1995 | D LA 4 | 1753 cm <sup>3</sup> | 2V | 66 kW | 90 PS | ∅21,5 | - 82 |
|           |  | <b>ESCORT V (AAL, ABL), ESCORT V Turnier (ANL)</b> |                   |        |                      |    |       |       |       |      |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00087 1 1 000</b> | ∅82.5; STD; set: 1; [T6 G6 CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00087 1 1 050</b> 83.00 |
|  | <b>80 00520 1 0 000</b> | ∅82.5; STD; set: 1; [ET G6 CK 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00520 1 0 050</b> 83.00 |

|  |                   |  |
|--|-------------------|--|
|  | <b>37 021 610</b> | [Set] PL 0,25 ∅ 48.740 / 52.000 / 21.600 / 1.620 St/B/G<br><b>37 021 620</b> 0,50 / <b>37 021 600</b> STD, without locating lugs                         |
|  | <b>37 022 610</b> | [Set] HL 0,25 ∅ 53.740 / 57.685 / 22.150 / 1.955 St/A; HL 0,25 ∅ 53.740 / 57.685 / 22.900 / 1.955 St/A<br><b>37 022 620</b> 0,50 / <b>37 022 600</b> STD |
|  | <b>79 473 600</b> | [Set] AS STD ∅ 59.690 / 74.500 // 2.360 St/A   |

cont...

|  |                   |   |  |                |   |
|--|-------------------|---|--|----------------|---|
|  | <b>537148</b>     | EX; 30.7 x 6 x 105.3 x RA/S - Cr - 45° - VS - 1 - III |  | <b>MK-8H</b>   | valve coter; number of notches: 3; valve stem diameter: 8 |
|  | <b>18375</b>      | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - 22 - III        |  | <b>81-5801</b> | IN/EX; 12.76/ x 7.91 x 38 G1                              |
|  | <b>18345</b>      | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - VS - 22 - III   |  |                |   |
|  | <b>537141</b>     | IN; 34.1 x 6 x 106.4 x S - - 45° - 1 - III            |  |                |   |
|  | <b>105-35529</b>  | IN; 36.5 x 8 x 107.1 x S - Cr - 45° - 22 - III        |  |                |   |
|  | <b>50 006 428</b> | hydraulic; height: 26; Outer Ø: 32; length: 26        |  |                |   |

F

|           |                         |                   |   |   |                      |    |          |          |       |      |
|-----------|-------------------------|-------------------|---|---|----------------------|----|----------|----------|-------|------|
| <b>51</b> |                         | <b>82.5</b>       |   |   |                      |    |          |          |       |      |
|           | <b>RTC</b>              | 03.1989 → 12.1995 | D | 4 | 1753 cm <sup>3</sup> | 2V | 43-44 kW | 58-60 PS | ∅21,5 | - 82 |
|           | <b>RTD</b>              | 03.1989 → 12.1995 | D | 4 | 1753 cm <sup>3</sup> | 2V | 43-44 kW | 58-60 PS | ∅21,5 | - 82 |
|           | <b>RTG</b>              | 03.1989 → 12.1995 | D | 4 | 1753 cm <sup>3</sup> | 2V | 43-44 kW | 58-60 PS | ∅21,5 | - 82 |
|           | <b>FIESTA III (GFJ)</b> |                   |   |   |                      |    |          |          |       |      |

**80 00370 1 0 000** Ø82.5; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]  
**80 00370 1 0 050** 83.00

**37 022 610** [Set] HL 0,25 Ø 53.740 / 57.685 / 22.150 / 1.955 St/A; HL 0,25 Ø 53.740 / 57.685 / 22.900 / 1.955 St/A  
**37 022 620 0,50 / 37 022 600 STD**

**77 783 620** [Set] PL 0,50 Ø 48.490 / 52.000 / 21.600 / 1.740 St/A  
**79 473 600** [Set] AS STD Ø 59.690 / 74.500 // 2.360 St/A

|  |               |   |  |                |   |
|--|---------------|---|--|----------------|---|
|  | <b>181015</b> | EX; 32 x 8 x 108.7 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve coter; number of notches: 3; valve stem diameter: 8 |
|  | <b>18375</b>  | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - 22 - III      |  | <b>81-5801</b> | IN/EX; 12.76/ x 7.91 x 38 G1                              |
|  | <b>18345</b>  | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - VS - 22 - III |  |                |   |
|  | <b>181014</b> | IN; 36.5 x 8 x 107 x S - Cr - 45° - 22 - III        |  |                |   |
|  | <b>18374</b>  | IN; 36.5 x 8 x 107.1 x A/S - Cr - 45° - 22 - III    |  |                |   |

|           |            |                   |   |   |                      |    |       |       |       |      |
|-----------|------------|-------------------|---|---|----------------------|----|-------|-------|-------|------|
| <b>52</b> |            | <b>82.5</b>       |   |   |                      |    |       |       |       |      |
|           | <b>RTE</b> | 07.1990 → 02.1999 | D | 4 | 1753 cm <sup>3</sup> | 2V | 44 kW | 60 PS | ∅21,5 | - 82 |
|           | <b>RTF</b> | 07.1990 → 02.1999 | D | 4 | 1753 cm <sup>3</sup> | 2V | 44 kW | 60 PS | ∅21,5 | - 82 |
|           | <b>RTH</b> | 07.1990 → 02.1999 | D | 4 | 1753 cm <sup>3</sup> | 2V | 44 kW | 60 PS | ∅21,5 | - 82 |
|           | <b>RTJ</b> | 08.1995 → 04.2000 | D | 4 | 1753 cm <sup>3</sup> | 2V | 44 kW | 60 PS | ∅21,5 | - 82 |
|           | <b>RTK</b> | 08.1995 → 04.2000 | D | 4 | 1753 cm <sup>3</sup> | 2V | 44 kW | 60 PS | ∅21,5 | - 82 |

**ESCORT V (AAL, ABL), ESCORT V Saloon (AFL), ESCORT V Turnier (ANL), ESCORT VI (GAL, AAL, ABL), ESCORT VI Saloon (GAL, AFL), ESCORT VI Turnier (GAL, ANL), FIESTA IV (JA\_, JB\_), ORION III (GAL)**

**80 00370 1 0 000** Ø82.5; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]  
**80 00370 1 0 050** 83.00

**37 022 610** [Set] HL 0,25 Ø 53.740 / 57.685 / 22.150 / 1.955 St/A; HL 0,25 Ø 53.740 / 57.685 / 22.900 / 1.955 St/A  
**37 022 620 0,50 / 37 022 600 STD**

**77 783 620** [Set] PL 0,50 Ø 48.490 / 52.000 / 21.600 / 1.740 St/A  
**79 473 600** [Set] AS STD Ø 59.690 / 74.500 // 2.360 St/A

|  |               |   |  |                |   |
|--|---------------|---|--|----------------|---|
|  | <b>181015</b> | EX; 32 x 8 x 108.7 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve coter; number of notches: 3; valve stem diameter: 8 |
|  | <b>18375</b>  | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - 22 - III      |  | <b>81-5801</b> | IN/EX; 12.76/ x 7.91 x 38 G1                              |
|  | <b>18345</b>  | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - VS - 22 - III |  |                |   |
|  | <b>181014</b> | IN; 36.5 x 8 x 107 x S - Cr - 45° - 22 - III        |  |                |   |
|  | <b>18374</b>  | IN; 36.5 x 8 x 107.1 x A/S - Cr - 45° - 22 - III    |  |                |   |

**7.02256.47.0** electric switchover valve (EGR); electrical

|           |  |                   |   |   |   |                      |    |       |       |            |
|-----------|--|-------------------|---|---|---|----------------------|----|-------|-------|------------|
| <b>53</b> |  | <b>82.5</b>       |   |   |   |                      |    |       |       |            |
|           | <b>RVA</b>   | 12.1995 → 08.1999 | D | A | 4 | 1753 cm <sup>3</sup> | 2V | 51 kW | 70 PS | ∅21,5 - 82 |
|           | <b>ESCORT VI (GAL, AAL, ABL), ESCORT VI Convertible (ALL), ESCORT VI Saloon (GAL, AFL), ESCORT VI Turnier (GAL, ANL)</b> |                   |   |   |   |                      |    |       |       |            |

**80 00087 1 1 000** Ø82.5; STD; set: 1; [T6 G6 CR 2.5] [M G3 IF 2] [DSF CR 3]  
**80 00087 1 1 050** 83.00

**80 00520 1 0 000** Ø82.5; STD; set: 1; [ET G6 CK 2.5] [M G3 IF 2] [DSF CR 3]  
**80 00520 1 0 050** 83.00

cont...

|           |  |  |   |   |                      |    |           |            |      |      |
|-----------|--|--|---|---|----------------------|----|-----------|------------|------|------|
|           | <b>37 021 610</b>  | [Set] PL 0,25 Ø 48.740 / 52.000 / 21.600 / 1.620 St/B/G  |   |   |                      |    |           |            |      |      |
|           | <b>37 022 610</b>  | [Set] HL 0,25 Ø 53.740 / 57.685 / 22.150 / 1.955 St/A; HL 0,25 Ø 53.740 / 57.685 / 22.900 / 1.955 St/A     |   |   |                      |    |           |            |      |      |
|           | <b>79 473 600</b>  | [Set] AS STD Ø 59.690 / 74.500 // 2.360 St/A   |   |   |                      |    |           |            |      |      |
|           | <b>18375</b>   | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - 22 - III   |   |   |                      |    |           |            |      |      |
|           | <b>18345</b>   | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - VS - 22 - III  |   |   |                      |    |           |            |      |      |
|           | <b>18374</b>   | IN; 36.5 x 8 x 107.1 x A/S - Cr - 45° - 22 - III   |   |   |                      |    |           |            |      |      |
|           | <b>7.22184.32.0</b>  | air mass sensor; electrical  |   |   |                      |    |           |            |      |      |
|           | <b>7.02256.47.0</b>  | electric switchover valve (EGR); electrical  |   |   |                      |    |           |            |      |      |
| <b>54</b> |  | <b>84</b>  |   |   |                      |    |           |            |      |      |
|           | <b>ARC</b>   | 09.1986 → 02.1992  | B | 6 | 2394 cm <sup>3</sup> | 2V | 96 kW     | 130 PS     | Σ9,5 | - 72 |
|           | <b>GRANADA</b>   |  |   |   |                      |    |           |            |      |      |
|           | <b>87 279 620</b>  | [Set] PL 0,50 Ø 53.500 / 56.820 / 16.480 / 1.657 St/B/G  |   |   |                      |    |           |            |      |      |
|           | <b>81-33122</b>  | EX; 11.04/ x 6 x 39 G2   |   |   |                      |    |           |            |      |      |
|           | <b>81-33121</b>  | IN/EX; 11.04/ x 6 x 39 B1  |   |   |                      |    |           |            |      |      |
|           | <b>81-33111</b>  | IN/EX; 11.05/ x 6 x 36 B1  |   |   |                      |    |           |            |      |      |
|           | <b>81-33118</b>  | IN/EX; 11.15/ x 6 x 36 B1  |   |   |                      |    |           |            |      |      |
| <b>55</b> |  | <b>84</b>  |   |   |                      |    |           |            |      |      |
|           | <b>ARD</b>   | 10.1988 → 10.1994  | B | 6 | 2394 cm <sup>3</sup> | 2V | 92 kW     | 125 PS     | Σ9,5 | - 72 |
|           | <b>SCORPIO I (GAE, GGE), SCORPIO I Saloon (GGE), SCORPIO I Turnier (GGE)</b>   |  |   |   |                      |    |           |            |      |      |
|           | <b>7.21565.71.0</b>  | fuel pump; in-line; electrical   |   |   |                      |    |           |            |      |      |
|           | <b>7.06269.26.0</b>  | idle controller; electrical  |   |   |                      |    |           |            |      |      |
| <b>56</b> |  | <b>84.8</b>  |   |   |                      |    |           |            |      |      |
|           | <b>NGA</b>   | 01.1993 → 09.2000  | B | 4 | 1988 cm <sup>3</sup> | 4V | 96-100 kW | 131-136 PS | Σ10  | - 88 |
|           | <b>MONDEO I (GBP), MONDEO I Saloon (GBP), MONDEO I Turnier (BNP), MONDEO II (BAP), MONDEO II Saloon (BFP), MONDEO II Turnier (BNP)</b> |  |   |   |                      |    |           |            |      |      |
|           | <b>77 785 620</b>  | [Set] PL 0,50 Ø 46.410 / 49.890 / 20.400 / 1.725 St/A  |   |   |                      |    |           |            |      |      |
|           | <b>77 786 620</b>  | [Set] HL 0,50 Ø 57.500 / 62.287 / 19.350 / 2.384 St/A; PASS-L 0,50 Ø 57.500 / 62.287 / 25.180 / 2.384 St/A |   |   |                      |    |           |            |      |      |
|           | <b>105-35552</b>   | EX; 28 x 6 x 96.7 x A/S - Cr - 45° - 22 - III  |   |   |                      |    |           |            |      |      |
|           | <b>18391</b>   | EX; 28 x 6 x 96.7 x RA/S - Cr - 45° - 1 - III  |   |   |                      |    |           |            |      |      |
|           | <b>105-35551</b>   | IN; 32 x 6 x 97 x S - Cr - 45° - 22 - III  |   |   |                      |    |           |            |      |      |
|           | <b>18330</b>   | IN; 32 x 6 x 97.1 x S - Cr - 45° - 1 - III   |   |   |                      |    |           |            |      |      |
|           | <b>7.02700.68.0</b>  | fuel pump; in-tank; electrical   |   |   |                      |    |           |            |      |      |
|           | <b>7.22184.32.0</b>  | air mass sensor; electrical  |   |   |                      |    |           |            |      |      |
|           | <b>7.02256.29.0</b>  | electric switchover valve (EGR); electric switch-over valve (air-conditioning)); electrical                |   |   |                      |    |           |            |      |      |
|           | <b>7.02256.46.0</b>  | electric switchover valve (EGR); electrical  |   |   |                      |    |           |            |      |      |
|           | <b>7.06269.24.0</b>  | idle controller; electrical  |   |   |                      |    |           |            |      |      |
| <b>57</b> |  | <b>84.8</b>  |   |   |                      |    |           |            |      |      |
|           | <b>NGB</b>   | 08.1996 → 09.2000  | B | 4 | 1988 cm <sup>3</sup> | 4V | 96 kW     | 131 PS     | Σ10  | - 88 |
|           | <b>MONDEO II (BAP), MONDEO II Saloon (BFP), MONDEO II Turnier (BNP)</b>  |  |   |   |                      |    |           |            |      |      |
|           | <b>105-35552</b>   | EX; 28 x 6 x 96.7 x A/S - Cr - 45° - 22 - III  |   |   |                      |    |           |            |      |      |
|           | <b>105-35551</b>   | IN; 32 x 6 x 97 x S - Cr - 45° - 22 - III  |   |   |                      |    |           |            |      |      |

cont...

**7.02700.68.0** fuel pump; in-tank; electrical

**7.02256.29.0** electric switchover valve (EGR); electric switch-over valve (air-conditioning)); electrical

**7.02256.46.0** electric switchover valve (EGR); electrical

**7.06269.24.0** idle controller; electrical

## 58 84.8

**NGC** 08.1996 → 09.2000 B 4 1988 cm<sup>3</sup> 4V 96 kW 131 PS 10 - 88

**NGD** 08.1996 → 09.2000 B 4 1988 cm<sup>3</sup> 4V 96 kW 131 PS 10 - 88

**MONDEO II (BAP), MONDEO II Saloon (BFP), MONDEO II Turnier (BNP)**

**105-35552** EX; 28 x 6 x 96.7 x A/S - Cr - 45° - 22 - III

**81-18105** IN/EX; 12.03/ x 6.08 x 36 G2

**18391** EX; 28 x 6 x 96.7 x RA/S - Cr - 45° - 1 - III

**105-35551** IN; 32 x 6 x 97 x S - Cr - 45° - 22 - III

**18330** IN; 32 x 6 x 97.1 x S - Cr - 45° - 1 - III

**7.02700.68.0** fuel pump; in-tank; electrical

**7.02256.29.0** electric switchover valve (EGR); electric switch-over valve (air-conditioning)); electrical

**7.02256.46.0** electric switchover valve (EGR); electrical

**7.06269.24.0** idle controller; electrical

## 59 85

**4G63** 01.1986 → 08.1998 B 4 1997 cm<sup>3</sup> 2V 78 kW 106 PS 8,6 - 88

**HUSKY Pickup**

**80 00481 1 0 000** Ø85; STD; set: 1; [R G6 CR 2] [M 2] [SLF CR 4]

**TW-1834A STD** [Pair] AS STD Ø 63.250 / 80.350 // 2.125 St/A, 01.1997→

**BB-1811A STD** [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft., →12.1991

**CB-1085A 0.25** [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A  
**CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00**, →12.1991

**CB-1827A 0.25** [Set] PL 0,25 Ø 44.750 / 48.000 / 21.230 / 1.615 St/A  
**CB-1827A 0,50 / CB-1827A 0,75 / CB-1827A STD**, 01.1992→

**MS-1821A 0.25** [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A  
**MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD**, →12.1991

**MS-1827A 0.25** [Set] HL 0,25 Ø 56.750 / 61.000 / 20.630 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 25.500 / 2.115 St/A  
**MS-1827A 0,50 / MS-1827A STD**, 01.1992→

**MS-1834A 0.25** [Set] HL 0,25 Ø 56.750 / 61.000 / 20.630 / 2.115 St/A  
**MS-1834A 0,5 / MS-1834A STD**, 01.1997→

**S3438** EX; 30.5 x 6.6 x 109.7 x A/S - Ni - 45° - 1 - III

**81-75000** IN; 12.13/ x 6.62 x 44 G1

**V3439** IN; 34 x 6.6 x 109.7 x S - Ni - 45° - 1 - III

**50 007 599** hydraulic; Outer Ø: 13; length: 25.5

## 60 86

**N3A** 10.1994 → 08.1998 B 4 1998 cm<sup>3</sup> 4V 100 kW 136 PS 9,8 - 86

**SCORPIO II (GFR, GGR), SCORPIO II Turnier (GNR, GGR)**

**7.22184.32.0** air mass sensor; electrical

**7.06269.02.0** idle controller; electrical

**7.02604.63.0** lambda sensor; heated

F

|           |  |  |   |   |                      |          |  |            |       |      |  |  |
|-----------|--|--|---|---|----------------------|----------|--|------------|-------|------|--|--|
| <b>61</b> |  | <b>86</b>  |   |   |                      |          |  |            |       |      |  |  |
|           | N7A  | 05.1991 → 10.1998  | B | 4 | 1998 cm <sup>3</sup> | 4V       | 110 kW   | 150 PS     | ⊗10,3 | - 86 |  |  |
|           | ESCORT V (AAL, ABL), ESCORT VI (GAL, AAL, ABL)                       |  |   |   |                      |          |  |            |       |      |  |  |
|           | 18391  | EX; 28 x 6 x 96.7 x RA/S - Cr - 45° - 1 - III  |   |   |                      | 81-18105 | IN/EX; 12.03/ x 6.08 x 36 G2                               |            |       |      |  |  |
|           | 18330  | IN; 32 x 6 x 97.1 x S - Cr - 45° - 1 - III   |   |   |                      |          |  |            |       |      |  |  |
|           | 7.02604.62.0   | lambda sensor; control sensor; heated  |   |   |                      |          |  |            |       |      |  |  |
| <b>62</b> |  | <b>86</b>  |   |   |                      |          |  |            |       |      |  |  |
|           | N8A  | 10.1988 → 02.1993  | B | 4 | 1998 cm <sup>3</sup> | 2V       | 80 kW  | 109 PS     | ⊗10,3 | - 86 |  |  |
|           | SIERRA (GBG, GB4), SIERRA Hatchback (GBC, GBG), SIERRA Turnier (BNG) |  |   |   |                      |          |  |            |       |      |  |  |
|           | 80 00521 1 0 000   | ∅86; STD; set: 1; [R G6 MO 1.6] [NM 1.75] [SLF ST CR 3]  |   |   |                      |          |  |            |       |      |  |  |
|           |  | 80 00521 1 0 050 86.50   |   |   |                      |          |  |            |       |      |  |  |
|           | 7885   | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   |   |   |                      | MK-8H    | valve cotter; number of notches: 3; valve stem diameter: 8 |            |       |      |  |  |
|           | 7837   | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  |   |   |                      | 81-18110 | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |            |       |      |  |  |
|           | 50 006 257   | CAM, chilled cast iron   |   |   |                      |          |  |            |       |      |  |  |
|           | 50 007 624   | outlet side  |   |   |                      |          |  |            |       |      |  |  |
| <b>63</b> |  | <b>86</b>  |   |   |                      |          |  |            |       |      |  |  |
|           | N8B  | 11.1988 → 03.1993  | B | 4 | 1998 cm <sup>3</sup> | 2V       | 77-92 kW   | 105-125 PS | ⊗10,3 | - 86 |  |  |
|           | SCORPIO I (GAE, GGE), SCORPIO I Saloon (GGE)                         |  |   |   |                      |          |  |            |       |      |  |  |
|           | 80 00521 1 0 000   | ∅86; STD; set: 1; [R G6 MO 1.6] [NM 1.75] [SLF ST CR 3]  |   |   |                      |          |  |            |       |      |  |  |
|           |  | 80 00521 1 0 050 86.50   |   |   |                      |          |  |            |       |      |  |  |
| <b>64</b> |  | <b>86</b>  |   |   |                      |          |  |            |       |      |  |  |
|           | N8C  | 12.1989 → 02.1993  | B | 4 | 1993 cm <sup>3</sup> | 2V       | 77 kW  | 105 PS     | ⊗10,3 | - 86 |  |  |
|           | SIERRA (GBG, GB4), SIERRA Hatchback (GBC, GBG), SIERRA Turnier (BNG) |  |   |   |                      |          |  |            |       |      |  |  |
|           | 80 00521 1 0 000   | ∅86; STD; set: 1; [R G6 MO 1.6] [NM 1.75] [SLF ST CR 3]  |   |   |                      |          |  |            |       |      |  |  |
|           |  | 80 00521 1 0 050 86.50   |   |   |                      |          |  |            |       |      |  |  |
|           | 7885   | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   |   |   |                      | MK-8H    | valve cotter; number of notches: 3; valve stem diameter: 8 |            |       |      |  |  |
|           | 7837   | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  |   |   |                      | 81-18110 | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |            |       |      |  |  |
|           | 50 006 257   | CAM, chilled cast iron   |   |   |                      |          |  |            |       |      |  |  |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |          |  |            |       |      |  |  |
|           | 50 007 624   | outlet side  |   |   |                      |          |  |            |       |      |  |  |
| <b>65</b> |  | <b>86</b>  |   |   |                      |          |  |            |       |      |  |  |
|           | N9A  | 01.1990 → 02.1993  | B | 4 | 1998 cm <sup>3</sup> | 2V       | 90 kW  | 122 PS     | ⊗10,3 | - 86 |  |  |
|           | SCORPIO I Turnier (GGE), SIERRA (GBG, GB4)                           |  |   |   |                      |          |  |            |       |      |  |  |
|           | 80 00521 1 0 000   | ∅86; STD; set: 1; [R G6 MO 1.6] [NM 1.75] [SLF ST CR 3]  |   |   |                      |          |  |            |       |      |  |  |
|           |  | 80 00521 1 0 050 86.50   |   |   |                      |          |  |            |       |      |  |  |
|           | MK-7H  | valve cotter; number of notches: 3; valve stem diameter: 7   |   |   |                      | 81-17100 | IN/EX; 13.55/ x 7.05 x 43 G1                               |            |       |      |  |  |
|           | 7.06269.26.0   | idle controller; electrical  |   |   |                      |          |  |            |       |      |  |  |
|           | 50 007 624   | outlet side  |   |   |                      |          |  |            |       |      |  |  |

|           |   |  |   |   |                      |    |                 |                              |      |      |  |
|-----------|---|--|---|---|----------------------|----|-----------------|------------------------------|------|------|--|
| <b>66</b> |   | <b>86</b>  |   |   |                      |    |                 |                              |      |      |  |
|           | <b>N9B</b>  | 05.1989 → 02.1993  | B | 4 | 1998 cm <sup>3</sup> | 2V | 92 kW           | 125 PS                       | 10,3 | - 86 |  |
|           | <b>GRANADA, SCORPIO I Saloon (GGE), SIERRA Hatchback (GBC, GBG)</b>   |  |   |   |                      |    |                 |                              |      |      |  |
|           | <b>80 00521 1 0 000</b>   | Ø86; STD; set: 1; [R G6 MO 1.6] [NM 1.75] [SLF ST CR 3]<br><b>80 00521 1 0 050</b> 86.50 |   |   |                      |    |                 |                              |      |      |  |
|           | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7                               |   |   |                      |    | <b>81-17100</b> | IN/EX; 13.55/ x 7.05 x 43 G1 |      |      |  |
|           | <b>50 007 624</b>   | outlet side  |   |   |                      |    |                 |                              |      |      |  |
| <b>67</b> |   | <b>86</b>  |   |   |                      |    |                 |                              |      |      |  |
|           | <b>N9C</b>  | 05.1989 → 03.1993  | B | 4 | 1998 cm <sup>3</sup> | 2V | 88-92 kW        | 120-125 PS                   | 10,3 | - 86 |  |
|           | <b>N9D</b>  | 05.1989 → 09.1994  | B | 4 | 1998 cm <sup>3</sup> | 2V | 88 kW           | 120 PS                       | 10,3 | - 86 |  |
|           | <b>GRANADA, SCORPIO I (GAE, GGE), SCORPIO I Saloon (GGE), SCORPIO I Turnier (GGE), SIERRA (GBG, GB4), SIERRA Hatchback (GBC, GBG), SIERRA Turnier (BNG)</b> |  |   |   |                      |    |                 |                              |      |      |  |
|           | <b>80 00521 1 0 000</b>   | Ø86; STD; set: 1; [R G6 MO 1.6] [NM 1.75] [SLF ST CR 3]<br><b>80 00521 1 0 050</b> 86.50 |   |   |                      |    |                 |                              |      |      |  |
|           | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7                               |   |   |                      |    | <b>81-17100</b> | IN/EX; 13.55/ x 7.05 x 43 G1 |      |      |  |
|           | <b>7.21565.71.0</b>   | fuel pump; in-line; electrical   |   |   |                      |    |                 |                              |      |      |  |
|           | <b>7.06269.26.0</b>   | idle controller; electrical  |   |   |                      |    |                 |                              |      |      |  |
|           | <b>50 007 624</b>   | outlet side  |   |   |                      |    |                 |                              |      |      |  |
| <b>68</b> |   | <b>86</b>  |   |   |                      |    |                 |                              |      |      |  |
|           | <b>N9E</b>  | 12.1991 → 02.1993  | B | 4 | 1998 cm <sup>3</sup> | 2V | 85 kW           | 115 PS                       | 9,2  | - 86 |  |
|           | <b>SIERRA (GBG, GB4), SIERRA Hatchback (GBC, GBG), SIERRA Turnier (BNG)</b>   |  |   |   |                      |    |                 |                              |      |      |  |
|           | <b>80 00521 1 0 000</b>   | Ø86; STD; set: 1; [R G6 MO 1.6] [NM 1.75] [SLF ST CR 3]<br><b>80 00521 1 0 050</b> 86.50 |   |   |                      |    |                 |                              |      |      |  |
|           | <b>7.21565.71.0</b>   | fuel pump; in-line; electrical   |   |   |                      |    |                 |                              |      |      |  |
|           | <b>7.06269.26.0</b>   | idle controller; electrical  |   |   |                      |    |                 |                              |      |      |  |
|           | <b>7.02604.62.0</b>   | lambda sensor; control sensor; heated  |   |   |                      |    |                 |                              |      |      |  |
| <b>69</b> |   | <b>86</b>  |   |   |                      |    |                 |                              |      |      |  |
|           | <b>N9F</b>  | 09.1991 → 12.1994  | B | 4 | 1998 cm <sup>3</sup> | 2V | 85 kW           | 115 PS                       | 10,3 | - 86 |  |
|           | <b>GRANADA, SCORPIO I (GAE, GGE), SCORPIO I Saloon (GGE), SCORPIO I Turnier (GGE)</b>   |  |   |   |                      |    |                 |                              |      |      |  |
|           | <b>80 00521 1 0 000</b>   | Ø86; STD; set: 1; [R G6 MO 1.6] [NM 1.75] [SLF ST CR 3]<br><b>80 00521 1 0 050</b> 86.50 |   |   |                      |    |                 |                              |      |      |  |
|           | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7                               |   |   |                      |    | <b>81-17100</b> | IN/EX; 13.55/ x 7.05 x 43 G1 |      |      |  |
|           | <b>7.21565.71.0</b>   | fuel pump; in-line; electrical   |   |   |                      |    |                 |                              |      |      |  |
|           | <b>7.06269.26.0</b>   | idle controller; electrical  |   |   |                      |    |                 |                              |      |      |  |
|           | <b>7.02604.62.0</b>   | lambda sensor; control sensor; heated  |   |   |                      |    |                 |                              |      |      |  |
|           | <b>50 007 624</b>   | outlet side  |   |   |                      |    |                 |                              |      |      |  |

| <b>70</b> |   | <b>86</b>   |  |
|-----------|---|---|--|
|           | <b>NSD</b>  | 10.1994 → 08.1998   | B 4 1998 cm <sup>3</sup> 2V 85 kW 115 PS 9,8 - 86        |
|           | <b>SCORPIO II (GFR, GGR), SCORPIO II Turnier (GNR, GGR)</b> |   |  |
|           | <b>99 380 601</b>   | Cylinder diameter: 86.01; KH: 32.27; MT: -1.2; GL: 62.27; piston pin: 20.63x63.4; K; number of piston rings: 3<br><b>99 380 620 86.50</b><br>R 1.6 MO G6<br>NM 1.75<br>SLF 3 CR ST<br>→ <b>80 00521 1 0 ...</b> |  |
|           | <b>80 00521 1 0 000</b>                                     | Ø86; STD; set: 1; [R G6 MO 1.6] [NM 1.75] [SLF ST CR 3]<br><b>80 00521 1 0 050 86.50</b>  |  |
|           | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7  | <b>81-17100</b> IN/EX; 13.55/ x 7.05 x 43 G1             |
|           | <b>7.22184.32.0</b>   | air mass sensor; electrical   |  |
|           | <b>7.06269.02.0</b>   | idle controller; electrical   |  |
|           | <b>7.02604.63.0</b>   | lambda sensor; heated   |  |
|           | <b>50 007 624</b>   | outlet side   |  |
| <b>71</b> |   | <b>86.2</b>   |  |
|           | <b>REC</b>  | 04.1985 → 02.1992   | B 4 1796 cm <sup>3</sup> 2V 66 kW 90 PS 9,5 - 77         |
|           | <b>SCORPIO I (GAE, GGE)</b>                                 |   |  |
|           | <b>78 724 600</b>   | [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A   |  |
|           | <b>87 370 610</b>   | [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A<br><b>87 370 600 STD</b>  |  |
|           | <b>87 371 620</b>   | [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A   |  |
|           | <b>81-5801</b>  | IN/EX; 12.76/ x 7.91 x 38 G1  |  |
|           | <b>50 006 257</b>   | CAM, chilled cast iron  |  |
|           | <b>7.02242.21.0</b>   | fuel pump; mechanical   |  |
|           | <b>50 007 624</b>   | outlet side   |  |
| <b>72</b> |   | <b>89</b>   |  |
|           | <b>KA24</b>   | 09.1996 → 04.1998   | B 4 2389 cm <sup>3</sup> 3V 85-87 kW 116-118 PS 8,6 - 96 |
|           | <b>KA24E</b>  | 02.1993 → 08.1996   | B 4 2389 cm <sup>3</sup> 3V 91 kW 124 PS 8,6 - 96        |
|           | <b>MAVERICK (UDS, UNS)</b>                                  |   |  |
|           | <b>CB-1209GP 0.25</b>                                       | [Set] PL 0,25 Ø 49.725 / 53.000 / 20.000 / 1.633 St/B/G<br><b>CB-1209GP 0,50 / CB-1209GP STD</b>  |  |
|           | <b>MS-1209GP 0.25</b>                                       | [Set] HL 0,25 Ø 59.725 / 63.660 / 19.000 / 1.835 St/B/G; PASS-L 0,25 Ø 59.725 / 63.660 / 27.100 / 1.835 St/B/G<br><b>MS-1209GP 0,50 / MS-1209GP STD</b>   |  |
|           | <b>PB-1209J STD</b>   | [Set] PL-B STD Ø 21.000 / 24.000 / 24.800 / 1.500 St/B  |  |
| <b>73</b> |   | <b>89.6</b>   |  |
|           | <b>Y5B</b>  | 01.1997 → 04.2000   | B 4 2295 cm <sup>3</sup> 4V 107 kW 146 PS 10 - 91        |
|           | <b>GALAXY (WGR)</b>   |   |  |
|           | <b>7.02550.58.0</b>   | fuel pump; in-tank; electrical  |  |
|           | <b>7.02550.61.0</b>   | fuel pump; in-tank; electrical  |  |
|           | <b>7.02550.54.0</b>   | swirl pot; in-tank; electrical  |  |
|           | <b>7.02550.57.0</b>   | swirl pot; in-tank; electrical  |  |
|           | <b>7.02671.50.0</b>   | water pump auxiliary cooling; electrical, Supplementary water pump for Webasto pre-heating system. For Webasto item no. 9017985 A. WITHOUT cable!   |  |

**F**



| <b>74</b> |  |  |   | <b>90.8</b> |  |
|-----------|--|--|---|-------------|--|
|           | N4B  | 01.1987→02.1993  | B | 4           | 1993 cm <sup>3</sup> 2V 74 kW 100 PS 8,5 - 77              |
|           | SIERRA (GBG, GB4), SIERRA Hatchback (GBC, GBG), SIERRA Turnier (BNG) |  |   |             |  |
|           | 7885   | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   |   | MK-8H       | valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | 7837   | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  |   | 81-18110    | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |
|           | 50 006 257   | CAM, chilled cast iron   |   |             |  |
|           | 7.21565.71.0   | fuel pump; in-line; electrical   |   |             |  |
|           | 50 007 624   | outlet side  |   |             |  |
| <b>75</b> |  |  |   | <b>90.8</b> |  |
|           | NE5  | 01.1987→02.1993  | B | 4           | 1993 cm <sup>3</sup> 2V 74 kW 100 PS 9,2 - 77              |
|           | SIERRA Hatchback (GBC, GBG), SIERRA Turnier (BNG)                    |  |   |             |  |
|           | 90 606 610   | Cylinder diameter: 91.33; KH: 41.55; GL: 69.55; piston pin: 24x72.8; K; number of piston rings: 3        |   |             |  |
|           | 90 606 620 91.83   | R 1.6 MO G6<br>M 2<br>SLF 4 CR ST<br>→ 80 00094 1 0 ...  |   |             |  |
|           | 80 00094 1 0 000   | Ø90.8; STD; set: 1; [R G6 MO 1.6] [M 2] [SLF ST CR 4]<br>80 00094 1 0 050 91.30 / 80 00094 1 0 100 91.80 |   |             |  |
|           | 78 724 600   | [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A  |   |             |  |
|           | 87 370 610   | [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A<br>87 370 600 STD                                  |   |             |  |
|           | 87 371 620   | [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A  |   |             |  |
|           | 7885   | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   |   | MK-8H       | valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | 7837   | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  |   | 81-18110    | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |
|           | 50 006 257   | CAM, chilled cast iron   |   |             |  |
|           | 50 007 624   | outlet side  |   |             |  |
| <b>76</b> |  |  |   | <b>90.8</b> |  |
|           | NEJ  | 01.1987→02.1993  | B | 4           | 1993 cm <sup>3</sup> 2V 74 kW 100 PS 9,2 - 77              |
|           | SIERRA Hatchback (GBC, GBG), SIERRA Turnier (BNG)                    |  |   |             |  |
|           | 7885   | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   |   | MK-8H       | valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | 7837   | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  |   | 81-18110    | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |
|           | 50 006 257   | CAM, chilled cast iron   |   |             |  |
|           | 50 007 624   | outlet side  |   |             |  |
| <b>77</b> |  |  |   | <b>90.8</b> |  |
|           | NES  | 01.1987→12.1989  | B | 4           | 1993 cm <sup>3</sup> 2V 77 kW 105 PS 10,3 - 77             |
|           | SIERRA (GBG, GB4), SIERRA Hatchback (GBC, GBG), SIERRA Turnier (BNG) |  |   |             |  |
|           | 7885   | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   |   | MK-8H       | valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | 7837   | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  |   | 81-18110    | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |

cont...

|           |  |  |   |                 |  |    |       |        |      |         |
|-----------|--|--|---|-----------------|--|----|-------|--------|------|---------|
|           | <b>50 006 257</b>  | CAM, chilled cast iron   |   |                 |  |    |       |        |      |         |
|           | <b>7.21440.51.0</b>  | Fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |                 |  |    |       |        |      |         |
|           | <b>50 007 624</b>  | outlet side  |   |                 |  |    |       |        |      |         |
| <b>78</b> |  | <b>90.83</b>   |   |                 |  |    |       |        |      |         |
|           | <b>N4A</b>   | 01.1987 → 02.1993  | B | 4               | 1993 cm <sup>3</sup>                                       | 2V | 85 kW | 115 PS | ⊗9,2 | - 77    |
|           | <b>SIERRA (GBG, GB4), SIERRA Hatchback (GBC, GBG), SIERRA Turnier (BNG)</b>  |  |   |                 |  |    |       |        |      |         |
|           | <b>90 606 610</b>  | Cylinder diameter: 91.33; KH: 41.55; GL: 69.55; piston pin: 24x72.8; K; number of piston rings: 3                  |   |                 |  |    |       |        |      |         |
|           | <b>90 606 620</b>  | 91.83  | R | 1.6             | MO   | G6 | M     | 2      | SLF  | 4 CR ST |
|           | → <b>80 00094 1 0 ...</b>  |  |   |                 |  |    |       |        |      |         |
|           | <b>80 00094 1 0 000</b>  | Ø90.8; STD; set: 1; [R G6 MO 1.6] [M 2] [SLF ST CR 4]  |   |                 |  |    |       |        |      |         |
|           | <b>80 00094 1 0 050 91.30 / 80 00094 1 0 100 91.80</b>   |  |   |                 |  |    |       |        |      |         |
|           | <b>78 724 600</b>  | [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A  |   |                 |  |    |       |        |      |         |
|           | <b>87 370 610</b>  | [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A  |   |                 |  |    |       |        |      |         |
|           | <b>87 370 600 STD</b>  |  |   |                 |  |    |       |        |      |         |
|           | <b>87 371 620</b>  | [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A  |   |                 |  |    |       |        |      |         |
|           | <b>7885</b>  | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   |   | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |    |       |        |      |         |
|           | <b>7837</b>  | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  |   | <b>81-18110</b> | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |    |       |        |      |         |
|           | <b>50 006 257</b>  | CAM, chilled cast iron   |   |                 |  |    |       |        |      |         |
|           | <b>7.21565.71.0</b>  | Fuel pump; in-line; electrical   |   |                 |  |    |       |        |      |         |
|           | <b>7.06269.26.0</b>  | idle controller; electrical  |   |                 |  |    |       |        |      |         |
|           | <b>7.02604.62.0</b>  | lambda sensor; control sensor; heated  |   |                 |  |    |       |        |      |         |
|           | <b>50 007 624</b>  | outlet side  |   |                 |  |    |       |        |      |         |
| <b>79</b> |  | <b>90.83</b>   |   |                 |  |    |       |        |      |         |
|           | <b>N4I</b>   | 01.1987 → 02.1993  | B | 4               | 1993 cm <sup>3</sup>                                       | 2V | 85 kW | 115 PS | ⊗9,2 | - 77    |
|           | <b>NRA</b>   | 04.1985 → 09.1994  | B | 4               | 1993 cm <sup>3</sup>                                       | 2V | 85 kW | 115 PS | ⊗9,2 | - 77    |
|           | <b>NRI</b>   | 04.1985 → 09.1994  | B | 4               | 1993 cm <sup>3</sup>                                       | 2V | 85 kW | 115 PS | ⊗9,2 | - 77    |
|           | <b>GRANADA, SCORPIO I (GAE, GGE), SCORPIO I Saloon (GGE), SIERRA (GBG, GB4), SIERRA Hatchback (GBC, GBG), SIERRA Turnier (BNG)</b> |  |   |                 |  |    |       |        |      |         |
|           | <b>90 606 610</b>  | Cylinder diameter: 91.33; KH: 41.55; GL: 69.55; piston pin: 24x72.8; K; number of piston rings: 3                  |   |                 |  |    |       |        |      |         |
|           | <b>90 606 620</b>  | 91.83  | R | 1.6             | MO   | G6 | M     | 2      | SLF  | 4 CR ST |
|           | → <b>80 00094 1 0 ...</b>  |  |   |                 |  |    |       |        |      |         |
|           | <b>80 00094 1 0 000</b>  | Ø90.8; STD; set: 1; [R G6 MO 1.6] [M 2] [SLF ST CR 4]  |   |                 |  |    |       |        |      |         |
|           | <b>80 00094 1 0 050 91.30 / 80 00094 1 0 100 91.80</b>   |  |   |                 |  |    |       |        |      |         |
|           | <b>78 724 600</b>  | [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A  |   |                 |  |    |       |        |      |         |
|           | <b>87 370 610</b>  | [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A  |   |                 |  |    |       |        |      |         |
|           | <b>87 370 600 STD</b>  |  |   |                 |  |    |       |        |      |         |
|           | <b>87 371 620</b>  | [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A  |   |                 |  |    |       |        |      |         |
|           | <b>7885</b>  | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   |   | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |    |       |        |      |         |
|           | <b>7837</b>  | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  |   | <b>81-18110</b> | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |    |       |        |      |         |

cont...

|  |              |                                |
|--|--------------|--------------------------------|
|  | 50 006 257   | CAM, chilled cast iron         |
|  | 7.21565.71.0 | fuel pump; in-line; electrical |
|  | 7.06269.26.0 | idle controller; electrical    |
|  | 50 007 624   | outlet side                    |

|           |  |                 |   |   |   |                      |    |        |        |   |   |    |
|-----------|--|-----------------|---|---|---|----------------------|----|--------|--------|---|---|----|
| <b>80</b> |  | <b>90.83</b>    |   |   |   |                      |    |        |        |   |   |    |
|           | N5C  | 01.1990→02.1993 | B | A | 4 | 1993 cm <sup>3</sup> | 4V | 162 kW | 220 PS | 8 | - | 77 |
|           | SIERRA (GBG, GB4), SIERRA Hatchback (GBC, GBG) |                 |   |   |   |                      |    |        |        |   |   |    |

|  |              |                                |
|--|--------------|--------------------------------|
|  | 7.21659.72.0 | fuel pump; in-line; electrical |
|--|--------------|--------------------------------|

|           |  |                 |   |    |   |                      |    |            |            |   |   |    |
|-----------|--|-----------------|---|----|---|----------------------|----|------------|------------|---|---|----|
| <b>81</b> |  | <b>90.83</b>    |   |    |   |                      |    |            |            |   |   |    |
|           | N5F  | 10.1991→10.1998 | B | LA | 4 | 1994 cm <sup>3</sup> | 4V | 162-167 kW | 220-227 PS | 8 | - | 77 |
|           | ESCORT V (AAL, ABL), ESCORT VI (GAL, AAL, ABL) |                 |   |    |   |                      |    |            |            |   |   |    |

|  |              |                             |
|--|--------------|-----------------------------|
|  | 7.06269.26.0 | idle controller; electrical |
|--|--------------|-----------------------------|

|           |          |                 |   |  |   |                      |    |       |       |   |   |    |
|-----------|----------|-----------------|---|--|---|----------------------|----|-------|-------|---|---|----|
| <b>82</b> |          | <b>90.83</b>    |   |  |   |                      |    |       |       |   |   |    |
|           | NAE      | 10.1987→12.1992 | B |  | 4 | 1993 cm <sup>3</sup> | 2V | 57 kW | 78 PS | 8 | - | 77 |
|           | P 100 II |                 |   |  |   |                      |    |       |       |   |   |    |

|  |      |  |  |                 |  |
|--|------|--|--|-----------------|--|
|  | 7885 | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III |  | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | 7837 | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III      |  | <b>81-18110</b> | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |

|  |              |                             |
|--|--------------|-----------------------------|
|  | 50 006 260   | CAM                         |
|  | 7.02242.21.0 | fuel pump; mechanical       |
|  | 7.06269.26.0 | idle controller; electrical |
|  | 50 007 624   | outlet side                 |

|           |  |                 |   |    |   |                      |    |       |        |      |   |    |
|-----------|--|-----------------|---|----|---|----------------------|----|-------|--------|------|---|----|
| <b>83</b> |  | <b>92</b>       |   |    |   |                      |    |       |        |      |   |    |
|           | SCB  | 08.1993→09.1994 | D | LA | 4 | 2500 cm <sup>3</sup> | 2V | 85 kW | 115 PS | 21,5 | - | 94 |
|           | SCC  | 10.1994→08.1998 | D | LA | 4 | 2500 cm <sup>3</sup> | 2V | 85 kW | 115 PS | 21   | - | 94 |
|           | SCD  | 01.1995→08.1998 | D | LA | 4 | 2499 cm <sup>3</sup> | 2V | 85 kW | 115 PS | 21:1 | - | 94 |
|           | GRANADA, SCORPIO I (GAE, GGE), SCORPIO I Saloon (GGE), SCORPIO I Turnier (GGE), SCORPIO II (GFR, GGR), SCORPIO II (GFR/GGR/GNR), SCORPIO II Turnier (GNR, GGR) |                 |   |    |   |                      |    |       |        |      |   |    |

|  |                  |   |
|--|------------------|---|
|  | 80 00001 1 0 000 | Ø92; STD; set: 1; [T15 G6 CR 2.5] [NM 2] [DSF CR 4] |
|--|------------------|---|

|  |            |   |
|--|------------|---|
|  | 89 500 110 | N - Wet cylinder liner; finished; A=103 C=110 L=168 H+F=8.9+1.2 |
|--|------------|---|

|           |   |                 |   |  |   |                      |    |        |        |     |   |    |
|-----------|---|-----------------|---|--|---|----------------------|----|--------|--------|-----|---|----|
| <b>84</b> |   | <b>93</b>       |   |  |   |                      |    |        |        |     |   |    |
|           | B4A   | 08.1988→02.1993 | B |  | 6 | 2936 cm <sup>3</sup> | 2V | 110 kW | 150 PS | 9,5 | - | 72 |
|           | BRG   | 02.1995→08.1998 | B |  | 6 | 2933 cm <sup>3</sup> | 2V | 110 kW | 150 PS | 9,5 | - | 72 |
|           | SCORPIO II (GFR, GGR), SCORPIO II Turnier (GNR, GGR), SIERRA Hatchback (GBC, GBG) |                 |   |  |   |                      |    |        |        |     |   |    |

|  |            |   |
|--|------------|---|
|  | 87 279 620 | [Set] PL 0,50 Ø 53.500 / 56.820 / 16.480 / 1.657 St/B/G |
|--|------------|---|

|  |              |                             |
|--|--------------|-----------------------------|
|  | 7.06269.26.0 | idle controller; electrical |
|--|--------------|-----------------------------|

|           |  |   |   |   |                      |    |            |            |      |   |    |
|-----------|--|---|---|---|----------------------|----|------------|------------|------|---|----|
| <b>85</b> |  | <b>93</b>   |   |   |                      |    |            |            |      |   |    |
|           | B4B  | 08.1988 → 02.1993                                       | B | 6 | 2936 cm <sup>3</sup> | 2V | 107-110 kW | 145-150 PS | €9,5 | - | 72 |
|           | B4C  | 08.1988 → 02.1993                                       | B | 6 | 2936 cm <sup>3</sup> | 2V | 107-110 kW | 145-150 PS | €9,5 | - | 72 |
|           | BRD  | 09.1986 → 12.1994                                       | B | 6 | 2933 cm <sup>3</sup> | 2V | 107 kW     | 145 PS     | €9,5 | - | 72 |
|           | <b>SCORPIO I (GAE, GGE), SCORPIO I Saloon (GGE), SCORPIO I Turnier (GGE), SIERRA (GBG, GB4), SIERRA Hatchback (GBC, GBG), SIERRA Turnier (BNG)</b> |   |   |   |                      |    |            |            |      |   |    |
|           | 7.21565.71.0   | fuel pump; in-line; electrical                          |   |   |                      |    |            |            |      |   |    |
|           | 7.06269.26.0   | idle controller; electrical                             |   |   |                      |    |            |            |      |   |    |
| <b>86</b> |  | <b>93</b>   |   |   |                      |    |            |            |      |   |    |
|           | BOA  | 04.1991 → 12.1994                                       | B | 6 | 2933 cm <sup>3</sup> | 4V | 143 kW     | 195 PS     | €9,7 | - | 72 |
|           | <b>GRANADA, SCORPIO I (GAE, GGE), SCORPIO I Saloon (GGE), SCORPIO I Turnier (GGE)</b>  |   |   |   |                      |    |            |            |      |   |    |
|           | 87 279 620   | [Set] PL 0,50 Ø 53.500 / 56.820 / 16.480 / 1.657 St/B/G |   |   |                      |    |            |            |      |   |    |
|           | 7.21565.71.0   | fuel pump; in-line; electrical                          |   |   |                      |    |            |            |      |   |    |
|           | 7.06269.26.0   | idle controller; electrical                             |   |   |                      |    |            |            |      |   |    |
|           | 7.02604.62.0   | lambda sensor; control sensor; heated                   |   |   |                      |    |            |            |      |   |    |
| <b>87</b> |  | <b>93</b>   |   |   |                      |    |            |            |      |   |    |
|           | BOB  | 10.1994 → 08.1998                                       | B | 6 | 2933 cm <sup>3</sup> | 4V | 152 kW     | 207 PS     | €9,7 | - | 72 |
|           | <b>SCORPIO II (GFR, GGR), SCORPIO II Turnier (GNR, GGR)</b>  |   |   |   |                      |    |            |            |      |   |    |
|           | 87 279 620   | [Set] PL 0,50 Ø 53.500 / 56.820 / 16.480 / 1.657 St/B/G |   |   |                      |    |            |            |      |   |    |
|           | 7.06269.26.0   | idle controller; electrical                             |   |   |                      |    |            |            |      |   |    |
|           | 7.02604.61.0   | lambda sensor; control sensor; heated                   |   |   |                      |    |            |            |      |   |    |
|           | 7.02604.62.0   | lambda sensor; control sensor; heated                   |   |   |                      |    |            |            |      |   |    |
| <b>88</b> |  | <b>93</b>   |   |   |                      |    |            |            |      |   |    |
|           | BRC  | 09.1986 → 09.1994                                       | B | 6 | 2933 cm <sup>3</sup> | 2V | 110 kW     | 150 PS     | €9,5 | - | 72 |
|           | <b>GRANADA, SCORPIO I (GAE, GGE)</b>   |   |   |   |                      |    |            |            |      |   |    |
|           | 87 279 620   | [Set] PL 0,50 Ø 53.500 / 56.820 / 16.480 / 1.657 St/B/G |   |   |                      |    |            |            |      |   |    |
|           | 81-33103   | IN/EX; 12.08/15 x 7 x 36.5 B1                           |   |   |                      |    |            |            |      |   |    |
|           | 7.21565.71.0   | fuel pump; in-line; electrical                          |   |   |                      |    |            |            |      |   |    |
|           | 7.06269.26.0   | idle controller; electrical                             |   |   |                      |    |            |            |      |   |    |
| <b>89</b> |  | <b>93</b>   |   |   |                      |    |            |            |      |   |    |
|           | BRE  | 09.1986 → 12.1994                                       | B | 6 | 2933 cm <sup>3</sup> | 2V | 107 kW     | 145 PS     | €9,5 | - | 72 |
|           | BRF  | 09.1986 → 12.1994                                       | B | 6 | 2933 cm <sup>3</sup> | 2V | 107 kW     | 145 PS     | €9,5 | - | 72 |
|           | <b>GRANADA, SCORPIO I (GAE, GGE), SCORPIO I Saloon (GGE), SCORPIO I Turnier (GGE)</b>  |   |   |   |                      |    |            |            |      |   |    |
|           | 87 279 620   | [Set] PL 0,50 Ø 53.500 / 56.820 / 16.480 / 1.657 St/B/G |   |   |                      |    |            |            |      |   |    |
|           | 7.21565.71.0   | fuel pump; in-line; electrical                          |   |   |                      |    |            |            |      |   |    |
|           | 7.06269.26.0   | idle controller; electrical                             |   |   |                      |    |            |            |      |   |    |

|           |  |   |   |   |                      |    |            |            |      |   |      |
|-----------|--|---|---|---|----------------------|----|------------|------------|------|---|------|
| <b>90</b> |  | <b>93</b>   |   |   |                      |    |            |            |      |   |      |
|           | PR7  | 01.1987→02.1993   | B | 6 | 2792 cm <sup>3</sup> | 2V | 107 kW     | 146 PS     | ⊗9,2 | - | 68.5 |
|           | PR8  | 01.1987→02.1993   | B | 6 | 2792 cm <sup>3</sup> | 2V | 105-107 kW | 143-145 PS | ⊗9,2 | - | 68.5 |
|           | SIERRA (GBG, GB4), SIERRA Hatchback (GBC, GBG), SIERRA Turnier (BNG) |   |   |   |                      |    |            |            |      |   |      |
|           | 87 279 620   | [Set] PL 0,50 Ø 53.500 / 56.820 / 16.480 / 1.657 St/B/G |   |   |                      |    |            |            |      |   |      |

|           |  |                 |     |   |                      |    |       |       |     |   |    |
|-----------|--|-----------------|-----|---|----------------------|----|-------|-------|-----|---|----|
| <b>91</b> |  | <b>94</b>       |     |   |                      |    |       |       |     |   |    |
|           | SFA  | 06.1988→12.1994 | D A | 4 | 2498 cm <sup>3</sup> | 2V | 68 kW | 92 PS | ⊗21 | - | 90 |
|           | SFB  | 06.1988→12.1994 | D A | 4 | 2498 cm <sup>3</sup> | 2V | 68 kW | 92 PS | ⊗21 | - | 90 |
|           | GRANADA, SCORPIO I (GAE, GGE), SCORPIO I Saloon (GGE), SCORPIO I Turnier (GGE) |                 |     |   |                      |    |       |       |     |   |    |

|  |            |   |  |         |                             |  |  |  |  |  |  |
|--|------------|---|--|---------|-----------------------------|--|--|--|--|--|--|
|  | 89 033 190 | T - Dry cylinder liner; semi; A=97 C=99.5 L=170.6 H=3.9                                   |  |         |                             |  |  |  |  |  |  |
|  | 77 101 618 | [Set] PL 0,30 Ø 54.721 / 58.737 / 29.000 / 1.992 St/A<br>77 101 628 0,50 / 77 101 608 STD |  |         |                             |  |  |  |  |  |  |
|  | KK-8H      | valve cotter; number of notches: 1; valve stem diameter: 8                                |  | 81-5303 | IN/EX; 14.05/ x 8.5 x 55 G1 |  |  |  |  |  |  |

|           |   |                 |   |   |                      |    |       |       |     |   |    |
|-----------|---|-----------------|---|---|----------------------|----|-------|-------|-----|---|----|
| <b>92</b> |   | <b>94</b>       |   |   |                      |    |       |       |     |   |    |
|           | STR   | 12.1985→12.1994 | D | 4 | 2498 cm <sup>3</sup> | 2V | 51 kW | 69 PS | ⊗23 | - | 90 |
|           | SCORPIO I (GAE, GGE), SCORPIO I Saloon (GGE), SCORPIO I Turnier (GGE) |                 |   |   |                      |    |       |       |     |   |    |

|  |            |   |           |    |           |  |  |  |  |  |  |
|--|------------|---|-----------|----|-----------|--|--|--|--|--|--|
|  | 93 625 600 | Cylinder diameter: 94; KH: 53.92; MT: -1.8; GL: 96.42; piston pin: 30x78.8; number of piston rings: 3 |           |    |           |  |  |  |  |  |  |
|  |            | R   | 2         | CR | G3        |  |  |  |  |  |  |
|  |            | M   | 2         |    |           |  |  |  |  |  |  |
|  |            | DSF   | 4         | CR |           |  |  |  |  |  |  |
|  |            | → 80 00041 1 0 ...  |           |    |           |  |  |  |  |  |  |
|  |            | cylinder head gasket piston protrusion:   |           |    |           |  |  |  |  |  |  |
|  |            | thickness   | more than |    | less than |  |  |  |  |  |  |
|  |            | 1,56  |           |    | +0,84     |  |  |  |  |  |  |
|  |            | 1,70  | +0,84     |    |           |  |  |  |  |  |  |

|  |                  |   |  |         |                             |  |  |  |  |  |  |
|--|------------------|---|--|---------|-----------------------------|--|--|--|--|--|--|
|  | 80 00041 1 0 000 | Ø94; STD; set: 1; [R G3 CR 2] [M 2] [DSF CR 4]<br>80 00041 1 0 040 94.40                  |  |         |                             |  |  |  |  |  |  |
|  | 89 033 190       | T - Dry cylinder liner; semi; A=97 C=99.5 L=170.6 H=3.9                                   |  |         |                             |  |  |  |  |  |  |
|  | 77 101 618       | [Set] PL 0,30 Ø 54.721 / 58.737 / 29.000 / 1.992 St/A<br>77 101 628 0,50 / 77 101 608 STD |  |         |                             |  |  |  |  |  |  |
|  | KK-8H            | valve cotter; number of notches: 1; valve stem diameter: 8                                |  | 81-5303 | IN/EX; 14.05/ x 8.5 x 55 G1 |  |  |  |  |  |  |

|           |                      |                 |   |   |                      |    |       |       |       |   |    |
|-----------|----------------------|-----------------|---|---|----------------------|----|-------|-------|-------|---|----|
| <b>93</b> |                      | <b>94</b>       |   |   |                      |    |       |       |       |   |    |
|           | YTR                  | 01.1987→02.1993 | D | 4 | 2304 cm <sup>3</sup> | 2V | 49 kW | 67 PS | ⊗22,2 | - | 83 |
|           | SIERRA Turnier (BNG) |                 |   |   |                      |    |       |       |       |   |    |

|  |            |   |           |        |           |        |  |  |  |  |  |
|--|------------|---|-----------|--------|-----------|--------|--|--|--|--|--|
|  | 93 520 620 | Cylinder diameter: 94.4; KH: 57.42; MT: -1.8; GL: 99.92; piston pin: 30x78.8; number of piston rings: 3 |           |        |           |        |  |  |  |  |  |
|  |            | R   | 2         | CR     | G3        |        |  |  |  |  |  |
|  |            | M   | 2         |        |           |        |  |  |  |  |  |
|  |            | DSF   | 4         | CR     |           |        |  |  |  |  |  |
|  |            | → 80 00041 1 0 ...  |           |        |           |        |  |  |  |  |  |
|  |            | cylinder head gasketpiston protrusion:  |           |        |           |        |  |  |  |  |  |
|  |            | notches thickness   | more than |        | less than |        |  |  |  |  |  |
|  |            | 2   | 1,53 mm   |        |           | + 0,79 |  |  |  |  |  |
|  |            | 3   | 1,63 mm   | + 0,79 | + 0,89    |        |  |  |  |  |  |
|  |            | 4   | 1,73 mm   | + 0,89 |           |        |  |  |  |  |  |

|  |                  |   |  |  |  |  |  |  |  |  |  |
|--|------------------|---|--|--|--|--|--|--|--|--|--|
|  | 80 00041 1 0 000 | Ø94; STD; set: 1; [R G3 CR 2] [M 2] [DSF CR 4]<br>80 00041 1 0 040 94.40                  |  |  |  |  |  |  |  |  |  |
|  | 89 033 190       | T - Dry cylinder liner; semi; A=97 C=99.5 L=170.6 H=3.9                                   |  |  |  |  |  |  |  |  |  |
|  | 77 101 618       | [Set] PL 0,30 Ø 54.721 / 58.737 / 29.000 / 1.992 St/A<br>77 101 628 0,50 / 77 101 608 STD |  |  |  |  |  |  |  |  |  |

cont...

|  |                |  |  |              |   |
|--|----------------|--|--|--------------|---|
|  | <b>536766</b>  | IN; 40.4 x 8.5 x 116.2 x S - - 30° - 1 - III |  | <b>KK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>81-5303</b> | IN/EX; 14.05/ x 8.5 x 55 G1                  |  |              |   |

|           |                            |                   |   |   |   |                      |    |       |        |            |  |
|-----------|----------------------------|-------------------|---|---|---|----------------------|----|-------|--------|------------|--|
| <b>94</b> |                            | <b>96</b>         |   |   |   |                      |    |       |        |            |  |
|           | <b>TD27</b>                | 02.1993 → 08.1996 | D | A | 4 | 2663 cm <sup>3</sup> | 2V | 74 kW | 100 PS | ε21,9 - 92 |  |
|           | <b>MAVERICK (UDS, UNS)</b> |                   |   |   |   |                      |    |       |        |            |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>89 449 190</b> | T - Dry cylinder liner; semi; A=99 C=105 L=160 H=5 |
|--|-------------------|--|

|  |                       |  |
|--|-----------------------|--|
|  | <b>TW-1028A STD</b>   | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |
|  | <b>CB-1190GP 0.25</b> | [Set] PL 0,25 Ø 56.676 / 59.987 / 26.100 / 1.638 St/B/G<br><b>CB-1190GP 0,50 / CB-1190GP 0,75 / CB-1190GP STD</b>  |
|  | <b>MS-1190GP 0.25</b> | [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G<br><b>MS-1190GP 0,50 / MS-1190GP STD</b>   |
|  | <b>PB-1190J STD</b>   | [Set] PL-B STD Ø 28.000 / 31.000 / 32.500 / 1.525 St/B   |
|  | <b>SH-1190A STD</b>   | [Set] NW-L STD Ø 49.940 / 53.000 / 22.000 / 1.520 St/A; NW-L STD Ø 50.140 / 53.200 / 22.000 / 1.520 St/A; NW-L STD Ø 50.340 / 53.400 / 22.000 / 1.520 St/A; NW-L STD Ø 50.540 / 53.600 / 22.000 / 1.520 St/A; NW-L STD Ø 50.740 / 53.800 / 20.500 / 1.520 St/A |

|  |                     |
|--|---------------------|
|  | <b>7.31025.01.0</b> |
|--|---------------------|

|           |                            |                   |   |    |   |                      |    |       |        |            |  |
|-----------|----------------------------|-------------------|---|----|---|----------------------|----|-------|--------|------------|--|
| <b>95</b> |                            | <b>96</b>         |   |    |   |                      |    |       |        |            |  |
|           | <b>TD27E</b>               | 09.1996 → 04.1998 | D | LA | 4 | 2664 cm <sup>3</sup> | 2V | 92 kW | 125 PS | ε21,9 - 92 |  |
|           | <b>MAVERICK (UDS, UNS)</b> |                   |   |    |   |                      |    |       |        |            |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>89 449 190</b> | T - Dry cylinder liner; semi; A=99 C=105 L=160 H=5 |
|--|-------------------|--|

|  |                       |  |
|--|-----------------------|--|
|  | <b>TW-1028A STD</b>   | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |
|  | <b>CB-1190GP 0.25</b> | [Set] PL 0,25 Ø 56.676 / 59.987 / 26.100 / 1.638 St/B/G<br><b>CB-1190GP 0,50 / CB-1190GP 0,75 / CB-1190GP STD</b>  |
|  | <b>MS-1190GP 0.25</b> | [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G<br><b>MS-1190GP 0,50 / MS-1190GP STD</b>   |
|  | <b>PB-1190J STD</b>   | [Set] PL-B STD Ø 28.000 / 31.000 / 32.500 / 1.525 St/B   |
|  | <b>PB-1194J STD</b>   | [Set] PL-B STD Ø 30.000 / 33.000 / 32.800 / 1.525 St/B   |
|  | <b>SH-1190A STD</b>   | [Set] NW-L STD Ø 49.940 / 53.000 / 22.000 / 1.520 St/A; NW-L STD Ø 50.140 / 53.200 / 22.000 / 1.520 St/A; NW-L STD Ø 50.340 / 53.400 / 22.000 / 1.520 St/A; NW-L STD Ø 50.540 / 53.600 / 22.000 / 1.520 St/A; NW-L STD Ø 50.740 / 53.800 / 20.500 / 1.520 St/A |

|  |                     |
|--|---------------------|
|  | <b>7.31025.01.0</b> |
|--|---------------------|

|           |                   |                   |   |  |   |                      |    |            |            |           |  |
|-----------|-------------------|-------------------|---|--|---|----------------------|----|------------|------------|-----------|--|
| <b>96</b> |                   | <b>100.43</b>     |   |  |   |                      |    |            |            |           |  |
|           | <b>X (108 kW)</b> | 08.1990 → 08.1998 | B |  | 6 | 3993 cm <sup>3</sup> | 2V | 108-115 kW | 147-156 PS | ε9:1 - 84 |  |
|           | <b>RANGER</b>     |                   |   |  |   |                      |    |            |            |           |  |

|  |                           |   |    |    |  |
|--|---------------------------|---|----|----|--|
|  | <b>99 698 600</b>         | Cylinder diameter: 100.405; KH: 36.7; GL: 64.7; piston pin: 24x72; K; number of piston rings: 3 |    |    |  |
|  | <b>99 698 620</b>         | 100.935   |    |    |  |
|  | R                         | 1.2   | CR | ST |  |
|  | M                         | 1.5   |    | G3 |  |
|  | SLF                       | 3   | CR | ST |  |
|  | → <b>80 01109 1 0 ...</b> |   |    |    |  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 01109 1 0 000</b> | Ø100.4; STD; set: 1; [R ST CR 1.2] [M G3 IF 1.5] [SLF ST CR 3] |
|  | <b>80 01109 1 0 050</b> | 100.90   |






|  |                   |   |
|--|-------------------|---|
|  | <b>87 279 620</b> | [Set] PL 0,50 Ø 53.500 / 56.820 / 16.480 / 1.657 St/B/G |
|--|-------------------|---|

# FORD ASIA / OZEANIA

|     |   | Cyl. | mm        | cm <sup>3</sup> |   | Comp. | kW | PS | Pos |
|-----|---|------|-----------|-----------------|---|-------|----|----|-----|
|     |   |      |           |                 |   | Ratio |    |    |     |
| RTD | D | 4    | 82,5 x 82 | 1753            | 2 | 21,5  | 44 | 60 | 1   |
| RTG | D | 4    | 82,5 x 82 | 1753            | 2 | 21,5  | 44 | 60 | 1   |

F



|                           |  | Pos   |  |  | Pos |
|--|---|-------|--|---|-----|
|  <p>COURIER MPV (FV3)</p> |   |       |  |   |     |
| 1.8 D  | 11.1991 → 07.1994   | RTD D | 1  |   |     |
| 1.8 D  | 11.1991 → 07.1994   | RTG D | 1  |   |     |

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| 1 |                   | 82.5   |   |   |                      |    |   |       |       |      |  |
|---|-------------------|--|---|---|----------------------|----|---|-------|-------|------|--|
|   | RTD               | 11.1991 → 07.1994  | D | 4 | 1753 cm <sup>3</sup> | 2V | 44 kW   | 60 PS | €21,5 | - 82 |  |
|   | RTG               | 11.1991 → 07.1994  | D | 4 | 1753 cm <sup>3</sup> | 2V | 44 kW   | 60 PS | €21,5 | - 82 |  |
|   | COURIER MPV (FV3) |  |   |   |                      |    |   |       |       |      |  |
|   | 80 00370 1 0 000  | Ø82.5; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br>80 00370 1 0 050 83.00   |   |   |                      |    |   |       |       |      |  |
|   | 37 022 610        | [Set] HL 0,25 Ø 53.740 / 57.685 / 22.150 / 1.955 St/A; HL 0,25 Ø 53.740 / 57.685 / 22.900 / 1.955 St/A<br>37 022 620 0,50 / 37 022 600 STD |   |   |                      |    |   |       |       |      |  |
|   | 77 783 620        | [Set] PL 0,50 Ø 48.490 / 52.000 / 21.600 / 1.740 St/A  |   |   |                      |    |   |       |       |      |  |
|   | 79 473 600        | [Set] AS STD Ø 59.690 / 74.500 // 2.360 St/A   |   |   |                      |    |   |       |       |      |  |
|   | 18375             | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - 22 - III   |   |   |                      |    | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |       |       |      |  |
|   | 18345             | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - VS - 22 - III  |   |   |                      |    | <b>81-5801</b> IN/EX; 12.76/ x 7.91 x 38 G1                             |       |       |      |  |
|   | 18374             | IN; 36.5 x 8 x 107.1 x A/S - Cr - 45° - 22 - III   |   |   |                      |    |   |       |       |      |  |






F

# FORD OTOSAN

|     | Cyl. | mm         | cm <sup>3</sup> |   | Comp. Ratio | kW | PS  | Pos |
|-----|------|------------|-----------------|---|-------------|----|-----|-----|
|     |      |            |                 |   |             |    |     | ε   |
| NER | B 4  | 90,83 x 77 | 1993            | 2 | 9,2         | 74 | 100 | 1   |

F

# FORD OTOSAN

|  |  | Pos |  |  | Pos |
|---|---|-----|--|---|-----|
|  |   |     |  |   |     |
| <b>TAUNUS</b>   |   |     |  |   |     |
| 2.0   | 01.1989 → 10.1994   | NER | B  | 1   |     |






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| 1 |                    | 90.83  |   |
|---|--------------------|--|---|
|   | NER                | 01.1989 → 10.1994  | B 4 1993 cm <sup>3</sup> 2V 74 kW 100 PS 9,2 - 77                       |
|   | TAUNUS             |  |   |
|   | 90 606 610         | Cylinder diameter: 91.33; KH: 41.55; GL: 69.55; piston pin: 24x72.8; K; number of piston rings: 3                  |   |
|   | 90 606 620 91.83   | R 1.6 MO G6  |   |
|   | M 2                | SLF 4 CR ST  |   |
|   | → 80 00094 1 0 ... |  |   |
|   | 80 00094 1 0 000   | Ø90.8; STD; set: 1; [R G6 MO 1.6] [M 2] [SLF ST CR 4]<br>80 00094 1 0 050 91.30 / 80 00094 1 0 100 91.80           |   |
|   | 78 724 600         | [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A  |   |
|   | 87 370 610         | [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A<br>87 370 600 STD  |   |
|   | 87 371 620         | [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A  |   |
|   | 7885               | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|   | 7837               | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  | <b>81-18110</b> IN/EX; 12.76/ x 8.06 x 60.3 G1                          |
|   | 50 006 257         | CAM, chilled cast iron   |   |
|   | 7.21440.51.0       | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |
|   | 50 007 624         | outlet side  |   |

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|     |  | Cyl. |   |           | cm <sup>3</sup> |   | Comp. Ratio | kW      | PS      | Pos |
|-----|--|------|---|-----------|-----------------|---|-------------|---------|---------|-----|
|     |  |      |   | mm        |                 |   | ε           |         |         |     |
| 99W |  | B    | 8 | 90,2 x 90 | 4601            | 2 |             | 130-218 | 177-296 | 2   |
| FS  |  | B    | 4 | 83 x 92   | 1991            | 4 | 9           | 85      | 116     | 1   |

F

|  |  | Pos |  |  | Pos |
|---|---|-----|--|---|-----|
|  |   |     |  |   |     |
| <b>CROWN VICTORIA</b>   |   |     |  |   |     |
| 4.6   | 09.1997 → 12.2000   | 99W | B  |   | 2   |
| <b>PROBE II (ECP)</b>   |   |     |  |   |     |
| 2.0 16V   | 10.1993 → 03.1998   | FS  | B  |   | 1   |

F



|          |  |                       |   |   |   |                      |    |            |            |  |   |      |
|----------|--|-----------------------|---|---|---|----------------------|----|------------|------------|--|---|------|
| <b>1</b> |  | <b>83</b>             |   |   |   |                      |    |            |            |  |   |      |
|          |  | <b>FS</b>             | 10.1993 → 03.1998                                     | B | 4 | 1991 cm <sup>3</sup> | 4V | 85 kW      | 116 PS     |  | 9 | - 92 |
|          |  | <b>PROBE II (ECP)</b> |   |   |   |                      |    |            |            |  |   |      |
|          |  | <b>TW-2018A STD</b>   | [Pair] AS STD Ø 62.250 / 82.000 // 2.550 St/B         |   |   |                      |    |            |            |  |   |      |
|          |  | <b>CB-2018A 0.25</b>  | [Set] PL 0,25 Ø 47.706 / 51.000 / 17.130 / 1.639 St/A |   |   |                      |    |            |            |  |   |      |
|          |  | <b>CB-2018A STD</b>   |   |   |   |                      |    |            |            |  |   |      |
|          |  | <b>MS-2018A STD</b>   | [Set] HL STD Ø 55.955 / 60.000 / 17.630 / 2.010 St/A  |   |   |                      |    |            |            |  |   |      |
| <b>2</b> |  | <b>99W</b>            | 09.1997 → 12.2000                                     | B | 8 | 4601 cm <sup>3</sup> | 2V | 130-218 kW | 177-296 PS |  |   | - 90 |
|          |  | <b>CROWN VICTORIA</b> |   |   |   |                      |    |            |            |  |   |      |
|          |  | <b>7.02256.46.0</b>   | electric switchover valve (EGR); electrical           |   |   |                      |    |            |            |  |   |      |

F

|           |   | Cyl. | mm        | cm <sup>3</sup> |   | Comp. | kW    | PS    | Pos |
|-----------|---|------|-----------|-----------------|---|-------|-------|-------|-----|
|           |   |      |           |                 |   | Ratio |       |       |     |
| 115 C 076 | B | 4    | 77 x 79,5 | 1481            | 2 | 9     | 55-60 | 75-82 | 1   |
| XUD 9A    | D | 4    | 83 x 88   | 1905            | 2 | 23    | 51    | 69    | 2   |

F

|                |                   | Pos       |   |   | Pos |
|----------------|-------------------|-----------|---|---|-----|
|                |                   |           |   |   |     |
| 125P           |                   |           |   |   |     |
| 1.5 1500       | 10.1967 → 08.1992 | 115 C 076 | B | 1 |     |
| 125P Estate    |                   |           |   |   |     |
| 1.5            | 10.1967 → 08.1992 | 115 C 076 | B | 1 |     |
| POLONEZ II     |                   |           |   |   |     |
| 1.9 D          | 08.1988 → 08.1992 | XUD 9A    | D | 2 |     |
| POLONEZ Pickup |                   |           |   |   |     |
| 1.9 D          | 04.1994 → 09.1998 | XUD 9A    | D | 2 |     |

F

|                          |  |
|--------------------------|--|
| <b>1</b>                 | <b>77</b>  |
| <b>115 C 076</b>         | 10.1967 → 08.1992 B 4 1481 cm <sup>3</sup> 2V 55-60 kW 75-82 PS 9 - 79.5 |
| <b>125P, 125P Estate</b> |  |

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

|                                   |   |
|-----------------------------------|---|
| <b>2</b>                          | <b>83</b>   |
| <b>XUD 9A</b>                     | 08.1988 → 09.1998 D 4 1905 cm <sup>3</sup> 2V 51 kW 69 PS 23 - 88 (1) |
| <b>POLONEZ II, POLONEZ Pickup</b> |   |

(1) For engines with cam driven vacuum pump.

|                             |   |
|-----------------------------|---|
| <b>93 648 700</b>           | Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3 |
| <b>R 2 CR G6</b>            |   |
| <b>M 2 G3</b>               |   |
| <b>DSF 3 CR</b>             |   |
| <b>→ 80 00037 1 0 ...</b>   |   |
| <b>cylinder head gasket</b> | <b>piston protrusion:</b>   |
|                             | notches      thickness      more than      less than  |
|                             | 1              1,36              +0,56              +0,67   |
|                             | 2              1,40              +0,68              +0,71   |
|                             | 3              1,44              +0,72              +0,75   |
|                             | 4              1,48              +0,76              +0,79   |
|                             | 5              1,52              +0,80              +0,83   |

**80 00037 1 0 000** Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]  
**80 00037 1 0 050 83.50 / 80 00037 1 0 080 83.80**

**89 184 190** T - Dry cylinder liner; semi; A=86 L=153.5

**78 863 618** [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B  
**78 863 608 STD**

**77 097 610** [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A  
**77 097 620 0,50 / 77 097 600 STD**

**77 098 618** [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A  
**77 098 628 0,50 / 77 098 608 STD**




|               |   |                |  |
|---------------|---|----------------|--|
| <b>537747</b> | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>537450</b> | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm   | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |
| <b>537746</b> | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III             | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                |
|               |   | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                  |
|               |   | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                |

**50 006 220** length: 491CAM, chilled cast iron

**50 006 263** length: 504CAM, chilled cast iron

**F**

| Cyl.  | mm      | cm <sup>3</sup> | Comp. Ratio | kW | PS      | Pos     |         |    |
|-------|---------|-----------------|-------------|----|---------|---------|---------|----|
|       |         |                 |             |    |         |         | €       |    |
| 20T2N | D (A) 4 | 84,5 x 88,9     | 1994        | 2  | 19,5    | 74-77   | 101-105 | 25 |
| 4JA1  | D (A) 4 | 93 x 92         | 2499        | 2  | 18,5    | 50-94   | 68-128  | 43 |
| 4ZE1  | B 4     | 92,6 x 95       | 2559        | 2  | 8,3     | 85-89   | 116-121 | 42 |
| B16A1 | B 4     | 81 x 77,4       | 1595        | 4  | 10,2:1  | 110     | 150     | 16 |
| B16A2 | B 4     | 81 x 77,4       | 1595        | 4  | 10,2    | 118     | 160     | 17 |
| B18B6 | B 4     | 81 x 89         | 1834        | 4  | 9,2:1   | 96-103  | 131-140 | 18 |
| B20A  | B 4     | 81 x 95         | 1958        | 4  | 9,5:1   | 101-107 | 137-145 | 22 |
| B20A2 | B 4     | 81 x 95         | 1958        | 4  | 9,4:1   | 101     | 137     | 19 |
| B20A3 | B 4     | 81 x 95         | 1958        | 3  | 9,1     | 78-80   | 106-109 | 20 |
| B20A4 | B 4     | 81 x 95         | 1958        | 3  | 9,1     | 84      | 114     | 20 |
| B20A5 | B 4     | 81 x 95         | 1958        | 4  | 9       | 101     | 137     | 19 |
| B20A9 | B 4     | 81 x 95         | 1958        | 4  |         | 103     | 140     | 19 |
| B20B  | B 4     | 84 x 89         | 1972        | 4  | 9,2     | 92-107  | 125-146 | 24 |
| C32A2 | B 6     | 90 x 84         | 3206        | 4  | 9,6     | 151     | 205     | 41 |
| C35A2 | B 6     | 90 x 91         | 3474        | 4  | 9,6     | 151-153 | 205-208 | 41 |
| D13B2 | B 4     | 75 x 76         | 1343        | 4  | 9       | 55-63   | 75-86   | 2  |
| D13C  | B 4     | 73,7 x 76       | 1296        | 4  | 9,6:1   | 60      | 82      | 1  |
| D14A1 | B 4     | 75 x 79         | 1396        | 4  | 9,3     | 61-66   | 83-90   | 3  |
| D14A4 | B 4     | 75 x 79         | 1396        | 4  | 9,2:1   | 55-66   | 75-90   | 4  |
| D15B  | B 4     | 75 x 84,5       | 1493        | 4  | 9,2     | 66-96   | 90-131  | 4  |
| D15B1 | B 4     | 75 x 84,5       | 1493        | 4  | 9,2     | 52-60   | 71-82   | 5  |
| D15B2 | B 4     | 75 x 84,5       | 1493        | 4  | 9,2     | 61-74   | 83-101  | 6  |
| D15B6 | B 4     | 75 x 84,5       | 1493        | 2  | 9,2     | 46-54   | 63-73   | 7  |
| D15B7 | B 4     | 75 x 84,5       | 1493        | 4  | 9,2     | 67-77   | 91-105  | 7  |
| D15Z1 | B 4     | 75 x 84,5       | 1493        | 4  | 9,3     | 66-88   | 90-120  | 7  |
| D15Z3 | B 4     | 75 x 84,5       | 1493        | 4  | 9,3     | 66      | 90      | 7  |
| D16A  | B 4     | 75 x 90         | 1590        | 4  | 9,1     | 79-91   | 107-124 | 8  |
| D16A6 | B 4     | 75 x 90         | 1590        | 4  | 9,1     | 79-81   | 107-110 | 9  |
| D16A7 | B 4     | 75 x 90         | 1590        | 4  | 9,5     | 85-96   | 115-131 | 10 |
| D16A8 | B 4     | 75 x 90         | 1590        | 4  | 9,5     | 90-96   | 122-131 | 11 |
| D16A9 | B 4     | 75 x 90         | 1590        | 4  | 9,5:1   | 96      | 131     | 12 |
| D16W4 | B 4     | 75 x 90         | 1590        | 4  | 9,6     | 92      | 125     | 13 |
| D16Y1 | B 4     | 75 x 90         | 1590        | 4  | 9,3     | 96      | 131     | 13 |
| D16Y2 | B 4     | 75 x 90         | 1590        | 4  | 9,2     | 93      | 126     | 13 |
| D16Y3 | B 4     | 75 x 90         | 1590        | 4  | 9,2     | 83      | 113     | 14 |
| D16Y4 | B 4     | 75 x 90         | 1590        | 4  |         | 88      | 120     | 13 |
| D16Y6 | B 4     | 75 x 90         | 1590        | 4  | 9,2     | 92      | 125     | 13 |
| D16Y7 | B 4     | 75 x 90         | 1590        | 4  | 9,2     | 77-79   | 105-107 | 13 |
| D16Y8 | B 4     | 75 x 90         | 1590        | 4  | 9,2     | 84-95   | 114-129 | 13 |
| D16Z2 | B 4     | 75 x 90         | 1590        | 4  | 9,1:1   | 78-88   | 106-120 | 11 |
| D16Z4 | B 4     | 75 x 90         | 1590        | 4  | 9,5     | 90-96   | 122-131 | 13 |
| D16Z5 | B 4     | 75 x 90         | 1590        | 4  | 9,2:1   | 91      | 124     | 15 |
| D16Z6 | B 4     | 75 x 90         | 1590        | 4  | 9,2:1   | 91-96   | 124-131 | 9  |
| D16Z7 | B 4     | 75 x 90         | 1590        | 4  | 9,2:1   | 88-92   | 120-125 | 9  |
| D16Z9 | B 4     | 75 x 90         | 1590        | 4  | 9,2:1   | 92      | 125     | 13 |
| EW    | B 4     | 81 x 77,4       | 1595        | 2  | 9,2:1   | 88      | 120     | 21 |
| F18A2 | B 4     | 85 x 81,5       | 1850        | 4  | 8,9:1   | 77      | 105     | 26 |
| F18A3 | B 4     | 85 x 81,5       | 1850        | 4  | 8,9:1   | 85      | 116     | 26 |
| F20A  | B 4     | 85 x 88         | 1997        | 4  | 9       | 85-96   | 116-131 | 27 |
| F20A2 | B 4     | 85 x 88         | 1997        | 4  | 8,9     | 81      | 110     | 28 |
| F20A4 | B 4     | 85 x 88         | 1997        | 4  | 8,9     | 98      | 133     | 28 |
| F20A6 | B 4     | 85 x 88         | 1997        | 4  | 8,9     | 66      | 90      | 28 |
| F20A7 | B 4     | 85 x 88         | 1997        | 4  | 9,5     | 98      | 133     | 28 |
| F20B  | B 4     | 85 x 88         | 1997        | 4  | 9,5     | 110     | 150     | 29 |
| F20B2 | B 4     | 85 x 88         | 1997        | 4  | 10:1    | 110     | 150     | 30 |
| F20B3 | B 4     | 85 x 88         | 1997        | 4  | 9,1     | 98-100  | 133-136 | 31 |
| F20B6 | B 4     | 85 x 88         | 1997        | 4  | 10      | 108     | 147     | 30 |
| F20Z1 | B 4     | 85 x 88         | 1997        | 4  | 9,1     | 96      | 131     | 26 |
| F20Z2 | B 4     | 85 x 88         | 1997        | 4  | 9,1     | 85      | 116     | 26 |
| F20Z3 | B 4     | 85 x 88         | 1997        | 4  | 9/9,5:1 | 98      | 133     | 32 |
| F22A1 | B 4     | 85 x 95         | 2156        | 4  | 8,8     | 93-101  | 126-137 | 33 |
| F22A3 | B 4     | 85 x 95         | 2156        | 4  | 9,8:1   | 108-110 | 147-150 | 34 |
| F22A4 | B 4     | 85 x 95         | 2156        | 4  | 8,8     | 97      | 132     | 35 |
| F22A6 | B 4     | 85 x 95         | 2156        | 4  | 8,8     | 103-104 | 140-141 | 35 |
| F22A7 | B 4     | 85 x 95         | 2156        | 4  | 9,8     | 110     | 150     | 34 |
| F22A8 | B 4     | 85 x 95         | 2156        | 4  | 9,8     | 108     | 147     | 34 |
| F22A9 | B 4     | 85 x 95         | 2156        | 4  | 8,8     | 103-104 | 140-141 | 35 |
| F22B1 | B 4     | 85 x 95         | 2156        | 4  | 8,8     | 97-108  | 132-147 | 35 |

|  |   |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos |
|---|---|---|------|--|-----------------|---|------------------|---------|---------|-----|
| F22B2   | B | 4 | 4    | 85 x 95  | 2156            | 4   | 8,8              | 97      | 132     | 35  |
| F22B3   | B | 4 | 4    | 85 x 95  | 2156            | 4   | 8,8              | 97      | 132     | 35  |
| F22B5   | B | 4 | 4    | 85 x 95  | 2156            | 4   | 9,8              | 108-110 | 147-150 | 36  |
| F22B6   | B | 4 | 4    | 85 x 95  | 2156            | 4   | 9,8              | 103-107 | 140-146 | 35  |
| F22B8   | B | 4 | 4    | 85 x 95  | 2156            | 4   | 9,8              | 110     | 150     | 35  |
| F22B9   | B | 4 | 4    | 85 x 95  | 2156            | 4   | 9,8              | 102     | 139     | 35  |
| F22Z2   | B | 4 | 4    | 85 x 95  | 2156            | 4   | 8,8:1            | 103-110 | 140-150 | 37  |
| F23A  | B | 4 | 4    | 86 x 97  | 2254            | 4   | 9,3              | 110-112 | 150-152 | 38  |
| F23A7   | B | 4 | 4    | 86 x 97  | 2254            | 4   | 9,3              | 110-118 | 150-160 | 38  |
| G20A  | B | 5 | 5    | 82 x 75,6  | 1996            | 4   | 9,3              | 110-118 | 150-160 | 23  |
| H22A1   | B | 4 | 4    | 87 x 90,7  | 2156            | 4   | 10,6             | 142     | 193     | 39  |
| H22A2   | B | 4 | 4    | 87 x 90,7  | 2157            | 4   | 10               | 136     | 185     | 40  |
| H22A5   | B | 4 | 4    | 87 x 90,7  | 2156            | 4   | 10               | 136-150 | 185-204 | 40  |
| H22A8   | B | 4 | 4    | 87 x 90,7  | 2156            | 4   | 10:1             | 147     | 200     | 39  |
| ZC1   | B | 4 | 4    | 75 x 90  | 1590            | 4   | 9,3              | 88-92   | 120-125 | 4   |

**H**

|  |  |  |  | Pos |   |  |  |  | Pos |
|--|--|--|--|-----|---|--|--|--|-----|
|  |  |  |  |     | ASCOT Estate                                      |  |  |  |     |
| ACCORD IV (CB)   |  |  |  |     | 2.2 EX 01.1991 → 10.1996 F22A7 B 34               |  |  |  |     |
| 2.0 16V (CB3) 01.1990 → 03.1993 F20A2 B 28                 |  |  |  |     | 2.2 EX 01.1991 → 10.1996 F22A8 B 34               |  |  |  |     |
| 2.0 16V (CB3) 01.1990 → 03.1993 F20A6 B 28                 |  |  |  |     | ASCOT Saloon                                      |  |  |  |     |
| 2.0 i 16V (CB3) 01.1990 → 03.1993 F20A4 B 28               |  |  |  |     | 1.8 09.1989 → 09.1993 F18A2 B 26                  |  |  |  |     |
| 2.0i 20V 09.1989 → 02.1995 G20A B 23                       |  |  |  |     | 2.0 09.1989 → 10.1997 F20A B 27                   |  |  |  |     |
| 2.2 01.1991 → 12.1993 F22A6 B 35                           |  |  |  |     | BALLADE   |  |  |  |     |
| 2.2 (CB3, CB7) 10.1991 → 10.1993 F22A6 B 35                |  |  |  |     | 1.5 16V 10.1983 → 09.1987 EW B 21                 |  |  |  |     |
| 2.2 (CB3, CB7) 10.1991 → 10.1993 F22A9 B 35                |  |  |  |     | 1.5 16V 10.1987 → 08.1994 D15B1 B 5               |  |  |  |     |
| 2.2 16V 01.1990 → 12.1991 F22A4 B 35                       |  |  |  |     | 1.6i 16V 10.1984 → 09.1991 ZC1 B 4                |  |  |  |     |
| 2.2 16V 01.1990 → 12.1993 F22A1 B 33                       |  |  |  |     | CITY  |  |  |  |     |
| 2.2 i 16V (CB7) 01.1990 → 03.1993 F22A3 B 34               |  |  |  |     | 1.3i 16V 10.1988 → 04.1994 D13C B 1               |  |  |  |     |
| 2.2 i 16V Automatik (CB7) 01.1990 → 03.1993 F22A3 B 34     |  |  |  |     | CITY Saloon (3A, SX8)                             |  |  |  |     |
| ACCORD IV Aerodeck (CB)                                    |  |  |  |     | 1.3 02.1997 → 11.1999 D13B2 B 2                   |  |  |  |     |
| 2.0 i 16V (CC9) 03.1993 → 12.1993 F20Z3 B 32               |  |  |  |     | 1.5 02.1997 → 11.1999 D15B7 B 7                   |  |  |  |     |
| 2.2 01.1991 → 12.1993 F22A6 B 35                           |  |  |  |     | CIVIC II Shuttle (EE)                             |  |  |  |     |
| 2.2 (CB8, CB9) 05.1992 → 12.1993 F22A6 B 35                |  |  |  |     | 1.4 i 16V (EE1) 01.1988 → 12.1992 D14A1 B 3       |  |  |  |     |
| 2.2 16V 01.1991 → 12.1991 F22A4 B 35                       |  |  |  |     | 1.5 i 16V (EE2) 10.1988 → 09.1991 D15B2 B 6       |  |  |  |     |
| 2.2 16V (CB7) 01.1991 → 12.1993 F22A1 B 33                 |  |  |  |     | 1.6 4x4 01.1988 → 12.1992 D16A B 8                |  |  |  |     |
| 2.2 i 16V (CB8) 01.1991 → 12.1993 F22A7 B 34               |  |  |  |     | 1.6 4x4 01.1988 → 12.1992 D16A7 B 10              |  |  |  |     |
| 2.2 i 16V (CB8) 01.1991 → 12.1993 F22A8 B 34               |  |  |  |     | 1.6 i 16V 4WD (EE4) 01.1988 → 02.1995 D16A6 B 9   |  |  |  |     |
| ACCORD IV Coupe (CB, CC)                                   |  |  |  |     | 1.8 01.1988 → 12.1992 B18B6 B 18                  |  |  |  |     |
| 2.0 i 16V (CC1) 01.1992 → 09.1993 F20A7 B 28               |  |  |  |     | 1.8 01.1993 → 02.1995 B18B6 B 18                  |  |  |  |     |
| 2.2 (CB7) 09.1989 → 12.1991 F22A4 B 35                     |  |  |  |     | CIVIC IV Hatchback (EC, ED, EE)                   |  |  |  |     |
| 2.2 (CB7) 09.1989 → 12.1993 F22A1 B 33                     |  |  |  |     | 1.3 16V Cat (EC8) 09.1989 → 09.1991 D13B2 B 2     |  |  |  |     |
| 2.2 (CB7) 09.1991 → 12.1993 F22A6 B 35                     |  |  |  |     | 1.5 i 16V 09.1987 → 10.1993 D15B1 B 5             |  |  |  |     |
| ACCORD V (CC, CD)  |  |  |  |     | 1.5 i 16V 10.1988 → 09.1991 D15B2 B 6             |  |  |  |     |
| 2.0 (CD4) 01.1994 → 12.1996 F20B2 B 30                     |  |  |  |     | 1.5 i 16V (ED6) 10.1988 → 09.1991 D15B2 B 6       |  |  |  |     |
| 2.0 i 03.1993 → 01.1996 F20Z2 B 26                         |  |  |  |     | 1.6 i 16V 09.1987 → 09.1991 D16A7 B 10            |  |  |  |     |
| 2.0 i 04.1993 → 06.1997 F20B3 B 31                         |  |  |  |     | 1.6 i 16V 09.1987 → 09.1991 D16A9 B 12            |  |  |  |     |
| 2.0 i S 03.1993 → 01.1996 F20Z1 B 26                       |  |  |  |     | 1.6 i 16V 01.1988 → 12.1991 D16A7 B 10            |  |  |  |     |
| 2.2 16V 01.1994 → 12.1997 F22B2 B 35                       |  |  |  |     | 1.6 i 16V (ED7) 10.1987 → 09.1991 D16A6 B 9       |  |  |  |     |
| 2.2 EXi (CD5) 10.1993 → 12.1997 F22B3 B 35                 |  |  |  |     | 1.6 i 16V (ED7) 10.1987 → 09.1991 D16A6 B 9       |  |  |  |     |
| 2.2 Vti (CD5) 10.1993 → 12.1997 F22B1 B 35                 |  |  |  |     | 1.6 i 16V (ED7) 10.1987 → 09.1991 D16Z2 B 11      |  |  |  |     |
| 2.2 Vti (SV4) 01.1994 → 12.1997 F22B1 B 35                 |  |  |  |     | 1.6 i 16V Vtec (EE9) 10.1989 → 09.1991 B16A1 B 16 |  |  |  |     |
| 2.2 i 04.1993 → 06.1997 F22B5 B 36                         |  |  |  |     | CIVIC IV Saloon (ED)                              |  |  |  |     |
| ACCORD V (CE, CF, CD)                                      |  |  |  |     | 1.5 i 16V 10.1988 → 09.1991 D15B2 B 6             |  |  |  |     |
| 1.8 i (CE7) 02.1996 → 10.1998 F18A3 B 26                   |  |  |  |     | 1.5 i 16V (ED3) 10.1988 → 09.1991 D15B2 B 6       |  |  |  |     |
| 1.9 i (CE7) 02.1996 → 10.1998 F18A3 B 26                   |  |  |  |     | 1.6 16V 4x4 11.1987 → 09.1991 D16A6 B 9           |  |  |  |     |
| 2.0 TDi (CF1) 04.1996 → 10.1998 20T2N D 25                 |  |  |  |     | 1.6 i 16V 09.1987 → 09.1991 D16A7 B 10            |  |  |  |     |
| 2.0 i LS (CE8) 02.1996 → 10.1998 F20Z1 B 26                |  |  |  |     | 1.6 i 16V (ED4) 10.1987 → 09.1991 D16Z2 B 11      |  |  |  |     |
| 2.2 09.1995 → 12.1997 F22B1 B 35                           |  |  |  |     | 1.6 i 16V (ED4) 10.1989 → 09.1991 D16A6 B 9       |  |  |  |     |
| 2.2 09.1995 → 12.1997 F22B2 B 35                           |  |  |  |     | 1.6 i 16V 4x4 01.1989 → 12.1991 D16Z2 B 11        |  |  |  |     |
| 2.2 04.1996 → 12.1997 F22Z2 B 37                           |  |  |  |     | 1.6 i 16V 4x4 10.1989 → 09.1991 D16A6 B 9         |  |  |  |     |
| 2.2 (CE1) 09.1995 → 06.1996 F22B1 B 35                     |  |  |  |     | CIVIC V Coupe (EJ)                                |  |  |  |     |
| 2.2 i VTEC (CE9) 02.1996 → 10.1998 F22Z2 B 37              |  |  |  |     | 1.5 08.1993 → 12.1995 D15B7 B 7                   |  |  |  |     |
| ACCORD V Aerodeck (CE)                                     |  |  |  |     | 1.5 i LSi (EJ2) 01.1994 → 11.1995 D15B7 B 7       |  |  |  |     |
| 2.0 i LS 16V (CE2) 09.1993 → 02.1998 F20B3 B 31            |  |  |  |     | 1.6 i Vtec (EJ1) 01.1994 → 03.1996 D16Y6 B 13     |  |  |  |     |
| 2.2 09.1993 → 12.1997 F22B2 B 35                           |  |  |  |     | 1.6 i Vtec (EJ1) 01.1994 → 03.1996 D16Z9 B 13     |  |  |  |     |
| 2.2 10.1993 → 12.1997 F22B1 B 35                           |  |  |  |     | CIVIC V Hatchback (EG)                            |  |  |  |     |
| 2.2 i ES (CE1) 09.1993 → 02.1998 F22B5 B 36                |  |  |  |     | 1.3 16V (EG3) 10.1991 → 11.1995 D13B2 B 2         |  |  |  |     |
| 2.2 i EX (CE1) 09.1993 → 12.1997 F22B1 B 35                |  |  |  |     | 1.5 10.1991 → 11.1995 D15B7 B 7                   |  |  |  |     |
| 2.2 i EX (CE1) 09.1993 → 12.1997 F22B5 B 36                |  |  |  |     | 1.5 i 16V (EG4) 10.1991 → 11.1995 D15B2 B 6       |  |  |  |     |
| ACCORD V Coupe (CD)  |  |  |  |     | 1.5 i 16V (EG4) 10.1991 → 11.1995 D15B2 B 6       |  |  |  |     |
| 2.0 (CD9) 09.1993 → 12.1997 F20B3 B 31                     |  |  |  |     | 1.5 i 16V (EG4) 10.1991 → 11.1995 D15Z1 B 7       |  |  |  |     |
| 2.2 (CD7) 09.1993 → 12.1997 F22B5 B 36                     |  |  |  |     | 1.6 10.1991 → 09.1995 D16A9 B 12                  |  |  |  |     |
| 2.2 16V 09.1993 → 12.1997 F22B2 B 35                       |  |  |  |     | 1.6 10.1991 → 09.1995 D16Y1 B 13                  |  |  |  |     |
| 2.2 i ES (CD7) 09.1993 → 02.1998 F22B5 B 36                |  |  |  |     | 1.6 10.1991 → 09.1995 D16Z2 B 11                  |  |  |  |     |
| ACCORD VI (CK, CG, CH, CF)                                 |  |  |  |     | 1.6 16V Vtec (EG5) 10.1991 → 11.1995 D16Z6 B 9    |  |  |  |     |
| 2.0 Vtec (CF9, CF0, CF1, 09.1997 → 05.2000 CF2) F20B B 29  |  |  |  |     | 1.6 VTi 16V (EG6) 10.1991 → 11.1995 B16A2 B 17    |  |  |  |     |
| 2.0 Vtec (CF9, CF0, CF1, 09.1997 → 05.2000 CF2) F20B2 B 30 |  |  |  |     | 1.6 si 16V (EG6) 10.1991 → 10.1993 D16A8 B 11     |  |  |  |     |
| 2.0 i (CG9) 10.1998 → 01.2001 F20B6 B 30                   |  |  |  |     | CIVIC V Saloon (EG, EH)                           |  |  |  |     |
| ACCORD VI Hatchback (CH, CL)                               |  |  |  |     | 1.3 01.1992 → 12.1992 D13B2 B 2                   |  |  |  |     |
| 2.0 TDi (CH8) 12.1999 → 10.2000 20T2N D 25                 |  |  |  |     | 1.5 10.1991 → 12.1995 D15B2 B 6                   |  |  |  |     |
|  |  |  |  |     | 1.5 01.1992 → 12.1992 D15B2 B 6                   |  |  |  |     |
|  |  |  |  |     | 1.5 06.1993 → 09.1995 D15Z1 B 7                   |  |  |  |     |
|  |  |  |  |     | 1.5 10.1993 → 12.1995 D15B2 B 6                   |  |  |  |     |
|  |  |  |  |     | 1.5 10.1993 → 12.1995 D15B7 B 7                   |  |  |  |     |
|  |  |  |  |     | 1.5 (EG8) 10.1991 → 12.1995 D15B2 B 6             |  |  |  |     |



|                                    |                   |       | Pos |  |   |                   | Pos   |    |    |
|------------------------------------|-------------------|-------|-----|--|---|-------------------|-------|----|----|
| 1.5 (EG8)                          | 10.1991 → 12.1995 | D15B7 | B   | 7  | 1.5 (EG1)   | 08.1993 → 12.1995 | D15B7 | B  | 7  |
| 1.5 (EG8)                          | 10.1991 → 12.1995 | D15Z1 | B   | 7  | 1.6 ESi (EH6)   | 03.1992 → 12.1998 | D16Z6 | B  | 9  |
| 1.5 i 16V (EG8)                    | 10.1991 → 11.1995 | D15B2 | B   | 6  | 1.6 Si (EH6)  | 08.1993 → 03.1996 | D16Z6 | B  | 9  |
| 1.5 i 16V (EG8)                    | 10.1991 → 11.1995 | D15Z1 | B   | 7  | 1.6 i VTi (EG2)   | 03.1992 → 12.1998 | B16A2 | B  | 17 |
| 1.6 (EH9)                          | 10.1991 → 10.1993 | D16Y1 | B   | 13   | <b>DOMANI (MA_)</b>                                       |                   |       |    |    |
| 1.6 (EH9)                          | 10.1991 → 10.1993 | D16Z6 | B   | 9  | 1.6   | 10.1992 → 12.1997 | D16Z2 | B  | 11 |
| 1.6 16V Vtec (EH9)                 | 10.1991 → 11.1995 | D16Z6 | B   | 9  | 1.8   | 10.1992 → 12.1997 | B18B6 | B  | 18 |
| 1.6 16V Vtec (EH9)                 | 10.1991 → 11.1995 | D16Z7 | B   | 9  | <b>DOMANI (MJ_)</b>                                       |                   |       |    |    |
| 1.6 4x4                            | 01.1992 → 10.1995 | D16Z7 | B   | 9  | 1.6   | 10.1995 → 09.1999 | D16A  | B  | 8  |
| 1.6 EX                             | 08.1993 → 10.1995 | D16A7 | B   | 10   | 1.6   | 10.1995 → 09.1999 | D16Z2 | B  | 11 |
| 1.6 VTi (EG9)                      | 10.1991 → 11.1995 | B16A2 | B   | 17   | 1.6 All-wheel Drive                                       | 10.1995 → 09.1999 | D16A  | B  | 8  |
| 1.6 Vtec                           | 10.1991 → 05.1995 | B16A1 | B   | 16   | 1.6 All-wheel Drive                                       | 10.1995 → 09.1999 | D16Z2 | B  | 11 |
| 1.6 si 16V                         | 10.1991 → 10.1993 | D16A8 | B   | 11   | <b>INSPIRE (CB5, CC2, CC3)</b>                            |                   |       |    |    |
| <b>CIVIC VI Coupe (EJ, EM1)</b>    |                   |       |     | 2.0 GX (CB5)                               | 09.1989 → 05.1995   | G20A              | B     | 23 |    |
| 1.6                                | 05.1996 → 04.1999 | D16Y7 | B   | 13   | <b>INTEGRA Coupe (DC2, DC4)</b>                           |                   |       |    |    |
| 1.6 i                              | 03.1996 → 03.2000 | D16Y7 | B   | 13   | 1.5   | 09.1995 → 08.1999 | D15B  | B  | 4  |
| 1.6 i Vtec                         | 04.1999 → 12.2000 | B16A2 | B   | 17   | <b>INTEGRA Saloon (DA5, DA6, DA7, DA8, DA9, DB1, DB2)</b> |                   |       |    |    |
| 1.6 i Vtec (EM1)                   | 03.1996 → 03.2000 | D16Y8 | B   | 13   | 1.8   | 09.1989 → 08.1993 | F18A2 | B  | 26 |
| <b>CIVIC VI Fastback (MA, MB)</b>  |                   |       |     | <b>INTEGRA Saloon (DB6, DB7, DB8, DB9)</b> |   |                   |       |    |    |
| 1.5 i Vtec-E (MA9)                 | 09.1994 → 01.1997 | D15Z3 | B   | 7  | 1.5 (EK3)   | 09.1995 → 08.1999 | D15B  | B  | 4  |
| 1.6                                | 11.1998 → 10.2000 | D16W4 | B   | 13   | <b>LEGEND II (KA)</b>                                     |                   |       |    |    |
| 1.6 i (MB1)                        | 09.1994 → 01.1997 | D16Y3 | B   | 14   | 3.2 i 24V (KA7)   | 01.1991 → 02.1996 | C32A2 | B  | 41 |
| 1.6 i Vtec (MB1)                   | 09.1994 → 01.1997 | D16Y2 | B   | 13   | <b>LEGEND II Coupe (KA)</b>                               |                   |       |    |    |
| 2.0 TDiC (MB7)                     | 11.1998 → 10.2000 | 20T2N | D   | 25   | 3.2 i 24V (KA8)   | 01.1991 → 02.1996 | C32A2 | B  | 41 |
| 2.0 TDiC (MB7)                     | 11.1998 → 10.2000 | 20T2N | D   | 25   | <b>LEGEND III (KA)</b>                                    |                   |       |    |    |
| <b>CIVIC VI Hatchback (EJ, EK)</b> |                   |       |     | 3.5 i 24V (KA9)                            | 02.1996 → 10.1997   | C35A2             | B     | 41 |    |
| 1.5                                | 11.1995 → 12.1996 | D15Z3 | B   | 7  | <b>ODYSSEY MPV (RA_)</b>                                  |                   |       |    |    |
| 1.6                                | 10.1995 → 09.2000 | D16A7 | B   | 10   | 2.2 (RA1)   | 10.1995 → 12.1997 | F22B6 | B  | 35 |
| 1.6                                | 10.1995 → 09.2000 | D16Y2 | B   | 13   | 2.2 16V   | 10.1995 → 12.1999 | F22B6 | B  | 35 |
| 1.6                                | 10.1995 → 09.2000 | D16Y4 | B   | 13   | 2.2 4x4   | 10.1995 → 12.1999 | F22B6 | B  | 35 |
| 1.6                                | 11.1998 → 10.2000 | D16W4 | B   | 13   | 2.3   | 10.1997 → 12.1999 | F23A7 | B  | 38 |
| 2.0 TDiC                           | 11.1998 → 10.2000 | 20T2N | D   | 25   | 2.3 4x4   | 10.1997 → 12.1999 | F23A  | B  | 38 |
| <b>CIVIC VI Saloon (EJ, EK)</b>    |                   |       |     | <b>ORTHIA / PARTNER (EL_ , EY_)</b>        |   |                   |       |    |    |
| 1.4                                | 11.1995 → 10.1998 | D14A4 | B   | 4  | 1.6   | 10.1995 → 09.1996 | D16A  | B  | 8  |
| 1.5 i                              | 09.1995 → 08.1999 | D15B  | B   | 4  | <b>PASSPORT SUV</b>                                       |                   |       |    |    |
| 1.6                                | 10.1995 → 12.2000 | D16Y2 | B   | 13   | 2.6   | 09.1993 → 12.1996 | 4ZE1  | B  | 42 |
| 2.0                                | 06.1995 → 10.1999 | F20B3 | B   | 31   | <b>PRELUDE III (BA)</b>                                   |                   |       |    |    |
| <b>CONCERTO</b>                    |                   |       |     | 2.0 (BA4)                                  | 08.1987 → 01.1992   | B20A4             | B     | 20 |    |
| 1.5 16V                            | 05.1988 → 09.1992 | D15B1 | B   | 5  | 2.0 (BA4)   | 09.1987 → 12.1991 | B20A3 | B  | 20 |
| <b>CONCERTO (HW, MA)</b>           |                   |       |     | 2.0 EX (BA4)                               | 04.1987 → 01.1992   | B20A3             | B     | 20 |    |
| 1.4                                | 08.1989 → 10.1991 | D14A1 | B   | 3  | 2.0 i EX 16V (BA4)  | 04.1990 → 01.1992 | B20A9 | B  | 19 |
| 1.4                                | 10.1989 → 10.1992 | D14A1 | B   | 3  | 2.0 i EX 16V Cat (BA4)                                    | 04.1987 → 01.1992 | B20A5 | B  | 19 |
| 1.5 i 16V                          | 08.1989 → 09.1991 | D15B2 | B   | 6  | <b>PRELUDE IV (BB_)</b>                                   |                   |       |    |    |
| 1.6                                | 10.1989 → 10.1992 | D16A9 | B   | 12   | 2.0 i 16V (BB3)   | 02.1992 → 09.1996 | F20A4 | B  | 28 |
| 1.6 16V                            | 08.1989 → 03.1995 | D16Z2 | B   | 11   | 2.2   | 12.1991 → 12.1996 | F22A1 | B  | 33 |
| 1.6 i 16V                          | 08.1989 → 09.1991 | D16Z2 | B   | 11   | 2.2 S   | 12.1991 → 11.1996 | F22A1 | B  | 33 |
| 1.6 i 16V                          | 08.1989 → 03.1995 | D16A8 | B   | 11   | 2.2 VTi-R (BB1)   | 02.1994 → 02.1997 | H22A1 | B  | 39 |
| 1.6 i 16V                          | 08.1989 → 03.1995 | D16Z4 | B   | 13   | 2.2 i 16V Vtec (BB1)                                      | 02.1993 → 09.1996 | H22A2 | B  | 40 |
| <b>CONCERTO Saloon (HWW)</b>       |                   |       |     | <b>PRELUDE V (BB_)</b>                     |   |                   |       |    |    |
| 1.4                                | 08.1989 → 10.1991 | D14A1 | B   | 3  | 2.0 16V (BB9)   | 10.1996 → 10.2000 | F20A4 | B  | 28 |
| 1.4                                | 10.1989 → 10.1992 | D14A1 | B   | 3  | 2.2 16V (BB6, BB8)  | 10.1996 → 10.2000 | H22A2 | B  | 40 |
| 1.5 i 16V                          | 08.1989 → 09.1991 | D15B2 | B   | 6  | 2.2 16V (BB6, BB8)  | 10.1996 → 10.2000 | H22A5 | B  | 40 |
| 1.6                                | 10.1989 → 10.1992 | D16A9 | B   | 12   | 2.2 16V (BB6, BB8)  | 10.1996 → 10.2000 | H22A5 | B  | 40 |
| 1.6 16V                            | 08.1989 → 03.1995 | D16Z2 | B   | 11   | 2.2 16V (BB6, BB8)  | 10.1996 → 10.2000 | H22A8 | B  | 39 |
| 1.6 i 16V                          | 08.1989 → 09.1991 | D16Z2 | B   | 11   | <b>RAFAGA Saloon (CE_)</b>                                |                   |       |    |    |
| 1.6 i 16V                          | 08.1989 → 03.1995 | D16A8 | B   | 11   | 2.0   | 05.1993 → 11.1997 | G20A  | B  | 23 |
| 1.6 i 16V                          | 08.1989 → 03.1995 | D16Z4 | B   | 13   | <b>SHUTTLE (RA)</b>                                       |                   |       |    |    |
| <b>CRX II (ED, EE)</b>             |                   |       |     | 2.2 16V (RA1)                              | 02.1995 → 02.1998   | F22B8             | B     | 35 |    |
| 1.4 GL                             | 01.1990 → 12.1991 | D14A1 | B   | 3  | 2.2 4x4   | 02.1995 → 09.1997 | F22B9 | B  | 35 |
| 1.5                                | 10.1987 → 12.1991 | D15B2 | B   | 6  | <b>STEPWGN (E-RF_ , GF-RF_)</b>                           |                   |       |    |    |
| 1.5                                | 09.1989 → 12.1991 | D15B6 | B   | 7  | 2.0   | 05.1996 → 09.2000 | B20B  | B  | 24 |
| 1.6 Si                             | 09.1988 → 12.1991 | D16A6 | B   | 9  | 2.0   | 05.1996 → 09.2000 | B20B  | B  | 24 |
| 1.6 i 16V                          | 10.1987 → 12.1991 | D16A  | B   | 8  | <b>TORNEO Saloon</b>                                      |                   |       |    |    |
| 1.6 i 16V                          | 10.1987 → 12.1991 | D16A6 | B   | 9  | 2.0   | 04.1994 → 12.1997 | F20Z2 | B  | 26 |
| 1.6 i 16V (ED9)                    | 10.1987 → 02.1992 | D16Z5 | B   | 15   | <b>TOURMASTER Pickup</b>                                  |                   |       |    |    |
| 1.6 i 16V Vtec (EE8)               | 10.1989 → 09.1991 | B16A1 | B   | 16   | 2.5 TDi   | 01.1996 → 12.1997 | 4JA1  | D  | 43 |
| <b>CRX III (EH, EG)</b>            |                   |       |     | <b>VIGOR</b>                               |   |                   |       |    |    |
| 1.5                                | 01.1994 → 04.1998 | D15B7 | B   | 7  | 2.0i 16V  | 06.1985 → 09.1989 | B20A  | B  | 22 |

**H**

# HONDA

|          |                   |       | Pos |           |  |  | Pos |
|----------|-------------------|-------|-----|-----------|--|--|-----|
| 2.0i 16V | 06.1985 → 09.1989 | B20A2 | B   | <b>19</b> |  |  |     |
| 2.0i 16V | 09.1989 → 09.1993 | F20A  | B   | <b>27</b> |  |  |     |
| 2.0i 16V | 09.1989 → 09.1993 | F20A2 | B   | <b>28</b> |  |  |     |
| 2.0i 20V | 09.1989 → 02.1995 | G20A  | B   | <b>23</b> |  |  |     |

H

|          |  |   |   |   |                      |    |          |            |        |        |  |                          |
|----------|--|---|---|---|----------------------|----|----------|------------|--------|--------|--|--------------------------|
| <b>1</b> |  | <b>73.7</b>   |   |   |                      |    |          |            |        |        |  |                          |
|          | D13C   | 10.1988 → 04.1994   | B | 4 | 1296 cm <sup>3</sup> | 4V | 60 kW    | 82 PS      | ϕ9,6:1 | - 76   |  |                          |
|          | CITY   |   |   |   |                      |    |          |            |        |        |  |                          |
|          | V3816  | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III  |   |   |                      |    |          |            |        |        |  | EX; 11.06/ x 5.5 x 54 G1 |
| <b>2</b> |  | <b>75</b>   |   |   |                      |    |          |            |        |        |  |                          |
|          | D13B2  | 09.1989 → 11.1999   | B | 4 | 1343 cm <sup>3</sup> | 4V | 55-63 kW | 75-86 PS   | ϕ9     | - 76   |  |                          |
|          | CITY Saloon (3A_, SX8), CIVIC IV Hatchback (EC, ED, EE), CIVIC V Hatchback (EG), CIVIC V Saloon (EG, EH)   |   |   |   |                      |    |          |            |        |        |  |                          |
|          | TW-1134A STD   | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A   |   |   |                      |    |          |            |        |        |  |                          |
|          | CB-2204GP 0.25   | [Set] PL 0,25 Ø 39.750 / 43.000 / 18.500 / 1.629 St/B/G<br>CB-2204GP STD  |   |   |                      |    |          |            |        |        |  |                          |
|          | MS-2206GP 0.25   | [Set] HL 0,25 Ø 44.750 / 49.000 / 20.000 / 2.126 St/B/G<br>MS-2206GP 0,50 / MS-2206GP STD                                 |   |   |                      |    |          |            |        |        |  |                          |
|          | 50 005 084   | mechanical; metal   |   |   |                      |    |          |            |        |        |  |                          |
| <b>3</b> |  | <b>75</b>   |   |   |                      |    |          |            |        |        |  |                          |
|          | D14A1  | 01.1988 → 12.1992   | B | 4 | 1396 cm <sup>3</sup> | 4V | 61-66 kW | 83-90 PS   | ϕ9,3   | - 79   |  |                          |
|          | CIVIC II Shuttle (EE), CONCERTO (HW, MA), CONCERTO Saloon (HWW), CRX II (ED, EE)   |   |   |   |                      |    |          |            |        |        |  |                          |
|          | V3816  | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III  |   |   |                      |    |          |            |        |        |  | EX; 11.06/ x 5.5 x 54 G1 |
|          | 50 005 084   | mechanical; metal   |   |   |                      |    |          |            |        |        |  |                          |
| <b>4</b> |  | <b>75</b>   |   |   |                      |    |          |            |        |        |  |                          |
|          | D14A4  | 11.1995 → 10.1998   | B | 4 | 1396 cm <sup>3</sup> | 4V | 55-66 kW | 75-90 PS   | ϕ9,2:1 | - 79   |  |                          |
|          | D15B   | 09.1995 → 08.1999   | B | 4 | 1493 cm <sup>3</sup> | 4V | 66-96 kW | 90-131 PS  | ϕ9,2   | - 84.5 |  |                          |
|          | ZC1  | 10.1984 → 09.1991   | B | 4 | 1590 cm <sup>3</sup> | 4V | 88-92 kW | 120-125 PS | ϕ9,3   | - 90   |  |                          |
|          | BALLADE, CIVIC VI Saloon (EJ, EK), INTEGRA Coupe (DC2, DC4), INTEGRA Saloon (DB6, DB7, DB8, DB9)   |   |   |   |                      |    |          |            |        |        |  |                          |
|          | V3816  | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III  |   |   |                      |    |          |            |        |        |  | EX; 11.06/ x 5.5 x 54 G1 |
| <b>5</b> |  | <b>75</b>   |   |   |                      |    |          |            |        |        |  |                          |
|          | D15B1  | 09.1987 → 08.1994   | B | 4 | 1493 cm <sup>3</sup> | 4V | 52-60 kW | 71-82 PS   | ϕ9,2   | - 84.5 |  |                          |
|          | BALLADE, CIVIC IV Hatchback (EC, ED, EE), CONCERTO   |   |   |   |                      |    |          |            |        |        |  |                          |
|          | TW-1134A STD   | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A   |   |   |                      |    |          |            |        |        |  |                          |
|          | CB-2205GP 0.25   | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.500 / 1.629 St/B/G<br>CB-2205GP 0,50 / CB-2205GP STD, →09.1991                       |   |   |                      |    |          |            |        |        |  |                          |
|          | CB-2208GP 0.25   | [Set] PL 0,25 Ø 44.750 / 48.000 / 18.500 / 1.629 St/B/G<br>CB-2208GP 0,50 / CB-2208GP 0,75 / CB-2208GP STD, 09.1991→      |   |   |                      |    |          |            |        |        |  |                          |
|          | MS-2206GP 0.50   | [Set] HL 0,50 Ø 44.500 / 49.000 / 20.000 / 2.251 St/B/G<br>MS-2206GP STD  |   |   |                      |    |          |            |        |        |  |                          |
|          | V3816  | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III  |   |   |                      |    |          |            |        |        |  | EX; 11.06/ x 5.5 x 54 G1 |
| <b>6</b> |  | <b>75</b>   |   |   |                      |    |          |            |        |        |  |                          |
|          | D15B2  | 10.1987 → 12.1995   | B | 4 | 1493 cm <sup>3</sup> | 4V | 61-74 kW | 83-101 PS  | ϕ9,2   | - 84.5 |  |                          |
|          | CIVIC II Shuttle (EE), CIVIC IV Hatchback (EC, ED, EE), CIVIC IV Saloon (ED), CIVIC V Hatchback (EG), CIVIC V Saloon (EG, EH), CONCERTO (HW, MA), CONCERTO Saloon (HWW), CRX II (ED, EE) |   |   |   |                      |    |          |            |        |        |  |                          |
|          | TW-1134A STD   | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A   |   |   |                      |    |          |            |        |        |  |                          |
|          | CB-2205GP 0.25   | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.500 / 1.629 St/B/G<br>CB-2205GP 0,50 / CB-2205GP STD, 1.5: →09.1991                  |   |   |                      |    |          |            |        |        |  |                          |
|          | CB-2208GP 0.25   | [Set] PL 0,25 Ø 44.750 / 48.000 / 18.500 / 1.629 St/B/G<br>CB-2208GP 0,50 / CB-2208GP 0,75 / CB-2208GP STD, 1.5: 09.1991→ |   |   |                      |    |          |            |        |        |  |                          |
|          | MS-2206GP 0.50   | [Set] HL 0,50 Ø 44.500 / 49.000 / 20.000 / 2.251 St/B/G<br>MS-2206GP STD  |   |   |                      |    |          |            |        |        |  |                          |
|          | V3816  | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III  |   |   |                      |    |          |            |        |        |  | EX; 11.06/ x 5.5 x 54 G1 |
|          | 50 005 084   | mechanical; metal   |   |   |                      |    |          |            |        |        |  |                          |

cont...

7.02604.01.0 lambda sensor; universal probe; not heated

| 7 |   | 75                |   |   |                      |    |          |           |     |        |
|---|---|-------------------|---|---|----------------------|----|----------|-----------|-----|--------|
|   | D15B6   | 09.1989 → 12.1991 | B | 4 | 1493 cm <sup>3</sup> | 2V | 46-54 kW | 63-73 PS  | 9,2 | - 84.5 |
|   | D15B7   | 10.1991 → 11.1999 | B | 4 | 1493 cm <sup>3</sup> | 4V | 67-77 kW | 91-105 PS | 9,2 | - 84.5 |
|   | D15Z1   | 10.1991 → 12.1995 | B | 4 | 1493 cm <sup>3</sup> | 4V | 66-88 kW | 90-120 PS | 9,3 | - 84.5 |
|   | D15Z3   | 09.1994 → 01.1997 | B | 4 | 1493 cm <sup>3</sup> | 4V | 66 kW    | 90 PS     | 9,3 | - 84.5 |
|   | CITY Saloon (3A_, SX8), CIVIC V Coupe (EJ), CIVIC V Hatchback (EG), CIVIC V Saloon (EG, EH), CIVIC VI Fastback (MA, MB), CIVIC VI Hatchback (EJ, EK), CRX II (ED, EE), CRX III (EH, EG) |                   |   |   |                      |    |          |           |     |        |

TW-1134A STD [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A  
 CB-2208GP 0.25 [Set] PL 0,25 Ø 44.750 / 48.000 / 18.500 / 1.629 St/B/G  
**CB-2208GP 0,50 / CB-2208GP 0,75 / CB-2208GP STD**  
 MS-2206GP 0.50 [Set] HL 0,50 Ø 44.500 / 49.000 / 20.000 / 2.251 St/B/G  
**MS-2206GP STD**

| 8 |   | 75                |   |   |                      |    |          |            |     |      |
|---|---|-------------------|---|---|----------------------|----|----------|------------|-----|------|
|   | D16A  | 10.1987 → 09.1999 | B | 4 | 1590 cm <sup>3</sup> | 4V | 79-91 kW | 107-124 PS | 9,1 | - 90 |
|   | CIVIC II Shuttle (EE), CRX II (ED, EE), DOMANI (MJ_), ORTHIA / PARTNER (EL_, EY_) |                   |   |   |                      |    |          |            |     |      |

TW-2208GP STD [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/B/G  
 CB-2208GP 0.25 [Set] PL 0,25 Ø 44.750 / 48.000 / 18.500 / 1.629 St/B/G  
**CB-2208GP 0,50 / CB-2208GP 0,75 / CB-2208GP STD**  
 MS-2208GP 0.25 [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.132 St/B/G  
**MS-2208GP 0,50 / MS-2208GP STD**

V3816 IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III 81-72001 EX; 11.06/ x 5.5 x 54 G1

7.02604.01.0 lambda sensor; universal probe; not heated

| 9 |  | 75                |   |   |                      |    |          |            |       |      |
|---|--|-------------------|---|---|----------------------|----|----------|------------|-------|------|
|   | D16A6  | 10.1987 → 02.1995 | B | 4 | 1590 cm <sup>3</sup> | 4V | 79-81 kW | 107-110 PS | 9,1   | - 90 |
|   | D16Z6  | 10.1991 → 12.1998 | B | 4 | 1590 cm <sup>3</sup> | 4V | 91-96 kW | 124-131 PS | 9,2:1 | - 90 |
|   | D16Z7  | 10.1991 → 11.1995 | B | 4 | 1590 cm <sup>3</sup> | 4V | 88-92 kW | 120-125 PS | 9,2:1 | - 90 |
|   | CIVIC II Shuttle (EE), CIVIC IV Hatchback (EC, ED, EE), CIVIC IV Saloon (ED), CIVIC V Hatchback (EG), CIVIC V Saloon (EG, EH), CRX II (ED, EE), CRX III (EH, EG) |                   |   |   |                      |    |          |            |       |      |

TW-2208GP STD [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/B/G  
 CB-2208GP 0.25 [Set] PL 0,25 Ø 44.750 / 48.000 / 18.500 / 1.629 St/B/G  
**CB-2208GP 0,50 / CB-2208GP 0,75 / CB-2208GP STD**  
 MS-2208GP 0.25 [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.132 St/B/G  
**MS-2208GP 0,50 / MS-2208GP STD**

50 005 084 mechanical; metal, **D16Z6**: Engine SOHC, **D16Z7**: Engine SOHC

7.02604.01.0 lambda sensor; universal probe; not heated

| 10 |  | 75                |   |   |                      |    |          |            |     |      |
|----|--|-------------------|---|---|----------------------|----|----------|------------|-----|------|
|    | D16A7  | 09.1987 → 09.2000 | B | 4 | 1590 cm <sup>3</sup> | 4V | 85-96 kW | 115-131 PS | 9,5 | - 90 |
|    | CIVIC II Shuttle (EE), CIVIC IV Hatchback (EC, ED, EE), CIVIC IV Saloon (ED), CIVIC V Saloon (EG, EH), CIVIC VI Hatchback (EJ, EK) |                   |   |   |                      |    |          |            |     |      |

TW-2208GP STD [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/B/G  
 CB-2208GP 0.25 [Set] PL 0,25 Ø 44.750 / 48.000 / 18.500 / 1.629 St/B/G  
**CB-2208GP 0,50 / CB-2208GP 0,75 / CB-2208GP STD**  
 MS-2208GP 0.25 [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.132 St/B/G  
**MS-2208GP 0,50 / MS-2208GP STD**

V3816 IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III 81-72001 EX; 11.06/ x 5.5 x 54 G1

50 005 084 mechanical; metal

7.02604.01.0 lambda sensor; universal probe; not heated

| 11 |  | 75   |  |
|----|--|--|--|
|    | D16A8  | 08.1989 → 03.1995  | B 4 1590 cm <sup>3</sup> 4V 90-96 kW 122-131 PS ⚙️9,5 - 90   |
|    | D16Z2  | 10.1987 → 09.1999  | B 4 1590 cm <sup>3</sup> 4V 78-88 kW 106-120 PS ⚙️9,1:1 - 90   |
|    | CIVIC IV Hatchback (EC, ED, EE), CIVIC IV Saloon (ED), CIVIC V Hatchback (EG), CIVIC V Saloon (EG, EH), CONCERTO (HW, MA), CONCERTO Saloon (HWW), DOMANI (MA_), DOMANI (MJ_)   |  |  |
|    | TW-2208GP STD  | [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/B/G  |  |
|    | CB-2208GP 0.25   | [Set] PL 0,25 Ø 44.750 / 48.000 / 18.500 / 1.629 St/B/G<br>CB-2208GP 0,50 / CB-2208GP 0,75 / CB-2208GP STD |  |
|    | MS-2208GP 0.25   | [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.132 St/B/G<br>MS-2208GP 0,50 / MS-2208GP STD                  |  |
|    | V3816  | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III   | 81-72001 EX; 11.06/ x 5.5 x 54 G1<br>81-72000 EX; 12.1/ x 6.6 x 50 G2<br>81-72003 IN; 12.11/ x 6.6 x 45 G2 |
|    | 50 005 084   | mechanical; metal  |  |
|    | 7.02604.01.0   | lambda sensor; universal probe; not heated   |  |
| 12 |  | 75   |  |
|    | D16A9  | 09.1987 → 09.1995  | B 4 1590 cm <sup>3</sup> 4V 96 kW 131 PS ⚙️9,5:1 - 90  |
|    | CIVIC IV Hatchback (EC, ED, EE), CIVIC V Hatchback (EG), CONCERTO (HW, MA), CONCERTO Saloon (HWW)  |  |  |
|    | TW-2208GP STD  | [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/B/G  |  |
|    | CB-2208GP 0.25   | [Set] PL 0,25 Ø 44.750 / 48.000 / 18.500 / 1.629 St/B/G<br>CB-2208GP 0,50 / CB-2208GP 0,75 / CB-2208GP STD |  |
|    | MS-2208GP 0.25   | [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.132 St/B/G<br>MS-2208GP 0,50 / MS-2208GP STD                  |  |
|    | 81-72000   | EX; 12.1/ x 6.6 x 50 G2  |  |
|    | 81-72003   | IN; 12.11/ x 6.6 x 45 G2   |  |
|    | 50 005 084   | mechanical; metal  |  |
|    | 7.02604.01.0   | lambda sensor; universal probe; not heated   |  |
| 13 |  | 75   |  |
|    | D16W4  | 11.1998 → 10.2000  | B 4 1590 cm <sup>3</sup> 4V 92 kW 125 PS ⚙️9,6 - 90  |
|    | D16Y1  | 10.1991 → 09.1995  | B 4 1590 cm <sup>3</sup> 4V 96 kW 131 PS ⚙️9,3 - 90  |
|    | D16Y2  | 09.1994 → 12.2000  | B 4 1590 cm <sup>3</sup> 4V 93 kW 126 PS ⚙️9,2 - 90  |
|    | D16Y4  | 10.1995 → 09.2000  | B 4 1590 cm <sup>3</sup> 4V 88 kW 120 PS - 90  |
|    | D16Y6  | 01.1994 → 03.1996  | B 4 1590 cm <sup>3</sup> 4V 92 kW 125 PS ⚙️9,2 - 90  |
|    | D16Y7  | 03.1996 → 03.2000  | B 4 1590 cm <sup>3</sup> 4V 77-79 kW 105-107 PS ⚙️9,2 - 90   |
|    | D16Y8  | 03.1996 → 03.2000  | B 4 1590 cm <sup>3</sup> 4V 84-95 kW 114-129 PS ⚙️9,2 - 90   |
|    | D16Z4  | 08.1989 → 03.1995  | B 4 1590 cm <sup>3</sup> 4V 90-96 kW 122-131 PS ⚙️9,5 - 90   |
|    | D16Z9  | 01.1994 → 03.1996  | B 4 1590 cm <sup>3</sup> 4V 92 kW 125 PS ⚙️9,2:1 - 90  |
|    | CIVIC V Coupe (EJ), CIVIC V Hatchback (EG), CIVIC V Saloon (EG, EH), CIVIC VI Coupe (EJ, EM1), CIVIC VI Fastback (MA, MB), CIVIC VI Hatchback (EJ, EK), CIVIC VI Saloon (EJ, EK), CONCERTO (HW, MA), CONCERTO Saloon (HWW) |  |  |
|    | 7.02604.01.0   | lambda sensor; universal probe; not heated   |  |
| 14 |  | 75   |  |
|    | D16Y3  | 09.1994 → 01.1997  | B 4 1590 cm <sup>3</sup> 4V 83 kW 113 PS ⚙️9,2 - 90  |
|    | CIVIC VI Fastback (MA, MB)   |  |  |
|    | 50 005 084   | mechanical; metal, Engine SOHC   |  |
|    | 7.02604.01.0   | lambda sensor; universal probe; not heated   |  |

|           |  |   |   |                 |                          |    |           |            |         |        |
|-----------|--|---|---|-----------------|--------------------------|----|-----------|------------|---------|--------|
| <b>15</b> |  | <b>75</b>   |   |                 |                          |    |           |            |         |        |
|           | <b>D16Z5</b>   | 10.1987 → 02.1992   | B | 4               | 1590 cm <sup>3</sup>     | 4V | 91 kW     | 124 PS     | ϵ9,2:1  | - 90   |
|           | <b>CRX II (ED, EE)</b>   |   |   |                 |                          |    |           |            |         |        |
|           | <b>TW-2208GP STD</b>   | [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/B/G   |   |                 |                          |    |           |            |         |        |
|           | <b>CB-2208GP 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 18.500 / 1.629 St/B/G<br><b>CB-2208GP 0,50 / CB-2208GP 0,75 / CB-2208GP STD</b> |   |                 |                          |    |           |            |         |        |
|           | <b>MS-2208GP 0.25</b>  | [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.132 St/B/G<br><b>MS-2208GP 0,50 / MS-2208GP STD</b>                  |   |                 |                          |    |           |            |         |        |
|           | <b>V3816</b>   | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III  |   | <b>81-72001</b> | EX; 11.06/ x 5.5 x 54 G1 |    |           |            |         |        |
|           | <b>50 005 084</b>  | mechanical; metal   |   |                 |                          |    |           |            |         |        |
| <b>16</b> |  | <b>81</b>   |   |                 |                          |    |           |            |         |        |
|           | <b>B16A1</b>   | 10.1989 → 05.1995   | B | 4               | 1595 cm <sup>3</sup>     | 4V | 110 kW    | 150 PS     | ϵ10,2:1 | - 77.4 |
|           | <b>CIVIC IV Hatchback (EC, ED, EE), CIVIC V Saloon (EG, EH), CRX II (ED, EE)</b>                   |   |   |                 |                          |    |           |            |         |        |
|           | <b>TW-2215A STD</b>  | [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/A   |   |                 |                          |    |           |            |         |        |
|           | <b>CB-2215GP 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 19.500 / 1.623 St/B/G<br><b>CB-2215GP 0,50 / CB-2215GP STD</b>                  |   |                 |                          |    |           |            |         |        |
|           | <b>MS-2215GP 0.25</b>  | [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.120 St/B/G<br><b>MS-2215GP 0,50 / MS-2215GP STD</b>                  |   |                 |                          |    |           |            |         |        |
|           | <b>50 005 084</b>  | mechanical; metal   |   |                 |                          |    |           |            |         |        |
|           | <b>7.02604.01.0</b>  | lambda sensor; universal probe; not heated  |   |                 |                          |    |           |            |         |        |
| <b>17</b> |  | <b>81</b>   |   |                 |                          |    |           |            |         |        |
|           | <b>B16A2</b>   | 10.1991 → 12.2000   | B | 4               | 1595 cm <sup>3</sup>     | 4V | 118 kW    | 160 PS     | ϵ10,2   | - 77.4 |
|           | <b>CIVIC V Hatchback (EG), CIVIC V Saloon (EG, EH), CIVIC VI Coupe (EJ, EM1), CRX III (EH, EG)</b> |   |   |                 |                          |    |           |            |         |        |
|           | <b>TW-2215A STD</b>  | [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/A   |   |                 |                          |    |           |            |         |        |
|           | <b>CB-2215GP 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 19.500 / 1.623 St/B/G<br><b>CB-2215GP 0,50 / CB-2215GP STD</b>                  |   |                 |                          |    |           |            |         |        |
|           | <b>MS-2215GP 0.25</b>  | [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.120 St/B/G<br><b>MS-2215GP 0,50 / MS-2215GP STD</b>                  |   |                 |                          |    |           |            |         |        |
|           | <b>7.02604.01.0</b>  | lambda sensor; universal probe; not heated  |   |                 |                          |    |           |            |         |        |
| <b>18</b> |  | <b>81</b>   |   |                 |                          |    |           |            |         |        |
|           | <b>B18B6</b>   | 01.1988 → 12.1997   | B | 4               | 1834 cm <sup>3</sup>     | 4V | 96-103 kW | 131-140 PS | ϵ9,2:1  | - 89   |
|           | <b>CIVIC II Shuttle (EE), DOMANI (MA_)</b>   |   |   |                 |                          |    |           |            |         |        |
|           | <b>TW-2215A STD</b>  | [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/A   |   |                 |                          |    |           |            |         |        |
|           | <b>CB-2200GP 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 19.500 / 1.629 St/B/G<br><b>CB-2200GP STD</b>                                   |   |                 |                          |    |           |            |         |        |
|           | <b>MS-2215GP 0.25</b>  | [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.120 St/B/G<br><b>MS-2215GP 0,50 / MS-2215GP STD</b>                  |   |                 |                          |    |           |            |         |        |
| <b>19</b> |  | <b>81</b>   |   |                 |                          |    |           |            |         |        |
|           | <b>B20A2</b>   | 06.1985 → 09.1989   | B | 4               | 1958 cm <sup>3</sup>     | 4V | 101 kW    | 137 PS     | ϵ9,4:1  | - 95   |
|           | <b>B20A5</b>   | 04.1987 → 01.1992   | B | 4               | 1958 cm <sup>3</sup>     | 4V | 101 kW    | 137 PS     | ϵ9      | - 95   |
|           | <b>B20A9</b>   | 04.1990 → 01.1992   | B | 4               | 1958 cm <sup>3</sup>     | 4V | 103 kW    | 140 PS     |         | - 95   |
|           | <b>PRELUDE III (BA), VIGOR</b>   |   |   |                 |                          |    |           |            |         |        |
|           | <b>TW-2208GP STD</b>   | [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/B/G   |   |                 |                          |    |           |            |         |        |
|           | <b>CB-2213GP 0.25</b>  | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.500 / 1.625 St/B/G<br><b>CB-2213GP 0,50 / CB-2213GP STD, with oil-hole</b>   |   |                 |                          |    |           |            |         |        |
|           | <b>MS-2208GP 0.25</b>  | [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.132 St/B/G<br><b>MS-2208GP 0,50 / MS-2208GP STD</b>                  |   |                 |                          |    |           |            |         |        |

|           |  |  |   |   |                      |                      |            |            |            |       |      |      |
|-----------|--|--|---|---|----------------------|----------------------|------------|------------|------------|-------|------|------|
| <b>20</b> |  | <b>81</b>  |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>B20A3</b>   | 04.1987 → 01.1992  | B | 4 | 1958 cm <sup>3</sup> | 3V                   | 78-80 kW   | 106-109 PS | ϕ9,1       | -     | 95   |      |
|           | <b>B20A4</b>   | 08.1987 → 01.1992  | B | 4 | 1958 cm <sup>3</sup> | 3V                   | 84 kW      | 114 PS     | ϕ9,1       | -     | 95   |      |
|           | <b>PRELUDE III (BA)</b>  |  |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>TW-2208GP STD</b>   | [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/B/G  |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>CB-2213GP 0.25</b>  | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.500 / 1.625 St/B/G<br><b>CB-2213GP 0,50 / CB-2213GP STD</b> , with oil-hole |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>MS-2208GP 0.25</b>  | [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.132 St/B/G<br><b>MS-2208GP 0,50 / MS-2208GP STD</b>                 |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>7.02604.01.0</b>  | lambda sensor; universal probe; not heated   |   |   |                      |                      |            |            |            |       |      |      |
| <b>21</b> |  | <b>81</b>  |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>EW</b>  | 10.1983 → 09.1987  | B | 4 | 1595 cm <sup>3</sup> | 2V                   | 88 kW      | 120 PS     | ϕ9,2:1     | -     | 77.4 |      |
|           | <b>BALLADE</b>   |  |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>TW-1134A STD</b>  | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A  |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>CB-2205GP 0.25</b>  | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.500 / 1.629 St/B/G<br><b>CB-2205GP 0,50 / CB-2205GP STD</b>                 |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>MS-1134GP 0.25</b>  | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.131 St/B/G<br><b>MS-1134GP 0,50 / MS-1134GP STD</b>                 |   |   |                      |                      |            |            |            |       |      |      |
| <b>22</b> |  | <b>81</b>  |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>B20A</b>  | 06.1985 → 09.1989  | B | 4 | 1958 cm <sup>3</sup> | 4V                   | 101-107 kW | 137-145 PS | ϕ9,5:1     | -     | 95   |      |
|           | <b>VIGOR</b>   |  |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>TW-2208GP STD</b>   | [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/B/G  |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>CB-2213GP 0.25</b>  | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.500 / 1.625 St/B/G<br><b>CB-2213GP 0,50 / CB-2213GP STD</b> , with oil-hole |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>MS-2208GP 0.25</b>  | [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.132 St/B/G<br><b>MS-2208GP 0,50 / MS-2208GP STD</b>                 |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>81-72000</b>  | EX; 12.1/ x 6.6 x 50 G2  |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>81-72003</b>  | IN; 12.11/ x 6.6 x 45 G2   |   |   |                      |                      |            |            |            |       |      |      |
| <b>23</b> |  | <b>82</b>  |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>G20A</b>  | 09.1989 → 11.1997  | B | 5 | 1996 cm <sup>3</sup> | 4V                   | 110-118 kW | 150-160 PS | ϕ9,3       | -     | 75.6 |      |
|           | <b>ACCORD IV (CB), INSPIRE (CB5, CC2, CC3), RAFAGA Saloon (CE_), VIGOR</b>   |  |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>TW-2208GP STD</b>   | [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/B/G  |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>MS-2208GP 0.25</b>  | [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.132 St/B/G<br><b>MS-2208GP 0,50 / MS-2208GP STD</b>                 |   |   |                      |                      |            |            |            |       |      |      |
| <b>24</b> |  | <b>84</b>  |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>B20B</b>  | 05.1996 → 09.2000  | B | 4 | 1972 cm <sup>3</sup> | 4V                   | 92-107 kW  | 125-146 PS | ϕ9,2       | -     | 89   |      |
|           | <b>STEPWGN (E-RF_, GF-RF_)</b>   |  |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>TW-2215A STD</b>  | [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/A  |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>CB-2200GP 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 19.500 / 1.629 St/B/G<br><b>CB-2200GP STD</b>                                  |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>MS-2215GP 0.25</b>  | [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.120 St/B/G<br><b>MS-2215GP 0,50 / MS-2215GP STD</b>                 |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>81-72000</b>  | EX; 12.1/ x 6.6 x 50 G2  |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>81-72003</b>  | IN; 12.11/ x 6.6 x 45 G2   |   |   |                      |                      |            |            |            |       |      |      |
| <b>25</b> |  | <b>84.5</b>  |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>20T2N</b>   | 04.1996 → 10.2000  | D | A | 4                    | 1994 cm <sup>3</sup> | 2V         | 74-77 kW   | 101-105 PS | ϕ19,5 | -    | 88.9 |
|           | <b>ACCORD V (CE, CF_, CD), ACCORD VI Hatchback (CH, CL), CIVIC VI Fastback (MA, MB), CIVIC VI Hatchback (EJ, EK)</b> |  |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>80 00236 1 0 000</b>  | Ø84.45; STD; set: 1; [T15 G6 IF MO 3] [NM G3 2] [DSF CR 3]   |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>89 536 190</b>  | T - Dry cylinder liner; semi; A=88 L=158.5   |   |   |                      |                      |            |            |            |       |      |      |
|           | <b>7.22701.09.0</b>  | air mass sensor; electrical, Sensor without measuring tube   |   |   |                      |                      |            |            |            |       |      |      |



| 26 |   | 85   |  |
|----|---|--|--|
|    | F18A2   | 09.1989 → 09.1993  | B 4 1850 cm <sup>3</sup> 4V 77 kW 105 PS 8,9:1 - 81.5  |
|    | F18A3   | 02.1996 → 10.1998  | B 4 1850 cm <sup>3</sup> 4V 85 kW 116 PS 8,9:1 - 81.5  |
|    | F20Z1   | 03.1993 → 10.1998  | B 4 1997 cm <sup>3</sup> 4V 96 kW 131 PS 9,1 - 88      |
|    | F20Z2   | 03.1993 → 12.1997  | B 4 1997 cm <sup>3</sup> 4V 85 kW 116 PS 9,1 - 88      |
|    | ACCORD V (CC, CD), ACCORD V (CE, CF, CD), ASCOT Saloon, INTEGRA Saloon (DA5, DA6, DA7, DA8, DA9, DB1, DB2), TORNEO Saloon |  |  |
|    | V3816   | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III   | 81-72001 EX; 11.06/ x 5.5 x 54 G1                      |
|    | 50 005 080  | mechanical; metal  |  |
| 27 |   | 85   |  |
|    | F20A  | 09.1989 → 10.1997  | B 4 1997 cm <sup>3</sup> 4V 85-96 kW 116-131 PS 9 - 88 |
|    | ASCOT Saloon, VIGOR   |  |  |
|    | TW-2213A STD  | [Pair] AS STD Ø 57.500 / 78.000 // 2.490 St/A  |  |
|    | CB-2213GP 0.25  | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.500 / 1.625 St/B/G<br>CB-2213GP 0,50 / CB-2213GP STD, with oil-hole |  |
|    | MS-2213GP 0.25  | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.125 St/B/G<br>MS-2213GP 0,50 / MS-2213GP STD                |  |
|    | V3816   | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III   | 81-72001 EX; 11.06/ x 5.5 x 54 G1                      |
| 28 |   | 85   |  |
|    | F20A2   | 09.1989 → 09.1993  | B 4 1997 cm <sup>3</sup> 4V 81 kW 110 PS 8,9 - 88      |
|    | F20A4   | 01.1990 → 10.2000  | B 4 1997 cm <sup>3</sup> 4V 98 kW 133 PS 8,9 - 88      |
|    | F20A6   | 01.1990 → 03.1993  | B 4 1997 cm <sup>3</sup> 4V 66 kW 90 PS 8,9 - 88       |
|    | F20A7   | 01.1992 → 09.1993  | B 4 1997 cm <sup>3</sup> 4V 98 kW 133 PS 9,5 - 88      |
|    | ACCORD IV (CB), ACCORD IV Coupe (CB, CC), PRELUDE IV (BB_), PRELUDE V (BB_), VIGOR  |  |  |
|    | TW-2213A STD  | [Pair] AS STD Ø 57.500 / 78.000 // 2.490 St/A  |  |
|    | CB-2213GP 0.25  | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.500 / 1.625 St/B/G<br>CB-2213GP 0,50 / CB-2213GP STD, with oil-hole |  |
|    | MS-2213GP 0.25  | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.125 St/B/G<br>MS-2213GP 0,50 / MS-2213GP STD                |  |
|    | 50 005 080  | mechanical; metal  |  |
| 29 |   | 85   |  |
|    | F20B  | 09.1997 → 05.2000  | B 4 1997 cm <sup>3</sup> 4V 110 kW 150 PS 9,5 - 88     |
|    | ACCORD VI (CK, CG, CH, CF)  |  |  |
|    | TW-2213A STD  | [Pair] AS STD Ø 57.500 / 78.000 // 2.490 St/A  |  |
|    | CB-2200GP 0.25  | [Set] PL 0,25 Ø 44.750 / 48.000 / 19.500 / 1.629 St/B/G<br>CB-2200GP STD                                 |  |
|    | MS-2213GP 0.25  | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.125 St/B/G<br>MS-2213GP 0,50 / MS-2213GP STD                |  |
| 30 |   | 85   |  |
|    | F20B2   | 01.1994 → 05.2000  | B 4 1997 cm <sup>3</sup> 4V 110 kW 150 PS 10:1 - 88    |
|    | F20B6   | 10.1998 → 01.2001  | B 4 1997 cm <sup>3</sup> 4V 108 kW 147 PS 10 - 88      |
|    | ACCORD V (CC, CD), ACCORD VI (CK, CG, CH, CF)   |  |  |
|    | TW-2213A STD  | [Pair] AS STD Ø 57.500 / 78.000 // 2.490 St/A  |  |
|    | CB-2200GP 0.25  | [Set] PL 0,25 Ø 44.750 / 48.000 / 19.500 / 1.629 St/B/G<br>CB-2200GP STD                                 |  |
|    | MS-2213GP 0.25  | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.125 St/B/G<br>MS-2213GP 0,50 / MS-2213GP STD                |  |
|    | V3816   | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III   | 81-72001 EX; 11.06/ x 5.5 x 54 G1                      |

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|           |  |  |   |   |                      |    |            |                          |          |      |  |
|-----------|--|--|---|---|----------------------|----|------------|--------------------------|----------|------|--|
| <b>31</b> |  | <b>85</b>  |   |   |                      |    |            |                          |          |      |  |
|           | F20B3  | 04.1993 → 10.1999  | B | 4 | 1997 cm <sup>3</sup> | 4V | 98-100 kW  | 133-136 PS               | ⊗9,1     | - 88 |  |
|           | ACCORD V (CC, CD), ACCORD V Aerodeck (CE), ACCORD V Coupe (CD), CIVIC VI Saloon (EJ, EK)   |  |   |   |                      |    |            |                          |          |      |  |
|           | TW-2213A STD   | [Pair] AS STD Ø 57.500 / 78.000 // 2.490 St/A  |   |   |                      |    |            |                          |          |      |  |
|           | CB-2200GP 0.25   | [Set] PL 0,25 Ø 44.750 / 48.000 / 19.500 / 1.629 St/B/G<br>CB-2200GP STD                                 |   |   |                      |    |            |                          |          |      |  |
|           | MS-2213GP 0.25   | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.125 St/B/G<br>MS-2213GP 0,50 / MS-2213GP STD                |   |   |                      |    |            |                          |          |      |  |
|           | V3816  | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III   |   |   |                      |    | 81-72001   | EX; 11.06/ x 5.5 x 54 G1 |          |      |  |
|           | 50 005 080   | mechanical; metal  |   |   |                      |    |            |                          |          |      |  |
| <b>32</b> |  | <b>85</b>  |   |   |                      |    |            |                          |          |      |  |
|           | F20Z3  | 03.1993 → 12.1993  | B | 4 | 1997 cm <sup>3</sup> | 4V | 98 kW      | 133 PS                   | ⊗9/9,5:1 | - 88 |  |
|           | ACCORD IV Aerodeck (CB)  |  |   |   |                      |    |            |                          |          |      |  |
|           | 50 005 080   | mechanical; metal  |   |   |                      |    |            |                          |          |      |  |
| <b>33</b> |  | <b>85</b>  |   |   |                      |    |            |                          |          |      |  |
|           | F22A1  | 09.1989 → 12.1996  | B | 4 | 2156 cm <sup>3</sup> | 4V | 93-101 kW  | 126-137 PS               | ⊗8,8     | - 95 |  |
|           | ACCORD IV (CB), ACCORD IV Aerodeck (CB), ACCORD IV Coupe (CB, CC), PRELUDE IV (BB_)  |  |   |   |                      |    |            |                          |          |      |  |
|           | TW-2213A STD   | [Pair] AS STD Ø 57.500 / 78.000 // 2.490 St/A  |   |   |                      |    |            |                          |          |      |  |
|           | CB-2213GP 0.25   | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.500 / 1.625 St/B/G<br>CB-2213GP 0,50 / CB-2213GP STD, with oil-hole |   |   |                      |    |            |                          |          |      |  |
|           | MS-2213GP 0.25   | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.125 St/B/G<br>MS-2213GP 0,50 / MS-2213GP STD                |   |   |                      |    |            |                          |          |      |  |
|           | S4280  | EX; 29 x 5.5 x 123.6 x A/S - Ni - 45° - 1 - III  |   |   |                      |    | 81-72001   | EX; 11.06/ x 5.5 x 54 G1 |          |      |  |
|           | V4279  | IN; 34 x 5.5 x 112.1 x S - Ni - 45° - VS - 1 - III   |   |   |                      |    |            |                          |          |      |  |
| <b>34</b> |  | <b>85</b>  |   |   |                      |    |            |                          |          |      |  |
|           | F22A3  | 01.1990 → 03.1993  | B | 4 | 2156 cm <sup>3</sup> | 4V | 108-110 kW | 147-150 PS               | ⊗9,8:1   | - 95 |  |
|           | F22A7  | 01.1991 → 10.1996  | B | 4 | 2156 cm <sup>3</sup> | 4V | 110 kW     | 150 PS                   | ⊗9,8     | - 95 |  |
|           | F22A8  | 01.1991 → 10.1996  | B | 4 | 2156 cm <sup>3</sup> | 4V | 108 kW     | 147 PS                   | ⊗9,8     | - 95 |  |
|           | ACCORD IV (CB), ACCORD IV Aerodeck (CB), ASCOT Estate  |  |   |   |                      |    |            |                          |          |      |  |
|           | TW-2213A STD   | [Pair] AS STD Ø 57.500 / 78.000 // 2.490 St/A  |   |   |                      |    |            |                          |          |      |  |
|           | CB-2213GP 0.25   | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.500 / 1.625 St/B/G<br>CB-2213GP 0,50 / CB-2213GP STD, with oil-hole |   |   |                      |    |            |                          |          |      |  |
|           | MS-2213GP 0.25   | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.125 St/B/G<br>MS-2213GP 0,50 / MS-2213GP STD                |   |   |                      |    |            |                          |          |      |  |
|           | S4280  | EX; 29 x 5.5 x 123.6 x A/S - Ni - 45° - 1 - III  |   |   |                      |    | 81-72001   | EX; 11.06/ x 5.5 x 54 G1 |          |      |  |
|           | V3816  | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III   |   |   |                      |    |            |                          |          |      |  |
|           | V4279  | IN; 34 x 5.5 x 112.1 x S - Ni - 45° - VS - 1 - III   |   |   |                      |    |            |                          |          |      |  |
|           | 50 005 080   | mechanical; metal  |   |   |                      |    |            |                          |          |      |  |
| <b>35</b> |  | <b>85</b>  |   |   |                      |    |            |                          |          |      |  |
|           | F22A4  | 09.1989 → 12.1991  | B | 4 | 2156 cm <sup>3</sup> | 4V | 97 kW      | 132 PS                   | ⊗8,8     | - 95 |  |
|           | F22A6  | 01.1991 → 12.1993  | B | 4 | 2156 cm <sup>3</sup> | 4V | 103-104 kW | 140-141 PS               | ⊗8,8     | - 95 |  |
|           | F22A9  | 10.1991 → 10.1993  | B | 4 | 2156 cm <sup>3</sup> | 4V | 103-104 kW | 140-141 PS               | ⊗8,8     | - 95 |  |
|           | F22B1  | 09.1993 → 12.1997  | B | 4 | 2156 cm <sup>3</sup> | 4V | 97-108 kW  | 132-147 PS               | ⊗8,8     | - 95 |  |
|           | F22B2  | 09.1993 → 12.1997  | B | 4 | 2156 cm <sup>3</sup> | 4V | 97 kW      | 132 PS                   | ⊗8,8     | - 95 |  |
|           | F22B3  | 10.1993 → 12.1997  | B | 4 | 2156 cm <sup>3</sup> | 4V | 97 kW      | 132 PS                   | ⊗8,8     | - 95 |  |
|           | F22B6  | 10.1995 → 12.1999  | B | 4 | 2156 cm <sup>3</sup> | 4V | 103-107 kW | 140-146 PS               | ⊗9,8     | - 95 |  |
|           | F22B8  | 02.1995 → 02.1998  | B | 4 | 2156 cm <sup>3</sup> | 4V | 110 kW     | 150 PS                   | ⊗9,8     | - 95 |  |
|           | F22B9  | 02.1995 → 09.1997  | B | 4 | 2156 cm <sup>3</sup> | 4V | 102 kW     | 139 PS                   | ⊗9,8     | - 95 |  |
|           | ACCORD IV (CB), ACCORD IV Aerodeck (CB), ACCORD IV Coupe (CB, CC), ACCORD V (CC, CD), ACCORD V (CE, CF_, CD), ACCORD V Aerodeck (CE), ACCORD V Coupe (CD), ODYSSEY MPV (RA_), SHUTTLE (RA) |  |   |   |                      |    |            |                          |          |      |  |
|           | TW-2213A STD   | [Pair] AS STD Ø 57.500 / 78.000 // 2.490 St/A  |   |   |                      |    |            |                          |          |      |  |
|           | CB-2213GP 0.25   | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.500 / 1.625 St/B/G<br>CB-2213GP 0,50 / CB-2213GP STD, with oil-hole |   |   |                      |    |            |                          |          |      |  |

cont...

MS-2213GP 0.25 [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.125 St/B/G  
MS-2213GP 0,50 / MS-2213GP STD

**36** **85**

F22B5 04.1993 → 02.1998 B 4 2156 cm<sup>3</sup> 4V 108-110 kW 147-150 PS 9,8 - 95  
 ACCORD V (CC, CD), ACCORD V Aerodeck (CE), ACCORD V Coupe (CD)

TW-2213A STD [Pair] AS STD Ø 57.500 / 78.000 // 2.490 St/A  
 CB-2213GP 0.25 [Set] PL 0,25 Ø 47.750 / 51.000 / 19.500 / 1.625 St/B/G  
CB-2213GP 0,50 / CB-2213GP STD, with oil-hole  
MS-2213GP 0.25 [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.125 St/B/G  
MS-2213GP 0,50 / MS-2213GP STD

S4280 EX; 29 x 5.5 x 123.6 x A/S - Ni - 45° - 1 - III  
 V4279 IN; 34 x 5.5 x 112.1 x S - Ni - 45° - VS - 1 - III

50 005 080 mechanical; metal

**37** **85**

F22Z2 02.1996 → 10.1998 B 4 2156 cm<sup>3</sup> 4V 103-110 kW 140-150 PS 8,8:1 - 95  
 ACCORD V (CE, CF, CD)

S4280 EX; 29 x 5.5 x 123.6 x A/S - Ni - 45° - 1 - III  
 V4279 IN; 34 x 5.5 x 112.1 x S - Ni - 45° - VS - 1 - III

50 005 080 mechanical; metal

**38** **86**

F23A 10.1997 → 12.1999 B 4 2254 cm<sup>3</sup> 4V 110-112 kW 150-152 PS 9,3 - 97  
 F23A7 10.1997 → 12.1999 B 4 2254 cm<sup>3</sup> 4V 110-118 kW 150-160 PS 9,3 - 97  
 ODYSSEY MPV (RA\_)

50 005 080 mechanical; metal

**39** **87**

H22A1 02.1994 → 02.1997 B 4 2156 cm<sup>3</sup> 4V 142 kW 193 PS 10,6 - 90.7  
 H22A8 10.1996 → 10.2000 B 4 2156 cm<sup>3</sup> 4V 147 kW 200 PS 10:1 - 90.7  
 PRELUDE IV (BB\_), PRELUDE V (BB\_)

TW-2213A STD [Pair] AS STD Ø 57.500 / 78.000 // 2.490 St/A  
 CB-2217GP 0.25 [Set] PL 0,25 Ø 47.750 / 51.000 / 19.500 / 1.623 St/B/G  
CB-2217GP STD  
MS-2213GP 0.25 [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.125 St/B/G  
MS-2213GP 0,50 / MS-2213GP STD

H22A2 02.1993 → 10.2000 B 4 2157 cm<sup>3</sup> 4V 136 kW 185 PS 10 - 90.7  
 H22A5 10.1996 → 10.2000 B 4 2156 cm<sup>3</sup> 4V 136-150 kW 185-204 PS 10 - 90.7  
 PRELUDE IV (BB\_), PRELUDE V (BB\_)

TW-2213A STD [Pair] AS STD Ø 57.500 / 78.000 // 2.490 St/A  
 CB-2217GP 0.25 [Set] PL 0,25 Ø 47.750 / 51.000 / 19.500 / 1.623 St/B/G  
CB-2217GP STD  
MS-2213GP 0.25 [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.125 St/B/G  
MS-2213GP 0,50 / MS-2213GP STD

50 005 091 mechanical; metal

**41** **90**

C32A2 01.1991 → 02.1996 B 6 3206 cm<sup>3</sup> 4V 151 kW 205 PS 9,6 - 84  
 C35A2 02.1996 → 10.1997 B 6 3474 cm<sup>3</sup> 4V 151-153 kW 205-208 PS 9,6 - 91  
 LEGEND II (KA), LEGEND II Coupe (KA), LEGEND III (KA)

V3816 IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III

81-72001 EX; 11.06/ x 5.5 x 54 G1

|           |                     |                   |   |   |                      |    |          |            |       |      |  |
|-----------|---------------------|-------------------|---|---|----------------------|----|----------|------------|-------|------|--|
| <b>42</b> |                     | <b>92.6</b>       |   |   |                      |    |          |            |       |      |  |
|           | 4ZE1                | 09.1993 → 12.1996 | B | 4 | 2559 cm <sup>3</sup> | 2V | 85-89 kW | 116-121 PS | ⊗ 8,3 | - 95 |  |
|           | <b>PASSPORT SUV</b> |                   |   |   |                      |    |          |            |       |      |  |

|  |                      |  |
|--|----------------------|--|
|  | <b>TW-1616A STD</b>  | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A          |
|  | <b>CB-1627A STD</b>  | [Set] PL STD Ø 48.940 / 51.985 / 22.130 / 1.510 St/A   |
|  | <b>MS-1627GP STD</b> | [Set] HL STD Ø 55.932 / 59.980 / 21.860 / 2.008 St/B/G |

|           |                          |                   |     |   |                      |    |          |           |        |      |  |
|-----------|--------------------------|-------------------|-----|---|----------------------|----|----------|-----------|--------|------|--|
| <b>43</b> |                          | <b>93</b>         |     |   |                      |    |          |           |        |      |  |
|           | 4JA1                     | 01.1996 → 12.1997 | D A | 4 | 2499 cm <sup>3</sup> | 2V | 50-94 kW | 68-128 PS | ⊗ 18,5 | - 92 |  |
|           | <b>TOURMASTER Pickup</b> |                   |     |   |                      |    |          |           |        |      |  |

|  |   |  |
|--|---|--|
|  | <b>TW-1622A 0.25</b>  | [Pair] AS 0,25 Ø 73.050 / 86.950 // 2.605 St/A   |
|  | <b>TW-1622A STD</b>   |  |
|  | <b>CB-1622A 0.25</b>  | [Set] PL 0,25 Ø 52.680 / 56.000 / 25.830 / 1.638 St/A  |
|  | <b>CB-1622A 0,50 / CB-1622A 0,75 / CB-1622A STD / CB-1622A 1,00</b> |  |
|  | <b>MS-1622A 0.25</b>  | [Set] HL 0,25 Ø 59.682 / 64.000 / 23.030 / 2.129 St/A  |
|  | <b>MS-1622A 0,50 / MS-1622A STD</b>                                 |  |
|  | <b>PB-1622J STD</b>   | [Set] PL-B STD Ø 31.000 / 34.000 / 33.000 / 1.530 St/B   |
|  | <b>SH-1622A STD</b>   | [Set] NW-L STD Ø 49.975 / 54.000 / 22.000 / 2.003 St/A; NW-L STD Ø 49.975 / 54.000 / 25.000 / 2.003 St/A |



# HYUNDAI

|                 |  |       | Cyl. |  | mm          | cm <sup>3</sup> |   | Comp. | kW      | PS      | Pos |
|-----------------|--|-------|------|--|-------------|-----------------|---|-------|---------|---------|-----|
|                 |  |       |      |  |             |                 |   | Ratio |         |         |     |
| 4D56-T          |  | D (A) | 4    |  | 91,1 x 95   | 2477            | 2 | 21    | 62-74   | 84-101  | 17  |
| 6G72            |  | B     | 6    |  | 91,1 x 76   | 2972            | 2 | 8,9   | 104     | 141     | 18  |
| 6G72 (151 kW)   |  | B     | 6    |  | 91,1 x 76   | 2972            | 4 | 8,9:1 | 151     | 205     | 20  |
| 6G72 (DOHC 24V) |  | B     | 6    |  | 91,1 x 76   | 2972            | 4 | 8,9   | 145-165 | 197-224 | 19  |
| G15B            |  | B     | 4    |  | 75,5 x 82   | 1468            | 2 | 9,4   | 53-63   | 72-86   | 5   |
| G32B            |  | B     | 4    |  | 76,9 x 86   | 1597            | 2 | 8,5   | 55-74   | 75-101  | 11  |
| G4CH            |  | B     | 4    |  | 71,5 x 83,5 | 1341            | 3 |       | 44      | 60      | 3   |
| G4DG            |  | B     | 4    |  | 71 x 82     | 1299            | 2 | 9,5:1 | 43-51   | 58-69   | 2   |
| G4DH            |  | B     | 4    |  | 71,5 x 83,5 | 1341            | 3 |       | 55      | 75      | 3   |
| G4DJ            |  | B     | 4    |  | 75,5 x 82   | 1468            | 2 | 9,4   | 51-63   | 69-86   | 6   |
| G4DM            |  | B     | 4    |  | 80,6 x 88   | 1795            | 2 |       | 63      | 86      | 13  |
| G4EH            |  | B     | 4    |  | 71,5 x 83,5 | 1341            | 3 | 9,5:1 | 40-62   | 54-84   | 4   |
| G4EK            |  | B     | 4    |  | 75,5 x 83,5 | 1495            | 3 | 10    | 63-75   | 85-102  | 7   |
| G4EK-TC         |  | B (A) | 4    |  | 75,5 x 83,5 | 1495            | 3 | 7,5   | 85      | 116     | 8   |
| G4ER            |  | B     | 4    |  | 75,5 x 83,5 | 1495            | 4 | 9,5   | 73      | 99      | 9   |
| G4FK            |  | B     | 4    |  | 75,5 x 83,5 | 1495            | 4 | 9,5   | 73-77   | 99-105  | 10  |
| G4GF            |  | B     | 4    |  | 82 x 93,5   | 1975            | 4 | 10,3  | 102-115 | 139-154 | 15  |
| G4GM            |  | B     | 4    |  | 82 x 85     | 1795            | 4 | 10    | 94-101  | 128-138 | 16  |
| G4GR            |  | B     | 4    |  | 77,4 x 85   | 1599            | 4 | 9,7   | 66-87   | 90-118  | 12  |
| G4HC            |  | B     | 4    |  | 66 x 73     | 999             | 3 | 9,7   | 40-46   | 54-63   | 1   |
| G62B            |  | B     | 4    |  | 80,6 x 88   | 1796            | 2 | 8,5   | 70-72   | 95-98   | 14  |
| G6AT            |  | B     | 6    |  | 91,1 x 76   | 2972            | 2 | 8,9   | 103-107 | 140-146 | 20  |
| G6CT-G          |  | B     | 6    |  | 91,1 x 76   | 2972            | 4 |       | 127-138 | 173-188 | 19  |

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|                                  |  |  | Pos |                   |                   |      | Pos  |
|----------------------------------|--|--|-----|-------------------|-------------------|------|------|
| <b>ACCENT I (X-3)</b>            |  |  |     | 1.3               | 09.1989 → 08.1994 | G4DG | B 2  |
| 1.3                              |  |  |     | 10.1994 → 01.2000 | G4CH              | B 3  |      |
| 1.3                              |  |  |     | 10.1994 → 01.2000 | G4DH              | B 3  |      |
| 1.3                              |  |  |     | 10.1994 → 01.2000 | G4EH              | B 4  |      |
| 1.3                              |  |  |     | 10.1994 → 01.2000 | G4EH              | B 4  |      |
| 1.3 i 12V                        |  |  |     | 10.1994 → 01.2000 | G4EH              | B 4  |      |
| 1.5                              |  |  |     | 10.1994 → 12.1997 | G4EK              | B 7  |      |
| 1.5 i 12V                        |  |  |     | 10.1994 → 01.2000 | G4EK              | B 7  |      |
| 1.5 i 16V                        |  |  |     | 12.1995 → 01.2000 | G4ER              | B 9  |      |
| 1.5 i 16V                        |  |  |     | 12.1995 → 01.2000 | G4FK              | B 10 |      |
| <b>ACCENT Saloon (X-3)</b>       |  |  |     | 1.3               | 09.1989 → 08.1994 | G4DG | B 2  |
| 1.3                              |  |  |     | 10.1994 → 01.2000 | G4CH              | B 3  |      |
| 1.3                              |  |  |     | 10.1994 → 01.2000 | G4DH              | B 3  |      |
| 1.3                              |  |  |     | 10.1994 → 01.2000 | G4EH              | B 4  |      |
| 1.3                              |  |  |     | 10.1994 → 01.2000 | G4EH              | B 4  |      |
| 1.3 i 12V                        |  |  |     | 10.1994 → 01.2000 | G4EH              | B 4  |      |
| 1.5                              |  |  |     | 10.1994 → 07.1999 | G4EK              | B 7  |      |
| 1.5                              |  |  |     | 10.1994 → 12.1999 | G4EK              | B 7  |      |
| 1.5 i 12V                        |  |  |     | 10.1994 → 01.2000 | G4EK              | B 7  |      |
| 1.5 i 16V                        |  |  |     | 10.1995 → 01.2000 | G4ER              | B 9  |      |
| 1.5 i 16V                        |  |  |     | 10.1995 → 01.2000 | G4FK              | B 10 |      |
| <b>ATOS (MX)</b>                 |  |  |     | 1.6               | 10.1983 → 12.1991 | G32B | B 11 |
| 1.0 i                            |  |  |     | 02.1998 → 12.2000 | G4HC              | B 1  |      |
| <b>GALLOPER I</b>                |  |  |     | 1.8               | 09.1996 → 12.1997 | G4GM | B 16 |
| 2.5 TD                           |  |  |     | 08.1991 → 07.1998 | 4D56-T            | D 17 |      |
| 2.5 TD intercooler               |  |  |     | 08.1991 → 07.1998 | 4D56-T            | D 17 |      |
| 3.0 V6                           |  |  |     | 08.1991 → 07.1998 | 6G72              | B 18 |      |
| <b>GRANDEUR (LX)</b>             |  |  |     | 1.6               | 10.1983 → 12.1991 | G32B | B 11 |
| 3.0                              |  |  |     | 08.1992 → 05.1999 | G6CT-G            | B 19 |      |
| 3.0                              |  |  |     | 08.1994 → 05.1999 | 6G72 (DOHC 24V)   | B 19 |      |
| 3.0i 24V                         |  |  |     | 02.1994 → 03.2000 | 6G72 (151 kW)     | B 20 |      |
| <b>LANTRA I (J-1)</b>            |  |  |     | 1.8               | 09.1996 → 12.1997 | G4GM | B 16 |
| 1.5 i.e.                         |  |  |     | 10.1990 → 01.1995 | G15B              | B 5  |      |
| 1.5 i.e.                         |  |  |     | 10.1990 → 11.1995 | G4DJ              | B 6  |      |
| <b>LANTRA II (J-2)</b>           |  |  |     | 1.5               | 10.1990 → 01.1995 | G15B | B 5  |
| 1.5 12V                          |  |  |     | 12.1996 → 09.2000 | G4EK              | B 7  |      |
| 1.6 16V                          |  |  |     | 06.1995 → 09.2000 | G4GR              | B 12 |      |
| 1.6 16V                          |  |  |     | 11.1995 → 09.2000 | G4GR              | B 12 |      |
| 1.6 i                            |  |  |     | 11.1995 → 09.2000 | G4GR              | B 12 |      |
| 1.8 16V                          |  |  |     | 09.1995 → 09.2000 | G4GM              | B 16 |      |
| 1.8 16V                          |  |  |     | 11.1995 → 09.2000 | G4GM              | B 16 |      |
| 2.0 16V                          |  |  |     | 08.1996 → 09.2000 | G4GF              | B 15 |      |
| <b>LANTRA II Estate (J-2)</b>    |  |  |     | 1.5               | 10.1990 → 01.1995 | G15B | B 5  |
| 1.5 12V                          |  |  |     | 04.1997 → 10.2000 | G4EK              | B 7  |      |
| 1.6 16V                          |  |  |     | 02.1996 → 10.2000 | G4GR              | B 12 |      |
| 1.6 16V                          |  |  |     | 06.1998 → 05.2000 | G4GR              | B 12 |      |
| 1.6 i                            |  |  |     | 02.1996 → 10.2000 | G4GR              | B 12 |      |
| 1.8 16V                          |  |  |     | 02.1996 → 10.2000 | G4GM              | B 16 |      |
| 2.0 16V                          |  |  |     | 12.1996 → 10.2000 | G4GF              | B 15 |      |
| 2.0 16V                          |  |  |     | 09.1998 → 10.2000 | G4GF              | B 15 |      |
| <b>MARCIA</b>                    |  |  |     | 1.5               | 10.1990 → 01.1995 | G15B | B 5  |
| 1.8                              |  |  |     | 05.1993 → 05.1996 | G62B              | B 14 |      |
| 3.0                              |  |  |     | 05.1993 → 05.1998 | G6AT              | B 20 |      |
| <b>PONY</b>                      |  |  |     | 1.5               | 10.1990 → 01.1995 | G15B | B 5  |
| 1.3i 12V                         |  |  |     | 07.1994 → 07.1999 | G4EH              | B 4  |      |
| <b>PONY (X-2)</b>                |  |  |     | 1.3               | 10.1989 → 01.1995 | G4DG | B 2  |
| 1.3                              |  |  |     | 01.1990 → 01.1995 | G4DG              | B 2  |      |
| 1.5                              |  |  |     | 10.1989 → 01.1995 | G4DJ              | B 6  |      |
| 1.5                              |  |  |     | 10.1990 → 01.1995 | G15B              | B 5  |      |
| 1.5 i                            |  |  |     | 10.1990 → 01.1995 | G15B              | B 5  |      |
| 1.5 i                            |  |  |     | 10.1990 → 01.1995 | G15B              | B 5  |      |
| 1.5 i                            |  |  |     | 10.1990 → 01.1995 | G4DJ              | B 6  |      |
| 1.5 i                            |  |  |     | 10.1990 → 01.1995 | G4DJ              | B 6  |      |
| <b>PONY / EXCEL Saloon (X-2)</b> |  |  |     | 1.5               | 10.1990 → 01.1995 | G15B | B 5  |
| 1.3                              |  |  |     | 09.1989 → 08.1994 | G4DG              | B 2  |      |
| 1.3                              |  |  |     | 01.1990 → 01.1995 | G4DG              | B 2  |      |
| 1.3                              |  |  |     | 12.1992 → 09.1994 | G4DG              | B 2  |      |
| 1.5                              |  |  |     | 01.1990 → 01.1995 | G4DJ              | B 6  |      |
| 1.5                              |  |  |     | 10.1990 → 01.1995 | G15B              | B 5  |      |
| 1.5 i                            |  |  |     | 10.1990 → 01.1995 | G15B              | B 5  |      |
| 1.5 i                            |  |  |     | 10.1990 → 01.1995 | G15B              | B 5  |      |
| 1.5 i                            |  |  |     | 10.1990 → 01.1995 | G4DJ              | B 6  |      |
| 1.5 i                            |  |  |     | 10.1990 → 01.1995 | G4DJ              | B 6  |      |
| 1.5 i                            |  |  |     | 10.1990 → 01.1995 | G4DJ              | B 6  |      |
| <b>S COUPE (SLC)</b>             |  |  |     | 1.5               | 10.1990 → 12.1992 | G4DJ | B 6  |
| 1.5                              |  |  |     | 09.1992 → 12.1995 | G4EK              | B 7  |      |
| 1.5 GS                           |  |  |     | 03.1990 → 12.1992 | G4DJ              | B 6  |      |
| 1.5 i                            |  |  |     | 10.1990 → 01.1995 | G15B              | B 5  |      |
| 1.5 i                            |  |  |     | 10.1990 → 05.1996 | G4DJ              | B 6  |      |
| 1.5 i                            |  |  |     | 04.1992 → 05.1996 | G4EK              | B 7  |      |
| 1.5 i Turbo                      |  |  |     | 04.1991 → 05.1996 | G4EK-TC           | B 8  |      |
| <b>SONATA II (Y-2)</b>           |  |  |     | 3.0 i V6          | 01.1991 → 10.1993 | G6AT | B 20 |
| <b>SONATA III (Y-3)</b>          |  |  |     | 1.8 GLS           | 07.1996 → 05.1998 | G4DM | B 13 |
| 3.0 i V6                         |  |  |     | 05.1993 → 06.1998 | G6AT              | B 20 |      |
| <b>STELLAR (F31_, SF2_)</b>      |  |  |     | 1.6               | 10.1983 → 12.1991 | G32B | B 11 |
| <b>TIBURON Coupe</b>             |  |  |     | 1.8               | 09.1996 → 12.1997 | G4GM | B 16 |

H

|          |  |   |   |   |   |                      |    |          |                 |                             |        |  |
|----------|--|---|---|---|---|----------------------|----|----------|-----------------|-----------------------------|--------|--|
| <b>1</b> |  | <b>66</b>   |   |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>G4HC</b>   | 02.1998 → 12.2000   | B | 4 | 999 cm <sup>3</sup>  | 3V | 40-46 kW | 54-63 PS        | 9,7                         | - 73   |  |
|          |  | <b>ATOS (MX)</b>  |   |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>CB-3882A 0.25</b>  | [Set] PL 0,25 Ø 37.750 / 41.000 / 14.050 / 1.625 St/A<br><b>CB-3882A STD</b>  |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>MS-3882A 0.25</b>  | [Set] HL 0,25 Ø 41.750 / 46.000 / 16.100 / 2.125 St/A<br><b>MS-3882A STD</b>  |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>81-76001</b>   | IN/EX; 10.2/ x 5.5 x 48 G2  |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>81-76000</b>   | IN/EX; 10/ x 5.5 x 48 G2  |   |   |                      |    |          |                 |                             |        |  |
| <b>2</b> |  | <b>71</b>   |   |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>G4DG</b>   | 09.1989 → 01.1995   | B | 4 | 1299 cm <sup>3</sup> | 2V | 43-51 kW | 58-69 PS        | 9,5:1                       | - 82   |  |
|          |  | <b>PONY (X-2), PONY / EXCEL Saloon (X-2)</b>                                |   |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>50 005 095</b>   | mechanical; metal   |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>7.02604.01.0</b>   | lambda sensor; universal probe; not heated  |   |   |                      |    |          |                 |                             |        |  |
| <b>3</b> |  | <b>71.5</b>   |   |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>G4CH</b>   | 10.1994 → 01.2000   | B | 4 | 1341 cm <sup>3</sup> | 3V | 44 kW    | 60 PS           |                             | - 83.5 |  |
|          |  | <b>G4DH</b>   | 10.1994 → 01.2000   | B | 4 | 1341 cm <sup>3</sup> | 3V | 55 kW    | 75 PS           |                             | - 83.5 |  |
|          |  | <b>ACCENT I (X-3), ACCENT Saloon (X-3)</b>                                  |   |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>7.18222.01.0</b>   | intake manifold pressure sensor; pneumatic  |   |   |                      |    |          |                 |                             |        |  |
| <b>4</b> |  | <b>71.5</b>   |   |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>G4EH</b>   | 07.1994 → 01.2000   | B | 4 | 1341 cm <sup>3</sup> | 3V | 40-62 kW | 54-84 PS        | 9,5:1                       | - 83.5 |  |
|          |  | <b>ACCENT I (X-3), ACCENT Saloon (X-3), PONY</b>                            |   |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>50 005 095</b>   | mechanical; metal   |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>7.07759.04.0</b>   | air mass sensor; electrical   |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>7.18222.01.0</b>   | intake manifold pressure sensor; pneumatic  |   |   |                      |    |          |                 |                             |        |  |
| <b>5</b> |  | <b>75.5</b>   |   |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>G15B</b>   | 10.1990 → 01.1995   | B | 4 | 1468 cm <sup>3</sup> | 2V | 53-63 kW | 72-86 PS        | 9,4                         | - 82   |  |
|          |  | <b>LANTRA I (J-1), PONY (X-2), PONY / EXCEL Saloon (X-2), S COUPE (SLC)</b> |   |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>CB-1169A 0.25</b>  | [Set] PL 0,25 Ø 41.750 / 45.000 / 17.630 / 1.618 St/A<br><b>CB-1169A 0,50 / CB-1169A 0,75 / CB-1169A STD</b>                      |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>CB-1825A 0.25</b>  | [Set] PL 0,25 Ø 41.750 / 45.000 / 15.630 / 1.618 St/A<br><b>CB-1825A 0,50 / CB-1825A STD</b>                                      |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>MS-1818A 0.25</b>  | [Set] HL 0,25 Ø 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 Ø 47.750 / 52.000 / 24.100 / 2.115 St/A<br><b>MS-1818A STD</b> |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>S3143</b>  | EX; 30 x 6.5 x 101 x A - - 45° - 1 -  |   |   |                      |    |          | <b>81-75001</b> | EX; 12.13/ x 6.62 x 49.5 G1 |        |  |
|          |  | <b>V3142</b>  | IN; 35 x 6.5 x 101.9 x S - - 45° - 1 - III  |   |   |                      |    |          | <b>81-75000</b> | IN; 12.13/ x 6.62 x 44 G1   |        |  |
|          |  | <b>50 005 095</b>   | mechanical; metal   |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>7.18222.01.0</b>   | intake manifold pressure sensor; pneumatic  |   |   |                      |    |          |                 |                             |        |  |
|          |  | <b>7.02604.01.0</b>   | lambda sensor; universal probe; not heated  |   |   |                      |    |          |                 |                             |        |  |



|           |  |   |   |   |                      |                      |                     |           |        |             |                             |
|-----------|--|---|---|---|----------------------|----------------------|---------------------|-----------|--------|-------------|-----------------------------|
| <b>6</b>  |  | <b>75.5</b>   |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>G4DJ</b>  | 10.1989 → 05.1996   | B | 4 | 1468 cm <sup>3</sup> | 2V                   | 51-63 kW            | 69-86 PS  | ε9,4   | - 82        |                             |
|           | <b>LANTRA I (J-1), PONY (X-2), PONY / EXCEL Saloon (X-2), S COUPE (SLC)</b>                        |   |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>S3143</b>   | EX; 30 x 6.5 x 101 x A - - 45° - 1 -  |   |   |                      |                      | <b>81-75001</b>     |           |        |             | EX; 12.13/ x 6.62 x 49.5 G1 |
|           | <b>V3142</b>   | IN; 35 x 6.5 x 101.9 x S - - 45° - 1 - III  |   |   |                      |                      | <b>81-75000</b>     |           |        |             | IN; 12.13/ x 6.62 x 44 G1   |
|           | <b>50 005 095</b>  | mechanical; metal   |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>7.18222.01.0</b>  | intake manifold pressure sensor; pneumatic  |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>7.02604.01.0</b>  | lambda sensor; universal probe; not heated  |   |   |                      |                      |                     |           |        |             |                             |
| <b>7</b>  |  | <b>75.5</b>   |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>G4EK</b>  | 04.1992 → 10.2000   | B | 4 | 1495 cm <sup>3</sup> | 3V                   | 63-75 kW            | 85-102 PS | ε10    | - 83.5      |                             |
|           | <b>ACCENT I (X-3), ACCENT Saloon (X-3), LANTRA II (J-2), LANTRA II Estate (J-2), S COUPE (SLC)</b> |   |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>80 00500 1 0 050</b>  | Ø76; 0,50; set: 1; [R G6 CR 1.5] [M G6 1.5] [SLF ST CR 3]   |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>CB-3880A 0.25</b>   | [Set] PL 0,25 Ø 44.740 / 48.000 / 19.130 / 1.620 St/A<br><b>CB-3880A 0,50 / CB-3880A 0,75 / CB-3880A STD</b>  |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>MS-3880A 0.25</b>   | [Set] HL 0,25 Ø 49.742 / 54.000 / 18.130 / 2.119 St/A; PASS-L 0,25 Ø 49.742 / 54.000 / 22.920 / 2.119 St/A<br><b>MS-3880A 0,50 / MS-3880A 0,75 / MS-3880A STD</b> |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>50 005 095</b>  | mechanical; metal   |   |   |                      |                      | <b>7.06595.19.0</b> |           |        |             |                             |
|           | <b>7.07759.04.0</b>  | air mass sensor; electrical   |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>7.18222.01.0</b>  | intake manifold pressure sensor; pneumatic  |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>50 007 623</b>  | hydraulic; Outer Ø: 12; length: 20.5  |   |   |                      |                      |                     |           |        |             |                             |
| <b>8</b>  |  | <b>75.5</b>   |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>G4EK-TC</b>   | 04.1991 → 05.1996   | B | A | 4                    | 1495 cm <sup>3</sup> | 3V                  | 85 kW     | 116 PS | ε7,5 - 83.5 |                             |
|           | <b>S COUPE (SLC)</b>   |   |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>CB-3880A 0.25</b>   | [Set] PL 0,25 Ø 44.740 / 48.000 / 19.130 / 1.620 St/A<br><b>CB-3880A 0,50 / CB-3880A 0,75 / CB-3880A STD</b>  |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>MS-3880A 0.25</b>   | [Set] HL 0,25 Ø 49.742 / 54.000 / 18.130 / 2.119 St/A; PASS-L 0,25 Ø 49.742 / 54.000 / 22.920 / 2.119 St/A<br><b>MS-3880A 0,50 / MS-3880A 0,75 / MS-3880A STD</b> |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>50 005 095</b>  | mechanical; metal   |   |   |                      |                      |                     |           |        |             |                             |
| <b>9</b>  |  | <b>75.5</b>   |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>G4ER</b>  | 10.1995 → 01.2000   | B | 4 | 1495 cm <sup>3</sup> | 4V                   | 73 kW               | 99 PS     | ε9,5   | - 83.5      |                             |
|           | <b>ACCENT I (X-3), ACCENT Saloon (X-3)</b>   |   |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>7.07759.04.0</b>  | air mass sensor; electrical   |   |   |                      |                      |                     |           |        |             |                             |
| <b>10</b> |  | <b>75.5</b>   |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>G4FK</b>  | 10.1995 → 01.2000   | B | 4 | 1495 cm <sup>3</sup> | 4V                   | 73-77 kW            | 99-105 PS | ε9,5   | - 83.5      |                             |
|           | <b>ACCENT I (X-3), ACCENT Saloon (X-3)</b>   |   |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>CB-3880A 0.25</b>   | [Set] PL 0,25 Ø 44.740 / 48.000 / 19.130 / 1.620 St/A<br><b>CB-3880A 0,50 / CB-3880A 0,75 / CB-3880A STD</b>  |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>MS-3880A 0.25</b>   | [Set] HL 0,25 Ø 49.742 / 54.000 / 18.130 / 2.119 St/A; PASS-L 0,25 Ø 49.742 / 54.000 / 22.920 / 2.119 St/A<br><b>MS-3880A 0,50 / MS-3880A 0,75 / MS-3880A STD</b> |   |   |                      |                      |                     |           |        |             |                             |
|           | <b>50 007 626</b>  | hydraulic; Outer Ø: 30; length: 26  |   |   |                      |                      |                     |           |        |             |                             |

|           |  |  |   |   |                      |    |            |            |      |        |
|-----------|--|--|---|---|----------------------|----|------------|------------|------|--------|
| <b>11</b> |  | <b>76.9</b>  |   |   |                      |    |            |            |      |        |
|           | G32B   | 10.1983 → 12.1991  | B | 4 | 1597 cm <sup>3</sup> | 2V | 55-74 kW   | 75-101 PS  | 8,5  | - 86   |
|           | STELLAR (F31_, SF2_)                                   |  |   |   |                      |    |            |            |      |        |
|           | BB-1085A STD   | [Set] BU STD Ø 35.975 / 39.000 / 16.000 / 1.491 St/A; BU STD Ø 38.975 / 42.000 / 19.000 / 1.502 St/A, For balancer shaft.                                  |   |   |                      |    |            |            |      |        |
|           | CB-1085A 0.25  | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00                                      |   |   |                      |    |            |            |      |        |
|           | MS-1821A 0.25  | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD |   |   |                      |    |            |            |      |        |
| <b>12</b> |  | <b>77.4</b>  |   |   |                      |    |            |            |      |        |
|           | G4GR   | 06.1995 → 10.2000  | B | 4 | 1599 cm <sup>3</sup> | 4V | 66-87 kW   | 90-118 PS  | 9,7  | - 85   |
|           | LANTRA II (J-2), LANTRA II Estate (J-2)                |  |   |   |                      |    |            |            |      |        |
|           | 7.06595.20.0   | 06.2000 →  |   |   |                      |    |            |            |      |        |
|           | 50 007 662   | hydraulic; Outer Ø: 33   |   |   |                      |    |            |            |      |        |
| <b>13</b> |  | <b>80.6</b>  |   |   |                      |    |            |            |      |        |
|           | G4DM   | 07.1996 → 05.1998  | B | 4 | 1795 cm <sup>3</sup> | 2V | 63 kW      | 86 PS      |      | - 88   |
|           | SONATA III (Y-3)                                       |  |   |   |                      |    |            |            |      |        |
|           | 50 007 662   | hydraulic; Outer Ø: 33   |   |   |                      |    |            |            |      |        |
| <b>14</b> |  | <b>80.6</b>  |   |   |                      |    |            |            |      |        |
|           | G62B   | 05.1993 → 05.1996  | B | 4 | 1796 cm <sup>3</sup> | 2V | 70-72 kW   | 95-98 PS   | 8,5  | - 88   |
|           | MARCIA   |  |   |   |                      |    |            |            |      |        |
|           | BB-1164A STD   | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.                                  |   |   |                      |    |            |            |      |        |
|           | CB-1085A 0.25  | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00                                      |   |   |                      |    |            |            |      |        |
|           | MS-1821A 0.25  | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD |   |   |                      |    |            |            |      |        |
|           | 50 007 599   | hydraulic; Outer Ø: 13; length: 25.5   |   |   |                      |    |            |            |      |        |
| <b>15</b> |  | <b>82</b>  |   |   |                      |    |            |            |      |        |
|           | G4GF   | 08.1996 → 10.2000  | B | 4 | 1975 cm <sup>3</sup> | 4V | 102-115 kW | 139-154 PS | 10,3 | - 93.5 |
|           | LANTRA II (J-2), LANTRA II Estate (J-2)                |  |   |   |                      |    |            |            |      |        |
|           | TW-3878A STD   | [Pair] AS STD Ø 63.250 / 84.500 // 2.470 St/A  |   |   |                      |    |            |            |      |        |
|           | CB-3878A 0.25  | [Set] PL 0,25 Ø 44.740 / 48.000 / 21.000 / 1.623 St/A<br>CB-3878A 0,50 / CB-3878A STD  |   |   |                      |    |            |            |      |        |
|           | MS-3878A 0.25  | [Set] HL 0,25 Ø 56.742 / 61.000 / 21.000 / 2.119 St/A<br>MS-3878A 0,50 / MS-3878A STD  |   |   |                      |    |            |            |      |        |
|           | 50 007 662   | hydraulic; Outer Ø: 33   |   |   |                      |    |            |            |      |        |
| <b>16</b> |  | <b>82</b>  |   |   |                      |    |            |            |      |        |
|           | G4GM   | 09.1995 → 10.2000  | B | 4 | 1795 cm <sup>3</sup> | 4V | 94-101 kW  | 128-138 PS | 10   | - 85   |
|           | LANTRA II (J-2), LANTRA II Estate (J-2), TIBURON Coupe |  |   |   |                      |    |            |            |      |        |
|           | TW-3878A STD   | [Pair] AS STD Ø 63.250 / 84.500 // 2.470 St/A  |   |   |                      |    |            |            |      |        |
|           | CB-3878A 0.25  | [Set] PL 0,25 Ø 44.740 / 48.000 / 21.000 / 1.623 St/A<br>CB-3878A 0,50 / CB-3878A STD  |   |   |                      |    |            |            |      |        |
|           | MS-3878A 0.25  | [Set] HL 0,25 Ø 56.742 / 61.000 / 21.000 / 2.119 St/A<br>MS-3878A 0,50 / MS-3878A STD  |   |   |                      |    |            |            |      |        |
|           | 7.18222.01.0   | intake manifold pressure sensor; pneumatic   |   |   |                      |    |            |            |      |        |
|           | 7.02604.80.0   | lambda sensor; control sensor; heated  |   |   |                      |    |            |            |      |        |
|           | 50 007 662   | hydraulic; Outer Ø: 33   |   |   |                      |    |            |            |      |        |

| 17 |  | 91.1   |       |                      |    |            |            |       |      |  |  |
|----|--|--|-------|----------------------|----|------------|------------|-------|------|--|--|
|    | 4D56-T   | 08.1991 → 07.1998  | D A 4 | 2477 cm <sup>3</sup> | 2V | 62-74 kW   | 84-101 PS  | 8,9   | - 95 |  |  |
|    | GALLOPER I   |  |       |                      |    |            |            |       |      |  |  |
|    | 40 059 610   | Cylinder diameter: 91.6; KH: 48.7; MT: -1.6; GL: 88.7; piston pin: 29x75; number of piston rings: 3  |       |                      |    |            |            |       |      |  |  |
|    |  | RTK, KKK   |       |                      |    |            |            |       |      |  |  |
|    |  | ET 2.5 CR G6   |       |                      |    |            |            |       |      |  |  |
|    |  | ET 2 CR G6   |       |                      |    |            |            |       |      |  |  |
|    |  | DSF 4 CR   |       |                      |    |            |            |       |      |  |  |
|    |  | → 80 00428 1 0 ...<br>for cylinder1+3  |       |                      |    |            |            |       |      |  |  |
|    | 80 00428 1 0 000   | Ø91.1; STD; set: 1; [ET G6 IFU CR 2.5] [ET G6 IFU CR 2] [DSF CR 4]<br>80 00428 1 0 050 91.60   |       |                      |    |            |            |       |      |  |  |
|    | 89 436 190   | semi; A=94.2 L=165   |       |                      |    |            |            |       |      |  |  |
|    | TW-1845A 0.25  | [Pair] AS 0,25 Ø 72.450 / 89.650 // 2.725 St/A<br>TW-1845A STD   |       |                      |    |            |            |       |      |  |  |
|    | CB-1131GP 0.25   | [Set] PL 0,25 Ø 52.750 / 56.007 / 25.130 / 1.618 St/B/G<br>CB-1131GP 0,50 / CB-1131GP 0,75 / CB-1131GP STD / CB-1131GP 1,00                                |       |                      |    |            |            |       |      |  |  |
|    | CB-1845A 0.25  | [Set] PL 0,25 Ø 56.750 / 60.000 / 25.130 / 1.616 St/A<br>CB-1845A 0,50 / CB-1845A STD  |       |                      |    |            |            |       |      |  |  |
|    | MS-1131A 0.25  | [Set] HL 0,25 Ø 65.750 / 70.000 / 25.130 / 2.115 St/A; PASS-L 0,25 Ø 65.750 / 70.000 / 31.100 / 2.115 St/A<br>MS-1131A 0,50 / MS-1131A 0,75 / MS-1131A STD |       |                      |    |            |            |       |      |  |  |
|    | MS-1845A 0.25  | [Set] HL 0,25 Ø 65.750 / 70.000 / 25.130 / 2.115 St/A<br>MS-1845A 0,50 / MS-1845A 0,75 / MS-1845A STD / MS-1845A 1,00                                      |       |                      |    |            |            |       |      |  |  |
|    | PB-1802J SEMI  | [Set] PL-B SEMI Ø 29.000 / 32.000 / 31.700 / St/B  |       |                      |    |            |            |       |      |  |  |
|    | 50 003 151   | -- G - S - PC - SB - - -; bare, Valve length 136 mm, valves are above cylinder head surface level, Tightening value camshaft cap max 20 Nm                 |       |                      |    |            |            |       |      |  |  |
|    | 50 003 152   | -- G - S - PC - SB - - -; bare, Valve length 130 mm, valves are under the cylinder head surface level, Tightening value camshaft cap max 20 Nm             |       |                      |    |            |            |       |      |  |  |
|    | 821001   | EX; 34 x 8 x 129.7 x RA/S - Ni - 45° - 1 - III   |       |                      |    |            |            |       |      |  |  |
|    | S3840  | EX; 34 x 8 x 136.5 x A/S - Ni - 45° - 1 - III  |       |                      |    |            |            |       |      |  |  |
|    | 821000   | IN; 39.9 x 8 x 130 x A/S - Ni - 45° - 1 - III  |       |                      |    |            |            |       |      |  |  |
|    | V3841  | IN; 40 x 8 x 136.5 x S - Ni - 45° - 1 - III  |       |                      |    |            |            |       |      |  |  |
|    | 50 006 481   | intake   |       |                      |    |            |            |       |      |  |  |
|    | 50 006 482   | exhaust  |       |                      |    |            |            |       |      |  |  |
|    | 50 007 648   |  |       |                      |    |            |            |       |      |  |  |
| 18 |  | 91.1   |       |                      |    |            |            |       |      |  |  |
|    | 6G72   | 08.1991 → 07.1998  | B 6   | 2972 cm <sup>3</sup> | 2V | 104 kW     | 141 PS     | 8,9   | - 76 |  |  |
|    | GALLOPER I   |  |       |                      |    |            |            |       |      |  |  |
|    | TW-1822A STD   | [Pair] AS STD Ø 66.250 / 77.700 // 1.975 St/A  |       |                      |    |            |            |       |      |  |  |
|    | CB-1822A 0.25  | [Set] PL 0,25 Ø 50.000 / 53.000 / 15.500 / 1.618 St/A<br>CB-1822A 0,50 / CB-1822A STD  |       |                      |    |            |            |       |      |  |  |
|    | MS-1822A 0.25  | [Set] HL 0,25 Ø 59.750 / 64.000 / 18.130 / 2.115 St/A<br>MS-1822A 0,50 / MS-1822A STD  |       |                      |    |            |            |       |      |  |  |
|    | 50 007 599   | hydraulic; Outer Ø: 13; length: 25.5   |       |                      |    |            |            |       |      |  |  |
| 19 |  | 91.1   |       |                      |    |            |            |       |      |  |  |
|    | 6G72 (DOHC 24V)  | 08.1994 → 05.1999  | B 6   | 2972 cm <sup>3</sup> | 4V | 145-165 kW | 197-224 PS | 8,9   | - 76 |  |  |
|    | G6CT-G   | 08.1992 → 05.1999  | B 6   | 2972 cm <sup>3</sup> | 4V | 127-138 kW | 173-188 PS |       | - 76 |  |  |
|    | GRANDEUR (LX)  |  |       |                      |    |            |            |       |      |  |  |
|    | 7.22701.09.0   | air mass sensor; electrical, Sensor without measuring tube   |       |                      |    |            |            |       |      |  |  |
| 20 |  | 91.1   |       |                      |    |            |            |       |      |  |  |
|    | G6AT   | 01.1991 → 06.1998  | B 6   | 2972 cm <sup>3</sup> | 2V | 103-107 kW | 140-146 PS | 8,9   | - 76 |  |  |
|    | G672 (151 kW)  | 02.1994 → 03.2000  | B 6   | 2972 cm <sup>3</sup> | 4V | 151 kW     | 205 PS     | 8,9:1 | - 76 |  |  |
|    | GRANDEUR (LX), MARCIA, SONATA II (Y-2), SONATA III (Y-3) |  |       |                      |    |            |            |       |      |  |  |
|    | TW-1822A STD   | [Pair] AS STD Ø 66.250 / 77.700 // 1.975 St/A  |       |                      |    |            |            |       |      |  |  |
|    | CB-1822A 0.25  | [Set] PL 0,25 Ø 50.000 / 53.000 / 15.500 / 1.618 St/A<br>CB-1822A 0,50 / CB-1822A STD  |       |                      |    |            |            |       |      |  |  |
|    | MS-1822A 0.25  | [Set] HL 0,25 Ø 59.750 / 64.000 / 18.130 / 2.115 St/A<br>MS-1822A 0,50 / MS-1822A STD  |       |                      |    |            |            |       |      |  |  |

H








**HYUNDAI**

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**H**

|       | Cyl. | mm      | cm <sup>3</sup> |   | Comp. Ratio | kW     | PS      | Pos |
|-------|------|---------|-----------------|---|-------------|--------|---------|-----|
|       |      |         |                 |   |             |        |         | ε   |
| VG30E | B 6  | 87 x 83 | 2960            | 2 | 9           | 95-125 | 129-170 | 1   |






|  |  | Pos   |  |  | Pos |
|---|---|-------|--|---|-----|
|  |   |       |  |   |     |
| M30 Convertible   |   |       |  |   |     |
| 3.0   | 01.1990 → 12.1993   | VG30E | B  | 1   |     |
| M30 Coupe   |   |       |  |   |     |
| 3.0   | 01.1989 → 12.1993   | VG30E | B  | 1   |     |

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|          |                                   |   |   |   |                      |    |           |            |   |      |
|----------|-----------------------------------|---|---|---|----------------------|----|-----------|------------|---|------|
| <b>1</b> | <b>87</b>                         |   |   |   |                      |    |           |            |   |      |
|          | <b>VG30E</b>                      | 01.1989 → 12.1993   | B | 6 | 2960 cm <sup>3</sup> | 2V | 95-125 kW | 129-170 PS | 9 | - 83 |
|          | <b>M30 Convertible, M30 Coupe</b> |   |   |   |                      |    |           |            |   |      |
|          | <b>CB-1210A 0.25</b>              | [Set] PL 0,25 Ø 49.724 / 53.000 / 17.100 / 1.631 St/A   |   |   |                      |    |           |            |   |      |
|          | <b>CB-1210A STD</b>               |   |   |   |                      |    |           |            |   |      |
|          | <b>MS-1211GP 0.25</b>             | [Set] HL 0,25 Ø 62.725 / 66.645 / 19.100 / 1.946 St/B/G; HL 0,25 Ø 62.725 / 66.645 / 22.600 / 1.946 St/B/G; PASS-L 0,25 Ø 62.725 / 66.645 / 29.000 / 1.946 St/B/G |   |   |                      |    |           |            |   |      |
|          | <b>MS-1211GP STD</b>              |   |   |   |                      |    |           |            |   |      |





|  | Cyl.   |   |  | cm <sup>3</sup> |  | Comp. | kW    | PS      | Pos |
|---|--------|---|---|-----------------|---|-------|-------|---------|-----|
|   |        |   | X   |                 |   | Ratio |       |         |     |
| 4EE1  | D (A)  | 4 | 79 x 86   | 1686            | 2   | 22:1  | 65    | 88      | 2   |
| 4FC1T   | D (A)  | 4 | 84 x 90   | 1995            | 2   | 21:1  | 51-62 | 69-84   | 4   |
| 4JA1  | D      | 4 | 93 x 92   | 2499            | 2   | 18,5  | 50-94 | 68-128  | 10  |
| 4JA1T   | D (A)  | 4 | 93 x 92   | 2499            | 2   | 18,5  | 52-86 | 71-117  | 10  |
| 4JB1  | D      | 4 | 93 x 102  | 2771            | 2   | 18,2  | 42-74 | 57-101  | 11  |
| 4JB1-T  | D (A)  | 4 | 93 x 102  | 2771            | 2   | 18,2  | 57-88 | 77-120  | 12  |
| 4JB1-TC   | D (A)  | 4 | 93 x 102  | 2771            | 2   | 17,5  | 67-85 | 91-116  | 12  |
| 4JG2  | D      | 4 | 95,4 x 107  | 3059            | 2   | 20    | 61-72 | 82-98   | 13  |
| 4JG2 T  | D (LA) | 4 | 95,4 x 107  | 3059            | 2   | 20    | 80-85 | 109-116 | 14  |
| 4JG2 TC   | D (LA) | 4 | 95,4 x 107  | 3059            | 2   | 20    | 84-92 | 109-125 | 13  |
| 4XC1  | B      | 4 | 77 x 79   | 1471            | 3   | 9,5   | 73    | 99      | 1   |
| 4XE1  | B      | 4 | 80 x 79   | 1588            | 4   | 10    | 84-99 | 114-135 | 3   |
| 4ZB1  | B      | 4 | 84 x 82   | 1817            | 2   | 9     | 56-81 | 76-110  | 5   |
| 4ZD1  | B      | 4 | 89,3 x 90   | 2254            | 2   | 8,3   | 64-82 | 87-112  | 8   |
| 4ZE1  | B      | 4 | 92,6 x 95   | 2559            | 2   | 8,3   | 66-90 | 90-122  | 9   |
| C223  | D      | 4 | 88 x 92   | 2238            | 2   | 21    | 39-54 | 53-73   | 7   |
| C223-T  | D (A)  | 4 | 88 x 92   | 2238            | 2   | 21    | 45-60 | 61-82   | 7   |
| X 22 SE   | B      | 4 | 86 x 94,6   | 2198            | 4   | 9,6   | 85-97 | 116-132 | 6   |

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|                                      |                                      | Pos          |  |                   | Pos          |
|--------------------------------------|--------------------------------------|--------------|--|-------------------|--------------|
|                                      | <b>AMIGO Closed Off-Road Vehicle</b> |              | 2.6 4WD                                      | 11.1986 → 07.1991 | 4ZE1 B 9     |
| 2.2 4WD                              | 09.1997 → 12.2000                    | X 22 SE B 6  | 2.6 4WD                                      | 09.1987 → 12.1991 | 4ZE1 B 9     |
| 2.3                                  | 09.1988 → 12.1993                    | 4ZD1 B 8     | 2.8 TD                                       | 10.1987 → 12.1991 | 4JB1-T D 12  |
| 2.3 4WD                              | 09.1988 → 12.1993                    | 4ZD1 B 8     | 2.8 TD (UBS55)                               | 10.1987 → 12.1991 | 4JB1-T D 12  |
| 2.6                                  | 09.1988 → 12.1994                    | 4ZE1 B 9     | 2.8 TD (UBS55)                               | 10.1988 → 12.1991 | 4JB1-TC D 12 |
| 2.6 4WD                              | 09.1988 → 12.1994                    | 4ZE1 B 9     | <b>TROOPER I Open Off-Road Vehicle (UBS)</b> |                   |              |
| <b>ASKA II</b>                       |                                      |              | 2.2 TD (UBS52)                               | 03.1984 → 12.1991 | C223-T D 7   |
| 1.8                                  | 07.1989 → 09.1994                    | 4ZB1 B 5     | 2.3 (UBS16)                                  | 11.1985 → 12.1991 | 4ZD1 B 8     |
| <b>BIGHORN</b>                       |                                      |              | 2.6 i (UBS17)                                | 10.1987 → 12.1991 | 4ZE1 B 9     |
| 2.6 i                                | 09.1988 → 11.1991                    | 4ZE1 B 9     | <b>TROOPER II (UB)</b>                       |                   |              |
| 2.8 TD                               | 08.1987 → 11.1991                    | 4JB1-T D 12  | 2.6 4x4                                      | 08.1991 → 04.1996 | 4ZE1 B 9     |
| 2.8 TDI                              | 10.1988 → 12.1992                    | 4JB1-TC D 12 | 3.1 TD                                       | 08.1991 → 07.1998 | 4JG2 T D 14  |
| <b>CAMPO (KB)</b>                    |                                      |              | <b>TROOPER II Open Off-Road Vehicle (UB)</b> |                   |              |
| 2.2 D (KBD27)                        | 01.1983 → 12.1991                    | C223 D 7     | 2.6 4x4                                      | 08.1991 → 04.1996 | 4ZE1 B 9     |
| <b>FARGO</b>                         |                                      |              | 3.1 TD                                       | 08.1991 → 07.1998 | 4JG2 T D 14  |
| 2.0 TD                               | 01.1984 → 02.1991                    | 4FC1T D 4    | <b>WIZARD ( _ U )</b>                        |                   |              |
| <b>GEMINI</b>                        |                                      |              | 3.1 TD 4x4 (UCS69)                           | 09.1997 → 05.2000 | 4JG2 TC D 13 |
| 1.5                                  | 01.1990 → 12.1993                    | 4XC1 B 1     |  |                   |              |
| 1.7 TD                               | 01.1990 → 12.1993                    | 4EE1 D 2     |  |                   |              |
| <b>GEMINI Saloon</b>                 |                                      |              |  |                   |              |
| 1.5 i                                | 01.1990 → 12.1993                    | 4XC1 B 1     |  |                   |              |
| 1.7 TD                               | 01.1990 → 12.1993                    | 4EE1 D 2     |  |                   |              |
| <b>IMPULSE</b>                       |                                      |              |  |                   |              |
| 1.6                                  | 01.1990 → 11.1993                    | 4XE1 B 3     |  |                   |              |
| <b>KB</b>                            |                                      |              |  |                   |              |
| 2.3                                  | 12.1990 → 10.1995                    | 4ZD1 B 8     |  |                   |              |
| 2.3 4WD                              | 12.1990 → 04.2000                    | 4ZD1 B 8     |  |                   |              |
| 2.5 TDi                              | 12.1990 → 04.2000                    | 4JA1T D 10   |  |                   |              |
| 2.6 4WD                              | 01.1997 → 12.1999                    | 4ZE1 B 9     |  |                   |              |
| 2.8 TD 4WD                           | 12.1990 → 04.2000                    | 4JB1-TC D 12 |  |                   |              |
| 3.1 TD                               | 12.1994 → 04.2000                    | 4JG2 D 13    |  |                   |              |
| <b>MU ( _ U )</b>                    |                                      |              |  |                   |              |
| 2.6 4x4 (UCS17)                      | 02.1989 → 07.1994                    | 4ZE1 B 9     |  |                   |              |
| 2.8 D                                | 05.1990 → 07.1993                    | 4JB1 D 11    |  |                   |              |
| 2.8 TD 4x4 (UCS55)                   | 05.1990 → 07.1993                    | 4JB1-T D 12  |  |                   |              |
| 3.1 TD 4x4 (UCS69)                   | 08.1993 → 05.1998                    | 4JG2 TC D 13 |  |                   |              |
| <b>PANTHER I (TBR _)</b>             |                                      |              |  |                   |              |
| 2.3 (TBR52)                          | 09.1990 → 01.1996                    | C223 D 7     |  |                   |              |
| 2.5 (TBR54)                          | 02.1996 → 07.2000                    | 4JA1 D 10    |  |                   |              |
| 2.5 TD (TBR52, TBR54)                | 03.1991 → 08.2000                    | 4JA1T D 10   |  |                   |              |
| <b>PIAZZA (JR _)</b>                 |                                      |              |  |                   |              |
| 1.5                                  | 11.1991 → 03.1993                    | 4XC1 B 1     |  |                   |              |
| 1.6 i 16V                            | 05.1990 → 03.1993                    | 4XE1 B 3     |  |                   |              |
| <b>PICKUP</b>                        |                                      |              |  |                   |              |
| 2.3                                  | 10.1987 → 08.1996                    | 4ZD1 B 8     |  |                   |              |
| 2.3 4x4                              | 10.1987 → 08.1996                    | 4ZD1 B 8     |  |                   |              |
| 2.5 TD                               | 06.1992 → 08.1996                    | 4JA1T D 10   |  |                   |              |
| 2.6 4x4                              | 10.1989 → 08.1996                    | 4ZE1 B 9     |  |                   |              |
| 2.6 LS                               | 10.1989 → 08.1996                    | 4ZE1 B 9     |  |                   |              |
| <b>PICKUP Standard Cab Pickup</b>    |                                      |              |  |                   |              |
| 2.5 TD                               | 10.1993 → 04.1999                    | 4JA1T D 10   |  |                   |              |
| 2.5 TD 4WD                           | 10.1993 → 04.1999                    | 4JA1T D 10   |  |                   |              |
| <b>RODEO Closed Off-Road Vehicle</b> |                                      |              |  |                   |              |
| 2.6                                  | 09.1990 → 12.1997                    | 4ZE1 B 9     |  |                   |              |
| 2.6 4WD                              | 09.1990 → 12.1997                    | 4ZE1 B 9     |  |                   |              |
| <b>TFR/TFS Pickup (TF _)</b>         |                                      |              |  |                   |              |
| 2.2 (TFR52H)                         | 10.1992 → 08.1993                    | C223 D 7     |  |                   |              |
| 2.2 (TFS52H)                         | 10.1992 → 08.1993                    | C223 D 7     |  |                   |              |
| 2.3 (TFR16H)                         | 10.1992 → 08.1993                    | 4ZD1 B 8     |  |                   |              |
| 2.3 (TFS16H)                         | 10.1992 → 08.1993                    | 4ZD1 B 8     |  |                   |              |
| 2.5 TD 4WD                           | 09.1988 → 08.1991                    | 4JA1T D 10   |  |                   |              |
| 2.8 D (TFR55H)                       | 09.1991 → 08.1999                    | 4JB1 D 11    |  |                   |              |
| 2.8 D 4WD (TFS55H)                   | 09.1991 → 08.1999                    | 4JB1 D 11    |  |                   |              |
| <b>TROOPER I (UBS)</b>               |                                      |              |  |                   |              |
| 2.3 4WD                              | 09.1984 → 12.1991                    | 4ZD1 B 8     |  |                   |              |

|          |  |   |     |   |                      |    |          |            |       |        |
|----------|--|---|-----|---|----------------------|----|----------|------------|-------|--------|
| <b>1</b> | <b>77</b>  |   |     |   |                      |    |          |            |       |        |
|          | <b>4XC1</b>  | 01.1990 → 12.1993   | B   | 4 | 1471 cm <sup>3</sup> | 3V | 73 kW    | 99 PS      | ⊗9,5  | - 79   |
|          | <b>GEMINI, GEMINI Saloon, PIAZZA (JR_)</b>   |   |     |   |                      |    |          |            |       |        |
|          | <b>TW-1626A STD</b>  | [Pair] AS STD Ø 55.000 / 73.700 // 2.210 St/A   |     |   |                      |    |          |            |       |        |
| <b>2</b> | <b>79</b>  |   |     |   |                      |    |          |            |       |        |
|          | <b>4EE1</b>  | 01.1990 → 12.1993   | D A | 4 | 1686 cm <sup>3</sup> | 2V | 65 kW    | 88 PS      | ⊗22:1 | - 86   |
|          | <b>GEMINI, GEMINI Saloon</b>   |   |     |   |                      |    |          |            |       |        |
|          | <b>TW-1626A STD</b>  | [Pair] AS STD Ø 55.000 / 73.700 // 2.210 St/A   |     |   |                      |    |          |            |       |        |
|          | <b>CB-1624A 0.25</b>   | [Set] PL 0,25 Ø 45.695 / 48.982 / 16.830 / 1.631 St/A   |     |   |                      |    |          |            |       |        |
|          | <b>CB-1624A 0,50 / CB-1624A STD</b>  |   |     |   |                      |    |          |            |       |        |
|          | <b>MS-1625GP 0.25</b>  | [Set] HL 0,25 Ø 51.688 / 55.976 / 15.530 / 2.131 St/B/G   |     |   |                      |    |          |            |       |        |
|          | <b>MS-1625GP 0,50 / MS-1625GP 0,75 / MS-1625GP STD</b>   |   |     |   |                      |    |          |            |       |        |
|          | <b>81-4214</b>   | IN/EX; 11.54/ x 7 x 43 G1   |     |   |                      |    |          |            |       |        |
| <b>3</b> | <b>80</b>  |   |     |   |                      |    |          |            |       |        |
|          | <b>4XE1</b>  | 01.1990 → 11.1993   | B   | 4 | 1588 cm <sup>3</sup> | 4V | 84-99 kW | 114-135 PS | ⊗10   | - 79   |
|          | <b>IMPULSE, PIAZZA (JR_)</b>   |   |     |   |                      |    |          |            |       |        |
|          | <b>TW-1626A STD</b>  | [Pair] AS STD Ø 55.000 / 73.700 // 2.210 St/A, 02.1990 →  |     |   |                      |    |          |            |       |        |
| <b>4</b> | <b>84</b>  |   |     |   |                      |    |          |            |       |        |
|          | <b>4FC1T</b>   | 01.1984 → 02.1991   | D A | 4 | 1995 cm <sup>3</sup> | 2V | 51-62 kW | 69-84 PS   | ⊗21:1 | - 90   |
|          | <b>FARGO</b>   |   |     |   |                      |    |          |            |       |        |
|          | <b>TW-1616A STD</b>  | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A   |     |   |                      |    |          |            |       |        |
|          | <b>CB-1616GP 0.25</b>  | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.630 St/B/G   |     |   |                      |    |          |            |       |        |
|          | <b>CB-1616GP STD</b>   |   |     |   |                      |    |          |            |       |        |
|          | <b>MS-1616GP 0.25</b>  | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G   |     |   |                      |    |          |            |       |        |
|          | <b>MS-1616GP 0,50 / MS-1616GP STD, HL 3 lower plain.</b>   |   |     |   |                      |    |          |            |       |        |
|          | <b>PB-1166J STD</b>  | [Set] PL-B STD Ø 25.000 / 28.000 / 26.750 / 1.530 St/B  |     |   |                      |    |          |            |       |        |
| <b>5</b> | <b>84</b>  |   |     |   |                      |    |          |            |       |        |
|          | <b>4ZB1</b>  | 07.1989 → 09.1994   | B   | 4 | 1817 cm <sup>3</sup> | 2V | 56-81 kW | 76-110 PS  | ⊗9    | - 82   |
|          | <b>ASKA II</b>   |   |     |   |                      |    |          |            |       |        |
|          | <b>TW-1616A STD</b>  | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A   |     |   |                      |    |          |            |       |        |
|          | <b>CB-1620GP 0.25</b>  | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.635 St/B/G   |     |   |                      |    |          |            |       |        |
|          | <b>CB-1620GP 0,50 / CB-1620GP STD</b>  |   |     |   |                      |    |          |            |       |        |
|          | <b>MS-1620GP 0.25</b>  | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G   |     |   |                      |    |          |            |       |        |
|          | <b>MS-1620GP STD</b>   |   |     |   |                      |    |          |            |       |        |
| <b>6</b> | <b>86</b>  |   |     |   |                      |    |          |            |       |        |
|          | <b>X 22 SE</b>   | 09.1997 → 12.2000   | B   | 4 | 2198 cm <sup>3</sup> | 4V | 85-97 kW | 116-132 PS | ⊗9,6  | - 94.6 |
|          | <b>AMIGO Closed Off-Road Vehicle</b>   |   |     |   |                      |    |          |            |       |        |
|          | <b>81-4200</b>   | IN/EX; 10.046/ x 5.99 x 45 G1   |     |   |                      |    |          |            |       |        |
| <b>7</b> | <b>88</b>  |   |     |   |                      |    |          |            |       |        |
|          | <b>C223</b>  | 01.1983 → 01.1996   | D   | 4 | 2238 cm <sup>3</sup> | 2V | 39-54 kW | 53-73 PS   | ⊗21   | - 92   |
|          | <b>C223-T</b>  | 03.1984 → 12.1991   | D A | 4 | 2238 cm <sup>3</sup> | 2V | 45-60 kW | 61-82 PS   | ⊗21   | - 92   |
|          | <b>CAMPO (KB), PANTHER I (TBR_), TFR/TFS Pickup (TF_), TROOPER I Open Off-Road Vehicle (UBS)</b> |   |     |   |                      |    |          |            |       |        |
|          | <b>TW-1622A 0.25</b>   | [Pair] AS 0,25 Ø 73.050 / 86.950 // 2.605 St/A  |     |   |                      |    |          |            |       |        |
|          | <b>TW-1622A STD</b>  |   |     |   |                      |    |          |            |       |        |
|          | <b>CB-1070A 0.25</b>   | [Set] PL 0,25 Ø 52.680 / 55.985 / 21.530 / 1.633 St/A   |     |   |                      |    |          |            |       |        |
|          | <b>CB-1070A 0,50 / CB-1070A 0,75 / CB-1070A STD / CB-1070A 1,00</b>                              |   |     |   |                      |    |          |            |       |        |
|          | <b>MS-1605GP 0.25</b>  | [Set] HL 0,25 Ø 59.682 / 63.975 / 23.130 / 2.142 St/B/G; HL 0,25 Ø 59.682 / 63.975 / 27.630 / 2.142 St/B/G; HL 0,25 Ø 59.682 / 63.975 / 28.830 / 2.142 St/B/G |     |   |                      |    |          |            |       |        |
|          | <b>MS-1605GP STD</b>   |   |     |   |                      |    |          |            |       |        |
|          | <b>PB-1605J STD</b>  | [Set] PL-B STD Ø 27.000 / 30.000 / 30.000 / 1.530 St/B  |     |   |                      |    |          |            |       |        |
|          | <b>SH-1605A STD</b>  | [Set] NW-L STD Ø 47.975 / 52.000 / 22.000 / 2.030 St/A  |     |   |                      |    |          |            |       |        |
|          | <b>81-36000</b>  | IN/EX; 14.03/ x 8 x 50 G1   |     |   |                      |    |          |            |       |        |

|           |   |   |     |   |                      |    |          |           |       |       |  |  |
|-----------|---|---|-----|---|----------------------|----|----------|-----------|-------|-------|--|--|
| <b>8</b>  |   | <b>89.3</b>   |     |   |                      |    |          |           |       |       |  |  |
|           | 4ZD1  | 09.1984 → 04.2000   | B   | 4 | 2254 cm <sup>3</sup> | 2V | 64-82 kW | 87-112 PS | ⊗8,3  | - 90  |  |  |
|           | AMIGO Closed Off-Road Vehicle, KB, PICKUP, TFR/TFS Pickup (TF_), TROOPER I (UBS), TROOPER I Open Off-Road Vehicle (UBS)   |   |     |   |                      |    |          |           |       |       |  |  |
|           | TW-1616A STD  | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A   |     |   |                      |    |          |           |       |       |  |  |
|           | CB-1620GP 0.25  | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.635 St/B/G<br>CB-1620GP 0,50 / CB-1620GP STD                             |     |   |                      |    |          |           |       |       |  |  |
|           | MS-1620GP 0.25  | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G<br>MS-1620GP STD  |     |   |                      |    |          |           |       |       |  |  |
| <b>9</b>  |   | <b>92.6</b>   |     |   |                      |    |          |           |       |       |  |  |
|           | 4ZE1  | 11.1986 → 12.1999   | B   | 4 | 2559 cm <sup>3</sup> | 2V | 66-90 kW | 90-122 PS | ⊗8,3  | - 95  |  |  |
|           | AMIGO Closed Off-Road Vehicle, BIGHORN, KB, MU (_U_), PICKUP, RODEO Closed Off-Road Vehicle, TROOPER I (UBS), TROOPER I Open Off-Road Vehicle (UBS), TROOPER II (UB), TROOPER II Open Off-Road Vehicle (UB) |   |     |   |                      |    |          |           |       |       |  |  |
|           | TW-1616A STD  | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A   |     |   |                      |    |          |           |       |       |  |  |
|           | CB-1627A STD  | [Set] PL STD Ø 48.940 / 51.985 / 22.130 / 1.510 St/A  |     |   |                      |    |          |           |       |       |  |  |
|           | MS-1627GP STD   | [Set] HL STD Ø 55.932 / 59.980 / 21.860 / 2.008 St/B/G  |     |   |                      |    |          |           |       |       |  |  |
| <b>10</b> |   | <b>93</b>   |     |   |                      |    |          |           |       |       |  |  |
|           | 4JA1  | 02.1996 → 07.2000   | D   | 4 | 2499 cm <sup>3</sup> | 2V | 50-94 kW | 68-128 PS | ⊗18,5 | - 92  |  |  |
|           | 4JA1T   | 09.1988 → 08.2000   | D A | 4 | 2499 cm <sup>3</sup> | 2V | 52-86 kW | 71-117 PS | ⊗18,5 | - 92  |  |  |
|           | KB, PANTHER I (TBR_), PICKUP, PICKUP Standard Cab Pickup, TFR/TFS Pickup (TF_)  |   |     |   |                      |    |          |           |       |       |  |  |
|           | TW-1622A 0.25   | [Pair] AS 0,25 Ø 73.050 / 86.950 // 2.605 St/A<br>TW-1622A STD  |     |   |                      |    |          |           |       |       |  |  |
|           | CB-1622A 0.25   | [Set] PL 0,25 Ø 52.680 / 56.000 / 25.830 / 1.638 St/A<br>CB-1622A 0,50 / CB-1622A 0,75 / CB-1622A STD / CB-1622A 1,00 |     |   |                      |    |          |           |       |       |  |  |
|           | MS-1622A 0.25   | [Set] HL 0,25 Ø 59.682 / 64.000 / 23.030 / 2.129 St/A<br>MS-1622A 0,50 / MS-1622A STD                                 |     |   |                      |    |          |           |       |       |  |  |
|           | PB-1622J STD  | [Set] PL-B STD Ø 31.000 / 34.000 / 33.000 / 1.530 St/B  |     |   |                      |    |          |           |       |       |  |  |
|           | SH-1622A STD  | [Set] NW-L STD Ø 49.975 / 54.000 / 22.000 / 2.003 St/A; NW-L STD Ø 49.975 / 54.000 / 25.000 / 2.003 St/A              |     |   |                      |    |          |           |       |       |  |  |
|           | 50 006 366  | CAM   |     |   |                      |    |          |           |       |       |  |  |
| <b>11</b> |   | <b>93</b>   |     |   |                      |    |          |           |       |       |  |  |
|           | 4JB1  | 05.1990 → 08.1999   | D   | 4 | 2771 cm <sup>3</sup> | 2V | 42-74 kW | 57-101 PS | ⊗18,2 | - 102 |  |  |
|           | MU (_U_), TFR/TFS Pickup (TF_)  |   |     |   |                      |    |          |           |       |       |  |  |
|           | 89 520 110  | T - Dry cylinder liner; finished; A=95 C=101 L=181 H=0.92, Cromard®-cylinder-liner                                    |     |   |                      |    |          |           |       |       |  |  |
|           | TW-1070A STD  | [Pair] AS STD Ø 78.050 / 92.950 // 2.480 St/B/G   |     |   |                      |    |          |           |       |       |  |  |
|           | TW-1070GP 0.25  | [Pair] AS 0,25 Ø 78.050 / 92.950 // 2.605 St/B/G  |     |   |                      |    |          |           |       |       |  |  |
|           | CB-1622A 0.25   | [Set] PL 0,25 Ø 52.680 / 56.000 / 25.830 / 1.638 St/A<br>CB-1622A 0,50 / CB-1622A 0,75 / CB-1622A STD / CB-1622A 1,00 |     |   |                      |    |          |           |       |       |  |  |
|           | MS-1623A 0.25   | [Set] HL 0,25 Ø 69.682 / 74.000 / 23.030 / 2.131 St/A<br>MS-1623A 0,50 / MS-1623A 0,75 / MS-1623A STD                 |     |   |                      |    |          |           |       |       |  |  |
|           | PB-1623J STD  | [Set] PL-B STD Ø 34.000 / 37.025 / 33.000 / 1.530 St/B  |     |   |                      |    |          |           |       |       |  |  |
|           | SH-1622A STD  | [Set] NW-L STD Ø 49.975 / 54.000 / 22.000 / 2.003 St/A; NW-L STD Ø 49.975 / 54.000 / 25.000 / 2.003 St/A              |     |   |                      |    |          |           |       |       |  |  |
|           | 81-36000  | IN/EX; 14.03/ x 8 x 50 G1   |     |   |                      |    |          |           |       |       |  |  |
| <b>12</b> |   | <b>93</b>   |     |   |                      |    |          |           |       |       |  |  |
|           | 4JB1-T  | 08.1987 → 07.1993   | D A | 4 | 2771 cm <sup>3</sup> | 2V | 57-88 kW | 77-120 PS | ⊗18,2 | - 102 |  |  |
|           | 4JB1-TC   | 10.1988 → 04.2000   | D A | 4 | 2771 cm <sup>3</sup> | 2V | 67-85 kW | 91-116 PS | ⊗17,5 | - 102 |  |  |
|           | BIGHORN, KB, MU (_U_), TROOPER I (UBS)  |   |     |   |                      |    |          |           |       |       |  |  |
|           | 89 520 110  | T - Dry cylinder liner; finished; A=95 C=101 L=181 H=0.92, Cromard®-cylinder-liner                                    |     |   |                      |    |          |           |       |       |  |  |
|           | TW-1070A STD  | [Pair] AS STD Ø 78.050 / 92.950 // 2.480 St/B/G   |     |   |                      |    |          |           |       |       |  |  |
|           | TW-1070GP 0.25  | [Pair] AS 0,25 Ø 78.050 / 92.950 // 2.605 St/B/G  |     |   |                      |    |          |           |       |       |  |  |
|           | CB-1622A 0.25   | [Set] PL 0,25 Ø 52.680 / 56.000 / 25.830 / 1.638 St/A<br>CB-1622A 0,50 / CB-1622A 0,75 / CB-1622A STD / CB-1622A 1,00 |     |   |                      |    |          |           |       |       |  |  |
|           | MS-1623A 0.25   | [Set] HL 0,25 Ø 69.682 / 74.000 / 23.030 / 2.131 St/A<br>MS-1623A 0,50 / MS-1623A 0,75 / MS-1623A STD                 |     |   |                      |    |          |           |       |       |  |  |
|           | PB-1622J STD  | [Set] PL-B STD Ø 31.000 / 34.000 / 33.000 / 1.530 St/B, 4JB1-T: →09.1988  |     |   |                      |    |          |           |       |       |  |  |
|           | PB-1623J STD  | [Set] PL-B STD Ø 34.000 / 37.025 / 33.000 / 1.530 St/B, 4JB1-T: 2.8 TD, 2.8 TD (UBS55), 2.8 TD: 10.1988→              |     |   |                      |    |          |           |       |       |  |  |

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|                     |  |
|---------------------|--|
| <b>SH-1622A STD</b> | [Set] NW-L STD Ø 49.975 / 54.000 / 22.000 / 2.003 St/A; NW-L STD Ø 49.975 / 54.000 / 25.000 / 2.003 St/A |
| <b>81-36000</b>     | IN/EX; 14.03/ x 8 x 50 G1  |

|           |                                     |   |
|-----------|-------------------------------------|---|
| <b>13</b> |                                     | <b>95.4</b>   |
|           | <b>4JG2</b>                         | 12.1994 → 04.2000 D 4 3059 cm <sup>3</sup> 2V 61-72 kW 82-98 PS 20 - 107      |
|           | <b>4JG2 TC</b>                      | 08.1993 → 05.2000 D LA 4 3059 cm <sup>3</sup> 2V 84-92 kW 109-125 PS 20 - 107 |
|           | <b>KB, MU ( _U ), WIZARD ( _U )</b> |   |








|  |                       |  |
|--|-----------------------|--|
|  | <b>TW-1070A STD</b>   | [Pair] AS STD Ø 78.050 / 92.950 // 2.480 St/B/G  |
|  | <b>TW-1070GP 0.25</b> | [Pair] AS 0,25 Ø 78.050 / 92.950 // 2.605 St/B/G   |
|  | <b>CB-1622A 0.25</b>  | [Set] PL 0,25 Ø 52.680 / 56.000 / 25.830 / 1.638 St/A  |
|  |                       | <b>CB-1622A 0,50 / CB-1622A 0,75 / CB-1622A STD / CB-1622A 1,00</b>                                      |
|  | <b>MS-1623A 0.25</b>  | [Set] HL 0,25 Ø 69.682 / 74.000 / 23.030 / 2.131 St/A  |
|  |                       | <b>MS-1623A 0,50 / MS-1623A 0,75 / MS-1623A STD</b>  |
|  | <b>PB-1623J STD</b>   | [Set] PL-B STD Ø 34.000 / 37.025 / 33.000 / 1.530 St/B   |
|  | <b>SH-1622A STD</b>   | [Set] NW-L STD Ø 49.975 / 54.000 / 22.000 / 2.003 St/A; NW-L STD Ø 49.975 / 54.000 / 25.000 / 2.003 St/A |

|           |   |   |
|-----------|---|---|
| <b>14</b> |   | <b>95.4</b>   |
|           | <b>4JG2 T</b>   | 08.1991 → 07.1998 D LA 4 3059 cm <sup>3</sup> 2V 80-85 kW 109-116 PS 20 - 107 |
|           | <b>TROOPER II (UB), TROOPER II Open Off-Road Vehicle (UB)</b> |   |

|  |                       |  |
|--|-----------------------|--|
|  | <b>89 817 110</b>     | T - Dry cylinder liner; finished; A=97 C=102.3 L=178.6 H=1.1   |
|  | <b>TW-1070A STD</b>   | [Pair] AS STD Ø 78.050 / 92.950 // 2.480 St/B/G  |
|  | <b>TW-1070GP 0.25</b> | [Pair] AS 0,25 Ø 78.050 / 92.950 // 2.605 St/B/G   |
|  | <b>CB-1622A 0.25</b>  | [Set] PL 0,25 Ø 52.680 / 56.000 / 25.830 / 1.638 St/A  |
|  |                       | <b>CB-1622A 0,50 / CB-1622A 0,75 / CB-1622A STD / CB-1622A 1,00</b>                                      |
|  | <b>MS-1623A 0.25</b>  | [Set] HL 0,25 Ø 69.682 / 74.000 / 23.030 / 2.131 St/A  |
|  |                       | <b>MS-1623A 0,50 / MS-1623A 0,75 / MS-1623A STD</b>  |
|  | <b>PB-1623J STD</b>   | [Set] PL-B STD Ø 34.000 / 37.025 / 33.000 / 1.530 St/B   |
|  | <b>SH-1622A STD</b>   | [Set] NW-L STD Ø 49.975 / 54.000 / 22.000 / 2.003 St/A; NW-L STD Ø 49.975 / 54.000 / 25.000 / 2.003 St/A |

|  |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos |
|---|---|------|--|-----------------|---|------------------|---------|---------|-----|
| 9BPMNA  | B | 6    | 91 x 83  | 3239            | 4   | 9,75:1           | 146     | 199     | 2   |
| 9DPALA  | B | 6    | 91 x 92  | 3590            | 4   | 9,6:1            | 146     | 199     | 3   |
| 9EPCNA  | B | 6    | 91 x 102   | 3980            | 4   | 9,5:1            | 163-187 | 222-254 | 2   |
| AJ 6 (3.6, 156KW)   | B | 6    | 91 x 92  | 3590            | 4   | 9,6:1            | 156     | 212     | 3   |
| HE (194 kW)   | B | 12   | 90 x 70  | 5343            |   | 11,5:1           | 194     | 264     | 1   |
| V 12 (82-90)  | B | 12   | 90 x 70  | 5343            | 2   | 12,5:1           | 217-220 | 295-300 | 1   |




J

|   |  | Pos                 |   |  | Pos |
|---|---|---------------------|--|---|-----|
|    |   |                     |  |   |     |
| <b>VANDEN PLAS Saloon</b>   |   |                     |  |   |     |
| 4.0   | 09.1989 → 12.1995   | 9EPCNA B            |  |   | 2   |
| <b>XJ</b>   |   |                     |  |   |     |
| 12 H.E.   | 05.1981 → 12.1992   | V 12 (82-90) B      |  |   | 1   |
| <b>XJ (XJ40, XJ81)</b>  |   |                     |  |   |     |
| 4.0   | 10.1989 → 08.1994   | 9EPCNA B            |  |   | 2   |
| 4.0   | 10.1989 → 08.1994   | 9EPCNA B            |  |   | 2   |
| 6 3.2 24V   | 09.1990 → 11.1994   | 9BPMNA B            |  |   | 2   |
| 6 4.0   | 09.1989 → 11.1994   | 9EPCNA B            |  |   | 2   |
| <b>XJ 12</b>  |   |                     |  |   |     |
| 5.3i  | 07.1981 → 09.1994   | HE (194 kW) B       |  |   | 1   |
| <b>XJ Coupe</b>   |   |                     |  |   |     |
| 3.6   | 01.1989 → 05.1991   | 9DPALA B            |  |   | 3   |
| 4.0   | 05.1991 → 09.1994   | 9EPCNA B            |  |   | 2   |
| <b>XJSC Convertible (X27)</b>   |   |                     |  |   |     |
| 3.6   | 08.1987 → 12.1988   | AJ 6 (3.6, 156KW) B |  |   | 3   |
| 3.6   | 10.1987 → 02.1991   | 9DPALA B            |  |   | 3   |
| 4.0   | 05.1991 → 09.1994   | 9EPCNA B            |  |   | 2   |

J



| 1 |   | 90                               |  |               |
|---|---|----------------------------------|--|---------------|
|   | V 12 (82-90)  | 05.1981 → 12.1992                | B 12 5343 cm <sup>3</sup> 2V 217-220 kW 295-300 PS | ⊗ 12,5:1 - 70 |
|   | HE (194 kW)   | 07.1981 → 09.1994                | B 12 5343 cm <sup>3</sup> 194 kW 264 PS            | ⊗ 11,5:1 - 70 |
|   | XJ, XJ 12   |                                  |  |               |
|   | 81-87005  | EX; 12.86/ x 7.92 x 54 G1        |  |               |
|   | 81-87004  | IN; 12.86/ x 7.92 x 48.5 G1      |  |               |
| 2 |   | 91                               |  |               |
|   | 9BPMNA  | 09.1990 → 11.1994                | B 6 3239 cm <sup>3</sup> 4V 146 kW 199 PS          | ⊗ 9,75:1 - 83 |
|   | 9EPCNA  | 09.1989 → 12.1995                | B 6 3980 cm <sup>3</sup> 4V 163-187 kW 222-254 PS  | ⊗ 9,5:1 - 102 |
|   | VANDEN PLAS Saloon, XJ (XJ40, XJ81), XJ Coupe, XJSC Convertible (X27) |                                  |  |               |
|   | 81-87005  | EX; 12.86/ x 7.92 x 54 G1        |  |               |
|   | 81-87004  | IN; 12.86/ x 7.92 x 48.5 G1      |  |               |
| 3 |   | 91                               |  |               |
|   | 9DPALA  | 10.1987 → 05.1991                | B 6 3590 cm <sup>3</sup> 4V 146 kW 199 PS          | ⊗ 9,6:1 - 92  |
|   | AJ 6 (3.6, 156KW)   | 08.1987 → 12.1988                | B 6 3590 cm <sup>3</sup> 4V 156 kW 212 PS          | ⊗ 9,6:1 - 92  |
|   | XJ Coupe, XJSC Convertible (X27)                                      |                                  |  |               |
|   | 81-87003  | EX; 12.75/ x 7.95 x 49.5 G1 - CC |  |               |
|   | 81-87002  | EX; 12.9/ x 7.95 x 49.5 G1 - CC  |  |               |
|   | 81-87000  | IN; 12.75/ x 7.95 x 47.3 G1 - CC |  |               |
|   | 81-87001  | IN; 12.9/ x 7.95 x 47.3 G1 - CC  |  |               |
|   | 7.21565.70.0  | fuel pump; in-line; electrical   |  |               |




|  |        | Cyl. |  X<br>mm | cm <sup>3</sup> |  | Comp.  | kW      | PS      | Pos |
|---|--------|------|---|-----------------|---|--------|---------|---------|-----|
|   |        |      |   |                 |   | Ratio  |         |         |     |
| EVA   | B      | 8    | 93 x 86,5   | 4701            | 2   | 9,3    | 162-227 | 220-309 | 3   |
| J8S 814   | D (LA) | 4    | 86 x 89   | 2068            | 2   | 21,5:1 | 65      | 88      | 1   |
| J8S-800   | D      | 4    | 86 x 89   | 2068            | 2   | 21,5   | 44      | 60      | 2   |

J

|                                   |                   | Pos       |   |  | Pos |
|-----------------------------------|-------------------|-----------|---|--|-----|
|                                   |                   |           |   |  |     |
| <b>GRAND CHEROKEE II (WJ, WG)</b> |                   |           |   |  |     |
| 4.7 V8 4x4                        | 04.1999 → 08.2000 | EVA B     | 3 |  |     |
| <b>JEEP CJ-7</b>                  |                   |           |   |  |     |
| 2.1 D                             | 01.1988 → 12.1998 | J8S-800 D | 2 |  |     |
| <b>JEEP WAGONEER</b>              |                   |           |   |  |     |
| 2.1 TD                            | 01.1988 → 12.1994 | J8S 814 D | 1 |  |     |

J






|  |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW     | PS      | Pos |
|---|---|------|--|-----------------|---|------------------|--------|---------|-----|
|   |   |      |  |                 |   |                  |        |         |     |
| B1  | B | 4    | 68 x 78,4  | 1138            | 2   | 9,7              | 38     | 52      | 1   |
| B3  | B | 4    | 71 x 83,6  | 1324            | 4   | 9,4              | 55     | 75      | 2   |
| B6  | B | 4    | 78 x 83,6  | 1598            | 2   | 9,3              | 59     | 80      | 3   |
| FE (16V)  | B | 4    | 86 x 86  | 1998            | 4   | 9                | 87-109 | 118-148 | 4   |
| FE (8V)   | B | 4    | 86 x 86  | 1998            | 2   | 8,6              | 70-85  | 95-116  | 5   |

**K**

|                           |                   | Pos        |   |  | Pos |
|---------------------------|-------------------|------------|---|--|-----|
|                           |                   |            |   |  |     |
| <b>CLARUS (K9A)</b>       |                   |            |   |  |     |
| 2.0 i 16V                 | 05.1996 → 05.1998 | FE (16V) B | 4 |  |     |
| <b>PRIDE (DA)</b>         |                   |            |   |  |     |
| 1.1 i                     | 01.1991 → 10.2000 | B1 B       | 1 |  |     |
| 1.3                       | 01.1990 → 10.2000 | B3 B       | 2 |  |     |
| <b>SEPHIA (FA)</b>        |                   |            |   |  |     |
| 1.6 i                     | 01.1995 → 10.1997 | B6 B       | 3 |  |     |
| <b>SEPHIA Saloon (FA)</b> |                   |            |   |  |     |
| 1.6 i                     | 09.1993 → 10.1997 | B6 B       | 3 |  |     |
| <b>SPORTAGE SUV (K00)</b> |                   |            |   |  |     |
| 2.0                       | 04.1994 → 12.1995 | FE (16V) B | 4 |  |     |
| 2.0                       | 09.1994 → 12.1995 | FE (8V) B  | 5 |  |     |
| 2.0 4WD                   | 06.1994 → 12.1995 | FE (16V) B | 4 |  |     |
| 2.0 i 4WD                 | 04.1994 → 08.1999 | FE (8V) B  | 5 |  |     |

K

|          |                                  |  |   |   |                      |    |           |            |      |        |  |
|----------|----------------------------------|--|---|---|----------------------|----|-----------|------------|------|--------|--|
| <b>1</b> |                                  | <b>68</b>  |   |   |                      |    |           |            |      |        |  |
|          | B1                               | 01.1991 → 10.2000  | B | 4 | 1138 cm <sup>3</sup> | 2V | 38 kW     | 52 PS      | ⊗9,7 | - 78.4 |  |
|          | PRIDE (DA)                       |  |   |   |                      |    |           |            |      |        |  |
|          | TW-2008A STD                     | [Pair] AS STD Ø 57.250 / 69.000 // 2.550 St/A  |   |   |                      |    |           |            |      |        |  |
|          | CB-1168A 0.25                    | [Set] PL 0,25 Ø 39.706 / 43.000 / 17.130 / 1.633 St/A<br>CB-1168A 0,50 / CB-1168A STD  |   |   |                      |    |           |            |      |        |  |
|          | MS-2012A 0.25                    | [Set] HL 0,25 Ø 49.705 / 54.000 / 17.630 / 2.137 St/A<br>MS-2012A 0,50 / MS-2012A 0,75 / MS-2012A STD                                      |   |   |                      |    |           |            |      |        |  |
|          | 50 007 623                       | hydraulic; Outer Ø: 12; length: 20.5   |   |   |                      |    |           |            |      |        |  |
| <b>2</b> |                                  | <b>71</b>  |   |   |                      |    |           |            |      |        |  |
|          | B3                               | 01.1990 → 10.2000  | B | 4 | 1324 cm <sup>3</sup> | 4V | 55 kW     | 75 PS      | ⊗9,4 | - 83.6 |  |
|          | PRIDE (DA)                       |  |   |   |                      |    |           |            |      |        |  |
|          | TW-2008A STD                     | [Pair] AS STD Ø 57.250 / 69.000 // 2.550 St/A  |   |   |                      |    |           |            |      |        |  |
|          | CB-1168A 0.25                    | [Set] PL 0,25 Ø 39.706 / 43.000 / 17.130 / 1.633 St/A<br>CB-1168A 0,50 / CB-1168A STD  |   |   |                      |    |           |            |      |        |  |
|          | MS-2012A 0.25                    | [Set] HL 0,25 Ø 49.705 / 54.000 / 17.630 / 2.137 St/A<br>MS-2012A 0,50 / MS-2012A 0,75 / MS-2012A STD                                      |   |   |                      |    |           |            |      |        |  |
|          | 7.18222.01.0                     | intake manifold pressure sensor; pneumatic   |   |   |                      |    |           |            |      |        |  |
|          | 50 007 623                       | hydraulic; Outer Ø: 12; length: 20.5   |   |   |                      |    |           |            |      |        |  |
| <b>3</b> |                                  | <b>78</b>  |   |   |                      |    |           |            |      |        |  |
|          | B6                               | 09.1993 → 10.1997  | B | 4 | 1598 cm <sup>3</sup> | 2V | 59 kW     | 80 PS      | ⊗9,3 | - 83.6 |  |
|          | SEPHIA (FA), SEPHIA Saloon (FA)  |  |   |   |                      |    |           |            |      |        |  |
|          | TW-2008A STD                     | [Pair] AS STD Ø 57.250 / 69.000 // 2.550 St/A  |   |   |                      |    |           |            |      |        |  |
|          | CB-2008A 0.25                    | [Set] PL 0,25 Ø 44.706 / 48.000 / 17.130 / 1.633 St/A<br>CB-2008A STD  |   |   |                      |    |           |            |      |        |  |
|          | MS-2012A 0.25                    | [Set] HL 0,25 Ø 49.705 / 54.000 / 17.630 / 2.137 St/A<br>MS-2012A 0,50 / MS-2012A 0,75 / MS-2012A STD                                      |   |   |                      |    |           |            |      |        |  |
|          | 7.02604.01.0                     | lambda sensor; universal probe; not heated   |   |   |                      |    |           |            |      |        |  |
|          | 50 007 623                       | hydraulic; Outer Ø: 12; length: 20.5   |   |   |                      |    |           |            |      |        |  |
| <b>4</b> |                                  | <b>86</b>  |   |   |                      |    |           |            |      |        |  |
|          | FE (16V)                         | 04.1994 → 05.1998  | B | 4 | 1998 cm <sup>3</sup> | 4V | 87-109 kW | 118-148 PS | ⊗9   | - 86   |  |
|          | CLARUS (K9A), SPORTAGE SUV (K00) |  |   |   |                      |    |           |            |      |        |  |
|          | 80 00489 1 0 000                 | Ø86; STD; set: 1; [R CR 1.5] [NM 1.5] [SLF CR 4]<br>80 00489 1 0 050 86.50   |   |   |                      |    |           |            |      |        |  |
|          | CB-2009A 0.25                    | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.630 St/A<br>CB-2009A 0,50 / CB-2009A STD  |   |   |                      |    |           |            |      |        |  |
|          | MS-2009A 0.25                    | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 30.140 / 2.139 St/A<br>MS-2009A 0,50 / MS-2009A STD |   |   |                      |    |           |            |      |        |  |
|          | 50 007 663                       | hydraulic; Outer Ø: 33   |   |   |                      |    |           |            |      |        |  |
| <b>5</b> |                                  | <b>86</b>  |   |   |                      |    |           |            |      |        |  |
|          | FE (8V)                          | 04.1994 → 08.1999  | B | 4 | 1998 cm <sup>3</sup> | 2V | 70-85 kW  | 95-116 PS  | ⊗8,6 | - 86   |  |
|          | SPORTAGE SUV (K00)               |  |   |   |                      |    |           |            |      |        |  |
|          | CB-2009A 0.25                    | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.630 St/A<br>CB-2009A 0,50 / CB-2009A STD  |   |   |                      |    |           |            |      |        |  |
|          | MS-2009A 0.25                    | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 30.140 / 2.139 St/A<br>MS-2009A 0,50 / MS-2009A STD |   |   |                      |    |           |            |      |        |  |

|  |        |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS    | Pos |
|---|--------|---|------|--|-----------------|---|------------------|-------|-------|-----|
| 2121  | B      | 4 | 4    | 79 x 80  | 1569            | 2   |                  | 54-63 | 73-86 | 5   |
| BA3 2103  | B      | 4 | 4    | 76 x 80  | 1452            | 2   | 8,5              | 49-56 | 66-76 | 1   |
| BA3 2105  | B      | 4 | 4    | 79 x 66  | 1294            | 2   | 8,5              | 48-68 | 65-92 | 6   |
| BA3 2106  | B      | 4 | 4    | 79 x 80  | 1569            | 2   | 8,5              | 54-58 | 73-79 | 5   |
| BA3 2108  | B      | 4 | 4    | 76 x 71  | 1288            | 2   | 9,6:1            | 44-48 | 60-65 | 2   |
| BA3 21081   | B      | 4 | 4    | 76 x 60,6  | 1099            | 2   | 9                | 39-50 | 53-68 | 3   |
| BA3 21115   | B      | 4 | 4    | 76 x 71  | 1288            | 2   | 9,6              | 50    | 68    | 4   |
| BA3 2121  | B      | 4 | 4    | 79 x 80  | 1569            | 2   | 8,5              | 54-63 | 74-86 | 7   |
| C 20 XE   | B      | 4 | 4    | 86 x 86  | 1998            | 4   | 10,5             | 110   | 150   | 10  |
| XUD9A   | D      | 4 | 4    | 83 x 88  | 1905            | 2   | 23               | 47-52 | 64-71 | 8   |
| XUD9SD  | D (LA) | 4 | 4    | 83 x 88  | 1905            | 2   | 23               | 48-55 | 65-75 | 9   |

L



|  |                   |           | Pos |  |  |  | Pos       |
|--|-------------------|-----------|-----|--|--|--|-----------|
|  |                   |           |     |  |  |  |           |
| <b>110 (2110)</b>                                |                   |           |     |  |  |  |           |
| 2.0 i (21106)                                    | 08.1996 → 07.2000 | C 20 XE   | B   |  |  |  | <b>10</b> |
| <b>LADA FORMA</b>                                |                   |           |     |  |  |  |           |
| Samara 1.1                                       | 01.1986 → 12.2000 | BA3 21081 | B   |  |  |  | <b>3</b>  |
| <b>NIVA Closed Off-Road Vehicle (2121, 2131)</b> |                   |           |     |  |  |  |           |
| 1.5 4x4  | 02.1993 → 12.1999 | BA3 2103  | B   |  |  |  | <b>1</b>  |
| 1.6  | 07.1977 → 10.1991 | 2121      | B   |  |  |  | <b>5</b>  |
| 1.6  | 07.1977 → 10.1991 | BA3 2121  | B   |  |  |  | <b>7</b>  |
| 1600   | 12.1976 → 12.1993 | 2121      | B   |  |  |  | <b>5</b>  |
| 1600   | 12.1979 → 05.1987 | BA3 2121  | B   |  |  |  | <b>7</b>  |
| 1600   | 11.1991 → 12.1993 | 2121      | B   |  |  |  | <b>5</b>  |
| 1600   | 11.1991 → 12.1993 | BA3 2121  | B   |  |  |  | <b>7</b>  |
| 1600 4x4   | 10.1986 → 12.1991 | 2121      | B   |  |  |  | <b>5</b>  |
| 1600 4x4   | 10.1986 → 12.1991 | BA3 2121  | B   |  |  |  | <b>7</b>  |
| 1600 4x4   | 01.1987 → 12.1993 | BA3 2121  | B   |  |  |  | <b>7</b>  |
| 1600 4x4   | 01.1987 → 03.1995 | 2121      | B   |  |  |  | <b>5</b>  |
| 1900 Diesel (21215)                              | 01.1993 → 08.1999 | XUD9A     | D   |  |  |  | <b>8</b>  |
| 1900 Diesel (21215)                              | 01.1993 → 08.1999 | XUD9SD    | D   |  |  |  | <b>9</b>  |
| <b>NOVA (2105)</b>                               |                   |           |     |  |  |  |           |
| 1.6  | 10.1986 → 05.1994 | BA3 2106  | B   |  |  |  | <b>5</b>  |
| 1300   | 09.1983 → 12.1997 | BA3 2105  | B   |  |  |  | <b>6</b>  |
| <b>NOVA Estate (2104)</b>                        |                   |           |     |  |  |  |           |
| 1.5 1500   | 10.1986 → 04.1998 | BA3 2103  | B   |  |  |  | <b>1</b>  |
| 1300   | 09.1985 → 12.1990 | BA3 2105  | B   |  |  |  | <b>6</b>  |
| 1500   | 09.1985 → 02.1993 | BA3 2103  | B   |  |  |  | <b>1</b>  |
| <b>SAMARA (2108, 2109, 2113, 2114)</b>           |                   |           |     |  |  |  |           |
| 1100   | 02.1988 → 12.1993 | BA3 21081 | B   |  |  |  | <b>3</b>  |
| 1100   | 02.1996 → 08.1999 | BA3 21081 | B   |  |  |  | <b>3</b>  |
| 1300   | 01.1986 → 12.1994 | BA3 2108  | B   |  |  |  | <b>2</b>  |
| 1300   | 06.1987 → 12.1996 | BA3 2108  | B   |  |  |  | <b>2</b>  |
| 1300   | 09.1991 → 08.1999 | BA3 2108  | B   |  |  |  | <b>2</b>  |
| 1300   | 02.1996 → 12.1999 | BA3 21115 | B   |  |  |  | <b>4</b>  |
| <b>SAMARA Saloon (21099, 2115)</b>               |                   |           |     |  |  |  |           |
| 1100   | 07.1991 → 08.1999 | BA3 21081 | B   |  |  |  | <b>3</b>  |
| 1300   | 05.1989 → 07.1997 | BA3 2108  | B   |  |  |  | <b>2</b>  |
| 1300   | 05.1990 → 08.1999 | BA3 2108  | B   |  |  |  | <b>2</b>  |
| 1300   | 07.1991 → 08.1999 | BA3 2108  | B   |  |  |  | <b>2</b>  |
| <b>TOSCANA (2107)</b>                            |                   |           |     |  |  |  |           |
| 1.6  | 10.1985 → 05.1994 | BA3 2106  | B   |  |  |  | <b>5</b>  |
| 1500   | 09.1983 → 02.1993 | BA3 2103  | B   |  |  |  | <b>1</b>  |

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|          |  |  |
|----------|--|--|
| <b>1</b> |  | <b>76</b>  |
|          | <b>BA3 2103</b>  | 09.1983 → 12.1999 B 4 1452 cm <sup>3</sup> 2V 49-56 kW 66-76 PS 8,5 - 80   |
|          | <b>NIVA Closed Off-Road Vehicle (2121, 2131), NOVA Estate (2104), TOSCANA (2107)</b> |  |
|          | <b>80 00137 1 0 000</b>  | Ø76; STD; set: 1; [R G6 CR 1.5] [N 2] [GSF 3.947]  |
|          | <b>80 00137 1 1 000</b>  | Ø76; STD; set: 1; [R G6 CR 1.5] [N 2] [SLF CR 3.947]   |
|          | <b>80 00137 1 1 080 76.80</b>  |  |
|          | <b>171200</b>  | EX; 31.5 x 8 x 113 x A - - 45° - 1 -   |
|          | <b>105-34631</b>   | IN; 37 x 8 x 112.5 x S - - 45° - 1 - III   |
|          |  | <b>RK-8</b> valve cotter; number of notches: 1; valve stem diameter: 8   |
|          |  | <b>81-17119</b> EX; 14.07/ x 8 x 48 G1   |
|          |  | <b>81-17118</b> IN; 14.07/ x 8 x 42 G1   |
|          | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|          | <b>7.21771.50.0</b>  | fuel pump; mechanical  |
| <b>2</b> |  | <b>76</b>  |
|          | <b>BA3 2108</b>  | 01.1986 → 08.1999 B 4 1288 cm <sup>3</sup> 2V 44-48 kW 60-65 PS 9,6:1 - 71   |
|          | <b>SAMARA (2108, 2109, 2113, 2114), SAMARA Saloon (21099, 2115)</b>                  |  |
|          | <b>93 588 600</b>  | Cylinder diameter: 76; KH: 37.9; MT: -4.6; GL: 65.9; piston pin: 22x61.2; K; number of piston rings: 3             |
|          | <b>93 588 630 76.80</b>  |  |
|          | SRK  |  |
|          | R  | 1.5 CR G6  |
|          | N  | 2  |
|          | GSF  | 3.947  |
|          | → <b>80 00137 1 0 ...</b> , <b>80 00137 1 1 ...</b>                                  |  |
|          | <b>80 00137 1 0 000</b>  | Ø76; STD; set: 1; [R G6 CR 1.5] [N 2] [GSF 3.947]  |
|          | <b>80 00137 1 1 000</b>  | Ø76; STD; set: 1; [R G6 CR 1.5] [N 2] [SLF CR 3.947]   |
|          | <b>80 00137 1 1 080 76.80</b>  |  |
|          | <b>17092</b>   | EX; 31.5 x 8 x 104 x A - Ni - 45° - 22 -   |
|          | <b>17090</b>   | IN; 35 x 8 x 104 x S - Ni - 45° - 22 - III   |
|          |  | <b>81-17121</b> EX; 14.07/ x 8 x 38 G1   |
|          |  | <b>81-17120</b> IN; 14.07/ x 8 x 38 G1   |
|          | <b>7.21772.50.0</b>  | fuel pump; mechanical  |
|          | <b>7.05271.41.0</b>  | lambda sensor; control sensor; heated  |
| <b>3</b> |  | <b>76</b>  |
|          | <b>BA3 21081</b>   | 01.1986 → 12.2000 B 4 1099 cm <sup>3</sup> 2V 39-50 kW 53-68 PS 9 - 60.6   |
|          | <b>LADA FORMA, SAMARA (2108, 2109, 2113, 2114), SAMARA Saloon (21099, 2115)</b>      |  |
|          | <b>93 588 600</b>  | Cylinder diameter: 76; KH: 37.9; MT: -4.6; GL: 65.9; piston pin: 22x61.2; K; number of piston rings: 3             |
|          | <b>93 588 630 76.80</b>  |  |
|          | SRK  |  |
|          | R  | 1.5 CR G6  |
|          | N  | 2  |
|          | GSF  | 3.947  |
|          | → <b>80 00137 1 0 ...</b> , <b>80 00137 1 1 ...</b>                                  |  |
|          | <b>80 00137 1 0 000</b>  | Ø76; STD; set: 1; [R G6 CR 1.5] [N 2] [GSF 3.947]  |
|          | <b>80 00137 1 1 000</b>  | Ø76; STD; set: 1; [R G6 CR 1.5] [N 2] [SLF CR 3.947]   |
|          | <b>80 00137 1 1 080 76.80</b>  |  |
|          | <b>17092</b>   | EX; 31.5 x 8 x 104 x A - Ni - 45° - 22 -   |
|          | <b>17090</b>   | IN; 35 x 8 x 104 x S - Ni - 45° - 22 - III   |
|          |  | <b>81-17121</b> EX; 14.07/ x 8 x 38 G1   |
|          |  | <b>81-17120</b> IN; 14.07/ x 8 x 38 G1   |
|          | <b>7.21772.50.0</b>  | fuel pump; mechanical  |
| <b>4</b> |  | <b>76</b>  |
|          | <b>BA3 21115</b>   | 02.1996 → 12.1999 B 4 1288 cm <sup>3</sup> 2V 50 kW 68 PS 9,6 - 71   |
|          | <b>SAMARA (2108, 2109, 2113, 2114)</b>   |  |
|          | <b>7.22701.08.0</b>  | air mass sensor; electrical, Sensor without measuring tube   |

|          |   |  |
|----------|---|--|
| <b>5</b> |   | <b>79</b>  |
|          | <b>2121</b>   | 12.1976 → 03.1995 B 4 1569 cm³ 2V 54-63 kW 73-86 PS - 80     |
|          | <b>BA3 2106</b>   | 10.1985 → 05.1994 B 4 1569 cm³ 2V 54-58 kW 73-79 PS 8,5 - 80 |
|          | <b>NIVA Closed Off-Road Vehicle (2121, 2131), NOVA (2105), TOSCANA (2107)</b> |  |

|  |                  |  |  |                 |  |
|--|------------------|--|--|-----------------|--|
|  | <b>171200</b>    | EX; 31.5 x 8 x 113 x A - - 45° - 1 -     |  | <b>RK-8</b>     | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>105-34631</b> | IN; 37 x 8 x 112.5 x S - - 45° - 1 - III |  | <b>81-17119</b> | EX; 14.07/ x 8 x 48 G1                                     |
|  |                  |  |  | <b>81-17118</b> | IN; 14.07/ x 8 x 42 G1                                     |

|          |  |  |
|----------|--|--|
| <b>6</b> |  | <b>79</b>  |
|          | <b>BA3 2105</b>                        | 09.1983 → 12.1997 B 4 1294 cm³ 2V 48-68 kW 65-92 PS 8,5 - 66 |
|          | <b>NOVA (2105), NOVA Estate (2104)</b> |  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00136 1 0 000</b> | Ø79; STD; set: 1; [R G6 CR 1.5] [N 2] [GSF 3.947]    |
|  | <b>80 00136 1 0 040</b> | 79.40  |
|  | <b>80 00136 1 1 000</b> | Ø79; STD; set: 1; [R G6 CR 1.5] [N 2] [SLF CR 3.947] |

|  |                  |  |  |                 |  |
|--|------------------|--|--|-----------------|--|
|  | <b>171200</b>    | EX; 31.5 x 8 x 113 x A - - 45° - 1 -     |  | <b>RK-8</b>     | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>105-34631</b> | IN; 37 x 8 x 112.5 x S - - 45° - 1 - III |  | <b>81-17119</b> | EX; 14.07/ x 8 x 48 G1                                     |
|  |                  |  |  | <b>81-17118</b> | IN; 14.07/ x 8 x 42 G1                                     |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.21771.50.0</b> | fuel pump; mechanical  |

|          |  |  |
|----------|--|--|
| <b>7</b> |  | <b>79</b>  |
|          | <b>BA3 2121</b>                                  | 07.1977 → 12.1993 B 4 1569 cm³ 2V 54-63 kW 74-86 PS 8,5 - 80 |
|          | <b>NIVA Closed Off-Road Vehicle (2121, 2131)</b> |  |

|  |                  |  |  |                 |  |
|--|------------------|--|--|-----------------|--|
|  | <b>171200</b>    | EX; 31.5 x 8 x 113 x A - - 45° - 1 -     |  | <b>RK-8</b>     | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>105-34631</b> | IN; 37 x 8 x 112.5 x S - - 45° - 1 - III |  | <b>81-17119</b> | EX; 14.07/ x 8 x 48 G1                                     |
|  |                  |  |  | <b>81-17118</b> | IN; 14.07/ x 8 x 42 G1                                     |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.21771.50.0</b> | fuel pump; mechanical  |

|          |  |   |
|----------|--|---|
| <b>8</b> |  | <b>83</b>   |
|          | <b>XUD9A</b>                                     | 01.1993 → 08.1999 D 4 1905 cm³ 2V 47-52 kW 64-71 PS 23 - 88 |
|          | <b>NIVA Closed Off-Road Vehicle (2121, 2131)</b> |   |

|  |                           |   |           |           |
|--|---------------------------|---|-----------|-----------|
|  | <b>93 648 700</b>         | Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3 |           |           |
|  | R 2                       | CR G6   |           |           |
|  | M 2                       | G3  |           |           |
|  | DSF 3                     | CR  |           |           |
|  | → <b>80 00037 1 0 ...</b> |   |           |           |
|  | cylinder head gasket      | piston protrusion:  |           |           |
|  | notches                   | thickness   | more than | less than |
|  | 1                         | 1,36  | +0,56     | +0,67     |
|  | 2                         | 1,40  | +0,68     | +0,71     |
|  | 3                         | 1,44  | +0,72     | +0,75     |
|  | 4                         | 1,48  | +0,76     | +0,79     |
|  | 5                         | 1,52  | +0,80     | +0,83     |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00037 1 0 000</b> | Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3] |
|  | <b>80 00037 1 0 050</b> | 83.50 / <b>80 00037 1 0 080</b> 83.80                |

|  |                   |  |
|--|-------------------|--|
|  | <b>89 184 190</b> | T - Dry cylinder liner; semi; A=86 L=153.5 |
|--|-------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>78 863 618</b> | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B |
|  | <b>78 863 608</b> | STD  |

|  |                   |   |
|--|-------------------|---|
|  | <b>77 097 610</b> | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A |
|  | <b>77 097 620</b> | 0,50 / <b>77 097 600</b> STD                          |

|  |                   |   |
|--|-------------------|---|
|  | <b>77 098 618</b> | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A |
|  | <b>77 098 628</b> | 0,50 / <b>77 098 608</b> STD                          |

cont...

|  |               |   |  |                |  |
|--|---------------|---|--|----------------|--|
|  | <b>537747</b> | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm |  | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>537746</b> | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III             |  | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |
|  |               |   |  | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                |
|  |               |   |  | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                  |
|  |               |   |  | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                |

|          |  |  |                 |   |    |   |                      |    |          |          |  |    |   |    |  |  |  |  |  |
|----------|--|--|-----------------|---|----|---|----------------------|----|----------|----------|--|----|---|----|--|--|--|--|--|
| <b>9</b> |  | <b>83</b>  |                 |   |    |   |                      |    |          |          |  |    |   |    |  |  |  |  |  |
|          |  | <b>XUD9SD</b>                                    | 01.1993→08.1999 | D | LA | 4 | 1905 cm <sup>3</sup> | 2V | 48-55 kW | 65-75 PS |  | 23 | - | 88 |  |  |  |  |  |
|          |  | <b>NIVA Closed Off-Road Vehicle (2121, 2131)</b> |                 |   |    |   |                      |    |          |          |  |    |   |    |  |  |  |  |  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>94 786 700</b>       | Cylinder diameter: 83; KH: 46.8; MT: -3.5; GL: 79.3; piston pin: 28x68; number of piston rings: 3 |
|  | <b>94 786 710 83.50</b> | RTK, Lox, TPL   |
|  |                         | T15 3 MO G6   |
|  |                         | R 2 MO  |
|  |                         | DSF 3 CR  |
|  |                         | → <b>80 00525 1 0 ...</b>   |
|  |                         | cylinder head gasketpiston protrusion:  |
|  |                         | notches thicknessmore thanless than   |
|  | 4                       | 1,36 + 0,56 + 0,67  |
|  | 5                       | 1,40 + 0,68 + 0,71  |
|  | 6                       | 1,44 + 0,72 + 0,75  |
|  | 7                       | 1,48 + 0,76 + 0,79  |
|  | 8                       | 1,52 + 0,80 + 0,83  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00525 1 0 000</b> | Ø83; STD; set: 1; [T15 G6 MO 3] [R IW MO 2] [DSF CR 3] |
|  |                         | <b>80 00525 1 0 050 83.50 / 80 00525 1 0 080 83.80</b> |

|  |                   |   |
|--|-------------------|---|
|  | <b>77 098 618</b> | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A |
|  |                   | <b>77 098 628 0,50 / 77 098 608 STD</b>               |

|  |               |   |  |                |  |
|--|---------------|---|--|----------------|--|
|  | <b>537450</b> | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm |  | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>531005</b> | IN; 38.5 x 8 x 112.4 x S - - 45° - 1 - III              |  | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |
|  |               |   |  | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                |
|  |               |   |  | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                  |
|  |               |   |  | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                |

|           |  |                   |                 |   |  |   |                      |    |        |        |  |      |   |    |  |  |  |  |  |
|-----------|--|-------------------|-----------------|---|--|---|----------------------|----|--------|--------|--|------|---|----|--|--|--|--|--|
| <b>10</b> |  | <b>86</b>         |                 |   |  |   |                      |    |        |        |  |      |   |    |  |  |  |  |  |
|           |  | <b>C 20 XE</b>    | 08.1996→07.2000 | B |  | 4 | 1998 cm <sup>3</sup> | 4V | 110 kW | 150 PS |  | 10,5 | - | 86 |  |  |  |  |  |
|           |  | <b>110 (2110)</b> |                 |   |  |   |                      |    |        |        |  |      |   |    |  |  |  |  |  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>91 023 700</b>       | Cylinder diameter: 86; KH: 30.43; VT1: -1.93; MT: -0.85; GL: 55.43; piston pin: 21x61.5; number of piston rings: 3 |
|  | <b>91 023 710 86.50</b> | R 1.5 MO G6  |
|  |                         | NM 1.5   |
|  |                         | SLF 3 CR   |
|  |                         | → <b>80 00212 1 0 ...</b>  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00212 1 0 000</b> | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]    |
|  |                         | <b>80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00</b> |

|  |                   |   |
|--|-------------------|---|
|  | <b>77 268 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G |
|  |                   | <b>77 268 620 0,50 / 77 268 600 STD</b>                 |

|  |                   |   |
|--|-------------------|---|
|  | <b>77 272 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G                     |
|  |                   | <b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b> |

|  |                   |  |
|--|-------------------|--|
|  | <b>87 393 610</b> | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A |
|  |                   | <b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b>  |

|  |               |   |  |                |  |
|--|---------------|---|--|----------------|--|
|  | <b>291100</b> | EX; 29 x 7 x 105 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-7H</b>   | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>29185</b>  | IN; 33 x 7 x 104.9 x S - Cr - 45° - 22 - III      |  | <b>81-4218</b> | IN/EX; 13.03/ x 7 x 41.1 G2 - CC                           |

|  |                   |                                   |
|--|-------------------|-----------------------------------|
|  | <b>50 005 734</b> | mechanical; metal, mot. 14142840→ |
|--|-------------------|-----------------------------------|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 479</b> | hydraulic; Outer Ø: 32; length: 26                             |
|  | <b>50 006 416</b> | hydraulic; height: 26; Outer Ø: 32; length: 26, →mot. 14137011 |

|               |        | Cyl. | <br>mm      | cm <sup>3</sup> |   | Comp. Ratio<br>ε | kW      | PS      | Pos |
|---------------|--------|------|-------------|-----------------|---|------------------|---------|---------|-----|
|               |        |      |             |                 |   |                  |         |         |     |
| 138 C2.048    | B      | 4    | 86,4 x 63,9 | 1498            | 2 | 9-9,2            | 55      | 75      | 30  |
| 149 C2.000    | B      | 4    | 84 x 71,5   | 1585            | 2 | 9,5              | 66      | 90      | 17  |
| 156 A2.000    | B      | 4    | 70 x 64,9   | 999             | 2 | 9,5-9,8          | 33-37   | 45-50   | 1   |
| 156 A2.100    | B      | 4    | 70 x 64,9   | 999             | 2 | 9                | 32      | 44      | 2   |
| 156 A2.246    | B      | 4    | 70 x 64,9   | 999             | 2 | 9,5              | 33      | 45      | 3   |
| 156 C.000     | B      | 4    | 70 x 72     | 1108            | 2 | 9-9,6            | 42      | 57      | 4   |
| 156 C.046     | B      | 4    | 70 x 72     | 1108            | 2 | 9                | 37-40   | 50-54   | 5   |
| 159 B9.000    | B      | 4    | 86,4 x 67,4 | 1581            | 2 | 9,5:1            | 66      | 90      | 31  |
| 160 A1.046    | B      | 4    | 80,5 x 67,4 | 1372            | 2 | 9,2              | 51      | 69      | 7   |
| 160 D1.000    | D (LA) | 4    | 82,6 x 90   | 1929            | 2 | 19,2             | 66      | 90      | 13  |
| 175 A4.000    | B (A)  | 4    | 84 x 90     | 1995            | 4 | 8                | 142     | 193     | 18  |
| 176 B2.000    | B      | 4    | 70 x 72     | 1108            | 2 | 9,6              | 40      | 54      | 6   |
| 182 A2.000    | B      | 4    | 82 x 82,7   | 1747            | 4 | 10               | 66-83   | 90-113  | 8   |
| 182 A4.000    | B      | 4    | 86,4 x 67,4 | 1581            | 4 | 10,2             | 76      | 103     | 32  |
| 182 A6.000    | B      | 4    | 86,4 x 67,4 | 1581            | 4 | 10,1             | 66      | 90      | 33  |
| 182 B7.000    | B      | 5    | 82 x 75,7   | 1998            | 4 | 10,7             | 113     | 154     | 9   |
| 183 A1.000    | B      | 4    | 82 x 82,7   | 1747            | 4 | 10,3             | 96      | 131     | 8   |
| 8144. 97S     | D (A)  | 4    | 93 x 92     | 2500            | 2 | 21               | 77      | 105     | 40  |
| 8144.97       | D (A)  | 4    | 93 x 92     | 2499            | 2 | 22               | 85      | 115     | 41  |
| 8144.97 Y     | D (A)  | 4    | 93 x 92     | 2500            | 2 | 22,5             | 85      | 115     | 41  |
| 831 A1.000    | B      | 4    | 86,4 x 63,9 | 1498            | 2 | 9,2              | 63      | 86      | 34  |
| 831 A2.000    | B      | 4    | 86,4 x 55,5 | 1301            | 2 | 9,5              | 55-58   | 75-79   | 30  |
| 831 B.000     | B      | 4    | 86,4 x 55,5 | 1301            | 2 | 9,5              | 55      | 75      | 30  |
| 831 B1.000    | B      | 4    | 86,4 x 63,9 | 1498            | 2 | 9,2              | 59-63   | 80-86   | 35  |
| 831 B1.048    | B      | 4    | 86,4 x 63,9 | 1498            | 2 | 9,5:1            | 55      | 75      | 36  |
| 831 C5.000    | B (LA) | 4    | 84 x 90     | 1995            | 2 | 8                | 133     | 181     | 19  |
| 831 D.000     | D      | 4    | 82,6 x 90   | 1911            | 2 | 21               | 48      | 65      | 14  |
| 834 B1.000    | B      | 4    | 84 x 90     | 1995            | 2 | 9,5              | 86      | 117     | 19  |
| 834 B2.000    | B      | 4    | 84 x 90     | 1995            | 4 | 8:1              | 108     | 147     | 20  |
| 834 C.000     | B (LA) | 4    | 84 x 90     | 1995            | 2 | 8                | 122     | 166     | 19  |
| 834 E.146     | B      | 6    | 91 x 73     | 2849            | 2 | 9,5:1            | 108-110 | 147-150 | 39  |
| 834 F.000     | B      | 6    | 93 x 72,6   | 2959            | 2 | 9,5:1            | 126     | 171     | 42  |
| 834 F1.000    | B      | 4    | 84 x 90     | 1995            | 4 | 10,35:1          | 110-112 | 150-152 | 20  |
| 834 F2.000    | B (LA) | 4    | 84 x 90     | 1995            | 4 | 8:1              | 148     | 202     | 20  |
| 835 A1.000    | B      | 4    | 86,4 x 67,4 | 1581            | 2 | 9,2              | 65-66   | 88-90   | 37  |
| 835 A2.000    | B      | 4    | 84 x 79,2   | 1756            | 2 | 9,5              | 80      | 108     | 21  |
| 835 A4.000    | D (A)  | 4    | 82,6 x 90   | 1929            | 2 | 19,9             | 66      | 90      | 15  |
| 835 A4.046    | D (A)  | 4    | 82,6 x 90   | 1929            | 2 | 20               | 66      | 90      | 16  |
| 835 A5.046    | B      | 4    | 84 x 90     | 1995            | 2 | 9,3              | 82-83   | 112-113 | 22  |
| 835 C1.000    | B      | 4    | 86,4 x 67,4 | 1581            | 2 | 9,2              | 55      | 75      | 38  |
| 835 C2.000    | B      | 4    | 84 x 79,2   | 1756            | 2 | 9,5              | 76      | 103     | 23  |
| 835 C4.000    | B      | 4    | 84 x 79,2   | 1756            | 2 | 9,5              | 66      | 90      | 24  |
| 836 A2.000    | B (LA) | 4    | 84 x 90     | 1995            | 4 | 10               | 137     | 186     | 25  |
| 836 A3.000    | B      | 4    | 84 x 90     | 1995            | 4 | 10               | 102-108 | 139-147 | 26  |
| 836 A4.000    | B      | 4    | 80,5 x 67,4 | 1372            | 2 | 9,2              | 51      | 69      | 7   |
| 836 A5.000    | B      | 4    | 84 x 79,2   | 1756            | 2 | 10               | 74      | 101     | 27  |
| 836 A6.000    | B      | 4    | 84 x 79,2   | 1756            | 2 | 9,6              | 66      | 90      | 23  |
| 836 C4.000    | B      | 4    | 84 x 79,2   | 1756            | 2 | 9,5:1            | 66      | 90      | 24  |
| 839 A5.000    | D (LA) | 5    | 82 x 90,4   | 2387            | 2 | 18,5             | 96-99   | 131-135 | 10  |
| AR 32302      | D (A)  | 4    | 82 x 90,4   | 1910            | 2 | 18,5             | 77      | 105     | 11  |
| AR 32501      | D (LA) | 5    | 82 x 90,4   | 2387            | 2 | 18,5             | 99-100  | 135-136 | 12  |
| P 8 C         | D (A)  | 4    | 85 x 92     | 2088            | 3 | 21,5             | 80      | 109     | 28  |
| RFV (XU10J4R) | B      | 4    | 86 x 86     | 1998            | 4 | 10,4             | 97      | 132     | 29  |

|  |                               |                   | Pos        |                  |                   |                                       | Pos               |               |      |
|--|-------------------------------|-------------------|------------|------------------|-------------------|---------------------------------------|-------------------|---------------|------|
|  | <b>DEDRA (835_)</b>           |                   |            | 2000 i.e (834AB) | 09.1988 → 05.1992 | 834 B1.000                            | B 19              |               |      |
|  | 1.6 16V (835EI)               | 01.1996 → 07.1999 | 182 A4.000 | B                | 32                | 834 B2.000                            | B 20              |               |      |
|  | 1.6 LE Cat (835EB)            | 07.1994 → 07.1999 | 159 B9.000 | B                | 31                | 2500 Turbo DS (834AE)                 | 06.1988 → 05.1992 | 8144.97       | D 41 |
|  | 1.6 i.e. (835AA)              | 08.1989 → 06.1994 | 835 A1.000 | B                | 37                | 2500 Turbo DS (834AM)                 | 05.1988 → 07.1992 | 8144.97S      | D 40 |
|  | 1.8 16V LE (835FG)            | 03.1996 → 07.1999 | 182 A2.000 | B                | 8                 | 2500 Turbo DS (834FE, 834LE)          | 05.1992 → 07.1994 | 8144.97 Y     | D 41 |
|  | 1.8 GT 16V (835EH)            | 03.1996 → 07.1999 | 183 A1.000 | B                | 8                 | 2850 V6 i.e. (834AD, 834CD, 834BD)    | 06.1988 → 05.1992 | 834 E.146     | B 39 |
|  | 1.8 i.e. (835AC, 835BC)       | 09.1989 → 06.1994 | 835 A2.000 | B                | 21                | 3000 V6 (834GD, 834FD)                | 08.1992 → 07.1994 | 834 F.000     | B 42 |
|  | 1.8 i.e. (835FA)              | 07.1994 → 07.1999 | 836 A5.000 | B                | 27                | <b>THEMA SW (834_)</b>                |                   |               |      |
|  | 1.9 TDS (835EE, 835EF)        | 04.1989 → 07.1999 | 160 D1.000 | D                | 13                | 2000 16V (834FA)                      | 05.1992 → 07.1994 | 834 F1.000    | B 20 |
|  | 1.9 TDS (835EE, 835EF)        | 04.1989 → 07.1999 | 835 A4.000 | D                | 15                | 2000 Turbo 16V (834GC, 834FC)         | 11.1992 → 07.1994 | 834 F2.000    | B 20 |
|  | 1.9 TDS (835EE, 835EF)        | 04.1989 → 07.1999 | 835 A4.046 | D                | 16                | 2000 i.e. 16V (834AA)                 | 05.1989 → 08.1992 | 834 B2.000    | B 20 |
|  | 2.0 16V (835ED)               | 07.1994 → 07.1999 | 836 A3.000 | B                | 26                | 2000 i.e. Turbo (834.05)              | 06.1987 → 07.1994 | 834 C.000     | B 19 |
|  | 2.0 i.e. (835AL)              | 09.1989 → 07.1999 | 835 A5.046 | B                | 22                | 2500 Turbo DS (834AE)                 | 06.1988 → 05.1992 | 8144.97       | D 41 |
|  | <b>DEDRA SW (835_)</b>        |                   |            |                  |                   | 2500 Turbo DS (834AM)                 | 05.1988 → 07.1992 | 8144.97S      | D 40 |
|  | 1.6 (835EB)                   | 10.1994 → 07.1999 | 159 B9.000 | B                | 31                | 2500 Turbo DS (834FE, 834LE)          | 09.1992 → 07.1994 | 8144.97 Y     | D 41 |
|  | 1.6 16V (835EI)               | 01.1996 → 07.1999 | 182 A4.000 | B                | 32                | 3000 V6 (834GD, 834FD)                | 09.1992 → 07.1994 | 834 F.000     | B 42 |
|  | 1.8 16V LE (835FG)            | 03.1996 → 07.1999 | 182 A2.000 | B                | 8                 | <b>Y10 (156_)</b>                     |                   |               |      |
|  | 1.8 GT 16V (835EH)            | 03.1996 → 07.1999 | 183 A1.000 | B                | 8                 | 1.0 Fire (156B, 156AD)                | 06.1985 → 06.1991 | 156 A2.100    | B 2  |
|  | 1.8 i.e. (835FA)              | 07.1994 → 07.1999 | 836 A5.000 | B                | 27                | 1.0 Fire All-wheel Drive (156AE)      | 12.1987 → 02.1992 | 156 A2.000    | B 1  |
|  | 1.9 TDS (835EE, 835EF)        | 07.1994 → 07.1999 | 160 D1.000 | D                | 13                | 1.0 Fire All-wheel Drive (156AE)      | 12.1987 → 02.1992 | 156 A2.246    | B 3  |
|  | 1.9 TDS (835EE, 835EF)        | 07.1994 → 07.1999 | 835 A4.000 | D                | 15                | 1.0 Fire Catalytic-Conv (156AE)       | 10.1987 → 02.1992 | 156 A2.246    | B 3  |
|  | 2.0 16V (835ED)               | 07.1994 → 07.1999 | 836 A3.000 | B                | 26                | 1.1 Fire (156AG)                      | 01.1995 → 12.1995 | 176 B2.000    | B 6  |
|  | 2.0 Integrale (835ED)         | 07.1994 → 07.1999 | 836 A3.000 | B                | 26                | 1.1 Fire All-wheel Drive (156AG)      | 01.1995 → 12.1995 | 176 B2.000    | B 6  |
|  | <b>DELTA I (831_)</b>         |                   |            |                  |                   | 1.1 i.e Fire (156AC)                  | 08.1989 → 06.1992 | 156 C.000     | B 4  |
|  | 1.3 (831.AB)                  | 09.1983 → 08.1992 | 831 A2.000 | B                | 30                | 1.1 i.e Fire All-wheel Drive (156AC)  | 08.1989 → 06.1992 | 156 C.000     | B 4  |
|  | 1.3 (831AB.011)               | 09.1979 → 08.1992 | 831 A2.000 | B                | 30                | 1.1 i.e. Fire (156AG)                 | 07.1989 → 09.1995 | 156 C.046     | B 5  |
|  | 1.3 (831AB.011)               | 09.1979 → 08.1992 | 831 B.000  | B                | 30                | 1.1 i.e. Fire All-wheel Drive (156AG) | 09.1992 → 12.1995 | 156 C.046     | B 5  |
|  | 1.5 (831AB.025)               | 09.1979 → 04.1986 | 831 A1.000 | B                | 34                | <b>ZETA (22_)</b>                     |                   |               |      |
|  | 1.5 (831AB.025)               | 04.1986 → 12.1992 | 831 B1.000 | B                | 35                | 2.0 16V (220AL5)                      | 05.1998 → 07.2000 | RFV (XU10J4R) | B 29 |
|  | 1.6 GT i.e. (831AB.010)       | 05.1987 → 08.1992 | 149 C2.000 | B                | 17                | 2.1 TD (220AJ5)                       | 05.1996 → 09.1999 | P 8 C         | D 28 |
|  | 2.0 HF Integrale (831AB.024)  | 10.1987 → 12.1991 | 831 C5.000 | B                | 19                |                                       |                   |               |      |
|  | <b>DELTA II (836_)</b>        |                   |            |                  |                   |                                       |                   |               |      |
|  | 1.4 i.e. (836AF, 836AH)       | 10.1994 → 08.1999 | 160 A1.046 | B                | 7                 |                                       |                   |               |      |
|  | 1.4 i.e. (836AF, 836AH)       | 07.1995 → 08.1999 | 836 A4.000 | B                | 7                 |                                       |                   |               |      |
|  | 1.6 i.e. (836AD)              | 06.1993 → 08.1999 | 835 C1.000 | B                | 38                |                                       |                   |               |      |
|  | 1.6 i.e. (836AP)              | 03.1996 → 08.1999 | 182 A6.000 | B                | 33                |                                       |                   |               |      |
|  | 1.6 i.e. 16V (836AO)          | 01.1996 → 08.1999 | 182 A4.000 | B                | 32                |                                       |                   |               |      |
|  | 1.8 i.e. (836AE)              | 06.1993 → 08.1999 | 835 C2.000 | B                | 23                |                                       |                   |               |      |
|  | 1.8 i.e. (836AG, 836AL)       | 07.1994 → 08.1999 | 835 C4.000 | B                | 24                |                                       |                   |               |      |
|  | 1.8 i.e. (836AG, 836AL)       | 07.1994 → 08.1999 | 836 A6.000 | B                | 23                |                                       |                   |               |      |
|  | 1.8 i.e. (836AG, 836AL)       | 07.1994 → 08.1999 | 836 C4.000 | B                | 24                |                                       |                   |               |      |
|  | 1.8 i.e. 16V (836AQ)          | 03.1996 → 08.1999 | 182 A2.000 | B                | 8                 |                                       |                   |               |      |
|  | 1.8 i.e. 16V GT (836AR)       | 03.1996 → 08.1999 | 183 A1.000 | B                | 8                 |                                       |                   |               |      |
|  | 1.9 TD (836AM, 836AN)         | 10.1994 → 08.1999 | 160 D1.000 | D                | 13                |                                       |                   |               |      |
|  | 1.9 TD (836AM, 836AN)         | 10.1994 → 08.1999 | 835 A4.000 | D                | 15                |                                       |                   |               |      |
|  | 2.0 16V (836AA, 836CA)        | 06.1993 → 08.1999 | 836 A3.000 | B                | 26                |                                       |                   |               |      |
|  | 2.0 16V Turbo (836AB)         | 06.1993 → 08.1999 | 836 A2.000 | B                | 25                |                                       |                   |               |      |
|  | 2.0 16V Turbo (836AS)         | 07.1996 → 08.1999 | 175 A4.000 | B                | 18                |                                       |                   |               |      |
|  | <b>LYBRA (839_)</b>           |                   |            |                  |                   |                                       |                   |               |      |
|  | 1.9 JTD (839AXD1A)            | 07.1999 → 09.2000 | AR 32302   | D                | 11                |                                       |                   |               |      |
|  | 2.0 20V (839AXC11, 839AXC1A)  | 07.1999 → 09.2000 | 182 B7.000 | B                | 9                 |                                       |                   |               |      |
|  | <b>LYBRA SW (839_)</b>        |                   |            |                  |                   |                                       |                   |               |      |
|  | 2.0 20V (839BXC11, 839BXC1A)  | 07.1999 → 09.2000 | 182 B7.000 | B                | 9                 |                                       |                   |               |      |
|  | 2.4 JTD (839BXE1A)            | 10.1999 → 09.2000 | 839 A5.000 | D                | 10                |                                       |                   |               |      |
|  | 2.4 JTD (839BXE1A)            | 10.1999 → 09.2000 | AR 32501   | D                | 12                |                                       |                   |               |      |
|  | <b>PRISMA (831_)</b>          |                   |            |                  |                   |                                       |                   |               |      |
|  | 1.5 (831AB)                   | 09.1985 → 02.1992 | 138 C2.048 | B                | 30                |                                       |                   |               |      |
|  | 1.5 (831AB)                   | 09.1985 → 02.1992 | 831 B1.048 | B                | 36                |                                       |                   |               |      |
|  | 1.9 Diesel (831AB)            | 01.1983 → 02.1992 | 831 D.000  | D                | 14                |                                       |                   |               |      |
|  | <b>THEMA (834_)</b>           |                   |            |                  |                   |                                       |                   |               |      |
|  | 2000 16V (834FA)              | 08.1992 → 12.1993 | 834 F1.000 | B                | 20                |                                       |                   |               |      |
|  | 2000 16V Turbo (834GC, 834FC) | 10.1992 → 07.1994 | 834 F2.000 | B                | 20                |                                       |                   |               |      |

|          |                        |  |   |   |                      |    |          |          |          |        |  |
|----------|------------------------|--|---|---|----------------------|----|----------|----------|----------|--------|--|
| <b>1</b> |                        | <b>70</b>  |   |   |                      |    |          |          |          |        |  |
|          | 156 A2.000             | 12.1987 → 02.1992  | B | 4 | 999 cm <sup>3</sup>  | 2V | 33-37 kW | 45-50 PS | ⊗9,5-9,8 | - 64.9 |  |
|          | Y10 (156_)             |  |   |   |                      |    |          |          |          |        |  |
|          | 17055                  | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -  |   |   |                      |    |          |          |          |        |  |
|          | 81-1755                | IN/EX; 13/ x 7 x 42.2 G1   |   |   |                      |    |          |          |          |        |  |
|          | 7.02700.70.0           | fuel pump; in-tank; electrical   |   |   |                      |    |          |          |          |        |  |
|          | <b>RK-7</b>            | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |                      |    |          |          |          |        |  |
| <b>2</b> |                        | <b>70</b>  |   |   |                      |    |          |          |          |        |  |
|          | 156 A2.100             | 06.1985 → 06.1991  | B | 4 | 999 cm <sup>3</sup>  | 2V | 32 kW    | 44 PS    | ⊗9       | - 64.9 |  |
|          | Y10 (156_)             |  |   |   |                      |    |          |          |          |        |  |
|          | 81-1755                | IN/EX; 13/ x 7 x 42.2 G1   |   |   |                      |    |          |          |          |        |  |
|          | 7.28669.01.0           | mechanical   |   |   |                      |    |          |          |          |        |  |
|          | 7.21440.51.0           | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |          |        |  |
|          | 7.21773.50.0           | fuel pump; mechanical  |   |   |                      |    |          |          |          |        |  |
| <b>3</b> |                        | <b>70</b>  |   |   |                      |    |          |          |          |        |  |
|          | 156 A2.246             | 10.1987 → 02.1992  | B | 4 | 999 cm <sup>3</sup>  | 2V | 33 kW    | 45 PS    | ⊗9,5     | - 64.9 |  |
|          | Y10 (156_)             |  |   |   |                      |    |          |          |          |        |  |
|          | 17055                  | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -  |   |   |                      |    |          |          |          |        |  |
|          | 81-1755                | IN/EX; 13/ x 7 x 42.2 G1   |   |   |                      |    |          |          |          |        |  |
|          | 7.28669.01.0           | mechanical   |   |   |                      |    |          |          |          |        |  |
|          | 7.21440.51.0           | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |          |        |  |
|          | 7.02700.70.0           | fuel pump; in-tank; electrical   |   |   |                      |    |          |          |          |        |  |
|          | 7.21773.50.0           | fuel pump; mechanical  |   |   |                      |    |          |          |          |        |  |
|          | <b>RK-7</b>            | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |                      |    |          |          |          |        |  |
| <b>4</b> |                        | <b>70</b>  |   |   |                      |    |          |          |          |        |  |
|          | 156 C.000              | 08.1989 → 06.1992  | B | 4 | 1108 cm <sup>3</sup> | 2V | 42 kW    | 57 PS    | ⊗9-9,6   | - 72   |  |
|          | Y10 (156_)             |  |   |   |                      |    |          |          |          |        |  |
|          | 17055                  | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -  |   |   |                      |    |          |          |          |        |  |
|          | 81-1755                | IN/EX; 13/ x 7 x 42.2 G1   |   |   |                      |    |          |          |          |        |  |
|          | 7.28669.01.0           | mechanical   |   |   |                      |    |          |          |          |        |  |
|          | 7.02700.70.0           | fuel pump; in-tank; electrical   |   |   |                      |    |          |          |          |        |  |
|          | <b>RK-7</b>            | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |                      |    |          |          |          |        |  |
| <b>5</b> |                        | <b>70</b>  |   |   |                      |    |          |          |          |        |  |
|          | 156 C.046              | 07.1989 → 12.1995  | B | 4 | 1108 cm <sup>3</sup> | 2V | 37-40 kW | 50-54 PS | ⊗9       | - 72   |  |
|          | Y10 (156_)             |  |   |   |                      |    |          |          |          |        |  |
|          | 94 910 700             | Cylinder diameter: 70; KH: 30; MT: -1.8; GL: 50; piston pin: 18x53; K; number of piston rings: 3                   |   |   |                      |    |          |          |          |        |  |
|          | 94 910 710 70.40       |  |   |   |                      |    |          |          |          |        |  |
|          | R 1.2 CR G6            |  |   |   |                      |    |          |          |          |        |  |
|          | M 1.2 G6               |  |   |   |                      |    |          |          |          |        |  |
|          | SSF 2.5                |  |   |   |                      |    |          |          |          |        |  |
|          | → 80 00513 1 0 ...     |  |   |   |                      |    |          |          |          |        |  |
|          | 80 00513 1 0 000       | Ø70; STD; set: 1; [R G6 CR 1.2] [M G6 1.2] [SSF 2.5]   |   |   |                      |    |          |          |          |        |  |
|          | 80 00513 1 0 040 70.40 |  |   |   |                      |    |          |          |          |        |  |
|          | 17055                  | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -  |   |   |                      |    |          |          |          |        |  |
|          | <b>RK-7</b>            | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |                      |    |          |          |          |        |  |

cont...



|          |   |  |                   |    |    |                      |    |          |           |       |   |
|----------|---|--|-------------------|----|----|----------------------|----|----------|-----------|-------|---|
|          | <b>81-1755</b>  | IN/EX; 13/ x 7 x 42.2 G1   |                   |    |    |                      |    |          |           |       |   |
|          | <b>7.28669.01.0</b>                                   | mechanical   |                   |    |    |                      |    |          |           |       |   |
|          | <b>7.02700.70.0</b>                                   | fuel pump; in-tank; electrical   |                   |    |    |                      |    |          |           |       |   |
|          | <b>7.02604.59.0</b>                                   | lambda sensor; control sensor; heated  |                   |    |    |                      |    |          |           |       |   |
| <b>6</b> |   | <b>70</b>  |                   |    |    |                      |    |          |           |       |   |
|          | <b>176 B2.000</b>                                     |  | 01.1995 → 12.1995 | B  | 4  | 1108 cm <sup>3</sup> | 2V | 40 kW    | 54 PS     | ∅9,6  | - 72  |
|          | <b>Y10 (156_)</b>                                     |  |                   |    |    |                      |    |          |           |       |   |
|          | <b>94 910 700</b>                                     | Cylinder diameter: 70; KH: 30; MT: -1.8; GL: 50; piston pin: 18x53; K; number of piston rings: 3 |                   |    |    |                      |    |          |           |       |   |
|          | <b>94 910 710 70.40</b>                               |  |                   |    |    |                      |    |          |           |       |   |
|          |   | R  | 1.2               | CR | G6 |                      |    |          |           |       |   |
|          |   | M  | 1.2               |    | G6 |                      |    |          |           |       |   |
|          |   | SSF  | 2.5               |    |    |                      |    |          |           |       |   |
|          |   | → <b>80 00513 1 0 ...</b>  |                   |    |    |                      |    |          |           |       |   |
|          | <b>80 00513 1 0 000</b>                               | ∅70; STD; set: 1; [R G6 CR 1.2] [M G6 1.2] [SSF 2.5]<br><b>80 00513 1 0 040 70.40</b>            |                   |    |    |                      |    |          |           |       |   |
|          | <b>17055</b>  | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -  |                   |    |    |                      |    |          |           |       |   |
|          |   |  |                   |    |    |                      |    |          |           |       | <b>RK-7</b><br>valve cotter; number of notches: 1;<br>valve stem diameter: 7  |
|          | <b>81-1755</b>  | IN/EX; 13/ x 7 x 42.2 G1   |                   |    |    |                      |    |          |           |       |   |
|          | <b>7.28665.01.0</b>                                   | mechanical   |                   |    |    |                      |    |          |           |       | <b>7.29068.01.0</b>   |
|          | <b>7.02700.70.0</b>                                   | fuel pump; in-tank; electrical   |                   |    |    |                      |    |          |           |       |   |
|          | <b>7.00468.34.0</b>                                   | fuel supply unit; in-tank; electrical  |                   |    |    |                      |    |          |           |       |   |
|          | <b>3.32038.03.0</b>                                   | fuel tank seal; in-tank  |                   |    |    |                      |    |          |           |       |   |
|          | <b>7.18222.22.0</b>                                   | intake manifold pressure sensor; electrical  |                   |    |    |                      |    |          |           |       |   |
| <b>7</b> |   | <b>80.5</b>  |                   |    |    |                      |    |          |           |       |   |
|          | <b>160 A1.046</b>                                     |  | 10.1994 → 08.1999 | B  | 4  | 1372 cm <sup>3</sup> | 2V | 51 kW    | 69 PS     | ∅9,2  | - 67.4  |
|          | <b>836 A4.000</b>                                     |  | 07.1995 → 08.1999 | B  | 4  | 1372 cm <sup>3</sup> | 2V | 51 kW    | 69 PS     | ∅9,2  | - 67.4  |
|          | <b>DELTA II (836_)</b>                                |  |                   |    |    |                      |    |          |           |       |   |
|          | <b>7.02700.70.0</b>                                   | fuel pump; in-tank; electrical   |                   |    |    |                      |    |          |           |       |   |
|          | <b>7.02604.59.0</b>                                   | lambda sensor; control sensor; heated  |                   |    |    |                      |    |          |           |       |   |
| <b>8</b> |   | <b>82</b>  |                   |    |    |                      |    |          |           |       |   |
|          | <b>182 A2.000</b>                                     |  | 03.1996 → 08.1999 | B  | 4  | 1747 cm <sup>3</sup> | 4V | 66-83 kW | 90-113 PS | ∅10   | - 82.7  |
|          | <b>183 A1.000</b>                                     |  | 03.1996 → 08.1999 | B  | 4  | 1747 cm <sup>3</sup> | 4V | 96 kW    | 131 PS    | ∅10,3 | - 82.7  |
|          | <b>DEDRA (835_), DEDRA SW (835_), DELTA II (836_)</b> |  |                   |    |    |                      |    |          |           |       |   |
|          | <b>171004</b>   | EX; 28 x 7 x 108.6 x A - Cr - 45° - VS - 22 -  |                   |    |    |                      |    |          |           |       | <b>MK-7H</b><br>valve cotter; number of notches: 3;<br>valve stem diameter: 7 |
|          | <b>171006</b>   | IN; 33.6 x 7 x 113 x S - Cr - 45° - 22 - III   |                   |    |    |                      |    |          |           |       | <b>81-17123</b><br>EX; 13.03/ x 7 x 46 G2                                     |
|          |   |  |                   |    |    |                      |    |          |           |       | <b>81-17122</b><br>IN; 13.03/ x 7 x 42.5 G2                                   |
|          | <b>7.28764.01.0</b>                                   | mechanical   |                   |    |    |                      |    |          |           |       | <b>7.29232.01.0</b>   |
|          | <b>7.02700.92.0</b>                                   | fuel pump; in-tank; electrical   |                   |    |    |                      |    |          |           |       |   |
|          | <b>7.00468.40.0</b>                                   | fuel supply unit; in-tank; electrical  |                   |    |    |                      |    |          |           |       |   |
|          | <b>3.32038.03.0</b>                                   | fuel tank seal; in-tank  |                   |    |    |                      |    |          |           |       |   |
|          | <b>7.06269.06.0</b>                                   | idle controller; electrical  |                   |    |    |                      |    |          |           |       |   |
|          | <b>7.02604.58.0</b>                                   | lambda sensor; control sensor; heated  |                   |    |    |                      |    |          |           |       |   |

cont...



**50 006 422** hydraulic; height: 24; Outer Ø: 33; length: 24

**9** **82**

**182 B7.000** 07.1999 → 09.2000 B 5 1998 cm<sup>3</sup> 4V 113 kW 154 PS  $\xi$ 10,7 - 75.7  
**LYBRA (839\_), LYBRA SW (839\_)**

|               |   |                 |  |
|---------------|---|-----------------|--|
| <b>171004</b> | EX; 28 x 7 x 108.6 x A - Cr - 45° - VS - 22 - | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
| <b>171006</b> | IN; 33.6 x 7 x 113 x S - Cr - 45° - 22 - III  | <b>81-17123</b> | EX; 13.03/ x 7 x 46 G2                                     |
|               |   | <b>81-17122</b> | IN; 13.03/ x 7 x 42.5 G2                                   |

**7.28673.01.0** mechanical

**7.22701.05.0** air mass sensor; electrical, Sensor without measuring tube

**7.02604.53.0** lambda sensor; heated

**50 006 422** hydraulic; height: 24; Outer Ø: 33; length: 24

**10** **82**

**839 A5.000** 10.1999 → 09.2000 D LA 5 2387 cm<sup>3</sup> 2V 96-99 kW 131-135 PS  $\xi$ 18,5 - 90.4  
**LYBRA SW (839\_)**

**94 966 600** Cylinder diameter: 82.01; KH: 47.25; MT: -17.5; MØ: 37.5; GL: 73.25; piston pin: 25.988x61; number of piston rings: 3  
 RTK, KBB  
 T15 3 MO G6  
 NM 2  
 DSF 3 CR  
 cylinder head gasketpiston protrusion:  
 notches thicknessmore thanless than

|   |      |       |       |
|---|------|-------|-------|
| 0 | 1,60 |       | +0,80 |
| 1 | 1,70 | +0,80 | +0,90 |
| 2 | 1,80 | +0,90 |       |

**79 502 600** [Pair] AS STD Ø 68.040 / 82.430 // 2.490 St/A  
**37 098 610** [Set] PL 0,25 Ø 50.555 / 53.900 / 19.500 / 1.659 St/B/G  
**37 098 620 0,50 / 37 098 600 STD**  
**37 102 610** [Set] HL 0,25 Ø 59.750 / 63.700 / 20.750 / 1.969 St/B/G  
**37 102 620 0,50 / 37 102 600 STD**

|               |  |                 |  |
|---------------|--|-----------------|--|
| <b>171062</b> | EX; 34.5 x 8 x 115.1 x A/S - Cr - 45° - 22 - III | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>171046</b> | IN; 35.5 x 8 x 115 x A/S - Cr - 45° - 22 - III   | <b>81-17129</b> | IN/EX; 14.03/ x 8.02 x 43 G1                               |
|               |  | <b>81-17128</b> | IN/EX; 14.06/ x 8.02 x 43 G1                               |

**50 006 162** CAM, chilled cast iron

**7.02256.03.0** pressure transducer (EGR); electro-pneumatic

**11** **82**

**AR 32302** 07.1999 → 09.2000 D A 4 1910 cm<sup>3</sup> 2V 77 kW 105 PS  $\xi$ 18,5 - 90.4  
**LYBRA (839\_)**

**94 966 600** Cylinder diameter: 82.01; KH: 47.25; MT: -17.5; MØ: 37.5; GL: 73.25; piston pin: 25.988x61; number of piston rings: 3  
 RTK, KBB  
 T15 3 MO G6  
 NM 2  
 DSF 3 CR  
 cylinder head gasketpiston protrusion:  
 notches thicknessmore thanless than

|   |      |       |       |
|---|------|-------|-------|
| 0 | 1,60 |       | +0,80 |
| 1 | 1,70 | +0,80 | +0,90 |
| 2 | 1,80 | +0,90 |       |

cont...

|  |                     |  |  |  |
|--|---------------------|--|--|--|
|  | <b>79 502 600</b>   | [Pair] AS STD Ø 68.040 / 82.430 // 2.490 St/A  |  |  |
|  | <b>37 087 610</b>   | [Set] PL 0,25 Ø 50.555 / 53.900 / 19.500 / 1.659 St/B/G<br><b>37 087 620 0,50 / 37 087 600 STD</b> |  |  |
|  | <b>37 088 610</b>   | [Set] HL 0,25 Ø 59.750 / 63.700 / 20.750 / 1.969 St/B/G<br><b>37 088 620 0,50 / 37 088 600 STD</b> |  |  |
|  | <b>171062</b>       | EX; 34.5 x 8 x 115.1 x A/S - Cr - 45° - 22 - III   |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8                      |
|  | <b>171046</b>       | IN; 35.5 x 8 x 115 x A/S - Cr - 45° - 22 - III   |  | <b>81-17129</b> IN/EX; 14.03/ x 8.02 x 43 G1<br><b>81-17128</b> IN/EX; 14.06/ x 8.02 x 43 G1 |
|  | <b>50 007 568</b>   | CAM, chilled cast iron   |  |  |
|  | <b>7.28503.02.0</b> | mechanical   |  |  |
|  | <b>7.22701.05.0</b> | air mass sensor; electrical, Sensor without measuring tube   |  |  |
|  | <b>7.18222.08.0</b> | intake manifold pressure sensor; pneumatic   |  |  |
|  | <b>7.02256.03.0</b> | pressure transducer (EGR); electro-pneumatic   |  |  |

|           |                        |   |   |             |
|-----------|------------------------|---|---|-------------|
| <b>12</b> |                        | <b>82</b>   |   |             |
|           | <b>AR 32501</b>        | 10.1999 → 09.2000   | D LA 5 2387 cm³ 2V 99-100 kW 135-136 PS | 18,5 - 90.4 |
|           | <b>LYBRA SW (839_)</b> |   |   |             |
|           | <b>94 966 600</b>      | Cylinder diameter: 82.01; KH: 47.25; MT: -17.5; MØ: 37.5; GL: 73.25; piston pin: 25.988x61; number of piston rings: 3<br>RTK, KBB<br>T15 3 MO G6<br>NM 2<br>DSF 3 CR<br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than |   |             |
|           |                        | 0   | 1,60                                    | +0,80       |
|           |                        | 1   | 1,70                                    | +0,80 +0,90 |
|           |                        | 2   | 1,80                                    | +0,90       |

|  |                     |  |  |  |
|--|---------------------|--|--|--|
|  | <b>79 502 600</b>   | [Pair] AS STD Ø 68.040 / 82.430 // 2.490 St/A  |  |  |
|  | <b>37 098 610</b>   | [Set] PL 0,25 Ø 50.555 / 53.900 / 19.500 / 1.659 St/B/G<br><b>37 098 620 0,50 / 37 098 600 STD</b> |  |  |
|  | <b>37 102 610</b>   | [Set] HL 0,25 Ø 59.750 / 63.700 / 20.750 / 1.969 St/B/G<br><b>37 102 620 0,50 / 37 102 600 STD</b> |  |  |
|  | <b>171062</b>       | EX; 34.5 x 8 x 115.1 x A/S - Cr - 45° - 22 - III   |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8                      |
|  | <b>171046</b>       | IN; 35.5 x 8 x 115 x A/S - Cr - 45° - 22 - III   |  | <b>81-17129</b> IN/EX; 14.03/ x 8.02 x 43 G1<br><b>81-17128</b> IN/EX; 14.06/ x 8.02 x 43 G1 |
|  | <b>7.02256.03.0</b> | pressure transducer (EGR); electro-pneumatic   |  |  |

|           |   |                                    |                                |           |
|-----------|---|------------------------------------|--------------------------------|-----------|
| <b>13</b> |   | <b>82.6</b>                        |                                |           |
|           | <b>160 D1.000</b>                                     | 04.1989 → 08.1999                  | D LA 4 1929 cm³ 2V 66 kW 90 PS | 19,2 - 90 |
|           | <b>DEDRA (835_), DEDRA SW (835_), DELTA II (836_)</b> |                                    |                                |           |
|           | <b>7.24806.05.0</b>                                   | vacuum pump; mechanical; vane pump |                                |           |

|           |                      |  |                             |         |
|-----------|----------------------|--|-----------------------------|---------|
| <b>14</b> |                      | <b>82.6</b>                              |                             |         |
|           | <b>831 D.000</b>     | 01.1983 → 02.1992                        | D 4 1911 cm³ 2V 48 kW 65 PS | 21 - 90 |
|           | <b>PRISMA (831_)</b> |  |                             |         |
|           | <b>89 386 190</b>    | T - Dry cylinder liner; semi; A=86 L=154 |                             |         |

|           |   |   |   |    |   |                      |    |                 |  |          |        |  |
|-----------|---|---|---|----|---|----------------------|----|-----------------|--|----------|--------|--|
| <b>15</b> |   | <b>82.6</b>   |   |    |   |                      |    |                 |  |          |        |  |
|           | <b>835 A4.000</b>                                     | 04.1989 → 08.1999   | D | A  | 4 | 1929 cm <sup>3</sup> | 2V | 66 kW           | 90 PS  | €19,9    | - 90   |  |
|           | <b>DEDRA (835_), DEDRA SW (835_), DELTA II (836_)</b> |   |   |    |   |                      |    |                 |  |          |        |  |
|           | <b>89 386 190</b>                                     | T - Dry cylinder liner; semi; A=86 L=154  |   |    |   |                      |    |                 |  |          |        |  |
|           | <b>17061</b>  | EX; 33.5 x 8 x 116.5 x A - Cr - 45° - VS - 9 -                                    |   |    |   |                      |    | <b>RK-8</b>     | valve cotter; number of notches: 1; valve stem diameter: 8 |          |        |  |
|           | <b>7.24806.05.0</b>                                   | vacuum pump; mechanical; vane pump  |   |    |   |                      |    |                 |  |          |        |  |
| <b>16</b> |   | <b>82.6</b>   |   |    |   |                      |    |                 |  |          |        |  |
|           | <b>835 A4.046</b>                                     | 04.1989 → 07.1999   | D | A  | 4 | 1929 cm <sup>3</sup> | 2V | 66 kW           | 90 PS  | €20      | - 90   |  |
|           | <b>DEDRA (835_)</b>                                   |   |   |    |   |                      |    |                 |  |          |        |  |
|           | <b>89 386 190</b>                                     | T - Dry cylinder liner; semi; A=86 L=154  |   |    |   |                      |    |                 |  |          |        |  |
|           | <b>7.24806.05.0</b>                                   | vacuum pump; mechanical; vane pump  |   |    |   |                      |    |                 |  |          |        |  |
| <b>17</b> |   | <b>84</b>   |   |    |   |                      |    |                 |  |          |        |  |
|           | <b>149 C2.000</b>                                     | 05.1987 → 08.1992   | B |    | 4 | 1585 cm <sup>3</sup> | 2V | 66 kW           | 90 PS  | €9,5     | - 71.5 |  |
|           | <b>DELTA I (831_)</b>                                 |   |   |    |   |                      |    |                 |  |          |        |  |
|           | <b>80 00065 1 1 000</b>                               | Ø84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]                          |   |    |   |                      |    |                 |  |          |        |  |
|           | <b>77 771 610</b>                                     | [Set] PL 0,254 Ø 47.990 / 51.330 / 19.500 / 1.659 St/A<br><b>77 771 620 0,508</b> |   |    |   |                      |    |                 |  |          |        |  |
|           | <b>7.02700.70.0</b>                                   | fuel pump; in-tank; electrical  |   |    |   |                      |    |                 |  |          |        |  |
|           | <b>7.18222.22.0</b>                                   | intake manifold pressure sensor; electrical                                       |   |    |   |                      |    |                 |  |          |        |  |
| <b>18</b> |   | <b>84</b>   |   |    |   |                      |    |                 |  |          |        |  |
|           | <b>175 A4.000</b>                                     | 07.1996 → 08.1999   | B | A  | 4 | 1995 cm <sup>3</sup> | 4V | 142 kW          | 193 PS   | €8       | - 90   |  |
|           | <b>DELTA II (836_)</b>                                |   |   |    |   |                      |    |                 |  |          |        |  |
|           | <b>RK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7                        |   |    |   |                      |    | <b>81-17112</b> | IN/EX; 14.04/ x 7 x 51.3 G1                                |          |        |  |
|           | <b>50 006 422</b>                                     | hydraulic; height: 24; Outer Ø: 33; length: 24                                    |   |    |   |                      |    |                 |  |          |        |  |
| <b>19</b> |   | <b>84</b>   |   |    |   |                      |    |                 |  |          |        |  |
|           | <b>831 C5.000</b>                                     | 10.1987 → 12.1991   | B | LA | 4 | 1995 cm <sup>3</sup> | 2V | 133 kW          | 181 PS   | €8       | - 90   |  |
|           | <b>834 B1.000</b>                                     | 09.1988 → 05.1992   | B |    | 4 | 1995 cm <sup>3</sup> | 2V | 86 kW           | 117 PS   | €9,5     | - 90   |  |
|           | <b>834 C.000</b>                                      | 06.1987 → 07.1994   | B | LA | 4 | 1995 cm <sup>3</sup> | 2V | 122 kW          | 166 PS   | €8       | - 90   |  |
|           | <b>DELTA I (831_), THEMA (834_), THEMA SW (834_)</b>  |   |   |    |   |                      |    |                 |  |          |        |  |
|           | <b>80 00065 1 1 000</b>                               | Ø84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]                          |   |    |   |                      |    |                 |  |          |        |  |
| <b>20</b> |   | <b>84</b>   |   |    |   |                      |    |                 |  |          |        |  |
|           | <b>834 B2.000</b>                                     | 05.1988 → 08.1992   | B |    | 4 | 1995 cm <sup>3</sup> | 4V | 108 kW          | 147 PS   | €8:1     | - 90   |  |
|           | <b>834 F1.000</b>                                     | 05.1992 → 07.1994   | B |    | 4 | 1995 cm <sup>3</sup> | 4V | 110-112 kW      | 150-152 PS   | €10,35:1 | - 90   |  |
|           | <b>834 F2.000</b>                                     | 10.1992 → 07.1994   | B | LA | 4 | 1995 cm <sup>3</sup> | 4V | 148 kW          | 202 PS   | €8:1     | - 90   |  |
|           | <b>THEMA (834_), THEMA SW (834_)</b>                  |   |   |    |   |                      |    |                 |  |          |        |  |
|           | <b>RK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7                        |   |    |   |                      |    | <b>81-17112</b> | IN/EX; 14.04/ x 7 x 51.3 G1                                |          |        |  |
|           | <b>7.02604.59.0</b>                                   | lambda sensor; control sensor; heated   |   |    |   |                      |    |                 |  |          |        |  |

|           |  |  |   |      |                      |    |            |            |                             |        |  |  |  |
|-----------|--|--|---|------|----------------------|----|------------|------------|-----------------------------|--------|--|--|--|
| <b>21</b> |  | <b>84</b>  |   |      |                      |    |            |            |                             |        |  |  |  |
|           | 835 A2.000                                     | 09.1989 → 06.1994  | B | 4    | 1756 cm <sup>3</sup> | 2V | 80 kW      | 108 PS     | ⊗9,5                        | - 79.2 |  |  |  |
|           | DEDRA (835_)                                   |  |   |      |                      |    |            |            |                             |        |  |  |  |
|           | 7.02700.92.0                                   | fuel pump; in-tank; electrical                             |   |      |                      |    |            |            |                             |        |  |  |  |
|           | 7.18222.22.0                                   | intake manifold pressure sensor; electrical                |   |      |                      |    |            |            |                             |        |  |  |  |
| <b>22</b> |  | <b>84</b>  |   |      |                      |    |            |            |                             |        |  |  |  |
|           | 835 A5.046                                     | 09.1989 → 07.1999  | B | 4    | 1995 cm <sup>3</sup> | 2V | 82-83 kW   | 112-113 PS | ⊗9,3                        | - 90   |  |  |  |
|           | DEDRA (835_)                                   |  |   |      |                      |    |            |            |                             |        |  |  |  |
|           | 80 00065 1 1 000                               | ∅84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]   |   |      |                      |    |            |            |                             |        |  |  |  |
|           | 7.02700.92.0                                   | fuel pump; in-tank; electrical                             |   |      |                      |    |            |            |                             |        |  |  |  |
|           | 7.18222.22.0                                   | intake manifold pressure sensor; electrical                |   |      |                      |    |            |            |                             |        |  |  |  |
| <b>23</b> |  | <b>84</b>  |   |      |                      |    |            |            |                             |        |  |  |  |
|           | 835 C2.000                                     | 06.1993 → 08.1999  | B | 4    | 1756 cm <sup>3</sup> | 2V | 76 kW      | 103 PS     | ⊗9,5                        | - 79.2 |  |  |  |
|           | 836 A6.000                                     | 07.1994 → 08.1999  | B | 4    | 1756 cm <sup>3</sup> | 2V | 66 kW      | 90 PS      | ⊗9,6                        | - 79.2 |  |  |  |
|           | DELTA II (836_)                                |  |   |      |                      |    |            |            |                             |        |  |  |  |
|           | 7.05432.09.0                                   | stepper motor; electrical                                  |   |      |                      |    |            |            |                             |        |  |  |  |
|           | 7.02604.59.0                                   | lambda sensor; control sensor; heated                      |   |      |                      |    |            |            |                             |        |  |  |  |
| <b>24</b> |  | <b>84</b>  |   |      |                      |    |            |            |                             |        |  |  |  |
|           | 835 C4.000                                     | 07.1994 → 08.1999  | B | 4    | 1756 cm <sup>3</sup> | 2V | 66 kW      | 90 PS      | ⊗9,5                        | - 79.2 |  |  |  |
|           | 836 C4.000                                     | 07.1994 → 08.1999  | B | 4    | 1756 cm <sup>3</sup> | 2V | 66 kW      | 90 PS      | ⊗9,5:1                      | - 79.2 |  |  |  |
|           | DELTA II (836_)                                |  |   |      |                      |    |            |            |                             |        |  |  |  |
|           | 7.02604.59.0                                   | lambda sensor; control sensor; heated                      |   |      |                      |    |            |            |                             |        |  |  |  |
| <b>25</b> |  | <b>84</b>  |   |      |                      |    |            |            |                             |        |  |  |  |
|           | 836 A2.000                                     | 06.1993 → 08.1999  | B | LA 4 | 1995 cm <sup>3</sup> | 4V | 137 kW     | 186 PS     | ⊗10                         | - 90   |  |  |  |
|           | DELTA II (836_)                                |  |   |      |                      |    |            |            |                             |        |  |  |  |
|           | RK-7H  | valve cotter; number of notches: 1; valve stem diameter: 7 |   |      |                      |    |            | 81-17112   | IN/EX; 14.04/ x 7 x 51.3 G1 |        |  |  |  |
| <b>26</b> |  | <b>84</b>  |   |      |                      |    |            |            |                             |        |  |  |  |
|           | 836 A3.000                                     | 06.1993 → 08.1999  | B | 4    | 1995 cm <sup>3</sup> | 4V | 102-108 kW | 139-147 PS | ⊗10                         | - 90   |  |  |  |
|           | DEDRA (835_), DEDRA SW (835_), DELTA II (836_) |  |   |      |                      |    |            |            |                             |        |  |  |  |
|           | RK-7H  | valve cotter; number of notches: 1; valve stem diameter: 7 |   |      |                      |    |            | 81-17112   | IN/EX; 14.04/ x 7 x 51.3 G1 |        |  |  |  |
|           | 7.02700.92.0                                   | fuel pump; in-tank; electrical                             |   |      |                      |    |            |            |                             |        |  |  |  |
|           | 7.02604.58.0                                   | lambda sensor; control sensor; heated                      |   |      |                      |    |            |            |                             |        |  |  |  |
| <b>27</b> |  | <b>84</b>  |   |      |                      |    |            |            |                             |        |  |  |  |
|           | 836 A5.000                                     | 07.1994 → 07.1999  | B | 4    | 1756 cm <sup>3</sup> | 2V | 74 kW      | 101 PS     | ⊗10                         | - 79.2 |  |  |  |
|           | DEDRA (835_), DEDRA SW (835_)                  |  |   |      |                      |    |            |            |                             |        |  |  |  |
|           | 7.02700.92.0                                   | fuel pump; in-tank; electrical                             |   |      |                      |    |            |            |                             |        |  |  |  |
|           | 7.18222.22.0                                   | intake manifold pressure sensor; electrical                |   |      |                      |    |            |            |                             |        |  |  |  |
|           | 7.05432.09.0                                   | stepper motor; electrical                                  |   |      |                      |    |            |            |                             |        |  |  |  |

L

| 28 |  | 85  |   |
|----|--|---|---|
|    | P 8 C  | 05.1996 → 09.1999   | D A 4 2088 cm <sup>3</sup> 3V 80 kW 109 PS €21,5 - 92   |
|    | ZETA (22_)                                     |   |   |
|    | 94 643 610                                     | Cylinder diameter: 85.25; KH: 44.95; MT: -2.7; GL: 74.8; piston pin: 30x71.5; number of piston rings: 3<br>KKK, Lox, RTK<br>T15 3 MO<br>R 2 MO<br>DSF 3 CR<br>cylinder head gasketpiston protrusion:<br>notches thickness more than less than |   |
|    | 77 098 618                                     | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br>77 098 628 0,50 / 77 098 608 STD   |   |
|    | MK-8H  | valve cotter; number of notches: 3; valve stem diameter: 8  | 81-5331 IN/EX; 13.07/ x 8.01 x 54.5 B1  |
|    | 50 006 181                                     |   |   |
| 29 |  | 86  |   |
|    | RFV (XU10J4R)                                  | 05.1998 → 07.2000   | B 4 1998 cm <sup>3</sup> 4V 97 kW 132 PS €10,4 - 86   |
|    | ZETA (22_)                                     |   |   |
|    | 7.18222.02.0                                   | intake manifold pressure sensor; pneumatic  |   |
|    | 7.18222.19.0                                   | intake manifold pressure sensor; pneumatic  |   |
|    | 7.31587.01.0                                   | throttle body; mechanical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.  |   |
|    | 7.05270.37.0                                   | lambda sensor; Diagnosis probe; heated  |   |
| 30 |  | 86.4  |   |
|    | 138 C2.048                                     | 09.1985 → 02.1992   | B 4 1498 cm <sup>3</sup> 2V 55 kW 75 PS €9-9,2 - 63.9   |
|    | 831 A2.000                                     | 09.1979 → 08.1992   | B 4 1301 cm <sup>3</sup> 2V 55-58 kW 75-79 PS €9,5 - 55.5   |
|    | 831 B.000                                      | 09.1979 → 08.1992   | B 4 1301 cm <sup>3</sup> 2V 55 kW 75 PS €9,5 - 55.5   |
|    | DELTA I (831_), PRISMA (831_)                  |   |   |
|    | RK-8   | valve cotter; number of notches: 1; valve stem diameter: 8  | 81-1763 IN; 14.15/ x 8 x 42 G1<br>81-1762 IN; 14.1/ x 8 x 42 G1<br>81-17110 IN/EX; 14.07/ x 8 x 46 G1 |
| 31 |  | 86.4  |   |
|    | 159 B9.000                                     | 07.1994 → 07.1999   | B 4 1581 cm <sup>3</sup> 2V 66 kW 90 PS €9,5:1 - 67.4   |
|    | DEDRA (835_), DEDRA SW (835_)                  |   |   |
|    | 7.02700.70.0                                   | fuel pump; in-tank; electrical  |   |
|    | 7.02700.92.0                                   | fuel pump; in-tank; electrical  |   |
|    | 7.18222.22.0                                   | intake manifold pressure sensor; electrical   |   |
|    | 7.02604.59.0                                   | lambda sensor; control sensor; heated   |   |
| 32 |  | 86.4  |   |
|    | 182 A4.000                                     | 01.1996 → 08.1999   | B 4 1581 cm <sup>3</sup> 4V 76 kW 103 PS €10,2 - 67.4   |
|    | DEDRA (835_), DEDRA SW (835_), DELTA II (836_) |   |   |
|    | 171037   | EX; 30 x 7 x 102.4 x A/S - Cr - 45° - VS - 9 -  |   |
|    | 171043   | EX; 30 x 7 x 102.8 x A - Cr - 45° - 9 -   |   |
|    |  | RK-7 valve cotter; number of notches: 1; valve stem diameter: 7<br>RK-8 valve cotter; number of notches: 1; valve stem diameter: 8  |   |

cont...

|  |                     |  |  |                 |                          |
|--|---------------------|--|--|-----------------|--------------------------|
|  | <b>171036</b>       | IN; 30.3 x 7 x 102.5 x S - Cr - 45° - 9 - III  |  | <b>81-17123</b> | EX; 13.03/ x 7 x 46 G2   |
|  |                     |  |  | <b>81-17122</b> | IN; 13.03/ x 7 x 42.5 G2 |
|  |                     |  |  | <b>81-1755</b>  | IN/EX; 13/ x 7 x 42.2 G1 |
|  | <b>7.02700.92.0</b> | fuel pump; in-tank; electrical   |  |                 |                          |
|  | <b>7.00468.40.0</b> | fuel supply unit; in-tank; electrical  |  |                 |                          |
|  | <b>3.32038.03.0</b> | fuel tank seal; in-tank  |  |                 |                          |
|  | <b>7.18222.22.0</b> | intake manifold pressure sensor; electrical  |  |                 |                          |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic   |  |                 |                          |
|  | <b>7.05432.09.0</b> | stepper motor; electrical  |  |                 |                          |
|  | <b>7.03703.60.0</b> | throttle body; mechanical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |  |                 |                          |
|  | <b>7.02604.58.0</b> | lambda sensor; control sensor; heated  |  |                 |                          |
|  | <b>50 006 422</b>   | hydraulic; height: 24; Outer Ø: 33; length: 24   |  |                 |                          |

|           |                        |                   |   |   |                      |    |       |       |  |        |
|-----------|------------------------|-------------------|---|---|----------------------|----|-------|-------|--|--------|
| <b>33</b> |                        | <b>86.4</b>       |   |   |                      |    |       |       |  |        |
|           | <b>182 A6.000</b>      | 03.1996 → 08.1999 | B | 4 | 1581 cm <sup>3</sup> | 4V | 66 kW | 90 PS |  | - 67.4 |
|           | <b>DELTA II (836_)</b> |                   |   |   |                      |    |       |       |  |        |

|  |                     |  |  |                |  |
|--|---------------------|--|--|----------------|--|
|  | <b>171037</b>       | EX; 30 x 7 x 102.4 x A/S - Cr - 45° - VS - 9 -   |  | <b>RK-7</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>171043</b>       | EX; 30 x 7 x 102.8 x A - Cr - 45° - 9 -  |  | <b>RK-8</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>171036</b>       | IN; 30.3 x 7 x 102.5 x S - Cr - 45° - 9 - III  |  | <b>81-1755</b> | IN/EX; 13/ x 7 x 42.2 G1                                   |
|  | <b>3.32038.03.0</b> | fuel tank seal; in-tank  |  |                |  |
|  | <b>7.18222.22.0</b> | intake manifold pressure sensor; electrical  |  |                |  |
|  | <b>7.05432.09.0</b> | stepper motor; electrical  |  |                |  |
|  | <b>7.03703.60.0</b> | throttle body; mechanical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |  |                |  |
|  | <b>7.02604.58.0</b> | lambda sensor; control sensor; heated  |  |                |  |
|  | <b>50 006 422</b>   | hydraulic; height: 24; Outer Ø: 33; length: 24   |  |                |  |

|           |                       |                   |   |   |                      |    |       |       |  |        |
|-----------|-----------------------|-------------------|---|---|----------------------|----|-------|-------|--|--------|
| <b>34</b> |                       | <b>86.4</b>       |   |   |                      |    |       |       |  |        |
|           | <b>831 A1.000</b>     | 09.1979 → 04.1986 | B | 4 | 1498 cm <sup>3</sup> | 2V | 63 kW | 86 PS |  | - 63.9 |
|           | <b>DELTA I (831_)</b> |                   |   |   |                      |    |       |       |  |        |

|  |                     |  |  |                 |                           |
|--|---------------------|--|--|-----------------|---------------------------|
|  | <b>RK-8</b>         | valve cotter; number of notches: 1; valve stem diameter: 8 |  | <b>81-1763</b>  | IN; 14.15/ x 8 x 42 G1    |
|  |                     |  |  | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |
|  |                     |  |  | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical                             |  |                 |                           |

|           |                       |                   |   |   |                      |    |          |          |  |        |
|-----------|-----------------------|-------------------|---|---|----------------------|----|----------|----------|--|--------|
| <b>35</b> |                       | <b>86.4</b>       |   |   |                      |    |          |          |  |        |
|           | <b>831 B1.000</b>     | 04.1986 → 12.1992 | B | 4 | 1498 cm <sup>3</sup> | 2V | 59-63 kW | 80-86 PS |  | - 63.9 |
|           | <b>DELTA I (831_)</b> |                   |   |   |                      |    |          |          |  |        |

|  |                     |                                |  |  |  |
|--|---------------------|--------------------------------|--|--|--|
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical |  |  |  |
|--|---------------------|--------------------------------|--|--|--|

|                                      |             |   |     |   |                      |    |            |            |        |        |  |  |
|--------------------------------------|-------------|---|-----|---|----------------------|----|------------|------------|--------|--------|--|--|
| <b>36</b>                            | <b>86.4</b> |   |     |   |                      |    |            |            |        |        |  |  |
| <b>831 B1.048</b>                    |             | 09.1985 → 02.1992   | B   | 4 | 1498 cm <sup>3</sup> | 2V | 55 kW      | 75 PS      | ϕ9,5:1 | - 63.9 |  |  |
| <b>PRISMA (831_)</b>                 |             |   |     |   |                      |    |            |            |        |        |  |  |
| <b>7.21440.51.0</b>                  |             | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |     |   |                      |    |            |            |        |        |  |  |
| <b>37</b>                            | <b>86.4</b> |   |     |   |                      |    |            |            |        |        |  |  |
| <b>835 A1.000</b>                    |             | 08.1989 → 06.1994   | B   | 4 | 1581 cm <sup>3</sup> | 2V | 65-66 kW   | 88-90 PS   | ϕ9,2   | - 67.4 |  |  |
| <b>DEDRA (835_)</b>                  |             |   |     |   |                      |    |            |            |        |        |  |  |
| <b>17089</b>                         |             | IN; 39.5 x 8 x 108.5 x S - Cr - 45° - 1 - III   |     |   |                      |    |            |            |        |        |  |  |
| <b>81-1763</b>                       |             | IN; 14.15/ x 8 x 42 G1  |     |   |                      |    |            |            |        |        |  |  |
| <b>81-1762</b>                       |             | IN; 14.1/ x 8 x 42 G1   |     |   |                      |    |            |            |        |        |  |  |
| <b>81-17110</b>                      |             | IN/EX; 14.07/ x 8 x 46 G1   |     |   |                      |    |            |            |        |        |  |  |
| <b>7.02700.70.0</b>                  |             | fuel pump; in-tank; electrical  |     |   |                      |    |            |            |        |        |  |  |
| <b>7.02700.92.0</b>                  |             | fuel pump; in-tank; electrical  |     |   |                      |    |            |            |        |        |  |  |
| <b>7.18222.22.0</b>                  |             | intake manifold pressure sensor; electrical   |     |   |                      |    |            |            |        |        |  |  |
| <b>7.02604.59.0</b>                  |             | lambda sensor; control sensor; heated   |     |   |                      |    |            |            |        |        |  |  |
| <b>38</b>                            | <b>86.4</b> |   |     |   |                      |    |            |            |        |        |  |  |
| <b>835 C1.000</b>                    |             | 06.1993 → 08.1999   | B   | 4 | 1581 cm <sup>3</sup> | 2V | 55 kW      | 75 PS      | ϕ9,2   | - 67.4 |  |  |
| <b>DELTA II (836_)</b>               |             |   |     |   |                      |    |            |            |        |        |  |  |
| <b>7.02700.70.0</b>                  |             | fuel pump; in-tank; electrical  |     |   |                      |    |            |            |        |        |  |  |
| <b>7.18222.22.0</b>                  |             | intake manifold pressure sensor; electrical   |     |   |                      |    |            |            |        |        |  |  |
| <b>7.02604.59.0</b>                  |             | lambda sensor; control sensor; heated   |     |   |                      |    |            |            |        |        |  |  |
| <b>39</b>                            | <b>91</b>   |   |     |   |                      |    |            |            |        |        |  |  |
| <b>834 E.146</b>                     |             | 06.1988 → 05.1992   | B   | 6 | 2849 cm <sup>3</sup> | 2V | 108-110 kW | 147-150 PS | ϕ9,5:1 | - 73   |  |  |
| <b>THEMA (834_)</b>                  |             |   |     |   |                      |    |            |            |        |        |  |  |
| <b>81-5609</b>                       |             | EX; 14.07/ x 9 x 42.5 G1  |     |   |                      |    |            |            |        |        |  |  |
| <b>40</b>                            | <b>93</b>   |   |     |   |                      |    |            |            |        |        |  |  |
| <b>8144. 97S</b>                     |             | 05.1988 → 07.1992   | D A | 4 | 2500 cm <sup>3</sup> | 2V | 77 kW      | 105 PS     | ϕ21    | - 92   |  |  |
| <b>THEMA (834_), THEMA SW (834_)</b> |             |   |     |   |                      |    |            |            |        |        |  |  |
| <b>80 00068 1 0 000</b>              |             | ϕ93; STD; set: 1; [T15 G6 CR 3] [N MO 2] [DSF CR 3]<br><b>80 00068 1 0 040</b> 93.40  |     |   |                      |    |            |            |        |        |  |  |
| <b>89 183 190</b>                    |             | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5   |     |   |                      |    |            |            |        |        |  |  |
| <b>77 153 690</b>                    |             | [Set] PL-B SEMI ϕ 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |     |   |                      |    |            |            |        |        |  |  |
| <b>77 154 610</b>                    |             | [Set] HL 0,254 ϕ 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 ϕ 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |     |   |                      |    |            |            |        |        |  |  |
| <b>77 155 610</b>                    |             | [Set] PL 0,254 ϕ 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 ϕ 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |     |   |                      |    |            |            |        |        |  |  |
| <b>171055</b>                        |             | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III   |     |   |                      |    |            |            |        |        |  |  |
| <b>171016</b>                        |             | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III<br>OES specification  |     |   |                      |    |            |            |        |        |  |  |
| <b>171120</b>                        |             | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |     |   |                      |    |            |            |        |        |  |  |
| <b>RK-8</b>                          |             | valve cotter; number of notches: 1;<br>valve stem diameter: 8   |     |   |                      |    |            |            |        |        |  |  |
| <b>RK-8H</b>                         |             | valve cotter; number of notches: 1;<br>valve stem diameter: 8   |     |   |                      |    |            |            |        |        |  |  |
| <b>81-17116</b>                      |             | IN/EX; 13.02/ x 8.02 x 56 G1  |     |   |                      |    |            |            |        |        |  |  |
| <b>81-17115</b>                      |             | IN/EX; 13.07/ x 8.02 x 56 G1  |     |   |                      |    |            |            |        |        |  |  |
| <b>81-17114</b>                      |             | IN/EX; 13.07/ x 8.02 x 60 G1, without<br>valve stem gasket  |     |   |                      |    |            |            |        |        |  |  |
| <b>81-5611</b>                       |             | IN/EX; 13.12/ x 8 x 56 G1   |     |   |                      |    |            |            |        |        |  |  |

cont...



**50 006 180** mechanical; Outer Ø: 44; length: 32

**41** **93**



**8144.97** 06.1988 → 05.1992 D A 4 2499 cm<sup>3</sup> 2V 85 kW 115 PS 22 - 92  
**8144.97 Y** 05.1992 → 07.1994 D A 4 2500 cm<sup>3</sup> 2V 85 kW 115 PS 22,5 - 92



**THEMA (834\_), THEMA SW (834\_)**



**89 183 190** T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5



**77 153 690** [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  
**77 154 610** [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G  
**77 154 600** STD, →mot. 1846776

**77 155 610** [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G  
**77 155 620** 0,508 / **77 155 600** STD, Attention to the marks on the bearing shells:  
 Stelo=rod or Cappello=cap



**17063** EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III



**171055** EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III

**171016** EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III  
 OES specification

**171120** IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III



**RK-8** valve cotter; number of notches: 1; valve stem diameter: 8

**RK-8H** valve cotter; number of notches: 1; valve stem diameter: 8



**81-17116** IN/EX; 13.02/ x 8.02 x 56 G1

**81-17115** IN/EX; 13.07/ x 8.02 x 56 G1

**81-17114** IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket

**81-5611** IN/EX; 13.12/ x 8 x 56 G1



**50 006 180** mechanical; Outer Ø: 44; length: 32

**42** **93**



**834 F.000** 08.1992 → 07.1994 B 6 2959 cm<sup>3</sup> 2V 126 kW 171 PS 9,5:1 - 72.6



**THEMA (834\_), THEMA SW (834\_)**






**81-5609** EX; 14.07/ x 9 x 42.5 G1

L



# LAND ROVER

|  |        |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS      | Pos |
|---|--------|---|------|--|-----------------|---|------------------|-------|---------|-----|
| 11 L  | D (LA) | 4 | 4    | 90,475 x 97  | 2495            | 2   | 19,5             | 79-85 | 107-116 | 3   |
| 12 L  | D (LA) | 4 | 4    | 90,5 x 97  | 2496            | 2   | 19,5             | 83    | 113     | 6   |
| 14 L  | D (A)  | 4 | 4    | 90,5 x 97  | 2495            | 2   | 19,5:1           | 83-89 | 113-121 | 7   |
| 16 L  | D      | 4 | 4    | 90,475 x 97  | 2495            | 2   | 19,5:1           | 83    | 113     | 4   |
| 17 L  | D      | 4 | 4    | 90,475 x 97  | 2495            | 2   |                  | 83-90 | 113-122 | 5   |
| 18 K4F  | B      | 4 | 4    | 80 x 89,3  | 1796            | 4   | 10,5             | 85-88 | 116-120 | 1   |
| 19 L  | D (A)  | 4 | 4    | 90,5 x 97  | 2496            | 2   | 19,5             | 81-90 | 110-122 | 8   |
| 20 T2N  | D (A)  | 4 | 4    | 84,5 x 88,9  | 1994            | 2   | 19,5             | 72    | 98      | 2   |
| 21 L  | D (LA) | 4 | 4    | 90,5 x 97  | 2495            | 2   | 19,5             | 83-89 | 113-121 | 9   |
| 22 L  | D      | 4 | 4    | 90,475 x 97  | 2496            | 2   |                  | 83-92 | 113-125 | 5   |
| 23 L  | D (A)  | 4 | 4    | 90,475 x 97  | 2495            | 2   | 21               | 83-86 | 113-117 | 4   |

L

# LAND ROVER

|                                      |                   | Pos      |  |  | Pos |
|--------------------------------------|-------------------|----------|--|--|-----|
|                                      |                   |          |  |  |     |
| <b>DEFENDER Cabrio (L316)</b>        |                   |          |  |  |     |
| 2.5 TDI 4x4 (L316)                   | 08.1990 → 11.1998 | 11 L D   |  |  | 3   |
| 2.5 TDI 4x4 (L316)                   | 08.1990 → 11.1998 | 16 L D   |  |  | 4   |
| 2.5 TDI 4x4 (L316)                   | 08.1990 → 11.1998 | 23 L D   |  |  | 4   |
| <b>DEFENDER Station Wagon (L316)</b> |                   |          |  |  |     |
| 2.5 TDI 4x4 (L316)                   | 08.1990 → 12.1998 | 11 L D   |  |  | 3   |
| 2.5 TDI 4x4 (L316)                   | 08.1990 → 12.1998 | 16 L D   |  |  | 4   |
| 2.5 TDI 4x4 (L316)                   | 08.1990 → 12.1998 | 23 L D   |  |  | 4   |
| <b>DISCOVERY I (LJ)</b>              |                   |          |  |  |     |
| 2.5 D 4x4                            | 10.1993 → 12.1998 | 19 L D   |  |  | 8   |
| 2.5 TDI 4x4                          | 10.1989 → 10.1998 | 12 L D   |  |  | 6   |
| 2.5 TDI 4x4                          | 10.1989 → 10.1998 | 17 L D   |  |  | 5   |
| 2.5 TDI 4x4                          | 10.1989 → 10.1998 | 19 L D   |  |  | 8   |
| 2.5 TDI 4x4                          | 10.1989 → 10.1998 | 21 L D   |  |  | 9   |
| 2.5 TDI 4x4                          | 06.1993 → 10.1998 | 17 L D   |  |  | 5   |
| 2.5 TDI 4x4                          | 06.1993 → 10.1998 | 19 L D   |  |  | 8   |
| 2.5 TDI 4x4                          | 06.1993 → 10.1998 | 22 L D   |  |  | 5   |
| 2.5 TDI 4x4                          | 06.1994 → 10.1996 | 19 L D   |  |  | 8   |
| <b>FREELANDER (L314)</b>             |                   |          |  |  |     |
| 1.8 i 16V 4x4                        | 02.1998 → 11.2000 | 18 K4F B |  |  | 1   |
| 2.0 DI 4x4                           | 02.1998 → 11.2000 | 20 T2N D |  |  | 2   |
| <b>RANGE ROVER I</b>                 |                   |          |  |  |     |
| 2.5 TD 4x4                           | 10.1989 → 11.1992 | 14 L D   |  |  | 7   |
| 2.5 TD 4x4                           | 10.1989 → 11.1992 | 21 L D   |  |  | 9   |
| 2.5 TDi 4x4                          | 11.1992 → 04.1996 | 14 L D   |  |  | 7   |
| 2.5 TDi 4x4                          | 11.1992 → 04.1996 | 21 L D   |  |  | 9   |

L

|          |                   |                              |   |   |                      |    |          |            |       |   |      |  |
|----------|-------------------|------------------------------|---|---|----------------------|----|----------|------------|-------|---|------|--|
| <b>1</b> |                   | <b>80</b>                    |   |   |                      |    |          |            |       |   |      |  |
|          | 18 K4F            | 02.1998 → 11.2000            | B | 4 | 1796 cm <sup>3</sup> | 4V | 85-88 kW | 116-120 PS | ⊗10,5 | - | 89.3 |  |
|          | FREELANDER (L314) |                              |   |   |                      |    |          |            |       |   |      |  |
|          | 81-88000          | IN/EX; 9.875/ x 6.01 x 30 G1 |   |   |                      |    |          |            |       |   |      |  |

|          |                   |  |     |   |                      |    |       |       |       |   |      |  |
|----------|-------------------|--|-----|---|----------------------|----|-------|-------|-------|---|------|--|
| <b>2</b> |                   | <b>84.5</b>  |     |   |                      |    |       |       |       |   |      |  |
|          | 20 T2N            | 02.1998 → 11.2000  | D A | 4 | 1994 cm <sup>3</sup> | 2V | 72 kW | 98 PS | ⊗19,5 | - | 88.9 |  |
|          | FREELANDER (L314) |  |     |   |                      |    |       |       |       |   |      |  |
|          | 7.22701.09.0      | air mass sensor; electrical, Sensor without measuring tube |     |   |                      |    |       |       |       |   |      |  |

|          |   |                   |      |   |                      |    |          |            |       |   |    |  |
|----------|---|-------------------|------|---|----------------------|----|----------|------------|-------|---|----|--|
| <b>3</b> |   | <b>90.475</b>     |      |   |                      |    |          |            |       |   |    |  |
|          | 11 L  | 08.1990 → 12.1998 | D LA | 4 | 2495 cm <sup>3</sup> | 2V | 79-85 kW | 107-116 PS | ⊗19,5 | - | 97 |  |
|          | DEFENDER Cabrio (L316), DEFENDER Station Wagon (L316) |                   |      |   |                      |    |          |            |       |   |    |  |

|  |  |   |           |  |  |  |  |  |  |  |  |  |
|--|--|---|-----------|--|--|--|--|--|--|--|--|--|
|  | 90 624 600                             | Cylinder diameter: 90.475; KH: 55.4; MT: -18.85; MØ: 39.6; GL: 91.9; piston pin: 30.162x77; number of piston rings: 3 |           |  |  |  |  |  |  |  |  |  |
|  | 90 624 610                             | 90.983  |           |  |  |  |  |  |  |  |  |  |
|  | RTK                                    |   |           |  |  |  |  |  |  |  |  |  |
|  | T6 2.5 CR G6                           |   |           |  |  |  |  |  |  |  |  |  |
|  | M 2 G3                                 |   |           |  |  |  |  |  |  |  |  |  |
|  | DSF 3 CR                               |   |           |  |  |  |  |  |  |  |  |  |
|  | → 80 00237 1 0 ...                     |   |           |  |  |  |  |  |  |  |  |  |
|  | cylinder head gasketpiston protrusion: |   |           |  |  |  |  |  |  |  |  |  |
|  | notches                                | more than   | less than |  |  |  |  |  |  |  |  |  |
|  | 1                                      | + 0,50 mm   | + 0,60 mm |  |  |  |  |  |  |  |  |  |
|  | 2                                      | + 0,61 mm   | + 0,70 mm |  |  |  |  |  |  |  |  |  |
|  | 3                                      | + 0,71 mm   | + 0,80 mm |  |  |  |  |  |  |  |  |  |

|  |                  |  |  |  |  |  |  |  |  |  |  |  |
|--|------------------|--|--|--|--|--|--|--|--|--|--|--|
|  | 80 00237 1 0 000 | Ø90.5; STD; set: 1; [T6 G6 CR 2.5] [M G3 2] [DSF CR 3]     |  |  |  |  |  |  |  |  |  |  |
|  | 80 00237 1 0 050 | 90.98 / 80 00237 1 0 100 91.50                             |  |  |  |  |  |  |  |  |  |  |
|  | 80 00238 1 0 000 | Ø90.5; STD; set: 1; [T6 G6 PC 3] [NM 2.5] [DSF CR 3]       |  |  |  |  |  |  |  |  |  |  |
|  | 808002           | EX; 36.5 x 8 x 116.5 x A/S - Cr - 45° - VS - 22 -          |  |  |  |  |  |  |  |  |  |  |
|  | 808001           | IN; 39.4 x 8 x 116.4 x A/S - Cr - 30° - 22 - III           |  |  |  |  |  |  |  |  |  |  |
|  | MK-8H            | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |  |  |  |  |  |

|          |   |                   |     |   |                      |    |          |            |         |   |    |  |
|----------|---|-------------------|-----|---|----------------------|----|----------|------------|---------|---|----|--|
| <b>4</b> |   | <b>90.475</b>     |     |   |                      |    |          |            |         |   |    |  |
|          | 16 L  | 08.1990 → 12.1998 | D   | 4 | 2495 cm <sup>3</sup> | 2V | 83 kW    | 113 PS     | ⊗19,5:1 | - | 97 |  |
|          | 23 L  | 08.1990 → 12.1998 | D A | 4 | 2495 cm <sup>3</sup> | 2V | 83-86 kW | 113-117 PS | ⊗21     | - | 97 |  |
|          | DEFENDER Cabrio (L316), DEFENDER Station Wagon (L316) |                   |     |   |                      |    |          |            |         |   |    |  |

|  |  |  |           |  |  |  |  |  |  |  |  |  |
|--|--|--|-----------|--|--|--|--|--|--|--|--|--|
|  | 92 253 600                             | Cylinder diameter: 90.475; KH: 55.4; MT: -18.4; MØ: 39; GL: 91.9; piston pin: 30.162x77; number of piston rings: 3 |           |  |  |  |  |  |  |  |  |  |
|  | RTK                                    |  |           |  |  |  |  |  |  |  |  |  |
|  | T6 3 PC G6                             |  |           |  |  |  |  |  |  |  |  |  |
|  | NM 2.5                                 |  |           |  |  |  |  |  |  |  |  |  |
|  | DSF 3 CR                               |  |           |  |  |  |  |  |  |  |  |  |
|  | → 80 00238 1 0 ...                     |  |           |  |  |  |  |  |  |  |  |  |
|  | cylinder head gasketpiston protrusion: |  |           |  |  |  |  |  |  |  |  |  |
|  | notches                                | more than  | less than |  |  |  |  |  |  |  |  |  |
|  | 1                                      | + 0,50 mm  | + 0,60 mm |  |  |  |  |  |  |  |  |  |
|  | 2                                      | + 0,61 mm  | + 0,70 mm |  |  |  |  |  |  |  |  |  |
|  | 3                                      | + 0,71 mm  | + 0,80 mm |  |  |  |  |  |  |  |  |  |

|  |                    |  |  |  |  |  |  |  |  |  |  |  |
|--|--------------------|--|--|--|--|--|--|--|--|--|--|--|
|  | 94 502 620         | Cylinder diameter: 90.983; KH: 55.4; MT: -18.4; MØ: 39; GL: 91.9; piston pin: 30.162x77; number of piston rings: 3 |  |  |  |  |  |  |  |  |  |  |
|  | 94 502 630         | 91.491   |  |  |  |  |  |  |  |  |  |  |
|  | RTK                |  |  |  |  |  |  |  |  |  |  |  |
|  | T6 2.5 CR G6       |  |  |  |  |  |  |  |  |  |  |  |
|  | M 2 G3             |  |  |  |  |  |  |  |  |  |  |  |
|  | DSF 3 CR           |  |  |  |  |  |  |  |  |  |  |  |
|  | → 80 00237 1 0 ... |  |  |  |  |  |  |  |  |  |  |  |
|  | 80 00237 1 0 000   | Ø90.5; STD; set: 1; [T6 G6 CR 2.5] [M G3 2] [DSF CR 3]   |  |  |  |  |  |  |  |  |  |  |
|  | 80 00237 1 0 050   | 90.98 / 80 00237 1 0 100 91.50   |  |  |  |  |  |  |  |  |  |  |
|  | 80 00238 1 0 000   | Ø90.5; STD; set: 1; [T6 G6 PC 3] [NM 2.5] [DSF CR 3]   |  |  |  |  |  |  |  |  |  |  |
|  | 808002             | EX; 36.5 x 8 x 116.5 x A/S - Cr - 45° - VS - 22 -  |  |  |  |  |  |  |  |  |  |  |
|  | 808001             | IN; 39.4 x 8 x 116.4 x A/S - Cr - 30° - 22 - III   |  |  |  |  |  |  |  |  |  |  |
|  | MK-8H              | valve cotter; number of notches: 3; valve stem diameter: 8   |  |  |  |  |  |  |  |  |  |  |

cont...

**7.24808.13.0** vacuum pump; mechanical; Axial piston pump

|                         |  |               |      |                   |   |   |                      |    |          |            |      |
|-------------------------|--|---------------|------|-------------------|---|---|----------------------|----|----------|------------|------|
| <b>5</b>                |  | <b>90.475</b> | 17 L | 10.1989 → 10.1998 | D | 4 | 2495 cm <sup>3</sup> | 2V | 83-90 kW | 113-122 PS | - 97 |
|                         |  |               | 22 L | 06.1993 → 10.1998 | D | 4 | 2496 cm <sup>3</sup> | 2V | 83-92 kW | 113-125 PS | - 97 |
| <b>DISCOVERY I (LJ)</b> |  |               |      |                   |   |   |                      |    |          |            |      |

**7.24808.13.0** vacuum pump; mechanical; Axial piston pump

|          |  |             |                         |                   |   |    |   |                      |    |       |        |      |      |
|----------|--|-------------|-------------------------|-------------------|---|----|---|----------------------|----|-------|--------|------|------|
| <b>6</b> |  | <b>90.5</b> | 12 L                    | 10.1989 → 10.1998 | D | LA | 4 | 2496 cm <sup>3</sup> | 2V | 83 kW | 113 PS | 19,5 | - 97 |
|          |  |             | <b>DISCOVERY I (LJ)</b> |                   |   |    |   |                      |    |       |        |      |      |

**90 624 600** Cylinder diameter: 90.475; KH: 55.4; MT: -18.85; MØ: 39.6; GL: 91.9; piston pin: 30.162x77; number of piston rings: 3  
**90 624 610 90.983**  
 RK, RTK  
 T6 2.5 CR G6  
 M 2 G3  
 DSF 3 CR  
 → **80 00237 1 0 ...**  
 cylinder head gasketpiston protrusion:

| notches | more than | less than |
|---------|-----------|-----------|
| 1       | + 0,50 mm | + 0,60 mm |
| 2       | + 0,61 mm | + 0,70 mm |
| 3       | + 0,71 mm | + 0,80 mm |

**80 00237 1 0 000** Ø90.5; STD; set: 1; [T6 G6 CR 2.5] [M G3 2] [DSF CR 3]  
**80 00237 1 0 050 90.98 / 80 00237 1 0 100 91.50**

**808002** EX; 36.5 x 8 x 116.5 x A/S - Cr - 45° - VS - 22 - **MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

**808001** IN; 39.4 x 8 x 116.4 x A/S - Cr - 30° - 22 - III

|          |  |             |                      |                   |   |   |   |                      |    |          |            |        |      |
|----------|--|-------------|----------------------|-------------------|---|---|---|----------------------|----|----------|------------|--------|------|
| <b>7</b> |  | <b>90.5</b> | 14 L                 | 10.1989 → 04.1996 | D | A | 4 | 2495 cm <sup>3</sup> | 2V | 83-89 kW | 113-121 PS | 19,5:1 | - 97 |
|          |  |             | <b>RANGE ROVER I</b> |                   |   |   |   |                      |    |          |            |        |      |

**92 253 600** Cylinder diameter: 90.475; KH: 55.4; MT: -18.4; MØ: 39; GL: 91.9; piston pin: 30.162x77; number of piston rings: 3  
 RTK  
 T6 3 PC G6  
 NM 2.5  
 DSF 3 CR  
 → **80 00238 1 0 ...**  
 cylinder head gasketpiston protrusion:

| notches | more than | less than |
|---------|-----------|-----------|
| 1       | + 0,50 mm | + 0,60 mm |
| 2       | + 0,61 mm | + 0,70 mm |
| 3       | + 0,71 mm | + 0,80 mm |

**94 502 620** Cylinder diameter: 90.983; KH: 55.4; MT: -18.4; MØ: 39; GL: 91.9; piston pin: 30.162x77; number of piston rings: 3  
**94 502 630 91.491**  
 RTK  
 T6 2.5 CR G6  
 M 2 G3  
 DSF 3 CR  
 → **80 00237 1 0 ...**

**80 00237 1 0 000** Ø90.5; STD; set: 1; [T6 G6 CR 2.5] [M G3 2] [DSF CR 3]  
**80 00237 1 0 050 90.98 / 80 00237 1 0 100 91.50**

**80 00238 1 0 000** Ø90.5; STD; set: 1; [T6 G6 PC 3] [NM 2.5] [DSF CR 3]

**808002** EX; 36.5 x 8 x 116.5 x A/S - Cr - 45° - VS - 22 - **MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

**808001** IN; 39.4 x 8 x 116.4 x A/S - Cr - 30° - 22 - III

|                         |             |                   |   |   |   |                      |    |          |            |        |      |  |  |
|-------------------------|-------------|-------------------|---|---|---|----------------------|----|----------|------------|--------|------|--|--|
| <b>8</b>                | <b>90.5</b> |                   |   |   |   |                      |    |          |            |        |      |  |  |
| <b>19 L</b>             |             | 10.1989 → 12.1998 | D | A | 4 | 2496 cm <sup>3</sup> | 2V | 81-90 kW | 110-122 PS | ⊗ 19,5 | - 97 |  |  |
| <b>DISCOVERY I (LJ)</b> |             |                   |   |   |   |                      |    |          |            |        |      |  |  |

|                   |  |     |    |           |           |  |  |  |  |  |  |  |  |
|-------------------|--|-----|----|-----------|-----------|--|--|--|--|--|--|--|--|
| <b>92 253 600</b> | Cylinder diameter: 90.475; KH: 55.4; MT: -18.4; MØ: 39; GL: 91.9; piston pin: 30.162x77; number of piston rings: 3 |     |    |           |           |  |  |  |  |  |  |  |  |
|                   | RTK  |     |    |           |           |  |  |  |  |  |  |  |  |
|                   | T6   | 3   | PC | G6        |           |  |  |  |  |  |  |  |  |
|                   | NM   | 2.5 |    |           |           |  |  |  |  |  |  |  |  |
|                   | DSF  | 3   | CR |           |           |  |  |  |  |  |  |  |  |
|                   | → <b>80 00238 1 0 ...</b>  |     |    |           |           |  |  |  |  |  |  |  |  |
|                   | cylinder head gasketpiston protrusion:   |     |    |           |           |  |  |  |  |  |  |  |  |
|                   | notches  |     |    | more than | less than |  |  |  |  |  |  |  |  |
|                   | 1  |     |    | + 0,50 mm | + 0,60 mm |  |  |  |  |  |  |  |  |
|                   | 2  |     |    | + 0,61 mm | + 0,70 mm |  |  |  |  |  |  |  |  |
|                   | 3  |     |    | + 0,71 mm | + 0,80 mm |  |  |  |  |  |  |  |  |
| <b>94 502 620</b> | Cylinder diameter: 90.983; KH: 55.4; MT: -18.4; MØ: 39; GL: 91.9; piston pin: 30.162x77; number of piston rings: 3 |     |    |           |           |  |  |  |  |  |  |  |  |
|                   | <b>94 502 630 91.491</b>   |     |    |           |           |  |  |  |  |  |  |  |  |
|                   | RTK  |     |    |           |           |  |  |  |  |  |  |  |  |
|                   | T6   | 2.5 | CR | G6        |           |  |  |  |  |  |  |  |  |
|                   | M  | 2   |    |           | G3        |  |  |  |  |  |  |  |  |
|                   | DSF  | 3   | CR |           |           |  |  |  |  |  |  |  |  |
|                   | → <b>80 00237 1 0 ...</b>  |     |    |           |           |  |  |  |  |  |  |  |  |


|                         |  |  |              |  |  |  |  |  |  |  |  |  |
|-------------------------|--|--|--------------|--|--|--|--|--|--|--|--|--|
| <b>80 00237 1 0 000</b> | Ø90.5; STD; set: 1; [T6 G6 CR 2.5] [M G3 2] [DSF CR 3] |  |              |  |  |  |  |  |  |  |  |  |
|                         | <b>80 00237 1 0 050 90.98 / 80 00237 1 0 100 91.50</b> |  |              |  |  |  |  |  |  |  |  |  |
| <b>80 00238 1 0 000</b> | Ø90.5; STD; set: 1; [T6 G6 PC 3] [NM 2.5] [DSF CR 3]   |  |              |  |  |  |  |  |  |  |  |  |
| <b>808002</b>           | EX; 36.5 x 8 x 116.5 x A/S - Cr - 45° - VS - 22 -      |  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |  |  |  |
| <b>808001</b>           | IN; 39.4 x 8 x 116.4 x A/S - Cr - 30° - 22 - III       |  |              |  |  |  |  |  |  |  |  |  |

|                     |  |  |  |  |  |  |  |  |  |  |  |  |
|---------------------|--|--|--|--|--|--|--|--|--|--|--|--|
| <b>7.24808.13.0</b> | vacuum pump; mechanical; Axial piston pump |  |  |  |  |  |  |  |  |  |  |  |
|---------------------|--|--|--|--|--|--|--|--|--|--|--|--|

|  |             |                   |   |    |   |                      |    |          |            |        |      |  |  |
|--|-------------|-------------------|---|----|---|----------------------|----|----------|------------|--------|------|--|--|
| <b>9</b>                               | <b>90.5</b> |                   |   |    |   |                      |    |          |            |        |      |  |  |
| <b>21 L</b>                            |             | 10.1989 → 10.1998 | D | LA | 4 | 2495 cm <sup>3</sup> | 2V | 83-89 kW | 113-121 PS | ⊗ 19,5 | - 97 |  |  |
| <b>DISCOVERY I (LJ), RANGE ROVER I</b> |             |                   |   |    |   |                      |    |          |            |        |      |  |  |

|                         |   |     |              |  |           |  |  |  |  |  |  |  |
|-------------------------|---|-----|--------------|--|-----------|--|--|--|--|--|--|--|
| <b>90 624 600</b>       | Cylinder diameter: 90.475; KH: 55.4; MT: -18.85; MØ: 39.6; GL: 91.9; piston pin: 30.162x77; number of piston rings: 3 |     |              |  |           |  |  |  |  |  |  |  |
|                         | <b>90 624 610 90.983</b>  |     |              |  |           |  |  |  |  |  |  |  |
|                         | RK, RTK   |     |              |  |           |  |  |  |  |  |  |  |
|                         | T6  | 2.5 | CR           | G6   |           |  |  |  |  |  |  |  |
|                         | M   | 2   |              |  | G3        |  |  |  |  |  |  |  |
|                         | DSF   | 3   | CR           |  |           |  |  |  |  |  |  |  |
|                         | → <b>80 00237 1 0 ...</b>   |     |              |  |           |  |  |  |  |  |  |  |
|                         | cylinder head gasketpiston protrusion:  |     |              |  |           |  |  |  |  |  |  |  |
|                         | notches   |     |              | more than  | less than |  |  |  |  |  |  |  |
|                         | 1   |     |              | + 0,50 mm  | + 0,60 mm |  |  |  |  |  |  |  |
|                         | 2   |     |              | + 0,61 mm  | + 0,70 mm |  |  |  |  |  |  |  |
|                         | 3   |     |              | + 0,71 mm  | + 0,80 mm |  |  |  |  |  |  |  |
| <b>80 00237 1 0 000</b> | Ø90.5; STD; set: 1; [T6 G6 CR 2.5] [M G3 2] [DSF CR 3]  |     |              |  |           |  |  |  |  |  |  |  |
|                         | <b>80 00237 1 0 050 90.98 / 80 00237 1 0 100 91.50</b>  |     |              |  |           |  |  |  |  |  |  |  |
| <b>808002</b>           | EX; 36.5 x 8 x 116.5 x A/S - Cr - 45° - VS - 22 -   |     | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |           |  |  |  |  |  |  |  |
| <b>808001</b>           | IN; 39.4 x 8 x 116.4 x A/S - Cr - 30° - 22 - III  |     |              |  |           |  |  |  |  |  |  |  |

|                     |  |  |  |  |  |  |  |  |  |  |  |  |
|---------------------|--|--|--|--|--|--|--|--|--|--|--|--|
| <b>7.24808.13.0</b> | vacuum pump; mechanical; Axial piston pump |  |  |  |  |  |  |  |  |  |  |  |
|---------------------|--|--|--|--|--|--|--|--|--|--|--|--|

|  | Cyl. |   |  | cm <sup>3</sup> |  | Comp. Ratio | kW      | PS      | Pos |
|---|------|---|---|-----------------|---|-------------|---------|---------|-----|
|   |      |   | mm  |                 |   | ε           |         |         |     |
| 1UZ-FE  | B    | 8 | 87,5 x 82,5   | 3969            | 4   | 10,5        | 180-224 | 245-305 | 2   |
| 2JZ-GE  | B    | 6 | 86 x 86   | 2997            | 4   | 10,5        | 156-168 | 212-228 | 1   |

L

|                         |                   | Pos    |   |  | Pos |
|-------------------------|-------------------|--------|---|--|-----|
|                         |                   |        |   |  |     |
| <b>GS (JZS147_)</b>     |                   |        |   |  |     |
| 300 (JZS147_)           | 01.1993 → 08.1997 | 2JZ-GE | B |  | 1   |
| <b>GS ( S16_)</b>       |                   |        |   |  |     |
| 300 (JZS160_)           | 08.1997 → 10.2000 | 2JZ-GE | B |  | 1   |
| 400 (UZS160_)           | 12.1997 → 11.2000 | 1UZ-FE | B |  | 2   |
| 400 (UZS160_)           | 09.1998 → 12.2000 | 1UZ-FE | B |  | 2   |
| <b>LS ( F1_)</b>        |                   |        |   |  |     |
| 400 (UCF10)             | 09.1989 → 12.1995 | 1UZ-FE | B |  | 2   |
| 400 (UCF10)             | 12.1989 → 12.1995 | 1UZ-FE | B |  | 2   |
| <b>LS ( F2_)</b>        |                   |        |   |  |     |
| 400 (UCF20_)            | 10.1994 → 08.2000 | 1UZ-FE | B |  | 2   |
| 400 (UCF20_)            | 12.1994 → 08.1997 | 1UZ-FE | B |  | 2   |
| 400 (UCF20_)            | 09.1997 → 10.2000 | 1UZ-FE | B |  | 2   |
| 400 (UCF20_)            | 10.1997 → 12.2000 | 1UZ-FE | B |  | 2   |
| 400 (UCF20_)            | 09.1998 → 10.2000 | 1UZ-FE | B |  | 2   |
| <b>SC Coupe ( ZZ3_)</b> |                   |        |   |  |     |
| 400 (UZZ30)             | 08.1991 → 12.1997 | 1UZ-FE | B |  | 2   |
| 400 (UZZ30)             | 09.1991 → 07.2000 | 1UZ-FE | B |  | 2   |
| 400 (UZZ30)             | 09.1997 → 06.2000 | 1UZ-FE | B |  | 2   |






L

|          |   |  |   |   |                      |    |            |            |        |        |
|----------|---|--|---|---|----------------------|----|------------|------------|--------|--------|
| <b>1</b> |   | <b>86</b>  |   |   |                      |    |            |            |        |        |
|          | <b>2JZ-GE</b>   | 01.1993 → 10.2000  | B | 6 | 2997 cm <sup>3</sup> | 4V | 156-168 kW | 212-228 PS | λ 10,5 | - 86   |
|          | <b>GS (JZS147_), GS (_S16_)</b>                           |  |   |   |                      |    |            |            |        |        |
|          | <b>7.05271.47.0</b>                                       | lambda sensor; Diagnosis probe; heated   |   |   |                      |    |            |            |        |        |
| <b>2</b> |   | <b>87.5</b>  |   |   |                      |    |            |            |        |        |
|          | <b>1UZ-FE</b>   | 09.1989 → 12.2000  | B | 8 | 3969 cm <sup>3</sup> | 4V | 180-224 kW | 245-305 PS | λ 10,5 | - 82.5 |
|          | <b>GS (_S16_), LS (_F1_), LS (_F2_), SC Coupe (_ZZ3_)</b> |  |   |   |                      |    |            |            |        |        |
|          | <b>TW-1440A STD</b>                                       | [Pair] AS STD Ø 73.850 / 89.300 // 2.500 St/A  |   |   |                      |    |            |            |        |        |
|          | <b>CB-1440GP 0.25</b>                                     | [Set] PL 0,25 Ø 51.750 / 55.000 / 19.500 / 1.622 St/B/G  |   |   |                      |    |            |            |        |        |
|          | <b>MS-1440GP 0.25</b>                                     | [Set] HL 0,25 Ø 66.720 / 72.000 / 19.500 / 2.625 St/B/G; HL 0,25 Ø 66.720 / 72.000 / 22.500 / 2.625 St/B/G |   |   |                      |    |            |            |        |        |
|          | <b>7.05271.47.0</b>                                       | lambda sensor; Diagnosis probe; heated   |   |   |                      |    |            |            |        |        |








|         |   | Cyl. | mm      | cm <sup>3</sup> |   | Comp. | kW    | PS    | Pos |
|---------|---|------|---------|-----------------|---|-------|-------|-------|-----|
|         |   |      |         |                 |   | Ratio |       |       |     |
| XDP 290 | D | 4    | 90 x 83 | 2112            | 2 | 22    | 44-46 | 60-63 | 1   |




M

|  |  | Pos     |  |  | Pos |
|---|---|---------|--|---|-----|
|  |   |         |  |   |     |
| CJ 3  |   |         |  |   |     |
| 2.1 D All-wheel Drive   | 10.1988 → 09.1992   | XDP 290 | D  | 1   |     |
| CJ 3 Wagon  |   |         |  |   |     |
| 2.1 D   | 10.1988 → 09.1992   | XDP 290 | D  | 1   |     |






M

|   |   |   |   |   |                      |    |          |          |     |      |
|---|---|---|---|---|----------------------|----|----------|----------|-----|------|
| <b>1</b>  |  <b>90</b> |   |   |   |                      |    |          |          |     |      |
|  | <b>XDP 290</b>  | 10.1988 → 09.1992   | D | 4 | 2112 cm <sup>3</sup> | 2V | 44-46 kW | 60-63 PS | Σ22 | - 83 |
|  | <b>CJ 3, CJ 3 Wagon</b>   |   |   |   |                      |    |          |          |     |      |
|  | <b>77 099 618</b>   | [Set] PL 0,30 Ø 49.700 / 53.695 / 29.000 / 1.972 St/A<br><b>77 099 628</b> 0,50 / <b>77 099 638</b> 0,80 / <b>77 099 608</b> STD  |   |   |                      |    |          |          |     |      |
|  | <b>77 100 618</b>   | [Set] HL 0,30 Ø 54.719 / 58.731 / 22.000 / 1.985 St/A; HL 0,30 Ø 54.719 / 58.731 / 30.000 / 1.985 St/A<br><b>77 100 628</b> 0,50 / <b>77 100 608</b> STD, HL 1,3,5 upper half with groove and two oil holes.<br>HL 2,4 upper half with groove and one oil hole. |   |   |                      |    |          |          |     |      |

**M**

|  |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. | kW    | PS    | Pos |
|---|---|------|--|-----------------|---|-------|-------|-------|-----|
|   |   |      |  |                 |   | Ratio |       |       |     |
| F10A  | B | 4    | 65,5 x 72  | 970             | 2   | 8,7   | 30-34 | 41-46 | 1   |
| G13BA   | B | 4    | 74 x 75,5  | 1298            | 2   | 9,5   | 48-63 | 65-86 | 2   |

M

|  |                   |  | Pos |  |  |  | Pos |
|---|-------------------|---|-----|--|--|---|-----|
|  |                   |   |     |  |  |   |     |
| <b>1000</b>   |                   |   |     |  |  |   |     |
| 1.0   | 01.1990 → 01.1997 | F10A  | B   | 1  |  |   |     |
| 1.0   | 01.1990 → 03.2000 | F10A  | B   | 1  |  |   |     |
| <b>ESTEEM</b>   |                   |   |     |  |  |   |     |
| 1.3   | 11.1998 → 06.2000 | G13BA   | B   | 2  |  |   |     |
| <b>GYPSY</b>  |                   |   |     |  |  |   |     |
| 1.0 All-wheel Drive   | 04.1988 → 08.1998 | F10A  | B   | 1  |  |   |     |

M

|          |                    |                   |   |   |                     |    |          |          |     |      |
|----------|--------------------|-------------------|---|---|---------------------|----|----------|----------|-----|------|
| <b>1</b> | <b>65.5</b>        |                   |   |   |                     |    |          |          |     |      |
|          | <b>F10A</b>        | 04.1988 → 03.2000 | B | 4 | 970 cm <sup>3</sup> | 2V | 30-34 kW | 41-46 PS | 8,7 | - 72 |
|          | <b>1000, GYPSY</b> |                   |   |   |                     |    |          |          |     |      |



- TW-1179A 0.25** [Pair] AS 0,25 Ø 57.250 / 73.000 // 2.645 St/A  
**TW-1179A STD**
- CB-1179A 0.25** [Set] PL 0,25 Ø 37.750 / 41.000 / 18.100 / 1.616 St/A  
**CB-1179A STD**
- MS-1179A 0.25** [Set] HL 0,25 Ø 49.750 / 54.000 / 20.100 / 2.116 St/A  
**MS-1179A 0,50 / MS-1179A STD**
- PB-1179J STD** [Set] PL-B STD Ø 15.995 / 18.000 / 22.000 / 1.030 St/B

**S3664** EX; 30 x 7 x 114.5 x A - Ni - 45° - 1 -

**7.07919.02.0**

|          |               |                   |   |   |                      |    |          |          |     |        |
|----------|---------------|-------------------|---|---|----------------------|----|----------|----------|-----|--------|
| <b>2</b> | <b>74</b>     |                   |   |   |                      |    |          |          |     |        |
|          | <b>G13BA</b>  | 11.1998 → 06.2000 | B | 4 | 1298 cm <sup>3</sup> | 2V | 48-63 kW | 65-86 PS | 9,5 | - 75.5 |
|          | <b>ESTEEM</b> |                   |   |   |                      |    |          |          |     |        |

- TW-2403A STD** [Pair] AS STD Ø 52.250 / 68.000 // 2.520 St/A
- CB-2404A 0.25** [Set] PL 0,25 Ø 41.750 / 45.000 / 18.100 / 1.615 St/A  
**CB-2404A 0,50 / CB-2404A STD**
- MS-2404A 0.25** [Set] HL 0,25 Ø 44.750 / 49.000 / 18.100 / 2.125 St/A  
**MS-2404A STD**

|             |        | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio | kW      | PS      | Pos |
|-------------|--------|------|--|-----------------|---|-------------|---------|---------|-----|
|             |        |      |  |                 |   |             |         |         |     |
| 4EE1-T      | D (A)  | 4    | 79 x 86  | 1686            | 2   | 22          | 60-65   | 82-88   | 13  |
| B1          | B      | 4    | 68 x 78,4  | 1139            | 2   | 9,7         | 38-42   | 52-57   | 1   |
| B3          | B      | 4    | 71 x 83,6  | 1324            | 2   | 9,4         | 40-44   | 54-60   | 2   |
| B3 ME       | B      | 4    | 71 x 83,6  | 1324            | 4   | 9,4         | 46-61   | 63-83   | 3   |
| B33G        | B      | 4    | 71 x 83,6  | 1324            | 4   |             | 46-61   | 63-83   | 4   |
| B3E         | B      | 4    | 71 x 83,6  | 1324            | 2   | 9,4         | 49      | 67      | 5   |
| B5          | B      | 4    | 78 x 78,4  | 1498            | 2   | 9,1         | 54-55   | 73-75   | 6   |
| B6          | B      | 4    | 78 x 83,6  | 1597            | 4   | 9           | 64-66   | 87-90   | 7   |
| B6 (SOHC)   | B      | 4    | 78 x 83,6  | 1597            | 2   | 10,5        | 63-77   | 86-105  | 7   |
| B65M        | B      | 4    | 78 x 83,6  | 1597            | 2   | 9,3:1       | 63-66   | 86-90   | 8   |
| B6E         | B      | 4    | 78 x 83,6  | 1597            | 2   | 9,3         | 62-63   | 84-86   | 9   |
| B6T         | B (LA) | 4    | 78 x 83,6  | 1597            | 4   | 7,9         | 98-103  | 134-140 | 10  |
| B6ZE        | B      | 4    | 78 x 83,6  | 1597            | 4   | 9,4         | 77-88   | 104-120 | 11  |
| BP (136 kW) | B (LA) | 4    | 83 x 85  | 1840            | 4   | 8,2:1       | 136-139 | 185-189 | 16  |
| BP (DOHC)   | B      | 4    | 83 x 85  | 1840            | 4   | 9           | 92-96   | 125-130 | 16  |
| BP Turbo    | B (LA) | 4    | 83 x 85  | 1840            | 4   | 8,2         | 120-157 | 163-214 | 16  |
| BP-ZE       | B      | 4    | 83 x 85  | 1840            | 4   | 9,5         | 84-107  | 114-146 | 16  |
| BP52        | B      | 4    | 83 x 85  | 1840            | 4   |             | 76      | 103     | 16  |
| BPC         | B      | 4    | 83 x 85  | 1840            | 4   | 8,9         | 76-78   | 103-106 | 17  |
| BPD         | B      | 4    | 83 x 85  | 1840            | 4   | 9,5         | 102-107 | 139-146 | 18  |
| BPF1        | B      | 4    | 83 x 85  | 1840            | 4   | 9:1         | 92-98   | 125-133 | 16  |
| F2          | B      | 4    | 86 x 94  | 2184            | 3   | 8,6         | 85      | 115     | 23  |
| F2-C        | B      | 4    | 86 x 94  | 2184            | 3   | 8,6:1       | 94      | 128     | 23  |
| F6          | B      | 4    | 81 x 77  | 1587            | 2   | 8,6         | 59-66   | 80-90   | 15  |
| F8 (8V)     | B      | 4    | 86 x 77  | 1789            | 2   | 8,6         | 62-67   | 84-91   | 24  |
| F8 (12V)    | B      | 4    | 86 x 77  | 1789            | 3   | 8,6         | 58-69   | 79-94   | 24  |
| FE (12V)    | B      | 4    | 86 x 86  | 1998            | 3   | 8,6:1       | 66-81   | 90-110  | 25  |
| FE (16V)    | B      | 4    | 86 x 86  | 1998            | 4   |             | 103-109 | 140-148 | 26  |
| FE (8V)     | B      | 4    | 86 x 86  | 1998            | 2   | 8,6         | 60-88   | 82-120  | 27  |
| FE60        | B      | 4    | 86 x 86  | 1998            | 2   | 8,6:1       | 60      | 82      | 25  |
| FE61        | B      | 4    | 86 x 86  | 1998            | 2   | 8,6:1       | 60      | 82      | 25  |
| FEBN        | B      | 4    | 86 x 86  | 1998            | 2   | 8,6:1       | 60-63   | 82-86   | 25  |
| FP          | B      | 4    | 83 x 85  | 1840            | 4   | 9           | 74-84   | 100-114 | 19  |
| FP9A        | B      | 4    | 83 x 85  | 1840            | 4   | 9           | 74      | 100     | 19  |
| FS          | B      | 4    | 83 x 92  | 1991            | 4   | 9,7         | 85-98   | 116-133 | 20  |
| FS-DS       | B      | 4    | 83 x 92  | 1991            | 4   | 9:1         | 90      | 122     | 21  |
| G6          | B      | 4    | 92 x 98  | 2606            | 3   | 8,4         | 89-92   | 121-125 | 31  |
| G6MPV       | B      | 4    | 92 x 98  | 2606            | 3   | 8,4         | 90      | 122     | 32  |
| JE          | B      | 6    | 90 x 77,4  | 2954            | 3   | 8,5         | 140     | 190     | 30  |
| JE3         | B      | 6    | 90 x 77,4  | 2954            | 3   | 9,5         | 123-125 | 167-170 | 30  |
| JE94        | B      | 6    | 90 x 77,4  | 2954            | 3   | 8,5:1       | 109-116 | 148-158 | 30  |
| JEZE        | B      | 6    | 90 x 77,4  | 2954            | 4   | 9,5         | 138-151 | 200-205 | 30  |
| KF          | B      | 6    | 78 x 69,6  | 1995            | 4   | 10          | 104-126 | 141-171 | 11  |
| KJ -ZEM     | B (K)  | 6    | 80,3 x 74,2  | 2255            | 4   | 10          | 155     | 211     | 14  |
| KL          | B      | 6    | 84,5 x 74,2  | 2497            | 4   | 10          | 120-123 | 163-167 | 22  |
| PN26        | D      | 4    | 78 x 90  | 1720            | 2   | 21,7        | 40-44   | 54-60   | 12  |
| PN46        | D      | 4    | 78 x 90  | 1720            | 2   | 21,7        | 41-42   | 56-57   | 12  |
| PN54        | D      | 4    | 78 x 90  | 1720            | 2   | 21,7        | 40-44   | 54-60   | 12  |
| PN62        | D      | 4    | 78 x 90  | 1720            | 2   | 21,7        | 41-43   | 56-58   | 12  |
| RF-N        | D      | 4    | 86 x 86  | 1998            | 2   | 22:1        | 44      | 60      | 28  |
| RF3F        | D      | 4    | 86 x 86  | 1998            | 4   | 22,7        | 66      | 90      | 29  |
| WL-T        | D (A)  | 4    | 93 x 92  | 2500            | 3   | 19,8        | 61-92   | 83-125  | 33  |

**M**

|                                   |                   |             | Pos |                      |                                   |                   | Pos           |
|-----------------------------------|-------------------|-------------|-----|----------------------|-----------------------------------|-------------------|---------------|
|                                   | <b>121 I (DA)</b> |             |     | <b>323 S VI (BJ)</b> |                                   |                   |               |
| 1.3                               | 10.1987 → 06.1991 | B3          | B   | 2                    | 1.3 16V                           | 09.1998 → 01.2001 | B3 ME B 3     |
| <b>121 II (DB)</b>                |                   |             |     |                      | 1.3 16V                           | 09.1998 → 01.2001 | B33G B 4      |
| 1.1                               | 11.1990 → 10.1993 | B1          | B   | 1                    | <b>626 III (GD)</b>               |                   |               |
| <b>323</b>                        |                   |             |     |                      | 1.6                               | 06.1987 → 05.1992 | F6 B 15       |
| 1.8i 16V Turbo                    | 01.1992 → 05.1994 | BP (136 kW) | B   | 16                   | 1.8                               | 11.1987 → 05.1992 | F8 (8V) B 24  |
| <b>323 C IV (BG)</b>              |                   |             |     |                      | 1.8                               | 08.1989 → 05.1992 | F8 (12V) B 24 |
| 1.3                               | 09.1989 → 07.1994 | B3E         | B   | 5                    | 2.0 12V                           | 09.1987 → 12.1988 | FE (12V) B 25 |
| 1.6                               | 09.1989 → 06.1991 | B6E         | B   | 9                    | 2.0 16V                           | 11.1987 → 05.1992 | FE (16V) B 26 |
| 1.6 16V                           | 03.1991 → 10.1994 | B6          | B   | 7                    | 2.0 D                             | 07.1987 → 07.1991 | RF-N D 28     |
| 1.7 D                             | 08.1989 → 07.1994 | PN54        | D   | 12                   | 2.2 12V                           | 11.1987 → 07.1991 | F2 B 23       |
| 1.8 16V 4WD                       | 08.1989 → 05.1994 | BP Turbo    | B   | 16                   | 2.2 12V 4WD                       | 01.1990 → 05.1992 | F2 B 23       |
| 1.8 16V GT                        | 01.1991 → 03.1993 | BP (DOHC)   | B   | 16                   | <b>626 III Coupe (GD)</b>         |                   |               |
| 1.8 16V Turbo 4WD                 | 09.1990 → 12.1992 | BP Turbo    | B   | 16                   | 1.8                               | 09.1987 → 08.1991 | F8 (12V) B 24 |
| 1.8 16V Turbo 4WD                 | 01.1993 → 07.1994 | BP Turbo    | B   | 16                   | 2.2 12V                           | 04.1988 → 12.1991 | F2 B 23       |
| 1.8 GT-R 4WD                      | 01.1992 → 05.1994 | BP Turbo    | B   | 16                   | <b>626 III Hatchback (GD)</b>     |                   |               |
| <b>323 C V (BA)</b>               |                   |             |     |                      | 1.6                               | 06.1987 → 05.1992 | F6 B 15       |
| 1.8                               | 08.1994 → 09.1998 | BP (DOHC)   | B   | 16                   | 1.8                               | 11.1987 → 05.1992 | F8 (12V) B 24 |
| 1.8 16V                           | 05.1998 → 09.1998 | BP-ZE       | B   | 16                   | 1.8                               | 11.1987 → 05.1992 | F8 (12V) B 24 |
| 2.0                               | 08.1994 → 09.1998 | KF          | B   | 11                   | 2.0 12V                           | 11.1987 → 12.1988 | FE (12V) B 25 |
| <b>323 F IV (BG)</b>              |                   |             |     |                      | 2.0 D                             | 07.1987 → 07.1991 | RF-N D 28     |
| 1.6                               | 04.1987 → 08.1993 | B6 (SOHC)   | B   | 7                    | 2.2 12V                           | 06.1988 → 04.1992 | F2 B 23       |
| 1.6                               | 04.1987 → 08.1993 | B6T         | B   | 10                   | <b>626 III Station Wagon (GV)</b> |                   |               |
| 1.6                               | 09.1989 → 06.1991 | B6E         | B   | 9                    | 1.8                               | 01.1988 → 03.1992 | F8 (12V) B 24 |
| 1.6 16V                           | 03.1991 → 10.1994 | B6          | B   | 7                    | 2.0                               | 10.1988 → 09.1997 | FE (8V) B 27  |
| 1.8 16V GT                        | 01.1991 → 07.1994 | BP (DOHC)   | B   | 16                   | 2.0 12V                           | 09.1987 → 12.1992 | FE (12V) B 25 |
| 1.8 4WD                           | 01.1991 → 04.1994 | BPC         | B   | 17                   | 2.0 16V                           | 01.1988 → 03.1992 | FE (16V) B 26 |
| <b>323 F V (BA)</b>               |                   |             |     |                      | 2.0 D                             | 09.1988 → 07.1991 | RF-N D 28     |
| 1.8 16V                           | 08.1994 → 09.1998 | BP (DOHC)   | B   | 16                   | 2.0 GLX                           | 04.1992 → 02.1995 | FS B 20       |
| 1.8 16V                           | 08.1994 → 09.1998 | BP-ZE       | B   | 16                   | 2.2 12V                           | 03.1989 → 11.1996 | F2 B 23       |
| 1.8 16V                           | 05.1998 → 09.1998 | BP-ZE       | B   | 16                   | 2.2 12V 4WD                       | 05.1991 → 11.1992 | F2 B 23       |
| 2.0 24V                           | 08.1994 → 09.1998 | KF          | B   | 11                   | <b>626 IV (GE)</b>                |                   |               |
| <b>323 F VI (BJ)</b>              |                   |             |     |                      | 1.8 i                             | 01.1992 → 04.1997 | FP B 19       |
| 1.4 16V                           | 09.1998 → 01.2001 | B3 ME       | B   | 3                    | 1.8 i                             | 05.1994 → 06.1997 | FP B 19       |
| 1.9 16V (BJ14)                    | 09.1998 → 01.2001 | FP          | B   | 19                   | 2.0                               | 06.1994 → 06.1997 | KF B 11       |
| <b>323 III (BF)</b>               |                   |             |     |                      | 2.0 i                             | 01.1992 → 04.1997 | FS B 20       |
| 1.6 GT Turbo                      | 10.1985 → 11.1991 | B6T         | B   | 10                   | 2.0 i 4WD                         | 04.1992 → 04.1997 | FS B 20       |
| <b>323 III Hatchback (BF)</b>     |                   |             |     |                      | 2.2                               | 08.1991 → 08.1998 | F2 B 23       |
| 1.6 GT                            | 08.1985 → 06.1988 | B6 (SOHC)   | B   | 7                    | <b>626 IV Hatchback (GE)</b>      |                   |               |
| 1.6 GT Turbo (BF1)                | 10.1985 → 08.1993 | B6T         | B   | 10                   | 1.8                               | 08.1991 → 04.1997 | FP B 19       |
| 1.6 GT Turbo 4WD (BF2)            | 10.1987 → 11.1991 | B6T         | B   | 10                   | 2.0 i                             | 01.1992 → 04.1997 | FS B 20       |
| <b>323 III Station Wagon (BW)</b> |                   |             |     |                      | 2.0 i 4WD                         | 04.1992 → 04.1997 | FS B 20       |
| 1.5                               | 09.1989 → 09.1991 | B5          | B   | 6                    | 2.5 24V                           | 01.1992 → 04.1997 | KL B 22       |
| 1.6                               | 09.1986 → 10.1995 | B6 (SOHC)   | B   | 7                    | 2.5 24V                           | 08.1994 → 04.1997 | KL B 22       |
| 1.6                               | 09.1986 → 10.1995 | B65M        | B   | 8                    | <b>929 III (HC)</b>               |                   |               |
| 1.6                               | 09.1986 → 10.1995 | B6E         | B   | 9                    | 2.2 12V                           | 04.1989 → 06.1991 | F2-C B 23     |
| 1.6 4x4                           | 05.1990 → 03.1993 | B6E         | B   | 9                    | 3.0                               | 06.1987 → 06.1991 | JE B 30       |
| 1.7 D                             | 10.1989 → 03.1993 | PN26        | D   | 12                   | 3.0 24V                           | 01.1990 → 08.1991 | JEZE B 30     |
| 1.7 D                             | 10.1989 → 03.1993 | PN54        | D   | 12                   | 3.0 i                             | 01.1990 → 06.1991 | JE3 B 30      |
| 1.8                               | 09.1992 → 10.1998 | BPF1        | B   | 16                   | <b>929 IV (HD)</b>                |                   |               |
| <b>323 S IV (BG)</b>              |                   |             |     |                      | 3.0                               | 06.1991 → 04.1994 | JEZE B 30     |
| 1.3                               | 09.1989 → 06.1991 | B3E         | B   | 5                    | 3.0 i                             | 07.1991 → 03.1996 | JEZE B 30     |
| 1.6                               | 09.1989 → 06.1991 | B6E         | B   | 9                    | 3.0 i 24V                         | 01.1990 → 12.1995 | JEZE B 30     |
| 1.6 16V                           | 10.1989 → 10.1994 | B6          | B   | 7                    | 3.0 i 24V                         | 09.1991 → 12.1993 | JEZE B 30     |
| 1.7 D                             | 08.1989 → 07.1994 | PN46        | D   | 12                   | 3.0 i 24V                         | 09.1993 → 12.1995 | JEZE B 30     |
| 1.7 D                             | 08.1989 → 07.1994 | PN54        | D   | 12                   | <b>929 V (HE)</b>                 |                   |               |
| 1.7 D                             | 08.1989 → 07.1994 | PN62        | D   | 12                   | 3.0                               | 06.1994 → 10.1999 | JEZE B 30     |
| 1.8 16V                           | 09.1991 → 07.1994 | BP52        | B   | 16                   | 3.0                               | 04.1996 → 11.1997 | JEZE B 30     |
| 1.8 16V 4WD                       | 09.1991 → 07.1994 | BP52        | B   | 16                   | <b>ANFINI</b>                     |                   |               |
| 1.8 16V GT                        | 01.1991 → 07.1994 | BP (DOHC)   | B   | 16                   | 1.8i 16V                          | 10.1991 → 03.1997 | FP B 19       |
| 1.8 16V Turbo 4WD                 | 01.1991 → 07.1994 | BP Turbo    | B   | 16                   | <b>ASTINA</b>                     |                   |               |
| <b>323 S V (BA)</b>               |                   |             |     |                      | 1.5                               | 09.1983 → 05.1994 | B5 B 6        |
| 1.6 TD                            | 04.1995 → 09.1998 | 4EE1-T      | D   | 13                   | 1.8i 16V                          | 08.1989 → 05.1994 | BP-ZE B 16    |
| 1.8                               | 07.1994 → 09.1998 | BP (DOHC)   | B   | 16                   | <b>B-SERIE (UF)</b>               |                   |               |
| 1.8 16V                           | 05.1998 → 09.1998 | BP-ZE       | B   | 16                   | 1.6                               | 01.1985 → 03.1996 | F6 B 15       |
|                                   |                   |             |     |                      | 1.8                               | 04.1994 → 06.1999 | F8 (8V) B 24  |
|                                   |                   |             |     |                      | 2.0                               | 01.1985 → 12.1991 | FE (8V) B 27  |
|                                   |                   |             |     |                      | 2.0                               | 01.1985 → 03.1996 | FE (8V) B 27  |



|                     |                   |           |   | Pos |  |  |  |  | Pos |
|---------------------|-------------------|-----------|---|-----|--|--|--|--|-----|
| 2.5 D 4WD           | 04.1996 → 02.1999 | WL-T      | D | 33  |  |  |  |  |     |
| 2.5 TD              | 04.1996 → 02.1999 | WL-T      | D | 33  |  |  |  |  |     |
| 2.6                 | 12.1989 → 07.1991 | G6        | B | 31  |  |  |  |  |     |
| 2.6 12V             | 04.1996 → 07.1998 | G6        | B | 31  |  |  |  |  |     |
| 2.6 12V 4WD         | 01.1990 → 06.1999 | G6MPV     | B | 32  |  |  |  |  |     |
| 2.6 4WD             | 11.1989 → 10.1991 | G6        | B | 31  |  |  |  |  |     |
| 2.6 i               | 01.1990 → 02.1999 | G6        | B | 31  |  |  |  |  |     |
| 2.6 i 4WD           | 01.1990 → 05.1999 | G6        | B | 31  |  |  |  |  |     |
| <b>CAPELLA</b>      |                   |           |   |     |  |  |  |  |     |
| 2.0                 | 05.1985 → 10.1991 | FE (12V)  | B | 25  |  |  |  |  |     |
| 2.0                 | 05.1985 → 10.1991 | FE60      | B | 25  |  |  |  |  |     |
| 2.0                 | 05.1985 → 10.1991 | FE61      | B | 25  |  |  |  |  |     |
| 2.0                 | 05.1985 → 10.1991 | FE6N      | B | 25  |  |  |  |  |     |
| <b>EUNOS</b>        |                   |           |   |     |  |  |  |  |     |
| 1.8                 | 10.1989 → 02.1992 | F8 (8V)   | B | 24  |  |  |  |  |     |
| 1.8                 | 10.1989 → 02.1992 | F8 (12V)  | B | 24  |  |  |  |  |     |
| <b>MPV I (LV)</b>   |                   |           |   |     |  |  |  |  |     |
| 2.5 TD              | 05.1996 → 09.1999 | WL-T      | D | 33  |  |  |  |  |     |
| 3.0                 | 09.1988 → 12.1991 | JE94      | B | 30  |  |  |  |  |     |
| 3.0                 | 10.1989 → 07.1999 | JE94      | B | 30  |  |  |  |  |     |
| 3.0 4WD             | 09.1988 → 12.1991 | JE94      | B | 30  |  |  |  |  |     |
| 3.0 i V6            | 11.1989 → 09.1999 | JE94      | B | 30  |  |  |  |  |     |
| <b>MPV II (LW)</b>  |                   |           |   |     |  |  |  |  |     |
| 2.0                 | 09.1999 → 08.2000 | FS-DS     | B | 21  |  |  |  |  |     |
| <b>MX-5 I (NA)</b>  |                   |           |   |     |  |  |  |  |     |
| 1.6                 | 01.1990 → 12.1993 | B6ZE      | B | 11  |  |  |  |  |     |
| 1.8                 | 01.1993 → 04.1998 | BP (DOHC) | B | 16  |  |  |  |  |     |
| 1.8                 | 01.1993 → 04.1998 | BPF1      | B | 16  |  |  |  |  |     |
| 1.8                 | 09.1993 → 12.1997 | BPF1      | B | 16  |  |  |  |  |     |
| <b>MX-5 II (NB)</b> |                   |           |   |     |  |  |  |  |     |
| 1.8                 | 01.1998 → 12.2000 | BPD       | B | 18  |  |  |  |  |     |
| <b>MX-6 (GD)</b>    |                   |           |   |     |  |  |  |  |     |
| 2.5                 | 09.1992 → 01.1997 | KL        | B | 22  |  |  |  |  |     |
| <b>MX-6 (GE)</b>    |                   |           |   |     |  |  |  |  |     |
| 1.8                 | 12.1995 → 02.1997 | FP9A      | B | 19  |  |  |  |  |     |
| 2.0                 | 02.1992 → 02.1997 | FS        | B | 20  |  |  |  |  |     |
| 2.5 24V             | 02.1992 → 09.1997 | KL        | B | 22  |  |  |  |  |     |
| 2.5 24V             | 02.1993 → 11.1995 | KL        | B | 22  |  |  |  |  |     |
| 2.5 i 24V           | 08.1994 → 02.1997 | KL        | B | 22  |  |  |  |  |     |
| <b>PREMACY (CP)</b> |                   |           |   |     |  |  |  |  |     |
| 2.0 TD              | 10.1999 → 07.2000 | RF3F      | D | 29  |  |  |  |  |     |
| <b>XEDOS 9 (TA)</b> |                   |           |   |     |  |  |  |  |     |
| 2.0                 | 08.1998 → 08.2000 | KF        | B | 11  |  |  |  |  |     |
| 2.0 24V             | 08.1993 → 01.2000 | KF        | B | 11  |  |  |  |  |     |
| 2.3 24V             | 02.1995 → 01.2000 | KJ -ZEM   | B | 14  |  |  |  |  |     |
| 2.5 24V             | 07.1993 → 07.2000 | KL        | B | 22  |  |  |  |  |     |

M

|          |                                    |  |   |   |                      |    |          |          |  |     |        |
|----------|------------------------------------|--|---|---|----------------------|----|----------|----------|--|-----|--------|
| <b>1</b> |                                    | <b>68</b>  |   |   |                      |    |          |          |  |     |        |
|          | B1                                 | 11.1990 → 10.1993  | B | 4 | 1139 cm <sup>3</sup> | 2V | 38-42 kW | 52-57 PS |  | 9,7 | - 78.4 |
|          | 121 II (DB)                        |  |   |   |                      |    |          |          |  |     |        |
|          | TW-2008A STD                       | [Pair] AS STD Ø 57.250 / 69.000 // 2.550 St/A                      |   |   |                      |    |          |          |  |     |        |
|          | CB-1168A 0.25                      | [Set] PL 0,25 Ø 39.706 / 43.000 / 17.130 / 1.633 St/A              |   |   |                      |    |          |          |  |     |        |
|          |                                    | <b>CB-1168A 0,50 / CB-1168A STD</b>                                |   |   |                      |    |          |          |  |     |        |
|          | MS-2012A 0.25                      | [Set] HL 0,25 Ø 49.705 / 54.000 / 17.630 / 2.137 St/A              |   |   |                      |    |          |          |  |     |        |
|          |                                    | <b>MS-2012A 0,50 / MS-2012A 0,75 / MS-2012A STD</b>                |   |   |                      |    |          |          |  |     |        |
|          | 50 007 623                         | hydraulic; Outer Ø: 12; length: 20.5                               |   |   |                      |    |          |          |  |     |        |
| <b>2</b> |                                    | <b>71</b>  |   |   |                      |    |          |          |  |     |        |
|          | B3                                 | 10.1987 → 06.1991  | B | 4 | 1324 cm <sup>3</sup> | 2V | 40-44 kW | 54-60 PS |  | 9,4 | - 83.6 |
|          | 121 I (DA)                         |  |   |   |                      |    |          |          |  |     |        |
|          | TW-2008A STD                       | [Pair] AS STD Ø 57.250 / 69.000 // 2.550 St/A                      |   |   |                      |    |          |          |  |     |        |
|          | CB-1168A 0.25                      | [Set] PL 0,25 Ø 39.706 / 43.000 / 17.130 / 1.633 St/A              |   |   |                      |    |          |          |  |     |        |
|          |                                    | <b>CB-1168A 0,50 / CB-1168A STD</b>                                |   |   |                      |    |          |          |  |     |        |
|          | MS-2008A STD                       | [Set] HL STD Ø 49.955 / 54.000 / 17.630 / 2.012 St/A, →02.1989     |   |   |                      |    |          |          |  |     |        |
|          | MS-2012A 0.25                      | [Set] HL 0,25 Ø 49.705 / 54.000 / 17.630 / 2.137 St/A              |   |   |                      |    |          |          |  |     |        |
|          |                                    | <b>MS-2012A 0,50 / MS-2012A 0,75 / MS-2012A STD, 03.1989→</b>      |   |   |                      |    |          |          |  |     |        |
|          | 50 007 623                         | hydraulic; Outer Ø: 12; length: 20.5                               |   |   |                      |    |          |          |  |     |        |
| <b>3</b> |                                    | <b>71</b>  |   |   |                      |    |          |          |  |     |        |
|          | B3 ME                              | 09.1998 → 01.2001  | B | 4 | 1324 cm <sup>3</sup> | 4V | 46-61 kW | 63-83 PS |  | 9,4 | - 83.6 |
|          | 323 F VI (BJ), 323 S VI (BJ)       |  |   |   |                      |    |          |          |  |     |        |
|          | 7.28342.15.0                       | air mass sensor; electrical  |   |   |                      |    |          |          |  |     |        |
|          | 50 007 623                         | hydraulic; Outer Ø: 12; length: 20.5                               |   |   |                      |    |          |          |  |     |        |
| <b>4</b> |                                    | <b>71</b>  |   |   |                      |    |          |          |  |     |        |
|          | B33G                               | 09.1998 → 01.2001  | B | 4 | 1324 cm <sup>3</sup> | 4V | 46-61 kW | 63-83 PS |  |     | - 83.6 |
|          | 323 S VI (BJ)                      |  |   |   |                      |    |          |          |  |     |        |
|          | 7.28342.15.0                       | air mass sensor; electrical  |   |   |                      |    |          |          |  |     |        |
| <b>5</b> |                                    | <b>71</b>  |   |   |                      |    |          |          |  |     |        |
|          | B3E                                | 09.1989 → 07.1994  | B | 4 | 1324 cm <sup>3</sup> | 2V | 49 kW    | 67 PS    |  | 9,4 | - 83.6 |
|          | 323 C IV (BG), 323 S IV (BG)       |  |   |   |                      |    |          |          |  |     |        |
|          | TW-2008A STD                       | [Pair] AS STD Ø 57.250 / 69.000 // 2.550 St/A                      |   |   |                      |    |          |          |  |     |        |
|          | CB-1168A 0.25                      | [Set] PL 0,25 Ø 39.706 / 43.000 / 17.130 / 1.633 St/A              |   |   |                      |    |          |          |  |     |        |
|          |                                    | <b>CB-1168A 0,50 / CB-1168A STD</b>                                |   |   |                      |    |          |          |  |     |        |
|          | MS-2012A 0.25                      | [Set] HL 0,25 Ø 49.705 / 54.000 / 17.630 / 2.137 St/A              |   |   |                      |    |          |          |  |     |        |
|          |                                    | <b>MS-2012A 0,50 / MS-2012A 0,75 / MS-2012A STD</b>                |   |   |                      |    |          |          |  |     |        |
|          | 50 007 623                         | hydraulic; Outer Ø: 12; length: 20.5                               |   |   |                      |    |          |          |  |     |        |
| <b>6</b> |                                    | <b>78</b>  |   |   |                      |    |          |          |  |     |        |
|          | B5                                 | 09.1983 → 05.1994  | B | 4 | 1498 cm <sup>3</sup> | 2V | 54-55 kW | 73-75 PS |  | 9,1 | - 78.4 |
|          | 323 III Station Wagon (BW), ASTINA |  |   |   |                      |    |          |          |  |     |        |
|          | TW-2008A STD                       | [Pair] AS STD Ø 57.250 / 69.000 // 2.550 St/A                      |   |   |                      |    |          |          |  |     |        |
|          | CB-1168A 0.25                      | [Set] PL 0,25 Ø 39.706 / 43.000 / 17.130 / 1.633 St/A              |   |   |                      |    |          |          |  |     |        |
|          |                                    | <b>CB-1168A 0,50 / CB-1168A STD</b>                                |   |   |                      |    |          |          |  |     |        |
|          | MS-2008A STD                       | [Set] HL STD Ø 49.955 / 54.000 / 17.630 / 2.012 St/A, →02.1989     |   |   |                      |    |          |          |  |     |        |
|          | MS-2012A 0.25                      | [Set] HL 0,25 Ø 49.705 / 54.000 / 17.630 / 2.137 St/A              |   |   |                      |    |          |          |  |     |        |
|          |                                    | <b>MS-2012A 0,50 / MS-2012A 0,75 / MS-2012A STD, 1.5: 03.1989→</b> |   |   |                      |    |          |          |  |     |        |
|          | 50 007 623                         | hydraulic; Outer Ø: 12; length: 20.5                               |   |   |                      |    |          |          |  |     |        |

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| 7  |   | 78  |      |   |                      |    |            |            |       |        |  |
|----|---|---|------|---|----------------------|----|------------|------------|-------|--------|--|
|    | B6  | 10.1989 → 10.1994                                     | B    | 4 | 1597 cm <sup>3</sup> | 4V | 64-66 kW   | 87-90 PS   | 9     | - 83.6 |  |
|    | B6 (SOHC)   | 08.1985 → 10.1995                                     | B    | 4 | 1597 cm <sup>3</sup> | 2V | 63-77 kW   | 86-105 PS  | 10,5  | - 83.6 |  |
|    | 323 C IV (BG), 323 F IV (BG), 323 III Hatchback (BF), 323 III Station Wagon (BW), 323 S IV (BG) |   |      |   |                      |    |            |            |       |        |  |
|    | TW-2008A STD  | [Pair] AS STD Ø 57.250 / 69.000 // 2.550 St/A         |      |   |                      |    |            |            |       |        |  |
|    | CB-2008A 0.25   | [Set] PL 0,25 Ø 44.706 / 48.000 / 17.130 / 1.633 St/A |      |   |                      |    |            |            |       |        |  |
|    | MS-2012A 0.25   | [Set] HL 0,25 Ø 49.705 / 54.000 / 17.630 / 2.137 St/A |      |   |                      |    |            |            |       |        |  |
|    | <b>MS-2012A 0,50 / MS-2012A 0,75 / MS-2012A STD, B6 (SOHC): 1.6, 1.6 GT: 11.1986 →</b>          |   |      |   |                      |    |            |            |       |        |  |
|    | 7.02604.01.0  | lambda sensor; universal probe; not heated            |      |   |                      |    |            |            |       |        |  |
|    | 50 007 623  | hydraulic; Outer Ø: 12; length: 20.5                  |      |   |                      |    |            |            |       |        |  |
| 8  |   | 78  |      |   |                      |    |            |            |       |        |  |
|    | B65M  | 09.1986 → 10.1995                                     | B    | 4 | 1597 cm <sup>3</sup> | 2V | 63-66 kW   | 86-90 PS   | 9,3:1 | - 83.6 |  |
|    | 323 III Station Wagon (BW)  |   |      |   |                      |    |            |            |       |        |  |
|    | 7.02604.01.0  | lambda sensor; universal probe; not heated            |      |   |                      |    |            |            |       |        |  |
| 9  |   | 78  |      |   |                      |    |            |            |       |        |  |
|    | B6E   | 09.1986 → 10.1995                                     | B    | 4 | 1597 cm <sup>3</sup> | 2V | 62-63 kW   | 84-86 PS   | 9,3   | - 83.6 |  |
|    | 323 C IV (BG), 323 F IV (BG), 323 III Station Wagon (BW), 323 S IV (BG)                         |   |      |   |                      |    |            |            |       |        |  |
|    | 7.02604.01.0  | lambda sensor; universal probe; not heated            |      |   |                      |    |            |            |       |        |  |
|    | 50 007 623  | hydraulic; Outer Ø: 12; length: 20.5                  |      |   |                      |    |            |            |       |        |  |
| 10 |   | 78  |      |   |                      |    |            |            |       |        |  |
|    | B6T   | 10.1985 → 08.1993                                     | B LA | 4 | 1597 cm <sup>3</sup> | 4V | 98-103 kW  | 134-140 PS | 7,9   | - 83.6 |  |
|    | 323 F IV (BG), 323 III (BF), 323 III Hatchback (BF)   |   |      |   |                      |    |            |            |       |        |  |
|    | TW-2008A STD  | [Pair] AS STD Ø 57.250 / 69.000 // 2.550 St/A         |      |   |                      |    |            |            |       |        |  |
|    | CB-2008A 0.25   | [Set] PL 0,25 Ø 44.706 / 48.000 / 17.130 / 1.633 St/A |      |   |                      |    |            |            |       |        |  |
|    | MS-2012A 0.25   | [Set] HL 0,25 Ø 49.705 / 54.000 / 17.630 / 2.137 St/A |      |   |                      |    |            |            |       |        |  |
|    | <b>MS-2012A 0,50 / MS-2012A 0,75 / MS-2012A STD</b>   |   |      |   |                      |    |            |            |       |        |  |
|    | 50 007 623  | hydraulic; Outer Ø: 12; length: 20.5                  |      |   |                      |    |            |            |       |        |  |
| 11 |   | 78  |      |   |                      |    |            |            |       |        |  |
|    | B6ZE  | 01.1990 → 12.1993                                     | B    | 4 | 1597 cm <sup>3</sup> | 4V | 77-88 kW   | 104-120 PS | 9,4   | - 83.6 |  |
|    | KF  | 08.1993 → 08.2000                                     | B    | 6 | 1995 cm <sup>3</sup> | 4V | 104-126 kW | 141-171 PS | 10    | - 69.6 |  |
|    | 323 C V (BA), 323 F V (BA), 626 IV (GE), MX-5 I (NA), XEDOS 9 (TA)                              |   |      |   |                      |    |            |            |       |        |  |
|    | 50 007 664  | hydraulic; Outer Ø: 27                                |      |   |                      |    |            |            |       |        |  |
| 12 |   | 78  |      |   |                      |    |            |            |       |        |  |
|    | PN26  | 10.1989 → 03.1993                                     | D    | 4 | 1720 cm <sup>3</sup> | 2V | 40-44 kW   | 54-60 PS   | 21,7  | - 90   |  |
|    | PN46  | 08.1989 → 07.1994                                     | D    | 4 | 1720 cm <sup>3</sup> | 2V | 41-42 kW   | 56-57 PS   | 21,7  | - 90   |  |
|    | PN54  | 08.1989 → 07.1994                                     | D    | 4 | 1720 cm <sup>3</sup> | 2V | 40-44 kW   | 54-60 PS   | 21,7  | - 90   |  |
|    | PN62  | 08.1989 → 07.1994                                     | D    | 4 | 1720 cm <sup>3</sup> | 2V | 41-43 kW   | 56-58 PS   | 21,7  | - 90   |  |
|    | 323 C IV (BG), 323 III Station Wagon (BW), 323 S IV (BG)  |   |      |   |                      |    |            |            |       |        |  |
|    | TW-2013A STD  | [Pair] AS STD Ø 62.250 / 79.000 // 2.550 St/A         |      |   |                      |    |            |            |       |        |  |
|    | CB-2013A 0.25   | [Set] PL 0,25 Ø 48.705 / 52.000 / 17.130 / 1.636 St/A |      |   |                      |    |            |            |       |        |  |
|    | MS-2013A 0.25   | [Set] HL 0,25 Ø 55.705 / 60.000 / 17.630 / 2.135 St/A |      |   |                      |    |            |            |       |        |  |
|    | <b>MS-2013A STD</b>   |   |      |   |                      |    |            |            |       |        |  |

|           |  |   |  |      |   |                      |    |            |            |        |   |      |
|-----------|--|---|--|------|---|----------------------|----|------------|------------|--------|---|------|
| <b>13</b> |  | <b>79</b>   |  |      |   |                      |    |            |            |        |   |      |
|           |  | 4EE1-T  | 04.1995 → 09.1998  | D A  | 4 | 1686 cm <sup>3</sup> | 2V | 60-65 kW   | 82-88 PS   | ⊗22    | - | 86   |
|           |  | 323 S V (BA)  |  |      |   |                      |    |            |            |        |   |      |
|           |  | TW-1626A STD  | [Pair] AS STD Ø 55.000 / 73.700 // 2.210 St/A  |      |   |                      |    |            |            |        |   |      |
|           |  | CB-1624A 0.25   | [Set] PL 0,25 Ø 45.695 / 48.982 / 16.830 / 1.631 St/A<br>CB-1624A 0,50 / CB-1624A STD  |      |   |                      |    |            |            |        |   |      |
|           |  | MS-1625GP 0.25  | [Set] HL 0,25 Ø 51.688 / 55.976 / 15.530 / 2.131 St/B/G<br>MS-1625GP 0,50 / MS-1625GP 0,75 / MS-1625GP STD                                 |      |   |                      |    |            |            |        |   |      |
|           |  | 81-4214   | IN/EX; 11.54/ x 7 x 43 G1  |      |   |                      |    |            |            |        |   |      |
| <b>14</b> |  | <b>80.3</b>   |  |      |   |                      |    |            |            |        |   |      |
|           |  | KJ -ZEM   | 02.1995 → 01.2000  | B K  | 6 | 2255 cm <sup>3</sup> | 4V | 155 kW     | 211 PS     | ⊗10    | - | 74.2 |
|           |  | XEDOS 9 (TA)  |  |      |   |                      |    |            |            |        |   |      |
|           |  | TW-2010GP STD   | [Pair] AS STD Ø 68.250 / 80.000 // 2.050 St/B/G  |      |   |                      |    |            |            |        |   |      |
|           |  | CB-2017GP 0.25  | [Set] PL 0,25 Ø 52.705 / 56.000 / 17.030 / 1.636 St/B/G<br>CB-2017GP STD   |      |   |                      |    |            |            |        |   |      |
|           |  | MS-2017GP 0.25  | [Set] HL 0,25 Ø 61.705 / 67.000 / 18.130 / 2.631 St/B/G; HL 0,25 Ø 61.705 / 67.000 / 22.030 / 2.631 St/B/G<br>MS-2017GP STD                |      |   |                      |    |            |            |        |   |      |
|           |  | 50 007 664  | hydraulic; Outer Ø: 27   |      |   |                      |    |            |            |        |   |      |
| <b>15</b> |  | <b>81</b>   |  |      |   |                      |    |            |            |        |   |      |
|           |  | F6  | 01.1985 → 03.1996  | B    | 4 | 1587 cm <sup>3</sup> | 2V | 59-66 kW   | 80-90 PS   | ⊗8,6   | - | 77   |
|           |  | 626 III (GD), 626 III Hatchback (GD), B-SERIE (UF)  |  |      |   |                      |    |            |            |        |   |      |
|           |  | CB-2004A 0.25   | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.635 St/A<br>CB-2004A 0,50 / CB-2004A 0,75 / CB-2004A STD / CB-2004A 1,00                      |      |   |                      |    |            |            |        |   |      |
|           |  | MS-2004A 0.25   | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 28.140 / 2.139 St/A<br>MS-2004A 0,50 / MS-2004A STD |      |   |                      |    |            |            |        |   |      |
| <b>16</b> |  | <b>83</b>   |  |      |   |                      |    |            |            |        |   |      |
|           |  | BP (DOHC)   | 01.1991 → 09.1998  | B    | 4 | 1840 cm <sup>3</sup> | 4V | 92-96 kW   | 125-130 PS | ⊗9     | - | 85   |
|           |  | BP Turbo  | 08.1989 → 07.1994  | B LA | 4 | 1840 cm <sup>3</sup> | 4V | 120-157 kW | 163-214 PS | ⊗8,2   | - | 85   |
|           |  | BP-ZE   | 08.1989 → 09.1998  | B    | 4 | 1840 cm <sup>3</sup> | 4V | 84-107 kW  | 114-146 PS | ⊗9,5   | - | 85   |
|           |  | BP52  | 09.1991 → 07.1994  | B    | 4 | 1840 cm <sup>3</sup> | 4V | 76 kW      | 103 PS     |        | - | 85   |
|           |  | BPF1  | 09.1992 → 10.1998  | B    | 4 | 1840 cm <sup>3</sup> | 4V | 92-98 kW   | 125-133 PS | ⊗9:1   | - | 85   |
|           |  | BP (136 kW)   | 01.1992 → 05.1994  | B LA | 4 | 1840 cm <sup>3</sup> | 4V | 136-139 kW | 185-189 PS | ⊗8,2:1 | - | 85   |
|           |  | 323, 323 C IV (BG), 323 C V (BA), 323 F IV (BG), 323 F V (BA), 323 III Station Wagon (BW), 323 S IV (BG), 323 S V (BA), ASTINA, MX-5 I (NA) |  |      |   |                      |    |            |            |        |   |      |
|           |  | TW-2008A STD  | [Pair] AS STD Ø 57.250 / 69.000 // 2.550 St/A  |      |   |                      |    |            |            |        |   |      |
|           |  | CB-2008A 0.25   | [Set] PL 0,25 Ø 44.706 / 48.000 / 17.130 / 1.633 St/A<br>CB-2008A STD  |      |   |                      |    |            |            |        |   |      |
|           |  | MS-2012A 0.25   | [Set] HL 0,25 Ø 49.705 / 54.000 / 17.630 / 2.137 St/A<br>MS-2012A 0,50 / MS-2012A 0,75 / MS-2012A STD                                      |      |   |                      |    |            |            |        |   |      |
| <b>17</b> |  | <b>83</b>   |  |      |   |                      |    |            |            |        |   |      |
|           |  | BPC   | 01.1991 → 04.1994  | B    | 4 | 1840 cm <sup>3</sup> | 4V | 76-78 kW   | 103-106 PS | ⊗8,9   | - | 85   |
|           |  | 323 F IV (BG)   |  |      |   |                      |    |            |            |        |   |      |
|           |  | 81-33103  | IN/EX; 12.08/15 x 7 x 36.5 B1  |      |   |                      |    |            |            |        |   |      |
|           |  | 81-33104  | IN/EX; 12.25/15 x 7 x 36.5 B1  |      |   |                      |    |            |            |        |   |      |
| <b>18</b> |  | <b>83</b>   |  |      |   |                      |    |            |            |        |   |      |
|           |  | BPD   | 01.1998 → 12.2000  | B    | 4 | 1840 cm <sup>3</sup> | 4V | 102-107 kW | 139-146 PS | ⊗9,5   | - | 85   |
|           |  | MX-5 II (NB)  |  |      |   |                      |    |            |            |        |   |      |
|           |  | 50 007 664  | hydraulic; Outer Ø: 27   |      |   |                      |    |            |            |        |   |      |

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|           |   |  |   |   |                      |    |            |            |        |   |      |
|-----------|---|--|---|---|----------------------|----|------------|------------|--------|---|------|
| <b>19</b> |   | <b>83</b>  |   |   |                      |    |            |            |        |   |      |
|           | FP  | 08.1991 → 01.2001  | B | 4 | 1840 cm <sup>3</sup> | 4V | 74-84 kW   | 100-114 PS | ⊗9     | - | 85   |
|           | FP9A  | 12.1995 → 02.1997  | B | 4 | 1840 cm <sup>3</sup> | 4V | 74 kW      | 100 PS     | ⊗9     | - | 85   |
|           | 323 F VI (BJ), 626 IV (GE), 626 IV Hatchback (GE), ANFINI, MX-6 (GE)  |  |   |   |                      |    |            |            |        |   |      |
|           | TW-2018A STD  | [Pair] AS STD Ø 62.250 / 82.000 // 2.550 St/B  |   |   |                      |    |            |            |        |   |      |
|           | CB-2018A 0.25   | [Set] PL 0,25 Ø 47.706 / 51.000 / 17.130 / 1.639 St/A<br>CB-2018A STD  |   |   |                      |    |            |            |        |   |      |
|           | MS-2018A STD  | [Set] HL STD Ø 55.955 / 60.000 / 17.630 / 2.010 St/A   |   |   |                      |    |            |            |        |   |      |
| <b>20</b> |   | <b>83</b>  |   |   |                      |    |            |            |        |   |      |
|           | FS  | 01.1992 → 04.1997  | B | 4 | 1991 cm <sup>3</sup> | 4V | 85-98 kW   | 116-133 PS | ⊗9,7   | - | 92   |
|           | 626 III Station Wagon (GV), 626 IV (GE), 626 IV Hatchback (GE), MX-6 (GE)                                       |  |   |   |                      |    |            |            |        |   |      |
|           | TW-2018A STD  | [Pair] AS STD Ø 62.250 / 82.000 // 2.550 St/B  |   |   |                      |    |            |            |        |   |      |
|           | CB-2018A 0.25   | [Set] PL 0,25 Ø 47.706 / 51.000 / 17.130 / 1.639 St/A<br>CB-2018A STD  |   |   |                      |    |            |            |        |   |      |
|           | MS-2018A STD  | [Set] HL STD Ø 55.955 / 60.000 / 17.630 / 2.010 St/A   |   |   |                      |    |            |            |        |   |      |
|           | 50 007 664  | hydraulic; Outer Ø: 27   |   |   |                      |    |            |            |        |   |      |
| <b>21</b> |   | <b>83</b>  |   |   |                      |    |            |            |        |   |      |
|           | FS-DS   | 09.1999 → 08.2000  | B | 4 | 1991 cm <sup>3</sup> | 4V | 90 kW      | 122 PS     | ⊗9:1   | - | 92   |
|           | MPV II (LW)   |  |   |   |                      |    |            |            |        |   |      |
|           | TW-2018A STD  | [Pair] AS STD Ø 62.250 / 82.000 // 2.550 St/B  |   |   |                      |    |            |            |        |   |      |
|           | CB-2018A 0.25   | [Set] PL 0,25 Ø 47.706 / 51.000 / 17.130 / 1.639 St/A<br>CB-2018A STD  |   |   |                      |    |            |            |        |   |      |
|           | MS-2018A STD  | [Set] HL STD Ø 55.955 / 60.000 / 17.630 / 2.010 St/A   |   |   |                      |    |            |            |        |   |      |
|           | 7.07759.13.0  | air mass sensor; electrical  |   |   |                      |    |            |            |        |   |      |
| <b>22</b> |   | <b>84.5</b>  |   |   |                      |    |            |            |        |   |      |
|           | KL  | 01.1992 → 07.2000  | B | 6 | 2497 cm <sup>3</sup> | 4V | 120-123 kW | 163-167 PS | ⊗10    | - | 74.2 |
|           | 626 IV Hatchback (GE), MX-6 (GD), MX-6 (GE), XEDOS 9 (TA)   |  |   |   |                      |    |            |            |        |   |      |
|           | TW-2010GP STD   | [Pair] AS STD Ø 68.250 / 80.000 // 2.050 St/B/G  |   |   |                      |    |            |            |        |   |      |
|           | CB-2017GP 0.25  | [Set] PL 0,25 Ø 52.705 / 56.000 / 17.030 / 1.636 St/B/G<br>CB-2017GP STD   |   |   |                      |    |            |            |        |   |      |
|           | MS-2017GP 0.25  | [Set] HL 0,25 Ø 61.705 / 67.000 / 18.130 / 2.631 St/B/G; HL 0,25 Ø 61.705 / 67.000 / 22.030 / 2.631 St/B/G<br>MS-2017GP STD                |   |   |                      |    |            |            |        |   |      |
|           | 50 007 664  | hydraulic; Outer Ø: 27   |   |   |                      |    |            |            |        |   |      |
| <b>23</b> |   | <b>86</b>  |   |   |                      |    |            |            |        |   |      |
|           | F2  | 11.1987 → 08.1998  | B | 4 | 2184 cm <sup>3</sup> | 3V | 85 kW      | 115 PS     | ⊗8,6   | - | 94   |
|           | F2-C  | 04.1989 → 06.1991  | B | 4 | 2184 cm <sup>3</sup> | 3V | 94 kW      | 128 PS     | ⊗8,6:1 | - | 94   |
|           | 626 III (GD), 626 III Coupe (GD), 626 III Hatchback (GD), 626 III Station Wagon (GV), 626 IV (GE), 929 III (HC) |  |   |   |                      |    |            |            |        |   |      |
|           | 80 00489 1 0 000  | Ø86; STD; set: 1; [R CR 1.5] [NM 1.5] [SLF CR 4]<br>80 00489 1 0 050 86.50   |   |   |                      |    |            |            |        |   |      |
|           | CB-2004A 0.25   | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.635 St/A<br>CB-2004A 0,50 / CB-2004A 0,75 / CB-2004A STD / CB-2004A 1,00                      |   |   |                      |    |            |            |        |   |      |
|           | MS-2009A 0.25   | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 30.140 / 2.139 St/A<br>MS-2009A 0,50 / MS-2009A STD |   |   |                      |    |            |            |        |   |      |
|           | 50 007 623  | hydraulic; Outer Ø: 12; length: 20.5   |   |   |                      |    |            |            |        |   |      |
| <b>24</b> |   | <b>86</b>  |   |   |                      |    |            |            |        |   |      |
|           | F8 (8V)   | 11.1987 → 06.1999  | B | 4 | 1789 cm <sup>3</sup> | 2V | 62-67 kW   | 84-91 PS   | ⊗8,6   | - | 77   |
|           | F8 (12V)  | 09.1987 → 05.1992  | B | 4 | 1789 cm <sup>3</sup> | 3V | 58-69 kW   | 79-94 PS   | ⊗8,6   | - | 77   |
|           | 626 III (GD), 626 III Coupe (GD), 626 III Hatchback (GD), 626 III Station Wagon (GV), B-SERIE (UF), EUNOS       |  |   |   |                      |    |            |            |        |   |      |
|           | CB-2004A 0.25   | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.635 St/A<br>CB-2004A 0,50 / CB-2004A 0,75 / CB-2004A STD / CB-2004A 1,00                      |   |   |                      |    |            |            |        |   |      |
|           | MS-2009A 0.25   | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 30.140 / 2.139 St/A<br>MS-2009A 0,50 / MS-2009A STD |   |   |                      |    |            |            |        |   |      |
|           | 50 007 623  | hydraulic; Outer Ø: 12; length: 20.5   |   |   |                      |    |            |            |        |   |      |

|           |  |  |   |   |                      |    |            |            |       |   |    |
|-----------|--|--|---|---|----------------------|----|------------|------------|-------|---|----|
| <b>25</b> |  | <b>86</b>  |   |   |                      |    |            |            |       |   |    |
|           | FE (12V)   | 05.1985 → 12.1992  | B | 4 | 1998 cm <sup>3</sup> | 3V | 66-81 kW   | 90-110 PS  | 8,6:1 | - | 86 |
|           | FE60   | 05.1985 → 10.1991  | B | 4 | 1998 cm <sup>3</sup> | 2V | 60 kW      | 82 PS      | 8,6:1 | - | 86 |
|           | FE61   | 05.1985 → 10.1991  | B | 4 | 1998 cm <sup>3</sup> | 2V | 60 kW      | 82 PS      | 8,6:1 | - | 86 |
|           | FE61   | 05.1985 → 10.1991  | B | 4 | 1998 cm <sup>3</sup> | 2V | 60 kW      | 82 PS      | 8,6:1 | - | 86 |
|           | 626 III (GD), 626 III Hatchback (GD), 626 III Station Wagon (GV), CAPELLA      |  |   |   |                      |    |            |            |       |   |    |
|           | 80 00489 1 0 000   | Ø86; STD; set: 1; [R CR 1.5] [NM 1.5] [SLF CR 4]   |   |   |                      |    |            |            |       |   |    |
|           | 80 00489 1 0 050   | 86.50  |   |   |                      |    |            |            |       |   |    |
|           | CB-2004A 0.25  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.635 St/A  |   |   |                      |    |            |            |       |   |    |
|           | CB-2004A 0,50 / CB-2004A 0,75 / CB-2004A STD / CB-2004A 1,00,                  | →03.1987   |   |   |                      |    |            |            |       |   |    |
|           | CB-2009A 0.25  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.630 St/A  |   |   |                      |    |            |            |       |   |    |
|           | CB-2009A 0,50 / CB-2009A STD, FE (12V): 2.0: 04.1987→, FE60, FE61, FE61, FE61: | 04.1987→   |   |   |                      |    |            |            |       |   |    |
|           | MS-2004A 0.25  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 28.140 / 2.139 St/A |   |   |                      |    |            |            |       |   |    |
|           | MS-2004A 0,50 / MS-2004A STD, →03.1987   |  |   |   |                      |    |            |            |       |   |    |
|           | MS-2009A 0.25  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 30.140 / 2.139 St/A |   |   |                      |    |            |            |       |   |    |
|           | MS-2009A 0,50 / MS-2009A STD, FE (12V): 2.0: 04.1987→, FE60, FE61, FE61:       | 04.1987→   |   |   |                      |    |            |            |       |   |    |
| <b>26</b> |  | <b>86</b>  |   |   |                      |    |            |            |       |   |    |
|           | FE (16V)   | 11.1987 → 05.1992  | B | 4 | 1998 cm <sup>3</sup> | 4V | 103-109 kW | 140-148 PS |       | - | 86 |
|           | 626 III (GD), 626 III Station Wagon (GV)                                       |  |   |   |                      |    |            |            |       |   |    |
|           | CB-2004A 0.25  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.635 St/A  |   |   |                      |    |            |            |       |   |    |
|           | CB-2004A 0,50 / CB-2004A 0,75 / CB-2004A STD / CB-2004A 1,00                   |  |   |   |                      |    |            |            |       |   |    |
|           | CB-2009A 0.25  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.630 St/A  |   |   |                      |    |            |            |       |   |    |
|           | CB-2009A 0,50 / CB-2009A STD   |  |   |   |                      |    |            |            |       |   |    |
|           | MS-2009A 0.25  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 30.140 / 2.139 St/A |   |   |                      |    |            |            |       |   |    |
|           | MS-2009A 0,50 / MS-2009A STD   |  |   |   |                      |    |            |            |       |   |    |
|           | 50 007 664   | hydraulic; Outer Ø: 27   |   |   |                      |    |            |            |       |   |    |
| <b>27</b> |  | <b>86</b>  |   |   |                      |    |            |            |       |   |    |
|           | FE (8V)  | 01.1985 → 09.1997  | B | 4 | 1998 cm <sup>3</sup> | 2V | 60-88 kW   | 82-120 PS  | 8,6   | - | 86 |
|           | 626 III Station Wagon (GV), B-SERIE (UF)                                       |  |   |   |                      |    |            |            |       |   |    |
|           | CB-2004A 0.25  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.635 St/A  |   |   |                      |    |            |            |       |   |    |
|           | CB-2004A 0,50 / CB-2004A 0,75 / CB-2004A STD / CB-2004A 1,00,                  | →03.1987   |   |   |                      |    |            |            |       |   |    |
|           | CB-2009A 0.25  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.630 St/A  |   |   |                      |    |            |            |       |   |    |
|           | CB-2009A 0,50 / CB-2009A STD, 2.0, 2.0: 04.1987→                               |  |   |   |                      |    |            |            |       |   |    |
|           | MS-2004A 0.25  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 28.140 / 2.139 St/A |   |   |                      |    |            |            |       |   |    |
|           | MS-2004A 0,50 / MS-2004A STD, →03.1987   |  |   |   |                      |    |            |            |       |   |    |
|           | MS-2009A 0.25  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 30.140 / 2.139 St/A |   |   |                      |    |            |            |       |   |    |
|           | MS-2009A 0,50 / MS-2009A STD, 2.0, 2.0: 04.1987→                               |  |   |   |                      |    |            |            |       |   |    |
|           | 7.20235.01.0   | non-return valve   |   |   |                      |    |            |            |       |   |    |
|           | 7.20469.51.0   | non-return valve; mechanical   |   |   |                      |    |            |            |       |   |    |
|           | 50 007 623   | hydraulic; Outer Ø: 12; length: 20.5   |   |   |                      |    |            |            |       |   |    |
| <b>28</b> |  | <b>86</b>  |   |   |                      |    |            |            |       |   |    |
|           | RF-N   | 07.1987 → 07.1991  | D | 4 | 1998 cm <sup>3</sup> | 2V | 44 kW      | 60 PS      | 22:1  | - | 86 |
|           | 626 III (GD), 626 III Hatchback (GD), 626 III Station Wagon (GV)               |  |   |   |                      |    |            |            |       |   |    |
|           | TW-2007A STD   | [Pair] AS STD Ø 69.250 / 84.400 // 2.050 St/A  |   |   |                      |    |            |            |       |   |    |
|           | MS-2007A 0.25  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.135 St/A; HL 0,25 Ø 59.705 / 64.000 / 21.130 / 2.135 St/A     |   |   |                      |    |            |            |       |   |    |
|           | MS-2007A 0,50 / MS-2007A 0,75 / MS-2007A STD                                   |  |   |   |                      |    |            |            |       |   |    |
| <b>29</b> |  | <b>86</b>  |   |   |                      |    |            |            |       |   |    |
|           | RF3F   | 10.1999 → 07.2000  | D | 4 | 1998 cm <sup>3</sup> | 4V | 66 kW      | 90 PS      | 22,7  | - | 86 |
|           | PREMACY (CP)   |  |   |   |                      |    |            |            |       |   |    |
|           | 7.28342.15.0   | air mass sensor; electrical  |   |   |                      |    |            |            |       |   |    |

| 30 |   | 90   |     |   |                      |    |            |            |        |        |  |
|----|---|--|-----|---|----------------------|----|------------|------------|--------|--------|--|
|    | JE  | 06.1987 → 06.1991  | B   | 6 | 2954 cm <sup>3</sup> | 3V | 140 kW     | 190 PS     | ⊗8,5   | - 77.4 |  |
|    | JE3   | 01.1990 → 06.1991  | B   | 6 | 2954 cm <sup>3</sup> | 3V | 123-125 kW | 167-170 PS | ⊗9,5   | - 77.4 |  |
|    | JE94  | 09.1988 → 09.1999  | B   | 6 | 2954 cm <sup>3</sup> | 3V | 109-116 kW | 148-158 PS | ⊗8,5:1 | - 77.4 |  |
|    | JEZE  | 01.1990 → 10.1999  | B   | 6 | 2954 cm <sup>3</sup> | 4V | 138-151 kW | 200-205 PS | ⊗9,5   | - 77.4 |  |
|    | 929 III (HC), 929 IV (HD), 929 V (HE), MPV I (LV) |  |     |   |                      |    |            |            |        |        |  |
|    | TW-2010GP STD                                     | [Pair] AS STD Ø 68.250 / 80.000 // 2.050 St/B/G  |     |   |                      |    |            |            |        |        |  |
|    | MS-2010GP 0.25                                    | [Set] HL 0,25 Ø 61.705 / 66.000 / 18.130 / 2.137 St/B/G<br>MS-2010GP STD   |     |   |                      |    |            |            |        |        |  |
|    | 50 007 623  | hydraulic; Outer Ø: 12; length: 20.5   |     |   |                      |    |            |            |        |        |  |
| 31 |   | 92   |     |   |                      |    |            |            |        |        |  |
|    | G6  | 11.1989 → 05.1999  | B   | 4 | 2606 cm <sup>3</sup> | 3V | 89-92 kW   | 121-125 PS | ⊗8,4   | - 98   |  |
|    | B-SERIE (UF)                                      |  |     |   |                      |    |            |            |        |        |  |
|    | CB-2009A 0.25                                     | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.630 St/A<br>CB-2009A 0,50 / CB-2009A STD  |     |   |                      |    |            |            |        |        |  |
|    | MS-2011A 0.25                                     | [Set] HL 0,25 Ø 55.690 / 60.000 / 20.000 / 2.138 St/A; HL 0,25 Ø 55.690 / 60.000 / 25.990 / 2.138 St/A<br>MS-2011A 0,50 / MS-2011A STD |     |   |                      |    |            |            |        |        |  |
|    | 50 007 623  | hydraulic; Outer Ø: 12; length: 20.5   |     |   |                      |    |            |            |        |        |  |
| 32 |   | 92   |     |   |                      |    |            |            |        |        |  |
|    | G6MPV   | 01.1990 → 06.1999  | B   | 4 | 2606 cm <sup>3</sup> | 3V | 90 kW      | 122 PS     | ⊗8,4   | - 98   |  |
|    | B-SERIE (UF)                                      |  |     |   |                      |    |            |            |        |        |  |
|    | CB-2009A 0.25                                     | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.630 St/A<br>CB-2009A 0,50 / CB-2009A STD  |     |   |                      |    |            |            |        |        |  |
|    | MS-2011A 0.25                                     | [Set] HL 0,25 Ø 55.690 / 60.000 / 20.000 / 2.138 St/A; HL 0,25 Ø 55.690 / 60.000 / 25.990 / 2.138 St/A<br>MS-2011A 0,50 / MS-2011A STD |     |   |                      |    |            |            |        |        |  |
|    | 7.28342.15.0                                      | air mass sensor; electrical  |     |   |                      |    |            |            |        |        |  |
|    | 50 007 623  | hydraulic; Outer Ø: 12; length: 20.5   |     |   |                      |    |            |            |        |        |  |
| 33 |   | 93   |     |   |                      |    |            |            |        |        |  |
|    | WL-T  | 04.1996 → 09.1999  | D A | 4 | 2500 cm <sup>3</sup> | 3V | 61-92 kW   | 83-125 PS  | ⊗19,8  | - 92   |  |
|    | B-SERIE (UF), MPV I (LV)                          |  |     |   |                      |    |            |            |        |        |  |
|    | TW-2016A STD                                      | [Pair] AS STD Ø 75.200 / 91.800 // 2.505 St/A  |     |   |                      |    |            |            |        |        |  |
|    | CB-2016A 0.25                                     | [Set] PL 0,25 Ø 54.705 / 58.000 / 23.600 / 1.632 St/A<br>CB-2016A 0,50 / CB-2016A 0,75 / CB-2016A STD                                  |     |   |                      |    |            |            |        |        |  |
|    | MS-2016A 0.25                                     | [Set] HL 0,25 Ø 66.705 / 71.000 / 22.600 / 2.131 St/A<br>MS-2016A 0,50 / MS-2016A 0,75 / MS-2016A STD                                  |     |   |                      |    |            |            |        |        |  |
|    | PB-2016J STD                                      | [Set] PL-B STD Ø 32.000 / 35.000 / 30.800 / 1.535 St/B   |     |   |                      |    |            |            |        |        |  |



# MERCEDES-BENZ

|       |               |       | Cyl. |  mm | cm <sup>3</sup> |  | Comp.           | kW      | PS      | Pos |
|-------|---------------|-------|------|--|-----------------|---|-----------------|---------|---------|-----|
|       |               |       |      |  |                 |   | Ratio           |         |         |     |
| M 102 | 922           | B     | 4    | 89 x 80,3  | 1996            | 2   | 9,1             | 75-80   | 102-109 | 40  |
| M 102 | 910           | B     | 4    | 89 x 72,2  | 1797            | 2   | 9               | 80      | 109     | 39  |
| M 102 | 965           | B     | 4    | 89 x 80,3  | 1996            | 2   | 9               | 80-85   | 109-116 | 44  |
| M 102 | 962           | B     | 4    | 89 x 80,3  | 1996            | 2   | 9,1             | 83-90   | 115-122 | 42  |
| M 102 | 961           | B     | 4    | 89 x 80,3  | 1996            | 2   | 9,1:1           | 83-93   | 113-126 | 41  |
| M 102 | 963           | B     | 4    | 89 x 80,2  | 1996            | 2   | 9,1             | 87-90   | 118-122 | 43  |
| M 102 | 958           | B     | 4    | 95,5 x 80,3  | 2299            | 2   | 8:1             | 79      | 107     | 91  |
| M 102 | 979           | B     | 4    | 95,5 x 80,3  | 2299            | 2   | 9               | 90      | 122     | 92  |
| M 102 | 987           | B     | 4    | 95,5 x 80,3  | 2299            | 2   | 9               | 90-92   | 122-125 | 96  |
| M 102 | 998           | B     | 4    | 95,5 x 80,3  | 2299            | 2   | 8               | 90-92   | 122-125 | 101 |
| M 102 | 981           | B     | 4    | 95,5 x 80,3  | 2299            | 2   | 9:1             | 92      | 125     | 93  |
| M 102 | 996 - 997     | B     | 4    | 95,5 x 80,3  | 2299            | 2   | 9               | 92      | 125     | 100 |
| M 102 | 989           | B     | 4    | 95,5 x 80,3  | 2298            | 2   | 9               | 93      | 126     | 97  |
| M 102 | 985           | B     | 4    | 95,5 x 80,3  | 2299            | 2   | 9:1             | 97-100  | 132-136 | 95  |
| M 102 | 982           | B     | 4    | 95,5 x 80,3  | 2299            | 2   | 9               | 97-100  | 132-136 | 94  |
| M 102 | 991           | B     | 4    | 95,5 x 87,2  | 2498            | 4   | 9,7             | 143     | 195     | 99  |
| M 102 | 990           | B     | 4    | 95,5 x 87,2  | 2498            | 4   | 9,7             | 143-150 | 195-204 | 98  |
| M 102 | 992           | B     | 4    | 95,5 x 87,2  | 2498            | 2   | 9,7             | 173     | 235     | 99  |
| M 103 | 940, 943      | B     | 6    | 82,9 x 80,3  | 2597            | 2   |                 | 118-122 | 160-166 | 1   |
| M 103 | 942           | B     | 6    | 82,9 x 80,3  | 2597            | 2   | 9,2             | 118-122 | 160-166 | 3   |
| M 103 | 941           | B     | 6    | 82,9 x 80,3  | 2599            | 2   | 9,2             | 118-122 | 160-166 | 2   |
| M 103 | 987           | B     | 6    | 88,5 x 80,3  | 2960            | 2   | 9,2             | 125-128 | 170-174 | 36  |
| M 103 | 985           | B     | 6    | 88,5 x 80,3  | 2960            | 2   | 10              | 132     | 180     | 35  |
| M 103 | 983           | B     | 6    | 88,5 x 80,3  | 2960            | 2   | 9,2             | 132-138 | 179-188 | 33  |
| M 103 | 981           | B     | 6    | 88,5 x 80,3  | 2960            | 2   | 10              | 132-138 | 180-188 | 32  |
| M 103 | 984           | B     | 6    | 88,5 x 80,3  | 2960            | 2   | 9,2             | 140     | 190     | 34  |
| M 104 | 980           | B     | 6    | 88,5 x 80,2  | 2960            | 4   | 10              | 162-170 | 220-231 | 37  |
| M 104 | 981           | B     | 6    | 88,5 x 80,2  | 2960            | 4   | 10              | 170     | 231     | 38  |
| M 104 | 941           | B     | 6    | 89,9 x 73,5  | 2799            | 4   | 10              | 142     | 193     | 55  |
| M 104 | 945           | B     | 6    | 89,9 x 73,5  | 2799            | 4   | 10              | 142     | 193     | 58  |
| M 104 | 942           | B     | 6    | 89,9 x 73,5  | 2799            | 4   | 10              | 142-145 | 193-197 | 56  |
| M 104 | 944           | B     | 6    | 89,9 x 73,5  | 2799            | 4   | 10              | 142-145 | 193-197 | 57  |
| M 104 | 996           | B     | 6    | 89,9 x 84  | 3199            | 4   | 10              | 155     | 211     | 62  |
| M 104 | 995           | B     | 6    | 89,9 x 84  | 3199            | 4   | 10              | 162     | 220     | 61  |
| M 104 | 992           | B     | 6    | 89,9 x 84  | 3199            | 4   | 10              | 162     | 220     | 56  |
| M 104 | 990           | B     | 6    | 89,9 x 84  | 3199            | 4   | 10              | 162-170 | 220-231 | 59  |
| M 104 | 991           | B     | 6    | 89,9 x 84  | 3199            | 4   | 10              | 162-170 | 220-231 | 60  |
| M 104 | 994           | B     | 6    | 89,9 x 84  | 3199            | 4   | 10              | 170     | 231     | 57  |
| M 104 | 992 (AMG 3.6) | B     | 6    | 91 x 92,4  | 3606            | 4   | 10              | 195-200 | 265-272 | 81  |
| M 104 | 996 (AMG 3.6) | B     | 6    | 91 x 92,4  | 3606            | 4   | 10              | 200     | 272     | 82  |
| M 104 | 941 (AMG 3.6) | B     | 6    | 91 x 92,4  | 3606            | 4   | 10,5            | 200-206 | 272-280 | 80  |
| M 104 | 980 (AMG 3.4) | B     | 6    | 92 x 86  | 3428            | 4   |                 | 265     | 360     | 83  |
| M 110 | 994           | B     | 6    | 86 x 78,8  | 2746            | 2   | 8               | 110-115 | 150-156 | 8   |
| M 111 | 921           | B     | 4    | 85,3 x 78,7  | 1799            | 4   | 8,8             | 89-90   | 121-122 | 7   |
| M 111 | 920           | B     | 4    | 85,3 x 78,7  | 1799            | 4   | 8,8-9,8:<br>1   | 90      | 122     | 6   |
| M 111 | 941           | B     | 4    | 89,9 x 78,7  | 1998            | 4   | 10,4            | 100     | 136     | 64  |
| M 111 | 940           | B     | 4    | 89,9 x 78,7  | 1998            | 4   | 9,6             | 100     | 136     | 63  |
| M 111 | 946           | B     | 4    | 89,9 x 78,7  | 1998            | 4   | 10,4            | 100     | 136     | 69  |
| M 111 | 945           | B     | 4    | 89,9 x 78,7  | 1998            | 4   | 10,4            | 100     | 136     | 68  |
| M 111 | 942           | B     | 4    | 89,9 x 78,7  | 1998            | 4   | 8,8-10,4:<br>:1 | 100     | 136     | 65  |
| M 111 | 960           | B     | 4    | 89,9 x 86,6  | 2199            | 4   | 10              | 110     | 150     | 70  |
| M 111 | 961           | B     | 4    | 89,9 x 86,6  | 2199            | 4   | 9,8             | 110     | 150     | 71  |
| M 111 | 943           | B (K) | 4    | 89,9 x 78,7  | 1998            | 4   | 8,5             | 132-141 | 180-192 | 66  |
| M 111 | 944           | B (K) | 4    | 89,9 x 78,7  | 1998            | 4   | 8,5             | 132-141 | 180-192 | 67  |
| M 111 | 974           | B     | 4    | 90,9 x 88,4  | 2295            | 4   | 10,4            | 110     | 150     | 77  |
| M 111 | 970           | B     | 4    | 90,9 x 88,4  | 2295            | 4   | 10,4            | 110     | 150     | 75  |
| M 111 | 975           | B (K) | 4    | 90,9 x 88,4  | 2295            | 4   | 8,8             | 138-142 | 188-193 | 78  |
| M 111 | 973           | B (K) | 4    | 90,9 x 88,4  | 2295            | 4   | 8,8             | 138-142 | 188-193 | 76  |
| M 112 | 911           | B     | 6    | 83,2 x 73,5  | 2398            | 3   | 9,8             | 125     | 170     | 5   |
| M 112 | 910           | B     | 6    | 83,2 x 73,5  | 2398            | 3   | 10              | 125     | 170     | 4   |
| M 112 | 920           | B     | 6    | 89,9 x 73,5  | 2799            | 3   | 10              | 145-150 | 197-204 | 72  |
| M 112 | 941           | B     | 6    | 89,9 x 84  | 3199            | 3   | 10              | 160-165 | 218-224 | 73  |
| M 113 | 944           | B     | 8    | 89,9 x 84  | 4266            | 3   | 10              | 205-225 | 279-306 | 74  |
| M 115 | 974           | B     | 4    | 93,75 x 83,6   | 2307            | 2   | 8:1             | 66      | 90      | 90  |
| M 115 | 973           | B     | 4    | 93,75 x 83,6   | 2307            | 2   | 8               | 66-75   | 90-102  | 89  |
| M 116 | 965           | B     | 8    | 92 x 78,9  | 4196            | 2   | 10              | 150-170 | 204-231 | 84  |

M



# MERCEDES-BENZ

|        |                     |        | Cyl. |             | mm   | cm <sup>3</sup> |          | Comp. Ratio | kW      | PS  | Pos |
|--------|---------------------|--------|------|-------------|------|-----------------|----------|-------------|---------|-----|-----|
|        |                     |        |      |             |      |                 |          |             |         |     |     |
| M 117  | 965                 | B      | 8    | 96,5 x 85   | 4973 | 2               | 9-10     | 164-195     | 223-265 | 102 |     |
| M 117  | 968                 | B      | 8    | 96,5 x 94,8 | 5547 | 2               | 10       | 178-220     | 242-300 | 103 |     |
| M 119  | 981                 | B      | 8    | 92 x 78,9   | 4196 | 4               | 11       | 205         | 279     | 87  |     |
| M 119  | 975                 | B      | 8    | 92 x 78,9   | 4196 | 4               | 11       | 205         | 279     | 86  |     |
| M 119  | 985                 | B      | 8    | 92 x 78,9   | 4196 | 4               | 11       | 205         | 279     | 88  |     |
| M 119  | 971                 | B      | 8    | 92 x 78,9   | 4196 | 4               | 10:1     | 205-214     | 279-291 | 85  |     |
| M 119  | 980                 | B      | 8    | 96,5 x 85   | 4973 | 4               | 10       | 235         | 320     | 108 |     |
| M 119  | 970                 | B      | 8    | 96,5 x 85   | 4973 | 4               | 8,8-10:1 | 235-240     | 320-326 | 105 |     |
| M 119  | 974                 | B      | 8    | 96,5 x 85   | 4973 | 4               | 10       | 235-240     | 320-326 | 107 |     |
| M 119  | 972                 | B      | 8    | 96,5 x 85   | 4973 | 4               | 8,8-10:1 | 235-240     | 320-326 | 106 |     |
| M 119  | 960                 | B      | 8    | 96,5 x 85   | 4973 | 4               | 10       | 235-240     | 320-326 | 104 |     |
| M 119  | 985 (AMG 5.0)       | B      | 8    | 96,5 x 85   | 4973 | 4               | 11       | 255         | 347     | 109 |     |
| M 119  | 974 (AMG 6.0)       | B      | 8    | 100 x 94,8  | 5956 | 4               | 10       | 275-280     | 374-381 | 110 |     |
| M 120  | 980 - 981           | B      | 12   | 89 x 80,2   | 5987 | 4               |          | 280-300     | 381-408 | 45  |     |
| M 120  | 982                 | B      | 12   | 89 x 80,2   | 5987 | 4               | 10       | 290-300     | 394-408 | 46  |     |
| M 120  | 983                 | B      | 12   | 89 x 80,2   | 5987 | 4               | 10       | 290-300     | 394-408 | 47  |     |
| OM 601 | 911                 | D      | 4    | 87 x 84     | 1997 | 2               | 22       | 53-55       | 72-75   | 9   |     |
| OM 601 | 912                 | D      | 4    | 87 x 84     | 1997 | 2               | 22       | 53-55       | 72-75   | 10  |     |
| OM 601 | 913                 | D      | 4    | 87 x 84     | 1997 | 2               | 22       | 55          | 75      | 11  |     |
| OM 602 | 911, 930 - 931, 939 | D      | 5    | 87 x 84     | 2497 | 2               | 22       | 62-69       | 84-94   | 12  |     |
| OM 602 | 912                 | D      | 5    | 87 x 84     | 2497 | 2               | 22       | 66-69       | 90-94   | 13  |     |
| OM 602 | 938                 | D      | 5    | 87 x 84     | 2497 | 2               | 22:1     | 68          | 92      | 14  |     |
| OM 602 | 961 - 962           | D (A)  | 5    | 87 x 84     | 2497 | 2               | 22       | 90-93       | 122-126 | 15  |     |
| OM 602 | 942                 | D      | 5    | 89 x 92,4   | 2874 | 2               | 22       | 70-72       | 95-98   | 48  |     |
| OM 602 | 946 - 947           | D      | 5    | 89 x 92,4   | 2874 | 2               | 21:1     | 70-72       | 95-98   | 49  |     |
| OM 602 | 982                 | D (LA) | 5    | 89 x 92,4   | 2874 | 2               | 19,5     | 95          | 129     | 50  |     |
| OM 603 | 912 - 913           | D      | 6    | 87 x 84     | 2996 | 2               | 22       | 80-83       | 109-113 | 16  |     |
| OM 603 | 931                 | D      | 6    | 87 x 84     | 2996 | 2               | 22       | 83          | 113     | 17  |     |
| OM 603 | 960, 963            | D (A)  | 6    | 87 x 84     | 2996 | 2               | 22       | 100-108     | 136-147 | 18  |     |
| OM 603 | 970                 | D (A)  | 6    | 89 x 92,4   | 3449 | 2               | 19,5:1   | 100         | 136     | 51  |     |
| OM 603 | 972                 | D (A)  | 6    | 89 x 92,4   | 3449 | 2               | 22       | 100         | 136     | 53  |     |
| OM 603 | 971                 | D (A)  | 6    | 89 x 92,4   | 3449 | 2               | 22       | 100-110     | 136-150 | 52  |     |
| OM 604 | 915                 | D      | 4    | 87 x 84     | 1997 | 4               | 22       | 65-85       | 88-116  | 19  |     |
| OM 604 | 910, 912            | D      | 4    | 89 x 86,6   | 2155 | 4               | 22       | 55-70       | 75-95   | 54  |     |
| OM 605 | 912                 | D      | 5    | 87 x 84     | 2497 | 4               | 22       | 83          | 113     | 22  |     |
| OM 605 | 911                 | D      | 5    | 87 x 84     | 2497 | 4               | 22       | 83          | 113     | 21  |     |
| OM 605 | 910                 | D      | 5    | 87 x 84     | 2497 | 4               | 22       | 83          | 113     | 20  |     |
| OM 605 | 960                 | D (LA) | 5    | 87 x 84     | 2497 | 4               | 22       | 110         | 150     | 23  |     |
| OM 605 | 962                 | D (LA) | 5    | 87 x 84     | 2497 | 4               | 22       | 110         | 150     | 24  |     |
| OM 606 | 910                 | D      | 6    | 87 x 84     | 2996 | 4               | 22       | 100         | 136     | 25  |     |
| OM 606 | 912                 | D      | 6    | 87 x 84     | 2996 | 4               | 22       | 100         | 136     | 26  |     |
| OM 606 | 964                 | D (A)  | 6    | 87 x 84     | 2996 | 4               | 22       | 130         | 177     | 29  |     |
| OM 606 | 962                 | D (A)  | 6    | 87 x 84     | 2996 | 4               | 22       | 130         | 177     | 28  |     |
| OM 606 | 961                 | D (LA) | 6    | 87 x 84     | 2996 | 4               | 22       | 130         | 177     | 27  |     |
| OM 611 | 960                 | D (LA) | 4    | 88 x 88,4   | 2151 | 4               | 19       | 75-92       | 102-125 | 30  |     |
| OM 611 | 961                 | D (LA) | 4    | 88 x 88,3   | 2148 | 4               | 18       | 75-105      | 102-143 | 31  |     |
| OM 617 | 931                 | D      | 5    | 90,9 x 92,4 | 2998 | 2               | 21       | 65          | 88      | 79  |     |

**M**

# MERCEDES-BENZ

|  |                               |                   |                       | Pos |                                 |                   |                       | Pos |
|--|-------------------------------|-------------------|-----------------------|-----|---------------------------------|-------------------|-----------------------|-----|
|  | <b>124 Convertible (A124)</b> |                   |                       |     | 300 T D (124.190)               | 09.1986 → 06.1993 | OM 603.912 D          | 16  |
|  | 300 CE / 320 CE (124.066)     | 10.1992 → 05.1993 | M 104.992 B           | 56  | 300 T D (124.190)               | 01.1989 → 06.1993 | OM 603.912 D          | 16  |
|  | 300 CE-24 (124.061)           | 04.1992 → 06.1993 | M 104.980 B           | 37  | 300 T D (124.190)               | 01.1989 → 06.1993 | OM 603.912 D          | 16  |
|  | 300 CE-24 (124.061)           | 04.1992 → 06.1993 | M 104.980 B           | 37  | 300 T Turbo-D (124.193)         | 01.1989 → 06.1993 | OM 603.960 D          | 18  |
|  | <b>124 Coupe (C124)</b>       |                   |                       |     | 300 T Turbo-D 4-matic (124.393) | 01.1989 → 06.1993 | OM 603.960 D          | 18  |
|  | 200 CE (124.040)              | 07.1992 → 07.1993 | M 111.940 B           | 63  | 300 TD T                        | 06.1992 → 05.1993 | OM 603.960 D          | 18  |
|  | 200 CE (124.041)              | 03.1990 → 12.1992 | M 102.963 B           | 43  | 300 TE (124.090)                | 01.1986 → 08.1992 | M 103.983 B           | 33  |
|  | 200 CE (124.041)              | 03.1990 → 12.1992 | M 102.963 B           | 43  | 300 TE 4-matic (124.290)        | 09.1986 → 06.1993 | M 103.985 B           | 35  |
|  | 220 CE (124.042)              | 10.1992 → 05.1993 | M 111.960 B           | 70  | 300 TE-24 (124.091)             | 09.1989 → 08.1992 | M 104.980 B           | 37  |
|  | 230 CE (124.043)              | 03.1987 → 12.1992 | M 102.982 B           | 94  | 300 TE-24 (124.091)             | 09.1989 → 08.1992 | M 104.980 B           | 37  |
|  | 230 CE (124.043)              | 03.1987 → 12.1992 | M 102.982 B           | 94  | 320 TE (124.092)                | 10.1992 → 06.1993 | M 104.992 B           | 56  |
|  | 230 CE Cat (124.043)          | 06.1989 → 12.1992 | M 102.982 B           | 94  | <b>190</b>                      |                   |                       |     |
|  | 300 CE (124.050)              | 03.1987 → 05.1993 | M 103.983 B           | 33  | E 3.2 AMG                       | 09.1988 → 08.1993 | M 103.983 B           | 33  |
|  | 300 CE-24 (124.051)           | 09.1989 → 12.1992 | M 104.980 B           | 37  | <b>190 (W201)</b>               |                   |                       |     |
|  | 300 CE-24 (124.051)           | 09.1989 → 12.1992 | M 104.980 B           | 37  | D 2.0 (201.122)                 | 08.1989 → 08.1993 | OM 601.911 D          | 9   |
|  | 320 CE (124.052)              | 10.1992 → 05.1993 | M 104.992 B           | 56  | D 2.5 (201.126)                 | 04.1985 → 08.1993 | OM 602.911 D          | 12  |
|  | <b>124 Saloon (W124)</b>      |                   |                       |     | D 2.5 (201.126)                 | 08.1989 → 08.1993 | OM 602.911 D          | 12  |
|  | 200                           | 01.1986 → 10.1992 | M 102.922 B           | 40  | E 1.8 (201.018)                 | 04.1990 → 08.1993 | M 102.910 B           | 39  |
|  | 200 D (124.120)               | 08.1989 → 06.1993 | OM 601.912 D          | 10  | E 2.0                           | 10.1982 → 06.1993 | M 102.961 B           | 41  |
|  | 200 E                         | 11.1992 → 05.1993 | M 102.922 B           | 40  | E 2.0                           | 01.1985 → 08.1993 | M 102.962 B           | 42  |
|  | 200 E (124.019)               | 10.1992 → 06.1993 | M 111.940 B           | 63  | E 2.0 (201.024)                 | 10.1982 → 06.1993 | M 102.961 B           | 41  |
|  | 200 E (124.021)               | 09.1988 → 08.1993 | M 102.963 B           | 43  | E 2.0 (201.024)                 | 10.1982 → 06.1993 | M 102.962 B           | 42  |
|  | 220 E (124.022)               | 10.1992 → 06.1993 | M 111.960 B           | 70  | E 2.3                           | 09.1986 → 08.1991 | M 102.985 B           | 95  |
|  | 230 E (124.023)               | 12.1984 → 03.1992 | M 102.982 B           | 94  | E 2.3 (201.028)                 | 10.1986 → 08.1993 | M 102.985 B           | 95  |
|  | 230 E (124.023)               | 01.1985 → 06.1993 | M 102.982 B           | 94  | E 2.5-16                        | 09.1988 → 08.1993 | M 102.990 B           | 98  |
|  | 230 E Cat (124.023)           | 06.1989 → 06.1993 | M 102.982 B           | 94  | E 2.5-16 Evolution              | 03.1989 → 08.1993 | M 102.991 B           | 99  |
|  | 250 D (124.125)               | 04.1985 → 06.1993 | OM 602.912 D          | 13  | E 2.5-16 Evolution II           | 05.1990 → 08.1993 | M 102.992 B           | 99  |
|  | 250 D (124.125)               | 01.1989 → 06.1993 | OM 602.912 D          | 13  | E 2.6 (201.029)                 | 09.1986 → 08.1993 | M 103.942 B           | 3   |
|  | 250 Turbo-D (124.128)         | 09.1988 → 06.1993 | OM 602.962 D          | 15  | Turbo-D 2.5 (201.128)           | 02.1988 → 08.1993 | OM 602.961 D          | 15  |
|  | 260 E (124.026)               | 09.1985 → 08.1992 | M 103.940 B           | 1   | Turbo-D 2.5 (201.128)           | 02.1988 → 08.1993 | OM 602.961 D          | 15  |
|  | 260 E 4-matic (124.226)       | 09.1986 → 08.1992 | M 103.943 B           | 1   | <b>230</b>                      |                   |                       |     |
|  | 280 E (124.028)               | 10.1992 → 06.1993 | M 104.942 B           | 56  | G (461)                         | 03.1979 → 03.1982 | M 115.974 B           | 90  |
|  | 300 AMG (124.031)             | 09.1988 → 06.1993 | M 104.980 (AMG 3.4) B | 83  | G (461)                         | 04.1992 → 09.1995 | M 102.958 B           | 91  |
|  | 300 D (124.130)               | 08.1989 → 06.1993 | OM 603.912 D          | 16  | GE (461)                        | 01.1984 → 08.1993 | M 102.981 B           | 93  |
|  | 300 D (124.130)               | 06.1990 → 06.1993 | OM 603.912 D          | 16  | GE (461)                        | 04.1992 → 09.1995 | M 102.979 B           | 92  |
|  | 300 D 4-matic (124.330)       | 09.1986 → 08.1992 | OM 603.913 D          | 16  | GE (461)                        | 04.1992 → 09.1995 | M 102.996 B           | 100 |
|  | 300 D 4-matic (124.330)       | 08.1989 → 06.1993 | OM 603.913 D          | 16  | GE (461)                        | 04.1992 → 09.1995 | M 102.997 B           | 100 |
|  | 300 E                         | 06.1985 → 12.1989 | M 103.983 B           | 33  | GE (463)                        | 09.1989 → 07.1993 | M 102.989 B           | 97  |
|  | 300 E (124.030)               | 08.1985 → 08.1992 | M 103.983 B           | 33  | <b>250</b>                      |                   |                       |     |
|  | 300 E 4-matic                 | 09.1986 → 12.1989 | M 103.983 B           | 33  | GD (461)                        | 09.1987 → 08.1992 | OM 602.930 D          | 12  |
|  | 300 E 4-matic (124.230)       | 09.1986 → 06.1993 | M 103.985 B           | 35  | GD (461)                        | 12.1988 → 08.1992 | OM 602.938 D          | 14  |
|  | 300 E-24 (124.031)            | 09.1988 → 08.1992 | M 104.980 B           | 37  | GD (461)                        | 09.1989 → 07.1993 | OM 602.939 D          | 12  |
|  | 300 E-24 (124.031)            | 09.1988 → 08.1992 | M 104.980 B           | 37  | GD (463)                        | 09.1989 → 07.1993 | OM 602.931 D          | 12  |
|  | 300 Turbo-D (124.133)         | 09.1988 → 06.1993 | OM 603.960 D          | 18  | <b>290</b>                      |                   |                       |     |
|  | 300 Turbo-D 4-matic (124.333) | 01.1988 → 06.1993 | OM 603.963 D          | 18  | GD (461)                        | 04.1992 → 09.1997 | OM 602.942 D          | 48  |
|  | 320 E (124.032)               | 10.1992 → 06.1993 | M 104.992 B           | 56  | GD (461)                        | 04.1992 → 09.1997 | OM 602.946 D          | 49  |
|  | 400 E 4.2 (124.034)           | 10.1992 → 06.1993 | M 119.975 B           | 86  | GD (461)                        | 04.1992 → 09.1997 | OM 602.947 D          | 49  |
|  | 500 E (124.036)               | 01.1991 → 06.1993 | M 119.974 B           | 107 | <b>300</b>                      |                   |                       |     |
|  | <b>124 T-Model (S124)</b>     |                   |                       |     | D 2.5 Turbo (USA) (124)         | 09.1989 → 08.1992 | OM 602.962 D          | 15  |
|  | 200 E                         | 11.1992 → 05.1993 | M 102.922 B           | 40  | E 2.6 (124)                     | 09.1989 → 10.1992 | M 103.940 B           | 1   |
|  | 200 T D (124.180)             | 09.1985 → 08.1991 | OM 601.912 D          | 10  | E 3.2 (124)                     | 09.1992 → 06.1993 | M 104.992 B           | 56  |
|  | 200 T D (124.180)             | 09.1988 → 08.1991 | OM 601.912 D          | 10  | E 3.2 (124)                     | 09.1992 → 06.1993 | M 104.992 (AMG 3.6) B | 81  |
|  | 200 TE (124.079)              | 05.1986 → 06.1993 | M 111.940 B           | 63  | GD (463)                        | 02.1989 → 10.1994 | OM 603.931 D          | 17  |
|  | 200 TE (124.081)              | 09.1988 → 08.1992 | M 102.963 B           | 43  | GE (463)                        | 09.1989 → 10.1994 | M 103.987 B           | 36  |
|  | 220 TE (124.082)              | 10.1992 → 05.1993 | M 111.960 B           | 70  | SE 2.8 (124)                    | 01.1993 → 06.1993 | M 104.942 B           | 56  |
|  | 230 TE (124.083)              | 09.1985 → 08.1992 | M 102.982 B           | 94  | SE 2.8 (126)                    | 01.1993 → 06.1993 | M 104.942 B           | 56  |
|  | 230 TE (124.083)              | 09.1985 → 08.1992 | M 102.982 B           | 94  | SE 2.8 (140)                    | 09.1992 → 05.1993 | M 104.944 B           | 57  |
|  | 230 TE Cat (124.083)          | 06.1989 → 08.1992 | M 102.982 B           | 94  | SE 3.2 (140)                    | 03.1991 → 05.1993 | M 104.990 B           | 59  |
|  | 250 T D (124.185)             | 09.1985 → 06.1993 | OM 602.912 D          | 13  | <b>350</b>                      |                   |                       |     |
|  | 250 T D (124.185)             | 01.1989 → 06.1993 | OM 602.912 D          | 13  | D Turbo (USA) (126)             | 03.1990 → 06.1991 | OM 603.970 D          | 51  |
|  | 250 TD Turbo (124.188)        | 03.1988 → 07.1993 | OM 602.962 D          | 15  | GD Turbo (463)                  | 09.1991 → 07.1993 | OM 603.972 D          | 53  |
|  | 260 TE FGST.                  | 09.1989 → 08.1992 | M 103.940 B           | 1   | <b>500</b>                      |                   |                       |     |
|  | 280 TE (124.088)              | 10.1992 → 06.1993 | M 104.942 B           | 56  | GE (463)                        | 01.1993 → 08.1993 | M 117.965 B           | 102 |
|  |                               |                   |                       |     | <b>C-CLASS (W202)</b>           |                   |                       |     |
|  |                               |                   |                       |     | C 180 (202.018)                 | 03.1993 → 05.2000 | M 111.920 B           | 6   |

# MERCEDES-BENZ

|                                 |                   |                       | Pos |                                   |                   |                       | Pos |
|---------------------------------|-------------------|-----------------------|-----|-----------------------------------|-------------------|-----------------------|-----|
| C 180 (202.018)                 | 03.1993 → 05.2000 | M 111.921 B           | 7   | E 420 (124.034)                   | 06.1993 → 06.1995 | M 119.975 B           | 86  |
| C 180 (202.018)                 | 11.1994 → 05.2000 | M 111.921 B           | 7   | E 500 (124.036)                   | 06.1993 → 06.1995 | M 119.974 B           | 107 |
| C 200 (202.020)                 | 01.1994 → 05.2000 | M 111.941 B           | 64  | E 500 (124.036)                   | 07.1993 → 10.1994 | M 119.974 B           | 107 |
| C 200 (202.020)                 | 01.1994 → 05.2000 | M 111.945 B           | 68  | E 60 AMG (124.036)                | 05.1994 → 06.1995 | M 119.974 (AMG B 6.0) | 110 |
| C 200 CDI (202.134)             | 03.1998 → 05.2000 | OM 611.960 D          | 30  | <b>E-CLASS (W210)</b>             |                   |                       |     |
| C 200 D (202.120)               | 03.1993 → 05.2000 | OM 601.913 D          | 11  | E 200 (210.035)                   | 06.1995 → 08.2000 | M 111.942 B           | 65  |
| C 200 D (202.122)               | 10.1996 → 05.2000 | OM 604.915 D          | 19  | E 220 CDI (210.006)               | 06.1998 → 07.1999 | OM 611.961 D          | 31  |
| C 200 Kompressor (202.025)      | 10.1995 → 05.2000 | M 111.944 B           | 67  | E 220 D (210.004)                 | 06.1995 → 07.1999 | OM 604.912 D          | 54  |
| C 200 Kompressor (202.025)      | 11.1996 → 05.2000 | M 111.944 B           | 67  | E 230 (210.037)                   | 06.1995 → 06.1997 | M 111.970 B           | 75  |
| C 220 (202.022)                 | 03.1993 → 05.2000 | M 111.961 B           | 71  | E 240 (210.061)                   | 06.1997 → 08.2000 | M 112.911 B           | 5   |
| C 220 CDI (202.133)             | 09.1997 → 05.2000 | OM 611.960 D          | 30  | E 250 D (210.010)                 | 06.1995 → 07.1999 | OM 605.912 D          | 22  |
| C 220 D (202.021)               | 07.1996 → 05.2000 | OM 604.910 D          | 54  | E 250 Turbo-D (210.015)           | 06.1997 → 07.1999 | OM 605.962 D          | 24  |
| C 220 D (202.121)               | 08.1993 → 05.2000 | OM 604.910 D          | 54  | E 280 (210.053)                   | 01.1996 → 06.1997 | M 104.945 B           | 58  |
| C 230 (202.023)                 | 06.1996 → 06.1997 | M 111.974 B           | 77  | E 290 Turbo-D (210.017)           | 03.1996 → 07.1999 | OM 602.982 D          | 50  |
| C 230 (202.024)                 | 09.1998 → 05.2000 | M 111.975 B           | 78  | E 300 D (210.020)                 | 06.1995 → 06.1997 | OM 606.912 D          | 26  |
| C 230 Kompressor (202.024)      | 10.1995 → 05.2000 | M 111.975 B           | 78  | E 300 Turbo-D (210.025)           | 03.1997 → 07.1999 | OM 606.962 D          | 28  |
| C 240 (202.026)                 | 06.1997 → 05.2000 | M 112.910 B           | 4   | E 320 (210.055)                   | 06.1995 → 06.1997 | M 104.995 B           | 61  |
| C 250 D (202.125)               | 05.1993 → 05.2000 | OM 605.910 D          | 20  | E 320 (210.065)                   | 09.1997 → 12.1998 | M 112.941 B           | 73  |
| C 250 Turbo-D (202.128)         | 10.1995 → 05.2000 | OM 605.960 D          | 23  | E 320 4-matic (210.082)           | 09.1997 → 12.1998 | M 112.941 B           | 73  |
| C 280 (202.028)                 | 05.1993 → 05.2000 | M 104.941 B           | 55  | E 420 (210.072)                   | 01.1996 → 06.1997 | M 119.985 B           | 88  |
| C 280 (202.029)                 | 06.1997 → 05.2000 | M 112.920 B           | 72  | E 50 AMG (210.072)                | 02.1996 → 08.1997 | M 119.985 (AMG B 5.0) | 109 |
| C 36 AMG (202.028)              | 05.1994 → 05.2000 | M 104.941 (AMG B 3.6) | 80  | <b>E-CLASS Convertible (A124)</b> |                   |                       |     |
| C 36 AMG (202.028)              | 09.1994 → 12.1996 | M 104.941 (AMG B 3.6) | 80  | E 200 (124.060)                   | 06.1993 → 03.1998 | M 111.940 B           | 63  |
| C 43 AMG                        | 09.1997 → 12.1998 | M 113.944 B           | 74  | E 220 (124.062)                   | 06.1993 → 03.1998 | M 111.960 B           | 70  |
| C 43 AMG (202.033)              | 08.1997 → 05.2000 | M 113.944 B           | 74  | E 320 (124.066)                   | 06.1993 → 03.1998 | M 104.992 B           | 56  |
| <b>C-CLASS T-Model (S202)</b>   |                   |                       |     | <b>E-CLASS Coupe (C124)</b>       |                   |                       |     |
| C 180 T (202.078)               | 06.1996 → 09.2000 | M 111.920 B           | 6   | E 200 (124.060)                   | 06.1993 → 03.1998 | M 111.940 B           | 63  |
| C 180 T (202.078)               | 06.1996 → 09.2000 | M 111.921 B           | 7   | E 220 (124.062)                   | 06.1993 → 03.1998 | M 111.960 B           | 70  |
| C 220 T D (202.182)             | 06.1996 → 09.1998 | OM 604.910 D          | 54  | E 320 (124.066)                   | 06.1993 → 03.1998 | M 104.992 B           | 56  |
| C 230 T (202.083)               | 06.1996 → 06.1998 | M 111.974 B           | 77  | E 36 AMG (124.066)                | 05.1994 → 03.1998 | M 104.992 (AMG B 3.6) | 81  |
| C 230 T Kompressor (202.085)    | 06.1997 → 09.2000 | M 111.975 B           | 78  | <b>E-CLASS Coupe (C124)</b>       |                   |                       |     |
| C 240 T (202.086)               | 06.1997 → 09.2000 | M 112.910 B           | 4   | E 200 (124.040)                   | 06.1993 → 06.1997 | M 111.940 B           | 63  |
| <b>CLK (C208)</b>               |                   |                       |     | <b>E-CLASS Coupe (C124)</b>       |                   |                       |     |
| 200 Kompressor (208.345)        | 06.1997 → 06.2000 | M 111.944 B           | 67  | E 220 (124.042)                   | 06.1993 → 06.1997 | M 111.960 B           | 70  |
| 230 Kompressor (208.347)        | 06.1997 → 06.2000 | M 111.973 B           | 76  | E 320 (124.052)                   | 06.1993 → 06.1997 | M 104.992 B           | 56  |
| 230 Kompressor (208.347)        | 06.1997 → 06.2000 | M 111.975 B           | 78  | E 36 AMG (124.052)                | 05.1994 → 06.1997 | M 104.992 (AMG B 3.6) | 81  |
| <b>CLK Convertible (A208)</b>   |                   |                       |     | <b>E-CLASS T-Model (S124)</b>     |                   |                       |     |
| 200 Kompressor (208.445)        | 03.1998 → 06.2000 | M 111.944 B           | 67  | E 200 T (124.079)                 | 06.1993 → 06.1996 | M 111.940 B           | 63  |
| 230 Kompressor (208.447)        | 03.1998 → 06.2000 | M 111.973 B           | 76  | E 220 T (124.082)                 | 06.1993 → 06.1996 | M 111.960 B           | 70  |
| 230 Kompressor (208.447)        | 03.1998 → 06.2000 | M 111.975 B           | 78  | E 250 TD (124.186)                | 06.1993 → 06.1996 | OM 605.911 D          | 21  |
| <b>E-CLASS (W124)</b>           |                   |                       |     | <b>E-CLASS T-Model (S124)</b>     |                   |                       |     |
| E 200 (124.019)                 | 06.1993 → 06.1995 | M 111.940 B           | 63  | E 250 Turbo D                     | 06.1993 → 06.1996 | OM 602.962 D          | 15  |
| E 200 D (124.120)               | 06.1993 → 06.1995 | OM 601.912 D          | 10  | E 280 T (124.088)                 | 06.1993 → 06.1996 | M 104.942 B           | 56  |
| E 220 (124.022)                 | 06.1993 → 06.1995 | M 111.960 B           | 70  | E 280 T (124.088)                 | 06.1993 → 06.1996 | M 104.942 B           | 56  |
| E 250 D (124.126, 124.129)      | 07.1993 → 06.1995 | OM 605.911 D          | 21  | E 300 T 4-matic (124.290)         | 06.1993 → 06.1996 | M 103.985 B           | 35  |
| E 250 Turbo-D (124.128)         | 06.1993 → 06.1995 | OM 602.962 D          | 15  | E 300 T Turbo-D (124.193)         | 06.1993 → 06.1996 | OM 603.960 D          | 18  |
| E 280 (124.028)                 | 06.1993 → 06.1995 | M 104.942 B           | 56  | E 300 T Turbo-D 4-matic (124.393) | 06.1993 → 06.1996 | OM 603.963 D          | 18  |
| E 280 (124.029)                 | 06.1993 → 06.1995 | M 104.942 B           | 56  | E 300 TD (124.190)                | 06.1993 → 06.1996 | OM 603.912 D          | 16  |
| E 300 4-matic (124.230)         | 06.1993 → 06.1995 | M 103.985 B           | 35  | E 300 TD (124.191)                | 06.1993 → 06.1996 | OM 606.910 D          | 25  |
| E 300 D (124.131)               | 07.1993 → 06.1995 | OM 606.910 D          | 25  | E 320 T (124.092)                 | 06.1993 → 06.1996 | M 104.992 B           | 56  |
| E 300 Turbo-D (124.133)         | 06.1993 → 06.1995 | OM 603.960 D          | 18  | E 36 T AMG (124.092)              | 05.1994 → 06.1996 | M 104.992 (AMG B 3.6) | 81  |
| E 300 Turbo-D 4-matic (124.333) | 06.1993 → 06.1995 | OM 603.963 D          | 18  | <b>E-CLASS T-Model (S210)</b>     |                   |                       |     |
| E 320 (124.032)                 | 06.1993 → 06.1995 | M 104.992 B           | 56  | E 200 T (210.235)                 | 06.1996 → 08.2000 | M 111.942 B           | 65  |
| E 36 AMG                        | 07.1994 → 01.1995 | M 104.992 (AMG B 3.6) | 81  | E 220 T CDI (210.206)             | 06.1998 → 07.1999 | OM 611.961 D          | 31  |
|                                 |                   |                       |     | <b>G-CLASS (W460)</b>             |                   |                       |     |
|                                 |                   |                       |     | 230                               | 03.1979 → 07.1993 | M 115.973 B           | 89  |
|                                 |                   |                       |     | 230                               | 04.1982 → 08.1992 | M 102.981 B           | 93  |

**M**

# MERCEDES-BENZ

|                                   |                   |                     | Pos |     |                                     |            | Pos |     |
|-----------------------------------|-------------------|---------------------|-----|-----|-------------------------------------|------------|-----|-----|
| 230                               | 04.1982 → 08.1992 | M 102.987           | B   | 96  | 300 SE, SEL (126.024, 126.025)      | M 103.981  | B   | 32  |
| 230                               | 04.1982 → 08.1992 | M 102.989           | B   | 97  | 420 SE, SEL                         | M 116.965  | B   | 84  |
| 230                               | 05.1987 → 08.1992 | M 102.979           | B   | 92  | 420 SE, SEL                         | M 116.965  | B   | 84  |
| 230 G (460,2)                     | 03.1979 → 07.1993 | M 115.973           | B   | 89  | 420 SE, SEL (126.034, 126.035)      | M 116.965  | B   | 84  |
| 230 GE (460,2)                    | 04.1982 → 08.1992 | M 102.981           | B   | 93  | 500 SE, SEL                         | M 117.965  | B   | 102 |
| 230 GE (460,2)                    | 04.1982 → 08.1992 | M 102.987           | B   | 96  | 500 SE, SEL                         | M 117.965  | B   | 102 |
| 230 GE (460,2)                    | 04.1982 → 08.1992 | M 102.989           | B   | 97  | 500 SE, SEL (126.036)               | M 117.965  | B   | 102 |
| 230 GE (460,2)                    | 05.1987 → 08.1992 | M 102.979           | B   | 92  | 500 SE, SEL (126.036)               | M 117.965  | B   | 102 |
| 230 GE (460,2)                    | 05.1987 → 08.1992 | M 102.987           | B   | 96  | 500 SE, SEL Cat                     | M 117.965  | B   | 102 |
| 250 D                             | 10.1987 → 12.1992 | OM 602.930          | D   | 12  | 560 SE, SEL                         | M 117.968  | B   | 103 |
| 250 GD (460,3)                    | 10.1987 → 12.1992 | OM 602.930          | D   | 12  | 560 SE, SEL                         | M 117.968  | B   | 103 |
| 250 GD (460,3)                    | 12.1988 → 08.1992 | OM 602.930          | D   | 12  | 560 SE, SEL (126.038, 126.039)      | M 117.968  | B   | 103 |
| 300 GD (460,3)                    | 12.1979 → 12.1991 | OM 617.931          | D   | 79  | <b>S-CLASS (W140)</b>               |            |     |     |
| <b>G-CLASS (W461)</b>             |                   |                     |     |     | 300 SE 2.8 (140.028)                | M 104.944  | B   | 57  |
| 230 GE (461)                      | 06.1993 → 07.2000 | M 102.996           | B   | 100 | 300 SE, SEL/S320 (140.032, 140.033) | M 104.990  | B   | 59  |
| 230 GE (461)                      | 06.1993 → 07.2000 | M 102.997           | B   | 100 | 300 SE, SEL/S320 (140.032, 140.033) | M 104.994  | B   | 57  |
| 230 GE (461.238, 461.239)         | 09.1989 → 07.1996 | M 102.979           | B   | 92  | 400                                 | M 119.971  | B   | 85  |
| 250 GD (461)                      | 02.1990 → 05.1993 | OM 602.939          | D   | 12  | 400 SE, SEL/S420 (140.042, 140.043) | M 119.971  | B   | 85  |
| 290 GD/G 290 D (461.337, 461.338) | 06.1993 → 07.2000 | OM 602.942          | D   | 48  | 500 SE, SEL (140.050, 140.051)      | M 119.970  | B   | 105 |
| <b>G-CLASS (W463)</b>             |                   |                     |     |     | 600 SE, SEL (140.056, 140.057)      | M 120.980  | B   | 45  |
| 200 GE (463.220)                  | 01.1990 → 07.1993 | M 102.965           | B   | 44  | 600 SE, SEL (140.056, 140.057)      | M 120.982  | B   | 46  |
| 230 GE (463.224, 463.225)         | 06.1990 → 06.1993 | M 102.989           | B   | 97  | S 280 (140.028)                     | M 104.944  | B   | 57  |
| 250 GD (463.324, 463.325)         | 06.1990 → 10.1992 | OM 602.931          | D   | 12  | S 300 Turbo-D (140.135)             | OM 606.961 | D   | 27  |
| 300 GD / G 300 (463.327, 463.328) | 09.1989 → 06.1993 | OM 603.931          | D   | 17  | S 320                               | M 104.990  | B   | 59  |
| 300 GE (463.227, 463.228)         | 09.1989 → 08.1993 | M 103.987           | B   | 36  | S 350 Turbo-D (140.134)             | OM 603.971 | D   | 52  |
| 300 GE (463.227, 463.228)         | 06.1990 → 08.1997 | M 103.987           | B   | 36  | S 420                               | M 119.971  | B   | 85  |
| 350 Turbo GD (463.320, 463.321)   | 09.1991 → 08.1996 | OM 603.972          | D   | 53  | S 420 (140.042)                     | M 119.971  | B   | 85  |
| 500 GE (463.228)                  | 09.1993 → 12.1994 | M 117.965           | B   | 102 | S 500 (140.050, 140.051)            | M 119.970  | B   | 105 |
| G 300 (463.228, 463.227)          | 06.1993 → 08.1997 | M 103.987           | B   | 36  | S 500 (140.050, 140.051)            | M 119.980  | B   | 108 |
| G 300 TD (463.330, 463.331)       | 09.1996 → 07.2000 | OM 606.964          | D   | 29  | S 600 (140.056, 140.057)            | M 120.980  | B   | 45  |
| G 320 (463.230, 463.231)          | 09.1994 → 12.1997 | M 104.996           | B   | 62  | S 600 (140.056, 140.057)            | M 120.982  | B   | 46  |
| G 320 CDI (463.321)               | 09.1996 → 08.1999 | OM 603.972          | D   | 53  | <b>S-CLASS Coupe (C126)</b>         |            |     |     |
| G 36 AMG (463.230)                | 01.1995 → 07.1998 | M 104.996 (AMG 3.6) | B   | 82  | 420 SEC (126.046)                   | M 116.965  | B   | 84  |
| <b>G-CLASS Cabrio (W460)</b>      |                   |                     |     |     | 420 SEC (126.046)                   | M 116.965  | B   | 84  |
| 230 GE (460.218, 460.249)         | 07.1982 → 05.1993 | M 102.981           | B   | 93  | 420 SEC (126.046)                   | M 116.965  | B   | 84  |
| 230 GE (460.218, 460.249)         | 08.1986 → 05.1993 | M 102.987           | B   | 96  | 500 SEC (126.044)                   | M 117.965  | B   | 102 |
| 230 GE (460.218, 460.249)         | 08.1986 → 05.1993 | M 102.998           | B   | 101 | 500 SEC (126.044)                   | M 117.965  | B   | 102 |
| 250 GD (460.317)                  | 10.1987 → 10.1991 | OM 602.930          | D   | 12  | 500 SEC (126.044)                   | M 117.965  | B   | 102 |
| 280 GE (460.212, 460.243)         | 07.1982 → 05.1993 | M 110.994           | B   | 8   | 500 SEC Cat                         | M 117.965  | B   | 102 |
| <b>G-CLASS Cabrio (W463)</b>      |                   |                     |     |     | 560 SEC (126.045)                   | M 117.968  | B   | 103 |
| 200 GE (463.200)                  | 01.1990 → 07.1993 | M 102.965           | B   | 44  | 560 SEC (126.045)                   | M 117.968  | B   | 103 |
| 200 GE (463.200)                  | 01.1990 → 07.1993 | M 102.965           | B   | 44  | <b>S-CLASS Coupe (C140)</b>         |            |     |     |
| 230 GE (463.204)                  | 06.1990 → 02.1993 | M 102.989           | B   | 97  | 500 SEC / CL 500 (140.070)          | M 119.970  | B   | 105 |
| 300 GD / G 300 (463.307)          | 12.1990 → 09.1997 | OM 603.931          | D   | 17  | 500 SEC / CL 500 (140.070)          | M 119.980  | B   | 108 |
| 300 GE (463.207)                  | 09.1989 → 09.1997 | M 103.987           | B   | 36  | SEC/CL 420 (140.063)                | M 119.971  | B   | 85  |
| 320 GE (463.208)                  | 09.1994 → 11.1997 | M 104.996           | B   | 62  | SEC/CL 420 (140.063)                | M 119.981  | B   | 87  |
| 350 G Turbo-D (463.300)           | 09.1991 → 09.1997 | OM 603.972          | D   | 53  | SEC/CL 600                          | M 120.980  | B   | 45  |
| G 300 TD (463.308)                | 09.1996 → 07.2000 | OM 606.964          | D   | 29  | SEC/CL 600 (140.076)                | M 120.980  | B   | 45  |
| G 320 CDI (463.320)               | 09.1996 → 08.1999 | OM 603.972          | D   | 53  | SEC/CL 600 (140.076)                | M 120.982  | B   | 46  |
| <b>S-CLASS (W126)</b>             |                   |                     |     |     | <b>SL (R129)</b>                    |            |     |     |
| 260 SE (126.020)                  | 09.1985 → 06.1991 | M 103.941           | B   | 2   | 300 SL (129.060)                    | M 103.984  | B   | 34  |
| 260 SE (126.020)                  | 09.1985 → 06.1991 | M 103.941           | B   | 2   | 300 SL-24 (129.061)                 | M 104.981  | B   | 38  |
|                                   |                   |                     |     |     | 500 SL (129.066)                    | M 119.960  | B   | 104 |
|                                   |                   |                     |     |     | 500 SL (129.066)                    | M 119.972  | B   | 106 |
|                                   |                   |                     |     |     | 600 SL (129.076)                    | M 120.981  | B   | 45  |
|                                   |                   |                     |     |     | 600 SL (129.076)                    | M 120.983  | B   | 47  |
|                                   |                   |                     |     |     | SL 320 (129.063)                    | M 104.991  | B   | 60  |

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# MERCEDES-BENZ

|                          |                   | Pos         |           |  | Pos |
|--------------------------|-------------------|-------------|-----------|--|-----|
| <b>SLK (R170)</b>        |                   |             |           |  |     |
| 200 (170.435)            | 09.1996 → 03.2000 | M 111.946 B | <b>69</b> |  |     |
| 200 Kompressor (170.445) | 10.1996 → 03.2000 | M 111.943 B | <b>66</b> |  |     |
| 230 Kompressor (170.447) | 09.1996 → 03.2000 | M 111.973 B | <b>76</b> |  |     |
| 230 Kompressor (170.447) | 09.1997 → 12.2000 | M 111.973 B | <b>76</b> |  |     |

M



| <b>1</b>  |  | <b>82.9</b>   |  |
|---|--|---|--|
| <b>M 103</b>                                      |  | <b>940, 943</b>   |  |
|   |  | 09.1985 → 10.1992    B    6    2597 cm <sup>3</sup> 2V    118-122 kW    160-166 PS    - 80.3  |  |
| <b>124 Saloon (W124), 124 T-Model (S124), 300</b> |  |   |  |
| <b>93 827 600</b>                                 |  | Cylinder diameter: 82.9; KH: 33; MT: -1; GL: 63; piston pin: 22x52; number of piston rings: 3   |  |
|   |  | SRK   |  |
|   |  | R    1.5    CR    G6  |  |
|   |  | NM   1.75            G3   |  |
|   |  | DSF   3    CR   |  |
|   |  | → <b>80 00168 1 0 ...</b>   |  |
|   |  | connecting rod guided in the piston, distance between bosses 22,30 mm   |  |
| <b>80 00168 1 0 000</b>                           |  | Ø82.9; STD; set: 1; [R G6 IW CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00168 1 0 050</b> 83.40 / <b>80 00168 1 0 100</b> 83.90                               |  |
| <b>78 662 610</b>                                 |  | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |  |
| <b>77 531 610</b>                                 |  | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620</b> 0,50 / <b>77 531 630</b> 0,75 / <b>77 531 600</b> STD / <b>77 531 640</b> 1,00 |  |
| <b>87 325 690</b>                                 |  | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |  |
| <b>87 416 610</b>                                 |  | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620</b> 0,50 / <b>87 416 630</b> 0,75 / <b>87 416 600</b> STD / <b>87 416 640</b> 1,00   |  |
| <b>261112</b>                                     |  | EX; 35 x 9 x 110.9 x A/S - Cr - 45° - VS - 9 - III<br>cotter fixation Ø 8 mm  | <b>RK-8H</b> valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>26107</b>                                      |  | IN; 40 x 8 x 110.2 x S - Cr - 45° - 9 - III   | <b>81-26154</b> EX; 14/ x 9 x 48 B1<br><b>81-26151</b> IN; 14/ x 8 x 42 B1 |
| <b>50 006 223</b>                                 |  | CAM, chilled cast iron  |  |
| <b>7.21565.71.0</b>                               |  | fuel pump; in-line; electrical, with two pumps in the system  |  |
| <b>7.21659.53.0</b>                               |  | fuel pump; in-line; electrical, <b>M 103.940</b> : one pump in the system   |  |
| <b>7.21659.72.0</b>                               |  | fuel pump; in-line; electrical  |  |
| <b>7.21682.60.0</b>                               |  | fuel pump; in-line; electrical, with two pumps in the system  |  |
| <b>7.22156.60.0</b>                               |  | fuel pump; in-line; electrical  |  |
| <b>50 006 454</b>                                 |  | hydraulic; Outer Ø: 14; length: 30  |  |
| <b>2</b>  |  | <b>82.9</b>   |  |
| <b>M 103</b>                                      |  | <b>941</b>  |  |
|   |  | 09.1985 → 06.1991    B    6    2599 cm <sup>3</sup> 2V    118-122 kW    160-166 PS    9,2    - 80.3   |  |
| <b>S-CLASS (W126)</b>                             |  |   |  |
| <b>93 827 600</b>                                 |  | Cylinder diameter: 82.9; KH: 33; MT: -1; GL: 63; piston pin: 22x52; number of piston rings: 3   |  |
|   |  | SRK   |  |
|   |  | R    1.5    CR    G6  |  |
|   |  | NM   1.75            G3   |  |
|   |  | DSF   3    CR   |  |
|   |  | → <b>80 00168 1 0 ...</b>   |  |
|   |  | connecting rod guided in the piston, distance between bosses 22,30 mm   |  |
| <b>80 00168 1 0 000</b>                           |  | Ø82.9; STD; set: 1; [R G6 IW CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00168 1 0 050</b> 83.40 / <b>80 00168 1 0 100</b> 83.90                               |  |
| <b>78 662 610</b>                                 |  | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |  |
| <b>77 531 610</b>                                 |  | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620</b> 0,50 / <b>77 531 630</b> 0,75 / <b>77 531 600</b> STD / <b>77 531 640</b> 1,00 |  |
| <b>87 325 690</b>                                 |  | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |  |
| <b>87 416 610</b>                                 |  | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620</b> 0,50 / <b>87 416 630</b> 0,75 / <b>87 416 600</b> STD / <b>87 416 640</b> 1,00   |  |
| <b>261112</b>                                     |  | EX; 35 x 9 x 110.9 x A/S - Cr - 45° - VS - 9 - III<br>cotter fixation Ø 8 mm  | <b>RK-8H</b> valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>26107</b>                                      |  | IN; 40 x 8 x 110.2 x S - Cr - 45° - 9 - III   | <b>81-26154</b> EX; 14/ x 9 x 48 B1<br><b>81-26151</b> IN; 14/ x 8 x 42 B1 |
| <b>50 006 223</b>                                 |  | CAM, chilled cast iron  |  |
| <b>7.21659.72.0</b>                               |  | fuel pump; in-line; electrical  |  |
| cont...   |  |   |  |

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|          |   |   |                   |   |   |                      |    |            |            |  |
|----------|---|---|-------------------|---|---|----------------------|----|------------|------------|--|
|          | <b>50 006 454</b>                             | hydraulic; Outer Ø: 14; length: 30  |                   |   |   |                      |    |            |            |  |
| <b>3</b> |   | <b>82.9</b>   |                   |   |   |                      |    |            |            |  |
|          | <b>M 103</b>                                  | <b>942</b>  | 09.1986 → 08.1993 | B | 6 | 2597 cm <sup>3</sup> | 2V | 118-122 kW | 160-166 PS | ⊗ 9,2 - 80.3   |
|          | <b>190 (W201)</b>                             |   |                   |   |   |                      |    |            |            |  |
|          | <b>93 827 600</b>                             | Cylinder diameter: 82.9; KH: 33; MT: -1; GL: 63; piston pin: 22x52; number of piston rings: 3<br>SRK<br>R 1.5 CR G6<br>NM 1.75 G3<br>DSF 3 CR<br>→ <b>80 00168 1 0 ...</b><br>connecting rod guided in the piston, distance between bosses 22,30 mm |                   |   |   |                      |    |            |            |  |
|          | <b>80 00168 1 0 000</b>                       | Ø82.9; STD; set: 1; [R G6 IW CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00168 1 0 050</b> 83.40 / <b>80 00168 1 0 100</b> 83.90   |                   |   |   |                      |    |            |            |  |
|          | <b>78 662 610</b>                             | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |                   |   |   |                      |    |            |            |  |
|          | <b>77 531 610</b>                             | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620</b> 0,50 / <b>77 531 630</b> 0,75 / <b>77 531 600</b> STD / <b>77 531 640</b> 1,00   |                   |   |   |                      |    |            |            |  |
|          | <b>87 325 690</b>                             | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |                   |   |   |                      |    |            |            |  |
|          | <b>87 416 610</b>                             | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620</b> 0,50 / <b>87 416 630</b> 0,75 / <b>87 416 600</b> STD / <b>87 416 640</b> 1,00   |                   |   |   |                      |    |            |            |  |
|          | <b>261112</b>                                 | EX; 35 x 9 x 110.9 x A/S - Cr - 45° - VS - 9 - III<br>cotter fixation Ø 8 mm  |                   |   |   |                      |    |            |            | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8    |
|          | <b>26107</b>                                  | IN; 40 x 8 x 110.2 x S - Cr - 45° - 9 - III   |                   |   |   |                      |    |            |            | <b>81-26154</b> EX; 14/ x 9 x 48 B1<br><b>81-26151</b> IN; 14/ x 8 x 42 B1 |
|          | <b>50 006 223</b>                             | CAM, chilled cast iron  |                   |   |   |                      |    |            |            |  |
|          | <b>7.21565.71.0</b>                           | fuel pump; in-line; electrical, with two pumps in the system  |                   |   |   |                      |    |            |            |  |
|          | <b>7.21659.53.0</b>                           | fuel pump; in-line; electrical  |                   |   |   |                      |    |            |            |  |
|          | <b>7.21682.60.0</b>                           | fuel pump; in-line; electrical, with two pumps in the system  |                   |   |   |                      |    |            |            |  |
|          | <b>7.22156.60.0</b>                           | fuel pump; in-line; electrical  |                   |   |   |                      |    |            |            |  |
|          | <b>50 006 454</b>                             | hydraulic; Outer Ø: 14; length: 30  |                   |   |   |                      |    |            |            |  |
| <b>4</b> |   | <b>83.2</b>   |                   |   |   |                      |    |            |            |  |
|          | <b>M 112</b>                                  | <b>910</b>  | 06.1997 → 09.2000 | B | 6 | 2398 cm <sup>3</sup> | 3V | 125 kW     | 170 PS     | ⊗ 10 - 73.5  |
|          | <b>C-CLASS (W202), C-CLASS T-Model (S202)</b> |   |                   |   |   |                      |    |            |            |  |
|          | <b>77 512 610</b>                             | [Set] HL 0,20 Ø 63.765 / 68.500 / 19.000 / 2.368 St/A<br><b>77 512 600</b> STD  |                   |   |   |                      |    |            |            |  |
|          | <b>77 514 610</b>                             | [Set] PL 0,20 Ø 51.765 / 55.600 / 19.600 / 1.914 St/B/G1<br><b>77 514 600</b> STD   |                   |   |   |                      |    |            |            |  |
|          | <b>261031</b>                                 | EX; 34 x 7 x 121.6 x A - Ni - 45° - VS - 1 -  |                   |   |   |                      |    |            |            | <b>LK-2607</b> valve cotter; number of notches: 1; valve stem diameter: 7  |
|          | <b>261030</b>                                 | IN; 30 x 7 x 120.6 x S - Ni - 45° - 1 -   |                   |   |   |                      |    |            |            | <b>81-26183</b> IN/EX; 12.74/ x 7 x 50 G1                                  |
|          | <b>50 005 457</b>                             | mechanical; metal, →mot. 036808 / 033140 (USA)  |                   |   |   |                      |    |            |            |  |
|          | <b>7.07152.16.0</b>                           | mechanical; metal, →mot. 036808 / 033140 (USA)  |                   |   |   |                      |    |            |            |  |
|          | <b>7.09269.38.0</b>                           | length: 142; width: 81; height: 45; weight: 0.58 g  |                   |   |   |                      |    |            |            |  |
|          | <b>7.22156.50.0</b>                           | fuel pump; in-line; electrical  |                   |   |   |                      |    |            |            |  |
|          | <b>7.22684.11.0</b>                           | air mass sensor; electrical, Sensor without measuring tube  |                   |   |   |                      |    |            |            |  |
|          | <b>7.04389.00.0</b>                           | secondary air pump; electrical  |                   |   |   |                      |    |            |            |  |
|          | <b>7.00145.03.0</b>                           | suction pipe module; electro-pneumatic  |                   |   |   |                      |    |            |            |  |

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|  | <b>7.06740.02.0</b> | water pump auxiliary cooling; electrical   |
|  | <b>7.06740.05.0</b> | water pump auxiliary cooling; electrical   |
|  | <b>7.22136.50.0</b> | EGR valve; pneumatic   |
|  | <b>7.02256.37.0</b> | electric switchover valve (EGR); electric switchover valve (coolant circuit); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); reversing valve (secondary air); electric switchover valve (intake manifold); reversing valve (water pump); electrical |
|  | <b>7.05270.03.0</b> | lambda sensor; heated  |
|  | <b>50 006 495</b>   | intake side, intake valve No.2   |
|  | <b>50 006 497</b>   | intake side, intake valve No.1   |
|  | <b>50 006 499</b>   | outlet side  |

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| <b>5</b> |                       | <b>83.2</b>  |
|          | <b>M 112</b>          | <b>911</b>   |
|          |                       | 06.1997→08.2000 B 6 2398 cm <sup>3</sup> 3V 125 kW 170 PS 9,8 - 73.5 |
|          | <b>E-CLASS (W210)</b> |  |

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|--|-------------------|--|---|
|  | <b>77 512 610</b> | [Set] HL 0,20 Ø 63.765 / 68.500 / 19.000 / 2.368 St/A    | <b>77 512 600 STD</b>   |
|  | <b>77 514 610</b> | [Set] PL 0,20 Ø 51.765 / 55.600 / 19.600 / 1.914 St/B/G1 | <b>77 514 600 STD</b>   |
|  | <b>261031</b>     | EX; 34 x 7 x 121.6 x A - Ni - 45° - VS - 1 -             | <b>LK-2607</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>261030</b>     | IN; 30 x 7 x 120.6 x S - Ni - 45° - 1 -                  | <b>81-26183</b> IN/EX; 12.74/ x 7 x 50 G1                                 |

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|  | <b>50 005 457</b>   | mechanical; metal, →mot. 036808 / 033140 (USA)     |
|  | <b>7.07152.16.0</b> | mechanical; metal, →mot. 036808 / 033140 (USA)     |
|  | <b>7.09269.38.0</b> | length: 142; width: 81; height: 45; weight: 0.58 g |

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|  | <b>7.22156.50.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.22684.11.0</b> | air mass sensor; electrical, Sensor without measuring tube   |
|  | <b>7.04389.00.0</b> | secondary air pump; electrical   |
|  | <b>7.00145.03.0</b> | suction pipe module; electro-pneumatic   |
|  | <b>7.06740.02.0</b> | water pump auxiliary cooling; electrical   |
|  | <b>7.06740.05.0</b> | water pump auxiliary cooling; electrical   |
|  | <b>7.22136.50.0</b> | EGR valve; pneumatic   |
|  | <b>7.02256.37.0</b> | electric switchover valve (EGR); electric switchover valve (coolant circuit); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); reversing valve (secondary air); electric switchover valve (intake manifold); reversing valve (water pump); electrical |
|  | <b>7.05270.03.0</b> | lambda sensor; heated  |
|  | <b>7.05270.12.0</b> | lambda sensor; heated  |
|  | <b>50 006 495</b>   | intake side, intake valve No.2   |
|  | <b>50 006 497</b>   | intake side, intake valve No.1   |
|  | <b>50 006 499</b>   | outlet side  |

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| <b>6</b> |   | <b>85.3</b>  |
|          | <b>M 111</b>                                  | <b>920</b>   |
|          |   | 03.1993→09.2000 B 4 1799 cm <sup>3</sup> 4V 90 kW 122 PS 8,8-9,8: - 78.7 1 |
|          | <b>C-CLASS (W202), C-CLASS T-Model (S202)</b> |  |

|  |                   |   |   |
|--|-------------------|---|---|
|  | <b>78 662 610</b> | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A          | <b>78 662 620 0,20 / 78 662 600 STD</b>                                     |
|  | <b>77 530 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G | <b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b> |
|  | <b>87 326 690</b> | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B       |   |

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| <b>87 435 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b> |                 |                                |
| <b>MK-7H</b>        | valve cotter; number of notches: 3; valve stem diameter: 7   | <b>81-26172</b> | IN/EX; 12.56/ x 7.02 x 37.5 G1 |
|                     |  | <b>81-26173</b> | IN/EX; 12.7/ x 7.02 x 37.5 G1  |
| <b>50 006 372</b>   | installation side: intake sideCAM, chilled cast iron   |                 |                                |
| <b>50 006 335</b>   | installation side: outlet sideCAM, chilled cast iron   |                 |                                |
| <b>50 005 433</b>   | mechanical; metal  |                 |                                |
| <b>7.07152.43.0</b> | mechanical; metal; Impeller diameter: 76.5   |                 |                                |
| <b>7.22156.50.0</b> | fuel pump; in-line; electrical   |                 |                                |
| <b>7.06740.02.0</b> | water pump auxiliary cooling; electrical   |                 |                                |
| <b>7.06740.05.0</b> | water pump auxiliary cooling; electrical   |                 |                                |
| <b>50 006 421</b>   | hydraulic; height: 24; Outer Ø: 35; length: 24   |                 |                                |

|   |              |                   |   |   |                      |    |          |            |     |        |
|---|--------------|-------------------|---|---|----------------------|----|----------|------------|-----|--------|
| <b>7</b>                                      | <b>M 111</b> | <b>921</b>        |   |   |                      |    |          |            |     |        |
|   |              | 03.1993 → 09.2000 | B | 4 | 1799 cm <sup>3</sup> | 4V | 89-90 kW | 121-122 PS | 8,8 | - 78.7 |
| <b>C-CLASS (W202), C-CLASS T-Model (S202)</b> |              |                   |   |   |                      |    |          |            |     |        |

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| <b>78 662 610</b>   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |                 |                                |
| <b>77 530 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b> |                 |                                |
| <b>87 326 690</b>   | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |                 |                                |
| <b>87 435 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b>   |                 |                                |
| <b>MK-7H</b>        | valve cotter; number of notches: 3; valve stem diameter: 7   | <b>81-26172</b> | IN/EX; 12.56/ x 7.02 x 37.5 G1 |
|                     |  | <b>81-26173</b> | IN/EX; 12.7/ x 7.02 x 37.5 G1  |
| <b>50 006 373</b>   | installation side: outlet sideCAM, chilled cast iron   |                 |                                |
| <b>50 005 433</b>   | mechanical; metal  |                 |                                |
| <b>7.07152.43.0</b> | mechanical; metal; Impeller diameter: 76.5   |                 |                                |
| <b>7.22156.50.0</b> | fuel pump; in-line; electrical   |                 |                                |
| <b>7.22684.09.0</b> | air mass sensor; electrical, Sensor without measuring tube, Software-Update at replacement in 0 928 400 314 (BMW)                      |                 |                                |
| <b>7.22684.17.0</b> | air mass sensor; electrical  |                 |                                |
| <b>7.06740.02.0</b> | water pump auxiliary cooling; electrical   |                 |                                |
| <b>7.06740.05.0</b> | water pump auxiliary cooling; electrical   |                 |                                |
| <b>7.06117.20.0</b> | central magnet, camshaft adjustment; electrical  |                 |                                |
| <b>7.05270.05.0</b> | lambda sensor; control sensor; heated  |                 |                                |
| <b>7.05270.13.0</b> | lambda sensor; control sensor; heated  |                 |                                |
| <b>50 006 421</b>   | hydraulic; height: 24; Outer Ø: 35; length: 24   |                 |                                |

|                              |              |                   |   |   |                      |    |            |            |   |        |
|------------------------------|--------------|-------------------|---|---|----------------------|----|------------|------------|---|--------|
| <b>8</b>                     | <b>M 110</b> | <b>994</b>        |   |   |                      |    |            |            |   |        |
|                              |              | 07.1982 → 05.1993 | B | 6 | 2746 cm <sup>3</sup> | 2V | 110-115 kW | 150-156 PS | 8 | - 78.8 |
| <b>G-CLASS Cabrio (W460)</b> |              |                   |   |   |                      |    |            |            |   |        |

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| <b>80 00169 1 2 000</b> | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [SLF ST CR 4]<br><b>80 00169 1 2 050 86.50 / 80 00169 1 2 100 87.00</b>  |  |  |
| <b>80 00169 1 3 000</b> | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [DSF CR 4]<br><b>80 00169 1 3 050 86.50 / 80 00169 1 3 100 87.00</b>   |  |  |
| <b>87 470 610</b>       | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br><b>87 470 600 STD, HL 1,2,5,6,7; PASS-L 3 with 360° groove, HL 4: without groove with 2 oil holes.</b> |  |  |
| <b>87 494 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 494 620 0,50 / 87 494 630 0,75 / 87 494 600 STD / 87 494 640 1,00</b>   |  |  |

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|  | <b>261111</b> | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III                |  | <b>RK-9H</b> | valve cotter; number of notches: 1; valve stem diameter: 9 |                           |
|  | <b>2635</b>   | IN; 45 x 9 x 115 x S - Cr - 45° - VS - 9 - III<br>OES specification |  |              | <b>81-2696</b>   | EX; 15.035/ x 9 x 54 B1   |
|  | <b>261110</b> | IN; 45 x 9 x 115.1 x S - Cr - 45° - 9 - IAM specification           |  |              | <b>81-26124</b>  | EX; 15.043/ x 9 x 54 B1   |
|  |               |   |  |              | <b>81-26125</b>  | EX; 15.243/ x 9 x 54 B1   |
|  |               |   |  |              | <b>81-2679</b>   | IN; 14.035/ x 9 x 51.5 B1 |

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|----------|--|-----------|-------------------|------------|-----------------|---|---|----------------------|----|----------|----------|--|----|---|----|--|--|--|
| <b>9</b> |  | <b>87</b> | <b>OM 601</b>     | <b>911</b> |                 |   |   |                      |    |          |          |  |    |   |    |  |  |  |
|          |  |           | <b>190 (W201)</b> |            | 08.1989→08.1993 | D | 4 | 1997 cm <sup>3</sup> | 2V | 53-55 kW | 72-75 PS |  | 22 | - | 84 |  |  |  |

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|  | <b>94 330 600</b> | Cylinder diameter: 87; KH: 44.85; VT1: -1.05; MT: -9.05; GL: 74.85; piston pin: 26x55; number of piston rings: 3<br>94 330 610 87.50 / 94 330 620 87.70<br>RTK<br>R 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ 80 00173 1 0 ..., 80 00173 1 1 ...<br>Connecting rod guided in the piston, distance between bosses 22,15 mm |
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|  | <b>80 00171 1 0 000</b> | Ø87; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br>80 00171 1 0 050 87.50                               |
|  | <b>80 00173 1 0 000</b> | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]  |
|  | <b>80 00173 1 1 000</b> | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br>80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70 |

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|  | <b>94 330 960</b> | piston: 94330600; cylinder liner: 89193190 |
|  | <b>94 674 960</b> | piston: 94674600; cylinder liner: 89193190 |

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|--|-------------------|---|
|  | <b>89 193 190</b> | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7 |
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|  | <b>78 662 610</b> | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br>78 662 620 0,20 / 78 662 600 STD   |
|  | <b>87 231 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B<br>87 231 620 0,50 / 87 231 630 0,75 / 87 231 600 STD, from engine:<br>912 10/50, 20/60 211668<br>912 12/52, 22/62 022741<br>913 10/50, 20/60 034251 + 020880-034170<br>913 12/52, 22/62 002378 + 001528-002376 |
|  | <b>87 322 690</b> | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B, from engine:<br>911 10/50, 20/60 028240<br>911 12/52, 22/62 003361<br>921 10/50 001767<br>921 12/52 004600  |
|  | <b>87 435 610</b> | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00  |
|  | <b>87 436 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A<br>87 436 620 0,50 / 87 436 630 0,75 / 87 436 600 STD, up to engine:<br>912 10/50, 20/60 211667<br>912 12/52, 22/62 022740<br>913 10/50, 20/60 034250 - 020880-034170<br>913 12/52, 22/62 002377 - 001528-002376   |

|  |                 |  |  |              |  |                               |
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|  | <b>26032</b>    | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III |  | <b>RK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |                               |
|  | <b>26024</b>    | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III        |  |              | <b>81-1685</b>   | EX; 14.02/ x 9 x 37.3 G1 - CC |
|  | <b>92-16124</b> | EX; 37.08 x 30.56 x 7; G1; 30°                     |  |              | <b>81-1686</b>   | EX; 14.2/ x 9 x 37.3 G1 - CC  |
|  | <b>92-16125</b> | EX; 37.59 x 30.5 x 7.3; G1                         |  |              | <b>81-1682</b>   | IN; 14.02/ x 8 x 39.5 G1 - CC |
|  | <b>92-16120</b> | IN; 40.09 x 33.5 x 7; G1; 45°                      |  |              | <b>81-1683</b>   | IN; 14.2/ x 8 x 39.5 G1 - CC  |
|  | <b>92-16121</b> | IN; 40.585 x 33.5 x 7.3; G1                        |  |              | <b>81-1684</b>   | IN; 14.4/ x 8 x 39.5 G1 - CC  |

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|  | <b>50 006 282</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

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|  | <b>50 005 031</b> | mechanical; metal |
|--|-------------------|-------------------|

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|  | <b>7.20607.74.0</b> | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |
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|                   | <b>50 006 456</b>  | hydraulic; height: 36; Outer Ø: 40; length: 36   |   |   |
| <b>10</b>         |  | <b>87</b>  |   |   |
|                   | <b>OM 601</b>  | <b>912</b>   |   |   |
|                   |  | 09.1985 → 06.1995  | D | 4 1997 cm³ 2V 53-55 kW 72-75 PS 22 - 84                                 |
|                   | <b>124 Saloon (W124), 124 T-Model (S124), E-CLASS (W124)</b> |  |   |   |
|                   | <b>94 330 600</b>  | Cylinder diameter: 87; KH: 44.85; VT1: -1.05; MT: -9.05; GL: 74.85; piston pin: 26x55; number of piston rings: 3 |   |   |
|                   | <b>94 330 610</b>  | 87.50 / <b>94 330 620</b> 87.70  |   |   |
|                   | <b>94 330 600</b>  | RTK  |   |   |
|                   | <b>94 330 600</b>  | R 2.5 CR G6  |   |   |
|                   | <b>94 330 600</b>  | M 2 G3   |   |   |
|                   | <b>94 330 600</b>  | DSF 3 CR   |   |   |
|                   |  | → <b>80 00173 1 0 ...</b> , <b>80 00173 1 1 ...</b>  |   |   |
|                   |  | Connecting rod guided in the piston, distance between bosses 22,15 mm  |   |   |
|                   | <b>80 00173 1 0 000</b>                                      | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]  |   |   |
|                   | <b>80 00173 1 1 000</b>                                      | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]  |   |   |
|                   |  | <b>80 00173 1 1 050</b> 87.50 / <b>80 00173 1 1 070</b> 87.70  |   |   |
|                   | <b>94 330 960</b>  | piston: 94330600; cylinder liner: 89193190   |   |   |
|                   | <b>94 674 960</b>  | piston: 94674600; cylinder liner: 89193190   |   |   |
|                   | <b>89 193 190</b>  | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7  |   |   |
|                   | <b>78 662 610</b>  | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A   |   |   |
|                   |  | <b>78 662 620</b> 0,20 / <b>78 662 600</b> STD   |   |   |
|                   | <b>87 231 610</b>  | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B         |   |   |
|                   |  | <b>87 231 620</b> 0,50 / <b>87 231 630</b> 0,75 / <b>87 231 600</b> STD, from engine:                            |   |   |
|                   |  | 912 10/50, 20/60 211668  |   |   |
|                   |  | 912 12/52, 22/62 022741  |   |   |
|                   |  | 913 10/50, 20/60 034251 + 020880-034170  |   |   |
|                   |  | 913 12/52, 22/62 002378 + 001528-002376  |   |   |
| <b>87 322 690</b> |  | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B, from engine:  |   |   |
|                   |  | 911 10/50, 20/60 028240  |   |   |
|                   |  | 911 12/52, 22/62 003361  |   |   |
|                   |  | 921 10/50 001767   |   |   |
|                   |  | 921 12/52 004600   |   |   |
| <b>87 435 610</b> |  | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A  |   |   |
|                   |  | <b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00                 |   |   |
| <b>87 436 610</b> |  | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A  |   |   |
|                   |  | <b>87 436 620</b> 0,50 / <b>87 436 630</b> 0,75 / <b>87 436 600</b> STD, up to engine:                           |   |   |
|                   |  | 912 10/50, 20/60 211667  |   |   |
|                   |  | 912 12/52, 22/62 022740  |   |   |
|                   |  | 913 10/50, 20/60 034250 - 020880-034170  |   |   |
|                   |  | 913 12/52, 22/62 002377 - 001528-002376  |   |   |
|                   | <b>26032</b>   | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III   |   | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|                   | <b>26024</b>   | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III  |   | <b>81-1685</b> EX; 14.02/ x 9 x 37.3 G1 - CC                            |
|                   | <b>92-16124</b>  | EX; 37.08 x 30.56 x 7; G1; 30°   |   | <b>81-1686</b> EX; 14.2/ x 9 x 37.3 G1 - CC                             |
|                   | <b>92-16125</b>  | EX; 37.59 x 30.5 x 7.3; G1   |   | <b>81-1682</b> IN; 14.02/ x 8 x 39.5 G1 - CC                            |
|                   | <b>92-16120</b>  | IN; 40.09 x 33.5 x 7; G1; 45°  |   | <b>81-1683</b> IN; 14.2/ x 8 x 39.5 G1 - CC                             |
|                   | <b>92-16121</b>  | IN; 40.585 x 33.5 x 7.3; G1  |   | <b>81-1684</b> IN; 14.4/ x 8 x 39.5 G1 - CC                             |
|                   | <b>50 006 282</b>  | CAM, chilled cast iron   |   |   |
|                   | <b>50 005 031</b>  | mechanical; metal, mot. 156813 / 014321 (autom.)→mot. 195582   |   |   |
|                   | <b>50 005 439</b>  | mechanical; metal, mot. 195583→  |   |   |
|                   | <b>7.20607.74.0</b>  | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0    |   |   |
|                   | <b>50 006 456</b>  | hydraulic; height: 36; Outer Ø: 40; length: 36   |   |   |

M

| 11 |                  | 87   |   |
|----|------------------|--|---|
|    | OM 601           | 913  |   |
|    |                  | 03.1993→05.2000  | D 4 1997 cm <sup>3</sup> 2V 55 kW 75 PS 22 - 84                         |
|    | C-CLASS (W202)   |  |   |
|    | 94 330 600       | Cylinder diameter: 87; KH: 44.85; VT1: -1.05; MT: -9.05; GL: 74.85; piston pin: 26x55; number of piston rings: 3 |   |
|    |                  | 94 330 610 87.50 / 94 330 620 87.70  |   |
|    |                  | RTK  |   |
|    |                  | R 2.5  | CR G6   |
|    |                  | M 2  | G3  |
|    |                  | DSF 3  | CR  |
|    |                  | → 80 00173 1 0 ..., 80 00173 1 1 ...   |   |
|    |                  | Connecting rod guided in the piston, distance between bosses 22,15 mm  |   |
|    | 80 00173 1 0 000 | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]  |   |
|    | 80 00173 1 1 000 | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]  |   |
|    |                  | 80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70  |   |
|    | 94 330 960       | piston: 94330600; cylinder liner: 89193190   |   |
|    | 94 674 960       | piston: 94674600; cylinder liner: 89193190   |   |
|    | 89 193 190       | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7  |   |
|    | 78 662 610       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A   |   |
|    |                  | 78 662 620 0,20 / 78 662 600 STD   |   |
|    | 87 231 610       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B         |   |
|    |                  | 87 231 620 0,50 / 87 231 630 0,75 / 87 231 600 STD, from engine:   |   |
|    |                  | 912 10/50, 20/60 211668  |   |
|    |                  | 912 12/52, 22/62 022741  |   |
|    |                  | 913 10/50, 20/60 034251 + 020880-034170  |   |
|    |                  | 913 12/52, 22/62 002378 + 001528-002376  |   |
|    | 87 322 690       | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B, from engine:  |   |
|    |                  | 911 10/50, 20/60 028240  |   |
|    |                  | 911 12/52, 22/62 003361  |   |
|    |                  | 921 10/50 001767   |   |
|    |                  | 921 12/52 004600   |   |
|    | 87 435 610       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A  |   |
|    |                  | 87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00   |   |
|    | 87 436 610       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A  |   |
|    |                  | 87 436 620 0,50 / 87 436 630 0,75 / 87 436 600 STD, up to engine:  |   |
|    |                  | 912 10/50, 20/60 211667  |   |
|    |                  | 912 12/52, 22/62 022740  |   |
|    |                  | 913 10/50, 20/60 034250 - 020880-034170  |   |
|    |                  | 913 12/52, 22/62 002377 - 001528-002376  |   |
|    | 26032            | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III   | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|    | 26024            | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III  | <b>81-1685</b> EX; 14.02/ x 9 x 37.3 G1 - CC                            |
|    | 92-16124         | EX; 37.08 x 30.56 x 7; G1; 30°   | <b>81-1686</b> EX; 14.2/ x 9 x 37.3 G1 - CC                             |
|    | 92-16125         | EX; 37.59 x 30.5 x 7.3; G1   | <b>81-1682</b> IN; 14.02/ x 8 x 39.5 G1 - CC                            |
|    | 92-16120         | IN; 40.09 x 33.5 x 7; G1; 45°  | <b>81-1683</b> IN; 14.2/ x 8 x 39.5 G1 - CC                             |
|    | 92-16121         | IN; 40.585 x 33.5 x 7.3; G1  | <b>81-1684</b> IN; 14.4/ x 8 x 39.5 G1 - CC                             |
|    | 50 006 336       | CAM, chilled cast iron   |   |
|    | 50 005 036       | mechanical; metal  |   |
|    | 7.20607.74.0     | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0    |   |
|    | 7.06740.02.0     | water pump auxiliary cooling; electrical   |   |
|    | 7.06740.05.0     | water pump auxiliary cooling; electrical   |   |
|    | 50 006 456       | hydraulic; height: 36; Outer Ø: 40; length: 36   |   |

M

| 12 |  | 87   |   |
|----|--|--|---|
|    | OM 602   | 911, 930 - 931, 939  |   |
|    |  | 04.1985 → 08.1993  | D 5 2497 cm <sup>3</sup> 2V 62-69 kW 84-94 PS 22 - 84                   |
|    | 190 (W201), 250, G-CLASS (W460), G-CLASS (W461), G-CLASS (W463), G-CLASS Cabrio (W460) |  |   |
|    | 94 330 600   | Cylinder diameter: 87; KH: 44.85; VT1: -1.05; MT: -9.05; GL: 74.85; piston pin: 26x55; number of piston rings: 3 |   |
|    | 94 330 610   | 87.50 / 94 330 620 87.70   |   |
|    | RTK  |  |   |
|    | R 2.5  | CR   | G6  |
|    | M 2  |  | G3  |
|    | DSF 3  | CR   |   |
|    | → 80 00173 1 0 ..., 80 00173 1 1 ...   |  |   |
|    | Connecting rod guided in the piston, distance between bosses 22,15 mm                  |  |   |
|    | 80 00173 1 0 000   | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]  |   |
|    | 80 00173 1 1 000   | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]  |   |
|    | 80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70  |  |   |
|    | 94 330 960   | piston: 94330600; cylinder liner: 89193190   |   |
|    | 94 674 960   | piston: 94674600; cylinder liner: 89193190   |   |
|    | 89 193 190   | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7  |   |
|    | 78 662 610   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A   |   |
|    | 78 662 620 0,20 / 78 662 600 STD   |  |   |
|    | 87 321 690   | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B  |   |
|    | 87 418 610   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A  |   |
|    | 87 418 620 0,50 / 87 418 630 0,75 / 87 418 600 STD / 87 418 640 1,00                   |  |   |
|    | 87 419 610   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A  |   |
|    | 87 419 620 0,50 / 87 419 630 0,75 / 87 419 600 STD                                     |  |   |
|    | 26032  | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III   | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|    | 26024  | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III  | <b>81-1685</b> EX; 14.02/ x 9 x 37.3 G1 - CC                            |
|    | 92-16124   | EX; 37.08 x 30.56 x 7; G1; 30°   | <b>81-1686</b> EX; 14.2/ x 9 x 37.3 G1 - CC                             |
|    | 92-16125   | EX; 37.59 x 30.5 x 7.3; G1   | <b>81-1682</b> IN; 14.02/ x 8 x 39.5 G1 - CC                            |
|    | 92-16120   | IN; 40.09 x 33.5 x 7; G1; 45°  | <b>81-1683</b> IN; 14.2/ x 8 x 39.5 G1 - CC                             |
|    | 92-16121   | IN; 40.585 x 33.5 x 7.3; G1  | <b>81-1684</b> IN; 14.4/ x 8 x 39.5 G1 - CC                             |
|    | 50 006 284   | CAM, chilled cast iron   |   |
|    | 50 005 439   | mechanical; metal  |   |
|    | 7.20607.74.0   | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0    |   |
|    | 50 006 456   | hydraulic; height: 36; Outer Ø: 40; length: 36   |   |

M

| 13 |   | 87   |   |
|----|---|--|---|
|    | OM 602  | 912  |   |
|    |   | 04.1985 → 06.1993  | D 5 2497 cm <sup>3</sup> 2V 66-69 kW 90-94 PS 22 - 84 |
|    | 124 Saloon (W124), 124 T-Model (S124)                                 |  |   |
|    | 94 330 600  | Cylinder diameter: 87; KH: 44.85; VT1: -1.05; MT: -9.05; GL: 74.85; piston pin: 26x55; number of piston rings: 3 |   |
|    | 94 330 610  | 87.50 / 94 330 620 87.70   |   |
|    | RTK   |  |   |
|    | R 2.5   | CR   | G6  |
|    | M 2   |  | G3  |
|    | DSF 3   | CR   |   |
|    | → 80 00173 1 0 ..., 80 00173 1 1 ...                                  |  |   |
|    | Connecting rod guided in the piston, distance between bosses 22,15 mm |  |   |
|    | 80 00173 1 0 000  | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]  |   |
|    | 80 00173 1 1 000  | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]  |   |
|    | 80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70                       |  |   |
|    | 94 330 960  | piston: 94330600; cylinder liner: 89193190   |   |
|    | 94 674 960  | piston: 94674600; cylinder liner: 89193190   |   |
|    | 89 193 190  | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7  |   |

cont...

|  |                     |  |  |   |
|--|---------------------|--|--|---|
|  | <b>78 662 610</b>   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |  |   |
|  | <b>87 321 690</b>   | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B  |  |   |
|  | <b>87 418 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 418 620 0,50 / 87 418 630 0,75 / 87 418 600 STD / 87 418 640 1,00</b> |  |   |
|  | <b>87 419 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A<br><b>87 419 620 0,50 / 87 419 630 0,75 / 87 419 600 STD</b>                   |  |   |
|  | <b>26032</b>        | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III   |  | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>26024</b>        | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III  |  | <b>81-1685</b> EX; 14.02/ x 9 x 37.3 G1 - CC                            |
|  | <b>92-16124</b>     | EX; 37.08 x 30.56 x 7; G1; 30°   |  | <b>81-1686</b> EX; 14.2/ x 9 x 37.3 G1 - CC                             |
|  | <b>92-16125</b>     | EX; 37.59 x 30.5 x 7.3; G1   |  | <b>81-1682</b> IN; 14.02/ x 8 x 39.5 G1 - CC                            |
|  | <b>92-16120</b>     | IN; 40.09 x 33.5 x 7; G1; 45°  |  | <b>81-1683</b> IN; 14.2/ x 8 x 39.5 G1 - CC                             |
|  | <b>92-16121</b>     | IN; 40.585 x 33.5 x 7.3; G1  |  | <b>81-1684</b> IN; 14.4/ x 8 x 39.5 G1 - CC                             |
|  | <b>50 006 284</b>   | CAM, chilled cast iron   |  |   |
|  | <b>50 005 439</b>   | mechanical; metal  |  |   |
|  | <b>7.20607.74.0</b> | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0                        |  |   |
|  | <b>7.21949.51.0</b> | EGR valve; pneumatic   |  |   |
|  | <b>50 006 456</b>   | hydraulic; height: 36; Outer Ø: 40; length: 36   |  |   |

## 14 87

OM 602

**938**

12.1988 → 08.1992 D 5 2497 cm³ 2V 68 kW 92 PS 22:1 - 84

250

**94 330 600** Cylinder diameter: 87; KH: 44.85; VT1: -1.05; MT: -9.05; GL: 74.85; piston pin: 26x55; number of piston rings: 3

**94 330 610 87.50 / 94 330 620 87.70**

RTK  
R 2.5 CR G6  
M 2 G3  
DSF 3 CR  
→ **80 00173 1 0 ...**, **80 00173 1 1 ...**

Connecting rod guided in the piston, distance between bosses 22,15 mm

**80 00173 1 0 000** Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]

**80 00173 1 1 000** Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]

**80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70**

**94 330 960** piston: 94330600; cylinder liner: 89193190

**94 674 960** piston: 94674600; cylinder liner: 89193190

**89 193 190** T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7

**78 662 610** [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A

**78 662 620 0,20 / 78 662 600 STD**

**87 321 690** [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B

**87 418 610** [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A

**87 418 620 0,50 / 87 418 630 0,75 / 87 418 600 STD / 87 418 640 1,00**

**87 419 610** [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A

**87 419 620 0,50 / 87 419 630 0,75 / 87 419 600 STD**

**26032** EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III

**26024** IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III

**92-16124** EX; 37.08 x 30.56 x 7; G1; 30°

**92-16125** EX; 37.59 x 30.5 x 7.3; G1

**92-16120** IN; 40.09 x 33.5 x 7; G1; 45°

**92-16121** IN; 40.585 x 33.5 x 7.3; G1

**50 006 284** CAM, chilled cast iron

**RK-8H** valve cotter; number of notches: 1; valve stem diameter: 8

**81-1685** EX; 14.02/ x 9 x 37.3 G1 - CC

**81-1686** EX; 14.2/ x 9 x 37.3 G1 - CC

**81-1682** IN; 14.02/ x 8 x 39.5 G1 - CC

**81-1683** IN; 14.2/ x 8 x 39.5 G1 - CC

**81-1684** IN; 14.4/ x 8 x 39.5 G1 - CC

cont...



|  |                   |                   |
|--|-------------------|-------------------|
|  | <b>50 005 439</b> | mechanical; metal |
|--|-------------------|-------------------|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 456</b> | hydraulic; height: 36; Outer Ø: 40; length: 36 |
|--|-------------------|--|

|           |   |   |
|-----------|---|---|
| <b>15</b> |   | <b>87</b>   |
|           | <b>OM 602</b>   | <b>961 - 962</b>  |
|           |   | 02.1988 → 06.1996 D A 5 2497 cm <sup>3</sup> 2V 90-93 kW 122-126 PS 22 - 84 |
|           | <b>124 Saloon (W124), 124 T-Model (S124), 190 (W201), 300, E-CLASS (W124), E-CLASS T-Model (S124)</b> |   |

|  |                   |  |
|--|-------------------|--|
|  | <b>90 016 600</b> | Cylinder diameter: 87; KH: 44.85; GL: 74.85; piston pin: 28x70; number of piston rings: 3<br>KKK, Lox, RTK<br>R 2.5 PC G6<br>M 2 PC G6<br>DSF 3 CR<br>→ <b>80 00173 1 0 ...</b> , <b>80 00173 1 1 ...</b><br>connecting rod guided in the piston, distance between bosses 22,20 mm |
|--|-------------------|--|

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00173 1 0 000</b> | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]   |
|  | <b>80 00173 1 1 000</b> | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70</b> |

|  |                   |   |
|--|-------------------|---|
|  | <b>89 193 190</b> | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7 |
|--|-------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>78 662 610</b> | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |
|  | <b>77 219 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/B/S<br><b>77 219 620 0,50 / 77 219 600 STD</b> , The upper shell is marked with 'SPUTTER'. |
|  | <b>77 733 690</b> | [Set] PL-B SEMI Ø 28.000 / 30.500 / 21.900 / St/B   |
|  | <b>87 418 610</b> | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 418 620 0,50 / 87 418 630 0,75 / 87 418 600 STD / 87 418 640 1,00</b>  |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 003 037</b> | - - G - S - - SB - - - ; bare, All „a+b“ bolts with M8 thread must be tightened with 25 Nm torque, Hydraulic tappets |
|--|-------------------|--|

|  |                 |  |  |                |  |
|--|-----------------|--|--|----------------|--|
|  | <b>26032</b>    | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III |  | <b>RK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>26024</b>    | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III        |  | <b>81-1685</b> | EX; 14.02/ x 9 x 37.3 G1 - CC                              |
|  | <b>92-16124</b> | EX; 37.08 x 30.56 x 7; G1; 30°                     |  | <b>81-1686</b> | EX; 14.2/ x 9 x 37.3 G1 - CC                               |
|  | <b>92-16125</b> | EX; 37.59 x 30.5 x 7.3; G1                         |  | <b>81-1682</b> | IN; 14.02/ x 8 x 39.5 G1 - CC                              |
|  | <b>92-16120</b> | IN; 40.09 x 33.5 x 7; G1; 45°                      |  | <b>81-1683</b> | IN; 14.2/ x 8 x 39.5 G1 - CC                               |
|  | <b>92-16121</b> | IN; 40.585 x 33.5 x 7.3; G1                        |  | <b>81-1684</b> | IN; 14.4/ x 8 x 39.5 G1 - CC                               |

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 284</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|  |                   |   |
|--|-------------------|---|
|  | <b>50 005 439</b> | mechanical; metal, <b>OM 602.962</b> : →mot. 033729 / 020852 (autom.) |
|--|-------------------|---|

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|--|---------------------|---|
|  | <b>7.20607.74.0</b> | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |
|--|---------------------|---|

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|--|---------------------|----------------------|
|  | <b>7.21949.51.0</b> | EGR valve; pneumatic |
|--|---------------------|----------------------|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 456</b> | hydraulic; height: 36; Outer Ø: 40; length: 36 |
|--|-------------------|--|

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|-----------|--|---|
| <b>16</b> |  | <b>87</b>   |
|           | <b>OM 603</b>  | <b>912 - 913</b>  |
|           |  | 09.1986 → 06.1996 D 6 2996 cm <sup>3</sup> 2V 80-83 kW 109-113 PS 22 - 84 |
|           | <b>124 Saloon (W124), 124 T-Model (S124), E-CLASS T-Model (S124)</b> |   |

|  |                   |  |
|--|-------------------|--|
|  | <b>94 330 600</b> | Cylinder diameter: 87; KH: 44.85; VT1: -1.05; MT: -9.05; GL: 74.85; piston pin: 26x55; number of piston rings: 3<br><b>94 330 610 87.50 / 94 330 620 87.70</b><br>RTK<br>R 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00173 1 0 ...</b> , <b>80 00173 1 1 ...</b><br>Connecting rod guided in the piston, distance between bosses 22,15 mm |
|--|-------------------|--|

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00173 1 0 000</b> | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]   |
|  | <b>80 00173 1 1 000</b> | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70</b> |

cont...

M

|  |                     |  |  |   |
|--|---------------------|--|--|---|
|  | <b>94 330 960</b>   | piston: 94330600; cylinder liner: 89193190   |  |   |
|  | <b>94 674 960</b>   | piston: 94674600; cylinder liner: 89193190   |  |   |
|  | <b>89 193 190</b>   | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7  |  |   |
|  | <b>78 662 610</b>   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |  |   |
|  | <b>87 320 690</b>   | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B  |  |   |
|  | <b>87 416 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b> |  |   |
|  | <b>87 417 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A<br><b>87 417 620 0,50 / 87 417 630 0,75 / 87 417 600 STD</b>                   |  |   |
|  | <b>26032</b>        | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III   |  | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>26024</b>        | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III  |  | <b>81-1685</b> EX; 14.02/ x 9 x 37.3 G1 - CC                            |
|  | <b>92-16124</b>     | EX; 37.08 x 30.56 x 7; G1; 30°   |  | <b>81-1686</b> EX; 14.2/ x 9 x 37.3 G1 - CC                             |
|  | <b>92-16125</b>     | EX; 37.59 x 30.5 x 7.3; G1   |  | <b>81-1682</b> IN; 14.02/ x 8 x 39.5 G1 - CC                            |
|  | <b>92-16120</b>     | IN; 40.09 x 33.5 x 7; G1; 45°  |  | <b>81-1683</b> IN; 14.2/ x 8 x 39.5 G1 - CC                             |
|  | <b>92-16121</b>     | IN; 40.585 x 33.5 x 7.3; G1  |  | <b>81-1684</b> IN; 14.4/ x 8 x 39.5 G1 - CC                             |
|  | <b>50 006 287</b>   | CAM  |  |   |
|  | <b>50 005 439</b>   | mechanical; metal  |  |   |
|  | <b>7.20607.74.0</b> | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0                        |  |   |
|  | <b>7.21949.51.0</b> | EGR valve; pneumatic   |  |   |
|  | <b>50 006 456</b>   | hydraulic; height: 36; Outer Ø: 40; length: 36   |  |   |

M

17

87

|  |   |                   |   |   |                      |    |       |        |         |
|--|---|-------------------|---|---|----------------------|----|-------|--------|---------|
|  | <b>OM 603</b>                                     | <b>931</b>        |   |   |                      |    |       |        |         |
|  | <b>300, G-CLASS (W463), G-CLASS Cabrio (W463)</b> | 02.1989 → 09.1997 | D | 6 | 2996 cm <sup>3</sup> | 2V | 83 kW | 113 PS | 22 - 84 |

|  |                         |  |  |   |
|--|-------------------------|--|--|---|
|  | <b>94 330 600</b>       | Cylinder diameter: 87; KH: 44.85; VT1: -1.05; MT: -9.05; GL: 74.85; piston pin: 26x55; number of piston rings: 3<br><b>94 330 610 87.50 / 94 330 620 87.70</b> |  |   |
|  | <b>RTK</b>              |  |  |   |
|  | <b>R</b>                | 2.5 CR G6  |  |   |
|  | <b>M</b>                | 2 G3   |  |   |
|  | <b>DSF</b>              | 3 CR   |  |   |
|  |                         | → <b>80 00173 1 0 ... , 80 00173 1 1 ...</b>   |  |   |
|  |                         | Connecting rod guided in the piston, distance between bosses 22,15 mm  |  |   |
|  | <b>80 00173 1 0 000</b> | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]  |  |   |
|  | <b>80 00173 1 1 000</b> | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70</b>  |  |   |
|  | <b>94 330 960</b>       | piston: 94330600; cylinder liner: 89193190   |  |   |
|  | <b>94 674 960</b>       | piston: 94674600; cylinder liner: 89193190   |  |   |
|  | <b>89 193 190</b>       | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7  |  |   |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |  |   |
|  | <b>87 320 690</b>       | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B  |  |   |
|  | <b>87 416 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>                           |  |   |
|  | <b>87 417 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A<br><b>87 417 620 0,50 / 87 417 630 0,75 / 87 417 600 STD</b>   |  |   |
|  | <b>26032</b>            | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III   |  | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>26024</b>            | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III  |  | <b>81-1685</b> EX; 14.02/ x 9 x 37.3 G1 - CC                            |
|  | <b>92-16124</b>         | EX; 37.08 x 30.56 x 7; G1; 30°   |  | <b>81-1686</b> EX; 14.2/ x 9 x 37.3 G1 - CC                             |
|  | <b>92-16125</b>         | EX; 37.59 x 30.5 x 7.3; G1   |  | <b>81-1682</b> IN; 14.02/ x 8 x 39.5 G1 - CC                            |
|  | <b>92-16120</b>         | IN; 40.09 x 33.5 x 7; G1; 45°  |  | <b>81-1683</b> IN; 14.2/ x 8 x 39.5 G1 - CC                             |

cont...



|           |  |  |                |   |
|-----------|--|--|----------------|---|
|           | <b>92-16121</b>  | IN; 40.585 x 33.5 x 7.3; G1  | <b>81-1684</b> | IN; 14.4/ x 8 x 39.5 G1 - CC  |
|           | <b>50 006 287</b>  | CAM  |                |   |
|           | <b>50 005 439</b>  | mechanical; metal  |                |   |
|           | <b>7.21565.71.0</b>  | fuel pump; in-line; electrical   |                |   |
|           | <b>7.20607.74.0</b>  | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |                |   |
|           | <b>7.21949.51.0</b>  | EGR valve; pneumatic   |                |   |
|           | <b>50 006 456</b>  | hydraulic; height: 36; Outer Ø: 40; length: 36   |                |   |
| <b>18</b> |  | <b>87</b>  |                |   |
|           | <b>OM 603</b>  | <b>960, 963</b><br>01.1988 → 06.1996 D A 6 2996 cm³ 2V 100-108 kW 136-147 PS ⚙️22 - 84   |                |   |
|           | <b>124 Saloon (W124), 124 T-Model (S124), E-CLASS (W124), E-CLASS T-Model (S124)</b> |  |                |   |
|           | <b>90 016 600</b>  | Cylinder diameter: 87; KH: 44.85; GL: 74.85; piston pin: 28x70; number of piston rings: 3<br>KKK, Lox, RTK<br>R 2.5 PC G6<br>M 2 PC G6<br>DSF 3 CR<br>→ <b>80 00173 1 0 ...</b> , <b>80 00173 1 1 ...</b><br>connecting rod guided in the piston, distance between bosses 22,20 mm |                |   |
|           | <b>80 00173 1 0 000</b>  | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]  |                |   |
|           | <b>80 00173 1 1 000</b>  | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00173 1 1 050</b> 87.50 / <b>80 00173 1 1 070</b> 87.70   |                |   |
|           | <b>89 193 190</b>  | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7  |                |   |
|           | <b>78 662 610</b>  | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD   |                |   |
|           | <b>77 220 610</b>  | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/B/S<br><b>77 220 620</b> 0,50 / <b>77 220 600</b> STD, The upper shell is marked with 'SPUTTER'.  |                |   |
|           | <b>77 734 690</b>  | [Set] PL-B SEMI Ø 28.000 / 30.500 / 21.900 / St/B  |                |   |
|           | <b>87 416 610</b>  | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620</b> 0,50 / <b>87 416 630</b> 0,75 / <b>87 416 600</b> STD / <b>87 416 640</b> 1,00  |                |   |
|           | <b>26032</b>   | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III   |                | <b>RK-8H</b><br>valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|           | <b>26024</b>   | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III  |                | <b>81-1685</b><br>EX; 14.02/ x 9 x 37.3 G1 - CC                               |
|           | <b>92-16124</b>  | EX; 37.08 x 30.56 x 7; G1; 30°   |                | <b>81-1686</b><br>EX; 14.2/ x 9 x 37.3 G1 - CC                                |
|           | <b>92-16125</b>  | EX; 37.59 x 30.5 x 7.3; G1   |                | <b>81-1682</b><br>IN; 14.02/ x 8 x 39.5 G1 - CC                               |
|           | <b>92-16120</b>  | IN; 40.09 x 33.5 x 7; G1; 45°  |                | <b>81-1683</b><br>IN; 14.2/ x 8 x 39.5 G1 - CC                                |
|           | <b>92-16121</b>  | IN; 40.585 x 33.5 x 7.3; G1  |                | <b>81-1684</b><br>IN; 14.4/ x 8 x 39.5 G1 - CC                                |
|           | <b>50 006 287</b>  | CAM  |                |   |
|           | <b>50 005 439</b>  | mechanical; metal, <b>OM 603.960</b> : →mot. 054622  |                |   |
|           | <b>7.20607.74.0</b>  | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |                |   |
|           | <b>7.21949.51.0</b>  | EGR valve; pneumatic   |                |   |
|           | <b>50 006 456</b>  | hydraulic; height: 36; Outer Ø: 40; length: 36   |                |   |

| 19 |                  | 87   |  |
|----|------------------|--|--|
|    | OM 604           | 915  |  |
|    |                  | 10.1996 → 05.2000  | D 4 1997 cm <sup>3</sup> 4V 65-85 kW 88-116 PS 22 - 84           |
|    | C-CLASS (W202)   |  |  |
|    | 94 819 700       | Cylinder diameter: 87; KH: 44.9; BÜ: 1.32; VT1: -2.26; VT2: -2.41; MT: -4.6; GL: 76.22; piston pin: 26x55; number of piston rings: 3<br>RTK<br>R 2.5 PC G6<br>M 2 G3<br>DSF 3 CR<br>→ 80 00173 1 0 ..., 80 00173 1 1 ...   |  |
|    | 80 00173 1 0 000 | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]  |  |
|    | 80 00173 1 1 000 | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br>80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70   |  |
|    | 89 193 190       | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7  |  |
|    | 78 662 610       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br>78 662 620 0,20 / 78 662 600 STD   |  |
|    | 77 729 690       | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.800 / St/B  |  |
|    | 87 231 610       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B<br>87 231 620 0,50 / 87 231 630 0,75 / 87 231 600 STD   |  |
|    | 87 435 610       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00  |  |
|    | 26046            | EX; 26 x 6 x 105.7 x A - Cr - 45° - 9 -  | LK-6H valve cotter; number of notches: 1; valve stem diameter: 6 |
|    | 26047            | EX; 26 x 7 x 105.5 x A/S - Cr - 45° - 9 - III  | LK-7H valve cotter; number of notches: 1; valve stem diameter: 7 |
|    | 26264            | IN; 29 x 6 x 105.4 x S - Cr - 45° - 22 - III   | 81-26178 EX; 12.5/ x 7 x 37.5 G2                                 |
|    | 26045            | IN; 29 x 6 x 105.4 x S - Ni - 45° - 9 -  | 81-26175 IN; 12.5/ x 6 x 37.5 G1                                 |
|    |                  |  | 81-26176 IN; 12.7/ x 6 x 37.5 G1                                 |
|    | 50 005 036       | mechanical; metal  |  |
|    | 7.24807.02.0     | vacuum pump; mechanical; vane pump   |  |
|    | 7.06740.02.0     | water pump auxiliary cooling; electrical   |  |
|    | 7.06740.05.0     | water pump auxiliary cooling; electrical   |  |
|    | 7.02256.37.0     | electric switchover valve (EGR); electric switchover valve (coolant circuit); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); reversing valve (secondary air); electric switchover valve (intake manifold); reversing valve (water pump); electrical |  |

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| 20 |                  | 87   |  |
|----|------------------|--|--|
|    | OM 605           | 910  |  |
|    |                  | 05.1993 → 05.2000  | D 5 2497 cm <sup>3</sup> 4V 83 kW 113 PS 22 - 84 |
|    | C-CLASS (W202)   |  |  |
|    | 94 819 700       | Cylinder diameter: 87; KH: 44.9; BÜ: 1.32; VT1: -2.26; VT2: -2.41; MT: -4.6; GL: 76.22; piston pin: 26x55; number of piston rings: 3<br>RTK<br>R 2.5 PC G6<br>M 2 G3<br>DSF 3 CR<br>→ 80 00173 1 0 ..., 80 00173 1 1 ... |  |
|    | 80 00173 1 0 000 | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]  |  |
|    | 80 00173 1 1 000 | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br>80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70   |  |
|    | 89 193 190       | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7  |  |
|    | 78 662 610       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br>78 662 620 0,20 / 78 662 600 STD   |  |
|    | 77 730 690       | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.800 / St/B  |  |
|    | 87 232 610       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B<br>87 232 620 0,50 / 87 232 600 STD   |  |
|    | 87 418 610       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br>87 418 620 0,50 / 87 418 630 0,75 / 87 418 600 STD / 87 418 640 1,00  |  |

cont...

|  |                     |   |  |                 |  |
|--|---------------------|---|--|-----------------|--|
|  | <b>26046</b>        | EX; 26 x 6 x 105.7 x A - Cr - 45° - 9 -   |  | <b>LK-6H</b>    | valve cotter; number of notches: 1; valve stem diameter: 6 |
|  | <b>26047</b>        | EX; 26 x 7 x 105.5 x A/S - Cr - 45° - 9 - III   |  | <b>LK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>26264</b>        | IN; 29 x 6 x 105.4 x S - Cr - 45° - 22 - III  |  | <b>81-26178</b> | EX; 12.5/ x 7 x 37.5 G2                                    |
|  | <b>26045</b>        | IN; 29 x 6 x 105.4 x S - Ni - 45° - 9 -   |  | <b>81-26175</b> | IN; 12.5/ x 6 x 37.5 G1                                    |
|  |                     |   |  | <b>81-26176</b> | IN; 12.7/ x 6 x 37.5 G1                                    |
|  | <b>50 006 391</b>   | installation side: intake sideCAM, chilled cast iron  |  |                 |  |
|  | <b>50 006 390</b>   | installation side: outlet sideCAM, chilled cast iron  |  |                 |  |
|  | <b>50 005 439</b>   | mechanical; metal   |  |                 |  |
|  | <b>7.20607.74.0</b> | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |  |                 |  |
|  | <b>7.06740.02.0</b> | water pump auxiliary cooling; electrical  |  |                 |  |
|  | <b>7.06740.05.0</b> | water pump auxiliary cooling; electrical  |  |                 |  |

|   |  |               |            |                   |   |   |                      |    |       |        |     |      |
|---|--|---------------|------------|-------------------|---|---|----------------------|----|-------|--------|-----|------|
| <b>21</b>                                     |  | <b>OM 605</b> | <b>911</b> | 06.1993 → 06.1996 | D | 5 | 2497 cm <sup>3</sup> | 4V | 83 kW | 113 PS | ∅22 | - 84 |
| <b>E-CLASS (W124), E-CLASS T-Model (S124)</b> |  |               |            |                   |   |   |                      |    |       |        |     |      |

|  |                   |   |
|--|-------------------|---|
|  | <b>94 819 700</b> | Cylinder diameter: 87; KH: 44.9; BÜ: 1.32; VT1: -2.26; VT2: -2.41; MT: -4.6; GL: 76.22; piston pin: 26x55; number of piston rings: 3<br>RTK<br>R 2.5 PC G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00173 1 0 ...</b> , <b>80 00173 1 1 ...</b> |
|--|-------------------|---|

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00173 1 0 000</b> | ∅87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]   |
|  | <b>80 00173 1 1 000</b> | ∅87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70</b> |

|  |                   |   |
|--|-------------------|---|
|  | <b>89 193 190</b> | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7 |
|--|-------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>78 662 610</b> | [Pair] AS 0,10 ∅ 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |
|  | <b>77 730 690</b> | [Set] PL-B SEMI ∅ 26.000 / 28.500 / 21.800 / St/B   |
|  | <b>87 232 610</b> | [Set] PL 0,25 ∅ 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 ∅ 47.715 / 51.600 / 21.800 / 1.937 St/A/B<br><b>87 232 620 0,50 / 87 232 600 STD</b> |
|  | <b>87 418 610</b> | [Set] HL 0,25 ∅ 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 418 620 0,50 / 87 418 630 0,75 / 87 418 600 STD / 87 418 640 1,00</b>                |

|  |              |   |  |                 |  |
|--|--------------|---|--|-----------------|--|
|  | <b>26046</b> | EX; 26 x 6 x 105.7 x A - Cr - 45° - 9 -       |  | <b>LK-6H</b>    | valve cotter; number of notches: 1; valve stem diameter: 6 |
|  | <b>26047</b> | EX; 26 x 7 x 105.5 x A/S - Cr - 45° - 9 - III |  | <b>LK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>26264</b> | IN; 29 x 6 x 105.4 x S - Cr - 45° - 22 - III  |  | <b>81-26178</b> | EX; 12.5/ x 7 x 37.5 G2                                    |
|  | <b>26045</b> | IN; 29 x 6 x 105.4 x S - Ni - 45° - 9 -       |  | <b>81-26175</b> | IN; 12.5/ x 6 x 37.5 G1                                    |
|  |              |   |  | <b>81-26176</b> | IN; 12.7/ x 6 x 37.5 G1                                    |

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|--|-------------------|--|--|--|--|
|  | <b>50 006 391</b> | installation side: intake sideCAM, chilled cast iron |  |  |  |
|  | <b>50 006 390</b> | installation side: outlet sideCAM, chilled cast iron |  |  |  |

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|  | <b>50 005 439</b> | mechanical; metal |  |  |  |
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|  |                     |   |  |  |  |
|--|---------------------|---|--|--|--|
|  | <b>7.20607.74.0</b> | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |  |  |  |
|--|---------------------|---|--|--|--|

**M**

| 22 |  | 87   |  |
|----|--|--|--|
|    | OM 605                                 | 912  |  |
|    | E-CLASS (W210), E-CLASS T-Model (S210) | 06.1995→07.1999  | D 5 2497 cm <sup>3</sup> 4V 83 kW 113 PS 22 - 84                 |
|    | 94 819 700                             | Cylinder diameter: 87; KH: 44.9; BÜ: 1.32; VT1: -2.26; VT2: -2.41; MT: -4.6; GL: 76.22; piston pin: 26x55; number of piston rings: 3<br>RTK<br>R 2.5 PC G6<br>M 2 G3<br>DSF 3 CR<br>→ 80 00173 1 0 ..., 80 00173 1 1 ...   |  |
|    | 80 00173 1 0 000                       | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]  |  |
|    | 80 00173 1 1 000                       | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br>80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70   |  |
|    | 89 193 190                             | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7  |  |
|    | 78 662 610                             | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br>78 662 620 0,20 / 78 662 600 STD   |  |
|    | 77 730 690                             | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.800 / St/B  |  |
|    | 87 232 610                             | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B<br>87 232 620 0,50 / 87 232 600 STD   |  |
|    | 87 418 610                             | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br>87 418 620 0,50 / 87 418 630 0,75 / 87 418 600 STD / 87 418 640 1,00  |  |
|    | 26046                                  | EX; 26 x 6 x 105.7 x A - Cr - 45° - 9 -  | LK-6H valve cotter; number of notches: 1; valve stem diameter: 6 |
|    | 26047                                  | EX; 26 x 7 x 105.5 x A/S - Cr - 45° - 9 - III  | LK-7H valve cotter; number of notches: 1; valve stem diameter: 7 |
|    | 26264                                  | IN; 29 x 6 x 105.4 x S - Cr - 45° - 22 - III   | 81-26178 EX; 12.5/ x 7 x 37.5 G2                                 |
|    | 26045                                  | IN; 29 x 6 x 105.4 x S - Ni - 45° - 9 -  | 81-26175 IN; 12.5/ x 6 x 37.5 G1                                 |
|    |  |  | 81-26176 IN; 12.7/ x 6 x 37.5 G1                                 |
|    | 50 006 391                             | installation side: intake sideCAM, chilled cast iron   |  |
|    | 50 006 390                             | installation side: outlet sideCAM, chilled cast iron   |  |
|    | 50 005 439                             | mechanical; metal  |  |
|    | 7.20607.74.0                           | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |  |
|    | 7.24807.02.0                           | vacuum pump; mechanical; vane pump   |  |
|    | 7.06740.02.0                           | water pump auxiliary cooling; electrical   |  |
|    | 7.06740.05.0                           | water pump auxiliary cooling; electrical   |  |
|    | 7.02256.37.0                           | electric switchover valve (EGR); electric switchover valve (coolant circuit); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); reversing valve (secondary air); electric switchover valve (intake manifold); reversing valve (water pump); electrical |  |
| 23 |  | 87   |  |
|    | OM 605                                 | 960  |  |
|    | C-CLASS (W202)                         | 10.1995→05.2000  | D LA 5 2497 cm <sup>3</sup> 4V 110 kW 150 PS 22 - 84             |
|    | 94 820 700                             | Cylinder diameter: 87; KH: 44.87; BÜ: 1.3; VT1: -2.4; VT2: -1.4; MT: -4.6; GL: 76.22; piston pin: 28x70; number of piston rings: 3<br>RTK, KKK, Lox<br>R 2.5 MO G6<br>M 2 G3<br>DSF 3 CR<br>→ 80 00173 1 0 ..., 80 00173 1 1 ...   |  |
|    | 80 00173 1 0 000                       | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]  |  |
|    | 80 00173 1 1 000                       | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br>80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70   |  |
|    | 89 193 190                             | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7  |  |
|    | 78 662 610                             | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br>78 662 620 0,20 / 78 662 600 STD   |  |
|    | 77 219 610                             | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/B/S<br>77 219 620 0,50 / 77 219 600 STD, The upper shell is marked with 'SPUTTER'.  |  |
|    | 77 733 690                             | [Set] PL-B SEMI Ø 28.000 / 30.500 / 21.900 / St/B  |  |

cont...

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| <b>87 418 610</b>                             | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 418 620 0,50 / 87 418 630 0,75 / 87 418 600 STD / 87 418 640 1,00</b>   |                 |  |
| <b>26046</b>                                  | EX; 26 x 6 x 105.7 x A - Cr - 45° - 9 -  | <b>LK-6H</b>    | valve cotter; number of notches: 1; valve stem diameter: 6 |
| <b>26047</b>                                  | EX; 26 x 7 x 105.5 x A/S - Cr - 45° - 9 - III  | <b>LK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
| <b>26264</b>                                  | IN; 29 x 6 x 105.4 x S - Cr - 45° - 22 - III   | <b>81-26178</b> | EX; 12.5/ x 7 x 37.5 G2                                    |
| <b>26045</b>                                  | IN; 29 x 6 x 105.4 x S - Ni - 45° - 9 -  | <b>81-26175</b> | IN; 12.5/ x 6 x 37.5 G1                                    |
| <b>81-26176</b>                               | IN; 12.7/ x 6 x 37.5 G1  |                 |  |
| <b>50 006 390</b>                             | installation side: outlet sideCAM, chilled cast iron   |                 |  |
| <b>7.22684.09.0</b>                           | air mass sensor; electrical, Sensor without measuring tube, Software-Update at replacement in 0 928 400 314 (BMW)  |                 |  |
| <b>7.20607.74.0</b>                           | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |                 |  |
| <b>7.24807.02.0</b>                           | vacuum pump; mechanical; vane pump   |                 |  |
| <b>7.06740.02.0</b>                           | water pump auxiliary cooling; electrical   |                 |  |
| <b>7.06740.05.0</b>                           | water pump auxiliary cooling; electrical   |                 |  |
| <b>7.02256.37.0</b>                           | electric switchover valve (EGR); electric switchover valve (coolant circuit); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); reversing valve (secondary air); electric switchover valve (intake manifold); reversing valve (water pump); electrical |                 |  |
| <b>24</b>                                     | <b>87</b>  |                 |  |
| <b>OM 605</b>                                 | <b>962</b><br>06.1997 → 07.1999 D LA 5 2497 cm³ 4V 110 kW 150 PS 22 - 84   |                 |  |
| <b>E-CLASS (W210), E-CLASS T-Model (S210)</b> |  |                 |  |
| <b>94 820 700</b>                             | Cylinder diameter: 87; KH: 44.87; BÜ: 1.3; VT1: -2.4; VT2: -1.4; MT: -4.6; GL: 76.22; piston pin: 28x70; number of piston rings: 3<br>RTK, KKK, Lox<br>R 2.5 MO G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00173 1 0 ...</b> , <b>80 00173 1 1 ...</b>  |                 |  |
| <b>80 00173 1 0 000</b>                       | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]  |                 |  |
| <b>80 00173 1 1 000</b>                       | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70</b>  |                 |  |
| <b>89 193 190</b>                             | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7  |                 |  |
| <b>78 662 610</b>                             | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |                 |  |
| <b>77 219 610</b>                             | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/B/S<br><b>77 219 620 0,50 / 77 219 600 STD</b> , The upper shell is marked with 'SPUTTER'.  |                 |  |
| <b>77 733 690</b>                             | [Set] PL-B SEMI Ø 28.000 / 30.500 / 21.900 / St/B  |                 |  |
| <b>87 418 610</b>                             | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 418 620 0,50 / 87 418 630 0,75 / 87 418 600 STD / 87 418 640 1,00</b>   |                 |  |
| <b>26046</b>                                  | EX; 26 x 6 x 105.7 x A - Cr - 45° - 9 -  | <b>LK-6H</b>    | valve cotter; number of notches: 1; valve stem diameter: 6 |
| <b>26047</b>                                  | EX; 26 x 7 x 105.5 x A/S - Cr - 45° - 9 - III  | <b>LK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
| <b>26264</b>                                  | IN; 29 x 6 x 105.4 x S - Cr - 45° - 22 - III   | <b>81-26178</b> | EX; 12.5/ x 7 x 37.5 G2                                    |
| <b>26045</b>                                  | IN; 29 x 6 x 105.4 x S - Ni - 45° - 9 -  | <b>81-26175</b> | IN; 12.5/ x 6 x 37.5 G1                                    |
| <b>81-26176</b>                               | IN; 12.7/ x 6 x 37.5 G1  |                 |  |
| <b>50 006 390</b>                             | installation side: outlet sideCAM, chilled cast iron   |                 |  |
| <b>7.24807.02.0</b>                           | vacuum pump; mechanical; vane pump   |                 |  |
| <b>7.06740.02.0</b>                           | water pump auxiliary cooling; electrical   |                 |  |
| <b>7.06740.05.0</b>                           | water pump auxiliary cooling; electrical   |                 |  |
| <b>7.02256.37.0</b>                           | electric switchover valve (EGR); electric switchover valve (coolant circuit); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); reversing valve (secondary air); electric switchover valve (intake manifold); reversing valve (water pump); electrical |                 |  |

M

| 25 |  | 87   |  |
|----|--|--|--|
|    | OM 606                                 | 910  |  |
|    |  | 06.1993→06.1996  | D 6 2996 cm <sup>3</sup> 4V 100 kW 136 PS 22 - 84                |
|    | E-CLASS (W124), E-CLASS T-Model (S124) |  |  |
|    | 94 819 700                             | Cylinder diameter: 87; KH: 44.9; BÜ: 1.32; VT1: -2.26; VT2: -2.41; MT: -4.6; GL: 76.22; piston pin: 26x55; number of piston rings: 3<br>RTK<br>R 2.5 PC G6<br>M 2 G3<br>DSF 3 CR<br>→ 80 00173 1 0 ..., 80 00173 1 1 ... |  |
|    | 80 00173 1 0 000                       | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]  |  |
|    | 80 00173 1 1 000                       | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br>80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70   |  |
|    | 89 193 190                             | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7  |  |
|    | 78 662 610                             | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br>78 662 620 0,20 / 78 662 600 STD   |  |
|    | 77 325 610                             | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B<br>77 325 620 0,50 / 77 325 630 0,75 / 77 325 600 STD   |  |
|    | 77 731 690                             | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.800 / St/B  |  |
|    | 87 416 610                             | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00  |  |
|    | 26046                                  | EX; 26 x 6 x 105.7 x A - Cr - 45° - 9 -  | LK-6H valve cotter; number of notches: 1; valve stem diameter: 6 |
|    | 26047                                  | EX; 26 x 7 x 105.5 x A/S - Cr - 45° - 9 - III  | LK-7H valve cotter; number of notches: 1; valve stem diameter: 7 |
|    | 26264                                  | IN; 29 x 6 x 105.4 x S - Cr - 45° - 22 - III   | 81-26178 EX; 12.5/ x 7 x 37.5 G2                                 |
|    | 26045                                  | IN; 29 x 6 x 105.4 x S - Ni - 45° - 9 -  | 81-26175 IN; 12.5/ x 6 x 37.5 G1                                 |
|    |  |  | 81-26176 IN; 12.7/ x 6 x 37.5 G1                                 |
|    | 50 005 439                             | mechanical; metal  |  |
|    | 7.20607.74.0                           | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |  |
| 26 |  | 87   |  |
|    | OM 606                                 | 912  |  |
|    |  | 06.1995→06.1997  | D 6 2996 cm <sup>3</sup> 4V 100 kW 136 PS 22 - 84                |
|    | E-CLASS (W210)                         |  |  |
|    | 94 819 700                             | Cylinder diameter: 87; KH: 44.9; BÜ: 1.32; VT1: -2.26; VT2: -2.41; MT: -4.6; GL: 76.22; piston pin: 26x55; number of piston rings: 3<br>RTK<br>R 2.5 PC G6<br>M 2 G3<br>DSF 3 CR<br>→ 80 00173 1 0 ..., 80 00173 1 1 ... |  |
|    | 80 00173 1 0 000                       | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]  |  |
|    | 80 00173 1 1 000                       | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br>80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70   |  |
|    | 89 193 190                             | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7  |  |
|    | 78 662 610                             | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br>78 662 620 0,20 / 78 662 600 STD   |  |
|    | 77 325 610                             | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B<br>77 325 620 0,50 / 77 325 630 0,75 / 77 325 600 STD   |  |
|    | 77 731 690                             | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.800 / St/B  |  |
|    | 87 416 610                             | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00  |  |
|    | 26046                                  | EX; 26 x 6 x 105.7 x A - Cr - 45° - 9 -  | LK-6H valve cotter; number of notches: 1; valve stem diameter: 6 |
|    | 26047                                  | EX; 26 x 7 x 105.5 x A/S - Cr - 45° - 9 - III  | LK-7H valve cotter; number of notches: 1; valve stem diameter: 7 |
|    | 26264                                  | IN; 29 x 6 x 105.4 x S - Cr - 45° - 22 - III   | 81-26178 EX; 12.5/ x 7 x 37.5 G2                                 |
|    | 26045                                  | IN; 29 x 6 x 105.4 x S - Ni - 45° - 9 -  | 81-26175 IN; 12.5/ x 6 x 37.5 G1                                 |

cont...



|  |                     |  |                         |
|--|---------------------|--|-------------------------|
|  |                     | <b>81-26176</b>  | IN; 12.7/ x 6 x 37.5 G1 |
|  | <b>50 005 439</b>   | mechanical; metal  |                         |
|  | <b>7.20607.74.0</b> | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |                         |
|  | <b>7.24807.02.0</b> | vacuum pump; mechanical; vane pump   |                         |
|  | <b>7.06740.02.0</b> | water pump auxiliary cooling; electrical   |                         |
|  | <b>7.06740.05.0</b> | water pump auxiliary cooling; electrical   |                         |
|  | <b>7.02256.37.0</b> | electric switchover valve (EGR); electric switchover valve (coolant circuit); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); reversing valve (secondary air); electric switchover valve (intake manifold); reversing valve (water pump); electrical |                         |

|           |                         |   |                   |                 |  |   |                      |    |        |        |     |      |
|-----------|-------------------------|---|-------------------|-----------------|--|---|----------------------|----|--------|--------|-----|------|
| <b>27</b> |                         | <b>87</b>   |                   |                 |  |   |                      |    |        |        |     |      |
|           | <b>OM 606</b>           | <b>961</b>  | 05.1996 → 10.1998 | D               | LA   | 6 | 2996 cm <sup>3</sup> | 4V | 130 kW | 177 PS | ⊗22 | - 84 |
|           | <b>S-CLASS (W140)</b>   |   |                   |                 |  |   |                      |    |        |        |     |      |
|           | <b>94 820 700</b>       | Cylinder diameter: 87; KH: 44.87; BÜ: 1.3; VT1: -2.4; VT2: -1.4; MT: -4.6; GL: 76.22; piston pin: 28x70; number of piston rings: 3<br>RTK, KKK, Lox<br>R 2.5 MO G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00173 1 0 ...</b> , <b>80 00173 1 1 ...</b> |                   |                 |  |   |                      |    |        |        |     |      |
|           | <b>80 00173 1 0 000</b> | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]   |                   |                 |  |   |                      |    |        |        |     |      |
|           | <b>80 00173 1 1 000</b> | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70</b>   |                   |                 |  |   |                      |    |        |        |     |      |
|           | <b>89 193 190</b>       | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7   |                   |                 |  |   |                      |    |        |        |     |      |
|           | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |                   |                 |  |   |                      |    |        |        |     |      |
|           | <b>77 220 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/B/S<br><b>77 220 620 0,50 / 77 220 600 STD</b> , The upper shell is marked with 'SPUTTER'.   |                   |                 |  |   |                      |    |        |        |     |      |
|           | <b>77 734 690</b>       | [Set] PL-B SEMI Ø 28.000 / 30.500 / 21.900 / St/B   |                   |                 |  |   |                      |    |        |        |     |      |
|           | <b>87 416 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>  |                   |                 |  |   |                      |    |        |        |     |      |
|           | <b>26046</b>            | EX; 26 x 6 x 105.7 x A - Cr - 45° - 9 -   |                   | <b>LK-6H</b>    | valve cotter; number of notches: 1; valve stem diameter: 6 |   |                      |    |        |        |     |      |
|           | <b>26047</b>            | EX; 26 x 7 x 105.5 x A/S - Cr - 45° - 9 - III   |                   | <b>LK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |   |                      |    |        |        |     |      |
|           | <b>26264</b>            | IN; 29 x 6 x 105.4 x S - Cr - 45° - 22 - III  |                   | <b>81-26178</b> | EX; 12.5/ x 7 x 37.5 G2                                    |   |                      |    |        |        |     |      |
|           | <b>26045</b>            | IN; 29 x 6 x 105.4 x S - Ni - 45° - 9 -   |                   | <b>81-26175</b> | IN; 12.5/ x 6 x 37.5 G1                                    |   |                      |    |        |        |     |      |
|           | <b>81-26176</b>         | IN; 12.7/ x 6 x 37.5 G1   |                   |                 |  |   |                      |    |        |        |     |      |
|           | <b>7.24807.02.0</b>     | vacuum pump; mechanical; vane pump  |                   |                 |  |   |                      |    |        |        |     |      |

|           |   |   |                   |   |   |   |                      |    |        |        |     |      |
|-----------|---|---|-------------------|---|---|---|----------------------|----|--------|--------|-----|------|
| <b>28</b> |   | <b>87</b>   |                   |   |   |   |                      |    |        |        |     |      |
|           | <b>OM 606</b>                                 | <b>962</b>  | 03.1997 → 07.1999 | D | A | 6 | 2996 cm <sup>3</sup> | 4V | 130 kW | 177 PS | ⊗22 | - 84 |
|           | <b>E-CLASS (W210), E-CLASS T-Model (S210)</b> |   |                   |   |   |   |                      |    |        |        |     |      |
|           | <b>94 820 700</b>                             | Cylinder diameter: 87; KH: 44.87; BÜ: 1.3; VT1: -2.4; VT2: -1.4; MT: -4.6; GL: 76.22; piston pin: 28x70; number of piston rings: 3<br>RTK, KKK, Lox<br>R 2.5 MO G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00173 1 0 ...</b> , <b>80 00173 1 1 ...</b> |                   |   |   |   |                      |    |        |        |     |      |
|           | <b>80 00173 1 0 000</b>                       | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]   |                   |   |   |   |                      |    |        |        |     |      |
|           | <b>80 00173 1 1 000</b>                       | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70</b>   |                   |   |   |   |                      |    |        |        |     |      |
|           | <b>89 193 190</b>                             | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7   |                   |   |   |   |                      |    |        |        |     |      |
|           | <b>78 662 610</b>                             | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |                   |   |   |   |                      |    |        |        |     |      |
|           | <b>77 220 610</b>                             | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/B/S<br><b>77 220 620 0,50 / 77 220 600 STD</b> , The upper shell is marked with 'SPUTTER'.   |                   |   |   |   |                      |    |        |        |     |      |

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|---------------------|--|-----------------|--|
| <b>77 734 690</b>   | [Set] PL-B SEMI Ø 28.000 / 30.500 / 21.900 / St/B  |                 |  |
| <b>87 416 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A  |                 |  |
|                     | <b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>  |                 |  |
| <b>26046</b>        | EX; 26 x 6 x 105.7 x A - Cr - 45° - 9 -  | <b>LK-6H</b>    | valve cotter; number of notches: 1; valve stem diameter: 6 |
| <b>26047</b>        | EX; 26 x 7 x 105.5 x A/S - Cr - 45° - 9 - III  | <b>LK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
| <b>26264</b>        | IN; 29 x 6 x 105.4 x S - Cr - 45° - 22 - III   | <b>81-26178</b> | EX; 12.5/ x 7 x 37.5 G2                                    |
| <b>26045</b>        | IN; 29 x 6 x 105.4 x S - Ni - 45° - 9 -  | <b>81-26175</b> | IN; 12.5/ x 6 x 37.5 G1                                    |
|                     |  | <b>81-26176</b> | IN; 12.7/ x 6 x 37.5 G1                                    |
| <b>7.24807.02.0</b> | vacuum pump; mechanical; vane pump   |                 |  |
| <b>7.06740.02.0</b> | water pump auxiliary cooling; electrical   |                 |  |
| <b>7.02256.37.0</b> | electric switchover valve (EGR); electric switchover valve (coolant circuit); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); reversing valve (secondary air); electric switchover valve (intake manifold); reversing valve (water pump); electrical |                 |  |

|  |   |
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| <b>29</b>                                    | <b>87</b>   |
| <b>OM 606</b>                                | <b>964</b>  |
|  | 09.1996 → 07.2000 D A 6 2996 cm³ 4V 130 kW 177 PS 22 - 84 |
| <b>G-CLASS (W463), G-CLASS Cabrio (W463)</b> |   |

|                   |   |
|-------------------|---|
| <b>94 820 700</b> | Cylinder diameter: 87; KH: 44.87; BÜ: 1.3; VT1: -2.4; VT2: -1.4; MT: -4.6; GL: 76.22; piston pin: 28x70; number of piston rings: 3<br>RTK, KKK, Lox<br>R 2.5 MO G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00173 1 0 ...</b> , <b>80 00173 1 1 ...</b> |
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| <b>80 00173 1 0 000</b> | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]   |
| <b>80 00173 1 1 000</b> | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70</b> |

|                   |   |
|-------------------|---|
| <b>89 193 190</b> | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7 |
|-------------------|---|

|                   |   |
|-------------------|---|
| <b>78 662 610</b> | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |
| <b>77 220 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/B/S<br><b>77 220 620 0,50 / 77 220 600 STD</b> , The upper shell is marked with 'SPUTTER'. |
| <b>77 734 690</b> | [Set] PL-B SEMI Ø 28.000 / 30.500 / 21.900 / St/B   |
| <b>87 416 610</b> | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>  |

|              |   |                 |  |
|--------------|---|-----------------|--|
| <b>26046</b> | EX; 26 x 6 x 105.7 x A - Cr - 45° - 9 -       | <b>LK-6H</b>    | valve cotter; number of notches: 1; valve stem diameter: 6 |
| <b>26047</b> | EX; 26 x 7 x 105.5 x A/S - Cr - 45° - 9 - III | <b>LK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
| <b>26264</b> | IN; 29 x 6 x 105.4 x S - Cr - 45° - 22 - III  | <b>81-26178</b> | EX; 12.5/ x 7 x 37.5 G2                                    |
| <b>26045</b> | IN; 29 x 6 x 105.4 x S - Ni - 45° - 9 -       | <b>81-26175</b> | IN; 12.5/ x 6 x 37.5 G1                                    |
|              |   | <b>81-26176</b> | IN; 12.7/ x 6 x 37.5 G1                                    |

|                     |                                    |
|---------------------|------------------------------------|
| <b>7.24807.02.0</b> | vacuum pump; mechanical; vane pump |
|---------------------|------------------------------------|

|                     |  |
|---------------------|--|
| <b>7.06740.02.0</b> | water pump auxiliary cooling; electrical |
|---------------------|--|

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|-----------------------|--|
| <b>30</b>             | <b>88</b>  |
| <b>OM 611</b>         | <b>960</b>   |
|                       | 09.1997 → 05.2000 D LA 4 2151 cm³ 4V 75-92 kW 102-125 PS 19 - 88.4 |
| <b>C-CLASS (W202)</b> |  |

|                         |  |
|-------------------------|--|
| <b>80 00480 1 0 000</b> | Ø88; STD; set: 1; [R G6 IF CK 2.5] [M G3 IF 2] [DSF CR 3], OE: A 646 030 03 24<br>OE: A 611 030 03 24<br>OE: A 611 030 00 24 |
|-------------------------|--|

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| <b>78 662 610</b> | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |
| <b>79 395 610</b> | [Pair] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A; HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.390 St/B/S<br><b>79 395 620 0,50 / 79 395 630 0,75 / 79 395 600 STD</b> , The lower shell is marked with 'SPUTTER'. |









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|-----------|---|--|---|-----------------|-----------------------------|----------|----|-----------|------------|----|--------|
|           | <b>79 396 610</b>                             | [Pair] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.941 St/B/S<br><b>79 396 620 0,50 / 79 396 600 STD</b> , The upper shell is marked with 'SPUTTER'.   |   |                 |                             |          |    |           |            |    |        |
|           | <b>77 518 610</b>                             | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A; HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.390 St/B/S<br><b>77 518 620 0,50 / 77 518 630 0,75 / 77 518 600 STD</b> , The lower shell is marked with 'SPUTTER'.  |   |                 |                             |          |    |           |            |    |        |
|           | <b>77 521 610</b>                             | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.941 St/B/S<br><b>77 521 620 0,50 / 77 521 600 STD</b> , The upper shell is marked with 'SPUTTER'.  |   |                 |                             |          |    |           |            |    |        |
|           | <b>77 524 690</b>                             | [Set] PL-B SEMI Ø 30.000 / 32.500 / 21.900 / St/B, 01.2000→  |   |                 |                             |          |    |           |            |    |        |
|           | <b>77 732 690</b>                             | [Set] PL-B SEMI Ø 28.000 / 30.500 / 21.900 / St/B, →12.1999  |   |                 |                             |          |    |           |            |    |        |
|           | <b>20 0503 61100</b>                          | fly wheel flange diameter: 93; Not for compressor, mot. 50222462→  |   |                 |                             |          |    |           |            |    |        |
|           | <b>50 003 121</b>                             | -- G - S - - SB - - -, bare, ATTENTION: Check information to water channel hole Ø 8 mm! (SI0013), →mot. 30 128575 / 40 068033  |   |                 |                             |          |    |           |            |    |        |
|           | <b>261103</b>                                 | EX; 28.4 x 7 x 104.4 x A/S - Cr - 45° - 1 - III  |   | <b>81-26182</b> | IN/EX; 12.57/ x 7 x 37.5 G2 |          |    |           |            |    |        |
|           | <b>261102</b>                                 | IN; 30.1 x 7 x 104 x S - Ni - 45° - 1 -  |   | <b>81-26185</b> | IN/EX; 12.76/ x 7 x 37.5 G2 |          |    |           |            |    |        |
|           | <b>50 006 375</b>                             | installation side: intake sideCAM, chilled cast iron   |   |                 |                             |          |    |           |            |    |        |
|           | <b>20 1003 61101</b>                          | length: 417CAM   |   |                 |                             |          |    |           |            |    |        |
|           | <b>20 1003 61100</b>                          | length: 423CAM   |   |                 |                             |          |    |           |            |    |        |
|           | <b>50 005 455</b>                             | mechanical; metal  |   |                 |                             |          |    |           |            |    |        |
|           | <b>7.22684.09.0</b>                           | air mass sensor; electrical, Sensor without measuring tube, Software-Update at replacement in 0 928 400 314 (BMW)  |   |                 |                             |          |    |           |            |    |        |
|           | <b>7.06740.02.0</b>                           | water pump auxiliary cooling; electrical   |   |                 |                             |          |    |           |            |    |        |
|           | <b>7.06740.05.0</b>                           | water pump auxiliary cooling; electrical   |   |                 |                             |          |    |           |            |    |        |
|           | <b>7.02256.37.0</b>                           | electric switchover valve (EGR); electric switchover valve (coolant circuit); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); reversing valve (secondary air); electric switchover valve (intake manifold); reversing valve (water pump); electrical |   |                 |                             |          |    |           |            |    |        |
|           | <b>50 006 424</b>                             | hydraulic; height: 24.2; Outer Ø: 33; length: 24.2   |   |                 |                             |          |    |           |            |    |        |
| <b>31</b> |   | <b>88</b>  |   |                 |                             |          |    |           |            |    |        |
|           | <b>OM 611</b>                                 | <b>961</b>   |   |                 |                             |          |    |           |            |    |        |
|           |   | 06.1998→07.1999  | D | LA              | 4                           | 2148 cm³ | 4V | 75-105 kW | 102-143 PS | 18 | - 88.3 |
|           | <b>E-CLASS (W210), E-CLASS T-Model (S210)</b> |  |   |                 |                             |          |    |           |            |    |        |
|           | <b>41 014 600</b>                             | Cylinder diameter: 88.009; KH: 42.3; MT: -13.8; MØ: 43.5; GL: 72.3; piston pin: 30x70; number of piston rings: 3<br><b>41 014 610 88.009 / 41 014 620 88.509</b><br>RTK, KKK, TPL<br>R 2.5 CK G6<br>M 2 G3<br>DSF 3 CR   |   |                 |                             |          |    |           |            |    |        |
|           | <b>89 866 190</b>                             | T - Dry cylinder liner; semi; A=90.9 C=93.8 L=147.5 H=4.5  |   |                 |                             |          |    |           |            |    |        |
|           | <b>78 662 610</b>                             | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |   |                 |                             |          |    |           |            |    |        |
|           | <b>79 395 610</b>                             | [Pair] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A; HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.390 St/B/S<br><b>79 395 620 0,50 / 79 395 630 0,75 / 79 395 600 STD</b> , The lower shell is marked with 'SPUTTER'.   |   |                 |                             |          |    |           |            |    |        |
|           | <b>79 396 610</b>                             | [Pair] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.941 St/B/S<br><b>79 396 620 0,50 / 79 396 600 STD</b> , The upper shell is marked with 'SPUTTER'.   |   |                 |                             |          |    |           |            |    |        |
|           | <b>77 518 610</b>                             | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A; HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.390 St/B/S<br><b>77 518 620 0,50 / 77 518 630 0,75 / 77 518 600 STD</b> , The lower shell is marked with 'SPUTTER'.  |   |                 |                             |          |    |           |            |    |        |
|           | <b>77 521 610</b>                             | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.941 St/B/S<br><b>77 521 620 0,50 / 77 521 600 STD</b> , The upper shell is marked with 'SPUTTER'.  |   |                 |                             |          |    |           |            |    |        |
|           | <b>77 732 690</b>                             | [Set] PL-B SEMI Ø 28.000 / 30.500 / 21.900 / St/B  |   |                 |                             |          |    |           |            |    |        |
|           | <b>20 0603 61100</b>                          | length: 149; Large connecting rod eye bore diameter: 51.6; Small connecting rod eye diameter: 30; Width big end: 22; Width small end: 22; trapezoidal connecting rod; cracked  |   |                 |                             |          |    |           |            |    |        |
|           | <b>20 0503 61100</b>                          | fly wheel flange diameter: 93; Not for compressor, mot. 50222462→  |   |                 |                             |          |    |           |            |    |        |
|           | <b>50 003 121</b>                             | -- G - S - - SB - - -, bare, ATTENTION: Check information to water channel hole Ø 8 mm! (SI0013), →mot. 30 128575 / 40 068033  |   |                 |                             |          |    |           |            |    |        |
|           | <b>261103</b>                                 | EX; 28.4 x 7 x 104.4 x A/S - Cr - 45° - 1 - III  |   | <b>81-26182</b> | IN/EX; 12.57/ x 7 x 37.5 G2 |          |    |           |            |    |        |
|           | <b>261102</b>                                 | IN; 30.1 x 7 x 104 x S - Ni - 45° - 1 -  |   | <b>81-26185</b> | IN/EX; 12.76/ x 7 x 37.5 G2 |          |    |           |            |    |        |


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|---|----------------------|--|
|  | <b>50 006 375</b>    | installation side: intake sideCAM, chilled cast iron   |
|   | <b>20 1003 61101</b> | length: 417CAM   |
|   | <b>20 1003 61100</b> | length: 423CAM   |
|  | <b>50 005 455</b>    | mechanical; metal  |
|  | <b>7.09269.29.0</b>  | length: 142; width: 80; height: 35; weight: 0.48 g; number of blades: 6  |
|  | <b>7.10131.06.0</b>  | intake manifold  |
|  | <b>7.22644.24.0</b>  | swirl flap actuator; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.   |
|  | <b>7.06740.02.0</b>  | water pump auxiliary cooling; electrical   |
|  | <b>7.02256.37.0</b>  | electric switchover valve (EGR); electric switchover valve (coolant circuit); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); reversing valve (secondary air); electric switchover valve (intake manifold); reversing valve (water pump); electrical |
|  | <b>50 006 424</b>    | hydraulic; height: 24.2; Outer Ø: 33; length: 24.2   |



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|---|---|---|
| <b>32</b>   |  | <b>88.5</b>   |
|  | <b>M 103</b>  | <b>981</b>  |
|   |   | 01.1986 → 06.1991 B 6 2960 cm³ 2V 132-138 kW 180-188 PS 10 - 80.3 |
|  | <b>S-CLASS (W126)</b>   |   |




|  |                           |   |
|--|---------------------------|---|
|   | <b>93 810 600</b>         | Cylinder diameter: 88.5; KH: 33; MT: -2.7; GL: 66; piston pin: 22x52; number of piston rings: 3 |
|  | <b>93 810 620 89.50</b>   | SRK   |
|  | R 1.5                     | CR G6   |
|  | NM 1.75                   | G3  |
|  | DSF 3                     | CR  |
|  | → <b>80 00176 1 0 ...</b> |   |
|  | Compression 9,2:1         |   |



|   |                               |  |
|---|-------------------------------|--|
|  | <b>80 00176 1 0 000</b>       | Ø88.5; STD; set: 1; [R G6 IW CR 1.5] [NM G3 1.75] [DSF CR 3] |
|   | <b>80 00176 1 0 050 89.00</b> |  |

|   |                   |   |
|---|-------------------|---|
|  | <b>78 662 610</b> | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A                              |
|   | <b>77 531 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G                     |
|   | <b>87 325 690</b> | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B                           |
|   | <b>87 416 610</b> | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A                       |
|   |                   | <b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b> |

|   |               |  |   |                 |  |
|---|---------------|--|---|-----------------|--|
|  | <b>261113</b> | EX; 39 x 9 x 110.9 x A/S - Cr - 45° - VS - 1 - III |  | <b>RK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |
|   | <b>26109</b>  | IN; 43 x 8 x 110.2 x S - Cr - 45° - 1 - III        |  | <b>81-26154</b> | EX; 14/ x 9 x 48 B1  |
|   |               |  |   | <b>81-26151</b> | IN; 14/ x 8 x 42 B1  |

|   |                     |                                    |
|---|---------------------|------------------------------------|
|  | <b>50 006 223</b>   | CAM, chilled cast iron             |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical     |
|   | <b>7.22156.60.0</b> | fuel pump; in-line; electrical     |
|  | <b>50 006 454</b>   | hydraulic; Outer Ø: 14; length: 30 |

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|---|---|--|
| <b>33</b>   |  | <b>88.5</b>  |
|  | <b>M 103</b>  | <b>983</b>   |
|   |   | 06.1985 → 08.1993 B 6 2960 cm³ 2V 132-138 kW 179-188 PS 9,2 - 80.3 |
|  | <b>124 Coupe (C124), 124 Saloon (W124), 124 T-Model (S124), 190</b>                 |  |

|   |                           |   |
|---|---------------------------|---|
|  | <b>93 810 600</b>         | Cylinder diameter: 88.5; KH: 33; MT: -2.7; GL: 66; piston pin: 22x52; number of piston rings: 3 |
|  | <b>93 810 620 89.50</b>   | SRK   |
|   | R 1.5                     | CR G6   |
|   | NM 1.75                   | G3  |
|   | DSF 3                     | CR  |
|   | → <b>80 00176 1 0 ...</b> |   |
|   | Compression 9,2:1         |   |

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|  | <b>80 00176 1 0 000</b> | Ø88.5; STD; set: 1; [R G6 IW CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00176 1 0 050 89.00</b>  |  |                 |   |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |  |                 |   |
|  | <b>77 531 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00</b> |  |                 |   |
|  | <b>87 325 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |  |                 |   |
|  | <b>87 416 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>   |  |                 |   |
|  | <b>261113</b>           | EX; 39 x 9 x 110.9 x A/S - Cr - 45° - VS - 1 - III<br>cotter fixation Ø 8 mm   |  | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>26109</b>            | IN; 43 x 8 x 110.2 x S - Cr - 45° - 1 - III  |  | <b>81-26154</b> | EX; 14/ x 9 x 48 B1   |
|  |                         |  |  | <b>81-26151</b> | IN; 14/ x 8 x 42 B1   |
|  | <b>50 006 223</b>       | CAM, chilled cast iron   |  |                 |   |
|  | <b>7.21565.71.0</b>     | fuel pump; in-line; electrical, with two pumps in the system   |  |                 |   |
|  | <b>7.21659.53.0</b>     | fuel pump; in-line; electrical, one pump in the system   |  |                 |   |
|  | <b>7.21659.72.0</b>     | fuel pump; in-line; electrical   |  |                 |   |
|  | <b>7.21682.60.0</b>     | fuel pump; in-line; electrical, with two pumps in the system   |  |                 |   |
|  | <b>7.22156.60.0</b>     | fuel pump; in-line; electrical   |  |                 |   |
|  | <b>50 006 454</b>       | hydraulic; Outer Ø: 14; length: 30   |  |                 |   |

|           |           |  |
|-----------|-----------|--|
| <b>34</b> |           | <b>88.5</b>  |
|           | M 103     | <b>984</b>   |
|           |           | 03.1989 → 08.1993 B 6 2960 cm <sup>3</sup> 2V 140 kW 190 PS 9,2 - 80.3 |
|           | SL (R129) |  |

|  |                         |  |  |                 |   |
|--|-------------------------|--|--|-----------------|---|
|  | <b>80 00176 1 0 000</b> | Ø88.5; STD; set: 1; [R G6 IW CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00176 1 0 050 89.00</b>  |  |                 |   |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |  |                 |   |
|  | <b>77 531 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00</b> |  |                 |   |
|  | <b>87 325 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |  |                 |   |
|  | <b>87 416 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>   |  |                 |   |
|  | <b>261113</b>           | EX; 39 x 9 x 110.9 x A/S - Cr - 45° - VS - 1 - III<br>cotter fixation Ø 8 mm   |  | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>26109</b>            | IN; 43 x 8 x 110.2 x S - Cr - 45° - 1 - III  |  | <b>81-26154</b> | EX; 14/ x 9 x 48 B1   |
|  |                         |  |  | <b>81-26151</b> | IN; 14/ x 8 x 42 B1   |
|  | <b>50 006 223</b>       | CAM, chilled cast iron   |  |                 |   |
|  | <b>7.21565.71.0</b>     | fuel pump; in-line; electrical   |  |                 |   |
|  | <b>7.21659.53.0</b>     | fuel pump; in-line; electrical   |  |                 |   |
|  | <b>7.21659.72.0</b>     | fuel pump; in-line; electrical   |  |                 |   |
|  | <b>7.22156.60.0</b>     | fuel pump; in-line; electrical   |  |                 |   |
|  | <b>50 006 454</b>       | hydraulic; Outer Ø: 14; length: 30   |  |                 |   |

|           |   |   |
|-----------|---|---|
| <b>35</b> |   | <b>88.5</b>   |
|           | M 103   | <b>985</b>  |
|           |   | 09.1986 → 06.1996 B 6 2960 cm <sup>3</sup> 2V 132 kW 180 PS 10 - 80.3 |
|           | 124 Saloon (W124), 124 T-Model (S124), E-CLASS (W124), E-CLASS T-Model (S124) |   |

|  |                           |  |
|--|---------------------------|--|
|  | <b>93 810 600</b>         | Cylinder diameter: 88.5; KH: 33; MT: -2.7; GL: 66; piston pin: 22x52; number of piston rings: 3<br><b>93 810 620 89.50</b> |
|  | <b>SRK</b>                |  |
|  | R 1.5 CR G6               |  |
|  | NM 1.75 G3                |  |
|  | DSF 3 CR                  |  |
|  | → <b>80 00176 1 0 ...</b> |  |
|  | Compression 9,2:1         |  |

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**M**

|  |                         |  |  |  |
|--|-------------------------|--|--|--|
|  | <b>80 00176 1 0 000</b> | Ø88.5; STD; set: 1; [R G6 IW CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00176 1 0 050 89.00</b>  |  |  |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |  |  |
|  | <b>77 531 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00</b> |  |  |
|  | <b>87 325 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |  |  |
|  | <b>87 416 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>   |  |  |
|  | <b>261113</b>           | EX; 39 x 9 x 110.9 x A/S - Cr - 45° - VS - 1 - III<br>cotter fixation Ø 8 mm   |  | <b>RK-8H</b> valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>26109</b>            | IN; 43 x 8 x 110.2 x S - Cr - 45° - 1 - III  |  | <b>81-26154</b> EX; 14/ x 9 x 48 B1<br><b>81-26151</b> IN; 14/ x 8 x 42 B1 |
|  | <b>50 006 223</b>       | CAM, chilled cast iron   |  |  |
|  | <b>7.21565.71.0</b>     | fuel pump; in-line; electrical, <b>300 TE 4-matic (124.290), 300 E 4-matic (124.230)</b> : with two pumps in the system                |  |  |
|  | <b>7.21659.53.0</b>     | fuel pump; in-line; electrical, <b>300 TE 4-matic (124.290), 300 E 4-matic (124.230)</b> : one pump in the system                      |  |  |
|  | <b>7.21659.72.0</b>     | fuel pump; in-line; electrical   |  |  |
|  | <b>7.21682.60.0</b>     | fuel pump; in-line; electrical, <b>300 TE 4-matic (124.290), 300 E 4-matic (124.230)</b> : with two pumps in the system                |  |  |
|  | <b>7.22156.50.0</b>     | fuel pump; in-line; electrical   |  |  |
|  | <b>7.22156.60.0</b>     | fuel pump; in-line; electrical   |  |  |
|  | <b>50 006 454</b>       | hydraulic; Outer Ø: 14; length: 30   |  |  |

|           |   |                   |   |   |          |    |            |            |     |        |
|-----------|---|-------------------|---|---|----------|----|------------|------------|-----|--------|
| <b>36</b> |   | <b>88.5</b>       |   |   |          |    |            |            |     |        |
|           | <b>M 103</b>                                      | <b>987</b>        |   |   |          |    |            |            |     |        |
|           |   | 09.1989 → 09.1997 | B | 6 | 2960 cm³ | 2V | 125-128 kW | 170-174 PS | 9,2 | - 80.3 |
|           | <b>300, G-CLASS (W463), G-CLASS Cabrio (W463)</b> |                   |   |   |          |    |            |            |     |        |

|  |                         |  |  |  |
|--|-------------------------|--|--|--|
|  | <b>80 00176 1 0 000</b> | Ø88.5; STD; set: 1; [R G6 IW CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00176 1 0 050 89.00</b>  |  |  |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |  |  |
|  | <b>77 531 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00</b> |  |  |
|  | <b>87 325 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |  |  |
|  | <b>87 416 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>   |  |  |
|  | <b>261113</b>           | EX; 39 x 9 x 110.9 x A/S - Cr - 45° - VS - 1 - III<br>cotter fixation Ø 8 mm   |  | <b>RK-8H</b> valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>26109</b>            | IN; 43 x 8 x 110.2 x S - Cr - 45° - 1 - III  |  | <b>81-26154</b> EX; 14/ x 9 x 48 B1<br><b>81-26151</b> IN; 14/ x 8 x 42 B1 |
|  | <b>50 006 223</b>       | CAM, chilled cast iron   |  |  |
|  | <b>7.21565.71.0</b>     | fuel pump; in-line; electrical   |  |  |
|  | <b>7.21659.53.0</b>     | fuel pump; in-line; electrical   |  |  |
|  | <b>7.22156.60.0</b>     | fuel pump; in-line; electrical   |  |  |
|  | <b>50 006 454</b>       | hydraulic; Outer Ø: 14; length: 30   |  |  |

|           |  |                   |   |   |          |    |            |            |    |            |
|-----------|--|-------------------|---|---|----------|----|------------|------------|----|------------|
| <b>37</b> |  | <b>88.5</b>       |   |   |          |    |            |            |    |            |
|           | <b>M 104</b>   | <b>980</b>        |   |   |          |    |            |            |    |            |
|           |  | 09.1988 → 06.1993 | B | 6 | 2960 cm³ | 4V | 162-170 kW | 220-231 PS | 10 | - 80.2 (1) |
|           | <b>124 Convertible (A124), 124 Coupe (C124), 124 Saloon (W124), 124 T-Model (S124)</b> |                   |   |   |          |    |            |            |    |            |
|           | (1) with or without KAT  |                   |   |   |          |    |            |            |    |            |

|  |                         |  |  |  |
|--|-------------------------|--|--|--|
|  | <b>80 00176 1 0 000</b> | Ø88.5; STD; set: 1; [R G6 IW CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00176 1 0 050 89.00</b>  |  |  |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |  |  |
|  | <b>77 531 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00</b> |  |  |
|  | <b>87 325 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |  |  |

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|                         |  |              |  |
|-------------------------|--|--------------|--|
| <b>87 416 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>   |              |  |
| <b>261114</b>           | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III  | <b>RK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |
| <b>26208</b>            | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III   | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>26048</b>            | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -  | <b>RK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>26139</b>            | IN; 35 x 8 x 101.5 x S - Cr - 45° - 9 - III  | <b>MK-7H</b> | valve cotter; number of notches: 3; valve stem diameter: 7 |
| <b>81-26166</b>         | EX; 13.5/ x 8 x 38 B1  |              |  |
| <b>81-26163</b>         | IN; 13.5/ x 7 x 35.5 B1  |              |  |
| <b>81-26172</b>         | IN/EX; 12.56/ x 7.02 x 37.5 G1   |              |  |
| <b>81-26173</b>         | IN/EX; 12.7/ x 7.02 x 37.5 G1  |              |  |
| <b>50 006 226</b>       | installation side: intake sideCAM, chilled cast iron   |              |  |
| <b>7.21565.71.0</b>     | fuel pump; in-line; electrical, <b>300 TE-24 (124.091), 300 CE-24 (124.051)</b> : with two pumps in the system                         |              |  |
| <b>7.21659.53.0</b>     | fuel pump; in-line; electrical, <b>300 TE-24 (124.091), 300 CE-24 (124.051), 300 CE-24 (124.061)</b> : one pump in the system          |              |  |
| <b>7.21682.60.0</b>     | fuel pump; in-line; electrical, <b>300 TE-24 (124.091), 300 CE-24 (124.051), 300 CE-24 (124.061)</b> : with two pumps in the system    |              |  |
| <b>7.22156.60.0</b>     | fuel pump; in-line; electrical   |              |  |
| <b>7.06117.20.0</b>     | central magnet, camshaft adjustment; electrical  |              |  |
| <b>50 006 421</b>       | hydraulic; height: 24; Outer Ø: 35; length: 24   |              |  |
| <b>38</b>               | <b>88.5</b>  |              |  |
| <b>M 104</b>            | <b>981</b>   |              |  |
| <b>SL (R129)</b>        | 03.1989 → 07.1993 B 6 2960 cm <sup>3</sup> 4V 170 kW 231 PS 10 - 80.2 (1)  |              |  |
| (1)                     | with or without KAT  |              |  |
| <b>80 00176 1 0 000</b> | Ø88.5; STD; set: 1; [R G6 IW CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00176 1 0 050 89.00</b>  |              |  |
| <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |              |  |
| <b>77 531 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00</b> |              |  |
| <b>87 325 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |              |  |
| <b>87 416 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>   |              |  |
| <b>261114</b>           | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III  | <b>RK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |
| <b>26208</b>            | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III   | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>26048</b>            | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -  | <b>RK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>26139</b>            | IN; 35 x 8 x 101.5 x S - Cr - 45° - 9 - III  | <b>MK-7H</b> | valve cotter; number of notches: 3; valve stem diameter: 7 |
| <b>81-26166</b>         | EX; 13.5/ x 8 x 38 B1  |              |  |
| <b>81-26163</b>         | IN; 13.5/ x 7 x 35.5 B1  |              |  |
| <b>81-26172</b>         | IN/EX; 12.56/ x 7.02 x 37.5 G1   |              |  |
| <b>81-26173</b>         | IN/EX; 12.7/ x 7.02 x 37.5 G1  |              |  |
| <b>50 006 226</b>       | installation side: intake sideCAM, chilled cast iron   |              |  |
| <b>7.21565.71.0</b>     | fuel pump; in-line; electrical   |              |  |
| <b>7.21659.53.0</b>     | fuel pump; in-line; electrical   |              |  |
| <b>7.22156.60.0</b>     | fuel pump; in-line; electrical   |              |  |
| <b>7.06117.20.0</b>     | central magnet, camshaft adjustment; electrical  |              |  |
| <b>50 006 421</b>       | hydraulic; height: 24; Outer Ø: 35; length: 24   |              |  |

| <b>39</b> |  | <b>89</b>   |  |
|-----------|--|---|--|
|           | <b>M 102</b>                                 | <b>910</b>  |  |
|           |  | 04.1990 → 08.1993   | B 4 1797 cm <sup>3</sup> 2V 80 kW 109 PS 9 - 72.2  |
|           | <b>190 (W201)</b>                            |   |  |
|           | <b>80 00177 1 1 000</b>                      | Ø89; STD; set: 1; [R G6 IF MO 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 1 050</b> 89.50 / <b>80 00177 1 1 100</b> 90.00   |  |
|           | <b>80 00177 1 2 000</b>                      | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 2 050</b> 89.50 / <b>80 00177 1 2 100</b> 90.00   |  |
|           | <b>80 00177 1 3 000</b>                      | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF ST CR 3.5]<br><b>80 00177 1 3 050</b> 89.50  |  |
|           | <b>78 662 610</b>                            | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |  |
|           | <b>77 530 610</b>                            | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620</b> 0,50 / <b>77 530 630</b> 0,75 / <b>77 530 600</b> STD / <b>77 530 640</b> 1,00   |  |
|           | <b>87 326 690</b>                            | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |  |
|           | <b>87 435 610</b>                            | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00   |  |
|           | <b>87 450 610</b>                            | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620</b> 0,50 / <b>87 450 630</b> 0,75 / <b>87 450 600</b> STD / <b>87 450 640</b> 1,00   |  |
|           | <b>2655</b>                                  | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm  | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|           | <b>261107</b>                                | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm  | <b>81-2634</b> EX; 14.028/ x 9 x 51 B1   |
|           | <b>26160</b>                                 | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III   | <b>81-26148</b> EX; 14.044/ x 9 x 51 B1<br><b>81-2635</b> EX; 14.228/ x 9 x 51 B1<br><b>81-26150</b> EX; 14.344/ x 9 x 51 B1 - CC<br><b>81-2631</b> IN; 14.028/ x 8 x 46 B1<br><b>81-26145</b> IN; 14.044/ x 8 x 46 B1<br><b>81-2632</b> IN; 14.228/ x 8 x 46 B1 |
|           | <b>50 006 222</b>                            | CAM, chilled cast iron  |  |
|           | <b>50 005 425</b>                            | mechanical; metal   |  |
|           | <b>7.21659.72.0</b>                          | fuel pump; in-line; electrical  |  |
|           | <b>50 006 454</b>                            | hydraulic; Outer Ø: 14; length: 30  |  |
| <b>40</b> |  | <b>89</b>   |  |
|           | <b>M 102</b>                                 | <b>922</b>  |  |
|           |  | 01.1986 → 05.1993   | B 4 1996 cm <sup>3</sup> 2V 75-80 kW 102-109 PS 9,1 - 80.3   |
|           | <b>124 Saloon (W124), 124 T-Model (S124)</b> |   |  |
|           | <b>93 677 610</b>                            | Cylinder diameter: 89.5; KH: 42.9; MT: -2.4; GL: 80.9; piston pin: 22x56; number of piston rings: 3<br>HKÜ<br>R 1.75 CR G6<br>NM 2 G3<br>DSF 3.5 CR<br>→ <b>80 00177 1 1 ...</b> , <b>80 00177 1 2 ...</b> , <b>80 00177 1 3 ...</b><br>connecting rod guided in the piston, distance between bosses 22,30 mm |  |
|           | <b>80 00177 1 1 000</b>                      | Ø89; STD; set: 1; [R G6 IF MO 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 1 050</b> 89.50 / <b>80 00177 1 1 100</b> 90.00   |  |
|           | <b>80 00177 1 2 000</b>                      | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 2 050</b> 89.50 / <b>80 00177 1 2 100</b> 90.00   |  |
|           | <b>80 00177 1 3 000</b>                      | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF ST CR 3.5]<br><b>80 00177 1 3 050</b> 89.50  |  |
|           | <b>89 342 190</b>                            | T - Dry cylinder liner; semi; A=92 C=94.5 L=146.1 H=4.6   |  |
|           | <b>78 662 610</b>                            | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |  |
|           | <b>77 530 610</b>                            | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620</b> 0,50 / <b>77 530 630</b> 0,75 / <b>77 530 600</b> STD / <b>77 530 640</b> 1,00   |  |
|           | <b>87 326 690</b>                            | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |  |
|           | <b>87 435 610</b>                            | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00   |  |

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|                         |  |                 |   |
|-------------------------|--|-----------------|---|
| <b>87 450 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00</b>         |                 |   |
| <b>2655</b>             | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm   | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>261107</b>           | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm   | <b>81-2634</b>  | EX; 14.028/ x 9 x 51 B1                                       |
| <b>26160</b>            | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III  | <b>81-26148</b> | EX; 14.044/ x 9 x 51 B1                                       |
|                         |  | <b>81-2635</b>  | EX; 14.228/ x 9 x 51 B1                                       |
|                         |  | <b>81-26150</b> | EX; 14.344/ x 9 x 51 B1 - CC                                  |
|                         |  | <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1                                       |
|                         |  | <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1                                       |
|                         |  | <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1                                       |
| <b>50 006 222</b>       | CAM, chilled cast iron   |                 |   |
| <b>50 005 425</b>       | mechanical; metal  |                 |   |
| <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                             |                 |   |
| <b>7.21565.71.0</b>     | fuel pump; in-line; electrical   |                 |   |
| <b>7.21659.72.0</b>     | fuel pump; in-line; electrical   |                 |   |
| <b>7.02242.23.0</b>     | fuel pump; mechanical  |                 |   |
| <b>50 006 454</b>       | hydraulic; Outer Ø: 14; length: 30   |                 |   |
| <b>41</b>               | <b>89</b>  |                 |   |
| <b>M 102</b>            | <b>961</b>   |                 |   |
|                         | 10.1982 → 06.1993  | B               | 4 1996 cm³ 2V 83-93 kW 113-126 PS 9,1:1 - 80.3                |
| <b>190 (W201)</b>       |  |                 |   |
| <b>80 00177 1 1 000</b> | Ø89; STD; set: 1; [R G6 IF MO 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 1 050 89.50 / 80 00177 1 1 100 90.00</b>                           |                 |   |
| <b>80 00177 1 2 000</b> | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 2 050 89.50 / 80 00177 1 2 100 90.00</b>                           |                 |   |
| <b>80 00177 1 3 000</b> | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF ST CR 3.5]<br><b>80 00177 1 3 050 89.50</b>   |                 |   |
| <b>89 342 190</b>       | T - Dry cylinder liner; semi; A=92 C=94.5 L=146.1 H=4.6  |                 |   |
| <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |                 |   |
| <b>77 530 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b>         |                 |   |
| <b>87 326 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |                 |   |
| <b>87 435 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00, 01.1986→</b> |                 |   |
| <b>87 450 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00</b>         |                 |   |
| <b>87 451 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 21.400 / 2.386 St/A<br><b>87 451 620 0,50 / 87 451 630 0,75 / 87 451 600 STD / 87 451 640 1,00, →12.1985</b> |                 |   |
| <b>2655</b>             | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm   | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>261107</b>           | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm   | <b>81-2634</b>  | EX; 14.028/ x 9 x 51 B1                                       |
| <b>26160</b>            | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III  | <b>81-26148</b> | EX; 14.044/ x 9 x 51 B1                                       |
| <b>26135</b>            | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III  | <b>81-2635</b>  | EX; 14.228/ x 9 x 51 B1                                       |
|                         |  | <b>81-26150</b> | EX; 14.344/ x 9 x 51 B1 - CC                                  |
|                         |  | <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1                                       |
|                         |  | <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1                                       |
|                         |  | <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1                                       |
| <b>50 006 212</b>       | CAM, chilled cast iron   |                 |   |
| <b>7.21565.71.0</b>     | fuel pump; in-line; electrical, with two pumps in the system   |                 |   |
| <b>7.21659.53.0</b>     | fuel pump; in-line; electrical   |                 |   |
| <b>7.21659.72.0</b>     | fuel pump; in-line; electrical   |                 |   |
| <b>7.22156.60.0</b>     | fuel pump; in-line; electrical   |                 |   |

| 42 |                  | 89   |  |
|----|------------------|--|--|
|    | M 102            | 962  |  |
|    |                  | 10.1982 → 08.1993  | B 4 1996 cm <sup>3</sup> 2V 83-90 kW 115-122 PS 9,1 - 80.3   |
|    | 190 (W201)       |  |  |
|    | 93 677 610       | Cylinder diameter: 89.5; KH: 42.9; MT: -2.4; GL: 80.9; piston pin: 22x56; number of piston rings: 3<br>HKÜ<br>R 1.75 CR G6<br>NM 2 G3<br>DSF 3.5 CR<br>→ 80 00177 1 1 ..., 80 00177 1 2 ..., 80 00177 1 3 ...<br>connecting rod guided in the piston, distance between bosses 22,30 mm |  |
|    | 80 00177 1 1 000 | Ø89; STD; set: 1; [R G6 IF MO 1.75] [NM G3 2] [DSF CR 3.5]<br>80 00177 1 1 050 89.50 / 80 00177 1 1 100 90.00  |  |
|    | 80 00177 1 2 000 | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br>80 00177 1 2 050 89.50 / 80 00177 1 2 100 90.00  |  |
|    | 80 00177 1 3 000 | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF ST CR 3.5]<br>80 00177 1 3 050 89.50  |  |
|    | 89 342 190       | T - Dry cylinder liner; semi; A=92 C=94.5 L=146.1 H=4.6  |  |
|    | 78 662 610       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br>78 662 620 0,20 / 78 662 600 STD   |  |
|    | 77 530 610       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00  |  |
|    | 87 326 690       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |  |
|    | 87 435 610       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00, 01.1986→  |  |
|    | 87 450 610       | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00  |  |
|    | 87 451 610       | [Set] HL 0,25 Ø 57.715 / 62.500 / 21.400 / 2.386 St/A<br>87 451 620 0,50 / 87 451 630 0,75 / 87 451 600 STD / 87 451 640 1,00, →12.1985  |  |
|    | 2655             | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm   | RK-8H valve cotter; number of notches: 1; valve stem diameter: 8   |
|    | 261107           | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm   | 81-2634 EX; 14.028/ x 9 x 51 B1  |
|    | 26160            | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III  | 81-26148 EX; 14.044/ x 9 x 51 B1<br>81-2635 EX; 14.228/ x 9 x 51 B1<br>81-26150 EX; 14.344/ x 9 x 51 B1 - CC<br>81-2631 IN; 14.028/ x 8 x 46 B1<br>81-26145 IN; 14.044/ x 8 x 46 B1<br>81-2632 IN; 14.228/ x 8 x 46 B1 |
|    | 50 006 222       | CAM, chilled cast iron   |  |
|    | 50 005 425       | mechanical; metal  |  |
|    | 7.21565.71.0     | fuel pump; in-line; electrical, with two pumps in the system   |  |
|    | 7.21659.53.0     | fuel pump; in-line; electrical   |  |
|    | 7.21659.72.0     | fuel pump; in-line; electrical   |  |
|    | 7.22156.60.0     | fuel pump; in-line; electrical   |  |
|    | 50 006 454       | hydraulic; Outer Ø: 14; length: 30   |  |

M

| 43 |   | 89   |  |
|----|---|--|--|
|    | M 102   | 963  |  |
|    |   | 09.1988 → 08.1993  | B 4 1996 cm <sup>3</sup> 2V 87-90 kW 118-122 PS 9,1 - 80.2 |
|    | 124 Coupe (C124), 124 Saloon (W124), 124 T-Model (S124) |  |  |
|    | 93 677 610  | Cylinder diameter: 89.5; KH: 42.9; MT: -2.4; GL: 80.9; piston pin: 22x56; number of piston rings: 3<br>HKÜ<br>R 1.75 CR G6<br>NM 2 G3<br>DSF 3.5 CR<br>→ 80 00177 1 1 ..., 80 00177 1 2 ..., 80 00177 1 3 ...<br>connecting rod guided in the piston, distance between bosses 22,30 mm |  |

cont...



|  |                         |   |  |
|--|-------------------------|---|--|
|  | <b>80 00177 1 1 000</b> | Ø89; STD; set: 1; [R G6 IF MO 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 1 050</b> 89.50 / <b>80 00177 1 1 100</b> 90.00                                 |  |
|  | <b>80 00177 1 2 000</b> | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 2 050</b> 89.50 / <b>80 00177 1 2 100</b> 90.00                                 |  |
|  | <b>80 00177 1 3 000</b> | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF ST CR 3.5]<br><b>80 00177 1 3 050</b> 89.50  |  |
|  | <b>89 342 190</b>       | T - Dry cylinder liner; semi; A=92 C=94.5 L=146.1 H=4.6   |  |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |  |
|  | <b>77 530 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620</b> 0,50 / <b>77 530 630</b> 0,75 / <b>77 530 600</b> STD / <b>77 530 640</b> 1,00 |  |
|  | <b>87 326 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |  |
|  | <b>87 435 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00   |  |
|  | <b>87 450 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620</b> 0,50 / <b>87 450 630</b> 0,75 / <b>87 450 600</b> STD / <b>87 450 640</b> 1,00 |  |
|  | <b>2655</b>             | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm  | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|  | <b>261107</b>           | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm  | <b>81-2634</b> EX; 14.028/ x 9 x 51 B1   |
|  | <b>26160</b>            | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III   | <b>81-26148</b> EX; 14.044/ x 9 x 51 B1<br><b>81-2635</b> EX; 14.228/ x 9 x 51 B1<br><b>81-26150</b> EX; 14.344/ x 9 x 51 B1 - CC<br><b>81-2631</b> IN; 14.028/ x 8 x 46 B1<br><b>81-26145</b> IN; 14.044/ x 8 x 46 B1<br><b>81-2632</b> IN; 14.228/ x 8 x 46 B1 |
|  | <b>50 006 222</b>       | CAM, chilled cast iron  |  |
|  | <b>50 005 425</b>       | mechanical; metal   |  |
|  | <b>7.21565.71.0</b>     | fuel pump; in-line; electrical, with two pumps in the system  |  |
|  | <b>7.21659.72.0</b>     | fuel pump; in-line; electrical  |  |
|  | <b>7.21682.60.0</b>     | fuel pump; in-line; electrical, with two pumps in the system  |  |
|  | <b>7.22156.60.0</b>     | fuel pump; in-line; electrical  |  |
|  | <b>50 006 454</b>       | hydraulic; Outer Ø: 14; length: 30  |  |

M

|           |  |  |
|-----------|--|--|
| <b>44</b> |  | <b>89</b>                                    |
|           | <b>M 102</b>                                 | <b>965</b>                                   |
|           | <b>G-CLASS (W463), G-CLASS Cabrio (W463)</b> |  |
|           | 01.1990 → 07.1993                            | B 4 1996 cm³ 2V 80-85 kW 109-116 PS 9 - 80.3 |

|  |                         |   |   |
|--|-------------------------|---|---|
|  | <b>80 00177 1 1 000</b> | Ø89; STD; set: 1; [R G6 IF MO 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 1 050</b> 89.50 / <b>80 00177 1 1 100</b> 90.00                                 |   |
|  | <b>80 00177 1 2 000</b> | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 2 050</b> 89.50 / <b>80 00177 1 2 100</b> 90.00                                 |   |
|  | <b>80 00177 1 3 000</b> | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF ST CR 3.5]<br><b>80 00177 1 3 050</b> 89.50  |   |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |   |
|  | <b>77 530 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620</b> 0,50 / <b>77 530 630</b> 0,75 / <b>77 530 600</b> STD / <b>77 530 640</b> 1,00 |   |
|  | <b>87 326 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |   |
|  | <b>87 435 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00   |   |
|  | <b>87 450 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620</b> 0,50 / <b>87 450 630</b> 0,75 / <b>87 450 600</b> STD / <b>87 450 640</b> 1,00 |   |
|  | <b>2655</b>             | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm  | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8           |
|  | <b>261107</b>           | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm  | <b>81-2634</b> EX; 14.028/ x 9 x 51 B1  |
|  | <b>26160</b>            | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III   | <b>81-26148</b> EX; 14.044/ x 9 x 51 B1<br><b>81-2635</b> EX; 14.228/ x 9 x 51 B1 |

cont...

|                 |                              |
|-----------------|------------------------------|
| <b>81-26150</b> | EX; 14.344/ x 9 x 51 B1 - CC |
| <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1      |
| <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1      |
| <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1      |

|                     |                                    |
|---------------------|------------------------------------|
| <b>50 006 222</b>   | CAM, chilled cast iron             |
| <b>7.21565.71.0</b> | fuel pump; in-line; electrical     |
| <b>7.21659.53.0</b> | fuel pump; in-line; electrical     |
| <b>7.22156.60.0</b> | fuel pump; in-line; electrical     |
| <b>50 006 454</b>   | hydraulic; Outer Ø: 14; length: 30 |

|           |  |   |
|-----------|--|---|
| <b>45</b> |  | <b>89</b>   |
|           | <b>M 120</b>   | <b>980 - 981</b>  |
|           | <b>S-CLASS (W140), S-CLASS Coupe (C140), SL (R129)</b> |   |
|           | 04.1991 → 02.1999                                      | B 12 5987 cm <sup>3</sup> 4V 280-300 kW 381-408 PS - 80.2 |

|                   |   |
|-------------------|---|
| <b>92 221 600</b> | Cylinder diameter: 89; KH: 33; GL: 59; piston pin: 22x56; number of piston rings: 3 |
|                   | R 1.5 NT ST   |
|                   | NM 2 CR G6  |
|                   | DSF 3 NT ST   |
|                   | combustion bowl only for oversized piston, Compression 10:1                         |

|                   |  |
|-------------------|--|
| <b>78 662 610</b> | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A |
|                   | <b>78 662 620 0,20 / 78 662 600 STD</b>        |

|               |   |                 |  |
|---------------|---|-----------------|--|
| <b>261114</b> | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III | <b>RK-7</b>     | valve cotter; number of notches: 1; valve stem diameter: 7 |
| <b>260490</b> | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -            | <b>RK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
| <b>26208</b>  | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III        | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
| <b>26048</b>  | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -             | <b>81-26163</b> | IN; 13.5/ x 7 x 35.5 B1                                    |
|               |   | <b>81-26172</b> | IN/EX; 12.56/ x 7.02 x 37.5 G1                             |
|               |   | <b>81-26173</b> | IN/EX; 12.7/ x 7.02 x 37.5 G1                              |

|                     |   |
|---------------------|---|
| <b>7.21565.71.0</b> | fuel pump; in-line; electrical, <b>M 120.980</b> : with two pumps in the system |
| <b>7.21682.60.0</b> | fuel pump; in-line; electrical, with two pumps in the system                    |
| <b>7.22156.50.0</b> | fuel pump; in-line; electrical  |
| <b>7.22156.60.0</b> | fuel pump; in-line; electrical  |
| <b>7.06117.20.0</b> | central magnet, camshaft adjustment; electrical                                 |

|                     |                                       |
|---------------------|---------------------------------------|
| <b>7.05270.00.0</b> | lambda sensor; control sensor; heated |
|---------------------|---------------------------------------|

|                   |  |
|-------------------|--|
| <b>50 006 421</b> | hydraulic; height: 24; Outer Ø: 35; length: 24 |
|-------------------|--|

|           |   |  |
|-----------|---|--|
| <b>46</b> |   | <b>89</b>  |
|           | <b>M 120</b>                                | <b>982</b>   |
|           | <b>S-CLASS (W140), S-CLASS Coupe (C140)</b> |  |
|           | 04.1991 → 02.1999                           | B 12 5987 cm <sup>3</sup> 4V 290-300 kW 394-408 PS 10 - 80.2 |

|                   |   |
|-------------------|---|
| <b>92 221 600</b> | Cylinder diameter: 89; KH: 33; GL: 59; piston pin: 22x56; number of piston rings: 3 |
|                   | R 1.5 NT ST   |
|                   | NM 2 CR G6  |
|                   | DSF 3 NT ST   |
|                   | combustion bowl only for oversized piston, Compression 10:1                         |

|               |   |                 |  |
|---------------|---|-----------------|--|
| <b>261114</b> | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III | <b>RK-7</b>     | valve cotter; number of notches: 1; valve stem diameter: 7 |
| <b>260490</b> | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -            | <b>RK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
| <b>26208</b>  | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III        | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
| <b>26048</b>  | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -             | <b>81-26163</b> | IN; 13.5/ x 7 x 35.5 B1                                    |
|               |   | <b>81-26172</b> | IN/EX; 12.56/ x 7.02 x 37.5 G1                             |

cont...



|  |                     |   |   |
|--|---------------------|---|---|
|  | <b>94 675 960</b>   | piston: 94675600; cylinder liner: 89429190  |   |
|  | <b>89 456 190</b>   | T - Dry cylinder liner; semi; A=91.5 C=94.05 L=156.5 H=4.7  |   |
|  | <b>89 429 190</b>   | T - Dry cylinder liner; semi; A=91.5 C=96.5 L=156.5 H=4.7   |   |
|  | <b>78 662 610</b>   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |   |
|  | <b>87 232 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B<br><b>87 232 620 0,50 / 87 232 600 STD</b> |   |
|  | <b>87 321 690</b>   | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B   |   |
|  | <b>87 418 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 418 620 0,50 / 87 418 630 0,75 / 87 418 600 STD / 87 418 640 1,00</b>                |   |
|  | <b>26032</b>        | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III  | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>26024</b>        | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III   | <b>81-1685</b> EX; 14.02/ x 9 x 37.3 G1 - CC                            |
|  | <b>92-16124</b>     | EX; 37.08 x 30.56 x 7; G1; 30°  | <b>81-1686</b> EX; 14.2/ x 9 x 37.3 G1 - CC                             |
|  | <b>92-16125</b>     | EX; 37.59 x 30.5 x 7.3; G1  | <b>81-1682</b> IN; 14.02/ x 8 x 39.5 G1 - CC                            |
|  | <b>92-16120</b>     | IN; 40.09 x 33.5 x 7; G1; 45°   | <b>81-1683</b> IN; 14.2/ x 8 x 39.5 G1 - CC                             |
|  | <b>92-16121</b>     | IN; 40.585 x 33.5 x 7.3; G1   | <b>81-1684</b> IN; 14.4/ x 8 x 39.5 G1 - CC                             |
|  | <b>50 006 284</b>   | CAM, chilled cast iron  |   |
|  | <b>50 005 439</b>   | mechanical; metal   |   |
|  | <b>7.20607.74.0</b> | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0                                       |   |
|  | <b>7.24807.02.0</b> | vacuum pump; mechanical; vane pump  |   |
|  | <b>50 006 456</b>   | hydraulic; height: 36; Outer Ø: 40; length: 36  |   |

|           |               |   |
|-----------|---------------|---|
| <b>49</b> |               | <b>89</b>   |
|           | <b>OM 602</b> | <b>946 - 947</b>  |
|           | <b>290</b>    | 04.1992 → 09.1997 D 5 2874 cm³ 2V 70-72 kW 95-98 PS 21:1 - 92.4 |

M

|  |                         |   |
|--|-------------------------|---|
|  | <b>91 372 600</b>       | Cylinder diameter: 89; KH: 44.65; VT1: -1.05; VT2: -1.25; MT: -9.05; GL: 74.65; piston pin: 26x62; number of piston rings: 3<br><b>91 372 620 89.50 / 91 372 610 89.70</b><br>RTK<br>R 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00178 1 0 ...</b> , <b>80 00178 1 1 ...</b> |
|  | <b>94 675 600</b>       | Cylinder diameter: 89; KH: 44.45; VT1: -1.05; VT2: -1.25; MT: -9.05; GL: 74.65; piston pin: 26x62; number of piston rings: 3<br><b>94 675 620 89.50</b><br>RTK<br>R 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00178 1 0 ...</b> , <b>80 00178 1 1 ...</b>                    |
|  | <b>80 00178 1 0 000</b> | Ø89; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00178 1 0 050 89.50 / 80 00178 1 0 100 89.70</b>   |
|  | <b>80 00178 1 1 000</b> | Ø89; STD; set: 1; [R G6 IF MO 2.5] [M G3 IF 2] [DSF CR 3]   |
|  | <b>91 372 960</b>       | piston: 91372600; cylinder liner: 89429190  |
|  | <b>91 372 961</b>       | piston: 91372600; cylinder liner: 89456190  |
|  | <b>94 675 960</b>       | piston: 94675600; cylinder liner: 89429190  |
|  | <b>89 456 190</b>       | T - Dry cylinder liner; semi; A=91.5 C=94.05 L=156.5 H=4.7  |
|  | <b>89 429 190</b>       | T - Dry cylinder liner; semi; A=91.5 C=96.5 L=156.5 H=4.7   |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |
|  | <b>87 232 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B<br><b>87 232 620 0,50 / 87 232 600 STD</b>   |
|  | <b>87 321 690</b>       | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B   |
|  | <b>87 418 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 418 620 0,50 / 87 418 630 0,75 / 87 418 600 STD / 87 418 640 1,00</b>  |

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|--|---------------------|--|--|----------------|--|
|  | <b>26032</b>        | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III |  | <b>RK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>26024</b>        | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III        |  | <b>81-1685</b> | EX; 14.02/ x 9 x 37.3 G1 - CC                              |
|  | <b>92-16124</b>     | EX; 37.08 x 30.56 x 7; G1; 30°                     |  | <b>81-1686</b> | EX; 14.2/ x 9 x 37.3 G1 - CC                               |
|  | <b>92-16125</b>     | EX; 37.59 x 30.5 x 7.3; G1                         |  | <b>81-1682</b> | IN; 14.02/ x 8 x 39.5 G1 - CC                              |
|  | <b>92-16120</b>     | IN; 40.09 x 33.5 x 7; G1; 45°                      |  | <b>81-1683</b> | IN; 14.2/ x 8 x 39.5 G1 - CC                               |
|  | <b>92-16121</b>     | IN; 40.585 x 33.5 x 7.3; G1                        |  | <b>81-1684</b> | IN; 14.4/ x 8 x 39.5 G1 - CC                               |
|  | <b>50 006 284</b>   | CAM, chilled cast iron                             |  |                |  |
|  | <b>50 005 439</b>   | mechanical; metal                                  |  |                |  |
|  | <b>7.24807.02.0</b> | vacuum pump; mechanical; vane pump                 |  |                |  |
|  | <b>50 006 456</b>   | hydraulic; height: 36; Outer Ø: 40; length: 36     |  |                |  |

## 50 89

OM 602

**982**

03.1996 → 07.1999 D LA 5 2874 cm³ 2V 95 kW 129 PS 19,5 - 92.4

E-CLASS (W210), E-CLASS T-Model (S210)

|  |   |   |
|--|---|---|
|  | <b>94 823 700</b>   | Cylinder diameter: 89; KH: 44.75; VT1: -0.3; VT2: -0.6; MT: -16.73; MØ: 42; GL: 71.25; piston pin: 28x70; number of piston rings: 3 |
|  | <b>94 823 710 89.50</b>   | RTK, KKK  |
|  | <b>R</b>  | 2.5 MO G6   |
|  | <b>M</b>  | 2 G3  |
|  | <b>DSF</b>  | 3 CR  |
|  |   | → <b>80 00178 1 0 ...</b> , <b>80 00178 1 1 ...</b>   |
|  | <b>80 00178 1 0 000</b>   | Ø89; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]   |
|  | <b>80 00178 1 0 050 89.50 / 80 00178 1 0 100 89.70</b>                      |   |
|  | <b>80 00178 1 1 000</b>   | Ø89; STD; set: 1; [R G6 IF MO 2.5] [M G3 IF 2] [DSF CR 3]   |
|  | <b>94 823 970</b>   | piston: 94823700; cylinder liner: 89456190  |
|  | <b>89 456 190</b>   | T - Dry cylinder liner; semi; A=91.5 C=94.05 L=156.5 H=4.7  |
|  | <b>78 662 610</b>   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A  |
|  | <b>78 662 620 0,20 / 78 662 600 STD</b>                                     |   |
|  | <b>79 395 610</b>   | [Pair] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A; HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.390 St/B/S                           |
|  | <b>79 395 620 0,50 / 79 395 630 0,75 / 79 395 600 STD</b>                   | The lower shell is marked with 'SPUTTER'.   |
|  | <b>77 219 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/B/S                            |
|  | <b>77 219 620 0,50 / 77 219 600 STD</b>                                     | The upper shell is marked with 'SPUTTER'.   |
|  | <b>77 519 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A; HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.390 St/B/S                            |
|  | <b>77 519 620 0,50 / 77 519 630 0,75 / 77 519 600 STD</b>                   | The lower shell is marked with 'SPUTTER'.   |
|  | <b>77 733 690</b>   | [Set] PL-B SEMI Ø 28.000 / 30.500 / 21.900 / St/B   |
|  | <b>87 418 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A   |
|  | <b>87 418 620 0,50 / 87 418 630 0,75 / 87 418 600 STD / 87 418 640 1,00</b> | up to engine:   |
|  |   | 982 10/50, 20/60 018895   |
|  |   | 982 12/52, 22/62 017582   |

|  |                     |   |  |                |  |
|--|---------------------|---|--|----------------|--|
|  | <b>26032</b>        | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III  |  | <b>RK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>26024</b>        | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III   |  | <b>81-1685</b> | EX; 14.02/ x 9 x 37.3 G1 - CC                              |
|  |                     |   |  | <b>81-1686</b> | EX; 14.2/ x 9 x 37.3 G1 - CC                               |
|  |                     |   |  | <b>81-1682</b> | IN; 14.02/ x 8 x 39.5 G1 - CC                              |
|  |                     |   |  | <b>81-1683</b> | IN; 14.2/ x 8 x 39.5 G1 - CC                               |
|  |                     |   |  | <b>81-1684</b> | IN; 14.4/ x 8 x 39.5 G1 - CC                               |
|  | <b>50 006 337</b>   | CAM, chilled cast iron  |  |                |  |
|  | <b>50 005 439</b>   | mechanical; metal   |  |                |  |
|  | <b>7.20607.74.0</b> | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |  |                |  |
|  | <b>7.24807.02.0</b> | vacuum pump; mechanical; vane pump  |  |                |  |

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|--|---------------------|--|
|  | <b>7.24807.63.0</b> | vacuum pump; mechanical; vane pump             |
|  | <b>7.06740.02.0</b> | water pump auxiliary cooling; electrical       |
|  | <b>7.06740.05.0</b> | water pump auxiliary cooling; electrical       |
|  | <b>50 006 456</b>   | hydraulic; height: 36; Outer Ø: 40; length: 36 |

|           |               |  |
|-----------|---------------|--|
| <b>51</b> |               | <b>89</b>  |
|           | <b>OM 603</b> | <b>970</b>   |
|           | <b>350</b>    | 03.1990 → 06.1991 D A 6 3449 cm³ 2V 100 kW 136 PS $\epsilon$ 19,5:1 - 92.4 |

|  |                         |   |  |                |  |
|--|-------------------------|---|--|----------------|--|
|  | <b>80 00178 1 0 000</b> | Ø89; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00178 1 0 050 89.50</b>  |  |                |  |
|  | <b>89 456 190</b>       | T - Dry cylinder liner; semi; A=91.5 C=94.05 L=156.5 H=4.7  |  |                |  |
|  | <b>89 429 190</b>       | T - Dry cylinder liner; semi; A=91.5 C=96.5 L=156.5 H=4.7   |  |                |  |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |  |                |  |
|  | <b>77 220 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/B/S<br><b>77 220 620 0,50 / 77 220 600 STD</b> , The upper shell is marked with 'SPUTTER'. |  |                |  |
|  | <b>77 734 690</b>       | [Set] PL-B SEMI Ø 28.000 / 30.500 / 21.900 / St/B   |  |                |  |
|  | <b>87 416 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>  |  |                |  |
|  | <b>26032</b>            | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III  |  | <b>RK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>26024</b>            | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III   |  | <b>81-1685</b> | EX; 14.02/ x 9 x 37.3 G1 - CC                              |
|  | <b>92-16124</b>         | EX; 37.08 x 30.56 x 7; G1; 30°  |  | <b>81-1686</b> | EX; 14.2/ x 9 x 37.3 G1 - CC                               |
|  | <b>92-16125</b>         | EX; 37.59 x 30.5 x 7.3; G1  |  | <b>81-1682</b> | IN; 14.02/ x 8 x 39.5 G1 - CC                              |
|  | <b>92-16120</b>         | IN; 40.09 x 33.5 x 7; G1; 45°   |  | <b>81-1683</b> | IN; 14.2/ x 8 x 39.5 G1 - CC                               |
|  | <b>92-16121</b>         | IN; 40.585 x 33.5 x 7.3; G1   |  | <b>81-1684</b> | IN; 14.4/ x 8 x 39.5 G1 - CC                               |
|  | <b>50 006 287</b>       | CAM   |  |                |  |

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|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 456</b> | hydraulic; height: 36; Outer Ø: 40; length: 36 |
|--|-------------------|--|

|           |                       |  |
|-----------|-----------------------|--|
| <b>52</b> |                       | <b>89</b>  |
|           | <b>OM 603</b>         | <b>971</b>   |
|           | <b>S-CLASS (W140)</b> | 01.1993 → 10.1998 D A 6 3449 cm³ 2V 100-110 kW 136-150 PS $\epsilon$ 22 - 92.4 |

|  |                         |   |  |                |  |
|--|-------------------------|---|--|----------------|--|
|  | <b>80 00178 1 0 000</b> | Ø89; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00178 1 0 050 89.50</b>  |  |                |  |
|  | <b>89 456 190</b>       | T - Dry cylinder liner; semi; A=91.5 C=94.05 L=156.5 H=4.7  |  |                |  |
|  | <b>89 429 190</b>       | T - Dry cylinder liner; semi; A=91.5 C=96.5 L=156.5 H=4.7   |  |                |  |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |  |                |  |
|  | <b>77 220 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/B/S<br><b>77 220 620 0,50 / 77 220 600 STD</b> , The upper shell is marked with 'SPUTTER'. |  |                |  |
|  | <b>77 734 690</b>       | [Set] PL-B SEMI Ø 28.000 / 30.500 / 21.900 / St/B   |  |                |  |
|  | <b>87 416 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>  |  |                |  |
|  | <b>26032</b>            | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III  |  | <b>RK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>26024</b>            | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III   |  | <b>81-1685</b> | EX; 14.02/ x 9 x 37.3 G1 - CC                              |
|  | <b>92-16124</b>         | EX; 37.08 x 30.56 x 7; G1; 30°  |  | <b>81-1686</b> | EX; 14.2/ x 9 x 37.3 G1 - CC                               |
|  | <b>92-16125</b>         | EX; 37.59 x 30.5 x 7.3; G1  |  | <b>81-1682</b> | IN; 14.02/ x 8 x 39.5 G1 - CC                              |
|  | <b>92-16120</b>         | IN; 40.09 x 33.5 x 7; G1; 45°   |  | <b>81-1683</b> | IN; 14.2/ x 8 x 39.5 G1 - CC                               |
|  | <b>92-16121</b>         | IN; 40.585 x 33.5 x 7.3; G1   |  | <b>81-1684</b> | IN; 14.4/ x 8 x 39.5 G1 - CC                               |
|  | <b>50 006 287</b>       | CAM   |  |                |  |

|  |                   |                                 |
|--|-------------------|---------------------------------|
|  | <b>50 005 439</b> | mechanical; metal, →mot. 018738 |
|--|-------------------|---------------------------------|

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|  |                     |   |
|--|---------------------|---|
|  | <b>7.20607.74.0</b> | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |
|  | <b>7.21949.51.0</b> | EGR valve; pneumatic  |
|  | <b>50 006 456</b>   | hydraulic; height: 36; Outer Ø: 40; length: 36  |

|           |   |            |
|-----------|---|------------|
| <b>53</b> |   | <b>89</b>  |
|           | <b>OM 603</b>                                     | <b>972</b> |
|           | <b>350, G-CLASS (W463), G-CLASS Cabrio (W463)</b> |            |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00178 1 0 000</b> | Ø89; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]  |
|  | <b>80 00178 1 0 050</b> | 89.50  |
|  | <b>89 456 190</b>       | T - Dry cylinder liner; semi; A=91.5 C=94.05 L=156.5 H=4.7   |
|  | <b>89 429 190</b>       | T - Dry cylinder liner; semi; A=91.5 C=96.5 L=156.5 H=4.7  |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600</b> STD  |
|  | <b>77 220 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/B/S<br><b>77 220 620 0,50 / 77 220 600</b> STD, The upper shell is marked with 'SPUTTER'. |
|  | <b>77 734 690</b>       | [Set] PL-B SEMI Ø 28.000 / 30.500 / 21.900 / St/B  |
|  | <b>87 416 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600</b> STD / <b>87 416 640</b> 1,00  |
|  | <b>26032</b>            | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III   |
|  | <b>26024</b>            | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III  |
|  | <b>92-16124</b>         | EX; 37.08 x 30.56 x 7; G1; 30°   |
|  | <b>92-16125</b>         | EX; 37.59 x 30.5 x 7.3; G1   |
|  | <b>92-16120</b>         | IN; 40.09 x 33.5 x 7; G1; 45°  |
|  | <b>92-16121</b>         | IN; 40.585 x 33.5 x 7.3; G1  |
|  | <b>50 006 287</b>       | CAM  |
|  | <b>50 005 439</b>       | mechanical; metal, →mot. 004348  |

|  |                |  |
|--|----------------|--|
|  | <b>RK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>81-1685</b> | EX; 14.02/ x 9 x 37.3 G1 - CC                              |
|  | <b>81-1686</b> | EX; 14.2/ x 9 x 37.3 G1 - CC                               |
|  | <b>81-1682</b> | IN; 14.02/ x 8 x 39.5 G1 - CC                              |
|  | <b>81-1683</b> | IN; 14.2/ x 8 x 39.5 G1 - CC                               |
|  | <b>81-1684</b> | IN; 14.4/ x 8 x 39.5 G1 - CC                               |

**M**

|  |                     |   |
|--|---------------------|---|
|  | <b>7.21659.53.0</b> | fuel pump; in-line; electrical  |
|  | <b>7.20607.74.0</b> | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |
|  | <b>7.21949.51.0</b> | EGR valve; pneumatic  |
|  | <b>50 006 456</b>   | hydraulic; height: 36; Outer Ø: 40; length: 36  |

|           |   |                 |
|-----------|---|-----------------|
| <b>54</b> |   | <b>89</b>       |
|           | <b>OM 604</b>   | <b>910, 912</b> |
|           | <b>C-CLASS (W202), C-CLASS T-Model (S202), E-CLASS (W210)</b> |                 |

|  |                         |  |
|--|-------------------------|--|
|  | <b>40 109 600</b>       | Cylinder diameter: 89; KH: 43.55; VT1: -2.36; VT2: -2.21; MT: -4.55; GL: 73.55; piston pin: 26x55; number of piston rings: 3<br>RTK, KKK<br>R 2.5 MO G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00178 1 0 ...</b> , <b>80 00178 1 1 ...</b> |
|  | <b>80 00178 1 0 000</b> | Ø89; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00178 1 0 050</b> 89.50 / <b>80 00178 1 0 100</b> 89.70   |
|  | <b>80 00178 1 1 000</b> | Ø89; STD; set: 1; [R G6 IF MO 2.5] [M G3 IF 2] [DSF CR 3]  |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600</b> STD  |
|  | <b>77 729 690</b>       | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.800 / St/B  |
|  | <b>87 231 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B<br><b>87 231 620 0,50 / 87 231 630 0,75 / 87 231 600</b> STD  |

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|-------------------------|--|-----------------|--|
| <b>87 435 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b>   |                 |  |
| <b>26046</b>            | EX; 26 x 6 x 105.7 x A - Cr - 45° - 9 -  | <b>LK-6H</b>    | valve cotter; number of notches: 1; valve stem diameter: 6 |
| <b>26047</b>            | EX; 26 x 7 x 105.5 x A/S - Cr - 45° - 9 - III  | <b>LK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
| <b>26264</b>            | IN; 29 x 6 x 105.4 x S - Cr - 45° - 22 - III   | <b>81-26178</b> | EX; 12.5/ x 7 x 37.5 G2                                    |
| <b>26045</b>            | IN; 29 x 6 x 105.4 x S - Ni - 45° - 9 -  | <b>81-26175</b> | IN; 12.5/ x 6 x 37.5 G1                                    |
|                         |  | <b>81-26176</b> | IN; 12.7/ x 6 x 37.5 G1                                    |
| <b>50 005 036</b>       | mechanical; metal  |                 |  |
| <b>7.20607.74.0</b>     | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |                 |  |
| <b>7.24807.02.0</b>     | vacuum pump; mechanical; vane pump   |                 |  |
| <b>7.06740.02.0</b>     | water pump auxiliary cooling; electrical   |                 |  |
| <b>7.06740.05.0</b>     | water pump auxiliary cooling; electrical   |                 |  |
| <b>7.02256.37.0</b>     | electric switchover valve (EGR); electric switchover valve (coolant circuit); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); reversing valve (secondary air); electric switchover valve (intake manifold); reversing valve (water pump); electrical |                 |  |
| <b>55</b>               | <b>89.9</b>  |                 |  |
| <b>M 104</b>            | <b>941</b>   |                 |  |
| <b>C-CLASS (W202)</b>   | 05.1993→05.2000 B 6 2799 cm³ 4V 142 kW 193 PS 10 - 73.5  |                 |  |
| <b>80 00179 1 1 000</b> | Ø89.9; STD; set: 1; [R ST IF CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00179 1 1 050 90.40</b>  |                 |  |
| <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |                 |  |
| <b>77 531 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00</b>   |                 |  |
| <b>87 325 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |                 |  |
| <b>87 416 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>   |                 |  |
| <b>261114</b>           | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III  | <b>RK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
| <b>260490</b>           | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -   | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
| <b>26208</b>            | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III   | <b>81-26172</b> | IN/EX; 12.56/ x 7.02 x 37.5 G1                             |
| <b>26048</b>            | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -  | <b>81-26173</b> | IN/EX; 12.7/ x 7.02 x 37.5 G1                              |
| <b>50 006 226</b>       | installation side: intake sideCAM, chilled cast iron   |                 |  |
| <b>50 006 227</b>       | installation side: outlet sideCAM, chilled cast iron   |                 |  |
| <b>7.22156.50.0</b>     | fuel pump; in-line; electrical   |                 |  |
| <b>7.22156.60.0</b>     | fuel pump; in-line; electrical   |                 |  |
| <b>7.07759.01.0</b>     | air mass sensor; electrical  |                 |  |
| <b>7.22684.11.0</b>     | air mass sensor; electrical, Sensor without measuring tube   |                 |  |
| <b>7.06740.02.0</b>     | water pump auxiliary cooling; electrical   |                 |  |
| <b>7.06740.05.0</b>     | water pump auxiliary cooling; electrical   |                 |  |
| <b>7.06117.20.0</b>     | central magnet, camshaft adjustment; electrical  |                 |  |
| <b>7.05270.00.0</b>     | lambda sensor; control sensor; heated  |                 |  |
| <b>7.05270.03.0</b>     | lambda sensor; heated  |                 |  |
| <b>50 006 421</b>       | hydraulic; height: 24; Outer Ø: 35; length: 24   |                 |  |

M



| <b>56</b> |   | <b>89.9</b>  |   |
|-----------|---|--|---|
|           | <b>M 104</b>  | <b>942</b>   |   |
|           |   | 10.1992 → 06.1996  | B 6 2799 cm <sup>3</sup> 4V 142-145 kW 193-197 PS $\xi$ 10 - 73.5       |
|           | <b>M 104</b>  | <b>992</b>   |   |
|           |   | 09.1992 → 03.1998  | B 6 3199 cm <sup>3</sup> 4V 162 kW 220 PS $\xi$ 10 - 84                 |
|           | <b>124 Convertible (A124), 124 Coupe (C124), 124 Saloon (W124), 124 T-Model (S124), 300, E-CLASS (W124), E-CLASS Convertible (A124), E-CLASS Coupe (C124), E-CLASS T-Model (S124)</b> |  |   |
|           | <b>80 00179 1 1 000</b>   | Ø89.9; STD; set: 1; [R ST IF CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00179 1 1 050 90.40</b>  |   |
|           | <b>78 662 610</b>   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |   |
|           | <b>77 531 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00</b>   |   |
|           | <b>87 325 690</b>   | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |   |
|           | <b>87 416 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>   |   |
|           | <b>261114</b>   | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III  | <b>RK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|           | <b>260490</b>   | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -   | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|           | <b>26208</b>  | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III   | <b>81-26172</b> IN/EX; 12.56/ x 7.02 x 37.5 G1                          |
|           | <b>26048</b>  | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -  | <b>81-26173</b> IN/EX; 12.7/ x 7.02 x 37.5 G1                           |
|           | <b>50 006 226</b>   | installation side: intake sideCAM, chilled cast iron   |   |
|           | <b>50 006 227</b>   | installation side: outlet sideCAM, chilled cast iron   |   |
|           | <b>7.21565.71.0</b>   | fuel pump; in-line; electrical   |   |
|           | <b>7.21659.53.0</b>   | fuel pump; in-line; electrical, <b>M 104.942: 280 TE (124.088), 280 E (124.028)</b> : one pump in the system   |   |
|           | <b>7.21682.60.0</b>   | fuel pump; in-line; electrical, <b>M 104.942</b> : with two pumps in the system, <b>M 104.992: E 320 (124.032), E 320 T (124.092), E 320 (124.052), E 320 (124.066)</b> : with two pumps in the system |   |
|           | <b>7.22156.50.0</b>   | fuel pump; in-line; electrical   |   |
|           | <b>7.22156.60.0</b>   | fuel pump; in-line; electrical   |   |
|           | <b>7.07759.01.0</b>   | air mass sensor; electrical  |   |
|           | <b>7.06117.20.0</b>   | central magnet, camshaft adjustment; electrical  |   |
|           | <b>50 006 421</b>   | hydraulic; height: 24; Outer Ø: 35; length: 24   |   |
| <b>57</b> |   | <b>89.9</b>  |   |
|           | <b>M 104</b>  | <b>944</b>   |   |
|           |   | 09.1992 → 10.1998  | B 6 2799 cm <sup>3</sup> 4V 142-145 kW 193-197 PS $\xi$ 10 - 73.5       |
|           | <b>M 104</b>  | <b>994</b>   |   |
|           |   | 03.1991 → 10.1998  | B 6 3199 cm <sup>3</sup> 4V 170 kW 231 PS $\xi$ 10 - 84                 |
|           | <b>300, S-CLASS (W140)</b>  |  |   |
|           | <b>80 00179 1 1 000</b>   | Ø89.9; STD; set: 1; [R ST IF CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00179 1 1 050 90.40</b>  |   |
|           | <b>78 662 610</b>   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |   |
|           | <b>77 531 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00</b>   |   |
|           | <b>87 325 690</b>   | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |   |
|           | <b>87 416 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>   |   |
|           | <b>261114</b>   | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III  | <b>RK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|           | <b>260490</b>   | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -   | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|           | <b>26208</b>  | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III   | <b>81-26172</b> IN/EX; 12.56/ x 7.02 x 37.5 G1                          |
|           | <b>26048</b>  | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -  | <b>81-26173</b> IN/EX; 12.7/ x 7.02 x 37.5 G1                           |
|           | <b>50 006 226</b>   | installation side: intake sideCAM, chilled cast iron   |   |
|           | <b>50 006 227</b>   | installation side: outlet sideCAM, chilled cast iron   |   |
|           | <b>7.21565.71.0</b>   | fuel pump; in-line; electrical, with two pumps in the system   |   |
|           | <b>7.21682.60.0</b>   | fuel pump; in-line; electrical, with two pumps in the system   |   |

**M**

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|  | 7.22156.50.0 | fuel pump; in-line; electrical                             |
|  | 7.22156.60.0 | fuel pump; in-line; electrical                             |
|  | 7.07759.01.0 | air mass sensor; electrical                                |
|  | 7.22684.11.0 | air mass sensor; electrical, Sensor without measuring tube |
|  | 7.06117.20.0 | central magnet, camshaft adjustment; electrical            |
|  | 7.05270.00.0 | lambda sensor; control sensor; heated                      |
|  | 50 006 421   | hydraulic; height: 24; Outer Ø: 35; length: 24             |

|           |                |   |
|-----------|----------------|---|
| <b>58</b> |                | <b>89.9</b>   |
|           | M 104          | <b>945</b>  |
|           |                | 01.1996 → 06.1997 B 6 2799 cm³ 4V 142 kW 193 PS $\varnothing$ 10 - 73.5 |
|           | E-CLASS (W210) |   |

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|--|--|--|
|  | 80 00179 1 1 000                               | Ø89.9; STD; set: 1; [R ST IF CR 1.5] [NM G3 1.75] [DSF CR 3] |
|  | 80 00179 1 1 050                               | 90.40  |
|  | 78 662 610                                     | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A               |
|  | 78 662 620 0,20 / 78 662 600                   | STD  |
|  | 77 531 610                                     | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G      |
|  | 77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 | STD / 77 531 640 1,00  |
|  | 87 325 690                                     | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B            |
|  | 87 416 610                                     | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A        |
|  | 87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 | STD / 87 416 640 1,00  |
|  | 261114   | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III          |
|  | 260490   | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -                     |
|  | 26208  | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III                 |
|  | 26048  | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -                      |
|  | <b>RK-7H</b>                                   | valve cotter; number of notches: 1; valve stem diameter: 7   |
|  | <b>MK-7H</b>                                   | valve cotter; number of notches: 3; valve stem diameter: 7   |
|  | <b>81-26172</b>                                | IN/EX; 12.56/ x 7.02 x 37.5 G1                               |
|  | <b>81-26173</b>                                | IN/EX; 12.7/ x 7.02 x 37.5 G1                                |

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|--|--------------|--|
|  | 50 006 226   | installation side: intake sideCAM, chilled cast iron |
|  | 50 006 227   | installation side: outlet sideCAM, chilled cast iron |
|  | 7.22156.50.0 | fuel pump; in-line; electrical                       |
|  | 7.07759.01.0 | air mass sensor; electrical                          |
|  | 7.06740.02.0 | water pump auxiliary cooling; electrical             |
|  | 7.06740.05.0 | water pump auxiliary cooling; electrical             |
|  | 7.06117.20.0 | central magnet, camshaft adjustment; electrical      |
|  | 7.05270.02.0 | lambda sensor; control sensor; heated                |
|  | 7.05270.03.0 | lambda sensor; heated                                |
|  | 50 006 421   | hydraulic; height: 24; Outer Ø: 35; length: 24       |

|           |                     |   |
|-----------|---------------------|---|
| <b>59</b> |                     | <b>89.9</b>   |
|           | M 104               | <b>990</b>  |
|           |                     | 03.1991 → 10.1998 B 6 3199 cm³ 4V 162-170 kW 220-231 PS $\varnothing$ 10 - 84 |
|           | 300, S-CLASS (W140) |   |

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|  | 80 00179 1 1 000                               | Ø89.9; STD; set: 1; [R ST IF CR 1.5] [NM G3 1.75] [DSF CR 3] |
|  | 80 00179 1 1 050                               | 90.40  |
|  | 78 662 610                                     | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A               |
|  | 78 662 620 0,20 / 78 662 600                   | STD  |
|  | 77 531 610                                     | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G      |
|  | 77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 | STD / 77 531 640 1,00  |
|  | 87 325 690                                     | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B            |
|  | 87 416 610                                     | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A        |
|  | 87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 | STD / 87 416 640 1,00  |

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|--|---------------|---|--|-----------------|--|
|  | <b>261114</b> | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III |  | <b>RK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>260490</b> | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -            |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>26208</b>  | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III        |  | <b>81-26166</b> | EX; 13.5/ x 8 x 38 B1                                      |
|  | <b>26048</b>  | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -             |  | <b>81-26163</b> | IN; 13.5/ x 7 x 35.5 B1                                    |
|  |               |   |  | <b>81-26172</b> | IN/EX; 12.56/ x 7.02 x 37.5 G1                             |
|  |               |   |  | <b>81-26173</b> | IN/EX; 12.7/ x 7.02 x 37.5 G1                              |

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|--|-------------------|--|
|  | <b>50 006 226</b> | installation side: intake sideCAM, chilled cast iron |
|--|-------------------|--|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21565.71.0</b> | fuel pump; in-line; electrical, with two pumps in the system |
|  | <b>7.21682.60.0</b> | fuel pump; in-line; electrical, with two pumps in the system |

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.22156.50.0</b> | fuel pump; in-line; electrical |
|  | <b>7.22156.60.0</b> | fuel pump; in-line; electrical |

|  |                     |   |
|--|---------------------|---|
|  | <b>7.06117.20.0</b> | central magnet, camshaft adjustment; electrical |
|--|---------------------|---|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.05270.00.0</b> | lambda sensor; control sensor; heated |
|--|---------------------|---------------------------------------|

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|-----------|--------------|---|
| <b>60</b> |              | <b>89.9</b>   |
|           | <b>M 104</b> | <b>991</b>  |
|           |              | 09.1994 → 12.1997 B 6 3199 cm <sup>3</sup> 4V 162-170 kW 220-231 PS 10 - 84 |
|           |              | <b>SL (R129)</b>  |

|  |                               |  |
|--|-------------------------------|--|
|  | <b>80 00179 1 1 000</b>       | Ø89.9; STD; set: 1; [R ST IF CR 1.5] [NM G3 1.75] [DSF CR 3] |
|  | <b>80 00179 1 1 050 90.40</b> |  |

|  |   |  |
|--|---|--|
|  | <b>78 662 610</b>                       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A |
|  | <b>78 662 620 0,20 / 78 662 600 STD</b> |  |

|  |   |   |
|--|---|---|
|  | <b>77 531 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G |
|  | <b>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00</b> |   |

|  |   |   |
|--|---|---|
|  | <b>87 325 690</b>   | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B     |
|  | <b>87 416 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A |
|  | <b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b> |   |

|  |               |   |  |                 |  |
|--|---------------|---|--|-----------------|--|
|  | <b>261114</b> | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III |  | <b>RK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>260490</b> | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -            |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>26208</b>  | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III        |  | <b>81-26172</b> | IN/EX; 12.56/ x 7.02 x 37.5 G1                             |
|  | <b>26048</b>  | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -             |  | <b>81-26173</b> | IN/EX; 12.7/ x 7.02 x 37.5 G1                              |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 226</b> | installation side: intake sideCAM, chilled cast iron |
|  | <b>50 006 227</b> | installation side: outlet sideCAM, chilled cast iron |

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.22156.60.0</b> | fuel pump; in-line; electrical |
|--|---------------------|--------------------------------|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.07759.01.0</b> | air mass sensor; electrical                                |
|  | <b>7.22684.11.0</b> | air mass sensor; electrical, Sensor without measuring tube |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 421</b> | hydraulic; height: 24; Outer Ø: 35; length: 24 |
|--|-------------------|--|

|           |              |   |
|-----------|--------------|---|
| <b>61</b> |              | <b>89.9</b>   |
|           | <b>M 104</b> | <b>995</b>  |
|           |              | 06.1995 → 06.1997 B 6 3199 cm <sup>3</sup> 4V 162 kW 220 PS 10 - 84 |
|           |              | <b>E-CLASS (W210)</b>   |

|  |                               |  |
|--|-------------------------------|--|
|  | <b>80 00179 1 1 000</b>       | Ø89.9; STD; set: 1; [R ST IF CR 1.5] [NM G3 1.75] [DSF CR 3] |
|  | <b>80 00179 1 1 050 90.40</b> |  |

|  |   |  |
|--|---|--|
|  | <b>78 662 610</b>                       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A |
|  | <b>78 662 620 0,20 / 78 662 600 STD</b> |  |

|  |   |   |
|--|---|---|
|  | <b>77 531 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G |
|  | <b>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00</b> |   |

|  |   |   |
|--|---|---|
|  | <b>87 325 690</b>   | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B     |
|  | <b>87 416 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A |
|  | <b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b> |   |

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# MERCEDES-BENZ

|  |                     |  |  |                 |  |
|--|---------------------|--|--|-----------------|--|
|  | <b>261114</b>       | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III        |  | <b>RK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>260490</b>       | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -                   |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>26208</b>        | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III               |  | <b>81-26172</b> | IN/EX; 12.56/ x 7.02 x 37.5 G1                             |
|  | <b>26048</b>        | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -                    |  | <b>81-26173</b> | IN/EX; 12.7/ x 7.02 x 37.5 G1                              |
|  | <b>50 006 226</b>   | installation side: intake sideCAM, chilled cast iron       |  |                 |  |
|  | <b>50 006 227</b>   | installation side: outlet sideCAM, chilled cast iron       |  |                 |  |
|  | <b>7.07759.01.0</b> | air mass sensor; electrical                                |  |                 |  |
|  | <b>7.22684.11.0</b> | air mass sensor; electrical, Sensor without measuring tube |  |                 |  |
|  | <b>7.06740.02.0</b> | water pump auxiliary cooling; electrical                   |  |                 |  |
|  | <b>7.06740.05.0</b> | water pump auxiliary cooling; electrical                   |  |                 |  |
|  | <b>7.06117.20.0</b> | central magnet, camshaft adjustment; electrical            |  |                 |  |
|  | <b>7.05270.02.0</b> | lambda sensor; control sensor; heated                      |  |                 |  |
|  | <b>7.05270.03.0</b> | lambda sensor; heated                                      |  |                 |  |
|  | <b>50 006 421</b>   | hydraulic; height: 24; Outer Ø: 35; length: 24             |  |                 |  |

|           |  |                   |   |   |                      |    |        |        |  |    |   |    |  |
|-----------|--|-------------------|---|---|----------------------|----|--------|--------|--|----|---|----|--|
| <b>62</b> |  | <b>89.9</b>       |   |   |                      |    |        |        |  |    |   |    |  |
|           | <b>M 104</b>                                 | <b>996</b>        |   |   |                      |    |        |        |  |    |   |    |  |
|           |  | 09.1994 → 12.1997 | B | 6 | 3199 cm <sup>3</sup> | 4V | 155 kW | 211 PS |  | 10 | - | 84 |  |
|           | <b>G-CLASS (W463), G-CLASS Cabrio (W463)</b> |                   |   |   |                      |    |        |        |  |    |   |    |  |

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|--|---|--|
|  | <b>80 00179 1 1 000</b>   | Ø89.9; STD; set: 1; [R ST IF CR 1.5] [NM G3 1.75] [DSF CR 3] |
|  | <b>80 00179 1 1 050 90.40</b>   |  |
|  | <b>78 662 610</b>   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A               |
|  | <b>78 662 620 0,20 / 78 662 600 STD</b>                                     |  |
|  | <b>77 531 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G      |
|  | <b>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00</b> |  |
|  | <b>87 325 690</b>   | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B            |
|  | <b>87 416 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A        |
|  | <b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b> |  |

|  |                     |  |  |                 |  |
|--|---------------------|--|--|-----------------|--|
|  | <b>261114</b>       | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III  |  | <b>RK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>260490</b>       | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -             |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>26208</b>        | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III         |  | <b>81-26172</b> | IN/EX; 12.56/ x 7.02 x 37.5 G1                             |
|  | <b>26048</b>        | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -              |  | <b>81-26173</b> | IN/EX; 12.7/ x 7.02 x 37.5 G1                              |
|  | <b>50 006 226</b>   | installation side: intake sideCAM, chilled cast iron |  |                 |  |
|  | <b>50 006 227</b>   | installation side: outlet sideCAM, chilled cast iron |  |                 |  |
|  | <b>7.21659.53.0</b> | fuel pump; in-line; electrical                       |  |                 |  |
|  | <b>7.22156.60.0</b> | fuel pump; in-line; electrical                       |  |                 |  |
|  | <b>7.07759.01.0</b> | air mass sensor; electrical                          |  |                 |  |
|  | <b>7.06117.20.0</b> | central magnet, camshaft adjustment; electrical      |  |                 |  |
|  | <b>7.05270.02.0</b> | lambda sensor; control sensor; heated                |  |                 |  |
|  | <b>50 006 421</b>   | hydraulic; height: 24; Outer Ø: 35; length: 24       |  |                 |  |

|           |  |                   |   |   |                      |    |        |        |  |     |   |      |  |
|-----------|--|-------------------|---|---|----------------------|----|--------|--------|--|-----|---|------|--|
| <b>63</b> |  | <b>89.9</b>       |   |   |                      |    |        |        |  |     |   |      |  |
|           | <b>M 111</b>   | <b>940</b>        |   |   |                      |    |        |        |  |     |   |      |  |
|           |  | 05.1986 → 03.1998 | B | 4 | 1998 cm <sup>3</sup> | 4V | 100 kW | 136 PS |  | 9,6 | - | 78.7 |  |
|           | <b>124 Coupe (C124), 124 Saloon (W124), 124 T-Model (S124), E-CLASS (W124), E-CLASS Convertible (A124), E-CLASS Coupe (C124), E-CLASS T-Model (S124)</b> |                   |   |   |                      |    |        |        |  |     |   |      |  |

|  |                               |  |
|--|-------------------------------|--|
|  | <b>80 00179 1 1 000</b>       | Ø89.9; STD; set: 1; [R ST IF CR 1.5] [NM G3 1.75] [DSF CR 3] |
|  | <b>80 00179 1 1 050 90.40</b> |  |

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|           |                         |  |   |   |
|-----------|-------------------------|--|---|---|
|           | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |   |   |
|           | <b>77 530 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b> |   |   |
|           | <b>87 326 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |   |   |
|           | <b>87 435 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b>   |   |   |
|           | <b>261114</b>           | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III  |   | <b>RK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|           | <b>260490</b>           | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -   |   | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|           | <b>26208</b>            | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III   |   | <b>81-26172</b> IN/EX; 12.56/ x 7.02 x 37.5 G1                          |
|           | <b>26048</b>            | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -  |   | <b>81-26173</b> IN/EX; 12.7/ x 7.02 x 37.5 G1                           |
|           | <b>50 006 372</b>       | installation side: intake sideCAM, chilled cast iron   |   |   |
|           | <b>50 006 335</b>       | installation side: outlet sideCAM, chilled cast iron   |   |   |
|           | <b>50 005 433</b>       | mechanical; metal  |   |   |
|           | <b>7.07152.43.0</b>     | mechanical; metal; Impeller diameter: 76.5   |   |   |
|           | <b>7.21565.71.0</b>     | fuel pump; in-line; electrical   |   |   |
|           | <b>7.21659.53.0</b>     | fuel pump; in-line; electrical   |   |   |
|           | <b>7.21659.72.0</b>     | fuel pump; in-line; electrical   |   |   |
|           | <b>7.21682.60.0</b>     | fuel pump; in-line; electrical, with two pumps in the system   |   |   |
|           | <b>7.22156.60.0</b>     | fuel pump; in-line; electrical   |   |   |
|           | <b>50 006 421</b>       | hydraulic; height: 24; Outer Ø: 35; length: 24   |   |   |
| <b>64</b> |                         | <b>89.9</b>  |   |   |
|           | <b>M 111</b>            | <b>941</b>   |   |   |
|           |                         | 01.1994 → 05.2000  | B | 4 1998 cm <sup>3</sup> 4V 100 kW 136 PS €10,4 - 78.7                    |
|           | <b>C-CLASS (W202)</b>   |  |   |   |
|           | <b>80 00179 1 1 000</b> | Ø89.9; STD; set: 1; [R ST IF CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00179 1 1 050 90.40</b>  |   |   |
|           | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |   |   |
|           | <b>77 530 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b> |   |   |
|           | <b>87 326 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |   |   |
|           | <b>87 435 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b>   |   |   |
|           | <b>261114</b>           | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III  |   | <b>RK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|           | <b>260490</b>           | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -   |   | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|           | <b>26208</b>            | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III   |   | <b>81-26172</b> IN/EX; 12.56/ x 7.02 x 37.5 G1                          |
|           | <b>26048</b>            | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -  |   | <b>81-26173</b> IN/EX; 12.7/ x 7.02 x 37.5 G1                           |
|           | <b>50 006 372</b>       | installation side: intake sideCAM, chilled cast iron   |   |   |
|           | <b>50 006 335</b>       | installation side: outlet sideCAM, chilled cast iron   |   |   |
|           | <b>50 005 433</b>       | mechanical; metal  |   |   |
|           | <b>7.07152.43.0</b>     | mechanical; metal; Impeller diameter: 76.5   |   |   |
|           | <b>7.22156.50.0</b>     | fuel pump; in-line; electrical   |   |   |
|           | <b>7.07759.00.0</b>     | air mass sensor; electrical  |   |   |
|           | <b>7.06740.02.0</b>     | water pump auxiliary cooling; electrical   |   |   |
|           | <b>7.06740.05.0</b>     | water pump auxiliary cooling; electrical   |   |   |
|           | <b>50 006 421</b>       | hydraulic; height: 24; Outer Ø: 35; length: 24   |   |   |

| <b>65</b> |   | <b>89.9</b>   |   |
|-----------|---|---|---|
|           | <b>M 111</b>                                  | <b>942</b>  |   |
|           |   | 06.1995 → 08.2000   | B 4 1998 cm <sup>3</sup> 4V 100 kW 136 PS 8,8-10,4 - 78.7 :1                                    |
|           | <b>E-CLASS (W210), E-CLASS T-Model (S210)</b> |   |   |
|           | <b>80 00179 1 1 000</b>                       | Ø89,9; STD; set: 1; [R ST IF CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00179 1 1 050</b> 90.40   |   |
|           | <b>78 662 610</b>                             | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |   |
|           | <b>77 530 610</b>                             | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620</b> 0,50 / <b>77 530 630</b> 0,75 / <b>77 530 600</b> STD / <b>77 530 640</b> 1,00 |   |
|           | <b>87 326 690</b>                             | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |   |
|           | <b>87 435 610</b>                             | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00   |   |
|           | <b>260490</b>                                 | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -  | <b>RK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7                         |
|           | <b>26048</b>                                  | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -   | <b>81-26172</b> IN/EX; 12.56/ x 7.02 x 37.5 G1<br><b>81-26173</b> IN/EX; 12.7/ x 7.02 x 37.5 G1 |
|           | <b>50 006 372</b>                             | installation side: intake sideCAM, chilled cast iron  |   |
|           | <b>50 006 373</b>                             | installation side: outlet sideCAM, chilled cast iron  |   |
|           | <b>50 005 433</b>                             | mechanical; metal   |   |
|           | <b>7.07152.43.0</b>                           | mechanical; metal; Impeller diameter: 76.5  |   |
|           | <b>7.07759.00.0</b>                           | air mass sensor; electrical   |   |
|           | <b>7.22684.09.0</b>                           | air mass sensor; electrical, Sensor without measuring tube, Software-Update at replacement in 0 928 400 314 (BMW)   |   |
|           | <b>7.22684.17.0</b>                           | air mass sensor; electrical   |   |
|           | <b>7.06740.02.0</b>                           | water pump auxiliary cooling; electrical  |   |
|           | <b>7.06740.05.0</b>                           | water pump auxiliary cooling; electrical  |   |
|           | <b>7.06117.20.0</b>                           | central magnet, camshaft adjustment; electrical   |   |
|           | <b>50 006 421</b>                             | hydraulic; height: 24; Outer Ø: 35; length: 24  |   |
| <b>66</b> |   | <b>89.9</b>   |   |
|           | <b>M 111</b>                                  | <b>943</b>  |   |
|           |   | 10.1996 → 03.2000   | B K 4 1998 cm <sup>3</sup> 4V 132-141 kW 180-192 PS 8,5 - 78.7 (1)                              |
|           | <b>SLK (R170)</b>                             |   |   |
|           | (1) charged by compressor                     |   |   |
|           | <b>78 662 610</b>                             | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |   |
|           | <b>77 530 610</b>                             | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620</b> 0,50 / <b>77 530 630</b> 0,75 / <b>77 530 600</b> STD / <b>77 530 640</b> 1,00 |   |
|           | <b>87 326 690</b>                             | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |   |
|           | <b>87 435 610</b>                             | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00   |   |
|           | <b>260490</b>                                 | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -  | <b>RK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7                         |
|           | <b>26048</b>                                  | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -   | <b>81-26172</b> IN/EX; 12.56/ x 7.02 x 37.5 G1<br><b>81-26173</b> IN/EX; 12.7/ x 7.02 x 37.5 G1 |
|           | <b>50 006 376</b>                             | installation side: intake sideCAM, chilled cast iron  |   |
|           | <b>50 006 185</b>                             | installation side: outlet sideCAM, chilled cast iron  |   |
|           | <b>7.22684.09.0</b>                           | air mass sensor; electrical, Sensor without measuring tube, Software-Update at replacement in 0 928 400 314 (BMW)   |   |
|           | <b>7.22684.17.0</b>                           | air mass sensor; electrical   |   |
|           | <b>7.06740.02.0</b>                           | water pump auxiliary cooling; electrical  |   |
|           | <b>7.06117.20.0</b>                           | central magnet, camshaft adjustment; electrical   |   |
|           | <b>7.05270.03.0</b>                           | lambda sensor; heated   |   |
|           | <b>50 006 421</b>                             | hydraulic; height: 24; Outer Ø: 35; length: 24  |   |

M



| <b>67</b> |   | <b>89.9</b>  |   |
|-----------|---|--|---|
|           | <b>M 111</b>  | <b>944</b>   |   |
|           |   | 10.1995 → 06.2000  | B K 4 1998 cm <sup>3</sup> 4V 132-141 kW 180-192 PS $\xi$ 8,5 - 78.7 (1)                        |
|           | <b>C-CLASS (W202), CLK (C208), CLK Convertible (A208)</b> |  |   |
| (1)       | charged by compressor                                     |  |   |
|           | <b>78 662 610</b>   | [Pair] AS 0,10 $\varnothing$ 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |   |
|           | <b>77 530 610</b>   | [Set] PL 0,25 $\varnothing$ 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b> |   |
|           | <b>87 326 690</b>   | [Set] PL-B SEMI $\varnothing$ 22.000 / 24.500 / 21.900 / St/B  |   |
|           | <b>87 435 610</b>   | [Set] HL 0,25 $\varnothing$ 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b>   |   |
|           | <b>260490</b>   | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -   | <b>RK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7                         |
|           | <b>26048</b>  | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -  | <b>81-26172</b> IN/EX; 12.56/ x 7.02 x 37.5 G1<br><b>81-26173</b> IN/EX; 12.7/ x 7.02 x 37.5 G1 |
|           | <b>50 006 183</b>   | installation side: intake sideCAM, chilled cast iron, →mot. 003440   |   |
|           | <b>50 006 376</b>   | installation side: intake sideCAM, chilled cast iron, mot. 003441→   |   |
|           | <b>50 006 185</b>   | installation side: outlet sideCAM, chilled cast iron, mot. 003441→   |   |
|           | <b>50 006 335</b>   | installation side: outlet sideCAM, chilled cast iron, →mot. 003440   |   |
|           | <b>7.22156.50.0</b>                                       | fuel pump; in-line; electrical   |   |
|           | <b>7.07759.00.0</b>                                       | air mass sensor; electrical  |   |
|           | <b>7.22684.09.0</b>                                       | air mass sensor; electrical, Sensor without measuring tube, Software-Update at replacement in 0 928 400 314 (BMW)                                  |   |
|           | <b>7.22684.17.0</b>                                       | air mass sensor; electrical  |   |
|           | <b>7.06740.02.0</b>                                       | water pump auxiliary cooling; electrical   |   |
|           | <b>7.06740.05.0</b>                                       | water pump auxiliary cooling; electrical   |   |
|           | <b>7.06117.20.0</b>                                       | central magnet, camshaft adjustment; electrical  |   |
|           | <b>7.05270.05.0</b>                                       | lambda sensor; control sensor; heated  |   |
|           | <b>7.05270.13.0</b>                                       | lambda sensor; control sensor; heated  |   |
|           | <b>50 006 421</b>   | hydraulic; height: 24; Outer $\varnothing$ : 35; length: 24  |   |
| <b>68</b> |   | <b>89.9</b>  |   |
|           | <b>M 111</b>  | <b>945</b>   |   |
|           |   | 01.1994 → 05.2000  | B 4 1998 cm <sup>3</sup> 4V 100 kW 136 PS $\xi$ 10,4 - 78.7                                     |
|           | <b>C-CLASS (W202)</b>                                     |  |   |
|           | <b>80 00179 1 1 000</b>                                   | $\varnothing$ 89.9; STD; set: 1; [R ST IF CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00179 1 1 050 90.40</b>   |   |
|           | <b>78 662 610</b>   | [Pair] AS 0,10 $\varnothing$ 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |   |
|           | <b>77 530 610</b>   | [Set] PL 0,25 $\varnothing$ 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b> |   |
|           | <b>87 326 690</b>   | [Set] PL-B SEMI $\varnothing$ 22.000 / 24.500 / 21.900 / St/B  |   |
|           | <b>87 435 610</b>   | [Set] HL 0,25 $\varnothing$ 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b>   |   |
|           | <b>260490</b>   | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -   | <b>RK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7                         |
|           | <b>26048</b>  | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -  | <b>81-26172</b> IN/EX; 12.56/ x 7.02 x 37.5 G1<br><b>81-26173</b> IN/EX; 12.7/ x 7.02 x 37.5 G1 |
|           | <b>50 006 373</b>   | installation side: outlet sideCAM, chilled cast iron   |   |
|           | <b>50 005 433</b>   | mechanical; metal  |   |
|           | <b>7.07152.43.0</b>                                       | mechanical; metal; Impeller diameter: 76.5   |   |
|           | <b>7.22156.50.0</b>                                       | fuel pump; in-line; electrical   |   |
|           | <b>7.22684.09.0</b>                                       | air mass sensor; electrical, Sensor without measuring tube, Software-Update at replacement in 0 928 400 314 (BMW)                                  |   |
|           | <b>7.22684.17.0</b>                                       | air mass sensor; electrical  |   |

cont...

M



|  |                     |   |
|--|---------------------|---|
|  | <b>7.06740.02.0</b> | water pump auxiliary cooling; electrical        |
|  | <b>7.06740.05.0</b> | water pump auxiliary cooling; electrical        |
|  | <b>7.06117.20.0</b> | central magnet, camshaft adjustment; electrical |
|  | <b>7.05270.05.0</b> | lambda sensor; control sensor; heated           |
|  | <b>7.05270.13.0</b> | lambda sensor; control sensor; heated           |
|  | <b>50 006 421</b>   | hydraulic; height: 24; Outer Ø: 35; length: 24  |

|           |                   |   |
|-----------|-------------------|---|
| <b>69</b> |                   | <b>89.9</b>   |
|           | <b>M 111</b>      | <b>946</b>  |
|           |                   | 09.1996→03.2000 B 4 1998 cm <sup>3</sup> 4V 100 kW 136 PS $\varnothing$ 10,4 - 78.7 |
|           | <b>SLK (R170)</b> |   |

|  |                         |   |  |                 |  |
|--|-------------------------|---|--|-----------------|--|
|  | <b>80 00179 1 1 000</b> | $\varnothing$ 89.9; STD; set: 1; [R ST IF CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00179 1 1 050</b> 90.40  |  |                 |  |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 $\varnothing$ 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |  |                 |  |
|  | <b>77 530 610</b>       | [Set] PL 0,25 $\varnothing$ 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620</b> 0,50 / <b>77 530 630</b> 0,75 / <b>77 530 600</b> STD / <b>77 530 640</b> 1,00 |  |                 |  |
|  | <b>87 326 690</b>       | [Set] PL-B SEMI $\varnothing$ 22.000 / 24.500 / 21.900 / St/B   |  |                 |  |
|  | <b>87 435 610</b>       | [Set] HL 0,25 $\varnothing$ 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00   |  |                 |  |
|  | <b>260490</b>           | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -  |  | <b>RK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>26048</b>            | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -   |  | <b>81-26172</b> | IN/EX; 12.56/ x 7.02 x 37.5 G1                             |
|  |                         |   |  | <b>81-26173</b> | IN/EX; 12.7/ x 7.02 x 37.5 G1                              |

|  |                     |   |
|--|---------------------|---|
|  | <b>50 006 373</b>   | installation side: outlet sideCAM, chilled cast iron  |
|  | <b>50 005 433</b>   | mechanical; metal   |
|  | <b>7.07152.43.0</b> | mechanical; metal; Impeller diameter: 76.5  |
|  | <b>7.22156.60.0</b> | fuel pump; in-line; electrical  |
|  | <b>7.22684.09.0</b> | air mass sensor; electrical, Sensor without measuring tube, Software-Update at replacement in 0 928 400 314 (BMW) |
|  | <b>7.22684.17.0</b> | air mass sensor; electrical   |
|  | <b>7.06740.02.0</b> | water pump auxiliary cooling; electrical  |
|  | <b>7.06117.20.0</b> | central magnet, camshaft adjustment; electrical   |
|  | <b>50 006 421</b>   | hydraulic; height: 24; Outer Ø: 35; length: 24  |

|           |  |   |
|-----------|--|---|
| <b>70</b> |  | <b>89.9</b>   |
|           | <b>M 111</b>   | <b>960</b>  |
|           |  | 10.1992→03.1998 B 4 2199 cm <sup>3</sup> 4V 110 kW 150 PS $\varnothing$ 10 - 86.6 |
|           | <b>124 Coupe (C124), 124 Saloon (W124), 124 T-Model (S124), E-CLASS (W124), E-CLASS Convertible (A124), E-CLASS Coupe (C124), E-CLASS T-Model (S124)</b> |   |

|  |                         |   |  |                 |  |
|--|-------------------------|---|--|-----------------|--|
|  | <b>80 00179 1 1 000</b> | $\varnothing$ 89.9; STD; set: 1; [R ST IF CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00179 1 1 050</b> 90.40  |  |                 |  |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 $\varnothing$ 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |  |                 |  |
|  | <b>77 530 610</b>       | [Set] PL 0,25 $\varnothing$ 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620</b> 0,50 / <b>77 530 630</b> 0,75 / <b>77 530 600</b> STD / <b>77 530 640</b> 1,00 |  |                 |  |
|  | <b>87 326 690</b>       | [Set] PL-B SEMI $\varnothing$ 22.000 / 24.500 / 21.900 / St/B   |  |                 |  |
|  | <b>87 435 610</b>       | [Set] HL 0,25 $\varnothing$ 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00   |  |                 |  |
|  | <b>261114</b>           | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III   |  | <b>RK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>260490</b>           | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -  |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>26208</b>            | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III  |  | <b>81-26172</b> | IN/EX; 12.56/ x 7.02 x 37.5 G1                             |
|  | <b>26048</b>            | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -   |  | <b>81-26173</b> | IN/EX; 12.7/ x 7.02 x 37.5 G1                              |

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|--|---------------------|--|
|  | <b>50 006 376</b>   | installation side: intake sideCAM, chilled cast iron         |
|  | <b>50 006 335</b>   | installation side: outlet sideCAM, chilled cast iron         |
|  | <b>50 005 433</b>   | mechanical; metal  |
|  | <b>7.07152.43.0</b> | mechanical; metal; Impeller diameter: 76.5                   |
|  | <b>7.21565.71.0</b> | fuel pump; in-line; electrical                               |
|  | <b>7.21659.53.0</b> | fuel pump; in-line; electrical                               |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical                               |
|  | <b>7.21682.60.0</b> | fuel pump; in-line; electrical, with two pumps in the system |
|  | <b>7.22156.60.0</b> | fuel pump; in-line; electrical                               |
|  | <b>7.07759.00.0</b> | air mass sensor; electrical                                  |
|  | <b>7.06117.20.0</b> | central magnet, camshaft adjustment; electrical              |
|  | <b>50 006 421</b>   | hydraulic; height: 24; Outer Ø: 35; length: 24               |

|           |              |  |
|-----------|--------------|--|
| <b>71</b> |              | <b>89.9</b>  |
|           | <b>M 111</b> | <b>961</b>   |
|           |              | 03.1993 → 05.2000 B 4 2199 cm <sup>3</sup> 4V 110 kW 150 PS 9,8 - 86.6 |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00179 1 1 000</b> | Ø89.9; STD; set: 1; [R ST IF CR 1.5] [NM G3 1.75] [DSF CR 3]                                     |
|  |                         | <b>80 00179 1 1 050</b> 90.40  |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A   |
|  |                         | <b>78 662 620</b> 0,20 / <b>78 662 600</b> STD   |
|  | <b>77 530 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G  |
|  |                         | <b>77 530 620</b> 0,50 / <b>77 530 630</b> 0,75 / <b>77 530 600</b> STD / <b>77 530 640</b> 1,00 |
|  | <b>87 326 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |
|  | <b>87 435 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A  |
|  |                         | <b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00 |
|  | <b>261114</b>           | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III  |
|  | <b>260490</b>           | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -   |
|  | <b>26208</b>            | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III   |
|  | <b>26048</b>            | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -  |
|  | <b>RK-7H</b>            | valve cotter; number of notches: 1; valve stem diameter: 7                                       |
|  | <b>MK-7H</b>            | valve cotter; number of notches: 3; valve stem diameter: 7                                       |
|  | <b>81-26172</b>         | IN/EX; 12.56/ x 7.02 x 37.5 G1   |
|  | <b>81-26173</b>         | IN/EX; 12.7/ x 7.02 x 37.5 G1  |

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|  |                     |  |
|--|---------------------|--|
|  | <b>50 006 376</b>   | installation side: intake sideCAM, chilled cast iron |
|  | <b>50 006 335</b>   | installation side: outlet sideCAM, chilled cast iron |
|  | <b>50 005 433</b>   | mechanical; metal                                    |
|  | <b>7.07152.43.0</b> | mechanical; metal; Impeller diameter: 76.5           |
|  | <b>7.22156.50.0</b> | fuel pump; in-line; electrical                       |
|  | <b>7.22156.60.0</b> | fuel pump; in-line; electrical                       |
|  | <b>7.07759.00.0</b> | air mass sensor; electrical                          |
|  | <b>7.06740.02.0</b> | water pump auxiliary cooling; electrical             |
|  | <b>7.06740.05.0</b> | water pump auxiliary cooling; electrical             |
|  | <b>7.06117.20.0</b> | central magnet, camshaft adjustment; electrical      |
|  | <b>50 006 421</b>   | hydraulic; height: 24; Outer Ø: 35; length: 24       |

|           |              |   |
|-----------|--------------|---|
| <b>72</b> |              | <b>89.9</b>   |
|           | <b>M 112</b> | <b>920</b>  |
|           |              | 06.1997 → 05.2000 B 6 2799 cm <sup>3</sup> 3V 145-150 kW 197-204 PS 10 - 73.5 |

|  |                   |  |
|--|-------------------|--|
|  | <b>77 512 610</b> | [Set] HL 0,20 Ø 63.765 / 68.500 / 19.000 / 2.368 St/A    |
|  |                   | <b>77 512 600</b> STD                                    |
|  | <b>77 514 610</b> | [Set] PL 0,20 Ø 51.765 / 55.600 / 19.600 / 1.914 St/B/G1 |
|  |                   | <b>77 514 600</b> STD                                    |

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|  |                     |  |  |                 |  |
|--|---------------------|--|--|-----------------|--|
|  | <b>261033</b>       | EX; 41 x 7 x 122.3 x A - Ni - 45° - VS - 1 -   |  | <b>LK-2607</b>  | valve cotten; number of notches: 1; valve stem diameter: 7 |
|  | <b>261032</b>       | IN; 36 x 7 x 119.4 x S - Ni - 45° - 1 -  |  | <b>81-26183</b> | IN/EX; 12.74/ x 7 x 50 G1                                  |
|  | <b>50 005 457</b>   | mechanical; metal, →mot. 036808 / 033140 (USA)   |  |                 |  |
|  | <b>7.07152.16.0</b> | mechanical; metal, →mot. 036808 / 033140 (USA)   |  |                 |  |
|  | <b>7.09269.38.0</b> | length: 142; width: 81; height: 45; weight: 0.58 g   |  |                 |  |
|  | <b>7.22156.50.0</b> | fuel pump; in-line; electrical   |  |                 |  |
|  | <b>7.22684.11.0</b> | air mass sensor; electrical, Sensor without measuring tube   |  |                 |  |
|  | <b>7.04389.00.0</b> | secondary air pump; electrical   |  |                 |  |
|  | <b>7.00145.03.0</b> | suction pipe module; electro-pneumatic   |  |                 |  |
|  | <b>7.06740.02.0</b> | water pump auxiliary cooling; electrical   |  |                 |  |
|  | <b>7.06740.05.0</b> | water pump auxiliary cooling; electrical   |  |                 |  |
|  | <b>7.22136.50.0</b> | EGR valve; pneumatic   |  |                 |  |
|  | <b>7.02256.37.0</b> | electric switchover valve (EGR); electric switchover valve (coolant circuit); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); reversing valve (secondary air); electric switchover valve (intake manifold); reversing valve (water pump); electrical |  |                 |  |
|  | <b>7.05270.03.0</b> | lambda sensor; heated  |  |                 |  |
|  | <b>50 006 495</b>   | intake side, intake valve No.2   |  |                 |  |
|  | <b>50 006 497</b>   | intake side, intake valve No.1   |  |                 |  |
|  | <b>50 006 499</b>   | outlet side  |  |                 |  |

M

**73** **89.9**

|  |   |                   |   |   |                      |    |            |            |  |    |      |
|--|---|-------------------|---|---|----------------------|----|------------|------------|--|----|------|
|  | <b>M 112</b>                                  | <b>941</b>        |   |   |                      |    |            |            |  |    |      |
|  |   | 09.1997 → 12.1998 | B | 6 | 3199 cm <sup>3</sup> | 3V | 160-165 kW | 218-224 PS |  | 10 | - 84 |
|  | <b>E-CLASS (W210), E-CLASS T-Model (S210)</b> |                   |   |   |                      |    |            |            |  |    |      |

|  |                       |  |  |                 |  |  |  |  |  |  |  |
|--|-----------------------|--|--|-----------------|--|--|--|--|--|--|--|
|  | <b>77 512 610</b>     | [Set] HL 0,20 Ø 63.765 / 68.500 / 19.000 / 2.368 St/A      |  |                 |  |  |  |  |  |  |  |
|  | <b>77 512 600 STD</b> |  |  |                 |  |  |  |  |  |  |  |
|  | <b>77 514 610</b>     | [Set] PL 0,20 Ø 51.765 / 55.600 / 19.600 / 1.914 St/B/G1   |  |                 |  |  |  |  |  |  |  |
|  | <b>77 514 600 STD</b> |  |  |                 |  |  |  |  |  |  |  |
|  | <b>261033</b>         | EX; 41 x 7 x 122.3 x A - Ni - 45° - VS - 1 -               |  | <b>LK-2607</b>  | valve cotten; number of notches: 1; valve stem diameter: 7 |  |  |  |  |  |  |
|  | <b>261032</b>         | IN; 36 x 7 x 119.4 x S - Ni - 45° - 1 -                    |  | <b>81-26183</b> | IN/EX; 12.74/ x 7 x 50 G1                                  |  |  |  |  |  |  |
|  | <b>50 005 457</b>     | mechanical; metal, →mot. 036808 / 033140 (USA)             |  |                 |  |  |  |  |  |  |  |
|  | <b>7.07152.16.0</b>   | mechanical; metal, →mot. 036808 / 033140 (USA)             |  |                 |  |  |  |  |  |  |  |
|  | <b>7.09269.38.0</b>   | length: 142; width: 81; height: 45; weight: 0.58 g         |  |                 |  |  |  |  |  |  |  |
|  | <b>7.22684.11.0</b>   | air mass sensor; electrical, Sensor without measuring tube |  |                 |  |  |  |  |  |  |  |
|  | <b>7.00145.03.0</b>   | suction pipe module; electro-pneumatic                     |  |                 |  |  |  |  |  |  |  |
|  | <b>50 006 495</b>     | intake side, intake valve No.2                             |  |                 |  |  |  |  |  |  |  |
|  | <b>50 006 497</b>     | intake side, intake valve No.1                             |  |                 |  |  |  |  |  |  |  |
|  | <b>50 006 499</b>     | outlet side  |  |                 |  |  |  |  |  |  |  |

|           |                       |                   |   |   |                      |    |            |            |    |      |
|-----------|-----------------------|-------------------|---|---|----------------------|----|------------|------------|----|------|
| <b>74</b> |                       | <b>89.9</b>       |   |   |                      |    |            |            |    |      |
|           | M 113                 | <b>944</b>        |   |   |                      |    |            |            |    |      |
|           |                       | 08.1997 → 05.2000 | B | 8 | 4266 cm <sup>3</sup> | 3V | 205-225 kW | 279-306 PS | 10 | - 84 |
|           | <b>C-CLASS (W202)</b> |                   |   |   |                      |    |            |            |    |      |

|  |                     |  |   |
|--|---------------------|--|---|
|  | <b>77 513 610</b>   | [Set] HL 0,20 Ø 63.765 / 68.500 / 19.000 / 2.368 St/A<br><b>77 513 600 STD</b>   |   |
|  | <b>77 515 610</b>   | [Set] PL 0,20 Ø 51.765 / 55.600 / 19.600 / 1.914 St/B/G1<br><b>77 515 600 STD</b>  |   |
|  | <b>261033</b>       | EX; 41 x 7 x 122.3 x A - Ni - 45° - VS - 1 -   | <b>LK-2607</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>261032</b>       | IN; 36 x 7 x 119.4 x S - Ni - 45° - 1 -  | <b>81-26183</b> IN/EX; 12.74/ x 7 x 50 G1                                 |
|  | <b>50 005 457</b>   | mechanical; metal  |   |
|  | <b>7.07152.16.0</b> | mechanical; metal  |   |
|  | <b>7.09269.38.0</b> | length: 142; width: 81; height: 45; weight: 0.58 g   |   |
|  | <b>7.22156.50.0</b> | fuel pump; in-line; electrical   |   |
|  | <b>7.22684.17.0</b> | air mass sensor; electrical  |   |
|  | <b>7.04389.00.0</b> | secondary air pump; electrical   |   |
|  | <b>7.22136.50.0</b> | EGR valve; pneumatic   |   |
|  | <b>7.02256.37.0</b> | electric switchover valve (EGR); electric switchover valve (coolant circuit); electric switchover valve (exhaust gas flap); electric switchover valve (compressor bypass flap); reversing valve (secondary air); electric switchover valve (intake manifold); reversing valve (water pump); electrical |   |
|  | <b>7.05270.03.0</b> | lambda sensor; heated  |   |
|  | <b>50 006 495</b>   | intake side, intake valve No.2   |   |
|  | <b>50 006 497</b>   | intake side, intake valve No.1   |   |
|  | <b>50 006 499</b>   | outlet side  |   |

|           |   |                   |   |   |                      |    |        |        |      |        |
|-----------|---|-------------------|---|---|----------------------|----|--------|--------|------|--------|
| <b>75</b> |   | <b>90.9</b>       |   |   |                      |    |        |        |      |        |
|           | M 111   | <b>970</b>        |   |   |                      |    |        |        |      |        |
|           |   | 06.1995 → 06.1997 | B | 4 | 2295 cm <sup>3</sup> | 4V | 110 kW | 150 PS | 10,4 | - 88.4 |
|           | <b>E-CLASS (W210), E-CLASS T-Model (S210)</b> |                   |   |   |                      |    |        |        |      |        |

|  |                         |  |  |
|--|-------------------------|--|--|
|  | <b>94 952 600</b>       | Cylinder diameter: 90.91; KH: 30; BÜ: 2.9; GL: 57.9; piston pin: 22x56; number of piston rings: 3<br>R 1.5 NT ST<br>NM 1.75<br>SLF 3 NT<br>→ <b>80 00319 1 0 ...</b> |  |
|  | <b>94 953 600</b>       | Cylinder diameter: 90.91; KH: 30; MT: -1.1; GL: 55; piston pin: 22x56; number of piston rings: 3<br>R 1.5 NT ST<br>NM 1.75<br>SLF 3 NT<br>→ <b>80 00319 1 0 ...</b>  |  |
|  | <b>80 00319 1 0 000</b> | Ø90.9; 11.10; set: 1; [R ST IF NT 1.5] [NM 1.75] [SLF NT 3]  |  |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |  |
|  | <b>77 530 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b>                               |  |
|  | <b>87 326 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |  |
|  | <b>87 435 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b>                                 |  |

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**M**

|  |                     |   |  |                 |  |
|--|---------------------|---|--|-----------------|--|
|  | <b>260490</b>       | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -  |  | <b>RK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>26048</b>        | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -   |  | <b>81-26172</b> | IN/EX; 12.56/ x 7.02 x 37.5 G1                             |
|  |                     |   |  | <b>81-26173</b> | IN/EX; 12.7/ x 7.02 x 37.5 G1                              |
|  | <b>50 006 376</b>   | installation side: intake sideCAM, chilled cast iron  |  |                 |  |
|  | <b>50 006 335</b>   | installation side: outlet sideCAM, chilled cast iron  |  |                 |  |
|  | <b>50 005 433</b>   | mechanical; metal   |  |                 |  |
|  | <b>7.07152.43.0</b> | mechanical; metal; Impeller diameter: 76.5  |  |                 |  |
|  | <b>7.07759.00.0</b> | air mass sensor; electrical   |  |                 |  |
|  | <b>7.22684.09.0</b> | air mass sensor; electrical, Sensor without measuring tube, Software-Update at replacement in 0 928 400 314 (BMW) |  |                 |  |
|  | <b>7.22684.17.0</b> | air mass sensor; electrical   |  |                 |  |
|  | <b>7.06740.02.0</b> | water pump auxiliary cooling; electrical  |  |                 |  |
|  | <b>7.06740.05.0</b> | water pump auxiliary cooling; electrical  |  |                 |  |
|  | <b>7.06117.20.0</b> | central magnet, camshaft adjustment; electrical   |  |                 |  |
|  | <b>50 006 421</b>   | hydraulic; height: 24; Outer Ø: 35; length: 24  |  |                 |  |

|           |                       |   |            |                   |   |   |   |          |    |            |            |     |            |
|-----------|-----------------------|---|------------|-------------------|---|---|---|----------|----|------------|------------|-----|------------|
| <b>76</b> |                       | <b>M 111</b>  | <b>973</b> | 09.1996 → 12.2000 | B | K | 4 | 2295 cm³ | 4V | 138-142 kW | 188-193 PS | 8,8 | - 88.4 (1) |
|           |                       | <b>CLK (C208), CLK Convertible (A208), SLK (R170)</b> |            |                   |   |   |   |          |    |            |            |     |            |
| (1)       | charged by compressor |   |            |                   |   |   |   |          |    |            |            |     |            |

|  |                   |  |
|--|-------------------|--|
|  | <b>94 953 600</b> | Cylinder diameter: 90.91; KH: 30; MT: -1.1; GL: 55; piston pin: 22x56; number of piston rings: 3 |
|  |                   | R 1.5 NT ST  |
|  |                   | NM 1.75  |
|  |                   | SLF 3 NT   |
|  |                   | → <b>80 00319 1 0 ...</b>  |

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|--|-------------------------|---|
|  | <b>80 00319 1 0 000</b> | Ø90.9; 11.10; set: 1; [R ST IF NT 1.5] [NM 1.75] [SLF NT 3]                 |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A                              |
|  |                         | <b>78 662 620 0,20 / 78 662 600 STD</b>                                     |
|  | <b>77 530 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G                     |
|  |                         | <b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b> |
|  | <b>87 326 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B                           |
|  | <b>87 435 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A                       |
|  |                         | <b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b> |

|  |                     |   |  |                 |  |
|--|---------------------|---|--|-----------------|--|
|  | <b>260490</b>       | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -  |  | <b>RK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>26048</b>        | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -   |  | <b>81-26172</b> | IN/EX; 12.56/ x 7.02 x 37.5 G1                             |
|  |                     |   |  | <b>81-26173</b> | IN/EX; 12.7/ x 7.02 x 37.5 G1                              |
|  | <b>50 006 376</b>   | installation side: intake sideCAM, chilled cast iron  |  |                 |  |
|  | <b>50 006 185</b>   | installation side: outlet sideCAM, chilled cast iron  |  |                 |  |
|  | <b>7.22156.50.0</b> | fuel pump; in-line; electrical  |  |                 |  |
|  | <b>7.22684.09.0</b> | air mass sensor; electrical, Sensor without measuring tube, Software-Update at replacement in 0 928 400 314 (BMW) |  |                 |  |
|  | <b>7.22684.17.0</b> | air mass sensor; electrical   |  |                 |  |
|  | <b>7.06740.02.0</b> | water pump auxiliary cooling; electrical  |  |                 |  |
|  | <b>7.06117.20.0</b> | central magnet, camshaft adjustment; electrical   |  |                 |  |
|  | <b>7.05270.03.0</b> | lambda sensor; heated   |  |                 |  |
|  | <b>50 006 421</b>   | hydraulic; height: 24; Outer Ø: 35; length: 24  |  |                 |  |

|           |   |             |                   |   |   |                      |    |        |        |       |   |      |  |
|-----------|---|-------------|-------------------|---|---|----------------------|----|--------|--------|-------|---|------|--|
| <b>77</b> |   | <b>90.9</b> |                   |   |   |                      |    |        |        |       |   |      |  |
|           | M 111   |             | <b>974</b>        |   |   |                      |    |        |        |       |   |      |  |
|           |   |             | 06.1996 → 06.1998 | B | 4 | 2295 cm <sup>3</sup> | 4V | 110 kW | 150 PS | ⊗10,4 | - | 88.4 |  |
|           | <b>C-CLASS (W202), C-CLASS T-Model (S202)</b> |             |                   |   |   |                      |    |        |        |       |   |      |  |

|  |                         |  |  |                 |  |
|--|-------------------------|--|--|-----------------|--|
|  | <b>94 952 600</b>       | Cylinder diameter: 90.91; KH: 30; BÜ: 2.9; GL: 57.9; piston pin: 22x56; number of piston rings: 3<br>R 1.5 NT ST<br>NM 1.75<br>SLF 3 NT<br>→ <b>80 00319 1 0 ...</b> |  |                 |  |
|  | <b>94 953 600</b>       | Cylinder diameter: 90.91; KH: 30; MT: -1.1; GL: 55; piston pin: 22x56; number of piston rings: 3<br>R 1.5 NT ST<br>NM 1.75<br>SLF 3 NT<br>→ <b>80 00319 1 0 ...</b>  |  |                 |  |
|  | <b>80 00319 1 0 000</b> | ∅90.9; 11.10; set: 1; [R ST IF NT 1.5] [NM 1.75] [SLF NT 3]  |  |                 |  |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 ∅ 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |  |                 |  |
|  | <b>77 530 610</b>       | [Set] PL 0,25 ∅ 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b>                               |  |                 |  |
|  | <b>87 326 690</b>       | [Set] PL-B SEMI ∅ 22.000 / 24.500 / 21.900 / St/B  |  |                 |  |
|  | <b>87 435 610</b>       | [Set] HL 0,25 ∅ 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b>                                 |  |                 |  |
|  | <b>260490</b>           | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -   |  | <b>RK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>26048</b>            | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -  |  | <b>81-26172</b> | IN/EX; 12.56/ x 7.02 x 37.5 G1                             |
|  |                         |  |  | <b>81-26173</b> | IN/EX; 12.7/ x 7.02 x 37.5 G1                              |
|  | <b>50 006 376</b>       | installation side: intake sideCAM, chilled cast iron   |  |                 |  |
|  | <b>50 006 335</b>       | installation side: outlet sideCAM, chilled cast iron   |  |                 |  |
|  | <b>50 005 433</b>       | mechanical; metal  |  |                 |  |
|  | <b>7.07152.43.0</b>     | mechanical; metal; Impeller diameter: 76.5   |  |                 |  |
|  | <b>7.22156.50.0</b>     | fuel pump; in-line; electrical   |  |                 |  |
|  | <b>7.22684.09.0</b>     | air mass sensor; electrical, Sensor without measuring tube, Software-Update at replacement in 0 928 400 314 (BMW)  |  |                 |  |
|  | <b>7.22684.17.0</b>     | air mass sensor; electrical  |  |                 |  |
|  | <b>7.06740.02.0</b>     | water pump auxiliary cooling; electrical   |  |                 |  |
|  | <b>7.06740.05.0</b>     | water pump auxiliary cooling; electrical   |  |                 |  |
|  | <b>7.06117.20.0</b>     | central magnet, camshaft adjustment; electrical  |  |                 |  |
|  | <b>7.05270.05.0</b>     | lambda sensor; control sensor; heated  |  |                 |  |
|  | <b>7.05270.13.0</b>     | lambda sensor; control sensor; heated  |  |                 |  |
|  | <b>50 006 421</b>       | hydraulic; height: 24; Outer ∅: 35; length: 24   |  |                 |  |

|           |   |             |                   |     |   |                      |    |            |            |      |   |          |  |
|-----------|---|-------------|-------------------|-----|---|----------------------|----|------------|------------|------|---|----------|--|
| <b>78</b> |   | <b>90.9</b> |                   |     |   |                      |    |            |            |      |   |          |  |
|           | M 111   |             | <b>975</b>        |     |   |                      |    |            |            |      |   |          |  |
|           |   |             | 10.1995 → 09.2000 | B K | 4 | 2295 cm <sup>3</sup> | 4V | 138-142 kW | 188-193 PS | ⊗8,8 | - | 88.4 (1) |  |
|           | <b>C-CLASS (W202), C-CLASS T-Model (S202), CLK (C208), CLK Convertible (A208)</b> |             |                   |     |   |                      |    |            |            |      |   |          |  |
|           | (1) charged by compressor   |             |                   |     |   |                      |    |            |            |      |   |          |  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>94 953 600</b>       | Cylinder diameter: 90.91; KH: 30; MT: -1.1; GL: 55; piston pin: 22x56; number of piston rings: 3<br>R 1.5 NT ST<br>NM 1.75<br>SLF 3 NT<br>→ <b>80 00319 1 0 ...</b> |
|  | <b>80 00319 1 0 000</b> | ∅90.9; 11.10; set: 1; [R ST IF NT 1.5] [NM 1.75] [SLF NT 3]   |
|  | cont...                 |   |

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|  |                     |  |
|--|---------------------|--|
|  | <b>78 662 610</b>   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |
|  | <b>77 530 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b> |
|  | <b>87 326 690</b>   | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |
|  | <b>87 435 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b>   |
|  | <b>260490</b>       | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -   |
|  | <b>26048</b>        | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -  |
|  |                     | <b>RK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7  |
|  |                     | <b>81-26172</b> IN/EX; 12.56/ x 7.02 x 37.5 G1   |
|  |                     | <b>81-26173</b> IN/EX; 12.7/ x 7.02 x 37.5 G1  |
|  | <b>50 006 183</b>   | installation side: intake sideCAM, chilled cast iron, →mot. 005590   |
|  | <b>50 006 376</b>   | installation side: intake sideCAM, chilled cast iron, mot. 005591→   |
|  | <b>50 006 185</b>   | installation side: outlet sideCAM, chilled cast iron, mot. 005591→   |
|  | <b>50 006 335</b>   | installation side: outlet sideCAM, chilled cast iron, →mot. 005590   |
|  | <b>7.22156.50.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.07759.00.0</b> | air mass sensor; electrical  |
|  | <b>7.22684.09.0</b> | air mass sensor; electrical, Sensor without measuring tube, Software-Update at replacement in 0 928 400 314 (BMW)                      |
|  | <b>7.22684.17.0</b> | air mass sensor; electrical  |
|  | <b>7.06740.02.0</b> | water pump auxiliary cooling; electrical   |
|  | <b>7.06740.05.0</b> | water pump auxiliary cooling; electrical   |
|  | <b>7.06117.20.0</b> | central magnet, camshaft adjustment; electrical  |
|  | <b>7.05270.05.0</b> | lambda sensor; control sensor; heated  |
|  | <b>7.05270.13.0</b> | lambda sensor; control sensor; heated  |
|  | <b>7.05270.11.0</b> | lambda sensor; heated  |
|  | <b>7.05270.12.0</b> | lambda sensor; heated  |
|  | <b>50 006 421</b>   | hydraulic; height: 24; Outer Ø: 35; length: 24   |

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**79** **90.9**

|  |                         |   |   |    |          |    |       |       |    |        |
|--|-------------------------|---|---|----|----------|----|-------|-------|----|--------|
|  | <b>OM 617</b>           | <b>931</b>  |   |    |          |    |       |       |    |        |
|  |                         | 12.1979→12.1991   | D | 5  | 2998 cm³ | 2V | 65 kW | 88 PS | 21 | - 92.4 |
|  | <b>G-CLASS (W460)</b>   |   |   |    |          |    |       |       |    |        |
|  | <b>93 444 600</b>       | Cylinder diameter: 90.9; KH: 48.35; VT1: -1.15; MT: -8.85; GL: 81.85; piston pin: 26x74; number of piston rings: 3<br><b>93 444 620 91.50 / 93 444 630 91.70</b>  |   |    |          |    |       |       |    |        |
|  |                         | RTK   |   |    |          |    |       |       |    |        |
|  |                         | R   | 3 | MO | G6       |    |       |       |    |        |
|  |                         | R   | 2 |    | G1       |    |       |       |    |        |
|  |                         | DSF   | 4 | CR |          |    |       |       |    |        |
|  |                         | → <b>80 00184 1 0 ...</b> , <b>80 00184 1 1 ...</b>   |   |    |          |    |       |       |    |        |
|  | <b>80 00184 1 0 000</b> | Ø90.9; 0.10; set: 1; [R G6 IF MO 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 0 010 91.00 / 80 00184 1 0 060 91.50</b>  |   |    |          |    |       |       |    |        |
|  | <b>80 00184 1 1 000</b> | Ø90.9; 0.10; set: 1; [R G6 CR 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 1 010 91.00 / 80 00184 1 1 035 91.25 / 80 00184 1 1 060 91.50</b>  |   |    |          |    |       |       |    |        |
|  | <b>93 444 960</b>       | piston: 93444600; cylinder liner: 88681190  |   |    |          |    |       |       |    |        |
|  | <b>88 681 190</b>       | T - Dry cylinder liner; semi; A=94 C=96 L=158.4 H=4.7   |   |    |          |    |       |       |    |        |
|  | <b>78 616 610</b>       | [Pair] AS 0,10 Ø 78.250 / 91.250 // 2.250 St/A<br><b>78 616 620 0,20 / 78 616 600 STD</b>   |   |    |          |    |       |       |    |        |
|  | <b>87 340 690</b>       | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |   |    |          |    |       |       |    |        |
|  | <b>87 488 610</b>       | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A<br><b>87 488 620 0,50 / 87 488 630 0,75 / 87 488 600 STD / 87 488 640 1,00</b>  |   |    |          |    |       |       |    |        |
|  | <b>87 693 610</b>       | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br><b>87 693 620 0,50 / 87 693 630 0,75 / 87 693 600 STD / 87 693 640 1,00</b> , PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |   |    |          |    |       |       |    |        |
|  | <b>87 694 610</b>       | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br><b>87 694 620 0,50 / 87 694 630 0,75 / 87 694 600 STD / 87 694 640 1,00</b> , If used in the older connecting rod the lubrication hole must be bored.  |   |    |          |    |       |       |    |        |

cont...



|               |   |                |                        |
|---------------|---|----------------|------------------------|
| <b>261117</b> | EX; 34.2 x 10 x 131.1 x A/S - Cr - 30° - 25 - III | <b>81-2604</b> | EX; 14/ x 10 x 48.5 G1 |
| <b>2605</b>   | IN; 40 x 10 x 131.5 x S - Cr - 30° - 25 - III     | <b>81-2602</b> | IN; 14/ x 10 x 60 G1   |

|                       |              |                      |                   |   |   |                      |    |            |            |      |        |
|-----------------------|--------------|----------------------|-------------------|---|---|----------------------|----|------------|------------|------|--------|
| <b>80</b>             | <b>M 104</b> | <b>941 (AMG 3.6)</b> | 05.1994 → 05.2000 | B | 6 | 3606 cm <sup>3</sup> | 4V | 200-206 kW | 272-280 PS | 10,5 | - 92.4 |
| <b>C-CLASS (W202)</b> |              |                      |                   |   |   |                      |    |            |            |      |        |

|                   |  |
|-------------------|--|
| <b>78 662 610</b> | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |
| <b>77 531 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00</b> |
| <b>87 325 690</b> | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |
| <b>87 416 610</b> | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>   |

|               |   |                 |   |
|---------------|---|-----------------|---|
| <b>261114</b> | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III | <b>RK-7H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 7 |
| <b>260490</b> | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -            | <b>MK-7H</b>    | valve cotter; number of notches: 3;<br>valve stem diameter: 7 |
| <b>26208</b>  | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III        | <b>81-26172</b> | IN/EX; 12.56/ x 7.02 x 37.5 G1                                |
| <b>26048</b>  | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -             | <b>81-26173</b> | IN/EX; 12.7/ x 7.02 x 37.5 G1                                 |

|                   |  |
|-------------------|--|
| <b>50 006 226</b> | installation side: intake sideCAM, chilled cast iron |
| <b>50 006 227</b> | installation side: outlet sideCAM, chilled cast iron |

|                     |                                |
|---------------------|--------------------------------|
| <b>7.22156.60.0</b> | fuel pump; in-line; electrical |
|---------------------|--------------------------------|

|                     |                             |
|---------------------|-----------------------------|
| <b>7.07759.01.0</b> | air mass sensor; electrical |
|---------------------|-----------------------------|

|                     |  |
|---------------------|--|
| <b>7.06740.02.0</b> | water pump auxiliary cooling; electrical |
|---------------------|--|

|                     |  |
|---------------------|--|
| <b>7.06740.05.0</b> | water pump auxiliary cooling; electrical |
|---------------------|--|

|                     |   |
|---------------------|---|
| <b>7.06117.20.0</b> | central magnet, camshaft adjustment; electrical |
|---------------------|---|

|                     |                                       |
|---------------------|---------------------------------------|
| <b>7.05270.00.0</b> | lambda sensor; control sensor; heated |
|---------------------|---------------------------------------|

|                   |  |
|-------------------|--|
| <b>50 006 421</b> | hydraulic; height: 24; Outer Ø: 35; length: 24 |
|-------------------|--|

|  |              |                      |                   |   |   |                      |    |            |            |    |        |
|--|--------------|----------------------|-------------------|---|---|----------------------|----|------------|------------|----|--------|
| <b>81</b>  | <b>M 104</b> | <b>992 (AMG 3.6)</b> | 09.1992 → 03.1998 | B | 6 | 3606 cm <sup>3</sup> | 4V | 195-200 kW | 265-272 PS | 10 | - 92.4 |
| <b>300, E-CLASS (W124), E-CLASS Convertible (A124), E-CLASS Coupe (C124), E-CLASS T-Model (S124)</b> |              |                      |                   |   |   |                      |    |            |            |    |        |

|                   |  |
|-------------------|--|
| <b>78 662 610</b> | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |
| <b>77 531 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00</b> |
| <b>87 325 690</b> | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |
| <b>87 416 610</b> | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>   |

|               |   |                 |   |
|---------------|---|-----------------|---|
| <b>261114</b> | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III | <b>RK-7H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 7 |
| <b>260490</b> | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -            | <b>MK-7H</b>    | valve cotter; number of notches: 3;<br>valve stem diameter: 7 |
| <b>26208</b>  | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III        | <b>81-26172</b> | IN/EX; 12.56/ x 7.02 x 37.5 G1                                |
| <b>26048</b>  | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -             | <b>81-26173</b> | IN/EX; 12.7/ x 7.02 x 37.5 G1                                 |

|                   |  |
|-------------------|--|
| <b>50 006 226</b> | installation side: intake sideCAM, chilled cast iron |
| <b>50 006 227</b> | installation side: outlet sideCAM, chilled cast iron |

|                     |                                |
|---------------------|--------------------------------|
| <b>7.22156.60.0</b> | fuel pump; in-line; electrical |
|---------------------|--------------------------------|

|                     |                             |
|---------------------|-----------------------------|
| <b>7.07759.01.0</b> | air mass sensor; electrical |
|---------------------|-----------------------------|

|                     |   |
|---------------------|---|
| <b>7.06117.20.0</b> | central magnet, camshaft adjustment; electrical |
|---------------------|---|

|                   |  |
|-------------------|--|
| <b>50 006 421</b> | hydraulic; height: 24; Outer Ø: 35; length: 24 |
|-------------------|--|

|                   |  |
|-------------------|--|
| <b>78 662 610</b> | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |
| <b>77 531 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00</b> |
| <b>87 325 690</b> | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |
| <b>87 416 610</b> | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>   |

|               |   |                 |   |
|---------------|---|-----------------|---|
| <b>261114</b> | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III | <b>RK-7H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 7 |
| <b>260490</b> | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -            | <b>MK-7H</b>    | valve cotter; number of notches: 3;<br>valve stem diameter: 7 |
| <b>26208</b>  | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III        | <b>81-26172</b> | IN/EX; 12.56/ x 7.02 x 37.5 G1                                |
| <b>26048</b>  | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -             | <b>81-26173</b> | IN/EX; 12.7/ x 7.02 x 37.5 G1                                 |

|                   |  |
|-------------------|--|
| <b>50 006 226</b> | installation side: intake sideCAM, chilled cast iron |
| <b>50 006 227</b> | installation side: outlet sideCAM, chilled cast iron |

|                     |                                |
|---------------------|--------------------------------|
| <b>7.22156.60.0</b> | fuel pump; in-line; electrical |
|---------------------|--------------------------------|

|                     |                             |
|---------------------|-----------------------------|
| <b>7.07759.01.0</b> | air mass sensor; electrical |
|---------------------|-----------------------------|

|                     |   |
|---------------------|---|
| <b>7.06117.20.0</b> | central magnet, camshaft adjustment; electrical |
|---------------------|---|

|                   |  |
|-------------------|--|
| <b>50 006 421</b> | hydraulic; height: 24; Outer Ø: 35; length: 24 |
|-------------------|--|

|                   |  |
|-------------------|--|
| <b>78 662 610</b> | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |
| <b>77 531 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00</b> |
| <b>87 325 690</b> | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |
| <b>87 416 610</b> | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>   |

|               |   |                 |   |
|---------------|---|-----------------|---|
| <b>261114</b> | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III | <b>RK-7H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 7 |
| <b>260490</b> | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -            | <b>MK-7H</b>    | valve cotter; number of notches: 3;<br>valve stem diameter: 7 |
| <b>26208</b>  | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III        | <b>81-26172</b> | IN/EX; 12.56/ x 7.02 x 37.5 G1                                |
| <b>26048</b>  | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -             | <b>81-26173</b> | IN/EX; 12.7/ x 7.02 x 37.5 G1                                 |

|                   |  |
|-------------------|--|
| <b>50 006 226</b> | installation side: intake sideCAM, chilled cast iron |
| <b>50 006 227</b> | installation side: outlet sideCAM, chilled cast iron |

|                     |                                |
|---------------------|--------------------------------|
| <b>7.22156.60.0</b> | fuel pump; in-line; electrical |
|---------------------|--------------------------------|

|           |   |  |                   |                 |  |                      |    |            |            |        |        |  |  |
|-----------|---|--|-------------------|-----------------|--|----------------------|----|------------|------------|--------|--------|--|--|
| <b>82</b> |   | <b>91</b>  |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>M 104</b>                                | <b>996 (AMG 3.6)</b>   | 01.1995 → 07.1998 | B               | 6  | 3606 cm <sup>3</sup> | 4V | 200 kW     | 272 PS     | ε 10   | - 92.4 |  |  |
|           | <b>G-CLASS (W463)</b>                       |  |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>261114</b>                               | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III  |                   | <b>RK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |                      |    |            |            |        |        |  |  |
|           | <b>260490</b>                               | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -   |                   | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |                      |    |            |            |        |        |  |  |
|           | <b>26208</b>                                | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III   |                   | <b>81-26172</b> | IN/EX; 12.56/ x 7.02 x 37.5 G1                             |                      |    |            |            |        |        |  |  |
|           | <b>26048</b>                                | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -  |                   | <b>81-26173</b> | IN/EX; 12.7/ x 7.02 x 37.5 G1                              |                      |    |            |            |        |        |  |  |
|           | <b>7.21659.53.0</b>                         | fuel pump; in-line; electrical   |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>7.22156.60.0</b>                         | fuel pump; in-line; electrical   |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>7.07759.01.0</b>                         | air mass sensor; electrical  |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>7.06117.20.0</b>                         | central magnet, camshaft adjustment; electrical  |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>7.05270.02.0</b>                         | lambda sensor; control sensor; heated  |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>50 006 421</b>                           | hydraulic; height: 24; Outer Ø: 35; length: 24   |                   |                 |  |                      |    |            |            |        |        |  |  |
| <b>83</b> |   | <b>92</b>  |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>M 104</b>                                | <b>980 (AMG 3.4)</b>   | 09.1988 → 06.1993 | B               | 6  | 3428 cm <sup>3</sup> | 4V | 265 kW     | 360 PS     |        | - 86   |  |  |
|           | <b>124 Saloon (W124)</b>                    |  |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>7.22156.60.0</b>                         | fuel pump; in-line; electrical   |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>7.06117.20.0</b>                         | central magnet, camshaft adjustment; electrical  |                   |                 |  |                      |    |            |            |        |        |  |  |
| <b>M</b>  | <b>84</b>                                   |  | <b>92</b>         |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>M 116</b>                                | <b>965</b>   | 10.1985 → 06.1991 | B               | 8  | 4196 cm <sup>3</sup> | 2V | 150-170 kW | 204-231 PS | ε 10   | - 78.9 |  |  |
|           | <b>S-CLASS (W126), S-CLASS Coupe (C126)</b> |  |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>261111</b>                               | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III   |                   | <b>RK-9H</b>    | valve cotter; number of notches: 1; valve stem diameter: 9 |                      |    |            |            |        |        |  |  |
|           | <b>2639</b>                                 | IN; 44 x 9 x 117 x S - Cr - 45° - VS - 9 - III   |                   | <b>81-26121</b> | EX; 15.043/ x 9 x 50.5 B1                                  |                      |    |            |            |        |        |  |  |
|           |   |  |                   | <b>81-26122</b> | EX; 15.243/ x 9 x 50.5 B1                                  |                      |    |            |            |        |        |  |  |
|           |   |  |                   | <b>81-26118</b> | IN; 14.043/ x 9 x 47.5 B1                                  |                      |    |            |            |        |        |  |  |
|           |   |  |                   | <b>81-26119</b> | IN; 14.243/ x 9 x 47.5 B1                                  |                      |    |            |            |        |        |  |  |
|           | <b>50 006 280</b>                           | installation side: intake sideCAM, chilled cast iron   |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>50 006 281</b>                           | installation side: outlet sideCAM, chilled cast iron, →mot. 016682                               |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>7.21565.71.0</b>                         | fuel pump; in-line; electrical, with two pumps in the system                                     |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>7.21659.53.0</b>                         | fuel pump; in-line; electrical, one pump in the system   |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>7.21659.72.0</b>                         | fuel pump; in-line; electrical   |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>7.22156.60.0</b>                         | fuel pump; in-line; electrical   |                   |                 |  |                      |    |            |            |        |        |  |  |
| <b>85</b> |   | <b>92</b>  |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>M 119</b>                                | <b>971</b>   | 02.1991 → 02.1999 | B               | 8  | 4196 cm <sup>3</sup> | 4V | 205-214 kW | 279-291 PS | ε 10:1 | - 78.9 |  |  |
|           | <b>S-CLASS (W140), S-CLASS Coupe (C140)</b> |  |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>77 532 610</b>                           | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G  |                   |                 |  |                      |    |            |            |        |        |  |  |
|           |   | <b>77 532 620</b> 0,50 / <b>77 532 630</b> 0,75 / <b>77 532 600</b> STD / <b>77 532 640</b> 1,00 |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>81-26163</b>                             | IN; 13.5/ x 7 x 35.5 B1  |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>81-26172</b>                             | IN/EX; 12.56/ x 7.02 x 37.5 G1   |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>81-26173</b>                             | IN/EX; 12.7/ x 7.02 x 37.5 G1  |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>7.21565.71.0</b>                         | fuel pump; in-line; electrical, with two pumps in the system                                     |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>7.21682.60.0</b>                         | fuel pump; in-line; electrical, with two pumps in the system                                     |                   |                 |  |                      |    |            |            |        |        |  |  |
|           | <b>7.22156.50.0</b>                         | fuel pump; in-line; electrical   |                   |                 |  |                      |    |            |            |        |        |  |  |

cont...

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|-----------|--|---|
|           | 7.22156.60.0                           | fuel pump; in-line; electrical  |
|           | 7.06117.20.0                           | central magnet, camshaft adjustment; electrical   |
|           | 7.05270.00.0                           | lambda sensor; control sensor; heated   |
|           | 50 006 421                             | hydraulic; height: 24; Outer Ø: 35; length: 24  |
| <b>86</b> |  | <b>92</b>   |
|           | M 119                                  | <b>975</b>  |
|           | 124 Saloon (W124), E-CLASS (W124)      | 10.1992 → 06.1995 B 8 4196 cm <sup>3</sup> 4V 205 kW 279 PS 11 - 78.9   |
|           | 77 532 610                             | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br>77 532 620 0,50 / 77 532 630 0,75 / 77 532 600 STD / 77 532 640 1,00 |
|           | 81-26163                               | IN; 13.5/ x 7 x 35.5 B1   |
|           | 81-26172                               | IN/EX; 12.56/ x 7.02 x 37.5 G1  |
|           | 81-26173                               | IN/EX; 12.7/ x 7.02 x 37.5 G1   |
|           | 7.21565.71.0                           | fuel pump; in-line; electrical, with two pumps in the system  |
|           | 7.21659.53.0                           | fuel pump; in-line; electrical  |
|           | 7.21682.60.0                           | fuel pump; in-line; electrical, <b>E 420 (124.034)</b> : with two pumps in the system   |
|           | 7.22156.50.0                           | fuel pump; in-line; electrical  |
|           | 7.22156.60.0                           | fuel pump; in-line; electrical  |
|           | 7.06117.20.0                           | central magnet, camshaft adjustment; electrical   |
|           | 7.05270.00.0                           | lambda sensor; control sensor; heated   |
|           | 50 006 421                             | hydraulic; height: 24; Outer Ø: 35; length: 24  |
| <b>87</b> |  | <b>92</b>   |
|           | M 119                                  | <b>981</b>  |
|           | S-CLASS Coupe (C140)                   | 10.1994 → 02.1999 B 8 4196 cm <sup>3</sup> 4V 205 kW 279 PS 11 - 78.9   |
|           | 77 532 610                             | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br>77 532 620 0,50 / 77 532 630 0,75 / 77 532 600 STD / 77 532 640 1,00 |
|           | 81-26163                               | IN; 13.5/ x 7 x 35.5 B1   |
|           | 81-26172                               | IN/EX; 12.56/ x 7.02 x 37.5 G1  |
|           | 81-26173                               | IN/EX; 12.7/ x 7.02 x 37.5 G1   |
|           | 7.22156.60.0                           | fuel pump; in-line; electrical  |
|           | 7.05270.00.0                           | lambda sensor; control sensor; heated   |
|           | 50 006 421                             | hydraulic; height: 24; Outer Ø: 35; length: 24  |
| <b>88</b> |  | <b>92</b>   |
|           | M 119                                  | <b>985</b>  |
|           | E-CLASS (W210), E-CLASS T-Model (S210) | 01.1996 → 06.1997 B 8 4196 cm <sup>3</sup> 4V 205 kW 279 PS 11 - 78.9   |
|           | 77 532 610                             | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br>77 532 620 0,50 / 77 532 630 0,75 / 77 532 600 STD / 77 532 640 1,00 |
|           | 81-26163                               | IN; 13.5/ x 7 x 35.5 B1   |
|           | 81-26172                               | IN/EX; 12.56/ x 7.02 x 37.5 G1  |
|           | 81-26173                               | IN/EX; 12.7/ x 7.02 x 37.5 G1   |
|           | 7.22156.50.0                           | fuel pump; in-line; electrical  |
|           | 7.06740.02.0                           | water pump auxiliary cooling; electrical  |
|           | 7.06740.05.0                           | water pump auxiliary cooling; electrical  |
|           | 50 006 421                             | hydraulic; height: 24; Outer Ø: 35; length: 24  |

| <b>89</b> |                         | <b>93.75</b>  |  |
|-----------|-------------------------|---|--|
|           | <b>M 115</b>            | <b>973</b>  |  |
|           | <b>G-CLASS (W460)</b>   | 03.1979 → 07.1993   | B 4 2307 cm <sup>3</sup> 2V 66-75 kW 90-102 PS 8 - 83.6  |
|           | <b>80 00187 1 1 000</b> | Ø93.75; STD; set: 1; [R G6 CR 1.75] [N 2.5] [DSF CR 4]<br><b>80 00187 1 1 040</b> 94.15 / <b>80 00187 1 1 080</b> 94.55   |  |
|           | <b>80 00187 1 2 000</b> | Ø93.75; STD; set: 1; [R G6 CR 1.75] [N 2.5] [SLF ST CR 4]<br><b>80 00187 1 2 040</b> 94.15 / <b>80 00187 1 2 080</b> 94.55  |  |
|           | <b>87 341 690</b>       | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |  |
|           | <b>87 688 610</b>       | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br><b>87 688 620</b> 0,50 / <b>87 688 630</b> 0,75 / <b>87 688 600</b> STD / <b>87 688 640</b> 1,00, Without lubricating hole, with excentric bearing bore.   |  |
|           | <b>87 741 610</b>       | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.380 St/B/G; PASS-L 0,25 Ø 69.715 / 74.500 / 34.100 / 2.380 St/B/G<br><b>87 741 620</b> 0,50 / <b>87 741 630</b> 0,75 / <b>87 741 640</b> 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |  |
|           | <b>87 744 610</b>       | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br><b>87 744 620</b> 0,50 / <b>87 744 630</b> 0,75 / <b>87 744 600</b> STD / <b>87 744 640</b> 1,00   |  |
|           | <b>261106</b>           | EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III  | <b>RK-9H</b> valve cotter; number of notches: 1; valve stem diameter: 9  |
|           | <b>26017</b>            | IN; 47 x 9 x 128.6 x S - Cr - 45° - VS - 1 -  | <b>81-2659</b> EX; 15.035/ x 11 x 45 B1<br><b>81-2660</b> EX; 15.235/ x 11 x 45 B1<br><b>81-2667</b> IN; 14.035/ x 9 x 55 B1<br><b>81-2668</b> IN; 14.235/ x 9 x 55 B1 |
|           | <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |  |
|           | <b>7.02242.22.0</b>     | fuel pump; mechanical   |  |
| <b>90</b> |                         | <b>93.75</b>  |  |
|           | <b>M 115</b>            | <b>974</b>  |  |
|           | <b>230</b>              | 03.1979 → 03.1982   | B 4 2307 cm <sup>3</sup> 2V 66 kW 90 PS 8:1 - 83.6   |
|           | <b>80 00187 1 1 000</b> | Ø93.75; STD; set: 1; [R G6 CR 1.75] [N 2.5] [DSF CR 4]<br><b>80 00187 1 1 040</b> 94.15 / <b>80 00187 1 1 080</b> 94.55   |  |
|           | <b>80 00187 1 2 000</b> | Ø93.75; STD; set: 1; [R G6 CR 1.75] [N 2.5] [SLF ST CR 4]<br><b>80 00187 1 2 040</b> 94.15 / <b>80 00187 1 2 080</b> 94.55  |  |
|           | <b>87 341 690</b>       | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |  |
|           | <b>87 688 610</b>       | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br><b>87 688 620</b> 0,50 / <b>87 688 630</b> 0,75 / <b>87 688 600</b> STD / <b>87 688 640</b> 1,00, Without lubricating hole, with excentric bearing bore.   |  |
|           | <b>87 741 610</b>       | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.380 St/B/G; PASS-L 0,25 Ø 69.715 / 74.500 / 34.100 / 2.380 St/B/G<br><b>87 741 620</b> 0,50 / <b>87 741 630</b> 0,75 / <b>87 741 640</b> 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |  |
|           | <b>87 744 610</b>       | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br><b>87 744 620</b> 0,50 / <b>87 744 630</b> 0,75 / <b>87 744 600</b> STD / <b>87 744 640</b> 1,00   |  |
|           | <b>261106</b>           | EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III  | <b>RK-9H</b> valve cotter; number of notches: 1; valve stem diameter: 9  |
|           | <b>26017</b>            | IN; 47 x 9 x 128.6 x S - Cr - 45° - VS - 1 -  | <b>81-2659</b> EX; 15.035/ x 11 x 45 B1<br><b>81-2660</b> EX; 15.235/ x 11 x 45 B1<br><b>81-2667</b> IN; 14.035/ x 9 x 55 B1<br><b>81-2668</b> IN; 14.235/ x 9 x 55 B1 |
| <b>91</b> |                         | <b>95.5</b>   |  |
|           | <b>M 102</b>            | <b>958</b>  |  |
|           | <b>230</b>              | 04.1992 → 09.1995   | B 4 2299 cm <sup>3</sup> 2V 79 kW 107 PS 8:1 - 80.3  |
|           | <b>80 00189 1 0 000</b> | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00189 1 0 050</b> 96.00 / <b>80 00189 1 0 100</b> 96.50   |  |
|           | <b>80 00189 1 1 000</b> | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]<br><b>80 00189 1 1 050</b> 96.00 / <b>80 00189 1 1 100</b> 96.50   |  |
|           | <b>89 508 190</b>       | T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7  |  |
|           | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |  |
|           | <b>77 530 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620</b> 0,50 / <b>77 530 630</b> 0,75 / <b>77 530 600</b> STD / <b>77 530 640</b> 1,00   |  |

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|  |   |                 |   |
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| <b>87 326 690</b>                          | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |                 |   |
| <b>87 435 610</b>                          | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A   |                 |   |
| <b>87 450 610</b>                          | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00, 01.1986→</b><br><b>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00</b> |                 |   |
| <b>2655</b>                                | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm  | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>261107</b>                              | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm  | <b>81-2634</b>  | EX; 14.028/ x 9 x 51 B1                                       |
| <b>26135</b>                               | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III   | <b>81-26148</b> | EX; 14.044/ x 9 x 51 B1                                       |
|  |   | <b>81-2635</b>  | EX; 14.228/ x 9 x 51 B1                                       |
|  |   | <b>81-26150</b> | EX; 14.344/ x 9 x 51 B1 - CC                                  |
|  |   | <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1                                       |
|  |   | <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1                                       |
|  |   | <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1                                       |
| <b>50 006 222</b>                          | CAM, chilled cast iron  |                 |   |
| <b>50 006 454</b>                          | hydraulic; Outer Ø: 14; length: 30  |                 |   |
| <b>92</b>                                  | <b>95.5</b>   |                 |   |
| <b>M 102</b>                               | <b>979</b>  |                 |   |
|  | 05.1987 → 07.1996   | B               | 4 2299 cm³ 2V 90 kW 122 PS 9 - 80.3                           |
| <b>230, G-CLASS (W460), G-CLASS (W461)</b> |   |                 |   |
| <b>93 968 600</b>                          | Cylinder diameter: 95.5; KH: 43.2; MT: -1.85; GL: 76.2; piston pin: 22x56; number of piston rings: 3<br><b>93 968 610 96.00 / 93 968 620 96.50</b>  |                 |   |
| <b>R</b>                                   | 1.75 CR G6  |                 |   |
| <b>NM</b>                                  | 2 G3  |                 |   |
| <b>DSF</b>                                 | 3.5 CR  |                 |   |
|  | → <b>80 00189 1 0 ...</b> , <b>80 00189 1 1 ...</b><br>connecting rod guided in the piston, distance between bosses 22,30 mm  |                 |   |
| <b>80 00189 1 0 000</b>                    | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00189 1 0 050 96.00 / 80 00189 1 0 100 96.50</b>  |                 |   |
| <b>80 00189 1 1 000</b>                    | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]<br><b>80 00189 1 1 050 96.00 / 80 00189 1 1 100 96.50</b>  |                 |   |
| <b>89 508 190</b>                          | T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7  |                 |   |
| <b>78 662 610</b>                          | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |                 |   |
| <b>77 530 610</b>                          | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b>  |                 |   |
| <b>87 326 690</b>                          | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |                 |   |
| <b>87 435 610</b>                          | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b>  |                 |   |
| <b>87 450 610</b>                          | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00</b>  |                 |   |
| <b>2655</b>                                | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm  | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>261107</b>                              | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm  | <b>81-2634</b>  | EX; 14.028/ x 9 x 51 B1                                       |
| <b>26135</b>                               | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III   | <b>81-26148</b> | EX; 14.044/ x 9 x 51 B1                                       |
|  |   | <b>81-2635</b>  | EX; 14.228/ x 9 x 51 B1                                       |
|  |   | <b>81-26150</b> | EX; 14.344/ x 9 x 51 B1 - CC                                  |
|  |   | <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1                                       |
|  |   | <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1                                       |
|  |   | <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1                                       |
| <b>50 006 222</b>                          | CAM, chilled cast iron  |                 |   |
| <b>7.21659.53.0</b>                        | fuel pump; in-line; electrical  |                 |   |
| <b>7.22156.60.0</b>                        | fuel pump; in-line; electrical  |                 |   |
| <b>50 006 454</b>                          | hydraulic; Outer Ø: 14; length: 30  |                 |   |


















|   |                         |   |                 |    |    |                      |                 |                              |   |       |        |  |
|---|-------------------------|---|-----------------|----|----|----------------------|-----------------|------------------------------|---|-------|--------|--|
| <b>93</b>   |                         | <b>95.5</b>   |                 |    |    |                      |                 |                              |   |       |        |  |
|   | <b>M 102</b>            | <b>981</b>  | 04.1982→08.1993 | B  | 4  | 2299 cm <sup>3</sup> | 2V              | 92 kW                        | 125 PS  | ε 9:1 | - 80.3 |  |
| <b>230, G-CLASS (W460), G-CLASS Cabrio (W460)</b> |                         |   |                 |    |    |                      |                 |                              |   |       |        |  |
|   | <b>93 968 600</b>       | Cylinder diameter: 95.5; KH: 43.2; MT: -1.85; GL: 76.2; piston pin: 22x56; number of piston rings: 3<br><b>93 968 610</b> 96.00 / <b>93 968 620</b> 96.50           |                 |    |    |                      |                 |                              |   |       |        |  |
|   |                         | R   | 1.75            | CR | G6 |                      |                 |                              |   |       |        |  |
|   |                         | NM  | 2               |    | G3 |                      |                 |                              |   |       |        |  |
|   |                         | DSF   | 3.5             | CR |    |                      |                 |                              |   |       |        |  |
|   |                         | → <b>80 00189 1 0</b> ..., <b>80 00189 1 1</b> ...<br>connecting rod guided in the piston, distance between bosses 22,30 mm   |                 |    |    |                      |                 |                              |   |       |        |  |
|   | <b>80 00189 1 0 000</b> | ∅95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00189 1 0 050</b> 96.00 / <b>80 00189 1 0 100</b> 96.50                                       |                 |    |    |                      |                 |                              |   |       |        |  |
|   | <b>80 00189 1 1 000</b> | ∅95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]<br><b>80 00189 1 1 050</b> 96.00 / <b>80 00189 1 1 100</b> 96.50                                       |                 |    |    |                      |                 |                              |   |       |        |  |
|   | <b>89 508 190</b>       | T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7  |                 |    |    |                      |                 |                              |   |       |        |  |
|   | <b>78 662 610</b>       | [Pair] AS 0,10 ∅ 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |                 |    |    |                      |                 |                              |   |       |        |  |
|   | <b>77 530 610</b>       | [Set] PL 0,25 ∅ 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620</b> 0,50 / <b>77 530 630</b> 0,75 / <b>77 530 600</b> STD / <b>77 530 640</b> 1,00         |                 |    |    |                      |                 |                              |   |       |        |  |
|   | <b>87 326 690</b>       | [Set] PL-B SEMI ∅ 22.000 / 24.500 / 21.900 / St/B   |                 |    |    |                      |                 |                              |   |       |        |  |
|   | <b>87 435 610</b>       | [Set] HL 0,25 ∅ 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00, 01.1986→ |                 |    |    |                      |                 |                              |   |       |        |  |
|   | <b>87 450 610</b>       | [Set] PL 0,25 ∅ 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620</b> 0,50 / <b>87 450 630</b> 0,75 / <b>87 450 600</b> STD / <b>87 450 640</b> 1,00         |                 |    |    |                      |                 |                              |   |       |        |  |
|   | <b>87 451 610</b>       | [Set] HL 0,25 ∅ 57.715 / 62.500 / 21.400 / 2.386 St/A<br><b>87 451 620</b> 0,50 / <b>87 451 630</b> 0,75 / <b>87 451 600</b> STD / <b>87 451 640</b> 1,00, →12.1985 |                 |    |    |                      |                 |                              |   |       |        |  |
|   | <b>2655</b>             | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation ∅ 8 mm  |                 |    |    |                      |                 | <b>RK-8H</b>                 | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |       |        |  |
|   | <b>261107</b>           | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation ∅ 8 mm  |                 |    |    |                      |                 | <b>81-2634</b>               | EX; 14.028/ x 9 x 51 B1                                       |       |        |  |
|   | <b>26160</b>            | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III   |                 |    |    |                      |                 | <b>81-26148</b>              | EX; 14.044/ x 9 x 51 B1                                       |       |        |  |
|   | <b>26135</b>            | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III   |                 |    |    |                      |                 | <b>81-2635</b>               | EX; 14.228/ x 9 x 51 B1                                       |       |        |  |
|   |                         |   |                 |    |    |                      | <b>81-26150</b> | EX; 14.344/ x 9 x 51 B1 - CC |   |       |        |  |
|   |                         |   |                 |    |    |                      | <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1      |   |       |        |  |
|   |                         |   |                 |    |    |                      | <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1      |   |       |        |  |
|   |                         |   |                 |    |    |                      | <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1      |   |       |        |  |
|   | <b>50 006 212</b>       | CAM, chilled cast iron  |                 |    |    |                      |                 |                              |   |       |        |  |
|   | <b>7.21565.71.0</b>     | fuel pump; in-line; electrical  |                 |    |    |                      |                 |                              |   |       |        |  |
|   | <b>7.21659.53.0</b>     | fuel pump; in-line; electrical  |                 |    |    |                      |                 |                              |   |       |        |  |
|   | <b>7.21659.72.0</b>     | fuel pump; in-line; electrical  |                 |    |    |                      |                 |                              |   |       |        |  |

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|  |                         |   |                 |    |    |                      |    |           |            |     |        |
|--|-------------------------|---|-----------------|----|----|----------------------|----|-----------|------------|-----|--------|
| <b>94</b>  |                         | <b>95.5</b>   |                 |    |    |                      |    |           |            |     |        |
|  | <b>M 102</b>            | <b>982</b>  | 12.1984→06.1993 | B  | 4  | 2299 cm <sup>3</sup> | 2V | 97-100 kW | 132-136 PS | ε 9 | - 80.3 |
| <b>124 Coupe (C124), 124 Saloon (W124), 124 T-Model (S124)</b> |                         |   |                 |    |    |                      |    |           |            |     |        |
|  | <b>93 968 600</b>       | Cylinder diameter: 95.5; KH: 43.2; MT: -1.85; GL: 76.2; piston pin: 22x56; number of piston rings: 3<br><b>93 968 610</b> 96.00 / <b>93 968 620</b> 96.50   |                 |    |    |                      |    |           |            |     |        |
|  |                         | R   | 1.75            | CR | G6 |                      |    |           |            |     |        |
|  |                         | NM  | 2               |    | G3 |                      |    |           |            |     |        |
|  |                         | DSF   | 3.5             | CR |    |                      |    |           |            |     |        |
|  |                         | → <b>80 00189 1 0</b> ..., <b>80 00189 1 1</b> ...<br>connecting rod guided in the piston, distance between bosses 22,30 mm                                 |                 |    |    |                      |    |           |            |     |        |
|  | <b>80 00189 1 0 000</b> | ∅95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00189 1 0 050</b> 96.00 / <b>80 00189 1 0 100</b> 96.50                               |                 |    |    |                      |    |           |            |     |        |
|  | <b>80 00189 1 1 000</b> | ∅95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]<br><b>80 00189 1 1 050</b> 96.00 / <b>80 00189 1 1 100</b> 96.50                               |                 |    |    |                      |    |           |            |     |        |
|  | <b>89 508 190</b>       | T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7  |                 |    |    |                      |    |           |            |     |        |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 ∅ 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |                 |    |    |                      |    |           |            |     |        |
|  | <b>77 530 610</b>       | [Set] PL 0,25 ∅ 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620</b> 0,50 / <b>77 530 630</b> 0,75 / <b>77 530 600</b> STD / <b>77 530 640</b> 1,00 |                 |    |    |                      |    |           |            |     |        |

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|---|---|---|--|
| <b>87 326 690</b>   | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |   |  |
| <b>87 435 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00, 230 E (124.023), 230 TE (124.083), 230 TE (124.083), 230 E (124.023): 01.1986→</b>  |   |  |
| <b>87 450 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00</b>  |   |  |
| <b>87 451 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 21.400 / 2.386 St/A<br><b>87 451 620 0,50 / 87 451 630 0,75 / 87 451 600 STD / 87 451 640 1,00, →12.1985</b>  |   |  |
|    | <b>2655</b><br>EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm   |    | <b>RK-8H</b><br>valve cotter; number of notches: 1;<br>valve stem diameter: 8  |
| <b>261107</b>   | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm  |    | <b>81-2634</b><br>EX; 14.028/ x 9 x 51 B1  |
| <b>26135</b>  | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III   |   | <b>81-26148</b><br>EX; 14.044/ x 9 x 51 B1<br><b>81-2635</b><br>EX; 14.228/ x 9 x 51 B1<br><b>81-26150</b><br>EX; 14.344/ x 9 x 51 B1 - CC<br><b>81-2631</b><br>IN; 14.028/ x 8 x 46 B1<br><b>81-26145</b><br>IN; 14.044/ x 8 x 46 B1<br><b>81-2632</b><br>IN; 14.228/ x 8 x 46 B1 |
|    | <b>50 006 222</b><br>CAM, chilled cast iron   |   |  |
|    | <b>50 005 425</b><br>mechanical; metal  |   |  |
|    | <b>7.21565.71.0</b><br>fuel pump; in-line; electrical, with two pumps in the system   |   |  |
| <b>7.21659.53.0</b>   | fuel pump; in-line; electrical  |   |  |
| <b>7.21659.72.0</b>   | fuel pump; in-line; electrical  |   |  |
| <b>7.21682.60.0</b>   | fuel pump; in-line; electrical, with two pumps in the system  |   |  |
| <b>7.22156.60.0</b>   | fuel pump; in-line; electrical  |   |  |
|  | <b>50 006 454</b><br>hydraulic; Outer Ø: 14; length: 30   |   |  |
| <b>95</b>   |    | <b>95.5</b>   |  |
|  | <b>M 102</b>  | <b>985</b>  |  |
|   |   | 09.1986 → 08.1993   | B 4 2299 cm³ 2V 97-100 kW 132-136 PS 9:1 - 80.3  |
|  | <b>190 (W201)</b>   |   |  |
|  | <b>93 968 600</b><br>Cylinder diameter: 95.5; KH: 43.2; MT: -1.85; GL: 76.2; piston pin: 22x56; number of piston rings: 3<br><b>93 968 610 96.00 / 93 968 620 96.50</b><br>R 1.75 CR G6<br>NM 2 G3<br>DSF 3.5 CR<br>→ <b>80 00189 1 0 ... , 80 00189 1 1 ...</b><br>connecting rod guided in the piston, distance between bosses 22,30 mm |   |  |
|  | <b>80 00189 1 0 000</b><br>Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00189 1 0 050 96.00 / 80 00189 1 0 100 96.50</b>   |   |  |
|   | <b>80 00189 1 1 000</b><br>Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]<br><b>80 00189 1 1 050 96.00 / 80 00189 1 1 100 96.50</b>   |   |  |
|  | <b>89 508 190</b><br>T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7   |   |  |
|  | <b>78 662 610</b><br>[Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |   |  |
| <b>77 530 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b>  |   |  |
| <b>87 326 690</b>   | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |   |  |
| <b>87 435 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b>  |   |  |
| <b>87 450 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00</b>  |   |  |
|  | <b>2655</b><br>EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm   |  | <b>RK-8H</b><br>valve cotter; number of notches: 1;<br>valve stem diameter: 8  |
| <b>261107</b>   | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm  |  | <b>81-2634</b><br>EX; 14.028/ x 9 x 51 B1  |
| <b>26135</b>  | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III   |   | <b>81-26148</b><br>EX; 14.044/ x 9 x 51 B1<br><b>81-2635</b><br>EX; 14.228/ x 9 x 51 B1<br><b>81-26150</b><br>EX; 14.344/ x 9 x 51 B1 - CC   |

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|--|-----------------|-------------------------|
|  | <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1 |
|  | <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1 |
|  | <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1 |

|  |                     |                                    |
|--|---------------------|------------------------------------|
|  | <b>50 006 222</b>   | CAM, chilled cast iron             |
|  | <b>50 005 425</b>   | mechanical; metal                  |
|  | <b>7.21659.53.0</b> | fuel pump; in-line; electrical     |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical     |
|  | <b>7.22156.60.0</b> | fuel pump; in-line; electrical     |
|  | <b>50 006 454</b>   | hydraulic; Outer Ø: 14; length: 30 |

|           |  |             |            |                 |   |   |                      |    |          |            |  |        |
|-----------|--|-------------|------------|-----------------|---|---|----------------------|----|----------|------------|--|--------|
| <b>96</b> |  | <b>95.5</b> | <b>987</b> |                 |   |   |                      |    |          |            |  |        |
|           | <b>M 102</b>                                 |             |            | 04.1982→05.1993 | B | 4 | 2299 cm <sup>3</sup> | 2V | 90-92 kW | 122-125 PS |  | - 80.3 |
|           | <b>G-CLASS (W460), G-CLASS Cabrio (W460)</b> |             |            |                 |   |   |                      |    |          |            |  |        |

|  |   |  |
|--|---|--|
|  | <b>93 968 600</b>   | Cylinder diameter: 95.5; KH: 43.2; MT: -1.85; GL: 76.2; piston pin: 22x56; number of piston rings: 3 |
|  | <b>93 968 610 96.00 / 93 968 620 96.50</b>                            |  |
|  | R 1.75  | CR G6  |
|  | NM 2  | G3   |
|  | DSF 3.5   | CR   |
|  | → <b>80 00189 1 0 ...</b> , <b>80 00189 1 1 ...</b>                   |  |
|  | connecting rod guided in the piston, distance between bosses 22,30 mm |  |

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|--|--|--|
|  | <b>80 00189 1 0 000</b>                                | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5] |
|  | <b>80 00189 1 0 050 96.00 / 80 00189 1 0 100 96.50</b> |  |
|  | <b>80 00189 1 1 000</b>                                | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5] |
|  | <b>80 00189 1 1 050 96.00 / 80 00189 1 1 100 96.50</b> |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>89 508 190</b> | T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7 |
|--|-------------------|--|

## M

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|  | <b>78 662 610</b>  | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A          |
|  | <b>78 662 620 0,20 / 78 662 600 STD</b>  |   |
|  | <b>77 530 610</b>  | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G |
|  | <b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b>                                |   |
|  | <b>87 326 690</b>  | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B       |
|  | <b>87 435 610</b>  | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A   |
|  | <b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00, 230, 230 GE (460,2): 01.1986→</b> |   |
|  | <b>87 450 610</b>  | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G |
|  | <b>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00</b>                                |   |
|  | <b>87 451 610</b>  | [Set] HL 0,25 Ø 57.715 / 62.500 / 21.400 / 2.386 St/A   |
|  | <b>87 451 620 0,50 / 87 451 630 0,75 / 87 451 600 STD / 87 451 640 1,00, →12.1985</b>                      |   |

|  |               |  |  |                 |   |
|--|---------------|--|--|-----------------|---|
|  | <b>2655</b>   | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm |  | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>261107</b> | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm           |  | <b>81-2634</b>  | EX; 14.028/ x 9 x 51 B1                                       |
|  | <b>26135</b>  | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III  |  | <b>81-26148</b> | EX; 14.044/ x 9 x 51 B1                                       |
|  |               |  |  | <b>81-2635</b>  | EX; 14.228/ x 9 x 51 B1                                       |
|  |               |  |  | <b>81-26150</b> | EX; 14.344/ x 9 x 51 B1 - CC                                  |
|  |               |  |  | <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1                                       |
|  |               |  |  | <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1                                       |
|  |               |  |  | <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1                                       |

|  |                     |                                    |
|--|---------------------|------------------------------------|
|  | <b>50 006 222</b>   | CAM, chilled cast iron             |
|  | <b>7.21565.71.0</b> | fuel pump; in-line; electrical     |
|  | <b>7.21659.53.0</b> | fuel pump; in-line; electrical     |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical     |
|  | <b>50 006 454</b>   | hydraulic; Outer Ø: 14; length: 30 |

| <b>97</b>  |   | <b>95.5</b>       |  |
|--|---|-------------------|--|
| M 102  | <b>989</b>  | 04.1982 → 07.1993 | B 4 2298 cm <sup>3</sup> 2V 93 kW 126 PS $\xi$ 9 - 80.3            |
| 230, G-CLASS (W460), G-CLASS (W463), G-CLASS Cabrio (W463) |   |                   |  |
| 80 00189 1 0 000   | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br>80 00189 1 0 050 96.00 / 80 00189 1 0 100 96.50                 |                   |  |
| 80 00189 1 1 000   | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]<br>80 00189 1 1 050 96.00 / 80 00189 1 1 100 96.50                 |                   |  |
| 89 508 190   | T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7  |                   |  |
| 78 662 610   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br>78 662 620 0,20 / 78 662 600 STD  |                   |  |
| 77 530 610   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00 |                   |  |
| 87 326 690   | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |                   |  |
| 87 435 610   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00   |                   |  |
| 87 450 610   | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00 |                   |  |
| 2655   | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm                            | <b>RK-8H</b>      | valve cotter; number of notches: 1;<br>valve stem diameter: 8      |
| 261107   | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm                                      | <b>81-2634</b>    | EX; 14.028/ x 9 x 51 B1  |
| 26135  | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III   | <b>81-26148</b>   | EX; 14.044/ x 9 x 51 B1  |
|  |   | <b>81-2635</b>    | EX; 14.228/ x 9 x 51 B1  |
|  |   | <b>81-26150</b>   | EX; 14.344/ x 9 x 51 B1 - CC                                       |
|  |   | <b>81-2631</b>    | IN; 14.028/ x 8 x 46 B1  |
|  |   | <b>81-26145</b>   | IN; 14.044/ x 8 x 46 B1  |
|  |   | <b>81-2632</b>    | IN; 14.228/ x 8 x 46 B1  |
| 50 006 222   | CAM, chilled cast iron  |                   |  |
| 7.21565.71.0   | fuel pump; in-line; electrical  |                   |  |
| 7.21659.53.0   | fuel pump; in-line; electrical  |                   |  |
| 7.22156.60.0   | fuel pump; in-line; electrical  |                   |  |
| 50 006 454   | hydraulic; Outer Ø: 14; length: 30  |                   |  |
| <b>98</b>  |   | <b>95.5</b>       |  |
| M 102  | <b>990</b>  | 09.1988 → 08.1993 | B 4 2498 cm <sup>3</sup> 4V 143-150 kW 195-204 PS $\xi$ 9,7 - 87.2 |
| 190 (W201)   |   |                   |  |
| 89 508 190   | T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7  |                   |  |
| 78 662 610   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br>78 662 620 0,20 / 78 662 600 STD  |                   |  |
| 77 530 610   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00 |                   |  |
| 87 326 690   | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |                   |  |
| 87 435 610   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00   |                   |  |
| 87 450 610   | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00 |                   |  |
| RK-7   | valve cotter; number of notches: 1; valve stem diameter: 7  | <b>81-26142</b>   | EX; 13/ x 8 x 44 B1  |
|  |   | <b>81-26139</b>   | IN; 13/ x 7 x 43 B1  |
| 50 005 425   | mechanical; metal   |                   |  |
| 7.21565.71.0   | fuel pump; in-line; electrical, with two pumps in the system  |                   |  |
| 7.21682.60.0   | fuel pump; in-line; electrical, with two pumps in the system  |                   |  |

**M**

| <b>99</b>  |                       |  | <b>95.5</b>      |                   |  |   |                      |    |          |            |  |     |        |
|------------|-----------------------|--|------------------|-------------------|--|---|----------------------|----|----------|------------|--|-----|--------|
|            | M 102                 |  | <b>992</b>       | 05.1990 → 08.1993 | B  | 4 | 2498 cm <sup>3</sup> | 2V | 173 kW   | 235 PS     |  | 9,7 | - 87.2 |
|            | M 102                 |  | <b>991</b>       | 03.1989 → 08.1993 | B  | 4 | 2498 cm <sup>3</sup> | 4V | 143 kW   | 195 PS     |  | 9,7 | - 87.2 |
|            | 190 (W201)            |  |                  |                   |  |   |                      |    |          |            |  |     |        |
|            | 78 662 610            | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |                  |                   |  |   |                      |    |          |            |  |     |        |
|            | 77 530 610            | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b> |                  |                   |  |   |                      |    |          |            |  |     |        |
|            | 87 326 690            | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |                  |                   |  |   |                      |    |          |            |  |     |        |
|            | 87 435 610            | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b>   |                  |                   |  |   |                      |    |          |            |  |     |        |
|            | RK-7                  | valve cotter; number of notches: 1; valve stem diameter: 7   |                  | <b>81-26142</b>   | EX; 13/ x 8 x 44 B1  |   |                      |    |          |            |  |     |        |
|            |                       |  |                  | <b>81-26139</b>   | IN; 13/ x 7 x 43 B1  |   |                      |    |          |            |  |     |        |
|            | 50 005 425            | mechanical; metal  |                  |                   |  |   |                      |    |          |            |  |     |        |
|            | 7.21565.71.0          | fuel pump; in-line; electrical, with two pumps in the system   |                  |                   |  |   |                      |    |          |            |  |     |        |
|            | 7.21682.60.0          | fuel pump; in-line; electrical, with two pumps in the system   |                  |                   |  |   |                      |    |          |            |  |     |        |
| <b>100</b> |                       |  | <b>95.5</b>      |                   |  |   |                      |    |          |            |  |     |        |
|            | M 102                 |  | <b>996 - 997</b> | 04.1992 → 07.2000 | B  | 4 | 2299 cm <sup>3</sup> | 2V | 92 kW    | 125 PS     |  | 9   | - 80.3 |
|            | 230, G-CLASS (W461)   |  |                  |                   |  |   |                      |    |          |            |  |     |        |
|            | 80 00189 1 0 000      | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00189 1 0 050 96.00 / 80 00189 1 0 100 96.50</b>                 |                  |                   |  |   |                      |    |          |            |  |     |        |
|            | 80 00189 1 1 000      | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]<br><b>80 00189 1 1 050 96.00 / 80 00189 1 1 100 96.50</b>                 |                  |                   |  |   |                      |    |          |            |  |     |        |
|            | 78 662 610            | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |                  |                   |  |   |                      |    |          |            |  |     |        |
|            | 77 530 610            | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b> |                  |                   |  |   |                      |    |          |            |  |     |        |
|            | 87 326 690            | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |                  |                   |  |   |                      |    |          |            |  |     |        |
|            | 87 435 610            | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b>   |                  |                   |  |   |                      |    |          |            |  |     |        |
|            | 87 450 610            | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00</b> |                  |                   |  |   |                      |    |          |            |  |     |        |
|            | 2655                  | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm                                   |                  | <b>RK-8H</b>      | valve cotter; number of notches: 1; valve stem diameter: 8 |   |                      |    |          |            |  |     |        |
|            | 261107                | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm   |                  | <b>81-2634</b>    | EX; 14.028/ x 9 x 51 B1                                    |   |                      |    |          |            |  |     |        |
|            | 26135                 | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III  |                  | <b>81-26148</b>   | EX; 14.044/ x 9 x 51 B1                                    |   |                      |    |          |            |  |     |        |
|            |                       |  |                  | <b>81-2635</b>    | EX; 14.228/ x 9 x 51 B1                                    |   |                      |    |          |            |  |     |        |
|            |                       |  |                  | <b>81-26150</b>   | EX; 14.344/ x 9 x 51 B1 - CC                               |   |                      |    |          |            |  |     |        |
|            |                       |  |                  | <b>81-2631</b>    | IN; 14.028/ x 8 x 46 B1                                    |   |                      |    |          |            |  |     |        |
|            |                       |  |                  | <b>81-26145</b>   | IN; 14.044/ x 8 x 46 B1                                    |   |                      |    |          |            |  |     |        |
|            |                       |  |                  | <b>81-2632</b>    | IN; 14.228/ x 8 x 46 B1                                    |   |                      |    |          |            |  |     |        |
|            | 50 006 222            | CAM, chilled cast iron   |                  |                   |  |   |                      |    |          |            |  |     |        |
|            | 50 006 454            | hydraulic; Outer Ø: 14; length: 30   |                  |                   |  |   |                      |    |          |            |  |     |        |
| <b>101</b> |                       |  | <b>95.5</b>      |                   |  |   |                      |    |          |            |  |     |        |
|            | M 102                 |  | <b>998</b>       | 08.1986 → 05.1993 | B  | 4 | 2299 cm <sup>3</sup> | 2V | 90-92 kW | 122-125 PS |  | 8   | - 80.3 |
|            | G-CLASS Cabrio (W460) |  |                  |                   |  |   |                      |    |          |            |  |     |        |
|            | 80 00189 1 0 000      | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00189 1 0 050 96.00 / 80 00189 1 0 100 96.50</b>                 |                  |                   |  |   |                      |    |          |            |  |     |        |
|            | 80 00189 1 1 000      | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]<br><b>80 00189 1 1 050 96.00 / 80 00189 1 1 100 96.50</b>                 |                  |                   |  |   |                      |    |          |            |  |     |        |
|            | 89 508 190            | T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7   |                  |                   |  |   |                      |    |          |            |  |     |        |

cont..

|  |                   |  |
|--|-------------------|--|
|  | <b>78 662 610</b> | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |
|  | <b>77 530 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b> |
|  | <b>87 326 690</b> | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |
|  | <b>87 435 610</b> | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b>   |
|  | <b>87 450 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00</b> |

|  |               |  |  |                 |   |
|--|---------------|--|--|-----------------|---|
|  | <b>2655</b>   | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm |  | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>261107</b> | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm           |  | <b>81-2634</b>  | EX; 14.028/ x 9 x 51 B1                                       |
|  | <b>26160</b>  | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III  |  | <b>81-26148</b> | EX; 14.044/ x 9 x 51 B1                                       |
|  | <b>26135</b>  | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III  |  | <b>81-2635</b>  | EX; 14.228/ x 9 x 51 B1                                       |
|  |               |  |  | <b>81-26150</b> | EX; 14.344/ x 9 x 51 B1 - CC                                  |
|  |               |  |  | <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1                                       |
|  |               |  |  | <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1                                       |
|  |               |  |  | <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1                                       |

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 212</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.21565.71.0</b> | fuel pump; in-line; electrical |
|  | <b>7.21659.53.0</b> | fuel pump; in-line; electrical |

|            |  |   |
|------------|--|---|
| <b>102</b> |  | <b>96.5</b>   |
|            | M 117  | <b>965</b>  |
|            |  | 09.1985 → 12.1994 B 8 4973 cm <sup>3</sup> 2V 164-195 kW 223-265 PS 9-10 - 85 |
|            | <b>500, G-CLASS (W463), S-CLASS (W126), S-CLASS Coupe (C126)</b> |   |

|  |               |  |  |                 |   |
|--|---------------|--|--|-----------------|---|
|  | <b>261111</b> | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III |  | <b>RK-9H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 9 |
|  | <b>2639</b>   | IN; 44 x 9 x 117 x S - Cr - 45° - VS - 9 - III       |  | <b>81-26121</b> | EX; 15.043/ x 9 x 50.5 B1                                     |
|  | <b>26112</b>  | IN; 46 x 9 x 117 x S - Cr - 45° - VS - 9 - III       |  | <b>81-26122</b> | EX; 15.243/ x 9 x 50.5 B1                                     |
|  |               |  |  | <b>81-26118</b> | IN; 14.043/ x 9 x 47.5 B1                                     |
|  |               |  |  | <b>81-26119</b> | IN; 14.243/ x 9 x 47.5 B1                                     |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 280</b> | installation side: intake sideCAM, chilled cast iron, →mot. 016682 |
|  | <b>50 006 281</b> | installation side: outlet sideCAM, chilled cast iron, →mot. 016682 |

|  |                     |   |
|--|---------------------|---|
|  | <b>7.21565.71.0</b> | fuel pump; in-line; electrical, <b>500 SEC (126.044), 500 SE, SEL (126.036), 500 SE, SEL, 500 SE, SEL (126.036), 500 SEC Cat, 500 SEC (126.044), 500 SEC (126.044), 500 SEC (126.044), 500 SE, SEL Cat, 500 SE, SEL:</b> with two pumps in the system |
|  | <b>7.21659.53.0</b> | fuel pump; in-line; electrical  |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical  |
|  | <b>7.22156.60.0</b> | fuel pump; in-line; electrical  |

|            |   |   |
|------------|---|---|
| <b>103</b> |   | <b>96.5</b>   |
|            | M 117                                       | <b>968</b>  |
|            |   | 10.1985 → 06.1991 B 8 5547 cm <sup>3</sup> 2V 178-220 kW 242-300 PS 10 - 94.8 |
|            | <b>S-CLASS (W126), S-CLASS Coupe (C126)</b> |   |

|  |               |  |  |                 |   |
|--|---------------|--|--|-----------------|---|
|  | <b>261111</b> | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III |  | <b>RK-9H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 9 |
|  | <b>2639</b>   | IN; 44 x 9 x 117 x S - Cr - 45° - VS - 9 - III       |  | <b>81-26121</b> | EX; 15.043/ x 9 x 50.5 B1                                     |
|  | <b>26112</b>  | IN; 46 x 9 x 117 x S - Cr - 45° - VS - 9 - III       |  | <b>81-26122</b> | EX; 15.243/ x 9 x 50.5 B1                                     |
|  |               |  |  | <b>81-26118</b> | IN; 14.043/ x 9 x 47.5 B1                                     |
|  |               |  |  | <b>81-26119</b> | IN; 14.243/ x 9 x 47.5 B1                                     |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21565.71.0</b> | fuel pump; in-line; electrical, with two pumps in the system |
|  | <b>7.21659.53.0</b> | fuel pump; in-line; electrical, one pump in the system       |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical                               |
|  | <b>7.22156.60.0</b> | fuel pump; in-line; electrical                               |

**M**

|            |                  |  |
|------------|------------------|--|
| <b>104</b> |                  | <b>96.5</b>  |
|            | <b>M 119</b>     | <b>960</b>   |
|            |                  | 09.1989 → 08.1992 B 8 4973 cm <sup>3</sup> 4V 235-240 kW 320-326 PS  10 - 85 |
|            | <b>SL (R129)</b> |  |

|  |                     |  |
|--|---------------------|--|
|  | <b>81-26163</b>     | IN; 13.5/ x 7 x 35.5 B1                                      |
|  | <b>81-26172</b>     | IN/EX; 12.56/ x 7.02 x 37.5 G1                               |
|  | <b>81-26173</b>     | IN/EX; 12.7/ x 7.02 x 37.5 G1                                |
|  | <b>7.21565.71.0</b> | fuel pump; in-line; electrical, with two pumps in the system |
|  | <b>7.21659.53.0</b> | fuel pump; in-line; electrical, one pump in the system       |
|  | <b>7.21682.60.0</b> | fuel pump; in-line; electrical, with two pumps in the system |
|  | <b>7.22156.60.0</b> | fuel pump; in-line; electrical                               |
|  | <b>7.06117.20.0</b> | central magnet, camshaft adjustment; electrical              |
|  | <b>7.05270.00.0</b> | lambda sensor; control sensor; heated                        |
|  | <b>7.05270.03.0</b> | lambda sensor; heated  |
|  | <b>50 006 421</b>   | hydraulic; height: 24; Outer Ø: 35; length: 24               |

|            |   |  |
|------------|---|--|
| <b>105</b> |   | <b>96.5</b>  |
|            | <b>M 119</b>                                | <b>970</b>   |
|            |   | 02.1991 → 12.1999 B 8 4973 cm <sup>3</sup> 4V 235-240 kW 320-326 PS  8,8-10:1 - 85 |
|            | <b>S-CLASS (W140), S-CLASS Coupe (C140)</b> |  |

|  |                     |  |
|--|---------------------|--|
|  | <b>77 532 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 532 620 0,50 / 77 532 630 0,75 / 77 532 600 STD / 77 532 640 1,00</b> |
|  | <b>81-26163</b>     | IN; 13.5/ x 7 x 35.5 B1  |
|  | <b>81-26172</b>     | IN/EX; 12.56/ x 7.02 x 37.5 G1   |
|  | <b>81-26173</b>     | IN/EX; 12.7/ x 7.02 x 37.5 G1  |
|  | <b>7.21565.71.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.21682.60.0</b> | fuel pump; in-line; electrical, <b>500 SEC / CL 500 (140.070)</b> : with two pumps in the system                                       |
|  | <b>7.22156.50.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.22156.60.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.06117.20.0</b> | central magnet, camshaft adjustment; electrical  |
|  | <b>7.05270.00.0</b> | lambda sensor; control sensor; heated  |
|  | <b>50 006 421</b>   | hydraulic; height: 24; Outer Ø: 35; length: 24   |

|            |                  |  |
|------------|------------------|--|
| <b>106</b> |                  | <b>96.5</b>  |
|            | <b>M 119</b>     | <b>972</b>   |
|            |                  | 09.1989 → 08.1992 B 8 4973 cm <sup>3</sup> 4V 235-240 kW 320-326 PS  8,8-10:1 - 85 |
|            | <b>SL (R129)</b> |  |

|  |                     |  |
|--|---------------------|--|
|  | <b>77 532 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 532 620 0,50 / 77 532 630 0,75 / 77 532 600 STD / 77 532 640 1,00</b> |
|  | <b>81-26163</b>     | IN; 13.5/ x 7 x 35.5 B1  |
|  | <b>81-26172</b>     | IN/EX; 12.56/ x 7.02 x 37.5 G1   |
|  | <b>81-26173</b>     | IN/EX; 12.7/ x 7.02 x 37.5 G1  |
|  | <b>7.21565.71.0</b> | fuel pump; in-line; electrical, with two pumps in the system   |
|  | <b>7.21659.53.0</b> | fuel pump; in-line; electrical, one pump in the system   |
|  | <b>7.21682.60.0</b> | fuel pump; in-line; electrical, with two pumps in the system   |
|  | <b>7.22156.60.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.05270.00.0</b> | lambda sensor; control sensor; heated  |
|  | <b>7.05270.03.0</b> | lambda sensor; heated  |
|  | <b>50 006 421</b>   | hydraulic; height: 24; Outer Ø: 35; length: 24   |

M

|            |   |  |                   |   |   |                      |    |            |            |    |        |
|------------|---|--|-------------------|---|---|----------------------|----|------------|------------|----|--------|
| <b>107</b> |   | <b>96.5</b>  |                   |   |   |                      |    |            |            |    |        |
|            | M 119                                       | <b>974</b>   | 01.1991 → 06.1995 | B | 8 | 4973 cm <sup>3</sup> | 4V | 235-240 kW | 320-326 PS | 10 | - 85   |
|            | <b>124 Saloon (W124), E-CLASS (W124)</b>    |  |                   |   |   |                      |    |            |            |    |        |
|            | <b>77 532 610</b>                           | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 532 620 0,50 / 77 532 630 0,75 / 77 532 600 STD / 77 532 640 1,00</b> |                   |   |   |                      |    |            |            |    |        |
|            | <b>81-26163</b>                             | IN; 13.5/ x 7 x 35.5 B1  |                   |   |   |                      |    |            |            |    |        |
|            | <b>81-26172</b>                             | IN/EX; 12.56/ x 7.02 x 37.5 G1   |                   |   |   |                      |    |            |            |    |        |
|            | <b>81-26173</b>                             | IN/EX; 12.7/ x 7.02 x 37.5 G1  |                   |   |   |                      |    |            |            |    |        |
|            | <b>7.21565.71.0</b>                         | fuel pump; in-line; electrical, with two pumps in the system   |                   |   |   |                      |    |            |            |    |        |
|            | <b>7.21659.53.0</b>                         | fuel pump; in-line; electrical, <b>500 E (124.036)</b> : one pump in the system  |                   |   |   |                      |    |            |            |    |        |
|            | <b>7.21682.60.0</b>                         | fuel pump; in-line; electrical, <b>500 E (124.036)</b> , <b>E 500 (124.036)</b> : with two pumps in the system                         |                   |   |   |                      |    |            |            |    |        |
|            | <b>7.22156.50.0</b>                         | fuel pump; in-line; electrical   |                   |   |   |                      |    |            |            |    |        |
|            | <b>7.22156.60.0</b>                         | fuel pump; in-line; electrical   |                   |   |   |                      |    |            |            |    |        |
|            | <b>7.06117.20.0</b>                         | central magnet, camshaft adjustment; electrical  |                   |   |   |                      |    |            |            |    |        |
|            | <b>7.05270.00.0</b>                         | lambda sensor; control sensor; heated  |                   |   |   |                      |    |            |            |    |        |
|            | <b>50 006 421</b>                           | hydraulic; height: 24; Outer Ø: 35; length: 24   |                   |   |   |                      |    |            |            |    |        |
| <b>108</b> |   | <b>96.5</b>  |                   |   |   |                      |    |            |            |    |        |
|            | M 119                                       | <b>980</b>   | 10.1992 → 12.1999 | B | 8 | 4973 cm <sup>3</sup> | 4V | 235 kW     | 320 PS     | 10 | - 85   |
|            | <b>S-CLASS (W140), S-CLASS Coupe (C140)</b> |  |                   |   |   |                      |    |            |            |    |        |
|            | <b>77 532 610</b>                           | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 532 620 0,50 / 77 532 630 0,75 / 77 532 600 STD / 77 532 640 1,00</b> |                   |   |   |                      |    |            |            |    |        |
|            | <b>81-26163</b>                             | IN; 13.5/ x 7 x 35.5 B1  |                   |   |   |                      |    |            |            |    |        |
|            | <b>81-26172</b>                             | IN/EX; 12.56/ x 7.02 x 37.5 G1   |                   |   |   |                      |    |            |            |    |        |
|            | <b>81-26173</b>                             | IN/EX; 12.7/ x 7.02 x 37.5 G1  |                   |   |   |                      |    |            |            |    |        |
|            | <b>7.21565.71.0</b>                         | fuel pump; in-line; electrical   |                   |   |   |                      |    |            |            |    |        |
|            | <b>7.21682.60.0</b>                         | fuel pump; in-line; electrical   |                   |   |   |                      |    |            |            |    |        |
|            | <b>7.22156.50.0</b>                         | fuel pump; in-line; electrical   |                   |   |   |                      |    |            |            |    |        |
|            | <b>7.22156.60.0</b>                         | fuel pump; in-line; electrical   |                   |   |   |                      |    |            |            |    |        |
|            | <b>7.05270.00.0</b>                         | lambda sensor; control sensor; heated  |                   |   |   |                      |    |            |            |    |        |
|            | <b>50 006 421</b>                           | hydraulic; height: 24; Outer Ø: 35; length: 24   |                   |   |   |                      |    |            |            |    |        |
| <b>109</b> |   | <b>96.5</b>  |                   |   |   |                      |    |            |            |    |        |
|            | M 119                                       | <b>985 (AMG 5.0)</b>   | 02.1996 → 08.1997 | B | 8 | 4973 cm <sup>3</sup> | 4V | 255 kW     | 347 PS     | 11 | - 85   |
|            | <b>E-CLASS (W210)</b>                       |  |                   |   |   |                      |    |            |            |    |        |
|            | <b>77 532 610</b>                           | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 532 620 0,50 / 77 532 630 0,75 / 77 532 600 STD / 77 532 640 1,00</b> |                   |   |   |                      |    |            |            |    |        |
|            | <b>81-26163</b>                             | IN; 13.5/ x 7 x 35.5 B1  |                   |   |   |                      |    |            |            |    |        |
|            | <b>81-26172</b>                             | IN/EX; 12.56/ x 7.02 x 37.5 G1   |                   |   |   |                      |    |            |            |    |        |
|            | <b>81-26173</b>                             | IN/EX; 12.7/ x 7.02 x 37.5 G1  |                   |   |   |                      |    |            |            |    |        |
|            | <b>7.06740.02.0</b>                         | water pump auxiliary cooling; electrical   |                   |   |   |                      |    |            |            |    |        |
|            | <b>7.06740.05.0</b>                         | water pump auxiliary cooling; electrical   |                   |   |   |                      |    |            |            |    |        |
|            | <b>50 006 421</b>                           | hydraulic; height: 24; Outer Ø: 35; length: 24   |                   |   |   |                      |    |            |            |    |        |
| <b>110</b> |   | <b>100</b>   |                   |   |   |                      |    |            |            |    |        |
|            | M 119                                       | <b>974 (AMG 6.0)</b>   | 05.1994 → 06.1995 | B | 8 | 5956 cm <sup>3</sup> | 4V | 275-280 kW | 374-381 PS | 10 | - 94.8 |
|            | <b>E-CLASS (W124)</b>                       |  |                   |   |   |                      |    |            |            |    |        |
|            | <b>7.21659.53.0</b>                         | fuel pump; in-line; electrical   |                   |   |   |                      |    |            |            |    |        |
|            | <b>7.22156.60.0</b>                         | fuel pump; in-line; electrical   |                   |   |   |                      |    |            |            |    |        |

cont...

# MERCEDES-BENZ



7.06117.20.0




central magnet, camshaft adjustment; electrical



7.05270.00.0

lambda sensor; control sensor; heated



|  |        |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos |
|---|--------|---|------|--|-----------------|---|------------------|---------|---------|-----|
| 4D56 (8V)   | D (A)  | 4 | 4    | 91,1 x 95  | 2477            | 2   | 21               | 51-104  | 69-141  | 35  |
| 4D56-T  | D (LA) | 4 | 4    | 91,1 x 95  | 2477            | 2   | 21               | 62-110  | 84-150  | 36  |
| 4D65  | D      | 4 | 4    | 80,6 x 88  | 1795            | 2   | 21,5             | 43-48   | 58-65   | 13  |
| 4D65 T  | D (A)  | 4 | 4    | 80,6 x 88  | 1795            | 2   | 22,2             | 55-60   | 75-82   | 13  |
| 4D68  | D      | 4 | 4    | 82,7 x 93  | 1998            | 2   | 22,4             | 50-54   | 68-73   | 24  |
| 4G13 (12V)  | B      | 4 | 4    | 71 x 82  | 1299            | 3   | 9,5              | 44-58   | 60-79   | 1   |
| 4G13 (8V)   | B      | 4 | 4    | 71 x 82  | 1299            | 2   | 9,5              | 44-55   | 60-75   | 2   |
| 4G15 (12V)  | B      | 4 | 4    | 75,5 x 82  | 1468            | 3   | 9,2              | 56-81   | 76-110  | 6   |
| 4G15 (16V)  | B      | 4 | 4    | 75,5 x 82  | 1468            | 4   | 9,4              | 63-81   | 86-110  | 7   |
| 4G15 (8V)   | B      | 4 | 4    | 75,5 x 82  | 1468            | 2   | 9,4              | 51-73   | 69-99   | 8   |
| 4G32  | B      | 4 | 4    | 76,9 x 86  | 1597            | 2   | 8,5              | 48-60   | 65-82   | 10  |
| 4G32 T/C  | B (A)  | 4 | 4    | 76,9 x 86  | 1597            | 2   | 8,5:1            | 92      | 125     | 11  |
| 4G33  | B      | 4 | 4    | 73 x 86  | 1439            | 2   | 9                | 50-56   | 68-76   | 4   |
| 4G37  | B      | 4 | 4    | 80,6 x 86  | 1755            | 2   | 9                | 63-71   | 86-97   | 14  |
| 4G51  | B      | 4 | 4    | 81 x 90  | 1855            | 2   | 8,5              | 60-72   | 81-98   | 17  |
| 4G54  | B      | 4 | 4    | 91,1 x 98  | 2555            | 2   | 8,2              | 73-114  | 99-155  | 37  |
| 4G61  | B      | 4 | 4    | 82,3 x 75  | 1596            | 4   | 9,2              | 90-100  | 122-136 | 23  |
| 4G63 (DOHC 16V)   | B      | 4 | 4    | 85 x 88  | 1997            | 4   | 9,5-9,8          | 85-142  | 116-193 | 26  |
| 4G63 (SOHC 16V)   | B      | 4 | 4    | 85 x 88  | 1997            | 4   | 8,6              | 78-101  | 106-137 | 27  |
| 4G63 (SOHC 8V)  | B      | 4 | 4    | 85 x 88  | 1997            | 2   | 8,6              | 63-101  | 86-137  | 28  |
| 4G63 Turbo  | B (LA) | 4 | 4    | 85 x 88  | 1997            | 4   | 8,8              | 177-336 | 241-456 | 27  |
| 4G63-T (DOHC 16V)   | B (LA) | 4 | 4    | 85 x 88  | 1997            | 4   | 7,6              | 134-157 | 182-214 | 29  |
| 4G63-T (ECI)  | B (A)  | 4 | 4    | 85 x 88  | 1997            | 2   | 7,6              | 125     | 170     | 30  |
| 4G63-T (SOHC 8V)  | B (A)  | 4 | 4    | 85 x 88  | 1997            | 2   | 7,6              | 107-148 | 145-201 | 31  |
| 4G63-T/C  | B (LA) | 4 | 4    | 85 x 88  | 1997            | 2   | 7,6              | 132     | 180     | 30  |
| 4G64 (12V)  | B      | 4 | 4    | 86,5 x 100   | 2351            | 3   | 8,5              | 82-87   | 112-118 | 33  |
| 4G64 (16V)  | B      | 4 | 4    | 86,5 x 100   | 2351            | 4   | 11,5             | 84-117  | 114-159 | 34  |
| 4G64 (8V)   | B      | 4 | 4    | 86,5 x 100   | 2351            | 2   | 9,5              | 75-97   | 102-132 | 33  |
| 4G64 (GDI)  | B      | 4 | 4    | 86,5 x 100   | 2351            | 4   | 11               | 84-121  | 114-165 | 33  |
| 4G92 (SOHC 16V)   | B      | 4 | 4    | 81 x 77,5  | 1597            | 4   | 10               | 66-88   | 90-120  | 18  |
| 4G93 (GDI)  | B      | 4 | 4    | 81 x 89  | 1834            | 4   | 12               | 86-110  | 117-150 | 19  |
| 4G93 (SOHC 16V)   | B      | 4 | 4    | 81 x 89  | 1834            | 4   | 9,5              | 81-115  | 110-156 | 20  |
| 4G93T   | B (A)  | 4 | 4    | 81 x 89  | 1834            | 4   | 8,5-9            | 141-158 | 192-215 | 21  |
| 4M40-A  | D      | 4 | 4    | 95 x 100   | 2835            | 2   | 21               | 69-71   | 94-97   | 43  |
| 4M40-T  | D (LA) | 4 | 4    | 95 x 100   | 2835            | 2   | 21               | 80-103  | 109-140 | 44  |
| 6A12  | B      | 6 | 6    | 78,4 x 69  | 1999            | 4   | 9,5              | 108-110 | 147-150 | 12  |
| 6A13  | B      | 6 | 6    | 81 x 80,8  | 2498            | 4   | 9,5              | 118-151 | 160-205 | 22  |
| 6G71  | B      | 6 | 6    | 74,7 x 76  | 1998            | 2   | 8,9:1            | 88-110  | 120-150 | 5   |
| 6G72 (163 kW)   | B      | 6 | 6    | 91,1 x 76  | 2972            | 4   | 10:1             | 163-165 | 221-224 | 38  |
| 6G72 (DOHC 24V)   | B      | 6 | 6    | 91,1 x 76  | 2972            | 4   | 8,9              | 105-210 | 143-286 | 38  |
| 6G72 (SOHC 12V)   | B      | 6 | 6    | 91,1 x 76  | 2972            | 2   | 8,9              | 104-151 | 141-205 | 38  |
| 6G72 (SOHC 24V)   | B      | 6 | 6    | 91,1 x 76  | 2972            | 4   | 8,9              | 105-210 | 143-286 | 38  |
| 6G73  | B      | 6 | 6    | 83,5 x 76  | 2497            | 4   | 9,5              | 125-147 | 170-200 | 25  |
| 6G74 (DOHC 24V) Euro 3  | B      | 6 | 6    | 93 x 85,8  | 3497            | 4   | 10,4             | 135-191 | 184-260 | 42  |
| 6G74 (SOHC 24V)   | AB     | 6 | 6    | 93 x 85,8  | 3497            | 4   | 9                | 132-182 | 180-247 | 42  |
| D4BH  | D (A)  | 4 | 4    | 91,1 x 95  | 2476            | 2   | 21               | 59-78   | 80-106  | 39  |
| G13B  | B      | 4 | 4    | 71 x 82  | 1299            | 2   | 9,7              | 44-57   | 60-78   | 3   |
| G15B  | B      | 4 | 4    | 75,5 x 82  | 1468            | 2   | 9,5              | 51-64   | 70-87   | 9   |
| G33B  | B      | 4 | 4    | 73 x 86  | 1439            | 2   | 9:1              | 50-68   | 68-92   | 4   |
| G37B  | B      | 4 | 4    | 80,6 x 86  | 1755            | 2   | 9,1              | 61-66   | 83-90   | 15  |
| G51B  | B      | 4 | 4    | 81 x 90  | 1855            | 2   | 8,5:1            | 72      | 98      | 17  |
| G54B  | B      | 4 | 4    | 91,1 x 98  | 2555            | 2   | 8,2              | 76-114  | 103-155 | 40  |
| G54B T/C  | B (LA) | 4 | 4    | 91,1 x 98  | 2555            | 2   | 9                | 114     | 155     | 41  |
| G62B  | B (A)  | 4 | 4    | 80,6 x 88  | 1796            | 2   | 8,5              | 87-100  | 118-136 | 16  |
| G63B  | B      | 4 | 4    | 85 x 88  | 1997            | 2   | 8,6              | 62-81   | 84-110  | 32  |

**M**

|                                       |                            |                 | Pos   |                                |                   |                   | Pos  |
|---------------------------------------|----------------------------|-----------------|-------|--------------------------------|-------------------|-------------------|------|
|                                       | <b>3000 GT</b>             |                 |       | 1.8                            | 01.1990 → 1992    | G37B              | B 15 |
|                                       | 3.0i 24V 04.1990 → 05.1993 | 6G72 (163 kW)   | B 38  | 1.8 (D21A)                     | 12.1989 → 03.1994 | 4G37              | B 14 |
| <b>3000 GT Coupe (Z1_A)</b>           |                            |                 |       | 2.0                            | 12.1989 → 12.1992 | 4G63-T (DOHC 16V) | B 29 |
| 3.0                                   | 09.1990 → 12.1999          | 6G72 (DOHC 24V) | B 38  | 2.0                            | 12.1989 → 12.1994 | 4G63 (DOHC 16V)   | B 26 |
| 3.0                                   | 12.1990 → 05.1993          | 6G72 (DOHC 24V) | B 38  | 2.0 4WD                        | 05.1992 → 05.1994 | 4G63 (DOHC 16V)   | B 26 |
| 3.0                                   | 09.1995 → 08.1999          | 6G72 (DOHC 24V) | B 38  | 2.0 Turbo                      | 12.1989 → 03.1994 | 4G63-T (DOHC 16V) | B 29 |
| 3.0                                   | 09.1996 → 08.1999          | 6G72 (SOHC 12V) | B 38  | 2.0 Turbo                      | 12.1989 → 03.1994 | 4G63-T (DOHC 16V) | B 29 |
| 3.0 (Z11A)                            | 06.1989 → 08.2000          | 6G72 (DOHC 24V) | B 38  | 2.0 Turbo                      | 12.1989 → 03.1994 | 4G63-T (DOHC 16V) | B 29 |
| 3.0 4WD (Z16A)                        | 06.1989 → 08.1999          | 6G72 (DOHC 24V) | B 38  | 2.0 Turbo 4WD                  | 12.1989 → 03.1994 | 4G63-T (DOHC 16V) | B 29 |
| 3.0 i 24V 4WD (Z16A)                  | 01.1990 → 08.1999          | 6G72 (DOHC 24V) | B 38  | 2.0 Turbo 4WD                  | 12.1989 → 12.1994 | 4G63-T (DOHC 16V) | B 29 |
| <b>3000GT Convertible</b>             |                            |                 |       | 2.0 i 16V (D22A, D27A)         | 04.1991 → 11.1995 | 4G63 (DOHC 16V)   | B 26 |
| 3.0                                   | 09.1994 → 12.1996          | 6G72 (DOHC 24V) | B 38  | 2.0 i 16V 4WD (D22A, D27A)     | 04.1991 → 11.1995 | 4G63 (DOHC 16V)   | B 26 |
| <b>CARISMA (DA_)</b>                  |                            |                 |       | <b>ECLIPSE II (D3_A)</b>       |                   |                   |      |
| 1.8 (DA2A)                            | 07.1995 → 07.1997          | 4G93 (SOHC 16V) | B 20  | 2.0                            | 04.1994 → 04.1999 | 4G63-T (DOHC 16V) | B 29 |
| <b>CARISMA Saloon (DA_)</b>           |                            |                 |       | 2.0                            | 09.1995 → 04.1999 | 4G63 (DOHC 16V)   | B 26 |
| 1.8 (DA2A)                            | 09.1996 → 09.1997          | 4G93 (SOHC 16V) | B 20  | 2.0 Turbo (D32A)               | 04.1994 → 04.1999 | 4G63-T (DOHC 16V) | B 29 |
| <b>CHARIOT</b>                        |                            |                 |       | 2.0 Turbo 4WD                  | 12.1995 → 04.1999 | 4G63-T (DOHC 16V) | B 29 |
| 1.8                                   | 02.1983 → 05.1991          | G37B            | B 15  | 2.0 Turbo 4WD (D32A)           | 04.1994 → 04.1999 | 4G63-T (DOHC 16V) | B 29 |
| 1.8 TD                                | 10.1986 → 05.1991          | 4D65 T          | D 13  | 2000 GS 16V (D32A)             | 12.1995 → 04.1999 | 4G63 (DOHC 16V)   | B 26 |
| 2.0                                   | 06.1984 → 05.1991          | G63B            | B 32  | 2000 GT 16V                    | 12.1995 → 04.1999 | 4G63-T (DOHC 16V) | B 29 |
| <b>COLT III (C5_A)</b>                |                            |                 |       | 2400 GS 16V                    | 09.1998 → 04.1999 | 4G64 (16V)        | B 34 |
| 1.3 (C51A)                            | 07.1988 → 12.1990          | 4G13 (8V)       | B 2   | <b>ECLIPSE III (D5_A)</b>      |                   |                   |      |
| 1.3 12V (C51A)                        | 09.1990 → 05.1992          | 4G13 (12V)      | B 1   | 2.4                            | 09.1999 → 12.2000 | 4G64 (16V)        | B 34 |
| 1.5 Cat (C52A)                        | 07.1990 → 05.1992          | 4G15 (12V)      | B 6   | <b>ETERNA</b>                  |                   |                   |      |
| 1.5 GLXi (C52A)                       | 07.1988 → 12.1990          | 4G15 (8V)       | B 8   | 1.8                            | 01.1979 → 09.1992 | 4G51              | B 17 |
| 1.8 Diesel GLX (C54A)                 | 04.1988 → 05.1992          | 4D65            | D 13  | 1.8                            | 1981 → 09.1992    | G62B              | B 16 |
| <b>COLT IV (CA_A)</b>                 |                            |                 |       | 1.8                            | 1983 → 09.1992    | G37B              | B 15 |
| 1.3 GLi 12V (CA1A)                    | 04.1992 → 04.1996          | 4G13 (12V)      | B 1   | 1.8                            | 07.1988 → 09.1992 | 4G37              | B 14 |
| 1.5                                   | 03.1992 → 04.1996          | 4G15 (8V)       | B 8   | 1.8 TD                         | 05.1990 → 09.1992 | 4D65 T            | D 13 |
| 1.6 (CA4A)                            | 02.1994 → 04.1996          | 4G92 (SOHC 16V) | B 18  | 2.0i 16V                       | 07.1988 → 09.1992 | 4G63 (DOHC 16V)   | B 26 |
| 1.6 4WD (CC4A)                        | 08.1993 → 08.1995          | 4G92 (SOHC 16V) | B 18  | <b>EXPO LRV Station Wagon</b>  |                   |                   |      |
| 1.6 GLXi 16V (CA4A)                   | 10.1992 → 02.1995          | 4G92 (SOHC 16V) | B 18  | 1.8                            | 09.1991 → 12.1994 | 4G93 (SOHC 16V)   | B 20 |
| <b>COLT V (CJ_, CP_)</b>              |                            |                 |       | 1.8 AWD                        | 09.1992 → 12.1993 | 4G93 (SOHC 16V)   | B 20 |
| 1300 GL, GLX (CJ1A)                   | 05.1996 → 06.2000          | 4G13 (12V)      | B 1   | 2.4                            | 09.1992 → 12.1994 | 4G64 (16V)        | B 34 |
| 1600 GLX (CJ4A)                       | 05.1996 → 09.2000          | 4G92 (SOHC 16V) | B 18  | <b>EXPO Station Wagon</b>      |                   |                   |      |
| <b>DEBONAIR (S1_A)</b>                |                            |                 |       | 2.4                            | 09.1991 → 12.1992 | 4G64 (8V)         | B 33 |
| 2.0                                   | 04.1986 → 08.1992          | 6G71            | B 5   | 2.4                            | 01.1992 → 12.1995 | 4G64 (16V)        | B 34 |
| 3.0                                   | 09.1989 → 08.1992          | 6G72 (SOHC 12V) | B 38  | 2.4                            | 05.1992 → 10.1996 | 4G64 (16V)        | B 34 |
| 3.0                                   | 01.1991 → 08.1992          | 6G72 (DOHC 24V) | B 38  | 2.4 AWD                        | 09.1992 → 12.1995 | 4G64 (16V)        | B 34 |
| <b>DEBONAIR (S2_A)</b>                |                            |                 |       | <b>GALANT</b>                  |                   |                   |      |
| 3.0                                   | 09.1992 → 10.1997          | 6G72 (SOHC 12V) | B 38  | 1.8                            | 05.1976 → 04.1980 | 4G51              | B 17 |
| 3.5                                   | 09.1992 → 10.1997          | 6G74 (DOHC 24V) | B 42  | 1.8                            | 05.1976 → 04.1980 | G51B              | B 17 |
| <b>DELICA</b>                         |                            |                 |       | 1.8                            | 05.1979 → 02.1988 | G62B              | B 16 |
| 1.4                                   | 09.1981 → 1984             | 4G33            | B 4   | 1.8                            | 11.1987 → 10.1992 | 4G37              | B 14 |
| 1.4                                   | 04.1986 → 04.1994          | G33B            | B 4   | <b>GALANT IV (E3_A)</b>        |                   |                   |      |
| 2.0                                   | 04.1986 → 04.1994          | G63B            | B 32  | 1.8                            | 11.1988 → 10.1992 | 4G37              | B 14 |
| <b>DIAMANTE I Estate (F_W)</b>        |                            |                 |       | 1.8 (E32A)                     | 11.1988 → 10.1992 | 4G37              | B 14 |
| 3.0                                   | 06.1992 → 03.1998          | 6G72 (SOHC 24V) | B 38  | 1.8 Turbo-D (E34A)             | 11.1988 → 10.1992 | 4D65 T            | D 13 |
| 3.0                                   | 09.1992 → 12.1995          | 6G72 (SOHC 12V) | B 38  | 2.0 (E39A, E38A, E33A)         | 04.1989 → 10.1992 | 4G63 (SOHC 8V)    | B 28 |
| 3.5                                   | 06.1992 → 03.1998          | 6G74 (SOHC 24V) | AB 42 | 2.0 (E39A, E38A, E33A)         | 05.1989 → 12.1992 | 4G63 (SOHC 8V)    | B 28 |
| 3.5                                   | 06.1992 → 03.1998          | 6G74 (SOHC 24V) | AB 42 | 2.0 4WD (E33A, E38A, E39A)     | 04.1989 → 10.1992 | 4G63 (SOHC 8V)    | B 28 |
| 3.5 4WD                               | 06.1992 → 03.1998          | 6G74 (SOHC 24V) | AB 42 | 2.0 GTi 16V (E39A, E38A, E33A) | 11.1988 → 10.1992 | 4G63 (DOHC 16V)   | B 26 |
| <b>DIAMANTE I Saloon (F2_A, F1_A)</b> |                            |                 |       | 2.0 GTi 16V (E39A, E38A, E33A) | 11.1988 → 10.1992 | 4G63 (DOHC 16V)   | B 26 |
| 2.5                                   | 05.1990 → 07.1996          | 6G73            | B 25  | <b>ECLIPSE Convertible</b>     |                   |                   |      |
| 3.0                                   | 10.1992 → 07.1996          | 6G72 (DOHC 24V) | B 38  | 1.8                            | 12.1989 → 03.1994 | 4G37              | B 14 |
| 3.0                                   | 10.1995 → 07.1996          | 6G72 (DOHC 24V) | B 38  | 1.8                            | 04.1994 → 04.1999 | 4G93 (SOHC 16V)   | B 20 |
| 3.5                                   | 10.1995 → 07.1996          | 6G74 (SOHC 24V) | AB 42 | 2.0                            | 09.1995 → 04.1999 | 4G63-T (DOHC 16V) | B 29 |
| <b>ECLIPSE I (D2_A)</b>               |                            |                 |       | 2.0                            | 01.1996 → 04.1999 | 4G63-T (DOHC 16V) | B 29 |
| 2.4                                   | 09.1995 → 04.1999          | 4G64 (16V)      | B 34  | 2.4                            | 09.1995 → 04.1999 | 4G64 (16V)        | B 34 |

|  |                     | Pos |  |                   | Pos |
|--|---------------------|-----|--|-------------------|-----|
| 2.0 GTI 16V 4x4 (E38A, E39A, E33A) 07.1989 → 12.1992     | 4G63 (DOHC 16V) B   | 26  | 2.4 4WD 11.1986 → 05.1992                    | 4G64 (8V) B       | 33  |
| 2.0 GTi 16V 4WD (E39A) 11.1988 → 10.1992                 | 4G63 (DOHC 16V) B   | 26  | 2.4 4WD 09.1989 → 12.1994                    | 4G64 (8V) B       | 33  |
| <b>GALANT IV Saloon (E3_A)</b>                           |                     |     | 2.5 D (K14T) 10.1986 → 10.1996               | 4D56 (8V) D       | 35  |
| 1.6 (E31A) 01.1988 → 10.1992                             | 4G32 B              | 10  | 2.5 D (K14T) 01.1987 → 10.1996               | 4D56 (8V) D       | 35  |
| 1.8 (E32A) 11.1987 → 10.1992                             | 4G37 B              | 14  | 2.5 D 4WD (K24T) 12.1986 → 10.1996           | 4D56 (8V) D       | 35  |
| 1.8 D 01.1988 → 10.1992                                  | 4D65 D              | 13  | 2.5 D 4WD (K24T) 12.1987 → 05.1993           | 4D56 (8V) D       | 35  |
| 1.8 Turbo-D (E34A) 01.1988 → 10.1992                     | 4D65 T D            | 13  | 2.5 D 4WD (K24T) 10.1994 → 05.1996           | 4D56 (8V) D       | 35  |
| 2.0 09.1988 → 03.1993                                    | 4G63 (SOHC 8V) B    | 28  | 2.5 TD (K14T) 09.1990 → 10.1996              | 4D56-T D          | 36  |
| 2.0 (E39A, E38A, E33A) 11.1987 → 10.1992                 | 4G63 (SOHC 8V) B    | 28  | 2.5 TD 4WD 06.1990 → 05.1995                 | 4D56-T D          | 36  |
| 2.0 (E39A, E38A, E33A) 05.1989 → 12.1992                 | 4G63 (SOHC 8V) B    | 28  | 2.5 TD 4WD (K34T) 11.1992 → 08.1996          | 4D56-T D          | 36  |
| 2.0 4WD (E39A, E38A, E33A) 12.1988 → 10.1992             | 4G63 (SOHC 8V) B    | 28  | 2.6 11.1986 → 10.1996                        | 4G54 B            | 37  |
| 2.0 GTI 16V Cat 4WD (E38A, E39A, E33A) 09.1991 → 10.1992 | 4G63 (DOHC 16V) B   | 26  | 2.6 (K33T) 10.1986 → 10.1996                 | 4G54 B            | 37  |
| 2.0 GTi 16V (E39A, E38A, E33A) 09.1988 → 10.1992         | 4G63 (DOHC 16V) B   | 26  | 2.6 4WD 01.1986 → 05.1995                    | 4G54 B            | 37  |
| 2.0 GTi 16V (E39A, E38A, E33A) 11.1988 → 10.1992         | 4G63 (DOHC 16V) B   | 26  | 2.6 4WD (K33T) 11.1986 → 10.1996             | 4G54 B            | 37  |
| 2.0 GTi 16V 4WD (E39A, E38A, E33A) 09.1988 → 10.1992     | 4G63 (DOHC 16V) B   | 26  | 2.6 4WD (K33T) 11.1989 → 12.1991             | G54B B            | 40  |
| 2.0 I VR4 Turbo 4WD (E39A, E38A, E33A) 10.1990 → 03.1993 | 4G63-T (DOHC 16V) B | 29  | 2.6 4WD (K33T) 06.1992 → 08.1996             | 4G54 B            | 37  |
| <b>GALANT V (E5_A, E7_A, E8_A)</b>                       |                     |     | 2.8 D 06.1992 → 08.1996                      | 4M40-T D          | 44  |
| 1.8 (E52A) 02.1994 → 08.1996                             | 4G93 (SOHC 16V) B   | 20  | 3.0 09.1989 → 12.1994                        | 6G72 (SOHC 12V) B | 38  |
| 1.8 GLSI (E52A) 11.1992 → 08.1996                        | 4G93 (SOHC 16V) B   | 20  | 3.0 06.1992 → 08.1996                        | 6G72 (SOHC 12V) B | 38  |
| 2.0 (E55A) 04.1993 → 03.1995                             | 4G63 (SOHC 16V) B   | 27  | 3.0 4WD 11.1986 → 05.1992                    | 6G72 (SOHC 12V) B | 38  |
| 2.0 GLSI (E55A) 11.1992 → 08.1996                        | 4G63 (SOHC 16V) B   | 27  | 3.0 i 4WD 09.1990 → 10.1996                  | 6G72 (SOHC 12V) B | 38  |
| 2.0 GLSI 4WD (E75A) 11.1992 → 08.1996                    | 4G63 (SOHC 16V) B   | 27  | 3.0 i 4WD 06.1992 → 08.1996                  | 6G72 (SOHC 12V) B | 38  |
| 2.0 V6-24 (E64A, E54A) 01.1993 → 08.1996                 | 6A12 B              | 12  | <b>LANCER</b>                                |                   |     |
| 2.5 (E88A) 01.1993 → 09.1996                             | 6G73 B              | 25  | 1.8 TD 01.1983 → 10.1992                     | 4D65 T D          | 13  |
| 2.5 V6-24 4WD (E88A) 01.1993 → 08.1996                   | 6G73 B              | 25  | <b>LANCER III Station Wagon (C1_V, C3_V)</b> |                   |     |
| <b>GALANT V Saloon (E5_A, E7_A, E8_A)</b>                |                     |     | 1.3 GL 07.1990 → 08.1992                     | 4G13 (12V) B      | 1   |
| 1.8 (E52A) 02.1994 → 08.1996                             | 4G93 (SOHC 16V) B   | 20  | 1.5 12V (C12V) 09.1990 → 12.1990             | 4G15 (12V) B      | 6   |
| 1.8 GLSI (E52A) 11.1992 → 08.1996                        | 4G93 (SOHC 16V) B   | 20  | 1.5 GLS 08.1989 → 08.1992                    | 4G15 (12V) B      | 6   |
| 2.0 11.1992 → 08.1996                                    | 4G63 (SOHC 16V) B   | 27  | 1.8 4WD (C37V) 08.1990 → 06.1992             | 4G37 B            | 14  |
| 2.0 GLSI (E55A) 11.1992 → 08.1996                        | 4G63 (SOHC 16V) B   | 27  | 1.8 D (C14V) 09.1986 → 05.1992               | 4D65 D            | 13  |
| 2.0 GLSI 4WD (E75A) 11.1992 → 08.1996                    | 4G63 (SOHC 16V) B   | 27  | <b>LANCER IV (C6_A, C7_A)</b>                |                   |     |
| 2.0 V6-24 (E64A, E54A) 01.1993 → 08.1996                 | 6A12 B              | 12  | 1.3 (C61A) 07.1988 → 12.1990                 | 4G13 (8V) B       | 2   |
| 2.4 09.1993 → 12.1998                                    | 4G64 (16V) B        | 34  | 1.3 (C61A) 08.1988 → 05.1992                 | 4G13 (8V) B       | 2   |
| 2.5 01.1993 → 05.1996                                    | 6G73 B              | 25  | 1.3 (C61A) 08.1988 → 05.1992                 | G13B B            | 3   |
| 2.5 V6-24 4WD (E88A) 01.1993 → 08.1996                   | 6G73 B              | 25  | 1.3 12V (C61A) 01.1991 → 06.1992             | 4G13 (12V) B      | 1   |
| <b>GALANT VI (EA_)</b>                                   |                     |     | 1.5 09.1990 → 09.1992                        | 4G15 (12V) B      | 6   |
| 2.0 (EA2A) 09.1996 → 09.2000                             | 4G63 (SOHC 16V) B   | 27  | 1.5 (C62A) 04.1988 → 05.1992                 | 4G15 (12V) B      | 6   |
| 2.4 GDI (EA3A) 02.1999 → 09.2000                         | 4G64 (GDI) B        | 33  | 1.5 12V (C62A) 09.1990 → 12.1990             | 4G15 (12V) B      | 6   |
| 2.5 V6 24V (EA5A) 09.1996 → 09.2000                      | 6A13 B              | 22  | 1.5 GLS 08.1989 → 08.1992                    | 4G15 (12V) B      | 6   |
| 3.0 09.1998 → 12.1999                                    | 6G72 (SOHC 24V) B   | 38  | 1.6 GLX 08.1989 → 08.1992                    | 4G61 B            | 23  |
| <b>GALANT VI Estate (EA_)</b>                            |                     |     | 1.8 GLX Diesel (C64A) 04.1988 → 05.1992      | 4D65 D            | 13  |
| 2.0 (EA2W) 09.1996 → 09.2000                             | 4G63 (SOHC 16V) B   | 27  | EVO IV (CN9A) 08.1996 → 12.1997              | 4G63 Turbo B      | 27  |
| 2.5 V6 24V (EA5W) 09.1996 → 09.2000                      | 6A13 B              | 22  | <b>LANCER IV Hatchback (C6_A, C7_A)</b>      |                   |     |
| <b>GALLOPER I</b>  |                     |     | 1.3 12V (C61A) 06.1992 → 06.1992             | 4G13 (12V) B      | 1   |
| 2.5TD 02.1991 → 01.1997                                  | D4BH D              | 39  | 1.5 (C62A) 07.1988 → 12.1990                 | 4G15 (8V) B       | 8   |
| <b>GRANDIS (N9_, N8_)</b>                                |                     |     | 1.5 12V (C62A) 09.1990 → 12.1990             | 4G15 (12V) B      | 6   |
| 2.4 GDi GLX 11.1997 → 07.2000                            | 4G64 (GDI) B        | 33  | 1.6 16V (C76A, C66A) 10.1992 → 05.1994       | 4G92 (SOHC 16V) B | 18  |
| 2.4 GDi GLX 4WD (N94W) 11.1997 → 07.2000                 | 4G64 (GDI) B        | 33  | 1.6 4WD (C76A, C66A) 06.1992 → 11.1993       | 4G92 (SOHC 16V) B | 18  |
| <b>GTO Coupe (Z1_A)</b>                                  |                     |     | 1.6 i (C63A) 09.1990 → 09.1992               | 4G61 B            | 23  |
| 3.0 AWD 06.1989 → 04.1996                                | 6G72 (DOHC 24V) B   | 38  | 1.8 4WD (C77A) 09.1989 → 06.1992             | 4G37 B            | 14  |
| 3.0 AWD 01.1994 → 12.2000                                | 6G72 (DOHC 24V) B   | 38  | 1.8 D (C64A) 04.1988 → 05.1992               | 4D65 D            | 13  |
| 3.0 AWD 05.1996 → 08.2000                                | 6G72 (DOHC 24V) B   | 38  | 1.8 GTi (C77A) 06.1992 → 07.1993             | 4G37 B            | 14  |
| <b>L200 (K3_T, K2_T, K1_T, K0_T)</b>                     |                     |     | 2.0 D (C67A) 06.1992 → 07.1993               | 4D68 D            | 24  |
| 1.6 (K11T) 04.1987 → 10.1996                             | 4G32 B              | 10  | <b>LANCER V (CB_A, CD_A, CE_A)</b>           |                   |     |
| 2.0 10.1986 → 04.1994                                    | 4G63 (SOHC 8V) B    | 28  | 1.3 06.1992 → 02.1995                        | 4G13 (12V) B      | 1   |
| 2.0 (K12T, K32T) 11.1986 → 08.1996                       | 4G63 (SOHC 8V) B    | 28  | 1.3 (CB1A) 06.1992 → 12.1996                 | 4G13 (12V) B      | 1   |
| 2.0 4WD 02.1987 → 05.1994                                | 4G63 (SOHC 8V) B    | 28  | 1.5 09.1992 → 07.1996                        | 4G15 (12V) B      | 6   |
| 2.0 4WD (K32T, K22T) 11.1986 → 08.1996                   | 4G63 (SOHC 8V) B    | 28  | 1.5 (CB2A) 09.1991 → 08.1995                 | 4G15 (12V) B      | 6   |
| 2.4 09.1989 → 10.1996                                    | 4G64 (8V) B         | 33  | 1.6 (CB4A) 02.1994 → 12.1996                 | 4G92 (SOHC 16V) B | 18  |
| 2.4 09.1989 → 10.1996                                    | 4G64 (8V) B         | 33  | 1.6 16V (CB4A) 06.1992 → 12.1996             | 4G92 (SOHC 16V) B | 18  |
|  |                     |     | 1.6 16V (CB4A) 10.1992 → 02.1995             | 4G92 (SOHC 16V) B | 18  |
|  |                     |     | 1.6 16V 4WD (CD4A) 10.1992 → 02.1995         | 4G92 (SOHC 16V) B | 18  |
|  |                     |     | 1.8 GTi 06.1992 → 07.1993                    | 4G37 B            | 14  |
|  |                     |     | 1.8 i 09.1992 → 07.1996                      | 4G93 (SOHC 16V) B | 20  |
|  |                     |     | 1.8 i Turbo AWD (CD5A) 11.1992 → 07.1996     | 4G93T B           | 21  |
|  |                     |     | 2.0 Diesel (CB8A) 06.1992 → 12.1996          | 4D68 D            | 24  |
|  |                     |     | EVO I (CD9A) 10.1992 → 12.1993               | 4G63 Turbo B      | 27  |
|  |                     |     | EVO II (CE9A) 01.1994 → 07.1995              | 4G63 Turbo B      | 27  |

**M**

|  |                   |                   | Pos |  |   |                   | Pos                |      |
|--|-------------------|-------------------|-----|--|---|-------------------|--------------------|------|
| EVO III (CE9A)                             | 08.1995 → 07.1996 | 4G63 Turbo        | B   | 27   | 1.8                                     | 09.1992 → 01.1996 | 4G93 (SOHC 16V) B  | 20   |
| <b>LANCER V Coupe (CC)</b>                 |                   |                   |     | <b>MIRAGE Hatchback (CJ_A)</b>                 |   |                   |                    |      |
| 1.5  | 09.1992 → 07.1996 | 4G15 (12V)        | B   | 6  | 1.5 (CJ2A)                              | 09.1995 → 08.1999 | 4G15 (16V) B       | 7    |
| 1.8 i                                      | 09.1992 → 07.1996 | 4G93 (SOHC 16V)   | B   | 20   | <b>MIRAGE Hatchback (CJ_A, CL_A)</b>    |                   |                    |      |
| <b>LANCER V Hatchback (CC)</b>             |                   |                   |     | 1.3 12.1991 → 08.1995 4G13 (12V) B 1           |   |                   |                    |      |
| 1.5  | 09.1992 → 07.1996 | 4G15 (12V)        | B   | 6  | 1.5                                     | 12.1991 → 08.1995 | 4G15 (12V) B       | 6    |
| 1.6 i                                      | 09.1992 → 07.1996 | 4G92 (SOHC 16V)   | B   | 18   | 1.6                                     | 12.1991 → 08.1995 | 4G92 (SOHC 16V) B  | 18   |
| <b>LANCER V Station Wagon (CB_W, CD_W)</b> |                   |                   |     | 1.6 12.1991 → 08.1995 4G92 (SOHC 16V) B 18     |   |                   |                    |      |
| 1.3  | 09.1997 → 10.1999 | 4G13 (8V)         | B   | 2  | 1.6                                     | 09.1992 → 07.1996 | 4G92 (SOHC 16V) B  | 18   |
| <b>LANCER VI (CJ_, CP_)</b>                |                   |                   |     | 1.6 4WD 12.1991 → 08.1995 4G92 (SOHC 16V) B 18 |   |                   |                    |      |
| 1.5 12V                                    | 09.1995 → 08.1999 | 4G15 (12V)        | B   | 6  | 1.6 4WD                                 | 03.1992 → 07.1993 | 4G92 (SOHC 16V) B  | 18   |
| 1.5 16V                                    | 09.1995 → 08.1999 | 4G15 (16V)        | B   | 7  | <b>MIRAGE III Hatchback (C5_ - C8_)</b> |                   |                    |      |
| 2.0 (CK8A)                                 | 09.1995 → 08.1999 | 4G63 (SOHC 8V)    | B   | 28   | 1.3                                     | 05.1988 → 11.1991 | 4G13 (12V) B       | 1    |
| EVO V (CP9A, CT9A)                         | 01.1998 → 12.1998 | 4G63 Turbo        | B   | 27   | 1.3                                     | 07.1988 → 12.1990 | 4G13 (8V) B        | 2    |
| EVO V - RS450 Ralliart (CP9A)              | 01.1998 → 06.1998 | 4G63 Turbo        | B   | 27   | 1.3 GS                                  | 07.1990 → 11.1991 | 4G13 (12V) B       | 1    |
| <b>MAGNA Estate (TE)</b>                   |                   |                   |     | 1.3 GS 07.1990 → 11.1991 4G13 (8V) B 2         |   |                   |                    |      |
| 2.4  | 04.1996 → 06.1997 | 4G64 (16V)        | B   | 34   | 1.5 GS                                  | 07.1990 → 11.1991 | 4G15 (8V) B        | 8    |
| 2.6  | 04.1996 → 06.1997 | 4G54              | B   | 37   | 1.5 GS - 12V                            | 07.1990 → 11.1991 | 4G15 (12V) B       | 6    |
| 3.0 i                                      | 04.1996 → 06.1997 | 6G72 (SOHC 24V)   | B   | 38   | 1.6 Gti                                 | 06.1988 → 11.1991 | 4G61               | 23   |
| <b>MAGNA Estate (TF)</b>                   |                   |                   |     | <b>MIRAGE III Saloon (C5_ - C8_)</b>           |   |                   |                    |      |
| 2.4  | 06.1997 → 03.1999 | 4G64 (16V)        | B   | 34   | 1.3                                     | 05.1988 → 11.1991 | 4G13 (8V) B        | 2    |
| 3.0 i                                      | 06.1997 → 03.1999 | 6G72 (SOHC 24V)   | B   | 38   | 1.3                                     | 07.1990 → 11.1991 | 4G13 (8V) B        | 2    |
| <b>MAGNA Estate (TH)</b>                   |                   |                   |     | 1.3 12V 07.1990 → 11.1991 4G13 (12V) B 1       |   |                   |                    |      |
| 3.0 i                                      | 03.1999 → 08.2000 | 6G72 (SOHC 24V)   | B   | 38   | 1.5                                     | 05.1988 → 11.1991 | G15B               | 9    |
| 3.5  | 03.1999 → 08.2000 | 6G74 (SOHC 24V)   | AB  | 42   | 1.5                                     | 07.1990 → 11.1991 | 4G15 (8V) B        | 8    |
| <b>MAGNA Estate (TP)</b>                   |                   |                   |     | 1.5 4WD 05.1988 → 11.1991 G15B B 9             |   |                   |                    |      |
| 2.6  | 05.1989 → 03.1991 | 4G54              | B   | 37   | 1.6                                     | 09.1990 → 06.1992 | 4G32 T/C           | 11   |
| 2.6 i                                      | 05.1989 → 08.1991 | G54B              | B   | 40   | 1.8 D                                   | 05.1988 → 11.1991 | 4D65               | D 13 |
| <b>MAGNA Estate (TR)</b>                   |                   |                   |     | 1.8 D 4WD 05.1988 → 11.1991 4D65 D 13          |   |                   |                    |      |
| 2.6  | 05.1991 → 02.1994 | 4G54              | B   | 37   | <b>MIRAGE Saloon</b>                    |                   |                    |      |
| 2.6 i                                      | 10.1991 → 02.1994 | 4G54              | B   | 37   | 1.3                                     | 12.1991 → 08.1995 | 4G13 (12V) B       | 1    |
| 3.0 i                                      | 03.1991 → 02.1994 | 6G72 (SOHC 12V)   | B   | 38   | 1.5 GE MVV                              | 12.1991 → 08.1995 | 4G15 (12V) B       | 6    |
| <b>MAGNA Estate (TS)</b>                   |                   |                   |     | 1.6 12.1991 → 08.1995 4G92 (SOHC 16V) B 18     |   |                   |                    |      |
| 2.6  | 02.1994 → 04.1996 | 4G54              | B   | 37   | 1.6 4WD                                 | 12.1991 → 08.1995 | 4G92 (SOHC 16V) B  | 18   |
| 2.6  | 03.1994 → 04.1996 | 4G54              | B   | 37   | 1.8                                     | 09.1992 → 08.1995 | 4G93 (SOHC 16V) B  | 20   |
| 3.0 i                                      | 02.1994 → 04.1996 | 6G72 (SOHC 12V)   | B   | 38   | 1.8 Gsi                                 | 12.1991 → 08.1995 | 4G93 (SOHC 16V) B  | 20   |
| <b>MAGNA Saloon (TE)</b>                   |                   |                   |     | 1.8 TD 12.1991 → 08.1995 4D65 T D 13           |   |                   |                    |      |
| 3.0 i                                      | 04.1996 → 06.1997 | 6G72 (SOHC 24V)   | B   | 38   | 1.8 TD 4WD                              | 12.1991 → 08.1995 | 4D65 T D 13        |      |
| <b>MAGNA Saloon (TF)</b>                   |                   |                   |     | 2.0 GD 01.1992 → 08.1995 4D68 D 24             |   |                   |                    |      |
| 2.4  | 06.1997 → 03.1999 | 4G64 (16V)        | B   | 34   | <b>MIRAGE Saloon (CK_A)</b>             |                   |                    |      |
| 3.0 i                                      | 06.1997 → 03.1999 | 6G72 (SOHC 24V)   | B   | 38   | 1.5 (CK2A)                              | 09.1995 → 08.1999 | 4G15 (12V) B       | 6    |
| <b>MAGNA Saloon (TH)</b>                   |                   |                   |     | 1.5 (CK2A) 09.1995 → 12.2000 4G15 (16V) B 7    |   |                   |                    |      |
| 3.0 i                                      | 03.1999 → 08.2000 | 6G72 (SOHC 24V)   | B   | 38   | 1.5 (CK2A)                              | 09.1996 → 12.2000 | 4G15 (12V) B       | 6    |
| 3.5 i                                      | 03.1999 → 08.2000 | 6G74 (SOHC 24V)   | AB  | 42   | 1.8                                     | 09.1995 → 10.1998 | 4G93 (SOHC 16V) B  | 20   |
| <b>MAGNA Saloon (TP)</b>                   |                   |                   |     | 1.8 4WD 09.1995 → 08.1999 4G93T B 21           |   |                   |                    |      |
| 2.6  | 05.1989 → 08.1991 | 4G54              | B   | 37   | <b>MIRAGE V Coupe (CJ - CM)</b>         |                   |                    |      |
| 2.6  | 06.1989 → 04.1991 | 4G54              | B   | 37   | 1.3                                     | 09.1995 → 08.1999 | 4G13 (12V) B       | 1    |
| <b>MAGNA Saloon (TR)</b>                   |                   |                   |     | 1.5 (CJ2A) 09.1995 → 08.1999 4G15 (16V) B 7    |   |                   |                    |      |
| 2.6  | 05.1991 → 02.1994 | G54B              | B   | 40   | 1.5 (CJ2A)                              | 09.1996 → 08.1999 | 4G15 (12V) B       | 6    |
| 2.6  | 10.1991 → 02.1994 | 4G54              | B   | 37   | <b>PAJERO</b>                           |                   |                    |      |
| 2.6 i                                      | 04.1991 → 02.1994 | 4G54              | B   | 37   | 2.5 D                                   | 04.1986 → 07.1993 | 4D56 (8V)          | D 35 |
| 3.0 i                                      | 04.1991 → 02.1994 | 6G72 (SOHC 12V)   | B   | 38   | <b>PAJERO I (L04_G, L14_G)</b>          |                   |                    |      |
| <b>MAGNA Saloon (TS)</b>                   |                   |                   |     | 2.0 4WD 01.1983 → 02.1991 G63B B 32            |   |                   |                    |      |
| 2.5  | 02.1994 → 04.1994 | 6G73              | B   | 25   | 2.0 Turbo 4WD                           | 10.1984 → 02.1991 | 4G63-T (SOHC 8V) B | 31   |
| 2.6  | 02.1994 → 04.1996 | 4G54              | B   | 37   | 2.5 TD (L044G, L049G)                   | 01.1990 → 12.1991 | 4D56-T             | D 36 |
| 2.6 i                                      | 02.1994 → 04.1996 | 4G54              | B   | 37   | 2.5 TD 4WD                              | 10.1986 → 05.1991 | 4D56-T             | D 36 |
| 3.0 i                                      | 02.1994 → 04.1996 | 6G72 (SOHC 12V)   | B   | 38   | 2.6 4WD (L042G, L047G)                  | 10.1986 → 05.1991 | 4G54               | B 37 |
| <b>MIRAGE</b>                              |                   |                   |     | 3.0 4WD 09.1988 → 12.1991 6G72 (SOHC 12V) B 38 |   |                   |                    |      |
| 1.6i                                       | 01.1987 → 10.1991 | 4G61              | B   | 23   | 3.0 i 4WD                               | 05.1988 → 05.1991 | 6G72 (SOHC 12V) B  | 38   |
| 2.0i Turbo                                 | 08.1992 → 10.1995 | 4G63 Turbo        | B   | 27   | <b>PAJERO II (V3_W, V2_W, V4_W)</b>     |                   |                    |      |
| 2.0i Turbo                                 | 08.1992 → 10.1995 | 4G63-T (DOHC 16V) | B   | 29   | 1.8 GDi 4WD                             | 11.1997 → 08.1999 | 4G93 (GDI) B       | 19   |
| 2.0i Turbo                                 | 08.1992 → 10.1995 | 4G63-T (ECI)      | B   | 30   | 2.4 (V21W, V21C)                        | 04.1991 → 02.1995 | 4G64 (12V) B       | 33   |
| 2.0i Turbo                                 | 08.1992 → 10.1995 | 4G63-T/C          | B   | 30   | 2.5 TDiC (V44W, V24W)                   | 03.1991 → 08.1999 | 4D56-T             | D 36 |
| <b>MIRAGE Coupe</b>                        |                   |                   |     | 2.6 4WD 03.1991 → 10.1997 4G54 B 37            |   |                   |                    |      |
| 1.3  | 12.1991 → 08.1995 | 4G13 (12V)        | B   | 1  | 2.6 4WD                                 | 05.1991 → 10.1993 | 4G54               | B 37 |
| 1.5  | 12.1991 → 08.1995 | 4G15 (12V)        | B   | 6  | 2.8 D (V46W, V26W)                      | 11.1993 → 10.1999 | 4M40-T             | D 44 |
|  |                   |                   |     |  | 2.8 D 4WD (V46W, V26W)                  | 11.1993 → 07.1997 | 4M40-A             | D 43 |



|  |                   |                 | Pos |    |                           |                   | Pos             |    |    |
|--|-------------------|-----------------|-----|----|---------------------------|-------------------|-----------------|----|----|
| 2.8 TD (V46W, V26W)                      | 06.1994 → 10.1999 | 4M40-T          | D   | 44 | 2.4 4WD                   | 10.1991 → 10.1997 | 4G64 (16V) B    | 34 |    |
| 3.0 4WD                                  | 09.1991 → 12.1993 | 6G72 (SOHC 12V) | B   | 38 | 2.4 i (N34W)              | 10.1992 → 10.1998 | 4G64 (16V) B    | 34 |    |
| 3.0 4WD                                  | 09.1993 → 12.1996 | 6G72 (SOHC 24V) | B   | 38 | <b>Shogun</b>             |                   |                 |    |    |
| 3.0 4WD                                  | 11.1997 → 04.2000 | 6G72 (SOHC 24V) | B   | 38 | 2.6                       | 12.1982 → 12.1992 | 4G54            | B  | 37 |
| 3.0 V6 24V (V43W, V23W)                  | 06.1994 → 05.1997 | 6G72 (SOHC 24V) | B   | 38 | 2.6                       | 12.1982 → 12.1992 | G54B            | B  | 40 |
| 3.0 V6 24V (V43W, V23W)                  | 06.1997 → 10.1999 | 6G72 (SOHC 24V) | B   | 38 | 2.6                       | 12.1982 → 12.1992 | G54B T/C        | B  | 41 |
| 3.0 V6 4WD (V23W, V43W, V23C)            | 12.1990 → 12.1995 | 6G72 (SOHC 12V) | B   | 38 | <b>VERADA Estate (KE)</b> |                   |                 |    |    |
| 3.5 4WD                                  | 09.1996 → 10.1999 | 6G74 (SOHC 24V) | AB  | 42 | 3.5 i                     | 10.1996 → 06.1997 | 6G74 (SOHC 24V) | AB | 42 |
| 3.5 V6 24V                               | 09.1993 → 12.1996 | 6G74 (DOHC 24V) | B   | 42 | <b>VERADA Estate (KF)</b> |                   |                 |    |    |
| 3.5 V6 24V (V25W, V45W)                  | 06.1994 → 10.1999 | 6G74 (DOHC 24V) | B   | 42 | 3.5 i                     | 06.1997 → 03.1999 | 6G74 (SOHC 24V) | AB | 42 |
| 3.5 V6 24V (V25W, V45W)                  | 06.1994 → 10.1999 | 6G74 (SOHC 24V) | AB  | 42 | <b>VERADA Estate (KH)</b> |                   |                 |    |    |
| 3.5 V6 24V (V45W, V25W)                  | 07.1997 → 10.1999 | 6G74 (DOHC 24V) | B   | 42 | 3.5 i                     | 03.1999 → 08.2000 | 6G74 (SOHC 24V) | AB | 42 |
| 3.5 V6 24V (V45W, V25W)                  | 07.1997 → 10.1999 | 6G74 (DOHC 24V) | B   | 42 | <b>VERADA Estate (KR)</b> |                   |                 |    |    |
| 3.5 V6 24V (V45W, V25W)                  | 07.1997 → 10.1999 | 6G74 (SOHC 24V) | AB  | 42 | 2.6                       | 05.1991 → 10.1992 | 4G54            | B  | 37 |
| <b>PAJERO II Canvas Top (V2_W, V4_W)</b> |                   |                 |     |    | 3.0 i                     | 08.1991 → 02.1994 | 6G72 (SOHC 12V) | B  | 38 |
| 2.4 (V41W, V21W, V21C)                   | 04.1991 → 02.1995 | 4G64 (12V)      | B   | 33 | <b>VERADA Estate (KS)</b> |                   |                 |    |    |
| 2.5 TDiC (V24W, V24C)                    | 03.1991 → 08.1999 | 4D56-T          | D   | 36 | 3.0                       | 03.1994 → 03.1997 | 6G72 (SOHC 12V) | B  | 38 |
| 3.0 V6 (V23W, v43W, V23C)                | 12.1990 → 12.1995 | 6G72 (SOHC 12V) | B   | 38 | <b>VERADA Saloon (KE)</b> |                   |                 |    |    |
| 3.0 V6 24V (V23C)                        | 06.1994 → 04.2000 | 6G72 (DOHC 24V) | B   | 38 | 3.5 i                     | 10.1996 → 10.1997 | 6G74 (SOHC 24V) | AB | 42 |
| 3.0 V6 24V (V23C)                        | 06.1994 → 04.2000 | 6G72 (SOHC 24V) | B   | 38 | <b>VERADA Saloon (KF)</b> |                   |                 |    |    |
| 3.0 V6 24V (V23W, V23C)                  | 06.1994 → 04.2000 | 6G72 (SOHC 24V) | B   | 38 | 3.5 i                     | 06.1997 → 03.1999 | 6G74 (SOHC 24V) | AB | 42 |
| <b>PAJERO SPORT I (K7_, K9_)</b>         |                   |                 |     |    | <b>VERADA Saloon (KH)</b> |                   |                 |    |    |
| 2.4                                      | 09.1996 → 12.1998 | 4G64 (16V)      | B   | 34 | 3.0 Ei                    | 06.1999 → 08.2000 | 6G72 (SOHC 12V) | B  | 38 |
| 2.5 TD 4WD (K94W)                        | 11.1997 → 10.1998 | 4D56-T          | D   | 36 | 3.5                       | 03.1999 → 08.2000 | 6G74 (SOHC 24V) | AB | 42 |
| <b>RVR</b>                               |                   |                 |     |    | <b>VERADA Saloon (KR)</b> |                   |                 |    |    |
| 2.0                                      | 01.1991 → 11.1997 | 4G63 (SOHC 8V)  | B   | 28 | 2.6 i                     | 05.1991 → 02.1994 | 4G54            | B  | 37 |
| <b>SIGMA</b>                             |                   |                 |     |    | 3.0                       | 10.1992 → 02.1994 | 6G72 (SOHC 12V) | B  | 38 |
| 2.5i 24V                                 | 10.1990 → 10.1993 | 6G73            | B   | 25 | 3.0 i                     | 07.1991 → 02.1994 | 6G72 (SOHC 12V) | B  | 38 |
| <b>SIGMA (F2_A, F1_A)</b>                |                   |                 |     |    | <b>VERADA Saloon (KS)</b> |                   |                 |    |    |
| 3.0 V6                                   | 12.1990 → 07.1996 | 6G72 (SOHC 12V) | B   | 38 | 3.0                       | 03.1994 → 03.1997 | 6G72 (SOHC 12V) | B  | 38 |
| 3.0 V6                                   | 01.1991 → 07.1996 | 6G72 (DOHC 24V) | B   | 38 | 3.0                       | 03.1994 → 03.1997 | 6G72 (SOHC 24V) | B  | 38 |
| <b>SIGMA Station Wagon (F0_W)</b>        |                   |                 |     |    |                           |                   |                 |    |    |
| 3.0                                      | 06.1992 → 10.1996 | 6G72 (SOHC 12V) | B   | 38 |                           |                   |                 |    |    |
| <b>SPACE RUNNER (N1_W, N2_W)</b>         |                   |                 |     |    |                           |                   |                 |    |    |
| 1.8 (N11W)                               | 10.1991 → 08.1999 | 4G93 (SOHC 16V) | B   | 20 |                           |                   |                 |    |    |
| 1.8 (N11W)                               | 06.1996 → 08.1999 | 4G93 (SOHC 16V) | B   | 20 |                           |                   |                 |    |    |
| 1.8 4WD (N21W)                           | 10.1991 → 08.1999 | 4G93 (SOHC 16V) | B   | 20 |                           |                   |                 |    |    |
| 1.8 4WD (N21W)                           | 06.1996 → 08.1999 | 4G93 (SOHC 16V) | B   | 20 |                           |                   |                 |    |    |
| 2.0 16V                                  | 06.1997 → 08.1999 | 4G63 (DOHC 16V) | B   | 26 |                           |                   |                 |    |    |
| <b>SPACE WAGON</b>                       |                   |                 |     |    |                           |                   |                 |    |    |
| 1.8 D                                    | 10.1983 → 04.1991 | 4D65            | D   | 13 |                           |                   |                 |    |    |
| 1.8 D                                    | 10.1983 → 04.1991 | 4D65 T          | D   | 13 |                           |                   |                 |    |    |
| 2.0i                                     | 03.1985 → 04.1991 | G63B            | B   | 32 |                           |                   |                 |    |    |
| <b>SPACE WAGON (D0_V/W)</b>              |                   |                 |     |    |                           |                   |                 |    |    |
| 1.8 GLX (D05W)                           | 09.1988 → 04.1991 | G37B            | B   | 15 |                           |                   |                 |    |    |
| 1.8 TD (D09V, D09W)                      | 01.1988 → 04.1991 | 4D65 T          | D   | 13 |                           |                   |                 |    |    |
| 2.0 (D04W)                               | 09.1987 → 01.1992 | 4G63 (SOHC 8V)  | B   | 28 |                           |                   |                 |    |    |
| 2.0 4WD (D08W)                           | 03.1985 → 04.1991 | 4G63 (SOHC 8V)  | B   | 28 |                           |                   |                 |    |    |
| 2.0 GLXi (D04W)                          | 06.1988 → 04.1991 | 4G63 (SOHC 8V)  | B   | 28 |                           |                   |                 |    |    |
| 2.0 GLXi 4WD (D08W)                      | 06.1988 → 04.1991 | 4G63 (SOHC 8V)  | B   | 28 |                           |                   |                 |    |    |
| <b>SPACE WAGON (N3_W, N4_W)</b>          |                   |                 |     |    |                           |                   |                 |    |    |
| 1.8 (N31W)                               | 10.1991 → 10.1998 | 4G93 (SOHC 16V) | B   | 20 |                           |                   |                 |    |    |
| 1.8 4WD (N41W)                           | 10.1991 → 10.1998 | 4G93 (SOHC 16V) | B   | 20 |                           |                   |                 |    |    |
| 1.8 TD (N35W)                            | 10.1991 → 12.1994 | 4D65 T          | D   | 13 |                           |                   |                 |    |    |
| 2.0 (N33W)                               | 05.1991 → 10.1997 | 4G63 (SOHC 8V)  | B   | 28 |                           |                   |                 |    |    |
| 2.0 (N33W)                               | 10.1992 → 10.1998 | 4G63 (SOHC 16V) | B   | 27 |                           |                   |                 |    |    |
| 2.0 4WD (N43W)                           | 10.1992 → 10.1998 | 4G63 (SOHC 16V) | B   | 27 |                           |                   |                 |    |    |
| 2.4                                      | 05.1991 → 12.1992 | 4G64 (8V)       | B   | 33 |                           |                   |                 |    |    |
| 2.4                                      | 10.1991 → 10.1997 | 4G64 (16V)      | B   | 34 |                           |                   |                 |    |    |
| 2.4                                      | 04.1992 → 05.1995 | 4G64 (16V)      | B   | 34 |                           |                   |                 |    |    |

**M**

|          |  |   |
|----------|--|---|
| <b>1</b> |  | <b>71</b>   |
|          | <b>4G13 (12V)</b>  | 05.1988 → 06.2000 B 4 1299 cm <sup>3</sup> 3V 44-58 kW 60-79 PS 9,5 - 82  |
|          | <b>COLT III (C5_A), COLT IV (CA_A), COLT V (CJ_, CP_), LANCER III Station Wagon (C1_V, C3_V), LANCER IV (C6_A, C7_A), LANCER IV Hatchback (C6_A, C7_A), LANCER V (CB_A, CD_A, CE_A), MIRAGE Coupe, MIRAGE Hatchback (CJ_A, CL_A), MIRAGE III Hatchback (C5_ - C8_), MIRAGE III Saloon (C5_ - C8_), MIRAGE Saloon, MIRAGE V Coupe (CJ - CM)</b> |   |
|          | <b>CB-1825A 0.25</b>   | [Set] PL 0,25 Ø 41.750 / 45.000 / 15.630 / 1.618 St/A<br><b>CB-1825A 0,50 / CB-1825A STD</b>  |
|          | <b>MS-1818A 0.25</b>   | [Set] HL 0,25 Ø 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 Ø 47.750 / 52.000 / 24.100 / 2.115 St/A<br><b>MS-1818A STD</b>                                 |
|          | <b>S3143</b>   | EX; 30 x 6.5 x 101 x A - - 45° - 1 -  |
|          | <b>V3142</b>   | IN; 35 x 6.5 x 101.9 x S - - 45° - 1 - III  |
|          | <b>81-75001</b>  | EX; 12.13/ x 6.62 x 49.5 G1   |
|          | <b>81-75000</b>  | IN; 12.13/ x 6.62 x 44 G1   |
|          | <b>50 005 095</b>  | mechanical; metal   |
|          | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |
|          | <b>7.02604.02.0</b>  | lambda sensor; universal probe; not heated  |
|          | <b>50 007 599</b>  | hydraulic; Outer Ø: 13; length: 25.5  |
| <b>2</b> |  | <b>71</b>   |
|          | <b>4G13 (8V)</b>   | 05.1988 → 10.1999 B 4 1299 cm <sup>3</sup> 2V 44-55 kW 60-75 PS 9,5 - 82  |
|          | <b>COLT III (C5_A), LANCER IV (C6_A, C7_A), LANCER V Station Wagon (CB_W, CD_W), MIRAGE III Hatchback (C5_ - C8_), MIRAGE III Saloon (C5_ - C8_)</b>   |   |
|          | <b>CB-1825A 0.25</b>   | [Set] PL 0,25 Ø 41.750 / 45.000 / 15.630 / 1.618 St/A<br><b>CB-1825A 0,50 / CB-1825A STD</b>  |
|          | <b>MS-1818A 0.25</b>   | [Set] HL 0,25 Ø 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 Ø 47.750 / 52.000 / 24.100 / 2.115 St/A<br><b>MS-1818A STD</b>                                 |
|          | <b>S3143</b>   | EX; 30 x 6.5 x 101 x A - - 45° - 1 -  |
|          | <b>V3142</b>   | IN; 35 x 6.5 x 101.9 x S - - 45° - 1 - III  |
|          | <b>81-75001</b>  | EX; 12.13/ x 6.62 x 49.5 G1   |
|          | <b>81-75000</b>  | IN; 12.13/ x 6.62 x 44 G1   |
|          | <b>50 005 095</b>  | mechanical; metal   |
|          | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |
|          | <b>7.02604.01.0</b>  | lambda sensor; universal probe; not heated  |
|          | <b>7.02604.02.0</b>  | lambda sensor; universal probe; not heated  |
|          | <b>50 007 599</b>  | hydraulic; Outer Ø: 13; length: 25.5  |
| <b>3</b> |  | <b>71</b>   |
|          | <b>G13B</b>  | 08.1988 → 05.1992 B 4 1299 cm <sup>3</sup> 2V 44-57 kW 60-78 PS 9,7 - 82  |
|          | <b>LANCER IV (C6_A, C7_A)</b>  |   |
|          | <b>CB-1825A 0.25</b>   | [Set] PL 0,25 Ø 41.750 / 45.000 / 15.630 / 1.618 St/A<br><b>CB-1825A 0,50 / CB-1825A STD</b>  |
|          | <b>MS-1818A 0.25</b>   | [Set] HL 0,25 Ø 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 Ø 47.750 / 52.000 / 24.100 / 2.115 St/A<br><b>MS-1818A STD</b>                                 |
|          | <b>S3143</b>   | EX; 30 x 6.5 x 101 x A - - 45° - 1 -  |
|          | <b>V3142</b>   | IN; 35 x 6.5 x 101.9 x S - - 45° - 1 - III  |
|          | <b>81-75001</b>  | EX; 12.13/ x 6.62 x 49.5 G1   |
|          | <b>81-75000</b>  | IN; 12.13/ x 6.62 x 44 G1   |
|          | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |
| <b>4</b> |  | <b>73</b>   |
|          | <b>4G33</b>  | 09.1981 → 1984 B 4 1439 cm <sup>3</sup> 2V 50-56 kW 68-76 PS 9 - 86   |
|          | <b>G33B</b>  | 04.1986 → 04.1994 B 4 1439 cm <sup>3</sup> 2V 50-68 kW 68-92 PS 9:1 - 86  |
|          | <b>DELICA</b>  |   |
|          | <b>CB-1085A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>                                      |
|          | <b>MS-1821A 0.25</b>   | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b> |

|  |   |
|--|---|
| <b>5</b>   | <b>74.7</b>   |
| <b>6G71</b>  | 04.1986 → 08.1992 B 6 1998 cm <sup>3</sup> 2V 88-110 kW 120-150 PS $\epsilon$ 8,9:1 - 76  |
| <b>DEBONAIR (S1_A)</b>   |   |
| <b>TW-1822A STD</b>  | [Pair] AS STD $\varnothing$ 66.250 / 77.700 // 1.975 St/A   |
| <b>CB-1823A STD</b>  | [Set] PL STD $\varnothing$ 45.000 / 48.000 / 15.500 / 1.493 St/A  |
| <b>MS-1822A 0.25</b>   | [Set] HL 0,25 $\varnothing$ 59.750 / 64.000 / 18.130 / 2.115 St/A   |
|  | <b>MS-1822A 0,50 / MS-1822A STD</b>   |
| <b>6</b>   | <b>75.5</b>   |
| <b>4G15 (12V)</b>  | 04.1988 → 12.2000 B 4 1468 cm <sup>3</sup> 3V 56-81 kW 76-110 PS $\epsilon$ 9,2 - 82  |
| <b>COLT III (C5_A), LANCER III Station Wagon (C1_V, C3_V), LANCER IV (C6_A, C7_A), LANCER IV Hatchback (C6_A, C7_A), LANCER V (CB_A, CD_A, CE_A), LANCER V Coupe (CC), LANCER V Hatchback (CC), LANCER VI (CJ_, CP_), MIRAGE Coupe, MIRAGE Hatchback (CJ_A, CL_A), MIRAGE III Hatchback (C5_ - C8_), MIRAGE Saloon, MIRAGE Saloon (CK_A), MIRAGE V Coupe (CJ - CM)</b> |   |
| <b>CB-1169A 0.25</b>   | [Set] PL 0,25 $\varnothing$ 41.750 / 45.000 / 17.630 / 1.618 St/A<br><b>CB-1169A 0,50 / CB-1169A 0,75 / CB-1169A STD, →07.1988</b>                        |
| <b>CB-1825A 0.25</b>   | [Set] PL 0,25 $\varnothing$ 41.750 / 45.000 / 15.630 / 1.618 St/A<br><b>CB-1825A 0,50 / CB-1825A STD, 1.5 (C62A): 08.1988→</b>                            |
| <b>MS-1818A 0.25</b>   | [Set] HL 0,25 $\varnothing$ 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 $\varnothing$ 47.750 / 52.000 / 24.100 / 2.115 St/A<br><b>MS-1818A STD</b> |
| <b>81-75001</b>  | EX; 12.13/ x 6.62 x 49.5 G1   |
| <b>81-75000</b>  | IN; 12.13/ x 6.62 x 44 G1   |
| <b>50 005 095</b>  | mechanical; metal   |
| <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |
| <b>7.02604.02.0</b>  | lambda sensor; universal probe; not heated  |
| <b>7</b>   | <b>75.5</b>   |
| <b>4G15 (16V)</b>  | 09.1995 → 12.2000 B 4 1468 cm <sup>3</sup> 4V 63-81 kW 86-110 PS $\epsilon$ 9,4 - 82  |
| <b>LANCER VI (CJ_, CP_), MIRAGE Hatchback (CJ_A), MIRAGE Saloon (CK_A), MIRAGE V Coupe (CJ - CM)</b>   |   |
| <b>CB-1825A 0.25</b>   | [Set] PL 0,25 $\varnothing$ 41.750 / 45.000 / 15.630 / 1.618 St/A<br><b>CB-1825A 0,50 / CB-1825A STD</b>  |
| <b>MS-1818A 0.25</b>   | [Set] HL 0,25 $\varnothing$ 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 $\varnothing$ 47.750 / 52.000 / 24.100 / 2.115 St/A<br><b>MS-1818A STD</b> |
| <b>8</b>   | <b>75.5</b>   |
| <b>4G15 (8V)</b>   | 07.1988 → 04.1996 B 4 1468 cm <sup>3</sup> 2V 51-73 kW 69-99 PS $\epsilon$ 9,4 - 82   |
| <b>COLT III (C5_A), COLT IV (CA_A), LANCER IV Hatchback (C6_A, C7_A), MIRAGE III Hatchback (C5_ - C8_), MIRAGE III Saloon (C5_ - C8_)</b>  |   |
| <b>CB-1825A 0.25</b>   | [Set] PL 0,25 $\varnothing$ 41.750 / 45.000 / 15.630 / 1.618 St/A<br><b>CB-1825A 0,50 / CB-1825A STD</b>  |
| <b>MS-1818A 0.25</b>   | [Set] HL 0,25 $\varnothing$ 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 $\varnothing$ 47.750 / 52.000 / 24.100 / 2.115 St/A<br><b>MS-1818A STD</b> |
| <b>81-75001</b>  | EX; 12.13/ x 6.62 x 49.5 G1   |
| <b>81-75000</b>  | IN; 12.13/ x 6.62 x 44 G1   |
| <b>50 005 095</b>  | mechanical; metal   |
| <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |
| <b>7.02604.02.0</b>  | lambda sensor; universal probe; not heated  |
| <b>9</b>   | <b>75.5</b>   |
| <b>G15B</b>  | 05.1988 → 11.1991 B 4 1468 cm <sup>3</sup> 2V 51-64 kW 70-87 PS $\epsilon$ 9,5 - 82   |
| <b>MIRAGE III Saloon (C5_ - C8_)</b>   |   |
| <b>CB-1169A 0.25</b>   | [Set] PL 0,25 $\varnothing$ 41.750 / 45.000 / 17.630 / 1.618 St/A<br><b>CB-1169A 0,50 / CB-1169A 0,75 / CB-1169A STD, →07.1988</b>                        |
| <b>CB-1825A 0.25</b>   | [Set] PL 0,25 $\varnothing$ 41.750 / 45.000 / 15.630 / 1.618 St/A<br><b>CB-1825A 0,50 / CB-1825A STD, 08.1988→</b>  |
| <b>MS-1818A 0.25</b>   | [Set] HL 0,25 $\varnothing$ 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 $\varnothing$ 47.750 / 52.000 / 24.100 / 2.115 St/A<br><b>MS-1818A STD</b> |

cont...



|  |                |  |  |                      |  |
|--|----------------|--|--|----------------------|--|
|  | S3143<br>V3142 | EX; 30 x 6.5 x 101 x A - - 45° - 1 -<br>IN; 35 x 6.5 x 101.9 x S - - 45° - 1 - III |  | 81-75001<br>81-75000 | EX; 12.13/ x 6.62 x 49.5 G1<br>IN; 12.13/ x 6.62 x 44 G1 |
|--|----------------|--|--|----------------------|--|



50 005 095 mechanical; metal

## 10



4G32

04.1987 → 10.1996 B 4 1597 cm<sup>3</sup> 2V 48-60 kW 65-82 PS  $\varnothing$ 8,5 - 86



GALANT IV Saloon (E3\_A), L200 (K3\_T, K2\_T, K1\_T, K0\_T)



BB-1085A STD [Set] BU STD  $\varnothing$  35.975 / 39.000 / 16.000 / 1.491 St/A; BU STD  $\varnothing$  38.975 / 42.000 / 19.000 / 1.502 St/A, For balancer shaft.



CB-1085A 0.25 [Set] PL 0,25  $\varnothing$  44.750 / 48.000 / 23.630 / 1.618 St/A  
CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00

MS-1821A 0.25 [Set] HL 0,25  $\varnothing$  56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25  $\varnothing$  56.750 / 61.000 / 29.100 / 2.115 St/A  
MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD



7.21440.51.0 fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

## 11



4G32 T/C

09.1990 → 06.1992 B A 4 1597 cm<sup>3</sup> 2V 92 kW 125 PS  $\varnothing$ 8,5:1 - 86



MIRAGE III Saloon (C5\_ - C8\_)



BB-1085A STD [Set] BU STD  $\varnothing$  35.975 / 39.000 / 16.000 / 1.491 St/A; BU STD  $\varnothing$  38.975 / 42.000 / 19.000 / 1.502 St/A, For balancer shaft.



CB-1085A 0.25 [Set] PL 0,25  $\varnothing$  44.750 / 48.000 / 23.630 / 1.618 St/A  
CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00

MS-1821A 0.25 [Set] HL 0,25  $\varnothing$  56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25  $\varnothing$  56.750 / 61.000 / 29.100 / 2.115 St/A  
MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD

## 12



6A12

01.1993 → 08.1996 B 6 1999 cm<sup>3</sup> 4V 108-110 kW 147-150 PS  $\varnothing$ 9,5 - 69



GALANT V (E5\_A, E7\_A, E8\_A), GALANT V Saloon (E5\_A, E7\_A, E8\_A)



50 007 600 hydraulic; Outer  $\varnothing$ : 14; length: 44

M

## 13



4D65

10.1983 → 10.1992 D 4 1795 cm<sup>3</sup> 2V 43-48 kW 58-65 PS  $\varnothing$ 21,5 - 88



4D65 T

01.1983 → 08.1995 D A 4 1795 cm<sup>3</sup> 2V 55-60 kW 75-82 PS  $\varnothing$ 22,2 - 88



CHARIOT, COLT III (C5\_A), ETERNA, GALANT IV (E3\_A), GALANT IV Saloon (E3\_A), LANCER, LANCER III Station Wagon (C1\_V, C3\_V), LANCER IV (C6\_A, C7\_A), LANCER IV Hatchback (C6\_A, C7\_A), MIRAGE III Saloon (C5\_ - C8\_), MIRAGE Saloon, SPACE WAGON, SPACE WAGON (D0\_V/W), SPACE WAGON (N3\_W, N4\_W)



CB-1085A 0.25 [Set] PL 0,25  $\varnothing$  44.750 / 48.000 / 23.630 / 1.618 St/A  
CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00

MS-1821A 0.25 [Set] HL 0,25  $\varnothing$  56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25  $\varnothing$  56.750 / 61.000 / 29.100 / 2.115 St/A  
MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD

## 14



4G37

11.1987 → 03.1994 B 4 1755 cm<sup>3</sup> 2V 63-71 kW 86-97 PS  $\varnothing$ 9 - 86



ECLIPSE Convertible, ECLIPSE I (D2\_A), ETERNA, GALANT, GALANT IV (E3\_A), GALANT IV Saloon (E3\_A), LANCER III Station Wagon (C1\_V, C3\_V), LANCER IV Hatchback (C6\_A, C7\_A), LANCER V (CB\_A, CD\_A, CE\_A)



CB-1085A 0.25 [Set] PL 0,25  $\varnothing$  44.750 / 48.000 / 23.630 / 1.618 St/A  
CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00

MS-1821A 0.25 [Set] HL 0,25  $\varnothing$  56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25  $\varnothing$  56.750 / 61.000 / 29.100 / 2.115 St/A  
MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD



7.21440.51.0 fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off



7.02604.01.0 lambda sensor; universal probe; not heated



50 007 599 hydraulic; Outer  $\varnothing$ : 13; length: 25.5

## 15



G37B

1983 → 09.1992 B 4 1755 cm<sup>3</sup> 2V 61-66 kW 83-90 PS  $\varnothing$ 9,1 - 86



CHARIOT, ECLIPSE I (D2\_A), ETERNA, SPACE WAGON (D0\_V/W)



CB-1085A 0.25 [Set] PL 0,25  $\varnothing$  44.750 / 48.000 / 23.630 / 1.618 St/A  
CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00

MS-1821A 0.25 [Set] HL 0,25  $\varnothing$  56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25  $\varnothing$  56.750 / 61.000 / 29.100 / 2.115 St/A  
MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD

cont...

50 007 599 hydraulic; Outer Ø: 13; length: 25.5

## 16 80.6

G62B 05.1979 → 09.1992 B A 4 1796 cm<sup>3</sup> 2V 87-100 kW 118-136 PS  $\approx$ 8,5 - 88

ETERNA, GALANT

BB-1164A STD [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.

CB-1085A 0.25 [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A

**CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00**

**MS-1821A 0.25** [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A

**MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD**

7.02604.01.0 lambda sensor; universal probe; not heated

50 007 599 hydraulic; Outer Ø: 13; length: 25.5

## 17 81

4G51 05.1976 → 09.1992 B 4 1855 cm<sup>3</sup> 2V 60-72 kW 81-98 PS  $\approx$ 8,5 - 90

G51B 05.1976 → 04.1980 B 4 1855 cm<sup>3</sup> 2V 72 kW 98 PS  $\approx$ 8,5:1 - 90

ETERNA, GALANT

BB-1131A STD [Set] BU STD Ø 23.000 / 26.000 / 18.000 / 1.510 St/A; BU STD Ø 43.000 / 46.000 / 20.000 / 1.480 St/A

CB-1131GP 0.25 [Set] PL 0,25 Ø 52.750 / 56.007 / 25.130 / 1.618 St/B/G

**CB-1131GP 0,50 / CB-1131GP 0,75 / CB-1131GP STD / CB-1131GP 1,00**

**MS-1131A 0.25** [Set] HL 0,25 Ø 65.750 / 70.000 / 25.130 / 2.115 St/A; PASS-L 0,25 Ø 65.750 / 70.000 / 31.100 / 2.115 St/A

**MS-1131A 0,50 / MS-1131A 0,75 / MS-1131A STD**

7.02604.01.0 lambda sensor; universal probe; not heated

## 18 81

4G92 (SOHC 16V) 12.1991 → 09.2000 B 4 1597 cm<sup>3</sup> 4V 66-88 kW 90-120 PS  $\approx$ 10 - 77.5

COLT IV (CA\_A), COLT V (CJ\_, CP\_), LANCER IV Hatchback (C6\_A, C7\_A), LANCER V (CB\_A, CD\_A, CE\_A), LANCER V Hatchback (CC), MIRAGE Hatchback (CJ\_A, CL\_A), MIRAGE Saloon

TW-1828A STD [Pair] AS STD Ø 56.250 / 75.400 // 1.975 St/A

CB-1829GP 0.25 [Set] PL 0,25 Ø 44.750 / 48.000 / 16.800 / 1.615 St/B/G

**CB-1829GP 0,50 / CB-1829GP 0,75 / CB-1829GP STD**

**MS-1828A 0.25** [Set] HL 0,25 Ø 49.750 / 54.000 / 19.130 / 2.115 St/A

**MS-1828A 0,50 / MS-1828A STD, With 2 oil holes.**

**MS-1829GP 0.25** [Set] HL 0,25 Ø 49.750 / 54.000 / 19.130 / 2.115 St/B/G

**MS-1829GP STD, With 3 oil holes**

50 005 095 mechanical; metal

7.02604.01.0 lambda sensor; universal probe; not heated

50 007 599 hydraulic; Outer Ø: 13; length: 25.5

## 19 81

4G93 (GDI) 11.1997 → 08.1999 B 4 1834 cm<sup>3</sup> 4V 86-110 kW 117-150 PS  $\approx$ 12 - 89

PAJERO II (V3\_W, V2\_W, V4\_W)

TW-1828A STD [Pair] AS STD Ø 56.250 / 75.400 // 1.975 St/A

CB-1828A 0.25 [Set] PL 0,25 Ø 44.750 / 48.000 / 16.800 / 1.615 St/A

**CB-1828A STD**

**MS-1828A 0.25** [Set] HL 0,25 Ø 49.750 / 54.000 / 19.130 / 2.115 St/A

**MS-1828A 0,50 / MS-1828A STD, With 2 oil holes.**

## 20 81

4G93 (SOHC 16V) 09.1991 → 08.1999 B 4 1834 cm<sup>3</sup> 4V 81-115 kW 110-156 PS  $\approx$ 9,5 - 89

CARISMA (DA\_), CARISMA Saloon (DA\_), ECLIPSE Convertible, EXPO LRV Station Wagon, GALANT V (E5\_A, E7\_A, E8\_A), GALANT V Saloon (E5\_A, E7\_A, E8\_A), LANCER V (CB\_A, CD\_A, CE\_A), LANCER V Coupe (CC), MIRAGE Coupe, MIRAGE Saloon, MIRAGE Saloon (CK\_A), SPACE RUNNER (N1\_W, N2\_W), SPACE WAGON (N3\_W, N4\_W)

TW-1828A STD [Pair] AS STD Ø 56.250 / 75.400 // 1.975 St/A

CB-1828A 0.25 [Set] PL 0,25 Ø 44.750 / 48.000 / 16.800 / 1.615 St/A

**CB-1828A STD**

cont...

|           |  |  |
|-----------|--|--|
|           | <b>MS-1828A 0.25</b>   | [Set] HL 0,25 Ø 49.750 / 54.000 / 19.130 / 2.115 St/A<br><b>MS-1828A 0,50 / MS-1828A STD</b> , With 2 oil holes.   |
|           | <b>3.32038.03.0</b>  | fuel tank seal; in-tank  |
|           | <b>7.02604.01.0</b>  | lambda sensor; universal probe; not heated   |
|           | <b>7.02604.02.0</b>  | lambda sensor; universal probe; not heated   |
|           | <b>50 007 599</b>  | hydraulic; Outer Ø: 13; length: 25.5   |
| <b>21</b> |  | <b>81</b>  |
|           | <b>4G93T</b>   | 11.1992 → 08.1999 B A 4 1834 cm <sup>3</sup> 4V 141-158 kW 192-215 PS 8,5-9 - 89   |
|           | <b>LANCER V (CB_A, CD_A, CE_A), MIRAGE Saloon (CK_A)</b>   |  |
|           | <b>TW-1828A STD</b>  | [Pair] AS STD Ø 56.250 / 75.400 // 1.975 St/A  |
|           | <b>CB-1829GP 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 16.800 / 1.615 St/B/G<br><b>CB-1829GP 0,50 / CB-1829GP 0,75 / CB-1829GP STD</b>  |
|           | <b>MS-1828A 0.25</b>   | [Set] HL 0,25 Ø 49.750 / 54.000 / 19.130 / 2.115 St/A<br><b>MS-1828A 0,50 / MS-1828A STD</b> , With 2 oil holes.   |
| <b>22</b> |  | <b>81</b>  |
|           | <b>6A13</b>  | 09.1996 → 09.2000 B 6 2498 cm <sup>3</sup> 4V 118-151 kW 160-205 PS 9,5 - 80.8   |
|           | <b>GALANT VI (EA_), GALANT VI Estate (EA_)</b>   |  |
|           | <b>50 007 599</b>  | hydraulic; Outer Ø: 13; length: 25.5   |
| <b>23</b> |  | <b>82.3</b>  |
|           | <b>4G61</b>  | 01.1987 → 09.1992 B 4 1596 cm <sup>3</sup> 4V 90-100 kW 122-136 PS 9,2 - 75  |
|           | <b>LANCER IV (C6_A, C7_A), LANCER IV Hatchback (C6_A, C7_A), MIRAGE, MIRAGE III Hatchback (C5_ - C8_)</b>                        |  |
|           | <b>S3438</b>   | EX; 30.5 x 6.6 x 109.7 x A/S - Ni - 45° - 1 - III  |
|           | <b>V3439</b>   | IN; 34 x 6.6 x 109.7 x S - Ni - 45° - 1 - III  |
|           | <b>81-75001</b>  | EX; 12.13/ x 6.62 x 49.5 G1  |
|           | <b>81-75000</b>  | IN; 12.13/ x 6.62 x 44 G1  |
| <b>24</b> |  | <b>82.7</b>  |
|           | <b>4D68</b>  | 01.1992 → 12.1996 D 4 1998 cm <sup>3</sup> 2V 50-54 kW 68-73 PS 22,4 - 93  |
|           | <b>LANCER IV Hatchback (C6_A, C7_A), LANCER V (CB_A, CD_A, CE_A), MIRAGE Saloon</b>  |  |
|           | <b>80 00429 1 0 050</b>  | Ø83.2; 0.50; set: 1; [ET G6 CR 2] [NM CR 2] [DSF ST NT 3]  |
| <b>25</b> |  | <b>83.5</b>  |
|           | <b>6G73</b>  | 05.1990 → 09.1996 B 6 2497 cm <sup>3</sup> 4V 125-147 kW 170-200 PS 9,5 - 76   |
|           | <b>DIAMANTE I Saloon (F2_A, F1_A), GALANT V (E5_A, E7_A, E8_A), GALANT V Saloon (E5_A, E7_A, E8_A), MAGNA Saloon (TS), SIGMA</b> |  |
|           | <b>50 007 599</b>  | hydraulic; Outer Ø: 13; length: 25.5   |
| <b>26</b> |  | <b>85</b>  |
|           | <b>4G63 (DOHC 16V)</b>   | 07.1988 → 08.1999 B 4 1997 cm <sup>3</sup> 4V 85-142 kW 116-193 PS 9,5-9,8 - 88  |
|           | <b>ECLIPSE I (D2_A), ECLIPSE II (D3_A), ETERNA, GALANT IV (E3_A), GALANT IV Saloon (E3_A), SPACE RUNNER (N1_W, N2_W)</b>         |  |
|           | <b>TW-1834A STD</b>  | [Pair] AS STD Ø 63.250 / 80.350 // 2.125 St/A, <b>2000 GS 16V (D32A), 2.0:</b> 01.1997 →   |
|           | <b>BB-1811A STD</b>  | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.  |
|           | <b>CB-1085A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b> , →12.1991  |
|           | <b>CB-1827A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 21.230 / 1.615 St/A<br><b>CB-1827A 0,50 / CB-1827A 0,75 / CB-1827A STD</b> , <b>2.0 GTi 16V (E39A, E38A, E33A), 2.0 GTi 16V 4WD (E39A), 2.0i 16V, 2.0, 2.0 GTi 16V (E39A, E38A, E33A), 2.0 GTi 16V 4WD (E39A, E38A, E33A), 2.0 GTi 16V (E39A, E38A, E33A), 2.0 i 16V (D22A, D27A), 2.0 GTi 16V (E39A, E38A, E33A), 2.0 GTi 16V 4x4 (E38A, E39A, E33A), 2.0 GTi 16V Cat 4WD (E38A, E39A, E33A), 2.0 i 16V 4WD (D22A, D27A):</b> 01.1992 → |
|           | <b>MS-1821A 0.25</b>   | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b> , →12.1991   |
|           | <b>MS-1827A 0.25</b>   | [Set] HL 0,25 Ø 56.750 / 61.000 / 20.630 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 25.500 / 2.115 St/A<br><b>MS-1827A 0,50 / MS-1827A STD</b> , <b>2.0 GTi 16V (E39A, E38A, E33A), 2.0 GTi 16V 4WD (E39A), 2.0i 16V, 2.0, 2.0 GTi 16V (E39A, E38A, E33A), 2.0 GTi 16V 4WD (E39A, E38A, E33A), 2.0 GTi 16V (E39A, E38A, E33A), 2.0 i 16V (D22A, D27A), 2.0 GTi 16V (E39A, E38A, E33A), 2.0 GTi 16V 4x4 (E38A, E39A, E33A), 2.0 i 16V 4WD (D22A, D27A):</b> 01.1992 →    |
|           | <b>MS-1834A 0.25</b>   | [Set] HL 0,25 Ø 56.750 / 61.000 / 20.630 / 2.115 St/A<br><b>MS-1834A 0,5 / MS-1834A STD</b> , <b>2000 GS 16V (D32A), 2.0:</b> 01.1997 →  |
|           | <b>50 007 599</b>  | hydraulic; Outer Ø: 13; length: 25.5   |



|           |  |   |   |    |   |                      |    |            |            |       |       |
|-----------|--|---|---|----|---|----------------------|----|------------|------------|-------|-------|
| <b>30</b> |  | <b>85</b>   |   |    |   |                      |    |            |            |       |       |
|           | 4G63-T (ECI)   | 08.1992 → 10.1995   | B | A  | 4 | 1997 cm <sup>3</sup> | 2V | 125 kW     | 170 PS     | €7,6  | - 88  |
|           | 4G63-T/C   | 08.1992 → 10.1995   | B | LA | 4 | 1997 cm <sup>3</sup> | 2V | 132 kW     | 180 PS     | €7,6  | - 88  |
|           | MIRAGE   |   |   |    |   |                      |    |            |            |       |       |
|           | CB-1827A 0.25  | [Set] PL 0,25 Ø 44.750 / 48.000 / 21.230 / 1.615 St/A<br>CB-1827A 0,50 / CB-1827A 0,75 / CB-1827A STD   |   |    |   |                      |    |            |            |       |       |
|           | MS-1827A 0.25  | [Set] HL 0,25 Ø 56.750 / 61.000 / 20.630 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 25.500 / 2.115 St/A<br>MS-1827A 0,50 / MS-1827A STD, 4G63-T (ECI): 01.1992 → |   |    |   |                      |    |            |            |       |       |
| <b>31</b> |  | <b>85</b>   |   |    |   |                      |    |            |            |       |       |
|           | 4G63-T (SOHC 8V)   | 10.1984 → 02.1991   | B | A  | 4 | 1997 cm <sup>3</sup> | 2V | 107-148 kW | 145-201 PS | €7,6  | - 88  |
|           | PAJERO I (L04_G, L14_G)  |   |   |    |   |                      |    |            |            |       |       |
|           | BB-1811A STD   | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.   |   |    |   |                      |    |            |            |       |       |
|           | CB-1085A 0.25  | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00   |   |    |   |                      |    |            |            |       |       |
|           | MS-1821A 0.25  | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD          |   |    |   |                      |    |            |            |       |       |
| <b>32</b> |  | <b>85</b>   |   |    |   |                      |    |            |            |       |       |
|           | G63B   | 01.1983 → 04.1994   | B |    | 4 | 1997 cm <sup>3</sup> | 2V | 62-81 kW   | 84-110 PS  | €8,6  | - 88  |
|           | CHARIOT, DELICA, PAJERO I (L04_G, L14_G), SPACE WAGON  |   |   |    |   |                      |    |            |            |       |       |
|           | BB-1164A STD   | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.   |   |    |   |                      |    |            |            |       |       |
|           | CB-1085A 0.25  | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00   |   |    |   |                      |    |            |            |       |       |
|           | MS-1821A 0.25  | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD          |   |    |   |                      |    |            |            |       |       |
|           | 50 007 599   | hydraulic; Outer Ø: 13; length: 25.5  |   |    |   |                      |    |            |            |       |       |
| <b>33</b> |  | <b>86.5</b>   |   |    |   |                      |    |            |            |       |       |
|           | 4G64 (12V)   | 04.1991 → 02.1995   | B |    | 4 | 2351 cm <sup>3</sup> | 3V | 82-87 kW   | 112-118 PS | €8,5  | - 100 |
|           | 4G64 (8V)  | 11.1986 → 10.1996   | B |    | 4 | 2351 cm <sup>3</sup> | 2V | 75-97 kW   | 102-132 PS | €9,5  | - 100 |
|           | 4G64 (GDI)   | 11.1997 → 09.2000   | B |    | 4 | 2351 cm <sup>3</sup> | 4V | 84-121 kW  | 114-165 PS | €11   | - 100 |
|           | EXPO Station Wagon, GALANT VI (EA_), GRANDIS (N9_, N8_), L200 (K3_T, K2_T, K1_T, K0_T), PAJERO II (V3_W, V2_W, V4_W), PAJERO II Canvas Top (V2_W, V4_W), SPACE WAGON (N3_W, N4_W)  |   |   |    |   |                      |    |            |            |       |       |
|           | BB-1811A STD   | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.   |   |    |   |                      |    |            |            |       |       |
|           | CB-1085A 0.25  | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00   |   |    |   |                      |    |            |            |       |       |
|           | MS-1821A 0.25  | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD          |   |    |   |                      |    |            |            |       |       |
| <b>34</b> |  | <b>86.5</b>   |   |    |   |                      |    |            |            |       |       |
|           | 4G64 (16V)   | 10.1991 → 12.2000   | B |    | 4 | 2351 cm <sup>3</sup> | 4V | 84-117 kW  | 114-159 PS | €11,5 | - 100 |
|           | ECLIPSE Convertible, ECLIPSE II (D3_A), ECLIPSE III (D5_A), EXPO LRV Station Wagon, EXPO Station Wagon, GALANT V Saloon (E5_A, E7_A, E8_A), MAGNA Estate (TE), MAGNA Estate (TF), MAGNA Saloon (TF), PAJERO SPORT I (K7_, K9_), SPACE WAGON (N3_W, N4_W) |   |   |    |   |                      |    |            |            |       |       |
|           | BB-1811A STD   | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.   |   |    |   |                      |    |            |            |       |       |
|           | CB-1085A 0.25  | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00   |   |    |   |                      |    |            |            |       |       |
|           | MS-1821A 0.25  | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD          |   |    |   |                      |    |            |            |       |       |
|           | 50 007 600   | hydraulic; Outer Ø: 14; length: 44  |   |    |   |                      |    |            |            |       |       |
| <b>35</b> |  | <b>91.1</b>   |   |    |   |                      |    |            |            |       |       |
|           | 4D56 (8V)  | 04.1986 → 10.1996   | D | A  | 4 | 2477 cm <sup>3</sup> | 2V | 51-104 kW  | 69-141 PS  | €21   | - 95  |
|           | L200 (K3_T, K2_T, K1_T, K0_T), PAJERO  |   |   |    |   |                      |    |            |            |       |       |
|           | 80 00428 1 0 000   | Ø91.1; STD; set: 1; [ET G6 IFU CR 2.5] [ET G6 IFU CR 2] [DSF CR 4]<br>80 00428 1 0 050 91.60  |   |    |   |                      |    |            |            |       |       |
|           | 89 436 190   | semi; A=94.2 L=165  |   |    |   |                      |    |            |            |       |       |

cont...



|  |                       |   |
|--|-----------------------|---|
|  | <b>CB-1131GP 0.25</b> | [Set] PL 0,25 Ø 52.750 / 56.007 / 25.130 / 1.618 St/B/G<br><b>CB-1131GP 0,50 / CB-1131GP 0,75 / CB-1131GP STD / CB-1131GP 1,00</b>                                |
|  | <b>MS-1131A 0.25</b>  | [Set] HL 0,25 Ø 65.750 / 70.000 / 25.130 / 2.115 St/A; PASS-L 0,25 Ø 65.750 / 70.000 / 31.100 / 2.115 St/A<br><b>MS-1131A 0,50 / MS-1131A 0,75 / MS-1131A STD</b> |
|  | <b>PB-1802J SEMI</b>  | [Set] PL-B SEMI Ø 29.000 / 32.000 / 31.700 / St/B   |
|  | <b>S3840</b>          | EX; 34 x 8 x 136.5 x A/S - Ni - 45° - 1 - III   |
|  | <b>V3841</b>          | IN; 40 x 8 x 136.5 x S - Ni - 45° - 1 - III   |
|  | <b>50 006 310</b>     | CAM, chilled cast iron, <b>2.5 D 4WD (K24T), 2.5 D (K14T), 2.5 D (K14T)</b> : 06.1994→  |
|  | <b>50 006 481</b>     | intake  |
|  | <b>50 006 482</b>     | exhaust   |
|  | <b>50 007 648</b>     |   |

## 36 | 91.1

|  |   |   |   |    |   |                      |    |           |           |     |      |
|--|---|---|---|----|---|----------------------|----|-----------|-----------|-----|------|
|  | <b>4D56-T</b>   | 10.1986→08.1999   | D | LA | 4 | 2477 cm <sup>3</sup> | 2V | 62-110 kW | 84-150 PS | ⊗21 | - 95 |
|  | <b>L200 (K3_T, K2_T, K1_T, K0_T), PAJERO I (L04_G, L14_G), PAJERO II (V3_W, V2_W, V4_W), PAJERO II Canvas Top (V2_W, V4_W), PAJERO SPORT I (K7_, K9_)</b> |   |   |    |   |                      |    |           |           |     |      |
|  | <b>80 00428 1 0 000</b>   | Ø91.1; STD; set: 1; [ET G6 IFU CR 2.5] [ET G6 IFU CR 2] [DSF CR 4]<br><b>80 00428 1 0 050 91.60</b>   |   |    |   |                      |    |           |           |     |      |
|  | <b>89 436 190</b>   | semi; A=94.2 L=165  |   |    |   |                      |    |           |           |     |      |
|  | <b>TW-1845A 0.25</b>  | [Pair] AS 0,25 Ø 72.450 / 89.650 // 2.725 St/A<br><b>TW-1845A STD</b>   |   |    |   |                      |    |           |           |     |      |
|  | <b>CB-1131GP 0.25</b>   | [Set] PL 0,25 Ø 52.750 / 56.007 / 25.130 / 1.618 St/B/G<br><b>CB-1131GP 0,50 / CB-1131GP 0,75 / CB-1131GP STD / CB-1131GP 1,00</b>                                |   |    |   |                      |    |           |           |     |      |
|  | <b>CB-1845A 0.25</b>  | [Set] PL 0,25 Ø 56.750 / 60.000 / 25.130 / 1.616 St/A<br><b>CB-1845A 0,50 / CB-1845A STD</b>  |   |    |   |                      |    |           |           |     |      |
|  | <b>MS-1131A 0.25</b>  | [Set] HL 0,25 Ø 65.750 / 70.000 / 25.130 / 2.115 St/A; PASS-L 0,25 Ø 65.750 / 70.000 / 31.100 / 2.115 St/A<br><b>MS-1131A 0,50 / MS-1131A 0,75 / MS-1131A STD</b> |   |    |   |                      |    |           |           |     |      |
|  | <b>MS-1845A 0.25</b>  | [Set] HL 0,25 Ø 65.750 / 70.000 / 25.130 / 2.115 St/A<br><b>MS-1845A 0,50 / MS-1845A 0,75 / MS-1845A STD / MS-1845A 1,00</b>                                      |   |    |   |                      |    |           |           |     |      |
|  | <b>PB-1802J SEMI</b>  | [Set] PL-B SEMI Ø 29.000 / 32.000 / 31.700 / St/B   |   |    |   |                      |    |           |           |     |      |
|  | <b>50 003 151</b>   | -- G - S - PC - SB - - -; bare, Valve length 136 mm, valves are above cylinder head surface level, Tightening value camshaft cap max 20 Nm                        |   |    |   |                      |    |           |           |     |      |
|  | <b>50 003 152</b>   | -- G - S - PC - SB - - -; bare, Valve length 130 mm, valves are under the cylinder head surface level, Tightening value camshaft cap max 20 Nm                    |   |    |   |                      |    |           |           |     |      |
|  | <b>821001</b>   | EX; 34 x 8 x 129.7 x RA/S - Ni - 45° - 1 - III  |   |    |   |                      |    |           |           |     |      |
|  | <b>S3840</b>  | EX; 34 x 8 x 136.5 x A/S - Ni - 45° - 1 - III   |   |    |   |                      |    |           |           |     |      |
|  | <b>821000</b>   | IN; 39.9 x 8 x 130 x A/S - Ni - 45° - 1 - III   |   |    |   |                      |    |           |           |     |      |
|  | <b>V3841</b>  | IN; 40 x 8 x 136.5 x S - Ni - 45° - 1 - III   |   |    |   |                      |    |           |           |     |      |
|  | <b>50 006 329</b>   | CAM, chilled cast iron  |   |    |   |                      |    |           |           |     |      |
|  | <b>50 005 124</b>   | mechanical; metal   |   |    |   |                      |    |           |           |     |      |
|  | <b>7.28342.15.0</b>   | air mass sensor; electrical   |   |    |   |                      |    |           |           |     |      |
|  | <b>50 006 481</b>   | intake  |   |    |   |                      |    |           |           |     |      |
|  | <b>50 006 482</b>   | exhaust   |   |    |   |                      |    |           |           |     |      |
|  | <b>50 007 648</b>   |   |   |    |   |                      |    |           |           |     |      |

## 37 | 91.1

|  |  |   |   |  |   |                      |    |           |           |      |      |
|--|--|---|---|--|---|----------------------|----|-----------|-----------|------|------|
|  | <b>4G54</b>  | 12.1982→10.1997   | B |  | 4 | 2555 cm <sup>3</sup> | 2V | 73-114 kW | 99-155 PS | ⊗8,2 | - 98 |
|  | <b>L200 (K3_T, K2_T, K1_T, K0_T), MAGNA Estate (TE), MAGNA Estate (TP), MAGNA Estate (TR), MAGNA Estate (TS), MAGNA Saloon (TP), MAGNA Saloon (TR), MAGNA Saloon (TS), PAJERO I (L04_G, L14_G), PAJERO II (V3_W, V2_W, V4_W), Shogun, VERADA Estate (KR), VERADA Saloon (KR)</b> |   |   |  |   |                      |    |           |           |      |      |
|  | <b>BB-1131A STD</b>  | [Set] BU STD Ø 23.000 / 26.000 / 18.000 / 1.510 St/A; BU STD Ø 43.000 / 46.000 / 20.000 / 1.480 St/A  |   |  |   |                      |    |           |           |      |      |
|  | <b>CB-1131GP 0.25</b>  | [Set] PL 0,25 Ø 52.750 / 56.007 / 25.130 / 1.618 St/B/G<br><b>CB-1131GP 0,50 / CB-1131GP 0,75 / CB-1131GP STD / CB-1131GP 1,00</b>                |   |  |   |                      |    |           |           |      |      |
|  | <b>MS-1819A 0.25</b>   | [Set] HL 0,25 Ø 59.750 / 64.000 / 25.130 / 2.115 St/A; PASS-L 0,25 Ø 59.750 / 64.000 / 30.950 / 2.115 St/A<br><b>MS-1819A 0,50 / MS-1819A STD</b> |   |  |   |                      |    |           |           |      |      |

|           |   |  |      |   |                      |    |            |            |      |                     |      |  |
|-----------|---|--|------|---|----------------------|----|------------|------------|------|---------------------|------|--|
| <b>38</b> |   | <b>91.1</b>  |      |   |                      |    |            |            |      |                     |      |  |
|           | <b>6G72 (DOHC 24V)</b>  | 06.1989 → 12.2000  | B    | 6 | 2972 cm <sup>3</sup> | 4V | 105-210 kW | 143-286 PS | 8,9  | -                   | 76   |  |
|           | <b>6G72 (SOHC 12V)</b>  | 11.1986 → 08.2000  | B    | 6 | 2972 cm <sup>3</sup> | 2V | 104-151 kW | 141-205 PS | 8,9  | -                   | 76   |  |
|           | <b>6G72 (SOHC 24V)</b>  | 06.1992 → 08.2000  | B    | 6 | 2972 cm <sup>3</sup> | 4V | 105-210 kW | 143-286 PS | 8,9  | -                   | 76   |  |
|           | <b>6G72 (163 kW)</b>  | 04.1990 → 05.1993  | B    | 6 | 2972 cm <sup>3</sup> | 4V | 163-165 kW | 221-224 PS | 10:1 | -                   | 76   |  |
|           | <b>3000 GT, 3000 GT Coupe (Z1_A), 3000GT Convertible, DEBONAIR (S1_A), DEBONAIR (S2_A), DIAMANTE I Estate (F_W), DIAMANTE I Saloon (F2_A, F1_A), GALANT VI (EA_), GTO Coupe (Z1_A), L200 (K3_T, K2_T, K1_T, K0_T), MAGNA Estate (TE), MAGNA Estate (TF), MAGNA Estate (TH), MAGNA Estate (TR), MAGNA Estate (TS), MAGNA Saloon (TE), MAGNA Saloon (TF), MAGNA Saloon (TH), MAGNA Saloon (TR), MAGNA Saloon (TS), PAJERO I (L04_G, L14_G), PAJERO II (V3_W, V2_W, V4_W), PAJERO II Canvas Top (V2_W, V4_W), SIGMA (F2_A, F1_A), SIGMA Station Wagon (F0_W), VERADA Estate (KR), VERADA Estate (KS), VERADA Saloon (KH), VERADA Saloon (KR), VERADA Saloon (KS)</b> |  |      |   |                      |    |            |            |      |                     |      |  |
|           | <b>TW-1822A STD</b>   | [Pair] AS STD Ø 66.250 / 77.700 // 1.975 St/A  |      |   |                      |    |            |            |      |                     |      |  |
|           | <b>CB-1822A 0.25</b>  | [Set] PL 0,25 Ø 50.000 / 53.000 / 15.500 / 1.618 St/A  |      |   |                      |    |            |            |      |                     |      |  |
|           |   | <b>CB-1822A 0,50 / CB-1822A STD</b>  |      |   |                      |    |            |            |      |                     |      |  |
|           | <b>MS-1822A 0.25</b>  | [Set] HL 0,25 Ø 59.750 / 64.000 / 18.130 / 2.115 St/A  |      |   |                      |    |            |            |      |                     |      |  |
|           |   | <b>MS-1822A 0,50 / MS-1822A STD</b>  |      |   |                      |    |            |            |      |                     |      |  |
| <b>39</b> |   | <b>91.1</b>  |      |   |                      |    |            |            |      |                     |      |  |
|           | <b>D4BH</b>   | 02.1991 → 01.1997  | D A  | 4 | 2476 cm <sup>3</sup> | 2V | 59-78 kW   | 80-106 PS  | 21   | -                   | 95   |  |
|           | <b>GALLOPER I</b>   |  |      |   |                      |    |            |            |      |                     |      |  |
|           | <b>821001</b>   | EX; 34 x 8 x 129.7 x RA/S - Ni - 45° - 1 - III   |      |   |                      |    |            |            |      |                     |      |  |
|           | <b>821000</b>   | IN; 39.9 x 8 x 130 x A/S - Ni - 45° - 1 - III  |      |   |                      |    |            |            |      |                     |      |  |
|           | <b>50 005 124</b>   | mechanical; metal  |      |   |                      |    |            |            |      | <b>7.06595.28.0</b> |      |  |
| <b>40</b> |   | <b>91.1</b>  |      |   |                      |    |            |            |      |                     |      |  |
|           | <b>G54B</b>   | 12.1982 → 02.1994  | B    | 4 | 2555 cm <sup>3</sup> | 2V | 76-114 kW  | 103-155 PS | 8,2  | -                   | 98   |  |
|           | <b>L200 (K3_T, K2_T, K1_T, K0_T), MAGNA Estate (TP), MAGNA Saloon (TR), Shogun</b>  |  |      |   |                      |    |            |            |      |                     |      |  |
|           | <b>CB-1131GP 0.25</b>   | [Set] PL 0,25 Ø 52.750 / 56.007 / 25.130 / 1.618 St/B/G  |      |   |                      |    |            |            |      |                     |      |  |
|           |   | <b>CB-1131GP 0,50 / CB-1131GP 0,75 / CB-1131GP STD / CB-1131GP 1,00</b>  |      |   |                      |    |            |            |      |                     |      |  |
|           | <b>MS-1819A 0.25</b>  | [Set] HL 0,25 Ø 59.750 / 64.000 / 25.130 / 2.115 St/A; PASS-L 0,25 Ø 59.750 / 64.000 / 30.950 / 2.115 St/A         |      |   |                      |    |            |            |      |                     |      |  |
|           |   | <b>MS-1819A 0,50 / MS-1819A STD</b>  |      |   |                      |    |            |            |      |                     |      |  |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |      |   |                      |    |            |            |      |                     |      |  |
|           | <b>7.02604.01.0</b>   | lambda sensor; universal probe; not heated   |      |   |                      |    |            |            |      |                     |      |  |
|           | <b>50 007 599</b>   | hydraulic; Outer Ø: 13; length: 25.5   |      |   |                      |    |            |            |      |                     |      |  |
| <b>41</b> |   | <b>91.1</b>  |      |   |                      |    |            |            |      |                     |      |  |
|           | <b>G54B T/C</b>   | 12.1982 → 12.1992  | B LA | 4 | 2555 cm <sup>3</sup> | 2V | 114 kW     | 155 PS     | 9    | -                   | 98   |  |
|           | <b>Shogun</b>   |  |      |   |                      |    |            |            |      |                     |      |  |
|           | <b>CB-1131GP 0.25</b>   | [Set] PL 0,25 Ø 52.750 / 56.007 / 25.130 / 1.618 St/B/G  |      |   |                      |    |            |            |      |                     |      |  |
|           |   | <b>CB-1131GP 0,50 / CB-1131GP 0,75 / CB-1131GP STD / CB-1131GP 1,00</b>  |      |   |                      |    |            |            |      |                     |      |  |
|           | <b>MS-1819A 0.25</b>  | [Set] HL 0,25 Ø 59.750 / 64.000 / 25.130 / 2.115 St/A; PASS-L 0,25 Ø 59.750 / 64.000 / 30.950 / 2.115 St/A         |      |   |                      |    |            |            |      |                     |      |  |
|           |   | <b>MS-1819A 0,50 / MS-1819A STD</b>  |      |   |                      |    |            |            |      |                     |      |  |
|           | <b>50 007 599</b>   | hydraulic; Outer Ø: 13; length: 25.5   |      |   |                      |    |            |            |      |                     |      |  |
| <b>42</b> |   | <b>93</b>  |      |   |                      |    |            |            |      |                     |      |  |
|           | <b>6G74 (DOHC 24V) Euro 3</b>   | 09.1992 → 10.1999  | B    | 6 | 3497 cm <sup>3</sup> | 4V | 135-191 kW | 184-260 PS | 10,4 | -                   | 85.8 |  |
|           | <b>6G74 (SOHC 24V)</b>  | 06.1992 → 08.2000  | AB   | 6 | 3497 cm <sup>3</sup> | 4V | 132-182 kW | 180-247 PS | 9    | -                   | 85.8 |  |
|           | <b>DEBONAIR (S2_A), DIAMANTE I Estate (F_W), DIAMANTE I Saloon (F2_A, F1_A), MAGNA Estate (TH), MAGNA Saloon (TH), PAJERO II (V3_W, V2_W, V4_W), VERADA Estate (KE), VERADA Estate (KF), VERADA Estate (KH), VERADA Saloon (KE), VERADA Saloon (KF), VERADA Saloon (KH)</b>   |  |      |   |                      |    |            |            |      |                     |      |  |
|           | <b>50 007 599</b>   | hydraulic; Outer Ø: 13; length: 25.5   |      |   |                      |    |            |            |      |                     |      |  |



|           |                                     |                   |   |   |                      |    |          |          |     |   |     |  |
|-----------|-------------------------------------|-------------------|---|---|----------------------|----|----------|----------|-----|---|-----|--|
| <b>43</b> |                                     | <b>95</b>         |   |   |                      |    |          |          |     |   |     |  |
|           | <b>4M40-A</b>                       | 11.1993 → 07.1997 | D | 4 | 2835 cm <sup>3</sup> | 2V | 69-71 kW | 94-97 PS | ⊗21 | - | 100 |  |
|           | <b>PAJERO II (V3_W, V2_W, V4_W)</b> |                   |   |   |                      |    |          |          |     |   |     |  |

|  |  |   |
|--|--|---|
|  | <b>40 069 600</b>                            | Cylinder diameter: 95.003; KH: 51.7; VT1: -0.25; VT2: -1.3; GL: 91.7; piston pin: 30x77.9; number of piston rings: 3<br><b>40 069 610</b> 95.503<br>RTK, Lox<br>T15 2.3 CR<br>M 2 CR<br>DSF 4 CR<br>→ <b>80 00431 1 0 ...</b> |
|  | <b>80 00431 1 0 000</b>                      | Ø95; STD; set: 1; [T15 CR 2.3] [M CR 2] [DSF CR 4]<br><b>80 00431 1 0 050</b> 95.50   |
|  | <b>89 824 190</b>                            | T - Dry cylinder liner; semi; A=99 L=186  |
|  | <b>TW-1832A STD</b><br><b>CB-1832GP 0.25</b> | [Pair] AS STD Ø 76.250 / 94.700 // 2.450 St/A<br>[Set] PL 0,25 Ø 53.750 / 58.000 / 27.500 / 2.120 St/B/G<br><b>CB-1832GP 0,50 / CB-1832GP STD</b>   |
|  | <b>MS-1832GP 0.25</b>                        | [Set] HL 0,25 Ø 67.750 / 72.000 / 22.000 / 2.125 St/B/G<br><b>MS-1832GP 0,50 / MS-1832GP STD</b>  |
|  | <b>50 007 059</b>                            | CAM, chilled cast iron  |




|           |  |                   |      |   |                      |    |           |            |     |   |     |  |
|-----------|--|-------------------|------|---|----------------------|----|-----------|------------|-----|---|-----|--|
| <b>44</b> |  | <b>95</b>         |      |   |                      |    |           |            |     |   |     |  |
|           | <b>4M40-T</b>  | 06.1992 → 10.1999 | D LA | 4 | 2835 cm <sup>3</sup> | 2V | 80-103 kW | 109-140 PS | ⊗21 | - | 100 |  |
|           | <b>L200 (K3_T, K2_T, K1_T, K0_T), PAJERO II (V3_W, V2_W, V4_W)</b> |                   |      |   |                      |    |           |            |     |   |     |  |

|  |  |  |
|--|--|--|
|  | <b>40 054 600</b>                            | Cylinder diameter: 95; KH: 51.6; GL: 91.6; piston pin: 30x77.9; number of piston rings: 3<br>RTK, KKK<br>T15 2.306 CR<br>M 2 CR<br>DSF 3 CR<br>→ <b>80 00427 1 0 ...</b> |
|  | <b>80 00427 1 0 000</b>                      | Ø95; STD; set: 1; [T15 CR 2.306] [M IW CR 2] [DSF CR 3]<br><b>80 00427 1 0 050</b> 95.50   |
|  | <b>89 824 190</b>                            | T - Dry cylinder liner; semi; A=99 L=186   |
|  | <b>TW-1832A STD</b><br><b>CB-1832GP 0.25</b> | [Pair] AS STD Ø 76.250 / 94.700 // 2.450 St/A<br>[Set] PL 0,25 Ø 53.750 / 58.000 / 27.500 / 2.120 St/B/G<br><b>CB-1832GP 0,50 / CB-1832GP STD</b>                        |
|  | <b>MS-1832GP 0.25</b>                        | [Set] HL 0,25 Ø 67.750 / 72.000 / 22.000 / 2.125 St/B/G<br><b>MS-1832GP 0,50 / MS-1832GP STD</b>   |
|  | <b>50 003 153</b>                            | -- G - S - PC - SB - - -; bare, Tightening value camshaft cap max 20 Nm  |
|  | <b>50 007 059</b>                            | CAM, chilled cast iron   |

**M**

| Cyl.           | mm       | cm <sup>3</sup> | Comp. Ratio | kW | PS       | Pos     |         |    |
|----------------|----------|-----------------|-------------|----|----------|---------|---------|----|
|                |          |                 |             |    |          |         | €       |    |
| CA16D          | B 4      | 78 x 83,6       | 1598        | 4  | 10:1     | 79-81   | 107-110 | 10 |
| CA16DE         | B 4      | 80 x 79,5       | 1598        | 4  |          | 85-91   | 116-124 | 13 |
| CA16S          | B 4      | 78 x 83,6       | 1598        | 2  | 9        | 60-66   | 82-90   | 10 |
| CA18D          | B 4      | 83 x 83,6       | 1809        | 4  | 10,5:1   | 92-95   | 125-129 | 17 |
| CA18DE         | B 4      | 83 x 83,6       | 1809        | 4  | 10,5     | 93-99   | 126-135 | 18 |
| CA18DET Euro 1 | B (A) 4  | 83 x 83,6       | 1809        | 4  | 8,5      | 124-148 | 169-201 | 19 |
| CA18DT         | B (A) 4  | 83 x 83,6       | 1809        | 4  | 8,5      | 122-131 | 166-178 | 20 |
| CA18N          | B 4      | 83 x 83,6       | 1809        | 2  | 8,8      | 61-66   | 83-90   | 20 |
| CA18T          | B (A) 4  | 83 x 83,6       | 1809        | 2  | 8:1      | 99      | 135     | 17 |
| CA18i          | B 4      | 83 x 83,6       | 1809        | 2  | 8,8      | 67      | 91      | 17 |
| CA20E          | B 4      | 84,5 x 88       | 1974        | 2  | 9,4      | 72-85   | 98-116  | 22 |
| CA20S          | B 4      | 84,5 x 88       | 1974        | 2  | 8,5      | 66-81   | 90-110  | 22 |
| CD17           | D 4      | 80 x 83,6       | 1681        | 2  | 22,2     | 40-41   | 54-56   | 14 |
| CD20           | D 4      | 84,5 x 88       | 1974        | 2  | 22,2     | 55-56   | 75-76   | 23 |
| CD20ET         | D (LA) 4 | 84,5 x 88       | 1974        | 2  | 22,2     | 71      | 97      | 24 |
| CD20T          | D (A) 4  | 84,5 x 88       | 1974        | 2  | 22,2     | 66-67   | 90-91   | 25 |
| CG10DE         | B 4      | 71 x 63         | 998         | 4  | 9,5-10,2 | 40-48   | 54-65   | 1  |
| CG13DE         | B 4      | 71 x 80,5       | 1275        | 4  | 9,5      | 54-55   | 73-75   | 2  |
| E13S           | B 4      | 76 x 70         | 1269        | 2  | 9        | 44      | 60      | 6  |
| E16            | B 4      | 76 x 88         | 1597        | 2  | 9,4:1    | 50-65   | 68-88   | 6  |
| E16S           | B 4      | 76 x 88         | 1597        | 2  | 9,6      | 60-62   | 80-84   | 6  |
| ED33           | D 4      | 106,8 x 92      | 3298        | 2  |          | 71      | 97      | 53 |
| ED33T          | D (A) 4  | 100 x 105       | 3298        | 2  |          | 90      | 123     | 52 |
| GA13DE         | B 4      | 71 x 81,8       | 1295        | 4  | 9,5      | 63      | 86      | 3  |
| GA14DE         | B 4      | 73,6 x 81,8     | 1392        | 4  | 8,4      | 55-64   | 75-87   | 4  |
| GA14DS         | B 4      | 73,6 x 81,8     | 1392        | 4  | 9,5      | 55-63   | 75-86   | 4  |
| GA14S          | B 4      | 73,6 x 81,8     | 1392        | 3  | 8,9      | 55-60   | 75-82   | 4  |
| GA15DE         | B 4      | 73,6 x 88       | 1498        | 4  | 9,5      | 77      | 105     | 5  |
| GA16DE         | B 4      | 76 x 88         | 1597        | 4  | 9,5      | 60-88   | 82-120  | 7  |
| GA16DEL        | B 4      | 76 x 88         | 1597        | 4  | 9,5      | 66      | 90      | 7  |
| GA16DS         | B 4      | 76 x 88         | 1597        | 4  | 9,8      | 64-79   | 87-107  | 7  |
| GA16S          | B 4      | 76 x 88         | 1597        | 3  | 9,4:1    | 62-70   | 84-95   | 8  |
| GA16i          | B 4      | 76 x 88         | 1597        | 3  | 9,4      | 65-67   | 88-91   | 8  |
| KA24DE         | B 4      | 89 x 96         | 2389        | 4  | 9-9,2    | 93-116  | 126-158 | 39 |
| KA24E          | B 4      | 89 x 96         | 2389        | 3  | 8,9      | 79-105  | 107-143 | 40 |
| L28            | B 6      | 86 x 79         | 2753        | 2  | 8,3      | 88-108  | 120-147 | 33 |
| LD20T          | D (A) 4  | 85 x 86         | 1952        | 2  | 21       | 49-62   | 67-84   | 27 |
| LD28           | D 6      | 84,5 x 83       | 2793        | 2  | 22       | 60-67   | 82-91   | 26 |
| QG15DE         | B 4      | 73,6 x 88       | 1498        | 4  | 9,9      | 66-80   | 90-109  | 5  |
| QG18DE         | B 4      | 80 x 88         | 1769        | 4  | 9,5      | 78-94   | 106-128 | 15 |
| RB20E          | B 6      | 78 x 69,7       | 1998        | 2  | 9,5      | 92-123  | 125-167 | 11 |
| RB25DE         | B 6      | 86 x 71,7       | 2498        | 4  | 10       | 132-147 | 180-200 | 34 |
| RB30E          | B 6      | 86 x 85         | 2962        | 2  | 9        | 117-126 | 159-171 | 34 |
| RB30S          | B 6      | 86 x 85         | 2962        | 2  | 9        | 99-112  | 135-152 | 34 |
| RD28           | D 6      | 85 x 83         | 2826        | 2  | 21,2     | 66-69   | 90-94   | 28 |
| RD28T          | D (A) 6  | 85 x 83         | 2826        | 2  | 21,2     | 74-86   | 101-117 | 29 |
| RD28Ti         | D (A) 6  | 85 x 83         | 2826        | 2  | 21       | 95-96   | 129-131 | 30 |
| SD25           | D 4      | 92,9 x 92       | 2494        | 2  | 21,4     | 45-57   | 61-77   | 44 |
| SR18DE         | B 4      | 82,5 x 86       | 1838        | 4  | 10       | 92-140  | 125-190 | 16 |
| SR20DET        | B (LA) 4 | 86 x 86         | 1998        | 4  |          | 147-184 | 200-250 | 35 |
| SR20DI         | B 4      | 86 x 86         | 1998        | 4  | 9,5      | 85      | 116     | 36 |
| SR20De         | B 4      | 86 x 86         | 1998        | 4  | 9,5      | 85      | 115     | 37 |
| SR20VE         | B 4      | 86 x 86         | 1998        | 4  | 9,5-10   | 139-150 | 189-204 | 35 |
| TB42E          | B 6      | 96 x 96         | 4169        | 2  | 8,5      | 121-129 | 165-175 | 47 |
| TD23           | D 4      | 89 x 92         | 2289        | 2  | 22       | 51-56   | 69-76   | 41 |
| TD25           | D (A) 4  | 92,9 x 92       | 2494        | 2  | 22       | 55-71   | 75-97   | 45 |
| TD27           | D 4      | 96 x 92         | 2664        | 2  | 21,8     | 58-73   | 79-99   | 48 |
| TD27T          | D (A) 4  | 96 x 92         | 2664        | 2  | 22       | 61-74   | 83-101  | 49 |
| TD42           | D 6      | 96 x 96         | 4169        | 2  | 22,7     | 85-99   | 116-135 | 50 |
| VG20E          | B 6      | 78 x 69,7       | 1998        | 2  | 9,5      | 85-96   | 116-131 | 12 |
| VG30           | B 6      | 87 x 83         | 2960        | 2  | 8,5      | 119-122 | 162-166 | 38 |
| VG30DET        | B (A) 6  | 87 x 83         | 2960        | 4  | 8,5      | 136-244 | 185-332 | 38 |
| VG30DETT       | B (LA) 6 | 87 x 83         | 2960        | 4  | 8,5      | 197-224 | 268-305 | 38 |
| VG30E          | B 6      | 87 x 83         | 2960        | 2  | 9        | 95-147  | 129-200 | 38 |
| VG30ET         | B (A) 6  | 87 x 83         | 2960        | 2  | 7,8      | 147-149 | 200-203 | 38 |
| VQ20DE         | B 6      | 76 x 73,3       | 1995        | 4  | 9,5      | 103     | 140     | 9  |
| VQ25DE         | B 6      | 85 x 73,3       | 2496        | 4  | 10       | 132-154 | 179-209 | 31 |
| VQ30DE         | B 6      | 93 x 73,3       | 2988        | 4  | 10       | 118-168 | 160-228 | 46 |

N

|  | Cyl.   |   |  | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW     | PS      | Pos |
|---|--------|---|---|-----------------|---|------------------|--------|---------|-----|
|   |        |   | mm  |                 |   |                  |        |         |     |
| Z16   | B      | 4 | 83 x 73,7   | 1595            | 2   | 8,8              | 62     | 84      | 21  |
| Z20   | B      | 4 | 85 x 86   | 1952            | 2   | 8,5              | 64-66  | 87-90   | 32  |
| Z24   | B      | 4 | 89 x 96   | 2389            | 2   | 8,6              | 74-79  | 101-107 | 42  |
| Z24i  | B      | 4 | 89 x 96   | 2389            | 2   | 8,3              | 72-91  | 98-124  | 43  |
| ZD30DDTi  | D (LA) | 4 | 96 x 102  | 2953            | 4   | 17,9             | 77-125 | 105-170 | 51  |

N

|                                 |                    |          | Pos  |                                      |                   |          | Pos  |
|---------------------------------|--------------------|----------|------|--------------------------------------|-------------------|----------|------|
|                                 | <b>100NX (B13)</b> |          |      | 1.8 AWD                              | 09.1991 → 12.1995 | SR18DE   | B 16 |
| 1.6                             | 03.1990 → 10.1994  | GA16DS   | B 7  | 2.0 D                                | 09.1991 → 12.1995 | CD20     | D 23 |
| 1.6                             | 09.1990 → 12.1993  | GA16DE   | B 7  | 2.0 D AWD                            | 09.1991 → 12.1995 | CD20     | D 23 |
| 1.6                             | 05.1992 → 07.1994  | GA16DS   | B 7  | 2.4 i                                | 06.1992 → 05.1997 | KA24DE   | B 39 |
| 1.6 SR                          | 09.1993 → 10.1994  | GA16DE   | B 7  | 2000 SSS Turbo 2.0 AWD (HNU13)       | 09.1991 → 01.1996 | SR20DET  | B 35 |
| <b>180 NX</b>                   |                    |          |      | 3.0                                  | 11.1991 → 03.1997 | VG30E    | B 38 |
| 2.0i 16V                        | 01.1991 → 10.1994  | SR20De   | B 37 | <b>BLUEBIRD Hatchback (T72, T12)</b> |                   |          |      |
| <b>180SX Coupe (S13)</b>        |                    |          |      | 1.6                                  | 03.1986 → 06.1991 | CA16S    | B 10 |
| 1.8                             | 09.1988 → 06.1992  | CA18DE   | B 18 | 1.8                                  | 05.1986 → 11.1992 | CA18N    | B 20 |
| 1.8 Turbo                       | 09.1988 → 06.1992  | CA18DT   | B 20 | 1.8 Turbo                            | 12.1985 → 11.1992 | CA18T    | B 17 |
| 1.8 Turbo II                    | 04.1989 → 06.1992  | CA18DET  | B 19 | <b>CEDRIC</b>                        |                   |          |      |
| 2.0                             | 01.1992 → 01.1997  | SR20DET  | B 35 | 2.3 D                                | 06.1987 → 05.1995 | TD23     | D 41 |
| 2.0 Turbo                       | 04.1991 → 03.1994  | SR20DET  | B 35 | 3.0i Turbo                           | 07.1987 → 05.1991 | VG30ET   | B 38 |
| <b>200SX (S13)</b>              |                    |          |      | <b>CEDRIC (Y32)</b>                  |                   |          |      |
| 1.8                             | 09.1988 → 03.1994  | CA18DE   | B 18 | 2.0                                  | 06.1991 → 10.1995 | VG20E    | B 12 |
| 1.8 Turbo                       | 07.1988 → 11.1993  | CA18DET  | B 19 | 2.8 D                                | 06.1991 → 10.1995 | RD28T    | D 29 |
| 1.8 Turbo                       | 09.1988 → 03.1994  | CA18DT   | B 20 | 2.8 TD                               | 06.1991 → 10.1995 | RD28     | D 28 |
| 1.8 Turbo                       | 01.1992 → 09.1994  | CA18DT   | B 20 | 3.0                                  | 06.1991 → 10.1995 | VG30E    | B 38 |
| 2.4                             | 09.1990 → 12.1993  | KA24DE   | B 39 | 3.0                                  | 10.1992 → 10.1995 | VQ30DE   | B 46 |
| <b>200SX (S14)</b>              |                    |          |      | 3.0                                  | 09.1994 → 10.1995 | VQ30DE   | B 46 |
| 2.0 Turbo                       | 04.1994 → 09.1999  | SR20DET  | B 35 | <b>CEDRIC (Y33)</b>                  |                   |          |      |
| 2.0 i 16V Turbo                 | 10.1993 → 12.1999  | SR20DET  | B 35 | 2.0                                  | 11.1995 → 07.1998 | VG20E    | B 12 |
| <b>240SX</b>                    |                    |          |      | 2.5                                  | 06.1996 → 04.1999 | VQ25DE   | B 31 |
| 2.4                             | 04.1993 → 09.1994  | KA24DE   | B 39 | 2.8 TD                               | 11.1995 → 07.1998 | RD28T    | D 29 |
| 2.4                             | 01.1994 → 12.1999  | KA24DE   | B 39 | 3.0                                  | 11.1995 → 10.1997 | VG30E    | B 38 |
| 2.4                             | 05.1994 → 08.1997  | KA24DE   | B 39 | 3.0                                  | 11.1995 → 10.1997 | VQ30DE   | B 46 |
| <b>240SX Convertible</b>        |                    |          |      | <b>CEDRIC Hardtop (Y31)</b>          |                   |          |      |
| 2.4                             | 09.1991 → 12.1994  | KA24DE   | B 39 | 2.0                                  | 09.1987 → 05.1991 | VG20E    | B 12 |
| <b>240SX Hatchback</b>          |                    |          |      | 2.8 D                                | 09.1987 → 05.1991 | LD28     | D 26 |
| 2.4                             | 09.1990 → 12.1993  | KA24DE   | B 39 | 2.8 D                                | 09.1987 → 05.1991 | RD28     | D 28 |
| <b>300ZX (Z32)</b>              |                    |          |      | 3.0                                  | 09.1987 → 05.1991 | VG30E    | B 38 |
| 3.0                             | 09.1994 → 03.1997  | VQ30DE   | B 46 | <b>CEDRIC WAGON (Y30)</b>            |                   |          |      |
| 3.0 Twin Turbo                  | 05.1990 → 09.1995  | VG30DETT | B 38 | 2.0                                  | 04.1987 → 08.1991 | VG20E    | B 12 |
| 3.0 Twin Turbo                  | 05.1990 → 09.1995  | VG30DETT | B 38 | 2.0                                  | 09.1991 → 08.1997 | VG20E    | B 12 |
| 3.0 Twin Turbo                  | 09.1996 → 12.1997  | VG30DET  | B 38 | 3.0                                  | 04.1987 → 08.1997 | VG30E    | B 38 |
| 3.0 Twin Turbo                  | 09.1996 → 12.1997  | VG30DETT | B 38 | <b>CEFIRO I Saloon (A31)</b>         |                   |          |      |
| <b>ALMERA I (N15)</b>           |                    |          |      | 2.0                                  | 01.1992 → 12.1996 | RB20E    | B 11 |
| 1.4                             | 09.1995 → 07.2000  | GA14DE   | B 4  | 2.0 (A31)                            | 06.1988 → 09.1994 | RB20E    | B 11 |
| 1.4 GX,LX                       | 09.1995 → 07.2000  | GA14DE   | B 4  | 2.4                                  | 06.1988 → 09.1994 | Z24i     | B 43 |
| 1.5                             | 07.1995 → 05.2000  | GA15DE   | B 5  | 2.5 (EA31)                           | 05.1992 → 09.1994 | RB25DE   | B 34 |
| 1.6                             | 07.1995 → 03.2000  | GA16DE   | B 7  | <b>CEFIRO II Saloon (A32)</b>        |                   |          |      |
| 1.6                             | 07.1995 → 07.2000  | GA16DE   | B 7  | 2.0                                  | 10.1994 → 12.1999 | VQ20DE   | B 9  |
| 1.6                             | 09.1995 → 07.2000  | GA16DE   | B 7  | 2.5                                  | 10.1994 → 12.1999 | VQ25DE   | B 31 |
| 1.6                             | 09.1995 → 07.2000  | GA16DE   | B 7  | 3.0                                  | 10.1994 → 12.1999 | VQ30DE   | B 46 |
| 1.6                             | 09.1995 → 07.2000  | GA16DE   | B 7  | <b>CIMA</b>                          |                   |          |      |
| 1.6 SLX                         | 09.1995 → 07.2000  | GA16DE   | B 7  | 3.0                                  | 01.1988 → 08.1991 | VQ30DE   | B 46 |
| 1.8                             | 07.1995 → 05.2000  | QG18DE   | B 15 | 3.0                                  | 09.1991 → 06.1996 | VG30DET  | B 38 |
| 2.0 D                           | 11.1995 → 07.2000  | CD20     | D 23 | 3.0 Turbo                            | 01.1988 → 08.1991 | VG30DET  | B 38 |
| <b>ALMERA I Hatchback (N15)</b> |                    |          |      | <b>CIVILIAN</b>                      |                   |          |      |
| 1.4                             | 09.1995 → 03.2000  | GA14DE   | B 4  | 2.8                                  | 10.1986 → 12.1996 | L28      | B 33 |
| 1.4 S,GX,LX                     | 09.1995 → 03.2000  | GA14DE   | B 4  | 3.3 D                                | 02.1984 → 03.1991 | ED33     | D 53 |
| 1.5                             | 07.1995 → 03.2000  | GA15DE   | B 5  | 3.3 TD                               | 02.1984 → 03.1991 | ED33T    | D 52 |
| 1.6                             | 09.1995 → 03.2000  | GA16DE   | B 7  | <b>CREW ( K30 )</b>                  |                   |          |      |
| 1.6                             | 09.1995 → 07.2000  | GA16DE   | B 7  | 2.0 (HK30)                           | 06.1993 → 03.1994 | RB20E    | B 11 |
| 1.6 SR,SLX                      | 09.1995 → 03.2000  | GA16DE   | B 7  | <b>CUBE (Z10)</b>                    |                   |          |      |
| 1.8                             | 07.1995 → 05.2000  | QG18DE   | B 15 | 1.3                                  | 03.1998 → 08.2000 | CG13DE   | B 2  |
| 2.0 D                           | 11.1995 → 03.2000  | CD20     | D 23 | <b>ELGRAND (E50)</b>                 |                   |          |      |
| <b>AVENIR (W10, PW10)</b>       |                    |          |      | 3.0 D AWD (ATE50, E5 )               | 08.1999 → 08.2000 | ZD30DDTi | D 51 |
| 2.0                             | 10.1989 → 10.1997  | CA20E    | B 22 | <b>EXA Targa (N13)</b>               |                   |          |      |
| 2.0 TD                          | 10.1987 → 10.1992  | LD20T    | D 27 | 1.8 i (KCN13)                        | 07.1987 → 10.1991 | CA18DE   | B 18 |
| 2.0 TD                          | 09.1996 → 10.1997  | CD20T    | D 25 | <b>FAIRLADY Z (Z31)</b>              |                   |          |      |
| <b>AVENIR (W11)</b>             |                    |          |      | 3.0i Turbo 16V                       | 07.1989 → 08.2000 | VG30DET  | B 38 |
| 2.0 TD                          | 11.1997 → 09.1999  | CD20T    | D 25 | 3.0i Turbo 16V                       | 07.1989 → 08.2000 | VG30DETT | B 38 |
| <b>BLUEBIRD (U13, U14)</b>      |                    |          |      | <b>GLORIA</b>                        |                   |          |      |
| 1.6                             | 09.1991 → 12.1995  | GA16DS   | B 7  | 2.0 SGL                              | 06.1991 → 10.1995 | VG20E    | B 12 |
| 1.8                             | 11.1991 → 03.1997  | SR18DE   | B 16 | 2.8 TD                               | 06.1991 → 10.1995 | RD28     | D 28 |

|  |                   |         | Pos |    |  |                   | Pos    |   |    |
|--|-------------------|---------|-----|----|--|-------------------|--------|---|----|
| 3.0  | 06.1991 → 10.1995 | VG30DET | B   | 38 | 2.4                                      | 09.1989 → 12.1997 | KA24E  | B | 40 |
| 3.0  | 06.1991 → 10.1997 | VG30E   | B   | 38 | 2.4                                      | 06.1992 → 02.1997 | Z24i   | B | 43 |
| 3.0  | 09.1994 → 10.1995 | VQ30DE  | B   | 46 | 2.4 4x4                                  | 01.1986 → 12.1996 | Z24    | B | 42 |
| 3.0i Turbo                                       | 07.1987 → 12.1997 | VG30ET  | B   | 38 | 2.4 4x4                                  | 09.1989 → 12.1997 | KA24E  | B | 40 |
| <b>GLORIA (Y33)</b>                              |                   |         |     |    | 2.4 4x4                                  | 01.1992 → 12.1996 | Z24i   | B | 43 |
| 2.5  | 06.1996 → 04.1999 | VQ25DE  | B   | 31 | 2.4 4x4                                  | 01.1992 → 12.1997 | Z24i   | B | 43 |
| 3.0 SV   | 11.1995 → 04.1999 | VQ30DE  | B   | 46 | 2.4 4x4                                  | 06.1992 → 02.1997 | KA24E  | B | 40 |
| <b>GLORIA Estate</b>                             |                   |         |     |    | 2.4 4x4                                  | 06.1992 → 02.1997 | Z24i   | B | 43 |
| 2.0  | 04.1987 → 08.1991 | VG20E   | B   | 12 | 2.4 i                                    | 06.1992 → 04.1997 | KA24E  | B | 40 |
| 2.0  | 09.1991 → 08.1997 | VG20E   | B   | 12 | 2.5 D                                    | 09.1987 → 01.1992 | TD25   | D | 45 |
| 3.0  | 04.1987 → 08.1997 | VG30E   | B   | 38 | 2.7 D                                    | 09.1987 → 12.1996 | TD27   | D | 48 |
| <b>GLORIA VIII (Y31)</b>                         |                   |         |     |    | 2.7 D 4x4                                | 09.1987 → 12.1996 | TD27   | D | 48 |
| 2.0 Hardtop                                      | 09.1987 → 05.1991 | VG20E   | B   | 12 | 2.7 D 4x4                                | 09.1989 → 08.1998 | TD27   | D | 48 |
| 3.0  | 06.1991 → 10.1995 | VG30DET | B   | 38 | 2.7 D 4x4                                | 06.1992 → 02.1997 | TD27   | D | 48 |
| 3.0  | 09.1994 → 10.1995 | VQ30DE  | B   | 46 | 3.0                                      | 01.1986 → 12.1996 | RB30S  | B | 34 |
| 3.0 Hardtop                                      | 09.1987 → 05.1991 | VG30E   | B   | 38 | 3.0                                      | 09.1989 → 12.1996 | VG30E  | B | 38 |
| <b>LAUREL</b>                                    |                   |         |     |    | 3.0 4x4                                  | 01.1986 → 12.1996 | RB30S  | B | 34 |
| 2.0  | 07.1990 → 06.1997 | RB20E   | B   | 11 | 3.0 4x4                                  | 09.1989 → 12.1996 | VG30E  | B | 38 |
| 2.5  | 02.1993 → 06.1997 | RB25DE  | B   | 34 | 3.0 TD                                   | 01.1989 → 03.1997 | VG30E  | B | 38 |
| 2.5 4x4  | 02.1993 → 06.1997 | RB25DE  | B   | 34 | <b>NV (Y10)</b>                          |                   |        |   |    |
| <b>LEOPARD</b>                                   |                   |         |     |    | 1.6                                      | 10.1990 → 04.1999 | GA16DS | B | 7  |
| 2.0  | 10.1991 → 09.1995 | VG20E   | B   | 12 | <b>PATHFINDER I (WD21)</b>               |                   |        |   |    |
| 3.0  | 10.1991 → 09.1995 | VG30E   | B   | 38 | 2.4 4WD                                  | 07.1986 → 10.1995 | Z24i   | B | 43 |
| <b>LEOPARD II Coupe (F31)</b>                    |                   |         |     |    | 2.7 D 4WD                                | 05.1992 → 10.1995 | TD27   | D | 48 |
| 2.0  | 04.1986 → 09.1991 | VG20E   | B   | 12 | 3.0                                      | 09.1989 → 10.1995 | VG30E  | B | 38 |
| 3.0 Supercharged                                 | 10.1988 → 09.1991 | VG30DET | B   | 38 | 3.0 4WD                                  | 07.1986 → 08.1995 | VG30E  | B | 38 |
| 3.0i   | 04.1986 → 12.1996 | VG30    | B   | 38 | 3.0 4WD                                  | 07.1986 → 10.1995 | VG30E  | B | 38 |
| <b>LUCINO Hatchback</b>                          |                   |         |     |    | 3.0 4WD                                  | 09.1991 → 10.1995 | VG30E  | B | 38 |
| 1.4  | 09.1991 → 10.1995 | GA14DE  | B   | 4  | <b>PATROL GR IV (Y60, GR)</b>            |                   |        |   |    |
| 1.4  | 11.1995 → 01.2000 | GA14DE  | B   | 4  | 2.8 D                                    | 01.1986 → 02.1998 | RD28T  | D | 29 |
| 1.6  | 09.1991 → 10.1992 | GA16DS  | B   | 7  | 2.8 TD                                   | 10.1995 → 02.1998 | RD28T  | D | 29 |
| 1.6  | 10.1992 → 10.1995 | GA16DE  | B   | 7  | 2.8 TD (Y60A)                            | 09.1988 → 06.1997 | RD28T  | D | 29 |
| 1.6  | 11.1995 → 01.2000 | GA16DE  | B   | 7  | 4.2 Cat                                  | 11.1988 → 02.1998 | TB42E  | B | 47 |
| 1.8  | 11.1995 → 01.2000 | SR18DE  | B   | 16 | 4.2 D (Y60GR)                            | 11.1988 → 06.1997 | TD42   | D | 50 |
| 2.0  | 10.1991 → 10.1995 | SR20DET | B   | 35 | 4.2 D 4x4                                | 07.1992 → 05.1994 | TD42   | D | 50 |
| <b>LUCINO Saloon</b>                             |                   |         |     |    | 4.2 Efi 4WD (Y60)                        | 02.1988 → 12.1995 | TB42E  | B | 47 |
| 1.3  | 11.1996 → 01.2000 | GA13DE  | B   | 3  | <b>PATROL GR V Wagon (Y61)</b>           |                   |        |   |    |
| 1.4  | 11.1995 → 01.2000 | GA14DE  | B   | 4  | 2.8 TD                                   | 06.1997 → 05.2000 | RD28Ti | D | 30 |
| 1.5  | 11.1997 → 01.2000 | GA15DE  | B   | 5  | 2.8 TDiC (Y61)                           | 10.1997 → 02.2000 | RD28Ti | D | 30 |
| 1.6  | 09.1994 → 12.1999 | GA16DE  | B   | 7  | <b>PATROL III/2 Hardtop (K260)</b>       |                   |        |   |    |
| 1.6  | 11.1995 → 01.2000 | GA16DE  | B   | 7  | 2.8 D                                    | 03.1989 → 03.1996 | RD28   | D | 28 |
| 1.8  | 11.1995 → 01.2000 | SR18DE  | B   | 16 | 3.0                                      | 03.1989 → 09.1993 | RB30S  | B | 34 |
| 2.0 D  | 11.1997 → 01.2000 | CD20    | D   | 23 | 3.0                                      | 03.1989 → 10.1993 | RB30S  | B | 34 |
| <b>MARCH</b>                                     |                   |         |     |    | 4.2                                      | 01.1988 → 12.1995 | TB42E  | B | 47 |
| 1.3i 16V   | 03.1992 → 02.1998 | CG13DE  | B   | 2  | 4.2                                      | 02.1992 → 12.1997 | TB42E  | B | 47 |
| <b>MAXIMA / MAXIMA QX IV (A32)</b>               |                   |         |     |    | 4.2 D                                    | 01.1988 → 12.1997 | TD42   | D | 50 |
| 2.0  | 02.1995 → 08.2000 | VQ20DE  | B   | 9  | <b>PATROL III/2 Station Wagon (W260)</b> |                   |        |   |    |
| 2.5 V6 24V                                       | 02.1995 → 08.2000 | VQ25DE  | B   | 31 | 2.8 D 4x4                                | 03.1989 → 03.1996 | RD28   | D | 28 |
| 3.0  | 01.1995 → 08.2000 | VQ30DE  | B   | 46 | 2.8 TD                                   | 06.1989 → 11.1995 | RD28T  | D | 29 |
| 3.0  | 01.1995 → 08.2000 | VQ30DE  | B   | 46 | 2.8 TD 4x4                               | 03.1992 → 06.1993 | RD28T  | D | 29 |
| 3.0i 24V   | 02.1995 → 09.1999 | VQ30DE  | B   | 46 | 3.0 4x4                                  | 03.1989 → 09.1993 | RB30S  | B | 34 |
| <b>MAXIMA / MAXIMA QX IV Station Wagon (A32)</b> |                   |         |     |    | 3.0 4x4                                  | 03.1989 → 10.1993 | RB30S  | B | 34 |
| 2.0 QX   | 10.1997 → 12.2000 | VQ20DE  | B   | 9  | <b>PICK UP (D21)</b>                     |                   |        |   |    |
| 2.5 V6 24V                                       | 10.1997 → 12.2000 | VQ25DE  | B   | 31 | 2.0                                      | 09.1988 → 12.1997 | Z20    | B | 32 |
| 3.0 QX   | 10.1997 → 12.2000 | VQ30DE  | B   | 46 | 2.0 4WD                                  | 03.1992 → 08.1995 | Z20    | B | 32 |
| <b>MAXIMA III (J30)</b>                          |                   |         |     |    | 2.4                                      | 09.1985 → 05.1994 | Z24    | B | 42 |
| 3.0  | 10.1988 → 12.1992 | VG30E   | B   | 38 | 2.4                                      | 09.1985 → 12.1996 | Z24i   | B | 43 |
| 3.0  | 10.1988 → 06.1994 | VG30E   | B   | 38 | 2.4                                      | 01.1992 → 12.1996 | Z24    | B | 42 |
| 3.0  | 09.1991 → 12.1994 | VQ30DE  | B   | 46 | 2.4                                      | 02.1992 → 02.1998 | KA24E  | B | 40 |
| 3.0 i  | 10.1988 → 06.1994 | VG30E   | B   | 38 | 2.4 4WD                                  | 03.1986 → 04.1992 | Z24i   | B | 43 |
| <b>MICRA II (K11)</b>                            |                   |         |     |    | 2.4 4WD                                  | 01.1988 → 12.1996 | Z24    | B | 42 |
| 1.0 i 16V  | 08.1992 → 07.2000 | CG10DE  | B   | 1  | 2.4 4WD                                  | 01.1992 → 12.1997 | Z24i   | B | 43 |
| 1.3 i 16V  | 08.1992 → 09.2000 | CG13DE  | B   | 2  | 2.4 4WD                                  | 02.1992 → 02.1998 | KA24E  | B | 40 |
| <b>NAVARA (D21)</b>                              |                   |         |     |    | 2.4 4x4                                  | 09.1985 → 05.1994 | Z24    | B | 42 |
| 1.6  | 11.1985 → 01.1997 | Z16     | B   | 21 | 2.4 i 12V                                | 04.1992 → 12.1997 | KA24E  | B | 40 |
| 2.0  | 01.1986 → 08.1991 | Z20     | B   | 32 | 2.4 i 12V                                | 04.1992 → 02.1998 | KA24E  | B | 40 |
| 2.4  | 01.1986 → 12.1996 | Z24     | B   | 42 | 2.4 i 12V 4WD                            | 04.1992 → 02.1998 | KA24E  | B | 40 |
| 2.4  | 01.1986 → 12.1996 | Z24i    | B   | 43 | 2.5 D                                    | 01.1986 → 02.1998 | SD25   | D | 44 |

N

|                                 |                   |        | Pos |                                     |                                 |                   | Pos     |                   |         |   |    |
|---------------------------------|-------------------|--------|-----|-------------------------------------|---------------------------------|-------------------|---------|-------------------|---------|---|----|
| 2.5 D                           | 09.1987 → 02.1998 | TD25   | D   | 45                                  | 1.6i 16V                        | 02.1987 → 10.1988 | CA16D   | B                 | 10      |   |    |
| 2.5 D                           | 08.1992 → 02.1998 | TD25   | D   | 45                                  | 1.6i 16V                        | 01.1995 → 10.1999 | GA16DE  | B                 | 7       |   |    |
| 2.5 D                           | 09.1994 → 08.1996 | TD25   | D   | 45                                  | 1.8i 16V                        | 10.1988 → 08.1990 | CA18D   | B                 | 17      |   |    |
| 2.5 D 4WD                       | 03.1986 → 08.1991 | SD25   | D   | 44                                  | 1.8i 16V                        | 10.1988 → 08.1990 | CA18DE  | B                 | 18      |   |    |
| 2.5 D 4WD                       | 08.1987 → 02.1998 | TD25   | D   | 45                                  | 1.8i 16V                        | 01.1995 → 10.1999 | SR18DE  | B                 | 16      |   |    |
| 2.5 D 4WD                       | 03.1996 → 02.1998 | TD25   | D   | 45                                  | 2.0i 16V                        | 08.1995 → 06.2000 | SR20De  | B                 | 37      |   |    |
| 2.7 D 4WD                       | 08.1987 → 02.1998 | TD27   | D   | 48                                  | <b>PULSAR Hatchback (N14)</b>   |                   |         |                   |         |   |    |
| 2.7 D 4WD                       | 09.1987 → 08.1991 | TD27   | D   | 48                                  | 1.6                             | 10.1992 → 06.1995 | GA16DE  | B                 | 7       |   |    |
| 2.7 TD                          | 09.1987 → 12.1996 | TD27T  | D   | 49                                  | 1.6 4WD                         | 10.1992 → 06.1995 | GA16DE  | B                 | 7       |   |    |
| 2.7 TD 4WD                      | 09.1987 → 12.1996 | TD27T  | D   | 49                                  | <b>QUEST (V40)</b>              |                   |         |                   |         |   |    |
| 3.0                             | 09.1985 → 03.1997 | VG30E  | B   | 38                                  | 3.0                             | 05.1992 → 09.1998 | VG30E   | B                 | 38      |   |    |
| 3.0 4WD                         | 09.1985 → 05.1996 | VG30E  | B   | 38                                  | <b>RASHEEN</b>                  |                   |         |                   |         |   |    |
| 3.0 4WD                         | 01.1995 → 12.1995 | VG30E  | B   | 38                                  | 1.5 4WD                         | 08.1994 → 06.2000 | GA15DE  | B                 | 5       |   |    |
| <b>PICK UP (D22)</b>            |                   |        |     | <b>SANI Closed Off-Road Vehicle</b> |                                 |                   |         |                   |         |   |    |
| 2.4 i 4WD                       | 03.1997 → 08.1999 | KA24DE | B   | 39                                  | 2.4                             | 08.1992 → 10.1995 | Z24i    | B                 | 43      |   |    |
| 2.4 i 4WD                       | 03.1997 → 08.1999 | KA24E  | B   | 40                                  | 2.4 4x4                         | 08.1992 → 10.1995 | Z24i    | B                 | 43      |   |    |
| <b>PINTARA</b>                  |                   |        |     | 2.7 TD                              |                                 |                   |         | 01.1996 → 12.1999 | TD27    | D | 48 |
| 2.0i                            | 06.1986 → 10.1992 | CA20E  | B   | 22                                  | 2.7 TD 4x4                      | 01.1996 → 12.1999 | TD27    | D                 | 48      |   |    |
| <b>PINTARA Hatchback (U12)</b>  |                   |        |     | 3.0                                 |                                 |                   |         | 01.1996 → 12.1999 | VG30E   | B | 38 |
| 2.0 i                           | 11.1990 → 10.1992 | CA20E  | B   | 22                                  | 3.0 4x4                         | 08.1992 → 10.1995 | VG30E   | B                 | 38      |   |    |
| 2.4 i                           | 11.1990 → 10.1992 | KA24E  | B   | 40                                  | 3.0 4x4                         | 01.1996 → 12.1999 | VG30E   | B                 | 38      |   |    |
| <b>PINTARA Saloon (U12)</b>     |                   |        |     | <b>SENTRA III (B13)</b>             |                                 |                   |         |                   |         |   |    |
| 2.0 i                           | 11.1989 → 10.1992 | CA20E  | B   | 22                                  | 1.6                             | 01.1990 → 12.1994 | GA16DS  | B                 | 7       |   |    |
| 2.4 i                           | 11.1989 → 10.1992 | KA24E  | B   | 40                                  | 1.6                             | 10.1990 → 12.1994 | GA16DE  | B                 | 7       |   |    |
| <b>PRAIRIE</b>                  |                   |        |     | <b>SENTRA IV (B14)</b>              |                                 |                   |         |                   |         |   |    |
| 2.0i 16V                        | 08.1995 → 11.1998 | SR20De | B   | 37                                  | 1.6                             | 01.1995 → 09.1999 | GA16DS  | B                 | 7       |   |    |
| <b>PRAIRIE PRO (M11)</b>        |                   |        |     | <b>SERENA (C23)</b>                 |                                 |                   |         |                   |         |   |    |
| 2.0                             | 10.1989 → 03.1992 | CA20S  | B   | 22                                  | 1.6                             | 09.1994 → 08.2000 | GA16DE  | B                 | 7       |   |    |
| 2.0                             | 09.1990 → 03.1992 | CA20E  | B   | 22                                  | 2.0 TD (KVC23)                  | 09.1996 → 09.1996 | CD20T   | D                 | 25      |   |    |
| 2.0 4x4                         | 10.1989 → 03.1992 | CA20S  | B   | 22                                  | 2.0 TD 4WD (KVNC23)             | 06.1991 → 09.1996 | CD20T   | D                 | 25      |   |    |
| 2.0 4x4                         | 09.1990 → 03.1992 | CA20E  | B   | 22                                  | 2.0 TDI (KVC23)                 | 09.1996 → 06.1999 | CD20ET  | D                 | 24      |   |    |
| 2.0 i                           | 10.1988 → 04.1992 | CA20E  | B   | 22                                  | 2.4                             | 07.1994 → 08.2000 | KA24E   | B                 | 40      |   |    |
| 2.0 i 4x4                       | 10.1988 → 12.1992 | CA20E  | B   | 22                                  | <b>SILVIA Convertible (S13)</b> |                   |         |                   |         |   |    |
| 2.4                             | 09.1989 → 07.1994 | KA24E  | B   | 40                                  | 1.8 Turbo                       | 08.1988 → 03.1994 | CA18DT  | B                 | 20      |   |    |
| 2.4 4x4                         | 09.1989 → 07.1994 | KA24E  | B   | 40                                  | <b>SILVIA Coupe (S13)</b>       |                   |         |                   |         |   |    |
| 2.4 i                           | 01.1990 → 07.1994 | KA24E  | B   | 40                                  | 1.8 Turbo                       | 08.1988 → 03.1994 | CA18DT  | B                 | 20      |   |    |
| 2.4 i 4x4                       | 04.1992 → 07.1994 | KA24E  | B   | 40                                  | 1.8i 16V                        | 06.1988 → 11.1993 | CA18DE  | B                 | 18      |   |    |
| <b>PRESEA</b>                   |                   |        |     | 2.0                                 |                                 |                   |         | 01.1991 → 09.1993 | SR20DET | B | 35 |
| 1.4                             | 08.1997 → 08.2000 | GA15DE | B   | 5                                   | 2.0                             | 01.1991 → 09.1993 | SR20DET | B                 | 35      |   |    |
| 1.8                             | 08.1997 → 08.2000 | SR18DE | B   | 16                                  | <b>SKYLINE (R32)</b>            |                   |         |                   |         |   |    |
| <b>PRIMERA (P10)</b>            |                   |        |     | 1.8                                 |                                 |                   |         | 03.1989 → 06.1993 | CA18i   | B | 17 |
| 1.6                             | 06.1990 → 05.1993 | GA16DS | B   | 7                                   | 2.0                             | 03.1989 → 06.1993 | RB20E   | B                 | 11      |   |    |
| 1.6                             | 06.1990 → 01.1996 | GA16DS | B   | 7                                   | 2.5                             | 03.1989 → 06.1993 | RB25DE  | B                 | 34      |   |    |
| 1.6                             | 06.1993 → 01.1996 | GA16DE | B   | 7                                   | 3.0i                            | 05.1987 → 12.1992 | RB30E   | B                 | 34      |   |    |
| 2.0 16V                         | 06.1990 → 01.1996 | SR20DI | B   | 36                                  | 3.0i                            | 05.1987 → 12.1992 | RB30S   | B                 | 34      |   |    |
| 2.0 16V 4x4                     | 04.1991 → 06.1996 | SR20DI | B   | 36                                  | <b>SKYLINE (R33)</b>            |                   |         |                   |         |   |    |
| 2.0 D                           | 01.1991 → 01.1996 | CD20   | D   | 23                                  | 2.0                             | 07.1993 → 05.1998 | RB20E   | B                 | 11      |   |    |
| <b>PRIMERA (P11)</b>            |                   |        |     | 2.5                                 |                                 |                   |         | 07.1993 → 05.1998 | RB25DE  | B | 34 |
| 1.6 16V                         | 09.1996 → 10.2000 | GA16DE | B   | 7                                   | 2.5 4x4                         | 07.1993 → 05.1998 | RB25DE  | B                 | 34      |   |    |
| 2.0                             | 06.1996 → 05.1999 | SR20VE | B   | 35                                  | <b>SKYLINE Coupe (R32)</b>      |                   |         |                   |         |   |    |
| <b>PRIMERA Hatchback (P10)</b>  |                   |        |     | 2.5                                 |                                 |                   |         | 08.1991 → 07.1993 | RB25DE  | B | 34 |
| 1.6                             | 06.1990 → 05.1993 | GA16DS | B   | 7                                   | <b>SKYLINE Coupe (R33)</b>      |                   |         |                   |         |   |    |
| 1.6                             | 06.1990 → 06.1993 | GA16DS | B   | 7                                   | 2.0                             | 07.1993 → 05.1998 | RB20E   | B                 | 11      |   |    |
| 1.6                             | 06.1993 → 01.1996 | GA16DE | B   | 7                                   | 2.5                             | 07.1993 → 05.1998 | RB25DE  | B                 | 34      |   |    |
| 2.0 16V                         | 06.1990 → 01.1996 | SR20DI | B   | 36                                  | 2.5 4x4                         | 07.1993 → 05.1998 | RB25DE  | B                 | 34      |   |    |
| 2.0 16V 4x4                     | 04.1991 → 06.1996 | SR20DI | B   | 36                                  | <b>STANZA Saloon (U12)</b>      |                   |         |                   |         |   |    |
| 2.0 D                           | 01.1991 → 01.1996 | CD20   | D   | 23                                  | 2.4                             | 09.1989 → 12.1992 | KA24E   | B                 | 40      |   |    |
| <b>PRIMERA Traveller (W10)</b>  |                   |        |     | <b>SUNNY II (N13, B12)</b>          |                                 |                   |         |                   |         |   |    |
| 1.6 i                           | 07.1990 → 05.1993 | GA16DS | B   | 7                                   | 1.3                             | 07.1986 → 10.1991 | E13S    | B                 | 6       |   |    |
| 1.6 i                           | 02.1991 → 03.1998 | GA16DE | B   | 7                                   | 1.4 LX                          | 10.1988 → 08.1991 | GA14S   | B                 | 4       |   |    |
| 2.0 D                           | 07.1990 → 12.1995 | CD20   | D   | 23                                  | 1.6                             | 06.1986 → 10.1991 | E16     | B                 | 6       |   |    |
| 2.0 i                           | 07.1990 → 03.1998 | SR20DI | B   | 36                                  | 1.6 i 12V                       | 10.1988 → 06.1991 | GA16S   | B                 | 8       |   |    |
| <b>PRIMERA Traveller (WP11)</b> |                   |        |     | 1.6 i 12V                           |                                 |                   |         | 10.1988 → 06.1991 | GA16i   | B | 8  |
| 2.0 16V                         | 06.1996 → 05.1999 | SR20VE | B   | 35                                  | <b>SUNNY II Coupe (B12)</b>     |                   |         |                   |         |   |    |
| <b>PULSAR</b>                   |                   |        |     | 1.6 i 12V                           |                                 |                   |         | 10.1988 → 06.1991 | GA16i   | B | 8  |
| 1.3i 16V                        | 01.1995 → 10.1999 | GA13DE | B   | 3                                   | 1.8 GTI 16V                     | 01.1989 → 06.1991 | CA18D   | B                 | 17      |   |    |
| 1.5i 16V                        | 01.1995 → 10.1999 | GA15DE | B   | 5                                   | <b>SUNNY II Hatchback (N13)</b> |                   |         |                   |         |   |    |
| 1.6i 16V                        | 09.1986 → 12.1987 | CA16DE | B   | 13                                  | 1.4 LX                          | 01.1989 → 08.1991 | GA14S   | B                 | 4       |   |    |



|                                  |                   |         |   | Pos |                                  |                   |        |   | Pos |
|----------------------------------|-------------------|---------|---|-----|----------------------------------|-------------------|--------|---|-----|
| 1.8 GTI 16V                      | 01.1989 → 06.1991 | CA18D   | B | 17  | 2.7 TD 4WD                       | 02.1989 → 02.1996 | TD27T  | D | 49  |
| <b>SUNNY II Traveller (B12)</b>  |                   |         |   |     | <b>3.0 i 4WD</b>                 |                   |        |   |     |
| 1.6 i 12V                        | 10.1988 → 06.1991 | GA16i   | B | 8   | <b>TERRANO II (R20)</b>          |                   |        |   |     |
| 1.7 D                            | 01.1986 → 06.1991 | CD17    | D | 14  | 2.4 i 12V 4WD                    | 02.1993 → 12.1997 | KA24E  | B | 40  |
| <b>SUNNY III (N14)</b>           |                   |         |   |     | <b>TSURU</b>                     |                   |        |   |     |
| 1.4                              | 10.1990 → 06.1995 | GA14DS  | B | 4   | 1.6                              | 10.1991 → 10.1994 | GA16DE | B | 7   |
| 1.4 i                            | 10.1990 → 05.1995 | GA14DE  | B | 4   | 1.6                              | 10.1991 → 03.2000 | E16S   | B | 6   |
| 1.4 i                            | 10.1990 → 05.1995 | GA14DS  | B | 4   | <b>WINGROAD / AD Wagon (Y10)</b> |                   |        |   |     |
| 1.4 i 16V                        | 10.1990 → 06.1995 | GA14DE  | B | 4   | 1.6                              | 10.1990 → 04.1999 | GA16DS | B | 7   |
| 1.6                              | 08.1990 → 10.1994 | GA16DE  | B | 7   | 1.7 D                            | 10.1990 → 04.1999 | CD17   | D | 14  |
| 1.6                              | 09.1990 → 01.1996 | GA16DE  | B | 7   | 2.0 D (WEY10)                    | 04.1994 → 08.1998 | CD20   | D | 23  |
| 1.6                              | 10.1990 → 06.1995 | GA16DE  | B | 7   |                                  |                   |        |   |     |
| 1.6                              | 01.1992 → 12.1992 | E16S    | B | 6   |                                  |                   |        |   |     |
| 1.6                              | 09.1992 → 12.1996 | GA16DE  | B | 7   |                                  |                   |        |   |     |
| 1.6                              | 01.1993 → 12.1994 | GA16DE  | B | 7   |                                  |                   |        |   |     |
| 1.6 16V                          | 01.1993 → 12.1995 | GA16DE  | B | 7   |                                  |                   |        |   |     |
| 1.6 SR 4WD                       | 01.1992 → 06.1995 | GA16DEL | B | 7   |                                  |                   |        |   |     |
| 1.6 i                            | 10.1990 → 05.1995 | GA16DE  | B | 7   |                                  |                   |        |   |     |
| 1.6 i                            | 10.1990 → 05.1995 | GA16DEL | B | 7   |                                  |                   |        |   |     |
| 1.6 i                            | 10.1990 → 05.1995 | GA16DS  | B | 7   |                                  |                   |        |   |     |
| 1.6 i 16V                        | 10.1992 → 05.1995 | GA16DE  | B | 7   |                                  |                   |        |   |     |
| 1.6 i 16V 4WD                    | 10.1990 → 05.1995 | GA16DS  | B | 7   |                                  |                   |        |   |     |
| 1.6 i 16V 4WD                    | 10.1992 → 06.1995 | GA16DE  | B | 7   |                                  |                   |        |   |     |
| 1.8                              | 06.1990 → 12.1992 | CA18DE  | B | 18  |                                  |                   |        |   |     |
| 2.0 D                            | 10.1990 → 05.1995 | CD20    | D | 23  |                                  |                   |        |   |     |
| <b>SUNNY III Hatchback (N14)</b> |                   |         |   |     |                                  |                   |        |   |     |
| 1.4                              | 10.1990 → 06.1995 | GA14DS  | B | 4   |                                  |                   |        |   |     |
| 1.4 i                            | 10.1990 → 05.1995 | GA14DE  | B | 4   |                                  |                   |        |   |     |
| 1.4 i                            | 10.1990 → 05.1995 | GA14DS  | B | 4   |                                  |                   |        |   |     |
| 1.4 i 16V                        | 10.1990 → 05.1995 | GA14DE  | B | 4   |                                  |                   |        |   |     |
| 1.6 SR 4x4                       | 01.1992 → 06.1995 | GA16DEL | B | 7   |                                  |                   |        |   |     |
| 1.6 i                            | 10.1990 → 05.1995 | GA16DE  | B | 7   |                                  |                   |        |   |     |
| 1.6 i                            | 10.1990 → 05.1995 | GA16DE  | B | 7   |                                  |                   |        |   |     |
| 1.6 i                            | 10.1990 → 05.1995 | GA16DEL | B | 7   |                                  |                   |        |   |     |
| 1.6 i                            | 10.1990 → 05.1995 | GA16DS  | B | 7   |                                  |                   |        |   |     |
| 1.6 i 16V                        | 10.1992 → 05.1995 | GA16DE  | B | 7   |                                  |                   |        |   |     |
| 1.6 i 16V 4x4                    | 10.1992 → 05.1995 | GA16DE  | B | 7   |                                  |                   |        |   |     |
| 2.0 D                            | 10.1990 → 05.1995 | CD20    | D | 23  |                                  |                   |        |   |     |
| 2.0 GTI-R 4x4                    | 10.1990 → 05.1995 | SR20DET | B | 35  |                                  |                   |        |   |     |
| 2.0 GTi-R 4x4                    | 08.1990 → 07.1992 | SR20DET | B | 35  |                                  |                   |        |   |     |
| <b>SUNNY III Liftback (N14)</b>  |                   |         |   |     |                                  |                   |        |   |     |
| 1.4                              | 10.1990 → 06.1995 | GA14DS  | B | 4   |                                  |                   |        |   |     |
| 1.4 i                            | 10.1990 → 05.1995 | GA14DE  | B | 4   |                                  |                   |        |   |     |
| 1.4 i                            | 10.1990 → 05.1995 | GA14DS  | B | 4   |                                  |                   |        |   |     |
| 1.4 i 16V                        | 10.1990 → 06.1995 | GA14DE  | B | 4   |                                  |                   |        |   |     |
| 1.6                              | 10.1991 → 10.1995 | GA16DE  | B | 7   |                                  |                   |        |   |     |
| 1.6 SR 4x4                       | 01.1992 → 06.1995 | GA16DEL | B | 7   |                                  |                   |        |   |     |
| 1.6 i                            | 10.1990 → 05.1995 | GA16DE  | B | 7   |                                  |                   |        |   |     |
| 1.6 i                            | 10.1990 → 05.1995 | GA16DEL | B | 7   |                                  |                   |        |   |     |
| 1.6 i                            | 10.1990 → 05.1995 | GA16DS  | B | 7   |                                  |                   |        |   |     |
| 1.6 i 16V                        | 10.1992 → 05.1995 | GA16DE  | B | 7   |                                  |                   |        |   |     |
| 2.0 D                            | 10.1990 → 05.1995 | CD20    | D | 23  |                                  |                   |        |   |     |
| <b>SUNNY III Traveller (Y10)</b> |                   |         |   |     |                                  |                   |        |   |     |
| 1.6                              | 09.1992 → 03.2000 | GA16DE  | B | 7   |                                  |                   |        |   |     |
| 1.6                              | 07.1995 → 03.2000 | GA16DE  | B | 7   |                                  |                   |        |   |     |
| 1.6 16V 4x4                      | 11.1990 → 05.1995 | GA16DS  | B | 7   |                                  |                   |        |   |     |
| 1.6 i                            | 06.1991 → 03.2000 | GA16DE  | B | 7   |                                  |                   |        |   |     |
| 1.6 i                            | 06.1991 → 03.2000 | GA16DS  | B | 7   |                                  |                   |        |   |     |
| 1.6 i 16V 4x4                    | 10.1992 → 03.2000 | GA16DE  | B | 7   |                                  |                   |        |   |     |
| 2.0 D                            | 06.1991 → 03.2000 | CD20    | D | 23  |                                  |                   |        |   |     |
| <b>SUNNY IV Saloon (N16)</b>     |                   |         |   |     |                                  |                   |        |   |     |
| 1.5                              | 09.1997 → 03.2000 | QG15DE  | B | 5   |                                  |                   |        |   |     |
| 1.5 4x4                          | 09.1997 → 03.2000 | QG15DE  | B | 5   |                                  |                   |        |   |     |
| <b>TERRANO I</b>                 |                   |         |   |     |                                  |                   |        |   |     |
| 2.7 D                            | 08.1987 → 11.1995 | TD27    | D | 48  |                                  |                   |        |   |     |
| <b>TERRANO I (WD21)</b>          |                   |         |   |     |                                  |                   |        |   |     |
| 2.4                              | 07.1986 → 10.1995 | Z24i    | B | 43  |                                  |                   |        |   |     |
| 2.4 i 4WD                        | 10.1987 → 02.1993 | Z24i    | B | 43  |                                  |                   |        |   |     |

N



|          |  |   |   |                   |   |                      |                      |          |          |           |          |        |
|----------|--|---|---|-------------------|---|----------------------|----------------------|----------|----------|-----------|----------|--------|
| <b>1</b> |  | <b>71</b>   | <b>CG10DE</b>   | 08.1992 → 07.2000 | B | 4                    | 998 cm <sup>3</sup>  | 4V       | 40-48 kW | 54-65 PS  | 9,5-10,2 | - 63   |
|          |  |   | <b>MICRA II (K11)</b>   |                   |   |                      |                      |          |          |           |          |        |
|          |  | <b>TW-1224A STD</b>   | [Pair] AS STD Ø 51.250 / 60.000 // 1.970 St/A   |                   |   |                      |                      |          |          |           |          |        |
|          |  | <b>CB-1224A 0.25</b>  | [Set] PL 0,25 Ø 39.724 / 43.000 / 15.000 / 1.633 St/A<br><b>CB-1224A STD</b> , without oil hole |                   |   |                      |                      |          |          |           |          |        |
|          |  | <b>MS-1224A 0.25</b>  | [Set] HL 0,25 Ø 44.720 / 49.000 / 16.000 / 2.135 St/A<br><b>MS-1224A STD</b>                    |                   |   |                      |                      |          |          |           |          |        |
|          |  | <b>7.05271.37.0</b>   | lambda sensor; heated   |                   |   |                      |                      |          |          |           |          |        |
| <b>2</b> |  | <b>71</b>   | <b>CG13DE</b>   | 03.1992 → 09.2000 | B | 4                    | 1275 cm <sup>3</sup> | 4V       | 54-55 kW | 73-75 PS  | 9,5      | - 80,5 |
|          |  |   | <b>CUBE (Z10), MARCH, MICRA II (K11)</b>  |                   |   |                      |                      |          |          |           |          |        |
|          |  | <b>TW-1224A STD</b>   | [Pair] AS STD Ø 51.250 / 60.000 // 1.970 St/A   |                   |   |                      |                      |          |          |           |          |        |
|          |  | <b>CB-1224A 0.25</b>  | [Set] PL 0,25 Ø 39.724 / 43.000 / 15.000 / 1.633 St/A<br><b>CB-1224A STD</b> , without oil hole |                   |   |                      |                      |          |          |           |          |        |
|          |  | <b>MS-1224A 0.25</b>  | [Set] HL 0,25 Ø 44.720 / 49.000 / 16.000 / 2.135 St/A<br><b>MS-1224A STD</b>                    |                   |   |                      |                      |          |          |           |          |        |
| <b>3</b> |  | <b>71</b>   | <b>GA13DE</b>   | 01.1995 → 01.2000 | B | 4                    | 1295 cm <sup>3</sup> | 4V       | 63 kW    | 86 PS     | 9,5      | - 81,8 |
|          |  |   | <b>LUCINO Saloon, PULSAR</b>  |                   |   |                      |                      |          |          |           |          |        |
|          |  | <b>TW-1208A STD</b>   | [Pair] AS STD Ø 56.250 / 71.000 // 1.970 St/A   |                   |   |                      |                      |          |          |           |          |        |
|          |  | <b>CB-1208A 0.25</b>  | [Set] PL 0,25 Ø 39.724 / 43.000 / 17.100 / 1.630 St/A<br><b>CB-1208A STD</b>                    |                   |   |                      |                      |          |          |           |          |        |
|          |  | <b>MS-1208A 0.25</b>  | [Set] HL 0,25 Ø 49.714 / 53.644 / 16.100 / 1.955 St/A<br><b>MS-1208A 0,50 / MS-1208A STD</b>    |                   |   |                      |                      |          |          |           |          |        |
|          |  | <b>PB-1208J STD</b>   | [Set] PL-B STD Ø 19.000 / 22.000 / 21.800 / 1.535 St/B  |                   |   |                      |                      |          |          |           |          |        |
| <b>4</b> |  | <b>73.6</b>   | <b>GA14DE</b>   | 10.1990 → 07.2000 | B | 4                    | 1392 cm <sup>3</sup> | 4V       | 55-64 kW | 75-87 PS  | 8,4      | - 81,8 |
|          |  |   | <b>GA14DS</b>   | 10.1990 → 06.1995 | B | 4                    | 1392 cm <sup>3</sup> | 4V       | 55-63 kW | 75-86 PS  | 9,5      | - 81,8 |
|          |  | <b>GA14S</b>  | 10.1988 → 08.1991   | B                 | 4 | 1392 cm <sup>3</sup> | 3V                   | 55-60 kW | 75-82 PS | 8,9       | - 81,8   |        |
|          |  | <b>ALMERA I (N15), ALMERA I Hatchback (N15), LUCINO Hatchback, LUCINO Saloon, SUNNY II (N13, B12), SUNNY II Hatchback (N13), SUNNY III (N14), SUNNY III Hatchback (N14), SUNNY III Liftback (N14)</b> |   |                   |   |                      |                      |          |          |           |          |        |
|          |  | <b>TW-1208A STD</b>   | [Pair] AS STD Ø 56.250 / 71.000 // 1.970 St/A   |                   |   |                      |                      |          |          |           |          |        |
|          |  | <b>CB-1208A 0.25</b>  | [Set] PL 0,25 Ø 39.724 / 43.000 / 17.100 / 1.630 St/A<br><b>CB-1208A STD</b>                    |                   |   |                      |                      |          |          |           |          |        |
|          |  | <b>MS-1208A 0.25</b>  | [Set] HL 0,25 Ø 49.714 / 53.644 / 16.100 / 1.955 St/A<br><b>MS-1208A 0,50 / MS-1208A STD</b>    |                   |   |                      |                      |          |          |           |          |        |
|          |  | <b>PB-1208J STD</b>   | [Set] PL-B STD Ø 19.000 / 22.000 / 21.800 / 1.535 St/B  |                   |   |                      |                      |          |          |           |          |        |
|          |  | <b>7.02604.01.0</b>   | lambda sensor; universal probe; not heated  |                   |   |                      |                      |          |          |           |          |        |
| <b>5</b> |  | <b>73.6</b>   | <b>GA15DE</b>   | 08.1994 → 08.2000 | B | 4                    | 1498 cm <sup>3</sup> | 4V       | 77 kW    | 105 PS    | 9,5      | - 88   |
|          |  |   | <b>QG15DE</b>   | 09.1997 → 03.2000 | B | 4                    | 1498 cm <sup>3</sup> | 4V       | 66-80 kW | 90-109 PS | 9,9      | - 88   |
|          |  | <b>ALMERA I (N15), ALMERA I Hatchback (N15), LUCINO Saloon, PRESEA, PULSAR, RASHEEN, SUNNY IV Saloon (N16)</b>  |   |                   |   |                      |                      |          |          |           |          |        |
|          |  | <b>TW-1208A STD</b>   | [Pair] AS STD Ø 56.250 / 71.000 // 1.970 St/A   |                   |   |                      |                      |          |          |           |          |        |
|          |  | <b>CB-1208A 0.25</b>  | [Set] PL 0,25 Ø 39.724 / 43.000 / 17.100 / 1.630 St/A<br><b>CB-1208A STD</b>                    |                   |   |                      |                      |          |          |           |          |        |
|          |  | <b>MS-1208A 0.25</b>  | [Set] HL 0,25 Ø 49.714 / 53.644 / 16.100 / 1.955 St/A<br><b>MS-1208A 0,50 / MS-1208A STD</b>    |                   |   |                      |                      |          |          |           |          |        |
|          |  | <b>PB-1208J STD</b>   | [Set] PL-B STD Ø 19.000 / 22.000 / 21.800 / 1.535 St/B  |                   |   |                      |                      |          |          |           |          |        |

| 6  |   | 76  |   |   |                      |    |           |            |        |        |
|----|---|---|---|---|----------------------|----|-----------|------------|--------|--------|
|    | E13S  | 07.1986 → 10.1991   | B | 4 | 1269 cm <sup>3</sup> | 2V | 44 kW     | 60 PS      | ⊗9     | - 70   |
|    | E16   | 06.1986 → 10.1991   | B | 4 | 1597 cm <sup>3</sup> | 2V | 50-65 kW  | 68-88 PS   | ⊗9,4:1 | - 88   |
|    | E16S  | 10.1991 → 03.2000   | B | 4 | 1597 cm <sup>3</sup> | 2V | 60-62 kW  | 80-84 PS   | ⊗9,6   | - 88   |
|    | <b>SUNNY II (N13, B12), SUNNY III (N14), TSURU</b>  |   |   |   |                      |    |           |            |        |        |
|    | CB-1174GP 0.25  | [Set] PL 0,25 Ø 39.724 / 43.000 / 17.130 / 1.625 St/B/G   |   |   |                      |    |           |            |        |        |
|    | <b>CB-1174GP STD</b>  |   |   |   |                      |    |           |            |        |        |
|    | MS-1174GP 0.25  | [Set] HL 0,25 Ø 49.714 / 53.641 / 18.100 / 1.952 St/B/G; HL 0,25 Ø 49.714 / 53.641 / 22.100 / 1.952 St/B/G; PASS-L 0,25 Ø 49.714 / 53.641 / 27.100 / 1.952 St/B/G |   |   |                      |    |           |            |        |        |
|    | <b>MS-1174GP STD</b>  |   |   |   |                      |    |           |            |        |        |
| 7  |   | 76  |   |   |                      |    |           |            |        |        |
|    | GA16DE  | 08.1990 → 10.2000   | B | 4 | 1597 cm <sup>3</sup> | 4V | 60-88 kW  | 82-120 PS  | ⊗9,5   | - 88   |
|    | GA16DEL   | 10.1990 → 06.1995   | B | 4 | 1597 cm <sup>3</sup> | 4V | 66 kW     | 90 PS      | ⊗9,5   | - 88   |
|    | GA16DS  | 01.1990 → 03.2000   | B | 4 | 1597 cm <sup>3</sup> | 4V | 64-79 kW  | 87-107 PS  | ⊗9,8   | - 88   |
|    | <b>100NX (B13), ALMERA I (N15), ALMERA I Hatchback (N15), BLUEBIRD (U13, U14), LUCINO Hatchback, LUCINO Saloon, NV (Y10), PRIMERA (P10), PRIMERA (P11), PRIMERA Hatchback (P10), PRIMERA Traveller (W10), PULSAR, PULSAR Hatchback (N14), SENTRA III (B13), SENTRA IV (B14), SERENA (C23), SUNNY III (N14), SUNNY III Hatchback (N14), SUNNY III Liftback (N14), SUNNY III Traveller (Y10), TSURU, WINGROAD / AD Wagon (_Y10)</b> |   |   |   |                      |    |           |            |        |        |
|    | TW-1208A STD  | [Pair] AS STD Ø 56.250 / 71.000 // 1.970 St/A   |   |   |                      |    |           |            |        |        |
|    | CB-1208A 0.25   | [Set] PL 0,25 Ø 39.724 / 43.000 / 17.100 / 1.630 St/A   |   |   |                      |    |           |            |        |        |
|    | <b>CB-1208A STD</b>   |   |   |   |                      |    |           |            |        |        |
|    | MS-1208A 0.25   | [Set] HL 0,25 Ø 49.714 / 53.644 / 16.100 / 1.955 St/A   |   |   |                      |    |           |            |        |        |
|    | <b>MS-1208A 0,50 / MS-1208A STD</b>   |   |   |   |                      |    |           |            |        |        |
|    | PB-1208J STD  | [Set] PL-B STD Ø 19.000 / 22.000 / 21.800 / 1.535 St/B  |   |   |                      |    |           |            |        |        |
|    | 7.02604.01.0  | lambda sensor; universal probe; not heated  |   |   |                      |    |           |            |        |        |
| 8  |   | 76  |   |   |                      |    |           |            |        |        |
|    | GA16S   | 10.1988 → 06.1991   | B | 4 | 1597 cm <sup>3</sup> | 3V | 62-70 kW  | 84-95 PS   | ⊗9,4:1 | - 88   |
|    | GA16i   | 10.1988 → 06.1991   | B | 4 | 1597 cm <sup>3</sup> | 3V | 65-67 kW  | 88-91 PS   | ⊗9,4   | - 88   |
|    | <b>SUNNY II (N13, B12), SUNNY II Coupe (B12), SUNNY II Traveller (B12)</b>  |   |   |   |                      |    |           |            |        |        |
|    | TW-1208A STD  | [Pair] AS STD Ø 56.250 / 71.000 // 1.970 St/A   |   |   |                      |    |           |            |        |        |
|    | CB-1208A 0.25   | [Set] PL 0,25 Ø 39.724 / 43.000 / 17.100 / 1.630 St/A   |   |   |                      |    |           |            |        |        |
|    | <b>CB-1208A STD</b>   |   |   |   |                      |    |           |            |        |        |
|    | MS-1208A 0.25   | [Set] HL 0,25 Ø 49.714 / 53.644 / 16.100 / 1.955 St/A   |   |   |                      |    |           |            |        |        |
|    | <b>MS-1208A 0,50 / MS-1208A STD</b>   |   |   |   |                      |    |           |            |        |        |
|    | PB-1208J STD  | [Set] PL-B STD Ø 19.000 / 22.000 / 21.800 / 1.535 St/B  |   |   |                      |    |           |            |        |        |
| 9  |   | 76  |   |   |                      |    |           |            |        |        |
|    | VQ20DE  | 10.1994 → 12.2000   | B | 6 | 1995 cm <sup>3</sup> | 4V | 103 kW    | 140 PS     | ⊗9,5   | - 73.3 |
|    | <b>CEFIRO II Saloon (A32), MAXIMA / MAXIMA QX IV (A32), MAXIMA / MAXIMA QX IV Station Wagon (A32)</b>   |   |   |   |                      |    |           |            |        |        |
|    | TW-1219A STD  | [Pair] AS STD Ø 66.500 / 79.500 // 1.950 St/A   |   |   |                      |    |           |            |        |        |
|    | CB-1219GP 0.25  | [Set] PL 0,25 Ø 44.725 / 48.000 / 17.130 / 1.634 St/B/G   |   |   |                      |    |           |            |        |        |
|    | <b>CB-1219GP STD</b>  |   |   |   |                      |    |           |            |        |        |
|    | MS-1219GP 0.25  | [Set] HL 0,25 Ø 59.725 / 63.993 / 20.100 / 2.134 St/B/G   |   |   |                      |    |           |            |        |        |
|    | <b>MS-1219GP STD</b>  |   |   |   |                      |    |           |            |        |        |
| 10 |   | 78  |   |   |                      |    |           |            |        |        |
|    | CA16D   | 02.1987 → 10.1988   | B | 4 | 1598 cm <sup>3</sup> | 4V | 79-81 kW  | 107-110 PS | ⊗10:1  | - 83.6 |
|    | CA16S   | 03.1986 → 06.1991   | B | 4 | 1598 cm <sup>3</sup> | 2V | 60-66 kW  | 82-90 PS   | ⊗9     | - 83.6 |
|    | <b>BLUEBIRD Hatchback (T72, T12), PULSAR</b>  |   |   |   |                      |    |           |            |        |        |
|    | CB-1173GP 0.25  | [Set] PL 0,25 Ø 44.724 / 48.000 / 18.600 / 1.633 St/B/G   |   |   |                      |    |           |            |        |        |
|    | <b>CB-1173GP 0,50 / CB-1173GP 0,75 / CB-1173GP STD</b>  |   |   |   |                      |    |           |            |        |        |
|    | MS-1173GP 0.25  | [Set] HL 0,25 Ø 52.716 / 56.654 / 22.000 / 1.954 St/B/G; PASS-L 0,25 Ø 52.716 / 56.654 / 28.100 / 1.954 St/B/G  |   |   |                      |    |           |            |        |        |
|    | <b>MS-1173GP 0,50 / MS-1173GP STD</b>   |   |   |   |                      |    |           |            |        |        |
|    | 81-70002  | EX; 11.03/ x 7 x 48 G1  |   |   |                      |    |           |            |        |        |
|    | 81-70001  | IN; 11.03/ x 7 x 45 G1  |   |   |                      |    |           |            |        |        |
| 11 |   | 78  |   |   |                      |    |           |            |        |        |
|    | RB20E   | 06.1988 → 05.1998   | B | 6 | 1998 cm <sup>3</sup> | 2V | 92-123 kW | 125-167 PS | ⊗9,5   | - 69.7 |
|    | <b>CEFIRO I Saloon (A31), CREW (_K30_), LAUREL, SKYLINE (R32), SKYLINE (R33), SKYLINE Coupe (R33)</b>   |   |   |   |                      |    |           |            |        |        |
|    | MS-1203GP 0.25  | [Set] HL 0,25 Ø 54.725 / 58.645 / 19.100 / 1.950 St/B/G; PASS-L 0,25 Ø 54.725 / 58.645 / 27.100 / 1.950 St/B/G  |   |   |                      |    |           |            |        |        |
|    | <b>MS-1203GP 0,50 / MS-1203GP STD</b>   |   |   |   |                      |    |           |            |        |        |

|           |   |   |   |   |                      |                      |           |            |          |        |        |  |
|-----------|---|---|---|---|----------------------|----------------------|-----------|------------|----------|--------|--------|--|
| <b>12</b> |   | <b>78</b>   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>VG20E</b>  | 04.1986 → 07.1998   | B | 6 | 1998 cm <sup>3</sup> | 2V                   | 85-96 kW  | 116-131 PS | ε 9,5    | - 69.7 |        |  |
|           | CEDRIC (Y32), CEDRIC (Y33), CEDRIC Hardtop (Y31), CEDRIC WAGON (Y30), GLORIA, GLORIA Estate, GLORIA VIII (Y31), LEOPARD, LEOPARD II Coupe (F31) |   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>MS-1211GP 0.25</b>   | [Set] HL 0,25 Ø 62.725 / 66.645 / 19.100 / 1.946 St/B/G; HL 0,25 Ø 62.725 / 66.645 / 22.600 / 1.946 St/B/G; PASS-L 0,25 Ø 62.725 / 66.645 / 29.000 / 1.946 St/B/G |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>MS-1211GP STD</b>  |   |   |   |                      |                      |           |            |          |        |        |  |
| <b>13</b> |   | <b>80</b>   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>CA16DE</b>   | 09.1986 → 12.1987   | B | 4 | 1598 cm <sup>3</sup> | 4V                   | 85-91 kW  | 116-124 PS |          | - 79.5 |        |  |
|           | <b>PULSAR</b>   |   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>50 007 665</b>   | hydraulic; Outer Ø: 31  |   |   |                      |                      |           |            |          |        |        |  |
| <b>14</b> |   | <b>80</b>   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>CD17</b>   | 01.1986 → 04.1999   | D | 4 | 1681 cm <sup>3</sup> | 2V                   | 40-41 kW  | 54-56 PS   | ε 22,2   | - 83.6 |        |  |
|           | SUNNY II Traveller (B12), WINGROAD / AD Wagon (_Y10)  |   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>CB-1173GP 0.25</b>   | [Set] PL 0,25 Ø 44.724 / 48.000 / 18.600 / 1.633 St/B/G   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>CB-1173GP 0,50 / CB-1173GP 0,75 / CB-1173GP STD</b>  |   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>MS-1217A 0.25</b>  | [Set] HL 0,25 Ø 52.707 / 56.654 / 20.100 / 1.953 St/A; PASS-L 0,25 Ø 52.707 / 56.654 / 28.100 / 1.953 St/A  |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>MS-1217A STD</b>   |   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>PB-1173J STD</b>   | [Set] PL-B STD Ø 24.000 / 28.000 / 24.200 / 2.025 St/B  |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>81-70002</b>   | EX; 11.03/ x 7 x 48 G1  |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>81-70001</b>   | IN; 11.03/ x 7 x 45 G1  |   |   |                      |                      |           |            |          |        |        |  |
| <b>15</b> |   | <b>80</b>   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>QG18DE</b>   | 07.1995 → 05.2000   | B | 4 | 1769 cm <sup>3</sup> | 4V                   | 78-94 kW  | 106-128 PS | ε 9,5    | - 88   |        |  |
|           | ALMERA I (N15), ALMERA I Hatchback (N15)  |   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>80 00585 1 0 000</b>   | Ø80; STD; set: 1; [R ST CR 1.2] [M G3 1.2] [SLF CR 2.5]   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>80 00585 1 0 050 80.50</b>   |   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>TW-1208A STD</b>   | [Pair] AS STD Ø 56.250 / 71.000 // 1.970 St/A   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>CB-1208A 0.25</b>  | [Set] PL 0,25 Ø 39.724 / 43.000 / 17.100 / 1.630 St/A   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>CB-1208A STD</b>   |   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>MS-1208A 0.25</b>  | [Set] HL 0,25 Ø 49.714 / 53.644 / 16.100 / 1.955 St/A   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>MS-1208A 0,50 / MS-1208A STD</b>   |   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>PB-1208J STD</b>   | [Set] PL-B STD Ø 19.000 / 22.000 / 21.800 / 1.535 St/B  |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>701035</b>   | EX; 25.1 x 5.5 x 94.7 x A - Ni - 45° - 1 -  |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>701034</b>   | IN; 30.1 x 5.5 x 94.4 x S - Ni - 45° - 1 -  |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>50 005 141</b>   | mechanical; metal   |   |   |                      |                      |           |            |          |        |        |  |
| <b>16</b> |   | <b>82.5</b>   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>SR18DE</b>   | 09.1991 → 08.2000   | B | 4 | 1838 cm <sup>3</sup> | 4V                   | 92-140 kW | 125-190 PS | ε 10     | - 86   |        |  |
|           | BLUEBIRD (U13, U14), LUCINO Hatchback, LUCINO Saloon, PRESEA, PULSAR  |   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>TW-1213GP STD</b>  | [Pair] AS STD Ø 61.750 / 83.500 // 1.950 St/B/G   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>CB-1213GP 0.25</b>   | [Set] PL 0,25 Ø 47.724 / 51.000 / 17.000 / 1.635 St/B/G   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>CB-1213GP 0,50 / CB-1213GP STD</b>   |   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>MS-1213GP 0.25</b>   | [Set] HL 0,25 Ø 54.730 / 58.968 / 19.000 / 2.115 St/B/G   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>MS-1213GP 0,50 / MS-1213GP STD</b>   |   |   |   |                      |                      |           |            |          |        |        |  |
| <b>17</b> |   | <b>83</b>   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>CA18D</b>  | 10.1988 → 06.1991   | B | 4 | 1809 cm <sup>3</sup> | 4V                   | 92-95 kW  | 125-129 PS | ε 10,5:1 | - 83.6 |        |  |
|           | <b>CA18T</b>  | 12.1985 → 11.1992   | B | A | 4                    | 1809 cm <sup>3</sup> | 2V        | 99 kW      | 135 PS   | ε 8:1  | - 83.6 |  |
|           | <b>CA18i</b>  | 03.1989 → 06.1993   | B | 4 | 1809 cm <sup>3</sup> | 2V                   | 67 kW     | 91 PS      | ε 8,8    | - 83.6 |        |  |
|           | BLUEBIRD Hatchback (T72, T12), PULSAR, SKYLINE (R32), SUNNY II Coupe (B12), SUNNY II Hatchback (N13)  |   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>CB-1173GP 0.25</b>   | [Set] PL 0,25 Ø 44.724 / 48.000 / 18.600 / 1.633 St/B/G   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>CB-1173GP 0,50 / CB-1173GP 0,75 / CB-1173GP STD</b>  |   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>MS-1173GP 0.25</b>   | [Set] HL 0,25 Ø 52.716 / 56.654 / 22.000 / 1.954 St/B/G; PASS-L 0,25 Ø 52.716 / 56.654 / 28.100 / 1.954 St/B/G  |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>MS-1173GP 0,50 / MS-1173GP STD</b>   |   |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>81-70002</b>   | EX; 11.03/ x 7 x 48 G1  |   |   |                      |                      |           |            |          |        |        |  |
|           | <b>81-70001</b>   | IN; 11.03/ x 7 x 45 G1  |   |   |                      |                      |           |            |          |        |        |  |

|           |  |   |   |   |                      |                      |          |            |            |       |      |      |  |
|-----------|--|---|---|---|----------------------|----------------------|----------|------------|------------|-------|------|------|--|
| <b>18</b> |  | <b>83</b>   |   |   |                      |                      |          |            |            |       |      |      |  |
|           | CA18DE   | 07.1987 → 03.1994   | B | 4 | 1809 cm <sup>3</sup> | 4V                   | 93-99 kW | 126-135 PS | ⊗10,5      | -     | 83.6 |      |  |
|           | 180SX Coupe (S13), 200SX (S13), EXA Targa (N13), PULSAR, SILVIA Coupe (S13), SUNNY III (N14)   |   |   |   |                      |                      |          |            |            |       |      |      |  |
|           | CB-1173GP 0.25   | [Set] PL 0,25 Ø 44.724 / 48.000 / 18.600 / 1.633 St/B/G<br>CB-1173GP 0,50 / CB-1173GP 0,75 / CB-1173GP STD  |   |   |                      |                      |          |            |            |       |      |      |  |
|           | MS-1173GP 0.25   | [Set] HL 0,25 Ø 52.716 / 56.654 / 22.000 / 1.954 St/B/G; PASS-L 0,25 Ø 52.716 / 56.654 / 28.100 / 1.954 St/B/G<br>MS-1173GP 0,50 / MS-1173GP STD  |   |   |                      |                      |          |            |            |       |      |      |  |
|           | 81-70002   | EX; 11.03/ x 7 x 48 G1  |   |   |                      |                      |          |            |            |       |      |      |  |
|           | 81-70001   | IN; 11.03/ x 7 x 45 G1  |   |   |                      |                      |          |            |            |       |      |      |  |
|           | 50 007 665   | hydraulic; Outer Ø: 31  |   |   |                      |                      |          |            |            |       |      |      |  |
| <b>19</b> |  | <b>83</b>   |   |   |                      |                      |          |            |            |       |      |      |  |
|           | CA18DET Euro 1   | 07.1988 → 11.1993   | B | A | 4                    | 1809 cm <sup>3</sup> | 4V       | 124-148 kW | 169-201 PS | ⊗8,5  | -    | 83.6 |  |
|           | 180SX Coupe (S13), 200SX (S13)   |   |   |   |                      |                      |          |            |            |       |      |      |  |
|           | CB-1173GP 0.25   | [Set] PL 0,25 Ø 44.724 / 48.000 / 18.600 / 1.633 St/B/G<br>CB-1173GP 0,50 / CB-1173GP 0,75 / CB-1173GP STD  |   |   |                      |                      |          |            |            |       |      |      |  |
|           | MS-1173GP 0.25   | [Set] HL 0,25 Ø 52.716 / 56.654 / 22.000 / 1.954 St/B/G; PASS-L 0,25 Ø 52.716 / 56.654 / 28.100 / 1.954 St/B/G<br>MS-1173GP 0,50 / MS-1173GP STD  |   |   |                      |                      |          |            |            |       |      |      |  |
|           | 81-70003   | IN; 10.23/ x 6 x 43 G1  |   |   |                      |                      |          |            |            |       |      |      |  |
|           | 50 007 665   | hydraulic; Outer Ø: 31  |   |   |                      |                      |          |            |            |       |      |      |  |
| <b>20</b> |  | <b>83</b>   |   |   |                      |                      |          |            |            |       |      |      |  |
|           | CA18DT   | 08.1988 → 09.1994   | B | A | 4                    | 1809 cm <sup>3</sup> | 4V       | 122-131 kW | 166-178 PS | ⊗8,5  | -    | 83.6 |  |
|           | CA18N  | 05.1986 → 11.1992   | B |   | 4                    | 1809 cm <sup>3</sup> | 2V       | 61-66 kW   | 83-90 PS   | ⊗8,8  | -    | 83.6 |  |
|           | 180SX Coupe (S13), 200SX (S13), BLUEBIRD Hatchback (T72, T12), SILVIA Convertible (S13), SILVIA Coupe (S13)  |   |   |   |                      |                      |          |            |            |       |      |      |  |
|           | CB-1173GP 0.25   | [Set] PL 0,25 Ø 44.724 / 48.000 / 18.600 / 1.633 St/B/G<br>CB-1173GP 0,50 / CB-1173GP 0,75 / CB-1173GP STD  |   |   |                      |                      |          |            |            |       |      |      |  |
|           | MS-1173GP 0.25   | [Set] HL 0,25 Ø 52.716 / 56.654 / 22.000 / 1.954 St/B/G; PASS-L 0,25 Ø 52.716 / 56.654 / 28.100 / 1.954 St/B/G<br>MS-1173GP 0,50 / MS-1173GP STD  |   |   |                      |                      |          |            |            |       |      |      |  |
| <b>21</b> |  | <b>83</b>   |   |   |                      |                      |          |            |            |       |      |      |  |
|           | Z16  | 11.1985 → 01.1997   | B |   | 4                    | 1595 cm <sup>3</sup> | 2V       | 62 kW      | 84 PS      | ⊗8,8  | -    | 73.7 |  |
|           | NAVARA (D21)   |   |   |   |                      |                      |          |            |            |       |      |      |  |
|           | CB-1044GP 0.25   | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD  |   |   |                      |                      |          |            |            |       |      |      |  |
|           | MS-1043GP 0.25   | [Set] HL 0,25 Ø 54.705 / 58.658 / 24.000 / 1.960 St/B/G; HL 0,25 Ø 54.705 / 58.658 / 26.000 / 1.960 St/B/G; PASS-L 0,25 Ø 54.705 / 58.658 / 32.100 / 1.960 St/B/G<br>MS-1043GP 0,50 / MS-1043GP STD |   |   |                      |                      |          |            |            |       |      |      |  |
| <b>22</b> |  | <b>84.5</b>   |   |   |                      |                      |          |            |            |       |      |      |  |
|           | CA20E  | 06.1986 → 10.1997   | B |   | 4                    | 1974 cm <sup>3</sup> | 2V       | 72-85 kW   | 98-116 PS  | ⊗9,4  | -    | 88   |  |
|           | CA20S  | 10.1989 → 03.1992   | B |   | 4                    | 1974 cm <sup>3</sup> | 2V       | 66-81 kW   | 90-110 PS  | ⊗8,5  | -    | 88   |  |
|           | AVENIR (W10, PW10), PINTARA, PINTARA Hatchback (U12), PINTARA Saloon (U12), PRAIRIE PRO (M11)  |   |   |   |                      |                      |          |            |            |       |      |      |  |
|           | CB-1173GP 0.25   | [Set] PL 0,25 Ø 44.724 / 48.000 / 18.600 / 1.633 St/B/G<br>CB-1173GP 0,50 / CB-1173GP 0,75 / CB-1173GP STD  |   |   |                      |                      |          |            |            |       |      |      |  |
|           | MS-1173GP 0.25   | [Set] HL 0,25 Ø 52.716 / 56.654 / 22.000 / 1.954 St/B/G; PASS-L 0,25 Ø 52.716 / 56.654 / 28.100 / 1.954 St/B/G<br>MS-1173GP 0,50 / MS-1173GP STD  |   |   |                      |                      |          |            |            |       |      |      |  |
|           | 81-70002   | EX; 11.03/ x 7 x 48 G1  |   |   |                      |                      |          |            |            |       |      |      |  |
|           | 81-70001   | IN; 11.03/ x 7 x 45 G1  |   |   |                      |                      |          |            |            |       |      |      |  |
| <b>23</b> |  | <b>84.5</b>   |   |   |                      |                      |          |            |            |       |      |      |  |
|           | CD20   | 07.1990 → 07.2000   | D |   | 4                    | 1974 cm <sup>3</sup> | 2V       | 55-56 kW   | 75-76 PS   | ⊗22,2 | -    | 88   |  |
|           | ALMERA I (N15), ALMERA I Hatchback (N15), BLUEBIRD (U13, U14), LUCINO Saloon, PRIMERA (P10), PRIMERA Hatchback (P10), PRIMERA Traveller (W10), SUNNY III (N14), SUNNY III Hatchback (N14), SUNNY III Liftback (N14), SUNNY III Traveller (Y10), WINGROAD / AD Wagon (_Y10) |   |   |   |                      |                      |          |            |            |       |      |      |  |
|           | 89 838 190   | T - Dry cylinder liner; semi; A=88.5 L=150  |   |   |                      |                      |          |            |            |       |      |      |  |
|           | cont...  |   |   |   |                      |                      |          |            |            |       |      |      |  |

|           |   |   |
|-----------|---|---|
|           | <b>CB-1217A 0.25</b>  | [Set] PL 0,25 Ø 49.724 / 53.000 / 20.100 / 1.623 St/A   |
|           | <b>MS-1217A 0.25</b>  | [Set] HL 0,25 Ø 52.707 / 56.654 / 20.100 / 1.953 St/A; PASS-L 0,25 Ø 52.707 / 56.654 / 28.100 / 1.953 St/A  |
|           | <b>PB-1217J STD</b>   | [Set] PL-B STD Ø 25.000 / 28.000 / 24.700 / 1.530 St/B  |
|           | <b>81-70002</b>   | EX; 11.03/ x 7 x 48 G1  |
|           | <b>81-70001</b>   | IN; 11.03/ x 7 x 45 G1  |
|           | <b>50 005 169</b>   | mechanical; metal   |
|           | <b>50 007 602</b>   | hydraulic; Outer Ø: 35; length: 26  |
| <b>24</b> |   | <b>84.5</b>   |
|           | <b>CD20ET</b>   | 09.1996 → 06.1999 D LA 4 1974 cm <sup>3</sup> 2V 71 kW 97 PS 22,2 - 88  |
|           | <b>SERENA (C23)</b>   |   |
|           | <b>50 007 666</b>   | hydraulic; Outer Ø: 35  |
| <b>25</b> |   | <b>84.5</b>   |
|           | <b>CD20T</b>  | 06.1991 → 09.1999 D A 4 1974 cm <sup>3</sup> 2V 66-67 kW 90-91 PS 22,2 - 88   |
|           | <b>AVENIR (W10, PW10), AVENIR (W11), SERENA (C23)</b>   |   |
|           | <b>80 00581 1 0 000</b>   | Ø84.5; STD; set: 1; [ET G6 CR 2] [M IW CR 2] [DSF CR 3]   |
|           | <b>89 838 190</b>   | T - Dry cylinder liner; semi; A=88.5 L=150  |
|           | <b>CB-1217A 0.25</b>  | [Set] PL 0,25 Ø 49.724 / 53.000 / 20.100 / 1.623 St/A   |
|           | <b>MS-1217A 0.25</b>  | [Set] HL 0,25 Ø 52.707 / 56.654 / 20.100 / 1.953 St/A; PASS-L 0,25 Ø 52.707 / 56.654 / 28.100 / 1.953 St/A  |
|           | <b>PB-1217J STD</b>   | [Set] PL-B STD Ø 25.000 / 28.000 / 24.700 / 1.530 St/B  |
|           | <b>81-70002</b>   | EX; 11.03/ x 7 x 48 G1  |
|           | <b>81-70001</b>   | IN; 11.03/ x 7 x 45 G1  |
|           | <b>50 005 169</b>   | mechanical; metal   |
|           | <b>50 007 602</b>   | hydraulic; Outer Ø: 35; length: 26  |
| <b>26</b> |   | <b>84.5</b>   |
|           | <b>LD28</b>   | 09.1987 → 05.1991 D 6 2793 cm <sup>3</sup> 2V 60-67 kW 82-91 PS 22 - 83   |
|           | <b>CEDRIC Hardtop (Y31)</b>   |   |
|           | <b>CB-1048GP STD</b>  | [Set] PL STD Ø 49.970 / 53.000 / 22.100 / 1.506 St/B/G  |
|           | <b>MS-1047GP 0.25</b>   | [Set] HL 0,25 Ø 54.705 / 58.658 / 24.100 / 1.960 St/B/G; HL 0,25 Ø 54.705 / 58.658 / 26.100 / 1.960 St/B/G; PASS-L 0,25 Ø 54.705 / 58.658 / 32.100 / 1.960 St/B/G |
|           | <b>MS-1047GP 0,50 / MS-1047GP STD</b>   |   |
| <b>27</b> |   | <b>85</b>   |
|           | <b>LD20T</b>  | 10.1987 → 10.1992 D A 4 1952 cm <sup>3</sup> 2V 49-62 kW 67-84 PS 21 - 86   |
|           | <b>AVENIR (W10, PW10)</b>   |   |
|           | <b>CB-1044GP 0.25</b>   | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G   |
|           | <b>MS-1218GP 0.25</b>   | [Set] HL 0,25 Ø 59.705 / 63.645 / 22.100 / 1.930 St/B/G; PASS-L 0,25 Ø 59.705 / 63.645 / 32.100 / 1.960 St/B/G  |
|           | <b>PB-1189J STD</b>   | [Set] PL-B STD Ø 26.000 / 29.000 / 26.700 / 1.525 St/B  |
| <b>28</b> |   | <b>85</b>   |
|           | <b>RD28</b>   | 09.1987 → 03.1996 D 6 2826 cm <sup>3</sup> 2V 66-69 kW 90-94 PS 21,2 - 83   |
|           | <b>CEDRIC (Y32), CEDRIC Hardtop (Y31), GLORIA, PATROL III/2 Hardtop (K260), PATROL III/2 Station Wagon (W260)</b> |   |
|           | <b>CB-1207A 0.25</b>  | [Set] PL 0,25 Ø 49.724 / 53.000 / 20.100 / 1.623 St/A   |
|           | <b>MS-1207A 0.25</b>  | [Set] HL 0,25 Ø 54.725 / 58.645 / 19.900 / 1.944 St/A; PASS-L 0,25 Ø 54.725 / 58.645 / 26.950 / 1.944 St/A  |
|           | <b>PB-1207J STD</b>   | [Set] PL-B STD Ø 24.994 / 28.000 / 24.470 / 1.525 St/B  |

cont...

|  |                 |                        |
|--|-----------------|------------------------|
|  | <b>81-70002</b> | EX; 11.03/ x 7 x 48 G1 |
|  | <b>81-70001</b> | IN; 11.03/ x 7 x 45 G1 |

|  |                   |   |
|--|-------------------|---|
|  | <b>50 007 602</b> | hydraulic; Outer Ø: 35; length: 26, valve length 101,8 mm |
|--|-------------------|---|

|           |              |  |   |   |   |                      |    |          |            |       |   |    |  |
|-----------|--------------|--|---|---|---|----------------------|----|----------|------------|-------|---|----|--|
| <b>29</b> |              | <b>85</b>  |   |   |   |                      |    |          |            |       |   |    |  |
|           | <b>RD28T</b> | 01.1986 → 07.1998  | D | A | 6 | 2826 cm <sup>3</sup> | 2V | 74-86 kW | 101-117 PS | ⊗21,2 | - | 83 |  |
|           |              | <b>CEDRIC (Y32), CEDRIC (Y33), PATROL GR IV (Y60, GR), PATROL III/2 Station Wagon (W260)</b> |   |   |   |                      |    |          |            |       |   |    |  |

|  |                   |  |           |                    |           |  |  |  |  |  |  |  |
|--|-------------------|--|-----------|--------------------|-----------|--|--|--|--|--|--|--|
|  | <b>94 807 600</b> | Cylinder diameter: 85.02; KH: 46.8; MT: -1.3; GL: 78.3; piston pin: 27x66.8; number of piston rings: 3<br>RTK, KKK |           |                    |           |  |  |  |  |  |  |  |
|  |                   | R  | 2         | NT                 | ST        |  |  |  |  |  |  |  |
|  |                   | R  | 2         | CR                 | G6        |  |  |  |  |  |  |  |
|  |                   | DSF  | 4         | NT                 | ST        |  |  |  |  |  |  |  |
|  |                   | → <b>80 00482 1 0 ...</b>  |           |                    |           |  |  |  |  |  |  |  |
|  |                   | cylinder head gasket   |           | piston protrusion: |           |  |  |  |  |  |  |  |
|  |                   | notches  | thickness | more than          | less than |  |  |  |  |  |  |  |
|  |                   | A1   | 1,42      |                    | +0,79     |  |  |  |  |  |  |  |
|  |                   | B2   | 1,50      | +0,79              | +0,875    |  |  |  |  |  |  |  |
|  |                   | C3   | 1,58      | +0,875             |           |  |  |  |  |  |  |  |

|  |                         |  |  |  |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>80 00482 1 0 000</b> | Ø85; STD; set: 1; [R ST NT 2] [R G6 IW CR 2] [DSF ST NT 4]<br><b>80 00482 1 0 050 85.50 / 80 00482 1 0 100 86.00</b> |  |  |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|--|--|--|

|  |                      |  |  |  |  |  |  |  |  |  |  |  |
|--|----------------------|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>CB-1207A 0.25</b> | [Set] PL 0,25 Ø 49.724 / 53.000 / 20.100 / 1.623 St/A<br><b>CB-1207A 0,50 / CB-1207A STD</b> |  |  |  |  |  |  |  |  |  |  |
|--|----------------------|--|--|--|--|--|--|--|--|--|--|--|

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|--|----------------------|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>MS-1207A 0.25</b> | [Set] HL 0,25 Ø 54.725 / 58.645 / 19.900 / 1.944 St/A; PASS-L 0,25 Ø 54.725 / 58.645 / 26.950 / 1.944 St/A<br><b>MS-1207A 0,50 / MS-1207A STD</b> |  |  |  |  |  |  |  |  |  |  |
|--|----------------------|---|--|--|--|--|--|--|--|--|--|--|

|  |                 |                        |
|--|-----------------|------------------------|
|  | <b>81-70002</b> | EX; 11.03/ x 7 x 48 G1 |
|  | <b>81-70001</b> | IN; 11.03/ x 7 x 45 G1 |

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 330</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.21725.01.0</b> | fuel pump; in-line; electrical |
|--|---------------------|--------------------------------|

|  |                   |   |
|--|-------------------|---|
|  | <b>50 007 602</b> | hydraulic; Outer Ø: 35; length: 26, valve length 101,8 mm |
|--|-------------------|---|

|           |               |                                |   |   |   |                      |    |          |            |     |   |    |  |
|-----------|---------------|--------------------------------|---|---|---|----------------------|----|----------|------------|-----|---|----|--|
| <b>30</b> |               | <b>85</b>                      |   |   |   |                      |    |          |            |     |   |    |  |
|           | <b>RD28Ti</b> | 06.1997 → 05.2000              | D | A | 6 | 2826 cm <sup>3</sup> | 2V | 95-96 kW | 129-131 PS | ⊗21 | - | 83 |  |
|           |               | <b>PATROL GR V Wagon (Y61)</b> |   |   |   |                      |    |          |            |     |   |    |  |

|  |                      |  |  |  |  |  |  |  |  |  |  |  |
|--|----------------------|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>CB-1207A 0.25</b> | [Set] PL 0,25 Ø 49.724 / 53.000 / 20.100 / 1.623 St/A<br><b>CB-1207A 0,50 / CB-1207A STD</b> |  |  |  |  |  |  |  |  |  |  |
|--|----------------------|--|--|--|--|--|--|--|--|--|--|--|

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|--|----------------------|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>MS-1207A 0.25</b> | [Set] HL 0,25 Ø 54.725 / 58.645 / 19.900 / 1.944 St/A; PASS-L 0,25 Ø 54.725 / 58.645 / 26.950 / 1.944 St/A<br><b>MS-1207A 0,50 / MS-1207A STD</b> |  |  |  |  |  |  |  |  |  |  |
|--|----------------------|---|--|--|--|--|--|--|--|--|--|--|

|  |                 |                        |
|--|-----------------|------------------------|
|  | <b>81-70002</b> | EX; 11.03/ x 7 x 48 G1 |
|  | <b>81-70001</b> | IN; 11.03/ x 7 x 45 G1 |

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 330</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|  |                   |   |
|--|-------------------|---|
|  | <b>50 007 602</b> | hydraulic; Outer Ø: 35; length: 26, valve length 101,8 mm |
|--|-------------------|---|

|           |               |   |   |  |   |                      |    |            |            |     |   |      |  |
|-----------|---------------|---|---|--|---|----------------------|----|------------|------------|-----|---|------|--|
| <b>31</b> |               | <b>85</b>   |   |  |   |                      |    |            |            |     |   |      |  |
|           | <b>VQ25DE</b> | 10.1994 → 12.2000   | B |  | 6 | 2496 cm <sup>3</sup> | 4V | 132-154 kW | 179-209 PS | ⊗10 | - | 73.3 |  |
|           |               | <b>CEDRIC (Y33), CEFIRO II Saloon (A32), GLORIA (Y33), MAXIMA / MAXIMA QX IV (A32), MAXIMA / MAXIMA QX IV Station Wagon (A32)</b> |   |  |   |                      |    |            |            |     |   |      |  |

|  |                       |   |  |  |  |  |  |  |  |  |  |  |
|--|-----------------------|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>TW-1219A STD</b>   | [Pair] AS STD Ø 66.500 / 79.500 // 1.950 St/A                                   |  |  |  |  |  |  |  |  |  |  |
|  | <b>CB-1219GP 0.25</b> | [Set] PL 0,25 Ø 44.725 / 48.000 / 17.130 / 1.634 St/B/G<br><b>CB-1219GP STD</b> |  |  |  |  |  |  |  |  |  |  |

|  |                       |   |  |  |  |  |  |  |  |  |  |  |
|--|-----------------------|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>MS-1219GP 0.25</b> | [Set] HL 0,25 Ø 59.725 / 63.993 / 20.100 / 2.134 St/B/G<br><b>MS-1219GP STD</b> |  |  |  |  |  |  |  |  |  |  |
|--|-----------------------|---|--|--|--|--|--|--|--|--|--|--|

**N**



|           |  |  |   |      |                      |    |            |                        |        |        |  |
|-----------|--|--|---|------|----------------------|----|------------|------------------------|--------|--------|--|
| <b>32</b> |  | <b>85</b>  |   |      |                      |    |            |                        |        |        |  |
|           | Z20  | 01.1986 → 12.1997  | B | 4    | 1952 cm <sup>3</sup> | 2V | 64-66 kW   | 87-90 PS               | 8,5    | - 86   |  |
|           | <b>NAVARA (D21), PICK UP (D21)</b>   |  |   |      |                      |    |            |                        |        |        |  |
|           | CB-1044GP 0.25   | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br><b>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD</b>  |   |      |                      |    |            |                        |        |        |  |
|           | MS-1183GP 0.25   | [Set] HL 0,25 Ø 59.705 / 63.645 / 24.130 / 1.960 St/B/G; HL 0,25 Ø 59.705 / 63.645 / 26.130 / 1.960 St/B/G; PASS-L 0,25 Ø 59.705 / 63.645 / 32.100 / 1.960 St/B/G<br><b>MS-1183GP 0,50 / MS-1183GP STD</b> |   |      |                      |    |            |                        |        |        |  |
| <b>33</b> |  | <b>86</b>  |   |      |                      |    |            |                        |        |        |  |
|           | L28  | 10.1986 → 12.1996  | B | 6    | 2753 cm <sup>3</sup> | 2V | 88-108 kW  | 120-147 PS             | 8,3    | - 79   |  |
|           | <b>CIVILIAN</b>  |  |   |      |                      |    |            |                        |        |        |  |
|           | CB-1048GP STD  | [Set] PL STD Ø 49.970 / 53.000 / 22.100 / 1.506 St/B/G   |   |      |                      |    |            |                        |        |        |  |
|           | MS-1047GP 0.25   | [Set] HL 0,25 Ø 54.705 / 58.658 / 24.100 / 1.960 St/B/G; HL 0,25 Ø 54.705 / 58.658 / 26.100 / 1.960 St/B/G; PASS-L 0,25 Ø 54.705 / 58.658 / 32.100 / 1.960 St/B/G<br><b>MS-1047GP 0,50 / MS-1047GP STD</b> |   |      |                      |    |            |                        |        |        |  |
| <b>34</b> |  | <b>86</b>  |   |      |                      |    |            |                        |        |        |  |
|           | RB25DE   | 03.1989 → 05.1998  | B | 6    | 2498 cm <sup>3</sup> | 4V | 132-147 kW | 180-200 PS             | 10     | - 71.7 |  |
|           | RB30E  | 05.1987 → 12.1992  | B | 6    | 2962 cm <sup>3</sup> | 2V | 117-126 kW | 159-171 PS             | 9      | - 85   |  |
|           | RB30S  | 01.1986 → 12.1996  | B | 6    | 2962 cm <sup>3</sup> | 2V | 99-112 kW  | 135-152 PS             | 9      | - 85   |  |
|           | <b>CEFIRO I Saloon (A31), LAUREL, NAVARA (D21), PATROL III/2 Hardtop (K260), PATROL III/2 Station Wagon (W260), SKYLINE (R32), SKYLINE (R33), SKYLINE Coupe (R32), SKYLINE Coupe (R33)</b> |  |   |      |                      |    |            |                        |        |        |  |
|           | MS-1203GP 0.25   | [Set] HL 0,25 Ø 54.725 / 58.645 / 19.100 / 1.950 St/B/G; PASS-L 0,25 Ø 54.725 / 58.645 / 27.100 / 1.950 St/B/G<br><b>MS-1203GP 0,50 / MS-1203GP STD</b>  |   |      |                      |    |            |                        |        |        |  |
| <b>35</b> |  | <b>86</b>  |   |      |                      |    |            |                        |        |        |  |
|           | SR20DET  | 08.1990 → 12.1999  | B | LA 4 | 1998 cm <sup>3</sup> | 4V | 147-184 kW | 200-250 PS             |        | - 86   |  |
|           | SR20VE   | 06.1996 → 05.1999  | B | 4    | 1998 cm <sup>3</sup> | 4V | 139-150 kW | 189-204 PS             | 9,5-10 | - 86   |  |
|           | <b>180SX Coupe (S13), 200SX (S14), BLUEBIRD (U13, U14), LUCINO Hatchback, PRIMERA (P11), PRIMERA Traveller (WP11), SILVIA Coupe (S13), SUNNY III Hatchback (N14)</b>                       |  |   |      |                      |    |            |                        |        |        |  |
|           | TW-1213GP STD  | [Pair] AS STD Ø 61.750 / 83.500 // 1.950 St/B/G  |   |      |                      |    |            |                        |        |        |  |
|           | CB-1213GP 0.25   | [Set] PL 0,25 Ø 47.724 / 51.000 / 17.000 / 1.635 St/B/G<br><b>CB-1213GP 0,50 / CB-1213GP STD</b>   |   |      |                      |    |            |                        |        |        |  |
|           | MS-1213GP 0.25   | [Set] HL 0,25 Ø 54.730 / 58.968 / 19.000 / 2.115 St/B/G<br><b>MS-1213GP 0,50 / MS-1213GP STD</b>   |   |      |                      |    |            |                        |        |        |  |
| <b>36</b> |  | <b>86</b>  |   |      |                      |    |            |                        |        |        |  |
|           | SR20DI   | 06.1990 → 03.1998  | B | 4    | 1998 cm <sup>3</sup> | 4V | 85 kW      | 116 PS                 | 9,5    | - 86   |  |
|           | <b>PRIMERA (P10), PRIMERA Hatchback (P10), PRIMERA Traveller (W10)</b>   |  |   |      |                      |    |            |                        |        |        |  |
|           | TW-1213GP STD  | [Pair] AS STD Ø 61.750 / 83.500 // 1.950 St/B/G  |   |      |                      |    |            |                        |        |        |  |
|           | CB-1213GP 0.25   | [Set] PL 0,25 Ø 47.724 / 51.000 / 17.000 / 1.635 St/B/G<br><b>CB-1213GP 0,50 / CB-1213GP STD</b>   |   |      |                      |    |            |                        |        |        |  |
|           | MS-1213GP 0.25   | [Set] HL 0,25 Ø 54.730 / 58.968 / 19.000 / 2.115 St/B/G<br><b>MS-1213GP 0,50 / MS-1213GP STD</b>   |   |      |                      |    |            |                        |        |        |  |
|           | 81-70003   | IN; 10.23/ x 6 x 43 G1   |   |      |                      |    |            |                        |        |        |  |
| <b>37</b> |  | <b>86</b>  |   |      |                      |    |            |                        |        |        |  |
|           | SR20De   | 01.1991 → 06.2000  | B | 4    | 1998 cm <sup>3</sup> | 4V | 85 kW      | 115 PS                 | 9,5    | - 86   |  |
|           | <b>180 NX, PRAIRIE, PULSAR</b>   |  |   |      |                      |    |            |                        |        |        |  |
|           | TW-1213GP STD  | [Pair] AS STD Ø 61.750 / 83.500 // 1.950 St/B/G  |   |      |                      |    |            |                        |        |        |  |
|           | CB-1213GP 0.25   | [Set] PL 0,25 Ø 47.724 / 51.000 / 17.000 / 1.635 St/B/G<br><b>CB-1213GP 0,50 / CB-1213GP STD</b>   |   |      |                      |    |            |                        |        |        |  |
|           | MS-1213GP 0.25   | [Set] HL 0,25 Ø 54.730 / 58.968 / 19.000 / 2.115 St/B/G<br><b>MS-1213GP 0,50 / MS-1213GP STD</b>   |   |      |                      |    |            |                        |        |        |  |
|           | 701007   | IN; 34.1 x 6 x 98.4 x S - Ni - 45° - 1 -   |   |      |                      |    | 81-70003   | IN; 10.23/ x 6 x 43 G1 |        |        |  |



| 38 |  | 87   |
|----|--|--|
|    | VG30   | 04.1986 → 12.1996 B 6 2960 cm <sup>3</sup> 2V 119-122 kW 162-166 PS ⚙8,5 - 83    |
|    | VG30DET  | 01.1988 → 08.2000 B A 6 2960 cm <sup>3</sup> 4V 136-244 kW 185-332 PS ⚙8,5 - 83  |
|    | VG30DETT   | 07.1989 → 08.2000 B LA 6 2960 cm <sup>3</sup> 4V 197-224 kW 268-305 PS ⚙8,5 - 83 |
|    | VG30E  | 09.1985 → 12.1999 B 6 2960 cm <sup>3</sup> 2V 95-147 kW 129-200 PS ⚙9 - 83       |
|    | VG30ET   | 07.1987 → 12.1997 B A 6 2960 cm <sup>3</sup> 2V 147-149 kW 200-203 PS ⚙7,8 - 83  |
|    | 300ZX (Z32), BLUEBIRD (U13, U14), CEDRIC, CEDRIC (Y32), CEDRIC (Y33), CEDRIC Hardtop (Y31), CEDRIC WAGON (Y30), CIMA, FAIRLADY Z (Z31), GLORIA, GLORIA Estate, GLORIA VIII (Y31), LEOPARD, LEOPARD II Coupe (F31), MAXIMA III (J30), NAVARA (D21), PATHFINDER I (WD21), PICK UP (D21), QUEST (V40), SANI Closed Off-Road Vehicle, TERRANO I (WD21) |  |

|  |                |  |
|--|----------------|--|
|  | CB-1210A 0.25  | [Set] PL 0,25 Ø 49.724 / 53.000 / 17.100 / 1.631 St/A<br>CB-1210A STD  |
|  | MS-1211GP 0.25 | [Set] HL 0,25 Ø 62.725 / 66.645 / 19.100 / 1.946 St/B/G; HL 0,25 Ø 62.725 / 66.645 / 22.600 / 1.946 St/B/G; PASS-L 0,25 Ø 62.725 / 66.645 / 29.000 / 1.946 St/B/G<br>MS-1211GP STD |

| 39 |  | 89   |
|----|--|--|
|    | KA24DE   | 09.1990 → 12.1999 B 4 2389 cm <sup>3</sup> 4V 93-116 kW 126-158 PS ⚙9-9,2 - 96 |
|    | 200SX (S13), 240SX, 240SX Convertible, 240SX Hatchback, BLUEBIRD (U13, U14), PICK UP (D22) |  |

|  |                |  |
|--|----------------|--|
|  | CB-1209GP 0.25 | [Set] PL 0,25 Ø 49.725 / 53.000 / 20.000 / 1.633 St/B/G<br>CB-1209GP 0,50 / CB-1209GP STD  |
|  | MS-1209GP 0.25 | [Set] HL 0,25 Ø 59.725 / 63.660 / 19.000 / 1.835 St/B/G; PASS-L 0,25 Ø 59.725 / 63.660 / 27.100 / 1.835 St/B/G<br>MS-1209GP 0,50 / MS-1209GP STD |
|  | PB-1209J STD   | [Set] PL-B STD Ø 21.000 / 24.000 / 24.800 / 1.500 St/B   |

| 40 |   | 89   |
|----|---|--|
|    | KA24E   | 09.1989 → 08.2000 B 4 2389 cm <sup>3</sup> 3V 79-105 kW 107-143 PS ⚙8,9 - 96 |
|    | NAVARA (D21), PICK UP (D21), PICK UP (D22), PINTARA Hatchback (U12), PINTARA Saloon (U12), PRAIRIE PRO (M11), SERENA (C23), STANZA Saloon (U12), TERRANO II (R20) |  |

|  |                |  |
|--|----------------|--|
|  | CB-1209GP 0.25 | [Set] PL 0,25 Ø 49.725 / 53.000 / 20.000 / 1.633 St/B/G<br>CB-1209GP 0,50 / CB-1209GP STD  |
|  | MS-1209GP 0.25 | [Set] HL 0,25 Ø 59.725 / 63.660 / 19.000 / 1.835 St/B/G; PASS-L 0,25 Ø 59.725 / 63.660 / 27.100 / 1.835 St/B/G<br>MS-1209GP 0,50 / MS-1209GP STD |
|  | PB-1209J STD   | [Set] PL-B STD Ø 21.000 / 24.000 / 24.800 / 1.500 St/B   |

|  |              |  |
|--|--------------|--|
|  | 7.02604.01.0 | lambda sensor; universal probe; not heated |
|--|--------------|--|

| 41 |        | 89   |
|----|--------|--|
|    | TD23   | 06.1987 → 05.1995 D 4 2289 cm <sup>3</sup> 2V 51-56 kW 69-76 PS ⚙22 - 92 |
|    | CEDRIC |  |

|  |                |  |
|--|----------------|--|
|  | TW-1028A STD   | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |
|  | CB-1192GP 0.25 | [Set] PL 0,25 Ø 52.676 / 55.987 / 26.100 / 1.638 St/B/G<br>CB-1192GP STD   |
|  | MS-1190GP 0.25 | [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G<br>MS-1190GP 0,50 / MS-1190GP STD  |
|  | PB-1192J STD   | [Set] PL-B STD Ø 26.000 / 29.000 / 33.000 / 1.525 St/B   |
|  | SH-1190A STD   | [Set] NW-L STD Ø 49.940 / 53.000 / 22.000 / 1.520 St/A; NW-L STD Ø 50.140 / 53.200 / 22.000 / 1.520 St/A; NW-L STD Ø 50.340 / 53.400 / 22.000 / 1.520 St/A; NW-L STD Ø 50.540 / 53.600 / 22.000 / 1.520 St/A; NW-L STD Ø 50.740 / 53.800 / 20.500 / 1.520 St/A |

| 42 |                             | 89  |
|----|-----------------------------|---|
|    | Z24                         | 09.1985 → 12.1996 B 4 2389 cm <sup>3</sup> 2V 74-79 kW 101-107 PS ⚙8,6 - 96 |
|    | NAVARA (D21), PICK UP (D21) |   |

|  |                |   |
|--|----------------|---|
|  | CB-1044GP 0.25 | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD  |
|  | MS-1183GP 0.25 | [Set] HL 0,25 Ø 59.705 / 63.645 / 24.130 / 1.960 St/B/G; HL 0,25 Ø 59.705 / 63.645 / 26.130 / 1.960 St/B/G; PASS-L 0,25 Ø 59.705 / 63.645 / 32.100 / 1.960 St/B/G<br>MS-1183GP 0,50 / MS-1183GP STD |

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|           |  |  |     |   |                      |    |            |            |      |        |  |  |
|-----------|--|--|-----|---|----------------------|----|------------|------------|------|--------|--|--|
| <b>43</b> |  | <b>89</b>  |     |   |                      |    |            |            |      |        |  |  |
|           | Z24i   | 09.1985 → 12.1997  | B   | 4 | 2389 cm <sup>3</sup> | 2V | 72-91 kW   | 98-124 PS  | 8,3  | - 96   |  |  |
|           | CEFIRO I Saloon (A31), NAVARA (D21), PATHFINDER I (WD21), PICK UP (D21), SANI Closed Off-Road Vehicle, TERRANO I (WD21)  |  |     |   |                      |    |            |            |      |        |  |  |
|           | CB-1044GP 0.25   | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD   |     |   |                      |    |            |            |      |        |  |  |
|           | MS-1183GP 0.25   | [Set] HL 0,25 Ø 59.705 / 63.645 / 24.130 / 1.960 St/B/G; HL 0,25 Ø 59.705 / 63.645 / 26.130 / 1.960 St/B/G; PASS-L 0,25 Ø 59.705 / 63.645 / 32.100 / 1.960 St/B/G<br>MS-1183GP 0,50 / MS-1183GP STD  |     |   |                      |    |            |            |      |        |  |  |
|           | 7.02604.01.0   | lambda sensor; universal probe; not heated   |     |   |                      |    |            |            |      |        |  |  |
| <b>44</b> |  | <b>92.9</b>  |     |   |                      |    |            |            |      |        |  |  |
|           | SD25   | 01.1986 → 02.1998  | D   | 4 | 2494 cm <sup>3</sup> | 2V | 45-57 kW   | 61-77 PS   | 21,4 | - 92   |  |  |
|           | PICK UP (D21)  |  |     |   |                      |    |            |            |      |        |  |  |
|           | 89 853 190   | T - Dry cylinder liner; semi; A=92 C=97.95 L=172 H=5.08  |     |   |                      |    |            |            |      |        |  |  |
|           | TW-1028A STD   | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |     |   |                      |    |            |            |      |        |  |  |
|           | CB-1029GP 0.25   | [Set] PL 0,25 Ø 52.676 / 55.987 / 26.130 / 1.638 St/B/G<br>CB-1029GP 0,50 / CB-1029GP 0,75 / CB-1029GP STD / CB-1029GP 1,00  |     |   |                      |    |            |            |      |        |  |  |
|           | MS-1182GP 0.25   | [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G<br>MS-1182GP 0,50 / MS-1182GP STD  |     |   |                      |    |            |            |      |        |  |  |
|           | PB-1182J STD   | [Set] PL-B STD Ø 26.000 / 28.987 / 32.100 / 1.500 St/B   |     |   |                      |    |            |            |      |        |  |  |
|           | SH-1003A STD   | [Set] NW-L STD Ø 41.230 / 44.430 / 24.000 / 1.590 St/A; NW-L STD Ø 43.910 / 47.120 / 22.000 / 1.590 St/A; NW-L STD Ø 45.440 / 48.640 / 24.000 / 1.590 St/A   |     |   |                      |    |            |            |      |        |  |  |
| <b>45</b> |  | <b>92.9</b>  |     |   |                      |    |            |            |      |        |  |  |
|           | TD25   | 08.1987 → 02.1998  | D A | 4 | 2494 cm <sup>3</sup> | 2V | 55-71 kW   | 75-97 PS   | 22   | - 92   |  |  |
|           | NAVARA (D21), PICK UP (D21)  |  |     |   |                      |    |            |            |      |        |  |  |
|           | TW-1028A STD   | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |     |   |                      |    |            |            |      |        |  |  |
|           | CB-1190GP 0.25   | [Set] PL 0,25 Ø 56.676 / 59.987 / 26.100 / 1.638 St/B/G<br>CB-1190GP 0,50 / CB-1190GP 0,75 / CB-1190GP STD   |     |   |                      |    |            |            |      |        |  |  |
|           | MS-1190GP 0.25   | [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G<br>MS-1190GP 0,50 / MS-1190GP STD  |     |   |                      |    |            |            |      |        |  |  |
|           | PB-1190J STD   | [Set] PL-B STD Ø 28.000 / 31.000 / 32.500 / 1.525 St/B   |     |   |                      |    |            |            |      |        |  |  |
|           | SH-1190A STD   | [Set] NW-L STD Ø 49.940 / 53.000 / 22.000 / 1.520 St/A; NW-L STD Ø 50.140 / 53.200 / 22.000 / 1.520 St/A; NW-L STD Ø 50.340 / 53.400 / 22.000 / 1.520 St/A; NW-L STD Ø 50.540 / 53.600 / 22.000 / 1.520 St/A; NW-L STD Ø 50.740 / 53.800 / 20.500 / 1.520 St/A |     |   |                      |    |            |            |      |        |  |  |
| <b>46</b> |  | <b>93</b>  |     |   |                      |    |            |            |      |        |  |  |
|           | VQ30DE   | 01.1988 → 12.2000  | B   | 6 | 2988 cm <sup>3</sup> | 4V | 118-168 kW | 160-228 PS | 10   | - 73.3 |  |  |
|           | 300ZX (Z32), CEDRIC (Y32), CEDRIC (Y33), CEFIRO II Saloon (A32), CIMA, GLORIA, GLORIA (Y33), GLORIA VIII (Y31), MAXIMA / MAXIMA QX IV (A32), MAXIMA / MAXIMA QX IV Station Wagon (A32), MAXIMA III (J30) |  |     |   |                      |    |            |            |      |        |  |  |
|           | TW-1219A STD   | [Pair] AS STD Ø 66.500 / 79.500 // 1.950 St/A  |     |   |                      |    |            |            |      |        |  |  |
|           | CB-1219GP 0.25   | [Set] PL 0,25 Ø 44.725 / 48.000 / 17.130 / 1.634 St/B/G<br>CB-1219GP STD   |     |   |                      |    |            |            |      |        |  |  |
|           | MS-1219GP 0.25   | [Set] HL 0,25 Ø 59.725 / 63.993 / 20.100 / 2.134 St/B/G<br>MS-1219GP STD   |     |   |                      |    |            |            |      |        |  |  |
| <b>47</b> |  | <b>96</b>  |     |   |                      |    |            |            |      |        |  |  |
|           | TB42E  | 01.1988 → 02.1998  | B   | 6 | 4169 cm <sup>3</sup> | 2V | 121-129 kW | 165-175 PS | 8,5  | - 96   |  |  |
|           | PATROL GR IV (Y60, GR), PATROL III/2 Hardtop (K260)  |  |     |   |                      |    |            |            |      |        |  |  |
|           | CB-1199A 0.25  | [Set] PL 0,25 Ø 56.676 / 60.000 / 26.100 / 1.642 St/A<br>CB-1199A STD  |     |   |                      |    |            |            |      |        |  |  |
|           | MS-1199A 0.25  | [Set] HL 0,25 Ø 70.670 / 75.000 / 26.000 / 2.132 St/A; PASS-L 0,25 Ø 70.670 / 75.000 / 32.100 / 2.132 St/A<br>MS-1199A STD   |     |   |                      |    |            |            |      |        |  |  |
| <b>48</b> |  | <b>96</b>  |     |   |                      |    |            |            |      |        |  |  |
|           | TD27   | 08.1987 → 12.1999  | D   | 4 | 2664 cm <sup>3</sup> | 2V | 58-73 kW   | 79-99 PS   | 21,8 | - 92   |  |  |
|           | NAVARA (D21), PATHFINDER I (WD21), PICK UP (D21), SANI Closed Off-Road Vehicle, TERRANO I  |  |     |   |                      |    |            |            |      |        |  |  |
|           | 89 449 190   | T - Dry cylinder liner; semi; A=99 C=105 L=160 H=5   |     |   |                      |    |            |            |      |        |  |  |
|           | TW-1028A STD   | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |     |   |                      |    |            |            |      |        |  |  |
|           | CB-1190GP 0.25   | [Set] PL 0,25 Ø 56.676 / 59.987 / 26.100 / 1.638 St/B/G<br>CB-1190GP 0,50 / CB-1190GP 0,75 / CB-1190GP STD   |     |   |                      |    |            |            |      |        |  |  |

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**MS-1190GP 0.25** [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G  
**MS-1190GP 0,50 / MS-1190GP STD**  
**PB-1190J STD** [Set] PL-B STD Ø 28.000 / 31.000 / 32.500 / 1.525 St/B  
**SH-1190A STD** [Set] NW-L STD Ø 49.940 / 53.000 / 22.000 / 1.520 St/A; NW-L STD Ø 50.140 / 53.200 / 22.000 / 1.520 St/A; NW-L STD Ø 50.340 / 53.400 / 22.000 / 1.520 St/A; NW-L STD Ø 50.540 / 53.600 / 22.000 / 1.520 St/A; NW-L STD Ø 50.740 / 53.800 / 20.500 / 1.520 St/A

7.31025.01.0



**49** | **96**



TD27T

09.1987 → 12.1996 D A 4 2664 cm<sup>3</sup> 2V 61-74 kW 83-101 PS 22 - 92



PICK UP (D21), TERRANO I (WD21)

89 449 190 T - Dry cylinder liner; semi; A=99 C=105 L=160 H=5



**TW-1028A STD** [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A



**CB-1190GP 0.25** [Set] PL 0,25 Ø 56.676 / 59.987 / 26.100 / 1.638 St/B/G  
**CB-1190GP 0,50 / CB-1190GP 0,75 / CB-1190GP STD**

**MS-1190GP 0.25** [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G  
**MS-1190GP 0,50 / MS-1190GP STD**

**PB-1194J STD** [Set] PL-B STD Ø 30.000 / 33.000 / 32.800 / 1.525 St/B

**SH-1190A STD** [Set] NW-L STD Ø 49.940 / 53.000 / 22.000 / 1.520 St/A; NW-L STD Ø 50.140 / 53.200 / 22.000 / 1.520 St/A; NW-L STD Ø 50.340 / 53.400 / 22.000 / 1.520 St/A; NW-L STD Ø 50.540 / 53.600 / 22.000 / 1.520 St/A; NW-L STD Ø 50.740 / 53.800 / 20.500 / 1.520 St/A

7.31025.01.0



7.21725.01.0 fuel pump; in-line; electrical



**50** | **96**



TD42

01.1988 → 12.1997 D 6 4169 cm<sup>3</sup> 2V 85-99 kW 116-135 PS 22,7 - 96



PATROL GR IV (Y60, GR), PATROL III/2 Hardtop (K260)

89 449 190 T - Dry cylinder liner; semi; A=99 C=105 L=160 H=5



**TW-1028A STD** [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A



**CB-1195GP 0.25** [Set] PL 0,25 Ø 56.676 / 59.987 / 26.100 / 1.638 St/B/G  
**CB-1195GP STD**

**MS-1195GP 0.25** [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G  
**MS-1195GP STD**

7.21725.01.0 fuel pump; in-line; electrical



**51** | **96**



ZD30DDTi

08.1999 → 08.2000 D LA 4 2953 cm<sup>3</sup> 4V 77-125 kW 105-170 PS 17,9 - 102



ELGRAND (E50)

41 643 600 Cylinder diameter: 96; KH: 50.1; MT: -18.4; MØ: 54.5; GL: 78.1; piston pin: 33x78; number of piston rings: 3



41 643 620 96.50

RTK, KKK

R 2 PV ST

M 2 G3

DSF 2 NT ST

→ 80 01172 1 0 ...

Only for vehicles 3,5 T to 6,5 T.

41 644 600 Cylinder diameter: 96; KH: 50.1; MT: -18.4; MØ: 54.5; GL: 78.1; piston pin: 33x78; number of piston rings: 3



41 644 620 96.50

RTK, KKK

ET 2.5 PV ST

M 2 G3

DSF 2 NT ST

→ 80 01110 1 0 ...

Only for vehicles 7,5 T.

80 01110 1 0 000 Ø96; STD; set: 1; [ET ST PV 2.5] [M G3 IF 2] [DSF ST NT 2]



80 01110 1 0 050 96.50

80 01172 1 0 000 Ø96; STD; set: 1; [R ST PV 2] [M G3 IF 2] [DSF ST NT 2]

80 01172 1 0 050 96.50

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|  |                      |  |
|--|----------------------|--|
|  | <b>TW-2805J STD</b>  | [Pair] AS STD Ø 78.600 / 93.800 // 2.360 St/B  |
|  | <b>CB-2805A 0.25</b> | [Set] PL 0,25 Ø 56.676 / 59.987 / 26.100 / 1.638 St/A<br><b>CB-2805A 0,50 / CB-2805A 0,75 / CB-2805A STD</b> |
|  | <b>MS-2805A 0.25</b> | [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.139 St/A<br><b>MS-2805A 0,50 / MS-2805A 0,75 / MS-2805A STD</b> |
|  | <b>PB-2805J STD</b>  | [Set] PL-B STD Ø 33.000 / 36.000 / 33.000 / 1.530 St/B<br><b>PB-2805J SEMI</b>                               |




|           |                 |                   |   |   |   |                      |    |       |        |       |
|-----------|-----------------|-------------------|---|---|---|----------------------|----|-------|--------|-------|
| <b>52</b> |                 | <b>100</b>        |   |   |   |                      |    |       |        |       |
|           | <b>ED33T</b>    | 02.1984 → 03.1991 | D | A | 4 | 3298 cm <sup>3</sup> | 2V | 90 kW | 123 PS | - 105 |
|           | <b>CIVILIAN</b> |                   |   |   |   |                      |    |       |        |       |

|  |                       |   |
|--|-----------------------|---|
|  | <b>TW-1122J STD</b>   | [Pair] AS STD Ø 86.250 / 101.800 // 3.000 St/B                                  |
|  | <b>CB-2801GP 0.50</b> | [Set] PL 0,50 Ø 61.445 / 65.980 / 32.000 / 2.248 St/B/G<br><b>CB-2801GP STD</b> |
|  | <b>MS-1180GP 0.25</b> | [Set] HL 0,25 Ø 75.690 / 79.980 / 28.000 / 2.080 St/B/G<br><b>MS-1180GP STD</b> |
|  | <b>PB-1180J STD</b>   | [Set] PL-B STD Ø 34.000 / 37.985 / 35.000 / 2.030 St/B                          |

|           |                 |                   |   |  |   |                      |    |       |       |      |
|-----------|-----------------|-------------------|---|--|---|----------------------|----|-------|-------|------|
| <b>53</b> |                 | <b>106.8</b>      |   |  |   |                      |    |       |       |      |
|           | <b>ED33</b>     | 02.1984 → 03.1991 | D |  | 4 | 3298 cm <sup>3</sup> | 2V | 71 kW | 97 PS | - 92 |
|           | <b>CIVILIAN</b> |                   |   |  |   |                      |    |       |       |      |

|  |                       |   |
|--|-----------------------|---|
|  | <b>TW-1122J STD</b>   | [Pair] AS STD Ø 86.250 / 101.800 // 3.000 St/B                                  |
|  | <b>CB-2801GP 0.50</b> | [Set] PL 0,50 Ø 61.445 / 65.980 / 32.000 / 2.248 St/B/G<br><b>CB-2801GP STD</b> |
|  | <b>MS-1180GP 0.25</b> | [Set] HL 0,25 Ø 75.690 / 79.980 / 28.000 / 2.080 St/B/G<br><b>MS-1180GP STD</b> |
|  | <b>PB-1180J STD</b>   | [Set] PL-B STD Ø 34.000 / 37.985 / 35.000 / 2.030 St/B                          |







|               |        | Cyl. | mm          | cm <sup>3</sup> |   | Comp.   | kW     | PS      | Pos |
|---------------|--------|------|-------------|-----------------|---|---------|--------|---------|-----|
|               |        |      |             |                 |   | Ratio   |        |         |     |
| 10 S          | B      | 4    | 72 x 61     | 993             | 2 | 8,8     | 33-37  | 45-50   | 1   |
| 12 NV         | B      | 4    | 77,8 x 62,9 | 1196            | 2 | 9,2     | 37-38  | 50-52   | 21  |
| 12 NZ         | B      | 4    | 72 x 73,4   | 1195            | 2 | 9,1     | 33     | 45      | 2   |
| 12 ST         | B      | 4    | 77,8 x 62,9 | 1196            | 2 | 9,2     | 40-43  | 55-58   | 22  |
| 13 N          | B      | 4    | 75 x 73,4   | 1297            | 2 | 8,2     | 39-44  | 53-60   | 7   |
| 13 NB         | B      | 4    | 75 x 73,4   | 1297            | 2 | 8,2     | 44     | 60      | 7   |
| 13 S          | B      | 4    | 75 x 73,4   | 1297            | 2 | 9,2     | 42-55  | 57-75   | 8   |
| 14 NV         | B      | 4    | 77,6 x 73,4 | 1389            | 2 | 9,4     | 53-55  | 72-75   | 13  |
| 14 SE         | B      | 4    | 77,6 x 73,4 | 1389            | 2 | 9,8     | 60     | 82      | 14  |
| 15 D (4EC1)   | D      | 4    | 76 x 82     | 1488            | 2 | 23      | 37     | 50      | 10  |
| 15 DT (T4EC1) | D (A)  | 4    | 76 x 82     | 1488            | 2 | 22,5    | 49-53  | 67-72   | 11  |
| 16 LZ2        | B      | 4    | 79 x 81,5   | 1598            | 2 | 8,8     | 55     | 75      | 23  |
| 16 NZR        | B      | 4    | 79 x 81,5   | 1598            | 2 | 9,2     | 55     | 75      | 24  |
| 16 SV         | B      | 4    | 79 x 81,5   | 1598            | 2 | 10      | 60     | 82      | 25  |
| 17 D          | D      | 4    | 82,5 x 79,5 | 1699            | 2 | 23      | 42-44  | 57-60   | 51  |
| 17 D (4EE1)   | D      | 4    | 79 x 86     | 1686            | 2 | 22      | 44     | 60      | 26  |
| 17 DR         | D      | 4    | 82,5 x 79,5 | 1699            | 2 | 23,1    | 42-44  | 57-60   | 52  |
| 18 NV         | B      | 4    | 84,8 x 79,5 | 1796            | 2 | 9,2     | 60-66  | 82-90   | 57  |
| 18 SE         | B      | 4    | 84,8 x 79,5 | 1796            | 2 | 10      | 82-85  | 112-116 | 58  |
| 18 SEH        | B      | 4    | 84,8 x 79,5 | 1796            | 2 | 10      | 85     | 115     | 59  |
| 18 SV         | B      | 4    | 84,8 x 79,5 | 1796            | 2 | 10      | 63-66  | 86-90   | 60  |
| 20 NE         | B      | 4    | 86 x 86     | 1998            | 2 | 9,2     | 85-95  | 115-129 | 66  |
| 20 SE         | B      | 4    | 86 x 86     | 1998            | 2 | 9,2     | 85-90  | 115-122 | 67  |
| 20 SEH        | B      | 4    | 86 x 86     | 1998            | 2 | 10      | 95     | 129     | 68  |
| 20 XE         | B      | 4    | 86 x 86     | 1998            | 4 | 10,5    | 115    | 156     | 69  |
| 20 XEJ        | B      | 4    | 86 x 86     | 1998            | 4 | 10,5    | 110    | 150     | 70  |
| 23 DTR        | D (LA) | 4    | 92 x 85     | 2260            | 2 | 23      | 74     | 100     | 82  |
| 23 YD         | D      | 4    | 92 x 85     | 2260            | 2 | 22      | 54     | 73      | 83  |
| 25TDS (VM41B) | D (LA) | 4    | 92 x 94     | 2499            | 2 | 21:1    | 85     | 115     | 84  |
| 4 JG2TC       | D (LA) | 4    | 95,4 x 107  | 3059            | 2 | 20      | 84     | 114     | 90  |
| 4 ZD1         | B      | 4    | 89,3 x 90   | 2254            | 2 | 8,3     | 69-72  | 94-98   | 81  |
| 4JA1          | D      | 4    | 93 x 92     | 2499            | 2 | 18,5    | 56-74  | 76-101  | 85  |
| C 12 NZ       | B      | 4    | 72 x 73,4   | 1195            | 2 | 9       | 33     | 45      | 3   |
| C 13 N        | B      | 4    | 75 x 73,4   | 1297            | 2 | 9-9,5   | 44     | 60      | 9   |
| C 14 NZ       | B      | 4    | 77,6 x 73,4 | 1389            | 2 | 9-9,5   | 40-44  | 54-60   | 15  |
| C 14 SE       | B      | 4    | 77,6 x 73,4 | 1389            | 2 | 9-9,5   | 54-60  | 73-82   | 16  |
| C 14 SEL      | B      | 4    | 77,6 x 73,4 | 1389            | 4 | 9,8     | 63     | 86      | 17  |
| C 16 LZ       | B      | 4    | 80 x 79,5   | 1598            | 2 | 9,2     | 55     | 75      | 40  |
| C 16 LZ2      | B      | 4    | 79 x 81,5   | 1598            | 2 | 9,2     | 51-55  | 69-75   | 23  |
| C 16 NZ       | B      | 4    | 79 x 81,5   | 1598            | 2 | 9-9,5   | 55-60  | 75-82   | 27  |
| C 16 NZ2      | B      | 4    | 79 x 81,5   | 1598            | 2 | 9,2     | 55     | 75      | 28  |
| C 16 SE       | B      | 4    | 79 x 81,5   | 1598            | 2 | 9,5-10  | 74     | 101     | 29  |
| C 16 SEL      | B      | 4    | 79 x 81,5   | 1598            | 4 | 9,8     | 74     | 101     | 30  |
| C 16 XE       | B      | 4    | 79 x 81,5   | 1598            | 4 | 10-11,5 | 80     | 109     | 31  |
| C 18 NT       | B      | 4    | 84,8 x 79,5 | 1796            | 2 | 9,2     | 66     | 90      | 61  |
| C 18 NZ       | B      | 4    | 84,8 x 79,5 | 1796            | 2 | 9-9,5   | 66     | 90      | 62  |
| C 18 SEL      | B      | 4    | 81,6 x 84   | 1799            | 4 | 10,8    | 85     | 115     | 45  |
| C 18 XE       | B      | 4    | 81,6 x 86   | 1799            | 4 | 10-11,5 | 92     | 125     | 46  |
| C 18 XEL      | B      | 4    | 81,6 x 86   | 1799            | 4 | 10-11,5 | 85     | 116     | 47  |
| C 20 LET      | B (LA) | 4    | 86 x 86     | 1998            | 4 | 8,5-9   | 150    | 204     | 71  |
| C 20 NE       | B      | 4    | 86 x 86     | 1998            | 2 | 9,2     | 85     | 116     | 72  |
| C 20 NEJ      | B      | 4    | 86 x 86     | 1998            | 2 | 9,2     | 73-74  | 99-100  | 73  |
| C 20 SEL      | B      | 4    | 86 x 86     | 1998            | 4 | 9,6     | 85-100 | 116-136 | 74  |
| C 20 XE       | B      | 4    | 86 x 86     | 1998            | 4 | 10-11,5 | 110    | 150     | 75  |
| C 25 XE       | B      | 6    | 81,6 x 79,6 | 2498            | 4 | 10,8    | 125    | 170     | 48  |
| C 26 NE       | B      | 6    | 88,8 x 69,8 | 2594            | 2 | 9,2     | 110    | 150     | 80  |
| C 30 LE       | B      | 6    | 95 x 69,8   | 2969            | 2 | 8,5-9   | 115    | 156     | 86  |
| C 30 NE       | B      | 6    | 95 x 69,8   | 2969            | 2 | 9-9,5   | 130    | 177     | 87  |
| C 30 SE       | B      | 6    | 95 x 69,8   | 2969            | 4 | 10      | 150    | 204     | 88  |
| C 36 GET      | B (A)  | 6    | 95,3 x 85   | 3638            | 4 | 8,2:1   | 277    | 377     | 89  |
| E 16 NZ       | B      | 4    | 79 x 81,5   | 1598            | 2 | 9-9,5   | 55-65  | 75-88   | 32  |
| E 16 SE       | B      | 4    | 79 x 81,5   | 1598            | 2 | 9,5-10  | 74-75  | 100-102 | 33  |
| E 18 NV       | B      | 4    | 84,8 x 79,5 | 1796            | 2 | 9-9,5   | 62     | 84      | 63  |
| E 18 NVR      | B      | 4    | 84,8 x 79,5 | 1796            | 2 | 9-9,5   | 65     | 88      | 64  |
| S 18 NV       | B      | 4    | 84,8 x 79,5 | 1796            | 2 | 9,2     | 62-74  | 84-101  | 65  |
| X 10 XE       | B      | 3    | 72,5 x 78,6 | 973             | 4 | 10,1    | 40     | 54      | 5   |
| X 12 SZ       | B      | 4    | 72 x 73,4   | 1195            | 2 | 9,5-10  | 33     | 45      | 4   |
| X 12 XE       | B      | 4    | 72,5 x 72,6 | 1199            | 4 | 10,1    | 48     | 65      | 6   |

|  |        |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos |
|---|--------|---|------|--|-----------------|---|------------------|---------|---------|-----|
| X 14 NZ   | B      | 4 | 4    | 77,6 x 73,4  | 1389            | 2   | 9,4              | 44      | 60      | 18  |
| X 14 SZ   | B      | 4 | 4    | 77,6 x 73,4  | 1389            | 2   | 9,5-10           | 40-44   | 54-60   | 19  |
| X 14 XE   | B      | 4 | 4    | 77,6 x 73,4  | 1389            | 4   | 10-11,5          | 63-69   | 86-94   | 20  |
| X 15 DT (T4EC1)   | D (A)  | 4 | 4    | 76 x 82  | 1488            | 2   | 22,5             | 49      | 67      | 12  |
| X 16 SZ   | B      | 4 | 4    | 79 x 81,5  | 1598            | 2   | 9,5-10           | 52      | 71      | 34  |
| X 16 SZR  | B      | 4 | 4    | 79 x 81,5  | 1598            | 2   | 9,1              | 55      | 75      | 35  |
| X 16 XE   | B      | 4 | 4    | 79 x 81,5  | 1598            | 4   | 10-11,5          | 78      | 106     | 36  |
| X 16 XEL  | B      | 4 | 4    | 79 x 81,5  | 1598            | 4   | 10-11,5          | 74      | 101     | 37  |
| X 17 D (4EE1)   | D      | 4 | 4    | 79 x 86  | 1686            | 2   | 22               | 42-44   | 57-60   | 38  |
| X 17 DT (TC4EE1)  | D (LA) | 4 | 4    | 79 x 86  | 1686            | 2   | 22               | 60      | 82      | 39  |
| X 17 DTL  | D (A)  | 4 | 4    | 82,5 x 79,5  | 1699            | 2   | 22               | 50      | 68      | 53  |
| X 18 XE   | B      | 4 | 4    | 81,6 x 86  | 1799            | 4   | 10-11,5          | 85      | 116     | 49  |
| X 18 XE1  | B      | 4 | 4    | 80,5 x 88,2  | 1796            | 4   | 10,5             | 85      | 115     | 43  |
| X 20 DTH  | D (A)  | 4 | 4    | 84 x 90  | 1995            | 4   | 18,5             | 74      | 101     | 54  |
| X 20 DTL  | D (A)  | 4 | 4    | 84 x 90  | 1995            | 4   | 18,5             | 60-63   | 82-86   | 55  |
| X 20 SE   | B      | 4 | 4    | 86 x 86  | 1998            | 2   | 9,5-10           | 85      | 115     | 76  |
| X 20 XEV  | B      | 4 | 4    | 86 x 86  | 1998            | 4   | 10-11,5          | 100     | 136     | 77  |
| X 22 DTH  | D (A)  | 4 | 4    | 84 x 98  | 2171            | 4   | 18,5             | 85      | 116     | 56  |
| X 22 XE   | B      | 4 | 4    | 86 x 94,6  | 2198            | 4   | 10,5             | 100-104 | 136-141 | 78  |
| X 25 DT   | D (LA) | 6 | 6    | 80 x 82,8  | 2498            | 2   | 22,5             | 96      | 131     | 41  |
| X 25 TD   | D (LA) | 6 | 6    | 80 x 82,8  | 2498            | 2   | 22               | 96      | 131     | 42  |
| X 25 XE   | B      | 6 | 6    | 81,6 x 79,6  | 2498            | 4   | 10-11,5          | 125-144 | 170-196 | 50  |
| X 30 XE   | B      | 6 | 6    | 86 x 85  | 2962            | 4   | 10,8             | 148-155 | 201-211 | 79  |
| Z 18 XEL  | B      | 4 | 4    | 80,5 x 88,2  | 1796            | 4   | 10,5             | 79-85   | 107-116 | 44  |



|  |  |  | Pos |  |                  |   | Pos |
|--|--|--|-----|--|------------------|---|-----|
| <b>ASTRA F (T92)</b>                             |  |  |     | 1.6 (F08, M08, F68, M68) 09.1995 → 01.1998       | 16 LZ2           | B | 23  |
| 1.4 (F19, M19) 09.1991 → 09.1993                 |  |  |     | 1.6 (F08, M08, F68, M68) 09.1995 → 01.1998       | 16 NZR           | B | 24  |
| 1.4 (F19, M19) 09.1992 → 09.1998                 |  |  |     | 1.6 Si (F08, M08, F68, M68) 03.1992 → 12.1994    | C 16 SE          | B | 29  |
| 1.4 Si (F19, M19) 03.1992 → 09.1998              |  |  |     | 1.6 i (F08, M08, F68, M68) 09.1991 → 08.1994     | C 16 NZ          | B | 27  |
| 1.4 i (F19, M19) 09.1991 → 09.1998               |  |  |     | 1.6 i (F08, M08, F68, M68) 09.1991 → 01.1998     | X 16 SZR         | B | 35  |
| 1.4 i (F19, M19) 09.1991 → 09.1998               |  |  |     | 1.6 i (F08, M08, F68, M68) 05.1993 → 07.1996     | X 16 SZ          | B | 34  |
| 1.4 i 16V (F19, M19) 02.1996 → 09.1998           |  |  |     | 1.6 i 16V (F08, M08, F68, M68) 08.1994 → 01.1998 | X 16 XEL         | B | 37  |
| 1.6 (F19, M19) 09.1995 → 09.1998                 |  |  |     | 1.7 D (F08, M08, F68, M68) 12.1991 → 09.1992     | 17 D             | D | 51  |
| 1.6 (F19, M19) 09.1995 → 09.1998                 |  |  |     | 1.7 D (F08, M08, F68, M68) 07.1992 → 01.1998     | 17 DR            | D | 52  |
| 1.6 Si (F19, M19) 05.1992 → 12.1994              |  |  |     | 1.7 TD (F08, M08, F68, M68) 11.1994 → 01.1998    | X 17 DTL         | D | 53  |
| 1.6 i (F19, M19) 03.1992 → 08.1994               |  |  |     | 1.7 TDS (F08, M08, F68, M68) 08.1994 → 01.1998   | X 17 DT (TC4EE1) | D | 39  |
| 1.6 i (F19, M19) 03.1992 → 09.1998               |  |  |     | 1.8 (F08, M08, F68, M68) 11.1991 → 07.1993       | 18 SE            | B | 58  |
| 1.6 i (F19, M19) 05.1993 → 07.1996               |  |  |     | 1.8 i (F08, M08, F68, M68) 09.1991 → 01.1998     | C 18 NZ          | B | 62  |
| 1.6 i 16V (F19, M19) 08.1994 → 09.1998           |  |  |     | 1.8 i 16V (F08, M08, F68, M68) 06.1993 → 08.1994 | C 18 XE          | B | 46  |
| 1.7 D (F19, M19) 03.1992 → 09.1992               |  |  |     | 1.8 i 16V (F08, M08, F68, M68) 09.1994 → 02.1996 | C 18 XEL         | B | 47  |
| 1.7 D (F19, M19) 07.1992 → 09.1998               |  |  |     | 1.8 i 16V (F08, M08, F68, M68) 09.1994 → 02.1996 | C 18 SEL         | B | 45  |
| 1.7 TD (F19, M19) 11.1994 → 09.1998              |  |  |     | 1.8 i 16V (F19, M19) 09.1995 → 09.1996           | 18 SE            | B | 58  |
| 1.7 TDS (F19, M19) 08.1994 → 09.1998             |  |  |     | 1.8 i 16V (F19, M19) 03.1996 → 01.1998           | X 18 XE          | B | 49  |
| 1.8 i (F19, M19) 03.1992 → 09.1998               |  |  |     | 2.0 i (F19, M19) 03.1992 → 09.1998               | C 20 NE          | B | 72  |
| 1.8 i 16V (F19, M19) 06.1993 → 10.1994           |  |  |     | 2.0 i 16V (F19, M19) 02.1995 → 09.1998           | X 20 XEV         | B | 77  |
| 1.8 i 16V (F19, M19) 11.1994 → 02.1996           |  |  |     | <b>ASTRA F Convertible (T92)</b>                 |                  |   |     |
| 1.8 i 16V (F19, M19) 11.1994 → 09.1998           |  |  |     | 1.6 i 03.1993 → 08.1996                          | X 16 SZ          | B | 34  |
| 1.8 i 16V (F19, M19) 09.1995 → 09.1996           |  |  |     | 2.0 i 03.1993 → 10.1994                          | C 20 NE          | B | 72  |
| 1.8 i 16V (F19, M19) 03.1996 → 01.1998           |  |  |     | <b>ASTRA F Estate (T92)</b>                      |                  |   |     |
| 2.0 i (F19, M19) 03.1992 → 09.1998               |  |  |     | 1.4 (F35, M35) 09.1991 → 09.1993                 | 14 NV            | B | 13  |
| 2.0 i 16V (F19, M19) 02.1995 → 09.1998           |  |  |     | 1.4 (F35, M35) 09.1992 → 01.1998                 | 14 SE            | B | 14  |
| 1.6 i (F19, M19) 03.1993 → 08.1996               |  |  |     | 1.4 Si (F35, M35) 03.1992 → 01.1998              | C 14 SE          | B | 16  |
| 2.0 i 03.1993 → 10.1994                          |  |  |     | 1.4 i (F35, M35) 09.1991 → 01.1998               | C 14 NZ          | B | 15  |
| <b>ASTRA F Estate (T92)</b>                      |  |  |     | 1.4 i (F35, M35) 09.1991 → 01.1998               | X 14 NZ          | B | 18  |
| 1.4 (F35, M35) 09.1991 → 09.1993                 |  |  |     | 1.4 i 16V (F35, M35) 02.1996 → 01.1998           | X 14 XE          | B | 20  |
| 1.4 (F35, M35) 09.1992 → 01.1998                 |  |  |     | 1.6 (F35, M35) 09.1995 → 01.1998                 | 16 LZ2           | B | 23  |
| 1.4 Si (F35, M35) 03.1992 → 01.1998              |  |  |     | 1.6 (F35, M35) 09.1995 → 01.1998                 | 16 NZR           | B | 24  |
| 1.4 i (F35, M35) 09.1991 → 01.1998               |  |  |     | 1.6 Si (F35, M35) 03.1992 → 12.1994              | C 16 SE          | B | 29  |
| 1.4 i (F35, M35) 09.1991 → 01.1998               |  |  |     | 1.6 i (F35, M35) 09.1991 → 08.1994               | C 16 NZ          | B | 27  |
| 1.4 i 16V (F35, M35) 02.1996 → 01.1998           |  |  |     | 1.6 i (F35, M35) 09.1991 → 01.1998               | X 16 SZR         | B | 35  |
| 1.6 (F35, M35) 09.1995 → 01.1998                 |  |  |     | 1.6 i (F35, M35) 05.1993 → 07.1996               | X 16 SZ          | B | 34  |
| 1.6 (F35, M35) 09.1995 → 01.1998                 |  |  |     | 1.6 i 16V (F35, M35) 08.1994 → 01.1998           | X 16 XEL         | B | 37  |
| 1.6 Si (F35, M35) 03.1992 → 12.1994              |  |  |     | 1.7 D (F35, M35) 12.1991 → 09.1992               | 17 D             | D | 51  |
| 1.6 i (F35, M35) 09.1991 → 08.1994               |  |  |     | 1.7 D (F35, M35) 07.1992 → 01.1998               | 17 DR            | D | 52  |
| 1.6 i (F35, M35) 09.1991 → 01.1998               |  |  |     | 1.7 TD (F35, M35) 11.1994 → 01.1998              | X 17 DTL         | D | 53  |
| 1.6 i (F35, M35) 05.1993 → 07.1996               |  |  |     | 1.7 TDS (F35, M35) 08.1994 → 01.1998             | X 17 DT (TC4EE1) | D | 39  |
| 1.6 i 16V (F35, M35) 08.1994 → 01.1998           |  |  |     | 1.8 (F35, M35) 11.1991 → 07.1993                 | 18 SE            | B | 58  |
| 1.7 D (F35, M35) 12.1991 → 09.1992               |  |  |     | 1.8 i (F35, M35) 09.1991 → 01.1998               | C 18 NZ          | B | 62  |
| 1.7 D (F35, M35) 07.1992 → 01.1998               |  |  |     | 1.8 i 16V (F35, M35) 06.1993 → 01.1998           | C 18 XE          | B | 46  |
| 1.7 TD (F35, M35) 11.1994 → 01.1998              |  |  |     | 1.8 i 16V (F35, M35) 07.1994 → 02.1996           | C 18 XEL         | B | 47  |
| 1.7 TDS (F35, M35) 08.1994 → 01.1998             |  |  |     | 1.8 i 16V (F35, M35) 03.1996 → 01.1998           | X 18 XE          | B | 49  |
| 1.8 (F35, M35) 11.1991 → 07.1993                 |  |  |     | 2.0 i (F35, M35) 09.1991 → 07.1994               | C 20 NE          | B | 72  |
| 1.8 i (F35, M35) 09.1991 → 01.1998               |  |  |     | 2.0 i 16V (F35, M35) 03.1993 → 01.1998           | C 20 XE          | B | 75  |
| 1.8 i 16V (F35, M35) 06.1993 → 01.1998           |  |  |     | 2.0 i 16V (F35, M35) 02.1995 → 01.1998           | X 20 XEV         | B | 77  |
| 1.8 i 16V (F35, M35) 07.1994 → 02.1996           |  |  |     | <b>ASTRA F Hatchback (T92)</b>                   |                  |   |     |
| 1.8 i 16V (F35, M35) 03.1996 → 01.1998           |  |  |     | 1.4 (F08, M08, F68, M68) 09.1991 → 09.1993       | 14 NV            | B | 13  |
| 2.0 i (F35, M35) 09.1991 → 07.1994               |  |  |     | 1.4 (F08, M08, F68, M68) 09.1992 → 01.1998       | 14 SE            | B | 14  |
| 2.0 i 16V (F35, M35) 03.1993 → 01.1998           |  |  |     | 1.4 Si (F08, M08, F68, M68) 03.1992 → 01.1998    | C 14 SE          | B | 16  |
| 2.0 i 16V (F35, M35) 02.1995 → 01.1998           |  |  |     | 1.4 i (F08, M08, F68, M68) 09.1991 → 01.1998     | C 14 NZ          | B | 15  |
| <b>ASTRA F Hatchback (T92)</b>                   |  |  |     | 1.4 i (F08, M08, F68, M68) 09.1991 → 01.1998     | X 14 NZ          | B | 18  |
| 1.4 (F08, M08, F68, M68) 09.1991 → 09.1993       |  |  |     | 1.4 i 16V (F08, M08, F68, M68) 09.1996 → 02.1998 | X 14 XE          | B | 20  |
| 1.4 (F08, M08, F68, M68) 09.1992 → 01.1998       |  |  |     | <b>ASTRA G Coupe (T98)</b>                       |                  |   |     |
| 1.4 Si (F08, M08, F68, M68) 03.1992 → 01.1998    |  |  |     | 1.8 16V (F07) 03.2000 → 10.2000                  | X 18 XE1         | B | 43  |
| 1.4 i (F08, M08, F68, M68) 09.1991 → 01.1998     |  |  |     | <b>ASTRA G Estate (T98)</b>                      |                  |   |     |
| 1.4 i (F08, M08, F68, M68) 09.1991 → 01.1998     |  |  |     | 1.2 16V (F35) 02.1998 → 09.2000                  | X 12 XE          | B | 6   |
| 1.4 i 16V (F08, M08, F68, M68) 09.1996 → 02.1998 |  |  |     | 1.6 (F35) 02.1998 → 09.2000                      | X 16 SZR         | B | 35  |
| <b>ASTRA F Hatchback (T92)</b>                   |  |  |     | 1.7 TD (F35) 02.1998 → 08.2000                   | X 17 DTL         | D | 53  |
| 1.4 (F08, M08, F68, M68) 09.1991 → 09.1993       |  |  |     | 1.8 16V (F35) 02.1998 → 09.2000                  | X 18 XE1         | B | 43  |
| 1.4 (F08, M08, F68, M68) 09.1992 → 01.1998       |  |  |     | <b>ASTRA G Hatchback (T98)</b>                   |                  |   |     |
| 1.4 Si (F08, M08, F68, M68) 03.1992 → 01.1998    |  |  |     | 1.2 16V (F08, F48) 02.1998 → 09.2000             | X 12 XE          | B | 6   |
| 1.4 i (F08, M08, F68, M68) 09.1991 → 01.1998     |  |  |     | 1.6 (F08, F48) 02.1998 → 09.2000                 | X 16 SZR         | B | 35  |
| 1.4 i (F08, M08, F68, M68) 09.1991 → 01.1998     |  |  |     | 1.7 TD (F08, F48) 02.1998 → 08.2000              | X 17 DTL         | D | 53  |
| 1.4 i 16V (F08, M08, F68, M68) 09.1996 → 02.1998 |  |  |     | 1.8 16V (F08, F48) 02.1998 → 09.2000             | X 18 XE1         | B | 43  |
| <b>ASTRA F Hatchback (T92)</b>                   |  |  |     | <b>ASTRA G Saloon (T98)</b>                      |                  |   |     |
| 1.4 (F08, M08, F68, M68) 09.1991 → 09.1993       |  |  |     | 1.2 16V (F69) 09.1998 → 09.2000                  | X 12 XE          | B | 6   |
| 1.4 (F08, M08, F68, M68) 09.1992 → 01.1998       |  |  |     | 1.6 (F69) 09.1998 → 09.2000                      | X 16 SZR         | B | 35  |
| 1.4 Si (F08, M08, F68, M68) 03.1992 → 01.1998    |  |  |     | 1.7 TD (F69) 09.1998 → 08.2000                   | X 17 DTL         | D | 53  |
| 1.4 i (F08, M08, F68, M68) 09.1991 → 01.1998     |  |  |     | 1.8 16V (F69) 09.1998 → 09.2000                  | X 18 XE1         | B | 43  |
| 1.4 i (F08, M08, F68, M68) 09.1991 → 01.1998     |  |  |     | <b>CALIBRA A (C89)</b>                           |                  |   |     |
| 1.4 i 16V (F08, M08, F68, M68) 09.1996 → 02.1998 |  |  |     | 2.0 i (M07) 08.1989 → 12.1996                    | C 20 NE          | B | 72  |
| <b>ASTRA F Hatchback (T92)</b>                   |  |  |     | 2.0 i 16V (M07) 06.1990 → 02.1994                | C 20 XE          | B | 75  |
| 1.4 (F08, M08, F68, M68) 09.1991 → 09.1993       |  |  |     | 2.0 i 16V (M07) 02.1994 → 07.1997                | X 20 XEV         | B | 77  |
| 1.4 (F08, M08, F68, M68) 09.1992 → 01.1998       |  |  |     | 2.0 i 16V 4x4 (M07) 06.1990 → 02.1994            | C 20 XE          | B | 75  |
| 1.4 Si (F08, M08, F68, M68) 03.1992 → 01.1998    |  |  |     | 2.0 i 16V 4x4 (M07) 02.1994 → 07.1997            | X 20 XEV         | B | 77  |
| 1.4 i (F08, M08, F68, M68) 09.1991 → 01.1998     |  |  |     | 2.0 i 4x4 (M07) 06.1990 → 07.1997                | C 20 NE          | B | 72  |
| 1.4 i (F08, M08, F68, M68) 09.1991 → 01.1998     |  |  |     | 2.0 i Turbo 4x4 (M07) 08.1991 → 07.1997          | C 20 LET         | B | 71  |
| 1.4 i 16V (F08, M08, F68, M68) 09.1996 → 02.1998 |  |  |     | 2.5 i V6 (M07) 04.1993 → 08.1995                 | C 25 XE          | B | 48  |
| <b>ASTRA F Hatchback (T92)</b>                   |  |  |     | 2.5 i V6 (M07) 08.1995 → 07.1997                 | X 25 XE          | B | 50  |
| 1.4 (F08, M08, F68, M68) 09.1991 → 09.1993       |  |  |     | <b>GAMPO (TF0, TF1)</b>                          |                  |   |     |
| 1.4 (F08, M08, F68, M68) 09.1992 → 01.1998       |  |  |     | 2.3 (TFR16) 08.1994 → 09.1996                    | 4 ZD1            | B | 81  |
| 1.4 Si (F08, M08, F68, M68) 03.1992 → 01.1998    |  |  |     | 2.3 (TFR16) 09.1994 → 08.1994                    | 4 ZD1            | B | 81  |
| 1.4 i (F08, M08, F68, M68) 09.1991 → 01.1998     |  |  |     | 2.3 4x4 (TFS16) 09.1994 → 08.1994                | 4 ZD1            | B | 81  |
| 1.4 i (F08, M08, F68, M68) 09.1991 → 01.1998     |  |  |     | 2.3 4x4 (TFS16) 09.1994 → 09.1996                | 4 ZD1            | B | 81  |
| 1.4 i 16V (F08, M08, F68, M68) 09.1996 → 02.1998 |  |  |     | 2.5 D (TFR54) 08.1991 → 06.1994                  | 4JA1             | D | 85  |
| <b>ASTRA F Hatchback (T92)</b>                   |  |  |     | 2.5 D 4x4 (TFS54) 08.1991 → 06.1994              | 4JA1             | D | 85  |
| 1.4 (F08, M08, F68, M68) 09.1991 → 09.1993       |  |  |     |  |                  |   |     |
| 1.4 (F08, M08, F68, M68) 09.1992 → 01.1998       |  |  |     |  |                  |   |     |
| 1.4 Si (F08, M08, F68, M68) 03.1992 → 01.1998    |  |  |     |  |                  |   |     |
| 1.4 i (F08, M08, F68, M68) 09.1991 → 01.1998     |  |  |     |  |                  |   |     |
| 1.4 i (F08, M08, F68, M68) 09.1991 → 01.1998     |  |  |     |  |                  |   |     |
| 1.4 i 16V (F08, M08, F68, M68) 09.1996 → 02.1998 |  |  |     |  |                  |   |     |



|   |  | Pos |   |  | Pos |
|---|---|-----|--|---|-----|
| <b>CORSA A Hatchback (S83)</b>  |   |     | 2.5 TDS 09.1996 → 10.1998  | 25TDS (VM41B) D   | 84  |
| 1.0 (F08, M08, F68, M68) 09.1982 → 03.1993  | 10 S B  | 1   | <b>FRONTERA A Sport (U92)</b>  |   |     |
| 1.2 N (F08, M08, F68, M68) 01.1990 → 03.1993  | 12 NV B   | 21  | 2.0 i (52SUD2, 55SUD2) 03.1992 → 10.1998   | C 20 NE B   | 72  |
| 1.2 i (F08, M08, F68, M68) 09.1989 → 03.1993  | C 12 NZ B   | 3   | 2.0 i (52SUD2, 55SUD2) 03.1992 → 10.1998   | X 20 SE B   | 76  |
| 1.4 S (F08, M08, F68, M68) 01.1990 → 03.1993  | 14 NV B   | 13  | 2.5 TDS 09.1996 → 10.1998  | 25TDS (VM41B) D   | 84  |
| 1.4 Si (F08, M08, F68, M68) 09.1991 → 03.1993   | C 14 SE B   | 16  | <b>KADETT E</b>  |   |     |
| 1.4 i (F08, M08, F68, M68) 01.1985 → 03.1993  | C 14 NZ B   | 15  | 1.7 TD 02.1990 → 08.1991   | X 17 DT (TC4EE1) D  | 39  |
| 1.4 i (F08, M08, F68, M68) 01.1990 → 03.1993  | C 14 NZ B   | 15  | <b>KADETT E (T85)</b>  |   |     |
| 1.5 D (F08, M08, F68, M68) 09.1987 → 03.1993  | 15 D (4EC1) D   | 10  | 1.3 i Cat (C19, D19) 09.1985 → 08.1991   | C 13 N B  | 9   |
| 1.5 TD (F08, M08, F68, M68) 03.1988 → 03.1993   | 15 DT (T4EC1) D   | 11  | 1.4 S (C19, D19) 01.1990 → 08.1991   | 14 NV B   | 13  |
| 1.6 GSI (F08, M08, F68, M68) 05.1988 → 03.1992  | E 16 SE B   | 33  | 1.4 i (C19, D19) 01.1990 → 08.1991   | C 14 NZ B   | 15  |
| 1.6 GSI (F08, M08, M68, F68) 09.1988 → 09.1992  | C 16 NZ B   | 27  | 1.5 TD (C19, D19) 07.1988 → 08.1991  | 15 DT (T4EC1) D   | 11  |
| 1.6 GSI Cat (F08, M08, F68, M68) 02.1992 → 03.1993  | C 16 SE B   | 29  | 1.6 (C19, D19) 09.1987 → 08.1991   | E 16 SE B   | 33  |
| <b>CORSA A TR (S83)</b>   |   |     | 1.6 S (C19, D19) 09.1986 → 08.1991   | 16 SV B   | 25  |
| 1.0 (F11, M11, F19, M19) 09.1982 → 09.1992  | 10 S B  | 1   | 1.6 i (C19, D19) 09.1986 → 08.1991   | E 16 NZ B   | 32  |
| 1.2 S (F11, M11, M19, F19) 09.1982 → 03.1993  | 12 ST B   | 22  | 1.6 i Cat (C19, D19) 09.1986 → 10.1987   | C 16 LZ B   | 40  |
| 1.2 i (F11, M11, F19, M19) 09.1989 → 03.1993  | C 12 NZ B   | 3   | 1.6 i Cat (C19, D19) 10.1987 → 08.1991   | C 16 NZ B   | 27  |
| 1.4 S (F11, M11, F19, M19) 09.1989 → 03.1993  | 14 NV B   | 13  | 1.7 D (C19, D19) 02.1989 → 08.1991   | 17 D D  | 51  |
| 1.4 i (F11, M11, F19, M19) 10.1989 → 03.1993  | C 14 NZ B   | 15  | 1.8 S (C19, D19) 09.1987 → 08.1991   | E 18 NV B   | 63  |
| 1.5 D (F11, M11, F19, M19) 10.1987 → 11.1992  | 15 D (4EC1) D   | 10  | 1.8 S (C19, D19) 09.1987 → 08.1991   | S 18 NV B   | 65  |
| 1.5 TD (F11, M11, F19, M19) 02.1988 → 03.1993   | 15 DT (T4EC1) D   | 11  | 1.8 i (C19, D19) 08.1989 → 05.1992   | 18 SV B   | 60  |
| <b>CORSA B (S93)</b>  |   |     | 1.8 i (C19, D19) 08.1989 → 05.1992   | C 18 NT B   | 61  |
| 1.0 i 12V (F08, F68, M68) 11.1996 → 09.2000   | X 10 XE B   | 5   | 1.8 i (C19, D19) 08.1989 → 05.1992   | C 18 NZ B   | 62  |
| 1.2 i (F08, F68, M68) 03.1993 → 09.2000   | 12 NZ B   | 2   | 2.0 (C19, D19) 01.1986 → 12.1993   | 20 NE B   | 66  |
| 1.2 i (F08, F68, M68) 03.1993 → 09.2000   | C 12 NZ B   | 3   | 2.0 i (C19, D19) 09.1987 → 05.1992   | 20 NE B   | 66  |
| 1.2 i (F08, F68, M68) 03.1993 → 09.2000   | X 12 SZ B   | 4   | 2.0 i (C19, D19) 09.1987 → 05.1992   | 20 SE B   | 67  |
| 1.2 i 16V (F08, F68, M68) 03.1998 → 09.2000   | X 12 XE B   | 6   | 2.0 i Cat (C19, D19) 03.1987 → 05.1992   | C 20 NE B   | 72  |
| 1.4 (F08, F68, M68) 04.1993 → 08.1994   | C 14 SE B   | 16  | <b>KADETT E Convertible (T85)</b>  |   |     |
| 1.4 Si (F08, F68, M68) 03.1993 → 09.2000  | C 14 SE B   | 16  | 1.3 S 03.1987 → 08.1989  | 13 S B  | 8   |
| 1.4 i (F08, F68, M68) 03.1993 → 10.1996   | C 14 NZ B   | 15  | 1.4 S 08.1990 → 02.1993  | 14 NV B   | 13  |
| 1.4 i (F08, F68, M68) 03.1993 → 09.2000   | C 14 NZ B   | 15  | 1.4 i 01.1990 → 08.1991  | C 14 NZ B   | 15  |
| 1.4 i (F08, F68, M68) 03.1993 → 09.2000   | X 14 SZ B   | 19  | 1.6 i 10.1986 → 02.1993  | E 16 NZ B   | 32  |
| 1.4 i (F08, F68, M68) 10.1996 → 09.2000   | X 14 SZ B   | 19  | 1.6 i 07.1989 → 02.1993  | 16 SV B   | 25  |
| 1.4 i 16V (F08, F68, M68) 08.1994 → 09.2000   | X 14 XE B   | 20  | 1.6 i Cat 10.1987 → 02.1993  | C 16 LZ B   | 40  |
| 1.4 i 16V (F08, F68, M68) 08.1997 → 09.2000   | C 14 SEL B  | 17  | 1.6 i Cat 09.1988 → 02.1993  | C 16 NZ B   | 27  |
| 1.5 D (F08, F68, M68) 03.1993 → 09.2000   | 15 D (4EC1) D   | 10  | 2.0 09.1990 → 05.1992  | C 20 XE B   | 75  |
| 1.5 TD (F08, F68, M68) 03.1993 → 03.1996  | 15 DT (T4EC1) D   | 11  | 2.0 GSi 09.1990 → 05.1992  | 20 XE B   | 69  |
| 1.5 TD (F08, F68, M68) 01.1996 → 09.2000  | X 15 DT (T4EC1) D   | 12  | 2.0 i 10.1986 → 02.1993  | 20 NE B   | 66  |
| 1.6 GSI 16V (F08, F68, M68) 03.1993 → 09.2000   | C 16 XE B   | 31  | 2.0 i Cat 10.1986 → 02.1993  | C 20 NE B   | 72  |
| 1.6 i 16V (F08, F68, M68) 09.1994 → 09.2000   | X 16 XE B   | 36  | <b>KADETT E Estate (T85)</b>   |   |     |
| 1.6 i 16V (F08, F68, M68) 08.1997 → 09.2000   | C 16 SEL B  | 30  | 1.3 N (C15, C35, D15, D35) 09.1984 → 08.1986   | 13 N B  | 7   |
| 1.7 D (F08, F68, M68) 02.1996 → 09.2000   | 17 D (4EE1) D   | 26  | 1.3 i Cat (C15, C35, D15, D35) 09.1985 → 08.1991   | C 13 N B  | 9   |
| 1.7 D (F08, F68, M68) 02.1996 → 09.2000   | X 17 D (4EE1) D   | 38  | 1.4 S (C15, C35, D15, D35) 01.1990 → 08.1991   | 14 NV B   | 13  |
| <b>CORSA B Estate (S93)</b>   |   |     | 1.4 i (C15, C35, D15, D35) 01.1990 → 08.1991   | C 14 NZ B   | 15  |
| 1.2 i 16V (F35) 04.1998 → 07.2000   | X 12 XE B   | 6   | 1.5 TD (C15, C35, D15, D35) 07.1988 → 08.1991  | 15 DT (T4EC1) D   | 11  |
| 1.5 TD (F35) 04.1998 → 07.2000  | X 15 DT (T4EC1) D   | 12  | 1.6 (C15, C35, D15, D35) 09.1986 → 08.1991   | 16 SV B   | 25  |
| <b>FRONTERA A (U92)</b>   |   |     | 1.6 i (C15, C35, D15, D35) 09.1986 → 08.1991   | E 16 NZ B   | 32  |
| 2.0 i 05.1993 → 08.1998   | C 20 NE B   | 72  | 1.6 i Cat (C15, C35, D15, D35) 09.1986 → 10.1987   | C 16 LZ B   | 40  |
| 2.0 i 05.1993 → 08.1998   | X 20 SE B   | 76  | 1.6 i Cat (C15, C35, D15, D35) 10.1987 → 08.1991   | C 16 NZ B   | 27  |
| 2.2 i (54MWL4) 03.1995 → 10.1998  | X 22 XE B   | 78  | 1.7 D (C15, C35, D15, D35) 02.1989 → 08.1991   | 17 D D  | 51  |
| 2.3 TD (5JMWL4) 03.1992 → 10.1998   | 23 DTR D  | 82  | 1.8 S (C15, C35, D15, D35) 09.1987 → 08.1991   | E 18 NV B   | 63  |
|   |   |     | 1.8 S (C15, C35, D15, D35) 09.1987 → 08.1991   | S 18 NV B   | 65  |
|   |   |     | 1.8 i (C15, C35, D15, D35) 06.1985 → 08.1991   | C 18 NT B   | 61  |
|   |   |     | 1.8 i (C15, C35, D15, D35) 06.1985 → 08.1991   | C 18 NZ B   | 62  |
|   |   |     | 2.0 i (C15, C35, D15, D35) 09.1987 → 08.1991   | 20 NE B   | 66  |

|  |               | Pos |    |  | Pos              |   |    |
|--|---------------|-----|----|--|------------------|---|----|
| 2.0 i Cat (C15, C35, D15, 09.1987 → 08.1991 D35)       | C 20 NE       | B   | 72 | 3.0 24V (3000) (F19, M19, N19) 09.1989 → 03.1994 | C 30 SE          | B | 88 |
| <b>KADETT E Hatchback (T85)</b>                        |               |     |    | 3.6 24V Lotus (F19, M19, N19) 08.1990 → 09.1992  | C 36 GET         | B | 89 |
| 1.3 N (C08, C48, D08, 09.1984 → 08.1986 D48)           | 13 N          | B   | 7  | <b>OMEGA A Estate (V87)</b>                      |                  |   |    |
| 1.3 N (C08, C48, D08, 09.1984 → 08.1991 D48)           | 13 NB         | B   | 7  | 1.8 (F35, M35) 09.1986 → 03.1994                 | 18 SEH           | B | 59 |
| 1.3 i Cat (C08, C48, D08, 09.1985 → 08.1991 D48)       | C 13 N        | B   | 9  | 1.8 (F35, M35) 09.1987 → 03.1994                 | E 18 NVR         | B | 64 |
| 1.4 S (C08, C48, D08, 09.1989 → 08.1991 D48)           | C 14 SE       | B   | 16 | 1.8 S (F35, M35) 09.1986 → 03.1994               | 18 SV            | B | 60 |
| 1.4 S (C08, C48, D08, 01.1990 → 08.1991 D48)           | 14 NV         | B   | 13 | 2.0 (F35, M35) 09.1986 → 03.1994                 | 20 SE            | B | 67 |
| 1.4 i (C08, C48, D08, 01.1990 → 08.1991 D48)           | C 14 NZ       | B   | 15 | 2.0 (F35, M35) 09.1987 → 04.1994                 | C 20 NE          | B | 72 |
| 1.5 TD (C08, C48, D08, 07.1988 → 08.1991 D48)          | 15 DT (T4EC1) | D   | 11 | 2.0 i (F35, M35) 09.1986 → 04.1994               | C 20 NE          | B | 72 |
| 1.6 S (C08, C48, D08, 09.1986 → 08.1991 D48)           | 16 SV         | B   | 25 | 2.0 i (F35, M35) 09.1990 → 03.1994               | C 20 NEJ         | B | 73 |
| 1.6 i (C08, C48, D08, 09.1986 → 08.1991 D48)           | E 16 NZ       | B   | 32 | 2.3 D (F35, M35) 09.1986 → 03.1994               | 23 YD            | D | 83 |
| 1.6 i Cat (C08, C48, D08, 09.1986 → 10.1987 D48)       | C 16 LZ       | B   | 40 | 2.3 TD Interc. (F35, M35) 09.1988 → 03.1994      | 23 DTR           | D | 82 |
| 1.6 i Cat (C08, C48, D08, 10.1987 → 08.1991 D48)       | C 16 NZ       | B   | 27 | 2.6 i (F35, M35) 09.1990 → 03.1994               | C 26 NE          | B | 80 |
| 1.7 D (C08, C48, D08, 02.1989 → 08.1991 D48)           | 17 D          | D   | 51 | 3.0 (F35, M35) 03.1987 → 03.1994                 | C 30 LE          | B | 86 |
| 1.8 S (C08, C48, D08, 09.1987 → 08.1991 D48)           | E 18 NV       | B   | 63 | 3.0 24V Omega 3000 (F35, M35) 09.1988 → 04.1994  | C 30 SE          | B | 88 |
| 1.8 S (C08, C48, D08, 09.1987 → 08.1991 D48)           | S 18 NV       | B   | 65 | 3.0 Cat (F35, M35) 03.1987 → 03.1994             | C 30 NE          | B | 87 |
| 1.8 i (C08, C48, D08, 06.1985 → 08.1991 D48)           | C 18 NT       | B   | 61 | <b>OMEGA B (V94)</b>                             |                  |   |    |
| 1.8 i (C08, C48, D08, 06.1985 → 08.1991 D48)           | C 18 NZ       | B   | 62 | 2.0 (F69, M69, P69) 03.1994 → 09.1999            | X 20 SE          | B | 76 |
| 1.8 i (C08, C48, D08, 06.1985 → 08.1991 D48)           | S 18 NV       | B   | 65 | 2.0 (F69, M69, P69) 03.1994 → 12.2000            | 20 SE            | B | 67 |
| 2.0 GSI (C08, C48, D08, 09.1986 → 08.1991 D48)         | 20 NE         | B   | 66 | 2.0 16V (F69, M69, P69) 03.1994 → 09.1999        | X 20 XEV         | B | 77 |
| 2.0 GSI (C08, C48, D08, 09.1986 → 08.1991 D48)         | 20 SEH        | B   | 68 | 2.0 DTI 16V (F69, M69, P69) 09.1997 → 09.2000    | X 20 DTH         | D | 54 |
| 2.0 GSI 16V (C08, C48, D08, D48) 12.1987 → 08.1991     | 20 XE         | B   | 69 | 2.5 D (F69, M69, P69) 05.1994 → 05.1999          | X 25 DT          | D | 41 |
| 2.0 GSI 16V (C08, C48, D08, D48) 03.1988 → 08.1991     | 20 XEJ        | B   | 70 | 2.5 D (F69, M69, P69) 05.1994 → 05.1999          | X 25 TD          | D | 42 |
| 2.0 GSI 16V Cat (C08, C48, D08, D48) 03.1988 → 08.1991 | C 20 XE       | B   | 75 | 2.5 V6 (F69, M69, P69) 03.1994 → 09.2000         | X 25 XE          | B | 50 |
| 2.0 GSI Cat (C08, C48, D08, D48) 09.1986 → 08.1991     | C 20 NE       | B   | 72 | <b>OMEGA B Estate (V94)</b>                      |                  |   |    |
| <b>KADETT Hatchback</b>                                |               |     |    | 2.0 (F35, M35, P35) 03.1994 → 09.1999            | X 20 SE          | B | 76 |
| 1.6 03.1995 → 05.2000                                  | X 16 SZR      | B   | 35 | 2.0 16V (F35, M35, P35) 03.1994 → 09.1999        | X 20 XEV         | B | 77 |
| 1.8 i 05.1996 → 07.1999                                | C 18 NZ       | B   | 62 | 2.0 DTI 16V (F35, M35, P35) 09.1997 → 09.2000    | X 20 DTH         | D | 54 |
| 2.0 i 09.1994 → 05.2000                                | C 20 NE       | B   | 72 | 2.5 V6 (F35, M35, P35) 03.1994 → 09.2000         | X 25 XE          | B | 50 |
| <b>MONTEREY A (M92)</b>                                |               |     |    | <b>REKORD E</b>                                  |                  |   |    |
| 3.1 TD (UBS69D, UBS69G) 09.1991 → 07.1998              | 4 JG2TC       | D   | 90 | 2.0 12.1983 → 12.1991                            | 20 NE            | B | 66 |
| <b>OMEGA A (V87)</b>                                   |               |     |    | 2.0 12.1983 → 12.1991                            | 20 SE            | B | 67 |
| 1.8 (F19, M19, N19) 09.1986 → 03.1994                  | 18 SEH        | B   | 59 | <b>SENATOR B (V88)</b>                           |                  |   |    |
| 1.8 (F19, M19, N19) 09.1987 → 03.1994                  | E 18 NVR      | B   | 64 | 2.6 i (P19) 09.1990 → 09.1993                    | C 26 NE          | B | 80 |
| 1.8 S (F19, M19, N19) 09.1986 → 03.1994                | 18 NV         | B   | 57 | 3.0 (P19) 09.1987 → 09.1993                      | C 30 LE          | B | 86 |
| 1.8 S (F19, M19, N19) 09.1986 → 03.1994                | 18 SV         | B   | 60 | 3.0 24V (P19) 09.1989 → 09.1993                  | C 30 SE          | B | 88 |
| 2.0 (F19, M19, N19) 09.1986 → 03.1994                  | 20 SE         | B   | 67 | 3.0 i Cat (P19) 01.1988 → 09.1993                | C 30 NE          | B | 87 |
| 2.0 (F19, M19, N19) 09.1990 → 03.1994                  | C 20 NEJ      | B   | 73 | <b>SINTRA (APV)</b>                              |                  |   |    |
| 2.0 i (F19, M19, N19) 09.1986 → 03.1994                | C 20 NE       | B   | 72 | 2.2 DTI 07.1997 → 04.1999                        | X 22 DTH         | D | 56 |
| 2.3 D (F19, M19, N19) 10.1986 → 03.1994                | 23 YD         | D   | 83 | 2.2 i 16V (OUN16, Y94) 11.1996 → 04.1999         | X 22 XE          | B | 78 |
| 2.3 TD Interc. (F19, M19, N19) 08.1988 → 03.1994       | 23 DTR        | D   | 82 | 3.0 i 24V (OUN16, Y94) 11.1996 → 04.1999         | X 30 XE          | B | 79 |
| 2.6 i (F19, M19, N19) 09.1990 → 03.1994                | C 26 NE       | B   | 80 | <b>TIGRA (S93)</b>                               |                  |   |    |
| 3.0 (3000) Cat (F19, M19, N19) 03.1988 → 03.1994       | C 30 NE       | B   | 87 | 1.4 16V (F07) 07.1994 → 12.2000                  | X 14 XE          | B | 20 |
| <b>KADETT Hatchback</b>                                |               |     |    | 1.4 16V (F07) 08.1997 → 12.2000                  | X 14 XE          | B | 20 |
| 1.6 03.1995 → 05.2000                                  | X 16 SZR      | B   | 35 | 1.6 16V (F07) 07.1994 → 08.1998                  | X 16 XE          | B | 36 |
| 1.8 i 05.1996 → 07.1999                                | C 18 NZ       | B   | 62 | 1.6 16V (F07) 08.1997 → 08.1998                  | C 16 SEL         | B | 30 |
| 2.0 i 09.1994 → 05.2000                                | C 20 NE       | B   | 72 | <b>VECTRA A (J89)</b>                            |                  |   |    |
| <b>MONTEREY A (M92)</b>                                |               |     |    | 1.4 S (F19, M19) 09.1988 → 06.1992               | 14 NV            | B | 13 |
| 3.1 TD (UBS69D, UBS69G) 09.1991 → 07.1998              | 4 JG2TC       | D   | 90 | 1.6 (F19, M19) 09.1988 → 05.1993                 | 16 SV            | B | 25 |
| <b>OMEGA A (V87)</b>                                   |               |     |    | 1.6 (F19, M19) 08.1992 → 07.1993                 | C 16 LZ2         | B | 23 |
| 1.8 (F19, M19, N19) 09.1986 → 03.1994                  | 18 SEH        | B   | 59 | 1.6 i (F19, M19) 09.1988 → 11.1995               | C 16 NZ          | B | 27 |
| 1.8 (F19, M19, N19) 09.1987 → 03.1994                  | E 18 NVR      | B   | 64 | 1.6 i (F19, M19) 09.1988 → 11.1995               | C 16 NZ2         | B | 28 |
| 1.8 S (F19, M19, N19) 09.1986 → 03.1994                | 18 NV         | B   | 57 | 1.6 i (F19, M19) 09.1988 → 11.1995               | E 16 NZ          | B | 32 |
| 1.8 S (F19, M19, N19) 09.1986 → 03.1994                | 18 SV         | B   | 60 | 1.6 i (F19, M19) 09.1993 → 11.1995               | 16 LZ2           | B | 23 |
| 2.0 (F19, M19, N19) 09.1986 → 03.1994                  | 20 SE         | B   | 67 | 1.6 i (F19, M19) 09.1993 → 11.1995               | C 16 LZ2         | B | 23 |
| 2.0 (F19, M19, N19) 09.1990 → 03.1994                  | C 20 NEJ      | B   | 73 | 1.6 i (F19, M19) 09.1993 → 11.1995               | X 16 SZ          | B | 34 |
| 2.0 i (F19, M19, N19) 09.1986 → 03.1994                | C 20 NE       | B   | 72 | 1.7 D (F19, M19) 10.1988 → 09.1992               | 17 D             | D | 51 |
| 2.3 D (F19, M19, N19) 10.1986 → 03.1994                | 23 YD         | D   | 83 | 1.7 D (F19, M19) 07.1992 → 11.1995               | 17 DR            | D | 52 |
| 2.3 TD Interc. (F19, M19, N19) 08.1988 → 03.1994       | 23 DTR        | D   | 82 | 1.7 TD (F19, M19) 02.1994 → 11.1995              | X 17 DT (TC4EE1) | D | 39 |
| 2.6 i (F19, M19, N19) 09.1990 → 03.1994                | C 26 NE       | B   | 80 | 1.8 i Cat (F19, M19) 03.1990 → 11.1995           | C 18 NZ          | B | 62 |
| 3.0 (3000) Cat (F19, M19, N19) 03.1988 → 03.1994       | C 30 NE       | B   | 87 | 2.0 i (F19, M19) 09.1988 → 09.1992               | 20 SEH           | B | 68 |
| <b>KADETT Hatchback</b>                                |               |     |    | 2.0 i 16V (F19, M19) 08.1992 → 08.1995           | X 20 XEV         | B | 77 |
| 1.6 03.1995 → 05.2000                                  | X 16 SZR      | B   | 35 | 2.0 i 16V 4x4 (F19, M19) 06.1994 → 11.1995       | X 20 XEV         | B | 77 |
| 1.8 i 05.1996 → 07.1999                                | C 18 NZ       | B   | 62 |  |                  |   |    |
| 2.0 i 09.1994 → 05.2000                                | C 20 NE       | B   | 72 |  |                  |   |    |

|  |                    | Pos |  |  | Pos |
|--|--------------------|-----|--|--|-----|
| 2.0 i 4x4 (F19, M19) 08.1989 → 07.1992           | 20 SEH B           | 68  |  |  |     |
| 2.0 i Cat (F19, M19) 09.1988 → 11.1995           | C 20 NE B          | 72  |  |  |     |
| 2.0 i Cat 4x4 (F19, M19) 01.1989 → 11.1995       | C 20 NE B          | 72  |  |  |     |
| 2.0 i Turbo 4x4 (F19, M19) 06.1994 → 11.1995     | C 20 LET B         | 71  |  |  |     |
| 2.5 CD 4x4 (F19, M19) 08.1992 → 08.1995          | C 25 XE B          | 48  |  |  |     |
| 2.5 V6 (F19, M19) 02.1993 → 11.1995              | C 25 XE B          | 48  |  |  |     |
| 2000/GT 16V (F19, M19) 01.1989 → 06.1994         | 20 XEJ B           | 70  |  |  |     |
| 2000/GT 16V Cat (F19, M19) 02.1990 → 11.1995     | C 20 XE B          | 75  |  |  |     |
| 2000/GT 16V Cat 4x4 (F19, M19) 02.1990 → 11.1995 | C 20 XE B          | 75  |  |  |     |
| <b>VECTRA A Hatchback (J89)</b>                  |                    |     |  |  |     |
| 1.4 S (F68, M68) 04.1988 → 06.1992               | 14 NV B            | 13  |  |  |     |
| 1.6 (F68, M68) 08.1988 → 06.1994                 | E 16 NZ B          | 32  |  |  |     |
| 1.6 (F68, M68) 08.1992 → 07.1993                 | C 16 LZ2 B         | 23  |  |  |     |
| 1.6 S 09.1988 → 05.1993                          | 16 SV B            | 25  |  |  |     |
| 1.6 i (F68, M68) 09.1993 → 11.1995               | 16 LZ2 B           | 23  |  |  |     |
| 1.6 i (F68, M68) 09.1993 → 11.1995               | X 16 SZ B          | 34  |  |  |     |
| 1.6 i Cat (F68, M68) 09.1988 → 08.1994           | C 16 NZ B          | 27  |  |  |     |
| 1.6 i Cat (F68, M68) 08.1994 → 11.1995           | C 16 NZ2 B         | 28  |  |  |     |
| 1.7 D (F68, M68) 09.1988 → 09.1992               | 17 D D             | 51  |  |  |     |
| 1.7 D (F68, M68) 07.1992 → 11.1995               | 17 DR D            | 52  |  |  |     |
| 1.7 TD (F68, M68) 02.1994 → 11.1995              | X 17 DT (TC4EE1) D | 39  |  |  |     |
| 1.8 i Cat (F68, M68) 03.1990 → 11.1995           | C 18 NZ B          | 62  |  |  |     |
| 2.0 All-wheel Drive (F68, M68) 08.1989 → 08.1995 | C 20 XE B          | 75  |  |  |     |
| 2.0 i 16V (F68, M68) 08.1992 → 08.1995           | X 20 XEV B         | 77  |  |  |     |
| 2.0 i 16V Cat (F68, M68) 02.1990 → 11.1995       | C 20 XE B          | 75  |  |  |     |
| 2.0 i Cat (F68, M68) 09.1988 → 11.1995           | C 20 NE B          | 72  |  |  |     |
| 2.0 i GT (F68, M68) 09.1988 → 11.1995            | 20 SEH B           | 68  |  |  |     |
| 2.5 V6 (F68, M68) 02.1993 → 11.1995              | C 25 XE B          | 48  |  |  |     |
| <b>VECTRA B (J96)</b>                            |                    |     |  |  |     |
| 1.6 GL (F19) 09.1995 → 08.1996                   | 16 SV B            | 25  |  |  |     |
| 1.7 TD (F19) 10.1995 → 12.1998                   | X 17 DT (TC4EE1) D | 39  |  |  |     |
| 1.8 i 16V (F19) 10.1995 → 09.2000                | X 18 XE B          | 49  |  |  |     |
| 1.8 i 16V (F19) 10.1995 → 09.2000                | Z 18 XEL B         | 44  |  |  |     |
| 1.8 i 16V (F19) 03.1999 → 09.2000                | X 18 XE1 B         | 43  |  |  |     |
| 2.0 i 16V (F19) 09.1995 → 06.2000                | C 20 SEL B         | 74  |  |  |     |
| 2.0 i 16V (F19) 09.1995 → 06.2000                | X 20 XEV B         | 77  |  |  |     |
| 2.5 i V6 (F19) 10.1995 → 09.2000                 | X 25 XE B          | 50  |  |  |     |
| i 500 2.5 (F19) 05.1998 → 09.2000                | X 25 XE B          | 50  |  |  |     |
| <b>VECTRA B Estate (J96)</b>                     |                    |     |  |  |     |
| 1.6 i (F35) 11.1996 → 06.2000                    | 16 LZ2 B           | 23  |  |  |     |
| 1.6 i (F35) 11.1996 → 06.2000                    | X 16 SZR B         | 35  |  |  |     |
| 1.7 TD (F35) 11.1996 → 12.1997                   | X 17 DT (TC4EE1) D | 39  |  |  |     |
| 1.8 i 16V (F35) 11.1996 → 09.2000                | X 18 XE B          | 49  |  |  |     |
| 1.8 i 16V (F35) 11.1996 → 09.2000                | Z 18 XEL B         | 44  |  |  |     |
| 1.8 i 16V (F35) 03.1999 → 09.2000                | X 18 XE1 B         | 43  |  |  |     |
| 2.0 DI 16V (F35) 11.1996 → 06.2000               | X 20 DTL D         | 55  |  |  |     |
| 2.0 i 16V (F35) 11.1996 → 06.2000                | C 20 SEL B         | 74  |  |  |     |
| 2.0 i 16V (F35) 11.1996 → 06.2000                | X 20 XEV B         | 77  |  |  |     |
| 2.5 i V6 (F35) 11.1996 → 09.2000                 | X 25 XE B          | 50  |  |  |     |
| i 500 2.5 (F35) 05.1998 → 09.2000                | X 25 XE B          | 50  |  |  |     |
| <b>VECTRA B Hatchback (J96)</b>                  |                    |     |  |  |     |
| 1.7 TD (F68) 10.1995 → 12.1998                   | X 17 DT (TC4EE1) D | 39  |  |  |     |
| 1.8 FlexFuel (F68) 01.1999 → 09.2000             | X 18 XE B          | 49  |  |  |     |
| 1.8 i 16V (F68) 10.1995 → 09.2000                | X 18 XE B          | 49  |  |  |     |
| 1.8 i 16V (F68) 10.1995 → 09.2000                | Z 18 XEL B         | 44  |  |  |     |
| 1.8 i 16V (F68) 03.1999 → 09.2000                | X 18 XE1 B         | 43  |  |  |     |
| 2.0 DI 16V (F68) 11.1996 → 06.2000               | X 20 DTL D         | 55  |  |  |     |
| 2.0 i 16V (F68) 09.1995 → 06.2000                | C 20 SEL B         | 74  |  |  |     |
| 2.0 i 16V (F68) 09.1995 → 06.2000                | X 20 XEV B         | 77  |  |  |     |
| 2.5 (F68) 10.1999 → 06.2000                      | X 25 XE B          | 50  |  |  |     |
| 2.5 i V6 (F68) 10.1995 → 09.2000                 | X 25 XE B          | 50  |  |  |     |
| <b>ZAFIRA A MPV (T98)</b>                        |                    |     |  |  |     |
| 1.8 16V (F75) 04.1999 → 09.2000                  | X 18 XE1 B         | 43  |  |  |     |

|          |  |  |   |         |  |    |          |          |      |        |  |  |
|----------|--|--|---|---------|--|----|----------|----------|------|--------|--|--|
| <b>1</b> |  | <b>72</b>  |   |         |  |    |          |          |      |        |  |  |
|          | 10 S   | 09.1982 → 03.1993  | B | 4       | 993 cm <sup>3</sup>  | 2V | 33-37 kW | 45-50 PS | ⊗8,8 | - 61   |  |  |
|          | CORSA A Hatchback (S83), CORSA A TR (S83)                |  |   |         |  |    |          |          |      |        |  |  |
|          | 87 993 610   | [Set] PL 0,25 Ø 44.721 / 48.000 / 19.200 / 1.624 St/B/G<br>87 993 620 0,50 / 87 993 630 0,75 / 87 993 600 STD  |   |         |  |    |          |          |      |        |  |  |
|          | 81-4212  | IN/EX; 11.03/ x 7 x 45.8 G1  |   |         |  |    |          |          |      |        |  |  |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |         |  |    |          |          |      |        |  |  |
|          | 7.02242.29.0   | fuel pump; mechanical  |   |         |  |    |          |          |      |        |  |  |
| <b>2</b> |  | <b>72</b>  |   |         |  |    |          |          |      |        |  |  |
|          | 12 NZ  | 03.1993 → 09.2000  | B | 4       | 1195 cm <sup>3</sup>                                       | 2V | 33 kW    | 45 PS    | ⊗9,1 | - 73.4 |  |  |
|          | CORSA B (S93)  |  |   |         |  |    |          |          |      |        |  |  |
|          | 80 00369 1 0 000   | Ø72; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 3]  |   |         |  |    |          |          |      |        |  |  |
|          | 87 409 610   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00  |   |         |  |    |          |          |      |        |  |  |
|          | 87 410 610   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00 |   |         |  |    |          |          |      |        |  |  |
|          | 29296  | EX; 29 x 7 x 104.6 x A/S - Cr - 45° - VS - 1 - III   |   | KK-7H   | valve cotter; number of notches: 1; valve stem diameter: 7 |    |          |          |      |        |  |  |
|          | 29287  | IN; 33 x 7 x 104.6 x S - Cr - 45° - 1 - III  |   | 81-4212 | IN/EX; 11.03/ x 7 x 45.8 G1                                |    |          |          |      |        |  |  |
|          | 50 006 297   | CAM, chilled cast iron   |   |         |  |    |          |          |      |        |  |  |
|          | 50 005 059   | mechanical; metal  |   |         |  |    |          |          |      |        |  |  |
|          | 50 005 818   |  |   |         |  |    |          |          |      |        |  |  |
|          | 7.07919.12.0   |  |   |         |  |    |          |          |      |        |  |  |
|          | 7.00468.61.0   | fuel supply unit; in-tank; electrical  |   |         |  |    |          |          |      |        |  |  |
|          | 7.18222.01.0   | intake manifold pressure sensor; pneumatic   |   |         |  |    |          |          |      |        |  |  |
|          | 7.05432.01.0   | stepper motor; electrical  |   |         |  |    |          |          |      |        |  |  |
|          | 7.02604.01.0   | lambda sensor; universal probe; not heated   |   |         |  |    |          |          |      |        |  |  |
|          | 50 006 457   | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |         |  |    |          |          |      |        |  |  |
|          | 50 006 406   |  |   |         |  |    |          |          |      |        |  |  |
|          | 50 006 487   |  |   |         |  |    |          |          |      |        |  |  |
| <b>3</b> |  | <b>72</b>  |   |         |  |    |          |          |      |        |  |  |
|          | C 12 NZ  | 09.1989 → 09.2000  | B | 4       | 1195 cm <sup>3</sup>                                       | 2V | 33 kW    | 45 PS    | ⊗9   | - 73.4 |  |  |
|          | CORSA A Hatchback (S83), CORSA A TR (S83), CORSA B (S93) |  |   |         |  |    |          |          |      |        |  |  |
|          | 80 00369 1 0 000   | Ø72; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 3]  |   |         |  |    |          |          |      |        |  |  |
|          | 87 409 610   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00  |   |         |  |    |          |          |      |        |  |  |
|          | 87 410 610   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00 |   |         |  |    |          |          |      |        |  |  |
|          | 29296  | EX; 29 x 7 x 104.6 x A/S - Cr - 45° - VS - 1 - III   |   | KK-7H   | valve cotter; number of notches: 1; valve stem diameter: 7 |    |          |          |      |        |  |  |
|          | 29287  | IN; 33 x 7 x 104.6 x S - Cr - 45° - 1 - III  |   | 81-4212 | IN/EX; 11.03/ x 7 x 45.8 G1                                |    |          |          |      |        |  |  |
|          | 50 006 297   | CAM, chilled cast iron   |   |         |  |    |          |          |      |        |  |  |

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|  | <b>50 005 059</b>   | mechanical; metal                                |  | <b>50 005 818</b>   |
|  |                     |  |  | <b>7.07919.12.0</b> |
|  | <b>7.00468.61.0</b> | fuel supply unit; in-tank; electrical            |  |                     |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic       |  |                     |
|  | <b>7.05432.01.0</b> | stepper motor; electrical                        |  |                     |
|  | <b>7.02604.15.0</b> | lambda sensor; control sensor; not heated        |  |                     |
|  | <b>7.02604.01.0</b> | lambda sensor; universal probe; not heated       |  |                     |
|  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |  |                     |
|  | <b>50 006 406</b>   |  |  |                     |
|  | <b>50 006 487</b>   |  |  |                     |

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| <b>4</b> | <b>72</b>            |                 |   |   |                      |    |       |       |        |
|          | <b>X 12 SZ</b>       | 03.1993→09.2000 | B | 4 | 1195 cm <sup>3</sup> | 2V | 33 kW | 45 PS | - 73.4 |
|          | <b>CORSA B (S93)</b> |                 |   |   |                      |    |       |       |        |

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|  | <b>80 00369 1 0 000</b> | Ø72; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 3]  |  |   |
|  | <b>87 409 610</b>       | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A  |  |   |
|  |                         | <b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>                                |  |   |
|  | <b>87 410 610</b>       | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A |  |   |
|  |                         | <b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b>                                |  |   |
|  | <b>29296</b>            | EX; 29 x 7 x 104.6 x A/S - Cr - 45° - VS - 1 - III   |  | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>29287</b>            | IN; 33 x 7 x 104.6 x S - Cr - 45° - 1 - III  |  | <b>81-4212</b> IN/EX; 11.03/ x 7 x 45.8 G1                              |
|  | <b>50 005 059</b>       | mechanical; metal  |  | <b>50 005 818</b>   |
|  |                         |  |  | <b>7.07919.12.0</b>   |

|          |  |                     |  |  |
|----------|--|---------------------|--|--|
| <b>O</b> |  | <b>7.00468.61.0</b> | fuel supply unit; in-tank; electrical            |  |
|          |  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic       |  |
|          |  | <b>7.05432.01.0</b> | stepper motor; electrical                        |  |
|          |  | <b>7.02604.15.0</b> | lambda sensor; control sensor; not heated        |  |
|          |  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |  |
|          |  | <b>50 006 406</b>   |  |  |
|          |  | <b>50 006 487</b>   |  |  |

|          |                      |                 |   |   |                     |    |       |       |        |
|----------|----------------------|-----------------|---|---|---------------------|----|-------|-------|--------|
| <b>5</b> | <b>72.5</b>          |                 |   |   |                     |    |       |       |        |
|          | <b>X 10 XE</b>       | 11.1996→09.2000 | B | 3 | 973 cm <sup>3</sup> | 4V | 40 kW | 54 PS | - 78.6 |
|          | <b>CORSA B (S93)</b> |                 |   |   |                     |    |       |       |        |

|  |                         |   |  |  |
|--|-------------------------|---|--|--|
|  | <b>40 382 600</b>       | Cylinder diameter: 72.5; KH: 24; VT1: -1.3; MT: -1.2; MØ: 54; GL: 45; piston pin: 18x51; K; number of piston rings: 3 |  |  |
|  |                         | <b>40 382 610 72.75 / 40 382 620 73.00</b>  |  |  |
|  |                         | R 1.2 NT ST   |  |  |
|  |                         | M 1.5 G3  |  |  |
|  |                         | SLF 2 CR  |  |  |
|  |                         | → <b>80 00709 1 0 ...</b>   |  |  |
|  | <b>80 00709 1 0 000</b> | Ø72.5; STD; set: 1; [R ST NT 1.2] [M G3 1.5] [SLF CR 2]   |  |  |
|  |                         | <b>80 00709 1 0 025 72.75 / 80 00709 1 0 050 73.00</b>  |  |  |

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|  | <b>77 335 610</b>   | [Set] PL 0,25 Ø 42.737 / 46.000 / 13.200 / 1.625 St/A<br><b>77 335 620 0,50 / 77 335 600 STD</b>  |  |                |   |
|  | <b>77 336 610</b>   | [Set] HL 0,25 Ø 49.747 / 54.000 / 17.100 / 2.120 St/A; PASS-L 0,25 Ø 49.747 / 54.000 / 23.100 / 2.120 St/A<br><b>77 336 620 0,50 / 77 336 600 STD</b> |  |                |   |
|  | <b>29456</b>        | EX; 25 x 5 x 93.9 x A/S - Cr - 45° - VS - 22 - III  |  | <b>MK-5H</b>   | valve cotter; number of notches: 3;<br>valve stem diameter: 5 |
|  | <b>29455</b>        | IN; 28 x 5 x 93.9 x S - Cr - 45° - 22 - III   |  | <b>81-4215</b> | IN/EX; 10.046/ x 4.98 x 39 G1                                 |
|  | <b>7.00468.60.0</b> | fuel supply unit; in-tank; electrical   |  |                |   |
|  | <b>7.22701.10.0</b> | air mass sensor; electrical, Sensor without measuring tube  |  |                |   |
|  | <b>50 006 436</b>   | hydraulic; height: 34; Outer Ø: 12; length: 34  |  |                |   |
|  | <b>50 006 483</b>   |   |  |                |   |

|          |   |                   |   |   |                      |    |       |       |       |   |      |
|----------|---|-------------------|---|---|----------------------|----|-------|-------|-------|---|------|
| <b>6</b> |   | <b>72.5</b>       |   |   |                      |    |       |       |       |   |      |
|          | <b>X 12 XE</b>  | 02.1998 → 09.2000 | B | 4 | 1199 cm <sup>3</sup> | 4V | 48 kW | 65 PS | ⌀10,1 | - | 72.6 |
|          | <b>ASTRA G Estate (T98), ASTRA G Hatchback (T98), ASTRA G Saloon (T98), CORSA B (S93), CORSA B Estate (S93)</b> |                   |   |   |                      |    |       |       |       |   |      |

|  |                   |   |     |    |    |  |  |  |  |  |  |
|--|-------------------|---|-----|----|----|--|--|--|--|--|--|
|  | <b>40 383 600</b> | Cylinder diameter: 72.5; KH: 24; VT1: -1.3; GL: 45; piston pin: 18x51; K; number of piston rings: 3<br><b>40 383 610 72.75 / 40 383 620 73.00</b> |     |    |    |  |  |  |  |  |  |
|  |                   | R   | 1.2 | NT | ST |  |  |  |  |  |  |
|  |                   | M   | 1.5 |    | G3 |  |  |  |  |  |  |
|  |                   | SLF   | 2   |    | CR |  |  |  |  |  |  |
|  |                   | → <b>80 00709 1 0 ...</b>   |     |    |    |  |  |  |  |  |  |

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|--|-------------------------|---|--|----------------|---|--|--|--|--|--|--|
|  | <b>80 00709 1 0 000</b> | Ø72.5; STD; set: 1; [R ST NT 1.2] [M G3 1.5] [SLF CR 2]<br><b>80 00709 1 0 025 72.75 / 80 00709 1 0 050 73.00</b>                                     |  |                |   |  |  |  |  |  |  |
|  | <b>77 557 610</b>       | [Set] PL 0,25 Ø 42.737 / 46.000 / 13.200 / 1.625 St/A<br><b>77 557 620 0,50 / 77 557 600 STD</b>  |  |                |   |  |  |  |  |  |  |
|  | <b>77 558 610</b>       | [Set] HL 0,25 Ø 49.747 / 54.000 / 17.100 / 2.120 St/A; PASS-L 0,25 Ø 49.747 / 54.000 / 23.100 / 2.120 St/A<br><b>77 558 620 0,50 / 77 558 600 STD</b> |  |                |   |  |  |  |  |  |  |
|  | <b>29456</b>            | EX; 25 x 5 x 93.9 x A/S - Cr - 45° - VS - 22 - III  |  | <b>MK-5H</b>   | valve cotter; number of notches: 3;<br>valve stem diameter: 5 |  |  |  |  |  |  |
|  | <b>29455</b>            | IN; 28 x 5 x 93.9 x S - Cr - 45° - 22 - III   |  | <b>81-4215</b> | IN/EX; 10.046/ x 4.98 x 39 G1                                 |  |  |  |  |  |  |

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|--|---------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>50 006 152</b>   | installation side: outlet sideCAM, chilled cast iron, mot. 19B92144→ |  |  |  |  |  |  |  |  |  |
|  | <b>7.00468.60.0</b> | fuel supply unit; in-tank; electrical                                |  |  |  |  |  |  |  |  |  |
|  | <b>7.22701.10.0</b> | air mass sensor; electrical, Sensor without measuring tube           |  |  |  |  |  |  |  |  |  |
|  | <b>7.22414.07.0</b> | EGR valve; electrical  |  |  |  |  |  |  |  |  |  |
|  | <b>7.22414.08.0</b> | EGR valve; electrical  |  |  |  |  |  |  |  |  |  |
|  | <b>50 006 436</b>   | hydraulic; height: 34; Outer Ø: 12; length: 34                       |  |  |  |  |  |  |  |  |  |
|  | <b>50 006 483</b>   |  |  |  |  |  |  |  |  |  |  |

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| <b>7</b> |  | <b>75</b>         |   |   |                      |    |          |          |      |   |      |
|          | <b>13 N</b>  | 09.1984 → 08.1986 | B | 4 | 1297 cm <sup>3</sup> | 2V | 39-44 kW | 53-60 PS | ⌀8,2 | - | 73.4 |
|          | <b>13 NB</b>   | 09.1984 → 08.1991 | B | 4 | 1297 cm <sup>3</sup> | 2V | 44 kW    | 60 PS    | ⌀8,2 | - | 73.4 |
|          | <b>KADETT E Estate (T85), KADETT E Hatchback (T85)</b> |                   |   |   |                      |    |          |          |      |   |      |

|  |                         |   |  |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|--|--|
|  | <b>80 00203 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 4]<br><b>80 00203 1 0 050 75.50</b>  |  |  |  |  |  |  |  |  |  |
|  | <b>80 00204 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 4]  |  |  |  |  |  |  |  |  |  |
|  | <b>87 409 610</b>       | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |  |  |  |  |  |  |  |  |  |
|  | <b>87 410 610</b>       | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |  |  |  |  |  |  |  |  |  |

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|  | <b>81-4212</b>                         | IN/EX; 11.03/ x 7 x 45.8 G1                      |
|  | <b>7.02242.32.0</b>                    | fuel pump; mechanical                            |
|  | <b>50 006 457</b>                      | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|  | <b>50 006 406</b><br><b>50 006 487</b> |  |

|                                   |   |
|-----------------------------------|---|
| <b>8</b>                          | <b>75</b>   |
| <b>13 S</b>                       | 03.1987 → 08.1989 B 4 1297 cm <sup>3</sup> 2V 42-55 kW 57-75 PS  9,2 - 73.4 |
| <b>KADETT E Convertible (T85)</b> |   |

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|  | <b>80 00203 1 0 000</b>                | Ø75; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 4]<br><b>80 00203 1 0 050</b> 75.50   |
|  | <b>80 00204 1 0 000</b>                | Ø75; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 4]   |
|  | <b>87 409 610</b>                      | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620</b> 0,50 / <b>87 409 630</b> 0,75 / <b>87 409 600</b> STD / <b>87 409 640</b> 1,00  |
|  | <b>87 410 610</b>                      | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620</b> 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00 |
|  | <b>81-4212</b>                         | IN/EX; 11.03/ x 7 x 45.8 G1  |
|  | <b>50 006 249</b>                      | CAM, chilled cast iron   |
|  | <b>7.02242.32.0</b>                    | fuel pump; mechanical  |
|  | <b>50 006 457</b>                      | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |
|  | <b>50 006 406</b><br><b>50 006 487</b> |  |

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|--|---|
| <b>9</b>   | <b>75</b>   |
| <b>C 13 N</b>  | 09.1985 → 08.1991 B 4 1297 cm <sup>3</sup> 2V 44 kW 60 PS  9-9,5 - 73.4 |
| <b>KADETT E (T85), KADETT E Estate (T85), KADETT E Hatchback (T85)</b> |   |

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|  | <b>80 00203 1 0 000</b>                | Ø75; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 4]<br><b>80 00203 1 0 050</b> 75.50   |
|  | <b>80 00204 1 0 000</b>                | Ø75; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 4]   |
|  | <b>87 409 610</b>                      | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620</b> 0,50 / <b>87 409 630</b> 0,75 / <b>87 409 600</b> STD / <b>87 409 640</b> 1,00  |
|  | <b>87 410 610</b>                      | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620</b> 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00 |
|  | <b>81-4212</b>                         | IN/EX; 11.03/ x 7 x 45.8 G1  |
|  | <b>50 006 296</b>                      | CAM, chilled cast iron   |
|  | <b>7.21287.53.0</b>                    | fuel pump; in-line; electrical   |
|  | <b>7.00468.61.0</b>                    | fuel supply unit; in-tank; electrical  |
|  | <b>7.18222.01.0</b>                    | intake manifold pressure sensor; pneumatic   |
|  | <b>7.05432.01.0</b>                    | stepper motor; electrical  |
|  | <b>7.02604.15.0</b>                    | lambda sensor; control sensor; not heated  |
|  | <b>50 006 457</b>                      | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |
|  | <b>50 006 406</b><br><b>50 006 487</b> |  |



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|-----------|---|---|-----|---|----------------------|----|---------------------|---|---|---|------|--|--|
| <b>10</b> | <b>76</b>   |   |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>15 D (4EC1)</b>  | 09.1987 → 09.2000   | D   | 4 | 1488 cm <sup>3</sup> | 2V | 37 kW               | 50 PS   | ⊗23   | - | 82   |  |  |
|           | <b>CORSA A Hatchback (S83), CORSA A TR (S83), CORSA B (S93)</b>   |   |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>89 849 190</b>   | T - Dry cylinder liner; semi; A=80 L=138, →mot. 804 794   |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>TW-1625A STD</b>   | [Pair] AS STD Ø 59.000 / 69.950 // 2.210 St/A   |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>CB-1624A 0.25</b>  | [Set] PL 0,25 Ø 45.695 / 48.982 / 16.830 / 1.631 St/A<br><b>CB-1624A 0,50 / CB-1624A STD</b>  |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>MS-1624GP 0.25</b>   | [Set] HL 0,25 Ø 47.688 / 51.976 / 15.530 / 2.131 St/B/G<br><b>MS-1624GP 0,50 / MS-1624GP STD</b>  |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>PB-1624J STD</b>   | [Set] PL-B STD Ø 22.000 / 25.000 / 23.750 / 1.540 St/B  |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>81-4214</b>  | IN/EX; 11.54/ x 7 x 43 G1   |     |   |                      |    |                     |   |   |   |      |  |  |
| <b>11</b> | <b>76</b>   |   |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>15 DT (T4EC1)</b>  | 02.1988 → 03.1996   | D A | 4 | 1488 cm <sup>3</sup> | 2V | 49-53 kW            | 67-72 PS  | ⊗22,5   | - | 82   |  |  |
|           | <b>CORSA A Hatchback (S83), CORSA A TR (S83), CORSA B (S93), KADETT E (T85), KADETT E Estate (T85), KADETT E Hatchback (T85)</b>  |   |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>89 849 190</b>   | T - Dry cylinder liner; semi; A=80 L=138  |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>TW-1625A STD</b>   | [Pair] AS STD Ø 59.000 / 69.950 // 2.210 St/A   |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>CB-1624A 0.25</b>  | [Set] PL 0,25 Ø 45.695 / 48.982 / 16.830 / 1.631 St/A<br><b>CB-1624A 0,50 / CB-1624A STD</b>  |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>MS-1625GP 0.25</b>   | [Set] HL 0,25 Ø 51.688 / 55.976 / 15.530 / 2.131 St/B/G<br><b>MS-1625GP 0,50 / MS-1625GP 0,75 / MS-1625GP STD</b>   |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>81-4214</b>  | IN/EX; 11.54/ x 7 x 43 G1   |     |   |                      |    |                     |   |   |   |      |  |  |
| <b>12</b> | <b>76</b>   |   |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>X 15 DT (T4EC1)</b>  | 01.1996 → 09.2000   | D A | 4 | 1488 cm <sup>3</sup> | 2V | 49 kW               | 67 PS   | ⊗22,5   | - | 82   |  |  |
|           | <b>CORSA B (S93), CORSA B Estate (S93)</b>  |   |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>81-4214</b>  | IN/EX; 11.54/ x 7 x 43 G1   |     |   |                      |    |                     |   |   |   |      |  |  |
| <b>13</b> | <b>77.6</b>   |   |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>14 NV</b>  | 04.1988 → 09.1993   | B   | 4 | 1389 cm <sup>3</sup> | 2V | 53-55 kW            | 72-75 PS  | ⊗9,4  | - | 73.4 |  |  |
|           | <b>ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92), CORSA A Hatchback (S83), CORSA A TR (S83), KADETT E (T85), KADETT E Convertible (T85), KADETT E Estate (T85), KADETT E Hatchback (T85), VECTRA A (J89), VECTRA A Hatchback (J89)</b> |   |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>97 286 610</b>   | Cylinder diameter: 78.1; KH: 31.75; MT: -3.4; MØ: 63; GL: 52.52; piston pin: 18x55; K; number of piston rings: 3  |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>97 286 620 78.60</b>   | HKÜ   |     |   |                      |    |                     |   |   |   |      |  |  |
|           |   | R 1.5 CR G6   |     |   |                      |    |                     |   |   |   |      |  |  |
|           |   | M 1.5   |     |   |                      |    |                     |   |   |   |      |  |  |
|           |   | SLF 3 CR  |     |   |                      |    |                     |   |   |   |      |  |  |
|           |   | → <b>80 00205 1 0 ...</b>   |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>80 00205 1 0 000</b>   | Ø77.6; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF CR 3]<br><b>80 00205 1 0 050 78.10</b>   |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>87 409 610</b>   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>87 410 610</b>   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |     |   |                      |    |                     |   |   |   |      |  |  |
|           | <b>29296</b>  | EX; 29 x 7 x 104.6 x A/S - Cr - 45° - VS - 1 - III  |     |   |                      |    |                     | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7  |   |      |  |  |
|           | <b>29287</b>  | IN; 33 x 7 x 104.6 x S - Cr - 45° - 1 - III   |     |   |                      |    |                     | <b>81-4212</b>  | IN/EX; 11.03/ x 7 x 45.8 G1   |   |      |  |  |
|           | <b>50 005 059</b>   | mechanical; metal, mot. 19307806→   |     |   |                      |    |                     | <b>50 005 818</b>   | <b>1.4 (F35, M35), 1.4 (F08, M08, F68, M68), 1.4 (F19, M19): mot. 19994743→, 1.4 S (F19, M19), 1.4 S (F68, M68): →mot. 02X38361</b> |   |      |  |  |
|           |   |   |     |   |                      |    | <b>7.07919.12.0</b> | <b>1.4 (F35, M35), 1.4 (F08, M08, F68, M68), 1.4 (F19, M19): mot. 19994743→, 1.4 S (F19, M19), 1.4 S (F68, M68): →mot. 02X38361</b> |   |   |      |  |  |

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|--|--------------|--|
|  | 7.21287.53.0 | fuel pump; in-line; electrical   |
|  | 7.21440.51.0 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | 7.02242.32.0 | fuel pump; mechanical  |
|  | 7.02604.01.0 | lambda sensor; universal probe; not heated   |
|  | 50 006 457   | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |
|  | 50 006 487   |  |

**14** **77.6**

**14 SE** 09.1992 → 09.1998 B 4 1389 cm<sup>3</sup> 2V 60 kW 82 PS 9,8 - 73.4

**ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92)**

|  |              |   |
|--|--------------|---|
|  | 87 409 610   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|  | 87 410 610   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |
|  | 81-4212      | IN/EX; 11.03/ x 7 x 45.8 G1   |
|  | 50 005 818   |   |
|  | 7.07919.12.0 |   |
|  | 50 006 457   | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |
|  | 50 006 406   |   |
|  | 50 006 487   |   |

**15** **77.6**

**C 14 NZ** 01.1985 → 09.2000 B 4 1389 cm<sup>3</sup> 2V 40-44 kW 54-60 PS 9-9,5 - 73.4

**ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92), CORSA A Hatchback (S83), CORSA A TR (S83), CORSA B (S93), KADETT E (T85), KADETT E Convertible (T85), KADETT E Estate (T85), KADETT E Hatchback (T85)**

|  |                  |   |  |                     |  |
|--|------------------|---|--|---------------------|--|
|  | 97 286 610       | Cylinder diameter: 78.1; KH: 31.75; MT: -3.4; MØ: 63; GL: 52.52; piston pin: 18x55; K; number of piston rings: 3<br><b>97 286 620 78.60</b>   |  |                     |  |
|  | 80 00205 1 0 000 | Ø77.6; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF CR 3]<br><b>80 00205 1 0 050 78.10</b>   |  |                     |  |
|  | 87 409 610       | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |  |                     |  |
|  | 87 410 610       | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |  |                     |  |
|  | 29296            | EX; 29 x 7 x 104.6 x A/S - Cr - 45° - VS - 1 - III  |  | <b>KK-7H</b>        | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | 29287            | IN; 33 x 7 x 104.6 x S - Cr - 45° - 1 - III   |  | <b>81-4212</b>      | IN/EX; 11.03/ x 7 x 45.8 G1                                |
|  | 50 006 293       | CAM, chilled cast iron  |  |                     |  |
|  | 50 005 059       | mechanical; metal, 1.4 i (F11, M11, F19, M19), 1.4 i (F08, M08, F68, M68): mot. 19311738→   |  | <b>50 005 818</b>   |  |
|  |                  |   |  | <b>7.07919.12.0</b> |  |
|  | 7.21287.53.0     | fuel pump; in-line; electrical  |  |                     |  |
|  | 7.21440.51.0     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |  |                     |  |
|  | 7.02242.32.0     | fuel pump; mechanical   |  |                     |  |
|  | 7.00468.61.0     | fuel supply unit; in-tank; electrical   |  |                     |  |
|  | 7.18222.01.0     | intake manifold pressure sensor; pneumatic  |  |                     |  |
|  | 7.05432.00.0     | stepper motor; electrical   |  |                     |  |
|  | 7.05432.01.0     | stepper motor; electrical   |  |                     |  |

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|  | <b>7.02604.15.0</b> | lambda sensor; control sensor; not heated  |
|  | <b>7.02604.01.0</b> | lambda sensor; universal probe; not heated |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 457</b> | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|  | <b>50 006 406</b> |  |
|  | <b>50 006 487</b> |  |

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|-----------|---|--|
| <b>16</b> |   | <b>77.6</b>  |
|           | <b>C 14 SE</b>  | 09.1989 → 09.2000 B 4 1389 cm <sup>3</sup> 2V 54-60 kW 73-82 PS 9-9,5 - 73.4 |
|           | <b>ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92), CORSA A Hatchback (S83), CORSA B (S93), KADETT E Hatchback (T85)</b> |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>97 360 600</b> | Cylinder diameter: 77.6; KH: 32.05; MT: -2.6; GL: 52.5; piston pin: 18x55; K; number of piston rings: 3<br><b>97 360 610 78.10 / 97 360 620 78.60</b><br>R 1.5 CR G6<br>M 1.5<br>SLF 3 CR<br>→ <b>80 00205 1 0 ...</b> |
|--|-------------------|--|

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00205 1 0 000</b> | Ø77.6; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF CR 3]<br><b>80 00205 1 0 050 78.10</b> |
|--|-------------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>87 409 610</b> | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|  | <b>87 410 610</b> | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |

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|  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |
|--|----------------|-----------------------------|

|  |                   |                   |  |                     |  |
|--|-------------------|-------------------|--|---------------------|--|
|  | <b>50 005 059</b> | mechanical; metal |  | <b>50 005 818</b>   | <b>1.4 Si (F19, M19), 1.4 Si (F35, M35), 1.4 Si (F08, M08, F68, M68): mot. 19994743→</b> |
|  |                   |                   |  | <b>7.07919.12.0</b> | <b>1.4 Si (F19, M19), 1.4 Si (F35, M35), 1.4 Si (F08, M08, F68, M68): mot. 19994743→</b> |

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical        |
|  | <b>7.00468.60.0</b> | fuel supply unit; in-tank; electrical |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic |
|--|---------------------|--|

|  |                     |                           |
|--|---------------------|---------------------------|
|  | <b>7.05432.11.0</b> | stepper motor; electrical |
|--|---------------------|---------------------------|

|  |                     |   |
|--|---------------------|---|
|  | <b>7.02604.15.0</b> | lambda sensor; control sensor; not heated |
|--|---------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 457</b> | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|--|-------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 406</b> |  |
|  | <b>50 006 487</b> |  |

|           |                      |  |
|-----------|----------------------|--|
| <b>17</b> |                      | <b>77.6</b>  |
|           | <b>C 14 SEL</b>      | 08.1997 → 09.2000 B 4 1389 cm <sup>3</sup> 4V 63 kW 86 PS 9,8 - 73.4 |
|           | <b>CORSA B (S93)</b> |  |

|  |                   |   |
|--|-------------------|---|
|  | <b>87 409 610</b> | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|  | <b>87 410 610</b> | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |

|  |               |  |  |                |                               |
|--|---------------|--|--|----------------|-------------------------------|
|  | <b>291120</b> | EX; 27.5 x 6 x 102.3 x A/S - Cr - 45° - 22 - III |  | <b>81-4200</b> | IN/EX; 10.046/ x 5.99 x 45 G1 |
|  | <b>29397</b>  | IN; 31 x 6 x 103.1 x S - Cr - 45° - 22 - III     |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1   |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 392</b> | installation side: intake sideCAM, chilled cast iron |
|--|-------------------|--|

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|--|-------------------|--|--|---------------------|--|
|  | <b>50 005 818</b> |  |  | <b>7.07919.12.0</b> |  |
|--|-------------------|--|--|---------------------|--|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.00468.60.0</b> | fuel supply unit; in-tank; electrical |
|--|---------------------|---------------------------------------|

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|  | 7.18222.01.0 | intake manifold pressure sensor; pneumatic     |
|  | 7.05432.11.0 | stepper motor; electrical                      |
|  | 7.02604.01.0 | lambda sensor; universal probe; not heated     |
|  | 50 006 416   | hydraulic; height: 26; Outer Ø: 32; length: 26 |

|           |  |                 |   |   |                      |    |       |       |     |        |
|-----------|--|-----------------|---|---|----------------------|----|-------|-------|-----|--------|
| <b>18</b> |  | <b>77.6</b>     |   |   |                      |    |       |       |     |        |
|           | X 14 NZ  | 09.1991→09.1998 | B | 4 | 1389 cm <sup>3</sup> | 2V | 44 kW | 60 PS | 9,4 | - 73.4 |
|           | ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92) |                 |   |   |                      |    |       |       |     |        |

|  |            |   |
|--|------------|---|
|  | 97 286 610 | Cylinder diameter: 78.1; KH: 31.75; MT: -3.4; MØ: 63; GL: 52.52; piston pin: 18x55; K; number of piston rings: 3<br>97 286 620 78.60<br>HKÜ<br>R 1.5 CR G6<br>M 1.5<br>SLF 3 CR<br>→ 80 00205 1 0 ... |
|--|------------|---|

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|--|------------------|--|
|  | 80 00205 1 0 000 | Ø77.6; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF CR 3]<br>80 00205 1 0 050 78.10 |
|--|------------------|--|

|  |            |   |
|--|------------|---|
|  | 87 409 610 | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00 |
|--|------------|---|

|  |            |  |
|--|------------|--|
|  | 87 410 610 | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00 |
|--|------------|--|

|  |       |  |  |              |  |
|--|-------|--|--|--------------|--|
|  | 29296 | EX; 29 x 7 x 104.6 x A/S - Cr - 45° - VS - 1 - III |  | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |
|--|-------|--|--|--------------|--|

|  |       |   |  |                |                             |
|--|-------|---|--|----------------|-----------------------------|
|  | 29287 | IN; 33 x 7 x 104.6 x S - Cr - 45° - 1 - III |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |
|--|-------|---|--|----------------|-----------------------------|

|  |            |                        |
|--|------------|------------------------|
|  | 50 006 293 | CAM, chilled cast iron |
|--|------------|------------------------|

|  |            |                |
|--|------------|----------------|
|  | 50 005 818 | mot. 19994743→ |
|--|------------|----------------|

|  |              |                |
|--|--------------|----------------|
|  | 7.07919.12.0 | mot. 19994743→ |
|--|--------------|----------------|

|  |              |                                       |
|--|--------------|---------------------------------------|
|  | 7.00468.61.0 | fuel supply unit; in-tank; electrical |
|--|--------------|---------------------------------------|

|  |              |  |
|--|--------------|--|
|  | 7.18222.01.0 | intake manifold pressure sensor; pneumatic |
|--|--------------|--|

|  |              |                           |
|--|--------------|---------------------------|
|  | 7.05432.01.0 | stepper motor; electrical |
|--|--------------|---------------------------|

|  |              |   |
|--|--------------|---|
|  | 7.02604.15.0 | lambda sensor; control sensor; not heated |
|--|--------------|---|

|  |            |  |
|--|------------|--|
|  | 50 006 457 | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|--|------------|--|

|  |            |  |
|--|------------|--|
|  | 50 006 406 |  |
|--|------------|--|

|  |            |  |
|--|------------|--|
|  | 50 006 487 |  |
|--|------------|--|

|           |               |                 |   |   |                      |    |          |          |        |        |
|-----------|---------------|-----------------|---|---|----------------------|----|----------|----------|--------|--------|
| <b>19</b> |               | <b>77.6</b>     |   |   |                      |    |          |          |        |        |
|           | X 14 SZ       | 03.1993→09.2000 | B | 4 | 1389 cm <sup>3</sup> | 2V | 40-44 kW | 54-60 PS | 9,5-10 | - 73.4 |
|           | CORSA B (S93) |                 |   |   |                      |    |          |          |        |        |

|  |            |   |
|--|------------|---|
|  | 97 286 610 | Cylinder diameter: 78.1; KH: 31.75; MT: -3.4; MØ: 63; GL: 52.52; piston pin: 18x55; K; number of piston rings: 3<br>97 286 620 78.60<br>HKÜ<br>R 1.5 CR G6<br>M 1.5<br>SLF 3 CR<br>→ 80 00205 1 0 ... |
|--|------------|---|

|  |                  |  |
|--|------------------|--|
|  | 80 00205 1 0 000 | Ø77.6; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF CR 3]<br>80 00205 1 0 050 78.10 |
|--|------------------|--|

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|           |   |   |
|-----------|---|---|
|           | <b>87 409 610</b>   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|           | <b>87 410 610</b>   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b>                           |
|           | <b>81-4212</b>  | IN/EX; 11.03/ x 7 x 45.8 G1   |
|           | <b>50 005 059</b>   | mechanical; metal   |
|           |   | <b>50 005 818</b><br><b>7.07919.12.0</b>  |
|           | <b>7.00468.61.0</b>   | fuel supply unit; in-tank; electrical   |
|           | <b>7.18222.01.0</b>   | intake manifold pressure sensor; pneumatic  |
|           | <b>7.05432.00.0</b>   | stepper motor; electrical   |
|           | <b>7.02604.15.0</b>   | lambda sensor; control sensor; not heated   |
|           | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |
|           | <b>50 006 406</b><br><b>50 006 487</b>  |   |
| <b>20</b> |   | <b>77.6</b>   |
|           | <b>X 14 XE</b>  | 07.1994 → 12.2000 B 4 1389 cm³ 4V 63-69 kW 86-94 PS 10-11,5 - 73.4  |
|           | <b>ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92), CORSA B (S93), TIGRA (S93)</b> |   |
|           | <b>94 798 600</b>   | Cylinder diameter: 77.6; KH: 32.05; BÜ: 1; GL: 53.5; piston pin: 18x55; K; number of piston rings: 3<br><b>94 798 610 78.10 / 94 798 620 78.60</b><br>R 1.5 CR G6<br>M 1.5<br>SLF 3 CR<br>→ <b>80 00205 1 0 ...</b> |
|           | <b>80 00205 1 0 000</b>   | Ø77.6; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF CR 3]<br><b>80 00205 1 0 050 78.10</b>   |
|           | <b>87 409 610</b>   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|           | <b>87 410 610</b>   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b>                           |
|           | <b>291120</b>   | EX; 27.5 x 6 x 102.3 x A/S - Cr - 45° - 22 - III  |
|           | <b>29397</b>  | IN; 31 x 6 x 103.1 x S - Cr - 45° - 22 - III  |
|           |   | <b>81-4200</b> IN/EX; 10.046/ x 5.99 x 45 G1<br><b>81-4217</b> IN/EX; 10.08/ x 5.99 x 45 G1<br><b>81-4210</b> IN/EX; 10.24/ x 5.99 x 45 G1  |
|           | <b>50 006 392</b>   | installation side: intake sideCAM, chilled cast iron  |
|           | <b>50 005 738</b>   | mechanical; metal   |
|           |   | <b>50 005 818</b><br><b>7.07919.12.0</b>  |
|           | <b>7.00468.60.0</b>   | fuel supply unit; in-tank; electrical   |
|           | <b>7.00468.61.0</b>   | fuel supply unit; in-tank; electrical   |
|           | <b>7.22296.02.0</b>   | cut-off secondary air valve; pneumatic  |
|           | <b>7.18222.01.0</b>   | intake manifold pressure sensor; pneumatic  |
|           | <b>7.05432.11.0</b>   | stepper motor; electrical   |
|           | <b>7.02604.15.0</b>   | lambda sensor; control sensor; not heated   |
|           | <b>7.05270.23.0</b>   | lambda sensor; control sensor; not heated   |
|           | <b>50 006 416</b>   | hydraulic; height: 26; Outer Ø: 32; length: 26  |



|           |  |   |   |   |                      |    |                |  |     |        |  |
|-----------|--|---|---|---|----------------------|----|----------------|--|-----|--------|--|
| <b>21</b> |  | <b>77.8</b>   |   |   |                      |    |                |  |     |        |  |
|           | <b>12 NV</b>   | 01.1990 → 03.1993   | B | 4 | 1196 cm <sup>3</sup> | 2V | 37-38 kW       | 50-52 PS   | 9,2 | - 62.9 |  |
|           | <b>CORSA A Hatchback (S83)</b>   |   |   |   |                      |    |                |  |     |        |  |
|           | <b>81-4212</b>   | IN/EX; 11.03/ x 7 x 45.8 G1   |   |   |                      |    |                |  |     |        |  |
|           | <b>50 005 059</b>  | mechanical; metal   |   |   |                      |    |                |  |     |        |  |
|           | <b>7.02604.01.0</b>  | lambda sensor; universal probe; not heated  |   |   |                      |    |                |  |     |        |  |
|           | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |   |                      |    |                |  |     |        |  |
|           | <b>50 006 487</b>  |   |   |   |                      |    |                |  |     |        |  |
| <b>22</b> |  | <b>77.8</b>   |   |   |                      |    |                |  |     |        |  |
|           | <b>12 ST</b>   | 09.1982 → 03.1993   | B | 4 | 1196 cm <sup>3</sup> | 2V | 40-43 kW       | 55-58 PS   | 9,2 | - 62.9 |  |
|           | <b>CORSA A TR (S83)</b>  |   |   |   |                      |    |                |  |     |        |  |
|           | <b>87 409 610</b>  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |   |   |                      |    |                |  |     |        |  |
|           | <b>87 410 610</b>  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b>   |   |   |                      |    |                |  |     |        |  |
|           | <b>81-4212</b>   | IN/EX; 11.03/ x 7 x 45.8 G1   |   |   |                      |    |                |  |     |        |  |
|           | <b>50 005 059</b>  | mechanical; metal   |   |   |                      |    |                |  |     |        |  |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |    |                |  |     |        |  |
|           | <b>7.02242.32.0</b>  | fuel pump; mechanical   |   |   |                      |    |                |  |     |        |  |
|           | <b>7.02604.01.0</b>  | lambda sensor; universal probe; not heated  |   |   |                      |    |                |  |     |        |  |
|           | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |   |                      |    |                |  |     |        |  |
|           | <b>50 006 406</b>  |   |   |   |                      |    |                |  |     |        |  |
|           | <b>50 006 487</b>  |   |   |   |                      |    |                |  |     |        |  |
| <b>23</b> |  | <b>79</b>   |   |   |                      |    |                |  |     |        |  |
|           | <b>16 LZ2</b>  | 09.1993 → 06.2000   | B | 4 | 1598 cm <sup>3</sup> | 2V | 55 kW          | 75 PS  | 8,8 | - 81.5 |  |
|           | <b>C 16 LZ2</b>  | 08.1992 → 11.1995   | B | 4 | 1598 cm <sup>3</sup> | 2V | 51-55 kW       | 69-75 PS   | 9,2 | - 81.5 |  |
|           | <b>ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92), VECTRA A (J89), VECTRA A Hatchback (J89), VECTRA B Estate (J96)</b> |   |   |   |                      |    |                |  |     |        |  |
|           | <b>90 054 623</b>  | Cylinder diameter: 79.5; KH: 27.7; BÜ: 0.4; MT: -3.9; GL: 48.1; piston pin: 18x55; K; number of piston rings: 3<br>SRK<br>R 1.2 CR G6<br>NM 1.5<br>SLF 3 CR ST<br>→ <b>80 00207 1 0 ...</b> |   |   |                      |    |                |  |     |        |  |
|           | <b>80 00207 1 0 000</b>  | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050 79.50 / 80 00207 1 0 100 80.00</b> , Special 3mm oilring version  |   |   |                      |    |                |  |     |        |  |
|           | <b>87 409 610</b>  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |   |   |                      |    |                |  |     |        |  |
|           | <b>87 410 610</b>  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b>   |   |   |                      |    |                |  |     |        |  |
|           | <b>29300</b>   | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III  |   |   |                      |    | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |     |        |  |
|           | <b>29316</b>   | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III   |   |   |                      |    | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1                                |     |        |  |
|           | <b>50 006 299</b>  | CAM, chilled cast iron  |   |   |                      |    |                |  |     |        |  |
|           | <b>7.00468.61.0</b>  | fuel supply unit; in-tank; electrical   |   |   |                      |    |                |  |     |        |  |

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|  | <b>7.18222.01.0</b>                    | intake manifold pressure sensor; pneumatic       |
|  | <b>7.05432.00.0</b>                    | stepper motor; electrical                        |
|  | <b>7.02604.15.0</b>                    | lambda sensor; control sensor; not heated        |
|  | <b>50 006 457</b>                      | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|  | <b>50 006 406</b><br><b>50 006 487</b> |  |

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|---|--|
| <b>24</b>   | <b>79</b>  |
| <b>16 NZR</b>   | 09.1995 → 09.1998    B    4    1598 cm <sup>3</sup> 2V    55 kW    75 PS $\xi$ 9,2    - 81.5 |
| <b>ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92)</b> |  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00207 1 0 000</b> | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050</b> 79.50 / <b>80 00207 1 0 100</b> 80.00, Special 3mm oilring version   |
|  | <b>87 409 610</b>       | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620</b> 0,50 / <b>87 409 630</b> 0,75 / <b>87 409 600</b> STD / <b>87 409 640</b> 1,00  |
|  | <b>87 410 610</b>       | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620</b> 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00 |
|  | <b>29300</b>            | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III   |
|  | <b>29316</b>            | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III  |
|  | <b>KK-7H</b>            | valve cotter; number of notches: 1; valve stem diameter: 7   |
|  | <b>81-4212</b>          | IN/EX; 11.03/ x 7 x 45.8 G1  |

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|--|--|--|
|  | <b>50 006 272</b>                        | CAM, chilled cast iron                           |
|  | <b>50 005 818</b><br><b>7.07919.12.0</b> |  |
|  | <b>7.00468.61.0</b>                      | fuel supply unit; in-tank; electrical            |
|  | <b>7.18222.01.0</b>                      | intake manifold pressure sensor; pneumatic       |
|  | <b>7.05432.00.0</b>                      | stepper motor; electrical                        |
|  | <b>7.02604.15.0</b>                      | lambda sensor; control sensor; not heated        |
|  | <b>50 006 457</b>                        | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|  | <b>50 006 406</b><br><b>50 006 487</b>   |  |

|  |   |
|--|---|
| <b>25</b>  | <b>79</b>   |
| <b>16 SV</b>   | 09.1986 → 08.1996    B    4    1598 cm <sup>3</sup> 2V    60 kW    82 PS $\xi$ 10    - 81.5 |
| <b>KADETT E (T85), KADETT E Convertible (T85), KADETT E Estate (T85), KADETT E Hatchback (T85), VECTRA A (J89), VECTRA A Hatchback (J89), VECTRA B (J96)</b> |   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>90 556 605</b>       | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -1.6; MØ: 59; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3<br><b>90 556 623</b> 79.50 / <b>90 556 630</b> 80.00<br>R    1.2    CR    G6<br>NM    1.5<br>SLF    3    CR    ST<br>→ <b>80 00207 1 0 ...</b> |
|  | <b>80 00207 1 0 000</b> | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050</b> 79.50 / <b>80 00207 1 0 100</b> 80.00, Special 3mm oilring version   |
|  | <b>87 409 610</b>       | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620</b> 0,50 / <b>87 409 630</b> 0,75 / <b>87 409 600</b> STD / <b>87 409 640</b> 1,00  |
|  | <b>87 410 610</b>       | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620</b> 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00   |

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|  | <b>29300</b>        | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III   |  | <b>KK-7H</b>        | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>29316</b>        | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III  |  | <b>81-4212</b>      | IN/EX; 11.03/ x 7 x 45.8 G1                                |
|  | <b>50 006 296</b>   | CAM, chilled cast iron, →mot. 19027024   |  |                     |  |
|  | <b>50 005 059</b>   | mechanical; metal, mot. 02j22350→  |  | <b>50 005 818</b>   | <b>1.6 (F19, M19), 1.6 S:</b> →mot. 02X38361               |
|  |                     |  |  | <b>7.07919.12.0</b> | <b>1.6 (F19, M19), 1.6 S:</b> →mot. 02X38361               |
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical   |  |                     |  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |                     |  |
|  | <b>7.02242.31.0</b> | fuel pump; mechanical  |  |                     |  |
|  | <b>7.02242.32.0</b> | fuel pump; mechanical  |  |                     |  |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic   |  |                     |  |
|  | <b>7.02604.01.0</b> | lambda sensor; universal probe; not heated   |  |                     |  |
|  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |  |                     |  |
|  | <b>50 006 406</b>   |  |  |                     |  |
|  | <b>50 006 487</b>   |  |  |                     |  |

|           |                       |   |   |   |                      |    |       |       |  |    |      |
|-----------|-----------------------|---|---|---|----------------------|----|-------|-------|--|----|------|
| <b>26</b> |                       | <b>79</b>   |   |   |                      |    |       |       |  |    |      |
|           | <b>17 D (4EE1)</b>    | 02.1996 → 09.2000                                       | D | 4 | 1686 cm <sup>3</sup> | 2V | 44 kW | 60 PS |  | 22 | - 86 |
|           | <b>CORSA B (S93)</b>  |   |   |   |                      |    |       |       |  |    |      |
|           | <b>TW-1626A STD</b>   | [Pair] AS STD Ø 55.000 / 73.700 // 2.210 St/A           |   |   |                      |    |       |       |  |    |      |
|           | <b>CB-1624A 0.25</b>  | [Set] PL 0,25 Ø 45.695 / 48.982 / 16.830 / 1.631 St/A   |   |   |                      |    |       |       |  |    |      |
|           |                       | <b>CB-1624A 0,50 / CB-1624A STD</b>                     |   |   |                      |    |       |       |  |    |      |
|           | <b>MS-1625GP 0.25</b> | [Set] HL 0,25 Ø 51.688 / 55.976 / 15.530 / 2.131 St/B/G |   |   |                      |    |       |       |  |    |      |
|           |                       | <b>MS-1625GP 0,50 / MS-1625GP 0,75 / MS-1625GP STD</b>  |   |   |                      |    |       |       |  |    |      |
|           | <b>81-4214</b>        | IN/EX; 11.54/ x 7 x 43 G1                               |   |   |                      |    |       |       |  |    |      |

|           |   |   |    |                     |  |    |          |          |  |       |        |
|-----------|---|---|----|---------------------|--|----|----------|----------|--|-------|--------|
| <b>27</b> |   | <b>79</b>   |    |                     |  |    |          |          |  |       |        |
|           | <b>C 16 NZ</b>  | 10.1987 → 11.1995   | B  | 4                   | 1598 cm <sup>3</sup>                                       | 2V | 55-60 kW | 75-82 PS |  | 9-9,5 | - 81.5 |
|           | <b>ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92), CORSA A Hatchback (S83), KADETT E (T85), KADETT E Convertible (T85), KADETT E Estate (T85), KADETT E Hatchback (T85), VECTRA A (J89), VECTRA A Hatchback (J89)</b> |   |    |                     |  |    |          |          |  |       |        |
|           | <b>90 555 605</b>   | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -2.7; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3 |    |                     |  |    |          |          |  |       |        |
|           | <b>90 555 623</b>   | 79.50   |    |                     |  |    |          |          |  |       |        |
|           | R   | 1.2   | CR | G6                  |  |    |          |          |  |       |        |
|           | NM  | 1.5   |    |                     |  |    |          |          |  |       |        |
|           | SLF   | 3   | CR | ST                  |  |    |          |          |  |       |        |
|           | → <b>80 00207 1 0 ...</b>   |   |    |                     |  |    |          |          |  |       |        |
|           | <b>80 00207 1 0 000</b>   | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]  |    |                     |  |    |          |          |  |       |        |
|           |   | <b>80 00207 1 0 050</b> 79.50 / <b>80 00207 1 0 100</b> 80.00, Special 3mm oilring version                  |    |                     |  |    |          |          |  |       |        |
|           | <b>87 409 610</b>   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A   |    |                     |  |    |          |          |  |       |        |
|           | <b>87 409 620</b>   | 0,50 / <b>87 409 630</b> 0,75 / <b>87 409 600</b> STD / <b>87 409 640</b> 1,00                              |    |                     |  |    |          |          |  |       |        |
|           | <b>87 410 610</b>   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A  |    |                     |  |    |          |          |  |       |        |
|           | <b>87 410 620</b>   | 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00                              |    |                     |  |    |          |          |  |       |        |
|           | <b>29300</b>  | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III  |    | <b>KK-7H</b>        | valve cotter; number of notches: 1; valve stem diameter: 7 |    |          |          |  |       |        |
|           | <b>29316</b>  | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III   |    | <b>81-4212</b>      | IN/EX; 11.03/ x 7 x 45.8 G1                                |    |          |          |  |       |        |
|           | <b>50 006 296</b>   | CAM, chilled cast iron  |    |                     |  |    |          |          |  |       |        |
|           | <b>50 005 059</b>   | mechanical; metal, mot. 02j22350→   |    | <b>50 005 818</b>   |  |    |          |          |  |       |        |
|           |   |   |    | <b>7.07919.12.0</b> |  |    |          |          |  |       |        |

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|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical                   |
|  | <b>7.02242.31.0</b> | fuel pump; mechanical                            |
|  | <b>7.00468.61.0</b> | fuel supply unit; in-tank; electrical            |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic       |
|  | <b>7.05432.00.0</b> | stepper motor; electrical                        |
|  | <b>7.02604.15.0</b> | lambda sensor; control sensor; not heated        |
|  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|  | <b>50 006 406</b>   |  |
|  | <b>50 006 487</b>   |  |

|           |   |                   |   |   |                      |    |       |       |      |        |  |
|-----------|---|-------------------|---|---|----------------------|----|-------|-------|------|--------|--|
| <b>28</b> |   | <b>79</b>         |   |   |                      |    |       |       |      |        |  |
|           | <b>C 16 NZ2</b>                                 | 09.1988 → 11.1995 | B | 4 | 1598 cm <sup>3</sup> | 2V | 55 kW | 75 PS | ⊗9,2 | - 81.5 |  |
|           | <b>VECTRA A (J89), VECTRA A Hatchback (J89)</b> |                   |   |   |                      |    |       |       |      |        |  |

|  |                     |  |  |                |  |
|--|---------------------|--|--|----------------|--|
|  | <b>29300</b>        | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>29316</b>        | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III        |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1                                |
|  | <b>50 006 299</b>   | CAM, chilled cast iron                             |  |                |  |
|  | <b>7.00468.61.0</b> | fuel supply unit; in-tank; electrical              |  |                |  |
|  | <b>7.05432.00.0</b> | stepper motor; electrical                          |  |                |  |
|  | <b>7.02604.15.0</b> | lambda sensor; control sensor; not heated          |  |                |  |
|  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |  |                |  |
|  | <b>50 006 406</b>   |  |  |                |  |
|  | <b>50 006 487</b>   |  |  |                |  |

|           |  |                   |   |   |                      |    |       |        |         |        |  |
|-----------|--|-------------------|---|---|----------------------|----|-------|--------|---------|--------|--|
| <b>29</b> |  | <b>79</b>         |   |   |                      |    |       |        |         |        |  |
|           | <b>C 16 SE</b>   | 02.1992 → 12.1994 | B | 4 | 1598 cm <sup>3</sup> | 2V | 74 kW | 101 PS | ⊗9,5-10 | - 81.5 |  |
|           | <b>ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92), CORSA A Hatchback (S83)</b> |                   |   |   |                      |    |       |        |         |        |  |

|  |                         |   |  |                     |  |
|--|-------------------------|---|--|---------------------|--|
|  | <b>90 556 605</b>       | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -1.6; MØ: 59; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3<br><b>90 556 623</b> 79.50 / <b>90 556 630</b> 80.00<br>R 1.2 CR G6<br>NM 1.5<br>SLF 3 CR ST<br>→ <b>80 00207 1 0 ...</b> |  |                     |  |
|  | <b>80 00207 1 0 000</b> | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050</b> 79.50 / <b>80 00207 1 0 100</b> 80.00, Special 3mm oilring version  |  |                     |  |
|  | <b>87 409 610</b>       | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620</b> 0,50 / <b>87 409 630</b> 0,75 / <b>87 409 600</b> STD / <b>87 409 640</b> 1,00   |  | <b>KK-7H</b>        | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>87 410 610</b>       | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620</b> 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00                                |  | <b>81-4212</b>      | IN/EX; 11.03/ x 7 x 45.8 G1                                |
|  | <b>29300</b>            | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III  |  | <b>KK-7H</b>        | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>29316</b>            | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III   |  | <b>81-4212</b>      | IN/EX; 11.03/ x 7 x 45.8 G1                                |
|  | <b>50 005 059</b>       | mechanical; metal   |  | <b>50 005 818</b>   |  |
|  | <b>7.18222.01.0</b>     | intake manifold pressure sensor; pneumatic  |  | <b>7.07919.12.0</b> |  |

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|--|--------------|--|
|  | 7.05432.11.0 | stepper motor; electrical                        |
|  | 7.02604.15.0 | lambda sensor; control sensor; not heated        |
|  | 7.02604.01.0 | lambda sensor; universal probe; not heated       |
|  | 50 006 457   | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|  | 50 006 406   |  |
|  | 50 006 487   |  |

|                                   |                 |                   |   |   |                      |    |       |        |  |     |        |
|-----------------------------------|-----------------|-------------------|---|---|----------------------|----|-------|--------|--|-----|--------|
| <b>30</b>                         |                 | <b>79</b>         |   |   |                      |    |       |        |  |     |        |
|                                   | <b>C 16 SEL</b> | 08.1997 → 09.2000 | B | 4 | 1598 cm <sup>3</sup> | 4V | 74 kW | 101 PS |  | 9,8 | - 81.5 |
| <b>CORSA B (S93), TIGRA (S93)</b> |                 |                   |   |   |                      |    |       |        |  |     |        |

|  |              |   |  |         |                               |
|--|--------------|---|--|---------|-------------------------------|
|  | 87 409 610   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |  |         |                               |
|  | 87 410 610   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |  |         |                               |
|  | 291120       | EX; 27.5 x 6 x 102.3 x A/S - Cr - 45° - 22 - III  |  | 81-4200 | IN/EX; 10.046/ x 5.99 x 45 G1 |
|  | 29397        | IN; 31 x 6 x 103.1 x S - Cr - 45° - 22 - III  |  | 81-4217 | IN/EX; 10.08/ x 5.99 x 45 G1  |
|  |              |   |  | 81-4210 | IN/EX; 10.24/ x 5.99 x 45 G1  |
|  | 50 006 392   | installation side: intake sideCAM, chilled cast iron  |  |         |                               |
|  | 50 005 818   |   |  |         |                               |
|  | 7.07919.12.0 |   |  |         |                               |
|  | 7.00468.60.0 | fuel supply unit; in-tank; electrical   |  |         |                               |
|  | 7.00468.61.0 | fuel supply unit; in-tank; electrical   |  |         |                               |
|  | 7.18222.01.0 | intake manifold pressure sensor; pneumatic  |  |         |                               |
|  | 7.05432.11.0 | stepper motor; electrical   |  |         |                               |
|  | 7.02604.01.0 | lambda sensor; universal probe; not heated  |  |         |                               |
|  | 50 006 416   | hydraulic; height: 26; Outer Ø: 32; length: 26  |  |         |                               |

|                      |                |                   |   |   |                      |    |       |        |  |         |        |
|----------------------|----------------|-------------------|---|---|----------------------|----|-------|--------|--|---------|--------|
| <b>31</b>            |                | <b>79</b>         |   |   |                      |    |       |        |  |         |        |
|                      | <b>C 16 XE</b> | 03.1993 → 09.2000 | B | 4 | 1598 cm <sup>3</sup> | 4V | 80 kW | 109 PS |  | 10-11,5 | - 81.5 |
| <b>CORSA B (S93)</b> |                |                   |   |   |                      |    |       |        |  |         |        |

|  |                  |   |  |              |                               |
|--|------------------|---|--|--------------|-------------------------------|
|  | 80 00397 1 0 000 | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 2.5]  |  |              |                               |
|  | 87 409 610       | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |  |              |                               |
|  | 87 410 610       | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |  |              |                               |
|  | 291120           | EX; 27.5 x 6 x 102.3 x A/S - Cr - 45° - 22 - III  |  | 81-4200      | IN/EX; 10.046/ x 5.99 x 45 G1 |
|  | 29397            | IN; 31 x 6 x 103.1 x S - Cr - 45° - 22 - III  |  | 81-4217      | IN/EX; 10.08/ x 5.99 x 45 G1  |
|  |                  |   |  | 81-4210      | IN/EX; 10.24/ x 5.99 x 45 G1  |
|  | 50 006 392       | installation side: intake sideCAM, chilled cast iron  |  |              |                               |
|  | 50 005 738       | mechanical; metal   |  | 50 005 818   |                               |
|  |                  |   |  | 7.07919.12.0 |                               |
|  | 7.00468.60.0     | fuel supply unit; in-tank; electrical   |  |              |                               |
|  | 7.05432.11.0     | stepper motor; electrical   |  |              |                               |
|  | 7.02604.15.0     | lambda sensor; control sensor; not heated   |  |              |                               |
|  | 7.05270.23.0     | lambda sensor; control sensor; not heated   |  |              |                               |

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|                     |  |   |   |
|---------------------|--|---|---|
|                     | <b>50 006 416</b>  | hydraulic; height: 26; Outer Ø: 32; length: 26  |   |
| <b>32</b> <b>79</b> |  |   |   |
|                     | <b>E 16 NZ</b>   | 09.1986 → 11.1995 B 4 1598 cm <sup>3</sup> 2V 55-65 kW 75-88 PS 9-9,5 - 81.5  |   |
|                     | <b>KADETT E (T85), KADETT E Convertible (T85), KADETT E Estate (T85), KADETT E Hatchback (T85), VECTRA A (J89), VECTRA A Hatchback (J89)</b> |   |   |
|                     | <b>90 555 605</b>  | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -2.7; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3         |   |
|                     | <b>90 555 623 79.50</b>  | R 1.2 CR G6   |   |
|                     | <b>NM 1.5</b>  | SLF 3 CR ST   |   |
|                     | → <b>80 00207 1 0 ...</b>  |   |   |
|                     | <b>80 00207 1 0 000</b>  | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]  |   |
|                     | <b>80 00207 1 0 050 79.50 / 80 00207 1 0 100 80.00</b> , Special 3mm oilring version   |   |   |
|                     | <b>87 409 610</b>  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A   |   |
|                     | <b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |   |   |
|                     | <b>87 410 610</b>  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A          |   |
|                     | <b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b>  |   |   |
|                     | <b>29300</b>   | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III  | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|                     | <b>29316</b>   | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III   | <b>81-4212</b> IN/EX; 11.03/ x 7 x 45.8 G1                              |
|                     | <b>50 005 818</b>  |   |   |
|                     | <b>7.07919.12.0</b>  |   |   |
|                     | <b>7.21287.53.0</b>  | fuel pump; in-line; electrical  |   |
|                     | <b>7.02242.31.0</b>  | fuel pump; mechanical   |   |
|                     | <b>7.00468.61.0</b>  | fuel supply unit; in-tank; electrical   |   |
|                     | <b>7.05432.00.0</b>  | stepper motor; electrical   |   |
|                     | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |
|                     | <b>50 006 406</b>  |   |   |
|                     | <b>50 006 487</b>  |   |   |
| <b>33</b> <b>79</b> |  |   |   |
|                     | <b>E 16 SE</b>   | 09.1987 → 03.1992 B 4 1598 cm <sup>3</sup> 2V 74-75 kW 100-102 PS 9,5-10 - 81.5                                     |   |
|                     | <b>CORSA A Hatchback (S83), KADETT E (T85)</b>   |   |   |
|                     | <b>90 556 605</b>  | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -1.6; MØ: 59; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3 |   |
|                     | <b>90 556 623 79.50 / 90 556 630 80.00</b>   | R 1.2 CR G6   |   |
|                     | <b>NM 1.5</b>  | SLF 3 CR ST   |   |
|                     | → <b>80 00207 1 0 ...</b>  |   |   |
|                     | <b>80 00207 1 0 000</b>  | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]  |   |
|                     | <b>80 00207 1 0 050 79.50 / 80 00207 1 0 100 80.00</b> , Special 3mm oilring version   |   |   |
|                     | <b>87 409 610</b>  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A   |   |
|                     | <b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |   |   |
|                     | <b>87 410 610</b>  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A          |   |
|                     | <b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b>  |   |   |
|                     | <b>29300</b>   | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III  | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|                     | <b>29316</b>   | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III   | <b>81-4212</b> IN/EX; 11.03/ x 7 x 45.8 G1                              |
|                     | <b>50 007 570</b>  | CAM, chilled cast iron  |   |
|                     | <b>50 005 059</b>  | mechanical; metal, mot. 02j22350→   | <b>50 005 818</b>   |
|                     |  |   | <b>7.07919.12.0</b>   |

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|  |              |  |
|--|--------------|--|
|  | 7.21287.53.0 | fuel pump; in-line; electrical                   |
|  | 7.18222.01.0 | intake manifold pressure sensor; pneumatic       |
|  | 7.05432.11.0 | stepper motor; electrical                        |
|  | 50 006 457   | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|  | 50 006 406   |  |
|  | 50 006 487   |  |

|  |           |
|--|-----------|
| <b>34</b>  | <b>79</b> |
| <b>X 16 SZ</b> 03.1993 → 08.1996    B      4    1598 cm <sup>3</sup> 2V    52 kW      71 PS      9,5-10    - 81.5                        |           |
| <b>ASTRA F (T92), ASTRA F Convertible (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92), VECTRA A (J89), VECTRA A Hatchback (J89)</b> |           |

|  |                  |  |
|--|------------------|--|
|  | 90 555 605       | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -2.7; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3  |
|  | 90 555 623       | 79.50  |
|  | R                | 1.2      CR      G6  |
|  | NM               | 1.5  |
|  | SLF              | 3      CR      ST  |
|  |                  | → 80 00207 1 0 ...   |
|  | 80 00207 1 0 000 | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br>80 00207 1 0 050 79.50 / 80 00207 1 0 100 80.00, Special 3mm oilring version   |
|  | 87 409 610       | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00  |
|  | 87 410 610       | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00 |
|  | 29300            | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III   |
|  | 29316            | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III  |
|  |                  | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7  |
|  |                  | <b>81-4212</b> IN/EX; 11.03/ x 7 x 45.8 G1   |

|  |              |  |
|--|--------------|--|
|  | 50 006 279   | CAM, chilled cast iron                           |
|  | 50 005 059   | mechanical; metal                                |
|  | 7.00468.61.0 | fuel supply unit; in-tank; electrical            |
|  | 7.18222.01.0 | intake manifold pressure sensor; pneumatic       |
|  | 7.05432.00.0 | stepper motor; electrical                        |
|  | 7.02604.15.0 | lambda sensor; control sensor; not heated        |
|  | 50 006 457   | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|  | 50 006 406   |  |
|  | 50 006 487   |  |

|   |           |
|---|-----------|
| <b>35</b>   | <b>79</b> |
| <b>X 16 SZR</b> 09.1991 → 09.2000    B      4    1598 cm <sup>3</sup> 2V    55 kW      75 PS      9,1      - 81.5   |           |
| <b>ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92), ASTRA G Estate (T98), ASTRA G Hatchback (T98), ASTRA G Saloon (T98), KADETT Hatchback, VECTRA B Estate (J96)</b> |           |

|  |            |   |
|--|------------|---|
|  | 90 555 605 | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -2.7; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3 |
|  | 90 555 623 | 79.50   |
|  | R          | 1.2      CR      G6   |
|  | NM         | 1.5   |
|  | SLF        | 3      CR      ST   |
|  |            | → 80 00207 1 0 ...  |

cont...

|           |                                   |   |   |   |
|-----------|-----------------------------------|---|---|---|
|           | <b>80 00207 1 0 000</b>           | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050 79.50 / 80 00207 1 0 100 80.00</b> , Special 3mm oilring version  |   |   |
|           | <b>87 409 610</b>                 | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |   |   |
|           | <b>87 410 610</b>                 | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |   |   |
|           | <b>29300</b>                      | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III  |   | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|           | <b>29316</b>                      | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III   |   | <b>81-4212</b> IN/EX; 11.03/ x 7 x 45.8 G1                              |
|           | <b>50 006 272</b>                 | CAM, chilled cast iron, →mot. 02HV1800  |   |   |
|           | <b>50 006 291</b>                 | CAM, chilled cast iron, mot. 02HV1801→  |   |   |
|           | <b>50 005 059</b>                 | mechanical; metal   |   | <b>50 005 818</b><br><b>7.07919.12.0</b>                                |
|           | <b>7.00468.61.0</b>               | fuel supply unit; in-tank; electrical   |   |   |
|           | <b>7.18222.01.0</b>               | intake manifold pressure sensor; pneumatic  |   |   |
|           | <b>7.24809.10.0</b>               | EGR valve; electrical   |   |   |
|           | <b>7.02256.38.0</b>               | ACF-valve; electrical   |   |   |
|           | <b>7.05432.00.0</b>               | stepper motor; electrical   |   |   |
|           | <b>7.02604.15.0</b>               | lambda sensor; control sensor; not heated   |   |   |
|           | <b>50 006 457</b>                 | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |   |
|           | <b>50 006 406</b>                 |   |   |   |
|           | <b>50 006 487</b>                 |   |   |   |
| <b>36</b> |                                   | <b>79</b>   |   |   |
|           | <b>X 16 XE</b>                    | 07.1994 → 09.2000   | B | 4 1598 cm <sup>3</sup> 4V 78 kW 106 PS 10-11,5 - 81.5                   |
|           | <b>CORSA B (S93), TIGRA (S93)</b> |   |   |   |
|           | <b>94 637 600</b>                 | Cylinder diameter: 79; KH: 28; MT: -0.8; GL: 48; piston pin: 18x55; K; number of piston rings: 3<br><b>94 637 610 79.50 / 94 637 620 80.00</b>  |   |   |
|           |                                   | R 1.2 CR G6   |   |   |
|           |                                   | NM 1.5  |   |   |
|           |                                   | SLF 3 CR ST   |   |   |
|           |                                   | → <b>80 00207 1 0 ...</b>   |   |   |
|           | <b>80 00207 1 0 000</b>           | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050 79.50 / 80 00207 1 0 100 80.00</b> , Special 3mm oilring version  |   |   |
|           | <b>80 00397 1 0 000</b>           | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 2.5]<br><b>80 00397 1 0 050 79.50</b>   |   |   |
|           | <b>87 409 610</b>                 | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |   |   |
|           | <b>87 410 610</b>                 | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |   |   |
|           | <b>291120</b>                     | EX; 27.5 x 6 x 102.3 x A/S - Cr - 45° - 22 - III  |   | <b>81-4200</b> IN/EX; 10.046/ x 5.99 x 45 G1                            |
|           | <b>29397</b>                      | IN; 31 x 6 x 103.1 x S - Cr - 45° - 22 - III  |   | <b>81-4217</b> IN/EX; 10.08/ x 5.99 x 45 G1                             |
|           |                                   |   |   | <b>81-4210</b> IN/EX; 10.24/ x 5.99 x 45 G1                             |
|           | <b>50 006 392</b>                 | installation side: intake sideCAM, chilled cast iron  |   |   |
|           | <b>50 005 738</b>                 | mechanical; metal   |   | <b>50 005 818</b><br><b>7.07919.12.0</b>                                |
|           | <b>7.00468.60.0</b>               | fuel supply unit; in-tank; electrical   |   |   |
|           | <b>7.00468.61.0</b>               | fuel supply unit; in-tank; electrical   |   |   |

cont...

|  |              |  |
|--|--------------|--|
|  | 7.22296.02.0 | cut-off secondary air valve; pneumatic         |
|  | 7.18222.01.0 | intake manifold pressure sensor; pneumatic     |
|  | 7.05432.11.0 | stepper motor; electrical                      |
|  | 7.02604.15.0 | lambda sensor; control sensor; not heated      |
|  | 7.05270.23.0 | lambda sensor; control sensor; not heated      |
|  | 50 006 416   | hydraulic; height: 26; Outer Ø: 32; length: 26 |

|           |  |   |
|-----------|--|---|
| <b>37</b> |  | <b>79</b>   |
|           | X 16 XEL   | 08.1994 → 09.1998 B 4 1598 cm³ 4V 74 kW 101 PS 10-11,5 - 81.5 |
|           | ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92) |   |

|  |                    |  |
|--|--------------------|--|
|  | 94 637 600         | Cylinder diameter: 79; KH: 28; MT: -0.8; GL: 48; piston pin: 18x55; K; number of piston rings: 3 |
|  | 94 637 610         | 79.50 / 94 637 620 80.00   |
|  | R 1.2 CR G6        |  |
|  | NM 1.5             |  |
|  | SLF 3 CR ST        |  |
|  | → 80 00207 1 0 ... |  |

|  |                  |  |
|--|------------------|--|
|  | 80 00207 1 0 000 | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]                       |
|  |                  | 80 00207 1 0 050 79.50 / 80 00207 1 0 100 80.00, Special 3mm oilring version |

|  |                  |  |
|--|------------------|--|
|  | 80 00397 1 0 000 | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 2.5] |
|  |                  | 80 00397 1 0 050 79.50                                   |

|  |            |  |
|--|------------|--|
|  | 87 409 610 | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A  |
|  |            | 87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00                                       |
|  | 87 410 610 | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A |
|  |            | 87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00                                       |

|  |        |   |  |         |  |
|--|--------|---|--|---------|--|
|  | 291107 | EX; 27.5 x 5 x 116.2 x A/S - Cr - 45° - VS - 22 - III                         |  | MK-5H   | valve cotter; number of notches: 3; valve stem diameter: 5 |
|  | 291124 | EX; 27.5 x 5 x 116.3 x A/S - Ni - 45° - VS - 22 - III for liquified gas (LPG) |  | 81-4215 | IN/EX; 10.046/ x 4.98 x 39 G1                              |
|  | 291120 | EX; 27.5 x 6 x 102.3 x A/S - Cr - 45° - 22 - III                              |  | 81-4200 | IN/EX; 10.046/ x 5.99 x 45 G1                              |
|  | 29397  | IN; 31 x 6 x 103.1 x S - Cr - 45° - 22 - III                                  |  | 81-4217 | IN/EX; 10.08/ x 5.99 x 45 G1                               |
|  | 291106 | IN; 31.2 x 5 x 117.2 x S - Cr - 45° - VS - 22 - III                           |  | 81-4210 | IN/EX; 10.24/ x 5.99 x 45 G1                               |
|  | 291123 | IN; 31.2 x 5 x 117.3 x S - Ni - 45° - VS - 22 - III for liquified gas (LPG)   |  |         |  |

|  |            |  |
|--|------------|--|
|  | 50 006 392 | installation side: intake sideCAM, chilled cast iron |
|--|------------|--|

|  |            |                   |  |              |
|--|------------|-------------------|--|--------------|
|  | 50 005 738 | mechanical; metal |  | 50 005 818   |
|  |            |                   |  | 7.07919.12.0 |

|  |              |  |
|--|--------------|--|
|  | 7.22296.02.0 | cut-off secondary air valve; pneumatic         |
|  | 7.18222.01.0 | intake manifold pressure sensor; pneumatic     |
|  | 7.05432.11.0 | stepper motor; electrical                      |
|  | 7.02604.15.0 | lambda sensor; control sensor; not heated      |
|  | 7.05270.23.0 | lambda sensor; control sensor; not heated      |
|  | 50 006 416   | hydraulic; height: 26; Outer Ø: 32; length: 26 |

|           |               |   |
|-----------|---------------|---|
| <b>38</b> |               | <b>79</b>   |
|           | X 17 D (4EE1) | 02.1996 → 09.2000 D 4 1686 cm³ 2V 42-44 kW 57-60 PS 22 - 86 |
|           | CORSA B (S93) |   |

|  |               |   |
|--|---------------|---|
|  | TW-1626A STD  | [Pair] AS STD Ø 55.000 / 73.700 // 2.210 St/A         |
|  | CB-1624A 0.25 | [Set] PL 0,25 Ø 45.695 / 48.982 / 16.830 / 1.631 St/A |
|  |               | CB-1624A 0,50 / CB-1624A STD                          |

cont...



|  |                       |   |
|--|-----------------------|---|
|  | <b>MS-1625GP 0.25</b> | [Set] HL 0,25 Ø 51.688 / 55.976 / 15.530 / 2.131 St/B/G<br><b>MS-1625GP 0,50 / MS-1625GP 0,75 / MS-1625GP STD</b> |
|  | <b>81-4214</b>        | IN/EX; 11.54/ x 7 x 43 G1   |
|  | <b>50 005 746</b>     | mechanical; metal, mot. 00877698→   |
|  | <b>7.22138.50.0</b>   | electric switchover valve (air control); electric switchover valve (EGR); electrical                              |

## 39 79

|  |  |   |   |    |   |                      |    |       |       |    |      |
|--|--|---|---|----|---|----------------------|----|-------|-------|----|------|
|  | <b>X 17 DT (TC4EE1)</b>  | 02.1990→12.1998   | D | LA | 4 | 1686 cm <sup>3</sup> | 2V | 60 kW | 82 PS | 22 | - 86 |
|  | <b>ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92), KADETT E, VECTRA A (J89), VECTRA A Hatchback (J89), VECTRA B (J96), VECTRA B Estate (J96), VECTRA B Hatchback (J96)</b> |   |   |    |   |                      |    |       |       |    |      |
|  | <b>TW-1626A STD</b>  | [Pair] AS STD Ø 55.000 / 73.700 // 2.210 St/A   |   |    |   |                      |    |       |       |    |      |
|  | <b>CB-1624A 0.25</b>   | [Set] PL 0,25 Ø 45.695 / 48.982 / 16.830 / 1.631 St/A<br><b>CB-1624A 0,50 / CB-1624A STD</b>                      |   |    |   |                      |    |       |       |    |      |
|  | <b>MS-1625GP 0.25</b>  | [Set] HL 0,25 Ø 51.688 / 55.976 / 15.530 / 2.131 St/B/G<br><b>MS-1625GP 0,50 / MS-1625GP 0,75 / MS-1625GP STD</b> |   |    |   |                      |    |       |       |    |      |
|  | <b>81-4214</b>   | IN/EX; 11.54/ x 7 x 43 G1   |   |    |   |                      |    |       |       |    |      |
|  | <b>50 005 746</b>  | mechanical; metal, <b>1.7 TDS (F19, M19), 1.7 TDS (F35, M35), 1.7 TDS (F08, M08, F68, M68)</b> : mot. 00855806→   |   |    |   |                      |    |       |       |    |      |
|  | <b>7.06740.01.0</b>  | water pump auxiliary cooling; electrical  |   |    |   |                      |    |       |       |    |      |
|  | <b>7.22138.50.0</b>  | electric switchover valve (air control); electric switchover valve (EGR); electrical                              |   |    |   |                      |    |       |       |    |      |

## 40 80

|  |  |   |   |   |                      |    |                |  |     |        |  |
|--|--|---|---|---|----------------------|----|----------------|--|-----|--------|--|
|  | <b>C 16 LZ</b>   | 09.1986→02.1993   | B | 4 | 1598 cm <sup>3</sup> | 2V | 55 kW          | 75 PS  | 9,2 | - 79.5 |  |
|  | <b>KADETT E (T85), KADETT E Convertible (T85), KADETT E Estate (T85), KADETT E Hatchback (T85)</b> |   |   |   |                      |    |                |  |     |        |  |
|  | <b>87 409 610</b>  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |   |   |                      |    |                |  |     |        |  |
|  | <b>87 410 610</b>  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |   |   |                      |    |                |  |     |        |  |
|  | <b>29300</b>   | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III  |   |   |                      |    | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |     |        |  |
|  | <b>29316</b>   | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III   |   |   |                      |    | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1                                |     |        |  |
|  | <b>7.21287.53.0</b>  | fuel pump; in-line; electrical  |   |   |                      |    |                |  |     |        |  |
|  | <b>7.02242.31.0</b>  | fuel pump; mechanical   |   |   |                      |    |                |  |     |        |  |
|  | <b>7.00468.61.0</b>  | fuel supply unit; in-tank; electrical   |   |   |                      |    |                |  |     |        |  |
|  | <b>7.05432.00.0</b>  | stepper motor; electrical   |   |   |                      |    |                |  |     |        |  |
|  | <b>7.02604.15.0</b>  | lambda sensor; control sensor; not heated   |   |   |                      |    |                |  |     |        |  |
|  | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |   |                      |    |                |  |     |        |  |
|  | <b>50 006 406</b>  |   |   |   |                      |    |                |  |     |        |  |
|  | <b>50 006 487</b>  |   |   |   |                      |    |                |  |     |        |  |

|           |  |                      |                   |   |    |   |                      |    |       |        |      |   |      |
|-----------|--|----------------------|-------------------|---|----|---|----------------------|----|-------|--------|------|---|------|
| <b>41</b> |  | <b>80</b>            |                   |   |    |   |                      |    |       |        |      |   |      |
|           |  | <b>X 25 DT</b>       | 05.1994 → 05.1999 | D | LA | 6 | 2498 cm <sup>3</sup> | 2V | 96 kW | 131 PS | 22,5 | - | 82.8 |
|           |  | <b>OMEGA B (V94)</b> |                   |   |    |   |                      |    |       |        |      |   |      |

|      | <b>94 347 610</b> | Cylinder diameter: 80.25; KH: 39.45; MT: -2.5; GL: 65.95; piston pin: 27x63; number of piston rings: 3<br><b>94 347 620 80.50</b><br>RTK, KKK<br>T15 3 CR G6<br>M 1.75 G3<br>DSF 3 CR<br>→ <b>80 00301 1 0 ...</b><br>cylinder head gasketpiston protrusion:  |           |           |           |           |   |      |       |       |   |      |       |       |   |      |       |       |
|------|-------------------|---|-----------|-----------|-----------|-----------|---|------|-------|-------|---|------|-------|-------|---|------|-------|-------|
|      |                   | <table border="1"> <thead> <tr> <th>hole</th> <th>thickness</th> <th>more than</th> <th>less than</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>1,55</td> <td>+0,64</td> <td>+0,78</td> </tr> <tr> <td>2</td> <td>1,68</td> <td>+0,79</td> <td>+0,91</td> </tr> <tr> <td>3</td> <td>1,87</td> <td>+0,92</td> <td>+1,08</td> </tr> </tbody> </table> | hole      | thickness | more than | less than | 1 | 1,55 | +0,64 | +0,78 | 2 | 1,68 | +0,79 | +0,91 | 3 | 1,87 | +0,92 | +1,08 |
| hole | thickness         | more than   | less than |           |           |           |   |      |       |       |   |      |       |       |   |      |       |       |
| 1    | 1,55              | +0,64   | +0,78     |           |           |           |   |      |       |       |   |      |       |       |   |      |       |       |
| 2    | 1,68              | +0,79   | +0,91     |           |           |           |   |      |       |       |   |      |       |       |   |      |       |       |
| 3    | 1,87              | +0,92   | +1,08     |           |           |           |   |      |       |       |   |      |       |       |   |      |       |       |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00301 1 0 000</b> | Ø80; STD; set: 1; [T15 G6 CR 3] [M G3 IFU 1.75] [DSF CR 3]<br><b>80 00301 1 0 025 80.25 / 80 00301 1 0 050 80.50</b> |
|--|-------------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>77 218 610</b> | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.621 St/B/G; PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.621 St/B/S<br><b>77 218 620 0,50 / 77 218 600 STD</b> , The upper shell is marked with 'SPUTTER'. |
|--|-------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>87 369 610</b> | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br><b>87 369 620 0,50 / 87 369 600 STD</b> , 180° oil groove |
|--|-------------------|---|

|  |              |   |  |              |  |
|--|--------------|---|--|--------------|--|
|  | <b>11732</b> | IN; 36 x 6 x 103.7 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-6H</b> | valve cotter; number of notches: 3; valve stem diameter: 6 |
|--|--------------|---|--|--------------|--|

|  |                   |                   |
|--|-------------------|-------------------|
|  | <b>50 005 516</b> | mechanical; metal |
|--|-------------------|-------------------|

|  |                     |                             |
|--|---------------------|-----------------------------|
|  | <b>7.22184.50.0</b> | air mass sensor; electrical |
|--|---------------------|-----------------------------|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.06740.01.0</b> | water pump auxiliary cooling; electrical |
|--|---------------------|--|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21903.73.0</b> | pressure transformer (turbo charger); pressure transducer (EGR); electro-pneumatic |
|--|---------------------|--|

|           |  |                      |                   |   |    |   |                      |    |       |        |    |   |      |
|-----------|--|----------------------|-------------------|---|----|---|----------------------|----|-------|--------|----|---|------|
| <b>42</b> |  | <b>80</b>            |                   |   |    |   |                      |    |       |        |    |   |      |
|           |  | <b>X 25 TD</b>       | 05.1994 → 05.1999 | D | LA | 6 | 2498 cm <sup>3</sup> | 2V | 96 kW | 131 PS | 22 | - | 82.8 |
|           |  | <b>OMEGA B (V94)</b> |                   |   |    |   |                      |    |       |        |    |   |      |

|      | <b>94 347 610</b> | Cylinder diameter: 80.25; KH: 39.45; MT: -2.5; GL: 65.95; piston pin: 27x63; number of piston rings: 3<br><b>94 347 620 80.50</b><br>RTK, KKK<br>T15 3 CR G6<br>M 1.75 G3<br>DSF 3 CR<br>→ <b>80 00301 1 0 ...</b><br>cylinder head gasketpiston protrusion:  |           |           |           |           |   |      |       |       |   |      |       |       |   |      |       |       |
|------|-------------------|---|-----------|-----------|-----------|-----------|---|------|-------|-------|---|------|-------|-------|---|------|-------|-------|
|      |                   | <table border="1"> <thead> <tr> <th>hole</th> <th>thickness</th> <th>more than</th> <th>less than</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>1,55</td> <td>+0,64</td> <td>+0,78</td> </tr> <tr> <td>2</td> <td>1,68</td> <td>+0,79</td> <td>+0,91</td> </tr> <tr> <td>3</td> <td>1,87</td> <td>+0,92</td> <td>+1,08</td> </tr> </tbody> </table> | hole      | thickness | more than | less than | 1 | 1,55 | +0,64 | +0,78 | 2 | 1,68 | +0,79 | +0,91 | 3 | 1,87 | +0,92 | +1,08 |
| hole | thickness         | more than   | less than |           |           |           |   |      |       |       |   |      |       |       |   |      |       |       |
| 1    | 1,55              | +0,64   | +0,78     |           |           |           |   |      |       |       |   |      |       |       |   |      |       |       |
| 2    | 1,68              | +0,79   | +0,91     |           |           |           |   |      |       |       |   |      |       |       |   |      |       |       |
| 3    | 1,87              | +0,92   | +1,08     |           |           |           |   |      |       |       |   |      |       |       |   |      |       |       |

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|--|-------------------------|--|
|  | <b>80 00301 1 0 000</b> | Ø80; STD; set: 1; [T15 G6 CR 3] [M G3 IFU 1.75] [DSF CR 3]<br><b>80 00301 1 0 025 80.25 / 80 00301 1 0 050 80.50</b> |
|--|-------------------------|--|

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|--|-------------------|---|
|  | <b>77 218 610</b> | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.621 St/B/G; PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.621 St/B/S<br><b>77 218 620 0,50 / 77 218 600 STD</b> , The upper shell is marked with 'SPUTTER'. |
|--|-------------------|---|

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|--|-------------------|---|
|  | <b>87 369 610</b> | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br><b>87 369 620 0,50 / 87 369 600 STD</b> , 180° oil groove |
|--|-------------------|---|

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|  | <b>11732</b> | IN; 36 x 6 x 103.7 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-6H</b> | valve cotter; number of notches: 3; valve stem diameter: 6 |
|--|--------------|---|--|--------------|--|

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|--|-------------------|-------------------|
|  | <b>50 005 516</b> | mechanical; metal |
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|  | <b>7.22184.50.0</b> | air mass sensor; electrical |
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|  | <b>7.06740.01.0</b> | water pump auxiliary cooling; electrical |
|--|---------------------|--|

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|           | <b>7.21903.73.0</b>  | pressure transformer (turbo charger); pressure transducer (EGR); electro-pneumatic  |
|           | <b>50 006 475</b>  | hydraulic; Outer Ø: 35; length: 26  |
| <b>43</b> | <b>80.5</b>  |   |
|           | <b>X 18 XE1</b>  | 02.1998 → 10.2000 B 4 1796 cm <sup>3</sup> 4V 85 kW 115 PS $\zeta$ 10,5 - 88.2  |
|           | <b>ASTRA G Coupe (T98), ASTRA G Estate (T98), ASTRA G Hatchback (T98), ASTRA G Saloon (T98), VECTRA B (J96), VECTRA B Estate (J96), VECTRA B Hatchback (J96), ZAFIRA A MPV (T98)</b> |   |
|           | <b>99 741 601</b>  | Cylinder diameter: 80.5; KH: 24.1; GL: 44.7; piston pin: 18x55; K; number of piston rings: 3  |
|           | <b>99 741 610 81.00</b>  |   |
|           | R 1.2 NT ST  |   |
|           | M 1.2  |   |
|           | SLF 2 CR ST  |   |
|           | → <b>80 00389 1 0 ...</b>  |   |
|           | <b>80 00389 1 0 000</b>  | Ø80.5; STD; set: 1; [R ST NT 1.2] [M 1.2] [SLF ST CR 2]<br><b>80 00389 1 0 050 81.00</b>  |
|           | <b>87 409 610</b>  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|           | <b>87 410 610</b>  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |
|           | <b>341002</b>  | EX; 27.5 x 5 x 100.8 x A/S - Cr - 45° - VS - 22 - III   |
|           | <b>341001</b>  | IN; 31.2 x 5 x 101.4 x S - Cr - 45° - 22 - III  |
|           | <b>50 005 747</b>  | mechanical; metal   |
|           | <b>7.00468.60.0</b>  | fuel supply unit; in-tank; electrical   |
|           | <b>7.24809.10.0</b>  | EGR valve; electrical   |
|           | <b>7.05270.32.0</b>  | lambda sensor; control sensor; heated   |
|           | <b>50 006 416</b>  | hydraulic; height: 26; Outer Ø: 32; length: 26  |
| <b>44</b> | <b>80.5</b>  |   |
|           | <b>Z 18 XEL</b>  | 10.1995 → 09.2000 B 4 1796 cm <sup>3</sup> 4V 79-85 kW 107-116 PS $\zeta$ 10,5 - 88.2   |
|           | <b>VECTRA B (J96), VECTRA B Estate (J96), VECTRA B Hatchback (J96)</b>   |   |
|           | <b>99 741 601</b>  | Cylinder diameter: 80.5; KH: 24.1; GL: 44.7; piston pin: 18x55; K; number of piston rings: 3  |
|           | <b>99 741 610 81.00</b>  |   |
|           | R 1.2 NT ST  |   |
|           | M 1.2  |   |
|           | SLF 2 CR ST  |   |
|           | → <b>80 00389 1 0 ...</b>  |   |
|           | <b>80 00389 1 0 000</b>  | Ø80.5; STD; set: 1; [R ST NT 1.2] [M 1.2] [SLF ST CR 2]<br><b>80 00389 1 0 050 81.00</b>  |
|           | <b>87 409 610</b>  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|           | <b>87 410 610</b>  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |
|           | <b>341002</b>  | EX; 27.5 x 5 x 100.8 x A/S - Cr - 45° - VS - 22 - III   |
|           | <b>341001</b>  | IN; 31.2 x 5 x 101.4 x S - Cr - 45° - 22 - III  |
|           | <b>7.29013.01.0</b>  | Crankshaft Intake = 31,5 mm   |
|           | <b>7.00468.60.0</b>  | fuel supply unit; in-tank; electrical   |

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|-----------|---|---|
|           | <b>7.14319.09.0</b>   | throttle body; electronic, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.  |
|           | <b>50 006 416</b>   | hydraulic; height: 26; Outer Ø: 32; length: 26  |
| <b>45</b> |   | <b>81.6</b>   |
|           | <b>C 18 SEL</b>   | 11.1994 → 09.1998 B 4 1799 cm <sup>3</sup> 4V 85 kW 115 PS 10,8 - 84  |
|           | <b>ASTRA F (T92)</b>  |   |
|           | <b>291119</b>   | EX; 29 x 6 x 92.4 x A/S - Cr - 45° - 22 - III   |
|           | <b>29375</b>  | IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III  |
|           | <b>81-4211</b>  | EX; 10.046/ x 5.99 x 35 G1  |
|           | <b>81-4200</b>  | IN/EX; 10.046/ x 5.99 x 45 G1   |
|           | <b>81-4217</b>  | IN/EX; 10.08/ x 5.99 x 45 G1  |
|           | <b>81-4210</b>  | IN/EX; 10.24/ x 5.99 x 45 G1  |
|           | <b>50 006 312</b>   | installation side: intake sideCAM, chilled cast iron  |
|           | <b>50 006 313</b>   | installation side: outlet sideCAM, chilled cast iron  |
|           | <b>7.06269.01.0</b>   | idle controller; electrical   |
|           | <b>7.05270.33.0</b>   | lambda sensor; control sensor; heated   |
|           | <b>50 006 479</b>   | hydraulic; Outer Ø: 32; length: 26  |
|           | <b>50 006 416</b>   | hydraulic; height: 26; Outer Ø: 32; length: 26  |
| <b>46</b> |   | <b>81.6</b>   |
|           | <b>C 18 XE</b>  | 06.1993 → 01.1998 B 4 1799 cm <sup>3</sup> 4V 92 kW 125 PS 10-11,5 - 86   |
|           | <b>ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92)</b> |   |
|           | <b>99 438 600</b>   | Cylinder diameter: 81.6; KH: 30.4; VT1: -1.79; MT: -1.84; GL: 50.4; piston pin: 21x56; K; number of piston rings: 3<br>R 1.5 CR ST<br>NM 1.5<br>SLF 3 CR<br>→ <b>80 00403 1 0 ...</b> |
|           | <b>80 00403 1 0 000</b>   | Ø81.6; STD; set: 1; [R ST IF CR 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00403 1 0 050 82.10</b>   |
|           | <b>77 272 610</b>   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>  |
|           | <b>87 393 610</b>   | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b>               |
|           | <b>291119</b>   | EX; 29 x 6 x 92.4 x A/S - Cr - 45° - 22 - III   |
|           | <b>29375</b>  | IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III  |
|           | <b>81-4211</b>  | EX; 10.046/ x 5.99 x 35 G1  |
|           | <b>81-4200</b>  | IN/EX; 10.046/ x 5.99 x 45 G1   |
|           | <b>81-4217</b>  | IN/EX; 10.08/ x 5.99 x 45 G1  |
|           | <b>81-4210</b>  | IN/EX; 10.24/ x 5.99 x 45 G1  |
|           | <b>50 006 312</b>   | installation side: intake sideCAM, chilled cast iron  |
|           | <b>50 006 313</b>   | installation side: outlet sideCAM, chilled cast iron  |
|           | <b>50 005 734</b>   | mechanical; metal   |
|           | <b>50 005 851</b>   | mot. 14056061 → mot. 14261174   |
|           | <b>7.18222.01.0</b>   | intake manifold pressure sensor; pneumatic  |
|           | <b>7.06269.01.0</b>   | idle controller; electrical   |
|           | <b>7.05270.32.0</b>   | lambda sensor; control sensor; heated   |
|           | <b>7.05270.33.0</b>   | lambda sensor; control sensor; heated   |
|           | <b>50 006 479</b>   | hydraulic; Outer Ø: 32; length: 26  |
|           | <b>50 006 416</b>   | hydraulic; height: 26; Outer Ø: 32; length: 26  |

|           |  |   |     |    |                      |                   |                               |        |               |
|-----------|--|---|-----|----|----------------------|-------------------|-------------------------------|--------|---------------|
| <b>47</b> |  | <b>81.6</b>   |     |    |                      |                   |                               |        |               |
|           | <b>C 18 XEL</b>  | 07.1994 → 02.1996   | B   | 4  | 1799 cm <sup>3</sup> | 4V                | 85 kW                         | 116 PS | Σ10-11,5 - 86 |
|           | <b>ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92)</b>  |   |     |    |                      |                   |                               |        |               |
|           | <b>99 438 600</b>  | Cylinder diameter: 81.6; KH: 30.4; VT1: -1.79; MT: -1.84; GL: 50.4; piston pin: 21x56; K; number of piston rings: 3   |     |    |                      |                   |                               |        |               |
|           |  | R   | 1.5 | CR | ST                   |                   |                               |        |               |
|           |  | NM  | 1.5 |    |                      |                   |                               |        |               |
|           |  | SLF   | 3   | CR |                      |                   |                               |        |               |
|           |  | → <b>80 00403 1 0 ...</b>   |     |    |                      |                   |                               |        |               |
|           | <b>80 00403 1 0 000</b>  | Ø81.6; STD; set: 1; [R ST IF CR 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00403 1 0 050 82.10</b>   |     |    |                      |                   |                               |        |               |
|           | <b>291119</b>  | EX; 29 x 6 x 92.4 x A/S - Cr - 45° - 22 - III   |     |    |                      | <b>81-4211</b>    | EX; 10.046/ x 5.99 x 35 G1    |        |               |
|           | <b>29375</b>   | IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III  |     |    |                      | <b>81-4200</b>    | IN/EX; 10.046/ x 5.99 x 45 G1 |        |               |
|           |  |   |     |    |                      | <b>81-4217</b>    | IN/EX; 10.08/ x 5.99 x 45 G1  |        |               |
|           |  |   |     |    |                      | <b>81-4210</b>    | IN/EX; 10.24/ x 5.99 x 45 G1  |        |               |
|           | <b>50 006 312</b>  | installation side: intake sideCAM, chilled cast iron  |     |    |                      |                   |                               |        |               |
|           | <b>50 006 313</b>  | installation side: outlet sideCAM, chilled cast iron  |     |    |                      |                   |                               |        |               |
|           | <b>50 005 734</b>  | mechanical; metal   |     |    |                      | <b>50 005 851</b> | mot. 14056061→                |        |               |
|           | <b>7.06269.01.0</b>  | idle controller; electrical   |     |    |                      |                   |                               |        |               |
|           | <b>7.05270.32.0</b>  | lambda sensor; control sensor; heated   |     |    |                      |                   |                               |        |               |
|           | <b>50 006 479</b>  | hydraulic; Outer Ø: 32; length: 26  |     |    |                      |                   |                               |        |               |
|           | <b>50 006 416</b>  | hydraulic; height: 26; Outer Ø: 32; length: 26  |     |    |                      |                   |                               |        |               |
| <b>48</b> |  | <b>81.6</b>   |     |    |                      |                   |                               |        |               |
|           | <b>C 25 XE</b>   | 08.1992 → 11.1995   | B   | 6  | 2498 cm <sup>3</sup> | 4V                | 125 kW                        | 170 PS | Σ10,8 - 79.6  |
|           | <b>CALIBRA A (C89), VECTRA A (J89), VECTRA A Hatchback (J89)</b>   |   |     |    |                      |                   |                               |        |               |
|           | <b>291119</b>  | EX; 29 x 6 x 92.4 x A/S - Cr - 45° - 22 - III   |     |    |                      | <b>81-4211</b>    | EX; 10.046/ x 5.99 x 35 G1    |        |               |
|           | <b>29375</b>   | IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III  |     |    |                      | <b>81-4200</b>    | IN/EX; 10.046/ x 5.99 x 45 G1 |        |               |
|           |  |   |     |    |                      | <b>81-4217</b>    | IN/EX; 10.08/ x 5.99 x 45 G1  |        |               |
|           |  |   |     |    |                      | <b>81-4210</b>    | IN/EX; 10.24/ x 5.99 x 45 G1  |        |               |
|           | <b>7.21287.53.0</b>  | fuel pump; in-line; electrical  |     |    |                      |                   |                               |        |               |
|           | <b>7.07759.07.0</b>  | air mass sensor; electrical   |     |    |                      |                   |                               |        |               |
|           | <b>7.05270.24.0</b>  | lambda sensor; control sensor; heated   |     |    |                      |                   |                               |        |               |
|           | <b>50 006 479</b>  | hydraulic; Outer Ø: 32; length: 26  |     |    |                      |                   |                               |        |               |
|           | <b>50 006 416</b>  | hydraulic; height: 26; Outer Ø: 32; length: 26, →mot. 08159068  |     |    |                      |                   |                               |        |               |
| <b>49</b> |  | <b>81.6</b>   |     |    |                      |                   |                               |        |               |
|           | <b>X 18 XE</b>   | 10.1995 → 09.2000   | B   | 4  | 1799 cm <sup>3</sup> | 4V                | 85 kW                         | 116 PS | Σ10-11,5 - 86 |
|           | <b>ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92), VECTRA B (J96), VECTRA B Estate (J96), VECTRA B Hatchback (J96)</b> |   |     |    |                      |                   |                               |        |               |
|           | <b>99 438 600</b>  | Cylinder diameter: 81.6; KH: 30.4; VT1: -1.79; MT: -1.84; GL: 50.4; piston pin: 21x56; K; number of piston rings: 3   |     |    |                      |                   |                               |        |               |
|           |  | R   | 1.5 | CR | ST                   |                   |                               |        |               |
|           |  | NM  | 1.5 |    |                      |                   |                               |        |               |
|           |  | SLF   | 3   | CR |                      |                   |                               |        |               |
|           |  | → <b>80 00403 1 0 ...</b>   |     |    |                      |                   |                               |        |               |
|           |  | →12.1997  |     |    |                      |                   |                               |        |               |
|           | <b>80 00403 1 0 000</b>  | Ø81.6; STD; set: 1; [R ST IF CR 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00403 1 0 050 82.10</b>   |     |    |                      |                   |                               |        |               |
|           | <b>77 272 610</b>  | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>                                  |     |    |                      |                   |                               |        |               |
|           | <b>87 393 610</b>  | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |     |    |                      |                   |                               |        |               |

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|--|--|--|---|
| <b>291119</b><br><b>29375</b>          | EX; 29 x 6 x 92.4 x A/S - Cr - 45° - 22 - III<br>IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III                | <b>81-4211</b><br><b>81-4200</b><br><b>81-4217</b><br><b>81-4210</b> | EX; 10.046/ x 5.99 x 35 G1<br>IN/EX; 10.046/ x 5.99 x 45 G1<br>IN/EX; 10.08/ x 5.99 x 45 G1<br>IN/EX; 10.24/ x 5.99 x 45 G1   |
| <b>50 006 312</b><br><b>50 006 313</b> | installation side: intake sideCAM, chilled cast iron<br>installation side: outlet sideCAM, chilled cast iron |  |   |
| <b>50 005 734</b>                      | mechanical; metal  | <b>50 005 848</b><br><b>50 005 851</b>                               | mot. 14261175→<br><b>1.8 i 16V (F35, M35), 1.8 i 16V (F19, M19), 1.8 i 16V (F08, M08, F68, M68):</b> mot. 14056061→mot. 14261174, <b>1.8 i 16V (F19), 1.8 i 16V (F35):</b> →mot. 14261174 |
| <b>7.00468.60.0</b>                    | fuel supply unit; in-tank; electrical  |  |   |
| <b>7.22296.02.0</b>                    | cut-off secondary air valve; pneumatic   |  |   |
| <b>7.06269.01.0</b>                    | idle controller; electrical  |  |   |
| <b>7.05270.33.0</b>                    | lambda sensor; control sensor; heated  |  |   |
| <b>50 006 479</b><br><b>50 006 416</b> | hydraulic; Outer Ø: 32; length: 26<br>hydraulic; height: 26; Outer Ø: 32; length: 26                         |  |   |

**50** **81.6**

**X 25 XE**      03.1994 → 09.2000    B      6      2498 cm<sup>3</sup>      4V      125-144 kW      170-196 PS      10-11,5 - 79.6

**CALIBRA A (C89), OMEGA B (V94), OMEGA B Estate (V94), VECTRA B (J96), VECTRA B Estate (J96), VECTRA B Hatchback (J96)**

|                   |   |
|-------------------|---|
| <b>94 954 600</b> | Cylinder diameter: 81.6; KH: 30.45; BÜ: 0.6; GL: 51.08; piston pin: 21x56; K; number of piston rings: 3<br>R    1.5    CR    ST<br>NM   1.5<br>SLF   3    CR<br>→ <b>80 00403 1 0 ...</b> |
|-------------------|---|

|                         |   |
|-------------------------|---|
| <b>80 00403 1 0 000</b> | Ø81.6; STD; set: 1; [R ST IF CR 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00403 1 0 050 82.10</b> |
|-------------------------|---|

|  |  |  |   |
|--|--|--|---|
| <b>291119</b><br><b>29375</b>          | EX; 29 x 6 x 92.4 x A/S - Cr - 45° - 22 - III<br>IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III        | <b>81-4211</b><br><b>81-4200</b><br><b>81-4217</b><br><b>81-4210</b> | EX; 10.046/ x 5.99 x 35 G1<br>IN/EX; 10.046/ x 5.99 x 45 G1<br>IN/EX; 10.08/ x 5.99 x 45 G1<br>IN/EX; 10.24/ x 5.99 x 45 G1 |
| <b>50 006 153</b>                      | installation side: intake sideCAM, chilled cast iron   |  |   |
| <b>7.00468.60.0</b>                    | fuel supply unit; in-tank; electrical  |  |   |
| <b>7.07759.07.0</b>                    | air mass sensor; electrical  |  |   |
| <b>7.22296.02.0</b>                    | cut-off secondary air valve; pneumatic   |  |   |
| <b>7.06740.01.0</b>                    | water pump auxiliary cooling; electrical   |  |   |
| <b>7.05270.24.0</b>                    | lambda sensor; control sensor; heated  |  |   |
| <b>50 006 479</b><br><b>50 006 416</b> | hydraulic; Outer Ø: 32; length: 26<br>hydraulic; height: 26; Outer Ø: 32; length: 26, →mot. 08159068 |  |   |

## 51 82.5

17 D 09.1988 → 09.1992 D 4 1699 cm<sup>3</sup> 2V 42-44 kW 57-60 PS  $\zeta$ 23 - 79.5  
**ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92), KADETT E (T85), KADETT E Estate (T85), KADETT E Hatchback (T85), VECTRA A (J89), VECTRA A Hatchback (J89)**

**80 00210 1 0 000**  $\varnothing$ 82.5; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]  
**80 00210 1 0 050** 83.00

**89 432 190** T - Dry cylinder liner; semi; A=85.5 C=87.5 L=142 H=4.5

**TW-1626A STD** [Pair] AS STD  $\varnothing$  55.000 / 73.700 // 2.210 St/A  
**77 272 610** [Set] PL 0,25  $\varnothing$  48.737 / 52.000 / 19.300 / 1.625 St/B/G  
**77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00**

**87 393 610** [Set] HL 0,25  $\varnothing$  57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25  $\varnothing$  57.745 / 62.000 / 26.100 / 2.120 St/A  
**87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD**

**MS-1625GP 0.25** [Set] HL 0,25  $\varnothing$  51.688 / 55.976 / 15.530 / 2.131 St/B/G  
**MS-1625GP 0,50 / MS-1625GP 0,75 / MS-1625GP STD**

**29416** EX; 32 x 8 x 123.2 x RA/S - Cr - 45° - 1 - III **KK-8H** valve cotter; number of notches: 1; valve stem diameter: 8

**29182** IN; 36 x 8 x 123.2 x S - Cr - 45° - 1 - III **81-4213** IN/EX; 12/ x 8 x 50 G2

**50 006 295** CAM, chilled cast iron

**50 005 734** mechanical; metal, **1.7 D (F35, M35), 1.7 D (F08, M08, F68, M68), 1.7 D (F19, M19)**: mot. 14363652→, **1.7 D (F19, M19), 1.7 D (F68, M68)**: mot. 14333450→

**50 006 457** hydraulic; height: 68; Outer  $\varnothing$ : 21.4; length: 68

**50 006 487**

## 52 82.5

17 DR 07.1992 → 09.1998 D 4 1699 cm<sup>3</sup> 2V 42-44 kW 57-60 PS  $\zeta$ 23,1 - 79.5  
**ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92), VECTRA A (J89), VECTRA A Hatchback (J89)**

**80 00210 1 0 000**  $\varnothing$ 82.5; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]  
**80 00210 1 0 050** 83.00

**89 432 190** T - Dry cylinder liner; semi; A=85.5 C=87.5 L=142 H=4.5

**77 272 610** [Set] PL 0,25  $\varnothing$  48.737 / 52.000 / 19.300 / 1.625 St/B/G  
**77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00**

**87 393 610** [Set] HL 0,25  $\varnothing$  57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25  $\varnothing$  57.745 / 62.000 / 26.100 / 2.120 St/A  
**87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD**

**29416** EX; 32 x 8 x 123.2 x RA/S - Cr - 45° - 1 - III **KK-8H** valve cotter; number of notches: 1; valve stem diameter: 8

**29182** IN; 36 x 8 x 123.2 x S - Cr - 45° - 1 - III **81-4213** IN/EX; 12/ x 8 x 50 G2

**50 005 734** mechanical; metal, **1.7 D (F35, M35), 1.7 D (F19, M19), 1.7 D (F08, M08, F68, M68)**: mot. 14363652→, **1.7 D (F19, M19), 1.7 D (F68, M68)**: mot. 14333450→

**50 006 457** hydraulic; height: 68; Outer  $\varnothing$ : 21.4; length: 68

**50 006 487**

## 53 82.5

X 17 DTL 11.1994 → 08.2000 D A 4 1699 cm<sup>3</sup> 2V 50 kW 68 PS  $\zeta$ 22 - 79.5  
**ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92), ASTRA G Estate (T98), ASTRA G Hatchback (T98), ASTRA G Saloon (T98)**

**80 00210 1 0 000**  $\varnothing$ 82.5; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]  
**80 00210 1 0 050** 83.00

**89 432 190** T - Dry cylinder liner; semi; A=85.5 C=87.5 L=142 H=4.5

cont...



|  |                     |  |  |   |
|--|---------------------|--|--|---|
|  | <b>77 274 610</b>   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G; PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/S |  |   |
|  | <b>77 533 610</b>   | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.124 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.124 St/A |  |   |
|  | <b>29416</b>        | EX; 32 x 8 x 123.2 x RA/S - Cr - 45° - 1 - III   |  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>29182</b>        | IN; 36 x 8 x 123.2 x S - Cr - 45° - 1 - III  |  | <b>81-4213</b> IN/EX; 12/ x 8 x 50 G2                                   |
|  | <b>50 005 734</b>   | mechanical; metal  |  |   |
|  | <b>7.22701.05.0</b> | air mass sensor; electrical, Sensor without measuring tube   |  |   |
|  | <b>7.18222.06.0</b> | intake manifold pressure sensor; pneumatic   |  |   |
|  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |  |   |
|  | <b>50 006 487</b>   |  |  |   |

|  |           |
|--|-----------|
| <b>54</b>  | <b>84</b> |
| <b>X 20 DTH</b> 09.1997 → 09.2000    D A 4    1995 cm <sup>3</sup> 4V    74 kW    101 PS    18,5    - 90 |           |
| <b>OMEGA B (V94), OMEGA B Estate (V94)</b>   |           |

|  |   |  |  |   |
|--|---|--|--|---|
|  | <b>77 527 610</b>                       | [Set] HL 0,25 Ø 67.732 / 72.000 / 19.500 / 2.124 St/A; PASS-L 0,25 Ø 67.732 / 72.000 / 26.100 / 2.124 St/A |  |   |
|  | <b>77 529 610</b>                       | [Set] PL 0,25 Ø 48.740 / 52.000 / 20.300 / 1.625 St/A; PL 0,25 Ø 48.740 / 52.000 / 20.300 / 1.625 St/B/S   |  |   |
|  | <b>77 527 620 0,50 / 77 527 600 STD</b> | The upper shell is marked with 'SPUTTER'.  |  |   |
|  | <b>290002</b>                           | IN; 29 x 6 x 97.2 x A/S - Cr - 45° - VS - 22 - III   |  | <b>MK-6H</b> valve cotter; number of notches: 3; valve stem diameter: 6 |
|  | <b>81-4200</b>                          | IN/EX; 10.046/ x 5.99 x 45 G1  |  |   |
|  | <b>81-4217</b>                          | IN/EX; 10.08/ x 5.99 x 45 G1   |  |   |
|  | <b>81-4210</b>                          | IN/EX; 10.24/ x 5.99 x 45 G1   |  |   |
|  | <b>50 006 339</b>                       | CAM, chilled cast iron   |  |   |
|  | <b>50 005 748</b>                       | mechanical; metal  |  |   |
|  | <b>7.22701.05.0</b>                     | air mass sensor; electrical, Sensor without measuring tube   |  |   |
|  | <b>7.18222.06.0</b>                     | intake manifold pressure sensor; pneumatic   |  |   |
|  | <b>7.24809.27.0</b>                     | EGR valve; pneumatic   |  |   |
|  | <b>7.24809.28.0</b>                     | EGR valve; pneumatic   |  |   |
|  | <b>50 006 479</b>                       | hydraulic; Outer Ø: 32; length: 26   |  |   |
|  | <b>50 006 095</b>                       |  |  |   |

|   |           |
|---|-----------|
| <b>55</b>   | <b>84</b> |
| <b>X 20 DTL</b> 11.1996 → 06.2000    D A 4    1995 cm <sup>3</sup> 4V    60-63 kW    82-86 PS    18,5    - 90 |           |
| <b>VECTRA B Estate (J96), VECTRA B Hatchback (J96)</b>  |           |

|  |   |  |  |   |
|--|---|--|--|---|
|  | <b>77 527 610</b>                       | [Set] HL 0,25 Ø 67.732 / 72.000 / 19.500 / 2.124 St/A; PASS-L 0,25 Ø 67.732 / 72.000 / 26.100 / 2.124 St/A |  |   |
|  | <b>77 529 610</b>                       | [Set] PL 0,25 Ø 48.740 / 52.000 / 20.300 / 1.625 St/A; PL 0,25 Ø 48.740 / 52.000 / 20.300 / 1.625 St/B/S   |  |   |
|  | <b>77 527 620 0,50 / 77 527 600 STD</b> | The upper shell is marked with 'SPUTTER'.  |  |   |
|  | <b>290002</b>                           | IN; 29 x 6 x 97.2 x A/S - Cr - 45° - VS - 22 - III   |  | <b>MK-6H</b> valve cotter; number of notches: 3; valve stem diameter: 6 |
|  | <b>81-4200</b>                          | IN/EX; 10.046/ x 5.99 x 45 G1  |  |   |
|  | <b>81-4217</b>                          | IN/EX; 10.08/ x 5.99 x 45 G1   |  |   |
|  | <b>81-4210</b>                          | IN/EX; 10.24/ x 5.99 x 45 G1   |  |   |

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|  |              |  |
|--|--------------|--|
|  | 50 006 339   | CAM, chilled cast iron                                     |
|  | 50 005 748   | mechanical; metal  |
|  | 7.22701.05.0 | air mass sensor; electrical, Sensor without measuring tube |
|  | 7.18222.06.0 | intake manifold pressure sensor; pneumatic                 |
|  | 7.24807.09.0 | vacuum pump; mechanical; vane pump                         |
|  | 7.24807.10.0 | vacuum pump; mechanical; vane pump                         |
|  | 7.24809.27.0 | EGR valve; pneumatic                                       |
|  | 7.24809.28.0 | EGR valve; pneumatic                                       |
|  | 50 006 479   | hydraulic; Outer Ø: 32; length: 26                         |
|  | 50 006 095   |  |

|           |          |              |                   |       |                      |    |       |        |      |      |
|-----------|----------|--------------|-------------------|-------|----------------------|----|-------|--------|------|------|
| <b>56</b> |          | <b>84</b>    |                   |       |                      |    |       |        |      |      |
|           | X 22 DTH |              | 07.1997 → 04.1999 | D A 4 | 2171 cm <sup>3</sup> | 4V | 85 kW | 116 PS | 18,5 | - 98 |
|           |          | SINTRA (APV) |                   |       |                      |    |       |        |      |      |

|  |                                  |  |
|--|----------------------------------|--|
|  | 77 527 610                       | [Set] HL 0,25 Ø 67.732 / 72.000 / 19.500 / 2.124 St/A; PASS-L 0,25 Ø 67.732 / 72.000 / 26.100 / 2.124 St/A |
|  | 77 527 620 0,50 / 77 527 600 STD |  |
|  | 77 529 610                       | [Set] PL 0,25 Ø 48.740 / 52.000 / 20.300 / 1.625 St/A; PL 0,25 Ø 48.740 / 52.000 / 20.300 / 1.625 St/B/S   |
|  | 77 529 600 STD                   | The upper shell is marked with 'SPUTTER'.  |
|  | 290002                           | IN; 29 x 6 x 97.2 x A/S - Cr - 45° - VS - 22 - III   |
|  | 81-4200                          | IN/EX; 10.046/ x 5.99 x 45 G1  |
|  | 81-4217                          | IN/EX; 10.08/ x 5.99 x 45 G1   |
|  | 81-4210                          | IN/EX; 10.24/ x 5.99 x 45 G1   |

|  |              |  |
|--|--------------|--|
|  | <b>MK-6H</b> | valve cotter; number of notches: 3; valve stem diameter: 6 |
|--|--------------|--|

|  |              |  |
|--|--------------|--|
|  | 50 006 339   | CAM, chilled cast iron                                     |
|  | 50 005 748   | mechanical; metal  |
|  | 7.22701.09.0 | air mass sensor; electrical, Sensor without measuring tube |
|  | 7.18222.06.0 | intake manifold pressure sensor; pneumatic                 |
|  | 7.24809.27.0 | EGR valve; pneumatic                                       |
|  | 50 006 479   | hydraulic; Outer Ø: 32; length: 26                         |
|  | 50 006 095   |  |

|           |       |               |                   |   |   |                      |    |          |          |     |        |
|-----------|-------|---------------|-------------------|---|---|----------------------|----|----------|----------|-----|--------|
| <b>57</b> |       | <b>84.8</b>   |                   |   |   |                      |    |          |          |     |        |
|           | 18 NV |               | 09.1986 → 03.1994 | B | 4 | 1796 cm <sup>3</sup> | 2V | 60-66 kW | 82-90 PS | 9,2 | - 79.5 |
|           |       | OMEGA A (V87) |                   |   |   |                      |    |          |          |     |        |

|  |  |  |
|--|--|--|
|  | 80 00211 1 0 000   | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]   |
|  | 80 00211 1 0 050   | 85.30  |
|  | 77 272 610   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G  |
|  | 77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00 |  |
|  | 87 393 610   | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A |
|  | 87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD                   |  |
|  | KK-7H  | valve cotter; number of notches: 1; valve stem diameter: 7   |
|  | 81-4212  | IN/EX; 11.03/ x 7 x 45.8 G1  |

|  |            |                        |
|--|------------|------------------------|
|  | 50 006 299 | CAM, chilled cast iron |
|--|------------|------------------------|

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|           |  |  |
|-----------|--|--|
|           | 50 006 457   | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |
|           | 50 006 406   |  |
|           | 50 006 487   |  |
| <b>58</b> | <b>84.8</b>  |  |
|           | 18 SE  | 11.1991 → 09.1996 B 4 1796 cm <sup>3</sup> 2V 82-85 kW 112-116 PS 10 - 79.5  |
|           | ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92) |  |
|           | 80 00211 1 0 000   | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br>80 00211 1 0 050 85.30   |
|           | 77 272 610   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00                                  |
|           | 87 393 610   | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD |
|           | KK-7H  | valve cotter; number of notches: 1; valve stem diameter: 7 <b>81-4212</b> IN/EX; 11.03/ x 7 x 45.8 G1  |
|           | 7.02604.01.0   | lambda sensor; universal probe; not heated   |
|           | 50 006 457   | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |
|           | 50 006 406   |  |
|           | 50 006 487   |  |
| <b>59</b> | <b>84.8</b>  |  |
|           | 18 SEH   | 09.1986 → 03.1994 B 4 1796 cm <sup>3</sup> 2V 85 kW 115 PS 10 - 79.5   |
|           | OMEGA A (V87), OMEGA A Estate (V87)                          |  |
|           | 80 00211 1 0 000   | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br>80 00211 1 0 050 85.30   |
|           | 77 272 610   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00                                  |
|           | 87 393 610   | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD |
|           | KK-7H  | valve cotter; number of notches: 1; valve stem diameter: 7 <b>81-4212</b> IN/EX; 11.03/ x 7 x 45.8 G1  |
|           | 7.21287.53.0   | fuel pump; in-line; electrical   |
|           | 50 006 457   | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |
|           | 50 006 406   |  |
|           | 50 006 487   |  |
| <b>60</b> | <b>84.8</b>  |  |
|           | 18 SV  | 09.1986 → 03.1994 B 4 1796 cm <sup>3</sup> 2V 63-66 kW 86-90 PS 10 - 79.5  |
|           | KADETT E (T85), OMEGA A (V87), OMEGA A Estate (V87)          |  |
|           | 80 00211 1 0 000   | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br>80 00211 1 0 050 85.30   |
|           | 77 272 610   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00                                  |
|           | 87 393 610   | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD |
|           | KK-7H  | valve cotter; number of notches: 1; valve stem diameter: 7 <b>81-4212</b> IN/EX; 11.03/ x 7 x 45.8 G1  |
|           | 50 006 269   | CAM, chilled cast iron   |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
|           | 7.02242.31.0   | fuel pump; mechanical  |
|           | 7.18222.01.0   | intake manifold pressure sensor; pneumatic   |

cont...

**50 006 457** hydraulic; height: 68; Outer Ø: 21.4; length: 68

**50 006 406**  
 **50 006 487**

**61** **84.8**

**C 18 NT** 06.1985 → 05.1992 B 4 1796 cm<sup>3</sup> 2V 66 kW 90 PS  $\zeta$ 9,2 - 79.5  
 **KADETT E (T85), KADETT E Estate (T85), KADETT E Hatchback (T85)**

**KK-7H** valve cotter; number of notches: 1; valve stem diameter: 7 **81-4212** IN/EX; 11.03/ x 7 x 45.8 G1

**7.21287.53.0** fuel pump; in-line; electrical

**50 006 457** hydraulic; height: 68; Outer Ø: 21.4; length: 68

**50 006 406**  
 **50 006 487**

**62** **84.8**

**C 18 NZ** 06.1985 → 07.1999 B 4 1796 cm<sup>3</sup> 2V 66 kW 90 PS  $\zeta$ 9-9,5 - 79.5  
 **ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92), KADETT E (T85), KADETT E Estate (T85), KADETT E Hatchback (T85), KADETT Hatchback, VECTRA A (J89), VECTRA A Hatchback (J89)**

**80 00211 1 0 000** Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]  
**80 00211 1 0 050 85.30**

**77 272 610** [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G  
**77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00**

**87 393 610** [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A  
**87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD**

**KK-7H** valve cotter; number of notches: 1; valve stem diameter: 7 **81-4212** IN/EX; 11.03/ x 7 x 45.8 G1

**50 006 299** CAM, chilled cast iron

**7.21287.53.0** fuel pump; in-line; electrical  
 **7.00468.61.0** fuel supply unit; in-tank; electrical

**7.18222.01.0** intake manifold pressure sensor; pneumatic

**7.05432.00.0** stepper motor; electrical

**7.02604.15.0** lambda sensor; control sensor; not heated

**50 006 457** hydraulic; height: 68; Outer Ø: 21.4; length: 68

**50 006 406**  
 **50 006 487**

**63** **84.8**

**E 18 NV** 09.1987 → 08.1991 B 4 1796 cm<sup>3</sup> 2V 62 kW 84 PS  $\zeta$ 9-9,5 - 79.5  
 **KADETT E (T85), KADETT E Estate (T85), KADETT E Hatchback (T85)**

**80 00211 1 0 000** Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]  
**80 00211 1 0 050 85.30**

**77 272 610** [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G  
**77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00**

**87 393 610** [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A  
**87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD**

**KK-7H** valve cotter; number of notches: 1; valve stem diameter: 7 **81-4212** IN/EX; 11.03/ x 7 x 45.8 G1

**50 006 299** CAM, chilled cast iron

cont...



|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.31.0</b> | fuel pump; mechanical  |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 457</b> | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|--|-------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 406</b> |  |
|  | <b>50 006 487</b> |  |

|           |  |                 |   |   |                      |    |       |       |       |        |  |
|-----------|--|-----------------|---|---|----------------------|----|-------|-------|-------|--------|--|
| <b>64</b> |  | <b>84.8</b>     |   |   |                      |    |       |       |       |        |  |
|           | <b>E 18 NVR</b>                            | 09.1987→03.1994 | B | 4 | 1796 cm <sup>3</sup> | 2V | 65 kW | 88 PS | 9-9,5 | - 79.5 |  |
|           | <b>OMEGA A (V87), OMEGA A Estate (V87)</b> |                 |   |   |                      |    |       |       |       |        |  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00211 1 0 000</b> | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3] |
|  | <b>80 00211 1 0 050</b> | 85.30  |

|  |   |   |
|--|---|---|
|  | <b>77 272 610</b>   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G |
|  | <b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b> |   |

|  |   |  |
|--|---|--|
|  | <b>87 393 610</b>   | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A |
|  | <b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |  |

|  |              |  |  |                |                             |
|--|--------------|--|--|----------------|-----------------------------|
|  | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |
|--|--------------|--|--|----------------|-----------------------------|

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 299</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|--|---------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 457</b> | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|--|-------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 406</b> |  |
|  | <b>50 006 487</b> |  |

|           |  |                 |   |   |                      |    |          |           |     |        |  |
|-----------|--|-----------------|---|---|----------------------|----|----------|-----------|-----|--------|--|
| <b>65</b> |  | <b>84.8</b>     |   |   |                      |    |          |           |     |        |  |
|           | <b>S 18 NV</b>   | 06.1985→08.1991 | B | 4 | 1796 cm <sup>3</sup> | 2V | 62-74 kW | 84-101 PS | 9,2 | - 79.5 |  |
|           | <b>KADETT E (T85), KADETT E Estate (T85), KADETT E Hatchback (T85)</b> |                 |   |   |                      |    |          |           |     |        |  |

|  |   |   |
|--|---|---|
|  | <b>77 272 610</b>   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G |
|  | <b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b> |   |

|  |   |  |
|--|---|--|
|  | <b>87 393 610</b>   | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A |
|  | <b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |  |

|  |              |  |  |                |                             |
|--|--------------|--|--|----------------|-----------------------------|
|  | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |
|--|--------------|--|--|----------------|-----------------------------|

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 299</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 457</b> | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|--|-------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 406</b> |  |
|  | <b>50 006 487</b> |  |

|           |  |                 |   |   |                      |    |          |            |     |      |  |
|-----------|--|-----------------|---|---|----------------------|----|----------|------------|-----|------|--|
| <b>66</b> |  | <b>86</b>       |   |   |                      |    |          |            |     |      |  |
|           | <b>20 NE</b>   | 12.1983→12.1993 | B | 4 | 1998 cm <sup>3</sup> | 2V | 85-95 kW | 115-129 PS | 9,2 | - 86 |  |
|           | <b>KADETT E (T85), KADETT E Convertible (T85), KADETT E Estate (T85), KADETT E Hatchback (T85), REKORD E</b> |                 |   |   |                      |    |          |            |     |      |  |

|  |   |   |
|--|---|---|
|  | <b>77 272 610</b>   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G |
|  | <b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b> |   |

|  |   |  |
|--|---|--|
|  | <b>87 393 610</b>   | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A |
|  | <b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |  |

|  |              |  |  |                |                             |
|--|--------------|--|--|----------------|-----------------------------|
|  | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |
|--|--------------|--|--|----------------|-----------------------------|

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical |
|--|---------------------|--------------------------------|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 457</b> | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|--|-------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 406</b> |  |
|  | <b>50 006 487</b> |  |

## 67 86

20 SE 12.1983 → 12.2000 B 4 1998 cm<sup>3</sup> 2V 85-90 kW 115-122 PS  $\epsilon$ 9,2 - 86  
**KADETT E (T85), OMEGA A (V87), OMEGA A Estate (V87), OMEGA B (V94), REKORD E**

**90 245 600** Cylinder diameter: 86; KH: 30.4; MT: -5; MØ: 45; GL: 55.4; piston pin: 21x61.5; K; number of piston rings: 3  
**90 245 610 86.50 / 90 245 620 87.00**  
 SRK  
R 1.5 MO G6  
NM 1.5  
SLF 3 CR  
→ **80 00212 1 0 ...**

**80 00212 1 0 000** Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]  
**80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00**

**77 268 610** [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G  
**77 268 620 0,50 / 77 268 600 STD**

**77 272 610** [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G  
**77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00**

**87 393 610** [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A  
**87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD**

|  |  |   |
|--|--|---|
|  | <b>KK-7H</b><br>valve cotter; number of notches: 1; valve stem diameter: 7 | <b>81-4217</b> IN/EX; 10.08/ x 5.99 x 45 G1 |
|  |  | <b>81-4210</b> IN/EX; 10.24/ x 5.99 x 45 G1 |
|  |  | <b>81-4212</b> IN/EX; 11.03/ x 7 x 45.8 G1  |

**7.21287.53.0** fuel pump; in-line; electrical  
**7.00468.60.0** fuel supply unit; in-tank; electrical

**50 006 457** hydraulic; height: 68; Outer Ø: 21.4; length: 68

**50 006 406**  
**50 006 487**

## 68 86

20 SEH 09.1986 → 11.1995 B 4 1998 cm<sup>3</sup> 2V 95 kW 129 PS  $\epsilon$ 10 - 86  
**KADETT E Hatchback (T85), VECTRA A (J89), VECTRA A Hatchback (J89)**

**90 245 600** Cylinder diameter: 86; KH: 30.4; MT: -5; MØ: 45; GL: 55.4; piston pin: 21x61.5; K; number of piston rings: 3  
**90 245 610 86.50 / 90 245 620 87.00**  
 SRK  
R 1.5 MO G6  
NM 1.5  
SLF 3 CR  
→ **80 00212 1 0 ...**

**80 00212 1 0 000** Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]  
**80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00**

**77 268 610** [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G  
**77 268 620 0,50 / 77 268 600 STD**

**77 272 610** [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G  
**77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00**

**87 393 610** [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A  
**87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD**

|  |  |  |
|--|--|--|
|  | <b>KK-7H</b><br>valve cotter; number of notches: 1; valve stem diameter: 7 | <b>81-4212</b> IN/EX; 11.03/ x 7 x 45.8 G1 |
|--|--|--|

**7.21287.53.0** fuel pump; in-line; electrical

**50 006 457** hydraulic; height: 68; Outer Ø: 21.4; length: 68

**50 006 406**  
**50 006 487**

| 69 |  | 86  |  |
|----|--|---|--|
|    | 20 XE  | 12.1987 → 05.1992   | B 4 1998 cm <sup>3</sup> 4V 115 kW 156 PS 10,5 - 86              |
|    | KADETT E Convertible (T85), KADETT E Hatchback (T85) |   |  |
|    | 90 245 600   | Cylinder diameter: 86; KH: 30.4; MT: -5; M∅: 45; GL: 55.4; piston pin: 21x61.5; K; number of piston rings: 3<br>90 245 610 86.50 / 90 245 620 87.00<br>SRK<br>R 1.5 MO G6<br>NM 1.5<br>SLF 3 CR<br>→ 80 00212 1 0 ... |  |
|    | 80 00212 1 0 000                                     | ∅86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br>80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00  |  |
|    | 77 268 610   | [Set] PL 0,25 ∅ 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br>77 268 620 0,50 / 77 268 600 STD   |  |
|    | 77 272 610   | [Set] PL 0,25 ∅ 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00   |  |
|    | 87 393 610   | [Set] HL 0,25 ∅ 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 ∅ 57.745 / 62.000 / 26.100 / 2.120 St/A<br>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD  |  |
|    | 291100   | EX; 29 x 7 x 105 x A/S - Cr - 45° - VS - 22 - III   | MK-7H valve cotter; number of notches: 3; valve stem diameter: 7 |
|    | 29185  | IN; 33 x 7 x 104.9 x S - Cr - 45° - 22 - III  | 81-4218 IN/EX; 13.03/ x 7 x 41.1 G2 - CC                         |
|    | 50 005 734   | mechanical; metal, mot. 14142839→   |  |
|    | 50 006 416   | hydraulic; height: 26; Outer ∅: 32; length: 26, →mot. 14137011  |  |
| 70 |  | 86  |  |
|    | 20 XEJ   | 03.1988 → 06.1994   | B 4 1998 cm <sup>3</sup> 4V 110 kW 150 PS 10,5 - 86              |
|    | KADETT E Hatchback (T85), VECTRA A (J89)             |   |  |
|    | 90 245 600   | Cylinder diameter: 86; KH: 30.4; MT: -5; M∅: 45; GL: 55.4; piston pin: 21x61.5; K; number of piston rings: 3<br>90 245 610 86.50 / 90 245 620 87.00<br>SRK<br>R 1.5 MO G6<br>NM 1.5<br>SLF 3 CR<br>→ 80 00212 1 0 ... |  |
|    | 80 00212 1 0 000                                     | ∅86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br>80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00  |  |
|    | 7.21287.53.0   | fuel pump; in-line; electrical  |  |
| 71 |  | 86  |  |
|    | C 20 LET   | 08.1991 → 07.1997   | B LA 4 1998 cm <sup>3</sup> 4V 150 kW 204 PS 8,5-9 - 86          |
|    | CALIBRA A (C89), VECTRA A (J89)                      |   |  |
|    | 80 00212 1 0 000                                     | ∅86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br>80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00  |  |
|    | 77 268 610   | [Set] PL 0,25 ∅ 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br>77 268 620 0,50 / 77 268 600 STD   |  |
|    | 77 272 610   | [Set] PL 0,25 ∅ 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00   |  |
|    | 87 393 610   | [Set] HL 0,25 ∅ 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 ∅ 57.745 / 62.000 / 26.100 / 2.120 St/A<br>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD  |  |
|    | 291100   | EX; 29 x 7 x 105 x A/S - Cr - 45° - VS - 22 - III   | MK-7H valve cotter; number of notches: 3; valve stem diameter: 7 |
|    | 29185  | IN; 33 x 7 x 104.9 x S - Cr - 45° - 22 - III  | 81-4218 IN/EX; 13.03/ x 7 x 41.1 G2 - CC                         |
|    | 50 005 734   | mechanical; metal, 2.0 i Turbo 4x4 (M07): mot. 14002935→, 2.0 i Turbo 4x4 (F19, M19): mot. 14142839→  |  |
|    | 7.21287.53.0   | fuel pump; in-line; electrical  |  |

cont...



|           |   |   |   |                |                               |    |           |            |     |      |
|-----------|---|---|---|----------------|-------------------------------|----|-----------|------------|-----|------|
|           | <b>7.05270.24.0</b>   | lambda sensor; control sensor; heated   |   |                |                               |    |           |            |     |      |
|           | <b>50 006 479</b>   | hydraulic; Outer Ø: 32; length: 26  |   |                |                               |    |           |            |     |      |
|           | <b>50 006 416</b>   | hydraulic; height: 26; Outer Ø: 32; length: 26, →mot. 14003804  |   |                |                               |    |           |            |     |      |
| <b>72</b> |   | <b>86</b>   |   |                |                               |    |           |            |     |      |
|           | <b>C 20 NE</b>  | 09.1986 → 05.2000   | B | 4              | 1998 cm <sup>3</sup>          | 2V | 85 kW     | 116 PS     | 9,2 | - 86 |
|           | <b>ASTRA F (T92), ASTRA F Convertible (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92), CALIBRA A (C89), FRONTERA A (U92), FRONTERA A Sport (U92), KADETT E (T85), KADETT E Convertible (T85), KADETT E Estate (T85), KADETT E Hatchback (T85), KADETT Hatchback, OMEGA A (V87), OMEGA A Estate (V87), VECTRA A (J89), VECTRA A Hatchback (J89)</b> |   |   |                |                               |    |           |            |     |      |
|           | <b>92 123 600</b>   | Cylinder diameter: 86; KH: 30.4; MT: -5; MØ: 57.02; GL: 55.4; piston pin: 20.998x61.5; K; number of piston rings: 3   |   |                |                               |    |           |            |     |      |
|           | <b>92 123 610</b>   | 86.50 / <b>92 123 620</b>   |   |                |                               |    |           |            |     |      |
|           | <b>80 00212 1 0 000</b>   | SRK<br>R 1.5 MO G6<br>NM 1.5<br>SLF 3 CR<br>→ <b>80 00212 1 0 ...</b>   |   |                |                               |    |           |            |     |      |
|           | <b>80 00212 1 0 000</b>   | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050</b> 86.50 / <b>80 00212 1 0 100</b> 87.00  |   |                |                               |    |           |            |     |      |
|           | <b>77 268 610</b>   | [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br><b>77 268 620</b> 0,50 / <b>77 268 600</b> STD   |   |                |                               |    |           |            |     |      |
|           | <b>77 272 610</b>   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620</b> 0,50 / <b>77 272 630</b> 0,75 / <b>77 272 600</b> STD / <b>77 272 640</b> 1,00                           |   |                |                               |    |           |            |     |      |
|           | <b>87 393 610</b>   | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620</b> 0,50 / <b>87 393 630</b> 0,75 / <b>87 393 600</b> STD |   |                |                               |    |           |            |     |      |
|           | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7  |   | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1   |    |           |            |     |      |
|           | <b>7.21287.53.0</b>   | fuel pump; in-line; electrical  |   |                |                               |    |           |            |     |      |
|           | <b>7.05270.24.0</b>   | lambda sensor; control sensor; heated   |   |                |                               |    |           |            |     |      |
|           | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |                |                               |    |           |            |     |      |
|           | <b>50 006 406</b>   |   |   |                |                               |    |           |            |     |      |
|           | <b>50 006 487</b>   |   |   |                |                               |    |           |            |     |      |
| <b>73</b> |   | <b>86</b>   |   |                |                               |    |           |            |     |      |
|           | <b>C 20 NEJ</b>   | 09.1990 → 03.1994   | B | 4              | 1998 cm <sup>3</sup>          | 2V | 73-74 kW  | 99-100 PS  | 9,2 | - 86 |
|           | <b>OMEGA A (V87), OMEGA A Estate (V87)</b>  |   |   |                |                               |    |           |            |     |      |
|           | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7  |   | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1   |    |           |            |     |      |
|           | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |                |                               |    |           |            |     |      |
|           | <b>50 006 406</b>   |   |   |                |                               |    |           |            |     |      |
|           | <b>50 006 487</b>   |   |   |                |                               |    |           |            |     |      |
| <b>74</b> |   | <b>86</b>   |   |                |                               |    |           |            |     |      |
|           | <b>C 20 SEL</b>   | 09.1995 → 06.2000   | B | 4              | 1998 cm <sup>3</sup>          | 4V | 85-100 kW | 116-136 PS | 9,6 | - 86 |
|           | <b>VECTRA B (J96), VECTRA B Estate (J96), VECTRA B Hatchback (J96)</b>  |   |   |                |                               |    |           |            |     |      |
|           | <b>97 363 600</b>   | Cylinder diameter: 86; KH: 30.4; MT: -6.5; MØ: 63.18; GL: 55.4; piston pin: 21x61.5; K; number of piston rings: 3   |   |                |                               |    |           |            |     |      |
|           | <b>97 363 610</b>   | 86.50 / <b>97 363 620</b>   |   |                |                               |    |           |            |     |      |
|           | <b>80 00212 1 0 000</b>   | R 1.5 MO G6<br>NM 1.5<br>SLF 3 CR<br>→ <b>80 00212 1 0 ...</b>  |   |                |                               |    |           |            |     |      |
|           | <b>80 00212 1 0 000</b>   | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050</b> 86.50 / <b>80 00212 1 0 100</b> 87.00  |   |                |                               |    |           |            |     |      |
|           | <b>291119</b>   | EX; 29 x 6 x 92.4 x A/S - Cr - 45° - 22 - III   |   | <b>81-4211</b> | EX; 10.046/ x 5.99 x 35 G1    |    |           |            |     |      |
|           | <b>29375</b>  | IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III  |   | <b>81-4200</b> | IN/EX; 10.046/ x 5.99 x 45 G1 |    |           |            |     |      |
|           |   |   |   | <b>81-4217</b> | IN/EX; 10.08/ x 5.99 x 45 G1  |    |           |            |     |      |
|           |   |   |   | <b>81-4210</b> | IN/EX; 10.24/ x 5.99 x 45 G1  |    |           |            |     |      |

cont...

|  |                     |  |
|--|---------------------|--|
|  | <b>50 006 312</b>   | installation side: intake sideCAM, chilled cast iron |
|  | <b>50 006 313</b>   | installation side: outlet sideCAM, chilled cast iron |
|  | <b>50 005 848</b>   |  |
|  | <b>50 005 851</b>   | →mot. 25001463                                       |
|  | <b>7.00468.60.0</b> | fuel supply unit; in-tank; electrical                |
|  | <b>7.06269.01.0</b> | idle controller; electrical                          |
|  | <b>7.05270.33.0</b> | lambda sensor; control sensor; heated                |
|  | <b>50 006 479</b>   | hydraulic; Outer Ø: 32; length: 26                   |
|  | <b>50 006 416</b>   | hydraulic; height: 26; Outer Ø: 32; length: 26       |

|   |                |  |
|---|----------------|--|
| <b>75</b>   |                | <b>86</b>  |
|   | <b>C 20 XE</b> | 03.1988→01.1998 B 4 1998 cm³ 4V 110 kW 150 PS 10-11,5 - 86 |
| <b>ASTRA F Estate (T92), ASTRA F Hatchback (T92), CALIBRA A (C89), KADETT E Convertible (T85), KADETT E Hatchback (T85), VECTRA A (J89), VECTRA A Hatchback (J89)</b> |                |  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>91 023 700</b>       | Cylinder diameter: 86; KH: 30.43; VT1: -1.93; MT: -0.85; GL: 55.43; piston pin: 21x61.5; number of piston rings: 3  |
|  | <b>91 023 710 86.50</b> | R 1.5 MO G6   |
|  |                         | NM 1.5  |
|  |                         | SLF 3 CR  |
|  |                         | → <b>80 00212 1 0 ...</b>   |
|  | <b>80 00212 1 0 000</b> | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00</b>   |
|  | <b>77 268 610</b>       | [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br><b>77 268 620 0,50 / 77 268 600 STD</b>  |
|  | <b>77 272 610</b>       | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>                                  |
|  | <b>87 393 610</b>       | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |
|  | <b>291100</b>           | EX; 29 x 7 x 105 x A/S - Cr - 45° - VS - 22 - III   |
|  |                         | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7   |
|  | <b>29185</b>            | IN; 33 x 7 x 104.9 x S - Cr - 45° - 22 - III  |
|  |                         | <b>81-4218</b> IN/EX; 13.03/ x 7 x 41.1 G2 - CC   |
|  | <b>50 005 734</b>       | mechanical; metal, mot. 14142840→   |
|  | <b>7.21287.53.0</b>     | fuel pump; in-line; electrical  |
|  | <b>7.05270.24.0</b>     | lambda sensor; control sensor; heated   |
|  | <b>50 006 479</b>       | hydraulic; Outer Ø: 32; length: 26  |
|  | <b>50 006 416</b>       | hydraulic; height: 26; Outer Ø: 32; length: 26, →mot. 14137011  |

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| <b>76</b>  |                | <b>86</b>  |
|  | <b>X 20 SE</b> | 03.1992→09.1999 B 4 1998 cm³ 2V 85 kW 115 PS 9,5-10 - 86 |
| <b>FRONTERA A (U92), FRONTERA A Sport (U92), OMEGA B (V94), OMEGA B Estate (V94)</b> |                |  |

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|  | <b>90 245 600</b>                          | Cylinder diameter: 86; KH: 30.4; MT: -5; MØ: 45; GL: 55.4; piston pin: 21x61.5; K; number of piston rings: 3                           |
|  | <b>90 245 610 86.50 / 90 245 620 87.00</b> | SRK  |
|  |  | R 1.5 MO G6  |
|  |  | NM 1.5   |
|  |  | SLF 3 CR   |
|  |  | → <b>80 00212 1 0 ...</b>  |
|  | <b>80 00212 1 0 000</b>                    | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00</b>                          |
|  | <b>77 268 610</b>                          | [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br><b>77 268 620 0,50 / 77 268 600 STD</b>                                     |
|  | <b>77 272 610</b>                          | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b> |

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| <b>87 393 610</b>  | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b>   |                   |  |
| <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7  | <b>81-4217</b>    | IN/EX; 10.08/ x 5.99 x 45 G1   |
|  |   | <b>81-4210</b>    | IN/EX; 10.24/ x 5.99 x 45 G1   |
|  |   | <b>81-4212</b>    | IN/EX; 11.03/ x 7 x 45.8 G1  |
| <b>7.00468.60.0</b>  | fuel supply unit; in-tank; electrical   |                   |  |
| <b>7.05270.24.0</b>  | lambda sensor; control sensor; heated   |                   |  |
| <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |                   |  |
| <b>50 006 406</b>  |   |                   |  |
| <b>50 006 487</b>  |   |                   |  |
| <b>77</b>  | <b>86</b>   |                   |  |
| <b>X 20 XEV</b>  | 08.1992 → 06.2000 B 4 1998 cm³ 4V 100 kW 136 PS   |                   | 10-11,5 - 86   |
| <b>ASTRA F (T92), ASTRA F Estate (T92), ASTRA F Hatchback (T92), CALIBRA A (C89), OMEGA B (V94), OMEGA B Estate (V94), VECTRA A (J89), VECTRA A Hatchback (J89), VECTRA B (J96), VECTRA B Estate (J96), VECTRA B Hatchback (J96)</b> |   |                   |  |
| <b>97 332 600</b>  | Cylinder diameter: 86; KH: 30.4; MT: -3.16; MØ: 59; GL: 55.4; piston pin: 21x61.5; K; number of piston rings: 3<br><b>97 332 610 86.50 / 97 332 620 87.00</b><br>R 1.5 MO G6<br>NM 1.5<br>SLF 3 CR<br>→ <b>80 00212 1 0 ...</b> |                   |  |
| <b>80 00212 1 0 000</b>  | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00</b>   |                   |  |
| <b>77 268 610</b>  | [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br><b>77 268 620 0,50 / 77 268 600 STD</b>  |                   |  |
| <b>77 272 610</b>  | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>  |                   |  |
| <b>87 393 610</b>  | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b>   |                   |  |
| <b>291119</b>  | EX; 29 x 6 x 92.4 x A/S - Cr - 45° - 22 - III   | <b>81-4211</b>    | EX; 10.046/ x 5.99 x 35 G1   |
| <b>29375</b>   | IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III  | <b>81-4200</b>    | IN/EX; 10.046/ x 5.99 x 45 G1  |
|  |   | <b>81-4217</b>    | IN/EX; 10.08/ x 5.99 x 45 G1   |
|  |   | <b>81-4210</b>    | IN/EX; 10.24/ x 5.99 x 45 G1   |
| <b>50 005 734</b>  | mechanical; metal   | <b>50 005 848</b> | <b>2.0 i 16V (M07), 2.0 i 16V 4x4 (M07), 2.0 i 16V (F19, M19), 2.0 i 16V (F35, M35), 2.0 i 16V (F08, M08, F68, M68):</b> mot. 14315276→, <b>2.0 i 16V (F68), 2.0 i 16V (F35), 2.0 i 16V (F19):</b> mot. 14390219→, <b>2.0 16V (F35, M35, P35), 2.0 16V (F69, M69, P69):</b> mot. 14384800→ |
|  |   | <b>50 005 851</b> | <b>2.0 i 16V (M07), 2.0 i 16V 4x4 (M07), 2.0 i 16V (F19, M19), 2.0 i 16V (F35, M35), 2.0 i 16V (F08, M08, F68, M68):</b> mot. 14003332→mot. 14315275, <b>2.0 i 16V (F68), 2.0 i 16V (F35), 2.0 16V (F35, M35, P35), 2.0 16V (F69, M69, P69), 2.0 i 16V (F19):</b> →mot. 31000031           |
| <b>7.21287.53.0</b>  | fuel pump; in-line; electrical  |                   |  |
| <b>7.00468.60.0</b>  | fuel supply unit; in-tank; electrical   |                   |  |
| <b>7.20235.01.0</b>  | non-return valve  |                   |  |
| <b>7.20469.51.0</b>  | non-return valve; mechanical  |                   |  |
| <b>7.22296.02.0</b>  | cut-off secondary air valve; pneumatic  |                   |  |
| <b>7.05817.09.0</b>  | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic   |                   |  |

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|  | <b>7.06269.01.0</b> | idle controller; electrical                                    |
|  | <b>7.05270.32.0</b> | lambda sensor; control sensor; heated                          |
|  | <b>7.05270.33.0</b> | lambda sensor; control sensor; heated                          |
|  | <b>7.05270.34.0</b> | lambda sensor; control sensor; heated                          |
|  | <b>50 006 479</b>   | hydraulic; Outer Ø: 32; length: 26                             |
|  | <b>50 006 416</b>   | hydraulic; height: 26; Outer Ø: 32; length: 26, →mot. 14325502 |

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|-----------|---------------------------------------|---|
| <b>78</b> |                                       | <b>86</b>   |
|           | <b>X 22 XE</b>                        | 03.1995→04.1999 B 4 2198 cm <sup>3</sup> 4V 100-104 kW 136-141 PS 10,5 - 94.6 |
|           | <b>FRONTERA A (U92), SINTRA (APV)</b> |   |

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|--|--|---|
|  | <b>97 363 600</b>                          | Cylinder diameter: 86; KH: 30.4; MT: -6.5; MØ: 63.18; GL: 55.4; piston pin: 21x61.5; K; number of piston rings: 3 |
|  | <b>97 363 610 86.50 / 97 363 620 87.00</b> |   |
|  | R 1.5 MO G6                                |   |
|  | NM 1.5                                     |   |
|  | SLF 3 CR                                   |   |
|  | → <b>80 00212 1 0 ...</b>                  |   |

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|  | <b>80 00212 1 0 000</b> | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00</b> |
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|  | <b>77 533 610</b> | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.124 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.124 St/A<br><b>77 533 620 0,50 / 77 533 600 STD, mot. 31037651→</b>                   |
|  | <b>77 591 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 591 620 0,50 / 77 591 630 0,75 / 77 591 600 STD / 77 591 640 1,00</b>  |
|  | <b>87 393 610</b> | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD, →mot. 31037650</b> |

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|  | <b>291119</b> | EX; 29 x 6 x 92.4 x A/S - Cr - 45° - 22 - III |  | <b>81-4211</b> | EX; 10.046/ x 5.99 x 35 G1    |
|  | <b>29375</b>  | IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III  |  | <b>81-4200</b> | IN/EX; 10.046/ x 5.99 x 45 G1 |
|  |               |   |  | <b>81-4217</b> | IN/EX; 10.08/ x 5.99 x 45 G1  |
|  |               |   |  | <b>81-4210</b> | IN/EX; 10.24/ x 5.99 x 45 G1  |

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|  | <b>50 006 312</b> | installation side: intake sideCAM, chilled cast iron |
|  | <b>50 006 313</b> | installation side: outlet sideCAM, chilled cast iron |

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|  | <b>50 005 734</b> | mechanical; metal |
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|  | <b>7.22296.02.0</b> | cut-off secondary air valve; pneumatic |
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|  | <b>7.05270.24.0</b> | lambda sensor; control sensor; heated |
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|  | <b>50 006 416</b> | hydraulic; height: 26; Outer Ø: 32; length: 26 |
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| <b>79</b> |                     | <b>86</b>   |
|           | <b>X 30 XE</b>      | 11.1996→04.1999 B 6 2962 cm <sup>3</sup> 4V 148-155 kW 201-211 PS 10,8 - 85 |
|           | <b>SINTRA (APV)</b> |   |

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|--|-------------------------|---|
|  | <b>80 00212 1 0 000</b> | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00</b> |
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|--|---------------|---|--|----------------|-------------------------------|
|  | <b>291119</b> | EX; 29 x 6 x 92.4 x A/S - Cr - 45° - 22 - III |  | <b>81-4211</b> | EX; 10.046/ x 5.99 x 35 G1    |
|  | <b>29375</b>  | IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III  |  | <b>81-4200</b> | IN/EX; 10.046/ x 5.99 x 45 G1 |
|  |               |   |  | <b>81-4217</b> | IN/EX; 10.08/ x 5.99 x 45 G1  |
|  |               |   |  | <b>81-4210</b> | IN/EX; 10.24/ x 5.99 x 45 G1  |

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|  | <b>7.20235.01.0</b> | non-return valve             |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical |

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|  | <b>7.07759.07.0</b> | air mass sensor; electrical |
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|  | <b>7.22296.02.0</b> | cut-off secondary air valve; pneumatic |
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|  | <b>7.06740.01.0</b> | water pump auxiliary cooling; electrical |
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|           | <b>50 006 479</b>  | hydraulic; Outer Ø: 32; length: 26   |
|           | <b>50 006 416</b>  | hydraulic; height: 26; Outer Ø: 32; length: 26   |
| <b>80</b> |  | <b>88.8</b>  |
|           | <b>C 26 NE</b>   | 09.1990 → 03.1994 B 6 2594 cm <sup>3</sup> 2V 110 kW 150 PS 9,2 - 69.8   |
|           | <b>OMEGA A (V87), OMEGA A Estate (V87), SENATOR B (V88)</b>  |  |
|           | <b>87 756 610</b>  | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br><b>87 756 620 0,50 / 87 756 600 STD</b>                             |
|           | <b>7.21287.53.0</b>  | fuel pump; in-line; electrical   |
|           | <b>7.05270.24.0</b>  | lambda sensor; control sensor; heated  |
| <b>81</b> |  | <b>89.3</b>  |
|           | <b>4 ZD1</b>   | 08.1994 → 09.1996 B 4 2254 cm <sup>3</sup> 2V 69-72 kW 94-98 PS 8,3 - 90   |
|           | <b>CAMPO (TF0, TF1)</b>                                      |  |
|           | <b>TW-1616A STD</b>  | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A  |
|           | <b>CB-1620GP 0.25</b>  | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.635 St/B/G<br><b>CB-1620GP 0,50 / CB-1620GP STD</b>                             |
|           | <b>MS-1620GP 0.25</b>  | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G<br><b>MS-1620GP STD</b>  |
| <b>82</b> |  | <b>92</b>  |
|           | <b>23 DTR</b>  | 08.1988 → 10.1998 D LA 4 2260 cm <sup>3</sup> 2V 74 kW 100 PS 23 - 85  |
|           | <b>FRONTERA A (U92), OMEGA A (V87), OMEGA A Estate (V87)</b> |  |
|           | <b>80 00216 1 0 000</b>                                      | Ø92; STD; set: 1; [T6 G6 MO 2.5] [M G3 2] [DSF CR 4]   |
|           | <b>91 022 960</b>  | piston: 91022600; cylinder liner: 89048190   |
|           | <b>89 048 190</b>  | T - Dry cylinder liner; semi; A=95 C=96.9 L=172 H=4.55   |
| <b>83</b> |  | <b>92</b>  |
|           | <b>23 YD</b>   | 09.1986 → 03.1994 D 4 2260 cm <sup>3</sup> 2V 54 kW 73 PS 22 - 85  |
|           | <b>OMEGA A (V87), OMEGA A Estate (V87)</b>                   |  |
|           | <b>89 048 190</b>  | T - Dry cylinder liner; semi; A=95 C=96.9 L=172 H=4.55   |
|           | <b>7.02242.33.0</b>  | fuel pump; mechanical  |
| <b>84</b> |  | <b>92</b>  |
|           | <b>25TDS (VM41B)</b>   | 09.1996 → 10.1998 D LA 4 2499 cm <sup>3</sup> 2V 85 kW 115 PS 21:1 - 94  |
|           | <b>FRONTERA A (U92), FRONTERA A Sport (U92)</b>              |  |
|           | <b>50 007 596</b>  | hydraulic; Outer Ø: 12; length: 64   |
| <b>85</b> |  | <b>93</b>  |
|           | <b>4JA1</b>  | 08.1991 → 06.1994 D 4 2499 cm <sup>3</sup> 2V 56-74 kW 76-101 PS 18,5 - 92   |
|           | <b>CAMPO (TF0, TF1)</b>                                      |  |
|           | <b>TW-1622A 0.25</b>   | [Pair] AS 0,25 Ø 73.050 / 86.950 // 2.605 St/A<br><b>TW-1622A STD</b>  |
|           | <b>CB-1622A 0.25</b>   | [Set] PL 0,25 Ø 52.680 / 56.000 / 25.830 / 1.638 St/A<br><b>CB-1622A 0,50 / CB-1622A 0,75 / CB-1622A STD / CB-1622A 1,00</b> |
|           | <b>MS-1622A 0.25</b>   | [Set] HL 0,25 Ø 59.682 / 64.000 / 23.030 / 2.129 St/A<br><b>MS-1622A 0,50 / MS-1622A STD</b>                                 |
|           | <b>PB-1622J STD</b>  | [Set] PL-B STD Ø 31.000 / 34.000 / 33.000 / 1.530 St/B   |
|           | <b>SH-1622A STD</b>  | [Set] NW-L STD Ø 49.975 / 54.000 / 22.000 / 2.003 St/A; NW-L STD Ø 49.975 / 54.000 / 25.000 / 2.003 St/A                     |

|           |   |  |   |    |                      |                      |        |        |        |        |       |  |
|-----------|---|--|---|----|----------------------|----------------------|--------|--------|--------|--------|-------|--|
| <b>86</b> |   | <b>95</b>  |   |    |                      |                      |        |        |        |        |       |  |
|           | <b>C 30 LE</b>  | 03.1987 → 03.1994  | B | 6  | 2969 cm <sup>3</sup> | 2V                   | 115 kW | 156 PS | 8,5-9  | - 69.8 |       |  |
|           | <b>OMEGA A Estate (V87), SENATOR B (V88)</b>                |  |   |    |                      |                      |        |        |        |        |       |  |
|           | <b>87 756 610</b>   | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br><b>87 756 620 0,50 / 87 756 600 STD</b>                             |   |    |                      |                      |        |        |        |        |       |  |
|           | <b>7.21287.53.0</b>   | fuel pump; in-line; electrical   |   |    |                      |                      |        |        |        |        |       |  |
| <b>87</b> |   | <b>95</b>  |   |    |                      |                      |        |        |        |        |       |  |
|           | <b>C 30 NE</b>  | 03.1987 → 03.1994  | B | 6  | 2969 cm <sup>3</sup> | 2V                   | 130 kW | 177 PS | 9-9,5  | - 69.8 |       |  |
|           | <b>OMEGA A (V87), OMEGA A Estate (V87), SENATOR B (V88)</b> |  |   |    |                      |                      |        |        |        |        |       |  |
|           | <b>87 756 610</b>   | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br><b>87 756 620 0,50 / 87 756 600 STD</b>                             |   |    |                      |                      |        |        |        |        |       |  |
|           | <b>7.21287.53.0</b>   | fuel pump; in-line; electrical   |   |    |                      |                      |        |        |        |        |       |  |
|           | <b>7.05270.24.0</b>   | lambda sensor; control sensor; heated  |   |    |                      |                      |        |        |        |        |       |  |
| <b>88</b> |   | <b>95</b>  |   |    |                      |                      |        |        |        |        |       |  |
|           | <b>C 30 SE</b>  | 09.1988 → 04.1994  | B | 6  | 2969 cm <sup>3</sup> | 4V                   | 150 kW | 204 PS | 10     | - 69.8 |       |  |
|           | <b>OMEGA A (V87), OMEGA A Estate (V87), SENATOR B (V88)</b> |  |   |    |                      |                      |        |        |        |        |       |  |
|           | <b>87 756 610</b>   | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br><b>87 756 620 0,50 / 87 756 600 STD</b>                             |   |    |                      |                      |        |        |        |        |       |  |
|           | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7   |   |    |                      |                      |        |        |        |        |       |  |
|           | <b>7.21287.53.0</b>   | fuel pump; in-line; electrical   |   |    |                      |                      |        |        |        |        |       |  |
|           | <b>7.05270.24.0</b>   | lambda sensor; control sensor; heated  |   |    |                      |                      |        |        |        |        |       |  |
| <b>89</b> |   | <b>95.3</b>  |   |    |                      |                      |        |        |        |        |       |  |
|           | <b>C 36 GET</b>   | 08.1990 → 09.1992  | B | A  | 6                    | 3638 cm <sup>3</sup> | 4V     | 277 kW | 377 PS | 8,2:1  | - 85  |  |
|           | <b>OMEGA A (V87)</b>  |  |   |    |                      |                      |        |        |        |        |       |  |
|           | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7   |   |    |                      |                      |        |        |        |        |       |  |
| <b>90</b> |   | <b>95.4</b>  |   |    |                      |                      |        |        |        |        |       |  |
|           | <b>4 JG2TC</b>  | 09.1991 → 07.1998  | D | LA | 4                    | 3059 cm <sup>3</sup> | 2V     | 84 kW  | 114 PS | 20     | - 107 |  |
|           | <b>MONTEREY A (M92)</b>                                     |  |   |    |                      |                      |        |        |        |        |       |  |
|           | <b>TW-1070A STD</b>   | [Pair] AS STD Ø 78.050 / 92.950 // 2.480 St/B/G  |   |    |                      |                      |        |        |        |        |       |  |
|           | <b>TW-1070GP 0.25</b>                                       | [Pair] AS 0,25 Ø 78.050 / 92.950 // 2.605 St/B/G   |   |    |                      |                      |        |        |        |        |       |  |
|           | <b>CB-1622A 0.25</b>  | [Set] PL 0,25 Ø 52.680 / 56.000 / 25.830 / 1.638 St/A<br><b>CB-1622A 0,50 / CB-1622A 0,75 / CB-1622A STD / CB-1622A 1,00</b> |   |    |                      |                      |        |        |        |        |       |  |
|           | <b>MS-1623A 0.25</b>  | [Set] HL 0,25 Ø 69.682 / 74.000 / 23.030 / 2.131 St/A<br><b>MS-1623A 0,50 / MS-1623A 0,75 / MS-1623A STD</b>                 |   |    |                      |                      |        |        |        |        |       |  |
|           | <b>PB-1623J STD</b>   | [Set] PL-B STD Ø 34.000 / 37.025 / 33.000 / 1.530 St/B   |   |    |                      |                      |        |        |        |        |       |  |
|           | <b>SH-1622A STD</b>   | [Set] NW-L STD Ø 49.975 / 54.000 / 22.000 / 2.003 St/A; NW-L STD Ø 49.975 / 54.000 / 25.000 / 2.003 St/A                     |   |    |                      |                      |        |        |        |        |       |  |






|  |        | Cyl. |  | mm        | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos |
|---|--------|------|---|-----------|-----------------|---|------------------|---------|---------|-----|
| 106E (XN1A)   | B      | 4    |   | 88 x 81   | 1971            | 2   | 8,8              | 72      | 98      | 75  |
| 152A (XD3T)   | D (A)  | 4    |   | 94 x 90   | 2498            | 2   | 21               | 66      | 90      | 82  |
| 152B (XD3TE)  | D (LA) | 4    |   | 94 x 90   | 2498            | 2   | 21               | 77      | 105     | 82  |
| 154X (ZN3J)   | B      | 6    |   | 91 x 73   | 2849            | 2   | 8,8              | 105     | 143     | 78  |
| 155 (XD3)   | D      | 4    |   | 94 x 90   | 2498            | 2   | 23               | 51-55   | 70-75   | 83  |
| 161 (XUD7)  | D      | 4    |   | 80 x 88   | 1769            | 2   | 23               | 43-44   | 58-60   | 26  |
| 161A (XUD7)   | D      | 4    |   | 80 x 88   | 1769            | 2   | 23               | 44      | 60      | 27  |
| 162 (XUD9)  | D      | 4    |   | 83 x 88   | 1905            | 2   | 23,5             | 47-48   | 64-65   | 33  |
| 171 (XU5S)  | B      | 4    |   | 83 x 73   | 1580            | 2   | 9,5              | 66-71   | 90-97   | 34  |
| 851B (ZDJL)   | B      | 4    |   | 88 x 89   | 2165            | 2   | 9,8              | 90      | 122     | 76  |
| 851X (ZDJL)   | B      | 4    |   | 88 x 89   | 2165            | 2   | 9,8              | 84      | 114     | 76  |
| A8A (XUD7TE)  | D (LA) | 4    |   | 80 x 88   | 1769            | 2   | 22               | 66      | 90      | 28  |
| A8B (XUD7TE)  | D (A)  | 4    |   | 80 x 88   | 1769            | 2   | 22               | 57      | 78      | 29  |
| A9A (XUD7)  | D      | 4    |   | 80 x 88   | 1769            | 2   | 23               | 43-44   | 58-60   | 30  |
| AJZ (XUD7TEY)   | D (LA) | 4    |   | 80 x 88   | 1769            | 2   | 22,5             | 66      | 90      | 31  |
| B1A (XU51C)   | B      | 4    |   | 83 x 73   | 1580            | 2   | 9,3              | 55-59   | 75-80   | 35  |
| B1E (XU51C)   | B      | 4    |   | 83 x 73   | 1580            | 2   | 9,3              | 53-59   | 72-80   | 36  |
| B2A (XU52C/K)   | B      | 4    |   | 83 x 73   | 1580            | 2   | 8,95             | 66-68   | 90-92   | 37  |
| BAZ (XU5CP)   | B      | 4    |   | 83 x 73   | 1580            | 2   | 8,95:1           | 54-55   | 74-75   | 38  |
| BDY (XU5M2Z)  | B      | 4    |   | 83 x 73   | 1580            | 2   | 9                | 65-71   | 88-97   | 39  |
| BDY (XU5M3Z)  | B      | 4    |   | 83 x 73   | 1580            | 2   | 9,3              | 65-66   | 88-90   | 39  |
| BDZ (XU5M)  | B      | 4    |   | 83 x 73   | 1580            | 2   | 9,2              | 65-69   | 88-94   | 40  |
| BFZ (XU5JP)   | B      | 4    |   | 83 x 73   | 1580            | 2   | 9,25             | 65-68   | 88-92   | 41  |
| CDY (TU9M)  | B      | 4    |   | 70 x 62   | 954             | 2   | 9,4              | 32-33   | 44-45   | 1   |
| CDZ (TU9M)  | B      | 4    |   | 70 x 62   | 954             | 2   | 9,4              | 37      | 50      | 2   |
| D2C (XU92C)   | B      | 4    |   | 83 x 88   | 1905            | 2   | 9,3              | 70      | 95      | 42  |
| D6A (XU9J2)   | B      | 4    |   | 83 x 88   | 1905            | 2   | 9,3              | 80-93   | 109-126 | 43  |
| D6B (XU9JA)   | B      | 4    |   | 83 x 88   | 1905            | 2   | 9,2              | 94-96   | 128-131 | 44  |
| D6C (XU9J4)   | B      | 4    |   | 83 x 88   | 1905            | 4   | 9,7              | 116-118 | 158-160 | 45  |
| D8A (XUD9TE)  | D (A)  | 4    |   | 83 x 88   | 1905            | 2   | 21,8             | 66-69   | 90-93   | 46  |
| D8B (XUD9TE)  | D (LA) | 4    |   | 83 x 88   | 1905            | 2   | 21,8             | 68-69   | 92-94   | 47  |
| D9A (XUD9)  | D      | 4    |   | 83 x 88   | 1905            | 2   | 23,5             | 47      | 64      | 33  |
| D9B (XUD9A)   | D      | 4    |   | 83 x 88   | 1905            | 2   | 23               | 51-52   | 69-71   | 48  |
| DDZ (XU9M)  | B      | 4    |   | 83 x 88   | 1905            | 2   | 9,2              | 80      | 109     | 49  |
| DFW (XU9J4Z)  | B      | 4    |   | 83 x 88   | 1905            | 4   | 9,7:1            | 108     | 147     | 50  |
| DFZ (XU9J1)   | B      | 4    |   | 83 x 88   | 1905            | 2   | 8,4:1            | 72-77   | 98-105  | 51  |
| DHY (XUD9TE)  | D (A)  | 4    |   | 83 x 88   | 1905            | 2   | 21,8             | 66-69   | 90-93   | 52  |
| DJY (XUD9A)   | D      | 4    |   | 83 x 88   | 1905            | 2   | 23               | 47-52   | 64-71   | 48  |
| DJZ (XUD9A)   | D      | 4    |   | 83 x 88   | 1905            | 2   | 23,5             | 47      | 64      | 53  |
| DKZ (XU9JAZ)  | B      | 4    |   | 83 x 88   | 1905            | 2   | 9,25             | 88-93   | 120-126 | 54  |
| H1B (TU1)   | B      | 4    |   | 72 x 69   | 1124            | 2   | 9,4              | 40      | 54      | 4   |
| HDZ (TU1M)  | B      | 4    |   | 72 x 69   | 1124            | 2   | 9,4              | 44      | 60      | 5   |
| HFY (TU1JP)   | B      | 4    |   | 72 x 69   | 1124            | 2   | 10,2             | 40      | 54      | 6   |
| K1D (TU3A)  | B      | 4    |   | 75 x 77   | 1360            | 2   | 9,3:1            | 49-50   | 67-68   | 8   |
| K2B (TU3S)  | B      | 4    |   | 75 x 77   | 1360            | 2   | 9,3              | 62      | 85      | 9   |
| K5A (TU3)   | B      | 4    |   | 75 x 77   | 1360            | 2   | 10,2             | 47-51   | 64-69   | 10  |
| K9Y (TUD3Y)   | D      | 4    |   | 75 x 77   | 1361            | 2   | 22               | 37      | 50      | 11  |
| KAY (TU3CP)   | B      | 4    |   | 75 x 77   | 1361            | 2   | 9,3              | 44      | 60      | 12  |
| KDX (TU3MC)   | B      | 4    |   | 75 x 77   | 1360            | 2   | 9,3              | 55-58   | 75-79   | 13  |
| KDY (TU3M)  | B      | 4    |   | 75 x 77   | 1360            | 2   | 9,3              | 55-58   | 75-79   | 14  |
| KDZ (TU3M)  | B      | 4    |   | 75 x 77   | 1360            | 2   | 9,3              | 55      | 75      | 15  |
| KFX (TU3JP)   | B      | 4    |   | 75 x 77   | 1360            | 2   | 10,2             | 49-55   | 67-75   | 16  |
| KFZ (TU3J2/Z)   | B      | 4    |   | 75 x 77   | 1361            | 2   | 9,9              | 69      | 94      | 17  |
| L6A (XU7JP)   | B      | 4    |   | 83 x 81,4 | 1761            | 2   | 9,5              | 74      | 101     | 55  |
| LFY (XU7JP4)  | AB     | 4    |   | 83 x 81,4 | 1761            | 4   | 10,4             | 81-86   | 110-117 | 56  |
| LFZ (XU7JP)   | B      | 4    |   | 83 x 81,4 | 1761            | 2   | 9,5              | 74-77   | 101-105 | 57  |
| NFU (TU5JP4)  | AB     | 4    |   | 78,5 x 82 | 1587            | 4   | 11               | 78-90   | 106-122 | 23  |
| NFW (TU5J2)   | B      | 4    |   | 78,5 x 82 | 1587            | 2   | 10,2:1           | 74      | 101     | 24  |
| NFY (TU5J2)   | B      | 4    |   | 78,5 x 82 | 1587            | 2   | 10,2:1           | 74-76   | 101-104 | 24  |
| NFZ (TU5JP)   | B      | 4    |   | 78,5 x 82 | 1587            | 2   | 10,2:1           | 65-66   | 88-90   | 25  |
| P8C (XUD11BTE)  | D (LA) | 4    |   | 85 x 92   | 2088            | 3   | 21,5             | 80      | 109     | 60  |
| P9A (XUD11A)  | D      | 4    |   | 86 x 92   | 2138            | 3   | 22,5             | 60      | 82      | 63  |
| PHZ (XUD11ATE)  | D (A)  | 4    |   | 85 x 92   | 2088            | 3   | 21,5             | 80      | 109     | 61  |
| R5A (XU102C)  | B      | 4    |   | 86 x 86   | 1998            | 2   | 8,8              | 84      | 114     | 64  |
| RFR (EW10J4)  | B      | 4    |   | 85 x 88   | 1997            | 4   |                  | 99      | 135     | 62  |
| RFS (XU10J4RS)  | B      | 4    |   | 86 x 86   | 1998            | 4   | 10,8             | 120-124 | 163-169 | 65  |
| RFT (XU10J4)  | B      | 4    |   | 86 x 86   | 1998            | 4   | 10,4:1           | 110-114 | 150-155 | 66  |
| RFV (XU10J4R)   | B      | 4    |   | 86 x 86   | 1998            | 4   | 11               | 97-100  | 132-136 | 67  |

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# PEUGEOT

|  |        |             |  |  |                       |  |                    |           |           | <b>Pos</b> |
|---|--------|-------------|--|---|-----------------------|---|--------------------|-----------|-----------|------------|
|   |        | <b>Cyl.</b> |  | <b>mm</b>   | <b>cm<sup>3</sup></b> |   | <b>Comp. Ratio</b> | <b>kW</b> | <b>PS</b> |            |
|   |        |             |  |   |                       |   | <b>ε</b>           |           |           |            |
| RFX (XU10J2)  | B      | 4           |  | 86 x 86   | 1998                  | 2   | 8,8                | 89-96     | 121-131   | <b>68</b>  |
| RFY (XU10J4Z)   | B      | 4           |  | 86 x 86   | 1998                  | 4   | 10,4               | 110-112   | 150-152   | <b>69</b>  |
| RFZ (XU10J2Z)   | B      | 4           |  | 86 x 86   | 1998                  | 2   | 8,8                | 89-90     | 121-123   | <b>70</b>  |
| RGX (XU10J2TE)  | B (A)  | 4           |  | 86 x 86   | 1998                  | 2   | 8,8                | 108       | 147       | <b>71</b>  |
| RGY (XU10J2TE)  | B (LA) | 4           |  | 86 x 86   | 1998                  | 2   | 8                  | 104       | 141       | <b>72</b>  |
| RGZ (XU10J4TE/Z)  | B (A)  | 4           |  | 86 x 86   | 1998                  | 4   | 8:1                | 144       | 196       | <b>73</b>  |
| THY (DK5ATE)  | D (LA) | 4           |  | 92 x 92   | 2446                  | 3   | 22                 | 95        | 129       | <b>79</b>  |
| TU 1MZ  | B      | 4           |  | 72 x 69   | 1124                  | 2   | 9,4:1              | 40-44     | 54-60     | <b>7</b>   |
| TU 3F2K   | B      | 4           |  | 75 x 77   | 1361                  | 2   | 9,3:1              | 55        | 75        | <b>20</b>  |
| TU 3FM  | B      | 4           |  | 75 x 77   | 1361                  | 2   | 9,3:1              | 55-58     | 75-79     | <b>21</b>  |
| TU2J2   | B      | 4           |  | 75 x 73,2   | 1294                  | 2   | 10                 | 72-74     | 98-101    | <b>18</b>  |
| TU32  | B      | 4           |  | 75 x 77   | 1360                  | 2   | 9,3                | 51-55     | 70-75     | <b>19</b>  |
| TU9   | B      | 4           |  | 70 x 62   | 954                   | 2   | 9,4                | 33        | 45        | <b>3</b>   |
| UFZ (ZPJ)   | B      | 6           |  | 93 x 72,7   | 2963                  | 2   | 9,5:1              | 123-127   | 167-173   | <b>80</b>  |
| UKZ (ZPJ4/Z)  | B      | 6           |  | 93 x 72,7   | 2963                  | 4   | 9,5:1              | 147       | 200       | <b>81</b>  |
| VJY (TUD5)  | D      | 4           |  | 77 x 82   | 1527                  | 2   | 23                 | 40-43     | 54-58     | <b>22</b>  |
| XD3P  | D      | 4           |  | 94 x 90   | 2498                  | 2   | 23                 | 53-55     | 72-75     | <b>84</b>  |
| XD3T  | D (A)  | 4           |  | 94 x 90   | 2498                  | 2   | 21                 | 70        | 95        | <b>82</b>  |
| XFZ (ES9J4)   | B      | 6           |  | 87 x 82,6   | 2946                  | 4   | 10,5               | 140-150   | 190-204   | <b>74</b>  |
| XM7   | B      | 4           |  | 84 x 81   | 1796                  | 2   | 7,5:1              | 53-58     | 72-79     | <b>59</b>  |
| XN1   | B      | 4           |  | 88 x 81   | 1971                  | 2   | 8,4                | 64-79     | 87-107    | <b>77</b>  |
| XUD7T   | D (A)  | 4           |  | 80 x 88   | 1769                  | 2   | 22                 | 58        | 79        | <b>32</b>  |
| XUD9  | D      | 4           |  | 83 x 88   | 1905                  | 2   | 23,5               | 47-52     | 64-71     | <b>58</b>  |
| XUD9TE  | D (A)  | 4           |  | 83 x 88   | 1905                  | 2   | 21,8               | 66-69     | 90-94     | <b>52</b>  |

|                                      |                   | Pos                       |                                       |                   | Pos                        |
|--------------------------------------|-------------------|---------------------------|---------------------------------------|-------------------|----------------------------|
|                                      |                   |                           | <b>206 Hatchback (2A/C)</b>           |                   |                            |
|                                      |                   |                           | 1.1                                   | 08.1998 → 07.2000 | HFY (TU1JP) B <b>6</b>     |
|                                      |                   |                           | 1.6 i                                 | 09.1998 → 12.2000 | NFZ (TU5JP) B <b>25</b>    |
|                                      |                   |                           | 2.0 S16                               | 04.1999 → 10.2000 | RFR (EW10J4) B <b>62</b>   |
| <b>106 I (1A, 1C)</b>                |                   |                           | <b>306</b>                            |                   |                            |
| 1.0                                  | 09.1991 → 04.1996 | CDY (TU9M) B <b>1</b>     | 1.1                                   | 07.1989 → 12.1993 | H1B (TU1) B <b>4</b>       |
| 1.0                                  | 09.1991 → 04.1996 | CDZ (TU9M) B <b>2</b>     | <b>306 (7B, N3, N5)</b>               |                   |                            |
| 1.0                                  | 09.1991 → 04.1996 | TU9 B <b>3</b>            | 1.6 SR                                | 06.1994 → 10.2000 | NFZ (TU5JP) B <b>25</b>    |
| 1.1                                  | 09.1991 → 04.1996 | H1B (TU1) B <b>4</b>      | 1.8 16V                               | 07.1997 → 08.1999 | LFY (XU7JP4) AB <b>56</b>  |
| 1.1                                  | 09.1991 → 04.1996 | HDZ (TU1M) B <b>5</b>     | 1.8 8V                                | 01.1994 → 08.1999 | LFZ (XU7JP) B <b>57</b>    |
| 1.3                                  | 10.1993 → 04.1996 | TU2J2 B <b>18</b>         | 1.8 8V                                | 01.1998 → 09.1999 | LFZ (XU7JP) B <b>57</b>    |
| 1.4                                  | 08.1991 → 03.1996 | K5A (TU3) B <b>10</b>     | 1.8 D                                 | 05.1997 → 06.2000 | A9A (XUD7) D <b>30</b>     |
| 1.4                                  | 09.1991 → 04.1996 | KDX (TU3MC) B <b>13</b>   | 1.9 D                                 | 02.1994 → 12.1997 | D8A (XUD9TE) D <b>46</b>   |
| 1.4                                  | 09.1991 → 04.1996 | KDY (TU3M) B <b>14</b>    | 1.9 STD                               | 02.1994 → 10.1995 | D9B (XUD9A) D <b>48</b>    |
| 1.4                                  | 09.1991 → 04.1996 | KFZ (TU3J2/Z) B <b>17</b> | 1.9 STD                               | 02.1994 → 10.1995 | XUD9 D <b>58</b>           |
| 1.4 D                                | 09.1992 → 04.1996 | K9Y (TUD3Y) D <b>11</b>   | 2.0                                   | 11.1995 → 06.1997 | RFX (XU10J2) B <b>68</b>   |
| 1.5 D                                | 06.1994 → 04.1996 | VJY (TUD5) D <b>22</b>    | 2.0                                   | 05.1997 → 06.2000 | RFV (XU10J4R) B <b>67</b>  |
| 1.5 D                                | 06.1994 → 04.1996 | VJY (TUD5) D <b>22</b>    | <b>306 Break (7E, N3, N5)</b>         |                   |                            |
| 1.6                                  | 06.1993 → 04.1996 | NFZ (TU5JP) B <b>25</b>   | 1.6                                   | 03.1997 → 10.2000 | NFZ (TU5JP) B <b>25</b>    |
| 1.6                                  | 01.1994 → 04.1996 | NFY (TU5J2) B <b>24</b>   | 1.8 D                                 | 05.1997 → 06.2000 | A9A (XUD7) D <b>30</b>     |
| <b>106 II (1A, 1C)</b>               |                   |                           | 1.9 D                                 | 05.1997 → 05.1999 | DJY (XUD9A) D <b>48</b>    |
| 1.0 i                                | 05.1996 → 10.1999 | CDY (TU9M) B <b>1</b>     | 1.9 Td                                | 07.1995 → 08.2000 | DJY (XUD9A) D <b>48</b>    |
| 1.6 i                                | 05.1996 → 10.1999 | NFZ (TU5JP) B <b>25</b>   | <b>306 Convertible (7D, N3, N5)</b>   |                   |                            |
| 1.6 i                                | 05.1996 → 01.2001 | NFW (TU5J2) B <b>24</b>   | 1.6                                   | 04.1996 → 10.2000 | NFZ (TU5JP) B <b>25</b>    |
| 1.6 i                                | 05.1996 → 01.2001 | NFY (TU5J2) B <b>24</b>   | 1.8                                   | 01.1994 → 06.1997 | LFZ (XU7JP) B <b>57</b>    |
| <b>205 I Convertible (741B, 20D)</b> |                   |                           | 1.8                                   | 05.1997 → 04.1999 | LFZ (XU7JP) B <b>57</b>    |
| 1.1                                  | 08.1987 → 12.1994 | H1B (TU1) B <b>4</b>      | 2.0                                   | 01.1994 → 06.1997 | RFX (XU10J2) B <b>68</b>   |
| 1.1 CJ                               | 10.1989 → 12.1994 | HDZ (TU1M) B <b>5</b>     | 2.0                                   | 02.1995 → 11.1997 | RFX (XU10J2) B <b>68</b>   |
| 1.4                                  | 08.1987 → 06.1994 | K2B (TU3S) B <b>9</b>     | <b>306 Hatchback (7A, 7C, N3, N5)</b> |                   |                            |
| 1.4 CJ                               | 03.1989 → 12.1994 | K1D (TU3A) B <b>8</b>     | 1.6                                   | 05.1993 → 10.2000 | NFZ (TU5JP) B <b>25</b>    |
| 1.4 CJ                               | 05.1991 → 12.1994 | KDY (TU3M) B <b>14</b>    | 1.8                                   | 01.1993 → 08.1999 | LFZ (XU7JP) B <b>57</b>    |
| 1.4 CJ                               | 05.1991 → 12.1994 | KDZ (TU3M) B <b>15</b>    | 1.8 16V                               | 07.1997 → 10.2000 | LFY (XU7JP4) AB <b>56</b>  |
| 1.4 CJ Cat                           | 01.1989 → 09.1993 | KAY (TU3CP) B <b>12</b>   | 1.8 8V                                | 02.1993 → 09.1999 | LFZ (XU7JP) B <b>57</b>    |
| 1.6 CJ                               | 08.1992 → 12.1994 | BDY (XU5M3Z) B <b>39</b>  | 1.8 D                                 | 04.1993 → 05.1999 | A9A (XUD7) D <b>30</b>     |
| 1.9 CTI                              | 10.1987 → 12.1994 | DFZ (XU9J1) B <b>51</b>   | 1.9 D                                 | 01.1993 → 12.1997 | D8A (XUD9TE) D <b>46</b>   |
| 1.9 CTi                              | 08.1990 → 07.1992 | DKZ (XU9JAZ) B <b>54</b>  | 1.9 D                                 | 04.1993 → 05.1999 | D9B (XUD9A) D <b>48</b>    |
| <b>205 II (20A/C)</b>                |                   |                           | 1.9 D                                 | 04.1993 → 05.1999 | DJY (XUD9A) D <b>48</b>    |
| 1.0                                  | 10.1987 → 09.1998 | TU9 B <b>3</b>            | 1.9 D                                 | 04.1993 → 05.1999 | DJY (XUD9A) D <b>48</b>    |
| 1.0                                  | 08.1992 → 05.1997 | CDZ (TU9M) B <b>2</b>     | 1.9 D                                 | 04.1993 → 05.1999 | XUD9 D <b>58</b>           |
| 1.1                                  | 10.1987 → 07.1992 | H1B (TU1) B <b>4</b>      | 1.9 Td                                | 07.1995 → 08.2000 | DJY (XUD9A) D <b>48</b>    |
| 1.1                                  | 07.1989 → 09.1998 | HDZ (TU1M) B <b>5</b>     | 2.0                                   | 01.1994 → 12.1999 | RFX (XU10J2) B <b>68</b>   |
| 1.4                                  | 07.1988 → 09.1998 | KDX (TU3MC) B <b>13</b>   | 2.0                                   | 07.1997 → 10.2000 | RFS (XU10J4RS) B <b>65</b> |
| 1.4                                  | 07.1988 → 09.1998 | KDY (TU3M) B <b>14</b>    | 2.0 16V                               | 03.1997 → 06.2000 | RFV (XU10J4R) B <b>67</b>  |
| 1.4                                  | 07.1988 → 09.1998 | KDY (TU3M) B <b>14</b>    | 2.0 S16                               | 07.1994 → 08.1996 | RFT (XU10J4) B <b>66</b>   |
| 1.4                                  | 07.1988 → 09.1998 | KDZ (TU3M) B <b>15</b>    | 2.0 S16                               | 07.1994 → 08.1996 | RFY (XU10J4Z) B <b>69</b>  |
| 1.4                                  | 07.1988 → 09.1998 | KDZ (TU3M) B <b>15</b>    | <b>309</b>                            |                   |                            |
| 1.4                                  | 07.1988 → 09.1998 | TU32 B <b>19</b>          | 1.1i                                  | 10.1990 → 12.1993 | TU 1MZ B <b>7</b>          |
| 1.4                                  | 08.1990 → 07.1992 | K1D (TU3A) B <b>8</b>     | 1.4i                                  | 10.1988 → 12.1993 | KDX (TU3MC) B <b>13</b>    |
| 1.4                                  | 01.1996 → 09.1998 | KFX (TU3JP) B <b>16</b>   | 1.4i                                  | 10.1988 → 12.1993 | TU 3FM B <b>21</b>         |
| 1.4 Cat                              | 08.1987 → 09.1993 | KAY (TU3CP) B <b>12</b>   | 1.4i                                  | 07.1991 → 12.1993 | TU 3F2K B <b>20</b>        |
| 1.6                                  | 10.1987 → 09.1998 | B1A (XU51C) B <b>35</b>   | <b>309 II (3C, 3A)</b>                |                   |                            |
| 1.6                                  | 10.1987 → 09.1998 | B1E (XU51C) B <b>36</b>   | 1.1                                   | 09.1989 → 10.1993 | H1B (TU1) B <b>4</b>       |
| 1.6                                  | 10.1987 → 09.1998 | BAZ (XU5CP) B <b>38</b>   | 1.1                                   | 08.1990 → 12.1993 | HDZ (TU1M) B <b>5</b>      |
| 1.6                                  | 08.1990 → 07.1992 | 171 (XU5S) B <b>34</b>    | 1.4                                   | 07.1989 → 12.1993 | KDY (TU3M) B <b>14</b>     |
| 1.6 Aut.                             | 10.1987 → 09.1998 | B1E (XU51C) B <b>36</b>   | 1.4                                   | 07.1989 → 12.1993 | KDZ (TU3M) B <b>15</b>     |
| 1.6 Aut.                             | 05.1990 → 09.1998 | BDY (XU5M2Z) B <b>39</b>  | 1.4                                   | 07.1990 → 12.1993 | K1D (TU3A) B <b>8</b>      |
| 1.6 Aut.                             | 05.1990 → 09.1998 | BDY (XU5M3Z) B <b>39</b>  | 1.6                                   | 07.1989 → 12.1993 | B2A (XU52C/K) B <b>37</b>  |
| 1.7 Diesel                           | 07.1987 → 09.1998 | 161A (XUD7) D <b>27</b>   | 1.6                                   | 07.1989 → 12.1993 | B2A (XU52C/K) B <b>37</b>  |
| 1.8 Diesel                           | 07.1987 → 09.1998 | 161A (XUD7) D <b>27</b>   | 1.6                                   | 07.1989 → 12.1993 | BDY (XU5M2Z) B <b>39</b>   |
| 1.8 TD                               | 01.1990 → 09.1998 | A8B (XUD7TE) D <b>29</b>  | 1.6                                   | 07.1989 → 12.1993 | BDY (XU5M3Z) B <b>39</b>   |
| 1.8 XDT                              | 08.1990 → 05.1997 | XUD7T D <b>32</b>         | 1.6                                   | 07.1989 → 12.1993 | BDZ (XU5M) B <b>40</b>     |
| 1.9                                  | 08.1990 → 05.1997 | DKZ (XU9JAZ) B <b>54</b>  | 1.8 D                                 | 10.1991 → 10.1993 | 161 (XUD7) D <b>26</b>     |
| 1.9                                  | 08.1992 → 05.1997 | DFZ (XU9J1) B <b>51</b>   | 1.8 Diesel                            | 07.1989 → 12.1993 | 161A (XUD7) D <b>27</b>    |
| 1.9 Diesel                           | 08.1987 → 06.1994 | XUD9 D <b>58</b>          | 1.8 TD                                | 08.1989 → 12.1993 | A8B (XUD7TE) D <b>29</b>   |
| 1.9 Diesel                           | 10.1987 → 09.1998 | DJZ (XUD9A) D <b>53</b>   | 1.9                                   | 08.1989 → 12.1993 | DFZ (XU9J1) B <b>51</b>    |
| 1.9 GTI                              | 10.1987 → 10.1994 | DKZ (XU9JAZ) B <b>54</b>  | 1.9                                   | 10.1990 → 12.1993 | DDZ (XU9M) B <b>49</b>     |
| 1.9 GTI                              | 10.1987 → 09.1998 | D6B (XU9JA) B <b>44</b>   | 1.9 Diesel                            | 07.1989 → 12.1993 | 162 (XUD9) D <b>33</b>     |
| 1.9 GTI                              | 08.1990 → 07.1992 | D6B (XU9JA) B <b>44</b>   | 1.9 Diesel                            | 07.1989 → 12.1993 | D9A (XUD9) D <b>33</b>     |
| 1.9 GTI Cat                          | 10.1987 → 07.1994 | DFZ (XU9J1) B <b>51</b>   | 1.9 Diesel                            | 07.1989 → 12.1993 | DJZ (XUD9A) D <b>53</b>    |

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|                          |                   |               | Pos   |                          |                   |                   | Pos   |
|--------------------------|-------------------|---------------|-------|--------------------------|-------------------|-------------------|-------|
| 1.9 GTI                  | 07.1989 → 12.1993 | DKZ (XU9JAZ)  | B 54  | 1.6                      | 01.1994 → 10.1995 | BFZ (XU5JP)       | B 41  |
| 1.9 GTI                  | 09.1989 → 10.1993 | D6B (XU9JA)   | B 44  | 1.8                      | 08.1992 → 10.1995 | LFZ (XU7JP)       | B 57  |
| 1.9 GTI 16V              | 10.1990 → 12.1993 | DFW (XU9J4Z)  | B 50  | 1.8                      | 08.1996 → 11.1999 | LFZ (XU7JP)       | B 57  |
| <b>405 I (15B)</b>       |                   |               |       | 1.9                      | 01.1992 → 11.1997 | DKZ (XU9JAZ)      | B 54  |
| 1.4                      | 01.1987 → 07.1992 | K5A (TU3)     | B 10  | 1.9 D                    | 08.1992 → 08.1994 | DJY (XUD9A)       | D 48  |
| 1.6                      | 01.1987 → 12.1992 | B2A (XU52C/K) | B 37  | 1.9 D                    | 08.1992 → 10.1995 | DJZ (XUD9A)       | D 53  |
| 1.6                      | 07.1987 → 12.1992 | B1E (XU51C)   | B 36  | 1.9 D                    | 06.1994 → 10.1995 | DJY (XUD9A)       | D 48  |
| 1.6                      | 07.1987 → 12.1992 | BDY (XU5M2Z)  | B 39  | 1.9 D                    | 08.1997 → 11.1999 | D9B (XUD9A)       | D 48  |
| 1.6                      | 07.1987 → 12.1992 | BDZ (XU5M)    | B 40  | 1.9 TD                   | 08.1992 → 10.1995 | DHY (XUD9TE)      | D 52  |
| 1.6                      | 10.1989 → 12.1992 | BDZ (XU5M)    | B 40  | 1.9 TD                   | 08.1992 → 05.1997 | XUD9TE            | D 52  |
| 1.6 4x4                  | 04.1988 → 07.1992 | BDZ (XU5M)    | B 40  | 2.0                      | 08.1992 → 10.1995 | RFX (XU10J2)      | B 68  |
| 1.8 D 4x4                | 10.1987 → 07.1992 | A8A (XUD7TE)  | D 28  | 2.0 16V                  | 01.1992 → 05.1995 | RFT (XU10J4)      | B 66  |
| 1.8 Turbo Diesel         | 03.1988 → 12.1992 | A8A (XUD7TE)  | D 28  | 2.0 16V                  | 06.1994 → 10.1995 | RFT (XU10J4)      | B 66  |
| 1.8 Turbo Diesel         | 03.1988 → 12.1992 | AJZ (XUD7TEY) | D 31  | 2.0 MI-16                | 08.1992 → 10.1995 | RFY (XU10J4Z)     | B 69  |
| 1.9                      | 06.1987 → 07.1992 | DDZ (XU9M)    | B 49  | 2.0 T 16 X4              | 08.1992 → 10.1995 | RGZ (XU10J4TE/ Z) | B 73  |
| 1.9                      | 06.1987 → 07.1992 | DKZ (XU9JAZ)  | B 54  | 2.0 X4                   | 08.1992 → 10.1995 | RFX (XU10J2)      | B 68  |
| 1.9                      | 07.1987 → 12.1992 | D2C (XU92C)   | B 42  | <b>405 II Break (4E)</b> |                   |                   |       |
| 1.9                      | 07.1987 → 12.1993 | D6A (XU9J2)   | B 43  | 1.4                      | 08.1992 → 10.1996 | KDX (TU3MC)       | B 13  |
| 1.9                      | 01.1989 → 12.1992 | D6A (XU9J2)   | B 43  | 1.6                      | 08.1992 → 08.1994 | BDZ (XU5M)        | B 40  |
| 1.9 4x4                  | 06.1987 → 07.1992 | D6C (XU9J4)   | B 45  | 1.6                      | 08.1992 → 08.1994 | BFZ (XU5JP)       | B 41  |
| 1.9 4x4                  | 06.1987 → 07.1992 | DKZ (XU9JAZ)  | B 54  | 1.6                      | 08.1992 → 10.1996 | BDY (XU5M2Z)      | B 39  |
| 1.9 4x4                  | 07.1988 → 12.1992 | DDZ (XU9M)    | B 49  | 1.6                      | 08.1992 → 10.1996 | BDY (XU5M3Z)      | B 39  |
| 1.9 Diesel               | 03.1988 → 12.1992 | D9B (XUD9A)   | D 48  | 1.6                      | 08.1992 → 10.1996 | BDZ (XU5M)        | B 40  |
| 1.9 Diesel               | 07.1988 → 09.1992 | DJZ (XUD9A)   | D 53  | 1.6                      | 08.1992 → 10.1996 | NFU (TU5JP4)      | AB 23 |
| 1.9 Injection            | 07.1987 → 12.1992 | DFZ (XU9J1)   | B 51  | 1.6                      | 08.1992 → 05.1997 | BFZ (XU5JP)       | B 41  |
| 1.9 Injection 4x4        | 06.1987 → 07.1992 | DFZ (XU9J1)   | B 51  | 1.6                      | 01.1994 → 10.1996 | BFZ (XU5JP)       | B 41  |
| 1.9 Sport MI-16 4x4      | 06.1987 → 07.1992 | DFW (XU9J4Z)  | B 50  | 1.8                      | 08.1992 → 10.1996 | LFZ (XU7JP)       | B 57  |
| 1.9 Sport MI-16          | 06.1987 → 07.1992 | DFW (XU9J4Z)  | B 50  | 1.9                      | 08.1992 → 12.1995 | D6A (XU9J2)       | B 43  |
| 1.9 Sport MI-16          | 07.1987 → 11.1992 | D6C (XU9J4)   | B 45  | 1.9 D                    | 08.1992 → 10.1996 | DJZ (XUD9A)       | D 53  |
| <b>405 I Break (15E)</b> |                   |               |       | 1.9 D                    | 08.1992 → 10.1996 | D9B (XUD9A)       | D 48  |
| 1.4                      | 05.1988 → 07.1992 | K5A (TU3)     | B 10  | 1.9 D                    | 08.1992 → 10.1998 | XUD9              | D 58  |
| 1.6                      | 05.1988 → 07.1992 | B2A (XU52C/K) | B 37  | 1.9 D                    | 09.1993 → 12.1995 | XUD9              | D 58  |
| 1.6                      | 10.1988 → 08.1992 | B1E (XU51C)   | B 36  | 1.9 D                    | 06.1994 → 10.1996 | DJY (XUD9A)       | D 48  |
| 1.6                      | 10.1988 → 08.1992 | BAZ (XU5CP)   | B 38  | 1.9 TD                   | 08.1992 → 10.1996 | DHY (XUD9TE)      | D 52  |
| 1.6                      | 10.1988 → 08.1992 | BDY (XU5M2Z)  | B 39  | 1.9 TD                   | 08.1992 → 10.1996 | DHY (XUD9TE)      | D 52  |
| 1.6                      | 10.1988 → 08.1992 | BDY (XU5M3Z)  | B 39  | 2.0                      | 08.1992 → 10.1996 | RFX (XU10J2)      | B 68  |
| 1.6                      | 10.1988 → 08.1992 | BDZ (XU5M)    | B 40  | 2.0 4x4                  | 08.1992 → 12.1995 | RGZ (XU10J4TE/ Z) | B 73  |
| 1.6                      | 10.1988 → 08.1992 | BDZ (XU5M)    | B 40  | 2.0 4x4                  | 08.1992 → 10.1996 | RFX (XU10J2)      | B 68  |
| 1.6                      | 10.1988 → 08.1992 | BDZ (XU5M)    | B 40  | <b>406 (8B)</b>          |                   |                   |       |
| 1.6 SRI 4x4              | 04.1988 → 07.1992 | BDZ (XU5M)    | B 40  | 1.8                      | 10.1996 → 03.1999 | L6A (XU7JP)       | B 55  |
| 1.8 DT 4x4               | 05.1990 → 07.1992 | A8A (XUD7TE)  | D 28  | 1.8                      | 10.1996 → 03.1999 | LFZ (XU7JP)       | B 57  |
| 1.8 TD                   | 10.1988 → 08.1992 | A8A (XUD7TE)  | D 28  | 1.8 16V                  | 11.1995 → 10.2000 | LFY (XU7JP4)      | AB 56 |
| 1.8 TD                   | 10.1988 → 08.1992 | AJZ (XUD7TEY) | D 31  | 1.9 TD                   | 10.1995 → 10.1997 | D8B (XUD9TE)      | D 47  |
| 1.9                      | 06.1987 → 07.1992 | D6C (XU9J4)   | B 45  | 2.0                      | 11.1996 → 03.1999 | RGY (XU10J2TE)    | B 72  |
| 1.9                      | 05.1988 → 07.1992 | DFZ (XU9J1)   | B 51  | 2.0 16V                  | 01.1999 → 08.2000 | RFR (EW10J4)      | B 62  |
| 1.9                      | 10.1988 → 08.1992 | D2C (XU92C)   | B 42  | <b>406 Break (8E/F)</b>  |                   |                   |       |
| 1.9                      | 10.1988 → 08.1992 | DDZ (XU9M)    | B 49  | 1.8                      | 10.1996 → 03.1999 | L6A (XU7JP)       | B 55  |
| 1.9                      | 10.1988 → 08.1992 | DFZ (XU9J1)   | B 51  | 1.8                      | 10.1996 → 03.1999 | LFZ (XU7JP)       | B 57  |
| 1.9                      | 10.1988 → 08.1992 | DKZ (XU9JAZ)  | B 54  | 1.8 16V                  | 10.1996 → 10.2000 | LFY (XU7JP4)      | AB 56 |
| 1.9                      | 10.1988 → 08.1992 | DKZ (XU9JAZ)  | B 54  | 2.0                      | 11.1996 → 03.1999 | RGY (XU10J2TE)    | B 72  |
| 1.9 4x4                  | 10.1988 → 08.1992 | DDZ (XU9M)    | B 49  | 2.0 16V                  | 01.1999 → 10.2000 | RFR (EW10J4)      | B 62  |
| 1.9 4x4                  | 07.1990 → 07.1992 | DKZ (XU9JAZ)  | B 54  | <b>406 Coupe (8C)</b>    |                   |                   |       |
| 1.9 All-wheel Drive      | 06.1987 → 07.1992 | D6C (XU9J4)   | B 45  | 2.0 16V                  | 01.1999 → 10.2000 | RFR (EW10J4)      | B 62  |
| 1.9 All-wheel Drive      | 09.1988 → 07.1992 | DFZ (XU9J1)   | B 51  | <b>504</b>               |                   |                   |       |
| 1.9 D                    | 10.1988 → 08.1992 | D9B (XUD9A)   | D 48  | 1.8                      | 11.1986 → 10.1999 | XM7               | B 59  |
| 1.9 D                    | 10.1988 → 08.1992 | DJY (XUD9A)   | D 48  | 2.0                      | 11.1986 → 05.1995 | XN1               | B 77  |
| 1.9 D                    | 10.1988 → 08.1992 | DJZ (XUD9A)   | D 53  | <b>504 Pickup</b>        |                   |                   |       |
| <b>405 II (4B)</b>       |                   |               |       | 2.5 D                    | 08.1990 → 10.1999 | XD3P              | D 84  |
| 1.4                      | 08.1992 → 06.1994 | KDX (TU3MC)   | B 13  | <b>505 (551A)</b>        |                   |                   |       |
| 1.4                      | 08.1992 → 10.1995 | KDX (TU3MC)   | B 13  | 2.0                      | 09.1985 → 09.1995 | 106E (XN1A)       | B 75  |
| 1.6                      | 08.1992 → 08.1994 | B2A (XU52C/K) | B 37  | 2.2                      | 03.1986 → 12.1993 | 851X (ZDJL)       | B 76  |
| 1.6                      | 08.1992 → 08.1994 | BFZ (XU5JP)   | B 41  | 2.2 GTI                  | 08.1983 → 12.1993 | 851B (ZDJL)       | B 76  |
| 1.6                      | 08.1992 → 10.1995 | BDY (XU5M2Z)  | B 39  | 2.5 Diesel               | 06.1981 → 12.1993 | 155 (XD3)         | D 83  |
| 1.6                      | 08.1992 → 10.1995 | BDY (XU5M3Z)  | B 39  | 2.5 Turbo Diesel         | 10.1983 → 12.1993 | 152A (XD3T)       | D 82  |
| 1.6                      | 08.1992 → 10.1995 | BDZ (XU5M)    | B 40  | 2.5 Turbo Diesel         | 10.1986 → 12.1993 | 152B (XD3TE)      | D 82  |
| 1.6                      | 08.1992 → 05.1997 | B2A (XU52C/K) | B 37  | 2.8 GTI V6               | 06.1986 → 12.1993 | 154X (ZN3J)       | B 78  |
| 1.6                      | 08.1992 → 05.1997 | BFZ (XU5JP)   | B 41  | <b>505 Break (551D)</b>  |                   |                   |       |
| 1.6                      | 08.1992 → 05.1997 | NFU (TU5JP4)  | AB 23 |                          |                   |                   |       |

|                            |                   |                | Pos |           |  |  | Pos |
|----------------------------|-------------------|----------------|-----|-----------|--|--|-----|
| 2.2                        | 01.1986 → 12.1993 | 851X (ZDJL)    | B   | <b>76</b> |  |  |     |
| 2.5 D                      | 10.1985 → 08.1991 | XD3T           | D   | <b>82</b> |  |  |     |
| 2.5 Diesel                 | 08.1983 → 12.1993 | 155 (XD3)      | D   | <b>83</b> |  |  |     |
| 2.5 Diesel                 | 01.1986 → 12.1993 | 155 (XD3)      | D   | <b>83</b> |  |  |     |
| 2.5 Turbo Diesel           | 10.1986 → 12.1993 | 152B (XD3TE)   | D   | <b>82</b> |  |  |     |
| <b>605 (6B)</b>            |                   |                |     |           |  |  |     |
| 2.0                        | 06.1989 → 09.1999 | R5A (XU102C)   | B   | <b>64</b> |  |  |     |
| 2.0                        | 06.1989 → 09.1999 | RFZ (XU10J2Z)  | B   | <b>70</b> |  |  |     |
| 2.0 16V                    | 07.1994 → 09.1999 | RFV (XU10J4R)  | B   | <b>67</b> |  |  |     |
| 2.0 Turbo                  | 07.1991 → 09.1999 | RGX (XU10J2TE) | B   | <b>71</b> |  |  |     |
| 2.0 Turbo                  | 07.1992 → 09.1999 | RGY (XU10J2TE) | B   | <b>72</b> |  |  |     |
| 2.1 D                      | 06.1989 → 07.1995 | P9A (XUD11A)   | D   | <b>63</b> |  |  |     |
| 2.1 TD 12V                 | 08.1994 → 09.1999 | P8C (XUD11BTE) | D   | <b>60</b> |  |  |     |
| 2.1 TD 12V                 | 08.1994 → 09.1999 | PHZ (XUD11ATE) | D   | <b>61</b> |  |  |     |
| 2.1 Turbo Diesel           | 06.1989 → 09.1999 | PHZ (XUD11ATE) | D   | <b>61</b> |  |  |     |
| 2.4 TD                     | 07.1994 → 05.1999 | THY (DK5ATE)   | D   | <b>79</b> |  |  |     |
| 2.5 Turbo Diesel           | 07.1994 → 09.1999 | THY (DK5ATE)   | D   | <b>79</b> |  |  |     |
| 3.0                        | 08.1989 → 06.1994 | UFZ (ZPJ)      | B   | <b>80</b> |  |  |     |
| 3.0                        | 10.1989 → 09.1999 | UFZ (ZPJ)      | B   | <b>80</b> |  |  |     |
| 3.0                        | 09.1995 → 08.1996 | UFZ (ZPJ)      | B   | <b>80</b> |  |  |     |
| 3.0 SV 24                  | 08.1989 → 09.1999 | UKZ (ZPJ4/Z)   | B   | <b>81</b> |  |  |     |
| 3.0 V6                     | 01.1992 → 09.1999 | XFZ (ES9J4)    | B   | <b>74</b> |  |  |     |
| 3.0 V6                     | 04.1997 → 09.1999 | XFZ (ES9J4)    | B   | <b>74</b> |  |  |     |
| <b>806 (221)</b>           |                   |                |     |           |  |  |     |
| 2.0 16V                    | 05.1998 → 09.2000 | RFV (XU10J4R)  | B   | <b>67</b> |  |  |     |
| 2.1 td 12V                 | 06.1996 → 08.1999 | P8C (XUD11BTE) | D   | <b>60</b> |  |  |     |
| <b>PARTNER MPV (5, G )</b> |                   |                |     |           |  |  |     |
| 1.9 D                      | 05.1996 → 12.1998 | XUD9           | D   | <b>58</b> |  |  |     |

P

|          |  |  |   |                     |  |    |          |          |     |      |  |
|----------|--|--|---|---------------------|--|----|----------|----------|-----|------|--|
| <b>1</b> |  | <b>70</b>  |   |                     |  |    |          |          |     |      |  |
|          | <b>CDY (TU9M)</b>  | 09.1991 → 10.1999  | B | 4                   | 954 cm <sup>3</sup>  | 2V | 32-33 kW | 44-45 PS | 9,4 | - 62 |  |
|          | <b>106 I (1A, 1C), 106 II (1A_, 1C_)</b>   |  |   |                     |  |    |          |          |     |      |  |
|          | <b>77 127 618</b>  | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |                     |  |    |          |          |     |      |  |
|          | <b>537840</b>  | IN; 34.7 x 7 x 112.8 x S - - 30° - 1 - III   |   | <b>KK-7H</b>        | valve cotter; number of notches: 1; valve stem diameter: 7 |    |          |          |     |      |  |
|          | <b>81-5318</b>   | IN/EX; 13.06/ x 7 x 47.5 G1  |   |                     |  |    |          |          |     |      |  |
|          | <b>50 005 310</b>  | mechanical; metal  |   | <b>7.06595.13.0</b> |  |    |          |          |     |      |  |
|          | <b>7.02700.92.0</b>  | fuel pump; in-tank; electrical   |   |                     |  |    |          |          |     |      |  |
|          | <b>7.00468.07.0</b>  | fuel supply unit; in-tank; electrical  |   |                     |  |    |          |          |     |      |  |
|          | <b>7.05270.39.0</b>  | lambda sensor; control sensor; heated  |   |                     |  |    |          |          |     |      |  |
|          | <b>50 006 136</b>  |  |   |                     |  |    |          |          |     |      |  |
| <b>2</b> |  | <b>70</b>  |   |                     |  |    |          |          |     |      |  |
|          | <b>CDZ (TU9M)</b>  | 09.1991 → 05.1997  | B | 4                   | 954 cm <sup>3</sup>  | 2V | 37 kW    | 50 PS    | 9,4 | - 62 |  |
|          | <b>106 I (1A, 1C), 205 II (20A/C)</b>  |  |   |                     |  |    |          |          |     |      |  |
|          | <b>77 127 618</b>  | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |                     |  |    |          |          |     |      |  |
|          | <b>537840</b>  | IN; 34.7 x 7 x 112.8 x S - - 30° - 1 - III   |   | <b>KK-7H</b>        | valve cotter; number of notches: 1; valve stem diameter: 7 |    |          |          |     |      |  |
|          | <b>81-5318</b>   | IN/EX; 13.06/ x 7 x 47.5 G1  |   |                     |  |    |          |          |     |      |  |
|          | <b>50 005 310</b>  | mechanical; metal  |   | <b>7.06595.13.0</b> |  |    |          |          |     |      |  |
|          | <b>7.02700.70.0</b>  | fuel pump; in-tank; electrical   |   |                     |  |    |          |          |     |      |  |
|          | <b>7.02700.92.0</b>  | fuel pump; in-tank; electrical   |   |                     |  |    |          |          |     |      |  |
|          | <b>7.00468.07.0</b>  | fuel supply unit; in-tank; electrical  |   |                     |  |    |          |          |     |      |  |
|          | <b>50 006 136</b>  |  |   |                     |  |    |          |          |     |      |  |
| <b>3</b> |  | <b>70</b>  |   |                     |  |    |          |          |     |      |  |
|          | <b>TU9</b>   | 10.1987 → 09.1998  | B | 4                   | 954 cm <sup>3</sup>  | 2V | 33 kW    | 45 PS    | 9,4 | - 62 |  |
|          | <b>106 I (1A, 1C), 205 II (20A/C)</b>  |  |   |                     |  |    |          |          |     |      |  |
|          | <b>537840</b>  | IN; 34.7 x 7 x 112.8 x S - - 30° - 1 - III   |   | <b>KK-7H</b>        | valve cotter; number of notches: 1; valve stem diameter: 7 |    |          |          |     |      |  |
|          | <b>81-5318</b>   | IN/EX; 13.06/ x 7 x 47.5 G1  |   |                     |  |    |          |          |     |      |  |
|          | <b>50 005 310</b>  | mechanical; metal  |   |                     |  |    |          |          |     |      |  |
|          | <b>7.02700.70.0</b>  | fuel pump; in-tank; electrical   |   |                     |  |    |          |          |     |      |  |
|          | <b>7.21760.50.0</b>  | fuel pump; mechanical  |   |                     |  |    |          |          |     |      |  |
|          | <b>7.22466.92.0</b>  | sender unit (In-Tank module); in-tank; electrical  |   |                     |  |    |          |          |     |      |  |
|          | <b>50 006 136</b>  |  |   |                     |  |    |          |          |     |      |  |
| <b>4</b> |  | <b>72</b>  |   |                     |  |    |          |          |     |      |  |
|          | <b>H1B (TU1)</b>   | 08.1987 → 04.1996  | B | 4                   | 1124 cm <sup>3</sup>                                       | 2V | 40 kW    | 54 PS    | 9,4 | - 69 |  |
|          | <b>106 I (1A, 1C), 205 I Convertible (741B, 20D), 205 II (20A/C), 306, 309 II (3C, 3A)</b> |  |   |                     |  |    |          |          |     |      |  |
|          | <b>80 00220 1 1 000</b>  | Ø72; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF ST CR 3]  |   |                     |  |    |          |          |     |      |  |
|          | <b>80 00597 1 0 000</b>  | Ø72; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SSF 2.5]   |   |                     |  |    |          |          |     |      |  |
| cont...  |  |  |   |                     |  |    |          |          |     |      |  |

|  |                     |   |  |   |
|--|---------------------|---|--|---|
|  | <b>89 194 110</b>   | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=122.5 H=85  |  |   |
|  | <b>77 088 618</b>   | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A   |  |   |
|  |                     | <b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD   |  |   |
|  | <b>77 127 618</b>   | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A   |  |   |
|  |                     | <b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |  |   |
|  | <b>539003</b>       | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III  |  | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>537841</b>       | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III  |  | <b>81-5318</b> IN/EX; 13.06/ x 7 x 47.5 G1                              |
|  | <b>539019</b>       | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III  |  |   |
|  | <b>7.06595.13.0</b> |   |  |   |
|  | <b>7.21760.50.0</b> | fuel pump; mechanical   |  |   |
|  | <b>3.32038.01.0</b> | fuel tank seal; in-tank   |  |   |
|  | <b>7.22466.91.0</b> | sender unit (In-Tank module); in-tank; electrical   |  |   |
|  | <b>50 006 136</b>   |   |  |   |

|          |   |                   |   |   |                      |    |       |       |           |
|----------|---|-------------------|---|---|----------------------|----|-------|-------|-----------|
| <b>5</b> |   | <b>72</b>         |   |   |                      |    |       |       |           |
|          | <b>HDZ (TU1M)</b>   | 07.1989 → 09.1998 | B | 4 | 1124 cm <sup>3</sup> | 2V | 44 kW | 60 PS | ⌀9,4 - 69 |
|          | <b>106 I (1A, 1C), 205 I Convertible (741B, 20D), 205 II (20A/C), 309 II (3C, 3A)</b> |                   |   |   |                      |    |       |       |           |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00220 1 1 000</b> | Ø72; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF ST CR 3] |
|--|-------------------------|---|

|  |                     |   |  |   |
|--|---------------------|---|--|---|
|  | <b>89 194 110</b>   | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=122.5 H=85  |  |   |
|  | <b>77 088 618</b>   | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A   |  |   |
|  |                     | <b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD   |  |   |
|  | <b>77 127 618</b>   | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A   |  |   |
|  |                     | <b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |  |   |
|  | <b>539003</b>       | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III  |  | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>537841</b>       | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III  |  | <b>81-5318</b> IN/EX; 13.06/ x 7 x 47.5 G1                              |
|  | <b>539019</b>       | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III  |  |   |
|  | <b>50 005 310</b>   | mechanical; metal   |  | <b>7.06595.13.0</b>   |
|  | <b>7.02700.70.0</b> | fuel pump; in-tank; electrical  |  |   |
|  | <b>7.02700.92.0</b> | fuel pump; in-tank; electrical  |  |   |
|  | <b>7.00468.07.0</b> | fuel supply unit; in-tank; electrical   |  |   |
|  | <b>7.18222.22.0</b> | intake manifold pressure sensor; electrical   |  |   |
|  | <b>7.05270.39.0</b> | lambda sensor; control sensor; heated   |  |   |
|  | <b>50 006 136</b>   |   |  |   |

|          |                             |                   |   |   |                      |    |       |       |            |
|----------|-----------------------------|-------------------|---|---|----------------------|----|-------|-------|------------|
| <b>6</b> |                             | <b>72</b>         |   |   |                      |    |       |       |            |
|          | <b>HFY (TU1JP)</b>          | 08.1998 → 07.2000 | B | 4 | 1124 cm <sup>3</sup> | 2V | 40 kW | 54 PS | ⌀10,2 - 69 |
|          | <b>206 Hatchback (2A/C)</b> |                   |   |   |                      |    |       |       |            |

|  |                     |  |  |  |
|--|---------------------|--|--|--|
|  | <b>7.06595.13.0</b> |  |  |  |
|  | <b>7.00468.14.0</b> | fuel supply unit; in-tank; electrical      |  |  |
|  | <b>3.32038.01.0</b> | fuel tank seal; in-tank                    |  |  |
|  | <b>7.18222.02.0</b> | intake manifold pressure sensor; pneumatic |  |  |
|  | <b>7.18222.19.0</b> | intake manifold pressure sensor; pneumatic |  |  |

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|  | <b>7.18222.21.0</b> | intake manifold pressure sensor; pneumatic |
|  | <b>7.05270.36.0</b> | lambda sensor; control sensor; heated      |
|  | <b>7.05270.39.0</b> | lambda sensor; control sensor; heated      |

|          |               |   |
|----------|---------------|---|
| <b>7</b> |               | <b>72</b>   |
|          | <b>TU 1MZ</b> | 10.1990 → 12.1993 B 4 1124 cm <sup>3</sup> 2V 40-44 kW 54-60 PS  - 69 |
|          | <b>309</b>    |   |

|  |                   |  |
|--|-------------------|--|
|  | <b>77 088 618</b> | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A  |
|  | <b>77 127 618</b> | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A  |
|  |                   | <b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |

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|--|---------------|--|--|----------------|--|
|  | <b>539003</b> | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>537841</b> | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |  | <b>81-5318</b> | IN/EX; 13.06/ x 7 x 47.5 G1                                |
|  | <b>539019</b> | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |  |                |  |

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|--|-------------------|--|
|  | <b>50 006 136</b> |  |
|--|-------------------|--|

|          |   |   |
|----------|---|---|
| <b>8</b> |   | <b>75</b>   |
|          | <b>K1D (TU3A)</b>   | 03.1989 → 12.1994 B 4 1360 cm <sup>3</sup> 2V 49-50 kW 67-68 PS  - 77 |
|          | <b>205 I Convertible (741B, 20D), 205 II (20A/C), 309 II (3C, 3A)</b> |   |

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|--|-------------------------|--|
|  | <b>80 00029 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3] |
|--|-------------------------|--|

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|--|-------------------|--|
|  | <b>89 584 110</b> | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90 |
|--|-------------------|--|

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|--|-------------------|--|
|  | <b>77 088 618</b> | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A  |
|  | <b>77 127 618</b> | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A  |
|  |                   | <b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |

|  |               |  |  |                |  |
|--|---------------|--|--|----------------|--|
|  | <b>539003</b> | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>537841</b> | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |  | <b>81-5318</b> | IN/EX; 13.06/ x 7 x 47.5 G1                                |
|  | <b>539019</b> | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |  |                |  |

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|  | <b>7.06595.13.0</b> |  |
|--|---------------------|--|

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.02700.70.0</b> | fuel pump; in-tank; electrical |
|  | <b>7.21760.50.0</b> | fuel pump; mechanical          |

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|--|-------------------|--|
|  | <b>50 006 136</b> |  |
|--|-------------------|--|

|          |                                      |   |
|----------|--------------------------------------|---|
| <b>9</b> |                                      | <b>75</b>   |
|          | <b>K2B (TU3S)</b>                    | 08.1987 → 06.1994 B 4 1360 cm <sup>3</sup> 2V 62 kW 85 PS  - 77 |
|          | <b>205 I Convertible (741B, 20D)</b> |   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00029 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3] |
|--|-------------------------|--|

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|--|-------------------|--|
|  | <b>89 584 110</b> | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90 |
|--|-------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>77 088 618</b> | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A  |
|  | <b>77 127 618</b> | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A  |
|  |                   | <b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |

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|--|---------------|--|--|----------------|--|
|  | <b>539003</b> | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>537841</b> | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |  | <b>81-5318</b> | IN/EX; 13.06/ x 7 x 47.5 G1                                |

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|           |   |  |   |   |                      |    |          |          |       |   |
|-----------|---|--|---|---|----------------------|----|----------|----------|-------|---|
|           | <b>539019</b>   | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |   |   |                      |    |          |          |       |   |
|           | <b>50 005 310</b>                                     | mechanical; metal  |   |   |                      |    |          |          |       | <b>7.06595.13.0</b>   |
|           | <b>7.21760.50.0</b>                                   | fuel pump; mechanical  |   |   |                      |    |          |          |       |   |
| <b>10</b> |   | <b>75</b>  |   |   |                      |    |          |          |       |   |
|           | <b>K5A (TU3)</b>                                      | 01.1987 → 03.1996  | B | 4 | 1360 cm <sup>3</sup> | 2V | 47-51 kW | 64-69 PS | ⊗10,2 | - 77  |
|           | <b>106 I (1A, 1C), 405 I (15B), 405 I Break (15E)</b> |  |   |   |                      |    |          |          |       |   |
|           | <b>80 00029 1 1 000</b>                               | ∅75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3]   |   |   |                      |    |          |          |       |   |
|           | <b>89 584 110</b>                                     | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90   |   |   |                      |    |          |          |       |   |
|           | <b>77 088 618</b>                                     | [Set] PL 0,30 ∅ 44.691 / 48.655 / 19.750 / 1.972 St/A  |   |   |                      |    |          |          |       |   |
|           | <b>77 127 618</b>                                     | [Set] HL 0,30 ∅ 49.681 / 53.655 / 17.290 / 1.983 St/A  |   |   |                      |    |          |          |       |   |
|           |   | <b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |   |                      |    |          |          |       |   |
|           | <b>539003</b>   | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III   |   |   |                      |    |          |          |       | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|           | <b>537841</b>   | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |   |   |                      |    |          |          |       | <b>81-5318</b> IN/EX; 13.06/ x 7 x 47.5 G1                              |
|           | <b>539019</b>   | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |   |   |                      |    |          |          |       |   |
|           | <b>7.06595.13.0</b>                                   |  |   |   |                      |    |          |          |       |   |
|           | <b>7.02700.94.0</b>                                   | fuel pump; in-tank; electrical   |   |   |                      |    |          |          |       |   |
|           | <b>7.18222.02.0</b>                                   | intake manifold pressure sensor; pneumatic   |   |   |                      |    |          |          |       |   |
|           | <b>50 006 136</b>                                     |  |   |   |                      |    |          |          |       |   |
| <b>11</b> |   | <b>75</b>  |   |   |                      |    |          |          |       |   |
|           | <b>K9Y (TUD3Y)</b>                                    | 09.1992 → 04.1996  | D | 4 | 1361 cm <sup>3</sup> | 2V | 37 kW    | 50 PS    | ⊗22   | - 77  |
|           | <b>106 I (1A, 1C)</b>                                 |  |   |   |                      |    |          |          |       |   |
|           | <b>80 00031 1 1 000</b>                               | ∅75; STD; set: 1; [R G6 CR 2.25] [M 1.75] [DSF 3]  |   |   |                      |    |          |          |       |   |
|           | <b>77 127 618</b>                                     | [Set] HL 0,30 ∅ 49.681 / 53.655 / 17.290 / 1.983 St/A  |   |   |                      |    |          |          |       |   |
|           |   | <b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |   |                      |    |          |          |       |   |
|           | <b>77 736 610</b>                                     | [Set] PL 0,30 ∅ 44.691 / 48.655 / 19.750 / 1.972 St/A  |   |   |                      |    |          |          |       |   |
|           |   | <b>77 736 620 0,50 / 77 736 600 STD</b>  |   |   |                      |    |          |          |       |   |
|           | <b>50 006 264</b>                                     | CAM, chilled cast iron   |   |   |                      |    |          |          |       |   |
|           | <b>50 005 310</b>                                     | mechanical; metal  |   |   |                      |    |          |          |       | <b>7.06595.13.0</b>   |
| <b>12</b> |   | <b>75</b>  |   |   |                      |    |          |          |       |   |
|           | <b>KAY (TU3CP)</b>                                    | 08.1987 → 09.1993  | B | 4 | 1361 cm <sup>3</sup> | 2V | 44 kW    | 60 PS    | ⊗9,3  | - 77  |
|           | <b>205 I Convertible (741B, 20D), 205 II (20A/C)</b>  |  |   |   |                      |    |          |          |       |   |
|           | <b>50 005 310</b>                                     | mechanical; metal  |   |   |                      |    |          |          |       |   |
|           | <b>7.02700.70.0</b>                                   | fuel pump; in-tank; electrical   |   |   |                      |    |          |          |       |   |
|           | <b>50 006 136</b>                                     |  |   |   |                      |    |          |          |       |   |

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| 13 |   | 75   |   |
|----|---|--|---|
|    | <b>KDX (TU3MC)</b>  | 07.1988 → 09.1998  | B 4 1360 cm <sup>3</sup> 2V 55-58 kW 75-79 PS 9,3 - 77                  |
|    | <b>106 I (1A, 1C), 205 II (20A/C), 309, 405 II (4B), 405 II Break (4E)</b>            |  |   |
|    | <b>80 00029 1 1 000</b>   | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3]   |   |
|    | <b>89 584 110</b>   | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90   |   |
|    | <b>77 088 618</b>   | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD   |   |
|    | <b>77 127 618</b>   | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |
|    | <b>539003</b>   | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III   | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|    | <b>537841</b>   | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   | <b>81-5318</b> IN/EX; 13.06/ x 7 x 47.5 G1                              |
|    | <b>539019</b>   | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |   |
|    | <b>50 005 853</b>   |  |   |
|    | <b>7.06595.13.0</b>   |  |   |
|    | <b>7.02700.70.0</b>   | fuel pump; in-tank; electrical   |   |
|    | <b>7.02700.92.0</b>   | fuel pump; in-tank; electrical   |   |
|    | <b>7.00468.07.0</b>   | fuel supply unit; in-tank; electrical  |   |
|    | <b>7.05270.39.0</b>   | lambda sensor; control sensor; heated  |   |
|    | <b>50 006 136</b>   |  |   |
| 14 |   | 75   |   |
|    | <b>KDY (TU3M)</b>   | 07.1988 → 09.1998  | B 4 1360 cm <sup>3</sup> 2V 55-58 kW 75-79 PS 9,3 - 77                  |
|    | <b>106 I (1A, 1C), 205 I Convertible (741B, 20D), 205 II (20A/C), 309 II (3C, 3A)</b> |  |   |
|    | <b>80 00029 1 1 000</b>   | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3]   |   |
|    | <b>89 584 110</b>   | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90   |   |
|    | <b>77 088 618</b>   | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD   |   |
|    | <b>77 127 618</b>   | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |
|    | <b>539003</b>   | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III   | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|    | <b>537841</b>   | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   | <b>81-5318</b> IN/EX; 13.06/ x 7 x 47.5 G1                              |
|    | <b>539019</b>   | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |   |
|    | <b>7.06595.13.0</b>   |  |   |
|    | <b>7.02700.70.0</b>   | fuel pump; in-tank; electrical   |   |
|    | <b>7.02700.92.0</b>   | fuel pump; in-tank; electrical   |   |
|    | <b>7.00468.07.0</b>   | fuel supply unit; in-tank; electrical  |   |
|    | <b>50 006 136</b>   |  |   |
| 15 |   | 75   |   |
|    | <b>KDZ (TU3M)</b>   | 07.1988 → 09.1998  | B 4 1360 cm <sup>3</sup> 2V 55 kW 75 PS 9,3 - 77                        |
|    | <b>205 I Convertible (741B, 20D), 205 II (20A/C), 309 II (3C, 3A)</b>                 |  |   |
|    | <b>80 00029 1 1 000</b>   | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3]   |   |
|    | cont...   |  |   |

|           |                       |   |   |                   |  |    |          |           |       |        |
|-----------|-----------------------|---|---|-------------------|--|----|----------|-----------|-------|--------|
|           | <b>89 584 110</b>     | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90  |   |                   |  |    |          |           |       |        |
|           | <b>77 088 618</b>     | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |   |                   |  |    |          |           |       |        |
|           | <b>77 127 618</b>     | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |                   |  |    |          |           |       |        |
|           | <b>539003</b>         | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III  |   | <b>KK-7H</b>      | valve cotter; number of notches: 1; valve stem diameter: 7 |    |          |           |       |        |
|           | <b>537841</b>         | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III  |   | <b>81-5318</b>    | IN/EX; 13.06/ x 7 x 47.5 G1                                |    |          |           |       |        |
|           | <b>539019</b>         | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III  |   |                   |  |    |          |           |       |        |
|           | <b>7.06595.13.0</b>   |   |   |                   |  |    |          |           |       |        |
|           | <b>7.02700.70.0</b>   | fuel pump; in-tank; electrical  |   |                   |  |    |          |           |       |        |
|           | <b>50 006 136</b>     |   |   |                   |  |    |          |           |       |        |
| <b>16</b> |                       | <b>75</b>   |   |                   |  |    |          |           |       |        |
|           | <b>KFX (TU3JP)</b>    | 01.1996 → 09.1998   | B | 4                 | 1360 cm <sup>3</sup>                                       | 2V | 49-55 kW | 67-75 PS  | ⊗10,2 | - 77   |
|           | <b>205 II (20A/C)</b> |   |   |                   |  |    |          |           |       |        |
|           | <b>89 584 110</b>     | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90  |   |                   |  |    |          |           |       |        |
|           | <b>77 127 618</b>     | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |                   |  |    |          |           |       |        |
|           | <b>77 736 610</b>     | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 736 620 0,50 / 77 736 600 STD</b>  |   |                   |  |    |          |           |       |        |
|           | <b>539003</b>         | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III  |   | <b>KK-7H</b>      | valve cotter; number of notches: 1; valve stem diameter: 7 |    |          |           |       |        |
|           | <b>537841</b>         | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III  |   | <b>81-5318</b>    | IN/EX; 13.06/ x 7 x 47.5 G1                                |    |          |           |       |        |
|           | <b>539019</b>         | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III  |   |                   |  |    |          |           |       |        |
|           | <b>50 005 310</b>     | mechanical; metal   |   | <b>50 005 853</b> |  |    |          |           |       |        |
|           | <b>7.06595.13.0</b>   |   |   |                   |  |    |          |           |       |        |
|           | <b>50 006 136</b>     |   |   |                   |  |    |          |           |       |        |
| <b>17</b> |                       | <b>75</b>   |   |                   |  |    |          |           |       |        |
|           | <b>KFZ (TU3J2/Z)</b>  | 09.1991 → 04.1996   | B | 4                 | 1361 cm <sup>3</sup>                                       | 2V | 69 kW    | 94 PS     | ⊗9,9  | - 77   |
|           | <b>106 I (1A, 1C)</b> |   |   |                   |  |    |          |           |       |        |
|           | <b>50 005 339</b>     | mechanical; metal   |   |                   |  |    |          |           |       |        |
|           | <b>7.02700.94.0</b>   | fuel pump; in-tank; electrical  |   |                   |  |    |          |           |       |        |
|           | <b>7.05270.39.0</b>   | lambda sensor; control sensor; heated   |   |                   |  |    |          |           |       |        |
|           | <b>50 006 136</b>     |   |   |                   |  |    |          |           |       |        |
| <b>18</b> |                       | <b>75</b>   |   |                   |  |    |          |           |       |        |
|           | <b>TU2J2</b>          | 10.1993 → 04.1996   | B | 4                 | 1294 cm <sup>3</sup>                                       | 2V | 72-74 kW | 98-101 PS | ⊗10   | - 73.2 |
|           | <b>106 I (1A, 1C)</b> |   |   |                   |  |    |          |           |       |        |
|           | <b>77 088 618</b>     | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |   |                   |  |    |          |           |       |        |
|           | <b>77 127 618</b>     | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |                   |  |    |          |           |       |        |

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|           |                         |  |   |                     |  |    |          |          |       |      |
|-----------|-------------------------|--|---|---------------------|--|----|----------|----------|-------|------|
|           | <b>537506</b>           | EX; 31.2 x 7 x 111.5 x A/S - Cr - 45° - VS - 22 - III  |   | <b>MK-7H</b>        | valve catter; number of notches: 3; valve stem diameter: 7 |    |          |          |       |      |
|           | <b>537505</b>           | IN; 39.3 x 7 x 111.5 x S - - 30° - 22 - III  |   | <b>81-5329</b>      | IN/EX; 13.28/ x 7 x 48.5 B1                                |    |          |          |       |      |
|           | <b>7.05270.39.0</b>     | lambda sensor; control sensor; heated  |   |                     |  |    |          |          |       |      |
|           | <b>50 006 136</b>       |  |   |                     |  |    |          |          |       |      |
| <b>19</b> |                         | <b>75</b>  |   |                     |  |    |          |          |       |      |
|           | <b>TU32</b>             | 07.1988→09.1998  | B | 4                   | 1360 cm <sup>3</sup>                                       | 2V | 51-55 kW | 70-75 PS | 9,3   | - 77 |
|           | <b>205 II (20A/C)</b>   |  |   |                     |  |    |          |          |       |      |
|           | <b>80 00029 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3]   |   |                     |  |    |          |          |       |      |
|           | <b>89 584 110</b>       | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90   |   |                     |  |    |          |          |       |      |
|           | <b>77 088 618</b>       | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD   |   |                     |  |    |          |          |       |      |
|           | <b>77 127 618</b>       | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |                     |  |    |          |          |       |      |
|           | <b>539003</b>           | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III   |   | <b>KK-7H</b>        | valve catter; number of notches: 1; valve stem diameter: 7 |    |          |          |       |      |
|           | <b>537841</b>           | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |   | <b>81-5318</b>      | IN/EX; 13.06/ x 7 x 47.5 G1                                |    |          |          |       |      |
|           | <b>539019</b>           | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |   |                     |  |    |          |          |       |      |
|           | <b>50 005 310</b>       | mechanical; metal  |   | <b>7.06595.13.0</b> |  |    |          |          |       |      |
|           | <b>7.02700.70.0</b>     | fuel pump; in-tank; electrical   |   |                     |  |    |          |          |       |      |
| <b>20</b> |                         | <b>75</b>  |   |                     |  |    |          |          |       |      |
|           | <b>TU 3F2K</b>          | 07.1991→12.1993  | B | 4                   | 1361 cm <sup>3</sup>                                       | 2V | 55 kW    | 75 PS    | 9,3:1 | - 77 |
|           | <b>309</b>              |  |   |                     |  |    |          |          |       |      |
|           | <b>77 088 618</b>       | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD   |   |                     |  |    |          |          |       |      |
|           | <b>77 781 620</b>       | [Set] HL 0,50 Ø 49.484 / 53.712 / 17.300 / 2.104 St/A  |   |                     |  |    |          |          |       |      |
|           | <b>50 005 339</b>       | mechanical; metal  |   |                     |  |    |          |          |       |      |
| <b>21</b> |                         | <b>75</b>  |   |                     |  |    |          |          |       |      |
|           | <b>TU 3FM</b>           | 10.1988→12.1993  | B | 4                   | 1361 cm <sup>3</sup>                                       | 2V | 55-58 kW | 75-79 PS | 9,3:1 | - 77 |
|           | <b>309</b>              |  |   |                     |  |    |          |          |       |      |
|           | <b>80 00029 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3]   |   |                     |  |    |          |          |       |      |
|           | <b>89 584 110</b>       | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90   |   |                     |  |    |          |          |       |      |
|           | <b>77 088 618</b>       | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD   |   |                     |  |    |          |          |       |      |
|           | <b>77 781 620</b>       | [Set] HL 0,50 Ø 49.484 / 53.712 / 17.300 / 2.104 St/A  |   |                     |  |    |          |          |       |      |
|           | <b>539003</b>           | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III   |   | <b>KK-7H</b>        | valve catter; number of notches: 1; valve stem diameter: 7 |    |          |          |       |      |
|           | <b>537841</b>           | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |   | <b>81-5318</b>      | IN/EX; 13.06/ x 7 x 47.5 G1                                |    |          |          |       |      |
|           | <b>539019</b>           | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |   |                     |  |    |          |          |       |      |
|           | <b>50 006 136</b>       |  |   |                     |  |    |          |          |       |      |

| <b>22</b> |                                   | <b>77</b>  |      |         |   |    |            |            |         |      |  |  |  |
|-----------|-----------------------------------|--|------|---------|---|----|------------|------------|---------|------|--|--|--|
|           | VJY (TUD5)                        | 06.1994 → 04.1996  | D    | 4       | 1527 cm <sup>3</sup>  | 2V | 40-43 kW   | 54-58 PS   | ⊗23     | - 82 |  |  |  |
|           | 106 I (1A, 1C)                    |  |      |         |   |    |            |            |         |      |  |  |  |
|           | 94 642 700                        | Cylinder diameter: 77; KH: 40.37; MT: -1.65; GL: 66.32; piston pin: 23x60; number of piston rings: 3           |      |         |   |    |            |            |         |      |  |  |  |
|           |                                   | R  | 2    | CK      | G6  |    |            |            |         |      |  |  |  |
|           |                                   | M  | 1.75 |         |   |    |            |            |         |      |  |  |  |
|           |                                   | DSF  | 3    | CR      |   |    |            |            |         |      |  |  |  |
|           |                                   | → 80 00365 1 1 ...   |      |         |   |    |            |            |         |      |  |  |  |
|           | 80 00365 1 1 000                  | Ø77; STD; set: 1; [R G6 CK 2] [M 1.75] [DSF CR 3]<br>80 00365 1 1 040 77.40                                    |      |         |   |    |            |            |         |      |  |  |  |
|           | 77 781 620                        | [Set] HL 0,50 Ø 49.484 / 53.712 / 17.300 / 2.104 St/A  |      |         |   |    |            |            |         |      |  |  |  |
|           | 537628                            | EX; 31.6 x 7 x 108.2 x A - Cr - 45° - 9 -  |      | KK-7H   | valve cotter; number of notches: 1;<br>valve stem diameter: 7 |    |            |            |         |      |  |  |  |
|           | 537627                            | IN; 37 x 7 x 108.4 x S - - 45° - 9 -   |      |         |   |    |            |            |         |      |  |  |  |
|           | 50 006 264                        | CAM, chilled cast iron   |      |         |   |    |            |            |         |      |  |  |  |
|           | 50 005 339                        | mechanical; metal  |      |         |   |    | 50 005 853 |            |         |      |  |  |  |
| <b>23</b> |                                   | <b>78.5</b>  |      |         |   |    |            |            |         |      |  |  |  |
|           | NFU (TU5JP4)                      | 08.1992 → 05.1997  | AB   | 4       | 1587 cm <sup>3</sup>  | 4V | 78-90 kW   | 106-122 PS | ⊗11     | - 82 |  |  |  |
|           | 405 II (4B), 405 II Break (4E)    |  |      |         |   |    |            |            |         |      |  |  |  |
|           | 40 161 600                        | Cylinder diameter: 78.509; KH: 32.35; BÜ: 0.15; GL: 50.15; piston pin: 19.495x57; K; number of piston rings: 3 |      |         |   |    |            |            |         |      |  |  |  |
|           | 40 161 610 79.009                 | R  | 1.2  | PC      | ST  |    |            |            |         |      |  |  |  |
|           |                                   | NM   | 1.5  |         |   |    |            |            |         |      |  |  |  |
|           |                                   | DSF  | 2.5  | G6      |   |    |            |            |         |      |  |  |  |
|           |                                   | → 80 00509 1 0 ...   |      |         |   |    |            |            |         |      |  |  |  |
|           | 80 00509 1 0 000                  | Ø78.5; STD; set: 1; [R ST PC 1.2] [NM 1.5] [DSF G6 2.5]<br>80 00509 1 0 050 79.00                              |      |         |   |    |            |            |         |      |  |  |  |
|           | 77 736 610                        | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br>77 736 620 0,50 / 77 736 600 STD                      |      |         |   |    |            |            |         |      |  |  |  |
|           | 77 781 620                        | [Set] HL 0,50 Ø 49.484 / 53.712 / 17.300 / 2.104 St/A  |      |         |   |    |            |            |         |      |  |  |  |
|           | 539008                            | EX; 24.5 x 6 x 104.4 x A/S - - 45° - VS - 1 - III  |      | LK-6H   | valve cotter; number of notches: 1;<br>valve stem diameter: 6 |    |            |            |         |      |  |  |  |
|           | 539007                            | IN; 31.3 x 6 x 103.8 x S - - 45° - 1 - III   |      |         |   |    |            |            |         |      |  |  |  |
|           | 50 005 319                        | mechanical; metal  |      |         |   |    |            |            |         |      |  |  |  |
| <b>24</b> |                                   | <b>78.5</b>  |      |         |   |    |            |            |         |      |  |  |  |
|           | NFW (TU5J2)                       | 05.1996 → 01.2001  | B    | 4       | 1587 cm <sup>3</sup>  | 2V | 74 kW      | 101 PS     | ⊗10,2:1 | - 82 |  |  |  |
|           | NFY (TU5J2)                       | 01.1994 → 01.2001  | B    | 4       | 1587 cm <sup>3</sup>  | 2V | 74-76 kW   | 101-104 PS | ⊗10,2:1 | - 82 |  |  |  |
|           | 106 I (1A, 1C), 106 II (1A_, 1C_) |  |      |         |   |    |            |            |         |      |  |  |  |
|           | 77 088 618                        | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD    |      |         |   |    |            |            |         |      |  |  |  |
|           | 77 736 610                        | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br>77 736 620 0,50 / 77 736 600 STD                      |      |         |   |    |            |            |         |      |  |  |  |
|           | 77 781 620                        | [Set] HL 0,50 Ø 49.484 / 53.712 / 17.300 / 2.104 St/A  |      |         |   |    |            |            |         |      |  |  |  |
|           | 537506                            | EX; 31.2 x 7 x 111.5 x A/S - Cr - 45° - VS - 22 - III  |      | MK-7H   | valve cotter; number of notches: 3;<br>valve stem diameter: 7 |    |            |            |         |      |  |  |  |
|           | 537505                            | IN; 39.3 x 7 x 111.5 x S - - 30° - 22 - III  |      | 81-5329 | IN/EX; 13.28/ x 7 x 48.5 B1                                   |    |            |            |         |      |  |  |  |
|           | 50 005 853                        |  |      |         |   |    |            |            |         |      |  |  |  |
|           | 7.02700.94.0                      | fuel pump; in-tank; electrical   |      |         |   |    |            |            |         |      |  |  |  |
|           | 7.00468.08.0                      | fuel supply unit; in-tank; electrical  |      |         |   |    |            |            |         |      |  |  |  |

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|  | <b>7.18222.02.0</b> | intake manifold pressure sensor; pneumatic |
|--|---------------------|--|

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|--|---------------------|---------------------------------------|
|  | <b>7.05270.39.0</b> | lambda sensor; control sensor; heated |
|--|---------------------|---------------------------------------|

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|  | <b>50 006 136</b> |  |
|--|-------------------|--|

|           |  |                 |   |   |                      |    |          |          |        |      |
|-----------|--|-----------------|---|---|----------------------|----|----------|----------|--------|------|
| <b>25</b> |  | <b>78.5</b>     |   |   |                      |    |          |          |        |      |
|           | <b>NFZ (TU5JP)</b>   | 05.1993→12.2000 | B | 4 | 1587 cm <sup>3</sup> | 2V | 65-66 kW | 88-90 PS | 10,2:1 | - 82 |
|           | <b>106 I (1A, 1C), 106 II (1A_, 1C_), 206 Hatchback (2A/C), 306 (7B, N3, N5), 306 Break (7E, N3, N5), 306 Convertible (7D, N3, N5), 306 Hatchback (7A, 7C, N3, N5)</b> |                 |   |   |                      |    |          |          |        |      |

|  |                   |  |
|--|-------------------|--|
|  | <b>77 088 618</b> | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b> |
|  | <b>77 736 610</b> | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 736 620 0,50 / 77 736 600 STD</b>                   |
|  | <b>77 781 620</b> | [Set] HL 0,50 Ø 49.484 / 53.712 / 17.300 / 2.104 St/A  |

|  |               |   |  |                |  |
|--|---------------|---|--|----------------|--|
|  | <b>537506</b> | EX; 31.2 x 7 x 111.5 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-7H</b>   | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>537505</b> | IN; 39.3 x 7 x 111.5 x S - - 30° - 22 - III           |  | <b>81-5329</b> | IN/EX; 13.28/ x 7 x 48.5 B1                                |

|  |                   |                   |  |                   |
|--|-------------------|-------------------|--|-------------------|
|  | <b>50 005 339</b> | mechanical; metal |  | <b>50 005 853</b> |
|--|-------------------|-------------------|--|-------------------|

|  |                     |   |
|--|---------------------|---|
|  | <b>7.02700.94.0</b> | fuel pump; in-tank; electrical                    |
|  | <b>7.00468.08.0</b> | fuel supply unit; in-tank; electrical             |
|  | <b>7.00468.09.0</b> | fuel supply unit; in-tank; electrical             |
|  | <b>7.00468.14.0</b> | fuel supply unit; in-tank; electrical             |
|  | <b>7.00468.19.0</b> | fuel supply unit; in-tank; electrical             |
|  | <b>3.32038.01.0</b> | fuel tank seal; in-tank                           |
|  | <b>7.22466.91.0</b> | sender unit (In-Tank module); in-tank; electrical |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.18222.02.0</b> | intake manifold pressure sensor; pneumatic |
|  | <b>7.18222.10.0</b> | intake manifold pressure sensor; pneumatic |
|  | <b>7.18222.19.0</b> | intake manifold pressure sensor; pneumatic |
|  | <b>7.18222.21.0</b> | intake manifold pressure sensor; pneumatic |

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.05270.39.0</b> | lambda sensor; control sensor; heated |
|--|---------------------|---------------------------------------|

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|  | <b>50 006 136</b> | mot. 07874→ |
|--|-------------------|-------------|

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|-----------|------------------------|-----------------|---|---|----------------------|----|----------|----------|----|------|
| <b>26</b> |                        | <b>80</b>       |   |   |                      |    |          |          |    |      |
|           | <b>161 (XUD7)</b>      | 10.1991→10.1993 | D | 4 | 1769 cm <sup>3</sup> | 2V | 43-44 kW | 58-60 PS | 23 | - 88 |
|           | <b>309 II (3C, 3A)</b> |                 |   |   |                      |    |          |          |    |      |
|           | <b>7.07919.11.0</b>    | →10.1992        |   |   |                      |    |          |          |    |      |

|           |  |                 |   |   |                      |    |       |       |    |      |
|-----------|--|-----------------|---|---|----------------------|----|-------|-------|----|------|
| <b>27</b> |  | <b>80</b>       |   |   |                      |    |       |       |    |      |
|           | <b>161A (XUD7)</b>                     | 07.1987→09.1998 | D | 4 | 1769 cm <sup>3</sup> | 2V | 44 kW | 60 PS | 23 | - 88 |
|           | <b>205 II (20A/C), 309 II (3C, 3A)</b> |                 |   |   |                      |    |       |       |    |      |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00032 1 0 000</b> | Ø80; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3] |
|--|-------------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>89 316 190</b> | T - Dry cylinder liner; semi; A=83 C=86 L=154 H=4.5 |
|--|-------------------|---|

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|--|-------------------|--|
|  | <b>78 863 618</b> | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>                          |
|  | <b>77 097 610</b> | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b> |
|  | <b>77 098 618</b> | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |

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|  |                     |   |  |                     |  |
|--|---------------------|---|--|---------------------|--|
|  | <b>537747</b>       | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm |  | <b>KK-8H</b>        | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>537450</b>       | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm   |  | <b>81-5326</b>      | IN/EX; 14.05/ x 8 x 48 B1                                  |
|  | <b>537746</b>       | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III             |  | <b>81-5320</b>      | IN/EX; 14.06/ x 8 x 52.2 B1                                |
|  |                     |   |  | <b>81-5314</b>      | IN/EX; 14.07/ x 8 x 50 B1                                  |
|  |                     |   |  | <b>81-5317</b>      | IN/EX; 14.29/ x 8 x 52.2 B1                                |
|  | <b>50 006 220</b>   | length: 491CAM, chilled cast iron                         |  |                     |  |
|  | <b>50 006 263</b>   | length: 504CAM, chilled cast iron                         |  |                     |  |
|  | <b>50 005 320</b>   | mechanical; metal   |  | <b>7.07919.11.0</b> |  |
|  | <b>4.05292.50.0</b> | repair kit diaphragm; mechanical                          |  |                     |  |

## 28

|  |                                       |                   |   |    |   |                      |    |       |       |    |      |
|--|---------------------------------------|-------------------|---|----|---|----------------------|----|-------|-------|----|------|
|  | <b>A8A (XUD7TE)</b>                   | 10.1987 → 12.1992 | D | LA | 4 | 1769 cm <sup>3</sup> | 2V | 66 kW | 90 PS | 22 | - 88 |
|  | <b>405 I (15B), 405 I Break (15E)</b> |                   |   |    |   |                      |    |       |       |    |      |

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|--|-------------------------|--|--|----------------|--|--|--|--|--|--|--|
|  | <b>80 00033 1 0 000</b> | Ø80; STD; set: 1; [T15 G6 MO 3] [R IW 2] [DSF CR 3]  |  |                |  |  |  |  |  |  |  |
|  | <b>89 316 190</b>       | T - Dry cylinder liner; semi; A=83 C=86 L=154 H=4.5  |  |                |  |  |  |  |  |  |  |
|  | <b>77 098 618</b>       | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |  |                |  |  |  |  |  |  |  |
|  | <b>537450</b>           | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm  |  | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |  |  |  |  |  |  |
|  | <b>531005</b>           | IN; 38.5 x 8 x 112.4 x S - - 45° - 1 - III   |  | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |  |  |  |  |  |  |
|  | <b>50 006 265</b>       | CAM, chilled cast iron   |  |                |  |  |  |  |  |  |  |
|  | <b>50 006 220</b>       | length: 491CAM, chilled cast iron  |  |                |  |  |  |  |  |  |  |
|  | <b>50 005 320</b>       | mechanical; metal  |  |                |  |  |  |  |  |  |  |

## 29

|  |  |                   |   |   |   |                      |    |       |       |    |      |
|--|--|-------------------|---|---|---|----------------------|----|-------|-------|----|------|
|  | <b>A8B (XUD7TE)</b>                    | 08.1989 → 09.1998 | D | A | 4 | 1769 cm <sup>3</sup> | 2V | 57 kW | 78 PS | 22 | - 88 |
|  | <b>205 II (20A/C), 309 II (3C, 3A)</b> |                   |   |   |   |                      |    |       |       |    |      |

|  |                         |  |  |                |  |  |  |  |  |  |  |
|--|-------------------------|--|--|----------------|--|--|--|--|--|--|--|
|  | <b>80 00033 1 0 000</b> | Ø80; STD; set: 1; [T15 G6 MO 3] [R IW 2] [DSF CR 3]  |  |                |  |  |  |  |  |  |  |
|  | <b>89 316 190</b>       | T - Dry cylinder liner; semi; A=83 C=86 L=154 H=4.5  |  |                |  |  |  |  |  |  |  |
|  | <b>77 098 618</b>       | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |  |                |  |  |  |  |  |  |  |
|  | <b>537450</b>           | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm  |  | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |  |  |  |  |  |  |
|  | <b>531005</b>           | IN; 38.5 x 8 x 112.4 x S - - 45° - 1 - III   |  | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |  |  |  |  |  |  |
|  | <b>50 006 265</b>       | CAM, chilled cast iron   |  |                |  |  |  |  |  |  |  |
|  | <b>50 006 220</b>       | length: 491CAM, chilled cast iron  |  |                |  |  |  |  |  |  |  |
|  | <b>4.05292.50.0</b>     | repair kit diaphragm; mechanical   |  |                |  |  |  |  |  |  |  |

## 30

|  |   |                   |   |  |   |                      |    |          |          |    |      |
|--|---|-------------------|---|--|---|----------------------|----|----------|----------|----|------|
|  | <b>A9A (XUD7)</b>   | 04.1993 → 06.2000 | D |  | 4 | 1769 cm <sup>3</sup> | 2V | 43-44 kW | 58-60 PS | 23 | - 88 |
|  | <b>306 (7B, N3, N5), 306 Break (7E, N3, N5), 306 Hatchback (7A, 7C, N3, N5)</b> |                   |   |  |   |                      |    |          |          |    |      |

|  |                         |   |  |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|--|--|
|  | <b>80 00032 1 0 000</b> | Ø80; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]      |  |  |  |  |  |  |  |  |  |
|  | <b>89 316 190</b>       | T - Dry cylinder liner; semi; A=83 C=86 L=154 H=4.5 |  |  |  |  |  |  |  |  |  |

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|  | <b>78 863 618</b>   | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>                          |  |  |
|  | <b>77 097 610</b>   | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b> |  |  |
|  | <b>77 098 618</b>   | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |  |  |
|  | <b>537747</b>       | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 -<br>Valve seat 3,3 mm                                     |  | <b>KK-8H</b> valve cotter; number of notches: 1;<br>valve stem diameter: 8   |
|  | <b>537450</b>       | EX; 33 x 8 x 112 x A - Cr - 45° - 1 -<br>Valve seat 3,8 mm                                       |  | <b>81-5326</b> IN/EX; 14.05/ x 8 x 48 B1   |
|  | <b>537746</b>       | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III  |  | <b>81-5320</b> IN/EX; 14.06/ x 8 x 52.2 B1<br><b>81-5314</b> IN/EX; 14.07/ x 8 x 50 B1<br><b>81-5317</b> IN/EX; 14.29/ x 8 x 52.2 B1 |
|  | <b>50 006 220</b>   | length: 491CAM, chilled cast iron  |  |  |
|  | <b>50 006 263</b>   | length: 504CAM, chilled cast iron  |  |  |
|  | <b>7.24808.11.0</b> | vacuum pump; mechanical; vane pump   |  |  |

|           |                                       |                   |   |    |   |                      |    |       |       |           |
|-----------|---------------------------------------|-------------------|---|----|---|----------------------|----|-------|-------|-----------|
| <b>31</b> |                                       | <b>80</b>         |   |    |   |                      |    |       |       |           |
|           | <b>AJZ (XUD7TEY)</b>                  | 03.1988 → 12.1992 | D | LA | 4 | 1769 cm <sup>3</sup> | 2V | 66 kW | 90 PS | 22,5 - 88 |
|           | <b>405 I (15B), 405 I Break (15E)</b> |                   |   |    |   |                      |    |       |       |           |

|  |                         |  |  |  |
|--|-------------------------|--|--|--|
|  | <b>80 00033 1 0 000</b> | Ø80; STD; set: 1; [T15 G6 MO 3] [R IW 2] [DSF CR 3]  |  |  |
|  | <b>89 316 190</b>       | T - Dry cylinder liner; semi; A=83 C=86 L=154 H=4.5  |  |  |
|  | <b>77 098 618</b>       | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |  |  |
|  | <b>537450</b>           | EX; 33 x 8 x 112 x A - Cr - 45° - 1 -<br>Valve seat 3,8 mm                                       |  | <b>KK-8H</b> valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>531005</b>           | IN; 38.5 x 8 x 112.4 x S - - 45° - 1 - III   |  | <b>81-5326</b> IN/EX; 14.05/ x 8 x 48 B1                                   |
|  | <b>50 006 220</b>       | length: 491CAM, chilled cast iron  |  |  |

|           |                       |                   |   |   |   |                      |    |       |       |         |
|-----------|-----------------------|-------------------|---|---|---|----------------------|----|-------|-------|---------|
| <b>32</b> |                       | <b>80</b>         |   |   |   |                      |    |       |       |         |
|           | <b>XUD7T</b>          | 08.1990 → 05.1997 | D | A | 4 | 1769 cm <sup>3</sup> | 2V | 58 kW | 79 PS | 22 - 88 |
|           | <b>205 II (20A/C)</b> |                   |   |   |   |                      |    |       |       |         |

|  |                         |  |  |  |
|--|-------------------------|--|--|--|
|  | <b>80 00033 1 0 000</b> | Ø80; STD; set: 1; [T15 G6 MO 3] [R IW 2] [DSF CR 3]  |  |  |
|  | <b>89 316 190</b>       | T - Dry cylinder liner; semi; A=83 C=86 L=154 H=4.5  |  |  |
|  | <b>77 098 618</b>       | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |  |  |
|  | <b>537450</b>           | EX; 33 x 8 x 112 x A - Cr - 45° - 1 -<br>Valve seat 3,8 mm                                       |  | <b>KK-8H</b> valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>531005</b>           | IN; 38.5 x 8 x 112.4 x S - - 45° - 1 - III   |  | <b>81-5326</b> IN/EX; 14.05/ x 8 x 48 B1                                   |
|  | <b>50 006 265</b>       | CAM, chilled cast iron   |  |  |
|  | <b>50 006 220</b>       | length: 491CAM, chilled cast iron  |  |  |
|  | <b>50 005 313</b>       | mechanical; metal, 01.1994 →   |  |  |
|  | <b>50 005 320</b>       | mechanical; metal, →12.1993  |  |  |
|  | <b>4.05292.50.0</b>     | repair kit diaphragm; mechanical   |  |  |

|           |  |                   |   |   |                      |    |          |          |       |   |        |
|-----------|--|-------------------|---|---|----------------------|----|----------|----------|-------|---|--------|
| <b>33</b> |  | <b>83</b>         |   |   |                      |    |          |          |       |   |        |
|           | <b>162 (XUD9)</b>                        | 07.1989 → 12.1993 | D | 4 | 1905 cm <sup>3</sup> | 2V | 47-48 kW | 64-65 PS | ∅23,5 | - | 88 (1) |
|           | <b>D9A (XUD9)</b>                        | 07.1989 → 12.1993 | D | 4 | 1905 cm <sup>3</sup> | 2V | 47 kW    | 64 PS    | ∅23,5 | - | 88 (1) |
|           | <b>309 II (3C, 3A)</b>                   |                   |   |   |                      |    |          |          |       |   |        |
| (1)       | For engines with cam driven vacuum pump. |                   |   |   |                      |    |          |          |       |   |        |

|  |                   |   |           |           |           |                    |  |  |  |  |  |  |
|--|-------------------|---|-----------|-----------|-----------|--------------------|--|--|--|--|--|--|
|  | <b>93 648 700</b> | Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3 |           |           |           |                    |  |  |  |  |  |  |
|  |                   | R   | 2         | CR        | G6        |                    |  |  |  |  |  |  |
|  |                   | M   | 2         |           | G3        |                    |  |  |  |  |  |  |
|  |                   | DSF   | 3         | CR        |           |                    |  |  |  |  |  |  |
|  |                   | → <b>80 00037 1 0 ...</b>   |           |           |           |                    |  |  |  |  |  |  |
|  |                   | cylinder head gasket  |           |           |           | piston protrusion: |  |  |  |  |  |  |
|  |                   | notches   | thickness | more than | less than |                    |  |  |  |  |  |  |
|  |                   | 1   | 1,36      | +0,56     | +0,67     |                    |  |  |  |  |  |  |
|  |                   | 2   | 1,40      | +0,68     | +0,71     |                    |  |  |  |  |  |  |
|  |                   | 3   | 1,44      | +0,72     | +0,75     |                    |  |  |  |  |  |  |
|  |                   | 4   | 1,48      | +0,76     | +0,79     |                    |  |  |  |  |  |  |
|  |                   | 5   | 1,52      | +0,80     | +0,83     |                    |  |  |  |  |  |  |

|  |                         |  |  |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>80 00037 1 0 000</b> | ∅83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br><b>80 00037 1 0 050 83.50 / 80 00037 1 0 080 83.80</b> |  |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|--|--|

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|--|-------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>89 184 190</b> | T - Dry cylinder liner; semi; A=86 L=153.5 |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|

|  |                   |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>78 863 618</b> | [Pair] AS 0,10 ∅ 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>                          |  |  |  |  |  |  |  |  |  |
|  | <b>77 097 610</b> | [Set] PL 0,30 ∅ 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b> |  |  |  |  |  |  |  |  |  |
|  | <b>77 098 618</b> | [Set] HL 0,30 ∅ 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |  |  |  |  |  |  |  |  |  |

|  |               |   |  |                |  |
|--|---------------|---|--|----------------|--|
|  | <b>537747</b> | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm |  | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>537450</b> | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm   |  | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |
|  | <b>537746</b> | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III             |  | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                |
|  |               |   |  | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                  |
|  |               |   |  | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                |

|  |                   |                                   |  |  |  |  |  |  |  |  |  |
|--|-------------------|-----------------------------------|--|--|--|--|--|--|--|--|--|
|  | <b>50 006 220</b> | length: 491CAM, chilled cast iron |  |  |  |  |  |  |  |  |  |
|  | <b>50 006 263</b> | length: 504CAM, chilled cast iron |  |  |  |  |  |  |  |  |  |

|  |                   |                   |  |  |  |                     |
|--|-------------------|-------------------|--|--|--|---------------------|
|  | <b>50 005 320</b> | mechanical; metal |  |  |  | <b>7.07919.11.0</b> |
|--|-------------------|-------------------|--|--|--|---------------------|

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|--|---------------------|----------------------------------|--|--|--|--|--|--|--|--|--|
|  | <b>4.05292.50.0</b> | repair kit diaphragm; mechanical |  |  |  |  |  |  |  |  |  |
|--|---------------------|----------------------------------|--|--|--|--|--|--|--|--|--|

|           |                       |                   |   |   |                      |    |          |          |      |   |    |
|-----------|-----------------------|-------------------|---|---|----------------------|----|----------|----------|------|---|----|
| <b>34</b> |                       | <b>83</b>         |   |   |                      |    |          |          |      |   |    |
|           | <b>171 (XU5S)</b>     | 08.1990 → 07.1992 | B | 4 | 1580 cm <sup>3</sup> | 2V | 66-71 kW | 90-97 PS | ∅9,5 | - | 73 |
|           | <b>205 II (20A/C)</b> |                   |   |   |                      |    |          |          |      |   |    |

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|--|-------------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>80 00036 1 0 000</b> | ∅83; STD; set: 1; [R G6 CR 1.75] [M 1.75] [SLF CR 4] |  |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|--|--|

|  |                   |   |  |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|--|
|  | <b>89 301 110</b> | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19 |  |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|--|

|  |                   |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>78 863 618</b> | [Pair] AS 0,10 ∅ 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |  |  |  |  |  |  |  |  |  |
|  | <b>77 131 608</b> | [Set] HL STD ∅ 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole. |  |  |  |  |  |  |  |  |  |

|  |              |  |  |                |                          |
|--|--------------|--|--|----------------|--------------------------|
|  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |  | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1   |
|  |              |  |  | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1   |
|  |              |  |  | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1 |
|  |              |  |  | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1 |

**P**

|           |   |   |   |                |  |    |          |          |      |      |
|-----------|---|---|---|----------------|--|----|----------|----------|------|------|
| <b>35</b> |   | <b>83</b>   |   |                |  |    |          |          |      |      |
|           | <b>B1A (XU51C)</b>  | 10.1987 → 09.1998   | B | 4              | 1580 cm <sup>3</sup>                                       | 2V | 55-59 kW | 75-80 PS | 9,3  | - 73 |
|           | <b>205 II (20A/C)</b>   |   |   |                |  |    |          |          |      |      |
|           | <b>89 301 110</b>   | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19   |   |                |  |    |          |          |      |      |
|           | <b>78 863 618</b>   | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B  |   |                |  |    |          |          |      |      |
|           | <b>77 131 608</b>   | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole.                |   |                |  |    |          |          |      |      |
|           | <b>KK-8H</b>  | valve cotter; number of notches: 1; valve stem diameter: 8  |   | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1                                     |    |          |          |      |      |
|           |   |   |   | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1                                     |    |          |          |      |      |
|           |   |   |   | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1                                   |    |          |          |      |      |
|           |   |   |   | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1                                   |    |          |          |      |      |
|           | <b>7.07919.11.0</b>   |   |   |                |  |    |          |          |      |      |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |                |  |    |          |          |      |      |
| <b>36</b> |   | <b>83</b>   |   |                |  |    |          |          |      |      |
|           | <b>B1E (XU51C)</b>  | 07.1987 → 09.1998   | B | 4              | 1580 cm <sup>3</sup>                                       | 2V | 53-59 kW | 72-80 PS | 9,3  | - 73 |
|           | <b>205 II (20A/C), 405 I (15B), 405 I Break (15E)</b>               |   |   |                |  |    |          |          |      |      |
|           | <b>89 301 110</b>   | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19   |   |                |  |    |          |          |      |      |
|           | <b>78 863 618</b>   | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B  |   |                |  |    |          |          |      |      |
|           | <b>77 131 608</b>   | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole.                |   |                |  |    |          |          |      |      |
|           | <b>KK-8H</b>  | valve cotter; number of notches: 1; valve stem diameter: 8  |   | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1                                     |    |          |          |      |      |
|           |   |   |   | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1                                     |    |          |          |      |      |
|           |   |   |   | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1                                   |    |          |          |      |      |
|           |   |   |   | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1                                   |    |          |          |      |      |
|           | <b>7.07919.11.0</b>   |   |   |                |  |    |          |          |      |      |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |                |  |    |          |          |      |      |
|           | <b>7.21765.50.0</b>   | fuel pump; mechanical   |   |                |  |    |          |          |      |      |
| <b>37</b> |   | <b>83</b>   |   |                |  |    |          |          |      |      |
|           | <b>B2A (XU52C/K)</b>  | 01.1987 → 05.1997   | B | 4              | 1580 cm <sup>3</sup>                                       | 2V | 66-68 kW | 90-92 PS | 8,95 | - 73 |
|           | <b>309 II (3C, 3A), 405 I (15B), 405 I Break (15E), 405 II (4B)</b> |   |   |                |  |    |          |          |      |      |
|           | <b>80 00036 1 0 000</b>   | Ø83; STD; set: 1; [R G6 CR 1.75] [M 1.75] [SLF CR 4]  |   |                |  |    |          |          |      |      |
|           | <b>89 301 110</b>   | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19   |   |                |  |    |          |          |      |      |
|           | <b>78 863 618</b>   | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B  |   |                |  |    |          |          |      |      |
|           | <b>77 131 608</b>   | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., 1.6: 06.1987→ |   |                |  |    |          |          |      |      |
|           | <b>537851</b>   | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III  |   | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |    |          |          |      |      |
|           | <b>537853</b>   | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III  |   | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1                                     |    |          |          |      |      |
|           |   |   |   | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1                                     |    |          |          |      |      |
|           |   |   |   | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1                                   |    |          |          |      |      |
|           |   |   |   | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1                                   |    |          |          |      |      |
|           | <b>7.07919.11.0</b>   |   |   |                |  |    |          |          |      |      |
| cont...   |   |   |   |                |  |    |          |          |      |      |

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|-----------|---|--|---|
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |
|           | <b>7.02700.70.0</b>   | fuel pump; in-tank; electrical   |   |
|           | <b>7.21765.50.0</b>   | fuel pump; mechanical  |   |
| <b>38</b> |   | <b>83</b>  |   |
|           | <b>BAZ (XU5CP)</b>  | 10.1987 → 09.1998  | B 4 1580 cm <sup>3</sup> 2V 54-55 kW 74-75 PS $\varnothing$ 8,95:1 - 73   |
|           | <b>205 II (20A/C), 405 I Break (15E)</b>  |  |   |
|           | <b>78 863 618</b>   | [Pair] AS 0,10 $\varnothing$ 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |   |
|           | <b>77 131 608</b>   | [Set] HL STD $\varnothing$ 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole. |   |
|           | <b>KK-8H</b>  | valve cotter; number of notches: 1; valve stem diameter: 8   | <b>81-5323</b> EX; 13.07/ x 8 x 45 B1<br><b>81-5316</b> EX; 13.27/ x 8 x 45 B1<br><b>81-5322</b> IN; 13.07/ x 8 x 38.7 B1<br><b>81-5315</b> IN; 13.29/ x 8 x 38.7 B1  |
|           | <b>7.07919.11.0</b>   |  |   |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |
|           | <b>7.21765.50.0</b>   | fuel pump; mechanical  |   |
| <b>39</b> |   | <b>83</b>  |   |
|           | <b>BDY (XU5M2Z)</b>   | 07.1987 → 09.1998  | B 4 1580 cm <sup>3</sup> 2V 65-71 kW 88-97 PS $\varnothing$ 9 - 73  |
|           | <b>BDY (XU5M3Z)</b>   | 10.1988 → 09.1998  | B 4 1580 cm <sup>3</sup> 2V 65-66 kW 88-90 PS $\varnothing$ 9,3 - 73  |
|           | <b>205 I Convertible (741B, 20D), 205 II (20A/C), 309 II (3C, 3A), 405 I (15B), 405 I Break (15E), 405 II (4B), 405 II Break (4E)</b> |  |   |
|           | <b>80 00035 1 0 000</b>   | $\varnothing$ 83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]  |   |
|           | <b>80 00035 1 1 000</b>   | $\varnothing$ 83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]  |   |
|           | <b>89 301 110</b>   | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |   |
|           | <b>78 863 618</b>   | [Pair] AS 0,10 $\varnothing$ 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |   |
|           | <b>77 131 608</b>   | [Set] HL STD $\varnothing$ 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole. |   |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |
|           | <b>7.02700.70.0</b>   | fuel pump; in-tank; electrical   |   |
|           | <b>7.21765.50.0</b>   | fuel pump; mechanical  |   |
|           | <b>7.05432.02.0</b>   | stepper motor; electrical  |   |
| <b>40</b> |   | <b>83</b>  |   |
|           | <b>BDZ (XU5M)</b>   | 07.1987 → 10.1996  | B 4 1580 cm <sup>3</sup> 2V 65-69 kW 88-94 PS $\varnothing$ 9,2 - 73  |
|           | <b>309 II (3C, 3A), 405 I (15B), 405 I Break (15E), 405 II (4B), 405 II Break (4E)</b>  |  |   |
|           | <b>80 00035 1 0 000</b>   | $\varnothing$ 83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]  |   |
|           | <b>80 00035 1 1 000</b>   | $\varnothing$ 83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]  |   |
|           | <b>89 301 110</b>   | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |   |
|           | <b>78 863 618</b>   | [Pair] AS 0,10 $\varnothing$ 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |   |
|           | <b>77 131 608</b>   | [Set] HL STD $\varnothing$ 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole. |   |
|           | <b>537851</b>   | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8<br><b>81-5323</b> EX; 13.07/ x 8 x 45 B1<br><b>81-5316</b> EX; 13.27/ x 8 x 45 B1<br><b>81-5322</b> IN; 13.07/ x 8 x 38.7 B1<br><b>81-5315</b> IN; 13.29/ x 8 x 38.7 B1 |
|           | <b>537853</b>   | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III   |   |
|           | <b>7.07919.11.0</b>   |  |   |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |
|           | <b>7.02700.70.0</b>   | fuel pump; in-tank; electrical   |   |

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|              |   |
|--------------|---|
| 7.21765.50.0 | fuel pump; mechanical                       |
| 7.18222.22.0 | intake manifold pressure sensor; electrical |
| 7.05432.02.0 | stepper motor; electrical                   |

|                                       |  |                |   |                      |    |          |          |      |   |    |
|---------------------------------------|--|----------------|---|----------------------|----|----------|----------|------|---|----|
| <b>41</b>                             | <b>83</b>  |                |   |                      |    |          |          |      |   |    |
| <b>BFZ (XU5JP)</b>                    | 08.1992 → 05.1997  | B              | 4   | 1580 cm <sup>3</sup> | 2V | 65-68 kW | 88-92 PS | 9,25 | - | 73 |
| <b>405 II (4B), 405 II Break (4E)</b> |  |                |   |                      |    |          |          |      |   |    |
| 80 00034 1 1 000                      | Ø83; STD; set: 1; [R G6 CR 1.5] [M 1.5] [DSF CR 3]   |                |   |                      |    |          |          |      |   |    |
| 89 301 110                            | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |                |   |                      |    |          |          |      |   |    |
| 78 863 618                            | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |                |   |                      |    |          |          |      |   |    |
| 77 131 608                            | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole. |                |   |                      |    |          |          |      |   |    |
| 537851                                | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III   | <b>KK-8H</b>   | valve coter; number of notches: 1; valve stem diameter: 8 |                      |    |          |          |      |   |    |
| 537853                                | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III   | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1                                    |                      |    |          |          |      |   |    |
|                                       |  | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1                                    |                      |    |          |          |      |   |    |
|                                       |  | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1                                  |                      |    |          |          |      |   |    |
|                                       |  | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1                                  |                      |    |          |          |      |   |    |
| 7.07919.11.0                          |  |                |   |                      |    |          |          |      |   |    |
| 7.18222.22.0                          | intake manifold pressure sensor; electrical  |                |   |                      |    |          |          |      |   |    |
| 7.05432.02.0                          | stepper motor; electrical  |                |   |                      |    |          |          |      |   |    |

|                                       |  |                |   |                      |    |       |       |     |   |    |
|---------------------------------------|--|----------------|---|----------------------|----|-------|-------|-----|---|----|
| <b>42</b>                             | <b>83</b>  |                |   |                      |    |       |       |     |   |    |
| <b>D2C (XU92C)</b>                    | 07.1987 → 12.1992  | B              | 4   | 1905 cm <sup>3</sup> | 2V | 70 kW | 95 PS | 9,3 | - | 88 |
| <b>405 I (15B), 405 I Break (15E)</b> |  |                |   |                      |    |       |       |     |   |    |
| 80 00035 1 0 000                      | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]   |                |   |                      |    |       |       |     |   |    |
| 80 00035 1 1 000                      | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]   |                |   |                      |    |       |       |     |   |    |
| 89 301 110                            | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |                |   |                      |    |       |       |     |   |    |
| 78 863 618                            | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |                |   |                      |    |       |       |     |   |    |
| 77 131 608                            | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole. |                |   |                      |    |       |       |     |   |    |
| 537851                                | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III   | <b>KK-8H</b>   | valve coter; number of notches: 1; valve stem diameter: 8 |                      |    |       |       |     |   |    |
| 537853                                | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III   | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1                                    |                      |    |       |       |     |   |    |
|                                       |  | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1                                    |                      |    |       |       |     |   |    |
|                                       |  | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1                                  |                      |    |       |       |     |   |    |
|                                       |  | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1                                  |                      |    |       |       |     |   |    |
| 50 005 319                            | mechanical; metal, 01.1992→  |                |   |                      |    |       |       |     |   |    |
| 7.21765.50.0                          | fuel pump; mechanical  |                |   |                      |    |       |       |     |   |    |

|                                       |  |   |   |                      |    |          |            |     |   |    |
|---------------------------------------|--|---|---|----------------------|----|----------|------------|-----|---|----|
| <b>43</b>                             | <b>83</b>  |   |   |                      |    |          |            |     |   |    |
| <b>D6A (XU9J2)</b>                    | 07.1987 → 12.1995                                  | B | 4 | 1905 cm <sup>3</sup> | 2V | 80-93 kW | 109-126 PS | 9,3 | - | 88 |
| <b>405 I (15B), 405 II Break (4E)</b> |  |   |   |                      |    |          |            |     |   |    |
| 80 00035 1 0 000                      | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4] |   |   |                      |    |          |            |     |   |    |
| 80 00035 1 1 000                      | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4] |   |   |                      |    |          |            |     |   |    |

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|-----------|---|--|
|           | <b>89 301 110</b>                                       | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |
|           | <b>78 863 618</b>                                       | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |
|           | <b>77 131 608</b>                                       | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole. |
|           | <b>7.07919.11.0</b>                                     |  |
| <b>44</b> |   | <b>83</b>  |
|           | <b>D6B (XU9JA)</b>                                      | 10.1987 → 09.1998 B 4 1905 cm <sup>3</sup> 2V 94-96 kW 128-131 PS 9,2 - 88   |
|           | <b>205 II (20A/C), 309 II (3C, 3A)</b>                  |  |
|           | <b>80 00035 1 0 000</b>                                 | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]   |
|           | <b>80 00035 1 1 000</b>                                 | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]   |
|           | <b>89 301 110</b>                                       | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |
|           | <b>78 863 618</b>                                       | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |
|           | <b>77 131 608</b>                                       | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole. |
|           | <b>537851</b>   | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III   |
|           | <b>537853</b>   | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III   |
|           | <b>KK-8H</b>  | valve cotter; number of notches: 1; valve stem diameter: 8   |
|           | <b>81-5323</b>  | EX; 13.07/ x 8 x 45 B1   |
|           | <b>81-5316</b>  | EX; 13.27/ x 8 x 45 B1   |
|           | <b>81-5322</b>  | IN; 13.07/ x 8 x 38.7 B1   |
|           | <b>81-5315</b>  | IN; 13.29/ x 8 x 38.7 B1   |
|           | <b>50 005 319</b>                                       | mechanical; metal, 01.1992 →   |
|           | <b>7.07919.11.0</b>                                     |  |
| <b>45</b> |   | <b>83</b>  |
|           | <b>D6C (XU9JA)</b>                                      | 06.1987 → 11.1992 B 4 1905 cm <sup>3</sup> 4V 116-118 kW 158-160 PS 9,7 - 88   |
|           | <b>405 I (15B), 405 I Break (15E)</b>                   |  |
|           | <b>80 00034 1 1 000</b>                                 | Ø83; STD; set: 1; [R G6 CR 1.5] [M 1.5] [DSF CR 3]   |
|           | <b>89 301 110</b>                                       | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |
|           | <b>78 863 618</b>                                       | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |
|           | <b>77 131 608</b>                                       | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole. |
|           | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7   |
|           | <b>7.07919.11.0</b>                                     |  |
|           | <b>50 006 428</b>                                       | hydraulic; height: 26; Outer Ø: 32; length: 26   |
| <b>46</b> |   | <b>83</b>  |
|           | <b>D8A (XUD9TE)</b>                                     | 01.1993 → 12.1997 D A 4 1905 cm <sup>3</sup> 2V 66-69 kW 90-93 PS 21,8 - 88  |
|           | <b>306 (7B, N3, N5), 306 Hatchback (7A, 7C, N3, N5)</b> |  |
|           | <b>7.22466.91.0</b>                                     | sender unit (In-Tank module); in-tank; electrical  |
|           | <b>7.24808.11.0</b>                                     | vacuum pump; mechanical; vane pump   |

| 47  |   | 83   |  |
|-----|---|--|--|
|     | <b>D8B (XUD9TE)</b>   | 10.1995 → 10.1997  | D LA 4 1905 cm <sup>3</sup> 2V 68-69 kW 92-94 PS 21,8 - 88 (1)   |
|     | <b>406 (8B)</b>   |  |  |
| (1) | For engines with cam driven vacuum pump.  |  |  |
|     | <b>94 786 700</b>   | Cylinder diameter: 83; KH: 46.8; MT: -3.5; GL: 79.3; piston pin: 28x68; number of piston rings: 3                |  |
|     | <b>94 786 710 83.50</b>   | RTK, Lox, TPL  |  |
|     | T15 3 MO G6   |  |  |
|     | R 2 MO  |  |  |
|     | DSF 3 CR  |  |  |
|     | → <b>80 00525 1 0 ...</b>   |  |  |
|     | cylinder head gasketpiston protrusion:  |  |  |
|     | notches thicknessmore thanless than   |  |  |
|     | 4   | 1,36   | + 0,56 + 0.67  |
|     | 5   | 1,40   | + 0,68 + 0,71  |
|     | 6   | 1,44   | + 0,72 + 0,75  |
|     | 7   | 1,48   | + 0,76 + 0,79  |
|     | 8   | 1,52   | + 0,80 + 0,83  |
|     | <b>80 00525 1 0 000</b>   | Ø83; STD; set: 1; [T15 G6 MO 3] [R IW MO 2] [DSF CR 3]<br><b>80 00525 1 0 050 83.50 / 80 00525 1 0 080 83.80</b> |  |
|     | <b>77 098 618</b>   | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b>                 |  |
|     | <b>537450</b>   | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|     | <b>531005</b>   | IN; 38.5 x 8 x 112.4 x S - - 45° - 1 - III   | <b>81-5326</b> IN/EX; 14.05/ x 8 x 48 B1<br><b>81-5320</b> IN/EX; 14.06/ x 8 x 52.2 B1<br><b>81-5314</b> IN/EX; 14.07/ x 8 x 50 B1<br><b>81-5317</b> IN/EX; 14.29/ x 8 x 52.2 B1 |
|     | <b>50 006 220</b>   | length: 491CAM, chilled cast iron  |  |
|     | <b>50 006 263</b>   | length: 504CAM, chilled cast iron  |  |
|     | <b>7.24808.11.0</b>   | vacuum pump; mechanical; vane pump   |  |
| 48  |   | 83   |  |
|     | <b>D9B (XUD9A)</b>  | 03.1988 → 11.1999  | D 4 1905 cm <sup>3</sup> 2V 51-52 kW 69-71 PS 23 - 88 (1)  |
|     | <b>DJY (XUD9A)</b>  | 10.1988 → 08.2000  | D 4 1905 cm <sup>3</sup> 2V 47-52 kW 64-71 PS 23 - 88 (1)  |
|     | <b>306 (7B, N3, N5), 306 Break (7E, N3, N5), 306 Hatchback (7A, 7C, N3, N5), 405 I (15B), 405 I Break (15E), 405 II (4B), 405 II Break (4E)</b> |  |  |
| (1) | For engines with cam driven vacuum pump.  |  |  |
|     | <b>93 648 700</b>   | Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3                |  |
|     | R 2 CR G6   |  |  |
|     | M 2 G3  |  |  |
|     | DSF 3 CR  |  |  |
|     | → <b>80 00037 1 0 ...</b>   |  |  |
|     | cylinder head gasket  | piston protrusion:   |  |
|     | notches   | thickness  | more than less than  |
|     | 1   | 1,36   | +0,56 +0,67  |
|     | 2   | 1,40   | +0,68 +0,71  |
|     | 3   | 1,44   | +0,72 +0,75  |
|     | 4   | 1,48   | +0,76 +0,79  |
|     | 5   | 1,52   | +0,80 +0,83  |
|     | <b>80 00037 1 0 000</b>   | Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br><b>80 00037 1 0 050 83.50 / 80 00037 1 0 080 83.80</b>   |  |
|     | <b>89 184 190</b>   | T - Dry cylinder liner; semi; A=86 L=153.5   |  |
|     | <b>78 863 618</b>   | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |  |
|     | <b>77 097 610</b>   | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b>                 |  |
|     | <b>77 098 618</b>   | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b>                 |  |

cont...



|  |                     |   |  |                     |  |
|--|---------------------|---|--|---------------------|--|
|  | <b>537747</b>       | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm |  | <b>KK-8H</b>        | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>537450</b>       | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm   |  | <b>81-5326</b>      | IN/EX; 14.05/ x 8 x 48 B1                                  |
|  | <b>537746</b>       | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III             |  | <b>81-5320</b>      | IN/EX; 14.06/ x 8 x 52.2 B1                                |
|  |                     |   |  | <b>81-5314</b>      | IN/EX; 14.07/ x 8 x 50 B1                                  |
|  |                     |   |  | <b>81-5317</b>      | IN/EX; 14.29/ x 8 x 52.2 B1                                |
|  | <b>50 006 220</b>   | length: 491CAM, chilled cast iron                         |  |                     |  |
|  | <b>50 006 263</b>   | length: 504CAM, chilled cast iron                         |  |                     |  |
|  | <b>50 005 320</b>   | mechanical; metal   |  | <b>7.07919.11.0</b> |  |
|  | <b>3.32038.01.0</b> | fuel tank seal; in-tank                                   |  |                     |  |
|  | <b>7.22466.91.0</b> | sender unit (In-Tank module); in-tank; electrical         |  |                     |  |
|  | <b>4.05292.50.0</b> | repair kit diaphragm; mechanical                          |  |                     |  |
|  | <b>7.24808.11.0</b> | vacuum pump; mechanical; vane pump                        |  |                     |  |

|           |  |                   |   |   |                      |    |       |        |      |   |    |  |
|-----------|--|-------------------|---|---|----------------------|----|-------|--------|------|---|----|--|
| <b>49</b> |  | <b>83</b>         |   |   |                      |    |       |        |      |   |    |  |
|           | <b>DDZ (XU9M)</b>                                      | 06.1987 → 12.1993 | B | 4 | 1905 cm <sup>3</sup> | 2V | 80 kW | 109 PS | ε9,2 | - | 88 |  |
|           | <b>309 II (3C, 3A), 405 I (15B), 405 I Break (15E)</b> |                   |   |   |                      |    |       |        |      |   |    |  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00035 1 0 000</b> | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4] |
|  | <b>80 00035 1 1 000</b> | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4] |

|  |                   |   |
|--|-------------------|---|
|  | <b>89 301 110</b> | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19 |
|--|-------------------|---|

|  |               |  |  |                |  |
|--|---------------|--|--|----------------|--|
|  | <b>537851</b> | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III |  | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>537853</b> | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III           |  | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1                                     |
|  |               |  |  | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1                                     |
|  |               |  |  | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1                                   |
|  |               |  |  | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1                                   |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.07919.11.0</b> |  |
|--|---------------------|--|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02700.70.0</b> | fuel pump; in-tank; electrical   |

|           |                                     |                   |   |   |                      |    |        |        |        |   |    |  |
|-----------|-------------------------------------|-------------------|---|---|----------------------|----|--------|--------|--------|---|----|--|
| <b>50</b> |                                     | <b>83</b>         |   |   |                      |    |        |        |        |   |    |  |
|           | <b>DFW (XU9J4Z)</b>                 | 06.1987 → 12.1993 | B | 4 | 1905 cm <sup>3</sup> | 4V | 108 kW | 147 PS | ε9,7:1 | - | 88 |  |
|           | <b>309 II (3C, 3A), 405 I (15B)</b> |                   |   |   |                      |    |        |        |        |   |    |  |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.07919.11.0</b> |  |
|--|---------------------|--|

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical |
|--|---------------------|--------------------------------|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 428</b> | hydraulic; height: 26; Outer Ø: 32; length: 26 |
|--|-------------------|--|

|           |   |                   |   |   |                      |    |          |           |        |   |    |  |
|-----------|---|-------------------|---|---|----------------------|----|----------|-----------|--------|---|----|--|
| <b>51</b> |   | <b>83</b>         |   |   |                      |    |          |           |        |   |    |  |
|           | <b>DFZ (XU9J1)</b>  | 06.1987 → 05.1997 | B | 4 | 1905 cm <sup>3</sup> | 2V | 72-77 kW | 98-105 PS | ε8,4:1 | - | 88 |  |
|           | <b>205 I Convertible (741B, 20D), 205 II (20A/C), 309 II (3C, 3A), 405 I (15B), 405 I Break (15E)</b> |                   |   |   |                      |    |          |           |        |   |    |  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00035 1 0 000</b> | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4] |
|  | <b>80 00035 1 1 000</b> | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4] |

|  |                   |   |
|--|-------------------|---|
|  | <b>89 301 110</b> | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19 |
|--|-------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>78 863 618</b> | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B |
|  | <b>78 863 608</b> | STD  |

|  |                   |  |
|--|-------------------|--|
|  | <b>77 131 608</b> | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole. |
|--|-------------------|--|

|  |                   |  |  |                     |  |
|--|-------------------|--|--|---------------------|--|
|  | <b>50 005 319</b> | mechanical; metal, <b>1.9, 1.9, 1.9 Injection, 1.9 Injection 4x4, 1.9 All-wheel Drive, 1.9 CTI, 1.9 GTI</b><br>Cat: 01.1992→ |  | <b>7.07919.11.0</b> |  |
|--|-------------------|--|--|---------------------|--|

cont...

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02700.70.0</b> | fuel pump; in-tank; electrical   |

## 52 83

|  |                     |                   |   |   |   |                      |    |          |          |  |      |          |
|--|---------------------|-------------------|---|---|---|----------------------|----|----------|----------|--|------|----------|
|  | <b>DHY (XUD9TE)</b> | 08.1992 → 10.1996 | D | A | 4 | 1905 cm <sup>3</sup> | 2V | 66-69 kW | 90-93 PS |  | 21,8 | - 88 (1) |
|  | <b>XUD9TE</b>       | 08.1992 → 05.1997 | D | A | 4 | 1905 cm <sup>3</sup> | 2V | 66-69 kW | 90-94 PS |  | 21,8 | - 88 (1) |

**405 II (4B), 405 II Break (4E)**  
(1) For engines with cam driven vacuum pump.

|  |                           |   |
|--|---------------------------|---|
|  | <b>94 786 700</b>         | Cylinder diameter: 83; KH: 46.8; MT: -3.5; GL: 79.3; piston pin: 28x68; number of piston rings: 3 |
|  | <b>94 786 710 83.50</b>   | RTK, Lox, TPL   |
|  | <b>T15 3 MO G6</b>        |   |
|  | <b>R 2 MO</b>             |   |
|  | <b>DSF 3 CR</b>           |   |
|  | <b>→ 80 00525 1 0 ...</b> |   |
|  |                           | cylinder head gasketpiston protrusion:  |

notches thickness more than less than

|   |      |        |        |
|---|------|--------|--------|
| 4 | 1,36 | + 0,56 | + 0.67 |
| 5 | 1,40 | + 0,68 | + 0,71 |
| 6 | 1,44 | + 0,72 | + 0,75 |
| 7 | 1,48 | + 0,76 | + 0,79 |
| 8 | 1,52 | + 0,80 | + 0,83 |

|  |  |  |
|--|--|--|
|  | <b>80 00525 1 0 000</b>                                | Ø83; STD; set: 1; [T15 G6 MO 3] [R IW MO 2] [DSF CR 3] |
|  | <b>80 00525 1 0 050 83.50 / 80 00525 1 0 080 83.80</b> |  |

|  |   |   |
|--|---|---|
|  | <b>77 098 618</b>                       | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A |
|  | <b>77 098 628 0,50 / 77 098 608 STD</b> |   |

|  |               |   |
|--|---------------|---|
|  | <b>537450</b> | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm |
|--|---------------|---|

|  |              |  |
|--|--------------|--|
|  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
|--|--------------|--|

|  |               |  |
|--|---------------|--|
|  | <b>531005</b> | IN; 38.5 x 8 x 112.4 x S - - 45° - 1 - III |
|--|---------------|--|

|  |                |                             |
|--|----------------|-----------------------------|
|  | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1   |
|  | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1 |

|  |                |                           |
|--|----------------|---------------------------|
|  | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1 |
|--|----------------|---------------------------|

|  |                |                             |
|--|----------------|-----------------------------|
|  | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1 |
|--|----------------|-----------------------------|

|  |                   |                                   |
|--|-------------------|-----------------------------------|
|  | <b>50 006 220</b> | length: 491CAM, chilled cast iron |
|  | <b>50 006 263</b> | length: 504CAM, chilled cast iron |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 005 313</b> | mechanical; metal, <b>DHY (XUD9TE)</b> : 07.1994→, <b>XUD9TE</b> : 07.1994→02.1997 |
|--|-------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 005 825</b> |  |
|--|-------------------|--|

|  |                   |                             |
|--|-------------------|-----------------------------|
|  | <b>50 005 320</b> | mechanical; metal, →06.1994 |
|--|-------------------|-----------------------------|

|  |                     |                                  |
|--|---------------------|----------------------------------|
|  | <b>4.05292.50.0</b> | repair kit diaphragm; mechanical |
|--|---------------------|----------------------------------|

## 53 83

|  |  |                   |   |  |   |                      |    |       |       |  |      |      |
|--|--|-------------------|---|--|---|----------------------|----|-------|-------|--|------|------|
|  | <b>DJZ (XUD9A)</b>   | 10.1987 → 09.1998 | D |  | 4 | 1905 cm <sup>3</sup> | 2V | 47 kW | 64 PS |  | 23,5 | - 88 |
|  | <b>205 II (20A/C), 309 II (3C, 3A), 405 I (15B), 405 I Break (15E), 405 II (4B), 405 II Break (4E)</b> |                   |   |  |   |                      |    |       |       |  |      |      |

|  |                           |   |
|--|---------------------------|---|
|  | <b>93 648 700</b>         | Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3 |
|  | <b>R 2 CR G6</b>          |   |
|  | <b>M 2 G3</b>             |   |
|  | <b>DSF 3 CR</b>           |   |
|  | <b>→ 80 00037 1 0 ...</b> |   |
|  |                           | cylinder head gasket piston protrusion:   |

notches thickness more than less than

|   |      |       |       |
|---|------|-------|-------|
| 1 | 1,36 | +0,56 | +0,67 |
| 2 | 1,40 | +0,68 | +0,71 |
| 3 | 1,44 | +0,72 | +0,75 |
| 4 | 1,48 | +0,76 | +0,79 |
| 5 | 1,52 | +0,80 | +0,83 |

|  |  |  |
|--|--|--|
|  | <b>80 00037 1 0 000</b>                                | Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3] |
|  | <b>80 00037 1 0 050 83.50 / 80 00037 1 0 080 83.80</b> |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>89 184 190</b> | T - Dry cylinder liner; semi; A=86 L=153.5 |
|--|-------------------|--|

cont...

|  |                   |  |  |  |
|--|-------------------|--|--|--|
|  | <b>78 863 618</b> | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>                          |  |  |
|  | <b>77 097 610</b> | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b> |  |  |
|  | <b>77 098 618</b> | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |  |  |
|  | <b>537747</b>     | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm  |  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|  | <b>537450</b>     | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm  |  | <b>81-5326</b> IN/EX; 14.05/ x 8 x 48 B1   |
|  | <b>537746</b>     | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III  |  | <b>81-5320</b> IN/EX; 14.06/ x 8 x 52.2 B1<br><b>81-5314</b> IN/EX; 14.07/ x 8 x 50 B1<br><b>81-5317</b> IN/EX; 14.29/ x 8 x 52.2 B1 |

|  |                   |                                   |  |  |
|--|-------------------|-----------------------------------|--|--|
|  | <b>50 006 220</b> | length: 491CAM, chilled cast iron |  |  |
|  | <b>50 006 263</b> | length: 504CAM, chilled cast iron |  |  |

|  |                     |                                  |  |  |
|--|---------------------|----------------------------------|--|--|
|  | <b>7.07919.11.0</b> |                                  |  |  |
|  | <b>4.05292.50.0</b> | repair kit diaphragm; mechanical |  |  |

|           |  |  |                   |   |   |                      |    |          |            |            |
|-----------|--|--|-------------------|---|---|----------------------|----|----------|------------|------------|
| <b>54</b> |  | <b>83</b>  |                   |   |   |                      |    |          |            |            |
|           |  | <b>DKZ (XU9JAZ)</b>  | 06.1987 → 11.1997 | B | 4 | 1905 cm <sup>3</sup> | 2V | 88-93 kW | 120-126 PS | ⊗9,25 - 88 |
|           |  | <b>205 I Convertible (741B, 20D), 205 II (20A/C), 309 II (3C, 3A), 405 I (15B), 405 I Break (15E), 405 II (4B)</b> |                   |   |   |                      |    |          |            |            |

|  |                         |  |  |  |
|--|-------------------------|--|--|--|
|  | <b>80 00035 1 0 000</b> | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4] |  |  |
|  | <b>80 00035 1 1 000</b> | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4] |  |  |

|  |                   |   |  |  |
|--|-------------------|---|--|--|
|  | <b>89 301 110</b> | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19 |  |  |
|--|-------------------|---|--|--|

|  |               |  |  |  |
|--|---------------|--|--|--|
|  | <b>537851</b> | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III |  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|  | <b>537853</b> | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III           |  | <b>81-5323</b> EX; 13.07/ x 8 x 45 B1<br><b>81-5316</b> EX; 13.27/ x 8 x 45 B1<br><b>81-5322</b> IN; 13.07/ x 8 x 38.7 B1<br><b>81-5315</b> IN; 13.29/ x 8 x 38.7 B1 |

|  |                   |                             |  |                     |
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|  | <b>50 005 319</b> | mechanical; metal, 01.1992→ |  | <b>7.07919.11.0</b> |
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|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical |  |  |
|  | <b>7.02700.70.0</b> | fuel pump; in-tank; electrical |  |  |

|           |  |                                   |                   |   |   |                      |    |       |        |             |
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| <b>55</b> |  | <b>83</b>                         |                   |   |   |                      |    |       |        |             |
|           |  | <b>L6A (XU7JP)</b>                | 10.1996 → 03.1999 | B | 4 | 1761 cm <sup>3</sup> | 2V | 74 kW | 101 PS | ⊗9,5 - 81.4 |
|           |  | <b>406 (8B), 406 Break (8E/F)</b> |                   |   |   |                      |    |       |        |             |

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|  | <b>7.05432.02.0</b> | stepper motor; electrical |  |  |
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| <b>56</b> |  | <b>83</b>   |                   |    |   |                      |    |          |            |              |
|           |  | <b>LFY (XU7JP4)</b>   | 11.1995 → 10.2000 | AB | 4 | 1761 cm <sup>3</sup> | 4V | 81-86 kW | 110-117 PS | ⊗10,4 - 81.4 |
|           |  | <b>306 (7B, N3, N5), 306 Hatchback (7A, 7C, N3, N5), 406 (8B), 406 Break (8E/F)</b> |                   |    |   |                      |    |          |            |              |

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|  | <b>80 00034 1 1 000</b> | Ø83; STD; set: 1; [R G6 CR 1.5] [M 1.5] [DSF CR 3] |  |  |
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|  | <b>89 301 110</b> | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19 |  |  |
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|  | <b>78 863 618</b> | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |  |  |
|  | <b>77 131 608</b> | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole. |  |  |
|  | <b>77 603 610</b> | [Set] PL 0,30 Ø 44.691 / 48.655 / 22.750 / 1.975 St/A<br><b>77 603 620 0,50 / 77 603 600 STD</b>   |  |  |

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|           | <b>533033</b>   | EX; 29.6 x 6 x 105.8 x A/S - Cr - 45° - VS - 1 - III   |   | <b>LK-6H</b>   | valve cotter; number of notches: 1; valve stem diameter: 6 |    |          |            |     |        |
|           | <b>537132</b>   | EX; 29.6 x 7 x 105.7 x A/S - Cr - 45° - VS - 22 - III  |   | <b>MK-7H</b>   | valve cotter; number of notches: 3; valve stem diameter: 7 |    |          |            |     |        |
|           | <b>537141</b>   | IN; 34.1 x 6 x 106.4 x S - - 45° - 1 - III   |   | <b>81-5334</b> | EX; 12.06/ x 6 x 40.8 G2                                   |    |          |            |     |        |
|           | <b>537131</b>   | IN; 34.6 x 7 x 106.4 x S - - 45° - 22 - III  |   | <b>81-5333</b> | IN; 12.11/ x 6 x 40.8 B1                                   |    |          |            |     |        |
|           |   |  |   | <b>81-5319</b> | IN/EX; 12.07/ x 7 x 40 B1                                  |    |          |            |     |        |
|           | <b>50 005 319</b>   | mechanical; metal  |   |                |  |    |          |            |     |        |
|           | <b>7.00468.09.0</b>   | fuel supply unit; in-tank; electrical  |   |                |  |    |          |            |     |        |
|           | <b>7.00468.15.0</b>   | fuel supply unit; in-tank; electrical  |   |                |  |    |          |            |     |        |
|           | <b>7.00468.16.0</b>   | fuel supply unit; in-tank; electrical  |   |                |  |    |          |            |     |        |
|           | <b>7.05656.97.0</b>   | fuel supply unit; in-tank; electrical  |   |                |  |    |          |            |     |        |
|           | <b>3.32038.00.0</b>   | fuel tank seal; in-tank  |   |                |  |    |          |            |     |        |
|           | <b>7.18222.02.0</b>   | intake manifold pressure sensor; pneumatic   |   |                |  |    |          |            |     |        |
|           | <b>7.18222.19.0</b>   | intake manifold pressure sensor; pneumatic   |   |                |  |    |          |            |     |        |
|           | <b>7.05432.06.0</b>   | stepper motor; electrical  |   |                |  |    |          |            |     |        |
|           | <b>7.05270.37.0</b>   | lambda sensor; Diagnosis probe; heated   |   |                |  |    |          |            |     |        |
|           | <b>7.05270.36.0</b>   | lambda sensor; control sensor; heated  |   |                |  |    |          |            |     |        |
|           | <b>7.05270.39.0</b>   | lambda sensor; control sensor; heated  |   |                |  |    |          |            |     |        |
|           | <b>50 006 428</b>   | hydraulic; height: 26; Outer Ø: 32; length: 26   |   |                |  |    |          |            |     |        |
| <b>57</b> |   | <b>83</b>  |   |                |  |    |          |            |     |        |
|           | <b>LFZ (XU7JP)</b>  | 08.1992 → 11.1999  | B | 4              | 1761 cm <sup>3</sup>                                       | 2V | 74-77 kW | 101-105 PS | 9,5 | - 81.4 |
|           | <b>306 (7B, N3, N5), 306 Convertible (7D, N3, N5), 306 Hatchback (7A, 7C, N3, N5), 405 II (4B), 405 II Break (4E), 406 (8B), 406 Break (8E/F)</b> |  |   |                |  |    |          |            |     |        |
|           | <b>80 00034 1 1 000</b>   | Ø83; STD; set: 1; [R G6 CR 1.5] [M 1.5] [DSF CR 3]   |   |                |  |    |          |            |     |        |
|           | <b>89 301 110</b>   | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |   |                |  |    |          |            |     |        |
|           | <b>78 863 618</b>   | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B   |   |                |  |    |          |            |     |        |
|           | <b>77 131 608</b>   | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole. |   |                |  |    |          |            |     |        |
|           | <b>77 603 610</b>   | [Set] PL 0,30 Ø 44.691 / 48.655 / 22.750 / 1.975 St/A  |   |                |  |    |          |            |     |        |
|           |   | <b>77 603 620 0,50 / 77 603 600 STD</b>  |   |                |  |    |          |            |     |        |
|           | <b>537851</b>   | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III   |   | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |    |          |            |     |        |
|           | <b>537853</b>   | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III   |   | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1                                     |    |          |            |     |        |
|           |   |  |   | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1                                     |    |          |            |     |        |
|           |   |  |   | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1                                   |    |          |            |     |        |
|           |   |  |   | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1                                   |    |          |            |     |        |
|           | <b>50 005 319</b>   | mechanical; metal  |   |                |  |    |          |            |     |        |
|           | <b>7.21287.53.0</b>   | fuel pump; in-line; electrical   |   |                |  |    |          |            |     |        |
|           | <b>7.00468.09.0</b>   | fuel supply unit; in-tank; electrical  |   |                |  |    |          |            |     |        |
|           | <b>7.22466.91.0</b>   | sender unit (In-Tank module); in-tank; electrical  |   |                |  |    |          |            |     |        |
|           | <b>7.05432.02.0</b>   | stepper motor; electrical  |   |                |  |    |          |            |     |        |

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| <b>58</b> |  | <b>83</b>         |   |   |                      |    |          |          |       |   |    |     |
|           | <b>XUD9</b>  | 08.1987 → 05.1999 | D | 4 | 1905 cm <sup>3</sup> | 2V | 47-52 kW | 64-71 PS | ε23,5 | - | 88 | (1) |
|           | <b>205 II (20A/C), 306 (7B, N3, N5), 306 Hatchback (7A, 7C, N3, N5), 405 II Break (4E), PARTNER MPV (5_, G_)</b> |                   |   |   |                      |    |          |          |       |   |    |     |
| (1)       | For engines with cam driven vacuum pump.   |                   |   |   |                      |    |          |          |       |   |    |     |

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|--|-------------------|---|-----------|-----------|-----------|--------------------|--|--|--|--|--|--|--|
|  | <b>93 648 700</b> | Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3 |           |           |           |                    |  |  |  |  |  |  |  |
|  |                   | R   | 2         | CR        | G6        |                    |  |  |  |  |  |  |  |
|  |                   | M   | 2         |           | G3        |                    |  |  |  |  |  |  |  |
|  |                   | DSF   | 3         | CR        |           |                    |  |  |  |  |  |  |  |
|  |                   | → <b>80 00037 1 0 ...</b>   |           |           |           |                    |  |  |  |  |  |  |  |
|  |                   | cylinder head gasket  |           |           |           | piston protrusion: |  |  |  |  |  |  |  |
|  |                   | notches   | thickness | more than | less than |                    |  |  |  |  |  |  |  |
|  |                   | 1   | 1,36      | +0,56     | +0,67     |                    |  |  |  |  |  |  |  |
|  |                   | 2   | 1,40      | +0,68     | +0,71     |                    |  |  |  |  |  |  |  |
|  |                   | 3   | 1,44      | +0,72     | +0,75     |                    |  |  |  |  |  |  |  |
|  |                   | 4   | 1,48      | +0,76     | +0,79     |                    |  |  |  |  |  |  |  |
|  |                   | 5   | 1,52      | +0,80     | +0,83     |                    |  |  |  |  |  |  |  |

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|  | <b>80 00037 1 0 000</b> | Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br><b>80 00037 1 0 050 83.50 / 80 00037 1 0 080 83.80</b> |  |  |  |  |  |  |  |  |  |  |
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|--|-------------------|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>89 184 190</b> | T - Dry cylinder liner; semi; A=86 L=153.5 |  |  |  |  |  |  |  |  |  |  |
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|  | <b>78 863 618</b> | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>                          |  |  |  |  |  |  |  |  |  |  |
|  | <b>77 097 610</b> | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b> |  |  |  |  |  |  |  |  |  |  |
|  | <b>77 098 618</b> | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |  |  |  |  |  |  |  |  |  |  |

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|  | <b>537747</b> | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm |  | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>537450</b> | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm   |  | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |
|  | <b>537746</b> | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III             |  | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                |
|  |               |   |  | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                  |
|  |               |   |  | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                |

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|  | <b>50 006 220</b> | length: 491CAM, chilled cast iron |  |  |  |  |  |  |  |  |  |  |
|  | <b>50 006 263</b> | length: 504CAM, chilled cast iron |  |  |  |  |  |  |  |  |  |  |

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|  | <b>7.07919.11.0</b> |   |  |  |  |  |  |  |  |  |  |  |
|  | <b>3.32038.00.0</b> | fuel tank seal; in-tank                           |  |  |  |  |  |  |  |  |  |  |
|  | <b>3.32038.01.0</b> | fuel tank seal; in-tank                           |  |  |  |  |  |  |  |  |  |  |
|  | <b>7.02700.04.0</b> | sender unit (In-Tank module); in-tank; electrical |  |  |  |  |  |  |  |  |  |  |
|  | <b>7.22466.91.0</b> | sender unit (In-Tank module); in-tank; electrical |  |  |  |  |  |  |  |  |  |  |
|  | <b>7.24808.11.0</b> | vacuum pump; mechanical; vane pump                |  |  |  |  |  |  |  |  |  |  |

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|-----------|------------|-------------------|---|---|----------------------|----|----------|----------|--------|---|----|--|
| <b>59</b> |            | <b>84</b>         |   |   |                      |    |          |          |        |   |    |  |
|           | <b>XM7</b> | 11.1986 → 10.1999 | B | 4 | 1796 cm <sup>3</sup> | 2V | 53-58 kW | 72-79 PS | ε7,5:1 | - | 81 |  |
|           | <b>504</b> |                   |   |   |                      |    |          |          |        |   |    |  |

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|  | <b>80 00066 1 0 000</b> | Ø84; STD; set: 1; [R G6 IF CR 1.5] [M 2] [SLF ST CR 4] |  |  |  |  |  |  |  |  |  |  |
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|  | <b>77 086 608</b> | [Set] HL STD Ø 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD Ø 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD Ø 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD Ø 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD Ø 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs. |  |  |  |  |  |  |  |  |  |  |
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|  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |  |  |  |  |  |  |  |  |  |  |
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| <b>60</b> |                            | <b>85</b>         |   |    |   |                      |    |       |        |       |      |  |  |
|           | <b>P8C (XUD11BTE)</b>      | 08.1994 → 09.1999 | D | LA | 4 | 2088 cm <sup>3</sup> | 3V | 80 kW | 109 PS | ⊗21,5 | - 92 |  |  |
|           | <b>605 (6B), 806 (221)</b> |                   |   |    |   |                      |    |       |        |       |      |  |  |

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|--|-------------------|---|-------|-------|--|--|--|--|--|--|--|--|
|  | <b>94 643 610</b> | Cylinder diameter: 85.25; KH: 44.95; MT: -2.7; GL: 74.8; piston pin: 30x71.5; number of piston rings: 3<br>KKK, Lox, RTK<br>T15 3 MO<br>R 2 MO<br>DSF 3 CR<br>cylinder head gasketpiston protrusion:<br>notches thicknessmore thanless than |       |       |  |  |  |  |  |  |  |  |
|  | 1                 | 1,52  | +0,65 | +0,76 |  |  |  |  |  |  |  |  |
|  | 2                 | 1,57  | +0,76 | +0,81 |  |  |  |  |  |  |  |  |
|  | 3                 | 1,62  | +0,81 | +0,86 |  |  |  |  |  |  |  |  |
|  | 4                 | 1,67  | +0,86 | +0,91 |  |  |  |  |  |  |  |  |
|  | 5                 | 1,72  | +0,91 | +0,96 |  |  |  |  |  |  |  |  |

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|  | <b>77 098 618</b> | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |  |  |  |  |  |  |  |  |  |  |
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|  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |  | <b>81-5331</b> | IN/EX; 13.07/ x 8.01 x 54.5 B1 |  |  |  |  |  |  |  |
|--|--------------|--|--|----------------|--------------------------------|--|--|--|--|--|--|--|

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|--|-------------------|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>50 006 458</b> | hydraulic; height: 43.35; Outer Ø: 15; length: 43.35 |  |  |  |  |  |  |  |  |  |  |
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|  | <b>50 006 181</b> |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>50 006 407</b> |  |  |  |  |  |  |  |  |  |  |  |

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| <b>61</b> |                       | <b>85</b>         |   |   |   |                      |    |       |        |       |      |  |  |
|           | <b>PHZ (XUD11ATE)</b> | 06.1989 → 09.1999 | D | A | 4 | 2088 cm <sup>3</sup> | 3V | 80 kW | 109 PS | ⊗21,5 | - 92 |  |  |
|           | <b>605 (6B)</b>       |                   |   |   |   |                      |    |       |        |       |      |  |  |

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|--|-------------------|---|-------|-------|--|--|--|--|--|--|--|--|
|  | <b>90 686 620</b> | Cylinder diameter: 85.6; KH: 44.8; MT: -2.7; GL: 74.8; piston pin: 30x71.5; number of piston rings: 3<br>RTK, Lox, KKK<br>T15 3 MO<br>R 2 MO<br>DSF 3 CR<br>cylinder head gasketpiston protrusion:<br>notches thicknessmore thanless than |       |       |  |  |  |  |  |  |  |  |
|  | 1                 | 1,43  | +0,54 | +0,65 |  |  |  |  |  |  |  |  |
|  | 2                 | 1,54  | +0,65 | +0,77 |  |  |  |  |  |  |  |  |
|  | 3                 | 1,64  | +0,77 | +0,82 |  |  |  |  |  |  |  |  |

|  |                   |  |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>77 098 618</b> | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|--|

|  |              |  |  |                |                                |  |  |  |  |  |  |  |
|--|--------------|--|--|----------------|--------------------------------|--|--|--|--|--|--|--|
|  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |  | <b>81-5331</b> | IN/EX; 13.07/ x 8.01 x 54.5 B1 |  |  |  |  |  |  |  |
|--|--------------|--|--|----------------|--------------------------------|--|--|--|--|--|--|--|

|  |                   |  |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>50 006 458</b> | hydraulic; height: 43.35; Outer Ø: 15; length: 43.35 |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|--|

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|--|-------------------|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>50 006 181</b> |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>50 006 407</b> |  |  |  |  |  |  |  |  |  |  |  |

|           |   |                   |   |  |   |                      |    |       |        |  |      |  |  |
|-----------|---|-------------------|---|--|---|----------------------|----|-------|--------|--|------|--|--|
| <b>62</b> |   | <b>85</b>         |   |  |   |                      |    |       |        |  |      |  |  |
|           | <b>RFR (EW10J4)</b>   | 01.1999 → 10.2000 | B |  | 4 | 1997 cm <sup>3</sup> | 4V | 99 kW | 135 PS |  | - 88 |  |  |
|           | <b>206 Hatchback (2A/C), 406 (8B), 406 Break (8E/F), 406 Coupe (8C)</b> |                   |   |  |   |                      |    |       |        |  |      |  |  |

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|--|---------------------|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>7.09269.37.0</b> | length: 130; width: 97; height: 75; weight: 0.48 g |  |  |  |  |  |  |  |  |  |  |
|--|---------------------|--|--|--|--|--|--|--|--|--|--|--|

|  |                     |                                       |  |  |  |  |  |  |  |  |  |  |
|--|---------------------|---------------------------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>7.00468.14.0</b> | fuel supply unit; in-tank; electrical |  |  |  |  |  |  |  |  |  |  |
|  | <b>7.00468.19.0</b> | fuel supply unit; in-tank; electrical |  |  |  |  |  |  |  |  |  |  |
|  | <b>3.32038.00.0</b> | fuel tank seal; in-tank               |  |  |  |  |  |  |  |  |  |  |
|  | <b>3.32038.01.0</b> | fuel tank seal; in-tank               |  |  |  |  |  |  |  |  |  |  |

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|-----------|---|---|---|---|----------------------|----|------------|------------|--|------|--|--|--|
| <b>63</b> |   | <b>86</b>   |   |   |                      |    |            |            |  |      |  |  |  |
|           | P9A (XUD11A)                                | 06.1989 → 07.1995   | D | 4 | 2138 cm <sup>3</sup> | 3V | 60 kW      | 82 PS      | ⊗22,5  | - 92 |  |  |  |
|           | 605 (6B)                                    |   |   |   |                      |    |            |            |  |      |  |  |  |
|           | 77 098 618                                  | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br>77 098 628 0,50 / 77 098 608 STD |   |   |                      |    |            |            |  |      |  |  |  |
|           | MK-8H                                       | valve cotter; number of notches: 3; valve stem diameter: 8                                |   |   |                      |    |            |            | IN/EX; 13.07/ x 8.01 x 54.5 B1                             |      |  |  |  |
|           | 50 005 313                                  | mechanical; metal   |   |   |                      |    |            |            |  |      |  |  |  |
|           | 50 006 181                                  |   |   |   |                      |    |            |            |  |      |  |  |  |
| <b>64</b> |   | <b>86</b>   |   |   |                      |    |            |            |  |      |  |  |  |
|           | R5A (XU102C)                                | 06.1989 → 09.1999   | B | 4 | 1998 cm <sup>3</sup> | 2V | 84 kW      | 114 PS     | ⊗8,8   | - 86 |  |  |  |
|           | 605 (6B)                                    |   |   |   |                      |    |            |            |  |      |  |  |  |
|           | 77 098 618                                  | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br>77 098 628 0,50 / 77 098 608 STD |   |   |                      |    |            |            |  |      |  |  |  |
|           | 77 207 614                                  | [Set] PL 0,30 Ø 49.700 / 53.691 / 20.300 / 1.986 St/A<br>77 207 604 STD                   |   |   |                      |    |            |            |  |      |  |  |  |
|           | MK-8H                                       | valve cotter; number of notches: 3; valve stem diameter: 8                                |   |   |                      |    |            |            | EX; 13.07/ x 8 x 50.6 B1                                   |      |  |  |  |
|           | 81-5324                                     | IN; 13.07/ x 8 x 43.6 B1  |   |   |                      |    |            |            |  |      |  |  |  |
|           | 50 005 313                                  | mechanical; metal   |   |   |                      |    |            |            |  |      |  |  |  |
| <b>65</b> |   | <b>86</b>   |   |   |                      |    |            |            |  |      |  |  |  |
|           | RFS (XU10J4RS)                              | 07.1997 → 10.2000   | B | 4 | 1998 cm <sup>3</sup> | 4V | 120-124 kW | 163-169 PS | ⊗10,8  | - 86 |  |  |  |
|           | 306 Hatchback (7A, 7C, N3, N5)              |   |   |   |                      |    |            |            |  |      |  |  |  |
|           | 77 098 618                                  | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br>77 098 628 0,50 / 77 098 608 STD |   |   |                      |    |            |            |  |      |  |  |  |
|           | 77 207 614                                  | [Set] PL 0,30 Ø 49.700 / 53.691 / 20.300 / 1.986 St/A<br>77 207 604 STD                   |   |   |                      |    |            |            |  |      |  |  |  |
|           | 537148                                      | EX; 30.7 x 6 x 105.3 x RA/S - Cr - 45° - VS - 1 - III                                     |   |   |                      |    |            |            |  |      |  |  |  |
|           | 537141                                      | IN; 34.1 x 6 x 106.4 x S - - 45° - 1 - III  |   |   |                      |    |            |            |  |      |  |  |  |
|           | 7.00468.09.0                                | fuel supply unit; in-tank; electrical   |   |   |                      |    |            |            |  |      |  |  |  |
|           | 50 006 428                                  | hydraulic; height: 26; Outer Ø: 32; length: 26  |   |   |                      |    |            |            |  |      |  |  |  |
| <b>66</b> |   | <b>86</b>   |   |   |                      |    |            |            |  |      |  |  |  |
|           | RFT (XU10J4)                                | 01.1992 → 08.1996   | B | 4 | 1998 cm <sup>3</sup> | 4V | 110-114 kW | 150-155 PS | ⊗10,4:1  | - 86 |  |  |  |
|           | 306 Hatchback (7A, 7C, N3, N5), 405 II (4B) |   |   |   |                      |    |            |            |  |      |  |  |  |
|           | 77 098 618                                  | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br>77 098 628 0,50 / 77 098 608 STD |   |   |                      |    |            |            |  |      |  |  |  |
|           | 77 207 614                                  | [Set] PL 0,30 Ø 49.700 / 53.691 / 20.300 / 1.986 St/A<br>77 207 604 STD                   |   |   |                      |    |            |            |  |      |  |  |  |
|           | 537132                                      | EX; 29.6 x 7 x 105.7 x A/S - Cr - 45° - VS - 22 - III                                     |   |   |                      |    |            |            | valve cotter; number of notches: 3; valve stem diameter: 7 |      |  |  |  |
|           | 537131                                      | IN; 34.6 x 7 x 106.4 x S - - 45° - 22 - III   |   |   |                      |    |            |            | IN/EX; 12.07/ x 7 x 40 B1                                  |      |  |  |  |
|           | 50 005 313                                  | mechanical; metal   |   |   |                      |    |            |            |  |      |  |  |  |
|           | 7.21287.53.0                                | fuel pump; in-line; electrical  |   |   |                      |    |            |            |  |      |  |  |  |
|           | 7.22466.91.0                                | sender unit (In-Tank module); in-tank; electrical   |   |   |                      |    |            |            |  |      |  |  |  |
|           | 50 006 428                                  | hydraulic; height: 26; Outer Ø: 32; length: 26  |   |   |                      |    |            |            |  |      |  |  |  |



| <b>67</b> |   | <b>86</b>  |  |
|-----------|---|--|--|
|           | <b>RFV (XU10J4R)</b>  | 07.1994 → 09.2000  | B 4 1998 cm <sup>3</sup> 4V 97-100 kW 132-136 PS  11 - 86  |
|           | <b>306 (7B, N3, N5), 306 Hatchback (7A, 7C, N3, N5), 605 (6B), 806 (221)</b>  |  |  |
|           | <b>80 00465 1 1 000</b>   | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.75] [SLF ST CR 3]<br><b>80 00465 1 1 025</b> 86.25   |  |
|           | <b>77 098 618</b>   | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628</b> 0,50 / <b>77 098 608</b> STD                              |  |
|           | <b>77 207 614</b>   | [Set] PL 0,30 Ø 49.700 / 53.691 / 20.300 / 1.986 St/A<br><b>77 207 604</b> STD   |  |
|           | <b>533033</b>   | EX; 29.6 x 6 x 105.8 x A/S - Cr - 45° - VS - 1 - III   | <b>LK-6H</b> valve cotter; number of notches: 1; valve stem diameter: 6<br><b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|           | <b>537132</b>   | EX; 29.6 x 7 x 105.7 x A/S - Cr - 45° - VS - 22 - III  |  |
|           | <b>537006</b>   | IN; 34.6 x 6 x 106.4 x S - - 45° - 1 - III   | <b>81-5334</b> EX; 12.06/ x 6 x 40.8 G2<br><b>81-5333</b> IN; 12.11/ x 6 x 40.8 B1<br><b>81-5319</b> IN/EX; 12.07/ x 7 x 40 B1                     |
|           | <b>537131</b>   | IN; 34.6 x 7 x 106.4 x S - - 45° - 22 - III  |  |
|           | <b>7.07152.14.0</b>   | mechanical; metal, with backhousing  |  |
|           | <b>7.02700.94.0</b>   | fuel pump; in-tank; electrical   |  |
|           | <b>7.00468.09.0</b>   | fuel supply unit; in-tank; electrical  |  |
|           | <b>7.00468.11.0</b>   | fuel supply unit; in-tank; electrical  |  |
|           | <b>7.18222.02.0</b>   | intake manifold pressure sensor; pneumatic   |  |
|           | <b>7.18222.19.0</b>   | intake manifold pressure sensor; pneumatic   |  |
|           | <b>7.31587.01.0</b>   | throttle body; mechanical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |  |
|           | <b>7.05270.37.0</b>   | lambda sensor; Diagnosis probe; heated   |  |
|           | <b>7.05270.44.0</b>   | lambda sensor; heated  |  |
| <b>68</b> |   | <b>86</b>  |  |
|           | <b>RFX (XU10J2)</b>   | 08.1992 → 12.1999  | B 4 1998 cm <sup>3</sup> 2V 89-96 kW 121-131 PS  8,8 - 86  |
|           | <b>306 (7B, N3, N5), 306 Convertible (7D, N3, N5), 306 Hatchback (7A, 7C, N3, N5), 405 II (4B), 405 II Break (4E)</b> |  |  |
|           | <b>80 00465 1 1 000</b>   | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.75] [SLF ST CR 3]<br><b>80 00465 1 1 025</b> 86.25   |  |
|           | <b>77 098 618</b>   | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628</b> 0,50 / <b>77 098 608</b> STD                              |  |
|           | <b>77 207 614</b>   | [Set] PL 0,30 Ø 49.700 / 53.691 / 20.300 / 1.986 St/A<br><b>77 207 604</b> STD   |  |
|           | <b>MK-8H</b>  | valve cotter; number of notches: 3; valve stem diameter: 8   | <b>81-5325</b> EX; 13.07/ x 8 x 50.6 B1<br><b>81-5324</b> IN; 13.07/ x 8 x 43.6 B1   |
|           | <b>7.21287.53.0</b>   | fuel pump; in-line; electrical   |  |
|           | <b>7.22466.91.0</b>   | sender unit (In-Tank module); in-tank; electrical  |  |
|           | <b>7.18222.22.0</b>   | intake manifold pressure sensor; electrical  |  |
|           | <b>7.05432.02.0</b>   | stepper motor; electrical  |  |
| <b>69</b> |   | <b>86</b>  |  |
|           | <b>RFY (XU10J4Z)</b>  | 08.1992 → 08.1996  | B 4 1998 cm <sup>3</sup> 4V 110-112 kW 150-152 PS  10,4 - 86   |
|           | <b>306 Hatchback (7A, 7C, N3, N5), 405 II (4B)</b>  |  |  |
|           | <b>77 098 618</b>   | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628</b> 0,50 / <b>77 098 608</b> STD                              |  |
|           | <b>77 207 614</b>   | [Set] PL 0,30 Ø 49.700 / 53.691 / 20.300 / 1.986 St/A<br><b>77 207 604</b> STD   |  |
|           | <b>537132</b>   | EX; 29.6 x 7 x 105.7 x A/S - Cr - 45° - VS - 22 - III  | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7<br><b>81-5319</b> IN/EX; 12.07/ x 7 x 40 B1                                |
|           | <b>537131</b>   | IN; 34.6 x 7 x 106.4 x S - - 45° - 22 - III  |  |

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|           | <b>7.22466.91.0</b>                         | sender unit (In-Tank module); in-tank; electrical  |
|           | <b>50 006 428</b>                           | hydraulic; height: 26; Outer Ø: 32; length: 26   |
| <b>70</b> | <b>86</b>                                   |  |
|           | <b>RFZ (XU10J2Z)</b>                        | 06.1989 → 09.1999 B 4 1998 cm <sup>3</sup> 2V 89-90 kW 121-123 PS 8,8 - 86                       |
|           | <b>605 (6B)</b>                             |  |
|           | <b>77 098 618</b>                           | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |
|           | <b>77 207 614</b>                           | [Set] PL 0,30 Ø 49.700 / 53.691 / 20.300 / 1.986 St/A<br><b>77 207 604 STD</b>                   |
|           | <b>MK-8H</b>                                | valve cotter; number of notches: 3; valve stem diameter: 8                                       |
|           |   | <b>81-5325</b> EX; 13.07/ x 8 x 50.6 B1  |
|           |   | <b>81-5324</b> IN; 13.07/ x 8 x 43.6 B1  |
|           | <b>50 005 313</b>                           | mechanical; metal  |
|           | <b>7.02700.94.0</b>                         | fuel pump; in-tank; electrical   |
|           | <b>7.18222.22.0</b>                         | intake manifold pressure sensor; electrical  |
| <b>71</b> | <b>86</b>                                   |  |
|           | <b>RGX (XU10J2TE)</b>                       | 07.1991 → 09.1999 B A 4 1998 cm <sup>3</sup> 2V 108 kW 147 PS 8,8 - 86                           |
|           | <b>605 (6B)</b>                             |  |
|           | <b>77 098 618</b>                           | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |
|           | <b>77 207 614</b>                           | [Set] PL 0,30 Ø 49.700 / 53.691 / 20.300 / 1.986 St/A<br><b>77 207 604 STD</b>                   |
|           | <b>MK-8H</b>                                | valve cotter; number of notches: 3; valve stem diameter: 8                                       |
|           |   | <b>81-5325</b> EX; 13.07/ x 8 x 50.6 B1  |
|           |   | <b>81-5324</b> IN; 13.07/ x 8 x 43.6 B1  |
|           | <b>7.02700.94.0</b>                         | fuel pump; in-tank; electrical   |
|           | <b>7.05270.44.0</b>                         | lambda sensor; heated  |
| <b>72</b> | <b>86</b>                                   |  |
|           | <b>RGY (XU10J2TE)</b>                       | 07.1992 → 09.1999 B LA 4 1998 cm <sup>3</sup> 2V 104 kW 141 PS 8 - 86                            |
|           | <b>406 (8B), 406 Break (8E/F), 605 (6B)</b> |  |
|           | <b>77 098 618</b>                           | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |
|           | <b>77 207 614</b>                           | [Set] PL 0,30 Ø 49.700 / 53.691 / 20.300 / 1.986 St/A<br><b>77 207 604 STD</b>                   |
|           | <b>MK-8H</b>                                | valve cotter; number of notches: 3; valve stem diameter: 8                                       |
|           |   | <b>81-5325</b> EX; 13.07/ x 8 x 50.6 B1  |
|           |   | <b>81-5324</b> IN; 13.07/ x 8 x 43.6 B1  |
|           | <b>7.02700.94.0</b>                         | fuel pump; in-tank; electrical   |
|           | <b>7.00468.15.0</b>                         | fuel supply unit; in-tank; electrical  |
|           | <b>7.00468.16.0</b>                         | fuel supply unit; in-tank; electrical  |
|           | <b>7.05656.97.0</b>                         | fuel supply unit; in-tank; electrical  |
|           | <b>7.05270.36.0</b>                         | lambda sensor; control sensor; heated  |
|           | <b>7.05270.44.0</b>                         | lambda sensor; heated  |
| <b>73</b> | <b>86</b>                                   |  |
|           | <b>RGZ (XU10J4TE/Z)</b>                     | 08.1992 → 12.1995 B A 4 1998 cm <sup>3</sup> 4V 144 kW 196 PS 8:1 - 86                           |
|           | <b>405 II (4B), 405 II Break (4E)</b>       |  |
|           | <b>77 098 618</b>                           | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |
|           | <b>77 207 614</b>                           | [Set] PL 0,30 Ø 49.700 / 53.691 / 20.300 / 1.986 St/A<br><b>77 207 604 STD</b>                   |

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|-----------|---|---|-----------|----------------|--|
|           | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7  |           | <b>81-5319</b> | IN/EX; 12.07/ x 7 x 40 B1                                  |
|           | <b>50 005 313</b>   | mechanical; metal   |           |                |  |
|           | <b>7.21287.53.0</b>   | fuel pump; in-line; electrical  |           |                |  |
|           | <b>7.05432.02.0</b>   | stepper motor; electrical   |           |                |  |
| <b>74</b> |   | <b>87</b>   |           |                |  |
|           | <b>XFZ (ES9J4)<br/>605 (6B)</b>                                     | 01.1992 → 09.1999 B 6 2946 cm <sup>3</sup> 4V 140-150 kW 190-204 PS   |           |                | 10,5 - 82.6  |
|           | <b>7.02700.94.0</b>   | fuel pump; in-tank; electrical  |           |                |  |
| <b>75</b> |   | <b>88</b>   |           |                |  |
|           | <b>106E (XN1A)<br/>505 (551A)</b>                                   | 09.1985 → 09.1995 B 4 1971 cm <sup>3</sup> 2V 72 kW 98 PS   |           |                | 8,8 - 81   |
|           | <b>77 086 608</b>   | [Set] HL STD Ø 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD Ø 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD Ø 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD Ø 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD Ø 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs. |           |                |  |
| <b>76</b> |   | <b>88</b>   |           |                |  |
|           | <b>851B (ZDJL)<br/>851X (ZDJL)<br/>505 (551A), 505 Break (551D)</b> | 08.1983 → 12.1993 B 4 2165 cm <sup>3</sup> 2V 90 kW 122 PS<br>01.1986 → 12.1993 B 4 2165 cm <sup>3</sup> 2V 84 kW 114 PS  |           |                | 9,8 - 89<br>9,8 - 89                                       |
|           | <b>80 00039 1 0 000</b>   | Ø88; STD; set: 1; [R G6 MO 1.75] [M 2] [DSF 4]  |           |                |  |
|           | <b>78 860 618</b>   | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608 STD</b>   |           |                |  |
|           | <b>77 103 628</b>   | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot., mot. 0142.24→   |           |                |  |
|           | <b>77 126 618</b>   | [Set] PL 0,25 Ø 56.036 / 60.000 / 20.750 / 1.967 St/A   |           |                |  |
|           | <b>538930</b>   | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |           | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|           | <b>536226</b>   | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |           |                |  |
|           | <b>7.21287.53.0</b>   | fuel pump; in-line; electrical  |           |                |  |
| <b>P</b>  | <b>77</b>   |   | <b>88</b> |                |  |
|           | <b>XN1<br/>504</b>  | 11.1986 → 05.1995 B 4 1971 cm <sup>3</sup> 2V 64-79 kW 87-107 PS  |           |                | 8,4 - 81   |
|           | <b>80 00038 1 1 000</b>   | Ø88; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF CR 4]  |           |                |  |
|           | <b>77 086 608</b>   | [Set] HL STD Ø 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD Ø 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD Ø 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD Ø 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD Ø 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs. |           |                |  |
|           | <b>KK-8H</b>  | valve cotter; number of notches: 1; valve stem diameter: 8  |           |                |  |
| <b>78</b> |   | <b>91</b>   |           |                |  |
|           | <b>154X (ZN3J)<br/>505 (551A)</b>                                   | 06.1986 → 12.1993 B 6 2849 cm <sup>3</sup> 2V 105 kW 143 PS   |           |                | 8,8 - 73   |
|           | <b>539023</b>   | EX; 30.5 x 6 x 107 x A/S - Cr - 45° - VS - 1 - III  |           | <b>LK-6H</b>   | valve cotter; number of notches: 1; valve stem diameter: 6 |
|           | <b>539022</b>   | IN; 35 x 6 x 108.5 x S - - 45° - 1 - III  |           |                |  |

|           |                              |   |   |    |   |                      |    |            |            |        |        |  |  |
|-----------|------------------------------|---|---|----|---|----------------------|----|------------|------------|--------|--------|--|--|
| <b>79</b> |                              | <b>92</b>   |   |    |   |                      |    |            |            |        |        |  |  |
|           | THY (DK5ATE)                 | 07.1994 → 09.1999   | D | LA | 4 | 2446 cm <sup>3</sup> | 3V | 95 kW      | 129 PS     | ⊗22    | - 92   |  |  |
|           | 605 (6B)                     |   |   |    |   |                      |    |            |            |        |        |  |  |
|           | 537554                       | EX; 36.9 x 7 x 127.5 x A/S - Cr - 45° - VS - 22 - III                                     |   |    |   |                      |    |            |            |        |        |  |  |
|           | 537019                       | EX; 37.8 x 7 x 115.4 x A/S - Cr - 45° - VS - 22 - III                                     |   |    |   |                      |    |            |            |        |        |  |  |
|           | 537503                       | IN; 36.9 x 7 x 127.9 x S - Cr - 45° - 22 - III  |   |    |   |                      |    |            |            |        |        |  |  |
|           | 50 006 458                   | hydraulic; height: 43.35; Outer Ø: 15; length: 43.35                                      |   |    |   |                      |    |            |            |        |        |  |  |
|           | 50 006 181                   |   |   |    |   |                      |    |            |            |        |        |  |  |
|           | 50 006 407                   |   |   |    |   |                      |    |            |            |        |        |  |  |
| <b>80</b> |                              | <b>93</b>   |   |    |   |                      |    |            |            |        |        |  |  |
|           | UFZ (ZPJ)                    | 08.1989 → 09.1999   | B |    | 6 | 2963 cm <sup>3</sup> | 2V | 123-127 kW | 167-173 PS | ⊗9,5:1 | - 72.7 |  |  |
|           | 605 (6B)                     |   |   |    |   |                      |    |            |            |        |        |  |  |
|           | 7.02700.94.0                 | fuel pump; in-tank; electrical  |   |    |   |                      |    |            |            |        |        |  |  |
|           | 7.18222.01.0                 | intake manifold pressure sensor; pneumatic  |   |    |   |                      |    |            |            |        |        |  |  |
| <b>81</b> |                              | <b>93</b>   |   |    |   |                      |    |            |            |        |        |  |  |
|           | UKZ (ZPJ4/Z)                 | 08.1989 → 09.1999   | B |    | 6 | 2963 cm <sup>3</sup> | 4V | 147 kW     | 200 PS     | ⊗9,5:1 | - 72.7 |  |  |
|           | 605 (6B)                     |   |   |    |   |                      |    |            |            |        |        |  |  |
|           | 7.02700.94.0                 | fuel pump; in-tank; electrical  |   |    |   |                      |    |            |            |        |        |  |  |
| <b>82</b> |                              | <b>94</b>   |   |    |   |                      |    |            |            |        |        |  |  |
|           | 152A (XD3T)                  | 10.1983 → 12.1993   | D | A  | 4 | 2498 cm <sup>3</sup> | 2V | 66 kW      | 90 PS      | ⊗21    | - 90   |  |  |
|           | 152B (XD3TE)                 | 10.1986 → 12.1993   | D | LA | 4 | 2498 cm <sup>3</sup> | 2V | 77 kW      | 105 PS     | ⊗21    | - 90   |  |  |
|           | XD3T                         | 10.1985 → 08.1991   | D | A  | 4 | 2498 cm <sup>3</sup> | 2V | 70 kW      | 95 PS      | ⊗21    | - 90   |  |  |
|           | 505 (551A), 505 Break (551D) |   |   |    |   |                      |    |            |            |        |        |  |  |
|           | 89 033 190                   | T - Dry cylinder liner; semi; A=97 C=99.5 L=170.6 H=3.9                                   |   |    |   |                      |    |            |            |        |        |  |  |
|           | 77 101 618                   | [Set] PL 0,30 Ø 54.721 / 58.737 / 29.000 / 1.992 St/A<br>77 101 628 0,50 / 77 101 608 STD |   |    |   |                      |    |            |            |        |        |  |  |
|           | KK-8H                        | valve cotter; number of notches: 1; valve stem diameter: 8                                |   |    |   |                      |    |            |            |        |        |  |  |
|           | 81-5303                      | IN/EX; 14.05/ x 8.5 x 55 G1   |   |    |   |                      |    |            |            |        |        |  |  |
| <b>83</b> |                              | <b>94</b>   |   |    |   |                      |    |            |            |        |        |  |  |
|           | 155 (XD3)                    | 06.1981 → 12.1993   | D |    | 4 | 2498 cm <sup>3</sup> | 2V | 51-55 kW   | 70-75 PS   | ⊗23    | - 90   |  |  |
|           | 505 (551A), 505 Break (551D) |   |   |    |   |                      |    |            |            |        |        |  |  |
|           | 89 033 190                   | T - Dry cylinder liner; semi; A=97 C=99.5 L=170.6 H=3.9                                   |   |    |   |                      |    |            |            |        |        |  |  |
|           | 77 101 618                   | [Set] PL 0,30 Ø 54.721 / 58.737 / 29.000 / 1.992 St/A<br>77 101 628 0,50 / 77 101 608 STD |   |    |   |                      |    |            |            |        |        |  |  |
|           | KK-8H                        | valve cotter; number of notches: 1; valve stem diameter: 8                                |   |    |   |                      |    |            |            |        |        |  |  |
|           | 81-5303                      | IN/EX; 14.05/ x 8.5 x 55 G1   |   |    |   |                      |    |            |            |        |        |  |  |
|           | 50 005 814                   |   |   |    |   |                      |    |            |            |        |        |  |  |



|          | Cyl.     |            | mm   | cm <sup>3</sup> |        | Comp. Ratio | kW      | PS | Pos |
|----------|----------|------------|------|-----------------|--------|-------------|---------|----|-----|
|          |          |            |      |                 |        |             |         |    |     |
| M 28.41  | B 8      | 100 x 78,9 | 4957 | 4               | 10:1   | 221-235     | 300-320 | 3  |     |
| M 28.42  | B 8      | 100 x 78,9 | 4957 | 4               | 10:1   | 221-235     | 300-320 | 3  |     |
| M 28.47  | B 8      | 100 x 78,9 | 4957 | 4               | 10:1   | 243         | 330     | 4  |     |
| M 28.49  | B 8      | 100 x 85,9 | 5397 | 4               | 10,4:1 | 250-257     | 340-350 | 4  |     |
| M 28.50  | B 8      | 100 x 85,9 | 5397 | 4               | 10,4:1 | 250-257     | 340-350 | 4  |     |
| M 30.69  | B (LA) 6 | 97 x 74,4  | 3299 | 2               | 7      | 235         | 320     | 2  |     |
| M 30.69S | B (A) 6  | 97 x 74,4  | 3299 | 2               | 7      | 261         | 355     | 2  |     |
| M 44.41  | B 4      | 104 x 88   | 2990 | 4               | 10,9   | 155         | 211     | 14 |     |
| M 44.43  | B 4      | 104 x 88   | 2990 | 4               | 11     | 176         | 239     | 15 |     |
| M 44.44  | B 4      | 104 x 88   | 2990 | 4               | 11:1   | 176         | 239     | 16 |     |
| M 44.52  | B (A) 4  | 100 x 78,9 | 2479 | 2               | 8:1    | 184         | 250     | 5  |     |
| M 64.01  | B 6      | 100 x 76,4 | 3600 | 2               | 11,3   | 184         | 250     | 6  |     |
| M 64.02  | B 6      | 100 x 76,4 | 3600 | 2               | 11,3   | 184         | 250     | 6  |     |
| M 64.03  | B 6      | 100 x 76,4 | 3600 | 2               | 11,3   | 191         | 260     | 6  |     |
| M 64.05  | B 6      | 100 x 76,4 | 3600 | 2               | 11,3   | 200         | 272     | 7  |     |
| M 64.05S | B 6      | 102 x 76,4 | 3746 | 2               | 11,3   | 210         | 285     | 12 |     |
| M 64.06  | B 6      | 100 x 76,4 | 3600 | 2               | 11,3   | 200         | 272     | 7  |     |
| M 64.06S | B 6      | 102 x 76,4 | 3746 | 2               | 11,3   | 210         | 285     | 12 |     |
| M 64.20  | B 6      | 102 x 76,4 | 3746 | 2               | 11     | 221         | 300     | 13 |     |
| M 64.21  | B 6      | 100 x 76,4 | 3600 | 2               | 11,3   | 210         | 285     | 8  |     |
| M 64.22  | B 6      | 100 x 76,4 | 3600 | 2               | 11,3   | 210         | 285     | 7  |     |
| M 64.23  | B 6      | 100 x 76,4 | 3600 | 2               | 12,3   | 210         | 286     | 9  |     |
| M 64.24  | B 6      | 100 x 76,4 | 3600 | 2               | 11,3   | 210         | 286     | 9  |     |
| M 64.50  | B (LA) 6 | 100 x 76,4 | 3600 | 2               | 7,5    | 265         | 360     | 10 |     |
| M 64.60  | B (LA) 6 | 100 x 76,4 | 3600 | 2               | 8      | 298-300     | 405-408 | 9  |     |
| M 64.60R | B (LA) 6 | 100 x 76,4 | 3600 | 2               | 8      | 316         | 430     | 11 |     |
| M 96.20  | B 6      | 85,5 x 72  | 2480 | 4               | 11     | 150         | 204     | 1  |     |

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|   |  | Pos      |   |  | Pos                 |
|---|---|----------|--|---|---------------------|
|    |   |          |  |   |                     |
| <b>911 (964)</b>  |   |          | <b>944 Convertible</b>   |   |                     |
| 3.3 Turbo   | 08.1990 → 09.1993   | M 30.69  | 2.5 Turbo  | 11.1990 → 07.1991   | M 44.52 B <b>5</b>  |
| 3.3 Turbo S   | 06.1991 → 12.1992   | M 30.69S | 3.0 S2   | 12.1988 → 07.1991   | M 44.41 B <b>14</b> |
| 3.6 Carrera   | 07.1989 → 09.1993   | M 64.01  | <b>968</b>   |   |                     |
| 3.6 Carrera   | 07.1989 → 09.1993   | M 64.02  | 3.0  | 06.1991 → 11.1995   | M 44.43 B <b>15</b> |
| 3.6 Carrera 2 RS  | 09.1991 → 08.1992   | M 64.01  | 3.0  | 06.1991 → 11.1995   | M 44.44 B <b>16</b> |
| 3.6 Carrera 4   | 12.1988 → 09.1993   | M 64.01  | <b>968 Convertible</b>   |   |                     |
| 3.6 Carrera RS  | 06.1991 → 09.1993   | M 64.03  | 3.0  | 06.1991 → 11.1995   | M 44.43 B <b>15</b> |
| 3.6 Turbo   | 01.1993 → 09.1993   | M 64.50  | 3.0  | 06.1991 → 11.1995   | M 44.44 B <b>16</b> |
| <b>911 (993)</b>  |   |          | <b>BOXSTER (986)</b>   |   |                     |
| 3.6 Carrera   | 10.1993 → 08.1995   | M 64.05  | 2.5  | 09.1996 → 08.1999   | M 96.20 B <b>1</b>  |
| 3.6 Carrera   | 10.1993 → 08.1995   | M 64.06  |  |   |                     |
| 3.6 Carrera   | 08.1995 → 09.1997   | M 64.21  |  |   |                     |
| 3.6 Carrera   | 08.1995 → 09.1997   | M 64.22  |  |   |                     |
| 3.6 Carrera 4   | 07.1994 → 08.1995   | M 64.05  |  |   |                     |
| 3.6 Carrera 4   | 08.1995 → 09.1997   | M 64.21  |  |   |                     |
| 3.6 Carrera 4   | 08.1995 → 09.1997   | M 64.23  |  |   |                     |
| 3.6 Turbo 4   | 03.1995 → 09.1997   | M 64.60  |  |   |                     |
| 3.6 Turbo GT2   | 03.1995 → 09.1997   | M 64.60R |  |   |                     |
| 3.6 Turbo GT2 4   | 08.1995 → 09.1997   | M 64.60R |  |   |                     |
| 3.8 Carrera   | 06.1995 → 09.1997   | M 64.05S |  |   |                     |
| 3.8 Carrera   | 06.1995 → 09.1997   | M 64.06S |  |   |                     |
| 3.8 Carrera 4   | 06.1995 → 09.1997   | M 64.05S |  |   |                     |
| 3.8 Carrera 4   | 06.1995 → 09.1997   | M 64.06S |  |   |                     |
| 3.8 Carrera RS  | 06.1995 → 09.1997   | M 64.20  |  |   |                     |
| <b>911 Convertible (964)</b>  |   |          |  |   |                     |
| 3.6 Carrera   | 07.1989 → 05.1994   | M 64.01  |  |   |                     |
| 3.6 Carrera   | 07.1989 → 05.1994   | M 64.02  |  |   |                     |
| 3.6 Carrera 4   | 05.1989 → 05.1994   | M 64.01  |  |   |                     |
| <b>911 Convertible (993)</b>  |   |          |  |   |                     |
| 3.6 Carrera   | 07.1994 → 08.1995   | M 64.05  |  |   |                     |
| 3.6 Carrera   | 07.1994 → 08.1995   | M 64.06  |  |   |                     |
| 3.6 Carrera   | 08.1995 → 09.1997   | M 64.21  |  |   |                     |
| 3.6 Carrera   | 08.1995 → 09.1997   | M 64.22  |  |   |                     |
| 3.6 Carrera   | 08.1995 → 09.1997   | M 64.24  |  |   |                     |
| 3.6 Carrera 4   | 07.1994 → 08.1995   | M 64.05  |  |   |                     |
| 3.6 Carrera 4   | 08.1995 → 09.1997   | M 64.21  |  |   |                     |
| 3.8 Carrera   | 06.1995 → 09.1997   | M 64.05S |  |   |                     |
| 3.8 Carrera   | 06.1995 → 09.1997   | M 64.06S |  |   |                     |
| 3.8 Carrera 4   | 06.1995 → 09.1997   | M 64.05S |  |   |                     |
| 3.8 Carrera 4   | 06.1995 → 09.1997   | M 64.06S |  |   |                     |
| <b>911 Speedster (964)</b>  |   |          |  |   |                     |
| 3.6 Carrera   | 08.1992 → 06.1994   | M 64.01  |  |   |                     |
| 3.6 Carrera   | 08.1992 → 06.1994   | M 64.02  |  |   |                     |
| <b>911 Targa (964)</b>  |   |          |  |   |                     |
| 3.6 Carrera   | 12.1988 → 09.1993   | M 64.01  |  |   |                     |
| 3.6 Carrera   | 12.1988 → 09.1993   | M 64.02  |  |   |                     |
| 3.6 Carrera 4   | 12.1988 → 09.1993   | M 64.01  |  |   |                     |
| <b>911 Targa (993)</b>  |   |          |  |   |                     |
| 3.6 Carrera   | 08.1995 → 09.1997   | M 64.21  |  |   |                     |
| 3.6 Carrera   | 08.1995 → 09.1997   | M 64.22  |  |   |                     |
| <b>928</b>  |   |          |  |   |                     |
| 5.0 CS  | 08.1986 → 07.1991   | M 28.41  |  |   |                     |
| 5.0 GT  | 01.1989 → 07.1991   | M 28.47  |  |   |                     |
| 5.0 S,S4  | 08.1986 → 07.1991   | M 28.41  |  |   |                     |
| 5.0 S,S4  | 08.1986 → 07.1991   | M 28.42  |  |   |                     |
| 5.0 S4  | 08.1986 → 07.1991   | M 28.41  |  |   |                     |
| 5.0 S4  | 08.1986 → 07.1991   | M 28.42  |  |   |                     |
| 5.0 S4 Cat  | 08.1986 → 07.1991   | M 28.41  |  |   |                     |
| 5.0 S4 Cat  | 08.1986 → 07.1991   | M 28.42  |  |   |                     |
| 5.4 GTS   | 08.1991 → 11.1995   | M 28.49  |  |   |                     |
| 5.4 GTS   | 08.1991 → 11.1995   | M 28.50  |  |   |                     |
| <b>944</b>  |   |          |  |   |                     |
| 2.5 Turbo   | 09.1987 → 07.1991   | M 44.52  |  |   |                     |
| 3.0 S2  | 12.1988 → 07.1991   | M 44.41  |  |   |                     |

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|          |                             |   |    |      |                      |    |                     |                             |  |        |  |  |
|----------|-----------------------------|---|----|------|----------------------|----|---------------------|-----------------------------|--|--------|--|--|
| <b>1</b> |                             | <b>85.5</b>   |    |      |                      |    |                     |                             |  |        |  |  |
|          | <b>M 96.20</b>              | 09.1996 → 08.1999   | B  | 6    | 2480 cm <sup>3</sup> | 4V | 150 kW              | 204 PS                      | ⊗11  | - 72   |  |  |
|          | <b>BOXSTER (986)</b>        |   |    |      |                      |    |                     |                             |  |        |  |  |
|          | <b>94 629 611</b>           | Cylinder diameter: 86.005; KH: 35.2; MT: -3.3; GL: 56.2; piston pin: 22x54; number of piston rings: 3   |    |      |                      |    |                     |                             |  |        |  |  |
|          | <b>AC</b>                   |   |    |      |                      |    |                     |                             |  |        |  |  |
|          | <b>R</b>                    | 1.2   | NT | ST   |                      |    |                     |                             |  |        |  |  |
|          | <b>NM</b>                   | 1.5   |    |      |                      |    |                     |                             |  |        |  |  |
|          | <b>SLF</b>                  | 2   | NT |      |                      |    |                     |                             |  |        |  |  |
|          | <b>7.31081.02.0</b>         | mechanical; plastic; Impeller diameter: 65  |    |      |                      |    |                     | <b>7.28034.03.0</b>         |  |        |  |  |
|          |                             |   |    |      |                      |    | <b>7.28038.02.0</b> |                             |  |        |  |  |
|          |                             |   |    |      |                      |    | <b>7.31111.03.0</b> |                             |  |        |  |  |
|          | <b>7.22098.04.0</b>         | ACF-valve; electrical   |    |      |                      |    |                     |                             |  |        |  |  |
|          | <b>7.22892.02.0</b>         | ACF-valve; electrical   |    |      |                      |    |                     |                             |  |        |  |  |
|          | <b>7.22280.02.0</b>         | electric switchover valve (air control); electric switchover valve (exhaust gas flap); electric switch-over valve (secondary air); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |    |      |                      |    |                     |                             |  |        |  |  |
| <b>2</b> |                             | <b>97</b>   |    |      |                      |    |                     |                             |  |        |  |  |
|          | <b>M 30.69</b>              | 08.1990 → 09.1993   | B  | LA 6 | 3299 cm <sup>3</sup> | 2V | 235 kW              | 320 PS                      | ⊗7   | - 74.4 |  |  |
|          | <b>M 30.69S</b>             | 06.1991 → 12.1992   | B  | A 6  | 3299 cm <sup>3</sup> | 2V | 261 kW              | 355 PS                      | ⊗7   | - 74.4 |  |  |
|          | <b>911 (964)</b>            |   |    |      |                      |    |                     |                             |  |        |  |  |
|          | <b>3071</b>                 | EX; 41.5 x 9 x 108.4 x A/S - Cr - Na - 45° - VS - 22 - III  |    |      |                      |    |                     | <b>MK-9H</b>                | valve cotter; number of notches: 3; valve stem diameter: 9 |        |  |  |
|          | <b>3073</b>                 | IN; 49 x 9 x 110.1 x A/S - Cr - 45° - VS - 22 - III   |    |      |                      |    |                     | <b>81-30104</b>             | IN; 13.06/ x 9 x 51.2 B1                                   |        |  |  |
|          |                             |   |    |      |                      |    | <b>81-30105</b>     | IN; 13.26/ x 9 x 51.2 B1    |  |        |  |  |
|          |                             |   |    |      |                      |    | <b>81-30106</b>     | IN/EX; 13.06/ x 9 x 51.2 B4 |  |        |  |  |
|          |                             |   |    |      |                      |    | <b>81-30107</b>     | IN/EX; 13.26/ x 9 x 51.2 B4 |  |        |  |  |
| <b>3</b> |                             | <b>100</b>  |    |      |                      |    |                     |                             |  |        |  |  |
|          | <b>M 28.41</b>              | 08.1986 → 07.1991   | B  | 8    | 4957 cm <sup>3</sup> | 4V | 221-235 kW          | 300-320 PS                  | ⊗10:1  | - 78.9 |  |  |
|          | <b>M 28.42</b>              | 08.1986 → 07.1991   | B  | 8    | 4957 cm <sup>3</sup> | 4V | 221-235 kW          | 300-320 PS                  | ⊗10:1  | - 78.9 |  |  |
|          | <b>928</b>                  |   |    |      |                      |    |                     |                             |  |        |  |  |
|          | <b>30146</b>                | EX; 33 x 7 x 113.6 x RA/S - Cr - 45° - VS - 22 - III  |    |      |                      |    |                     | <b>MK-7H</b>                | valve cotter; number of notches: 3; valve stem diameter: 7 |        |  |  |
|          | <b>30124</b>                | IN; 37 x 7 x 114.7 x S - Cr - 45° - 22 - III  |    |      |                      |    |                     | <b>81-30102</b>             | IN/EX; 11.06/ x 7 x 44 B1                                  |        |  |  |
|          | <b>7.21565.70.0</b>         | fuel pump; in-line; electrical  |    |      |                      |    |                     |                             |  |        |  |  |
| <b>4</b> |                             | <b>100</b>  |    |      |                      |    |                     |                             |  |        |  |  |
|          | <b>M 28.47</b>              | 01.1989 → 07.1991   | B  | 8    | 4957 cm <sup>3</sup> | 4V | 243 kW              | 330 PS                      | ⊗10:1  | - 78.9 |  |  |
|          | <b>M 28.49</b>              | 08.1991 → 11.1995   | B  | 8    | 5397 cm <sup>3</sup> | 4V | 250-257 kW          | 340-350 PS                  | ⊗10,4:1  | - 85.9 |  |  |
|          | <b>M 28.50</b>              | 08.1991 → 11.1995   | B  | 8    | 5397 cm <sup>3</sup> | 4V | 250-257 kW          | 340-350 PS                  | ⊗10,4:1  | - 85.9 |  |  |
|          | <b>928</b>                  |   |    |      |                      |    |                     |                             |  |        |  |  |
|          | <b>30146</b>                | EX; 33 x 7 x 113.6 x RA/S - Cr - 45° - VS - 22 - III  |    |      |                      |    |                     | <b>MK-7H</b>                | valve cotter; number of notches: 3; valve stem diameter: 7 |        |  |  |
|          | <b>30124</b>                | IN; 37 x 7 x 114.7 x S - Cr - 45° - 22 - III  |    |      |                      |    |                     | <b>81-30102</b>             | IN/EX; 11.06/ x 7 x 44 B1                                  |        |  |  |
| <b>5</b> |                             | <b>100</b>  |    |      |                      |    |                     |                             |  |        |  |  |
|          | <b>M 44.52</b>              | 09.1987 → 07.1991   | B  | A 4  | 2479 cm <sup>3</sup> | 2V | 184 kW              | 250 PS                      | ⊗8:1   | - 78.9 |  |  |
|          | <b>944, 944 Convertible</b> |   |    |      |                      |    |                     |                             |  |        |  |  |
|          | <b>30238</b>                | EX; 40 x 9 x 112.4 x I/S - Cr - Na - 45° - VS - 22 - III  |    |      |                      |    |                     | <b>MK-9H</b>                | valve cotter; number of notches: 3; valve stem diameter: 9 |        |  |  |
|          | <b>3089</b>                 | IN; 45 x 9 x 111.5 x RA/S - Cr - 45° - VS - 22 - III  |    |      |                      |    |                     | <b>81-30108</b>             | IN/EX; 13.06/ x 9 x 40.5 B1                                |        |  |  |
|          |                             |   |    |      |                      |    | <b>81-30109</b>     | IN/EX; 13.26/ x 9 x 40.5 B1 |  |        |  |  |
|          | <b>7.21565.70.0</b>         | fuel pump; in-line; electrical  |    |      |                      |    |                     |                             |  |        |  |  |

| <b>6</b>  |   |   |      | <b>100</b> |                      |    |            |            |       |        |  |
|-----------|---|---|------|------------|----------------------|----|------------|------------|-------|--------|--|
|           | M 64.01   | 12.1988 → 06.1994   | B    | 6          | 3600 cm <sup>3</sup> | 2V | 184 kW     | 250 PS     | €11,3 | - 76.4 |  |
|           | M 64.02   | 12.1988 → 06.1994   | B    | 6          | 3600 cm <sup>3</sup> | 2V | 184 kW     | 250 PS     | €11,3 | - 76.4 |  |
|           | M 64.03   | 06.1991 → 09.1993   | B    | 6          | 3600 cm <sup>3</sup> | 2V | 191 kW     | 260 PS     | €11,3 | - 76.4 |  |
|           | <b>911 (964), 911 Convertible (964), 911 Speedster (964), 911 Targa (964)</b> |   |      |            |                      |    |            |            |       |        |  |
|           | 30188   | EX; 42.5 x 9 x 109 x RA/S - Cr - 45° - VS - 22 - III  |      |            |                      |    |            |            |       |        |  |
|           | 30279   | IN; 49 x 9 x 110.1 x RA/S - Cr - Na - 45° - VS - 22 - III   |      |            |                      |    |            |            |       |        |  |
|           | <b>MK-9H</b>  | valve cotter; number of notches: 3; valve stem diameter: 9  |      |            |                      |    |            |            |       |        |  |
|           | <b>81-30104</b>   | IN; 13.06/ x 9 x 51.2 B1  |      |            |                      |    |            |            |       |        |  |
|           | <b>81-30105</b>   | IN; 13.26/ x 9 x 51.2 B1  |      |            |                      |    |            |            |       |        |  |
|           | <b>81-30106</b>   | IN/EX; 13.06/ x 9 x 51.2 B4   |      |            |                      |    |            |            |       |        |  |
|           | <b>81-30107</b>   | IN/EX; 13.26/ x 9 x 51.2 B4   |      |            |                      |    |            |            |       |        |  |
| <b>7</b>  |   |   |      | <b>100</b> |                      |    |            |            |       |        |  |
|           | M 64.05   | 10.1993 → 08.1995   | B    | 6          | 3600 cm <sup>3</sup> | 2V | 200 kW     | 272 PS     | €11,3 | - 76.4 |  |
|           | M 64.06   | 10.1993 → 08.1995   | B    | 6          | 3600 cm <sup>3</sup> | 2V | 200 kW     | 272 PS     | €11,3 | - 76.4 |  |
|           | M 64.22   | 08.1995 → 09.1997   | B    | 6          | 3600 cm <sup>3</sup> | 2V | 210 kW     | 285 PS     | €11,3 | - 76.4 |  |
|           | <b>911 (993), 911 Convertible (993), 911 Targa (993)</b>                      |   |      |            |                      |    |            |            |       |        |  |
|           | 81-3055   | EX; 13.26/ x 8 x 56.4 B1, 1. oversize   |      |            |                      |    |            |            |       |        |  |
|           | 81-3054   | IN; 13.26/ x 8 x 55.4 B1  |      |            |                      |    |            |            |       |        |  |
| <b>8</b>  |   |   |      | <b>100</b> |                      |    |            |            |       |        |  |
|           | M 64.21   | 08.1995 → 09.1997   | B    | 6          | 3600 cm <sup>3</sup> | 2V | 210 kW     | 285 PS     | €11,3 | - 76.4 |  |
|           | <b>911 (993), 911 Convertible (993), 911 Targa (993)</b>                      |   |      |            |                      |    |            |            |       |        |  |
|           | 81-3055   | EX; 13.26/ x 8 x 56.4 B1, 1. oversize   |      |            |                      |    |            |            |       |        |  |
|           | 81-3054   | IN; 13.26/ x 8 x 55.4 B1  |      |            |                      |    |            |            |       |        |  |
|           | 7.22098.04.0  | ACF-valve; electrical   |      |            |                      |    |            |            |       |        |  |
|           | 7.22280.02.0  | electric switchover valve (air control); electric switchover valve (exhaust gas flap); electric switch-over valve (secondary air); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |      |            |                      |    |            |            |       |        |  |
| <b>9</b>  |   |   |      | <b>100</b> |                      |    |            |            |       |        |  |
|           | M 64.23   | 08.1995 → 09.1997   | B    | 6          | 3600 cm <sup>3</sup> | 2V | 210 kW     | 286 PS     | €12,3 | - 76.4 |  |
|           | M 64.24   | 08.1995 → 09.1997   | B    | 6          | 3600 cm <sup>3</sup> | 2V | 210 kW     | 286 PS     | €11,3 | - 76.4 |  |
|           | M 64.60   | 03.1995 → 09.1997   | B LA | 6          | 3600 cm <sup>3</sup> | 2V | 298-300 kW | 405-408 PS | €8    | - 76.4 |  |
|           | <b>911 (993), 911 Convertible (993)</b>                                       |   |      |            |                      |    |            |            |       |        |  |
|           | 7.22098.04.0  | ACF-valve; electrical   |      |            |                      |    |            |            |       |        |  |
|           | 7.22280.02.0  | electric switchover valve (air control); electric switchover valve (exhaust gas flap); electric switch-over valve (secondary air); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |      |            |                      |    |            |            |       |        |  |
| <b>10</b> |   |   |      | <b>100</b> |                      |    |            |            |       |        |  |
|           | M 64.50   | 01.1993 → 09.1993   | B LA | 6          | 3600 cm <sup>3</sup> | 2V | 265 kW     | 360 PS     | €7,5  | - 76.4 |  |
|           | <b>911 (964)</b>  |   |      |            |                      |    |            |            |       |        |  |
|           | 81-30104  | IN; 13.06/ x 9 x 51.2 B1  |      |            |                      |    |            |            |       |        |  |
|           | 81-30105  | IN; 13.26/ x 9 x 51.2 B1  |      |            |                      |    |            |            |       |        |  |
|           | 81-30106  | IN/EX; 13.06/ x 9 x 51.2 B4   |      |            |                      |    |            |            |       |        |  |
|           | 81-30107  | IN/EX; 13.26/ x 9 x 51.2 B4   |      |            |                      |    |            |            |       |        |  |
| <b>11</b> |   |   |      | <b>100</b> |                      |    |            |            |       |        |  |
|           | M 64.60R  | 03.1995 → 09.1997   | B LA | 6          | 3600 cm <sup>3</sup> | 2V | 316 kW     | 430 PS     | €8    | - 76.4 |  |
|           | <b>911 (993)</b>  |   |      |            |                      |    |            |            |       |        |  |
|           | 7.22280.02.0  | electric switchover valve (air control); electric switchover valve (exhaust gas flap); electric switch-over valve (secondary air); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |      |            |                      |    |            |            |       |        |  |
| <b>12</b> |   |   |      | <b>102</b> |                      |    |            |            |       |        |  |
|           | M 64.05S  | 06.1995 → 09.1997   | B    | 6          | 3746 cm <sup>3</sup> | 2V | 210 kW     | 285 PS     | €11,3 | - 76.4 |  |
|           | M 64.06S  | 06.1995 → 09.1997   | B    | 6          | 3746 cm <sup>3</sup> | 2V | 210 kW     | 285 PS     | €11,3 | - 76.4 |  |
|           | <b>911 (993), 911 Convertible (993)</b>                                       |   |      |            |                      |    |            |            |       |        |  |
|           | 81-3055   | EX; 13.26/ x 8 x 56.4 B1, 1. oversize   |      |            |                      |    |            |            |       |        |  |
|           | 81-3054   | IN; 13.26/ x 8 x 55.4 B1  |      |            |                      |    |            |            |       |        |  |

|            |                   |  |
|------------|-------------------|--|
| <b>13</b>  |                   | <b>102</b>   |
| M 64.20    | 06.1995 → 09.1997 | B 6 3746 cm <sup>3</sup> 2V 221 kW 300 PS ⌀11 - 76.4 |
| 911 (1993) |                   |  |

7.22280.02.0 electric switchover valve (air control); electric switchover valve (exhaust gas flap); electric switch-over valve (secondary air); reversing valve (secondary air); electric switchover valve (intake manifold); electrical

|                      |                   |  |
|----------------------|-------------------|--|
| <b>14</b>            |                   | <b>104</b>   |
| M 44.41              | 12.1988 → 07.1991 | B 4 2990 cm <sup>3</sup> 4V 155 kW 211 PS ⌀10,9 - 88 |
| 944, 944 Convertible |                   |  |

|       |  |                 |  |
|-------|--|-----------------|--|
| 30146 | EX; 33 x 7 x 113.6 x RA/S - Cr - 45° - VS - 22 - III | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
| 30124 | IN; 37 x 7 x 114.7 x S - Cr - 45° - 22 - III         | <b>81-30102</b> | IN/EX; 11.06/ x 7 x 44 B1                                  |

7.21565.70.0 fuel pump; in-line; electrical

|                      |                   |  |
|----------------------|-------------------|--|
| <b>15</b>            |                   | <b>104</b>   |
| M 44.43              | 06.1991 → 11.1995 | B 4 2990 cm <sup>3</sup> 4V 176 kW 239 PS ⌀11 - 88 |
| 968, 968 Convertible |                   |  |

81-30102 IN/EX; 11.06/ x 7 x 44 B1

7.21565.70.0 fuel pump; in-line; electrical






|                      |                   |  |
|----------------------|-------------------|--|
| <b>16</b>            |                   | <b>104</b>   |
| M 44.44              | 06.1991 → 11.1995 | B 4 2990 cm <sup>3</sup> 4V 176 kW 239 PS ⌀11:1 - 88 |
| 968, 968 Convertible |                   |  |

7.21565.70.0 fuel pump; in-line; electrical

# PREMIER




|            |   | Cyl. | mm        | cm <sup>3</sup> |   | Comp. | kW | PS | Pos |
|------------|---|------|-----------|-----------------|---|-------|----|----|-----|
|            |   |      |           |                 |   | Ratio |    |    |     |
|            |   |      |           |                 |   | ε     |    |    |     |
| 124 B2.000 | B | 4    | 80 x 71,5 | 1438            | 2 | 9     | 55 | 75 | 1   |

P

|  |  | Pos        |  |  | Pos |
|---|---|------------|--|---|-----|
|  |   |            |  |   |     |
| <b>118 NE</b>   |   |            |  |   |     |
| 1.4   | 05.1986 → 10.1996   | 124 B2.000 | B  |   | 1   |

**P**

|          |                         |   |   |   |                      |    |       |       |   |        |
|----------|-------------------------|---|---|---|----------------------|----|-------|-------|---|--------|
| <b>1</b> | <b>80</b>               |   |   |   |                      |    |       |       |   |        |
|          | <b>124 B2.000</b>       | 05.1986 → 10.1996   | B | 4 | 1438 cm <sup>3</sup> | 2V | 55 kW | 75 PS | 9 | - 71.5 |
|          | <b>118 NE</b>           |   |   |   |                      |    |       |       |   |        |
|          | <b>80 00061 1 1 060</b> | Ø80.6; 3.40; set: 1; [R G6 CR 1.5] [NM 2] [SLF CR 3.947]                          |   |   |                      |    |       |       |   |        |
|          | <b>77 769 610</b>       | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620</b> 0,508 |   |   |                      |    |       |       |   |        |

|  |   |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos |
|---|---|---|------|--|-----------------|---|------------------|---------|---------|-----|
| 4 D 68  | D | 4 | 4    | 82,7 x 93  | 1998            | 2   | 22,4             | 48      | 65      | 5   |
| 4 G 15  | B | 4 | 4    | 75,5 x 82  | 1468            | 3   | 9,4              | 55-66   | 75-90   | 2   |
| 4 G 93 (DOHC)   | B | 4 | 4    | 81 x 89  | 1834            | 4   | 10,35            | 85-103  | 115-140 | 4   |
| 4G13  | B | 4 | 4    | 71 x 82  | 1299            | 3   | 9,5              | 50-62   | 68-84   | 1   |
| 4G63  | B | 4 | 4    | 85 x 88  | 1997            | 4   | 9,5-9,8          | 100-110 | 136-150 | 6   |
| G 15 B  | B | 4 | 4    | 75,5 x 82  | 1468            | 3   | 9,2              | 55-66   | 75-90   | 3   |



|   |                   | Pos           |   |   | Pos |
|---|-------------------|---------------|---|---|-----|
|   |                   |               |   |   |     |
| <b>AEROBACK Hatchback (C2_A, C9_L)</b>    |                   |               |   |   |     |
| 1.3                                       | 01.1991 → 09.1993 | 4G13          | B | 1 |     |
| 1.5                                       | 01.1991 → 09.1993 | 4 G 15        | B | 2 |     |
| <b>PERDANA</b>                            |                   |               |   |   |     |
| 2.0 i 16V                                 | 02.1995 → 08.1999 | 4G63          | B | 6 |     |
| <b>PERSONA 300 (C9_M)</b>                 |                   |               |   |   |     |
| 315 GLSi                                  | 09.1996 → 07.2000 | G 15 B        | B | 3 |     |
| 318 16V GTI                               | 03.1996 → 07.2000 | 4 G 93 (DOHC) | B | 4 |     |
| <b>PERSONA 400 (C9_S)</b>                 |                   |               |   |   |     |
| 415 GLi/GLSi                              | 01.1994 → 07.2000 | 4 G 15        | B | 2 |     |
| 418                                       | 05.1996 → 07.2000 | 4 G 93 (DOHC) | B | 4 |     |
| 420 GLS D                                 | 05.1996 → 04.1999 | 4 D 68        | D | 5 |     |
| <b>PERSONA 400 Hatchback (C9_C, C9_S)</b> |                   |               |   |   |     |
| 413 GLSi                                  | 01.1994 → 01.2000 | 4G13          | B | 1 |     |
| 415 GLi/GLSi                              | 01.1994 → 07.2000 | 4 G 15        | B | 2 |     |
| 418 GLXi                                  | 05.1996 → 07.2000 | 4 G 93 (DOHC) | B | 4 |     |
| 420 GLS D                                 | 05.1996 → 04.1999 | 4 D 68        | D | 5 |     |
| <b>SAGA Hatchback</b>                     |                   |               |   |   |     |
| 1.5 GLS 12V                               | 01.1991 → 06.1996 | 4 G 15        | B | 2 |     |
| <b>SAGA Saloon</b>                        |                   |               |   |   |     |
| 1.3 GLE 12V                               | 01.1991 → 06.1996 | 4G13          | B | 1 |     |
| 1.5 GLE 12V                               | 01.1991 → 06.1996 | 4 G 15        | B | 2 |     |
| <b>SALOON Saloon (C2_S)</b>               |                   |               |   |   |     |
| 1.3                                       | 01.1991 → 09.1993 | 4G13          | B | 1 |     |
| 1.5                                       | 01.1991 → 09.1993 | 4 G 15        | B | 2 |     |
| <b>SATRIA (C9_M)</b>                      |                   |               |   |   |     |
| 1.5                                       | 04.1996 → 12.1999 | 4 G 15        | B | 2 |     |
| <b>WIRA Hatchback (C9_L)</b>              |                   |               |   |   |     |
| 1.3                                       | 01.1994 → 12.1999 | 4G13          | B | 1 |     |

|          |  |   |   |   |                      |    |                 |                             |        |      |  |
|----------|--|---|---|---|----------------------|----|-----------------|-----------------------------|--------|------|--|
| <b>1</b> | <b>71</b>  |   |   |   |                      |    |                 |                             |        |      |  |
|          | <b>4G13</b>  | 01.1991 → 01.2000   | B | 4 | 1299 cm <sup>3</sup> | 3V | 50-62 kW        | 68-84 PS                    | ε9,5   | - 82 |  |
|          | <b>AEROBACK Hatchback (C2_A, C9_L), PERSONA 400 Hatchback (C9_C, C9_S), SAGA Saloon, SALOON Saloon (C2_S), WIRA Hatchback (C9_L)</b>                             |   |   |   |                      |    |                 |                             |        |      |  |
|          | <b>CB-1825A 0.25</b>   | [Set] PL 0,25 Ø 41.750 / 45.000 / 15.630 / 1.618 St/A<br><b>CB-1825A 0,50 / CB-1825A STD</b>                                      |   |   |                      |    |                 |                             |        |      |  |
|          | <b>MS-1818A 0.25</b>   | [Set] HL 0,25 Ø 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 Ø 47.750 / 52.000 / 24.100 / 2.115 St/A<br><b>MS-1818A STD</b> |   |   |                      |    |                 |                             |        |      |  |
|          | <b>S3143</b>   | EX; 30 x 6.5 x 101 x A - - 45° - 1 -  |   |   |                      |    | <b>81-75001</b> | EX; 12.13/ x 6.62 x 49.5 G1 |        |      |  |
|          | <b>V3142</b>   | IN; 35 x 6.5 x 101.9 x S - - 45° - 1 - III  |   |   |                      |    | <b>81-75000</b> | IN; 12.13/ x 6.62 x 44 G1   |        |      |  |
|          | <b>50 005 095</b>  | mechanical; metal   |   |   |                      |    |                 |                             |        |      |  |
|          | <b>50 007 599</b>  | hydraulic; Outer Ø: 13; length: 25.5  |   |   |                      |    |                 |                             |        |      |  |
| <b>2</b> | <b>75.5</b>  |   |   |   |                      |    |                 |                             |        |      |  |
|          | <b>4 G 15</b>  | 01.1991 → 07.2000   | B | 4 | 1468 cm <sup>3</sup> | 3V | 55-66 kW        | 75-90 PS                    | ε9,4   | - 82 |  |
|          | <b>AEROBACK Hatchback (C2_A, C9_L), PERSONA 400 (C9_S), PERSONA 400 Hatchback (C9_C, C9_S), SAGA Hatchback, SAGA Saloon, SALOON Saloon (C2_S), SATRIA (C9_M)</b> |   |   |   |                      |    |                 |                             |        |      |  |
|          | <b>CB-1825A 0.25</b>   | [Set] PL 0,25 Ø 41.750 / 45.000 / 15.630 / 1.618 St/A<br><b>CB-1825A 0,50 / CB-1825A STD</b>                                      |   |   |                      |    |                 |                             |        |      |  |
|          | <b>MS-1818A 0.25</b>   | [Set] HL 0,25 Ø 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 Ø 47.750 / 52.000 / 24.100 / 2.115 St/A<br><b>MS-1818A STD</b> |   |   |                      |    |                 |                             |        |      |  |
|          | <b>81-75001</b>  | EX; 12.13/ x 6.62 x 49.5 G1   |   |   |                      |    |                 |                             |        |      |  |
|          | <b>81-75000</b>  | IN; 12.13/ x 6.62 x 44 G1   |   |   |                      |    |                 |                             |        |      |  |
|          | <b>50 005 095</b>  | mechanical; metal   |   |   |                      |    |                 |                             |        |      |  |
| <b>3</b> | <b>75.5</b>  |   |   |   |                      |    |                 |                             |        |      |  |
|          | <b>G 15 B</b>  | 09.1996 → 07.2000   | B | 4 | 1468 cm <sup>3</sup> | 3V | 55-66 kW        | 75-90 PS                    | ε9,2   | - 82 |  |
|          | <b>PERSONA 300 (C9_M)</b>  |   |   |   |                      |    |                 |                             |        |      |  |
|          | <b>CB-1825A 0.25</b>   | [Set] PL 0,25 Ø 41.750 / 45.000 / 15.630 / 1.618 St/A<br><b>CB-1825A 0,50 / CB-1825A STD</b>                                      |   |   |                      |    |                 |                             |        |      |  |
|          | <b>MS-1818A 0.25</b>   | [Set] HL 0,25 Ø 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 Ø 47.750 / 52.000 / 24.100 / 2.115 St/A<br><b>MS-1818A STD</b> |   |   |                      |    |                 |                             |        |      |  |
|          | <b>S3143</b>   | EX; 30 x 6.5 x 101 x A - - 45° - 1 -  |   |   |                      |    | <b>81-75001</b> | EX; 12.13/ x 6.62 x 49.5 G1 |        |      |  |
|          | <b>V3142</b>   | IN; 35 x 6.5 x 101.9 x S - - 45° - 1 - III  |   |   |                      |    | <b>81-75000</b> | IN; 12.13/ x 6.62 x 44 G1   |        |      |  |
|          | <b>50 005 095</b>  | mechanical; metal   |   |   |                      |    |                 |                             |        |      |  |
| <b>4</b> | <b>81</b>  |   |   |   |                      |    |                 |                             |        |      |  |
|          | <b>4 G 93 (DOHC)</b>   | 03.1996 → 07.2000   | B | 4 | 1834 cm <sup>3</sup> | 4V | 85-103 kW       | 115-140 PS                  | ε10,35 | - 89 |  |
|          | <b>PERSONA 300 (C9_M), PERSONA 400 (C9_S), PERSONA 400 Hatchback (C9_C, C9_S)</b>  |   |   |   |                      |    |                 |                             |        |      |  |
|          | <b>TW-1828A STD</b>  | [Pair] AS STD Ø 56.250 / 75.400 // 1.975 St/A   |   |   |                      |    |                 |                             |        |      |  |
|          | <b>CB-1828A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 16.800 / 1.615 St/A<br><b>CB-1828A STD</b>  |   |   |                      |    |                 |                             |        |      |  |
|          | <b>MS-1828A 0.25</b>   | [Set] HL 0,25 Ø 49.750 / 54.000 / 19.130 / 2.115 St/A<br><b>MS-1828A 0,50 / MS-1828A STD</b> , With 2 oil holes.                  |   |   |                      |    |                 |                             |        |      |  |
|          | <b>50 007 599</b>  | hydraulic; Outer Ø: 13; length: 25.5  |   |   |                      |    |                 |                             |        |      |  |
| <b>5</b> | <b>82.7</b>  |   |   |   |                      |    |                 |                             |        |      |  |
|          | <b>4 D 68</b>  | 05.1996 → 04.1999   | D | 4 | 1998 cm <sup>3</sup> | 2V | 48 kW           | 65 PS                       | ε22,4  | - 93 |  |
|          | <b>PERSONA 400 (C9_S), PERSONA 400 Hatchback (C9_C, C9_S)</b>  |   |   |   |                      |    |                 |                             |        |      |  |
|          | <b>80 00429 1 0 050</b>  | Ø83.2; 0.50; set: 1; [ET G6 CR 2] [NM CR 2] [DSF ST NT 3]   |   |   |                      |    |                 |                             |        |      |  |

|                  |  |          |                           |                      |    |            |            |              |
|------------------|--|----------|---------------------------|----------------------|----|------------|------------|--------------|
| 6                | 85   |          |                           |                      |    |            |            |              |
| 4G63             | 02.1995 → 08.1999  | B        | 4                         | 1997 cm <sup>3</sup> | 4V | 100-110 kW | 136-150 PS | 9,5-9,8 - 88 |
| PERDANA          |  |          |                           |                      |    |            |            |              |
| 80 00481 1 0 000 | Ø85; STD; set: 1; [R G6 CR 2] [M 2] [SLF CR 4]   |          |                           |                      |    |            |            |              |
| TW-1834A STD     | [Pair] AS STD Ø 63.250 / 80.350 // 2.125 St/A, 01.1997→  |          |                           |                      |    |            |            |              |
| CB-1827A 0.25    | [Set] PL 0,25 Ø 44.750 / 48.000 / 21.230 / 1.615 St/A<br>CB-1827A 0,50 / CB-1827A 0,75 / CB-1827A STD                                      |          |                           |                      |    |            |            |              |
| MS-1827A 0.25    | [Set] HL 0,25 Ø 56.750 / 61.000 / 20.630 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 25.500 / 2.115 St/A<br>MS-1827A 0,50 / MS-1827A STD |          |                           |                      |    |            |            |              |
| MS-1834A 0.25    | [Set] HL 0,25 Ø 56.750 / 61.000 / 20.630 / 2.115 St/A<br>MS-1834A 0,5 / MS-1834A STD, 01.1997→   |          |                           |                      |    |            |            |              |
| S3438            | EX; 30.5 x 6.6 x 109.7 x A/S - Ni - 45° - 1 - III  | 81-75000 | IN; 12.13/ x 6.62 x 44 G1 |                      |    |            |            |              |
| V3439            | IN; 34 x 6.6 x 109.7 x S - Ni - 45° - 1 - III  |          |                           |                      |    |            |            |              |
| 50 007 599       | hydraulic; Outer Ø: 13; length: 25.5   |          |                           |                      |    |            |            |              |

|            | Cyl.    |             | mm   | cm <sup>3</sup> |      | Comp. Ratio | kW      | PS | Pos |
|------------|---------|-------------|------|-----------------|------|-------------|---------|----|-----|
|            |         |             |      |                 |      |             |         |    |     |
| M 102.979  | B 4     | 95,5 x 80,3 | 2299 | 2               | 9    | 90          | 122     | 12 |     |
| M 102.981  | B 4     | 95,5 x 80,3 | 2299 | 2               | 9:1  | 90-92       | 122-125 | 13 |     |
| M 102.987  | B 4     | 95,5 x 80,3 | 2299 | 2               | 9    | 90-92       | 122-125 | 14 |     |
| M 102.989  | B 4     | 95,5 x 80,3 | 2299 | 2               | 9    | 93          | 126     | 15 |     |
| M 102.996  | B 4     | 95,5 x 80,3 | 2299 | 2               | 9    | 90-92       | 122-125 | 16 |     |
| M 103.987  | B 6     | 88,5 x 80,3 | 2960 | 2               | 9,2  | 125-128     | 170-174 | 5  |     |
| M 104.996  | B 6     | 89,9 x 84   | 3199 | 4               | 10   | 155         | 211     | 9  |     |
| M 110.994  | B 6     | 86 x 78,8   | 2746 | 2               | 8    | 110-115     | 150-156 | 1  |     |
| M 112.945  | B 6     | 89,9 x 84   | 3199 | 3               | 10   | 158         | 215     | 10 |     |
| M 113.962  | B 8     | 97 x 84     | 4966 | 3               | 10   | 218         | 296     | 17 |     |
| M 113.982  | B 8     | 97 x 92     | 5439 | 3               | 10,5 | 260         | 354     | 18 |     |
| OM 602.930 | D 5     | 87 x 84     | 2497 | 2               | 22   | 62-69       | 84-94   | 2  |     |
| OM 602.942 | D 5     | 89 x 92,4   | 2874 | 2               | 22   | 70-72       | 95-98   | 6  |     |
| OM 602.947 | D 5     | 89 x 92,4   | 2874 | 2               | 21   | 70-72       | 95-98   | 7  |     |
| OM 603.931 | D 6     | 87 x 84     | 2996 | 2               | 22   | 83          | 113     | 3  |     |
| OM 603.972 | D (A) 6 | 89 x 92,4   | 3449 | 2               | 22   | 100         | 136     | 8  |     |
| OM 606.964 | D (A) 6 | 87 x 84     | 2996 | 4               | 22   | 130         | 177     | 4  |     |
| OM 617.931 | D 5     | 90,9 x 92,4 | 2998 | 2               | 21   | 59-65       | 80-88   | 11 |     |

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|  |                   |            |   | Pos |  |                   |            |   | Pos |
|--|-------------------|------------|---|-----|--|-------------------|------------|---|-----|
|  |                   |            |   |     | 250 GD (460.317)                             | 10.1987 → 12.1991 | OM 602.930 | D | 2   |
| <b>G-MODELL (W460)</b>                       |                   |            |   |     | 280 GE (460.212)                             | 03.1979 → 12.1991 | M 110.994  | B | 1   |
| 230 GE (460.238, 460.239)                    | 03.1979 → 01.1986 | M 102.981  | B | 13  | 280 GE (460.212)                             | 01.1986 → 12.1991 | M 110.994  | B | 1   |
| 230 GE (460.238, 460.239)                    | 01.1986 → 12.1991 | M 102.987  | B | 14  | 300 GD (460.312)                             | 09.1979 → 12.1991 | OM 617.931 | D | 11  |
| 230 GE (460.238, 460.239)                    | 01.1986 → 12.1991 | M 102.987  | B | 14  | <b>G-MODELL Open Off-Road Vehicle (W461)</b> |                   |            |   |     |
| 250 GD (460.337, 460.338)                    | 10.1987 → 12.1991 | OM 602.930 | D | 2   | 230 GE (461.249)                             | 11.1991 → 08.1996 | M 102.979  | B | 12  |
| 280 GE (460.232, 460.233)                    | 03.1979 → 12.1991 | M 110.994  | B | 1   | 230 GE (461.249)                             | 11.1991 → 08.1996 | M 102.996  | B | 16  |
| 280 GE (460.232, 460.233)                    | 01.1986 → 12.1991 | M 110.994  | B | 1   | 290 GD (461.341)                             | 10.1991 → 12.1997 | OM 602.942 | D | 6   |
| 300 GD (460.332, 460.333)                    | 09.1979 → 12.1991 | OM 617.931 | D | 11  | 290 GD (461.341)                             | 10.1991 → 12.1997 | OM 602.947 | D | 7   |
| <b>G-MODELL (W461)</b>                       |                   |            |   |     |  |                   |            |   |     |
| 230 GE (461.239, 461.238)                    | 11.1991 → 08.1996 | M 102.979  | B | 12  |  |                   |            |   |     |
| 230 GE (461.239, 461.238)                    | 11.1991 → 08.1996 | M 102.996  | B | 16  |  |                   |            |   |     |
| 290 GD (461.338, 461.337)                    | 10.1991 → 12.1997 | OM 602.942 | D | 6   |  |                   |            |   |     |
| 290 GD (461.338, 461.337)                    | 10.1991 → 12.1997 | OM 602.947 | D | 7   |  |                   |            |   |     |
| <b>G-MODELL (W463)</b>                       |                   |            |   |     |  |                   |            |   |     |
| 230 GE (463.224, 463.225)                    | 07.1989 → 08.1993 | M 102.989  | B | 15  |  |                   |            |   |     |
| 300 GD (463.327, 463.328)                    | 06.1989 → 08.1993 | OM 603.931 | D | 3   |  |                   |            |   |     |
| 300 GE (463.227, 463.228)                    | 06.1989 → 08.1993 | M 103.987  | B | 5   |  |                   |            |   |     |
| 350 GD Turbo (463.320, 463.321)              | 08.1991 → 08.1993 | OM 603.972 | D | 8   |  |                   |            |   |     |
| G 230 (463.224, 463.225)                     | 09.1993 → 07.1994 | M 102.989  | B | 15  |  |                   |            |   |     |
| G 300 (463.227, 463.228)                     | 09.1993 → 03.1997 | M 103.987  | B | 5   |  |                   |            |   |     |
| G 300 Diesel (463.327, 463.328)              | 09.1993 → 08.1994 | OM 603.931 | D | 3   |  |                   |            |   |     |
| G 300 Turbodiesel (463.330, 463.331)         | 01.1996 → 11.2000 | OM 606.964 | D | 4   |  |                   |            |   |     |
| G 320 (463.230, 463.231)                     | 02.1994 → 12.1997 | M 104.996  | B | 9   |  |                   |            |   |     |
| G 320 (V6) (463.232, 463.233)                | 04.1997 → 11.2000 | M 112.945  | B | 10  |  |                   |            |   |     |
| G 350 Turbo (463.320, 463.321)               | 09.1993 → 07.1996 | OM 603.972 | D | 8   |  |                   |            |   |     |
| G 500 (463.240, 463.241)                     | 12.1997 → 11.2000 | M 113.962  | B | 17  |  |                   |            |   |     |
| <b>G-MODELL Cabrio (W463)</b>                |                   |            |   |     |  |                   |            |   |     |
| 230 GE (463.204)                             | 07.1989 → 08.1993 | M 102.989  | B | 15  |  |                   |            |   |     |
| 300 GD (463.307)                             | 07.1989 → 08.1993 | OM 603.931 | D | 3   |  |                   |            |   |     |
| 300 GE (463.207)                             | 06.1989 → 08.1993 | M 103.987  | B | 5   |  |                   |            |   |     |
| 350 GD Turbo (463.300)                       | 09.1991 → 08.1993 | OM 603.972 | D | 8   |  |                   |            |   |     |
| G 230 (463.204)                              | 09.1993 → 07.1994 | M 102.989  | B | 15  |  |                   |            |   |     |
| G 300 (463.207)                              | 09.1993 → 08.1996 | M 103.987  | B | 5   |  |                   |            |   |     |
| G 300 Diesel (463.307)                       | 09.1993 → 07.1994 | OM 603.931 | D | 3   |  |                   |            |   |     |
| G 300 Turbodiesel (463.308)                  | 01.1996 → 11.2000 | OM 606.964 | D | 4   |  |                   |            |   |     |
| G 320 (463.208)                              | 02.1994 → 09.1997 | M 104.996  | B | 9   |  |                   |            |   |     |
| G 320 (V6) (463.209)                         | 05.1997 → 11.2000 | M 112.945  | B | 10  |  |                   |            |   |     |
| G 350 Turbo (463.300)                        | 09.1993 → 08.1996 | OM 603.972 | D | 8   |  |                   |            |   |     |
| G 500 (463.206)                              | 01.1998 → 11.2000 | M 113.962  | B | 17  |  |                   |            |   |     |
| G 55 AMG (463.206)                           | 07.1999 → 11.2000 | M 113.982  | B | 18  |  |                   |            |   |     |
| <b>G-MODELL Open Off-Road Vehicle (W460)</b> |                   |            |   |     |  |                   |            |   |     |
| 230 GE (460.218)                             | 07.1982 → 01.1986 | M 102.981  | B | 13  |  |                   |            |   |     |
| 230 GE (460.218)                             | 01.1986 → 12.1991 | M 102.987  | B | 14  |  |                   |            |   |     |
| 230 GE (460.218)                             | 01.1986 → 12.1991 | M 102.987  | B | 14  |  |                   |            |   |     |

| 1 |  | 86  |  |
|---|--|---|--|
|   | M 110.994  | 03.1979 → 12.1991   | B 6 2746 cm <sup>3</sup> 2V 110-115 kW 150-156 PS 8 - 78.8   |
|   | G-MODELL (W460), G-MODELL Open Off-Road Vehicle (W460) |   |  |
|   | 80 00169 1 2 000                                       | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [SLF ST CR 4]<br>80 00169 1 2 050 86.50 / 80 00169 1 2 100 87.00  |  |
|   | 80 00169 1 3 000                                       | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [DSF CR 4]<br>80 00169 1 3 050 86.50 / 80 00169 1 3 100 87.00   |  |
|   | 87 470 610   | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br>87 470 600 STD, HL 1,2,5,6,7; PASS-L 3 with 360° groove, HL 4: without groove with 2 oil holes. |  |
|   | 87 494 610   | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br>87 494 620 0,50 / 87 494 630 0,75 / 87 494 600 STD / 87 494 640 1,00   |  |
|   | 261111   | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III  | <b>RK-9H</b> valve cotter; number of notches: 1; valve stem diameter: 9  |
|   | 2635   | IN; 45 x 9 x 115 x S - Cr - 45° - VS - 9 - III<br>OES specification   | <b>81-2696</b> EX; 15.035/ x 9 x 54 B1   |
|   | 261110   | IN; 45 x 9 x 115.1 x S - Cr - 45° - 9 - IAM specification   | <b>81-26124</b> EX; 15.043/ x 9 x 54 B1<br><b>81-26125</b> EX; 15.243/ x 9 x 54 B1<br><b>81-2679</b> IN; 14.035/ x 9 x 51.5 B1 |
| 2 |  | 87  |  |
|   | OM 602.930   | 10.1987 → 12.1991   | D 5 2497 cm <sup>3</sup> 2V 62-69 kW 84-94 PS 22 - 84  |
|   | G-MODELL (W460), G-MODELL Open Off-Road Vehicle (W460) |   |  |
|   | 94 330 600   | Cylinder diameter: 87; KH: 44.85; VT1: -1.05; MT: -9.05; GL: 74.85; piston pin: 26x55; number of piston rings: 3<br>94 330 610 87.50 / 94 330 620 87.70   |  |
|   | 94 330 610   | RTK<br>R 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ 80 00173 1 0 ..., 80 00173 1 1 ...<br>Connecting rod guided in the piston, distance between bosses 22,15 mm   |  |
|   | 80 00173 1 0 000                                       | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]   |  |
|   | 80 00173 1 1 000                                       | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br>80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70  |  |
|   | 94 330 960   | piston: 94330600; cylinder liner: 89193190  |  |
|   | 94 674 960   | piston: 94674600; cylinder liner: 89193190  |  |
|   | 89 193 190   | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7   |  |
|   | 78 662 610   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br>78 662 620 0,20 / 78 662 600 STD  |  |
|   | 87 321 690   | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B   |  |
|   | 87 418 610   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br>87 418 620 0,50 / 87 418 630 0,75 / 87 418 600 STD / 87 418 640 1,00   |  |
|   | 87 419 610   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A<br>87 419 620 0,50 / 87 419 630 0,75 / 87 419 600 STD   |  |
|   | 26032  | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III  | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|   | 26024  | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III   | <b>81-1685</b> EX; 14.02/ x 9 x 37.3 G1 - CC   |
|   | 92-16124   | EX; 37.08 x 30.56 x 7; G1; 30°  | <b>81-1686</b> EX; 14.2/ x 9 x 37.3 G1 - CC  |
|   | 92-16125   | EX; 37.59 x 30.5 x 7.3; G1  | <b>81-1682</b> IN; 14.02/ x 8 x 39.5 G1 - CC   |
|   | 92-16120   | IN; 40.09 x 33.5 x 7; G1; 45°   | <b>81-1683</b> IN; 14.2/ x 8 x 39.5 G1 - CC  |
|   | 92-16121   | IN; 40.585 x 33.5 x 7.3; G1   | <b>81-1684</b> IN; 14.4/ x 8 x 39.5 G1 - CC  |
|   | 50 006 284   | CAM, chilled cast iron  |  |
|   | 50 005 439   | mechanical; metal   |  |
|   | 50 006 456   | hydraulic; height: 36; Outer Ø: 40; length: 36  |  |

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| <b>3</b> |  |  |   | <b>87</b> |  |
|----------|--|--|---|-----------|--|
|          | OM 603.931                                     | 06.1989 → 08.1994  | D | 6         | 2996 cm <sup>3</sup> 2V 83 kW 113 PS 22 - 84 |
|          | <b>G-MODELL (W463), G-MODELL Cabrio (W463)</b> |  |   |           |  |
|          | <b>94 330 600</b>                              | Cylinder diameter: 87; KH: 44.85; VT1: -1.05; MT: -9.05; GL: 74.85; piston pin: 26x55; number of piston rings: 3 |   |           |  |
|          | <b>94 330 610</b>                              | 87.50 / <b>94 330 620</b> 87.70  |   |           |  |
|          | <b>94 674 960</b>                              | piston: 94674600; cylinder liner: 89193190   |   |           |  |
|          | <b>89 193 190</b>                              | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7  |   |           |  |
|          | <b>78 662 610</b>                              | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A   |   |           |  |
|          | <b>87 320 690</b>                              | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B  |   |           |  |
|          | <b>87 416 610</b>                              | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A  |   |           |  |
|          | <b>87 417 610</b>                              | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A  |   |           |  |
|          | <b>26032</b>                                   | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III   |   |           |  |
|          | <b>26024</b>                                   | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III  |   |           |  |
|          | <b>92-16124</b>                                | EX; 37.08 x 30.56 x 7; G1; 30°   |   |           |  |
|          | <b>92-16125</b>                                | EX; 37.59 x 30.5 x 7.3; G1   |   |           |  |
|          | <b>92-16120</b>                                | IN; 40.09 x 33.5 x 7; G1; 45°  |   |           |  |
|          | <b>92-16121</b>                                | IN; 40.585 x 33.5 x 7.3; G1  |   |           |  |
|          | <b>50 006 287</b>                              | CAM  |   |           |  |
|          | <b>50 005 439</b>                              | mechanical; metal  |   |           |  |
|          | <b>50 006 456</b>                              | hydraulic; height: 36; Outer Ø: 40; length: 36   |   |           |  |

|  |                |  |
|--|----------------|--|
|  | <b>RK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>81-1685</b> | EX; 14.02/ x 9 x 37.3 G1 - CC                              |
|  | <b>81-1686</b> | EX; 14.2/ x 9 x 37.3 G1 - CC                               |
|  | <b>81-1682</b> | IN; 14.02/ x 8 x 39.5 G1 - CC                              |
|  | <b>81-1683</b> | IN; 14.2/ x 8 x 39.5 G1 - CC                               |
|  | <b>81-1684</b> | IN; 14.4/ x 8 x 39.5 G1 - CC                               |

| <b>4</b> |  |  |     | <b>87</b> |   |
|----------|--|--|-----|-----------|---|
|          | OM 606.964                                     | 01.1996 → 11.2000  | D A | 6         | 2996 cm <sup>3</sup> 4V 130 kW 177 PS 22 - 84 |
|          | <b>G-MODELL (W463), G-MODELL Cabrio (W463)</b> |  |     |           |   |
|          | <b>94 820 700</b>                              | Cylinder diameter: 87; KH: 44.87; BÜ: 1.3; VT1: -2.4; VT2: -1.4; MT: -4.6; GL: 76.22; piston pin: 28x70; number of piston rings: 3 |     |           |   |
|          | <b>80 00173 1 0 000</b>                        | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]  |     |           |   |
|          | <b>80 00173 1 1 000</b>                        | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]  |     |           |   |
|          | <b>89 193 190</b>                              | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7  |     |           |   |
|          | <b>78 662 610</b>                              | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A   |     |           |   |
|          | <b>77 220 610</b>                              | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/B/S                           |     |           |   |
|          | <b>77 734 690</b>                              | [Set] PL-B SEMI Ø 28.000 / 30.500 / 21.900 / St/B  |     |           |   |
|          | <b>87 416 610</b>                              | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A  |     |           |   |
|          | <b>87 416 620</b>                              | 0,50 / <b>87 416 630</b> 0,75 / <b>87 416 600</b> STD / <b>87 416 640</b> 1,00   |     |           |   |

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|--|---------------------|---|--|-----------------|--|
|  | <b>26046</b>        | EX; 26 x 6 x 105.7 x A - Cr - 45° - 9 -       |  | <b>LK-6H</b>    | valve cotter; number of notches: 1; valve stem diameter: 6 |
|  | <b>26047</b>        | EX; 26 x 7 x 105.5 x A/S - Cr - 45° - 9 - III |  | <b>LK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>26264</b>        | IN; 29 x 6 x 105.4 x S - Cr - 45° - 22 - III  |  | <b>81-26178</b> | EX; 12.5/ x 7 x 37.5 G2                                    |
|  | <b>26045</b>        | IN; 29 x 6 x 105.4 x S - Ni - 45° - 9 -       |  | <b>81-26175</b> | IN; 12.5/ x 6 x 37.5 G1                                    |
|  |                     |   |  | <b>81-26176</b> | IN; 12.7/ x 6 x 37.5 G1                                    |
|  | <b>7.24807.02.0</b> | vacuum pump; mechanical; vane pump            |  |                 |  |

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|  | <b>7.06740.02.0</b> | water pump auxiliary cooling; electrical |  |  |  |
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| <b>5</b> | <b>88.5</b>                                    |                   |   |   |                      |    |            |            |      |        |  |
|          | <b>M 103.987</b>                               | 06.1989 → 03.1997 | B | 6 | 2960 cm <sup>3</sup> | 2V | 125-128 kW | 170-174 PS | ε9,2 | - 80.3 |  |
|          | <b>G-MODELL (W463), G-MODELL Cabrio (W463)</b> |                   |   |   |                      |    |            |            |      |        |  |

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|  | <b>80 00176 1 0 000</b> | Ø88.5; STD; set: 1; [R G6 IW CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00176 1 0 050 89.00</b>  |  |  |  |  |  |  |  |  |  |  |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |  |  |  |  |  |  |  |  |  |  |
|  | <b>77 531 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00</b> |  |  |  |  |  |  |  |  |  |  |
|  | <b>87 325 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |  |  |  |  |  |  |  |  |  |  |
|  | <b>87 416 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>   |  |  |  |  |  |  |  |  |  |  |

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|  | <b>261113</b> | EX; 39 x 9 x 110.9 x A/S - Cr - 45° - VS - 1 - III<br>cotter fixation Ø 8 mm |  | <b>RK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>26109</b>  | IN; 43 x 8 x 110.2 x S - Cr - 45° - 1 - III                                  |  | <b>81-26154</b> | EX; 14/ x 9 x 48 B1  |
|  |               |  |  | <b>81-26151</b> | IN; 14/ x 8 x 42 B1  |

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|  | <b>50 006 223</b> | CAM, chilled cast iron |  |  |  |
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|  | <b>7.22156.60.0</b> | fuel pump; in-line; electrical |  |  |  |
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|  | <b>50 006 454</b> | hydraulic; Outer Ø: 14; length: 30 |  |  |  |
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| <b>6</b> | <b>89</b>   |                   |   |   |                      |    |          |          |     |        |  |
|          | <b>OM 602.942</b>   | 10.1991 → 12.1997 | D | 5 | 2874 cm <sup>3</sup> | 2V | 70-72 kW | 95-98 PS | ε22 | - 92.4 |  |
|          | <b>G-MODELL (W461), G-MODELL Open Off-Road Vehicle (W461)</b> |                   |   |   |                      |    |          |          |     |        |  |

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|  | <b>91 372 600</b> | Cylinder diameter: 89; KH: 44.65; VT1: -1.05; VT2: -1.25; MT: -9.05; GL: 74.65; piston pin: 26x62; number of piston rings: 3<br><b>91 372 620 89.50 / 91 372 610 89.70</b><br>RTK<br>R 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00178 1 0 ...</b> , <b>80 00178 1 1 ...</b> |  |  |  |  |  |  |  |  |  |  |
|  | <b>94 675 600</b> | Cylinder diameter: 89; KH: 44.45; VT1: -1.05; VT2: -1.25; MT: -9.05; GL: 74.65; piston pin: 26x62; number of piston rings: 3<br><b>94 675 620 89.50</b><br>RTK<br>R 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00178 1 0 ...</b> , <b>80 00178 1 1 ...</b>                    |  |  |  |  |  |  |  |  |  |  |

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|  | <b>80 00178 1 0 000</b> | Ø89; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00178 1 0 050 89.50 / 80 00178 1 0 100 89.70</b> |  |  |  |  |  |  |  |  |  |  |
|  | <b>80 00178 1 1 000</b> | Ø89; STD; set: 1; [R G6 IF MO 2.5] [M G3 IF 2] [DSF CR 3]   |  |  |  |  |  |  |  |  |  |  |

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|  | <b>91 372 960</b> | piston: 91372600; cylinder liner: 89429190                 |  |  |  |  |  |  |  |  |  |  |
|  | <b>91 372 961</b> | piston: 91372600; cylinder liner: 89456190                 |  |  |  |  |  |  |  |  |  |  |
|  | <b>94 675 960</b> | piston: 94675600; cylinder liner: 89429190                 |  |  |  |  |  |  |  |  |  |  |
|  | <b>89 456 190</b> | T - Dry cylinder liner; semi; A=91.5 C=94.05 L=156.5 H=4.7 |  |  |  |  |  |  |  |  |  |  |
|  | <b>89 429 190</b> | T - Dry cylinder liner; semi; A=91.5 C=96.5 L=156.5 H=4.7  |  |  |  |  |  |  |  |  |  |  |

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|  | <b>78 662 610</b>   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |  |   |
|  | <b>87 232 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B<br><b>87 232 620 0,50 / 87 232 600 STD</b> |  |   |
|  | <b>87 321 690</b>   | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B   |  |   |
|  | <b>87 418 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 418 620 0,50 / 87 418 630 0,75 / 87 418 600 STD / 87 418 640 1,00</b>                |  |   |
|  | <b>26032</b>        | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III  |  | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>26024</b>        | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III   |  | <b>81-1685</b> EX; 14.02/ x 9 x 37.3 G1 - CC                            |
|  | <b>92-16124</b>     | EX; 37.08 x 30.56 x 7; G1; 30°  |  | <b>81-1686</b> EX; 14.2/ x 9 x 37.3 G1 - CC                             |
|  | <b>92-16125</b>     | EX; 37.59 x 30.5 x 7.3; G1  |  | <b>81-1682</b> IN; 14.02/ x 8 x 39.5 G1 - CC                            |
|  | <b>92-16120</b>     | IN; 40.09 x 33.5 x 7; G1; 45°   |  | <b>81-1683</b> IN; 14.2/ x 8 x 39.5 G1 - CC                             |
|  | <b>92-16121</b>     | IN; 40.585 x 33.5 x 7.3; G1   |  | <b>81-1684</b> IN; 14.4/ x 8 x 39.5 G1 - CC                             |
|  | <b>50 006 284</b>   | CAM, chilled cast iron  |  |   |
|  | <b>50 005 439</b>   | mechanical; metal   |  |   |
|  | <b>7.24807.02.0</b> | vacuum pump; mechanical; vane pump  |  |   |
|  | <b>50 006 456</b>   | hydraulic; height: 36; Outer Ø: 40; length: 36  |  |   |

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| <b>7</b> |                   | <b>89</b>   |   |   |                      |    |          |          |  |    |        |
|          | <b>OM 602.947</b> | 10.1991 → 12.1997   | D | 5 | 2874 cm <sup>3</sup> | 2V | 70-72 kW | 95-98 PS |  | 21 | - 92.4 |
|          |                   | <b>G-MODELL (W461), G-MODELL Open Off-Road Vehicle (W461)</b> |   |   |                      |    |          |          |  |    |        |

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|  | <b>7.24807.02.0</b> | vacuum pump; mechanical; vane pump |  |  |
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| <b>8</b> |                   | <b>89</b>                                      |     |   |                      |    |        |        |  |    |        |
|          | <b>OM 603.972</b> | 08.1991 → 08.1996                              | D A | 6 | 3449 cm <sup>3</sup> | 2V | 100 kW | 136 PS |  | 22 | - 92.4 |
|          |                   | <b>G-MODELL (W463), G-MODELL Cabrio (W463)</b> |     |   |                      |    |        |        |  |    |        |

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|  | <b>80 00178 1 0 000</b> | Ø89; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00178 1 0 050 89.50</b>  |  |  |
|  | <b>89 456 190</b>       | T - Dry cylinder liner; semi; A=91.5 C=94.05 L=156.5 H=4.7  |  |  |
|  | <b>89 429 190</b>       | T - Dry cylinder liner; semi; A=91.5 C=96.5 L=156.5 H=4.7   |  |  |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |  |  |
|  | <b>77 220 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/B/S<br><b>77 220 620 0,50 / 77 220 600 STD</b> , The upper shell is marked with 'SPUTTER'. |  |  |
|  | <b>77 734 690</b>       | [Set] PL-B SEMI Ø 28.000 / 30.500 / 21.900 / St/B   |  |  |
|  | <b>87 416 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>  |  |  |

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|  | <b>26032</b>      | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III |  | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>26024</b>      | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III        |  | <b>81-1685</b> EX; 14.02/ x 9 x 37.3 G1 - CC                            |
|  | <b>92-16124</b>   | EX; 37.08 x 30.56 x 7; G1; 30°                     |  | <b>81-1686</b> EX; 14.2/ x 9 x 37.3 G1 - CC                             |
|  | <b>92-16125</b>   | EX; 37.59 x 30.5 x 7.3; G1                         |  | <b>81-1682</b> IN; 14.02/ x 8 x 39.5 G1 - CC                            |
|  | <b>92-16120</b>   | IN; 40.09 x 33.5 x 7; G1; 45°                      |  | <b>81-1683</b> IN; 14.2/ x 8 x 39.5 G1 - CC                             |
|  | <b>92-16121</b>   | IN; 40.585 x 33.5 x 7.3; G1                        |  | <b>81-1684</b> IN; 14.4/ x 8 x 39.5 G1 - CC                             |
|  | <b>50 006 287</b> | CAM  |  |   |
|  | <b>50 005 439</b> | mechanical; metal, →mot. 004348                    |  |   |
|  | <b>50 006 456</b> | hydraulic; height: 36; Outer Ø: 40; length: 36     |  |   |

| <b>9</b>   |   | <b>89.9</b> |   |
|--|---|-------------|---|
| M 104.996  | 02.1994 → 12.1997   | B           | 6 3199 cm <sup>3</sup> 4V 155 kW 211 PS $\xi$ 10 - 84       |
| G-MODELL (W463), G-MODELL Cabrio (W463)                |   |             |   |
| 80 00179 1 1 000                                       | Ø89.9; STD; set: 1; [R ST IF CR 1.5] [NM G3 1.75] [DSF CR 3]<br>80 00179 1 1 050 90.40  |             |   |
| 78 662 610   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br>78 662 620 0,20 / 78 662 600 STD  |             |   |
| 77 531 610   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00   |             |   |
| 87 325 690   | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |             |   |
| 87 416 610   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00   |             |   |
| 261114   | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III   | RK-7H       | valve cotter; number of notches: 1; valve stem diameter: 7  |
| 260490   | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -  | MK-7H       | valve cotter; number of notches: 3; valve stem diameter: 7  |
| 26208  | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III  | 81-26172    | IN/EX; 12.56/ x 7.02 x 37.5 G1                              |
| 26048  | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -   | 81-26173    | IN/EX; 12.7/ x 7.02 x 37.5 G1                               |
| 50 006 226   | installation side: intake sideCAM, chilled cast iron  |             |   |
| 50 006 227   | installation side: outlet sideCAM, chilled cast iron  |             |   |
| 7.22156.60.0   | fuel pump; in-line; electrical  |             |   |
| 50 006 421   | hydraulic; height: 24; Outer Ø: 35; length: 24  |             |   |
| <b>10</b>  |   | <b>89.9</b> |   |
| M 112.945  | 04.1997 → 11.2000   | B           | 6 3199 cm <sup>3</sup> 3V 158 kW 215 PS $\xi$ 10 - 84       |
| G-MODELL (W463), G-MODELL Cabrio (W463)                |   |             |   |
| 50 005 457   | mechanical; metal, →mot. 036808 / 033140 (USA)  |             |   |
| 7.00145.03.0   | suction pipe module; electro-pneumatic  |             |   |
| <b>11</b>  |   | <b>90.9</b> |   |
| OM 617.931   | 09.1979 → 12.1991   | D           | 5 2998 cm <sup>3</sup> 2V 59-65 kW 80-88 PS $\xi$ 21 - 92.4 |
| G-MODELL (W460), G-MODELL Open Off-Road Vehicle (W460) |   |             |   |
| 93 444 600   | Cylinder diameter: 90.9; KH: 48.35; VT1: -1.15; MT: -8.85; GL: 81.85; piston pin: 26x74; number of piston rings: 3<br>93 444 620 91.50 / 93 444 630 91.70   |             |   |
| RTK  | R 3 MO G6<br>R 2 G1<br>DSF 4 CR<br>→ 80 00184 1 0 ..., 80 00184 1 1 ...   |             |   |
| 80 00184 1 0 000                                       | Ø90.9; 0.10; set: 1; [R G6 IF MO 3] [R G1 IF 2] [DSF CR 4]<br>80 00184 1 0 010 91.00 / 80 00184 1 0 060 91.50   |             |   |
| 80 00184 1 1 000                                       | Ø90.9; 0.10; set: 1; [R G6 CR 3] [R G1 IF 2] [DSF CR 4]<br>80 00184 1 1 010 91.00 / 80 00184 1 1 035 91.25 / 80 00184 1 1 060 91.50   |             |   |
| 93 444 960   | piston: 93444600; cylinder liner: 88681190  |             |   |
| 88 681 190   | T - Dry cylinder liner; semi; A=94 C=96 L=158.4 H=4.7   |             |   |
| 78 616 610   | [Pair] AS 0,10 Ø 78.250 / 91.250 // 2.250 St/A<br>78 616 620 0,20 / 78 616 600 STD  |             |   |
| 87 340 690   | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |             |   |
| 87 488 610   | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A<br>87 488 620 0,50 / 87 488 630 0,75 / 87 488 600 STD / 87 488 640 1,00   |             |   |
| 87 693 610   | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br>87 693 620 0,50 / 87 693 630 0,75 / 87 693 600 STD / 87 693 640 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |             |   |
| 87 694 610   | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br>87 694 620 0,50 / 87 694 630 0,75 / 87 694 600 STD / 87 694 640 1,00, If used in the older connecting rod the lubrication hole must be bored.  |             |   |

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| 261117<br>2605 | EX; 34.2 x 10 x 131.1 x A/S - Cr - 30° - 25 - III<br>IN; 40 x 10 x 131.5 x S - Cr - 30° - 25 - III | 81-2604<br>81-2602 | EX; 14/ x 10 x 48.5 G1<br>IN; 14/ x 10 x 60 G1 |
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| <b>12</b>   | 95.5              |   |   |                      |    |       |        |   |        |
| M 102.979   | 11.1991 → 08.1996 | B | 4 | 2299 cm <sup>3</sup> | 2V | 90 kW | 122 PS | 9 | - 80.3 |
| <b>G-MODELL (W461), G-MODELL Open Off-Road Vehicle (W461)</b> |                   |   |   |                      |    |       |        |   |        |

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| 7.22156.60.0 | fuel pump; in-line; electrical |  |  |  |  |  |  |  |  |
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| <b>13</b>   | 95.5              |   |   |                      |    |          |            |     |        |
| M 102.981   | 03.1979 → 01.1986 | B | 4 | 2299 cm <sup>3</sup> | 2V | 90-92 kW | 122-125 PS | 9:1 | - 80.3 |
| <b>G-MODELL (W460), G-MODELL Open Off-Road Vehicle (W460)</b> |                   |   |   |                      |    |          |            |     |        |

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| 80 00189 1 0 000 | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br>80 00189 1 0 050 96.00 / 80 00189 1 0 100 96.50 |  |  |  |  |  |  |  |  |
| 80 00189 1 1 000 | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]<br>80 00189 1 1 050 96.00 / 80 00189 1 1 100 96.50 |  |  |  |  |  |  |  |  |

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| 89 508 190 | T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7 |  |  |  |  |  |  |  |  |
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| 78 662 610 | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br>78 662 620 0,20 / 78 662 600 STD  |  |  |  |  |  |  |  |  |
| 77 530 610 | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00         |  |  |  |  |  |  |  |  |
| 87 326 690 | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |  |  |  |  |  |  |  |  |
| 87 435 610 | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00, 01.1986→ |  |  |  |  |  |  |  |  |
| 87 450 610 | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00         |  |  |  |  |  |  |  |  |
| 87 451 610 | [Set] HL 0,25 Ø 57.715 / 62.500 / 21.400 / 2.386 St/A<br>87 451 620 0,50 / 87 451 630 0,75 / 87 451 600 STD / 87 451 640 1,00, →12.1985 |  |  |  |  |  |  |  |  |

|        |  |          |   |
|--------|--|----------|---|
| 2655   | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm | RK-8H    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| 261107 | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm           | 81-2634  | EX; 14.028/ x 9 x 51 B1                                       |
| 26160  | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III  | 81-26148 | EX; 14.044/ x 9 x 51 B1                                       |
| 26135  | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III  | 81-2635  | EX; 14.228/ x 9 x 51 B1                                       |
|        |  | 81-26150 | EX; 14.344/ x 9 x 51 B1 - CC                                  |
|        |  | 81-2631  | IN; 14.028/ x 8 x 46 B1                                       |
|        |  | 81-26145 | IN; 14.044/ x 8 x 46 B1                                       |
|        |  | 81-2632  | IN; 14.228/ x 8 x 46 B1                                       |

|            |                        |  |  |  |  |  |  |  |  |
|------------|------------------------|--|--|--|--|--|--|--|--|
| 50 006 212 | CAM, chilled cast iron |  |  |  |  |  |  |  |  |
|------------|------------------------|--|--|--|--|--|--|--|--|

|   |                   |   |   |                      |    |          |            |   |        |
|---|-------------------|---|---|----------------------|----|----------|------------|---|--------|
| <b>14</b>   | 95.5              |   |   |                      |    |          |            |   |        |
| M 102.987   | 01.1986 → 12.1991 | B | 4 | 2299 cm <sup>3</sup> | 2V | 90-92 kW | 122-125 PS | 9 | - 80.3 |
| <b>G-MODELL (W460), G-MODELL Open Off-Road Vehicle (W460)</b> |                   |   |   |                      |    |          |            |   |        |

|   |   |    |    |  |  |  |  |  |  |
|---|---|----|----|--|--|--|--|--|--|
| 93 968 600  | Cylinder diameter: 95.5; KH: 43.2; MT: -1.85; GL: 76.2; piston pin: 22x56; number of piston rings: 3<br>93 968 610 96.00 / 93 968 620 96.50 |    |    |  |  |  |  |  |  |
| R   | 1.75  | CR | G6 |  |  |  |  |  |  |
| NM  | 2   | CR | G3 |  |  |  |  |  |  |
| DSF   | 3.5   | CR |    |  |  |  |  |  |  |
| → 80 00189 1 0 ..., 80 00189 1 1 ...<br>connecting rod guided in the piston, distance between bosses 22,30 mm |   |    |    |  |  |  |  |  |  |

|                  |   |  |  |  |  |  |  |  |  |
|------------------|---|--|--|--|--|--|--|--|--|
| 80 00189 1 0 000 | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br>80 00189 1 0 050 96.00 / 80 00189 1 0 100 96.50 |  |  |  |  |  |  |  |  |
| 80 00189 1 1 000 | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]<br>80 00189 1 1 050 96.00 / 80 00189 1 1 100 96.50 |  |  |  |  |  |  |  |  |

|            |  |  |  |  |  |  |  |  |  |
|------------|--|--|--|--|--|--|--|--|--|
| 89 508 190 | T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7 |  |  |  |  |  |  |  |  |
|------------|--|--|--|--|--|--|--|--|--|

|            |   |  |  |  |  |  |  |  |  |
|------------|---|--|--|--|--|--|--|--|--|
| 78 662 610 | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br>78 662 620 0,20 / 78 662 600 STD  |  |  |  |  |  |  |  |  |
| 77 530 610 | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00 |  |  |  |  |  |  |  |  |
| 87 326 690 | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |  |  |  |  |  |  |  |  |

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|--|-------------------|--|--|-----------------|---|--|--|--|--|
|  | <b>87 435 610</b> | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00, 01.1986→</b> |  |                 |   |  |  |  |  |
|  | <b>87 450 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00</b>         |  |                 |   |  |  |  |  |
|  | <b>2655</b>       | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm   |  | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |  |  |  |  |
|  | <b>261107</b>     | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm   |  | <b>81-2634</b>  | EX; 14.028/ x 9 x 51 B1                                       |  |  |  |  |
|  | <b>26135</b>      | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III  |  | <b>81-26148</b> | EX; 14.044/ x 9 x 51 B1                                       |  |  |  |  |
|  |                   |  |  | <b>81-2635</b>  | EX; 14.228/ x 9 x 51 B1                                       |  |  |  |  |
|  |                   |  |  | <b>81-26150</b> | EX; 14.344/ x 9 x 51 B1 - CC                                  |  |  |  |  |
|  |                   |  |  | <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1                                       |  |  |  |  |
|  |                   |  |  | <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1                                       |  |  |  |  |
|  |                   |  |  | <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1                                       |  |  |  |  |
|  | <b>50 006 222</b> | CAM, chilled cast iron   |  |                 |   |  |  |  |  |
|  | <b>50 006 454</b> | hydraulic; Outer Ø: 14; length: 30   |  |                 |   |  |  |  |  |

|           |  |                 |   |   |                      |    |       |        |   |        |
|-----------|--|-----------------|---|---|----------------------|----|-------|--------|---|--------|
| <b>15</b> |  | <b>95.5</b>     |   |   |                      |    |       |        |   |        |
|           | <b>M 102.989</b>                               | 07.1989→07.1994 | B | 4 | 2299 cm <sup>3</sup> | 2V | 93 kW | 126 PS | 9 | - 80.3 |
|           | <b>G-MODELL (W463), G-MODELL Cabrio (W463)</b> |                 |   |   |                      |    |       |        |   |        |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00189 1 0 000</b> | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00189 1 0 050 96.00 / 80 00189 1 0 100 96.50</b> |
|  | <b>80 00189 1 1 000</b> | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]<br><b>80 00189 1 1 050 96.00 / 80 00189 1 1 100 96.50</b> |

|  |                   |  |
|--|-------------------|--|
|  | <b>89 508 190</b> | T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7 |
|--|-------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>78 662 610</b> | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |
|  | <b>77 530 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b> |
|  | <b>87 326 690</b> | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |
|  | <b>87 435 610</b> | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b>   |
|  | <b>87 450 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00</b> |

|  |               |  |  |                 |   |
|--|---------------|--|--|-----------------|---|
|  | <b>2655</b>   | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm |  | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>261107</b> | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm           |  | <b>81-2634</b>  | EX; 14.028/ x 9 x 51 B1                                       |
|  | <b>26135</b>  | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III  |  | <b>81-26148</b> | EX; 14.044/ x 9 x 51 B1                                       |
|  |               |  |  | <b>81-2635</b>  | EX; 14.228/ x 9 x 51 B1                                       |
|  |               |  |  | <b>81-26150</b> | EX; 14.344/ x 9 x 51 B1 - CC                                  |
|  |               |  |  | <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1                                       |
|  |               |  |  | <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1                                       |
|  |               |  |  | <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1                                       |

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 222</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.22156.60.0</b> | fuel pump; in-line; electrical |
|--|---------------------|--------------------------------|

|  |                   |                                    |
|--|-------------------|------------------------------------|
|  | <b>50 006 454</b> | hydraulic; Outer Ø: 14; length: 30 |
|--|-------------------|------------------------------------|

|           |   |                 |   |   |                      |    |          |            |   |        |
|-----------|---|-----------------|---|---|----------------------|----|----------|------------|---|--------|
| <b>16</b> |   | <b>95.5</b>     |   |   |                      |    |          |            |   |        |
|           | <b>M 102.996</b>  | 11.1991→08.1996 | B | 4 | 2299 cm <sup>3</sup> | 2V | 90-92 kW | 122-125 PS | 9 | - 80.3 |
|           | <b>G-MODELL (W461), G-MODELL Open Off-Road Vehicle (W461)</b> |                 |   |   |                      |    |          |            |   |        |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00189 1 0 000</b> | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00189 1 0 050 96.00 / 80 00189 1 0 100 96.50</b> |
|  | <b>80 00189 1 1 000</b> | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]<br><b>80 00189 1 1 050 96.00 / 80 00189 1 1 100 96.50</b> |

cont...




|  |                     |  |  |   |
|--|---------------------|--|--|---|
|  | <b>78 662 610</b>   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |  |   |
|  | <b>77 530 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b> |  |   |
|  | <b>87 326 690</b>   | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |  |   |
|  | <b>87 435 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b>   |  |   |
|  | <b>87 450 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00</b> |  |   |
|  | <b>2655</b>         | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm                                   |  | <b>RK-8H</b><br>valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>261107</b>       | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm   |  | <b>81-2634</b><br>EX; 14.028/ x 9 x 51 B1                                     |
|  | <b>26135</b>        | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III  |  | <b>81-26148</b><br>EX; 14.044/ x 9 x 51 B1                                    |
|  |                     |  |  | <b>81-2635</b><br>EX; 14.228/ x 9 x 51 B1                                     |
|  |                     |  |  | <b>81-26150</b><br>EX; 14.344/ x 9 x 51 B1 - CC                               |
|  |                     |  |  | <b>81-2631</b><br>IN; 14.028/ x 8 x 46 B1                                     |
|  |                     |  |  | <b>81-26145</b><br>IN; 14.044/ x 8 x 46 B1                                    |
|  |                     |  |  | <b>81-2632</b><br>IN; 14.228/ x 8 x 46 B1                                     |
|  | <b>50 006 222</b>   | CAM, chilled cast iron   |  |   |
|  | <b>7.22156.60.0</b> | fuel pump; in-line; electrical   |  |   |
|  | <b>50 006 454</b>   | hydraulic; Outer Ø: 14; length: 30   |  |   |

|           |                  |  |   |   |                      |    |        |        |    |      |
|-----------|------------------|--|---|---|----------------------|----|--------|--------|----|------|
| <b>17</b> |                  | <b>97</b>                                      |   |   |                      |    |        |        |    |      |
|           | <b>M 113.962</b> | 12.1997 → 11.2000                              | B | 8 | 4966 cm <sup>3</sup> | 3V | 218 kW | 296 PS | 10 | - 84 |
|           |                  | <b>G-MODELL (W463), G-MODELL Cabrio (W463)</b> |   |   |                      |    |        |        |    |      |

|  |                     |   |  |   |
|--|---------------------|---|--|---|
|  | <b>77 513 610</b>   | [Set] HL 0,20 Ø 63.765 / 68.500 / 19.000 / 2.368 St/A<br><b>77 513 600 STD</b>    |  |   |
|  | <b>77 515 610</b>   | [Set] PL 0,20 Ø 51.765 / 55.600 / 19.600 / 1.914 St/B/G1<br><b>77 515 600 STD</b> |  |   |
|  | <b>261035</b>       | EX; 43 x 7 x 121.8 x A - Ni - 45° - VS - 1 -                                      |  | <b>LK-2607</b><br>valve cotter; number of notches: 1;<br>valve stem diameter: 7 |
|  | <b>261034</b>       | IN; 38 x 7 x 119.1 x S - Ni - 45° - 1 - III                                       |  | <b>81-26183</b><br>IN/EX; 12.74/ x 7 x 50 G1                                    |
|  | <b>50 005 457</b>   | mechanical; metal, →mot. 000200   |  |   |
|  | <b>7.07152.16.0</b> | mechanical; metal, →mot. 000200   |  |   |
|  | <b>7.06740.02.0</b> | water pump auxiliary cooling; electrical  |  |   |
|  | <b>50 006 495</b>   | intake side, intake valve No.2  |  |   |
|  | <b>50 006 497</b>   | intake side, intake valve No.1  |  |   |
|  | <b>50 006 499</b>   | outlet side   |  |   |




|           |                  |                               |   |   |                      |    |        |        |      |      |
|-----------|------------------|-------------------------------|---|---|----------------------|----|--------|--------|------|------|
| <b>18</b> |                  | <b>97</b>                     |   |   |                      |    |        |        |      |      |
|           | <b>M 113.982</b> | 07.1999 → 11.2000             | B | 8 | 5439 cm <sup>3</sup> | 3V | 260 kW | 354 PS | 10,5 | - 92 |
|           |                  | <b>G-MODELL Cabrio (W463)</b> |   |   |                      |    |        |        |      |      |

|  |                   |                   |  |  |
|--|-------------------|-------------------|--|--|
|  | <b>50 005 457</b> | mechanical; metal |  |  |
|--|-------------------|-------------------|--|--|

|  | Cyl.    |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW | PS  | Pos |
|---|---------|--|-----------------|---|------------------|----|-----|-----|
|   |         |  |                 |   |                  |    |     |     |
| CA18ET  | B (A) 4 | 83 x 83,6  | 1809            | 2   | 8                | 99 | 135 | 1   |

**R**



|  |  | Pos    |  |  | Pos |
|---|---|--------|--|---|-----|
|  |   |        |  |   |     |
| <b>SCIMITAR SABRE Roadster</b>  |   |        |  |   |     |
| 1800 Ti   | 01.1992 → 08.1994   | CA18ET | B  | 1   |     |




R

|          |                                |   |   |   |   |                      |    |       |        |   |        |  |
|----------|--------------------------------|---|---|---|---|----------------------|----|-------|--------|---|--------|--|
| <b>1</b> | <b>83</b>                      |   |   |   |   |                      |    |       |        |   |        |  |
|          | <b>CA18ET</b>                  | 01.1992 → 08.1994   | B | A | 4 | 1809 cm <sup>3</sup> | 2V | 99 kW | 135 PS | 8 | - 83.6 |  |
|          | <b>SCIMITAR SABRE Roadster</b> |   |   |   |   |                      |    |       |        |   |        |  |
|          | <b>CB-1173GP 0.25</b>          | [Set] PL 0,25 Ø 44.724 / 48.000 / 18.600 / 1.633 St/B/G<br><b>CB-1173GP 0,50 / CB-1173GP 0,75 / CB-1173GP STD</b>                                       |   |   |   |                      |    |       |        |   |        |  |
|          | <b>MS-1173GP 0.25</b>          | [Set] HL 0,25 Ø 52.716 / 56.654 / 22.000 / 1.954 St/B/G; PASS-L 0,25 Ø 52.716 / 56.654 / 28.100 / 1.954 St/B/G<br><b>MS-1173GP 0,50 / MS-1173GP STD</b> |   |   |   |                      |    |       |        |   |        |  |
|          | <b>81-70002</b>                | EX; 11.03/ x 7 x 48 G1  |   |   |   |                      |    |       |        |   |        |  |
|          | <b>81-70001</b>                | IN; 11.03/ x 7 x 45 G1  |   |   |   |                      |    |       |        |   |        |  |



|     |                    | Cyl.   |   | mm          | cm <sup>3</sup> |   | Comp. Ratio | kW      | PS      | Pos |
|-----|--------------------|--------|---|-------------|-----------------|---|-------------|---------|---------|-----|
|     |                    |        |   |             |                 |   |             |         |         |     |
| F3P | 708, 760           | B      | 4 | 82,7 x 83,5 | 1794            | 2 | 9,7         | 65-66   | 88-90   | 94  |
| F3P | 707                | B      | 4 | 82,7 x 83,5 | 1794            | 2 | 9,7         | 65-66   | 88-90   | 93  |
| F3P | 714                | B      | 4 | 82,7 x 83,5 | 1794            | 2 | 9,7         | 65-70   | 88-95   | 97  |
| F3P | 710                | B      | 4 | 82,7 x 83,5 | 1794            | 2 | 9,7         | 65-70   | 88-95   | 95  |
| F3P | 704, 705, 706      | B      | 4 | 82,7 x 83,5 | 1794            | 2 | 9,7         | 65-79   | 88-107  | 92  |
| F3P | 755                | B      | 4 | 82,7 x 83   | 1783            | 2 | 9,8         | 66      | 90      | 99  |
| F3P | 678                | B      | 4 | 82,7 x 83,5 | 1794            | 2 | 9,7         | 66-70   | 90-95   | 89  |
| F3P | 712                | B      | 4 | 82,7 x 83,5 | 1794            | 2 | 9,8         | 66-80   | 90-109  | 96  |
| F3P | 754, 758           | B      | 4 | 82,7 x 83,5 | 1794            | 2 | 9,8         | 66-80   | 90-109  | 98  |
| F3P | 765                | B      | 4 | 82,7 x 83,5 | 1794            | 2 | 9,7         | 67-79   | 91-107  | 101 |
| F3P | 676                | B      | 4 | 82,7 x 83,5 | 1794            | 2 | 9,7         | 69-70   | 94-95   | 88  |
| F3P | 764                | B      | 4 | 82,7 x 83   | 1783            | 2 | 9,7         | 79      | 107     | 100 |
| F3P | 682                | B      | 4 | 82,7 x 83,5 | 1794            | 2 | 9,7         | 79      | 107     | 90  |
| F3P | 700                | B      | 4 | 82,7 x 83,5 | 1794            | 2 | 9,7         | 79-81   | 107-110 | 91  |
| F3R | 751                | B      | 4 | 82,7 x 93   | 1998            | 2 | 9,7         | 80-85   | 109-115 | 105 |
| F3R | 791                | B      | 4 | 82,7 x 93   | 1998            | 2 | 9,7         | 80-85   | 109-115 | 108 |
| F3R | 750                | B      | 4 | 82,7 x 93   | 1998            | 2 | 9,7         | 80-85   | 109-115 | 104 |
| F3R | 796                | B      | 4 | 82,7 x 93   | 1998            | 2 | 9,5         | 80-85   | 109-115 | 109 |
| F3R | 768                | B      | 4 | 82,7 x 93   | 1998            | 2 | 9,8         | 84      | 114     | 106 |
| F3R | 742                | B      | 4 | 82,7 x 93   | 1998            | 2 | 9,8         | 84      | 114     | 103 |
| F3R | 769                | B      | 4 | 82,7 x 93   | 1998            | 2 | 9,8         | 84      | 114     | 107 |
| F3R | 728, 729           | B      | 4 | 82,7 x 93   | 1998            | 2 | 9,8         | 84      | 114     | 102 |
| F7P | 722                | B      | 4 | 82 x 83,5   | 1764            | 4 | 10          | 99      | 135     | 87  |
| F7P | 704                | B      | 4 | 82 x 83,5   | 1764            | 4 | 10,1        | 99-101  | 135-137 | 86  |
| F7P | 700                | B      | 4 | 82 x 83,5   | 1764            | 4 | 10          | 101-103 | 137-140 | 85  |
| F7R | 714                | B      | 4 | 82,7 x 93   | 1998            | 4 | 9,8         | 108-110 | 147-150 | 112 |
| F7R | 700                | B      | 4 | 82,7 x 93   | 1998            | 4 | 10          | 108-110 | 147-150 | 110 |
| F7R | 710                | B      | 4 | 82,7 x 93   | 1998            | 4 | 9,8         | 108-110 | 147-150 | 111 |
| F8M | 720                | D      | 4 | 78 x 83,5   | 1595            | 2 | 22,5        | 40      | 55      | 39  |
| F8M | 730, 736           | D      | 4 | 78 x 83,5   | 1595            | 2 | 22,5        | 40      | 55      | 40  |
| F8Q | 640, 710           | D      | 4 | 80 x 93     | 1870            | 2 | 21,5        | 40-47   | 54-64   | 49  |
| F8Q | 684                | D      | 4 | 80 x 93     | 1870            | 2 | 21,5        | 40-48   | 54-65   | 53  |
| F8Q | 676, 696           | D      | 4 | 80 x 93     | 1870            | 2 | 21,5        | 40-48   | 54-65   | 51  |
| F8Q | 678                | D      | 4 | 80 x 93     | 1870            | 2 | 21,5        | 40-48   | 54-65   | 52  |
| F8Q | 790                | D      | 4 | 80 x 93     | 1870            | 2 | 21,5        | 47      | 64      | 62  |
| F8Q | 706                | D      | 4 | 80 x 93     | 1870            | 2 | 21,5        | 47-48   | 64-65   | 54  |
| F8Q | 632                | D      | 4 | 80 x 93     | 1870            | 2 | 21,5        | 47-48   | 64-65   | 48  |
| F8Q | 714                | D      | 4 | 80 x 93     | 1870            | 2 | 21,5        | 47-48   | 64-65   | 55  |
| F8Q | 722, 730, 742, 774 | D      | 4 | 80 x 93     | 1870            | 2 | 21,5        | 47-48   | 64-67   | 56  |
| F8Q | 724, 732           | D      | 4 | 80 x 93     | 1870            | 2 | 21,5        | 47-48   | 64-67   | 57  |
| F8Q | 776                | D      | 4 | 80 x 93     | 1870            | 2 | 21,5        | 47-48   | 64-67   | 59  |
| F8Q | 646                | D      | 4 | 80 x 93     | 1870            | 2 | 21,5        | 47-66   | 64-90   | 50  |
| F8Q | 786                | D (A)  | 4 | 80 x 93     | 1870            | 2 | 20,5        | 66      | 90      | 61  |
| F8Q | 744                | D (A)  | 4 | 80 x 93     | 1870            | 2 | 20,5        | 66-68   | 90-92   | 54  |
| F8Q | 740                | D (A)  | 4 | 80 x 93     | 1870            | 2 | 20,5        | 66-68   | 90-93   | 58  |
| F8Q | 610                | D (A)  | 4 | 80 x 93     | 1870            | 2 | 20,5        | 66-69   | 90-94   | 47  |
| F8Q | 784                | D (A)  | 4 | 80 x 93     | 1870            | 2 | 20,5        | 66-76   | 90-104  | 60  |
| F9Q | 730                | D (A)  | 4 | 80 x 93     | 1870            | 2 | 18,3        | 60-72   | 82-98   | 63  |
| F9Q | 734                | D (A)  | 4 | 80 x 93     | 1870            | 2 | 18,3        | 72      | 98      | 66  |
| F9Q | 732                | D (A)  | 4 | 80 x 93     | 1870            | 2 | 19          | 74-77   | 101-105 | 64  |
| F9Q | 733                | D (A)  | 4 | 80 x 93     | 1870            | 2 | 19          | 75-77   | 102-105 | 65  |
| G8T | 740                | D (LA) | 4 | 87 x 92     | 2188            | 3 | 22          | 83      | 113     | 119 |
| G8T | 760                | D (LA) | 4 | 87 x 92     | 2188            | 3 | 22          | 83      | 113     | 120 |
| G8T | 714                | D (LA) | 4 | 87 x 92     | 2188            | 3 | 22          | 83      | 113     | 117 |
| G8T | 716                | D (A)  | 4 | 87 x 92     | 2188            | 3 | 22          | 83      | 113     | 118 |
| J6R | 706, 707           | B      | 4 | 88 x 82     | 1995            | 2 | 9,2         | 74      | 101     | 121 |
| J6R | 760, 762, 763      | B      | 4 | 88 x 82     | 1995            | 2 | 9,2         | 74      | 101     | 123 |
| J6R | 758, 759, 792, 793 | B      | 4 | 88 x 82     | 1995            | 2 | 9,2         | 75-78   | 102-106 | 122 |
| J6T | 790                | B      | 4 | 88 x 89     | 2165            | 2 | 9,8         | 85      | 116     | 124 |
| J7R | 768                | B      | 4 | 88 x 82     | 1995            | 2 | 9,2         | 76      | 103     | 136 |
| J7R | 732                | B      | 4 | 88 x 82     | 1995            | 2 | 9,2         | 77      | 105     | 128 |
| J7R | 733                | B      | 4 | 88 x 82     | 1995            | 2 | 9,2         | 77      | 105     | 129 |
| J7R | 750                | B      | 4 | 88 x 82     | 1995            | 2 | 10          | 85-86   | 116-117 | 132 |
| J7R | 751, 760           | B      | 4 | 88 x 82     | 1995            | 2 | 10          | 85-88   | 116-120 | 133 |
| J7R | 722                | B      | 4 | 88 x 82     | 1995            | 2 | 10          | 88      | 120     | 122 |
| J7R | 723, 746, 747      | B      | 4 | 88 x 82     | 1995            | 2 | 10          | 88      | 120     | 123 |
| J7R | 734, 735           | B      | 4 | 88 x 82     | 1995            | 3 | 9,3         | 97-99   | 132-135 | 130 |
| J7R | 754                | B      | 4 | 88 x 82     | 1995            | 3 | 9,3         | 98-100  | 133-136 | 123 |

# RENAULT

|  |                              |        | Cyl. |  | mm   | cm <sup>3</sup> |  | Comp.   | kW      | PS  | Pos |
|---|------------------------------|--------|------|---|------|-----------------|---|---------|---------|-----|-----|
|   |                              |        |      |   |      |                 |   | Ratio   |         |     |     |
| J7R   | 740                          | B      | 4    | 88 x 82   | 1995 | 3               | 9,3   | 99-100  | 134-136 | 131 |     |
| J7R   | 726                          | B      | 4    | 88 x 82   | 1995 | 3               | 9,3   | 99-100  | 135-136 | 127 |     |
| J7R   | 720                          | B      | 4    | 88 x 82   | 1995 | 3               | 9,3   | 103     | 140     | 125 |     |
| J7R   | 721                          | B      | 4    | 88 x 82   | 1995 | 3               | 9,3   | 103     | 140     | 126 |     |
| J7R   | 756                          | B (A)  | 4    | 88 x 82   | 1995 | 2               | 8,5   | 119     | 162     | 135 |     |
| J7R   | 752                          | B (A)  | 4    | 88 x 82   | 1995 | 2               | 8   | 129     | 175     | 134 |     |
| J7T   | 708                          | B      | 4    | 88 x 89   | 2165 | 2               | 9,9   | 76-79   | 103-107 | 137 |     |
| J7T   | 732                          | B      | 4    | 88 x 89   | 2165 | 2               | 9,2   | 76-79   | 104-107 | 140 |     |
| J7T   | 754                          | B      | 4    | 88 x 89   | 2165 | 2               | 9,2   | 79      | 107     | 141 |     |
| J7T   | 733                          | B      | 4    | 88 x 89   | 2165 | 2               | 9,2   | 79      | 107     | 137 |     |
| J7T   | 773, 776                     | B      | 4    | 88 x 89   | 2165 | 2               | 9,2   | 79-81   | 107-110 | 146 |     |
| J7T   | 762                          | B      | 4    | 88 x 89   | 2165 | 2               | 9,2   | 79-81   | 107-110 | 144 |     |
| J7T   | 772                          | B      | 4    | 88 x 89   | 2165 | 2               | 9,2   | 79-81   | 107-110 | 145 |     |
| J7T   | 755                          | B      | 4    | 88 x 89   | 2165 | 2               | 9,2   | 79-81   | 107-110 | 141 |     |
| J7T   | 730                          | B      | 4    | 88 x 89   | 2165 | 2               | 9,9   | 88-91   | 120-124 | 138 |     |
| J7T   | 731                          | B      | 4    | 88 x 89   | 2165 | 2               | 9,9   | 88-91   | 120-124 | 139 |     |
| J7T   | 761                          | B      | 4    | 88 x 89   | 2165 | 3               | 9,2   | 101     | 137     | 143 |     |
| J7T   | 760                          | B      | 4    | 88 x 89   | 2165 | 3               | 9,2   | 101     | 137     | 142 |     |
| J8S   | 600, 704, 736, 740, 784      | D      | 4    | 86 x 89   | 2068 | 2               |   | 48-53   | 65-72   | 115 |     |
| J8S   | 610, 612, 708, 738, 772      | D (LA) | 4    | 86 x 89   | 2068 | 2               |   | 63-66   | 86-90   | 116 |     |
| J8S   | 714, 760, 776, 778, 786, 788 | D (A)  | 4    | 86 x 89   | 2068 | 2               |   | 65-66   | 88-90   | 116 |     |
| K4M   | 700, 701, 704, 708           | B      | 4    | 79,5 x 80,5   | 1598 | 4               | 10  | 75-85   | 102-116 | 42  |     |
| K7M   | 720                          | B      | 4    | 79,5 x 80,5   | 1598 | 2               | 9   | 55      | 75      | 45  |     |
| K7M   | 704                          | B      | 4    | 79,5 x 80,5   | 1598 | 2               | 9,6   | 64-66   | 87-90   | 44  |     |
| K7M   | 790                          | B      | 4    | 79,5 x 80,5   | 1598 | 2               | 9,6   | 66      | 90      | 46  |     |
| K7M   | 702, 703                     | B      | 4    | 79,5 x 80,5   | 1598 | 2               | 9,5   | 66      | 90      | 43  |     |
| N7Q   | 710                          | B      | 4    | 83 x 90   | 1948 | 4               | 10,5  | 100     | 136     | 113 |     |
| N7Q   | 711                          | B      | 4    | 83 x 90   | 1948 | 4               | 10,5  | 100     | 136     | 113 |     |
| N7U   | 700, 701                     | B      | 5    | 83 x 90   | 2435 | 4               | 10,5  | 121     | 165     | 114 |     |
| S8U   | 762                          | D (LA) | 4    | 93 x 92   | 2499 | 2               | 21  | 83      | 113     | 150 |     |
| S8U   | 763                          | D (LA) | 4    | 93 x 92   | 2499 | 2               | 21  | 83      | 113     | 151 |     |
| Z7U   | 700                          | B (A)  | 6    | 91 x 63   | 2458 | 2               | 8   | 151     | 205     | 147 |     |
| Z7W   | 709                          | B      | 6    | 91 x 73   | 2849 | 2               | 9,5   | 110     | 150     | 148 |     |
| Z7W   | 712, 713, 717                | B      | 6    | 91 x 73   | 2849 | 2               | 9,5   | 110     | 150     | 149 |     |
| Z7W   | 706, 707                     | B      | 6    | 91 x 73   | 2849 | 2               | 9,5   | 110-112 | 150-153 | 148 |     |
| Z7X   | 775                          | B      | 6    | 93 x 72,7   | 2963 | 2               | 9,6   | 123     | 167     | 155 |     |
| Z7X   | 721, 755                     | B      | 6    | 93 x 72,7   | 2963 | 2               | 9,6   | 123-125 | 167-170 | 152 |     |
| Z7X   | 722, 723                     | B      | 6    | 93 x 73   | 2975 | 2               | 9,6   | 123-125 | 167-170 | 153 |     |
| Z7X   | 753                          | B      | 6    | 93 x 72,7   | 2963 | 2               | 9,6   | 123-125 | 170     | 153 |     |
| Z7X   | 726                          | B (LA) | 6    | 93 x 72,7   | 2963 | 2               | 7,6   | 193     | 262     | 154 |     |

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|                              |                        | Pos       |                                      |                   | Pos                  |
|------------------------------|------------------------|-----------|--------------------------------------|-------------------|----------------------|
|                              | <b>12 TOROS Estate</b> |           | 1.7                                  | 05.1992 → 09.1994 | F3N 746 B <b>84</b>  |
| 1.4                          | 04.1989 → 10.2000      | C1J 791 B | 1.7 (B/C53B)                         | 04.1992 → 06.1995 | F3N 740 B <b>81</b>  |
| <b>12 TOROS Saloon</b>       |                        |           | 1.7 (B/C53B)                         | 04.1992 → 06.1995 | F3N 741 B <b>81</b>  |
| 1.4                          | 04.1989 → 10.2000      | C1J 791 B | 1.7 (B/C53C)                         | 04.1992 → 12.1995 | F3N 743 B <b>83</b>  |
| <b>18 (134_)</b>             |                        |           | 1.8 (5/353A)                         | 09.1992 → 12.1995 | F3P 706 B <b>92</b>  |
| 1.6                          | 08.1986 → 11.1993      | A2M 723 B | 1.8 (5/353A)                         | 09.1992 → 12.1995 | F3P 760 B <b>94</b>  |
| <b>18 Variable (135_)</b>    |                        |           | 1.8 (5/353F, B/C538)                 | 05.1994 → 12.1995 | F3P 682 B <b>90</b>  |
| 1.6                          | 08.1986 → 11.1993      | A2M 723 B | 1.8 (5/353F, B/C538)                 | 05.1994 → 12.1995 | F3P 765 B <b>101</b> |
| <b>19 I (B/C53_)</b>         |                        |           | 1.8 (B/C538)                         | 04.1992 → 05.1994 | F3P 700 B <b>91</b>  |
| 1.2                          | 01.1988 → 12.1992      | C1G 730 B | 1.8 (B/C53Y)                         | 04.1992 → 01.1993 | F3P 707 B <b>93</b>  |
| 1.4                          | 01.1988 → 12.1992      | E6J 700 B | 1.8 (B/C53Y)                         | 09.1992 → 12.1995 | F3P 706 B <b>92</b>  |
| 1.4                          | 01.1988 → 12.1992      | E6J 701 B | 1.8 (B/C53Y)                         | 09.1992 → 12.1995 | F3P 760 B <b>94</b>  |
| 1.4                          | 09.1990 → 04.1992      | E7J 700 B | 1.8 (B/C53Y)                         | 01.1993 → 12.1995 | F3P 708 B <b>94</b>  |
| 1.4 (B/C53P)                 | 01.1989 → 12.1989      | C2J 772 B | 1.8 16V                              | 10.1994 → 12.1997 | F7P 700 B <b>85</b>  |
| 1.4 Cat (B/C532)             | 01.1989 → 04.1992      | C3J 710 B | 1.8 16V (B/C53D)                     | 04.1992 → 12.1995 | F7P 704 B <b>86</b>  |
| 1.7                          | 07.1988 → 04.1992      | F2N 721 B | 1.9 D (B/C53J)                       | 04.1992 → 12.1995 | F8Q 742 D <b>56</b>  |
| 1.7                          | 07.1988 → 04.1992      | F2N 722 B | 1.9 dT (B/C53T)                      | 04.1992 → 12.1995 | F8Q 744 D <b>54</b>  |
| 1.7                          | 09.1988 → 04.1992      | F2N 720 B | <b>19 II Cabriolet (D53_ , 853_)</b> |                   |                      |
| 1.7                          | 06.1989 → 04.1992      | F3N 746 B | 1.7 (D53C)                           | 04.1992 → 09.1993 | F3N 742 B <b>82</b>  |
| 1.7 (B/C53B)                 | 09.1988 → 04.1992      | F3N 740 B | 1.7 (D53C)                           | 04.1992 → 09.1993 | F3N 743 B <b>83</b>  |
| 1.7 (B/C53B)                 | 09.1988 → 04.1992      | F3N 741 B | 1.8 (853A)                           | 09.1993 → 06.1996 | F3P 706 B <b>92</b>  |
| 1.7 (B/C53C)                 | 03.1989 → 04.1992      | F3N 742 B | 1.8 (853A)                           | 09.1993 → 06.1996 | F3P 760 B <b>94</b>  |
| 1.7 (B/C53C)                 | 03.1989 → 04.1992      | F3N 743 B | 1.8 (D53V, 853F, D53C)               | 07.1994 → 06.1996 | F3P 682 B <b>90</b>  |
| 1.8                          | 04.1994 → 09.1994      | F3P 765 B | 1.8 (D53V, 853F, D53C)               | 07.1994 → 06.1996 | F3P 764 B <b>100</b> |
| 1.8 16V                      | 06.1989 → 04.1992      | F7P 700 B | 1.8 (D53V, 853F, D53C)               | 07.1994 → 06.1996 | F3P 765 B <b>101</b> |
| 1.8 16V (B/C53D)             | 06.1991 → 04.1992      | F7P 704 B | 1.8 (D53Y)                           | 04.1992 → 01.1993 | F3P 707 B <b>93</b>  |
| 1.9 D (B/C534, B/C53J)       | 09.1988 → 04.1992      | F8Q 706 D | 1.8 (D53Y)                           | 04.1992 → 01.1996 | F3P 706 B <b>92</b>  |
| 1.9 D (B/C534, B/C53J)       | 09.1990 → 04.1992      | F8Q 742 D | 1.8 (D53Y)                           | 04.1992 → 01.1996 | F3P 707 B <b>93</b>  |
| 1.9 DT                       | 09.1990 → 04.1992      | F8Q 610 D | 1.8 (D53Y)                           | 04.1992 → 06.1996 | F3P 704 B <b>92</b>  |
| 1.9 DT                       | 09.1990 → 04.1992      | F8Q 740 D | 1.8 (D53Y)                           | 04.1992 → 06.1996 | F3P 705 B <b>92</b>  |
| <b>19 I Cabriolet (D53_)</b> |                        |           | 1.8 (D53Y)                           | 04.1992 → 06.1996 | F3P 706 B <b>92</b>  |
| 1.7                          | 07.1991 → 04.1992      | F2N 724 B | 1.8 (D53Y)                           | 01.1993 → 06.1996 | F3P 708 B <b>94</b>  |
| 1.7                          | 07.1991 → 04.1992      | F3N 742 B | 1.8 (D53Y)                           | 01.1993 → 06.1996 | F3P 760 B <b>94</b>  |
| 1.7                          | 07.1991 → 04.1992      | F3N 742 B | 1.8 16V                              | 05.1992 → 04.1994 | F7P 704 B <b>86</b>  |
| 1.7                          | 07.1991 → 04.1992      | F3N 743 B | 1.8 16V (D53D)                       | 04.1992 → 06.1996 | F7P 704 B <b>86</b>  |
| 1.7                          | 07.1991 → 04.1992      | F3N 743 B | <b>19 II Chamade (L53_)</b>          |                   |                      |
| 1.8 16V (D53D)               | 07.1991 → 04.1992      | F7P 700 B | 1.2                                  | 05.1992 → 09.1994 | E7F 730 B <b>20</b>  |
| 1.8 16V (D53D)               | 07.1991 → 04.1992      | F7P 704 B | 1.4                                  | 05.1992 → 09.1994 | C1J 742 B <b>35</b>  |
| <b>19 I Chamade (L53_)</b>   |                        |           | 1.4                                  | 05.1992 → 09.1994 | C2J 772 B <b>36</b>  |
| 1.1 TR                       | 07.1988 → 04.1992      | C1E 700 B | 1.4                                  | 05.1992 → 09.1994 | C3J 710 B <b>13</b>  |
| 1.2                          | 01.1988 → 12.1992      | C1G 730 B | 1.4                                  | 10.1994 → 11.1995 | E6J 700 B <b>17</b>  |
| 1.4                          | 09.1990 → 04.1992      | E7J 700 B | 1.4                                  | 10.1994 → 11.1995 | E7J 706 B <b>27</b>  |
| 1.4 (L532, L53P)             | 07.1988 → 04.1992      | C2J 772 B | 1.4 (532)                            | 04.1992 → 12.1995 | C3J 710 B <b>13</b>  |
| 1.4 (L532, L53P)             | 07.1988 → 04.1992      | C3J 710 B | 1.4 (L535)                           | 09.1994 → 12.1995 | E7J 742 B <b>30</b>  |
| 1.7                          | 09.1990 → 04.1992      | F2N 721 B | 1.7                                  | 05.1992 → 11.1995 | F3N 740 B <b>81</b>  |
| 1.7 (L533)                   | 09.1988 → 12.1992      | F2N 720 B | 1.7                                  | 05.1992 → 11.1995 | F3N 741 B <b>81</b>  |
| 1.7 (L533)                   | 09.1988 → 12.1992      | F2N 721 B | 1.7 (L533)                           | 01.1993 → 08.1995 | F2N 720 B <b>70</b>  |
| 1.7 (L53B)                   | 10.1989 → 04.1992      | F3N 740 B | 1.7 (L533)                           | 01.1993 → 08.1995 | F2N 721 B <b>70</b>  |
| 1.7 (L53B)                   | 10.1989 → 04.1992      | F3N 741 B | 1.7 (L53B)                           | 04.1992 → 06.1995 | F3N 740 B <b>81</b>  |
| 1.7 (L53C)                   | 10.1989 → 04.1992      | F3N 742 B | 1.7 (L53B)                           | 04.1992 → 06.1995 | F3N 741 B <b>81</b>  |
| 1.7 (L53C)                   | 10.1989 → 04.1992      | F3N 743 B | 1.7 (L53C)                           | 04.1992 → 12.1995 | F3N 742 B <b>82</b>  |
| 1.7 (L53C)                   | 10.1989 → 04.1992      | F3N 746 B | 1.7 (L53C)                           | 04.1992 → 12.1995 | F3N 743 B <b>83</b>  |
| 1.8 16V (L53D)               | 06.1991 → 04.1992      | F7P 704 B | 1.8                                  | 05.1992 → 11.1995 | F3P 700 B <b>91</b>  |
| 1.9 D (L534, L53J)           | 10.1989 → 04.1992      | F8Q 706 D | 1.8                                  | 09.1992 → 11.1995 | F3P 706 B <b>92</b>  |
| 1.9 D (L534, L53J)           | 09.1990 → 04.1992      | F8Q 742 D | 1.8                                  | 04.1994 → 09.1994 | F3P 765 B <b>101</b> |
| 1.9 DT                       | 09.1990 → 04.1992      | F8Q 740 D | 1.8 (453A/F)                         | 09.1992 → 12.1995 | F3P 706 B <b>92</b>  |
| 1.9 TD (L53K)                | 09.1990 → 04.1992      | F8Q 740 D | 1.8 (453A/F)                         | 09.1992 → 12.1995 | F3P 760 B <b>94</b>  |
| <b>19 II (B/C53_)</b>        |                        |           | 1.8 (L538)                           | 04.1992 → 05.1994 | F3P 700 B <b>91</b>  |
| 1.2                          | 04.1992 → 12.1995      | C1G 730 B | 1.8 (L53V, L538)                     | 05.1994 → 12.1995 | F3P 682 B <b>90</b>  |
| 1.2                          | 05.1992 → 09.1994      | E7F 730 B | 1.8 (L53Y)                           | 04.1992 → 01.1993 | F3P 704 B <b>92</b>  |
| 1.4                          | 01.1992 → 12.1995      | E6J 700 B | 1.8 (L53Y)                           | 04.1992 → 01.1993 | F3P 705 B <b>92</b>  |
| 1.4                          | 01.1992 → 12.1995      | E7J 700 B | 1.8 (L53Y)                           | 04.1992 → 01.1993 | F3P 707 B <b>93</b>  |
| 1.4                          | 05.1993 → 12.1998      | E6J 700 B | 1.8 (L53Y)                           | 09.1992 → 12.1995 | F3P 706 B <b>92</b>  |
| 1.4 (B/C532)                 | 04.1992 → 12.1995      | C3J 710 B | 1.8 (L53Y)                           | 09.1992 → 12.1995 | F3P 760 B <b>94</b>  |
| 1.4 (B/C535)                 | 09.1994 → 12.1995      | E7J 742 B | 1.8 (L53Y)                           | 01.1993 → 12.1995 | F3P 708 B <b>94</b>  |
|                              |                        |           | 1.8 16V (L53D)                       | 04.1992 → 12.1995 | F7P 704 B <b>86</b>  |
|                              |                        |           | 1.9 D                                | 05.1992 → 11.1995 | F8Q 740 D <b>58</b>  |
|                              |                        |           | 1.9 D                                | 05.1992 → 11.1995 | F8Q 744 D <b>54</b>  |

|                                      |                   |         | Pos |                |                                      |                   | Pos     |     |     |
|--------------------------------------|-------------------|---------|-----|----------------|--------------------------------------|-------------------|---------|-----|-----|
| 1.9 D (L53J)                         | 04.1992 → 12.1995 | F8Q 742 | D   | 56             | 2.2 4x4 (K48K)                       | 08.1986 → 12.1993 | J7T 755 | B   | 141 |
| 1.9 dT (L53T)                        | 04.1992 → 12.1995 | F8Q 744 | D   | 54             | <b>21 Saloon (L48_)</b>              |                   |         |     |     |
| <b>21 (B48_)</b>                     |                   |         |     | 1.4 (L48D)     | 06.1988 → 10.1993                    | C2J 770           | B       | 36  |     |
| 1.4 (B48D)                           | 09.1989 → 05.1993 | C2J 770 | B   | 36             | 1.7 (L482)                           | 06.1986 → 03.1992 | F2N 710 | B   | 67  |
| 1.7                                  | 07.1989 → 05.1993 | F2N 711 | B   | 68             | 1.7 (L48E)                           | 06.1986 → 12.1993 | F3N 722 | B   | 79  |
| 1.7                                  | 07.1989 → 05.1993 | F2N 712 | B   | 69             | 1.7 (L48E)                           | 06.1986 → 12.1993 | F3N 723 | B   | 80  |
| 1.7                                  | 07.1989 → 05.1993 | F2N 754 | B   | 74             | 1.7 (L48E)                           | 09.1989 → 12.1993 | F3N 722 | B   | 79  |
| 1.7                                  | 07.1989 → 05.1993 | F3N 726 | B   | 73             | 1.7 (L48E)                           | 09.1989 → 12.1993 | F3N 723 | B   | 80  |
| 1.7 (B48E)                           | 09.1989 → 12.1993 | F3N 722 | B   | 79             | 1.7 (L48M, L48F)                     | 07.1986 → 12.1989 | F2N 750 | B   | 73  |
| 1.7 (B48E)                           | 09.1989 → 12.1993 | F3N 723 | B   | 80             | 1.7 (L48M, L48F)                     | 07.1989 → 02.1994 | F3N 726 | B   | 73  |
| 1.7 (B48F)                           | 09.1989 → 10.1992 | F3N 726 | B   | 73             | 1.9 D (L48H, L48I)                   | 08.1989 → 10.1993 | F8Q 710 | D   | 49  |
| 1.9 D (B48H, B48I)                   | 09.1989 → 01.1994 | F8Q 710 | D   | 49             | 2.0                                  | 05.1991 → 10.1993 | J6R 758 | B   | 122 |
| 1.9 TD                               | 05.1989 → 12.1994 | F8Q 784 | D   | 60             | 2.0 (L489)                           | 03.1986 → 10.1993 | J6R 758 | B   | 122 |
| 2.0                                  | 07.1989 → 06.1992 | J7R 750 | B   | 132            | 2.0 (L489)                           | 03.1986 → 10.1993 | J6R 759 | B   | 122 |
| 2.0                                  | 07.1989 → 06.1992 | J7R 751 | B   | 133            | 2.0 (L489)                           | 03.1986 → 10.1993 | J6R 792 | B   | 122 |
| 2.0 (B48C)                           | 09.1989 → 12.1993 | J7R 746 | B   | 123            | 2.0 (L489)                           | 03.1986 → 10.1993 | J6R 793 | B   | 122 |
| 2.0 (B48C)                           | 09.1989 → 12.1993 | J7R 747 | B   | 123            | 2.0 (L48C)                           | 03.1986 → 12.1993 | J7R 746 | B   | 123 |
| 2.0 (B48R/Y)                         | 02.1990 → 10.1992 | J7R 740 | B   | 131            | 2.0 (L48C)                           | 03.1986 → 12.1993 | J7R 747 | B   | 123 |
| 2.0 4x4 (B48R/Y)                     | 09.1990 → 10.1992 | J7R 740 | B   | 131            | 2.0 (L48R)                           | 02.1990 → 02.1994 | J7R 740 | B   | 131 |
| 2.0 TXi                              | 07.1989 → 05.1993 | J7R 740 | B   | 131            | 2.0 4x4 (L48R)                       | 02.1990 → 02.1994 | J7R 740 | B   | 131 |
| 2.0 TXi                              | 07.1989 → 05.1993 | J7R 754 | B   | 123            | 2.0 TXi 4x4                          | 08.1989 → 08.1994 | J7R 754 | B   | 123 |
| 2.1 D                                | 07.1989 → 05.1993 | J8S 704 | D   | 115            | 2.0 Turbo (L48L)                     | 02.1990 → 10.1992 | J7R 756 | B   | 135 |
| 2.1 D                                | 07.1989 → 05.1993 | J8S 784 | D   | 115            | 2.0 Turbo 4x4                        | 08.1989 → 03.1990 | J7R 752 | B   | 134 |
| 2.1 D (B480)                         | 04.1992 → 06.1994 | J8S 784 | D   | 115            | 2.0 Turbo 4x4 (L48L)                 | 02.1990 → 10.1992 | J7R 756 | B   | 135 |
| 2.1 D (B48V/B48O)                    | 09.1989 → 12.1992 | J8S 600 | D   | 115            | 2.1 D (L480)                         | 10.1992 → 06.1994 | J8S 784 | D   | 115 |
| 2.1 D (B48V/B48O)                    | 09.1989 → 12.1992 | J8S 740 | D   | 115            | 2.1 D (L48V, L48O)                   | 05.1989 → 06.1994 | J8S 600 | D   | 115 |
| 2.1 Turbo-D (B486, B488, B48V)       | 09.1989 → 12.1993 | J8S 714 | D   | 116            | 2.1 D (L48V, L48O)                   | 08.1989 → 12.1992 | J8S 740 | D   | 115 |
| 2.1 Turbo-D (B486, B488, B48V)       | 09.1989 → 12.1993 | J8S 788 | D   | 116            | 2.1 Turbo-D (L48A, L48W, L487, L488) | 03.1986 → 12.1993 | J8S 714 | D   | 116 |
| 2.1 Turbo-D (B486, B488, B48V)       | 08.1991 → 06.1994 | J8S 786 | D   | 116            | 2.1 Turbo-D (L48A, L48W, L487, L488) | 03.1986 → 12.1993 | J8S 788 | D   | 116 |
| 2.2                                  | 07.1989 → 05.1993 | J7T 755 | B   | 141            | 2.1 Turbo-D (L48A, L48W, L487, L488) | 08.1991 → 06.1994 | J8S 786 | D   | 116 |
| 2.2                                  | 01.1990 → 06.1994 | J6T 790 | B   | 124            | 2.2                                  | 03.1992 → 07.1997 | J7T 730 | B   | 138 |
| 2.2 (B48K)                           | 09.1989 → 06.1994 | J7T 754 | B   | 141            | 2.2                                  | 03.1992 → 07.1997 | J7T 731 | B   | 139 |
| 2.2 (B48K)                           | 09.1989 → 06.1994 | J7T 755 | B   | 141            | 2.2 (L48K)                           | 08.1986 → 12.1993 | J7T 754 | B   | 141 |
| 2.2 4x4 (B48K)                       | 07.1990 → 12.1993 | J7T 754 | B   | 141            | 2.2 (L48K)                           | 08.1986 → 12.1993 | J7T 755 | B   | 141 |
| 2.2 4x4 (B48K)                       | 07.1990 → 12.1993 | J7T 755 | B   | 141            | 2.2 4x4 (L48K)                       | 07.1990 → 12.1993 | J7T 754 | B   | 141 |
| <b>21 Estate (K48_)</b>              |                   |         |     | 2.2 4x4 (L48K) | 07.1990 → 12.1993                    | J7T 755           | B       | 141 |     |
| 1.7 (K/S481)                         | 06.1986 → 12.1987 | F2N 712 | B   | 69             | <b>25 (B29_)</b>                     |                   |         |     |     |
| 1.7 (K48E)                           | 10.1989 → 12.1993 | F3N 722 | B   | 79             | 2.0                                  | 03.1987 → 12.1993 | J7R 722 | B   | 122 |
| 1.7 (K48E)                           | 10.1989 → 12.1993 | F3N 723 | B   | 80             | 2.0                                  | 03.1987 → 12.1993 | J7R 723 | B   | 123 |
| 1.7 Cat (K48F)                       | 07.1989 → 06.1993 | F3N 726 | B   | 73             | 2.0 (B297)                           | 04.1984 → 12.1989 | J6R 706 | B   | 121 |
| 1.9 D                                | 03.1986 → 08.1994 | F8Q 710 | D   | 49             | 2.0 (B297)                           | 04.1984 → 12.1989 | J6R 707 | B   | 121 |
| 2.0                                  | 07.1989 → 06.1992 | J7R 750 | B   | 132            | 2.0 (B297)                           | 04.1984 → 12.1989 | J6R 760 | B   | 123 |
| 2.0                                  | 07.1989 → 06.1992 | J7R 751 | B   | 133            | 2.0 (B297)                           | 04.1984 → 12.1989 | J6R 762 | B   | 123 |
| 2.0                                  | 06.1991 → 05.1993 | J6R 758 | B   | 122            | 2.0 (B297)                           | 04.1984 → 12.1989 | J6R 763 | B   | 123 |
| 2.0                                  | 06.1991 → 05.1993 | J6R 759 | B   | 122            | 2.0 12V                              | 06.1988 → 12.1993 | J7R 720 | B   | 125 |
| 2.0                                  | 06.1991 → 05.1993 | J6R 792 | B   | 122            | 2.0 12V                              | 06.1988 → 12.1993 | J7R 721 | B   | 126 |
| 2.0 (K48C)                           | 03.1986 → 12.1993 | J7R 746 | B   | 123            | 2.0 12V (B294)                       | 06.1989 → 12.1992 | J7R 726 | B   | 127 |
| 2.0 (K48C)                           | 03.1986 → 12.1993 | J7R 747 | B   | 123            | 2.1 Diesel (B296)                    | 06.1989 → 12.1992 | J8S 736 | D   | 115 |
| 2.0 (K48R)                           | 06.1990 → 02.1994 | J7R 740 | B   | 131            | 2.1 Turbo-D FWD (B290, B29W)         | 04.1984 → 12.1992 | J8S 708 | D   | 116 |
| 2.0 4x4                              | 03.1989 → 12.1993 | J7R 746 | B   | 123            | 2.1 Turbo-D FWD (B290, B29W)         | 02.1990 → 07.1991 | J8S 738 | D   | 116 |
| 2.0 4x4                              | 03.1989 → 12.1993 | J7R 747 | B   | 123            | 2.2 (B29B)                           | 09.1986 → 12.1992 | J7T 708 | B   | 137 |
| 2.1 D (K/S48V, K/S48O)               | 08.1989 → 12.1992 | J8S 600 | D   | 115            | 2.2 (B29B)                           | 09.1986 → 12.1992 | J7T 732 | B   | 140 |
| 2.1 D (K/S48V, K/S48O)               | 08.1989 → 12.1992 | J8S 740 | D   | 115            | 2.2 (B29B)                           | 09.1986 → 12.1992 | J7T 733 | B   | 137 |
| 2.1 D (K480)                         | 04.1992 → 09.1995 | J8S 784 | D   | 115            | 2.5 V6 Turbo (B29G)                  | 01.1990 → 12.1992 | Z7U 700 | B   | 147 |
| 2.1 D 4x4 (K486)                     | 10.1988 → 05.1992 | J8S 704 | D   | 115            | 2.8 V6 Injection (B29F)              | 06.1987 → 12.1992 | Z7W 706 | B   | 148 |
| 2.1 Turbo-D (K48A, K48W, K487, K488) | 10.1986 → 11.1993 | J8S 714 | D   | 116            | 2.8 V6 Injection (B29F)              | 06.1987 → 12.1992 | Z7W 707 | B   | 148 |
| 2.1 Turbo-D (K48A, K48W, K487, K488) | 10.1986 → 11.1993 | J8S 788 | D   | 116            | 2.8 V6 Injection (B29F)              | 06.1989 → 12.1992 | Z7W 709 | B   | 148 |
| 2.1 Turbo-D (K48A, K48W, K487, K488) | 04.1992 → 11.1993 | J8S 786 | D   | 116            | <b>5 (122_)</b>                      |                   |         |     |     |
| 2.2                                  | 01.1990 → 07.1997 | J6T 790 | B   | 124            | 1.7i                                 | 10.1986 → 12.1996 | F3N 702 | B   | 76  |
| 2.2 (K48K)                           | 08.1986 → 11.1993 | J7T 754 | B   | 141            | 1.7i                                 | 10.1986 → 12.1996 | F3N 716 | B   | 77  |
| 2.2 (K48K)                           | 08.1986 → 11.1993 | J7T 755 | B   | 141            | 1.7i                                 | 10.1986 → 12.1996 | F3N 717 | B   | 77  |
| 2.2 4x4 (K48K)                       | 08.1986 → 12.1993 | J7T 754 | B   | 141            | 1.7i                                 | 10.1986 → 12.1996 | F3N 718 | B   | 78  |
|                                      |                   |         |     |                | 1.7i                                 | 10.1986 → 12.1996 | F3N 722 | B   | 79  |

R



|  |                   |         | Pos   |   |                   |         | Pos   |
|--|-------------------|---------|-------|---|-------------------|---------|-------|
| <b>CLIO I (B/C57_, 5/357_)</b>                         |                   |         |       | <b>2.8 V6 (J638, J63J)</b> 01.1991 → 10.1996 Z7W 712 B <b>149</b> |                   |         |       |
| 1.1  | 01.1991 → 09.1998 | C1E 700 | B 5   | 2.8 V6 (J638, J63J)   | 01.1991 → 10.1996 | Z7W 713 | B 149 |
| 1.1  | 04.1992 → 08.1992 | C1E 700 | B 5   | 2.8 V6 (J638, J63J)   | 01.1991 → 10.1996 | Z7W 717 | B 149 |
| 1.2 (5/357Y, 5/357K)                                   | 01.1996 → 09.1998 | D7F 730 | B 4   | <b>ESPACE III (JE0_)</b>  |                   |         |       |
| 1.2 (5/357Y, 5/357K)                                   | 01.1996 → 09.1998 | D7F 730 | B 4   | 2.0 (JE0A)  | 11.1996 → 10.2000 | F3R 728 | B 102 |
| 1.2 (B/C/S572)   | 05.1990 → 03.1996 | E5F 710 | B 16  | 2.0 (JE0A)  | 11.1996 → 10.2000 | F3R 729 | B 102 |
| 1.2 (B/C/S577)   | 01.1996 → 12.1996 | C3G 720 | B 12  | 2.0 (JE0A)  | 11.1996 → 10.2000 | F3R 742 | B 103 |
| 1.2 (B/C/S57A, B/C57S, 5/357F, 5/357J, 5/357L, 5/357R) | 05.1990 → 09.1998 | E7F 700 | B 21  | 2.0 (JE0A)  | 11.1996 → 10.2000 | F3R 768 | B 106 |
| 1.2 (B/C/S57A, B/C57S, 5/357F, 5/357J, 5/357L, 5/357R) | 05.1990 → 09.1998 | E7F 708 | B 23  | 2.0 (JE0A)  | 11.1996 → 10.2000 | F3R 769 | B 107 |
| 1.2 (B/C/S57A, B/C57S, 5/357F, 5/357J, 5/357L, 5/357R) | 01.1994 → 09.1998 | E7F 750 | B 24  | 2.2 12V TD (JE0E, JE0H, JE0P)                                     | 11.1996 → 10.2000 | G8T 714 | D 117 |
| 1.2 (B/C57R)   | 01.1991 → 06.1996 | E7F 706 | B 22  | 2.2 12V TD (JE0E, JE0H, JE0P)                                     | 11.1996 → 10.2000 | G8T 716 | D 118 |
| 1.4  | 05.1990 → 02.1998 | E6J 712 | B 19  | 2.2 12V TD (JE0E, JE0H, JE0P)                                     | 11.1996 → 10.2000 | G8T 760 | D 120 |
| 1.4  | 05.1990 → 02.1998 | E6J 713 | B 19  | 2.2 D   | 11.1997 → 01.2000 | G8T 716 | D 118 |
| 1.4  | 05.1990 → 02.1998 | E6J 760 | B 19  | 3.0 (JE0D)  | 11.1996 → 10.1998 | Z7X 775 | B 155 |
| 1.4  | 01.1991 → 09.1998 | E7J 710 | B 20  | <b>EXPRESS</b>  |                   |         |       |
| 1.4  | 01.1991 → 09.1998 | E7J 711 | B 20  | 1.0   | 03.1986 → 08.1991 | C1C 706 | B 1   |
| 1.4 (B/C57T, B/C57Y)                                   | 01.1991 → 09.1998 | E7J 601 | B 20  | 1.0   | 03.1986 → 08.1991 | C1C 754 | B 1   |
| 1.4 (B/C57T, B/C57Y)                                   | 01.1991 → 09.1998 | E7J 718 | B 28  | 1.1   | 03.1986 → 07.1990 | C1E 688 | B 5   |
| 1.4 (B/C57T, B/C57Y)                                   | 01.1991 → 09.1998 | E7J 719 | B 28  | 1.1   | 03.1986 → 07.1990 | C1E 750 | B 5   |
| 1.4 (B/C57T, B/C57Y)                                   | 03.1994 → 09.1998 | E7J 754 | B 17  | 1.1   | 03.1986 → 07.1990 | C1E 752 | B 6   |
| 1.4 (B57J, C57J, B57P)                                 | 01.1991 → 09.1998 | E6J 718 | B 20  | 1.1   | 03.1986 → 08.1991 | C1E 754 | B 6   |
| 1.4 (B57J, C57J, B57P)                                 | 01.1991 → 09.1998 | E7J 756 | B 31  | 1.1   | 06.1987 → 08.1991 | C1E 756 | B 6   |
| 1.4 (B57J, C57J, B57P)                                 | 01.1991 → 09.1998 | E7J 757 | B 32  | 1.1   | 09.1991 → 10.1997 | C1E 764 | B 6   |
| 1.7 (B/C574)   | 01.1991 → 12.1993 | F2N 770 | B 75  | 1.1   | 07.1993 → 09.1994 | C1E 762 | B 6   |
| 1.8  | 08.1990 → 04.1996 | F3P 755 | B 99  | 1.2i  | 09.1991 → 10.1997 | C3G 700 | B 9   |
| 1.8  | 01.1991 → 09.1998 | F3P 710 | B 95  | 1.2i  | 07.1993 → 06.1997 | C3G 710 | B 11  |
| 1.8 (B/C578)   | 08.1994 → 09.1998 | F3P 754 | B 98  | 1.2i  | 12.1996 → 06.1997 | C3G 712 | B 11  |
| 1.8 (B/C578)   | 08.1994 → 09.1998 | F3P 755 | B 99  | 1.4   | 03.1986 → 05.1987 | C3J 700 | B 36  |
| 1.8 (B/C57C, B/C57U)                                   | 01.1991 → 09.1998 | F3P 710 | B 95  | 1.4   | 03.1986 → 06.1989 | C1J 768 | B 35  |
| 1.8 (B/C57C, B/C57U)                                   | 01.1991 → 09.1998 | F3P 714 | B 97  | 1.4   | 03.1986 → 08.1991 | C1J 780 | B 36  |
| 1.8 16V (C57D)   | 08.1991 → 06.1994 | F7P 722 | B 87  | 1.4   | 03.1986 → 09.1997 | 847.20  | B 38  |
| 1.8 Rsi (B/C579)                                       | 01.1993 → 08.1995 | F3P 712 | B 96  | 1.4   | 03.1986 → 09.1997 | C1J 715 | B 35  |
| 1.8 Rsi (B/C57H)                                       | 08.1995 → 09.1998 | F3P 758 | B 98  | 1.4   | 06.1987 → 08.1991 | C3J 702 | B 36  |
| 1.9 D  | 05.1996 → 02.1998 | F8Q 632 | D 48  | 1.4   | 06.1987 → 09.1997 | C2J 782 | B 36  |
| 1.9 D  | 05.1996 → 02.1998 | F8Q 676 | D 51  | 1.4   | 06.1987 → 09.1997 | C2J 784 | B 35  |
| 1.9 D  | 05.1996 → 02.1998 | F8Q 696 | D 51  | 1.4i  | 03.1986 → 09.1997 | E6J 712 | B 19  |
| 1.9 D  | 05.1996 → 02.1998 | F8Q 714 | D 55  | 1.4i  | 03.1986 → 09.1997 | E6J 734 | B 20  |
| 1.9 D  | 01.1997 → 09.1998 | F8Q 678 | D 52  | 1.4i  | 03.1986 → 09.1997 | E6J 738 | B 20  |
| 1.9 D (B/C/S576, B/C/S57L)                             | 01.1991 → 12.1993 | F8Q 730 | D 56  | 1.4i  | 06.1987 → 08.1991 | C3J 760 | B 14  |
| 1.9 D (B/C/S576, B/C/S57L)                             | 01.1991 → 09.1998 | F8Q 732 | D 57  | 1.4i  | 09.1991 → 03.1997 | C3J 762 | B 15  |
| Williams   | 10.1994 → 04.1996 | F7R 700 | B 110 | 1.4i  | 09.1991 → 10.1997 | E7J 720 | B 29  |
| Williams (B/C57M)                                      | 01.1994 → 09.1998 | F7R 700 | B 110 | 1.4i  | 09.1991 → 10.1997 | E7J 724 | B 29  |
| <b>ESPACE I (J11_)</b>                                 |                   |         |       | 1.4i  | 09.1991 → 10.1997 | E7J 726 | B 29  |
| 2.0 i Quadra (J116)                                    | 03.1988 → 12.1992 | J7R 760 | B 133 | 1.4i  | 09.1991 → 10.1997 | E7J 754 | B 17  |
| <b>ESPACE II (J/S63_)</b>                              |                   |         |       | 1.4i  | 03.1994 → 10.1997 | E7J 728 | B 29  |
| 2.0 (J636)   | 01.1991 → 10.1996 | J7R 768 | B 136 | 1.4i  | 03.1994 → 10.1997 | E7J 773 | B 20  |
| 2.1 RTDT Quadra  | 01.1991 → 05.1992 | J8S 772 | D 116 | 1.4i  | 03.1996 → 09.1997 | E7J 770 | B 34  |
| 2.1 TD (J633, J634, J/S635, J/S63D)                    | 01.1991 → 10.1996 | J8S 610 | D 116 | 1.4i  | 03.1996 → 09.1997 | E7J 771 | B 34  |
| 2.1 TD (J633, J634, J/S635, J/S63D)                    | 01.1991 → 10.1996 | J8S 772 | D 116 | 1.6 D   | 03.1986 → 03.1997 | F8M 720 | D 39  |
| 2.1 TD (J633, J634, J/S635, J/S63D)                    | 01.1991 → 10.1996 | J8S 776 | D 116 | 1.6 D   | 10.1987 → 03.1997 | F8M 730 | D 40  |
| 2.1 TD (J633, J634, J/S635, J/S63D)                    | 01.1991 → 10.1996 | J8S 778 | D 116 | 1.6 D   | 09.1991 → 03.1997 | F8M 736 | D 40  |
| 2.1 TD (J633, J634, J/S635, J/S63D)                    | 01.1991 → 10.1996 | J8S 778 | D 116 | 1.9 D   | 09.1991 → 03.1997 | F8Q 776 | D 59  |
| 2.1 TD (J63E)  | 11.1994 → 10.1996 | J8S 612 | D 116 | 1.9 D   | 09.1991 → 10.1997 | F8Q 722 | D 56  |
| 2.2 (J/S637, J63G)                                     | 01.1991 → 10.1996 | J7T 772 | B 145 | 1.9 D   | 09.1991 → 10.1997 | F8Q 724 | D 57  |
| 2.2 (J/S637, J63G)                                     | 01.1991 → 10.1996 | J7T 773 | B 146 | 1.9 D   | 09.1991 → 10.1997 | F8Q 730 | D 56  |
| 2.2 (J/S637, J63G)                                     | 01.1991 → 10.1996 | J7T 776 | B 146 | 1.9 D   | 09.1991 → 10.1997 | F8Q 732 | D 57  |
| 2.2 4x4 (J/S637, J63G)                                 | 03.1991 → 12.1996 | J7T 772 | B 145 | 1.9 D   | 09.1991 → 10.1997 | F8Q 774 | D 56  |
| 2.2 4x4 (J/S637, J63G)                                 | 03.1991 → 12.1996 | J7T 773 | B 146 | <b>EXPRESS Pickup</b>   |                   |         |       |
| <b>ESPACE I (J11_)</b>                                 |                   |         |       | 1.2   | 07.1995 → 10.1999 | C3G 710 | B 11  |
| <b>LAGUNA I (B56_, 556_)</b>                           |                   |         |       | 1.9 D   | 07.1995 → 10.1997 | F8Q 640 | D 49  |
| 1.8  | 06.1995 → 06.1998 | F3P 676 | B 88  | 1.9 D   | 07.1995 → 10.1999 | F8Q 724 | D 57  |
| 1.8  | 08.1995 → 06.1998 | F3P 678 | B 89  | 1.9 D   | 07.1995 → 10.1999 | F8Q 776 | D 59  |

|                                    |                   |         | Pos |   |                            |                   | Pos     |   |     |
|------------------------------------|-------------------|---------|-----|---|----------------------------|-------------------|---------|---|-----|
| <b>LAGUNA I Grandtour (K56_)</b>   |                   |         |     | <b>SAFRANE II (B54_)</b>                        |                            |                   |         |   |     |
| 2.0                                | 10.1998 → 01.2001 | F3R 728 | B   | 102   | 2.0 12V (B542, B54E)       | 04.1992 → 07.1996 | J7R 734 | B | 130 |
| 2.0                                | 10.1998 → 01.2001 | F3R 768 | B   | 106   | 2.0 12V (B542, B54E)       | 04.1992 → 07.1996 | J7R 735 | B | 130 |
| <b>MEGANE I (BA0/1_)</b>           |                   |         |     | <b>SAFRANE II (B54_)</b>                        |                            |                   |         |   |     |
| 1.4 Eco (BA0T)                     | 01.1996 → 03.1999 | E7J 624 | B   | 25  | 2.1 dT (B546)              | 11.1993 → 07.1996 | J8S 760 | D | 116 |
| 1.6 LPG                            | 08.1995 → 03.1999 | K7M 702 | B   | 43  | 2.2 (B541)                 | 04.1992 → 07.1996 | J7T 762 | B | 144 |
| 1.6 e (BA0F, BA0S)                 | 01.1996 → 03.1999 | K7M 702 | B   | 43  | 2.2 (B543)                 | 04.1992 → 07.1996 | J7T 761 | B | 143 |
| 1.6 e (BA0F, BA0S)                 | 01.1996 → 03.1999 | K7M 703 | B   | 43  | 2.2 (B543)                 | 02.1994 → 07.1996 | J7T 760 | B | 142 |
| 1.6 e (BA0F, BA0S)                 | 01.1996 → 03.1999 | K7M 790 | B   | 46  | 2.5 dT (B548)              | 12.1992 → 07.1996 | S8U 762 | D | 150 |
| 1.6 i (BA0L)                       | 01.1996 → 03.1999 | K7M 720 | B   | 45  | 2.5 dT (B548)              | 12.1992 → 07.1996 | S8U 763 | D | 151 |
| 1.9 DTi                            | 02.2000 → 09.2000 | F9Q 730 | D   | 63  | 3.0                        | 02.1993 → 06.1996 | Z7X 723 | B | 153 |
| 1.9 dT                             | 08.1998 → 10.1999 | F8Q 784 | D   | 60  | 3.0 Biturbo 4x4 (B545)     | 02.1993 → 07.1996 | Z7X 726 | B | 154 |
| <b>MEGANE I Cabriolet (EA0/1_)</b> |                   |         |     | <b>SAFRANE II (B54_)</b>                        |                            |                   |         |   |     |
| 1.6 e (EA0F)                       | 10.1996 → 03.1999 | K7M 702 | B   | 43  | 3.0 V6 (B54B, B544)        | 12.1992 → 07.1996 | Z7X 721 | B | 152 |
| 1.6 e (EA0F)                       | 10.1996 → 03.1999 | K7M 703 | B   | 43  | 3.0 V6 (B54B, B544)        | 12.1992 → 07.1996 | Z7X 722 | B | 153 |
| 2.0 16V                            | 08.1997 → 11.2000 | F7R 714 | B   | 112   | 3.0 V6 (B54B, B544)        | 12.1992 → 07.1996 | Z7X 723 | B | 153 |
| 2.0 16V (EA0H)                     | 10.1996 → 11.1999 | F7R 710 | B   | 111   | 3.0 V6 (B54B, B544)        | 12.1992 → 07.1996 | Z7X 753 | B | 153 |
| 2.0 16V (EA0H)                     | 10.1996 → 11.1999 | F7R 714 | B   | 112   | 3.0 V6 4x4 (B54B, B544)    | 12.1992 → 07.1996 | Z7X 721 | B | 152 |
| <b>MEGANE I Classic (LA0/1_)</b>   |                   |         |     | <b>SAFRANE II (B54_)</b>                        |                            |                   |         |   |     |
| 1.6                                | 02.2000 → 09.2000 | K7M 704 | B   | 44  | 2.0 16V (B54L)             | 07.1996 → 12.2000 | N7Q 710 | B | 113 |
| 1.6 e (LA0F, LA0S)                 | 09.1996 → 03.1999 | K7M 702 | B   | 43  | 2.0 16V (B54L)             | 07.1996 → 12.2000 | N7Q 711 | B | 113 |
| 1.6 e (LA0F, LA0S)                 | 09.1996 → 03.1999 | K7M 703 | B   | 43  | 2.2 dT (B54G)              | 07.1996 → 12.2000 | G8T 740 | D | 119 |
| 1.6 e (LA0F, LA0S)                 | 09.1996 → 03.1999 | K7M 790 | B   | 46  | 2.5 20V (B54F)             | 07.1996 → 12.2000 | N7U 700 | B | 114 |
| 1.6 i (LA0L)                       | 09.1996 → 03.1999 | K7M 720 | B   | 45  | 2.5 20V (B54F)             | 07.1996 → 12.2000 | N7U 701 | B | 114 |
| 1.9 dT                             | 08.1998 → 10.1999 | F8Q 784 | D   | 60  | 3.0 V6 (B54M)              | 07.1996 → 12.2000 | Z7X 755 | B | 152 |
| <b>MEGANE I Coach (DA0/1_)</b>     |                   |         |     | <b>SCÉNIC I Großraumlimousine (JA0/1_ FA0_)</b> |                            |                   |         |   |     |
| 1.6 e (DA0F)                       | 03.1996 → 03.1999 | K7M 702 | B   | 43  | 1.9 TD                     | 11.1996 → 03.1997 | F8Q 784 | D | 60  |
| 1.6 e (DA0F)                       | 03.1996 → 03.1999 | K7M 703 | B   | 43  | 1.9 TD                     | 11.1996 → 03.1997 | F8Q 786 | D | 61  |
| 1.9 DCi                            | 03.1999 → 09.2000 | F9Q 732 | D   | 64  | <b>SPORT SPIDER (EF0_)</b> |                   |         |   |     |
| 1.9 DCi                            | 03.1999 → 09.2000 | F9Q 733 | D   | 65  | 2.0                        | 12.1995 → 08.1996 | F7R 710 | B | 111 |
| 2.0 16V                            | 08.1997 → 11.2000 | F7R 714 | B   | 112   | 2.0 16V                    | 03.1995 → 10.1999 | F7R 710 | B | 111 |
| 2.0 16V (DA0H)                     | 03.1996 → 11.1999 | F7R 710 | B   | 111   | <b>SUPER 5 (B/C40_)</b>    |                   |         |   |     |
| 2.0 16V (DA0H)                     | 03.1996 → 11.1999 | F7R 714 | B   | 112   | 1.1 (B/C/401, B/C40H)      | 01.1986 → 06.1989 | C1E 752 | B | 6   |
| <b>MEGANE I Grandtour (KA0/1_)</b> |                   |         |     | <b>SUPER 5 (B/C40_)</b>                         |                            |                   |         |   |     |
| 1.6 Bifuel                         | 03.1999 → 09.2000 | K4M 704 | B   | 42  | 1.1 (B/C/401, B/C40H)      | 01.1986 → 07.1989 | C1E 750 | B | 5   |
| 1.9 dCi                            | 03.1999 → 09.2000 | F9Q 732 | D   | 64  | 1.1 (B/C/401, B/C40H)      | 01.1986 → 07.1989 | C1E 756 | B | 6   |
| <b>MEGANE Scenic (JA0/1_)</b>      |                   |         |     | <b>SUPER 5 (B/C40_)</b>                         |                            |                   |         |   |     |
| 1.4 i (JA0E)                       | 01.1997 → 09.1999 | E7J 764 | B   | 33  | 1.1 (B/C/401, B/C40H)      | 01.1986 → 08.1991 | C1E 760 | B | 7   |
| 1.6 16V (JA0B, JA04, JA11)         | 04.1998 → 10.1999 | K4M 700 | B   | 42  | 1.4 Cat (B/C/407)          | 10.1985 → 08.1991 | C3J 760 | B | 14  |
| 1.6 16V (JA0B, JA04, JA11)         | 04.1998 → 10.1999 | K4M 701 | B   | 42  | 1.4 Cat (B/C/407)          | 10.1985 → 12.1996 | C3J 700 | B | 36  |
| 1.6 16V (JA0B, JA04, JA11)         | 04.1998 → 10.1999 | K4M 704 | B   | 42  | 1.4 Cat (B/C/407)          | 08.1988 → 12.1996 | C3J 702 | B | 36  |
| 1.6 16V (JA0B, JA04, JA11)         | 04.1998 → 10.1999 | K4M 708 | B   | 42  | 1.6 D (B/C/404)            | 08.1985 → 09.1987 | F8M 720 | D | 39  |
| 1.6 e (JA0F)                       | 01.1997 → 10.1999 | K7M 702 | B   | 43  | 1.6 D (B/C/404)            | 10.1987 → 07.1989 | F8M 730 | D | 40  |
| 1.6 e (JA0F)                       | 01.1997 → 10.1999 | K7M 703 | B   | 43  | 1.7 (B/C408)               | 10.1986 → 03.1995 | F3N 716 | B | 77  |
| 1.6 i (JA0L)                       | 01.1997 → 09.1999 | K7M 720 | B   | 45  | 1.7 (B/C408)               | 10.1986 → 03.1995 | F3N 717 | B | 77  |
| 1.9 D (JA0J)                       | 03.1997 → 09.1999 | F8Q 790 | D   | 62  | 1.7 (B/C40K, B/C40G)       | 06.1987 → 03.1995 | F2N 740 | B | 72  |
| 1.9 dT (JA0K, JA0Y)                | 01.1997 → 09.1999 | F8Q 784 | D   | 60  | 1.7 (B/C40K, B/C40G)       | 06.1987 → 03.1995 | F2N 742 | B | 72  |
| 1.9 dT (JA0K, JA0Y)                | 01.1997 → 09.1999 | F8Q 786 | D   | 61  | 1.7 i (C409)               | 10.1986 → 08.1991 | F3N 702 | B | 76  |
| 1.9 dT (JA0Y)                      | 03.1997 → 08.1999 | F8Q 784 | D   | 60  | 1.7 i (C409)               | 10.1986 → 08.1991 | F3N 722 | B | 79  |
| 1.9 dTi (JA0N)                     | 04.1997 → 09.1999 | F9Q 730 | D   | 63  | <b>TWINGO I (C06_)</b>     |                   |         |   |     |
| 1.9 dTi (JA0N)                     | 04.1997 → 09.1999 | F9Q 734 | D   | 66  | 1.2                        | 09.1998 → 08.2000 | D7F 702 | B | 2   |
| 2.0 RXE 4x4                        | 05.1997 → 10.1999 | F3R 750 | B   | 104   | 1.2                        | 09.1998 → 08.2000 | D7F 703 | B | 3   |
| 2.0 i (JA02, JA0G)                 | 01.1999 → 09.1999 | F3R 791 | B   | 108   | 1.2                        | 09.1998 → 08.2000 | D7F 704 | B | 3   |
| 2.0 i (JA02, JA0G)                 | 01.1999 → 09.1999 | F3R 796 | B   | 109   | 1.2 (C063, C064)           | 03.1993 → 10.1996 | C3G 700 | B | 9   |
| 2.0 i (JA0G)                       | 01.1997 → 09.1999 | F3R 750 | B   | 104   | 1.2 (C063, C064)           | 10.1994 → 10.1996 | C3G 702 | B | 10  |
| 2.0 i (JA0G)                       | 01.1997 → 09.1999 | F3R 751 | B   | 105   | <b>RAPID</b>               |                   |         |   |     |
| <b>RAPID</b>                       |                   |         |     | <b>RAPID</b>                                    |                            |                   |         |   |     |
| 1.9 D                              | 09.1994 → 03.1998 | F8Q 646 | D   | 50  | <b>SAFRANE I (B54_)</b>    |                   |         |   |     |
| 1.9 D                              | 09.1994 → 03.1998 | F8Q 684 | D   | 53  | 2.0 (B540)                 | 11.1992 → 07.1996 | J7R 732 | B | 128 |
| 1.9 D                              | 09.1994 → 03.1998 | F8Q 724 | D   | 57  | 2.0 (B540)                 | 11.1992 → 07.1996 | J7R 733 | B | 129 |
| 1.9 D                              | 09.1994 → 03.1998 | F8Q 776 | D   | 59  |                            |                   |         |   |     |

|          |                         |   |                   |                |                             |                      |    |          |          |        |        |
|----------|-------------------------|---|-------------------|----------------|-----------------------------|----------------------|----|----------|----------|--------|--------|
| <b>1</b> |                         | <b>65</b>   |                   |                |                             |                      |    |          |          |        |        |
|          | <b>C1C</b>              | <b>706, 754</b>   | 03.1986 → 08.1991 | B              | 4                           | 956 cm <sup>3</sup>  | 2V | 24-31 kW | 33-42 PS | ϕ8,6:1 | - 72   |
|          | <b>EXPRESS</b>          |   |                   |                |                             |                      |    |          |          |        |        |
|          | <b>77 085 618</b>       | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b>  |                   |                |                             |                      |    |          |          |        |        |
|          | <b>KK-7H</b>            | valve cotter; number of notches: 1; valve stem diameter: 7  |                   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |                      |    |          |          |        |        |
|          | <b>MK-7H2</b>           | valve cotter; number of notches: 2; valve stem diameter: 7  |                   |                |                             |                      |    |          |          |        |        |
| <b>2</b> |                         | <b>69</b>   |                   |                |                             |                      |    |          |          |        |        |
|          | <b>D7F</b>              | <b>702</b>  | 09.1998 → 08.2000 | B              | 4                           | 1149 cm <sup>3</sup> | 2V | 43-44 kW | 58-60 PS | ϕ9,6   | - 76.8 |
|          | <b>TWINGO I (C06_)</b>  |   |                   |                |                             |                      |    |          |          |        |        |
|          | <b>99 646 600</b>       | Cylinder diameter: 69; KH: 27.1; GL: 50.5; piston pin: 17.5x54; K; number of piston rings: 3<br><b>99 646 610 69.50</b><br>R 1.5 CR G6<br>NM 1.5<br>SLF 2.5 CR<br>→ <b>80 00375 1 0 ...</b> |                   |                |                             |                      |    |          |          |        |        |
|          | <b>80 00375 1 0 000</b> | Ø69; STD; set: 1; [R G6 IF CR 1.5] [NM 1.5] [SLF CR 2.5]<br><b>80 00375 1 0 050 69.50</b>   |                   |                |                             |                      |    |          |          |        |        |
|          | <b>511020</b>           | EX; 29.9 x 6 x 106.7 x A/S - - 45° - 1 - III  |                   | <b>81-5132</b> | IN/EX; 11.07/ x 6 x 45 B1   |                      |    |          |          |        |        |
|          | <b>511019</b>           | IN; 32.8 x 6 x 106.7 x S - - 30° - 1 - III  |                   |                |                             |                      |    |          |          |        |        |
|          | <b>7.29591.04.0</b>     | mechanical  |                   |                |                             |                      |    |          |          |        |        |
|          | <b>7.00468.27.0</b>     | fuel supply unit; in-tank; electrical   |                   |                |                             |                      |    |          |          |        |        |
|          | <b>3.32038.02.0</b>     | fuel tank seal; in-tank   |                   |                |                             |                      |    |          |          |        |        |
|          | <b>7.18222.01.0</b>     | intake manifold pressure sensor; pneumatic  |                   |                |                             |                      |    |          |          |        |        |
|          | <b>7.03703.53.0</b>     | throttle body; mechanical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.  |                   |                |                             |                      |    |          |          |        |        |
|          | <b>7.02604.10.0</b>     | lambda sensor; heated   |                   |                |                             |                      |    |          |          |        |        |
|          | <b>7.02604.02.0</b>     | lambda sensor; universal probe; not heated  |                   |                |                             |                      |    |          |          |        |        |
| <b>3</b> |                         | <b>69</b>   |                   |                |                             |                      |    |          |          |        |        |
|          | <b>D7F</b>              | <b>703, 704</b>   | 09.1998 → 08.2000 | B              | 4                           | 1149 cm <sup>3</sup> | 2V | 43-44 kW | 58-60 PS | ϕ9,6   | - 76.8 |
|          | <b>TWINGO I (C06_)</b>  |   |                   |                |                             |                      |    |          |          |        |        |
|          | <b>99 646 600</b>       | Cylinder diameter: 69; KH: 27.1; GL: 50.5; piston pin: 17.5x54; K; number of piston rings: 3<br><b>99 646 610 69.50</b><br>R 1.5 CR G6<br>NM 1.5<br>SLF 2.5 CR<br>→ <b>80 00375 1 0 ...</b> |                   |                |                             |                      |    |          |          |        |        |
|          | <b>80 00375 1 0 000</b> | Ø69; STD; set: 1; [R G6 IF CR 1.5] [NM 1.5] [SLF CR 2.5]<br><b>80 00375 1 0 050 69.50</b>   |                   |                |                             |                      |    |          |          |        |        |
|          | <b>511020</b>           | EX; 29.9 x 6 x 106.7 x A/S - - 45° - 1 - III  |                   | <b>81-5132</b> | IN/EX; 11.07/ x 6 x 45 B1   |                      |    |          |          |        |        |
|          | <b>511019</b>           | IN; 32.8 x 6 x 106.7 x S - - 30° - 1 - III  |                   |                |                             |                      |    |          |          |        |        |
|          | <b>7.29591.04.0</b>     | mechanical  |                   |                |                             |                      |    |          |          |        |        |
|          | <b>7.00468.27.0</b>     | fuel supply unit; in-tank; electrical   |                   |                |                             |                      |    |          |          |        |        |
|          | <b>3.32038.02.0</b>     | fuel tank seal; in-tank   |                   |                |                             |                      |    |          |          |        |        |
|          | <b>7.18222.01.0</b>     | intake manifold pressure sensor; pneumatic  |                   |                |                             |                      |    |          |          |        |        |
| cont...  |                         |   |                   |                |                             |                      |    |          |          |        |        |

**7.03703.53.0** throttle body; mechanical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.

**7.02604.10.0** lambda sensor; heated

**4** **69**  
**D7F** **730**  
 01.1996 → 09.1998 B 4 1149 cm<sup>3</sup> 2V 40-43 kW 54-58 PS 9,6 - 76.8  
**CLIO I (B/C57\_, 5/357\_)**

**99 646 600** Cylinder diameter: 69; KH: 27.1; GL: 50.5; piston pin: 17.5x54; K; number of piston rings: 3  
**99 646 610** 69.50  
 R 1.5 CR G6  
 NM 1.5  
 SLF 2.5 CR  
 → **80 00375 1 0 ...**

**80 00375 1 0 000** Ø69; STD; set: 1; [R G6 IF CR 1.5] [NM 1.5] [SLF CR 2.5]  
**80 00375 1 0 050** 69.50

**511020** EX; 29.9 x 6 x 106.7 x A/S - - 45° - 1 - III **81-5132** IN/EX; 11.07/ x 6 x 45 B1  
**511019** IN; 32.8 x 6 x 106.7 x S - - 30° - 1 - III

**7.29591.04.0** mechanical

**7.18222.01.0** intake manifold pressure sensor; pneumatic

**5** **70**  
**C1E** **688, 700, 750**  
 01.1986 → 09.1998 B 4 1108 cm<sup>3</sup> 2V 25-36 kW 34-49 PS - 72  
**19 I Chamade (L53\_), CLIO I (B/C57\_, 5/357\_), EXPRESS, SUPER 5 (B/C40\_)**

**77 085 618** [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A  
**77 085 628** 0,50 / **77 085 638** 0,75 / **77 085 608** STD

**KK-7H** valve cotter; number of notches: 1; valve stem diameter: 7 **81-5115** IN/EX; 11.14/ x 7 x 41.5 G1  
**MK-7H2** valve cotter; number of notches: 2; valve stem diameter: 7

**6** **70**  
**C1E** **752, 754, 756, 762, 764**  
 01.1986 → 10.1997 B 4 1108 cm<sup>3</sup> 2V 33-36 kW 45-49 PS - 72  
**EXPRESS, SUPER 5 (B/C40\_)**

**KK-7H** valve cotter; number of notches: 1; valve stem diameter: 7 **81-5115** IN/EX; 11.14/ x 7 x 41.5 G1  
**MK-7H2** valve cotter; number of notches: 2; valve stem diameter: 7

R

**7** **70**  
**C1E** **760**  
 01.1986 → 08.1991 B 4 1108 cm<sup>3</sup> 2V 33 kW 45 PS 8,8 - 72  
**SUPER 5 (B/C40\_)**

**77 085 618** [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A  
**77 085 628** 0,50 / **77 085 638** 0,75 / **77 085 608** STD

**KK-7H** valve cotter; number of notches: 1; valve stem diameter: 7 **81-5115** IN/EX; 11.14/ x 7 x 41.5 G1  
**MK-7H2** valve cotter; number of notches: 2; valve stem diameter: 7

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

|           |   |  |   |                |                             |    |       |       |       |      |
|-----------|---|--|---|----------------|-----------------------------|----|-------|-------|-------|------|
| <b>8</b>  |   | <b>71.5</b>  |   |                |                             |    |       |       |       |      |
|           | <b>C1G</b>  | <b>730</b>   |   |                |                             |    |       |       |       |      |
|           |   | 01.1988 → 12.1995  | B | 4              | 1237 cm <sup>3</sup>        | 2V | 40 kW | 54 PS | ⊗9,25 | - 77 |
|           | <b>19 I (B/C53_), 19 I Chamade (L53_), 19 II (B/C53_)</b> |  |   |                |                             |    |       |       |       |      |
|           | <b>77 085 618</b>   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |   |                |                             |    |       |       |       |      |
|           | <b>87 845 618</b>   | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |   |                |                             |    |       |       |       |      |
|           | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7   |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |    |       |       |       |      |
|           | <b>MK-7H2</b>   | valve cotter; number of notches: 2; valve stem diameter: 7   |   |                |                             |    |       |       |       |      |
| <b>9</b>  |   | <b>74</b>  |   |                |                             |    |       |       |       |      |
|           | <b>C3G</b>  | <b>700</b>   |   |                |                             |    |       |       |       |      |
|           |   | 09.1991 → 10.1997  | B | 4              | 1239 cm <sup>3</sup>        | 2V | 40 kW | 55 PS | ⊗9,2  | - 72 |
|           | <b>EXPRESS, TWINGO I (C06_)</b>                           |  |   |                |                             |    |       |       |       |      |
|           | <b>77 085 618</b>   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |   |                |                             |    |       |       |       |      |
|           | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7   |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |    |       |       |       |      |
|           | <b>MK-7H2</b>   | valve cotter; number of notches: 2; valve stem diameter: 7   |   |                |                             |    |       |       |       |      |
|           | <b>7.02701.00.0</b>                                       | fuel pump; in-tank; electrical   |   |                |                             |    |       |       |       |      |
|           | <b>7.00468.24.0</b>                                       | fuel supply unit; in-tank; electrical  |   |                |                             |    |       |       |       |      |
|           | <b>7.05270.45.0</b>                                       | lambda sensor; control sensor; not heated  |   |                |                             |    |       |       |       |      |
|           | <b>7.02604.02.0</b>                                       | lambda sensor; universal probe; not heated   |   |                |                             |    |       |       |       |      |
| <b>10</b> |   | <b>74</b>  |   |                |                             |    |       |       |       |      |
|           | <b>C3G</b>  | <b>702</b>   |   |                |                             |    |       |       |       |      |
|           |   | 10.1994 → 10.1996  | B | 4              | 1239 cm <sup>3</sup>        | 2V | 40 kW | 55 PS | ⊗9,2  | - 72 |
|           | <b>TWINGO I (C06_)</b>                                    |  |   |                |                             |    |       |       |       |      |
|           | <b>77 085 618</b>   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |   |                |                             |    |       |       |       |      |
|           | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7   |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |    |       |       |       |      |
|           | <b>MK-7H2</b>   | valve cotter; number of notches: 2; valve stem diameter: 7   |   |                |                             |    |       |       |       |      |
|           | <b>7.02701.00.0</b>                                       | fuel pump; in-tank; electrical   |   |                |                             |    |       |       |       |      |
|           | <b>7.00468.24.0</b>                                       | fuel supply unit; in-tank; electrical  |   |                |                             |    |       |       |       |      |
|           | <b>7.05270.47.0</b>                                       | lambda sensor; control sensor; heated  |   |                |                             |    |       |       |       |      |
| <b>11</b> |   | <b>74</b>  |   |                |                             |    |       |       |       |      |
|           | <b>C3G</b>  | <b>710, 712</b>  |   |                |                             |    |       |       |       |      |
|           |   | 07.1993 → 10.1999  | B | 4              | 1239 cm <sup>3</sup>        | 2V | 40 kW | 55 PS | ⊗9,2  | - 72 |
|           | <b>EXPRESS, EXPRESS Pickup</b>                            |  |   |                |                             |    |       |       |       |      |
|           | <b>77 085 618</b>   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |   |                |                             |    |       |       |       |      |
|           | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7   |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |    |       |       |       |      |
|           | <b>MK-7H2</b>   | valve cotter; number of notches: 2; valve stem diameter: 7   |   |                |                             |    |       |       |       |      |
| <b>12</b> |   | <b>74</b>  |   |                |                             |    |       |       |       |      |
|           | <b>C3G</b>  | <b>720</b>   |   |                |                             |    |       |       |       |      |
|           |   | 01.1996 → 12.1996  | B | 4              | 1239 cm <sup>3</sup>        | 2V | 40 kW | 54 PS | ⊗9,2  | - 72 |
|           | <b>CLIO I (B/C57_, 5/357_)</b>                            |  |   |                |                             |    |       |       |       |      |
|           | <b>77 085 618</b>   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |   |                |                             |    |       |       |       |      |

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|           |   |   |             |                |  |    |          |          |     |        |
|-----------|---|---|-------------|----------------|--|----|----------|----------|-----|--------|
|           | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7  |             | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1                                |    |          |          |     |        |
|           | <b>MK-7H2</b>   | valve cotter; number of notches: 2; valve stem diameter: 7  |             |                |  |    |          |          |     |        |
|           | <b>7.02550.21.0</b>   | fuel supply unit; in-tank; electrical   |             |                |  |    |          |          |     |        |
|           | <b>7.18222.01.0</b>   | intake manifold pressure sensor; pneumatic  |             |                |  |    |          |          |     |        |
|           | <b>7.05270.45.0</b>   | lambda sensor; control sensor; not heated   |             |                |  |    |          |          |     |        |
| <b>13</b> |   | <b>75.8</b>   |             |                |  |    |          |          |     |        |
|           | <b>C3J</b>  | <b>710</b>  |             |                |  |    |          |          |     |        |
|           | <b>19 I (B/C53_), 19 I Chamade (L53_), 19 II (B/C53_), 19 II Chamade (L53_)</b> | 07.1988 → 12.1995   | B           | 4              | 1390 cm <sup>3</sup>                                       | 2V | 43-44 kW | 58-60 PS | 9,2 | - 77   |
|           | <b>77 085 618</b>   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628</b> 0,50 / <b>77 085 638</b> 0,75 / <b>77 085 608</b> STD                          |             |                |  |    |          |          |     |        |
|           | <b>87 845 618</b>   | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628</b> 0,50 / <b>87 845 638</b> 0,75 / <b>87 845 608</b> STD                          |             |                |  |    |          |          |     |        |
|           | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7  |             | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1                                |    |          |          |     |        |
|           | <b>MK-7H2</b>   | valve cotter; number of notches: 2; valve stem diameter: 7  |             |                |  |    |          |          |     |        |
|           | <b>7.05270.51.0</b>   | lambda sensor; control sensor; heated   |             |                |  |    |          |          |     |        |
| <b>14</b> |   | <b>75.8</b>   |             |                |  |    |          |          |     |        |
|           | <b>C3J</b>  | <b>760</b>  |             |                |  |    |          |          |     |        |
|           | <b>EXPRESS, SUPER 5 (B/C40_)</b>  | 10.1985 → 08.1991   | B           | 4              | 1390 cm <sup>3</sup>                                       | 2V | 43-44 kW | 58-60 PS | 9   | - 77   |
|           | <b>77 085 618</b>   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628</b> 0,50 / <b>77 085 638</b> 0,75 / <b>77 085 608</b> STD                          |             |                |  |    |          |          |     |        |
|           | <b>87 845 618</b>   | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628</b> 0,50 / <b>87 845 638</b> 0,75 / <b>87 845 608</b> STD                          |             |                |  |    |          |          |     |        |
|           | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7  |             | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1                                |    |          |          |     |        |
|           | <b>MK-7H2</b>   | valve cotter; number of notches: 2; valve stem diameter: 7  |             |                |  |    |          |          |     |        |
| <b>15</b> |   | <b>75.8</b>   |             |                |  |    |          |          |     |        |
|           | <b>C3J</b>  | <b>762</b>  |             |                |  |    |          |          |     |        |
|           | <b>EXPRESS</b>  | 09.1991 → 03.1997   | B           | 4              | 1390 cm <sup>3</sup>                                       | 2V | 43-44 kW | 58-60 PS | 9   | - 77   |
|           | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7  |             | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1                                |    |          |          |     |        |
|           | <b>MK-7H2</b>   | valve cotter; number of notches: 2; valve stem diameter: 7  |             |                |  |    |          |          |     |        |
| <b>R</b>  | <b>16</b>   |   | <b>75.8</b> |                |  |    |          |          |     |        |
|           |   | <b>E5F</b>  | <b>710</b>  |                |  |    |          |          |     |        |
|           | <b>CLIO I (B/C57_, 5/357_)</b>  | 05.1990 → 03.1996   | B           | 4              | 1171 cm <sup>3</sup>                                       | 2V | 40-44 kW | 55-60 PS | 8,8 | - 64.9 |
|           | <b>80 00229 1 0 000</b>   | Ø75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]  |             |                |  |    |          |          |     |        |
|           | <b>77 817 610</b>   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620</b> 0,50 / <b>77 817 630</b> 0,75 / <b>77 817 600</b> STD / <b>77 817 640</b> 1,00 |             |                |  |    |          |          |     |        |
|           | <b>87 845 618</b>   | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628</b> 0,50 / <b>87 845 638</b> 0,75 / <b>87 845 608</b> STD                          |             |                |  |    |          |          |     |        |
|           | <b>511018</b>   | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III  |             | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |    |          |          |     |        |
|           | <b>511017</b>   | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III  |             | <b>81-5134</b> | EX; 12.06/ x 7 x 49 B1                                     |    |          |          |     |        |
|           |   |   |             | <b>81-5133</b> | IN; 12.06/ x 7 x 42 B1                                     |    |          |          |     |        |

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|           |  |  |   |   |                      |    |          |          |      |      |
|-----------|--|--|---|---|----------------------|----|----------|----------|------|------|
|           | <b>7.31737.01.0</b>  | mechanical   |   |   |                      |    |          |          |      |      |
|           | <b>7.03703.53.0</b>  | throttle body; mechanical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |   |   |                      |    |          |          |      |      |
| <b>17</b> |  | <b>75.8</b>  |   |   |                      |    |          |          |      |      |
|           | <b>E6J</b>   | <b>700</b>   |   |   |                      |    |          |          |      |      |
|           |  | 01.1988 → 12.1998  | B | 4 | 1390 cm <sup>3</sup> | 2V | 57-59 kW | 78-80 PS | ⊗9,5 | - 77 |
|           | <b>E7J</b>   | <b>754</b>   |   |   |                      |    |          |          |      |      |
|           |  | 09.1991 → 09.1998  | B | 4 | 1390 cm <sup>3</sup> | 2V | 55-59 kW | 75-80 PS | ⊗9,5 | - 77 |
|           | <b>19 I (B/C53_), 19 II (B/C53_), 19 II Chamade (L53_), CLIO I (B/C57_, 5/357_), EXPRESS</b> |  |   |   |                      |    |          |          |      |      |
|           | <b>80 00229 1 0 000</b>  | ⊗75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]   |   |   |                      |    |          |          |      |      |
|           | <b>77 817 610</b>  | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |   |   |                      |    |          |          |      |      |
|           | <b>87 845 618</b>  | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |   |   |                      |    |          |          |      |      |
|           | <b>511018</b>  | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III   |   |   |                      |    |          |          |      |      |
|           | <b>511017</b>  | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |   |   |                      |    |          |          |      |      |
|           | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |                      |    |          |          |      |      |
|           | <b>81-5134</b>   | EX; 12.06/ x 7 x 49 B1   |   |   |                      |    |          |          |      |      |
|           | <b>81-5133</b>   | IN; 12.06/ x 7 x 42 B1   |   |   |                      |    |          |          |      |      |
|           | <b>7.31737.01.0</b>  | mechanical   |   |   |                      |    |          |          |      |      |
|           | <b>7.05270.46.0</b>  | lambda sensor; control sensor; heated  |   |   |                      |    |          |          |      |      |
| <b>18</b> |  | <b>75.8</b>  |   |   |                      |    |          |          |      |      |
|           | <b>E6J</b>   | <b>701</b>   |   |   |                      |    |          |          |      |      |
|           |  | 01.1988 → 12.1992  | B | 4 | 1390 cm <sup>3</sup> | 2V | 57-59 kW | 78-80 PS | ⊗9,5 | - 77 |
|           | <b>19 I (B/C53_)</b>   |  |   |   |                      |    |          |          |      |      |
|           | <b>80 00229 1 0 000</b>  | ⊗75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]   |   |   |                      |    |          |          |      |      |
|           | <b>77 817 610</b>  | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |   |   |                      |    |          |          |      |      |
|           | <b>87 845 618</b>  | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |   |   |                      |    |          |          |      |      |
|           | <b>511018</b>  | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III   |   |   |                      |    |          |          |      |      |
|           | <b>511017</b>  | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |   |   |                      |    |          |          |      |      |
|           | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |                      |    |          |          |      |      |
|           | <b>81-5134</b>   | EX; 12.06/ x 7 x 49 B1   |   |   |                      |    |          |          |      |      |
|           | <b>81-5133</b>   | IN; 12.06/ x 7 x 42 B1   |   |   |                      |    |          |          |      |      |
|           | <b>7.05270.46.0</b>  | lambda sensor; control sensor; heated  |   |   |                      |    |          |          |      |      |
| <b>19</b> |  | <b>75.8</b>  |   |   |                      |    |          |          |      |      |
|           | <b>E6J</b>   | <b>760</b>   |   |   |                      |    |          |          |      |      |
|           |  | 05.1990 → 02.1998  | B | 4 | 1390 cm <sup>3</sup> | 2V | 55-57 kW | 75-78 PS | ⊗9,5 | - 77 |
|           | <b>E6J</b>   | <b>712, 713</b>  |   |   |                      |    |          |          |      |      |
|           |  | 03.1986 → 02.1998  | B | 4 | 1390 cm <sup>3</sup> | 2V | 55-57 kW | 75-80 PS |      | - 77 |
|           | <b>CLIO I (B/C57_, 5/357_), EXPRESS</b>  |  |   |   |                      |    |          |          |      |      |
|           | <b>80 00229 1 0 000</b>  | ⊗75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]   |   |   |                      |    |          |          |      |      |
|           | <b>77 817 610</b>  | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |   |   |                      |    |          |          |      |      |
|           | <b>87 845 618</b>  | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |   |   |                      |    |          |          |      |      |
|           | <b>511018</b>  | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III   |   |   |                      |    |          |          |      |      |
|           | <b>511017</b>  | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |   |   |                      |    |          |          |      |      |
|           | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |                      |    |          |          |      |      |
|           | <b>81-5134</b>   | EX; 12.06/ x 7 x 49 B1   |   |   |                      |    |          |          |      |      |
|           | <b>81-5133</b>   | IN; 12.06/ x 7 x 42 B1   |   |   |                      |    |          |          |      |      |
|           | <b>7.18222.01.0</b>  | intake manifold pressure sensor; pneumatic   |   |   |                      |    |          |          |      |      |



| <b>20</b> |   |  | <b>75.8</b> |   |                      |                |  |          |       |        |
|-----------|---|--|-------------|---|----------------------|----------------|--|----------|-------|--------|
|           | <b>E6J</b>  | <b>718, 738</b>  |             |   |                      |                |  |          |       |        |
|           |   | 03.1986 → 09.1998  | B           | 4 | 1390 cm <sup>3</sup> | 2V             | 43-57 kW   | 60-78 PS |       | - 77   |
|           | <b>E6J</b>  | <b>734</b>   |             |   |                      |                |  |          |       |        |
|           |   | 03.1986 → 09.1997  | B           | 4 | 1390 cm <sup>3</sup> | 2V             | 43-44 kW   | 60 PS    | ∅9,5  | - 77   |
|           | <b>E7F</b>  | <b>730</b>   |             |   |                      |                |  |          |       |        |
|           |   | 05.1992 → 09.1994  | B           | 4 | 1171 cm <sup>3</sup> | 2V             | 44-46 kW   | 60-63 PS | ∅9,25 | - 64.9 |
|           | <b>E7J</b>  | <b>601, 710, 711, 773</b>  |             |   |                      |                |  |          |       |        |
|           |   | 01.1991 → 09.1998  | B           | 4 | 1390 cm <sup>3</sup> | 2V             | 55-59 kW   | 75-80 PS | ∅9,5  | - 77   |
|           | <b>19 II (B/C53_), 19 II Chamade (L53_), CLIO I (B/C57_, 5/357_), EXPRESS</b> |  |             |   |                      |                |  |          |       |        |
|           | <b>80 00229 1 0 000</b>   | ∅75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]   |             |   |                      |                |  |          |       |        |
|           | <b>77 817 610</b>   | [Set] HL 0,25 ∅ 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |             |   |                      |                |  |          |       |        |
|           | <b>87 845 618</b>   | [Set] PL 0,25 ∅ 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |             |   |                      |                |  |          |       |        |
|           | <b>511018</b>   | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III   |             |   |                      | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |          |       |        |
|           | <b>511017</b>   | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |             |   |                      | <b>81-5134</b> | EX; 12.06/ x 7 x 49 B1                                     |          |       |        |
|           |   |  |             |   |                      | <b>81-5133</b> | IN; 12.06/ x 7 x 42 B1                                     |          |       |        |
| <b>21</b> |   |  | <b>75.8</b> |   |                      |                |  |          |       |        |
|           | <b>E7F</b>  | <b>700</b>   |             |   |                      |                |  |          |       |        |
|           |   | 05.1990 → 09.1998  | B           | 4 | 1171 cm <sup>3</sup> | 2V             | 43-44 kW   | 58-60 PS | ∅9,25 | - 64.9 |
|           | <b>CLIO I (B/C57_, 5/357_)</b>  |  |             |   |                      |                |  |          |       |        |
|           | <b>80 00229 1 0 000</b>   | ∅75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]   |             |   |                      |                |  |          |       |        |
|           | <b>77 817 610</b>   | [Set] HL 0,25 ∅ 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |             |   |                      |                |  |          |       |        |
|           | <b>87 845 618</b>   | [Set] PL 0,25 ∅ 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |             |   |                      |                |  |          |       |        |
|           | <b>511018</b>   | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III   |             |   |                      | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |          |       |        |
|           | <b>511017</b>   | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |             |   |                      | <b>81-5134</b> | EX; 12.06/ x 7 x 49 B1                                     |          |       |        |
|           |   |  |             |   |                      | <b>81-5133</b> | IN; 12.06/ x 7 x 42 B1                                     |          |       |        |
|           | <b>7.18222.01.0</b>   | intake manifold pressure sensor; pneumatic   |             |   |                      |                |  |          |       |        |
|           | <b>7.05270.51.0</b>   | lambda sensor; control sensor; heated  |             |   |                      |                |  |          |       |        |
| <b>22</b> |   |  | <b>75.8</b> |   |                      |                |  |          |       |        |
|           | <b>E7F</b>  | <b>706</b>   |             |   |                      |                |  |          |       |        |
|           |   | 01.1991 → 06.1996  | B           | 4 | 1171 cm <sup>3</sup> | 2V             | 40-43 kW   | 54-58 PS | ∅8,8  | - 64.9 |
|           | <b>CLIO I (B/C57_, 5/357_)</b>  |  |             |   |                      |                |  |          |       |        |
|           | <b>80 00229 1 0 000</b>   | ∅75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]   |             |   |                      |                |  |          |       |        |
|           | <b>77 817 610</b>   | [Set] HL 0,25 ∅ 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |             |   |                      |                |  |          |       |        |
|           | <b>87 845 618</b>   | [Set] PL 0,25 ∅ 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |             |   |                      |                |  |          |       |        |
|           | <b>511018</b>   | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III   |             |   |                      | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |          |       |        |
|           | <b>511017</b>   | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |             |   |                      | <b>81-5134</b> | EX; 12.06/ x 7 x 49 B1                                     |          |       |        |
|           |   |  |             |   |                      | <b>81-5133</b> | IN; 12.06/ x 7 x 42 B1                                     |          |       |        |
|           | <b>7.18222.01.0</b>   | intake manifold pressure sensor; pneumatic   |             |   |                      |                |  |          |       |        |
|           | <b>7.03703.53.0</b>   | throttle body; mechanical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |             |   |                      |                |  |          |       |        |
|           | <b>7.05270.51.0</b>   | lambda sensor; control sensor; heated  |             |   |                      |                |  |          |       |        |

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|           |                                |             |                   |   |   |                      |    |          |          |       |        |
|-----------|--------------------------------|-------------|-------------------|---|---|----------------------|----|----------|----------|-------|--------|
| <b>23</b> |                                | <b>75.8</b> |                   |   |   |                      |    |          |          |       |        |
|           | <b>E7F</b>                     | <b>708</b>  | 05.1990 → 09.1998 | B | 4 | 1171 cm <sup>3</sup> | 2V | 43-48 kW | 58-65 PS | ⊗9,25 | - 64.9 |
|           | <b>CLIO I (B/C57_, 5/357_)</b> |             |                   |   |   |                      |    |          |          |       |        |

|  |                         |   |  |                |  |  |  |  |  |  |  |
|--|-------------------------|---|--|----------------|--|--|--|--|--|--|--|
|  | <b>80 00229 1 0 000</b> | Ø75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]  |  |                |  |  |  |  |  |  |  |
|  | <b>77 817 610</b>       | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620</b> 0,50 / <b>77 817 630</b> 0,75 / <b>77 817 600</b> STD / <b>77 817 640</b> 1,00 |  |                |  |  |  |  |  |  |  |
|  | <b>87 845 618</b>       | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628</b> 0,50 / <b>87 845 638</b> 0,75 / <b>87 845 608</b> STD                          |  |                |  |  |  |  |  |  |  |
|  | <b>511018</b>           | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III  |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |  |  |  |  |  |  |
|  | <b>511017</b>           | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III  |  | <b>81-5134</b> | EX; 12.06/ x 7 x 49 B1                                     |  |  |  |  |  |  |
|  |                         |   |  | <b>81-5133</b> | IN; 12.06/ x 7 x 42 B1                                     |  |  |  |  |  |  |
|  | <b>7.31737.01.0</b>     | mechanical  |  |                |  |  |  |  |  |  |  |
|  | <b>7.18222.01.0</b>     | intake manifold pressure sensor; pneumatic  |  |                |  |  |  |  |  |  |  |
|  | <b>7.05270.46.0</b>     | lambda sensor; control sensor; heated   |  |                |  |  |  |  |  |  |  |

|           |                                |             |                   |   |   |                      |    |          |          |      |        |
|-----------|--------------------------------|-------------|-------------------|---|---|----------------------|----|----------|----------|------|--------|
| <b>24</b> |                                | <b>75.8</b> |                   |   |   |                      |    |          |          |      |        |
|           | <b>E7F</b>                     | <b>750</b>  | 01.1994 → 09.1998 | B | 4 | 1171 cm <sup>3</sup> | 2V | 43-44 kW | 58-60 PS | ⊗9,5 | - 64.9 |
|           | <b>CLIO I (B/C57_, 5/357_)</b> |             |                   |   |   |                      |    |          |          |      |        |

|  |                         |   |  |                |  |  |  |  |  |  |  |
|--|-------------------------|---|--|----------------|--|--|--|--|--|--|--|
|  | <b>80 00229 1 0 000</b> | Ø75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]  |  |                |  |  |  |  |  |  |  |
|  | <b>77 817 610</b>       | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620</b> 0,50 / <b>77 817 630</b> 0,75 / <b>77 817 600</b> STD / <b>77 817 640</b> 1,00 |  |                |  |  |  |  |  |  |  |
|  | <b>87 845 618</b>       | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628</b> 0,50 / <b>87 845 638</b> 0,75 / <b>87 845 608</b> STD                          |  |                |  |  |  |  |  |  |  |
|  | <b>511018</b>           | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III  |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |  |  |  |  |  |  |
|  | <b>511017</b>           | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III  |  | <b>81-5134</b> | EX; 12.06/ x 7 x 49 B1                                     |  |  |  |  |  |  |
|  |                         |   |  | <b>81-5133</b> | IN; 12.06/ x 7 x 42 B1                                     |  |  |  |  |  |  |
|  | <b>7.18222.01.0</b>     | intake manifold pressure sensor; pneumatic  |  |                |  |  |  |  |  |  |  |
|  | <b>7.05270.46.0</b>     | lambda sensor; control sensor; heated   |  |                |  |  |  |  |  |  |  |

|           |                          |             |                   |   |   |                      |    |       |       |      |      |
|-----------|--------------------------|-------------|-------------------|---|---|----------------------|----|-------|-------|------|------|
| <b>25</b> |                          | <b>75.8</b> |                   |   |   |                      |    |       |       |      |      |
|           | <b>E7J</b>               | <b>624</b>  | 01.1996 → 03.1999 | B | 4 | 1390 cm <sup>3</sup> | 2V | 52 kW | 71 PS | ⊗9,5 | - 77 |
|           | <b>MEGANE I (BA0/1_)</b> |             |                   |   |   |                      |    |       |       |      |      |

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|--|-------------------------|---|--|----------------|--|--|--|--|--|--|--|
|  | <b>80 00229 1 0 000</b> | Ø75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]  |  |                |  |  |  |  |  |  |  |
|  | <b>77 817 610</b>       | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620</b> 0,50 / <b>77 817 630</b> 0,75 / <b>77 817 600</b> STD / <b>77 817 640</b> 1,00 |  |                |  |  |  |  |  |  |  |
|  | <b>87 845 618</b>       | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628</b> 0,50 / <b>87 845 638</b> 0,75 / <b>87 845 608</b> STD                          |  |                |  |  |  |  |  |  |  |
|  | <b>511018</b>           | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III  |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |  |  |  |  |  |  |
|  | <b>511017</b>           | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III  |  | <b>81-5134</b> | EX; 12.06/ x 7 x 49 B1                                     |  |  |  |  |  |  |
|  |                         |   |  | <b>81-5133</b> | IN; 12.06/ x 7 x 42 B1                                     |  |  |  |  |  |  |
|  | <b>7.31741.01.0</b>     | mechanical  |  |                |  |  |  |  |  |  |  |

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|-----------|---|--|-------------------|----------------|--|----------------------|----|----------|----------|-----|------|
| <b>26</b> |   | <b>75.8</b>  |                   |                |  |                      |    |          |          |     |      |
|           | <b>E7J</b>                                  | <b>700</b>   | 09.1990 → 04.1992 | B              | 4  | 1390 cm <sup>3</sup> | 2V | 55-59 kW | 75-80 PS | 9,5 | - 77 |
|           | <b>19 I (B/C53_), 19 I Chamade (L53_)</b>   |  |                   |                |  |                      |    |          |          |     |      |
|           | <b>77 817 610</b>                           | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |                   |                |  |                      |    |          |          |     |      |
|           | <b>87 845 618</b>                           | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |                   |                |  |                      |    |          |          |     |      |
|           | <b>511018</b>                               | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III   |                   | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |                      |    |          |          |     |      |
|           | <b>511017</b>                               | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |                   | <b>81-5134</b> | EX; 12.06/ x 7 x 49 B1                                     |                      |    |          |          |     |      |
|           |   |  |                   | <b>81-5133</b> | IN; 12.06/ x 7 x 42 B1                                     |                      |    |          |          |     |      |
|           | <b>7.02700.41.0</b>                         | fuel pump; in-tank; electrical   |                   |                |  |                      |    |          |          |     |      |
| <b>27</b> |   | <b>75.8</b>  |                   |                |  |                      |    |          |          |     |      |
|           | <b>E7J</b>                                  | <b>706</b>   | 01.1992 → 12.1995 | B              | 4  | 1390 cm <sup>3</sup> | 2V | 55-59 kW | 75-80 PS | 9,5 | - 77 |
|           | <b>19 II (B/C53_), 19 II Chamade (L53_)</b> |  |                   |                |  |                      |    |          |          |     |      |
|           | <b>77 817 610</b>                           | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |                   |                |  |                      |    |          |          |     |      |
|           | <b>87 845 618</b>                           | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |                   |                |  |                      |    |          |          |     |      |
|           | <b>511018</b>                               | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III   |                   | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |                      |    |          |          |     |      |
|           | <b>511017</b>                               | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |                   | <b>81-5134</b> | EX; 12.06/ x 7 x 49 B1                                     |                      |    |          |          |     |      |
|           |   |  |                   | <b>81-5133</b> | IN; 12.06/ x 7 x 42 B1                                     |                      |    |          |          |     |      |
|           | <b>7.02700.41.0</b>                         | fuel pump; in-tank; electrical   |                   |                |  |                      |    |          |          |     |      |
|           | <b>7.05270.46.0</b>                         | lambda sensor; control sensor; heated  |                   |                |  |                      |    |          |          |     |      |
| <b>28</b> |   | <b>75.8</b>  |                   |                |  |                      |    |          |          |     |      |
|           | <b>E7J</b>                                  | <b>718, 719</b>  | 01.1991 → 09.1998 | B              | 4  | 1390 cm <sup>3</sup> | 2V | 58 kW    | 79 PS    | 9,5 | - 77 |
|           | <b>CLIO I (B/C57_ 5/357_)</b>               |  |                   |                |  |                      |    |          |          |     |      |
|           | <b>80 00229 1 0 000</b>                     | Ø75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]   |                   |                |  |                      |    |          |          |     |      |
|           | <b>77 817 610</b>                           | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |                   |                |  |                      |    |          |          |     |      |
|           | <b>87 845 618</b>                           | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |                   |                |  |                      |    |          |          |     |      |
|           | <b>511018</b>                               | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III   |                   | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |                      |    |          |          |     |      |
|           | <b>511017</b>                               | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |                   | <b>81-5134</b> | EX; 12.06/ x 7 x 49 B1                                     |                      |    |          |          |     |      |
|           |   |  |                   | <b>81-5133</b> | IN; 12.06/ x 7 x 42 B1                                     |                      |    |          |          |     |      |
|           | <b>7.31741.01.0</b>                         | mechanical   |                   |                |  |                      |    |          |          |     |      |
|           | <b>7.05270.51.0</b>                         | lambda sensor; control sensor; heated  |                   |                |  |                      |    |          |          |     |      |
| <b>29</b> |   | <b>75.8</b>  |                   |                |  |                      |    |          |          |     |      |
|           | <b>E7J</b>                                  | <b>720, 724, 728</b>   | 09.1991 → 10.1997 | B              | 4  | 1390 cm <sup>3</sup> | 2V | 43-59 kW | 58-80 PS | 9,5 | - 77 |
|           | <b>E7J</b>                                  | <b>726</b>   | 09.1991 → 10.1997 | B              | 4  | 1390 cm <sup>3</sup> | 2V | 55-59 kW | 75-80 PS | 9,5 | - 77 |
|           | <b>EXPRESS</b>                              |  |                   |                |  |                      |    |          |          |     |      |
|           | <b>80 00229 1 0 000</b>                     | Ø75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]   |                   |                |  |                      |    |          |          |     |      |
| cont...   |   |  |                   |                |  |                      |    |          |          |     |      |

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|  | <b>77 817 610</b>   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |  |  |
|  | <b>87 845 618</b>   | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |  |  |
|  | <b>511018</b>       | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III   |  | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7        |
|  | <b>511017</b>       | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |  | <b>81-5134</b> EX; 12.06/ x 7 x 49 B1<br><b>81-5133</b> IN; 12.06/ x 7 x 42 B1 |
|  | <b>7.31737.01.0</b> | mechanical   |  |  |

|           |   |   |
|-----------|---|---|
| <b>30</b> |   | <b>75.8</b>   |
|           | <b>E7J</b>                                  | <b>742</b>  |
|           |   | 09.1994 → 12.1995 B 4 1390 cm <sup>3</sup> 2V 55 kW 75 PS ⚙9,5 - 77 |
|           | <b>19 II (B/C53_), 19 II Chamade (L53_)</b> |   |

|  |                         |  |  |  |
|--|-------------------------|--|--|--|
|  | <b>80 00229 1 0 000</b> | Ø75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]   |  |  |
|  | <b>77 817 610</b>       | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |  |  |
|  | <b>87 845 618</b>       | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |  |  |
|  | <b>511018</b>           | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III   |  | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7        |
|  | <b>511017</b>           | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |  | <b>81-5134</b> EX; 12.06/ x 7 x 49 B1<br><b>81-5133</b> IN; 12.06/ x 7 x 42 B1 |
|  | <b>7.31737.01.0</b>     | mechanical   |  |  |
|  | <b>7.02700.41.0</b>     | fuel pump; in-tank; electrical   |  |  |
|  | <b>7.05270.46.0</b>     | lambda sensor; control sensor; heated  |  |  |
|  | <b>7.05270.51.0</b>     | lambda sensor; control sensor; heated  |  |  |

|           |                                |   |
|-----------|--------------------------------|---|
| <b>31</b> |                                | <b>75.8</b>   |
|           | <b>E7J</b>                     | <b>756</b>  |
|           |                                | 01.1991 → 09.1998 B 4 1390 cm <sup>3</sup> 2V 55 kW 75 PS ⚙9,5 - 77 |
|           | <b>CLIO I (B/C57_, 5/357_)</b> |   |

|  |                     |  |  |  |
|--|---------------------|--|--|--|
|  | <b>77 817 610</b>   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |  |  |
|  | <b>87 845 618</b>   | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |  |  |
|  | <b>511018</b>       | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III   |  | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7        |
|  | <b>511017</b>       | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |  | <b>81-5134</b> EX; 12.06/ x 7 x 49 B1<br><b>81-5133</b> IN; 12.06/ x 7 x 42 B1 |
|  | <b>50 006 112</b>   | CAM, chilled cast iron   |  |  |
|  | <b>7.31737.01.0</b> | mechanical   |  |  |
|  | <b>7.02550.21.0</b> | fuel supply unit; in-tank; electrical  |  |  |
|  | <b>7.05270.46.0</b> | lambda sensor; control sensor; heated  |  |  |

|           |                                |   |
|-----------|--------------------------------|---|
| <b>32</b> |                                | <b>75.8</b>   |
|           | <b>E7J</b>                     | <b>757</b>  |
|           |                                | 01.1991 → 09.1998 B 4 1390 cm <sup>3</sup> 2V 55 kW 75 PS ⚙9,5 - 77 |
|           | <b>CLIO I (B/C57_, 5/357_)</b> |   |

|  |                   |  |  |  |
|--|-------------------|--|--|--|
|  | <b>77 817 610</b> | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |  |  |
|  | <b>87 845 618</b> | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |  |  |

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|  | <b>511018</b>       | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III |  | <b>KK-7H</b>        | valve coter; number of notches: 1; valve stem diameter: 7 |
|  | <b>511017</b>       | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |  | <b>81-5134</b>      | EX; 12.06/ x 7 x 49 B1                                    |
|  |                     |  |  | <b>81-5133</b>      | IN; 12.06/ x 7 x 42 B1                                    |
|  | <b>50 006 112</b>   | CAM, chilled cast iron                       |  |                     |   |
|  | <b>7.31741.01.0</b> | mechanical                                   |  | <b>7.06595.00.0</b> | Quantity of driving gear - 22 teeth!                      |
|  | <b>7.02550.21.0</b> | fuel supply unit; in-tank; electrical        |  |                     |   |
|  | <b>7.05270.51.0</b> | lambda sensor; control sensor; heated        |  |                     |   |

|           |                               |             |            |                   |   |   |                      |    |       |       |     |   |    |
|-----------|-------------------------------|-------------|------------|-------------------|---|---|----------------------|----|-------|-------|-----|---|----|
| <b>33</b> |                               | <b>75.8</b> | <b>E7J</b> | <b>764</b>        |   |   |                      |    |       |       |     |   |    |
|           |                               |             |            | 01.1997 → 09.1999 | B | 4 | 1390 cm <sup>3</sup> | 2V | 55 kW | 75 PS | 9,5 | - | 77 |
|           | <b>MEGANE Scenic (JA0/1_)</b> |             |            |                   |   |   |                      |    |       |       |     |   |    |

|  |                         |   |  |  |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>80 00229 1 0 000</b> | Ø75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]                      |  |  |  |  |  |  |  |  |  |  |
|  | <b>77 817 610</b>       | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A                       |  |  |  |  |  |  |  |  |  |  |
|  |                         | <b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |  |  |  |  |  |  |  |  |  |  |
|  | <b>87 845 618</b>       | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A                       |  |  |  |  |  |  |  |  |  |  |
|  |                         | <b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |  |  |  |  |  |  |  |  |  |  |

|  |                     |  |  |                     |   |
|--|---------------------|--|--|---------------------|---|
|  | <b>511018</b>       | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III |  | <b>KK-7H</b>        | valve coter; number of notches: 1; valve stem diameter: 7 |
|  | <b>511017</b>       | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |  | <b>81-5134</b>      | EX; 12.06/ x 7 x 49 B1                                    |
|  |                     |  |  | <b>81-5133</b>      | IN; 12.06/ x 7 x 42 B1                                    |
|  | <b>50 006 112</b>   | CAM, chilled cast iron                       |  |                     |   |
|  | <b>7.31741.01.0</b> | mechanical                                   |  | <b>7.06595.00.0</b> | Quantity of driving gear - 22 teeth!                      |

|           |                |             |            |                   |   |   |                      |    |          |          |       |   |    |
|-----------|----------------|-------------|------------|-------------------|---|---|----------------------|----|----------|----------|-------|---|----|
| <b>34</b> |                | <b>75.8</b> | <b>E7J</b> | <b>770, 771</b>   |   |   |                      |    |          |          |       |   |    |
|           |                |             |            | 03.1996 → 09.1997 | B | 4 | 1390 cm <sup>3</sup> | 2V | 55-59 kW | 75-80 PS | 9,5:1 | - | 77 |
|           | <b>EXPRESS</b> |             |            |                   |   |   |                      |    |          |          |       |   |    |

|  |                   |   |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>77 817 610</b> | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A                       |  |  |  |  |  |  |  |  |  |  |
|  |                   | <b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |  |  |  |  |  |  |  |  |  |  |
|  | <b>87 845 618</b> | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A                       |  |  |  |  |  |  |  |  |  |  |
|  |                   | <b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |  |  |  |  |  |  |  |  |  |  |

|  |                     |  |  |                     |   |
|--|---------------------|--|--|---------------------|---|
|  | <b>511018</b>       | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III |  | <b>KK-7H</b>        | valve coter; number of notches: 1; valve stem diameter: 7 |
|  | <b>511017</b>       | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |  | <b>81-5134</b>      | EX; 12.06/ x 7 x 49 B1                                    |
|  |                     |  |  | <b>81-5133</b>      | IN; 12.06/ x 7 x 42 B1                                    |
|  | <b>7.31741.01.0</b> | mechanical                                   |  | <b>7.06595.00.0</b> | Quantity of driving gear - 22 teeth!                      |

|           |                                      |           |            |                      |   |   |                      |    |          |          |   |   |    |
|-----------|--------------------------------------|-----------|------------|----------------------|---|---|----------------------|----|----------|----------|---|---|----|
| <b>35</b> |                                      | <b>76</b> | <b>C1J</b> | <b>715, 742, 768</b> |   |   |                      |    |          |          |   |   |    |
|           |                                      |           |            | 03.1986 → 09.1997    | B | 4 | 1397 cm <sup>3</sup> | 2V | 39-44 kW | 53-60 PS |   | - | 77 |
|           | <b>C2J</b>                           |           | <b>784</b> | 06.1987 → 09.1997    | B | 4 | 1397 cm <sup>3</sup> | 2V | 44 kW    | 60 PS    | 9 | - | 77 |
|           | <b>19 II Chamade (L53_), EXPRESS</b> |           |            |                      |   |   |                      |    |          |          |   |   |    |

|  |                   |   |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>93 696 600</b> | Cylinder diameter: 76; KH: 37.5; GL: 64; piston pin: 20x64; number of piston rings: 3 |  |  |  |  |  |  |  |  |  |  |
|  |                   | SLF 4 CR  |  |  |  |  |  |  |  |  |  |  |
|  |                   | → <b>80 00230 1 0 ...</b>   |  |  |  |  |  |  |  |  |  |  |

cont...

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00230 1 0 000</b> | Ø76; STD; set: 1; [R G6 CR 1.75] [M 2] [SLF CR 3.947]  |
|  | <b>93 696 960</b>       | piston: 93696600; cylinder liner: 89060110   |
|  | <b>89 060 110</b>       | N - Wet cylinder liner; finished; A=80.55 C=90.2 L=134 H=95  |
|  | <b>77 085 618</b>       | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |
|  | <b>87 845 618</b>       | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |
|  | <b>KK-7H</b>            | valve cotter; number of notches: 1; valve stem diameter: 7   |
|  | <b>MK-7H2</b>           | valve cotter; number of notches: 2; valve stem diameter: 7   |
|  | <b>81-5115</b>          | IN/EX; 11.14/ x 7 x 41.5 G1  |

|           |   |  |
|-----------|---|--|
| <b>36</b> |   | <b>76</b>  |
|           | <b>C1J</b>  | <b>780</b>   |
|           |   | 03.1986 → 08.1991 B 4 1397 cm³ 2V 43 kW 58 PS 9,25 - 77    |
|           | <b>C2J</b>  | <b>770, 772, 782</b>                                       |
|           |   | 06.1987 → 09.1997 B 4 1397 cm³ 2V 43-51 kW 58-69 PS - 77   |
|           | <b>C3J</b>  | <b>700, 702</b>  |
|           |   | 10.1985 → 12.1996 B 4 1397 cm³ 2V 43-44 kW 58-60 PS 9 - 77 |
|           | <b>19 I (B/C53_), 19 I Chamade (L53_), 19 II Chamade (L53_), 21 (B48_), 21 Saloon (L48_), EXPRESS, SUPER 5 (B/C40_)</b> |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>77 085 618</b> | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |
|  | <b>87 845 618</b> | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |
|  | <b>KK-7H</b>      | valve cotter; number of notches: 1; valve stem diameter: 7   |
|  | <b>MK-7H2</b>     | valve cotter; number of notches: 2; valve stem diameter: 7   |
|  | <b>81-5115</b>    | IN/EX; 11.14/ x 7 x 41.5 G1  |

|           |   |   |
|-----------|---|---|
| <b>37</b> |   | <b>76</b>   |
|           | <b>C1J</b>                              | <b>791</b>  |
|           |   | 04.1989 → 10.2000 B 4 1397 cm³ 2V 49-53 kW 67-72 PS 9,25 - 77 |
|           | <b>12 TOROS Estate, 12 TOROS Saloon</b> |   |

|  |                |  |
|--|----------------|--|
|  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>MK-7H2</b>  | valve cotter; number of notches: 2; valve stem diameter: 7 |
|  | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1                                |

|           |                |   |
|-----------|----------------|---|
| <b>38</b> |                | <b>76</b>   |
|           | <b>847.20</b>  | 03.1986 → 09.1997 B 4 1397 cm³ 2V 40 kW 54 PS 9,25:1 - 77 |
|           | <b>EXPRESS</b> |   |

|  |                   |  |
|--|-------------------|--|
|  | <b>93 696 600</b> | Cylinder diameter: 76; KH: 37.5; GL: 64; piston pin: 20x64; number of piston rings: 3<br>SLF 4 CR<br>→ <b>80 00230 1 0 ...</b> |
|--|-------------------|--|

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00230 1 0 000</b> | Ø76; STD; set: 1; [R G6 CR 1.75] [M 2] [SLF CR 3.947]  |
|  | <b>93 696 960</b>       | piston: 93696600; cylinder liner: 89060110   |
|  | <b>89 060 110</b>       | N - Wet cylinder liner; finished; A=80.55 C=90.2 L=134 H=95  |
|  | <b>77 085 618</b>       | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |

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|           |                           |                   |   |   |                      |    |       |       |      |        |
|-----------|---------------------------|-------------------|---|---|----------------------|----|-------|-------|------|--------|
| <b>39</b> |                           | <b>78</b>         |   |   |                      |    |       |       |      |        |
|           | F8M                       | 720               |   |   |                      |    |       |       |      |        |
|           |                           | 08.1985 → 03.1997 | D | 4 | 1595 cm <sup>3</sup> | 2V | 40 kW | 55 PS | 22,5 | - 83.5 |
|           | EXPRESS, SUPER 5 (B/C40_) |                   |   |   |                      |    |       |       |      |        |

|  |   |   |  |              |  |                   |  |  |  |  |
|--|---|---|--|--------------|--|-------------------|--|--|--|--|
|  | <b>80 00231 1 0 000</b>                                   | Ø78; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]        |  |              |  |                   |  |  |  |  |
|  | <b>78 859 608</b>   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A         |  |              |  |                   |  |  |  |  |
|  | <b>77 089 618</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A |  |              |  |                   |  |  |  |  |
|  | <b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |   |  |              |  |                   |  |  |  |  |
|  | <b>77 090 618</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A |  |              |  |                   |  |  |  |  |
|  | <b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |   |  |              |  |                   |  |  |  |  |
|  | <b>517963</b>   | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III     |  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |                   |  |  |  |  |
|  | <b>50 006 275</b>   | CAM, chilled cast iron                                |  |              |  |                   |  |  |  |  |
|  | <b>50 005 301</b>   | mechanical  |  |              |  | <b>50 005 865</b> |  |  |  |  |
|  | <b>50 006 459</b>   | mechanical; height: 28.5; Outer Ø: 35; length: 28.5   |  |              |  |                   |  |  |  |  |

|           |                           |                   |   |   |                      |    |       |       |      |        |
|-----------|---------------------------|-------------------|---|---|----------------------|----|-------|-------|------|--------|
| <b>40</b> |                           | <b>78</b>         |   |   |                      |    |       |       |      |        |
|           | F8M                       | 730, 736          |   |   |                      |    |       |       |      |        |
|           |                           | 10.1987 → 03.1997 | D | 4 | 1595 cm <sup>3</sup> | 2V | 40 kW | 55 PS | 22,5 | - 83.5 |
|           | EXPRESS, SUPER 5 (B/C40_) |                   |   |   |                      |    |       |       |      |        |

|  |                   |  |                    |    |    |  |  |  |         |         |
|--|-------------------|--|--------------------|----|----|--|--|--|---------|---------|
|  | <b>90 468 800</b> | Cylinder diameter: 78; KH: 47.25; MT: -1.5; GL: 74.5; piston pin: 24x66.5; number of piston rings: 3 |                    |    |    |  |  |  |         |         |
|  |                   | R  | 2                  | CR | G6 |  |  |  |         |         |
|  |                   | M  | 2                  |    |    |  |  |  |         |         |
|  |                   | DSF  | 3                  | CR |    |  |  |  |         |         |
|  |                   | → <b>80 00231 1 0 ...</b>  |                    |    |    |  |  |  |         |         |
|  |                   | cylinder head gasketpiston protrusion:   |                    |    |    |  |  |  |         |         |
|  |                   | thickness  | more thanless than |    |    |  |  |  |         |         |
|  |                   | 1,65 mm  |                    |    |    |  |  |  |         | + 0,885 |
|  |                   | 1,75 mm  |                    |    |    |  |  |  | + 0,885 | + 0,985 |
|  |                   | 1,85 mm  |                    |    |    |  |  |  | + 0,985 | + 1,085 |

|  |   |   |  |              |  |                   |  |  |  |  |
|--|---|---|--|--------------|--|-------------------|--|--|--|--|
|  | <b>80 00231 1 0 000</b>                                   | Ø78; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]        |  |              |  |                   |  |  |  |  |
|  | <b>78 859 608</b>   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A         |  |              |  |                   |  |  |  |  |
|  | <b>77 089 618</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A |  |              |  |                   |  |  |  |  |
|  | <b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |   |  |              |  |                   |  |  |  |  |
|  | <b>77 090 618</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A |  |              |  |                   |  |  |  |  |
|  | <b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |   |  |              |  |                   |  |  |  |  |
|  | <b>517963</b>   | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III     |  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |                   |  |  |  |  |
|  | <b>50 006 275</b>   | CAM, chilled cast iron                                |  |              |  |                   |  |  |  |  |
|  | <b>50 005 301</b>   | mechanical  |  |              |  | <b>50 005 865</b> |  |  |  |  |
|  | <b>50 006 459</b>   | mechanical; height: 28.5; Outer Ø: 35; length: 28.5   |  |              |  |                   |  |  |  |  |

|           |                               |                   |   |   |                      |    |          |          |     |      |
|-----------|-------------------------------|-------------------|---|---|----------------------|----|----------|----------|-----|------|
| <b>41</b> |                               | <b>79</b>         |   |   |                      |    |          |          |     |      |
|           | A2M                           | 723               |   |   |                      |    |          |          |     |      |
|           |                               | 08.1986 → 11.1993 | B | 4 | 1647 cm <sup>3</sup> | 2V | 52-54 kW | 71-73 PS | 9,3 | - 84 |
|           | 18 (134_), 18 Variable (135_) |                   |   |   |                      |    |          |          |     |      |

|  |                   |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|
|  | <b>77 091 608</b> | [Set] HL STD Ø 54.813 / 58.731 / 20.500 / 1.951 St/A |  |  |  |  |  |  |  |  |
|  | <b>77 123 608</b> | [Set] PL STD Ø 48.020 / 51.587 / 21.750 / 1.769 St/A |  |  |  |  |  |  |  |  |

R



## 42 79.5

**K4M** **700, 701, 704, 708**  
 04.1998 → 09.2000 B 4 1598 cm<sup>3</sup> 4V 75-85 kW 102-116 PS  $\epsilon$ 10 - 80.5  
**MEGANE I Grandtour (KA0/1\_), MEGANE Scenic (JA0/1\_)**

**99 746 600** Cylinder diameter: 79.5; KH: 31.7; VT1: -1.57; MT: -1.3; M $\varnothing$ : 70; GL: 55; piston pin: 20x62; K; number of piston rings: 3  
**99 746 610** 80.00  
 R 1.5 CR G6  
 NM 1.5  
 SLF 2.5 CR  
 → **80 00530 1 0 ...**

**80 00530 1 0 000**  $\varnothing$ 79.5; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF CR 2.5]  
**80 00530 1 0 050** 80.00

**79 359 600** [Pair] AS STD  $\varnothing$  53.210 / 73.410 // 2.840 St/A  
**77 838 610** [Set] PL 0,25  $\varnothing$  43.730 / 47.610 / 17.750 / 1.933 St/A  
**77 838 620** 0,50 / **77 838 630** 0,75 / **77 838 600** STD, without locating lugs  
**77 839 610** [Set] HL 0,25  $\varnothing$  47.761 / 51.935 / 19.500 / 2.075 St/A  
**77 839 620** 0,50 / **77 839 630** 0,75 / **77 839 600** STD, without locating lugs  
**87 845 618** [Set] PL 0,25  $\varnothing$  43.730 / 47.617 / 17.500 / 1.931 St/A  
**87 845 628** 0,50 / **87 845 638** 0,75 / **87 845 608** STD

|               |  |                |  |
|---------------|--|----------------|--|
| <b>531032</b> | EX; 28 x 5.5 x 107.5 x A/S - - 45° - 1 - III | <b>LK-5.5H</b> | valve cotter; number of notches: 1; valve stem diameter: 5.5 |
| <b>531031</b> | IN; 32.5 x 5.5 x 109.2 x S - - 45° - 1 - III | <b>81-5136</b> | IN/EX; 11.07/ x 5.5 x 40.6 B1, without valve stem gasket     |

**50 006 316** installation side: intake sideCAM, made out of steel  
**50 006 315** installation side: outlet sideCAM, made out of steel

**50 005 170** mechanical; metal

**7.02550.12.0** fuel supply unit; in-tank; electrical

**7.02604.10.0** lambda sensor; heated

**50 006 437** hydraulic; height: 39; Outer  $\varnothing$ : 12; length: 39

**50 006 486**

## 43 79.5

**K7M** **702, 703**  
 08.1995 → 10.1999 B 4 1598 cm<sup>3</sup> 2V 66 kW 90 PS  $\epsilon$ 9,5 - 80.5  
**MEGANE I (BA0/1\_), MEGANE I Cabriolet (EA0/1\_), MEGANE I Classic (LA0/1\_), MEGANE I Coach (DA0/1\_), MEGANE Scenic (JA0/1\_)**

**40 311 600** Cylinder diameter: 79.5; KH: 29.25; BÜ: 2.55; GL: 56.3; piston pin: 18.995x62; K; number of piston rings: 3  
 R 1.5 CR G6  
 NM 1.5  
 SLF 2.5 CR  
 → **80 00596 1 0 ...**  
 for cylinder 3-4

**80 00596 1 0 000**  $\varnothing$ 79.5; STD; set: 1; [R G6 IF CR 1.5] [NM 1.5] [SLF CR 2.5]  
**80 00596 1 0 050** 80.00

**79 359 600** [Pair] AS STD  $\varnothing$  53.210 / 73.410 // 2.840 St/A  
**77 838 610** [Set] PL 0,25  $\varnothing$  43.730 / 47.610 / 17.750 / 1.933 St/A  
**77 838 620** 0,50 / **77 838 630** 0,75 / **77 838 600** STD, without locating lugs  
**77 840 610** [Set] HL 0,25  $\varnothing$  47.761 / 51.935 / 19.500 / 2.075 St/A  
**77 840 620** 0,50 / **77 840 630** 0,75 / **77 840 600** STD, without locating lugs  
**87 845 618** [Set] PL 0,25  $\varnothing$  43.730 / 47.617 / 17.500 / 1.931 St/A  
**87 845 628** 0,50 / **87 845 638** 0,75 / **87 845 608** STD

|               |  |                |  |
|---------------|--|----------------|--|
| <b>511018</b> | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
| <b>511017</b> | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   | <b>81-5134</b> | EX; 12.06/ x 7 x 49 B1                                     |
|               |  | <b>81-5133</b> | IN; 12.06/ x 7 x 42 B1                                     |

cont...

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|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>50 007 097</b>   | CAM, chilled cast iron                |
|  | <b>7.06595.00.0</b> | Quantity of driving gear - 22 teeth!  |
|  | <b>7.02550.16.0</b> | fuel supply unit; in-tank; electrical |
|  | <b>7.02550.17.0</b> | fuel supply unit; in-tank; electrical |
|  | <b>3.32038.02.0</b> | fuel tank seal; in-tank               |
|  | <b>7.05270.51.0</b> | lambda sensor; control sensor; heated |

|           |                           |  |
|-----------|---------------------------|--|
| <b>44</b> |                           | <b>79.5</b>                                  |
|           | <b>K7M</b>                | <b>704</b>                                   |
|           | MEGANE I Classic (LA0/1_) |  |
|           | 02.2000 → 09.2000         | B 4 1598 cm³ 2V 64-66 kW 87-90 PS 9,6 - 80.5 |

|  |                   |   |
|--|-------------------|---|
|  | <b>79 359 600</b> | [Pair] AS STD Ø 53.210 / 73.410 // 2.840 St/A   |
|  | <b>77 838 610</b> | [Set] PL 0,25 Ø 43.730 / 47.610 / 17.750 / 1.933 St/A<br><b>77 838 620 0,50 / 77 838 630 0,75 / 77 838 600</b> STD, without locating lugs |
|  | <b>77 840 610</b> | [Set] HL 0,25 Ø 47.761 / 51.935 / 19.500 / 2.075 St/A<br><b>77 840 620 0,50 / 77 840 630 0,75 / 77 840 600</b> STD, without locating lugs |
|  | <b>87 845 618</b> | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608</b> STD                        |
|  | <b>511018</b>     | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III  |
|  | <b>511017</b>     | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III  |
|  | <b>KK-7H</b>      | valve coter; number of notches: 1; valve stem diameter: 7   |
|  | <b>81-5134</b>    | EX; 12.06/ x 7 x 49 B1  |
|  | <b>81-5133</b>    | IN; 12.06/ x 7 x 42 B1  |

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 007 097</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|           |  |                                      |
|-----------|--|--------------------------------------|
| <b>45</b> |  | <b>79.5</b>                          |
|           | <b>K7M</b>   | <b>720</b>                           |
|           | MEGANE I (BA0/1_), MEGANE I Classic (LA0/1_), MEGANE Scenic (JA0/1_) |                                      |
|           | 01.1996 → 09.1999  | B 4 1598 cm³ 2V 55 kW 75 PS 9 - 80.5 |

|  |                           |   |
|--|---------------------------|---|
|  | <b>40 311 600</b>         | Cylinder diameter: 79.5; KH: 29.25; BÜ: 2.55; GL: 56.3; piston pin: 18.995x62; K; number of piston rings: 3 |
|  | <b>R 1.5 CR G6</b>        |   |
|  | <b>NM 1.5</b>             |   |
|  | <b>SLF 2.5 CR</b>         |   |
|  | <b>→ 80 00596 1 0 ...</b> |   |
|  |                           | for cylinder 3-4  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00596 1 0 000</b> | Ø79.5; STD; set: 1; [R G6 IF CR 1.5] [NM 1.5] [SLF CR 2.5]<br><b>80 00596 1 0 050 80.00</b> |
|--|-------------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>79 359 600</b> | [Pair] AS STD Ø 53.210 / 73.410 // 2.840 St/A   |
|  | <b>77 838 610</b> | [Set] PL 0,25 Ø 43.730 / 47.610 / 17.750 / 1.933 St/A<br><b>77 838 620 0,50 / 77 838 630 0,75 / 77 838 600</b> STD, without locating lugs |
|  | <b>77 840 610</b> | [Set] HL 0,25 Ø 47.761 / 51.935 / 19.500 / 2.075 St/A<br><b>77 840 620 0,50 / 77 840 630 0,75 / 77 840 600</b> STD, without locating lugs |
|  | <b>87 845 618</b> | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608</b> STD                        |
|  | <b>511018</b>     | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III  |
|  | <b>511017</b>     | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III  |
|  | <b>KK-7H</b>      | valve coter; number of notches: 1; valve stem diameter: 7   |
|  | <b>81-5134</b>    | EX; 12.06/ x 7 x 49 B1  |
|  | <b>81-5133</b>    | IN; 12.06/ x 7 x 42 B1  |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.07919.00.0</b> |  |
|  | <b>7.02550.16.0</b> | fuel supply unit; in-tank; electrical      |
|  | <b>7.02550.17.0</b> | fuel supply unit; in-tank; electrical      |
|  | <b>3.32038.02.0</b> | fuel tank seal; in-tank                    |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic |
|  | <b>7.05270.51.0</b> | lambda sensor; control sensor; heated      |

R

| 46 |  | 79.5  |  |
|----|--|---|--|
|    | K7M  | <b>790</b>  |  |
|    |  | 01.1996 → 03.1999   | B 4 1598 cm <sup>3</sup> 2V 66 kW 90 PS 9,6 - 80.5                             |
|    | MEGANE I (BA0/1_), MEGANE I Classic (LA0/1_) |   |  |
|    | <b>40 311 600</b>                            | Cylinder diameter: 79.5; KH: 29.25; BÜ: 2.55; GL: 56.3; piston pin: 18.995x62; K; number of piston rings: 3<br>R 1.5 CR G6<br>NM 1.5<br>SLF 2.5 CR<br>→ <b>80 00596 1 0 ...</b><br>for cylinder 3-4 |  |
|    | <b>80 00596 1 0 000</b>                      | Ø79.5; STD; set: 1; [R G6 IF CR 1.5] [NM 1.5] [SLF CR 2.5]<br><b>80 00596 1 0 050 80.00</b>   |  |
|    | <b>79 359 600</b>                            | [Pair] AS STD Ø 53.210 / 73.410 // 2.840 St/A   |  |
|    | <b>77 838 610</b>                            | [Set] PL 0,25 Ø 43.730 / 47.610 / 17.750 / 1.933 St/A<br><b>77 838 620 0,50 / 77 838 630 0,75 / 77 838 600</b> STD, without locating lugs   |  |
|    | <b>77 840 610</b>                            | [Set] HL 0,25 Ø 47.761 / 51.935 / 19.500 / 2.075 St/A<br><b>77 840 620 0,50 / 77 840 630 0,75 / 77 840 600</b> STD, without locating lugs   |  |
|    | <b>87 845 618</b>                            | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608</b> STD  |  |
|    | <b>511018</b>                                | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III  | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7        |
|    | <b>511017</b>                                | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III  | <b>81-5134</b> EX; 12.06/ x 7 x 49 B1<br><b>81-5133</b> IN; 12.06/ x 7 x 42 B1 |
|    | <b>50 007 097</b>                            | CAM, chilled cast iron  |  |
|    | <b>7.06595.00.0</b>                          | Quantity of driving gear - 22 teeth!  |  |
|    | <b>7.02550.16.0</b>                          | fuel supply unit; in-tank; electrical   |  |
|    | <b>7.02550.17.0</b>                          | fuel supply unit; in-tank; electrical   |  |
|    | <b>3.32038.02.0</b>                          | fuel tank seal; in-tank   |  |
|    | <b>7.18222.01.0</b>                          | intake manifold pressure sensor; pneumatic  |  |
|    | <b>7.05270.51.0</b>                          | lambda sensor; control sensor; heated   |  |
| 47 |  | 80  |  |
|    | F8Q  | <b>610</b>  |  |
|    |  | 09.1990 → 04.1992   | D A 4 1870 cm <sup>3</sup> 2V 66-69 kW 90-94 PS 20,5 - 93                      |
|    | 19 I (B/C53_)                                |   |  |
|    | <b>94 357 620</b>                            | Cylinder diameter: 80.515; KH: 41.71; MT: -1.3; GL: 66.69; piston pin: 26x66.5; number of piston rings: 3<br>RTK, KKK<br>T15 2.5 MO<br>M 2 CR<br>DSF 3 CR   |  |
|    | <b>78 859 608</b>                            | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A   |  |
|    | <b>77 089 618</b>                            | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608</b> STD  |  |
|    | <b>77 090 618</b>                            | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608</b> STD  |  |
|    | <b>517963</b>                                | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8        |
|    | <b>81-47103</b>                              | IN/EX; 13.07/ x 8 x 37.7 B1   |  |
|    | <b>50 006 277</b>                            | CAM, for OE No. 7700 107 418, chilled cast iron   |  |
|    | <b>50 005 301</b>                            | mechanical  | <b>50 005 865</b>  |

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|           |   |            |
|-----------|---|------------|
| <b>48</b> |   | <b>80</b>  |
|           | <b>F8Q</b>  | <b>632</b> |
|           | 05.1996 → 02.1998 D 4 1870 cm <sup>3</sup> 2V 47-48 kW 64-65 PS 21,5 - 93 |            |
|           | <b>CLIO I (B/C57_, 5/357_)</b>  |            |

|  |  |  |
|--|--|--|
|  | <b>40 070 600</b>                      | Cylinder diameter: 80; KH: 42.35; MT: -4.5; GL: 67.25; piston pin: 24x63; number of piston rings: 3      |
|  | <b>40 070 620</b>                      | 80.50  |
|  | R 2                                    | MO G6  |
|  | M 2                                    | G3   |
|  | DSF 3                                  | CR   |
|  | cylinder head gasketpiston protrusion: |  |
|  | notches                                | more thanless than   |
|  | 2                                      | +0,868   |
|  | 1                                      | +0,868 +1,000  |
|  | 3                                      | +1,000   |
|  | <b>78 859 608</b>                      | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
|  | <b>77 089 618</b>                      | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A  |
|  |  | <b>77 089 628</b> 0,50 / <b>77 089 638</b> 0,75 / <b>77 089 608</b> STD, →12.1997                        |
|  | <b>77 090 618</b>                      | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A  |
|  |  | <b>77 090 628</b> 0,50 / <b>77 090 638</b> 0,75 / <b>77 090 608</b> STD, →12.1997                        |
|  | <b>77 752 610</b>                      | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G |
|  |  | <b>77 752 620</b> 0,50 / <b>77 752 630</b> 0,75 / <b>77 752 600</b> STD, without locating lugs, 01.1998→ |
|  | <b>77 753 610</b>                      | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G  |
|  |  | <b>77 753 620</b> 0,50 / <b>77 753 600</b> STD, without locating lugs, 01.1998→                          |
|  | <b>517963</b>                          | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |
|  | <b>81-47103</b>                        | IN/EX; 13.07/ x 8 x 37.7 B1  |
|  | <b>50 006 198</b>                      | CAM, chilled cast iron   |
|  | <b>7.22818.57.0</b>                    | EGR valve; electrical  |
|  | <b>50 007 540</b>                      | mechanical; height: 7.55; Outer Ø: 35; inner Ø: 33; length: 30   |
|  | <b>50 007 542</b>                      | mechanical; height: 7.65; Outer Ø: 35; inner Ø: 33; length: 30   |
|  | <b>50 007 541</b>                      | mechanical; height: 7.6; Outer Ø: 35; inner Ø: 33; length: 30  |
|  | <b>50 007 544</b>                      | mechanical; height: 7.75; Outer Ø: 35; inner Ø: 33; length: 30   |
|  | <b>50 007 543</b>                      | mechanical; height: 7.7; Outer Ø: 35; inner Ø: 33; length: 30  |
|  | <b>50 007 546</b>                      | mechanical; height: 7.85; Outer Ø: 35; inner Ø: 33; length: 30   |
|  | <b>50 007 545</b>                      | mechanical; height: 7.8; Outer Ø: 35; inner Ø: 33; length: 30  |
|  | <b>50 007 548</b>                      | mechanical; height: 7.95; Outer Ø: 35; inner Ø: 33; length: 30   |
|  | <b>50 007 547</b>                      | mechanical; height: 7.9; Outer Ø: 35; inner Ø: 33; length: 30  |
|  | <b>50 007 549</b>                      | mechanical; height: 8; Outer Ø: 35; inner Ø: 33; length: 30  |

|          |   |                 |           |
|----------|---|-----------------|-----------|
| <b>R</b> | <b>49</b>   |                 | <b>80</b> |
|          | <b>F8Q</b>  | <b>640, 710</b> |           |
|          | 03.1986 → 10.1997 D 4 1870 cm <sup>3</sup> 2V 40-47 kW 54-64 PS 21,5 - 93 |                 |           |
|          | <b>21 (B48_), 21 Estate (K48_), 21 Saloon (L48_), EXPRESS Pickup</b>      |                 |           |

|  |  |   |
|--|--|---|
|  | <b>92 006 800</b>                      | Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3 |
|  | <b>92 006 820</b>                      | 80.50   |
|  | RTK                                    |   |
|  | R 2                                    | MO G6   |
|  | M 2                                    | G3  |
|  | DSF 3                                  | CR  |
|  | → <b>80 00232 1 0 ...</b>              |   |
|  | cylinder head gasketpiston protrusion: |   |
|  | notches                                | more thanless than  |
|  | 2                                      | +0,868  |
|  | 1                                      | +0,868 +1,000   |
|  | 3                                      | +1,000  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00232 1 0 000</b> | Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3] |
|--|-------------------------|---|

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|  |   |  |   |
|--|---|--|---|
|  | <b>78 859 608</b> [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A         |  |   |
|  | <b>77 089 618</b> [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A |  |   |
|  | <b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b>               |  |   |
|  | <b>77 090 618</b> [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A |  |   |
|  | <b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b>               |  |   |
|  | <b>517963</b> EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III         |  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>81-47103</b> IN/EX; 13.07/ x 8 x 37.7 B1                             |  |   |

|           |                   |   |
|-----------|-------------------|---|
| <b>50</b> |                   | <b>80</b>                                   |
|           | <b>F8Q</b>        | <b>646</b>                                  |
|           | 09.1994 → 03.1998 | D 4 1870 cm³ 2V 47-66 kW 64-90 PS 21,5 - 93 |
|           | <b>RAPID</b>      |   |

|  |   |
|--|---|
|  | <b>92 006 800</b> Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3 |
|  | <b>92 006 820 80.50</b>   |
|  | RTK   |
|  | R 2 MO G6   |
|  | M 2 G3  |
|  | DSF 3 CR  |
|  | → <b>80 00232 1 0 ...</b>   |
|  | cylinder head gasketpiston protrusion:  |
|  | notches more thanless than  |
|  | 2 +0,868  |
|  | 1 +0,868 +1,000   |
|  | 3 +1,000  |

|  |   |
|--|---|
|  | <b>80 00232 1 0 000</b> Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3] |
|--|---|

|  |  |
|--|--|
|  | <b>78 859 608</b> [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
|  | <b>77 089 618</b> [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A  |
|  | <b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD, →12.1997</b>  |
|  | <b>77 090 618</b> [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A  |
|  | <b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD, →12.1997</b>  |
|  | <b>77 752 610</b> [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G |
|  | <b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD, without locating lugs, 01.1998→</b>                                 |
|  | <b>77 753 610</b> [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G  |
|  | <b>77 753 620 0,50 / 77 753 600 STD, without locating lugs, 01.1998→</b>   |

|  |   |  |   |
|--|---|--|---|
|  | <b>517963</b> EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III |  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>81-47103</b> IN/EX; 13.07/ x 8 x 37.7 B1                     |  |   |

|  |   |
|--|---|
|  | <b>50 006 427</b> mechanical; height: 26.5; Outer Ø: 35; length: 26.5 |
|--|---|

|           |                                |   |
|-----------|--------------------------------|---|
| <b>51</b> |                                | <b>80</b>                                   |
|           | <b>F8Q</b>                     | <b>676, 696</b>                             |
|           | 05.1996 → 02.1998              | D 4 1870 cm³ 2V 40-48 kW 54-65 PS 21,5 - 93 |
|           | <b>CLIO I (B/C57_, 5/357_)</b> |   |

|  |   |
|--|---|
|  | <b>92 006 800</b> Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3 |
|  | <b>92 006 820 80.50</b>   |
|  | RTK   |
|  | R 2 MO G6   |
|  | M 2 G3  |
|  | DSF 3 CR  |
|  | → <b>80 00232 1 0 ...</b>   |
|  | cylinder head gasketpiston protrusion:  |
|  | notches more thanless than  |
|  | 2 +0,868  |
|  | 1 +0,868 +1,000   |
|  | 3 +1,000  |

|  |   |
|--|---|
|  | <b>80 00232 1 0 000</b> Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3] |
|--|---|

cont...

**R**

|  |                   |   |   |
|--|-------------------|---|---|
|  | <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A   |   |
|  | <b>77 089 618</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> , →12.1997   |   |
|  | <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> , →12.1997   |   |
|  | <b>77 752 610</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br><b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD</b> , without locating lugs, 01.1998→ |   |
|  | <b>77 753 610</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br><b>77 753 620 0,50 / 77 753 600 STD</b> , without locating lugs, 01.1998→  |   |
|  | <b>517963</b>     | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>81-47103</b>   | IN/EX; 13.07/ x 8 x 37.7 B1   |   |
|  | <b>50 005 301</b> | mechanical  |   |
|  | <b>50 006 427</b> | mechanical; height: 26.5; Outer Ø: 35; length: 26.5   |   |

|           |                              |   |
|-----------|------------------------------|---|
| <b>52</b> |                              | <b>80</b>   |
|           | <b>F8Q</b>                   | <b>678</b>  |
|           | <b>CLIO I (B/C57_5/357_)</b> | 01.1997→09.1998 D 4 1870 cm³ 2V 40-48 kW 54-65 PS 21,5 - 93 |

|  |  |   |
|--|--|---|
|  | <b>92 006 800</b>                      | Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3 |
|  | <b>92 006 820 80.50</b>                |   |
|  | RTK                                    |   |
|  | R 2 MO G6                              |   |
|  | M 2 G3                                 |   |
|  | DSF 3 CR                               |   |
|  | → <b>80 00232 1 0 ...</b>              |   |
|  | cylinder head gasketpiston protrusion: |   |
|  | notches                                | more thanless than  |
|  | 2                                      | +0,868  |
|  | 1                                      | +0,868 +1,000   |
|  | 3                                      | +1,000  |

|  |                         |  |   |
|--|-------------------------|--|---|
|  | <b>80 00232 1 0 000</b> | Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3]  |   |
|  | <b>78 859 608</b>       | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |
|  | <b>77 089 618</b>       | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |   |
|  | <b>77 090 618</b>       | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |   |
|  | <b>517963</b>           | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>81-47103</b>         | IN/EX; 13.07/ x 8 x 37.7 B1  |   |
|  | <b>50 005 301</b>       | mechanical   | <b>50 005 865</b>   |
|  |                         |  | <b>7.07919.20.0</b>   |
|  | <b>50 006 427</b>       | mechanical; height: 26.5; Outer Ø: 35; length: 26.5  |   |

|           |              |   |
|-----------|--------------|---|
| <b>53</b> |              | <b>80</b>   |
|           | <b>F8Q</b>   | <b>684</b>  |
|           | <b>RAPID</b> | 09.1994→03.1998 D 4 1870 cm³ 2V 40-48 kW 54-65 PS 21,5 - 93 |

|  |                   |   |
|--|-------------------|---|
|  | <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A   |
|  | <b>77 089 618</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> , →12.1997   |
|  | <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> , →12.1997   |
|  | <b>77 752 610</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br><b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD</b> , without locating lugs, 01.1998→ |

cont...

|                   |   |              |   |
|-------------------|---|--------------|---|
| <b>77 753 610</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br><b>77 753 620 0,50 / 77 753 600</b> STD, without locating lugs, 01.1998→ |              |   |
| <b>517963</b>     | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III   | <b>KK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>81-47103</b>   | IN/EX; 13.07/ x 8 x 37.7 B1   |              |   |
| <b>50 006 427</b> | mechanical; height: 26.5; Outer Ø: 35; length: 26.5   |              |   |

|   |  |
|---|--|
| <b>54</b>   | <b>80</b>  |
| <b>F8Q</b>  | <b>744</b>   |
|   | 04.1992 → 12.1995 D A 4 1870 cm³ 2V 66-68 kW 90-92 PS ⌀20,5 - 93 |
| <b>F8Q</b>  | <b>706</b>   |
|   | 09.1988 → 04.1992 D 4 1870 cm³ 2V 47-48 kW 64-65 PS ⌀21,5 - 93   |
| <b>19 I (B/C53_), 19 I Chamade (L53_), 19 II (B/C53_), 19 II Chamade (L53_)</b> |  |

|                   |  |
|-------------------|--|
| <b>92 006 800</b> | Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3<br><b>92 006 820 80.50</b> |
| <b>RTK</b>        |  |
| <b>R</b>          | 2 MO G6  |
| <b>M</b>          | 2 G3   |
| <b>DSF</b>        | 3 CR   |
|                   | → <b>80 00232 1 0 ...</b>  |
|                   | cylinder head gasketpiston protrusion:   |
|                   | notches more thanless than   |
|                   | 2 +0,868 +0,868  |
|                   | 1 +0,868 +1,000  |
|                   | 3 +1,000   |

|                         |  |
|-------------------------|--|
| <b>80 00232 1 0 000</b> | Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3]  |
| <b>78 859 608</b>       | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
| <b>77 089 618</b>       | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608</b> STD |
| <b>77 090 618</b>       | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608</b> STD |

|                   |   |                   |   |
|-------------------|---|-------------------|---|
| <b>517963</b>     | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III | <b>KK-8H</b>      | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>81-47103</b>   | IN/EX; 13.07/ x 8 x 37.7 B1                       |                   |   |
| <b>50 005 301</b> | mechanical  | <b>50 005 865</b> |   |

|                                |  |
|--------------------------------|--|
| <b>55</b>                      | <b>80</b>  |
| <b>F8Q</b>                     | <b>714</b>   |
|                                | 05.1996 → 02.1998 D 4 1870 cm³ 2V 47-48 kW 64-65 PS ⌀21,5 - 93 |
| <b>CLIO I (B/C57_, 5/357_)</b> |  |

|                   |  |
|-------------------|--|
| <b>92 006 800</b> | Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3<br><b>92 006 820 80.50</b> |
| <b>RTK</b>        |  |
| <b>R</b>          | 2 MO G6  |
| <b>M</b>          | 2 G3   |
| <b>DSF</b>        | 3 CR   |
|                   | → <b>80 00232 1 0 ...</b>  |
|                   | cylinder head gasketpiston protrusion:   |
|                   | notches more thanless than   |
|                   | 2 +0,868 +0,868  |
|                   | 1 +0,868 +1,000  |
|                   | 3 +1,000   |

|                         |  |
|-------------------------|--|
| <b>80 00232 1 0 000</b> | Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3]  |
| <b>78 859 608</b>       | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
| <b>77 089 618</b>       | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608</b> STD |

cont...

**R**



|                   |  |              |   |
|-------------------|--|--------------|---|
| <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |              |   |
| <b>517963</b>     | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  | <b>KK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>81-47103</b>   | IN/EX; 13.07/ x 8 x 37.7 B1  |              |   |
| <b>50 006 427</b> | mechanical; height: 26.5; Outer Ø: 35; length: 26.5  |              |   |
| <b>50 006 459</b> | mechanical; height: 28.5; Outer Ø: 35; length: 28.5, →mot. 960901  |              |   |

|           |   |                           |   |   |          |    |          |          |           |
|-----------|---|---------------------------|---|---|----------|----|----------|----------|-----------|
| <b>56</b> | <b>F8Q</b>  | <b>722, 730, 742, 774</b> |   |   |          |    |          |          |           |
|           |   | 09.1990→10.1997           | D | 4 | 1870 cm³ | 2V | 47-48 kW | 64-67 PS | 21,5 - 93 |
|           | <b>19 I (B/C53_), 19 I Chamade (L53_), 19 II (B/C53_), 19 II Chamade (L53_), CLIO I (B/C57_, 5/357_), EXPRESS</b> |                           |   |   |          |    |          |          |           |

|                   |   |
|-------------------|---|
| <b>92 006 800</b> | Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3<br><b>92 006 820 80.50</b><br>RTK<br>R 2 MO G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00232 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches                      more thanless than<br><br>2    +0,868<br>1    +0,868                      +1,000<br>3    +1,000 |
|-------------------|---|

|                         |   |
|-------------------------|---|
| <b>80 00232 1 0 000</b> | Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3] |
|-------------------------|---|

|                   |   |
|-------------------|---|
| <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A   |
| <b>77 089 618</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD, F8Q 774: →12.1997</b> |
| <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD, F8Q 774: →12.1997</b> |

|                   |   |                   |   |
|-------------------|---|-------------------|---|
| <b>517963</b>     | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III                                 | <b>KK-8H</b>      | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>81-47103</b>   | IN/EX; 13.07/ x 8 x 37.7 B1   |                   |   |
| <b>50 005 301</b> | mechanical  | <b>50 005 865</b> |   |
| <b>50 006 427</b> | mechanical; height: 26.5; Outer Ø: 35; length: 26.5, <b>F8Q 730: →mot. 960901</b> |                   |   |
| <b>50 006 459</b> | mechanical; height: 28.5; Outer Ø: 35; length: 28.5, <b>F8Q 730: →mot. 960901</b> |                   |   |

|           |  |                 |   |   |          |    |          |          |           |
|-----------|--|-----------------|---|---|----------|----|----------|----------|-----------|
| <b>57</b> | <b>F8Q</b>   | <b>724, 732</b> |   |   |          |    |          |          |           |
|           |  | 01.1991→10.1999 | D | 4 | 1870 cm³ | 2V | 47-48 kW | 64-67 PS | 21,5 - 93 |
|           | <b>CLIO I (B/C57_, 5/357_), EXPRESS, EXPRESS Pickup, RAPID</b> |                 |   |   |          |    |          |          |           |

|                   |   |
|-------------------|---|
| <b>92 006 800</b> | Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3<br><b>92 006 820 80.50</b><br>RTK<br>R 2 MO G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00232 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches                      more thanless than<br><br>2    +0,868<br>1    +0,868                      +1,000<br>3    +1,000 |
|-------------------|---|

|                         |   |
|-------------------------|---|
| <b>80 00232 1 0 000</b> | Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3] |
|-------------------------|---|

|                   |  |
|-------------------|--|
| <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
| <b>77 089 618</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD, →12.1997</b> |

cont...

|                   |  |                   |   |
|-------------------|--|-------------------|---|
| <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628</b> 0,50 / <b>77 090 638</b> 0,75 / <b>77 090 608</b> STD, →12.1997   |                   |   |
| <b>77 752 610</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br><b>77 752 620</b> 0,50 / <b>77 752 630</b> 0,75 / <b>77 752 600</b> STD, without locating lugs, 01.1998→ |                   |   |
| <b>77 753 610</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br><b>77 753 620</b> 0,50 / <b>77 753 600</b> STD, without locating lugs, 01.1998→   |                   |   |
| <b>517963</b>     | EX; 31.6 x 8 x 111.3 x A/S -- 45° - VS - 1 - III   | <b>KK-8H</b>      | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>81-47103</b>   | IN/EX; 13.07/ x 8 x 37.7 B1  |                   |   |
| <b>50 005 301</b> | mechanical   | <b>50 005 865</b> |   |
| <b>50 006 427</b> | mechanical; height: 26.5; Outer Ø: 35; length: 26.5  |                   |   |
| <b>50 006 459</b> | mechanical; height: 28.5; Outer Ø: 35; length: 28.5, <b>F8Q 732</b> : →mot. 960901   |                   |   |

|            |   |  |
|------------|---|--|
| <b>58</b>  |   | <b>80</b>                                      |
| <b>F8Q</b> | <b>740</b>  |  |
|            | 09.1990 → 11.1995   | D A 4 1870 cm³ 2V 66-68 kW 90-93 PS ⌀20,5 - 93 |
|            | <b>19 I (B/C53_), 19 I Chamade (L53_), 19 II Chamade (L53_)</b> |  |

|                   |   |
|-------------------|---|
| <b>94 357 620</b> | Cylinder diameter: 80.515; KH: 41.71; MT: -1.3; GL: 66.69; piston pin: 26x66.5; number of piston rings: 3<br>RTK, KKK<br>T15 2.5 MO<br>M 2 CR<br>DSF 3 CR |
|-------------------|---|

|                   |  |
|-------------------|--|
| <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
| <b>77 089 618</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628</b> 0,50 / <b>77 089 638</b> 0,75 / <b>77 089 608</b> STD |
| <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628</b> 0,50 / <b>77 090 638</b> 0,75 / <b>77 090 608</b> STD |

|                   |  |                   |   |
|-------------------|--|-------------------|---|
| <b>517963</b>     | EX; 31.6 x 8 x 111.3 x A/S -- 45° - VS - 1 - III | <b>KK-8H</b>      | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>81-47103</b>   | IN/EX; 13.07/ x 8 x 37.7 B1                      |                   |   |
| <b>50 005 301</b> | mechanical                                       | <b>50 005 865</b> |   |

|            |                                       |  |
|------------|---------------------------------------|--|
| <b>59</b>  |                                       | <b>80</b>                                    |
| <b>F8Q</b> | <b>776</b>                            |  |
|            | 09.1991 → 10.1999                     | D 4 1870 cm³ 2V 47-48 kW 64-67 PS ⌀21,5 - 93 |
|            | <b>EXPRESS, EXPRESS Pickup, RAPID</b> |  |

|                   |   |
|-------------------|---|
| <b>92 006 800</b> | Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3<br><b>92 006 820</b> 80.50<br>RTK<br>R 2 MO G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00232 1 0 ...</b><br>cylinder head gasketpiston protrusion: |
|-------------------|---|

|         |           |           |
|---------|-----------|-----------|
| notches | more than | less than |
| 2       |           | +0,868    |
| 1       | +0,868    | +1,000    |
| 3       | +1,000    |           |

|                         |   |
|-------------------------|---|
| <b>80 00232 1 0 000</b> | Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3] |
|-------------------------|---|

|                   |  |
|-------------------|--|
| <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
| <b>77 089 618</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628</b> 0,50 / <b>77 089 638</b> 0,75 / <b>77 089 608</b> STD, →12.1997   |
| <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628</b> 0,50 / <b>77 090 638</b> 0,75 / <b>77 090 608</b> STD, →12.1997   |
| <b>77 752 610</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br><b>77 752 620</b> 0,50 / <b>77 752 630</b> 0,75 / <b>77 752 600</b> STD, without locating lugs, 01.1998→ |

cont...

**R**

|                   |  |              |   |
|-------------------|--|--------------|---|
| <b>77 753 610</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br><b>77 753 620 0,50 / 77 753 600 STD</b> , without locating lugs, 01.1998→ |              |   |
| <b>517963</b>     | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  | <b>KK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>81-47103</b>   | IN/EX; 13.07/ x 8 x 37.7 B1  |              |   |
| <b>50 005 865</b> |  |              |   |
| <b>50 006 427</b> | mechanical; height: 26.5; Outer Ø: 35; length: 26.5  |              |   |
| <b>50 006 459</b> | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |              |   |

|           |   |            |  |
|-----------|---|------------|--|
| <b>60</b> | <b>F8Q</b>  | <b>784</b> |  |
|           | 05.1989→10.1999   | D A 4      | 1870 cm <sup>3</sup> 2V 66-76 kW 90-104 PS 20,5 - 93 |
|           | <b>21 (B48_), MEGANE I (BA0/1_), MEGANE I Classic (LA0/1_), MEGANE Scenic (JA0/1_), SCÉNIC I Großraumlimousine (JA0/1_, FA0_)</b> |            |  |

|                   |   |
|-------------------|---|
| <b>94 357 620</b> | Cylinder diameter: 80.515; KH: 41.71; MT: -1.3; GL: 66.69; piston pin: 26x66.5; number of piston rings: 3<br>RTK, KKK<br>T15 2.5 MO<br>M 2 CR<br>DSF 3 CR |
|-------------------|---|

|                   |   |
|-------------------|---|
| <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A   |
| <b>77 089 618</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> , →12.1997   |
| <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> , →12.1997   |
| <b>77 752 610</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br><b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD</b> , without locating lugs, <b>1.9 dT (JA0K, JA0Y), 1.9 dT (JA0Y)</b> : 01.1998→ |
| <b>77 753 610</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br><b>77 753 620 0,50 / 77 753 600 STD</b> , without locating lugs, <b>1.9 dT (JA0K, JA0Y), 1.9 dT (JA0Y)</b> : 01.1998→  |

|                   |   |                   |   |
|-------------------|---|-------------------|---|
| <b>517963</b>     | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III   | <b>KK-8H</b>      | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>81-47103</b>   | IN/EX; 13.07/ x 8 x 37.7 B1                         |                   |   |
| <b>50 006 198</b> | CAM, chilled cast iron                              |                   |   |
| <b>50 006 277</b> | CAM, for OE No. 7700 107 418, chilled cast iron     |                   |   |
| <b>50 006 334</b> | CAM, for OE No. : 7700 107 373, chilled cast iron   |                   |   |
| <b>50 005 301</b> | mechanical  | <b>50 005 865</b> |   |
| <b>50 006 427</b> | mechanical; height: 26.5; Outer Ø: 35; length: 26.5 |                   |   |

**R**

|           |  |            |   |
|-----------|--|------------|---|
| <b>61</b> | <b>F8Q</b>   | <b>786</b> |   |
|           | 11.1996→09.1999  | D A 4      | 1870 cm <sup>3</sup> 2V 66 kW 90 PS 20,5 - 93 |
|           | <b>MEGANE Scenic (JA0/1_), SCÉNIC I Großraumlimousine (JA0/1_, FA0_)</b> |            |   |

|                   |   |
|-------------------|---|
| <b>94 357 620</b> | Cylinder diameter: 80.515; KH: 41.71; MT: -1.3; GL: 66.69; piston pin: 26x66.5; number of piston rings: 3<br>RTK, KKK<br>T15 2.5 MO<br>M 2 CR<br>DSF 3 CR |
|-------------------|---|

|                   |   |
|-------------------|---|
| <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A   |
| <b>77 089 618</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> , →12.1997   |
| <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> , →12.1997   |
| <b>77 752 610</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br><b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD</b> , without locating lugs, 01.1998→ |
| <b>77 753 610</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br><b>77 753 620 0,50 / 77 753 600 STD</b> , without locating lugs, 01.1998→  |

cont...

|  |                   |  |  |                     |   |
|--|-------------------|--|--|---------------------|---|
|  | <b>517963</b>     | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III              |  | <b>KK-8H</b>        | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>81-47103</b>   | IN/EX; 13.07/ x 8 x 37.7 B1                                    |  |                     |   |
|  | <b>50 006 277</b> | CAM, for OE No. 7700 107 418, chilled cast iron                |  |                     |   |
|  | <b>50 006 334</b> | CAM, for OE No. : 7700 107 373, chilled cast iron              |  |                     |   |
|  | <b>50 005 301</b> | mechanical   |  | <b>50 005 858</b>   |   |
|  |                   |  |  | <b>7.07919.00.0</b> |   |
|  | <b>50 007 540</b> | mechanical; height: 7.55; Outer Ø: 35; inner Ø: 33; length: 30 |  |                     |   |
|  | <b>50 007 542</b> | mechanical; height: 7.65; Outer Ø: 35; inner Ø: 33; length: 30 |  |                     |   |
|  | <b>50 007 541</b> | mechanical; height: 7.6; Outer Ø: 35; inner Ø: 33; length: 30  |  |                     |   |
|  | <b>50 007 544</b> | mechanical; height: 7.75; Outer Ø: 35; inner Ø: 33; length: 30 |  |                     |   |
|  | <b>50 007 543</b> | mechanical; height: 7.7; Outer Ø: 35; inner Ø: 33; length: 30  |  |                     |   |
|  | <b>50 007 546</b> | mechanical; height: 7.85; Outer Ø: 35; inner Ø: 33; length: 30 |  |                     |   |
|  | <b>50 007 545</b> | mechanical; height: 7.8; Outer Ø: 35; inner Ø: 33; length: 30  |  |                     |   |
|  | <b>50 007 548</b> | mechanical; height: 7.95; Outer Ø: 35; inner Ø: 33; length: 30 |  |                     |   |
|  | <b>50 007 547</b> | mechanical; height: 7.9; Outer Ø: 35; inner Ø: 33; length: 30  |  |                     |   |
|  | <b>50 007 549</b> | mechanical; height: 8; Outer Ø: 35; inner Ø: 33; length: 30    |  |                     |   |

|           |                               |            |                   |   |   |                      |    |       |       |       |      |
|-----------|-------------------------------|------------|-------------------|---|---|----------------------|----|-------|-------|-------|------|
| <b>62</b> |                               | <b>F8Q</b> | <b>790</b>        |   |   |                      |    |       |       |       |      |
|           |                               |            | 03.1997 → 09.1999 | D | 4 | 1870 cm <sup>3</sup> | 2V | 47 kW | 64 PS | ⊗21,5 | - 93 |
|           | <b>MEGANE Scenic (JA0/1_)</b> |            |                   |   |   |                      |    |       |       |       |      |

|  |                   |  |
|--|-------------------|--|
|  | <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
|  | <b>77 089 618</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628</b> 0,50 / <b>77 089 638</b> 0,75 / <b>77 089 608</b> STD, →12.1997   |
|  | <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628</b> 0,50 / <b>77 090 638</b> 0,75 / <b>77 090 608</b> STD, →12.1997   |
|  | <b>77 752 610</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br><b>77 752 620</b> 0,50 / <b>77 752 630</b> 0,75 / <b>77 752 600</b> STD, without locating lugs, 01.1998→ |
|  | <b>77 753 610</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br><b>77 753 620</b> 0,50 / <b>77 753 600</b> STD, without locating lugs, 01.1998→   |

|  |                   |   |  |              |   |
|--|-------------------|---|--|--------------|---|
|  | <b>517963</b>     | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III |  | <b>KK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>81-47103</b>   | IN/EX; 13.07/ x 8 x 37.7 B1                       |  |              |   |
|  | <b>50 006 198</b> | CAM, chilled cast iron                            |  |              |   |

|  |                     |  |  |  |  |
|--|---------------------|--|--|--|--|
|  | <b>50 005 858</b>   |  |  |  |  |
|  | <b>7.07919.00.0</b> |  |  |  |  |

|  |                     |   |
|--|---------------------|---|
|  | <b>7.02256.19.0</b> | electric switchover valve (air control); electric switchover valve (EGR); boost pressure control valve; electric switchover valve (intake manifold); electrical |
|--|---------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 007 540</b> | mechanical; height: 7.55; Outer Ø: 35; inner Ø: 33; length: 30 |
|  | <b>50 007 542</b> | mechanical; height: 7.65; Outer Ø: 35; inner Ø: 33; length: 30 |
|  | <b>50 007 541</b> | mechanical; height: 7.6; Outer Ø: 35; inner Ø: 33; length: 30  |
|  | <b>50 007 544</b> | mechanical; height: 7.75; Outer Ø: 35; inner Ø: 33; length: 30 |
|  | <b>50 007 543</b> | mechanical; height: 7.7; Outer Ø: 35; inner Ø: 33; length: 30  |
|  | <b>50 007 546</b> | mechanical; height: 7.85; Outer Ø: 35; inner Ø: 33; length: 30 |
|  | <b>50 007 545</b> | mechanical; height: 7.8; Outer Ø: 35; inner Ø: 33; length: 30  |
|  | <b>50 007 548</b> | mechanical; height: 7.95; Outer Ø: 35; inner Ø: 33; length: 30 |
|  | <b>50 007 547</b> | mechanical; height: 7.9; Outer Ø: 35; inner Ø: 33; length: 30  |
|  | <b>50 007 549</b> | mechanical; height: 8; Outer Ø: 35; inner Ø: 33; length: 30    |

|           |  |            |                   |     |   |                      |    |          |          |       |      |
|-----------|--|------------|-------------------|-----|---|----------------------|----|----------|----------|-------|------|
| <b>63</b> |  | <b>F9Q</b> | <b>730</b>        |     |   |                      |    |          |          |       |      |
|           |  |            | 04.1997 → 09.2000 | D A | 4 | 1870 cm <sup>3</sup> | 2V | 60-72 kW | 82-98 PS | ⊗18,3 | - 93 |
|           | <b>MEGANE I (BA0/1_), MEGANE Scenic (JA0/1_)</b> |            |                   |     |   |                      |    |          |          |       |      |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00361 1 0 000</b> | Ø80; STD; set: 1; [R G6 IF MO 2.5] [M G3 IFU 2] [DSF CR 3]<br><b>80 00361 1 0 050</b> 80.51 |
|--|-------------------------|---|

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|  |                     |   |  |   |
|--|---------------------|---|--|---|
|  | <b>78 859 608</b>   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A   |  |   |
|  | <b>77 752 610</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G  |  |   |
|  | <b>77 753 610</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G   |  |   |
|  |                     | <b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600</b> STD, without locating lugs  |  |   |
|  |                     | <b>77 753 620 0,50 / 77 753 600</b> STD, without locating lugs  |  |   |
|  | <b>50 009 190</b>   | length: 139; Large connecting rod eye bore diameter: 51.585; Small connecting rod eye diameter: 28.025; Width big end: 24.98; Width small end: 24.98; trapezoidal connecting rod; cracked |  |   |
|  | <b>511014</b>       | EX; 32.6 x 7 x 110.7 x A/S - - 45° - 1 - III  |  | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>511013</b>       | IN; 35.3 x 7 x 110.9 x S - - 45° - 1 - III  |  | <b>81-5135</b> IN/EX; 12.06/ x 7 x 38.3 B1                              |
|  | <b>50 006 332</b>   | CAM, chilled cast iron  |  |   |
|  | <b>7.01838.02.0</b> | mechanical  |  | <b>7.07919.20.0</b>   |
|  | <b>7.02550.05.0</b> | sender unit (In-Tank module); in-tank; electrical   |  |   |
|  | <b>7.07759.03.0</b> | air mass sensor; electrical   |  |   |
|  | <b>50 007 540</b>   | mechanical; height: 7.55; Outer Ø: 35; inner Ø: 33; length: 30  |  |   |
|  | <b>50 007 542</b>   | mechanical; height: 7.65; Outer Ø: 35; inner Ø: 33; length: 30  |  |   |
|  | <b>50 007 541</b>   | mechanical; height: 7.6; Outer Ø: 35; inner Ø: 33; length: 30   |  |   |
|  | <b>50 007 544</b>   | mechanical; height: 7.75; Outer Ø: 35; inner Ø: 33; length: 30  |  |   |
|  | <b>50 007 543</b>   | mechanical; height: 7.7; Outer Ø: 35; inner Ø: 33; length: 30   |  |   |
|  | <b>50 007 546</b>   | mechanical; height: 7.85; Outer Ø: 35; inner Ø: 33; length: 30  |  |   |
|  | <b>50 007 545</b>   | mechanical; height: 7.8; Outer Ø: 35; inner Ø: 33; length: 30   |  |   |
|  | <b>50 007 548</b>   | mechanical; height: 7.95; Outer Ø: 35; inner Ø: 33; length: 30  |  |   |
|  | <b>50 007 547</b>   | mechanical; height: 7.9; Outer Ø: 35; inner Ø: 33; length: 30   |  |   |
|  | <b>50 007 549</b>   | mechanical; height: 8; Outer Ø: 35; inner Ø: 33; length: 30   |  |   |

|           |   |   |
|-----------|---|---|
| <b>64</b> |   | <b>80</b>                                     |
|           | <b>F9Q</b>  | <b>732</b>                                    |
|           | 03.1999 → 09.2000   | D A 4 1870 cm³ 2V 74-77 kW 101-105 PS 19 - 93 |
|           | <b>MEGANE I Coach (DA0/1_), MEGANE I Grandtour (KA0/1_)</b> |   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>99 561 600</b>       | Cylinder diameter: 80.01; KH: 47.06; VT1: -0.75; MT: -17.8; MØ: 38; GL: 77.4; piston pin: 28x60; number of piston rings: 3 |
|  | <b>99 561 620 80.51</b> | RTK, TPL   |
|  | R 2.5                   | MO G6  |
|  | M 2                     | G3   |
|  | DSF 3                   | CR   |
|  |                         | → <b>80 00361 1 0 ...</b>  |
|  |                         | cylinder head gasketpiston protrusion:   |
|  | notches                 | more thanless than   |
|  | 2                       | +0,868   |
|  | 1                       | +0,868 +1,000  |
|  | 3                       | +1,000   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00361 1 0 000</b> | Ø80; STD; set: 1; [R G6 IF MO 2.5] [M G3 IFU 2] [DSF CR 3] |
|  |                         | <b>80 00361 1 0 050 80.51</b>                              |

|  |                   |  |
|--|-------------------|--|
|  | <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
|  | <b>77 752 610</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G |
|  | <b>77 753 610</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G  |
|  |                   | <b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600</b> STD, without locating lugs                         |
|  |                   | <b>77 753 620 0,50 / 77 753 600</b> STD, without locating lugs   |

|  |                   |   |
|--|-------------------|---|
|  | <b>50 009 190</b> | length: 139; Large connecting rod eye bore diameter: 51.585; Small connecting rod eye diameter: 28.025; Width big end: 24.98; Width small end: 24.98; trapezoidal connecting rod; cracked |
|--|-------------------|---|

|  |               |  |  |   |
|--|---------------|--|--|---|
|  | <b>511014</b> | EX; 32.6 x 7 x 110.7 x A/S - - 45° - 1 - III |  | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>511013</b> | IN; 35.3 x 7 x 110.9 x S - - 45° - 1 - III   |  | <b>81-5135</b> IN/EX; 12.06/ x 7 x 38.3 B1                              |

cont...

|  |                     |  |  |                     |
|--|---------------------|--|--|---------------------|
|  | <b>7.01838.02.0</b> | mechanical   |  | <b>7.07919.20.0</b> |
|  | <b>7.22389.16.0</b> | vacuum pump; mechanical; vane pump                             |  |                     |
|  | <b>7.22818.57.0</b> | EGR valve; electrical  |  |                     |
|  | <b>50 007 540</b>   | mechanical; height: 7.55; Outer Ø: 35; inner Ø: 33; length: 30 |  |                     |
|  | <b>50 007 542</b>   | mechanical; height: 7.65; Outer Ø: 35; inner Ø: 33; length: 30 |  |                     |
|  | <b>50 007 541</b>   | mechanical; height: 7.6; Outer Ø: 35; inner Ø: 33; length: 30  |  |                     |
|  | <b>50 007 544</b>   | mechanical; height: 7.75; Outer Ø: 35; inner Ø: 33; length: 30 |  |                     |
|  | <b>50 007 543</b>   | mechanical; height: 7.7; Outer Ø: 35; inner Ø: 33; length: 30  |  |                     |
|  | <b>50 007 546</b>   | mechanical; height: 7.85; Outer Ø: 35; inner Ø: 33; length: 30 |  |                     |
|  | <b>50 007 545</b>   | mechanical; height: 7.8; Outer Ø: 35; inner Ø: 33; length: 30  |  |                     |
|  | <b>50 007 548</b>   | mechanical; height: 7.95; Outer Ø: 35; inner Ø: 33; length: 30 |  |                     |
|  | <b>50 007 547</b>   | mechanical; height: 7.9; Outer Ø: 35; inner Ø: 33; length: 30  |  |                     |
|  | <b>50 007 549</b>   | mechanical; height: 8; Outer Ø: 35; inner Ø: 33; length: 30    |  |                     |

|           |                                |            |            |                   |   |   |   |                      |    |          |            |       |      |
|-----------|--------------------------------|------------|------------|-------------------|---|---|---|----------------------|----|----------|------------|-------|------|
| <b>65</b> |                                | <b>F9Q</b> | <b>733</b> | 03.1999 → 09.2000 | D | A | 4 | 1870 cm <sup>3</sup> | 2V | 75-77 kW | 102-105 PS | ⚙️ 19 | - 93 |
|           | <b>MEGANE I Coach (DA0/1_)</b> |            |            |                   |   |   |   |                      |    |          |            |       |      |

|  |  |  |
|--|--|--|
|  | <b>99 561 600</b>                      | Cylinder diameter: 80.01; KH: 47.06; VT1: -0.75; MT: -17.8; MØ: 38; GL: 77.4; piston pin: 28x60; number of piston rings: 3 |
|  | <b>99 561 620 80.51</b>                | RTK, TPL   |
|  | R                                      | 2.5 MO G6  |
|  | M                                      | 2 G3   |
|  | DSF                                    | 3 CR   |
|  | → <b>80 00361 1 0 ...</b>              |  |
|  | cylinder head gasketpiston protrusion: |  |
|  | notches                                | more thanless than   |
|  | 2                                      | +0,868   |
|  | 1                                      | +0,868 +1,000  |
|  | 3                                      | +1,000   |

|  |   |  |
|--|---|--|
|  | <b>80 00361 1 0 000</b>                               | Ø80; STD; set: 1; [R G6 IF MO 2.5] [M G3 IFU 2] [DSF CR 3]   |
|  | <b>80 00361 1 0 050 80.51</b>                         |  |
|  | <b>78 859 608</b>                                     | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
|  | <b>77 752 610</b>                                     | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G |
|  | <b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600</b> | STD, without locating lugs   |
|  | <b>77 753 610</b>                                     | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G  |
|  | <b>77 753 620 0,50 / 77 753 600</b>                   | STD, without locating lugs   |

|  |                   |   |
|--|-------------------|---|
|  | <b>50 009 190</b> | length: 139; Large connecting rod eye bore diameter: 51.585; Small connecting rod eye diameter: 28.025; Width big end: 24.98; Width small end: 24.98; trapezoidal connecting rod; cracked |
|  | <b>511014</b>     | EX; 32.6 x 7 x 110.7 x A/S - - 45° - 1 - III  |
|  | <b>511013</b>     | IN; 35.3 x 7 x 110.9 x S - - 45° - 1 - III  |

|  |                |  |
|--|----------------|--|
|  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>81-5135</b> | IN/EX; 12.06/ x 7 x 38.3 B1                                |

|  |                     |  |  |                     |
|--|---------------------|--|--|---------------------|
|  | <b>7.01838.02.0</b> | mechanical   |  | <b>50 005 254</b>   |
|  |                     |  |  | <b>7.07919.20.0</b> |
|  | <b>7.22389.16.0</b> | vacuum pump; mechanical; vane pump                             |  |                     |
|  | <b>7.22818.57.0</b> | EGR valve; electrical  |  |                     |
|  | <b>50 007 540</b>   | mechanical; height: 7.55; Outer Ø: 35; inner Ø: 33; length: 30 |  |                     |
|  | <b>50 007 542</b>   | mechanical; height: 7.65; Outer Ø: 35; inner Ø: 33; length: 30 |  |                     |
|  | <b>50 007 541</b>   | mechanical; height: 7.6; Outer Ø: 35; inner Ø: 33; length: 30  |  |                     |
|  | <b>50 007 544</b>   | mechanical; height: 7.75; Outer Ø: 35; inner Ø: 33; length: 30 |  |                     |
|  | <b>50 007 543</b>   | mechanical; height: 7.7; Outer Ø: 35; inner Ø: 33; length: 30  |  |                     |
|  | <b>50 007 546</b>   | mechanical; height: 7.85; Outer Ø: 35; inner Ø: 33; length: 30 |  |                     |

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- 50 007 545 mechanical; height: 7.8; Outer Ø: 35; inner Ø: 33; length: 30
- 50 007 548 mechanical; height: 7.95; Outer Ø: 35; inner Ø: 33; length: 30
- 50 007 547 mechanical; height: 7.9; Outer Ø: 35; inner Ø: 33; length: 30
- 50 007 549 mechanical; height: 8; Outer Ø: 35; inner Ø: 33; length: 30

|                               |           |                   |  |   |   |   |          |    |       |       |      |      |  |
|-------------------------------|-----------|-------------------|--|---|---|---|----------|----|-------|-------|------|------|--|
| <b>66</b>                     | <b>80</b> |                   |  |   |   |   |          |    |       |       |      |      |  |
| <b>F9Q</b>                    |           | <b>734</b>        |  |   |   |   |          |    |       |       |      |      |  |
|                               |           | 04.1997 → 09.1999 |  | D | A | 4 | 1870 cm³ | 2V | 72 kW | 98 PS | 18,3 | - 93 |  |
| <b>MEGANE Scenic (JA0/1_)</b> |           |                   |  |   |   |   |          |    |       |       |      |      |  |

**80 00361 1 0 000** Ø80; STD; set: 1; [R G6 IF MO 2.5] [M G3 IFU 2] [DSF CR 3]  
**80 00361 1 0 050 80.51**

**78 859 608** [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  
**77 752 610** [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G  
**77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD**, without locating lugs

**77 753 610** [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G  
**77 753 620 0,50 / 77 753 600 STD**, without locating lugs

**50 009 190** length: 139; Large connecting rod eye bore diameter: 51.585; Small connecting rod eye diameter: 28.025; Width big end: 24.98; Width small end: 24.98; trapezoidal connecting rod; cracked

|               |  |              |  |
|---------------|--|--------------|--|
| <b>511014</b> | EX; 32.6 x 7 x 110.7 x A/S - - 45° - 1 - III | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |
|---------------|--|--------------|--|

|               |  |                |                             |
|---------------|--|----------------|-----------------------------|
| <b>511013</b> | IN; 35.3 x 7 x 110.9 x S - - 45° - 1 - III | <b>81-5135</b> | IN/EX; 12.06/ x 7 x 38.3 B1 |
|---------------|--|----------------|-----------------------------|

**50 006 332** CAM, chilled cast iron

|                   |            |                     |                     |
|-------------------|------------|---------------------|---------------------|
| <b>50 005 301</b> | mechanical | <b>50 005 858</b>   | →11.2000            |
|                   |            | <b>7.07919.00.0</b> | <b>7.07919.20.0</b> |

**7.02550.05.0** sender unit (In-Tank module); in-tank; electrical

**7.22389.16.0** vacuum pump; mechanical; vane pump

**7.02256.04.0** pressure transformer (turbo charger); pressure transducer (EGR); electro-pneumatic

- 50 007 540** mechanical; height: 7.55; Outer Ø: 35; inner Ø: 33; length: 30
- 50 007 542** mechanical; height: 7.65; Outer Ø: 35; inner Ø: 33; length: 30
- 50 007 541** mechanical; height: 7.6; Outer Ø: 35; inner Ø: 33; length: 30
- 50 007 544** mechanical; height: 7.75; Outer Ø: 35; inner Ø: 33; length: 30
- 50 007 543** mechanical; height: 7.7; Outer Ø: 35; inner Ø: 33; length: 30
- 50 007 546** mechanical; height: 7.85; Outer Ø: 35; inner Ø: 33; length: 30
- 50 007 545** mechanical; height: 7.8; Outer Ø: 35; inner Ø: 33; length: 30
- 50 007 548** mechanical; height: 7.95; Outer Ø: 35; inner Ø: 33; length: 30
- 50 007 547** mechanical; height: 7.9; Outer Ø: 35; inner Ø: 33; length: 30
- 50 007 549** mechanical; height: 8; Outer Ø: 35; inner Ø: 33; length: 30

|                         |           |                   |  |   |   |          |    |       |       |    |        |  |  |
|-------------------------|-----------|-------------------|--|---|---|----------|----|-------|-------|----|--------|--|--|
| <b>67</b>               | <b>81</b> |                   |  |   |   |          |    |       |       |    |        |  |  |
| <b>F2N</b>              |           | <b>710</b>        |  |   |   |          |    |       |       |    |        |  |  |
|                         |           | 06.1986 → 03.1992 |  | B | 4 | 1721 cm³ | 2V | 65 kW | 88 PS | 10 | - 83.5 |  |  |
| <b>21 Saloon (L48_)</b> |           |                   |  |   |   |          |    |       |       |    |        |  |  |

**80 00233 1 0 000** Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]

**78 859 608** [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  
**77 089 618** [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A  
**77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD**

**77 090 618** [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A  
**77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD**

|               |   |              |  |
|---------------|---|--------------|--|
| <b>517981</b> | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
|---------------|---|--------------|--|

|                |                        |  |  |
|----------------|------------------------|--|--|
| <b>81-5117</b> | EX; 13.14/ x 8 x 49 G1 |  |  |
|----------------|------------------------|--|--|

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|           |                                    |  |   |   |
|-----------|------------------------------------|--|---|---|
|           | <b>50 005 301</b>                  | mechanical   |   | <b>50 005 865</b>   |
|           | <b>7.05270.51.0</b>                | lambda sensor; control sensor; heated  |   |   |
|           | <b>50 006 459</b>                  | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |   |   |
| <b>68</b> |                                    | <b>81</b>  |   |   |
|           | <b>F2N</b>                         | <b>711</b>   |   |   |
|           |                                    | 07.1989 → 05.1993  | B | 4 1721 cm <sup>3</sup> 2V 65 kW 88 PS $\xi$ 10 - 83.5                   |
|           | <b>21 (B48_)</b>                   |  |   |   |
|           | <b>80 00233 1 0 000</b>            | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |   |   |
|           | <b>78 859 608</b>                  | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |   |
|           | <b>77 089 618</b>                  | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |   |   |
|           | <b>77 090 618</b>                  | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |   |   |
|           | <b>517981</b>                      | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|           | <b>81-5117</b>                     | EX; 13.14/ x 8 x 49 G1   |   |   |
|           | <b>50 005 865</b>                  |  |   |   |
|           | <b>7.05270.51.0</b>                | lambda sensor; control sensor; heated  |   |   |
|           | <b>50 006 459</b>                  | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |   |   |
| <b>69</b> |                                    | <b>81</b>  |   |   |
|           | <b>F2N</b>                         | <b>712</b>   |   |   |
|           |                                    | 06.1986 → 05.1993  | B | 4 1721 cm <sup>3</sup> 2V 55 kW 75 PS $\xi$ 9,2 - 83.5                  |
|           | <b>21 (B48_), 21 Estate (K48_)</b> |  |   |   |
|           | <b>80 00233 1 0 000</b>            | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |   |   |
|           | <b>78 859 608</b>                  | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |   |
|           | <b>77 089 618</b>                  | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |   |   |
|           | <b>77 090 618</b>                  | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |   |   |
|           | <b>517981</b>                      | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|           | <b>81-5117</b>                     | EX; 13.14/ x 8 x 49 G1   |   |   |
|           | <b>50 005 301</b>                  | mechanical   |   |   |
|           | <b>7.21776.50.0</b>                | fuel pump; mechanical  |   |   |
|           | <b>7.18222.01.0</b>                | intake manifold pressure sensor; pneumatic   |   |   |
|           | <b>7.05270.51.0</b>                | lambda sensor; control sensor; heated  |   |   |
|           | <b>50 006 459</b>                  | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |   |   |

| <b>70</b>   |  |  |   | <b>81</b> |                      |    |          |          |     |   |                   |  |
|-------------|--|--|---|-----------|----------------------|----|----------|----------|-----|---|-------------------|--|
|             | F2N  | <b>724</b>   |   |           |                      |    |          |          |     |   |                   |  |
|             |  | 07.1991 → 04.1992  | B | 4         | 1721 cm <sup>3</sup> | 2V | 55-56 kW | 75-76 PS | 9,5 | - | 83.5              |  |
|             | F2N  | <b>720, 721</b>  |   |           |                      |    |          |          |     |   |                   |  |
|             |  | 07.1988 → 08.1995  | B | 4         | 1721 cm <sup>3</sup> | 2V | 65-69 kW | 88-94 PS | 9,5 | - | 83.5              |  |
|             | <b>19 I (B/C53_), 19 I Cabriolet (D53_), 19 I Chamade (L53_), 19 II Chamade (L53_)</b> |  |   |           |                      |    |          |          |     |   |                   |  |
|             | <b>80 00233 1 0 000</b>  | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |   |           |                      |    |          |          |     |   |                   |  |
|             | <b>78 859 608</b>  | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |           |                      |    |          |          |     |   |                   |  |
|             | <b>77 089 618</b>  | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |   |           |                      |    |          |          |     |   |                   |  |
|             | <b>77 090 618</b>  | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |   |           |                      |    |          |          |     |   |                   |  |
|             | <b>517981</b>  | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |   |           |                      |    |          |          |     |   | <b>KK-8H</b>      | valve cotter; number of notches: 1; valve stem diameter: 8 |
|             | <b>81-5117</b>   | EX; 13.14/ x 8 x 49 G1   |   |           |                      |    |          |          |     |   |                   |  |
|             | <b>50 005 301</b>  | mechanical   |   |           |                      |    |          |          |     |   | <b>50 005 865</b> |  |
|             | <b>7.02604.01.0</b>  | lambda sensor; universal probe; not heated   |   |           |                      |    |          |          |     |   |                   |  |
|             | <b>50 006 459</b>  | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |   |           |                      |    |          |          |     |   |                   |  |
| <b>71</b>   |  |  |   | <b>81</b> |                      |    |          |          |     |   |                   |  |
|             | F2N  | <b>722</b>   |   |           |                      |    |          |          |     |   |                   |  |
|             |  | 07.1988 → 04.1992  | B | 4         | 1721 cm <sup>3</sup> | 2V | 66-69 kW | 90-94 PS | 9,5 | - | 83.5              |  |
|             | <b>19 I (B/C53_)</b>   |  |   |           |                      |    |          |          |     |   |                   |  |
|             | <b>80 00233 1 0 000</b>  | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |   |           |                      |    |          |          |     |   |                   |  |
|             | <b>78 859 608</b>  | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |           |                      |    |          |          |     |   |                   |  |
|             | <b>77 089 618</b>  | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |   |           |                      |    |          |          |     |   |                   |  |
|             | <b>77 090 618</b>  | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |   |           |                      |    |          |          |     |   |                   |  |
|             | <b>517981</b>  | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |   |           |                      |    |          |          |     |   | <b>KK-8H</b>      | valve cotter; number of notches: 1; valve stem diameter: 8 |
|             | <b>81-5117</b>   | EX; 13.14/ x 8 x 49 G1   |   |           |                      |    |          |          |     |   |                   |  |
|             | <b>50 006 459</b>  | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |   |           |                      |    |          |          |     |   |                   |  |
| <b>R 72</b> |  |  |   | <b>81</b> |                      |    |          |          |     |   |                   |  |
|             | F2N  | <b>740, 742</b>  |   |           |                      |    |          |          |     |   |                   |  |
|             |  | 06.1987 → 03.1995  | B | 4         | 1721 cm <sup>3</sup> | 2V | 64-66 kW | 87-90 PS | 10  | - | 83.5              |  |
|             | <b>SUPER 5 (B/C40_)</b>  |  |   |           |                      |    |          |          |     |   |                   |  |
|             | <b>80 00233 1 0 000</b>  | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |   |           |                      |    |          |          |     |   |                   |  |
|             | <b>78 859 608</b>  | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |           |                      |    |          |          |     |   |                   |  |
|             | <b>77 089 618</b>  | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |   |           |                      |    |          |          |     |   |                   |  |
|             | <b>77 090 618</b>  | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |   |           |                      |    |          |          |     |   |                   |  |
|             | <b>517981</b>  | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |   |           |                      |    |          |          |     |   | <b>KK-8H</b>      | valve cotter; number of notches: 1; valve stem diameter: 8 |
|             | <b>81-5117</b>   | EX; 13.14/ x 8 x 49 G1   |   |           |                      |    |          |          |     |   |                   |  |
|             | <b>50 005 865</b>  |  |   |           |                      |    |          |          |     |   |                   |  |
| cont...     |  |  |   |           |                      |    |          |          |     |   |                   |  |

|           |  |  |   |
|-----------|--|--|---|
|           | <b>7.02604.01.0</b>                                  | lambda sensor; universal probe; not heated   |   |
|           | <b>50 006 459</b>                                    | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |   |
| <b>73</b> |  | <b>81</b>  |   |
|           | <b>F2N</b>   | <b>750</b>   |   |
|           |  | 07.1986 → 12.1989  | B 4 1721 cm <sup>3</sup> 2V 54 kW 73 PS 9,2 - 83.5                      |
|           | <b>F3N</b>   | <b>726</b>   |   |
|           |  | 07.1989 → 02.1994  | B 4 1721 cm <sup>3</sup> 2V 54 kW 73 PS 9,5 - 83.5                      |
|           | <b>21 (B48_), 21 Estate (K48_), 21 Saloon (L48_)</b> |  |   |
|           | <b>80 00233 1 0 000</b>                              | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |   |
|           | <b>78 859 608</b>                                    | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |
|           | <b>77 089 618</b>                                    | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |   |
|           | <b>77 090 618</b>                                    | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |   |
|           | <b>517981</b>  | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|           | <b>81-5117</b>                                       | EX; 13.14/ x 8 x 49 G1   |   |
|           | <b>50 005 301</b>                                    | mechanical   |   |
|           | <b>7.18222.01.0</b>                                  | intake manifold pressure sensor; pneumatic   |   |
|           | <b>50 006 459</b>                                    | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |   |
| <b>74</b> |  | <b>81</b>  |   |
|           | <b>F2N</b>   | <b>754</b>   |   |
|           |  | 07.1989 → 05.1993  | B 4 1721 cm <sup>3</sup> 2V 65 kW 88 PS 9,5 - 83.5                      |
|           | <b>21 (B48_)</b>                                     |  |   |
|           | <b>80 00233 1 0 000</b>                              | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |   |
|           | <b>78 859 608</b>                                    | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |
|           | <b>77 089 618</b>                                    | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |   |
|           | <b>77 090 618</b>                                    | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |   |
|           | <b>517981</b>  | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|           | <b>81-5117</b>                                       | EX; 13.14/ x 8 x 49 G1   |   |
|           | <b>50 005 301</b>                                    | mechanical   |   |
|           | <b>7.05270.51.0</b>                                  | lambda sensor; control sensor; heated  |   |
|           | <b>50 006 459</b>                                    | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |   |
| <b>75</b> |  | <b>81</b>  |   |
|           | <b>F2N</b>   | <b>770</b>   |   |
|           |  | 01.1991 → 12.1993  | B 4 1721 cm <sup>3</sup> 2V 66-68 kW 90-92 PS 9,5 - 83.5                |
|           | <b>CLIO I (B/C57_, 5/357_)</b>                       |  |   |
|           | <b>80 00233 1 0 000</b>                              | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |   |
|           | <b>78 859 608</b>                                    | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |
|           | <b>77 089 618</b>                                    | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |   |

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|                   |  |                   |   |
|-------------------|--|-------------------|---|
| <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |                   |   |
| <b>517981</b>     | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  | <b>KK-8H</b>      | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>81-5117</b>    | EX; 13.14/ x 8 x 49 G1   |                   |   |
| <b>50 005 301</b> | mechanical   | <b>50 005 865</b> |   |
| <b>50 006 459</b> | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |                   |   |

|                                   |  |                   |   |   |          |    |          |          |     |        |
|-----------------------------------|--|-------------------|---|---|----------|----|----------|----------|-----|--------|
| <b>76</b>                         |  | <b>702</b>        |   |   |          |    |          |          |     |        |
| <b>F3N</b>                        |  | 10.1986 → 12.1996 | B | 4 | 1721 cm³ | 2V | 68-69 kW | 92-94 PS | 9,5 | - 83.5 |
| <b>5 (122_), SUPER 5 (B/C40_)</b> |  |                   |   |   |          |    |          |          |     |        |

|                         |  |              |   |
|-------------------------|--|--------------|---|
| <b>80 00233 1 0 000</b> | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |              |   |
| <b>78 859 608</b>       | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |              |   |
| <b>77 089 618</b>       | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |              |   |
| <b>77 090 618</b>       | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |              |   |
| <b>517981</b>           | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  | <b>KK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>81-5117</b>          | EX; 13.14/ x 8 x 49 G1   |              |   |
| <b>7.21287.53.0</b>     | fuel pump; in-line; electrical   |              |   |
| <b>50 006 459</b>       | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |              |   |

|                                   |  |                   |   |   |          |    |          |          |    |        |
|-----------------------------------|--|-------------------|---|---|----------|----|----------|----------|----|--------|
| <b>77</b>                         |  | <b>716, 717</b>   |   |   |          |    |          |          |    |        |
| <b>F3N</b>                        |  | 10.1986 → 12.1996 | B | 4 | 1721 cm³ | 2V | 54-55 kW | 73-75 PS | 10 | - 83.5 |
| <b>5 (122_), SUPER 5 (B/C40_)</b> |  |                   |   |   |          |    |          |          |    |        |

|                         |  |              |   |
|-------------------------|--|--------------|---|
| <b>80 00233 1 0 000</b> | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |              |   |
| <b>78 859 608</b>       | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |              |   |
| <b>77 089 618</b>       | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |              |   |
| <b>77 090 618</b>       | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |              |   |
| <b>517981</b>           | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  | <b>KK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>81-5117</b>          | EX; 13.14/ x 8 x 49 G1   |              |   |
| <b>50 005 865</b>       |  |              |   |
| <b>7.21287.53.0</b>     | fuel pump; in-line; electrical   |              |   |
| <b>50 006 459</b>       | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |              |   |

|                 |  |                   |   |   |          |    |          |          |     |        |
|-----------------|--|-------------------|---|---|----------|----|----------|----------|-----|--------|
| <b>78</b>       |  | <b>718</b>        |   |   |          |    |          |          |     |        |
| <b>F3N</b>      |  | 10.1986 → 12.1996 | B | 4 | 1721 cm³ | 2V | 54-55 kW | 73-75 PS | 9,5 | - 83.5 |
| <b>5 (122_)</b> |  |                   |   |   |          |    |          |          |     |        |

|                         |   |  |  |
|-------------------------|---|--|--|
| <b>80 00233 1 0 000</b> | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3] |  |  |
|-------------------------|---|--|--|

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|  |                     |  |  |   |
|--|---------------------|--|--|---|
|  | <b>78 859 608</b>   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |  | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>77 089 618</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |  |   |
|  | <b>77 090 618</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |  |   |
|  | <b>517981</b>       | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |  |   |
|  | <b>81-5117</b>      | EX; 13.14/ x 8 x 49 G1   |  |   |
|  | <b>50 005 301</b>   | mechanical   |  |   |
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical   |  |   |
|  | <b>50 006 459</b>   | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |  |   |

## 79



F3N

722

06.1986 → 12.1996 B 4 1721 cm<sup>3</sup> 2V 66-70 kW 90-95 PS 9,5 - 83.5



21 (B48\_), 21 Estate (K48\_), 21 Saloon (L48\_), 5 (122\_), SUPER 5 (B/C40\_)



**80 00233 1 0 000** Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]

|  |                     |  |  |   |
|--|---------------------|--|--|---|
|  | <b>78 859 608</b>   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |  | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>77 089 618</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |  |   |
|  | <b>77 090 618</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |  |   |
|  | <b>517981</b>       | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |  |   |
|  | <b>81-5117</b>      | EX; 13.14/ x 8 x 49 G1   |  |   |
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical   |  |   |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic   |  |   |
|  | <b>7.05270.51.0</b> | lambda sensor; control sensor; heated  |  |   |
|  | <b>50 006 459</b>   | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |  |   |

## 80



F3N

723

06.1986 → 12.1993 B 4 1721 cm<sup>3</sup> 2V 66-70 kW 90-95 PS 9,5 - 83.5



21 (B48\_), 21 Estate (K48\_), 21 Saloon (L48\_)



**80 00233 1 0 000** Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]

|  |                     |  |  |   |
|--|---------------------|--|--|---|
|  | <b>78 859 608</b>   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |  | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>77 089 618</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |  |   |
|  | <b>77 090 618</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |  |   |
|  | <b>517981</b>       | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |  |   |
|  | <b>81-5117</b>      | EX; 13.14/ x 8 x 49 G1   |  |   |
|  | <b>50 005 301</b>   | mechanical   |  |   |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic   |  |   |

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|           |                         |  |   |   |
|-----------|-------------------------|--|---|---|
|           | <b>7.05270.51.0</b>     | lambda sensor; control sensor; heated  |   |   |
|           | <b>50 006 459</b>       | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |   |   |
| <b>81</b> |                         | <b>81</b>  |   |   |
|           | <b>F3N</b>              | <b>740, 741</b>  |   |   |
|           |                         | 09.1988 → 11.1995  | B | 4 1721 cm <sup>3</sup> 2V 54-55 kW 73-75 PS 9,5 - 83.5                  |
|           |                         | <b>19 I (B/C53_), 19 I Chamade (L53_), 19 II (B/C53_), 19 II Chamade (L53_)</b>                                      |   |   |
|           | <b>80 00233 1 0 000</b> | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |   |   |
|           | <b>78 859 608</b>       | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |   |
|           | <b>77 089 618</b>       | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b>   |   |   |
|           | <b>77 090 618</b>       | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b>   |   |   |
|           | <b>517981</b>           | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|           | <b>81-5117</b>          | EX; 13.14/ x 8 x 49 G1   |   |   |
|           | <b>50 005 301</b>       | mechanical   |   | <b>50 005 865</b>   |
|           | <b>7.21287.53.0</b>     | fuel pump; in-line; electrical   |   |   |
|           | <b>7.18222.01.0</b>     | intake manifold pressure sensor; pneumatic   |   |   |
|           | <b>50 006 459</b>       | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |   |   |
| <b>82</b> |                         | <b>81</b>  |   |   |
|           | <b>F3N</b>              | <b>742</b>   |   |   |
|           |                         | 03.1989 → 12.1995  | B | 4 1721 cm <sup>3</sup> 2V 66-70 kW 90-95 PS 9,5 - 83.5                  |
|           |                         | <b>19 I (B/C53_), 19 I Cabriolet (D53_), 19 I Chamade (L53_), 19 II Cabriolet (D53_, 853_), 19 II Chamade (L53_)</b> |   |   |
|           | <b>80 00233 1 0 000</b> | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |   |   |
|           | <b>78 859 608</b>       | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |   |
|           | <b>77 089 618</b>       | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b>   |   |   |
|           | <b>77 090 618</b>       | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b>   |   |   |
|           | <b>517981</b>           | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|           | <b>81-5117</b>          | EX; 13.14/ x 8 x 49 G1   |   |   |
|           | <b>50 005 865</b>       |  |   |   |
|           | <b>7.21287.53.0</b>     | fuel pump; in-line; electrical   |   |   |
|           | <b>7.18222.01.0</b>     | intake manifold pressure sensor; pneumatic   |   |   |
|           | <b>7.05270.51.0</b>     | lambda sensor; control sensor; heated  |   |   |
|           | <b>50 006 459</b>       | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |   |   |

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| 83 |   | 81  |   |
|----|---|---|---|
|    | F3N   | 743   |   |
|    |   | 03.1989 → 12.1995   | B 4 1721 cm <sup>3</sup> 2V 66 kW 90 PS 9,5 - 83.5                      |
|    | 19 I (B/C53_), 19 I Cabriolet (D53_), 19 I Chamade (L53_), 19 II (B/C53_), 19 II Cabriolet (D53_, 853_), 19 II Chamade (L53_) |   |   |
|    | 80 00233 1 0 000  | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]   |   |
|    | 78 859 608  | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A   |   |
|    | 77 089 618  | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD |   |
|    | 77 090 618  | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD |   |
|    | 517981  | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|    | 81-5117   | EX; 13.14/ x 8 x 49 G1  |   |
|    | 50 005 301  | mechanical  | <b>50 005 865</b>   |
|    | 7.21287.53.0  | fuel pump; in-line; electrical  |   |
|    | 7.18222.01.0  | intake manifold pressure sensor; pneumatic  |   |
|    | 7.05270.51.0  | lambda sensor; control sensor; heated   |   |
|    | 50 006 459  | mechanical; height: 28.5; Outer Ø: 35; length: 28.5   |   |
| 84 |   | 81  |   |
|    | F3N   | 746   |   |
|    |   | 08.1988 → 09.1994   | B 4 1721 cm <sup>3</sup> 2V 66-80 kW 90-109 PS 10 - 83.5                |
|    | 19 I (B/C53_), 19 I Chamade (L53_), 19 II (B/C53_)  |   |   |
|    | 80 00233 1 0 000  | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]   |   |
|    | 78 859 608  | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A   |   |
|    | 77 089 618  | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD |   |
|    | 77 090 618  | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD |   |
|    | 517981  | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|    | 81-5117   | EX; 13.14/ x 8 x 49 G1  |   |
|    | 50 005 301  | mechanical  | <b>50 005 865</b>   |
|    | 7.07152.01.0  | mechanical; metal   |   |
|    | 7.21287.53.0  | fuel pump; in-line; electrical  |   |
|    | 7.18222.01.0  | intake manifold pressure sensor; pneumatic  |   |
|    | 50 006 459  | mechanical; height: 28.5; Outer Ø: 35; length: 28.5   |   |
| 85 |   | 82  |   |
|    | F7P   | 700   |   |
|    |   | 06.1989 → 12.1997   | B 4 1764 cm <sup>3</sup> 4V 101-103 kW 137-140 PS 10 - 83.5             |
|    | 19 I (B/C53_), 19 I Cabriolet (D53_), 19 II (B/C53_)  |   |   |
|    | 78 859 608  | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A   |   |
|    | 77 089 618  | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD |   |
|    | 77 090 618  | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD |   |

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|                     |  |                |                                |
|---------------------|--|----------------|--------------------------------|
| <b>KK-7H</b>        | valve cotter; number of notches: 1; valve stem diameter: 7 | <b>81-5131</b> | IN/EX; 12.06/ x 7.01 x 39.2 B1 |
| <b>50 005 865</b>   |  |                |                                |
| <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic                 |                |                                |
| <b>7.05270.51.0</b> | lambda sensor; control sensor; heated                      |                |                                |

|           |  |                   |   |
|-----------|--|-------------------|---|
| <b>86</b> | <b>F7P</b>   | <b>704</b>        |   |
|           |  | 06.1991 → 06.1996 | B 4 1764 cm <sup>3</sup> 4V 99-101 kW 135-137 PS  10,1 - 83.5 |
|           | <b>19 I (B/C53_), 19 I Cabriolet (D53_), 19 I Chamade (L53_), 19 II (B/C53_), 19 II Cabriolet (D53_, 853_), 19 II Chamade (L53_)</b> |                   |   |

|                   |  |
|-------------------|--|
| <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
| <b>77 089 618</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |
| <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |

|                     |  |                   |   |
|---------------------|--|-------------------|---|
| <b>KK-7H</b>        | valve cotter; number of notches: 1; valve stem diameter: 7 | <b>81-5131</b>    | IN/EX; 12.06/ x 7.01 x 39.2 B1                                    |
| <b>50 005 301</b>   | mechanical   | <b>50 005 865</b> | <b>1.8 16V (D53D), 1.8 16V (B/C53D), 1.8 16V (L53D):</b> →05.1993 |
| <b>7.21287.53.0</b> | fuel pump; in-line; electrical                             |                   |   |
| <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic                 |                   |   |
| <b>7.05270.51.0</b> | lambda sensor; control sensor; heated                      |                   |   |
| <b>50 007 604</b>   | hydraulic; Outer Ø: 33; length: 26                         |                   |   |

|           |                                |                   |   |
|-----------|--------------------------------|-------------------|---|
| <b>87</b> | <b>F7P</b>                     | <b>722</b>        |   |
|           |                                | 08.1991 → 06.1994 | B 4 1764 cm <sup>3</sup> 4V 99 kW 135 PS  10 - 83.5 |
|           | <b>CLIO I (B/C57_, 5/357_)</b> |                   |   |

|                   |  |
|-------------------|--|
| <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
| <b>77 089 618</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |
| <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |

|                     |  |                   |                                |
|---------------------|--|-------------------|--------------------------------|
| <b>KK-7H</b>        | valve cotter; number of notches: 1; valve stem diameter: 7 | <b>81-5131</b>    | IN/EX; 12.06/ x 7.01 x 39.2 B1 |
| <b>50 005 301</b>   | mechanical   | <b>50 005 865</b> | →06.1993                       |
| <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic                 |                   |                                |
| <b>7.05270.51.0</b> | lambda sensor; control sensor; heated                      |                   |                                |

|           |                              |                   |   |
|-----------|------------------------------|-------------------|---|
| <b>88</b> | <b>F3P</b>                   | <b>676</b>        |   |
|           |                              | 06.1995 → 06.1998 | B 4 1794 cm <sup>3</sup> 2V 69-70 kW 94-95 PS  9,7 - 83.5 |
|           | <b>LAGUNA I (B56_, 556_)</b> |                   |   |

|                     |   |                 |  |
|---------------------|---|-----------------|--|
| <b>510202</b>       | EX; 32.6 x 8 x 107 x A/S - - 45° - VS - 1 - III | <b>KK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>510201</b>       | IN; 40.2 x 8 x 107 x S - - 45° - 1 - III        | <b>81-47103</b> | IN/EX; 13.07/ x 8 x 37.7 B1                                |
| <b>7.02550.15.0</b> | fuel supply unit; in-tank; electrical           |                 |  |

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|  |                     |   |
|--|---------------------|---|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic          |
|  | <b>7.06269.07.0</b> | idle controller; electrical                         |
|  | <b>7.05270.58.0</b> | lambda sensor; control sensor; heated               |
|  | <b>50 006 427</b>   | mechanical; height: 26.5; Outer Ø: 35; length: 26.5 |

|           |                              |  |
|-----------|------------------------------|--|
| <b>89</b> |                              | <b>82.7</b>  |
|           | <b>F3P</b>                   | <b>678</b>   |
|           | 08.1995 → 06.1998            | B 4 1794 cm <sup>3</sup> 2V 66-70 kW 90-95 PS 9,7 - 83.5 |
|           | <b>LAGUNA I (B56_, 556_)</b> |  |
|           | <b>510202</b>                | EX; 32.6 x 8 x 107 x A/S - - 45° - VS - 1 - III          |
|           | <b>511016</b>                | EX; 32.6 x 8 x 115.3 x A/S - - 45° - 1 - III             |
|           | <b>510201</b>                | IN; 40.2 x 8 x 107 x S - - 45° - 1 - III                 |
|           | <b>50 006 459</b>            | mechanical; height: 28.5; Outer Ø: 35; length: 28.5      |

|           |   |   |
|-----------|---|---|
| <b>90</b> |   | <b>82.7</b>   |
|           | <b>F3P</b>  | <b>682</b>  |
|           | 05.1994 → 06.1996   | B 4 1794 cm <sup>3</sup> 2V 79 kW 107 PS 9,7 - 83.5 |
|           | <b>19 II (B/C53_), 19 II Cabriolet (D53_, 853_), 19 II Chamade (L53_)</b> |   |
|           | <b>510202</b>   | EX; 32.6 x 8 x 107 x A/S - - 45° - VS - 1 - III     |
|           | <b>510201</b>   | IN; 40.2 x 8 x 107 x S - - 45° - 1 - III            |
|           | <b>50 005 301</b>   | mechanical  |
|           | <b>7.02700.41.0</b>   | fuel pump; in-tank; electrical                      |
|           | <b>3.32038.02.0</b>   | fuel tank seal; in-tank                             |
|           | <b>7.18222.01.0</b>   | intake manifold pressure sensor; pneumatic          |
|           | <b>7.06269.08.0</b>   | idle controller; electrical                         |
|           | <b>7.05270.51.0</b>   | lambda sensor; control sensor; heated               |
|           | <b>50 006 459</b>   | mechanical; height: 28.5; Outer Ø: 35; length: 28.5 |

|           |   |  |
|-----------|---|--|
| <b>91</b> |   | <b>82.7</b>  |
|           | <b>F3P</b>  | <b>700</b>   |
|           | 04.1992 → 11.1995   | B 4 1794 cm <sup>3</sup> 2V 79-81 kW 107-110 PS 9,7 - 83.5 |
|           | <b>19 II (B/C53_), 19 II Chamade (L53_)</b>               |  |
|           | <b>78 859 608</b>   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A              |
|           | <b>77 089 618</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A      |
|           | <b>77 090 618</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A      |
|           | <b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |  |
|           | <b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |  |
|           | <b>510202</b>   | EX; 32.6 x 8 x 107 x A/S - - 45° - VS - 1 - III            |
|           | <b>510201</b>   | IN; 40.2 x 8 x 107 x S - - 45° - 1 - III                   |
|           | <b>50 005 301</b>   | mechanical   |
|           | <b>7.02700.41.0</b>                                       | fuel pump; in-tank; electrical                             |
|           | <b>3.32038.02.0</b>                                       | fuel tank seal; in-tank                                    |

cont...

|  |                     |  |
|--|---------------------|--|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic |
|--|---------------------|--|

|  |                     |                             |
|--|---------------------|-----------------------------|
|  | <b>7.06269.08.0</b> | idle controller; electrical |
|--|---------------------|-----------------------------|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.05270.51.0</b> | lambda sensor; control sensor; heated |
|--|---------------------|---------------------------------------|

|           |     |   |   |
|-----------|-----|---|---|
| <b>92</b> |     | <b>82.7</b>   |   |
|           | F3P | <b>704, 705, 706</b>  |   |
|           |     | 04.1992 → 06.1996   | B 4 1794 cm <sup>3</sup> 2V 65-79 kW 88-107 PS 9,7 - 83.5 |
|           |     | <b>19 II (B/C53_), 19 II Cabriolet (D53_, 853_), 19 II Chamade (L53_)</b> |   |

|  |                   |  |
|--|-------------------|--|
|  | <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
|  | <b>77 089 618</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |
|  | <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |

|  |               |   |  |                 |  |
|--|---------------|---|--|-----------------|--|
|  | <b>510202</b> | EX; 32.6 x 8 x 107 x A/S - - 45° - VS - 1 - III |  | <b>KK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>510201</b> | IN; 40.2 x 8 x 107 x S - - 45° - 1 - III        |  | <b>81-47103</b> | IN/EX; 13.07/ x 8 x 37.7 B1                                |

|  |                   |            |  |                   |
|--|-------------------|------------|--|-------------------|
|  | <b>50 005 301</b> | mechanical |  | <b>50 005 865</b> |
|--|-------------------|------------|--|-------------------|

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.02700.41.0</b> | fuel pump; in-tank; electrical |
|  | <b>3.32038.02.0</b> | fuel tank seal; in-tank        |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic |
|--|---------------------|--|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.05270.51.0</b> | lambda sensor; control sensor; heated |
|--|---------------------|---------------------------------------|

|  |                   |   |
|--|-------------------|---|
|  | <b>50 006 459</b> | mechanical; height: 28.5; Outer Ø: 35; length: 28.5 |
|--|-------------------|---|

|           |     |   |  |
|-----------|-----|---|--|
| <b>93</b> |     | <b>82.7</b>   |  |
|           | F3P | <b>707</b>  |  |
|           |     | 04.1992 → 01.1996   | B 4 1794 cm <sup>3</sup> 2V 65-66 kW 88-90 PS 9,7 - 83.5 |
|           |     | <b>19 II (B/C53_), 19 II Cabriolet (D53_, 853_), 19 II Chamade (L53_)</b> |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
|  | <b>77 089 618</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |
|  | <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |

|  |               |   |  |                 |  |
|--|---------------|---|--|-----------------|--|
|  | <b>510202</b> | EX; 32.6 x 8 x 107 x A/S - - 45° - VS - 1 - III |  | <b>KK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>510201</b> | IN; 40.2 x 8 x 107 x S - - 45° - 1 - III        |  | <b>81-47103</b> | IN/EX; 13.07/ x 8 x 37.7 B1                                |

|  |                   |            |  |                   |
|--|-------------------|------------|--|-------------------|
|  | <b>50 005 301</b> | mechanical |  | <b>50 005 865</b> |
|--|-------------------|------------|--|-------------------|

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.02700.41.0</b> | fuel pump; in-tank; electrical |
|--|---------------------|--------------------------------|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic |
|--|---------------------|--|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.05270.51.0</b> | lambda sensor; control sensor; heated |
|--|---------------------|---------------------------------------|

|  |                   |   |
|--|-------------------|---|
|  | <b>50 006 459</b> | mechanical; height: 28.5; Outer Ø: 35; length: 28.5 |
|--|-------------------|---|

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|           |            |  |
|-----------|------------|--|
| <b>94</b> |            | <b>82.7</b>  |
|           | <b>F3P</b> | <b>708, 760</b>  |
|           |            | 09.1992 → 06.1996 B 4 1794 cm <sup>3</sup> 2V 65-66 kW 88-90 PS $\xi$ 9,7 - 83.5 |
|           |            | <b>19 II (B/C53_), 19 II Cabriolet (D53_, 853_), 19 II Chamade (L53_)</b>        |

|  |                     |  |  |   |
|--|---------------------|--|--|---|
|  | <b>78 859 608</b>   | [Pair] AS STD $\varnothing$ 60.750 / 79.750 // 2.350 St/A  |  |   |
|  | <b>77 089 618</b>   | [Set] PL 0,25 $\varnothing$ 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |  |   |
|  | <b>77 090 618</b>   | [Set] HL 0,25 $\varnothing$ 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |  |   |
|  | <b>510202</b>       | EX; 32.6 x 8 x 107 x A/S - - 45° - VS - 1 - III  |  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>510201</b>       | IN; 40.2 x 8 x 107 x S - - 45° - 1 - III   |  | <b>81-47103</b> IN/EX; 13.07/ x 8 x 37.7 B1                             |
|  | <b>50 005 301</b>   | mechanical   |  | <b>50 005 865</b>   |
|  | <b>7.02700.41.0</b> | fuel pump; in-tank; electrical   |  |   |
|  | <b>3.32038.02.0</b> | fuel tank seal; in-tank  |  |   |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic   |  |   |
|  | <b>50 006 459</b>   | mechanical; height: 28.5; Outer $\varnothing$ : 35; length: 28.5   |  |   |

|           |            |  |
|-----------|------------|--|
| <b>95</b> |            | <b>82.7</b>  |
|           | <b>F3P</b> | <b>710</b>   |
|           |            | 01.1991 → 09.1998 B 4 1794 cm <sup>3</sup> 2V 65-70 kW 88-95 PS $\xi$ 9,7 - 83.5 |
|           |            | <b>CLIO I (B/C57_, 5/357_)</b>   |

|  |                     |  |  |   |
|--|---------------------|--|--|---|
|  | <b>78 859 608</b>   | [Pair] AS STD $\varnothing$ 60.750 / 79.750 // 2.350 St/A  |  |   |
|  | <b>77 089 618</b>   | [Set] PL 0,25 $\varnothing$ 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD, →12.1997</b>   |  |   |
|  | <b>77 090 618</b>   | [Set] HL 0,25 $\varnothing$ 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD, →12.1997</b>   |  |   |
|  | <b>77 752 610</b>   | [Set] PL 0,25 $\varnothing$ 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 $\varnothing$ 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br><b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD, without locating lugs, 01.1998→</b> |  |   |
|  | <b>77 753 610</b>   | [Set] HL 0,25 $\varnothing$ 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br><b>77 753 620 0,50 / 77 753 600 STD, without locating lugs, 01.1998→</b>  |  |   |
|  | <b>510202</b>       | EX; 32.6 x 8 x 107 x A/S - - 45° - VS - 1 - III  |  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>510201</b>       | IN; 40.2 x 8 x 107 x S - - 45° - 1 - III   |  | <b>81-47103</b> IN/EX; 13.07/ x 8 x 37.7 B1                             |
|  | <b>50 005 301</b>   | mechanical   |  | <b>50 005 865</b> 05.1993→  |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic   |  |   |
|  | <b>7.05270.51.0</b> | lambda sensor; control sensor; heated  |  |   |
|  | <b>50 006 459</b>   | mechanical; height: 28.5; Outer $\varnothing$ : 35; length: 28.5   |  |   |

|           |            |   |
|-----------|------------|---|
| <b>96</b> |            | <b>82.7</b>   |
|           | <b>F3P</b> | <b>712</b>  |
|           |            | 01.1993 → 08.1995 B 4 1794 cm <sup>3</sup> 2V 66-80 kW 90-109 PS $\xi$ 9,8 - 83.5 |
|           |            | <b>CLIO I (B/C57_, 5/357_)</b>  |

|  |                   |  |  |  |
|--|-------------------|--|--|--|
|  | <b>78 859 608</b> | [Pair] AS STD $\varnothing$ 60.750 / 79.750 // 2.350 St/A  |  |  |
|  | <b>77 089 618</b> | [Set] PL 0,25 $\varnothing$ 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |  |  |
|  | <b>77 090 618</b> | [Set] HL 0,25 $\varnothing$ 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |  |  |

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|  |                     |   |  |                   |  |
|--|---------------------|---|--|-------------------|--|
|  | <b>510202</b>       | EX; 32.6 x 8 x 107 x A/S - - 45° - VS - 1 - III     |  | <b>KK-8H</b>      | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>510201</b>       | IN; 40.2 x 8 x 107 x S - - 45° - 1 - III            |  | <b>81-47103</b>   | IN/EX; 13.07/ x 8 x 37.7 B1                                |
|  | <b>50 005 301</b>   | mechanical  |  | <b>50 005 865</b> | 05.1993→   |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic          |  |                   |  |
|  | <b>7.06269.08.0</b> | idle controller; electrical                         |  |                   |  |
|  | <b>7.05270.51.0</b> | lambda sensor; control sensor; heated               |  |                   |  |
|  | <b>50 006 459</b>   | mechanical; height: 28.5; Outer Ø: 35; length: 28.5 |  |                   |  |

|           |                         |  |
|-----------|-------------------------|--|
| <b>97</b> |                         | <b>82.7</b>                                  |
|           | F3P                     | <b>714</b>                                   |
|           | CLIO I (B/C57_, 5/357_) |  |
|           | 01.1991→09.1998         | B 4 1794 cm³ 2V 65-70 kW 88-95 PS 9,7 - 83.5 |

|  |                     |   |  |                   |  |
|--|---------------------|---|--|-------------------|--|
|  | <b>78 859 608</b>   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A                           |  |                   |  |
|  | <b>77 089 618</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A                   |  |                   |  |
|  |                     | <b>77 089 628</b> 0,50 / <b>77 089 638</b> 0,75 / <b>77 089 608</b> STD |  |                   |  |
|  | <b>77 090 618</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A                   |  |                   |  |
|  |                     | <b>77 090 628</b> 0,50 / <b>77 090 638</b> 0,75 / <b>77 090 608</b> STD |  |                   |  |
|  | <b>510202</b>       | EX; 32.6 x 8 x 107 x A/S - - 45° - VS - 1 - III                         |  | <b>KK-8H</b>      | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>510201</b>       | IN; 40.2 x 8 x 107 x S - - 45° - 1 - III                                |  | <b>81-47103</b>   | IN/EX; 13.07/ x 8 x 37.7 B1                                |
|  | <b>50 005 301</b>   | mechanical  |  | <b>50 005 865</b> | 05.1993→   |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic                              |  |                   |  |
|  | <b>7.05270.51.0</b> | lambda sensor; control sensor; heated                                   |  |                   |  |
|  | <b>50 006 459</b>   | mechanical; height: 28.5; Outer Ø: 35; length: 28.5                     |  |                   |  |

|           |                         |   |
|-----------|-------------------------|---|
| <b>98</b> |                         | <b>82.7</b>                                   |
|           | F3P                     | <b>754, 758</b>                               |
|           | CLIO I (B/C57_, 5/357_) |   |
|           | 08.1994→09.1998         | B 4 1794 cm³ 2V 66-80 kW 90-109 PS 9,8 - 83.5 |

|  |                     |  |  |                   |  |
|--|---------------------|--|--|-------------------|--|
|  | <b>78 859 608</b>   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |  |                   |  |
|  | <b>77 089 618</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A  |  |                   |  |
|  |                     | <b>77 089 628</b> 0,50 / <b>77 089 638</b> 0,75 / <b>77 089 608</b> STD, →12.1997                        |  |                   |  |
|  | <b>77 090 618</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A  |  |                   |  |
|  |                     | <b>77 090 628</b> 0,50 / <b>77 090 638</b> 0,75 / <b>77 090 608</b> STD, →12.1997                        |  |                   |  |
|  | <b>77 752 610</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G |  |                   |  |
|  |                     | <b>77 752 620</b> 0,50 / <b>77 752 630</b> 0,75 / <b>77 752 600</b> STD, without locating lugs, 01.1998→ |  |                   |  |
|  | <b>77 753 610</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G  |  |                   |  |
|  |                     | <b>77 753 620</b> 0,50 / <b>77 753 600</b> STD, without locating lugs, 01.1998→                          |  |                   |  |
|  | <b>510202</b>       | EX; 32.6 x 8 x 107 x A/S - - 45° - VS - 1 - III  |  | <b>KK-8H</b>      | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>510201</b>       | IN; 40.2 x 8 x 107 x S - - 45° - 1 - III   |  | <b>81-47103</b>   | IN/EX; 13.07/ x 8 x 37.7 B1                                |
|  | <b>50 005 301</b>   | mechanical   |  | <b>50 005 865</b> |  |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic   |  |                   |  |

cont...

|  |                     |   |
|--|---------------------|---|
|  | <b>7.06269.08.0</b> | idle controller; electrical                         |
|  | <b>7.05270.51.0</b> | lambda sensor; control sensor; heated               |
|  | <b>50 006 427</b>   | mechanical; height: 26.5; Outer Ø: 35; length: 26.5 |
|  | <b>50 006 459</b>   | mechanical; height: 28.5; Outer Ø: 35; length: 28.5 |

|           |                                |  |
|-----------|--------------------------------|--|
| <b>99</b> |                                | <b>82.7</b>                                      |
|           | <b>F3P</b>                     | <b>755</b>                                       |
|           | 08.1990 → 09.1998              | B 4 1783 cm <sup>3</sup> 2V 66 kW 90 PS 9,8 - 83 |
|           | <b>CLIO I (B/C57_, 5/357_)</b> |  |

|  |                   |  |  |                 |  |
|--|-------------------|--|--|-----------------|--|
|  | <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |  |                 |  |
|  | <b>77 089 618</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD, 1.8 (B/C578): →12.1997</b>   |  |                 |  |
|  | <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD, 1.8 (B/C578): →12.1997</b>   |  |                 |  |
|  | <b>77 752 610</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br><b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD, without locating lugs, 01.1998→</b> |  |                 |  |
|  | <b>77 753 610</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br><b>77 753 620 0,50 / 77 753 600 STD, without locating lugs, 01.1998→</b>  |  |                 |  |
|  | <b>510202</b>     | EX; 32.6 x 8 x 107 x A/S - - 45° - VS - 1 - III  |  | <b>KK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>510201</b>     | IN; 40.2 x 8 x 107 x S - - 45° - 1 - III   |  | <b>81-47103</b> | IN/EX; 13.07/ x 8 x 37.7 B1                                |
|  | <b>50 005 865</b> |  |  |                 |  |

|  |                     |   |
|--|---------------------|---|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic          |
|  | <b>7.06269.08.0</b> | idle controller; electrical                         |
|  | <b>7.05270.51.0</b> | lambda sensor; control sensor; heated               |
|  | <b>50 006 427</b>   | mechanical; height: 26.5; Outer Ø: 35; length: 26.5 |
|  | <b>50 006 459</b>   | mechanical; height: 28.5; Outer Ø: 35; length: 28.5 |

|            |                                     |   |
|------------|-------------------------------------|---|
| <b>100</b> |                                     | <b>82.7</b>                                       |
|            | <b>F3P</b>                          | <b>764</b>  |
|            | 07.1994 → 06.1996                   | B 4 1783 cm <sup>3</sup> 2V 79 kW 107 PS 9,7 - 83 |
|            | <b>19 II Cabriolet (D53_, 853_)</b> |   |

|  |                     |  |  |                 |  |
|--|---------------------|--|--|-----------------|--|
|  | <b>78 859 608</b>   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |  |                 |  |
|  | <b>77 089 618</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |  |                 |  |
|  | <b>77 090 618</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |  |                 |  |
|  | <b>510202</b>       | EX; 32.6 x 8 x 107 x A/S - - 45° - VS - 1 - III  |  | <b>KK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>510201</b>       | IN; 40.2 x 8 x 107 x S - - 45° - 1 - III   |  | <b>81-47103</b> | IN/EX; 13.07/ x 8 x 37.7 B1                                |
|  | <b>7.02700.41.0</b> | fuel pump; in-tank; electrical   |  |                 |  |
|  | <b>3.32038.02.0</b> | fuel tank seal; in-tank  |  |                 |  |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic   |  |                 |  |
|  | <b>50 006 459</b>   | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |  |                 |  |

**R**

| 101 |   | 82.7  |   |
|-----|---|---|---|
|     | F3P   | 765   |   |
|     | 19 I (B/C53_), 19 II (B/C53_), 19 II Cabriolet (D53_, 853_), 19 II Chamade (L53_) | 04.1994 → 06.1996   | B 4 1794 cm <sup>3</sup> 2V 67-79 kW 91-107 PS 9,7 - 83.5               |
|     | 78 859 608  | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A   |   |
|     | 77 089 618  | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD   |   |
|     | 77 090 618  | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD   |   |
|     | 510202  | EX; 32.6 x 8 x 107 x A/S - - 45° - VS - 1 - III   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|     | 510201  | IN; 40.2 x 8 x 107 x S - - 45° - 1 - III  | <b>81-47103</b> IN/EX; 13.07/ x 8 x 37.7 B1                             |
|     | 50 005 301  | mechanical  | <b>50 005 865</b>   |
|     | 7.02700.41.0  | fuel pump; in-tank; electrical  |   |
|     | 3.32038.02.0  | fuel tank seal; in-tank   |   |
|     | 7.18222.01.0  | intake manifold pressure sensor; pneumatic  |   |
|     | 7.06269.08.0  | idle controller; electrical   |   |
|     | 7.05270.51.0  | lambda sensor; control sensor; heated   |   |
|     | 50 006 459  | mechanical; height: 28.5; Outer Ø: 35; length: 28.5   |   |
| 102 |   | 82.7  |   |
|     | F3R   | 728, 729  |   |
|     | ESPACE III (JE0_), LAGUNA I Grandtour (K56_)                                      | 11.1996 → 01.2001   | B 4 1998 cm <sup>3</sup> 2V 84 kW 114 PS 9,8 - 93                       |
|     | 78 859 608  | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A   |   |
|     | 77 089 618  | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD, →12.1997   |   |
|     | 77 090 618  | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD, →12.1997   |   |
|     | 77 752 610  | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD, without locating lugs, <b>F3R 728: 2.0 (JE0A):</b> 01.1998→, <b>F3R 729:</b> 01.1998→ |   |
|     | 77 753 610  | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br>77 753 620 0,50 / 77 753 600 STD, without locating lugs, <b>F3R 728: 2.0 (JE0A):</b> 01.1998→, <b>F3R 729:</b> 01.1998→  |   |
|     | 511016  | EX; 32.6 x 8 x 115.3 x A/S - - 45° - 1 - III  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|     | 81-47103  | IN/EX; 13.07/ x 8 x 37.7 B1   |   |
|     | 50 005 865  |   |   |
|     | 7.00468.32.0  | fuel supply unit; in-tank; electrical   |   |
|     | 7.18222.01.0  | intake manifold pressure sensor; pneumatic  |   |
|     | 7.06269.07.0  | idle controller; electrical   |   |
|     | 7.05270.58.0  | lambda sensor; control sensor; heated   |   |
|     | 50 006 427  | mechanical; height: 26.5; Outer Ø: 35; length: 26.5   |   |

R



|            |                          |  |
|------------|--------------------------|--|
| <b>103</b> |                          | <b>82.7</b>  |
|            | <b>F3R</b>               | <b>742</b>   |
|            |                          | 11.1996 → 10.2000 B 4 1998 cm <sup>3</sup> 2V 84 kW 114 PS $\epsilon$ 9,8 - 93 |
|            | <b>ESPACE III (JEO_)</b> |  |

|  |  |   |
|--|--|---|
|  | <b>78 859 608</b>                        | [Pair] AS STD $\varnothing$ 60.750 / 79.750 // 2.350 St/A   |
|  | <b>77 089 618</b>                        | [Set] PL 0,25 $\varnothing$ 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> , →12.1997   |
|  | <b>77 090 618</b>                        | [Set] HL 0,25 $\varnothing$ 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> , →12.1997   |
|  | <b>77 752 610</b>                        | [Set] PL 0,25 $\varnothing$ 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 $\varnothing$ 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br><b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD</b> , without locating lugs, 01.1998→ |
|  | <b>77 753 610</b>                        | [Set] HL 0,25 $\varnothing$ 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br><b>77 753 620 0,50 / 77 753 600 STD</b> , without locating lugs, 01.1998→  |
|  | <b>510202</b>                            | EX; 32.6 x 8 x 107 x A/S - - 45° - VS - 1 - III   |
|  | <b>510201</b>                            | IN; 40.2 x 8 x 107 x S - - 45° - 1 - III  |
|  | <b>KK-8H</b>                             | valve cotter; number of notches: 1; valve stem diameter: 8  |
|  | <b>81-47103</b>                          | IN/EX; 13.07/ x 8 x 37.7 B1   |
|  | <b>50 006 121</b>                        | CAM, chilled cast iron  |
|  | <b>50 005 858</b><br><b>7.07919.00.0</b> |   |
|  | <b>7.00468.32.0</b>                      | fuel supply unit; in-tank; electrical   |
|  | <b>7.18222.01.0</b>                      | intake manifold pressure sensor; pneumatic  |
|  | <b>7.06269.07.0</b>                      | idle controller; electrical   |
|  | <b>7.05270.58.0</b>                      | lambda sensor; control sensor; heated   |

|            |                               |   |
|------------|-------------------------------|---|
| <b>104</b> |                               | <b>82.7</b>   |
|            | <b>F3R</b>                    | <b>750</b>  |
|            |                               | 01.1997 → 10.1999 B 4 1998 cm <sup>3</sup> 2V 80-85 kW 109-115 PS $\epsilon$ 9,7 - 93 |
|            | <b>MEGANE Scenic (JA0/1_)</b> |   |

|  |                     |  |
|--|---------------------|--|
|  | <b>510202</b>       | EX; 32.6 x 8 x 107 x A/S - - 45° - VS - 1 - III                  |
|  | <b>511016</b>       | EX; 32.6 x 8 x 115.3 x A/S - - 45° - 1 - III                     |
|  | <b>510201</b>       | IN; 40.2 x 8 x 107 x S - - 45° - 1 - III                         |
|  | <b>50 005 301</b>   | mechanical   |
|  | <b>7.02550.16.0</b> | fuel supply unit; in-tank; electrical                            |
|  | <b>7.02550.17.0</b> | fuel supply unit; in-tank; electrical                            |
|  | <b>3.32038.02.0</b> | fuel tank seal; in-tank  |
|  | <b>7.06269.07.0</b> | idle controller; electrical                                      |
|  | <b>50 006 427</b>   | mechanical; height: 26.5; Outer $\varnothing$ : 35; length: 26.5 |
|  | <b>KK-8H</b>        | valve cotter; number of notches: 1; valve stem diameter: 8       |
|  | <b>81-47103</b>     | IN/EX; 13.07/ x 8 x 37.7 B1                                      |

|            |                               |   |
|------------|-------------------------------|---|
| <b>105</b> |                               | <b>82.7</b>   |
|            | <b>F3R</b>                    | <b>751</b>  |
|            |                               | 01.1997 → 09.1999 B 4 1998 cm <sup>3</sup> 2V 80-85 kW 109-115 PS $\epsilon$ 9,7 - 93 |
|            | <b>MEGANE Scenic (JA0/1_)</b> |   |

|  |                   |   |
|--|-------------------|---|
|  | <b>78 859 608</b> | [Pair] AS STD $\varnothing$ 60.750 / 79.750 // 2.350 St/A   |
|  | <b>77 089 618</b> | [Set] PL 0,25 $\varnothing$ 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b>  |
|  | <b>77 090 618</b> | [Set] HL 0,25 $\varnothing$ 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> , →12.1997   |
|  | <b>77 752 610</b> | [Set] PL 0,25 $\varnothing$ 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 $\varnothing$ 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br><b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD</b> , without locating lugs, 01.1998→ |

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|---------------------|--|-----------------|--|
| <b>77 753 610</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br><b>77 753 620 0,50 / 77 753 600 STD</b> , without locating lugs |                 |  |
| <b>510202</b>       | EX; 32.6 x 8 x 107 x A/S - - 45° - VS - 1 - III  | <b>KK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>510201</b>       | IN; 40.2 x 8 x 107 x S - - 45° - 1 - III   | <b>81-47103</b> | IN/EX; 13.07/ x 8 x 37.7 B1                                |
| <b>50 005 301</b>   | mechanical   |                 |  |
| <b>7.02550.16.0</b> | fuel supply unit; in-tank; electrical  |                 |  |
| <b>7.02550.17.0</b> | fuel supply unit; in-tank; electrical  |                 |  |
| <b>3.32038.02.0</b> | fuel tank seal; in-tank  |                 |  |
| <b>7.06269.07.0</b> | idle controller; electrical  |                 |  |
| <b>50 006 427</b>   | mechanical; height: 26.5; Outer Ø: 35; length: 26.5  |                 |  |

|            |   |                   |   |   |          |    |       |        |          |
|------------|---|-------------------|---|---|----------|----|-------|--------|----------|
| <b>106</b> | <b>F3R</b>  | <b>768</b>        |   |   |          |    |       |        |          |
|            |   | 11.1996 → 01.2001 | B | 4 | 1998 cm³ | 2V | 84 kW | 114 PS | 9,8 - 93 |
|            | <b>ESPACE III (JE0_), LAGUNA I Grandtour (K56_)</b> |                   |   |   |          |    |       |        |          |

|                     |   |                   |  |
|---------------------|---|-------------------|--|
| <b>78 859 608</b>   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A   |                   |  |
| <b>77 089 618</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> , →12.1997   |                   |  |
| <b>77 090 618</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> , →12.1997   |                   |  |
| <b>77 752 610</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br><b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD</b> , without locating lugs, <b>2.0 (JE0A)</b> : 01.1998→ |                   |  |
| <b>77 753 610</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br><b>77 753 620 0,50 / 77 753 600 STD</b> , without locating lugs, <b>2.0 (JE0A)</b> : 01.1998→  |                   |  |
| <b>511016</b>       | EX; 32.6 x 8 x 115.3 x A/S - - 45° - 1 - III  | <b>KK-8H</b>      | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>81-47103</b>     | IN/EX; 13.07/ x 8 x 37.7 B1   |                   |  |
| <b>50 006 121</b>   | CAM, chilled cast iron  |                   |  |
| <b>50 005 301</b>   | mechanical  | <b>50 005 858</b> |  |
| <b>7.00468.32.0</b> | fuel supply unit; in-tank; electrical   |                   |  |
| <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic  |                   |  |
| <b>7.06269.07.0</b> | idle controller; electrical   |                   |  |
| <b>7.05270.58.0</b> | lambda sensor; control sensor; heated   |                   |  |

|            |                          |                   |   |   |          |    |       |        |          |
|------------|--------------------------|-------------------|---|---|----------|----|-------|--------|----------|
| <b>107</b> | <b>F3R</b>               | <b>769</b>        |   |   |          |    |       |        |          |
|            |                          | 11.1996 → 10.2000 | B | 4 | 1998 cm³ | 2V | 84 kW | 114 PS | 9,8 - 93 |
|            | <b>ESPACE III (JE0_)</b> |                   |   |   |          |    |       |        |          |

|                   |   |  |  |
|-------------------|---|--|--|
| <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A   |  |  |
| <b>77 089 618</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> , →12.1997   |  |  |
| <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> , →12.1997   |  |  |
| <b>77 752 610</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br><b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD</b> , without locating lugs, 01.1998→ |  |  |
| <b>77 753 610</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br><b>77 753 620 0,50 / 77 753 600 STD</b> , without locating lugs, 01.1998→  |  |  |

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|  | <b>510202</b>       | EX; 32.6 x 8 x 107 x A/S - - 45° - VS - 1 - III |  | <b>KK-8H</b>      | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>510201</b>       | IN; 40.2 x 8 x 107 x S - - 45° - 1 - III        |  | <b>81-47103</b>   | IN/EX; 13.07/ x 8 x 37.7 B1                                |
|  | <b>50 006 121</b>   | CAM, chilled cast iron                          |  |                   |  |
|  | <b>50 005 301</b>   | mechanical                                      |  | <b>50 005 858</b> |  |
|  | <b>7.00468.32.0</b> | fuel supply unit; in-tank; electrical           |  |                   |  |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic      |  |                   |  |
|  | <b>7.06269.07.0</b> | idle controller; electrical                     |  |                   |  |
|  | <b>7.05270.58.0</b> | lambda sensor; control sensor; heated           |  |                   |  |

|            |                               |            |            |                   |   |   |                      |    |          |            |      |      |
|------------|-------------------------------|------------|------------|-------------------|---|---|----------------------|----|----------|------------|------|------|
| <b>108</b> |                               | <b>F3R</b> | <b>791</b> | 01.1999 → 09.1999 | B | 4 | 1998 cm <sup>3</sup> | 2V | 80-85 kW | 109-115 PS | ⊗9,7 | - 93 |
|            | <b>MEGANE Scenic (JA0/1_)</b> |            |            |                   |   |   |                      |    |          |            |      |      |

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|--|-------------------|---|--|-----------------|--|--|--|--|--|--|--|--|
|  | <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A   |  |                 |  |  |  |  |  |  |  |  |
|  | <b>77 752 610</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br><b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD</b> , without locating lugs |  |                 |  |  |  |  |  |  |  |  |
|  | <b>77 753 610</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br><b>77 753 620 0,50 / 77 753 600 STD</b> , without locating lugs  |  |                 |  |  |  |  |  |  |  |  |
|  | <b>510202</b>     | EX; 32.6 x 8 x 107 x A/S - - 45° - VS - 1 - III   |  | <b>KK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |  |  |  |  |  |  |  |
|  | <b>510201</b>     | IN; 40.2 x 8 x 107 x S - - 45° - 1 - III  |  | <b>81-47103</b> | IN/EX; 13.07/ x 8 x 37.7 B1                                |  |  |  |  |  |  |  |
|  | <b>50 006 121</b> | CAM, chilled cast iron  |  |                 |  |  |  |  |  |  |  |  |
|  | <b>50 006 427</b> | mechanical; height: 26.5; Outer Ø: 35; length: 26.5   |  |                 |  |  |  |  |  |  |  |  |

|            |                               |            |            |                   |   |   |                      |    |          |            |      |      |
|------------|-------------------------------|------------|------------|-------------------|---|---|----------------------|----|----------|------------|------|------|
| <b>109</b> |                               | <b>F3R</b> | <b>796</b> | 01.1999 → 09.1999 | B | 4 | 1998 cm <sup>3</sup> | 2V | 80-85 kW | 109-115 PS | ⊗9,5 | - 93 |
|            | <b>MEGANE Scenic (JA0/1_)</b> |            |            |                   |   |   |                      |    |          |            |      |      |

|  |                     |   |  |                 |  |  |  |  |  |  |  |  |
|--|---------------------|---|--|-----------------|--|--|--|--|--|--|--|--|
|  | <b>78 859 608</b>   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A   |  |                 |  |  |  |  |  |  |  |  |
|  | <b>77 752 610</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br><b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD</b> , without locating lugs |  |                 |  |  |  |  |  |  |  |  |
|  | <b>77 753 610</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br><b>77 753 620 0,50 / 77 753 600 STD</b> , without locating lugs  |  |                 |  |  |  |  |  |  |  |  |
|  | <b>510202</b>       | EX; 32.6 x 8 x 107 x A/S - - 45° - VS - 1 - III   |  | <b>KK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |  |  |  |  |  |  |  |
|  | <b>510201</b>       | IN; 40.2 x 8 x 107 x S - - 45° - 1 - III  |  | <b>81-47103</b> | IN/EX; 13.07/ x 8 x 37.7 B1                                |  |  |  |  |  |  |  |
|  | <b>50 006 121</b>   | CAM, chilled cast iron  |  |                 |  |  |  |  |  |  |  |  |
|  | <b>7.02550.17.0</b> | fuel supply unit; in-tank; electrical   |  |                 |  |  |  |  |  |  |  |  |
|  | <b>3.32038.02.0</b> | fuel tank seal; in-tank   |  |                 |  |  |  |  |  |  |  |  |
|  | <b>7.06269.07.0</b> | idle controller; electrical   |  |                 |  |  |  |  |  |  |  |  |

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| <b>110</b> |                         | <b>82.7</b>  |
| F7R        | <b>700</b>              |  |
|            | 01.1994 → 09.1998       | B 4 1998 cm <sup>3</sup> 4V 108-110 kW 147-150 PS  10 - 93 |
|            | CLIO I (B/C57_, 5/357_) |  |

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|--|---------------------|--|
|  | <b>78 859 608</b>   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
|  | <b>77 089 618</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD, Williams (B/C57M): →12.1997</b>  |
|  | <b>77 090 618</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD, Williams (B/C57M): →12.1997</b>  |
|  | <b>77 752 610</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br><b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD, without locating lugs, 01.1998→</b> |
|  | <b>77 753 610</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br><b>77 753 620 0,50 / 77 753 600 STD, without locating lugs, 01.1998→</b>  |
|  | <b>511012</b>       | EX; 28.4 x 7 x 108.8 x A/S - - 45° - VS - 1 - III  |
|  | <b>511011</b>       | IN; 33 x 7 x 107.2 x S - - 45° - 1 - III   |
|  | <b>50 005 301</b>   | mechanical   |
|  | <b>7.05270.51.0</b> | lambda sensor; control sensor; heated  |
|  | <b>50 007 604</b>   | hydraulic; Outer Ø: 33; length: 26   |

|            |   |   |
|------------|---|---|
| <b>111</b> |   | <b>82.7</b>   |
| F7R        | <b>710</b>  |   |
|            | 03.1995 → 11.1999   | B 4 1998 cm <sup>3</sup> 4V 108-110 kW 147-150 PS  9,8 - 93 |
|            | MEGANE I Cabriolet (EA0/1_), MEGANE I Coach (DA0/1_), SPORT SPIDER (EF0_) |   |

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|  | <b>78 859 608</b>   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
|  | <b>77 089 618</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD, 2.0 16V (DA0H), 2.0 16V, 2.0 16V (EA0H): →12.1997</b>                                  |
|  | <b>77 090 618</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD, 2.0 16V (DA0H), 2.0 16V, 2.0 16V (EA0H): →12.1997</b>                                  |
|  | <b>77 752 610</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br><b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD, without locating lugs, 01.1998→</b> |
|  | <b>77 753 610</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br><b>77 753 620 0,50 / 77 753 600 STD, without locating lugs, 01.1998→</b>  |
|  | <b>511012</b>       | EX; 28.4 x 7 x 108.8 x A/S - - 45° - VS - 1 - III  |
|  | <b>511011</b>       | IN; 33 x 7 x 107.2 x S - - 45° - 1 - III   |
|  | <b>50 005 301</b>   | mechanical   |
|  | <b>7.02550.16.0</b> | fuel supply unit; in-tank; electrical  |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic   |
|  | <b>7.06269.08.0</b> | idle controller; electrical  |
|  | <b>7.05270.58.0</b> | lambda sensor; control sensor; heated  |
|  | <b>50 007 604</b>   | hydraulic; Outer Ø: 33; length: 26   |

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|------------|--|---|
| <b>112</b> |  | <b>82.7</b>   |
| F7R        | <b>714</b>   |   |
|            | 03.1996 → 11.2000                                    | B 4 1998 cm <sup>3</sup> 4V 108-110 kW 147-150 PS  9,8 - 93 |
|            | MEGANE I Cabriolet (EA0/1_), MEGANE I Coach (DA0/1_) |   |

|  |                   |  |
|--|-------------------|--|
|  | <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
|  | <b>77 089 618</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD, →12.1997</b> |
|  | <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD, →12.1997</b> |

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| <b>77 752 610</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br><b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600</b> STD, without locating lugs, 01.1998→ |                 |   |  |  |  |  |  |  |
| <b>77 753 610</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br><b>77 753 620 0,50 / 77 753 600</b> STD, without locating lugs, 01.1998→  |                 |   |  |  |  |  |  |  |
| <b>511012</b>   | EX; 28.4 x 7 x 108.8 x A/S - - 45° - VS - 1 - III  | <b>KK-7H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 7 |  |  |  |  |  |  |
| <b>511011</b>   | IN; 33 x 7 x 107.2 x S - - 45° - 1 - III   |                 |   |  |  |  |  |  |  |
| <b>50 005 858</b><br><b>7.07919.00.0</b>                        |  |                 |   |  |  |  |  |  |  |
| <b>7.02550.16.0</b>   | fuel supply unit; in-tank; electrical  |                 |   |  |  |  |  |  |  |
| <b>7.06269.08.0</b>   | idle controller; electrical  |                 |   |  |  |  |  |  |  |
| <b>7.05270.58.0</b>   | lambda sensor; control sensor; heated  |                 |   |  |  |  |  |  |  |
| <b>50 007 604</b>   | hydraulic; Outer Ø: 33; length: 26   |                 |   |  |  |  |  |  |  |
| <b>113</b>  | <b>83</b>  |                 |   |  |  |  |  |  |  |
| <b>N7Q</b>  | <b>711</b><br>07.1996→12.2000 B 4 1948 cm³ 4V 100 kW 136 PS 10,5 - 90  |                 |   |  |  |  |  |  |  |
| <b>N7Q</b>  | <b>710</b><br>07.1996→12.2000 B 4 1948 cm³ 4V 100 kW 136 PS 10,5 - 90  |                 |   |  |  |  |  |  |  |
| <b>SAFRANE II (B54_)</b>  |  |                 |   |  |  |  |  |  |  |
| <b>47130</b>  | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III  | <b>MK-7H</b>    | valve cotter; number of notches: 3;<br>valve stem diameter: 7 |  |  |  |  |  |  |
| <b>47145</b>  | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III   | <b>81-47105</b> | IN/EX; 11.99/ x 7 x 45 G1                                     |  |  |  |  |  |  |
| <b>7.07152.01.0</b>   | mechanical; metal  |                 |   |  |  |  |  |  |  |
| <b>7.18222.01.0</b>   | intake manifold pressure sensor; pneumatic   |                 |   |  |  |  |  |  |  |
| <b>7.06269.09.0</b>   | idle controller; electrical  |                 |   |  |  |  |  |  |  |
| <b>7.05270.58.0</b>   | lambda sensor; control sensor; heated  |                 |   |  |  |  |  |  |  |
| <b>50 007 605</b>   | hydraulic; Outer Ø: 32; length: 26   |                 |   |  |  |  |  |  |  |
| <b>114</b>  | <b>83</b>  |                 |   |  |  |  |  |  |  |
| <b>N7U</b>  | <b>700, 701</b><br>07.1996→12.2000 B 5 2435 cm³ 4V 121 kW 165 PS 10,5 - 90   |                 |   |  |  |  |  |  |  |
| <b>SAFRANE II (B54_)</b>  |  |                 |   |  |  |  |  |  |  |
| <b>7.07152.01.0</b>   | mechanical; metal  |                 |   |  |  |  |  |  |  |
| <b>115</b>  | <b>86</b>  |                 |   |  |  |  |  |  |  |
| <b>J8S</b>  | <b>600, 704, 736, 740, 784</b><br>10.1988→09.1995 D 4 2068 cm³ 2V 48-53 kW 65-72 PS - 89   |                 |   |  |  |  |  |  |  |
| <b>21 (B48_), 21 Estate (K48_), 21 Saloon (L48_), 25 (B29_)</b> |  |                 |   |  |  |  |  |  |  |
| <b>80 00234 1 0 000</b>   | Ø86; STD; set: 1; [R G6 MO 2] [M 2] [DSF CR 4]   |                 |   |  |  |  |  |  |  |
| <b>78 860 618</b>   | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608</b> STD  |                 |   |  |  |  |  |  |  |
| <b>77 103 628</b>   | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot.   |                 |   |  |  |  |  |  |  |
| <b>515319</b>   | IN; 40.3 x 8 x 111.6 x S - - 45° - VS - 1 - III  | <b>KK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |  |  |  |  |  |  |

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| <b>116</b> |   | <b>86</b>  |           |    |           |                      |                     |  |          |         |  |
|            | <b>J8S</b>  | <b>610, 612, 708, 738, 772</b>   |           |    |           |                      |                     |  |          |         |  |
|            |   | 04.1984 → 10.1996  | D         | LA | 4         | 2068 cm <sup>3</sup> | 2V                  | 63-66 kW   | 86-90 PS | - 89    |  |
|            | <b>J8S</b>  | <b>714, 760, 776, 778, 786, 788</b>  |           |    |           |                      |                     |  |          |         |  |
|            |   | 03.1986 → 10.1996  | D         | A  | 4         | 2068 cm <sup>3</sup> | 2V                  | 65-66 kW   | 88-90 PS | - 89    |  |
|            | <b>21 (B48_), 21 Estate (K48_), 21 Saloon (L48_), 25 (B29_), ESPACE II (J/S63_), SAFRANE I (B54_)</b> |  |           |    |           |                      |                     |  |          |         |  |
|            | <b>90 436 600</b>   | Cylinder diameter: 86; KH: 50.99; MT: -4; GL: 93; piston pin: 28x75; number of piston rings: 3 |           |    |           |                      |                     |  |          |         |  |
|            |   | RTK  |           |    |           |                      |                     |  |          |         |  |
|            |   | T15  | 2.5       | MO | G6        |                      |                     |  |          |         |  |
|            |   | NM   | 2.5       |    |           |                      |                     |  |          |         |  |
|            |   | DSF  | 4         | CR |           |                      |                     |  |          |         |  |
|            |   | → <b>80 00235 1 0 ...</b>  |           |    |           |                      |                     |  |          |         |  |
|            |   | cylinder head gasketpiston protrusion:   |           |    |           |                      |                     |  |          |         |  |
|            |   | notches thickness  | more than |    | less than |                      |                     |  |          |         |  |
|            |   | 2  | 1,60 mm   |    |           |                      |                     |  |          | + 0,96  |  |
|            |   | 1  | 1,70 mm   |    |           |                      |                     |  |          | + 1,04  |  |
|            |   | 3  | 1,80 mm   |    |           |                      |                     |  |          | + 1,09  |  |
|            | <b>80 00235 1 0 000</b>   | Ø86; STD; set: 1; [T15 G6 MO 2.5] [NM 2.5] [DSF CR 4]  |           |    |           |                      |                     |  |          |         |  |
|            | <b>90 436 960</b>   | piston: 90436600; cylinder liner: 89309110   |           |    |           |                      |                     |  |          |         |  |
|            | <b>89 309 110</b>   | N - Wet cylinder liner; finished; A=93.6 L=166 H=93.05, with recess for connecting rod         |           |    |           |                      |                     |  |          |         |  |
|            | <b>78 860 618</b>   | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B   |           |    |           |                      |                     |  |          |         |  |
|            | <b>77 126 618</b>   | [Set] PL 0,25 Ø 56.036 / 60.000 / 20.750 / 1.967 St/A  |           |    |           |                      |                     |  |          |         |  |
|            | <b>515319</b>   | IN; 40.3 x 8 x 111.6 x S - - 45° - VS - 1 - III  |           |    |           |                      | <b>KK-8H</b>        | valve cotter; number of notches: 1; valve stem diameter: 8 |          |         |  |
| <b>117</b> |   | <b>87</b>  |           |    |           |                      |                     |  |          |         |  |
|            | <b>G8T</b>  | <b>714</b>   |           |    |           |                      |                     |  |          |         |  |
|            |   | 11.1996 → 10.2000  | D         | LA | 4         | 2188 cm <sup>3</sup> | 3V                  | 83 kW  | 113 PS   | 22 - 92 |  |
|            | <b>ESPACE III (JE0_)</b>  |  |           |    |           |                      |                     |  |          |         |  |
|            | <b>77 981 610</b>   | [Set] HL 0,25 Ø 57.750 / 61.665 / 21.000 / 1.935 St/A  |           |    |           |                      |                     |  |          |         |  |
|            |   | <b>77 981 620 0,50 / 77 981 600 STD</b>  |           |    |           |                      |                     |  |          |         |  |
|            | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7                                     |           |    |           |                      |                     |  |          |         |  |
|            | <b>50 006 188</b>   | CAM, chilled cast iron   |           |    |           |                      |                     |  |          |         |  |
|            | <b>50 005 336</b>   | mechanical; metal  |           |    |           |                      | <b>7.08868.01.0</b> |  |          |         |  |
|            | <b>7.02700.62.0</b>   | sender unit (In-Tank module); in-tank; electrical  |           |    |           |                      |                     |  |          |         |  |
|            | <b>50 006 431</b>   | hydraulic; height: 42.8; Outer Ø: 15; length: 42.8   |           |    |           |                      |                     |  |          |         |  |
| <b>118</b> |   | <b>87</b>  |           |    |           |                      |                     |  |          |         |  |
|            | <b>G8T</b>  | <b>716</b>   |           |    |           |                      |                     |  |          |         |  |
|            |   | 11.1996 → 10.2000  | D         | A  | 4         | 2188 cm <sup>3</sup> | 3V                  | 83 kW  | 113 PS   | 22 - 92 |  |
|            | <b>ESPACE III (JE0_)</b>  |  |           |    |           |                      |                     |  |          |         |  |
|            | <b>77 981 610</b>   | [Set] HL 0,25 Ø 57.750 / 61.665 / 21.000 / 1.935 St/A  |           |    |           |                      |                     |  |          |         |  |
|            |   | <b>77 981 620 0,50 / 77 981 600 STD</b>  |           |    |           |                      |                     |  |          |         |  |
|            | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7                                     |           |    |           |                      |                     |  |          |         |  |
|            | <b>50 006 188</b>   | CAM, chilled cast iron   |           |    |           |                      |                     |  |          |         |  |
|            | <b>50 005 336</b>   | mechanical; metal  |           |    |           |                      | <b>7.08868.01.0</b> |  |          |         |  |
|            | cont...   |  |           |    |           |                      |                     |  |          |         |  |

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|  | <b>7.02700.62.0</b> | sender unit (In-Tank module); in-tank; electrical |
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|--|-------------------|--|
|  | <b>50 006 431</b> | hydraulic; height: 42.8; Outer Ø: 15; length: 42.8 |
|--|-------------------|--|

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|--|-------------------|--|
|  | <b>50 006 429</b> |  |
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|            |                          |   |
|------------|--------------------------|---|
| <b>119</b> |                          | <b>87</b>   |
|            | <b>G8T</b>               | <b>740</b>  |
|            |                          | 07.1996 → 12.2000 D LA 4 2188 cm <sup>3</sup> 3V 83 kW 113 PS $\xi$ 22 - 92 |
|            | <b>SAFRANE II (B54_)</b> |   |

|  |                   |  |
|--|-------------------|--|
|  | <b>77 981 610</b> | [Set] HL 0,25 Ø 57.750 / 61.665 / 21.000 / 1.935 St/A<br><b>77 981 620 0,50 / 77 981 600 STD</b> |
|--|-------------------|--|

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|  | <b>MK-7H</b> | valve cotter; number of notches: 3; valve stem diameter: 7 |
|--|--------------|--|

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|--|-------------------|------------------------|
|  | <b>50 006 188</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|  |                   |                   |  |                     |
|--|-------------------|-------------------|--|---------------------|
|  | <b>50 005 336</b> | mechanical; metal |  | <b>7.08868.01.0</b> |
|--|-------------------|-------------------|--|---------------------|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 431</b> | hydraulic; height: 42.8; Outer Ø: 15; length: 42.8 |
|--|-------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 429</b> |  |
|--|-------------------|--|

|            |                          |   |
|------------|--------------------------|---|
| <b>120</b> |                          | <b>87</b>   |
|            | <b>G8T</b>               | <b>760</b>  |
|            |                          | 11.1996 → 10.2000 D LA 4 2188 cm <sup>3</sup> 3V 83 kW 113 PS $\xi$ 22 - 92 |
|            | <b>ESPACE III (JE0_)</b> |   |

|  |                   |  |
|--|-------------------|--|
|  | <b>77 981 610</b> | [Set] HL 0,25 Ø 57.750 / 61.665 / 21.000 / 1.935 St/A<br><b>77 981 620 0,50 / 77 981 600 STD</b> |
|--|-------------------|--|

|  |              |  |  |                |                        |
|--|--------------|--|--|----------------|------------------------|
|  | <b>MK-7H</b> | valve cotter; number of notches: 3; valve stem diameter: 7 |  | <b>81-5134</b> | EX; 12.06/ x 7 x 49 B1 |
|  |              |  |  | <b>81-5133</b> | IN; 12.06/ x 7 x 42 B1 |

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 188</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|  |                   |                   |  |                     |
|--|-------------------|-------------------|--|---------------------|
|  | <b>50 005 336</b> | mechanical; metal |  | <b>7.08868.01.0</b> |
|--|-------------------|-------------------|--|---------------------|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 431</b> | hydraulic; height: 42.8; Outer Ø: 15; length: 42.8 |
|--|-------------------|--|

|            |                  |   |
|------------|------------------|---|
| <b>121</b> |                  | <b>88</b>   |
|            | <b>J6R</b>       | <b>706, 707</b>   |
|            |                  | 04.1984 → 12.1989 B 4 1995 cm <sup>3</sup> 2V 74 kW 101 PS $\xi$ 9,2 - 82 |
|            | <b>25 (B29_)</b> |   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00039 1 0 000</b> | Ø88; STD; set: 1; [R G6 MO 1.75] [M 2] [DSF 4] |
|--|-------------------------|--|

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|--|-------------------|---|
|  | <b>78 860 618</b> | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608 STD</b> |
|--|-------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>77 092 628</b> | [Set] PL 0,50 Ø 51.786 / 56.000 / 18.750 / 2.092 St/A, Upper half with 32° slot., mot. 123 093→ |
|--|-------------------|---|

|  |               |  |  |              |  |
|--|---------------|--|--|--------------|--|
|  | <b>538930</b> | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III |  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
|--|---------------|--|--|--------------|--|

|  |               |  |
|--|---------------|--|
|  | <b>536226</b> | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III |
|--|---------------|--|

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| <b>122</b> |  | <b>88</b>   |   |   |                      |    |              |  |     |      |  |
|            | J6R  | <b>758, 759, 792, 793</b>   |   |   |                      |    |              |  |     |      |  |
|            |  | 03.1986 → 10.1993   | B | 4 | 1995 cm <sup>3</sup> | 2V | 75-78 kW     | 102-106 PS   | 9,2 | - 82 |  |
|            | J7R  | <b>722</b>  |   |   |                      |    |              |  |     |      |  |
|            |  | 03.1987 → 12.1993   | B | 4 | 1995 cm <sup>3</sup> | 2V | 88 kW        | 120 PS   | 10  | - 82 |  |
|            | 21 Estate (K48_), 21 Saloon (L48_), 25 (B29_)            |   |   |   |                      |    |              |  |     |      |  |
|            | 78 860 618   | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B  |   |   |                      |    |              |  |     |      |  |
|            |  | <b>78 860 608</b> STD   |   |   |                      |    |              |  |     |      |  |
|            | 77 092 628   | [Set] PL 0,50 Ø 51.786 / 56.000 / 18.750 / 2.092 St/A, Upper half with 32° slot., mot. 123 093→ |   |   |                      |    |              |  |     |      |  |
|            | 538930   | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |   |   |                      |    | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |     |      |  |
|            | 536226   | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |   |   |                      |    |              |  |     |      |  |
| <b>123</b> |  | <b>88</b>   |   |   |                      |    |              |  |     |      |  |
|            | J6R  | <b>760, 762, 763</b>  |   |   |                      |    |              |  |     |      |  |
|            |  | 04.1984 → 12.1989   | B | 4 | 1995 cm <sup>3</sup> | 2V | 74 kW        | 101 PS   | 9,2 | - 82 |  |
|            | J7R  | <b>754</b>  |   |   |                      |    |              |  |     |      |  |
|            |  | 07.1989 → 08.1994   | B | 4 | 1995 cm <sup>3</sup> | 3V | 98-100 kW    | 133-136 PS   | 9,3 | - 82 |  |
|            | J7R  | <b>723, 746, 747</b>  |   |   |                      |    |              |  |     |      |  |
|            |  | 03.1986 → 12.1993   | B | 4 | 1995 cm <sup>3</sup> | 2V | 88 kW        | 120 PS   | 10  | - 82 |  |
|            | 21 (B48_), 21 Estate (K48_), 21 Saloon (L48_), 25 (B29_) |   |   |   |                      |    |              |  |     |      |  |
|            | 538930   | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |   |   |                      |    | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |     |      |  |
|            | 536226   | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |   |   |                      |    |              |  |     |      |  |
| <b>124</b> |  | <b>88</b>   |   |   |                      |    |              |  |     |      |  |
|            | J6T  | <b>790</b>  |   |   |                      |    |              |  |     |      |  |
|            |  | 01.1990 → 07.1997   | B | 4 | 2165 cm <sup>3</sup> | 2V | 85 kW        | 116 PS   | 9,8 | - 89 |  |
|            | 21 (B48_), 21 Estate (K48_)                              |   |   |   |                      |    |              |  |     |      |  |
|            | 78 860 618   | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B  |   |   |                      |    |              |  |     |      |  |
|            |  | <b>78 860 608</b> STD   |   |   |                      |    |              |  |     |      |  |
|            | 77 103 628   | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot.                |   |   |                      |    |              |  |     |      |  |
| <b>125</b> |  | <b>88</b>   |   |   |                      |    |              |  |     |      |  |
|            | J7R  | <b>720</b>  |   |   |                      |    |              |  |     |      |  |
|            |  | 06.1988 → 12.1993   | B | 4 | 1995 cm <sup>3</sup> | 3V | 103 kW       | 140 PS   | 9,3 | - 82 |  |
|            | 25 (B29_)  |   |   |   |                      |    |              |  |     |      |  |
|            | 78 860 618   | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B  |   |   |                      |    |              |  |     |      |  |
|            |  | <b>78 860 608</b> STD   |   |   |                      |    |              |  |     |      |  |
|            | 77 092 628   | [Set] PL 0,50 Ø 51.786 / 56.000 / 18.750 / 2.092 St/A, Upper half with 32° slot., mot. 123 093→ |   |   |                      |    |              |  |     |      |  |
|            | 538930   | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |   |   |                      |    | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |     |      |  |
|            | 536226   | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |   |   |                      |    |              |  |     |      |  |
|            | 7.18222.01.0   | intake manifold pressure sensor; pneumatic  |   |   |                      |    |              |  |     |      |  |
|            | 7.06269.08.0   | idle controller; electrical   |   |   |                      |    |              |  |     |      |  |
| <b>126</b> |  | <b>88</b>   |   |   |                      |    |              |  |     |      |  |
|            | J7R  | <b>721</b>  |   |   |                      |    |              |  |     |      |  |
|            |  | 06.1988 → 12.1993   | B | 4 | 1995 cm <sup>3</sup> | 3V | 103 kW       | 140 PS   | 9,3 | - 82 |  |
|            | 25 (B29_)  |   |   |   |                      |    |              |  |     |      |  |
|            | 538930   | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |   |   |                      |    | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |     |      |  |
|            | 536226   | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |   |   |                      |    |              |  |     |      |  |
|            | 7.18222.01.0   | intake manifold pressure sensor; pneumatic  |   |   |                      |    |              |  |     |      |  |
|            | 7.06269.08.0   | idle controller; electrical   |   |   |                      |    |              |  |     |      |  |

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| <b>127</b> |   | <b>88</b>   |  |              |  |
|            | J7R   | 726   |  |              |  |
|            | 06.1989 → 12.1992                             | B 4 1995 cm <sup>3</sup> 3V 99-100 kW 135-136 PS $\varnothing$ 9,3 - 82                                     |  |              |  |
|            | 25 (B29_)                                     |   |  |              |  |
|            | 538930  | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
|            | 536226  | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |  |              |  |
|            | 7.21287.53.0                                  | fuel pump; in-line; electrical  |  |              |  |
|            | 7.18222.01.0                                  | intake manifold pressure sensor; pneumatic  |  |              |  |
|            | 7.06269.08.0                                  | idle controller; electrical   |  |              |  |
|            | 7.05270.51.0                                  | lambda sensor; control sensor; heated   |  |              |  |
| <b>128</b> |   | <b>88</b>   |  |              |  |
|            | J7R   | 732   |  |              |  |
|            | 11.1992 → 07.1996                             | B 4 1995 cm <sup>3</sup> 2V 77 kW 105 PS $\varnothing$ 9,2 - 82   |  |              |  |
|            | SAFRANE I (B54_)                              |   |  |              |  |
|            | 78 860 618                                    | [Pair] AS 0,05 $\varnothing$ 71.450 / 87.840 // 2.900 St/B  |  |              |  |
|            | 78 860 608 STD                                |   |  |              |  |
|            | 77 092 628                                    | [Set] PL 0,50 $\varnothing$ 51.786 / 56.000 / 18.750 / 2.092 St/A, Upper half with 32° slot., mot. 123 093→ |  |              |  |
|            | 538930  | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
|            | 536226  | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |  |              |  |
|            | 7.06269.08.0                                  | idle controller; electrical   |  |              |  |
|            | 7.05270.47.0                                  | lambda sensor; control sensor; heated   |  |              |  |
| <b>129</b> |   | <b>88</b>   |  |              |  |
|            | J7R   | 733   |  |              |  |
|            | 11.1992 → 07.1996                             | B 4 1995 cm <sup>3</sup> 2V 77 kW 105 PS $\varnothing$ 9,2 - 82   |  |              |  |
|            | SAFRANE I (B54_)                              |   |  |              |  |
|            | 538930  | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
|            | 536226  | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |  |              |  |
|            | 7.06269.08.0                                  | idle controller; electrical   |  |              |  |
|            | 7.05270.47.0                                  | lambda sensor; control sensor; heated   |  |              |  |
| <b>130</b> |   | <b>88</b>   |  |              |  |
|            | J7R   | 734, 735  |  |              |  |
|            | 04.1992 → 07.1996                             | B 4 1995 cm <sup>3</sup> 3V 97-99 kW 132-135 PS $\varnothing$ 9,3 - 82                                      |  |              |  |
|            | SAFRANE I (B54_)                              |   |  |              |  |
|            | 7.06269.09.0                                  | idle controller; electrical   |  |              |  |
|            | 7.05270.47.0                                  | lambda sensor; control sensor; heated   |  |              |  |
| <b>131</b> |   | <b>88</b>   |  |              |  |
|            | J7R   | 740   |  |              |  |
|            | 07.1989 → 02.1994                             | B 4 1995 cm <sup>3</sup> 3V 99-100 kW 134-136 PS $\varnothing$ 9,3 - 82                                     |  |              |  |
|            | 21 (B48_), 21 Estate (K48_), 21 Saloon (L48_) |   |  |              |  |
|            | 538930  | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
|            | 536226  | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |  |              |  |

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|            |   |   |     |   |                      |    |          |            |     |   |    |
|------------|---|---|-----|---|----------------------|----|----------|------------|-----|---|----|
|            | <b>7.06269.08.0</b>                                 | idle controller; electrical   |     |   |                      |    |          |            |     |   |    |
|            | <b>7.05270.51.0</b>                                 | lambda sensor; control sensor; heated   |     |   |                      |    |          |            |     |   |    |
| <b>132</b> |   | <b>88</b>   |     |   |                      |    |          |            |     |   |    |
|            | J7R   | <b>750</b>  |     |   |                      |    |          |            |     |   |    |
|            |   | 07.1989 → 06.1992   | B   | 4 | 1995 cm <sup>3</sup> | 2V | 85-86 kW | 116-117 PS | 10  | - | 82 |
|            | <b>21 (B48_), 21 Estate (K48_)</b>                  |   |     |   |                      |    |          |            |     |   |    |
|            | <b>78 860 618</b>                                   | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B  |     |   |                      |    |          |            |     |   |    |
|            | <b>77 092 628</b>                                   | [Set] PL 0,50 Ø 51.786 / 56.000 / 18.750 / 2.092 St/A, Upper half with 32° slot., mot. 123 093→ |     |   |                      |    |          |            |     |   |    |
|            | <b>538930</b>                                       | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |     |   |                      |    |          |            |     |   |    |
|            | <b>536226</b>                                       | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |     |   |                      |    |          |            |     |   |    |
|            | <b>7.18222.01.0</b>                                 | intake manifold pressure sensor; pneumatic  |     |   |                      |    |          |            |     |   |    |
| <b>133</b> |   | <b>88</b>   |     |   |                      |    |          |            |     |   |    |
|            | J7R   | <b>751, 760</b>   |     |   |                      |    |          |            |     |   |    |
|            |   | 03.1988 → 12.1992   | B   | 4 | 1995 cm <sup>3</sup> | 2V | 85-88 kW | 116-120 PS | 10  | - | 82 |
|            | <b>21 (B48_), 21 Estate (K48_), ESPACE I (J11_)</b> |   |     |   |                      |    |          |            |     |   |    |
|            | <b>538930</b>                                       | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |     |   |                      |    |          |            |     |   |    |
|            | <b>536226</b>                                       | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |     |   |                      |    |          |            |     |   |    |
|            | <b>7.18222.01.0</b>                                 | intake manifold pressure sensor; pneumatic  |     |   |                      |    |          |            |     |   |    |
| <b>134</b> |   | <b>88</b>   |     |   |                      |    |          |            |     |   |    |
|            | J7R   | <b>752</b>  |     |   |                      |    |          |            |     |   |    |
|            |   | 08.1989 → 03.1990   | B A | 4 | 1995 cm <sup>3</sup> | 2V | 129 kW   | 175 PS     | 8   | - | 82 |
|            | <b>21 Saloon (L48_)</b>                             |   |     |   |                      |    |          |            |     |   |    |
|            | <b>78 860 618</b>                                   | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B  |     |   |                      |    |          |            |     |   |    |
|            | <b>77 092 628</b>                                   | [Set] PL 0,50 Ø 51.786 / 56.000 / 18.750 / 2.092 St/A, Upper half with 32° slot., mot. 123 093→ |     |   |                      |    |          |            |     |   |    |
|            | <b>538930</b>                                       | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |     |   |                      |    |          |            |     |   |    |
|            | <b>536226</b>                                       | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |     |   |                      |    |          |            |     |   |    |
|            | <b>7.21287.53.0</b>                                 | fuel pump; in-line; electrical  |     |   |                      |    |          |            |     |   |    |
|            | <b>7.21565.70.0</b>                                 | fuel pump; in-line; electrical  |     |   |                      |    |          |            |     |   |    |
| <b>135</b> |   | <b>88</b>   |     |   |                      |    |          |            |     |   |    |
|            | J7R   | <b>756</b>  |     |   |                      |    |          |            |     |   |    |
|            |   | 02.1990 → 10.1992   | B A | 4 | 1995 cm <sup>3</sup> | 2V | 119 kW   | 162 PS     | 8,5 | - | 82 |
|            | <b>21 Saloon (L48_)</b>                             |   |     |   |                      |    |          |            |     |   |    |
|            | <b>538930</b>                                       | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |     |   |                      |    |          |            |     |   |    |
|            | <b>536226</b>                                       | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |     |   |                      |    |          |            |     |   |    |
|            | <b>7.05270.51.0</b>                                 | lambda sensor; control sensor; heated   |     |   |                      |    |          |            |     |   |    |
| <b>136</b> |   | <b>88</b>   |     |   |                      |    |          |            |     |   |    |
|            | J7R   | <b>768</b>  |     |   |                      |    |          |            |     |   |    |
|            |   | 01.1991 → 10.1996   | B   | 4 | 1995 cm <sup>3</sup> | 2V | 76 kW    | 103 PS     | 9,2 | - | 82 |
|            | <b>ESPACE II (J/S63_)</b>                           |   |     |   |                      |    |          |            |     |   |    |
|            | <b>538930</b>                                       | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |     |   |                      |    |          |            |     |   |    |
|            | <b>536226</b>                                       | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |     |   |                      |    |          |            |     |   |    |
|            | <b>7.18222.01.0</b>                                 | intake manifold pressure sensor; pneumatic  |     |   |                      |    |          |            |     |   |    |
|            | <b>7.05270.51.0</b>                                 | lambda sensor; control sensor; heated   |     |   |                      |    |          |            |     |   |    |

| <b>137</b> |   |  |   |   |   |
|------------|---|--|---|---|---|
|            | J7T   | <b>733</b>   |   |   |   |
|            |   | 09.1986 → 12.1992  | B | 4 | 2165 cm <sup>3</sup> 2V 79 kW 107 PS ⌀9,2 - 89                          |
|            | J7T   | <b>708</b>   |   |   |   |
|            |   | 09.1986 → 12.1992  | B | 4 | 2165 cm <sup>3</sup> 2V 76-79 kW 103-107 PS ⌀9,9 - 89                   |
|            | 25 (B29_)                                     |  |   |   |   |
|            | 77 103 628                                    | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot. |   |   |   |
|            | 538930  | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III                               |   |   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|            | 536226  | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III   |   |   |   |
|            | 7.21287.53.0                                  | fuel pump; in-line; electrical   |   |   |   |
|            | 7.18222.01.0                                  | intake manifold pressure sensor; pneumatic                                       |   |   |   |
| <b>138</b> |   |  |   |   |   |
|            | J7T   | <b>730</b>   |   |   |   |
|            |   | 03.1992 → 07.1997  | B | 4 | 2165 cm <sup>3</sup> 2V 88-91 kW 120-124 PS ⌀9,9 - 89                   |
|            | 21 Saloon (L48_)                              |  |   |   |   |
|            | 80 00039 1 0 000                              | Ø88; STD; set: 1; [R G6 MO 1.75] [M 2] [DSF 4]                                   |   |   |   |
|            | 77 103 628                                    | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot. |   |   |   |
|            | 538930  | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III                               |   |   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|            | 536226  | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III   |   |   |   |
| <b>139</b> |   |  |   |   |   |
|            | J7T   | <b>731</b>   |   |   |   |
|            |   | 03.1992 → 07.1997  | B | 4 | 2165 cm <sup>3</sup> 2V 88-91 kW 120-124 PS ⌀9,9 - 89                   |
|            | 21 Saloon (L48_)                              |  |   |   |   |
|            | 77 103 628                                    | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot. |   |   |   |
|            | 538930  | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III                               |   |   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|            | 536226  | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III   |   |   |   |
| <b>140</b> |   |  |   |   |   |
|            | J7T   | <b>732</b>   |   |   |   |
|            |   | 09.1986 → 12.1992  | B | 4 | 2165 cm <sup>3</sup> 2V 76-79 kW 104-107 PS ⌀9,2 - 89                   |
|            | 25 (B29_)                                     |  |   |   |   |
|            | 77 103 628                                    | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot. |   |   |   |
|            | 538930  | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III                               |   |   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|            | 536226  | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III   |   |   |   |
|            | 7.18222.01.0                                  | intake manifold pressure sensor; pneumatic                                       |   |   |   |
| <b>141</b> |   |  |   |   |   |
|            | J7T   | <b>755</b>   |   |   |   |
|            |   | 08.1986 → 06.1994  | B | 4 | 2165 cm <sup>3</sup> 2V 79-81 kW 107-110 PS ⌀9,2 - 89                   |
|            | J7T   | <b>754</b>   |   |   |   |
|            |   | 08.1986 → 06.1994  | B | 4 | 2165 cm <sup>3</sup> 2V 79 kW 107 PS ⌀9,2 - 89                          |
|            | 21 (B48_), 21 Estate (K48_), 21 Saloon (L48_) |  |   |   |   |
|            | 77 103 628                                    | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot. |   |   |   |
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| 538930       | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
| 536226       | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III           |              |  |
| 7.21287.53.0 | fuel pump; in-line; electrical                     |              |  |
| 7.18222.01.0 | intake manifold pressure sensor; pneumatic         |              |  |
| 7.05270.51.0 | lambda sensor; control sensor; heated              |              |  |

|                  |                   |   |   |                      |    |        |        |     |   |    |
|------------------|-------------------|---|---|----------------------|----|--------|--------|-----|---|----|
| <b>142</b>       | <b>88</b>         |   |   |                      |    |        |        |     |   |    |
| J7T              | <b>760</b>        |   |   |                      |    |        |        |     |   |    |
|                  | 02.1994 → 07.1996 | B | 4 | 2165 cm <sup>3</sup> | 3V | 101 kW | 137 PS | 9,2 | - | 89 |
| SAFRANE I (B54_) |                   |   |   |                      |    |        |        |     |   |    |

|            |  |
|------------|--|
| 77 103 628 | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot. |
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|--------------|--|--------------|--|
| 538930       | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
| 536226       | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III           |              |  |
| 7.06269.09.0 | idle controller; electrical                        |              |  |
| 7.05270.47.0 | lambda sensor; control sensor; heated              |              |  |

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|------------------|-------------------|---|---|----------------------|----|--------|--------|-----|---|----|
| <b>143</b>       | <b>88</b>         |   |   |                      |    |        |        |     |   |    |
| J7T              | <b>761</b>        |   |   |                      |    |        |        |     |   |    |
|                  | 04.1992 → 07.1996 | B | 4 | 2165 cm <sup>3</sup> | 3V | 101 kW | 137 PS | 9,2 | - | 89 |
| SAFRANE I (B54_) |                   |   |   |                      |    |        |        |     |   |    |

|            |  |
|------------|--|
| 77 103 628 | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot. |
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|              |                                       |  |  |
|--------------|---------------------------------------|--|--|
| 7.06269.09.0 | idle controller; electrical           |  |  |
| 7.05270.47.0 | lambda sensor; control sensor; heated |  |  |

|                  |                   |   |   |                      |    |          |            |     |   |    |
|------------------|-------------------|---|---|----------------------|----|----------|------------|-----|---|----|
| <b>144</b>       | <b>88</b>         |   |   |                      |    |          |            |     |   |    |
| J7T              | <b>762</b>        |   |   |                      |    |          |            |     |   |    |
|                  | 04.1992 → 07.1996 | B | 4 | 2165 cm <sup>3</sup> | 2V | 79-81 kW | 107-110 PS | 9,2 | - | 89 |
| SAFRANE I (B54_) |                   |   |   |                      |    |          |            |     |   |    |

|            |  |
|------------|--|
| 77 103 628 | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot. |
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|--------------|--|--------------|--|
| 538930       | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
| 536226       | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III           |              |  |
| 7.06269.08.0 | idle controller; electrical                        |              |  |
| 7.05270.47.0 | lambda sensor; control sensor; heated              |              |  |

|                    |                   |   |   |                      |    |          |            |     |   |    |
|--------------------|-------------------|---|---|----------------------|----|----------|------------|-----|---|----|
| <b>145</b>         | <b>88</b>         |   |   |                      |    |          |            |     |   |    |
| J7T                | <b>772</b>        |   |   |                      |    |          |            |     |   |    |
|                    | 01.1991 → 12.1996 | B | 4 | 2165 cm <sup>3</sup> | 2V | 79-81 kW | 107-110 PS | 9,2 | - | 89 |
| ESPACE II (J/S63_) |                   |   |   |                      |    |          |            |     |   |    |

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| 80 00039 1 0 000 | Ø88; STD; set: 1; [R G6 MO 1.75] [M 2] [DSF 4] |
|------------------|--|

|            |  |
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| 77 103 628 | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot. |
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|  | <b>538930</b>       | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III |  | <b>KK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>536226</b>       | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III           |  |              |   |
|  | <b>7.21565.70.0</b> | fuel pump; in-line; electrical                     |  |              |   |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic         |  |              |   |
|  | <b>7.05270.51.0</b> | lambda sensor; control sensor; heated              |  |              |   |

|            |                           |  |   |   |                      |    |          |            |      |      |
|------------|---------------------------|--|---|---|----------------------|----|----------|------------|------|------|
| <b>146</b> |                           | <b>88</b>  |   |   |                      |    |          |            |      |      |
|            | <b>J7T</b>                | <b>773, 776</b>  |   |   |                      |    |          |            |      |      |
|            |                           | 01.1991 → 12.1996  | B | 4 | 2165 cm <sup>3</sup> | 2V | 79-81 kW | 107-110 PS | ⊗9,2 | - 89 |
|            | <b>ESPACE II (J/S63_)</b> |  |   |   |                      |    |          |            |      |      |
|            | <b>77 103 628</b>         | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot. |   |   |                      |    |          |            |      |      |

|  |                     |  |  |              |   |
|--|---------------------|--|--|--------------|---|
|  | <b>538930</b>       | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III |  | <b>KK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>536226</b>       | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III           |  |              |   |
|  | <b>7.21565.70.0</b> | fuel pump; in-line; electrical                     |  |              |   |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic         |  |              |   |
|  | <b>7.05270.51.0</b> | lambda sensor; control sensor; heated              |  |              |   |

|            |                     |                                       |     |   |                      |    |        |        |    |      |
|------------|---------------------|---------------------------------------|-----|---|----------------------|----|--------|--------|----|------|
| <b>147</b> |                     | <b>91</b>                             |     |   |                      |    |        |        |    |      |
|            | <b>Z7U</b>          | <b>700</b>                            |     |   |                      |    |        |        |    |      |
|            |                     | 01.1990 → 12.1992                     | B A | 6 | 2458 cm <sup>3</sup> | 2V | 151 kW | 205 PS | ⊗8 | - 63 |
|            | <b>25 (B29_)</b>    |                                       |     |   |                      |    |        |        |    |      |
|            | <b>7.05270.51.0</b> | lambda sensor; control sensor; heated |     |   |                      |    |        |        |    |      |

|            |                  |                   |   |   |                      |    |            |            |      |      |
|------------|------------------|-------------------|---|---|----------------------|----|------------|------------|------|------|
| <b>148</b> |                  | <b>91</b>         |   |   |                      |    |            |            |      |      |
|            | <b>Z7W</b>       | <b>706, 707</b>   |   |   |                      |    |            |            |      |      |
|            |                  | 06.1987 → 12.1992 | B | 6 | 2849 cm <sup>3</sup> | 2V | 110-112 kW | 150-153 PS | ⊗9,5 | - 73 |
|            | <b>Z7W</b>       | <b>709</b>        |   |   |                      |    |            |            |      |      |
|            |                  | 06.1989 → 12.1992 | B | 6 | 2849 cm <sup>3</sup> | 2V | 110 kW     | 150 PS     | ⊗9,5 | - 73 |
|            | <b>25 (B29_)</b> |                   |   |   |                      |    |            |            |      |      |

|  |                     |  |  |              |   |
|--|---------------------|--|--|--------------|---|
|  | <b>538930</b>       | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III |  | <b>KK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>536226</b>       | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III           |  |              |   |
|  | <b>7.21565.70.0</b> | fuel pump; in-line; electrical                     |  |              |   |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic         |  |              |   |
|  | <b>7.02604.01.0</b> | lambda sensor; universal probe; not heated         |  |              |   |

|            |                           |  |   |              |   |    |        |        |      |      |
|------------|---------------------------|--|---|--------------|---|----|--------|--------|------|------|
| <b>149</b> |                           | <b>91</b>  |   |              |   |    |        |        |      |      |
|            | <b>Z7W</b>                | <b>712, 713, 717</b>                               |   |              |   |    |        |        |      |      |
|            |                           | 01.1991 → 10.1996                                  | B | 6            | 2849 cm <sup>3</sup>  | 2V | 110 kW | 150 PS | ⊗9,5 | - 73 |
|            | <b>ESPACE II (J/S63_)</b> |  |   |              |   |    |        |        |      |      |
|            | <b>538930</b>             | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III |   | <b>KK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |    |        |        |      |      |
|            | <b>536226</b>             | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III           |   |              |   |    |        |        |      |      |
|            | <b>7.21565.70.0</b>       | fuel pump; in-line; electrical                     |   |              |   |    |        |        |      |      |

|  |                     |                                |  |  |  |
|--|---------------------|--------------------------------|--|--|--|
|  | <b>7.21565.70.0</b> | fuel pump; in-line; electrical |  |  |  |
|  | <b>7.21565.70.0</b> | fuel pump; in-line; electrical |  |  |  |

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|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic |
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|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.05270.51.0</b> | lambda sensor; control sensor; heated |
|--|---------------------|---------------------------------------|

|            |                         |   |
|------------|-------------------------|---|
| <b>150</b> |                         | <b>93</b>   |
|            | <b>S8U</b>              | <b>762</b>  |
|            | <b>SAFRANE I (B54_)</b> |   |
|            | 12.1992 → 07.1996       | D LA 4 2499 cm <sup>3</sup> 2V 83 kW 113 PS 21 - 92 |

|  |                   |  |
|--|-------------------|--|
|  | <b>77 153 690</b> | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→   |
|  | <b>77 154 610</b> | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776 |

|  |                   |   |
|--|-------------------|---|
|  | <b>77 155 610</b> | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |
|--|-------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>50 009 280</b> | length: 157; Large connecting rod eye bore diameter: 60.34; Small connecting rod eye diameter: 32.01; Width big end: 30.75; Width small end: 30.75; trapezoidal connecting rod; sawed |
|--|-------------------|---|

|  |               |   |  |             |  |
|--|---------------|---|--|-------------|--|
|  | <b>171120</b> | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III |  | <b>RK-8</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
|--|---------------|---|--|-------------|--|

|  |                 |   |  |              |  |
|--|-----------------|---|--|--------------|--|
|  | <b>81-17114</b> | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket |  | <b>RK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
|--|-----------------|---|--|--------------|--|

|            |                         |   |
|------------|-------------------------|---|
| <b>151</b> |                         | <b>93</b>   |
|            | <b>S8U</b>              | <b>763</b>  |
|            | <b>SAFRANE I (B54_)</b> |   |
|            | 12.1992 → 07.1996       | D LA 4 2499 cm <sup>3</sup> 2V 83 kW 113 PS 21 - 92 |

|  |                   |  |
|--|-------------------|--|
|  | <b>77 153 690</b> | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→   |
|  | <b>77 154 610</b> | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776 |

|  |                   |   |
|--|-------------------|---|
|  | <b>77 155 610</b> | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |
|--|-------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>50 009 280</b> | length: 157; Large connecting rod eye bore diameter: 60.34; Small connecting rod eye diameter: 32.01; Width big end: 30.75; Width small end: 30.75; trapezoidal connecting rod; sawed |
|--|-------------------|---|

|  |               |   |  |             |  |
|--|---------------|---|--|-------------|--|
|  | <b>171120</b> | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III |  | <b>RK-8</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
|--|---------------|---|--|-------------|--|

|  |                 |                              |  |              |  |
|--|-----------------|------------------------------|--|--------------|--|
|  | <b>81-17116</b> | IN/EX; 13.02/ x 8.02 x 56 G1 |  | <b>RK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
|--|-----------------|------------------------------|--|--------------|--|

|  |                 |   |
|--|-----------------|---|
|  | <b>81-17115</b> | IN/EX; 13.07/ x 8.02 x 56 G1                            |
|  | <b>81-17114</b> | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket |

|  |                |                           |
|--|----------------|---------------------------|
|  | <b>81-5611</b> | IN/EX; 13.12/ x 8 x 56 G1 |
|--|----------------|---------------------------|

|            |  |  |
|------------|--|--|
| <b>152</b> |  | <b>93</b>  |
|            | <b>Z7X</b>                                 | <b>721, 755</b>  |
|            | <b>SAFRANE I (B54_), SAFRANE II (B54_)</b> |  |
|            | 12.1992 → 12.2000                          | B 6 2963 cm <sup>3</sup> 2V 123-125 kW 167-170 PS 9,6 - 72.7 |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic |
|--|---------------------|--|

|  |                     |                             |
|--|---------------------|-----------------------------|
|  | <b>7.06269.08.0</b> | idle controller; electrical |
|--|---------------------|-----------------------------|

|            |                         |  |
|------------|-------------------------|--|
| <b>153</b> |                         | <b>93</b>  |
|            | <b>Z7X</b>              | <b>753</b>   |
|            | <b>Z7X</b>              | <b>722, 723</b>  |
|            | <b>SAFRANE I (B54_)</b> |  |
|            | 12.1992 → 07.1996       | B 6 2963 cm <sup>3</sup> 2V 123-125 kW 170 PS 9,6 - 72.7   |
|            | 12.1992 → 07.1996       | B 6 2975 cm <sup>3</sup> 2V 123-125 kW 167-170 PS 9,6 - 73 |


|  |                     |  |
|--|---------------------|--|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic |
|--|---------------------|--|


|  |                     |                             |
|--|---------------------|-----------------------------|
|  | <b>7.06269.08.0</b> | idle controller; electrical |
|--|---------------------|-----------------------------|

cont...


R






 **7.05270.47.0** lambda sensor; control sensor; heated


|   |   |           |                   |   |    |   |                      |    |        |        |            |
|---|---|-----------|-------------------|---|----|---|----------------------|----|--------|--------|------------|
| <b>154</b>  |  | <b>93</b> |                   |   |    |   |                      |    |        |        |            |
|   | <b>Z7X</b>  |           | <b>726</b>        |   |    |   |                      |    |        |        |            |
|   |   |           | 02.1993 → 07.1996 | B | LA | 6 | 2963 cm <sup>3</sup> | 2V | 193 kW | 262 PS | 7,6 - 72.7 |
|  | <b>SAFRANE I (B54_)</b>   |           |                   |   |    |   |                      |    |        |        |            |

 **7.06269.08.0** idle controller; electrical


 **7.05270.47.0** lambda sensor; control sensor; heated




|   |   |           |                   |   |  |   |                      |    |        |        |            |
|---|---|-----------|-------------------|---|--|---|----------------------|----|--------|--------|------------|
| <b>155</b>  |  | <b>93</b> |                   |   |  |   |                      |    |        |        |            |
|   | <b>Z7X</b>  |           | <b>775</b>        |   |  |   |                      |    |        |        |            |
|   |   |           | 11.1996 → 10.1998 | B |  | 6 | 2963 cm <sup>3</sup> | 2V | 123 kW | 167 PS | 9,6 - 72.7 |
|  | <b>ESPACE III (JE0_)</b>  |           |                   |   |  |   |                      |    |        |        |            |

 **7.00468.32.0** fuel supply unit; in-tank; electrical

 **7.18222.01.0** intake manifold pressure sensor; pneumatic

 **7.06269.08.0** idle controller; electrical

 **7.05270.58.0** lambda sensor; control sensor; heated

|  |       |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos |
|---|-------|---|------|--|-----------------|---|------------------|---------|---------|-----|
| 14 K2A  | B     | 4 | 4    | 75 x 79  | 1396            | 2   | 9,5:1            | 55      | 75      | 2   |
| 14 K4C  | B     | 4 | 4    | 75 x 79  | 1396            | 4   | 9,5              | 66-70   | 90-95   | 3   |
| 14 K4F  | B     | 4 | 4    | 75 x 79  | 1396            | 4   | 9,5              | 76      | 103     | 2   |
| 16 H  | B     | 4 | 4    | 76,2 x 87,6  | 1598            | 2   | 9,6              | 61-75   | 83-102  | 8   |
| 16 K4F  | B     | 4 | 4    | 80 x 79  | 1588            | 4   | 10,5             | 80-86   | 109-117 | 10  |
| 18 K4F  | B     | 4 | 4    | 80 x 89,3  | 1796            | 4   | 10,5             | 85-88   | 116-120 | 11  |
| 18 K4K  | B     | 4 | 4    | 80 x 89,3  | 1796            | 4   | 10,5             | 107-110 | 146-150 | 11  |
| 20 H  | B     | 4 | 4    | 84,5 x 89  | 1994            | 2   | 9,1:1            | 75-86   | 102-117 | 15  |
| 20 T2N  | D (A) | 4 | 4    | 84,5 x 88,9  | 1994            | 2   | 19,5             | 74-83   | 101-113 | 16  |
| 20 T2R  | D (A) | 4 | 4    | 84,45 x 88,9   | 1994            | 2   | 19,5             | 63      | 86      | 13  |
| A Plus  | B     | 4 | 4    | 64,56 x 76,2   | 998             | 2   | 8,3:1            | 29-35   | 39-48   | 1   |
| D 16 A7   | B     | 4 | 4    | 75 x 90  | 1590            | 4   | 9,5              | 85      | 116     | 4   |
| D 16 A8   | B     | 4 | 4    | 75 x 90  | 1590            | 4   | 9,5:1            | 90      | 122     | 5   |
| D 16 A9   | B     | 4 | 4    | 75 x 90  | 1590            | 4   | 9,5              | 96      | 131     | 6   |
| D 16 Z2   | B     | 4 | 4    | 75 x 90  | 1590            | 4   | 9,1:1            | 82      | 112     | 5   |
| F 18 A3   | B     | 4 | 4    | 85 x 81,5  | 1850            | 4   | 9                | 85      | 115     | 17  |
| F 20 Z1   | B     | 4 | 4    | 85 x 88  | 1997            | 4   | 9                | 96      | 131     | 17  |
| F 20 Z2   | B     | 4 | 4    | 85 x 88  | 1997            | 4   | 9:1              | 85      | 115     | 17  |
| F20A  | B     | 4 | 4    | 85 x 88  | 1997            | 4   | 9                | 85-96   | 116-131 | 18  |
| K 16  | B     | 4 | 4    | 75 x 79  | 1396            | 4   | 9,5:1            | 76      | 103     | 3   |
| K 16-1.6  | B     | 4 | 4    | 80 x 79  | 1588            | 4   | 10,5:1           | 82      | 111     | 11  |
| Prima 80 T  | D (A) | 4 | 4    | 84,45 x 88,9   | 1994            | 2   | 16,5:1           | 60      | 82      | 14  |
| TUD 3   | D     | 4 | 4    | 75 x 77  | 1361            | 2   | 22,1             | 38      | 52      | 7   |
| TUD 5   | D     | 4 | 4    | 77 x 82  | 1527            | 2   | 23               | 42      | 57      | 9   |
| XUD 7TE   | D (A) | 4 | 4    | 80 x 88  | 1769            | 2   | 22               | 64-65   | 87-88   | 12  |

|                                   |                   | Pos          |                            |                   | Pos             |
|-----------------------------------|-------------------|--------------|----------------------------|-------------------|-----------------|
|                                   |                   |              | 620 Sdi                    | 12.1994 → 06.1999 | 20 T2N D 16     |
|                                   |                   |              | 620 Si                     | 08.1993 → 02.1999 | F 20 Z1 B 17    |
|                                   |                   |              | 620 i                      | 08.1993 → 06.1996 | F 20 Z2 B 17    |
| <b>100 / METRO Hatchback (XP)</b> |                   |              | <b>AUSTIN MONTEGO</b>      |                   |                 |
| 114 D                             | 10.1992 → 12.1994 | TUD 3 D 7    | 2.0 TD                     | 09.1988 → 12.1993 | Prima 80 T D 14 |
| 114 GSi                           | 10.1994 → 10.1995 | 14 K4F B 2   | <b>COUPE</b>               |                   |                 |
| 114 GTI 16V                       | 03.1990 → 08.1991 | 14 K4C B 3   | 1.6 16 V                   | 03.1996 → 11.1999 | 16 K4F B 10     |
| 114 GTI 16V                       | 08.1991 → 12.1998 | 14 K4F B 2   | 1.8 16 V                   | 03.1996 → 11.1999 | 18 K4K B 11     |
| 114 GTI/GT 16V Cat                | 03.1990 → 12.1998 | 14 K4C B 3   | <b>MAESTRO</b>             |                   |                 |
| 114 S/L/GTA                       | 03.1990 → 12.1998 | 14 K2A B 2   | 1.6i                       | 09.1988 → 12.1993 | 16 H B 8        |
| 115 D                             | 12.1994 → 12.1998 | TUD 5 D 9    | 2.0i                       | 10.1984 → 12.1993 | 20 H B 15       |
| <b>100 Convertible (XP)</b>       |                   |              | <b>MAESTRO Hatchback</b>   |                   |                 |
| 114                               | 04.1994 → 10.1997 | 14 K2A B 2   | 1.6                        | 09.1990 → 01.1995 | 16 H B 8        |
| 114                               | 03.1997 → 10.1998 | 14 K4F B 2   | <b>MINI</b>                |                   |                 |
| <b>200 Convertible (XW)</b>       |                   |              | 1.4i 16V                   | 09.1995 → 09.2000 | K 16 B 3        |
| 214 1.4                           | 04.1990 → 09.1992 | 14 K4C B 3   | 1000 MK II                 | 10.1967 → 06.1993 | A Plus B 1      |
| 214 1.4                           | 01.1992 → 11.1999 | 14 K4C B 3   | <b>MONTEGO</b>             |                   |                 |
| 214 1.4i 16V                      | 01.1993 → 11.1999 | 14 K4F B 2   | 2.0 GTi                    | 10.1988 → 10.1991 | 20 H B 15       |
| 216 1.6                           | 04.1990 → 02.1996 | D 16 Z2 B 5  | 2.0 i Cat                  | 12.1990 → 10.1994 | 20 H B 15       |
| 216 1.6i                          | 01.1992 → 11.1999 | D 16 A8 B 5  | <b>MONTEGO Estate (XE)</b> |                   |                 |
| 216 1.6i 16V                      | 01.1996 → 11.1999 | 16 K4F B 10  | 2.0 GTi/LXI                | 12.1990 → 12.1993 | 20 H B 15       |
| <b>200 Coupe (XW)</b>             |                   |              | 2.0 GTi                    | 10.1988 → 10.1991 | 20 H B 15       |
| 216                               | 10.1992 → 06.1999 | D 16 A8 B 5  | <b>ROVER 400</b>           |                   |                 |
| 216                               | 01.1996 → 12.1997 | 16 K4F B 10  | 416 SLi 16V                | 05.1995 → 03.2000 | K 16-1.6 B 11   |
| <b>200 Hatchback (RF)</b>         |                   |              | <b>ROVER 600</b>           |                   |                 |
| 214 Si                            | 11.1995 → 03.2000 | 14 K4F B 2   | 620i                       | 09.1993 → 06.1996 | F20A B 18       |
| 216 Si                            | 11.1995 → 06.1999 | 16 K4F B 10  |                            |                   |                 |
| 218 K Vi                          | 11.1995 → 03.2000 | 18 K4K B 11  |                            |                   |                 |
| 218 Si                            | 08.1999 → 03.2000 | 18 K4F B 11  |                            |                   |                 |
| 218 Td                            | 03.1998 → 11.2000 | XUD 7TE D 12 |                            |                   |                 |
| 220 D/SD                          | 04.1996 → 03.2000 | 20 T2R D 13  |                            |                   |                 |
| 220 SDi                           | 11.1995 → 03.2000 | 20 T2N D 16  |                            |                   |                 |
| <b>200 Hatchback (XW)</b>         |                   |              |                            |                   |                 |
| 214                               | 09.1993 → 12.1995 | 14 K2A B 2   |                            |                   |                 |
| 214 GSi/Si                        | 01.1990 → 10.1995 | 14 K4C B 3   |                            |                   |                 |
| 214 GSi/Si                        | 12.1992 → 10.1995 | 14 K4F B 2   |                            |                   |                 |
| 214 Si/Gsi                        | 10.1989 → 10.1995 | 14 K4C B 3   |                            |                   |                 |
| 216 GSi                           | 10.1989 → 10.1995 | D 16 A7 B 4  |                            |                   |                 |
| 216 GSi                           | 01.1990 → 12.1995 | D 16 Z2 B 5  |                            |                   |                 |
| 216 GTi                           | 01.1990 → 10.1995 | D 16 A8 B 5  |                            |                   |                 |
| 216 GTi                           | 09.1990 → 10.1995 | D 16 A9 B 6  |                            |                   |                 |
| 218 TD                            | 09.1991 → 10.1995 | XUD 7TE D 12 |                            |                   |                 |
| <b>400 (RT)</b>                   |                   |              |                            |                   |                 |
| 414 Si                            | 05.1995 → 03.2000 | 14 K4F B 2   |                            |                   |                 |
| 416 Si                            | 05.1995 → 03.2000 | 16 K4F B 10  |                            |                   |                 |
| 420 D                             | 04.1996 → 03.2000 | 20 T2R D 13  |                            |                   |                 |
| 420 Di                            | 05.1995 → 03.2000 | 20 T2N D 16  |                            |                   |                 |
| <b>400 (XW)</b>                   |                   |              |                            |                   |                 |
| 414                               | 01.1993 → 04.1995 | 14 K4C B 3   |                            |                   |                 |
| 414 GSI/SI                        | 04.1990 → 04.1995 | 14 K4C B 3   |                            |                   |                 |
| 414 GSI/SI Cat                    | 10.1992 → 04.1995 | 14 K4F B 2   |                            |                   |                 |
| 416 GSI                           | 04.1990 → 04.1995 | D 16 Z2 B 5  |                            |                   |                 |
| 416 GSI/GSE                       | 04.1990 → 04.1995 | D 16 A7 B 4  |                            |                   |                 |
| 416 GTI                           | 04.1990 → 04.1995 | D 16 A8 B 5  |                            |                   |                 |
| 416 GTI/GTE                       | 04.1990 → 04.1995 | D 16 A9 B 6  |                            |                   |                 |
| 418 TD                            | 09.1991 → 04.1995 | XUD 7TE D 12 |                            |                   |                 |
| <b>400 Hatchback (RT)</b>         |                   |              |                            |                   |                 |
| 414 Si                            | 05.1995 → 03.2000 | 14 K4F B 2   |                            |                   |                 |
| 416 Si                            | 05.1995 → 03.2000 | 16 K4F B 10  |                            |                   |                 |
| 420 D                             | 04.1996 → 03.2000 | 20 T2R D 13  |                            |                   |                 |
| 420 Di                            | 05.1995 → 03.2000 | 20 T2N D 16  |                            |                   |                 |
| <b>400 Tourer (XW)</b>            |                   |              |                            |                   |                 |
| 1.6 i                             | 05.1994 → 11.1998 | D 16 A8 B 5  |                            |                   |                 |
| 1.6 i                             | 05.1994 → 11.1998 | D 16 Z2 B 5  |                            |                   |                 |
| 1.8 TD                            | 09.1993 → 11.1998 | XUD 7TE D 12 |                            |                   |                 |
| 1.8 i                             | 06.1996 → 11.1998 | 18 K4K B 11  |                            |                   |                 |
| <b>600 (RH)</b>                   |                   |              |                            |                   |                 |
| 618 i/Si                          | 03.1996 → 02.1999 | F 18 A3 B 17 |                            |                   |                 |

R

|          |   |   |   |   |                      |    |                 |                              |         |        |
|----------|---|---|---|---|----------------------|----|-----------------|------------------------------|---------|--------|
| <b>1</b> |   | <b>64.56</b>  |   |   |                      |    |                 |                              |         |        |
|          | <b>A Plus</b>   | 10.1967 → 06.1993                                       | B | 4 | 998 cm <sup>3</sup>  | 2V | 29-35 kW        | 39-48 PS                     | ε 8,3:1 | - 76.2 |
|          | <b>MINI</b>   | 81-88004 IN/EX; 11.94/ x 7.1 x 42.9 G1                  |   |   |                      |    |                 |                              |         |        |
|          |   |   |   |   |                      |    |                 |                              |         |        |
| <b>2</b> |   | <b>75</b>   |   |   |                      |    |                 |                              |         |        |
|          | <b>14 K2A</b>   | 03.1990 → 12.1998                                       | B | 4 | 1396 cm <sup>3</sup> | 2V | 55 kW           | 75 PS                        | ε 9,5:1 | - 79   |
|          | <b>14 K4F</b>   | 08.1991 → 03.2000                                       | B | 4 | 1396 cm <sup>3</sup> | 4V | 76 kW           | 103 PS                       | ε 9,5   | - 79   |
|          | <b>100 / METRO Hatchback (XP), 100 Convertible (XP), 200 Convertible (XW), 200 Hatchback (RF), 200 Hatchback (XW), 400 (RT), 400 (XW), 400 Hatchback (RT)</b> |   |   |   |                      |    |                 |                              |         |        |
|          | <b>105-35475</b>  | EX; 24.1 x 6 x 90 x A - Ni - 45° - VS - 1 -             |   |   |                      |    | <b>81-88000</b> | IN/EX; 9.875/ x 6.01 x 30 G1 |         |        |
|          | <b>105-35474</b>  | IN; 27.7 x 6 x 89.6 x S - Ni - 45° - 1 -                |   |   |                      |    |                 |                              |         |        |
| <b>3</b> |   | <b>75</b>   |   |   |                      |    |                 |                              |         |        |
|          | <b>14 K4C</b>   | 10.1989 → 11.1999                                       | B | 4 | 1396 cm <sup>3</sup> | 4V | 66-70 kW        | 90-95 PS                     | ε 9,5   | - 79   |
|          | <b>K 16</b>   | 09.1995 → 09.2000                                       | B | 4 | 1396 cm <sup>3</sup> | 4V | 76 kW           | 103 PS                       | ε 9,5:1 | - 79   |
|          | <b>100 / METRO Hatchback (XP), 200 Convertible (XW), 200 Hatchback (XW), 400 (XW), MINI</b>   |   |   |   |                      |    |                 |                              |         |        |
|          | <b>81-88000</b>   | IN/EX; 9.875/ x 6.01 x 30 G1                            |   |   |                      |    |                 |                              |         |        |
|          |   |   |   |   |                      |    |                 |                              |         |        |
| <b>4</b> |   | <b>75</b>   |   |   |                      |    |                 |                              |         |        |
|          | <b>D 16 A7</b>  | 10.1989 → 10.1995                                       | B | 4 | 1590 cm <sup>3</sup> | 4V | 85 kW           | 116 PS                       | ε 9,5   | - 90   |
|          | <b>200 Hatchback (XW), 400 (XW)</b>   |   |   |   |                      |    |                 |                              |         |        |
|          | <b>TW-2208GP STD</b>  | [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/B/G         |   |   |                      |    |                 |                              |         |        |
|          | <b>CB-2208GP 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 18.500 / 1.629 St/B/G |   |   |                      |    |                 |                              |         |        |
|          | <b>MS-2208GP 0.25</b>   | [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.132 St/B/G |   |   |                      |    |                 |                              |         |        |
|          | <b>V3816</b>  | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III        |   |   |                      |    |                 |                              |         |        |
|          | <b>50 005 084</b>   | mechanical; metal                                       |   |   |                      |    |                 |                              |         |        |
|          |   |   |   |   |                      |    |                 |                              |         |        |
| <b>5</b> |   | <b>75</b>   |   |   |                      |    |                 |                              |         |        |
|          | <b>D 16 A8</b>  | 01.1990 → 11.1999                                       | B | 4 | 1590 cm <sup>3</sup> | 4V | 90 kW           | 122 PS                       | ε 9,5:1 | - 90   |
|          | <b>D 16 Z2</b>  | 01.1990 → 11.1998                                       | B | 4 | 1590 cm <sup>3</sup> | 4V | 82 kW           | 112 PS                       | ε 9,1:1 | - 90   |
|          | <b>200 Convertible (XW), 200 Coupe (XW), 200 Hatchback (XW), 400 (XW), 400 Tourer (XW)</b>  |   |   |   |                      |    |                 |                              |         |        |
|          | <b>TW-2208GP STD</b>  | [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/B/G         |   |   |                      |    |                 |                              |         |        |
|          | <b>CB-2208GP 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 18.500 / 1.629 St/B/G |   |   |                      |    |                 |                              |         |        |
|          | <b>MS-2208GP 0.25</b>   | [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.132 St/B/G |   |   |                      |    |                 |                              |         |        |
|          | <b>V3816</b>  | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III        |   |   |                      |    | <b>81-72001</b> | EX; 11.06/ x 5.5 x 54 G1     |         |        |
|          |   |   |   |   |                      |    | <b>81-72000</b> | EX; 12.1/ x 6.6 x 50 G2      |         |        |
|          |   |   |   |   |                      |    | <b>81-72003</b> | IN; 12.11/ x 6.6 x 45 G2     |         |        |
|          | <b>50 005 084</b>   | mechanical; metal                                       |   |   |                      |    |                 |                              |         |        |
|          |   |   |   |   |                      |    |                 |                              |         |        |
| <b>6</b> |   | <b>75</b>   |   |   |                      |    |                 |                              |         |        |
|          | <b>D 16 A9</b>  | 04.1990 → 10.1995                                       | B | 4 | 1590 cm <sup>3</sup> | 4V | 96 kW           | 131 PS                       | ε 9,5   | - 90   |
|          | <b>200 Hatchback (XW), 400 (XW)</b>   |   |   |   |                      |    |                 |                              |         |        |
|          | <b>TW-2208GP STD</b>  | [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/B/G         |   |   |                      |    |                 |                              |         |        |
|          | <b>CB-2208GP 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 18.500 / 1.629 St/B/G |   |   |                      |    |                 |                              |         |        |
|          | <b>MS-2208GP 0.25</b>   | [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.132 St/B/G |   |   |                      |    |                 |                              |         |        |
|          | <b>81-72000</b>   | EX; 12.1/ x 6.6 x 50 G2                                 |   |   |                      |    |                 |                              |         |        |
|          | <b>81-72003</b>   | IN; 12.11/ x 6.6 x 45 G2                                |   |   |                      |    |                 |                              |         |        |

cont...

|           |  |  |
|-----------|--|--|
|           | <b>50 005 084</b>  | mechanical; metal  |
| <b>7</b>  | <b>75</b>  |  |
|           | <b>TUD 3</b>   | 10.1992 → 12.1994 D 4 1361 cm <sup>3</sup> 2V 38 kW 52 PS $\varnothing$ 22,1 - 77  |
|           | <b>100 / METRO Hatchback (XP)</b>  |  |
|           | <b>80 00031 1 1 000</b>  | $\varnothing$ 75; STD; set: 1; [R G6 CR 2.25] [M 1.75] [DSF 3]   |
|           | <b>77 127 618</b>  | [Set] HL 0,30 $\varnothing$ 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |
|           | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7   |
|           | <b>50 005 310</b>  | mechanical; metal  |
| <b>8</b>  | <b>76.2</b>  |  |
|           | <b>16 H</b>  | 09.1988 → 01.1995 B 4 1598 cm <sup>3</sup> 2V 61-75 kW 83-102 PS $\varnothing$ 9,6 - 87.6  |
|           | <b>MAESTRO, MAESTRO Hatchback</b>  |  |
|           | <b>81-88003</b>  | IN/EX; 12.75/ x 7.97 x 52.4 G1   |
| <b>9</b>  | <b>77</b>  |  |
|           | <b>TUD 5</b>   | 12.1994 → 12.1998 D 4 1527 cm <sup>3</sup> 2V 42 kW 57 PS $\varnothing$ 23 - 82  |
|           | <b>100 / METRO Hatchback (XP)</b>  |  |
|           | <b>94 642 700</b>  | Cylinder diameter: 77; KH: 40.37; MT: -1.65; GL: 66.32; piston pin: 23x60; number of piston rings: 3<br>R 2 CK G6<br>M 1.75<br>DSF 3 CR<br>→ <b>80 00365 1 1 ...</b>   |
|           | <b>80 00365 1 1 000</b>  | $\varnothing$ 77; STD; set: 1; [R G6 CK 2] [M 1.75] [DSF CR 3]<br><b>80 00365 1 1 040</b> 77.40  |
|           | <b>77 781 620</b>  | [Set] HL 0,50 $\varnothing$ 49.484 / 53.712 / 17.300 / 2.104 St/A  |
|           | <b>537628</b>  | EX; 31.6 x 7 x 108.2 x A - Cr - 45° - 9 -  |
|           | <b>537627</b>  | IN; 37 x 7 x 108.4 x S - - 45° - 9 -   |
|           | <b>50 006 264</b>  | CAM, chilled cast iron   |
|           | <b>50 005 339</b>  | mechanical; metal  |
| <b>10</b> | <b>80</b>  |  |
|           | <b>16 K4F</b>  | 05.1995 → 03.2000 B 4 1588 cm <sup>3</sup> 4V 80-86 kW 109-117 PS $\varnothing$ 10,5 - 79  |
|           | <b>200 Convertible (XW), 200 Coupe (XW), 200 Hatchback (RF), 400 (RT), 400 Hatchback (RT), COUPE</b> |  |
|           | <b>50 005 084</b>  | mechanical; metal  |
| <b>11</b> | <b>80</b>  |  |
|           | <b>18 K4F</b>  | 08.1999 → 03.2000 B 4 1796 cm <sup>3</sup> 4V 85-88 kW 116-120 PS $\varnothing$ 10,5 - 89.3  |
|           | <b>18 K4K</b>  | 11.1995 → 03.2000 B 4 1796 cm <sup>3</sup> 4V 107-110 kW 146-150 PS $\varnothing$ 10,5 - 89.3  |
|           | <b>K 16-1.6</b>  | 05.1995 → 03.2000 B 4 1588 cm <sup>3</sup> 4V 82 kW 111 PS $\varnothing$ 10,5:1 - 79   |
|           | <b>200 Hatchback (RF), 400 Tourer (XW), COUPE, ROVER 400</b>   |  |
|           | <b>81-88000</b>  | IN/EX; 9.875/ x 6.01 x 30 G1   |




|           |  |  |   |   |   |                      |                |   |            |         |        |  |
|-----------|--|--|---|---|---|----------------------|----------------|---|------------|---------|--------|--|
| <b>12</b> |  | <b>80</b>  |   |   |   |                      |                |   |            |         |        |  |
|           | <b>XUD 7TE</b>   | 09.1991 → 11.2000  | D | A | 4 | 1769 cm <sup>3</sup> | 2V             | 64-65 kW  | 87-88 PS   | ∅22     | - 88   |  |
|           | <b>200 Hatchback (RF), 200 Hatchback (XW), 400 (XW), 400 Tourer (XW)</b> |  |   |   |   |                      |                |   |            |         |        |  |
|           | <b>80 00033 1 0 000</b>  | ∅80; STD; set: 1; [T15 G6 MO 3] [R IW 2] [DSF CR 3]  |   |   |   |                      |                |   |            |         |        |  |
|           | <b>89 316 190</b>  | T - Dry cylinder liner; semi; A=83 C=86 L=154 H=4.5  |   |   |   |                      |                |   |            |         |        |  |
|           | <b>77 098 618</b>  | [Set] HL 0,30 ∅ 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |   |   |   |                      |                |   |            |         |        |  |
|           | <b>537450</b>  | EX; 33 x 8 x 112 x A - Cr - 45° - 1 -<br>Valve seat 3,8 mm                                       |   |   |   |                      | <b>KK-8H</b>   | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |            |         |        |  |
|           | <b>531005</b>  | IN; 38.5 x 8 x 112.4 x S - - 45° - 1 - III   |   |   |   |                      | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                     |            |         |        |  |
|           | <b>50 006 265</b>  | CAM, chilled cast iron   |   |   |   |                      |                |   |            |         |        |  |
|           | <b>50 006 220</b>  | length: 491CAM, chilled cast iron  |   |   |   |                      |                |   |            |         |        |  |
|           | <b>50 005 313</b>  | mechanical; metal, mot. 10cv2l4016154→   |   |   |   |                      |                |   |            |         |        |  |
|           | <b>50 005 320</b>  | mechanical; metal, →mot. 10CV2L4016153   |   |   |   |                      |                |   |            |         |        |  |
|           | <b>4.05292.50.0</b>  | repair kit diaphragm; mechanical   |   |   |   |                      |                |   |            |         |        |  |
| <b>13</b> |  | <b>84.45</b>   |   |   |   |                      |                |   |            |         |        |  |
|           | <b>20 T2R</b>  | 04.1996 → 03.2000  | D | A | 4 | 1994 cm <sup>3</sup> | 2V             | 63 kW   | 86 PS      | ∅19,5   | - 88.9 |  |
|           | <b>200 Hatchback (RF), 400 (RT), 400 Hatchback (RT)</b>                  |  |   |   |   |                      |                |   |            |         |        |  |
|           | <b>80 00236 1 0 000</b>  | ∅84.45; STD; set: 1; [T15 G6 IF MO 3] [NM G3 2] [DSF CR 3]                                       |   |   |   |                      |                |   |            |         |        |  |
|           | <b>89 536 190</b>  | T - Dry cylinder liner; semi; A=88 L=158.5   |   |   |   |                      |                |   |            |         |        |  |
|           | <b>7.22701.09.0</b>  | air mass sensor; electrical, Sensor without measuring tube                                       |   |   |   |                      |                |   |            |         |        |  |
| <b>14</b> |  | <b>84.45</b>   |   |   |   |                      |                |   |            |         |        |  |
|           | <b>Prima 80 T</b>  | 09.1988 → 12.1993  | D | A | 4 | 1994 cm <sup>3</sup> | 2V             | 60 kW   | 82 PS      | ∅16,5:1 | - 88.9 |  |
|           | <b>AUSTIN MONTEGO</b>  |  |   |   |   |                      |                |   |            |         |        |  |
|           | <b>81-88005</b>  | IN/EX; 12.08/ x 7.49 x 38.9 G1   |   |   |   |                      |                |   |            |         |        |  |
| <b>15</b> |  | <b>84.5</b>  |   |   |   |                      |                |   |            |         |        |  |
|           | <b>20 H</b>  | 10.1984 → 10.1994  | B |   | 4 | 1994 cm <sup>3</sup> | 2V             | 75-86 kW  | 102-117 PS | ∅9,1:1  | - 89   |  |
|           | <b>MAESTRO, MONTEGO, MONTEGO Estate (XE)</b>                             |  |   |   |   |                      |                |   |            |         |        |  |
|           | <b>81-88005</b>  | IN/EX; 12.08/ x 7.49 x 38.9 G1   |   |   |   |                      |                |   |            |         |        |  |
| <b>16</b> |  | <b>84.5</b>  |   |   |   |                      |                |   |            |         |        |  |
|           | <b>20 T2N</b>  | 12.1994 → 03.2000  | D | A | 4 | 1994 cm <sup>3</sup> | 2V             | 74-83 kW  | 101-113 PS | ∅19,5   | - 88.9 |  |
|           | <b>200 Hatchback (RF), 400 (RT), 400 Hatchback (RT), 600 (RH)</b>        |  |   |   |   |                      |                |   |            |         |        |  |
|           | <b>80 00236 1 0 000</b>  | ∅84.45; STD; set: 1; [T15 G6 IF MO 3] [NM G3 2] [DSF CR 3]                                       |   |   |   |                      |                |   |            |         |        |  |
|           | <b>89 536 190</b>  | T - Dry cylinder liner; semi; A=88 L=158.5   |   |   |   |                      |                |   |            |         |        |  |
|           | <b>7.22701.09.0</b>  | air mass sensor; electrical, Sensor without measuring tube                                       |   |   |   |                      |                |   |            |         |        |  |








| 17 |          | 85   |  |                                   |
|----|----------|--|--|-----------------------------------|
|    | F 18 A3  | 03.1996 → 02.1999                                | B 4 1850 cm <sup>3</sup> 4V 85 kW 115 PS | ⊗9 - 81.5                         |
|    | F 20 Z1  | 08.1993 → 02.1999                                | B 4 1997 cm <sup>3</sup> 4V 96 kW 131 PS | ⊗9 - 88                           |
|    | F 20 Z2  | 08.1993 → 06.1996                                | B 4 1997 cm <sup>3</sup> 4V 85 kW 115 PS | ⊗9:1 - 88                         |
|    | 600 (RH) |  |  |                                   |
|    | V3816    | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III |  | 81-72001 EX; 11.06/ x 5.5 x 54 G1 |

50 005 080 mechanical; metal

| 18 |                | 85   |   |                                   |
|----|----------------|--|---|-----------------------------------|
|    | F20A           | 09.1993 → 06.1996  | B 4 1997 cm <sup>3</sup> 4V 85-96 kW 116-131 PS | ⊗9 - 88                           |
|    | ROVER 600      |  |   |                                   |
|    | TW-2213A STD   | [Pair] AS STD Ø 57.500 / 78.000 // 2.490 St/A  |   |                                   |
|    | CB-2213GP 0.25 | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.500 / 1.625 St/B/G<br>CB-2213GP 0,50 / CB-2213GP STD, with oil-hole |   |                                   |
|    | MS-2213GP 0.25 | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.125 St/B/G<br>MS-2213GP 0,50 / MS-2213GP STD                |   |                                   |
|    | V3816          | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III   |   | 81-72001 EX; 11.06/ x 5.5 x 54 G1 |



|  |         | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos |
|---|---------|------|--|-----------------|---|------------------|---------|---------|-----|
| B201XL  | B (LA)  | 4    | 90 x 78  | 1985            | 2   |                  | 103-114 | 140-155 | 5   |
| B202  | B (LA)  | 4    | 90 x 78  | 1985            | 4   |                  | 127     | 172     | 6   |
| B202I   | B       | 4    | 90 x 78  | 1985            | 4   | 10,1             | 93-99   | 126-135 | 7   |
| B202L   | B (LA)  | 4    | 90 x 78  | 1985            | 4   | 9,2              | 129-150 | 175-204 | 8   |
| B202S   | B (A)   | 4    | 90 x 78  | 1985            | 4   | 8,5              | 104-110 | 141-150 | 9   |
| B202XL  | B (A)   | 4    | 90 x 78  | 1985            | 4   | 9                | 118-132 | 160-180 | 10  |
| B204E   | B (A)   | 4    | 90 x 78  | 1985            | 4   | 9,2              | 108-113 | 147-154 | 11  |
| B204I   | B       | 4    | 90 x 78  | 1985            | 4   | 10,1             | 96      | 131     | 12  |
| B204L   | B (LA)  | 4    | 90 x 78  | 1985            | 4   | 9,2              | 136-147 | 185-200 | 13  |
| B204S   | B (A)   | 4    | 90 x 78  | 1985            | 4   | 8,8              | 110     | 150     | 14  |
| B205E KAT   | AB (LA) | 4    | 90 x 78  | 1985            | 4   | 9,3              | 110-141 | 150-192 | 15  |
| B206I   | B       | 4    | 90 x 78  | 1985            | 4   | 10,1             | 98      | 133     | 14  |
| B20T  | B       | 4    | 90 x 78  | 1985            | 2   | 9,5              | 79      | 107     | 16  |
| B234E   | B (LA)  | 4    | 90 x 90  | 2290            | 4   | 9,25             | 125     | 170     | 17  |
| B234I   | B (LA)  | 4    | 90 x 90  | 2290            | 4   | 9,25             | 107-112 | 146-152 | 18  |
| B234L   | B (LA)  | 4    | 90 x 90  | 2290            | 4   | 9,25             | 143-149 | 195-203 | 9   |
| B234R   | B (LA)  | 4    | 90 x 90  | 2290            | 4   | 9,25             | 162-168 | 220-228 | 19  |
| B258I   | B       | 6    | 81,6 x 79,6  | 2498            | 4   | 10,8             | 125-127 | 170-173 | 1   |
| B308I   | B       | 6    | 86 x 85  | 2962            | 4   | 10,8:1           | 155     | 211     | 4   |
| BT 20   | B       | 4    | 90 x 78  | 1985            | 2   | 9,5              | 79      | 107     | 16  |
| D223L   | D (LA)  | 4    | 84 x 98  | 2171            | 4   | 18/<br>19,5:1    | 85-92   | 115-125 | 2   |
| X 22 DTH  | D (LA)  | 4    | 84 x 98  | 2171            | 4   | 18,5             | 85      | 115     | 3   |

|   |  | Pos      |   |  | Pos                   |                   |        |   |    |
|---|---|----------|--|---|-----------------------|-------------------|--------|---|----|
|    |   |          | 2.0 -16 ND Turbo   | 09.1993 → 12.1998   | B202S                 | B                 | 9      |   |    |
|   |   |          | 2.0 -16 ND Turbo   | 09.1993 → 12.1998   | B204S                 | B                 | 14     |   |    |
| <b>9-3 (YS3D)</b>   |   |          | 2.0 -16 ND Turbo   | 01.1996 → 12.1998   | B204E                 | B                 | 11     |   |    |
| 2.2 TiD   | 02.1998 → 11.2000   | D223L    | D  | 2   | 2.0 -16 Turbo         | 09.1984 → 12.1991 | B202L  | B | 8  |
| 2.2 TiD   | 02.1998 → 11.2000   | X 22 DTH | D  | 3   | 2.0 -16 Turbo         | 09.1984 → 12.1991 | B202XL | B | 10 |
| <b>9-5 (YS3E)</b>   |   |          | 2.0 -16 Turbo  | 01.1986 → 08.1993   | B202XL                | B                 | 10     |   |    |
| 2.0 Turbo SE  | 10.1998 → 07.2000   | B205E    | AB   | 15  | 2.0 -16 Turbo         | 05.1988 → 08.1993 | B202XL | B | 10 |
| <b>9-5 Estate (YS3E)</b>  |   |          | 2.0 -16 Turbo  | 06.1989 → 12.1992   | B202                  | B                 | 6      |   |    |
| 2.0 t   | 10.1998 → 07.2000   | B205E    | AB   | 15  | 2.0 -16 Turbo CS      | 09.1993 → 12.1998 | B202L  | B | 8  |
| <b>900 I (AC4, AM4)</b>   |   |          | 2.3  | 01.1991 → 12.1993   | B234I                 | B                 | 18     |   |    |
| 2.0   | 01.1989 → 10.1991   | B202I    | B  | 7   | 2.3                   | 09.1997 → 12.1998 | B234L  | B | 9  |
| 2.0 -16   | 01.1989 → 12.1993   | B202I    | B  | 7   | 2.3                   | 09.1997 → 12.1998 | B234R  | B | 19 |
| 2.0 Turbo   | 10.1986 → 12.1991   | B201XL   | B  | 5   | 2.3 -16 Aero CS       | 02.1993 → 12.1998 | B234R  | B | 19 |
| <b>900 I Combi Coupe</b>  |   |          | 2.3 -16 Aero CS  | 02.1993 → 12.1998   | B234R                 | B                 | 19     |   |    |
| 2.0 -16   | 01.1989 → 08.1992   | B202I    | B  | 7   | 2.3 -16 CS            | 01.1991 → 12.1998 | B234I  | B | 18 |
| 2.0 Turbo   | 10.1986 → 12.1991   | B201XL   | B  | 5   | 2.3 -16 CSE           | 09.1993 → 12.1998 | B234I  | B | 18 |
| 2.0 Turbo-16  | 01.1993 → 06.1994   | B202L    | B  | 8   | 2.3 -16 CSE Eco Power | 01.1994 → 12.1998 | B234E  | B | 17 |
| <b>900 I Convertible</b>  |   |          | 2.3 -16 Turbo  | 01.1991 → 12.1998   | B234L                 | B                 | 9      |   |    |
| 2.0 -16   | 01.1990 → 06.1994   | B202I    | B  | 7   | 2.3 -16 Turbo CSE     | 09.1993 → 12.1998 | B234L  | B | 9  |
| <b>900 II</b>   |   |          | 3.0 -24 V6 CS/CSE  | 01.1995 → 12.1998   | B308I                 | B                 | 4      |   |    |
| 2.0   | 08.1994 → 02.1998   | B20T     | B  | 16  |                       |                   |        |   |    |
| 2.0   | 08.1994 → 02.1998   | BT 20    | B  | 16  |                       |                   |        |   |    |
| 2.0 -16 Turbo   | 07.1993 → 02.1998   | B204L    | B  | 13  |                       |                   |        |   |    |
| 2.0 i   | 07.1993 → 07.1994   | B206I    | B  | 14  |                       |                   |        |   |    |
| 2.0 i   | 08.1994 → 02.1998   | B204I    | B  | 12  |                       |                   |        |   |    |
| 2.3   | 09.1993 → 02.1998   | B234I    | B  | 18  |                       |                   |        |   |    |
| 2.3 -16   | 07.1993 → 02.1998   | B234I    | B  | 18  |                       |                   |        |   |    |
| 2.5 -24 V6  | 07.1993 → 02.1998   | B258I    | B  | 1   |                       |                   |        |   |    |
| <b>900 II Convertible</b>   |   |          |  |   |                       |                   |        |   |    |
| 2.0 -16 Turbo   | 12.1993 → 02.1998   | B204L    | B  | 13  |                       |                   |        |   |    |
| 2.0 i   | 12.1993 → 02.1998   | B204I    | B  | 12  |                       |                   |        |   |    |
| 2.3   | 12.1993 → 02.1998   | B234I    | B  | 18  |                       |                   |        |   |    |
| 2.3 -16   | 12.1993 → 02.1998   | B234I    | B  | 18  |                       |                   |        |   |    |
| 2.5   | 12.1993 → 12.1997   | B258I    | B  | 1   |                       |                   |        |   |    |
| 2.5 -24 V6  | 12.1993 → 02.1998   | B258I    | B  | 1   |                       |                   |        |   |    |
| <b>900 II Coupe</b>   |   |          |  |   |                       |                   |        |   |    |
| 2.0 -16 Turbo   | 12.1993 → 02.1998   | B204L    | B  | 13  |                       |                   |        |   |    |
| 2.0 i   | 12.1993 → 07.1994   | B206I    | B  | 14  |                       |                   |        |   |    |
| 2.0 i   | 08.1994 → 02.1998   | B204I    | B  | 12  |                       |                   |        |   |    |
| 2.3 -16   | 12.1993 → 02.1998   | B234I    | B  | 18  |                       |                   |        |   |    |
| 2.5 -24 V6  | 12.1993 → 02.1998   | B258I    | B  | 1   |                       |                   |        |   |    |
| <b>9000</b>   |   |          |  |   |                       |                   |        |   |    |
| 2.0 -16   | 01.1989 → 01.1993   | B202I    | B  | 7   |                       |                   |        |   |    |
| 2.0 -16 CD  | 09.1993 → 12.1998   | B202I    | B  | 7   |                       |                   |        |   |    |
| 2.0 -16 CD  | 09.1993 → 12.1998   | B202S    | B  | 9   |                       |                   |        |   |    |
| 2.0 -16 CD  | 09.1993 → 12.1998   | B204I    | B  | 12  |                       |                   |        |   |    |
| 2.0 -16 CD  | 09.1993 → 12.1998   | B204S    | B  | 14  |                       |                   |        |   |    |
| 2.0 -16 CD  | 01.1996 → 12.1998   | B204E    | B  | 11  |                       |                   |        |   |    |
| 2.0 -16 Turbo   | 04.1985 → 12.1991   | B202XL   | B  | 10  |                       |                   |        |   |    |
| 2.0 -16 Turbo   | 05.1988 → 08.1993   | B202XL   | B  | 10  |                       |                   |        |   |    |
| 2.0 -16 Turbo   | 03.1990 → 09.1993   | B202     | B  | 6   |                       |                   |        |   |    |
| 2.0 -16 Turbo CD  | 09.1988 → 08.1993   | B202XL   | B  | 10  |                       |                   |        |   |    |
| 2.0 -16 Turbo CD  | 09.1992 → 12.1993   | B202S    | B  | 9   |                       |                   |        |   |    |
| 2.0 -16 Turbo CD  | 09.1993 → 12.1998   | B202L    | B  | 8   |                       |                   |        |   |    |
| 2.0 -16 Turbo CD  | 01.1996 → 12.1998   | B204E    | B  | 11  |                       |                   |        |   |    |
| 2.3   | 09.1990 → 12.1991   | B234I    | B  | 18  |                       |                   |        |   |    |
| 2.3   | 01.1991 → 01.1992   | B234I    | B  | 18  |                       |                   |        |   |    |
| 2.3   | 01.1993 → 10.1998   | B234R    | B  | 19  |                       |                   |        |   |    |
| 2.3 -16 CD  | 01.1991 → 12.1998   | B234I    | B  | 18  |                       |                   |        |   |    |
| 2.3 -16 CD Turbo  | 07.1990 → 12.1998   | B234L    | B  | 9   |                       |                   |        |   |    |
| 2.3 -16 CDE   | 09.1993 → 12.1998   | B234I    | B  | 18  |                       |                   |        |   |    |
| 2.3 -16 CDE Eco-Power   | 01.1994 → 12.1998   | B234E    | B  | 17  |                       |                   |        |   |    |
| 2.3 -16 Turbo   | 01.1991 → 12.1998   | B234L    | B  | 9   |                       |                   |        |   |    |
| 3.0 -24 V6 CD/CDE   | 01.1995 → 12.1998   | B308I    | B  | 4   |                       |                   |        |   |    |
| <b>9000 Hatchback</b>   |   |          |  |   |                       |                   |        |   |    |
| 2.0 -16 CS  | 01.1989 → 12.1998   | B202I    | B  | 7   |                       |                   |        |   |    |
| 2.0 -16 CS  | 09.1993 → 12.1998   | B204I    | B  | 12  |                       |                   |        |   |    |

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|          |   |  |                 |    |    |                      |                      |                              |  |            |               |      |  |
|----------|---|--|-----------------|----|----|----------------------|----------------------|------------------------------|--|------------|---------------|------|--|
| <b>1</b> |   | <b>81.6</b>  |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>B258I</b>                                    |  | 07.1993→02.1998 | B  | 6  | 2498 cm <sup>3</sup> | 4V                   | 125-127 kW                   | 170-173 PS   | 10,8       | - 79.6        |      |  |
|          | <b>900 II, 900 II Convertible, 900 II Coupe</b> |  |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>94 954 600</b>                               | Cylinder diameter: 81.6; KH: 30.45; BÜ: 0.6; GL: 51.08; piston pin: 21x56; K; number of piston rings: 3    |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          |   | R  | 1.5             | CR | ST |                      |                      |                              |  |            |               |      |  |
|          |   | NM   | 1.5             |    |    |                      |                      |                              |  |            |               |      |  |
|          |   | SLF  | 3               | CR |    |                      |                      |                              |  |            |               |      |  |
|          |   | → <b>80 00403 1 0 ...</b>  |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>80 00403 1 0 000</b>                         | Ø81.6; STD; set: 1; [R ST IF CR 1.5] [NM 1.5] [SLF CR 3]   |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          |   | <b>80 00403 1 0 050 82.10</b>  |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>291119</b>                                   | EX; 29 x 6 x 92.4 x A/S - Cr - 45° - 22 - III  |                 |    |    |                      |                      | <b>81-4200</b>               | IN/EX; 10.046/ x 5.99 x 45 G1                              |            |               |      |  |
|          | <b>29375</b>                                    | IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III   |                 |    |    |                      |                      | <b>81-4217</b>               | IN/EX; 10.08/ x 5.99 x 45 G1                               |            |               |      |  |
|          |   |  |                 |    |    |                      | <b>81-4210</b>       | IN/EX; 10.24/ x 5.99 x 45 G1 |  |            |               |      |  |
|          | <b>7.02700.91.0</b>                             | fuel pump; in-tank; electrical   |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>7.00468.59.0</b>                             | fuel supply unit; in-tank; electrical  |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>7.07759.07.0</b>                             | air mass sensor; electrical  |                 |    |    |                      |                      |                              |  |            |               |      |  |
| <b>2</b> |   | <b>84</b>  |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>D223L</b>                                    |  | 02.1998→11.2000 | D  | LA | 4                    | 2171 cm <sup>3</sup> | 4V                           | 85-92 kW   | 115-125 PS | 18/<br>19,5:1 | - 98 |  |
|          | <b>9-3 (YS3D)</b>                               |  |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>81-4200</b>                                  | IN/EX; 10.046/ x 5.99 x 45 G1  |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>81-4217</b>                                  | IN/EX; 10.08/ x 5.99 x 45 G1   |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>81-4210</b>                                  | IN/EX; 10.24/ x 5.99 x 45 G1   |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>50 005 748</b>                               | mechanical; metal  |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>7.22701.09.0</b>                             | air mass sensor; electrical, Sensor without measuring tube   |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>7.24809.29.0</b>                             | EGR valve; electronic  |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>7.22138.50.0</b>                             | electric switchover valve (air control); electric switchover valve (EGR); electrical                       |                 |    |    |                      |                      |                              |  |            |               |      |  |
| <b>3</b> |   | <b>84</b>  |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>X 22 DTH</b>                                 |  | 02.1998→11.2000 | D  | LA | 4                    | 2171 cm <sup>3</sup> | 4V                           | 85 kW  | 115 PS     | 18,5          | - 98 |  |
|          | <b>9-3 (YS3D)</b>                               |  |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>77 527 610</b>                               | [Set] HL 0,25 Ø 67.732 / 72.000 / 19.500 / 2.124 St/A; PASS-L 0,25 Ø 67.732 / 72.000 / 26.100 / 2.124 St/A |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          |   | <b>77 527 620 0,50 / 77 527 600 STD</b>  |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>77 529 610</b>                               | [Set] PL 0,25 Ø 48.740 / 52.000 / 20.300 / 1.625 St/A; PL 0,25 Ø 48.740 / 52.000 / 20.300 / 1.625 St/B/S   |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          |   | <b>77 529 600 STD</b> , The upper shell is marked with 'SPUTTER'.  |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>290002</b>                                   | IN; 29 x 6 x 97.2 x A/S - Cr - 45° - VS - 22 - III   |                 |    |    |                      |                      | <b>MK-6H</b>                 | valve cotter; number of notches: 3; valve stem diameter: 6 |            |               |      |  |
|          | <b>81-4200</b>                                  | IN/EX; 10.046/ x 5.99 x 45 G1  |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>81-4217</b>                                  | IN/EX; 10.08/ x 5.99 x 45 G1   |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>81-4210</b>                                  | IN/EX; 10.24/ x 5.99 x 45 G1   |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>50 006 339</b>                               | CAM, chilled cast iron   |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>50 005 748</b>                               | mechanical; metal  |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>7.22701.09.0</b>                             | air mass sensor; electrical, Sensor without measuring tube   |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>7.24809.29.0</b>                             | EGR valve; electronic  |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>50 006 479</b>                               | hydraulic; Outer Ø: 32; length: 26   |                 |    |    |                      |                      |                              |  |            |               |      |  |
|          | <b>50 006 095</b>                               |  |                 |    |    |                      |                      |                              |  |            |               |      |  |

|          |   |  |   |    |                      |                      |          |            |            |       |      |  |  |
|----------|---|--|---|----|----------------------|----------------------|----------|------------|------------|-------|------|--|--|
| <b>4</b> |   | <b>86</b>  |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>B308I</b>  | 01.1995 → 12.1998  | B | 6  | 2962 cm <sup>3</sup> | 4V                   | 155 kW   | 211 PS     | ϕ10,8:1    | - 85  |      |  |  |
|          | <b>9000, 9000 Hatchback</b>   |  |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>291119</b>   | EX; 29 x 6 x 92.4 x A/S - Cr - 45° - 22 - III  |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>29375</b>  | IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III   |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>81-4200</b>  | IN/EX; 10.046/ x 5.99 x 45 G1  |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>81-4217</b>  | IN/EX; 10.08/ x 5.99 x 45 G1   |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>81-4210</b>  | IN/EX; 10.24/ x 5.99 x 45 G1   |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>7.00468.57.0</b>   | fuel supply unit; in-tank; electrical  |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>7.20235.01.0</b>   | non-return valve   |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>7.20469.51.0</b>   | non-return valve; mechanical   |   |    |                      |                      |          |            |            |       |      |  |  |
| <b>5</b> |   | <b>90</b>  |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>B201XL</b>   | 10.1986 → 12.1991  | B | LA | 4                    | 1985 cm <sup>3</sup> | 2V       | 103-114 kW | 140-155 PS | - 78  |      |  |  |
|          | <b>900 I (AC4, AM4), 900 I Combi Coupe</b>  |  |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>81-52100</b>   | IN/EX; 13.05/14 x 8 x 46.8 G3  |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>7.21659.70.0</b>   | fuel pump; in-line; electrical   |   |    |                      |                      |          |            |            |       |      |  |  |
| <b>6</b> |   | <b>90</b>  |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>B202</b>   | 06.1989 → 09.1993  | B | LA | 4                    | 1985 cm <sup>3</sup> | 4V       | 127 kW     | 172 PS     | - 78  |      |  |  |
|          | <b>9000, 9000 Hatchback</b>   |  |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>81-52100</b>   | IN/EX; 13.05/14 x 8 x 46.8 G3  |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>7.02700.91.0</b>   | fuel pump; in-tank; electrical   |   |    |                      |                      |          |            |            |       |      |  |  |
| <b>7</b> |   | <b>90</b>  |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>B202I</b>  | 01.1989 → 12.1998  | B | 4  | 1985 cm <sup>3</sup> | 4V                   | 93-99 kW | 126-135 PS | ϕ10,1      | - 78  |      |  |  |
|          | <b>900 I (AC4, AM4), 900 I Combi Coupe, 900 I Convertible, 9000, 9000 Hatchback</b> |  |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>105-35501</b>  | EX; 29 x 7 x 108.3 x A/S - Cr - 45° - VS - 22 - III  |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7   |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>81-5200</b>  | IN/EX; 12.05/ x 7 x 49.5 G1  |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>7.21659.70.0</b>   | fuel pump; in-line; electrical   |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>7.02700.91.0</b>   | fuel pump; in-tank; electrical   |   |    |                      |                      |          |            |            |       |      |  |  |
| <b>8</b> |   | <b>90</b>  |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>B202L</b>  | 09.1984 → 12.1998  | B | LA | 4                    | 1985 cm <sup>3</sup> | 4V       | 129-150 kW | 175-204 PS | ϕ9,2  | - 78 |  |  |
|          | <b>900 I Combi Coupe, 9000, 9000 Hatchback</b>                                      |  |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>105-35501</b>  | EX; 29 x 7 x 108.3 x A/S - Cr - 45° - VS - 22 - III  |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7   |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>81-5200</b>  | IN/EX; 12.05/ x 7 x 49.5 G1  |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>7.21565.70.0</b>   | fuel pump; in-line; electrical   |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>7.21659.70.0</b>   | fuel pump; in-line; electrical   |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>7.02700.91.0</b>   | fuel pump; in-tank; electrical   |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>7.00468.57.0</b>   | fuel supply unit; in-tank; electrical  |   |    |                      |                      |          |            |            |       |      |  |  |
| <b>9</b> |   | <b>90</b>  |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>B202S</b>  | 09.1992 → 12.1998  | B | A  | 4                    | 1985 cm <sup>3</sup> | 4V       | 104-110 kW | 141-150 PS | ϕ8,5  | - 78 |  |  |
|          | <b>B234L</b>  | 07.1990 → 12.1998  | B | LA | 4                    | 2290 cm <sup>3</sup> | 4V       | 143-149 kW | 195-203 PS | ϕ9,25 | - 90 |  |  |
|          | <b>9000, 9000 Hatchback</b>   |  |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>7.02700.91.0</b>   | fuel pump; in-tank; electrical   |   |    |                      |                      |          |            |            |       |      |  |  |
|          | <b>7.00468.57.0</b>   | fuel supply unit; in-tank; electrical  |   |    |                      |                      |          |            |            |       |      |  |  |

|           |   |   |    |    |   |                      |    |                |  |       |      |  |  |
|-----------|---|---|----|----|---|----------------------|----|----------------|--|-------|------|--|--|
| <b>10</b> |   | <b>90</b>   |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>B202XL</b>   | 09.1984 → 08.1993                                   | B  | A  | 4 | 1985 cm <sup>3</sup> | 4V | 118-132 kW     | 160-180 PS   | ⊗9    | - 78 |  |  |
|           | <b>9000, 9000 Hatchback</b>   |   |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>7.21565.70.0</b>   | fuel pump; in-line; electrical                      |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>7.02700.91.0</b>   | fuel pump; in-tank; electrical                      |    |    |   |                      |    |                |  |       |      |  |  |
| <b>11</b> |   | <b>90</b>   |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>B204E</b>  | 01.1996 → 12.1998                                   | B  | A  | 4 | 1985 cm <sup>3</sup> | 4V | 108-113 kW     | 147-154 PS   | ⊗9,2  | - 78 |  |  |
|           | <b>9000, 9000 Hatchback</b>   |   |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>105-35501</b>  | EX; 29 x 7 x 108.3 x A/S - Cr - 45° - VS - 22 - III |    |    |   |                      |    | <b>MK-7H</b>   | valve cotter; number of notches: 3; valve stem diameter: 7 |       |      |  |  |
|           | <b>81-5200</b>  | IN/EX; 12.05/ x 7 x 49.5 G1                         |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>7.02700.91.0</b>   | fuel pump; in-tank; electrical                      |    |    |   |                      |    |                |  |       |      |  |  |
| <b>12</b> |   | <b>90</b>   |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>B204I</b>  | 09.1993 → 12.1998                                   | B  |    | 4 | 1985 cm <sup>3</sup> | 4V | 96 kW          | 131 PS   | ⊗10,1 | - 78 |  |  |
|           | <b>900 II, 900 II Convertible, 900 II Coupe, 9000, 9000 Hatchback</b> |   |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>105-35501</b>  | EX; 29 x 7 x 108.3 x A/S - Cr - 45° - VS - 22 - III |    |    |   |                      |    | <b>MK-7H</b>   | valve cotter; number of notches: 3; valve stem diameter: 7 |       |      |  |  |
|           | <b>81-5200</b>  | IN/EX; 12.05/ x 7 x 49.5 G1                         |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>7.21659.70.0</b>   | fuel pump; in-line; electrical                      |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>7.02700.91.0</b>   | fuel pump; in-tank; electrical                      |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>7.00468.57.0</b>   | fuel supply unit; in-tank; electrical               |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>7.00468.59.0</b>   | fuel supply unit; in-tank; electrical               |    |    |   |                      |    |                |  |       |      |  |  |
| <b>13</b> |   | <b>90</b>   |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>B204L</b>  | 07.1993 → 02.1998                                   | B  | LA | 4 | 1985 cm <sup>3</sup> | 4V | 136-147 kW     | 185-200 PS   | ⊗9,2  | - 78 |  |  |
|           | <b>900 II, 900 II Convertible, 900 II Coupe</b>                       |   |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>105-35501</b>  | EX; 29 x 7 x 108.3 x A/S - Cr - 45° - VS - 22 - III |    |    |   |                      |    | <b>MK-7H</b>   | valve cotter; number of notches: 3; valve stem diameter: 7 |       |      |  |  |
|           | <b>105-35500</b>  | IN; 33 x 7 x 107.8 x S - Cr - 45° - 22 - III        |    |    |   |                      |    | <b>81-5200</b> | IN/EX; 12.05/ x 7 x 49.5 G1                                |       |      |  |  |
|           | <b>7.02700.91.0</b>   | fuel pump; in-tank; electrical                      |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>7.00468.59.0</b>   | fuel supply unit; in-tank; electrical               |    |    |   |                      |    |                |  |       |      |  |  |
| <b>14</b> |   | <b>90</b>   |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>B204S</b>  | 09.1993 → 12.1998                                   | B  | A  | 4 | 1985 cm <sup>3</sup> | 4V | 110 kW         | 150 PS   | ⊗8,8  | - 78 |  |  |
|           | <b>B206I</b>  | 07.1993 → 07.1994                                   | B  |    | 4 | 1985 cm <sup>3</sup> | 4V | 98 kW          | 133 PS   | ⊗10,1 | - 78 |  |  |
|           | <b>900 II, 900 II Coupe, 9000, 9000 Hatchback</b>                     |   |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>7.02700.91.0</b>   | fuel pump; in-tank; electrical                      |    |    |   |                      |    |                |  |       |      |  |  |
| <b>15</b> |   | <b>90</b>   |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>B205E KAT</b>  | 10.1998 → 07.2000                                   | AB | LA | 4 | 1985 cm <sup>3</sup> | 4V | 110-141 kW     | 150-192 PS   | ⊗9,3  | - 78 |  |  |
|           | <b>9-5 (YS3E), 9-5 Estate (YS3E)</b>                                  |   |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>7.02700.91.0</b>   | fuel pump; in-tank; electrical                      |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>7.05270.67.0</b>   | lambda sensor; heated                               |    |    |   |                      |    |                |  |       |      |  |  |
| <b>16</b> |   | <b>90</b>   |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>B20T</b>   | 08.1994 → 02.1998                                   | B  |    | 4 | 1985 cm <sup>3</sup> | 2V | 79 kW          | 107 PS   | ⊗9,5  | - 78 |  |  |
|           | <b>BT 20</b>  | 08.1994 → 02.1998                                   | B  |    | 4 | 1985 cm <sup>3</sup> | 2V | 79 kW          | 107 PS   | ⊗9,5  | - 78 |  |  |
|           | <b>900 II</b>   |   |    |    |   |                      |    |                |  |       |      |  |  |
|           | <b>7.00468.59.0</b>   | fuel supply unit; in-tank; electrical               |    |    |   |                      |    |                |  |       |      |  |  |

|           |                             |           |                   |   |    |   |                      |    |        |        |       |      |
|-----------|-----------------------------|-----------|-------------------|---|----|---|----------------------|----|--------|--------|-------|------|
| <b>17</b> |                             | <b>90</b> |                   |   |    |   |                      |    |        |        |       |      |
|           | <b>B234E</b>                |           | 01.1994 → 12.1998 | B | LA | 4 | 2290 cm <sup>3</sup> | 4V | 125 kW | 170 PS | €9,25 | - 90 |
|           | <b>9000, 9000 Hatchback</b> |           |                   |   |    |   |                      |    |        |        |       |      |

**7.00468.57.0** fuel supply unit; in-tank; electrical

|           |   |           |                   |   |    |   |                      |    |            |            |       |      |
|-----------|---|-----------|-------------------|---|----|---|----------------------|----|------------|------------|-------|------|
| <b>18</b> |   | <b>90</b> |                   |   |    |   |                      |    |            |            |       |      |
|           | <b>B234I</b>  |           | 09.1990 → 12.1998 | B | LA | 4 | 2290 cm <sup>3</sup> | 4V | 107-112 kW | 146-152 PS | €9,25 | - 90 |
|           | <b>900 II, 900 II Convertible, 900 II Coupe, 9000, 9000 Hatchback</b> |           |                   |   |    |   |                      |    |            |            |       |      |

**105-35501** EX; 29 x 7 x 108.3 x A/S - Cr - 45° - VS - 22 - III

**MK-7H** valve cotter; number of notches: 3; valve stem diameter: 7

**105-35500** IN; 33 x 7 x 107.8 x S - Cr - 45° - 22 - III

**81-5200** IN/EX; 12.05/ x 7 x 49.5 G1

**7.02700.91.0** fuel pump; in-tank; electrical

**7.00468.57.0** fuel supply unit; in-tank; electrical

**7.00468.59.0** fuel supply unit; in-tank; electrical

|           |                             |           |                   |   |    |   |                      |    |            |            |       |      |
|-----------|-----------------------------|-----------|-------------------|---|----|---|----------------------|----|------------|------------|-------|------|
| <b>19</b> |                             | <b>90</b> |                   |   |    |   |                      |    |            |            |       |      |
|           | <b>B234R</b>                |           | 01.1993 → 12.1998 | B | LA | 4 | 2290 cm <sup>3</sup> | 4V | 162-168 kW | 220-228 PS | €9,25 | - 90 |
|           | <b>9000, 9000 Hatchback</b> |           |                   |   |    |   |                      |    |            |            |       |      |




**105-35501** EX; 29 x 7 x 108.3 x A/S - Cr - 45° - VS - 22 - III

**MK-7H** valve cotter; number of notches: 3; valve stem diameter: 7

**105-35500** IN; 33 x 7 x 107.8 x S - Cr - 45° - 22 - III

**81-5200** IN/EX; 12.05/ x 7 x 49.5 G1

**7.00468.57.0** fuel supply unit; in-tank; electrical

|  |        |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW     | PS      | Pos |
|---|--------|---|------|--|-----------------|---|------------------|--------|---------|-----|
| 021 A 1000  | B      | 4 | 4    | 75 x 67,5  | 1193            | 2   | 9,5              | 44-47  | 60-63   | 6   |
| 021 A 2000  | B      | 4 | 4    | 83 x 67,5  | 1461            | 2   | 10,5             | 63-66  | 85-90   | 36  |
| 021 B.2000  | B      | 4 | 4    | 83 x 67,5  | 1461            | 2   | 11               | 74     | 100     | 37  |
| 021 C.1000  | B      | 4 | 4    | 75 x 67,5  | 1193            | 2   | 9,5              | 52     | 71      | 7   |
| 021 C.2000  | B      | 4 | 4    | 83 x 67,5  | 1461            | 2   | 10,5             | 65-66  | 88-90   | 37  |
| 021 D.2000  | B      | 4 | 4    | 83 x 67,5  | 1461            | 2   | 11               | 65-66  | 89-90   | 37  |
| 08 NCA  | B      | 4 | 4    | 65 x 63,5  | 843             | 2   | 7,5              | 25     | 34      | 1   |
| 09 NCA  | B      | 4 | 4    | 65 x 68  | 903             | 2   | 8,5              | 29     | 40      | 2   |
| 1 W   | D      | 4 | 4    | 75 x 79  | 1398            | 2   | 22               | 35     | 48      | 8   |
| 100 GL 7000   | B      | 4 | 4    | 65 x 68  | 903             | 2   | 9                | 29     | 40      | 3   |
| 100 GL.3C.0   | B      | 4 | 4    | 65 x 68  | 903             | 2   | 9:1              | 33     | 45      | 3   |
| 146 A 000   | B      | 4 | 4    | 65 x 68  | 903             | 2   | 9                | 29-32  | 40-43   | 4   |
| 1F  | B      | 4 | 4    | 81 x 77,4  | 1595            | 2   | 9,5              | 52-55  | 71-75   | 22  |
| 1Y  | D      | 4 | 4    | 79,5 x 95,5  | 1896            | 2   | 22,5             | 47-50  | 64-68   | 15  |
| 1Z  | D (LA) | 4 | 4    | 79,5 x 95,5  | 1896            | 2   | 19,5             | 66     | 90      | 16  |
| 2E  | B      | 4 | 4    | 82,5 x 92,8  | 1984            | 2   | 10,5             | 85     | 115     | 33  |
| 2G  | B      | 4 | 4    | 75 x 72  | 1272            | 2   | 9,1              | 40     | 54      | 9   |
| AAU   | B      | 4 | 4    | 75 x 59  | 1043            | 2   | 10,1             | 33     | 45      | 10  |
| AAV   | B      | 4 | 4    | 75 x 72  | 1272            | 2   | 9,2              | 40     | 54      | 11  |
| AAZ   | D (A)  | 4 | 4    | 79,5 x 95,5  | 1896            | 2   | 22,5             | 55     | 75      | 17  |
| ABF   | B      | 4 | 4    | 82,5 x 92,8  | 1984            | 4   | 10,4             | 110    | 150     | 34  |
| ABN   | B      | 4 | 4    | 81 x 77,4  | 1595            | 2   | 9,1              | 54-55  | 73-75   | 23  |
| ABS   | B      | 4 | 4    | 81 x 86,4  | 1781            | 2   | 10               | 66     | 90      | 24  |
| ACC   | B      | 4 | 4    | 81 x 86,4  | 1781            | 2   | 10               | 66     | 90      | 25  |
| ADL   | B      | 4 | 4    | 81 x 86,4  | 1781            | 4   | 10,5             | 95     | 129     | 26  |
| ADZ   | B      | 4 | 4    | 81 x 86,4  | 1781            | 2   | 9-10             | 66     | 90      | 27  |
| AEY   | D      | 4 | 4    | 79,5 x 95,5  | 1896            | 2   | 19,5             | 47     | 64      | 18  |
| AFN   | D (LA) | 4 | 4    | 79,5 x 95,5  | 1896            | 2   | 19,5             | 81     | 110     | 19  |
| AFT   | B      | 4 | 4    | 81 x 77,4  | 1595            | 2   | 10,3             | 74     | 101     | 28  |
| AGG   | B      | 4 | 4    | 82,5 x 92,8  | 1984            | 2   | 10               | 85     | 115     | 35  |
| AGZ   | B      | 5 | 5    | 81 x 90,2  | 2324            | 2   | 10,1             | 110    | 150     | 29  |
| AHT   | B      | 4 | 4    | 72 x 61,2  | 997             | 2   | 10,5             | 37     | 50      | 5   |
| AHU   | D (LA) | 4 | 4    | 79,5 x 95,5  | 1896            | 2   | 19,5             | 66     | 90      | 20  |
| ANX   | B      | 4 | 4    | 76,5 x 75,6  | 1390            | 2   | 10,2             | 40     | 54      | 13  |
| AQQ   | B      | 4 | 4    | 76,5 x 75,6  | 1390            | 4   | 10,5             | 74     | 100     | 14  |
| AVG   | D (A)  | 4 | 4    | 79,5 x 95,5  | 1896            | 2   | 19,5             | 81     | 110     | 21  |
| EZ  | B      | 4 | 4    | 81 x 77,4  | 1595            | 2   | 9,1              | 52-54  | 71-73   | 30  |
| KR  | B      | 4 | 4    | 81 x 86,4  | 1781            | 4   | 10               | 98-102 | 133-139 | 31  |
| MN  | D      | 4 | 4    | 75 x 72  | 1272            | 2   | 22               | 33     | 45      | 12  |
| PL  | B      | 4 | 4    | 81 x 86,4  | 1781            | 4   | 10:1             | 92     | 125     | 31  |
| RP  | B      | 4 | 4    | 81 x 86,4  | 1781            | 2   | 9-10             | 65     | 88      | 32  |



|  |  |  | Pos |                        |                   |       | Pos |
|--|--|--|-----|------------------------|-------------------|-------|-----|
|  |  |  |     | <b>TERRA (24)</b>      |                   |       |     |
| ALHAMBRA (7V8, 7V9)                          |  |  |     | 1.3 D                  | 03.1990 → 12.1994 | MN D  | 12  |
| 1.9 TDI 08.1996 → 06.2000 AFN D 19           |  |  |     | 1.4 D                  | 10.1990 → 12.1995 | 1 W D | 8   |
| 1.9 TDI 08.1996 → 06.2000 AVG D 21           |  |  |     | <b>TOLEDO I (1L)</b>   |                   |       |     |
| <b>AROSA (6H)</b>                            |  |  |     | 1.6 i                  | 05.1991 → 12.1993 | 1F B  | 22  |
| 1.0 10.1998 → 01.2001 AHT B 5                |  |  |     | 1.6 i                  | 05.1991 → 03.1999 | 1F B  | 22  |
| <b>CITY GOLF</b>                             |  |  |     | 1.6 i                  | 05.1991 → 03.1999 | ABN B | 23  |
| 1.6i (CN) 05.1994 → 06.1996 1F B 22          |  |  |     | 1.6 i                  | 05.1991 → 03.1999 | EZ B  | 30  |
| <b>CORDOBA (6K1, 6K2)</b>                    |  |  |     | 1.6 i                  | 01.1993 → 03.1999 | 1F B  | 22  |
| 1.3 02.1993 → 08.1994 2G B 9                 |  |  |     | 1.6 i                  | 11.1996 → 03.1999 | AFT B | 28  |
| 1.3 02.1993 → 08.1994 AAV B 11               |  |  |     | 1.8 16V                | 05.1991 → 03.1999 | KR B  | 31  |
| 1.4 12.1997 → 04.1999 ANX B 13               |  |  |     | 1.8 16V                | 05.1991 → 03.1999 | PL B  | 31  |
| 1.6 i 05.1994 → 06.1999 1F B 22              |  |  |     | 1.8 GT                 | 05.1991 → 11.1992 | KR B  | 31  |
| 1.8 i 16V 10.1993 → 08.1996 ADL B 26         |  |  |     | 1.8 i                  | 05.1991 → 12.1996 | RP B  | 32  |
| 1.9 D 02.1993 → 08.1996 1Y D 15              |  |  |     | 1.8 i                  | 11.1993 → 07.1994 | ABS B | 24  |
| 1.9 D 01.1996 → 08.1996 1Y D 15              |  |  |     | 1.8 i                  | 11.1993 → 12.1996 | ACC B | 25  |
| 1.9 SDI 08.1996 → 06.1999 AEY D 18           |  |  |     | 1.8 i                  | 07.1994 → 12.1996 | ADZ B | 27  |
| 1.9 TD 02.1993 → 08.1996 AAZ D 17            |  |  |     | 1.9 D                  | 05.1991 → 03.1999 | 1Y D  | 15  |
| 2.0 i 02.1993 → 06.1996 2E B 33              |  |  |     | 1.9 D                  | 12.1995 → 03.1999 | 1Y D  | 15  |
| 2.0 i 07.1996 → 06.1999 AGG B 35             |  |  |     | 1.9 TD                 | 05.1991 → 03.1999 | AAZ D | 17  |
| 2.0 i 16V 08.1996 → 06.1999 ABF B 34         |  |  |     | 1.9 TDI                | 08.1995 → 03.1999 | 1Z D  | 16  |
| <b>CORDOBA Vario (6K5)</b>                   |  |  |     | 1.9 TDI                | 08.1995 → 03.1999 | AHU D | 20  |
| 1.4 02.2000 → 07.2000 AQQ B 14               |  |  |     | 1.9 TDI                | 11.1996 → 03.1999 | AFN D | 19  |
| 1.6 i 05.1997 → 06.1999 1F B 22              |  |  |     | 2.0 i                  | 05.1991 → 06.1996 | 2E B  | 33  |
| 1.8 i 07.1996 → 06.1999 ACC B 25             |  |  |     | 2.0 i                  | 03.1996 → 03.1999 | AGG B | 35  |
| 1.9 SDI 09.1996 → 06.1999 AEY D 18           |  |  |     | 2.0 i 16V              | 11.1993 → 03.1999 | ABF B | 34  |
| <b>IBIZA I (021A)</b>                        |  |  |     | <b>TOLEDO II (1M2)</b> |                   |       |     |
| 0.9 09.1986 → 12.1990 146 A 000 B 4          |  |  |     | 2.3 V5                 | 10.1998 → 11.2000 | AGZ B | 29  |
| 0.9 08.1990 → 12.1990 146 A 000 B 4          |  |  |     |                        |                   |       |     |
| 0.9 Junior 06.1984 → 05.1993 100 GL.3C.0 B 3 |  |  |     |                        |                   |       |     |
| 1.2 11.1984 → 12.1993 021 A 1000 B 6         |  |  |     |                        |                   |       |     |
| 1.2 11.1984 → 12.1993 021 A 1000 B 6         |  |  |     |                        |                   |       |     |
| 1.2 i 01.1989 → 05.1993 021 C.1000 B 7       |  |  |     |                        |                   |       |     |
| 1.5 11.1984 → 05.1993 021 A 2000 B 36        |  |  |     |                        |                   |       |     |
| 1.5 i 10.1986 → 12.1991 021 B.2000 B 37      |  |  |     |                        |                   |       |     |
| 1.5 i Cat 01.1989 → 05.1993 021 C.2000 B 37  |  |  |     |                        |                   |       |     |
| <b>IBIZA II (6K1)</b>                        |  |  |     |                        |                   |       |     |
| 1.0 03.1993 → 09.1996 AAU B 10               |  |  |     |                        |                   |       |     |
| 1.3 i 03.1993 → 08.1999 2G B 9               |  |  |     |                        |                   |       |     |
| 1.3 i 03.1993 → 08.1999 AAV B 11             |  |  |     |                        |                   |       |     |
| 1.4 12.1997 → 04.1999 ANX B 13               |  |  |     |                        |                   |       |     |
| 1.6 i 09.1994 → 06.1999 1F B 22              |  |  |     |                        |                   |       |     |
| 1.8 i 03.1993 → 08.1999 ABS B 24             |  |  |     |                        |                   |       |     |
| 1.8 i 03.1993 → 08.1999 ACC B 25             |  |  |     |                        |                   |       |     |
| 1.8 i 01.1995 → 08.1999 ADZ B 27             |  |  |     |                        |                   |       |     |
| 1.8 i 16V 11.1993 → 08.1996 ADL B 26         |  |  |     |                        |                   |       |     |
| 1.9 D 04.1993 → 08.1996 1Y D 15              |  |  |     |                        |                   |       |     |
| 1.9 SDI 08.1996 → 08.1999 AEY D 18           |  |  |     |                        |                   |       |     |
| 1.9 TD 03.1993 → 08.1996 AAZ D 17            |  |  |     |                        |                   |       |     |
| 2.0 i 03.1993 → 08.1999 2E B 33              |  |  |     |                        |                   |       |     |
| 2.0 i 03.1993 → 08.1999 AGG B 35             |  |  |     |                        |                   |       |     |
| 2.0 i 16V 08.1996 → 08.1999 ABF B 34         |  |  |     |                        |                   |       |     |
| <b>MALAGA (023A)</b>                         |  |  |     |                        |                   |       |     |
| 1.2 11.1984 → 12.1993 021 A 1000 B 6         |  |  |     |                        |                   |       |     |
| 1.2 05.1985 → 12.1993 021 A 1000 B 6         |  |  |     |                        |                   |       |     |
| 1.2 i 12.1989 → 12.1993 021 C.1000 B 7       |  |  |     |                        |                   |       |     |
| 1.5 05.1985 → 12.1993 021 A 2000 B 36        |  |  |     |                        |                   |       |     |
| 1.5 i 01.1987 → 12.1991 021 B.2000 B 37      |  |  |     |                        |                   |       |     |
| 1.5 i Cat 10.1986 → 12.1993 021 A 2000 B 36  |  |  |     |                        |                   |       |     |
| 1.5 i Cat 01.1989 → 12.1993 021 C.2000 B 37  |  |  |     |                        |                   |       |     |
| 1.5 i Cat 06.1989 → 12.1993 021 D.2000 B 37  |  |  |     |                        |                   |       |     |
| <b>MARBELLA (28)</b>                         |  |  |     |                        |                   |       |     |
| 0.8 08.1986 → 12.1993 08 NCA B 1             |  |  |     |                        |                   |       |     |
| 0.9 01.1987 → 12.1993 09 NCA B 2             |  |  |     |                        |                   |       |     |
| 0.9 01.1987 → 12.1993 100 GL 7000 B 3        |  |  |     |                        |                   |       |     |
| 0.9 Cat 01.1990 → 11.1996 100 GL 7000 B 3    |  |  |     |                        |                   |       |     |



|          |   |  |   |   |                      |    |          |          |       |        |  |
|----------|---|--|---|---|----------------------|----|----------|----------|-------|--------|--|
| <b>1</b> |   | <b>65</b>  |   |   |                      |    |          |          |       |        |  |
|          | <b>08 NCA</b>                           | 08.1986 → 12.1993  | B | 4 | 843 cm <sup>3</sup>  | 2V | 25 kW    | 34 PS    | ⊗7,5  | - 63.5 |  |
|          | <b>MARBELLA (28)</b>                    |  |   |   |                      |    |          |          |       |        |  |
|          | <b>81-1763</b>                          | IN; 14.15/ x 8 x 42 G1   |   |   |                      |    |          |          |       |        |  |
|          | <b>81-1762</b>                          | IN; 14.1/ x 8 x 42 G1  |   |   |                      |    |          |          |       |        |  |
|          | <b>7.21440.51.0</b>                     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                   |   |   |                      |    |          |          |       |        |  |
|          | <b>7.21753.50.0</b>                     | fuel pump; mechanical  |   |   |                      |    |          |          |       |        |  |
| <b>2</b> |   | <b>65</b>  |   |   |                      |    |          |          |       |        |  |
|          | <b>09 NCA</b>                           | 01.1987 → 12.1993  | B | 4 | 903 cm <sup>3</sup>  | 2V | 29 kW    | 40 PS    | ⊗8,5  | - 68   |  |
|          | <b>MARBELLA (28)</b>                    |  |   |   |                      |    |          |          |       |        |  |
|          | <b>7.21753.50.0</b>                     | fuel pump; mechanical  |   |   |                      |    |          |          |       |        |  |
| <b>3</b> |   | <b>65</b>  |   |   |                      |    |          |          |       |        |  |
|          | <b>100 GL 7000</b>                      | 01.1987 → 11.1996  | B | 4 | 903 cm <sup>3</sup>  | 2V | 29 kW    | 40 PS    | ⊗9    | - 68   |  |
|          | <b>100 GL.3C.0</b>                      | 06.1984 → 05.1993  | B | 4 | 903 cm <sup>3</sup>  | 2V | 33 kW    | 45 PS    | ⊗9:1  | - 68   |  |
|          | <b>IBIZA I (021A), MARBELLA (28)</b>    |  |   |   |                      |    |          |          |       |        |  |
|          | <b>80 00056 1 1 000</b>                 | ∅65; 17.00; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 3.947]  |   |   |                      |    |          |          |       |        |  |
|          | <b>RK-7</b>                             | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |                      |    |          |          |       |        |  |
|          | <b>81-1755</b>                          | IN/EX; 13/ x 7 x 42.2 G1   |   |   |                      |    |          |          |       |        |  |
| <b>4</b> |   | <b>65</b>  |   |   |                      |    |          |          |       |        |  |
|          | <b>146 A 000</b>                        | 09.1986 → 12.1990  | B | 4 | 903 cm <sup>3</sup>  | 2V | 29-32 kW | 40-43 PS | ⊗9    | - 68   |  |
|          | <b>IBIZA I (021A)</b>                   |  |   |   |                      |    |          |          |       |        |  |
|          | <b>80 00056 1 1 000</b>                 | ∅65; 17.00; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 3.947]  |   |   |                      |    |          |          |       |        |  |
|          | <b>81-1763</b>                          | IN; 14.15/ x 8 x 42 G1   |   |   |                      |    |          |          |       |        |  |
|          | <b>81-1762</b>                          | IN; 14.1/ x 8 x 42 G1  |   |   |                      |    |          |          |       |        |  |
|          | <b>7.21440.51.0</b>                     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                   |   |   |                      |    |          |          |       |        |  |
|          | <b>7.21753.50.0</b>                     | fuel pump; mechanical  |   |   |                      |    |          |          |       |        |  |
| <b>5</b> |   | <b>72</b>  |   |   |                      |    |          |          |       |        |  |
|          | <b>AHT</b>                              | 10.1998 → 01.2001  | B | 4 | 997 cm <sup>3</sup>  | 2V | 37 kW    | 50 PS    | ⊗10,5 | - 61.2 |  |
|          | <b>AROSA (6H)</b>                       |  |   |   |                      |    |          |          |       |        |  |
|          | <b>79 221 600</b>                       | [Pair] AS STD ∅ 59.750 / 71.550 / / 2.475 St/A   |   |   |                      |    |          |          |       |        |  |
|          | <b>77 199 690</b>                       | [Set] PL-B SEMI ∅ 17.000 / 20.000 / 20.300 / St/B  |   |   |                      |    |          |          |       |        |  |
|          | <b>77 534 610</b>                       | [Set] HL 0,25 ∅ 53.728 / 59.000 / 18.500 / 2.632 St/A  |   |   |                      |    |          |          |       |        |  |
|          | <b>77 534 620 0,50 / 77 534 600 STD</b> | 180° oil groove  |   |   |                      |    |          |          |       |        |  |
|          | <b>77 695 610</b>                       | [Set] PL 0,25 ∅ 41.730 / 45.000 / 18.500 / 1.630 St/A  |   |   |                      |    |          |          |       |        |  |
|          | <b>77 695 620 0,50 / 77 695 600 STD</b> | without locating lugs  |   |   |                      |    |          |          |       |        |  |
|          | <b>7.02550.61.0</b>                     | fuel pump; in-tank; electrical   |   |   |                      |    |          |          |       |        |  |
|          | <b>7.02701.11.0</b>                     | fuel supply unit; in-tank; electrical  |   |   |                      |    |          |          |       |        |  |
|          | <b>3.32038.03.0</b>                     | fuel tank seal; in-tank  |   |   |                      |    |          |          |       |        |  |
|          | <b>7.02550.54.0</b>                     | swirl pot; in-tank; electrical   |   |   |                      |    |          |          |       |        |  |
|          | <b>7.03703.11.0</b>                     | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |   |   |                      |    |          |          |       |        |  |
|          | <b>7.05271.03.0</b>                     | lambda sensor; heated  |   |   |                      |    |          |          |       |        |  |
| <b>6</b> |   | <b>75</b>  |   |   |                      |    |          |          |       |        |  |
|          | <b>021 A 1000</b>                       | 11.1984 → 12.1993  | B | 4 | 1193 cm <sup>3</sup> | 2V | 44-47 kW | 60-63 PS | ⊗9,5  | - 67.5 |  |
|          | <b>IBIZA I (021A), MALAGA (023A)</b>    |  |   |   |                      |    |          |          |       |        |  |
|          | <b>7.21440.51.0</b>                     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                   |   |   |                      |    |          |          |       |        |  |

|          |                                      |                   |   |   |                      |    |       |       |      |        |  |  |
|----------|--------------------------------------|-------------------|---|---|----------------------|----|-------|-------|------|--------|--|--|
| <b>7</b> |                                      | <b>75</b>         |   |   |                      |    |       |       |      |        |  |  |
|          | <b>021 C.1000</b>                    | 01.1989 → 12.1993 | B | 4 | 1193 cm <sup>3</sup> | 2V | 52 kW | 71 PS | ⊗9,5 | - 67.5 |  |  |
|          | <b>IBIZA I (021A), MALAGA (023A)</b> |                   |   |   |                      |    |       |       |      |        |  |  |

|  |                     |                                |  |  |  |  |  |  |  |  |  |  |
|--|---------------------|--------------------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical |  |  |  |  |  |  |  |  |  |  |
|--|---------------------|--------------------------------|--|--|--|--|--|--|--|--|--|--|

|          |                   |                   |   |   |                      |    |       |       |     |      |  |  |
|----------|-------------------|-------------------|---|---|----------------------|----|-------|-------|-----|------|--|--|
| <b>8</b> |                   | <b>75</b>         |   |   |                      |    |       |       |     |      |  |  |
|          | <b>1 W</b>        | 10.1990 → 12.1995 | D | 4 | 1398 cm <sup>3</sup> | 2V | 35 kW | 48 PS | ⊗22 | - 79 |  |  |
|          | <b>TERRA (24)</b> |                   |   |   |                      |    |       |       |     |      |  |  |

|  |   |   |  |  |  |  |  |  |  |  |  |  |
|--|---|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A                |  |  |  |  |  |  |  |  |  |  |
|  | <b>85 957 694 SEMI</b>                                    | Bushing for intermediary shaft, front.                  |  |  |  |  |  |  |  |  |  |  |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A                |  |  |  |  |  |  |  |  |  |  |
|  | <b>85 958 694 SEMI</b>                                    | Bushing for intermediary shaft, rear.                   |  |  |  |  |  |  |  |  |  |  |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A          |  |  |  |  |  |  |  |  |  |  |
|  | <b>78 635 600 STD</b>                                     |   |  |  |  |  |  |  |  |  |  |  |
|  | <b>87 420 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |  |  |  |  |  |  |  |  |  |  |
|  | <b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> | 360° oil groove   |  |  |  |  |  |  |  |  |  |  |
|  | <b>87 701 610</b>   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G |  |  |  |  |  |  |  |  |  |  |
|  | <b>87 701 620 0,50 / 87 701 600 STD</b>                   |   |  |  |  |  |  |  |  |  |  |  |

|  |              |   |  |                 |  |
|--|--------------|---|--|-----------------|--|
|  | <b>39114</b> | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>39360</b> | OES specification                               |  | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39262</b> | IN; 34 x 7 x 99 x S - - 45° - 22 - III          |  | <b>81-33107</b> | IN/EX; 11.08/15 x 7 x 36.5 B1                              |
|  |              |   |  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

|  |                   |  |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|--|

|          |   |                   |   |   |                      |    |       |       |      |      |  |  |
|----------|---|-------------------|---|---|----------------------|----|-------|-------|------|------|--|--|
| <b>9</b> |   | <b>75</b>         |   |   |                      |    |       |       |      |      |  |  |
|          | <b>2G</b>                                 | 02.1993 → 08.1999 | B | 4 | 1272 cm <sup>3</sup> | 2V | 40 kW | 54 PS | ⊗9,1 | - 72 |  |  |
|          | <b>CORDOBA (6K1, 6K2), IBIZA II (6K1)</b> |                   |   |   |                      |    |       |       |      |      |  |  |

|  |                   |   |      |    |    |  |  |  |  |  |  |  |
|--|-------------------|---|------|----|----|--|--|--|--|--|--|--|
|  | <b>93 896 600</b> | Cylinder diameter: 75.01; KH: 42.87; VT1: -1.7; VT2: -1.7; MT: -16.6; GL: 69.87; piston pin: 20x54; number of piston rings: 3 |      |    |    |  |  |  |  |  |  |  |
|  |                   | R   | 1.75 | CR | G6 |  |  |  |  |  |  |  |
|  |                   | NM  | 2    |    |    |  |  |  |  |  |  |  |
|  |                   | SSF   | 3    |    |    |  |  |  |  |  |  |  |
|  |                   | → <b>80 00250 1 0 ...</b>   |      |    |    |  |  |  |  |  |  |  |

|  |                         |  |  |  |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>80 00250 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 3]    |  |  |  |  |  |  |  |  |  |  |
|  | <b>80 00250 1 0 050</b> | 75.50  |  |  |  |  |  |  |  |  |  |  |
|  | <b>80 00250 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3] |  |  |  |  |  |  |  |  |  |  |

|  |   |   |  |  |  |  |  |  |  |  |  |  |
|--|---|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A                |  |  |  |  |  |  |  |  |  |  |
|  | <b>85 957 694 SEMI</b>                                    | Bushing for intermediary shaft, front.                  |  |  |  |  |  |  |  |  |  |  |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A                |  |  |  |  |  |  |  |  |  |  |
|  | <b>85 958 694 SEMI</b>                                    | Bushing for intermediary shaft, rear.                   |  |  |  |  |  |  |  |  |  |  |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A          |  |  |  |  |  |  |  |  |  |  |
|  | <b>78 635 600 STD</b>                                     |   |  |  |  |  |  |  |  |  |  |  |
|  | <b>87 420 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |  |  |  |  |  |  |  |  |  |  |
|  | <b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> | 360° oil groove   |  |  |  |  |  |  |  |  |  |  |
|  | <b>87 701 610</b>   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G |  |  |  |  |  |  |  |  |  |  |
|  | <b>87 701 620 0,50 / 87 701 600 STD</b>                   |   |  |  |  |  |  |  |  |  |  |  |

|  |              |   |  |              |  |                               |
|--|--------------|---|--|--------------|--|-------------------------------|
|  | <b>39114</b> | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III |  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |                               |
|  | <b>33046</b> | OES specification                               |  |              | <b>81-33107</b>  | IN/EX; 11.08/15 x 7 x 36.5 B1 |
|  |              | IN; 36 x 8 x 98.85 x A/S - - 45° - 22 - III     |  |              | <b>81-3310</b>   | IN/EX; 12.06/15 x 8 x 36.5 B1 |
|  |              |   |  |              | <b>81-3312</b>   | IN/EX; 12.13/15 x 8 x 36.5 B1 |
|  |              |   |  |              | <b>81-3311</b>   | IN/EX; 12.2/15 x 8 x 36.5 B1  |

|  |                   |  |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|--|

**S**

|           |                       |   |   |   |                      |    |       |       |                 |  |  |
|-----------|-----------------------|---|---|---|----------------------|----|-------|-------|-----------------|--|--|
| <b>10</b> |                       | <b>75</b>   |   |   |                      |    |       |       |                 |  |  |
|           | <b>AAU</b>            | 03.1993 → 09.1996   | B | 4 | 1043 cm <sup>3</sup> | 2V | 33 kW | 45 PS | 10,1            | - 59   |  |
|           | <b>IBIZA II (6K1)</b> |   |   |   |                      |    |       |       |                 |  |  |
|           | <b>85 957 604</b>     | BU STD Ø 42.975 / 46.000 / 15.000 / St/A                                    |   |   |                      |    |       |       |                 |  |  |
|           |                       | <b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.             |   |   |                      |    |       |       |                 |  |  |
|           | <b>85 958 604</b>     | BU STD Ø 41.975 / 45.000 / 15.000 / St/A                                    |   |   |                      |    |       |       |                 |  |  |
|           |                       | <b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.              |   |   |                      |    |       |       |                 |  |  |
|           | <b>78 635 620</b>     | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A                              |   |   |                      |    |       |       |                 |  |  |
|           |                       | <b>78 635 600 STD</b>   |   |   |                      |    |       |       |                 |  |  |
|           | <b>87 420 610</b>     | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A                       |   |   |                      |    |       |       |                 |  |  |
|           |                       | <b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> , 360° oil groove |   |   |                      |    |       |       |                 |  |  |
|           | <b>87 701 610</b>     | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G                     |   |   |                      |    |       |       |                 |  |  |
|           |                       | <b>87 701 620 0,50 / 87 701 600 STD</b>                                     |   |   |                      |    |       |       |                 |  |  |
|           | <b>39114</b>          | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III                             |   |   | OES specification    |    |       |       | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |  |
|           | <b>390058</b>         | IN; 32 x 7 x 99.2 x S - - 45° - VS - 22 - III                               |   |   |                      |    |       |       | <b>81-33107</b> | IN/EX; 11.08/15 x 7 x 36.5 B1                              |  |
|           |                       |   |   |   |                      |    |       |       | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |  |
|           |                       |   |   |   |                      |    |       |       | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |  |
|           |                       |   |   |   |                      |    |       |       | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |  |
|           | <b>7.02550.56.0</b>   | fuel pump; in-tank; electrical, VDO   |   |   |                      |    |       |       |                 |  |  |
|           | <b>7.02550.55.0</b>   | swirl pot; in-tank; electrical, VDO   |   |   |                      |    |       |       |                 |  |  |
|           | <b>7.05270.86.0</b>   | lambda sensor; control sensor; heated                                       |   |   |                      |    |       |       |                 |  |  |
|           | <b>7.05271.40.0</b>   | lambda sensor; control sensor; heated                                       |   |   |                      |    |       |       |                 |  |  |
|           | <b>50 006 460</b>     | hydraulic; height: 26; Outer Ø: 35; length: 26                              |   |   |                      |    |       |       |                 |  |  |

|           |   |   |   |   |                      |    |       |       |              |  |  |
|-----------|---|---|---|---|----------------------|----|-------|-------|--------------|--|--|
| <b>11</b> |   | <b>75</b>   |   |   |                      |    |       |       |              |  |  |
|           | <b>AAV</b>                                | 02.1993 → 08.1999   | B | 4 | 1272 cm <sup>3</sup> | 2V | 40 kW | 54 PS | 9,2          | - 72   |  |
|           | <b>CORDOBA (6K1, 6K2), IBIZA II (6K1)</b> |   |   |   |                      |    |       |       |              |  |  |
|           | <b>93 896 600</b>                         | Cylinder diameter: 75.01; KH: 42.87; VT1: -1.7; VT2: -1.7; MT: -16.6; GL: 69.87; piston pin: 20x54; number of piston rings: 3 |   |   |                      |    |       |       |              |  |  |
|           |   | R 1.75 CR G6  |   |   |                      |    |       |       |              |  |  |
|           |   | NM 2  |   |   |                      |    |       |       |              |  |  |
|           |   | SSF 3   |   |   |                      |    |       |       |              |  |  |
|           |   | → <b>80 00250 1 0 ...</b>   |   |   |                      |    |       |       |              |  |  |
|           | <b>80 00250 1 0 000</b>                   | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 3]   |   |   |                      |    |       |       |              |  |  |
|           |   | <b>80 00250 1 0 050 75.50</b>   |   |   |                      |    |       |       |              |  |  |
|           | <b>80 00250 1 1 000</b>                   | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3]  |   |   |                      |    |       |       |              |  |  |
|           | <b>85 957 604</b>                         | BU STD Ø 42.975 / 46.000 / 15.000 / St/A  |   |   |                      |    |       |       |              |  |  |
|           |   | <b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |   |   |                      |    |       |       |              |  |  |
|           | <b>85 958 604</b>                         | BU STD Ø 41.975 / 45.000 / 15.000 / St/A  |   |   |                      |    |       |       |              |  |  |
|           |   | <b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |   |   |                      |    |       |       |              |  |  |
|           | <b>78 635 620</b>                         | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  |   |   |                      |    |       |       |              |  |  |
|           |   | <b>78 635 600 STD</b>   |   |   |                      |    |       |       |              |  |  |
|           | <b>87 420 610</b>                         | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |   |   |                      |    |       |       |              |  |  |
|           |   | <b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> , 360° oil groove   |   |   |                      |    |       |       |              |  |  |
|           | <b>87 701 610</b>                         | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G   |   |   |                      |    |       |       |              |  |  |
|           |   | <b>87 701 620 0,50 / 87 701 600 STD</b>   |   |   |                      |    |       |       |              |  |  |
|           | <b>39114</b>                              | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III   |   |   | OES specification    |    |       |       | <b>MK-7H</b> | valve cotter; number of notches: 3; valve stem diameter: 7 |  |
|           | <b>33046</b>                              | IN; 36 x 8 x 98.85 x A/S - - 45° - 22 - III   |   |   |                      |    |       |       | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |  |
|           | <b>81-33107</b>                           | IN/EX; 11.08/15 x 7 x 36.5 B1   |   |   |                      |    |       |       |              |  |  |
|           | <b>81-3310</b>                            | IN/EX; 12.06/15 x 8 x 36.5 B1   |   |   |                      |    |       |       |              |  |  |
|           | <b>81-3312</b>                            | IN/EX; 12.13/15 x 8 x 36.5 B1   |   |   |                      |    |       |       |              |  |  |
|           | <b>81-3311</b>                            | IN/EX; 12.2/15 x 8 x 36.5 B1  |   |   |                      |    |       |       |              |  |  |
|           | <b>7.05270.86.0</b>                       | lambda sensor; control sensor; heated   |   |   |                      |    |       |       |              |  |  |
|           | <b>50 006 460</b>                         | hydraulic; height: 26; Outer Ø: 35; length: 26  |   |   |                      |    |       |       |              |  |  |

| 12 |                                    | 75  |   |
|----|------------------------------------|---|---|
|    | MN                                 | 03.1990 → 12.1994   | D 4 1272 cm <sup>3</sup> 2V 33 kW 45 PS 22 - 72   |
|    | TERRA (24)                         |   |   |
|    | 80 00251 1 0 000                   | Ø75; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [SSF 3]  |   |
|    | 89 404 190                         | T - Dry cylinder liner; semi; A=78 C=81 L=133 H=4.5   |   |
|    | 85 957 604                         | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.   |   |
|    | 85 958 604                         | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.  |   |
|    | 78 635 620                         | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD, mot. ch 80 L 000 001→   |   |
|    | 87 420 610                         | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD, 360° oil groove, mot. ch 80 L 000 001→   |   |
|    | 87 421 610                         | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600 STD, HL 1,2,4,5 + PASS-L 3: 360° oil groove, →mot. ch 80 K 220 000 |   |
|    | 87 701 610                         | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br>87 701 620 0,50 / 87 701 600 STD   |   |
|    | 39114                              | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III<br>OES specification  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
|    | 39262                              | IN; 34 x 8 x 99.1 x S - - 45° - 22 - III  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1 |
|    | 50 006 460                         | hydraulic; height: 26; Outer Ø: 35; length: 26  |   |
| 13 |                                    | 76.5  |   |
|    | ANX                                | 12.1997 → 04.1999   | B 4 1390 cm <sup>3</sup> 2V 40 kW 54 PS 10,2 - 75.6   |
|    | CORDOBA (6K1, 6K2), IBIZA II (6K1) |   |   |
|    | 78 635 620                         | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD  |   |
|    | 77 199 690                         | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.300 / St/B   |   |
|    | 77 307 610                         | [Set] PL 0,25 Ø 47.528 / 50.600 / 18.500 / 1.531 St/A<br>77 307 620 0,50 / 77 307 630 0,75 / 77 307 600 STD, without locating lugs  |   |
|    | 77 534 610                         | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.632 St/A<br>77 534 620 0,50 / 77 534 600 STD, 180° oil groove, mot. ANX 027 001→   |   |
|    | 87 420 610                         | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD, 360° oil groove, →mot. ANX 027 000   |   |
|    | 39467                              | EX; 29 x 7 x 95 x RA/S - - 45° - VS - 22 - III  | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7   |
|    | 39530                              | IN; 35.5 x 7 x 94.7 x S - - 45° - 22 - III  | <b>81-33109</b> IN/EX; 11.08/15 x 7 x 33 B1<br><b>81-33110</b> IN/EX; 11.28/15 x 7 x 33 B1  |
|    | 50 006 380                         | CAM, chilled cast iron  |   |
|    | 50 005 139                         | mechanical; metal   |   |
|    | 7.02550.58.0                       | fuel pump; in-tank; electrical  |   |
|    | 7.02550.61.0                       | fuel pump; in-tank; electrical  |   |
|    | 7.00468.86.0                       | fuel supply unit; in-tank; electrical   |   |
|    | 7.02550.54.0                       | swirl pot; in-tank; electrical  |   |
|    | 7.02550.57.0                       | swirl pot; in-tank; electrical  |   |
|    | 7.03703.36.0                       | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.  |   |
|    | 7.03703.37.0                       | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.  |   |
|    | 7.05270.88.0                       | lambda sensor; control sensor; heated   |   |
|    | 7.05271.03.0                       | lambda sensor; heated   |   |
|    | 50 006 417                         | hydraulic; height: 26; Outer Ø: 35; length: 26  |   |

|           |                            |                   |   |   |                      |    |       |        |        |        |  |  |
|-----------|----------------------------|-------------------|---|---|----------------------|----|-------|--------|--------|--------|--|--|
| <b>14</b> |                            | <b>76.5</b>       |   |   |                      |    |       |        |        |        |  |  |
|           | <b>AQQ</b>                 | 02.2000 → 07.2000 | B | 4 | 1390 cm <sup>3</sup> | 4V | 74 kW | 100 PS | € 10,5 | - 75.6 |  |  |
|           | <b>CORDOBA Vario (6K5)</b> |                   |   |   |                      |    |       |        |        |        |  |  |

|  |                           |   |    |    |  |  |  |  |  |  |  |  |                 |  |  |
|--|---------------------------|---|----|----|--|--|--|--|--|--|--|--|-----------------|--|--|
|  | <b>99 562 600</b>         | Cylinder diameter: 76.51; KH: 28.92; VT1: -2.2; VT2: -2.2; MT: -1.98; GL: 49.92; piston pin: 17x54; number of piston rings: 3                           |    |    |  |  |  |  |  |  |  |  |                 |  |  |
|  | <b>99 562 620</b>         | 77.01   |    |    |  |  |  |  |  |  |  |  |                 |  |  |
|  | R                         | 1.2   | PC | ST |  |  |  |  |  |  |  |  |                 |  |  |
|  | M                         | 1.5   |    |    |  |  |  |  |  |  |  |  |                 |  |  |
|  | SLF                       | 2.5   | CR |    |  |  |  |  |  |  |  |  |                 |  |  |
|  | → <b>80 00421 1 0 ...</b> |   |    |    |  |  |  |  |  |  |  |  |                 |  |  |
|  | <b>80 00421 1 0 000</b>   | Ø76.5; STD; set: 1; [R ST PC 1.2] [M 1.5] [SLF CR 2.5]<br><b>80 00421 1 0 050</b> 77.00   |    |    |  |  |  |  |  |  |  |  |                 |  |  |
|  | <b>79 221 600</b>         | [Pair] AS STD Ø 59.750 / 71.550 // 2.475 St/A   |    |    |  |  |  |  |  |  |  |  |                 |  |  |
|  | <b>77 307 610</b>         | [Set] PL 0,25 Ø 47.528 / 50.600 / 18.500 / 1.531 St/A<br><b>77 307 620</b> 0,50 / <b>77 307 630</b> 0,75 / <b>77 307 600</b> STD, without locating lugs |    |    |  |  |  |  |  |  |  |  |                 |  |  |
|  | <b>77 534 610</b>         | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.632 St/A<br><b>77 534 620</b> 0,50 / <b>77 534 600</b> STD, 180° oil groove                                |    |    |  |  |  |  |  |  |  |  |                 |  |  |
|  | <b>77 536 690</b>         | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.500 / St/B   |    |    |  |  |  |  |  |  |  |  |                 |  |  |
|  | <b>39523</b>              | EX; 26 x 6 x 100.6 x RA/S - - 45° - VS - 22 - III   |    |    |  |  |  |  |  |  |  |  | <b>MK-6H</b>    | valve cotter; number of notches: 3; valve stem diameter: 6 |  |
|  | <b>39522</b>              | IN; 29.5 x 6 x 100.9 x S - - 45° - 22 - III   |    |    |  |  |  |  |  |  |  |  | <b>81-33122</b> | EX; 11.04/ x 6 x 39 G2                                     |  |
|  |                           |   |    |    |  |  |  |  |  |  |  |  | <b>81-33121</b> | IN/EX; 11.04/ x 6 x 39 B1                                  |  |
|  |                           |   |    |    |  |  |  |  |  |  |  |  | <b>81-33111</b> | IN/EX; 11.05/ x 6 x 36 B1                                  |  |
|  |                           |   |    |    |  |  |  |  |  |  |  |  | <b>81-33118</b> | IN/EX; 11.15/ x 6 x 36 B1                                  |  |
|  | <b>50 007 636</b>         | installation side: intake sideCAM   |    |    |  |  |  |  |  |  |  |  |                 |  |  |
|  | <b>50 007 637</b>         | installation side: outlet sideCAM   |    |    |  |  |  |  |  |  |  |  |                 |  |  |
|  | <b>50 005 154</b>         | mechanical; metal   |    |    |  |  |  |  |  |  |  |  |                 |  |  |
|  | <b>7.07152.34.0</b>       | mechanical; plastic   |    |    |  |  |  |  |  |  |  |  |                 |  |  |
|  | <b>50 006 415</b>         | hydraulic; height: 34.8; Outer Ø: 12; length: 34.8  |    |    |  |  |  |  |  |  |  |  |                 |  |  |
|  | <b>50 006 142</b>         |   |    |    |  |  |  |  |  |  |  |  |                 |  |  |

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| <b>15</b> |  | <b>79.5</b>       |   |   |                      |    |          |          |        |        |  |  |
|           | <b>1Y</b>  | 05.1991 → 03.1999 | D | 4 | 1896 cm <sup>3</sup> | 2V | 47-50 kW | 64-68 PS | € 22,5 | - 95.5 |  |  |
|           | <b>CORDOBA (6K1, 6K2), IBIZA II (6K1), TOLEDO I (1L)</b> |                   |   |   |                      |    |          |          |        |        |  |  |

|  |   |   |           |           |           |  |  |  |  |  |  |  |
|--|---|---|-----------|-----------|-----------|--|--|--|--|--|--|--|
|  | <b>91 386 600</b>                       | Cylinder diameter: 79.51; KH: 39.65; MT: -1.9; GL: 65.7; piston pin: 24x64; number of piston rings: 3   |           |           |           |  |  |  |  |  |  |  |
|  | <b>91 386 610</b>                       | 79.76 / <b>91 386 620</b> 80.01 / <b>91 386 630</b> 80.51   |           |           |           |  |  |  |  |  |  |  |
|  | RTK                                     |   |           |           |           |  |  |  |  |  |  |  |
|  | R                                       | 1.75  | CR        | G6        |           |  |  |  |  |  |  |  |
|  | M                                       | 2   | CR        | G1        |           |  |  |  |  |  |  |  |
|  | DSF                                     | 3   | CR        |           |           |  |  |  |  |  |  |  |
|  | → <b>80 00008 1 0 ...</b>               |   |           |           |           |  |  |  |  |  |  |  |
|  | cylinder head gasket piston protrusion: |   |           |           |           |  |  |  |  |  |  |  |
|  |   | notches   | thickness | more than | less than |  |  |  |  |  |  |  |
|  |   | 1   | 1,53      | +0,66     | +0,86     |  |  |  |  |  |  |  |
|  |   | 2   | 1,57      | +0,87     | +0,90     |  |  |  |  |  |  |  |
|  |   | 3   | 1,61      | +0,91     | +1,02     |  |  |  |  |  |  |  |
|  | <b>80 00008 1 0 000</b>                 | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025</b> 79.75 / <b>80 00008 1 0 050</b> 80.00 / <b>80 00008 1 0 100</b> 80.51 |           |           |           |  |  |  |  |  |  |  |
|  | <b>80 00725 1 0 000</b>                 | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025</b> 79.75 / <b>80 00725 1 0 050</b> 80.00                                    |           |           |           |  |  |  |  |  |  |  |
|  | <b>91 386 960</b>                       | piston: 91386600; cylinder liner: 89434190  |           |           |           |  |  |  |  |  |  |  |
|  | <b>89 434 190</b>                       | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7   |           |           |           |  |  |  |  |  |  |  |
|  | <b>78 635 620</b>                       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |           |           |           |  |  |  |  |  |  |  |
|  | <b>77 150 690</b>                       | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B, With 2 oil holes.  |           |           |           |  |  |  |  |  |  |  |
|  | <b>77 152 610</b>                       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620</b> 0,50 / <b>77 152 630</b> 0,75 / <b>77 152 600</b> STD, 180° oil groove               |           |           |           |  |  |  |  |  |  |  |

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| <b>87 464 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00</b> |                   |  |
| <b>87 475 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD, 180° oil groove</b>  |                   |  |
| <b>50 003 069</b>   | -- G - S - PC - SB - - -; bare, Prechamber bore Ø 32 mm, Hydraulic tappets, Valve stem Ø 8 mm, →mot. 580000                            |                   |  |
| <b>50 003 107</b>   | -- G - S - PC - SB - - -; bare, Valve stem Ø 7 mm, mot. 580.001→   |                   |  |
| <b>39474</b>        | EX; 31 x 7 x 95.6 x A/S - - 45° - VS - 22 - III  | <b>MK-7H</b>      | valve cotter; number of notches: 3; valve stem diameter: 7 |
| <b>33049</b>        | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III  | <b>MK-8H</b>      | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>39185</b>        | EX; 31.2 x 8 x 95.55 x RA/S - Cr - 45° - VS - 22 - III   | <b>81-3310</b>    | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
| <b>39395</b>        | IN; 36 x 7 x 95.6 x S - - 45° - 22 - III   | <b>81-33103</b>   | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
| <b>39123</b>        | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III   | <b>81-3312</b>    | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|                     |  | <b>81-33104</b>   | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|                     |  | <b>81-3311</b>    | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
| <b>50 006 203</b>   | CAM, chilled cast iron   |                   |  |
| <b>50 005 148</b>   | mechanical; metal  | <b>50 005 806</b> |  |
| <b>50 005 151</b>   | mechanical; metal, with backhousing  |                   |  |
| <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |                   |  |
| <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |                   |  |
| <b>7.24808.51.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0                                  |                   |  |
| <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |                   |  |

|           |                      |                   |   |    |   |          |    |       |       |        |        |
|-----------|----------------------|-------------------|---|----|---|----------|----|-------|-------|--------|--------|
| <b>16</b> | <b>79.5</b>          | 08.1995 → 03.1999 | D | LA | 4 | 1896 cm³ | 2V | 66 kW | 90 PS | ⊗ 19,5 | - 95.5 |
|           | <b>TOLEDO I (1L)</b> |                   |   |    |   |          |    |       |       |        |        |

|                         |   |
|-------------------------|---|
| <b>94 427 700</b>       | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3<br><b>94 427 710 79.76 / 94 427 720 80.01 / 94 427 730 80.51</b><br>RTK, KBB<br>R 1.75 PC G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion:<br><br>notches thickness more than less than<br>1 +0,91 +1,00<br>2 +1,01 +1,10<br>3 +1,11 +1,20, for cylinder 1-2 |
| <b>94 428 700</b>       | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3<br><b>94 428 710 79.76 / 94 428 720 80.01 / 94 428 730 80.51</b><br>RTK, KBB<br>R 1.75 PC G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion:<br><br>notches thickness more than less than<br>1 +0,91 +1,00<br>2 +1,01 +1,10<br>3 +1,11 +1,20, for cylinder 3-4 |
| <b>80 00008 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51</b>   |
| <b>80 00725 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00</b>   |
| <b>89 500 110</b>       | N - Wet cylinder liner; finished; A=103 C=110 L=168 H+F=8.9+1.2   |
| <b>89 434 190</b>       | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7   |

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|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                            |   |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.                             |   |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |   |
|  | <b>77 152 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove   |   |
|  | <b>77 213 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1<br><b>77 213 620 0,50 / 77 213 600 STD</b>                                    |   |
|  | <b>77 214 690</b>   | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.   |   |
|  | <b>87 475 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD</b> , 180° oil groove |   |
|  | <b>331143</b>       | EX; 31.6 x 7 x 96.9 x RA/S - - 45° - 22 - III  | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>331142</b>       | EX; 31.6 x 8 x 96.9 x RA/S - - 45° - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39486</b>        | IN; 36 x 7 x 96.9 x S - - 45° - 22 - III   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|  | <b>39423</b>        | IN; 36 x 8 x 96.9 x RA/S - - 45° - VS - 22 - III<br>OES specification  | <b>81-33103</b> IN/EX; 12.08/15 x 7 x 36.5 B1                           |
|  | <b>331141</b>       | IN; 36.1 x 8 x 96.9 x S - - 45° - 22 - III<br>IAM specification  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|  |                     |  | <b>81-33104</b> IN/EX; 12.25/15 x 7 x 36.5 B1                           |
|  |                     |  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|  | <b>50 006 205</b>   | CAM, chilled cast iron   |   |
|  | <b>50 005 148</b>   | mechanical; metal  | <b>50 005 806</b>   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing  |   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |   |
|  | <b>7.07152.12.0</b> | mechanical; plastic  |   |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |   |
|  | <b>7.18221.51.0</b> | air mass sensor; electrical  |   |
|  | <b>7.18222.10.0</b> | intake manifold pressure sensor; pneumatic   |   |
|  | <b>7.24808.51.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0                                  |   |
|  | <b>7.21895.55.0</b> | electric switchover valve (air control); electric switch-over valve (secondary air); boost pressure control valve; electrical          |   |
|  | <b>7.21903.70.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic          |   |
|  | <b>50 007 596</b>   | hydraulic; Outer Ø: 12; length: 64   |   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |

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|--|---|-----------------|---|---|---|----------------------|----|-------|-------|------|--------|
|  | AAZ   | 05.1991→03.1999 | D | A | 4 | 1896 cm <sup>3</sup> | 2V | 55 kW | 75 PS | 22,5 | - 95.5 |
|  | CORDOBA (6K1, 6K2), IBIZA II (6K1), TOLEDO I (1L) |                 |   |   |   |                      |    |       |       |      |        |

|  |                   |  |
|--|-------------------|--|
|  | <b>91 429 600</b> | Cylinder diameter: 79.51; KH: 45.65; MT: -1.9; GL: 71.7; piston pin: 26x66; number of piston rings: 3<br><b>91 429 610 79.76 / 91 429 620 80.01 / 91 429 630 80.51</b> |
|  |                   | RTK, RK, Lox   |
|  | R                 | 1.75 CR G6   |
|  | M                 | 2 CR G1  |
|  | DSF               | 3 CR   |
|  |                   | → <b>80 00008 1 0 ...</b>  |
|  |                   | cylinder head gasket piston protrusion:  |
|  |                   | notches thickness more than less than  |
|  | 1                 | 1,53 +0,66 +0,86   |
|  | 2                 | 1,57 +0,87 +0,90   |
|  | 3                 | 1,61 +0,91 +1,02   |

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


















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|--|-------------------------|--|--|-------------------|--|
|  | <b>80 0008 1 0 000</b>  | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 0008 1 0 025</b> 79.75 / <b>80 0008 1 0 050</b> 80.00 / <b>80 0008 1 0 100</b> 80.51 |  |                   |  |
|  | <b>80 00725 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025</b> 79.75 / <b>80 00725 1 0 050</b> 80.00                                 |  |                   |  |
|  | <b>91 429 960</b>       | piston: 91429600; cylinder liner: 89434190   |  |                   |  |
|  | <b>89 434 190</b>       | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7  |  |                   |  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |  |                   |  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |  |                   |  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |  |                   |  |
|  | <b>77 152 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620</b> 0,50 / <b>77 152 630</b> 0,75 / <b>77 152 600</b> STD, 180° oil groove            |  |                   |  |
|  | <b>77 213 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1<br><b>77 213 620</b> 0,50 / <b>77 213 600</b> STD   |  |                   |  |
|  | <b>77 214 690</b>       | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.   |  |                   |  |
|  | <b>87 475 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620</b> 0,50 / <b>87 475 630</b> 0,75 / <b>87 475 600</b> STD, 180° oil groove          |  |                   |  |
|  | <b>39474</b>            | EX; 31 x 7 x 95.6 x A/S - - 45° - VS - 22 - III  |  | <b>MK-7H</b>      | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>33049</b>            | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III  |  | <b>MK-8H</b>      | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39185</b>            | EX; 31.2 x 8 x 95.55 x RA/S - Cr - 45° - VS - 22 - III   |  | <b>81-3310</b>    | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>39395</b>            | IN; 36 x 7 x 95.6 x S - - 45° - 22 - III   |  | <b>81-33103</b>   | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|  | <b>39143</b>            | IN; 36 x 8 x 95.6 x RA/S - - 45° - VS - 22 - III   |  | <b>81-3312</b>    | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |                         |  |  | <b>81-33104</b>   | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|  |                         |  |  | <b>81-3311</b>    | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>50 006 203</b>       | CAM, chilled cast iron   |  |                   |  |
|  | <b>50 005 148</b>       | mechanical; metal  |  | <b>50 005 806</b> |  |
|  | <b>50 005 151</b>       | mechanical; metal, with backhousing  |  |                   |  |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5   |  |                   |  |
|  | <b>7.09269.27.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |  |                   |  |
|  | <b>7.24808.51.0</b>     | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |  |                   |  |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |                   |  |

|           |            |  |                   |   |   |          |    |       |       |        |        |
|-----------|------------|--|-------------------|---|---|----------|----|-------|-------|--------|--------|
| <b>18</b> |            | <b>79.5</b>  | 08.1996 → 08.1999 | D | 4 | 1896 cm³ | 2V | 47 kW | 64 PS | ⊗ 19,5 | - 95.5 |
|           | <b>AEY</b> | <b>CORDOBA (6K1, 6K2), CORDOBA Vario (6K5), IBIZA II (6K1)</b> |                   |   |   |          |    |       |       |        |        |

|  |   |   |
|--|---|---|
|  | <b>94 427 700</b>   | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 |
|  | <b>94 427 710</b> 79.76 / <b>94 427 720</b> 80.01 / <b>94 427 730</b> 80.51 |   |
|  | RTK, KBB  |   |
|  | R 1.75 PC G6  |   |
|  | M 2 CR G1   |   |
|  | DSF 3 CR  |   |
|  | → <b>80 00008 1 0 ...</b>   |   |
|  | cylinder head gasket piston protrusion:                                     |   |
|  | notches thickness more than less than                                       |   |
|  | 1 +0,91 +1,00   |   |
|  | 2 +1,01 +1,10   |   |
|  | 3 +1,11 +1,20, for cylinder 1-2   |   |

cont...

|            |   |  |   |
|------------|---|--|---|
| 94 428 700 | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 |  | 94 428 710 79.76 / 94 428 720 80.01 / 94 428 730 80.51                  |
|            | RTK, KBB<br>R 1.75 PC G6<br>M 2 CR G1<br>DSF 3 CR<br>→ 80 00008 1 0 ...   |  |   |
|            | cylinder head gasket piston protrusion:   |  |   |
|            | notches thickness more than less than   |  |   |
|            | 1 +0,91 +1,00   |  |   |
|            | 2 +1,01 +1,10   |  |   |
|            | 3 +1,11 +1,20, for cylinder 3-4   |  |   |
|            | 80 00008 1 0 000  | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br>80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51 |   |
|            | 80 00725 1 0 000  | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br>80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00                             |   |
|            | 89 434 190  | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7  |   |
|            | 78 635 620  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD   |   |
|            | 77 152 610  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove               |   |
|            | 77 213 610  | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1<br>77 213 620 0,50 / 77 213 600 STD   |   |
|            | 77 214 690  | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.   |   |
|            | 33049   | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III  | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|            | 39185   | EX; 31.2 x 8 x 95.55 x RA/S - Cr - 45° - VS - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|            | 39503   | EX; 31.5 x 7 x 96.4 x RA/S - - 45° - VS - 22 - III   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|            | 39502   | IN; 36 x 7 x 96.6 x S - - 45° - 22 - III   | <b>81-33103</b> IN/EX; 12.08/15 x 7 x 36.5 B1                           |
|            | 39123   | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III   | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|            |   |  | <b>81-33104</b> IN/EX; 12.25/15 x 7 x 36.5 B1                           |
|            |   |  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|            | 50 006 204  | CAM, chilled cast iron   |   |
|            | 50 005 148  | mechanical; metal  | <b>50 005 806</b>   |
|            | 50 005 151  | mechanical; metal, with backhousing, 1.9 SDI, 1.9 SDI: 09.1996→  |   |
|            | 7.07152.46.0  | mechanical; metal; Impeller diameter: 59.5   |   |
|            | 7.09269.27.0  | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |   |
|            | 7.24808.51.0  | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0                                      |   |
|            | 7.21903.70.0  | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic              |   |
|            | 50 006 460  | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |
| 19         | <b>79.5</b>   | 08.1996→06.2000 D LA 4 1896 cm³ 2V 81 kW 110 PS 19,5 - 95.5  |   |
|            | <b>AFN</b><br><b>ALHAMBRA (7V8, 7V9), TOLEDO I (1L)</b>   |  |   |

|   |  |
|---|--|
| <br><b>94 427 700</b><br><br>    | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3<br><b>94 427 710 79.76 / 94 427 720 80.01 / 94 427 730 80.51</b><br>RTK, KBB<br>R 1.75 PC G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion:<br><br>notches thickness more than less than<br>1 +0,91 +1,00<br>2 +1,01 +1,10<br>3 +1,11 +1,20, for cylinder 1-2  |
| <br><b>94 428 700</b><br><br>    | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3<br><b>94 428 710 79.76 / 94 428 720 80.01 / 94 428 730 80.51</b><br>RTK, KBB<br>R 1.75 PC G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion:<br><br>notches thickness more than less than<br>1 +0,91 +1,00<br>2 +1,01 +1,10<br>3 +1,11 +1,20, for cylinder 3-4  |
|   | <b>80 00008 1 0 000</b> Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51</b><br><b>80 00725 1 0 000</b> Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00</b>   |
|    | <b>89 434 190</b> T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7  |
| <br><b>78 635 620</b><br><br><b>77 152 610</b><br><b>77 214 690</b><br><b>77 288 610</b><br><b>87 475 610</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD<br>[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600</b> STD, 180° oil groove<br>[Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.<br>[Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1; PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/S<br><b>77 288 620 0,50 / 77 288 600</b> STD, The upper shell is marked with 'SPUTTER'.<br>[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600</b> STD, 180° oil groove |
| <br><b>331143</b><br><br><b>331142</b><br><b>39486</b><br><b>39423</b><br><b>331141</b>                       | EX; 31.6 x 7 x 96.9 x RA/S - - 45° - 22 - III<br>EX; 31.6 x 8 x 96.9 x RA/S - - 45° - 22 - III<br>IN; 36 x 7 x 96.9 x S - - 45° - 22 - III<br>IN; 36 x 8 x 96.9 x RA/S - - 45° - VS - 22 - III<br>OES specification<br>IN; 36.1 x 8 x 96.9 x S - - 45° - 22 - III<br>IAM specification   |
|    | <b>50 006 205</b> CAM, chilled cast iron   |
| <br><b>50 005 148</b><br><br><b>50 005 151</b><br><b>7.07152.46.0</b>   | mechanical; metal<br>mechanical; metal, with backhousing<br>mechanical; metal; Impeller diameter: 59.5<br><br><b>50 005 806</b>   |
|    | <b>7.09269.31.0</b> length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9   |
| <br><b>7.18221.51.0</b><br><br><b>7.22684.18.0</b>  | air mass sensor; electrical<br>air mass sensor; electrical, Sensor without measuring tube  |
| <br><b>7.18222.10.0</b>  | intake manifold pressure sensor; pneumatic   |

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|                         |   |                       |                 |                               |
|-------------------------|---|-----------------------|-----------------|-------------------------------|
| <b>39486</b>            | IN; 36 x 7 x 96.9 x S - - 45° - 22 - III  |                       | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1 |
| <b>39423</b>            | IN; 36 x 8 x 96.9 x RA/S - - 45° - VS - 22 - III<br>OES specification   |                       | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1 |
| <b>331141</b>           | IN; 36.1 x 8 x 96.9 x S - - 45° - 22 - III<br>IAM specification   |                       | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1 |
|                         |   |                       | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1 |
|                         |   |                       | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1  |
| <br><b>50 006 205</b>   | CAM, chilled cast iron  |                       |                 |                               |
| <br><b>50 005 148</b>   | mechanical; metal   | <br><b>50 005 806</b> |                 |                               |
| <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5  |                       |                 |                               |
| <b>7.07152.12.0</b>     | mechanical; plastic   |                       |                 |                               |
| <br><b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |                       |                 |                               |
| <br><b>7.18221.51.0</b> | air mass sensor; electrical   |                       |                 |                               |
| <br><b>7.18222.10.0</b> | intake manifold pressure sensor; pneumatic  |                       |                 |                               |
| <br><b>7.24808.51.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0                         |                       |                 |                               |
| <br><b>7.21895.55.0</b> | electric switchover valve (air control); electric switch-over valve (secondary air); boost pressure control valve; electrical |                       |                 |                               |
| <br><b>7.21903.70.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic |                       |                 |                               |
| <br><b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |                       |                 |                               |

## 21 | 79.5

AVG 08.1996 → 06.2000 D A 4 1896 cm<sup>3</sup> 2V 81 kW 110 PS 19,5 - 95.5

### ALHAMBRA (7V8, 7V9)

|                       |   |       |    |                         |
|-----------------------|---|-------|----|-------------------------|
| <br><b>94 427 700</b> | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 |       |    |                         |
|                       | <b>94 427 710 79.76 / 94 427 720 80.01 / 94 427 730 80.51</b>   |       |    |                         |
|                       | RTK, KBB  |       |    |                         |
|                       | R   | 1.75  | PC | G6                      |
|                       | M   | 2     | CR | G1                      |
|                       | DSF   | 3     | CR |                         |
|                       | → <b>80 00008 1 0 ...</b>   |       |    |                         |
|                       | cylinder head gasket piston protrusion:   |       |    |                         |
|                       | notches thickness more than less than   |       |    |                         |
|                       | 1   | +0,91 |    | +1,00                   |
|                       | 2   | +1,01 |    | +1,10                   |
|                       | 3   | +1,11 |    | +1,20, for cylinder 1-2 |
| <br><b>94 428 700</b> | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 |       |    |                         |
|                       | <b>94 428 710 79.76 / 94 428 720 80.01 / 94 428 730 80.51</b>   |       |    |                         |
|                       | RTK, KBB  |       |    |                         |
|                       | R   | 1.75  | PC | G6                      |
|                       | M   | 2     | CR | G1                      |
|                       | DSF   | 3     | CR |                         |
|                       | → <b>80 00008 1 0 ...</b>   |       |    |                         |
|                       | cylinder head gasket piston protrusion:   |       |    |                         |
|                       | notches thickness more than less than   |       |    |                         |
|                       | 1   | +0,91 |    | +1,00                   |
|                       | 2   | +1,01 |    | +1,10                   |
|                       | 3   | +1,11 |    | +1,20, for cylinder 3-4 |

**80 00008 1 0 000** Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]  
**80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51**

**80 00725 1 0 000** Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]  
**80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00**

**89 434 190** T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7

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|--|---------------------|--|--|--|
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |  |  |
|  | <b>77 152 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620</b> 0,50 / <b>77 152 630</b> 0,75 / <b>77 152 600</b> STD, 180° oil groove  |  |  |
|  | <b>77 214 690</b>   | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.   |  |  |
|  | <b>77 288 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1; PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/S<br><b>77 288 620</b> 0,50 / <b>77 288 600</b> STD, The upper shell is marked with 'SPUTTER'.   |  |  |
|  | <b>87 475 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620</b> 0,50 / <b>87 475 630</b> 0,75 / <b>87 475 600</b> STD, 180° oil groove  |  |  |
|  | <b>331143</b>       | EX; 31.6 x 7 x 96.9 x RA/S - - 45° - 22 - III  |  | <b>MK-7H</b><br>valve cotter; number of notches: 3;<br>valve stem diameter: 7                        |
|  | <b>39486</b>        | IN; 36 x 7 x 96.9 x S - - 45° - 22 - III   |  | <b>81-33103</b><br>IN/EX; 12.08/15 x 7 x 36.5 B1<br><b>81-33104</b><br>IN/EX; 12.25/15 x 7 x 36.5 B1 |
|  | <b>50 006 205</b>   | CAM, chilled cast iron   |  |  |
|  | <b>7.09269.31.0</b> | length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9   |  |  |
|  | <b>7.22684.18.0</b> | air mass sensor; electrical, Sensor without measuring tube   |  |  |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |  |  |
|  | <b>7.24808.51.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |  |  |
|  | <b>7.06740.04.0</b> | water pump auxiliary cooling; electrical   |  |  |
|  | <b>7.21903.70.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |  |  |
|  | <b>7.21903.75.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |  |  |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |  |

|           |  |                   |   |   |          |    |          |          |       |        |
|-----------|--|-------------------|---|---|----------|----|----------|----------|-------|--------|
| <b>22</b> |  | <b>81</b>         |   |   |          |    |          |          |       |        |
|           | <b>1F</b>  | 05.1991 → 06.1999 | B | 4 | 1595 cm³ | 2V | 52-55 kW | 71-75 PS | ε 9,5 | - 77.4 |
|           | <b>CITY GOLF, CORDOBA (6K1, 6K2), CORDOBA Vario (6K5), IBIZA II (6K1), TOLEDO I (1L)</b> |                   |   |   |          |    |          |          |       |        |

|  |                         |  |
|--|-------------------------|--|
|  | <b>93 872 600</b>       | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br><b>93 872 610</b> 81.26 / <b>93 872 620</b> 81.51 |
|  | <b>80 00010 1 1 000</b> | SRK<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1</b> ..., <b>80 00010 1 2</b> ..., <b>80 00010 1 3</b> ...<br>exchangeable only in sets              |
|  | <b>80 00010 1 1 025</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]   |
|  | <b>80 00010 1 1 050</b> | 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]  |
|  | <b>80 00010 1 2 025</b> | 81.25 / <b>80 00010 1 2 050</b> 81.50  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]  |
|  | <b>80 00010 1 3 025</b> | 81.25 / <b>80 00010 1 3 050</b> 81.50  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00        |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove            |
|  | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |

cont...



|           |                         |   |      |                     |   |    |          |          |     |        |
|-----------|-------------------------|---|------|---------------------|---|----|----------|----------|-----|--------|
|           | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |      | <b>MK-8H</b>        | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |    |          |          |     |        |
|           | <b>33282</b>            | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |      | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1                                 |    |          |          |     |        |
|           |                         |   |      | <b>81-3319</b>      | IN/EX; 12.07/15.2 x 8 x 42.5 B1                               |    |          |          |     |        |
|           |                         |   |      | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1                                 |    |          |          |     |        |
|           |                         |   |      | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1                                  |    |          |          |     |        |
|           |                         |   |      | <b>81-3320</b>      | IN/EX; 12.2/15.2 x 8 x 42.5 B1                                |    |          |          |     |        |
|           | <b>50 006 397</b>       | CAM, chilled cast iron  |      |                     |   |    |          |          |     |        |
|           | <b>50 005 148</b>       | mechanical; metal   |      | <b>7.07919.08.0</b> |   |    |          |          |     |        |
|           | <b>50 005 151</b>       | mechanical; metal, with backhousing   |      |                     |   |    |          |          |     |        |
|           | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5  |      |                     |   |    |          |          |     |        |
|           | <b>7.02550.56.0</b>     | fuel pump; in-tank; electrical, VDO   |      |                     |   |    |          |          |     |        |
|           | <b>7.21088.62.0</b>     | fuel pump; in-tank; electrical, with strainer   |      |                     |   |    |          |          |     |        |
|           | <b>7.02550.55.0</b>     | swirl pot; in-tank; electrical, VDO   |      |                     |   |    |          |          |     |        |
|           | <b>7.05271.40.0</b>     | lambda sensor; control sensor; heated   |      |                     |   |    |          |          |     |        |
|           | <b>50 006 417</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |      |                     |   |    |          |          |     |        |
| <b>23</b> |                         | <b>81</b>   |      |                     |   |    |          |          |     |        |
|           | ABN                     | 05.1991 → 03.1999   | B    | 4                   | 1595 cm <sup>3</sup>  | 2V | 54-55 kW | 73-75 PS | 9,1 | - 77.4 |
|           | TOLEDO I (1L)           |   |      |                     |   |    |          |          |     |        |
|           | <b>93 872 600</b>       | Cylinder diameter: 81.01; KH: 35.6; BU: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3 |      |                     |   |    |          |          |     |        |
|           | <b>93 872 610</b>       | 81.26 / <b>93 872 620</b> 81.51   |      |                     |   |    |          |          |     |        |
|           |                         | SRK   |      |                     |   |    |          |          |     |        |
|           |                         | R   | 1.5  | CR                  | G6  |    |          |          |     |        |
|           |                         | NM  | 1.75 |                     |   |    |          |          |     |        |
|           |                         | DSF   | 3    | CR                  |   |    |          |          |     |        |
|           |                         | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b>                                 |      |                     |   |    |          |          |     |        |
|           |                         | exchangeable only in sets   |      |                     |   |    |          |          |     |        |
|           | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]  |      |                     |   |    |          |          |     |        |
|           |                         | <b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00                 |      |                     |   |    |          |          |     |        |
|           | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]   |      |                     |   |    |          |          |     |        |
|           |                         | <b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |      |                     |   |    |          |          |     |        |
|           | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]   |      |                     |   |    |          |          |     |        |
|           |                         | <b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |      |                     |   |    |          |          |     |        |
|           | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A  |      |                     |   |    |          |          |     |        |
|           | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A  |      |                     |   |    |          |          |     |        |
|           |                         | <b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |      |                     |   |    |          |          |     |        |
|           | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  |      |                     |   |    |          |          |     |        |
|           | <b>78 635 600</b>       | STD   |      |                     |   |    |          |          |     |        |
|           | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G   |      |                     |   |    |          |          |     |        |
|           |                         | <b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00              |      |                     |   |    |          |          |     |        |
|           | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |      |                     |   |    |          |          |     |        |
|           |                         | <b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove                |      |                     |   |    |          |          |     |        |
|           | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |      |                     |   |    |          |          |     |        |
|           | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |      | <b>MK-8H</b>        | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |    |          |          |     |        |
|           | <b>33282</b>            | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |      | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1                                 |    |          |          |     |        |
|           |                         |   |      | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1                                 |    |          |          |     |        |
|           |                         |   |      | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1                                  |    |          |          |     |        |
|           | <b>50 006 397</b>       | CAM, chilled cast iron  |      |                     |   |    |          |          |     |        |
|           | <b>50 005 148</b>       | mechanical; metal   |      | <b>7.07919.08.0</b> |   |    |          |          |     |        |
|           | <b>50 005 151</b>       | mechanical; metal, with backhousing   |      |                     |   |    |          |          |     |        |
|           | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5  |      |                     |   |    |          |          |     |        |

| 24 |                               | 81  |  |
|----|-------------------------------|---|--|
|    | ABS                           | 03.1993→08.1999   | B 4 1781 cm <sup>3</sup> 2V 66 kW 90 PS 10 - 86.4  |
|    | IBIZA II (6K1), TOLEDO I (1L) |   |  |
|    | 93 928 600                    | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br>93 928 610 81.26 / 93 928 620 81.51 / 93 928 630 82.01 |  |
|    |                               | SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ 80 00010 1 1 ..., 80 00010 1 2 ..., 80 00010 1 3 ...<br>exchangeable only in sets  |  |
|    | 80 00010 1 1 000              | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00  |  |
|    | 80 00010 1 2 000              | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50  |  |
|    | 80 00010 1 3 000              | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50  |  |
|    | 85 957 604                    | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.   |  |
|    | 85 958 604                    | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.  |  |
|    | 78 635 620                    | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD  |  |
|    | 87 200 610                    | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00   |  |
|    | 87 581 610                    | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove  |  |
|    | 87 582 691                    | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |  |
|    | 33048                         | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   | <br>MK-8H valve cotter; number of notches: 3; valve stem diameter: 8   |
|    | 33282                         | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   | <br>81-3310 IN/EX; 12.06/15 x 8 x 36.5 B1<br>81-3312 IN/EX; 12.13/15 x 8 x 36.5 B1<br>81-3311 IN/EX; 12.2/15 x 8 x 36.5 B1 |
|    | 50 007 594                    | CAM, chilled cast iron  |  |
|    | 50 005 148                    | mechanical; metal   |  |
|    | 50 005 151                    | mechanical; metal, with backhousing   |  |
|    | 7.07152.46.0                  | mechanical; metal; Impeller diameter: 59.5  |  |
|    | 7.02550.56.0                  | fuel pump; in-tank; electrical, VDO   |  |
|    | 7.21088.62.0                  | fuel pump; in-tank; electrical, with strainer   |  |
|    | 7.02550.55.0                  | swirl pot; in-tank; electrical, VDO   |  |
|    | 7.05271.40.0                  | lambda sensor; control sensor; heated   |  |
|    | 50 006 417                    | hydraulic; height: 26; Outer Ø: 35; length: 26, mot. 935 646→   |  |
|    | 50 006 460                    | hydraulic; height: 26; Outer Ø: 35; length: 26, →mot. 935645  |  |

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| 25 |  | 81   |   |
|----|--|--|---|
|    | ACC  | 03.1993→08.1999  | B 4 1781 cm <sup>3</sup> 2V 66 kW 90 PS 10 - 86.4 |
|    | CORDOBA Vario (6K5), IBIZA II (6K1), TOLEDO I (1L) |  |   |
|    | 93 876 600   | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -8.1; MØ: 56.9; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br>93 876 610 81.26 / 93 876 620 81.51 |   |
|    |  | SRK<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ 80 00010 1 1 ..., 80 00010 1 2 ..., 80 00010 1 3 ...<br>exchangeable only in sets                               |   |
|    | 80 00010 1 1 000                                   | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00                               |   |
|    | 80 00010 1 2 000                                   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50   |   |
|    | 80 00010 1 3 000                                   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50   |   |

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|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |  |   |
|  | <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00 |  |   |
|  | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove     |  |   |
|  | <b>87 582 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |  |   |
|  | <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
|  | <b>33282</b>        | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-33103</b> IN/EX; 12.08/15 x 7 x 36.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-33104</b> IN/EX; 12.25/15 x 7 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1 |
|  | <b>50 007 594</b>   | CAM, chilled cast iron  |  |   |
|  | <b>50 005 148</b>   | mechanical; metal   |  | <b>7.07919.08.0</b>   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing   |  |   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5  |  |   |
|  | <b>7.02550.56.0</b> | fuel pump; in-tank; electrical, VDO   |  |   |
|  | <b>7.02550.55.0</b> | swirl pot; in-tank; electrical, VDO   |  |   |
|  | <b>7.05271.40.0</b> | lambda sensor; control sensor; heated   |  |   |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |   |

## 26 81

|  |   |   |   |   |                      |    |       |        |      |        |  |
|--|---|---|---|---|----------------------|----|-------|--------|------|--------|--|
|  | <b>ADL</b>                                | 10.1993 → 08.1996   | B | 4 | 1781 cm <sup>3</sup> | 4V | 95 kW | 129 PS | 10,5 | - 86.4 |  |
|  | <b>CORDOBA (6K1, 6K2), IBIZA II (6K1)</b> |   |   |   |                      |    |       |        |      |        |  |
|  | <b>50 005 148</b>                         | mechanical; metal   |   |   |                      |    |       |        |      |        |  |
|  | <b>50 005 151</b>                         | mechanical; metal, with backhousing                                     |   |   |                      |    |       |        |      |        |  |
|  | <b>7.07152.46.0</b>                       | mechanical; metal; Impeller diameter: 59.5                              |   |   |                      |    |       |        |      |        |  |
|  | <b>7.09269.27.0</b>                       | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |   |   |                      |    |       |        |      |        |  |
|  | <b>7.02550.58.0</b>                       | fuel pump; in-tank; electrical  |   |   |                      |    |       |        |      |        |  |
|  | <b>7.02550.57.0</b>                       | swirl pot; in-tank; electrical  |   |   |                      |    |       |        |      |        |  |
|  | <b>7.05270.86.0</b>                       | lambda sensor; control sensor; heated                                   |   |   |                      |    |       |        |      |        |  |

## 27 81

|  |                                      |  |   |   |                      |    |       |       |      |        |  |
|--|--------------------------------------|--|---|---|----------------------|----|-------|-------|------|--------|--|
|  | <b>ADZ</b>                           | 07.1994 → 08.1999  | B | 4 | 1781 cm <sup>3</sup> | 2V | 66 kW | 90 PS | 9-10 | - 86.4 |  |
|  | <b>IBIZA II (6K1), TOLEDO I (1L)</b> |  |   |   |                      |    |       |       |      |        |  |
|  | <b>93 928 600</b>                    | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610</b> 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01 |   |   |                      |    |       |       |      |        |  |
|  |                                      | SRK  |   |   |                      |    |       |       |      |        |  |
|  |                                      | M 1.5 MO G6  |   |   |                      |    |       |       |      |        |  |
|  |                                      | NM 1.75  |   |   |                      |    |       |       |      |        |  |
|  |                                      | DSF 3 CR   |   |   |                      |    |       |       |      |        |  |
|  |                                      | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets   |   |   |                      |    |       |       |      |        |  |
|  | <b>80 00010 1 1 000</b>              | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00  |   |   |                      |    |       |       |      |        |  |
|  | <b>80 00010 1 2 000</b>              | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |   |   |                      |    |       |       |      |        |  |
|  | <b>80 00010 1 3 000</b>              | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |   |   |                      |    |       |       |      |        |  |
|  | <b>85 957 604</b>                    | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |   |   |                      |    |       |       |      |        |  |
|  | <b>85 958 604</b>                    | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |   |   |                      |    |       |       |      |        |  |

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| <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |                     |  |
| <b>77 537 610</b>       | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A<br><b>77 537 620 0,50 / 77 537 600 STD</b> , 180° oil groove, mot. ch 1E Y 010 001→                           |                     |  |
| <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>                              |                     |  |
| <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |                     |  |
| <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove, →mot. ch 1E Y 010 000   |                     |  |
| <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |                     |  |
| <b>33416</b>            | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III   | <b>MK-7H</b>        | valve cotter; number of notches: 3; valve stem diameter: 7 |
| <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   | <b>MK-8H</b>        | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33282</b>            | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|                         |   | <b>81-33103</b>     | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|                         |   | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|                         |   | <b>81-33104</b>     | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|                         |   | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
| <b>50 007 594</b>       | CAM, chilled cast iron  |                     |  |
| <b>50 005 148</b>       | mechanical; metal   | <b>7.07919.08.0</b> |  |
| <b>50 005 151</b>       | mechanical; metal, with backhousing   |                     |  |
| <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5  |                     |  |
| <b>7.02550.56.0</b>     | fuel pump; in-tank; electrical, VDO   |                     |  |
| <b>7.21088.62.0</b>     | fuel pump; in-tank; electrical, with strainer   |                     |  |
| <b>7.02550.55.0</b>     | swirl pot; in-tank; electrical, VDO   |                     |  |
| <b>7.05271.08.0</b>     | lambda sensor; control sensor; heated   |                     |  |
| <b>7.05271.40.0</b>     | lambda sensor; control sensor; heated   |                     |  |
| <b>50 006 417</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26, mot. 011 566→   |                     |  |
| <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26, →mot. 011565  |                     |  |
| <b>28</b>               | <b>81</b>   |                     |  |
| <b>AFT</b>              | 11.1996→03.1999   | B                   | 4 1595 cm³ 2V 74 kW 101 PS 10,3 - 77.4                     |
| <b>TOLEDO I (1L)</b>    |   |                     |  |
| <b>94 503 700</b>       | Cylinder diameter: 81.01; KH: 32; BÜ: 0.7; MT: -2.3; MØ: 61.4; GL: 53.7; piston pin: 20x57; number of piston rings: 3<br><b>94 503 710 81.26 / 94 503 720 81.51</b> |                     |  |
|                         | R 1.2 NT ST   |                     |  |
|                         | NM 1.5  |                     |  |
|                         | SLF 2 CR ST   |                     |  |
|                         | → <b>80 00394 1 0 ...</b>   |                     |  |
| <b>80 00394 1 0 000</b> | Ø81; STD; set: 1; [R ST NT 1.2] [NM 1.5] [SLF ST CR 2]<br><b>80 00394 1 0 025 81.25 / 80 00394 1 0 050 81.50</b>  |                     |  |
| <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |                     |  |
| <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |                     |  |
| <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |                     |  |
| <b>77 152 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove, →mot. ch 1E Y 010 000         |                     |  |
| <b>77 537 610</b>       | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A<br><b>77 537 620 0,50 / 77 537 600 STD</b> , 180° oil groove, mot. ch 1E Y 010 001→                           |                     |  |
| <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>                              |                     |  |
| <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove, →mot. ch 1E Y 010 000   |                     |  |
| <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |                     |  |

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|-----------|---|--|---|---------------------|--|----|--------|--------|--------|--------|
|           | <b>33416</b>  | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III  |   | <b>MK-7H</b>        | valve cotter; number of notches: 3; valve stem diameter: 7 |    |        |        |        |        |
|           | <b>33403</b>  | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III   |   | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1                              |    |        |        |        |        |
|           |   |  |   | <b>81-33103</b>     | IN/EX; 12.08/15 x 7 x 36.5 B1                              |    |        |        |        |        |
|           |   |  |   | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1                              |    |        |        |        |        |
|           |   |  |   | <b>81-33104</b>     | IN/EX; 12.25/15 x 7 x 36.5 B1                              |    |        |        |        |        |
|           |   |  |   | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1                               |    |        |        |        |        |
|           | <b>50 006 398</b>   | CAM, chilled cast iron   |   |                     |  |    |        |        |        |        |
|           | <b>50 005 148</b>   | mechanical; metal  |   | <b>7.07919.08.0</b> |  |    |        |        |        |        |
|           | <b>50 005 151</b>   | mechanical; metal, with backhousing  |   |                     |  |    |        |        |        |        |
|           | <b>7.07152.46.0</b>   | mechanical; metal; Impeller diameter: 59.5   |   |                     |  |    |        |        |        |        |
|           | <b>7.02550.58.0</b>   | fuel pump; in-tank; electrical   |   |                     |  |    |        |        |        |        |
|           | <b>7.02550.57.0</b>   | swirl pot; in-tank; electrical   |   |                     |  |    |        |        |        |        |
|           | <b>7.22017.52.0</b>   | fuel pressure regulator; hydraulic   |   |                     |  |    |        |        |        |        |
|           | <b>7.05270.90.0</b>   | lambda sensor; control sensor; heated  |   |                     |  |    |        |        |        |        |
|           | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |                     |  |    |        |        |        |        |
| <b>29</b> |   | <b>81</b>  |   |                     |  |    |        |        |        |        |
|           | <b>AGZ</b>  | 10.1998 → 11.2000  | B | 5                   | 2324 cm <sup>3</sup>                                       | 2V | 110 kW | 150 PS | ε 10,1 | - 90.2 |
|           | <b>TOLEDO II (1M2)</b>  |  |   |                     |  |    |        |        |        |        |
|           | <b>91 033 600</b>   | Cylinder diameter: 81.01; KH: 30.45; BÜ: 4.33; MT: -5.5; GL: 58.78; piston pin: 20x57; number of piston rings: 3 |   |                     |  |    |        |        |        |        |
|           | <b>91 033 610 81.51 / 91 033 620 82.01</b>                                      |  |   |                     |  |    |        |        |        |        |
|           | M 1.5 MO G6   |  |   |                     |  |    |        |        |        |        |
|           | NM 1.75   |  |   |                     |  |    |        |        |        |        |
|           | DSF 3 CR  |  |   |                     |  |    |        |        |        |        |
|           | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b>   |  |   |                     |  |    |        |        |        |        |
|           | <b>80 00010 1 1 000</b>   | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]   |   |                     |  |    |        |        |        |        |
|           | <b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b> |  |   |                     |  |    |        |        |        |        |
|           | <b>80 00010 1 2 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]  |   |                     |  |    |        |        |        |        |
|           | <b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>                          |  |   |                     |  |    |        |        |        |        |
|           | <b>80 00010 1 3 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]  |   |                     |  |    |        |        |        |        |
|           | <b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>                          |  |   |                     |  |    |        |        |        |        |
|           | <b>77 819 610</b>   | [Set] HL 0,25 Ø 59.728 / 65.000 / 17.000 / 2.626 St/A  |   |                     |  |    |        |        |        |        |
|           | <b>77 819 620 0,50 / 77 819 600 STD</b>   |  |   |                     |  |    |        |        |        |        |
|           | <b>77 820 610</b>   | [Set] PL 0,25 Ø 53.728 / 56.800 / 17.000 / 1.529 St/A  |   |                     |  |    |        |        |        |        |
|           | <b>77 820 620 0,50 / 77 820 600 STD</b>   |  |   |                     |  |    |        |        |        |        |
|           | <b>39300</b>  | EX; 34 x 7 x 107 x RA/S - - 45° - VS - 22 - III  |   | <b>MK-7H</b>        | valve cotter; number of notches: 3; valve stem diameter: 7 |    |        |        |        |        |
|           | <b>331040</b>   | IN; 39 x 7 x 106 x S - - 45° - 22 - III  |   | <b>81-33100</b>     | IN/EX; 12.08/15 x 7 x 38 B1                                |    |        |        |        |        |
|           | <b>39372</b>  | IN; 39 x 7 x 106 x S - - 45° - VS - 22 - III   |   |                     |  |    |        |        |        |        |
|           | <b>7.09269.27.0</b>   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |   |                     |  |    |        |        |        |        |
|           | <b>7.02550.61.0</b>   | fuel pump; in-tank; electrical   |   |                     |  |    |        |        |        |        |
|           | <b>3.32038.03.0</b>   | fuel tank seal; in-tank  |   |                     |  |    |        |        |        |        |
|           | <b>7.02550.54.0</b>   | swirl pot; in-tank; electrical   |   |                     |  |    |        |        |        |        |
|           | <b>7.22684.14.0</b>   | air mass sensor; electrical, Sensor without measuring tube   |   |                     |  |    |        |        |        |        |
|           | <b>7.22286.55.0</b>   | cut-off secondary air valve; pneumatic   |   |                     |  |    |        |        |        |        |
|           | <b>7.06740.04.0</b>   | water pump auxiliary cooling; electrical   |   |                     |  |    |        |        |        |        |

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**7.02256.00.0** electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (coolant circuit); electric switchover valve (exhaust gas flap); electric switchover valve (regulating throttle); reversing valve (secondary air); electric switchover valve (intake manifold); electro-pneumatic

**7.05271.03.0** lambda sensor; heated

**50 006 460** hydraulic; height: 26; Outer Ø: 35; length: 26

|                      |           |                   |   |   |                      |    |          |          |     |        |
|----------------------|-----------|-------------------|---|---|----------------------|----|----------|----------|-----|--------|
| <b>30</b>            | <b>EZ</b> | 05.1991 → 03.1999 | B | 4 | 1595 cm <sup>3</sup> | 2V | 52-54 kW | 71-73 PS | 9,1 | - 77.4 |
| <b>TOLEDO I (1L)</b> |           |                   |   |   |                      |    |          |          |     |        |

**93 872 600** Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3  
**93 872 610** 81.26 / **93 872 620** 81.51  
 SRK  
R 1.5 CR G6  
NM 1.75  
DSF 3 CR  
→ **80 00010 1 1 ...**, **80 00010 1 2 ...**, **80 00010 1 3 ...**  
exchangeable only in sets

**80 00010 1 1 000** Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]  
**80 00010 1 1 025** 81.25 / **80 00010 1 1 050** 81.50 / **80 00010 1 1 100** 82.00

**80 00010 1 2 000** Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]  
**80 00010 1 2 025** 81.25 / **80 00010 1 2 050** 81.50

**80 00010 1 3 000** Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]  
**80 00010 1 3 025** 81.25 / **80 00010 1 3 050** 81.50

**85 957 604** BU STD Ø 42.975 / 46.000 / 15.000 / St/A  
**85 957 694 SEMI**, Bushing for intermediary shaft, front.

**85 958 604** BU STD Ø 41.975 / 45.000 / 15.000 / St/A  
**85 958 694 SEMI**, Bushing for intermediary shaft, rear.

**78 635 620** [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  
**78 635 600 STD**

**87 200 610** [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  
**87 200 620** 0,50 / **87 200 630** 0,75 / **87 200 600 STD** / **87 200 640** 1,00

**87 205 610** [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G  
**87 205 620** 0,50 / **87 205 630** 0,75 / **87 205 600 STD** / **87 205 640** 1,00, HL 4: 360° oil groove

**87 324 690** [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  
**87 581 610** [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  
**87 581 620** 0,50 / **87 581 630** 0,75 / **87 581 600 STD**, HL 4: 360° oil groove

**87 582 691** [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove

**87 722 610** [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G  
**87 722 620** 0,50 / **87 722 630** 0,75 / **87 722 600 STD** / **87 722 640** 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove

|              |   |              |  |
|--------------|---|--------------|--|
| <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |
|--------------|---|--------------|--|

|               |  |                |                                 |
|---------------|--|----------------|---------------------------------|
| <b>33023</b>  | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1   |
| <b>331106</b> | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III    | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1 |

|              |  |                |                                |
|--------------|--|----------------|--------------------------------|
| <b>3363</b>  | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1  |
| <b>33022</b> | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1   |
|              |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1 |

**50 006 397** CAM, chilled cast iron

**50 005 148** mechanical; metal

**50 005 151** mechanical; metal, with backhousing

**7.07152.46.0** mechanical; metal; Impeller diameter: 59.5

**50 006 460** hydraulic; height: 26; Outer Ø: 35; length: 26

**50 007 621** mechanical; Outer Ø: 35; length: 28.5



|           |                      |  |
|-----------|----------------------|--|
| <b>31</b> |                      | <b>81</b>  |
|           | KR                   | 05.1991 → 03.1999 B 4 1781 cm <sup>3</sup> 4V 98-102 kW 133-139 PS 10 - 86.4 |
|           | PL                   | 05.1991 → 03.1999 B 4 1781 cm <sup>3</sup> 4V 92 kW 125 PS 10:1 - 86.4       |
|           | <b>TOLEDO I (1L)</b> |  |

|  |                         |   |  |   |
|--|-------------------------|---|--|---|
|  | <b>93 117 610</b>       | Cylinder diameter: 81.51; KH: 33.1; BÜ: 0.6; GL: 62.7; piston pin: 20x57; number of piston rings: 3<br>RK, HKÜ<br>R 1.5 CR G6<br>NM 1.75<br>SLF 3 CR<br>→ <b>80 00010 1 1 ...</b>                                     |  |   |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b>   |  |   |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>   |  |   |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>   |  |   |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |  |   |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |  |   |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |  |   |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>  |  |   |
|  | <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove |  |   |
|  | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |  |   |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove  |  |   |
|  | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |  |   |
|  | <b>33050</b>            | EX; 28 x 7 x 98.2 x A/S - Cr - 45° - VS - 9 - III   |  | <b>RK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>33125</b>            | IN; 32 x 7 x 95.5 x S - - 45° - VS - 9 - III  |  | <b>81-3321</b> IN/EX; 12.05/ x 7 x 38 B1                                |
|  |                         |   |  | <b>81-3322</b> IN/EX; 12.15/ x 7 x 38 B1                                |
|  | <b>50 005 148</b>       | mechanical; metal   |  |   |
|  | <b>50 005 151</b>       | mechanical; metal, with backhousing   |  |   |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5  |  |   |
|  | <b>7.09269.27.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |  |   |
|  | <b>7.21088.62.0</b>     | fuel pump; in-tank; electrical, with strainer   |  |   |
|  | <b>3.32038.03.0</b>     | fuel tank seal; in-tank   |  |   |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |   |

|           |                      |   |
|-----------|----------------------|---|
| <b>32</b> |                      | <b>81</b>   |
|           | RP                   | 05.1991 → 12.1996 B 4 1781 cm <sup>3</sup> 2V 65 kW 88 PS 9-10 - 86.4 |
|           | <b>TOLEDO I (1L)</b> |   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>93 876 600</b>       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -8.1; MØ: 56.9; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 876 610 81.26 / 93 876 620 81.51</b><br>SRK<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ..., 80 00010 1 2 ..., 80 00010 1 3 ...</b><br>exchangeable only in sets |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b>  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>  |

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|           |  |  |   |                     |  |    |       |        |                           |
|-----------|--|--|---|---------------------|--|----|-------|--------|---------------------------|
|           | <b>85 957 604</b>  | BU STD $\varnothing$ 42.975 / 46.000 / 15.000 / St/A   |   |                     |  |    |       |        |                           |
|           | <b>85 958 604</b>  | BU STD $\varnothing$ 41.975 / 45.000 / 15.000 / St/A   |   |                     |  |    |       |        |                           |
|           | <b>78 635 620</b>  | [Pair] AS 0,20 $\varnothing$ 59.750 / 72.950 // 2.075 St/A   |   |                     |  |    |       |        |                           |
|           | <b>87 200 610</b>  | [Set] PL 0,25 $\varnothing$ 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |   |                     |  |    |       |        |                           |
|           | <b>87 205 610</b>  | [Set] HL 0,25 $\varnothing$ 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 $\varnothing$ 53.728 / 59.000 / 25.030 / 2.627 St/B/G |   |                     |  |    |       |        |                           |
|           | <b>87 324 690</b>  | [Set] PL-B SEMI $\varnothing$ 20.000 / 23.000 / 25.000 / St/B  |   |                     |  |    |       |        |                           |
|           | <b>87 581 610</b>  | [Set] HL 0,25 $\varnothing$ 53.728 / 59.000 / 18.500 / 2.627 St/A  |   |                     |  |    |       |        |                           |
|           | <b>87 582 691</b>  | [Set] PL-B SEMI $\varnothing$ 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |   |                     |  |    |       |        |                           |
|           | <b>33048</b>   | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |   | <b>MK-8H</b>        | valve cotter; number of notches: 3; valve stem diameter: 8 |    |       |        |                           |
|           | <b>33282</b>   | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  |   | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1                              |    |       |        |                           |
|           |  |  |   | <b>81-3319</b>      | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |    |       |        |                           |
|           |  |  |   | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1                              |    |       |        |                           |
|           |  |  |   | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1                               |    |       |        |                           |
|           |  |  |   | <b>81-3320</b>      | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |    |       |        |                           |
|           | <b>50 007 594</b>  | CAM, chilled cast iron   |   |                     |  |    |       |        |                           |
|           | <b>50 005 148</b>  | mechanical; metal  |   | <b>7.07919.08.0</b> |  |    |       |        |                           |
|           | <b>50 005 151</b>  | mechanical; metal, with backhousing  |   |                     |  |    |       |        |                           |
|           | <b>7.07152.46.0</b>                                      | mechanical; metal; Impeller diameter: 59.5   |   |                     |  |    |       |        |                           |
|           | <b>7.21088.62.0</b>                                      | fuel pump; in-tank; electrical, with strainer  |   |                     |  |    |       |        |                           |
|           | <b>50 006 460</b>  | hydraulic; height: 26; Outer $\varnothing$ : 35; length: 26  |   |                     |  |    |       |        |                           |
| <b>33</b> |  | <b>82.5</b>  |   |                     |  |    |       |        |                           |
|           | <b>2E</b>  | 05.1991 → 08.1999  | B | 4                   | 1984 cm <sup>3</sup>                                       | 2V | 85 kW | 115 PS | $\varnothing$ 10,5 - 92.8 |
|           | <b>CORDOBA (6K1, 6K2), IBIZA II (6K1), TOLEDO I (1L)</b> |  |   |                     |  |    |       |        |                           |
|           | <b>80 00012 1 0 000</b>                                  | $\varnothing$ 82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]  |   |                     |  |    |       |        |                           |
|           |  | <b>80 00012 1 0 025</b> 82.75 / <b>80 00012 1 0 050</b> 83.00 / <b>80 00012 1 0 100</b> 83.50  |   |                     |  |    |       |        |                           |
|           | <b>85 957 604</b>  | BU STD $\varnothing$ 42.975 / 46.000 / 15.000 / St/A   |   |                     |  |    |       |        |                           |
|           | <b>85 958 604</b>  | BU STD $\varnothing$ 41.975 / 45.000 / 15.000 / St/A   |   |                     |  |    |       |        |                           |
|           | <b>78 635 620</b>  | [Pair] AS 0,20 $\varnothing$ 59.750 / 72.950 // 2.075 St/A   |   |                     |  |    |       |        |                           |
|           | <b>77 198 690</b>  | [Set] PL-B SEMI $\varnothing$ 21.000 / 23.000 / 25.000 / St/B  |   |                     |  |    |       |        |                           |
|           | <b>87 200 610</b>  | [Set] PL 0,25 $\varnothing$ 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |   |                     |  |    |       |        |                           |
|           | <b>87 581 610</b>  | [Set] HL 0,25 $\varnothing$ 53.728 / 59.000 / 18.500 / 2.627 St/A  |   |                     |  |    |       |        |                           |
|           |  | <b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |   |                     |  |    |       |        |                           |
|           | <b>33416</b>   | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III  |   | <b>MK-7H</b>        | valve cotter; number of notches: 3; valve stem diameter: 7 |    |       |        |                           |
|           | <b>33048</b>   | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |   | <b>MK-8H</b>        | valve cotter; number of notches: 3; valve stem diameter: 8 |    |       |        |                           |
|           | <b>33403</b>   | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III   |   | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1                              |    |       |        |                           |
|           | <b>33313</b>   | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III   |   | <b>81-33103</b>     | IN/EX; 12.08/15 x 7 x 36.5 B1                              |    |       |        |                           |
|           |  |  |   | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1                              |    |       |        |                           |
|           |  |  |   | <b>81-33104</b>     | IN/EX; 12.25/15 x 7 x 36.5 B1                              |    |       |        |                           |
|           |  |  |   | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1                               |    |       |        |                           |
|           | <b>50 006 395</b>  | CAM, chilled cast iron   |   |                     |  |    |       |        |                           |
|           | <b>50 005 148</b>  | mechanical; metal  |   |                     |  |    |       |        |                           |
|           | <b>50 005 151</b>  | mechanical; metal, with backhousing  |   |                     |  |    |       |        |                           |

cont...

|  |              |   |
|--|--------------|---|
|  | 7.07152.46.0 | mechanical; metal; Impeller diameter: 59.5                              |
|  | 7.09269.27.0 | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |
|  | 7.02550.58.0 | fuel pump; in-tank; electrical  |
|  | 7.02550.61.0 | fuel pump; in-tank; electrical  |
|  | 7.21088.62.0 | fuel pump; in-tank; electrical, with strainer                           |
|  | 7.22042.51.0 | fuel pump; semi-in-tank; electrical                                     |
|  | 7.02550.54.0 | swirl pot; in-tank; electrical  |
|  | 7.02550.57.0 | swirl pot; in-tank; electrical  |
|  | 7.22017.52.0 | fuel pressure regulator; hydraulic                                      |
|  | 7.05270.86.0 | lambda sensor; control sensor; heated                                   |
|  | 50 006 417   | hydraulic; height: 26; Outer Ø: 35; length: 26, mot. 565 666→           |
|  | 50 006 460   | hydraulic; height: 26; Outer Ø: 35; length: 26, →mot. 565665            |

**34** **82.5**

11.1993→08.1999 B 4 1984 cm<sup>3</sup> 4V 110 kW 150 PS  $\xi$ 10,4 - 92.8

CORDOBA (6K1, 6K2), IBIZA II (6K1), TOLEDO I (1L)

|  |              |   |
|--|--------------|---|
|  | 85 957 604   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A  |
|  |              | <b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                   |
|  | 85 958 604   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A  |
|  |              | <b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.                    |
|  | 78 635 620   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A                                    |
|  |              | <b>78 635 600 STD</b>   |
|  | 77 198 690   | [Set] PL-B SEMI Ø 21.000 / 23.000 / 25.000 / St/B                                 |
|  | 87 200 610   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G                           |
|  |              | <b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>       |
|  | 87 581 610   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A                             |
|  |              | <b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove |
|  | 33308        | IN; 32 x 7 x 95.5 x S - - 45° - VS - 22 - III                                     |
|  | 81-33101     | IN/EX; 12.05/15 x 7 x 35 B1   |
|  | 81-33103     | IN/EX; 12.08/15 x 7 x 36.5 B1   |
|  | 81-33104     | IN/EX; 12.25/15 x 7 x 36.5 B1   |
|  | 50 006 306   | installation side: outlet sideCAM, chilled cast iron                              |
|  | 50 005 148   | mechanical; metal   |
|  | 50 005 151   | mechanical; metal, with backhousing   |
|  | 7.07152.46.0 | mechanical; metal; Impeller diameter: 59.5  |
|  | 7.09269.27.0 | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6           |
|  | 7.02550.58.0 | fuel pump; in-tank; electrical  |
|  | 7.02550.61.0 | fuel pump; in-tank; electrical  |
|  | 7.21088.62.0 | fuel pump; in-tank; electrical, with strainer                                     |
|  | 7.22042.51.0 | fuel pump; semi-in-tank; electrical   |
|  | 7.02550.54.0 | swirl pot; in-tank; electrical  |
|  | 7.02550.57.0 | swirl pot; in-tank; electrical  |
|  | 7.05270.86.0 | lambda sensor; control sensor; heated   |
|  | 50 006 460   | hydraulic; height: 26; Outer Ø: 35; length: 26                                    |

**35** **82.5**

03.1993→08.1999 B 4 1984 cm<sup>3</sup> 2V 85 kW 115 PS  $\xi$ 10 - 92.8

CORDOBA (6K1, 6K2), IBIZA II (6K1), TOLEDO I (1L)

|  |                  |   |
|--|------------------|---|
|  | 80 00012 1 0 000 | Ø82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]                      |
|  |                  | <b>80 00012 1 0 025 82.75 / 80 00012 1 0 050 83.00 / 80 00012 1 0 100 83.50</b> |




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|  |                     |   |  |                 |  |
|--|---------------------|---|--|-----------------|--|
|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |  |                 |  |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |  |                 |  |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |  |                 |  |
|  | <b>77 152 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove, →mot. ch 1E Y 010 000       |  |                 |  |
|  | <b>77 198 690</b>   | [Set] PL-B SEMI Ø 21.000 / 23.000 / 25.000 / St/B   |  |                 |  |
|  | <b>77 537 610</b>   | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A<br><b>77 537 620 0,50 / 77 537 600 STD</b> , 180° oil groove, mot. ch 1E Y 010 001→                         |  |                 |  |
|  | <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>                            |  |                 |  |
|  | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove, →mot. ch 1E Y 010 000 |  |                 |  |
|  | <b>33416</b>        | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III   |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>33403</b>        | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III  |  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |                     |   |  | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|  |                     |   |  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |                     |   |  | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|  |                     |   |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>50 006 398</b>   | CAM, chilled cast iron  |  |                 |  |
|  | <b>50 005 148</b>   | mechanical; metal   |  |                 |  |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing   |  |                 |  |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5  |  |                 |  |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |  |                 |  |
|  | <b>7.02550.58.0</b> | fuel pump; in-tank; electrical  |  |                 |  |
|  | <b>7.02550.61.0</b> | fuel pump; in-tank; electrical  |  |                 |  |
|  | <b>7.22042.51.0</b> | fuel pump; semi-in-tank; electrical   |  |                 |  |
|  | <b>7.02550.54.0</b> | swirl pot; in-tank; electrical  |  |                 |  |
|  | <b>7.02550.57.0</b> | swirl pot; in-tank; electrical  |  |                 |  |
|  | <b>7.03703.05.0</b> | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.                              |  |                 |  |
|  | <b>7.05270.90.0</b> | lambda sensor; control sensor; heated   |  |                 |  |
|  | <b>7.05271.08.0</b> | lambda sensor; control sensor; heated   |  |                 |  |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |                 |  |

|           |                                      |  |
|-----------|--------------------------------------|--|
| <b>36</b> |                                      | <b>83</b>  |
|           | <b>021 A.2000</b>                    | 11.1984 → 12.1993 B 4 1461 cm³ 2V 63-66 kW 85-90 PS €10,5 - 67.5   |
|           | <b>IBIZA I (021A), MALAGA (023A)</b> |  |
|           | <b>7.21287.53.0</b>                  | fuel pump; in-line; electrical   |
|           | <b>7.21440.51.0</b>                  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
| <b>37</b> |                                      | <b>83</b>  |
|           | <b>021 B.2000</b>                    | 10.1986 → 12.1991 B 4 1461 cm³ 2V 74 kW 100 PS €11 - 67.5  |
|           | <b>021 C.2000</b>                    | 01.1989 → 12.1993 B 4 1461 cm³ 2V 65-66 kW 88-90 PS €10,5 - 67.5   |
|           | <b>021 D.2000</b>                    | 06.1989 → 12.1993 B 4 1461 cm³ 2V 65-66 kW 89-90 PS €11 - 67.5   |
|           | <b>IBIZA I (021A), MALAGA (023A)</b> |  |
|           | <b>7.21287.53.0</b>                  | fuel pump; in-line; electrical   |

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|  |   |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS    | Pos |
|---|---|---|------|--|-----------------|---|------------------|-------|-------|-----|
| 135/8   | B | 4 | 4    | 75,5 x 72  | 1280            | 2   | 9,5:1            | 43    | 58    | 1   |
| 135L  | B | 4 | 4    | 75,5 x 72  | 1289            | 2   | 8,8:1            | 43    | 58    | 2   |
| 136 L   | B | 4 | 4    | 75,5 x 72  | 1289            | 2   | 9,7:1            | 45    | 61    | 3   |
| 136B  | B | 4 | 4    | 75,5 x 72  | 1289            | 2   | 9,7:1            | 50    | 68    | 1   |
| 781.135 (43 kW)   | B | 4 | 4    | 75,5 x 72  | 1289            | 2   | 8,8:1            | 43    | 58    | 5   |
| 781.135E  | B | 4 | 4    | 75,5 x 72  | 1289            | 2   | 8,8:1            | 40    | 54    | 4   |
| 781.136   | B | 4 | 4    | 75,5 x 72  | 1289            | 2   | 9,7              | 40-46 | 54-63 | 5   |
| 781.136X  | B | 4 | 4    | 75,5 x 72  | 1289            | 2   | 9,7:1            | 46    | 63    | 5   |
| AEE   | B | 4 | 4    | 76,5 x 86,9  | 1598            | 2   | 9,8              | 55    | 75    | 8   |
| AEF   | D | 4 | 4    | 79,5 x 95,5  | 1896            | 2   | 22,5             | 47    | 64    | 9   |
| AGN   | B | 4 | 4    | 81 x 86,4  | 1781            | 5   | 10,3             | 92    | 125   | 10  |
| AMG   | B | 4 | 4    | 75,5 x 72  | 1289            | 2   | 9,5:1            | 40    | 54    | 6   |
| AMH   | B | 4 | 4    | 75,5 x 72  | 1289            | 2   | 9,7              | 50    | 68    | 6   |
| AMJ   | B | 4 | 4    | 75,5 x 72  | 1289            | 2   | 8,8:1            | 43    | 58    | 7   |
| OHC   | B | 4 | 4    | 75,5 x 72  | 1289            | 2   | 9,7:1            | 40-45 | 55-61 | 5   |

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|                               |                   | Pos             |   |           | Pos |
|-------------------------------|-------------------|-----------------|---|-----------|-----|
|                               |                   |                 |   |           |     |
| <b>130</b>                    |                   |                 |   |           |     |
| G, GL (S136)                  | 02.1985 → 10.1991 | 781.136         | B | <b>5</b>  |     |
| GL (S135)                     | 01.1987 → 10.1991 | 135/8           | B | <b>1</b>  |     |
| <b>FAVORIT (781)</b>          |                   |                 |   |           |     |
| 1.3 135 (781)                 | 10.1990 → 09.1994 | 781.135 (43 kW) | B | <b>5</b>  |     |
| 1.3 135 (781)                 | 12.1991 → 09.1994 | 781.135 (43 kW) | B | <b>5</b>  |     |
| 1.3 135 (781)                 | 12.1991 → 09.1994 | 781.135 (43 kW) | B | <b>5</b>  |     |
| 1.3 135 X, LX, GLX (781)      | 01.1990 → 09.1994 | 781.135E        | B | <b>4</b>  |     |
| 1.3 135L (781)                | 05.1989 → 09.1994 | 781.135 (43 kW) | B | <b>5</b>  |     |
| 1.3 136 (781)                 | 10.1990 → 09.1994 | 136 L           | B | <b>3</b>  |     |
| <b>FAVORIT Forman (785)</b>   |                   |                 |   |           |     |
| 1.3 (135 E)                   | 09.1991 → 06.1995 | 781.135E        | B | <b>4</b>  |     |
| 1.3 (135)                     | 12.1991 → 06.1995 | 781.135 (43 kW) | B | <b>5</b>  |     |
| 1.3 (135)                     | 01.1993 → 12.1993 | 781.135 (43 kW) | B | <b>5</b>  |     |
| 1.3 (136)                     | 08.1991 → 06.1995 | 781.136         | B | <b>5</b>  |     |
| 1.3 (136)                     | 08.1991 → 06.1995 | OHC             | B | <b>5</b>  |     |
| <b>FAVORIT Pickup (787)</b>   |                   |                 |   |           |     |
| 1.3                           | 06.1992 → 09.1993 | 781.136         | B | <b>5</b>  |     |
| 1.3                           | 12.1992 → 06.1997 | 781.135 (43 kW) | B | <b>5</b>  |     |
| <b>FELICIA I (6U1)</b>        |                   |                 |   |           |     |
| 1.3                           | 10.1994 → 07.1996 | 135L            | B | <b>2</b>  |     |
| 1.3                           | 10.1994 → 07.1996 | 136B            | B | <b>1</b>  |     |
| 1.3                           | 08.1996 → 03.1998 | AMG             | B | <b>6</b>  |     |
| 1.3                           | 08.1996 → 03.1998 | AMH             | B | <b>6</b>  |     |
| 1.3                           | 08.1996 → 03.1998 | AMJ             | B | <b>7</b>  |     |
| 1.6 LX                        | 08.1995 → 03.1998 | AEE             | B | <b>8</b>  |     |
| 1.9 D                         | 10.1995 → 03.1998 | AEF             | D | <b>9</b>  |     |
| <b>FELICIA I Estate (6U5)</b> |                   |                 |   |           |     |
| 1.3                           | 08.1995 → 07.1996 | 135L            | B | <b>2</b>  |     |
| 1.3                           | 08.1996 → 03.1998 | AMJ             | B | <b>7</b>  |     |
| 1.3 LX                        | 08.1996 → 03.1998 | AMG             | B | <b>6</b>  |     |
| 1.3 LXI                       | 08.1995 → 07.1996 | 136B            | B | <b>1</b>  |     |
| 1.3 LXI                       | 08.1996 → 03.1998 | AMH             | B | <b>6</b>  |     |
| 1.6 GLX                       | 08.1995 → 03.1998 | AEE             | B | <b>8</b>  |     |
| 1.9 D                         | 10.1995 → 03.1998 | AEF             | D | <b>9</b>  |     |
| <b>FORMAN</b>                 |                   |                 |   |           |     |
| 1.3                           | 01.1994 → 12.1994 | 781.136X        | B | <b>5</b>  |     |
| 1.3                           | 01.1994 → 12.1994 | OHC             | B | <b>5</b>  |     |
| <b>OCTAVIA I (1U2)</b>        |                   |                 |   |           |     |
| 1.8                           | 09.1996 → 07.2000 | AGN             | B | <b>10</b> |     |
| <b>OCTAVIA I Combi (1U5)</b>  |                   |                 |   |           |     |
| 1.8 20V                       | 07.1998 → 07.2000 | AGN             | B | <b>10</b> |     |

|          |   |   |  |   |   |                      |    |          |          |        |        |  |
|----------|---|---|--|---|---|----------------------|----|----------|----------|--------|--------|--|
| <b>1</b> |   | <b>75.5</b>   |  |   |   |                      |    |          |          |        |        |  |
|          |   | 135/8   | 01.1987 → 10.1991  | B | 4 | 1280 cm <sup>3</sup> | 2V | 43 kW    | 58 PS    | ϕ9,5:1 | - 72   |  |
|          |   | 136B  | 10.1994 → 07.1996  | B | 4 | 1289 cm <sup>3</sup> | 2V | 50 kW    | 68 PS    | ϕ9,7:1 | - 72   |  |
|          |   | <b>130, FELICIA I (6U1), FELICIA I Estate (6U5)</b> |  |   |   |                      |    |          |          |        |        |  |
|          |   | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |        |        |  |
| <b>2</b> |   | <b>75.5</b>   |  |   |   |                      |    |          |          |        |        |  |
|          |   | 135L  | 10.1994 → 07.1996  | B | 4 | 1289 cm <sup>3</sup> | 2V | 43 kW    | 58 PS    | ϕ8,8:1 | - 72   |  |
|          |   | <b>FELICIA I (6U1), FELICIA I Estate (6U5)</b>      |  |   |   |                      |    |          |          |        |        |  |
|          |   | 7.05270.86.0  | lambda sensor; control sensor; heated  |   |   |                      |    |          |          |        |        |  |
| <b>3</b> |   | <b>75.5</b>   |  |   |   |                      |    |          |          |        |        |  |
|          |   | 136 L   | 10.1990 → 09.1994  | B | 4 | 1289 cm <sup>3</sup> | 2V | 45 kW    | 61 PS    | ϕ9,7:1 | - 72   |  |
|          |   | <b>FAVORIT (781)</b>                                |  |   |   |                      |    |          |          |        |        |  |
|          |   | 80 00252 1 0 000                                    | Ø75.5; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 3]  |   |   |                      |    |          |          |        |        |  |
|          |   | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |        |        |  |
|          |   | 7.05270.86.0  | lambda sensor; control sensor; heated  |   |   |                      |    |          |          |        |        |  |
| <b>4</b> |   | <b>75.5</b>   |  |   |   |                      |    |          |          |        |        |  |
|          |   | 781.135E  | 01.1990 → 06.1995  | B | 4 | 1289 cm <sup>3</sup> | 2V | 40 kW    | 54 PS    | ϕ8,8:1 | - 72   |  |
|          |   | <b>FAVORIT (781), FAVORIT Forman (785)</b>          |  |   |   |                      |    |          |          |        |        |  |
|          |   | 80 00252 1 0 000                                    | Ø75.5; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 3]  |   |   |                      |    |          |          |        |        |  |
|          |   | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |        |        |  |
| <b>5</b> |   | <b>75.5</b>   |  |   |   |                      |    |          |          |        |        |  |
|          |   | 781.136   | 02.1985 → 06.1995  | B | 4 | 1289 cm <sup>3</sup> | 2V | 40-46 kW | 54-63 PS | ϕ9,7   | - 72   |  |
|          |   | OHC   | 08.1991 → 06.1995  | B | 4 | 1289 cm <sup>3</sup> | 2V | 40-45 kW | 55-61 PS | ϕ9,7:1 | - 72   |  |
|          |   | 781.135 (43 kW)                                     | 05.1989 → 06.1997  | B | 4 | 1289 cm <sup>3</sup> | 2V | 43 kW    | 58 PS    | ϕ8,8:1 | - 72   |  |
|          |   | 781.136X  | 01.1994 → 12.1994  | B | 4 | 1289 cm <sup>3</sup> | 2V | 46 kW    | 63 PS    | ϕ9,7:1 | - 72   |  |
|          | <b>130, FAVORIT (781), FAVORIT Forman (785), FAVORIT Pickup (787), FORMAN</b> |   |  |   |   |                      |    |          |          |        |        |  |
|          |   | 80 00252 1 0 000                                    | Ø75.5; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 3]  |   |   |                      |    |          |          |        |        |  |
| <b>6</b> |   | <b>75.5</b>   |  |   |   |                      |    |          |          |        |        |  |
|          |   | AMG   | 08.1996 → 03.1998  | B | 4 | 1289 cm <sup>3</sup> | 2V | 40 kW    | 54 PS    | ϕ9,5:1 | - 72   |  |
|          |   | AMH   | 08.1996 → 03.1998  | B | 4 | 1289 cm <sup>3</sup> | 2V | 50 kW    | 68 PS    | ϕ9,7   | - 72   |  |
|          | <b>FELICIA I (6U1), FELICIA I Estate (6U5)</b>                                |   |  |   |   |                      |    |          |          |        |        |  |
|          |   | 80 00577 1 0 000                                    | Ø75.5; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 3]  |   |   |                      |    |          |          |        |        |  |
| <b>7</b> |   | <b>75.5</b>   |  |   |   |                      |    |          |          |        |        |  |
|          |   | AMJ   | 08.1996 → 03.1998  | B | 4 | 1289 cm <sup>3</sup> | 2V | 43 kW    | 58 PS    | ϕ8,8:1 | - 72   |  |
|          |   | <b>FELICIA I (6U1), FELICIA I Estate (6U5)</b>      |  |   |   |                      |    |          |          |        |        |  |
|          |   | 80 00577 1 0 000                                    | Ø75.5; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 3]  |   |   |                      |    |          |          |        |        |  |
|          |   | 7.05270.86.0  | lambda sensor; control sensor; heated  |   |   |                      |    |          |          |        |        |  |
| <b>8</b> |   | <b>76.5</b>   |  |   |   |                      |    |          |          |        |        |  |
|          |   | AEE   | 08.1995 → 03.1998  | B | 4 | 1598 cm <sup>3</sup> | 2V | 55 kW    | 75 PS    | ϕ9,8   | - 86.9 |  |
|          |   | <b>FELICIA I (6U1), FELICIA I Estate (6U5)</b>      |  |   |   |                      |    |          |          |        |        |  |
|          |   | 80 00261 1 0 000                                    | Ø76.5; STD; set: 1; [R ST PC 1.2] [NM 1.5] [SLF CR 2.5]  |   |   |                      |    |          |          |        |        |  |
|          |   | 80 00261 1 0 050                                    | 77.00  |   |   |                      |    |          |          |        |        |  |
| cont...  |   |   |  |   |   |                      |    |          |          |        |        |  |

|  |                     |   |  |  |
|--|---------------------|---|--|--|
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |  |  |
|  | <b>77 152 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove, →mot. AEE 629 000 |  |  |
|  | <b>77 199 690</b>   | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.300 / St/B, →mot. AEE 617 125  |  |  |
|  | <b>77 307 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 18.500 / 1.531 St/A<br><b>77 307 620 0,50 / 77 307 630 0,75 / 77 307 600 STD</b> , without locating lugs              |  |  |
|  | <b>77 534 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.632 St/A<br><b>77 534 620 0,50 / 77 534 600 STD</b> , 180° oil groove, mot. AEE 629 001→                   |  |  |
|  | <b>77 536 690</b>   | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.500 / St/B, mot. AEE 617 126→  |  |  |
|  | <b>87 420 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> , 360° oil groove, →mot. AEE 629 000 |  |  |
|  | <b>39467</b>        | EX; 29 x 7 x 95 x RA/S - - 45° - VS - 22 - III  |  | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7                    |
|  | <b>39530</b>        | IN; 35.5 x 7 x 94.7 x S - - 45° - 22 - III  |  | <b>81-33109</b> IN/EX; 11.08/15 x 7 x 33 B1<br><b>81-33110</b> IN/EX; 11.28/15 x 7 x 33 B1 |
|  | <b>50 006 382</b>   | CAM, chilled cast iron  |  |  |
|  | <b>50 006 383</b>   | CAM, chilled cast iron, →12.1995  |  |  |
|  | <b>50 005 139</b>   | mechanical; metal   |  | <b>7.06595.12.0</b>  |
|  | <b>7.03703.37.0</b> | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.                    |  |  |
|  | <b>7.05270.86.0</b> | lambda sensor; control sensor; heated   |  |  |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |  |

|          |  |                 |   |   |                      |    |       |       |             |
|----------|--|-----------------|---|---|----------------------|----|-------|-------|-------------|
| <b>9</b> |  | <b>79.5</b>     |   |   |                      |    |       |       |             |
|          | <b>AEF</b>                                     | 10.1995→03.1998 | D | 4 | 1896 cm <sup>3</sup> | 2V | 47 kW | 64 PS | 22,5 - 95.5 |
|          | <b>FELICIA I (6U1), FELICIA I Estate (6U5)</b> |                 |   |   |                      |    |       |       |             |

|  |                   |  |
|--|-------------------|--|
|  | <b>91 386 600</b> | Cylinder diameter: 79.51; KH: 39.65; MT: -1.9; GL: 65.7; piston pin: 24x64; number of piston rings: 3<br><b>91 386 610 79.76 / 91 386 620 80.01 / 91 386 630 80.51</b> |
|  |                   | RTK  |
|  |                   | R 1.75 CR G6   |
|  |                   | M 2 CR G1  |
|  |                   | DSF 3 CR   |
|  |                   | → <b>80 00008 1 0 ...</b>  |
|  |                   | cylinder head gasket piston protrusion:  |
|  |                   | notches thickness more than less than  |
|  |                   | 1 1,53 +0,66 +0,86   |
|  |                   | 2 1,57 +0,87 +0,90   |
|  |                   | 3 1,61 +0,91 +1,02   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00008 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51</b> |
|  | <b>80 00725 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00</b>                             |

|  |                   |   |
|--|-------------------|---|
|  | <b>91 386 960</b> | piston: 91386600; cylinder liner: 89434190              |
|  | <b>89 434 190</b> | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7 |

|  |                   |  |  |  |
|--|-------------------|--|--|--|
|  | <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |  |  |
|  | <b>77 150 690</b> | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B, With 2 oil holes.   |  |  |
|  | <b>77 152 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove   |  |  |
|  | <b>87 464 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00</b> |  |  |




|  |              |  |  |   |
|--|--------------|--|--|---|
|  | <b>39474</b> | EX; 31 x 7 x 95.6 x A/S - - 45° - VS - 22 - III        |  | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>33049</b> | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III      |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39185</b> | EX; 31.2 x 8 x 95.55 x RA/S - Cr - 45° - VS - 22 - III |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|  | <b>39503</b> | EX; 31.5 x 7 x 96.4 x RA/S - - 45° - VS - 22 - III     |  | <b>81-33103</b> IN/EX; 12.08/15 x 7 x 36.5 B1                           |

cont...



|           |  |   |   |                 |  |
|-----------|--|---|---|-----------------|--|
|           | 39395                                  | IN; 36 x 7 x 95.6 x S - - 45° - 22 - III  |   | 81-3312         | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|           | 39502                                  | IN; 36 x 7 x 96.6 x S - - 45° - 22 - III  |   | 81-33104        | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|           | 39123                                  | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III  |   | 81-3311         | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|           | 50 006 204                             | CAM, chilled cast iron  |   |                 |  |
|           | 50 005 158                             | mechanical  |   |                 |  |
|           | 7.09269.27.0                           | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |   |                 |  |
|           | 7.24808.51.0                           | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0   |   |                 |  |
|           | 50 006 417                             | hydraulic; height: 26; Outer Ø: 35; length: 26  |   |                 |  |
| <b>10</b> |  | <b>81</b>   |   |                 |  |
|           | AGN                                    | 09.1996 → 07.2000   | B | 4               | 1781 cm <sup>3</sup> 5V 92 kW 125 PS 10,3 - 86.4           |
|           | OCTAVIA I (1U2), OCTAVIA I Combi (1U5) |   |   |                 |  |
|           | 80 00408 1 1 000                       | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF ST CR 2]  |   |                 |  |
|           | 80 00450 1 0 000                       | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF G6 CR 2]   |   |                 |  |
|           | <b>80 00450 1 0 025</b>                | 81.25   |   |                 |  |
|           | 78 635 620                             | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  |   |                 |  |
|           | <b>78 635 600</b>                      | STD   |   |                 |  |
|           | 77 537 610                             | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A   |   |                 |  |
|           | <b>77 537 620</b>                      | 0,50 / <b>77 537 600</b> STD, 180° oil groove   |   |                 |  |
|           | 87 200 610                             | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G   |   |                 |  |
|           | <b>87 200 620</b>                      | 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00  |   |                 |  |
|           | 87 582 691                             | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |   |                 |  |
|           | 331107                                 | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III  |   | <b>MK-6H</b>    | valve cotter; number of notches: 3; valve stem diameter: 6 |
|           | 33413                                  | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III  |   | <b>81-33122</b> | EX; 11.04/ x 6 x 39 G2                                     |
|           |  |   |   | <b>81-33121</b> | IN/EX; 11.04/ x 6 x 39 B1                                  |
|           |  |   |   | <b>81-33111</b> | IN/EX; 11.05/ x 6 x 36 B1                                  |
|           |  |   |   | <b>81-33118</b> | IN/EX; 11.15/ x 6 x 36 B1                                  |
|           | 7.07152.18.0                           | mechanical; plastic   |   |                 |  |
|           | 7.09269.21.0                           | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |   |                 |  |
|           | 7.02550.61.0                           | fuel pump; in-tank; electrical  |   |                 |  |
|           | 3.32038.03.0                           | fuel tank seal; in-tank   |   |                 |  |
|           | 7.02550.54.0                           | swirl pot; in-tank; electrical  |   |                 |  |
|           | 7.22184.40.0                           | air mass sensor; electrical   |   |                 |  |
|           | 7.22684.14.0                           | air mass sensor; electrical, Sensor without measuring tube  |   |                 |  |
|           | 7.21851.31.0                           | secondary air pump; electrical  |   |                 |  |
|           | 7.22769.73.0                           | cut-off secondary air valve; pneumatic  |   |                 |  |
|           | 7.02461.01.0                           | electric switchover valve (air control); electric switchover valve (EGR); electric switch-over valve (secondary air); electric switchover valve (intake manifold); electrical |   |                 |  |
|           | 7.03703.14.0                           | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.  |   |                 |  |
|           | 7.03703.35.0                           | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.  |   |                 |  |
|           | 7.05271.03.0                           | lambda sensor; heated   |   |                 |  |
|           | 50 006 425                             | hydraulic; height: 24; Outer Ø: 24; length: 24, intake  |   |                 |  |
|           | 50 006 426                             | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust   |   |                 |  |

# SSANGYONG

|  |   |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos |
|---|---|---|------|--|-----------------|---|------------------|---------|---------|-----|
| DC23  | D | 4 | 4    | 88 x 92  | 2238            | 2   | 21               | 50      | 68      | 1   |
| M 104.995   | B | 6 | 6    | 89,9 x 84  | 3199            | 4   | 9,2              | 154-156 | 209-212 | 5   |
| M 111.970   | B | 4 | 4    | 90,9 x 88,4  | 2295            | 4   | 10,4             | 103-110 | 140-150 | 6   |
| MB-OM 662   | D | 5 | 5    | 89 x 92,4  | 2874            | 2   | 21               | 72-73   | 98-99   | 2   |
| OM 601.940  | D | 4 | 4    | 89 x 92,4  | 2299            | 2   | 22               | 57-59   | 77-80   | 3   |
| OM 661.940  | D | 4 | 4    | 89 x 92,4  | 2299            | 2   | 21               | 58      | 79      | 4   |
| XD3P  | D | 4 | 4    | 94 x 90  | 2498            | 2   | 23               | 53-58   | 72-79   | 7   |

|   |                   | Pos          |   |  | Pos |
|---|-------------------|--------------|---|--|-----|
|   |                   |              |   |  |     |
| <b>KORANDO (K5, K9)</b>                   |                   |              |   |  |     |
| 2.2 D                                     | 12.1988 → 12.1996 | DC23 D       | 1 |  |     |
| 2.5 D All-wheel Drive                     | 06.1993 → 05.1997 | XD3P D       | 7 |  |     |
| <b>KORANDO (KJ)</b>                       |                   |              |   |  |     |
| 2.3                                       | 05.1997 → 02.2000 | M 111.970 B  | 6 |  |     |
| 2.3 D (KJ)                                | 12.1996 → 06.1998 | OM 601.940 D | 3 |  |     |
| 2.9 D (KJ)                                | 12.1996 → 10.2000 | MB-OM 662 D  | 2 |  |     |
| 3.2                                       | 01.1999 → 02.2000 | M 104.995 B  | 5 |  |     |
| <b>KORANDO Cabrio (KJ)</b>                |                   |              |   |  |     |
| 2.9 D                                     | 11.1997 → 10.2000 | MB-OM 662 D  | 2 |  |     |
| <b>KORANDO Open Off-Road Vehicle (K4)</b> |                   |              |   |  |     |
| 2.2 D                                     | 12.1988 → 12.1996 | DC23 D       | 1 |  |     |
| <b>MUSSO (FJ)</b>                         |                   |              |   |  |     |
| 2.3 D                                     | 03.1993 → 04.1997 | OM 661.940 D | 4 |  |     |
| 2.3 D                                     | 12.1996 → 04.1999 | OM 601.940 D | 3 |  |     |
| 2.9 D                                     | 03.1996 → 11.1998 | MB-OM 662 D  | 2 |  |     |

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|          |  |   |   |   |                      |    |          |                |  |    |   |      |  |
|----------|--|---|---|---|----------------------|----|----------|----------------|--|----|---|------|--|
| <b>1</b> |  | <b>88</b>   |   |   |                      |    |          |                |  |    |   |      |  |
|          | DC23   | 12.1988 → 12.1996   | D | 4 | 2238 cm <sup>3</sup> | 2V | 50 kW    | 68 PS          |  | 21 | - | 92   |  |
|          | KORANDO (K5, K9), KORANDO Open Off-Road Vehicle (K4) |   |   |   |                      |    |          |                |  |    |   |      |  |
|          | TW-1622A 0.25  | [Pair] AS 0,25 Ø 73.050 / 86.950 // 2.605 St/A<br>TW-1622A STD  |   |   |                      |    |          |                |  |    |   |      |  |
|          | CB-1070A 0.25  | [Set] PL 0,25 Ø 52.680 / 55.985 / 21.530 / 1.633 St/A<br>CB-1070A 0,50 / CB-1070A 0,75 / CB-1070A STD / CB-1070A 1,00   |   |   |                      |    |          |                |  |    |   |      |  |
|          | MS-1605GP 0.25                                       | [Set] HL 0,25 Ø 59.682 / 63.975 / 23.130 / 2.142 St/B/G; HL 0,25 Ø 59.682 / 63.975 / 27.630 / 2.142 St/B/G; HL 0,25 Ø 59.682 / 63.975 / 28.830 / 2.142 St/B/G<br>MS-1605GP STD  |   |   |                      |    |          |                |  |    |   |      |  |
|          | PB-1605J STD   | [Set] PL-B STD Ø 27.000 / 30.000 / 30.000 / 1.530 St/B  |   |   |                      |    |          |                |  |    |   |      |  |
|          | SH-1605A STD   | [Set] NW-L STD Ø 47.975 / 52.000 / 22.000 / 2.030 St/A  |   |   |                      |    |          |                |  |    |   |      |  |
| <b>2</b> |  | <b>89</b>   |   |   |                      |    |          |                |  |    |   |      |  |
|          | MB-OM 662  | 03.1996 → 10.2000   | D | 5 | 2874 cm <sup>3</sup> | 2V | 72-73 kW | 98-99 PS       |  | 21 | - | 92.4 |  |
|          | KORANDO (KJ), KORANDO Cabrio (KJ), MUSSO (FJ)        |   |   |   |                      |    |          |                |  |    |   |      |  |
|          | 7.20607.74.0   | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0   |   |   |                      |    |          |                |  |    |   |      |  |
|          | 7.24807.02.0   | vacuum pump; mechanical; vane pump  |   |   |                      |    |          |                |  |    |   |      |  |
| <b>3</b> |  | <b>89</b>   |   |   |                      |    |          |                |  |    |   |      |  |
|          | OM 601.940   | 12.1996 → 04.1999   | D | 4 | 2299 cm <sup>3</sup> | 2V | 57-59 kW | 77-80 PS       |  | 22 | - | 92.4 |  |
|          | KORANDO (KJ), MUSSO (FJ)                             |   |   |   |                      |    |          |                |  |    |   |      |  |
|          | 91 372 600   | Cylinder diameter: 89; KH: 44.65; VT1: -1.05; VT2: -1.25; MT: -9.05; GL: 74.65; piston pin: 26x62; number of piston rings: 3<br>91 372 620 89.50 / 91 372 610 89.70<br>RTK<br>R 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ 80 00178 1 0 ..., 80 00178 1 1 ... |   |   |                      |    |          |                |  |    |   |      |  |
|          | 94 675 600   | Cylinder diameter: 89; KH: 44.45; VT1: -1.05; VT2: -1.25; MT: -9.05; GL: 74.65; piston pin: 26x62; number of piston rings: 3<br>94 675 620 89.50<br>RTK<br>R 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ 80 00178 1 0 ..., 80 00178 1 1 ...                    |   |   |                      |    |          |                |  |    |   |      |  |
|          | 80 00178 1 0 000                                     | Ø89; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br>80 00178 1 0 050 89.50 / 80 00178 1 0 100 89.70  |   |   |                      |    |          |                |  |    |   |      |  |
|          | 80 00178 1 1 000                                     | Ø89; STD; set: 1; [R G6 IF MO 2.5] [M G3 IF 2] [DSF CR 3]   |   |   |                      |    |          |                |  |    |   |      |  |
|          | 91 372 960   | piston: 91372600; cylinder liner: 89429190  |   |   |                      |    |          |                |  |    |   |      |  |
|          | 91 372 961   | piston: 91372600; cylinder liner: 89456190  |   |   |                      |    |          |                |  |    |   |      |  |
|          | 94 675 960   | piston: 94675600; cylinder liner: 89429190  |   |   |                      |    |          |                |  |    |   |      |  |
|          | 89 456 190   | T - Dry cylinder liner; semi; A=91.5 C=94.05 L=156.5 H=4.7  |   |   |                      |    |          |                |  |    |   |      |  |
|          | 89 429 190   | T - Dry cylinder liner; semi; A=91.5 C=96.5 L=156.5 H=4.7   |   |   |                      |    |          |                |  |    |   |      |  |
|          | 78 662 610   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br>78 662 620 0,20 / 78 662 600 STD  |   |   |                      |    |          |                |  |    |   |      |  |
|          | 87 231 610   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B<br>87 231 620 0,50 / 87 231 630 0,75 / 87 231 600 STD  |   |   |                      |    |          |                |  |    |   |      |  |
|          | 87 322 690   | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B   |   |   |                      |    |          |                |  |    |   |      |  |
|          | 87 435 610   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00   |   |   |                      |    |          |                |  |    |   |      |  |
|          | 26032  | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III  |   |   |                      |    |          | <b>RK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |    |   |      |  |
|          | 26024  | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III   |   |   |                      |    |          | <b>81-1685</b> | EX; 14.02/ x 9 x 37.3 G1 - CC                              |    |   |      |  |
|          | 92-16124   | EX; 37.08 x 30.56 x 7; G1; 30°  |   |   |                      |    |          | <b>81-1686</b> | EX; 14.2/ x 9 x 37.3 G1 - CC                               |    |   |      |  |
|          | 92-16125   | EX; 37.59 x 30.5 x 7.3; G1  |   |   |                      |    |          | <b>81-1682</b> | IN; 14.02/ x 8 x 39.5 G1 - CC                              |    |   |      |  |
|          | 92-16120   | IN; 40.09 x 33.5 x 7; G1; 45°   |   |   |                      |    |          | <b>81-1683</b> | IN; 14.2/ x 8 x 39.5 G1 - CC                               |    |   |      |  |
|          | 92-16121   | IN; 40.585 x 33.5 x 7.3; G1   |   |   |                      |    |          | <b>81-1684</b> | IN; 14.4/ x 8 x 39.5 G1 - CC                               |    |   |      |  |
|          | 50 006 282   | CAM, chilled cast iron  |   |   |                      |    |          |                |  |    |   |      |  |

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|          | <b>50 005 439</b>       | mechanical; metal   |   |   |                      |    |                |  |    |        |  |
|          | <b>50 006 456</b>       | hydraulic; height: 36; Outer Ø: 40; length: 36  |   |   |                      |    |                |  |    |        |  |
| <b>4</b> |                         | <b>89</b>   |   |   |                      |    |                |  |    |        |  |
|          | <b>OM 661.940</b>       | 03.1993 → 04.1997   | D | 4 | 2299 cm <sup>3</sup> | 2V | 58 kW          | 79 PS  | 21 | - 92.4 |  |
|          | <b>MUSSO (FJ)</b>       |   |   |   |                      |    |                |  |    |        |  |
|          | <b>91 372 600</b>       | Cylinder diameter: 89; KH: 44.65; VT1: -1.05; VT2: -1.25; MT: -9.05; GL: 74.65; piston pin: 26x62; number of piston rings: 3<br><b>91 372 620</b> 89.50 / <b>91 372 610</b> 89.70<br>RTK<br>R 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00178 1 0</b> ..., <b>80 00178 1 1</b> ... |   |   |                      |    |                |  |    |        |  |
|          | <b>94 675 600</b>       | Cylinder diameter: 89; KH: 44.45; VT1: -1.05; VT2: -1.25; MT: -9.05; GL: 74.65; piston pin: 26x62; number of piston rings: 3<br><b>94 675 620</b> 89.50<br>RTK<br>R 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00178 1 0</b> ..., <b>80 00178 1 1</b> ...                           |   |   |                      |    |                |  |    |        |  |
|          | <b>80 00178 1 0 000</b> | Ø89; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00178 1 0 050</b> 89.50 / <b>80 00178 1 0 100</b> 89.70  |   |   |                      |    |                |  |    |        |  |
|          | <b>80 00178 1 1 000</b> | Ø89; STD; set: 1; [R G6 IF MO 2.5] [M G3 IF 2] [DSF CR 3]   |   |   |                      |    |                |  |    |        |  |
|          | <b>91 372 960</b>       | piston: 91372600; cylinder liner: 89429190  |   |   |                      |    |                |  |    |        |  |
|          | <b>91 372 961</b>       | piston: 91372600; cylinder liner: 89456190  |   |   |                      |    |                |  |    |        |  |
|          | <b>94 675 960</b>       | piston: 94675600; cylinder liner: 89429190  |   |   |                      |    |                |  |    |        |  |
|          | <b>89 456 190</b>       | T - Dry cylinder liner; semi; A=91.5 C=94.05 L=156.5 H=4.7  |   |   |                      |    |                |  |    |        |  |
|          | <b>89 429 190</b>       | T - Dry cylinder liner; semi; A=91.5 C=96.5 L=156.5 H=4.7   |   |   |                      |    |                |  |    |        |  |
|          | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |   |   |                      |    |                |  |    |        |  |
|          | <b>87 231 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B<br><b>87 231 620</b> 0,50 / <b>87 231 630</b> 0,75 / <b>87 231 600</b> STD   |   |   |                      |    |                |  |    |        |  |
|          | <b>87 322 690</b>       | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B   |   |   |                      |    |                |  |    |        |  |
|          | <b>87 435 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00   |   |   |                      |    |                |  |    |        |  |
|          | <b>26032</b>            | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III  |   |   |                      |    |                |  |    |        |  |
|          | <b>26024</b>            | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III   |   |   |                      |    |                |  |    |        |  |
|          |                         |   |   |   |                      |    | <b>RK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |    |        |  |
|          |                         |   |   |   |                      |    | <b>81-1685</b> | EX; 14.02/ x 9 x 37.3 G1 - CC                              |    |        |  |
|          |                         |   |   |   |                      |    | <b>81-1686</b> | EX; 14.2/ x 9 x 37.3 G1 - CC                               |    |        |  |
|          |                         |   |   |   |                      |    | <b>81-1682</b> | IN; 14.02/ x 8 x 39.5 G1 - CC                              |    |        |  |
|          |                         |   |   |   |                      |    | <b>81-1683</b> | IN; 14.2/ x 8 x 39.5 G1 - CC                               |    |        |  |
|          |                         |   |   |   |                      |    | <b>81-1684</b> | IN; 14.4/ x 8 x 39.5 G1 - CC                               |    |        |  |
|          | <b>50 006 282</b>       | CAM, chilled cast iron  |   |   |                      |    |                |  |    |        |  |

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|          | <b>50 005 439</b>       | mechanical; metal   |   |   |                      |    |            |            |     |      |  |
| <b>5</b> |                         | <b>89.9</b>   |   |   |                      |    |            |            |     |      |  |
|          | <b>M 104.995</b>        | 01.1999 → 02.2000   | B | 6 | 3199 cm <sup>3</sup> | 4V | 154-156 kW | 209-212 PS | 9,2 | - 84 |  |
|          | <b>KORANDO (KJ)</b>     |   |   |   |                      |    |            |            |     |      |  |
|          | <b>80 00179 1 1 000</b> | Ø89.9; STD; set: 1; [R ST IF CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00179 1 1 050</b> 90.40   |   |   |                      |    |            |            |     |      |  |
|          | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |   |   |                      |    |            |            |     |      |  |
|          | <b>77 531 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620</b> 0,50 / <b>77 531 630</b> 0,75 / <b>77 531 600</b> STD / <b>77 531 640</b> 1,00 |   |   |                      |    |            |            |     |      |  |
|          | <b>87 325 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |   |   |                      |    |            |            |     |      |  |
|          | <b>87 416 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620</b> 0,50 / <b>87 416 630</b> 0,75 / <b>87 416 600</b> STD / <b>87 416 640</b> 1,00   |   |   |                      |    |            |            |     |      |  |

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|  | <b>261114</b>     | EX; 31 x 7 x 103.5 x A/S - Cr - 45° - VS - 22 - III  |  | <b>RK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>260490</b>     | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 -             |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>26208</b>      | IN; 35 x 7 x 101.5 x S - Cr - 45° - 22 - III         |  | <b>81-26172</b> | IN/EX; 12.56/ x 7.02 x 37.5 G1                             |
|  | <b>26048</b>      | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -              |  | <b>81-26173</b> | IN/EX; 12.7/ x 7.02 x 37.5 G1                              |
|  | <b>50 006 226</b> | installation side: intake sideCAM, chilled cast iron |  |                 |  |
|  | <b>50 006 227</b> | installation side: outlet sideCAM, chilled cast iron |  |                 |  |
|  | <b>50 006 421</b> | hydraulic; height: 24; Outer Ø: 35; length: 24       |  |                 |  |

|          |                     |                   |   |   |                      |    |            |            |        |        |
|----------|---------------------|-------------------|---|---|----------------------|----|------------|------------|--------|--------|
| <b>6</b> |                     | <b>90.9</b>       |   |   |                      |    |            |            |        |        |
|          | <b>M 111.970</b>    | 05.1997 → 02.2000 | B | 4 | 2295 cm <sup>3</sup> | 4V | 103-110 kW | 140-150 PS | ε 10,4 | - 88.4 |
|          | <b>KORANDO (KJ)</b> |                   |   |   |                      |    |            |            |        |        |

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|--|-------------------|---|
|  | <b>94 952 600</b> | Cylinder diameter: 90.91; KH: 30; BÜ: 2.9; GL: 57.9; piston pin: 22x56; number of piston rings: 3 |
|  |                   | R 1.5 NT ST   |
|  |                   | NM 1.75   |
|  |                   | SLF 3 NT  |
|  |                   | → <b>80 00319 1 0 ...</b>   |
|  | <b>94 953 600</b> | Cylinder diameter: 90.91; KH: 30; MT: -1.1; GL: 55; piston pin: 22x56; number of piston rings: 3  |
|  |                   | R 1.5 NT ST   |
|  |                   | NM 1.75   |
|  |                   | SLF 3 NT  |
|  |                   | → <b>80 00319 1 0 ...</b>   |

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|  | <b>80 00319 1 0 000</b> | Ø90.9; 11.10; set: 1; [R ST IF NT 1.5] [NM 1.75] [SLF NT 3] |
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|  | <b>78 662 610</b> | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A                              |
|  |                   | <b>78 662 620 0,20 / 78 662 600 STD</b>                                     |
|  | <b>77 530 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G                     |
|  |                   | <b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b> |
|  | <b>87 326 690</b> | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B                           |
|  | <b>87 435 610</b> | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A                       |
|  |                   | <b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b> |

|  |               |  |  |                 |  |
|--|---------------|--|--|-----------------|--|
|  | <b>260490</b> | EX; 31 x 7 x 103.5 x RA - Ni - 45° - 9 - |  | <b>RK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>26048</b>  | IN; 35 x 7 x 101.5 x S - Ni - 45° - 9 -  |  | <b>81-26172</b> | IN/EX; 12.56/ x 7.02 x 37.5 G1                             |
|  |               |  |  | <b>81-26173</b> | IN/EX; 12.7/ x 7.02 x 37.5 G1                              |

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|  | <b>50 006 376</b> | installation side: intake sideCAM, chilled cast iron |
|  | <b>50 006 335</b> | installation side: outlet sideCAM, chilled cast iron |

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|  | <b>50 005 433</b>   | mechanical; metal                          |
|  | <b>7.07152.43.0</b> | mechanical; metal; Impeller diameter: 76.5 |

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|  | <b>50 006 421</b> | hydraulic; height: 24; Outer Ø: 35; length: 24 |
|--|-------------------|--|





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|----------|-------------------------|-------------------|---|---|----------------------|----|----------|----------|------|------|
| <b>7</b> |                         | <b>94</b>         |   |   |                      |    |          |          |      |      |
|          | <b>XD3P</b>             | 06.1993 → 05.1997 | D | 4 | 2498 cm <sup>3</sup> | 2V | 53-58 kW | 72-79 PS | ε 23 | - 90 |
|          | <b>KORANDO (K5, K9)</b> |                   |   |   |                      |    |          |          |      |      |

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|--|-------------------|---|
|  | <b>93 625 600</b> | Cylinder diameter: 94; KH: 53.92; MT: -1.8; GL: 96.42; piston pin: 30x78.8; number of piston rings: 3 |
|  |                   | R 2 CR G3   |
|  |                   | M 2   |
|  |                   | DSF 4 CR  |
|  |                   | → <b>80 00041 1 0 ...</b>   |
|  |                   | cylinder head gasket piston protrusion:   |
|  |                   | thickness more thanless than  |
|  |                   | 1,56 +0,84  |
|  |                   | 1,70 +0,84  |




|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00041 1 0 000</b> | Ø94; STD; set: 1; [R G3 CR 2] [M 2] [DSF CR 4] |
|  |                         | <b>80 00041 1 0 040 94.40</b>                  |

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|  | <b>89 033 190</b> | T - Dry cylinder liner; semi; A=97 C=99.5 L=170.6 H=3.9  |
|  | <b>77 101 618</b> | [Set] PL 0,30 Ø 54.721 / 58.737 / 29.000 / 1.992 St/A<br><b>77 101 628 0,50 / 77 101 608 STD</b> |
|  | <b>KK-8H</b>      | valve cotter; number of notches: 1; valve stem diameter: 8                                       |
|  | <b>81-5303</b>    | IN/EX; 14.05/ x 8.5 x 55 G1  |



|  |        |   | Cyl. |  X<br>mm | cm <sup>3</sup> |  | Comp.<br>Ratio<br>ε | kW      | PS      | Pos |
|---|--------|---|------|---|-----------------|---|---------------------|---------|---------|-----|
| EA65  | B      | 4 | 4    | 83 x 60   | 1298            | 2   | 9,1                 | 45-48   | 61-65   | 4   |
| EA71  | B      | 4 | 4    | 92 x 60   | 1595            | 2   | 9,5                 | 50-63   | 68-86   | 6   |
| EA82  | B      | 4 | 4    | 92 x 67   | 1781            | 2   | 7,7:1               | 63-77   | 86-105  | 7   |
| EF10  | B      | 3 | 3    | 78 x 69,6   | 997             | 2   | 9,5:1               | 37-41   | 50-56   | 2   |
| EF12  | B      | 3 | 3    | 78 x 83   | 1189            | 3   | 9,1                 | 38-55   | 52-75   | 3   |
| EJ16  | B      | 4 | 4    | 87,9 x 65,8   | 1597            | 4   | 9,4                 | 66-70   | 90-95   | 5   |
| EJ16E   | B      | 4 | 4    | 87,9 x 65,8   | 1597            | 4   | 9,4                 | 66      | 90      | 5   |
| EJ18  | B      | 4 | 4    | 87,9 x 75   | 1820            | 4   | 9,4                 | 76-82   | 103-112 | 5   |
| EJ18E   | B      | 4 | 4    | 87,9 x 75   | 1820            | 4   | 9,4                 | 76      | 103     | 5   |
| EJ20 (Turbo)  | B (LA) | 4 | 4    | 92 x 75   | 1994            | 4   | 8                   | 155-184 | 211-250 | 8   |
| EJ20 EMPI   | B      | 4 | 4    | 92 x 75   | 1994            | 4   | 9,5                 | 85      | 116     | 9   |
| EJ201   | B      | 4 | 4    | 92 x 75   | 1994            | 4   | 10                  | 85-116  | 115-158 | 10  |
| EJ205   | B (LA) | 4 | 4    | 92 x 75   | 1994            | 4   | 8                   | 125-184 | 170-250 | 11  |
| EJ20E   | B      | 4 | 4    | 92 x 75   | 1994            | 4   | 9,5                 | 85-103  | 116-140 | 9   |
| EJ20G   | B (A)  | 4 | 4    | 92 x 75   | 1994            | 4   | 8                   | 147-184 | 200-250 | 8   |
| EJ22  | B      | 4 | 4    | 96,9 x 75   | 2212            | 4   | 9,5                 | 94-101  | 128-137 | 12  |
| EJ22 EMPI   | B      | 4 | 4    | 96,9 x 75   | 2212            | 4   | 9,5                 | 94-100  | 128-136 | 12  |
| EJ25  | B      | 4 | 4    | 99,5 x 79   | 2457            | 4   | 10                  | 112-155 | 152-211 | 13  |
| EJ25D   | B      | 4 | 4    | 99,5 x 79   | 2457            | 4   | 10                  | 110-125 | 150-170 | 14  |
| EN07E   | B      | 4 | 4    | 56 x 66,8   | 658             | 2   | 10                  | 32-35   | 44-48   | 1   |

|                                  |                   | Pos              |                              |                   | Pos            |
|----------------------------------|-------------------|------------------|------------------------------|-------------------|----------------|
|                                  |                   |                  | 1.6 GL                       | 05.1989 → 12.1993 | EJ16 B 5       |
|                                  |                   |                  | 2.2                          | 01.1989 → 08.1994 | EJ22 B 12      |
|                                  |                   |                  | 2.2                          | 05.1989 → 10.1991 | EJ22 B 12      |
|                                  |                   |                  | 2000                         | 09.1991 → 12.1993 | EJ20 EMPI B 9  |
|                                  |                   |                  | 2000 4WD                     | 09.1991 → 07.1994 | EJ20 EMPI B 9  |
|                                  |                   |                  | 2200 Super 4WD               | 01.1989 → 07.1994 | EJ22 EMPI B 12 |
| <b>IMPREZA Coupe (GFC)</b>       |                   |                  | <b>LEGACY II (BD)</b>        |                   |                |
| 1.6                              | 12.1996 → 12.2000 | EJ16E B 5        | 1.8 4WD                      | 05.1996 → 09.1998 | EJ18E B 5      |
| 1.8                              | 01.1993 → 10.1995 | EJ18 B 5         | 2.0 i                        | 09.1994 → 03.1999 | EJ20E B 9      |
| 1.8                              | 09.1994 → 12.1995 | EJ18 B 5         | 2.0 i 4WD                    | 01.1994 → 07.1996 | EJ20E B 9      |
| 1.8 AWD                          | 09.1994 → 12.1997 | EJ18 B 5         | 2.0 i 4WD                    | 09.1994 → 03.1999 | EJ201 B 10     |
| 2.0                              | 09.1998 → 09.2000 | EJ201 B 10       | 2.0 i 4WD                    | 09.1994 → 03.1999 | EJ20E B 9      |
| 2.0 AWD                          | 12.1995 → 12.2000 | EJ201 B 10       | 2.2 (BD6)                    | 07.1994 → 11.1998 | EJ22 B 12      |
| 2.0 AWD                          | 12.1995 → 12.2000 | EJ20E B 9        | 2.2 4WD (BD7)                | 07.1994 → 11.1998 | EJ22 B 12      |
| 2.0 Turbo AWD                    | 12.1996 → 12.2000 | EJ20G B 8        | 2.2 GX, LX 4WD (BD6, BD7)    | 06.1994 → 09.1998 | EJ22 B 12      |
| 2.0 i                            | 11.1995 → 09.2000 | EJ20E B 9        | 2.2 i 4WD                    | 06.1996 → 03.1999 | EJ22 EMPI B 12 |
| 2.2                              | 09.1994 → 12.1995 | EJ22 B 12        | 2.2 i 4WD (BD7)              | 09.1994 → 03.1999 | EJ22 EMPI B 12 |
| <b>IMPREZA Estate (GF)</b>       |                   |                  | 2.5 4WD (BD9)                | 09.1996 → 11.1998 | EJ25 B 13      |
| 1.6                              | 01.1993 → 08.1998 | EJ16E B 5        | 2.5 i 4WD                    | 06.1996 → 03.1999 | EJ25D B 14     |
| 1.6 i AWD                        | 08.1992 → 12.2000 | EJ16 B 5         | <b>LEGACY II Estate (BG)</b> |                   |                |
| 1.8                              | 09.1992 → 12.1995 | EJ18 B 5         | 2.0 i                        | 09.1994 → 11.1998 | EJ20 EMPI B 9  |
| 1.8 AWD                          | 09.1992 → 12.1996 | EJ18 B 5         | 2.0 i 4WD                    | 09.1994 → 11.1998 | EJ201 B 10     |
| 1.8 i (GF5)                      | 11.1995 → 06.1996 | EJ18E B 5        | 2.0 i 4WD                    | 09.1994 → 11.1998 | EJ20E B 9      |
| 1.8 i AWD (GF6)                  | 08.1992 → 12.2000 | EJ18 B 5         | 2.0 i 4WD                    | 12.1995 → 10.1999 | EJ201 B 10     |
| 2.0                              | 09.1996 → 08.1998 | EJ20E B 9        | 2.2 LX                       | 06.1994 → 09.1998 | EJ22 B 12      |
| 2.0 Turbo GT AWD (GF8)           | 06.1998 → 12.2000 | EJ205 B 11       | 2.2 LX 4WD (BG6, BG7)        | 06.1994 → 09.1998 | EJ22 B 12      |
| 2.0 i                            | 09.1998 → 09.2000 | EJ201 B 10       | 2.2 i (BG7)                  | 06.1994 → 12.1996 | EJ22 B 12      |
| 2.0 i 16V AWD                    | 06.1998 → 12.2000 | EJ201 B 10       | 2.2 i 4WD                    | 06.1996 → 11.1998 | EJ22 EMPI B 12 |
| 2.0 i 16V AWD                    | 06.1998 → 12.2000 | EJ20E B 9        | 2.2 i 4WD (BG7)              | 02.1994 → 12.1998 | EJ22 EMPI B 12 |
| 2.0 i AWD (GF8)                  | 12.1995 → 12.2000 | EJ201 B 10       | 2.2 i 4WD (BG7)              | 07.1994 → 11.1998 | EJ22 B 12      |
| 2.0 i AWD (GF8)                  | 12.1995 → 12.2000 | EJ20E B 9        | 2.5 4WD                      | 09.1995 → 12.1996 | EJ25 B 13      |
| 2.0 i Turbo AWD (GF8)            | 03.1994 → 12.2000 | EJ20 (Turbo) B 8 | <b>LEONE / LOYALE Coupe</b>  |                   |                |
| 2.2 GX AWD                       | 11.1995 → 08.1998 | EJ22 B 12        | 1.6                          | 03.1985 → 12.1992 | EA71 B 6       |
| <b>IMPREZA Saloon (GC)</b>       |                   |                  | 1.8 4WD                      | 09.1985 → 12.1994 | EA82 B 7       |
| 1.6 i (GC3)                      | 08.1992 → 12.2000 | EJ16 B 5         | 1.8 4WD                      | 01.1987 → 01.1992 | EA82 B 7       |
| 1.6 i AWD                        | 08.1992 → 12.2000 | EJ16 B 5         | <b>LEONE III</b>             |                   |                |
| 1.8                              | 09.1992 → 12.1995 | EJ18 B 5         | 1.6                          | 03.1985 → 12.1992 | EA71 B 6       |
| 1.8 AWD                          | 09.1992 → 12.1996 | EJ18 B 5         | 1300                         | 11.1984 → 09.1991 | EA65 B 4       |
| 1.8 i (GC5)                      | 11.1995 → 06.1996 | EJ18E B 5        | 1600                         | 11.1984 → 09.1991 | EA71 B 6       |
| 1.8 i AWD (GC6)                  | 08.1992 → 12.2000 | EJ18 B 5         | 1600 4WD                     | 01.1990 → 12.1994 | EA71 B 6       |
| 1.8 i AWD (GC6)                  | 08.1992 → 12.2000 | EJ18E B 5        | 1600 4WD                     | 01.1990 → 12.1994 | EA71 B 6       |
| 2.0 Turbo GT AWD (GC8)           | 03.1994 → 12.2000 | EJ20 (Turbo) B 8 | 1800                         | 11.1984 → 09.1994 | EA82 B 7       |
| 2.0 Turbo GT AWD (GC8)           | 06.1998 → 12.2000 | EJ205 B 11       | 1800 Cat 4WD                 | 07.1986 → 09.1991 | EA82 B 7       |
| 2.0 WRX STi AWD                  | 10.1993 → 10.1994 | EJ20G B 8        | <b>LEONE III Estate</b>      |                   |                |
| 2.0 i                            | 09.1998 → 09.2000 | EJ201 B 10       | 1.8                          | 09.1989 → 12.1993 | EA82 B 7       |
| 2.0 i (GC7)                      | 07.1996 → 08.1998 | EJ20E B 9        | 1.8 4WD                      | 12.1984 → 12.1992 | EA82 B 7       |
| 2.0 i AWD (GC7)                  | 10.1995 → 12.2000 | EJ201 B 10       | 1600                         | 03.1985 → 12.1992 | EA71 B 6       |
| 2.0 i AWD (GC7)                  | 10.1995 → 12.2000 | EJ20E B 9        | 1600                         | 01.1990 → 12.1994 | EA71 B 6       |
| 2.0 i AWD (GC8)                  | 06.1998 → 12.2000 | EJ201 B 10       | 1600 4WD                     | 01.1990 → 12.1994 | EA71 B 6       |
| 2.2                              | 09.1994 → 12.1995 | EJ22 B 12        | 1800 4WD                     | 12.1986 → 07.1991 | EA82 B 7       |
| 2.2 AWD                          | 09.1995 → 12.2000 | EJ22 B 12        | 1800 Super                   | 07.1986 → 02.1992 | EA82 B 7       |
| 2.2 GX AWD                       | 11.1995 → 08.1998 | EJ22 B 12        | Catalytic-Conv 4WD           |                   |                |
| <b>JUSTY I (KAD)</b>             |                   |                  | <b>OUTBACK (BE, BH)</b>      |                   |                |
| 1000                             | 05.1987 → 10.1995 | EF10 B 2         | 2.0 AWD                      | 10.1998 → 07.2000 | EJ201 B 10     |
| 1000 4WD (KAD-A)                 | 05.1987 → 11.1994 | EF10 B 2         | <b>REX III</b>               |                   |                |
| 1200                             | 05.1987 → 10.1995 | EF12 B 3         | 0.7                          | 03.1992 → 03.1992 | EN07E B 1      |
| 1200 4WD                         | 09.1994 → 10.1995 | EF12 B 3         | 0.7 4WD                      | 03.1992 → 03.1992 | EN07E B 1      |
| 1200 4WD (KAD-A)                 | 05.1987 → 05.1991 | EF12 B 3         | <b>VIVIO</b>                 |                   |                |
| <b>L-SERIE</b>                   |                   |                  | 0.7                          | 08.1992 → 12.1998 | EN07E B 1      |
| 1800i Turbo                      | 11.1984 → 02.1992 | EA82 B 7         | 660 4WD                      | 03.1992 → 10.1995 | EN07E B 1      |
| <b>LEGACY I (BC)</b>             |                   |                  |                              |                   |                |
| 1.6                              | 05.1989 → 12.1993 | EJ16 B 5         |                              |                   |                |
| 2.0                              | 08.1991 → 12.1993 | EJ20E B 9        |                              |                   |                |
| 2.0 4WD                          | 06.1991 → 09.1993 | EJ20E B 9        |                              |                   |                |
| 2.0 GL                           | 08.1991 → 12.1993 | EJ20E B 9        |                              |                   |                |
| 2000 4WD                         | 08.1991 → 07.1994 | EJ20 EMPI B 9    |                              |                   |                |
| 2200 4WD (BC6, BC7)              | 01.1989 → 07.1994 | EJ22 EMPI B 12   |                              |                   |                |
| LX                               | 10.1989 → 06.1994 | EJ22 B 12        |                              |                   |                |
| <b>LEGACY I Estate (BC, BJF)</b> |                   |                  |                              |                   |                |

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|          |  |  |  |                   |   |                      |                      |          |            |                |            |
|----------|--|--|--|-------------------|---|----------------------|----------------------|----------|------------|----------------|------------|
| <b>1</b> |  | <b>56</b>  |  |                   |   |                      |                      |          |            |                |            |
|          |  | <b>EN07E</b>   | 03.1992 → 12.1998  | B                 | 4 | 658 cm <sup>3</sup>  | 2V                   | 32-35 kW | 44-48 PS   | ε 10 - 66.8    |            |
|          |  | <b>REX III, VIVIO</b>  |  |                   |   |                      |                      |          |            |                |            |
|          |  | <b>CB-2307GP 0.25</b>  | [Set] PL 0,25 Ø 30.739 / 34.000 / 13.500 / 1.623 St/B/G<br><b>CB-2307GP 0,50 / CB-2307GP STD</b>   |                   |   |                      |                      |          |            |                |            |
|          |  | <b>MS-2307GP 0.25</b>  | [Set] HL 0,25 Ø 41.724 / 45.024 / 14.100 / 1.637 St/B/G<br><b>MS-2307GP 0,50 / MS-2307GP STD</b>   |                   |   |                      |                      |          |            |                |            |
| <b>2</b> |  | <b>78</b>  |  |                   |   |                      |                      |          |            |                |            |
|          |  | <b>EF10</b>  | 05.1987 → 10.1995  | B                 | 3 | 997 cm <sup>3</sup>  | 2V                   | 37-41 kW | 50-56 PS   | ε 9,5:1 - 69.6 |            |
|          |  | <b>JUSTY I (KAD)</b>   |  |                   |   |                      |                      |          |            |                |            |
|          |  | <b>CB-2301GP 0.25</b>  | [Set] PL 0,25 Ø 41.750 / 45.000 / 15.130 / 1.615 St/B/G<br><b>CB-2301GP STD</b>  |                   |   |                      |                      |          |            |                |            |
|          |  | <b>MS-2301GP 0.25</b>  | [Set] HL 0,25 Ø 41.730 / 45.000 / 20.130 / 1.633 St/B/G; PASS-L 0,25 Ø 41.730 / 45.000 / 25.110 / 1.633 St/B/G<br><b>MS-2301GP 0,50 / MS-2301GP 0,75 / MS-2301GP STD</b>           |                   |   |                      |                      |          |            |                |            |
| <b>3</b> |  | <b>78</b>  |  |                   |   |                      |                      |          |            |                |            |
|          |  | <b>EF12</b>  | 05.1987 → 10.1995  | B                 | 3 | 1189 cm <sup>3</sup> | 3V                   | 38-55 kW | 52-75 PS   | ε 9,1 - 83     |            |
|          |  | <b>JUSTY I (KAD)</b>   |  |                   |   |                      |                      |          |            |                |            |
|          |  | <b>CB-2302GP 0.25</b>  | [Set] PL 0,25 Ø 41.750 / 45.000 / 15.130 / 1.616 St/B/G<br><b>CB-2302GP 0,50 / CB-2302GP 0,75 / CB-2302GP STD</b>  |                   |   |                      |                      |          |            |                |            |
|          |  | <b>MS-2301GP 0.25</b>  | [Set] HL 0,25 Ø 41.730 / 45.000 / 20.130 / 1.633 St/B/G; PASS-L 0,25 Ø 41.730 / 45.000 / 25.110 / 1.633 St/B/G<br><b>MS-2301GP 0,50 / MS-2301GP 0,75 / MS-2301GP STD</b>           |                   |   |                      |                      |          |            |                |            |
| <b>4</b> |  | <b>83</b>  |  |                   |   |                      |                      |          |            |                |            |
|          |  | <b>EA65</b>  | 11.1984 → 09.1991  | B                 | 4 | 1298 cm <sup>3</sup> | 2V                   | 45-48 kW | 61-65 PS   | ε 9,1 - 60     |            |
|          |  | <b>LEONE III</b>   |  |                   |   |                      |                      |          |            |                |            |
|          |  | <b>CB-1124GP 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 13.630 / 1.615 St/B/G<br><b>CB-1124GP STD</b>  |                   |   |                      |                      |          |            |                |            |
|          |  | <b>MS-1184GP 0.25</b>  | [Set] HL 0,25 Ø 49.710 / 53.987 / 21.130 / 2.010 St/B/G; PASS-L 0,25 Ø 49.710 / 53.987 / 26.110 / 2.010 St/B/G<br><b>MS-1184GP STD</b>   |                   |   |                      |                      |          |            |                |            |
| <b>5</b> |  | <b>87.9</b>  |  |                   |   |                      |                      |          |            |                |            |
|          |  | <b>EJ16</b>  | 05.1989 → 12.2000  | B                 | 4 | 1597 cm <sup>3</sup> | 4V                   | 66-70 kW | 90-95 PS   | ε 9,4 - 65.8   |            |
|          |  | <b>EJ16E</b>   | 01.1993 → 12.2000  | B                 | 4 | 1597 cm <sup>3</sup> | 4V                   | 66 kW    | 90 PS      | ε 9,4 - 65.8   |            |
|          |  | <b>EJ18</b>  | 08.1992 → 12.2000  | B                 | 4 | 1820 cm <sup>3</sup> | 4V                   | 76-82 kW | 103-112 PS | ε 9,4 - 75     |            |
|          |  | <b>EJ18E</b>   | 08.1992 → 12.2000  | B                 | 4 | 1820 cm <sup>3</sup> | 4V                   | 76 kW    | 103 PS     | ε 9,4 - 75     |            |
|          |  | <b>IMPREZA Coupe (GFC), IMPREZA Estate (GF), IMPREZA Saloon (GC), LEGACY I (BC), LEGACY I Estate (BC, BJF), LEGACY II (BD)</b> |  |                   |   |                      |                      |          |            |                |            |
|          |  | <b>CB-2305A 0.25</b>   | [Set] PL 0,25 Ø 51.750 / 55.000 / 16.500 / 1.623 St/A<br><b>CB-2305A STD</b>   |                   |   |                      |                      |          |            |                |            |
|          |  | <b>CB-2306GP 0.25</b>  | [Set] PL 0,25 Ø 47.750 / 51.000 / 15.600 / 1.623 St/B/G<br><b>CB-2306GP STD</b>  |                   |   |                      |                      |          |            |                |            |
|          |  | <b>MS-2305A 0.25</b>   | [Set] HL 0,25 Ø 59.750 / 64.000 / 15.000 / 2.118 St/A; HL 0,25 Ø 59.750 / 64.000 / 19.000 / 2.118 St/A; PASS-L 0,25 Ø 59.750 / 64.000 / 22.080 / 2.118 St/A<br><b>MS-2305A STD</b> |                   |   |                      |                      |          |            |                |            |
|          |  | <b>MS-2306A 0.25</b>   | [Set] HL 0,25 Ø 59.750 / 64.000 / 15.000 / 2.118 St/A; HL 0,25 Ø 59.750 / 64.000 / 19.000 / 2.118 St/A; PASS-L 0,25 Ø 59.750 / 64.000 / 23.080 / 2.118 St/A<br><b>MS-2306A STD</b> |                   |   |                      |                      |          |            |                |            |
| <b>S</b> |  | <b>6</b>   |  |                   |   |                      |                      |          |            |                |            |
|          |  |  | <b>EA71</b>  | 11.1984 → 12.1994 | B | 4                    | 1595 cm <sup>3</sup> | 2V       | 50-63 kW   | 68-86 PS       | ε 9,5 - 60 |
|          |  |  | <b>LEONE / LOYALE Coupe, LEONE III, LEONE III Estate</b>   |                   |   |                      |                      |          |            |                |            |
|          |  | <b>CB-1124GP 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 13.630 / 1.615 St/B/G<br><b>CB-1124GP STD</b>  |                   |   |                      |                      |          |            |                |            |
|          |  | <b>MS-1184GP 0.25</b>  | [Set] HL 0,25 Ø 49.710 / 53.987 / 21.130 / 2.010 St/B/G; PASS-L 0,25 Ø 49.710 / 53.987 / 26.110 / 2.010 St/B/G<br><b>MS-1184GP STD</b>   |                   |   |                      |                      |          |            |                |            |
| <b>7</b> |  | <b>92</b>  |  |                   |   |                      |                      |          |            |                |            |
|          |  | <b>EA82</b>  | 11.1984 → 12.1994  | B                 | 4 | 1781 cm <sup>3</sup> | 2V                   | 63-77 kW | 86-105 PS  | ε 7,7:1 - 67   |            |
|          |  | <b>L-SERIE, LEONE / LOYALE Coupe, LEONE III, LEONE III Estate</b>  |  |                   |   |                      |                      |          |            |                |            |
|          |  | <b>CB-1124GP 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 13.630 / 1.615 St/B/G<br><b>CB-1124GP STD</b>  |                   |   |                      |                      |          |            |                |            |
|          |  | <b>CB-2300GP 0.25</b>  | [Set] PL 0,25 Ø 44.755 / 48.000 / 14.630 / 1.615 St/B/G<br><b>CB-2300GP STD</b>  |                   |   |                      |                      |          |            |                |            |
|          |  | <b>MS-2300GP 0.25</b>  | [Set] HL 0,25 Ø 54.715 / 59.000 / 21.130 / 2.145 St/B/G; PASS-L 0,25 Ø 54.715 / 59.000 / 25.960 / 2.145 St/B/G<br><b>MS-2300GP STD</b>   |                   |   |                      |                      |          |            |                |            |




| 8  |  | 92  |      |   |                      |    |            |            |     |      |  |
|----|--|---|------|---|----------------------|----|------------|------------|-----|------|--|
|    | EJ20 (Turbo)   | 03.1994 → 12.2000   | B LA | 4 | 1994 cm <sup>3</sup> | 4V | 155-184 kW | 211-250 PS | 8   | - 75 |  |
|    | EJ20G  | 10.1993 → 12.2000   | B A  | 4 | 1994 cm <sup>3</sup> | 4V | 147-184 kW | 200-250 PS | 8   | - 75 |  |
|    | IMPREZA Coupe (GFC), IMPREZA Estate (GF), IMPREZA Saloon (GC)  |   |      |   |                      |    |            |            |     |      |  |
|    | CB-2305A 0.25  | [Set] PL 0,25 Ø 51.750 / 55.000 / 16.500 / 1.623 St/A<br>CB-2305A STD   |      |   |                      |    |            |            |     |      |  |
|    | CB-2306GP 0.25   | [Set] PL 0,25 Ø 47.750 / 51.000 / 15.600 / 1.623 St/B/G<br>CB-2306GP STD  |      |   |                      |    |            |            |     |      |  |
|    | MS-2305A 0.25  | [Set] HL 0,25 Ø 59.750 / 64.000 / 15.000 / 2.118 St/A; HL 0,25 Ø 59.750 / 64.000 / 19.000 / 2.118 St/A; PASS-L 0,25 Ø 59.750 / 64.000 / 22.080 / 2.118 St/A<br>MS-2305A STD |      |   |                      |    |            |            |     |      |  |
|    | MS-2306A 0.25  | [Set] HL 0,25 Ø 59.750 / 64.000 / 15.000 / 2.118 St/A; HL 0,25 Ø 59.750 / 64.000 / 19.000 / 2.118 St/A; PASS-L 0,25 Ø 59.750 / 64.000 / 23.080 / 2.118 St/A<br>MS-2306A STD |      |   |                      |    |            |            |     |      |  |
| 9  |  | 92  |      |   |                      |    |            |            |     |      |  |
|    | EJ20 EMPI  | 08.1991 → 11.1998   | B    | 4 | 1994 cm <sup>3</sup> | 4V | 85 kW      | 116 PS     | 9,5 | - 75 |  |
|    | EJ20E  | 06.1991 → 12.2000   | B    | 4 | 1994 cm <sup>3</sup> | 4V | 85-103 kW  | 116-140 PS | 9,5 | - 75 |  |
|    | IMPREZA Coupe (GFC), IMPREZA Estate (GF), IMPREZA Saloon (GC), LEGACY I (BC), LEGACY I Estate (BC, BJF), LEGACY II (BD), LEGACY II Estate (BG) |   |      |   |                      |    |            |            |     |      |  |
|    | CB-2305A 0.25  | [Set] PL 0,25 Ø 51.750 / 55.000 / 16.500 / 1.623 St/A<br>CB-2305A STD   |      |   |                      |    |            |            |     |      |  |
|    | CB-2306GP 0.25   | [Set] PL 0,25 Ø 47.750 / 51.000 / 15.600 / 1.623 St/B/G<br>CB-2306GP STD  |      |   |                      |    |            |            |     |      |  |
|    | MS-2305A 0.25  | [Set] HL 0,25 Ø 59.750 / 64.000 / 15.000 / 2.118 St/A; HL 0,25 Ø 59.750 / 64.000 / 19.000 / 2.118 St/A; PASS-L 0,25 Ø 59.750 / 64.000 / 22.080 / 2.118 St/A<br>MS-2305A STD |      |   |                      |    |            |            |     |      |  |
|    | MS-2306A 0.25  | [Set] HL 0,25 Ø 59.750 / 64.000 / 15.000 / 2.118 St/A; HL 0,25 Ø 59.750 / 64.000 / 19.000 / 2.118 St/A; PASS-L 0,25 Ø 59.750 / 64.000 / 23.080 / 2.118 St/A<br>MS-2306A STD |      |   |                      |    |            |            |     |      |  |
|    | 7.22184.66.0   | air mass sensor; electrical   |      |   |                      |    |            |            |     |      |  |
| 10 |  | 92  |      |   |                      |    |            |            |     |      |  |
|    | EJ201  | 09.1994 → 12.2000   | B    | 4 | 1994 cm <sup>3</sup> | 4V | 85-116 kW  | 115-158 PS | 10  | - 75 |  |
|    | IMPREZA Coupe (GFC), IMPREZA Estate (GF), IMPREZA Saloon (GC), LEGACY II (BD), LEGACY II Estate (BG), OUTBACK (BE, BH)                         |   |      |   |                      |    |            |            |     |      |  |
|    | CB-2305A STD   | [Set] PL STD Ø 52.000 / 55.000 / 16.500 / 1.498 St/A  |      |   |                      |    |            |            |     |      |  |
|    | CB-2306GP STD  | [Set] PL STD Ø 48.000 / 51.000 / 15.600 / 1.498 St/B/G  |      |   |                      |    |            |            |     |      |  |
|    | 7.22184.66.0   | air mass sensor; electrical   |      |   |                      |    |            |            |     |      |  |
| 11 |  | 92  |      |   |                      |    |            |            |     |      |  |
|    | EJ205  | 06.1998 → 12.2000   | B LA | 4 | 1994 cm <sup>3</sup> | 4V | 125-184 kW | 170-250 PS | 8   | - 75 |  |
|    | IMPREZA Estate (GF), IMPREZA Saloon (GC)   |   |      |   |                      |    |            |            |     |      |  |
|    | CB-2305A STD   | [Set] PL STD Ø 52.000 / 55.000 / 16.500 / 1.498 St/A  |      |   |                      |    |            |            |     |      |  |
|    | CB-2306GP STD  | [Set] PL STD Ø 48.000 / 51.000 / 15.600 / 1.498 St/B/G  |      |   |                      |    |            |            |     |      |  |
|    | 7.28342.18.0   | air mass sensor; electrical   |      |   |                      |    |            |            |     |      |  |
| 12 |  | 96.9  |      |   |                      |    |            |            |     |      |  |
|    | EJ22   | 01.1989 → 12.2000   | B    | 4 | 2212 cm <sup>3</sup> | 4V | 94-101 kW  | 128-137 PS | 9,5 | - 75 |  |
|    | EJ22 EMPI  | 01.1989 → 03.1999   | B    | 4 | 2212 cm <sup>3</sup> | 4V | 94-100 kW  | 128-136 PS | 9,5 | - 75 |  |
|    | IMPREZA Coupe (GFC), IMPREZA Estate (GF), IMPREZA Saloon (GC), LEGACY I (BC), LEGACY I Estate (BC, BJF), LEGACY II (BD), LEGACY II Estate (BG) |   |      |   |                      |    |            |            |     |      |  |
|    | CB-2305A 0.25  | [Set] PL 0,25 Ø 51.750 / 55.000 / 16.500 / 1.623 St/A<br>CB-2305A STD   |      |   |                      |    |            |            |     |      |  |
|    | CB-2306GP 0.25   | [Set] PL 0,25 Ø 47.750 / 51.000 / 15.600 / 1.623 St/B/G<br>CB-2306GP STD  |      |   |                      |    |            |            |     |      |  |
|    | MS-2305A 0.25  | [Set] HL 0,25 Ø 59.750 / 64.000 / 15.000 / 2.118 St/A; HL 0,25 Ø 59.750 / 64.000 / 19.000 / 2.118 St/A; PASS-L 0,25 Ø 59.750 / 64.000 / 22.080 / 2.118 St/A<br>MS-2305A STD |      |   |                      |    |            |            |     |      |  |
|    | MS-2306A 0.25  | [Set] HL 0,25 Ø 59.750 / 64.000 / 15.000 / 2.118 St/A; HL 0,25 Ø 59.750 / 64.000 / 19.000 / 2.118 St/A; PASS-L 0,25 Ø 59.750 / 64.000 / 23.080 / 2.118 St/A<br>MS-2306A STD |      |   |                      |    |            |            |     |      |  |

|  |             |                   |   |   |                      |    |            |            |    |      |
|--|-------------|-------------------|---|---|----------------------|----|------------|------------|----|------|
| <b>13</b>                                    |             | <b>99.5</b>       |   |   |                      |    |            |            |    |      |
|  | <b>EJ25</b> | 09.1995 → 11.1998 | B | 4 | 2457 cm <sup>3</sup> | 4V | 112-155 kW | 152-211 PS | 10 | - 79 |
| <b>LEGACY II (BD), LEGACY II Estate (BG)</b> |             |                   |   |   |                      |    |            |            |    |      |

- CB-2305A 0.25** [Set] PL 0,25 Ø 51.750 / 55.000 / 16.500 / 1.623 St/A  
**CB-2305A STD**
- CB-2306GP 0.25** [Set] PL 0,25 Ø 47.750 / 51.000 / 15.600 / 1.623 St/B/G  
**CB-2306GP STD**
- MS-2305A 0.25** [Set] HL 0,25 Ø 59.750 / 64.000 / 15.000 / 2.118 St/A; HL 0,25 Ø 59.750 / 64.000 / 19.000 / 2.118 St/A; PASS-L 0,25 Ø 59.750 / 64.000 / 22.080 / 2.118 St/A  
**MS-2305A STD**
- MS-2306A 0.25** [Set] HL 0,25 Ø 59.750 / 64.000 / 15.000 / 2.118 St/A; HL 0,25 Ø 59.750 / 64.000 / 19.000 / 2.118 St/A; PASS-L 0,25 Ø 59.750 / 64.000 / 23.080 / 2.118 St/A  
**MS-2306A STD**

|                       |              |                   |   |   |                      |    |            |            |    |      |
|-----------------------|--------------|-------------------|---|---|----------------------|----|------------|------------|----|------|
| <b>14</b>             |              | <b>99.5</b>       |   |   |                      |    |            |            |    |      |
|                       | <b>EJ25D</b> | 06.1996 → 03.1999 | B | 4 | 2457 cm <sup>3</sup> | 4V | 110-125 kW | 150-170 PS | 10 | - 79 |
| <b>LEGACY II (BD)</b> |              |                   |   |   |                      |    |            |            |    |      |

- 7.07759.08.0** air mass sensor; electrical

|  |        |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW     | PS      | Pos |
|---|--------|---|------|--|-----------------|---|------------------|--------|---------|-----|
| F10A  | B      | 4 | 4    | 65,5 x 72  | 970             | 2   | 8,7              | 29-40  | 39-54   | 1   |
| F8B   | B      | 3 | 3    | 68,5 x 72  | 796             | 2   | 9,3              | 25-30  | 34-41   | 2   |
| G10A  | B      | 3 | 3    | 74 x 77  | 993             | 2   | 8,8:1            | 37-41  | 50-56   | 3   |
| G13A  | B      | 4 | 4    | 74 x 77  | 1324            | 2   | 8,9              | 44-54  | 60-73   | 4   |
| G13B  | B      | 4 | 4    | 74 x 75,5  | 1298            | 4   | 10               | 44-74  | 60-101  | 5   |
| G13BA   | B      | 4 | 4    | 74 x 75,5  | 1298            | 2   | 9,5              | 47-59  | 64-80   | 5   |
| G13BB   | B      | 4 | 4    | 74 x 75,5  | 1298            | 4   | 9,5              | 56-63  | 76-86   | 6   |
| G16A (8V)   | B      | 4 | 4    | 75 x 90  | 1590            | 2   | 9,5              | 50-68  | 68-92   | 7   |
| G16B  | B      | 4 | 4    | 75 x 90  | 1590            | 4   | 9,5              | 68-73  | 92-99   | 8   |
| J18A  | B      | 4 | 4    | 84 x 83  | 1839            | 4   | 9,8:1            | 89-91  | 121-124 | 11  |
| J20A  | B      | 4 | 4    | 84 x 90  | 1995            | 4   | 9,3-9,7          | 94-108 | 128-147 | 11  |
| RF  | D (LA) | 4 | 4    | 86 x 86  | 1998            | 2   | 20,9             | 52-68  | 71-92   | 12  |
| XUD9A   | D      | 4 | 4    | 83 x 88  | 1905            | 2   | 23               | 50     | 68      | 9   |
| XUD9SD  | D (LA) | 4 | 4    | 83 x 88  | 1905            | 2   | 23               | 55     | 75      | 10  |

|   |         | Pos |  |             | Pos |
|---|---------|-----|--|-------------|-----|
|   |         |     | 1.6 (SF416, AH14) 11.1989 → 12.1991                            | G16B B      | 8   |
|   |         |     | 1.6 4WD (SF416, AJ14) 11.1989 → 12.1991                        | G16B B      | 8   |
| <b>ALTO (EC)</b>                                  |         |     | <b>VITARA (ET, TA, TD)</b>                                     |             |     |
| 0.8 (SB308, MA800) 12.1988 → 11.1993              | F8B B   | 2   | 1.6 04.1989 → 04.1996  | G16A (8V) B | 7   |
| <b>ALTO (EF)</b>                                  |         |     | 1.6 (SE 416) 09.1989 → 12.1992                                 | G16A (8V) B | 7   |
| 0.8 11.1993 → 06.1996                             | F8B B   | 2   | 1.6 (SE 416) 02.1991 → 03.1998                                 | G16B B      | 8   |
| 0.8 11.1994 → 06.1996                             | F8B B   | 2   | 1.6 All-wheel Drive (SE 416) 07.1988 → 12.1991                 | G16A (8V) B | 7   |
| <b>ALTO (HA12, HA23)</b>                          |         |     | 1.6 All-wheel Drive (SE 416) 10.1988 → 12.1998                 | G16A (8V) B | 7   |
| 1.3 10.1998 → 09.2000                             | G13BB B | 6   | 1.6 All-wheel Drive (SE 416) 07.1990 → 08.1999                 | G16A (8V) B | 7   |
| 1.6 10.1998 → 09.2000                             | G16B B  | 8   | 1.6 All-wheel Drive (SE 416) 02.1991 → 03.1998                 | G16B B      | 8   |
| <b>BALENO Estate (EG)</b>                         |         |     | 1.6 All-wheel Drive (TA, TA01, SE416) 07.1988 → 03.1998        | G16A (8V) B | 7   |
| 1.6 (SY416) 09.1997 → 12.2000                     | G16B B  | 8   | 1.6 i 16V 01.1990 → 12.1998                                    | G16B B      | 8   |
| <b>BALENO Hatchback (EG)</b>                      |         |     | 1.6 i 16V All-wheel Drive (ET, TA02, SE416) 07.1990 → 03.1998  | G16B B      | 8   |
| 1.3 (SY413) 04.1996 → 10.1997                     | G13BA B | 5   | 1.8 09.1996 → 12.1998  | J18A B      | 11  |
| <b>GRAND VITARA I (FT, HT)</b>                    |         |     | 1.8 All-wheel Drive 09.1995 → 12.1998                          | J18A B      | 11  |
| 2.0 4x4 (SQ 420) 08.1998 → 12.2000                | J20A B  | 11  | 1.9 D All-wheel Drive (SE 419TD) 01.1995 → 03.1998             | XUD9A D     | 9   |
| <b>JIMNY</b>                                      |         |     | 1.9 D All-wheel Drive (SE 419TD) 08.1996 → 03.1998             | XUD9SD D    | 10  |
| 1.0 01.1982 → 1991                                | F10A B  | 1   | 2.0 16V All-wheel Drive (SV420) 12.1996 → 03.1998              | J20A B      | 11  |
| <b>JIMNY Closed Off-Road Vehicle (SJ, JA, JB)</b> |         |     | 2.0 16V All-wheel Drive (TD52W) 11.1997 → 03.2000              | J20A B      | 11  |
| 1.3 11.1988 → 03.1998                             | G13BA B | 5   | 2.0 TD All-wheel Drive (SV 420D) 12.1994 → 03.1998             | RF D        | 12  |
| <b>JIMNY Closed Off-Road Vehicle (SN)</b>         |         |     | 2.0 TD Intercooler All-wheel Drive (SV 420D) 12.1995 → 03.1998 | RF D        | 12  |
| 1.3 4x4 (SN413) 09.1998 → 08.2000                 | G13BB B | 6   | <b>VITARA Cabrio (ET, TA)</b>                                  |             |     |
| <b>JIMNY Open Off-Road Vehicle (SJ)</b>           |         |     | 1.6 (SE 416) 01.1990 → 12.1993                                 | G16A (8V) B | 7   |
| 1.3 11.1988 → 03.1998                             | G13BA B | 5   | 1.6 (TA01, SE416) 07.1988 → 01.1995                            | G16A (8V) B | 7   |
| <b>MARUTI</b>                                     |         |     | 1.6 i 16V (TA02, SE416) 07.1990 → 03.1999                      | G16B B      | 8   |
| 800 02.1988 → 12.1994                             | F8B B   | 2   | 1.9 D (SE 419TD) 01.1995 → 03.1998                             | XUD9A D     | 9   |
| <b>SAMURAI Closed Off-Road Vehicle (SJ_)</b>      |         |     | 1.9 D (SE 419TD) 08.1996 → 03.1999                             | XUD9SD D    | 10  |
| 1.3 (SJ 413) 11.1988 → 07.1992                    | G13A B  | 4   | 2.0 16V (TA51, SV420) 12.1996 → 03.1999                        | J20A B      | 11  |
| 1.3 (SJ 413) 11.1988 → 03.1998                    | G13BA B | 5   | <b>WAGON R+ Hatchback (EM)</b>                                 |             |     |
| 1.3 (SJ 413) 08.1989 → 07.1992                    | G13BA B | 5   | 1.3 04.1999 → 10.2000  | G13BB B     | 6   |
| 1.3 4WD (SJ 413) 09.1989 → 12.1995                | G13BA B | 5   | <b>X-90 (EL)</b>   |             |     |
| 1.3 All-wheel Drive 09.1984 → 12.1994             | G13BA B | 5   | 1.6 i 16V (SZ 416) 09.1995 → 12.1997                           | G16B B      | 8   |
| <b>SAMURAI Open Off-Road Vehicle (SJ_)</b>        |         |     | 1.6 i 16V 4x4 (SZ416) 09.1995 → 12.1997                        | G16B B      | 8   |
| 1.0 All-wheel Drive (SJ410) 05.1990 → 10.1994     | F10A B  | 1   |  |             |     |
| 1.3 (SJ413) 04.1988 → 07.1992                     | G13A B  | 4   |  |             |     |
| 1.3 (SJ413) 08.1992 → 08.1998                     | G13BA B | 5   |  |             |     |
| 1.3 All-wheel Drive (SJ413) 08.1989 → 07.1992     | G13BA B | 5   |  |             |     |
| 1.3 Rear Wheel Drive (SJ413) 01.1990 → 12.1993    | G13BA B | 5   |  |             |     |
| <b>SIERRA II Open Off-Road Vehicle (SJ)</b>       |         |     |  |             |     |
| 1.0 All-wheel Drive (SJ 410) 12.1988 → 02.2000    | F10A B  | 1   |  |             |     |
| <b>SIERRA Open Off-Road Vehicle (SJ)</b>          |         |     |  |             |     |
| 1.3 (SJ 413, SF413) 01.1989 → 07.1999             | G13BA B | 5   |  |             |     |
| <b>SJ410 Cabrio (OS)</b>                          |         |     |  |             |     |
| 1.0 (SJ410) 09.1981 → 07.1991                     | F10A B  | 1   |  |             |     |
| <b>SWIFT Convertible (SF413)</b>                  |         |     |  |             |     |
| 1.3 i 01.1992 → 10.1996                           | G13B B  | 5   |  |             |     |
| 1.3 i (SF413, AK35, SY415, E35) 09.1991 → 10.1996 | G13BA B | 5   |  |             |     |
| <b>SWIFT II Hatchback (EA, MA)</b>                |         |     |  |             |     |
| 1.0 (SF 310) 09.1991 → 12.1994                    | G10A B  | 3   |  |             |     |
| 1.0 i (SF310, AA44) 03.1989 → 12.1991             | G10A B  | 3   |  |             |     |
| 1.3 (SF 413) 03.1989 → 10.1996                    | G13BA B | 5   |  |             |     |
| 1.3 (SF 413) 03.1989 → 12.1997                    | G13BA B | 5   |  |             |     |
| 1.3 (SF413, AB35) 03.1989 → 12.1991               | G13A B  | 4   |  |             |     |
| 1.3 4WD (SF413, AF35) 10.1989 → 12.1991           | G13A B  | 4   |  |             |     |
| 1.6 11.1995 → 05.2000                             | G16B B  | 8   |  |             |     |
| 1.6 (SF 416) 09.1991 → 12.1993                    | G16B B  | 8   |  |             |     |
| 1.6 4x4 (SF 416) 03.1989 → 10.1996                | G16B B  | 8   |  |             |     |
| <b>SWIFT II Saloon (AH, AJ)</b>                   |         |     |  |             |     |
| 1.0 09.1991 → 12.1994                             | G10A B  | 3   |  |             |     |
| 1.3 09.1989 → 12.1994                             | G13BA B | 5   |  |             |     |
| 1.3 10.1990 → 07.1997                             | G13BA B | 5   |  |             |     |
| 1.3 (SF413, AH35) 03.1989 → 12.1991               | G13B B  | 5   |  |             |     |
| 1.3 (SF413, AH35, MA) 01.1991 → 12.1995           | G13B B  | 5   |  |             |     |

S



|          |  |  |
|----------|--|--|
| <b>1</b> |  | <b>65.5</b>  |
|          | <b>F10A</b>  | 09.1981 → 02.2000 B 4 970 cm <sup>3</sup> 2V 29-40 kW 39-54 PS 8,7 - 72  |
|          | <b>JIMNY, SAMURAI Open Off-Road Vehicle (SJ_), SIERRA II Open Off-Road Vehicle (SJ), SJ410 Cabrio (OS)</b>     |  |
|          | <b>TW-1179A 0.25</b>   | [Pair] AS 0,25 Ø 57.250 / 73.000 // 2.645 St/A<br><b>TW-1179A STD</b>  |
|          | <b>CB-1179A 0.25</b>   | [Set] PL 0,25 Ø 37.750 / 41.000 / 18.100 / 1.616 St/A<br><b>CB-1179A STD</b>                                       |
|          | <b>MS-1179A 0.25</b>   | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.100 / 2.116 St/A<br><b>MS-1179A 0,50 / MS-1179A STD</b>                       |
|          | <b>PB-1179J STD</b>  | [Set] PL-B STD Ø 15.995 / 18.000 / 22.000 / 1.030 St/B   |
|          | <b>S3664</b>   | EX; 30 x 7 x 114.5 x A - Ni - 45° - 1 -  |
|          | <b>7.07919.02.0</b>  |  |
|          | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
| <b>2</b> |  | <b>68.5</b>  |
|          | <b>F8B</b>   | 02.1988 → 06.1996 B 3 796 cm <sup>3</sup> 2V 25-30 kW 34-41 PS 9,3 - 72  |
|          | <b>ALTO (EC), ALTO (EF), MARUTI</b>  |  |
|          | <b>TW-1179A 0.25</b>   | [Pair] AS 0,25 Ø 57.250 / 73.000 // 2.645 St/A<br><b>TW-1179A STD</b>  |
|          | <b>CB-2401A 0.25</b>   | [Set] PL 0,25 Ø 37.750 / 41.000 / 18.100 / 1.616 St/A<br><b>CB-2401A STD</b>                                       |
|          | <b>MS-2401A 0.25</b>   | [Set] HL 0,25 Ø 49.750 / 54.000 / 17.100 / 2.116 St/A<br><b>MS-2401A STD</b>                                       |
|          | <b>PB-2401J STD</b>  | [Set] PL-B STD Ø 15.995 / 18.000 / 22.000 / 1.030 St/B   |
|          | <b>7.07919.02.0</b>  |  |
| <b>3</b> |  | <b>74</b>  |
|          | <b>G10A</b>  | 03.1989 → 12.1994 B 3 993 cm <sup>3</sup> 2V 37-41 kW 50-56 PS 8,8:1 - 77  |
|          | <b>SWIFT II Hatchback (EA, MA), SWIFT II Saloon (AH, AJ)</b>   |  |
|          | <b>TW-2403A STD</b>  | [Pair] AS STD Ø 52.250 / 68.000 // 2.520 St/A  |
|          | <b>CB-2403A STD</b>  | [Set] PL STD Ø 42.000 / 45.000 / 18.100 / 1.490 St/A   |
|          | <b>MS-2403A 0.25</b>   | [Set] HL 0,25 Ø 44.750 / 49.000 / 18.100 / 2.125 St/A<br><b>MS-2403A STD</b>                                       |
|          | <b>S3664</b>   | EX; 30 x 7 x 114.5 x A - Ni - 45° - 1 -  |
|          | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|          | <b>7.02604.01.0</b>  | lambda sensor; universal probe; not heated   |
| <b>4</b> |  | <b>74</b>  |
|          | <b>G13A</b>  | 04.1988 → 07.1992 B 4 1324 cm <sup>3</sup> 2V 44-54 kW 60-73 PS 8,9 - 77   |
|          | <b>SAMURAI Closed Off-Road Vehicle (SJ_), SAMURAI Open Off-Road Vehicle (SJ_), SWIFT II Hatchback (EA, MA)</b> |  |
|          | <b>80 00417 1 0 000</b>  | Ø74; STD; set: 1; [R ST NT 1.2] [M 1.5] [SLF CR 2.8]<br><b>80 00417 1 0 050 74.50</b>                              |
|          | <b>TW-2403A STD</b>  | [Pair] AS STD Ø 52.250 / 68.000 // 2.520 St/A  |
|          | <b>CB-2404A 0.25</b>   | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.100 / 1.615 St/A<br><b>CB-2404A 0,50 / CB-2404A STD</b>                       |
|          | <b>MS-2404A 0.25</b>   | [Set] HL 0,25 Ø 44.750 / 49.000 / 18.100 / 2.125 St/A<br><b>MS-2404A STD</b>                                       |
|          | <b>S3664</b>   | EX; 30 x 7 x 114.5 x A - Ni - 45° - 1 -  |
|          | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|          | <b>7.02604.15.0</b>  | lambda sensor; control sensor; not heated  |

| 5 |   | 74   |  |
|---|---|--|--|
|   | <b>G13B</b>   | 03.1989 → 10.1996  | B 4 1298 cm <sup>3</sup> 4V 44-74 kW 60-101 PS 10 - 75.5 |
|   | <b>G13BA</b>  | 09.1984 → 07.1999  | B 4 1298 cm <sup>3</sup> 2V 47-59 kW 64-80 PS 9,5 - 75.5 |
|   | <b>BALENO Hatchback (EG), JIMNY Closed Off-Road Vehicle (SJ, JA, JB), JIMNY Open Off-Road Vehicle (SJ), SAMURAI Closed Off-Road Vehicle (SJ_), SAMURAI Open Off-Road Vehicle (SJ_), SIERRA Open Off-Road Vehicle (SJ), SWIFT Convertible (SF413), SWIFT II Hatchback (EA, MA), SWIFT II Saloon (AH, AJ)</b> |  |  |
|   | <b>TW-2403A STD</b>   | [Pair] AS STD Ø 52.250 / 68.000 // 2.520 St/A  |  |
|   | <b>CB-2404A 0.25</b>  | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.100 / 1.615 St/A<br><b>CB-2404A 0,50 / CB-2404A STD</b>                       |  |
|   | <b>MS-2404A 0.25</b>  | [Set] HL 0,25 Ø 44.750 / 49.000 / 18.100 / 2.125 St/A<br><b>MS-2404A STD</b>                                       |  |
|   | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |
|   | <b>7.02604.15.0</b>   | lambda sensor; control sensor; not heated  |  |
| 6 |   | 74   |  |
|   | <b>G13BB</b>  | 09.1998 → 10.2000  | B 4 1298 cm <sup>3</sup> 4V 56-63 kW 76-86 PS 9,5 - 75.5 |
|   | <b>ALTO (HA12, HA23), JIMNY Closed Off-Road Vehicle (SN), WAGON R+ Hatchback (EM)</b>   |  |  |
|   | <b>TW-2403A STD</b>   | [Pair] AS STD Ø 52.250 / 68.000 // 2.520 St/A  |  |
|   | <b>CB-2404A 0.25</b>  | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.100 / 1.615 St/A<br><b>CB-2404A 0,50 / CB-2404A STD</b>                       |  |
|   | <b>MS-2404A 0.25</b>  | [Set] HL 0,25 Ø 44.750 / 49.000 / 18.100 / 2.125 St/A<br><b>MS-2404A STD</b>                                       |  |
| 7 |   | 75   |  |
|   | <b>G16A (8V)</b>  | 07.1988 → 08.1999  | B 4 1590 cm <sup>3</sup> 2V 50-68 kW 68-92 PS 9,5 - 90   |
|   | <b>VITARA (ET, TA, TD), VITARA Cabrio (ET, TA)</b>  |  |  |
|   | <b>TW-2405A STD</b>   | [Pair] AS STD Ø 59.250 / 75.000 // 2.520 St/A  |  |
|   | <b>CB-2405A 0.25</b>  | [Set] PL 0,25 Ø 43.750 / 47.000 / 18.100 / 1.615 St/A<br><b>CB-2405A 0,50 / CB-2405A STD</b>                       |  |
|   | <b>MS-2405GP 0.25</b>   | [Set] HL 0,25 Ø 51.750 / 56.000 / 18.100 / 2.137 St/B/G<br><b>MS-2405GP 0,50 / MS-2405GP STD</b>                   |  |
| 8 |   | 75   |  |
|   | <b>G16B</b>   | 03.1989 → 12.2000  | B 4 1590 cm <sup>3</sup> 4V 68-73 kW 92-99 PS 9,5 - 90   |
|   | <b>ALTO (HA12, HA23), BALENO Estate (EG), SWIFT II Hatchback (EA, MA), SWIFT II Saloon (AH, AJ), VITARA (ET, TA, TD), VITARA Cabrio (ET, TA), X-90 (EL)</b>   |  |  |
|   | <b>TW-2405A STD</b>   | [Pair] AS STD Ø 59.250 / 75.000 // 2.520 St/A  |  |
|   | <b>CB-2405A 0.25</b>  | [Set] PL 0,25 Ø 43.750 / 47.000 / 18.100 / 1.615 St/A<br><b>CB-2405A 0,50 / CB-2405A STD</b>                       |  |
|   | <b>MS-2405GP 0.25</b>   | [Set] HL 0,25 Ø 51.750 / 56.000 / 18.100 / 2.137 St/B/G<br><b>MS-2405GP 0,50 / MS-2405GP STD</b>                   |  |
|   | <b>7.02604.15.0</b>   | lambda sensor; control sensor; not heated  |  |
| 9 |   | 83   |  |
|   | <b>XUD9A</b>  | 01.1995 → 03.1998  | D 4 1905 cm <sup>3</sup> 2V 50 kW 68 PS 23 - 88 (1)      |
|   | <b>VITARA (ET, TA, TD), VITARA Cabrio (ET, TA)</b>  |  |  |
|   | (1) For engines with cam driven vacuum pump.  |  |  |
|   | <b>93 648 700</b>   | Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3                  |  |
|   | R 2   | CR   | G6   |
|   | M 2   |  | G3   |
|   | DSF 3   | CR   |  |
|   | → <b>80 00037 1 0 ...</b>   |  |  |
|   | cylinder head gasket  | piston protrusion:   |  |
|   | notches   | thickness  | more than less than                                      |
|   | 1   | 1,36   | +0,56 +0,67  |
|   | 2   | 1,40   | +0,68 +0,71  |
|   | 3   | 1,44   | +0,72 +0,75  |
|   | 4   | 1,48   | +0,76 +0,79  |
|   | 5   | 1,52   | +0,80 +0,83  |

cont...

|  |                         |  |  |                |   |
|--|-------------------------|--|--|----------------|---|
|  | <b>80 00037 1 0 000</b> | Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br><b>80 00037 1 0 050 83.50 / 80 00037 1 0 080 83.80</b> |  |                |   |
|  | <b>89 184 190</b>       | T - Dry cylinder liner; semi; A=86 L=153.5   |  |                |   |
|  | <b>78 863 618</b>       | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |  |                |   |
|  | <b>77 097 610</b>       | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b>               |  |                |   |
|  | <b>77 098 618</b>       | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b>               |  |                |   |
|  | <b>537747</b>           | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 -<br>Valve seat 3,3 mm   |  | <b>KK-8H</b>   | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>537450</b>           | EX; 33 x 8 x 112 x A - Cr - 45° - 1 -<br>Valve seat 3,8 mm   |  | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                     |
|  | <b>537746</b>           | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III  |  | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                   |
|  |                         |  |  | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                     |
|  |                         |  |  | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                   |
|  | <b>50 006 220</b>       | length: 491CAM, chilled cast iron  |  |                |   |
|  | <b>50 006 263</b>       | length: 504CAM, chilled cast iron  |  |                |   |
|  | <b>4.05292.50.0</b>     | repair kit diaphragm; mechanical   |  |                |   |

|           |  |  |                   |   |    |   |                      |    |       |       |    |   |    |  |  |  |  |  |  |
|-----------|--|--|-------------------|---|----|---|----------------------|----|-------|-------|----|---|----|--|--|--|--|--|--|
| <b>10</b> |  | <b>83</b>  |                   |   |    |   |                      |    |       |       |    |   |    |  |  |  |  |  |  |
|           |  | <b>XUD9SD</b>                                      | 08.1996 → 03.1999 | D | LA | 4 | 1905 cm <sup>3</sup> | 2V | 55 kW | 75 PS | 23 | - | 88 |  |  |  |  |  |  |
|           |  | <b>VITARA (ET, TA, TD), VITARA Cabrio (ET, TA)</b> |                   |   |    |   |                      |    |       |       |    |   |    |  |  |  |  |  |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>94 786 700</b> | Cylinder diameter: 83; KH: 46.8; MT: -3.5; GL: 79.3; piston pin: 28x68; number of piston rings: 3<br><b>94 786 710 83.50</b><br>RTK, Lox, TPL<br>T15 3 MO G6<br>R 2 MO<br>DSF 3 CR<br>→ <b>80 00525 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than |
|  |                   | 4 1,36 + 0,56 + 0,67   |
|  |                   | 5 1,40 + 0,68 + 0,71   |
|  |                   | 6 1,44 + 0,72 + 0,75   |
|  |                   | 7 1,48 + 0,76 + 0,79   |
|  |                   | 8 1,52 + 0,80 + 0,83   |

|  |                         |  |  |                |   |
|--|-------------------------|--|--|----------------|---|
|  | <b>80 00525 1 0 000</b> | Ø83; STD; set: 1; [T15 G6 MO 3] [R IW MO 2] [DSF CR 3]<br><b>80 00525 1 0 050 83.50 / 80 00525 1 0 080 83.80</b> |  |                |   |
|  | <b>77 098 618</b>       | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b>                 |  |                |   |
|  | <b>537450</b>           | EX; 33 x 8 x 112 x A - Cr - 45° - 1 -<br>Valve seat 3,8 mm   |  | <b>KK-8H</b>   | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>531005</b>           | IN; 38.5 x 8 x 112.4 x S - - 45° - 1 - III   |  | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                     |
|  |                         |  |  | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                   |
|  |                         |  |  | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                     |
|  |                         |  |  | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                   |

|           |  |   |                   |   |  |   |                      |    |           |            |         |   |    |  |  |  |  |  |  |
|-----------|--|---|-------------------|---|--|---|----------------------|----|-----------|------------|---------|---|----|--|--|--|--|--|--|
| <b>11</b> |  | <b>84</b>   |                   |   |  |   |                      |    |           |            |         |   |    |  |  |  |  |  |  |
|           |  | <b>J18A</b>   | 09.1995 → 12.1998 | B |  | 4 | 1839 cm <sup>3</sup> | 4V | 89-91 kW  | 121-124 PS | 9,8:1   | - | 83 |  |  |  |  |  |  |
|           |  | <b>J20A</b>   | 12.1996 → 12.2000 | B |  | 4 | 1995 cm <sup>3</sup> | 4V | 94-108 kW | 128-147 PS | 9,3-9,7 | - | 90 |  |  |  |  |  |  |
|           |  | <b>GRAND VITARA I (FT, HT), VITARA (ET, TA, TD), VITARA Cabrio (ET, TA)</b> |                   |   |  |   |                      |    |           |            |         |   |    |  |  |  |  |  |  |

|  |                      |  |
|--|----------------------|--|
|  | <b>TW-2407A STD</b>  | [Pair] AS STD Ø 71.750 / 84.750 // 2.470 St/A                                |
|  | <b>CB-2408A 0.25</b> | [Set] PL 0,25 Ø 49.750 / 53.000 / 16.100 / 1.610 St/A<br><b>CB-2408A STD</b> |
|  | <b>MS-2408A 0.25</b> | [Set] HL 0,25 Ø 57.750 / 62.000 / 19.100 / 2.113 St/A<br><b>MS-2408A STD</b> |

|           |                            |  |                   |   |    |   |                      |    |          |          |  |      |   |    |
|-----------|----------------------------|--|-------------------|---|----|---|----------------------|----|----------|----------|--|------|---|----|
| <b>12</b> |                            | <b>86</b>  |                   |   |    |   |                      |    |          |          |  |      |   |    |
|           | <b>RF</b>                  |  | 12.1994 → 03.1998 | D | LA | 4 | 1998 cm <sup>3</sup> | 2V | 52-68 kW | 71-92 PS |  | 20,9 | - | 86 |
|           | <b>VITARA (ET, TA, TD)</b> |  |                   |   |    |   |                      |    |          |          |  |      |   |    |
|           | <b>TW-2007A STD</b>        | [Pair] AS STD Ø 69.250 / 84.400 // 2.050 St/A  |                   |   |    |   |                      |    |          |          |  |      |   |    |
|           | <b>MS-2007A 0.25</b>       | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.135 St/A; HL 0,25 Ø 59.705 / 64.000 / 21.130 / 2.135 St/A |                   |   |    |   |                      |    |          |          |  |      |   |    |
|           |                            | <b>MS-2007A 0,50 / MS-2007A 0,75 / MS-2007A STD</b>  |                   |   |    |   |                      |    |          |          |  |      |   |    |
|           | <b>81-73000</b>            | EX; 14.02/ x 7.98 x 37.66 G2   |                   |   |    |   |                      |    |          |          |  |      |   |    |

|            | Cyl.  |   | mm          | cm <sup>3</sup> |   | Comp. Ratio | kW      | PS      | Pos |
|------------|-------|---|-------------|-----------------|---|-------------|---------|---------|-----|
|            |       |   |             |                 |   |             |         |         |     |
| 18R        | B     | 4 | 88,5 x 80   | 1968            | 2 | 8,5         | 63-72   | 86-98   | 33  |
| 1C         | D     | 4 | 83 x 85     | 1839            | 2 | 22,5        | 41-49   | 56-67   | 18  |
| 1E         | B     | 4 | 70,5 x 64   | 999             | 3 | 9           | 40      | 54      | 1   |
| 1H-Z       | D     | 6 | 94 x 100    | 4164            | 2 | 22,7        | 59-123  | 80-167  | 42  |
| 1HD-FT     | D (A) | 6 | 94 x 100    | 4164            | 4 | 18,8        | 122-125 | 166-170 | 43  |
| 1HD-T      | D (A) | 6 | 94 x 100    | 4164            | 2 | 18,6        | 115-123 | 156-167 | 44  |
| 1KZ-T      | D (A) | 4 | 96 x 103    | 2982            | 2 | 21          | 87-92   | 118-125 | 48  |
| 1KZ-TE     | D (A) | 4 | 96 x 103    | 2982            | 2 | 21,2        | 85-108  | 116-147 | 49  |
| 1MZ-FE     | B     | 6 | 87,5 x 83   | 2995            | 4 | 10,5        | 135-164 | 184-223 | 30  |
| 1N         | D     | 4 | 74 x 84,5   | 1453            | 2 | 22          | 40      | 54      | 5   |
| 1NZ-FXE    | B     | 4 | 75 x 84,7   | 1497            | 4 | 13          | 43-74   | 58-101  | 7   |
| 1PZ        | D     | 5 | 94 x 100    | 3470            | 2 | 22,7        | 72-85   | 98-116  | 45  |
| 1UZ-FE     | B     | 8 | 87,5 x 82,5 | 3969            | 4 | 10,5        | 173-216 | 235-294 | 31  |
| 1ZZ-FE KAT | AB    | 4 | 79 x 91,5   | 1794            | 4 | 10          | 89-107  | 121-146 | 11  |
| 22R        | B     | 4 | 92 x 89     | 2367            | 2 | 9,1         | 72-87   | 98-118  | 35  |
| 22RE       | B     | 4 | 92 x 89     | 2367            | 2 | 9           | 84-87   | 114-118 | 36  |
| 22REC      | B     | 4 | 92 x 89     | 2367            | 2 | 9:1         | 77-87   | 105-118 | 35  |
| 2A         | B     | 4 | 76 x 71,4   | 1295            | 2 | 9,3         | 48      | 65      | 8   |
| 2C         | D     | 4 | 86 x 85     | 1974            | 2 | 23          | 49-56   | 67-76   | 20  |
| 2C-L       | D     | 4 | 86 x 85     | 1974            | 2 | 23          | 50-54   | 68-73   | 21  |
| 2C-T       | D (A) | 4 | 86 x 85     | 1974            | 2 | 23          | 61-67   | 83-91   | 22  |
| 2C-TE      | D (A) | 4 | 86 x 85     | 1974            | 2 | 23          | 66      | 90      | 22  |
| 2C-TL      | D (A) | 4 | 86 x 85     | 1974            | 2 | 23          | 63      | 86      | 22  |
| 2E         | B     | 4 | 73 x 77,4   | 1296            | 3 | 9           | 48-60   | 65-82   | 2   |
| 2E-E       | B     | 4 | 73 x 77,4   | 1296            | 3 | 9,5         | 55      | 75      | 2   |
| 2JZ-GE     | B     | 6 | 86 x 86     | 2997            | 4 | 10,5        | 156-170 | 212-231 | 23  |
| 2L         | D     | 4 | 92 x 92     | 2446            | 2 | 22,3        | 53-66   | 72-90   | 37  |
| 2L-T       | D (A) | 4 | 92 x 92     | 2446            | 2 | 21          | 63-92   | 85-125  | 38  |
| 2L-TE      | D (A) | 4 | 92 x 92     | 2446            | 2 | 22          | 66-71   | 90-97   | 39  |
| 2L-TII     | D (A) | 4 | 92 x 92     | 2446            | 2 | 22,1        | 60-71   | 82-97   | 40  |
| 2TZ-FE     | B     | 4 | 95 x 86     | 2438            | 4 | 9,3         | 97-103  | 132-140 | 46  |
| 2Y         | B     | 4 | 86 x 78     | 1812            | 2 | 8,8         | 55-65   | 75-88   | 24  |
| 3B         | D     | 4 | 102 x 105   | 3432            | 2 | 20          | 66-72   | 90-98   | 51  |
| 3C-TE      | D (A) | 4 | 86 x 94     | 2184            | 2 | 22,6        | 66-77   | 90-105  | 22  |
| 3E         | B     | 4 | 73 x 87     | 1456            | 3 | 9,3         | 51-65   | 69-88   | 3   |
| 3E-E       | B     | 4 | 73 x 87     | 1456            | 3 | 9,3         | 52-65   | 71-88   | 4   |
| 3L         | D     | 4 | 96 x 96     | 2779            | 2 | 22,2:1      | 58-66   | 79-90   | 50  |
| 3RZ-FE     | B     | 4 | 95 x 95     | 2694            | 4 | 9,5         | 92-112  | 125-152 | 47  |
| 3S-FE      | B     | 4 | 86 x 86     | 1998            | 4 | 9,8         | 86-125  | 117-170 | 25  |
| 3S-GE      | B     | 4 | 86 x 86     | 1998            | 4 | 10          | 103-154 | 140-209 | 26  |
| 3S-GTE     | B (A) | 4 | 86 x 86     | 1998            | 4 | 8,5         | 136-195 | 185-265 | 27  |
| 3VZ-E      | B     | 6 | 87,5 x 82   | 2959            | 2 | 9:1         | 105-112 | 143-152 | 32  |
| 3Y         | B     | 4 | 86 x 86     | 1998            | 2 | 8,8         | 57-79   | 78-107  | 24  |
| 3Y-C       | B     | 4 | 86 x 86     | 1998            | 2 | 8,8         | 65      | 88      | 28  |
| 3ZZ-FE     | B     | 4 | 79 x 81,5   | 1598            | 4 | 10,5        | 80-81   | 109-110 | 12  |
| 4A-F       | B     | 4 | 81 x 77     | 1587            | 4 | 9,5         | 66-79   | 90-107  | 13  |
| 4A-FE      | B     | 4 | 81 x 77     | 1587            | 4 | 9,5         | 66-136  | 90-185  | 14  |
| 4A-GE      | B     | 4 | 81 x 77     | 1587            | 4 | 9,4         | 85-121  | 116-165 | 15  |
| 4E-FE      | B     | 4 | 74 x 77,4   | 1332            | 4 | 9,8         | 55-74   | 75-100  | 6   |
| 4S-FE      | B     | 4 | 82,5 x 86   | 1838            | 4 | 9,5         | 74-92   | 101-125 | 17  |
| 4Y         | B     | 4 | 91 x 86     | 2237            | 2 | 8,8         | 67-69   | 92-94   | 34  |
| 5A-FE      | B     | 4 | 78,7 x 77   | 1498            | 4 | 9,5         | 63-105  | 86-143  | 10  |
| 5S-FE      | B     | 4 | 87 x 91     | 2164            | 4 | 9,8         | 93-103  | 126-140 | 29  |
| 5VZ-FE     | B     | 6 | 93,5 x 82   | 3378            | 4 | 9,6         | 124-142 | 169-193 | 41  |
| 7A-FE      | B     | 4 | 81 x 85,5   | 1762            | 4 | 9,5         | 78-106  | 106-144 | 16  |
| 7M-GE      | B     | 6 | 83 x 91     | 2954            | 4 | 9,2         | 140-150 | 190-204 | 19  |
| HC-EJ      | B     | 4 | 76 x 71,4   | 1296            | 4 | 9,5         | 55-61   | 75-83   | 9   |

|  |  |                   | Pos    |                |                   |                                     | Pos               |        |      |
|--|--|-------------------|--------|----------------|-------------------|-------------------------------------|-------------------|--------|------|
|  | <b>4 RUNNER ( N1 )</b>                     |                   |        | 2.0 4WD (SV43) | 08.1993 → 09.1997 | 3S-FE                               | B 25              |        |      |
|  | 2.0  | 04.1989 → 12.1991 | 3Y-C   | B              | 28                | 2.2 (SDV10, SXV10)                  | 02.1993 → 08.1997 | 5S-FE  | B 29 |
|  | 2.4 (RN106_)                               | 09.1989 → 12.1995 | 22RE   | B              | 36                | 2.2 (SXV10_)                        | 06.1991 → 07.1996 | 5S-FE  | B 29 |
|  | 2.4 (RN130)                                | 10.1989 → 03.1996 | 22R    | B              | 35                | 2.2 (SXV10_)                        | 06.1991 → 09.1997 | 5S-FE  | B 29 |
|  | 2.4 D                                      | 08.1989 → 11.1995 | 2L-T   | D              | 38                | 3.0 (MCV10_)                        | 09.1993 → 07.1996 | 1MZ-FE | B 30 |
|  | 2.4 RWD                                    | 09.1989 → 12.1995 | 22RE   | B              | 36                | 3.0 (MCV10_)                        | 09.1993 → 12.1996 | 1MZ-FE | B 30 |
|  | 2.4 RWD                                    | 09.1989 → 12.1995 | 22REC  | B              | 35                | <b>CAMRY ( V2 )</b>                 |                   |        |      |
|  | 2.8 D                                      | 01.1989 → 12.1993 | 3L     | D              | 50                | 2.0 (SV21_)                         | 10.1986 → 12.1991 | 3S-FE  | B 25 |
|  | 2.8 D (LN130)                              | 07.1989 → 03.1996 | 3L     | D              | 50                | 2.0 (SV21_)                         | 11.1986 → 05.1991 | 3S-FE  | B 25 |
|  | 2.8 D (LN130)                              | 10.1989 → 03.1996 | 3L     | D              | 50                | 2.0 (SV21_)                         | 11.1986 → 02.1993 | 3S-FE  | B 25 |
|  | 2.8 D 4WD (KDN170)                         | 08.1989 → 10.1995 | 3L     | D              | 50                | 2.0 4WD (SV25_)                     | 09.1987 → 12.1991 | 3S-FE  | B 25 |
|  | 2.8 D 4WD (LN130, LN135)                   | 01.1992 → 08.1996 | 3L     | D              | 50                | 2.0 4WD (SV25_)                     | 10.1987 → 06.1991 | 3S-FE  | B 25 |
|  | 3.0 (VZN130_)                              | 08.1988 → 12.1995 | 3VZ-E  | B              | 32                | 2.0 4WD (SV25_)                     | 08.1988 → 05.1991 | 3S-FE  | B 25 |
|  | 3.0 (VZN130_)                              | 01.1990 → 10.1995 | 3VZ-E  | B              | 32                | 2.0 TD                              | 08.1996 → 09.1999 | 2C-T   | D 22 |
|  | 3.0 RWD (VZN130_)                          | 09.1989 → 03.1996 | 3VZ-E  | B              | 32                | 2.0 Turbo-D (CV20_)                 | 10.1986 → 05.1991 | 2C-T   | D 22 |
|  | 3.0 RWD (VZN13_)                           | 08.1987 → 11.1995 | 3VZ-E  | B              | 32                | 2.0 Turbo-D (CV20_)                 | 11.1986 → 05.1991 | 2C-T   | D 22 |
|  | 3.0 Turbo-D (KZN130_)                      | 08.1993 → 03.1996 | 1KZ-TE | D              | 49                | <b>CAMRY Coupe ( V1 )</b>           |                   |        |      |
|  | 3.0 Turbo-D (KZN130_)                      | 10.1993 → 03.1996 | 1KZ-T  | D              | 48                | 2.2                                 | 09.1994 → 07.1996 | 5S-FE  | B 29 |
|  | <b>4-RUNNER</b>                            |                   |        |                |                   | 3.0 (MCV10_)                        | 09.1991 → 07.1996 | 1MZ-FE | B 30 |
|  | 2.0i                                       | 01.1990 → 11.1995 | 3Y     | B              | 24                | <b>CAMRY Estate ( V1 )</b>          |                   |        |      |
|  | <b>ARISTO ( S14 )</b>                      |                   |        |                |                   | 2.2 (SDV10, SXV10)                  | 09.1991 → 07.1996 | 5S-FE  | B 29 |
|  | 4.0 4WD (UZS143)                           | 10.1992 → 07.1997 | 1UZ-FE | B              | 31                | 2.2 (SXV10_)                        | 06.1991 → 12.1996 | 5S-FE  | B 29 |
|  | <b>AVALON Saloon ( X1 )</b>                |                   |        |                |                   | 2.2 (SXV10_)                        | 09.1991 → 07.1996 | 5S-FE  | B 29 |
|  | 3.0 (MCX10_)                               | 01.1995 → 12.1996 | 1MZ-FE | B              | 30                | 3.0 (MCV10_)                        | 09.1991 → 07.1996 | 1MZ-FE | B 30 |
|  | 3.0 (MCX10_)                               | 09.1996 → 12.1999 | 1MZ-FE | B              | 30                | <b>CAMRY Estate ( V2 )</b>          |                   |        |      |
|  | <b>AVENSIS ( T22 )</b>                     |                   |        |                |                   | 2.0 (SV21_)                         | 11.1986 → 05.1991 | 3S-FE  | B 25 |
|  | 1.6 (AT220_)                               | 09.1997 → 10.2000 | 4A-FE  | B              | 14                | 2.0 (SV21_)                         | 11.1986 → 06.1991 | 3S-FE  | B 25 |
|  | 1.6 (AT220_)                               | 10.1997 → 06.2000 | 4A-FE  | B              | 14                | 2.0 (SV21_)                         | 11.1986 → 02.1993 | 3S-FE  | B 25 |
|  | 1.8 (AT221_)                               | 09.1997 → 10.2000 | 7A-FE  | B              | 16                | 2.0 (SV21_)                         | 09.1989 → 06.1991 | 3S-FE  | B 25 |
|  | 2.0 (ST220_)                               | 09.1997 → 10.2000 | 3S-FE  | B              | 25                | 2.0 4WD (SV25_)                     | 08.1988 → 05.1991 | 3S-FE  | B 25 |
|  | 2.0 D (CT220_)                             | 10.1997 → 05.1998 | 2C-T   | D              | 22                | 2.0 Turbo-D (CV20_)                 | 11.1986 → 05.1991 | 2C-T   | D 22 |
|  | <b>AVENSIS Estate ( T22 )</b>              |                   |        |                |                   | 2.0 Turbo-D (CV20_)                 | 11.1988 → 05.1991 | 2C-T   | D 22 |
|  | 1.6 (AT220_)                               | 09.1997 → 10.2000 | 4A-FE  | B              | 14                | <b>CARIBE Estate</b>                |                   |        |      |
|  | 1.6 (AT220_ ZZT220_)                       | 09.1997 → 10.2000 | 4A-FE  | B              | 14                | 1.3                                 | 09.1994 → 08.1996 | 4E-FE  | B 6  |
|  | 1.8 (AT221_)                               | 09.1997 → 10.2000 | 7A-FE  | B              | 16                | <b>CARIBE Saloon</b>                |                   |        |      |
|  | 2.0 (ST220_)                               | 09.1997 → 10.2000 | 3S-FE  | B              | 25                | 1.3                                 | 10.1986 → 03.1993 | 2A     | B 8  |
|  | 2.0 D (CT220_)                             | 10.1997 → 05.1998 | 2C-T   | D              | 22                | 1.3                                 | 04.1993 → 08.1994 | 2A     | B 8  |
|  | <b>AVENSIS Liftback ( T22 )</b>            |                   |        |                |                   | <b>CARINA E ( T19 )</b>             |                   |        |      |
|  | 1.6 (AT220_)                               | 09.1997 → 10.2000 | 4A-FE  | B              | 14                | 1.6 (AT190)                         | 12.1993 → 09.1997 | 4A-FE  | B 14 |
|  | 1.6 (AT220_)                               | 09.1997 → 10.2000 | 4A-FE  | B              | 14                | 1.6 (AT190)                         | 12.1993 → 09.1997 | 4A-FE  | B 14 |
|  | 1.8 (AT221_)                               | 09.1997 → 10.2000 | 7A-FE  | B              | 16                | 1.6 16V (AT190_)                    | 10.1995 → 09.1997 | 4A-FE  | B 14 |
|  | 2.0 (ST220_)                               | 09.1997 → 10.2000 | 3S-FE  | B              | 25                | 1.6 GLI (AT190)                     | 04.1992 → 09.1997 | 4A-FE  | B 14 |
|  | 2.0 D (CT220_)                             | 10.1997 → 05.1998 | 2C-T   | D              | 22                | 1.8 (AT191)                         | 01.1995 → 09.1997 | 7A-FE  | B 16 |
|  | <b>CALDINA Estate ( T19 )</b>              |                   |        |                |                   | 1.8 GL                              | 10.1994 → 09.1997 | 7A-FE  | B 16 |
|  | 1.6  | 02.1992 → 09.1997 | 4A-FE  | B              | 14                | 2.0 D (CT190)                       | 04.1992 → 01.1996 | 2C     | D 20 |
|  | 1.6  | 02.1992 → 09.1997 | 4A-FE  | B              | 14                | 2.0 GLI (ST191)                     | 04.1992 → 09.1997 | 3S-FE  | B 25 |
|  | 1.8  | 02.1992 → 09.1997 | 7A-FE  | B              | 16                | 2.0 GTi (ST191)                     | 04.1992 → 02.1994 | 3S-GE  | B 26 |
|  | 1.8 (ST190_)                               | 11.1992 → 01.1996 | 4S-FE  | B              | 17                | 2.0 GTi 16V (ST191_)                | 03.1994 → 09.1997 | 3S-GE  | B 26 |
|  | 2.0  | 02.1992 → 09.1997 | 3S-FE  | B              | 25                | 2.0 TD (CT190)                      | 01.1996 → 09.1997 | 2C-T   | D 22 |
|  | 2.0  | 02.1992 → 10.1997 | 3S-FE  | B              | 25                | 2.0 i (ST191)                       | 12.1993 → 09.1997 | 3S-FE  | B 25 |
|  | 2.0  | 07.1994 → 09.1997 | 3S-GE  | B              | 26                | <b>CARINA E Saloon ( T19 )</b>      |                   |        |      |
|  | 2.0 (ST191_)                               | 11.1992 → 08.1997 | 3S-FE  | B              | 25                | 1.5 SG (AT192_)                     | 04.1992 → 09.1997 | 5A-FE  | B 10 |
|  | 2.0 4WD (ST195G_)                          | 11.1992 → 07.1997 | 3S-FE  | B              | 25                | 1.6 (AT190)                         | 01.1993 → 09.1997 | 4A-FE  | B 14 |
|  | 2.0 4WD (ST195_)                           | 11.1992 → 08.1997 | 3S-FE  | B              | 25                | 1.6 (AT190)                         | 01.1995 → 09.1997 | 4A-FE  | B 14 |
|  | 2.0 TD                                     | 06.1994 → 09.1997 | 2C     | D              | 20                | 1.6 (AT190)                         | 10.1995 → 09.1997 | 4A-FE  | B 14 |
|  | 2.0 TD (CT190G)                            | 06.1994 → 09.1997 | 2C     | D              | 20                | 1.6 16V (AT190_)                    | 12.1994 → 09.1997 | 4A-FE  | B 14 |
|  | 2.0 TD (CT190_)                            | 01.1996 → 08.1997 | 2C-T   | D              | 22                | 1.8                                 | 04.1992 → 09.1997 | 7A-FE  | B 16 |
|  | 2.0 TD 4WD (CT198V_)                       | 11.1992 → 04.1998 | 2C     | D              | 20                | 1.8                                 | 08.1992 → 08.1994 | 4S-FE  | B 17 |
|  | <b>CAMI Closed Off-Road Vehicle ( J1 )</b> |                   |        |                |                   | 1.8 GL                              | 10.1994 → 09.1997 | 7A-FE  | B 16 |
|  | 1.3 4WD (J100E_)                           | 05.1999 → 09.2000 | HC-EJ  | B              | 9                 | 1.8 i 16V (AT191)                   | 01.1995 → 09.1997 | 7A-FE  | B 16 |
|  | <b>CAMRY ( V1 )</b>                        |                   |        |                |                   | 2.0 (ST191)                         | 01.1993 → 09.1997 | 3S-FE  | B 25 |
|  | 1.8 (SV30)                                 | 07.1990 → 06.1994 | 4S-FE  | B              | 17                | 2.0 D (CT190)                       | 08.1992 → 01.1996 | 2C     | D 20 |
|  | 1.8 (SV40)                                 | 06.1994 → 09.1997 | 4S-FE  | B              | 17                | 2.0 GTi (ST191_)                    | 04.1992 → 12.1995 | 3S-GE  | B 26 |
|  | 2.0 (SV32, SV33)                           | 07.1990 → 06.1994 | 3S-GE  | B              | 26                | 2.0 GTi 16V (ST191_)                | 03.1994 → 09.1997 | 3S-GE  | B 26 |
|  | 2.0 (SV41, SV42)                           | 08.1993 → 06.1998 | 3S-FE  | B              | 25                | 2.0 TD (CT190_)                     | 01.1996 → 09.1997 | 2C-T   | D 22 |
|  |  |                   |        |                |                   | 2.0 i (ST191)                       | 12.1992 → 09.1997 | 3S-FE  | B 25 |
|  |  |                   |        |                |                   | <b>CARINA E Sportswagon ( T19 )</b> |                   |        |      |
|  |  |                   |        |                |                   | 1.6                                 | 04.1992 → 09.1997 | 4A-FE  | B 14 |





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|                                     |                   |       | Pos |    |                               |                   | Pos    |    |    |
|-------------------------------------|-------------------|-------|-----|----|-------------------------------|-------------------|--------|----|----|
| 1.6 GLI (AT190_)                    | 01.1993 → 09.1997 | 4A-FE | B   | 14 | 2.2                           | 09.1994 → 08.1999 | 5S-FE  | B  | 29 |
| 1.6 i (AT190_)                      | 02.1995 → 09.1997 | 4A-FE | B   | 14 | <b>GELICA Coupe ( _T18_ )</b> |                   |        |    |    |
| 1.8 GL                              | 10.1994 → 09.1997 | 7A-FE | B   | 16 | 1.6 (AT180)                   | 09.1989 → 12.1993 | 4A-FE  | B  | 14 |
| 1.8 i (AT191_)                      | 02.1995 → 09.1997 | 7A-FE | B   | 16 | 2.0 (ST182, ST183)            | 10.1989 → 09.1993 | 3S-GE  | B  | 26 |
| 2.0 D (CT190_)                      | 01.1993 → 01.1996 | 2C    | D   | 20 | 2.0 (ST182, ST183)            | 10.1989 → 01.1994 | 3S-GE  | B  | 26 |
| 2.0 GLI (ST191_)                    | 01.1993 → 09.1997 | 3S-FE | B   | 25 | 2.0 (ST182_)                  | 09.1989 → 10.1993 | 3S-GE  | B  | 26 |
| 2.0 TD (CT190_)                     | 01.1996 → 09.1997 | 2C-T  | D   | 22 | 2.0 4WD (ST185)               | 09.1989 → 11.1993 | 3S-GTE | B  | 27 |
| 2.0 i (ST191_)                      | 05.1995 → 09.1997 | 3S-FE | B   | 25 | 2.0 4WD (ST185)               | 10.1989 → 09.1993 | 3S-GTE | B  | 27 |
| <b>CARINA ED ( _T18_ )</b>          |                   |       |     |    | 2.0 4WD (ST185)               | 10.1989 → 11.1993 | 3S-GTE | B  | 27 |
| 1.8                                 | 09.1989 → 09.1993 | 4S-FE | B   | 17 | 2.0 4WD (ST185)               | 10.1989 → 01.1994 | 3S-GTE | B  | 27 |
| 2.0                                 | 09.1989 → 08.1991 | 3S-FE | B   | 25 | 2.2 (ST184)                   | 09.1989 → 11.1993 | 5S-FE  | B  | 29 |
| 2.0                                 | 09.1989 → 09.1993 | 3S-GE | B   | 26 | 2.2 (ST184)                   | 10.1989 → 12.1994 | 5S-FE  | B  | 29 |
| 2.0                                 | 08.1991 → 09.1993 | 3S-FE | B   | 25 | <b>CELICA Coupe ( _T20_ )</b> |                   |        |    |    |
| <b>CARINA ED ( _T2_ )</b>           |                   |       |     |    | 1.8                           | 11.1993 → 12.1997 | 7A-FE  | B  | 16 |
| 1.8                                 | 01.1993 → 12.1998 | 4S-FE | B   | 17 | 1.8 i 16V (AT200/ST)          | 11.1993 → 11.1999 | 7A-FE  | B  | 16 |
| 2.0                                 | 01.1993 → 12.1998 | 3S-FE | B   | 25 | 2.0 i 16V (ST202)             | 12.1997 → 08.1999 | 3S-GE  | B  | 26 |
| 2.0                                 | 01.1993 → 12.1998 | 3S-GE | B   | 26 | 2.0 i 16V (ST202/GT)          | 11.1993 → 11.1999 | 3S-GE  | B  | 26 |
| 2.0                                 | 01.1993 → 12.1998 | 3S-GE | B   | 26 | 2.0 i 16V (ST202_)            | 04.1996 → 11.1999 | 3S-GE  | B  | 26 |
| <b>CARINA II</b>                    |                   |       |     |    | 2.0 i 16V (ST202_)            | 09.1993 → 12.1997 | 3S-FE  | B  | 25 |
| 2.0 TD                              | 10.1994 → 10.1997 | 2C-T  | D   | 22 | ST203_)                       |                   |        |    |    |
| 2.0 TD                              | 10.1994 → 10.1997 | 2C-TE | D   | 22 | 2.0 i Turbo 4WD (ST205)       | 02.1994 → 11.1999 | 3S-GTE | B  | 27 |
| 2.0 TD                              | 10.1994 → 10.1997 | 2C-TL | D   | 22 | 2.2 (ST204)                   | 11.1993 → 11.1999 | 5S-FE  | B  | 29 |
| <b>CARINA II ( _T17_ )</b>          |                   |       |     |    | 2.2 GT (ST204)                | 11.1993 → 08.1999 | 5S-FE  | B  | 29 |
| 1.6 (AT171_)                        | 12.1987 → 03.1992 | 4A-FE | B   | 14 | GT-FOUR 2.0 4WD (ST205)       | 02.1994 → 08.1999 | 3S-GTE | B  | 27 |
| 1.6 (AT171_)                        | 12.1987 → 03.1992 | 4A-FE | B   | 14 | <b>CELSIOR (UCF1_)</b>        |                   |        |    |    |
| 1.6 4WD (AT175)                     | 12.1987 → 03.1992 | 4A-FE | B   | 14 | 4.0                           | 12.1988 → 04.1993 | 1UZ-FE | B  | 31 |
| 2.0 D (CT170_)                      | 03.1988 → 06.1992 | 2C-L  | D   | 21 | <b>CELSIOR (UCF2_)</b>        |                   |        |    |    |
| 2.0 GLI (ST171)                     | 12.1987 → 03.1992 | 3S-FE | B   | 25 | 4.0 (UCF10, UCF11)            | 05.1993 → 09.1996 | 1UZ-FE | B  | 31 |
| 2.0 GLi                             | 12.1987 → 03.1992 | 3S-FE | B   | 25 | 4.0 (UCF20, UCF21)            | 10.1994 → 07.1997 | 1UZ-FE | B  | 31 |
| <b>CARINA II Estate ( _T17_ )</b>   |                   |       |     |    | 4.0 (UCF20, UCF21)            | 07.1997 → 08.2000 | 1UZ-FE | B  | 31 |
| 1.5 DX                              | 12.1987 → 03.1992 | 5A-FE | B   | 10 | <b>CHASER ( _X10_ )</b>       |                   |        |    |    |
| 1.5 GL                              | 12.1987 → 03.1992 | 5A-FE | B   | 10 | 2.4 TD (LX100_)               | 09.1996 → 07.1999 | 2L-TE  | D  | 39 |
| 1.6 (AT171_)                        | 12.1987 → 03.1992 | 4A-FE | B   | 14 | <b>CHASER ( _X8_ )</b>        |                   |        |    |    |
| 1.6 (AT171_)                        | 12.1987 → 03.1992 | 4A-FE | B   | 14 | 1.8 (SX80)                    | 08.1990 → 09.1992 | 4S-FE  | B  | 17 |
| 1.6 GX 4WD                          | 12.1987 → 03.1992 | 4A-FE | B   | 14 | 2.4 TD (LX80)                 | 08.1988 → 10.1992 | 2L-T   | D  | 38 |
| 2.0 (ST171_)                        | 12.1987 → 04.1992 | 3S-FE | B   | 25 | 3.0 (MX83_)                   | 08.1989 → 09.1992 | 7M-GE  | B  | 19 |
| 2.0 4WD (ST171_)                    | 12.1987 → 03.1992 | 3S-FE | B   | 25 | <b>CHASER ( _X9_ )</b>        |                   |        |    |    |
| 2.0 D (CT170_)                      | 12.1987 → 01.1992 | 2C-L  | D   | 21 | 1.8                           | 10.1993 → 08.1996 | 7A-FE  | B  | 16 |
| 2.0 GLi (ST171_)                    | 12.1987 → 03.1992 | 3S-FE | B   | 25 | 1.8 (SX90)                    | 10.1992 → 09.1996 | 4S-FE  | B  | 17 |
| <b>CARINA II Saloon ( _T17_ )</b>   |                   |       |     |    | 2.4 D                         | 10.1992 → 08.1996 | 2L     | D  | 37 |
| 1.5                                 | 12.1987 → 03.1992 | 5A-FE | B   | 10 | 2.4 TD (LX90)                 | 10.1992 → 08.1996 | 2L-TII | D  | 40 |
| 1.6                                 | 05.1990 → 06.1992 | 4A-FE | B   | 15 | 2.4 TD (LX90)                 | 10.1992 → 09.1996 | 2L-TE  | D  | 39 |
| 1.6 (AT171_)                        | 12.1987 → 03.1992 | 4A-FE | B   | 14 | <b>CONQUEST (E90)</b>         |                   |        |    |    |
| 1.6 (AT171_)                        | 12.1987 → 03.1992 | 4A-FE | B   | 14 | 1.3                           | 01.1995 → 12.1999 | 2E     | B  | 2  |
| 1.6 4WD                             | 12.1987 → 03.1992 | 4A-FE | B   | 14 | 1.6                           | 01.1995 → 12.1995 | 4A-FE  | B  | 14 |
| 1.6 4WD                             | 12.1987 → 03.1992 | 4A-FE | B   | 14 | 1.6                           | 01.1996 → 12.1999 | 3ZZ-FE | B  | 12 |
| 1.6 4WD                             | 05.1988 → 06.1992 | 4A-FE | B   | 14 | <b>COROLLA ( _E10_ )</b>      |                   |        |    |    |
| 1.6 4WD                             | 06.1988 → 03.1992 | 4A-FE | B   | 14 | 1.3 12V (EE100_)              | 07.1992 → 04.1997 | 2E     | B  | 2  |
| 2.0                                 | 12.1987 → 03.1992 | 3S-FE | B   | 25 | 1.3 XLI (EE101_)              | 09.1995 → 04.1997 | 4E-FE  | B  | 6  |
| 2.0 4WD                             | 12.1987 → 03.1992 | 3S-FE | B   | 25 | 1.3 XLI 16V (EE101)           | 07.1992 → 09.1995 | 4E-FE  | B  | 6  |
| 2.0 D (CT170_)                      | 03.1988 → 06.1992 | 2C    | D   | 20 | 1.5 (AE100)                   | 06.1991 → 08.1994 | 5A-FE  | B  | 10 |
| 2.0 GLI (ST171)                     | 12.1987 → 03.1992 | 3S-FE | B   | 25 | 1.6 (AE101)                   | 09.1991 → 07.1995 | 4A-FE  | B  | 14 |
| <b>CARINA Saloon ( _T21_ )</b>      |                   |       |     |    | 1.6 (AE101)                   | 05.1992 → 04.1997 | 4A-FE  | B  | 14 |
| 2.0 TD 4WD                          | 08.1996 → 08.1998 | 2C-T  | D   | 22 | 1.6 (AE101)                   | 06.1992 → 02.1998 | 4A-FE  | B  | 14 |
| <b>CELICA</b>                       |                   |       |     |    | 1.6 (AE101_)                  | 05.1992 → 04.1997 | 4A-FE  | B  | 14 |
| 1.6 16V                             | 12.1987 → 01.1992 | 4A-F  | B   | 13 | 1.6 (AE101_)                  | 09.1994 → 12.1997 | 4A-F   | B  | 13 |
| 2.4                                 | 10.1983 → 1995    | 22R   | B   | 35 | 1.6 (AE101_)                  | 09.1994 → 12.1997 | 4A-FE  | B  | 14 |
| 2.4                                 | 10.1983 → 1995    | 22RE  | B   | 36 | 1.6 Si (AE101_)               | 09.1995 → 04.1997 | 4A-FE  | B  | 14 |
| 2.4                                 | 10.1983 → 1995    | 22REC | B   | 35 | 1.8                           | 09.1992 → 12.1993 | 7A-FE  | B  | 16 |
| <b>CELICA Convertible ( _T18_ )</b> |                   |       |     |    | 1.8                           | 09.1997 → 11.1999 | 1ZZ-FE | AB | 11 |
| 2.0 (ST183)                         | 08.1990 → 09.1993 | 3S-GE | B   | 26 | 1.8 4WD                       | 05.1992 → 07.1995 | 7A-FE  | B  | 16 |
| 2.0 GTi (ST182)                     | 10.1989 → 11.1993 | 3S-GE | B   | 26 | 1.8 i (AE102)                 | 11.1992 → 04.1997 | 7A-FE  | B  | 16 |
| 2.0 GTi (ST183)                     | 10.1990 → 10.1993 | 3S-GE | B   | 26 | 2.0 D (CE100_)                | 07.1992 → 04.1997 | 2C     | D  | 20 |
| 2.2                                 | 09.1991 → 11.1993 | 5S-FE | B   | 29 | <b>COROLLA ( _E11_ )</b>      |                   |        |    |    |
| <b>CELICA Convertible ( _T20_ )</b> |                   |       |     |    | 1.3 (EE111_)                  | 05.1997 → 09.1999 | 4E-FE  | B  | 6  |
| 2.0 GTi (ST202)                     | 08.1994 → 08.1999 | 3S-GE | B   | 26 | 1.4 (EE111_)                  | 05.1997 → 09.1999 | 4E-FE  | B  | 6  |
| 2.0 VVTi (ST202C)                   | 09.1994 → 08.1999 | 3S-GE | B   | 26 | 1.5 (AE110)                   | 06.1996 → 07.2000 | 5A-FE  | B  | 10 |
| 2.0 i 16V (ST202)                   | 11.1993 → 08.1999 | 3S-GE | B   | 26 |                               |                   |        |    |    |



|                                |                   |        | Pos |    |                                     |                   | Pos   |   |    |
|--------------------------------|-------------------|--------|-----|----|-------------------------------------|-------------------|-------|---|----|
| 1.6 (AE111)                    | 04.1997 → 02.2000 | 4A-FE  | B   | 14 | 2.0 D (CE100_)                      | 07.1992 → 04.1997 | 2C    | D | 20 |
| 1.6 (AE114)                    | 06.1995 → 07.2000 | 4A-FE  | B   | 14 | 2.0 D (CE109)                       | 09.1991 → 03.1998 | 2C    | D | 20 |
| 1.6 Aut. (AE111_)              | 04.1997 → 02.2000 | 4A-FE  | B   | 14 | <b>COROLLA Estate ( E11 )</b>       |                   |       |   |    |
| 1.8 (ZZE110)                   | 09.1997 → 12.1999 | 1ZZ-FE | AB  | 11 | 1.4 (EE111_)                        | 04.1997 → 02.2000 | 4E-FE | B | 6  |
| <b>COROLLA ( E9 )</b>          |                   |        |     |    | 1.6 (AE111_)                        | 04.1997 → 02.2000 | 4A-FE | B | 14 |
| 1.3 (EE90)                     | 05.1987 → 04.1992 | 2E     | B   | 2  | 1.6 Aut. (AE111_)                   | 04.1997 → 02.2000 | 4A-FE | B | 14 |
| 1.3 i (EE90)                   | 08.1989 → 12.1989 | 2E     | B   | 2  | <b>COROLLA LEVIN Coupe (E9 )</b>    |                   |       |   |    |
| 1.3 i (EE90)                   | 11.1989 → 04.1992 | 2E-E   | B   | 2  | 1.5                                 | 05.1989 → 05.1991 | 5A-FE | B | 10 |
| 1.5 (AE91)                     | 05.1988 → 06.1991 | 5A-FE  | B   | 10 | 1.5 (AE91)                          | 05.1989 → 05.1991 | 5A-FE | B | 10 |
| 1.5 (AE91)                     | 11.1989 → 04.1992 | 5A-FE  | B   | 10 | 1.6                                 | 05.1989 → 05.1991 | 4A-GE | B | 15 |
| 1.5 4WD                        | 08.1990 → 04.1992 | 5A-FE  | B   | 10 | <b>COROLLA LEVIN Coupe ( E10 )</b>  |                   |       |   |    |
| 1.5 DX (AE91)                  | 08.1987 → 05.1991 | 5A-FE  | B   | 10 | 1.5                                 | 06.1991 → 05.1995 | 5A-FE | B | 10 |
| 1.6 (AE92)                     | 05.1987 → 11.1992 | 4A-F   | B   | 13 | 1.6 GT                              | 06.1991 → 08.1997 | 4A-FE | B | 14 |
| 1.6 (AE92)                     | 05.1987 → 07.1993 | 4A-F   | B   | 13 | <b>COROLLA LEVIN Coupe ( E11 )</b>  |                   |       |   |    |
| 1.6 (AE92)                     | 05.1987 → 04.1994 | 4A-GE  | B   | 15 | 1.5                                 | 06.1995 → 04.1998 | 5A-FE | B | 10 |
| 1.6 (AE92)                     | 09.1989 → 12.1992 | 4A-F   | B   | 13 | 1.6 (AE111)                         | 06.1995 → 07.2000 | 4A-GE | B | 15 |
| 1.6 XL (AE92_)                 | 09.1989 → 04.1992 | 4A-F   | B   | 13 | <b>COROLLA Liftback ( E10 )</b>     |                   |       |   |    |
| 1.6 i (AE92)                   | 05.1987 → 05.1992 | 4A-FE  | B   | 14 | 1.3 12V (EE100_)                    | 07.1992 → 05.1995 | 2E    | B | 2  |
| 1.8 (AE102)                    | 09.1992 → 12.1993 | 7A-FE  | B   | 16 | 1.3 XLI (EE101_)                    | 07.1992 → 04.1997 | 4E-FE | B | 6  |
| 1.8 D (CE90_)                  | 07.1987 → 06.1993 | 1C     | D   | 18 | 1.6 GLI (AE101_)                    | 07.1992 → 04.1997 | 4A-FE | B | 14 |
| 1.8 D (CE90_)                  | 11.1989 → 06.1993 | 1C     | D   | 18 | 1.8 EFi (AE102)                     | 09.1994 → 12.1999 | 7A-FE | B | 16 |
| <b>COROLLA Compact ( E10 )</b> |                   |        |     |    | 1.8 GT (AE102_)                     | 11.1992 → 05.1995 | 7A-FE | B | 16 |
| 1.3 12V (EE100_)               | 07.1992 → 05.1995 | 2E     | B   | 2  | 2.0 D (CE100_)                      | 07.1992 → 04.1997 | 2C    | D | 20 |
| 1.3 XLI (EE101_)               | 08.1995 → 04.1997 | 4E-FE  | B   | 6  | <b>COROLLA Liftback ( E11 )</b>     |                   |       |   |    |
| 1.3 XLI 16V (EE101)            | 07.1992 → 09.1995 | 4E-FE  | B   | 6  | 1.4 (EE111_)                        | 05.1997 → 09.1999 | 4E-FE | B | 6  |
| 1.6 Si (AE101_)                | 07.1992 → 04.1997 | 4A-FE  | B   | 14 | 1.6 (AE111_)                        | 05.1997 → 02.2000 | 4A-FE | B | 14 |
| 1.6 i (AE101)                  | 09.1994 → 11.1999 | 4A-FE  | B   | 14 | 1.6 Aut. (AE111_)                   | 05.1997 → 02.2000 | 4A-FE | B | 14 |
| 1.8 EFi (AE102)                | 09.1994 → 12.1999 | 7A-FE  | B   | 16 | <b>COROLLA Liftback ( E9 )</b>      |                   |       |   |    |
| 1.8 GT (AE102_)                | 11.1992 → 05.1995 | 7A-FE  | B   | 16 | 1.3                                 | 07.1987 → 04.1992 | 2E    | B | 2  |
| 1.8 GTi 4WD                    | 11.1992 → 04.1995 | 7A-FE  | B   | 16 | 1.3 i (EE90)                        | 08.1987 → 12.1989 | 2E    | B | 2  |
| 2.0 D (CE100_)                 | 07.1992 → 04.1997 | 2C     | D   | 20 | 1.3 i (EE90)                        | 11.1989 → 04.1992 | 2E-E  | B | 2  |
| <b>COROLLA Compact ( E11 )</b> |                   |        |     |    | 1.5 (AE91_)                         | 11.1989 → 04.1992 | 5A-FE | B | 10 |
| 1.4 (EE111_)                   | 05.1997 → 09.1999 | 4E-FE  | B   | 6  | 1.6                                 | 08.1987 → 04.1992 | 4A-F  | B | 13 |
| 1.6 (AE111_)                   | 05.1997 → 02.2000 | 4A-FE  | B   | 14 | 1.6 (AE92)                          | 05.1987 → 05.1992 | 4A-FE | B | 14 |
| 1.6 Aut. (AE111_)              | 05.1997 → 02.2000 | 4A-FE  | B   | 14 | 1.6 (AE92)                          | 08.1987 → 04.1992 | 4A-F  | B | 13 |
| <b>COROLLA Compact ( E9 )</b>  |                   |        |     |    | 1.6 (AE92)                          | 08.1989 → 04.1992 | 4A-FE | B | 14 |
| 1.3                            | 05.1987 → 04.1992 | 2E     | B   | 2  | 1.6 4WD                             | 09.1989 → 05.1992 | 4A-FE | B | 14 |
| 1.3 (EE90)                     | 08.1987 → 12.1989 | 2E     | B   | 2  | 1.6 EFi (AE92, AE93)                | 05.1992 → 04.1997 | 4A-GE | B | 15 |
| 1.3 (EE90)                     | 08.1987 → 04.1992 | 2E-E   | B   | 2  | 1.6 GTi (AE92_)                     | 07.1987 → 06.1993 | 4A-GE | B | 15 |
| 1.5 (AE91)                     | 05.1988 → 06.1991 | 5A-FE  | B   | 10 | 1.6 i (AE94)                        | 11.1992 → 10.1995 | 4A-FE | B | 14 |
| 1.5 (AE91_)                    | 11.1989 → 04.1992 | 5A-FE  | B   | 10 | 1.8 D (CE90)                        | 08.1987 → 04.1992 | 1C    | D | 18 |
| 1.6 (AE92)                     | 08.1987 → 04.1992 | 4A-F   | B   | 13 | 1.8 D (CE90)                        | 08.1989 → 04.1992 | 1C    | D | 18 |
| 1.6 (AE92)                     | 09.1989 → 04.1992 | 4A-F   | B   | 13 | 1.8 EFi (AE93)                      | 10.1992 → 08.1994 | 7A-FE | B | 16 |
| 1.6 GTi (AE92, AE93)           | 08.1987 → 10.1994 | 4A-GE  | B   | 15 | <b>COROLLA Station Wagon ( E9 )</b> |                   |       |   |    |
| 1.6 i (AE92)                   | 08.1989 → 04.1992 | 4A-FE  | B   | 14 | 1.3 (EE90)                          | 06.1989 → 12.1989 | 2E    | B | 2  |
| 1.6 i (AE94)                   | 11.1992 → 10.1995 | 4A-FE  | B   | 14 | 1.3 (EE90_)                         | 05.1987 → 04.1992 | 2E    | B | 2  |
| 1.8 D (CE90)                   | 08.1987 → 04.1992 | 1C     | D   | 18 | 1.6                                 | 09.1989 → 12.1992 | 4A-F  | B | 13 |
| 1.8 D (CE90)                   | 08.1989 → 04.1992 | 1C     | D   | 18 | 1.6 (AE92)                          | 05.1987 → 04.1992 | 4A-F  | B | 13 |
| 1.8 EFi (AE93)                 | 10.1992 → 08.1994 | 7A-FE  | B   | 16 | 1.6 (AE92)                          | 02.1988 → 05.1992 | 4A-F  | B | 13 |
| 1.8 i (AE96)                   | 11.1992 → 09.1994 | 7A-FE  | B   | 16 | 1.6 4WD                             | 02.1988 → 08.1992 | 4A-F  | B | 13 |
| <b>COROLLA Coupe ( E9 )</b>    |                   |        |     |    | 1.6 4WD (AE95)                      | 04.1988 → 10.1995 | 4A-FE | B | 14 |
| 1.6                            | 08.1989 → 12.1991 | 4A-GE  | B   | 15 | 1.6 AWD                             | 12.1987 → 12.1992 | 4A-F  | B | 13 |
| 1.6                            | 08.1989 → 12.1992 | 4A-FE  | B   | 14 | 1.6 XLI (AE92_)                     | 11.1989 → 06.1992 | 4A-FE | B | 14 |
| 1.6 (AE92_)                    | 05.1987 → 04.1992 | 4A-GE  | B   | 15 | 1.6 XLI 4WD                         | 08.1989 → 07.1995 | 4A-FE | B | 14 |
| <b>COROLLA Estate ( E10 )</b>  |                   |        |     |    | 1.8 D (CE90)                        | 12.1987 → 06.1992 | 1C    | D | 18 |
| 1.3 12V (EE100_)               | 07.1992 → 05.1995 | 2E     | B   | 2  | 1.8 D (CE90)                        | 08.1989 → 06.1992 | 1C    | D | 18 |
| 1.3 XLI (EE101_)               | 09.1995 → 04.1997 | 4E-FE  | B   | 6  | <b>COROLLA VI</b>                   |                   |       |   |    |
| 1.3 XLI 16V (EE101_)           | 07.1992 → 09.1995 | 4E-FE  | B   | 6  | 1.8i 16V                            | 05.1987 → 1992    | 7A-FE | B | 16 |
| 1.6                            | 05.1992 → 04.1997 | 4A-FE  | B   | 14 | <b>COROLLA VIII</b>                 |                   |       |   |    |
| 1.6                            | 07.1992 → 07.1995 | 4A-FE  | B   | 14 | 1.3                                 | 04.1997 → 02.2000 | 4E-FE | B | 6  |
| 1.6 4WD                        | 05.1992 → 12.1993 | 4A-F   | B   | 13 | <b>CORONA</b>                       |                   |       |   |    |
| 1.6 Si (AE101_)                | 07.1992 → 04.1997 | 4A-FE  | B   | 14 | 1.5 12V                             | 12.1987 → 02.1992 | 3E    | B | 3  |
| 1.8                            | 09.1992 → 12.1996 | 7A-FE  | B   | 16 | 1.8 D                               | 12.1986 → 11.1991 | 1C    | D | 18 |
| 1.8 (AE103)                    | 09.1992 → 04.1997 | 7A-FE  | B   | 16 | <b>CORONA EXiV Saloon ( T18 )</b>   |                   |       |   |    |
| 1.8 16V 4WD (AE103_)           | 09.1995 → 04.1997 | 7A-FE  | B   | 16 | 1.8 (ST180_, ST181_)                | 11.1989 → 02.1992 | 4S-FE | B | 17 |
| 1.8 4WD                        | 08.1995 → 04.1997 | 4S-FE  | B   | 17 | 2.0 (ST182)                         | 09.1989 → 08.1991 | 3S-FE | B | 25 |
| 1.8 XL                         | 09.1992 → 11.1993 | 7A-FE  | B   | 16 | 2.0 (ST182, ST183)                  | 09.1991 → 09.1993 | 3S-FE | B | 25 |
| 1.8 XL 4WD                     | 09.1992 → 11.1993 | 7A-FE  | B   | 16 | 2.0 (ST183)                         | 09.1989 → 09.1993 | 3S-GE | B | 26 |

|  |                   |        |   |    |  | Pos |  |                   |        |   |    |  | Pos |
|---|-------------------|--------|---|----|---|-----|--|-------------------|--------|---|----|---|-----|
| <b>CORONA Estate</b>  |                   |        |   |    |   |     | <b>CRESTA</b>  |                   |        |   |    |   |     |
| 1.6   | 02.1992 → 09.1997 | 4A-FE  | B | 14 |   |     | 3.0  | 10.1988 → 09.1992 | 7M-GE  | B | 19 |   |     |
| 1.8   | 02.1992 → 09.1997 | 7A-FE  | B | 16 |   |     | 3.0 i (MX83)   | 10.1988 → 01.1993 | 7M-GE  | B | 19 |   |     |
| 2.0   | 02.1992 → 09.1997 | 3S-FE  | B | 25 |   |     | 3.0 i (MX83)   | 10.1988 → 01.1993 | 7M-GE  | B | 19 |   |     |
| 2.0 TD  | 07.1994 → 09.1997 | 2C-T   | D | 22 |   |     | <b>CRESTA Saloon ( _X8_ )</b>  |                   |        |   |    |   |     |
| <b>CORONA Estate ( _T17_ )</b>  |                   |        |   |    |   |     | 2.4 TD   | 03.1980 → 08.1988 | 2L-T   | D | 38 |   |     |
| 2.0 (ST171_)  | 12.1987 → 12.1992 | 3S-FE  | B | 25 |   |     | 2.4 TD   | 08.1988 → 08.1996 | 2L-TII | D | 40 |   |     |
| 2.0 D (CT176V_)   | 12.1987 → 10.1992 | 2C     | D | 20 |   |     | 2.4 TD   | 1992 → 08.1996    | 2L-TE  | D | 39 |   |     |
| <b>CORONA Hatchback</b>   |                   |        |   |    |   |     | <b>CROWN ( _S13_ )</b>   |                   |        |   |    |   |     |
| 1.6   | 02.1992 → 09.1997 | 4A-FE  | B | 14 |   |     | 1.8  | 09.1988 → 10.1992 | 4S-FE  | B | 17 |   |     |
| 1.8   | 02.1992 → 01.1996 | 4S-FE  | B | 17 |   |     | 1.8  | 09.1994 → 10.1996 | 4S-FE  | B | 17 |   |     |
| 1.8   | 02.1992 → 09.1997 | 7A-FE  | B | 16 |   |     | 2.4 D (LX80)   | 09.1988 → 09.1992 | 2L     | D | 37 |   |     |
| 2.0   | 02.1992 → 01.1996 | 3S-FE  | B | 25 |   |     | 2.4 TD   | 09.1988 → 09.1996 | 2L-T   | D | 38 |   |     |
| 2.0 (ST191)   | 02.1992 → 09.1997 | 3S-FE  | B | 25 |   |     | 2.4 TD   | 09.1988 → 09.1996 | 2L-TE  | D | 39 |   |     |
| 2.0 TD  | 07.1994 → 09.1997 | 2C-T   | D | 22 |   |     | 3.0  | 09.1988 → 10.1996 | 7M-GE  | B | 19 |   |     |
| <b>CORONA Hatchback ( _T17_ )</b>   |                   |        |   |    |   |     | <b>CROWN ( _S14_ , _S13_ )</b>   |                   |        |   |    |   |     |
| 1.6   | 06.1989 → 01.1992 | 4A-FE  | B | 14 |   |     | 3.0 (MS135)  | 10.1987 → 07.1991 | 7M-GE  | B | 19 |   |     |
| 1.8   | 11.1989 → 01.1992 | 4S-FE  | B | 17 |   |     | <b>CROWN ( _S14_ , _S13_ )</b>   |                   |        |   |    |   |     |
| 2.0 D   | 12.1987 → 01.1992 | 2C     | D | 20 |   |     | 3.0 (JZS133, JZS147, JZS149)   | 10.1991 → 08.1999 | 2JZ-GE | B | 23 |   |     |
| 2.0 EZ  | 12.1987 → 01.1992 | 3S-FE  | B | 25 |   |     | 4.0 (UZS141)   | 08.1991 → 08.1995 | 1UZ-FE | B | 31 |   |     |
| <b>CORONA Saloon ( _T17_ )</b>  |                   |        |   |    |   |     | 4.0 (UZS147)   | 08.1993 → 08.1995 | 1UZ-FE | B | 31 |   |     |
| 1.6   | 06.1989 → 01.1992 | 4A-FE  | B | 14 |   |     | 4.0 4WD (UZS143, UZS145)   | 10.1992 → 08.1995 | 1UZ-FE | B | 31 |   |     |
| 1.8 (ST180_ , ST181_)   | 11.1989 → 02.1992 | 4S-FE  | B | 17 |   |     | <b>CROWN ( _S15_ )</b>   |                   |        |   |    |   |     |
| 2.0 (ST171)   | 11.1987 → 09.1993 | 3S-GE  | B | 26 |   |     | 2.4 D (LS151)  | 12.1995 → 09.1999 | 2L-TE  | D | 39 |   |     |
| 2.0 (ST171)   | 12.1987 → 01.1992 | 3S-FE  | B | 25 |   |     | <b>CURREN</b>  |                   |        |   |    |   |     |
| 2.0 D   | 12.1987 → 01.1992 | 2C     | D | 20 |   |     | 2.0i Turbo 16V   | 01.1995 → 01.1999 | 3S-GTE | B | 27 |   |     |
| 2.0 GTi 4WD   | 09.1989 → 09.1993 | 3S-GE  | B | 26 |   |     | <b>CURREN Coupe (ST20_)</b>  |                   |        |   |    |   |     |
| GT-R 2.0 (ST171)  | 12.1987 → 02.1992 | 3S-GE  | B | 26 |   |     | 1.8  | 11.1993 → 10.1998 | 7A-FE  | B | 16 |   |     |
| <b>CORONA Saloon ( _T19_ )</b>  |                   |        |   |    |   |     | 1.8  | 10.1995 → 10.1998 | 4S-FE  | B | 17 |   |     |
| 1.6 (AT190)   | 02.1992 → 09.1997 | 4A-FE  | B | 14 |   |     | 2.0  | 11.1993 → 10.1998 | 3S-GE  | B | 26 |   |     |
| 1.8   | 02.1992 → 09.1997 | 7A-FE  | B | 16 |   |     | 2.0  | 02.1994 → 07.1998 | 3S-FE  | B | 25 |   |     |
| 1.8 (ST190_ , ST190)  | 10.1991 → 01.1996 | 4S-FE  | B | 17 |   |     | 2.0  | 02.1994 → 07.1998 | 3S-GE  | B | 26 |   |     |
| 2.0 (ST191)   | 02.1992 → 01.1996 | 3S-FE  | B | 25 |   |     | 2.0  | 02.1994 → 07.1998 | 3S-GE  | B | 26 |   |     |
| 2.0 (ST191)   | 10.1993 → 09.1995 | 3S-FE  | B | 25 |   |     | 2.0  | 02.1994 → 07.1998 | 3S-GE  | B | 26 |   |     |
| 2.0 (ST191_ , ST191)  | 02.1992 → 09.1997 | 3S-FE  | B | 25 |   |     | 2.0 4WD  | 11.1993 → 10.1996 | 3S-GE  | B | 26 |   |     |
| 2.0 4WD   | 02.1992 → 01.1996 | 3S-FE  | B | 25 |   |     | 2.2  | 10.1995 → 10.1998 | 5S-FE  | B | 29 |   |     |
| 2.0 D   | 08.1992 → 01.1996 | 2C     | D | 20 |   |     | <b>ESTIMA EMINA / LUCIDA ( _R1_ , _R2_ )</b>                                       |                   |        |   |    |   |     |
| 2.0 D 4WD   | 08.1992 → 01.1996 | 2C     | D | 20 |   |     | 2.2 TD (CXR10, CXR11)  | 01.1992 → 12.1999 | 3C-TE  | D | 22 |   |     |
| 2.0 GTi (ST191)   | 10.1993 → 09.1995 | 3S-GE  | B | 26 |   |     | 2.2 TD (CXR1_)   | 01.1992 → 08.1999 | 3C-TE  | D | 22 |   |     |
| 2.0 TD  | 07.1994 → 09.1997 | 2C-T   | D | 22 |   |     | 2.2 TD 4x4 (CXR2_)   | 01.1992 → 08.1999 | 3C-TE  | D | 22 |   |     |
| <b>CORONA Saloon ( _T21_ )</b>  |                   |        |   |    |   |     | 2.2 TD 4x4 (CXR2_)   | 01.1992 → 08.1999 | 3C-TE  | D | 22 |   |     |
| 2.0   | 01.1996 → 12.1997 | 3S-FE  | B | 25 |   |     | <b>GRANVIA ( _H2_ , _H1_ )</b>   |                   |        |   |    |   |     |
| 2.0 (ST202)   | 09.1995 → 09.1999 | 3S-FE  | B | 25 |   |     | 2.7 (RCH11W_)  | 08.1995 → 09.1998 | 3RZ-FE | B | 47 |   |     |
| 2.0 (ST202)   | 09.1995 → 09.1999 | 3S-FE  | B | 25 |   |     | <b>HILUX</b>   |                   |        |   |    |   |     |
| 2.0 D   | 06.1997 → 02.2000 | 2C-T   | D | 22 |   |     | 3.0i   | 08.1989 → 11.1995 | 3VZ-E  | B | 32 |   |     |
| 2.0 GLi   | 01.1996 → 12.2000 | 3S-FE  | B | 25 |   |     | <b>HILUX SUV (LN_ , KZN1_ , VZN1_)</b>   |                   |        |   |    |   |     |
| 2.0 TD (CT210)  | 01.1996 → 12.1997 | 2C-T   | D | 22 |   |     | 2.4 TD (LN85)  | 10.1991 → 07.1997 | 2L-T   | D | 38 |   |     |
| <b>CORSA Hatchback</b>  |                   |        |   |    |   |     | 2.4 TD 4WD (LN130)   | 04.1989 → 11.1998 | 2L-T   | D | 38 |   |     |
| 1.3   | 11.1994 → 09.1999 | 4E-FE  | B | 6  |   |     | 2.4 TD 4WD (LN130)   | 04.1989 → 11.1998 | 2L-TE  | D | 39 |   |     |
| 1.5 D   | 11.1994 → 09.1999 | 1N     | D | 5  |   |     | 2.4 TD 4WD (LN130_)  | 08.1988 → 08.1997 | 2L-T   | D | 38 |   |     |
| <b>CORSA Hatchback ( _L4_ )</b>   |                   |        |   |    |   |     | 2.4 TDi 4WD (LN130)  | 08.1990 → 07.1993 | 2L-TE  | D | 39 |   |     |
| 1.3 (EL41_)   | 09.1990 → 09.1994 | 4E-FE  | B | 6  |   |     | 3.0 4WD (VZN130)   | 08.1989 → 11.1995 | 3VZ-E  | B | 32 |   |     |
| <b>CORSA Saloon</b>   |                   |        |   |    |   |     | 3.0 4WD (VZN_)   | 08.1989 → 11.1995 | 3VZ-E  | B | 32 |   |     |
| 1.3   | 11.1994 → 09.1999 | 4E-FE  | B | 6  |   |     | 3.0 TDi (KZN130_)  | 08.1993 → 10.1995 | 1KZ-T  | D | 48 |   |     |
| 1.5 D   | 11.1994 → 09.1999 | 1N     | D | 5  |   |     | 3.0 TDi (KZN130_)  | 08.1993 → 10.1995 | 1KZ-TE | D | 49 |   |     |
| <b>CORSA Saloon ( _L4_ )</b>  |                   |        |   |    |   |     | 3.0 TDi 4WD (KZN_)   | 08.1993 → 07.1997 | 1KZ-T  | D | 48 |   |     |
| 1.3 (EL41_)   | 10.1990 → 10.1994 | 4E-FE  | B | 6  |   |     | <b>HILUX SUV ( _N1_ , _N2_ )</b>   |                   |        |   |    |   |     |
| <b>CRESSIDA</b>   |                   |        |   |    |   |     | 3.0 TD 4WD (KZN185)  | 12.1995 → 07.1998 | 1KZ-TE | D | 49 |   |     |
| 2.4 D   | 08.1984 → 08.1996 | 2L     | D | 37 |   |     | 3.0 TD 4WD (KZN185)  | 08.1998 → 06.2000 | 1KZ-TE | D | 49 |   |     |
| <b>CRESSIDA Estate ( _X8_ )</b>   |                   |        |   |    |   |     | 3.4 4WD (VZN185)   | 11.1995 → 07.2000 | 5VZ-FE | B | 41 |   |     |
| 2.4 TD  | 10.1988 → 09.1992 | 2L-TII | D | 40 |   |     | <b>HILUX V Pickup ( _N_ , KZN1_ , VZN1_ )</b>                                      |                   |        |   |    |   |     |
| <b>CRESSIDA Saloon ( _X6_ )</b>   |                   |        |   |    |   |     | 1.8 (YN5_ , YN8_ , YN85)   | 09.1988 → 06.1998 | 2Y     | B | 24 |   |     |
| 2.0   | 01.1989 → 09.1992 | 3Y     | B | 24 |   |     | 2.0  | 11.1993 → 09.1996 | 18R    | B | 33 |   |     |
| 2.4   | 01.1987 → 09.1992 | 22R    | B | 35 |   |     | 2.0 4WD  | 11.1993 → 09.1996 | 18R    | B | 33 |   |     |
| 3.0   | 09.1988 → 09.1992 | 7M-GE  | B | 19 |   |     | 2.2  | 11.1993 → 09.1996 | 4Y     | B | 34 |   |     |
| <b>CRESSIDA Saloon ( _X8_ )</b>   |                   |        |   |    |   |     | 2.2 (YN106_ , YN110_)  | 03.1989 → 07.1994 | 4Y     | B | 34 |   |     |
| 2.4   | 08.1988 → 07.1996 | 22R    | B | 35 |   |     | 2.2 4WD (YN106)  | 01.1992 → 01.1999 | 4Y     | B | 34 |   |     |
| 2.4 TD  | 10.1988 → 01.1993 | 2L-TII | D | 40 |   |     | 2.4 (RN9_ , RN8_)  | 10.1988 → 08.1997 | 22R    | B | 35 |   |     |

|  |                   |        | Pos |    |                                      |                   | Pos     |    |    |
|--|-------------------|--------|-----|----|--------------------------------------|-------------------|---------|----|----|
| 2.4 4WD (RN11_, RN10_)                   | 10.1988 → 08.1997 | 22R    | B   | 35 | 4.2 TD 24V (HDJ80_, HDJ80)           | 1HD-FT            | D       | 43 |    |
| 2.4 D                                    | 04.1992 → 08.1997 | 2L     | D   | 37 | <b>LAND CRUISER 90 ( _J9_ )</b>      |                   |         |    |    |
| 2.4 D (LN5_, LN85, LN90)                 | 10.1988 → 07.1997 | 2L     | D   | 37 | 2.8 (LJ90, LJ95)                     | 04.1996 → 05.1999 | 3L      | D  | 50 |
| 2.4 D (LN5_, LN85_, LN90_, LN14_, LN15_) | 10.1991 → 07.1997 | 2L     | D   | 37 | 3.0 TD (KZJ90, KZJ95)                | 04.1995 → 07.2000 | 1KZ-TE  | D  | 49 |
| 2.4 D (LN85_, LN110, Ln90)               | 09.1988 → 08.1997 | 2L     | D   | 37 | <b>LAND CRUISER Hardtop ( _J7_ )</b> |                   |         |    |    |
| 2.4 D (LN90_)                            | 03.1995 → 08.1997 | 2L     | D   | 37 | 2.4 TD (LJ70_)                       | 07.1990 → 05.1996 | 2L-T    | D  | 38 |
| 2.4 D 4WD                                | 09.1988 → 08.1997 | 2L-T   | D   | 38 | 3.0 TD (KZJ70_)                      | 05.1993 → 05.1996 | 1KZ-T   | D  | 48 |
| 2.4 D 4WD                                | 04.1992 → 08.1997 | 2L     | D   | 37 | 3.5 D 4x4 (PZJ73_V, PZJ73RV)         | 01.1990 → 07.1992 | 1PZ     | D  | 45 |
| 2.4 D 4WD (LN105_, LN108_, LN110_)       | 09.1994 → 07.1997 | 2L     | D   | 37 | 3.5 D 4x4 (PZJ75_)                   | 01.1990 → 08.1992 | 1PZ     | D  | 45 |
| 2.4 D 4WD (LN110_)                       | 01.1994 → 12.1997 | 2L     | D   | 37 | <b>MARK II Estate ( _X1_, _V2_ )</b> |                   |         |    |    |
| 2.4 D 4WD (LN1_)                         | 09.1988 → 08.1997 | 2L     | D   | 37 | 2.4 D                                | 04.1988 → 09.1996 | 2L      | D  | 37 |
| 2.4 TD (LN90)                            | 01.1992 → 01.1999 | 2L     | D   | 37 | 2.4 TD                               | 10.1992 → 09.1996 | 2L-TII  | D  | 40 |
| 2.4 TD (LN90)                            | 01.1992 → 01.1999 | 2L-T   | D   | 38 | <b>MARK II Saloon</b>                |                   |         |    |    |
| 2.4 i                                    | 01.1989 → 12.1995 | 22RE   | B   | 36 | 1.8                                  | 10.1992 → 09.1996 | 4S-FE   | B  | 17 |
| 2.4 i 4WD (RN106_, RN110_)               | 01.1989 → 07.1997 | 22RE   | B   | 36 | 2.4 TD                               | 04.1988 → 09.1996 | 2L-TE   | D  | 39 |
| 2.8 D (LN107)                            | 01.1995 → 12.1998 | 3L     | D   | 50 | <b>MR2 II (SW2_)</b>                 |                   |         |    |    |
| 2.8 D (LN81)                             | 01.1995 → 08.1998 | 3L     | D   | 50 | 2.0 (SW20)                           | 12.1989 → 07.1999 | 3S-GTE  | B  | 27 |
| 2.8 D (LN8_)                             | 09.1991 → 08.1997 | 3L     | D   | 50 | 2.0 (SW20_)                          | 12.1989 → 08.1992 | 3S-FE   | B  | 25 |
| 2.8 D 4WD (KDN170)                       | 01.1992 → 01.1999 | 3L     | D   | 50 | 2.0 16V (SW20)                       | 12.1997 → 08.1999 | 3S-GE   | B  | 26 |
| 2.8 D 4WD (LN100)                        | 01.1995 → 08.1998 | 3L     | D   | 50 | 2.0 16V (SW20_)                      | 12.1989 → 07.1999 | 3S-GE   | B  | 26 |
| 2.8 D 4WD (LN10_, LN11_, LN166, LN106)   | 10.1988 → 12.1997 | 3L     | D   | 50 | 2.0 16V (SW20_)                      | 12.1989 → 09.1999 | 3S-GE   | B  | 26 |
| 3.0                                      | 09.1988 → 12.1995 | 3VZ-E  | B   | 32 | 2.0 16V (SW20_)                      | 12.1989 → 05.2000 | 3S-GE   | B  | 26 |
| 3.0                                      | 09.1988 → 12.1995 | 3VZ-E  | B   | 32 | 2.0 Turbo (SW20_)                    | 12.1989 → 07.1999 | 3S-GTE  | B  | 27 |
| 3.0 4WD                                  | 09.1988 → 12.1995 | 3VZ-E  | B   | 32 | 2.0 Turbo (SW20_)                    | 12.1989 → 07.1999 | 3S-GTE  | B  | 27 |
| 3.0 4WD (RN37_, RN42_, VZN130)           | 09.1988 → 08.1997 | 3VZ-E  | B   | 32 | 2.0 Turbo (SW20_)                    | 12.1989 → 07.1999 | 3S-GTE  | B  | 27 |
| 3.0 D 4WD (KZN130_)                      | 08.1993 → 11.1995 | 1KZ-T  | D   | 48 | 2.0 Turbo (SW20_)                    | 09.1990 → 12.1994 | 3S-GTE  | B  | 27 |
| 3.0 D 4WD (KZN130_)                      | 08.1993 → 11.1995 | 1KZ-TE | D   | 49 | 2.2 (SW21)                           | 09.1990 → 12.1995 | 5S-FE   | B  | 29 |
| <b>HILUX VI Pickup ( _N1_ )</b>          |                   |        |     |    | 2.2 (SW21_)                          | 01.1992 → 05.1995 | 5S-FE   | B  | 29 |
| 2.7                                      | 06.1997 → 07.2000 | 3RZ-FE | B   | 47 | <b>PASEO Coupe (EL54_)</b>           |                   |         |    |    |
| 2.7 4WD (RZN140, RZN169)                 | 06.1997 → 12.2000 | 3RZ-FE | B   | 47 | 1.3 (EL52_)                          | 08.1995 → 06.1999 | 4E-FE   | B  | 6  |
| 2.8 D 4WD (LN107)                        | 08.1994 → 12.1997 | 3L     | D   | 50 | <b>PICNIC ( _XM1_ )</b>              |                   |         |    |    |
| 3.0 TD                                   | 08.1997 → 12.2000 | 1KZ-TE | D   | 49 | 2.0 16V (SXM10_)                     | 08.1996 → 09.2000 | 3S-FE   | B  | 25 |
| 3.0 TD 4WD                               | 08.1997 → 12.2000 | 1KZ-TE | D   | 49 | <b>PRADO</b>                         |                   |         |    |    |
| <b>LAND CRUISER ( _J7_ )</b>             |                   |        |     |    | 2.4 TD                               | 11.1984 → 03.1990 | 2L-T    | D  | 38 |
| 2.4 (RJ70_, RJ73_)                       | 11.1984 → 05.1993 | 22R    | B   | 35 | 2.4 TD                               | 04.1990 → 1993    | 2L-TE   | D  | 39 |
| 2.4 (RJ70_, RJ73_, RJ70RV)               | 11.1984 → 05.1993 | 22R    | B   | 35 | <b>PREVIA ( _R1_, _R2_ )</b>         |                   |         |    |    |
| 2.4 (RJ70_V, RJ73_V)                     | 12.1988 → 12.1996 | 22RE   | B   | 36 | 2.2 TD (CXR10, CXR11)                | 05.1990 → 08.2000 | 3C-TE   | D  | 22 |
| 2.4 4x4 (RJ77)                           | 04.1990 → 03.1996 | 22R    | B   | 35 | 2.4 (TCR11_, TCR10_)                 | 05.1990 → 08.2000 | 2TZ-FE  | B  | 46 |
| 2.4 TD (LJ70)                            | 01.1990 → 05.1993 | 2L-T   | D   | 38 | <b>PRIUS Saloon ( _W1_ )</b>         |                   |         |    |    |
| 2.7 TD 4x4 (LJ79)                        | 04.1990 → 03.1996 | 3L     | D   | 50 | 1.5 Hybrid                           | 12.1997 → 08.2000 | 1NZ-FXE | B  | 7  |
| 3.0 TD (KZJ70_, KZJ73_, KZJ77_, KZJ78)   | 05.1993 → 05.1996 | 1KZ-T  | D   | 48 | <b>RAV 4 I ( _A1_ )</b>              |                   |         |    |    |
| 3.0 TD (KZJ70_, KZJ73_, KZJ77_, KZJ78)   | 05.1993 → 05.1996 | 1KZ-TE | D   | 49 | 2.0                                  | 09.1995 → 12.1997 | 3S-FE   | B  | 25 |
| 3.4 D (BJ70_V, BJ73_, BJ75)              | 11.1984 → 12.1996 | 3B     | D   | 51 | 2.0                                  | 09.1997 → 09.2000 | 3S-FE   | B  | 25 |
| 3.5 D 4x4 (PZJ70, PZJ73, PZJ70RV)        | 01.1990 → 08.1991 | 1PZ    | D   | 45 | 2.0 (SXA15G, SXA16_)                 | 06.1997 → 09.1999 | 3S-FE   | B  | 25 |
| 3.5 D 4x4 (PZJ75, PZJ70)                 | 01.1990 → 12.1994 | 1PZ    | D   | 45 | 2.0 4WD                              | 01.1994 → 09.1999 | 3S-FE   | B  | 25 |
| <b>LAND CRUISER 80 ( _J8_ )</b>          |                   |        |     |    | 2.0 4WD (SXA10)                      | 06.1994 → 06.2000 | 3S-FE   | B  | 25 |
| 2.4 (FJ80)                               | 01.1990 → 05.1993 | 22R    | B   | 35 | 2.0 4WD (SXA10)                      | 07.1996 → 06.2000 | 3S-FE   | B  | 25 |
| 3.0 TD                                   | 01.1990 → 09.1991 | 1KZ-T  | D   | 48 | 2.0 4WD (SXA10, SXA11)               | 01.1994 → 09.1999 | 3S-GE   | B  | 26 |
| 3.5 D                                    | 01.1990 → 08.1992 | 1PZ    | D   | 45 | 2.0 AWD                              | 09.1995 → 12.1997 | 3S-FE   | B  | 25 |
| 4.2 D (HZJ80)                            | 01.1990 → 12.1997 | 1H-Z   | D   | 42 | <b>RAV 4 I Cabrio ( _A1_ )</b>       |                   |         |    |    |
| 4.2 D (HZJ80, HZJ81)                     | 01.1990 → 12.1997 | 1H-Z   | D   | 42 | 2.0 4WD (SXA11)                      | 12.1997 → 06.2000 | 3S-FE   | B  | 25 |
| 4.2 TD (HDJ80)                           | 01.1990 → 12.1994 | 1HD-T  | D   | 44 | <b>SCEPTER Coupe ( _V15_ )</b>       |                   |         |    |    |
| 4.2 TD (HDJ80)                           | 08.1992 → 12.1997 | 1HD-T  | D   | 44 | 2.2                                  | 10.1993 → 06.1996 | 5S-FE   | B  | 29 |
| 4.2 TD (HDJ80, HDJ81)                    | 01.1990 → 12.1997 | 1HD-T  | D   | 44 | 2.2                                  | 10.1993 → 07.1996 | 5S-FE   | B  | 29 |
| <b>LAND CRUISER 80 ( _J8_ )</b>          |                   |        |     |    | <b>SCEPTER Estate</b>                |                   |         |    |    |
| 2.4 (FJ80)                               | 01.1990 → 05.1993 | 22R    | B   | 35 | 2.0                                  | 11.1992 → 09.1996 | 3S-FE   | B  | 25 |
| 3.0 TD                                   | 01.1990 → 09.1991 | 1KZ-T  | D   | 48 | 2.0 TD                               | 11.1992 → 09.1996 | 2C-T    | D  | 22 |
| 3.5 D                                    | 01.1990 → 08.1992 | 1PZ    | D   | 45 | 2.2                                  | 11.1992 → 09.1996 | 5S-FE   | B  | 29 |
| 4.2 D (HZJ80)                            | 01.1990 → 12.1997 | 1H-Z   | D   | 42 | 2.2                                  | 12.1992 → 07.1996 | 5S-FE   | B  | 29 |
| 4.2 D (HZJ80, HZJ81)                     | 01.1990 → 12.1997 | 1H-Z   | D   | 42 | <b>SCEPTER Saloon</b>                |                   |         |    |    |
| 4.2 TD (HDJ80)                           | 01.1990 → 12.1994 | 1HD-T  | D   | 44 | 2.0                                  | 11.1992 → 09.1996 | 3S-FE   | B  | 25 |
| 4.2 TD (HDJ80)                           | 08.1992 → 12.1997 | 1HD-T  | D   | 44 | 2.0 TD                               | 11.1992 → 09.1996 | 2C-T    | D  | 22 |
| 4.2 TD (HDJ80, HDJ81)                    | 01.1990 → 12.1997 | 1HD-T  | D   | 44 | 2.2                                  | 11.1992 → 08.1996 | 5S-FE   | B  | 29 |
| <b>LAND CRUISER 80 ( _J8_ )</b>          |                   |        |     |    | 2.2                                  | 11.1992 → 09.1996 | 5S-FE   | B  | 29 |
| <b>LAND CRUISER 80 ( _J8_ )</b>          |                   |        |     |    | <b>SOARER Coupe ( _Z3_ )</b>         |                   |         |    |    |
| <b>LAND CRUISER 80 ( _J8_ )</b>          |                   |        |     |    | 4.0 (UZZ31)                          | 05.1995 → 09.1997 | 1UZ-FE  | B  | 31 |

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|                                |                   |        |   | Pos |                                   |                   |        |   | Pos |
|--------------------------------|-------------------|--------|---|-----|-----------------------------------|-------------------|--------|---|-----|
| 4.0 (UZZ31, UZZ32, UZZ30)      | 05.1992 → 09.1997 | 1UZ-FE | B | 31  | 2.7 4WD                           | 09.1993 → 12.1998 | 3RZ-FE | B | 47  |
| SOLARA Convertible ( V2 )      |                   |        |   |     | 3.0                               | 09.1992 → 12.1994 | 3VZ-E  | B | 32  |
| 2.2 (SXV20)                    | 03.1998 → 03.2000 | 5S-FE  | B | 29  | 3.0 4WD                           | 09.1992 → 12.1993 | 3VZ-E  | B | 32  |
| SPACIO                         |                   |        |   |     | TERCEL Hatchback ( EL5 )          |                   |        |   |     |
| 1.6i 16V                       | 01.1997 → 01.2000 | 4A-FE  | B | 14  | 1.3 (EL50_)                       | 11.1994 → 09.1999 | 4E-FE  | B | 6   |
| SPRINTER                       |                   |        |   |     | 1.3 (EL51_)                       | 09.1994 → 07.1999 | 4E-FE  | B | 6   |
| 1.8i 16V                       | 05.1987 → 05.1991 | 7A-FE  | B | 16  | 1.5 D (NL50_)                     | 11.1994 → 09.1999 | 1N     | D | 5   |
| SPRINTER CARIB Estate ( AE11 ) |                   |        |   |     | TERCEL Hatchback ( L3 )           |                   |        |   |     |
| 1.3                            | 06.1992 → 04.1997 | 4E-FE  | B | 6   | 1.3 (EL41_)                       | 09.1990 → 10.1994 | 4E-FE  | B | 6   |
| 1.8 (AE102_)                   | 11.1992 → 04.1997 | 7A-FE  | B | 16  | TERCEL Saloon                     |                   |        |   |     |
| SPRINTER CARIB Estate ( E9 )   |                   |        |   |     | 1.3 (EL40)                        | 05.1991 → 09.1992 | 2A     | B | 8   |
| 1.5 (EE108G_)                  | 09.1991 → 12.1993 | 3E     | B | 3   | 1.3 (EL41)                        | 05.1992 → 10.1994 | 4E-FE  | B | 6   |
| 1.6 4WD (AE95G_)               | 11.1987 → 05.1992 | 4A-F   | B | 13  | 1.5 (EL42)                        | 09.1989 → 10.1994 | 3E     | B | 3   |
| 1.6 4WD (AE95G_)               | 11.1987 → 05.1992 | 4A-FE  | B | 14  | 1.5 (EL42)                        | 09.1989 → 10.1994 | 3E-E   | B | 4   |
| 1.6 4WD (AE95G_)               | 09.1988 → 07.1995 | 4A-FE  | B | 14  | TERCEL Saloon ( L5 )              |                   |        |   |     |
| 1.8 D (CE96V_)                 | 11.1987 → 07.1991 | 1C     | D | 18  | 1.3 (EL51_)                       | 09.1994 → 09.1999 | 4E-FE  | B | 6   |
| SPRINTER Hatchback ( E1 )      |                   |        |   |     | 1.3 12V (EL50_)                   | 09.1994 → 07.1999 | 2E     | B | 2   |
| 1.3                            | 06.1992 → 11.2000 | 4E-FE  | B | 6   | VENTURE                           |                   |        |   |     |
| 1.5 (AE100_)                   | 06.1992 → 07.1997 | 5A-FE  | B | 10  | 1.8                               | 11.1991 → 05.2000 | 2Y     | B | 24  |
| 1.6                            | 05.1992 → 07.1997 | 4A-FE  | B | 14  | 2.2                               | 10.1994 → 05.2000 | 4Y     | B | 34  |
| 1.6                            | 06.1992 → 04.1997 | 4A-FE  | B | 14  | VISTA / CAMRY Saloon ( V3_ , V4 ) |                   |        |   |     |
| 1.6                            | 04.1995 → 11.2000 | 4A-FE  | B | 14  | 1.8 (SV30_)                       | 07.1990 → 06.1994 | 4S-FE  | B | 17  |
| 1.8                            | 11.1992 → 04.1997 | 7A-FE  | B | 16  | 1.8 (SV40_)                       | 06.1994 → 06.1998 | 4S-FE  | B | 17  |
| 2.0 D                          | 04.1995 → 11.2000 | 2C     | D | 20  | 2.0 (SV32_ , SV33_)               | 07.1990 → 06.1994 | 3S-GE  | B | 26  |
| SPRINTER Saloon ( E1 )         |                   |        |   |     | 2.0 (SV41_ , SV42_)               | 06.1994 → 06.1998 | 3S-FE  | B | 25  |
| 1.3 (EE101_)                   | 06.1991 → 04.1995 | 4E-FE  | B | 6   | 2.0 (SV41_ , SV42_ , SV43_)       | 01.1994 → 05.1998 | 3S-FE  | B | 25  |
| 1.3 (EE111_)                   | 06.1991 → 11.2000 | 4E-FE  | B | 6   | 2.0 4WD                           | 01.1994 → 05.1998 | 3S-FE  | B | 25  |
| 1.5                            | 06.1991 → 08.1997 | 5A-FE  | B | 10  | 2.0 4WD (SV43_)                   | 06.1994 → 06.1998 | 3S-FE  | B | 25  |
| 1.5 (AE100_)                   | 06.1991 → 04.1995 | 5A-FE  | B | 10  | 2.0 D (CV30_)                     | 07.1990 → 06.1994 | 2C-T   | D | 22  |
| 1.6                            | 04.1995 → 11.2000 | 4A-FE  | B | 14  | 2.0 TD (CV30_)                    | 07.1990 → 12.1994 | 2C-T   | D | 22  |
| 1.6 (AE101_)                   | 06.1991 → 04.1995 | 4A-FE  | B | 15  | 2.2                               | 07.1990 → 09.1997 | 5S-FE  | B | 29  |
| 1.6 (AE101_)                   | 06.1991 → 08.1997 | 4A-FE  | B | 14  | VISTA Estate ( V2 )               |                   |        |   |     |
| 1.6 (AE111_)                   | 06.1995 → 03.1997 | 4A-FE  | B | 14  | 2.0                               | 11.1988 → 06.1991 | 3S-FE  | B | 25  |
| 1.6 (AE111_)                   | 04.1997 → 07.2000 | 4A-FE  | B | 15  |                                   |                   |        |   |     |
| 1.6 (AE114_)                   | 06.1991 → 12.2000 | 4A-FE  | B | 14  |                                   |                   |        |   |     |
| 1.6 4WD (AE104_)               | 09.1991 → 04.1995 | 4A-FE  | B | 14  |                                   |                   |        |   |     |
| 1.8                            | 11.1992 → 04.1997 | 7A-FE  | B | 16  |                                   |                   |        |   |     |
| 2.0 D (CE10_)                  | 06.1991 → 11.2000 | 2C     | D | 20  |                                   |                   |        |   |     |
| SPRINTER Saloon ( E9 )         |                   |        |   |     |                                   |                   |        |   |     |
| 1.3 (EE96_)                    | 08.1987 → 04.1992 | 2E     | B | 2   |                                   |                   |        |   |     |
| 1.3 (EE96_)                    | 11.1989 → 04.1992 | 2E-E   | B | 2   |                                   |                   |        |   |     |
| 1.5                            | 08.1987 → 05.1992 | 5A-FE  | B | 10  |                                   |                   |        |   |     |
| 1.6                            | 08.1987 → 04.1992 | 4A-FE  | B | 14  |                                   |                   |        |   |     |
| 1.6 4WD                        | 10.1988 → 04.1992 | 4A-FE  | B | 14  |                                   |                   |        |   |     |
| 1.6 4WD (CE90_)                | 05.1989 → 05.1991 | 4A-FE  | B | 14  |                                   |                   |        |   |     |
| 1.8 D (CE90_)                  | 05.1987 → 05.1991 | 1C     | D | 18  |                                   |                   |        |   |     |
| STARLET                        |                   |        |   |     |                                   |                   |        |   |     |
| 1.5 12V                        | 08.1986 → 1994    | 3E     | B | 3   |                                   |                   |        |   |     |
| STARLET ( P8 )                 |                   |        |   |     |                                   |                   |        |   |     |
| 1.0 (EP80_)                    | 12.1989 → 12.1992 | 1E     | B | 1   |                                   |                   |        |   |     |
| 1.3 (EP82)                     | 12.1989 → 03.1996 | 4E-FE  | B | 6   |                                   |                   |        |   |     |
| 1.3 12V (EP81_)                | 12.1989 → 12.1992 | 2E     | B | 2   |                                   |                   |        |   |     |
| 1.3 12V (EP81_)                | 12.1989 → 12.1992 | 2E-E   | B | 2   |                                   |                   |        |   |     |
| 1.3 12V Cat (EP81)             | 12.1989 → 04.1992 | 2E-E   | B | 2   |                                   |                   |        |   |     |
| 1.3 XL                         | 12.1989 → 12.1991 | 2E     | B | 2   |                                   |                   |        |   |     |
| 1.5 D (NP80_)                  | 12.1989 → 03.1996 | 1N     | D | 5   |                                   |                   |        |   |     |
| STARLET ( P9 )                 |                   |        |   |     |                                   |                   |        |   |     |
| 1.3 (EP91)                     | 01.1996 → 07.1999 | 4E-FE  | B | 6   |                                   |                   |        |   |     |
| 1.3 (EP91_)                    | 01.1996 → 07.1999 | 4E-FE  | B | 6   |                                   |                   |        |   |     |
| 1.3 4WD (EP95_)                | 01.1996 → 07.1999 | 4E-FE  | B | 6   |                                   |                   |        |   |     |
| 1.5 D (NP90)                   | 01.1996 → 07.1999 | 1N     | D | 5   |                                   |                   |        |   |     |
| STOUT Pickup ( K11 )           |                   |        |   |     |                                   |                   |        |   |     |
| 2.2                            | 04.1988 → 02.2000 | 4Y     | B | 34  |                                   |                   |        |   |     |
| SUPRA ( A7 )                   |                   |        |   |     |                                   |                   |        |   |     |
| 3.0 (MA70_ , MA70)             | 01.1986 → 05.1993 | 7M-GE  | B | 19  |                                   |                   |        |   |     |
| T100 Pickup ( CK )             |                   |        |   |     |                                   |                   |        |   |     |
| 2.7                            | 09.1993 → 12.1998 | 3RZ-FE | B | 47  |                                   |                   |        |   |     |

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|          |   |   |   |   |                      |    |          |          |  |     |        |
|----------|---|---|---|---|----------------------|----|----------|----------|--|-----|--------|
| <b>1</b> |   | <b>70.5</b>   |   |   |                      |    |          |          |  |     |        |
|          | 1E  | 12.1989 → 12.1992   | B | 4 | 999 cm <sup>3</sup>  | 3V | 40 kW    | 54 PS    |  | 9   | - 64   |
|          | STARLET (_P8_)  |   |   |   |                      |    |          |          |  |     |        |
|          | TW-1415A STD  | [Pair] AS STD Ø 52.750 / 64.500 // 2.490 St/A   |   |   |                      |    |          |          |  |     |        |
|          | CB-1415A 0.25   | [Set] PL 0,25 Ø 39.750 / 43.000 / 15.100 / 1.616 St/A<br>CB-1415A 0,50 / CB-1415A 0,75 / CB-1415A STD |   |   |                      |    |          |          |  |     |        |
|          | MS-1415A 0.25   | [Set] HL 0,25 Ø 46.750 / 51.022 / 16.000 / 2.125 St/A<br>MS-1415A 0,50 / MS-1415A STD                 |   |   |                      |    |          |          |  |     |        |
|          | 81-71003  | IN/EX; 11.04/ x 6.01 x 40.5 G1  |   |   |                      |    |          |          |  |     |        |
|          | 7.06595.15.0  |   |   |   |                      |    |          |          |  |     |        |
|          | 7.06595.16.0  |   |   |   |                      |    |          |          |  |     |        |
| <b>2</b> |   | <b>73</b>   |   |   |                      |    |          |          |  |     |        |
|          | 2E  | 05.1987 → 12.1999   | B | 4 | 1296 cm <sup>3</sup> | 3V | 48-60 kW | 65-82 PS |  | 9   | - 77.4 |
|          | 2E-E  | 08.1987 → 12.1992   | B | 4 | 1296 cm <sup>3</sup> | 3V | 55 kW    | 75 PS    |  | 9,5 | - 77.4 |
|          | CONQUEST (E90), COROLLA (_E10_), COROLLA (_E9_), COROLLA Compact (_E10_), COROLLA Compact (_E9_), COROLLA Estate (_E10_), COROLLA Liftback (_E10_), COROLLA Liftback (_E9_), COROLLA Station Wagon (_E9_), SPRINTER Saloon (_E9_), STARLET (_P8_), TERCEL Saloon (_L5_) |   |   |   |                      |    |          |          |  |     |        |
|          | TW-1415A STD  | [Pair] AS STD Ø 52.750 / 64.500 // 2.490 St/A   |   |   |                      |    |          |          |  |     |        |
|          | CB-1415A 0.25   | [Set] PL 0,25 Ø 39.750 / 43.000 / 15.100 / 1.616 St/A<br>CB-1415A 0,50 / CB-1415A 0,75 / CB-1415A STD |   |   |                      |    |          |          |  |     |        |
|          | MS-1415A 0.25   | [Set] HL 0,25 Ø 46.750 / 51.022 / 16.000 / 2.125 St/A<br>MS-1415A 0,50 / MS-1415A STD                 |   |   |                      |    |          |          |  |     |        |
|          | 81-71003  | IN/EX; 11.04/ x 6.01 x 40.5 G1  |   |   |                      |    |          |          |  |     |        |
|          | 7.06595.15.0  |   |   |   |                      |    |          |          |  |     |        |
|          | 7.06595.16.0  |   |   |   |                      |    |          |          |  |     |        |
|          | 7.02604.01.0  | lambda sensor; universal probe; not heated  |   |   |                      |    |          |          |  |     |        |
| <b>3</b> |   | <b>73</b>   |   |   |                      |    |          |          |  |     |        |
|          | 3E  | 08.1986 → 10.1994   | B | 4 | 1456 cm <sup>3</sup> | 3V | 51-65 kW | 69-88 PS |  | 9,3 | - 87   |
|          | CORONA, SPRINTER CARIB Estate (_E9_), STARLET, TERCEL Saloon  |   |   |   |                      |    |          |          |  |     |        |
|          | TW-1424A STD  | [Pair] AS STD Ø 55.250 / 68.000 // 2.480 St/A   |   |   |                      |    |          |          |  |     |        |
|          | CB-1424A STD  | [Set] PL STD Ø 43.000 / 46.000 / 15.100 / 1.492 St/A  |   |   |                      |    |          |          |  |     |        |
|          | MS-1424A STD  | [Set] HL STD Ø 50.000 / 54.018 / 16.000 / 2.000 St/A  |   |   |                      |    |          |          |  |     |        |
|          | 81-71003  | IN/EX; 11.04/ x 6.01 x 40.5 G1  |   |   |                      |    |          |          |  |     |        |
| <b>4</b> |   | <b>73</b>   |   |   |                      |    |          |          |  |     |        |
|          | 3E-E  | 09.1989 → 10.1994   | B | 4 | 1456 cm <sup>3</sup> | 3V | 52-65 kW | 71-88 PS |  | 9,3 | - 87   |
|          | TERCEL Saloon   |   |   |   |                      |    |          |          |  |     |        |
|          | 81-71003  | IN/EX; 11.04/ x 6.01 x 40.5 G1  |   |   |                      |    |          |          |  |     |        |
| <b>5</b> |   | <b>74</b>   |   |   |                      |    |          |          |  |     |        |
|          | 1N  | 12.1989 → 09.1999   | D | 4 | 1453 cm <sup>3</sup> | 2V | 40 kW    | 54 PS    |  | 22  | - 84.5 |
|          | CORSA Hatchback, CORSA Saloon, STARLET (_P8_), STARLET (_P9_), TERCEL Hatchback (EL5_)  |   |   |   |                      |    |          |          |  |     |        |
|          | TW-1056A STD  | [Pair] AS STD Ø 55.250 / 68.000 // 2.480 St/A   |   |   |                      |    |          |          |  |     |        |
|          | CB-1449A 0.25   | [Set] PL 0,25 Ø 43.750 / 47.014 / 17.900 / 1.617 St/A<br>CB-1449A 0,50 / CB-1449A STD                 |   |   |                      |    |          |          |  |     |        |
|          | MS-1449A 0.25   | [Set] HL 0,25 Ø 49.750 / 54.036 / 18.000 / 2.133 St/A<br>MS-1449A 0,50 / MS-1449A STD                 |   |   |                      |    |          |          |  |     |        |



|           |   |   |    |   |                      |    |           |            |      |   |      |  |
|-----------|---|---|----|---|----------------------|----|-----------|------------|------|---|------|--|
| <b>6</b>  |   | <b>74</b>   |    |   |                      |    |           |            |      |   |      |  |
|           | <b>4E-FE</b>  | 12.1989 → 11.2000   | B  | 4 | 1332 cm <sup>3</sup> | 4V | 55-74 kW  | 75-100 PS  | ⊗9,8 | - | 77.4 |  |
|           | <b>CARIBE Estate, COROLLA (_E10_), COROLLA (_E11_), COROLLA Compact (_E10_), COROLLA Compact (_E11_), COROLLA Estate (_E10_), COROLLA Estate (_E11_), COROLLA Liftback (_E10_), COROLLA Liftback (_E11_), COROLLA VIII, CORSA Hatchback, CORSA Hatchback (_L4_), CORSA Saloon, CORSA Saloon (_L4_), PASEO Coupe (EL54), SPRINTER CARIB Estate (AE11), SPRINTER Hatchback (_E1), SPRINTER Saloon (_E1), STARLET (_P8), STARLET (_P9), TERCEL Hatchback (EL5), TERCEL Hatchback (_L3), TERCEL Saloon, TERCEL Saloon (_L5)</b> |   |    |   |                      |    |           |            |      |   |      |  |
|           | <b>TW-1415A STD</b>   | [Pair] AS STD Ø 52.750 / 64.500 // 2.490 St/A   |    |   |                      |    |           |            |      |   |      |  |
|           | <b>CB-1415A 0.25</b>  | [Set] PL 0,25 Ø 39.750 / 43.000 / 15.100 / 1.616 St/A<br><b>CB-1415A 0,50 / CB-1415A 0,75 / CB-1415A STD</b>      |    |   |                      |    |           |            |      |   |      |  |
|           | <b>MS-1415A 0.25</b>  | [Set] HL 0,25 Ø 46.750 / 51.022 / 16.000 / 2.125 St/A<br><b>MS-1415A 0,50 / MS-1415A STD</b>                      |    |   |                      |    |           |            |      |   |      |  |
|           | <b>81-71003</b>   | IN/EX; 11.04/ x 6.01 x 40.5 G1  |    |   |                      |    |           |            |      |   |      |  |
| <b>7</b>  |   | <b>75</b>   |    |   |                      |    |           |            |      |   |      |  |
|           | <b>1NZ-FXE</b>  | 12.1997 → 08.2000   | B  | 4 | 1497 cm <sup>3</sup> | 4V | 43-74 kW  | 58-101 PS  | ⊗13  | - | 84.7 |  |
|           | <b>PRIUS Saloon (_W1)</b>   |   |    |   |                      |    |           |            |      |   |      |  |
|           | <b>TW-1457A STD</b>   | [Pair] AS STD Ø 54.250 / 69.750 // 2.475 St/A   |    |   |                      |    |           |            |      |   |      |  |
|           | <b>CB-1456A 0.25</b>  | [Set] PL 0,25 Ø 39.750 / 43.000 / 13.500 / 1.619 St/A<br><b>CB-1456A 0,50 / CB-1456A STD</b>                      |    |   |                      |    |           |            |      |   |      |  |
|           | <b>MS-1456A 0.25</b>  | [Set] HL 0,25 Ø 45.750 / 50.000 / 16.000 / 2.120 St/A<br><b>MS-1456A 0,50 / MS-1456A STD</b>                      |    |   |                      |    |           |            |      |   |      |  |
|           | <b>81-71007</b>   | IN/EX; 9.72/ x 5.013 x 34.5 G2  |    |   |                      |    |           |            |      |   |      |  |
|           | <b>7.07223.00.0</b>   | electrical; plastic   |    |   |                      |    |           |            |      |   |      |  |
| <b>8</b>  |   | <b>76</b>   |    |   |                      |    |           |            |      |   |      |  |
|           | <b>2A</b>   | 10.1986 → 08.1994   | B  | 4 | 1295 cm <sup>3</sup> | 2V | 48 kW     | 65 PS      | ⊗9,3 | - | 71.4 |  |
|           | <b>CARIBE Saloon, TERCEL Saloon</b>   |   |    |   |                      |    |           |            |      |   |      |  |
|           | <b>TW-1400A STD</b>   | [Pair] AS STD Ø 53.750 / 66.000 // 2.490 St/A   |    |   |                      |    |           |            |      |   |      |  |
|           | <b>CB-1410GP 0.25</b>   | [Set] PL 0,25 Ø 39.750 / 43.000 / 17.100 / 1.615 St/B/G<br><b>CB-1410GP 0,50 / CB-1410GP 0,75 / CB-1410GP STD</b> |    |   |                      |    |           |            |      |   |      |  |
|           | <b>MS-1410A 0.25</b>  | [Set] HL 0,25 Ø 47.750 / 52.020 / 19.900 / 2.129 St/A<br><b>MS-1410A 0,50 / MS-1410A STD</b>                      |    |   |                      |    |           |            |      |   |      |  |
| <b>9</b>  |   | <b>76</b>   |    |   |                      |    |           |            |      |   |      |  |
|           | <b>HC-EJ</b>  | 05.1999 → 09.2000   | B  | 4 | 1296 cm <sup>3</sup> | 4V | 55-61 kW  | 75-83 PS   | ⊗9,5 | - | 71.4 |  |
|           | <b>CAMI Closed Off-Road Vehicle (J1)</b>  |   |    |   |                      |    |           |            |      |   |      |  |
|           | <b>TW-2511A STD</b>   | [Pair] AS STD Ø 57.200 / 76.400 // 2.490 St/A   |    |   |                      |    |           |            |      |   |      |  |
|           | <b>CB-2511A 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 18.000 / 1.615 St/A<br><b>CB-2511A 0,50 / CB-2511A STD</b>                      |    |   |                      |    |           |            |      |   |      |  |
|           | <b>MS-2511A 0.25</b>  | [Set] HL 0,25 Ø 49.750 / 54.000 / 18.100 / 2.124 St/A<br><b>MS-2511A 0,50 / MS-2511A STD</b>                      |    |   |                      |    |           |            |      |   |      |  |
| <b>10</b> |   | <b>78.7</b>   |    |   |                      |    |           |            |      |   |      |  |
|           | <b>5A-FE</b>  | 08.1987 → 07.2000   | B  | 4 | 1498 cm <sup>3</sup> | 4V | 63-105 kW | 86-143 PS  | ⊗9,5 | - | 77   |  |
|           | <b>CARINA E Saloon (_T19_), CARINA II Estate (_T17_), CARINA II Saloon (_T17_), COROLLA (_E10_), COROLLA (_E11_), COROLLA (_E9_), COROLLA Compact (_E9_), COROLLA LEVIN Coupe (E9), COROLLA LEVIN Coupe (_E10_), COROLLA LEVIN Coupe (_E11_), COROLLA Liftback (_E9_), SPRINTER Hatchback (_E1), SPRINTER Saloon (_E1), SPRINTER Saloon (_E9)</b>   |   |    |   |                      |    |           |            |      |   |      |  |
|           | <b>TW-1400A STD</b>   | [Pair] AS STD Ø 53.750 / 66.000 // 2.490 St/A   |    |   |                      |    |           |            |      |   |      |  |
|           | <b>CB-1410GP 0.25</b>   | [Set] PL 0,25 Ø 39.750 / 43.000 / 17.100 / 1.615 St/B/G<br><b>CB-1410GP 0,50 / CB-1410GP 0,75 / CB-1410GP STD</b> |    |   |                      |    |           |            |      |   |      |  |
|           | <b>MS-1410A 0.25</b>  | [Set] HL 0,25 Ø 47.750 / 52.020 / 19.900 / 2.129 St/A<br><b>MS-1410A 0,50 / MS-1410A STD</b>                      |    |   |                      |    |           |            |      |   |      |  |
| <b>11</b> |   | <b>79</b>   |    |   |                      |    |           |            |      |   |      |  |
|           | <b>1ZZ-FE KAT</b>   | 09.1997 → 12.1999   | AB | 4 | 1794 cm <sup>3</sup> | 4V | 89-107 kW | 121-146 PS | ⊗10  | - | 91.5 |  |
|           | <b>COROLLA (_E10_), COROLLA (_E11_)</b>   |   |    |   |                      |    |           |            |      |   |      |  |
|           | <b>80 00461 1 0 000</b>   | Ø79; STD; set: 1; [R ST CR 1.2] [NM G3 1.2] [SLF ST CR 3]<br><b>80 00461 1 0 050 79.50</b>                        |    |   |                      |    |           |            |      |   |      |  |

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|  | <b>TW-1457A STD</b>  | [Pair] AS STD Ø 54.250 / 69.750 // 2.475 St/A  |
|  | <b>CB-1457A 0.25</b> | [Set] PL 0,25 Ø 43.750 / 47.000 / 15.500 / 1.611 St/A<br><b>CB-1457A 0,50 / CB-1457A 0,75 / CB-1457A STD</b> |
|  | <b>MS-1457A 0.25</b> | [Set] HL 0,25 Ø 47.750 / 52.000 / 16.800 / 2.117 St/A<br><b>MS-1457A 0,50 / MS-1457A 0,75 / MS-1457A STD</b> |

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|  | <b>711035</b> | EX; 27.5 x 5.5 x 88.7 x A - Ni - 45° - 1 -   |
|  | <b>711034</b> | IN; 32 x 5.5 x 88.7 x S - Ni - 45° - 1 - III |

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|  | <b>7.06595.05.0</b> |  |
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| <b>12</b> |                       | <b>79</b>   |
|           | <b>3ZZ-FE</b>         | 01.1996 → 12.1999 B 4 1598 cm³ 4V 80-81 kW 109-110 PS 10,5 - 81.5 |
|           | <b>CONQUEST (E90)</b> |   |

|  |                   |   |
|--|-------------------|---|
|  | <b>40 080 600</b> | Cylinder diameter: 79; KH: 28.8; MT: -3.8; GL: 52.2; piston pin: 20x50; number of piston rings: 3 |
|  | R 1.2 CR ST       |   |
|  | NM 1.2 G3         |   |
|  | SLF 3 CR ST       |   |
|  |                   | → <b>80 00461 1 0 ...</b>   |

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|  | <b>80 00461 1 0 000</b>       | Ø79; STD; set: 1; [R ST CR 1.2] [NM G3 1.2] [SLF ST CR 3] |
|  | <b>80 00461 1 0 050 79.50</b> |   |

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|  | <b>711037</b> | EX; 26 x 5.5 x 88.7 x A - Ni - 45° - 1 - |
|  | <b>711036</b> | IN; 31 x 5.5 x 88.7 x S - Ni - 45° - 1 - |

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|  | <b>7.06595.05.0</b> |  |
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| <b>13</b> |   | <b>81</b>   |
|           | <b>4A-F</b>   | 05.1987 → 12.1997 B 4 1587 cm³ 4V 66-79 kW 90-107 PS 9,5 - 77 |
|           | <b>CELICA, COROLLA (E10), COROLLA (E9), COROLLA Compact (E9), COROLLA Estate (E10), COROLLA Liftback (E9), COROLLA Station Wagon (E9), SPRINTER CARIB Estate (E9)</b> |   |

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|  | <b>TW-1400A STD</b>   | [Pair] AS STD Ø 53.750 / 66.000 // 2.490 St/A   |
|  | <b>CB-1410GP 0.25</b> | [Set] PL 0,25 Ø 39.750 / 43.000 / 17.100 / 1.615 St/B/G<br><b>CB-1410GP 0,50 / CB-1410GP 0,75 / CB-1410GP STD</b> |
|  | <b>MS-1410A 0.25</b>  | [Set] HL 0,25 Ø 47.750 / 52.020 / 19.900 / 2.129 St/A<br><b>MS-1410A 0,50 / MS-1410A STD</b>                      |

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| <b>14</b> |  | <b>81</b>  |
|           | <b>4A-FE</b>   | 05.1987 → 12.2000 B 4 1587 cm³ 4V 66-136 kW 90-185 PS 9,5 - 77 |
|           | <b>AVENSIS (T22), AVENSIS Estate (T22), AVENSIS Liftback (T22), CALDINA Estate (T19), CARINA E (T19), CARINA E Saloon (T19), CARINA E Sportswagon (T19), CARINA II (T17), CARINA II Estate (T17), CARINA II Saloon (T17), CELICA Coupe (T18), CONQUEST (E90), COROLLA (E10), COROLLA (E11), COROLLA (E9), COROLLA Compact (E10), COROLLA Compact (E11), COROLLA Compact (E9), COROLLA Coupe (E9), COROLLA Estate (E10), COROLLA Estate (E11), COROLLA LEVIN Coupe (E10), COROLLA Liftback (E10), COROLLA Liftback (E11), COROLLA Liftback (E9), COROLLA Station Wagon (E9), CORONA Estate, CORONA Hatchback, CORONA Hatchback (T17), CORONA Saloon (T17), CORONA Saloon (T19), SPACIO, SPRINTER CARIB Estate (E9), SPRINTER Hatchback (E1), SPRINTER Saloon (E1), SPRINTER Saloon (E9)</b> |  |

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|  | <b>TW-1400A STD</b>   | [Pair] AS STD Ø 53.750 / 66.000 // 2.490 St/A   |
|  | <b>CB-1410GP 0.25</b> | [Set] PL 0,25 Ø 39.750 / 43.000 / 17.100 / 1.615 St/B/G<br><b>CB-1410GP 0,50 / CB-1410GP 0,75 / CB-1410GP STD</b> |
|  | <b>MS-1410A 0.25</b>  | [Set] HL 0,25 Ø 47.750 / 52.020 / 19.900 / 2.129 St/A<br><b>MS-1410A 0,50 / MS-1410A STD</b>                      |

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|  | <b>711012</b> | EX; 24.5 x 6 x 87.9 x A - Ni - 45° - VS - 1 - |  | <b>81-71000</b> | IN/EX; 11.05/ x 6 x 38.5 G2 |
|  | <b>711011</b> | IN; 31 x 6 x 87.5 x S - Ni - 45° - 1 - III    |  |                 |                             |

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|  | <b>7.06595.17.0</b> |  |
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|  | <b>7.05271.60.0</b> | lambda sensor; heated |
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| <b>15</b> |  | <b>81</b>  |   |   |                      |    |            |                             |       |        |  |
|           | 4A-GE  | 05.1987 → 07.2000  | B | 4 | 1587 cm <sup>3</sup> | 4V | 85-121 kW  | 116-165 PS                  | €9,4  | - 77   |  |
|           | CARINA II Saloon (_T17_), COROLLA (_E9_), COROLLA Compact (_E9_), COROLLA Coupe (_E9_), COROLLA LEVIN Coupe (E9_), COROLLA LEVIN Coupe (_E11_), COROLLA Liftback (_E9_), SPRINTER Saloon (_E1_)  |  |   |   |                      |    |            |                             |       |        |  |
|           | TW-1400A STD   | [Pair] AS STD Ø 53.750 / 66.000 // 2.490 St/A  |   |   |                      |    |            |                             |       |        |  |
|           | CB-1410GP 0.25   | [Set] PL 0,25 Ø 39.750 / 43.000 / 17.100 / 1.615 St/B/G<br>CB-1410GP 0,50 / CB-1410GP 0,75 / CB-1410GP STD                                   |   |   |                      |    |            |                             |       |        |  |
|           | CB-1425GP 0.25   | [Set] PL 0,25 Ø 41.750 / 45.000 / 17.100 / 1.615 St/B/G<br>CB-1425GP 0,50 / CB-1425GP STD  |   |   |                      |    |            |                             |       |        |  |
|           | MS-1410A 0.25  | [Set] HL 0,25 Ø 47.750 / 52.020 / 19.900 / 2.129 St/A<br>MS-1410A 0,50 / MS-1410A STD  |   |   |                      |    |            |                             |       |        |  |
| <b>16</b> |  | <b>81</b>  |   |   |                      |    |            |                             |       |        |  |
|           | 7A-FE  | 05.1987 → 10.2000  | B | 4 | 1762 cm <sup>3</sup> | 4V | 78-106 kW  | 106-144 PS                  | €9,5  | - 85.5 |  |
|           | AVENSIS (_T22_), AVENSIS Estate (_T22_), AVENSIS Liftback (_T22_), CALDINA Estate (_T19_), CARINA E (_T19_), CARINA E Saloon (_T19_), CARINA E Sportswagon (_T19_), CELICA Coupe (_T20_), CHASER (_X9_), COROLLA (_E10_), COROLLA (_E9_), COROLLA Compact (_E10_), COROLLA Compact (_E9_), COROLLA Estate (_E10_), COROLLA Liftback (_E10_), COROLLA Liftback (_E9_), COROLLA VI, CORONA Estate, CORONA Hatchback, CORONA Saloon (_T19_), CURREN Coupe (ST20_), SPRINTER, SPRINTER CARIB Estate (AE11_), SPRINTER Hatchback (_E1_), SPRINTER Saloon (_E1_) |  |   |   |                      |    |            |                             |       |        |  |
|           | 80 00416 1 0 000   | Ø81; STD; set: 1; [R ST CR 1.2] [M 1.5] [SLF CR 3]<br>80 00416 1 0 050 81.50   |   |   |                      |    |            |                             |       |        |  |
|           | TW-1400A STD   | [Pair] AS STD Ø 53.750 / 66.000 // 2.490 St/A  |   |   |                      |    |            |                             |       |        |  |
|           | CB-1451A 0.25  | [Set] PL 0,25 Ø 47.750 / 51.000 / 17.000 / 1.615 St/A<br>CB-1451A STD  |   |   |                      |    |            |                             |       |        |  |
|           | MS-1410A 0.25  | [Set] HL 0,25 Ø 47.750 / 52.020 / 19.900 / 2.129 St/A<br>MS-1410A 0,50 / MS-1410A STD  |   |   |                      |    |            |                             |       |        |  |
|           | 711012   | EX; 24.5 x 6 x 87.9 x A - Ni - 45° - VS - 1 -  |   |   |                      |    | 81-71000   | IN/EX; 11.05/ x 6 x 38.5 G2 |       |        |  |
|           | 711011   | IN; 31 x 6 x 87.5 x S - Ni - 45° - 1 - III   |   |   |                      |    |            |                             |       |        |  |
|           | 7.05271.60.0   | lambda sensor; heated  |   |   |                      |    |            |                             |       |        |  |
| <b>17</b> |  | <b>82.5</b>  |   |   |                      |    |            |                             |       |        |  |
|           | 4S-FE  | 09.1988 → 12.1998  | B | 4 | 1838 cm <sup>3</sup> | 4V | 74-92 kW   | 101-125 PS                  | €9,5  | - 86   |  |
|           | CALDINA Estate (_T19_), CAMRY (_V1_), CARINA E Saloon (_T19_), CARINA ED (_T18_), CARINA ED (_T2_), CHASER (_X8_), CHASER (_X9_), COROLLA Estate (_E10_), CORONA EXIV Saloon (_T18_), CORONA Hatchback, CORONA Hatchback (_T17_), CORONA Saloon (_T17_), CORONA Saloon (_T19_), CRESTA Saloon (_X8_), CURREN Coupe (ST20_), MARK II Saloon, VISTA / CAMRY Saloon (_V3_, _V4_)  |  |   |   |                      |    |            |                             |       |        |  |
|           | 50 005 187   | mechanical; metal  |   |   |                      |    |            |                             |       |        |  |
| <b>18</b> |  | <b>83</b>  |   |   |                      |    |            |                             |       |        |  |
|           | 1C   | 12.1986 → 06.1993  | D | 4 | 1839 cm <sup>3</sup> | 2V | 41-49 kW   | 56-67 PS                    | €22,5 | - 85   |  |
|           | COROLLA (_E9_), COROLLA Compact (_E9_), COROLLA Liftback (_E9_), COROLLA Station Wagon (_E9_), CORONA, SPRINTER CARIB Estate (_E9_), SPRINTER Saloon (_E9_)  |  |   |   |                      |    |            |                             |       |        |  |
|           | TW-1408A STD   | [Pair] AS STD Ø 62.250 / 76.800 // 2.730 St/A  |   |   |                      |    |            |                             |       |        |  |
|           | CB-1421A 0.25  | [Set] PL 0,25 Ø 50.250 / 53.500 / 18.900 / 1.607 St/A<br>CB-1421A 0,50 / CB-1421A STD, →08.1990  |   |   |                      |    |            |                             |       |        |  |
|           | CB-1448A STD   | [Set] PL STD Ø 50.500 / 53.500 / 23.100 / 1.482 St/A, 09.1990→   |   |   |                      |    |            |                             |       |        |  |
|           | CB-1453A STD   | [Set] PL STD Ø 50.500 / 53.500 / 23.100 / 1.482 St/A, 09.1990→   |   |   |                      |    |            |                             |       |        |  |
|           | MS-1421A 0.25  | [Set] HL 0,25 Ø 56.750 / 61.000 / 20.000 / 2.115 St/A<br>MS-1421A 0,50 / MS-1421A STD, →07.1990  |   |   |                      |    |            |                             |       |        |  |
|           | PB-1421J STD   | [Set] PL-B STD Ø 27.000 / 30.000 / 20.000 / 1.540 St/B   |   |   |                      |    |            |                             |       |        |  |
| <b>19</b> |  | <b>83</b>  |   |   |                      |    |            |                             |       |        |  |
|           | 7M-GE  | 01.1986 → 10.1996  | B | 6 | 2954 cm <sup>3</sup> | 4V | 140-150 kW | 190-204 PS                  | €9,2  | - 91   |  |
|           | CHASER (_X8_), CRESSIDA Saloon (_X6_), CRESSIDA Saloon (_X8_), CRESTA Saloon (_X8_), CROWN (_S13_), SUPRA (_A7_)   |  |   |   |                      |    |            |                             |       |        |  |
|           | TW-1006A STD   | [Pair] AS STD Ø 66.250 / 80.000 // 2.975 St/A  |   |   |                      |    |            |                             |       |        |  |
|           | CB-1414GP 0.25   | [Set] PL 0,25 Ø 51.750 / 55.015 / 20.000 / 1.622 St/B/G<br>CB-1414GP STD   |   |   |                      |    |            |                             |       |        |  |
|           | MS-1414GP 0.25   | [Set] HL 0,25 Ø 59.750 / 64.022 / 22.130 / 2.123 St/B/G; HL 0,25 Ø 59.750 / 64.022 / 25.130 / 2.123 St/B/G<br>MS-1414GP 0,50 / MS-1414GP STD |   |   |                      |    |            |                             |       |        |  |

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| <b>20</b> |   | <b>86</b>   |
|           | 12.1987 → 11.2000   | D 4 1974 cm <sup>3</sup> 2V 49-56 kW 67-76 PS 23 - 85 |
|           | Caldina Estate (_T19_), Carina E (_T19_), Carina E Saloon (_T19_), Carina E Sportswagon (_T19_), Carina II Saloon (_T17_), Corolla (_E10_), Corolla Compact (_E10_), Corolla Estate (_E10_), Corolla Liftback (_E10_), Corolla Estate (_T17_), Corolla Hatchback (_T17_), Corolla Saloon (_T17_), Corolla Saloon (_T19_), Sprinter Hatchback (_E1_), Sprinter Saloon (_E1_) |   |

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|  | [Pair] AS STD Ø 62.250 / 76.800 // 2.730 St/A   |
|  | [Set] PL 0,25 Ø 50.250 / 53.500 / 18.900 / 1.607 St/A<br>CB-1421A 0,50 / CB-1421A STD, →08.1990               |
|  | [Set] PL STD Ø 50.500 / 53.500 / 23.100 / 1.482 St/A, 2.0 D (CT170_), 2.0 D (CT176V_), 2.0 D, 2.0 D: 09.1990→ |
|  | [Set] PL STD Ø 50.500 / 53.500 / 23.100 / 1.482 St/A, 2.0 D (CT170_), 2.0 D (CT176V_), 2.0 D, 2.0 D: 09.1990→ |
|  | [Set] HL 0,25 Ø 56.750 / 61.000 / 20.000 / 2.115 St/A<br>MS-1421A 0,50 / MS-1421A STD, →07.1990               |
|  | [Set] PL-B STD Ø 27.000 / 30.000 / 20.000 / 1.540 St/B  |

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| <b>21</b> |   | <b>86</b>   |
|           | 12.1987 → 06.1992                           | D 4 1974 cm <sup>3</sup> 2V 50-54 kW 68-73 PS 23 - 85 |
|           | Carina II (_T17_), Carina II Estate (_T17_) |   |

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| <b>22</b> |   | <b>86</b>  |
|           | 10.1986 → 02.2000   | D A 4 1974 cm <sup>3</sup> 2V 61-67 kW 83-91 PS 23 - 85    |
|           | 10.1994 → 10.1997   | D A 4 1974 cm <sup>3</sup> 2V 66 kW 90 PS 23 - 85          |
|           | 10.1994 → 10.1997   | D A 4 1974 cm <sup>3</sup> 2V 63 kW 86 PS 23 - 85          |
|           | 05.1990 → 08.2000   | D A 4 2184 cm <sup>3</sup> 2V 66-77 kW 90-105 PS 22,6 - 94 |
|           | Avenis (_T22_), Avenis Estate (_T22_), Avenis Liftback (_T22_), Caldina Estate (_T19_), Camry (_V2_), Camry Estate (_V2_), Carina E (_T19_), Carina E Saloon (_T19_), Carina E Sportswagon (_T19_), Carina II, Carina Saloon (_T21_), Corolla Estate, Corolla Hatchback, Corolla Saloon (_T19_), Corolla Saloon (_T21_), Estima Emima / Lucida (_R1_, _R2_), Previa (_R1_, _R2_), Scepter Estate, Scepter Saloon, Vista / Camry Saloon (_V3_, _V4_) |  |

|  |   |
|--|---|
|  | [Pair] AS STD Ø 62.250 / 76.800 // 2.730 St/A                         |
|  | [Set] PL STD Ø 50.500 / 53.500 / 23.100 / 1.482 St/A, 2C-TL: 08.1985→ |
|  | [Set] PL STD Ø 50.500 / 53.500 / 23.100 / 1.482 St/A, 2C-TL: 08.1985→ |
|  | [Set] HL 0,25 Ø 56.750 / 61.000 / 22.000 / 2.115 St/A<br>MS-1448A STD |

7.06595.18.0

|           |                      |   |
|-----------|----------------------|---|
| <b>23</b> |                      | <b>86</b>   |
|           | 10.1991 → 08.1999    | B 6 2997 cm <sup>3</sup> 4V 156-170 kW 212-231 PS 10,5 - 86 |
|           | Crown (_S14_, _S13_) |   |

7.28342.11.0 air mass sensor; electrical

|           |   |   |
|-----------|---|---|
| <b>24</b> |   | <b>86</b>   |
|           | 09.1988 → 05.2000   | B 4 1812 cm <sup>3</sup> 2V 55-65 kW 75-88 PS 8,8 - 78  |
|           | 01.1989 → 11.1995   | B 4 1998 cm <sup>3</sup> 2V 57-79 kW 78-107 PS 8,8 - 86 |
|           | 4-Runner, Cressida Saloon (_X6_), Hilux V Pickup (_N_, KZN1_, VZN1_), Venture |   |

|  |   |
|--|---|
|  | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A   |
|  | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.900 / 1.615 St/A<br>CB-1407A 0,50 / CB-1407A STD |
|  | [Set] HL 0,50 Ø 57.500 / 62.000 / 20.930 / 2.240 St/A<br>MS-1407A STD                 |
|  | [Set]   |

50 007 661 hydraulic; Outer Ø: 21.4

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|-----------|---|---|
| <b>25</b> |   | <b>86</b>   |
|           | 3S-FE   | 10.1986 → 12.2000 B 4 1998 cm <sup>3</sup> 4V 86-125 kW 117-170 PS 9,8 - 86   |
|           | <b>AVENSIS (_T22_), AVENSIS Estate (_T22_), AVENSIS Liftback (_T22_), CALDINA Estate (_T19_), CAMRY (_V1_), CAMRY (_V2_), CAMRY Estate (_V2_), CARINA E (_T19_), CARINA E Saloon (_T19_), CARINA E Sportswagon (_T19_), CARINA ED (_T18_), CARINA ED (_T2_), CARINA II (_T17_), CARINA II Estate (_T17_), CARINA II Saloon (_T17_), CELICA Coupe (_T20_), CORONA EXIV Saloon (_T18_), CORONA Estate, CORONA Estate (_T17_), CORONA Hatchback, CORONA Hatchback (_T17_), CORONA Saloon (_T17_), CORONA Saloon (_T19_), CORONA Saloon (_T21_), CURREN Coupe (ST20_), MR2 II (SW2_), PICNIC (_XM1_), RAV 4 I (_A1_), RAV 4 I Cabrio (_A1_), SCEPTER Estate, SCEPTER Saloon, VISTA / CAMRY Saloon (_V3_, _V4_), VISTA Estate (_V2_)</b> |   |
|           | 80 00425 1 0 000  | Ø86; STD; set: 1; [R G6 CR 1.5] [M CR 1.5] [SLF CR 4]   |
|           | TW-1117A STD  | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A   |
|           | CB-1404A 0.25   | [Set] PL 0,25 Ø 47.750 / 51.000 / 20.500 / 1.613 St/A<br><b>CB-1404A 0,50 / CB-1404A STD</b>  |
|           | CB-1419GP 0.25  | [Set] PL 0,25 Ø 47.750 / 51.000 / 21.300 / 1.613 St/B/G<br><b>CB-1419GP 0,50 / CB-1419GP STD</b>  |
|           | MS-1404A 0.25   | [Set] HL 0,25 Ø 54.750 / 59.020 / 19.200 / 2.125 St/A; HL 0,25 Ø 54.750 / 59.020 / 23.000 / 2.120 St/A<br><b>MS-1404A 0,50 / MS-1404A STD</b> |
|           | 50 005 187  | mechanical; metal   |
|           | 7.05271.60.0  | lambda sensor; heated   |
|           | 7.02604.02.0  | lambda sensor; universal probe; not heated  |
| <b>26</b> |   | <b>86</b>   |
|           | 3S-GE   | 11.1987 → 05.2000 B 4 1998 cm <sup>3</sup> 4V 103-154 kW 140-209 PS 10 - 86   |
|           | <b>CALDINA Estate (_T19_), CAMRY (_V1_), CARINA E (_T19_), CARINA E Saloon (_T19_), CARINA ED (_T18_), CARINA ED (_T2_), CELICA Convertible (_T18_), CELICA Convertible (_T20_), CELICA Coupe (_T18_), CELICA Coupe (_T20_), CORONA EXIV Saloon (_T18_), CORONA Saloon (_T17_), CORONA Saloon (_T19_), CURREN Coupe (ST20_), MR2 II (SW2_), RAV 4 I (_A1_), VISTA / CAMRY Saloon (_V3_, _V4_)</b>   |   |
|           | TW-1117A STD  | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A   |
|           | MS-1404A 0.25   | [Set] HL 0,25 Ø 54.750 / 59.020 / 19.200 / 2.125 St/A; HL 0,25 Ø 54.750 / 59.020 / 23.000 / 2.120 St/A<br><b>MS-1404A 0,50 / MS-1404A STD</b> |
|           | 50 005 187  | mechanical; metal   |
|           | 7.05271.56.0  | lambda sensor; control sensor   |
|           | 7.05271.60.0  | lambda sensor; heated   |
| <b>27</b> |   | <b>86</b>   |
|           | 3S-GTE  | 09.1989 → 11.1999 B A 4 1998 cm <sup>3</sup> 4V 136-195 kW 185-265 PS 8,5 - 86  |
|           | <b>CELICA Coupe (_T18_), CELICA Coupe (_T20_), CURREN, MR2 II (SW2_)</b>  |   |
|           | TW-1117A STD  | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A   |
|           | MS-1404A 0.25   | [Set] HL 0,25 Ø 54.750 / 59.020 / 19.200 / 2.125 St/A; HL 0,25 Ø 54.750 / 59.020 / 23.000 / 2.120 St/A<br><b>MS-1404A 0,50 / MS-1404A STD</b> |
| <b>28</b> |   | <b>86</b>   |
|           | 3Y-C  | 04.1989 → 12.1991 B 4 1998 cm <sup>3</sup> 2V 65 kW 88 PS 8,8 - 86  |
|           | <b>4 RUNNER (_N1_)</b>  |   |
|           | 50 007 661  | hydraulic; Outer Ø: 21.4  |
| <b>29</b> |   | <b>87</b>   |
|           | 5S-FE   | 09.1989 → 03.2000 B 4 2164 cm <sup>3</sup> 4V 93-103 kW 126-140 PS 9,8 - 91   |
|           | <b>CAMRY (_V1_), CAMRY Coupe (_V1_), CAMRY Estate (_V1_), CELICA Convertible (_T18_), CELICA Convertible (_T20_), CELICA Coupe (_T18_), CELICA Coupe (_T20_), CURREN Coupe (ST20_), MR2 II (SW2_), SCEPTER Coupe (_V15_), SCEPTER Estate, SCEPTER Saloon, SOLARA Convertible (_V2_), VISTA / CAMRY Saloon (_V3_, _V4_)</b>  |   |
|           | MS-1404A 0.25   | [Set] HL 0,25 Ø 54.750 / 59.020 / 19.200 / 2.125 St/A; HL 0,25 Ø 54.750 / 59.020 / 23.000 / 2.120 St/A<br><b>MS-1404A 0,50 / MS-1404A STD</b> |
|           | 50 005 187  | mechanical; metal   |
|           | 7.05271.60.0  | lambda sensor; heated   |

|           |   |   |   |   |                      |    |            |            |        |        |
|-----------|---|---|---|---|----------------------|----|------------|------------|--------|--------|
| <b>30</b> |   | <b>87.5</b>   |   |   |                      |    |            |            |        |        |
|           | <b>1MZ-FE</b>   | 09.1991→12.1999   | B | 6 | 2995 cm <sup>3</sup> | 4V | 135-164 kW | 184-223 PS | ε 10,5 | - 83   |
|           | <b>AVALON Saloon (_X1_), CAMRY (_V1_), CAMRY Coupe (_V1_), CAMRY Estate (_V1_)</b>  |   |   |   |                      |    |            |            |        |        |
|           | <b>CB-1455A 0.25</b>  | [Set] PL 0,25 Ø 52.750 / 56.000 / 16.000 / 1.620 St/A<br><b>CB-1455A STD</b>  |   |   |                      |    |            |            |        |        |
|           | <b>MS-1455A 0.25</b>  | [Set] HL 0,25 Ø 60.750 / 66.000 / 18.800 / 2.614 St/A; HL 0,25 Ø 60.750 / 66.000 / 22.200 / 2.614 St/A<br><b>MS-1455A STD</b>                       |   |   |                      |    |            |            |        |        |
|           | <b>7.28342.11.0</b>   | air mass sensor; electrical   |   |   |                      |    |            |            |        |        |
|           | <b>7.02604.01.0</b>   | lambda sensor; universal probe; not heated  |   |   |                      |    |            |            |        |        |
| <b>31</b> |   | <b>87.5</b>   |   |   |                      |    |            |            |        |        |
|           | <b>1UZ-FE</b>   | 12.1988→08.2000   | B | 8 | 3969 cm <sup>3</sup> | 4V | 173-216 kW | 235-294 PS | ε 10,5 | - 82.5 |
|           | <b>ARISTO (_S14_), CELSIOR (UCF1_), CELSIOR (UCF2_), CROWN (_S14_, _S13_), SOARER Coupe (_Z3_)</b>  |   |   |   |                      |    |            |            |        |        |
|           | <b>TW-1440A STD</b>   | [Pair] AS STD Ø 73.850 / 89.300 // 2.500 St/A   |   |   |                      |    |            |            |        |        |
|           | <b>CB-1440GP 0.25</b>   | [Set] PL 0,25 Ø 51.750 / 55.000 / 19.500 / 1.622 St/B/G<br><b>CB-1440GP STD</b>   |   |   |                      |    |            |            |        |        |
|           | <b>MS-1440GP 0.25</b>   | [Set] HL 0,25 Ø 66.720 / 72.000 / 19.500 / 2.625 St/B/G; HL 0,25 Ø 66.720 / 72.000 / 22.500 / 2.625 St/B/G<br><b>MS-1440GP STD</b>                  |   |   |                      |    |            |            |        |        |
| <b>32</b> |   | <b>87.5</b>   |   |   |                      |    |            |            |        |        |
|           | <b>3VZ-E</b>  | 08.1987→08.1997   | B | 6 | 2959 cm <sup>3</sup> | 2V | 105-112 kW | 143-152 PS | ε 9:1  | - 82   |
|           | <b>4 RUNNER (_N1_), HILUX, HILUX SUV (LN_, KZN1_, VZN1_), HILUX V Pickup (_N_, KZN1_, VZN1_), T100 Pickup (_CK_)</b>  |   |   |   |                      |    |            |            |        |        |
|           | <b>CB-1437GP 0.25</b>   | [Set] PL 0,25 Ø 54.750 / 58.000 / 16.800 / 1.615 St/B/G<br><b>CB-1437GP 0,50 / CB-1437GP STD</b>  |   |   |                      |    |            |            |        |        |
|           | <b>MS-1437GP 0.25</b>   | [Set] HL 0,25 Ø 63.750 / 68.000 / 20.000 / 2.117 St/B/G; HL 0,25 Ø 63.750 / 68.000 / 22.000 / 2.117 St/B/G<br><b>MS-1437GP 0,50 / MS-1437GP STD</b> |   |   |                      |    |            |            |        |        |
| <b>33</b> |   | <b>88.5</b>   |   |   |                      |    |            |            |        |        |
|           | <b>18R</b>  | 11.1993→09.1996   | B | 4 | 1968 cm <sup>3</sup> | 2V | 63-72 kW   | 86-98 PS   | ε 8,5  | - 80   |
|           | <b>HILUX V Pickup (_N_, KZN1_, VZN1_)</b>   |   |   |   |                      |    |            |            |        |        |
|           | <b>TW-1133A STD</b>   | [Pair] AS STD Ø 66.250 / 80.000 // 1.990 St/A   |   |   |                      |    |            |            |        |        |
|           | <b>CB-1133GP 0.25</b>   | [Set] PL 0,25 Ø 52.740 / 56.000 / 22.000 / 1.625 St/B/G<br><b>CB-1133GP 0,50 / CB-1133GP STD</b>  |   |   |                      |    |            |            |        |        |
| <b>34</b> |   | <b>91</b>   |   |   |                      |    |            |            |        |        |
|           | <b>4Y</b>   | 04.1988→05.2000   | B | 4 | 2237 cm <sup>3</sup> | 2V | 67-69 kW   | 92-94 PS   | ε 8,8  | - 86   |
|           | <b>HILUX V Pickup (_N_, KZN1_, VZN1_), STOUT Pickup (_K11_), VENTURE</b>  |   |   |   |                      |    |            |            |        |        |
|           | <b>TW-1117A STD</b>   | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A   |   |   |                      |    |            |            |        |        |
|           | <b>CB-1407A 0.25</b>  | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.900 / 1.615 St/A<br><b>CB-1407A 0,50 / CB-1407A STD</b>  |   |   |                      |    |            |            |        |        |
|           | <b>MS-1407A 0.50</b>  | [Set] HL 0,50 Ø 57.500 / 62.000 / 20.930 / 2.240 St/A<br><b>MS-1407A STD</b>  |   |   |                      |    |            |            |        |        |
|           | <b>SH-1407A STD</b>   | [Set]   |   |   |                      |    |            |            |        |        |
|           | <b>50 007 661</b>   | hydraulic; Outer Ø: 21.4  |   |   |                      |    |            |            |        |        |
| <b>35</b> |   | <b>92</b>   |   |   |                      |    |            |            |        |        |
|           | <b>22R</b>  | 10.1983→08.1997   | B | 4 | 2367 cm <sup>3</sup> | 2V | 72-87 kW   | 98-118 PS  | ε 9,1  | - 89   |
|           | <b>22REC</b>  | 10.1983→12.1995   | B | 4 | 2367 cm <sup>3</sup> | 2V | 77-87 kW   | 105-118 PS | ε 9:1  | - 89   |
|           | <b>4 RUNNER (_N1_), CELICA, CRESSIDA Saloon (_X6_), CRESSIDA Saloon (_X8_), HILUX V Pickup (_N_, KZN1_, VZN1_), LAND CRUISER (_J7_), LAND CRUISER 80 (_J8_)</b> |   |   |   |                      |    |            |            |        |        |
|           | <b>TW-1133A STD</b>   | [Pair] AS STD Ø 66.250 / 80.000 // 1.990 St/A   |   |   |                      |    |            |            |        |        |
|           | <b>TW-1405A STD</b>   | [Pair] AS STD Ø 66.250 / 80.000 // 2.740 St/A, 2.4: 08.1984→  |   |   |                      |    |            |            |        |        |
|           | <b>CB-1133GP 0.25</b>   | [Set] PL 0,25 Ø 52.740 / 56.000 / 22.000 / 1.625 St/B/G<br><b>CB-1133GP 0,50 / CB-1133GP STD</b>  |   |   |                      |    |            |            |        |        |
|           | <b>MS-1405GP 0.50</b>   | [Set] HL 0,50 Ø 59.480 / 60.004 / 22.000 / 2.250 St/B/G<br><b>MS-1405GP STD</b>   |   |   |                      |    |            |            |        |        |

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| <b>36</b> |  | <b>92</b>   |
|           | 22RE   | 10.1983 → 07.1997 B 4 2367 cm <sup>3</sup> 2V 84-87 kW 114-118 PS 9 - 89                  |
|           | 4 RUNNER (_N1_), CELICA, HILUX V Pickup (_N_, KZN1_, VZN1_), LAND CRUISER (_J7_) |   |
|           | TW-1133A STD   | [Pair] AS STD Ø 66.250 / 80.000 // 1.990 St/A   |
|           | TW-1405A STD   | [Pair] AS STD Ø 66.250 / 80.000 // 2.740 St/A, 2.4: 08.1984→                              |
|           | CB-1133GP 0.25   | [Set] PL 0,25 Ø 52.740 / 56.000 / 22.000 / 1.625 St/B/G<br>CB-1133GP 0,50 / CB-1133GP STD |
|           | MS-1405GP 0.50   | [Set] HL 0,50 Ø 59.480 / 60.004 / 22.000 / 2.250 St/B/G<br>MS-1405GP STD                  |
|           | 7.05271.60.0   | lambda sensor; heated   |

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| <b>37</b> |  | <b>92</b>  |
|           | 2L   | 08.1984 → 01.1999 D 4 2446 cm <sup>3</sup> 2V 53-66 kW 72-90 PS 22,3 - 92  |
|           | CHASER (_X9_), CRESSIDA, CRESTA Saloon (_X8_), HILUX V Pickup (_N_, KZN1_, VZN1_), MARK II Estate (_X1_, _V2_) |  |
|           | 90 739 720   | Cylinder diameter: 93.02; KH: 49.25; MT: -1.5; GL: 86.15; piston pin: 27x74; number of piston rings: 3<br>ET 2 CR G6<br>M 2<br>DSF 4 CR  |
|           | 89 850 190   | T - Dry cylinder liner; semi; A=96 C=100.7 L=160.5 H+F=3.5+1   |
|           | TW-1161A 0.25  | [Pair] AS 0,25 Ø 70.250 / 81.800 // 2.605 St/A<br>TW-1161A STD   |
|           | CB-1406A 0.25  | [Set] PL 0,25 Ø 52.750 / 56.000 / 26.000 / 1.611 St/A<br>CB-1406A 0,50 / CB-1406A 0,75 / CB-1406A STD / CB-1406A 1,00  |
|           | CB-1411A 0.25  | [Set] PL 0,25 Ø 54.750 / 58.000 / 26.000 / 1.611 St/A<br>CB-1411A 0,50 / CB-1411A 0,75 / CB-1411A STD / CB-1411A 1,00  |
|           | MS-1406A 0.25  | [Set] HL 0,25 Ø 61.750 / 66.000 / 27.600 / 2.112 St/A<br>MS-1406A 0,50 / MS-1406A STD  |
|           | PB-1063J STD   | [Set] PL-B STD Ø 27.000 / 30.000 / 30.500 / 1.530 St/B   |
|           | PB-1406J STD   | [Set] PL-B STD Ø 27.000 / 30.000 / 23.000 / 1.530 St/B, 2.4 D 4WD (LN1_), 2.4 D (LN5_, LN85, LN90), 2.4 D (LN85_, LN110, Ln90), 2.4 D (LX80), 2.4 D, 2.4 D: 10.1990→   |
|           | SH-1161A STD   | [Set] NW-L STD Ø 34.985 / 38.015 / 20.030 / 1.500 St/A; NW-L STD Ø 34.985 / 38.015 / 28.040 / 1.500 St/A, →07.1988   |
|           | SH-1431A STD   | [Set] NW-L STD Ø 27.975 / 31.015 / 20.030 / 1.504 St/A; NW-L STD Ø 34.975 / 38.015 / 28.040 / 1.504 St/A, 2.4 D 4WD (LN1_), 2.4 D (LN5_, LN85, LN90), 2.4 D (LN85_, LN110, Ln90), 2.4 D (LX80), 2.4 D, 2.4 D: 10.1990→ |
|           | 81-71002   | IN/EX; 13.05/ x 8.02 x 40 G1   |
|           | 50 005 186   | mechanical; metal  |

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| <b>38</b> |  | <b>92</b>  |
|           | 2L-T   | 03.1980 → 01.1999 D A 4 2446 cm <sup>3</sup> 2V 63-92 kW 85-125 PS 21 - 92   |
|           | 4 RUNNER (_N1_), CHASER (_X8_), CRESTA, CRESTA Saloon (_X8_), HILUX SUV (LN_, KZN1_, VZN1_), HILUX V Pickup (_N_, KZN1_, VZN1_), LAND CRUISER (_J7_), LAND CRUISER Hardtop (_J7_), PRADO |  |
|           | TW-1161A 0.25  | [Pair] AS 0,25 Ø 70.250 / 81.800 // 2.605 St/A<br>TW-1161A STD   |
|           | CB-1411A 0.25  | [Set] PL 0,25 Ø 54.750 / 58.000 / 26.000 / 1.611 St/A<br>CB-1411A 0,50 / CB-1411A 0,75 / CB-1411A STD / CB-1411A 1,00      |
|           | MS-1161A 0.25  | [Set] HL 0,25 Ø 61.750 / 66.000 / 27.600 / 2.112 St/A<br>MS-1161A STD, →08.1983  |
|           | MS-1406A 0.25  | [Set] HL 0,25 Ø 61.750 / 66.000 / 27.600 / 2.112 St/A<br>MS-1406A 0,50 / MS-1406A STD, 2.4 TD: 09.1983→                    |
|           | PB-1431J STD   | [Set] PL-B STD Ø 29.000 / 32.000 / 23.000 / 1.530 St/B, 2.4 TD: 08.1988→   |
|           | SH-1161A STD   | [Set] NW-L STD Ø 34.985 / 38.015 / 20.030 / 1.500 St/A; NW-L STD Ø 34.985 / 38.015 / 28.040 / 1.500 St/A, 2.4 TD: →08.1988 |
|           | SH-1431A STD   | [Set] NW-L STD Ø 27.975 / 31.015 / 20.030 / 1.504 St/A; NW-L STD Ø 34.975 / 38.015 / 28.040 / 1.504 St/A, 2.4 TD: 08.1988→ |

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| <b>39</b> |   | <b>92</b>  |
|           | <b>2L-TE</b>  | 04.1988→09.1999 D A 4 2446 cm <sup>3</sup> 2V 66-71 kW 90-97 PS 22 - 92  |
|           | <b>CHASER (_X10_), CHASER (_X9_), CRESTA, CRESTA Saloon (_X8_), CROWN (_S15_), HILUX SUV (LN_, KZN1_, VZN1_), MARK II Saloon, PRADO</b> |  |
|           | <b>80 00424 1 0 000</b>   | ∅92; STD; set: 1; [ET G6 CR 2] [M CR 2] [DSF CR 4]<br><b>80 00424 1 0 050 92.50</b>  |
|           | <b>TW-1161A 0.25</b>  | [Pair] AS 0,25 ∅ 70.250 / 81.800 // 2.605 St/A<br><b>TW-1161A STD</b>  |
|           | <b>CB-1411A 0.25</b>  | [Set] PL 0,25 ∅ 54.750 / 58.000 / 26.000 / 1.611 St/A<br><b>CB-1411A 0,50 / CB-1411A 0,75 / CB-1411A STD / CB-1411A 1,00</b> |
|           | <b>MS-1406A 0.25</b>  | [Set] HL 0,25 ∅ 61.750 / 66.000 / 27.600 / 2.112 St/A<br><b>MS-1406A 0,50 / MS-1406A STD</b>                                 |
|           | <b>PB-1431J STD</b>   | [Set] PL-B STD ∅ 29.000 / 32.000 / 23.000 / 1.530 St/B, 09.1988→   |
|           | <b>SH-1161A STD</b>   | [Set] NW-L STD ∅ 34.985 / 38.015 / 20.030 / 1.500 St/A; NW-L STD ∅ 34.985 / 38.015 / 28.040 / 1.500 St/A, →08.1988           |
|           | <b>SH-1431A STD</b>   | [Set] NW-L STD ∅ 27.975 / 31.015 / 20.030 / 1.504 St/A; NW-L STD ∅ 34.975 / 38.015 / 28.040 / 1.504 St/A, 09.1988→           |
|           | <b>81-71002</b>   | IN/EX; 13.05/ x 8.02 x 40 G1   |
|           | <b>50 005 186</b>   | mechanical; metal  |

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| <b>40</b> |   | <b>92</b>   |
|           | <b>2L-TII</b>   | 08.1988→09.1996 D A 4 2446 cm <sup>3</sup> 2V 60-71 kW 82-97 PS 22,1 - 92   |
|           | <b>CHASER (_X9_), CRESSIDA Estate (_X8_), CRESSIDA Saloon (_X8_), CRESTA, MARK II Estate (_X1_, _V2_)</b> |   |
|           | <b>94 756 600</b>   | Cylinder diameter: 92.02; KH: 44.3; MT: -1.5; GL: 80.3; piston pin: 27x70; number of piston rings: 3<br><b>94 756 620 93.02</b> |
|           | <b>RTK</b>  |   |
|           | <b>ET 2</b>   | CR G6   |
|           | <b>M 2</b>  |   |
|           | <b>DSF 4</b>  | CR  |
|           | <b>80 00424 1 0 000</b>   | ∅92; STD; set: 1; [ET G6 CR 2] [M CR 2] [DSF CR 4]<br><b>80 00424 1 0 050 92.50</b>   |
|           | <b>89 850 190</b>   | T - Dry cylinder liner; semi; A=96 C=100.7 L=160.5 H+F=3.5+1  |
|           | <b>TW-1161A 0.25</b>  | [Pair] AS 0,25 ∅ 70.250 / 81.800 // 2.605 St/A<br><b>TW-1161A STD</b>   |
|           | <b>CB-1411A 0.25</b>  | [Set] PL 0,25 ∅ 54.750 / 58.000 / 26.000 / 1.611 St/A<br><b>CB-1411A 0,50 / CB-1411A 0,75 / CB-1411A STD / CB-1411A 1,00</b>    |
|           | <b>MS-1406A 0.25</b>  | [Set] HL 0,25 ∅ 61.750 / 66.000 / 27.600 / 2.112 St/A<br><b>MS-1406A 0,50 / MS-1406A STD, 05.1983→</b>                          |
|           | <b>PB-1431J STD</b>   | [Set] PL-B STD ∅ 29.000 / 32.000 / 23.000 / 1.530 St/B  |
|           | <b>SH-1431A STD</b>   | [Set] NW-L STD ∅ 27.975 / 31.015 / 20.030 / 1.504 St/A; NW-L STD ∅ 34.975 / 38.015 / 28.040 / 1.504 St/A                        |
|           | <b>81-71002</b>   | IN/EX; 13.05/ x 8.02 x 40 G1  |
|           | <b>50 005 186</b>   | mechanical; metal   |

T

|           |                               |  |
|-----------|-------------------------------|--|
| <b>41</b> |                               | <b>93.5</b>  |
|           | <b>5VZ-FE</b>                 | 11.1995→07.2000 B 6 3378 cm <sup>3</sup> 4V 124-142 kW 169-193 PS 9,6 - 82 |
|           | <b>HILUX SUV (_N1_, _N2_)</b> |  |
|           | <b>7.28342.15.0</b>           | air mass sensor; electrical  |

|           |                               |  |
|-----------|-------------------------------|--|
| <b>42</b> |                               | <b>94</b>  |
|           | <b>1H-Z</b>                   | 01.1990→12.1997 D 6 4164 cm <sup>3</sup> 2V 59-123 kW 80-167 PS 22,7 - 100 |
|           | <b>LAND CRUISER 80 (_J8_)</b> |  |
|           | <b>89 822 190</b>             | T - Dry cylinder liner; semi; A=98 L=166.5                                 |
|           | cont...                       |  |



|           |   |  |
|-----------|---|--|
|           | <b>TW-1436A 0.25</b>  | [Pair] AS 0,25 Ø 74.250 / 85.750 // 3.105 St/A<br><b>TW-1436A STD</b>  |
|           | <b>CB-1436A 0.25</b>  | [Set] PL 0,25 Ø 58.750 / 62.014 / 23.600 / 1.614 St/A<br><b>CB-1436A 0,50 / CB-1436A 0,75 / CB-1436A STD / CB-1436A 1,00</b> |
|           | <b>MS-1436A 0.25</b>  | [Set] HL 0,25 Ø 66.740 / 71.000 / 22.100 / 2.107 St/A<br><b>MS-1436A 0,50 / MS-1436A 0,75 / MS-1436A STD / MS-1436A 1,00</b> |
|           | <b>81-71002</b>   | IN/EX; 13.05/ x 8.02 x 40 G1   |
| <b>43</b> |   | <b>94</b>  |
|           | <b>1HD-FT</b>   | 01.1995 → 12.1997 D A 6 4164 cm <sup>3</sup> 4V 122-125 kW 166-170 PS €18,8 - 100  |
|           | <b>LAND CRUISER 80 (_J8_)</b>   |  |
|           | <b>89 822 190</b>   | T - Dry cylinder liner; semi; A=98 L=166.5   |
| <b>44</b> |   | <b>94</b>  |
|           | <b>1HD-T</b>  | 01.1990 → 12.1997 D A 6 4164 cm <sup>3</sup> 2V 115-123 kW 156-167 PS €18,6 - 100  |
|           | <b>LAND CRUISER 80 (_J8_)</b>   |  |
|           | <b>80 00418 1 0 000</b>   | Ø94; STD; set: 1; [ET CR 2] [M NT 2] [DSF CR 4]<br><b>80 00418 1 0 050 94.50</b>   |
|           | <b>89 822 190</b>   | T - Dry cylinder liner; semi; A=98 L=166.5   |
|           | <b>TW-1436A 0.25</b>  | [Pair] AS 0,25 Ø 74.250 / 85.750 // 3.105 St/A<br><b>TW-1436A STD</b>  |
|           | <b>CB-1436A 0.25</b>  | [Set] PL 0,25 Ø 58.750 / 62.014 / 23.600 / 1.614 St/A<br><b>CB-1436A 0,50 / CB-1436A 0,75 / CB-1436A STD / CB-1436A 1,00</b> |
|           | <b>MS-1436A 0.25</b>  | [Set] HL 0,25 Ø 66.740 / 71.000 / 22.100 / 2.107 St/A<br><b>MS-1436A 0,50 / MS-1436A 0,75 / MS-1436A STD / MS-1436A 1,00</b> |
|           | <b>81-71002</b>   | IN/EX; 13.05/ x 8.02 x 40 G1   |
| <b>45</b> |   | <b>94</b>  |
|           | <b>1PZ</b>  | 01.1990 → 12.1994 D 5 3470 cm <sup>3</sup> 2V 72-85 kW 98-116 PS €22,7 - 100   |
|           | <b>LAND CRUISER (_J7_), LAND CRUISER 80 (_J8_), LAND CRUISER Hardtop (_J7_)</b>   |  |
|           | <b>CB-1439A 0.25</b>  | [Set] PL 0,25 Ø 58.750 / 62.014 / 23.600 / 1.615 St/A<br><b>CB-1439A STD</b>   |
|           | <b>MS-1439A 0.25</b>  | [Set] HL 0,25 Ø 66.750 / 71.000 / 22.100 / 2.107 St/A<br><b>MS-1439A STD</b>   |
| <b>46</b> |   | <b>95</b>  |
|           | <b>2TZ-FE</b>   | 05.1990 → 08.2000 B 4 2438 cm <sup>3</sup> 4V 97-103 kW 132-140 PS €9,3 - 86   |
|           | <b>PREVIA (_R1_, _R2_)</b>  |  |
|           | <b>7.05271.60.0</b>   | lambda sensor; heated  |
| <b>47</b> |   | <b>95</b>  |
|           | <b>3RZ-FE</b>   | 09.1993 → 12.2000 B 4 2694 cm <sup>3</sup> 4V 92-112 kW 125-152 PS €9,5 - 95   |
|           | <b>GRANVIA (_H2_, _H1_), HILUX VI Pickup (_N1_), T100 Pickup (_CK_)</b>   |  |
|           | <b>CB-1435A STD</b>   | [Set] PL STD Ø 53.000 / 56.000 / 19.700 / 1.485 St/A   |
|           | <b>MS-1435A STD</b>   | [Set] HL STD Ø 59.995 / 64.000 / 23.000 / 1.990 St/A; HL STD Ø 59.995 / 64.000 / 25.000 / 1.990 St/A                         |
| <b>48</b> |   | <b>96</b>  |
|           | <b>1KZ-T</b>  | 01.1990 → 07.1997 D A 4 2982 cm <sup>3</sup> 2V 87-92 kW 118-125 PS €21 - 103  |
|           | <b>4 RUNNER (_N1_), HILUX SUV (LN_, KZN1_, VZN1_), HILUX V Pickup (_N_, KZN1_, VZN1_), LAND CRUISER (_J7_), LAND CRUISER 80 (_J8_), LAND CRUISER Hardtop (_J7_)</b> |  |
|           | <b>TW-1452A STD</b>   | [Pair] AS STD Ø 76.250 / 90.920 // 2.480 St/A  |
|           | <b>CB-1452A 0.25</b>  | [Set] PL 0,25 Ø 58.750 / 62.000 / 24.600 / 1.614 St/A<br><b>CB-1452A 0,50 / CB-1452A STD</b>                                 |
|           | <b>MS-1452A 0.25</b>  | [Set] HL 0,25 Ø 69.750 / 75.000 / 23.800 / 2.610 St/A<br><b>MS-1452A 0,50 / MS-1452A STD</b>                                 |
|           | <b>PB-1452J STD</b>   | [Set] PL-B STD Ø 34.000 / 37.000 / 22.500 / 1.500 St/B   |
|           | <b>711031</b>   | EX; 37 x 8 x 104.2 x RA/S - Ni - 45° - 1 -   |
|           | <b>711030</b>   | IN; 42.6 x 8 x 104.2 x A - Ni - 45° - 1 -  |

cont...





50 007 064

CAM, chilled cast iron

**49**

**96**



1KZ-TE

05.1993 → 12.2000 D A 4 2982 cm<sup>3</sup> 2V 85-108 kW 116-147 PS 21,2 - 103

4 RUNNER (\_N1\_), HILUX SUV (LN\_, KZN1\_, VZN1\_), HILUX SUV (\_N1\_, \_N2\_), HILUX V Pickup (\_N\_, KZN1\_, VZN1\_), HILUX VI Pickup (\_N1\_), LAND CRUISER (\_J7\_), LAND CRUISER 90 (\_J9\_)



89 823 190

T - Dry cylinder liner; semi; A=100 C=105.8 L=182.5 H=8



**TW-1452A STD**

[Pair] AS STD Ø 76.250 / 90.920 // 2.480 St/A

**CB-1452A 0.25**

[Set] PL 0,25 Ø 58.750 / 62.000 / 24.600 / 1.614 St/A

**CB-1452A 0,50 / CB-1452A STD**

**MS-1452A 0.25**

[Set] HL 0,25 Ø 69.750 / 75.000 / 23.800 / 2.610 St/A

**MS-1452A 0,50 / MS-1452A STD**

**PB-1452J STD**

[Set] PL-B STD Ø 34.000 / 37.000 / 22.500 / 1.500 St/B



711031

EX; 37 x 8 x 104.2 x RA/S - Ni - 45° - 1 -

711030

IN; 42.6 x 8 x 104.2 x A - Ni - 45° - 1 -



50 007 064

CAM, chilled cast iron

**50**

**96**



3L

10.1988 → 05.1999 D 4 2779 cm<sup>3</sup> 2V 58-66 kW 79-90 PS 22,2:1 - 96

4 RUNNER (\_N1\_), HILUX V Pickup (\_N\_, KZN1\_, VZN1\_), HILUX VI Pickup (\_N1\_), LAND CRUISER (\_J7\_), LAND CRUISER 90 (\_J9\_)



**TW-1161A 0.25**

[Pair] AS 0,25 Ø 70.250 / 81.800 // 2.605 St/A

**TW-1161A STD**

**CB-1411A 0.25**

[Set] PL 0,25 Ø 54.750 / 58.000 / 26.000 / 1.611 St/A

**CB-1411A 0,50 / CB-1411A 0,75 / CB-1411A STD / CB-1411A 1,00**

**MS-1406A 0.25**

[Set] HL 0,25 Ø 61.750 / 66.000 / 27.600 / 2.112 St/A

**MS-1406A 0,50 / MS-1406A STD**

**PB-1431J STD**

[Set] PL-B STD Ø 29.000 / 32.000 / 23.000 / 1.530 St/B

**SH-1431A STD**

[Set] NW-L STD Ø 27.975 / 31.015 / 20.030 / 1.504 St/A; NW-L STD Ø 34.975 / 38.015 / 28.040 / 1.504 St/A



81-71002

IN/EX; 13.05/ x 8.02 x 40 G1



50 005 186

mechanical; metal

**51**

**102**



3B

11.1984 → 12.1996 D 4 3432 cm<sup>3</sup> 2V 66-72 kW 90-98 PS 20 - 105

LAND CRUISER (\_J7\_)



**TW-1417A STD**

[Pair] AS STD Ø 76.250 / 90.700 // 2.480 St/A

**CB-1401A 0.25**

[Set] PL 0,25 Ø 60.750 / 64.000 / 30.000 / 1.600 St/A

**CB-1401A 0,50 / CB-1401A STD**, 4 mm oil-hole at 11°, →08.1988

**CB-1429A 0.25**

[Set] PL 0,25 Ø 60.750 / 64.000 / 30.000 / 1.600 St/A

**CB-1429A 0,50 / CB-1429A STD**, oil slot at 37°, 09.1988→

**MS-1428A 0.25**

[Set] HL 0,25 Ø 69.750 / 75.000 / 26.900 / 2.610 St/A

**MS-1428A 0,50 / MS-1428A STD**

**PB-1401J STD**

[Set] PL-B STD Ø 32.010 / 36.000 / 32.000 / 2.030 St/B, →08.1988

**SH-1428A STD**





[Set] NW-L STD Ø 52.975 / 57.000 / 20.000 / 2.010 St/A; NW-L STD Ø 52.725 / 57.000 / 20.000 / 2.135 St/A; NW-L STD Ø

53.225 / 57.250 / 20.000 / 2.010 St/A; NW-L STD Ø 52.475 / 57.250 / 20.000 / 2.385 St/A; NW-L STD Ø 53.475 / 57.500 /




20.000 / 2.010 St/A, 08.1988→




|         | Cyl. | mm      | cm <sup>3</sup> |   | Comp.      | kW | PS | Pos |
|---------|------|---------|-----------------|---|------------|----|----|-----|
|         |      |         |                 |   | Ratio<br>ε |    |    |     |
| XUD11 A | D 4  | 86 x 92 | 2138            | 3 | 22,5       | 61 | 83 | 1   |

U

|  |  | Pos     |  |  | Pos |
|---|---|---------|--|---|-----|
|  |   |         |  |   |     |
| <b>3151 (3151_)</b>   |   |         |  |   |     |
| 2.1 D   | 10.1992 → 08.1997   | XUD11 A | D  | 1   |     |

|          |                     |  |   |                |                                |    |       |       |        |      |  |
|----------|---------------------|--|---|----------------|--------------------------------|----|-------|-------|--------|------|--|
| <b>1</b> | <b>86</b>           |  |   |                |                                |    |       |       |        |      |  |
|          | <b>XUD11 A</b>      | 10.1992 → 08.1997  | D | 4              | 2138 cm <sup>3</sup>           | 3V | 61 kW | 83 PS | ⊗ 22,5 | - 92 |  |
|          | <b>3151 (3151_)</b> |  |   |                |                                |    |       |       |        |      |  |
|          | <b>77 098 618</b>   | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |   |                |                                |    |       |       |        |      |  |
|          | <b>MK-8H</b>        | valve cotter; number of notches: 3; valve stem diameter: 8                                       |   | <b>81-5331</b> | IN/EX; 13.07/ x 8.01 x 54.5 B1 |    |       |       |        |      |  |
|          | <b>50 005 313</b>   | mechanical; metal  |   |                |                                |    |       |       |        |      |  |

|  |        |   | Cyl. |  | mm   | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS | Pos |
|---|--------|---|------|---|------|-----------------|---|------------------|---------|----|-----|
| 10 S  | B      | 4 | 4    | 72 x 61   | 993  | 2               | 7,8-9,2   | 29-37            | 39-50   | 1  |     |
| 12 NV   | B      | 4 | 4    | 77,8 x 62,9   | 1196 | 2               | 9,2   | 38               | 52      | 14 |     |
| 12 S  | B      | 4 | 4    | 79 x 61   | 1196 | 2               | 9,1   | 40-44            | 54-60   | 15 |     |
| 13 S  | B      | 4 | 4    | 75 x 73,4   | 1297 | 2               | 8,2   | 42-55            | 57-75   | 6  |     |
| 14 NV   | B      | 4 | 4    | 77,6 x 73,4   | 1389 | 2               | 9,4   | 53-55            | 72-75   | 8  |     |
| 15 D  | D      | 4 | 4    | 76 x 82   | 1488 | 2               | 23  | 37               | 50      | 7  |     |
| 16 D  | D      | 4 | 4    | 80 x 79,5   | 1598 | 2               | 23  | 40               | 54      | 30 |     |
| 16 DA   | D      | 4 | 4    | 80 x 79,5   | 1598 | 2               | 23  | 40               | 54      | 30 |     |
| 16 NZR  | B      | 4 | 4    | 79 x 81,5   | 1598 | 2               |   | 55               | 75      | 16 |     |
| 16 SH   | B      | 4 | 4    | 83 x 79,5   | 1598 | 2               | 9,2   | 66               | 90      | 41 |     |
| 16 SV   | B      | 4 | 4    | 79 x 81,5   | 1598 | 2               | 10  | 60               | 82      | 17 |     |
| 17 D  | D      | 4 | 4    | 82,5 x 79,5   | 1699 | 2               | 23  | 42               | 57      | 38 |     |
| 17 D (4EE1)   | D      | 4 | 4    | 79 x 86   | 1686 | 2               | 22  | 44               | 60      | 18 |     |
| 17 DR   | D      | 4 | 4    | 82,5 x 79,5   | 1699 | 2               | 23,1  | 42-44            | 57-60   | 39 |     |
| 18 E  | B      | 4 | 4    | 84,8 x 79,5   | 1796 | 2               | 9,5   | 82-85            | 112-116 | 44 |     |
| 18 SE   | B      | 4 | 4    | 84,8 x 79,5   | 1796 | 2               | 10  | 82-85            | 112-116 | 44 |     |
| 18 SEH  | B      | 4 | 4    | 84,8 x 79,5   | 1796 | 2               | 10  | 85               | 115     | 45 |     |
| 18 SV   | B      | 4 | 4    | 84,8 x 79,5   | 1796 | 2               | 10  | 66               | 90      | 46 |     |
| 20 NE   | B      | 4 | 4    | 86 x 86   | 1998 | 2               | 9,2   | 85               | 116     | 50 |     |
| 20 SE   | B      | 4 | 4    | 86 x 86   | 1998 | 2               | 10  | 85-90            | 116-122 | 51 |     |
| 20 SEH  | B      | 4 | 4    | 86 x 86   | 1998 | 2               | 10  | 95               | 129     | 52 |     |
| 20 XE   | B      | 4 | 4    | 86 x 86   | 1998 | 4               | 10,5  | 115              | 156     | 53 |     |
| 23 DTR  | D (LA) | 4 | 4    | 92 x 85   | 2260 | 2               | 23  | 74               | 100     | 63 |     |
| 23 YD   | D      | 4 | 4    | 92 x 85   | 2260 | 2               | 22  | 54               | 73      | 64 |     |
| 30 NE   | B      | 6 | 6    | 95 x 69,8   | 2969 | 2               | 9,4   | 130-135          | 177-184 | 67 |     |
| 4 JG2TC   | D (LA) | 4 | 4    | 95,4 x 107  | 3059 | 2               | 20  | 84               | 114     | 71 |     |
| 4 ZD1   | B      | 4 | 4    | 89,3 x 90   | 2254 | 2               | 8,3   | 69-72            | 94-98   | 62 |     |
| 4JA1  | D      | 4 | 4    | 93 x 92   | 2499 | 2               | 18,5  | 56-74            | 76-101  | 65 |     |
| 4JA1-T  | D (A)  | 4 | 4    | 93 x 92   | 2499 | 2               | 18,5  | 56-74            | 76-101  | 66 |     |
| C 12 NZ   | B      | 4 | 4    | 72 x 73,4   | 1195 | 2               | 9   | 33               | 45      | 2  |     |
| C 14 NZ   | B      | 4 | 4    | 77,6 x 73,4   | 1389 | 2               | 9,4   | 44               | 60      | 9  |     |
| C 14 SE   | B      | 4 | 4    | 77,6 x 73,4   | 1389 | 2               | 9,8   | 60               | 82      | 10 |     |
| C 16 NZ   | B      | 4 | 4    | 79 x 81,5   | 1598 | 2               | 9,2   | 55-61            | 75-83   | 19 |     |
| C 16 SE   | B      | 4 | 4    | 79 x 81,5   | 1598 | 2               | 10  | 74               | 101     | 20 |     |
| C 16 XE   | B      | 4 | 4    | 79 x 81,5   | 1598 | 4               | 10,5  | 78-80            | 106-109 | 21 |     |
| C 18 NZ   | B      | 4 | 4    | 84,8 x 79,5   | 1796 | 2               | 9,2   | 66               | 90      | 47 |     |
| C 18 XE   | B      | 4 | 4    | 81,6 x 86   | 1799 | 4               | 10,8  | 92               | 125     | 33 |     |
| C 18 XEL  | B      | 4 | 4    | 81,6 x 86   | 1799 | 4               | 10,8  | 85               | 116     | 34 |     |
| C 20 LET  | B (A)  | 4 | 4    | 86 x 86   | 1998 | 4               | 9,1   | 150              | 204     | 54 |     |
| C 20 NE   | B      | 4 | 4    | 86 x 86   | 1998 | 2               | 9,2   | 85               | 115     | 55 |     |
| C 20 XE   | B      | 4 | 4    | 86 x 86   | 1998 | 4               | 10,5  | 110              | 150     | 56 |     |
| C 25 XE   | B      | 6 | 6    | 81,6 x 79,6   | 2498 | 4               | 10,8  | 125              | 170     | 35 |     |
| C 26 NE   | B      | 6 | 6    | 88,8 x 69,8   | 2594 | 2               | 9,2   | 110              | 150     | 61 |     |
| C 30 NE   | B      | 6 | 6    | 95 x 69,8   | 2969 | 2               | 9,2   | 130              | 177     | 68 |     |
| C 30 SE   | B      | 6 | 6    | 95 x 69,8   | 2969 | 4               | 10  | 150              | 204     | 69 |     |
| C 36 GET  | B (A)  | 6 | 6    | 95,3 x 85   | 3638 | 4               | 8,2:1   | 277              | 377     | 70 |     |
| E 16 NZ   | B      | 4 | 4    | 79 x 81,5   | 1598 | 2               | 9,2   | 55-61            | 75-83   | 22 |     |
| E 16 SE   | B      | 4 | 4    | 79 x 81,5   | 1598 | 2               | 10  | 60-74            | 81-101  | 23 |     |
| E 18 NV   | B      | 4 | 4    | 84,8 x 79,5   | 1796 | 2               | 9,2   | 62               | 84      | 48 |     |
| E 18 NVR  | B      | 4 | 4    | 84,8 x 79,5   | 1796 | 2               | 8,8   | 65               | 88      | 49 |     |
| X 10 XE   | B      | 3 | 3    | 72,5 x 78,6   | 973  | 4               | 10  | 40               | 54      | 4  |     |
| X 12 SZ   | B      | 4 | 4    | 72 x 73,4   | 1195 | 2               | 9,5-10  | 33               | 45      | 3  |     |
| X 12 XE   | B      | 4 | 4    | 72,5 x 72,6   | 1199 | 4               | 10,1  | 48               | 65      | 5  |     |
| X 14 NZ   | B      | 4 | 4    | 77,6 x 73,4   | 1389 | 2               |   | 44               | 60      | 11 |     |
| X 14 SZ   | B      | 4 | 4    | 77,6 x 73,4   | 1389 | 2               | 9,6   | 40-44            | 54-60   | 12 |     |
| X 14 XE KAT   | BG     | 4 | 4    | 77,6 x 73,4   | 1389 | 4               | 10,5  | 66               | 90      | 13 |     |
| X 16 SZ   | B      | 4 | 4    | 79 x 81,5   | 1598 | 2               | 10  | 52               | 71      | 24 |     |
| X 16 SZR KAT  | BG     | 4 | 4    | 79 x 81,5   | 1598 | 2               | 9,6   | 55               | 75      | 25 |     |
| X 16 XE   | B      | 4 | 4    | 79 x 81,5   | 1598 | 4               | 10,5  | 78-80            | 106-109 | 26 |     |
| X 16 XEL  | B      | 4 | 4    | 79 x 81,5   | 1598 | 4               | 10,5  | 74               | 101     | 27 |     |
| X 17 D (4EE1)   | D      | 4 | 4    | 79 x 86   | 1686 | 2               | 22  | 44               | 60      | 28 |     |
| X 17 DT (TC4EE1)  | D (LA) | 4 | 4    | 79 x 86   | 1686 | 2               | 22  | 60               | 82      | 29 |     |
| X 17 DTL  | D (A)  | 4 | 4    | 82,5 x 79,5   | 1699 | 2               | 22  | 50               | 68      | 40 |     |
| X 18 XE   | B      | 4 | 4    | 81,6 x 86   | 1799 | 4               | 10,8  | 85               | 116     | 36 |     |
| X 18 XE1  | B      | 4 | 4    | 80,5 x 88,2   | 1796 | 4               | 10,5  | 85               | 116     | 31 |     |
| X 20 DTH  | D (A)  | 4 | 4    | 84 x 90   | 1995 | 4               | 18,5  | 74               | 101     | 42 |     |
| X 20 SE   | B      | 4 | 4    | 86 x 86   | 1998 | 2               | 10  | 85               | 116     | 57 |     |
| X 20 XEV  | B      | 4 | 4    | 86 x 86   | 1998 | 4               | 10,8  | 100              | 136     | 58 |     |

|  |        |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos |
|---|--------|---|------|--|-----------------|---|------------------|---------|---------|-----|
| X 22 DTH  | D (LA) | 4 | 4    | 84 x 98  | 2171            | 4   | 18,5-19,5        | 85      | 116     | 43  |
| X 22 XE   | B      | 4 | 4    | 86 x 94,6  | 2198            | 4   | 10,5             | 100-104 | 136-141 | 59  |
| X 25 XE   | B      | 6 | 6    | 81,6 x 79,6  | 2498            | 4   | 10,8             | 125-143 | 170-194 | 37  |
| X 30 XE   | B      | 6 | 6    | 86 x 85  | 2962            | 4   | 10,8             | 148-155 | 201-211 | 60  |
| Z 18 XEL  | B      | 4 | 4    | 80,5 x 88,2  | 1796            | 4   | 10,5             | 81-85   | 110-116 | 32  |



|   |  |  | Pos |   |  |  | Pos |
|---|--|--|-----|---|--|--|-----|
|   |  |  |     | <b>ASTRA Mk III (F) Hatchback (T92)</b>                         |  |  |     |
| <b>ASTRA MK II</b>                                |  |  |     | 1.4 S 09.1991 → 02.1998 14 NV B <b>8</b>                        |  |  |     |
| 1.8 09.1984 → 08.1991 E 18 NV B <b>48</b>         |  |  |     | 1.4 i 09.1991 → 02.1998 C 14 NZ B <b>9</b>                      |  |  |     |
| <b>ASTRA Mk II Belmont (T85)</b>                  |  |  |     | 1.4 i 09.1991 → 02.1998 X 14 NZ B <b>11</b>                     |  |  |     |
| 1.3 09.1985 → 08.1991 13 S B <b>6</b>             |  |  |     | 1.4 i 03.1992 → 02.1998 C 14 SE B <b>10</b>                     |  |  |     |
| 1.4 S 10.1989 → 12.1991 14 NV B <b>8</b>          |  |  |     | 1.4 i 16V 02.1996 → 02.1998 X 14 XE BG <b>13</b>                |  |  |     |
| 1.4 i 01.1990 → 12.1991 C 14 NZ B <b>9</b>        |  |  |     | 1.6 i 09.1991 → 02.1998 16 NZR B <b>16</b>                      |  |  |     |
| 1.6 09.1985 → 08.1991 16 SH B <b>41</b>           |  |  |     | 1.6 i 09.1991 → 02.1998 C 16 NZ B <b>19</b>                     |  |  |     |
| 1.6 D 09.1985 → 08.1991 16 D D <b>30</b>          |  |  |     | 1.6 i 09.1991 → 02.1998 E 16 NZ B <b>22</b>                     |  |  |     |
| 1.6 D 09.1985 → 08.1991 16 DA D <b>30</b>         |  |  |     | 1.6 i 09.1991 → 02.1998 X 16 SZR BG <b>25</b>                   |  |  |     |
| 1.6 S 01.1989 → 12.1991 16 SV B <b>17</b>         |  |  |     | 1.6 i 03.1992 → 02.1998 C 16 SE B <b>20</b>                     |  |  |     |
| 1.7 D 01.1989 → 12.1991 17 D D <b>38</b>          |  |  |     | 1.6 i 02.1993 → 12.1996 X 16 SZ B <b>24</b>                     |  |  |     |
| 1.8 i 09.1985 → 08.1991 18 E B <b>44</b>          |  |  |     | 1.6 i 16V 01.1994 → 02.1998 X 16 XEL B <b>27</b>                |  |  |     |
| 1.8 i 09.1985 → 08.1991 18 SE B <b>44</b>         |  |  |     | 1.7 D 12.1991 → 09.1992 17 D D <b>38</b>                        |  |  |     |
| <b>ASTRA Mk II Convertible (T85)</b>              |  |  |     | 1.7 D 07.1992 → 12.1994 17 DR D <b>39</b>                       |  |  |     |
| 1.4 S (43) 09.1991 → 09.1993 14 NV B <b>8</b>     |  |  |     | 1.7 TD 08.1994 → 02.1998 X 17 DTL D <b>40</b>                   |  |  |     |
| 1.6 i 01.1987 → 12.1991 16 SV B <b>17</b>         |  |  |     | 1.8 i 09.1991 → 02.1998 C 18 NZ B <b>47</b>                     |  |  |     |
| 2.0 i 01.1987 → 12.1991 20 NE B <b>50</b>         |  |  |     | 1.8 i 16V 09.1994 → 02.1998 C 18 XE B <b>33</b>                 |  |  |     |
| 2.0 i 01.1987 → 12.1991 C 20 NE B <b>55</b>       |  |  |     | 1.8 i 16V 09.1994 → 02.1998 C 18 XEL B <b>34</b>                |  |  |     |
| 2.0 i Cat 01.1991 → 08.1993 C 20 NE B <b>55</b>   |  |  |     | 2.0 i 09.1991 → 02.1998 C 20 NE B <b>55</b>                     |  |  |     |
| <b>ASTRA Mk II Estate (T85)</b>                   |  |  |     | 2.0 i 16V 09.1991 → 02.1998 C 20 XE B <b>56</b>                 |  |  |     |
| 1.3 09.1984 → 08.1991 13 S B <b>6</b>             |  |  |     | 2.0 i 16V 01.1994 → 02.1998 X 20 XEV B <b>58</b>                |  |  |     |
| 1.4 S 01.1989 → 08.1991 14 NV B <b>8</b>          |  |  |     | <b>ASTRA Mk III (F) Saloon (T92)</b>                            |  |  |     |
| 1.6 09.1984 → 08.1991 16 SV B <b>17</b>           |  |  |     | 1.4 i 04.1992 → 09.1998 C 14 NZ B <b>9</b>                      |  |  |     |
| 1.7 D 02.1989 → 08.1991 17 D D <b>38</b>          |  |  |     | 1.4 i 04.1992 → 09.1998 C 14 SE B <b>10</b>                     |  |  |     |
| 1.8 i 01.1990 → 08.1991 18 E B <b>44</b>          |  |  |     | 1.4 i 16V 02.1996 → 09.1998 X 14 XE BG <b>13</b>                |  |  |     |
| <b>ASTRA Mk II Hatchback (T85)</b>                |  |  |     | 1.6 i 03.1992 → 09.1998 C 16 NZ B <b>19</b>                     |  |  |     |
| 1.2 09.1984 → 08.1991 12 S B <b>15</b>            |  |  |     | 1.6 i 03.1992 → 09.1998 X 16 SZR BG <b>25</b>                   |  |  |     |
| 1.2 09.1984 → 08.1991 12 S B <b>15</b>            |  |  |     | 1.6 i 05.1992 → 12.1994 C 16 SE B <b>20</b>                     |  |  |     |
| 1.3 09.1984 → 08.1991 13 S B <b>6</b>             |  |  |     | 1.6 i 08.1994 → 07.1996 X 16 SZ B <b>24</b>                     |  |  |     |
| 1.4 S 01.1990 → 08.1991 14 NV B <b>8</b>          |  |  |     | 1.6 i 16V 08.1994 → 09.1998 X 16 XEL B <b>27</b>                |  |  |     |
| 1.4 i 01.1990 → 08.1991 C 14 NZ B <b>9</b>        |  |  |     | 1.7 D 03.1992 → 09.1992 17 D D <b>38</b>                        |  |  |     |
| 1.6 09.1984 → 08.1991 16 SV B <b>17</b>           |  |  |     | 1.7 D 07.1992 → 09.1998 17 DR D <b>39</b>                       |  |  |     |
| 1.7 D 09.1988 → 08.1991 17 DR D <b>39</b>         |  |  |     | 1.7 TD 08.1994 → 09.1998 X 17 DTL D <b>40</b>                   |  |  |     |
| 1.8 GTE 09.1984 → 08.1991 18 E B <b>44</b>        |  |  |     | 1.8 i 03.1992 → 09.1998 C 18 NZ B <b>47</b>                     |  |  |     |
| 1.8 GTE 09.1984 → 08.1991 18 SE B <b>44</b>       |  |  |     | 1.8 i 16V 06.1993 → 10.1994 C 18 XE B <b>33</b>                 |  |  |     |
| 1.9 03.1988 → 08.1991 C 20 XE B <b>56</b>         |  |  |     | 1.8 i 16V 01.1994 → 12.1996 C 18 XEL B <b>34</b>                |  |  |     |
| 2.0 09.1986 → 08.1991 20 NE B <b>50</b>           |  |  |     | 1.8 i 16V 09.1995 → 02.1998 18 SE B <b>44</b>                   |  |  |     |
| 2.0 GTE 09.1986 → 08.1991 20 SEH B <b>52</b>      |  |  |     | 2.0 i 03.1992 → 09.1998 C 20 NE B <b>55</b>                     |  |  |     |
| 2.0 GTE 16V 05.1988 → 08.1991 20 XE B <b>53</b>   |  |  |     | 2.0 i 16V 02.1995 → 09.1998 X 20 XEV B <b>58</b>                |  |  |     |
| <b>ASTRA Mk III (F) Convertible (T92)</b>         |  |  |     | <b>ASTRA Mk IV (G) Estate (T98)</b>                             |  |  |     |
| 1.6 i 03.1993 → 08.1996 X 16 SZ B <b>24</b>       |  |  |     | 1.6 Dualfuel 02.1998 → 12.2000 X 16 SZR BG <b>25</b>            |  |  |     |
| 1.8 09.1994 → 08.1996 C 18 XE B <b>33</b>         |  |  |     | 1.7 TD 02.1998 → 08.2000 X 17 DTL D <b>40</b>                   |  |  |     |
| 1.8 i (F08) 09.1991 → 02.1998 C 18 NZ B <b>47</b> |  |  |     | 1.8 16V 02.1998 → 08.2000 X 18 XE1 B <b>31</b>                  |  |  |     |
| 2.0 i 03.1993 → 10.1994 C 20 NE B <b>55</b>       |  |  |     | <b>ASTRA Mk IV (G) Hatchback (T98)</b>                          |  |  |     |
| 2.0 i 16V 01.1994 → 02.1998 X 20 XEV B <b>58</b>  |  |  |     | 1.6 (F08, F48) 02.1998 → 09.2000 X 16 SZR BG <b>25</b>          |  |  |     |
| <b>ASTRA Mk III (F) Estate (T92)</b>              |  |  |     | 1.6 Dualfuel (F08, F48) 02.1998 → 12.2000 X 16 SZR BG <b>25</b> |  |  |     |
| 1.4 i 03.1991 → 02.1998 C 14 SE B <b>10</b>       |  |  |     | 1.7 TD (F08, F48) 02.1998 → 08.2000 X 17 DTL D <b>40</b>        |  |  |     |
| 1.4 i 09.1991 → 02.1998 C 14 NZ B <b>9</b>        |  |  |     | 1.8 16V (F08, F48) 02.1998 → 09.2000 X 18 XE1 B <b>31</b>       |  |  |     |
| 1.4 i 09.1991 → 02.1998 X 14 NZ B <b>11</b>       |  |  |     | <b>ASTRA Mk IV (G) Saloon (T98)</b>                             |  |  |     |
| 1.4 i 16V 02.1996 → 01.1998 X 14 XE BG <b>13</b>  |  |  |     | 1.6 09.1998 → 09.2000 X 16 SZR BG <b>25</b>                     |  |  |     |
| 1.6 Si 03.1991 → 12.1994 C 16 SE B <b>20</b>      |  |  |     | 1.7 TD 09.1998 → 08.2000 X 17 DTL D <b>40</b>                   |  |  |     |
| 1.6 i 09.1991 → 12.1998 C 16 NZ B <b>19</b>       |  |  |     | <b>BELMONT</b>  |  |  |     |
| 1.6 i 09.1991 → 12.1998 E 16 NZ B <b>22</b>       |  |  |     | 1.4 01.1990 → 1991 14 NV B <b>8</b>                             |  |  |     |
| 1.6 i 09.1991 → 12.1998 X 16 SZR BG <b>25</b>     |  |  |     | <b>BRAVA Pickup (TF0, TF1)</b>                                  |  |  |     |
| 1.6 i 07.1994 → 02.1998 X 16 SZ B <b>24</b>       |  |  |     | 2.3 (TFR16) 08.1991 → 08.1994 4 ZD1 B <b>62</b>                 |  |  |     |
| 1.6 i 16V 01.1994 → 02.1998 X 16 XEL B <b>27</b>  |  |  |     | 2.3 4x4 (TFS16) 06.1990 → 08.1994 4 ZD1 B <b>62</b>             |  |  |     |
| 1.7 D 12.1991 → 09.1992 17 D D <b>38</b>          |  |  |     | 2.5 TD (TFR54) 08.1991 → 06.1994 4JA1 D <b>65</b>               |  |  |     |
| 1.7 D 07.1992 → 12.1994 17 DR D <b>39</b>         |  |  |     | 2.5 TD (TFR54) 08.1991 → 06.1994 4JA1-T D <b>66</b>             |  |  |     |
| 1.7 TD 01.1994 → 02.1998 X 17 DTL D <b>40</b>     |  |  |     | 2.5 TD 4x4 (TFS54) 01.1994 → 06.1994 4JA1-T D <b>66</b>         |  |  |     |
| 1.8 i 09.1991 → 02.1998 C 18 NZ B <b>47</b>       |  |  |     | <b>CALIBRA (C89)</b>  |  |  |     |
| 1.8 i 16V 09.1994 → 02.1998 C 18 XE B <b>33</b>   |  |  |     | 2.0 i 06.1990 → 07.1997 C 20 NE B <b>55</b>                     |  |  |     |
| 1.8 i 16V 09.1994 → 02.1998 C 18 XEL B <b>34</b>  |  |  |     | 2.0 i 16V 06.1990 → 02.1994 C 20 XE B <b>56</b>                 |  |  |     |
| 1.8 i 16V 09.1994 → 02.1998 X 18 XE B <b>36</b>   |  |  |     | 2.0 i 16V 06.1990 → 07.1997 X 20 XEV B <b>58</b>                |  |  |     |
| 2.0 i 09.1991 → 02.1998 C 20 NE B <b>55</b>       |  |  |     | 2.0 i 16V 4x4 06.1990 → 02.1994 C 20 XE B <b>56</b>             |  |  |     |
| 2.0 i 16V 01.1994 → 02.1998 X 20 XEV B <b>58</b>  |  |  |     | 2.0 i 16V 4x4 02.1994 → 07.1997 X 20 XEV B <b>58</b>            |  |  |     |
|   |  |  |     | 2.0 i 4x4 06.1990 → 07.1997 C 20 NE B <b>55</b>                 |  |  |     |
|   |  |  |     | 2.0 i Turbo 4x4 03.1992 → 07.1997 C 20 LET B <b>54</b>          |  |  |     |



|  |                   |          | Pos |    |                                      |                   | Pos           |    |    |
|--|-------------------|----------|-----|----|--------------------------------------|-------------------|---------------|----|----|
| 2.5 i V6                               | 04.1993 → 07.1997 | C 25 XE  | B   | 35 | 2.0 i 4x4                            | 01.1991 → 10.1992 | C 20 NE       | B  | 55 |
| 2.5 i V6                               | 04.1993 → 07.1997 | X 25 XE  | B   | 37 | 2.0 i Cat                            | 09.1988 → 11.1995 | 20 NE         | B  | 50 |
| <b>CAMPO</b>                           |                   |          |     |    | 2.0 i Cat                            | 09.1988 → 11.1995 | C 20 NE       | B  | 55 |
| 2.3                                    | 09.1991 → 09.1996 | 4 ZD1    | B   | 62 | 2.0 i Turbo 4x4                      | 09.1992 → 06.1994 | C 20 LET      | B  | 54 |
| 2.5 D                                  | 02.1989 → 08.1997 | 4JA1     | D   | 65 | 2.5 V6                               | 08.1988 → 06.1994 | C 25 XE       | B  | 35 |
| <b>CARLTON Mk III Estate (V87)</b>     |                   |          |     |    | <b>CORSA Mk I (B) (S93)</b>          |                   |               |    |    |
| 1.8                                    | 09.1987 → 03.1994 | E 18 NVR | B   | 49 | 1.0 i 12V                            | 11.1996 → 09.2000 | X 10 XE       | B  | 4  |
| 1.8 S                                  | 09.1986 → 03.1994 | 18 SV    | B   | 46 | 1.2 i                                | 03.1993 → 09.2000 | C 12 NZ       | B  | 2  |
| 1.8 i                                  | 09.1986 → 03.1994 | 18 SEH   | B   | 45 | 1.2 i                                | 03.1993 → 09.2000 | X 12 SZ       | B  | 3  |
| 2.0                                    | 09.1986 → 03.1994 | C 20 NE  | B   | 55 | 1.2 i 16V                            | 03.1998 → 09.2000 | X 12 XE       | B  | 5  |
| 2.0 i                                  | 09.1986 → 03.1994 | 20 SE    | B   | 51 | 1.4 i                                | 03.1993 → 09.2000 | C 14 NZ       | B  | 9  |
| 2.3 D                                  | 09.1986 → 03.1994 | 23 YD    | D   | 64 | 1.4 i                                | 03.1993 → 09.2000 | X 14 SZ       | B  | 12 |
| 2.3 TD Interc.                         | 09.1988 → 03.1994 | 23 DTR   | D   | 63 | 1.4 i 16V                            | 09.1994 → 09.2000 | X 14 XE       | BG | 13 |
| 2.6 i                                  | 09.1990 → 03.1994 | C 26 NE  | B   | 61 | 1.4 i S                              | 03.1993 → 09.2000 | C 14 SE       | B  | 10 |
| 3.0                                    | 03.1987 → 03.1994 | C 30 NE  | B   | 68 | 1.5 D                                | 12.1992 → 12.1996 | 15 D          | D  | 7  |
| <b>CARLTON Mk III Saloon (V87)</b>     |                   |          |     |    | 1.6 GSI 16V                          | 03.1993 → 09.2000 | C 16 XE       | B  | 21 |
| 1.8                                    | 09.1987 → 03.1994 | E 18 NVR | B   | 49 | 1.6 i 16V                            | 09.1994 → 09.2000 | C 16 XE       | B  | 21 |
| 1.8 S                                  | 09.1986 → 03.1994 | 18 SV    | B   | 46 | 1.6 i 16V                            | 09.1994 → 09.2000 | X 16 XE       | B  | 26 |
| 1.8 i                                  | 09.1986 → 03.1994 | 18 SEH   | B   | 45 | 1.7 D                                | 02.1996 → 09.2000 | 17 D (4EE1)   | D  | 18 |
| 2.0                                    | 09.1986 → 03.1994 | C 20 NE  | B   | 55 | 1.7 D                                | 02.1996 → 09.2000 | X 17 D (4EE1) | D  | 28 |
| 2.0 i                                  | 09.1986 → 03.1994 | 20 SE    | B   | 51 | <b>FRONTERA Mk I (A) (U92)</b>       |                   |               |    |    |
| 2.3 D                                  | 09.1986 → 03.1994 | 23 YD    | D   | 64 | 2.0                                  | 04.1995 → 08.1998 | C 20 NE       | B  | 55 |
| 2.3 TD Interc.                         | 08.1988 → 03.1994 | 23 DTR   | D   | 63 | 2.0                                  | 04.1995 → 08.1998 | X 20 SE       | B  | 57 |
| 2.6 i                                  | 09.1990 → 03.1994 | C 26 NE  | B   | 61 | 2.2 i                                | 03.1995 → 10.1998 | X 22 XE       | B  | 59 |
| 3.0 3000 24V                           | 09.1989 → 03.1994 | C 30 SE  | B   | 69 | 2.3 TD                               | 09.1991 → 06.1998 | 23 DTR        | D  | 63 |
| 3.6 24V Lotus                          | 08.1990 → 09.1992 | C 36 GET | B   | 70 | <b>FRONTERA Mk I (A) Sport (U92)</b> |                   |               |    |    |
| 3000 Cat                               | 03.1988 → 03.1994 | C 30 NE  | B   | 68 | 2.0 i                                | 03.1992 → 10.1998 | C 20 NE       | B  | 55 |
| <b>CAVALIER Mk III Hatchback (J89)</b> |                   |          |     |    | 2.0 i                                | 03.1992 → 10.1998 | X 20 SE       | B  | 57 |
| 1.4 S                                  | 09.1988 → 11.1995 | 14 NV    | B   | 8  | <b>MONTEREY (M92)</b>                |                   |               |    |    |
| 1.6                                    | 09.1988 → 05.1993 | 16 SV    | B   | 17 | 3.1 TD                               | 09.1991 → 07.1998 | 4 JG2TC       | D  | 71 |
| 1.6 i                                  | 09.1988 → 11.1995 | C 16 NZ  | B   | 19 | <b>NOVA Hatchback (S83)</b>          |                   |               |    |    |
| 1.6 i                                  | 09.1988 → 11.1995 | E 16 NZ  | B   | 22 | 1.0                                  | 05.1983 → 03.1993 | 10 S          | B  | 1  |
| 1.6 i                                  | 09.1993 → 11.1995 | X 16 SZ  | B   | 24 | 1.2                                  | 09.1989 → 03.1993 | C 12 NZ       | B  | 2  |
| 1.7 D                                  | 09.1988 → 09.1992 | 17 D     | D   | 38 | 1.2 N                                | 01.1990 → 03.1993 | 12 NV         | B  | 14 |
| 1.7 D                                  | 07.1992 → 11.1995 | 17 DR    | D   | 39 | 1.4 S                                | 01.1990 → 03.1993 | 14 NV         | B  | 8  |
| 1.8 i Cat                              | 03.1990 → 11.1995 | 18 SV    | B   | 46 | 1.4 i                                | 01.1990 → 03.1993 | C 14 NZ       | B  | 9  |
| 1.8 i Cat                              | 03.1990 → 11.1995 | C 18 NZ  | B   | 47 | 1.4 i S                              | 09.1991 → 03.1993 | C 14 SE       | B  | 10 |
| 2.0 SRi                                | 09.1988 → 09.1992 | 20 SEH   | B   | 52 | 1.5 D                                | 09.1987 → 03.1993 | 15 D          | D  | 7  |
| 2.0 i                                  | 09.1988 → 10.1992 | 20 NE    | B   | 50 | 1.6 GSI                              | 05.1988 → 03.1992 | E 16 SE       | B  | 23 |
| 2.0 i 16V                              | 09.1988 → 11.1995 | C 20 XE  | B   | 56 | 1.6 GSI Cat                          | 02.1992 → 03.1993 | C 16 SE       | B  | 20 |
| 2.0 i 16V                              | 09.1992 → 08.1995 | X 20 XEV | B   | 58 | <b>NOVA Saloon (S83)</b>             |                   |               |    |    |
| 2.0 i 16V 4x4                          | 01.1992 → 11.1993 | C 20 XE  | B   | 56 | 1.2                                  | 02.1992 → 12.1993 | C 12 NZ       | B  | 2  |
| 2.0 i 4x4 (89)                         | 09.1991 → 10.1992 | 20 NE    | B   | 50 | 1.4                                  | 09.1990 → 08.1992 | C 14 SE       | B  | 10 |
| 2.0 i 4x4 (89)                         | 09.1991 → 10.1992 | C 20 NE  | B   | 55 | 1.4                                  | 10.1990 → 08.1992 | C 14 NZ       | B  | 9  |
| 2.0 i Cat                              | 09.1990 → 11.1995 | 20 NE    | B   | 50 | 1.4 S                                | 01.1990 → 02.1993 | 14 NV         | B  | 8  |
| 2.0 i Cat                              | 09.1990 → 11.1995 | C 20 NE  | B   | 55 | <b>OMEGA (B) Estate (V94)</b>        |                   |               |    |    |
| 2.5 V6                                 | 09.1988 → 06.1994 | C 25 XE  | B   | 35 | 2.0                                  | 03.1994 → 09.1999 | X 20 SE       | B  | 57 |
| <b>CAVALIER Mk III Saloon (J89)</b>    |                   |          |     |    | 2.0 DTI 16V                          | 01.1998 → 09.2000 | X 20 DTH      | D  | 42 |
| 1.4 S                                  | 09.1988 → 11.1995 | 14 NV    | B   | 8  | 2.5 V6                               | 03.1994 → 09.2000 | X 25 XE       | B  | 37 |
| 1.6                                    | 09.1988 → 05.1993 | 16 SV    | B   | 17 | 3.0 V6                               | 07.1994 → 07.2000 | X 30 XE       | B  | 60 |
| 1.6 i                                  | 09.1988 → 11.1995 | C 16 NZ  | B   | 19 | <b>OMEGA (B) Saloon (V94)</b>        |                   |               |    |    |
| 1.6 i                                  | 09.1988 → 11.1995 | E 16 NZ  | B   | 22 | 2.0                                  | 03.1994 → 09.1999 | 20 SE         | B  | 51 |
| 1.6 i                                  | 09.1993 → 11.1995 | X 16 SZ  | B   | 24 | 2.0                                  | 03.1994 → 09.1999 | X 20 SE       | B  | 57 |
| 1.7 D                                  | 09.1988 → 09.1992 | 17 D     | D   | 38 | 2.0                                  | 09.1995 → 09.1996 | 20 SE         | B  | 51 |
| 1.7 D                                  | 07.1992 → 11.1995 | 17 DR    | D   | 39 | 2.0                                  | 09.1995 → 09.1996 | X 20 SE       | B  | 57 |
| 1.8                                    | 09.1988 → 08.1995 | 18 SV    | B   | 46 | 2.0 DTI 16V                          | 01.1998 → 09.2000 | X 20 DTH      | D  | 42 |
| 1.8                                    | 09.1988 → 08.1995 | C 18 NZ  | B   | 47 | 2.5 V6                               | 03.1994 → 09.2000 | X 25 XE       | B  | 37 |
| 1.8                                    | 09.1989 → 08.1992 | E 18 NVR | B   | 49 | 3.0 V6                               | 04.1994 → 07.2000 | X 30 XE       | B  | 60 |
| 1.8 i Cat                              | 03.1990 → 11.1995 | 18 SV    | B   | 46 | <b>SENATOR Mk II (B) (V88)</b>       |                   |               |    |    |
| 1.8 i Cat                              | 03.1990 → 11.1995 | C 18 NZ  | B   | 47 | 2.6 i                                | 09.1990 → 09.1993 | C 26 NE       | B  | 61 |
| 2.0 GSi                                | 09.1989 → 08.1992 | 20 XE    | B   | 53 | 3.0 24V                              | 09.1989 → 09.1993 | C 30 SE       | B  | 69 |
| 2.0 GSi 4x4                            | 09.1989 → 08.1992 | 20 XE    | B   | 53 | 3.0 i Cat                            | 01.1988 → 09.1993 | 30 NE         | B  | 67 |
| 2.0 SRi                                | 09.1988 → 08.1992 | 20 SEH   | B   | 52 | 3.0 i Cat                            | 01.1988 → 09.1993 | C 30 NE       | B  | 68 |
| 2.0 SRi 16V                            | 09.1992 → 08.1995 | X 20 XEV | B   | 58 | <b>SINTRA (APV)</b>                  |                   |               |    |    |
| 2.0 i 16V                              | 09.1988 → 11.1995 | C 20 XE  | B   | 56 | 2.2 DTI                              | 07.1997 → 04.1999 | X 22 DTH      | D  | 43 |
| 2.0 i 16V 4x4                          | 09.1988 → 11.1995 | C 20 XE  | B   | 56 | 2.2 i 16 V                           | 11.1996 → 04.1999 | X 22 XE       | B  | 59 |
| 2.0 i 4x4                              | 09.1988 → 08.1992 | 20 SEH   | B   | 52 | 3.0 i 24V                            | 11.1996 → 04.1999 | X 30 XE       | B  | 60 |
| 2.0 i 4x4                              | 01.1991 → 10.1992 | 20 NE    | B   | 50 | <b>TIGRA Mk I (S93)</b>              |                   |               |    |    |

V

|                                   |                   |                    |    | Pos |  |  |  |  | Pos |
|-----------------------------------|-------------------|--------------------|----|-----|--|--|--|--|-----|
| 1.4 16V                           | 07.1994 → 12.2000 | X 14 XE            | BG | 13  |  |  |  |  |     |
| 1.6 16V                           | 07.1994 → 12.2000 | X 16 XE            | B  | 26  |  |  |  |  |     |
| <b>VECTRA (B) Estate (J96)</b>    |                   |                    |    |     |  |  |  |  |     |
| 1.8 i 16V (F35)                   | 09.1996 → 09.2000 | X 18 XE            | B  | 36  |  |  |  |  |     |
| 1.8 i 16V (F35)                   | 11.1996 → 09.2000 | X 18 XE            | B  | 36  |  |  |  |  |     |
| 1.8 i 16V (F35)                   | 11.1996 → 09.2000 | X 18 XE1           | B  | 31  |  |  |  |  |     |
| 2.0 Dualfuel (F35)                | 10.1998 → 01.2001 | X 20 XEV           | B  | 58  |  |  |  |  |     |
| 2.0 i 16V (F35)                   | 10.1995 → 01.2001 | X 20 XEV           | B  | 58  |  |  |  |  |     |
| 2.5 i GSi (F35)                   | 05.1998 → 09.1999 | X 25 XE            | B  | 37  |  |  |  |  |     |
| 2.5 i V6 (F35)                    | 11.1996 → 08.2000 | X 25 XE            | B  | 37  |  |  |  |  |     |
| <b>VECTRA (B) Hatchback (J96)</b> |                   |                    |    |     |  |  |  |  |     |
| 1.7 TD (F68)                      | 10.1995 → 11.1996 | X 17 DT (TC4EE1) D |    | 29  |  |  |  |  |     |
| 1.8 i 16V (F68)                   | 09.1995 → 09.2000 | X 18 XE            | B  | 36  |  |  |  |  |     |
| 1.8 i 16V (F68)                   | 10.1995 → 09.2000 | X 18 XE            | B  | 36  |  |  |  |  |     |
| 1.8 i 16V (F68)                   | 10.1995 → 09.2000 | X 18 XE1           | B  | 31  |  |  |  |  |     |
| 2.0 Dualfuel (F68)                | 08.1998 → 01.2001 | X 20 XEV           | B  | 58  |  |  |  |  |     |
| 2.0 i 16V (F68)                   | 10.1995 → 01.2001 | X 20 XEV           | B  | 58  |  |  |  |  |     |
| 2.5 i GSi (F68)                   | 03.1998 → 07.2000 | X 25 XE            | B  | 37  |  |  |  |  |     |
| 2.5 i V6 (F68)                    | 09.1995 → 08.2000 | X 25 XE            | B  | 37  |  |  |  |  |     |
| <b>VECTRA (B) Saloon (J96)</b>    |                   |                    |    |     |  |  |  |  |     |
| 1.7 TD (F19)                      | 10.1995 → 11.1996 | X 17 DT (TC4EE1) D |    | 29  |  |  |  |  |     |
| 1.8 i 16V (F19)                   | 10.1995 → 09.2000 | X 18 XE            | B  | 36  |  |  |  |  |     |
| 1.8 i 16V (F19)                   | 10.1995 → 09.2000 | X 18 XE1           | B  | 31  |  |  |  |  |     |
| 1.8 i 16V (F19)                   | 10.1995 → 09.2000 | Z 18 XEL           | B  | 32  |  |  |  |  |     |
| 2.0 Dualfuel (F19)                | 05.1998 → 01.2001 | X 20 XEV           | B  | 58  |  |  |  |  |     |
| 2.0 i 16V (F19)                   | 10.1995 → 01.2001 | X 20 XEV           | B  | 58  |  |  |  |  |     |
| 2.5 i GSi (F19)                   | 03.1998 → 07.2000 | X 25 XE            | B  | 37  |  |  |  |  |     |
| 2.5 i V6 (F19)                    | 09.1995 → 08.2000 | X 25 XE            | B  | 37  |  |  |  |  |     |
| <b>ZAFIRA Mk I (A) (T98)</b>      |                   |                    |    |     |  |  |  |  |     |
| 1.8 16V                           | 05.1999 → 08.2000 | X 18 XE1           | B  | 31  |  |  |  |  |     |



|  |                     |  |
|--|---------------------|--|
|  | <b>7.00468.61.0</b> | fuel supply unit; in-tank; electrical            |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic       |
|  | <b>7.05432.01.0</b> | stepper motor; electrical                        |
|  | <b>7.02604.15.0</b> | lambda sensor; control sensor; not heated        |
|  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|  | <b>50 006 406</b>   |  |
|  | <b>50 006 487</b>   |  |

|                             |   |
|-----------------------------|---|
| <b>4</b>                    | <b>72.5</b>   |
| <b>X 10 XE</b>              | 11.1996 → 09.2000 B 3 973 cm <sup>3</sup> 4V 40 kW 54 PS  10 - 78.6 |
| <b>CORSA Mk I (B) (S93)</b> |   |

|  |  |   |
|--|--|---|
|  | <b>40 382 600</b>                          | Cylinder diameter: 72.5; KH: 24; VT1: -1.3; MT: -1.2; MØ: 54; GL: 45; piston pin: 18x51; K; number of piston rings: 3 |
|  | <b>40 382 610 72.75 / 40 382 620 73.00</b> |   |
|  | R 1.2 NT ST                                |   |
|  | M 1.5 G3                                   |   |
|  | SLF 2 CR                                   |   |
|  | → <b>80 00709 1 0 ...</b>                  |   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00709 1 0 000</b> | Ø72.5; STD; set: 1; [R ST NT 1.2] [M G3 1.5] [SLF CR 2]<br><b>80 00709 1 0 025 72.75 / 80 00709 1 0 050 73.00</b>                                     |
|  | <b>77 335 610</b>       | [Set] PL 0,25 Ø 42.737 / 46.000 / 13.200 / 1.625 St/A<br><b>77 335 620 0,50 / 77 335 600 STD</b>  |
|  | <b>77 336 610</b>       | [Set] HL 0,25 Ø 49.747 / 54.000 / 17.100 / 2.120 St/A; PASS-L 0,25 Ø 49.747 / 54.000 / 23.100 / 2.120 St/A<br><b>77 336 620 0,50 / 77 336 600 STD</b> |
|  | <b>29456</b>            | EX; 25 x 5 x 93.9 x A/S - Cr - 45° - VS - 22 - III  |
|  | <b>29455</b>            | IN; 28 x 5 x 93.9 x S - Cr - 45° - 22 - III   |
|  | <b>MK-5H</b>            | valve cotter; number of notches: 3; valve stem diameter: 5  |
|  | <b>81-4215</b>          | IN/EX; 10.046/ x 4.98 x 39 G1   |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.00468.60.0</b> | fuel supply unit; in-tank; electrical                      |
|  | <b>7.22701.10.0</b> | air mass sensor; electrical, Sensor without measuring tube |
|  | <b>50 006 436</b>   | hydraulic; height: 34; Outer Ø: 12; length: 34             |
|  | <b>50 006 483</b>   |  |

|                             |  |
|-----------------------------|--|
| <b>5</b>                    | <b>72.5</b>  |
| <b>X 12 XE</b>              | 03.1998 → 09.2000 B 4 1199 cm <sup>3</sup> 4V 48 kW 65 PS  10,1 - 72.6 |
| <b>CORSA Mk I (B) (S93)</b> |  |

|  |  |   |
|--|--|---|
|  | <b>40 383 600</b>                          | Cylinder diameter: 72.5; KH: 24; VT1: -1.3; GL: 45; piston pin: 18x51; K; number of piston rings: 3 |
|  | <b>40 383 610 72.75 / 40 383 620 73.00</b> |   |
|  | R 1.2 NT ST                                |   |
|  | M 1.5 G3                                   |   |
|  | SLF 2 CR                                   |   |
|  | → <b>80 00709 1 0 ...</b>                  |   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00709 1 0 000</b> | Ø72.5; STD; set: 1; [R ST NT 1.2] [M G3 1.5] [SLF CR 2]<br><b>80 00709 1 0 025 72.75 / 80 00709 1 0 050 73.00</b>                                     |
|  | <b>77 557 610</b>       | [Set] PL 0,25 Ø 42.737 / 46.000 / 13.200 / 1.625 St/A<br><b>77 557 620 0,50 / 77 557 600 STD</b>  |
|  | <b>77 558 610</b>       | [Set] HL 0,25 Ø 49.747 / 54.000 / 17.100 / 2.120 St/A; PASS-L 0,25 Ø 49.747 / 54.000 / 23.100 / 2.120 St/A<br><b>77 558 620 0,50 / 77 558 600 STD</b> |

cont...

V

|  |                     |  |  |                |  |
|--|---------------------|--|--|----------------|--|
|  | <b>29456</b>        | EX; 25 x 5 x 93.9 x A/S - Cr - 45° - VS - 22 - III                   |  | <b>MK-5H</b>   | valve cotter; number of notches: 3; valve stem diameter: 5 |
|  | <b>29455</b>        | IN; 28 x 5 x 93.9 x S - Cr - 45° - 22 - III                          |  | <b>81-4215</b> | IN/EX; 10.046/ x 4.98 x 39 G1                              |
|  | <b>50 006 152</b>   | installation side: outlet sideCAM, chilled cast iron, mot. 19B92144→ |  |                |  |
|  | <b>7.00468.60.0</b> | fuel supply unit; in-tank; electrical                                |  |                |  |
|  | <b>7.22701.10.0</b> | air mass sensor; electrical, Sensor without measuring tube           |  |                |  |
|  | <b>7.22414.08.0</b> | EGR valve; electrical  |  |                |  |
|  | <b>50 006 436</b>   | hydraulic; height: 34; Outer Ø: 12; length: 34                       |  |                |  |
|  | <b>50 006 483</b>   |  |  |                |  |

|          |   |   |   |   |                      |    |          |          |     |        |
|----------|---|---|---|---|----------------------|----|----------|----------|-----|--------|
| <b>6</b> |   | <b>75</b>   |   |   |                      |    |          |          |     |        |
|          | <b>13 S</b>   | 09.1984 → 08.1991   | B | 4 | 1297 cm <sup>3</sup> | 2V | 42-55 kW | 57-75 PS | 8,2 | - 73.4 |
|          | <b>ASTRA Mk II Belmont (T85), ASTRA Mk II Estate (T85), ASTRA Mk II Hatchback (T85)</b> |   |   |   |                      |    |          |          |     |        |
|          | <b>80 00203 1 0 000</b>   | Ø75; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 4]<br><b>80 00203 1 0 050 75.50</b>  |   |   |                      |    |          |          |     |        |
|          | <b>80 00204 1 0 000</b>   | Ø75; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 4]  |   |   |                      |    |          |          |     |        |
|          | <b>87 409 610</b>   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |   |   |                      |    |          |          |     |        |
|          | <b>87 410 610</b>   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |   |   |                      |    |          |          |     |        |
|          | <b>81-4212</b>  | IN/EX; 11.03/ x 7 x 45.8 G1   |   |   |                      |    |          |          |     |        |
|          | <b>50 006 249</b>   | CAM, chilled cast iron  |   |   |                      |    |          |          |     |        |
|          | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |    |          |          |     |        |
|          | <b>7.02242.32.0</b>   | fuel pump; mechanical   |   |   |                      |    |          |          |     |        |
|          | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |   |                      |    |          |          |     |        |
|          | <b>50 006 406</b>   |   |   |   |                      |    |          |          |     |        |
|          | <b>50 006 487</b>   |   |   |   |                      |    |          |          |     |        |

|          |   |   |   |   |                      |    |       |       |    |      |
|----------|---|---|---|---|----------------------|----|-------|-------|----|------|
| <b>7</b> |   | <b>76</b>   |   |   |                      |    |       |       |    |      |
|          | <b>15 D</b>                                       | 09.1987 → 12.1996   | D | 4 | 1488 cm <sup>3</sup> | 2V | 37 kW | 50 PS | 23 | - 82 |
|          | <b>CORSA Mk I (B) (S93), NOVA Hatchback (S83)</b> |   |   |   |                      |    |       |       |    |      |
|          | <b>89 849 190</b>                                 | T - Dry cylinder liner; semi; A=80 L=138, →mot. 804 794   |   |   |                      |    |       |       |    |      |
|          | <b>TW-1625A STD</b>                               | [Pair] AS STD Ø 59.000 / 69.950 // 2.210 St/A   |   |   |                      |    |       |       |    |      |
|          | <b>TW-1626A STD</b>                               | [Pair] AS STD Ø 55.000 / 73.700 // 2.210 St/A, →02.1988   |   |   |                      |    |       |       |    |      |
|          | <b>CB-1624A 0.25</b>                              | [Set] PL 0,25 Ø 45.695 / 48.982 / 16.830 / 1.631 St/A<br><b>CB-1624A 0,50 / CB-1624A STD</b>                                |   |   |                      |    |       |       |    |      |
|          | <b>MS-1624GP 0.25</b>                             | [Set] HL 0,25 Ø 47.688 / 51.976 / 15.530 / 2.131 St/B/G<br><b>MS-1624GP 0,50 / MS-1624GP STD, →02.1990</b>                  |   |   |                      |    |       |       |    |      |
|          | <b>MS-1625GP 0.25</b>                             | [Set] HL 0,25 Ø 51.688 / 55.976 / 15.530 / 2.131 St/B/G<br><b>MS-1625GP 0,50 / MS-1625GP 0,75 / MS-1625GP STD, →02.1988</b> |   |   |                      |    |       |       |    |      |
|          | <b>PB-1624J STD</b>                               | [Set] PL-B STD Ø 22.000 / 25.000 / 23.750 / 1.540 St/B, →02.1990  |   |   |                      |    |       |       |    |      |
|          | <b>81-4214</b>                                    | IN/EX; 11.54/ x 7 x 43 G1   |   |   |                      |    |       |       |    |      |



| <b>8</b>  |   | <b>77.6</b>    |  |
|---|---|----------------|--|
| <b>14 NV</b>  | 09.1988 → 02.1998   | B              | 4 1389 cm <sup>3</sup> 2V 53-55 kW 72-75 PS 9,4 - 73.4   |
| <b>ASTRA Mk II Belmont (T85), ASTRA Mk II Convertible (T85), ASTRA Mk II Estate (T85), ASTRA Mk II Hatchback (T85), ASTRA Mk III (F) Hatchback (T92), BELMONT, CAVALIER Mk III Hatchback (J89), CAVALIER Mk III Saloon (J89), NOVA Hatchback (S83), NOVA Saloon (S83)</b> |   |                |  |
| <b>97 286 610</b>   | Cylinder diameter: 78.1; KH: 31.75; MT: -3.4; MØ: 63; GL: 52.52; piston pin: 18x55; K; number of piston rings: 3<br><b>97 286 620</b> 78.60<br>HKÜ<br>R 1.5 CR G6<br>M 1.5<br>SLF 3 CR<br>→ <b>80 00205 1 0 ...</b> |                |  |
| <b>80 00205 1 0 000</b>   | Ø77.6; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF CR 3]<br><b>80 00205 1 0 050</b> 78.10   |                |  |
| <b>87 409 610</b>   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620</b> 0,50 / <b>87 409 630</b> 0,75 / <b>87 409 600</b> STD / <b>87 409 640</b> 1,00   |                |  |
| <b>87 410 610</b>   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620</b> 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00      |                |  |
| <b>29296</b>  | EX; 29 x 7 x 104.6 x A/S - Cr - 45° - VS - 1 - III  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7   |
| <b>29287</b>  | IN; 33 x 7 x 104.6 x S - Cr - 45° - 1 - III   | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1  |
| <b>50 005 059</b>   | mechanical; metal, mot. 19307806→   |                | <b>50 005 818</b> <b>1.4 S, 1.4 S:</b> →mot. 02X38361<br><b>7.07919.12.0</b> <b>1.4 S, 1.4 S:</b> →mot. 02X38361 |
| <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |                |  |
| <b>7.02242.32.0</b>   | fuel pump; mechanical   |                |  |
| <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |                |  |
| <b>50 006 487</b>   |   |                |  |
| <b>9</b>  |   | <b>77.6</b>    |  |
| <b>C 14 NZ</b>  | 01.1990 → 09.2000   | B              | 4 1389 cm <sup>3</sup> 2V 44 kW 60 PS 9,4 - 73.4   |
| <b>ASTRA Mk II Belmont (T85), ASTRA Mk II Hatchback (T85), ASTRA Mk III (F) Estate (T92), ASTRA Mk III (F) Hatchback (T92), ASTRA Mk III (F) Saloon (T92), CORSA Mk I (B) (S93), NOVA Hatchback (S83), NOVA Saloon (S83)</b>  |   |                |  |
| <b>97 286 610</b>   | Cylinder diameter: 78.1; KH: 31.75; MT: -3.4; MØ: 63; GL: 52.52; piston pin: 18x55; K; number of piston rings: 3<br><b>97 286 620</b> 78.60<br>HKÜ<br>R 1.5 CR G6<br>M 1.5<br>SLF 3 CR<br>→ <b>80 00205 1 0 ...</b> |                |  |
| <b>80 00205 1 0 000</b>   | Ø77.6; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF CR 3]<br><b>80 00205 1 0 050</b> 78.10   |                |  |
| <b>87 409 610</b>   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620</b> 0,50 / <b>87 409 630</b> 0,75 / <b>87 409 600</b> STD / <b>87 409 640</b> 1,00   |                |  |
| <b>87 410 610</b>   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620</b> 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00      |                |  |
| <b>29296</b>  | EX; 29 x 7 x 104.6 x A/S - Cr - 45° - VS - 1 - III  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7   |
| <b>29287</b>  | IN; 33 x 7 x 104.6 x S - Cr - 45° - 1 - III   | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1  |
| <b>50 006 293</b>   | CAM, chilled cast iron  |                |  |
| <b>50 005 818</b>   | <b>1.4, 1.4 i:</b> mot. 19307806→   |                |  |
| <b>7.07919.12.0</b>   | <b>1.4, 1.4 i:</b> mot. 19307806→   |                |  |
| <b>7.00468.61.0</b>   | fuel supply unit; in-tank; electrical   |                |  |

cont...

|  |                     |  |
|--|---------------------|--|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic       |
|  | <b>7.05432.00.0</b> | stepper motor; electrical                        |
|  | <b>7.05432.01.0</b> | stepper motor; electrical                        |
|  | <b>7.02604.15.0</b> | lambda sensor; control sensor; not heated        |
|  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|  | <b>50 006 406</b>   |  |
|  | <b>50 006 487</b>   |  |

|  |  |
|--|--|
| <b>10</b>  | <b>77.6</b>  |
| <b>C 14 SE</b>   | 09.1990 → 09.2000 B 4 1389 cm <sup>3</sup> 2V 60 kW 82 PS 9,8 - 73.4 |
| <b>ASTRA Mk III (F) Estate (T92), ASTRA Mk III (F) Hatchback (T92), ASTRA Mk III (F) Saloon (T92), CORSA Mk I (B) (S93), NOVA Hatchback (S83), NOVA Saloon (S83)</b> |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>97 360 600</b> | Cylinder diameter: 77.6; KH: 32.05; MT: -2.6; GL: 52.5; piston pin: 18x55; K; number of piston rings: 3<br><b>97 360 610 78.10 / 97 360 620 78.60</b><br>R 1.5 CR G6<br>M 1.5<br>SLF 3 CR<br>→ <b>80 00205 1 0 ...</b> |
|--|-------------------|--|

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00205 1 0 000</b> | Ø77.6; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF CR 3]<br><b>80 00205 1 0 050 78.10</b> |
|--|-------------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>87 409 610</b> | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b> |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>87 410 610</b> | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |
|--|-------------------|---|

|  |                |                             |
|--|----------------|-----------------------------|
|  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |
|--|----------------|-----------------------------|

|  |                   |                   |  |                     |  |
|--|-------------------|-------------------|--|---------------------|--|
|  | <b>50 005 059</b> | mechanical; metal |  | <b>50 005 818</b>   | <b>1.4 i, 1.4 i, 1.4 i: mot. 19994743→</b> |
|  |                   |                   |  | <b>7.07919.12.0</b> | <b>1.4 i, 1.4 i, 1.4 i: mot. 19994743→</b> |

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.00468.60.0</b> | fuel supply unit; in-tank; electrical |
|--|---------------------|---------------------------------------|

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|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic |
|--|---------------------|--|

|  |                     |                           |
|--|---------------------|---------------------------|
|  | <b>7.05432.11.0</b> | stepper motor; electrical |
|--|---------------------|---------------------------|

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|  | <b>7.02604.15.0</b> | lambda sensor; control sensor; not heated |
|--|---------------------|---|

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|--|-------------------|--|
|  | <b>50 006 457</b> | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|--|-------------------|--|

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|  | <b>50 006 406</b> |  |
|  | <b>50 006 487</b> |  |

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|--|--|
| <b>11</b>  | <b>77.6</b>  |
| <b>X 14 NZ</b>   | 09.1991 → 02.1998 B 4 1389 cm <sup>3</sup> 2V 44 kW 60 PS - 73.4 |
| <b>ASTRA Mk III (F) Estate (T92), ASTRA Mk III (F) Hatchback (T92)</b> |  |

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.00468.61.0</b> | fuel supply unit; in-tank; electrical |
|--|---------------------|---------------------------------------|





| <b>12</b> |   | <b>77.6</b>   |  |
|-----------|---|---|--|
|           | <b>X 14 SZ</b>  | 03.1993 → 09.2000   | B 4 1389 cm <sup>3</sup> 2V 40-44 kW 54-60 PS 9,6 - 73.4   |
|           | <b>CORSA Mk I (B) (S93)</b>   |   |  |
|           | <b>97 286 610</b>   | Cylinder diameter: 78.1; KH: 31.75; MT: -3.4; MØ: 63; GL: 52.52; piston pin: 18x55; K; number of piston rings: 3<br><b>97 286 620 78.60</b><br>HKÜ<br>R 1.5 CR G6<br>M 1.5<br>SLF 3 CR<br>→ <b>80 00205 1 0 ...</b> |  |
|           | <b>80 00205 1 0 000</b>   | Ø77.6; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF CR 3]<br><b>80 00205 1 0 050 78.10</b>   |  |
|           | <b>87 409 610</b>   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |  |
|           | <b>87 410 610</b>   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b>                           |  |
|           | <b>81-4212</b>  | IN/EX; 11.03/ x 7 x 45.8 G1   |  |
|           | <b>50 005 059</b>   | mechanical; metal   | <b>50 005 818</b><br><b>7.07919.12.0</b>   |
|           | <b>7.00468.61.0</b>   | fuel supply unit; in-tank; electrical   |  |
|           | <b>7.18222.01.0</b>   | intake manifold pressure sensor; pneumatic  |  |
|           | <b>7.05432.00.0</b>   | stepper motor; electrical   |  |
|           | <b>7.02604.15.0</b>   | lambda sensor; control sensor; not heated   |  |
|           | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |  |
|           | <b>50 006 406</b><br><b>50 006 487</b>  |   |  |
| <b>13</b> |   | <b>77.6</b>   |  |
|           | <b>X 14 XE KAT</b>  | 07.1994 → 12.2000   | BG 4 1389 cm <sup>3</sup> 4V 66 kW 90 PS 10,5 - 73.4   |
|           | <b>ASTRA Mk III (F) Estate (T92), ASTRA Mk III (F) Hatchback (T92), ASTRA Mk III (F) Saloon (T92), CORSA Mk I (B) (S93), TIGRA Mk I (S93)</b> |   |  |
|           | <b>94 798 600</b>   | Cylinder diameter: 77.6; KH: 32.05; BÜ: 1; GL: 53.5; piston pin: 18x55; K; number of piston rings: 3<br><b>94 798 610 78.10 / 94 798 620 78.60</b><br>R 1.5 CR G6<br>M 1.5<br>SLF 3 CR<br>→ <b>80 00205 1 0 ...</b> |  |
|           | <b>80 00205 1 0 000</b>   | Ø77.6; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF CR 3]<br><b>80 00205 1 0 050 78.10</b>   |  |
|           | <b>87 409 610</b>   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |  |
|           | <b>87 410 610</b>   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b>                           |  |
|           | <b>291120</b><br><b>29397</b>   | EX; 27.5 x 6 x 102.3 x A/S - Cr - 45° - 22 - III<br>IN; 31 x 6 x 103.1 x S - Cr - 45° - 22 - III  | <b>81-4200</b> IN/EX; 10.046/ x 5.99 x 45 G1<br><b>81-4217</b> IN/EX; 10.08/ x 5.99 x 45 G1<br><b>81-4210</b> IN/EX; 10.24/ x 5.99 x 45 G1 |
|           | <b>50 006 392</b>   | installation side: intake sideCAM, chilled cast iron  |  |
|           | <b>50 005 738</b>   | mechanical; metal   | <b>50 005 818</b><br><b>7.07919.12.0</b>   |
|           | <b>7.00468.60.0</b><br><b>7.00468.61.0</b>  | fuel supply unit; in-tank; electrical<br>fuel supply unit; in-tank; electrical  |  |

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|  | 7.22296.02.0 | cut-off secondary air valve; pneumatic         |
|  | 7.18222.01.0 | intake manifold pressure sensor; pneumatic     |
|  | 7.05432.11.0 | stepper motor; electrical                      |
|  | 7.02604.15.0 | lambda sensor; control sensor; not heated      |
|  | 7.05270.23.0 | lambda sensor; control sensor; not heated      |
|  | 50 006 416   | hydraulic; height: 26; Outer Ø: 32; length: 26 |

## 14 77.8

|  |                      |  |   |   |                      |    |       |       |     |        |
|--|----------------------|--|---|---|----------------------|----|-------|-------|-----|--------|
|  | 12 NV                | 01.1990 → 03.1993  | B | 4 | 1196 cm <sup>3</sup> | 2V | 38 kW | 52 PS | 9,2 | - 62.9 |
|  | NOVA Hatchback (S83) |  |   |   |                      |    |       |       |     |        |
|  | 81-4212              | IN/EX; 11.03/ x 7 x 45.8 G1  |   |   |                      |    |       |       |     |        |
|  | 50 005 059           | mechanical; metal  |   |   |                      |    |       |       |     |        |
|  | 7.21440.51.0         | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |       |       |     |        |
|  | 7.02242.32.0         | fuel pump; mechanical  |   |   |                      |    |       |       |     |        |
|  | 50 006 457           | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |   |                      |    |       |       |     |        |
|  | 50 006 487           |  |   |   |                      |    |       |       |     |        |

## 15 79

|  |                             |  |   |   |                      |    |          |          |     |      |
|--|-----------------------------|--|---|---|----------------------|----|----------|----------|-----|------|
|  | 12 S                        | 09.1984 → 08.1991  | B | 4 | 1196 cm <sup>3</sup> | 2V | 40-44 kW | 54-60 PS | 9,1 | - 61 |
|  | ASTRA Mk II Hatchback (T85) |  |   |   |                      |    |          |          |     |      |
|  | 80 00208 1 0 000            | Ø79; STD; set: 1; [R IF CR 2] [M 2] [SLF CR 5]   |   |   |                      |    |          |          |     |      |
|  | 87 993 610                  | [Set] PL 0,25 Ø 44.721 / 48.000 / 19.200 / 1.624 St/B/G<br>87 993 620 0,50 / 87 993 630 0,75 / 87 993 600 STD      |   |   |                      |    |          |          |     |      |
|  | 81-4212                     | IN/EX; 11.03/ x 7 x 45.8 G1  |   |   |                      |    |          |          |     |      |
|  | 7.21440.51.0                | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |     |      |
|  | 7.02242.29.0                | fuel pump; mechanical  |   |   |                      |    |          |          |     |      |

## 16 79

|  |                                  |                                       |   |   |                      |    |       |       |  |        |
|--|----------------------------------|---------------------------------------|---|---|----------------------|----|-------|-------|--|--------|
|  | 16 NZR                           | 09.1991 → 02.1998                     | B | 4 | 1598 cm <sup>3</sup> | 2V | 55 kW | 75 PS |  | - 81.5 |
|  | ASTRA Mk III (F) Hatchback (T92) |                                       |   |   |                      |    |       |       |  |        |
|  | 50 005 818                       |                                       |   |   |                      |    |       |       |  |        |
|  | 7.07919.12.0                     |                                       |   |   |                      |    |       |       |  |        |
|  | 7.00468.61.0                     | fuel supply unit; in-tank; electrical |   |   |                      |    |       |       |  |        |

## 17 79

|  |  |  |   |   |                      |    |       |       |    |        |
|--|--|--|---|---|----------------------|----|-------|-------|----|--------|
|  | 16 SV  | 09.1984 → 05.1993  | B | 4 | 1598 cm <sup>3</sup> | 2V | 60 kW | 82 PS | 10 | - 81.5 |
|  | ASTRA Mk II Belmont (T85), ASTRA Mk II Convertible (T85), ASTRA Mk II Estate (T85), ASTRA Mk II Hatchback (T85), CAVALIER Mk III Hatchback (J89), CAVALIER Mk III Saloon (J89) |  |   |   |                      |    |       |       |    |        |
|  | 90 556 605   | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -1.6; MØ: 59; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3<br>90 556 623 79.50 / 90 556 630 80.00<br>R 1.2 CR G6<br>NM 1.5<br>SLF 3 CR ST<br>→ 80 00207 1 0 ... |   |   |                      |    |       |       |    |        |
|  | 80 00207 1 0 000   | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br>80 00207 1 0 050 79.50 / 80 00207 1 0 100 80.00, Special 3mm oilring version   |   |   |                      |    |       |       |    |        |

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|--|---------------------|---|--|----------------|--|
|  | <b>87 409 610</b>   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |  |                |  |
|  | <b>87 410 610</b>   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |  |                |  |
|  | <b>29300</b>        | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III  |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>29316</b>        | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III   |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1                                |
|  | <b>50 005 818</b>   | <b>1.6, 1.6:</b> →mot. 02X38361   |  |                |  |
|  | <b>7.07919.12.0</b> | <b>1.6, 1.6:</b> →mot. 02X38361   |  |                |  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |  |                |  |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic  |  |                |  |
|  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |  |                |  |
|  | <b>50 006 406</b>   |   |  |                |  |
|  | <b>50 006 487</b>   |   |  |                |  |

|           |                             |                   |   |   |                      |    |       |       |  |    |      |
|-----------|-----------------------------|-------------------|---|---|----------------------|----|-------|-------|--|----|------|
| <b>18</b> |                             | <b>79</b>         |   |   |                      |    |       |       |  |    |      |
|           | <b>17 D (4EE1)</b>          | 02.1996 → 09.2000 | D | 4 | 1686 cm <sup>3</sup> | 2V | 44 kW | 60 PS |  | 22 | - 86 |
|           | <b>CORSA Mk I (B) (S93)</b> |                   |   |   |                      |    |       |       |  |    |      |

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|--|-----------------------|---|
|  | <b>TW-1626A STD</b>   | [Pair] AS STD Ø 55.000 / 73.700 // 2.210 St/A   |
|  | <b>CB-1624A 0.25</b>  | [Set] PL 0,25 Ø 45.695 / 48.982 / 16.830 / 1.631 St/A<br><b>CB-1624A 0,50 / CB-1624A STD</b>                      |
|  | <b>MS-1625GP 0.25</b> | [Set] HL 0,25 Ø 51.688 / 55.976 / 15.530 / 2.131 St/B/G<br><b>MS-1625GP 0,50 / MS-1625GP 0,75 / MS-1625GP STD</b> |
|  | <b>81-4214</b>        | IN/EX; 11.54/ x 7 x 43 G1   |

|           |  |                   |   |   |                      |    |          |          |  |     |        |
|-----------|--|-------------------|---|---|----------------------|----|----------|----------|--|-----|--------|
| <b>19</b> |  | <b>79</b>         |   |   |                      |    |          |          |  |     |        |
|           | <b>C 16 NZ</b>   | 09.1988 → 12.1998 | B | 4 | 1598 cm <sup>3</sup> | 2V | 55-61 kW | 75-83 PS |  | 9,2 | - 81.5 |
|           | <b>ASTRA Mk III (F) Estate (T92), ASTRA Mk III (F) Hatchback (T92), ASTRA Mk III (F) Saloon (T92), CAVALIER Mk III Hatchback (J89), CAVALIER Mk III Saloon (J89)</b> |                   |   |   |                      |    |          |          |  |     |        |

|  |                   |  |
|--|-------------------|--|
|  | <b>90 555 605</b> | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -2.7; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3<br><b>90 555 623 79.50</b> |
|  |                   | R 1.2 CR G6<br>NM 1.5<br>SLF 3 CR ST<br>→ <b>80 00207 1 0 ...</b>  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00207 1 0 000</b> | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050 79.50 / 80 00207 1 0 100 80.00</b> , Special 3mm oilring version |
|--|-------------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>87 409 610</b> | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|  | <b>87 410 610</b> | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |

|  |              |  |  |                |  |
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|  | <b>29300</b> | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>29316</b> | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III        |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1                                |

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 272</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.00468.61.0</b> | fuel supply unit; in-tank; electrical |
|--|---------------------|---------------------------------------|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic |
|--|---------------------|--|

|  |                     |                           |
|--|---------------------|---------------------------|
|  | <b>7.05432.00.0</b> | stepper motor; electrical |
|--|---------------------|---------------------------|

cont...

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|  |                     |   |
|--|---------------------|---|
|  | <b>7.02604.15.0</b> | lambda sensor; control sensor; not heated |
|--|---------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 457</b> | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|--|-------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 406</b> |  |
|  | <b>50 006 487</b> |  |

## 20 79

|  |   |                   |   |   |                      |    |       |        |      |        |
|--|---|-------------------|---|---|----------------------|----|-------|--------|------|--------|
|  | <b>C 16 SE</b>  | 03.1991 → 02.1998 | B | 4 | 1598 cm <sup>3</sup> | 2V | 74 kW | 101 PS | ⊗ 10 | - 81.5 |
|  | <b>ASTRA Mk III (F) Estate (T92), ASTRA Mk III (F) Hatchback (T92), ASTRA Mk III (F) Saloon (T92), NOVA Hatchback (S83)</b> |                   |   |   |                      |    |       |        |      |        |

|  |                   |   |
|--|-------------------|---|
|  | <b>90 556 605</b> | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -1.6; MØ: 59; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3<br><b>90 556 623 79.50 / 90 556 630 80.00</b> |
|  |                   | R 1.2 CR G6<br>NM 1.5<br>SLF 3 CR ST<br>→ <b>80 00207 1 0 ...</b>   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00207 1 0 000</b> | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050 79.50 / 80 00207 1 0 100 80.00</b> , Special 3mm oilring version |
|--|-------------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>87 409 610</b> | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b> |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>87 410 610</b> | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |
|--|-------------------|---|

|  |              |  |  |              |  |
|--|--------------|--|--|--------------|--|
|  | <b>29300</b> | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III |  | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |
|--|--------------|--|--|--------------|--|

|  |              |   |  |                |                             |
|--|--------------|---|--|----------------|-----------------------------|
|  | <b>29316</b> | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |
|--|--------------|---|--|----------------|-----------------------------|

|  |                   |                   |  |                     |  |
|--|-------------------|-------------------|--|---------------------|--|
|  | <b>50 005 059</b> | mechanical; metal |  | <b>50 005 818</b>   |  |
|  |                   |                   |  | <b>7.07919.12.0</b> |  |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic |
|--|---------------------|--|

|  |                     |                           |
|--|---------------------|---------------------------|
|  | <b>7.05432.11.0</b> | stepper motor; electrical |
|--|---------------------|---------------------------|

|  |                     |   |
|--|---------------------|---|
|  | <b>7.02604.15.0</b> | lambda sensor; control sensor; not heated |
|--|---------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 457</b> | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|--|-------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 406</b> |  |
|  | <b>50 006 487</b> |  |

## 21 79

|  |                             |                   |   |   |                      |    |          |            |        |        |
|--|-----------------------------|-------------------|---|---|----------------------|----|----------|------------|--------|--------|
|  | <b>C 16 XE</b>              | 03.1993 → 09.2000 | B | 4 | 1598 cm <sup>3</sup> | 4V | 78-80 kW | 106-109 PS | ⊗ 10,5 | - 81.5 |
|  | <b>CORSA Mk I (B) (S93)</b> |                   |   |   |                      |    |          |            |        |        |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00397 1 0 000</b> | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 2.5] |
|--|-------------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>87 409 610</b> | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b> |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>87 410 610</b> | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |
|--|-------------------|---|

|  |               |  |  |                |                               |
|--|---------------|--|--|----------------|-------------------------------|
|  | <b>291120</b> | EX; 27.5 x 6 x 102.3 x A/S - Cr - 45° - 22 - III |  | <b>81-4200</b> | IN/EX; 10.046/ x 5.99 x 45 G1 |
|  | <b>29397</b>  | IN; 31 x 6 x 103.1 x S - Cr - 45° - 22 - III     |  | <b>81-4217</b> | IN/EX; 10.08/ x 5.99 x 45 G1  |
|  |               |  |  | <b>81-4210</b> | IN/EX; 10.24/ x 5.99 x 45 G1  |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 392</b> | installation side: intake sideCAM, chilled cast iron |
|--|-------------------|--|

|  |                   |                   |  |                     |  |
|--|-------------------|-------------------|--|---------------------|--|
|  | <b>50 005 738</b> | mechanical; metal |  | <b>50 005 818</b>   |  |
|  |                   |                   |  | <b>7.07919.12.0</b> |  |

cont...



|  |                     |  |
|--|---------------------|--|
|  | <b>7.00468.60.0</b> | fuel supply unit; in-tank; electrical          |
|  | <b>7.05432.11.0</b> | stepper motor; electrical                      |
|  | <b>7.02604.15.0</b> | lambda sensor; control sensor; not heated      |
|  | <b>7.05270.23.0</b> | lambda sensor; control sensor; not heated      |
|  | <b>50 006 416</b>   | hydraulic; height: 26; Outer Ø: 32; length: 26 |

|   |                |  |
|---|----------------|--|
| <b>22</b>   |                | <b>79</b>  |
|   | <b>E 16 NZ</b> | 09.1988 → 12.1998 B 4 1598 cm³ 2V 55-61 kW 75-83 PS 9,2 - 81.5 |
| <b>ASTRA Mk III (F) Estate (T92), ASTRA Mk III (F) Hatchback (T92), CAVALIER Mk III Hatchback (J89), CAVALIER Mk III Saloon (J89)</b> |                |  |

|  |                           |   |
|--|---------------------------|---|
|  | <b>90 555 605</b>         | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -2.7; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3 |
|  | <b>90 555 623 79.50</b>   | R 1.2 CR G6   |
|  | <b>NM 1.5</b>             | SLF 3 CR ST   |
|  | <b>→ 80 00207 1 0 ...</b> |   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00207 1 0 000</b> | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050 79.50 / 80 00207 1 0 100 80.00</b> , Special 3mm oilring version |
|--|-------------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>87 409 610</b> | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|  | <b>87 410 610</b> | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |

|  |              |  |  |                |  |
|--|--------------|--|--|----------------|--|
|  | <b>29300</b> | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>29316</b> | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III        |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1                                |

|  |                     |                |
|--|---------------------|----------------|
|  | <b>50 005 818</b>   | →mot. 02X38361 |
|  | <b>7.07919.12.0</b> | →mot. 02X38361 |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.00468.61.0</b> | fuel supply unit; in-tank; electrical            |
|  | <b>7.02604.15.0</b> | lambda sensor; control sensor; not heated        |
|  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|  | <b>50 006 406</b>   |  |
|  | <b>50 006 487</b>   |  |

|                             |                |  |
|-----------------------------|----------------|--|
| <b>23</b>                   |                | <b>79</b>  |
|                             | <b>E 16 SE</b> | 05.1988 → 03.1992 B 4 1598 cm³ 2V 60-74 kW 81-101 PS 10 - 81.5 |
| <b>NOVA Hatchback (S83)</b> |                |  |

|  |  |   |
|--|--|---|
|  | <b>90 555 605</b>                          | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -1.6; MØ: 59; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3 |
|  | <b>90 555 623 79.50 / 90 555 630 80.00</b> | R 1.2 CR G6   |
|  | <b>NM 1.5</b>                              | SLF 3 CR ST   |
|  | <b>→ 80 00207 1 0 ...</b>                  |   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00207 1 0 000</b> | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050 79.50 / 80 00207 1 0 100 80.00</b> , Special 3mm oilring version |
|--|-------------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>87 409 610</b> | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|  | <b>87 410 610</b> | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |

|  |              |  |  |                |  |
|--|--------------|--|--|----------------|--|
|  | <b>29300</b> | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>29316</b> | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III        |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1                                |

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|-----------|--|--|---|
|           | <b>50 007 570</b>  | CAM, chilled cast iron   |   |
|           | <b>50 005 059</b>  | mechanical; metal, mot. 02j22350→  | <b>50 005 818</b><br><b>7.07919.12.0</b>                                |
|           | <b>7.18222.01.0</b>  | intake manifold pressure sensor; pneumatic   |   |
|           | <b>7.05432.11.0</b>  | stepper motor; electrical  |   |
|           | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |
|           | <b>50 006 406</b><br><b>50 006 487</b>   |  |   |
| <b>24</b> |  | <b>79</b>  |   |
|           | <b>X 16 SZ</b>   | 02.1993→02.1998 B 4 1598 cm <sup>3</sup> 2V 52 kW 71 PS 10 - 81.5  |   |
|           | <b>ASTRA Mk III (F) Convertible (T92), ASTRA Mk III (F) Estate (T92), ASTRA Mk III (F) Hatchback (T92), ASTRA Mk III (F) Saloon (T92), CAVALIER Mk III Hatchback (J89), CAVALIER Mk III Saloon (J89)</b> |  |   |
|           | <b>90 555 605</b>  | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -2.7; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3  |   |
|           | <b>90 555 623</b>  | 79.50  |   |
|           | R  | 1.2 CR G6  |   |
|           | NM   | 1.5  |   |
|           | SLF  | 3 CR ST  |   |
|           |  | → <b>80 00207 1 0 ...</b>  |   |
|           | <b>80 00207 1 0 000</b>  | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050</b> 79.50 / <b>80 00207 1 0 100</b> 80.00, Special 3mm oilring version   |   |
|           | <b>87 409 610</b>  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620</b> 0,50 / <b>87 409 630</b> 0,75 / <b>87 409 600</b> STD / <b>87 409 640</b> 1,00  |   |
|           | <b>87 410 610</b>  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620</b> 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00 |   |
|           | <b>29300</b>   | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III   | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|           | <b>29316</b>   | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III  | <b>81-4212</b> IN/EX; 11.03/ x 7 x 45.8 G1                              |
|           | <b>50 006 279</b>  | CAM, chilled cast iron   |   |
|           | <b>50 005 059</b>  | mechanical; metal  | <b>50 005 818</b> →mot. 02X38361<br><b>7.07919.12.0</b> →mot. 02X38361  |
|           | <b>7.00468.61.0</b>  | fuel supply unit; in-tank; electrical  |   |
|           | <b>7.18222.01.0</b>  | intake manifold pressure sensor; pneumatic   |   |
|           | <b>7.05432.00.0</b>  | stepper motor; electrical  |   |
|           | <b>7.02604.15.0</b>  | lambda sensor; control sensor; not heated  |   |
|           | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |
|           | <b>50 006 406</b><br><b>50 006 487</b>   |  |   |














|           |  |   |
|-----------|--|---|
| <b>25</b> |  | <b>79</b>   |
|           | <b>X 16 SZR KAT</b>  | 09.1991 → 12.2000 BG 4 1598 cm <sup>3</sup> 2V 55 kW 75 PS 9,6 - 81.5   |
|           | <b>ASTRA Mk III (F) Estate (T92), ASTRA Mk III (F) Hatchback (T92), ASTRA Mk III (F) Saloon (T92), ASTRA Mk IV (G) Estate (T98), ASTRA Mk IV (G) Hatchback (T98), ASTRA Mk IV (G) Saloon (T98)</b> |   |
|           | <b>90 555 605</b>  | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -2.7; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3   |
|           | <b>90 555 623 79.50</b>  |   |
|           | R 1.2 CR G6  |   |
|           | NM 1.5   |   |
|           | SLF 3 CR ST  |   |
|           | → <b>80 00207 1 0 ...</b>  |   |
|           | <b>80 00207 1 0 000</b>  | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050 79.50 / 80 00207 1 0 100 80.00</b> , Special 3mm oilring version  |
|           | <b>87 409 610</b>  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|           | <b>87 410 610</b>  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |
|           | <b>29300</b>   | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III  |
|           | <b>29316</b>   | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III   |
|           | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7  |
|           | <b>81-4212</b>   | IN/EX; 11.03/ x 7 x 45.8 G1   |
|           | <b>50 006 272</b>  | CAM, chilled cast iron, →mot. 02HV1800  |
|           | <b>50 006 291</b>  | CAM, chilled cast iron, mot. 02HV1801→  |
|           | <b>50 005 059</b>  | mechanical; metal   |
|           | <b>50 005 818</b>  |   |
|           | <b>7.07919.12.0</b>  |   |
|           | <b>7.00468.61.0</b>  | fuel supply unit; in-tank; electrical   |
|           | <b>7.18222.01.0</b>  | intake manifold pressure sensor; pneumatic  |
|           | <b>7.24809.10.0</b>  | EGR valve; electrical   |
|           | <b>7.02256.38.0</b>  | ACF-valve; electrical   |
|           | <b>7.05432.00.0</b>  | stepper motor; electrical   |
|           | <b>7.02604.15.0</b>  | lambda sensor; control sensor; not heated   |
|           | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |
|           | <b>50 006 406</b>  |   |
|           | <b>50 006 487</b>  |   |



|           |   |   |
|-----------|---|---|
| <b>26</b> |   | <b>79</b>   |
|           | <b>X 16 XE</b>                                | 07.1994 → 12.2000 B 4 1598 cm <sup>3</sup> 4V 78-80 kW 106-109 PS 10,5 - 81.5   |
|           | <b>CORSA Mk I (B) (S93), TIGRA Mk I (S93)</b> |   |
|           | <b>94 637 600</b>                             | Cylinder diameter: 79; KH: 28; MT: -0.8; GL: 48; piston pin: 18x55; K; number of piston rings: 3  |
|           | <b>94 637 610 79.50 / 94 637 620 80.00</b>    |   |
|           | R 1.2 CR G6                                   |   |
|           | NM 1.5  |   |
|           | SLF 3 CR ST                                   |   |
|           | → <b>80 00207 1 0 ...</b>                     |   |
|           | <b>80 00207 1 0 000</b>                       | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050 79.50 / 80 00207 1 0 100 80.00</b> , Special 3mm oilring version  |
|           | <b>80 00397 1 0 000</b>                       | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 2.5]<br><b>80 00397 1 0 050 79.50</b>   |
|           | <b>87 409 610</b>                             | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|           | <b>87 410 610</b>                             | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |


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|   |  |  |   |  |   |
|---|--|--|---|--|---|
|  | <b>291120</b><br><b>29397</b>              | EX; 27.5 x 6 x 102.3 x A/S - Cr - 45° - 22 - III<br>IN; 31 x 6 x 103.1 x S - Cr - 45° - 22 - III |  | <b>81-4200</b><br><b>81-4217</b><br><b>81-4210</b> | IN/EX; 10.046/ x 5.99 x 45 G1<br>IN/EX; 10.08/ x 5.99 x 45 G1<br>IN/EX; 10.24/ x 5.99 x 45 G1 |
|  | <b>50 006 392</b>                          | installation side: intake sideCAM, chilled cast iron   |   |  |   |
|  | <b>50 005 738</b>                          | mechanical; metal  |  | <b>50 005 818</b><br><b>7.07919.12.0</b>           |   |
|  | <b>7.00468.60.0</b><br><b>7.00468.61.0</b> | fuel supply unit; in-tank; electrical<br>fuel supply unit; in-tank; electrical                   |   |  |   |
|  | <b>7.22296.02.0</b>                        | cut-off secondary air valve; pneumatic   |   |  |   |
|  | <b>7.18222.01.0</b>                        | intake manifold pressure sensor; pneumatic   |   |  |   |
|  | <b>7.05432.11.0</b>                        | stepper motor; electrical  |   |  |   |
|  | <b>7.02604.15.0</b><br><b>7.05270.23.0</b> | lambda sensor; control sensor; not heated<br>lambda sensor; control sensor; not heated           |   |  |   |
|  | <b>50 006 416</b>                          | hydraulic; height: 26; Outer Ø: 32; length: 26   |   |  |   |


**27**
 **79**




|  |   |                   |   |   |                      |    |       |        |       |        |
|--|---|-------------------|---|---|----------------------|----|-------|--------|-------|--------|
|   | <b>X 16 XEL</b>   | 01.1994 → 09.1998 | B | 4 | 1598 cm <sup>3</sup> | 4V | 74 kW | 101 PS | ε10,5 | - 81.5 |
|  | <b>ASTRA Mk III (F) Estate (T92), ASTRA Mk III (F) Hatchback (T92), ASTRA Mk III (F) Saloon (T92)</b> |                   |   |   |                      |    |       |        |       |        |


|   |                           |  |
|---|---------------------------|--|
|  | <b>94 637 600</b>         | Cylinder diameter: 79; KH: 28; MT: -0.8; GL: 48; piston pin: 18x55; K; number of piston rings: 3<br><b>94 637 610 79.50 / 94 637 620 80.00</b> |
|   | R                         | 1.2 CR G6  |
|   | NM                        | 1.5  |
|   | SLF                       | 3 CR ST  |
|   | → <b>80 00207 1 0 ...</b> |  |

|   |                         |  |
|---|-------------------------|--|
|  | <b>80 00207 1 0 000</b> | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050 79.50 / 80 00207 1 0 100 80.00</b> , Special 3mm oilring version |
|---|-------------------------|--|


|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00397 1 0 000</b> | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 2.5]<br><b>80 00397 1 0 050 79.50</b> |
|--|-------------------------|---|


|   |                   |   |
|---|-------------------|---|
|  | <b>87 409 610</b> | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|   | <b>87 410 610</b> | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |

|   |                                |  |   |                                  |   |
|---|--------------------------------|--|---|----------------------------------|---|
|  | <b>291107</b>                  | EX; 27.5 x 5 x 116.2 x A/S - Cr - 45° - VS - 22 - III  |  | <b>MK-5H</b>                     | valve cotter; number of notches: 3; valve stem diameter: 5    |
|   | <b>291124</b>                  | EX; 27.5 x 5 x 116.3 x A/S - Ni - 45° - VS - 22 - III for liquified gas (LPG)  |  | <b>81-4215</b>                   | IN/EX; 10.046/ x 4.98 x 39 G1                                 |
|   | <b>291120</b><br><b>29397</b>  | EX; 27.5 x 6 x 102.3 x A/S - Cr - 45° - 22 - III<br>IN; 31 x 6 x 103.1 x S - Cr - 45° - 22 - III                                   |   | <b>81-4200</b><br><b>81-4217</b> | IN/EX; 10.046/ x 5.99 x 45 G1<br>IN/EX; 10.08/ x 5.99 x 45 G1 |
|   | <b>291106</b><br><b>291123</b> | IN; 31.2 x 5 x 117.2 x S - Cr - 45° - VS - 22 - III<br>IN; 31.2 x 5 x 117.3 x S - Ni - 45° - VS - 22 - III for liquified gas (LPG) |   | <b>81-4210</b>                   | IN/EX; 10.24/ x 5.99 x 45 G1                                  |

|   |                   |  |  |  |  |
|---|-------------------|--|--|--|--|
|  | <b>50 006 392</b> | installation side: intake sideCAM, chilled cast iron |  |  |  |
|---|-------------------|--|--|--|--|

|   |                   |                   |   |  |  |
|---|-------------------|-------------------|---|--|--|
|  | <b>50 005 738</b> | mechanical; metal |  | <b>50 005 818</b><br><b>7.07919.12.0</b> |  |
|---|-------------------|-------------------|---|--|--|

|   |                     |  |  |  |  |
|---|---------------------|--|--|--|--|
|  | <b>7.22296.02.0</b> | cut-off secondary air valve; pneumatic |  |  |  |
|---|---------------------|--|--|--|--|

|   |                     |  |  |  |  |
|---|---------------------|--|--|--|--|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic |  |  |  |
|---|---------------------|--|--|--|--|

|   |                     |                           |  |  |  |
|---|---------------------|---------------------------|--|--|--|
|  | <b>7.05432.11.0</b> | stepper motor; electrical |  |  |  |
|---|---------------------|---------------------------|--|--|--|

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|           |  |   |
|-----------|--|---|
|           | <b>7.02604.15.0</b>  | lambda sensor; control sensor; not heated   |
|           | <b>7.05270.23.0</b>  | lambda sensor; control sensor; not heated   |
|           | <b>50 006 416</b>  | hydraulic; height: 26; Outer Ø: 32; length: 26  |
| <b>28</b> | <b>79</b>  |   |
|           | <b>X 17 D (4EE1)</b>                                       | 02.1996 → 09.2000 D 4 1686 cm <sup>3</sup> 2V 44 kW 60 PS 22 - 86   |
|           | <b>CORSA Mk I (B) (S93)</b>                                |   |
|           | <b>TW-1626A STD</b>  | [Pair] AS STD Ø 55.000 / 73.700 / / 2.210 St/A  |
|           | <b>CB-1624A 0.25</b>                                       | [Set] PL 0,25 Ø 45.695 / 48.982 / 16.830 / 1.631 St/A<br><b>CB-1624A 0,50 / CB-1624A STD</b>  |
|           | <b>MS-1625GP 0.25</b>                                      | [Set] HL 0,25 Ø 51.688 / 55.976 / 15.530 / 2.131 St/B/G<br><b>MS-1625GP 0,50 / MS-1625GP 0,75 / MS-1625GP STD</b>   |
|           | <b>81-4214</b>   | IN/EX; 11.54/ x 7 x 43 G1   |
|           | <b>50 005 746</b>  | mechanical; metal, mot. 00877698→   |
|           | <b>7.22138.50.0</b>  | electric switchover valve (air control); electric switchover valve (EGR); electrical  |
| <b>29</b> | <b>79</b>  |   |
|           | <b>X 17 DT (TC4EE1)</b>                                    | 10.1995 → 11.1996 D LA 4 1686 cm <sup>3</sup> 2V 60 kW 82 PS 22 - 86  |
|           | <b>VECTRA (B) Hatchback (J96), VECTRA (B) Saloon (J96)</b> |   |
|           | <b>81-4214</b>   | IN/EX; 11.54/ x 7 x 43 G1   |
|           | <b>7.06740.01.0</b>  | water pump auxiliary cooling; electrical  |
|           | <b>7.22138.50.0</b>  | electric switchover valve (air control); electric switchover valve (EGR); electrical  |
| <b>30</b> | <b>80</b>  |   |
|           | <b>16 D</b>  | 09.1985 → 08.1991 D 4 1598 cm <sup>3</sup> 2V 40 kW 54 PS 23 - 79.5   |
|           | <b>16 DA</b>   | 09.1985 → 08.1991 D 4 1598 cm <sup>3</sup> 2V 40 kW 54 PS 23 - 79.5   |
|           | <b>ASTRA Mk II Belmont (T85)</b>                           |   |
|           | <b>80 00084 1 0 000</b>                                    | Ø80; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]<br><b>80 00084 1 0 050 80.50 / 80 00084 1 0 100 81.00</b>  |
|           | <b>93 578 960</b>  | piston: 93578600; cylinder liner: 89161190  |
|           | <b>89 161 190</b>  | T - Dry cylinder liner; semi; A=83 C=84.9 L=143.5 H=4.5   |
|           | <b>77 272 610</b>  | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>                                  |
|           | <b>87 393 610</b>  | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |
|           | <b>29416</b>   | EX; 32 x 8 x 123.2 x RA/S - Cr - 45° - 1 - III  |
|           | <b>29182</b>   | IN; 36 x 8 x 123.2 x S - Cr - 45° - 1 - III   |
|           | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8  |
|           | <b>81-4213</b>   | IN/EX; 12/ x 8 x 50 G2  |
|           | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |
|           | <b>50 006 487</b>  |   |

| <b>31</b> |   | <b>80.5</b>  |   |
|-----------|---|--|---|
|           | <b>X 18 XE1</b>   | 10.1995 → 09.2000  | B 4 1796 cm <sup>3</sup> 4V 85 kW 116 PS $\zeta$ 10,5 - 88.2            |
|           | <b>ASTRA Mk IV (G) Estate (T98), ASTRA Mk IV (G) Hatchback (T98), VECTRA (B) Estate (J96), VECTRA (B) Hatchback (J96), VECTRA (B) Saloon (J96), ZAFIRA Mk I (A) (T98)</b> |  |   |
|           | <b>99 741 601</b>   | Cylinder diameter: 80.5; KH: 24.1; GL: 44.7; piston pin: 18x55; K; number of piston rings: 3<br><b>99 741 610</b> 81.00<br>R 1.2 NT ST<br>M 1.2<br>SLF 2 CR ST<br>→ <b>80 00389 1 0 ...</b>                    |   |
|           | <b>80 00389 1 0 000</b>   | Ø80.5; STD; set: 1; [R ST NT 1.2] [M 1.2] [SLF ST CR 2]<br><b>80 00389 1 0 050</b> 81.00   |   |
|           | <b>87 409 610</b>   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620</b> 0,50 / <b>87 409 630</b> 0,75 / <b>87 409 600</b> STD / <b>87 409 640</b> 1,00  |   |
|           | <b>87 410 610</b>   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620</b> 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00 |   |
|           | <b>341002</b>   | EX; 27.5 x 5 x 100.8 x A/S - Cr - 45° - VS - 22 - III  | <b>MK-5H</b> valve cotter; number of notches: 3; valve stem diameter: 5 |
|           | <b>341001</b>   | IN; 31.2 x 5 x 101.4 x S - Cr - 45° - 22 - III   | <b>81-4215</b> IN/EX; 10.046/ x 4.98 x 39 G1                            |
|           | <b>50 005 747</b>   | mechanical; metal  | <b>7.29231.01.0</b>   |
|           | <b>7.00468.60.0</b>   | fuel supply unit; in-tank; electrical  |   |
|           | <b>7.24809.10.0</b>   | EGR valve; electrical  |   |
|           | <b>7.05270.32.0</b>   | lambda sensor; control sensor; heated  |   |
|           | <b>50 006 416</b>   | hydraulic; height: 26; Outer Ø: 32; length: 26   |   |

| <b>32</b> |                                | <b>80.5</b>  |   |
|-----------|--------------------------------|--|---|
|           | <b>Z 18 XEL</b>                | 10.1995 → 09.2000  | B 4 1796 cm <sup>3</sup> 4V 81-85 kW 110-116 PS $\zeta$ 10,5 - 88.2     |
|           | <b>VECTRA (B) Saloon (J96)</b> |  |   |
|           | <b>99 741 601</b>              | Cylinder diameter: 80.5; KH: 24.1; GL: 44.7; piston pin: 18x55; K; number of piston rings: 3<br><b>99 741 610</b> 81.00<br>R 1.2 NT ST<br>M 1.2<br>SLF 2 CR ST<br>→ <b>80 00389 1 0 ...</b>                    |   |
|           | <b>80 00389 1 0 000</b>        | Ø80.5; STD; set: 1; [R ST NT 1.2] [M 1.2] [SLF ST CR 2]<br><b>80 00389 1 0 050</b> 81.00   |   |
|           | <b>87 409 610</b>              | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620</b> 0,50 / <b>87 409 630</b> 0,75 / <b>87 409 600</b> STD / <b>87 409 640</b> 1,00  |   |
|           | <b>87 410 610</b>              | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620</b> 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00 |   |
|           | <b>341002</b>                  | EX; 27.5 x 5 x 100.8 x A/S - Cr - 45° - VS - 22 - III  | <b>MK-5H</b> valve cotter; number of notches: 3; valve stem diameter: 5 |
|           | <b>341001</b>                  | IN; 31.2 x 5 x 101.4 x S - Cr - 45° - 22 - III   | <b>81-4215</b> IN/EX; 10.046/ x 4.98 x 39 G1                            |
|           | <b>7.29013.01.0</b>            | Crankshaft Intake = 31,5 mm  |   |
|           | <b>7.14319.09.0</b>            | throttle body; electronic, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.   |   |
|           | <b>50 006 416</b>              | hydraulic; height: 26; Outer Ø: 32; length: 26   |   |



|           |   |   |
|-----------|---|---|
| <b>33</b> |   | <b>81.6</b>   |
|           | <b>C 18 XE</b>  | 06.1993 → 02.1998 B 4 1799 cm <sup>3</sup> 4V 92 kW 125 PS $\varnothing$ 10,8 - 86  |
|           | <b>ASTRA Mk III (F) Convertible (T92), ASTRA Mk III (F) Estate (T92), ASTRA Mk III (F) Hatchback (T92), ASTRA Mk III (F) Saloon (T92)</b> |   |
|           | <b>99 438 600</b>   | Cylinder diameter: 81.6; KH: 30.4; VT1: -1.79; MT: -1.84; GL: 50.4; piston pin: 21x56; K; number of piston rings: 3<br>R 1.5 CR ST<br>NM 1.5<br>SLF 3 CR<br>→ <b>80 00403 1 0 ...</b>           |
|           | <b>80 00403 1 0 000</b>   | $\varnothing$ 81.6; STD; set: 1; [R ST IF CR 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00403 1 0 050 82.10</b>  |
|           | <b>77 272 610</b>   | [Set] PL 0,25 $\varnothing$ 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>  |
|           | <b>87 393 610</b>   | [Set] HL 0,25 $\varnothing$ 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 $\varnothing$ 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |
|           | <b>291119</b><br><b>29375</b>   | EX; 29 x 6 x 92.4 x A/S - Cr - 45° - 22 - III<br>IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III   |
|           | <b>81-4211</b><br><b>81-4200</b><br><b>81-4217</b><br><b>81-4210</b>  | EX; 10.046/ x 5.99 x 35 G1<br>IN/EX; 10.046/ x 5.99 x 45 G1<br>IN/EX; 10.08/ x 5.99 x 45 G1<br>IN/EX; 10.24/ x 5.99 x 45 G1   |
|           | <b>50 006 312</b><br><b>50 006 313</b>  | installation side: intake sideCAM, chilled cast iron<br>installation side: outlet sideCAM, chilled cast iron  |
|           | <b>50 005 734</b>   | mechanical; metal   |
|           | <b>50 005 851</b>   | mot. 14056061 → mot. 14261174   |
|           | <b>7.18222.01.0</b>   | intake manifold pressure sensor; pneumatic  |
|           | <b>7.06269.01.0</b>   | idle controller; electrical   |
|           | <b>7.05270.32.0</b><br><b>7.05270.33.0</b>  | lambda sensor; control sensor; heated<br>lambda sensor; control sensor; heated  |
|           | <b>50 006 479</b><br><b>50 006 416</b>  | hydraulic; Outer $\varnothing$ : 32; length: 26<br>hydraulic; height: 26; Outer $\varnothing$ : 32; length: 26  |

|           |   |   |
|-----------|---|---|
| <b>34</b> |   | <b>81.6</b>   |
|           | <b>C 18 XEL</b>   | 01.1994 → 02.1998 B 4 1799 cm <sup>3</sup> 4V 85 kW 116 PS $\varnothing$ 10,8 - 86  |
|           | <b>ASTRA Mk III (F) Estate (T92), ASTRA Mk III (F) Hatchback (T92), ASTRA Mk III (F) Saloon (T92)</b> |   |
|           | <b>99 438 600</b>   | Cylinder diameter: 81.6; KH: 30.4; VT1: -1.79; MT: -1.84; GL: 50.4; piston pin: 21x56; K; number of piston rings: 3<br>R 1.5 CR ST<br>NM 1.5<br>SLF 3 CR<br>→ <b>80 00403 1 0 ...</b> |
|           | <b>80 00403 1 0 000</b>   | $\varnothing$ 81.6; STD; set: 1; [R ST IF CR 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00403 1 0 050 82.10</b>  |
|           | <b>291119</b><br><b>29375</b>   | EX; 29 x 6 x 92.4 x A/S - Cr - 45° - 22 - III<br>IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III   |
|           | <b>81-4211</b><br><b>81-4200</b><br><b>81-4217</b><br><b>81-4210</b>                                  | EX; 10.046/ x 5.99 x 35 G1<br>IN/EX; 10.046/ x 5.99 x 45 G1<br>IN/EX; 10.08/ x 5.99 x 45 G1<br>IN/EX; 10.24/ x 5.99 x 45 G1   |
|           | <b>50 006 312</b><br><b>50 006 313</b>  | installation side: intake sideCAM, chilled cast iron<br>installation side: outlet sideCAM, chilled cast iron  |
|           | <b>50 005 734</b>   | mechanical; metal   |
|           | <b>50 005 851</b>   | mot. 14056061 →   |
|           | <b>7.06269.01.0</b>   | idle controller; electrical   |
|           | <b>7.05270.32.0</b>   | lambda sensor; control sensor; heated   |
|           | <b>50 006 479</b><br><b>50 006 416</b>  | hydraulic; Outer $\varnothing$ : 32; length: 26<br>hydraulic; height: 26; Outer $\varnothing$ : 32; length: 26  |

|              |   |
|--------------|---|
| <b>35</b>    | <b>81.6</b>   |
| C 25 XE      | 08.1988 → 07.1997 B 6 2498 cm <sup>3</sup> 4V 125 kW 170 PS $\zeta$ 10,8 - 79.6 |
|              | CALIBRA (C89), CAVALIER Mk III Hatchback (J89), CAVALIER Mk III Saloon (J89)    |
| 291119       | EX; 29 x 6 x 92.4 x A/S - Cr - 45° - 22 - III                                   |
| 29375        | IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III                                    |
|              | <b>81-4211</b> EX; 10.046/ x 5.99 x 35 G1                                       |
|              | <b>81-4200</b> IN/EX; 10.046/ x 5.99 x 45 G1                                    |
|              | <b>81-4217</b> IN/EX; 10.08/ x 5.99 x 45 G1                                     |
|              | <b>81-4210</b> IN/EX; 10.24/ x 5.99 x 45 G1                                     |
| 7.05270.24.0 | lambda sensor; control sensor; heated   |
| 50 006 479   | hydraulic; Outer $\varnothing$ : 32; length: 26                                 |
| 50 006 416   | hydraulic; height: 26; Outer $\varnothing$ : 32; length: 26, →mot. 08159068     |

|              |   |
|--------------|---|
| <b>36</b>    | <b>81.6</b>   |
| X 18 XE      | 09.1994 → 09.2000 B 4 1799 cm <sup>3</sup> 4V 85 kW 116 PS $\zeta$ 10,8 - 86  |
|              | ASTRA Mk III (F) Estate (T92), VECTRA (B) Estate (J96), VECTRA (B) Hatchback (J96), VECTRA (B) Saloon (J96)   |
| 99 438 600   | Cylinder diameter: 81.6; KH: 30.4; VT1: -1.79; MT: -1.84; GL: 50.4; piston pin: 21x56; K; number of piston rings: 3<br>R 1.5 CR ST<br>NM 1.5<br>SLF 3 CR<br>→ <b>80 00403 1 0 ...</b><br>→12.1997 |
|              | <b>80 00403 1 0 000</b> $\varnothing$ 81.6; STD; set: 1; [R ST IF CR 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00403 1 0 050 82.10</b>  |
| 77 272 610   | [Set] PL 0,25 $\varnothing$ 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>  |
| 87 393 610   | [Set] HL 0,25 $\varnothing$ 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 $\varnothing$ 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b>   |
| 291119       | EX; 29 x 6 x 92.4 x A/S - Cr - 45° - 22 - III   |
| 29375        | IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III  |
|              | <b>81-4211</b> EX; 10.046/ x 5.99 x 35 G1   |
|              | <b>81-4200</b> IN/EX; 10.046/ x 5.99 x 45 G1  |
|              | <b>81-4217</b> IN/EX; 10.08/ x 5.99 x 45 G1   |
|              | <b>81-4210</b> IN/EX; 10.24/ x 5.99 x 45 G1   |
| 50 006 312   | installation side: intake sideCAM, chilled cast iron  |
| 50 006 313   | installation side: outlet sideCAM, chilled cast iron  |
| 50 005 734   | mechanical; metal   |
|              | <b>50 005 848</b> mot. 14261175→  |
|              | <b>50 005 851</b> 1.8 i 16V (F68), 1.8 i 16V (F19), 1.8 i 16V (F35): →mot. 14261174, 1.8 i 16V: mot. 14056061→mot. 14261174   |
| 7.00468.60.0 | fuel supply unit; in-tank; electrical   |
| 7.22296.02.0 | cut-off secondary air valve; pneumatic  |
| 7.06269.01.0 | idle controller; electrical   |
| 7.05270.33.0 | lambda sensor; control sensor; heated   |
| 50 006 479   | hydraulic; Outer $\varnothing$ : 32; length: 26   |
| 50 006 416   | hydraulic; height: 26; Outer $\varnothing$ : 32; length: 26   |

| <b>37</b> |   | <b>81.6</b>   |   |
|-----------|---|---|---|
|           | <b>X 25 XE</b>  | 04.1993 → 09.2000   | B 6 2498 cm <sup>3</sup> 4V 125-143 kW 170-194 PS 10,8 - 79.6   |
|           | <b>CALIBRA (C89), OMEGA (B) Estate (V94), OMEGA (B) Saloon (V94), VECTRA (B) Estate (J96), VECTRA (B) Hatchback (J96), VECTRA (B) Saloon (J96)</b>  |   |   |
|           | <b>94 954 600</b>   | Cylinder diameter: 81.6; KH: 30.45; BÜ: 0.6; GL: 51.08; piston pin: 21x56; K; number of piston rings: 3<br>R 1.5 CR ST<br>NM 1.5<br>SLF 3 CR<br>→ <b>80 00403 1 0 ...</b>   |   |
|           | <b>80 00403 1 0 000</b>   | Ø81.6; STD; set: 1; [R ST IF CR 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00403 1 0 050 82.10</b>   |   |
|           | <b>291119</b><br><b>29375</b>   | EX; 29 x 6 x 92.4 x A/S - Cr - 45° - 22 - III<br>IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III   | <b>81-4211</b> EX; 10.046/ x 5.99 x 35 G1<br><b>81-4200</b> IN/EX; 10.046/ x 5.99 x 45 G1<br><b>81-4217</b> IN/EX; 10.08/ x 5.99 x 45 G1<br><b>81-4210</b> IN/EX; 10.24/ x 5.99 x 45 G1 |
|           | <b>50 006 153</b>   | installation side: intake sideCAM, chilled cast iron  |   |
|           | <b>7.00468.60.0</b>   | fuel supply unit; in-tank; electrical   |   |
|           | <b>7.22296.02.0</b>   | cut-off secondary air valve; pneumatic  |   |
|           | <b>7.06740.01.0</b>   | water pump auxiliary cooling; electrical  |   |
|           | <b>7.05270.24.0</b>   | lambda sensor; control sensor; heated   |   |
|           | <b>50 006 416</b>   | hydraulic; height: 26; Outer Ø: 32; length: 26, →mot. 08159068  |   |
| <b>38</b> |   | <b>82.5</b>   |   |
|           | <b>17 D</b>   | 09.1988 → 09.1992   | D 4 1699 cm <sup>3</sup> 2V 42 kW 57 PS 23 - 79.5   |
|           | <b>ASTRA Mk II Belmont (T85), ASTRA Mk II Estate (T85), ASTRA Mk III (F) Estate (T92), ASTRA Mk III (F) Hatchback (T92), ASTRA Mk III (F) Saloon (T92), CAVALIER Mk III Hatchback (J89), CAVALIER Mk III Saloon (J89)</b> |   |   |
|           | <b>80 00210 1 0 000</b>   | Ø82.5; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br><b>80 00210 1 0 050 83.00</b>   |   |
|           | <b>89 432 190</b>   | T - Dry cylinder liner; semi; A=85.5 C=87.5 L=142 H=4.5   |   |
|           | <b>TW-1626A STD</b><br><b>77 272 610</b><br><b>87 393 610</b><br><b>MS-1625GP 0.25</b>  | [Pair] AS STD Ø 55.000 / 73.700 // 2.210 St/A<br>[Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b><br>[Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b><br>[Set] HL 0,25 Ø 51.688 / 55.976 / 15.530 / 2.131 St/B/G<br><b>MS-1625GP 0,50 / MS-1625GP 0,75 / MS-1625GP STD</b> |   |
|           | <b>29416</b><br><b>29182</b>  | EX; 32 x 8 x 123.2 x RA/S - Cr - 45° - 1 - III<br>IN; 36 x 8 x 123.2 x S - Cr - 45° - 1 - III   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8<br><b>81-4213</b> IN/EX; 12/ x 8 x 50 G2  |
|           | <b>50 006 295</b>   | CAM, chilled cast iron  |   |
|           | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |
|           | <b>50 006 487</b>   |   |   |

| <b>39</b> |   |   |   |   |                      |                      |          |          |  |        |        |  |  |
|-----------|---|---|---|---|----------------------|----------------------|----------|----------|--|--------|--------|--|--|
|           | 17 DR   | 09.1988 → 09.1998   | D | 4 | 1699 cm <sup>3</sup> | 2V                   | 42-44 kW | 57-60 PS | ⊕23,1  | - 79.5 |        |  |  |
|           | ASTRA Mk II Hatchback (T85), ASTRA Mk III (F) Estate (T92), ASTRA Mk III (F) Hatchback (T92), ASTRA Mk III (F) Saloon (T92), CAVALIER Mk III Hatchback (J89), CAVALIER Mk III Saloon (J89)  |   |   |   |                      |                      |          |          |  |        |        |  |  |
|           | 80 00210 1 0 000  | ∅82.5; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br>80 00210 1 0 050 83.00  |   |   |                      |                      |          |          |  |        |        |  |  |
|           | 89 432 190  | T - Dry cylinder liner; semi; A=85.5 C=87.5 L=142 H=4.5   |   |   |                      |                      |          |          |  |        |        |  |  |
|           | 77 272 610  | [Set] PL 0,25 ∅ 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00   |   |   |                      |                      |          |          |  |        |        |  |  |
|           | 87 393 610  | [Set] HL 0,25 ∅ 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 ∅ 57.745 / 62.000 / 26.100 / 2.120 St/A<br>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD        |   |   |                      |                      |          |          |  |        |        |  |  |
|           | 29416   | EX; 32 x 8 x 123.2 x RA/S - Cr - 45° - 1 - III  |   |   |                      |                      |          | KK-8H    | valve cotter; number of notches: 1; valve stem diameter: 8 |        |        |  |  |
|           | 29182   | IN; 36 x 8 x 123.2 x S - Cr - 45° - 1 - III   |   |   |                      |                      |          | 81-4213  | IN/EX; 12/ x 8 x 50 G2                                     |        |        |  |  |
|           | 50 006 457  | hydraulic; height: 68; Outer ∅: 21.4; length: 68  |   |   |                      |                      |          |          |  |        |        |  |  |
|           | 50 006 487  |   |   |   |                      |                      |          |          |  |        |        |  |  |
| <b>40</b> |   |   |   |   |                      |                      |          |          |  |        |        |  |  |
|           | X 17 DTL  | 01.1994 → 08.2000   | D | A | 4                    | 1699 cm <sup>3</sup> | 2V       | 50 kW    | 68 PS  | ⊕22    | - 79.5 |  |  |
|           | ASTRA Mk III (F) Estate (T92), ASTRA Mk III (F) Hatchback (T92), ASTRA Mk III (F) Saloon (T92), ASTRA Mk IV (G) Estate (T98), ASTRA Mk IV (G) Hatchback (T98), ASTRA Mk IV (G) Saloon (T98) |   |   |   |                      |                      |          |          |  |        |        |  |  |
|           | 80 00210 1 0 000  | ∅82.5; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br>80 00210 1 0 050 83.00  |   |   |                      |                      |          |          |  |        |        |  |  |
|           | 89 432 190  | T - Dry cylinder liner; semi; A=85.5 C=87.5 L=142 H=4.5   |   |   |                      |                      |          |          |  |        |        |  |  |
|           | 77 274 610  | [Set] PL 0,25 ∅ 48.737 / 52.000 / 19.300 / 1.625 St/B/G; PL 0,25 ∅ 48.737 / 52.000 / 19.300 / 1.625 St/B/S<br>77 274 600 STD, The upper shell is marked with 'SPUTTER'. |   |   |                      |                      |          |          |  |        |        |  |  |
|           | 77 533 610  | [Set] HL 0,25 ∅ 57.745 / 62.000 / 19.500 / 2.124 St/A; PASS-L 0,25 ∅ 57.745 / 62.000 / 26.100 / 2.124 St/A<br>77 533 620 0,50 / 77 533 600 STD                          |   |   |                      |                      |          |          |  |        |        |  |  |
|           | 29416   | EX; 32 x 8 x 123.2 x RA/S - Cr - 45° - 1 - III  |   |   |                      |                      |          | KK-8H    | valve cotter; number of notches: 1; valve stem diameter: 8 |        |        |  |  |
|           | 29182   | IN; 36 x 8 x 123.2 x S - Cr - 45° - 1 - III   |   |   |                      |                      |          | 81-4213  | IN/EX; 12/ x 8 x 50 G2                                     |        |        |  |  |
|           | 50 005 734  | mechanical; metal   |   |   |                      |                      |          |          |  |        |        |  |  |
|           | 7.22701.05.0  | air mass sensor; electrical, Sensor without measuring tube  |   |   |                      |                      |          |          |  |        |        |  |  |
|           | 7.18222.06.0  | intake manifold pressure sensor; pneumatic  |   |   |                      |                      |          |          |  |        |        |  |  |
|           | 50 006 457  | hydraulic; height: 68; Outer ∅: 21.4; length: 68  |   |   |                      |                      |          |          |  |        |        |  |  |
|           | 50 006 487  |   |   |   |                      |                      |          |          |  |        |        |  |  |
| <b>41</b> |   |   |   |   |                      |                      |          |          |  |        |        |  |  |
|           | 16 SH   | 09.1985 → 08.1991   | B | 4 | 1598 cm <sup>3</sup> | 2V                   | 66 kW    | 90 PS    | ⊕9,2   | - 79.5 |        |  |  |
|           | ASTRA Mk II Belmont (T85)   |   |   |   |                      |                      |          |          |  |        |        |  |  |
|           | 80 00209 1 0 000  | ∅80; 5.00; set: 1; [R G6 CR 1.5] [M G3 IFU 1.75] [SLF ST CR 4]<br>80 00209 1 0 050 80.50  |   |   |                      |                      |          |          |  |        |        |  |  |
|           | 77 272 610  | [Set] PL 0,25 ∅ 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00   |   |   |                      |                      |          |          |  |        |        |  |  |
|           | 87 393 610  | [Set] HL 0,25 ∅ 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 ∅ 57.745 / 62.000 / 26.100 / 2.120 St/A<br>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD        |   |   |                      |                      |          |          |  |        |        |  |  |

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|  | 50 006 262   | CAM, chilled cast iron   |
|  | 7.21440.51.0 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | 50 006 457   | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |
|  | 50 006 406   |  |
|  | 50 006 487   |  |

|           |  |                 |   |   |   |                      |    |       |        |           |
|-----------|--|-----------------|---|---|---|----------------------|----|-------|--------|-----------|
| <b>42</b> |  | <b>84</b>       |   |   |   |                      |    |       |        |           |
|           | X 20 DTH                                       | 01.1998→09.2000 | D | A | 4 | 1995 cm <sup>3</sup> | 4V | 74 kW | 101 PS | 18,5 - 90 |
|           | OMEGA (B) Estate (V94), OMEGA (B) Saloon (V94) |                 |   |   |   |                      |    |       |        |           |

|  |            |   |
|--|------------|---|
|  | 77 527 610 | [Set] HL 0,25 Ø 67.732 / 72.000 / 19.500 / 2.124 St/A; PASS-L 0,25 Ø 67.732 / 72.000 / 26.100 / 2.124 St/A<br><b>77 527 620 0,50 / 77 527 600 STD</b>                         |
|  | 77 529 610 | [Set] PL 0,25 Ø 48.740 / 52.000 / 20.300 / 1.625 St/A; PL 0,25 Ø 48.740 / 52.000 / 20.300 / 1.625 St/B/S<br><b>77 529 600 STD</b> , The upper shell is marked with 'SPUTTER'. |

|  |         |  |  |              |  |
|--|---------|--|--|--------------|--|
|  | 290002  | IN; 29 x 6 x 97.2 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-6H</b> | valve cotter; number of notches: 3; valve stem diameter: 6 |
|  | 81-4200 | IN/EX; 10.046/ x 5.99 x 45 G1                      |  |              |  |
|  | 81-4217 | IN/EX; 10.08/ x 5.99 x 45 G1                       |  |              |  |
|  | 81-4210 | IN/EX; 10.24/ x 5.99 x 45 G1                       |  |              |  |

|  |              |  |
|--|--------------|--|
|  | 50 006 339   | CAM, chilled cast iron                                     |
|  | 50 005 748   | mechanical; metal  |
|  | 7.22701.05.0 | air mass sensor; electrical, Sensor without measuring tube |
|  | 7.18222.06.0 | intake manifold pressure sensor; pneumatic                 |
|  | 7.06740.01.0 | water pump auxiliary cooling; electrical                   |
|  | 7.24809.27.0 | EGR valve; pneumatic                                       |
|  | 7.24809.28.0 | EGR valve; pneumatic                                       |
|  | 50 006 479   | hydraulic; Outer Ø: 32; length: 26                         |
|  | 50 006 095   |  |

|           |              |                 |   |    |   |                      |    |       |        |                 |
|-----------|--------------|-----------------|---|----|---|----------------------|----|-------|--------|-----------------|
| <b>43</b> |              | <b>84</b>       |   |    |   |                      |    |       |        |                 |
|           | X 22 DTH     | 07.1997→04.1999 | D | LA | 4 | 2171 cm <sup>3</sup> | 4V | 85 kW | 116 PS | 18,5-19, 5 - 98 |
|           | SINTRA (APV) |                 |   |    |   |                      |    |       |        |                 |

|  |            |   |
|--|------------|---|
|  | 77 527 610 | [Set] HL 0,25 Ø 67.732 / 72.000 / 19.500 / 2.124 St/A; PASS-L 0,25 Ø 67.732 / 72.000 / 26.100 / 2.124 St/A<br><b>77 527 620 0,50 / 77 527 600 STD</b>                         |
|  | 77 529 610 | [Set] PL 0,25 Ø 48.740 / 52.000 / 20.300 / 1.625 St/A; PL 0,25 Ø 48.740 / 52.000 / 20.300 / 1.625 St/B/S<br><b>77 529 600 STD</b> , The upper shell is marked with 'SPUTTER'. |

|  |         |  |  |              |  |
|--|---------|--|--|--------------|--|
|  | 290002  | IN; 29 x 6 x 97.2 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-6H</b> | valve cotter; number of notches: 3; valve stem diameter: 6 |
|  | 81-4200 | IN/EX; 10.046/ x 5.99 x 45 G1                      |  |              |  |
|  | 81-4217 | IN/EX; 10.08/ x 5.99 x 45 G1                       |  |              |  |
|  | 81-4210 | IN/EX; 10.24/ x 5.99 x 45 G1                       |  |              |  |

|  |              |  |
|--|--------------|--|
|  | 50 006 339   | CAM, chilled cast iron                                     |
|  | 50 005 748   | mechanical; metal  |
|  | 7.22701.09.0 | air mass sensor; electrical, Sensor without measuring tube |

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V

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|--|---------------------|--|
|  | <b>7.18222.06.0</b> | intake manifold pressure sensor; pneumatic |
|  | <b>7.24809.27.0</b> | EGR valve; pneumatic                       |
|  | <b>50 006 479</b>   | hydraulic; Outer Ø: 32; length: 26         |
|  | <b>50 006 095</b>   |  |

|           |  |                   |   |   |                      |    |          |            |      |        |
|-----------|--|-------------------|---|---|----------------------|----|----------|------------|------|--------|
| <b>44</b> |  | <b>84.8</b>       |   |   |                      |    |          |            |      |        |
|           | <b>18 E</b>  | 09.1984 → 08.1991 | B | 4 | 1796 cm <sup>3</sup> | 2V | 82-85 kW | 112-116 PS | ⊗9,5 | - 79.5 |
|           | <b>18 SE</b>   | 09.1984 → 02.1998 | B | 4 | 1796 cm <sup>3</sup> | 2V | 82-85 kW | 112-116 PS | ⊗10  | - 79.5 |
|           | <b>ASTRA Mk II Belmont (T85), ASTRA Mk II Estate (T85), ASTRA Mk II Hatchback (T85), ASTRA Mk III (F) Saloon (T92)</b> |                   |   |   |                      |    |          |            |      |        |

|  |                         |   |  |                |                             |  |  |  |  |  |
|--|-------------------------|---|--|----------------|-----------------------------|--|--|--|--|--|
|  | <b>80 00211 1 0 000</b> | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br><b>80 00211 1 0 050 85.30</b>   |  |                |                             |  |  |  |  |  |
|  | <b>77 270 610</b>       | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 270 620 0,50 / 77 270 630 0,75 / 77 270 600 STD / 77 270 640 1,00, →08.1985</b>                        |  |                |                             |  |  |  |  |  |
|  | <b>77 272 610</b>       | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00, 1.8 GTE: 09.1985→</b>               |  |                |                             |  |  |  |  |  |
|  | <b>87 393 610</b>       | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |  |                |                             |  |  |  |  |  |
|  | <b>KK-7H</b>            | valve cotter; number of notches: 1; valve stem diameter: 7  |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |  |  |  |  |  |
|  | <b>7.21287.53.0</b>     | fuel pump; in-line; electrical  |  |                |                             |  |  |  |  |  |
|  | <b>50 006 457</b>       | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |  |                |                             |  |  |  |  |  |
|  | <b>50 006 406</b>       |   |  |                |                             |  |  |  |  |  |
|  | <b>50 006 487</b>       |   |  |                |                             |  |  |  |  |  |

|           |   |                   |   |   |                      |    |       |        |     |        |
|-----------|---|-------------------|---|---|----------------------|----|-------|--------|-----|--------|
| <b>45</b> |   | <b>84.8</b>       |   |   |                      |    |       |        |     |        |
|           | <b>18 SEH</b>   | 09.1986 → 03.1994 | B | 4 | 1796 cm <sup>3</sup> | 2V | 85 kW | 115 PS | ⊗10 | - 79.5 |
|           | <b>CARLTON Mk III Estate (V87), CARLTON Mk III Saloon (V87)</b> |                   |   |   |                      |    |       |        |     |        |

|  |                         |   |  |                |                             |  |  |  |  |  |
|--|-------------------------|---|--|----------------|-----------------------------|--|--|--|--|--|
|  | <b>80 00211 1 0 000</b> | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br><b>80 00211 1 0 050 85.30</b>   |  |                |                             |  |  |  |  |  |
|  | <b>77 272 610</b>       | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>                                  |  |                |                             |  |  |  |  |  |
|  | <b>87 393 610</b>       | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |  |                |                             |  |  |  |  |  |
|  | <b>KK-7H</b>            | valve cotter; number of notches: 1; valve stem diameter: 7  |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |  |  |  |  |  |
|  | <b>7.21287.53.0</b>     | fuel pump; in-line; electrical  |  |                |                             |  |  |  |  |  |
|  | <b>50 006 457</b>       | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |  |                |                             |  |  |  |  |  |
|  | <b>50 006 406</b>       |   |  |                |                             |  |  |  |  |  |
|  | <b>50 006 487</b>       |   |  |                |                             |  |  |  |  |  |

|           |  |                   |   |   |                      |    |       |       |     |        |
|-----------|--|-------------------|---|---|----------------------|----|-------|-------|-----|--------|
| <b>46</b> |  | <b>84.8</b>       |   |   |                      |    |       |       |     |        |
|           | <b>18 SV</b>   | 09.1986 → 11.1995 | B | 4 | 1796 cm <sup>3</sup> | 2V | 66 kW | 90 PS | ⊗10 | - 79.5 |
|           | <b>CARLTON Mk III Estate (V87), CARLTON Mk III Saloon (V87), CAVALIER Mk III Hatchback (J89), CAVALIER Mk III Saloon (J89)</b> |                   |   |   |                      |    |       |       |     |        |

|  |                         |   |  |                |                             |  |  |  |  |  |
|--|-------------------------|---|--|----------------|-----------------------------|--|--|--|--|--|
|  | <b>80 00211 1 0 000</b> | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br><b>80 00211 1 0 050 85.30</b>   |  |                |                             |  |  |  |  |  |
|  | <b>77 272 610</b>       | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>                                  |  |                |                             |  |  |  |  |  |
|  | <b>87 393 610</b>       | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |  |                |                             |  |  |  |  |  |
|  | <b>KK-7H</b>            | valve cotter; number of notches: 1; valve stem diameter: 7  |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |  |  |  |  |  |

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|  | <b>50 006 269</b>                      | CAM, chilled cast iron   |
|  | <b>7.21440.51.0</b>                    | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.18222.01.0</b>                    | intake manifold pressure sensor; pneumatic   |
|  | <b>50 006 457</b>                      | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |
|  | <b>50 006 406</b><br><b>50 006 487</b> |  |

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| <b>47</b>  |                | <b>84.8</b>  |
|  | <b>C 18 NZ</b> | 09.1988 → 09.1998 B 4 1796 cm <sup>3</sup> 2V 66 kW 90 PS 9,2 - 79.5 |
| <b>ASTRA Mk III (F) Convertible (T92), ASTRA Mk III (F) Estate (T92), ASTRA Mk III (F) Hatchback (T92), ASTRA Mk III (F) Saloon (T92), CAVALIER Mk III Hatchback (J89), CAVALIER Mk III Saloon (J89)</b> |                |  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00211 1 0 000</b> | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br><b>80 00211 1 0 050 85.30</b>   |
|  | <b>77 272 610</b>       | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>                                  |
|  | <b>87 393 610</b>       | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |
|  | <b>KK-7H</b>            | valve cotter; number of notches: 1; valve stem diameter: 7  |
|  | <b>81-4212</b>          | IN/EX; 11.03/ x 7 x 45.8 G1   |

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|--|--|--|
|  | <b>50 006 299</b>                      | CAM, chilled cast iron                           |
|  | <b>7.00468.61.0</b>                    | fuel supply unit; in-tank; electrical            |
|  | <b>7.18222.01.0</b>                    | intake manifold pressure sensor; pneumatic       |
|  | <b>7.05432.00.0</b>                    | stepper motor; electrical                        |
|  | <b>7.02604.15.0</b>                    | lambda sensor; control sensor; not heated        |
|  | <b>7.02604.01.0</b>                    | lambda sensor; universal probe; not heated       |
|  | <b>50 006 457</b>                      | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|  | <b>50 006 406</b><br><b>50 006 487</b> |  |

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|--------------------|----------------|--|
| <b>48</b>          |                | <b>84.8</b>  |
|                    | <b>E 18 NV</b> | 09.1984 → 08.1991 B 4 1796 cm <sup>3</sup> 2V 62 kW 84 PS 9,2 - 79.5 |
| <b>ASTRA MK II</b> |                |  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00211 1 0 000</b> | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br><b>80 00211 1 0 050 85.30</b>   |
|  | <b>77 270 610</b>       | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 270 620 0,50 / 77 270 630 0,75 / 77 270 600 STD / 77 270 640 1,00, →08.1985</b>                        |
|  | <b>77 272 610</b>       | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00, 09.1985→</b>                        |
|  | <b>87 393 610</b>       | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |
|  | <b>KK-7H</b>            | valve cotter; number of notches: 1; valve stem diameter: 7  |
|  | <b>81-4212</b>          | IN/EX; 11.03/ x 7 x 45.8 G1   |

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|--|--|--|
|  | <b>50 006 299</b>                      | CAM, chilled cast iron                           |
|  | <b>50 006 457</b>                      | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|  | <b>50 006 406</b><br><b>50 006 487</b> |  |

V

|           |   |   |   |                |                             |    |       |       |      |        |
|-----------|---|---|---|----------------|-----------------------------|----|-------|-------|------|--------|
| <b>49</b> |   | <b>84.8</b>   |   |                |                             |    |       |       |      |        |
|           | <b>E 18 NVR</b>   | 09.1987 → 03.1994   | B | 4              | 1796 cm <sup>3</sup>        | 2V | 65 kW | 88 PS | ⊗8,8 | - 79.5 |
|           | <b>CARLTON Mk III Estate (V87), CARLTON Mk III Saloon (V87), CAVALIER Mk III Saloon (J89)</b> |   |   |                |                             |    |       |       |      |        |
|           | <b>80 00211 1 0 000</b>   | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br><b>80 00211 1 0 050</b> 85.30   |   |                |                             |    |       |       |      |        |
|           | <b>77 272 610</b>   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620</b> 0,50 / <b>77 272 630</b> 0,75 / <b>77 272 600</b> STD / <b>77 272 640</b> 1,00                           |   |                |                             |    |       |       |      |        |
|           | <b>87 393 610</b>   | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620</b> 0,50 / <b>87 393 630</b> 0,75 / <b>87 393 600</b> STD |   |                |                             |    |       |       |      |        |
|           | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7  |   | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |    |       |       |      |        |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |                |                             |    |       |       |      |        |
|           | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |                |                             |    |       |       |      |        |
|           | <b>50 006 406</b>   |   |   |                |                             |    |       |       |      |        |
|           | <b>50 006 487</b>   |   |   |                |                             |    |       |       |      |        |

|           |  |   |   |                |                             |    |       |        |      |      |
|-----------|--|---|---|----------------|-----------------------------|----|-------|--------|------|------|
| <b>50</b> |  | <b>86</b>   |   |                |                             |    |       |        |      |      |
|           | <b>20 NE</b>   | 09.1986 → 11.1995   | B | 4              | 1998 cm <sup>3</sup>        | 2V | 85 kW | 116 PS | ⊗9,2 | - 86 |
|           | <b>ASTRA Mk II Convertible (T85), ASTRA Mk II Hatchback (T85), CAVALIER Mk III Hatchback (J89), CAVALIER Mk III Saloon (J89)</b> |   |   |                |                             |    |       |        |      |      |
|           | <b>77 272 610</b>  | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620</b> 0,50 / <b>77 272 630</b> 0,75 / <b>77 272 600</b> STD / <b>77 272 640</b> 1,00                           |   |                |                             |    |       |        |      |      |
|           | <b>87 393 610</b>  | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620</b> 0,50 / <b>87 393 630</b> 0,75 / <b>87 393 600</b> STD |   |                |                             |    |       |        |      |      |
|           | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7  |   | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |    |       |        |      |      |
|           | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |                |                             |    |       |        |      |      |
|           | <b>50 006 406</b>  |   |   |                |                             |    |       |        |      |      |
|           | <b>50 006 487</b>  |   |   |                |                             |    |       |        |      |      |

|           |   |  |   |                |                              |    |          |            |     |      |
|-----------|---|--|---|----------------|------------------------------|----|----------|------------|-----|------|
| <b>51</b> |   | <b>86</b>  |   |                |                              |    |          |            |     |      |
|           | <b>20 SE</b>  | 09.1986 → 09.1999  | B | 4              | 1998 cm <sup>3</sup>         | 2V | 85-90 kW | 116-122 PS | ⊗10 | - 86 |
|           | <b>CARLTON Mk III Estate (V87), CARLTON Mk III Saloon (V87), OMEGA (B) Saloon (V94)</b> |  |   |                |                              |    |          |            |     |      |
|           | <b>90 245 600</b>   | Cylinder diameter: 86; KH: 30.4; MT: -5; MØ: 45; GL: 55.4; piston pin: 21x61.5; K; number of piston rings: 3<br><b>90 245 610</b> 86.50 / <b>90 245 620</b> 87.00<br>SRK<br>R 1.5 MO G6<br>NM 1.5<br>SLF 3 CR<br>→ <b>80 00212 1 0 ...</b> |   |                |                              |    |          |            |     |      |
|           | <b>80 00212 1 0 000</b>   | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050</b> 86.50 / <b>80 00212 1 0 100</b> 87.00   |   |                |                              |    |          |            |     |      |
|           | <b>77 268 610</b>   | [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br><b>77 268 620</b> 0,50 / <b>77 268 600</b> STD  |   |                |                              |    |          |            |     |      |
|           | <b>77 272 610</b>   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620</b> 0,50 / <b>77 272 630</b> 0,75 / <b>77 272 600</b> STD / <b>77 272 640</b> 1,00  |   |                |                              |    |          |            |     |      |
|           | <b>87 393 610</b>   | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620</b> 0,50 / <b>87 393 630</b> 0,75 / <b>87 393 600</b> STD  |   |                |                              |    |          |            |     |      |
|           | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7   |   | <b>81-4217</b> | IN/EX; 10.08/ x 5.99 x 45 G1 |    |          |            |     |      |
|           |   |  |   | <b>81-4210</b> | IN/EX; 10.24/ x 5.99 x 45 G1 |    |          |            |     |      |
|           |   |  |   | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1  |    |          |            |     |      |
|           | <b>7.21287.53.0</b>   | fuel pump; in-line; electrical   |   |                |                              |    |          |            |     |      |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |                |                              |    |          |            |     |      |
|           | <b>7.00468.60.0</b>   | fuel supply unit; in-tank; electrical  |   |                |                              |    |          |            |     |      |
|           | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |                |                              |    |          |            |     |      |

cont...





50 006 406  
50 006 487

|           |  |  |                   |   |   |                      |    |       |        |    |      |
|-----------|--|--|-------------------|---|---|----------------------|----|-------|--------|----|------|
| <b>52</b> |  | <b>86</b>  |                   |   |   |                      |    |       |        |    |      |
|           |  | 20 SEH   | 09.1986 → 09.1992 | B | 4 | 1998 cm <sup>3</sup> | 2V | 95 kW | 129 PS | 10 | - 86 |
|           |  | ASTRA Mk II Hatchback (T85), CAVALIER Mk III Hatchback (J89), CAVALIER Mk III Saloon (J89) |                   |   |   |                      |    |       |        |    |      |

|  |                   |   |
|--|-------------------|---|
|  | <b>90 245 600</b> | Cylinder diameter: 86; KH: 30.4; MT: -5; M∅: 45; GL: 55.4; piston pin: 21x61.5; K; number of piston rings: 3<br>90 245 610 86.50 / 90 245 620 87.00<br>SRK<br>R 1.5 MO G6<br>NM 1.5<br>SLF 3 CR<br>→ 80 00212 1 0 ... |
|--|-------------------|---|

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00212 1 0 000</b> | ∅86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br>80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00 |
|--|-------------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>77 268 610</b> | [Set] PL 0,25 ∅ 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br>77 268 620 0,50 / 77 268 600 STD |
|--|-------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>77 272 610</b> | [Set] PL 0,25 ∅ 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00 |
|--|-------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>87 393 610</b> | [Set] HL 0,25 ∅ 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 ∅ 57.745 / 62.000 / 26.100 / 2.120 St/A<br>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD |
|--|-------------------|--|

|  |              |  |  |                |                             |
|--|--------------|--|--|----------------|-----------------------------|
|  | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |
|--|--------------|--|--|----------------|-----------------------------|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 457</b> | hydraulic; height: 68; Outer ∅: 21.4; length: 68 |
|--|-------------------|--|



50 006 406  
50 006 487

|           |  |   |                   |   |   |                      |    |        |        |      |      |
|-----------|--|---|-------------------|---|---|----------------------|----|--------|--------|------|------|
| <b>53</b> |  | <b>86</b>   |                   |   |   |                      |    |        |        |      |      |
|           |  | 20 XE   | 05.1988 → 08.1992 | B | 4 | 1998 cm <sup>3</sup> | 4V | 115 kW | 156 PS | 10,5 | - 86 |
|           |  | ASTRA Mk II Hatchback (T85), CAVALIER Mk III Saloon (J89) |                   |   |   |                      |    |        |        |      |      |

|  |                   |   |
|--|-------------------|---|
|  | <b>90 245 600</b> | Cylinder diameter: 86; KH: 30.4; MT: -5; M∅: 45; GL: 55.4; piston pin: 21x61.5; K; number of piston rings: 3<br>90 245 610 86.50 / 90 245 620 87.00<br>SRK<br>R 1.5 MO G6<br>NM 1.5<br>SLF 3 CR<br>→ 80 00212 1 0 ... |
|--|-------------------|---|

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00212 1 0 000</b> | ∅86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br>80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00 |
|--|-------------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>77 268 610</b> | [Set] PL 0,25 ∅ 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br>77 268 620 0,50 / 77 268 600 STD |
|--|-------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>77 272 610</b> | [Set] PL 0,25 ∅ 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00 |
|--|-------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>87 393 610</b> | [Set] HL 0,25 ∅ 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 ∅ 57.745 / 62.000 / 26.100 / 2.120 St/A<br>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD |
|--|-------------------|--|

|  |               |   |  |              |  |
|--|---------------|---|--|--------------|--|
|  | <b>291100</b> | EX; 29 x 7 x 105 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-7H</b> | valve cotter; number of notches: 3; valve stem diameter: 7 |
|--|---------------|---|--|--------------|--|

|  |              |  |  |                |                                  |
|--|--------------|--|--|----------------|----------------------------------|
|  | <b>29185</b> | IN; 33 x 7 x 104.9 x S - Cr - 45° - 22 - III |  | <b>81-4218</b> | IN/EX; 13.03/ x 7 x 41.1 G2 - CC |
|--|--------------|--|--|----------------|----------------------------------|

|  |                   |                                   |
|--|-------------------|-----------------------------------|
|  | <b>50 005 734</b> | mechanical; metal, mot. 14142839→ |
|--|-------------------|-----------------------------------|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 416</b> | hydraulic; height: 26; Outer ∅: 32; length: 26, →mot. 14137011 |
|--|-------------------|--|

V

|           |  |   |                   |     |   |                      |    |        |        |     |      |
|-----------|--|---|-------------------|-----|---|----------------------|----|--------|--------|-----|------|
| <b>54</b> |  | <b>86</b>                                   |                   |     |   |                      |    |        |        |     |      |
|           |  | C 20 LET                                    | 03.1992 → 07.1997 | B A | 4 | 1998 cm <sup>3</sup> | 4V | 150 kW | 204 PS | 9,1 | - 86 |
|           |  | CALIBRA (C89), CAVALIER Mk III Saloon (J89) |                   |     |   |                      |    |        |        |     |      |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00212 1 0 000</b> | ∅86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br>80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00 |
|--|-------------------------|--|

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|  |                     |   |  |   |
|--|---------------------|---|--|---|
|  | <b>77 268 610</b>   | [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br><b>77 268 620 0,50 / 77 268 600 STD</b>  |  |   |
|  | <b>77 272 610</b>   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>                                  |  |   |
|  | <b>87 393 610</b>   | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |  |   |
|  | <b>291100</b>       | EX; 29 x 7 x 105 x A/S - Cr - 45° - VS - 22 - III   |  | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>29185</b>        | IN; 33 x 7 x 104.9 x S - Cr - 45° - 22 - III  |  | <b>81-4218</b> IN/EX; 13.03/ x 7 x 41.1 G2 - CC                         |
|  | <b>7.05270.24.0</b> | lambda sensor; control sensor; heated   |  |   |
|  | <b>50 006 479</b>   | hydraulic; Outer Ø: 32; length: 26  |  |   |
|  | <b>50 006 416</b>   | hydraulic; height: 26; Outer Ø: 32; length: 26, →mot. 14003804  |  |   |

|           |   |                   |   |   |                      |    |       |        |     |      |
|-----------|---|-------------------|---|---|----------------------|----|-------|--------|-----|------|
| <b>55</b> |   | <b>86</b>         |   |   |                      |    |       |        |     |      |
|           | <b>C 20 NE</b>  | 09.1986 → 10.1998 | B | 4 | 1998 cm <sup>3</sup> | 2V | 85 kW | 115 PS | 9,2 | - 86 |
|           | ASTRA Mk II Convertible (T85), ASTRA Mk III (F) Convertible (T92), ASTRA Mk III (F) Estate (T92), ASTRA Mk III (F) Hatchback (T92), ASTRA Mk III (F) Saloon (T92), CALIBRA (C89), CARLTON Mk III Estate (V87), CARLTON Mk III Saloon (V87), CAVALIER Mk III Hatchback (J89), CAVALIER Mk III Saloon (J89), FRONTERA Mk I (A) (U92), FRONTERA Mk I (A) Sport (U92) |                   |   |   |                      |    |       |        |     |      |

|  |                   |   |  |  |
|--|-------------------|---|--|--|
|  | <b>92 123 600</b> | Cylinder diameter: 86; KH: 30.4; MT: -5; MØ: 57.02; GL: 55.4; piston pin: 20.998x61.5; K; number of piston rings: 3<br><b>92 123 610 86.50 / 92 123 620 87.00</b> |  |  |
|  |                   | SRK   |  |  |
|  |                   | R 1.5 MO G6   |  |  |
|  |                   | NM 1.5  |  |  |
|  |                   | SLF 3 CR  |  |  |
|  |                   | → <b>80 00212 1 0 ...</b>   |  |  |

|  |                         |   |  |  |
|--|-------------------------|---|--|--|
|  | <b>80 00212 1 0 000</b> | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00</b> |  |  |
|--|-------------------------|---|--|--|

|  |                   |   |  |  |
|--|-------------------|---|--|--|
|  | <b>77 268 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br><b>77 268 620 0,50 / 77 268 600 STD</b>  |  |  |
|  | <b>77 272 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>                                  |  |  |
|  | <b>87 393 610</b> | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |  |  |

|  |              |  |  |  |
|--|--------------|--|--|--|
|  | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |  | <b>81-4212</b> IN/EX; 11.03/ x 7 x 45.8 G1 |
|--|--------------|--|--|--|

|  |                     |  |  |  |
|--|---------------------|--|--|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |  |
|--|---------------------|--|--|--|

|  |                     |                                       |  |  |
|--|---------------------|---------------------------------------|--|--|
|  | <b>7.05270.24.0</b> | lambda sensor; control sensor; heated |  |  |
|--|---------------------|---------------------------------------|--|--|

|  |                   |  |  |  |
|--|-------------------|--|--|--|
|  | <b>50 006 457</b> | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |  |  |
|--|-------------------|--|--|--|

|  |                   |  |  |  |
|--|-------------------|--|--|--|
|  | <b>50 006 406</b> |  |  |  |
|  | <b>50 006 487</b> |  |  |  |

|           |   |                   |   |   |                      |    |        |        |      |      |
|-----------|---|-------------------|---|---|----------------------|----|--------|--------|------|------|
| <b>56</b> |   | <b>86</b>         |   |   |                      |    |        |        |      |      |
|           | <b>C 20 XE</b>  | 03.1988 → 02.1998 | B | 4 | 1998 cm <sup>3</sup> | 4V | 110 kW | 150 PS | 10,5 | - 86 |
|           | ASTRA Mk II Hatchback (T85), ASTRA Mk III (F) Hatchback (T92), CALIBRA (C89), CAVALIER Mk III Hatchback (J89), CAVALIER Mk III Saloon (J89) |                   |   |   |                      |    |        |        |      |      |

|  |                   |   |  |  |
|--|-------------------|---|--|--|
|  | <b>91 023 700</b> | Cylinder diameter: 86; KH: 30.43; VT1: -1.93; MT: -0.85; GL: 55.43; piston pin: 21x61.5; number of piston rings: 3<br><b>91 023 710 86.50</b> |  |  |
|  |                   | R 1.5 MO G6   |  |  |
|  |                   | NM 1.5  |  |  |
|  |                   | SLF 3 CR  |  |  |
|  |                   | → <b>80 00212 1 0 ...</b>   |  |  |

|  |                         |   |  |  |
|--|-------------------------|---|--|--|
|  | <b>80 00212 1 0 000</b> | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00</b> |  |  |
|--|-------------------------|---|--|--|

|  |                   |  |  |  |
|--|-------------------|--|--|--|
|  | <b>77 268 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br><b>77 268 620 0,50 / 77 268 600 STD</b>                                     |  |  |
|  | <b>77 272 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b> |  |  |

cont...



|                     |   |                |  |
|---------------------|---|----------------|--|
| <b>87 393 610</b>   | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |                |  |
| <b>291100</b>       | EX; 29 x 7 x 105 x A/S - Cr - 45° - VS - 22 - III   | <b>MK-7H</b>   | valve cotter; number of notches: 3; valve stem diameter: 7 |
| <b>29185</b>        | IN; 33 x 7 x 104.9 x S - Cr - 45° - 22 - III  | <b>81-4218</b> | IN/EX; 13.03/ x 7 x 41.1 G2 - CC                           |
| <b>50 005 734</b>   | mechanical; metal, mot. 14142840→   |                |  |
| <b>7.05270.24.0</b> | lambda sensor; control sensor; heated   |                |  |
| <b>50 006 479</b>   | hydraulic; Outer Ø: 32; length: 26  |                |  |
| <b>50 006 416</b>   | hydraulic; height: 26; Outer Ø: 32; length: 26, →mot. 14137011  |                |  |

|   |                 |   |   |          |    |       |        |    |      |
|---|-----------------|---|---|----------|----|-------|--------|----|------|
| <b>57</b>   | <b>86</b>       |   |   |          |    |       |        |    |      |
| <b>X 20 SE</b>  | 03.1992→09.1999 | B | 4 | 1998 cm³ | 2V | 85 kW | 116 PS | 10 | - 86 |
| <b>FRONTERA Mk I (A) (U92), FRONTERA Mk I (A) Sport (U92), OMEGA (B) Estate (V94), OMEGA (B) Saloon (V94)</b> |                 |   |   |          |    |       |        |    |      |

|                         |   |                |                              |
|-------------------------|---|----------------|------------------------------|
| <b>90 245 600</b>       | Cylinder diameter: 86; KH: 30.4; MT: -5; MØ: 45; GL: 55.4; piston pin: 21x61.5; K; number of piston rings: 3<br><b>90 245 610 86.50 / 90 245 620 87.00</b><br>SRK<br>R 1.5 MO G6<br>NM 1.5<br>SLF 3 CR<br>→ <b>80 00212 1 0 ...</b> |                |                              |
| <b>80 00212 1 0 000</b> | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00</b>   |                |                              |
| <b>77 268 610</b>       | [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br><b>77 268 620 0,50 / 77 268 600 STD</b>  |                |                              |
| <b>77 272 610</b>       | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>  |                |                              |
| <b>87 393 610</b>       | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b>   |                |                              |
| <b>KK-7H</b>            | valve cotter; number of notches: 1; valve stem diameter: 7  | <b>81-4217</b> | IN/EX; 10.08/ x 5.99 x 45 G1 |
|                         |   | <b>81-4210</b> | IN/EX; 10.24/ x 5.99 x 45 G1 |
|                         |   | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1  |

|                     |  |
|---------------------|--|
| <b>7.00468.60.0</b> | fuel supply unit; in-tank; electrical            |
| <b>7.05270.24.0</b> | lambda sensor; control sensor; heated            |
| <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
| <b>50 006 406</b>   |  |
| <b>50 006 487</b>   |  |

|   |                 |   |   |          |    |        |        |      |      |
|---|-----------------|---|---|----------|----|--------|--------|------|------|
| <b>58</b>   | <b>86</b>       |   |   |          |    |        |        |      |      |
| <b>X 20 XEV</b>   | 06.1990→01.2001 | B | 4 | 1998 cm³ | 4V | 100 kW | 136 PS | 10,8 | - 86 |
| <b>ASTRA Mk III (F) Convertible (T92), ASTRA Mk III (F) Estate (T92), ASTRA Mk III (F) Hatchback (T92), ASTRA Mk III (F) Saloon (T92), CALIBRA (C89), CAVALIER Mk III Hatchback (J89), CAVALIER Mk III Saloon (J89), VECTRA (B) Estate (J96), VECTRA (B) Hatchback (J96), VECTRA (B) Saloon (J96)</b> |                 |   |   |          |    |        |        |      |      |

|                         |   |
|-------------------------|---|
| <b>97 332 600</b>       | Cylinder diameter: 86; KH: 30.4; MT: -3.16; MØ: 59; GL: 55.4; piston pin: 21x61.5; K; number of piston rings: 3<br><b>97 332 610 86.50 / 97 332 620 87.00</b><br>R 1.5 MO G6<br>NM 1.5<br>SLF 3 CR<br>→ <b>80 00212 1 0 ...</b> |
| <b>80 00212 1 0 000</b> | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00</b>   |
| <b>77 268 610</b>       | [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br><b>77 268 620 0,50 / 77 268 600 STD</b>  |
| <b>77 272 610</b>       | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>  |

cont...

V



|  |   |  |   |
|--|---|--|---|
| <b>87 393 610</b>                          | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |  |   |
| <b>291119</b><br><b>29375</b>              | EX; 29 x 6 x 92.4 x A/S - Cr - 45° - 22 - III<br>IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III   | <b>81-4211</b><br><b>81-4200</b><br><b>81-4217</b><br><b>81-4210</b> | EX; 10.046/ x 5.99 x 35 G1<br>IN/EX; 10.046/ x 5.99 x 45 G1<br>IN/EX; 10.08/ x 5.99 x 45 G1<br>IN/EX; 10.24/ x 5.99 x 45 G1   |
| <b>50 006 312</b><br><b>50 006 313</b>     | installation side: intake sideCAM, chilled cast iron<br>installation side: outlet sideCAM, chilled cast iron  |  |   |
| <b>50 005 734</b>                          | mechanical; metal   | <b>50 005 848</b><br><b>50 005 851</b>                               | <b>2.0 i 16V, 2.0 i 16V, 2.0 i 16V, 2.0 i 16V 4x4, 2.0 i 16V:</b> mot. 14315276→, <b>2.0 i 16V (F35), 2.0 i 16V (F19), 2.0 i 16V (F68):</b> mot. 14390219→<br><b>2.0 i 16V, 2.0 i 16V, 2.0 i 16V, 2.0 i 16V 4x4, 2.0 i 16V:</b> mot. 14003332→mot. 14315275, <b>2.0 i 16V (F35), 2.0 i 16V (F19), 2.0 i 16V (F68):</b> →mot. 31000031 |
| <b>7.00468.60.0</b>                        | fuel supply unit; in-tank; electrical   |  |   |
| <b>7.22296.02.0</b>                        | cut-off secondary air valve; pneumatic  |  |   |
| <b>7.06269.01.0</b>                        | idle controller; electrical   |  |   |
| <b>7.05270.32.0</b><br><b>7.05270.33.0</b> | lambda sensor; control sensor; heated<br>lambda sensor; control sensor; heated  |  |   |
| <b>50 006 479</b><br><b>50 006 416</b>     | hydraulic; Outer Ø: 32; length: 26<br>hydraulic; height: 26; Outer Ø: 32; length: 26, →mot. 14325502  |  |   |

## 59 | 86

X 22 XE 03.1995→04.1999 B 4 2198 cm³ 4V 100-104 kW 136-141 PS 10,5 - 94.6

**FRONTERA Mk I (A) (U92), SINTRA (APV)**

|   |  |  |   |
|---|--|--|---|
| <b>97 363 600</b>   | Cylinder diameter: 86; KH: 30.4; MT: -6.5; MØ: 63.18; GL: 55.4; piston pin: 21x61.5; K; number of piston rings: 3<br><b>97 363 610 86.50 / 97 363 620 87.00</b><br>R 1.5 MO G6<br>NM 1.5<br>SLF 3 CR<br>→ <b>80 00212 1 0 ...</b>  |  |   |
| <b>80 00212 1 0 000</b>                                     | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00</b>  |  |   |
| <b>77 533 610</b><br><b>77 591 610</b><br><b>87 393 610</b> | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.124 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.124 St/A<br><b>77 533 620 0,50 / 77 533 600 STD</b> , mot. 31037651→<br>[Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 591 620 0,50 / 77 591 630 0,75 / 77 591 600 STD / 77 591 640 1,00</b><br>[Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> , →mot. 31037650 | <b>81-4211</b><br><b>81-4200</b><br><b>81-4217</b><br><b>81-4210</b> | EX; 10.046/ x 5.99 x 35 G1<br>IN/EX; 10.046/ x 5.99 x 45 G1<br>IN/EX; 10.08/ x 5.99 x 45 G1<br>IN/EX; 10.24/ x 5.99 x 45 G1 |
| <b>50 006 312</b><br><b>50 006 313</b>                      | installation side: intake sideCAM, chilled cast iron<br>installation side: outlet sideCAM, chilled cast iron   |  |   |
| <b>50 005 734</b>   | mechanical; metal  |  |   |
| <b>7.22296.02.0</b>   | cut-off secondary air valve; pneumatic   |  |   |
| <b>7.05270.24.0</b>   | lambda sensor; control sensor; heated  |  |   |
| <b>50 006 416</b>   | hydraulic; height: 26; Outer Ø: 32; length: 26   |  |   |

|           |   |  |   |    |                      |                      |            |                               |        |        |      |  |  |
|-----------|---|--|---|----|----------------------|----------------------|------------|-------------------------------|--------|--------|------|--|--|
| <b>60</b> |   | <b>86</b>  |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | X 30 XE   | 04.1994 → 07.2000  | B | 6  | 2962 cm <sup>3</sup> | 4V                   | 148-155 kW | 201-211 PS                    | 10,8   | - 85   |      |  |  |
|           | OMEGA (B) Estate (V94), OMEGA (B) Saloon (V94), SINTRA (APV)                      |  |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | 80 00212 1 0 000  | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br>80 00212 1 0 050 86.50 / 80 00212 1 0 100 87.00 |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | 291119  | EX; 29 x 6 x 92.4 x A/S - Cr - 45° - 22 - III  |   |    |                      |                      | 81-4211    | EX; 10.046/ x 5.99 x 35 G1    |        |        |      |  |  |
|           | 29375   | IN; 32 x 6 x 102.1 x S - Cr - 45° - 22 - III   |   |    |                      |                      | 81-4200    | IN/EX; 10.046/ x 5.99 x 45 G1 |        |        |      |  |  |
|           |   |  |   |    |                      |                      | 81-4217    | IN/EX; 10.08/ x 5.99 x 45 G1  |        |        |      |  |  |
|           |   |  |   |    |                      |                      | 81-4210    | IN/EX; 10.24/ x 5.99 x 45 G1  |        |        |      |  |  |
|           | 7.00468.60.0  | fuel supply unit; in-tank; electrical  |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | 7.20235.01.0  | non-return valve   |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | 7.20469.51.0  | non-return valve; mechanical   |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | 7.22296.02.0  | cut-off secondary air valve; pneumatic   |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | 7.06740.01.0  | water pump auxiliary cooling; electrical   |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | 50 006 479  | hydraulic; Outer Ø: 32; length: 26   |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | 50 006 416  | hydraulic; height: 26; Outer Ø: 32; length: 26   |   |    |                      |                      |            |                               |        |        |      |  |  |
| <b>61</b> |   | <b>88.8</b>  |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | C 26 NE   | 09.1990 → 03.1994  | B | 6  | 2594 cm <sup>3</sup> | 2V                   | 110 kW     | 150 PS                        | 9,2    | - 69.8 |      |  |  |
|           | CARLTON Mk III Estate (V87), CARLTON Mk III Saloon (V87), SENATOR Mk II (B) (V88) |  |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | 87 756 610  | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br>87 756 620 0,50 / 87 756 600 STD              |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | 7.05270.24.0  | lambda sensor; control sensor; heated  |   |    |                      |                      |            |                               |        |        |      |  |  |
| <b>62</b> |   | <b>89.3</b>  |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | 4 ZD1   | 06.1990 → 09.1996  | B | 4  | 2254 cm <sup>3</sup> | 2V                   | 69-72 kW   | 94-98 PS                      | 8,3    | - 90   |      |  |  |
|           | BRAVA Pickup (TF0, TF1), CAMPO  |  |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | TW-1616A STD  | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A  |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | CB-1620GP 0.25  | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.635 St/B/G<br>CB-1620GP 0,50 / CB-1620GP STD              |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | MS-1620GP 0.25  | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G<br>MS-1620GP STD                               |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | 7.18222.01.0  | intake manifold pressure sensor; pneumatic   |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | 7.02604.15.0  | lambda sensor; control sensor; not heated  |   |    |                      |                      |            |                               |        |        |      |  |  |
| <b>63</b> |   | <b>92</b>  |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | 23 DTR  | 08.1988 → 06.1998  | D | LA | 4                    | 2260 cm <sup>3</sup> | 2V         | 74 kW                         | 100 PS | 23     | - 85 |  |  |
|           | CARLTON Mk III Estate (V87), CARLTON Mk III Saloon (V87), FRONTERA Mk I (A) (U92) |  |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | 80 00216 1 0 000  | Ø92; STD; set: 1; [T6 G6 MO 2.5] [M G3 2] [DSF CR 4]   |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | 91 022 960  | piston: 91022600; cylinder liner: 89048190   |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | 89 048 190  | T - Dry cylinder liner; semi; A=95 C=96.9 L=172 H=4.55   |   |    |                      |                      |            |                               |        |        |      |  |  |
| <b>64</b> |   | <b>92</b>  |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | 23 YD   | 09.1986 → 03.1994  | D | 4  | 2260 cm <sup>3</sup> | 2V                   | 54 kW      | 73 PS                         | 22     | - 85   |      |  |  |
|           | CARLTON Mk III Estate (V87), CARLTON Mk III Saloon (V87)                          |  |   |    |                      |                      |            |                               |        |        |      |  |  |
|           | 89 048 190  | T - Dry cylinder liner; semi; A=95 C=96.9 L=172 H=4.55   |   |    |                      |                      |            |                               |        |        |      |  |  |

|           |   |   |      |   |                      |    |            |            |        |   |      |  |  |
|-----------|---|---|------|---|----------------------|----|------------|------------|--------|---|------|--|--|
| <b>65</b> |   | <b>93</b>   |      |   |                      |    |            |            |        |   |      |  |  |
|           | 4JA1  | 02.1989 → 08.1997   | D    | 4 | 2499 cm <sup>3</sup> | 2V | 56-74 kW   | 76-101 PS  | €18,5  | - | 92   |  |  |
|           | BRAVA Pickup (TF0, TF1), CAMPO  |   |      |   |                      |    |            |            |        |   |      |  |  |
|           | TW-1622A 0.25   | [Pair] AS 0,25 Ø 73.050 / 86.950 // 2.605 St/A<br>TW-1622A STD  |      |   |                      |    |            |            |        |   |      |  |  |
|           | CB-1622A 0.25   | [Set] PL 0,25 Ø 52.680 / 56.000 / 25.830 / 1.638 St/A<br>CB-1622A 0,50 / CB-1622A 0,75 / CB-1622A STD / CB-1622A 1,00 |      |   |                      |    |            |            |        |   |      |  |  |
|           | MS-1622A 0.25   | [Set] HL 0,25 Ø 59.682 / 64.000 / 23.030 / 2.129 St/A<br>MS-1622A 0,50 / MS-1622A STD                                 |      |   |                      |    |            |            |        |   |      |  |  |
|           | PB-1622J STD  | [Set] PL-B STD Ø 31.000 / 34.000 / 33.000 / 1.530 St/B  |      |   |                      |    |            |            |        |   |      |  |  |
|           | SH-1622A STD  | [Set] NW-L STD Ø 49.975 / 54.000 / 22.000 / 2.003 St/A; NW-L STD Ø 49.975 / 54.000 / 25.000 / 2.003 St/A              |      |   |                      |    |            |            |        |   |      |  |  |
|           | 50 006 366  | CAM   |      |   |                      |    |            |            |        |   |      |  |  |
| <b>66</b> |   | <b>93</b>   |      |   |                      |    |            |            |        |   |      |  |  |
|           | 4JA1-T  | 08.1991 → 06.1994   | D A  | 4 | 2499 cm <sup>3</sup> | 2V | 56-74 kW   | 76-101 PS  | €18,5  | - | 92   |  |  |
|           | BRAVA Pickup (TF0, TF1)   |   |      |   |                      |    |            |            |        |   |      |  |  |
|           | TW-1622A 0.25   | [Pair] AS 0,25 Ø 73.050 / 86.950 // 2.605 St/A<br>TW-1622A STD  |      |   |                      |    |            |            |        |   |      |  |  |
|           | CB-1622A 0.25   | [Set] PL 0,25 Ø 52.680 / 56.000 / 25.830 / 1.638 St/A<br>CB-1622A 0,50 / CB-1622A 0,75 / CB-1622A STD / CB-1622A 1,00 |      |   |                      |    |            |            |        |   |      |  |  |
|           | MS-1622A 0.25   | [Set] HL 0,25 Ø 59.682 / 64.000 / 23.030 / 2.129 St/A<br>MS-1622A 0,50 / MS-1622A STD                                 |      |   |                      |    |            |            |        |   |      |  |  |
|           | PB-1622J STD  | [Set] PL-B STD Ø 31.000 / 34.000 / 33.000 / 1.530 St/B  |      |   |                      |    |            |            |        |   |      |  |  |
|           | SH-1622A STD  | [Set] NW-L STD Ø 49.975 / 54.000 / 22.000 / 2.003 St/A; NW-L STD Ø 49.975 / 54.000 / 25.000 / 2.003 St/A              |      |   |                      |    |            |            |        |   |      |  |  |
| <b>67</b> |   | <b>95</b>   |      |   |                      |    |            |            |        |   |      |  |  |
|           | 30 NE   | 01.1988 → 09.1993   | B    | 6 | 2969 cm <sup>3</sup> | 2V | 130-135 kW | 177-184 PS | €9,4   | - | 69.8 |  |  |
|           | SENATOR Mk II (B) (V88)   |   |      |   |                      |    |            |            |        |   |      |  |  |
|           | 87 756 610  | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br>87 756 620 0,50 / 87 756 600 STD                             |      |   |                      |    |            |            |        |   |      |  |  |
| <b>68</b> |   | <b>95</b>   |      |   |                      |    |            |            |        |   |      |  |  |
|           | C 30 NE   | 03.1987 → 03.1994   | B    | 6 | 2969 cm <sup>3</sup> | 2V | 130 kW     | 177 PS     | €9,2   | - | 69.8 |  |  |
|           | CARLTON Mk III Estate (V87), CARLTON Mk III Saloon (V87), SENATOR Mk II (B) (V88) |   |      |   |                      |    |            |            |        |   |      |  |  |
|           | 87 756 610  | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br>87 756 620 0,50 / 87 756 600 STD                             |      |   |                      |    |            |            |        |   |      |  |  |
|           | 7.05270.24.0  | lambda sensor; control sensor; heated   |      |   |                      |    |            |            |        |   |      |  |  |
| <b>69</b> |   | <b>95</b>   |      |   |                      |    |            |            |        |   |      |  |  |
|           | C 30 SE   | 09.1989 → 03.1994   | B    | 6 | 2969 cm <sup>3</sup> | 4V | 150 kW     | 204 PS     | €10    | - | 69.8 |  |  |
|           | CARLTON Mk III Saloon (V87), SENATOR Mk II (B) (V88)                              |   |      |   |                      |    |            |            |        |   |      |  |  |
|           | 87 756 610  | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br>87 756 620 0,50 / 87 756 600 STD                             |      |   |                      |    |            |            |        |   |      |  |  |
|           | MK-7H   | valve cotter; number of notches: 3; valve stem diameter: 7  |      |   |                      |    |            |            |        |   |      |  |  |
|           | 7.05270.24.0  | lambda sensor; control sensor; heated   |      |   |                      |    |            |            |        |   |      |  |  |
| <b>70</b> |   | <b>95.3</b>   |      |   |                      |    |            |            |        |   |      |  |  |
|           | C 36 GET  | 08.1990 → 09.1992   | B A  | 6 | 3638 cm <sup>3</sup> | 4V | 277 kW     | 377 PS     | €8,2:1 | - | 85   |  |  |
|           | CARLTON Mk III Saloon (V87)   |   |      |   |                      |    |            |            |        |   |      |  |  |
|           | MK-7H   | valve cotter; number of notches: 3; valve stem diameter: 7  |      |   |                      |    |            |            |        |   |      |  |  |
| <b>71</b> |   | <b>95.4</b>   |      |   |                      |    |            |            |        |   |      |  |  |
|           | 4 JG2TC   | 09.1991 → 07.1998   | D LA | 4 | 3059 cm <sup>3</sup> | 2V | 84 kW      | 114 PS     | €20    | - | 107  |  |  |
|           | MONTEREY (M92)  |   |      |   |                      |    |            |            |        |   |      |  |  |
|           | TW-1070A STD  | [Pair] AS STD Ø 78.050 / 92.950 // 2.480 St/B/G   |      |   |                      |    |            |            |        |   |      |  |  |
|           | TW-1070GP 0.25  | [Pair] AS 0,25 Ø 78.050 / 92.950 // 2.605 St/B/G  |      |   |                      |    |            |            |        |   |      |  |  |

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|----------------------|--|
| <b>CB-1622A 0.25</b> | [Set] PL 0,25 Ø 52.680 / 56.000 / 25.830 / 1.638 St/A<br><b>CB-1622A 0,50 / CB-1622A 0,75 / CB-1622A STD / CB-1622A 1,00</b> |
| <b>MS-1623A 0.25</b> | [Set] HL 0,25 Ø 69.682 / 74.000 / 23.030 / 2.131 St/A<br><b>MS-1623A 0,50 / MS-1623A 0,75 / MS-1623A STD</b>                 |
| <b>PB-1623J STD</b>  | [Set] PL-B STD Ø 34.000 / 37.025 / 33.000 / 1.530 St/B   |
| <b>SH-1622A STD</b>  | [Set] NW-L STD Ø 49.975 / 54.000 / 22.000 / 2.003 St/A; NW-L STD Ø 49.975 / 54.000 / 25.000 / 2.003 St/A                     |

| Cyl. | mm       | cm <sup>3</sup> | Comp. Ratio | kW     | PS      | Pos     |     |
|------|----------|-----------------|-------------|--------|---------|---------|-----|
|      |          |                 |             |        |         |         | €   |
| 1F   | B 4      | 81 x 77,4       | 1595 2      | 9      | 55      | 75      | 59  |
| 1H   | B (K) 4  | 81 x 86,4       | 1781 2      | 8      | 118     | 160     | 60  |
| 1P   | B 4      | 81 x 86,4       | 1781 2      | 9      | 72      | 98      | 61  |
| 1V   | D (A) 4  | 76,5 x 86,4     | 1589 2      | 23     | 44      | 60      | 17  |
| 1W   | D 4      | 75 x 79,1       | 1398 2      | 22,5   | 35      | 48      | 4   |
| 1Y   | D 4      | 79,5 x 95,5     | 1896 2      | 22,5   | 47-50   | 64-68   | 38  |
| 1Z   | D (A) 4  | 79,5 x 95,5     | 1896 2      | 19,5   | 66      | 90      | 39  |
| 22R  | B 4      | 92 x 89         | 2366 2      | 9      | 84      | 114     | 152 |
| 2E   | B 4      | 82,5 x 92,8     | 1984 2      | 10,5   | 85      | 115     | 125 |
| 2G   | B 4      | 75 x 72         | 1272 2      | 9      | 40      | 54      | 5   |
| 2H   | B 4      | 81 x 86,4       | 1781 2      | 9      | 72      | 98      | 62  |
| 2L   | D 4      | 92 x 92         | 2446 2      | 22     | 58-61   | 79-83   | 153 |
| 2Y   | B 4      | 86 x 78         | 1812 2      | 8,8    | 61      | 83      | 150 |
| 3F   | B 4      | 75 x 72         | 1272 2      | 10     | 55-57   | 75-78   | 6   |
| 4Y   | B 4      | 91 x 86         | 2237 2      | 8,8    | 69      | 94      | 151 |
| 9A   | B 4      | 82,5 x 92,8     | 1984 4      | 10,8   | 100     | 136     | 126 |
| AAA  | B 6      | 81 x 90,3       | 2792 2      | 10     | 120-128 | 163-174 | 63  |
| AAC  | B 4      | 81 x 95,5       | 1968 2      | 8,5    | 62      | 84      | 64  |
| AAK  | B 4      | 75 x 59         | 1043 2      | 9,5    | 33      | 45      | 7   |
| AAM  | B 4      | 81 x 86,4       | 1781 2      | 9      | 55      | 75      | 65  |
| AAU  | B 4      | 75 x 59         | 1043 2      | 10     | 33      | 45      | 8   |
| AAV  | B 4      | 75 x 72         | 1272 2      | 9,2    | 40      | 55      | 9   |
| AAZ  | D (A) 4  | 79,5 x 95,5     | 1896 2      | 22,5   | 55      | 75      | 40  |
| ABA  | B 4      | 82,5 x 92,8     | 1984 2      | 10,4   | 81-86   | 110-117 | 127 |
| ABD  | B 4      | 75 x 78,7       | 1390 2      | 9,2    | 40-44   | 54-60   | 10  |
| ABF  | B 4      | 82,5 x 92,8     | 1984 4      | 10,4   | 110     | 150     | 128 |
| ABG  | B 4      | 81 x 86,4       | 1781 2      | 9:1    | 61      | 83      | 66  |
| ABN  | B 4      | 81 x 77,4       | 1595 2      | 9,1    | 54-55   | 73-75   | 67  |
| ABS  | B 4      | 81 x 86,4       | 1781 2      | 10     | 63-66   | 86-90   | 68  |
| ABU  | B 4      | 76,5 x 86,9     | 1598 2      | 9,3    | 55      | 75      | 18  |
| ABV  | B 6      | 82 x 90,3       | 2861 2      | 10     | 135-140 | 184-190 | 124 |
| ACC  | B 4      | 81 x 86,4       | 1781 2      | 10     | 66-67   | 90-91   | 69  |
| ACK  | B 6      | 82,5 x 86,4     | 2771 5      | 10,6   | 142     | 193     | 129 |
| ACM  | B 4      | 75 x 59         | 1043 2      | 10     | 33      | 45      | 11  |
| ACR  | B 4      | 81 x 77,4       | 1595 2      | 9:1    | 53      | 72      | 70  |
| ADC  | B 4      | 82,5 x 92,8     | 1984 2      | 10,4:1 | 81-85   | 110-116 | 130 |
| ADD  | B 4      | 81 x 86,4       | 1781 2      | 10     | 63-75   | 86-102  | 71  |
| ADP  | B 4      | 81 x 77,4       | 1595 2      | 10,3   | 74      | 101     | 72  |
| ADR  | B 4      | 81 x 86,4       | 1781 5      | 10,3   | 92      | 125     | 73  |
| ADX  | B 4      | 76,5 x 70,5     | 1296 2      | 10     | 40      | 55      | 19  |
| ADY  | B 4      | 82,5 x 92,8     | 1984 2      | 10,4   | 85      | 115     | 131 |
| ADZ  | B 4      | 81 x 86,4       | 1781 2      | 9      | 63-66   | 86-90   | 74  |
| AEA  | B 4      | 76,5 x 86,9     | 1598 2      | 9,8    | 55      | 75      | 20  |
| AEB  | B (A) 4  | 81 x 86,4       | 1781 5      | 9,5    | 110-112 | 150-152 | 75  |
| AEE  | B 4      | 76,5 x 86,9     | 1598 2      | 9,8    | 55      | 75      | 21  |
| AEF  | D 4      | 79,5 x 95,5     | 1896 2      | 22,5   | 47      | 64      | 41  |
| AEK  | B 4      | 81 x 77,4       | 1595 2      | 10,3   | 74      | 101     | 76  |
| AEP  | B 4      | 82,5 x 92,8     | 1984 2      | 10,4   | 79      | 107     | 132 |
| AER  | B 4      | 67,1 x 70,6     | 999 2       | 10,5   | 37      | 50      | 1   |
| AEV  | B 4      | 75 x 59         | 1043 2      | 10     | 33      | 45      | 12  |
| AEX  | B 4      | 76,5 x 75,6     | 1390 2      | 10,2   | 40-44   | 54-60   | 22  |
| AEY  | D 4      | 79,5 x 95,5     | 1896 2      | 19,5   | 47-48   | 64-65   | 42  |
| AF   | B 4      | 85,5 x 69       | 1584 2      |        | 34-37   | 46-50   | 148 |
| AFB  | D (LA) 6 | 78,3 x 86,4     | 2496 4      | 19,5   | 110     | 150     | 36  |
| AFH  | B 4      | 76,5 x 75,6     | 1390 4      | 10,5   | 74      | 100     | 23  |
| AFN  | D (LA) 4 | 79,5 x 95,5     | 1896 2      | 19,5   | 81      | 110     | 43  |
| AFT  | B 4      | 81 x 77,4       | 1595 2      | 10,5   | 74      | 101     | 77  |
| AFY  | B 4      | 81 x 86,4       | 1781 5      | 10     | 85      | 115     | 78  |
| AGD  | D 4      | 79,5 x 95,5     | 1896 2      | 19,5   | 47      | 64      | 44  |
| AGE  | B 6      | 82,5 x 86,4     | 2771 5      | 10,6   | 132     | 180     | 133 |
| AGG  | B 4      | 82,5 x 92,8     | 1984 2      | 10     | 85      | 115     | 134 |
| AGN  | B 4      | 81 x 86,4       | 1781 5      | 10,3   | 92      | 125     | 79  |
| AGZ  | B 5      | 81 x 90,2       | 2324 2      | 10,1   | 110     | 150     | 80  |
| AHA  | B 6      | 82,5 x 86,4     | 2771 5      | 10,3   | 128-142 | 174-193 | 135 |
| AHB  | D 4      | 79,5 x 86,4     | 1715 2      | 19,5   | 42      | 57      | 45  |
| AHG  | D 4      | 79,5 x 86,4     | 1716 2      | 19,5   | 42-44   | 57-60   | 46  |
| AHH  | D (A) 4  | 79,5 x 95,5     | 1896 2      | 19,5   | 66      | 90      | 47  |
| AHL  | B 4      | 81 x 77,4       | 1595 2      | 10,3   | 74      | 101     | 81  |

# VOLKSWAGEN

| Logo | Cyl.   | Cyl. Diagram | Cyl. mm     | cm <sup>3</sup> | Comp. Ratio | kW     | PS      | Pos     |     |
|------|--------|--------------|-------------|-----------------|-------------|--------|---------|---------|-----|
|      |        |              |             |                 |             |        |         |         | €   |
| AHS  | B      | 4            | 76,5 x 86,9 | 1598            | 2           | 9,8    | 55      | 75      | 24  |
| AHT  | B      | 4            | 72 x 61,2   | 997             | 2           | 10,7   | 37      | 50      | 3   |
| AHU  | D (A)  | 4            | 79,5 x 95,5 | 1896            | 2           | 19,5   | 66-67   | 90-91   | 48  |
| AJM  | D (A)  | 4            | 79,5 x 95,5 | 1896            | 2           | 18     | 85      | 115     | 49  |
| AJV  | B      | 4            | 76,5 x 86,9 | 1598            | 4           | 10,6   | 88      | 120     | 25  |
| AKN  | D (LA) | 6            | 78,3 x 86,4 | 2496            | 4           | 19,5   | 110     | 150     | 37  |
| AKR  | B      | 4            | 82,5 x 92,8 | 1984            | 2           | 10,3   | 85      | 115     | 136 |
| AKS  | B      | 4            | 81 x 77,4   | 1595            | 2           | 10,3   | 74      | 101     | 82  |
| AKU  | D      | 4            | 79,5 x 86,4 | 1716            | 2           | 19,5   | 44      | 60      | 50  |
| AKV  | B      | 4            | 76,5 x 75,6 | 1390            | 2           | 10,2   | 44      | 60      | 26  |
| ALE  | D (LA) | 4            | 79,5 x 95,5 | 1896            | 2           | 19,5   | 66      | 90      | 51  |
| ALG  | B      | 6            | 82,5 x 86,4 | 2771            | 5           | 10,6   | 142     | 193     | 137 |
| ALL  | B      | 4            | 67,1 x 70,6 | 999             | 2           | 10,7   | 37      | 50      | 2   |
| AMY  | B      | 6            | 81 x 90,3   | 2792            | 2           | 10     | 128     | 174     | 83  |
| ANA  | B      | 4            | 81 x 77,4   | 1595            | 2           | 10,3   | 74      | 101     | 84  |
| ANB  | B (A)  | 4            | 81 x 86,4   | 1781            | 5           | 9,5    | 110     | 150     | 85  |
| ANN  | B      | 4            | 81 x 86,4   | 1781            | 2           | 9      | 55      | 75      | 86  |
| ANP  | B      | 4            | 81 x 86,4   | 1781            | 2           | 10     | 66      | 90      | 87  |
| ANX  | B      | 4            | 76,5 x 75,6 | 1390            | 2           | 10,2   | 40      | 54      | 27  |
| APQ  | B      | 4            | 76,5 x 75,6 | 1390            | 2           | 10,2   | 44      | 60      | 28  |
| APR  | B      | 6            | 82,5 x 86,4 | 2771            | 5           | 10,6   | 142     | 193     | 138 |
| APT  | B      | 4            | 81 x 86,4   | 1781            | 5           | 10,3   | 92      | 125     | 88  |
| APU  | B (LA) | 4            | 81 x 86,4   | 1781            | 5           | 9,5    | 110     | 150     | 89  |
| AQD  | B      | 6            | 82,5 x 86,4 | 2771            | 5           | 10,6   | 142     | 193     | 139 |
| ARG  | B      | 4            | 81 x 86,4   | 1781            | 5           | 10,3   | 92      | 125     | 90  |
| ARM  | B      | 4            | 81 x 77,4   | 1595            | 2           | 10,3   | 74      | 101     | 91  |
| ASU  | B      | 4            | 82,5 x 92,8 | 1984            | 2           | 10,5:1 | 88      | 120     | 140 |
| ATJ  | D (LA) | 4            | 79,5 x 95,5 | 1896            | 2           | 18     | 85      | 115     | 52  |
| ATL  | D (LA) | 3            | 79,5 x 95,5 | 1422            | 2           | 19,5   | 66      | 90      | 53  |
| ATQ  | B      | 6            | 82,5 x 86,4 | 2771            | 5           | 10,6   | 142     | 193     | 141 |
| ATW  | B (LA) | 4            | 81 x 86,4   | 1781            | 5           |        | 110     | 150     | 92  |
| ATX  | B      | 6            | 82,5 x 86,4 | 2771            | 5           | 10,6   | 140     | 190     | 142 |
| AUG  | B (LA) | 4            | 81 x 86,4   | 1781            | 5           |        | 110     | 150     | 92  |
| AUZ  | B      | 4            | 82,5 x 92,8 | 1984            | 2           | 10,5   | 88      | 120     | 140 |
| AVB  | D (A)  | 4            | 79,5 x 95,5 | 1896            | 2           | 19     | 74      | 101     | 54  |
| AVG  | D (A)  | 4            | 79,5 x 95,5 | 1896            | 2           | 19,5   | 81      | 110     | 55  |
| AWH  | B      | 4            | 81 x 77,4   | 1595            | 2           | 10,3   | 74      | 101     | 93  |
| BBG  | B      | 6            | 82,5 x 86,4 | 2771            | 5           | 10,6   | 140     | 190     | 143 |
| CR   | D      | 4            | 76,5 x 86,4 | 1588            | 2           | 23,5   | 39-40   | 52-54   | 29  |
| DX   | B      | 4            | 81 x 86,4   | 1781            | 2           | 10     | 82      | 112     | 94  |
| EV   | B      | 4            | 81 x 86,4   | 1781            | 2           | 10     | 82      | 112     | 95  |
| EW   | B      | 4            | 81 x 77,4   | 1595            | 2           | 9      | 55      | 75      | 96  |
| EX   | B      | 4            | 81 x 86,4   | 1781            | 2           | 9      | 66      | 90      | 97  |
| EZ   | B      | 4            | 81 x 77,4   | 1595            | 2           | 9      | 55      | 75      | 98  |
| EZA  | B      | 4            | 81 x 77,4   | 1595            | 2           | 9      | 51-55   | 70-75   | 99  |
| FS   | B      | 4            | 79,5 x 80   | 1588            | 2           | 8,2    | 53      | 72      | 56  |
| GU   | B      | 4            | 81 x 86,4   | 1781            | 2           | 10     | 66      | 90      | 100 |
| GX   | B      | 4            | 81 x 86,4   | 1781            | 2           | 10     | 66      | 90      | 101 |
| GZ   | B      | 4            | 81 x 86,4   | 1781            | 2           | 10     | 82      | 112     | 102 |
| HM   | AB     | 4            | 81 x 77,4   | 1595            | 2           | 9      | 55-60   | 75-82   | 103 |
| HN   | B      | 4            | 81 x 77,4   | 1595            | 2           | 9      | 53-55   | 72-75   | 104 |
| HT   | B      | 4            | 81 x 86,4   | 1781            | 2           | 10     | 74-77   | 100-104 | 105 |
| HV   | B      | 4            | 81 x 86,4   | 1781            | 2           | 9      | 66      | 90      | 106 |
| HZ   | B      | 4            | 75 x 59     | 1043            | 2           | 9,5    | 33-37   | 45-50   | 13  |
| JH   | B      | 4            | 81 x 86,4   | 1781            | 2           | 10     | 66-75   | 90-102  | 107 |
| JK   | D      | 4            | 76,5 x 86,4 | 1588            | 2           | 23,5   | 39-40   | 52-54   | 30  |
| JN   | B      | 4            | 81 x 86,4   | 1781            | 2           | 10     | 66-76   | 90-103  | 108 |
| JP   | D      | 4            | 76,5 x 86,4 | 1588            | 2           | 23,5   | 40      | 54      | 31  |
| JR   | D (A)  | 4            | 76,5 x 86,4 | 1588            | 2           | 23     | 51      | 70      | 32  |
| JV   | B      | 4            | 81 x 86,4   | 1781            | 2           | 9      | 66      | 90      | 109 |
| KR   | B      | 4            | 81 x 86,4   | 1781            | 4           | 10     | 100-102 | 136-140 | 110 |
| ME   | D      | 4            | 76,5 x 86,4 | 1588            | 2           | 23,5   | 37-40   | 50-55   | 33  |
| MF   | D (A)  | 4            | 76,5 x 86,4 | 1588            | 2           | 23     | 51      | 70      | 34  |
| MH   | B      | 4            | 75 x 72     | 1272            | 2           | 9,2    | 40      | 55      | 14  |
| NZ   | B      | 4            | 75 x 72     | 1272            | 2           | 9,2    | 40      | 55      | 15  |
| PB   | B      | 4            | 81 x 86,4   | 1781            | 2           | 10     | 82      | 112     | 111 |
| PF   | B      | 4            | 81 x 86,4   | 1781            | 2           | 10     | 75-79   | 102-107 | 111 |
| PG   | B (K)  | 4            | 81 x 86,4   | 1781            | 2           | 8      | 110-118 | 150-160 | 112 |

# VOLKSWAGEN

|     | Cyl.     |             | mm   | cm <sup>3</sup> |     | Comp. Ratio | kW      | PS         | Pos |
|-----|----------|-------------|------|-----------------|-----|-------------|---------|------------|-----|
|     |          |             |      |                 |     |             |         |            | £   |
| PL  | B 4      | 81 x 86,4   | 1781 | 4               | 10  | 92-95       | 125-129 | <b>113</b> |     |
| PN  | B 4      | 81 x 77,4   | 1595 | 2               | 9   | 51          | 70      | <b>114</b> |     |
| PY  | B (K) 4  | 75 x 72     | 1272 | 2               | 8   | 83-85       | 113-115 | <b>16</b>  |     |
| RA  | D (LA) 4 | 76,5 x 86,4 | 1588 | 2               | 23  | 59          | 80      | <b>35</b>  |     |
| RF  | B 4      | 81 x 77,4   | 1595 | 2               | 9   | 53          | 72      | <b>115</b> |     |
| RM  | B 4      | 81 x 86,4   | 1781 | 2               | 10  | 64          | 87      | <b>116</b> |     |
| RP  | B 4      | 81 x 86,4   | 1781 | 2               | 10  | 65-66       | 88-90   | <b>117</b> |     |
| RV  | B 4      | 81 x 86,4   | 1781 | 2               | 10  | 75-77       | 102-105 | <b>118</b> |     |
| SB  | D (LA) 4 | 76,5 x 86,4 | 1588 | 2               | 23  | 59          | 80      | <b>35</b>  |     |
| UC  | B 4      | 79,5 x 80   | 1588 | 2               |     | 53          | 72      | <b>57</b>  |     |
| UDB | B 4      | 81 x 86,4   | 1781 | 2               |     | 71-73       | 97-99   | <b>119</b> |     |
| UDH | B 4      | 81 x 86,4   | 1781 | 2               |     | 72-79       | 98-107  | <b>120</b> |     |
| UE  | AB 4     | 81 x 86,4   | 1781 | 2               |     | 73-75       | 99-102  | <b>121</b> |     |
| UED | AB 4     | 81 x 86,4   | 1781 | 2               |     | 75          | 102     | <b>122</b> |     |
| UJA | AB 4     | 85,5 x 69   | 1584 | 2               |     | 43          | 58      | <b>149</b> |     |
| ULA | B 4      | 82,5 x 92,8 | 1984 | 2               |     | 89          | 121     | <b>144</b> |     |
| UNF | B 4      | 81 x 77,4   | 1595 | 2               |     | 65-68       | 88-92   | <b>120</b> |     |
| UP  | AB 4     | 81 x 77,4   | 1596 | 2               |     | 59-60       | 80-82   | <b>123</b> |     |
| UPD | AB 4     | 81 x 77,4   | 1595 | 2               |     | 73          | 99      | <b>120</b> |     |
| UQ  | B 4      | 82,5 x 92,8 | 1984 | 2               |     | 74-108      | 101-147 | <b>145</b> |     |
| UQD | B 4      | 82,5 x 92,8 | 1984 | 2               | 10  | 80-88       | 109-120 | <b>146</b> |     |
| UQG | B 4      | 82,5 x 92,8 | 1984 | 2               | 10  | 82-90       | 112-122 | <b>146</b> |     |
| UR  | AB 4     | 82,5 x 92,8 | 1984 | 2               |     | 92          | 125     | <b>147</b> |     |
| URA | AB 4     | 82,5 x 92,8 | 1984 | 2               |     | 92          | 125     | <b>147</b> |     |
| YH  | AB 4     | 79,5 x 80   | 1588 | 2               | 8,2 | 57-61       | 77-83   | <b>58</b>  |     |





# VOLKSWAGEN

|                               |                   |     | Pos    |                          |                   |     | Pos    |
|-------------------------------|-------------------|-----|--------|--------------------------|-------------------|-----|--------|
|                               | <b>BORA (1J2)</b> |     |        | 1.6                      | 08.1983 → 07.1992 | HM  | AB 103 |
| 2.3 V5                        | 10.1998 → 10.2000 | AGZ | B 80   | 1.6                      | 02.1986 → 10.1991 | RF  | B 115  |
| 2.3 V5 4motion                | 12.1998 → 10.2000 | AGZ | B 80   | 1.6                      | 08.1986 → 07.1991 | EZA | B 99   |
| <b>BORA Variant (1J6)</b>     |                   |     |        | 1.6                      | 08.1986 → 07.1991 | PN  | B 114  |
| 2.3 V5                        | 05.1999 → 10.2000 | AGZ | B 80   | 1.6                      | 10.1986 → 12.1992 | PN  | B 114  |
| 2.3 V5 4motion                | 05.1999 → 10.2000 | AGZ | B 80   | 1.6 D                    | 08.1983 → 10.1991 | JP  | D 31   |
| <b>CADDY I (14)</b>           |                   |     |        | 1.6 D                    | 08.1983 → 10.1991 | ME  | D 33   |
| 1.6                           | 01.1983 → 07.1992 | EW  | B 96   | 1.6 D                    | 05.1988 → 10.1991 | ME  | D 33   |
| 1.6 D                         | 08.1982 → 07.1992 | CR  | D 29   | 1.6 TD                   | 08.1983 → 10.1991 | JR  | D 32   |
| 1.6 D                         | 08.1982 → 07.1992 | JK  | D 30   | 1.6 TD                   | 05.1988 → 10.1991 | MF  | D 34   |
| 1.6 D                         | 08.1982 → 07.1992 | ME  | D 33   | 1.6 TD                   | 04.1989 → 10.1991 | RA  | D 35   |
| 1.8                           | 11.1985 → 07.1992 | JH  | B 107  | 1.6 TD                   | 04.1989 → 10.1991 | SB  | D 35   |
| <b>CADDY II MPV (9K9B)</b>    |                   |     |        | 1.6 TD                   | 08.1989 → 10.1991 | 1V  | D 17   |
| 1.6                           | 11.1995 → 05.1997 | 1F  | B 59   | 1.8                      | 08.1984 → 05.1987 | HV  | B 106  |
| 1.6                           | 06.1997 → 09.2000 | AEE | B 21   | 1.8                      | 08.1984 → 10.1987 | GX  | B 101  |
| 1.7 SDI                       | 07.1996 → 09.2000 | AHB | D 45   | 1.8                      | 08.1984 → 10.1991 | GU  | B 100  |
| <b>CADDY II Pickup (9U7)</b>  |                   |     |        | 1.8                      | 09.1988 → 12.1992 | PF  | B 111  |
| 1.6                           | 06.1996 → 12.2000 | AEE | B 21   | 1.8                      | 09.1988 → 12.1992 | RV  | B 118  |
| 1.9 D                         | 06.1996 → 12.2000 | AEF | D 41   | 1.8 GTI                  | 08.1983 → 07.1984 | DX  | B 94   |
| <b>CITI GOLF</b>              |                   |     |        | 1.8 GTI                  | 08.1983 → 04.1987 | EV  | B 95   |
| 1.6                           | 06.1996 → 12.1999 | HM  | AB 103 | 1.8 GTI                  | 08.1983 → 10.1991 | GZ  | B 102  |
| 1.8                           | 06.1996 → 12.1999 | AGN | B 79   | 1.8 GTI                  | 01.1987 → 12.1987 | PB  | B 111  |
| <b>CORRADO (53I)</b>          |                   |     |        | 1.8 GTI 16V              | 02.1986 → 10.1991 | PL  | B 113  |
| 1.8 16V                       | 04.1989 → 07.1992 | KR  | B 110  | 1.8 GTI Cat              | 01.1987 → 10.1991 | PF  | B 111  |
| 1.8 G60                       | 09.1988 → 09.1993 | PG  | B 112  | 1.8 GTI G60              | 04.1990 → 07.1991 | PG  | B 112  |
| 2.0 i                         | 04.1993 → 09.1994 | 2E  | B 125  | 1.8 GTI G60 Syncro       | 08.1988 → 03.1990 | 1H  | B 60   |
| 2.0 i                         | 08.1993 → 07.1995 | ADY | B 131  | 1.8 GTI G60 Syncro       | 04.1990 → 07.1991 | PG  | B 112  |
| 2.0 i 16V                     | 08.1991 → 12.1995 | 9A  | B 126  | 1.8 Syncro               | 02.1986 → 07.1988 | GX  | B 101  |
| 2.8 VR6                       | 09.1991 → 12.1995 | AAA | B 63   | 1.8 Syncro               | 02.1986 → 07.1991 | GU  | B 100  |
| 2.8i VR6 (USA)                | 08.1991 → 07.1995 | AAA | B 63   | 1.8 Syncro               | 08.1988 → 07.1991 | 1P  | B 61   |
| 2.9 VR6                       | 01.1994 → 12.1995 | ABV | B 124  | 1.8 i Cat                | 08.1987 → 10.1991 | GX  | B 101  |
| <b>DERBY II (87)</b>          |                   |     |        | 1.8 i Cat                | 08.1987 → 10.1991 | RP  | B 117  |
| 1.8i                          | 10.1994 → 12.1994 | ABS | B 68   | 1.8 i Cat Syncro         | 08.1987 → 10.1991 | RP  | B 117  |
| 1.8i                          | 10.1994 → 12.1994 | ADZ | B 74   | 2.0 GTI                  | 09.1989 → 12.1992 | 9A  | B 126  |
| 1.8i                          | 01.1995 → 11.1996 | ADD | B 71   | <b>GOLF II (19E/1G1)</b> |                   |     |        |
| <b>FOX (USA)</b>              |                   |     |        | 1.3i                     | 08.1985 → 07.1992 | NZ  | B 15   |
| 1.8 (USA)                     | 03.1987 → 06.1993 | JN  | B 108  | 2.0i 16V                 | 08.1989 → 07.1991 | 9A  | B 126  |
| 1.8i (USA)                    | 10.1990 → 06.1993 | ABG | B 66   | <b>GOLF III (1H1)</b>    |                   |     |        |
| <b>FOX Saloon</b>             |                   |     |        | 1.3                      | 08.1991 → 07.1992 | 2G  | B 5    |
| 1.6                           | 01.1987 → 12.1993 | HM  | AB 103 | 1.4                      | 10.1991 → 07.1995 | ABD | B 10   |
| 1.8                           | 10.1990 → 12.1993 | ABG | B 66   | 1.4                      | 11.1991 → 08.1997 | ABD | B 10   |
| 1.8                           | 10.1990 → 12.1993 | EV  | B 95   | 1.4                      | 11.1991 → 08.1997 | AEX | B 22   |
| <b>GOL I</b>                  |                   |     |        | 1.4                      | 07.1995 → 08.1997 | AEX | B 22   |
| 1.6 Álcool                    | 07.1985 → 12.1994 | UP  | AB 123 | 1.6                      | 09.1992 → 09.1994 | ABU | B 18   |
| 1.8                           | 05.1984 → 09.1994 | RM  | B 116  | 1.6                      | 10.1994 → 06.1995 | AEA | B 20   |
| 1.8 Álcool                    | 02.1984 → 05.1994 | UED | AB 122 | 1.6                      | 07.1995 → 12.1995 | AEK | B 76   |
| 2.0 GTI                       | 11.1988 → 08.1994 | UQD | B 146  | 1.6                      | 07.1995 → 08.1997 | AEE | B 21   |
| <b>GOL II</b>                 |                   |     |        | 1.6                      | 12.1995 → 08.1997 | AFT | B 77   |
| 1.6                           | 10.1996 → 08.1999 | UNF | B 120  | 1.6                      | 05.1997 → 08.1997 | AKS | B 82   |
| 1.8 Álcool                    | 06.1994 → 08.1999 | UED | AB 122 | 1.8                      | 11.1991 → 09.1994 | ABS | B 68   |
| 2.0 GTI                       | 09.1994 → 09.1996 | UQD | B 146  | 1.8                      | 11.1991 → 08.1997 | AAM | B 65   |
| <b>GOLF I Cabriolet (155)</b> |                   |     |        | 1.8                      | 11.1991 → 08.1997 | ACC | B 69   |
| 1.6                           | 08.1983 → 04.1992 | EW  | B 96   | 1.8                      | 11.1991 → 08.1997 | ADD | B 71   |
| 1.6                           | 08.1983 → 04.1992 | HN  | B 104  | 1.8                      | 10.1994 → 08.1997 | ADZ | B 74   |
| 1.8                           | 08.1983 → 09.1992 | EX  | B 97   | 1.8 Syncro (1HX1)        | 01.1993 → 09.1994 | ABS | B 68   |
| 1.8                           | 08.1983 → 12.1992 | DX  | B 94   | 1.8 Syncro (1HX1)        | 10.1994 → 08.1997 | ADZ | B 74   |
| 1.8                           | 11.1985 → 12.1992 | JH  | B 107  | 1.9 D                    | 11.1991 → 08.1997 | 1Y  | D 38   |
| 1.8                           | 08.1989 → 03.1993 | 2H  | B 62   | 1.9 SDI                  | 04.1997 → 08.1997 | AEY | D 42   |
| <b>GOLF II (19E, 1G1)</b>     |                   |     |        | 1.9 TD,GTD               | 11.1991 → 08.1997 | AAZ | D 40   |
| 1.0                           | 08.1985 → 10.1991 | HZ  | B 13   | 1.9 TDI                  | 08.1993 → 08.1997 | 1Z  | D 39   |
| 1.3 Cat                       | 06.1986 → 12.1988 | MH  | B 14   | 1.9 TDI                  | 08.1993 → 08.1997 | AHU | D 48   |
| 1.3 Cat                       | 02.1987 → 07.1992 | NZ  | B 15   | 1.9 TDI                  | 04.1996 → 08.1997 | AFN | D 43   |
| 1.3 Cat                       | 08.1989 → 07.1992 | 2G  | B 5    | 1.9 TDI                  | 11.1997 → 08.1997 | ALE | D 51   |
| 1.6                           | 08.1983 → 07.1992 | ABN | B 67   | 1.9 TDI Syncro (1HX1)    | 08.1995 → 08.1997 | 1Z  | D 39   |
| 1.6                           | 08.1983 → 07.1992 | EZ  | B 98   | 1.9 TDI Syncro (1HX1)    | 08.1995 → 08.1997 | AHU | D 48   |
|                               |                   |     |        | 1.9 TDI Syncro (1HX1)    | 11.1997 → 08.1997 | ALE | D 51   |
|                               |                   |     |        | 2.0                      | 11.1991 → 09.1994 | 2E  | B 125  |
|                               |                   |     |        | 2.0                      | 11.1991 → 08.1997 | ABA | B 127  |

|                                 |                   |     | Pos |     |                              |                   | Pos |    |     |
|---------------------------------|-------------------|-----|-----|-----|------------------------------|-------------------|-----|----|-----|
| 2.0                             | 11.1991 → 08.1997 | ADC | B   | 130 | 1.6                          | 01.1984 → 07.1992 | ABN | B  | 67  |
| 2.0                             | 08.1992 → 07.1998 | AAC | B   | 64  | 1.6                          | 01.1984 → 07.1992 | EZ  | B  | 98  |
| 2.0                             | 10.1994 → 07.1995 | ADY | B   | 131 | 1.6                          | 01.1984 → 07.1992 | HM  | AB | 103 |
| 2.0                             | 07.1995 → 08.1997 | AGG | B   | 134 | 1.6                          | 03.1986 → 10.1991 | RF  | B  | 115 |
| 2.0                             | 05.1997 → 08.1997 | AKR | B   | 136 | 1.6                          | 10.1986 → 10.1991 | PN  | B  | 114 |
| 2.0 GL                          | 08.1995 → 09.1997 | AEP | B   | 132 | 1.6 D                        | 01.1984 → 10.1991 | JP  | D  | 31  |
| 2.0 GTI 16V                     | 08.1992 → 08.1997 | ABF | B   | 128 | 1.6 D                        | 05.1988 → 10.1991 | ME  | D  | 33  |
| 2.0 Syncro (1HX1)               | 08.1995 → 08.1997 | AGG | B   | 134 | 1.6 TD                       | 01.1984 → 10.1991 | JR  | D  | 32  |
| 2.8 VR6                         | 01.1992 → 08.1997 | AAA | B   | 63  | 1.6 TD                       | 05.1988 → 10.1991 | MF  | D  | 34  |
| 2.8 VR6                         | 08.1995 → 09.1997 | AAA | B   | 63  | 1.6 TD                       | 04.1989 → 10.1991 | RA  | D  | 35  |
| 2.9 VR6 Syncro (1HX1)           | 10.1994 → 08.1997 | ABV | B   | 124 | 1.6 TD                       | 04.1989 → 10.1991 | SB  | D  | 35  |
| <b>GOLF III Cabriolet (1E7)</b> |                   |     |     |     | 1.6 TD                       | 01.1990 → 10.1991 | 1V  | D  | 17  |
| 1.6                             | 10.1994 → 12.1995 | AEK | B   | 76  | 1.8                          | 01.1984 → 04.1987 | EV  | B  | 95  |
| 1.6                             | 12.1995 → 02.1998 | AFT | B   | 77  | 1.8                          | 01.1984 → 10.1991 | GZ  | B  | 102 |
| 1.6                             | 04.1997 → 02.1998 | AKS | B   | 82  | 1.8                          | 08.1984 → 05.1987 | HV  | B  | 106 |
| 1.8                             | 07.1993 → 07.1995 | ABS | B   | 68  | 1.8                          | 08.1984 → 10.1987 | GX  | B  | 101 |
| 1.8                             | 07.1993 → 05.1998 | AAM | B   | 65  | 1.8                          | 08.1984 → 10.1991 | GU  | B  | 100 |
| 1.8                             | 07.1995 → 05.1998 | ADZ | B   | 74  | 1.8                          | 01.1985 → 12.1992 | HT  | B  | 105 |
| 1.9 TDI                         | 08.1995 → 05.1998 | 1Z  | D   | 39  | 1.8                          | 01.1985 → 12.1992 | RV  | B  | 118 |
| 1.9 TDI                         | 08.1995 → 05.1998 | AHU | D   | 48  | 1.8                          | 09.1986 → 12.1992 | PF  | B  | 111 |
| 1.9 TDI                         | 08.1995 → 05.1998 | ALE | D   | 51  | 1.8                          | 09.1986 → 12.1992 | RV  | B  | 118 |
| 1.9 TDI                         | 07.1996 → 05.1998 | AFN | D   | 43  | 1.8                          | 01.1987 → 12.1987 | PB  | B  | 111 |
| 2.0                             | 07.1993 → 09.1994 | 2E  | B   | 125 | 1.8 16V                      | 08.1986 → 10.1991 | PL  | B  | 113 |
| 2.0                             | 10.1994 → 07.1995 | ADY | B   | 131 | 1.8 Cat                      | 01.1987 → 10.1991 | PF  | B  | 111 |
| 2.0                             | 07.1995 → 05.1998 | AGG | B   | 134 | 1.8 Cat                      | 08.1987 → 10.1991 | GX  | B  | 101 |
| 2.0                             | 05.1997 → 05.1998 | AKR | B   | 136 | 1.8 Cat                      | 08.1987 → 10.1991 | RP  | B  | 117 |
| <b>GOLF III Variant (1H5)</b>   |                   |     |     |     | 1.8 Syncro                   | 08.1988 → 07.1991 | 1P  | B  | 61  |
| 1.4                             | 07.1993 → 07.1995 | ABD | B   | 10  | 2.0                          | 08.1989 → 07.1992 | 9A  | B  | 126 |
| 1.4                             | 07.1993 → 04.1999 | ABD | B   | 10  | <b>JETTA III (1H5)</b>       |                   |     |    |     |
| 1.4                             | 07.1993 → 04.1999 | APQ | B   | 28  | 1.6                          | 03.1992 → 09.1998 | ACR | B  | 70  |
| 1.4                             | 07.1995 → 04.1999 | AEX | B   | 22  | 1.8i                         | 08.1992 → 01.1994 | AAM | B  | 65  |
| 1.6                             | 07.1994 → 12.1995 | AEK | B   | 76  | 1.8i                         | 08.1992 → 07.1995 | ACC | B  | 69  |
| 1.6                             | 01.1996 → 04.1999 | AFT | B   | 77  | 1.8i                         | 02.1994 → 12.1998 | ADD | B  | 71  |
| 1.6                             | 04.1997 → 04.1999 | AKS | B   | 82  | 1.9 TD                       | 08.1992 → 12.1998 | AAZ | D  | 40  |
| 1.8                             | 07.1993 → 09.1994 | ABS | B   | 68  | 1.9 TDI                      | 08.1996 → 12.1998 | AHU | D  | 48  |
| 1.8                             | 07.1993 → 04.1999 | AAM | B   | 65  | 2.0i                         | 02.1994 → 12.1998 | ADC | B  | 130 |
| 1.8                             | 07.1993 → 04.1999 | ANN | B   | 86  | 2.8i VR6                     | 07.1993 → 12.1998 | AAA | B  | 63  |
| 1.8                             | 07.1993 → 04.1999 | ANP | B   | 87  | <b>KAEFER</b>                |                   |     |    |     |
| 1.8                             | 10.1994 → 04.1999 | ADZ | B   | 74  | 1600 (Mexico)                | 05.1973 → 09.1992 | AF  | B  | 148 |
| 1.8 Syncro                      | 10.1994 → 04.1999 | ADZ | B   | 74  | 1600 Álcool                  | 08.1993 → 06.1996 | UJA | AB | 149 |
| 1.9 D                           | 07.1993 → 04.1999 | 1Y  | D   | 38  | <b>LOGUS</b>                 |                   |     |    |     |
| 1.9 SDI                         | 04.1997 → 04.1999 | AEY | D   | 42  | 2.0                          | 12.1992 → 06.1994 | ULA | B  | 144 |
| 1.9 TD                          | 07.1993 → 04.1999 | AAZ | D   | 40  | 2.0 Álcool                   | 10.1994 → 12.1996 | UR  | AB | 147 |
| 1.9 TDI                         | 03.1994 → 04.1999 | 1Z  | D   | 39  | <b>LUPO (6X1, 6E1)</b>       |                   |     |    |     |
| 1.9 TDI                         | 03.1994 → 04.1999 | AHU | D   | 48  | 1.0                          | 10.1998 → 05.2000 | AHT | B  | 3   |
| 1.9 TDI                         | 04.1996 → 04.1999 | AFN | D   | 43  | <b>NEW BEETLE (9C1, 1C1)</b> |                   |     |    |     |
| 1.9 TDI                         | 05.1997 → 04.1999 | ALE | D   | 51  | 1.6                          | 10.1999 → 09.2000 | AWH | B  | 93  |
| 1.9 TDI Syncro                  | 07.1995 → 04.1999 | 1Z  | D   | 39  | <b>PARATI I</b>              |                   |     |    |     |
| 1.9 TDI Syncro                  | 07.1995 → 04.1999 | AHU | D   | 48  | 1.6                          | 06.1993 → 12.1995 | FS  | B  | 56  |
| 1.9 TDI Syncro                  | 07.1995 → 04.1999 | ALE | D   | 51  | 1.8                          | 08.1991 → 07.1994 | RM  | B  | 116 |
| 2.0                             | 07.1993 → 09.1994 | 2E  | B   | 125 | 1.8 Álcool                   | 09.1988 → 12.1995 | UE  | AB | 121 |
| 2.0                             | 10.1994 → 07.1995 | ADY | B   | 131 | <b>PARATI II</b>             |                   |     |    |     |
| 2.0                             | 07.1995 → 04.1999 | AGG | B   | 134 | 1.6                          | 10.1996 → 07.1999 | UNF | B  | 120 |
| 2.0                             | 08.1995 → 04.1996 | AEP | B   | 132 | 1.6 Álcool                   | 08.1995 → 12.1996 | UP  | AB | 123 |
| 2.0                             | 05.1997 → 04.1999 | AKR | B   | 136 | 1.8                          | 08.1995 → 07.1999 | UDB | B  | 119 |
| 2.0 Syncro                      | 08.1995 → 04.1999 | AGG | B   | 134 | 1.8                          | 08.1995 → 07.1999 | UDH | B  | 120 |
| 2.9 VR6 Syncro                  | 10.1994 → 04.1999 | ABV | B   | 124 | 1.8 Álcool                   | 08.1995 → 07.1999 | UED | AB | 122 |
| <b>GOLF IV (1J1)</b>            |                   |     |     |     | 2.0                          | 10.1996 → 07.1999 | UQG | B  | 146 |
| 1.9 TD                          | 10.1997 → 09.1999 | AAZ | D   | 40  | 2.0 GLSI                     | 08.1995 → 09.1996 | UQD | B  | 146 |
| 2.3 V5                          | 08.1997 → 10.2000 | AGZ | B   | 80  | <b>PASSAT (3A2, 35I)</b>     |                   |     |    |     |
| 2.3 V5 4motion                  | 12.1998 → 10.2000 | AGZ | B   | 80  | 1.6                          | 04.1988 → 07.1991 | EZ  | B  | 98  |
| <b>JETTA II (16E/19E/1G2)</b>   |                   |     |     |     | 1.6                          | 08.1988 → 07.1990 | 1F  | B  | 59  |
| 1.05                            | 08.1986 → 10.1991 | HZ  | B   | 13  | 1.6                          | 08.1991 → 07.1992 | ABN | B  | 67  |
| 1.3i                            | 08.1985 → 07.1992 | NZ  | B   | 15  | 1.6                          | 10.1994 → 12.1995 | AEK | B  | 76  |
| <b>JETTA II (19E, 1G2, 165)</b> |                   |     |     |     | 1.6                          | 12.1995 → 08.1996 | AFT | B  | 77  |
| 1.3 Cat                         | 06.1987 → 12.1988 | MH  | B   | 14  | 1.6 TD                       | 08.1988 → 07.1989 | RA  | D  | 35  |
| 1.3 Cat                         | 06.1987 → 12.1991 | NZ  | B   | 15  | 1.6 TD                       | 08.1989 → 09.1993 | SB  | D  | 35  |
| 1.3 Cat                         | 08.1989 → 12.1991 | 2G  | B   | 5   | 1.8                          | 02.1988 → 07.1991 | RP  | B  | 117 |

V

# VOLKSWAGEN

|                        |                   |     | Pos   |                                  |                   |     | Pos   |
|------------------------|-------------------|-----|-------|----------------------------------|-------------------|-----|-------|
| 1.8                    | 04.1988 → 10.1991 | PF  | B 111 | 2.8 V6                           | 09.1999 → 11.2000 | BBG | B 143 |
| 1.8                    | 04.1988 → 07.1992 | PB  | B 111 | 2.8 V6 4motion                   | 09.1999 → 11.2000 | ATX | B 142 |
| 1.8                    | 08.1990 → 08.1996 | AAM | B 65  | 2.8 V6 Syncro/4motion            | 10.1996 → 12.1998 | ACK | B 129 |
| 1.8                    | 08.1991 → 09.1994 | ABS | B 68  | 2.8 V6 Syncro/4motion            | 10.1996 → 11.2000 | AHA | B 135 |
| 1.8                    | 08.1994 → 08.1996 | ADZ | B 74  | 2.8 V6 Syncro/4motion            | 06.1997 → 11.2000 | ALG | B 137 |
| 1.8 G60                | 08.1991 → 10.1993 | PG  | B 112 | 2.8 V6 Syncro/4motion            | 01.1999 → 11.2000 | APR | B 138 |
| 1.8 G60 Syncro         | 08.1988 → 08.1996 | PG  | B 112 | 2.8 V6 Syncro/4motion            | 01.1999 → 11.2000 | AQD | B 139 |
| 1.8 GL                 | 08.1991 → 09.1993 | KR  | B 110 | <b>PASSAT B3 (35l)</b>           |                   |     |       |
| 1.9 D                  | 05.1989 → 10.1993 | 1Y  | D 38  | 1.9 TD                           | 03.1991 → 09.1993 | AAZ | D 40  |
| 1.9 TD                 | 03.1991 → 08.1996 | AAZ | D 40  | <b>PASSAT Variant (3A5, 35l)</b> |                   |     |       |
| 1.9 TDI                | 10.1993 → 07.1996 | 1Z  | D 39  | 1.6                              | 04.1988 → 07.1991 | 1F  | B 59  |
| 1.9 TDI                | 10.1993 → 08.1996 | AHU | D 48  | 1.6                              | 04.1988 → 07.1991 | EZ  | B 98  |
| 1.9 TDI                | 03.1996 → 08.1996 | AFN | D 43  | 1.6                              | 07.1994 → 12.1995 | AEK | B 76  |
| 2.0                    | 11.1991 → 09.1994 | 2E  | B 125 | 1.6                              | 12.1995 → 12.1995 | AFT | B 77  |
| 2.0                    | 10.1994 → 07.1995 | ADY | B 131 | 1.6 TD                           | 08.1988 → 07.1989 | RA  | D 35  |
| 2.0                    | 03.1995 → 08.1996 | AEP | B 132 | 1.6 TD                           | 08.1989 → 10.1993 | SB  | D 35  |
| 2.0                    | 07.1995 → 08.1996 | AGG | B 134 | 1.8                              | 02.1988 → 07.1991 | RP  | B 117 |
| 2.0 16V                | 08.1988 → 09.1993 | 9A  | B 126 | 1.8                              | 04.1988 → 07.1992 | PB  | B 111 |
| 2.0 16V                | 01.1994 → 08.1996 | ABF | B 128 | 1.8                              | 08.1990 → 05.1997 | AAM | B 65  |
| 2.0 Syncro             | 11.1991 → 09.1994 | 2E  | B 125 | 1.8                              | 08.1991 → 09.1993 | KR  | B 110 |
| 2.0 Syncro             | 10.1994 → 12.1995 | ADY | B 131 | 1.8                              | 08.1991 → 09.1994 | ABS | B 68  |
| 2.0 Syncro             | 07.1995 → 08.1996 | AGG | B 134 | 1.8                              | 08.1994 → 05.1997 | ADZ | B 74  |
| 2.8 VR6                | 06.1991 → 08.1996 | AAA | B 63  | 1.8 G60 Syncro                   | 08.1988 → 05.1997 | PG  | B 112 |
| <b>PASSAT (3B2)</b>    |                   |     |       | 1.9 D                            | 05.1989 → 10.1993 | 1Y  | D 38  |
| 1.6                    | 10.1996 → 11.2000 | ADP | B 72  | 1.9 TD                           | 03.1991 → 05.1997 | AAZ | D 40  |
| 1.6                    | 10.1996 → 11.2000 | AHL | B 81  | 1.9 TDI                          | 10.1993 → 07.1996 | 1Z  | D 39  |
| 1.6                    | 10.1996 → 11.2000 | ANA | B 84  | 1.9 TDI                          | 03.1996 → 05.1997 | AFN | D 43  |
| 1.6                    | 10.1996 → 11.2000 | ARM | B 91  | 1.9 TDI                          | 08.1996 → 05.1997 | AHU | D 48  |
| 1.8                    | 10.1996 → 11.2000 | ADR | B 73  | 2.0                              | 11.1991 → 09.1994 | 2E  | B 125 |
| 1.8                    | 01.1997 → 11.2000 | AFY | B 78  | 2.0                              | 10.1993 → 09.1994 | 2E  | B 125 |
| 1.8                    | 01.1999 → 11.2000 | APT | B 88  | 2.0                              | 10.1993 → 10.1996 | ADY | B 131 |
| 1.8                    | 02.1999 → 11.2000 | ARG | B 90  | 2.0                              | 10.1994 → 07.1995 | ADY | B 131 |
| 1.8 Syncro/4motion     | 12.1996 → 08.2000 | ADR | B 73  | 2.0                              | 03.1995 → 08.1996 | AEP | B 132 |
| 1.8 Syncro/4motion     | 01.1999 → 08.2000 | APT | B 88  | 2.0                              | 07.1995 → 10.1996 | AGG | B 134 |
| 1.8 Syncro/4motion     | 02.1999 → 08.2000 | ARG | B 90  | 2.0                              | 07.1995 → 05.1997 | AGG | B 134 |
| 1.8 T                  | 10.1996 → 12.1998 | AEB | B 75  | 2.0 16V                          | 08.1988 → 09.1993 | 9A  | B 126 |
| 1.8 T                  | 10.1996 → 11.2000 | ATW | B 92  | 2.0 16V                          | 01.1994 → 05.1997 | ABF | B 128 |
| 1.8 T                  | 10.1996 → 11.2000 | AUG | B 92  | 2.0 Syncro                       | 03.1990 → 09.1994 | 2E  | B 125 |
| 1.8 T                  | 01.1999 → 11.2000 | ANB | B 85  | 2.0 Syncro                       | 10.1994 → 07.1995 | ADY | B 131 |
| 1.8 T                  | 01.1999 → 11.2000 | APU | B 89  | 2.0 Syncro                       | 07.1995 → 12.1996 | AGG | B 134 |
| 1.8 T Syncro           | 11.1996 → 08.2000 | AEB | B 75  | 2.8 VR6                          | 06.1991 → 05.1997 | AAA | B 63  |
| 1.9 TDI                | 10.1996 → 11.2000 | AFN | D 43  | 2.9 VR6 Syncro                   | 01.1994 → 05.1997 | ABV | B 124 |
| 1.9 TDI                | 10.1996 → 11.2000 | AHH | D 47  | <b>PASSAT Variant (3B5)</b>      |                   |     |       |
| 1.9 TDI                | 10.1996 → 11.2000 | AHU | D 48  | 1.6                              | 06.1997 → 11.2000 | ADP | B 72  |
| 1.9 TDI                | 08.1998 → 12.1999 | AJM | D 49  | 1.6                              | 06.1997 → 11.2000 | AHL | B 81  |
| 1.9 TDI                | 08.1999 → 11.2000 | AVG | D 55  | 1.6                              | 07.1999 → 11.2000 | ANA | B 84  |
| 1.9 TDI                | 01.2000 → 11.2000 | ATJ | D 52  | 1.6                              | 07.1999 → 11.2000 | ARM | B 91  |
| 1.9 TDI                | 02.2000 → 11.2000 | AVB | D 54  | 1.8                              | 06.1997 → 11.2000 | ADR | B 73  |
| 1.9 TDI 4motion        | 01.2000 → 11.2000 | ATJ | D 52  | 1.8                              | 06.1997 → 11.2000 | AFY | B 78  |
| 1.9 TDI Syncro/4motion | 06.1997 → 08.2000 | AFN | D 43  | 1.8                              | 01.1999 → 11.2000 | APT | B 88  |
| 1.9 TDI Syncro/4motion | 08.1999 → 08.2000 | AVG | D 55  | 1.8                              | 02.1999 → 11.2000 | ARG | B 90  |
| 2.0                    | 04.2000 → 11.2000 | ASU | B 140 | 1.8 4motion                      | 09.1998 → 12.1999 | AEB | B 75  |
| 2.0                    | 04.2000 → 11.2000 | AUZ | B 140 | 1.8 Syncro/4motion               | 06.1997 → 11.2000 | ADR | B 73  |
| 2.0 4motion            | 04.2000 → 11.2000 | ASU | B 140 | 1.8 Syncro/4motion               | 01.1999 → 11.2000 | APT | B 88  |
| 2.3 VR5                | 10.1996 → 11.2000 | AGZ | B 80  | 1.8 Syncro/4motion               | 02.1999 → 11.2000 | ARG | B 90  |
| 2.3 VR5 Syncro/4motion | 10.1997 → 11.2000 | AGZ | B 80  | 1.8 T                            | 05.1997 → 11.2000 | APU | B 89  |
| 2.5 TDI                | 07.1998 → 11.2000 | AFB | D 36  | 1.8 T                            | 05.1997 → 11.2000 | ATW | B 92  |
| 2.5 TDI                | 07.1998 → 11.2000 | AKN | D 37  | 1.8 T                            | 05.1997 → 11.2000 | AUG | B 92  |
| 2.5 TDI Syncro/4motion | 12.1998 → 11.2000 | AFB | D 36  | 1.8 T                            | 06.1997 → 12.1998 | AEB | B 75  |
| 2.5 TDI Syncro/4motion | 12.1998 → 11.2000 | AKN | D 37  | 1.8 T                            | 01.1999 → 11.2000 | ANB | B 85  |
| 2.8                    | 09.1998 → 12.1999 | AHA | B 135 | 1.9 TDI                          | 06.1997 → 11.2000 | AFN | D 43  |
| 2.8 Syncro             | 05.1997 → 09.1999 | AGE | B 133 | 1.9 TDI                          | 06.1997 → 11.2000 | AHH | D 47  |
| 2.8 V6                 | 08.1996 → 12.1998 | ACK | B 129 | 1.9 TDI                          | 06.1997 → 11.2000 | AHU | D 48  |
| 2.8 V6                 | 08.1996 → 11.2000 | AHA | B 135 | 1.9 TDI                          | 08.1998 → 12.1999 | AJM | D 49  |
| 2.8 V6                 | 08.1996 → 11.2000 | AQD | B 139 | 1.9 TDI                          | 08.1999 → 11.2000 | AVG | D 55  |
| 2.8 V6                 | 05.1997 → 09.1999 | AGE | B 133 | 1.9 TDI                          | 01.2000 → 11.2000 | ATJ | D 52  |
| 2.8 V6                 | 01.1999 → 11.2000 | APR | B 138 | 1.9 TDI                          | 02.2000 → 11.2000 | AVB | D 54  |
| 2.8 V6                 | 09.1999 → 11.2000 | ATX | B 142 | 1.9 TDI 4motion                  | 08.1999 → 11.2000 | AJM | D 49  |

V

|                           |                   |     | Pos |     |                               |                   | Pos |    |     |
|---------------------------|-------------------|-----|-----|-----|-------------------------------|-------------------|-----|----|-----|
| 1.9 TDI 4motion           | 08.1999 → 11.2000 | ATJ | D   | 52  | 64 1,9 D                      | 01.1996 → 10.1996 | 1Y  | D  | 38  |
| 1.9 TDI Syncro/4motion    | 06.1997 → 08.2000 | AFN | D   | 43  | 64 1.9 SDI                    | 12.1995 → 08.1999 | AEY | D  | 42  |
| 1.9 TDI Syncro/4motion    | 08.1999 → 08.2000 | AVG | D   | 55  | 75 1.6                        | 11.1995 → 09.1997 | 1F  | B  | 59  |
| 2.0                       | 04.2000 → 11.2000 | ASU | B   | 140 | <b>POLO CLASSIC (86C, 80)</b> |                   |     |    |     |
| 2.0                       | 04.2000 → 11.2000 | AUZ | B   | 140 | 1.0                           | 08.1985 → 12.1988 | HZ  | B  | 13  |
| 2.0 4motion               | 04.2000 → 11.2000 | ASU | B   | 140 | 1.0                           | 08.1989 → 07.1990 | AAK | B  | 7   |
| 2.0 4motion               | 04.2000 → 11.2000 | AUZ | B   | 140 | 1.0                           | 08.1990 → 09.1994 | AAU | B  | 8   |
| 2.3 VR5                   | 06.1997 → 11.2000 | AGZ | B   | 80  | 1.0                           | 02.1992 → 12.1992 | ACM | B  | 11  |
| 2.3 VR5 Syncro/4motion    | 10.1997 → 11.2000 | AGZ | B   | 80  | 1.3 Cat                       | 07.1987 → 12.1988 | MH  | B  | 14  |
| 2.5 TDI                   | 07.1998 → 11.2000 | AFB | D   | 36  | 1.3 Cat                       | 07.1987 → 12.1988 | NZ  | B  | 15  |
| 2.5 TDI                   | 07.1998 → 11.2000 | AKN | D   | 37  | 1.4 D                         | 10.1990 → 09.1994 | 1W  | D  | 4   |
| 2.5 TDI Syncro/4motion    | 12.1998 → 11.2000 | AFB | D   | 36  | <b>POLO Coupe (86C, 80)</b>   |                   |     |    |     |
| 2.5 TDI Syncro/4motion    | 12.1998 → 11.2000 | AKN | D   | 37  | 1.0                           | 08.1985 → 01.1992 | HZ  | B  | 13  |
| 2.8                       | 05.1997 → 12.2000 | AHA | B   | 135 | 1.0 Cat                       | 08.1989 → 07.1990 | AAK | B  | 7   |
| 2.8 Syncro                | 05.1997 → 09.1999 | AGE | B   | 133 | 1.0 Cat                       | 08.1990 → 09.1994 | AAU | B  | 8   |
| 2.8 Syncro                | 09.1998 → 12.1999 | AHA | B   | 135 | 1.0 Cat                       | 02.1992 → 12.1992 | ACM | B  | 11  |
| 2.8 V6                    | 06.1997 → 11.1998 | ACK | B   | 129 | 1.3                           | 03.1991 → 09.1994 | 3F  | B  | 6   |
| 2.8 V6                    | 06.1997 → 11.2000 | AHA | B   | 135 | 1.3 Cat                       | 07.1987 → 12.1988 | MH  | B  | 14  |
| 2.8 V6                    | 06.1997 → 11.2000 | AQD | B   | 139 | 1.3 Cat                       | 07.1987 → 12.1990 | NZ  | B  | 15  |
| 2.8 V6                    | 06.1997 → 11.2000 | ATQ | B   | 141 | 1.3 Cat                       | 01.1989 → 08.1994 | 2G  | B  | 5   |
| 2.8 V6                    | 09.1997 → 09.1999 | AGE | B   | 133 | 1.3 Cat                       | 10.1989 → 09.1994 | 3F  | B  | 6   |
| 2.8 V6                    | 01.1999 → 11.2000 | APR | B   | 138 | 1.3 Cat                       | 01.1991 → 08.1994 | AAV | B  | 9   |
| 2.8 V6                    | 09.1999 → 11.2000 | ATX | B   | 142 | 1.3 G40                       | 08.1990 → 09.1994 | PY  | B  | 16  |
| 2.8 V6 4motion            | 09.1999 → 11.2000 | ATX | B   | 142 | 1.4 D                         | 08.1990 → 09.1994 | 1W  | D  | 4   |
| 2.8 V6 Syncro/4motion     | 06.1997 → 12.1998 | ACK | B   | 129 | <b>POLO III (6N /6KV )</b>    |                   |     |    |     |
| 2.8 V6 Syncro/4motion     | 06.1997 → 12.1998 | ALG | B   | 137 | 2.0i                          | 09.1994 → 04.1997 | ADC | B  | 130 |
| 2.8 V6 Syncro/4motion     | 06.1997 → 11.2000 | AHA | B   | 135 | <b>POLO PLAYA</b>             |                   |     |    |     |
| 2.8 V6 Syncro/4motion     | 06.1997 → 11.2000 | ATQ | B   | 141 | 1.8                           | 01.1995 → 10.1999 | ADZ | B  | 74  |
| 2.8 V6 Syncro/4motion     | 01.1999 → 11.2000 | APR | B   | 138 | <b>QUANTUM</b>                |                   |     |    |     |
| 2.8 V6 Syncro/4motion     | 01.1999 → 11.2000 | AQD | B   | 139 | 1.8                           | 03.1993 → 09.1996 | UDB | B  | 119 |
| <b>POINTER</b>            |                   |     |     |     | 1.8 Álcool                    | 09.1985 → 03.1994 | UE  | AB | 121 |
| 1.8                       | 11.1993 → 12.1996 | RP  | B   | 117 | 2.0                           | 09.1985 → 08.1993 | UQ  | B  | 145 |
| <b>POLO (6N1)</b>         |                   |     |     |     | 2.0                           | 10.1996 → 08.1998 | UE  | AB | 121 |
| 1.7 SDI                   | 04.1997 → 10.1999 | AHG | D   | 46  | <b>SANTANA</b>                |                   |     |    |     |
| 100 1.4 16V               | 04.1996 → 10.1999 | AFH | B   | 23  | 1.8                           | 01.1995 → 12.1999 | JV  | B  | 109 |
| 120 1.6 16V GTI           | 09.1998 → 10.1999 | AJV | B   | 25  | 1.8 GL                        | 05.1991 → 07.1994 | JN  | B  | 108 |
| 45 1.0                    | 10.1994 → 09.1996 | AEV | B   | 12  | 1.8 Álcool                    | 02.1984 → 03.1994 | UE  | AB | 121 |
| 50 1.0                    | 09.1996 → 10.1999 | AER | B   | 1   | 2.0 Álcool                    | 02.1984 → 08.1994 | UR  | AB | 147 |
| 50 1.0                    | 09.1996 → 10.1999 | ALL | B   | 2   | 2.0 Álcool                    | 09.1994 → 12.1996 | URA | AB | 147 |
| 55 1.3                    | 10.1994 → 07.1995 | ADX | B   | 19  | <b>SAVEIRO (BR)</b>           |                   |     |    |     |
| 55 1.4                    | 08.1995 → 10.1999 | AEX | B   | 22  | 1.6 D                         | 09.1997 → 11.1998 | JK  | D  | 30  |
| 60 1.4                    | 07.1995 → 10.1999 | AEX | B   | 22  | 1.6 D                         | 09.1997 → 11.1998 | SB  | D  | 35  |
| 60 1.4                    | 07.1995 → 10.1999 | AKV | B   | 26  | <b>SAVEIRO I</b>              |                   |     |    |     |
| 60 1.4                    | 07.1995 → 10.1999 | APQ | B   | 28  | 1.6                           | 08.1990 → 07.1996 | 1F  | B  | 59  |
| 60 1.7 SDI                | 08.1997 → 10.1999 | AKU | D   | 50  | 1.6                           | 08.1990 → 07.1996 | EW  | B  | 96  |
| 64 1.9 D                  | 10.1994 → 10.1999 | AEF | D   | 41  | 1.6                           | 04.1993 → 11.1996 | UC  | B  | 57  |
| 64 1.9 SDI                | 07.1996 → 10.1999 | AGD | D   | 44  | 1.6 D                         | 08.1991 → 07.1996 | SB  | D  | 35  |
| 75 1.6                    | 10.1994 → 10.1999 | AEA | B   | 20  | 1.6 Álcool                    | 04.1993 → 11.1996 | YH  | AB | 58  |
| 75 1.6                    | 07.1995 → 10.1999 | AEE | B   | 21  | 1.8 Álcool                    | 11.1989 → 11.1996 | UE  | AB | 121 |
| 75 1.6                    | 03.1996 → 10.1999 | AHS | B   | 24  | <b>SAVEIRO II</b>             |                   |     |    |     |
| 75 1.6 4motion            | 08.1995 → 10.1999 | AEA | B   | 20  | 1.6 Álcool                    | 07.1997 → 01.2000 | UPD | AB | 120 |
| <b>POLO (6N2)</b>         |                   |     |     |     | 1.8                           | 01.1996 → 12.1999 | UDH | B  | 120 |
| 1.4 TDi                   | 01.2000 → 10.2000 | ATL | D   | 53  | 2.0                           | 07.1997 → 01.2000 | UQG | B  | 146 |
| <b>POLO (86C, 80)</b>     |                   |     |     |     | <b>SCIROCCO (53B)</b>         |                   |     |    |     |
| 1.0                       | 08.1985 → 01.1992 | HZ  | B   | 13  | 1.8                           | 08.1983 → 07.1992 | EX  | B  | 97  |
| 1.0 Cat                   | 08.1989 → 07.1990 | AAK | B   | 7   | 1.8                           | 11.1985 → 07.1992 | JH  | B  | 107 |
| 1.0 Cat                   | 08.1990 → 09.1994 | AAU | B   | 8   | 1.8 16V                       | 03.1986 → 07.1992 | PL  | B  | 113 |
| 1.0 Cat                   | 02.1992 → 12.1992 | ACM | B   | 11  | <b>SHARAN (7M8, 7M9, 7M6)</b> |                   |     |    |     |
| 1.3                       | 10.1990 → 08.1994 | 3F  | B   | 6   | 1.9 TDI                       | 09.1996 → 04.2000 | AFN | D  | 43  |
| 1.3 Cat                   | 07.1987 → 12.1988 | MH  | B   | 14  | 1.9 TDI                       | 09.1996 → 04.2000 | AVG | D  | 55  |
| 1.3 Cat                   | 07.1987 → 08.1992 | NZ  | B   | 15  | 2.8 VR6                       | 09.1995 → 04.2000 | AAA | B  | 63  |
| 1.3 Cat                   | 01.1989 → 09.1994 | 2G  | B   | 5   | 2.8 VR6                       | 09.1995 → 04.2000 | AMY | B  | 83  |
| 1.3 Cat                   | 10.1989 → 03.1991 | 3F  | B   | 6   | 2.8 VR6 Syncro                | 11.1996 → 04.2000 | AAA | B  | 63  |
| 1.3 Cat                   | 01.1991 → 08.1994 | AAV | B   | 9   | 2.8 VR6 Syncro                | 11.1996 → 04.2000 | AMY | B  | 83  |
| 1.4 D                     | 10.1990 → 09.1994 | 1W  | D   | 4   | <b>TARO</b>                   |                   |     |    |     |
| <b>POLO CLASSIC (6V2)</b> |                   |     |     |     | 1.8                           | 04.1989 → 09.1994 | 2Y  | B  | 150 |
| 1.9 TDI                   | 01.1997 → 08.1999 | AHU | D   | 48  | 2.2                           | 06.1989 → 07.1994 | 4Y  | B  | 151 |
| 54 1.4                    | 01.1998 → 08.1999 | ANX | B   | 27  | 2.2 4x4                       | 06.1989 → 07.1994 | 4Y  | B  | 151 |

# VOLKSWAGEN

|                    |                   |     |    | Pos |  |  |  |  | Pos |
|--------------------|-------------------|-----|----|-----|--|--|--|--|-----|
| 2.4 D              | 06.1989 → 03.1997 | 2L  | D  | 153 |  |  |  |  |     |
| 2.4 D              | 09.1991 → 07.1994 | 2L  | D  | 153 |  |  |  |  |     |
| 2.4 D              | 07.1994 → 03.1997 | 2L  | D  | 153 |  |  |  |  |     |
| 2.4 D 4x4          | 04.1989 → 03.1997 | 2L  | D  | 153 |  |  |  |  |     |
| 2.4 D 4x4          | 07.1994 → 03.1997 | 2L  | D  | 153 |  |  |  |  |     |
| 2.4 i 4x4          | 06.1989 → 03.1997 | 22R | B  | 152 |  |  |  |  |     |
| <b>VENTO (1H2)</b> |                   |     |    |     |  |  |  |  |     |
| 1.4                | 11.1991 → 07.1995 | ABD | B  | 10  |  |  |  |  |     |
| 1.4                | 11.1991 → 09.1998 | ABD | B  | 10  |  |  |  |  |     |
| 1.4                | 11.1991 → 09.1998 | AEX | B  | 22  |  |  |  |  |     |
| 1.4                | 07.1995 → 09.1998 | AEX | B  | 22  |  |  |  |  |     |
| 1.6                | 09.1992 → 09.1994 | ABU | B  | 18  |  |  |  |  |     |
| 1.6                | 10.1994 → 06.1995 | AEA | B  | 20  |  |  |  |  |     |
| 1.6                | 10.1994 → 12.1995 | AEK | B  | 76  |  |  |  |  |     |
| 1.6                | 07.1995 → 09.1998 | AEE | B  | 21  |  |  |  |  |     |
| 1.6                | 12.1995 → 09.1998 | AFT | B  | 77  |  |  |  |  |     |
| 1.8                | 11.1991 → 09.1994 | ABS | B  | 68  |  |  |  |  |     |
| 1.8                | 11.1991 → 09.1998 | AAM | B  | 65  |  |  |  |  |     |
| 1.8                | 11.1991 → 09.1998 | ACC | B  | 69  |  |  |  |  |     |
| 1.8                | 11.1991 → 09.1998 | ADD | B  | 71  |  |  |  |  |     |
| 1.8                | 10.1994 → 09.1998 | ADZ | B  | 74  |  |  |  |  |     |
| 1.9 D              | 11.1991 → 09.1998 | 1Y  | D  | 38  |  |  |  |  |     |
| 1.9 SDI            | 04.1997 → 09.1998 | AEY | D  | 42  |  |  |  |  |     |
| 1.9 TD             | 11.1991 → 09.1998 | AAZ | D  | 40  |  |  |  |  |     |
| 1.9 TDI            | 09.1993 → 07.1996 | 1Z  | D  | 39  |  |  |  |  |     |
| 1.9 TDI            | 04.1996 → 09.1998 | AFN | D  | 43  |  |  |  |  |     |
| 1.9 TDI            | 08.1996 → 09.1998 | AHU | D  | 48  |  |  |  |  |     |
| 1.9 TDI            | 05.1997 → 09.1998 | ALE | D  | 51  |  |  |  |  |     |
| 2.0                | 11.1991 → 09.1994 | 2E  | B  | 125 |  |  |  |  |     |
| 2.0                | 10.1994 → 07.1995 | ADY | B  | 131 |  |  |  |  |     |
| 2.0                | 07.1995 → 09.1998 | AGG | B  | 134 |  |  |  |  |     |
| 2.0                | 05.1997 → 09.1998 | AKR | B  | 136 |  |  |  |  |     |
| 2.0 GL             | 11.1991 → 07.1998 | AAC | B  | 64  |  |  |  |  |     |
| 2.0 GL             | 05.1996 → 12.1997 | AEP | B  | 132 |  |  |  |  |     |
| 2.8 VR6            | 01.1992 → 09.1998 | AAA | B  | 63  |  |  |  |  |     |
| 2.8 VR6            | 01.1992 → 09.1998 | AAA | B  | 63  |  |  |  |  |     |
| 2.8 VR6            | 08.1995 → 04.1996 | AAA | B  | 63  |  |  |  |  |     |
| <b>VOYAGE</b>      |                   |     |    |     |  |  |  |  |     |
| 1.6                | 01.1983 → 09.1995 | UC  | B  | 57  |  |  |  |  |     |
| 1.6 Alcohol        | 09.1986 → 09.1995 | UP  | AB | 123 |  |  |  |  |     |



|          |                   |                   |   |   |                     |    |       |       |       |        |  |
|----------|-------------------|-------------------|---|---|---------------------|----|-------|-------|-------|--------|--|
| <b>1</b> |                   | <b>67.1</b>       |   |   |                     |    |       |       |       |        |  |
|          | <b>AER</b>        | 09.1996 → 10.1999 | B | 4 | 999 cm <sup>3</sup> | 2V | 37 kW | 50 PS | €10,5 | - 70.6 |  |
|          | <b>POLO (6N1)</b> |                   |   |   |                     |    |       |       |       |        |  |

|  |                         |  |     |    |    |  |  |                     |  |  |  |  |
|--|-------------------------|--|-----|----|----|--|--|---------------------|--|--|--|--|
|  | <b>99 679 600</b>       | Cylinder diameter: 67.11; KH: 31.27; MT: -5.65; GL: 51.27; piston pin: 17x45; number of piston rings: 3                              |     |    |    |  |  |                     |  |  |  |  |
|  | <b>99 679 610</b>       | 67.61  |     |    |    |  |  |                     |  |  |  |  |
|  |                         | R  | 1   | NT | ST |  |  |                     |  |  |  |  |
|  |                         | M  | 1.2 | G3 |    |  |  |                     |  |  |  |  |
|  |                         | SSF  | 2   |    |    |  |  |                     |  |  |  |  |
|  |                         | → <b>80 00537 1 0 ...</b>  |     |    |    |  |  |                     |  |  |  |  |
|  | <b>80 00537 1 0 000</b> | Ø67.1; STD; set: 1; [R ST NT 1] [M G3 1.2] [SSF 2]   |     |    |    |  |  |                     |  |  |  |  |
|  | <b>79 221 600</b>       | [Pair] AS STD Ø 59.750 / 71.550 // 2.475 St/A  |     |    |    |  |  |                     |  |  |  |  |
|  | <b>77 199 690</b>       | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.300 / St/B, →mot. AER 195 000   |     |    |    |  |  |                     |  |  |  |  |
|  | <b>77 534 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.632 St/A  |     |    |    |  |  |                     |  |  |  |  |
|  |                         | <b>77 534 620</b> 0,50 / <b>77 534 600</b> STD, 180° oil groove  |     |    |    |  |  |                     |  |  |  |  |
|  | <b>77 536 690</b>       | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.500 / St/B, mot. AER 195 001→   |     |    |    |  |  |                     |  |  |  |  |
|  | <b>77 695 610</b>       | [Set] PL 0,25 Ø 41.730 / 45.000 / 18.500 / 1.630 St/A  |     |    |    |  |  |                     |  |  |  |  |
|  |                         | <b>77 695 620</b> 0,50 / <b>77 695 600</b> STD, without locating lugs  |     |    |    |  |  |                     |  |  |  |  |
|  | <b>39515</b>            | EX; 26 x 7 x 94.4 x A/S - - 45° - VS - 22 - III  |     |    |    |  |  | <b>MK-7H</b>        | valve cotter; number of notches: 3; valve stem diameter: 7 |  |  |  |
|  | <b>39542</b>            | IN; 31 x 7 x 94.7 x S - - 45° - 22 - III   |     |    |    |  |  | <b>81-33109</b>     | IN/EX; 11.08/15 x 7 x 33 B1                                |  |  |  |
|  |                         |  |     |    |    |  |  | <b>81-33110</b>     | IN/EX; 11.28/15 x 7 x 33 B1                                |  |  |  |
|  | <b>50 006 381</b>       | CAM, chilled cast iron   |     |    |    |  |  |                     |  |  |  |  |
|  | <b>50 005 137</b>       | mechanical; plastic  |     |    |    |  |  | <b>7.06595.12.0</b> | mot. 6N-W-W06 5001→  |  |  |  |
|  | <b>7.02550.58.0</b>     | fuel pump; in-tank; electrical   |     |    |    |  |  |                     |  |  |  |  |
|  | <b>7.02550.61.0</b>     | fuel pump; in-tank; electrical   |     |    |    |  |  |                     |  |  |  |  |
|  | <b>7.02550.54.0</b>     | swirl pot; in-tank; electrical   |     |    |    |  |  |                     |  |  |  |  |
|  | <b>7.02550.57.0</b>     | swirl pot; in-tank; electrical   |     |    |    |  |  |                     |  |  |  |  |
|  | <b>7.03703.36.0</b>     | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |     |    |    |  |  |                     |  |  |  |  |
|  | <b>7.03703.37.0</b>     | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |     |    |    |  |  |                     |  |  |  |  |
|  | <b>7.05271.04.0</b>     | lambda sensor; control sensor; heated  |     |    |    |  |  |                     |  |  |  |  |
|  | <b>7.05271.40.0</b>     | lambda sensor; control sensor; heated  |     |    |    |  |  |                     |  |  |  |  |
|  | <b>50 006 417</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |     |    |    |  |  |                     |  |  |  |  |

|          |                   |                   |   |   |                     |    |       |       |       |        |  |
|----------|-------------------|-------------------|---|---|---------------------|----|-------|-------|-------|--------|--|
| <b>2</b> |                   | <b>67.1</b>       |   |   |                     |    |       |       |       |        |  |
|          | <b>ALL</b>        | 09.1996 → 10.1999 | B | 4 | 999 cm <sup>3</sup> | 2V | 37 kW | 50 PS | €10,7 | - 70.6 |  |
|          | <b>POLO (6N1)</b> |                   |   |   |                     |    |       |       |       |        |  |

|  |                         |   |     |    |    |  |  |  |  |  |  |
|--|-------------------------|---|-----|----|----|--|--|--|--|--|--|
|  | <b>99 679 600</b>       | Cylinder diameter: 67.11; KH: 31.27; MT: -5.65; GL: 51.27; piston pin: 17x45; number of piston rings: 3 |     |    |    |  |  |  |  |  |  |
|  | <b>99 679 610</b>       | 67.61   |     |    |    |  |  |  |  |  |  |
|  |                         | R   | 1   | NT | ST |  |  |  |  |  |  |
|  |                         | M   | 1.2 | G3 |    |  |  |  |  |  |  |
|  |                         | SSF   | 2   |    |    |  |  |  |  |  |  |
|  |                         | → <b>80 00537 1 0 ...</b>   |     |    |    |  |  |  |  |  |  |
|  | <b>80 00537 1 0 000</b> | Ø67.1; STD; set: 1; [R ST NT 1] [M G3 1.2] [SSF 2]  |     |    |    |  |  |  |  |  |  |
|  | <b>79 221 600</b>       | [Pair] AS STD Ø 59.750 / 71.550 // 2.475 St/A   |     |    |    |  |  |  |  |  |  |
|  | <b>77 199 690</b>       | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.300 / St/B, →mot. ALL 006 000                                    |     |    |    |  |  |  |  |  |  |
|  | <b>77 534 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.632 St/A   |     |    |    |  |  |  |  |  |  |
|  |                         | <b>77 534 620</b> 0,50 / <b>77 534 600</b> STD, 180° oil groove   |     |    |    |  |  |  |  |  |  |
|  | <b>77 536 690</b>       | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.500 / St/B, mot. ALL 006 001→                                    |     |    |    |  |  |  |  |  |  |
|  | <b>77 695 610</b>       | [Set] PL 0,25 Ø 41.730 / 45.000 / 18.500 / 1.630 St/A   |     |    |    |  |  |  |  |  |  |
|  |                         | <b>77 695 620</b> 0,50 / <b>77 695 600</b> STD, without locating lugs                                   |     |    |    |  |  |  |  |  |  |

cont...



|  |                     |  |  |                     |  |
|--|---------------------|--|--|---------------------|--|
|  | <b>39515</b>        | EX; 26 x 7 x 94.4 x A/S - - 45° - VS - 22 - III  |  | <b>MK-7H</b>        | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>39542</b>        | IN; 31 x 7 x 94.7 x S - - 45° - 22 - III   |  | <b>81-33109</b>     | IN/EX; 11.08/15 x 7 x 33 B1                                |
|  |                     |  |  | <b>81-33110</b>     | IN/EX; 11.28/15 x 7 x 33 B1                                |
|  | <b>50 006 381</b>   | CAM, chilled cast iron   |  |                     |  |
|  | <b>50 005 137</b>   | mechanical; plastic  |  | <b>7.06595.12.0</b> | mot. 6N-W-W06 5001→  |
|  | <b>7.02550.61.0</b> | fuel pump; in-tank; electrical   |  |                     |  |
|  | <b>7.02550.54.0</b> | swirl pot; in-tank; electrical   |  |                     |  |
|  | <b>7.03703.36.0</b> | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |  |                     |  |
|  | <b>7.05271.03.0</b> | lambda sensor; heated  |  |                     |  |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |                     |  |

|          |                        |                 |   |   |                     |    |       |       |      |        |
|----------|------------------------|-----------------|---|---|---------------------|----|-------|-------|------|--------|
| <b>3</b> |                        | <b>72</b>       |   |   |                     |    |       |       |      |        |
|          | <b>AHT</b>             | 10.1998→05.2000 | B | 4 | 997 cm <sup>3</sup> | 2V | 37 kW | 50 PS | 10,7 | - 61.2 |
|          | <b>LUPO (6X1, 6E1)</b> |                 |   |   |                     |    |       |       |      |        |

|  |                     |  |  |  |  |  |  |  |  |  |
|--|---------------------|--|--|--|--|--|--|--|--|--|
|  | <b>79 221 600</b>   | [Pair] AS STD Ø 59.750 / 71.550 // 2.475 St/A  |  |  |  |  |  |  |  |  |
|  | <b>77 199 690</b>   | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.300 / St/B  |  |  |  |  |  |  |  |  |
|  | <b>77 534 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.632 St/A  |  |  |  |  |  |  |  |  |
|  | <b>77 695 610</b>   | [Set] PL 0,25 Ø 41.730 / 45.000 / 18.500 / 1.630 St/A  |  |  |  |  |  |  |  |  |
|  | <b>7.02550.61.0</b> | fuel pump; in-tank; electrical   |  |  |  |  |  |  |  |  |
|  | <b>7.02701.11.0</b> | fuel supply unit; in-tank; electrical  |  |  |  |  |  |  |  |  |
|  | <b>7.02550.54.0</b> | swirl pot; in-tank; electrical   |  |  |  |  |  |  |  |  |
|  | <b>7.03703.11.0</b> | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |  |  |  |  |  |  |  |  |
|  | <b>7.05271.03.0</b> | lambda sensor; heated  |  |  |  |  |  |  |  |  |

|          |   |                 |   |   |                      |    |       |       |      |        |
|----------|---|-----------------|---|---|----------------------|----|-------|-------|------|--------|
| <b>4</b> |   | <b>75</b>       |   |   |                      |    |       |       |      |        |
|          | <b>1W</b>   | 08.1990→09.1994 | D | 4 | 1398 cm <sup>3</sup> | 2V | 35 kW | 48 PS | 22,5 | - 79.1 |
|          | <b>POLO (86C, 80), POLO CLASSIC (86C, 80), POLO Coupe (86C, 80)</b> |                 |   |   |                      |    |       |       |      |        |

|  |   |   |  |                 |  |  |  |  |  |  |
|--|---|---|--|-----------------|--|--|--|--|--|--|
|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A                |  |                 |  |  |  |  |  |  |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A                |  |                 |  |  |  |  |  |  |
|  | <b>85 958 694 SEMI</b>                                    | SEMI, Bushing for intermediary shaft, front.            |  |                 |  |  |  |  |  |  |
|  | <b>85 958 694 SEMI</b>                                    | SEMI, Bushing for intermediary shaft, rear.             |  |                 |  |  |  |  |  |  |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A          |  |                 |  |  |  |  |  |  |
|  | <b>78 635 600 STD</b>                                     |   |  |                 |  |  |  |  |  |  |
|  | <b>87 420 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |  |                 |  |  |  |  |  |  |
|  | <b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> | 360° oil groove   |  |                 |  |  |  |  |  |  |
|  | <b>87 701 610</b>   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G |  |                 |  |  |  |  |  |  |
|  | <b>87 701 620 0,50 / 87 701 600 STD</b>                   |   |  |                 |  |  |  |  |  |  |
|  | <b>39114</b>  | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III         |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |  |  |  |  |  |
|  | <b>39360</b>  | OES specification                                       |  | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |
|  | <b>39262</b>  | IN; 34 x 7 x 99 x S - - 45° - 22 - III                  |  | <b>81-33107</b> | IN/EX; 11.08/15 x 7 x 36.5 B1                              |  |  |  |  |  |
|  |   |   |  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |  |  |  |  |  |
|  |   |   |  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |  |  |  |  |  |
|  |   |   |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |  |  |  |  |  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26          |  |                 |  |  |  |  |  |  |



|          |   |           |                   |   |   |                      |    |       |       |    |      |  |
|----------|---|-----------|-------------------|---|---|----------------------|----|-------|-------|----|------|--|
| <b>5</b> |   | <b>75</b> |                   |   |   |                      |    |       |       |    |      |  |
|          | <b>2G</b>   |           | 01.1989 → 09.1994 | B | 4 | 1272 cm <sup>3</sup> | 2V | 40 kW | 54 PS | Σ9 | - 72 |  |
|          | <b>GOLF II (19E, 1G1), GOLF III (1H1), JETTA II (19E, 1G2, 165), POLO (86C, 80), POLO Coupe (86C, 80)</b> |           |                   |   |   |                      |    |       |       |    |      |  |

|  |                         |  |      |    |    |  |  |  |                 |  |  |  |  |
|--|-------------------------|--|------|----|----|--|--|--|-----------------|--|--|--|--|
|  | <b>93 896 600</b>       | Cylinder diameter: 75.01; KH: 42.87; VT1: -1.7; VT2: -1.7; MT: -16.6; GL: 69.87; piston pin: 20x54; number of piston rings: 3  |      |    |    |  |  |  |                 |  |  |  |  |
|  |                         | R  | 1.75 | CR | G6 |  |  |  |                 |  |  |  |  |
|  |                         | NM   | 2    |    |    |  |  |  |                 |  |  |  |  |
|  |                         | SSF  | 3    |    |    |  |  |  |                 |  |  |  |  |
|  |                         | → <b>80 00250 1 0 ...</b>  |      |    |    |  |  |  |                 |  |  |  |  |
|  | <b>80 00250 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 3]  |      |    |    |  |  |  |                 |  |  |  |  |
|  |                         | <b>80 00250 1 0 050</b> 75.50  |      |    |    |  |  |  |                 |  |  |  |  |
|  | <b>80 00250 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3]   |      |    |    |  |  |  |                 |  |  |  |  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |      |    |    |  |  |  |                 |  |  |  |  |
|  |                         | <b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |      |    |    |  |  |  |                 |  |  |  |  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |      |    |    |  |  |  |                 |  |  |  |  |
|  |                         | <b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |      |    |    |  |  |  |                 |  |  |  |  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |      |    |    |  |  |  |                 |  |  |  |  |
|  |                         | <b>78 635 600</b> STD  |      |    |    |  |  |  |                 |  |  |  |  |
|  | <b>87 420 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |      |    |    |  |  |  |                 |  |  |  |  |
|  |                         | <b>87 420 620</b> 0,50 / <b>87 420 630</b> 0,75 / <b>87 420 600</b> STD, 360° oil groove   |      |    |    |  |  |  |                 |  |  |  |  |
|  | <b>87 701 610</b>       | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G  |      |    |    |  |  |  |                 |  |  |  |  |
|  |                         | <b>87 701 620</b> 0,50 / <b>87 701 600</b> STD   |      |    |    |  |  |  |                 |  |  |  |  |
|  | <b>39114</b>            | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III  |      |    |    |  |  |  | <b>MK-8H</b>    |  |  |  | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  |                         | OES specification  |      |    |    |  |  |  |                 |  |  |  |  |
|  | <b>33046</b>            | IN; 36 x 8 x 98.85 x A/S - - 45° - 22 - III  |      |    |    |  |  |  | <b>81-33107</b> |  |  |  | IN/EX; 11.08/15 x 7 x 36.5 B1                              |
|  |                         |  |      |    |    |  |  |  | <b>81-3310</b>  |  |  |  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |                         |  |      |    |    |  |  |  | <b>81-3312</b>  |  |  |  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |                         |  |      |    |    |  |  |  | <b>81-3311</b>  |  |  |  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |      |    |    |  |  |  |                 |  |  |  |  |
|  | <b>7.02242.26.0</b>     | fuel pump; mechanical  |      |    |    |  |  |  |                 |  |  |  |  |
|  | <b>7.22042.51.0</b>     | fuel pump; semi-in-tank; electrical  |      |    |    |  |  |  |                 |  |  |  |  |
|  | <b>7.05817.00.0</b>     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |      |    |    |  |  |  |                 |  |  |  |  |
|  | <b>7.02604.01.0</b>     | lambda sensor; universal probe; not heated   |      |    |    |  |  |  |                 |  |  |  |  |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |      |    |    |  |  |  |                 |  |  |  |  |

|          |   |  |                   |   |   |                      |    |          |                 |     |      |  |  |
|----------|---|--|-------------------|---|---|----------------------|----|----------|-----------------|-----|------|--|--|
| <b>6</b> |   | <b>75</b>  |                   |   |   |                      |    |          |                 |     |      |  |  |
|          | <b>3F</b>                                   |  | 10.1989 → 09.1994 | B | 4 | 1272 cm <sup>3</sup> | 2V | 55-57 kW | 75-78 PS        | Σ10 | - 72 |  |  |
|          | <b>POLO (86C, 80), POLO Coupe (86C, 80)</b> |  |                   |   |   |                      |    |          |                 |     |      |  |  |
|          | <b>85 957 604</b>                           | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |                   |   |   |                      |    |          |                 |     |      |  |  |
|          |   | <b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.                           |                   |   |   |                      |    |          |                 |     |      |  |  |
|          | <b>85 958 604</b>                           | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |                   |   |   |                      |    |          |                 |     |      |  |  |
|          |   | <b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.                            |                   |   |   |                      |    |          |                 |     |      |  |  |
|          | <b>78 635 620</b>                           | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |                   |   |   |                      |    |          |                 |     |      |  |  |
|          |   | <b>78 635 600</b> STD  |                   |   |   |                      |    |          |                 |     |      |  |  |
|          | <b>87 420 610</b>                           | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A                                    |                   |   |   |                      |    |          |                 |     |      |  |  |
|          |   | <b>87 420 620</b> 0,50 / <b>87 420 630</b> 0,75 / <b>87 420 600</b> STD, 360° oil groove |                   |   |   |                      |    |          |                 |     |      |  |  |
|          | <b>87 701 610</b>                           | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G                                  |                   |   |   |                      |    |          |                 |     |      |  |  |
|          |   | <b>87 701 620</b> 0,50 / <b>87 701 600</b> STD   |                   |   |   |                      |    |          |                 |     |      |  |  |
|          | <b>39114</b>                                | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III  |                   |   |   |                      |    |          | <b>MK-8H</b>    |     |      |  | valve cotter; number of notches: 3; valve stem diameter: 8 |
|          |   | OES specification  |                   |   |   |                      |    |          |                 |     |      |  |  |
|          | <b>33046</b>                                | IN; 36 x 8 x 98.85 x A/S - - 45° - 22 - III  |                   |   |   |                      |    |          | <b>81-33107</b> |     |      |  | IN/EX; 11.08/15 x 7 x 36.5 B1                              |
|          |   |  |                   |   |   |                      |    |          | <b>81-3310</b>  |     |      |  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|          |   |  |                   |   |   |                      |    |          | <b>81-3312</b>  |     |      |  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|          |   |  |                   |   |   |                      |    |          | <b>81-3311</b>  |     |      |  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|          | <b>50 006 460</b>                           | hydraulic; height: 26; Outer Ø: 35; length: 26   |                   |   |   |                      |    |          |                 |     |      |  |  |



| 7 |  | 75   |   |   |                      |    |                |   |     |      |  |
|---|--|--|---|---|----------------------|----|----------------|---|-----|------|--|
|   | AAK  | 08.1989 → 07.1990  | B | 4 | 1043 cm <sup>3</sup> | 2V | 33 kW          | 45 PS   | 9,5 | - 59 |  |
|   | POLO (86C, 80), POLO CLASSIC (86C, 80), POLO Coupe (86C, 80) |  |   |   |                      |    |                |   |     |      |  |
|   | 85 957 604   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.                          |   |   |                      |    |                |   |     |      |  |
|   | 85 958 604   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.                           |   |   |                      |    |                |   |     |      |  |
|   | 78 635 620   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD   |   |   |                      |    |                |   |     |      |  |
|   | 87 420 610   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD, 360° oil groove |   |   |                      |    |                |   |     |      |  |
|   | 87 701 610   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br>87 701 620 0,50 / 87 701 600 STD                                  |   |   |                      |    |                |   |     |      |  |
|   | 39114  | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III<br>OES specification   |   |   |                      |    | <b>MK-8H</b>   | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |     |      |  |
|   | 33046  | IN; 36 x 8 x 98.85 x A/S - - 45° - 22 - III  |   |   |                      |    | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                                 |     |      |  |
|   |  |  |   |   |                      |    | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                                 |     |      |  |
|   |  |  |   |   |                      |    | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                                  |     |      |  |
|   | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off           |   |   |                      |    |                |   |     |      |  |
|   | 7.21538.50.0   | fuel pump; in-line; electrical   |   |   |                      |    |                |   |     |      |  |
|   | 7.02242.26.0   | fuel pump; mechanical  |   |   |                      |    |                |   |     |      |  |
|   | 7.00468.86.0   | fuel supply unit; in-tank; electrical  |   |   |                      |    |                |   |     |      |  |
|   | 3.32038.03.0   | fuel tank seal; in-tank  |   |   |                      |    |                |   |     |      |  |
|   | 50 006 460   | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |   |                      |    |                |   |     |      |  |

| 8 |  | 75   |   |   |                      |    |                 |   |    |      |  |
|---|--|--|---|---|----------------------|----|-----------------|---|----|------|--|
|   | AAU  | 08.1990 → 09.1994  | B | 4 | 1043 cm <sup>3</sup> | 2V | 33 kW           | 45 PS   | 10 | - 59 |  |
|   | POLO (86C, 80), POLO CLASSIC (86C, 80), POLO Coupe (86C, 80) |  |   |   |                      |    |                 |   |    |      |  |
|   | 85 957 604   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.                          |   |   |                      |    |                 |   |    |      |  |
|   | 85 958 604   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.                           |   |   |                      |    |                 |   |    |      |  |
|   | 78 635 620   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD   |   |   |                      |    |                 |   |    |      |  |
|   | 87 420 610   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD, 360° oil groove |   |   |                      |    |                 |   |    |      |  |
|   | 87 701 610   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br>87 701 620 0,50 / 87 701 600 STD                                  |   |   |                      |    |                 |   |    |      |  |
|   | 39114  | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III<br>OES specification   |   |   |                      |    | <b>MK-8H</b>    | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |    |      |  |
|   | 390058   | IN; 32 x 7 x 99.2 x S - - 45° - VS - 22 - III  |   |   |                      |    | <b>81-33107</b> | IN/EX; 11.08/15 x 7 x 36.5 B1                                 |    |      |  |
|   |  |  |   |   |                      |    | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                                 |    |      |  |
|   |  |  |   |   |                      |    | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                                 |    |      |  |
|   |  |  |   |   |                      |    | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                                  |    |      |  |
|   | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off           |   |   |                      |    |                 |   |    |      |  |
|   | 7.21538.50.0   | fuel pump; in-line; electrical   |   |   |                      |    |                 |   |    |      |  |
|   | 7.02242.26.0   | fuel pump; mechanical  |   |   |                      |    |                 |   |    |      |  |
|   | 7.00468.86.0   | fuel supply unit; in-tank; electrical  |   |   |                      |    |                 |   |    |      |  |
|   | 3.32038.03.0   | fuel tank seal; in-tank  |   |   |                      |    |                 |   |    |      |  |
|   | 50 006 460   | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |   |                      |    |                 |   |    |      |  |

| 9 |                                      | 75   |  |
|---|--------------------------------------|--|--|
|   | AAV                                  | 01.1991 → 08.1994  | B 4 1272 cm <sup>3</sup> 2V 40 kW 55 PS 9,2 - 72   |
|   | POLO (86C, 80), POLO Coupe (86C, 80) |  |  |
|   | 93 896 600                           | Cylinder diameter: 75.01; KH: 42.87; VT1: -1.7; VT2: -1.7; MT: -16.6; GL: 69.87; piston pin: 20x54; number of piston rings: 3<br>R 1.75 CR G6<br>NM 2<br>SSF 3<br>→ 80 00250 1 0 ... |  |
|   | 80 00250 1 0 000                     | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 3]<br>80 00250 1 0 050 75.50  |  |
|   | 80 00250 1 1 000                     | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3]   |  |
|   | 85 957 604                           | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.  |  |
|   | 85 958 604                           | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.   |  |
|   | 78 635 620                           | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD   |  |
|   | 87 420 610                           | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD, 360° oil groove   |  |
|   | 87 701 610                           | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br>87 701 620 0,50 / 87 701 600 STD  |  |
|   | 39114                                | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III<br>OES specification   | MK-7H valve cotter; number of notches: 3; valve stem diameter: 7<br>MK-8H valve cotter; number of notches: 3; valve stem diameter: 8 |
|   | 33046                                | IN; 36 x 8 x 98.85 x A/S - - 45° - 22 - III  |  |
|   | 81-33107                             | IN/EX; 11.08/15 x 7 x 36.5 B1  |  |
|   | 81-3310                              | IN/EX; 12.06/15 x 8 x 36.5 B1  |  |
|   | 81-3312                              | IN/EX; 12.13/15 x 8 x 36.5 B1  |  |
|   | 81-3311                              | IN/EX; 12.2/15 x 8 x 36.5 B1   |  |
|   | 7.21538.50.0                         | fuel pump; in-line; electrical   |  |
|   | 7.21088.62.0                         | fuel pump; in-tank; electrical, with strainer  |  |
|   | 50 006 460                           | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |

| 10 |   | 75   |  |
|----|---|--|--|
|    | ABD   | 10.1991 → 04.1999  | B 4 1390 cm <sup>3</sup> 2V 40-44 kW 54-60 PS 9,2 - 78.7   |
|    | GOLF III (1H1), GOLF III Variant (1H5), VENTO (1H2) |  |  |
|    | 92 228 600  | Cylinder diameter: 75.01; KH: 34.52; VT1: -1.65; MT: -15.22; GL: 56.52; piston pin: 17x48; number of piston rings: 3<br>92 228 620 75.51<br>R 1.5 CR G6<br>NM 1.5<br>SSF 2.5<br>→ 80 00249 1 0 ... |  |
|    | 80 00249 1 0 000                                    | Ø75; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SSF 2.5]<br>80 00249 1 0 050 75.50   |  |
|    | 78 635 620  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD   |  |
|    | 77 199 690  | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.300 / St/B  |  |
|    | 87 420 610  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD, 360° oil groove   |  |
|    | 87 701 610  | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br>87 701 620 0,50 / 87 701 600 STD  |  |
|    | 39114   | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III<br>OES specification   | MK-7H valve cotter; number of notches: 3; valve stem diameter: 7<br>MK-8H valve cotter; number of notches: 3; valve stem diameter: 8                             |
|    | 39360   | IN; 34 x 7 x 99 x S - - 45° - 22 - III   |  |
|    | 33046   | IN; 36 x 8 x 98.85 x A/S - - 45° - 22 - III  |  |
|    |   |  | 81-33107 IN/EX; 11.08/15 x 7 x 36.5 B1<br>81-3310 IN/EX; 12.06/15 x 8 x 36.5 B1<br>81-3312 IN/EX; 12.13/15 x 8 x 36.5 B1<br>81-3311 IN/EX; 12.2/15 x 8 x 36.5 B1 |

cont...

V

|  |                     |  |
|--|---------------------|--|
|  | <b>50 006 385</b>   | CAM, chilled cast iron, <b>1.4, 1.4, 1.4, 1.4</b> : →mot. 1H-S-120 000 |
|  | <b>7.02550.56.0</b> | fuel pump; in-tank; electrical, VDO                                    |
|  | <b>7.02550.55.0</b> | swirl pot; in-tank; electrical, VDO                                    |
|  | <b>7.05270.86.0</b> | lambda sensor; control sensor; heated                                  |
|  | <b>7.05270.88.0</b> | lambda sensor; control sensor; heated                                  |
|  | <b>7.05271.40.0</b> | lambda sensor; control sensor; heated                                  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26                         |

|           |   |           |     |                   |   |   |                      |    |       |       |  |    |   |    |
|-----------|---|-----------|-----|-------------------|---|---|----------------------|----|-------|-------|--|----|---|----|
| <b>11</b> |   | <b>75</b> | ACM | 02.1992 → 12.1992 | B | 4 | 1043 cm <sup>3</sup> | 2V | 33 kW | 45 PS |  | 10 | - | 59 |
|           | <b>POLO (86C, 80), POLO CLASSIC (86C, 80), POLO Coupe (86C, 80)</b> |           |     |                   |   |   |                      |    |       |       |  |    |   |    |

|  |   |  |  |                 |   |
|--|---|--|--|-----------------|---|
|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A                             |  |                 |   |
|  | <b>85 957 694 SEMI</b>                                    | Bushing for intermediary shaft, front.                               |  |                 |   |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A                             |  |                 |   |
|  | <b>85 958 694 SEMI</b>                                    | Bushing for intermediary shaft, rear.                                |  |                 |   |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A                       |  |                 |   |
|  | <b>78 635 600 STD</b>                                     |  |  |                 |   |
|  | <b>87 420 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A                |  |                 |   |
|  | <b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> | 360° oil groove  |  |                 |   |
|  | <b>87 701 610</b>   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G              |  |                 |   |
|  | <b>87 701 620 0,50 / 87 701 600 STD</b>                   |  |  |                 |   |
|  | <b>39114</b>  | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III<br>OES specification |  | <b>MK-8H</b>    | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
|  | <b>33046</b>  | IN; 36 x 8 x 98.85 x A/S - - 45° - 22 - III                          |  | <b>81-33107</b> | IN/EX; 11.08/15 x 7 x 36.5 B1                                 |
|  |   |  |  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                                 |
|  |   |  |  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                                 |
|  |   |  |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                                  |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.21538.50.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.02242.26.0</b> | fuel pump; mechanical  |
|  | <b>7.00468.86.0</b> | fuel supply unit; in-tank; electrical  |
|  | <b>3.32038.03.0</b> | fuel tank seal; in-tank  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |

|           |                   |           |     |                   |   |   |                      |    |       |       |  |    |   |    |
|-----------|-------------------|-----------|-----|-------------------|---|---|----------------------|----|-------|-------|--|----|---|----|
| <b>12</b> |                   | <b>75</b> | AEV | 10.1994 → 09.1996 | B | 4 | 1043 cm <sup>3</sup> | 2V | 33 kW | 45 PS |  | 10 | - | 59 |
|           | <b>POLO (6N1)</b> |           |     |                   |   |   |                      |    |       |       |  |    |   |    |

|  |   |   |  |              |   |
|--|---|---|--|--------------|---|
|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A                |  |              |   |
|  | <b>85 957 694 SEMI</b>                                    | Bushing for intermediary shaft, front.                  |  |              |   |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A                |  |              |   |
|  | <b>85 958 694 SEMI</b>                                    | Bushing for intermediary shaft, rear.                   |  |              |   |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A          |  |              |   |
|  | <b>78 635 600 STD</b>                                     |   |  |              |   |
|  | <b>87 420 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |  |              |   |
|  | <b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> | 360° oil groove   |  |              |   |
|  | <b>87 701 610</b>   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G |  |              |   |
|  | <b>87 701 620 0,50 / 87 701 600 STD</b>                   |   |  |              |   |
|  | <b>390058</b>   | IN; 32 x 7 x 99.2 x S - - 45° - VS - 22 - III           |  | <b>MK-7H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 7 |
|  | <b>81-33107</b>   | IN/EX; 11.08/15 x 7 x 36.5 B1                           |  |              |   |

|  |                     |  |
|--|---------------------|--|
|  | <b>50 005 139</b>   | mechanical; metal  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.21538.50.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.02550.56.0</b> | fuel pump; in-tank; electrical, VDO  |
|  | <b>7.02550.61.0</b> | fuel pump; in-tank; electrical   |
|  | <b>7.02242.26.0</b> | fuel pump; mechanical  |

cont...

|              |  |
|--------------|--|
| 7.00468.86.0 | fuel supply unit; in-tank; electrical          |
| 3.32038.03.0 | fuel tank seal; in-tank                        |
| 7.02550.54.0 | swirl pot; in-tank; electrical                 |
| 7.02550.55.0 | swirl pot; in-tank; electrical, VDO            |
| 50 006 460   | hydraulic; height: 26; Outer Ø: 35; length: 26 |



## 13 75



**HZ** 08.1985 → 01.1992 B 4 1043 cm<sup>3</sup> 2V 33-37 kW 45-50 PS  $\xi$ 9,5 - 59



**GOLF II (19E, 1G1), JETTA II (16E/19E/1G2), POLO (86C, 80), POLO CLASSIC (86C, 80), POLO Coupe (86C, 80)**

|                  |  |
|------------------|--|
| 80 00250 1 0 000 | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 3]<br><b>80 00250 1 0 050 75.50</b>   |
| 80 00250 1 1 000 | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3]   |
| 85 957 604       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                          |
| 85 958 604       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.                           |
| 78 635 620       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |
| 87 420 610       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> , 360° oil groove |
| 87 701 610       | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620 0,50 / 87 701 600 STD</b>                                   |



39114 EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III  
OES specification



**MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

33046 IN; 36 x 8 x 98.85 x A/S - - 45° - 22 - III



|                |                                 |
|----------------|---------------------------------|
| <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1   |
| <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1 |
| <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1   |
| <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1    |
| <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1  |



7.21440.51.0 fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

7.21538.50.0 fuel pump; in-line; electrical

7.02242.26.0 fuel pump; mechanical

7.00468.86.0 fuel supply unit; in-tank; electrical

3.32038.03.0 fuel tank seal; in-tank



7.05817.00.0 non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic



50 006 460 hydraulic; height: 26; Outer Ø: 35; length: 26

## 14 75



**MH** 06.1986 → 12.1988 B 4 1272 cm<sup>3</sup> 2V 40 kW 55 PS  $\xi$ 9,2 - 72



**GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165), POLO (86C, 80), POLO CLASSIC (86C, 80), POLO Coupe (86C, 80)**

|            |   |
|------------|---|
| 93 896 600 | Cylinder diameter: 75.01; KH: 42.87; VT1: -1.7; VT2: -1.7; MT: -16.6; GL: 69.87; piston pin: 20x54; number of piston rings: 3<br>R 1.75 CR G6<br>NM 2<br>SSF 3<br>→ <b>80 00250 1 0 ...</b> |
|------------|---|



80 00250 1 0 000 Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 3]  
**80 00250 1 0 050 75.50**

80 00250 1 1 000 Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3]



85 957 604 BU STD Ø 42.975 / 46.000 / 15.000 / St/A  
**85 957 694 SEMI**, Bushing for intermediary shaft, front.

85 958 604 BU STD Ø 41.975 / 45.000 / 15.000 / St/A  
**85 958 694 SEMI**, Bushing for intermediary shaft, rear.

87 421 610 [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G  
**87 421 620 0,50 / 87 421 630 0,75 / 87 421 600 STD**, HL 1,2,4,5 + PASS-L 3: 360° oil groove

87 701 610 [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G  
**87 701 620 0,50 / 87 701 600 STD**

cont...

|  |                     |  |  |                |   |
|--|---------------------|--|--|----------------|---|
|  | <b>39114</b>        | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III<br>OES specification   |  | <b>MK-8H</b>   | valve cotten; number of notches: 3;<br>valve stem diameter: 8 |
|  | <b>33046</b>        | IN; 36 x 8 x 98.85 x A/S - - 45° - 22 - III  |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                                 |
|  |                     |  |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                               |
|  |                     |  |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                                 |
|  |                     |  |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                                  |
|  |                     |  |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                                |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |  |                |   |
|  | <b>7.02242.26.0</b> | fuel pump; mechanical  |  |                |   |
|  | <b>7.22042.51.0</b> | fuel pump; semi-in-tank; electrical  |  |                |   |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |  |                |   |
|  | <b>7.02604.01.0</b> | lambda sensor; universal probe; not heated   |  |                |   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |                |   |

|           |  |                   |   |   |                      |    |       |       |     |      |
|-----------|--|-------------------|---|---|----------------------|----|-------|-------|-----|------|
| <b>15</b> |  | <b>75</b>         |   |   |                      |    |       |       |     |      |
|           | <b>NZ</b>  | 08.1985 → 08.1992 | B | 4 | 1272 cm <sup>3</sup> | 2V | 40 kW | 55 PS | 9,2 | - 72 |
|           | <b>GOLF II (19E, 1G1), GOLF II (19E/1G1), JETTA II (16E/19E/1G2), JETTA II (19E, 1G2, 165), POLO (86C, 80), POLO CLASSIC (86C, 80), POLO Coupe (86C, 80)</b> |                   |   |   |                      |    |       |       |     |      |

|  |                         |   |
|--|-------------------------|---|
|  | <b>93 896 600</b>       | Cylinder diameter: 75.01; KH: 42.87; VT1: -1.7; VT2: -1.7; MT: -16.6; GL: 69.87; piston pin: 20x54; number of piston rings: 3 |
|  |                         | R 1.75 CR G6  |
|  |                         | NM 2  |
|  |                         | SSF 3   |
|  |                         | → <b>80 00250 1 0 ...</b>   |
|  | <b>80 00250 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 3]   |
|  |                         | <b>80 00250 1 0 050 75.50</b>   |
|  | <b>80 00250 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3]  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A  |
|  |                         | <b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A  |
|  |                         | <b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  |
|  |                         | <b>78 635 600 STD</b>   |
|  | <b>87 420 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |
|  |                         | <b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> , 360° oil groove   |
|  | <b>87 701 610</b>       | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G   |
|  |                         | <b>87 701 620 0,50 / 87 701 600 STD</b>   |

|  |                     |  |  |                 |   |
|--|---------------------|--|--|-----------------|---|
|  | <b>39114</b>        | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III<br>OES specification   |  | <b>MK-8H</b>    | valve cotten; number of notches: 3;<br>valve stem diameter: 8 |
|  | <b>33046</b>        | IN; 36 x 8 x 98.85 x A/S - - 45° - 22 - III  |  | <b>81-33107</b> | IN/EX; 11.08/15 x 7 x 36.5 B1                                 |
|  |                     |  |  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                                 |
|  |                     |  |  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                                 |
|  |                     |  |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                                  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |                 |   |
|  | <b>7.02242.26.0</b> | fuel pump; mechanical  |  |                 |   |
|  | <b>7.22042.51.0</b> | fuel pump; semi-in-tank; electrical  |  |                 |   |
|  | <b>7.02604.01.0</b> | lambda sensor; universal probe; not heated   |  |                 |   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |                 |   |

|           |                             |                   |   |   |   |                      |    |          |            |   |
|-----------|-----------------------------|-------------------|---|---|---|----------------------|----|----------|------------|---|
| <b>16</b> |                             | <b>75</b>         |   |   |   |                      |    |          |            |   |
|           | <b>PY</b>                   | 08.1990 → 09.1994 | B | K | 4 | 1272 cm <sup>3</sup> | 2V | 83-85 kW | 113-115 PS | 8 |
|           | <b>POLO Coupe (86C, 80)</b> |                   |   |   |   |                      |    |          |            |   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00250 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 3]    |
|  |                         | <b>80 00250 1 0 050 75.50</b>                      |
|  | <b>80 00250 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3] |

cont...



|           |   |  |   |                |   |          |    |       |       |    |        |
|-----------|---|--|---|----------------|---|----------|----|-------|-------|----|--------|
|           | <b>85 957 604</b>                                   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |   |                |   |          |    |       |       |    |        |
|           | <b>85 958 604</b>                                   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |   |                |   |          |    |       |       |    |        |
|           | <b>78 635 620</b>                                   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b> , mot. ch 80 L 000 001→  |   |                |   |          |    |       |       |    |        |
|           | <b>87 420 610</b>                                   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> , 360° oil groove, mot. ch 80 L 000 001→  |   |                |   |          |    |       |       |    |        |
|           | <b>87 421 610</b>                                   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600 STD</b> , HL 1,2,4,5 + PASS-L 3: 360° oil groove, →mot. ch 80 K 220 000  |   |                |   |          |    |       |       |    |        |
|           | <b>87 701 610</b>                                   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620 0,50 / 87 701 600 STD</b>   |   |                |   |          |    |       |       |    |        |
|           | <b>39114</b>  | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III<br>OES specification   |   | <b>MK-8H</b>   | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |          |    |       |       |    |        |
|           | <b>33046</b>  | IN; 36 x 8 x 98.85 x A/S - - 45° - 22 - III  |   | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                                 |          |    |       |       |    |        |
|           |   |  |   | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                                 |          |    |       |       |    |        |
|           |   |  |   | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                                  |          |    |       |       |    |        |
|           | <b>7.21538.50.0</b>                                 | fuel pump; in-line; electrical   |   |                |   |          |    |       |       |    |        |
|           | <b>7.21088.62.0</b>                                 | fuel pump; in-tank; electrical, with strainer  |   |                |   |          |    |       |       |    |        |
|           | <b>50 006 460</b>                                   | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |                |   |          |    |       |       |    |        |
| <b>17</b> |   | <b>76.5</b>  |   |                |   |          |    |       |       |    |        |
|           | <b>1V</b>   | 08.1989→10.1991  | D | A              | 4   | 1589 cm³ | 2V | 44 kW | 60 PS | 23 | - 86.4 |
|           | <b>GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165)</b> |  |   |                |   |          |    |       |       |    |        |
|           | <b>90 732 600</b>                                   | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br><b>90 732 610 77.01 / 90 732 620 77.51</b><br>RTK, Lox, RK, TPL<br>R 1.75 CR G6<br>M 2 CR G3<br>DSF 3 CR<br>→ <b>80 00006 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than<br><br>- 07.1985<br>1 1,40 + 0,67 + 0,80<br>2 1,50 + 0,81 + 0,90<br>3 1,60 + 0,91 + 1,02<br>08.1985 -<br>1 1,53 + 0,66 + 0,86<br>2 1,57 + 0,87 + 0,90<br>3 1,61 + 0,91 + 1,02<br><br>Motor Nr. 1464108 ...<br>0 1,65 mm + 0,70<br>1 1,80 mm + 0,70 + 0,85<br>2 1,95 mm + 0,85 |   |                |   |          |    |       |       |    |        |
|           | <b>80 00006 1 0 000</b>                             | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br><b>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50</b>  |   |                |   |          |    |       |       |    |        |
|           | <b>80 00006 1 1 000</b>                             | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50</b>  |   |                |   |          |    |       |       |    |        |
|           | <b>90 732 960</b>                                   | piston: 90732600; cylinder liner: 89163190   |   |                |   |          |    |       |       |    |        |
|           | <b>89 163 190</b>                                   | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod  |   |                |   |          |    |       |       |    |        |
|           | <b>78 635 620</b>                                   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |   |                |   |          |    |       |       |    |        |
|           | <b>77 152 610</b>                                   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove   |   |                |   |          |    |       |       |    |        |
|           | <b>87 344 690</b>                                   | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B  |   |                |   |          |    |       |       |    |        |
|           | <b>87 464 610</b>                                   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00</b>   |   |                |   |          |    |       |       |    |        |
|           | <b>87 475 610</b>                                   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD</b> , 180° oil groove   |   |                |   |          |    |       |       |    |        |

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|  | <b>331102</b>       | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III  |  | <b>MK-8H</b>   | valve coter; number of notches: 3; valve stem diameter: 8 |
|  | <b>331103</b>       | IN; 34 x 8 x 95.7 x A/S - - 45° - 22 - III  |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                             |
|  |                     |   |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                             |
|  |                     |   |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                              |
|  | <b>50 006 214</b>   | CAM, chilled cast iron  |  |                |   |
|  | <b>50 005 148</b>   | mechanical; metal   |  |                |   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing   |  |                |   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5  |  |                |   |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6                               |  |                |   |
|  | <b>7.20235.01.0</b> | non-return valve  |  |                |   |
|  | <b>7.20235.02.0</b> | non-return valve  |  |                |   |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical  |  |                |   |
|  | <b>7.24808.50.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |  |                |   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |                |   |

|           |                                    |             |            |                   |   |   |          |    |       |       |  |     |        |
|-----------|------------------------------------|-------------|------------|-------------------|---|---|----------|----|-------|-------|--|-----|--------|
| <b>18</b> |                                    | <b>76.5</b> | <b>ABU</b> | 09.1992 → 09.1994 | B | 4 | 1598 cm³ | 2V | 55 kW | 75 PS |  | 9,3 | - 86.9 |
|           | <b>GOLF III (1H1), VENTO (1H2)</b> |             |            |                   |   |   |          |    |       |       |  |     |        |

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|  | <b>80 00539 1 0 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF CR 2.5]<br><b>80 00539 1 0 050 77.00</b>   |  |                 |   |  |  |  |  |  |  |  |  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |  |                 |   |  |  |  |  |  |  |  |  |
|  | <b>77 199 690</b>       | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.300 / St/B  |  |                 |   |  |  |  |  |  |  |  |  |
|  | <b>77 307 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 18.500 / 1.531 St/A<br><b>77 307 620 0,50 / 77 307 630 0,75 / 77 307 600 STD</b> , without locating lugs |  |                 |   |  |  |  |  |  |  |  |  |
|  | <b>87 420 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> , 360° oil groove       |  |                 |   |  |  |  |  |  |  |  |  |
|  | <b>39467</b>            | EX; 29 x 7 x 95 x RA/S - - 45° - VS - 22 - III   |  | <b>MK-7H</b>    | valve coter; number of notches: 3; valve stem diameter: 7 |  |  |  |  |  |  |  |  |
|  | <b>39367</b>            | IN; 34.5 x 7 x 94.8 x S - - 45° - VS - 22 - III  |  | <b>81-33109</b> | IN/EX; 11.08/15 x 7 x 33 B1                               |  |  |  |  |  |  |  |  |
|  |                         |  |  | <b>81-33110</b> | IN/EX; 11.28/15 x 7 x 33 B1                               |  |  |  |  |  |  |  |  |
|  | <b>7.02550.56.0</b>     | fuel pump; in-tank; electrical, VDO  |  |                 |   |  |  |  |  |  |  |  |  |
|  | <b>7.02550.55.0</b>     | swirl pot; in-tank; electrical, VDO  |  |                 |   |  |  |  |  |  |  |  |  |
|  | <b>7.05270.86.0</b>     | lambda sensor; control sensor; heated  |  |                 |   |  |  |  |  |  |  |  |  |

|           |                   |             |            |                   |   |   |          |    |       |       |  |    |        |
|-----------|-------------------|-------------|------------|-------------------|---|---|----------|----|-------|-------|--|----|--------|
| <b>19</b> |                   | <b>76.5</b> | <b>ADX</b> | 10.1994 → 07.1995 | B | 4 | 1296 cm³ | 2V | 40 kW | 55 PS |  | 10 | - 70.5 |
|           | <b>POLO (6N1)</b> |             |            |                   |   |   |          |    |       |       |  |    |        |

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|--|---------------------|--|--|--------------|---|--|--|--|--|--|--|--|--|
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |  |              |   |  |  |  |  |  |  |  |  |
|  | <b>77 199 690</b>   | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.300 / St/B  |  |              |   |  |  |  |  |  |  |  |  |
|  | <b>77 307 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 18.500 / 1.531 St/A<br><b>77 307 620 0,50 / 77 307 630 0,75 / 77 307 600 STD</b> , without locating lugs |  |              |   |  |  |  |  |  |  |  |  |
|  | <b>87 420 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> , 360° oil groove       |  |              |   |  |  |  |  |  |  |  |  |
|  | <b>39467</b>        | EX; 29 x 7 x 95 x RA/S - - 45° - VS - 22 - III   |  | <b>MK-7H</b> | valve coter; number of notches: 3; valve stem diameter: 7 |  |  |  |  |  |  |  |  |
|  | <b>81-33109</b>     | IN/EX; 11.08/15 x 7 x 33 B1  |  |              |   |  |  |  |  |  |  |  |  |
|  | <b>81-33110</b>     | IN/EX; 11.28/15 x 7 x 33 B1  |  |              |   |  |  |  |  |  |  |  |  |
|  | <b>50 005 139</b>   | mechanical; metal  |  |              |   |  |  |  |  |  |  |  |  |
|  | <b>7.21538.50.0</b> | fuel pump; in-line; electrical   |  |              |   |  |  |  |  |  |  |  |  |
|  | <b>7.02550.56.0</b> | fuel pump; in-tank; electrical, VDO  |  |              |   |  |  |  |  |  |  |  |  |

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|--------------|---------------------------------------|
| 7.00468.86.0 | fuel supply unit; in-tank; electrical |
| 3.32038.03.0 | fuel tank seal; in-tank               |
| 7.02550.55.0 | swirl pot; in-tank; electrical, VDO   |
| 7.05270.96.0 | lambda sensor; heated                 |

|            |  |
|------------|--|
| 50 006 417 | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|------------|--|

|           |  |
|-----------|--|
| <b>20</b> | <b>76.5</b>  |
| AEA       | 10.1994 → 10.1999 B 4 1598 cm <sup>3</sup> 2V 55 kW 75 PS 9,8 - 86.9 |
|           | <b>GOLF III (1H1), POLO (6N1), VENTO (1H2)</b>                       |

|                  |   |
|------------------|---|
| 80 00261 1 0 000 | Ø76.5; STD; set: 1; [R ST PC 1.2] [NM 1.5] [SLF CR 2.5]<br>80 00261 1 0 050 77.00 |
|------------------|---|

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| 78 635 620 | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD   |
| 77 199 690 | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.300 / St/B  |
| 77 307 610 | [Set] PL 0,25 Ø 47.528 / 50.600 / 18.500 / 1.531 St/A<br>77 307 620 0,50 / 77 307 630 0,75 / 77 307 600 STD, without locating lugs |
| 87 420 610 | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD, 360° oil groove       |

|       |  |                 |  |
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| 39467 | EX; 29 x 7 x 95 x RA/S - - 45° - VS - 22 - III | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
| 39530 | IN; 35.5 x 7 x 94.7 x S - - 45° - 22 - III     | <b>81-33109</b> | IN/EX; 11.08/15 x 7 x 33 B1                                |
|       |  | <b>81-33110</b> | IN/EX; 11.28/15 x 7 x 33 B1                                |

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|------------|------------------------|
| 50 006 383 | CAM, chilled cast iron |
|------------|------------------------|

|            |                   |
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| 50 005 139 | mechanical; metal |
|------------|-------------------|

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|--------------|---------------------------------------|
| 7.02550.56.0 | fuel pump; in-tank; electrical, VDO   |
| 7.02550.61.0 | fuel pump; in-tank; electrical        |
| 7.00468.86.0 | fuel supply unit; in-tank; electrical |
| 7.02550.54.0 | swirl pot; in-tank; electrical        |
| 7.02550.55.0 | swirl pot; in-tank; electrical, VDO   |

|            |  |
|------------|--|
| 50 006 417 | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|------------|--|

|           |  |
|-----------|--|
| <b>21</b> | <b>76.5</b>  |
| AEE       | 07.1995 → 12.2000 B 4 1598 cm <sup>3</sup> 2V 55 kW 75 PS 9,8 - 86.9                       |
|           | <b>CADDY II MPV (9K9B), CADDY II Pickup (9U7), GOLF III (1H1), POLO (6N1), VENTO (1H2)</b> |

|                  |   |
|------------------|---|
| 80 00261 1 0 000 | Ø76.5; STD; set: 1; [R ST PC 1.2] [NM 1.5] [SLF CR 2.5]<br>80 00261 1 0 050 77.00 |
|------------------|---|

|            |   |
|------------|---|
| 78 635 620 | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD  |
| 77 152 610 | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove, →mot. AEE 629 000 |
| 77 199 690 | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.300 / St/B, →mot. AEE 617 125  |
| 77 307 610 | [Set] PL 0,25 Ø 47.528 / 50.600 / 18.500 / 1.531 St/A<br>77 307 620 0,50 / 77 307 630 0,75 / 77 307 600 STD, without locating lugs              |
| 77 534 610 | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.632 St/A<br>77 534 620 0,50 / 77 534 600 STD, 180° oil groove, mot. AEE 629 001→                   |
| 77 536 690 | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.500 / St/B, mot. AEE 617 126→  |
| 87 420 610 | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD, 360° oil groove, →mot. AEE 629 000 |

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|-------|--|-----------------|--|
| 39467 | EX; 29 x 7 x 95 x RA/S - - 45° - VS - 22 - III | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
| 39530 | IN; 35.5 x 7 x 94.7 x S - - 45° - 22 - III     | <b>81-33109</b> | IN/EX; 11.08/15 x 7 x 33 B1                                |
|       |  | <b>81-33110</b> | IN/EX; 11.28/15 x 7 x 33 B1                                |

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| 50 006 382 | CAM, chilled cast iron, mot. 093723→ |
| 50 006 383 | CAM, chilled cast iron, →mot. 093722 |

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|           | <b>50 005 139</b>  | mechanical; metal  |   | <b>7.06595.12.0</b> |  |    |          |          |      |        |
|           | <b>7.02550.58.0</b>  | fuel pump; in-tank; electrical   |   |                     |  |    |          |          |      |        |
|           | <b>7.02550.61.0</b>  | fuel pump; in-tank; electrical   |   |                     |  |    |          |          |      |        |
|           | <b>7.00468.86.0</b>  | fuel supply unit; in-tank; electrical  |   |                     |  |    |          |          |      |        |
|           | <b>3.32038.03.0</b>  | fuel tank seal; in-tank  |   |                     |  |    |          |          |      |        |
|           | <b>7.02550.54.0</b>  | swirl pot; in-tank; electrical   |   |                     |  |    |          |          |      |        |
|           | <b>7.02550.57.0</b>  | swirl pot; in-tank; electrical   |   |                     |  |    |          |          |      |        |
|           | <b>7.22017.52.0</b>  | fuel pressure regulator; hydraulic   |   |                     |  |    |          |          |      |        |
|           | <b>7.03703.36.0</b>  | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |   |                     |  |    |          |          |      |        |
|           | <b>7.03703.37.0</b>  | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |   |                     |  |    |          |          |      |        |
|           | <b>50 006 417</b>  | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |                     |  |    |          |          |      |        |
| <b>22</b> |  | <b>76.5</b>  |   |                     |  |    |          |          |      |        |
|           | <b>AEX</b>   | 11.1991 → 10.1999  | B | 4                   | 1390 cm <sup>3</sup>                                       | 2V | 40-44 kW | 54-60 PS | 10,2 | - 75.6 |
|           | <b>GOLF III (1H1), GOLF III Variant (1H5), POLO (6N1), VENTO (1H2)</b> |  |   |                     |  |    |          |          |      |        |
|           | <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |   |                     |  |    |          |          |      |        |
|           | <b>78 635 600 STD</b>  |  |   |                     |  |    |          |          |      |        |
|           | <b>77 199 690</b>  | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.300 / St/B  |   |                     |  |    |          |          |      |        |
|           | <b>77 307 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 18.500 / 1.531 St/A  |   |                     |  |    |          |          |      |        |
|           | <b>77 307 620 0,50 / 77 307 630 0,75 / 77 307 600 STD</b>              | without locating lugs  |   |                     |  |    |          |          |      |        |
|           | <b>87 420 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |   |                     |  |    |          |          |      |        |
|           | <b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b>              | 360° oil groove  |   |                     |  |    |          |          |      |        |
|           | <b>39467</b>   | EX; 29 x 7 x 95 x RA/S - - 45° - VS - 22 - III   |   | <b>MK-7H</b>        | valve cotter; number of notches: 3; valve stem diameter: 7 |    |          |          |      |        |
|           | <b>39530</b>   | IN; 35.5 x 7 x 94.7 x S - - 45° - 22 - III   |   | <b>81-33109</b>     | IN/EX; 11.08/15 x 7 x 33 B1                                |    |          |          |      |        |
|           |  |  |   | <b>81-33110</b>     | IN/EX; 11.28/15 x 7 x 33 B1                                |    |          |          |      |        |
|           | <b>50 006 380</b>  | CAM, chilled cast iron   |   |                     |  |    |          |          |      |        |
|           | <b>50 005 139</b>  | mechanical; metal  |   | <b>7.06595.12.0</b> |  |    |          |          |      |        |
|           | <b>7.02550.56.0</b>  | fuel pump; in-tank; electrical, VDO  |   |                     |  |    |          |          |      |        |
|           | <b>7.02550.58.0</b>  | fuel pump; in-tank; electrical   |   |                     |  |    |          |          |      |        |
|           | <b>7.02550.61.0</b>  | fuel pump; in-tank; electrical   |   |                     |  |    |          |          |      |        |
|           | <b>7.00468.86.0</b>  | fuel supply unit; in-tank; electrical  |   |                     |  |    |          |          |      |        |
|           | <b>7.02550.54.0</b>  | swirl pot; in-tank; electrical   |   |                     |  |    |          |          |      |        |
|           | <b>7.02550.55.0</b>  | swirl pot; in-tank; electrical, VDO  |   |                     |  |    |          |          |      |        |
|           | <b>7.02550.57.0</b>  | swirl pot; in-tank; electrical   |   |                     |  |    |          |          |      |        |
|           | <b>7.22017.52.0</b>  | fuel pressure regulator; hydraulic   |   |                     |  |    |          |          |      |        |
|           | <b>7.03703.36.0</b>  | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |   |                     |  |    |          |          |      |        |
|           | <b>7.03703.37.0</b>  | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |   |                     |  |    |          |          |      |        |
|           | <b>7.05270.88.0</b>  | lambda sensor; control sensor; heated  |   |                     |  |    |          |          |      |        |
|           | <b>7.05270.96.0</b>  | lambda sensor; heated  |   |                     |  |    |          |          |      |        |
|           | <b>7.05271.03.0</b>  | lambda sensor; heated  |   |                     |  |    |          |          |      |        |
|           | <b>50 006 417</b>  | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |                     |  |    |          |          |      |        |

|           |                           |             |   |   |   |                      |                 |                           |                        |              |  |
|-----------|---------------------------|-------------|---|---|---|----------------------|-----------------|---------------------------|------------------------|--------------|--|
| <b>23</b> |                           | <b>76.5</b> |   |   |   |                      |                 |                           |                        |              |  |
|           | <b>AFH</b>                |             | 04.1996 → 10.1999   | B | 4 | 1390 cm <sup>3</sup> | 4V              | 74 kW                     | 100 PS                 | €10,5 - 75.6 |  |
|           | <b>POLO (6N1)</b>         |             |   |   |   |                      |                 |                           |                        |              |  |
|           | <b>99 562 600</b>         |             | Cylinder diameter: 76.51; KH: 28.92; VT1: -2.2; VT2: -2.2; MT: -1.98; GL: 49.92; piston pin: 17x54; number of piston rings: 3                           |   |   |                      |                 |                           |                        |              |  |
|           | <b>99 562 620 77.01</b>   |             | R 1.2 PC ST   |   |   |                      |                 |                           |                        |              |  |
|           | <b>M 1.5</b>              |             | SLF 2.5 CR  |   |   |                      |                 |                           |                        |              |  |
|           | <b>→ 80 00421 1 0 ...</b> |             |   |   |   |                      |                 |                           |                        |              |  |
|           | <b>80 00421 1 0 000</b>   |             | Ø76.5; STD; set: 1; [R ST PC 1.2] [M 1.5] [SLF CR 2.5]<br><b>80 00421 1 0 050 77.00</b>   |   |   |                      |                 |                           |                        |              |  |
|           | <b>78 635 620</b>         |             | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |   |   |                      |                 |                           |                        |              |  |
|           | <b>77 152 610</b>         |             | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove, →mot. AFH 030 000 |   |   |                      |                 |                           |                        |              |  |
|           | <b>77 199 690</b>         |             | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.300 / St/B, →mot. AFH 017 949  |   |   |                      |                 |                           |                        |              |  |
|           | <b>77 307 610</b>         |             | [Set] PL 0,25 Ø 47.528 / 50.600 / 18.500 / 1.531 St/A<br><b>77 307 620 0,50 / 77 307 630 0,75 / 77 307 600 STD</b> , without locating lugs              |   |   |                      |                 |                           |                        |              |  |
|           | <b>77 534 610</b>         |             | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.632 St/A<br><b>77 534 620 0,50 / 77 534 600 STD</b> , 180° oil groove, mot. AFH 030 001→                   |   |   |                      |                 |                           |                        |              |  |
|           | <b>77 536 690</b>         |             | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.500 / St/B, mot. AFH 017 950→  |   |   |                      |                 |                           |                        |              |  |
|           | <b>331038</b>             |             | EX; 26 x 6 x 97.3 x A/S - - 45° - 22 - III  |   |   |                      |                 | <b>81-33122</b>           | EX; 11.04/ x 6 x 39 G2 |              |  |
|           |                           |             |   |   |   |                      | <b>81-33121</b> | IN/EX; 11.04/ x 6 x 39 B1 |                        |              |  |
|           |                           |             |   |   |   |                      | <b>81-33111</b> | IN/EX; 11.05/ x 6 x 36 B1 |                        |              |  |
|           |                           |             |   |   |   |                      | <b>81-33118</b> | IN/EX; 11.15/ x 6 x 36 B1 |                        |              |  |
|           | <b>7.06595.12.0</b>       |             |   |   |   |                      |                 |                           |                        |              |  |
|           | <b>7.02550.58.0</b>       |             | fuel pump; in-tank; electrical  |   |   |                      |                 |                           |                        |              |  |
|           | <b>7.02550.61.0</b>       |             | fuel pump; in-tank; electrical  |   |   |                      |                 |                           |                        |              |  |
|           | <b>7.02550.54.0</b>       |             | swirl pot; in-tank; electrical  |   |   |                      |                 |                           |                        |              |  |
|           | <b>7.02550.57.0</b>       |             | swirl pot; in-tank; electrical  |   |   |                      |                 |                           |                        |              |  |
|           | <b>7.22017.52.0</b>       |             | fuel pressure regulator; hydraulic  |   |   |                      |                 |                           |                        |              |  |
|           | <b>7.21483.54.0</b>       |             | electric switchover valve (EGR); electrical   |   |   |                      |                 |                           |                        |              |  |
|           | <b>7.05271.03.0</b>       |             | lambda sensor; heated   |   |   |                      |                 |                           |                        |              |  |
|           | <b>50 006 138</b>         |             | hydraulic; Outer Ø: 31; length: 26  |   |   |                      |                 |                           |                        |              |  |

|           |                         |             |   |   |   |                      |                 |                             |  |             |  |
|-----------|-------------------------|-------------|---|---|---|----------------------|-----------------|-----------------------------|--|-------------|--|
| <b>24</b> |                         | <b>76.5</b> |   |   |   |                      |                 |                             |  |             |  |
|           | <b>AHS</b>              |             | 03.1996 → 10.1999   | B | 4 | 1598 cm <sup>3</sup> | 2V              | 55 kW                       | 75 PS  | €9,8 - 86.9 |  |
|           | <b>POLO (6N1)</b>       |             |   |   |   |                      |                 |                             |  |             |  |
|           | <b>80 00261 1 0 000</b> |             | Ø76.5; STD; set: 1; [R ST PC 1.2] [NM 1.5] [SLF CR 2.5]<br><b>80 00261 1 0 050 77.00</b>  |   |   |                      |                 |                             |  |             |  |
|           | <b>78 635 620</b>       |             | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |   |   |                      |                 |                             |  |             |  |
|           | <b>77 152 610</b>       |             | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove, →mot. AHS 043 000 |   |   |                      |                 |                             |  |             |  |
|           | <b>77 199 690</b>       |             | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.300 / St/B, →mot. AHS 027 604  |   |   |                      |                 |                             |  |             |  |
|           | <b>77 307 610</b>       |             | [Set] PL 0,25 Ø 47.528 / 50.600 / 18.500 / 1.531 St/A<br><b>77 307 620 0,50 / 77 307 630 0,75 / 77 307 600 STD</b> , without locating lugs              |   |   |                      |                 |                             |  |             |  |
|           | <b>77 534 610</b>       |             | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.632 St/A<br><b>77 534 620 0,50 / 77 534 600 STD</b> , 180° oil groove, mot. AHS 043 001→                   |   |   |                      |                 |                             |  |             |  |
|           | <b>77 536 690</b>       |             | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.500 / St/B, mot. AHS 027 605→  |   |   |                      |                 |                             |  |             |  |
|           | <b>39467</b>            |             | EX; 29 x 7 x 95 x RA/S - - 45° - VS - 22 - III  |   |   |                      |                 | <b>MK-7H</b>                | valve cotter; number of notches: 3; valve stem diameter: 7 |             |  |
|           | <b>39530</b>            |             | IN; 35.5 x 7 x 94.7 x S - - 45° - 22 - III  |   |   |                      |                 | <b>81-33109</b>             | IN/EX; 11.08/15 x 7 x 33 B1                                |             |  |
|           |                         |             |   |   |   |                      | <b>81-33110</b> | IN/EX; 11.28/15 x 7 x 33 B1 |  |             |  |

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|  | <b>50 005 139</b>   | mechanical; metal  |  | <b>7.06595.12.0</b> |
|  | <b>7.02550.58.0</b> | fuel pump; in-tank; electrical   |  |                     |
|  | <b>7.00468.86.0</b> | fuel supply unit; in-tank; electrical  |  |                     |
|  | <b>3.32038.03.0</b> | fuel tank seal; in-tank  |  |                     |
|  | <b>7.02550.57.0</b> | swirl pot; in-tank; electrical   |  |                     |
|  | <b>7.03703.36.0</b> | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |  |                     |
|  | <b>7.03703.37.0</b> | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |  |                     |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |                     |

|           |                   |                   |   |   |                      |    |       |        |      |        |
|-----------|-------------------|-------------------|---|---|----------------------|----|-------|--------|------|--------|
| <b>25</b> |                   | <b>76.5</b>       |   |   |                      |    |       |        |      |        |
|           | <b>AJV</b>        | 09.1998 → 10.1999 | B | 4 | 1598 cm <sup>3</sup> | 4V | 88 kW | 120 PS | 10,6 | - 86.9 |
|           | <b>POLO (6N1)</b> |                   |   |   |                      |    |       |        |      |        |

|  |                         |  |  |   |
|--|-------------------------|--|--|---|
|  | <b>80 00261 1 0 000</b> | Ø76.5; STD; set: 1; [R ST PC 1.2] [NM 1.5] [SLF CR 2.5]<br><b>80 00261 1 0 050 77.00</b>   |  |   |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |  |   |
|  | <b>77 307 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 18.500 / 1.531 St/A<br><b>77 307 620 0,50 / 77 307 630 0,75 / 77 307 600 STD</b> , without locating lugs, →mot. AJV 007 000                                  |  |   |
|  | <b>77 534 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.632 St/A<br><b>77 534 620 0,50 / 77 534 600 STD</b> , 180° oil groove   |  |   |
|  | <b>77 536 690</b>       | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.500 / St/B  |  |   |
|  | <b>77 581 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 18.500 / 1.531 St/A; PL 0,25 Ø 47.528 / 50.600 / 18.500 / 1.531 St/B/G<br><b>77 581 620 0,50 / 77 581 600 STD</b> , without locating lugs, mot. AJV 007 001→ |  |   |
|  | <b>39523</b>            | EX; 26 x 6 x 100.6 x RA/S - - 45° - VS - 22 - III  |  | <b>MK-6H</b> valve cotter; number of notches: 3; valve stem diameter: 6 |
|  | <b>39522</b>            | IN; 29.5 x 6 x 100.9 x S - - 45° - 22 - III  |  | <b>81-33122</b> EX; 11.04/ x 6 x 39 G2                                  |
|  |                         |  |  | <b>81-33121</b> IN/EX; 11.04/ x 6 x 39 B1                               |
|  |                         |  |  | <b>81-33111</b> IN/EX; 11.05/ x 6 x 36 B1                               |
|  |                         |  |  | <b>81-33118</b> IN/EX; 11.15/ x 6 x 36 B1                               |

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|  | <b>50 007 636</b>   | installation side: intake sideCAM                  |  |  |
|  | <b>50 007 637</b>   | installation side: outlet sideCAM                  |  |  |
|  | <b>7.06595.12.0</b> |  |  |  |
|  | <b>7.02550.61.0</b> | fuel pump; in-tank; electrical                     |  |  |
|  | <b>7.00468.86.0</b> | fuel supply unit; in-tank; electrical              |  |  |
|  | <b>3.32038.03.0</b> | fuel tank seal; in-tank                            |  |  |
|  | <b>7.02550.54.0</b> | swirl pot; in-tank; electrical                     |  |  |
|  | <b>7.05271.03.0</b> | lambda sensor; heated                              |  |  |
|  | <b>50 006 415</b>   | hydraulic; height: 34.8; Outer Ø: 12; length: 34.8 |  |  |
|  | <b>50 006 142</b>   |  |  |  |

|           |                   |                   |   |   |                      |    |       |       |      |        |
|-----------|-------------------|-------------------|---|---|----------------------|----|-------|-------|------|--------|
| <b>26</b> |                   | <b>76.5</b>       |   |   |                      |    |       |       |      |        |
|           | <b>AKV</b>        | 07.1995 → 10.1999 | B | 4 | 1390 cm <sup>3</sup> | 2V | 44 kW | 60 PS | 10,2 | - 75.6 |
|           | <b>POLO (6N1)</b> |                   |   |   |                      |    |       |       |      |        |

|  |                         |  |  |  |
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|  | <b>80 00421 1 0 000</b> | Ø76.5; STD; set: 1; [R ST PC 1.2] [M 1.5] [SLF CR 2.5]<br><b>80 00421 1 0 050 77.00</b>  |  |  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |  |  |
|  | <b>77 199 690</b>       | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.300 / St/B, →mot. AKV 107 202   |  |  |
|  | <b>77 307 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 18.500 / 1.531 St/A<br><b>77 307 620 0,50 / 77 307 630 0,75 / 77 307 600 STD</b> , without locating lugs |  |  |
|  | <b>77 534 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.632 St/A<br><b>77 534 620 0,50 / 77 534 600 STD</b> , 180° oil groove, mot. AKV 020 001→      |  |  |

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V

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|---------------------|---|---------------------|---|
| <b>77 536 690</b>   | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.500 / St/B, mot. AKV 107 203→  |                     |   |
| <b>87 420 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> , 360° oil groove, →mot. AKV 020 000 |                     |   |
| <b>39467</b>        | EX; 29 x 7 x 95 x RA/S - - 45° - VS - 22 - III  | <b>MK-7H</b>        | valve cotter; number of notches: 3;<br>valve stem diameter: 7 |
| <b>39530</b>        | IN; 35.5 x 7 x 94.7 x S - - 45° - 22 - III  | <b>81-33109</b>     | IN/EX; 11.08/15 x 7 x 33 B1                                   |
|                     |   | <b>81-33110</b>     | IN/EX; 11.28/15 x 7 x 33 B1                                   |
| <b>50 006 380</b>   | CAM, chilled cast iron  |                     |   |
| <b>50 005 139</b>   | mechanical; metal   | <b>7.06595.12.0</b> |   |
| <b>7.02550.58.0</b> | fuel pump; in-tank; electrical  |                     |   |
| <b>7.02550.61.0</b> | fuel pump; in-tank; electrical  |                     |   |
| <b>7.00468.86.0</b> | fuel supply unit; in-tank; electrical   |                     |   |
| <b>7.02550.54.0</b> | swirl pot; in-tank; electrical  |                     |   |
| <b>7.02550.57.0</b> | swirl pot; in-tank; electrical  |                     |   |
| <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic  |                     |   |
| <b>7.03703.36.0</b> | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.                    |                     |   |
| <b>7.03703.37.0</b> | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.                    |                     |   |
| <b>7.05270.88.0</b> | lambda sensor; control sensor; heated   |                     |   |
| <b>7.05271.03.0</b> | lambda sensor; heated   |                     |   |
| <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |                     |   |

## 27 | 76.5

|                           |                   |   |   |                      |    |       |       |      |        |
|---------------------------|-------------------|---|---|----------------------|----|-------|-------|------|--------|
| <b>ANX</b>                | 01.1998 → 08.1999 | B | 4 | 1390 cm <sup>3</sup> | 2V | 40 kW | 54 PS | 10,2 | - 75.6 |
| <b>POLO CLASSIC (6V2)</b> |                   |   |   |                      |    |       |       |      |        |

|                     |   |                 |   |
|---------------------|---|-----------------|---|
| <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |                 |   |
| <b>77 199 690</b>   | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.300 / St/B   |                 |   |
| <b>77 307 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 18.500 / 1.531 St/A<br><b>77 307 620 0,50 / 77 307 630 0,75 / 77 307 600 STD</b> , without locating lugs              |                 |   |
| <b>77 534 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.632 St/A<br><b>77 534 620 0,50 / 77 534 600 STD</b> , 180° oil groove, mot. ANX 027 001→                   |                 |   |
| <b>87 420 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> , 360° oil groove, →mot. ANX 027 000 |                 |   |
| <b>39467</b>        | EX; 29 x 7 x 95 x RA/S - - 45° - VS - 22 - III  | <b>MK-7H</b>    | valve cotter; number of notches: 3;<br>valve stem diameter: 7 |
| <b>39530</b>        | IN; 35.5 x 7 x 94.7 x S - - 45° - 22 - III  | <b>81-33109</b> | IN/EX; 11.08/15 x 7 x 33 B1                                   |
|                     |   | <b>81-33110</b> | IN/EX; 11.28/15 x 7 x 33 B1                                   |
| <b>50 006 380</b>   | CAM, chilled cast iron  |                 |   |
| <b>50 005 139</b>   | mechanical; metal   |                 |   |
| <b>7.02550.58.0</b> | fuel pump; in-tank; electrical  |                 |   |
| <b>7.02550.61.0</b> | fuel pump; in-tank; electrical  |                 |   |
| <b>7.02550.54.0</b> | swirl pot; in-tank; electrical  |                 |   |
| <b>7.02550.57.0</b> | swirl pot; in-tank; electrical  |                 |   |
| <b>7.03703.36.0</b> | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.                    |                 |   |
| <b>7.03703.37.0</b> | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.                    |                 |   |
| <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |                 |   |



|           |                                    |                   |   |   |                      |    |       |       |      |        |  |
|-----------|------------------------------------|-------------------|---|---|----------------------|----|-------|-------|------|--------|--|
| <b>28</b> |                                    | <b>76.5</b>       |   |   |                      |    |       |       |      |        |  |
|           | APQ                                | 07.1993 → 10.1999 | B | 4 | 1390 cm <sup>3</sup> | 2V | 44 kW | 60 PS | 10,2 | - 75.6 |  |
|           | GOLF III Variant (1H5), POLO (6N1) |                   |   |   |                      |    |       |       |      |        |  |

|  |              |   |  |                     |  |  |  |  |  |  |  |
|--|--------------|---|--|---------------------|--|--|--|--|--|--|--|
|  | 78 635 620   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |  |                     |  |  |  |  |  |  |  |
|  | 77 199 690   | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.300 / St/B, →mot. APQ 051 986  |  |                     |  |  |  |  |  |  |  |
|  | 77 307 610   | [Set] PL 0,25 Ø 47.528 / 50.600 / 18.500 / 1.531 St/A<br><b>77 307 620 0,50 / 77 307 630 0,75 / 77 307 600 STD</b> , without locating lugs              |  |                     |  |  |  |  |  |  |  |
|  | 77 534 610   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.632 St/A<br><b>77 534 620 0,50 / 77 534 600 STD</b> , 180° oil groove, mot. APQ 230 001→                   |  |                     |  |  |  |  |  |  |  |
|  | 77 536 690   | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.500 / St/B, mot. APQ 051 987→  |  |                     |  |  |  |  |  |  |  |
|  | 87 420 610   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> , 360° oil groove, →mot. APQ 230 000 |  |                     |  |  |  |  |  |  |  |
|  | 39467        | EX; 29 x 7 x 95 x RA/S - - 45° - VS - 22 - III  |  | <b>MK-7H</b>        | valve cotter; number of notches: 3; valve stem diameter: 7 |  |  |  |  |  |  |
|  | 39530        | IN; 35.5 x 7 x 94.7 x S - - 45° - 22 - III  |  | <b>81-33109</b>     | IN/EX; 11.08/15 x 7 x 33 B1                                |  |  |  |  |  |  |
|  |              |   |  | <b>81-33110</b>     | IN/EX; 11.28/15 x 7 x 33 B1                                |  |  |  |  |  |  |
|  | 50 006 380   | CAM, chilled cast iron  |  |                     |  |  |  |  |  |  |  |
|  | 50 005 139   | mechanical; metal   |  | <b>7.06595.12.0</b> |  |  |  |  |  |  |  |
|  | 7.02550.58.0 | fuel pump; in-tank; electrical  |  |                     |  |  |  |  |  |  |  |
|  | 7.02550.61.0 | fuel pump; in-tank; electrical  |  |                     |  |  |  |  |  |  |  |
|  | 7.00468.86.0 | fuel supply unit; in-tank; electrical   |  |                     |  |  |  |  |  |  |  |
|  | 7.02550.54.0 | swirl pot; in-tank; electrical  |  |                     |  |  |  |  |  |  |  |
|  | 7.02550.57.0 | swirl pot; in-tank; electrical  |  |                     |  |  |  |  |  |  |  |
|  | 7.22017.52.0 | fuel pressure regulator; hydraulic  |  |                     |  |  |  |  |  |  |  |
|  | 7.03703.36.0 | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.                    |  |                     |  |  |  |  |  |  |  |
|  | 7.03703.37.0 | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.                    |  |                     |  |  |  |  |  |  |  |
|  | 7.05270.88.0 | lambda sensor; control sensor; heated   |  |                     |  |  |  |  |  |  |  |
|  | 7.05271.03.0 | lambda sensor; heated   |  |                     |  |  |  |  |  |  |  |
|  | 50 006 417   | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |                     |  |  |  |  |  |  |  |

|           |              |                   |   |   |                      |    |          |          |      |        |  |
|-----------|--------------|-------------------|---|---|----------------------|----|----------|----------|------|--------|--|
| <b>29</b> |              | <b>76.5</b>       |   |   |                      |    |          |          |      |        |  |
|           | CR           | 08.1982 → 07.1992 | D | 4 | 1588 cm <sup>3</sup> | 2V | 39-40 kW | 52-54 PS | 23,5 | - 86.4 |  |
|           | CADDY I (14) |                   |   |   |                      |    |          |          |      |        |  |

|  |            |  |  |  |  |  |  |  |  |  |  |
|--|------------|--|--|--|--|--|--|--|--|--|--|
|  | 93 260 600 | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br><b>93 260 610 77.01 / 93 260 620 77.51</b> |  |  |  |  |  |  |  |  |  |
|  |            | RK, RTK  |  |  |  |  |  |  |  |  |  |
|  |            | R 1.75 CR G6   |  |  |  |  |  |  |  |  |  |
|  |            | M 2  |  |  |  |  |  |  |  |  |  |
|  |            | DSF 3 CR   |  |  |  |  |  |  |  |  |  |
|  |            | → <b>80 00006 1 0 ...</b> , <b>80 00006 1 1 ...</b>  |  |  |  |  |  |  |  |  |  |
|  |            | cylinder head gasketpiston protrusion:   |  |  |  |  |  |  |  |  |  |
|  |            | notches thicknessmore thanless than  |  |  |  |  |  |  |  |  |  |
|  |            | - 07.1985  |  |  |  |  |  |  |  |  |  |
|  |            | 1 1,40 + 0,67 + 0,80   |  |  |  |  |  |  |  |  |  |
|  |            | 2 1,50 + 0,81 + 0,90   |  |  |  |  |  |  |  |  |  |
|  |            | 3 1,60 + 0,91 + 1,02   |  |  |  |  |  |  |  |  |  |
|  |            | 08.1985 -  |  |  |  |  |  |  |  |  |  |
|  |            | 1 1,53 + 0,66 + 0,86   |  |  |  |  |  |  |  |  |  |
|  |            | 2 1,57 + 0,87 + 0,90   |  |  |  |  |  |  |  |  |  |
|  |            | 3 1,61 + 0,91 + 1,02   |  |  |  |  |  |  |  |  |  |
|  |            | Motor Nr. 1464108 ...  |  |  |  |  |  |  |  |  |  |
|  |            | 0 1,65 mm + 0,70   |  |  |  |  |  |  |  |  |  |
|  |            | 1 1,80 mm + 0,70 + 0,85  |  |  |  |  |  |  |  |  |  |
|  |            | 2 1,95 mm + 0,85   |  |  |  |  |  |  |  |  |  |

cont...



|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00006 1 0 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br><b>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50</b>   |
|  | <b>80 00006 1 1 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50</b>   |
|  | <b>93 260 960</b>       | piston: 93260600; cylinder liner: 89163190  |
|  | <b>89 163 190</b>       | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod   |
|  | <b>87 344 690</b>       | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B   |
|  | <b>87 464 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00</b>  |
|  | <b>87 722 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove</b> |
|  | <b>50 003 358</b>       | CAM - V - G - S - PC - SB - - -; ready-to-install, Prechamber bore Ø 32 mm, Mechanical tappets  |
|  | <b>331101</b>           | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III   |
|  | <b>331102</b>           | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III  |
|  | <b>33028</b>            | IN; 34 x 8 x 104.7 x S - - 45° - 22 - III   |
|  | <b>39183</b>            | IN; 34 x 8 x 95.6 x S - - 45° - 22 - III  |
|  |                         | <b>RK-8</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|  |                         | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
|  |                         | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1  |
|  |                         | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1  |
|  |                         | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1   |
|  | <b>7.20235.02.0</b>     | non-return valve  |
|  | <b>50 007 621</b>       | mechanical; Outer Ø: 35; length: 28.5   |

## 30

## 76.5



JK

08.1982 → 11.1998

D

4

1588 cm<sup>3</sup>

2V

39-40 kW

52-54 PS

23,5

86.4



CADDY I (14), SAVEIRO (BR)

|  |                   |  |
|--|-------------------|--|
|  | <b>93 260 600</b> | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br><b>93 260 610 77.01 / 93 260 620 77.51</b> |
|  |                   | RK, RTK  |
|  |                   | R 1.75 CR G6   |
|  |                   | M 2  |
|  |                   | DSF 3 CR   |
|  |                   | → <b>80 00006 1 0 ...</b> , <b>80 00006 1 1 ...</b>  |
|  |                   | cylinder head gasketpiston protrusion:   |
|  |                   | notches thickness more than less than  |
|  |                   | - 07.1985  |
|  | 1                 | 1,40 + 0,67 + 0,80   |
|  | 2                 | 1,50 + 0,81 + 0,90   |
|  | 3                 | 1,60 + 0,91 + 1,02   |
|  |                   | 08.1985 -  |
|  | 1                 | 1,53 + 0,66 + 0,86   |
|  | 2                 | 1,57 + 0,87 + 0,90   |
|  | 3                 | 1,61 + 0,91 + 1,02   |
|  |                   | Motor Nr. 1464108 ...  |
|  | 0                 | 1,65 mm + 0,70   |
|  | 1                 | 1,80 mm + 0,70 + 0,85  |
|  | 2                 | 1,95 mm + 0,85   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00006 1 0 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br><b>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50</b> |
|  | <b>80 00006 1 1 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50</b>       |
|  | <b>93 260 960</b>       | piston: 93260600; cylinder liner: 89163190  |
|  | <b>89 163 190</b>       | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod                                 |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.             |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.              |

cont...

|           |   |  |
|-----------|---|--|
|           | <b>78 635 620</b>                                   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |
|           | <b>77 152 610</b>                                   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove   |
|           | <b>87 344 690</b>                                   | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B  |
|           | <b>87 464 610</b>                                   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00</b>   |
|           | <b>87 475 610</b>                                   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD</b> , 180° oil groove   |
|           | <b>87 722 610</b>                                   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove   |
|           | <b>50 003 358</b>                                   | CAM - V - G - S - PC - SB - - -; ready-to-install, Prechamber bore Ø 32 mm, Mechanical tappets   |
|           | <b>331101</b>                                       | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III  |
|           | <b>331102</b>                                       | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III   |
|           | <b>33028</b>  | IN; 34 x 8 x 104.7 x S - - 45° - 22 - III  |
|           | <b>39183</b>  | IN; 34 x 8 x 95.6 x S - - 45° - 22 - III   |
|           | <b>331103</b>                                       | IN; 34 x 8 x 95.7 x A/S - - 45° - 22 - III   |
|           | <b>50 006 214</b>                                   | CAM, chilled cast iron   |
|           | <b>50 005 148</b>                                   | mechanical; metal  |
|           | <b>50 005 151</b>                                   | mechanical; metal, with backhousing  |
|           | <b>7.07152.46.0</b>                                 | mechanical; metal; Impeller diameter: 59.5   |
|           | <b>7.20235.02.0</b>                                 | non-return valve   |
|           | <b>7.05817.06.0</b>                                 | non-return valve (brake booster); pneumatic  |
|           | <b>7.24808.50.0</b>                                 | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |
|           | <b>50 006 460</b>                                   | hydraulic; height: 26; Outer Ø: 35; length: 26   |
|           | <b>50 007 621</b>                                   | mechanical; Outer Ø: 35; length: 28.5, →07.1985  |
| <b>31</b> |   | <b>76.5</b>  |
|           | JP  | 08.1983→10.1991 D 4 1588 cm <sup>3</sup> 2V 40 kW 54 PS 23,5 - 86.4  |
|           | <b>GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165)</b> |  |
|           | <b>93 260 600</b>                                   | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br><b>93 260 610 77.01 / 93 260 620 77.51</b><br>RK, RTK<br>R 1.75 CR G6<br>M 2<br>DSF 3 CR<br>→ <b>80 00006 1 0 ...</b> , <b>80 00006 1 1 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than<br><br>- 07.1985<br>1 1,40 + 0,67 + 0,80<br>2 1,50 + 0,81 + 0,90<br>3 1,60 + 0,91 +1,02<br>08.1985 -<br>1 1,53 + 0,66 + 0,86<br>2 1,57 + 0,87 + 0,90<br>3 1,61 + 0,91 +1,02<br><br>Motor Nr. 1464108 ...<br>0 1,65 mm + 0,70<br>1 1,80 mm + 0,70 + 0,85<br>2 1,95 mm + 0,85 |
|           | <b>80 00006 1 0 000</b>                             | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br><b>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50</b>  |
|           | <b>80 00006 1 1 000</b>                             | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50</b>  |

cont...

|           |  |  |       |   |
|-----------|--|--|-------|---|
|           | <b>93 260 960</b>                            | piston: 93260600; cylinder liner: 89163190   |       |   |
|           | <b>89 163 190</b>                            | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod  |       |   |
|           | <b>85 957 604</b>                            | BU STD $\varnothing$ 42.975 / 46.000 / 15.000 / St/A   |       |   |
|           | <b>85 958 604</b>                            | BU STD $\varnothing$ 41.975 / 45.000 / 15.000 / St/A   |       |   |
|           | <b>78 635 620</b>                            | [Pair] AS 0,20 $\varnothing$ 59.750 / 72.950 // 2.075 St/A   |       |   |
|           | <b>77 152 610</b>                            | [Set] HL 0,25 $\varnothing$ 53.728 / 59.000 / 18.500 / 2.627 St/A  |       |   |
|           | <b>87 344 690</b>                            | [Set] PL-B SEMI $\varnothing$ 24.000 / 27.000 / 25.000 / St/B  |       |   |
|           | <b>87 464 610</b>                            | [Set] PL 0,25 $\varnothing$ 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |       |   |
|           | <b>87 475 610</b>                            | [Set] HL 0,25 $\varnothing$ 53.728 / 59.000 / 18.500 / 2.627 St/B/G  |       |   |
|           | <b>87 722 610</b>                            | [Set] HL 0,25 $\varnothing$ 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 $\varnothing$ 53.728 / 59.000 / 25.030 / 2.627 St/B/G |       |   |
|           |  | <b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove                   |       |   |
|           | <b>331101</b>                                | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III  |       | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | <b>331102</b>                                | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III   |       | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|           | <b>33028</b>                                 | IN; 34 x 8 x 104.7 x S - - 45° - 22 - III  |       | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|           | <b>39183</b>                                 | IN; 34 x 8 x 95.6 x S - - 45° - 22 - III   |       | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|           | <b>331103</b>                                | IN; 34 x 8 x 95.7 x A/S - - 45° - 22 - III   |       |   |
|           | <b>50 006 211</b>                            | CAM, chilled cast iron, →07.1985   |       |   |
|           | <b>50 006 214</b>                            | CAM, chilled cast iron, 08.1985→   |       |   |
|           | <b>50 005 148</b>                            | mechanical; metal  |       |   |
|           | <b>50 005 151</b>                            | mechanical; metal, with backhousing  |       |   |
|           | <b>7.07152.46.0</b>                          | mechanical; metal; Impeller diameter: 59.5   |       |   |
|           | <b>7.09269.27.0</b>                          | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |       |   |
|           | <b>7.20235.01.0</b>                          | non-return valve   |       |   |
|           | <b>7.20235.02.0</b>                          | non-return valve   |       |   |
|           | <b>7.20469.51.0</b>                          | non-return valve; mechanical   |       |   |
|           | <b>7.24808.50.0</b>                          | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0                                  |       |   |
|           | <b>50 006 460</b>                            | hydraulic; height: 26; Outer $\varnothing$ : 35; length: 26  |       |   |
| <b>32</b> |  | <b>76.5</b>  |       |   |
|           | JR   | 08.1983→10.1991  | D A 4 | 1588 cm <sup>3</sup> 2V 51 kW 70 PS $\xi$ 23 - 86.4                     |
|           | GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165) |  |       |   |

|  |  |   |
|--|--|---|
|  | <b>90 732 600</b><br><br>                          | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br><b>90 732 610</b> 77.01 / <b>90 732 620</b> 77.51<br>RTK, Lox, RK, TPL<br>R 1.75 CR G6<br>M 2 CR G3<br>DSF 3 CR<br>→ <b>80 00006 1 0</b> ...<br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than<br><br>- 07.1985<br>1 1,40 + 0,67 + 0,80<br>2 1,50 + 0,81 + 0,90<br>3 1,60 + 0,91 + 1,02<br>08.1985 -<br>1 1,53 + 0,66 + 0,86<br>2 1,57 + 0,87 + 0,90<br>3 1,61 + 0,91 + 1,02<br><br>Motor Nr. 1464108 ...<br>0 1,65 mm + 0,70<br>1 1,80 mm + 0,70 + 0,85<br>2 1,95 mm + 0,85 |
|  | <b>80 00006 1 0 000</b><br><b>80 00006 1 1 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br><b>80 00006 1 0 050</b> 77.00 / <b>80 00006 1 0 100</b> 77.50<br>Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00006 1 1 050</b> 77.00 / <b>80 00006 1 1 100</b> 77.50  |
|  | <b>90 732 960</b>                                  | piston: 90732600; cylinder liner: 89163190  |
|  | <b>89 163 190</b>                                  | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod   |
|  | <b>85 957 604</b><br><b>85 958 604</b>             | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.<br>BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |
|  | <b>78 635 620</b>                                  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |
|  | <b>77 152 610</b>                                  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620</b> 0,50 / <b>77 152 630</b> 0,75 / <b>77 152 600</b> STD, 180° oil groove   |
|  | <b>87 344 690</b><br><b>87 464 610</b>             | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B<br>[Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620</b> 0,50 / <b>87 464 630</b> 0,75 / <b>87 464 600</b> STD / <b>87 464 640</b> 1,00  |
|  | <b>87 475 610</b><br><b>87 722 610</b>             | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620</b> 0,50 / <b>87 475 630</b> 0,75 / <b>87 475 600</b> STD, 180° oil groove<br>[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove   |
|  | <b>331101</b>                                      | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III<br><b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |
|  | <b>331102</b><br><b>4906</b>                       | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III<br>IN; 34 x 8 x 104.9 x RA/S - - 45° - 22 - III<br><b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1  |
|  | <b>331103</b>                                      | IN; 34 x 8 x 95.7 x A/S - - 45° - 22 - III<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1   |
|  | <b>50 006 211</b><br><b>50 006 214</b>             | CAM, chilled cast iron, →07.1985<br>CAM, chilled cast iron, 08.1985→  |
|  | <b>50 005 148</b><br><b>50 005 151</b>             | mechanical; metal<br>mechanical; metal, with backhousing<br>mechanical; metal; Impeller diameter: 59.5<br><b>50 005 806</b> 01.1988→  |
|  | <b>7.07152.46.0</b><br><b>7.09269.27.0</b>         | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |
|  | <b>7.20235.01.0</b><br><b>7.20235.02.0</b>         | non-return valve<br>non-return valve  |
|  | <b>7.20469.51.0</b><br><b>7.24808.50.0</b>         | non-return valve; mechanical<br>vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0   |

V

| 33 |  | 76.5   |   |
|----|--|--|---|
|    | ME   | 08.1982 → 07.1992  | D 4 1588 cm <sup>3</sup> 2V 37-40 kW 50-55 PS 23,5 - 86.4               |
|    | CADDY I (14), GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165) |  |   |
|    | 93 260 600   | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br>93 260 610 77.01 / 93 260 620 77.51<br>RK, RTK<br>R 1.75 CR G6<br>M 2<br>DSF 3 CR<br>→ 80 00006 1 0 ..., 80 00006 1 1 ...<br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than<br><br>- 07.1985<br>1 1,40 + 0,67 + 0,80<br>2 1,50 + 0,81 + 0,90<br>3 1,60 + 0,91 + 1,02<br>08.1985 -<br>1 1,53 + 0,66 + 0,86<br>2 1,57 + 0,87 + 0,90<br>3 1,61 + 0,91 + 1,02<br><br>Motor Nr. 1464108 ...<br>0 1,65 mm + 0,70<br>1 1,80 mm + 0,70 + 0,85<br>2 1,95 mm + 0,85 |   |
|    | 80 00006 1 0 000   | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50   |   |
|    | 80 00006 1 1 000   | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50   |   |
|    | 93 260 960   | piston: 93260600; cylinder liner: 89163190   |   |
|    | 89 163 190   | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod  |   |
|    | 78 635 620   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD   |   |
|    | 77 152 610   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove   |   |
|    | 87 344 690   | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B  |   |
|    | 87 464 610   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br>87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00  |   |
|    | 87 475 610   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD, 180° oil groove   |   |
|    | 331102   | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|    | 39183  | IN; 34 x 8 x 95.6 x S - - 45° - 22 - III   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|    | 331103   | IN; 34 x 8 x 95.7 x A/S - - 45° - 22 - III   | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|    |  |  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|    | 50 006 214   | CAM, chilled cast iron   |   |
|    | 50 005 148   | mechanical; metal  |   |
|    | 50 005 151   | mechanical; metal, with backhousing  |   |
|    | 7.07152.46.0   | mechanical; metal; Impeller diameter: 59.5   |   |
|    | 7.09269.27.0   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |   |
|    | 7.20235.01.0   | non-return valve   |   |
|    | 7.20235.02.0   | non-return valve   |   |
|    | 7.20469.51.0   | non-return valve; mechanical   |   |
|    | 7.05817.06.0   | non-return valve (brake booster); pneumatic  |   |
|    | 7.24808.50.0   | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |   |

cont...





50 006 460

hydraulic; height: 26; Outer Ø: 35; length: 26

**34**



**76.5**



MF

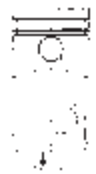
05.1988 → 10.1991 D A 4 1588 cm³ 2V 51 kW 70 PS 23 - 86.4

GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165)



90 732 600

Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3



90 732 610 77.01 / 90 732 620 77.51

RTK, Lox, RK, TPL

R 1.75 CR G6

M 2 CR G3

DSF 3 CR

→ 80 00006 1 0 ...

cylinder head gasketpiston protrusion:

notches thicknessmore thanless than

- 07.1985

1 1,40 + 0,67 + 0,80

2 1,50 + 0,81 + 0,90

3 1,60 + 0,91 + 1,02

08.1985 -

1 1,53 + 0,66 + 0,86

2 1,57 + 0,87 + 0,90

3 1,61 + 0,91 + 1,02

Motor Nr. 1464108 ...

0 1,65 mm + 0,70

1 1,80 mm + 0,70 + 0,85

2 1,95 mm + 0,85



80 00006 1 0 000

Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]

80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50

80 00006 1 1 000

Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]

80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50



90 732 960

piston: 90732600; cylinder liner: 89163190



89 163 190

T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod



78 635 620

[Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A

78 635 600 STD

77 152 610

[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A

77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove

87 344 690

[Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B

87 464 610

[Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G

87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00

87 475 610

[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G

87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD, 180° oil groove



331102

EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III



MK-8H

valve cotter; number of notches: 3; valve stem diameter: 8

39183

IN; 34 x 8 x 95.6 x S - - 45° - 22 - III



81-3310

IN/EX; 12.06/15 x 8 x 36.5 B1

331103

IN; 34 x 8 x 95.7 x A/S - - 45° - 22 - III

81-3312

IN/EX; 12.13/15 x 8 x 36.5 B1

81-3311

IN/EX; 12.2/15 x 8 x 36.5 B1



50 006 214

CAM, chilled cast iron



50 005 148

mechanical; metal



50 005 806

50 005 151

mechanical; metal, with backhousing

7.07152.46.0

mechanical; metal; Impeller diameter: 59.5

7.09269.27.0

length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6



7.20235.01.0

non-return valve

7.20235.02.0

non-return valve

7.20469.51.0

non-return valve; mechanical

cont...

|           |  |  |
|-----------|--|--|
|           | <b>7.24808.50.0</b>  | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |
|           | <b>50 006 460</b>  | hydraulic; height: 26; Outer Ø: 35; length: 26   |
| <b>35</b> | <b>76.5</b>  |  |
|           | <b>RA</b>  | 08.1988 → 10.1991 D LA 4 1588 cm <sup>3</sup> 2V 59 kW 80 PS 23 - 86.4   |
|           | <b>SB</b>  | 04.1989 → 11.1998 D LA 4 1588 cm <sup>3</sup> 2V 59 kW 80 PS 23 - 86.4   |
|           | <b>GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165), PASSAT (3A2, 35I), PASSAT Variant (3A5, 35I), SAVEIRO (BR), SAVEIRO I</b> |  |
|           | <b>90 732 600</b>  | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br><b>90 732 610 77.01 / 90 732 620 77.51</b><br>RTK, Lox, RK, TPL<br>R 1.75 CR G6<br>M 2 CR G3<br>DSF 3 CR<br>→ <b>80 00006 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thickness more than less than<br><br>- 07.1985<br>1 1,40 + 0,67 + 0,80<br>2 1,50 + 0,81 + 0,90<br>3 1,60 + 0,91 + 1,02<br>08.1985 -<br>1 1,53 + 0,66 + 0,86<br>2 1,57 + 0,87 + 0,90<br>3 1,61 + 0,91 + 1,02<br><br>Motor Nr. 1464108 ...<br>0 1,65 mm + 0,70<br>1 1,80 mm + 0,70 + 0,85<br>2 1,95 mm + 0,85 |
|           | <b>80 00006 1 0 000</b>  | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br><b>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50</b>  |
|           | <b>80 00006 1 1 000</b>  | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50</b>  |
|           | <b>90 732 960</b>  | piston: 90732600; cylinder liner: 89163190   |
|           | <b>89 163 190</b>  | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod  |
|           | <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |
|           | <b>77 152 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove</b>  |
|           | <b>87 344 690</b>  | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B  |
|           | <b>87 464 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00</b>   |
|           | <b>87 475 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD, 180° oil groove</b>  |
|           | <b>331102</b>  | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III   |
|           | <b>39183</b>   | IN; 34 x 8 x 95.6 x S - - 45° - 22 - III   |
|           | <b>331103</b>  | IN; 34 x 8 x 95.7 x A/S - - 45° - 22 - III   |
|           |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |
|           |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1   |
|           |  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1   |
|           |  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1  |
|           | <b>50 006 214</b>  | CAM, chilled cast iron   |
|           | <b>50 005 148</b>  | mechanical; metal  |
|           | <b>50 005 151</b>  | mechanical; metal, with backhousing  |
|           | <b>7.07152.46.0</b>  | mechanical; metal; Impeller diameter: 59.5   |
|           | <b>7.09269.27.0</b>  | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |

cont...



|  |                     |   |
|--|---------------------|---|
|  | <b>7.20235.01.0</b> | non-return valve  |
|  | <b>7.20235.02.0</b> | non-return valve  |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical  |
|  | <b>7.24808.50.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |
|  | <b>7.06740.04.0</b> | water pump auxiliary cooling; electrical  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |

|   |            |                 |   |    |   |                      |    |        |        |      |        |
|---|------------|-----------------|---|----|---|----------------------|----|--------|--------|------|--------|
| <b>36</b>                                 | <b>AFB</b> | 07.1998→11.2000 | D | LA | 6 | 2496 cm <sup>3</sup> | 4V | 110 kW | 150 PS | 19,5 | - 86.4 |
| <b>PASSAT (3B2), PASSAT Variant (3B5)</b> |            |                 |   |    |   |                      |    |        |        |      |        |

|          |  |
|----------|--|
| <br><br> | <b>99 776 630</b><br>Cylinder diameter: 78.81; KH: 47.58; VT1: -1.38; MT: -16.5; MØ: 35.8; GL: 71.58; piston pin: 26x65.5; number of piston rings: 3<br>RTK, KKK, HKÜ<br>R 1.75 PC G6<br>M 2<br>DSF 3 CR<br>→ <b>80 00515 1 0 ...</b><br>cylinder head gasket piston protrusion:<br>notches thickness more than less than<br><br>1 +0,39 +0,49<br>2 +0,49 +0,54<br>3 +0,54 +0,65, for cylinder 1-3 |
|----------|--|

|          |  |
|----------|--|
| <br><br> | <b>99 777 630</b><br>Cylinder diameter: 78.81; KH: 47.58; VT1: -1.38; MT: -16.5; MØ: 35.8; GL: 71.58; piston pin: 26x65.5; number of piston rings: 3<br>RTK, KKK, HKÜ<br>R 1.75 PC G6<br>M 2<br>DSF 3 CR<br>→ <b>80 00515 1 0 ...</b><br>cylinder head gasket piston protrusion:<br>notches thickness more than less than<br><br>1 +0,39 +0,49<br>2 +0,49 +0,54<br>3 +0,54 +0,65, for cylinder 4-6 |
|----------|--|

|  |  |
|--|--|
|  | <b>80 00515 1 0 000</b> Ø78.3; STD; set: 1; [R G6 PC 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00515 1 0 050 78.80</b> |
|--|--|

|  |   |
|--|---|
|  | <b>79 274 600</b> [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A<br><b>77 701 610</b> [Set] PL 0,25 Ø 57.728 / 61.600 / 17.000 / 1.926 St/B/G; PL 0,25 Ø 57.728 / 61.600 / 17.000 / 1.926 St/B/S<br><b>77 701 600</b> STD, The upper shell is marked with 'SPUTTER'.<br><b>77 850 610</b> [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G<br><b>77 850 620 0,50 / 77 850 600</b> STD |
|--|---|

|   |   |
|---|---|
| <br><b>331056</b> EX; 24.2 x 6 x 100.5 x A/S - - 45° - VS - 22 - III<br><br><b>33463</b> IN; 27.1 x 6 x 100.5 x S - - 45° - 22 - III<br><b>331055</b> IN; 27.2 x 6 x 100.5 x S - - 45° - 22 - III | <br><b>81-33112</b> IN/EX; 10.06/ x 6 x 42 B1 |
|---|---|

|   |                           |
|---|---------------------------|
| <br><b>50 006 300</b> installation side: intake sideCAM, for cylinder 1-3, chilled cast iron, for cylinder 1-3<br><br><b>50 006 301</b> installation side: intake sideCAM, chilled cast iron<br><b>50 006 302</b> installation side: outlet sideCAM, chilled cast iron<br><b>50 006 303</b> installation side: outlet sideCAM, for cylinder 1-3, chilled cast iron, for cylinder 1-3<br><br><b>50 005 168</b> mechanical; metal | <br><b>50 007 630</b> KIT |
|---|---------------------------|

|  |  |
|--|--|
|  | <b>7.02701.54.0</b> fuel pump; in-tank; electrical                             |
|  | <b>7.22684.14.0</b> air mass sensor; electrical, Sensor without measuring tube |

cont...

|           |   |  |  |
|-----------|---|--|--|
|           | <b>7.05817.00.0</b>                       | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic   |  |
|           | <b>50 006 411</b>                         | hydraulic; height: 35; Outer Ø: 12; length: 35   |  |
|           | <b>50 006 410</b>                         |  |  |
|           | <b>50 006 488</b>                         |  |  |
| <b>37</b> |   | <b>78.3</b>  |  |
|           | <b>AKN</b>                                | 07.1998 → 11.2000  | D LA 6 2496 cm <sup>3</sup> 4V 110 kW 150 PS 19,5 - 86.4 |
|           | <b>PASSAT (3B2), PASSAT Variant (3B5)</b> |  |  |
|           | <b>99 776 630</b>                         | Cylinder diameter: 78.81; KH: 47.58; VT1: -1.38; MT: -16.5; MØ: 35.8; GL: 71.58; piston pin: 26x65.5; number of piston rings: 3<br>RTK, KKK, HKÜ<br>R 1.75 PC G6<br>M 2<br>DSF 3 CR<br>→ <b>80 00515 1 0 ...</b><br>cylinder head gasket notches thickness piston protrusion: more than less than<br>1 +0,39 +0,49<br>2 +0,49 +0,54<br>3 +0,54 +0,65, for cylinder 1-3 |  |
|           | <b>99 777 630</b>                         | Cylinder diameter: 78.81; KH: 47.58; VT1: -1.38; MT: -16.5; MØ: 35.8; GL: 71.58; piston pin: 26x65.5; number of piston rings: 3<br>RTK, KKK, HKÜ<br>R 1.75 PC G6<br>M 2<br>DSF 3 CR<br>→ <b>80 00515 1 0 ...</b><br>cylinder head gasket notches thickness piston protrusion: more than less than<br>1 +0,39 +0,49<br>2 +0,49 +0,54<br>3 +0,54 +0,65, for cylinder 4-6 |  |
|           | <b>80 00515 1 0 000</b>                   | Ø78.3; STD; set: 1; [R G6 PC 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00515 1 0 050 78.80</b>   |  |
|           | <b>79 274 600</b>                         | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A  |  |
|           | <b>77 701 610</b>                         | [Set] PL 0,25 Ø 57.728 / 61.600 / 17.000 / 1.926 St/B/G; PL 0,25 Ø 57.728 / 61.600 / 17.000 / 1.926 St/B/S<br><b>77 701 600</b> STD, The upper shell is marked with 'SPUTTER'.   |  |
|           | <b>77 850 610</b>                         | [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G<br><b>77 850 620 0,50 / 77 850 600</b> STD   |  |
|           | <b>331056</b>                             | EX; 24.2 x 6 x 100.5 x A/S - - 45° - VS - 22 - III   | <b>81-33112</b> IN/EX; 10.06/ x 6 x 42 B1                |
|           | <b>331055</b>                             | IN; 27.2 x 6 x 100.5 x S - - 45° - 22 - III  |  |
|           | <b>50 006 300</b>                         | installation side: intake sideCAM, for cylinder 1-3, chilled cast iron, for cylinder 1-3   | <b>50 007 630</b> KIT                                    |
|           | <b>50 006 301</b>                         | installation side: intake sideCAM, chilled cast iron   |  |
|           | <b>50 006 302</b>                         | installation side: outlet sideCAM, chilled cast iron   |  |
|           | <b>50 006 303</b>                         | installation side: outlet sideCAM, for cylinder 1-3, chilled cast iron, for cylinder 1-3   |  |
|           | <b>50 005 168</b>                         | mechanical; metal  |  |
|           | <b>7.02701.54.0</b>                       | fuel pump; in-tank; electrical   |  |
|           | <b>7.22684.10.0</b>                       | air mass sensor; electrical, Sensor without measuring tube   |  |
|           | <b>7.22684.14.0</b>                       | air mass sensor; electrical, Sensor without measuring tube   |  |
|           | <b>7.05817.00.0</b>                       | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic   |  |
|           | <b>50 006 411</b>                         | hydraulic; height: 35; Outer Ø: 12; length: 35   |  |

cont...

50 006 410  
 50 006 488

**38** **79.5**

1Y 05.1989 → 04.1999 D 4 1896 cm<sup>3</sup> 2V 47-50 kW 64-68 PS 22,5 - 95.5

**GOLF III (1H1), GOLF III Variant (1H5), PASSAT (3A2, 35I), PASSAT Variant (3A5, 35I), POLO CLASSIC (6V2), VENTO (1H2)**

**91 386 600** Cylinder diameter: 79.51; KH: 39.65; MT: -1.9; GL: 65.7; piston pin: 24x64; number of piston rings: 3  
**91 386 610** 79.76 / **91 386 620** 80.01 / **91 386 630** 80.51  
**RTK**  
 R 1.75 CR G6  
 M 2 CR G1  
 DSF 3 CR  
→ **80 00008 1 0 ...**  
cylinder head gasket piston protrusion:

| notches | thickness | more than | less than |
|---------|-----------|-----------|-----------|
| 1       | 1,53      | +0,66     | +0,86     |
| 2       | 1,57      | +0,87     | +0,90     |
| 3       | 1,61      | +0,91     | +1,02     |

**80 00008 1 0 000** Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]  
**80 00008 1 0 025** 79.75 / **80 00008 1 0 050** 80.00 / **80 00008 1 0 100** 80.51  
**80 00725 1 0 000** Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]  
**80 00725 1 0 025** 79.75 / **80 00725 1 0 050** 80.00

**91 386 960** piston: 91386600; cylinder liner: 89434190

**89 434 190** T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7

**78 635 620** [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  
**78 635 600** STD  
**77 150 690** [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B, With 2 oil holes.  
**77 152 610** [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  
**77 152 620** 0,50 / **77 152 630** 0,75 / **77 152 600** STD, 180° oil groove  
**87 464 610** [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  
**87 464 620** 0,50 / **87 464 630** 0,75 / **87 464 600** STD / **87 464 640** 1,00  
**87 475 610** [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G  
**87 475 620** 0,50 / **87 475 630** 0,75 / **87 475 600** STD, 180° oil groove

**50 003 069** -- G - S - PC - SB - - -; bare, Prechamber bore Ø 32 mm, Hydraulic tappets, Valve stem Ø 8 mm, →mot. 580000  
**50 003 107** -- G - S - PC - SB - - -; bare, Valve stem Ø 7 mm, mot. 580.001→

|              |  |                 |  |
|--------------|--|-----------------|--|
| <b>39474</b> | EX; 31 x 7 x 95.6 x A/S - - 45° - VS - 22 - III        | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
| <b>33049</b> | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III      | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>39185</b> | EX; 31.2 x 8 x 95.55 x RA/S - Cr - 45° - VS - 22 - III | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
| <b>39395</b> | IN; 36 x 7 x 95.6 x S - - 45° - 22 - III               | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
| <b>39123</b> | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III               | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|              |  | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|              |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

**50 006 203** CAM, chilled cast iron

|                     |  |                   |   |
|---------------------|--|-------------------|---|
| <b>50 005 148</b>   | mechanical; metal                          | <b>50 005 806</b> | <b>1.9 D, 1.9 D:</b> mot. 31-J-000 001→ |
| <b>50 005 151</b>   | mechanical; metal, with backhousing        |                   |   |
| <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5 |                   |   |

**7.09269.27.0** length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6

**7.20235.01.0** non-return valve  
**7.20469.51.0** non-return valve; mechanical

**7.24808.51.0** vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0

**7.06740.04.0** water pump auxiliary cooling; electrical

cont...

V

**7.21895.55.0** electric switchover valve (air control); electric switch-over valve (secondary air); boost pressure control valve; electrical

**50 006 460** hydraulic; height: 26; Outer Ø: 35; length: 26

**39** **79.5**

**1Z** 08.1993 → 04.1999 D A 4 1896 cm<sup>3</sup> 2V 66 kW 90 PS 19,5 - 95.5

**GOLF III (1H1), GOLF III Cabriolet (1E7), GOLF III Variant (1H5), PASSAT (3A2, 35I), PASSAT Variant (3A5, 35I), VENTO (1H2)**

**94 427 700** Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3

**94 427 710 79.76 / 94 427 720 80.01 / 94 427 730 80.51**  
RTK, KBB

|     |      |    |    |
|-----|------|----|----|
| R   | 1.75 | PC | G6 |
| M   | 2    | CR | G1 |
| DSF | 3    | CR |    |

→ **80 00008 1 0 ...**  
cylinder head gasket piston protrusion:

| notches | thickness | more than | less than               |
|---------|-----------|-----------|-------------------------|
| 1       |           | +0,91     | +1,00                   |
| 2       |           | +1,01     | +1,10                   |
| 3       |           | +1,11     | +1,20, for cylinder 1-2 |

**94 428 700** Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3

**94 428 710 79.76 / 94 428 720 80.01 / 94 428 730 80.51**  
RTK, KBB

|     |      |    |    |
|-----|------|----|----|
| R   | 1.75 | PC | G6 |
| M   | 2    | CR | G1 |
| DSF | 3    | CR |    |

→ **80 00008 1 0 ...**  
cylinder head gasket piston protrusion:

| notches | thickness | more than | less than               |
|---------|-----------|-----------|-------------------------|
| 1       |           | +0,91     | +1,00                   |
| 2       |           | +1,01     | +1,10                   |
| 3       |           | +1,11     | +1,20, for cylinder 3-4 |

**80 00008 1 0 000** Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]  
**80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51**

**80 00725 1 0 000** Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]  
**80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00**

**89 500 110** N - Wet cylinder liner; finished; A=103 C=110 L=168 H+F=8.9+1.2

**89 434 190** T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7

**85 957 604** BU STD Ø 42.975 / 46.000 / 15.000 / St/A  
**85 957 694 SEMI**, Bushing for intermediary shaft, front.

**85 958 604** BU STD Ø 41.975 / 45.000 / 15.000 / St/A  
**85 958 694 SEMI**, Bushing for intermediary shaft, rear.

**78 635 620** [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  
**78 635 600 STD**

**77 152 610** [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  
**77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD**, 180° oil groove

**77 213 610** [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1  
**77 213 620 0,50 / 77 213 600 STD**

**77 214 690** [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.

**87 475 610** [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G  
**87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD**, 180° oil groove

|               |   |                 |  |
|---------------|---|-----------------|--|
| <b>331143</b> | EX; 31.6 x 7 x 96.9 x RA/S - - 45° - 22 - III                         | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
| <b>331142</b> | EX; 31.6 x 8 x 96.9 x RA/S - - 45° - 22 - III                         | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>39486</b>  | IN; 36 x 7 x 96.9 x S - - 45° - 22 - III                              | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
| <b>39423</b>  | IN; 36 x 8 x 96.9 x RA/S - - 45° - VS - 22 - III<br>OES specification | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
| <b>331141</b> | IN; 36.1 x 8 x 96.9 x S - - 45° - 22 - III<br>IAM specification       | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|               |   | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|               |   | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

**50 006 205** CAM, chilled cast iron

cont...



|           |   |   |           |   |
|-----------|---|---|-----------|---|
|           | <b>50 005 158</b>   | mechanical  |           | <b>50 005 806</b>                               |
|           | <b>50 005 148</b>   | mechanical; metal   |           |   |
|           | <b>50 005 151</b>   | mechanical; metal, with backhousing   |           |   |
|           | <b>7.07152.46.0</b>   | mechanical; metal; Impeller diameter: 59.5  |           |   |
|           | <b>7.07152.12.0</b>   | mechanical; plastic   |           |   |
|           | <b>7.09269.27.0</b>   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |           |   |
|           | <b>7.18221.51.0</b>   | air mass sensor; electrical   |           |   |
|           | <b>7.18222.10.0</b>   | intake manifold pressure sensor; pneumatic  |           |   |
|           | <b>7.24808.51.0</b>   | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0   |           |   |
|           | <b>7.06740.04.0</b>   | water pump auxiliary cooling; electrical  |           |   |
|           | <b>7.21895.55.0</b>   | electric switchover valve (air control); electric switch-over valve (secondary air); boost pressure control valve; electrical                                   |           |   |
|           | <b>7.21903.70.0</b>   | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic                                   |           |   |
|           | <b>50 007 596</b>   | hydraulic; Outer Ø: 12; length: 64  |           |   |
|           | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |           |   |
| <b>40</b> |   | <b>79.5</b>   |           |   |
|           | <b>AAZ</b>  | 03.1991 → 09.1999   | D A 4     | 1896 cm <sup>3</sup> 2V 55 kW 75 PS 22,5 - 95.5 |
|           | <b>GOLF III (1H1), GOLF III Variant (1H5), GOLF IV (1J1), JETTA III (1H5), PASSAT (3A2, 35I), PASSAT B3 (35I), PASSAT Variant (3A5, 35I), VENTO (1H2)</b> |   |           |   |
|           | <b>91 429 600</b>   | Cylinder diameter: 79.51; KH: 45.65; MT: -1.9; GL: 71.7; piston pin: 26x66; number of piston rings: 3   |           |   |
|           | <b>91 429 610</b>   | 79.76 / <b>91 429 620</b> 80.01 / <b>91 429 630</b> 80.51   |           |   |
|           |   | RTK, RK, Lox  |           |   |
|           |   | R   | 1.75      | CR G6   |
|           |   | M   | 2         | CR G1   |
|           |   | DSF   | 3         | CR  |
|           |   | → <b>80 00008 1 0 ...</b>   |           |   |
|           |   | cylinder head gasket piston protrusion:   |           |   |
|           |   | notches   | thickness | more than less than                             |
|           |   | 1   | 1,53      | +0,66 +0,86                                     |
|           |   | 2   | 1,57      | +0,87 +0,90                                     |
|           |   | 3   | 1,61      | +0,91 +1,02                                     |
|           | <b>80 00008 1 0 000</b>   | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025</b> 79.75 / <b>80 00008 1 0 050</b> 80.00 / <b>80 00008 1 0 100</b> 80.51 |           |   |
|           | <b>80 00725 1 0 000</b>   | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025</b> 79.75 / <b>80 00725 1 0 050</b> 80.00                                    |           |   |
|           | <b>91 429 960</b>   | piston: 91429600; cylinder liner: 89434190  |           |   |
|           | <b>89 434 190</b>   | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7   |           |   |
|           | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |           |   |
|           | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |           |   |
|           | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |           |   |
|           | <b>77 152 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620</b> 0,50 / <b>77 152 630</b> 0,75 / <b>77 152 600</b> STD, 180° oil groove               |           |   |
|           | <b>77 213 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1<br><b>77 213 620</b> 0,50 / <b>77 213 600</b> STD  |           |   |
|           | <b>77 214 690</b>   | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.  |           |   |
|           | <b>87 475 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620</b> 0,50 / <b>87 475 630</b> 0,75 / <b>87 475 600</b> STD, 180° oil groove             |           |   |
|           | <b>39474</b>  | EX; 31 x 7 x 95.6 x A/S - - 45° - VS - 22 - III   |           |   |
|           | <b>33049</b>  | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III   |           |   |
|           | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7  |           |   |
|           | <b>MK-8H</b>  | valve cotter; number of notches: 3; valve stem diameter: 8  |           |   |

cont...

|  |   |  |                   |  |
|--|---|--|-------------------|--|
| <b>39185</b>                             | EX; 31.2 x 8 x 95.55 x RA/S - Cr - 45° - VS - 22 - III  |  | <b>81-3310</b>    | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
| <b>39395</b>                             | IN; 36 x 7 x 95.6 x S - - 45° - 22 - III  |  | <b>81-33103</b>   | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
| <b>39143</b>                             | IN; 36 x 8 x 95.6 x RA/S - - 45° - VS - 22 - III  |  | <b>81-3312</b>    | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |   |  | <b>81-33104</b>   | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|  |   |  | <b>81-3311</b>    | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
| <b>50 006 203</b>                        | CAM, chilled cast iron  |  |                   |  |
| <b>50 005 148</b>                        | mechanical; metal   |  | <b>50 005 806</b> | 1.9 TD: mot. 31-J-000 001→                                 |
| <b>50 005 151</b>                        | mechanical; metal, with backhousing   |  |                   |  |
| <b>7.07152.46.0</b>                      | mechanical; metal; Impeller diameter: 59.5  |  |                   |  |
| <b>7.09269.27.0</b>                      | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |  |                   |  |
| <b>7.20235.01.0</b>                      | non-return valve  |  |                   |  |
| <b>7.20469.51.0</b>                      | non-return valve; mechanical  |  |                   |  |
| <b>7.24808.51.0</b>                      | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0   |  |                   |  |
| <b>7.02074.75.0</b>                      | water pump auxiliary cooling; electrical  |  |                   |  |
| <b>7.06740.04.0</b>                      | water pump auxiliary cooling; electrical  |  |                   |  |
| <b>50 006 460</b>                        | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |                   |  |
| <b>41</b>                                | <b>79.5</b>   |  |                   |  |
| <b>AEF</b>                               | 10.1994 → 12.2000 D 4 1896 cm <sup>3</sup> 2V 47 kW 64 PS 22,5 - 95.5   |  |                   |  |
| <b>CADDY II Pickup (9U7), POLO (6N1)</b> |   |  |                   |  |
| <b>91 386 600</b>                        | Cylinder diameter: 79.51; KH: 39.65; MT: -1.9; GL: 65.7; piston pin: 24x64; number of piston rings: 3<br><b>91 386 610 79.76 / 91 386 620 80.01 / 91 386 630 80.51</b><br>RTK<br>R 1.75 CR G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion:<br><br>notches thickness more than less than<br>1 1,53 +0,66 +0,86<br>2 1,57 +0,87 +0,90<br>3 1,61 +0,91 +1,02 |  |                   |  |
| <b>80 00008 1 0 000</b>                  | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51</b>   |  |                   |  |
| <b>80 00725 1 0 000</b>                  | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00</b>   |  |                   |  |
| <b>91 386 960</b>                        | piston: 91386600; cylinder liner: 89434190  |  |                   |  |
| <b>89 434 190</b>                        | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7   |  |                   |  |
| <b>78 635 620</b>                        | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |  |                   |  |
| <b>77 150 690</b>                        | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B, With 2 oil holes.  |  |                   |  |
| <b>77 152 610</b>                        | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove</b>   |  |                   |  |
| <b>87 464 610</b>                        | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00</b>  |  |                   |  |
| <b>39474</b>                             | EX; 31 x 7 x 95.6 x A/S - - 45° - VS - 22 - III   |  | <b>MK-7H</b>      | valve cotter; number of notches: 3; valve stem diameter: 7 |
| <b>33049</b>                             | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III   |  | <b>MK-8H</b>      | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>39185</b>                             | EX; 31.2 x 8 x 95.55 x RA/S - Cr - 45° - VS - 22 - III  |  | <b>81-3310</b>    | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
| <b>39503</b>                             | EX; 31.5 x 7 x 96.4 x RA/S - - 45° - VS - 22 - III  |  | <b>81-33103</b>   | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
| <b>39395</b>                             | IN; 36 x 7 x 95.6 x S - - 45° - 22 - III  |  | <b>81-3312</b>    | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
| <b>39502</b>                             | IN; 36 x 7 x 96.6 x S - - 45° - 22 - III  |  | <b>81-33104</b>   | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
| <b>39123</b>                             | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III  |  | <b>81-3311</b>    | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

cont...



|  |                     |   |
|--|---------------------|---|
|  | <b>50 006 204</b>   | CAM, chilled cast iron  |
|  | <b>50 005 158</b>   | mechanical  |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6                               |
|  | <b>7.24808.51.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |

|           |  |   |
|-----------|--|---|
| <b>42</b> |  | <b>79.5</b>   |
|           | <b>AEY</b>   | 12.1995 → 08.1999 D 4 1896 cm <sup>3</sup> 2V 47-48 kW 64-65 PS 19,5 - 95.5 |
|           | <b>GOLF III (1H1), GOLF III Variant (1H5), POLO CLASSIC (6V2), VENTO (1H2)</b> |   |

|  |   |   |
|--|---|---|
|  | <b>94 427 700</b>   | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 |
|  | <b>94 427 710 79.76 / 94 427 720 80.01 / 94 427 730 80.51</b> | RTK, KBB  |
|  | R 1.75 PC G6  |   |
|  | M 2 CR G1   |   |
|  | DSF 3 CR  |   |
|  | → <b>80 00008 1 0 ...</b>                                     |   |
|  | cylinder head gasket piston protrusion:                       |   |
|  | notches thickness more than less than                         |   |
|  | 1 +0,91 +1,00   |   |
|  | 2 +1,01 +1,10   |   |
|  | 3 +1,11 +1,20, for cylinder 1-2                               |   |

|  |   |   |
|--|---|---|
|  | <b>94 428 700</b>   | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 |
|  | <b>94 428 710 79.76 / 94 428 720 80.01 / 94 428 730 80.51</b> | RTK, KBB  |
|  | R 1.75 PC G6  |   |
|  | M 2 CR G1   |   |
|  | DSF 3 CR  |   |
|  | → <b>80 00008 1 0 ...</b>                                     |   |
|  | cylinder head gasket piston protrusion:                       |   |
|  | notches thickness more than less than                         |   |
|  | 1 +0,91 +1,00   |   |
|  | 2 +1,01 +1,10   |   |
|  | 3 +1,11 +1,20, for cylinder 3-4                               |   |

|  |   |  |
|--|---|--|
|  | <b>80 00008 1 0 000</b>   | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3] |
|  | <b>80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51</b> |  |
|  | <b>80 00725 1 0 000</b>   | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]    |
|  | <b>80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00</b>                          |  |

|  |  |  |
|--|--|--|
|  | <b>89 434 190</b>  | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7              |
|  | <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A                       |
|  | <b>78 635 600 STD</b>  |  |
|  | <b>77 152 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A                |
|  | <b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove</b> |  |
|  | <b>77 213 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1             |
|  | <b>77 213 620 0,50 / 77 213 600 STD</b>                                    |  |
|  | <b>77 214 690</b>  | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes. |

|  |              |  |  |                 |  |
|--|--------------|--|--|-----------------|--|
|  | <b>33049</b> | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III      |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>39185</b> | EX; 31.2 x 8 x 95.55 x RA/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39503</b> | EX; 31.5 x 7 x 96.4 x RA/S - - 45° - VS - 22 - III     |  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>39502</b> | IN; 36 x 7 x 96.6 x S - - 45° - 22 - III               |  | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|  | <b>39123</b> | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III               |  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |  |  | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|  |              |  |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

cont...



|  |                     |   |
|--|---------------------|---|
|  | <b>50 006 204</b>   | CAM, chilled cast iron  |
|  | <b>50 005 158</b>   | mechanical  |
|  | <b>50 005 148</b>   | mechanical; metal   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing, <b>64 1.9 SDI:</b><br>09.1996→   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5  |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |
|  | <b>7.02550.58.0</b> | fuel pump; in-tank; electrical  |
|  | <b>7.02550.57.0</b> | swirl pot; in-tank; electrical  |
|  | <b>7.18221.51.0</b> | air mass sensor; electrical   |
|  | <b>7.24808.51.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0                         |
|  | <b>7.06740.04.0</b> | water pump auxiliary cooling; electrical  |
|  | <b>7.21903.70.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |

**43** | | **79.5**

AFN 03.1996→11.2000 D LA 4 1896 cm<sup>3</sup> 2V 81 kW 110 PS 19,5 - 95.5  
**GOLF III (1H1), GOLF III Cabriolet (1E7), GOLF III Variant (1H5), PASSAT (3A2, 35I), PASSAT (3B2), PASSAT Variant (3A5, 35I), PASSAT Variant (3B5), SHARAN (7M8, 7M9, 7M6), VENTO (1H2)**

**94 427 700** Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3  
**94 427 710 79.76 / 94 427 720 80.01 / 94 427 730 80.51**  
 RTK, KBB  

|     |      |    |    |
|-----|------|----|----|
| R   | 1.75 | PC | G6 |
| M   | 2    | CR | G1 |
| DSF | 3    | CR |    |

 → **80 00008 1 0 ...**  
 cylinder head gasket piston protrusion:

|                                       |  |       |                         |
|---------------------------------------|--|-------|-------------------------|
| notches thickness more than less than |  |       |                         |
| 1                                     |  | +0,91 | +1,00                   |
| 2                                     |  | +1,01 | +1,10                   |
| 3                                     |  | +1,11 | +1,20, for cylinder 1-2 |

**94 428 700** Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3  
**94 428 710 79.76 / 94 428 720 80.01 / 94 428 730 80.51**  
 RTK, KBB  

|     |      |    |    |
|-----|------|----|----|
| R   | 1.75 | PC | G6 |
| M   | 2    | CR | G1 |
| DSF | 3    | CR |    |

 → **80 00008 1 0 ...**  
 cylinder head gasket piston protrusion:

|                                       |  |       |                         |
|---------------------------------------|--|-------|-------------------------|
| notches thickness more than less than |  |       |                         |
| 1                                     |  | +0,91 | +1,00                   |
| 2                                     |  | +1,01 | +1,10                   |
| 3                                     |  | +1,11 | +1,20, for cylinder 3-4 |

**80 00008 1 0 000** Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]  
**80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51**  
**80 00725 1 0 000** Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]  
**80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00**

**89 434 190** T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7

**78 635 620** [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  
**78 635 600** STD  
**77 152 610** [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  
**77 152 620 0,50 / 77 152 630 0,75 / 77 152 600** STD, 180° oil groove

cont...



|   |  |                   |  |
|---|--|-------------------|--|
| <b>77 214 690</b>                       | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.   |                   |  |
| <b>77 288 610</b>                       | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1; PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/S  |                   |  |
| <b>77 288 620 0,50 / 77 288 600 STD</b> | The upper shell is marked with 'SPUTTER'.  |                   |  |
| <b>87 475 610</b>                       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G  |                   |  |
|   | <b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD</b> , 180° oil groove  |                   |  |
| <b>331143</b>                           | EX; 31.6 x 7 x 96.9 x RA/S - - 45° - 22 - III  | <b>MK-7H</b>      | valve cotter; number of notches: 3; valve stem diameter: 7 |
| <b>331142</b>                           | EX; 31.6 x 8 x 96.9 x RA/S - - 45° - 22 - III  | <b>MK-8H</b>      | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>39486</b>                            | IN; 36 x 7 x 96.9 x S - - 45° - 22 - III   | <b>81-3310</b>    | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
| <b>39423</b>                            | IN; 36 x 8 x 96.9 x RA/S - - 45° - VS - 22 - III<br>OES specification  | <b>81-33103</b>   | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
| <b>331141</b>                           | IN; 36.1 x 8 x 96.9 x S - - 45° - 22 - III<br>IAM specification  | <b>81-3312</b>    | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|   |  | <b>81-33104</b>   | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|   |  | <b>81-3311</b>    | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
| <b>50 006 205</b>                       | CAM, chilled cast iron   |                   |  |
| <b>50 005 148</b>                       | mechanical; metal  | <b>50 005 806</b> |  |
| <b>50 005 151</b>                       | mechanical; metal, with backhousing  |                   |  |
| <b>7.07152.46.0</b>                     | mechanical; metal; Impeller diameter: 59.5   |                   |  |
| <b>7.09269.31.0</b>                     | length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9   |                   |  |
| <b>7.18221.51.0</b>                     | air mass sensor; electrical  |                   |  |
| <b>7.22684.18.0</b>                     | air mass sensor; electrical, Sensor without measuring tube   |                   |  |
| <b>7.18222.10.0</b>                     | intake manifold pressure sensor; pneumatic   |                   |  |
| <b>7.05817.00.0</b>                     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |                   |  |
| <b>7.24808.51.0</b>                     | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |                   |  |
| <b>7.06740.00.0</b>                     | water pump auxiliary cooling; electrical   |                   |  |
| <b>7.06740.04.0</b>                     | water pump auxiliary cooling; electrical   |                   |  |
| <b>7.21903.70.0</b>                     | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |                   |  |
| <b>7.21903.75.0</b>                     | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |                   |  |
| <b>50 006 460</b>                       | hydraulic; height: 26; Outer Ø: 35; length: 26   |                   |  |

|                   |                   |   |   |                      |    |       |       |      |        |
|-------------------|-------------------|---|---|----------------------|----|-------|-------|------|--------|
| <b>44</b>         | <b>79.5</b>       |   |   |                      |    |       |       |      |        |
| <b>AGD</b>        | 07.1996 → 10.1999 | D | 4 | 1896 cm <sup>3</sup> | 2V | 47 kW | 64 PS | 19,5 | - 95.5 |
| <b>POLO (6N1)</b> |                   |   |   |                      |    |       |       |      |        |

|   |   |
|---|---|
| <b>94 427 700</b>   | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 |
| <b>94 427 710 79.76 / 94 427 720 80.01 / 94 427 730 80.51</b> | RTK, KBB  |
|   | R 1.75 PC G6  |
|   | M 2 CR G1   |
|   | DSF 3 CR  |
|   | → <b>80 00008 1 0</b> ...   |
|   | cylinder head gasket piston protrusion:   |
|   | notches thickness more than less than   |
|   | 1 +0,91 +1,00   |
|   | 2 +1,01 +1,10   |
|   | 3 +1,11 +1,20, for cylinder 1-2   |

cont...

|           |                            |   |   |
|-----------|----------------------------|---|---|
|           | <b>94 428 700</b>          | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3<br><b>94 428 710</b> 79.76 / <b>94 428 720</b> 80.01 / <b>94 428 730</b> 80.51<br>RTK, KBB<br>R 1.75 PC G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion:<br><br>notches thickness more than less than<br>1 +0,91 +1,00<br>2 +1,01 +1,10<br>3 +1,11 +1,20, for cylinder 3-4 |   |
|           | <b>80 00008 1 0 000</b>    | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025</b> 79.75 / <b>80 00008 1 0 050</b> 80.00 / <b>80 00008 1 0 100</b> 80.51   |   |
|           | <b>80 00725 1 0 000</b>    | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025</b> 79.75 / <b>80 00725 1 0 050</b> 80.00  |   |
|           | <b>89 434 190</b>          | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7   |   |
|           | <b>78 635 620</b>          | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |   |
|           | <b>77 152 610</b>          | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620</b> 0,50 / <b>77 152 630</b> 0,75 / <b>77 152 600</b> STD, 180° oil groove   |   |
|           | <b>77 213 610</b>          | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1<br><b>77 213 620</b> 0,50 / <b>77 213 600</b> STD  |   |
|           | <b>77 214 690</b>          | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.  |   |
|           | <b>33049</b>               | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III   | <br><b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|           | <b>39185</b>               | EX; 31.2 x 8 x 95.55 x RA/S - Cr - 45° - VS - 22 - III  | <br><b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | <b>39503</b>               | EX; 31.5 x 7 x 96.4 x RA/S - - 45° - VS - 22 - III  | <br><b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|           | <b>39502</b>               | IN; 36 x 7 x 96.6 x S - - 45° - 22 - III  | <br><b>81-33103</b> IN/EX; 12.08/15 x 7 x 36.5 B1                           |
|           | <b>39123</b>               | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III  | <br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|           |                            |   | <br><b>81-33104</b> IN/EX; 12.25/15 x 7 x 36.5 B1                           |
|           |                            |   | <br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|           | <b>50 006 204</b>          | CAM, chilled cast iron  |   |
|           | <b>50 005 158</b>          | mechanical  |   |
|           | <b>7.09269.27.0</b>        | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |   |
|           | <b>7.24808.51.0</b>        | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0   |   |
|           | <b>50 006 460</b>          | hydraulic; height: 26; Outer Ø: 35; length: 26  |   |
| <b>45</b> | <b>79.5</b>                |   |   |
|           | <b>AHB</b>                 | 07.1996 → 09.2000   | D 4 1715 cm <sup>3</sup> 2V 42 kW 57 PS 19,5 - 86.4                         |
|           | <b>CADDY II MPV (9K9B)</b> |   |   |
|           | <b>80 00725 1 0 000</b>    | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025</b> 79.75 / <b>80 00725 1 0 050</b> 80.00  |   |
|           | <b>78 635 620</b>          | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |   |
|           | <b>77 150 690</b>          | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B, With 2 oil holes.  |   |
|           | <b>77 152 610</b>          | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620</b> 0,50 / <b>77 152 630</b> 0,75 / <b>77 152 600</b> STD, 180° oil groove   |   |
|           | <b>87 464 610</b>          | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620</b> 0,50 / <b>87 464 630</b> 0,75 / <b>87 464 600</b> STD / <b>87 464 640</b> 1,00   |   |
|           | <b>39503</b>               | EX; 31.5 x 7 x 96.4 x RA/S - - 45° - VS - 22 - III  | <br><b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|           | <b>39502</b>               | IN; 36 x 7 x 96.6 x S - - 45° - 22 - III  | <br><b>81-33103</b> IN/EX; 12.08/15 x 7 x 36.5 B1                           |
|           |                            |   | <br><b>81-33104</b> IN/EX; 12.25/15 x 7 x 36.5 B1                           |

cont...

|  |                     |   |
|--|---------------------|---|
|  | <b>50 006 204</b>   | CAM, chilled cast iron  |
|  | <b>50 005 148</b>   | mechanical; metal   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5  |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |
|  | <b>7.24808.51.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0   |
|  | <b>7.21895.55.0</b> | electric switchover valve (air control); electric switch-over valve (secondary air); boost pressure control valve; electrical pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic |
|  | <b>7.21903.70.0</b> |   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |

|           |                   |   |
|-----------|-------------------|---|
| <b>46</b> |                   | <b>79.5</b>   |
|           | <b>AHG</b>        | 04.1997 → 10.1999 D 4 1716 cm <sup>3</sup> 2V 42-44 kW 57-60 PS 19,5 - 86.4 |
|           | <b>POLO (6N1)</b> |   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00725 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00</b>                  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |
|  | <b>77 150 690</b>       | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B, With 2 oil holes.   |
|  | <b>77 152 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove</b>    |
|  | <b>87 464 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00</b> |
|  | <b>39503</b>            | EX; 31.5 x 7 x 96.4 x RA/S - - 45° - VS - 22 - III   |
|  | <b>39502</b>            | IN; 36 x 7 x 96.6 x S - - 45° - 22 - III   |
|  | <b>MK-7H</b>            | valve cotter; number of notches: 3; valve stem diameter: 7   |
|  | <b>81-33103</b>         | IN/EX; 12.08/15 x 7 x 36.5 B1  |
|  | <b>81-33104</b>         | IN/EX; 12.25/15 x 7 x 36.5 B1  |

|  |                     |   |
|--|---------------------|---|
|  | <b>50 006 204</b>   | CAM, chilled cast iron  |
|  | <b>50 005 158</b>   | mechanical  |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6                               |
|  | <b>7.24808.51.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |

|           |   |   |
|-----------|---|---|
| <b>47</b> |   | <b>79.5</b>   |
|           | <b>AHH</b>                                | 10.1996 → 11.2000 D A 4 1896 cm <sup>3</sup> 2V 66 kW 90 PS 19,5 - 95.5 |
|           | <b>PASSAT (3B2), PASSAT Variant (3B5)</b> |   |

|  |                   |   |
|--|-------------------|---|
|  | <b>94 427 700</b> | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3<br><b>94 427 710 79.76 / 94 427 720 80.01 / 94 427 730 80.51</b><br>RTK, KBB<br>R 1.75 PC G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion:<br><br>notches thickness more than less than<br>1 +0,91 +1,00<br>2 +1,01 +1,10<br>3 +1,11 +1,20, for cylinder 1-2 |
|--|-------------------|---|

cont...

|           |  |   |       |  |    |          |          |       |        |
|-----------|--|---|-------|--|----|----------|----------|-------|--------|
|           | <b>94 428 700</b>  | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3<br><b>94 428 710</b> 79.76 / <b>94 428 720</b> 80.01 / <b>94 428 730</b> 80.51<br>RTK, KBB<br>R 1.75 PC G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion:<br><br>notches thickness more than less than<br>1 +0,91 +1,00<br>2 +1,01 +1,10<br>3 +1,11 +1,20, for cylinder 3-4 |       |  |    |          |          |       |        |
|           | <b>80 00008 1 0 000</b>  | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025</b> 79.75 / <b>80 00008 1 0 050</b> 80.00 / <b>80 00008 1 0 100</b> 80.51   |       |  |    |          |          |       |        |
|           | <b>89 434 190</b>  | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7   |       |  |    |          |          |       |        |
|           | <b>85 957 604</b>  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |       |  |    |          |          |       |        |
|           | <b>85 958 604</b>  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |       |  |    |          |          |       |        |
|           | <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |       |  |    |          |          |       |        |
|           | <b>77 152 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620</b> 0,50 / <b>77 152 630</b> 0,75 / <b>77 152 600</b> STD, 180° oil groove   |       |  |    |          |          |       |        |
|           | <b>77 213 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1<br><b>77 213 620</b> 0,50 / <b>77 213 600</b> STD  |       |  |    |          |          |       |        |
|           | <b>77 214 690</b>  | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.  |       |  |    |          |          |       |        |
|           | <b>87 475 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620</b> 0,50 / <b>87 475 630</b> 0,75 / <b>87 475 600</b> STD, 180° oil groove   |       |  |    |          |          |       |        |
|           | <b>331143</b>  | EX; 31.6 x 7 x 96.9 x RA/S - - 45° - 22 - III   |       | <b>MK-7H</b><br>valve cotter; number of notches: 3;<br>valve stem diameter: 7                        |    |          |          |       |        |
|           | <b>39486</b>   | IN; 36 x 7 x 96.9 x S - - 45° - 22 - III  |       | <b>81-33103</b><br>IN/EX; 12.08/15 x 7 x 36.5 B1<br><b>81-33104</b><br>IN/EX; 12.25/15 x 7 x 36.5 B1 |    |          |          |       |        |
|           | <b>50 006 205</b>  | CAM, chilled cast iron  |       |  |    |          |          |       |        |
|           | <b>50 005 158</b>  | mechanical  |       |  |    |          |          |       |        |
|           | <b>7.09269.27.0</b>  | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |       |  |    |          |          |       |        |
|           | <b>7.22684.18.0</b>  | air mass sensor; electrical, Sensor without measuring tube  |       |  |    |          |          |       |        |
|           | <b>7.18222.10.0</b>  | intake manifold pressure sensor; pneumatic  |       |  |    |          |          |       |        |
|           | <b>7.05817.00.0</b>  | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic  |       |  |    |          |          |       |        |
|           | <b>7.24808.51.0</b>  | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0   |       |  |    |          |          |       |        |
|           | <b>7.21903.70.0</b>  | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic   |       |  |    |          |          |       |        |
|           | <b>7.21903.75.0</b>  | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic   |       |  |    |          |          |       |        |
|           | <b>50 006 460</b>  | hydraulic; height: 26; Outer Ø: 35; length: 26  |       |  |    |          |          |       |        |
| <b>48</b> |  | <b>79.5</b>   |       |  |    |          |          |       |        |
|           | AHU  | 08.1993 → 11.2000   | D A 4 | 1896 cm³   | 2V | 66-67 kW | 90-91 PS | ⊕19,5 | - 95.5 |
|           | GOLF III (1H1), GOLF III Cabriolet (1E7), GOLF III Variant (1H5), JETTA III (1H5), PASSAT (3A2, 35I), PASSAT (3B2), PASSAT Variant (3A5, 35I), PASSAT Variant (3B5), POLO CLASSIC (6V2), VENTO (1H2) |   |       |  |    |          |          |       |        |

|  |   |   |   |   |  |   |  |
|--|---|---|---|---|--|---|--|
|  | <b>94 427 700</b>   | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 | <b>94 427 710</b> 79.76 / <b>94 427 720</b> 80.01 / <b>94 427 730</b> 80.51 | RTK, KBB<br>R 1.75 PC G6<br>M 2 CR G1<br>DSF 3 CR | → <b>80 00008 1 0 ...</b>                                  | cylinder head gasket piston protrusion: | notches thickness more than less than<br>1 +0,91 +1,00<br>2 +1,01 +1,10<br>3 +1,11 +1,20, for cylinder 1-2 |
|  | <b>94 428 700</b>   | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 | <b>94 428 710</b> 79.76 / <b>94 428 720</b> 80.01 / <b>94 428 730</b> 80.51 | RTK, KBB<br>R 1.75 PC G6<br>M 2 CR G1<br>DSF 3 CR | → <b>80 00008 1 0 ...</b>                                  | cylinder head gasket piston protrusion: | notches thickness more than less than<br>1 +0,91 +1,00<br>2 +1,01 +1,10<br>3 +1,11 +1,20, for cylinder 3-4 |
|  | <b>80 00008 1 0 000</b>                                   | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]  |   |   |  |   |  |
|  | <b>80 00725 1 0 000</b>                                   | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]   |   |   |  |   |  |
|  | <b>89 434 190</b>   | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7   |   |   |  |   |  |
|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A  |   |   |  |   |  |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A  |   |   |  |   |  |
|  | <b>85 958 694 SEMI</b>                                    | Bushing for intermediary shaft, rear.   |   |   |  |   |  |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  |   |   |  |   |  |
|  | <b>78 635 600 STD</b>                                     |   |   |   |  |   |  |
|  | <b>77 152 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |   |   |  |   |  |
|  | <b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> | 180° oil groove   |   |   |  |   |  |
|  | <b>77 213 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1  |   |   |  |   |  |
|  | <b>77 213 620 0,50 / 77 213 600 STD</b>                   |   |   |   |  |   |  |
|  | <b>77 214 690</b>   | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.  |   |   |  |   |  |
|  | <b>87 475 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G   |   |   |  |   |  |
|  | <b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD</b> | 180° oil groove   |   |   |  |   |  |
|  | <b>331143</b>   | EX; 31.6 x 7 x 96.9 x RA/S - - 45° - 22 - III   |   | <b>MK-7H</b>                                      | valve cotter; number of notches: 3; valve stem diameter: 7 |   |  |
|  | <b>331142</b>   | EX; 31.6 x 8 x 96.9 x RA/S - - 45° - 22 - III   |   | <b>MK-8H</b>                                      | valve cotter; number of notches: 3; valve stem diameter: 8 |   |  |
|  | <b>39486</b>  | IN; 36 x 7 x 96.9 x S - - 45° - 22 - III  |   | <b>81-3310</b>                                    | IN/EX; 12.06/15 x 8 x 36.5 B1                              |   |  |
|  | <b>39423</b>  | IN; 36 x 8 x 96.9 x RA/S - - 45° - VS - 22 - III<br>OES specification   |   | <b>81-33103</b>                                   | IN/EX; 12.08/15 x 7 x 36.5 B1                              |   |  |
|  | <b>331141</b>   | IN; 36.1 x 8 x 96.9 x S - - 45° - 22 - III<br>IAM specification   |   | <b>81-3312</b>                                    | IN/EX; 12.13/15 x 8 x 36.5 B1                              |   |  |
|  | <b>81-33104</b>   |   |   | <b>81-33104</b>                                   | IN/EX; 12.25/15 x 7 x 36.5 B1                              |   |  |
|  | <b>81-3311</b>  |   |   | <b>81-3311</b>                                    | IN/EX; 12.2/15 x 8 x 36.5 B1                               |   |  |
|  | <b>50 006 205</b>   | CAM, chilled cast iron  |   |   |  |   |  |
|  | <b>50 005 158</b>   | mechanical  |   |   |  |   |  |
|  | <b>50 005 148</b>   | mechanical; metal   |   |   |  |   |  |
|  | <b>7.07152.46.0</b>                                       | mechanical; metal; Impeller diameter: 59.5  |   |   |  |   |  |
|  | <b>7.07152.12.0</b>                                       | mechanical; plastic   |   |   |  |   |  |
|  | <b>7.09269.27.0</b>                                       | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |   |   |  |   |  |

cont...



|  |                     |   |
|--|---------------------|---|
|  | <b>7.18221.51.0</b> | air mass sensor; electrical   |
|  | <b>7.22684.18.0</b> | air mass sensor; electrical, Sensor without measuring tube  |
|  | <b>7.18222.10.0</b> | intake manifold pressure sensor; pneumatic  |
|  | <b>7.24808.51.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0                         |
|  | <b>7.06740.04.0</b> | water pump auxiliary cooling; electrical  |
|  | <b>7.21895.55.0</b> | electric switchover valve (air control); electric switch-over valve (secondary air); boost pressure control valve; electrical |
|  | <b>7.21903.70.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |

**49**
**79.5**
**AJM**

08.1998 → 11.2000

**D**
**A**
**4**

 1896 cm<sup>3</sup>
**2V**

85 kW

115 PS

**18**

- 95.5


**PASSAT (3B2), PASSAT Variant (3B5)**
**99 842 600**

Cylinder diameter: 79.51; KH: 45.8; VT1: -1.3; MT: -17.8; MØ: 38; GL: 69.8; piston pin: 26x66; number of piston rings: 3

**99 842 620 80.01**

RTK, KKK, KBB, TPL

R 1.75 PC G6

M 2 CR G1

DSF 3 CR

 → **80 00516 1 0 ...**

cylinder head gasketpiston protrusion:

notches thickness more than less than

|   |      |      |      |
|---|------|------|------|
| 1 | 1,53 | +0,8 | +0,9 |
|---|------|------|------|

|   |      |      |      |
|---|------|------|------|
| 2 | 1,57 | +0,9 | +1,0 |
|---|------|------|------|

|   |      |      |                        |
|---|------|------|------------------------|
| 3 | 1,61 | +1,0 | +1,1, for cylinder 1-2 |
|---|------|------|------------------------|

**99 843 600**

Cylinder diameter: 79.51; KH: 45.8; VT1: -1.3; MT: -17.8; MØ: 38; GL: 69.8; piston pin: 26x66; number of piston rings: 3

**99 843 620 80.01**

RTK, KKK, KBB, TPL

R 1.75 PC G6

M 2 CR G1

DSF 3 CR

 → **80 00516 1 0 ...**

cylinder head gasketpiston protrusion:

notches thickness more than less than

|   |      |      |      |
|---|------|------|------|
| 1 | 1,53 | +0,8 | +0,9 |
|---|------|------|------|

|   |      |      |      |
|---|------|------|------|
| 2 | 1,57 | +0,9 | +1,0 |
|---|------|------|------|

|   |      |      |                        |
|---|------|------|------------------------|
| 3 | 1,61 | +1,0 | +1,1, for cylinder 3-4 |
|---|------|------|------------------------|


**80 00516 1 0 000**

Ø79.51; STD; set: 1; [R G6 PC 1.75] [M G1 IFU CR 2] [DSF CR 3]

**80 00516 1 0 050 80.00**

**78 635 620**

[Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A

**78 635 600 STD**
**77 152 610**

[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A

**77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove**
**77 554 610**

[Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.529 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.529 St/B/S

**77 554 620 0,50 / 77 554 600 STD, The upper shell is marked with 'SPUTTER', without locating lugs**
**77 764 690**

[Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / B, For trapezoidal connecting rods: Press the cylindrical bush into position prior to fine machining and spot-facing.

**77 764 790**

[Set] PL-B SEMI Ø 26.000 / 29.500 / 25.000 / B, outside oversize + 0,50 mm, For trapezoidal connecting rods: Press the cylindrical bush into position prior to fine machining and spot-facing.

**77 913 600**

[Set] NW-L STD Ø 28.960 / 32.000 / 25.000 / 1.513 St/B/G


**50 003 131**

- - G - S - - SB - - - ; bare

**50 003 431**

CAM - V - G - S - - SB - - - ; ready-to-install, camshaft OE# 038 109 101R


**331034**

EX; 31.5 x 7 x 90 x A/S - - 45° - VS - 22 - III


**MK-7H**

valve cotter; number of notches: 3; valve stem diameter: 7

**331033**

IN; 35.9 x 7 x 89.9 x S - - 45° - 22 - III


**81-33115**

IN/EX; 12.07/ x 7 x 31.5 B1

cont...

**V**



|           |                         |  |
|-----------|-------------------------|--|
|           | <b>50 006 304</b>       | CAM, Alloy Steel SAE 8620, made out of steel   |
|           | <b>7.07152.12.0</b>     | mechanical; plastic  |
|           | <b>7.07919.01.0</b>     |  |
|           | <b>7.09269.31.0</b>     | length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9, mot. 3B-V-000 001→   |
|           | <b>7.02701.54.0</b>     | fuel pump; in-tank; electrical   |
|           | <b>7.22684.18.0</b>     | air mass sensor; electrical, Sensor without measuring tube   |
|           | <b>7.18222.10.0</b>     | intake manifold pressure sensor; pneumatic   |
|           | <b>7.05817.00.0</b>     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|           | <b>7.02551.20.0</b>     | vacuum pump; fuel pump; mechanical; tandem pump, Vacuum-/Fuel pump   |
|           | <b>7.24807.17.0</b>     | vacuum pump; fuel pump; mechanical; tandem pump, Vacuum-/Fuel pump, OE-part  |
|           | <b>7.24809.19.0</b>     | EGR valve; pneumatic   |
|           | <b>7.21903.70.0</b>     | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |
|           | <b>7.21903.75.0</b>     | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |
|           | <b>50 006 418</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |
|           | <b>50 007 650</b>       | rocker shaft assembly - not preset!  |
| <b>50</b> |                         | <b>79.5</b>  |
|           | <b>AKU</b>              | 08.1997→10.1999 D 4 1716 cm³ 2V 44 kW 60 PS 19,5 - 86.4  |
|           | <b>POLO (6N1)</b>       |  |
|           | <b>80 00725 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00</b>  |
|           | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |
|           | <b>77 150 690</b>       | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B, With 2 oil holes.   |
|           | <b>77 152 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove</b>  |
|           | <b>87 464 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00</b>   |
|           | <b>39503</b>            | EX; 31.5 x 7 x 96.4 x RA/S - - 45° - VS - 22 - III   |
|           | <b>39502</b>            | IN; 36 x 7 x 96.6 x S - - 45° - 22 - III   |
|           | <b>MK-7H</b>            | valve cotter; number of notches: 3; valve stem diameter: 7   |
|           | <b>81-33103</b>         | IN/EX; 12.08/15 x 7 x 36.5 B1  |
|           | <b>81-33104</b>         | IN/EX; 12.25/15 x 7 x 36.5 B1  |
|           | <b>50 006 204</b>       | CAM, chilled cast iron   |
|           | <b>50 005 158</b>       | mechanical   |
|           | <b>7.09269.27.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |
|           | <b>7.24808.51.0</b>     | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |
|           | <b>7.22477.10.0</b>     | EGR valve; pneumatic   |
|           | <b>7.21903.75.0</b>     | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |
|           | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |

| 51   |                         | 79.5  |  |
|--|-------------------------|---|--|
|  |                         | 07.1995 → 04.1999 D LA 4 1896 cm <sup>3</sup> 2V 66 kW 90 PS €19,5 - 95.5   |  |
| <b>GOLF III (1H1), GOLF III Cabriolet (1E7), GOLF III Variant (1H5), VENTO (1H2)</b> |                         |   |  |
|  | <b>94 427 700</b>       | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3<br><b>94 427 710 79.76 / 94 427 720 80.01 / 94 427 730 80.51</b><br>RTK, KBB<br>R 1.75 PC G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion:<br><br>notches thickness more than less than<br>1 +0,91 +1,00<br>2 +1,01 +1,10<br>3 +1,11 +1,20, for cylinder 1-2 |  |
|  | <b>94 428 700</b>       | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3<br><b>94 428 710 79.76 / 94 428 720 80.01 / 94 428 730 80.51</b><br>RTK, KBB<br>R 1.75 PC G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion:<br><br>notches thickness more than less than<br>1 +0,91 +1,00<br>2 +1,01 +1,10<br>3 +1,11 +1,20, for cylinder 3-4 |  |
|  | <b>80 00008 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51</b>   |  |
|  | <b>80 00725 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00</b>   |  |
|  | <b>89 434 190</b>       | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7   |  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |  |
|  | <b>77 152 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove  |  |
|  | <b>77 213 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1<br><b>77 213 620 0,50 / 77 213 600 STD</b>   |  |
|  | <b>77 214 690</b>       | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.  |  |
|  | <b>87 475 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD</b> , 180° oil groove  |  |
|  | <b>331143</b>           | EX; 31.6 x 7 x 96.9 x RA/S - - 45° - 22 - III   | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7                        |
|  | <b>39486</b>            | IN; 36 x 7 x 96.9 x S - - 45° - 22 - III  | <b>81-33103</b> IN/EX; 12.08/15 x 7 x 36.5 B1<br><b>81-33104</b> IN/EX; 12.25/15 x 7 x 36.5 B1 |
|  | <b>50 005 148</b>       | mechanical; metal   | <b>50 005 806</b>  |
|  | <b>50 005 151</b>       | mechanical; metal, with backhousing   |  |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5  |  |
|  | <b>7.09269.27.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |  |
|  | <b>7.18221.51.0</b>     | air mass sensor; electrical   |  |
|  | <b>7.24808.51.0</b>     | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0   |  |

cont...



|  |                     |   |
|--|---------------------|---|
|  | <b>7.06740.04.0</b> | water pump auxiliary cooling; electrical  |
|  | <b>7.21895.55.0</b> | electric switchover valve (air control); electric switch-over valve (secondary air); boost pressure control valve; electrical |
|  | <b>7.21903.70.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |

|   |  |             |     |                   |   |    |   |                      |    |       |        |    |        |
|---|--|-------------|-----|-------------------|---|----|---|----------------------|----|-------|--------|----|--------|
| <b>52</b>                                 |  | <b>79.5</b> | ATJ | 08.1999 → 11.2000 | D | LA | 4 | 1896 cm <sup>3</sup> | 2V | 85 kW | 115 PS | 18 | - 95.5 |
| <b>PASSAT (3B2), PASSAT Variant (3B5)</b> |  |             |     |                   |   |    |   |                      |    |       |        |    |        |

|  |                                       |  |
|--|---------------------------------------|--|
|  | <b>99 842 600</b>                     | Cylinder diameter: 79.51; KH: 45.8; VT1: -1.3; MT: -17.8; MØ: 38; GL: 69.8; piston pin: 26x66; number of piston rings: 3 |
|  | <b>99 842 620 80.01</b>               | RTK, KKK, KBB, TPL   |
|  | R 1.75                                | PC G6  |
|  | M 2                                   | CR G1  |
|  | DSF 3                                 | CR   |
|  | → <b>80 00516 1 0 ...</b>             | cylinder head gasketpiston protrusion:   |
|  | notches thickness more than less than |  |
|  | 1                                     | 1,53 +0,8 +0,9   |
|  | 2                                     | 1,57 +0,9 +1,0   |
|  | 3                                     | 1,61 +1,0 +1,1, for cylinder 1-2   |
|  | <b>99 843 600</b>                     | Cylinder diameter: 79.51; KH: 45.8; VT1: -1.3; MT: -17.8; MØ: 38; GL: 69.8; piston pin: 26x66; number of piston rings: 3 |
|  | <b>99 843 620 80.01</b>               | RTK, KKK, KBB, TPL   |
|  | R 1.75                                | PC G6  |
|  | M 2                                   | CR G1  |
|  | DSF 3                                 | CR   |
|  | → <b>80 00516 1 0 ...</b>             | cylinder head gasketpiston protrusion:   |
|  | notches thickness more than less than |  |
|  | 1                                     | 1,53 +0,8 +0,9   |
|  | 2                                     | 1,57 +0,9 +1,0   |
|  | 3                                     | 1,61 +1,0 +1,1, for cylinder 3-4   |

|  |   |  |
|--|---|--|
|  | <b>80 00516 1 0 000</b>                                   | Ø79.51; STD; set: 1; [R G6 PC 1.75] [M G1 IFU CR 2] [DSF CR 3]   |
|  | <b>80 00516 1 0 050 80.00</b>                             |  |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |
|  | <b>78 635 600 STD</b>                                     |  |
|  | <b>77 152 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |
|  | <b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> | 180° oil groove  |
|  | <b>77 554 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.529 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.529 St/B/S   |
|  | <b>77 554 620 0,50 / 77 554 600 STD</b>                   | The upper shell is marked with 'SPUTTER', without locating lugs  |
|  | <b>77 764 690</b>   | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / B, For trapezoidal connecting rods: Press the cylindrical bush into position prior to fine machining and spot-facing.                             |
|  | <b>77 764 790</b>   | [Set] PL-B SEMI Ø 26.000 / 29.500 / 25.000 / B, outside oversize + 0,50 mm, For trapezoidal connecting rods: Press the cylindrical bush into position prior to fine machining and spot-facing. |
|  | <b>77 913 600</b>   | [Set] NW-L STD Ø 28.960 / 32.000 / 25.000 / 1.513 St/B/G   |

|  |                   |   |   |
|--|-------------------|---|---|
|  | <b>50 003 131</b> | - - G - S - - SB - - -; bare  |   |
|  | <b>50 003 431</b> | CAM - V - G - S - - SB - - -; ready-to-install, camshaft OE# 038 109 101R |   |
|  | <b>331034</b>     | EX; 31.5 x 7 x 90 x A/S - - 45° - VS - 22 - III                           | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>331033</b>     | IN; 35.9 x 7 x 89.9 x S - - 45° - 22 - III                                | <b>81-33115</b> IN/EX; 12.07/ x 7 x 31.5 B1                             |

|  |                     |  |                     |
|--|---------------------|--|---------------------|
|  | <b>50 006 304</b>   | CAM, Alloy Steel SAE 8620, made out of steel                           |                     |
|  | <b>7.07152.12.0</b> | mechanical; plastic  | <b>7.07919.01.0</b> |
|  | <b>7.09269.31.0</b> | length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9 |                     |

cont...

|  |                     |  |
|--|---------------------|--|
|  | <b>7.02701.54.0</b> | fuel pump; in-tank; electrical   |
|  | <b>7.18221.51.0</b> | air mass sensor; electrical  |
|  | <b>7.22684.18.0</b> | air mass sensor; electrical, Sensor without measuring tube   |
|  | <b>7.18222.10.0</b> | intake manifold pressure sensor; pneumatic   |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|  | <b>7.02551.20.0</b> | vacuum pump; fuel pump; mechanical; tandem pump, Vacuum-/Fuel pump   |
|  | <b>7.24807.17.0</b> | vacuum pump; fuel pump; mechanical; tandem pump, Vacuum-/Fuel pump, OE-part  |
|  | <b>7.24809.19.0</b> | EGR valve; pneumatic   |
|  | <b>7.21903.70.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |
|  | <b>7.21903.75.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |
|  | <b>50 006 418</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |
|  | <b>50 007 650</b>   | rocker shaft assembly - not preset!  |

**53** **79.5**

ATL 01.2000 → 10.2000 D LA 3 1422 cm<sup>3</sup> 2V 66 kW 90 PS €19,5 - 95.5

POLO (6N2)

|  |                     |  |  |   |
|--|---------------------|--|--|---|
|  | <b>79 221 600</b>   | [Pair] AS STD Ø 59.750 / 71.550 // 2.475 St/A  |  |   |
|  | <b>77 556 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.529 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.529 St/B/S                                 |  |   |
|  | <b>77 559 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |  |   |
|  | <b>77 916 600</b>   | <b>77 559 620 0,50 / 77 559 600</b> STD, 180° oil groove   |  |   |
|  | <b>331124</b>       | [Set] NW-L STD Ø 28.960 / 32.000 / 25.000 / 1.513 St/B/G   |  | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>331123</b>       | EX; 31.5 x 7 x 89 x RA/S - - 45° - VS - 22 - III   |  | <b>81-33103</b> IN/EX; 12.08/15 x 7 x 36.5 B1                           |
|  |                     | IN; 36 x 7 x 89.5 x S - - 45° - 22 - III   |  | <b>81-33104</b> IN/EX; 12.25/15 x 7 x 36.5 B1                           |
|  | <b>50 005 556</b>   | mechanical; metal  |  |   |
|  | <b>7.07152.11.0</b> | mechanical; plastic  |  |   |
|  | <b>7.02551.20.0</b> | vacuum pump; fuel pump; mechanical; tandem pump, Vacuum-/Fuel pump   |  |   |
|  | <b>7.24807.17.0</b> | vacuum pump; fuel pump; mechanical; tandem pump, Vacuum-/Fuel pump, OE-part  |  |   |
|  | <b>7.03703.88.0</b> | regulating throttle; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |  |   |
|  | <b>50 006 418</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |   |

**54** **79.5**

AVB 02.2000 → 11.2000 D A 4 1896 cm<sup>3</sup> 2V 74 kW 101 PS €19 - 95.5


























PASSAT (3B2), PASSAT Variant (3B5)

|  |                         |  |  |  |
|--|-------------------------|--|--|--|
|  | <b>99 850 600</b>       | Cylinder diameter: 79.51; KH: 45.8; VT1: -1.1; MT: -17.2; MØ: 38; GL: 68.8; piston pin: 26x66; number of piston rings: 3 |  |  |
|  | <b>99 850 620 80.01</b> | RTK, KKK, KBB, TPL   |  |  |
|  |                         | R 1.75 PC G6   |  |  |
|  |                         | M 2 CR G1  |  |  |
|  |                         | DSF 3 CR   |  |  |
|  |                         | → <b>80 00516 1 0 ...</b>  |  |  |
|  |                         | cylinder head gasket piston protrusion:  |  |  |
|  |                         | notches thickness more than less than  |  |  |
|  |                         | 1 +0,91 +1,00  |  |  |
|  |                         | 2 +1,01 +1,10  |  |  |
|  |                         | 3 +1,11 +1,20, Replace with identical piston design only!, for cylinder 1-2  |  |  |

cont...



|                   |  |  |   |
|-------------------|--|--|---|
| <b>99 851 600</b> | Cylinder diameter: 79.51; KH: 45.8; VT1: -1.1; MT: -17.2; MØ: 38; GL: 69.8; piston pin: 26x66; number of piston rings: 3 |  |   |
|                   | <b>99 851 620 80.01</b>  | RTK, KKK, KBB, TPL   |   |
|                   | R 1.75   | PC   | G6  |
|                   | M 2  | CR   | G1  |
|                   | DSF 3  | CR   |   |
|                   | → <b>80 00516 1 0 ...</b>  |  |   |
|                   | cylinder head gasket piston protrusion:  |  |   |
|                   | notches  | thickness  | more than less than   |
|                   | 1  | +0,91  | +1,00   |
|                   | 2  | +1,01  | +1,10   |
|                   | 3  | +1,11  | +1,20, Replace with identical piston design only!, for cylinder 3-4     |
|                   | <b>80 00516 1 0 000</b>  | Ø79.51; STD; set: 1; [R G6 PC 1.75] [M G1 IFU CR 2] [DSF CR 3]   |   |
|                   | <b>80 00725 1 0 000</b>  | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]  |   |
|                   | <b>80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00</b>   |  |   |
|                   | <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |   |
|                   | <b>77 152 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |   |
|                   | <b>77 214 690</b>  | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.   |   |
|                   | <b>77 554 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.529 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.529 St/B/S   |   |
|                   | <b>77 913 600</b>  | [Set] NW-L STD Ø 28.960 / 32.000 / 25.000 / 1.513 St/B/G   |   |
|                   | <b>50 003 131</b>  | -- G - S -- SB -- --; bare   |   |
|                   | <b>50 003 431</b>  | CAM - V - G - S -- SB -- --; ready-to-install, camshaft OE# 038 109 101R   |   |
|                   | <b>331034</b>  | EX; 31.5 x 7 x 90 x A/S - - 45° - VS - 22 - III  | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|                   | <b>331033</b>  | IN; 35.9 x 7 x 89.9 x S - - 45° - 22 - III   | <b>81-33115</b> IN/EX; 12.07/ x 7 x 31.5 B1                             |
|                   | <b>50 006 304</b>  | CAM, Alloy Steel SAE 8620, made out of steel   |   |
|                   | <b>7.07152.12.0</b>  | mechanical; plastic  |   |
|                   | <b>7.02701.54.0</b>  | fuel pump; in-tank; electrical   |   |
|                   | <b>7.18222.10.0</b>  | intake manifold pressure sensor; pneumatic   |   |
|                   | <b>7.05817.00.0</b>  | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |   |
|                   | <b>7.02551.20.0</b>  | vacuum pump; fuel pump; mechanical; tandem pump, Vacuum-/Fuel pump   |   |
|                   | <b>7.24807.17.0</b>  | vacuum pump; fuel pump; mechanical; tandem pump, Vacuum-/Fuel pump, OE-part  |   |
|                   | <b>7.24809.19.0</b>  | EGR valve; pneumatic   |   |
|                   | <b>7.02184.01.0</b>  | pressure transformer (turbo charger); electro-pneumatic  |   |
|                   | <b>7.21903.70.0</b>  | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |   |
|                   | <b>7.21903.75.0</b>  | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |   |
|                   | <b>50 006 418</b>  | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |
|                   | <b>50 007 650</b>  | rocker shaft assembly - not preset!  |   |
| <b>55</b>         | <b>79.5</b>  |  |   |
|                   | AVG  | 09.1996 → 11.2000  | D A 4 1896 cm³ 2V 81 kW 110 PS 19,5 - 95.5                              |
|                   | PASSAT (3B2), PASSAT Variant (3B5), SHARAN (7M8, 7M9, 7M6)   |  |   |

|  |   |
|--|---|
| <br><b>94 427 700</b><br><br>   | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3<br><b>94 427 710 79.76 / 94 427 720 80.01 / 94 427 730 80.51</b><br>RTK, KBB<br>R 1.75 PC G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion:<br><br>notches thickness more than less than<br>1 +0,91 +1,00<br>2 +1,01 +1,10<br>3 +1,11 +1,20, for cylinder 1-2   |
| <br><b>94 428 700</b><br><br>   | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3<br><b>94 428 710 79.76 / 94 428 720 80.01 / 94 428 730 80.51</b><br>RTK, KBB<br>R 1.75 PC G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion:<br><br>notches thickness more than less than<br>1 +0,91 +1,00<br>2 +1,01 +1,10<br>3 +1,11 +1,20, for cylinder 3-4   |
| <br><b>80 00008 1 0 000</b><br><b>80 00725 1 0 000</b>  | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51</b><br>Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00</b>  |
| <br><b>89 434 190</b>   | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7   |
| <br><b>78 635 620</b><br><br><b>77 152 610</b><br><br><b>77 214 690</b><br><br><b>77 288 610</b><br><br><b>87 475 610</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b><br>[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove<br>[Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.<br>[Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1; PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/S<br><b>77 288 620 0,50 / 77 288 600 STD</b> , The upper shell is marked with 'SPUTTER'.<br>[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD</b> , 180° oil groove |
| <br><b>331143</b><br><br><b>39486</b>  | EX; 31.6 x 7 x 96.9 x RA/S - - 45° - 22 - III<br>IN; 36 x 7 x 96.9 x S - - 45° - 22 - III<br><div style="display: flex; align-items: center;">  <div> <p><b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7</p> <p><b>81-33103</b> IN/EX; 12.08/15 x 7 x 36.5 B1</p> <p><b>81-33104</b> IN/EX; 12.25/15 x 7 x 36.5 B1</p> </div> </div>   |
| <br><b>50 006 205</b>   | CAM, chilled cast iron  |
| <br><b>50 005 806</b>   |   |
| <br><b>7.09269.31.0</b>   | length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9  |
| <br><b>7.18221.51.0</b>   | air mass sensor; electrical   |
| <br><b>7.22684.18.0</b>   | air mass sensor; electrical, Sensor without measuring tube  |
| <br><b>7.18222.10.0</b>   | intake manifold pressure sensor; pneumatic  |
| <br><b>7.05817.00.0</b>   | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic  |
| <br><b>7.24808.51.0</b>   | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0   |
| <br><b>7.06740.00.0</b>   | water pump auxiliary cooling; electrical  |

cont...



|  |                     |   |
|--|---------------------|---|
|  | <b>7.21903.70.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic |
|  | <b>7.21903.75.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 417</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|--|-------------------|--|

|           |                 |                   |   |   |          |    |       |       |     |      |
|-----------|-----------------|-------------------|---|---|----------|----|-------|-------|-----|------|
| <b>56</b> |                 | <b>79.5</b>       |   |   |          |    |       |       |     |      |
|           | <b>FS</b>       | 06.1993 → 12.1995 | B | 4 | 1588 cm³ | 2V | 53 kW | 72 PS | 8,2 | - 80 |
|           | <b>PARATI I</b> |                   |   |   |          |    |       |       |     |      |

|  |                |                               |
|--|----------------|-------------------------------|
|  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1 |
|--|----------------|-------------------------------|

|  |                   |                                       |
|--|-------------------|---------------------------------------|
|  | <b>50 007 621</b> | mechanical; Outer Ø: 35; length: 28.5 |
|--|-------------------|---------------------------------------|

|           |                          |                   |   |   |          |    |       |       |  |      |
|-----------|--------------------------|-------------------|---|---|----------|----|-------|-------|--|------|
| <b>57</b> |                          | <b>79.5</b>       |   |   |          |    |       |       |  |      |
|           | <b>UC</b>                | 01.1983 → 11.1996 | B | 4 | 1588 cm³ | 2V | 53 kW | 72 PS |  | - 80 |
|           | <b>SAVEIRO I, VOYAGE</b> |                   |   |   |          |    |       |       |  |      |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00009 1 1 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]    |
|  | <b>80 00009 1 1 050</b> | 80.01 / <b>80 00009 1 1 100</b> 80.51                       |
|  | <b>80 00009 1 2 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4] |
|  | <b>80 00009 1 2 050</b> | 80.01   |

|           |                  |                   |    |   |          |    |          |          |     |      |
|-----------|------------------|-------------------|----|---|----------|----|----------|----------|-----|------|
| <b>58</b> |                  | <b>79.5</b>       |    |   |          |    |          |          |     |      |
|           | <b>YH</b>        | 04.1993 → 11.1996 | AB | 4 | 1588 cm³ | 2V | 57-61 kW | 77-83 PS | 8,2 | - 80 |
|           | <b>SAVEIRO I</b> |                   |    |   |          |    |          |          |     |      |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00009 1 1 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]    |
|  | <b>80 00009 1 1 050</b> | 80.01 / <b>80 00009 1 1 100</b> 80.51                       |
|  | <b>80 00009 1 2 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4] |
|  | <b>80 00009 1 2 050</b> | 80.01   |

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|  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1 |
|--|----------------|-------------------------------|

|           |   |                   |   |   |          |    |       |       |   |        |
|-----------|---|-------------------|---|---|----------|----|-------|-------|---|--------|
| <b>59</b> |   | <b>81</b>         |   |   |          |    |       |       |   |        |
|           | <b>1F</b>   | 04.1988 → 09.1997 | B | 4 | 1595 cm³ | 2V | 55 kW | 75 PS | 9 | - 77.4 |
|           | <b>CADDY II MPV (9K9B), PASSAT (3A2, 35I), PASSAT Variant (3A5, 35I), POLO CLASSIC (6V2), SAVEIRO I</b> |                   |   |   |          |    |       |       |   |        |

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|--|---|---|
|  | <b>93 872 600</b>   | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3 |
|  | <b>93 872 610</b>   | 81.26 / <b>93 872 620</b> 81.51   |
|  | <b>SRK</b>  |   |
|  | R 1.5   | CR G6   |
|  | NM 1.75   |   |
|  | DSF 3   | CR  |
|  | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b> |   |
|  | exchangeable only in sets   |   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]                  |
|  | <b>80 00010 1 1 025</b> | 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00 |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]               |
|  | <b>80 00010 1 2 025</b> | 81.25 / <b>80 00010 1 2 050</b> 81.50                                 |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]               |
|  | <b>80 00010 1 3 025</b> | 81.25 / <b>80 00010 1 3 050</b> 81.50                                 |

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|--|------------------------|--|
|  | <b>85 957 604</b>      | BU STD Ø 42.975 / 46.000 / 15.000 / St/A       |
|  | <b>85 957 694 SEMI</b> | Bushing for intermediary shaft, front.         |
|  | <b>85 958 604</b>      | BU STD Ø 41.975 / 45.000 / 15.000 / St/A       |
|  | <b>85 958 694 SEMI</b> | Bushing for intermediary shaft, rear.          |
|  | <b>78 635 620</b>      | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A |
|  | <b>78 635 600 STD</b>  |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>87 200 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G                        |
|  | <b>87 200 620</b> | 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600 STD</b> / <b>87 200 640</b> 1,00 |
|  | <b>87 581 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A                          |
|  | <b>87 581 620</b> | 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600 STD</b> , HL 4: 360° oil groove  |
|  | <b>87 582 691</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove             |

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|--|--------------|---|
|  | <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III |
|--|--------------|---|

|  |              |  |
|--|--------------|--|
|  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |
|--|--------------|--|

|  |              |   |
|--|--------------|---|
|  | <b>33282</b> | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III |
|--|--------------|---|

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|--|----------------|---------------------------------|
|  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1   |
|  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1 |

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|--|---------------------|--|--------------------------------|
|  |                     | <b>81-3312</b>                                 | IN/EX; 12.13/15 x 8 x 36.5 B1  |
|  |                     | <b>81-3311</b>                                 | IN/EX; 12.2/15 x 8 x 36.5 B1   |
|  |                     | <b>81-3320</b>                                 | IN/EX; 12.2/15.2 x 8 x 42.5 B1 |
|  | <b>50 006 397</b>   | CAM, chilled cast iron                         |                                |
|  | <b>50 005 148</b>   | mechanical; metal                              |                                |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing            |                                |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5     |                                |
|  | <b>7.21659.70.0</b> | fuel pump; in-line; electrical                 |                                |
|  | <b>7.02550.56.0</b> | fuel pump; in-tank; electrical, VDO            |                                |
|  | <b>7.02550.55.0</b> | swirl pot; in-tank; electrical, VDO            |                                |
|  | <b>7.22017.50.0</b> | fuel pressure regulator; hydraulic             |                                |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic             |                                |
|  | <b>7.20235.01.0</b> | non-return valve                               |                                |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical                   |                                |
|  | <b>7.05271.40.0</b> | lambda sensor; control sensor; heated          |                                |
|  | <b>7.02604.01.0</b> | lambda sensor; universal probe; not heated     |                                |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26 |                                |

|           |                           |           |                   |   |   |   |                      |    |        |        |    |        |
|-----------|---------------------------|-----------|-------------------|---|---|---|----------------------|----|--------|--------|----|--------|
| <b>60</b> |                           | <b>81</b> |                   |   |   |   |                      |    |        |        |    |        |
|           | <b>1H</b>                 |           | 08.1988 → 03.1990 | B | K | 4 | 1781 cm <sup>3</sup> | 2V | 118 kW | 160 PS | ⊗8 | - 86.4 |
|           | <b>GOLF II (19E, 1G1)</b> |           |                   |   |   |   |                      |    |        |        |    |        |

|  |                     |   |  |
|--|---------------------|---|--|
|  | <b>50 006 395</b>   | CAM, chilled cast iron  |  |
|  | <b>50 005 148</b>   | mechanical; metal   |  |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing                                     |  |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5                              |  |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |  |
|  | <b>7.22042.51.0</b> | fuel pump; semi-in-tank; electrical                                     |  |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic                                      |  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26                          |  |

|           |   |           |                   |   |  |   |                      |    |       |       |    |        |
|-----------|---|-----------|-------------------|---|--|---|----------------------|----|-------|-------|----|--------|
| <b>61</b> |   | <b>81</b> |                   |   |  |   |                      |    |       |       |    |        |
|           | <b>1P</b>   |           | 08.1988 → 07.1991 | B |  | 4 | 1781 cm <sup>3</sup> | 2V | 72 kW | 98 PS | ⊗9 | - 86.4 |
|           | <b>GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165)</b> |           |                   |   |  |   |                      |    |       |       |    |        |

|  |                         |   |  |  |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>93 928 600</b>       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3 |  |  |  |  |  |  |  |  |  |  |
|  | <b>93 928 610</b>       | 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01   |  |  |  |  |  |  |  |  |  |  |
|  |                         | SRK   |  |  |  |  |  |  |  |  |  |  |
|  |                         | M 1.5 MO G6   |  |  |  |  |  |  |  |  |  |  |
|  |                         | NM 1.75   |  |  |  |  |  |  |  |  |  |  |
|  |                         | DSF 3 CR  |  |  |  |  |  |  |  |  |  |  |
|  |                         | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b>   |  |  |  |  |  |  |  |  |  |  |
|  |                         | exchangeable only in sets   |  |  |  |  |  |  |  |  |  |  |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]  |  |  |  |  |  |  |  |  |  |  |
|  |                         | <b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00                         |  |  |  |  |  |  |  |  |  |  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]   |  |  |  |  |  |  |  |  |  |  |
|  |                         | <b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |  |  |  |  |  |  |  |  |  |  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]   |  |  |  |  |  |  |  |  |  |  |
|  |                         | <b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |  |  |  |  |  |  |  |  |  |  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A  |  |  |  |  |  |  |  |  |  |  |
|  |                         | <b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |  |  |  |  |  |  |  |  |  |  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A  |  |  |  |  |  |  |  |  |  |  |
|  |                         | <b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |  |  |  |  |  |  |  |  |  |  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  |  |  |  |  |  |  |  |  |  |  |
|  |                         | <b>78 635 600</b> STD   |  |  |  |  |  |  |  |  |  |  |

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|--|---------------------|---|---|
|  | <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>    |   |
|  | <b>87 324 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |   |
|  | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b> |   |
|  | <b>87 582 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |   |
|  | <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
|  | <b>33313</b>        | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1 |
|  | <b>50 005 148</b>   | mechanical; metal   | <b>7.07919.08.0</b>   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing   |   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5  |   |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |   |
|  | <b>7.21659.70.0</b> | fuel pump; in-line; electrical  |   |
|  | <b>7.22042.51.0</b> | fuel pump; semi-in-tank; electrical   |   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |   |

|                               |           |                   |   |   |          |    |       |       |  |        |
|-------------------------------|-----------|-------------------|---|---|----------|----|-------|-------|--|--------|
| <b>62</b>                     |           | <b>81</b>         |   |   |          |    |       |       |  |        |
|                               | <b>2H</b> | 08.1989 → 03.1993 | B | 4 | 1781 cm³ | 2V | 72 kW | 98 PS |  | - 86.4 |
| <b>GOLF I Cabriolet (155)</b> |           |                   |   |   |          |    |       |       |  |        |

|  |                         |   |   |
|--|-------------------------|---|---|
|  | <b>93 928 600</b>       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610 81.26 / 93 928 620 81.51 / 93 928 630 82.01</b><br>SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ... , 80 00010 1 2 ... , 80 00010 1 3 ...</b><br>exchangeable only in sets |   |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b>   |   |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>   |   |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>   |   |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |   |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |   |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |   |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>  |   |
|  | <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove</b>  |   |
|  | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |   |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b>   |   |
|  | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |   |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
|  | <b>33282</b>            | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1 |
|  | <b>50 005 148</b>       | mechanical; metal   | <b>7.07919.08.0</b>   |
|  | <b>50 005 151</b>       | mechanical; metal, with backhousing   |   |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5  |   |

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|           |   |  |
|-----------|---|--|
|           | <b>7.09269.27.0</b>   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |
| <b>63</b> |   | <b>81</b>  |
|           | AAA   | 06.1991 → 04.2000 B 6 2792 cm <sup>3</sup> 2V 120-128 kW 163-174 PS 10 - 90.3  |
|           | CORRADO (53I), GOLF III (1H1), JETTA III (1H5), PASSAT (3A2, 35I), PASSAT Variant (3A5, 35I), SHARAN (7M8, 7M9, 7M6), VENTO (1H2) |  |
|           | <b>91 033 600</b>   | Cylinder diameter: 81.01; KH: 30.45; BÜ: 4.33; MT: -5.5; GL: 58.78; piston pin: 20x57; number of piston rings: 3<br><b>91 033 610</b> 81.51 / <b>91 033 620</b> 82.01<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b> |
|           | <b>80 00010 1 1 000</b>   | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00  |
|           | <b>80 00010 1 2 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |
|           | <b>80 00010 1 3 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |
|           | <b>77 821 610</b>   | [Set] HL 0,25 Ø 59.728 / 65.000 / 17.000 / 2.626 St/A<br><b>77 821 620</b> 0,50 / <b>77 821 600</b> STD  |
|           | <b>77 822 610</b>   | [Set] PL 0,25 Ø 53.728 / 56.800 / 17.000 / 1.529 St/A<br><b>77 822 620</b> 0,50 / <b>77 822 600</b> STD  |
|           | <b>331109</b>   | EX; 34.2 x 7 x 106.9 x RA/S - - 45° - VS - 22 - III  |
|           | <b>331040</b>   | IN; 39 x 7 x 106 x S - - 45° - 22 - III  |
|           | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7   |
|           | <b>81-33100</b>   | IN/EX; 12.08/15 x 7 x 38 B1  |
|           | <b>50 006 319</b>   | CAM, Cyl: 2/4/6, chilled cast iron   |
|           | <b>50 006 320</b>   | CAM, Cyl: 1/3/5, chilled cast iron   |
|           | <b>7.31229.01.0</b>   |  |
|           | <b>7.09269.27.0</b>   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |
|           | <b>7.02550.58.0</b>   | fuel pump; in-tank; electrical   |
|           | <b>7.02550.61.0</b>   | fuel pump; in-tank; electrical   |
|           | <b>7.02701.11.0</b>   | fuel supply unit; in-tank; electrical  |
|           | <b>7.02550.54.0</b>   | swirl pot; in-tank; electrical   |
|           | <b>7.02550.57.0</b>   | swirl pot; in-tank; electrical   |
|           | <b>7.22017.50.0</b>   | fuel pressure regulator; hydraulic   |
|           | <b>7.22017.52.0</b>   | fuel pressure regulator; hydraulic   |
|           | <b>7.22090.11.0</b>   | cut-off secondary air valve; pneumatic   |
|           | <b>7.06740.00.0</b>   | water pump auxiliary cooling; electrical   |
|           | <b>7.06740.04.0</b>   | water pump auxiliary cooling; electrical   |
|           | <b>7.21483.54.0</b>   | electric switchover valve (EGR); electrical  |
|           | <b>7.05270.86.0</b>   | lambda sensor; control sensor; heated  |
|           | <b>7.05270.88.0</b>   | lambda sensor; control sensor; heated  |
|           | <b>7.05270.90.0</b>   | lambda sensor; control sensor; heated  |
|           | <b>7.05271.08.0</b>   | lambda sensor; control sensor; heated  |
|           | <b>7.05270.96.0</b>   | lambda sensor; heated  |
|           | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |

| 64 |  | 81   |  |
|----|--|--|--|
|    | AAC  | 11.1991 → 07.1998  | B 4 1968 cm <sup>3</sup> 2V 62 kW 84 PS 8,5 - 95.5               |
|    | GOLF III (1H1), VENTO (1H2)  |  |  |
|    | 90 942 600   | Cylinder diameter: 81.01; KH: 38.35; BÜ: 1.1; MT: -10.5; GL: 63.45; piston pin: 24.015x56; number of piston rings: 3<br>90 942 620 81.51<br>R 1.75 CR G6<br>NM 2<br>DSF 3 CR<br>→ 80 00264 1 0 ...   |  |
|    | 80 00264 1 0 000   | Ø81; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3]   |  |
|    | 78 635 620   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD   |  |
|    | 77 150 690   | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B, With 2 oil holes.   |  |
|    | 87 200 610   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00  |  |
|    | 87 581 610   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove   |  |
|    | 33416  | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III  | MK-7H valve cotter; number of notches: 3; valve stem diameter: 7 |
|    | 33048  | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | MK-8H valve cotter; number of notches: 3; valve stem diameter: 8 |
|    | 33403  | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III   | 81-3310 IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|    | 33313  | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III   | 81-33103 IN/EX; 12.08/15 x 7 x 36.5 B1                           |
|    |  |  | 81-3312 IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|    |  |  | 81-33104 IN/EX; 12.25/15 x 7 x 36.5 B1                           |
|    |  |  | 81-3311 IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|    | 50 005 151   | mechanical; metal, with backhousing  |  |
|    | 50 006 460   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |
| 65 |  | 81   |  |
|    | AAM  | 08.1990 → 04.1999  | B 4 1781 cm <sup>3</sup> 2V 55 kW 75 PS 9 - 86.4                 |
|    | GOLF III (1H1), GOLF III Cabriolet (1E7), GOLF III Variant (1H5), JETTA III (1H5), PASSAT (3A2, 35I), PASSAT Variant (3A5, 35I), VENTO (1H2) |  |  |
|    | 93 876 600   | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -8.1; MØ: 56.9; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br>93 876 610 81.26 / 93 876 620 81.51<br>SRK<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ 80 00010 1 1 ..., 80 00010 1 2 ..., 80 00010 1 3 ...<br>exchangeable only in sets |  |
|    | 80 00010 1 1 000   | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00   |  |
|    | 80 00010 1 2 000   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50   |  |
|    | 80 00010 1 3 000   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50   |  |
|    | 78 635 620   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD   |  |
|    | 77 537 610   | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A<br>77 537 620 0,50 / 77 537 600 STD, 180° oil groove, mot. ch 1E Y 010 001→  |  |
|    | 87 200 610   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00  |  |
|    | 87 324 690   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |  |
|    | 87 581 610   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove, →mot. ch 1E Y 010 000  |  |
|    | 87 582 691   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |  |
|    | 33416  | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III  | MK-7H valve cotter; number of notches: 3; valve stem diameter: 7 |
|    | 33048  | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | MK-8H valve cotter; number of notches: 3; valve stem diameter: 8 |

cont...

|              |  |  |   |
|--------------|--|--|---|
| <b>33282</b> | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III                                  |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-33103</b> IN/EX; 12.08/15 x 7 x 36.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-33104</b> IN/EX; 12.25/15 x 7 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1 |
|              | <b>50 006 397</b> CAM, chilled cast iron                                       |  |   |
|              | <b>50 005 148</b> mechanical; metal  |  | <b>7.07919.08.0</b>   |
|              | <b>50 005 151</b> mechanical; metal, with backhousing                          |  |   |
|              | <b>7.07152.46.0</b> mechanical; metal; Impeller diameter: 59.5                 |  |   |
|              | <b>7.02550.56.0</b> fuel pump; in-tank; electrical, VDO                        |  |   |
|              | <b>7.02550.55.0</b> swirl pot; in-tank; electrical, VDO                        |  |   |
|              | <b>7.05271.40.0</b> lambda sensor; control sensor; heated                      |  |   |
|              | <b>7.02604.01.0</b> lambda sensor; universal probe; not heated                 |  |   |
|              | <b>50 006 460</b> hydraulic; height: 26; Outer Ø: 35; length: 26, →mot. 408197 |  |   |

## 66

|  |                              |                   |   |   |                      |    |       |       |      |        |
|--|------------------------------|-------------------|---|---|----------------------|----|-------|-------|------|--------|
|  | <b>ABG</b>                   | 10.1990 → 12.1993 | B | 4 | 1781 cm <sup>3</sup> | 2V | 61 kW | 83 PS | ⊗9:1 | - 86.4 |
|  | <b>FOX (USA), FOX Saloon</b> |                   |   |   |                      |    |       |       |      |        |

|  |                         |  |
|--|-------------------------|--|
|  | <b>93 875 600</b>       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -8.1; MØ: 60; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br>SRK<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |

## 67

|  |  |                   |   |   |                      |    |          |          |      |        |
|--|--|-------------------|---|---|----------------------|----|----------|----------|------|--------|
|  | <b>ABN</b>   | 08.1983 → 07.1992 | B | 4 | 1595 cm <sup>3</sup> | 2V | 54-55 kW | 73-75 PS | ⊗9,1 | - 77.4 |
|  | <b>GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165), PASSAT (3A2, 35I)</b> |                   |   |   |                      |    |          |          |      |        |

|  |                         |   |
|--|-------------------------|---|
|  | <b>93 872 600</b>       | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br><b>93 872 610</b> 81.26 / <b>93 872 620</b> 81.51<br>SRK<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, <b>1.6</b> , <b>1.6</b> : 01.1986→   |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |
|  | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |

cont...

|  |                     |  |  |                     |  |
|--|---------------------|--|--|---------------------|--|
|  | <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |  | <b>MK-8H</b>        | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33282</b>        | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  |  | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |                     |  |  | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |                     |  |  | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>50 006 397</b>   | CAM, chilled cast iron   |  |                     |  |
|  | <b>50 005 148</b>   | mechanical; metal  |  | <b>7.07919.08.0</b> |  |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing  |  |                     |  |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |  |                     |  |
|  | <b>7.21659.70.0</b> | fuel pump; in-line; electrical   |  |                     |  |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |  |                     |  |
|  | <b>7.22017.50.0</b> | fuel pressure regulator; hydraulic   |  |                     |  |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic   |  |                     |  |
|  | <b>7.20235.01.0</b> | non-return valve   |  |                     |  |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical   |  |                     |  |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |  |                     |  |
|  | <b>7.02604.01.0</b> | lambda sensor; universal probe; not heated   |  |                     |  |

|           |            |           |   |   |   |                      |    |          |          |    |        |
|-----------|------------|-----------|---|---|---|----------------------|----|----------|----------|----|--------|
| <b>68</b> |            | <b>81</b> | 08.1991 → 07.1995   | B | 4 | 1781 cm <sup>3</sup> | 2V | 63-66 kW | 86-90 PS | 10 | - 86.4 |
|           | <b>ABS</b> |           | <b>DERBY II (87), GOLF III (1H1), GOLF III Cabriolet (1E7), GOLF III Variant (1H5), PASSAT (3A2, 35I), PASSAT Variant (3A5, 35I), VENTO (1H2)</b> |   |   |                      |    |          |          |    |        |

|  |                         |   |
|--|-------------------------|---|
|  | <b>93 928 600</b>       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610</b> 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01<br>SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00   |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |
|  | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |

|  |                   |   |  |                     |  |
|--|-------------------|---|--|---------------------|--|
|  | <b>33048</b>      | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III |  | <b>MK-8H</b>        | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33282</b>      | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |  | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |                   |   |  | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |                   |   |  | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>50 007 594</b> | CAM, chilled cast iron                          |  |                     |  |
|  | <b>50 005 148</b> | mechanical; metal                               |  | <b>7.07919.08.0</b> |  |
|  | <b>50 005 151</b> | mechanical; metal, with backhousing             |  |                     |  |

cont...



|              |   |
|--------------|---|
| 7.07152.46.0 | mechanical; metal; Impeller diameter: 59.5                    |
| 7.02550.56.0 | fuel pump; in-tank; electrical, VDO                           |
| 7.02550.55.0 | swirl pot; in-tank; electrical, VDO                           |
| 7.05271.40.0 | lambda sensor; control sensor; heated                         |
| 7.02604.01.0 | lambda sensor; universal probe; not heated                    |
| 50 006 417   | hydraulic; height: 26; Outer Ø: 35; length: 26, mot. 935 646→ |
| 50 006 460   | hydraulic; height: 26; Outer Ø: 35; length: 26, →mot. 935645  |

|   |  |           |     |                 |   |   |          |    |          |          |     |        |
|---|--|-----------|-----|-----------------|---|---|----------|----|----------|----------|-----|--------|
| <b>69</b>   |  | <b>81</b> | ACC | 11.1991→09.1998 | B | 4 | 1781 cm³ | 2V | 66-67 kW | 90-91 PS | Σ10 | - 86.4 |
| <b>GOLF III (1H1), JETTA III (1H5), VENTO (1H2)</b> |  |           |     |                 |   |   |          |    |          |          |     |        |

|            |  |
|------------|--|
| 93 876 600 | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -8.1; MØ: 56.9; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br>93 876 610 81.26 / 93 876 620 81.51 |
|            | SRK  |
|            | R 1.5 CR G6  |
|            | NM 1.75  |
|            | DSF 3 CR   |
|            | → 80 00010 1 1 ..., 80 00010 1 2 ..., 80 00010 1 3 ...<br>exchangeable only in sets  |

|                  |  |
|------------------|--|
| 80 00010 1 1 000 | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00 |
| 80 00010 1 2 000 | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50                       |
| 80 00010 1 3 000 | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50                       |

|            |  |
|------------|--|
| 78 635 620 | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD   |
| 87 200 610 | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00    |
| 87 581 610 | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove |
| 87 582 691 | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |

|       |   |                 |  |
|-------|---|-----------------|--|
| 33048 | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
| 33282 | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|       |   | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|       |   | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|       |   | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|       |   | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

|              |  |                     |
|--------------|--|---------------------|
| 50 007 594   | CAM, chilled cast iron                     |                     |
| 50 005 148   | mechanical; metal                          | <b>7.07919.08.0</b> |
| 50 005 151   | mechanical; metal, with backhousing        |                     |
| 7.07152.46.0 | mechanical; metal; Impeller diameter: 59.5 |                     |

|              |  |
|--------------|--|
| 7.02550.56.0 | fuel pump; in-tank; electrical, VDO            |
| 7.02550.55.0 | swirl pot; in-tank; electrical, VDO            |
| 7.05271.40.0 | lambda sensor; control sensor; heated          |
| 7.02604.01.0 | lambda sensor; universal probe; not heated     |
| 50 006 417   | hydraulic; height: 26; Outer Ø: 35; length: 26 |

|                        |  |           |     |                 |   |   |          |    |       |       |      |        |
|------------------------|--|-----------|-----|-----------------|---|---|----------|----|-------|-------|------|--------|
| <b>70</b>              |  | <b>81</b> | ACR | 03.1992→09.1998 | B | 4 | 1595 cm³ | 2V | 53 kW | 72 PS | Σ9:1 | - 77.4 |
| <b>JETTA III (1H5)</b> |  |           |     |                 |   |   |          |    |       |       |      |        |

|            |  |
|------------|--|
| 93 872 600 | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br>93 872 610 81.26 / 93 872 620 81.51 |
|            | SRK  |
|            | R 1.5 CR G6  |
|            | NM 1.75  |
|            | DSF 3 CR   |
|            | → 80 00010 1 1 ..., 80 00010 1 2 ..., 80 00010 1 3 ...<br>exchangeable only in sets  |

cont...



|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00 |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50                              |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50                              |

**71** **81**

**ADD** 11.1991 → 12.1998 B 4 1781 cm³ 2V 63-75 kW 86-102 PS 10 - 86.4

**DERBY II (87), GOLF III (1H1), JETTA III (1H5), VENTO (1H2)**

|  |                   |  |
|--|-------------------|--|
|  | <b>93 876 600</b> | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -8.1; MØ: 56.9; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 876 610</b> 81.26 / <b>93 876 620</b> 81.51 |
|  |                   | SRK  |
|  | R                 | 1.5 CR G6  |
|  | NM                | 1.75   |
|  | DSF               | 3 CR   |
|  |                   | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00 |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50                              |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50                              |

|  |              |   |  |                 |  |
|--|--------------|---|--|-----------------|--|
|  | <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III |  | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33282</b> | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|  |              |   |  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|  |              |   |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

|  |                     |  |
|--|---------------------|--|
|  | <b>50 005 148</b>   | mechanical; metal                              |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5     |
|  | <b>7.02550.56.0</b> | fuel pump; in-tank; electrical, VDO            |
|  | <b>7.02550.55.0</b> | swirl pot; in-tank; electrical, VDO            |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26 |

**72** **81**

**ADP** 10.1996 → 11.2000 B 4 1595 cm³ 2V 74 kW 101 PS 10,3 - 77.4

**PASSAT (3B2), PASSAT Variant (3B5)**

|  |                   |  |
|--|-------------------|--|
|  | <b>94 503 700</b> | Cylinder diameter: 81.01; KH: 32; BÜ: 0.7; MT: -2.3; MØ: 61.4; GL: 53.7; piston pin: 20x57; number of piston rings: 3<br><b>94 503 710</b> 81.26 / <b>94 503 720</b> 81.51 |
|  | R                 | 1.2 NT ST  |
|  | NM                | 1.5  |
|  | SLF               | 2 CR ST  |
|  |                   | → <b>80 00394 1 0 ...</b>  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00394 1 0 000</b> | Ø81; STD; set: 1; [R ST NT 1.2] [NM 1.5] [SLF ST CR 2]<br><b>80 00394 1 0 025</b> 81.25 / <b>80 00394 1 0 050</b> 81.50 |
|--|-------------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |
|  | <b>87 200 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00 |
|  | <b>87 581 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove     |
|  | <b>87 582 691</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |

|  |              |   |  |                 |  |
|--|--------------|---|--|-----------------|--|
|  | <b>33416</b> | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>33403</b> | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III      |  | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|  |              |   |  | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 398</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

cont...

|  |                     |  |
|--|---------------------|--|
|  | <b>50 005 155</b>   | mechanical; metal  |
|  | <b>50 005 156</b>   | mechanical; plastic, with backhousing  |
|  | <b>7.21659.70.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.02550.63.0</b> | fuel pump; in-tank; electrical   |
|  | <b>7.50116.50.0</b> | fuel pump; in-tank; electrical   |
|  | <b>7.22017.50.0</b> | fuel pressure regulator; hydraulic   |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic   |
|  | <b>7.20235.01.0</b> | non-return valve   |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical   |
|  | <b>7.22184.40.0</b> | air mass sensor; electrical  |
|  | <b>7.03703.04.0</b> | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |
|  | <b>7.02604.01.0</b> | lambda sensor; universal probe; not heated   |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |

|           |   |  |
|-----------|---|--|
| <b>73</b> |   | <b>81</b>  |
|           | <b>ADR</b>                                | 10.1996 → 11.2000 B 4 1781 cm <sup>3</sup> 5V 92 kW 125 PS 10,3 - 86.4 |
|           | <b>PASSAT (3B2), PASSAT Variant (3B5)</b> |  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00450 1 0 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF G6 CR 2]<br><b>80 00450 1 0 025 81.25 / 80 00450 1 0 050 81.50</b>                         |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |
|  | <b>77 152 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove</b>       |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>    |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b> |
|  | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |
|  | <b>331107</b>           | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III  |
|  | <b>33413</b>            | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III  |
|  | <b>MK-6H</b>            | valve cotter; number of notches: 3; valve stem diameter: 6  |
|  | <b>81-33122</b>         | EX; 11.04/ x 6 x 39 G2  |
|  | <b>81-33121</b>         | IN/EX; 11.04/ x 6 x 39 B1   |
|  | <b>81-33111</b>         | IN/EX; 11.05/ x 6 x 36 B1   |
|  | <b>81-33118</b>         | IN/EX; 11.15/ x 6 x 36 B1   |
|  | <b>50 007 579</b>       | installation side: intake sideCAM, F-3B-WD050 155 >><br>F-3B-DE064 364 >><br>F-3B-WP081 180 >>, chilled cast iron                         |
|  | <b>50 007 580</b>       | installation side: outlet sideCAM, F-3B-WD050 155 >><br>F-3B-DE064 364 >><br>F-3B-WP081 180 >>, chilled cast iron                         |
|  | <b>50 005 155</b>       | mechanical; metal   |
|  | <b>50 005 156</b>       | mechanical; plastic, with backhousing   |
|  | <b>7.09269.27.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |
|  | <b>7.02550.63.0</b>     | fuel pump; in-tank; electrical  |
|  | <b>7.50116.50.0</b>     | fuel pump; in-tank; electrical  |
|  | <b>7.02550.62.0</b>     | swirl pot; in-tank; electrical  |
|  | <b>7.22184.40.0</b>     | air mass sensor; electrical   |
|  | <b>7.05817.01.0</b>     | non-return valve (regulating throttle); non-return valve (turbocharger); non-return valve (intake manifold); pneumatic                    |
|  | <b>7.22402.03.0</b>     | electric switchover valve (intake manifold); electrical   |

cont...



**7.03703.04.0** throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.

**7.05271.21.0** lambda sensor; heated

**50 006 425** hydraulic; height: 24; Outer Ø: 24; length: 24, intake  
**50 006 426** hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust

**74** **81**  
**ADZ** 08.1994 → 10.1999 B 4 1781 cm³ 2V 63-66 kW 86-90 PS 9 - 86.4  
**DERBY II (87), GOLF III (1H1), GOLF III Cabriolet (1E7), GOLF III Variant (1H5), PASSAT (3A2, 35I), PASSAT Variant (3A5, 35I), POLO PLAYA, VENTO (1H2)**

**93 928 600** Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3  
**93 928 610 81.26 / 93 928 620 81.51 / 93 928 630 82.01**  
 SRK  
 M 1.5 MO G6  
 NM 1.75  
 DSF 3 CR  
 → **80 00010 1 1 ...**, **80 00010 1 2 ...**, **80 00010 1 3 ...**  
 exchangeable only in sets

**80 00010 1 1 000** Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]  
**80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00**  
**80 00010 1 2 000** Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]  
**80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50**  
**80 00010 1 3 000** Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]  
**80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50**

**85 957 604** BU STD Ø 42.975 / 46.000 / 15.000 / St/A  
**85 957 694 SEMI**, Bushing for intermediary shaft, front.  
**85 958 604** BU STD Ø 41.975 / 45.000 / 15.000 / St/A  
**85 958 694 SEMI**, Bushing for intermediary shaft, rear.  
**78 635 620** [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  
**78 635 600 STD**  
**77 537 610** [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A  
**77 537 620 0,50 / 77 537 600 STD**, 180° oil groove, mot. ch 1E Y 010 001 →  
**87 200 610** [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  
**87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00**  
**87 324 690** [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  
**87 581 610** [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  
**87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD**, HL 4: 360° oil groove, →mot. ch 1E Y 010 000  
**87 582 691** [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove

|              |   |                 |  |
|--------------|---|-----------------|--|
| <b>33416</b> | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
| <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33282</b> | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|              |   | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|              |   | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|              |   | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|              |   | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

**50 007 594** CAM, chilled cast iron

**50 005 148** mechanical; metal  
**50 005 151** mechanical; metal, with backhousing  
**7.07152.46.0** mechanical; metal; Impeller diameter: 59.5  
**7.07919.08.0**

**7.02550.56.0** fuel pump; in-tank; electrical, VDO  
**7.02550.55.0** swirl pot; in-tank; electrical, VDO

**7.05271.40.0** lambda sensor; control sensor; heated  
**7.02604.01.0** lambda sensor; universal probe; not heated

























**50 006 417** hydraulic; height: 26; Outer Ø: 35; length: 26, mot. 011 566 →  
**50 006 460** hydraulic; height: 26; Outer Ø: 35; length: 26, →mot. 011565

V



|           |  |   |   |                     |  |    |       |        |             |
|-----------|--|---|---|---------------------|--|----|-------|--------|-------------|
|           | <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  |   |                     |  |    |       |        |             |
|           | <b>78 635 600 STD</b>  |   |   |                     |  |    |       |        |             |
|           | <b>87 200 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G   |   |                     |  |    |       |        |             |
|           |  | <b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>   |   |                     |  |    |       |        |             |
|           | <b>87 581 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |   |                     |  |    |       |        |             |
|           |  | <b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b>                                      |   |                     |  |    |       |        |             |
|           | <b>87 582 691</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |   |                     |  |    |       |        |             |
|           | <b>33416</b>   | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III   |   | <b>MK-7H</b>        | valve cotter; number of notches: 3; valve stem diameter: 7 |    |       |        |             |
|           | <b>33048</b>   | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |   | <b>MK-8H</b>        | valve cotter; number of notches: 3; valve stem diameter: 8 |    |       |        |             |
|           | <b>33403</b>   | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III  |   | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1                              |    |       |        |             |
|           | <b>33313</b>   | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III  |   | <b>81-33103</b>     | IN/EX; 12.08/15 x 7 x 36.5 B1                              |    |       |        |             |
|           |  |   |   | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1                              |    |       |        |             |
|           |  |   |   | <b>81-33104</b>     | IN/EX; 12.25/15 x 7 x 36.5 B1                              |    |       |        |             |
|           |  |   |   | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1                               |    |       |        |             |
|           | <b>50 005 148</b>  | mechanical; metal   |   | <b>7.07919.08.0</b> |  |    |       |        |             |
|           | <b>50 005 151</b>  | mechanical; metal, with backhousing   |   |                     |  |    |       |        |             |
|           | <b>7.07152.46.0</b>  | mechanical; metal; Impeller diameter: 59.5  |   |                     |  |    |       |        |             |
|           | <b>7.21659.70.0</b>  | fuel pump; in-line; electrical  |   |                     |  |    |       |        |             |
|           | <b>7.02550.56.0</b>  | fuel pump; in-tank; electrical, VDO   |   |                     |  |    |       |        |             |
|           | <b>7.02550.58.0</b>  | fuel pump; in-tank; electrical  |   |                     |  |    |       |        |             |
|           | <b>7.02242.10.0</b>  | fuel pump; mechanical   |   |                     |  |    |       |        |             |
|           | <b>7.02550.55.0</b>  | swirl pot; in-tank; electrical, VDO   |   |                     |  |    |       |        |             |
|           | <b>7.02550.57.0</b>  | swirl pot; in-tank; electrical  |   |                     |  |    |       |        |             |
|           | <b>7.22017.50.0</b>  | fuel pressure regulator; hydraulic  |   |                     |  |    |       |        |             |
|           | <b>7.22017.52.0</b>  | fuel pressure regulator; hydraulic  |   |                     |  |    |       |        |             |
|           | <b>7.20235.01.0</b>  | non-return valve  |   |                     |  |    |       |        |             |
|           | <b>7.20469.51.0</b>  | non-return valve; mechanical  |   |                     |  |    |       |        |             |
|           | <b>7.21483.54.0</b>  | electric switchover valve (EGR); electrical   |   |                     |  |    |       |        |             |
|           | <b>7.05271.08.0</b>  | lambda sensor; control sensor; heated   |   |                     |  |    |       |        |             |
|           | <b>7.02604.01.0</b>  | lambda sensor; universal probe; not heated  |   |                     |  |    |       |        |             |
|           | <b>50 006 417</b>  | hydraulic; height: 26; Outer Ø: 35; length: 26, mot. 000 814→   |   |                     |  |    |       |        |             |
|           | <b>50 006 460</b>  | hydraulic; height: 26; Outer Ø: 35; length: 26, →mot. 000813  |   |                     |  |    |       |        |             |
| <b>77</b> |  | <b>81</b>   |   |                     |  |    |       |        |             |
|           | <b>AFT</b>   | 12.1995→04.1999   | B | 4                   | 1595 cm <sup>3</sup>                                       | 2V | 74 kW | 101 PS | 10,5 - 77.4 |
|           | <b>GOLF III (1H1), GOLF III Cabriolet (1E7), GOLF III Variant (1H5), PASSAT (3A2, 35I), PASSAT Variant (3A5, 35I), VENTO (1H2)</b> |   |   |                     |  |    |       |        |             |
|           | <b>94 503 700</b>  | Cylinder diameter: 81.01; KH: 32; BÜ: 0.7; MT: -2.3; MØ: 61.4; GL: 53.7; piston pin: 20x57; number of piston rings: 3 |   |                     |  |    |       |        |             |
|           | <b>94 503 710 81.26 / 94 503 720 81.51</b>   |   |   |                     |  |    |       |        |             |
|           |  | R 1.2 NT ST   |   |                     |  |    |       |        |             |
|           |  | NM 1.5  |   |                     |  |    |       |        |             |
|           |  | SLF 2 CR ST   |   |                     |  |    |       |        |             |
|           |  | → <b>80 00394 1 0 ...</b>   |   |                     |  |    |       |        |             |
|           | <b>80 00394 1 0 000</b>  | Ø81; STD; set: 1; [R ST NT 1.2] [NM 1.5] [SLF ST CR 2]  |   |                     |  |    |       |        |             |
|           |  | <b>80 00394 1 0 025 81.25 / 80 00394 1 0 050 81.50</b>  |   |                     |  |    |       |        |             |
|           | <b>85 957 604</b>  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A  |   |                     |  |    |       |        |             |
|           |  | <b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |   |                     |  |    |       |        |             |
|           | <b>85 958 604</b>  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A  |   |                     |  |    |       |        |             |
|           |  | <b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |   |                     |  |    |       |        |             |
|           | <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  |   |                     |  |    |       |        |             |
|           | <b>78 635 600 STD</b>  |   |   |                     |  |    |       |        |             |
|           | <b>77 152 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |   |                     |  |    |       |        |             |
|           |  | <b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove, →mot. ch 1E Y 010 000</b>                     |   |                     |  |    |       |        |             |
|           | <b>77 537 610</b>  | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A   |   |                     |  |    |       |        |             |
|           |  | <b>77 537 620 0,50 / 77 537 600 STD, 180° oil groove, mot. ch 1E Y 010 001→</b>                                       |   |                     |  |    |       |        |             |
|           | <b>87 200 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G   |   |                     |  |    |       |        |             |
|           |  | <b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>   |   |                     |  |    |       |        |             |
|           | <b>87 581 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |   |                     |  |    |       |        |             |
|           |  | <b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove, →mot. ch 1E Y 010 000</b>               |   |                     |  |    |       |        |             |

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|---|---|---|--|
| <b>87 582 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |   |  |
|  <b>33416</b>                                | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III   |  <b>MK-7H</b>        | valve cotter; number of notches: 3; valve stem diameter: 7 |
| <b>33403</b>  | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III  |  <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|   |   |  <b>81-33103</b>     | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|   |   | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|   |   | <b>81-33104</b>   | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|   |   | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  <b>50 006 398</b>                           | CAM, chilled cast iron  |   |  |
|  <b>50 005 148</b>                           | mechanical; metal   |  <b>7.07919.08.0</b> |  |
| <b>50 005 151</b>   | mechanical; metal, with backhousing   |   |  |
| <b>7.07152.46.0</b>   | mechanical; metal; Impeller diameter: 59.5  |   |  |
|  <b>7.21659.70.0</b>                         | fuel pump; in-line; electrical  |   |  |
| <b>7.02550.56.0</b>   | fuel pump; in-tank; electrical, VDO   |   |  |
| <b>7.02550.58.0</b>   | fuel pump; in-tank; electrical  |   |  |
| <b>7.02242.10.0</b>   | fuel pump; mechanical   |   |  |
| <b>7.02550.55.0</b>   | swirl pot; in-tank; electrical, VDO   |   |  |
| <b>7.02550.57.0</b>   | swirl pot; in-tank; electrical  |   |  |
|  <b>7.22017.50.0</b>                         | fuel pressure regulator; hydraulic  |   |  |
| <b>7.22017.52.0</b>   | fuel pressure regulator; hydraulic  |   |  |
| <b>7.20235.01.0</b>   | non-return valve  |   |  |
| <b>7.20469.51.0</b>   | non-return valve; mechanical  |   |  |
|  <b>7.21483.54.0</b>                       | electric switchover valve (EGR); electrical   |   |  |
| <b>7.22402.03.0</b>   | electric switchover valve (intake manifold); electrical   |   |  |
|  <b>7.05270.90.0</b>                       | lambda sensor; control sensor; heated   |   |  |
| <b>7.05271.08.0</b>   | lambda sensor; control sensor; heated   |   |  |
| <b>7.02604.01.0</b>   | lambda sensor; universal probe; not heated  |   |  |
|  <b>50 006 417</b>                         | hydraulic; height: 26; Outer Ø: 35; length: 26  |   |  |
| <b>78</b>   |  <b>81</b>                                   |   |  |
|  <b>AFY</b>                                | 01.1997 → 11.2000   | B   | 4 1781 cm <sup>3</sup> 5V 85 kW 115 PS 10 - 86.4           |
|  <b>PASSAT (3B2), PASSAT Variant (3B5)</b> |   |   |  |
|  <b>78 635 620</b>                         | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  |   |  |
|   | <b>78 635 600</b> STD   |   |  |
|  <b>77 152 610</b>                         | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |   |  |
|   | <b>77 152 620</b> 0,50 / <b>77 152 630</b> 0,75 / <b>77 152 600</b> STD, 180° oil groove, →07.1999, →mot. ch 8D X 199 999       |   |  |
| <b>77 537 610</b>   | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A   |   |  |
|   | <b>77 537 620</b> 0,50 / <b>77 537 600</b> STD, 180° oil groove, 08.1999→   |   |  |
| <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G   |   |  |
|   | <b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00                                |   |  |
| <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |   |  |
|   | <b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove, →07.1999, →mot. ch 8D X 199 999 |   |  |
| <b>87 582 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |   |  |
|  <b>331107</b>                             | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III  |  <b>MK-6H</b>      | valve cotter; number of notches: 3; valve stem diameter: 6 |
| <b>33413</b>  | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III  |  <b>81-33122</b>   | EX; 11.04/ x 6 x 39 G2                                     |
|   |   |  <b>81-33121</b>   | IN/EX; 11.04/ x 6 x 39 B1                                  |
|   |   | <b>81-33111</b>   | IN/EX; 11.05/ x 6 x 36 B1                                  |
|   |   | <b>81-33118</b>   | IN/EX; 11.15/ x 6 x 36 B1                                  |
|  <b>50 007 580</b>                         | installation side: outlet sideCAM, F-3B-WD050 155 >><br>F-3B-DE064 364 >><br>F-3B-WP081 180 >>, chilled cast iron               |   |  |
|  <b>50 005 155</b>                         | mechanical; metal   |   |  |
| <b>50 005 156</b>   | mechanical; plastic, with backhousing   |   |  |
|  <b>7.09269.27.0</b>                       | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |   |  |

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|--|---------------------|--|
|  | <b>7.02550.63.0</b> | fuel pump; in-tank; electrical   |
|  | <b>7.50116.50.0</b> | fuel pump; in-tank; electrical   |
|  | <b>7.22184.40.0</b> | air mass sensor; electrical  |
|  | <b>7.03703.04.0</b> | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |
|  | <b>7.05271.21.0</b> | lambda sensor; heated  |
|  | <b>50 006 425</b>   | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |
|  | <b>50 006 426</b>   | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |

|           |           |   |
|-----------|-----------|---|
| <b>79</b> |           | <b>81</b>   |
|           | AGN       | 06.1996 → 12.1999 B 4 1781 cm³ 5V 92 kW 125 PS €10,3 - 86.4 |
|           | CITI GOLF |   |

|  |                               |  |
|--|-------------------------------|--|
|  | <b>80 00408 1 1 000</b>       | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF ST CR 2]         |
|  | <b>80 00450 1 0 000</b>       | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF G6 CR 2]            |
|  | <b>80 00450 1 0 025 81.25</b> |  |
|  | <b>78 635 620</b>             | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A                     |
|  | <b>77 537 610</b>             | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A              |
|  | <b>87 200 610</b>             | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G            |
|  | <b>87 582 691</b>             | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove |
|  | <b>331107</b>                 | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III             |
|  | <b>33413</b>                  | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III                     |
|  | <b>MK-6H</b>                  | valve cotter; number of notches: 3; valve stem diameter: 6         |
|  | <b>81-33122</b>               | EX; 11.04/ x 6 x 39 G2   |
|  | <b>81-33121</b>               | IN/EX; 11.04/ x 6 x 39 B1  |
|  | <b>81-33111</b>               | IN/EX; 11.05/ x 6 x 36 B1  |
|  | <b>81-33118</b>               | IN/EX; 11.15/ x 6 x 36 B1  |

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|--|---------------------|---|
|  | <b>7.07919.01.0</b> |   |
|  | <b>7.09269.21.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |
|  | <b>50 006 425</b>   | hydraulic; height: 24; Outer Ø: 24; length: 24, intake                  |
|  | <b>50 006 426</b>   | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust           |

|           |   |  |
|-----------|---|--|
| <b>80</b> |   | <b>81</b>  |
|           | AGZ   | 10.1996 → 11.2000 B 5 2324 cm³ 2V 110 kW 150 PS €10,1 - 90.2 |
|           | BORA (1J2), BORA Variant (1J6), GOLF IV (1J1), PASSAT (3B2), PASSAT Variant (3B5) |  |

|  |   |  |
|--|---|--|
|  | <b>91 033 600</b>   | Cylinder diameter: 81.01; KH: 30.45; BÜ: 4.33; MT: -5.5; GL: 58.78; piston pin: 20x57; number of piston rings: 3 |
|  | <b>91 033 610 81.51 / 91 033 620 82.01</b>                                      |  |
|  | M 1.5 MO G6   |  |
|  | NM 1.75   |  |
|  | DSF 3 CR  |  |
|  | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b>   |  |
|  | <b>80 00010 1 1 000</b>   | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]   |
|  | <b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b> |  |
|  | <b>80 00010 1 2 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]  |
|  | <b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>                          |  |
|  | <b>80 00010 1 3 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]  |
|  | <b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>                          |  |
|  | <b>77 819 610</b>   | [Set] HL 0,25 Ø 59.728 / 65.000 / 17.000 / 2.626 St/A  |
|  | <b>77 820 610</b>   | [Set] PL 0,25 Ø 53.728 / 56.800 / 17.000 / 1.529 St/A  |
|  | <b>39300</b>  | EX; 34 x 7 x 107 x RA/S - - 45° - VS - 22 - III  |
|  | <b>331040</b>   | IN; 39 x 7 x 106 x S - - 45° - 22 - III  |
|  | <b>39372</b>  | IN; 39 x 7 x 106 x S - - 45° - VS - 22 - III   |
|  | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7   |
|  | <b>81-33100</b>   | IN/EX; 12.08/15 x 7 x 38 B1  |

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|  |                     |   |
|--|---------------------|---|
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |
|  | <b>7.02550.61.0</b> | fuel pump; in-tank; electrical  |
|  | <b>7.02550.63.0</b> | fuel pump; in-tank; electrical  |
|  | <b>7.50107.50.0</b> | fuel pump; in-tank; electrical  |
|  | <b>7.50116.50.0</b> | fuel pump; in-tank; electrical  |
|  | <b>3.32038.03.0</b> | fuel tank seal; in-tank   |
|  | <b>7.02550.54.0</b> | swirl pot; in-tank; electrical  |
|  | <b>7.02550.62.0</b> | swirl pot; in-tank; electrical  |
|  | <b>7.22684.14.0</b> | air mass sensor; electrical, Sensor without measuring tube              |
|  | <b>7.21851.31.0</b> | secondary air pump; electrical  |
|  | <b>7.22738.08.0</b> | secondary air pump; electrical  |
|  | <b>7.22286.55.0</b> | cut-off secondary air valve; pneumatic                                  |
|  | <b>7.06740.00.0</b> | water pump auxiliary cooling; electrical                                |
|  | <b>7.06740.04.0</b> | water pump auxiliary cooling; electrical                                |
|  | <b>7.05270.87.0</b> | lambda sensor; control sensor; heated                                   |
|  | <b>7.05271.03.0</b> | lambda sensor; heated   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26                          |

|           |   |                   |   |   |                      |    |       |        |       |        |  |  |
|-----------|---|-------------------|---|---|----------------------|----|-------|--------|-------|--------|--|--|
| <b>81</b> |   | <b>81</b>         |   |   |                      |    |       |        |       |        |  |  |
|           | <b>AHL</b>                                | 10.1996 → 11.2000 | B | 4 | 1595 cm <sup>3</sup> | 2V | 74 kW | 101 PS | ξ10,3 | - 77.4 |  |  |
|           | <b>PASSAT (3B2), PASSAT Variant (3B5)</b> |                   |   |   |                      |    |       |        |       |        |  |  |

|  |                   |   |
|--|-------------------|---|
|  | <b>94 503 700</b> | Cylinder diameter: 81.01; KH: 32; BÜ: 0.7; MT: -2.3; MØ: 61.4; GL: 53.7; piston pin: 20x57; number of piston rings: 3 |
|  | <b>94 503 710</b> | 81.26 / <b>94 503 720</b> 81.51   |
|  | <b>94 503 720</b> | R 1.2 NT ST   |
|  | <b>94 503 730</b> | NM 1.5  |
|  | <b>94 503 740</b> | SLF 2 CR ST   |
|  | <b>94 503 750</b> | → <b>80 00394 1 0 ...</b>   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00394 1 0 000</b> | Ø81; STD; set: 1; [R ST NT 1.2] [NM 1.5] [SLF ST CR 2]     |
|  | <b>80 00394 1 0 025</b> | 81.25 / <b>80 00394 1 0 050</b> 81.50                      |
|  | <b>33416</b>            | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III            |
|  | <b>33403</b>            | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III                 |
|  | <b>MK-7H</b>            | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>81-33103</b>         | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|  | <b>81-33104</b>         | IN/EX; 12.25/15 x 7 x 36.5 B1                              |

|  |                     |   |
|--|---------------------|---|
|  | <b>50 006 398</b>   | CAM, chilled cast iron  |
|  | <b>50 005 130</b>   | mechanical; metal   |
|  | <b>7.07152.40.0</b> | mechanical; plastic; Impeller diameter: 59.8                            |
|  | <b>7.09269.21.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21659.70.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.02550.63.0</b> | fuel pump; in-tank; electrical   |
|  | <b>7.50116.50.0</b> | fuel pump; in-tank; electrical   |
|  | <b>7.22017.50.0</b> | fuel pressure regulator; hydraulic   |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic   |
|  | <b>7.20235.01.0</b> | non-return valve   |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical   |
|  | <b>7.22184.40.0</b> | air mass sensor; electrical  |
|  | <b>7.05817.01.0</b> | non-return valve (regulating throttle); non-return valve (turbocharger); non-return valve (intake manifold); pneumatic |
|  | <b>7.22402.03.0</b> | electric switchover valve (intake manifold); electrical  |

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V

**7.03703.04.0** throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.

**7.02604.01.0** lambda sensor; universal probe; not heated

**50 006 417** hydraulic; height: 26; Outer Ø: 35; length: 26

**82** **AKS** 04.1997 → 04.1999 B 4 1595 cm<sup>3</sup> 2V 74 kW 101 PS  $\epsilon$  10,3 - 77.4  
**GOLF III (1H1), GOLF III Cabriolet (1E7), GOLF III Variant (1H5)**

**94 503 700** Cylinder diameter: 81.01; KH: 32; BÜ: 0.7; MT: -2.3; MØ: 61.4; GL: 53.7; piston pin: 20x57; number of piston rings: 3  
**94 503 710** 81.26 / **94 503 720** 81.51  
R 1.2 NT ST  
NM 1.5  
SLF 2 CR ST  
→ **80 00394 1 0 ...**

**80 00394 1 0 000** Ø81; STD; set: 1; [R ST NT 1.2] [NM 1.5] [SLF ST CR 2]  
**80 00394 1 0 025** 81.25 / **80 00394 1 0 050** 81.50

**78 635 620** [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  
**78 635 600** STD

**77 152 610** [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  
**77 152 620** 0,50 / **77 152 630** 0,75 / **77 152 600** STD, 180° oil groove, →mot. ch 1E Y 010 000

**77 537 610** [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A  
**77 537 620** 0,50 / **77 537 600** STD, 180° oil groove, mot. ch 1E Y 010 001→

**87 200 610** [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  
**87 200 620** 0,50 / **87 200 630** 0,75 / **87 200 600** STD / **87 200 640** 1,00

**87 581 610** [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  
**87 581 620** 0,50 / **87 581 630** 0,75 / **87 581 600** STD, HL 4: 360° oil groove, →mot. ch 1E Y 010 000

**87 582 691** [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove

|              |   |                |  |
|--------------|---|----------------|--|
| <b>33416</b> | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III | <b>MK-7H</b>   | valve cotter; number of notches: 3; valve stem diameter: 7 |
| <b>33403</b> | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III      | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|              |   | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|              |   | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

**50 006 398** CAM, chilled cast iron

|                     |  |                     |
|---------------------|--|---------------------|
| <b>50 005 148</b>   | mechanical; metal                          | <b>7.07919.08.0</b> |
| <b>50 005 151</b>   | mechanical; metal, with backhousing        |                     |
| <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5 |                     |

**7.02550.58.0** fuel pump; in-tank; electrical  
**7.02550.57.0** swirl pot; in-tank; electrical

**7.22017.50.0** fuel pressure regulator; hydraulic

**7.22402.03.0** electric switchover valve (intake manifold); electrical

**7.05271.08.0** lambda sensor; control sensor; heated

**50 006 460** hydraulic; height: 26; Outer Ø: 35; length: 26

**V** **83** **AMY** 09.1995 → 04.2000 B 6 2792 cm<sup>3</sup> 2V 128 kW 174 PS  $\epsilon$  10 - 90.3  
**SHARAN (7M8, 7M9, 7M6)**

**91 033 600** Cylinder diameter: 81.01; KH: 30.45; BÜ: 4.33; MT: -5.5; GL: 58.78; piston pin: 20x57; number of piston rings: 3  
**91 033 610** 81.51 / **91 033 620** 82.01  
M 1.5 MO G6  
NM 1.75  
DSF 3 CR  
→ **80 00010 1 1 ...**, **80 00010 1 2 ...**, **80 00010 1 3 ...**

cont...

|           |   |   |    |                 |   |    |                 |   |       |        |  |                     |
|-----------|---|---|----|-----------------|---|----|-----------------|---|-------|--------|--|---------------------|
|           | <b>80 00010 1 1 000</b>                   | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00 |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>80 00010 1 2 000</b>                   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50                              |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>80 00010 1 3 000</b>                   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50                              |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>331109</b>                             | EX; 34.2 x 7 x 106.9 x RA/S - - 45° - VS - 22 - III   |    | <b>MK-7H</b>    | valve cotter; number of notches: 3;<br>valve stem diameter: 7 |    |                 |   |       |        |  |                     |
|           | <b>331040</b>                             | IN; 39 x 7 x 106 x S - - 45° - 22 - III   |    | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                                 |    |                 |   |       |        |  |                     |
|           |   |   |    | <b>81-33100</b> | IN/EX; 12.08/15 x 7 x 38 B1                                   |    |                 |   |       |        |  |                     |
|           |   |   |    | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                                 |    |                 |   |       |        |  |                     |
|           | <b>7.31229.01.0</b>                       |   |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>7.09269.27.0</b>                       | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>7.02550.61.0</b>                       | fuel pump; in-tank; electrical  |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>7.02701.11.0</b>                       | fuel supply unit; in-tank; electrical   |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>7.02550.54.0</b>                       | swirl pot; in-tank; electrical  |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>7.02550.57.0</b>                       | swirl pot; in-tank; electrical  |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>7.22090.11.0</b>                       | cut-off secondary air valve; pneumatic  |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>7.06740.00.0</b>                       | water pump auxiliary cooling; electrical  |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>7.06740.04.0</b>                       | water pump auxiliary cooling; electrical  |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>7.21483.54.0</b>                       | electric switchover valve (EGR); electrical   |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>50 006 460</b>                         | hydraulic; height: 26; Outer Ø: 35; length: 26  |    |                 |   |    |                 |   |       |        |  |                     |
| <b>84</b> |   | <b>81</b>   |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>ANA</b>                                | 10.1996 → 11.2000   | B  | 4               | 1595 cm <sup>3</sup>  | 2V | 74 kW           | 101 PS  | ε10,3 | - 77.4 |  |                     |
|           | <b>PASSAT (3B2), PASSAT Variant (3B5)</b> |   |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>99 792 600</b>                         | Cylinder diameter: 81.01; KH: 29.7; MT: -2.7; GL: 50.7; piston pin: 19x42; number of piston rings: 3  |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>99 792 620</b>                         | 81.51   |    |                 |   |    |                 |   |       |        |  |                     |
|           | TPL                                       |   |    |                 |   |    |                 |   |       |        |  |                     |
|           | R   | 1   | NT | ST              |   |    |                 |   |       |        |  |                     |
|           | NM  | 1.2   |    | G3              |   |    |                 |   |       |        |  |                     |
|           | SLF                                       | 2   | CR | ST              |   |    |                 |   |       |        |  |                     |
|           | → <b>80 00498 1 1 ...</b>                 |   |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>80 00498 1 1 000</b>                   | Ø81; STD; set: 1; [R ST NT 1] [NM G3 1.2] [SLF ST CR 2]<br><b>80 00498 1 1 050</b> 81.50  |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>79 233 600</b>                         | [Pair] AS STD Ø 53.750 / 65.550 // 2.475 St/A   |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>77 551 610</b>                         | [Set] HL 0,25 Ø 47.728 / 53.000 / 18.500 / 2.633 St/A<br><b>77 551 620</b> 0,50 / <b>77 551 600</b> STD, 180° oil groove                              |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>77 552 610</b>                         | [Set] PL 0,25 Ø 41.730 / 45.000 / 19.000 / 1.632 St/B/G<br><b>77 552 620</b> 0,50 / <b>77 552 600</b> STD, without locating lugs                      |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>33416</b>                              | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III   |    |                 |   |    | <b>MK-7H</b>    | valve cotter; number of notches: 3;<br>valve stem diameter: 7 |       |        |  |                     |
|           | <b>33403</b>                              | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III  |    |                 |   |    | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                                 |       |        |  |                     |
|           |   |   |    |                 |   |    | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                                 |       |        |  |                     |
|           | <b>50 006 398</b>                         | CAM, chilled cast iron  |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>50 005 130</b>                         | mechanical; metal   |    |                 |   |    |                 |   |       |        |  | <b>7.07919.01.0</b> |
|           | <b>7.07152.40.0</b>                       | mechanical; plastic; Impeller diameter: 59.8  |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>7.09269.21.0</b>                       | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>7.21659.70.0</b>                       | fuel pump; in-line; electrical  |    |                 |   |    |                 |   |       |        |  |                     |
|           | <b>7.02550.63.0</b>                       | fuel pump; in-tank; electrical  |    |                 |   |    |                 |   |       |        |  |                     |

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|  | <b>7.22017.50.0</b> | fuel pressure regulator; hydraulic             |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic             |
|  | <b>7.20235.01.0</b> | non-return valve                               |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical                   |
|  | <b>7.21851.31.0</b> | secondary air pump; electrical                 |
|  | <b>7.22738.08.0</b> | secondary air pump; electrical                 |
|  | <b>7.05817.07.0</b> | non-return valve (intake manifold); pneumatic  |
|  | <b>7.05271.07.0</b> | lambda sensor; control sensor; heated          |
|  | <b>7.05271.05.0</b> | lambda sensor; heated                          |
|  | <b>7.02604.01.0</b> | lambda sensor; universal probe; not heated     |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26 |

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|---|--|------------|-----------------|---|---|---|----------------------|----|--------|--------|--|-----|--------|
| <b>85</b>                                 |  | <b>ANB</b> | 01.1999→11.2000 | B | A | 4 | 1781 cm <sup>3</sup> | 5V | 110 kW | 150 PS |  | 9,5 | - 86.4 |
| <b>PASSAT (3B2), PASSAT Variant (3B5)</b> |  |            |                 |   |   |   |                      |    |        |        |  |     |        |

|  |                   |   |
|--|-------------------|---|
|  | <b>99 933 600</b> | Cylinder diameter: 81.01; KH: 32.7; MT: -1.5; GL: 53.7; piston pin: 20x59; number of piston rings: 3<br><b>99 933 610</b> 81.26 / <b>99 933 620</b> 81.51<br>PK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 2 CR G6<br>→ <b>80 00450 1 0 ...</b> |
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|  | <b>80 00450 1 0 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF G6 CR 2]<br><b>80 00450 1 0 025</b> 81.25 / <b>80 00450 1 0 050</b> 81.50 |
|--|-------------------------|--|

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|  | <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |
|  | <b>77 338 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/S<br><b>77 338 620</b> 0,50 / <b>77 338 600</b> STD, The upper shell is marked with 'SPUTTER'. |
|  | <b>77 537 610</b> | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A<br><b>77 537 620</b> 0,50 / <b>77 537 600</b> STD, 180° oil groove  |
|  | <b>87 200 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00   |
|  | <b>87 582 691</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |

|  |               |  |  |                 |   |
|--|---------------|--|--|-----------------|---|
|  | <b>33394</b>  | EX; 30 x 6 x 103.8 x RA/S - Cr - Na - 45° - VS - 22 - III<br>OES specification |  | <b>MK-6H</b>    | valve cotter; number of notches: 3;<br>valve stem diameter: 6 |
|  | <b>331108</b> | EX; 30 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III<br>IAM specification      |  | <b>81-33122</b> | EX; 11.04/ x 6 x 39 G2  |
|  | <b>33413</b>  | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III                                 |  | <b>81-33121</b> | IN/EX; 11.04/ x 6 x 39 B1                                     |
|  |               |  |  | <b>81-33111</b> | IN/EX; 11.05/ x 6 x 36 B1                                     |
|  |               |  |  | <b>81-33118</b> | IN/EX; 11.15/ x 6 x 36 B1                                     |

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|--|---------------------|---|--|---------------------|--------------------|
|  | <b>50 006 307</b>   | installation side: intake sideCAM, chilled cast iron                    |  |                     |                    |
|  | <b>50 006 308</b>   | installation side: outlet sideCAM, chilled cast iron                    |  |                     |                    |
|  | <b>50 005 155</b>   | mechanical; metal   |  | <b>7.07919.18.0</b> | mot. 3B-V-000 001→ |
|  | <b>50 005 156</b>   | mechanical; plastic, with backhousing                                   |  |                     |                    |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |  |                     |                    |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.02550.63.0</b> | fuel pump; in-tank; electrical                             |
|  | <b>7.02550.62.0</b> | swirl pot; in-tank; electrical                             |
|  | <b>7.22017.50.0</b> | fuel pressure regulator; hydraulic                         |
|  | <b>7.22684.13.0</b> | air mass sensor; electrical, Sensor without measuring tube |
|  | <b>7.21851.31.0</b> | secondary air pump; electrical                             |
|  | <b>7.22738.08.0</b> | secondary air pump; electrical                             |
|  | <b>7.22560.42.0</b> | cut-off secondary air valve; pneumatic                     |

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V

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|  | <b>7.05817.05.0</b> | non-return valve (intake manifold); pneumatic  |
|  | <b>7.01805.01.0</b> | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |
|  | <b>7.05270.99.0</b> | lambda sensor; heated  |
|  | <b>7.05271.21.0</b> | lambda sensor; heated  |
|  | <b>50 006 425</b>   | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |
|  | <b>50 006 426</b>   | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |

|                               |            |                   |   |   |                      |    |       |       |  |   |        |
|-------------------------------|------------|-------------------|---|---|----------------------|----|-------|-------|--|---|--------|
| <b>86</b>                     |            | <b>81</b>         |   |   |                      |    |       |       |  |   |        |
|                               | <b>ANN</b> | 07.1993 → 04.1999 | B | 4 | 1781 cm <sup>3</sup> | 2V | 55 kW | 75 PS |  | 9 | - 86.4 |
| <b>GOLF III Variant (1H5)</b> |            |                   |   |   |                      |    |       |       |  |   |        |

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|--|-------------------|--|
|  | <b>93 876 600</b> | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -8.1; MØ: 56.9; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 876 610</b> 81.26 / <b>93 876 620</b> 81.51 |
|  | SRK               |  |
|  | R 1.5             | CR G6  |
|  | NM 1.75           |  |
|  | DSF 3             | CR   |
| → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |                   |  |

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|--|---|---|
|  | <b>80 00010 1 1 000</b>   | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]    |
|  | <b>80 00010 1 1 025 81.25</b> / <b>80 00010 1 1 050 81.50</b> / <b>80 00010 1 1 100 82.00</b> |   |
|  | <b>80 00010 1 2 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3] |
|  | <b>80 00010 1 2 025 81.25</b> / <b>80 00010 1 2 050 81.50</b>                                 |   |
|  | <b>80 00010 1 3 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3] |
|  | <b>80 00010 1 3 025 81.25</b> / <b>80 00010 1 3 050 81.50</b>                                 |   |

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|--|-------------------|---|
|  | <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |
|  | <b>77 537 610</b> | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A<br><b>77 537 620</b> 0,50 / <b>77 537 600</b> STD, 180° oil groove                                    |
|  | <b>87 200 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00 |
|  | <b>87 581 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove     |
|  | <b>87 582 691</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |

|  |                 |   |  |              |  |
|--|-----------------|---|--|--------------|--|
|  | <b>33416</b>    | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III |  | <b>MK-7H</b> | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                   |  |              |  |
|  | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                   |  |              |  |

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|--|---------------------|--|--|---------------------|
|  | <b>50 006 397</b>   | CAM, chilled cast iron                     |  |                     |
|  | <b>50 005 148</b>   | mechanical; metal                          |  | <b>7.07919.08.0</b> |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing        |  |                     |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5 |  |                     |
|  | <b>7.02550.56.0</b> | fuel pump; in-tank; electrical, VDO        |  |                     |
|  | <b>7.02550.55.0</b> | swirl pot; in-tank; electrical, VDO        |  |                     |

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|  | <b>50 006 417</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|--|-------------------|--|

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|-------------------------------|------------|-------------------|---|---|----------------------|----|-------|-------|--|----|--------|
| <b>87</b>                     |            | <b>81</b>         |   |   |                      |    |       |       |  |    |        |
|                               | <b>ANP</b> | 07.1993 → 04.1999 | B | 4 | 1781 cm <sup>3</sup> | 2V | 66 kW | 90 PS |  | 10 | - 86.4 |
| <b>GOLF III Variant (1H5)</b> |            |                   |   |   |                      |    |       |       |  |    |        |

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|--|---|--|
|  | <b>80 00010 1 1 000</b>   | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]   |
|  | <b>80 00010 1 1 025 81.25</b> / <b>80 00010 1 1 050 81.50</b> / <b>80 00010 1 1 100 82.00</b> |  |
|  | <b>80 00010 1 2 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]  |
|  | <b>80 00010 1 2 025 81.25</b> / <b>80 00010 1 2 050 81.50</b>                                 |  |
|  | <b>80 00010 1 3 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]  |
|  | <b>80 00010 1 3 025 81.25</b> / <b>80 00010 1 3 050 81.50</b>                                 |  |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |
|  | <b>77 537 610</b>   | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A<br><b>77 537 620</b> 0,50 / <b>77 537 600</b> STD, 180° oil groove |

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V

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|  | <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>    |   |
|  | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b> |   |
|  | <b>87 582 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |   |
|  | <b>33416</b>        | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III   | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>81-33103</b>     | IN/EX; 12.08/15 x 7 x 36.5 B1   |   |
|  | <b>81-33104</b>     | IN/EX; 12.25/15 x 7 x 36.5 B1   |   |
|  | <b>50 007 594</b>   | CAM, chilled cast iron  |   |
|  | <b>50 005 148</b>   | mechanical; metal   | <b>7.07919.08.0</b>   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing   |   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5  |   |
|  | <b>7.02550.56.0</b> | fuel pump; in-tank; electrical, VDO   |   |
|  | <b>7.02550.55.0</b> | swirl pot; in-tank; electrical, VDO   |   |

|           |   |           |            |                   |   |   |          |    |       |        |      |        |
|-----------|---|-----------|------------|-------------------|---|---|----------|----|-------|--------|------|--------|
| <b>88</b> |   | <b>81</b> | <b>APT</b> | 01.1999 → 11.2000 | B | 4 | 1781 cm³ | 5V | 92 kW | 125 PS | 10,3 | - 86.4 |
|           | <b>PASSAT (3B2), PASSAT Variant (3B5)</b> |           |            |                   |   |   |          |    |       |        |      |        |

|  |                         |  |   |
|--|-------------------------|--|---|
|  | <b>80 00408 1 1 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF ST CR 2]   |   |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |   |
|  | <b>77 537 610</b>       | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A<br><b>77 537 620 0,50 / 77 537 600 STD, 180° oil groove</b>                      |   |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b> |   |
|  | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |   |
|  | <b>331107</b>           | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III   | <b>MK-6H</b> valve cotter; number of notches: 3; valve stem diameter: 6   |
|  | <b>33413</b>            | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   | <b>81-33122</b> EX; 11.04/ x 6 x 39 G2<br><b>81-33121</b> IN/EX; 11.04/ x 6 x 39 B1<br><b>81-33111</b> IN/EX; 11.05/ x 6 x 36 B1<br><b>81-33118</b> IN/EX; 11.15/ x 6 x 36 B1 |
|  | <b>50 007 579</b>       | installation side: intake side<br>CAM, F-3B-WD050 155 >><br>F-3B-DE064 364 >><br>F-3B-WP081 180 >>, chilled cast iron                  |   |
|  | <b>50 007 580</b>       | installation side: outlet side<br>CAM, F-3B-WD050 155 >><br>F-3B-DE064 364 >><br>F-3B-WP081 180 >>, chilled cast iron                  |   |
|  | <b>50 005 155</b>       | mechanical; metal  | <b>7.07919.18.0</b> mot. 3B-V-000 001→  |
|  | <b>50 005 156</b>       | mechanical; plastic, with backhousing  |   |
|  | <b>7.09269.27.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |   |
|  | <b>7.02550.63.0</b>     | fuel pump; in-tank; electrical   |   |
|  | <b>7.50107.50.0</b>     | fuel pump; in-tank; electrical   |   |
|  | <b>7.02550.62.0</b>     | swirl pot; in-tank; electrical   |   |
|  | <b>7.22017.50.0</b>     | fuel pressure regulator; hydraulic   |   |
|  | <b>7.05817.01.0</b>     | non-return valve (regulating throttle); non-return valve (turbocharger); non-return valve (intake manifold); pneumatic                 |   |
|  | <b>7.22402.03.0</b>     | electric switchover valve (intake manifold); electrical  |   |
|  | <b>7.05271.21.0</b>     | lambda sensor; heated  |   |

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|           |   |  |  |                     |   |
|-----------|---|--|--|---------------------|---|
|           | <b>50 006 425</b>                         | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |  |                     |   |
|           | <b>50 006 426</b>                         | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |  |                     |   |
| <b>89</b> |   | <b>81</b>  |  |                     |   |
|           | <b>APU</b>                                | 05.1997 → 11.2000 B LA 4 1781 cm <sup>3</sup> 5V 110 kW 150 PS 9,5 - 86.4  |  |                     |   |
|           | <b>PASSAT (3B2), PASSAT Variant (3B5)</b> |  |  |                     |   |
|           | <b>99 933 600</b>                         | Cylinder diameter: 81.01; KH: 32.7; MT: -1.5; GL: 53.7; piston pin: 20x59; number of piston rings: 3<br><b>99 933 610 81.26 / 99 933 620 81.51</b><br>PK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 2 CR G6<br>→ <b>80 00450 1 0 ...</b> |  |                     |   |
|           | <b>80 00450 1 0 000</b>                   | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF G6 CR 2]<br><b>80 00450 1 0 025 81.25 / 80 00450 1 0 050 81.50</b>  |  |                     |   |
|           | <b>78 635 620</b>                         | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |  |                     |   |
|           | <b>77 338 610</b>                         | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/S<br><b>77 338 620 0,50 / 77 338 600 STD</b> , The upper shell is marked with 'SPUTTER'.                              |  |                     |   |
|           | <b>77 537 610</b>                         | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A<br><b>77 537 620 0,50 / 77 537 600 STD</b> , 180° oil groove   |  |                     |   |
|           | <b>87 582 691</b>                         | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |  |                     |   |
|           | <b>33394</b>                              | EX; 30 x 6 x 103.8 x RA/S - Cr - Na - 45° - VS - 22 - III<br>OES specification   |  | <b>MK-6H</b>        | valve cotter; number of notches: 3;<br>valve stem diameter: 6 |
|           | <b>331108</b>                             | EX; 30 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III<br>IAM specification  |  | <b>81-33122</b>     | EX; 11.04/ x 6 x 39 G2  |
|           | <b>33413</b>                              | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   |  | <b>81-33121</b>     | IN/EX; 11.04/ x 6 x 39 B1                                     |
|           |   |  |  | <b>81-33111</b>     | IN/EX; 11.05/ x 6 x 36 B1                                     |
|           |   |  |  | <b>81-33118</b>     | IN/EX; 11.15/ x 6 x 36 B1                                     |
|           | <b>50 006 307</b>                         | installation side: intake sideCAM, chilled cast iron   |  |                     |   |
|           | <b>50 006 308</b>                         | installation side: outlet sideCAM, chilled cast iron   |  |                     |   |
|           | <b>50 005 130</b>                         | mechanical; metal  |  | <b>7.07919.18.0</b> | mot. 3B-V-000 001→  |
|           | <b>50 005 156</b>                         | mechanical; plastic, with backhousing  |  |                     |   |
|           | <b>7.07152.40.0</b>                       | mechanical; plastic; Impeller diameter: 59.8   |  |                     |   |
|           | <b>7.09269.27.0</b>                       | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |  |                     |   |
|           | <b>7.02550.63.0</b>                       | fuel pump; in-tank; electrical   |  |                     |   |
|           | <b>7.02550.62.0</b>                       | swirl pot; in-tank; electrical   |  |                     |   |
|           | <b>7.22017.50.0</b>                       | fuel pressure regulator; hydraulic   |  |                     |   |
|           | <b>7.22684.13.0</b>                       | air mass sensor; electrical, Sensor without measuring tube   |  |                     |   |
|           | <b>7.05817.05.0</b>                       | non-return valve (intake manifold); pneumatic  |  |                     |   |
|           | <b>7.01805.01.0</b>                       | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical               |  |                     |   |
|           | <b>7.05271.21.0</b>                       | lambda sensor; heated  |  |                     |   |
|           | <b>50 006 425</b>                         | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |  |                     |   |
|           | <b>50 006 426</b>                         | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |  |                     |   |

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|-----------|---|--|
| <b>90</b> |   | <b>81</b>  |
|           | <b>ARG</b>                                | 02.1999 → 11.2000 B 4 1781 cm <sup>3</sup> 5V 92 kW 125 PS 10,3 - 86.4 |
|           | <b>PASSAT (3B2), PASSAT Variant (3B5)</b> |  |
|           | <b>80 00408 1 1 000</b>                   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF ST CR 2]             |
|           | cont...                                   |  |





|           |   |  |                   |                     |  |    |       |        |             |
|-----------|---|--|-------------------|---------------------|--|----|-------|--------|-------------|
|           | <b>78 635 620</b>                         | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |                   |                     |  |    |       |        |             |
|           | <b>77 537 610</b>                         | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A  |                   |                     |  |    |       |        |             |
|           | <b>87 200 610</b>                         | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |                   |                     |  |    |       |        |             |
|           | <b>87 582 691</b>                         | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |                   |                     |  |    |       |        |             |
|           | <b>331107</b>                             | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III   |                   | <b>MK-6H</b>        | valve cotter; number of notches: 3; valve stem diameter: 6 |    |       |        |             |
|           | <b>33413</b>                              | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   |                   | <b>81-33122</b>     | EX; 11.04/ x 6 x 39 G2                                     |    |       |        |             |
|           |   |  |                   | <b>81-33121</b>     | IN/EX; 11.04/ x 6 x 39 B1                                  |    |       |        |             |
|           |   |  |                   | <b>81-33111</b>     | IN/EX; 11.05/ x 6 x 36 B1                                  |    |       |        |             |
|           |   |  |                   | <b>81-33118</b>     | IN/EX; 11.15/ x 6 x 36 B1                                  |    |       |        |             |
|           | <b>50 007 579</b>                         | installation side: intake sideCAM, F-3B-WD050 155 >> F-3B-DE064 364 >> F-3B-WP081 180 >>, chilled cast iron            |                   |                     |  |    |       |        |             |
|           | <b>50 007 580</b>                         | installation side: outlet sideCAM, F-3B-WD050 155 >> F-3B-DE064 364 >> F-3B-WP081 180 >>, chilled cast iron            |                   |                     |  |    |       |        |             |
|           | <b>50 005 155</b>                         | mechanical; metal  |                   | <b>7.07919.18.0</b> | mot. 3B-V-000 001→   |    |       |        |             |
|           | <b>50 005 156</b>                         | mechanical; plastic, with backhousing  |                   |                     |  |    |       |        |             |
|           | <b>7.09269.27.0</b>                       | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |                   |                     |  |    |       |        |             |
|           | <b>7.02550.63.0</b>                       | fuel pump; in-tank; electrical   |                   |                     |  |    |       |        |             |
|           | <b>7.50107.50.0</b>                       | fuel pump; in-tank; electrical   |                   |                     |  |    |       |        |             |
|           | <b>7.02550.62.0</b>                       | swirl pot; in-tank; electrical   |                   |                     |  |    |       |        |             |
|           | <b>7.22017.50.0</b>                       | fuel pressure regulator; hydraulic   |                   |                     |  |    |       |        |             |
|           | <b>7.21851.31.0</b>                       | secondary air pump; electrical   |                   |                     |  |    |       |        |             |
|           | <b>7.22738.08.0</b>                       | secondary air pump; electrical   |                   |                     |  |    |       |        |             |
|           | <b>7.05817.07.0</b>                       | non-return valve (intake manifold); pneumatic  |                   |                     |  |    |       |        |             |
|           | <b>7.05817.01.0</b>                       | non-return valve (regulating throttle); non-return valve (turbocharger); non-return valve (intake manifold); pneumatic |                   |                     |  |    |       |        |             |
|           | <b>7.22402.03.0</b>                       | electric switchover valve (intake manifold); electrical  |                   |                     |  |    |       |        |             |
|           | <b>7.05271.21.0</b>                       | lambda sensor; heated  |                   |                     |  |    |       |        |             |
|           | <b>50 006 425</b>                         | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |                   |                     |  |    |       |        |             |
|           | <b>50 006 426</b>                         | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |                   |                     |  |    |       |        |             |
| <b>91</b> |   | <b>81</b>  |                   |                     |  |    |       |        |             |
|           | <b>ARM</b>                                | 10.1996 → 11.2000  | B                 | 4                   | 1595 cm <sup>3</sup>                                       | 2V | 74 kW | 101 PS | 10,3 - 77.4 |
|           | <b>PASSAT (3B2), PASSAT Variant (3B5)</b> |  |                   |                     |  |    |       |        |             |
|           | <b>94 503 700</b>                         | Cylinder diameter: 81.01; KH: 32; BÜ: 0.7; MT: -2.3; MØ: 61.4; GL: 53.7; piston pin: 20x57; number of piston rings: 3  |                   |                     |  |    |       |        |             |
|           | <b>94 503 710</b>                         | 81.26  | <b>94 503 720</b> | 81.51               |  |    |       |        |             |
|           | R   | 1.2  | NT                | ST                  |  |    |       |        |             |
|           | NM  | 1.5  |                   |                     |  |    |       |        |             |
|           | SLF                                       | 2  | CR                | ST                  |  |    |       |        |             |
|           | → <b>80 00394 1 0 ...</b>                 |  |                   |                     |  |    |       |        |             |
|           | <b>80 00394 1 0 000</b>                   | Ø81; STD; set: 1; [R ST NT 1.2] [NM 1.5] [SLF ST CR 2]   |                   |                     |  |    |       |        |             |
|           | <b>80 00394 1 0 025</b>                   | 81.25  |                   |                     |  |    |       |        |             |
|           | <b>80 00394 1 0 050</b>                   | 81.50  |                   |                     |  |    |       |        |             |
|           | <b>79 221 600</b>                         | [Pair] AS STD Ø 59.750 / 71.550 // 2.475 St/A, PR-D2B  |                   |                     |  |    |       |        |             |
|           | <b>79 233 600</b>                         | [Pair] AS STD Ø 53.750 / 65.550 // 2.475 St/A, PR-M4T  |                   |                     |  |    |       |        |             |
|           | <b>77 537 610</b>                         | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A  |                   |                     |  |    |       |        |             |
|           | <b>77 537 620</b>                         | 0,50 / <b>77 537 600</b> STD, 180° oil groove, PR-D2B  |                   |                     |  |    |       |        |             |
|           | <b>77 551 610</b>                         | [Set] HL 0,25 Ø 47.728 / 53.000 / 18.500 / 2.633 St/A  |                   |                     |  |    |       |        |             |
|           | <b>77 551 620</b>                         | 0,50 / <b>77 551 600</b> STD, 180° oil groove, PR-M4T  |                   |                     |  |    |       |        |             |
|           | <b>77 552 610</b>                         | [Set] PL 0,25 Ø 41.730 / 45.000 / 19.000 / 1.632 St/B/G  |                   |                     |  |    |       |        |             |
|           | <b>77 552 620</b>                         | 0,50 / <b>77 552 600</b> STD, without locating lugs, PR-M4T  |                   |                     |  |    |       |        |             |
|           | <b>87 200 610</b>                         | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |                   |                     |  |    |       |        |             |
|           | <b>87 200 620</b>                         | 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, PR-D2B                                 |                   |                     |  |    |       |        |             |

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|  | <b>87 582 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |  |  |
|  | <b>33416</b>        | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III  |  | <b>MK-7H</b><br>valve cotter; number of notches: 3;<br>valve stem diameter: 7                        |
|  | <b>33403</b>        | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III   |  | <b>81-33103</b><br>IN/EX; 12.08/15 x 7 x 36.5 B1<br><b>81-33104</b><br>IN/EX; 12.25/15 x 7 x 36.5 B1 |
|  | <b>50 006 398</b>   | CAM, chilled cast iron   |  |  |
|  | <b>50 005 130</b>   | mechanical; metal  |  | <b>7.07919.01.0</b>  |
|  | <b>7.07152.40.0</b> | mechanical; plastic; Impeller diameter: 59.8   |  |  |
|  | <b>7.09269.21.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |  |  |
|  | <b>7.21659.70.0</b> | fuel pump; in-line; electrical   |  |  |
|  | <b>7.02550.63.0</b> | fuel pump; in-tank; electrical   |  |  |
|  | <b>7.22017.50.0</b> | fuel pressure regulator; hydraulic   |  |  |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic   |  |  |
|  | <b>7.20235.01.0</b> | non-return valve   |  |  |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical   |  |  |
|  | <b>7.05817.01.0</b> | non-return valve (regulating throttle); non-return valve (turbocharger); non-return valve (intake manifold); pneumatic               |  |  |
|  | <b>7.03703.04.0</b> | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |  |  |
|  | <b>7.02604.01.0</b> | lambda sensor; universal probe; not heated   |  |  |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |  |

|           |                                    |                                |   |    |   |          |    |        |        |        |
|-----------|------------------------------------|--------------------------------|---|----|---|----------|----|--------|--------|--------|
| <b>92</b> |                                    | <b>81</b>                      |   |    |   |          |    |        |        |        |
|           | ATW                                | 10.1996 → 11.2000              | B | LA | 4 | 1781 cm³ | 5V | 110 kW | 150 PS | - 86.4 |
|           | AUG                                | 10.1996 → 11.2000              | B | LA | 4 | 1781 cm³ | 5V | 110 kW | 150 PS | - 86.4 |
|           | PASSAT (3B2), PASSAT Variant (3B5) |                                |   |    |   |          |    |        |        |        |
|           | <b>7.02550.63.0</b>                | fuel pump; in-tank; electrical |   |    |   |          |    |        |        |        |
|           | <b>7.02550.62.0</b>                | swirl pot; in-tank; electrical |   |    |   |          |    |        |        |        |

|           |                       |   |     |    |    |          |    |       |        |              |  |
|-----------|-----------------------|---|-----|----|----|----------|----|-------|--------|--------------|--|
| <b>93</b> |                       | <b>81</b>   |     |    |    |          |    |       |        |              |  |
|           | AWH                   | 10.1999 → 09.2000   | B   |    | 4  | 1595 cm³ | 2V | 74 kW | 101 PS | Σ10,3 - 77.4 |  |
|           | NEW BEETLE (9C1, 1C1) |   |     |    |    |          |    |       |        |              |  |
|           | <b>94 503 700</b>     | Cylinder diameter: 81.01; KH: 32; BÜ: 0.7; MT: -2.3; MØ: 61.4; GL: 53.7; piston pin: 20x57; number of piston rings: 3 |     |    |    |          |    |       |        |              |  |
|           | <b>94 503 710</b>     | 81.26 / <b>94 503 720</b> 81.51   |     |    |    |          |    |       |        |              |  |
|           |                       | R   | 1.2 | NT | ST |          |    |       |        |              |  |
|           |                       | NM  | 1.5 |    |    |          |    |       |        |              |  |
|           |                       | SLF   | 2   | CR | ST |          |    |       |        |              |  |
|           |                       | → <b>80 00394 1 0 ...</b>   |     |    |    |          |    |       |        |              |  |

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|--|-------------------------|---|--|--|--|--|--|--|--|--|
|  | <b>80 00394 1 0 000</b> | Ø81; STD; set: 1; [R ST NT 1.2] [NM 1.5] [SLF ST CR 2]<br><b>80 00394 1 0 025</b> 81.25 / <b>80 00394 1 0 050</b> 81.50                                     |  |  |  |  |  |  |  |  |
|  | <b>79 221 600</b>       | [Pair] AS STD Ø 59.750 / 71.550 // 2.475 St/A   |  |  |  |  |  |  |  |  |
|  | <b>77 537 610</b>       | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A<br><b>77 537 620</b> 0,50 / <b>77 537 600</b> STD, 180° oil groove                                    |  |  |  |  |  |  |  |  |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00 |  |  |  |  |  |  |  |  |
|  | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |  |  |  |  |  |  |  |  |
|  | <b>33416</b>            | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III   |  | <b>MK-7H</b><br>valve cotter; number of notches: 3;<br>valve stem diameter: 7                        |  |  |  |  |  |  |
|  | <b>33403</b>            | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III  |  | <b>81-33103</b><br>IN/EX; 12.08/15 x 7 x 36.5 B1<br><b>81-33104</b><br>IN/EX; 12.25/15 x 7 x 36.5 B1 |  |  |  |  |  |  |
|  | <b>50 006 398</b>       | CAM, chilled cast iron  |  |  |  |  |  |  |  |  |

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|--|---------------------|---|--|---------------------|
|  | <b>50 005 130</b>   | mechanical; metal   |  | <b>7.07919.01.0</b> |
|  | <b>7.07152.40.0</b> | mechanical; plastic; Impeller diameter: 59.8                            |  |                     |
|  | <b>7.09269.21.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |  |                     |
|  | <b>7.02550.61.0</b> | fuel pump; in-tank; electrical  |  |                     |
|  | <b>3.32038.03.0</b> | fuel tank seal; in-tank   |  |                     |
|  | <b>7.02550.54.0</b> | swirl pot; in-tank; electrical  |  |                     |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic                                      |  |                     |
|  | <b>7.22738.08.0</b> | secondary air pump; electrical  |  |                     |
|  | <b>7.22778.96.0</b> | secondary air valve; pneumatic  |  |                     |
|  | <b>7.22402.03.0</b> | electric switchover valve (intake manifold); electrical                 |  |                     |
|  | <b>7.05271.24.0</b> | lambda sensor; control sensor; heated                                   |  |                     |
|  | <b>7.05270.99.0</b> | lambda sensor; heated   |  |                     |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26                          |  |                     |

|           |   |                   |          |          |                 |           |              |               |  |           |               |
|-----------|---|-------------------|----------|----------|-----------------|-----------|--------------|---------------|--|-----------|---------------|
| <b>94</b> |   | <b>81</b>         |          |          |                 |           |              |               |  |           |               |
|           | <b>DX</b>   | 08.1983 → 12.1992 | <b>B</b> | <b>4</b> | <b>1781 cm³</b> | <b>2V</b> | <b>82 kW</b> | <b>112 PS</b> |  | <b>10</b> | <b>- 86.4</b> |
|           | <b>GOLF I Cabriolet (155), GOLF II (19E, 1G1)</b> |                   |          |          |                 |           |              |               |  |           |               |

|  |  |   |  |   |
|--|--|---|--|---|
|  | <b>93 928 600</b>  | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3 |  |   |
|  | <b>93 928 610 81.26 / 93 928 620 81.51 / 93 928 630 82.01</b>  |   |  |   |
|  | <b>SRK</b>   |   |  |   |
|  | <b>M 1.5 MO G6</b>   |   |  |   |
|  | <b>NM 1.75</b>   |   |  |   |
|  | <b>DSF 3 CR</b>  |   |  |   |
|  | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |   |  |   |
|  | <b>80 00010 1 1 000</b>  | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]  |  |   |
|  |  | <b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b>                                       |  |   |
|  | <b>80 00010 1 2 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]   |  |   |
|  |  | <b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>  |  |   |
|  | <b>80 00010 1 3 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]   |  |   |
|  |  | <b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>  |  |   |
|  | <b>85 957 604</b>  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A  |  |   |
|  | <b>85 957 694 SEMI</b>   | Bushing for intermediary shaft, front.  |  |   |
|  | <b>85 958 604</b>  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A  |  |   |
|  | <b>85 958 694 SEMI</b>   | Bushing for intermediary shaft, rear.   |  |   |
|  | <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  |  |   |
|  | <b>78 635 600 STD</b>  |   |  |   |
|  | <b>87 200 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G   |  |   |
|  | <b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00, 01.1986→</b>                      |   |  |   |
|  | <b>87 205 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G        |  |   |
|  | <b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove</b>         |   |  |   |
|  | <b>87 324 690</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |  |   |
|  | <b>87 581 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |  |   |
|  | <b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b>                           |   |  |   |
|  | <b>87 582 691</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |  |   |
|  | <b>33048</b>   | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33023</b>   | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III  |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|  | <b>331106</b>  | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III   |  | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |
|  | <b>39136</b>   | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   |  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|  |  |   |  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|  |  |   |  | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1                           |

cont...

|           |   |  |        |   |
|-----------|---|--|--------|---|
|           | <b>50 005 148</b>   | mechanical; metal  |        | <b>7.07919.08.0</b>   |
|           | <b>50 005 151</b>   | mechanical; metal, with backhousing  |        |   |
|           | <b>7.07152.46.0</b>   | mechanical; metal; Impeller diameter: 59.5   |        |   |
|           | <b>7.21659.70.0</b>   | fuel pump; in-line; electrical   |        |   |
|           | <b>7.21088.62.0</b>   | fuel pump; in-tank; electrical, with strainer  |        |   |
|           | <b>7.22042.51.0</b>   | fuel pump; semi-in-tank; electrical  |        |   |
|           | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |        |   |
|           | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5  |        |   |
| <b>95</b> |   | <b>81</b>  |        |   |
|           | <b>EV</b>   | 08.1983 → 12.1993  | B      | 4   |
|           |   | 1781 cm <sup>3</sup>   | 2V     | 82 kW   |
|           |   |  | 112 PS | 10  |
|           |   |  |        | - 86.4  |
|           | <b>FOX Saloon, GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165)</b> |  |        |   |
|           | <b>93 928 600</b>   | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3  |        |   |
|           |   | <b>93 928 610</b> 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01  |        |   |
|           |   | SRK  |        |   |
|           |   | M  | 1.5    | MO G6   |
|           |   | NM   | 1.75   |   |
|           |   | DSF  | 3      | CR  |
|           |   | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b>  |        |   |
|           |   | exchangeable only in sets  |        |   |
|           | <b>80 00010 1 1 000</b>   | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]   |        |   |
|           |   | <b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00                          |        |   |
|           | <b>80 00010 1 2 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]  |        |   |
|           |   | <b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |        |   |
|           | <b>80 00010 1 3 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]  |        |   |
|           |   | <b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |        |   |
|           | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |        |   |
|           | <b>85 957 694</b>   | SEMI, Bushing for intermediary shaft, front.   |        |   |
|           | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |        |   |
|           | <b>85 958 694</b>   | SEMI, Bushing for intermediary shaft, rear.  |        |   |
|           | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |        |   |
|           | <b>78 635 600</b>   | STD  |        |   |
|           | <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |        |   |
|           | <b>87 200 620</b>   | 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, <b>1.8</b> , <b>1.8 GTI</b> : 01.1986→ |        |   |
|           | <b>87 205 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G         |        |   |
|           | <b>87 205 620</b>   | 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove                  |        |   |
|           | <b>87 324 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |        |   |
|           | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |        |   |
|           | <b>87 581 620</b>   | 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |        |   |
|           | <b>87 582 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |        |   |
|           | <b>33048</b>  | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |        | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | <b>33023</b>  | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |        | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|           | <b>331106</b>   | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III  |        | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |
|           | <b>39136</b>  | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III  |        | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|           |   |  |        | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|           |   |  |        | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1                           |
|           | <b>50 005 148</b>   | mechanical; metal  |        | <b>7.07919.08.0</b>   |
|           | <b>50 005 151</b>   | mechanical; metal, with backhousing  |        |   |
|           | <b>7.07152.46.0</b>   | mechanical; metal; Impeller diameter: 59.5   |        |   |
|           | <b>7.09269.27.0</b>   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |        |   |
|           | <b>7.21659.70.0</b>   | fuel pump; in-line; electrical   |        |   |
|           | <b>7.21088.62.0</b>   | fuel pump; in-tank; electrical, with strainer  |        |   |
|           | <b>7.22042.51.0</b>   | fuel pump; semi-in-tank; electrical  |        |   |
|           | <b>7.22017.52.0</b>   | fuel pressure regulator; hydraulic   |        |   |
|           | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |        |   |
|           | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5  |        |   |



|           |  |           |                 |   |   |                      |    |       |       |  |        |  |
|-----------|--|-----------|-----------------|---|---|----------------------|----|-------|-------|--|--------|--|
| <b>96</b> |  | <b>81</b> |                 |   |   |                      |    |       |       |  |        |  |
|           | <b>EW</b>  |           | 01.1983→07.1996 | B | 4 | 1595 cm <sup>3</sup> | 2V | 55 kW | 75 PS |  | - 77.4 |  |
|           | <b>CADDY I (14), GOLF I Cabriolet (155), SAVEIRO I</b> |           |                 |   |   |                      |    |       |       |  |        |  |

|  |                         |   |  |  |  |  |  |  |   |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|---|--|--|--|
|  | <b>93 872 600</b>       | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br><b>93 872 610</b> 81.26 / <b>93 872 620</b> 81.51<br>SRK<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |  |  |  |  |  |  |   |  |  |  |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |  |  |  |  |  |  |   |  |  |  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |  |  |  |  |  |  |   |  |  |  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |  |  |  |  |  |  |   |  |  |  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |  |  |  |  |  |  |   |  |  |  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |  |  |  |  |  |  |   |  |  |  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |  |  |  |  |  |  |   |  |  |  |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, <b>1.6</b> , <b>1.6</b> : 01.1986→   |  |  |  |  |  |  |   |  |  |  |
|  | <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove   |  |  |  |  |  |  |   |  |  |  |
|  | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, →mot. ch 53 L 020 000  |  |  |  |  |  |  |   |  |  |  |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |  |  |  |  |  |  |   |  |  |  |
|  | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove, mot. ch 53 M 000 001→   |  |  |  |  |  |  |   |  |  |  |
|  | <b>87 722 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove  |  |  |  |  |  |  |   |  |  |  |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |  |  |  |  |  |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |
|  | <b>33023</b>            | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III  |  |  |  |  |  |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |  |  |  |
|  | <b>331106</b>           | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III   |  |  |  |  |  |  | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |  |  |  |
|  | <b>3363</b>             | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III  |  |  |  |  |  |  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |  |  |  |
|  | <b>33022</b>            | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III  |  |  |  |  |  |  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |  |  |  |
|  | <b>81-3320</b>          |   |  |  |  |  |  |  | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1                           |  |  |  |
|  | <b>50 006 397</b>       | CAM, chilled cast iron  |  |  |  |  |  |  |   |  |  |  |
|  | <b>50 005 148</b>       | mechanical; metal   |  |  |  |  |  |  | <b>7.07919.08.0</b>   |  |  |  |
|  | <b>50 005 151</b>       | mechanical; metal, with backhousing   |  |  |  |  |  |  |   |  |  |  |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5  |  |  |  |  |  |  |   |  |  |  |
|  | <b>7.02242.10.0</b>     | fuel pump; mechanical   |  |  |  |  |  |  |   |  |  |  |
|  | <b>7.05817.06.0</b>     | non-return valve (brake booster); pneumatic   |  |  |  |  |  |  |   |  |  |  |
|  | <b>7.05817.00.0</b>     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic  |  |  |  |  |  |  |   |  |  |  |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |  |  |  |  |  |   |  |  |  |
|  | <b>50 007 621</b>       | mechanical; Outer Ø: 35; length: 28.5   |  |  |  |  |  |  |   |  |  |  |

V

|           |   |           |                 |   |   |                      |    |       |       |  |        |  |
|-----------|---|-----------|-----------------|---|---|----------------------|----|-------|-------|--|--------|--|
| <b>97</b> |   | <b>81</b> |                 |   |   |                      |    |       |       |  |        |  |
|           | <b>EX</b>                                     |           | 08.1983→09.1992 | B | 4 | 1781 cm <sup>3</sup> | 2V | 66 kW | 90 PS |  | - 86.4 |  |
|           | <b>GOLF I Cabriolet (155), SCIROCCO (53B)</b> |           |                 |   |   |                      |    |       |       |  |        |  |

|  |                         |   |  |  |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00 |  |  |  |  |  |  |  |  |  |  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50                              |  |  |  |  |  |  |  |  |  |  |

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|                         |  |                     |  |
|-------------------------|--|---------------------|--|
| <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |                     |  |
| <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |                     |  |
| <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |                     |  |
| <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // / 2.075 St/A<br><b>78 635 600</b> STD  |                     |  |
| <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, 01.1986→  |                     |  |
| <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove  |                     |  |
| <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |                     |  |
| <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove  |                     |  |
| <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |                     |  |
| <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | <b>MK-8H</b>        | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33023</b>            | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
| <b>331106</b>           | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III  | <b>81-3319</b>      | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
| <b>3363</b>             | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
| <b>33282</b>            | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
| <b>33022</b>            | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III   | <b>81-3320</b>      | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
| <b>50 007 594</b>       | CAM, chilled cast iron   |                     |  |
| <b>50 005 148</b>       | mechanical; metal  | <b>7.07919.08.0</b> |  |
| <b>50 005 151</b>       | mechanical; metal, with backhousing  |                     |  |
| <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5   |                     |  |
| <b>7.02242.10.0</b>     | fuel pump; mechanical  |                     |  |
| <b>7.05817.00.0</b>     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |                     |  |
| <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |                     |  |
| <b>50 007 621</b>       | mechanical; Outer Ø: 35; length: 28.5  |                     |  |

**98**
**81**

|   |                 |   |   |          |    |       |       |   |        |
|---|-----------------|---|---|----------|----|-------|-------|---|--------|
| <b>EZ</b>   | 08.1983→07.1992 | B | 4 | 1595 cm³ | 2V | 55 kW | 75 PS | 9 | - 77.4 |
| <b>GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165), PASSAT (3A2, 35I), PASSAT Variant (3A5, 35I)</b> |                 |   |   |          |    |       |       |   |        |

|                   |  |
|-------------------|--|
| <b>93 872 600</b> | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br><b>93 872 610</b> 81.26 / <b>93 872 620</b> 81.51 |
| <b>SRK</b>        |  |
| <b>R</b>          | 1.5 CR G6  |
| <b>NM</b>         | 1.75   |
| <b>DSF</b>        | 3 CR   |
|                   | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets   |

|                         |   |
|-------------------------|---|
| <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00 |
| <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50                              |
| <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50                              |

|                   |   |
|-------------------|---|
| <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |
| <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |
| <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // / 2.075 St/A<br><b>78 635 600</b> STD   |
| <b>87 200 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, <b>1.6</b> , <b>1.6</b> : 01.1986→   |
| <b>87 205 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove |

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|           | <b>87 324 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |
|           | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove   |
|           | <b>87 582 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |
|           | <b>87 722 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove   |
|           | <b>33048</b>  | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |
|           | <b>33023</b>  | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |
|           | <b>331106</b>   | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III  |
|           | <b>3363</b>   | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   |
|           | <b>33022</b>  | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III   |
|           | <b>50 006 397</b>   | CAM, chilled cast iron   |
|           | <b>50 005 148</b>   | mechanical; metal  |
|           | <b>50 005 151</b>   | mechanical; metal, with backhousing  |
|           | <b>7.07152.46.0</b>   | mechanical; metal; Impeller diameter: 59.5   |
|           | <b>7.21659.70.0</b>   | fuel pump; in-line; electrical   |
|           | <b>7.02242.10.0</b>   | fuel pump; mechanical  |
|           | <b>7.22017.50.0</b>   | fuel pressure regulator; hydraulic   |
|           | <b>7.22017.52.0</b>   | fuel pressure regulator; hydraulic   |
|           | <b>7.20235.01.0</b>   | non-return valve   |
|           | <b>7.20469.51.0</b>   | non-return valve; mechanical   |
|           | <b>7.05817.00.0</b>   | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|           | <b>7.02604.01.0</b>   | lambda sensor; universal probe; not heated   |
|           | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |
|           | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5  |
| <b>99</b> |   | <b>81</b>  |
|           | <b>EZA</b>  | 08.1986 → 07.1991 B 4 1595 cm³ 2V 51-55 kW 70-75 PS 9 - 77.4   |
|           | <b>GOLF II (19E, 1G1)</b>                                       |  |
|           | <b>93 872 600</b>   | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br><b>93 872 610 81.26 / 93 872 620 81.51</b>  |
|           | <b>SRK</b>  |  |
|           | R 1.5 CR G6   |  |
|           | NM 1.75   |  |
|           | DSF 3 CR  |  |
|           | → <b>80 00010 1 1 ... , 80 00010 1 2 ... , 80 00010 1 3 ...</b> |  |
|           | exchangeable only in sets                                       |  |
|           | <b>80 00010 1 1 000</b>   | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b>  |
|           | <b>80 00010 1 2 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>  |
|           | <b>80 00010 1 3 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>  |
|           | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |
|           | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |
|           | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |
|           | <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>   |
|           | <b>87 205 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove  |
|           | <b>87 324 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |
|           | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove   |

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|---|---|---|--|
| <b>87 722 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove</b>   |   |  |
|  <b>33048</b>  | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |  <b>MK-8H</b>        | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33023</b>  | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III  |  <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
| <b>331106</b>   | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III   |  <b>81-3319</b>      | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
| <b>3363</b>   | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
| <b>33022</b>  | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|   |   | <b>81-3320</b>  | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
|  <b>50 006 397</b>                                     | CAM, chilled cast iron  |   |  |
|  <b>50 005 148</b>                                     | mechanical; metal   |  <b>7.07919.08.0</b> |  |
| <b>50 005 151</b>   | mechanical; metal, with backhousing   |   |  |
| <b>7.07152.46.0</b>   | mechanical; metal; Impeller diameter: 59.5  |   |  |
| <b>7.02242.10.0</b>   | fuel pump; mechanical   |   |  |
|  <b>7.05817.00.0</b>                                   | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic  |   |  |
|  <b>50 006 460</b>                                     | hydraulic; height: 26; Outer Ø: 35; length: 26  |   |  |
| <b>100</b>  |  <b>81</b>   |   |  |
|  <b>GU</b>  | 08.1984 → 10.1991 B 4 1781 cm <sup>3</sup> 2V 66 kW 90 PS 10 - 86.4   |   |  |
|  <b>GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165)</b> |   |   |  |
|  <b>93 928 600</b>                                   | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610 81.26 / 93 928 620 81.51 / 93 928 630 82.01</b><br>SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ... , 80 00010 1 2 ... , 80 00010 1 3 ...</b><br>exchangeable only in sets |   |  |
|  <b>80 00010 1 1 000</b>                             | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b>   |   |  |
| <b>80 00010 1 2 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>   |   |  |
| <b>80 00010 1 3 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>   |   |  |
|  <b>85 957 604</b>                                   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |   |  |
| <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |   |  |
| <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |   |  |
| <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00, 1.8, 1.8: 01.1986→</b>  |   |  |
| <b>87 205 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove</b>  |   |  |
| <b>87 324 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |   |  |
| <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b>   |   |  |
| <b>87 582 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |   |  |
|  <b>33048</b>  | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |  <b>MK-8H</b>      | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33023</b>  | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III  |  <b>81-3310</b>    | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
| <b>3363</b>   | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III  |  <b>81-3319</b>    | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
| <b>33282</b>  | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
| <b>33022</b>  | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|   |   | <b>81-3320</b>  | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
|  <b>50 007 594</b>                                   | CAM, chilled cast iron  |   |  |

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|--|---------------------|--|--|---------------------|
|  | <b>50 005 148</b>   | mechanical; metal  |  | <b>7.07919.08.0</b> |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing  |  |                     |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |  |                     |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |  |                     |
|  | <b>7.21659.70.0</b> | fuel pump; in-line; electrical   |  |                     |
|  | <b>7.21088.62.0</b> | fuel pump; in-tank; electrical, with strainer  |  |                     |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |  |                     |
|  | <b>7.22042.51.0</b> | fuel pump; semi-in-tank; electrical  |  |                     |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic   |  |                     |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |  |                     |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |                     |
|  | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5  |  |                     |

|            |   |           |           |                   |   |   |                      |    |       |       |      |        |
|------------|---|-----------|-----------|-------------------|---|---|----------------------|----|-------|-------|------|--------|
| <b>101</b> |   | <b>81</b> | <b>GX</b> | 08.1984 → 10.1991 | B | 4 | 1781 cm <sup>3</sup> | 2V | 66 kW | 90 PS | € 10 | - 86.4 |
|            | <b>GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165)</b> |           |           |                   |   |   |                      |    |       |       |      |        |

|  |   |  |
|--|---|--|
|  | <b>93 928 600</b>   | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610 81.26 / 93 928 620 81.51 / 93 928 630 82.01</b> |
|  | SRK   |  |
|  | M 1.5   | MO G6  |
|  | NM 1.75   |  |
|  | DSF 3   | CR   |
|  | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b> |  |
|  | exchangeable only in sets   |  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b> |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>                       |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>                       |

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|  | <b>85 957 604</b>  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |
|  | <b>85 957 694 SEMI</b>   | Bushing for intermediary shaft, front.   |
|  | <b>85 958 604</b>  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |
|  | <b>85 958 694 SEMI</b>   | Bushing for intermediary shaft, rear.  |
|  | <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |
|  | <b>78 635 600 STD</b>  |  |
|  | <b>87 200 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |
|  | <b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00, 1.8, 1.8:</b> | 01.1986→   |
|  | <b>87 205 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G |
|  | <b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4:</b>     | 360° oil groove  |
|  | <b>87 324 690</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |
|  | <b>87 581 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |
|  | <b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4:</b>                       | 360° oil groove  |
|  | <b>87 582 691</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |

|  |              |  |  |                |  |
|--|--------------|--|--|----------------|--|
|  | <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III    |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33023</b> | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>3363</b>  | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III           |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  | <b>33022</b> | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III           |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |  |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  |              |  |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

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|  | <b>50 006 395</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

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|--|---------------------|--|--|---------------------|
|  | <b>50 005 148</b>   | mechanical; metal                          |  | <b>7.07919.08.0</b> |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing        |  |                     |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5 |  |                     |

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|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.21659.70.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.21088.62.0</b> | fuel pump; in-tank; electrical, with strainer  |
|  | <b>7.22042.51.0</b> | fuel pump; semi-in-tank; electrical  |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |

|   |  |           |    |                   |   |   |                      |    |       |        |     |        |
|---|--|-----------|----|-------------------|---|---|----------------------|----|-------|--------|-----|--------|
| <b>102</b>  |  | <b>81</b> | GZ | 08.1983 → 10.1991 | B | 4 | 1781 cm <sup>3</sup> | 2V | 82 kW | 112 PS | ε10 | - 86.4 |
| <b>GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165)</b> |  |           |    |                   |   |   |                      |    |       |        |     |        |

|  |                   |   |
|--|-------------------|---|
|  | <b>93 928 600</b> | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610</b> 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01<br>SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |
|--|-------------------|---|

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00 |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50                              |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50                              |

|  |                   |   |
|--|-------------------|---|
|  | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |
|  | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |
|  | <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |
|  | <b>87 200 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, 01.1986→   |
|  | <b>87 205 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove |
|  | <b>87 324 690</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |
|  | <b>87 581 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |
|  | <b>87 582 691</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |

|  |                |                               |
|--|----------------|-------------------------------|
|  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1 |
|  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1 |
|  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1  |

|  |                     |   |  |                     |
|--|---------------------|---|--|---------------------|
|  | <b>50 005 148</b>   | mechanical; metal   |  | <b>7.07919.08.0</b> |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing                                     |  |                     |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5                              |  |                     |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |  |                     |

|  |                     |   |
|--|---------------------|---|
|  | <b>7.21659.70.0</b> | fuel pump; in-line; electrical                |
|  | <b>7.21088.62.0</b> | fuel pump; in-tank; electrical, with strainer |
|  | <b>7.22042.51.0</b> | fuel pump; semi-in-tank; electrical           |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic            |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|  | <b>50 007 621</b> | mechanical; Outer Ø: 35; length: 28.5          |









| 103 |   | 81   |   |
|-----|---|--|---|
|     | HM  | 08.1983→12.1999  | AB 4 1595 cm <sup>3</sup> 2V 55-60 kW 75-82 PS 9 - 77.4   |
|     | CITI GOLF, FOX Saloon, GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165)                 |  |   |
|     | 93 872 600  | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br>93 872 610 81.26 / 93 872 620 81.51   |   |
|     | SRK   |  |   |
|     | R 1.5 CR G6   |  |   |
|     | NM 1.75   |  |   |
|     | DSF 3 CR  |  |   |
|     | → 80 00010 1 1 ..., 80 00010 1 2 ..., 80 00010 1 3 ...<br>exchangeable only in sets |  |   |
|     | 80 00010 1 1 000  | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00   |   |
|     | 80 00010 1 2 000  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50   |   |
|     | 80 00010 1 3 000  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50   |   |
|     | 85 957 604  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.  |   |
|     | 85 958 604  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.   |   |
|     | 78 635 620  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD   |   |
|     | 87 200 610  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00, 1.6, 1.6: 01.1986→  |   |
|     | 87 205 610  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove                  |   |
|     | 87 324 690  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |   |
|     | 87 581 610  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove   |   |
|     | 87 722 610  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |   |
|     | 33048   | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | MK-8H valve cotter; number of notches: 3; valve stem diameter: 8  |
|     | 33023   | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   | 81-3310 IN/EX; 12.06/15 x 8 x 36.5 B1<br>81-3319 IN/EX; 12.07/15.2 x 8 x 42.5 B1<br>81-3312 IN/EX; 12.13/15 x 8 x 36.5 B1<br>81-3311 IN/EX; 12.2/15 x 8 x 36.5 B1<br>81-3320 IN/EX; 12.2/15.2 x 8 x 42.5 B1 |
|     | 3363  | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   |   |
|     | 33022   | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III   |   |
|     | 50 006 397  | CAM, chilled cast iron   |   |
|     | 50 005 148  | mechanical; metal  | 7.07919.08.0  |
|     | 50 005 151  | mechanical; metal, with backhousing  |   |
|     | 7.07152.46.0  | mechanical; metal; Impeller diameter: 59.5   |   |
|     | 7.02242.10.0  | fuel pump; mechanical  |   |
|     | 7.20235.01.0  | non-return valve   |   |
|     | 7.20469.51.0  | non-return valve; mechanical   |   |
|     | 50 006 460  | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |
|     | 50 007 621  | mechanical; Outer Ø: 35; length: 28.5  |   |

| 104 |   | 81   |  |
|-----|---|--|--|
|     | HN  | 08.1983→04.1992  | B 4 1595 cm <sup>3</sup> 2V 53-55 kW 72-75 PS 9 - 77.4 |
|     | GOLF I Cabriolet (155)  |  |  |
|     | 93 872 600  | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br>93 872 610 81.26 / 93 872 620 81.51 |  |
|     | SRK   |  |  |
|     | R 1.5 CR G6   |  |  |
|     | NM 1.75   |  |  |
|     | DSF 3 CR  |  |  |
|     | → 80 00010 1 1 ..., 80 00010 1 2 ..., 80 00010 1 3 ...<br>exchangeable only in sets |  |  |

cont...




|            |                          |  |  |
|------------|--------------------------|--|--|
|            | <b>80 00010 1 1 000</b>  | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00  |  |
|            | <b>80 00010 1 2 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |  |
|            | <b>80 00010 1 3 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |  |
|            | <b>85 957 604</b>        | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |  |
|            | <b>85 958 604</b>        | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |  |
|            | <b>78 635 620</b>        | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |  |
|            | <b>87 200 610</b>        | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, 01.1986→  |  |
|            | <b>87 205 610</b>        | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove                  |  |
|            | <b>87 324 690</b>        | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |  |
|            | <b>87 581 610</b>        | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove  |  |
|            | <b>87 722 610</b>        | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |  |
|            | <b>33048</b>             | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |
|            | <b>33023</b>             | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1   |
|            | <b>3363</b>              | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1   |
|            | <b>33022</b>             | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III   | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1<br><b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1 |
|            | <b>50 006 397</b>        | CAM, chilled cast iron   |  |
|            | <b>50 005 148</b>        | mechanical; metal  | <b>7.07919.08.0</b>  |
|            | <b>50 005 151</b>        | mechanical; metal, with backhousing  |  |
|            | <b>7.07152.46.0</b>      | mechanical; metal; Impeller diameter: 59.5   |  |
|            | <b>7.02242.10.0</b>      | fuel pump; mechanical  |  |
|            | <b>50 006 460</b>        | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |
|            | <b>50 007 621</b>        | mechanical; Outer Ø: 35; length: 28.5  |  |
| <b>105</b> |                          | <b>81</b>  |  |
|            | HT                       | 01.1985 → 12.1992  | B 4 1781 cm <sup>3</sup> 2V 74-77 kW 100-104 PS 10 - 86.4  |
|            | JETTA II (19E, 1G2, 165) |  |  |
|            | <b>93 928 600</b>        | Cylinder diameter: 81.01; KH: 32.2; BU: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610</b> 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01   |  |
|            |                          | SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets  |  |
|            | <b>80 00010 1 1 000</b>  | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00  |  |
|            | <b>80 00010 1 2 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |  |
|            | <b>80 00010 1 3 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |  |
|            | <b>85 957 604</b>        | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |  |
|            | <b>85 958 604</b>        | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |  |
|            | <b>78 635 620</b>        | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |  |
|            | <b>87 200 610</b>        | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00  |  |


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|   |   |   |  |
|---|---|---|--|
| <b>87 205 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove |   |  |
| <b>87 324 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |   |  |
| <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |   |  |
| <b>87 582 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |   |  |
|  <b>33048</b>      | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |  <b>MK-8H</b>        | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33313</b>  | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III  |   |  |
|  <b>50 006 395</b> | CAM, chilled cast iron  |   |  |
|  <b>50 005 148</b> | mechanical; metal   |  <b>7.07919.08.0</b> |  |
| <b>50 005 151</b>   | mechanical; metal, with backhousing   |   |  |
| <b>7.07152.46.0</b>   | mechanical; metal; Impeller diameter: 59.5  |   |  |
| <b>7.09269.27.0</b>   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |   |  |
|  <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26  |   |  |


## 106





## 81




|   |                   |   |   |                      |    |       |       |   |        |
|---|-------------------|---|---|----------------------|----|-------|-------|---|--------|
|  HV  | 08.1984 → 05.1987 | B | 4 | 1781 cm <sup>3</sup> | 2V | 66 kW | 90 PS |  9 | - 86.4 |
|  <b>GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165)</b> |                   |   |   |                      |    |       |       |   |        |

|  |   |
|--|---|
|  <b>93 928 600</b> | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610</b> 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01<br>SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |
|--|---|

|   |   |
|---|---|
|  <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00 |
| <b>80 00010 1 2 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50                              |
| <b>80 00010 1 3 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50                              |

|   |   |
|---|---|
|  <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |
| <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |
| <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |
| <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, 01.1986→   |
| <b>87 205 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove |
| <b>87 324 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |
| <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |
| <b>87 582 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |

|  |  |  |  |
|--|--|--|--|
|  <b>33023</b> | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III |  <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33022</b>   | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III           |  <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |  |  <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |  | <b>81-3311</b>   | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

|   |  |   |  |
|---|--|---|--|
|  <b>50 007 594</b> | CAM, chilled cast iron                     |   |  |
|  <b>50 005 148</b> | mechanical; metal                          |  <b>7.07919.08.0</b> |  |
| <b>50 005 151</b>   | mechanical; metal, with backhousing        |   |  |
| <b>7.07152.46.0</b>   | mechanical; metal; Impeller diameter: 59.5 |   |  |

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|            |   |   |
|------------|---|---|
|            | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |
|            | <b>7.21659.70.0</b>   | fuel pump; in-line; electrical  |
|            | <b>7.21088.62.0</b>   | fuel pump; in-tank; electrical, with strainer   |
|            | <b>7.02242.10.0</b>   | fuel pump; mechanical   |
|            | <b>7.22042.51.0</b>   | fuel pump; semi-in-tank; electrical   |
|            | <b>7.22017.52.0</b>   | fuel pressure regulator; hydraulic  |
|            | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |
|            | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5   |
| <b>107</b> | <b>81</b>   |   |
|            | JH  | 11.1985 → 12.1992 B 4 1781 cm <sup>3</sup> 2V 66-75 kW 90-102 PS 10 - 86.4  |
|            | <b>CADDY I (14), GOLF I Cabriolet (155), SCIROCCO (53B)</b> |   |
|            | <b>93 928 600</b>   | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610</b> 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01<br>SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |
|            | <b>80 00010 1 1 000</b>                                     | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |
|            | <b>80 00010 1 2 000</b>                                     | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |
|            | <b>80 00010 1 3 000</b>                                     | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |
|            | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |
|            | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |
|            | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |
|            | <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, 01.1986→   |
|            | <b>87 205 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove   |
|            | <b>87 324 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |
|            | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |
|            | <b>87 582 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |
|            | <b>81-3319</b>  | IN/EX; 12.07/15.2 x 8 x 42.5 B1   |
|            | <b>81-3320</b>  | IN/EX; 12.2/15.2 x 8 x 42.5 B1  |
|            | <b>50 005 148</b>   | mechanical; metal   |
|            | <b>50 005 151</b>   | mechanical; metal, with backhousing   |
|            | <b>7.07152.46.0</b>   | mechanical; metal; Impeller diameter: 59.5  |
|            | <b>7.09269.27.0</b>   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |
|            | <b>7.21659.70.0</b>   | fuel pump; in-line; electrical  |
|            | <b>7.05817.06.0</b>   | non-return valve (brake booster); pneumatic   |
|            | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |
|            | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5   |



|                           |  |           |    |                   |   |   |                      |    |          |           |   |        |
|---------------------------|--|-----------|----|-------------------|---|---|----------------------|----|----------|-----------|---|--------|
| <b>108</b>                |  | <b>81</b> | JN | 03.1987 → 07.1994 | B | 4 | 1781 cm <sup>3</sup> | 2V | 66-76 kW | 90-103 PS | 9 | - 86.4 |
| <b>FOX (USA), SANTANA</b> |  |           |    |                   |   |   |                      |    |          |           |   |        |

|  |                         |  |  |                |  |
|--|-------------------------|--|--|----------------|--|
|  | <b>93 875 600</b>       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -8.1; MØ: 60; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br>SRK<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |  |                |  |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00  |  |                |  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |  |                |  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |  |                |  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |  |                |  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |  |                |  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |  |                |  |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00  |  |                |  |
|  | <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove  |  |                |  |
|  | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |  |                |  |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove  |  |                |  |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33023</b>            | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>331106</b>           | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III  |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  | <b>3363</b>             | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  | <b>33282</b>            | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>33022</b>            | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III   |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
|  | <b>39136</b>            | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III  |  |                |  |
|  | <b>50 007 594</b>       | CAM, chilled cast iron   |  |                |  |
|  | <b>50 005 148</b>       | mechanical; metal  |  |                |  |
|  | <b>50 005 151</b>       | mechanical; metal, with backhousing  |  |                |  |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5   |  |                |  |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |                |  |

|                |  |           |    |                   |   |   |                      |    |       |       |   |        |
|----------------|--|-----------|----|-------------------|---|---|----------------------|----|-------|-------|---|--------|
| <b>109</b>     |  | <b>81</b> | JV | 01.1995 → 12.1999 | B | 4 | 1781 cm <sup>3</sup> | 2V | 66 kW | 90 PS | 9 | - 86.4 |
| <b>SANTANA</b> |  |           |    |                   |   |   |                      |    |       |       |   |        |

|  |                         |   |
|--|-------------------------|---|
|  | <b>93 928 600</b>       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610</b> 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01<br>SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |

cont...

|            |  |   |   |  |
|------------|--|---|---|--|
|            | <b>85 957 604</b>  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |   |  |
|            | <b>85 958 604</b>  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |   |  |
|            | <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |   |  |
|            | <b>87 200 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>  |   |  |
|            | <b>87 205 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove |   |  |
|            | <b>87 324 690</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |   |  |
|            | <b>87 581 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove  |   |  |
|            | <b>33048</b>   | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8                        |
|            | <b>33023</b>   | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III  |   |  |
|            | <b>331106</b>  | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III   |   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1 |
|            | <b>3363</b>  | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III  |   | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1   |
|            | <b>33282</b>   | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |   | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1  |
|            | <b>33022</b>   | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III  |   | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1  |
|            | <b>39136</b>   | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   |   |  |
|            | <b>50 007 594</b>  | CAM, chilled cast iron  |   |  |
|            | <b>50 005 148</b>  | mechanical; metal   |   |  |
|            | <b>50 005 151</b>  | mechanical; metal, with backhousing   |   |  |
|            | <b>7.07152.46.0</b>  | mechanical; metal; Impeller diameter: 59.5  |   |  |
|            | <b>7.02242.10.0</b>  | fuel pump; mechanical   |   |  |
|            | <b>50 006 460</b>  | hydraulic; height: 26; Outer Ø: 35; length: 26  |   |  |
| <b>110</b> |  | <b>81</b>   |   |  |
|            | <b>KR</b>  | 04.1989 → 09.1993   | B | 4 1781 cm <sup>3</sup> 4V 100-102 kW 136-140 PS 10 - 86.4                                      |
|            | <b>CORRADO (53I), PASSAT (3A2, 35I), PASSAT Variant (3A5, 35I)</b> |   |   |  |
|            | <b>93 117 610</b>  | Cylinder diameter: 81.51; KH: 33.1; BU: 0.6; GL: 62.7; piston pin: 20x57; number of piston rings: 3<br>RK, HKÜ<br>R 1.5 CR G6<br>NM 1.75<br>SLF 3 CR<br>→ <b>80 00010 1 1 ...</b>                                     |   |  |
|            | <b>80 00010 1 1 000</b>  | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b>   |   |  |
|            | <b>80 00010 1 2 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>   |   |  |
|            | <b>80 00010 1 3 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>   |   |  |
|            | <b>85 957 604</b>  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |   |  |
|            | <b>85 958 604</b>  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |   |  |
|            | <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |   |  |
|            | <b>87 200 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>  |   |  |
|            | <b>87 205 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove |   |  |
|            | <b>87 324 690</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |   |  |
|            | <b>87 581 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove  |   |  |
|            | <b>87 582 691</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |   |  |

cont...

|  |                     |   |  |                |  |
|--|---------------------|---|--|----------------|--|
|  | <b>33050</b>        | EX; 28 x 7 x 98.2 x A/S - Cr - 45° - VS - 9 - III                       |  | <b>RK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>33125</b>        | IN; 32 x 7 x 95.5 x S - - 45° - VS - 9 - III                            |  | <b>81-3321</b> | IN/EX; 12.05/ x 7 x 38 B1                                  |
|  |                     |   |  | <b>81-3322</b> | IN/EX; 12.15/ x 7 x 38 B1                                  |
|  | <b>50 005 148</b>   | mechanical; metal   |  |                |  |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing                                     |  |                |  |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5                              |  |                |  |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |  |                |  |
|  | <b>7.21088.62.0</b> | fuel pump; in-tank; electrical, with strainer                           |  |                |  |
|  | <b>7.02604.01.0</b> | lambda sensor; universal probe; not heated                              |  |                |  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26                          |  |                |  |

|            |   |                   |   |   |                      |    |          |            |    |        |
|------------|---|-------------------|---|---|----------------------|----|----------|------------|----|--------|
| <b>111</b> |   | <b>81</b>         |   |   |                      |    |          |            |    |        |
|            | <b>PB</b>   | 01.1987 → 07.1992 | B | 4 | 1781 cm <sup>3</sup> | 2V | 82 kW    | 112 PS     | 10 | - 86.4 |
|            | <b>PF</b>   | 09.1986 → 12.1992 | B | 4 | 1781 cm <sup>3</sup> | 2V | 75-79 kW | 102-107 PS | 10 | - 86.4 |
|            | <b>GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165), PASSAT (3A2, 35I), PASSAT Variant (3A5, 35I)</b> |                   |   |   |                      |    |          |            |    |        |

|  |                         |   |
|--|-------------------------|---|
|  | <b>93 928 600</b>       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3 |
|  | <b>93 928 610</b>       | 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01   |
|  |                         | SRK   |
|  |                         | M 1.5 MO G6   |
|  |                         | NM 1.75   |
|  |                         | DSF 3 CR  |
|  |                         | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b>   |
|  |                         | exchangeable only in sets   |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]  |
|  | <b>80 00010 1 1 025</b> | 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]   |
|  | <b>80 00010 1 2 025</b> | 81.25 / <b>80 00010 1 2 050</b> 81.50   |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]   |
|  | <b>80 00010 1 3 025</b> | 81.25 / <b>80 00010 1 3 050</b> 81.50   |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A  |
|  | <b>85 957 694 SEMI</b>  | Bushing for intermediary shaft, front.  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A  |
|  | <b>85 958 694 SEMI</b>  | Bushing for intermediary shaft, rear.   |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  |
|  | <b>78 635 600 STD</b>   |   |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G   |
|  | <b>87 200 620</b>       | 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600 STD</b> / <b>87 200 640</b> 1,00  |
|  | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |
|  | <b>87 581 620</b>       | 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600 STD</b> , HL 4: 360° oil groove   |
|  | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |

|  |              |   |  |                |  |
|--|--------------|---|--|----------------|--|
|  | <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39136</b> | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  |              |   |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  |              |   |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

|  |                     |   |  |                     |
|--|---------------------|---|--|---------------------|
|  | <b>50 005 148</b>   | mechanical; metal   |  | <b>7.07919.08.0</b> |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing                                     |  |                     |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5                              |  |                     |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |  |                     |
|  | <b>7.21659.70.0</b> | fuel pump; in-line; electrical  |  |                     |
|  | <b>7.21088.62.0</b> | fuel pump; in-tank; electrical, with strainer                           |  |                     |

cont...

|  |                     |  |
|--|---------------------|--|
|  | <b>7.22042.51.0</b> | fuel pump; semi-in-tank; electrical            |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic             |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26 |

**112** **81**

**PG** 08.1988 → 05.1997 B K 4 1781 cm<sup>3</sup> 2V 110-118 kW 150-160 PS - 86.4

**CORRADO (53I), GOLF II (19E, 1G1), PASSAT (3A2, 35I), PASSAT Variant (3A5, 35I)**

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |
|  | <b>77 338 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/S<br><b>77 338 620</b> 0,50 / <b>77 338 600</b> STD, The upper shell is marked with 'SPUTTER', !!! Attention for engine 'PG' is valid: The lower shell is marked with 'SPUTTER'. |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |

|  |              |  |  |                |  |
|--|--------------|--|--|----------------|--|
|  | <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III    |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33313</b> | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |              |  |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |  |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

|  |                     |   |
|--|---------------------|---|
|  | <b>50 006 395</b>   | CAM, chilled cast iron, <b>1.8 G60</b> : → mot. 2E 565 664              |
|  | <b>50 005 148</b>   | mechanical; metal   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing                                     |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5                              |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21088.62.0</b> | fuel pump; in-tank; electrical, with strainer  |
|  | <b>7.22042.51.0</b> | fuel pump; semi-in-tank; electrical            |
|  | <b>7.22017.50.0</b> | fuel pressure regulator; hydraulic             |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic             |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26 |

**113** **81**

**PL** 02.1986 → 07.1992 B 4 1781 cm<sup>3</sup> 4V 92-95 kW 125-129 PS - 86.4

**GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165), SCIROCCO (53B)**

|  |                         |   |
|--|-------------------------|---|
|  | <b>93 117 610</b>       | Cylinder diameter: 81.51; KH: 33.1; BÜ: 0.6; GL: 62.7; piston pin: 20x57; number of piston rings: 3<br>RK, HKÜ<br>R 1.5 CR G6<br>NM 1.75<br>SLF 3 CR<br>→ <b>80 00010 1 1 ...</b> |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00                             |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |

cont...



|            |  |  |                                 |                         |  |    |       |       |          |
|------------|--|--|---------------------------------|-------------------------|--|----|-------|-------|----------|
|            | <b>85 957 604</b>                            | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |                                 |                         |  |    |       |       |          |
|            | <b>85 958 604</b>                            | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |                                 |                         |  |    |       |       |          |
|            | <b>78 635 620</b>                            | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |                                 |                         |  |    |       |       |          |
|            | <b>87 200 610</b>                            | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |                                 |                         |  |    |       |       |          |
|            | <b>87 205 610</b>                            | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G |                                 |                         |  |    |       |       |          |
|            | <b>87 324 690</b>                            | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |                                 |                         |  |    |       |       |          |
|            | <b>87 581 610</b>                            | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |                                 |                         |  |    |       |       |          |
|            | <b>87 582 691</b>                            | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |                                 |                         |  |    |       |       |          |
|            | <b>33050</b>                                 | EX; 28 x 7 x 98.2 x A/S - Cr - 45° - VS - 9 - III  |                                 | <b>RK-7H</b>            | valve cotter; number of notches: 1; valve stem diameter: 7 |    |       |       |          |
|            | <b>33125</b>                                 | IN; 32 x 7 x 95.5 x S - - 45° - VS - 9 - III   |                                 | <b>81-3321</b>          | IN/EX; 12.05/ x 7 x 38 B1                                  |    |       |       |          |
|            |  |  |                                 | <b>81-3322</b>          | IN/EX; 12.15/ x 7 x 38 B1                                  |    |       |       |          |
|            | <b>50 005 148</b>                            | mechanical; metal  |                                 |                         |  |    |       |       |          |
|            | <b>50 005 151</b>                            | mechanical; metal, with backhousing  |                                 |                         |  |    |       |       |          |
|            | <b>7.07152.46.0</b>                          | mechanical; metal; Impeller diameter: 59.5   |                                 |                         |  |    |       |       |          |
|            | <b>7.09269.27.0</b>                          | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |                                 |                         |  |    |       |       |          |
|            | <b>7.21659.70.0</b>                          | fuel pump; in-line; electrical   |                                 |                         |  |    |       |       |          |
|            | <b>7.21088.62.0</b>                          | fuel pump; in-tank; electrical, with strainer  |                                 |                         |  |    |       |       |          |
|            | <b>7.02604.01.0</b>                          | lambda sensor; universal probe; not heated   |                                 |                         |  |    |       |       |          |
|            | <b>50 006 460</b>                            | hydraulic; height: 26; Outer Ø: 35; length: 26   |                                 |                         |  |    |       |       |          |
| <b>114</b> |  | <b>81</b>  |                                 |                         |  |    |       |       |          |
|            | PN   | 08.1986 → 12.1992  | B                               | 4                       | 1595 cm <sup>3</sup>                                       | 2V | 51 kW | 70 PS | 9 - 77.4 |
|            | GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165) |  |                                 |                         |  |    |       |       |          |
|            | <b>93 872 600</b>                            | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3  |                                 |                         |  |    |       |       |          |
|            | <b>93 872 610</b>                            | 81.26 / <b>93 872 620</b>  | 81.51                           |                         |  |    |       |       |          |
|            | SRK  |  |                                 |                         |  |    |       |       |          |
|            | R  | 1.5  | CR                              | G6                      |  |    |       |       |          |
|            | NM   | 1.75   |                                 |                         |  |    |       |       |          |
|            | DSF  | 3  | CR                              |                         |  |    |       |       |          |
|            |  | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b>                                  |                                 |                         |  |    |       |       |          |
|            |  | exchangeable only in sets  |                                 |                         |  |    |       |       |          |
|            | <b>80 00010 1 1 000</b>                      | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]   |                                 |                         |  |    |       |       |          |
|            | <b>80 00010 1 1 025</b>                      | 81.25 / <b>80 00010 1 1 050</b>  | 81.50 / <b>80 00010 1 1 100</b> | 82.00                   |  |    |       |       |          |
|            | <b>80 00010 1 2 000</b>                      | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]  |                                 |                         |  |    |       |       |          |
|            | <b>80 00010 1 2 025</b>                      | 81.25 / <b>80 00010 1 2 050</b>  | 81.50                           |                         |  |    |       |       |          |
|            | <b>80 00010 1 3 000</b>                      | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]  |                                 |                         |  |    |       |       |          |
|            | <b>80 00010 1 3 025</b>                      | 81.25 / <b>80 00010 1 3 050</b>  | 81.50                           |                         |  |    |       |       |          |
|            | <b>85 957 604</b>                            | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |                                 |                         |  |    |       |       |          |
|            | <b>85 958 604</b>                            | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |                                 |                         |  |    |       |       |          |
|            | <b>78 635 620</b>                            | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |                                 |                         |  |    |       |       |          |
|            | <b>87 200 610</b>                            | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |                                 |                         |  |    |       |       |          |
|            | <b>87 205 610</b>                            | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G |                                 |                         |  |    |       |       |          |
|            | <b>87 324 690</b>                            | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |                                 |                         |  |    |       |       |          |
|            | <b>87 581 610</b>                            | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |                                 |                         |  |    |       |       |          |
|            | <b>87 722 610</b>                            | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G |                                 |                         |  |    |       |       |          |
|            | <b>87 722 620</b>                            | 0,50 / <b>87 722 630</b>   | 0,75 / <b>87 722 600</b>        | STD / <b>87 722 640</b> | 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove               |    |       |       |          |

cont...

|  |                     |   |  |                     |  |
|--|---------------------|---|--|---------------------|--|
|  | <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III |  | <b>MK-8H</b>        | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>3363</b>         | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III        |  | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |                     |   |  | <b>81-3319</b>      | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  |                     |   |  | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |                     |   |  | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  |                     |   |  | <b>81-3320</b>      | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
|  | <b>50 006 397</b>   | CAM, chilled cast iron                          |  |                     |  |
|  | <b>50 005 148</b>   | mechanical; metal                               |  | <b>7.07919.08.0</b> |  |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing             |  |                     |  |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5      |  |                     |  |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical                           |  |                     |  |
|  | <b>7.20235.01.0</b> | non-return valve                                |  |                     |  |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical                    |  |                     |  |
|  | <b>7.05817.06.0</b> | non-return valve (brake booster); pneumatic     |  |                     |  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |                     |  |

|            |   |           |                   |   |   |                      |    |       |       |   |        |
|------------|---|-----------|-------------------|---|---|----------------------|----|-------|-------|---|--------|
| <b>115</b> |   | <b>RF</b> | 02.1986 → 10.1991 | B | 4 | 1595 cm <sup>3</sup> | 2V | 53 kW | 72 PS | 9 | - 77.4 |
|            | <b>GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165)</b> |           |                   |   |   |                      |    |       |       |   |        |

|  |                         |   |
|--|-------------------------|---|
|  | <b>93 872 600</b>       | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3 |
|  | <b>93 872 610</b>       | 81.26 / <b>93 872 620</b> 81.51   |
|  | <b>SRK</b>              |   |
|  | <b>R</b>                | 1.5 CR G6   |
|  | <b>NM</b>               | 1.75  |
|  | <b>DSF</b>              | 3 CR  |
|  |                         | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets    |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]  |
|  |                         | <b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00                 |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]   |
|  |                         | <b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]   |
|  |                         | <b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  |
|  | <b>78 635 600</b>       | STD   |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G   |
|  | <b>87 200 620</b>       | 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00                                |
|  | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |
|  | <b>87 581 620</b>       | 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove                                  |
|  | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |

|  |              |   |  |                |  |
|--|--------------|---|--|----------------|--|
|  | <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>3363</b>  | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III        |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  |              |   |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  |              |   |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

|  |                     |  |  |                     |  |
|--|---------------------|--|--|---------------------|--|
|  | <b>50 006 397</b>   | CAM, chilled cast iron                     |  |                     |  |
|  | <b>50 005 148</b>   | mechanical; metal                          |  | <b>7.07919.08.0</b> |  |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing        |  |                     |  |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5 |  |                     |  |

cont...





|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |
|  | <b>7.20235.01.0</b> | non-return valve   |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical   |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |

|            |                        |   |
|------------|------------------------|---|
| <b>116</b> |                        | <b>81</b>   |
|            | RM                     | 05.1984 → 09.1994 B 4 1781 cm³ 2V 64 kW 87 PS 10 - 86.4 |
|            | <b>GOL I, PARATI I</b> |   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00       |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50                                    |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50                                    |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00 |
|  | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove     |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |
|  | <b>33282</b>            | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |
|  |                         | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
|  |                         | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1  |
|  |                         | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1  |
|  |                         | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1   |
|  | <b>50 006 397</b>       | CAM, chilled cast iron  |
|  | <b>50 007 594</b>       | CAM, chilled cast iron  |
|  | <b>50 005 148</b>       | mechanical; metal   |
|  | <b>50 005 151</b>       | mechanical; metal, with backhousing   |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5  |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |

|            |  |   |
|------------|--|---|
| <b>117</b> |  | <b>81</b>   |
|            | RP   | 08.1987 → 12.1996 B 4 1781 cm³ 2V 65-66 kW 88-90 PS 10 - 86.4 |
|            | <b>GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165), PASSAT (3A2, 35I), PASSAT Variant (3A5, 35I), POINTER</b> |   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>93 876 600</b>       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -8.1; MØ: 56.9; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 876 610</b> 81.26 / <b>93 876 620</b> 81.51 |
|  |                         | SRK  |
|  |                         | R 1.5 CR G6  |
|  |                         | NM 1.75  |
|  |                         | DSF 3 CR   |
|  |                         | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets   |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00                        |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00                  |

cont...



|  |  |  |  |
|--|--|--|--|
|  | <b>87 205 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G     |  |
|  | <b>87 324 690</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |  |
|  | <b>87 581 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |  |
|  | <b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b> |  |  |
|  | <b>87 582 691</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |  |
|  | <b>33048</b>   | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |
|  | <b>33282</b>   | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  | <br><b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1<br><b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1 |
|  | <b>50 007 594</b>  | CAM, chilled cast iron   |  |
|  | <b>50 005 148</b>  | mechanical; metal  | <br><b>7.07919.08.0</b>  |
|  | <b>50 005 151</b>  | mechanical; metal, with backhousing  |  |
|  | <b>7.07152.46.0</b>  | mechanical; metal; Impeller diameter: 59.5   |  |
|  | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |
|  | <b>7.21659.70.0</b>  | fuel pump; in-line; electrical   |  |
|  | <b>7.21088.62.0</b>  | fuel pump; in-tank; electrical, with strainer  |  |
|  | <b>7.22042.51.0</b>  | fuel pump; semi-in-tank; electrical  |  |
|  | <b>7.22017.52.0</b>  | fuel pressure regulator; hydraulic   |  |
|  | <b>50 006 460</b>  | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |

**118** | **RV** | **81**

01.1985 → 12.1992 B 4 1781 cm<sup>3</sup> 2V 75-77 kW 102-105 PS 10 - 86.4

**GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165)**

|  |  |   |  |
|--|--|---|--|
|  | <b>93 928 600</b>  | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3 |  |
|  | <b>93 928 610 81.26 / 93 928 620 81.51 / 93 928 630 82.01</b>                              |   |  |
|  | SRK  |   |  |
|  | M 1.5 MO G6  |   |  |
|  | NM 1.75  |   |  |
|  | DSF 3 CR   |   |  |
|  | → <b>80 00010 1 1 ... , 80 00010 1 2 ... , 80 00010 1 3 ...</b>                            |   |  |
|  | exchangeable only in sets  |   |  |
|  | <b>80 00010 1 1 000</b>  | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]  |  |
|  | <b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b>            |   |  |
|  | <b>80 00010 1 2 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]   |  |
|  | <b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>                                     |   |  |
|  | <b>80 00010 1 3 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]   |  |
|  | <b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>                                     |   |  |
|  | <b>85 957 604</b>  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A  |  |
|  | <b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                            |   |  |
|  | <b>85 958 604</b>  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A  |  |
|  | <b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.                             |   |  |
|  | <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  |  |
|  | <b>78 635 600 STD</b>  |   |  |
|  | <b>87 200 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G   |  |
|  | <b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00, 1.8: 01.1986→</b> |   |  |
|  | <b>87 324 690</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |  |
|  | <b>87 581 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |  |
|  | <b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b>           |   |  |
|  | <b>87 582 691</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |  |
|  | <b>33048</b>   | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |
|  | <b>39136</b>   | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   | <br><b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1 |

cont...



|  |                     |   |                                |
|--|---------------------|---|--------------------------------|
|  |                     | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1   |
|  |                     | <b>81-3320</b>  | IN/EX; 12.2/15.2 x 8 x 42.5 B1 |
|  | <b>50 005 148</b>   | mechanical; metal   |                                |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing                                     |                                |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5                              |                                |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |                                |
|  | <b>7.22042.51.0</b> | fuel pump; semi-in-tank; electrical                                     |                                |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26                          |                                |

|            |                           |                 |   |   |                      |    |          |          |        |
|------------|---------------------------|-----------------|---|---|----------------------|----|----------|----------|--------|
| <b>119</b> |                           | <b>81</b>       |   |   |                      |    |          |          |        |
|            | <b>UDB</b>                | 03.1993→07.1999 | B | 4 | 1781 cm <sup>3</sup> | 2V | 71-73 kW | 97-99 PS | - 86.4 |
|            | <b>PARATI II, QUANTUM</b> |                 |   |   |                      |    |          |          |        |

|  |                   |  |                           |     |    |    |  |  |  |
|--|-------------------|--|---------------------------|-----|----|----|--|--|--|
|  | <b>97 328 600</b> | Cylinder diameter: 81.01; KH: 33.3; MT: -4.9; MØ: 56; GL: 56.3; piston pin: 20x57; number of piston rings: 3 |                           |     |    |    |  |  |  |
|  | <b>97 328 620</b> | 81.51  | R                         | 1.2 | NT | ST |  |  |  |
|  |                   |  | NM                        | 1.5 |    |    |  |  |  |
|  |                   |  | SLF                       | 2   | CR | ST |  |  |  |
|  |                   |  | → <b>80 00394 1 0 ...</b> |     |    |    |  |  |  |
|  |                   |  | →12.1997                  |     |    |    |  |  |  |
|  | <b>97 328 700</b> | Cylinder diameter: 81.01; KH: 33.3; MT: -4.9; MØ: 56; GL: 56.3; piston pin: 20x57; number of piston rings: 3 |                           |     |    |    |  |  |  |
|  | <b>97 328 720</b> | 81.51  | R                         | 1.2 | NT | ST |  |  |  |
|  |                   |  | NM                        | 1.5 |    |    |  |  |  |
|  |                   |  | SLF                       | 2   | CR | ST |  |  |  |

|  |                         |   |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|
|  | <b>80 00394 1 0 000</b> | Ø81; STD; set: 1; [R ST NT 1.2] [NM 1.5] [SLF ST CR 2]<br><b>80 00394 1 0 025</b> 81.25 / <b>80 00394 1 0 050</b> 81.50                                 |  |  |  |  |  |  |  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |  |  |  |  |  |  |  |
|  | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |  |  |  |  |  |  |  |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove |  |  |  |  |  |  |  |
|  | <b>50 005 148</b>       | mechanical; metal   |  |  |  |  |  |  |  |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5  |  |  |  |  |  |  |  |

|            |                                      |                 |    |   |                      |    |          |           |        |
|------------|--------------------------------------|-----------------|----|---|----------------------|----|----------|-----------|--------|
| <b>120</b> |                                      | <b>81</b>       |    |   |                      |    |          |           |        |
|            | <b>UDH</b>                           | 08.1995→12.1999 | B  | 4 | 1781 cm <sup>3</sup> | 2V | 72-79 kW | 98-107 PS | - 86.4 |
|            | <b>UNF</b>                           | 10.1996→08.1999 | B  | 4 | 1595 cm <sup>3</sup> | 2V | 65-68 kW | 88-92 PS  | - 77.4 |
|            | <b>UPD</b>                           | 07.1997→01.2000 | AB | 4 | 1595 cm <sup>3</sup> | 2V | 73 kW    | 99 PS     | - 77.4 |
|            | <b>GOL II, PARATI II, SAVEIRO II</b> |                 |    |   |                      |    |          |           |        |

|  |                         |   |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|
|  | <b>80 00394 1 0 000</b> | Ø81; STD; set: 1; [R ST NT 1.2] [NM 1.5] [SLF ST CR 2]<br><b>80 00394 1 0 025</b> 81.25 / <b>80 00394 1 0 050</b> 81.50                                 |  |  |  |  |  |  |  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |  |  |  |  |  |  |  |
|  | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |  |  |  |  |  |  |  |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove |  |  |  |  |  |  |  |
|  | <b>50 005 148</b>       | mechanical; metal   |  |  |  |  |  |  |  |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5  |  |  |  |  |  |  |  |

|            |  |                 |    |   |                      |    |          |           |        |
|------------|--|-----------------|----|---|----------------------|----|----------|-----------|--------|
| <b>121</b> |  | <b>81</b>       |    |   |                      |    |          |           |        |
|            | <b>UE</b>                                    | 02.1984→08.1998 | AB | 4 | 1781 cm <sup>3</sup> | 2V | 73-75 kW | 99-102 PS | - 86.4 |
|            | <b>PARATI I, QUANTUM, SANTANA, SAVEIRO I</b> |                 |    |   |                      |    |          |           |        |

|  |                         |   |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|
|  | <b>80 00010 1 3 025</b> | Ø81.25; 0.25; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 050</b> 81.50  |  |  |  |  |  |  |  |
|  | <b>78 635 600</b>       | [Pair] AS STD Ø 59.750 / 72.950 // 1.975 St/A   |  |  |  |  |  |  |  |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00 |  |  |  |  |  |  |  |

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|                   |   |
|-------------------|---|
| <b>87 324 690</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B     |
| <b>87 581 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A |
| <b>50 005 148</b> | mechanical; metal                                     |

|                                 |  |
|---------------------------------|--|
| <b>122</b>                      | <b>81</b>  |
| <b>UED</b>                      | 02.1984 → 08.1999 AB 4 1781 cm <sup>3</sup> 2V 75 kW 102 PS - 86.4 |
| <b>GOL I, GOL II, PARATI II</b> |  |

|                         |  |
|-------------------------|--|
| <b>80 00394 1 0 050</b> | Ø81.5; 0,50; set: 1; [R ST NT 1.2] [NM 1.5] [SLF ST CR 2]                        |
| <b>78 635 600</b>       | [Pair] AS STD Ø 59.750 / 72.950 // 1.975 St/A                                    |
| <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B                                |
| <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A                            |
|                         | <b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600</b> STD, HL 4: 360° oil groove |

|                                 |   |
|---------------------------------|---|
| <b>123</b>                      | <b>81</b>   |
| <b>UP</b>                       | 07.1985 → 12.1996 AB 4 1596 cm <sup>3</sup> 2V 59-60 kW 80-82 PS - 77.4 |
| <b>GOL I, PARATI II, VOYAGE</b> |   |

|                         |  |
|-------------------------|--|
| <b>80 00010 1 3 025</b> | Ø81.25; 0,25; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]                      |
|                         | <b>80 00010 1 3 050 81.50</b>  |
| <b>78 635 600</b>       | [Pair] AS STD Ø 59.750 / 72.950 // 1.975 St/A                                    |
| <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B                                |
| <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A                            |
|                         | <b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600</b> STD, HL 4: 360° oil groove |

|   |   |
|---|---|
| <b>124</b>  | <b>82</b>   |
| <b>ABV</b>  | 01.1994 → 04.1999 B 6 2861 cm <sup>3</sup> 2V 135-140 kW 184-190 PS 10 - 90.3 |
| <b>CORRADO (53I), GOLF III (1H1), GOLF III Variant (1H5), PASSAT Variant (3A5, 35I)</b> |   |

|                   |   |
|-------------------|---|
| <b>77 821 610</b> | [Set] HL 0,25 Ø 59.728 / 65.000 / 17.000 / 2.626 St/A                   |
|                   | <b>77 821 620 0,50 / 77 821 600</b> STD                                 |
| <b>77 822 610</b> | [Set] PL 0,25 Ø 53.728 / 56.800 / 17.000 / 1.529 St/A                   |
|                   | <b>77 822 620 0,50 / 77 822 600</b> STD                                 |
| <b>39300</b>      | EX; 34 x 7 x 107 x RA/S - - 45° - VS - 22 - III                         |
| <b>39372</b>      | IN; 39 x 7 x 106 x S - - 45° - VS - 22 - III                            |
|                   | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|                   | <b>81-33100</b> IN/EX; 12.08/15 x 7 x 38 B1                             |

|                     |   |
|---------------------|---|
| <b>7.31229.01.0</b> |   |
| <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |
| <b>7.22017.50.0</b> | fuel pressure regulator; hydraulic                                      |
| <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic                                      |
| <b>7.06740.04.0</b> | water pump auxiliary cooling; electrical                                |
| <b>7.21483.54.0</b> | electric switchover valve (EGR); electrical                             |
| <b>7.05270.86.0</b> | lambda sensor; control sensor; heated                                   |
| <b>7.05270.90.0</b> | lambda sensor; control sensor; heated                                   |
| <b>7.05270.96.0</b> | lambda sensor; heated   |
| <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26                          |

|   |  |
|---|--|
| <b>125</b>  | <b>82.5</b>  |
| <b>2E</b>   | 03.1990 → 09.1994 B 4 1984 cm <sup>3</sup> 2V 85 kW 115 PS 10,5 - 92.8 |
| <b>CORRADO (53I), GOLF III (1H1), GOLF III Cabriolet (1E7), GOLF III Variant (1H5), PASSAT (3A2, 35I), PASSAT Variant (3A5, 35I), VENTO (1H2)</b> |  |

|                         |   |
|-------------------------|---|
| <b>80 00012 1 0 000</b> | Ø82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]                      |
|                         | <b>80 00012 1 0 025 82.75 / 80 00012 1 0 050 83.00 / 80 00012 1 0 100 83.50</b> |

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|  |                     |  |  |   |
|--|---------------------|--|--|---|
|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |  |   |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |  |   |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A                                   |  |   |
|  | <b>77 198 690</b>   | [Set] PL-B SEMI Ø 21.000 / 23.000 / 25.000 / St/B                                |  |   |
|  | <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G                          |  |   |
|  | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A                            |  |   |
|  |                     | <b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b> |  |   |
|  | <b>33416</b>        | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III                                  |  | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III                                  |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33403</b>        | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III                                       |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|  | <b>33313</b>        | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III                               |  | <b>81-33103</b> IN/EX; 12.08/15 x 7 x 36.5 B1                           |
|  |                     |  |  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|  |                     |  |  | <b>81-33104</b> IN/EX; 12.25/15 x 7 x 36.5 B1                           |
|  |                     |  |  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|  | <b>50 006 395</b>   | CAM, chilled cast iron   |  |   |
|  | <b>50 005 148</b>   | mechanical; metal  |  |   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing  |  |   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5                                       |  |   |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6          |  |   |
|  | <b>7.02550.58.0</b> | fuel pump; in-tank; electrical   |  |   |
|  | <b>7.02550.57.0</b> | swirl pot; in-tank; electrical   |  |   |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic   |  |   |
|  | <b>7.05270.86.0</b> | lambda sensor; control sensor; heated  |  |   |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26, mot. 565 666→                    |  |   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26, →mot. 565665                     |  |   |

## 126 | 82.5

|  |   |                   |   |   |          |    |        |        |      |        |
|--|---|-------------------|---|---|----------|----|--------|--------|------|--------|
|  | 9A  | 08.1988 → 12.1995 | B | 4 | 1984 cm³ | 4V | 100 kW | 136 PS | 10,8 | - 92.8 |
|  | <b>CORRADO (53I), GOLF II (19E, 1G1), GOLF II (19E/1G1), JETTA II (19E, 1G2, 165), PASSAT (3A2, 35I), PASSAT Variant (3A5, 35I)</b> |                   |   |   |          |    |        |        |      |        |

|  |                         |  |  |   |
|--|-------------------------|--|--|---|
|  | <b>80 00012 1 0 000</b> | Ø82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]                       |  |   |
|  |                         | <b>80 00012 1 0 025 82.75 / 80 00012 1 0 050 83.00 / 80 00012 1 0 100 83.50</b>  |  |   |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |  |   |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |  |   |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A                                   |  |   |
|  | <b>78 635 600 STD</b>   |  |  |   |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G                          |  |   |
|  |                         | <b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>      |  |   |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A                            |  |   |
|  |                         | <b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b> |  |   |
|  | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove               |  |   |
|  | <b>33050</b>            | EX; 28 x 7 x 98.2 x A/S - Cr - 45° - VS - 9 - III                                |  | <b>RK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>33125</b>            | IN; 32 x 7 x 95.5 x S - - 45° - VS - 9 - III                                     |  | <b>81-33100</b> IN/EX; 12.08/15 x 7 x 38 B1                             |
|  | <b>50 005 148</b>       | mechanical; metal  |  |   |
|  | <b>50 005 151</b>       | mechanical; metal, with backhousing  |  |   |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5                                       |  |   |
|  | <b>7.09269.27.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6          |  |   |

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|            |  |   |
|------------|--|---|
|            | <b>50 006 460</b>  | hydraulic; height: 26; Outer Ø: 35; length: 26                                      |
| <b>127</b> |  | <b>82.5</b>   |
|            | <b>ABA</b>   | 11.1991 → 08.1997 B 4 1984 cm <sup>3</sup> 2V 81-86 kW 110-117 PS $\xi$ 10,4 - 92.8 |
|            | <b>GOLF III (1H1)</b>  |   |
|            | <b>7.21483.54.0</b>  | electric switchover valve (EGR); electrical   |
| <b>128</b> |  | <b>82.5</b>   |
|            | <b>ABF</b>   | 08.1992 → 08.1997 B 4 1984 cm <sup>3</sup> 4V 110 kW 150 PS $\xi$ 10,4 - 92.8       |
|            | <b>GOLF III (1H1), PASSAT (3A2, 35I), PASSAT Variant (3A5, 35I)</b>              |   |
|            | <b>85 957 604</b>  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A  |
|            | <b>85 957 694 SEMI</b>   | Bushing for intermediary shaft, front.  |
|            | <b>85 958 604</b>  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A  |
|            | <b>85 958 694 SEMI</b>   | Bushing for intermediary shaft, rear.   |
|            | <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A                                      |
|            | <b>77 198 690</b>  | [Set] PL-B SEMI Ø 21.000 / 23.000 / 25.000 / St/B                                   |
|            | <b>87 200 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G                             |
|            | <b>87 581 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A                               |
|            | <b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>      |   |
|            | <b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b> |   |
|            | <b>33308</b>   | IN; 32 x 7 x 95.5 x S - - 45° - VS - 22 - III                                       |
|            | <b>81-33101</b>  | IN/EX; 12.05/15 x 7 x 35 B1   |
|            | <b>81-33103</b>  | IN/EX; 12.08/15 x 7 x 36.5 B1   |
|            | <b>81-33104</b>  | IN/EX; 12.25/15 x 7 x 36.5 B1   |
|            | <b>50 006 306</b>  | installation side: outlet sideCAM, chilled cast iron                                |
|            | <b>50 005 148</b>  | mechanical; metal   |
|            | <b>50 005 151</b>  | mechanical; metal, with backhousing   |
|            | <b>7.07152.46.0</b>  | mechanical; metal; Impeller diameter: 59.5  |
|            | <b>7.09269.27.0</b>  | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6             |
|            | <b>7.02550.58.0</b>  | fuel pump; in-tank; electrical  |
|            | <b>7.02550.57.0</b>  | swirl pot; in-tank; electrical  |
|            | <b>7.22017.52.0</b>  | fuel pressure regulator; hydraulic  |
|            | <b>7.05270.86.0</b>  | lambda sensor; control sensor; heated   |
|            | <b>50 006 460</b>  | hydraulic; height: 26; Outer Ø: 35; length: 26                                      |
| <b>129</b> |  | <b>82.5</b>   |
|            | <b>ACK</b>   | 08.1996 → 12.1998 B 6 2771 cm <sup>3</sup> 5V 142 kW 193 PS $\xi$ 10,6 - 86.4       |
|            | <b>PASSAT (3B2), PASSAT Variant (3B5)</b>  |   |
|            | <b>79 274 600</b>  | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A                                       |
|            | <b>77 698 610</b>  | [Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G                             |
|            | <b>77 698 620 0,50 / 77 698 600 STD</b>  |   |
|            | <b>77 704 690</b>  | [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B                                   |
|            | <b>77 850 610</b>  | [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G                             |
|            | <b>77 850 620 0,50 / 77 850 600 STD</b>  |   |
|            | <b>331107</b>  | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III                              |
|            | <b>33413</b>   | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III                                      |
|            | <b>MK-6H</b>   | valve cotter; number of notches: 3; valve stem diameter: 6                          |
|            | <b>81-33122</b>  | EX; 11.04/ x 6 x 39 G2  |
|            | <b>81-33121</b>  | IN/EX; 11.04/ x 6 x 39 B1   |
|            | <b>81-33111</b>  | IN/EX; 11.05/ x 6 x 36 B1   |
|            | <b>81-33118</b>  | IN/EX; 11.15/ x 6 x 36 B1   |

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V

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|--|--|---|
|  | <b>50 005 112</b><br><b>7.07152.45.0</b>   | mechanical; plastic, mot. 3B-V-000 001→<br>mechanical; plastic; Impeller diameter: 79.5, mot. 3B-V-000 001→   |
|  | <b>7.09269.21.0</b><br><b>7.09269.31.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6<br>length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9, <b>2.8 V6, 2.8 V6</b> : mot. 3B-Y-000 001→, <b>2.8 V6 Syncro/4motion, 2.8 V6 Syncro/4motion</b> : mot. 3B-V-000 001→ |
|  | <b>7.02550.63.0</b><br><b>7.50107.50.0</b> | fuel pump; in-tank; electrical<br>fuel pump; in-tank; electrical  |
|  | <b>7.50116.50.0</b><br><b>7.02550.62.0</b> | fuel pump; in-tank; electrical<br>swirl pot; in-tank; electrical  |
|  | <b>7.22017.50.0</b>                        | fuel pressure regulator; hydraulic  |
|  | <b>7.22184.53.0</b>                        | air mass sensor; electrical   |
|  | <b>7.02074.75.0</b>                        | water pump auxiliary cooling; electrical  |
|  | <b>7.01805.01.0</b>                        | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical  |
|  | <b>7.05271.40.0</b>                        | lambda sensor; control sensor; heated   |
|  | <b>50 006 425</b><br><b>50 006 426</b>     | hydraulic; height: 24; Outer Ø: 24; length: 24, intake<br>hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust   |

**130** | **82.5**

**ADC**      11.1991→12.1998    B      4      1984 cm<sup>3</sup>    2V    81-85 kW    110-116 PS    10,4:1    - 92.8

**GOLF III (1H1), JETTA III (1H5), POLO III (6N\_/6KV\_)**

|  |                     |   |  |                 |  |
|--|---------------------|---|--|-----------------|--|
|  | <b>33416</b>        | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III                         |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III                         |  | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33403</b>        | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III                              |  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>33313</b>        | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III                      |  | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|  |                     |   |  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |                     |   |  | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|  |                     |   |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |  |                 |  |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26                          |  |                 |  |

**131** | **82.5**

**ADY**      08.1993→10.1996    B      4      1984 cm<sup>3</sup>    2V    85 kW    115 PS    10,4    - 92.8

**CORRADO (53I), GOLF III (1H1), GOLF III Cabriolet (1E7), GOLF III Variant (1H5), PASSAT (3A2, 35I), PASSAT Variant (3A5, 35I), VENTO (1H2)**

|  |                         |   |  |              |  |
|--|-------------------------|---|--|--------------|--|
|  | <b>80 00012 1 0 000</b> | Ø82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]<br><b>80 00012 1 0 025 82.75 / 80 00012 1 0 050 83.00 / 80 00012 1 0 100 83.50</b> |  |              |  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A  |  |              |  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A  |  |              |  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |  |              |  |
|  | <b>77 198 690</b>       | [Set] PL-B SEMI Ø 21.000 / 23.000 / 25.000 / St/B   |  |              |  |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>        |  |              |  |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b>     |  |              |  |
|  | <b>33416</b>            | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III   |  | <b>MK-7H</b> | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |

cont...



|              |   |   |                 |                               |  |    |       |        |      |        |
|--------------|---|---|-----------------|-------------------------------|--|----|-------|--------|------|--------|
| <b>33403</b> | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III  |   | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1 |  |    |       |        |      |        |
| <b>33313</b> | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III  |   | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1 |  |    |       |        |      |        |
|              |   |   | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1 |  |    |       |        |      |        |
|              |   |   | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1 |  |    |       |        |      |        |
|              |   |   | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1  |  |    |       |        |      |        |
|              | <b>50 005 148</b>   | mechanical; metal   |                 |                               |  |    |       |        |      |        |
|              | <b>50 005 151</b>   | mechanical; metal, with backhousing   |                 |                               |  |    |       |        |      |        |
|              | <b>7.07152.46.0</b>   | mechanical; metal; Impeller diameter: 59.5  |                 |                               |  |    |       |        |      |        |
|              | <b>7.09269.27.0</b>   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |                 |                               |  |    |       |        |      |        |
|              | <b>7.02550.58.0</b>   | fuel pump; in-tank; electrical  |                 |                               |  |    |       |        |      |        |
|              | <b>7.02550.57.0</b>   | swirl pot; in-tank; electrical  |                 |                               |  |    |       |        |      |        |
|              | <b>7.22017.52.0</b>   | fuel pressure regulator; hydraulic  |                 |                               |  |    |       |        |      |        |
|              | <b>7.03703.05.0</b>   | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.          |                 |                               |  |    |       |        |      |        |
|              | <b>7.05270.86.0</b>   | lambda sensor; control sensor; heated   |                 |                               |  |    |       |        |      |        |
|              | <b>7.05270.90.0</b>   | lambda sensor; control sensor; heated   |                 |                               |  |    |       |        |      |        |
|              | <b>7.05271.08.0</b>   | lambda sensor; control sensor; heated   |                 |                               |  |    |       |        |      |        |
|              | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26, mot. 000 779→   |                 |                               |  |    |       |        |      |        |
|              | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26, →mot. 000778  |                 |                               |  |    |       |        |      |        |
| <b>132</b>   |   | <b>82.5</b>   |                 |                               |  |    |       |        |      |        |
|              | AEP   | 03.1995 → 12.1997   | B               | 4                             | 1984 cm <sup>3</sup>                                       | 2V | 79 kW | 107 PS | 10,4 | - 92.8 |
|              | GOLF III (1H1), GOLF III Variant (1H5), PASSAT (3A2, 35I), PASSAT Variant (3A5, 35I), VENTO (1H2) |   |                 |                               |  |    |       |        |      |        |
|              | <b>80 00012 1 0 000</b>   | Ø82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]<br><b>80 00012 1 0 025 82.75 / 80 00012 1 0 050 83.00 / 80 00012 1 0 100 83.50</b> |                 |                               |  |    |       |        |      |        |
|              | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |                 |                               |  |    |       |        |      |        |
|              | <b>77 198 690</b>   | [Set] PL-B SEMI Ø 21.000 / 23.000 / 25.000 / St/B   |                 |                               |  |    |       |        |      |        |
|              | <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>        |                 |                               |  |    |       |        |      |        |
|              | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b>     |                 |                               |  |    |       |        |      |        |
|              | <b>33416</b>  | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III   |                 | <b>MK-7H</b>                  | valve cotter; number of notches: 3; valve stem diameter: 7 |    |       |        |      |        |
|              | <b>33403</b>  | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III  |                 | <b>MK-8H</b>                  | valve cotter; number of notches: 3; valve stem diameter: 8 |    |       |        |      |        |
|              | <b>33313</b>  | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III  |                 | <b>81-3310</b>                | IN/EX; 12.06/15 x 8 x 36.5 B1                              |    |       |        |      |        |
|              |   |   |                 | <b>81-33103</b>               | IN/EX; 12.08/15 x 7 x 36.5 B1                              |    |       |        |      |        |
|              |   |   |                 | <b>81-3312</b>                | IN/EX; 12.13/15 x 8 x 36.5 B1                              |    |       |        |      |        |
|              |   |   |                 | <b>81-33104</b>               | IN/EX; 12.25/15 x 7 x 36.5 B1                              |    |       |        |      |        |
|              |   |   |                 | <b>81-3311</b>                | IN/EX; 12.2/15 x 8 x 36.5 B1                               |    |       |        |      |        |
|              | <b>50 006 398</b>   | CAM, chilled cast iron  |                 |                               |  |    |       |        |      |        |
|              | <b>50 005 148</b>   | mechanical; metal   |                 |                               |  |    |       |        |      |        |
|              | <b>50 005 151</b>   | mechanical; metal, with backhousing   |                 |                               |  |    |       |        |      |        |
|              | <b>7.07152.46.0</b>   | mechanical; metal; Impeller diameter: 59.5  |                 |                               |  |    |       |        |      |        |
|              | <b>7.09269.27.0</b>   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |                 |                               |  |    |       |        |      |        |
|              | <b>7.02550.58.0</b>   | fuel pump; in-tank; electrical  |                 |                               |  |    |       |        |      |        |
|              | <b>7.02550.57.0</b>   | swirl pot; in-tank; electrical  |                 |                               |  |    |       |        |      |        |
|              | <b>7.03703.05.0</b>   | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.          |                 |                               |  |    |       |        |      |        |
|              | <b>7.05270.90.0</b>   | lambda sensor; control sensor; heated   |                 |                               |  |    |       |        |      |        |
|              | <b>7.05271.08.0</b>   | lambda sensor; control sensor; heated   |                 |                               |  |    |       |        |      |        |
|              | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26, mot. 000 710→   |                 |                               |  |    |       |        |      |        |
|              | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26, →mot. 000709  |                 |                               |  |    |       |        |      |        |



|            |   |  |    |    |                      |                 |  |        |      |        |
|------------|---|--|----|----|----------------------|-----------------|--|--------|------|--------|
| <b>133</b> |   | <b>82.5</b>  |    |    |                      |                 |  |        |      |        |
|            | <b>AGE</b>                                | 05.1997 → 09.1999  | B  | 6  | 2771 cm <sup>3</sup> | 5V              | 132 kW   | 180 PS | 10,6 | - 86.4 |
|            | <b>PASSAT (3B2), PASSAT Variant (3B5)</b> |  |    |    |                      |                 |  |        |      |        |
|            | <b>99 942 600</b>                         | Cylinder diameter: 82.51; KH: 30.16; BÜ: 1.12; GL: 52.28; piston pin: 21x56; number of piston rings: 3   |    |    |                      |                 |  |        |      |        |
|            | <b>99 942 620</b>                         | 83.01  |    |    |                      |                 |  |        |      |        |
|            | M   | 1.2  | MO | G6 |                      |                 |  |        |      |        |
|            | M   | 1.5  |    |    |                      |                 |  |        |      |        |
|            | DSF                                       | 2  | CR | G6 |                      |                 |  |        |      |        |
|            | → <b>80 00457 1 0 ...</b>                 |  |    |    |                      |                 |  |        |      |        |
|            | <b>80 00457 1 0 000</b>                   | Ø82.5; STD; set: 1; [M G6 MO 1.2] [M IW 1.5] [DSF G6 CR 2]   |    |    |                      |                 |  |        |      |        |
|            | <b>80 00457 1 0 050</b>                   | 83.00  |    |    |                      |                 |  |        |      |        |
|            | <b>79 274 600</b>                         | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A  |    |    |                      |                 |  |        |      |        |
|            | <b>77 698 610</b>                         | [Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G  |    |    |                      |                 |  |        |      |        |
|            | <b>77 698 620</b>                         | 0,50 / <b>77 698 600</b> STD   |    |    |                      |                 |  |        |      |        |
|            | <b>77 704 690</b>                         | [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B  |    |    |                      |                 |  |        |      |        |
|            | <b>77 850 610</b>                         | [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G  |    |    |                      |                 |  |        |      |        |
|            | <b>77 850 620</b>                         | 0,50 / <b>77 850 600</b> STD   |    |    |                      |                 |  |        |      |        |
|            | <b>331107</b>                             | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III   |    |    |                      | <b>MK-6H</b>    | valve cotter; number of notches: 3; valve stem diameter: 6 |        |      |        |
|            | <b>33413</b>                              | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   |    |    |                      | <b>81-33122</b> | EX; 11.04/ x 6 x 39 G2                                     |        |      |        |
|            |   |  |    |    |                      | <b>81-33121</b> | IN/EX; 11.04/ x 6 x 39 B1                                  |        |      |        |
|            |   |  |    |    |                      | <b>81-33111</b> | IN/EX; 11.05/ x 6 x 36 B1                                  |        |      |        |
|            |   |  |    |    |                      | <b>81-33118</b> | IN/EX; 11.15/ x 6 x 36 B1                                  |        |      |        |
|            | <b>50 005 112</b>                         | mechanical; plastic, mot. 3B-V-000 001→  |    |    |                      |                 |  |        |      |        |
|            | <b>7.07152.45.0</b>                       | mechanical; plastic; Impeller diameter: 79.5, mot. 3B-V-000 001→   |    |    |                      |                 |  |        |      |        |
|            | <b>7.09269.21.0</b>                       | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |    |    |                      |                 |  |        |      |        |
|            | <b>7.09269.31.0</b>                       | length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9, mot. 3B-Y-000 001→   |    |    |                      |                 |  |        |      |        |
|            | <b>7.02550.63.0</b>                       | fuel pump; in-tank; electrical   |    |    |                      |                 |  |        |      |        |
|            | <b>7.50116.50.0</b>                       | fuel pump; in-tank; electrical   |    |    |                      |                 |  |        |      |        |
|            | <b>7.02550.62.0</b>                       | swirl pot; in-tank; electrical   |    |    |                      |                 |  |        |      |        |
|            | <b>7.22184.53.0</b>                       | air mass sensor; electrical  |    |    |                      |                 |  |        |      |        |
|            | <b>7.02074.75.0</b>                       | water pump auxiliary cooling; electrical   |    |    |                      |                 |  |        |      |        |
|            | <b>7.01805.01.0</b>                       | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |    |    |                      |                 |  |        |      |        |
|            | <b>50 006 425</b>                         | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |    |    |                      |                 |  |        |      |        |
|            | <b>50 006 426</b>                         | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |    |    |                      |                 |  |        |      |        |

|            |  |   |   |   |                      |    |       |        |    |        |
|------------|--|---|---|---|----------------------|----|-------|--------|----|--------|
| <b>134</b> |  | <b>82.5</b>   |   |   |                      |    |       |        |    |        |
|            | <b>AGG</b>   | 07.1995 → 04.1999   | B | 4 | 1984 cm <sup>3</sup> | 2V | 85 kW | 115 PS | 10 | - 92.8 |
|            | <b>GOLF III (1H1), GOLF III Cabriolet (1E7), GOLF III Variant (1H5), PASSAT (3A2, 35I), PASSAT Variant (3A5, 35I), VENTO (1H2)</b> |   |   |   |                      |    |       |        |    |        |
|            | <b>80 00012 1 0 000</b>  | Ø82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]  |   |   |                      |    |       |        |    |        |
|            | <b>80 00012 1 0 025</b>  | 82.75 / <b>80 00012 1 0 050</b> 83.00 / <b>80 00012 1 0 100</b> 83.50                               |   |   |                      |    |       |        |    |        |
|            | <b>85 957 604</b>  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A  |   |   |                      |    |       |        |    |        |
|            | <b>85 957 694</b>  | SEMI, Bushing for intermediary shaft, front.  |   |   |                      |    |       |        |    |        |
|            | <b>85 958 604</b>  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A  |   |   |                      |    |       |        |    |        |
|            | <b>85 958 694</b>  | SEMI, Bushing for intermediary shaft, rear.   |   |   |                      |    |       |        |    |        |
|            | <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  |   |   |                      |    |       |        |    |        |
|            | <b>78 635 600</b>  | STD   |   |   |                      |    |       |        |    |        |
|            | <b>77 152 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |   |   |                      |    |       |        |    |        |
|            | <b>77 152 620</b>  | 0,50 / <b>77 152 630</b> 0,75 / <b>77 152 600</b> STD, 180° oil groove, →mot. ch 1E Y 010 000       |   |   |                      |    |       |        |    |        |
|            | <b>77 198 690</b>  | [Set] PL-B SEMI Ø 21.000 / 23.000 / 25.000 / St/B   |   |   |                      |    |       |        |    |        |
|            | <b>77 537 610</b>  | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A   |   |   |                      |    |       |        |    |        |
|            | <b>77 537 620</b>  | 0,50 / <b>77 537 600</b> STD, 180° oil groove, mot. ch 1E Y 010 001→                                |   |   |                      |    |       |        |    |        |
|            | <b>87 200 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G   |   |   |                      |    |       |        |    |        |
|            | <b>87 200 620</b>  | 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00                      |   |   |                      |    |       |        |    |        |
|            | <b>87 581 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |   |   |                      |    |       |        |    |        |
|            | <b>87 581 620</b>  | 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove, →mot. ch 1E Y 010 000 |   |   |                      |    |       |        |    |        |

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V

|  |                     |  |  |                     |  |
|--|---------------------|--|--|---------------------|--|
|  | <b>33416</b>        | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III  |  | <b>MK-7H</b>        | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>33403</b>        | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III   |  | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |                     |  |  | <b>81-33103</b>     | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|  |                     |  |  | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |                     |  |  | <b>81-33104</b>     | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|  |                     |  |  | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>50 006 398</b>   | CAM, chilled cast iron   |  |                     |  |
|  | <b>50 005 148</b>   | mechanical; metal  |  | <b>7.07919.08.0</b> |  |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing  |  |                     |  |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |  |                     |  |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |  |                     |  |
|  | <b>7.02550.56.0</b> | fuel pump; in-tank; electrical, VDO  |  |                     |  |
|  | <b>7.02550.58.0</b> | fuel pump; in-tank; electrical   |  |                     |  |
|  | <b>7.02550.55.0</b> | swirl pot; in-tank; electrical, VDO  |  |                     |  |
|  | <b>7.02550.57.0</b> | swirl pot; in-tank; electrical   |  |                     |  |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic   |  |                     |  |
|  | <b>7.03703.05.0</b> | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |  |                     |  |
|  | <b>7.05270.90.0</b> | lambda sensor; control sensor; heated  |  |                     |  |
|  | <b>7.05271.08.0</b> | lambda sensor; control sensor; heated  |  |                     |  |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |                     |  |

|            |   |  |   |   |                      |    |            |            |        |        |  |
|------------|---|--|---|---|----------------------|----|------------|------------|--------|--------|--|
| <b>135</b> |   | <b>82.5</b>                                  |   |   |                      |    |            |            |        |        |  |
|            | <b>AHA</b>                                | 08.1996 → 12.2000                            | B | 6 | 2771 cm <sup>3</sup> | 5V | 128-142 kW | 174-193 PS | ε 10,3 | - 86.4 |  |
|            | <b>PASSAT (3B2), PASSAT Variant (3B5)</b> |  |   |   |                      |    |            |            |        |        |  |
|            | <b>50 005 112</b>                         | mechanical; plastic                          |   |   |                      |    |            |            |        |        |  |
|            | <b>7.07152.45.0</b>                       | mechanical; plastic; Impeller diameter: 79.5 |   |   |                      |    |            |            |        |        |  |
|            | <b>7.02550.63.0</b>                       | fuel pump; in-tank; electrical               |   |   |                      |    |            |            |        |        |  |
|            | <b>7.50107.50.0</b>                       | fuel pump; in-tank; electrical               |   |   |                      |    |            |            |        |        |  |
|            | <b>7.02550.62.0</b>                       | swirl pot; in-tank; electrical               |   |   |                      |    |            |            |        |        |  |

|            |  |   |   |   |                      |    |       |        |        |        |  |
|------------|--|---|---|---|----------------------|----|-------|--------|--------|--------|--|
| <b>136</b> |  | <b>82.5</b>   |   |   |                      |    |       |        |        |        |  |
|            | <b>AKR</b>   | 05.1997 → 04.1999   | B | 4 | 1984 cm <sup>3</sup> | 2V | 85 kW | 115 PS | ε 10,3 | - 92.8 |  |
|            | <b>GOLF III (1H1), GOLF III Cabriolet (1E7), GOLF III Variant (1H5), VENTO (1H2)</b> |   |   |   |                      |    |       |        |        |        |  |
|            | <b>80 00012 1 0 000</b>  | Ø82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]  |   |   |                      |    |       |        |        |        |  |
|            |  | <b>80 00012 1 0 025 82.75 / 80 00012 1 0 050 83.00 / 80 00012 1 0 100 83.50</b>                         |   |   |                      |    |       |        |        |        |  |
|            | <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  |   |   |                      |    |       |        |        |        |  |
|            |  | <b>78 635 600 STD</b>   |   |   |                      |    |       |        |        |        |  |
|            | <b>77 152 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |   |   |                      |    |       |        |        |        |  |
|            |  | <b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove, →mot. ch 1E Y 010 000</b>       |   |   |                      |    |       |        |        |        |  |
|            | <b>77 198 690</b>  | [Set] PL-B SEMI Ø 21.000 / 23.000 / 25.000 / St/B   |   |   |                      |    |       |        |        |        |  |
|            | <b>77 537 610</b>  | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A   |   |   |                      |    |       |        |        |        |  |
|            |  | <b>77 537 620 0,50 / 77 537 600 STD, 180° oil groove, mot. ch 1E Y 010 001→</b>                         |   |   |                      |    |       |        |        |        |  |
|            | <b>87 200 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G   |   |   |                      |    |       |        |        |        |  |
|            |  | <b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>                             |   |   |                      |    |       |        |        |        |  |
|            | <b>87 581 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |   |   |                      |    |       |        |        |        |  |
|            |  | <b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove, →mot. ch 1E Y 010 000</b> |   |   |                      |    |       |        |        |        |  |

|  |              |   |  |                |  |
|--|--------------|---|--|----------------|--|
|  | <b>33416</b> | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III |  | <b>MK-7H</b>   | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>33403</b> | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III      |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

cont...



|            |   |  |
|------------|---|--|
|            | <b>50 006 398</b>                         | CAM, chilled cast iron   |
|            | <b>50 005 148</b>                         | mechanical; metal  |
|            | <b>50 005 151</b>                         | mechanical; metal, with backhousing  |
|            | <b>7.07152.46.0</b>                       | mechanical; metal; Impeller diameter: 59.5   |
|            | <b>7.09269.27.0</b>                       | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |
|            | <b>7.02550.56.0</b>                       | fuel pump; in-tank; electrical, VDO  |
|            | <b>7.02550.58.0</b>                       | fuel pump; in-tank; electrical   |
|            | <b>3.32038.03.0</b>                       | fuel tank seal; in-tank  |
|            | <b>7.02550.55.0</b>                       | swirl pot; in-tank; electrical, VDO  |
|            | <b>7.02550.57.0</b>                       | swirl pot; in-tank; electrical   |
|            | <b>7.22017.52.0</b>                       | fuel pressure regulator; hydraulic   |
|            | <b>7.03703.05.0</b>                       | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |
|            | <b>7.05270.90.0</b>                       | lambda sensor; control sensor; heated  |
|            | <b>50 006 417</b>                         | hydraulic; height: 26; Outer Ø: 35; length: 26   |
| <b>137</b> |   | <b>82.5</b>  |
|            | <b>ALG</b>                                | 06.1997→11.2000 B 6 2771 cm <sup>3</sup> 5V 142 kW 193 PS 10,6 - 86.4  |
|            | <b>PASSAT (3B2), PASSAT Variant (3B5)</b> |  |
|            | <b>79 274 600</b>                         | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A  |
|            | <b>77 698 610</b>                         | [Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G<br><b>77 698 620 0,50 / 77 698 600 STD</b>                                   |
|            | <b>77 704 690</b>                         | [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B  |
|            | <b>77 850 610</b>                         | [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G<br><b>77 850 620 0,50 / 77 850 600 STD</b>                                   |
|            | <b>331107</b>                             | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III   |
|            | <b>33413</b>                              | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   |
|            | <b>MK-6H</b>                              | valve cotter; number of notches: 3; valve stem diameter: 6   |
|            | <b>81-33122</b>                           | EX; 11.04/ x 6 x 39 G2   |
|            | <b>81-33121</b>                           | IN/EX; 11.04/ x 6 x 39 B1  |
|            | <b>81-33111</b>                           | IN/EX; 11.05/ x 6 x 36 B1  |
|            | <b>81-33118</b>                           | IN/EX; 11.15/ x 6 x 36 B1  |
|            | <b>50 005 112</b>                         | mechanical; plastic, mot. 3B-V-000 001→  |
|            | <b>7.07152.45.0</b>                       | mechanical; plastic; Impeller diameter: 79.5, mot. 3B-V-000 001→   |
|            | <b>7.09269.21.0</b>                       | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |
|            | <b>7.09269.31.0</b>                       | length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9, mot. 3B-V-000 001→   |
|            | <b>7.02550.63.0</b>                       | fuel pump; in-tank; electrical   |
|            | <b>7.50107.50.0</b>                       | fuel pump; in-tank; electrical   |
|            | <b>7.02550.62.0</b>                       | swirl pot; in-tank; electrical   |
|            | <b>7.22017.50.0</b>                       | fuel pressure regulator; hydraulic   |
|            | <b>7.21851.31.0</b>                       | secondary air pump; electrical   |
|            | <b>7.22738.08.0</b>                       | secondary air pump; electrical   |
|            | <b>7.22560.40.0</b>                       | cut-off secondary air valve; pneumatic   |
|            | <b>7.22560.41.0</b>                       | cut-off secondary air valve; pneumatic   |
|            | <b>7.02074.75.0</b>                       | water pump auxiliary cooling; electrical   |
|            | <b>50 006 425</b>                         | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |
|            | <b>50 006 426</b>                         | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |

**138** **82.5**

**APR** 01.1999 → 11.2000 B 6 2771 cm<sup>3</sup> 5V 142 kW 193 PS  $\xi$ 10,6 - 86.4  
**PASSAT (3B2), PASSAT Variant (3B5)**

**99 942 600** Cylinder diameter: 82.51; KH: 30.16; BÜ: 1.12; GL: 52.28; piston pin: 21x56; number of piston rings: 3  
**99 942 620** 83.01  
M 1.2 MO G6  
M 1.5  
DSF 2 CR G6  
→ **80 00457 1 0 ...**

**80 00457 1 0 000** Ø82.5; STD; set: 1; [M G6 MO 1.2] [M IW 1.5] [DSF G6 CR 2]  
**80 00457 1 0 050** 83.00

**79 274 600** [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A  
**77 698 610** [Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G  
**77 698 620** 0,50 / **77 698 600** STD  
**77 704 690** [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B  
**77 850 610** [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G  
**77 850 620** 0,50 / **77 850 600** STD

|               |  |                 |  |
|---------------|--|-----------------|--|
| <b>331107</b> | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III | <b>MK-6H</b>    | valve cotter; number of notches: 3; valve stem diameter: 6 |
| <b>33413</b>  | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III         | <b>81-33122</b> | EX; 11.04/ x 6 x 39 G2                                     |
|               |  | <b>81-33121</b> | IN/EX; 11.04/ x 6 x 39 B1                                  |
|               |  | <b>81-33111</b> | IN/EX; 11.05/ x 6 x 36 B1                                  |
|               |  | <b>81-33118</b> | IN/EX; 11.15/ x 6 x 36 B1                                  |

**50 005 112** mechanical; plastic, mot. 3B-V-000 001→  
**7.07152.45.0** mechanical; plastic; Impeller diameter: 79.5, mot. 3B-V-000 001→

**7.09269.21.0** length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  
**7.09269.31.0** length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9, **2.8 V6**, **2.8 V6**: mot. 3B-Y-000 001→, **2.8 V6 Syncro/4motion**, **2.8 V6 Syncro/4motion**: mot. 3B-V-000 001→

**7.02550.63.0** fuel pump; in-tank; electrical  
**7.50107.50.0** fuel pump; in-tank; electrical

**7.02550.62.0** swirl pot; in-tank; electrical

**7.22017.50.0** fuel pressure regulator; hydraulic

**7.02074.75.0** water pump auxiliary cooling; electrical

**7.01805.01.0** electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical

**7.05270.94.0** lambda sensor; control sensor; heated

**50 006 425** hydraulic; height: 24; Outer Ø: 24; length: 24, intake  
**50 006 426** hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust

**139** **82.5**

**AQD** 08.1996 → 11.2000 B 6 2771 cm<sup>3</sup> 5V 142 kW 193 PS  $\xi$ 10,6 - 86.4  
**PASSAT (3B2), PASSAT Variant (3B5)**

**99 942 600** Cylinder diameter: 82.51; KH: 30.16; BÜ: 1.12; GL: 52.28; piston pin: 21x56; number of piston rings: 3  
**99 942 620** 83.01  
M 1.2 MO G6  
M 1.5  
DSF 2 CR G6  
→ **80 00457 1 0 ...**

**80 00457 1 0 000** Ø82.5; STD; set: 1; [M G6 MO 1.2] [M IW 1.5] [DSF G6 CR 2]  
**80 00457 1 0 050** 83.00

**79 274 600** [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A  
**77 698 610** [Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G  
**77 698 620** 0,50 / **77 698 600** STD

**77 704 690** [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B

cont...



|                     |  |
|---------------------|--|
| <b>77 850 610</b>   | [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G<br><b>77 850 620 0,50 / 77 850 600 STD</b>   |
| <b>331107</b>       | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III   |
| <b>33413</b>        | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   |
| <b>MK-6H</b>        | valve cotter; number of notches: 3;<br>valve stem diameter: 6  |
| <b>81-33122</b>     | EX; 11.04/ x 6 x 39 G2   |
| <b>81-33121</b>     | IN/EX; 11.04/ x 6 x 39 B1  |
| <b>81-33111</b>     | IN/EX; 11.05/ x 6 x 36 B1  |
| <b>81-33118</b>     | IN/EX; 11.15/ x 6 x 36 B1  |
| <b>50 005 112</b>   | mechanical; plastic  |
| <b>7.07152.45.0</b> | mechanical; plastic; Impeller diameter: 79.5   |
| <b>7.09269.21.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |
| <b>7.09269.31.0</b> | length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9, <b>2.8 V6, 2.8 V6</b> : mot. 3B-Y-000 001→, <b>2.8 V6 Syncro/4motion, 2.8 V6 Syncro/4motion</b> : mot. 3B-V-000 001→                     |
| <b>7.02550.63.0</b> | fuel pump; in-tank; electrical   |
| <b>7.50107.50.0</b> | fuel pump; in-tank; electrical   |
| <b>7.02550.62.0</b> | swirl pot; in-tank; electrical   |
| <b>7.22017.50.0</b> | fuel pressure regulator; hydraulic   |
| <b>7.21851.31.0</b> | secondary air pump; electrical   |
| <b>7.22738.08.0</b> | secondary air pump; electrical   |
| <b>7.22560.40.0</b> | cut-off secondary air valve; pneumatic   |
| <b>7.22560.41.0</b> | cut-off secondary air valve; pneumatic   |
| <b>7.02074.75.0</b> | water pump auxiliary cooling; electrical   |
| <b>7.01805.01.0</b> | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical |
| <b>7.05270.94.0</b> | lambda sensor; control sensor; heated  |
| <b>7.05271.40.0</b> | lambda sensor; control sensor; heated  |
| <b>50 006 425</b>   | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |
| <b>50 006 426</b>   | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |

|   |  |
|---|--|
| <b>140</b>                                | <b>82.5</b>  |
| <b>ASU</b>                                | 04.2000→11.2000 B 4 1984 cm³ 2V 88 kW 120 PS 10,5:1 - 92.8 |
| <b>AUZ</b>                                | 04.2000→11.2000 B 4 1984 cm³ 2V 88 kW 120 PS 10,5 - 92.8   |
| <b>PASSAT (3B2), PASSAT Variant (3B5)</b> |  |

|                     |  |
|---------------------|--|
| <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |
| <b>77 537 610</b>   | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A<br><b>77 537 620 0,50 / 77 537 600 STD</b> , 180° oil groove                     |
| <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b> |
| <b>87 582 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |
| <b>7.07919.01.0</b> |  |
| <b>7.02550.63.0</b> | fuel pump; in-tank; electrical   |
| <b>7.02550.62.0</b> | swirl pot; in-tank; electrical   |

|                             |   |
|-----------------------------|---|
| <b>141</b>                  | <b>82.5</b>   |
| <b>ATQ</b>                  | 06.1997→11.2000 B 6 2771 cm³ 5V 142 kW 193 PS 10,6 - 86.4 |
| <b>PASSAT Variant (3B5)</b> |   |

|                           |   |
|---------------------------|---|
| <b>99 942 600</b>         | Cylinder diameter: 82.51; KH: 30.16; BÜ: 1.12; GL: 52.28; piston pin: 21x56; number of piston rings: 3<br><b>99 942 620 83.01</b> |
| M 1.2 MO G6               |   |
| M 1.5                     |   |
| DSF 2 CR G6               |   |
| → <b>80 00457 1 0 ...</b> |   |
| <b>80 00457 1 0 000</b>   | Ø82.5; STD; set: 1; [M G6 MO 1.2] [M IW 1.5] [DSF G6 CR 2]<br><b>80 00457 1 0 050 83.00</b>                                       |

cont...

|            |  |   |    |              |   |    |  |   |        |        |
|------------|--|---|----|--------------|---|----|--|---|--------|--------|
|            | <b>79 274 600</b><br><b>77 698 610</b>       | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A<br>[Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G<br><b>77 698 620 0,50 / 77 698 600 STD</b>   |    |              |   |    |  |   |        |        |
|            | <b>77 704 690</b><br><b>77 850 610</b>       | [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B<br>[Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G<br><b>77 850 620 0,50 / 77 850 600 STD</b>   |    |              |   |    |  |   |        |        |
|            | <b>331107</b><br><b>33413</b>                | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III<br><br>IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III  |    | <b>MK-6H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 6 |    | <b>81-33122</b><br><b>81-33121</b><br><b>81-33111</b><br><b>81-33118</b> | EX; 11.04/ x 6 x 39 G2<br>IN/EX; 11.04/ x 6 x 39 B1<br>IN/EX; 11.05/ x 6 x 36 B1<br>IN/EX; 11.15/ x 6 x 36 B1 |        |        |
|            | <b>7.02550.62.0</b>                          | swirl pot; in-tank; electrical  |    |              |   |    |  |   |        |        |
|            | <b>50 006 425</b><br><b>50 006 426</b>       | hydraulic; height: 24; Outer Ø: 24; length: 24, intake<br>hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust   |    |              |   |    |  |   |        |        |
| <b>142</b> |  | <b>82.5</b>   |    |              |   |    |  |   |        |        |
|            | <b>ATX</b>                                   | 09.1999 → 11.2000   | B  | 6            | 2771 cm <sup>3</sup>  | 5V | 140 kW   | 190 PS  | ⊗ 10,6 | - 86.4 |
|            | <b>PASSAT (3B2), PASSAT Variant (3B5)</b>    |   |    |              |   |    |  |   |        |        |
|            | <b>99 942 600</b><br><b>99 942 620 83.01</b> | Cylinder diameter: 82.51; KH: 30.16; BÜ: 1.12; GL: 52.28; piston pin: 21x56; number of piston rings: 3  |    |              |   |    |  |   |        |        |
|            | M 1.2  | MO  | G6 |              |   |    |  |   |        |        |
|            | M 1.5  |   |    |              |   |    |  |   |        |        |
|            | DSF 2  | CR  | G6 |              |   |    |  |   |        |        |
|            | → <b>80 00457 1 0 ...</b>                    |   |    |              |   |    |  |   |        |        |
|            | <b>80 00457 1 0 000</b>                      | Ø82.5; STD; set: 1; [M G6 MO 1.2] [M IW 1.5] [DSF G6 CR 2]<br><b>80 00457 1 0 050 83.00</b>   |    |              |   |    |  |   |        |        |
|            | <b>79 274 600</b><br><b>77 698 610</b>       | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A<br>[Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G<br><b>77 698 620 0,50 / 77 698 600 STD</b>   |    |              |   |    |  |   |        |        |
|            | <b>77 704 690</b><br><b>77 850 610</b>       | [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B<br>[Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G<br><b>77 850 620 0,50 / 77 850 600 STD</b>   |    |              |   |    |  |   |        |        |
|            | <b>331107</b><br><b>33413</b>                | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III<br><br>IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III  |    | <b>MK-6H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 6 |    | <b>81-33122</b><br><b>81-33121</b><br><b>81-33111</b><br><b>81-33118</b> | EX; 11.04/ x 6 x 39 G2<br>IN/EX; 11.04/ x 6 x 39 B1<br>IN/EX; 11.05/ x 6 x 36 B1<br>IN/EX; 11.15/ x 6 x 36 B1 |        |        |
|            | <b>50 005 112</b><br><b>7.07152.45.0</b>     | mechanical; plastic, mot. 3B-V-000 001→<br>mechanical; plastic; Impeller diameter: 79.5, mot. 3B-V-000 001→   |    |              |   |    |  |   |        |        |
|            | <b>7.09269.21.0</b><br><b>7.09269.31.0</b>   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6<br>length: 99; width: 96; height: 73; weight: 0.65 g; number of blades: 9, <b>2.8 V6 4motion, 2.8 V6 4motion</b> : mot. 3B-V-000 001→, <b>2.8 V6, 2.8 V6</b> : mot. 3B-Y-000 001→ |    |              |   |    |  |   |        |        |
|            | <b>7.02550.63.0</b><br><b>7.50107.50.0</b>   | fuel pump; in-tank; electrical<br>fuel pump; in-tank; electrical  |    |              |   |    |  |   |        |        |
|            | <b>7.02550.62.0</b>                          | swirl pot; in-tank; electrical  |    |              |   |    |  |   |        |        |
|            | <b>7.01805.01.0</b>                          | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (exhaust gas flap); reversing valve (secondary air); electric switchover valve (intake manifold); electrical  |    |              |   |    |  |   |        |        |
|            | <b>50 006 425</b><br><b>50 006 426</b>       | hydraulic; height: 24; Outer Ø: 24; length: 24, intake<br>hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust   |    |              |   |    |  |   |        |        |



|            |   |  |    |    |                      |    |                 |                           |  |        |  |  |  |
|------------|---|--|----|----|----------------------|----|-----------------|---------------------------|--|--------|--|--|--|
| <b>143</b> |   | <b>82.5</b>  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>BBG</b>                                  | 09.1999 → 11.2000  | B  | 6  | 2771 cm <sup>3</sup> | 5V | 140 kW          | 190 PS                    | € 10,6   | - 86.4 |  |  |  |
|            | <b>PASSAT (3B2)</b>                         |  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>99 942 600</b>                           | Cylinder diameter: 82.51; KH: 30.16; BÜ: 1.12; GL: 52.28; piston pin: 21x56; number of piston rings: 3 |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>99 942 620</b>                           | 83.01  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | M   | 1.2  | MO | G6 |                      |    |                 |                           |  |        |  |  |  |
|            | M   | 1.5  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | DSF   | 2  | CR | G6 |                      |    |                 |                           |  |        |  |  |  |
|            | → <b>80 00457 1 0 ...</b>                   |  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>80 00457 1 0 000</b>                     | Ø82.5; STD; set: 1; [M G6 MO 1.2] [M IW 1.5] [DSF G6 CR 2]   |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>80 00457 1 0 050</b>                     | 83.00  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>79 274 600</b>                           | [Pair] AS STD Ø 70.750 / 84.650 // 1.965 St/A  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>77 698 610</b>                           | [Set] PL 0,25 Ø 53.728 / 57.600 / 17.000 / 1.931 St/B/G  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>77 698 620</b>                           | 0,50 / <b>77 698 600</b> STD   |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>77 704 690</b>                           | [Set] PL-B SEMI Ø 21.000 / 23.000 / 22.000 / St/B  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>77 850 610</b>                           | [Set] HL 0,25 Ø 64.728 / 70.000 / 18.500 / 2.633 St/B/G  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>77 850 620</b>                           | 0,50 / <b>77 850 600</b> STD   |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>331107</b>                               | EX; 30.1 x 6 x 103.9 x RA/S - Cr - 45° - VS - 22 - III   |    |    |                      |    |                 | <b>MK-6H</b>              | valve cotter; number of notches: 3; valve stem diameter: 6 |        |  |  |  |
|            | <b>33413</b>                                | IN; 27 x 6 x 105.1 x S - - 45° - VS - 22 - III   |    |    |                      |    |                 | <b>81-33122</b>           | EX; 11.04/ x 6 x 39 G2                                     |        |  |  |  |
|            |   |  |    |    |                      |    | <b>81-33121</b> | IN/EX; 11.04/ x 6 x 39 B1 |  |        |  |  |  |
|            |   |  |    |    |                      |    | <b>81-33111</b> | IN/EX; 11.05/ x 6 x 36 B1 |  |        |  |  |  |
|            |   |  |    |    |                      |    | <b>81-33118</b> | IN/EX; 11.15/ x 6 x 36 B1 |  |        |  |  |  |
|            | <b>50 005 112</b>                           | mechanical; plastic  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>7.07152.45.0</b>                         | mechanical; plastic; Impeller diameter: 79.5   |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>7.02550.63.0</b>                         | fuel pump; in-tank; electrical   |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>7.02550.62.0</b>                         | swirl pot; in-tank; electrical   |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>7.22738.08.0</b>                         | secondary air pump; electrical   |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>50 006 425</b>                           | hydraulic; height: 24; Outer Ø: 24; length: 24, intake   |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>50 006 426</b>                           | hydraulic; height: 25.6; Outer Ø: 33.5; length: 25.6, exhaust  |    |    |                      |    |                 |                           |  |        |  |  |  |
| <b>144</b> |   | <b>82.5</b>  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>ULA</b>                                  | 12.1992 → 06.1994  | B  | 4  | 1984 cm <sup>3</sup> | 2V | 89 kW           | 121 PS                    |  | - 92.8 |  |  |  |
|            | <b>LOGUS</b>                                |  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>87 581 610</b>                           | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>87 581 620</b>                           | 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove                           |    |    |                      |    |                 |                           |  |        |  |  |  |
| <b>145</b> |   | <b>82.5</b>  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>UQ</b>                                   | 09.1985 → 08.1993  | B  | 4  | 1984 cm <sup>3</sup> | 2V | 74-108 kW       | 101-147 PS                |  | - 92.8 |  |  |  |
|            | <b>QUANTUM</b>                              |  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>78 635 600</b>                           | [Pair] AS STD Ø 59.750 / 72.950 // 1.975 St/A  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>87 581 610</b>                           | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>87 581 620</b>                           | 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove                           |    |    |                      |    |                 |                           |  |        |  |  |  |
| <b>146</b> |   | <b>82.5</b>  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>UQD</b>                                  | 11.1988 → 09.1996  | B  | 4  | 1984 cm <sup>3</sup> | 2V | 80-88 kW        | 109-120 PS                | € 10   | - 92.8 |  |  |  |
|            | <b>UQG</b>                                  | 10.1996 → 01.2000  | B  | 4  | 1984 cm <sup>3</sup> | 2V | 82-90 kW        | 112-122 PS                | € 10   | - 92.8 |  |  |  |
|            | <b>GOL I, GOL II, PARATI II, SAVEIRO II</b> |  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>78 635 620</b>                           | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>78 635 600</b>                           | STD  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>87 324 690</b>                           | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>87 581 610</b>                           | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>87 581 620</b>                           | 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove                           |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>50 005 148</b>                           | mechanical; metal  |    |    |                      |    |                 |                           |  |        |  |  |  |
|            | <b>7.07152.46.0</b>                         | mechanical; metal; Impeller diameter: 59.5   |    |    |                      |    |                 |                           |  |        |  |  |  |



|            |                  |   |    |   |                      |    |              |  |           |
|------------|------------------|---|----|---|----------------------|----|--------------|--|-----------|
| <b>147</b> |                  | <b>82.5</b>   |    |   |                      |    |              |  |           |
|            | UR               | 02.1984 → 12.1996   | AB | 4 | 1984 cm <sup>3</sup> | 2V | 92 kW        | 125 PS   | - 92.8    |
|            | URA              | 09.1994 → 12.1996   | AB | 4 | 1984 cm <sup>3</sup> | 2V | 92 kW        | 125 PS   | - 92.8    |
|            | LOGUS, SANTANA   |   |    |   |                      |    |              |  |           |
|            | 78 635 600       | [Pair] AS STD Ø 59.750 / 72.950 // 1.975 St/A   |    |   |                      |    |              |  |           |
|            | 87 324 690       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |    |   |                      |    |              |  |           |
|            | 87 581 610       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |    |   |                      |    |              |  |           |
|            |                  | 87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove                                   |    |   |                      |    |              |  |           |
| <b>148</b> |                  | <b>85.5</b>   |    |   |                      |    |              |  |           |
|            | AF               | 05.1973 → 09.1992   | B  | 4 | 1584 cm <sup>3</sup> | 2V | 34-37 kW     | 46-50 PS   | - 69      |
|            | KAEFER           |   |    |   |                      |    |              |  |           |
|            | 91 320 705       | Cylinder diameter: 85.5; KH: 39.4; MT: -7; MØ: 58.6; GL: 82.4; piston pin: 22x72; number of piston rings: 3 |    |   |                      |    |              |  |           |
|            |                  | SRK   |    |   |                      |    |              |  |           |
|            |                  | M 2   |    |   |                      |    |              |  |           |
|            |                  | N 2   |    |   |                      |    |              |  |           |
|            |                  | SLF 5 CR  |    |   |                      |    |              |  |           |
|            | 80 00267 1 0 000 | Ø85.5; STD; set: 1; [M 2] [N 2] [SLF CR 5]  |    |   |                      |    |              |  |           |
|            | 80 00267 1 0 050 | 86.00   |    |   |                      |    |              |  |           |
|            | 80 00267 1 1 000 | Ø85.5; STD; set: 1; [M 2] [N 2] [DSF 5]   |    |   |                      |    |              |  |           |
|            | 91 320 975       | piston: 91320705; cylinder liner: 88451110  |    |   |                      |    |              |  |           |
|            | 88 451 110       | R - air cooled cylinder; finished; A=90 C=93.8 L=136.7 H=112.55, with 19 fins                               |    |   |                      |    |              |  |           |
|            | 88 656 110       | R - air cooled cylinder; finished; A=90 C=93.8 L=136.75 H=112.55  |    |   |                      |    |              |  |           |
|            | 33016            | EX; 30 x 9 x 111.9 x A/S - Cr - 45° - VS - 22 - III   |    |   |                      |    | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |           |
|            | 33008            | EX; 32 x 8 x 111.9 x A/S - - 45° - VS - 22 - III  |    |   |                      |    | <b>MK-9H</b> | valve cotter; number of notches: 3; valve stem diameter: 9 |           |
|            | 33009            | IN; 35.5 x 8 x 111.7 x S - - 45° - 22 - III   |    |   |                      |    |              |  |           |
| <b>149</b> |                  | <b>85.5</b>   |    |   |                      |    |              |  |           |
|            | UJA              | 08.1993 → 06.1996   | AB | 4 | 1584 cm <sup>3</sup> | 2V | 43 kW        | 58 PS  | - 69      |
|            | KAEFER           |   |    |   |                      |    |              |  |           |
|            | 87 362 690       | [Set] PL-B SEMI Ø 22.000 / 23.970 / 23.400 / St/B   |    |   |                      |    |              |  |           |
| <b>150</b> |                  | <b>86</b>   |    |   |                      |    |              |  |           |
|            | 2Y               | 04.1989 → 09.1994   | B  | 4 | 1812 cm <sup>3</sup> | 2V | 61 kW        | 83 PS  | ⌀8,8 - 78 |
|            | TARO             |   |    |   |                      |    |              |  |           |
|            | TW-1117A STD     | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A   |    |   |                      |    |              |  |           |
|            | CB-1407A 0.25    | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.900 / 1.615 St/A   |    |   |                      |    |              |  |           |
|            |                  | CB-1407A 0,50 / CB-1407A STD  |    |   |                      |    |              |  |           |
|            | MS-1407A 0.50    | [Set] HL 0,50 Ø 57.500 / 62.000 / 20.930 / 2.240 St/A   |    |   |                      |    |              |  |           |
|            |                  | MS-1407A STD  |    |   |                      |    |              |  |           |
|            | SH-1407A STD     | [Set]   |    |   |                      |    |              |  |           |
| <b>151</b> |                  | <b>91</b>   |    |   |                      |    |              |  |           |
|            | 4Y               | 06.1989 → 07.1994   | B  | 4 | 2237 cm <sup>3</sup> | 2V | 69 kW        | 94 PS  | ⌀8,8 - 86 |
|            | TARO             |   |    |   |                      |    |              |  |           |
|            | TW-1117A STD     | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A   |    |   |                      |    |              |  |           |
|            | CB-1407A 0.25    | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.900 / 1.615 St/A   |    |   |                      |    |              |  |           |
|            |                  | CB-1407A 0,50 / CB-1407A STD  |    |   |                      |    |              |  |           |
|            | MS-1407A 0.50    | [Set] HL 0,50 Ø 57.500 / 62.000 / 20.930 / 2.240 St/A   |    |   |                      |    |              |  |           |
|            |                  | MS-1407A STD  |    |   |                      |    |              |  |           |
|            | SH-1407A STD     | [Set]   |    |   |                      |    |              |  |           |
| <b>152</b> |                  | <b>92</b>   |    |   |                      |    |              |  |           |
|            | 22R              | 06.1989 → 03.1997   | B  | 4 | 2366 cm <sup>3</sup> | 2V | 84 kW        | 114 PS   | ⌀9 - 89   |
|            | TARO             |   |    |   |                      |    |              |  |           |
|            | TW-1133A STD     | [Pair] AS STD Ø 66.250 / 80.000 // 1.990 St/A   |    |   |                      |    |              |  |           |
|            | TW-1405A STD     | [Pair] AS STD Ø 66.250 / 80.000 // 2.740 St/A   |    |   |                      |    |              |  |           |

cont...

**CB-1133GP 0.25** [Set] PL 0,25 Ø 52.740 / 56.000 / 22.000 / 1.625 St/B/G  
**CB-1133GP 0,50 / CB-1133GP STD**  
**MS-1405GP 0.50** [Set] HL 0,50 Ø 59.480 / 60.004 / 22.000 / 2.250 St/B/G  
**MS-1405GP STD**

**153**



**92**



2L

04.1989 → 03.1997 D 4 2446 cm<sup>3</sup> 2V 58-61 kW 79-83 PS 22 - 92



TARO



**94 756 600**

Cylinder diameter: 92.02; KH: 44.3; MT: -1.5; GL: 80.3; piston pin: 27x70; number of piston rings: 3  
**94 756 620 93.02**



RTK

ET 2 CR G6

M 2

DSF 4 CR



**89 850 190**

T - Dry cylinder liner; semi; A=96 C=100.7 L=160.5 H+F=3.5+1



**81-71002**

IN/EX; 13.05/ x 8.02 x 40 G1



**50 005 186**

mechanical; metal

|        |        | Cyl.     | mm          | cm <sup>3</sup> |   | Comp. Ratio | kW      | PS      | Pos |
|--------|--------|----------|-------------|-----------------|---|-------------|---------|---------|-----|
|        |        |          |             |                 |   | ε           |         |         |     |
| B 14   | E      | B 4      | 76 x 77     | 1397            | 2 | 9,25:1      | 46-53   | 63-72   | 2   |
| B 14   | OE     | B 4      | 76 x 77     | 1397            | 2 | 9,3:1       | 51      | 69      | 1   |
| B 16   | F      | B 4      | 78 x 83,5   | 1596            | 2 | 10,1        | 61      | 83      | 6   |
| B 16   | FI     | B 4      | 78 x 83,5   | 1596            | 2 | 10,1        | 69      | 94      | 7   |
| B 18   | KP     | B 4      | 81 x 83,5   | 1721            | 2 | 9,5         | 60-66   | 82-90   | 14  |
| B 18   | FP     | B 4      | 81 x 83,5   | 1721            | 2 | 10          | 75      | 102     | 14  |
| B 18   | EP     | B 4      | 81 x 83,5   | 1721            | 2 | 10          | 75-80   | 102-109 | 13  |
| B 18   | E      | B 4      | 81 x 83,5   | 1721            | 2 | 9,5         | 78-80   | 106-109 | 12  |
| B 18   | FT     | B (A) 4  | 81 x 83,5   | 1721            | 2 | 8           | 88-90   | 120-122 | 15  |
| B 18   | U      | B 4      | 82,7 x 83,5 | 1794            | 2 | 9,7         | 66      | 90      | 44  |
| B 19   | E      | B 4      | 88,9 x 80   | 1986            | 2 | 9,2         | 74-86   | 101-117 | 68  |
| B 19   | ET     | B (A) 4  | 88,9 x 80   | 1986            | 2 | 9,3:1       | 100-110 | 136-150 | 69  |
| B 20   | F      | B 4      | 82,7 x 93   | 1998            | 2 | 9,5         | 80-88   | 108-120 | 45  |
| B 200  | F      | B 4      | 88,9 x 80   | 1986            | 2 | 10:1        | 80-82   | 109-112 | 70  |
| B 200  | G      | B 4      | 88,9 x 80   | 1986            | 2 | 10:1        | 80-89   | 109-121 | 72  |
| B 200  | E      | B 4      | 88,9 x 80   | 1986            | 2 | 10:1        | 82-89   | 112-121 | 69  |
| B 200  | FT     | B (A) 4  | 88,9 x 80   | 1986            | 2 | 8,5         | 105-114 | 143-155 | 71  |
| B 204  | E      | B 4      | 88,9 x 80   | 1986            | 4 | 10,1:1      | 100-103 | 136-140 | 73  |
| B 204  | FT     | B (LA) 4 | 88,9 x 80   | 1986            | 4 | 8,2         | 102-140 | 139-190 | 74  |
| B 230  | F      | B 4      | 96 x 80     | 2316            | 2 | 9           | 81-100  | 110-136 | 78  |
| B 230  | FB, FD | B 4      | 96 x 80     | 2316            | 2 | 9,8         | 85-118  | 116-160 | 79  |
| B 230  | E      | B 4      | 96 x 80     | 2316            | 2 | 10,3        | 89-98   | 121-133 | 77  |
| B 230  | G      | B 4      | 96 x 80     | 2316            | 2 | 9,3         | 90-96   | 122-131 | 83  |
| B 230  | FK     | B (A) 4  | 96 x 80     | 2316            | 2 | 8,7         | 99      | 135     | 80  |
| B 230  | FT     | B (A) 4  | 96 x 80     | 2316            | 2 | 8,5-8,7     | 115-151 | 156-205 | 81  |
| B 230  | GT     | B (LA) 4 | 96 x 80     | 2316            | 2 | 9           | 121-125 | 165-170 | 84  |
| B 230  | FT+    | B (A) 4  | 96 x 80     | 2316            | 2 | 8,7:1       | 140     | 190     | 82  |
| B 234  | F      | B 4      | 96 x 80     | 2316            | 4 | 10          | 111-117 | 151-159 | 85  |
| B 234  | G      | B 4      | 96 x 80     | 2316            | 4 | 10:1        | 114     | 155     | 86  |
| B 280  | F      | B 6      | 91 x 73     | 2849            | 2 | 9,5:1       | 105-108 | 143-147 | 76  |
| B 30   | A      | B 6      | 88,9 x 80   | 2978            | 2 | 9,3:1       | 92-96   | 125-131 | 75  |
| B 4164 | S      | B 4      | 81 x 77     | 1587            | 4 | 10,5        | 77      | 105     | 16  |
| B 4184 | S      | B 4      | 83 x 80     | 1731            | 4 | 10,5        | 85      | 115     | 46  |
| B 4184 | S3     | B 4      | 83 x 80     | 1731            | 4 | 10,5        | 85      | 116     | 47  |
| B 4194 | T2     | B (A) 4  | 81 x 90     | 1855            | 4 | 8,5         | 147     | 200     | 18  |
| B 4194 | T      | B (A) 4  | 81 x 90     | 1855            | 4 | 8,5         | 147     | 200     | 17  |
| B 4204 | S      | B (A) 4  | 83 x 90     | 1948            | 4 | 10,3        | 100-103 | 136-140 | 48  |
| B 4204 | T      | B (A) 4  | 83 x 90     | 1948            | 4 | 9           | 118-119 | 160-162 | 49  |
| B 4204 | T2     | B (A) 4  | 83 x 90     | 1948            | 4 | 9           | 118-184 | 160-250 | 50  |
| B 5202 | FS     | B 5      | 81 x 77     | 1984            | 2 | 10          | 93      | 126     | 19  |
| B 5202 | S      | B 5      | 81 x 77     | 1984            | 2 | 10          | 93      | 126     | 20  |
| B 5204 | S      | B 5      | 81 x 77     | 1984            | 4 | 10,3:1      | 93-105  | 126-143 | 24  |
| B 5204 | F      | B 5      | 81 x 77     | 1984            | 4 | 10,3        | 105     | 143     | 21  |
| B 5204 | FS     | B 5      | 81 x 77     | 1984            | 4 |             | 105     | 143     | 22  |
| B 5204 | T4     | B (A) 5  | 81 x 77     | 1984            | 4 | 9,7         | 120     | 163     | 28  |
| B 5204 | T2     | B (A) 5  | 81 x 77     | 1984            | 4 | 8,4         | 132     | 180     | 26  |
| B 5204 | FT     | B (A) 5  | 81 x 77     | 1984            | 4 | 8,4         | 150-155 | 204-211 | 23  |
| B 5204 | T      | B (A) 5  | 81 x 77     | 1984            | 4 | 8,4:1       | 155     | 211     | 25  |
| B 5204 | T3     | B (LA) 5 | 81 x 77     | 1984            | 4 | 8,4         | 166     | 226     | 27  |
| B 5234 | FS     | B 5      | 81 x 90     | 2319            | 4 | 10          | 106     | 144     | 29  |
| B 5234 | S      | B 5      | 81 x 90     | 2319            | 4 | 10,5:1      | 120     | 163     | 42  |
| B 5234 | T3     | B (LA) 5 | 81 x 90     | 2319            | 4 | 8,5         | 147-184 | 239-250 | 32  |
| B 5234 | FT     | B (A) 5  | 81 x 90     | 2319            | 4 | 8,5         | 166-170 | 225-231 | 30  |
| B 5234 | T2     | B (A) 5  | 81 x 90     | 2319            | 4 | 8,5         | 176     | 239     | 31  |
| B 5234 | T4     | B (LA) 5 | 81 x 90     | 2319            | 4 | 8,5         | 176-184 | 239-250 | 33  |
| B 5234 | T5     | B (A) 5  | 81 x 90     | 2319            | 4 | 8,5         | 177-179 | 241-243 | 34  |
| B 5234 | T7     | B (A) 5  | 81 x 90     | 2319            | 4 | 8,5         | 195     | 265     | 35  |
| B 5234 | T8     | B (A) 5  | 81 x 90     | 2319            | 4 | 8,5         | 195     | 265     | 36  |
| B 5244 | SG2    | BG 5     | 83 x 90     | 2435            | 4 | 10,3        | 103     | 140     | 54  |
| B 5244 | SG     | BG 5     | 83 x 90     | 2435            | 4 | 10,3        | 103     | 140     | 53  |
| B 5244 | S2     | B 5      | 83 x 90     | 2435            | 4 | 10,3        | 103     | 140     | 52  |
| B 5244 | S      | B 5      | 83 x 90     | 2435            | 4 | 9,7         | 125     | 170     | 51  |
| B 5244 | T      | B (A) 5  | 83 x 90     | 2435            | 4 | 9,1         | 142     | 193     | 55  |
| B 5244 | T2     | B (A) 5  | 83 x 90     | 2435            | 4 | 9,1         | 195     | 265     | 56  |
| B 5252 |        | B 5      | 83 x 90     | 2435            | 2 | 10          | 103     | 140     | 57  |
| B 5252 | FS     | B 5      | 83 x 90     | 2435            | 2 | 10          | 104-106 | 141-144 | 58  |
| B 5254 | S      | B 5      | 83 x 90     | 2435            | 4 | 10,3        | 121-125 | 165-170 | 60  |
| B 5254 | FS     | B 5      | 83 x 90     | 2435            | 4 | 10,3        | 125     | 170     | 59  |

V

# VOLVO







|         |        |        | Cyl. |             | mm   | cm <sup>3</sup> |        | Comp.   | kW      | PS        | Pos |
|---------|--------|--------|------|-------------|------|-----------------|--------|---------|---------|-----------|-----|
|         |        |        |      |             |      |                 |        | Ratio   |         |           |     |
| B 5254  | T      | B (A)  | 5    | 83 x 90     | 2435 | 4               | 9      | 142     | 193     | <b>61</b> |     |
| B 6244  | F      | B      | 6    | 81 x 77     | 2381 | 4               | 10,3   | 120     | 163     | <b>43</b> |     |
| B 6244  | FS     | B      | 6    | 81 x 80     | 2473 | 4               |        | 132     | 180     | <b>37</b> |     |
| B 6254  | G      | B      | 6    | 81 x 80     | 2473 | 4               | 10,5:1 | 125     | 170     | <b>39</b> |     |
| B 6254  | S      | B      | 6    | 81 x 80     | 2473 | 4               | 10,5   | 125     | 170     | <b>40</b> |     |
| B 6254  | FS     | B      | 6    | 81 x 80     | 2473 | 4               | 10,5   | 125     | 170     | <b>37</b> |     |
| B 6254  | F      | B      | 6    | 81 x 80     | 2473 | 4               | 10,5:1 | 125     | 170     | <b>38</b> |     |
| B 6304  | S2     | B      | 6    | 83 x 90     | 2922 | 4               | 10,7   | 132-135 | 180-184 | <b>65</b> |     |
| B 6304  | FS, GS | B      | 6    | 83 x 90     | 2922 | 4               | 10,7   | 132-150 | 180-204 | <b>63</b> |     |
| B 6304  | F2     | B      | 6    | 83 x 90     | 2922 | 4               | 10,7:1 | 135     | 184     | <b>67</b> |     |
| B 6304  | S      | B      | 6    | 83 x 90     | 2922 | 4               | 10,7   | 150     | 204     | <b>64</b> |     |
| B 6304  | F      | B      | 6    | 83 x 90     | 2922 | 4               | 10,7   | 150-152 | 204-207 | <b>62</b> |     |
| D 16    |        | D      | 4    | 78 x 83,6   | 1596 | 2               | 22,5   | 40      | 54      | <b>8</b>  |     |
| D 19    | T      | D (A)  | 4    | 80 x 93     | 1870 | 2               | 20,5   | 66      | 90      | <b>9</b>  |     |
| D 24    |        | D      | 6    | 76,5 x 86,4 | 2383 | 2               | 23,5   | 58-61   | 79-83   | <b>3</b>  |     |
| D 24    | T      | D (A)  | 6    | 76,5 x 86,4 | 2383 | 2               | 23     | 79-83   | 107-113 | <b>4</b>  |     |
| D 24    | TIC    | D (LA) | 6    | 76,5 x 86,4 | 2383 | 2               | 23     | 85-95   | 115-130 | <b>5</b>  |     |
| D 4192  | T      | D (A)  | 4    | 80 x 93     | 1870 | 2               | 20,5   | 66      | 90      | <b>10</b> |     |
| D 4192  | T2     | D (A)  | 4    | 80 x 93     | 1870 | 2               | 19     | 70      | 95      | <b>11</b> |     |
| D 5252  | T      | D (A)  | 5    | 81 x 95,5   | 2460 | 2               | 20,5   | 103     | 140     | <b>41</b> |     |
| GB 5252 | S      | BG     | 5    | 83 x 90     | 2435 | 2               |        | 106     | 144     | <b>66</b> |     |

|                             |                         |          | Pos  |                             |                   |           | Pos  |
|-----------------------------|-------------------------|----------|------|-----------------------------|-------------------|-----------|------|
|                             | <b>240 (P242, P244)</b> |          |      | 2.3                         | 08.1988 → 08.1992 | B 234 F   | B 85 |
| 2.0                         | 08.1984 → 12.1993       | B 19 E   | B 68 | 2.3 Turbo                   | 09.1989 → 08.1991 | B 230 FT  | B 81 |
| 2.0                         | 01.1985 → 12.1993       | B 200 E  | B 69 | 2.3 Turbo                   | 09.1989 → 08.1991 | B 230 GT  | B 84 |
| 2.0                         | 09.1988 → 12.1993       | B 19 E   | B 68 | 2.4 Diesel                  | 08.1984 → 07.1992 | D 24      | D 3  |
| 2.0                         | 09.1988 → 12.1993       | B 200 F  | B 70 | <b>740 Kombi (745)</b>      |                   |           |      |
| 2.3 i Cat                   | 08.1986 → 12.1988       | B 230 F  | B 78 | 2.0                         | 08.1985 → 07.1992 | B 200 E   | B 69 |
| 2.4 Diesel                  | 08.1987 → 08.1993       | D 24     | D 3  | 2.0                         | 08.1985 → 07.1992 | B 200 G   | B 72 |
| <b>240 Kombi (P245)</b>     |                         |          |      | 2.0                         | 08.1989 → 07.1991 | B 200 F   | B 70 |
| 2.0                         | 08.1983 → 07.1993       | B 200 E  | B 69 | 2.0 Turbo                   | 09.1990 → 08.1991 | B 200 FT  | B 71 |
| 2.0                         | 09.1988 → 12.1993       | B 200 F  | B 70 | 2.3                         | 08.1987 → 12.1988 | B 230 F   | B 78 |
| 2.0 T                       | 08.1983 → 05.1993       | B 19 ET  | B 69 | 2.3                         | 07.1989 → 08.1992 | B 234 F   | B 85 |
| 2.3 Cat                     | 08.1991 → 07.1992       | B 230 F  | B 78 | 2.3                         | 07.1990 → 12.1992 | B 230 FB  | B 79 |
| 2.3 i Cat                   | 08.1986 → 12.1988       | B 230 F  | B 78 | 2.3 Turbo                   | 09.1989 → 08.1991 | B 230 FT  | B 81 |
| 2.4 Diesel                  | 04.1979 → 08.1993       | D 24     | D 3  | 2.3 Turbo                   | 09.1989 → 08.1991 | B 230 GT  | B 84 |
| 2.4 Diesel                  | 08.1988 → 08.1993       | D 24     | D 3  | 2.4 Turbo-Diesel            | 09.1985 → 07.1992 | D 24 T    | D 4  |
| <b>340-360 (343, 345)</b>   |                         |          |      | <b>760 (704, 764)</b>       |                   |           |      |
| 1.6 Diesel                  | 08.1984 → 07.1991       | D 16     | D 8  | 2.3                         | 01.1988 → 07.1992 | B 230 FT  | B 81 |
| <b>340-360 Saloon (344)</b> |                         |          |      | 2.4 TD Interc. (704)        | 08.1987 → 07.1992 | D 24 TIC  | D 5  |
| 1.6 Diesel                  | 08.1984 → 07.1991       | D 16     | D 8  | 2.4 Turbo Diesel (704)      | 04.1987 → 07.1992 | D 24 T    | D 4  |
| <b>343</b>                  |                         |          |      | 2.8 (704)                   | 05.1986 → 08.1991 | B 280 F   | B 76 |
| 1.4                         | 08.1976 → 07.1979       | B 14 OE  | B 1  | <b>760 Kombi (704, 765)</b> |                   |           |      |
| 1.4                         | 08.1976 → 07.1991       | B 14 E   | B 2  | 2.4 D                       | 01.1982 → 07.1992 | D 24      | D 3  |
| <b>345</b>                  |                         |          |      | 2.4 TD Interc. (765)        | 08.1987 → 07.1992 | D 24 TIC  | D 5  |
| 1.4                         | 02.1976 → 07.1979       | B 14 OE  | B 1  | <b>850 (854)</b>            |                   |           |      |
| 1.4                         | 02.1976 → 07.1991       | B 14 E   | B 2  | 2.0                         | 06.1991 → 12.1996 | B 5204 F  | B 21 |
| <b>440 K (445)</b>          |                         |          |      | 2.0                         | 06.1991 → 12.1996 | B 5204 FS | B 22 |
| 1.6                         | 09.1988 → 12.1996       | B 16 F   | B 6  | 2.0                         | 08.1994 → 12.1996 | B 5202 S  | B 20 |
| 1.6                         | 09.1991 → 08.1993       | B 16 FI  | B 7  | 2.0 Turbo                   | 08.1993 → 12.1996 | B 5204 FT | B 23 |
| 1.7                         | 09.1988 → 12.1996       | B 18 EP  | B 13 | 2.0 Turbo                   | 08.1993 → 12.1996 | B 5204 T  | B 25 |
| 1.7                         | 09.1988 → 12.1996       | B 18 KP  | B 14 | 2.0 Turbo                   | 09.1993 → 10.1996 | B 5204 T2 | B 26 |
| 1.7                         | 08.1989 → 12.1996       | B 18 FP  | B 14 | 2.3                         | 01.1996 → 10.1996 | B 5234 FS | B 29 |
| 1.7 Turbo                   | 08.1988 → 07.1996       | B 18 FT  | B 15 | 2.3 T5                      | 01.1994 → 07.1996 | B 5234 FT | B 30 |
| 1.7 Turbo                   | 01.1991 → 12.1996       | B 18 FT  | B 15 | 2.3 T5 R                    | 04.1996 → 10.1996 | B 5234 T2 | B 31 |
| 1.8                         | 01.1992 → 07.1996       | B 18 U   | B 44 | 2.3 T5-R                    | 08.1995 → 12.1996 | B 5234 T4 | B 33 |
| 1.8                         | 09.1995 → 12.1996       | B 18 U   | B 44 | 2.3 Turbo                   | 09.1993 → 12.1994 | B 5234 FT | B 30 |
| 1.9 Turbo-Diesel            | 07.1994 → 12.1996       | D 19 T   | D 9  | 2.3 Turbo R                 | 09.1994 → 10.1997 | B 5234 T5 | B 34 |
| 2.0                         | 01.1993 → 07.1995       | B 20 F   | B 45 | 2.3 Turbo R                 | 06.1995 → 10.1996 | B 5234 T5 | B 34 |
| 2.0                         | 08.1993 → 07.1996       | B 20 F   | B 45 | 2.3i                        | 09.1993 → 08.1996 | B 5234 S  | B 42 |
| <b>460 L (464)</b>          |                         |          |      | 2.4                         | 01.1992 → 12.1996 | B 5254 S  | B 60 |
| 1.6                         | 07.1992 → 07.1996       | B 16 F   | B 6  | 2.4                         | 01.1993 → 07.1994 | B 5252    | B 57 |
| 1.7                         | 09.1988 → 07.1996       | B 18 KP  | B 14 | 2.4                         | 08.1994 → 12.1996 | B 5252 FS | B 58 |
| 1.7                         | 08.1989 → 07.1992       | B 18 E   | B 12 | 2.4 GLE                     | 05.1996 → 10.1997 | B 5254 T  | B 61 |
| 1.7                         | 08.1989 → 07.1992       | B 18 EP  | B 13 | 2.5 TDI                     | 01.1996 → 12.1996 | D 5252 T  | D 41 |
| 1.7                         | 09.1990 → 07.1996       | B 18 KP  | B 14 | <b>850 Estate (855)</b>     |                   |           |      |
| 1.7 Turbo                   | 08.1989 → 07.1996       | B 18 FT  | B 15 | 2.0                         | 02.1993 → 12.1996 | B 5204 F  | B 21 |
| 1.7 Turbo                   | 01.1991 → 07.1996       | B 18 FT  | B 15 | 2.0                         | 02.1993 → 12.1996 | B 5204 FS | B 22 |
| 1.8                         | 01.1992 → 07.1996       | B 18 U   | B 44 | 2.0                         | 08.1994 → 12.1996 | B 5202 S  | B 20 |
| 1.9 Turbo-Diesel            | 07.1994 → 07.1996       | D 19 T   | D 9  | 2.0 Turbo                   | 02.1993 → 12.1996 | B 5204 FT | B 23 |
| 2.0                         | 01.1993 → 07.1995       | B 20 F   | B 45 | 2.0 Turbo                   | 08.1993 → 12.1996 | B 5204 T  | B 25 |
| 2.0                         | 08.1993 → 07.1996       | B 20 F   | B 45 | 2.0 Turbo                   | 01.1997 → 10.1997 | B 5204 T2 | B 26 |
| <b>480 E (482)</b>          |                         |          |      | 2.3                         | 09.1993 → 12.1994 | B 5234 FT | B 30 |
| 1.7                         | 08.1989 → 07.1996       | B 18 EP  | B 13 | 2.3                         | 01.1996 → 10.1996 | B 5234 FS | B 29 |
| 1.7 Turbo                   | 08.1987 → 07.1996       | B 18 FT  | B 15 | 2.3 T5                      | 01.1994 → 12.1996 | B 5234 FT | B 30 |
| 1.7 Turbo                   | 01.1991 → 07.1996       | B 18 FT  | B 15 | 2.3 T5 R                    | 04.1996 → 10.1996 | B 5234 T2 | B 31 |
| 2.0                         | 01.1993 → 09.1995       | B 20 F   | B 45 | 2.3 T5-R                    | 08.1995 → 12.1996 | B 5234 T4 | B 33 |
| <b>740</b>                  |                         |          |      | 2.3 Turbo R                 | 09.1994 → 10.1997 | B 5234 T5 | B 34 |
| 2.3 (USA)                   | 08.1988 → 07.1995       | B 230 F  | B 78 | 2.3 Turbo R                 | 06.1995 → 10.1997 | B 5234 T5 | B 34 |
| <b>740 (744)</b>            |                         |          |      | 2.4                         | 09.1992 → 12.1996 | B 5254 S  | B 60 |
| 2.0                         | 08.1985 → 07.1992       | B 200 G  | B 72 | 2.4                         | 01.1993 → 07.1994 | B 5252    | B 57 |
| 2.0                         | 09.1990 → 08.1992       | B 200 F  | B 70 | 2.4                         | 09.1993 → 12.1994 | B 5252 FS | B 58 |
| 2.0 Turbo                   | 09.1990 → 08.1991       | B 200 FT | B 71 | 2.4                         | 08.1994 → 12.1996 | B 5252 FS | B 58 |
| 2.3                         | 08.1984 → 12.1992       | B 230 FB | B 79 | 2.4 AWD                     | 05.1996 → 12.1996 | B 5254 T  | B 61 |
| 2.3                         | 01.1985 → 07.1988       | B 230 E  | B 77 | 2.4 GLE                     | 05.1996 → 10.1997 | B 5254 T  | B 61 |
| 2.3                         | 08.1987 → 12.1988       | B 230 F  | B 78 | 2.5 TDI                     | 01.1996 → 12.1996 | D 5252 T  | D 41 |
| 2.3                         | 08.1988 → 07.1991       | B 234 F  | B 85 | <b>940 (944)</b>            |                   |           |      |
|                             |                         |          |      | 2.0                         | 09.1990 → 09.1993 | B 200 E   | B 69 |
|                             |                         |          |      | 2.0                         | 09.1990 → 09.1993 | B 200 G   | B 72 |
|                             |                         |          |      | 2.0                         | 09.1990 → 09.1993 | B 204 FT  | B 74 |

V

|                            |                   |           | Pos  |                            |                   |           | Pos   |
|----------------------------|-------------------|-----------|------|----------------------------|-------------------|-----------|-------|
| 2.0                        | 01.1992 → 07.1994 | B 200 F   | B 70 | 2.9                        | 01.1991 → 07.1994 | B 6304 F  | B 62  |
| 2.0 GL                     | 09.1990 → 04.1992 | B 204 E   | B 73 | 2.9                        | 09.1991 → 07.1994 | B 6304 F  | B 62  |
| 2.0 Turbo                  | 08.1990 → 12.1994 | B 200 FT  | B 71 | <b>960 II (964)</b>        |                   |           |       |
| 2.3                        | 08.1990 → 07.1991 | B 234 F   | B 85 | 2.5                        | 07.1994 → 12.1996 | B 6254 S  | B 40  |
| 2.3                        | 08.1990 → 07.1991 | B 234 G   | B 86 | 2.9                        | 07.1994 → 12.1996 | B 6304 S  | B 64  |
| 2.3                        | 08.1990 → 12.1994 | B 230 FB  | B 79 | <b>960 II Estate (965)</b> |                   |           |       |
| 2.3                        | 08.1990 → 12.1994 | B 230 G   | B 83 | 2.5                        | 08.1994 → 12.1996 | B 6254 S  | B 40  |
| 2.3                        | 09.1990 → 09.1993 | B 230 FT  | B 81 | 2.9                        | 09.1994 → 12.1996 | B 6304 S  | B 64  |
| 2.3                        | 09.1990 → 04.1997 | B 230 E   | B 77 | <b>960 Kombi (965)</b>     |                   |           |       |
| 2.3                        | 05.1991 → 03.1995 | B 230 FK  | B 80 | 2.0                        | 08.1990 → 09.1993 | B 204 FT  | B 74  |
| 2.3                        | 08.1992 → 07.1994 | B 230 FD  | B 79 | 2.0                        | 09.1990 → 08.1993 | B 204 E   | B 73  |
| 2.3 Turbo                  | 08.1990 → 07.1994 | B 230 FT  | B 81 | 2.3 Turbo                  | 09.1990 → 08.1993 | B 230 FT  | B 81  |
| 2.3 Turbo                  | 08.1991 → 07.1993 | B 230 FT+ | B 82 | 2.4 TD Interc.             | 09.1991 → 07.1994 | D 24 TIC  | D 5   |
| 2.4 D                      | 08.1990 → 12.1994 | D 24      | D 3  | 2.4 Tdi                    | 09.1990 → 08.1993 | D 24 TIC  | D 5   |
| 2.4 TD Intercooler         | 07.1992 → 12.1994 | D 24 TIC  | D 5  | 2.9                        | 08.1990 → 07.1994 | B 6304 S  | B 64  |
| 2.4 Turbo Diesel           | 08.1990 → 12.1994 | D 24 T    | D 4  | 2.9                        | 01.1991 → 07.1994 | B 6304 F  | B 62  |
| 2.5i 24V                   | 09.1994 → 07.1997 | B 6254 F  | B 38 | <b>C SERIES</b>            |                   |           |       |
| 2.5i 24V                   | 09.1994 → 07.1997 | B 6254 G  | B 39 | 306                        | 10.1974 → 11.1991 | B 30 A    | B 75  |
| 2.9i 24V                   | 08.1990 → 07.1998 | B 6304 F2 | B 67 | <b>S40 I (644)</b>         |                   |           |       |
| 2.9i 24V                   | 09.1990 → 07.1998 | B 6304 F  | B 62 | 1.6                        | 09.1995 → 08.1999 | B 4164 S  | B 16  |
| <b>940 II (944)</b>        |                   |           |      | 1.8                        | 07.1995 → 08.1999 | B 4184 S3 | B 47  |
| 2.0                        | 10.1994 → 05.1997 | B 204 FT  | B 74 | 1.8                        | 01.1996 → 08.1999 | B 4184 S  | B 46  |
| 2.0                        | 11.1994 → 12.1995 | B 200 G   | B 72 | 1.9 DI                     | 01.2000 → 07.2000 | D 4192 T2 | D 11  |
| 2.0 Turbo                  | 04.1996 → 10.1998 | B 200 FT  | B 71 | 1.9 T4                     | 05.1997 → 07.2000 | B 4194 T  | B 17  |
| 2.3                        | 08.1994 → 07.1995 | B 230 FD  | B 79 | 1.9 T4                     | 05.1997 → 07.2000 | B 4194 T2 | B 18  |
| 2.3                        | 08.1994 → 10.1998 | B 230 FB  | B 79 | 1.9 TD                     | 09.1996 → 08.1999 | D 4192 T  | D 10  |
| 2.3 Turbo                  | 08.1994 → 10.1998 | B 230 FT  | B 81 | 2.0                        | 07.1995 → 08.1999 | B 4204 S  | B 48  |
| 2.3 Turbo                  | 01.1995 → 12.1998 | B 230 FT  | B 81 | <b>S70 (874)</b>           |                   |           |       |
| 2.3 ti                     | 01.1995 → 10.1998 | B 230 FK  | B 80 | 2.0                        | 01.1997 → 11.2000 | B 5202 FS | B 19  |
| 2.4 TD Interc.             | 08.1994 → 10.1998 | D 24 TIC  | D 5  | 2.0                        | 01.1997 → 11.2000 | B 5202 S  | B 20  |
| <b>940 II Estate (945)</b> |                   |           |      | 2.0                        | 01.1997 → 11.2000 | B 5204 F  | B 21  |
| 2.0                        | 10.1994 → 05.1997 | B 204 FT  | B 74 | 2.0                        | 01.1997 → 11.2000 | B 5204 T2 | B 26  |
| 2.0                        | 11.1994 → 12.1995 | B 200 G   | B 72 | 2.0                        | 01.1997 → 11.2000 | B 5204 T4 | B 28  |
| 2.0 Turbo                  | 04.1996 → 10.1998 | B 200 FT  | B 71 | 2.0 Turbo                  | 01.1997 → 11.2000 | B 5204 T  | B 25  |
| 2.3                        | 08.1994 → 07.1995 | B 230 FD  | B 79 | 2.0 Turbo                  | 01.1997 → 11.2000 | B 5204 T3 | B 27  |
| 2.3                        | 08.1994 → 10.1998 | B 230 FB  | B 79 | 2.0i 20V                   | 01.1997 → 07.1998 | B 5204 S  | B 24  |
| 2.3 Turbo                  | 08.1994 → 10.1998 | B 230 FT  | B 81 | 2.3                        | 11.1996 → 11.2000 | B 5234 T3 | B 32  |
| 2.3 Turbo                  | 08.1995 → 10.1998 | B 230 FT  | B 81 | 2.3                        | 04.1999 → 09.2000 | B 5234 T7 | B 35  |
| 2.3 ti                     | 01.1995 → 10.1998 | B 230 FK  | B 80 | 2.3 T-5                    | 01.1997 → 11.2000 | B 5234 T3 | B 32  |
| 2.4 TD Interc.             | 08.1994 → 10.1998 | D 24 TIC  | D 5  | 2.3 T5 AWD                 | 11.1996 → 09.1998 | B 5234 T3 | B 32  |
| <b>940 Kombi (945)</b>     |                   |           |      | 2.3 T5 AWD                 | 07.1997 → 09.2000 | B 5234 T4 | B 33  |
| 2.0                        | 09.1990 → 09.1993 | B 200 G   | B 72 | 2.3 Turbo                  | 01.1997 → 11.2000 | B 5234 T4 | B 33  |
| 2.0                        | 01.1992 → 07.1994 | B 200 F   | B 70 | 2.3i                       | 01.1997 → 07.1999 | B 5234 S  | B 42  |
| 2.0 GL                     | 09.1990 → 04.1992 | B 204 E   | B 73 | 2.4                        | 01.1997 → 11.2000 | B 5244 S  | B 51  |
| 2.0 Turbo                  | 01.1991 → 07.1995 | B 200 FT  | B 71 | 2.4                        | 01.1997 → 11.2000 | B 5252 FS | B 58  |
| 2.3                        | 08.1990 → 07.1991 | B 234 F   | B 85 | 2.4                        | 01.1997 → 11.2000 | B 5254 S  | B 60  |
| 2.3                        | 08.1990 → 12.1994 | B 230 FB  | B 79 | 2.4                        | 06.1998 → 11.2000 | B 5254 S  | B 60  |
| 2.3                        | 09.1990 → 09.1993 | B 230 FB  | B 79 | 2.4                        | 08.1999 → 11.2000 | B 5244 S2 | B 52  |
| 2.3                        | 08.1992 → 07.1994 | B 230 FD  | B 79 | 2.4                        | 08.1999 → 11.2000 | B 5244 SG | BG 53 |
| 2.3 Turbo                  | 08.1990 → 07.1994 | B 230 FT  | B 81 | 2.4 AWD                    | 11.1996 → 05.1999 | B 5252 FS | B 58  |
| 2.3 Turbo                  | 08.1991 → 07.1993 | B 230 FT+ | B 82 | 2.4 AWD                    | 10.1998 → 05.1999 | B 5254 S  | B 60  |
| 2.4 D                      | 08.1990 → 07.1995 | D 24      | D 3  | 2.4 AWD                    | 04.1999 → 09.2000 | B 5244 S  | B 51  |
| 2.4 TD                     | 05.1991 → 03.1995 | D 24 TIC  | D 5  | 2.4 AWD                    | 04.1999 → 09.2000 | B 5244 S2 | B 52  |
| 2.4 TD Intercooler         | 08.1990 → 08.1994 | D 24 TIC  | D 5  | 2.4 Bifuel                 | 10.1998 → 11.2000 | GB 5252 S | BG 66 |
| 2.4 Turbo Diesel           | 08.1990 → 07.1994 | D 24 T    | D 4  | 2.4 Bifuel                 | 07.1999 → 11.2000 | B 5244 SG | BG 53 |
| <b>960 (964)</b>           |                   |           |      | 2.4 Blu-Fuel               | 07.1997 → 09.2000 | B 5244 S2 | B 52  |
| 2.0                        | 08.1990 → 09.1993 | B 204 FT  | B 74 | 2.4 Blu-Fuel               | 08.1999 → 09.2000 | B 5244 SG | BG 53 |
| 2.0                        | 09.1990 → 08.1993 | B 204 E   | B 73 | 2.4 T5 AWD                 | 11.1996 → 04.1999 | B 5254 T  | B 61  |
| 2.0                        | 09.1990 → 09.1993 | B 200 F   | B 70 | 2.4 Turbo                  | 01.1997 → 11.2000 | B 5244 T  | B 55  |
| 2.0i Turbo                 | 09.1992 → 08.1997 | B 200 FT  | B 71 | 2.4 Turbo                  | 01.1997 → 11.2000 | B 5254 T  | B 61  |
| 2.3 Turbo                  | 09.1990 → 08.1993 | B 230 FT  | B 81 | 2.5 TDI                    | 01.1997 → 11.2000 | D 5252 T  | D 41  |
| 2.3i 16V                   | 09.1990 → 07.1992 | B 234 F   | B 85 | 2.5 TDi AWD                | 10.1999 → 09.2000 | D 5252 T  | D 41  |
| 2.4 TD Interc.             | 09.1991 → 07.1994 | D 24 TIC  | D 5  | <b>S90 (964)</b>           |                   |           |       |
| 2.4i 24V                   | 09.1994 → 08.1997 | B 6244 F  | B 43 | 2.5                        | 11.1996 → 10.1997 | B 6244 FS | B 37  |
| 2.5i 24V                   | 09.1994 → 08.1997 | B 6254 F  | B 38 | 2.5                        | 11.1996 → 10.1998 | B 6254 FS | B 37  |
| 2.5i 24V                   | 09.1994 → 08.1997 | B 6254 G  | B 39 | 2.9                        | 11.1996 → 12.1998 | B 6304 S2 | B 65  |
| 2.9                        | 08.1990 → 07.1994 | B 6304 FS | B 63 | 2.9                        | 01.1997 → 05.1998 | B 6304 GS | B 63  |
| 2.9                        | 08.1990 → 07.1994 | B 6304 GS | B 63 | 2.9                        | 01.1997 → 05.1998 | B 6304 S2 | B 65  |

V

|   |  | Pos           |   |  | Pos |
|---|---|---------------|--|---|-----|
| <b>V40 Estate (645)</b>   |   |               |  |   |     |
| 1.6   | 12.1995 → 08.1999   | B 4164 S B    | <b>16</b>  |   |     |
| 1.8   | 07.1995 → 08.1999   | B 4184 S3 B   | <b>47</b>  |   |     |
| 1.8   | 01.1996 → 08.1999   | B 4184 S B    | <b>46</b>  |   |     |
| 1.9 DI  | 01.2000 → 07.2000   | D 4192 T2 D   | <b>11</b>  |   |     |
| 1.9 T4  | 05.1997 → 07.2000   | B 4194 T B    | <b>17</b>  |   |     |
| 1.9 T4  | 05.1997 → 07.2000   | B 4194 T2 B   | <b>18</b>  |   |     |
| 1.9 TD  | 09.1996 → 08.1999   | D 4192 T D    | <b>10</b>  |   |     |
| 2.0   | 07.1995 → 08.1999   | B 4204 S B    | <b>48</b>  |   |     |
| 2.0   | 09.1999 → 12.2000   | B 4204 T B    | <b>49</b>  |   |     |
| 2.0   | 09.1999 → 12.2000   | B 4204 T2 B   | <b>50</b>  |   |     |
| 2.0 T   | 10.1997 → 07.2000   | B 4204 T B    | <b>49</b>  |   |     |
| <b>V70</b>  |   |               |  |   |     |
| 2.0i 20V  | 01.1997 → 03.2000   | B 5204 S B    | <b>24</b>  |   |     |
| 2.4F 20V (LPG)  | 08.1999 → 03.2000   | B 5244 SG2 BG | <b>54</b>  |   |     |
| <b>V70 I (875, 876)</b>   |   |               |  |   |     |
| 2.0   | 12.1995 → 03.2000   | B 5202 FS B   | <b>19</b>  |   |     |
| 2.0   | 12.1995 → 03.2000   | B 5204 F B    | <b>21</b>  |   |     |
| 2.0   | 01.1997 → 03.2000   | B 5202 S B    | <b>20</b>  |   |     |
| 2.0   | 01.1997 → 03.2000   | B 5204 T2 B   | <b>26</b>  |   |     |
| 2.0   | 01.1997 → 12.2000   | B 5204 T4 B   | <b>28</b>  |   |     |
| 2.0 Turbo   | 01.1997 → 03.2000   | B 5204 T B    | <b>25</b>  |   |     |
| 2.0 Turbo   | 01.1997 → 12.2000   | B 5204 T3 B   | <b>27</b>  |   |     |
| 2.0 Turbo AWD   | 01.1997 → 12.2000   | B 5204 T3 B   | <b>27</b>  |   |     |
| 2.3   | 11.1996 → 11.2000   | B 5234 T3 B   | <b>32</b>  |   |     |
| 2.3 AWD   | 04.1997 → 09.1998   | B 5234 T3 B   | <b>32</b>  |   |     |
| 2.3 AWD   | 12.1998 → 02.2000   | B 5234 T7 B   | <b>35</b>  |   |     |
| 2.3 AWD   | 12.1998 → 02.2000   | B 5234 T8 B   | <b>36</b>  |   |     |
| 2.3 T AWD   | 04.1997 → 03.2000   | B 5234 T4 B   | <b>33</b>  |   |     |
| 2.3 T-5   | 11.1996 → 12.2000   | B 5234 T3 B   | <b>32</b>  |   |     |
| 2.3 T-5 AWD   | 01.1997 → 12.2000   | B 5234 T3 B   | <b>32</b>  |   |     |
| 2.3 Turbo   | 12.1995 → 03.2000   | B 5234 T4 B   | <b>33</b>  |   |     |
| 2.4   | 12.1995 → 03.2000   | B 5252 FS B   | <b>58</b>  |   |     |
| 2.4   | 12.1995 → 05.2000   | B 5244 S B    | <b>51</b>  |   |     |
| 2.4   | 12.1995 → 05.2000   | B 5254 FS B   | <b>59</b>  |   |     |
| 2.4   | 01.1997 → 05.2000   | B 5254 S B    | <b>60</b>  |   |     |
| 2.4   | 06.1998 → 12.1999   | B 5254 S B    | <b>60</b>  |   |     |
| 2.4   | 03.1999 → 12.2000   | B 5244 S2 B   | <b>52</b>  |   |     |
| 2.4   | 03.1999 → 12.2000   | B 5244 SG2 BG | <b>54</b>  |   |     |
| 2.4 AWD   | 06.1998 → 12.1999   | B 5254 S B    | <b>60</b>  |   |     |
| 2.4 Bifuel  | 05.1998 → 12.1999   | GB 5252 S BG  | <b>66</b>  |   |     |
| 2.4 Bifuel  | 08.1999 → 12.2000   | B 5244 SG BG  | <b>53</b>  |   |     |
| 2.4 Turbo   | 04.1996 → 12.2000   | B 5244 T B    | <b>55</b>  |   |     |
| 2.4 Turbo   | 01.1997 → 12.2000   | B 5254 T B    | <b>61</b>  |   |     |
| 2.4 Turbo AWD   | 04.1996 → 12.2000   | B 5244 T B    | <b>55</b>  |   |     |
| 2.4 Turbo AWD   | 01.1997 → 12.2000   | B 5254 T B    | <b>61</b>  |   |     |
| 2.4 Turbo AWD   | 03.1999 → 12.2000   | B 5244 T2 B   | <b>56</b>  |   |     |
| 2.5 TDI   | 01.1997 → 12.2000   | D 5252 T D    | <b>41</b>  |   |     |
| 2.5 TDi AWD   | 11.1996 → 02.2000   | D 5252 T D    | <b>41</b>  |   |     |
| <b>V90 Estate (965)</b>   |   |               |  |   |     |
| 2.5   | 11.1996 → 10.1998   | B 6254 FS B   | <b>37</b>  |   |     |
| 2.9   | 01.1997 → 12.1998   | B 6304 FS B   | <b>63</b>  |   |     |
| 2.9   | 01.1997 → 12.1998   | B 6304 GS B   | <b>63</b>  |   |     |
| 2.9   | 01.1997 → 12.1998   | B 6304 S2 B   | <b>65</b>  |   |     |
| 2.9   | 09.1997 → 12.1998   | B 6304 S2 B   | <b>65</b>  |   |     |
| <b>XC70 CROSS COUNTRY (295)</b>   |   |               |  |   |     |
| 2.0 T5 AWD  | 10.1997 → 03.1999   | B 5204 T3 B   | <b>27</b>  |   |     |

V



|          |                 |   |
|----------|-----------------|---|
| <b>1</b> |                 | <b>76</b>   |
|          | <b>B 14</b>     | <b>OE</b>   |
|          |                 | 02.1976 → 07.1979 B 4 1397 cm <sup>3</sup> 2V 51 kW 69 PS $\epsilon$ 9,3:1 - 77 |
|          | <b>343, 345</b> |   |

**93 696 600** Cylinder diameter: 76; KH: 37.5; GL: 64; piston pin: 20x64; number of piston rings: 3  
 SLF 4 CR  
 → **80 00230 1 0 ...**

**80 00230 1 0 000**  $\varnothing$ 76; STD; set: 1; [R G6 CR 1.75] [M 2] [SLF CR 3.947]

**93 696 960** piston: 93696600; cylinder liner: 89060110

**89 060 110** N - Wet cylinder liner; finished; A=80.55 C=90.2 L=134 H=95

**KK-7H** valve cotter; number of notches: 1; valve stem diameter: 7

**81-5115** IN/EX; 11.14/ x 7 x 41.5 G1

**MK-7H2** valve cotter; number of notches: 2; valve stem diameter: 7

|          |                 |  |
|----------|-----------------|--|
| <b>2</b> |                 | <b>76</b>  |
|          | <b>B 14</b>     | <b>E</b>   |
|          |                 | 02.1976 → 07.1991 B 4 1397 cm <sup>3</sup> 2V 46-53 kW 63-72 PS $\epsilon$ 9,25:1 - 77 |
|          | <b>343, 345</b> |  |

**93 696 600** Cylinder diameter: 76; KH: 37.5; GL: 64; piston pin: 20x64; number of piston rings: 3  
 SLF 4 CR  
 → **80 00230 1 0 ...**

**80 00230 1 0 000**  $\varnothing$ 76; STD; set: 1; [R G6 CR 1.75] [M 2] [SLF CR 3.947]

**93 696 960** piston: 93696600; cylinder liner: 89060110

**89 060 110** N - Wet cylinder liner; finished; A=80.55 C=90.2 L=134 H=95

**77 085 618** [Set] HL 0,25  $\varnothing$  54.555 / 58.731 / 19.500 / 2.076 St/A

**77 085 628** 0,50 / **77 085 638** 0,75 / **77 085 608** STD

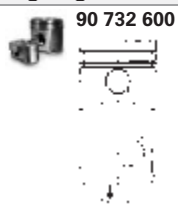
**87 845 618** [Set] PL 0,25  $\varnothing$  43.730 / 47.617 / 17.500 / 1.931 St/A

**87 845 628** 0,50 / **87 845 638** 0,75 / **87 845 608** STD

| 3 |   | 76.5   |   |
|---|---|--|---|
|   | D 24  | 04.1979 → 07.1995  | D 6 2383 cm <sup>3</sup> 2V 58-61 kW 79-83 PS ⌀23,5 - 86.4  |
|   | 240 (P242, P244), 240 Kombi (P245), 740 (744), 760 Kombi (704, 765), 940 (944), 940 Kombi (945) |  |   |
|   | 93 260 600  | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br>93 260 610 77.01 / 93 260 620 77.51<br>RK, RTK<br>R 1.75 CR G6<br>M 2<br>DSF 3 CR<br>→ 80 00006 1 0 ..., 80 00006 1 1 ...<br>cylinder head gasketpiston protrusion:<br><br>notches thickness more than less than<br><br>- 07.1985<br>1 1,40 + 0,67 + 0,80<br>2 1,50 + 0,81 + 0,90<br>3 1,60 + 0,91 + 1,02<br>08.1985 -<br>1 1,53 + 0,66 + 0,86<br>2 1,57 + 0,87 + 0,90<br>3 1,61 + 0,91 + 1,02<br><br>Motor Nr. 1464108 ...<br>0 1,65 mm + 0,70<br>1 1,80 mm + 0,70 + 0,85<br>2 1,95 mm + 0,85 |   |
|   | 80 00006 1 0 000  | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50   |   |
|   | 80 00006 1 1 000  | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50   |   |
|   | 93 260 960  | piston: 93260600; cylinder liner: 89163190   |   |
|   | 89 163 190  | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod  |   |
|   | 78 639 600  | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |   |
|   | 77 233 612  | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br>77 233 622 0,50 / 77 233 632 0,75 / 77 233 602 STD  |   |
|   | 87 342 690  | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B  |   |
|   | 87 414 610  | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br>87 414 620 0,50 / 87 414 630 0,75 / 87 414 600 STD  |   |
|   | 87 460 610  | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G<br>87 460 620 0,50 / 87 460 630 0,75 / 87 460 600 STD   |   |
|   | 87 462 610  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br>87 462 620 0,50 / 87 462 630 0,75 / 87 462 600 STD  |   |
|   | 331101  | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III  | <b>RK-8</b> valve cotter; number of notches: 1; valve stem diameter: 8<br><b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|   | 33044   | IN; 36 x 8 x 104.9 x A/S - - 45° - 22 - III  |   |
|   | 81-3310   | IN/EX; 12.06/15 x 8 x 36.5 B1  |   |
|   | 81-3312   | IN/EX; 12.13/15 x 8 x 36.5 B1  |   |
|   | 81-3311   | IN/EX; 12.2/15 x 8 x 36.5 B1   |   |



|  |             |
|--|-------------|
| <b>4</b>   | <b>76.5</b> |
| <b>D 24</b>  | <b>T</b>    |
| 09.1985 → 12.1994 D A 6 2383 cm <sup>3</sup> 2V 79-83 kW 107-113 PS  23 - 86.4 |             |
| <b>740 Kombi (745), 760 (704, 764), 940 (944), 940 Kombi (945)</b>             |             |



Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3

**90 732 610** 77.01 / **90 732 620** 77.51

RTK, Lox, RK, TPL

R 1.75 CR G6

M 2 CR G3

DSF 3 CR

→ **80 00006 1 0 ...**

cylinder head gasketpiston protrusion:

notches thicknessmore thanless than

- 07.1985

1 1,40 + 0,67 + 0,80

2 1,50 + 0,81 + 0,90

3 1,60 + 0,91 + 1,02

08.1985 -

1 1,53 + 0,66 + 0,86

2 1,57 + 0,87 + 0,90

3 1,61 + 0,91 + 1,02

Motor Nr. 1464108 ...

0 1,65 mm + 0,70

1 1,80 mm + 0,70 + 0,85

2 1,95 mm + 0,85



**80 00006 1 0 000**

Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]

**80 00006 1 0 050** 77.00 / **80 00006 1 0 100** 77.50

**80 00006 1 1 000**

Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]

**80 00006 1 1 050** 77.00 / **80 00006 1 1 100** 77.50



**90 732 960**

piston: 90732600; cylinder liner: 89163190



**89 163 190**

T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod



**78 639 600**

[Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A

**77 233 612**

[Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A

**77 233 622** 0,50 / **77 233 632** 0,75 / **77 233 602** STD

**87 342 690**

[Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B

**87 414 610**

[Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G

**87 414 620** 0,50 / **87 414 630** 0,75 / **87 414 600** STD

**87 460 610**

[Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G

**87 460 620** 0,50 / **87 460 630** 0,75 / **87 460 600** STD

**87 462 610**

[Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G

**87 462 620** 0,50 / **87 462 630** 0,75 / **87 462 600** STD



**331101**

EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III



**MK-8H**

valve cotter; number of notches: 3; valve stem diameter: 8

**33044**

IN; 36 x 8 x 104.9 x A/S - - 45° - 22 - III



**81-3310**

IN/EX; 12.06/15 x 8 x 36.5 B1

**81-3312**

IN/EX; 12.13/15 x 8 x 36.5 B1

**81-3311**

IN/EX; 12.2/15 x 8 x 36.5 B1

## 5 76.5

**D 24** **TIC**  
 08.1987 → 10.1998 D LA 6 2383 cm<sup>3</sup> 2V 85-95 kW 115-130 PS - 86.4  
**760 (704, 764), 760 Kombi (704, 765), 940 (944), 940 II (944), 940 II Estate (945), 940 Kombi (945), 960 (964), 960 Kombi (965)**

**90 732 600** Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3  
**90 732 610 77.01 / 90 732 620 77.51**  
 RTK, Lox, RK, TPL  
 R 1.75 CR G6  
 M 2 CR G3  
 DSF 3 CR  
 → **80 00006 1 0 ...**  
 cylinder head gasketpiston protrusion:  
  
 notches thicknessmore thanless than  
  
 - 07.1985  
 1 1,40 + 0,67 + 0,80  
 2 1,50 + 0,81 + 0,90  
 3 1,60 + 0,91 + 1,02  
 08.1985 -  
 1 1,53 + 0,66 + 0,86  
 2 1,57 + 0,87 + 0,90  
 3 1,61 + 0,91 + 1,02  
  
 Motor Nr. 1464108 ...  
 0 1,65 mm + 0,70 + 0,70  
 1 1,80 mm + 0,70 + 0,85  
 2 1,95 mm + 0,85

**80 00006 1 0 000** Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]  
**80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50**  
**80 00006 1 1 000** Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]  
**80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50**

**90 732 960** piston: 90732600; cylinder liner: 89163190

**89 163 190** T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod

**78 639 600** [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  
**77 233 612** [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A  
**77 233 622 0,50 / 77 233 632 0,75 / 77 233 602 STD**  
**87 342 690** [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B  
**87 414 610** [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G  
**87 414 620 0,50 / 87 414 630 0,75 / 87 414 600 STD**  
**87 460 610** [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G  
**87 460 620 0,50 / 87 460 630 0,75 / 87 460 600 STD**  
**87 462 610** [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  
**87 462 620 0,50 / 87 462 630 0,75 / 87 462 600 STD**

|               |   |                |  |
|---------------|---|----------------|--|
| <b>331101</b> | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33044</b>  | IN; 36 x 8 x 104.9 x A/S - - 45° - 22 - III | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|               |   | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|               |   | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

**7.07152.44.0** mechanical; metal; Impeller diameter: 73, mot. CH 30004→

## 6 78

**B 16** **F**  
 09.1988 → 12.1996 B 4 1596 cm<sup>3</sup> 2V 61 kW 83 PS - 83.5  
**440 K (445), 460 L (464)**

**50 005 301** mechanical

**7.18222.01.0** intake manifold pressure sensor; pneumatic

**7.05270.60.0** lambda sensor; control sensor; heated



|          |                    |   |
|----------|--------------------|---|
| <b>7</b> |                    | <b>78</b>   |
|          | <b>B 16</b>        | <b>FI</b>   |
|          | <b>440 K (445)</b> |   |
|          | <b>50 005 301</b>  | mechanical  |
|          |                    | 09.1991 → 08.1993 B 4 1596 cm <sup>3</sup> 2V 69 kW 94 PS $\varnothing$ 10,1 - 83.5 |

|          |   |  |
|----------|---|--|
| <b>8</b> |   | <b>78</b>  |
|          | <b>D 16</b>                                     |  |
|          | <b>340-360 (343, 345), 340-360 Saloon (344)</b> |  |
|          | <b>90 468 800</b>                               | Cylinder diameter: 78; KH: 47.25; MT: -1.5; GL: 74.5; piston pin: 24x66.5; number of piston rings: 3 |
|          |   | R 2 CR G6  |
|          |   | M 2  |
|          |   | DSF 3 CR   |
|          |   | → <b>80 00231 1 0 ...</b>  |
|          |   | cylinder head gasketpiston protrusion:   |
|          |   | thickness more thanless than   |
|          |   | 1,65 mm + 0,885  |
|          |   | 1,75 mm + 0,885 + 0,985  |
|          |   | 1,85 mm + 0,985 + 1,085  |
|          | <b>80 00231 1 0 000</b>                         | $\varnothing$ 78; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]  |

|  |                   |   |
|--|-------------------|---|
|  | <b>78 859 608</b> | [Pair] AS STD $\varnothing$ 60.750 / 79.750 // 2.350 St/A         |
|  | <b>77 089 618</b> | [Set] PL 0,25 $\varnothing$ 47.770 / 51.587 / 20.500 / 1.893 St/A |
|  |                   | <b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b>         |
|  | <b>77 090 618</b> | [Set] HL 0,25 $\varnothing$ 54.545 / 58.731 / 18.500 / 2.070 St/A |
|  |                   | <b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b>         |

|  |                   |   |  |              |  |
|--|-------------------|---|--|--------------|--|
|  | <b>517963</b>     | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III |  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>50 005 301</b> | mechanical  |  |              |  |

|          |                                 |   |
|----------|---------------------------------|---|
| <b>9</b> |                                 | <b>80</b>   |
|          | <b>D 19</b>                     | <b>T</b>  |
|          | <b>440 K (445), 460 L (464)</b> |   |
|          | <b>94 357 620</b>               | Cylinder diameter: 80.515; KH: 41.71; MT: -1.3; GL: 66.69; piston pin: 26x66.5; number of piston rings: 3 |
|          |                                 | RTK, KKK  |
|          |                                 | T15 2.5 MO  |
|          |                                 | M 2 CR  |
|          |                                 | DSF 3 CR  |
|          |                                 | 07.1994 → 12.1996 D A 4 1870 cm <sup>3</sup> 2V 66 kW 90 PS $\varnothing$ 20,5 - 93                       |

|  |                   |   |
|--|-------------------|---|
|  | <b>78 859 608</b> | [Pair] AS STD $\varnothing$ 60.750 / 79.750 // 2.350 St/A         |
|  | <b>77 090 618</b> | [Set] HL 0,25 $\varnothing$ 54.545 / 58.731 / 18.500 / 2.070 St/A |
|  |                   | <b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b>         |

|           |                                      |   |
|-----------|--------------------------------------|---|
| <b>10</b> |                                      | <b>80</b>   |
|           | <b>D 4192</b>                        | <b>T</b>  |
|           | <b>S40 I (644), V40 Estate (645)</b> |   |
|           | <b>94 357 620</b>                    | Cylinder diameter: 80.515; KH: 41.71; MT: -1.3; GL: 66.69; piston pin: 26x66.5; number of piston rings: 3 |
|           |                                      | RTK, KKK  |
|           |                                      | T15 2.5 MO  |
|           |                                      | M 2 CR  |
|           |                                      | DSF 3 CR  |
|           |                                      | 09.1996 → 08.1999 D A 4 1870 cm <sup>3</sup> 2V 66 kW 90 PS $\varnothing$ 20,5 - 93                       |

|  |                   |   |
|--|-------------------|---|
|  | <b>78 859 608</b> | [Pair] AS STD $\varnothing$ 60.750 / 79.750 // 2.350 St/A         |
|  | <b>77 089 618</b> | [Set] PL 0,25 $\varnothing$ 47.770 / 51.587 / 20.500 / 1.893 St/A |
|  |                   | <b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b>         |
|  | <b>77 090 618</b> | [Set] HL 0,25 $\varnothing$ 54.545 / 58.731 / 18.500 / 2.070 St/A |
|  |                   | <b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b>         |

cont...

|           |  |   |
|-----------|--|---|
|           | <b>KK-8H</b>                                 | valve cotter; number of notches: 1; valve stem diameter: 8  |
|           | <b>50 005 301</b>                            | mechanical  |
|           | <b>7.22240.15.0</b>                          | electric switchover valve (air control); electrical   |
| <b>11</b> |  | <b>80</b>   |
|           | <b>D 4192</b>                                | <b>T2</b>   |
|           |  | 01.2000 → 07.2000 D A 4 1870 cm <sup>3</sup> 2V 70 kW 95 PS $\xi$ 19 - 93   |
|           | <b>S40 I (644), V40 Estate (645)</b>         |   |
|           | <b>78 859 608</b>                            | [Pair] AS STD $\varnothing$ 60.750 / 79.750 // 2.350 St/A   |
|           | <b>77 089 618</b>                            | [Set] PL 0,25 $\varnothing$ 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b>  |
|           | <b>77 090 618</b>                            | [Set] HL 0,25 $\varnothing$ 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b>  |
|           | <b>50 009 190</b>                            | length: 139; Large connecting rod eye bore diameter: 51.585; Small connecting rod eye diameter: 28.025; Width big end: 24.98; Width small end: 24.98; trapezoidal connecting rod; cracked |
|           | <b>511014</b>                                | EX; 32.6 x 7 x 110.7 x A/S - - 45° - 1 - III  |
|           | <b>511013</b>                                | IN; 35.3 x 7 x 110.9 x S - - 45° - 1 - III  |
|           | <b>KK-7H</b>                                 | valve cotter; number of notches: 1; valve stem diameter: 7  |
|           | <b>81-5135</b>                               | IN/EX; 12.06/ x 7 x 38.3 B1   |
| <b>12</b> |  | <b>81</b>   |
|           | <b>B 18</b>                                  | <b>E</b>  |
|           |  | 08.1989 → 07.1992 B 4 1721 cm <sup>3</sup> 2V 78-80 kW 106-109 PS $\xi$ 9,5 - 83.5  |
|           | <b>460 L (464)</b>                           |   |
|           | <b>78 859 608</b>                            | [Pair] AS STD $\varnothing$ 60.750 / 79.750 // 2.350 St/A   |
|           | <b>77 089 618</b>                            | [Set] PL 0,25 $\varnothing$ 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b>  |
|           | <b>77 090 618</b>                            | [Set] HL 0,25 $\varnothing$ 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b>  |
|           | <b>517981</b>                                | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III   |
|           | <b>81-5117</b>                               | EX; 13.14/ x 8 x 49 G1  |
|           | <b>81-47103</b>                              | IN/EX; 13.07/ x 8 x 37.7 B1   |
|           | <b>KK-7H</b>                                 | valve cotter; number of notches: 1; valve stem diameter: 7  |
|           | <b>KK-8H</b>                                 | valve cotter; number of notches: 1; valve stem diameter: 8  |
|           | <b>50 005 301</b>                            | mechanical  |
|           | <b>7.18222.01.0</b>                          | intake manifold pressure sensor; pneumatic  |
| <b>13</b> |  | <b>81</b>   |
|           | <b>B 18</b>                                  | <b>EP</b>   |
|           |  | 09.1988 → 12.1996 B 4 1721 cm <sup>3</sup> 2V 75-80 kW 102-109 PS $\xi$ 10 - 83.5   |
|           | <b>440 K (445), 460 L (464), 480 E (482)</b> |   |
|           | <b>80 00233 1 0 000</b>                      | $\varnothing$ 81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |
|           | <b>78 859 608</b>                            | [Pair] AS STD $\varnothing$ 60.750 / 79.750 // 2.350 St/A   |
|           | <b>77 089 618</b>                            | [Set] PL 0,25 $\varnothing$ 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b>  |
|           | <b>77 090 618</b>                            | [Set] HL 0,25 $\varnothing$ 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b>  |
|           | <b>517981</b>                                | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III   |
|           | <b>81-47103</b>                              | IN/EX; 13.07/ x 8 x 37.7 B1   |
|           | <b>KK-7H</b>                                 | valve cotter; number of notches: 1; valve stem diameter: 7  |
|           | <b>KK-8H</b>                                 | valve cotter; number of notches: 1; valve stem diameter: 8  |
|           | <b>50 005 301</b>                            | mechanical  |
|           | <b>7.18222.01.0</b>                          | intake manifold pressure sensor; pneumatic  |

cont...

7.05270.60.0 lambda sensor; control sensor; heated

## 14 81

|  |                          |    |                   |   |   |                      |    |          |          |     |        |
|--|--------------------------|----|-------------------|---|---|----------------------|----|----------|----------|-----|--------|
|  | B 18                     | FP | 08.1989 → 12.1996 | B | 4 | 1721 cm <sup>3</sup> | 2V | 75 kW    | 102 PS   | 10  | - 83.5 |
|  | B 18                     | KP | 09.1988 → 12.1996 | B | 4 | 1721 cm <sup>3</sup> | 2V | 60-66 kW | 82-90 PS | 9,5 | - 83.5 |
|  | 440 K (445), 460 L (464) |    |                   |   |   |                      |    |          |          |     |        |

80 00233 1 0 000 Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]

|  |            |   |
|--|------------|---|
|  | 78 859 608 | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A             |
|  | 77 089 618 | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A     |
|  |            | <b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |
|  | 77 090 618 | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A     |
|  |            | <b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |

50 005 301 mechanical

7.18222.01.0 intake manifold pressure sensor; pneumatic

7.05270.60.0 lambda sensor; control sensor; heated

## 15 81

|  |                                       |    |                   |   |   |   |                      |    |          |            |   |        |
|--|---------------------------------------|----|-------------------|---|---|---|----------------------|----|----------|------------|---|--------|
|  | B 18                                  | FT | 08.1987 → 12.1996 | B | A | 4 | 1721 cm <sup>3</sup> | 2V | 88-90 kW | 120-122 PS | 8 | - 83.5 |
|  | 440 K (445), 460 L (464), 480 E (482) |    |                   |   |   |   |                      |    |          |            |   |        |

|  |            |   |
|--|------------|---|
|  | 78 859 608 | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A             |
|  | 77 089 618 | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A     |
|  |            | <b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |
|  | 77 090 618 | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A     |
|  |            | <b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |

|  |          |   |  |              |  |
|--|----------|---|--|--------------|--|
|  | 517981   | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III |  | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | 81-47103 | IN/EX; 13.07/ x 8 x 37.7 B1                       |  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |

50 005 301 mechanical

7.18222.01.0 intake manifold pressure sensor; pneumatic

7.05270.60.0 lambda sensor; control sensor; heated

## 16 81

|  |                               |   |                   |   |   |                      |    |       |        |      |      |
|--|-------------------------------|---|-------------------|---|---|----------------------|----|-------|--------|------|------|
|  | B 4164                        | S | 09.1995 → 08.1999 | B | 4 | 1587 cm <sup>3</sup> | 4V | 77 kW | 105 PS | 10,5 | - 77 |
|  | S40 I (644), V40 Estate (645) |   |                   |   |   |                      |    |       |        |      |      |

|  |       |   |  |                 |  |
|--|-------|---|--|-----------------|--|
|  | 47130 | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | 47145 | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III        |  | <b>81-47105</b> | IN/EX; 11.99/ x 7 x 45 G1                                  |

7.07152.01.0 mechanical; metal

3.32038.03.0 fuel tank seal; in-tank

7.18222.01.0 intake manifold pressure sensor; pneumatic

7.22517.04.0 ACF-valve; electrical

7.06117.16.0 control valve, camshaft adjustment; electro-hydraulic, Without deposit return for used part. No return of the solenoid valve.

7.22240.09.0 electric switchover valve (EGR); electrical

cont...



|  |                     |   |
|--|---------------------|---|
|  | <b>7.22240.15.0</b> | electric switchover valve (air control); electrical |
|  | <b>7.06269.09.0</b> | idle controller; electrical                         |
|  | <b>7.05270.71.0</b> | lambda sensor; control sensor; heated               |
|  | <b>7.05270.77.0</b> | lambda sensor; control sensor; heated               |
|  | <b>50 007 605</b>   | hydraulic; Outer Ø: 32; length: 26                  |

|           |                                      |  |
|-----------|--------------------------------------|--|
| <b>17</b> |                                      | <b>81</b>  |
|           | <b>B 4194</b>                        | <b>T</b>   |
|           | 05.1997 → 07.2000                    | B A 4 1855 cm <sup>3</sup> 4V 147 kW 200 PS 8,5 - 90 |
|           | <b>S40 I (644), V40 Estate (645)</b> |  |

|  |              |   |  |                 |  |
|--|--------------|---|--|-----------------|--|
|  | <b>47130</b> | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>47145</b> | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III        |  | <b>81-47105</b> | IN/EX; 11.99/ x 7 x 45 G1                                  |

|  |                     |   |
|--|---------------------|---|
|  | <b>7.07152.01.0</b> | mechanical; metal   |
|  | <b>3.32038.03.0</b> | fuel tank seal; in-tank   |
|  | <b>7.22517.04.0</b> | ACF-valve; electrical   |
|  | <b>7.22517.06.0</b> | ACF-valve; electrical   |
|  | <b>7.06117.17.0</b> | control valve, camshaft adjustment; electro-hydraulic, Without deposit return for used part. No return of the solenoid valve. |
|  | <b>7.22240.09.0</b> | electric switchover valve (EGR); electrical   |
|  | <b>7.06269.09.0</b> | idle controller; electrical   |
|  | <b>7.05270.74.0</b> | lambda sensor; Diagnosis probe; heated  |
|  | <b>7.05270.75.0</b> | lambda sensor; control sensor; heated   |

|           |                                      |  |
|-----------|--------------------------------------|--|
| <b>18</b> |                                      | <b>81</b>  |
|           | <b>B 4194</b>                        | <b>T2</b>  |
|           | 05.1997 → 07.2000                    | B A 4 1855 cm <sup>3</sup> 4V 147 kW 200 PS 8,5 - 90 |
|           | <b>S40 I (644), V40 Estate (645)</b> |  |

|  |              |   |  |                 |  |
|--|--------------|---|--|-----------------|--|
|  | <b>47130</b> | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>47145</b> | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III        |  | <b>81-47105</b> | IN/EX; 11.99/ x 7 x 45 G1                                  |

|  |                     |   |
|--|---------------------|---|
|  | <b>7.07152.01.0</b> | mechanical; metal   |
|  | <b>7.00468.67.0</b> | fuel supply unit; in-tank; electrical   |
|  | <b>3.32038.03.0</b> | fuel tank seal; in-tank   |
|  | <b>7.07759.12.0</b> | air mass sensor; electrical   |
|  | <b>7.22517.04.0</b> | ACF-valve; electrical   |
|  | <b>7.22517.06.0</b> | ACF-valve; electrical   |
|  | <b>7.06117.17.0</b> | control valve, camshaft adjustment; electro-hydraulic, Without deposit return for used part. No return of the solenoid valve. |
|  | <b>7.22240.09.0</b> | electric switchover valve (EGR); electrical   |
|  | <b>7.06269.09.0</b> | idle controller; electrical   |
|  | <b>7.05270.74.0</b> | lambda sensor; Diagnosis probe; heated  |
|  | <b>7.05270.75.0</b> | lambda sensor; control sensor; heated   |

|           |                                    |  |
|-----------|------------------------------------|--|
| <b>19</b> |                                    | <b>81</b>  |
|           | <b>B 5202</b>                      | <b>FS</b>  |
|           | 12.1995 → 11.2000                  | B 5 1984 cm <sup>3</sup> 2V 93 kW 126 PS 10 - 77 |
|           | <b>S70 (874), V70 I (875, 876)</b> |  |

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.02701.70.0</b> | fuel pump; in-tank; electrical |
|  | <b>7.21857.01.0</b> | secondary air pump; electrical |

cont...

V

**7.22299.03.0** cut-off secondary air valve; pneumatic

**7.18222.01.0** intake manifold pressure sensor; pneumatic

**7.22240.09.0** electric switchover valve (EGR); electrical

**20** **81**

**B 5202** **S**  
08.1994 → 11.2000 B 5 1984 cm<sup>3</sup> 2V 93 kW 126 PS 10 - 77

**850 (854), 850 Estate (855), S70 (874), V70 I (875, 876)**

**MK-7H** valve cotter; number of notches: 3; valve stem diameter: 7

**7.07152.01.0** mechanical; metal

**7.22299.03.0** cut-off secondary air valve; pneumatic

**7.18222.01.0** intake manifold pressure sensor; pneumatic

**7.05817.10.0** non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic

**7.22240.09.0** electric switchover valve (EGR); electrical

**7.05270.62.0** lambda sensor; control sensor; heated

**21** **81**

**B 5204** **F**  
06.1991 → 11.2000 B 5 1984 cm<sup>3</sup> 4V 105 kW 143 PS 10,3 - 77

**850 (854), 850 Estate (855), S70 (874), V70 I (875, 876)**

**7.22299.03.0** cut-off secondary air valve; pneumatic

**7.18222.01.0** intake manifold pressure sensor; pneumatic

**7.05817.10.0** non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic

**7.22240.09.0** electric switchover valve (EGR); electrical

**7.05270.62.0** lambda sensor; control sensor; heated

**22** **81**

**B 5204** **FS**  
06.1991 → 12.1996 B 5 1984 cm<sup>3</sup> 4V 105 kW 143 PS - 77

**850 (854), 850 Estate (855)**

**7.02701.70.0** fuel pump; in-tank; electrical

**7.18222.01.0** intake manifold pressure sensor; pneumatic

**7.05270.62.0** lambda sensor; control sensor; heated

**23** **81**

**B 5204** **FT**  
02.1993 → 12.1996 B A 5 1984 cm<sup>3</sup> 4V 150-155 kW 204-211 PS 8,4 - 77

**850 (854), 850 Estate (855)**

**7.07152.01.0** mechanical; metal, 08.1993→

**7.02701.70.0** fuel pump; in-tank; electrical

V

| 24 |  | 81  |   |
|----|--|---|---|
|    | B 5204   | S   |   |
|    |  | 01.1997 → 03.2000   | B 5 1984 cm <sup>3</sup> 4V 93-105 kW 126-143 PS $\epsilon$ 10,3:1 - 77 |
|    | S70 (874), V70   |   |   |
|    | 47130  | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III   | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|    | 47145  | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III  | <b>81-47105</b> IN/EX; 11.99/ x 7 x 45 G1                               |
|    | 7.22299.03.0   | cut-off secondary air valve; pneumatic  |   |
|    | 7.22240.09.0   | electric switchover valve (EGR); electrical   |   |
| 25 |  | 81  |   |
|    | B 5204   | T   |   |
|    |  | 08.1993 → 11.2000   | B A 5 1984 cm <sup>3</sup> 4V 155 kW 211 PS $\epsilon$ 8,4:1 - 77       |
|    | 850 (854), 850 Estate (855), S70 (874), V70 I (875, 876) |   |   |
|    | 47130  | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III   | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|    | 47145  | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III  | <b>81-47105</b> IN/EX; 11.99/ x 7 x 45 G1                               |
|    | 7.07152.01.0   | mechanical; metal   |   |
|    | 7.22701.05.0   | air mass sensor; electrical, Sensor without measuring tube  |   |
|    | 7.21857.01.0   | secondary air pump; electrical  |   |
|    | 7.21857.59.0   | secondary air pump; electrical  |   |
|    | 7.22299.03.0   | cut-off secondary air valve; pneumatic  |   |
|    | 7.05817.10.0   | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic |   |
|    | 7.22240.09.0   | electric switchover valve (EGR); electrical   |   |
|    | 7.05270.62.0   | lambda sensor; control sensor; heated   |   |
|    | 7.05270.80.0   | lambda sensor; control sensor; heated   |   |
|    | 7.05270.61.0   | lambda sensor; heated   |   |
|    | 7.05270.67.0   | lambda sensor; heated   |   |
|    | 50 007 605   | hydraulic; Outer $\varnothing$ : 32; length: 26   |   |
| 26 |  | 81  |   |
|    | B 5204   | T2  |   |
|    |  | 09.1993 → 11.2000   | B A 5 1984 cm <sup>3</sup> 4V 132 kW 180 PS $\epsilon$ 8,4 - 77         |
|    | 850 (854), 850 Estate (855), S70 (874), V70 I (875, 876) |   |   |
|    | 47130  | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III   | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|    | 47145  | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III  | <b>81-47105</b> IN/EX; 11.99/ x 7 x 45 G1                               |
|    | 7.07152.01.0   | mechanical; metal, 2.0, 2.0: 03.1998 →  |   |
|    | 7.02701.70.0   | fuel pump; in-tank; electrical  |   |
|    | 7.22701.05.0   | air mass sensor; electrical, Sensor without measuring tube  |   |
|    | 7.21857.01.0   | secondary air pump; electrical  |   |

cont...

|  |                     |   |
|--|---------------------|---|
|  | <b>7.22299.03.0</b> | cut-off secondary air valve; pneumatic  |
|  | <b>7.05817.10.0</b> | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic |
|  | <b>7.22517.04.0</b> | ACF-valve; electrical   |
|  | <b>7.22240.09.0</b> | electric switchover valve (EGR); electrical   |
|  | <b>7.05270.62.0</b> | lambda sensor; control sensor; heated   |
|  | <b>7.05270.80.0</b> | lambda sensor; control sensor; heated   |
|  | <b>7.05270.61.0</b> | lambda sensor; heated   |
|  | <b>7.05270.67.0</b> | lambda sensor; heated   |
|  | <b>50 007 605</b>   | hydraulic; Outer Ø: 32; length: 26  |

|  |  |               |           |                   |        |                      |    |        |        |  |      |
|--|--|---------------|-----------|-------------------|--------|----------------------|----|--------|--------|--|------|
| <b>27</b>  |  | <b>B 5204</b> | <b>T3</b> | 01.1997 → 12.2000 | B LA 5 | 1984 cm <sup>3</sup> | 4V | 166 kW | 226 PS |  | - 77 |
| <b>S70 (874), V70 I (875, 876), XC70 CROSS COUNTRY (295)</b> |  |               |           |                   |        |                      |    |        |        |  |      |

|  |              |   |  |                 |  |
|--|--------------|---|--|-----------------|--|
|  | <b>47130</b> | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>47145</b> | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III        |  | <b>81-47105</b> | IN/EX; 11.99/ x 7 x 45 G1                                  |

|  |                     |   |
|--|---------------------|---|
|  | <b>7.07152.01.0</b> | mechanical; metal, 03.1997→   |
|  | <b>7.02701.70.0</b> | fuel pump; in-tank; electrical  |
|  | <b>7.07759.03.0</b> | air mass sensor; electrical   |
|  | <b>7.22701.05.0</b> | air mass sensor; electrical, Sensor without measuring tube  |
|  | <b>7.21857.01.0</b> | secondary air pump; electrical  |
|  | <b>7.22299.03.0</b> | cut-off secondary air valve; pneumatic  |
|  | <b>7.05817.10.0</b> | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic |
|  | <b>7.22517.04.0</b> | ACF-valve; electrical   |
|  | <b>7.22240.09.0</b> | electric switchover valve (EGR); electrical   |
|  | <b>7.05270.62.0</b> | lambda sensor; control sensor; heated   |
|  | <b>7.05270.80.0</b> | lambda sensor; control sensor; heated   |
|  | <b>7.05270.61.0</b> | lambda sensor; heated   |
|  | <b>7.05270.67.0</b> | lambda sensor; heated   |
|  | <b>50 007 605</b>   | hydraulic; Outer Ø: 32; length: 26  |

|                                    |  |               |           |                   |       |                      |    |        |        |  |      |
|------------------------------------|--|---------------|-----------|-------------------|-------|----------------------|----|--------|--------|--|------|
| <b>28</b>                          |  | <b>B 5204</b> | <b>T4</b> | 01.1997 → 12.2000 | B A 5 | 1984 cm <sup>3</sup> | 4V | 120 kW | 163 PS |  | - 77 |
| <b>S70 (874), V70 I (875, 876)</b> |  |               |           |                   |       |                      |    |        |        |  |      |

|  |              |   |  |                 |  |
|--|--------------|---|--|-----------------|--|
|  | <b>47130</b> | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>47145</b> | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III        |  | <b>81-47105</b> | IN/EX; 11.99/ x 7 x 45 G1                                  |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.07152.01.0</b> | mechanical; metal  |
|  | <b>7.02701.70.0</b> | fuel pump; in-tank; electrical                             |
|  | <b>7.22701.05.0</b> | air mass sensor; electrical, Sensor without measuring tube |

cont...

V

|  |                     |   |
|--|---------------------|---|
|  | <b>7.21857.01.0</b> | secondary air pump; electrical              |
|  | <b>7.22299.03.0</b> | cut-off secondary air valve; pneumatic      |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic  |
|  | <b>7.22517.04.0</b> | ACF-valve; electrical                       |
|  | <b>7.22240.09.0</b> | electric switchover valve (EGR); electrical |
|  | <b>50 007 605</b>   | hydraulic; Outer Ø: 32; length: 26          |

|           |                                    |   |
|-----------|------------------------------------|---|
| <b>29</b> |                                    | <b>81</b>   |
|           | <b>B 5234</b>                      | <b>FS</b>   |
|           | 01.1996 → 10.1996                  | B 5 2319 cm <sup>3</sup> 4V 106 kW 144 PS 10 - 90 |
|           | <b>850 (854), 850 Estate (855)</b> |   |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.02701.70.0</b> | fuel pump; in-tank; electrical         |
|  | <b>7.21857.59.0</b> | secondary air pump; electrical         |
|  | <b>7.22299.03.0</b> | cut-off secondary air valve; pneumatic |

|           |                                    |  |
|-----------|------------------------------------|--|
| <b>30</b> |                                    | <b>81</b>  |
|           | <b>B 5234</b>                      | <b>FT</b>  |
|           | 09.1993 → 12.1996                  | B A 5 2319 cm <sup>3</sup> 4V 166-170 kW 225-231 PS 8,5 - 90 |
|           | <b>850 (854), 850 Estate (855)</b> |  |

|  |                     |   |
|--|---------------------|---|
|  | <b>7.02701.70.0</b> | fuel pump; in-tank; electrical  |
|  | <b>7.05817.10.0</b> | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic |
|  | <b>7.05270.62.0</b> | lambda sensor; control sensor; heated   |
|  | <b>7.05270.61.0</b> | lambda sensor; heated   |

|           |                                    |  |
|-----------|------------------------------------|--|
| <b>31</b> |                                    | <b>81</b>  |
|           | <b>B 5234</b>                      | <b>T2</b>  |
|           | 04.1996 → 10.1996                  | B A 5 2319 cm <sup>3</sup> 4V 176 kW 239 PS 8,5 - 90 |
|           | <b>850 (854), 850 Estate (855)</b> |  |

|  |                     |   |  |                 |  |
|--|---------------------|---|--|-----------------|--|
|  | <b>47130</b>        | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>47145</b>        | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III        |  | <b>81-47105</b> | IN/EX; 11.99/ x 7 x 45 G1                                  |
|  | <b>7.02701.70.0</b> | fuel pump; in-tank; electrical                      |  |                 |  |
|  | <b>7.05270.62.0</b> | lambda sensor; control sensor; heated               |  |                 |  |
|  | <b>7.05270.61.0</b> | lambda sensor; heated                               |  |                 |  |
|  | <b>50 007 605</b>   | hydraulic; Outer Ø: 32; length: 26                  |  |                 |  |

|           |                                    |   |
|-----------|------------------------------------|---|
| <b>32</b> |                                    | <b>81</b>   |
|           | <b>B 5234</b>                      | <b>T3</b>   |
|           | 11.1996 → 12.2000                  | B LA 5 2319 cm <sup>3</sup> 4V 147-184 kW 239-250 PS 8,5 - 90 |
|           | <b>S70 (874), V70 I (875, 876)</b> |   |

|  |                     |   |  |                 |  |
|--|---------------------|---|--|-----------------|--|
|  | <b>47130</b>        | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III   |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>47145</b>        | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III  |  | <b>81-47105</b> | IN/EX; 11.99/ x 7 x 45 G1                                  |
|  | <b>7.07152.01.0</b> | mechanical; metal, <b>2.3, 2.3 T5 AWD, 2.3 T-5, 2.3 T-5, 2.3:</b> 03.1997→, <b>2.3 T-5 AWD:</b> 03.1997→09.2002 |  |                 |  |

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|  |                     |   |
|--|---------------------|---|
|  | <b>7.02701.70.0</b> | fuel pump; in-tank; electrical  |
|  | <b>7.07759.03.0</b> | air mass sensor; electrical   |
|  | <b>7.22701.05.0</b> | air mass sensor; electrical, Sensor without measuring tube  |
|  | <b>7.21857.01.0</b> | secondary air pump; electrical  |
|  | <b>7.22299.03.0</b> | cut-off secondary air valve; pneumatic  |
|  | <b>7.05817.10.0</b> | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic |
|  | <b>7.22517.04.0</b> | ACF-valve; electrical   |
|  | <b>7.28194.01.0</b> | ACF-valve; electrical   |
|  | <b>7.22240.09.0</b> | electric switchover valve (EGR); electrical   |
|  | <b>7.05270.62.0</b> | lambda sensor; control sensor; heated   |
|  | <b>7.05270.80.0</b> | lambda sensor; control sensor; heated   |
|  | <b>7.05270.61.0</b> | lambda sensor; heated   |
|  | <b>7.05270.67.0</b> | lambda sensor; heated   |
|  | <b>50 007 605</b>   | hydraulic; Outer Ø: 32; length: 26  |

|           |   |   |
|-----------|---|---|
| <b>33</b> |   | <b>81</b>   |
|           | <b>B 5234</b>   | <b>T4</b>   |
|           | 08.1995 → 11.2000   | B LA 5 2319 cm <sup>3</sup> 4V 176-184 kW 239-250 PS 8,5 - 90 |
|           | <b>850 (854), 850 Estate (855), S70 (874), V70 I (875, 876)</b> |   |

|  |                     |   |
|--|---------------------|---|
|  | <b>7.07152.01.0</b> | mechanical; metal, <b>2.3 Turbo, 2.3 Turbo, 2.3 T5 AWD</b> : 04.1997→   |
|  | <b>7.02701.70.0</b> | fuel pump; in-tank; electrical  |
|  | <b>7.22701.05.0</b> | air mass sensor; electrical, Sensor without measuring tube  |
|  | <b>7.21857.01.0</b> | secondary air pump; electrical  |
|  | <b>7.21857.59.0</b> | secondary air pump; electrical  |
|  | <b>7.22299.03.0</b> | cut-off secondary air valve; pneumatic  |
|  | <b>7.05817.10.0</b> | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic |
|  | <b>7.22517.04.0</b> | ACF-valve; electrical   |
|  | <b>7.05270.62.0</b> | lambda sensor; control sensor; heated   |
|  | <b>7.05270.61.0</b> | lambda sensor; heated   |
|  | <b>7.05270.67.0</b> | lambda sensor; heated   |
|  | <b>50 007 605</b>   | hydraulic; Outer Ø: 32; length: 26  |

|           |                                    |  |
|-----------|------------------------------------|--|
| <b>34</b> |                                    | <b>81</b>  |
|           | <b>B 5234</b>                      | <b>T5</b>  |
|           | 09.1994 → 10.1997                  | B A 5 2319 cm <sup>3</sup> 4V 177-179 kW 241-243 PS 8,5 - 90 |
|           | <b>850 (854), 850 Estate (855)</b> |  |

|  |                     |   |  |                 |  |
|--|---------------------|---|--|-----------------|--|
|  | <b>47130</b>        | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>47145</b>        | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III        |  | <b>81-47105</b> | IN/EX; 11.99/ x 7 x 45 G1                                  |
|  | <b>7.02701.70.0</b> | fuel pump; in-tank; electrical                      |  |                 |  |
|  | <b>7.21857.59.0</b> | secondary air pump; electrical                      |  |                 |  |

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|           |                                    |   |   |                 |  |                      |    |        |        |      |      |
|-----------|------------------------------------|---|---|-----------------|--|----------------------|----|--------|--------|------|------|
|           | <b>7.05817.10.0</b>                | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic |   |                 |  |                      |    |        |        |      |      |
|           | <b>7.05270.62.0</b>                | lambda sensor; control sensor; heated   |   |                 |  |                      |    |        |        |      |      |
|           | <b>7.05270.61.0</b>                | lambda sensor; heated   |   |                 |  |                      |    |        |        |      |      |
| <b>35</b> |                                    | <b>81</b>   |   |                 |  |                      |    |        |        |      |      |
|           | <b>B 5234</b>                      | <b>T7</b>   |   |                 |  |                      |    |        |        |      |      |
|           |                                    | 12.1998 → 09.2000   | B | A               | 5  | 2319 cm <sup>3</sup> | 4V | 195 kW | 265 PS | 8,5  | - 90 |
|           | <b>S70 (874), V70 I (875, 876)</b> |   |   |                 |  |                      |    |        |        |      |      |
|           | <b>47130</b>                       | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III   |   | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |                      |    |        |        |      |      |
|           | <b>47145</b>                       | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III  |   | <b>81-47105</b> | IN/EX; 11.99/ x 7 x 45 G1                                  |                      |    |        |        |      |      |
|           | <b>7.07152.01.0</b>                | mechanical; metal, <b>2.3 AWD</b> : 04.1999 →, <b>2.3</b> : →09.2000  |   |                 |  |                      |    |        |        |      |      |
|           | <b>7.02701.70.0</b>                | fuel pump; in-tank; electrical  |   |                 |  |                      |    |        |        |      |      |
|           | <b>7.21857.01.0</b>                | secondary air pump; electrical  |   |                 |  |                      |    |        |        |      |      |
|           | <b>7.22299.03.0</b>                | cut-off secondary air valve; pneumatic  |   |                 |  |                      |    |        |        |      |      |
|           | <b>7.05817.10.0</b>                | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic |   |                 |  |                      |    |        |        |      |      |
|           | <b>7.22517.04.0</b>                | ACF-valve; electrical   |   |                 |  |                      |    |        |        |      |      |
|           | <b>7.05270.67.0</b>                | lambda sensor; heated   |   |                 |  |                      |    |        |        |      |      |
|           | <b>50 007 605</b>                  | hydraulic; Outer Ø: 32; length: 26  |   |                 |  |                      |    |        |        |      |      |
| <b>36</b> |                                    | <b>81</b>   |   |                 |  |                      |    |        |        |      |      |
|           | <b>B 5234</b>                      | <b>T8</b>   |   |                 |  |                      |    |        |        |      |      |
|           |                                    | 12.1998 → 02.2000   | B | A               | 5  | 2319 cm <sup>3</sup> | 4V | 195 kW | 265 PS | 8,5  | - 90 |
|           | <b>V70 I (875, 876)</b>            |   |   |                 |  |                      |    |        |        |      |      |
|           | <b>47130</b>                       | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III   |   | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |                      |    |        |        |      |      |
|           | <b>47145</b>                       | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III  |   | <b>81-47105</b> | IN/EX; 11.99/ x 7 x 45 G1                                  |                      |    |        |        |      |      |
|           | <b>7.21857.01.0</b>                | secondary air pump; electrical  |   |                 |  |                      |    |        |        |      |      |
|           | <b>7.22299.03.0</b>                | cut-off secondary air valve; pneumatic  |   |                 |  |                      |    |        |        |      |      |
|           | <b>7.05817.10.0</b>                | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic |   |                 |  |                      |    |        |        |      |      |
| <b>37</b> |                                    | <b>81</b>   |   |                 |  |                      |    |        |        |      |      |
|           | <b>B 6244</b>                      | <b>FS</b>   |   |                 |  |                      |    |        |        |      |      |
|           |                                    | 11.1996 → 10.1997   | B |                 | 6  | 2473 cm <sup>3</sup> | 4V | 132 kW | 180 PS |      | - 80 |
|           | <b>B 6254</b>                      | <b>FS</b>   |   |                 |  |                      |    |        |        |      |      |
|           |                                    | 11.1996 → 10.1998   | B |                 | 6  | 2473 cm <sup>3</sup> | 4V | 125 kW | 170 PS | 10,5 | - 80 |
|           | <b>S90 (964), V90 Estate (965)</b> |   |   |                 |  |                      |    |        |        |      |      |
|           | <b>7.22299.03.0</b>                | cut-off secondary air valve; pneumatic  |   |                 |  |                      |    |        |        |      |      |
|           | <b>7.05817.10.0</b>                | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic |   |                 |  |                      |    |        |        |      |      |



| 38 |  | 81  |  |
|----|--|---|--|
|    | B 6254   | F   |  |
|    |  | 09.1994 → 08.1997   | B 6 2473 cm <sup>3</sup> 4V 125 kW 170 PS 10,5:1 - 80            |
|    | 940 (944), 960 (964)                                     |   |  |
|    | 47130  | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III   | MK-7H valve cotter; number of notches: 3; valve stem diameter: 7 |
|    | 47145  | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III  | 81-47105 IN/EX; 11.99/ x 7 x 45 G1                               |
|    | 7.22240.15.0   | electric switchover valve (air control); electrical   |  |
|    | 50 007 605   | hydraulic; Outer Ø: 32; length: 26  |  |
| 39 |  | 81  |  |
|    | B 6254   | G   |  |
|    |  | 09.1994 → 08.1997   | B 6 2473 cm <sup>3</sup> 4V 125 kW 170 PS 10,5:1 - 80            |
|    | 940 (944), 960 (964)                                     |   |  |
|    | 47130  | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III   | MK-7H valve cotter; number of notches: 3; valve stem diameter: 7 |
|    | 47145  | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III  | 81-47105 IN/EX; 11.99/ x 7 x 45 G1                               |
|    | 7.22240.15.0   | electric switchover valve (air control); electrical   |  |
| 40 |  | 81  |  |
|    | B 6254   | S   |  |
|    |  | 07.1994 → 12.1996   | B 6 2473 cm <sup>3</sup> 4V 125 kW 170 PS 10,5 - 80              |
|    | 960 II (964), 960 II Estate (965)                        |   |  |
|    | 47130  | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III   | MK-7H valve cotter; number of notches: 3; valve stem diameter: 7 |
|    | 47145  | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III  | 81-47105 IN/EX; 11.99/ x 7 x 45 G1                               |
|    | 7.07152.01.0   | mechanical; metal   |  |
|    | 50 007 605   | hydraulic; Outer Ø: 32; length: 26  |  |
| 41 |  | 81  |  |
|    | D 5252   | T   |  |
|    |  | 01.1996 → 12.2000   | D A 5 2460 cm <sup>3</sup> 2V 103 kW 140 PS 20,5 - 95.5          |
|    | 850 (854), 850 Estate (855), S70 (874), V70 I (875, 876) |   |  |
|    | 94 429 720   | Cylinder diameter: 81.51; KH: 45.5; VT1: -1.35; MT: -17.25; MØ: 39.6; GL: 69.5; piston pin: 26x68; number of piston rings: 3<br>HKÜ, RTK, KBB<br>R 2.5 MO G6<br>M 2 G3<br>DSF 3 CR<br>→ 80 00011 1 0 ...<br>cylinder head gasketpiston protrusion:<br><br>notches thickness more than less than |  |
|    |  | 1 1,53 +0,8 +0,9  |  |
|    |  | 2 1,57 +0,9 +1,0  |  |
|    |  | 3 1,61 +1,0 +1,1, for cylinder 1-2  |  |
|    | 80 00011 1 0 000   | Ø81; STD; set: 1; [R G6 IW MO 2.5] [M G3 IFU 2] [DSF CR 3]<br>80 00011 1 0 050 81.50  |  |
|    | 78 639 600   | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |  |
|    | 77 209 612   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br>77 209 622 0,50 / 77 209 602 STD   |  |
|    | 77 244 610   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/S<br>77 244 620 0,50 / 77 244 600 STD, The upper shell is marked with 'SPUTTER'.   |  |
|    | 77 291 690   | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B   |  |

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|  |                     |   |
|--|---------------------|---|
|  | <b>87 454 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>  |
|  | <b>87 461 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G<br><b>87 461 620 0,50 / 87 461 630 0,75 / 87 461 600 STD</b> |
|  | <b>50 003 115</b>   | -- G - S -- SB -- ; bare  |
|  | <b>50 003 415</b>   | CAM - V - G - S -- SB -- ; ready-to-install   |
|  | <b>331142</b>       | EX; 31.6 x 8 x 96.9 x RA/S -- 45° - 22 - III  |
|  | <b>39423</b>        | IN; 36 x 8 x 96.9 x RA/S -- 45° - VS - 22 - III<br>OES specification  |
|  | <b>331141</b>       | IN; 36.1 x 8 x 96.9 x S -- 45° - 22 - III<br>IAM specification  |
|  | <b>50 005 551</b>   | mechanical; metal, 18 teeth   |
|  | <b>7.07152.44.0</b> | mechanical; metal; Impeller diameter: 73  |
|  | <b>7.22701.05.0</b> | air mass sensor; electrical, Sensor without measuring tube  |
|  | <b>7.22299.03.0</b> | cut-off secondary air valve; pneumatic  |
|  | <b>7.05817.10.0</b> | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic   |
|  | <b>7.22300.03.0</b> | vacuum pump; mechanical; Axial piston pump  |
|  | <b>7.22300.68.0</b> | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0   |
|  | <b>7.22240.15.0</b> | electric switchover valve (air control); electrical   |

|           |                             |   |
|-----------|-----------------------------|---|
| <b>42</b> |                             | <b>81</b>   |
|           | <b>B 5234</b>               | <b>S</b>  |
|           |                             | 09.1993 → 07.1999 B 5 2319 cm <sup>3</sup> 4V 120 kW 163 PS $\xi$ 10,5:1 - 90 |
|           | <b>850 (854), S70 (874)</b> |   |

|  |                     |   |  |                 |  |
|--|---------------------|---|--|-----------------|--|
|  | <b>47130</b>        | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III   |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>47145</b>        | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III  |  | <b>81-47105</b> | IN/EX; 11.99/ x 7 x 45 G1                                  |
|  | <b>7.22299.03.0</b> | cut-off secondary air valve; pneumatic  |  |                 |  |
|  | <b>7.05817.10.0</b> | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic |  |                 |  |

|           |                  |   |
|-----------|------------------|---|
| <b>43</b> |                  | <b>81</b>   |
|           | <b>B 6244</b>    | <b>F</b>  |
|           |                  | 09.1994 → 08.1997 B 6 2381 cm <sup>3</sup> 4V 120 kW 163 PS $\xi$ 10,3 - 77 |
|           | <b>960 (964)</b> |   |

|  |                     |   |
|--|---------------------|---|
|  | <b>7.22240.15.0</b> | electric switchover valve (air control); electrical |
|--|---------------------|---|

|           |                                 |  |
|-----------|---------------------------------|--|
| <b>44</b> |                                 | <b>82.7</b>  |
|           | <b>B 18</b>                     | <b>U</b>   |
|           |                                 | 01.1992 → 12.1996 B 4 1794 cm <sup>3</sup> 2V 66 kW 90 PS $\xi$ 9,7 - 83.5 |
|           | <b>440 K (445), 460 L (464)</b> |  |

|  |                   |  |  |              |  |
|--|-------------------|--|--|--------------|--|
|  | <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |  |              |  |
|  | <b>77 089 618</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |  |              |  |
|  | <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |  |              |  |
|  | <b>517981</b>     | EX; 32.5 x 8 x 111.3 x A/S -- 45° - VS - 1 - III   |  | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>81-47103</b>   | IN/EX; 13.07/ x 8 x 37.7 B1  |  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |

cont...



|  |                   |            |
|--|-------------------|------------|
|  | <b>50 005 301</b> | mechanical |
|--|-------------------|------------|

|  |                     |  |
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|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic |
|--|---------------------|--|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.05270.60.0</b> | lambda sensor; control sensor; heated |
|--|---------------------|---------------------------------------|

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|-----------|--|--|
| <b>45</b> |  | <b>82.7</b>  |
|           | <b>B 20</b>                                  | <b>F</b>   |
|           | 01.1993 → 07.1996                            | B 4 1998 cm <sup>3</sup> 2V 80-88 kW 108-120 PS 9,5 - 93 |
|           | <b>440 K (445), 460 L (464), 480 E (482)</b> |  |

|  |                   |   |
|--|-------------------|---|
|  | <b>87 836 610</b> | [Set] HL 0,25 Ø 63.204 / 67.462 / 28.200 / 2.110 St/B/G; PASS-L 0,25 Ø 63.204 / 67.463 / 39.014 / 2.110 St/B/G<br><b>87 836 620 0,50 / 87 836 600 STD</b> |
|--|-------------------|---|

|  |              |  |  |                |                       |
|--|--------------|--|--|----------------|-----------------------|
|  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |  | <b>81-4719</b> | EX; 13.5/ x 8 x 52 G1 |
|  |              |  |  | <b>81-4717</b> | EX; 13.5/ x 8 x 59 G1 |
|  |              |  |  | <b>81-4716</b> | IN; 13.5/ x 8 x 52 G1 |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic |
|--|---------------------|--|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.05270.60.0</b> | lambda sensor; control sensor; heated |
|--|---------------------|---------------------------------------|

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|-----------|--------------------------------------|--|
| <b>46</b> |                                      | <b>83</b>  |
|           | <b>B 4184</b>                        | <b>S</b>   |
|           | 01.1996 → 08.1999                    | B 4 1731 cm <sup>3</sup> 4V 85 kW 115 PS 10,5 - 80 |
|           | <b>S40 I (644), V40 Estate (645)</b> |  |

|  |              |   |  |                 |  |
|--|--------------|---|--|-----------------|--|
|  | <b>47130</b> | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>47145</b> | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III        |  | <b>81-47105</b> | IN/EX; 11.99/ x 7 x 45 G1                                  |

|  |                     |                   |
|--|---------------------|-------------------|
|  | <b>7.07152.01.0</b> | mechanical; metal |
|--|---------------------|-------------------|

|  |                     |                         |
|--|---------------------|-------------------------|
|  | <b>3.32038.03.0</b> | fuel tank seal; in-tank |
|--|---------------------|-------------------------|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic |
|--|---------------------|--|

|  |                     |   |
|--|---------------------|---|
|  | <b>7.22517.04.0</b> | ACF-valve; electrical   |
|  | <b>7.06117.16.0</b> | control valve, camshaft adjustment; electro-hydraulic, Without deposit return for used part. No return of the solenoid valve. |
|  | <b>7.22240.09.0</b> | electric switchover valve (EGR); electrical   |
|  | <b>7.22240.15.0</b> | electric switchover valve (air control); electrical   |
|  | <b>7.06269.09.0</b> | idle controller; electrical   |

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.05270.71.0</b> | lambda sensor; control sensor; heated |
|  | <b>7.05270.77.0</b> | lambda sensor; control sensor; heated |

|  |                   |                                    |
|--|-------------------|------------------------------------|
|  | <b>50 007 605</b> | hydraulic; Outer Ø: 32; length: 26 |
|--|-------------------|------------------------------------|

|           |                                      |  |
|-----------|--------------------------------------|--|
| <b>47</b> |                                      | <b>83</b>  |
|           | <b>B 4184</b>                        | <b>S3</b>  |
|           | 07.1995 → 08.1999                    | B 4 1731 cm <sup>3</sup> 4V 85 kW 116 PS 10,5 - 80 |
|           | <b>S40 I (644), V40 Estate (645)</b> |  |

|  |              |   |  |                 |  |
|--|--------------|---|--|-----------------|--|
|  | <b>47130</b> | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>47145</b> | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III        |  | <b>81-47105</b> | IN/EX; 11.99/ x 7 x 45 G1                                  |

|  |                     |                   |
|--|---------------------|-------------------|
|  | <b>7.07152.01.0</b> | mechanical; metal |
|--|---------------------|-------------------|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.00468.66.0</b> | fuel supply unit; in-tank; electrical |
|  | <b>3.32038.03.0</b> | fuel tank seal; in-tank               |

cont...

V

|           |                                      |   |       |   |
|-----------|--------------------------------------|---|-------|---|
|           | <b>7.22517.04.0</b>                  | ACF-valve; electrical   |       |   |
|           | <b>50 007 605</b>                    | hydraulic; Outer Ø: 32; length: 26  |       |   |
| <b>48</b> |                                      | <b>83</b>   |       |   |
|           | <b>B 4204</b>                        | <b>S</b>  |       |   |
|           |                                      | 07.1995 → 08.1999   | B A 4 | 1948 cm <sup>3</sup> 4V 100-103 kW 136-140 PS 10,3 - 90                 |
|           | <b>S40 I (644), V40 Estate (645)</b> |   |       |   |
|           | <b>47130</b>                         | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III   |       | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|           | <b>47145</b>                         | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III  |       | <b>81-47105</b> IN/EX; 11.99/ x 7 x 45 G1                               |
|           | <b>7.07152.01.0</b>                  | mechanical; metal   |       |   |
|           | <b>3.32038.03.0</b>                  | fuel tank seal; in-tank   |       |   |
|           | <b>7.18222.01.0</b>                  | intake manifold pressure sensor; pneumatic  |       |   |
|           | <b>7.22517.04.0</b>                  | ACF-valve; electrical   |       |   |
|           | <b>7.06117.16.0</b>                  | control valve, camshaft adjustment; electro-hydraulic, Without deposit return for used part. No return of the solenoid valve. |       |   |
|           | <b>7.22240.09.0</b>                  | electric switchover valve (EGR); electrical   |       |   |
|           | <b>7.22240.15.0</b>                  | electric switchover valve (air control); electrical   |       |   |
|           | <b>7.06269.09.0</b>                  | idle controller; electrical   |       |   |
|           | <b>7.05270.71.0</b>                  | lambda sensor; control sensor; heated   |       |   |
|           | <b>50 007 605</b>                    | hydraulic; Outer Ø: 32; length: 26  |       |   |
| <b>49</b> |                                      | <b>83</b>   |       |   |
|           | <b>B 4204</b>                        | <b>T</b>  |       |   |
|           |                                      | 10.1997 → 12.2000   | B A 4 | 1948 cm <sup>3</sup> 4V 118-119 kW 160-162 PS 9 - 90                    |
|           | <b>V40 Estate (645)</b>              |   |       |   |
|           | <b>47130</b>                         | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III   |       | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|           | <b>47145</b>                         | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III  |       | <b>81-47105</b> IN/EX; 11.99/ x 7 x 45 G1                               |
|           | <b>7.07152.01.0</b>                  | mechanical; metal   |       |   |
|           | <b>7.07759.12.0</b>                  | air mass sensor; electrical   |       |   |
|           | <b>7.22517.04.0</b>                  | ACF-valve; electrical   |       |   |
|           | <b>7.22517.06.0</b>                  | ACF-valve; electrical   |       |   |
|           | <b>7.06117.17.0</b>                  | control valve, camshaft adjustment; electro-hydraulic, Without deposit return for used part. No return of the solenoid valve. |       |   |
|           | <b>7.22240.09.0</b>                  | electric switchover valve (EGR); electrical   |       |   |
|           | <b>7.06269.09.0</b>                  | idle controller; electrical   |       |   |
|           | <b>7.05270.74.0</b>                  | lambda sensor; Diagnosis probe; heated  |       |   |
|           | <b>7.05270.75.0</b>                  | lambda sensor; control sensor; heated   |       |   |
|           | <b>50 007 605</b>                    | hydraulic; Outer Ø: 32; length: 26  |       |   |



|  |              |   |
|--|--------------|---|
|  | 7.22299.03.0 | cut-off secondary air valve; pneumatic  |
|  | 7.05817.10.0 | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic |
|  | 7.22517.04.0 | ACF-valve; electrical   |
|  | 7.22517.06.0 | ACF-valve; electrical   |

|           |                             |  |
|-----------|-----------------------------|--|
| <b>53</b> |                             | <b>83</b>  |
|           | B 5244                      | <b>SG</b>  |
|           |                             | 07.1999 → 12.2000 BG 5 2435 cm <sup>3</sup> 4V 103 kW 140 PS ⚙️10,3 - 90 |
|           | S70 (874), V70 I (875, 876) |  |

|  |              |   |
|--|--------------|---|
|  | 81-47105     | IN/EX; 11.99/ x 7 x 45 G1   |
|  | 7.07152.01.0 | mechanical; metal   |
|  | 7.02701.70.0 | fuel pump; in-tank; electrical  |
|  | 7.21857.01.0 | secondary air pump; electrical  |
|  | 7.22299.03.0 | cut-off secondary air valve; pneumatic  |
|  | 7.18222.01.0 | intake manifold pressure sensor; pneumatic  |
|  | 7.05817.10.0 | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic |
|  | 7.22240.09.0 | electric switchover valve (EGR); electrical   |

|           |                       |  |
|-----------|-----------------------|--|
| <b>54</b> |                       | <b>83</b>  |
|           | B 5244                | <b>SG2</b>   |
|           |                       | 03.1999 → 12.2000 BG 5 2435 cm <sup>3</sup> 4V 103 kW 140 PS ⚙️10,3 - 90 |
|           | V70, V70 I (875, 876) |  |

|  |              |  |
|--|--------------|--|
|  | 81-47105     | IN/EX; 11.99/ x 7 x 45 G1              |
|  | 7.07152.01.0 | mechanical; metal, →11.2000            |
|  | 7.02701.70.0 | fuel pump; in-tank; electrical         |
|  | 7.21857.01.0 | secondary air pump; electrical         |
|  | 7.22299.03.0 | cut-off secondary air valve; pneumatic |

|           |                             |  |
|-----------|-----------------------------|--|
| <b>55</b> |                             | <b>83</b>  |
|           | B 5244                      | <b>T</b>   |
|           |                             | 04.1996 → 12.2000 B A 5 2435 cm <sup>3</sup> 4V 142 kW 193 PS ⚙️9,1 - 90 |
|           | S70 (874), V70 I (875, 876) |  |

|  |              |  |
|--|--------------|--|
|  | 81-47105     | IN/EX; 11.99/ x 7 x 45 G1                                  |
|  | 7.07152.01.0 | mechanical; metal  |
|  | 7.02701.70.0 | fuel pump; in-tank; electrical                             |
|  | 7.22701.05.0 | air mass sensor; electrical, Sensor without measuring tube |
|  | 7.21857.01.0 | secondary air pump; electrical                             |

cont...



|  |              |   |
|--|--------------|---|
|  | 7.22299.03.0 | cut-off secondary air valve; pneumatic  |
|  | 7.05817.10.0 | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic |
|  | 7.22517.04.0 | ACF-valve; electrical   |
|  | 7.28194.01.0 | ACF-valve; electrical   |
|  | 7.05270.62.0 | lambda sensor; control sensor; heated   |
|  | 7.05270.80.0 | lambda sensor; control sensor; heated   |
|  | 7.05270.61.0 | lambda sensor; heated   |
|  | 7.05270.67.0 | lambda sensor; heated   |
|  | 50 007 605   | hydraulic; Outer Ø: 32; length: 26  |

|           |                  |  |
|-----------|------------------|--|
| <b>56</b> |                  | <b>83</b>  |
|           | B 5244           | T2   |
|           |                  | 03.1999 → 12.2000 B A 5 2435 cm <sup>3</sup> 4V 195 kW 265 PS 9,1 - 90 |
|           | V70 I (875, 876) |  |

|  |              |  |
|--|--------------|--|
|  | 7.22701.05.0 | air mass sensor; electrical, Sensor without measuring tube |
|  | 7.21857.01.0 | secondary air pump; electrical                             |
|  | 7.22299.03.0 | cut-off secondary air valve; pneumatic                     |
|  | 7.22517.04.0 | ACF-valve; electrical                                      |
|  | 7.28194.01.0 | ACF-valve; electrical                                      |
|  | 7.05270.80.0 | lambda sensor; control sensor; heated                      |
|  | 7.05270.67.0 | lambda sensor; heated                                      |

|           |                             |   |
|-----------|-----------------------------|---|
| <b>57</b> |                             | <b>83</b>   |
|           | B 5252                      | 01.1993 → 07.1994 B 5 2435 cm <sup>3</sup> 2V 103 kW 140 PS 10 - 90 |
|           | 850 (854), 850 Estate (855) |   |

|  |              |  |
|--|--------------|--|
|  | 7.02701.70.0 | fuel pump; in-tank; electrical             |
|  | 7.18222.01.0 | intake manifold pressure sensor; pneumatic |

|           |  |   |
|-----------|--|---|
| <b>58</b> |  | <b>83</b>   |
|           | B 5252   | FS  |
|           |  | 09.1993 → 11.2000 B 5 2435 cm <sup>3</sup> 2V 104-106 kW 141-144 PS 10 - 90 |
|           | 850 (854), 850 Estate (855), S70 (874), V70 I (875, 876) |   |

|  |              |   |
|--|--------------|---|
|  | 7.07152.01.0 | mechanical; metal   |
|  | 7.02701.70.0 | fuel pump; in-tank; electrical  |
|  | 7.21857.01.0 | secondary air pump; electrical  |
|  | 7.22299.03.0 | cut-off secondary air valve; pneumatic  |
|  | 7.18222.01.0 | intake manifold pressure sensor; pneumatic  |
|  | 7.05817.10.0 | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic |
|  | 7.22240.09.0 | electric switchover valve (EGR); electrical   |
|  | 7.05270.62.0 | lambda sensor; control sensor; heated   |



|           |                  |   |
|-----------|------------------|---|
| <b>59</b> |                  | <b>83</b>   |
|           | B 5254           | FS  |
|           |                  | 12.1995 → 05.2000 B 5 2435 cm <sup>3</sup> 4V 125 kW 170 PS $\xi$ 10,3 - 90 |
|           | V70 I (875, 876) |   |

|  |              |   |  |                 |  |
|--|--------------|---|--|-----------------|--|
|  | 47130        | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | 47145        | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III        |  | <b>81-47105</b> | IN/EX; 11.99/ x 7 x 45 G1                                  |
|  | 7.02701.70.0 | fuel pump; in-tank; electrical                      |  |                 |  |
|  | 7.21857.01.0 | secondary air pump; electrical                      |  |                 |  |
|  | 7.22299.03.0 | cut-off secondary air valve; pneumatic              |  |                 |  |
|  | 7.22517.04.0 | ACF-valve; electrical                               |  |                 |  |
|  | 7.22240.09.0 | electric switchover valve (EGR); electrical         |  |                 |  |

|           |  |   |
|-----------|--|---|
| <b>60</b> |  | <b>83</b>   |
|           | B 5254   | S   |
|           |  | 01.1992 → 11.2000 B 5 2435 cm <sup>3</sup> 4V 121-125 kW 165-170 PS $\xi$ 10,3 - 90 |
|           | 850 (854), 850 Estate (855), S70 (874), V70 I (875, 876) |   |

|  |              |   |  |                 |  |
|--|--------------|---|--|-----------------|--|
|  | 47130        | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III   |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | 47145        | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III  |  | <b>81-47105</b> | IN/EX; 11.99/ x 7 x 45 G1                                  |
|  | 7.07152.01.0 | mechanical; metal, 03.1999→   |  |                 |  |
|  | 7.02701.70.0 | fuel pump; in-tank; electrical  |  |                 |  |
|  | 7.21857.01.0 | secondary air pump; electrical  |  |                 |  |
|  | 7.21857.59.0 | secondary air pump; electrical  |  |                 |  |
|  | 7.22299.03.0 | cut-off secondary air valve; pneumatic  |  |                 |  |
|  | 7.05817.10.0 | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic |  |                 |  |
|  | 7.22517.04.0 | ACF-valve; electrical   |  |                 |  |
|  | 7.22517.06.0 | ACF-valve; electrical   |  |                 |  |
|  | 7.28194.01.0 | ACF-valve; electrical   |  |                 |  |
|  | 7.22240.09.0 | electric switchover valve (EGR); electrical   |  |                 |  |
|  | 7.05270.62.0 | lambda sensor; control sensor; heated   |  |                 |  |
|  | 50 007 605   | hydraulic; Outer $\varnothing$ : 32; length: 26   |  |                 |  |

|           |  |  |
|-----------|--|--|
| <b>61</b> |  | <b>83</b>  |
|           | B 5254   | T  |
|           |  | 05.1996 → 12.2000 B A 5 2435 cm <sup>3</sup> 4V 142 kW 193 PS $\xi$ 9 - 90 |
|           | 850 (854), 850 Estate (855), S70 (874), V70 I (875, 876) |  |

|  |              |  |  |                 |  |
|--|--------------|--|--|-----------------|--|
|  | 47130        | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III  |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | 47145        | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III   |  | <b>81-47105</b> | IN/EX; 11.99/ x 7 x 45 G1                                  |
|  | 7.07152.01.0 | mechanical; metal, 2.4 Turbo, 2.4 T5 AWD, 2.4 GLE, 2.4 GLE, 2.4 Turbo, 2.4 Turbo AWD: 03.1997→ |  |                 |  |
|  | 7.02701.70.0 | fuel pump; in-tank; electrical   |  |                 |  |

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|  | <b>7.07759.03.0</b> | air mass sensor; electrical   |
|  | <b>7.22701.05.0</b> | air mass sensor; electrical, Sensor without measuring tube  |
|  | <b>7.21857.01.0</b> | secondary air pump; electrical  |
|  | <b>7.22299.03.0</b> | cut-off secondary air valve; pneumatic  |
|  | <b>7.05817.10.0</b> | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic |
|  | <b>7.22517.04.0</b> | ACF-valve; electrical   |
|  | <b>7.22240.09.0</b> | electric switchover valve (EGR); electrical   |
|  | <b>7.05270.62.0</b> | lambda sensor; control sensor; heated   |
|  | <b>7.05270.80.0</b> | lambda sensor; control sensor; heated   |
|  | <b>7.05270.61.0</b> | lambda sensor; heated   |
|  | <b>7.05270.67.0</b> | lambda sensor; heated   |
|  | <b>50 007 605</b>   | hydraulic; Outer Ø: 32; length: 26  |

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| <b>62</b> |  | <b>83</b>   |
|           | <b>B 6304</b>                                | <b>F</b>  |
|           | 09.1990 → 07.1998                            | B 6 2922 cm <sup>3</sup> 4V 150-152 kW 204-207 PS 10,7 - 90 |
|           | <b>940 (944), 960 (964), 960 Kombi (965)</b> |   |
|           | <b>47130</b>                                 | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III         |
|           | <b>47145</b>                                 | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III                |
|           | <b>MK-7H</b>                                 | valve cotter; number of notches: 3; valve stem diameter: 7  |
|           | <b>81-47105</b>                              | IN/EX; 11.99/ x 7 x 45 G1                                   |
|           | <b>7.21565.70.0</b>                          | fuel pump; in-line; electrical                              |
|           | <b>7.22240.15.0</b>                          | electric switchover valve (air control); electrical         |

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| <b>63</b> |   | <b>83</b>   |
|           | <b>B 6304</b>                                 | <b>FS, GS</b>   |
|           | 08.1990 → 12.1998                             | B 6 2922 cm <sup>3</sup> 4V 132-150 kW 180-204 PS 10,7 - 90   |
|           | <b>960 (964), S90 (964), V90 Estate (965)</b> |   |
|           | <b>7.21565.70.0</b>                           | fuel pump; in-line; electrical  |
|           | <b>7.22299.03.0</b>                           | cut-off secondary air valve; pneumatic  |
|           | <b>7.05817.10.0</b>                           | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic |
|           | <b>7.22240.15.0</b>                           | electric switchover valve (air control); electrical   |

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| <b>64</b> |   | <b>83</b>  |
|           | <b>B 6304</b>   | <b>S</b>   |
|           | 08.1990 → 12.1996   | B 6 2922 cm <sup>3</sup> 4V 150 kW 204 PS 10,7 - 90        |
|           | <b>960 II (964), 960 II Estate (965), 960 Kombi (965)</b> |  |
|           | <b>47130</b>  | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III        |
|           | <b>47145</b>  | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III               |
|           | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7 |
|           | <b>81-47105</b>   | IN/EX; 11.99/ x 7 x 45 G1                                  |
|           | <b>7.07152.07.0</b>                                       | mechanical; metal  |
|           | <b>7.21565.70.0</b>                                       | fuel pump; in-line; electrical                             |
|           | <b>7.22240.15.0</b>                                       | electric switchover valve (air control); electrical        |
|           | <b>50 007 605</b>   | hydraulic; Outer Ø: 32; length: 26                         |

|           |   |   |                   |                 |  |                      |                      |            |            |            |        |      |  |  |
|-----------|---|---|-------------------|-----------------|--|----------------------|----------------------|------------|------------|------------|--------|------|--|--|
| <b>65</b> |   | <b>83</b>   |                   |                 |  |                      |                      |            |            |            |        |      |  |  |
|           | <b>B 6304</b>   | <b>S2</b>   | 11.1996 → 12.1998 | B               | 6  | 2922 cm <sup>3</sup> | 4V                   | 132-135 kW | 180-184 PS | λ10,7      | - 90   |      |  |  |
|           | <b>S90 (964), V90 Estate (965)</b>                                    |   |                   |                 |  |                      |                      |            |            |            |        |      |  |  |
|           | <b>7.07152.07.0</b>   | mechanical; metal, 05.1998 →  |                   |                 |  |                      |                      |            |            |            |        |      |  |  |
|           | <b>7.22299.03.0</b>   | cut-off secondary air valve; pneumatic  |                   |                 |  |                      |                      |            |            |            |        |      |  |  |
|           | <b>7.05817.10.0</b>   | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic                             |                   |                 |  |                      |                      |            |            |            |        |      |  |  |
|           | <b>7.22240.15.0</b>   | electric switchover valve (air control); electrical   |                   |                 |  |                      |                      |            |            |            |        |      |  |  |
| <b>66</b> |   | <b>83</b>   |                   |                 |  |                      |                      |            |            |            |        |      |  |  |
|           | <b>GB 5252</b>  | <b>S</b>  | 05.1998 → 11.2000 | BG              | 5  | 2435 cm <sup>3</sup> | 2V                   | 106 kW     | 144 PS     |            | - 90   |      |  |  |
|           | <b>S70 (874), V70 I (875, 876)</b>                                    |   |                   |                 |  |                      |                      |            |            |            |        |      |  |  |
|           | <b>7.02701.70.0</b>   | fuel pump; in-tank; electrical  |                   |                 |  |                      |                      |            |            |            |        |      |  |  |
|           | <b>7.21857.01.0</b>   | secondary air pump; electrical  |                   |                 |  |                      |                      |            |            |            |        |      |  |  |
|           | <b>7.22299.03.0</b>   | cut-off secondary air valve; pneumatic  |                   |                 |  |                      |                      |            |            |            |        |      |  |  |
|           | <b>7.05817.10.0</b>   | non-return valve (secondary air); non-return valve (exhaust gas recirculation); non-return valve (intake manifold); pneumatic                             |                   |                 |  |                      |                      |            |            |            |        |      |  |  |
| <b>67</b> |   | <b>83</b>   |                   |                 |  |                      |                      |            |            |            |        |      |  |  |
|           | <b>B 6304</b>   | <b>F2</b>   | 08.1990 → 07.1998 | B               | 6  | 2922 cm <sup>3</sup> | 4V                   | 135 kW     | 184 PS     | λ10,7:1    | - 90   |      |  |  |
|           | <b>940 (944)</b>  |   |                   |                 |  |                      |                      |            |            |            |        |      |  |  |
|           | <b>47130</b>  | EX; 27 x 7 x 103.3 x A/S - Cr - 45° - VS - 22 - III   |                   | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |                      |                      |            |            |            |        |      |  |  |
|           | <b>47145</b>  | IN; 31 x 7 x 104.1 x S - Cr - 45° - 22 - III  |                   | <b>81-47105</b> | IN/EX; 11.99/ x 7 x 45 G1                                  |                      |                      |            |            |            |        |      |  |  |
| <b>68</b> |   | <b>88.9</b>   |                   |                 |  |                      |                      |            |            |            |        |      |  |  |
|           | <b>B 19</b>   | <b>E</b>  | 08.1984 → 12.1993 | B               | 4  | 1986 cm <sup>3</sup> | 2V                   | 74-86 kW   | 101-117 PS | λ9,2       | - 80   |      |  |  |
|           | <b>240 (P242, P244)</b>   |   |                   |                 |  |                      |                      |            |            |            |        |      |  |  |
|           | <b>80 00272 1 0 000</b>   | Ø88.9; STD; set: 1; [R G3 CR 2] [NM 2] [D 4.747]  |                   |                 |  |                      |                      |            |            |            |        |      |  |  |
|           | <b>87 836 610</b>   | [Set] HL 0,25 Ø 63.204 / 67.462 / 28.200 / 2.110 St/B/G; PASS-L 0,25 Ø 63.204 / 67.463 / 39.014 / 2.110 St/B/G<br><b>87 836 620 0,50 / 87 836 600 STD</b> |                   |                 |  |                      |                      |            |            |            |        |      |  |  |
|           | <b>4718</b>   | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III   |                   | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |                      |                      |            |            |            |        |      |  |  |
|           | <b>4717</b>   | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III  |                   | <b>81-4719</b>  | EX; 13.5/ x 8 x 52 G1                                      |                      |                      |            |            |            |        |      |  |  |
|           |   |   |                   | <b>81-4717</b>  | EX; 13.5/ x 8 x 59 G1                                      |                      |                      |            |            |            |        |      |  |  |
|           |   |   |                   | <b>81-4716</b>  | IN; 13.5/ x 8 x 52 G1                                      |                      |                      |            |            |            |        |      |  |  |
| <b>69</b> |   | <b>88.9</b>   |                   |                 |  |                      |                      |            |            |            |        |      |  |  |
|           | <b>B 19</b>   | <b>ET</b>   | 08.1983 → 05.1993 | B               | A  | 4                    | 1986 cm <sup>3</sup> | 2V         | 100-110 kW | 136-150 PS | λ9,3:1 | - 80 |  |  |
|           | <b>B 200</b>  | <b>E</b>  | 08.1983 → 12.1993 | B               |  | 4                    | 1986 cm <sup>3</sup> | 2V         | 82-89 kW   | 112-121 PS | λ10:1  | - 80 |  |  |
|           | <b>240 (P242, P244), 240 Kombi (P245), 740 Kombi (745), 940 (944)</b> |   |                   |                 |  |                      |                      |            |            |            |        |      |  |  |
|           | <b>4718</b>   | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III   |                   | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |                      |                      |            |            |            |        |      |  |  |
|           | <b>4717</b>   | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III  |                   | <b>81-4719</b>  | EX; 13.5/ x 8 x 52 G1                                      |                      |                      |            |            |            |        |      |  |  |
|           |   |   |                   | <b>81-4717</b>  | EX; 13.5/ x 8 x 59 G1                                      |                      |                      |            |            |            |        |      |  |  |
|           |   |   |                   | <b>81-4716</b>  | IN; 13.5/ x 8 x 52 G1                                      |                      |                      |            |            |            |        |      |  |  |

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| <b>70</b> |  | <b>88.9</b>  |
|           | <b>B 200</b>   | <b>F</b>   |
|           | 09.1988 → 07.1994  | B 4 1986 cm <sup>3</sup> 2V 80-82 kW 109-112 PS $\epsilon$ 10:1 - 80 |
|           | <b>240 (P242, P244), 240 Kombi (P245), 740 (744), 740 Kombi (745), 940 (944), 940 Kombi (945), 960 (964)</b> |  |
|           | <b>4718</b>  | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III                  |
|           | <b>4717</b>  | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III                         |
|           | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8           |
|           | <b>81-4719</b>   | EX; 13.5/ x 8 x 52 G1  |
|           | <b>81-4717</b>   | EX; 13.5/ x 8 x 59 G1  |
|           | <b>81-4716</b>   | IN; 13.5/ x 8 x 52 G1  |
|           | <b>50 005 106</b>  | mechanical; metal  |
|           | <b>7.21565.70.0</b>  | fuel pump; in-line; electrical                                       |
|           | <b>7.07759.14.0</b>  | air mass sensor; electrical  |

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| <b>71</b> |   | <b>88.9</b>   |
|           | <b>B 200</b>  | <b>FT</b>   |
|           | 08.1990 → 10.1998   | B A 4 1986 cm <sup>3</sup> 2V 105-114 kW 143-155 PS $\epsilon$ 8,5 - 80 |
|           | <b>740 (744), 740 Kombi (745), 940 (944), 940 II (944), 940 II Estate (945), 940 Kombi (945), 960 (964)</b> |   |
|           | <b>4718</b>   | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III                     |
|           | <b>4717</b>   | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III                            |
|           | <b>MK-8H</b>  | valve cotter; number of notches: 3; valve stem diameter: 8              |
|           | <b>81-4719</b>  | EX; 13.5/ x 8 x 52 G1   |
|           | <b>81-4717</b>  | EX; 13.5/ x 8 x 59 G1   |
|           | <b>81-4716</b>  | IN; 13.5/ x 8 x 52 G1   |
|           | <b>7.07759.14.0</b>   | air mass sensor; electrical   |

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| <b>72</b> |  | <b>88.9</b>  |
|           | <b>B 200</b>   | <b>G</b>   |
|           | 08.1985 → 12.1995  | B 4 1986 cm <sup>3</sup> 2V 80-89 kW 109-121 PS $\epsilon$ 10:1 - 80 |
|           | <b>740 (744), 740 Kombi (745), 940 (944), 940 II (944), 940 II Estate (945), 940 Kombi (945)</b> |  |
|           | <b>81-4719</b>   | EX; 13.5/ x 8 x 52 G1  |
|           | <b>81-4716</b>   | IN; 13.5/ x 8 x 52 G1  |
|           | <b>7.21565.70.0</b>  | fuel pump; in-line; electrical                                       |

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| <b>73</b> |   | <b>88.9</b>  |
|           | <b>B 204</b>  | <b>E</b>   |
|           | 09.1990 → 08.1993   | B 4 1986 cm <sup>3</sup> 4V 100-103 kW 136-140 PS $\epsilon$ 10,1:1 - 80 |
|           | <b>940 (944), 940 Kombi (945), 960 (964), 960 Kombi (965)</b> |  |
|           | <b>105-35501</b>  | EX; 29 x 7 x 108.3 x A/S - Cr - 45° - VS - 22 - III                      |
|           | <b>81-5200</b>  | IN/EX; 12.05/ x 7 x 49.5 G1  |
|           | <b>81-47113</b>   | IN/EX; 12/ x 7 x 55 G1   |
|           | <b>7.21565.70.0</b>   | fuel pump; in-line; electrical   |
|           | <b>7.07759.14.0</b>   | air mass sensor; electrical  |
|           | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7               |

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| <b>74</b> |   | <b>88.9</b>  |
|           | <b>B 204</b>  | <b>FT</b>  |
|           | 08.1990 → 05.1997   | B LA 4 1986 cm <sup>3</sup> 4V 102-140 kW 139-190 PS $\epsilon$ 8,2 - 80 |
|           | <b>940 (944), 940 II (944), 940 II Estate (945), 960 (964), 960 Kombi (965)</b> |  |
|           | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7               |
|           | <b>81-33122</b>   | EX; 11.04/ x 6 x 39 G2   |
|           | <b>81-33121</b>   | IN/EX; 11.04/ x 6 x 39 B1  |
|           | <b>81-33111</b>   | IN/EX; 11.05/ x 6 x 36 B1  |
|           | <b>81-33118</b>   | IN/EX; 11.15/ x 6 x 36 B1  |

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|           |  | <b>81-47113</b>  | IN/EX; 12/ x 7 x 55 G1  |
|           | <b>50 005 106</b>  | mechanical; metal  |   |
| <b>75</b> |  | <b>88.9</b>  |   |
|           | <b>B 30</b>  | <b>A</b>   |   |
|           |  | 10.1974 → 11.1991  | B 6 2978 cm <sup>3</sup> 2V 92-96 kW 125-131 PS 9,3:1 - 80  |
|           | <b>C SERIES</b>  |  |   |
|           | <b>87 779 610</b>  | [Set] HL 0,25 Ø 63.204 / 67.462 / 28.200 / 2.110 St/B/G; PASS-L 0,25 Ø 63.204 / 67.463 / 39.014 / 2.110 St/B/G     |   |
|           | <b>81-4719</b>   | EX; 13.5/ x 8 x 52 G1  |   |
|           | <b>81-4717</b>   | EX; 13.5/ x 8 x 59 G1  |   |
|           | <b>81-4716</b>   | IN; 13.5/ x 8 x 52 G1  |   |
| <b>76</b> |  | <b>91</b>  |   |
|           | <b>B 280</b>   | <b>F</b>   |   |
|           |  | 05.1986 → 08.1991  | B 6 2849 cm <sup>3</sup> 2V 105-108 kW 143-147 PS 9,5:1 - 73  |
|           | <b>760 (704, 764)</b>  |  |   |
|           | <b>7.21565.70.0</b>  | fuel pump; in-line; electrical   |   |
| <b>77</b> |  | <b>96</b>  |   |
|           | <b>B 230</b>   | <b>E</b>   |   |
|           |  | 01.1985 → 04.1997  | B 4 2316 cm <sup>3</sup> 2V 89-98 kW 121-133 PS 10,3 - 80   |
|           | <b>740 (744), 940 (944)</b>  |  |   |
|           | <b>80 00349 1 0 000</b>  | Ø96; STD; set: 1; [R G6 CR 1.75] [NM 1.75] [SSF 3.5]   |   |
|           | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8   | <b>81-4719</b> EX; 13.5/ x 8 x 52 G1<br><b>81-4717</b> EX; 13.5/ x 8 x 59 G1<br><b>81-4716</b> IN; 13.5/ x 8 x 52 G1  |
|           | <b>50 005 106</b>  | mechanical; metal  |   |
| <b>78</b> |  | <b>96</b>  |   |
|           | <b>B 230</b>   | <b>F</b>   |   |
|           |  | 08.1986 → 07.1995  | B 4 2316 cm <sup>3</sup> 2V 81-100 kW 110-136 PS 9 - 80   |
|           | <b>240 (P242, P244), 240 Kombi (P245), 740, 740 (744), 740 Kombi (745)</b>                       |  |   |
|           | <b>80 00349 1 0 000</b>  | Ø96; STD; set: 1; [R G6 CR 1.75] [NM 1.75] [SSF 3.5]   |   |
|           | <b>4718</b>  | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8<br><b>81-4719</b> EX; 13.5/ x 8 x 52 G1<br><b>81-4717</b> EX; 13.5/ x 8 x 59 G1<br><b>81-4716</b> IN; 13.5/ x 8 x 52 G1 |
|           | <b>4717</b>  | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III   |   |
|           | <b>50 005 106</b>  | mechanical; metal  |   |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |
|           | <b>7.21565.70.0</b>  | fuel pump; in-line; electrical   |   |
|           | <b>7.07759.14.0</b>  | air mass sensor; electrical  |   |
| <b>79</b> |  | <b>96</b>  |   |
|           | <b>B 230</b>   | <b>FB, FD</b>  |   |
|           |  | 08.1984 → 10.1998  | B 4 2316 cm <sup>3</sup> 2V 85-118 kW 116-160 PS 9,8 - 80   |
|           | <b>740 (744), 740 Kombi (745), 940 (944), 940 II (944), 940 II Estate (945), 940 Kombi (945)</b> |  |   |
|           | <b>80 00349 1 0 000</b>  | Ø96; STD; set: 1; [R G6 CR 1.75] [NM 1.75] [SSF 3.5]   |   |
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|  | <b>4718</b> | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve coter; number of notches: 3; valve stem diameter: 8 |
|  | <b>4717</b> | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III        |  | <b>81-4719</b> | EX; 13.5/ x 8 x 52 G1                                     |
|  |             |   |  | <b>81-4717</b> | EX; 13.5/ x 8 x 59 G1                                     |
|  |             |   |  | <b>81-4716</b> | IN; 13.5/ x 8 x 52 G1                                     |

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.21565.70.0</b> | fuel pump; in-line; electrical |
|--|---------------------|--------------------------------|

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|--|---------------------|-----------------------------|
|  | <b>7.07759.14.0</b> | air mass sensor; electrical |
|--|---------------------|-----------------------------|

|           |   |   |
|-----------|---|---|
| <b>80</b> |   | <b>96</b>   |
|           | <b>B 230</b>  | <b>FK</b>   |
|           |   | 05.1991 → 10.1998 B A 4 2316 cm <sup>3</sup> 2V 99 kW 135 PS 8,7 - 80 |
|           | <b>940 (944), 940 II (944), 940 II Estate (945)</b> |   |

|  |             |   |  |                |   |
|--|-------------|---|--|----------------|---|
|  | <b>4718</b> | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve coter; number of notches: 3; valve stem diameter: 8 |
|  | <b>4717</b> | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III        |  | <b>81-4719</b> | EX; 13.5/ x 8 x 52 G1                                     |
|  |             |   |  | <b>81-4717</b> | EX; 13.5/ x 8 x 59 G1                                     |
|  |             |   |  | <b>81-4716</b> | IN; 13.5/ x 8 x 52 G1                                     |

|  |                     |                             |
|--|---------------------|-----------------------------|
|  | <b>7.07759.14.0</b> | air mass sensor; electrical |
|--|---------------------|-----------------------------|

|           |  |  |
|-----------|--|--|
| <b>81</b> |  | <b>96</b>  |
|           | <b>B 230</b>   | <b>FT</b>  |
|           |  | 01.1988 → 12.1998 B A 4 2316 cm <sup>3</sup> 2V 115-151 kW 156-205 PS 8,5-8,7 - 80 |
|           | <b>740 (744), 740 Kombi (745), 760 (704, 764), 940 (944), 940 II (944), 940 II Estate (945), 940 Kombi (945), 960 (964), 960 Kombi (965)</b> |  |

|  |             |   |  |                |   |
|--|-------------|---|--|----------------|---|
|  | <b>4718</b> | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve coter; number of notches: 3; valve stem diameter: 8 |
|  | <b>4717</b> | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III        |  | <b>81-4719</b> | EX; 13.5/ x 8 x 52 G1                                     |
|  |             |   |  | <b>81-4717</b> | EX; 13.5/ x 8 x 59 G1                                     |
|  |             |   |  | <b>81-4716</b> | IN; 13.5/ x 8 x 52 G1                                     |

|  |                   |                   |
|--|-------------------|-------------------|
|  | <b>50 005 106</b> | mechanical; metal |
|--|-------------------|-------------------|

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.21565.70.0</b> | fuel pump; in-line; electrical |
|--|---------------------|--------------------------------|

|  |                     |                             |
|--|---------------------|-----------------------------|
|  | <b>7.07759.14.0</b> | air mass sensor; electrical |
|--|---------------------|-----------------------------|

|           |                                   |  |
|-----------|-----------------------------------|--|
| <b>82</b> |                                   | <b>96</b>  |
|           | <b>B 230</b>                      | <b>FT+</b>   |
|           |                                   | 08.1991 → 07.1993 B A 4 2316 cm <sup>3</sup> 2V 140 kW 190 PS 8,7:1 - 80 |
|           | <b>940 (944), 940 Kombi (945)</b> |  |




|  |             |   |  |                |   |
|--|-------------|---|--|----------------|---|
|  | <b>4718</b> | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve coter; number of notches: 3; valve stem diameter: 8 |
|  | <b>4717</b> | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III        |  | <b>81-4719</b> | EX; 13.5/ x 8 x 52 G1                                     |
|  |             |   |  | <b>81-4717</b> | EX; 13.5/ x 8 x 59 G1                                     |
|  |             |   |  | <b>81-4716</b> | IN; 13.5/ x 8 x 52 G1                                     |






|  |                   |                   |
|--|-------------------|-------------------|
|  | <b>50 005 106</b> | mechanical; metal |
|--|-------------------|-------------------|

|  |                     |                             |
|--|---------------------|-----------------------------|
|  | <b>7.07759.14.0</b> | air mass sensor; electrical |
|--|---------------------|-----------------------------|

|           |   |  |
|-----------|---|--|
| <b>83</b> |   | <b>96</b>  |
|           | B 230   | G  |
|           | 08.1990 → 12.1994   | B 4 2316 cm <sup>3</sup> 2V 90-96 kW 122-131 PS $\epsilon$ 9,3 - 80    |
|           | 940 (944)   |  |
|           | 4718  | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III                    |
|           | 4717  | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III                           |
|           | <b>MK-8H</b>  | valve cotter; number of notches: 3; valve stem diameter: 8             |
|           | <b>81-4719</b>  | EX; 13.5/ x 8 x 52 G1  |
|           | <b>81-4717</b>  | EX; 13.5/ x 8 x 59 G1  |
|           | <b>81-4716</b>  | IN; 13.5/ x 8 x 52 G1  |
|           | 7.21565.70.0  | fuel pump; in-line; electrical   |
|           | 7.07759.14.0  | air mass sensor; electrical  |
| <b>84</b> |   | <b>96</b>  |
|           | B 230   | GT   |
|           | 09.1989 → 08.1991   | B LA 4 2316 cm <sup>3</sup> 2V 121-125 kW 165-170 PS $\epsilon$ 9 - 80 |
|           | 740 (744), 740 Kombi (745)  |  |
|           | 4718  | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III                    |
|           | 4717  | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III                           |
|           | <b>MK-8H</b>  | valve cotter; number of notches: 3; valve stem diameter: 8             |
|           | <b>81-4719</b>  | EX; 13.5/ x 8 x 52 G1  |
|           | <b>81-4717</b>  | EX; 13.5/ x 8 x 59 G1  |
|           | <b>81-4716</b>  | IN; 13.5/ x 8 x 52 G1  |
|           | 7.21565.70.0  | fuel pump; in-line; electrical   |
|           | 7.07759.14.0  | air mass sensor; electrical  |
| <b>85</b> |   | <b>96</b>  |
|           | B 234   | F  |
|           | 08.1988 → 08.1992   | B 4 2316 cm <sup>3</sup> 4V 111-117 kW 151-159 PS $\epsilon$ 10 - 80   |
|           | 740 (744), 740 Kombi (745), 940 (944), 940 Kombi (945), 960 (964) |  |
|           | 4730  | EX; 31.5 x 7 x 122.3 x A/S - Cr - 45° - VS - 22 - III                  |
|           | 4729  | IN; 34.5 x 7 x 122.5 x A/S - Cr - 45° - 22 - III                       |
|           | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7             |
|           | <b>81-47113</b>   | IN/EX; 12/ x 7 x 55 G1   |
|           | 7.21565.70.0  | fuel pump; in-line; electrical   |
|           | 7.07759.14.0  | air mass sensor; electrical  |
| <b>86</b> |   | <b>96</b>  |
|           | B 234   | G  |
|           | 08.1990 → 07.1991   | B 4 2316 cm <sup>3</sup> 4V 114 kW 155 PS $\epsilon$ 10:1 - 80         |
|           | 940 (944)   |  |
|           | 7.21565.70.0  | fuel pump; in-line; electrical   |



|  | Cyl. |   |  | cm <sup>3</sup> |  | Comp. Ratio | kW | PS | Pos |
|---|------|---|---|-----------------|---|-------------|----|----|-----|
|   |      |   | mm  |                 |   | ε           |    |    |     |
| ABX   | B    | 4 | 81 x 77,4   | 1595            | 2   | 9:1         | 53 | 72 | 1   |
| ACR   | B    | 4 | 81 x 77,4   | 1595            | 2   | 9           | 53 | 72 | 2   |






|  |                   |  | Pos |  |  |  | Pos |
|---|-------------------|---|-----|--|--|---|-----|
|  |                   |   |     |  |  |   |     |
| JETTA (1G2, 1G3)  |                   |   |     |  |  |   |     |
| 1.6   | 05.1991 → 07.1997 | ABX   | B   | 1  |  |   |     |
| 1.6   | 03.1992 → 12.1999 | ACR   | B   | 2  |  |   |     |

V

| 1  |                  | 81  |    |    |                      |    |       |       |     |        |  |  |  |  |
|--|------------------|---|----|----|----------------------|----|-------|-------|-----|--------|--|--|--|--|
|  | ABX              | 05.1991 → 07.1997   | B  | 4  | 1595 cm <sup>3</sup> | 2V | 53 kW | 72 PS | 9:1 | - 77.4 |  |  |  |  |
|  | JETTA (1G2, 1G3) |   |    |    |                      |    |       |       |     |        |  |  |  |  |
|  | 93 872 600       | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3 |    |    |                      |    |       |       |     |        |  |  |  |  |
|  | 93 872 610       | 81.26 / 93 872 620 81.51  |    |    |                      |    |       |       |     |        |  |  |  |  |
|  | R                | 1.5   | CR | G6 |                      |    |       |       |     |        |  |  |  |  |
|  | NM               | 1.75  |    |    |                      |    |       |       |     |        |  |  |  |  |
|  | DSF              | 3   |    | CR |                      |    |       |       |     |        |  |  |  |  |
| → 80 00010 1 1 ..., 80 00010 1 2 ..., 80 00010 1 3 ... |                  |   |    |    |                      |    |       |       |     |        |  |  |  |  |
| exchangeable only in sets                              |                  |   |    |    |                      |    |       |       |     |        |  |  |  |  |
|  | 80 00010 1 1 000 | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]  |    |    |                      |    |       |       |     |        |  |  |  |  |
|  |                  | 80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00                                      |    |    |                      |    |       |       |     |        |  |  |  |  |
|  | 80 00010 1 2 000 | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]   |    |    |                      |    |       |       |     |        |  |  |  |  |
|  |                  | 80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50   |    |    |                      |    |       |       |     |        |  |  |  |  |
|  | 80 00010 1 3 000 | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]   |    |    |                      |    |       |       |     |        |  |  |  |  |
|  |                  | 80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50   |    |    |                      |    |       |       |     |        |  |  |  |  |
|  | 87 200 610       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G   |    |    |                      |    |       |       |     |        |  |  |  |  |
|  |                  | 87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00  |    |    |                      |    |       |       |     |        |  |  |  |  |
|  | 7.07919.08.0     |   |    |    |                      |    |       |       |     |        |  |  |  |  |
|  | 7.02242.10.0     | fuel pump; mechanical   |    |    |                      |    |       |       |     |        |  |  |  |  |
| 2  |                  | 81  |    |    |                      |    |       |       |     |        |  |  |  |  |
|  | ACR              | 03.1992 → 12.1999   | B  | 4  | 1595 cm <sup>3</sup> | 2V | 53 kW | 72 PS | 9   | - 77.4 |  |  |  |  |
|  | JETTA (1G2, 1G3) |   |    |    |                      |    |       |       |     |        |  |  |  |  |
|  | 7.02242.10.0     | fuel pump; mechanical   |    |    |                      |    |       |       |     |        |  |  |  |  |

|    | Cyl. | mm        | cm <sup>3</sup> |   | Comp. Ratio | kW    | PS    | Pos |
|----|------|-----------|-----------------|---|-------------|-------|-------|-----|
|    |      |           |                 |   |             |       |       | ε   |
| JV | B 4  | 81 x 86,4 | 1781            | 2 | 9           | 66-70 | 90-95 | 1   |








|  |  | Pos |  |  | Pos |
|---|---|-----|--|---|-----|
|  |   |     |  |   |     |
| <b>SANTANA Estate (331, 334)</b>  |   |     |  |   |     |
| 1.8   | 03.1985 → 12.2000   | JV  | B  |   | 1   |

| 1 |                           | 81  |   |
|---|---------------------------|---|---|
|   | JV                        | 03.1985 → 12.2000   | B 4 1781 cm <sup>3</sup> 2V 66-70 kW 90-95 PS 9 - 86.4                  |
|   | SANTANA Estate (331, 334) |   |   |
|   | 93 928 600                | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br>93 928 610 81.26 / 93 928 620 81.51 / 93 928 630 82.01<br>SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ 80 00010 1 1 ..., 80 00010 1 2 ..., 80 00010 1 3 ...<br>exchangeable only in sets |   |
|   | 80 00010 1 1 000          | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00  |   |
|   | 80 00010 1 2 000          | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50  |   |
|   | 80 00010 1 3 000          | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50  |   |
|   | 85 957 604                | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.   |   |
|   | 85 958 604                | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.  |   |
|   | 78 635 620                | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD  |   |
|   | 87 200 610                | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00, 01.1986→   |   |
|   | 87 205 610                | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove   |   |
|   | 87 324 690                | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |   |
|   | 87 581 610                | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove  |   |
|   | 33048                     | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|   | 33023                     | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|   | 331106                    | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III   | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |
|   | 3363                      | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|   | 33282                     | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|   | 33022                     | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III  | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1                           |
|   | 39136                     | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   |   |
|   | 50 007 594                | CAM, chilled cast iron  |   |
|   | 50 005 148                | mechanical; metal   |   |
|   | 50 005 151                | mechanical; metal, with backhousing   |   |
|   | 7.07152.46.0              | mechanical; metal; Impeller diameter: 59.5  |   |
|   | 7.21659.70.0              | fuel pump; in-line; electrical  |   |
|   | 7.02242.10.0              | fuel pump; mechanical   |   |
|   | 50 006 460                | hydraulic; height: 26; Outer Ø: 35; length: 26  |   |




# YULON

|       | Cyl. | mm          | cm <sup>3</sup> | Comp. Ratio | kW    | PS     | Pos |
|-------|------|-------------|-----------------|-------------|-------|--------|-----|
|       |      |             |                 |             |       |        |     |
| CA18S | B 4  | 82,7 x 83,6 | 1796            | 2 8,8       | 72-76 | 98-103 | 1   |



|  |  | Pos   |  |  | Pos |
|---|---|-------|--|---|-----|
|  |   |       |  |   |     |
| <b>101 FEELING</b>  |   |       |  |   |     |
| 1.8   | 01.1989 → 12.1993   | CA18S | B  |   | 1   |
| <b>YULON</b>  |   |       |  |   |     |
| 1.8 i   | 01.1993 → 12.1998   | CA18S | B  |   | 1   |

|          |                           |   |   |   |                      |    |          |           |     |        |
|----------|---------------------------|---|---|---|----------------------|----|----------|-----------|-----|--------|
| <b>1</b> | <b>82.7</b>               |   |   |   |                      |    |          |           |     |        |
|          | <b>CA18S</b>              | 01.1989 → 12.1998   | B | 4 | 1796 cm <sup>3</sup> | 2V | 72-76 kW | 98-103 PS | 8,8 | - 83.6 |
|          | <b>101 FEELING, YULON</b> |   |   |   |                      |    |          |           |     |        |
|          | <b>CB-1173GP 0.25</b>     | [Set] PL 0,25 Ø 44.724 / 48.000 / 18.600 / 1.633 St/B/G<br><b>CB-1173GP 0,50 / CB-1173GP 0,75 / CB-1173GP STD</b>                                       |   |   |                      |    |          |           |     |        |
|          | <b>MS-1173GP 0.25</b>     | [Set] HL 0,25 Ø 52.716 / 56.654 / 22.000 / 1.954 St/B/G; PASS-L 0,25 Ø 52.716 / 56.654 / 28.100 / 1.954 St/B/G<br><b>MS-1173GP 0,50 / MS-1173GP STD</b> |   |   |                      |    |          |           |     |        |
|          | <b>81-70002</b>           | EX; 11.03/ x 7 x 48 G1  |   |   |                      |    |          |           |     |        |
|          | <b>81-70001</b>           | IN; 11.03/ x 7 x 45 G1  |   |   |                      |    |          |           |     |        |

|  |   |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS    | Pos |
|---|---|---|------|--|-----------------|---|------------------|-------|-------|-----|
| 100 GL. 0.64  | B | 4 | 4    | 80 x 55,5  | 1116            | 2   | 9:1              | 44    | 60    | 1   |
| 128 A.000   | B | 4 | 4    | 80 x 55,5  | 1116            | 2   | 8,8              | 37-47 | 50-64 | 2   |
| 128 A.064   | B | 4 | 4    | 80 x 88,5  | 1116            | 2   | 9,2              | 40-45 | 54-61 | 3   |
| 128 AR.000  | B | 4 | 4    | 86 x 55,5  | 1290            | 2   | 9                | 48-49 | 65-67 | 6   |
| 149 A.000   | B | 4 | 4    | 84 x 71,5  | 1585            | 2   | 9,3              | 62    | 84    | 5   |
| 160 A1.000  | B | 4 | 4    | 80,5 x 67,4  | 1372            | 2   | 9,2              | 51-52 | 69-71 | 4   |

|                     |                   |              |   | Pos |  |  |  |  | Pos |
|---------------------|-------------------|--------------|---|-----|--|--|--|--|-----|
|                     |                   |              |   |     |  |  |  |  |     |
| <b>101 (1100)</b>   |                   |              |   |     |  |  |  |  |     |
| 1.1                 | 05.1975 → 12.1993 | 128 A.064    | B | 3   |  |  |  |  |     |
| 1.3                 | 10.1981 → 12.1993 | 128 AR.000   | B | 6   |  |  |  |  |     |
| <b>YUGO</b>         |                   |              |   |     |  |  |  |  |     |
| 55                  | 04.1980 → 06.1995 | 128 A.000    | B | 2   |  |  |  |  |     |
| 60 EFI (145 A)      | 08.1991 → 06.1995 | 100 GL. 0.64 | B | 1   |  |  |  |  |     |
| <b>YUGO FLORIDA</b> |                   |              |   |     |  |  |  |  |     |
| 1.4                 | 10.1991 → 06.1995 | 160 A1.000   | B | 4   |  |  |  |  |     |
| 1.6                 | 08.1989 → 06.1995 | 149 A.000    | B | 5   |  |  |  |  |     |

|          |                         |  |                   |   |   |                      |                 |                           |                          |      |        |  |  |
|----------|-------------------------|--|-------------------|---|---|----------------------|-----------------|---------------------------|--------------------------|------|--------|--|--|
| <b>1</b> |                         | <b>80</b>  |                   |   |   |                      |                 |                           |                          |      |        |  |  |
|          | <b>100 GL. 0.64</b>     |  | 08.1991 → 06.1995 | B | 4 | 1116 cm <sup>3</sup> | 2V              | 44 kW                     | 60 PS                    | ϕ9:1 | - 55.5 |  |  |
|          | <b>YUGO</b>             |  |                   |   |   |                      |                 |                           |                          |      |        |  |  |
|          | <b>80 00056 1 1 000</b> | Ø65; 17.00; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 3.947]  |                   |   |   |                      |                 |                           |                          |      |        |  |  |
|          | <b>RK-7</b>             | valve cotter; number of notches: 1; valve stem diameter: 7   |                   |   |   |                      |                 | <b>81-1755</b>            | IN/EX; 13/ x 7 x 42.2 G1 |      |        |  |  |
| <b>2</b> |                         | <b>80</b>  |                   |   |   |                      |                 |                           |                          |      |        |  |  |
|          | <b>128 A.000</b>        |  | 04.1980 → 06.1995 | B | 4 | 1116 cm <sup>3</sup> | 2V              | 37-47 kW                  | 50-64 PS                 | ϕ8,8 | - 55.5 |  |  |
|          | <b>YUGO</b>             |  |                   |   |   |                      |                 |                           |                          |      |        |  |  |
|          | <b>91 587 650</b>       | Cylinder diameter: 81; KH: 33.9; BÜ: 0.6; VT1: -2.6; GL: 76.6; piston pin: 22x71; K; number of piston rings: 3<br>SRK, HKÜ<br>R 1.5 CR G6<br>NM 2<br>GSF 3.947 |                   |   |   |                      |                 |                           |                          |      |        |  |  |
|          | <b>80 00061 1 1 060</b> | Ø80.6; 3.40; set: 1; [R G6 CR 1.5] [NM 2] [SLF CR 3.947]   |                   |   |   |                      |                 |                           |                          |      |        |  |  |
|          | <b>77 769 610</b>       | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620 0,508</b>  |                   |   |   |                      |                 |                           |                          |      |        |  |  |
| <b>3</b> |                         | <b>80</b>  |                   |   |   |                      |                 |                           |                          |      |        |  |  |
|          | <b>128 A.064</b>        |  | 05.1975 → 12.1993 | B | 4 | 1116 cm <sup>3</sup> | 2V              | 40-45 kW                  | 54-61 PS                 | ϕ9,2 | - 88.5 |  |  |
|          | <b>101 (1100)</b>       |  |                   |   |   |                      |                 |                           |                          |      |        |  |  |
|          | <b>91 587 650</b>       | Cylinder diameter: 81; KH: 33.9; BÜ: 0.6; VT1: -2.6; GL: 76.6; piston pin: 22x71; K; number of piston rings: 3<br>SRK, HKÜ<br>R 1.5 CR G6<br>NM 2<br>GSF 3.947 |                   |   |   |                      |                 |                           |                          |      |        |  |  |
|          | <b>80 00061 1 1 060</b> | Ø80.6; 3.40; set: 1; [R G6 CR 1.5] [NM 2] [SLF CR 3.947]   |                   |   |   |                      |                 |                           |                          |      |        |  |  |
|          | <b>77 769 610</b>       | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620 0,508</b>  |                   |   |   |                      |                 |                           |                          |      |        |  |  |
|          | <b>RK-8</b>             | valve cotter; number of notches: 1; valve stem diameter: 8   |                   |   |   |                      |                 |                           |                          |      |        |  |  |
|          | <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |                   |   |   |                      |                 |                           |                          |      |        |  |  |
| <b>4</b> |                         | <b>80.5</b>  |                   |   |   |                      |                 |                           |                          |      |        |  |  |
|          | <b>160 A1.000</b>       |  | 10.1991 → 06.1995 | B | 4 | 1372 cm <sup>3</sup> | 2V              | 51-52 kW                  | 69-71 PS                 | ϕ9,2 | - 67.4 |  |  |
|          | <b>YUGO FLORIDA</b>     |  |                   |   |   |                      |                 |                           |                          |      |        |  |  |
|          | <b>RK-8</b>             | valve cotter; number of notches: 1; valve stem diameter: 8   |                   |   |   |                      |                 | <b>81-1763</b>            | IN; 14.15/ x 8 x 42 G1   |      |        |  |  |
|          |                         |  |                   |   |   |                      | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |                          |      |        |  |  |
|          |                         |  |                   |   |   |                      | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |                          |      |        |  |  |
| <b>5</b> |                         | <b>84</b>  |                   |   |   |                      |                 |                           |                          |      |        |  |  |
|          | <b>149 A.000</b>        |  | 08.1989 → 06.1995 | B | 4 | 1585 cm <sup>3</sup> | 2V              | 62 kW                     | 84 PS                    | ϕ9,3 | - 71.5 |  |  |
|          | <b>YUGO FLORIDA</b>     |  |                   |   |   |                      |                 |                           |                          |      |        |  |  |
|          | <b>80 00065 1 1 000</b> | Ø84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]   |                   |   |   |                      |                 |                           |                          |      |        |  |  |
| <b>6</b> |                         | <b>86</b>  |                   |   |   |                      |                 |                           |                          |      |        |  |  |
|          | <b>128 AR.000</b>       |  | 10.1981 → 12.1993 | B | 4 | 1290 cm <sup>3</sup> | 2V              | 48-49 kW                  | 65-67 PS                 | ϕ9   | - 55.5 |  |  |
|          | <b>101 (1100)</b>       |  |                   |   |   |                      |                 |                           |                          |      |        |  |  |
|          | <b>77 769 610</b>       | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620 0,508</b>  |                   |   |   |                      |                 |                           |                          |      |        |  |  |







| REF-No.             | ITEM No.     |
|---------------------|--------------|
| <b>ALFA ROMEO</b>   |              |
| 101 10 01 503 02    | 81-5603      |
| 105 00 01 503 04    | 81-5604      |
| 105 120 11 01 00    | 88 592 110   |
| 113 54 04 021 00    | 7.21565.70.0 |
| 116 46 01 021 00    | 7.21287.53.0 |
| 116 46 04 021 00    |              |
| 116 46 04 021 00    | 7.21565.70.0 |
| 116 85 11 016 00/00 | 7.02604.01.0 |
| 116 8511 01600      |              |
| 119 11 04 021 00    | 7.21287.53.0 |
| 119 28 01 524 01    | 81-5609      |
| 4250803             | 81-17110     |
| 464 443 17          | 7.24806.05.0 |
| 46418813            | 7.02604.58.0 |
| 46419651            | 7.02256.03.0 |
| 46420612            | 7.02604.59.0 |
| 46423798            |              |
| 46447508            | 7.22701.05.0 |
| 46464928            | 7.07759.04.0 |
| 464649280           |              |
| 46468682            | 7.18222.08.0 |
| 46469917            | 7.22701.09.0 |
| 465 401 70          | 7.24806.05.0 |
| 46524556            | 7.02256.03.0 |
| 46531222            | 7.18222.22.0 |
| 46541253            | 7.22701.05.0 |
| 46559804            |              |
| 46750245            | 7.02604.53.0 |
| 46751082            |              |
| 46762182            |              |
| 46781377            | 7.29262.01.0 |
| 46811122            | 7.22701.08.0 |
| 46811311            | 7.05270.80.0 |
| 46811312            | 7.22701.08.0 |
| 46824377            |              |
| 4733465             | RK-8         |
| 4749398             | 81-5611      |
| 546762182           | 7.02604.53.0 |
| 55181169            | 7.29232.01.0 |
| 55187448            | 7.29068.01.0 |
| 55193048            | 7.22701.05.0 |
| 55221397            | 7.03645.01.0 |
| 5963516             | 7.02604.01.0 |
| 5992408             | 7.18222.01.0 |
| 605 03 036          | MK-8H        |
| 605 07 194          | KK-8H        |
| 605 07 558          | MK-7H        |
| 605 183 220         | 7.21565.70.0 |
| 605 219 920         | 7.21287.53.0 |
| 605 40 326          | 56010        |
| 605 460 910         | 7.21287.53.0 |
| 605 60 643          | 56014        |
| 605 60 644          | 560053       |
| 60537650            | 7.05270.60.0 |
| 60572412            | 81-5610      |
| 60575356            | 7.18222.22.0 |
| 60586222            | 7.28764.01.0 |
| 60588380            | 7.01805.01.0 |
| 60589472            | 7.07759.07.0 |
| 60599763            | 7.29222.01.0 |
| 60608898            | 7.28668.01.0 |
| 60617014            | 50 007 596   |
| 60628668            | 7.29222.01.0 |
| 60628676            | 7.29232.01.0 |
| 60737369            | 81-5609      |
| 608 11 086          | 81-17122     |
| 608 11 090          | 81-17123     |
| 608 11 091          |              |

| REF-No.                | ITEM No.     |
|------------------------|--------------|
| <b>ALFA ROMEO</b>      |              |
| 608 111 53             | 560017       |
| 608 111 54             | 560018       |
| 608 12 981             | 560016       |
| 60802028               | 7.22701.08.0 |
| 60802037               |              |
| 60811067               | 7.18222.22.0 |
| 60811328               | 7.28764.01.0 |
| 60811534               | 7.18222.01.0 |
| 60812947               | 7.29222.01.0 |
| 60813204               | 7.29232.01.0 |
| 60813598               | 81-17128     |
| 60814507               | 7.18222.22.0 |
| 60814604               | 171062       |
| 60814775               | 7.18222.08.0 |
| 60814852               | 7.22701.05.0 |
| 60816137               |              |
| 60816318               | 7.02604.53.0 |
| 60816794               |              |
| 73501741               | 7.29232.01.0 |
| 7648052                | 7.29262.01.0 |
| 7668286                | 7.02604.59.0 |
| 7696064                | 7.18222.01.0 |
| 7742457                | 7.02604.59.0 |
| 7751308                | 7.02604.58.0 |
| 7766269                | 7.05432.09.0 |
| 778 249 4              | 7.24806.05.0 |
| 9609992380             | 7.18222.22.0 |
| 9616511680             | 7.05270.44.0 |
| 9622997780             | 7.05270.37.0 |
| 9628448280             | 7.05270.44.0 |
| 9636148880             | 7.05270.37.0 |
| 9636876680             |              |
| 9945635                | 7.05432.09.0 |
| 9950635                |              |
| A134 957               | 56010        |
| A134.957               |              |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>AUDI</b>            |              |
| 004 165 019            | 7.05270.86.0 |
| 021 109 651            | MK-7H        |
| 021 115 105 B          | 7.31229.01.0 |
| 021 131 101 E          | 7.22286.55.0 |
| 021 906 262 B          | 7.05271.24.0 |
| 021 906 262 C          | 7.05271.01.0 |
| 021 906 265            | 7.05270.86.0 |
| 021 906 265 A          |              |
| 021 906 265 AB         | 7.05271.08.0 |
| 021 906 265 AC         | 7.05270.96.0 |
| 021 906 265 AD         | 7.05270.88.0 |
| 021 906 265 AG         | 7.05270.87.0 |
| 021 906 265 AK         | 7.05270.88.0 |
| 021 906 265 AQ         | 7.05270.96.0 |
| 021 906 265 N          | 7.05270.86.0 |
| 021 906 265 R          | 7.05270.90.0 |
| 022 131 101 C          | 7.22286.55.0 |
| 022 131 101 E          |              |
| 022 906 262 AH         | 7.05271.01.0 |
| 022 906 262 BH         | 7.05270.99.0 |
| 022 906 265 B          | 7.05271.01.0 |
| 023 906 262            | 7.05271.21.0 |
| 023 906 265 D          | 7.05271.08.0 |
| 026 107 065 N          | 93 876 600   |
| 026 107 071 B          | 93 928 610   |
| 026 107 071 N          | 93 876 610   |
| 026 107 081 D          | 93 928 620   |
| 026 107 081 N          | 93 876 620   |
| 026 107 103 A          | 93 872 600   |

| REF-No.        | ITEM No.         |
|----------------|------------------|
| <b>AUDI</b>    |                  |
| 026 107 103 B  | 93 928 600       |
| 026 107 103 C  | 93 875 600       |
| 026 107 103 D  | 93 928 600       |
| 026 107 103 H  | 93 875 600       |
| 026 107 103 M  | 93 872 600       |
| 026 107 103 N  | 93 876 600       |
| 026 107 105 M  | 93 872 610       |
| 026 107 105 N  | 93 876 610       |
| 026 107 107 M  | 93 872 620       |
| 026 107 107 N  | 93 876 620       |
| 026 109 601 C  | 39136            |
| 026 109 601 F  |                  |
| 026 109 601A   |                  |
| 026 121 005 A  | 50 005 148       |
| 026 121 005 A  | 7.07152.46.0     |
| 026 121 005 C  | 50 005 148       |
| 026 121 005 C  | 7.07152.46.0     |
| 026 121 005 E  | 50 005 148       |
| 026 121 005 E  | 7.07152.46.0     |
| 026 121 005 G  | 50 005 148       |
| 026 121 005 G  | 7.07152.46.0     |
| 026 121 005 H  | 50 005 148       |
| 026 121 005 H  | 7.07152.46.0     |
| 026 121 010    |                  |
| 026 121 010 C  |                  |
| 026 121 010 CV |                  |
| 026 121 010 CX |                  |
| 026 121 010 F  |                  |
| 026 121 010 FV |                  |
| 026 121 010 FX |                  |
| 026 121 010 V  |                  |
| 026 121 010 X  |                  |
| 026 127 025    | 7.02242.10.0     |
| 026 127 025A   |                  |
| 026 198 151 A  | 80 00010 1 3 000 |
| 026 198 151 B  | 80 00010 1 2 000 |
| 026 198 155 A  | 80 00010 1 3 050 |
| 026 906 283 H  | 7.01805.01.0     |
| 026 906 283 J  |                  |
| 027 103 415    | 81-3321          |
| 027 103 419    | 81-33100         |
| 027 109 601 C  | 33125            |
| 027 109 611 A  | 33050            |
| 027 109 611 B  |                  |
| 027 109 611 D  |                  |
| 027 115 105    | 7.07919.08.0     |
| 027 115 105 E  |                  |
| 028 109 601 D  | 39486            |
| 028 109 601 H  | 39423            |
| 028 117 021 E  | 7.09269.31.0     |
| 028 117 021 H  |                  |
| 028 145 101 A  | 7.24808.51.0     |
| 028 145 101 F  |                  |
| 028 198 155 A  | 80 00008 1 0 050 |
| 028 906 283 H  | 7.01805.01.0     |
| 028 906 461    | 7.22684.18.0     |
| 030 103 419 A  | 81-33107         |
| 030 133 064 F  | 7.03703.36.0     |
| 030 198 151 E  | 80 00421 1 0 000 |
| 030 198 151 F  |                  |
| 030 906 262 L  | 7.05270.99.0     |
| 030 906 262 N  |                  |
| 030 906 265 BD | 7.05270.90.0     |
| 030 906 265 BH | 7.05271.40.0     |
| 030 906 265 BN | 7.05270.87.0     |
| 030 906 265 CB | 7.05271.04.0     |
| 030 906 265 T  | 7.05270.86.0     |
| 032 103 419 A  | 81-33109         |
| 034 107 071 M  | 90 037 610       |

| REF-No.        | ITEM No.     |
|----------------|--------------|
| <b>AUDI</b>    |              |
| 034 107 081 M  | 90 037 620   |
| 035 109 601 C  | 33022        |
| 035 109 601 D  |              |
| 035 109 601 F  |              |
| 035 109 601 G  | 3363         |
| 035 109 601 H  |              |
| 035 109 601 J  | 33282        |
| 035 109 601 K  |              |
| 035 109 603    | 33022        |
| 035 109 611 F  | 33023        |
| 035 109 611 H  |              |
| 035 109 611 K  | 331106       |
| 035 198 421    | 78 639 600   |
| 036 109 601 S  | 39522        |
| 036 109 611 K  | 39523        |
| 036 109 651A   | MK-6H        |
| 036 115 105 B  | 7.06595.12.0 |
| 036 115 105 D  |              |
| 036 121 005 B  | 50 005 154   |
| 036 121 005 B  | 7.07152.34.0 |
| 036 121 005 E  | 50 005 154   |
| 036 121 005 E  | 7.07152.34.0 |
| 036 121 005 EV |              |
| 036 121 005 EX |              |
| 036 121 005 Q  | 50 005 154   |
| 036 121 005 Q  | 7.07152.34.0 |
| 036 121 005 QX | 50 005 154   |
| 036 121 005 QX | 7.07152.34.0 |
| 036 121 005 R  |              |
| 036 121 005 S  | 50 005 154   |
| 036 121 005 S  | 7.07152.34.0 |
| 036 121 005 SV |              |
| 036 121 005 SX |              |
| 036 121 008 K  |              |
| 036 121 008 L  | 50 005 154   |
| 036 121 008 L  | 7.07152.34.0 |
| 036 121 008 LV |              |
| 036 121 008 LX | 50 005 154   |
| 036 121 008 LX | 7.07152.34.0 |
| 036 121 008 M  | 50 005 154   |
| 036 121 008 M  | 7.07152.34.0 |
| 036 121 008 MX |              |
| 036 121 008K   | 50 005 154   |
| 036 121 011 E  | 7.07152.34.0 |
| 036 906 262 D  | 7.05271.05.0 |
| 036 906 265 H  |              |
| 037 103 415    | 81-33103     |
| 037 103 419 B  |              |
| 037 121 005 B  | 50 005 148   |
| 037 121 005 C  |              |
| 037 121 005 C  | 7.07152.46.0 |
| 037 121 010    |              |
| 037 121 010 A  |              |
| 037 121 010 AX |              |
| 037 121 010 B  |              |
| 037 121 010 BX |              |
| 037 121 010 C  | 50 005 148   |
| 037 121 010 C  | 7.07152.46.0 |
| 037 121 010 CX | 50 005 148   |
| 037 121 010 CX | 7.07152.46.0 |
| 037 906 265 AB | 7.05270.88.0 |
| 037 906 265 AD | 7.05270.96.0 |
| 037 906 283 B  | 7.02461.01.0 |
| 037 906 283 C  | 7.22880.01.0 |
| 037 906 461 C  | 7.07759.02.0 |
| 037 906 461 CX |              |
| 038 109 601 B  | 331033       |
| 038 109 601 E  | 331123       |
| 038 109 611 B  | 331034       |

| REF-No.        | ITEM No.         |
|----------------|------------------|
| <b>AUDI</b>    |                  |
| 038 109 611 E  | 331124           |
| 038 121 011 C  | 7.07152.12.0     |
| 038 121 011 CX |                  |
| 038 121 011 D  |                  |
| 038 121 011 DX |                  |
| 038 121 011 G  |                  |
| 038 121 011 GX |                  |
| 038 121 011 H  |                  |
| 038 121 011 HX |                  |
| 038 121 011 J  |                  |
| 038 121 011 JX |                  |
| 038 121 011 K  |                  |
| 038 121 011 KX |                  |
| 038 131 501 AQ | 7.24809.19.0     |
| 038 131 501 G  |                  |
| 038 145 209    | 7.02551.20.0     |
| 038 145 209 A  |                  |
| 038 145 209 C  |                  |
| 038 145 209 E  |                  |
| 038 145 209 H  |                  |
| 038 145 209 K  |                  |
| 038 145 209 N  |                  |
| 038 145 209 Q  |                  |
| 038 145 209 Q  | 7.24807.17.0     |
| 038 198 151    | 80 00008 1 0 000 |
| 038 906 461 B  | 7.22684.15.0     |
| 038 906 461 C  | 7.22684.18.0     |
| 03C 121 008 FX | 7.07152.34.0     |
| 03D 906 265 B  | 7.05271.05.0     |
| 03L 121 011 B  | 7.07152.12.0     |
| 03L 121 011 BX |                  |
| 03L 121 011 G  |                  |
| 03L 121 011 GV |                  |
| 03L 121 011 GX |                  |
| 045 121 011 F  | 7.07152.11.0     |
| 045 121 011 FV |                  |
| 045 121 011 FX |                  |
| 045 121 011 H  |                  |
| 045 121 011 HV |                  |
| 045 121 011 HX |                  |
| 045 121 011F   | 50 005 556       |
| 045 121 011H   |                  |
| 045 121 011HX  |                  |
| 045 128 063 G  | 7.03703.88.0     |
| 046 905 291 A  | 7.05817.00.0     |
| 048 109 601 A  | 33313            |
| 048 109 611B   | 33416            |
| 049 103 419    | 81-3319          |
| 049 115 105 A  | 7.07919.08.0     |
| 049 198 155 B  | 80 00009 1 1 050 |
| 049 198 157 B  | 80 00009 1 1 100 |
| 050 107 065 D  | 94503700         |
| 050 107 065 E  |                  |
| 050 107 103 D  |                  |
| 051 103 419    | 81-33101         |
| 051 906 265 E  | 7.02604.01.0     |
| 052 198 451    | 87 722 600       |
| 052 198 453    | 87 722 610       |
| 052 198 455    | 87 722 620       |
| 052 198 457    | 87 722 630       |
| 052 198 503    | 87 701 610       |
| 052 198 505    | 87 701 620       |
| 053 198 151 A  | 80 00013 1 0 000 |
| 054 198 151 A  |                  |
| 055 115 105    | 7.07919.08.0     |
| 055 115 105 D  |                  |
| 056 103 419 A  | 81-3310          |
| 056 103 501    | 85 957 694       |
| 056 103 521    | 85 958 694       |

| REF-No.        | ITEM No.         |
|----------------|------------------|
| <b>AUDI</b>    |                  |
| 056 127 025A   | 7.02242.10.0     |
| 056 127 025B   |                  |
| 056 127 025C   |                  |
| 056 198 451 A  | 87 722 600       |
| 056 198 451 B  | 87 421 600       |
| 056 198 453    | 87 722 610       |
| 056 198 453 A  |                  |
| 056 198 453 B  | 87 421 610       |
| 056 198 455    | 87 722 620       |
| 056 198 455 A  |                  |
| 056 198 455 B  | 87 421 620       |
| 056 198 457    | 87 722 630       |
| 056 198 457 A  |                  |
| 056 198 457 B  | 87421630         |
| 058 103 415    | 81-33111         |
| 058 109 601 C  | 33413            |
| 058 109 601 P  |                  |
| 058 109 611 E  | 33394            |
| 058 109 611 M  | 331107           |
| 058 115 105 A  | 7.07919.18.0     |
| 058 115 105 B  |                  |
| 058 115 105 C  |                  |
| 058 131 101    | 7.22560.42.0     |
| 058 131 101 B  |                  |
| 058 133 063 E  | 7.03703.04.0     |
| 058 133 063 H  |                  |
| 058 133 063 Q  | 7.03703.17.0     |
| 058 133 471    | 7.22184.40.0     |
| 058 133 471 X  |                  |
| 058 133 517 B  | 7.10014.00.0     |
| 058 905 291 A  | 7.05817.01.0     |
| 058 905 291 B  |                  |
| 058 905 291 D  | 7.05817.05.0     |
| 058 906 265    | 7.05270.95.0     |
| 058 906 265 B  | 7.05271.21.0     |
| 059 109 601 B  | 331055           |
| 059 109 601 C  |                  |
| 059 109 601 C  | 33463            |
| 059 109 611 B  | 331056           |
| 059 906 461 A  | 7.22684.14.0     |
| 059 906 461 B  | 7.22684.10.0     |
| 059 906 461 BX |                  |
| 059 906 461 E  | 7.22684.14.0     |
| 059 906 461 EX |                  |
| 065 107 065 Q  | 93 875 600       |
| 068 107 081 BA | 93 260 610       |
| 068 109 601 C  | 33028            |
| 068 109 601 D  | 4906             |
| 068 109 601 N  | 331103           |
| 068 109 601M   | 39183            |
| 068 109 611 L  | 331102           |
| 068 117 021 B  | 7.09269.27.0     |
| 068 121 005 A  | 50 005 148       |
| 068 121 005 A  | 7.07152.46.0     |
| 068 121 010 A  |                  |
| 068 121 010 AX |                  |
| 068 145 101 A  | 7.24808.50.0     |
| 068 145 101 AX |                  |
| 068 145 101 B  |                  |
| 068 145 101 BX |                  |
| 068 145 101 C  |                  |
| 068 145 101 CX |                  |
| 068 145 101 D  |                  |
| 068 145 101 E  |                  |
| 068 145 101 EX |                  |
| 068 145 101 G  |                  |
| 068 145 101 GX |                  |
| 068 198 155 C  | 80 00006 1 1 050 |
| 069 109 601 D  | 33044            |

| REF-No.        | ITEM No.     |
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| <b>AUDI</b>    |              |
| 069 109 601 F  | 39123        |
| 069 109 601 H  | 39143        |
| 06A 107 103 BH | 99 792 600   |
| 06A 107 103 BJ |              |
| 06A 115 105    | 7.07919.01.0 |
| 06A 115 105 A  |              |
| 06A 115 105 B  |              |
| 06A 115 105 C  |              |
| 06A 115 105 H  |              |
| 06A 121 011 C  | 7.07152.18.0 |
| 06A 121 011 E  |              |
| 06A 121 011 F  |              |
| 06A 121 011 FX |              |
| 06A 121 011 G  |              |
| 06A 121 011 H  |              |
| 06A 121 011 HV |              |
| 06A 121 011 HX |              |
| 06A 121 011 L  |              |
| 06A 121 011 LV |              |
| 06A 121 011 LX |              |
| 06A 121 011 T  |              |
| 06A 121 011 TX |              |
| 06A 121 012    |              |
| 06A 121 012 D  |              |
| 06A 121 012 E  |              |
| 06A 121 012 G  |              |
| 06A 121 012 GX |              |
| 06A 121 012 X  |              |
| 06A 131 102    | 7.22769.73.0 |
| 06A 131 102 A  |              |
| 06A 131 102 F  |              |
| 06A 131 102 H  |              |
| 06A 131 351 B  | 7.22778.96.0 |
| 06A 131 351 F  |              |
| 06A 133 064 J  | 7.03703.35.0 |
| 06A 133 064 K  |              |
| 06A 133 064 M  | 7.03703.14.0 |
| 06A 905 291 B  | 7.05817.07.0 |
| 06A 906 262 AK | 7.05271.21.0 |
| 06A 906 262 AL |              |
| 06A 906 262 AN | 7.05271.24.0 |
| 06A 906 262 AR | 7.05271.01.0 |
| 06A 906 262 BB | 7.05270.99.0 |
| 06A 906 262 BC | 7.05271.24.0 |
| 06A 906 262 BH |              |
| 06A 906 265 AM | 7.05271.04.0 |
| 06A 906 265 AP | 7.05271.03.0 |
| 06A 906 265 AP | 7.05271.05.0 |
| 06A 906 265 E  | 7.05271.04.0 |
| 06A 906 265 F  | 7.05271.03.0 |
| 06A 906 265 P  |              |
| 06A 906 461    | 7.22684.18.0 |
| 06A 906 461 A  | 7.22684.14.0 |
| 06A 906 461 C  |              |
| 06A 906 461 D  | 7.22684.13.0 |
| 06A 906 461 DX |              |
| 06A 906 461 G  | 7.22684.10.0 |
| 06A 906 461 L  | 7.22684.15.0 |
| 06A 906 461 N  | 7.22684.18.0 |
| 06A 959 253    | 7.21851.31.0 |
| 06A 959 253 B  | 7.22738.08.0 |
| 06A 959 253 E  |              |
| 06A107065BN    | 99 792 600   |
| 06B 109 611 D  | 331107       |



| REF-No.        | ITEM No.         |
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| <b>AUDI</b>    |                  |
| 06B 121 011    | 7.07152.40.0     |
| 06B 121 011 A  |                  |
| 06B 121 011 B  |                  |
| 06B 121 011 BV |                  |
| 06B 121 011 BX |                  |
| 06B 121 011 C  |                  |
| 06B 121 011 CV |                  |
| 06B 121 011 CX |                  |
| 06B 121 011 E  |                  |
| 06B 121 011 EV |                  |
| 06B 121 011 EX |                  |
| 06B 121 011 H  |                  |
| 06B 121 011 HV |                  |
| 06B 121 011 HX |                  |
| 06B 121 011 L  |                  |
| 06B 121 011 LV |                  |
| 06B 121 011 LX |                  |
| 06B 121 011 M  |                  |
| 06B 121 011 MX |                  |
| 06B 121 011 N  |                  |
| 06B 121 011 NV |                  |
| 06B 121 011 NX |                  |
| 06B 121 011 Q  |                  |
| 06B 121 011 QX |                  |
| 06B 131 101 C  | 7.22560.43.0     |
| 06B 131 101 F  | 7.22778.99.0     |
| 06B 131 101 G  | 7.22560.43.0     |
| 06B 131 101 H  |                  |
| 06B 131 101 J  | 7.22778.99.0     |
| 06B 131 101 K  | 7.22560.43.0     |
| 06B 131 501    | 7.22785.20.0     |
| 06B 131 501 A  |                  |
| 06B 198 151    | 80 00394 1 0 000 |
| 06B 906 265 A  | 7.05271.05.0     |
| 06B 906 265 B  | 7.05271.07.0     |
| 06B 906 265 E  | 7.05271.01.0     |
| 06C 906 265    | 7.05270.99.0     |
| 06C 906 265 A  |                  |
| 06C 906 265 C  | 7.05271.21.0     |
| 071 906 265    | 7.05270.87.0     |
| 071 906 461 A  | 7.22684.14.0     |
| 074 109 611    | 33049            |
| 074 109 611    | 39185            |
| 074 121 004    | 7.07152.44.0     |
| 074 121 004 A  |                  |
| 074 121 004 AV |                  |
| 074 121 004 AX |                  |
| 074 121 004 B  |                  |
| 074 121 004 BX |                  |
| 074 121 004 F  |                  |
| 074 121 004 FX |                  |
| 074 121 004 V  |                  |
| 074 121 004 X  |                  |
| 074 121 005 M  |                  |
| 074 121 005 MX |                  |
| 074 121 005 N  |                  |
| 074 121 005 NV |                  |
| 074 145 100    | 7.22300.68.0     |
| 074 145 101 A  |                  |
| 074 906 461    | 7.18221.51.0     |
| 074 906 461 B  | 7.22684.18.0     |
| 074 906 461 BX |                  |
| 077 906 262 B  | 7.05271.21.0     |
| 077 906 262 G  | 7.05271.01.0     |
| 077 906 265 AA | 7.05270.97.0     |
| 077 906 265 AB | 7.05271.24.0     |
| 077 906 265 AC |                  |
| 077 906 265 AD | 7.05271.01.0     |
| 077 906 265 AE |                  |

## COMPARISON LIST

| REF-No.        | ITEM No.     |
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| <b>AUDI</b>    |              |
| 077 906 265 K  | 7.05270.95.0 |
| 077 906 265 L  |              |
| 077 906 265 R  |              |
| 077 906 265 T  | 7.05270.97.0 |
| 078 107 065 BB | 99 949 600   |
| 078 109 601B   | 33403        |
| 078 117 021 A  | 7.09269.21.0 |
| 078 121 004 H  | 50 005 112   |
| 078 121 004 H  | 7.07152.45.0 |
| 078 121 004 HX | 50 005 112   |
| 078 121 004 HX | 7.07152.45.0 |
| 078 121 004 J  | 50 005 112   |
| 078 121 004 J  | 7.07152.45.0 |
| 078 121 004 JV | 50 005 112   |
| 078 121 004 JX | 7.07152.45.0 |
| 078 121 004 L  | 50 005 112   |
| 078 121 004 Q  |              |
| 078 121 004 Q  | 7.07152.45.0 |
| 078 121 004 QX | 50 005 112   |
| 078 121 004 QX | 7.07152.45.0 |
| 078 121 004 R  | 50 005 112   |
| 078 121 006    |              |
| 078 121 006    | 7.07152.45.0 |
| 078 121 006 A  | 50 005 112   |
| 078 121 006 X  |              |
| 078 121 006 X  | 7.07152.45.0 |
| 078 121 601    | 7.02074.75.0 |
| 078 131 101 AC | 7.22560.40.0 |
| 078 131 101 AG |              |
| 078 131 101 F  |              |
| 078 131 101 M  | 7.22769.76.0 |
| 078 131 101 N  | 7.22560.40.0 |
| 078 131 102    | 7.22560.41.0 |
| 078 131 102 F  |              |
| 078 131 102 L  |              |
| 078 131 102 N  |              |
| 078 131 102 T  |              |
| 078 133 455 D  | 7.05432.12.0 |
| 078 133 471 A  | 7.22184.53.0 |
| 078 133 471 AX |              |
| 078 906 265 H  | 7.05270.96.0 |
| 078 906 265 L  | 7.05270.88.0 |
| 078 906 265 M  | 7.05270.94.0 |
| 078 906 265 N  | 7.05270.95.0 |
| 078 906 265 P  |              |
| 078 906 265 Q  |              |
| 078 906 265 R  |              |
| 078 906 283 A  | 7.22687.39.0 |
| 078 906 461 B  | 7.07759.39.0 |
| 078 906 601 D  | 7.21851.31.0 |
| 078 906 601 F  | 7.21851.32.0 |
| 078 906 601 M  | 7.21851.31.0 |
| 079 131 101 AR | 7.22560.43.0 |
| 07C 133 529 A  | 7.05817.05.0 |
| 07C 906 262 A  | 7.05270.99.0 |
| 07C 906 262 H  |              |
| 07C 906 262 M  | 7.05271.01.0 |
| 07C 906 262 P  |              |
| 07D 906 262 A  |              |
| 07D 906 262 B  |              |
| 07D 906 262 E  |              |
| 191 611 933 D  | 7.05817.06.0 |
| 191 611 933 E  |              |
| 1H0 906 627    | 7.21903.70.0 |
| 1H0 906 627 A  | 7.21903.75.0 |
| 1J0 906 283 B  | 7.02256.00.0 |
| 1J0 906 283 C  |              |
| 1J0 906 627    | 7.02183.01.0 |
| 1J0 906 627 A  | 7.02184.01.0 |

| REF-No.                | ITEM No.     |
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| <b>AUDI</b>            |              |
| 1J0 919 133            | 3.32038.03.0 |
| 1J0 965 561            | 7.06740.00.0 |
| 1J0 965 561 A          |              |
| 1K0 906 283            | 7.02256.00.0 |
| 1K0 906 283 A          |              |
| 1K0 906 627 D          | 7.02183.01.0 |
| 1K0 906 627 E          | 7.02184.01.0 |
| 1K0 998 262 D          | 7.05271.24.0 |
| 1K0 998 262 Q          | 7.05270.99.0 |
| 1K0 998 262 R          |              |
| 251 965 561 B          | 7.06740.04.0 |
| 28117021C              | 7.09269.31.0 |
| 377 906 051            | 7.18222.10.0 |
| 3A0 906 051            |              |
| 3D0 965 561 A          | 7.06740.00.0 |
| 3D0 965 561 D          |              |
| 400 501 068            | MK-8H        |
| 4A0 820 675            | 7.05817.07.0 |
| 4A0 906 087 AA         | 7.21651.50.0 |
| 4A0 906 087 AC         |              |
| 4A0 906 087 K          |              |
| 4A0 906 087 L          |              |
| 4A0 906 087 S          |              |
| 4A0 906 087 T          |              |
| 4A0 906 091 B          |              |
| 4B0 906 087AN          | 7.02701.54.0 |
| 4B0 906 087AT          |              |
| 4B0 906 087BB          |              |
| 4B0 906 087E           | 7.50116.50.0 |
| 6U0 906 256 C          | 7.05270.86.0 |
| 6U0 906 265 B          |              |
| 6U0 906 265 C          |              |
| 6U0 906 265 D          |              |
| 7M0 906 265 C          | 7.05270.88.0 |
| 895 906 089 B          | 7.21651.50.0 |
| 895 906 089 D          |              |
| 895 906 091 B          |              |
| 895 906 091 F          |              |
| 8A0 906 091 A          | 7.18259.50.0 |
| 8A0 906 091 G          |              |
| 8D0 906 089            | 7.50116.50.0 |
| 8D0 906 089D           |              |
| 8E0 261 431            | 7.06740.01.0 |
| 8E0 906 087D           | 7.50116.50.0 |
| 8Z0 906 461            | 7.22684.15.0 |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>AUTOBIANCHI</b>     |              |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>BMW</b>             |              |
| 0 393 338              | 7.07152.42.0 |
| 0 396 414              | 7.02318.01.0 |
| 1 115 862              | 7.21287.53.0 |
| 1 118 344              | 7.21659.70.0 |
| 1 118 662              | 7.21287.53.0 |
| 1 150 201              | 7.21659.70.0 |
| 1 178 751              | 7.21287.53.0 |
| 1 178 839              | 7.21913.50.0 |
| 1 179 231              | 7.21287.53.0 |
| 1 179 232              |              |
| 1 180 318              | 7.21913.50.0 |
| 1 181 294              |              |
| 1 181 354              |              |
| 1 181 862              |              |
| 1 181 864              |              |
| 1 183 009              |              |
| 1 247 406              | 7.02604.31.0 |

## COMPARISON LIST

| REF-No.         | ITEM No.         |
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| <b>BMW</b>      |                  |
| 1 247 475       | 7.02604.18.0     |
| 1 274 567       | 7.05817.09.0     |
| 1 277 448       |                  |
| 1 312 737       |                  |
| 1 404 089       | 7.21548.53.0     |
| 1 405 324       | 7.05270.03.0     |
| 1 427 884       | 7.02604.37.0     |
| 1 432 356       | 7.07759.09.0     |
| 1 433 075       | 7.02604.31.0     |
| 1 433 159       | 7.02604.19.0     |
| 1 433 565       | 7.22684.11.0     |
| 1 433 567       |                  |
| 1 433 713       | 7.22295.66.0     |
| 1 433 959       | 7.22166.66.0     |
| 1 435 420       | 7.22295.62.0     |
| 1 703 275       | 7.07759.16.0     |
| 1 708 575       | 7.22295.69.0     |
| 1 711 541       | 7.21197.60.0     |
| 1 711 543       |                  |
| 1 721 872       | 7.07152.42.0     |
| 1 721 992       | 7.21548.50.0     |
| 1 722 040       | 7.21197.60.0     |
| 1 726 385       | 7.21548.51.0     |
| 1 727 468       | 7.07152.42.0     |
| 1 729 319       | 7.21548.51.0     |
| 1 729 320       | 7.21548.50.0     |
| 1 731 615       | 7.21548.51.0     |
| 1 734 595       | 7.07152.42.0     |
| 1 735 132       | 7.02604.36.0     |
| 1 738 282       | 7.02604.35.0     |
| 1 739 846       | 7.02604.31.0     |
| 1 741 317       | 7.02604.18.0     |
| 1 742 050       | 7.02604.31.0     |
| 1 742 051       | 7.02604.17.0     |
| 1 742 052       |                  |
| 1 742 712       | 7.02318.01.0     |
| 1 744 255       | 7.22295.70.0     |
| 1 745 907       | 7.22295.71.0     |
| 1 747 078       | 7.21548.50.0     |
| 1 747 155       | 7.07759.06.0     |
| 1 748 762       | 7.02604.38.0     |
| 11 12 1 263 642 | 81-1162          |
| 11 12 1 266 760 | 81-1163          |
| 11 12 1 266 761 | 81-1164          |
| 11 12 1 267 676 | 81-1159          |
| 11 12 1 267 677 | 81-1160          |
| 11 12 1 267 678 | 81-1161          |
| 11 12 1 280 523 | 81-1158          |
| 11 12 1 715 373 | 81-11101         |
| 11 12 1 715 373 | 81-11110         |
| 11 12 1 735 534 | 81-11112         |
| 11 12 2 244 464 | 81-11114         |
| 11 12 2 247 056 | 50 006 132       |
| 11 24 2 243 158 | 77 218 600       |
| 11 24 2 243 159 |                  |
| 11 25 1 173 195 | 80 00019 1 1 050 |
| 11 25 1 247 321 | 94 493 620       |
| 11 25 1 247 322 | 94 493 630       |
| 11 25 1 267 743 | 80 00016 1 1 000 |
| 11 25 1 267 829 | 80 00016 1 1 025 |
| 11 25 1 437 048 | 40 303 610       |
| 11 25 1 437 054 | 80 00018 1 0 050 |
| 11 25 1 437 061 | 80 00566 1 0 000 |
| 11 25 1 437 077 | 80 00018 1 0 000 |
| 11 25 1 437 078 |                  |
| 11 25 1 437 079 | 80 00018 1 0 025 |
| 11 25 1 713 192 | 80 00019 1 1 000 |
| 11 25 1 713 194 | 80 00019 1 1 025 |

| REF-No.         | ITEM No.         |
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| <b>BMW</b>      |                  |
| 11 25 1 713 195 | 80 00019 1 1 050 |
| 11 25 1 714 846 | 80 00016 1 1 000 |
| 11 25 1 714 848 | 80 00016 1 1 025 |
| 11 25 1 727 461 | 80 00018 1 0 000 |
| 11 25 1 727 463 | 80 00018 1 0 025 |
| 11 25 1 727 464 | 80 00018 1 0 050 |
| 11 25 1 738 736 | 80 00018 1 0 000 |
| 11 25 1 738 739 | 80 00018 1 0 050 |
| 11 25 1 743 153 | 94 493 620       |
| 11 25 1 743 154 | 94 493 630       |
| 11 25 2 243 387 | 94 347 610       |
| 11 25 2 243 860 | 80 00301 1 0 000 |
| 11 25 2 246 631 | 94 347 610       |
| 11 31 1 287 606 | 50 006 234       |
| 11 31 1 289 228 | 50 006 232       |
| 11 31 1 709 580 | 50 006 235       |
| 11 31 1 718 886 | 50 007 632       |
| 11 31 1 726 676 | 50 006 322       |
| 11 31 1 738 370 |                  |
| 11 31 1 739 176 | 50 006 327       |
| 11 31 1 748 752 | 50 006 322       |
| 11 32 1 739 299 | 50 006 475       |
| 11 32 1 748 880 | 50 006 409       |
| 11 32 1 748 881 |                  |
| 11 32 1 748 882 |                  |
| 11 32 1 748 884 |                  |
| 11 33 1 247 054 | 50 006 476       |
| 11 33 1 433 672 |                  |
| 11 33 1 712 010 |                  |
| 11 33 1 714 604 |                  |
| 11 33 1 715 458 |                  |
| 11 33 1 721 698 |                  |
| 11 33 2 247 722 | 50 006 414       |
| 11 33 2 248 878 | 50 006 132       |
| 11 33 2 249 817 | 50 006 414       |
| 11 34 0 150 844 | MK-6H            |
| 11 34 1 250 129 | 1125             |
| 11 34 1 251 498 | 1198             |
| 11 34 1 251 879 | 1195             |
| 11 34 1 257 587 | 1142             |
| 11 34 1 265 453 | 1155             |
| 11 34 1 267 687 |                  |
| 11 34 1 267 721 |                  |
| 11 34 1 267 722 | 1156             |
| 11 34 1 273 592 | 1142             |
| 11 34 1 275 965 | 1184             |
| 11 34 1 280 643 | 1156             |
| 11 34 1 307 136 | MK-7H            |
| 11 34 1 309 343 | 11211            |
| 11 34 1 309 487 | 11214            |
| 11 34 1 433 699 | 111031           |
| 11 34 1 433 892 | 11673            |
| 11 34 1 433 893 | 11672            |
| 11 34 1 435 482 | 111031           |
| 11 34 1 438 284 | 11960            |
| 11 34 1 438 381 | 11613            |
| 11 34 1 438 385 | 11960            |
| 11 34 1 438 449 | 11613            |
| 11 34 1 438 451 | 11960            |
| 11 34 1 461 405 | MK-6H            |
| 11 34 1 709 941 | 11131            |
| 11 34 1 710 975 | MK-8H            |
| 11 34 1 722 896 | 11357            |
| 11 34 1 722 897 | 11358            |
| 11 34 1 722 910 | 11357            |
| 11 34 1 722 911 | 11358            |
| 11 34 1 727 352 | 111200           |
| 11 34 1 727 358 | 11131            |

## COMPARISON LIST

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|-----------------|--------------|
| <b>BMW</b>      |              |
| 11 34 1 731 640 | 11539        |
| 11 34 1 736 549 |              |
| 11 34 1 736 576 | 11896        |
| 11 34 1 738 214 | 11613        |
| 11 34 1 738 215 | 11612        |
| 11 34 1 738 218 | 11960        |
| 11 34 1 738 219 | 11964        |
| 11 34 1 738 220 | 11613        |
| 11 34 1 738 221 | 11612        |
| 11 34 1 739 114 | 11673        |
| 11 34 1 739 658 |              |
| 11 34 1 739 665 | 11672        |
| 11 34 1 739 820 | 11960        |
| 11 34 1 739 821 | 11964        |
| 11 34 1 739 822 | 11960        |
| 11 34 1 739 823 | 11964        |
| 11 34 1 741 230 | 11896        |
| 11 34 2 242 621 | 1180         |
| 11 34 2 242 622 | 1184         |
| 11 34 2 242 623 |              |
| 11 34 2 242 624 | 1180         |
| 11 34 2 244 814 | 11732        |
| 11 34 2 247 077 | 111113       |
| 11 34 7 502 173 | 11612        |
| 11 34 7 502 351 |              |
| 11 41 7 501 568 | 7.29246.01.0 |
| 11 41 7 834 308 | 7.29140.02.0 |
| 11 41 7 835 324 |              |
| 11 41 7 836 993 |              |
| 11 41 7 838 123 |              |
| 11 51 0 007 039 | 50 005 514   |
| 11 51 0 393 336 | 50 005 778   |
| 11 51 0 393 338 | 50 005 515   |
| 11 51 0 393 338 | 7.07152.42.0 |
| 11 51 1 271 435 | 50 005 018   |
| 11 51 1 272 616 |              |
| 11 51 1 433 712 | 50 005 513   |
| 11 51 1 433 828 |              |
| 11 51 1 437 648 |              |
| 11 51 1 519 836 | 50 005 510   |
| 11 51 1 706 564 | 50 005 018   |
| 11 51 1 706 588 |              |
| 11 51 1 706 624 |              |
| 11 51 1 711 492 |              |
| 11 51 1 713 266 | 50 005 778   |
| 11 51 1 719 836 | 50 005 510   |
| 11 51 1 720 609 |              |
| 11 51 1 721 872 | 50 005 515   |
| 11 51 1 721 872 | 7.07152.42.0 |
| 11 51 1 722 536 | 50 005 513   |
| 11 51 1 727 123 | 50 005 514   |
| 11 51 1 727 468 | 50 005 515   |
| 11 51 1 727 468 | 7.07152.42.0 |
| 11 51 1 730 414 | 50 005 513   |
| 11 51 1 734 269 | 50 005 514   |
| 11 51 1 734 595 | 50 005 515   |
| 11 51 1 734 595 | 7.07152.42.0 |
| 11 51 1 734 602 | 50 005 515   |
| 11 51 1 734 602 | 7.07152.42.0 |
| 11 51 1 740 241 | 50 005 513   |
| 11 51 1 744 243 |              |
| 11 51 2 243 003 | 50 005 516   |
| 11 51 2 244 333 |              |
| 11 51 2 245 687 |              |
| 11 51 7 503 884 | 50 005 513   |
| 11 51 7 504 040 |              |
| 11 51 7 509 985 |              |
| 11 51 7 527 799 |              |
| 11 51 7 527 910 |              |

| REF-No.         | ITEM No.     |
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| 11 51 9 058 996 | 50 005 018   |
| 11 51 9 068 606 | 50 005 516   |
| 11 51 9 069 529 |              |
| 11 51 9 070 758 | 50 005 510   |
| 11 51 9 070 759 |              |
| 11 51 9 071 562 | 50 005 018   |
| 11 61 1 312 737 | 7.05817.09.0 |
| 11 72 1 433 713 | 7.22295.66.0 |
| 11 72 1 433 959 | 7.22166.66.0 |
| 11 72 1 435 420 | 7.22295.62.0 |
| 11 72 1 708 575 | 7.22295.69.0 |
| 11 72 1 744 255 | 7.22295.70.0 |
| 11 72 1 745 907 | 7.22295.71.0 |
| 11 72 7 540 466 | 7.22295.70.0 |
| 11 72 7 540 467 | 7.22295.71.0 |
| 11 72 7 540 469 | 7.22295.62.0 |
| 11 72 7 553 063 |              |
| 11 73 1 274 567 | 7.05817.09.0 |
| 11 73 1 277 448 |              |
| 11 74 0 396 414 | 7.02318.01.0 |
| 11 74 1 742 712 |              |
| 11 74 2 246 175 | 7.21903.73.0 |
| 11 74 7 810 831 | 7.02318.01.0 |
| 11 76 1 277 565 | 7.02604.01.0 |
| 11 76 1 466 063 |              |
| 11 78 1 247 406 | 7.02604.31.0 |
| 11 78 1 247 475 | 7.02604.18.0 |
| 11 78 1 277 565 | 7.02604.01.0 |
| 11 78 1 405 324 | 7.05270.03.0 |
| 11 78 1 427 884 | 7.02604.37.0 |
| 11 78 1 433 075 | 7.02604.31.0 |
| 11 78 1 433 159 | 7.02604.19.0 |
| 11 78 1 735 132 | 7.02604.36.0 |
| 11 78 1 738 282 | 7.02604.35.0 |
| 11 78 1 739 846 | 7.02604.31.0 |
| 11 78 1 741 317 | 7.02604.18.0 |
| 11 78 1 742 050 | 7.02604.31.0 |
| 11 78 1 742 051 | 7.02604.17.0 |
| 11 78 1 742 052 |              |
| 11 78 1 748 762 | 7.02604.38.0 |
| 11 78 7 513 962 | 7.02604.31.0 |
| 11331709063     | 50 007 617   |
| 11331727202     | 50 007 622   |
| 13 53 1 404 089 | 7.21548.53.0 |
| 13 53 1 711 541 | 7.21197.60.0 |
| 13 53 1 711 543 |              |
| 13 53 1 721 992 | 7.21548.50.0 |
| 13 53 1 722 040 | 7.21197.60.0 |
| 13 53 1 726 385 | 7.21548.51.0 |
| 13 53 1 729 319 |              |
| 13 53 1 729 320 | 7.21548.50.0 |
| 13 53 1 731 615 | 7.21548.51.0 |
| 13 53 1 747 078 | 7.21548.50.0 |
| 13 62 1 432 356 | 7.07759.09.0 |
| 13 62 1 433 565 | 7.22684.11.0 |
| 13 62 1 433 567 |              |
| 13 62 1 438 687 | 7.22684.09.0 |
| 13 62 1 468 624 | 7.07759.06.0 |
| 13 62 1 703 275 | 7.07759.16.0 |
| 13 62 1 733 258 | 7.07759.06.0 |
| 13 62 1 738 908 |              |
| 13 62 1 747 155 |              |
| 13 62 2 246 084 | 7.22184.50.0 |
| 13 62 2 247 074 | 7.22684.09.0 |
| 13 62 7 566 986 |              |
| 13 62 7 787 076 |              |
| 13 71 2 247 002 |              |
| 13 71 2 247 592 | 7.22684.11.0 |
| 16 12 1 115 862 | 7.21287.53.0 |



## COMPARISON LIST

| REF-No.                | ITEM No.     |
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| <b>BMW</b>             |              |
| 16 12 1 118 344        | 7.21659.70.0 |
| 16 12 1 150 201        |              |
| 16 12 2 204 346        |              |
| 16 14 1 178 751        | 7.21287.53.0 |
| 16 14 1 178 839        | 7.21913.50.0 |
| 16 14 1 179 231        | 7.21287.53.0 |
| 16 14 1 179 232        |              |
| 16 14 1 180 318        | 7.21913.50.0 |
| 16 14 1 181 294        |              |
| 16 14 1 181 354        |              |
| 16 14 1 181 862        |              |
| 16 14 1 181 864        |              |
| 16 14 1 183 009        |              |
| 16 14 4 138 604        |              |
| 16 14 7 161 387        |              |
| 2 204 346              | 7.21659.70.0 |
| 2 246 084              | 7.22184.50.0 |
| 2 246 175              | 7.21903.73.0 |
| 2 247 002              | 7.22684.09.0 |
| 2 247 074              |              |
| 4 138 604              | 7.21913.50.0 |
| 6 903 350              | 7.02078.37.0 |
| 6 904 496              |              |
| 6 904 541              |              |
| 6 906 375              |              |
| 6 907 811              |              |
| 6 913 489              |              |
| 6 917 700              |              |
| 6 921 024              | 7.02671.50.0 |
| 6 922 699              | 7.02078.37.0 |
| 6 954 987              |              |
| 6 955 122              |              |
| 64 11 6 903 350        |              |
| 64 11 6 904 496        |              |
| 64 11 6 904 541        |              |
| 64 11 6 906 375        |              |
| 64 11 6 907 811        |              |
| 64 11 6 913 489        |              |
| 64 11 6 922 699        |              |
| 64 11 6 954 987        |              |
| 64 11 6 955 122        |              |
| 64 11 8 381 989        |              |
| 64 11 9 114 957        | 7.02671.50.0 |
| 64 12 6 921 024        |              |
| 64 12 9 227 715        |              |
| 64 21 6 917 700        | 7.02078.37.0 |
| 7 161 387              | 7.21913.50.0 |
| 7 501 568              | 7.29246.01.0 |
| 7 509 985              | 50 005 513   |
| 7 513 962              | 7.02604.31.0 |
| 7 540 466              | 7.22295.70.0 |
| 7 540 467              | 7.22295.71.0 |
| 7 540 469              | 7.22295.62.0 |
| 7 553 063              |              |
| 7 787 076              | 7.22684.09.0 |
| 7 810 831              | 7.02318.01.0 |
| 7 834 308              | 7.29140.02.0 |
| 7 835 324              |              |
| 7 836 993              |              |
| 7 838 123              |              |
| 8 381 989              | 7.02078.37.0 |
| 9 114 957              | 7.02671.50.0 |
| 9 227 715              |              |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>CHEVROLET</b>       |              |
| 13105950               | 7.02256.38.0 |
| 17098055               | 7.24809.10.0 |
| 17200272               |              |

| REF-No.          | ITEM No.         |
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| <b>CHEVROLET</b> |                  |
| 25162753         | 7.02604.15.0     |
| 58 51 024        | 7.24809.10.0     |
| 58 51 604        |                  |
| 6 46 071         | 7.29013.01.0     |
| 8 51 038         | 7.24809.10.0     |
| 90412277         | 29375            |
| 93172703         | 7.29013.01.0     |
| 93184997         | 7.24809.10.0     |
| 96335925         | 7.02604.15.0     |
| 97288249         | 7.02461.01.0     |
| <b>CHRYSLER</b>  |                  |
| 68000693AA       | 7.07152.12.0     |
| 05073735 AA      | 261102           |
| 05073737 AA      | 261103           |
| 05073738 AA      |                  |
| 05080402AA       | 7.09269.29.0     |
| 05098398AA       | 7.06740.02.0     |
| 05098830AA       | 7.04389.00.0     |
| 05099822AA       | 7.02256.37.0     |
| 05104010AA       | 7.09269.29.0     |
| 0518 3940 AA     |                  |
| 30004243         | 7.02604.15.0     |
| 33004243         |                  |
| 4004 675         | 7.02604.01.0     |
| 4301 175         |                  |
| 4301 246         |                  |
| 4301 275         |                  |
| 4301 346         |                  |
| 4301 375         |                  |
| 5014780 AA       | 7.02604.15.0     |
| 5080402AA        | 7.09269.29.0     |
| 5098398AA        | 7.06740.02.0     |
| 5104010AA        | 7.09269.29.0     |
| 5234 921         | 7.02604.01.0     |
| 53000886         | 7.02604.15.0     |
| 68000693AB       | 7.07152.12.0     |
| 68000693AC       |                  |
| 68086987AA       | 7.02256.37.0     |
| K05080402AA      | 7.09269.29.0     |
| K05098830AA      | 7.04389.00.0     |
| K05104010AA      | 7.09269.29.0     |
| K0518 3940 AA    |                  |
| RX000693AB       | 7.07152.12.0     |
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| 0220 76          | 81-5326          |
| 0603 79          | 50 009 280       |
| 0640 R0          | 80 00597 1 0 000 |
| 1001 50          | 7.06595.13.0     |
| 1001 56          | 7.07919.11.0     |
| 1001 68          | 50 005 825       |
| 1001 69          | 50 005 853       |
| 1001 87          | 50 005 876       |
| 1001 C9          | 7.06595.13.0     |
| 1103 G7          | 7.09269.37.0     |
| 1103 H4          |                  |
| 1103 N1          |                  |
| 1192 W5          | 7.22701.09.0     |

## COMPARISON LIST

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| 1201 E7        |              |
| 1201 F4        |              |
| 1201 F5        |              |
| 1201 F7        |              |
| 1201 G4        |              |
| 1201 G5        |              |
| 1201 J1        |              |
| 1201 J2        |              |
| 1201 K1        |              |
| 1201 K3        |              |
| 1201 L2        |              |
| 1450 54        | 7.21659.70.0 |
| 1450 66        | 7.21765.50.0 |
| 1450 74        |              |
| 1450 80        |              |
| 1450 91        | 7.02700.70.0 |
| 1455 04        | 7.00468.07.0 |
| 1455 05        | 7.00468.08.0 |
| 1455 05        | 7.02700.94.0 |
| 1525 11        | 7.22466.92.0 |
| 1525 29        | 7.00468.11.0 |
| 1525 29        | 7.02700.94.0 |
| 1525 30        |              |
| 1525 42        |              |
| 1525 43        |              |
| 1525 46        | 7.00468.15.0 |
| 1525 49        | 7.02700.13.0 |
| 1525 53        | 7.02700.04.0 |
| 1525 66        | 7.00468.89.0 |
| 1525 75        | 7.00468.16.0 |
| 1525 77        | 7.00468.92.0 |
| 1525 97        | 7.00468.89.0 |
| 1525 H8        | 7.00468.14.0 |
| 1525 TZ        | 7.00468.07.0 |
| 1525 VA        | 7.00468.08.0 |
| 1525 VA        | 7.02700.94.0 |
| 1531 24        | 3.32038.01.0 |
| 1531 29        | 3.32038.00.0 |
| 1531 41        |              |
| 1609417480     | 7.07152.14.0 |
| 1626 25        | 7.02256.03.0 |
| 1628 2T        | 7.05270.44.0 |
| 1628 2X        | 7.05270.61.0 |
| 1628 58        | 7.02604.01.0 |
| 1628 6R        | 7.05270.39.0 |
| 1628 7R        |              |
| 1628 7Z        | 7.05270.44.0 |
| 1628 8H        |              |
| 1628 8Z        | 7.05270.36.0 |
| 1628 9A        |              |
| 1628 9T        | 7.05270.44.0 |
| 1628 9W        | 7.05270.39.0 |
| 1628 AA        | 7.05270.36.0 |
| 1628 CP        |              |
| 1628 CX        | 7.05270.37.0 |
| 1628 HT        | 7.05270.36.0 |
| 1628 HV        | 7.05270.37.0 |
| 1628 KN        | 7.05270.36.0 |
| 1628 KP        | 7.05270.37.0 |
| 1628 LP        | 7.05270.36.0 |
| 1628 PL        | 7.05270.37.0 |
| 1628 YK        | 7.05270.36.0 |
| 1635 C9        | 7.31587.01.0 |
| 1920 4S        | 7.18222.01.0 |
| 1920 4X        | 7.05432.06.0 |
| 1920 9H        | 7.18222.19.0 |
| 1920 AJ        | 7.18222.21.0 |
| 1920 AN        | 7.18222.02.0 |

| REF-No.        | ITEM No.     |
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| 1920 FC        | 7.18222.01.0 |
| 1920 J7        | 7.18222.22.0 |
| 1920 K8        | 7.18222.10.0 |
| 1920 N1        | 7.05432.02.0 |
| 1920 W6        | 7.05432.04.0 |
| 25 061420      | 7.21749.50.0 |
| 4565 42        | 7.24808.11.0 |
| 4565 53        |              |
| 4565 60        |              |
| 4574 03        | 7.18222.05.0 |
| 4574 05        |              |
| 4599 24        | 4.05292.50.0 |
| 54 14143       | 81-1526      |
| 54 71660       | 7.21287.53.0 |
| 55 06935       | 7.21749.50.0 |
| 5946 07        | 7.18222.01.0 |
| 5946 09        |              |
| 6LS0 01        | 7.02604.10.0 |
| 75412011       | MK-8H        |
| 78120790       | KK-8H        |
| 79 10011274    | 7.21749.50.0 |
| 79 10012490    |              |
| 79 10012506    |              |
| 79 10014057    |              |
| 79 10031944    |              |
| 91 507061      |              |
| 91 50706180    |              |
| 91 518057      | 7.21765.50.0 |
| 91 536319      |              |
| 91 53880680    | 7.21287.53.0 |
| 91 539545      | 7.21765.50.0 |
| 91 53954580    |              |
| 91 539941      | 7.21749.50.0 |
| 9100063480     | 78 863 608   |
| 9100063680     |              |
| 91517978       | 7.02604.01.0 |
| 9151797880     |              |
| 91535017       | 537853       |
| 91535019       | 537851       |
| 91537468       | 537853       |
| 91537470       | 537851       |
| 91541748       | 50 006 428   |
| 93501280       | 537747       |
| 93501573       | 50 006 263   |
| 93510179       |              |
| 93510415       | 537746       |
| 93510773       | 537747       |
| 93510774       |              |
| 9401201480     | 50 005 320   |
| 9451001263     | 50005310     |
| 9456001351     | 81-5314      |
| 95494924       | 7.02604.01.0 |
| 95536524       | 536226       |
| 95625017       | 50 005 319   |
| 95641149       | 50 005 320   |
| 95643824       |              |
| 95650955       | 50 005 313   |
| 95655208       | 50 005 319   |
| 95655209       | 50 005 320   |
| 95655210       |              |
| 95656567       | 50 005 319   |
| 95656568       | 50 005 320   |
| 95656569       |              |
| 95666768       | 50 005 313   |
| 96 107 893     | 7.18222.10.0 |
| 96 118083      | 7.21760.50.0 |
| 96 145318      |              |
| 96 145319      |              |
| 96 145320      |              |

| REF-No.                | ITEM No.         |
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| <b>CITROEN</b>         |                  |
| 96 267 448             | 537019           |
| 96 362 980 80          | 539007           |
| 96 393 814 80          | 7.18222.21.0     |
| 96 394 179 80          | 539008           |
| 96 394 189 80          | 7.18222.05.0     |
| 96 508 633 80          | 7.09269.37.0     |
| 9608564280             | 50 005 339       |
| 96095457               | 537503           |
| 96096146               | 537554           |
| 96096851               | 537505           |
| 96096852               | 537506           |
| 9609992380             | 7.18222.22.0     |
| 96101886               | 537505           |
| 96101887               | 537506           |
| 96107921               | 7.00468.05.0     |
| 96137360               | 537450           |
| 96150144               | 537628           |
| 96150145               | 537627           |
| 96172597               | 537131           |
| 9617376980             | 50 005 310       |
| 96183535               | 537505           |
| 96203976               | 537148           |
| 9622998680             | 7.05270.36.0     |
| 9623000380             |                  |
| 9623000580             |                  |
| 96242223               | 50 006 428       |
| 96242224               |                  |
| 96246139               | 537141           |
| 96272853               | 537747           |
| 96278356               | 539019           |
| 9628 530280            | 7.00468.92.0     |
| 96289433               | 537006           |
| 9629788780             | 7.31587.01.0     |
| 96298611               | 533033           |
| 9636652280             | 7.05270.36.0     |
| 9636968780             |                  |
| 9642381380             |                  |
| 97 522542              | 7.21760.50.0     |
| 97 52254280            |                  |
| 97 531967              |                  |
| 97 53196780            |                  |
| 9751669380             | 537747           |
| 97530945               | KK-7H            |
| 97531044               | 539003           |
| 97531079               | 537840           |
| 97531080               | 537841           |
| 97533266               |                  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>DAEWOO</b>          |                  |
| 000 230 31 65          | 7.20607.74.0     |
| 11115A70B00            | 81-77001         |
| 12140-78B00            | 80 01126 1 0 000 |
| 12181A81051-0A0        | CB-3879A         |
| 12300-61810-0A0        | MS-3879A         |
| 12351A82011-000        | TW-3879A STD     |
| 12911-78B00            | 771003           |
| 16100M73053            | 7.07919.02.0     |
| 16100M73054            |                  |
| 16100M73093            |                  |
| 16137039               | 7.18222.01.0     |
| 50060609               | 537747           |
| 5233315                | 50 006 457       |
| 90 466 343             | 50 005 734       |
| 92 064 250             |                  |
| 92 927 023             | 7.21287.53.0     |
| 94013802               | 50 005 073       |
| 94580146               | 771003           |

| <b>REF-No.</b>  | <b>ITEM No.</b>  |
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| <b>DAEWOO</b>   |                  |
| 94599003        | 80 01126 1 0 000 |
| 96 350 078      | 7.00468.50.0     |
| 96 351 969      | 50 005 059       |
| 96 494 976      | 7.00468.50.0     |
| 96103034        | 81-77000         |
| 96182805        | 771010           |
| 96182806        | 771001           |
| 96182871        | 50 005 076       |
| 96253546        | 7.02604.02.0     |
| 96351284        | 50 005 073       |
| 96351971        |                  |
| 96352649        |                  |
| 96352650        | 50 005 076       |
| 96352793        | 771004           |
| 96518977        | 50 005 075       |
| 96563958        |                  |
| FS060609        | 537747           |
| <b>DAIHATSU</b> |                  |
| 11701-15030     | MS-1410A         |
| 11701-15050     |                  |
| 11701-87201     | MS-2507A         |
| 11701-87202     |                  |
| 11701-87204     |                  |
| 11701-87205     |                  |
| 11701-87206     |                  |
| 11701-87207     |                  |
| 11702-87203     | MS-2510A         |
| 11702-87206     | MS-2507A         |
| 11702-87207     |                  |
| 11702-87305     | MS-1158A         |
| 11702-87306     | MS-2502A STD     |
| 13011-87107     | 80 01166 1 0 000 |
| 1301187107000   |                  |
| 13041-15030     | CB-1410GP        |
| 13041-16010     |                  |
| 13041-64050     | CB-1421A         |
| 13041-76018     |                  |
| 13041-87101     | CB-2511A         |
| 13041-87102     |                  |
| 13041-87103     |                  |
| 13041-87202     | CB-2507A         |
| 13041-87204     |                  |
| 13041-87205     |                  |
| 13041-87702     | CB-2501A         |
| 13041-87703     |                  |
| 13041-87705     |                  |
| 13202-87203     | CB-2510A         |
| 13202-87204     | CB-2507A         |
| 13202-87205     |                  |
| 13202-87303     | CB-1158A         |
| 13202-87305     |                  |
| 13401-16040     | CB-1410GP STD    |
| 13401-16041     |                  |
| 13711-87701     | V3573            |
| 13711-87705     |                  |
| 13715-87701     | S3574            |
| 13715-87702     |                  |

| REF-No.                | ITEM No.         |
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| <b>DAIHATSU</b>        |                  |
| 89465 87101            | 7.02604.01.0     |
| 89465 87101 000        |                  |
| 89465 87102            |                  |
| 89465 87102 000        |                  |
| 89465 87105            |                  |
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| 89465 87106            |                  |
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| 89465 87108            |                  |
| 89465 87108 000        |                  |
| 89465 87109 000        |                  |
| 89465 87202            |                  |
| 89465 87202 000        |                  |
| 89465 87210            |                  |
| 89465 87211            |                  |
| 89465 87211 000        |                  |
| 89465 87212            |                  |
| 89465 87212 000        |                  |
| 89465 87601            |                  |
| 89465 87601 000        |                  |
| 89465 87704            |                  |
| 89465 87704 000        |                  |
| 89465 97203            |                  |
| 89465 97405            |                  |
| 89465 97405 000        |                  |
| 89465-87210-000        |                  |
| 89465-97203-000        |                  |
| 90043-84018            | PB-1158J STD     |
| 90043-84050            |                  |
| 90043-84057            |                  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>FIAT</b>            |                  |
| 00467974030L           | 50 006 460       |
| 06 40 2 0713           | 80 00512 1 0 000 |
| 1 900 527              | 80 00061 1 1 060 |
| 1 900 932              | 80 00056 1 1 000 |
| 1 901 065              | 80 00065 1 1 000 |
| 1 901 985              | 77 155 600       |
| 1 901 986              | 77 155 610       |
| 1 901 987              | 77 155 620       |
| 112016                 | 7.02604.01.0     |
| 1305791080             | 7.05817.09.0     |
| 13243690               | 7.22701.09.0     |
| 1324369080             |                  |
| 3 003 473              | 89183190         |
| 4 250 803              | 81-17110         |
| 4 371 508              | 81-1762          |
| 4 371 509              | 81-1763          |
| 4 372 331              | 81-1755          |
| 4 641 3806             | 171036           |
| 4 641 3807             | 171043           |
| 4 646 2158             | 171036           |
| 4 646 2159             | 171043           |
| 4 651 7325             | 171036           |
| 4 652 7855             | 171013           |
| 4 652 7856             | 171014           |
| 4 676 1369             | 171036           |
| 4 676 1370             | 171043           |
| 4 726 483              | 81-17114         |
| 4 733 258              |                  |
| 4 749 395              | 81-17116         |
| 4 749 397              | 81-17115         |
| 4 749 398              | 81-5611          |
| 4 826 033              | 17063            |
| 4 845 481              | 80 00068 1 0 000 |
| 410 28 19              | 7.21771.50.0     |
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| REF-No.     | ITEM No.     |
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| <b>FIAT</b> |              |
| 421 61 42   | 7.21753.50.0 |
| 423 56 18   |              |
| 424 28 52   |              |
| 426 23 34   |              |
| 426 25 53   |              |
| 426 59 58   |              |
| 4265699     | 81-1755      |
| 430 46 30   | 7.21753.50.0 |
| 432 01 85   |              |
| 432 03 30   |              |
| 432 56 18   |              |
| 433 58 65   |              |
| 434 25 66   |              |
| 436 22 69   |              |
| 438 43 73   | 7.21771.50.0 |
| 440 05 68   | 7.21753.50.0 |
| 442 11 93   | 7.21287.53.0 |
| 442 62 11   | 7.21753.50.0 |
| 442 92 09   | 7.21287.53.0 |
| 443 48 32   | 7.21753.50.0 |
| 4430291     | 7.02604.01.0 |
| 445 31 44   | 7.21753.50.0 |
| 446 02 10   | 7.21287.53.0 |
| 446 06 46   |              |
| 446 06 460  |              |
| 46 461 209  | 171037       |
| 464 27 664  | 7.00468.33.0 |
| 464 44 317  | 7.24806.05.0 |
| 464 73 394  | 7.00468.34.0 |
| 464 75 717  | 7.00468.45.0 |
| 464 75 719  |              |
| 46403681    | 171052       |
| 46416321    | 171062       |
| 46418813    | 7.02604.58.0 |
| 46420612    | 7.02604.59.0 |
| 46423351    | 7.28669.01.0 |
| 46423798    | 7.02604.59.0 |
| 46427282    | 50 007 616   |
| 46427664    | 7.02700.94.0 |
| 46427686    |              |
| 46433782    | 81-17128     |
| 46447508    | 7.22701.05.0 |
| 46455736    | 50 007 568   |
| 46464928    | 7.07759.04.0 |
| 46468682    | 7.18222.08.0 |
| 46471599    | 50 007 618   |
| 46471639    | 171053       |
| 46473173    | 50 006 162   |
| 46478834    | 171046       |
| 465 12 835  | 7.00468.40.0 |
| 465 30 814  |              |
| 465 40 170  | 7.24806.05.0 |
| 46515970    | 7.28503.02.0 |
| 46520401    | 7.28666.01.0 |
| 46522371    | 50 007 061   |
| 46524556    | 7.02256.03.0 |
| 46531222    | 7.18222.22.0 |
| 46533308    | 7.22701.08.0 |
| 46541253    | 7.22701.05.0 |
| 46552984    | 50 006 189   |
| 46559804    | 7.22701.05.0 |
| 4655982     |              |
| 46591929    | 7.03703.60.0 |
| 467 94 445  | 7.00468.47.0 |
| 46750245    | 7.02604.53.0 |
| 46750859    | 171046       |
| 46751082    | 7.02604.53.0 |
| 46762182    |              |
| 46781326    | 7.03703.55.0 |

## COMPARISON LIST

| REF-No.              | ITEM No.         |
|----------------------|------------------|
| <b>FIAT</b>          |                  |
| 46781377             | 7.29262.01.0     |
| 46783962             | 171062           |
| 46787055             | 50 006 422       |
| 46799832             | 7.03703.60.0     |
| 468 31 125           | 7.00468.45.0     |
| 46802420             | 50 007 062       |
| 46811122             | 7.22701.08.0     |
| 46811312             |                  |
| 46831950             | 7.02700.94.0     |
| 47 57 358            | 171120           |
| 4733350              | 50 006 180       |
| 5 518 3592           | 171036           |
| 5 519 2067           |                  |
| 5 519 6738           | 171043           |
| 5 942 728            | 17055            |
| 504069200            | 171120           |
| 509 26 695           | 7.00468.40.0     |
| 517 09 817           | 7.00468.47.0     |
| 517 09 818           | 7.00468.45.0     |
| 517 18 054           | 7.00468.47.0     |
| 546762182            | 7.02604.53.0     |
| 55184080             | 7.28665.01.0     |
| 55184081             | 7.28666.01.0     |
| 55187448             | 7.29068.01.0     |
| 55193048             | 7.22701.05.0     |
| 55193126             | 171046           |
| 55202630             | 171062           |
| 55204538             | 7.03645.01.0     |
| 55218802             |                  |
| 55221397             |                  |
| 5893596              | 80 01168 1 0 000 |
| 5950297              | 50 007 567       |
| 5963516              | 7.02604.01.0     |
| 5973713              | 7.28669.01.0     |
| 598 39 35            | 7.21753.50.0     |
| 5992408              | 7.18222.01.0     |
| 6000100158           | 80 01168 1 0 000 |
| 605 18 322           | 7.21565.70.0     |
| 605 21 992           | 7.21287.53.0     |
| 605 46 091           |                  |
| 60575356             | 7.18222.22.0     |
| 60586222             | 7.28764.01.0     |
| 60589472             | 7.07759.07.0     |
| 60599763             | 7.29222.01.0     |
| 60608898             | 7.28668.01.0     |
| 60608904             | 7.06269.06.0     |
| 60628668             | 7.29222.01.0     |
| 60733358             | 7.02604.01.0     |
| 608 10 37            | 7.21287.53.0     |
| 608 11 086           | 81-17122         |
| 608 11 089           | 81-17123         |
| 60802028             | 7.22701.08.0     |
| 60809716             | 7.02256.03.0     |
| 60811067             | 7.18222.22.0     |
| 60811328             | 7.28764.01.0     |
| 60812822             | 7.02256.03.0     |
| 60812947             | 7.29222.01.0     |
| 60814507             | 7.18222.22.0     |
| 60814609             | 7.28503.02.0     |
| 60814775             | 7.18222.08.0     |
| 60814852             | 7.22701.05.0     |
| 60816137             |                  |
| 60816231             | 7.28668.01.0     |
| 60816318             | 7.02604.53.0     |
| 6081644              | 7.22701.05.0     |
| 60816794             | 7.02604.53.0     |
| 7 300 279 MASS STD   | 77 154 600       |
| 7 300 280 MASS 0.010 | 77 154 610       |

| REF-No.             | ITEM No.         |
|---------------------|------------------|
| <b>FIAT</b>         |                  |
| 7 301 820           | 171120           |
| 7 301 821           | 17063            |
| 7 302 028 MASS SEMI | 77 153 690       |
| 7 302 135           | 89 183 190       |
| 7 302 453           |                  |
| 7 588 577           | 17061            |
| 7 616 998           | 81-17112         |
| 7 617 500           | 17089            |
| 7 666 227           | 17055            |
| 7 735 898           | 171005           |
| 7 735 899           | 171003           |
| 7 757 052           | 81-17122         |
| 7 766 564           | 171006           |
| 7 766 565           | 171004           |
| 7 779 402           | 81-17123         |
| 7 783 225           | 171014           |
| 7 798 620           | 171013           |
| 70705337            | 80 01168 1 0 040 |
| 71713727            | 7.28669.01.0     |
| 71715336            | 80 01168 1 0 000 |
| 71718821            | 7.03703.60.0     |
| 71718959            | 7.03703.55.0     |
| 71737116            | 7.03703.60.0     |
| 71737902            | 7.02700.70.0     |
| 71740011            | 7.03703.60.0     |
| 71752782            | 37087600         |
| 71787554            | 7.03703.55.0     |
| 71787563            | 7.03703.60.0     |
| 71788061            | 7.03703.55.0     |
| 73503122            | 50 006 422       |
| 753 76 98           | 7.21773.50.0     |
| 755 41 36           | 7.21565.70.0     |
| 7555130             | 7.02700.70.0     |
| 756 48 41           | 7.21753.50.0     |
| 756 49 23           | 7.21773.50.0     |
| 757 41 030          | 7.20469.51.0     |
| 758 10 31           | 7.21773.50.0     |
| 758 10 32           |                  |
| 759 76 93           | 7.21565.70.0     |
| 7598703             | 3.32038.03.0     |
| 763 55 35           | 7.21287.53.0     |
| 7640163             | 7.28669.01.0     |
| 7648052             | 7.29262.01.0     |
| 7648055             |                  |
| 7668286             | 7.02604.59.0     |
| 7691820             | 7.28669.01.0     |
| 7696064             | 7.18222.01.0     |
| 7701460147          | 536226           |
| 7706754             | 7.02604.01.0     |
| 7715242             | 7.28669.01.0     |
| 7724588             | 50 006 186       |
| 77363298            | 7.03703.55.0     |
| 7736883             | 7.00468.34.0     |
| 7742457             | 7.02604.59.0     |
| 7751308             | 7.02604.58.0     |
| 7752900             | 7.00468.34.0     |
| 7762926             | 7.28673.01.0     |
| 7764866             | 7.00468.33.0     |
| 7766269             | 7.05432.09.0     |
| 7769932             | 7.00468.33.0     |
| 7769932             | 7.02700.94.0     |
| 778 24 94           | 7.24806.05.0     |
| 778 52 56           | 7.00468.33.0     |
| 7785254             |                  |
| 7799543             | 7.02700.70.0     |
| 823 08 678          | 7.21287.53.0     |
| 9 613 7362 80       | 537450           |
| 9 629 8611 80       | 533033           |

## COMPARISON LIST

| REF-No.                | ITEM No.     |
|------------------------|--------------|
| <b>FIAT</b>            |              |
| 9 630 5973 80          | 531005       |
| 906 21 411             | 7.21753.50.0 |
| 906 30 811             |              |
| 9301337280             | 50 006 458   |
| 9350100380             | 50 006 428   |
| 9350100480             |              |
| 9562409187             | 7.07919.11.0 |
| 9564448480             | 7.05432.02.0 |
| 9565095580             | 50 005 313   |
| 9565656788             | 50 005 319   |
| 9566945688             | 50 005 313   |
| 96 297 887 80          | 7.31587.01.0 |
| 9609992380             | 7.18222.22.0 |
| 9616511680             | 7.05270.44.0 |
| 9618261580             | 7.18222.19.0 |
| 9622997780             | 7.05270.37.0 |
| 9624160880             | 7.24808.11.0 |
| 9628448280             | 7.05270.44.0 |
| 9630499880             | 7.24808.11.0 |
| 9630898080             |              |
| 9631813680             | 7.18222.02.0 |
| 9636148880             | 7.05270.37.0 |
| 9636876680             |              |
| 9639418880             | 7.18222.02.0 |
| 9639418980             | 7.18222.05.0 |
| 9640601280             | 7.07152.14.0 |
| 9650863380             | 7.09269.37.0 |
| 9654531880             | 7.07152.14.0 |
| 9655043180             |              |
| 9663654980             |              |
| 98418161               | 171016       |
| 99432837               | 171055       |
| 9945635                | 7.05432.09.0 |
| 9950635                |              |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>FORD</b>            |              |
| 028 109 601 D          | 39486        |
| 028109601H             | 39423        |
| 038109601B             | 331033       |
| 038109611B             | 331034       |
| 06A115105B             | 7.07919.01.0 |
| 06A115105C             |              |
| 06A115105D             |              |
| 1 000 169              | 7.05270.88.0 |
| 1 001 702              | 7.02604.61.0 |
| 1 003 751              | 7.18221.51.0 |
| 1 003 803              | 7.21895.55.0 |
| 1 010 006              | 7.02604.63.0 |
| 1 013 764              | 7.02604.61.0 |
| 1 014 398              | 7.06269.02.0 |
| 1 022 476              | 7.05270.88.0 |
| 1 022 494              | 7.06269.24.0 |
| 1 025 247              | 7.00661.01.0 |
| 1 028 808              | 7.02550.57.0 |
| 1 028 808              | 7.02550.58.0 |
| 1 031 090              | 7.21903.75.0 |
| 1 031 369              | 50 005 151   |
| 1 031 879              |              |
| 1 037 136              | 7.21483.54.0 |
| 1 041 245              | 7.02604.61.0 |
| 1 047 280              | 7.02550.57.0 |
| 1 047 280              | 7.02550.58.0 |
| 1 047 455              | 7.00661.01.0 |
| 1 051 396              | 7.22684.18.0 |
| 1 053 379              | 7.00661.01.0 |
| 1 054 048              | 7.02700.68.0 |
| 1 054 409              | 7.00661.01.0 |

| REF-No.     | ITEM No.     |
|-------------|--------------|
| <b>FORD</b> |              |
| 1 063 996   | 7.06269.02.0 |
| 1 067 973   | 7.00661.01.0 |
| 1 073 602   |              |
| 1 075 436   | 7.06269.04.0 |
| 1 075 512   | 7.02700.68.0 |
| 1 086 369   | 7.06269.03.0 |
| 1 100 630   | 7.02551.20.0 |
| 1 108 767   | 7.02701.11.0 |
| 1 108 795   | 7.02604.63.0 |
| 1 112 972   | 7.06269.04.0 |
| 1 118 637   | 7.02700.68.0 |
| 1 132 537   |              |
| 1 144 809   | 7.18222.01.0 |
| 1 149 611   | 7.06269.04.0 |
| 1 209 109   | 7.22684.18.0 |
| 1 223 521   | 7.22701.08.0 |
| 1 227 658   | 7.02551.20.0 |
| 1 344 951   | 7.22684.18.0 |
| 1 367 825   | 7.05270.67.0 |
| 1 384 275   | 7.22684.18.0 |
| 1 426 037   | 7.02551.20.0 |
| 1 426 038   |              |
| 1 428 448   | 7.22684.18.0 |
| 1 459 219   | 7.02551.20.0 |
| 1 477 045   |              |
| 1 511 260   | 90 606 620   |
| 1 515 112   | 90 606 610   |
| 1 535 500   | 7.02242.21.0 |
| 1 547 578   | 7.02701.11.0 |
| 1 562 589   | 7.02242.21.0 |
| 1 613 157   | 7.21659.72.0 |
| 1 628 247   | 7.06269.26.0 |
| 1 639 187   | 50 006 460   |
| 1 649 127   |              |
| 1 669 765   |              |
| 1 746 131   | 7.02551.20.0 |
| 1000143     | 7.04274.02.0 |
| 100224      | 99 698 600   |
| 1003734     | 50 007 597   |
| 1003802     | 7.21903.70.0 |
| 1004127     | 39300        |
| 1004128     | 39372        |
| 1005252     | 81-3310      |
| 1007308     | 50 007 597   |
| 1007714     | 7.07152.17.0 |
| 1010016     | 7.04274.02.0 |
| 1012773     | 105-35529    |
| 1020538     | 7.07152.17.0 |
| 1023591     | 105-35514    |
| 1029790     | 7.22090.11.0 |
| 1030353     | 7.24808.51.0 |
| 1030996     | 7.06269.27.0 |
| 1031879     | 50 005 148   |
| 1031879     | 7.07152.46.0 |
| 1033899     | 105-35552    |
| 1036188     | 50 005 148   |
| 1036188     | 7.07152.46.0 |
| 1037330     | 50 007 597   |
| 1037331     |              |
| 1040347     | 7.06740.04.0 |
| 1041838     | 105-35551    |
| 1043175     | 50 007 597   |
| 1051773     | 105-35541    |
| 1058430     | 7.02256.47.0 |
| 1067890     | 7.04274.02.0 |
| 1072052     |              |
| 1077539     | 7.07152.17.0 |
| 1078429     | 18375        |

## COMPARISON LIST

| REF-No.     | ITEM No.     |
|-------------|--------------|
| <b>FORD</b> |              |
| 1078433     | 18374        |
| 1094199     | 7.02550.54.0 |
| 1100628     | 7.24809.19.0 |
| 1100635     | 7.07152.12.0 |
| 1100669     | 50 006 304   |
| 1100677     | 50 006 418   |
| 1100687     | 7.07919.01.0 |
| 1101228     | 7.06740.00.0 |
| 1101228     | 7.07152.11.0 |
| 1108768     | 7.02550.54.0 |
| 1110671     | 7.22738.08.0 |
| 1110702     |              |
| 1111360     | 7.02183.01.0 |
| 1111361     | 7.02256.00.0 |
| 1111363     | 7.02184.01.0 |
| 1113197     | 181014       |
| 1124931     | 7.07919.01.0 |
| 1124940     | 7.07152.11.0 |
| 1131846     | 37022600     |
| 1132607     | 7.07152.17.0 |
| 1138725     | 7.07152.11.0 |
| 1146061     | 50 006 419   |
| 1198044     | 181015       |
| 1212732     | 50 005 148   |
| 1212732     | 7.07152.46.0 |
| 1215509     | 7.02671.50.0 |
| 1225896     | 7.07152.12.0 |
| 1250684     | 7.07152.11.0 |
| 1250685     |              |
| 1310015     | 7.07152.12.0 |
| 1320229     | 37022600     |
| 1326374     | 7.07152.17.0 |
| 1350460     |              |
| 1350461     |              |
| 1352129     | 18375        |
| 1365173     | 37022600     |
| 1369828     | 471206       |
| 1369831     | 471209       |
| 1381663     | 7.02671.50.0 |
| 1386391     |              |
| 1387644     |              |
| 1388504     | 7.07152.01.0 |
| 1426035     | 50 006 418   |
| 1435192     | 7.04274.02.0 |
| 1445934     | 7.02671.50.0 |
| 1457395     | 7.07152.12.0 |
| 1459215     | 7.07152.11.0 |
| 1459216     |              |
| 1461874     | 7.24809.19.0 |
| 1469779     | 7.22738.08.0 |
| 1473749     | 7.02671.50.0 |
| 1514130     | 7.02256.00.0 |
| 1547578     | 7.02550.54.0 |
| 1566239     | 7.07152.17.0 |
| 1566240     | 50 005 148   |
| 1566240     | 7.07152.46.0 |
| 1584660     | 50 006 257   |
| 1594606     | 7.02184.01.0 |
| 1594631     | 7.02183.01.0 |
| 1614766     | 50 006 259   |
| 1641007     | 50 006 258   |
| 1669766     | 39423        |
| 1669772     | 331142       |
| 1669841     | 50 005 806   |
| 1673517     | 7.07152.11.0 |
| 1673518     | 7.07152.12.0 |
| 1677788     | 7.04274.02.0 |
| 1689273     | 7.02671.50.0 |

| REF-No.        | ITEM No.         |
|----------------|------------------|
| <b>FORD</b>    |                  |
| 1697426        | 7.04274.02.0     |
| 1699227        | 7.02671.50.0     |
| 1778861        | 7.04274.02.0     |
| 1810732        | 7.02671.50.0     |
| 1957264        | 7.31025.01.0     |
| 1961050        |                  |
| 1C1Y-9F479-AA  | 7.18222.01.0     |
| 1M218501BA     | 50 005 148       |
| 1M218501BA     | 7.07152.46.0     |
| 1S4Q6333AB     | 37022600         |
| 2S7A 12B579 CA | 7.22701.08.0     |
| 2U3Z-6148-A    | 80 01109 1 0 000 |
| 3 009 598      | 7.06269.21.0     |
| 3 750 201      |                  |
| 3 909 620      | 7.06269.11.0     |
| 3 910 186      | 7.06269.21.0     |
| 3395984        | 50 007 664       |
| 3508280        | 7.02256.46.0     |
| 3720224        | 50 007 664       |
| 3998144        | 7.02256.46.0     |
| 3M 2112B529 AA | 7.22684.18.0     |
| 3M21 8501 AA   | 7.07152.11.0     |
| 3M21 8502 BA   | 7.06740.00.0     |
| 3M21-9350-AA   | 7.02551.20.0     |
| 3M21-9350-BA   |                  |
| 3M21-9350-CA   |                  |
| 4 391 570      | 7.06269.21.0     |
| 4 429 072      |                  |
| 4L2E-6110-CA   | 99 698 600       |
| 4M5Q6333AA     | 37022600         |
| 4M5Q6A339AA    |                  |
| 4U7E-6110-CA   | 99 698 620       |
| 5M21-9350-AA   | 7.02551.20.0     |
| 6 052 768      | 7.21659.72.0     |
| 6 106 539      |                  |
| 6 127 983      | 7.21565.71.0     |
| 6 127 985      |                  |
| 6 133 699      | 80 00094 1 0 000 |
| 6 150 295      | 7.21659.72.0     |
| 6 158 319      | 7.21565.71.0     |
| 6 165 570      |                  |
| 6 165 571      |                  |
| 6 172 132      | 7.06269.26.0     |
| 6 188 593      |                  |
| 6 617 092      | 7.06269.25.0     |
| 6 628 848      | 7.02604.62.0     |
| 6 631 853      | 7.06269.26.0     |
| 6 631 855      |                  |
| 6 716 054      | 7.02604.61.0     |
| 6 716 057      | 7.02604.62.0     |
| 6 847 908      |                  |
| 6 847 910      | 7.02604.61.0     |
| 6 847 911      |                  |
| 6 848 047      | 7.22184.32.0     |
| 6029395        | 50 006 258       |
| 6062844        | 50 006 260       |
| 6062845        | 50 007 624       |
| 6129778        | 50 006 477       |
| 6129780        |                  |
| 6165197        | 80 00350 1 0 000 |
| 6172845        | 18345            |
| 6172848        |                  |
| 6172851        | 105-35529        |
| 6172854        | 18345            |
| 6172956        | 81-17100         |
| 6175427        | 37022600         |
| 6175429        |                  |
| 6186554        | 50 006 261       |



| REF-No.          | ITEM No.         |
|------------------|------------------|
| <b>FORD</b>      |                  |
| 6580879          | 7.02256.29.0     |
| 6580881          |                  |
| 6640542          | 18391            |
| 6640543          | 18330            |
| 6781621          | 105-35529        |
| 6795655          | 37022600         |
| 679567           |                  |
| 6804674          | 50 007 597       |
| 6945586          |                  |
| 6G9N 8591 AA     | 7.07152.01.0     |
| 6G9N 9G444 LA    | 7.05270.67.0     |
| 6M 21 9D475 BA   | 7.24809.19.0     |
| 6M21 8501 AA     | 7.07152.11.0     |
| 6M21-12B573-AA   | 7.02256.00.0     |
| 6M21-12B573-CA   | 7.02183.01.0     |
| 6M21-12B573-DA   | 7.02184.01.0     |
| 6M21-9350-AA     | 7.02551.20.0     |
| 6M21-9350-BA     |                  |
| 6M21-9A486-AA    | 7.22738.08.0     |
| 6M5G 6505 AA     | 471209           |
| 6M5G 6507 AA     | 471206           |
| 7 011 190        | 7.02604.62.0     |
| 7 038 055        | 7.02604.63.0     |
| 7 084 580        | 7.06269.02.0     |
| 7 126 155        | 7.02604.62.0     |
| 7 126 156        | 7.02604.61.0     |
| 7 212 143        | 7.06269.11.0     |
| 7 318 042        | 7.02604.63.0     |
| 7 325 143        | 7.05270.96.0     |
| 70 HM 6110 M 1 B | 90 606 610       |
| 70 HM 6110 M 1 B | 90 606 620       |
| 70 HM 6110 M 2 B |                  |
| 70 HM 6110 N 2 B | 90 606 610       |
| 70 HM 6110 S 1 B |                  |
| 70 HM 6110 T 1 B | 90 606 620       |
| 70 HM 6110 T 2 B |                  |
| 7072620          | 50 007 596       |
| 7097312          | 7.22184.34.0     |
| 70HM 6505 DE     | 7885             |
| 70HM 6507 DD     | 7837             |
| 72 HF 9K 368 AA  | 7.02242.21.0     |
| 7314594          | 105-35514        |
| 7314599          |                  |
| 7331606          | 7.02256.47.0     |
| 75 TM 9 350 AA   | 7.21659.70.0     |
| 77 01 474 725    | 80 01168 1 0 000 |
| 77BM 6250 BA     | 50 006 258       |
| 78 GB 9 350 AA   | 7.21659.72.0     |
| 78HM 6250 AA     | 50 006 260       |
| 78HM 6250 BA     | 50 006 257       |
| 78HM6564AA       | 50 007 624       |
| 81 SM 6148 BA    | 80 00083 1 1 000 |
| 81SM 6251 KE     | 50006259         |
| 81SM 6510 LC     | 81-18104         |
| 82 GB 9 350 AA   | 7.21659.72.0     |
| 83 BB 9 350 AA   |                  |
| 83EM 6507 AA     | 536766           |
| 84 BB 9 350 AA   | 7.21659.72.0     |
| 84 FM 6148 AA    | 80 00084 1 0 000 |
| 85 BB 9 350 AA   | 7.21565.71.0     |
| 85 GB 9 350 BA   |                  |
| 85 HM 6110 G 2 D | 90 606 610       |
| 85 HM 6110 J 2 D |                  |
| 85 HM 6110 K 2 D | 90 606 620       |
| 85 HM 6148 DA    | 80 00094 1 0 000 |
| 86 BB 9 350 AA   | 7.21565.71.0     |
| 86 GB 9 350 BA   |                  |

| REF-No.        | ITEM No.     |
|----------------|--------------|
| <b>FORD</b>    |              |
| 87TF-9F715-AA  | 7.06269.26.0 |
| 87TF-9F715-AB  |              |
| 87TF-9F715-CA  |              |
| 87TF-9F715-CB  |              |
| 88SM 6251 CA   | 50 006 261   |
| 89FB 9F472 AC  | 7.02604.61.0 |
| 89FF 6505 AA   | 18375        |
| 89FF 6505 FA   | 18345        |
| 89FF 6507 AA   | 18374        |
| 89FF6333AA     | 37022600     |
| 89SM 6507 AA   | 18392        |
| 8T1Q-6211-AA   | 37 021 600   |
| 8T1Q-6211-BA   | 37 021 610   |
| 91FF6337AA     | 37022600     |
| 91FF6A339AA    |              |
| 928F-9F715-AE  | 7.06269.25.0 |
| 928M 6505 C2A  | 105-35514    |
| 928M 6505 D2A  | 18391        |
| 928M 6507 D1A  | 18330        |
| 928M 6507 F2A  | 105-35551    |
| 92AB 9F472 AA  | 7.02604.62.0 |
| 92AB-9D474-BA  | 7.02256.29.0 |
| 92AB-9H465-AA  |              |
| 92VB 9F472 AB  | 7.02604.62.0 |
| 92VW 8502 AA   | 7.06740.04.0 |
| 938M-6500A-1D  | 50 007 597   |
| 938M-6500A-1E  |              |
| 938M-6500A-2E  |              |
| 938M-6500A-2F  |              |
| 938M6500A1D    |              |
| 93AB 9F472 AA  | 7.02604.62.0 |
| 93AB 9F472 CA  | 7.02604.61.0 |
| 93BB 12B579 BA | 7.22184.32.0 |
| 93BB 9F472 AA  | 7.02604.61.0 |
| 93FF 6507 AA   | 105-35529    |
| 93FF 6507 AF   |              |
| 93GB 9F472 DA  | 7.02604.62.0 |
| 948M 6505 A2A  | 105-35514    |
| 948M 6505 D2A  | 105-35552    |
| 95 VW 8503 AA  | 50 005 148   |
| 95 VW 9E882 AA | 7.21483.54.0 |
| 95 VW 9H307 AA | 7.02550.57.0 |
| 95 VW 9H307 AA | 7.02550.58.0 |
| 95 VW 9H307 AC | 7.02550.57.0 |
| 95 VW 9H307 AC | 7.02550.58.0 |
| 95 VW12B529 BA | 7.18221.51.0 |
| 95 VW12B529 BB | 7.22684.18.0 |
| 95 VW12B529 BC |              |
| 95 VW12B573 BA | 7.21895.55.0 |
| 95 VW12B573 BB |              |
| 95 VW12B573 CA | 7.21903.70.0 |
| 95 VW12B573 CB | 7.21903.75.0 |
| 95BB-9E882-AB  | 7.02256.47.0 |
| 95BB-9E882-AC  |              |
| 95BF-9F715-AB  | 7.06269.02.0 |
| 95BF-9F715-AC  |              |
| 95FB 9F472 CB  | 7.02604.62.0 |
| 95VW 6505 AA   | 39300        |
| 95VW 6507 AA   | 39372        |
| 95VW 8502 AA   | 7.06740.04.0 |
| 95VW 8502 BA   |              |
| 95VW 9F472 CB  | 7.05270.96.0 |
| 95VW 9F472 FA  | 7.05270.88.0 |
| 95VW-2A451-AB  | 7.24808.51.0 |
| 95VW-6600-BA   | 50 005 806   |
| 95VW8503AA     | 7.07152.46.0 |
| 95XF-9F715-AA  | 7.06269.02.0 |

| REF-No.        | ITEM No.     |
|----------------|--------------|
| <b>FORD</b>    |              |
| 96 FP 9H307 AA | 7.00661.01.0 |
| 96 FP 9H307 AB |              |
| 96 FP 9H307 AC |              |
| 96 FP 9H307 AD |              |
| 96 FP 9H307 CD |              |
| 96BB 9F472 BA  | 7.02604.61.0 |
| 96FB 12B579 BA | 7.22184.34.0 |
| 96FB 9F472 CA  | 7.02604.61.0 |
| 96GB 9F472 BA  |              |
| 96MM-6600-AK   | 7.04274.02.0 |
| 96MM-6600-AM   |              |
| 96MM-6600-AN   |              |
| 96MX 8591 AA   | 7.07152.17.0 |
| 96VB 9F472 DB  | 7.02604.63.0 |
| 96VW 9H307 BB  | 7.02550.54.0 |
| 96VW 9H307 CB  |              |
| 96VW 9H307 DA  |              |
| 978F-9F715-AB  | 7.06269.24.0 |
| 97MM 6507 B2B  | 105-35541    |
| 97VW 9F472 AA  | 7.05270.88.0 |
| 98 FP 9H307 AA | 7.00661.01.0 |
| 98 FP 9H307 CA |              |
| 98MM 8501 BC   | 7.07152.17.0 |
| 98MM-6600-CE   | 7.04274.02.0 |
| 98MM-6600-D1A  |              |
| 98MM-6600-D2A  |              |
| 98MM-6600-D2B  |              |
| 98MM-6600-D7B  |              |
| A66SX 8501 AA1 | 7.02671.50.0 |
| BE8Z-6600-A    | 7.04274.02.0 |
| C201-15-010A   | 7.07152.17.0 |
| D9EE 9F472 AA  | 7.02604.01.0 |
| D9EE 9F472 AB  |              |
| D9FZ 9F472 A   |              |
| E1AF 9F472 AA  |              |
| E1AZ 9F472 A   |              |
| E3EE-9F715-A1B | 7.06269.26.0 |
| E3EF 9F472 AA  | 7.02604.01.0 |
| E3FZ 9F472 A   |              |
| E3TZ 9F472 B   |              |
| E43Z 9F472 A   |              |
| E47F 9F472 AA  |              |
| E53Z 9F472 B   |              |
| E63F 9F472 AA  |              |
| E63F 9F472 AB  |              |
| E63F 9F472 BA  |              |
| E63Z 9F472 A   |              |
| E6DF 9F472 B1A |              |
| E6DZ 9F472 A   |              |
| E6DZ 9F472 B   |              |
| E6SZ 9F472 A   |              |
| E6ZF 9F472 AB  |              |
| E6ZF 9F472 BA  |              |
| E6ZZ 9F472 A   |              |
| E6ZZ 9F472 B   |              |
| E8BZ 9F472 A   |              |
| E8GY 9F472 A   |              |
| E9BZ 9F472 A   |              |
| EODE 9F472 AA  |              |
| EOFZ 9F472 B   |              |
| EPW80          | 7.07152.17.0 |
| F02Z 9F472 A   | 7.02604.01.0 |
| F02Z 9F472 AA  |              |
| F02Z 9F472 B   |              |
| F1CZ 9F472 A   |              |
| F53E-9F715-AA  | 7.06269.11.0 |
| F53E-9F715-AB  |              |
| F57E-9J459-CA  | 7.02256.46.0 |
| F57Z-9J459-C   |              |
| F5DE-9F715-BB  | 7.06269.21.0 |

| REF-No.                | ITEM No.     |
|------------------------|--------------|
| <b>FORD</b>            |              |
| F5RZ 6500 BA           | 50 007 597   |
| F63E-9F715-AA          | 7.06269.21.0 |
| F63E-9J459-AA          | 7.02256.46.0 |
| F63Z-9J459-AA          |              |
| FOBZ 9F472 B           | 7.02604.01.0 |
| FOJY 9F472 B           |              |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| ME1M218591B1B          | 50 005 148   |
| ME1M218591B1B          | 7.07152.46.0 |
| ME6M218501A1A          | 7.07152.11.0 |
| ME6M218501B1A          | 7.07152.12.0 |
| MEYS6G8591A1D          | 7.07152.17.0 |
| RM3M218501AA           | 7.07152.11.0 |
| RM6M218501AA           |              |
| RM6M218501BA           | 7.07152.12.0 |
| RMXM218501AA           |              |
| V94DD 6500 AA          | 50 007 596   |
| VX 021 131 101 A VX    | 7.22090.11.0 |
| XF 251 432             | 7.02604.01.0 |
| XM 21 9D475 AA         | 7.24809.19.0 |
| XM21 650 BA            | 50 006 418   |
| XM21-6251-AA           | 50 006 304   |
| XM21-6600-AA           | 7.07919.01.0 |
| XM21-6600-BA           |              |
| XM21-9350-AA           | 7.02551.20.0 |
| XM218501AA             | 7.07152.12.0 |
| XS2E-9F715-BA          | 7.06269.21.0 |
| XS2E-9F715-BB          |              |
| XS2E-9F715-BC          |              |
| XS4Q 6507 AB           | 181014       |
| XS4U-9F715-BB          | 7.06269.27.0 |
| XS4U-9F715-DA          | 7.06269.04.0 |
| XS4U-9F715-DB          |              |
| XS4U-9F715-FA          |              |
| XS6U-9F715-AA          | 7.06269.03.0 |
| XW4H 18D473 BA         | 7.06740.00.0 |
| YM21 8502 AA           |              |
| YM21 9H307 CA          | 7.02550.54.0 |
| YM21 9H307 CA          | 7.02701.11.0 |
| YM21 9H307 DA          | 7.02550.54.0 |
| YM21-12B573-AA         | 7.02183.01.0 |
| YM21-12B573-BA         | 7.02184.01.0 |
| YM21-12B573-EA         | 7.02256.00.0 |
| YM21-9A486-AA          | 7.22738.08.0 |
| YM21-9S495-AA          |              |
| YS6G8501A2C            | 7.07152.17.0 |
| YS6G8591A2C            |              |
| <b>FORD USA</b>        |              |
| 95VW12B529BA           | 7.18221.51.0 |
| 95VW6510BA             | 81-3310      |
| <b>HONDA</b>           |              |
| 12204-PM7-305          | 81-72003     |
| 12204PM7305            |              |
| 12205-PJ7-305          | 81-72001     |
| 12205-PM7-305          | 81-72000     |
| 12205PM7305            |              |
| 13022-PE0-S10          | CB-2204GP    |
| 13022-PE0-S20          |              |
| 13022-PG6-S10          | CB-2208GP    |
| 13022-PG6-S20          |              |
| 13032-PC0-S20          | MS-2206GP    |
| 13032-PE0-660          |              |
| 13032-PR3-S10          | MS-2215GP    |
| 13211-PC6-003          | CB-2200GP    |
| 13211-PD2-004          |              |
| 13211-PE0-003          | CB-2204GP    |
| 13211-PE0-004          |              |

## COMPARISON LIST

| REF-No.        | ITEM No.     |
|----------------|--------------|
| <b>HONDA</b>   |              |
| 13211-PE1-003  | CB-2205GP    |
| 13211-PE1-004  |              |
| 13211-PH3-003  | CB-2213GP    |
| 13211-PR3-004  | CB-2215GP    |
| 13211-PR4-A01  | CB-2200GP    |
| 13211-PR4-A02  |              |
| 13216-P13-0141 | CB-2217GP    |
| 13321-634-003  | MS-1134GP    |
| 13321-634-004  |              |
| 13321-634-305  |              |
| 13321-634-306  |              |
| 13321-PC0-004  | MS-2206GP    |
| 13321-PC0-014  |              |
| 13321-PE0-661  |              |
| 13321-PE0-662  |              |
| 13321-PG6-003  | MS-2208GP    |
| 13321-PG6-004  |              |
| 13321-PM6-005  |              |
| 13321-PT0-003  | MS-2213GP    |
| 13331-PG6-003  | TW-2208GP    |
| 13331-PG6-004  |              |
| 13331-PR3-003  | TW-2215A     |
| 13331-PT0-003  | TW-2213A STD |
| 14711-PM3-000  | V3816        |
| 14711-PT3-A00  | V4279        |
| 14721-PT3-A00  | S4280        |
| 14721-PT6-A00  |              |
| 16400 PDD X00  | 7.22701.09.0 |
| 19200-P01-003  | 50 005 084   |
| 19200-P01-004  |              |
| 19200-P13-000  | 50 005 091   |
| 19200-P13-003  |              |
| 19200-P13-013  |              |
| 19200-P1J-E02  | 50 005 084   |
| 19200-PM3-003  |              |
| 19200-PM3-004  |              |
| 19200-PM3-013  |              |
| 19200-POA-003  | 50 005 080   |
| 19200-POA-032  |              |
| 19200-POB-A01  |              |
| 19200-PT0-003  |              |
| 19200-PT0-013  |              |

| REF-No.                | ITEM No.     |
|------------------------|--------------|
| <b>HONDA</b>           |              |
| 36531-P01-004          | 7.02604.01.0 |
| 36531-P01-G01          |              |
| 36531-P01-G02          |              |
| 36531-P05-A01          |              |
| 36531-P05-A02          |              |
| 36531-P06-A01          |              |
| 36531-P07-A01          |              |
| 36531-P08-004          |              |
| 36531-P2A-J02          |              |
| 36531-P2Y-G01          |              |
| 36531-P3Y-G01          |              |
| 36531-P3Y-G02          |              |
| 36531-P64-901          |              |
| 36531-P64-902          |              |
| 36531-P7A-003          |              |
| 36531-PC7-663          |              |
| 36531-PC7-665          |              |
| 36531-PC7-682          |              |
| 36531-PD2-662          |              |
| 36531-PD2-663          |              |
| 36531-PD2-664          |              |
| 36531-PD6-662          |              |
| 36531-PE1-305          |              |
| 36531-PE1-662          |              |
| 36531-PE1-663          |              |
| 36531-PE2-902          |              |
| 36531-PE2-903          |              |
| 36531-PE2-904          |              |
| 36531-PE2-905          |              |
| 36531-PE7-663          |              |
| 36531-PG7-661          |              |
| 36531-PG7-A01          |              |
| 36531-PH2-004          |              |
| 36531-PH2-014          |              |
| 36531-PH4-682          |              |
| 36531-PH7-003          |              |
| 36531-PJ0-661          |              |
| 36531-PJ0-L01          |              |
| 36531-PK2-003          |              |
| 36531-PK2-L01          |              |
| 36531-PM3-004          |              |
| 36531-PM4-014          |              |
| 36531-PM5-L01          |              |
| 36531-PM8-305          |              |
| 36531-PM8-A01          |              |
| 36531-PM8-A03          |              |
| 36531-PO5-A01          |              |
| 36531-PP0-014          |              |
| 36531-PR4-A01          |              |
| 36531-PR4-L02          |              |
| 36531-PT0-N02          |              |
| 36532-PH7-003          |              |
| 36532-PJ0-661          |              |
| 36532-PJ0-L01          |              |
| 36532-PK2-003          |              |
| 36532-PK2-L01          |              |
| 36532-PL2-003          |              |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>HYUNDAI</b>         |              |
| 13230-AA110            | 50 007 623   |
| 21020-02540            | MS-3882A     |
| 21020-23140            | MS-3878A     |
| 21020-26040            | MS-3880A     |
| 21020-26640            |              |
| 21030-23000            | TW-3878A STD |
| 21310-22010            | 7.06595.19.0 |
| 21310-22011            |              |
| 21310-22650            |              |
| 21310-26650            | 7.06595.20.0 |

| REF-No.                | ITEM No.         |
|------------------------|------------------|
| <b>HYUNDAI</b>         |                  |
| 21340-42106            | 7.06595.28.0     |
| 22114-02500            | 81-76000         |
| 22114-02500            | 81-76001         |
| 22211-21010            | V3142            |
| 22211-42520            | 821000           |
| 22212-21004            | S3143            |
| 22212-21304            |                  |
| 22212-29000            | 537747           |
| 22212-42520            | 821001           |
| 22231-23001            | 50 007 662       |
| 22231-37110            | 50 007 626       |
| 23040A                 | 80 00428 1 0 000 |
| 23060-02500            | CB-3882A         |
| 23060-23140            | CB-3878A         |
| 23060-26040            | CB-3880A STD     |
| 24100 42200            | 50 006 310       |
| 24511-42500            | 50 007 648       |
| 2461022600             | 50 007 623       |
| 25100-22010            | 50 005 095       |
| 25100-22012            |                  |
| 25100-22650            |                  |
| 25100-24030            |                  |
| 25100-24040            |                  |
| 25100-24060            |                  |
| 25100-42540            | 50 005 124       |
| 25100-42541            |                  |
| 2511129000             | 50 005 313       |
| 28100-2Y100            | 7.22701.08.0     |
| 28100-35400            | 7.22701.09.0     |
| 28100-39000            |                  |
| 28164 22051            | 7.07759.04.0     |
| 28164 22060            |                  |
| 28164 37100            | 7.07759.09.0     |
| 28164 4A000            | 7.22701.05.0     |
| 28164-38080            |                  |
| 39210 02500            | 7.02604.01.0     |
| 39210 02510            |                  |
| 39210 24310            |                  |
| 39210 24560            |                  |
| 39210 32510            |                  |
| 39210 32630            |                  |
| 39210 32810            |                  |
| 39210-23500            | 7.02604.80.0     |
| 39210-23710            |                  |
| 39330-24750            | 7.18222.01.0     |
| 39350 32510            | 7.02604.01.0     |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| MD 302333              | 50 006 310       |
| <b>ISUZU</b>           |                  |
| 5-11510-036            | MS-1605GP STD    |
| 5-11721-016-0          | 81-36000         |
| 5-12251-005            | PB-1605J         |
| 5-12271-007            | PB-1166J         |
| 5-12271-032            | CB-1616GP STD    |
| 8-08990-741-0          | 7.02604.01.0     |
| 8-25105-107-0          |                  |
| 8-25105-901-0          |                  |
| 8-25133-185-0          | 7.02604.15.0     |
| 8-25162-600-0          |                  |
| 8-94104-726            | MS-1605GP        |
| 8-94110-927            | MS-1616GP        |
| 8-94110-930            | CB-1616GP        |
| 8-94114-106            | TW-1625A         |
| 8-94118-830            | MS-1605GP        |
| 8-94124-100            | TW-1625A         |
| 8-94125-747            | CB-1622A         |
| 8-94125-752            | TW-1622A         |



| REF-No.       | ITEM No.      |
|---------------|---------------|
| <b>ISUZU</b>  |               |
| 8-94130-923   | TW-1070A      |
| 8-94139-682   | MS-1605GP     |
| 8-94142-208   | CB-1070A      |
| 8-94151-600   | MS-1624GP     |
| 8-94151-601   |               |
| 8-94151-602   |               |
| 8-94151-603   |               |
| 8-94151-604   | CB-1624A      |
| 8-94151-605   |               |
| 8-94151-606   |               |
| 8-94154-014   | MS-1625GP     |
| 8-94154-015   |               |
| 8-94154-016   |               |
| 8-94154-017   |               |
| 8-94168-552   | MS-1623A      |
| 8-94168-553   | MS-1622A      |
| 8-94168-555   | TW-1622A      |
| 8-94168-556   | SH-1622A      |
| 8-94220-838   | MS-1616GP     |
| 8-94221-167   | CB-1616GP     |
| 8-94247-968   | PB-1622J      |
| 8-94250-262   | MS-1616GP     |
| 8-94250-265   | TW-1616A      |
| 8-94251-216   | PB-1624J      |
| 8-94251-263   | MS-1620GP     |
| 8-94251-265   | TW-1616A      |
| 8-94251-266   | CB-1620GP     |
| 8-94257-556   | CB-1616GP     |
| 8-94314-253   | CB-1624A      |
| 8-94314-254   |               |
| 8-94314-255   |               |
| 8-94314-292   | TW-1625A      |
| 8-94314-314   | MS-1622A      |
| 8-94321-611   | TW-1625A      |
| 8-94321-679   | TW-1626A      |
| 8-94324-159   | CB-1622A      |
| 8-94329-497   | CB-1616GP     |
| 8-94329-498   |               |
| 8-94329-499   |               |
| 8-94338-581   | MS-1622A      |
| 8-94340-693   |               |
| 8-94340-694   |               |
| 8-94340-695   |               |
| 8-94381-678   | CB-1624A      |
| 8-94381-679   |               |
| 8-94381-680   |               |
| 8-94381-684   | MS-1625GP STD |
| 8-94381-685   |               |
| 8-94381-686   |               |
| 8-94381-687   |               |
| 8-94408-151-0 | 7.02604.01.0  |
| 8-94419-455   | PB-1622J      |
| 8-94420-010   | MS-1616GP     |
| 8-94420-011   |               |
| 8-94420-012   |               |
| 8-94420-013   |               |
| 8-94420-014   |               |
| 8-94420-015   |               |
| 8-94427-387   | TW-1625A      |
| 8-94440-093   | CB-1627A      |
| 8-94446-580   | MS-1627GP     |
| 8-94454-604   | TW-1622A      |
| 8-94454-605   |               |
| 8-94457-158   | PB-1623J      |
| 8-94462-131   | MS-1622A      |
| 8-94472-613   | CB-1624A 0.25 |
| 8-94472-614   |               |
| 8-94472-615   |               |
| 8-97010-727-0 | 50 007 623    |

| REF-No.          | ITEM No.         |
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| <b>ISUZU</b>     |                  |
| 8-97018-586-0    | 7.02604.15.0     |
| 8-97063-261      | MS-1622A STD     |
| 8-97063-262      |                  |
| 8-97063-263      |                  |
| 8.97287.657.0    | 50 006 366       |
| 8972882490       | 7.02461.01.0     |
| 8972882491       |                  |
| 9 4029-347       | 81-36000         |
| 9-11581-048      | TW-1622A         |
| 9-11581-057      | TW-1070A         |
| 9-12271-168      | CB-1070A         |
| 9-94424-252      | CB-1620GP        |
| <b>JAGUAR</b>    |                  |
| 2W93-12B579-AC   | 7.28342.18.0     |
| C26195           | 81-87002         |
| C26195/EAC7478   |                  |
| C27477           | 81-87001         |
| C29386           | 81-87005         |
| C29390           | 81-87004         |
| CAC 20 26        | 7.21287.53.0     |
| CAC 22 63        |                  |
| CAC 42 69        |                  |
| CBC 56 56        | 7.21565.70.0     |
| CBC 56 57        | 7.21287.53.0     |
| DAC2549          | 7.02604.01.0     |
| DBC 24 82        | 7.21565.70.0     |
| EBC 11580        |                  |
| LNE1620CB        | 7.28342.18.0     |
| <b>JEEP</b>      |                  |
| 68000693AA       | 7.07152.12.0     |
| 05080402AA       | 7.09269.29.0     |
| 05099822AA       | 7.02256.37.0     |
| 05104010AA       | 7.09269.29.0     |
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| 5104010AA        |                  |
| 68000693AB       | 7.07152.12.0     |
| 68000693AC       |                  |
| 68086987AA       | 7.02256.37.0     |
| K05080402AA      | 7.09269.29.0     |
| K05104010AA      |                  |
| RX000693AB       | 7.07152.12.0     |
| <b>KIA</b>       |                  |
| 0K01G-12-101A    | 50 007 663       |
| 0K900-18-861     | 7.02604.01.0     |
| 0K93713280       | 7.21548.50.0     |
| 0K950-18-211     | 7.18222.01.0     |
| 21340-42106      | 7.06595.28.0     |
| 22114-02500      | 81-76000         |
| 22114-02500      | 81-76001         |
| 28100-2Y100      | 7.22701.08.0     |
| 28100-35400      | 7.22701.09.0     |
| 28100-39000      |                  |
| 28164 37100      | 7.07759.09.0     |
| 28164 4A000      | 7.22701.05.0     |
| 39210 02500      | 7.02604.01.0     |
| 93713280         | 7.21548.50.0     |
| KK348-18-861     | 7.02604.01.0     |
| MBP03-18-861B    |                  |
| <b>LADA</b>      |                  |
| 11180 3850010    | 7.05271.41.0     |
| 2101-1007010     | 105-34631        |
| 2101-1007012     | 171200           |
| 2101-1007032     | 81-17118         |
| 2101-1007033     | 81-17119         |
| 21011-1000100-00 | 80 00136 1 1 000 |
| 21011-1000100-10 |                  |

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| <b>LADA</b>            |              |
| 21011-106010           | 7.21771.50.0 |
| 21011007010            | 105-34631    |
| 2108-1007012           | 17092        |
| 2108-1007032           | 81-17120     |
| 2108-1007033           | 81-17121     |
| 21080-1004015-00       | 93 588 600   |
| 21080-1004015-32       | 93 588 630   |
| 21081-1007010          | 17090        |
| 21081-106010           | 7.21772.50.0 |
| 21083-1130010-01       | 7.22701.08.0 |
| 21083-1130010-20       |              |
| 21089-10610            | 7.21772.50.0 |
| 2112 3850010 20        | 7.05271.41.0 |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>LANCIA</b>          |              |
| 000 765 49 23          | 7.21773.50.0 |
| 112016                 | 7.02604.01.0 |
| 2138/5                 | 7.21753.50.0 |
| 2185/50                | 7.21773.50.0 |
| 4 429 209              | 7.21287.53.0 |
| 4 460 210              |              |
| 4430291                | 7.02604.01.0 |
| 464 27 664             | 7.00468.33.0 |
| 464 44 317             | 7.24806.05.0 |
| 464 73 394             | 7.00468.34.0 |
| 464 75 717             | 7.00468.45.0 |
| 46418813               | 7.02604.58.0 |
| 46420612               | 7.02604.59.0 |
| 46423798               |              |
| 46427664               | 7.02700.94.0 |
| 46427686               |              |
| 46447508               | 7.22701.05.0 |
| 464649280              | 7.07759.04.0 |
| 46468682               | 7.18222.08.0 |
| 465 12 835             | 7.00468.40.0 |
| 465 30 814             |              |
| 465 40 170             | 7.24806.05.0 |
| 46524556               | 7.02256.03.0 |
| 46531222               | 7.18222.22.0 |
| 46541253               | 7.22701.05.0 |
| 46559804               |              |
| 46750245               | 7.02604.53.0 |
| 46751082               |              |
| 46762182               |              |
| 46781326               | 7.03703.55.0 |
| 46781377               | 7.29262.01.0 |
| 468 31 125             | 7.00468.45.0 |
| 46811312               | 7.22701.08.0 |
| 46824377               |              |
| 46831950               | 7.02700.94.0 |
| 517 09 818             | 7.00468.45.0 |
| 546762182              | 7.02604.53.0 |
| 55181169               | 7.29232.01.0 |
| 55184080               | 7.28665.01.0 |
| 55187448               | 7.29068.01.0 |
| 55193048               | 7.22701.05.0 |
| 55221397               | 7.03645.01.0 |
| 5942728                | 17055        |
| 5963516                | 7.02604.01.0 |
| 5992408                | 7.18222.01.0 |
| 60575356               | 7.18222.22.0 |
| 60586222               | 7.28764.01.0 |
| 60608898               | 7.28668.01.0 |
| 60608904               | 7.06269.06.0 |
| 60628676               | 7.29232.01.0 |
| 60733358               | 7.02604.01.0 |

## COMPARISON LIST

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| <b>LANCIA</b>          |              |
| 60802028               | 7.22701.08.0 |
| 60802037               |              |
| 60809716               | 7.02256.03.0 |
| 60811067               | 7.18222.22.0 |
| 60811086               | 81-17122     |
| 60811328               | 7.28764.01.0 |
| 60812822               | 7.02256.03.0 |
| 60813204               | 7.29232.01.0 |
| 60814507               | 7.18222.22.0 |
| 60814775               | 7.18222.08.0 |
| 60814852               | 7.22701.05.0 |
| 60816137               |              |
| 60816318               | 7.02604.53.0 |
| 60816794               |              |
| 6265699                | 81-1755      |
| 7 756 897              | 81-17122     |
| 71713727               | 7.28669.01.0 |
| 71718959               | 7.03703.55.0 |
| 71787554               |              |
| 71788061               |              |
| 73501741               | 7.29232.01.0 |
| 7565472                | 81-17129     |
| 7588577                | 17061        |
| 7598703                | 3.32038.03.0 |
| 7648052                | 7.29262.01.0 |
| 7648055                |              |
| 7666227                | 17055        |
| 7668286                | 7.02604.59.0 |
| 7696064                | 7.18222.01.0 |
| 77363298               | 7.03703.55.0 |
| 7736883                | 7.00468.34.0 |
| 7742457                | 7.02604.59.0 |
| 7751308                | 7.02604.58.0 |
| 7752900                | 7.00468.34.0 |
| 7762926                | 7.28673.01.0 |
| 7766269                | 7.05432.09.0 |
| 7769932                | 7.02700.94.0 |
| 778 24 94              | 7.24806.05.0 |
| 778 52 56              | 7.00468.33.0 |
| 7902101354             | 81-5609      |
| 7902101355             |              |
| 823 08 678             | 7.21287.53.0 |
| 823 50 177             |              |
| 96 297 887 80          | 7.31587.01.0 |
| 9609992380             | 7.18222.22.0 |
| 9616511680             | 7.05270.44.0 |
| 9622997780             | 7.05270.37.0 |
| 9624160880             | 7.24808.11.0 |
| 9628448280             | 7.05270.44.0 |
| 9630441380             | 539022       |
| 9630499880             | 7.24808.11.0 |
| 9630898080             |              |
| 9631813680             | 7.18222.02.0 |
| 9636148880             | 7.05270.37.0 |
| 9636876680             |              |
| 9639418880             | 7.18222.02.0 |
| 9640181380             | 539023       |
| 9640601280             | 7.07152.14.0 |
| 9654531880             |              |
| 9655043180             |              |
| 9663654980             |              |
| 9670557580             |              |
| 98439687               | 7.07759.07.0 |
| 9945635                | 7.05432.09.0 |
| 9950635                |              |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |

| REF-No.           | ITEM No.     |
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| <b>LAND ROVER</b> |              |
| 2246084           | 7.22184.50.0 |
| 5H42-9D475-AA     | 7.21903.73.0 |
| AMR5707           | 7.22701.09.0 |
| ERR1156           | 808002       |
| ERR1157           | 808001       |
| ERR3539           | 7.24808.13.0 |
| ERR3777           | 808001       |
| HJ32 8564 AB      | 7.02671.50.0 |
| JJK000010         | 7.02078.37.0 |
| LR003195          | 7.02671.50.0 |
| LR003196          |              |
| LR064320          |              |
| LR095332          |              |
| MHK000230         | 7.22684.11.0 |
| MHK100850         | 7.22701.09.0 |
| MHK101070         |              |
| STC4198           | 7.21903.73.0 |
| YDJ100000         | 7.02318.01.0 |
| <b>LEXUS</b>      |              |
| 161A0-29015       | 7.07223.00.0 |
| 161A0-39015       |              |
| 22204-0C020       | 7.28342.11.0 |
| 22204-0D030       |              |
| 22204-0J010       |              |
| 22204-22010       |              |
| 89465 02390       | 7.05271.47.0 |
| 89465 06020       |              |
| 89465 24160       |              |
| 89465 24170       |              |
| 89465 30490       |              |
| 89465 33120       |              |
| 89465 50070       |              |
| 89465 50100       |              |
| <b>MAZDA</b>      |              |
| 0258-00-2035      | 7.02604.01.0 |
| 0453-13-350       | 7.21440.51.0 |
| 1943-13-350A      |              |
| 1E05-15-010       | 7.07152.17.0 |
| 1E05-20-660A      | 7.06269.27.0 |
| 1E07-20-350       | 7.02256.47.0 |
| 1E07-20-350A      |              |
| 8072-13-350B      | 7.21440.51.0 |
| 8116-13-350A      |              |
| 8118-13-350A      |              |
| 8173-13-350       |              |
| 8174-13-350       |              |
| 8788-13-350       |              |
| AJ05-18-741       | 7.02256.46.0 |
| AM15-18-861       | 7.02604.01.0 |
| AM30-18-861       |              |
| B3C7-18-861A      |              |
| B3Y0-11-SE0       | CB-1168A STD |
| B61R-18-861A      | 7.02604.01.0 |
| B61Z-18-861A      |              |
| B64N-18-861       |              |
| B660-12-101       | 50 007 664   |
| B6Y0-11-SE0       | CB-2008A     |
| B6Y0-11-SG0       | MS-2008A     |
| B6Y0-11-SJ0       | TW-2008A     |
| B6Y1-11-SE0       | CB-2008A     |
| B6Y1-11-SG0       | MS-2012A STD |
| B6Y1-12-101       | 50 007 664   |
| B6Y2-11-SG0       | MS-2012A STD |
| BP03-18-861B      | 7.02604.01.0 |
| C201-15-010       | 7.07152.17.0 |
| C202-15-010A      |              |
| E564-18-861       | 7.02604.01.0 |
| F801-23-105       | CB-2004A     |

| REF-No.              | ITEM No.         |
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| <b>MAZDA</b>         |                  |
| F801-23-251          | MS-2004A STD     |
| FE05-18-861          | 7.02604.01.0     |
| FE1H-11-SG0          | MS-2009A         |
| FE30-23-151          | MS-2004A STD     |
| FE86-18-861          | 7.02604.01.0     |
| FE86-18-861A         |                  |
| FE86-18-861B         |                  |
| FEH1-18-861          |                  |
| FEJK-18-861          | 7.02604.02.0     |
| FEYA-11-SE0          | CB-2009A STD     |
| FS1E13215            | 7.07759.13.0     |
| FSY1-11-SE0          | CB-2018A         |
| FSY1-11-SG0A         | MS-2018A         |
| FSY1-11-SJ0          | TW-2018A STD     |
| FUEL PUMP UNIVERSAL  | 7.21440.51.0     |
| G601-11-SG0          | MS-2011A STD     |
| G609-18-861          | 7.02604.01.0     |
| JEY8-11-SG0          | MS-2010GP        |
| JFY1-11-SG0          |                  |
| JFY1-11-SJ0          | TW-2010GP STD    |
| JFY1-12-100          | 50 007 623       |
| KJY1-11-SE0          | CB-2017GP        |
| KJY1-11-SG0A         | MS-2017GP STD    |
| KL01-12-101B         | 50 007 664       |
| L321 13 215          | 7.28342.15.0     |
| L3K9 13 215          | 7.28342.18.0     |
| N304-18-861          | 7.02604.01.0     |
| N350-18-861          |                  |
| N3A1-18-861          |                  |
| N3A1-18-861A         |                  |
| PN11-11-SE0          | CB-2013A         |
| PN11-11-SG0          | MS-2013A         |
| RF01-23-115          | TW-2007A         |
| RF01-23-135          | MS-2007A         |
| RFY0-11-SG0          |                  |
| WL01-11-213          | PB-2016J STD     |
| WLS1 13 215          | 7.28342.15.0     |
| WLY1-11-SE0          | CB-2016A         |
| WLY1-11-SG0          | MS-2016A         |
| WLY1-11-SJ0          | TW-2016A STD     |
| YF09-18-741          | 7.02256.46.0     |
| ZL01 13 215          | 7.28342.15.0     |
| ZLY1 13 215          |                  |
| <b>MERCEDES-BENZ</b> |                  |
| A 000 012 00 14      | 81-33100         |
| A 000 030 08 24      | 80 00177 1 1 000 |
| A 000 030 09 24      | 80 00177 1 1 050 |
| A 000 030 10 24      | 80 00177 1 1 100 |
| A 000 030 26 24      | 80 00187 1 1 080 |
| A 000 053 10 26      | LK-6H            |
| A 000 053 11 26      | MK-6H            |
| A 000 094 00 48      | 7.07759.00.0     |
| A 000 094 05 48      | 7.07759.01.0     |
| A 000 094 09 48      | 7.22684.09.0     |
| A 000 094 10 48      | 7.22684.11.0     |
| A 000 094 13 48      | 7.22684.14.0     |
| A 000 094 14 48      | 7.22684.09.0     |
| A 000 094 18 48      | 7.22684.11.0     |
| A 000 094 19 48      | 7.22684.17.0     |
| A 000 140 37 85      | 7.04389.00.0     |
| A 000 230 17 65      | 7.20607.74.0     |
| A 000 230 19 65      |                  |
| A 000 230 28 65      |                  |
| A 000 230 29 65      |                  |
| A 000 230 30 65      |                  |
| A 000 230 31 65      |                  |
| A 000 230 33 65      | 7.24807.02.0     |

| REF-No.              | ITEM No.         |
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| <b>MERCEDES-BENZ</b> |                  |
| A 000 230 35 65      | 7.20607.74.0     |
| A 000 230 36 65      | 7.24807.02.0     |
| A 000 230 43 65      | 7.24807.63.0     |
| A 000 470 41 94      | 7.21682.60.0     |
| A 000 470 41 94      | 7.22156.60.0     |
| A 000 470 42 94      | 7.21682.60.0     |
| A 000 470 59 94      | 7.22156.50.0     |
| A 000 470 60 94      |                  |
| A 000 470 67 94      |                  |
| A 000 470 78 94      |                  |
| A 000 470 95 94      |                  |
| A 000 478 00 01      |                  |
| A 000 540 24 17      | 7.05270.00.0     |
| A 000 540 26 17      |                  |
| A 000 540 27 17      |                  |
| A 000 540 45 17      |                  |
| A 000 540 55 17      |                  |
| A 000 540 56 17      |                  |
| A 000 540 59 17      | 7.05270.02.0     |
| A 000 540 73 17      |                  |
| A 000 540 75 17      | 7.05270.03.0     |
| A 000 540 79 17      | 7.05270.02.0     |
| A 000 540 92 17      | 7.05270.13.0     |
| A 000 540 95 17      | 7.05270.05.0     |
| A 000 835 80 64      | 7.06740.02.0     |
| A 001 030 25 24      | 80 00187 1 1 040 |
| A 001 030 26 24      | 80 00187 1 1 080 |
| A 001 030 27 24      | 80 00184 1 1 010 |
| A 001 030 32 24      | 80 00169 1 3 000 |
| A 001 030 33 24      | 80 00169 1 3 050 |
| A 001 030 39 24      | 80 00184 1 1 000 |
| A 001 030 43 24      | 80 00189 1 0 000 |
| A 001 030 44 24      | 80 00189 1 0 050 |
| A 001 030 45 24      | 80 00189 1 0 100 |
| A 001 030 46 24      | 80 00177 1 2 000 |
| A 001 030 47 24      | 80 00177 1 2 050 |
| A 001 030 48 24      | 80 00177 1 2 100 |
| A 001 030 66 24      | 80 00171 1 0 000 |
| A 001 030 82 24      | 80 00176 1 0 000 |
| A 001 030 88 24      | 80 00168 1 0 000 |
| A 001 030 89 24      | 80 00168 1 0 050 |
| A 001 030 90 24      | 80 00168 1 0 100 |
| A 001 091 79 01      | 7.02242.22.0     |
| A 001 140 65 60      | 7.21949.51.0     |
| A 001 140 91 60      |                  |
| A 001 201 20 00      | 7.06740.04.0     |
| A 001 470 31 94      | 7.21088.62.0     |
| A 001 540 04 17      | 7.05270.05.0     |
| A 001 540 06 17      | 7.05270.12.0     |
| A 001 540 07 17      | 7.05270.11.0     |
| A 001 540 08 17      | 7.05270.03.0     |
| A 001 540 13 17      | 7.05270.00.0     |
| A 001 540 21 17      | 7.05270.03.0     |
| A 001 540 47 17      | 7.05270.11.0     |
| A 001 540 50 17      | 7.05270.12.0     |
| A 001 540 51 17      |                  |
| A 001 540 74 17      | 7.05270.11.0     |
| A 001 540 87 17      |                  |
| A 001 540 91 17      |                  |
| A 001 540 95 17      | 7.05270.12.0     |
| A 001 586 64 03      | 80 00189 1 0 000 |
| A 001 835 13 64      | 7.06740.02.0     |
| A 001 835 35 64      | 7.06740.05.0     |
| A 002 030 00 24      | 80 00177 1 2 000 |
| A 002 030 03 24      | 80 00173 1 0 000 |
| A 002 030 19 24      |                  |
| A 002 030 20 24      | 80 00189 1 0 000 |
| A 002 030 26 24      | 80 00178 1 0 000 |



## COMPARISON LIST

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| <b>MERCEDES-BENZ</b> |                  |
| A 002 030 40 24      | 80 00176 1 0 000 |
| A 002 030 43 24      | 80 00168 1 0 000 |
| A 002 030 46 24      |                  |
| A 002 030 49 24      | 80 00177 1 1 000 |
| A 002 030 50 24      | 80 00177 1 2 050 |
| A 002 030 51 24      | 80 00177 1 2 100 |
| A 002 030 52 24      | 80 00178 1 0 000 |
| A 002 030 53 24      | 80 00173 1 1 000 |
| A 002 030 54 24      | 80 00189 1 0 000 |
| A 002 030 55 24      | 80 00189 1 0 050 |
| A 002 030 56 24      | 80 00189 1 0 100 |
| A 002 030 60 24      | 80 00177 1 1 000 |
| A 002 030 60 24      | 80 00177 1 2 000 |
| A 002 030 63 24      |                  |
| A 002 030 64 24      | 80 00177 1 2 050 |
| A 002 030 65 24      | 80 00177 1 2 100 |
| A 002 030 66 24      | 80 00189 1 0 000 |
| A 002 030 67 24      | 80 00189 1 0 050 |
| A 002 030 68 24      | 80 00189 1 0 100 |
| A 002 030 87 24      | 80 00176 1 0 000 |
| A 002 030 93 24      | 80 00179 1 1 000 |
| A 002 030 99 24      | 80 00176 1 0 000 |
| A 002 091 00 01      | 7.21440.51.0     |
| A 002 091 02 01      | 7.02242.22.0     |
| A 002 091 11 01      |                  |
| A 002 091 13 01      | 7.21659.70.0     |
| A 002 091 16 01      | 7.02242.22.0     |
| A 002 091 40 01      | 7.02242.23.0     |
| A 002 091 56 01      |                  |
| A 002 091 59 01      | 7.21659.53.0     |
| A 002 091 59 01      | 7.22156.60.0     |
| A 002 091 65 01      | 7.02242.22.0     |
| A 002 091 66 01      | 7.02242.23.0     |
| A 002 091 68 01      |                  |
| A 002 091 69 01      | 7.02242.22.0     |
| A 002 091 79 01      | 7.02242.23.0     |
| A 002 091 84 01      | 7.21440.51.0     |
| A 002 091 88 01      | 7.21565.71.0     |
| A 002 091 88 01      | 7.21659.53.0     |
| A 002 091 88 01      | 7.22156.60.0     |
| A 002 091 89 01      | 7.21659.53.0     |
| A 002 091 97 01      | 7.21659.72.0     |
| A 002 140 05 60      | 7.21949.51.0     |
| A 002 140 10 60      |                  |
| A 002 140 42 60      | 7.22090.11.0     |
| A 002 540 06 17      | 7.05270.11.0     |
| A 002 540 08 17      |                  |
| A 002 540 14 97      | 7.02256.37.0     |
| A 002 540 70 97      |                  |
| A 003 030 02 24      | 80 00176 1 0 000 |
| A 003 030 11 24      | 80 00173 1 0 000 |
| A 003 030 21 24      | 80 00168 1 0 000 |
| A 003 030 24 24      | 80 00184 1 0 000 |
| A 003 030 87 24      | 80 00319 1 0 000 |
| A 003 030 95 24      |                  |
| A 003 091 53 01      | 7.21659.53.0     |
| A 003 091 53 01      | 7.22156.60.0     |
| A 004 153 06 28      | 7.22684.09.0     |
| A 004 153 73 28      |                  |
| A 004 586 00 03      | 80 00169 1 3 000 |
| A 004 586 01 03      | 80 00169 1 3 050 |
| A 004 586 02 03      | 80 00169 1 3 100 |
| A 004 586 16 03      | 80 00169 1 3 000 |
| A 004 586 17 03      | 80 00169 1 3 050 |
| A 004 586 18 03      | 80 00169 1 3 100 |
| A 004 586 24 03      | 80 00184 1 1 010 |
| A 004 586 35 03      | 80 00169 1 3 000 |
| A 004 586 36 03      | 80 00169 1 3 050 |

| REF-No.              | ITEM No.         |
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| A 004 586 37 03      | 80 00169 1 3 100 |
| A 004 586 43 03      | 80 00184 1 1 000 |
| A 004 586 48 03      |                  |
| A 004 586 49 03      | 80 00169 1 3 000 |
| A 004 586 49 03      | 80 00169 1 3 050 |
| A 004 586 49 03      | 80 00169 1 3 100 |
| A 004 586 50 03      | 80 00169 1 3 050 |
| A 004 586 50 03      | 80 00169 1 3 100 |
| A 004 586 64 03      | 80 00189 1 0 000 |
| A 004 586 65 03      | 80 00189 1 0 050 |
| A 004 586 67 03      | 80 00177 1 2 000 |
| A 004 586 68 03      | 80 00177 1 2 050 |
| A 004 586 68 03      | 80 00187 1 1 080 |
| A 004 586 69 03      | 80 00177 1 2 100 |
| A 005 542 24 17      | 7.02604.01.0     |
| A 005 542 62 17      |                  |
| A 005 542 63 17      |                  |
| A 005 542 73 17      |                  |
| A 005 542 85 17      |                  |
| A 006 542 19 17      |                  |
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| A 006 542 22 17      |                  |
| A 006 542 23 17      |                  |
| A 040 507 08 25      | 50 006 456       |
| A 102 011 00 10      | 89 342 190       |
| A 102 011 01 10      | 89 508 190       |
| A 102 030 00 37      | 93 968 620       |
| A 102 030 00 40      | 87 451 600       |
| A 102 030 00 60      | 87 450 600       |
| A 102 030 00 62      | 78 662 600       |
| A 102 030 01 40      | 87 451 610       |
| A 102 030 02 37      | 93 968 600       |
| A 102 030 02 40      | 87 451 620       |
| A 102 030 02 60      | 87 450 610       |
| A 102 030 03 37      | 93 968 610       |
| A 102 030 03 40      | 87 451 630       |
| A 102 030 03 60      | 87 450 620       |
| A 102 030 04 37      | 93 968 620       |
| A 102 030 04 40      | 87 451 640       |
| A 102 030 04 60      | 87 450 630       |
| A 102 030 05 40      | 87 451 600       |
| A 102 030 05 60      | 87 450 640       |
| A 102 030 06 40      | 87 451 610       |
| A 102 030 07 40      | 87 451 620       |
| A 102 030 08 40      | 87 451 630       |
| A 102 030 09 19      | 93 968 600       |
| A 102 030 09 40      | 87 451 640       |
| A 102 030 10 19      | 93 968 610       |
| A 102 030 10 40      | 87 435 600       |
| A 102 030 11 19      | 93 968 620       |
| A 102 030 11 40      | 87 435 610       |
| A 102 030 12 40      | 87 435 620       |
| A 102 030 13 19      | 93 968 600       |
| A 102 030 13 40      | 87 435 630       |
| A 102 030 14 19      | 93 968 610       |
| A 102 030 14 38      | 93 677 610       |
| A 102 030 14 40      | 87 435 640       |
| A 102 030 15 19      | 93 968 620       |
| A 102 030 15 40      | 87 451 600       |
| A 102 030 16 40      | 87 451 610       |
| A 102 030 17 38      | 93 677 610       |
| A 102 030 17 40      | 87 451 620       |
| A 102 030 18 40      | 87 451 630       |
| A 102 030 19 40      | 87 451 640       |
| A 102 030 20 38      | 93 968 600       |
| A 102 030 20 40      | 87 435 600       |
| A 102 030 21 40      | 87 435 610       |
| A 102 030 22 40      | 87 435 620       |

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| A 102 030 24 40      | 87 435 640       |
| A 102 030 25 40      | 87 451 600       |
| A 102 030 26 40      | 87 451 610       |
| A 102 030 27 40      | 87 451 620       |
| A 102 030 28 40      | 87 451 630       |
| A 102 030 29 40      | 87 451 640       |
| A 102 030 30 40      | 87 451 600       |
| A 102 030 31 40      | 87 451 610       |
| A 102 030 32 40      | 87 451 620       |
| A 102 030 33 40      | 87 451 630       |
| A 102 030 34 40      | 87 451 640       |
| A 102 030 35 37      | 93 677 610       |
| A 102 030 39 37      |                  |
| A 102 030 50 24      | 80 00187 1 1 080 |
| A 102 030 60 18      | 93 968 600       |
| A 102 030 61 18      | 93 968 610       |
| A 102 030 62 18      | 93 968 620       |
| A 102 030 70 37      | 93 968 600       |
| A 102 030 71 37      | 93 968 610       |
| A 102 030 72 37      | 93 968 620       |
| A 102 030 87 19      | 93 968 600       |
| A 102 030 88 19      | 93 968 610       |
| A 102 030 89 18      | 93 677 610       |
| A 102 030 89 19      | 93 968 620       |
| A 102 030 92 19      | 93 968 610       |
| A 102 030 93 18      | 93 677 610       |
| A 102 030 93 19      | 93 968 620       |
| A 102 030 94 37      | 93 968 600       |
| A 102 030 95 37      | 93 968 610       |
| A 102 030 96 37      | 93 968 620       |
| A 102 030 97 18      | 93 677 610       |
| A 102 030 97 19      | 93 968 600       |
| A 102 030 97 37      |                  |
| A 102 030 98 37      | 93 968 610       |
| A 102 030 99 19      |                  |
| A 102 030 99 37      | 93 968 620       |
| A 102 033 13 52      | 78 662 600       |
| A 102 033 14 52      | 78 662 610       |
| A 102 033 15 52      |                  |
| A 102 033 19 52      | 78 662 600       |
| A 102 033 20 52      | 78 662 610       |
| A 102 033 21 52      |                  |
| A 102 033 21 62      |                  |
| A 102 038 10 50      | 87 325 690       |
| A 102 038 10 50      | 87 326 690       |
| A 102 039 88 19      | 93 968 610       |
| A 102 050 00 27      | 2655             |
| A 102 050 02 01      | 50 006 212       |
| A 102 050 03 27      | 2655             |
| A 102 050 03 62      | 81-26150         |
| A 102 050 04 62      | 81-2635          |
| A 102 050 05 62      | 81-26148         |
| A 102 050 09 24      | 81-2631          |
| A 102 050 10 24      | 81-2632          |
| A 102 050 12 24      | 81-2634          |
| A 102 050 13 24      | 81-2635          |
| A 102 050 17 24      | 81-2631          |
| A 102 050 18 24      | 81-2634          |
| A 102 050 55 01      | 50006222         |
| A 102 050 67 24      | 81-26139         |
| A 102 050 83 24      | 81-26142         |
| A 102 050 89 24      | 81-26145         |
| A 102 053 00 26      | RK-8H            |
| A 102 053 02 26      | RK-7             |
| A 102 053 13 01      | 26160            |
| A 102 053 15 01      | 26135            |
| A 102 053 16 01      | 26160            |

| REF-No.              | ITEM No.     |
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| A 102 053 18 01      | 26160        |
| A 102 200 05 20      | 50 005 425   |
| A 102 200 06 20      |              |
| A 102 200 09 20      |              |
| A 102 200 39 01      |              |
| A 102 200 49 01      |              |
| A 102 200 50 01      |              |
| A 102 586 00 03      | 87 450 600   |
| A 102 586 01 03      | 87 450 610   |
| A 102 586 02 03      | 87 450 620   |
| A 102 586 03 03      | 87 450 630   |
| A 102 586 04 03      | 87 450 640   |
| A 102 586 05 03      | 87 451 600   |
| A 102 586 06 03      | 87 451 610   |
| A 102 586 07 03      | 87 451 620   |
| A 102 586 08 03      | 87 451 630   |
| A 102 586 10 03      | 78 662 600   |
| A 102 586 11 03      | 78 662 610   |
| A 102 586 12 03      |              |
| A 103 030 01 18      | 93 810 600   |
| A 103 030 03 18      | 93 810 620   |
| A 103 030 05 60      | 77 531 600   |
| A 103 030 13 17      | 93 810 600   |
| A 103 030 17 17      | 93 827 600   |
| A 103 030 20 19      | 93 810 600   |
| A 103 030 21 17      |              |
| A 103 030 21 18      | 93 827 600   |
| A 103 030 22 19      | 93 810 620   |
| A 103 030 24 19      | 93 827 600   |
| A 103 030 37 17      | 93 810 600   |
| A 103 030 37 18      |              |
| A 103 030 39 17      | 93 810 620   |
| A 103 030 39 18      |              |
| A 103 030 41 18      | 93 810 600   |
| A 103 030 43 18      | 93 810 620   |
| A 103 030 45 17      | 93 810 600   |
| A 103 030 45 18      | 93 827 600   |
| A 103 030 47 17      | 93 810 620   |
| A 103 030 49 17      | 93 810 600   |
| A 103 030 49 18      |              |
| A 103 030 51 17      | 93 810 620   |
| A 103 030 51 18      |              |
| A 103 030 53 17      | 93 810 600   |
| A 103 030 55 17      | 93 810 620   |
| A 103 030 68 18      | 93 827 600   |
| A 103 030 69 18      | 93 810 600   |
| A 103 030 73 17      | 93 827 600   |
| A 103 030 77 17      |              |
| A 103 030 78 18      | 93 810 620   |
| A 103 030 80 17      | 93 810 600   |
| A 103 030 80 18      |              |
| A 103 030 81 17      | 93 827 600   |
| A 103 030 82 18      | 93 810 620   |
| A 103 030 84 18      | 93 827 600   |
| A 103 050 00 80      | 50 006 454   |
| A 103 050 05 27      | 261113       |
| A 103 050 13 27      | 261112       |
| A 103 050 17 27      | 261113       |
| A 103 050 22 24      | 81-26151     |
| A 103 050 27 24      | 81-26154     |
| A 103 050 64 01      | 50 006 223   |
| A 103 053 04 01      | 26109        |
| A 103 053 13 01      |              |
| A 103 053 20 01      |              |
| A 103 053 21 01      | 26107        |
| A 103 053 23 01      |              |
| A 104 050 01 77      | 7.06117.20.0 |
| A 104 050 12 25      | 50006421     |

| REF-No.              | ITEM No.     |
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| A 104 050 47 24      | 81-26166     |
| A 104 050 52 24      | 81-26163     |
| A 104 050 74 01      | 50 006 226   |
| A 104 050 85 01      | 50 006 227   |
| A 104 053 08 01      | 26139        |
| A 104 053 10 01      |              |
| A 104 053 12 01      | 26048        |
| A 104 053 14 01      |              |
| A 108 050 05 24      | 81-2659      |
| A 108 050 07 24      | 81-2660      |
| A 110 030 00 60      | 87 494 600   |
| A 110 030 01 60      | 87 494 610   |
| A 110 030 02 60      | 87 494 620   |
| A 110 030 03 40      | 87 470 600   |
| A 110 030 03 60      | 87 494 630   |
| A 110 030 04 40      | 87 470 610   |
| A 110 030 04 60      | 87 494 640   |
| A 110 050 07 26      | 2635         |
| A 110 050 26 24      | 81-2679      |
| A 110 050 41 24      | 81-2696      |
| A 110 050 54 24      | 81-2679      |
| A 110 050 58 24      | 81-26124     |
| A 110 050 60 24      | 81-26125     |
| A 110 053 05 01      | 2635         |
| A 110 053 06 01      |              |
| A 110 586 00 03      | 87 494 600   |
| A 110 586 01 03      | 87 494 610   |
| A 110 586 02 03      | 87 494 620   |
| A 110 586 03 03      | 87 494 630   |
| A 110 586 04 03      | 87 494 640   |
| A 110 586 05 03      | 87 494 600   |
| A 110 586 06 03      | 87 494 610   |
| A 110 586 07 03      | 87 494 620   |
| A 110 586 08 03      | 87 494 630   |
| A 110 586 09 03      | 87 494 640   |
| A 110 586 10 03      | 87 470 600   |
| A 110 586 11 03      | 87 470 610   |
| A 110 586 16 03      | 87 470 600   |
| A 110 586 17 03      | 87 470 610   |
| A 111 030 28 18      | 94 953 600   |
| A 111 030 74 17      | 94 952 600   |
| A 111 030 78 17      | 94 953 600   |
| A 111 050 05 27      | 261114       |
| A 111 050 12 27      | 260490       |
| A 111 050 18 01      | 50 006 372   |
| A 111 050 19 01      | 50 006 335   |
| A 111 050 21 01      | 50 006 376   |
| A 111 050 27 01      | 50 006 183   |
| A 111 050 31 01      | 50 006 373   |
| A 111 050 41 01      | 50 006 185   |
| A 111 053 01 01      | 26208        |
| A 111 053 02 01      |              |
| A 111 053 10 29      | 81-26172     |
| A 111 053 11 01      | 26048        |
| A 111 053 11 29      | 81-26173     |
| A 111 053 21 01      | 26048        |
| A 111 053 23 01      |              |
| A 111 053 24 01      |              |
| A 111 200 04 01      | 50 005 433   |
| A 111 200 04 01      | 7.07152.43.0 |
| A 111 200 40 01      | 50 005 433   |
| A 111 200 40 01      | 7.07152.43.0 |
| A 112 094 00 48      | 7.22684.11.0 |
| A 112 140 00 60      | 7.22136.50.0 |
| A 112 140 04 60      |              |
| A 112 140 11 01      | 7.00145.03.0 |
| A 112 140 15 01      |              |
| A 112 140 21 01      |              |

| REF-No.              | ITEM No.     |
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| A 112 188 03 01      | 7.09269.38.0 |
| A 112 188 04 01      |              |
| A 112 200 01 23      | 7.07152.16.0 |
| A 112 200 02 01      | 50 005 457   |
| A 112 200 02 01      | 7.07152.16.0 |
| A 112 200 04 01      | 50 005 457   |
| A 112 200 04 01      | 7.07152.16.0 |
| A 112 200 11 01      | 50 005 457   |
| A 112 200 11 01      | 7.07152.16.0 |
| A 112 200 14 01      | 50 005 457   |
| A 112 200 14 01      | 7.07152.16.0 |
| A 112 201 03 01      |              |
| A 113 050 00 33      | 50 006 497   |
| A 113 050 00 34      | 50 006 499   |
| A 113 050 01 27      | 261031       |
| A 113 050 01 33      | 50 006 495   |
| A 113 050 02 27      | 261033       |
| A 113 050 03 27      | 261035       |
| A 113 050 05 34      | 50 006 499   |
| A 113 053 00 01      | 261030       |
| A 113 053 01 01      | 261032       |
| A 113 053 02 01      | 261034       |
| A 113 053 03 29      | 81-26183     |
| A 113 053 05 01      | 261032       |
| A 113 053 06 01      | 261034       |
| A 113 094 00 48      | 7.22684.17.0 |
| A 115 030 00 60      | 87 688 600   |
| A 115 030 01 60      | 87 688 610   |
| A 115 030 04 60      | 87 688 640   |
| A 115 030 16 40      | 87 741 610   |
| A 115 030 17 40      | 87 741 620   |
| A 115 030 18 40      | 87 741 630   |
| A 115 030 19 40      | 87 741 640   |
| A 115 050 00 27      | 261106       |
| A 115 050 01 27      |              |
| A 115 050 02 26      | 26017        |
| A 115 053 00 26      | RK-9H        |
| A 115 090 00 50      | 7.02242.22.0 |
| A 115 090 01 50      |              |
| A 115 090 02 44      |              |
| A 115 586 16 03      | 87 688 600   |
| A 115 586 17 03      | 87 688 610   |
| A 115 586 20 03      | 87 688 640   |
| A 115 586 22 03      | 87 741 610   |
| A 115 586 23 03      | 87 741 620   |
| A 115 586 24 03      | 87 741 630   |
| A 115 586 25 03      | 87 741 640   |
| A 115 586 27 03      | 87 741 620   |
| A 116 050 01 26      | 2639         |
| A 116 050 02 26      |              |
| A 116 050 47 24      | 81-26118     |
| A 116 050 49 24      | 81-26119     |
| A 116 050 53 24      | 81-26121     |
| A 116 050 55 24      | 81-26122     |
| A 116 090 00 50      | 7.21659.72.0 |
| A 116 091 02 01      |              |
| A 116 091 03 01      |              |
| A 117 050 00 27      | 261111       |
| A 117 050 01 26      | 26112        |
| A 117 050 01 27      | 261111       |
| A 117 051 08 01      | 50 006 280   |
| A 117 051 09 01      | 50 006 281   |
| A 119 051 00 77      | 7.06117.20.0 |

## COMPARISON LIST

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| <b>MERCEDES-BENZ</b> |              |
| A 120 030 16 17      | 92 221 600   |
| A 120 030 20 17      |              |
| A 120 030 28 17      |              |
| A 120 030 30 17      |              |
| A 120 030 31 17      |              |
| A 120 030 32 17      |              |
| A 120 030 40 17      |              |
| A 129 053 00 05      | 261106       |
| A 129 053 01 05      |              |
| A 130 050 01 24      | 81-2667      |
| A 130 050 02 24      | 81-2668      |
| A 130 053 01 05      | 261106       |
| A 202 470 99 94      | 7.22156.50.0 |
| A 290 053 01 05      | 261106       |
| A 601 011 00 10      | 89 193 190   |
| A 601 011 02 10      | 89 429 190   |
| A 601 011 03 10      | 89 456 190   |
| A 601 030 00 40      | 87 435 600   |
| A 601 030 00 60      | 87 436 600   |
| A 601 030 00 62      | 78 662 600   |
| A 601 030 01 40      | 87 435 610   |
| A 601 030 01 60      | 87 436 610   |
| A 601 030 01 62      | 78 662 610   |
| A 601 030 02 40      | 87 435 620   |
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| A 601 030 02 62      | 78 662 620   |
| A 601 030 03 40      | 87 435 630   |
| A 601 030 03 60      | 87 436 630   |
| A 601 030 05 60      | 87 436 600   |
| A 601 030 06 60      | 87 436 610   |
| A 601 030 07 17      | 94 330 600   |
| A 601 030 07 60      | 87 436 620   |
| A 601 030 08 17      | 94 330 600   |
| A 601 030 08 60      | 87 436 630   |
| A 601 030 10 60      | 87 436 600   |
| A 601 030 11 17      | 94 330 600   |
| A 601 030 11 60      | 87 436 610   |
| A 601 030 12 60      | 87 436 620   |
| A 601 030 13 17      | 91 372 600   |
| A 601 030 13 60      | 87 436 630   |
| A 601 030 15 17      | 94 330 600   |
| A 601 030 15 60      | 87 231 600   |
| A 601 030 16 17      | 94 330 600   |
| A 601 030 16 60      | 87 231 610   |
| A 601 030 17 17      | 94 330 600   |
| A 601 030 17 60      | 87 231 620   |
| A 601 030 18 17      | 91 372 600   |
| A 601 030 18 60      | 87 231 630   |
| A 601 030 19 17      | 91 372 610   |
| A 601 030 21 17      | 94 330 600   |
| A 601 030 22 17      |              |
| A 601 030 23 17      | 94 330 620   |
| A 601 030 25 17      | 94 675 600   |
| A 601 038 17 60      | 87 231 620   |
| A 601 050 00 80      | 50 006 456   |
| A 601 050 02 27      | 26032        |
| A 601 050 03 25      | 50 006 456   |
| A 601 050 03 80      |              |
| A 601 050 04 25      |              |
| A 601 050 05 25      |              |
| A 601 050 05 27      | 26032        |
| A 601 050 06 24      | 81-1682      |
| A 601 050 07 24      | 81-1683      |
| A 601 050 07 25      | 50 006 456   |
| A 601 050 08 01      | 50006282     |
| A 601 050 08 24      | 81-1684      |
| A 601 050 08 25      | 50006456     |
| A 601 050 09 24      | 81-1685      |



| REF-No.              | ITEM No.     |
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| <b>MERCEDES-BENZ</b> |              |
| A 601 050 10 24      | 81-1686      |
| A 601 050 11 01      | 50 006 336   |
| A 601 050 12 27      | 26032        |
| A 601 050 21 27      |              |
| A 601 050 25 27      |              |
| A 601 050 30 27      |              |
| A 601 053 02 31      | 92-16121     |
| A 601 053 02 32      | 92-16125     |
| A 601 053 03 31      | 92-16120     |
| A 601 053 03 32      | 92-16124     |
| A 601 053 04 01      | 26024        |
| A 601 053 12 01      |              |
| A 601 053 15 01      |              |
| A 601 053 17 01      |              |
| A 601 200 02 20      | 50 005 031   |
| A 601 200 07 20      |              |
| A 601 200 09 20      |              |
| A 601 200 11 20      | 50 005 036   |
| A 601 230 01 65      | 7.20607.74.0 |
| A 602 010 81 20      | 50 003 037   |
| A 602 030 00 17      | 90 016 600   |
| A 602 030 05 60      | 87 419 600   |
| A 602 030 06 60      | 87 419 610   |
| A 602 030 07 60      | 87 419 620   |
| A 602 030 08 60      | 87 419 630   |
| A 602 030 10 60      | 87 419 600   |
| A 602 030 11 60      | 87 419 610   |
| A 602 030 12 60      | 87 419 620   |
| A 602 030 13 60      | 87 419 630   |
| A 602 030 15 60      | 77 219 600   |
| A 602 030 16 60      | 77 219 610   |
| A 602 030 17 60      | 77 219 620   |
| A 602 030 20 40      | 79 395 600   |
| A 602 030 21 40      | 79 395 610   |
| A 602 030 22 40      | 79 395 620   |
| A 602 030 23 40      | 79 395 630   |
| A 602 030 25 60      | 87 232 600   |
| A 602 030 26 60      | 87 232 610   |
| A 602 030 27 60      | 87 232 620   |
| A 602 050 08 01      | 50 006 284   |
| A 602 050 13 01      | 50 006 337   |
| A 602 200 00 20      | 50 005 439   |
| A 602 200 01 20      |              |
| A 602 200 02 20      |              |
| A 603 030 05 60      | 87 417 600   |
| A 603 030 06 60      | 87 417 610   |
| A 603 030 07 60      | 87 417 620   |
| A 603 030 08 60      | 87 417 630   |
| A 603 030 09 17      | 90 016 600   |
| A 603 030 10 17      |              |
| A 603 030 10 60      | 77 220 600   |
| A 603 030 11 60      | 77 220 610   |
| A 603 030 12 60      | 77 220 620   |
| A 603 030 13 17      | 90 016 600   |
| A 603 030 15 60      | 87 417 600   |
| A 603 030 16 60      | 87 417 610   |
| A 603 030 17 60      | 87 417 620   |
| A 603 030 18 60      | 87 417 630   |
| A 603 030 20 60      | 77 220 600   |
| A 603 030 21 60      | 77 220 610   |
| A 603 030 22 60      | 77 220 620   |
| A 603 050 07 01      | 50 006 287   |
| A 603 203 00 65      | 7.20607.74.0 |
| A 603 230 00 65      |              |
| A 603 230 01 65      |              |
| A 604 030 04 17      | 40 109 600   |
| A 605 050 04 01      | 50 006 390   |
| A 605 050 13 01      | 50 006 391   |

# COMPARISON LIST

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| <b>MERCEDES-BENZ</b> |                  |
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| A 606 050 14 27      |                  |
| A 606 053 02 30      | 81-26178         |
| A 606 053 05 01      | 26264            |
| A 606 053 06 01      |                  |
| A 606 053 06 05      | 26046            |
| A 606 053 07 01      | 26264            |
| A 606 053 07 05      | 26046            |
| A 606 053 11 01      | 26045            |
| A 606 053 12 29      | 81-26175         |
| A 606 053 13 29      | 81-26176         |
| A 607 030 00 62      | 79 359 600       |
| A 611 010 09 20      | 50 003 121       |
| A 611 011 00 10      | 89 866 190       |
| A 611 030 00 24      | 80 00480 1 0 000 |
| A 611 030 00 60      | 77 521 600       |
| A 611 030 01 60      | 77 521 610       |
| A 611 030 02 60      | 77 521 620       |
| A 611 030 03 20      | 20060361100      |
| A 611 030 03 24      | 80 00480 1 0 000 |
| A 611 030 05 20      | 20060361100      |
| A 611 030 13 17      | 41 014 600       |
| A 611 030 14 17      |                  |
| A 611 030 15 17      | 41 014 620       |
| A 611 031 00 01      | 20050361100      |
| A 611 031 02 01      |                  |
| A 611 031 05 01      |                  |
| A 611 031 07 01      |                  |
| A 611 038 00 50      | 77 524 690       |
| A 611 038 01 50      |                  |
| A 611 050 00 01      | 20100361101      |
| A 611 050 00 01      | 50 006 375       |
| A 611 050 00 25      | 50 006 424       |
| A 611 050 01 01      | 20100361100      |
| A 611 050 01 27      | 261103           |
| A 611 050 02 25      | 50 006 424       |
| A 611 050 08 01      | 20100361101      |
| A 611 050 08 01      | 50 006 375       |
| A 611 050 18 01      | 20100361100      |
| A 611 050 22 01      | 20100361101      |
| A 611 053 01 01      | 261102           |
| A 611 053 01 05      | 261103           |
| A 611 053 03 29      | 81-26182         |
| A 611 053 04 01      | 261102           |
| A 611 053 15 29      | 81-2602          |
| A 611 090 13 37      | 7.10131.06.0     |
| A 611 090 23 37      |                  |
| A 611 090 36 37      |                  |
| A 611 150 00 94      | 7.22644.24.0     |
| A 611 150 01 94      |                  |
| A 611 150 02 94      |                  |
| A 611 150 03 94      |                  |
| A 611 150 04 94      |                  |
| A 611 150 06 94      |                  |
| A 611 150 07 94      |                  |
| A 611 188 03 01      | 7.09269.29.0     |
| A 611 200 02 01      | 50 005 455       |
| A 611 200 12 01      |                  |
| A 612 188 01 01      | 7.09269.29.0     |
| A 615 586 01 03      | 87 741 610       |
| A 615 586 02 03      | 87 741 620       |
| A 615 586 03 03      | 87 741 630       |
| A 615 586 04 03      | 87 741 640       |
| A 615 586 05 03      | 87 744 600       |
| A 615 586 06 03      | 87 744 610       |
| A 615 586 09 03      | 87 744 640       |
| A 615 586 11 03      | 87 741 610       |
| A 615 586 12 03      | 87 741 620       |
| A 615 586 13 03      | 87 741 630       |

| REF-No.              | ITEM No.         |
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| A 615 586 15 03      | 87 741 620       |
| A 615 586 16 03      |                  |
| A 615 586 17 03      | 87 744 600       |
| A 615 586 18 03      | 87 744 610       |
| A 615 586 21 03      | 87 744 640       |
| A 616 011 03 10      | 88 681 190       |
| A 616 011 05 10      |                  |
| A 616 011 06 10      |                  |
| A 616 011 07 10      |                  |
| A 616 011 08 10      |                  |
| A 616 011 09 10      |                  |
| A 616 011 10 10      |                  |
| A 616 011 11 10      |                  |
| A 616 011 12 10      |                  |
| A 616 030 00 24      | 80 00184 1 1 000 |
| A 616 030 01 40      | 87 693 600       |
| A 616 030 02 40      | 87 693 610       |
| A 616 030 39 17      | 93 444 600       |
| A 616 030 40 17      |                  |
| A 616 030 41 17      |                  |
| A 616 030 52 17      |                  |
| A 616 030 53 17      |                  |
| A 616 030 55 17      |                  |
| A 616 030 57 17      |                  |
| A 616 030 58 17      |                  |
| A 616 030 60 17      |                  |
| A 616 030 64 17      |                  |
| A 616 030 65 17      |                  |
| A 616 030 66 17      |                  |
| A 616 030 69 17      |                  |
| A 616 030 74 17      | 93 444 630       |
| A 616 050 00 27      | 261117           |
| A 616 050 01 27      |                  |
| A 616 050 05 27      |                  |
| A 616 053 03 01      | 2605             |
| A 616 053 03 29      | 81-2602          |
| A 616 053 03 30      | 81-2604          |
| A 616 053 04 01      | 2605             |
| A 617 030 00 40      | 87 693 600       |
| A 617 030 00 60      | 87 694 600       |
| A 617 030 00 62      | 78 616 600       |
| A 617 030 01 40      | 87 693 610       |
| A 617 030 01 60      | 87 694 610       |
| A 617 030 01 62      | 78 616 610       |
| A 617 030 02 40      | 87 693 620       |
| A 617 030 02 60      | 87 694 620       |
| A 617 030 02 62      | 78 616 620       |
| A 617 030 03 40      | 87 693 630       |
| A 617 030 03 60      | 87 694 630       |
| A 617 030 04 40      | 87 693 640       |
| A 617 030 04 60      | 87 694 640       |
| A 617 030 05 40      | 87 488 600       |
| A 617 030 06 40      | 87 488 610       |
| A 617 030 07 40      | 87 488 620       |
| A 617 030 08 40      | 87 488 630       |
| A 617 030 09 40      | 87 488 640       |
| A 617 050 00 27      | 261117           |
| A 617 140 02 60      | 7.21949.51.0     |
| A 617 586 00 03      | 87 693 600       |
| A 617 586 01 03      | 87 693 610       |
| A 617 586 02 03      | 87 693 620       |
| A 617 586 03 03      | 87 693 630       |
| A 617 586 04 03      | 87 693 640       |
| A 617 586 05 03      | 87 694 600       |
| A 617 586 06 03      | 87 694 610       |
| A 617 586 07 03      | 87 694 620       |
| A 617 586 08 03      | 87 694 630       |
| A 617 586 09 03      | 87 694 640       |

| REF-No.                | ITEM No.         |
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| A 617 586 10 03        | 87 693 610       |
| A 617 586 11 03        | 87 693 620       |
| A 617 586 12 03        | 87 693 630       |
| A 617 586 13 03        | 87 693 640       |
| A 617 586 14 03        | 87 488 600       |
| A 617 586 16 03        | 87 488 620       |
| A 617 586 17 03        | 87 488 630       |
| A 617 586 18 03        | 87 488 640       |
| A 617 586 19 03        | 78 616 600       |
| A 617 586 20 03        | 78 616 610       |
| A 617 586 21 03        | 78616620         |
| A 621 053 36 30        | 81-2604          |
| A 646 030 00 20        | 20060361100      |
| A 646 030 00 60        | 77 521 600       |
| A 646 030 02 20        | 20060361100      |
| A 646 030 03 24        | 80 00480 1 0 000 |
| A 646 031 04 01        | 20050361100      |
| A 646 031 07 01        |                  |
| A 646 094 00 48        | 7.22684.09.0     |
| A 646 188 03 01        | 7.09269.29.0     |
| A 647 140 00 96        | 7.21440.51.0     |
| A 647 140 01 96        |                  |
| A 647 140 02 96        |                  |
| <b>MITSUBISHI</b>      |                  |
| 021 405 7002           | 7.22402.03.0     |
| 1052A448               | MS-1845A         |
| 1052A468               |                  |
| 1115A117               | CB-1845A STD     |
| 3921024560             | 7.02604.01.0     |
| AW327504               |                  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| JP01-48803 000         | 40 069 600       |
| LI-25000               | 89 436 190       |
| M 345 611              | 50 005 301       |
| M 855 991              |                  |
| M287714                | 78 859 608       |
| M616666                | 7.22818.57.0     |
| M887703                | 77 753 600       |
| M889381                | 77 752 600       |
| M889384                | 50 009 190       |
| MD 002813              | CB-1085A         |
| MD 008888              | BB-1085A         |
| MD 008889              |                  |
| MD 020381              | MS-1131A         |
| MD 026440              | MS-1819A         |
| MD 030126              | MS-1818A         |
| MD 030516              | CB-1169A STD     |
| MD 050140              | 50 006 329       |
| MD 091399              | MS-1821A         |
| MD 105269              | MS-1822A         |
| MD 105277              | CB-1822A         |
| MD 143090              | CB-1825A         |
| MD 17485 7             | MS-1828A         |
| MD 174862              | TW-1828A         |
| MD 177046              | CB-1829GP        |
| MD 194201              |                  |
| MD 32749 4/9 8         | MS-1827A         |
| MD 327503              | CB-1827A STD     |
| MD003788               | S3143            |
| MD016441               | 81-75000         |
| MD016445               | 81-75001         |
| MD016460               | V3142            |
| MD016461               | S3143            |
| MD030863               | 50 005 095       |
| MD050103               | 50 007 648       |
| MD076706               | 7.02604.01.0     |
| MD078791               |                  |

| REF-No.           | ITEM No.         |
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| MD083661          | V3841            |
| MD083662          | S3840            |
| MD088616          | 7.02604.01.0     |
| MD103393          | 80 00428 1 0 000 |
| MD109613          | 7.02604.01.0     |
| MD109736          | 50 003 151       |
| MD116868          | CB-1823A STD     |
| MD124592          |                  |
| MD127840          | V3439            |
| MD127841          | S3438            |
| MD128659          | TW-1822A         |
| MD129423          | CB-1085A STD     |
| MD147878          | 7.02604.01.0     |
| MD149813          |                  |
| MD151382          | 50 007 599       |
| MD153923          | 7.02604.01.0     |
| MD171130          | 50 007 600       |
| MD174857          | CB-1828A         |
| MD184383          | MS-1821A STD     |
| MD185926          | 50 003 151       |
| MD194178          | MS-1829GP STD    |
| MD198404          | 821000           |
| MD198406          | 821001           |
| MD303750          | 50 003 152       |
| MD310665          | MS-1845A         |
| MD326349          | MS-1834A STD     |
| MD337560          | 50 007 599       |
| MD339767          |                  |
| MD348983          | 50 003 152       |
| MD351820          | TW-1834A STD     |
| MD352127          | 50 006 481       |
| MD352128          | 50 006 482       |
| MD374820          | TW-1845A STD     |
| MD376687          | 50 007 600       |
| MD377561          | 50 007 599       |
| MD972002          | 50 005 124       |
| MD974649          | 50 005 095       |
| MD974999          | 50 005 124       |
| MD997076          | 50 005 095       |
| MD997609          |                  |
| MD997686          | 50 005 124       |
| ME 200022         | MS-1832GP        |
| ME 200046         | CB-1832GP        |
| ME200280          | TW-1832A STD     |
| ME200281          |                  |
| ME200691          | 50 007 059       |
| ME201780          | 40 069 600       |
| ME201781          |                  |
| ME201782          |                  |
| ME202620          | 50 003 153       |
| ME203223          | 40 054 600       |
| ME203224          |                  |
| ME203225          |                  |
| MN980134          | 7.07152.12.0     |
| MN980266          |                  |
| MN980447          |                  |
| MR547077          | 7.28342.15.0     |
| MW30620685        | 511013           |
| MW30620686        | 511014           |
| MW30620725        | 7.01838.02.0     |
| MW30638635        | 7.22818.57.0     |
| MW30662336        |                  |
| MW30662345        |                  |
| MW30670108        |                  |
| MW30774534        |                  |
| MW30777076        |                  |

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| 12000-00QAB   | 99 746 600       |
| 12000-00Qaa   |                  |
| 12010-LC41A   | 41 643 600       |
| 12030-02N00   | PB-1192J         |
| 12030-16 A 01 | PB-1173J         |
| 12030-2W200   | PB-2805J         |
| 12030-31 N 00 | PB-1194J         |
| 12030-40 F 00 | PB-1209J         |
| 12030-43G00   | PB-1190J         |
| 12030-57J00   | PB-1217J         |
| 12030-77A00   | PB-1208J         |
| 12030-L2000   | PB-1182J         |
| 12030-V0700   | PB-1189J         |
| 12030-V7200   | PB-1207J         |
| 12030-Z5000   | PB-1180J STD     |
| 12033-1C300   | 80 00581 1 0 000 |
| 12033-AV300   | 80 00585 1 0 000 |
| 12033-DB000   | 80 01110 1 0 000 |
| 12033-DB010   |                  |
| 12033-LC50A   |                  |
| 12033-VK600   |                  |
| 12033-VK610   |                  |
| 12100-00QAB   | 50 009 190       |
| 12100-00QAM   |                  |
| 12111-00Q0C   | 77 752 600       |
| 12111-00QAE   |                  |
| 12111-02N01   | CB-1192GP        |
| 12111-02P00   | CB-1210A         |
| 12111-03 J 00 | CB-1199A         |
| 12111-11M00   | CB-1174GP        |
| 12111-22J00   | CB-1217A         |
| 12111-22J02   |                  |
| 12111-2W200   | CB-2805A         |
| 12111-31U10   | CB-1219GP        |
| 12111-40F00   | CB-1209GP        |
| 12111-40V10   | CB-1210A         |
| 12111-41B00   | CB-1224A         |
| 12111-43 G 01 | CB-1195GP        |
| 12111-43G01   | CB-1190GP        |
| 12111-60J00   | CB-1213GP        |
| 12111-77A00   | CB-1208A         |
| 12111-D0200   | CB-1173GP        |
| 12111-V5211   | CB-1210A         |
| 12111-V7200   | CB-1207A         |
| 12117-Z5500   | CB-2801GP        |
| 12207-01M00   | MS-1174GP        |
| 12207-03 J 00 | MS-1199A         |
| 12207-05E00   | MS-1218GP        |
| 12207-06 J 00 | MS-1195GP        |
| 12207-23001   | MS-1043GP        |
| 12207-2W211   | MS-2805A         |
| 12207-30P00   | MS-1211GP        |
| 12207-30P10   |                  |
| 12207-30P20   |                  |
| 12207-31U00   | MS-1219GP        |
| 12207-40F00   | MS-1209GP        |
| 12207-41B00   | MS-1224A         |
| 12207-43G01   | MS-1190GP        |
| 12207-54T10   |                  |
| 12207-60J00   | MS-1213GP        |
| 12207-73400   | MS-1047GP        |
| 12207-77A00   | MS-1208A         |
| 12207-77A10   |                  |
| 12207-D0200   | MS-1173GP        |
| 12207-F6500   | MS-1211GP        |
| 12207-F6510   |                  |
| 12207-J2000   | MS-1180GP        |
| 12207-J6510   |                  |
| 12207-U6001   | MS-1183GP        |

| REF-No.       | ITEM No.     |
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| 12207-V1701   | MS-1182GP    |
| 12207-V7200   | MS-1203GP    |
| 12210-00Q0A   | 77 981 600   |
| 12210-00Q0D   | 77 753 600   |
| 12210-00Q0E   |              |
| 12210-00QAC   |              |
| 12210-00QAD   | 77 981 600   |
| 12210-00QAE   | 77 753 600   |
| 12210-00QAF   |              |
| 12214-02P00   | MS-1211GP    |
| 12214-40V00   |              |
| 12214-40V10   |              |
| 12215-02P25   |              |
| 12215-40F00   | MS-1209GP    |
| 12215-G5525   | MS-1218GP    |
| 12223-40F00   | MS-1209GP    |
| 12230-02P00   | MS-1211GP    |
| 12230-40V00   |              |
| 12230-40V10   |              |
| 12231-02P25   |              |
| 12231-G5525   | MS-1218GP    |
| 1223L-42L00   | MS-1203GP    |
| 12247-40F00   | MS-1209GP    |
| 12247-G5525   | MS-1218GP    |
| 12255-40F00   | MS-1209GP    |
| 12261-02P00   | MS-1211GP    |
| 12261-40V00   |              |
| 12261-40V10   |              |
| 12261-54A00   | MS-1217A     |
| 12263-30P00   | MS-1211GP    |
| 12263-F6500   |              |
| 12270-F6500   |              |
| 12280-00QAD   | 78 859 608   |
| 12280-2W210   | TW-2805J     |
| 12280-31U00   | TW-1219A     |
| 12280-41B01   | TW-1224A     |
| 12280-60J00   | TW-1213GP    |
| 12280-77A00   | TW-1208A     |
| 12280-J2000   | TW-1122J     |
| 12281-31U00   | TW-1219A     |
| 12281-60J00   | TW-1213GP    |
| 13002-71204   | SH-1003A STD |
| 13020 VB100   | 50 006 330   |
| 13201-00QAA   | 531031       |
| 13201-00QAC   | 511013       |
| 13201-00QAM   |              |
| 13201-2J201   | 701007       |
| 13201-6F900   | 537627       |
| 13201-AU300   | 701034       |
| 13201-AW300   | 511013       |
| 132016F900    | 537627       |
| 13202-00QAA   | 531032       |
| 13202-00QAN   | 511014       |
| 13202-6F900   | 537628       |
| 13202-AU300   | 701035       |
| 13202-AW300   | 511014       |
| 132026F900    | 537628       |
| 13212-53J60   | 81-70003     |
| 13212-D0110   | 81-70001     |
| 13231-40L05   | 50 007 602   |
| 13231-79S00   | 50 007 665   |
| 13231-V7215   | 50 007 666   |
| 13257-00QAB   | 50 006 486   |
| 14650-00Q0K   | 7.22389.16.0 |
| 14650-00QAC   |              |
| 14650-00QAJ   |              |



## COMPARISON LIST

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| 14710-AW301   | 7.22818.57.0 |
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| 14920-00Q0B   |              |
| 14920-00QAD   |              |
| 14920-00QAE   |              |
| 14920-00QAF   |              |
| 14920-00QAG   |              |
| 14956-00QAA   | 7.02256.04.0 |
| 15010-00Q0B   | 50 005 254   |
| 15010-00Q0B   | 7.07919.20.0 |
| 15010-00Q0G   | 7.08868.01.0 |
| 15010-00Q0H   | 50 005 254   |
| 15010-00Q0H   | 7.07919.20.0 |
| 15010-00Q0M   | 7.08868.01.0 |
| 15010-00Q1C   | 50 005 254   |
| 15010-00Q1C   | 7.07919.20.0 |
| 15010-00Q3K   | 50 005 254   |
| 15010-00Q3K   | 7.07919.20.0 |
| 15010-00QAC   | 50 005 254   |
| 15010-00QAC   | 7.07919.20.0 |
| 15010-00QAD   | 7.08868.01.0 |
| 15010-00QAE   | 50 005 254   |
| 15010-00QAE   | 7.07919.20.0 |
| 15010-00QAF   | 50 005 254   |
| 15010-00QAF   | 7.07919.20.0 |
| 15010-43G03   | 7.31025.01.0 |
| 15010-43G04   |              |
| 15010-43G05   |              |
| 15010-43G06   |              |
| 15010-G2401   |              |
| 21010-00Q0K   | 7.01838.02.0 |
| 21010-00QA0   |              |
| 21010-00QAC   |              |
| 21010-4M525   | 50 005 141   |
| 21010-4M526   |              |
| 21010-57J01   | 50 005 169   |
| 21010-57J02   |              |
| 21010-57J03   |              |
| 21010-57J25   |              |
| 21010-57J26   |              |
| 21010-6F900   | 50 005 339   |
| 21010-6F906   |              |
| 21010-6F907   |              |
| 21010-9F600   | 50 005 141   |
| 21010-9F605   |              |

| REF-No.       | ITEM No.     |
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| 22690-01Y00   | 7.02604.01.0 |
| 22690-06F00   |              |
| 22690-07G00   |              |
| 22690-07G01   |              |
| 22690-0S200   |              |
| 22690-0U000   |              |
| 22690-17B00   |              |
| 22690-19B10   |              |
| 22690-1E400   |              |
| 22690-30R00   |              |
| 22690-30R15   |              |
| 22690-40F00   |              |
| 22690-50Y00   |              |
| 22690-55Y00   |              |
| 22690-70J10   |              |
| 22690-73C00   |              |
| 22690-81N00   |              |
| 22690-95E00   |              |
| 22690-F2510   |              |
| 22690-F5100   |              |
| 22690-F5300   |              |
| 22690-J8000   |              |
| 22690-J9200   |              |
| 22690-P6510   |              |
| 22690-V4060   |              |
| 22690-V9410   |              |
| 22693 7S000   | 7.05270.80.0 |
| 22693 7Y020   |              |
| 22693 CD700   |              |
| 226A0 7S001   | 7.05271.37.0 |
| 226A0 8U300   |              |
| 72172-533-0   | 7.21725.01.0 |
| 78200-065-0   |              |
| 78200-066-0   |              |
| 82001-71402   | 7.08868.01.0 |
| 98831-6F720   | 7.02604.01.0 |
| B2690-30R00   |              |
| <b>OPEL</b>   |              |
| 01 15 200     | 97 360 600   |
| 01 15 201     | 97 360 610   |
| 05506961      | 7.02242.32.0 |
| 05506974      | 7.02242.29.0 |
| 05506975      | 7.02242.32.0 |
| 06 40 000     | 50 006 416   |
| 06 40 003     |              |
| 06 40 004     |              |
| 06 40 008     |              |
| 06 40 010     |              |
| 06 40 020     |              |
| 06 40 056     |              |
| 06 40 057     |              |
| 06 40 067     |              |
| 06 40 520     |              |
| 06 40 521     |              |
| 0622754       | 77 272 600   |
| 0636025       | 50006152     |
| 0642008       | 81-4213      |
| 09110714      | 7.02256.19.0 |
| 09110766      | 7.02256.04.0 |
| 09120218      | 7.00468.60.0 |
| 09120253      | 50 006 339   |
| 09196675      | 7.24809.29.0 |
| 12 38 788     | 7.18222.01.0 |
| 12569240      |              |
| 13 34 025     | 50 005 059   |
| 13 34 039     | 7.06740.01.0 |
| 13 34 041     | 50 005 734   |
| 13 34 046     | 50 005 738   |

## COMPARISON LIST

| REF-No.     | ITEM No.     |
|-------------|--------------|
| <b>OPEL</b> |              |
| 13 34 050   | 50 005 734   |
| 13 34 053   |              |
| 13 34 065   | 50 005 059   |
| 13 34 066   | 50 005 738   |
| 13 34 069   | 50 005 746   |
| 13 34 098   | 50 005 059   |
| 13 34 101   | 50 005 516   |
| 13 34 112   |              |
| 13 34 115   | 50 005 746   |
| 13 34 117   | 50 005 748   |
| 13 34 124   | 50 005 516   |
| 13 34 135   | 50 005 747   |
| 13105950    | 7.02256.38.0 |
| 16017460    | 7.18222.01.0 |
| 16137039    |              |
| 17098055    | 7.24809.10.0 |
| 17108187    | 7.05432.11.0 |
| 17111946    |              |
| 17111947    |              |
| 17112023    | 7.05432.00.0 |
| 17112027    | 7.05432.01.0 |
| 17112031    | 7.05432.00.0 |
| 17113196    | 7.05432.11.0 |
| 17200272    | 7.24809.10.0 |
| 24402736    | 40 382 600   |
| 24402737    |              |
| 24402738    |              |
| 24402739    | 40 382 620   |
| 24402788    | 40 383 600   |
| 24402789    |              |
| 24402790    |              |
| 24402791    | 40 383 620   |
| 24406131    | 7.24807.09.0 |
| 24406132    | 7.24807.10.0 |
| 24406585    | 50 005 848   |
| 24407340    | 99 741 601   |
| 24407343    | 99 741 610   |
| 24433078    | 291106       |
| 24433079    | 291107       |
| 24455921    | 99 741 601   |
| 24455924    | 99 741 610   |
| 24463778    | 291120       |
| 25061465    | 7.02242.29.0 |
| 25061468    | 7.02242.32.0 |
| 25061476    | 7.02242.29.0 |
| 25061477    | 7.02242.32.0 |
| 25105107    | 7.02604.15.0 |
| 25106073    |              |
| 25133391    |              |
| 25133607    | 7.05270.23.0 |
| 25162012    | 7.02604.15.0 |
| 25163613    | 7.05270.23.0 |
| 25164596    | 7.02604.15.0 |
| 44 01 472   | 7.08868.01.0 |
| 44 01 770   | 7.07919.00.0 |
| 44 01 771   | 7.07919.20.0 |
| 44 02 570   | 50 009 190   |
| 44 02 633   | 511013       |
| 44 02 634   | 511014       |
| 44 02 714   | 7.02256.19.0 |
| 44 02 766   | 7.02256.04.0 |
| 44 09 162   | 50 005 301   |
| 44 09 585   | 7.22818.57.0 |
| 44 10 280   | 7.22389.16.0 |
| 44 11 044   | 50 005 254   |
| 44 11 044   | 7.07919.20.0 |

| REF-No.     | ITEM No.     |
|-------------|--------------|
| <b>OPEL</b> |              |
| 44 11 757   | 7.22818.57.0 |
| 44 12 632   |              |
| 44 13 408   |              |
| 44 13 945   | 7.22389.16.0 |
| 44 14 112   | 7.02256.04.0 |
| 44 14 956   | 7.07919.00.0 |
| 44 14 957   | 50 005 254   |
| 44 14 957   | 7.07919.20.0 |
| 44 15 008   | TW-2805J STD |
| 44 15 798   | 7.22818.57.0 |
| 44 15 921   | 511013       |
| 44 15 922   | 511014       |
| 44 16 575   | 7.22818.57.0 |
| 44 16 738   | CB-2805A STD |
| 44 17 490   | 50 005 254   |
| 44 17 490   | 7.07919.20.0 |
| 44 18 771   | 7.07919.00.0 |
| 44 24 219   |              |
| 44 30 902   | 7.22818.57.0 |
| 44 32 962   | 7.08868.01.0 |
| 44 33 523   | 7.07919.00.0 |
| 44 33 722   | 50 005 254   |
| 44 33 722   | 7.07919.20.0 |
| 44 33 728   | 7.22389.16.0 |
| 44 33 986   | 7.02256.19.0 |
| 44 34 599   | 7.07919.00.0 |
| 44 35 108   | 50 005 254   |
| 44 35 108   | 7.07919.20.0 |
| 4400328     | 50 009 280   |
| 4402545     | 77 752 600   |
| 4403782     | 78 859 608   |
| 4408028     | 7.01838.02.0 |
| 4408954     | 7.02604.10.0 |
| 4409128     | 50 006 486   |
| 4409839     | 50 006 437   |
| 4433312     | 77 981 600   |
| 44333970    | 7.08868.01.0 |
| 4435353     | 77 753 600   |
| 4449049     | 7.01838.02.0 |
| 45 06 035   | 7.08868.01.0 |
| 4506005     | 77 981 600   |
| 5 45 413    | 7.24807.09.0 |
| 5 45 415    | 7.24807.10.0 |
| 5 45 417    | 7.24807.09.0 |
| 5 45 423    | 7.24807.10.0 |
| 5 45 424    | 7.24807.09.0 |
| 55353375    | 290002       |
| 55353392    | 99 741 610   |
| 55353395    | 99 741 601   |
| 55557862    | 291106       |
| 55558728    | 291107       |
| 55565339    | 29456        |
| 55567797    |              |
| 55568831    | 29455        |
| 55568832    | 29456        |
| 55570170    | 29455        |
| 55570171    | 29456        |
| 55572518    | 291123       |
| 55572519    | 291124       |
| 56 14 666   | TW-1626A STD |
| 56 23 041   | 94 637 610   |
| 56 23 081   | 99 741 610   |
| 56 23 167   | 99 741 601   |
| 56 23 219   |              |
| 5607061     | 50 006 095   |
| 5623071     | 99 741 601   |
| 5636011     | 50 006 312   |
| 5636012     | 50 006 313   |

## COMPARISON LIST

| REF-No.     | ITEM No.         |
|-------------|------------------|
| <b>OPEL</b> |                  |
| 5636013     | 50 006 153       |
| 5640577     | 50 006 483       |
| 5640581     | 50 006 132       |
| 58 07 468   | 7.02256.38.0     |
| 58 51 010   | 7.22138.50.0     |
| 58 51 015   | 7.21903.73.0     |
| 58 51 019   | 7.22138.50.0     |
| 58 51 024   | 7.24809.10.0     |
| 58 51 027   | 7.22414.07.0     |
| 58 51 029   | 7.22414.08.0     |
| 58 51 041   | 7.24809.29.0     |
| 58 51 594   |                  |
| 58 51 604   | 7.24809.10.0     |
| 6 06 523    | 89 048 190       |
| 6 14 891    | TW-1626A         |
| 6 18 046    | 87 410 600       |
| 6 18 065    | MS-1625GP        |
| 6 18 066    |                  |
| 6 18 067    |                  |
| 6 18 068    |                  |
| 6 18 207    |                  |
| 6 18 209    |                  |
| 6 18 210    |                  |
| 6 18 211    |                  |
| 6 18 229    | 37 088 600       |
| 6 18 255    |                  |
| 6 18 320    | 87 410 620       |
| 6 18 745    | 87 410 600       |
| 6 18 746    |                  |
| 6 18 770    | 87 410 610       |
| 6 18 776    | 87 410 620       |
| 6 18 777    | 87 410 610       |
| 6 18 778    | 87 410 620       |
| 6 22 096    | 37 087 600       |
| 6 22 166    |                  |
| 6 22 712    | 87 993 600       |
| 6 22 730    | 87 409 600       |
| 6 22 743    | CB-1624A         |
| 6 22 744    |                  |
| 6 22 745    |                  |
| 6 22 791    | 87 409 620       |
| 6 22 817    | 77 591 600       |
| 6 22 818    | 77 591 610       |
| 6 22 941    | 87 409 600       |
| 6 22 943    | 87 409 610       |
| 6 22 967    |                  |
| 6 23 097    | 90 245 600       |
| 6 23 099    |                  |
| 6 23 169    | 90 556 605       |
| 6 23 180    | 90 555 605       |
| 6 23 343    | 97 360 600       |
| 6 23 495    | 97 363 600       |
| 6 23 655    | 99 438 600       |
| 6 24 113    | 99 741 610       |
| 6 24 194    | 92 123 610       |
| 6 24 195    | 90 245 610       |
| 6 24 198    | 90 054 623       |
| 6 24 200    |                  |
| 6 24 201    | 90 556 623       |
| 6 24 202    | 90 555 623       |
| 6 24 220    | 97 360 610       |
| 6 30 451    | 80 00389 1 0 000 |
| 6 30 556    | 80 00212 1 0 000 |
| 6 36 000    | 50 006 249       |
| 6 36 001    | 50 006 291       |
| 6 36 006    | 50 006 339       |
| 6 36 010    | 50 006 293       |
| 6 36 014    |                  |
| 6 36 117    | 50 006 299       |

| REF-No.     | ITEM No.     |
|-------------|--------------|
| <b>OPEL</b> |              |
| 6 36 121    | 50 006 295   |
| 6 36 125    | 50 006 296   |
| 6 36 129    | 50 006 262   |
| 6 36 141    | 50 006 269   |
| 6 36 143    | 50 007 570   |
| 6 36 181    | 50 006 392   |
| 6 36 197    | 50 006 279   |
| 6 36 202    | 50 006 297   |
| 6 36 205    | 50 006 272   |
| 6 40 001    | 50 006 475   |
| 6 40 002    | 50 006 479   |
| 6 40 007    | 50 006 436   |
| 6 40 009    | 50 006 479   |
| 6 40 013    | 50 006 436   |
| 6 40 025    | 50 006 483   |
| 6 40 051    | 50 006 457   |
| 6 40 059    |              |
| 6 40 065    | 50 007 596   |
| 6 40 066    | 50 006 436   |
| 6 40 068    | 50 006 483   |
| 6 40 579    | 50 006 406   |
| 6 40 582    |              |
| 6 40 587    |              |
| 6 40 588    |              |
| 6 40 766    | 50 006 487   |
| 6 40 768    |              |
| 6 41 002    | 29287        |
| 6 41 022    | 29375        |
| 6 41 034    | 29397        |
| 6 41 041    | 11732        |
| 6 41 045    | 29455        |
| 6 41 048    | 341001       |
| 6 41 051    | 29455        |
| 6 41 061    | 29397        |
| 6 41 068    | 290002       |
| 6 41 083    | 171046       |
| 6 41 089    | 171062       |
| 6 41 094    | 29455        |
| 6 41 095    | 29456        |
| 6 41 096    |              |
| 6 41 100    | 291124       |
| 6 41 302    | 29296        |
| 6 41 325    | 291119       |
| 6 41 340    | 291120       |
| 6 41 353    | 29416        |
| 6 41 357    | 341002       |
| 6 41 364    | 29456        |
| 6 41 375    | 291120       |
| 6 41 379    | 291107       |
| 6 41 401    |              |
| 6 42 011    | 291106       |
| 6 42 029    | 291123       |
| 6 42 078    | 291106       |
| 6 42 165    | 290002       |
| 6 42 168    |              |
| 6 42 361    | MK-5H        |
| 6 42 364    | KK-8H        |
| 6 42 367    | MK-7H        |
| 6 42 651    | 29182        |
| 6 42 679    | 29316        |
| 6 42 758    | 29185        |
| 6 42 819    | 33416        |
| 6 42 854    | 29300        |
| 6 42 858    | 291100       |
| 6 46 009    | 50 005 818   |
| 6 46 009    | 7.07919.12.0 |
| 6 46 036    | 50 005 851   |
| 6 46 041    | 50 005 818   |

## COMPARISON LIST

| REF-No.     | ITEM No.     |
|-------------|--------------|
| <b>OPEL</b> |              |
| 6 46 041    | 7.07919.12.0 |
| 6 46 046    | 50 005 851   |
| 6 46 052    | 50 005 848   |
| 6 46 055    | 7.29231.01.0 |
| 6 46 056    | 50 005 848   |
| 6 46 067    |              |
| 6 46 071    | 7.29013.01.0 |
| 6 46 132    | 50 005 818   |
| 6 46 132    | 7.07919.12.0 |
| 6 46 133    | 50 005 818   |
| 6 46 133    | 7.07919.12.0 |
| 62 38 391   | 7.18222.06.0 |
| 62 38 412   |              |
| 62 38 927   | 7.18222.01.0 |
| 63 34 003   | 7.28503.02.0 |
| 8 15 004    | 7.21287.53.0 |
| 8 15 005    |              |
| 8 15 010    | 7.02700.70.0 |
| 8 15 012    | 7.00468.61.0 |
| 8 15 037    | 7.00468.60.0 |
| 8 15 050    | 7.00468.61.0 |
| 8 15 051    | 7.00468.60.0 |
| 8 15 701    | 7.18222.01.0 |
| 8 16 025    | 7.02242.32.0 |
| 8 16 045    | 7.02242.33.0 |
| 8 16 051    | 7.02242.29.0 |
| 8 16 055    | 7.02242.32.0 |
| 8 16 056    |              |
| 8 16 057    | 7.02242.29.0 |
| 8 16 058    | 7.02242.31.0 |
| 8 16 059    |              |
| 8 16 061    | 7.02242.29.0 |
| 8 16 064    | 7.02242.32.0 |
| 8 16 066    | 7.02242.31.0 |
| 8 16 067    | 7.02242.33.0 |
| 8 16 068    | 7.02242.31.0 |
| 8 16 069    |              |
| 8 16 070    |              |
| 8 16 071    | 7.02242.33.0 |
| 8 16 074    | 7.02242.32.0 |
| 8 16 075    |              |
| 8 16 076    | 7.02242.33.0 |
| 8 17 253    | 7.05432.00.0 |
| 8 17 254    | 7.05432.01.0 |
| 8 17 255    | 7.05432.00.0 |
| 8 17 256    | 7.05432.11.0 |
| 8 17 640    |              |
| 8 25 233    | 7.14319.09.0 |
| 8 25 248    |              |
| 8 26 548    | 7.05432.11.0 |
| 8 26 550    |              |
| 8 36 584    | 7.22701.10.0 |
| 8 36 585    | 7.22701.09.0 |
| 8 36 586    | 7.22701.05.0 |
| 8 36 588    |              |
| 8 36 591    |              |
| 8 36 592    |              |
| 8 36 593    | 7.22701.09.0 |
| 8 36 625    | 7.22184.50.0 |
| 8 36 627    | 7.22701.10.0 |
| 8 36 629    | 7.22701.05.0 |
| 8 36 630    | 7.22701.08.0 |
| 8 36 631    | 7.22701.05.0 |
| 8 37 102    | 7.06269.01.0 |
| 8 37 104    |              |
| 8 38 628    | 7.22701.10.0 |
| 8 51 038    | 7.24809.10.0 |
| 8 55 305    | 7.02604.15.0 |



## COMPARISON LIST

| REF-No.     | ITEM No.     |
|-------------|--------------|
| <b>OPEL</b> |              |
| 8 55 306    | 7.05270.24.0 |
| 8 55 307    |              |
| 8 55 308    |              |
| 8 55 313    | 7.05270.32.0 |
| 8 55 315    | 7.02604.15.0 |
| 8 55 321    | 7.05270.23.0 |
| 8 55 324    | 7.05270.34.0 |
| 8 55 327    | 7.05270.24.0 |
| 8 55 328    | 7.02604.15.0 |
| 8 55 329    |              |
| 8 55 330    | 7.05270.33.0 |
| 8 55 331    | 7.05270.34.0 |
| 8 55 332    | 7.05270.23.0 |
| 8 55 333    | 7.02604.15.0 |
| 8 55 342    | 7.05270.33.0 |
| 8 55 343    | 7.05270.32.0 |
| 8 55 350    | 7.02604.10.0 |
| 8 55 409    | 7.05270.37.0 |
| 8 57 022    | 7.22296.02.0 |
| 8 57 062    |              |
| 8 57 208    | 7.05817.09.0 |
| 8 60 489    | 7.02461.01.0 |
| 90009534    | 29182        |
| 90020443    | 7.21287.53.0 |
| 90076745    | 50 006 487   |
| 90093810    | 87 410 600   |
| 90093811    | 87 410 610   |
| 90093812    | 87 410 620   |
| 90097110    | MK-7H        |
| 90106815    | KK-8H        |
| 90108089    | 89 048 190   |
| 90114837    | 87 393 600   |
| 90144227    | 50 005 059   |
| 90167397    | 7.21287.53.0 |
| 90169125    | 89 048 190   |
| 90169126    |              |
| 90169127    | 89 161 190   |
| 90169128    |              |
| 90169285    | 50 006 487   |
| 90169309    | 29182        |
| 90169315    | 33416        |
| 90232973    | 29316        |
| 90232977    | 29300        |
| 90271340    | 92 123 610   |
| 90271363    | 90 245 600   |
| 90271484    | 50 006 299   |
| 90272744    | 7.02700.70.0 |
| 90273368    | 50 006 295   |
| 90273814    | 50 006 296   |
| 90281789    | 7.02242.31.0 |
| 90295011    | 29316        |
| 90295015    | 29300        |
| 90295035    | 50 006 262   |
| 90295129    | 50 006 269   |
| 90295202    | 50 006 249   |
| 90295215    | 50 006 457   |
| 90295725    | 7.02242.31.0 |
| 90295883    | 90 556 605   |
| 90295886    | 90 556 623   |
| 90296488    | 7.02242.31.0 |
| 90297083    | 90 555 605   |
| 90297086    | 90 555 623   |
| 90297154    | 7.00468.61.0 |
| 90298175    | 7.02242.31.0 |
| 90322109    |              |
| 90322168    | 7.02242.33.0 |
| 90322694    | 29185        |
| 90322697    | 291100       |

## COMPARISON LIST

| REF-No.     | ITEM No.     |
|-------------|--------------|
| <b>OPEL</b> |              |
| 90323514    | 50 006 406   |
| 90323519    | 29287        |
| 90323524    | 29296        |
| 90325660    | 50 005 059   |
| 90349239    |              |
| 90353533    | 7.02242.33.0 |
| 90369451    | 50 005 818   |
| 90369451    | 7.07919.12.0 |
| 90397523    | 7.05270.24.0 |
| 90397524    |              |
| 90411101    | 7.00468.60.0 |
| 90411537    | 7.07759.07.0 |
| 90411546    | 7.06269.01.0 |
| 90411959    | 7.05270.32.0 |
| 90412277    | 29375        |
| 90412301    | 7.00468.61.0 |
| 90412712    | 29397        |
| 90412912    |              |
| 90421833    | 97 360 600   |
| 90442241    | 50 005 818   |
| 90442241    | 7.07919.12.0 |
| 90442771    | 97 360 610   |
| 90443549    | 50 005 734   |
| 90443882    | 50 006 279   |
| 90444079    | 50 005 738   |
| 90444311    | 50 005 734   |
| 90444316    | 50 005 818   |
| 90444316    | 7.07919.12.0 |
| 90444758    | 50 006 297   |
| 90444760    | 50 006 293   |
| 90448286    | 7.06740.01.0 |
| 90470420    | 7.22296.02.0 |
| 90486580    | 99 438 600   |
| 90486628    | 50 006 272   |
| 90490317    | 7.20469.51.0 |
| 90499097    | 29416        |
| 90499610    | 7.18222.06.0 |
| 90501058    | 97 363 600   |
| 90502282    | 50 006 406   |
| 90502316    | 290002       |
| 90502319    |              |
| 90502753    | 50 006 095   |
| 90509271    | 7.06740.01.0 |
| 90509276    | 7.05270.34.0 |
| 90510147    | 7.05270.24.0 |
| 90510156    | 7.07759.07.0 |
| 90510859    | 77 272 600   |
| 90511366    | 11732        |
| 90511958    | 50 005 851   |
| 90512535    | 50 005 516   |
| 90528253    | 7.05270.33.0 |
| 90528640    | 7.05270.34.0 |
| 90528813    | 7.22184.50.0 |
| 90529527    | 29455        |
| 90529529    | 29456        |
| 90529533    | MK-5H        |
| 90529535    | 50 006 483   |
| 90529673    | 7.22701.10.0 |
| 90530039    | 7.22138.50.0 |
| 90530586    | 7.05270.33.0 |
| 90531109    | 81-4215      |
| 90531395    | 7.24807.09.0 |
| 90531397    | 7.24807.10.0 |
| 90536036    | 7.29231.01.0 |
| 90536045    | 99 741 610   |
| 90536095    | 341001       |
| 90536164    | 341002       |
| 90536393    | 7.05270.32.0 |

| REF-No.     | ITEM No.         |
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| <b>OPEL</b> |                  |
| 90540458    | 50 006 339       |
| 90540478    | 50 005 748       |
| 90541409    | 7.18222.06.0     |
| 90541505    | 50 005 818       |
| 90541505    | 7.07919.12.0     |
| 90541510    | 50 005 851       |
| 90541671    | 50 005 516       |
| 90541705    | 7.21903.73.0     |
| 90542273    | 50 005 848       |
| 90542357    | 7.22138.50.0     |
| 90542830    | 7.22296.02.0     |
| 90543282    | 7.22701.10.0     |
| 90543463    | 7.22701.05.0     |
| 90543675    | 77 591 600       |
| 90543676    | 77 591 610       |
| 90543924    | 7.29231.01.0     |
| 90543935    | 50 005 747       |
| 90570477    | 7.22414.08.0     |
| 90570478    |                  |
| 90570695    | 94 637 610       |
| 90571101    | 7.22414.07.0     |
| 90571679    | 40 382 600       |
| 90571680    |                  |
| 90571681    |                  |
| 90571682    | 40 382 620       |
| 90571685    | 40 383 600       |
| 90571686    |                  |
| 90571687    |                  |
| 90571688    | 40 383 620       |
| 9108328     | 50 009 280       |
| 9109472     | 7.08868.01.0     |
| 9109770     | 7.07919.00.0     |
| 9109771     | 7.07919.20.0     |
| 9110570     | 50 009 190       |
| 91142813    | 7.05270.24.0     |
| 91153672    | 50 007 596       |
| 91159773    | 7.01838.02.0     |
| 91160174    | 7.02604.10.0     |
| 91160200    | 50 006 486       |
| 91167214    | 7.02256.04.0     |
| 9117397     | 7.22414.08.0     |
| 9118170     | 80 00389 1 0 000 |
| 9118202     | 50 005 848       |
| 9128013     | 7.24807.09.0     |
| 9128346     | 50 006 483       |
| 9128518     | 7.14319.09.0     |
| 9129211     | 50 006 483       |
| 9157722     | 7.05817.09.0     |
| 9158474     | 29456            |
| 9158477     | 29455            |
| 9158589     | 81-4215          |
| 9192793     | 50 005 059       |
| 9192797     | 50 005 738       |
| 9193149     | 7.22701.10.0     |
| 9193533     | 7.22701.09.0     |
| 9195729     | 7.22701.05.0     |
| 9196357     | 7.14319.09.0     |
| 9201419     | 7.08868.01.0     |
| 9201425     | 7.22701.05.0     |
| 9202717     | 40 383 600       |
| 9202719     |                  |
| 9202720     | 40 383 620       |
| 92062912    | 90 054 623       |
| 93151803    | 7.02242.32.0     |
| 93151805    |                  |
| 93160003    | 7.22818.57.0     |
| 93160083    | 50 006 437       |
| 93160196    | 50 005 254       |

| REF-No.     | ITEM No.      |
|-------------|---------------|
| <b>OPEL</b> |               |
| 93160196    | 7.07919.20.0  |
| 93160217    | 7.22389.16.0  |
| 93160643    | 50 005 254    |
| 93160643    | 7.07919.20.0  |
| 93160754    | 7.22818.57.0  |
| 93161069    |               |
| 93161219    |               |
| 93161307    | 7.22389.16.0  |
| 93161487    | 7.22818.57.0  |
| 93171355    | 7.22701.05.0  |
| 93171356    |               |
| 93171486    | 50 006 132    |
| 93171760    | 7.22701.09.0  |
| 93172703    | 7.29013.01.0  |
| 93173727    | 7.22701.08.0  |
| 93174129    | 7.22701.05.0  |
| 93176989    | 7.24809.29.0  |
| 93177025    | 7.06269.01.0  |
| 93177026    |               |
| 93178713    | 7.28503.02.0  |
| 93179145    | 7.07919.00.0  |
| 93179146    | 50 005 254    |
| 93179146    | 7.07919.20.0  |
| 93179616    | TW-2805J STD  |
| 93180670    | 7.05270.37.0  |
| 93183146    | 7.22818.57.0  |
| 93184596    | 87 410 600    |
| 93184597    | 87 410 610    |
| 93184599    | 87 410 600    |
| 93184600    | 87 410 610    |
| 93184601    | 87 410 620    |
| 93184997    | 7.24809.10.0  |
| 93186427    | 171046        |
| 93188701    | 7.22818.57.0  |
| 93189134    | CB-2805A      |
| 93189789    | 37087600      |
| 93190134    | 171062        |
| 93190706    | 50 005 254    |
| 93190706    | 7.07919.20.0  |
| 93191214    | 37088600      |
| 93196152    | 7.07919.00.0  |
| 93197220    | 37 088 600    |
| 93197226    | 37087600      |
| 93198011    | 7.08868.01.0  |
| 93198105    | 7.07919.00.0  |
| 93198143    | 50 005 254    |
| 93198143    | 7.07919.20.0  |
| 93198146    | 7.22389.16.0  |
| 93198230    | 7.08868.01.0  |
| 93198237    | 7.02256.19.0  |
| 93198384    | 7.07919.00.0  |
| 93198472    | 50 005 254    |
| 93198472    | 7.07919.20.0  |
| 93198565    | 7.01838.02.0  |
| 94321679    | TW-1626A      |
| 94381678    | CB-1624A      |
| 94381679    |               |
| 94381680    |               |
| 94381684    | MS-1625GP STD |
| 94381685    |               |
| 94381686    |               |
| 94381687    |               |
| 95 08 103   | 7.06269.01.0  |
| 95521215    | 7.07919.00.0  |
| 95522418    | 50 005 254    |
| 95522418    | 7.07919.20.0  |
| 95527992    | 7.07919.00.0  |
| 97018586    | 7.02604.15.0  |

| REF-No.                | ITEM No.         |
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| <b>OPEL</b>            |                  |
| 97114682               | 50 005 746       |
| 97288249               | 7.02461.01.0     |
| 97376393               | TW-1626A         |
| 97379831               | MS-1625GP STD    |
| 97379833               |                  |
| 97379834               |                  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>PEUGEOT</b>         |                  |
| 0111 39                | 89 033 190       |
| 0113 57                | 77 127 608       |
| 0113 91                | 77 131 608       |
| 0113 93                | 77 098 608       |
| 0113 F3                | 77 127 608       |
| 0113 F6                |                  |
| 0113 H2                | 77 098 608       |
| 0113 J4                |                  |
| 0117 79                | 78863608         |
| 0220 16                | 81-5303          |
| 0220 17                | 81-5316          |
| 0220 55                | 81-5314          |
| 0220 59                | 81-5318          |
| 0220 63                | 81-5315          |
| 0220 64                | 81-5322          |
| 0220 65                | 81-5317          |
| 0220 65                | 81-5320          |
| 0220 72                | 81-5323          |
| 0220 75                | 81-5326          |
| 0220 76                |                  |
| 0220 83                | 81-5329          |
| 0220 85                | 81-5324          |
| 0220 93                | 81-5327          |
| 0221 13                | 81-1526          |
| 0221 17                | 81-5316          |
| 0221 19                | 81-5319          |
| 0221 21                | 81-5325          |
| 0221 24                | 81-5334          |
| 0221 25                | 81-5333          |
| 0603 79                | 50 009 280       |
| 0606 43                | 77 736 600       |
| 0606 N7                | 77 088 608       |
| 0606 Q8                | 77 155 600       |
| 0606 R8                | 77 603 600       |
| 0623 60                | 93 520 620       |
| 0623 61                | 93 625 600       |
| 0640 31                | 80 00038 1 1 000 |
| 0640 33                | 80 00041 1 0 000 |
| 0640 43                | 80 00037 1 0 000 |
| 0640 45                | 80 00036 1 0 000 |
| 0640 81                | 80 00037 1 0 000 |
| 0801 55                | 50 006 263       |
| 0801 C2                |                  |
| 0801 C9                | 50 006 265       |
| 0801 E8                | 50 006 220       |
| 0801 K7                | 50 006 264       |
| 0903 46                | 50 006 407       |
| 0903 54                | 50 006 136       |
| 0907 24                | 50 006 181       |
| 0942 22                | 50 006 428       |
| 0942 25                | 50 006 458       |
| 0942 30                | 50 006 428       |
| 0942 31                |                  |
| 0942 34                |                  |
| 0942 40                |                  |
| 0942 45                |                  |
| 0948 36                | 536226           |
| 0948 37                | 536766           |
| 0948 56                | 537853           |

| REF-No.        | ITEM No.     |
|----------------|--------------|
| <b>PEUGEOT</b> |              |
| 0948 57        | 537840       |
| 0948 58        | 537841       |
| 0948 59        | 537746       |
| 0948 65        | 537505       |
| 0948 72        | 537503       |
| 0948 73        | 537505       |
| 0948 74        | 537627       |
| 0948 75        | 537131       |
| 0948 82        | 537141       |
| 0948 86        | 537006       |
| 0948 87        | 537853       |
| 0948 91        | 539019       |
| 0948 92        | 537006       |
| 0948 94        | 531005       |
| 0948 A2        | 171120       |
| 0948 A5        | 539022       |
| 0948 A9        | 539007       |
| 0948 E0        |              |
| 0949 32        | 538930       |
| 0949 47        | 537747       |
| 0949 57        | 537851       |
| 0949 59        | 539003       |
| 0949 60        | 537747       |
| 0949 70        | 537506       |
| 0949 73        | 537450       |
| 0949 74        | 537747       |
| 0949 79        | 537554       |
| 0949 80        | 537628       |
| 0949 81        | 537132       |
| 0949 87        | 537148       |
| 0949 90        | 537019       |
| 0949 92        | 533033       |
| 0949 A0        | 171055       |
| 0949 A4        | 531026       |
| 0949 A5        | 539023       |
| 0949 A6        | 533033       |
| 0949 A8        | 539008       |
| 0949 C5        |              |
| 0950 05        | KK-8H        |
| 0950 12        | KK-7H        |
| 0950 13        | MK-7H        |
| 0950 14        | MK-8H        |
| 1001 32        | 50 005 814   |
| 1001 37        |              |
| 1001 50        | 7.06595.13.0 |
| 1001 56        | 7.07919.11.0 |
| 1001 68        | 50 005 825   |
| 1001 69        | 50 005 853   |
| 1001 87        | 50 005 876   |
| 1001 C9        | 7.06595.13.0 |
| 1103 G7        | 7.09269.37.0 |
| 1103 H4        |              |
| 1103 N1        |              |
| 1192 W5        | 7.22701.09.0 |
| 1201 48        | 50 005 320   |
| 1201 50        | 50 005 319   |
| 1201 51        | 50 005 320   |
| 1201 52        | 50 005 313   |
| 1201 58        | 50 005 339   |
| 1201 60        | 50 005 320   |
| 1201 61        | 50 005 319   |
| 1201 62        | 50 005 320   |
| 1201 65        | 50 005 313   |
| 1201 67        |              |
| 1201 91        |              |
| 1201 A4        |              |
| 1201 E1        | 7.07152.14.0 |
| 1201 E3        | 50 005 310   |

| REF-No.        | ITEM No.     |
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| <b>PEUGEOT</b> |              |
| 1201 E4        | 50 005 339   |
| 1201 E6        |              |
| 1201 E7        | 7.07152.14.0 |
| 1201 F4        |              |
| 1201 F5        |              |
| 1201 F7        |              |
| 1201 G4        |              |
| 1201 G5        |              |
| 1201 J1        |              |
| 1201 J2        |              |
| 1201 K1        |              |
| 1201 L2        |              |
| 1207 18        | 50 005 310   |
| 1207 23        |              |
| 1207 25        | 50 005 339   |
| 1450 34        | 7.21749.50.0 |
| 1450 40        | 7.21659.70.0 |
| 1450 47        | 7.21659.72.0 |
| 1450 48        | 7.21659.70.0 |
| 1450 52        | 7.21749.50.0 |
| 1450 54        | 7.21659.70.0 |
| 1450 55        | 7.21749.50.0 |
| 1450 59        | 7.21287.53.0 |
| 1450 70        | 7.21565.70.0 |
| 1450 74        | 7.21765.50.0 |
| 1450 80        |              |
| 1450 84        | 7.21760.50.0 |
| 1450 91        | 7.02700.70.0 |
| 1455 01        | 7.21760.50.0 |
| 1455 04        | 7.00468.07.0 |
| 1455 05        | 7.00468.08.0 |
| 1455 05        | 7.02700.94.0 |
| 1525 11        | 7.22466.92.0 |
| 1525 19        | 7.22466.91.0 |
| 1525 29        | 7.00468.11.0 |
| 1525 29        | 7.02700.94.0 |
| 1525 30        |              |
| 1525 42        |              |
| 1525 43        |              |
| 1525 46        | 7.00468.15.0 |
| 1525 49        | 7.02700.13.0 |
| 1525 53        | 7.02700.04.0 |
| 1525 60        | 7.00468.09.0 |
| 1525 75        | 7.00468.16.0 |
| 1525 77        | 7.00468.92.0 |
| 1525 95        | 7.00468.09.0 |
| 1525 97        | 7.00468.89.0 |
| 1525 C3        | 7.05656.97.0 |
| 1525 H8        | 7.00468.14.0 |
| 1525 TZ        | 7.00468.07.0 |
| 1525 VA        | 7.00468.08.0 |
| 1525 VA        | 7.02700.94.0 |
| 1525 Y1        | 7.00468.19.0 |
| 1531 24        | 3.32038.01.0 |
| 1531 29        | 3.32038.00.0 |
| 1531 41        |              |
| 16 100 779 80  | 7.00468.09.0 |
| 1609417480     | 7.07152.14.0 |
| 1626 25        | 7.02256.03.0 |
| 1628 2T        | 7.05270.44.0 |
| 1628 2X        | 7.05270.61.0 |
| 1628 58        | 7.02604.01.0 |
| 1628 6R        | 7.05270.39.0 |
| 1628 7R        |              |
| 1628 7Z        | 7.05270.44.0 |
| 1628 8H        |              |
| 1628 8Z        | 7.05270.36.0 |
| 1628 9A        |              |
| 1628 9T        | 7.05270.44.0 |



## COMPARISON LIST

| REF-No.                | ITEM No.     |
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| <b>PEUGEOT</b>         |              |
| 1628 9W                | 7.05270.39.0 |
| 1628 AA                | 7.05270.36.0 |
| 1628 CP                |              |
| 1628 CX                | 7.05270.37.0 |
| 1628 HT                | 7.05270.36.0 |
| 1628 HV                | 7.05270.37.0 |
| 1628 KN                | 7.05270.36.0 |
| 1628 KP                | 7.05270.37.0 |
| 1628 LP                | 7.05270.36.0 |
| 1628 PL                | 7.05270.37.0 |
| 1628 YK                | 7.05270.36.0 |
| 1635 C9                | 7.31587.01.0 |
| 1920 4S                | 7.18222.01.0 |
| 1920 4X                | 7.05432.06.0 |
| 1920 9H                | 7.18222.19.0 |
| 1920 AJ                | 7.18222.21.0 |
| 1920 AN                | 7.18222.02.0 |
| 1920 FC                | 7.18222.01.0 |
| 1920 J7                | 7.18222.22.0 |
| 1920 K8                | 7.18222.10.0 |
| 1920 N1                | 7.05432.02.0 |
| 1920 W6                | 7.05432.04.0 |
| 4565 42                | 7.24808.11.0 |
| 4565 53                |              |
| 4565 60                |              |
| 4574 03                | 7.18222.05.0 |
| 4574 05                |              |
| 4599 24                | 4.05292.50.0 |
| 5946 07                | 7.18222.01.0 |
| 5946 09                |              |
| 6LS0 01                | 7.02604.10.0 |
| 96 508 633 80          | 7.09269.37.0 |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>PORSCHE</b>         |              |
| 477 906 091 B          | 7.21659.70.0 |
| 7PP 906 270            | 7.22280.02.0 |
| 901 105 417 00         | MK-9H        |
| 911 094 177 00         | 7.02604.01.0 |
| 911 606 123 00         |              |
| 911 608 102 00         | 7.21659.70.0 |
| 911 608 102 02         |              |
| 928 105 641 05         | 30124        |
| 928 105 642 05         | 30146        |
| 928 608 102 00         | 7.21659.70.0 |
| 928 608 104 01         | 7.21565.70.0 |
| 928 608 104 02         |              |
| 930 105 409 02         | 3073         |
| 930 105 419 03         | 3071         |
| 930 105 419 50         |              |
| 931 606 206 00         | 7.02604.01.0 |
| 944 104 327 01         | 81-30102     |
| 944 104 328 01         | 81-30108     |
| 944 104 328 51         | 81-30109     |
| 944 606 133 00         | 7.02604.01.0 |
| 944 608 102 00         | 7.21565.70.0 |
| 944 608 102 01         |              |
| 944 608 102 03         |              |
| 944 608 102 04         |              |
| 944 608 102 05         |              |
| 944 608 102 06         |              |
| 951 105 415 00         | 3089         |
| 951 105 416 07         | 30238        |
| 955 106 561 01         | 7.06740.00.0 |
| 955 605 123 30         | 7.22880.01.0 |
| 955 605 601 00         | 7.22738.08.0 |
| 955 605 601 01         |              |
| 964 104 321 00         | 81-30106     |

| REF-No.                | ITEM No.     |
|------------------------|--------------|
| <b>PORSCHE</b>         |              |
| 964 104 321 02         | 81-30104     |
| 964 104 321 50         | 81-30107     |
| 964 104 321 52         | 81-30105     |
| 964 105 409 05         | 30279        |
| 964 105 409 06         |              |
| 964 105 419 00         | 30188        |
| 964 105 419 03         |              |
| 964 105 419 04         |              |
| 964 110 950 00         | 7.05817.00.0 |
| 964 110 950 01         |              |
| 964 110 950 02         |              |
| 993 104 321 71         | 81-3055      |
| 993 104 322 71         | 81-3054      |
| 996 106 011 51         | 7.31081.02.0 |
| 996 106 011 53         |              |
| 996 106 011 54         |              |
| 996 106 011 55         |              |
| 996 106 011 56         |              |
| 996 106 011 57         |              |
| 996 107 012 52         | 7.31111.03.0 |
| 996 107 012 53         |              |
| 996 107 012 54         |              |
| 996 107 012 55         |              |
| 996 107 012 56         |              |
| 996 107 012 57         |              |
| 996 107 012 58         |              |
| 996 107 012 60         |              |
| 996 107 012 61         |              |
| 996 107 012 62         |              |
| 996 107 021 52         | 7.28038.02.0 |
| 996 107 021 53         |              |
| 996 107 021 54         |              |
| 996 107 021 55         |              |
| 996 605 123 01         | 7.22280.02.0 |
| 996 605 165 00         | 7.22687.39.0 |
| 996 605 201 00         | 7.22098.04.0 |
| 996 605 201 01         |              |
| 996 605 213 00         | 7.22892.02.0 |
| 996 605 213 01         |              |
| 997 107 012 04         | 7.28034.03.0 |
| 997 107 012 05         |              |
| 997 107 012 06         |              |
| 997 107 012 07         |              |
| 997 107 021 03         | 7.28038.02.0 |
| 997 107 021 04         |              |
| 997 107 021 05         |              |
| 997 107 021 54         |              |
| 997 107 912 04         | 7.28034.03.0 |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>RENAULT</b>         |              |
| 00 03 102 891          | 81-5115      |
| 07 10 939 000          |              |
| 07 10 942 500          | 81-5117      |
| 08 54 895 300          | MK-7H2       |
| 15 01 005 65R          | 7.07919.00.0 |
| 15 01 013 08R          | 50 005 254   |
| 15 01 013 08R          | 7.07919.20.0 |
| 15 01 054 28R          | 7.07919.00.0 |
| 21 01 013 02R          | 50 005 170   |
| 21 01 033 14R          | 7.29591.04.0 |
| 50 01 001 245          | RK-8         |
| 50 01 001 581          | 81-17114     |
| 60 00 581 612          | 7.02700.70.0 |
| 60 01 000 470          | 7.21659.70.0 |
| 60 01 008 001          | 7.21287.53.0 |
| 60 01 008 899          | 7.21440.53.0 |
| 60 01 548 029          | 511018       |
| 60 01 548 030          | 511017       |

## COMPARISON LIST

| REF-No.        | ITEM No.     |
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| <b>RENAULT</b> |              |
| 60 25 304 881  | 7.02700.62.0 |
| 60 25 304 882  | 7.00468.32.0 |
| 60 25 315 873  |              |
| 74 03 507 697  | 7.07759.03.0 |
| 74 38 610 006  | 7.07152.01.0 |
| 74 38 610 007  | 47145        |
| 74 38 610 008  | 47130        |
| 74 38 610 035  | 7.07152.01.0 |
| 7439207830     | 50 007 605   |
| 77 00 100 572  | 7.07759.03.0 |
| 77 00 100 788  | 7.02256.19.0 |
| 77 00 100 939  | 50 006 427   |
| 77 00 102 349  | 50 007 540   |
| 77 00 102 351  | 50 007 541   |
| 77 00 102 353  | 50 007 542   |
| 77 00 102 355  | 50 007 543   |
| 77 00 102 357  | 50 007 544   |
| 77 00 102 359  | 50 007 545   |
| 77 00 102 361  | 50 007 546   |
| 77 00 102 363  | 50 007 547   |
| 77 00 103 628  | 50 007 548   |
| 77 00 103 630  | 50 007 549   |
| 77 00 105 042  | 7.03703.53.0 |
| 77 00 105 176  | 50 005 170   |
| 77 00 105 378  |              |
| 77 00 106 101  | 50 005 336   |
| 77 00 106 359  | 50 006 121   |
| 77 00 106 678  | 50 006 198   |
| 77 00 107 373  | 50 006 334   |
| 77 00 107 433  | 7.02604.10.0 |
| 77 00 107 541  |              |
| 77 00 107 555  | 50 006 437   |
| 77 00 107 556  | 50 006 486   |
| 77 00 107 561  | 7.02604.10.0 |
| 77 00 107 797  | 7.22818.57.0 |
| 77 00 107 845  | 50 005 336   |
| 77 00 108 027  | 7.02604.10.0 |
| 77 00 109 099  | 7.02256.04.0 |
| 77 00 109 151  | 81-5136      |
| 77 00 110 386  | 511013       |
| 77 00 110 387  |              |
| 77 00 110 388  | 511014       |
| 77 00 110 389  |              |
| 77 00 110 675  | 50 006 316   |
| 77 00 110 676  | 50 006 315   |
| 77 00 110 924  | 40 070 600   |
| 77 00 111 675  | 7.01838.02.0 |
| 77 00 111 841  | 50 005 336   |
| 77 00 112 412  | 511016       |
| 77 00 113 071  | 7.02256.04.0 |
| 77 00 113 894  | 50 006 316   |
| 77 00 113 895  | 50 006 315   |
| 77 00 260 678  | 7.21565.70.0 |
| 77 00 266 206  | 7.21659.70.0 |
| 77 00 267 774  | 7.21565.70.0 |
| 77 00 272 940  | 50 007 097   |
| 77 00 273 273  | 7.05270.46.0 |
| 77 00 273 371  | 511017       |
| 77 00 273 373  |              |
| 77 00 274 330  | 50 005 170   |
| 77 00 377 175  | 7.21903.75.0 |
| 77 00 420 306  | 7.02550.16.0 |
| 77 00 422 036  | 7.02550.17.0 |
| 77 00 422 039  | 7.02550.05.0 |
| 77 00 426 211  | 7.02550.17.0 |
| 77 00 427 101  | 7.02550.15.0 |
| 77 00 427 700  | 7.02550.21.0 |
| 77 00 431 718  | 7.02550.12.0 |

| REF-No.        | ITEM No.     |
|----------------|--------------|
| <b>RENAULT</b> |              |
| 77 00 432 007  | 7.00468.27.0 |
| 77 00 564 872  | 89 060 110   |
| 77 00 585 457  | 89 584 110   |
| 77 00 599 113  | 7.31737.01.0 |
| 77 00 663 545  | 515319       |
| 77 00 687 710  | 7.21287.53.0 |
| 77 00 692 312  | 515319       |
| 77 00 696 117  | 517963       |
| 77 00 704 262  | 7.21749.50.0 |
| 77 00 706 876  | 7.18222.01.0 |
| 77 00 708 605  | 7.02604.01.0 |
| 77 00 708 955  |              |
| 77 00 716 248  | 50 006 459   |
| 77 00 722 393  | 7.21287.53.0 |
| 77 00 723 168  | 7.21776.50.0 |
| 77 00 725 145  | KK-7H        |
| 77 00 729 063  | 7.02604.01.0 |
| 77 00 729 963  |              |
| 77 00 733 545  | 7.21776.50.0 |
| 77 00 736 091  | 7.31737.01.0 |
| 77 00 743 529  | 81-5131      |
| 77 00 744 614  | 7.06269.08.0 |
| 77 00 746 375  | 7.05270.51.0 |
| 77 00 767 117  | 7.20469.51.0 |
| 77 00 820 287  | 7.00468.24.0 |
| 77 00 827 640  | 7.02550.21.0 |
| 77 00 829 316  |              |
| 77 00 832 220  | 7.02550.16.0 |
| 77 00 853 390  | 511017       |
| 77 00 854 136  | 7.02604.01.0 |
| 77 00 854 148  | 7.05270.51.0 |
| 77 00 854 506  | 7.05270.47.0 |
| 77 00 855 358  | 7.21287.53.0 |
| 77 00 856 805  | 50 006 429   |
| 77 00 858 606  | 50006431     |
| 77 00 859 086  | 81-5135      |
| 77 00 859 134  | 7.06269.09.0 |
| 77 00 859 570  | 50 005 865   |
| 77 00 860 246  | 7.05270.45.0 |
| 77 00 861 627  | 50 005 336   |
| 77 00 862 076  | 50 006 275   |
| 77 00 862 426  | 7.05270.51.0 |
| 77 00 864 218  | 50 005 865   |
| 77 00 864 220  |              |
| 77 00 864 596  | 7.29591.04.0 |
| 77 00 864 987  | 7.05270.46.0 |
| 77 00 865 550  | 511011       |
| 77 00 865 551  | 511012       |
| 77 00 865 832  | 511018       |
| 77 00 865 934  |              |
| 77 00 866 418  | 50 006 277   |
| 77 00 866 518  | 7.31741.01.0 |
| 77 00 867 295  | 7.05270.47.0 |
| 77 00 868 202  | 50 006 112   |
| 77 00 869 034  | 7.02604.01.0 |
| 77 00 869 325  | 50 006 188   |
| 77 00 870 084  | 7.06269.07.0 |
| 77 00 870 318  | 7.05270.51.0 |
| 77 00 871 544  | 7.05270.58.0 |
| 77 00 873 652  | LK-5.5H      |
| 77 00 874 327  | 7.05270.58.0 |
| 77 00 874 600  |              |
| 77 01 030 863  | 171120       |
| 77 01 046 398  | 50 009 280   |
| 77 01 068 472  | 7.05270.45.0 |
| 77 01 295 611  | 3.32038.02.0 |
| 77 01 348 117  | 7.21749.50.0 |
| 77 01 348 415  | 87 845 608   |

## COMPARISON LIST

| REF-No.        | ITEM No.     |
|----------------|--------------|
| <b>RENAULT</b> |              |
| 77 01 348 419  | 77 085 608   |
| 77 01 348 420  | 77 085 618   |
| 77 01 349 400  | 7.21749.50.0 |
| 77 01 349 569  | 77 089 608   |
| 77 01 349 570  | 77 090 608   |
| 77 01 349 572  | 77 089 618   |
| 77 01 349 573  | 77 090 618   |
| 77 01 365 509  | 7.21749.50.0 |
| 77 01 460 147  | 536226       |
| 77 01 461 338  | 515319       |
| 77 01 462 678  | 171120       |
| 77 01 462 809  | 50 005 301   |
| 77 01 462 814  | 517963       |
| 77 01 462 824  | 78 859 608   |
| 77 01 463 082  | 517981       |
| 77 01 463 111  | 50 005 301   |
| 77 01 463 397  |              |
| 77 01 463 603  | 171120       |
| 77 01 464 736  | 50 005 301   |
| 77 01 465 088  | 511017       |
| 77 01 465 090  | 511018       |
| 77 01 465 816  | 50 005 301   |
| 77 01 466 305  | 90 436 960   |
| 77 01 466 578  | 50 005 301   |
| 77 01 466 606  | 510201       |
| 77 01 466 607  | 510202       |
| 77 01 467 621  | 77 981 600   |
| 77 01 468 419  | 511018       |
| 77 01 468 491  | 50 005 301   |
| 77 01 468 492  |              |
| 77 01 468 961  | 511016       |
| 77 01 469 266  | 511019       |
| 77 01 469 269  | 511020       |
| 77 01 469 674  | 77 981 600   |
| 77 01 471 264  | 87 845 608   |
| 77 01 471 354  | 531032       |
| 77 01 471 378  | 531031       |
| 77 01 471 379  | 531032       |
| 77 01 471 702  | 511013       |
| 77 01 471 703  | 511014       |
| 77 01 471 714  | 511016       |
| 77 01 472 121  | 77 840 600   |
| 77 01 472 124  | 531031       |
| 77 01 472 182  | 7.01838.02.0 |
| 77 01 472 809  | 77 981 600   |
| 77 01 472 833  | 99 561 600   |
| 77 01 472 834  |              |
| 77 01 473 149  | 79 359 600   |
| 77 01 473 354  | 531032       |
| 77 01 473 355  |              |
| 77 01 473 365  | 50 005 301   |
| 77 01 473 556  | 77 753 600   |
| 77 01 474 854  | 99 746 600   |
| 77 01 474 855  |              |
| 77 01 474 892  | 77 838 600   |
| 77 01 476 024  | 511013       |
| 77 01 476 025  | 511014       |
| 77 01 476 250  | 50 009 190   |
| 77 01 476 256  | 511014       |
| 77 01 476 499  | 99 561 600   |
| 77 01 477 777  | 77 981 600   |
| 77 01 479 043  | 7.01838.02.0 |
| 77 01 590 269  | 50 005 865   |
| 77 01 611 364  |              |
| 77 01 629 626  | 90 468 800   |
| 77 01 633 125  | 7.31737.01.0 |
| 77 01 669 290  | 50 005 858   |
| 77 01 669 290  | 7.07919.00.0 |

| REF-No.        | ITEM No.         |
|----------------|------------------|
| <b>RENAULT</b> |                  |
| 77 01 669 300  | 7.06595.00.0     |
| 77 01 693 575  |                  |
| 77 01 693 576  | 7.07919.00.0     |
| 77 01 693 577  | 50 005 858       |
| 77 01 693 577  | 7.07919.00.0     |
| 77 01 700 670  | 40 311 600       |
| 77 01 700 671  |                  |
| 77 01 700 672  |                  |
| 77 01 705 320  | 7.08868.01.0     |
| 77 11 064 162  | 7.21659.70.0     |
| 77 11 130 009  | 80 00229 1 0 000 |
| 77 11 130 052  | 77 753 600       |
| 77 11 130 061  | 77 752 600       |
| 77 11 130 062  |                  |
| 77 11 130 073  |                  |
| 7700744596     | 50 007 604       |
| 79 00 000 681  | 538930           |
| 79 10 012 490  | 7.21749.50.0     |
| 79 10 246 476  | 7.21659.70.0     |
| 82 00 033 864  | 7.02604.10.0     |
| 82 00 034 961  |                  |
| 82 00 034 964  |                  |
| 82 00 037 686  | 7.29591.04.0     |
| 82 00 042 514  | 50 005 336       |
| 82 00 072 985  | 7.22389.16.0     |
| 82 00 084 742  | 50 006 332       |
| 82 00 088 660  | 7.29591.04.0     |
| 82 00 088 663  |                  |
| 82 00 088 934  | 7.07919.20.0     |
| 82 00 100 527  | 50 006 316       |
| 82 00 100 528  | 50 006 315       |
| 82 00 115 605  | 50 006 486       |
| 82 00 146 297  | 50 005 170       |
| 82 00 146 301  | 7.31741.01.0     |
| 82 00 171 402  | 7.08868.01.0     |
| 82 00 194 608  | 50 005 858       |
| 82 00 194 608  | 7.07919.00.0     |
| 82 00 196 260  | 7.02604.10.0     |
| 82 00 199 281  | 50 005 254       |
| 82 00 199 281  | 7.07919.20.0     |
| 82 00 211 431  | 7.06269.07.0     |
| 82 00 222 704  | 50 005 858       |
| 82 00 222 704  | 7.07919.00.0     |
| 82 00 229 190  | 7.22818.57.0     |
| 82 00 231 630  |                  |
| 82 00 243 154  | 50 005 254       |
| 82 00 243 154  | 7.07919.20.0     |
| 82 00 266 947  | 7.29591.04.0     |
| 82 00 279 948  | 50 005 858       |
| 82 00 279 948  | 7.07919.00.0     |
| 82 00 279 953  | 50 005 254       |
| 82 00 279 953  | 7.07919.20.0     |
| 82 00 282 880  | 7.22818.57.0     |
| 82 00 327 252  | 7.22389.16.0     |
| 82 00 360 200  | 7.22818.57.0     |
| 82 00 397 735  | 7.29591.04.0     |
| 82 00 428 447  | 50 005 170       |
| 82 00 467 001  | 7.22818.57.0     |
| 82 00 542 997  |                  |
| 82 00 551 743  | 7.02604.10.0     |
| 82 00 582 675  | 50 005 170       |
| 82 00 590 862  | 7.07919.20.0     |
| 82 00 590 864  | 7.07919.00.0     |
| 82 00 591 124  | 7.08868.01.0     |
| 82 00 683 197  | 7.00468.27.0     |
| 82 00 689 330  | 7.22389.16.0     |
| 82 00 693 167  | 7.01838.02.0     |
| 82 00 698 014  | 7.06595.00.0     |

| REF-No.                | ITEM No.     |
|------------------------|--------------|
| <b>RENAULT</b>         |              |
| 82 00 702 755          | 7.29591.04.0 |
| 82 00 741 631          | 7.07919.00.0 |
| 82 00 741 635          | 50 005 254   |
| 82 00 741 635          | 7.07919.20.0 |
| 82 00 741 642          | 7.08868.01.0 |
| 82 00 762 597          | 7.02256.19.0 |
| 82 00 783 524          | 7.07919.00.0 |
| 82 00 783 526          | 50 005 254   |
| 82 00 783 526          | 7.07919.20.0 |
| 82 00 828 299          | 511013       |
| 82 00 872 426          | 511014       |
| 82 01 190 674          | 7.29591.04.0 |
| 89 33 000 153          | 7.18222.01.0 |
| 89 33 002 455          | 7.02604.01.0 |
| 96 18 261 580          | 7.18222.19.0 |
| 99 99 163 575          | 7.21659.70.0 |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>ROVER</b>           |              |
| 058923                 | 81-88003     |
| 12G1111                | 81-88004     |
| AMR5707                | 7.22701.09.0 |
| AUU 1649               | 7.21287.53.0 |
| CAM5821                | 81-88005     |
| CAM6573                | MK-8H        |
| CAM6975                | MK-7H        |
| ERR 044 2              | 90 624 600   |
| ERR 095 5              |              |
| ERR 139 0              |              |
| ERR2410                | 92 253 600   |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| GWP 195                | 50 005 310   |
| GWP 337                | 50 005 320   |
| GWP 338                |              |
| GWP 341                | 50 005 310   |
| GWP 346                | 50 005 339   |
| GWP2157                | 50 005 084   |
| GWP2161                |              |
| GWP2163                |              |
| LGH10029               | 105-35474    |
| LGH10053               | 537746       |
| LGH10054               | 537747       |
| LGH10075               |              |
| LGH100820              | 105-35475    |
| LGH101190              |              |
| LGH101450              | 111113       |
| LGN10005               | KK-8H        |
| MHK 0000 30            | 7.02604.17.0 |
| MHK 0002 10            | 7.02604.31.0 |
| MHK 0002 30            | 7.22684.11.0 |
| MHK10023               | 7.02604.01.0 |
| MHK100850              | 7.22701.09.0 |
| MHK100960              | 7.02604.01.0 |
| MHK10107003            | 7.22701.09.0 |
| MHK101280              | 7.02604.01.0 |
| STC 105 202 0          | 90624610     |
| WAM 1452               | 81-88000     |
| <b>SAAB</b>            |              |
| 24406131               | 7.24807.09.0 |
| 24406132               | 7.24807.10.0 |
| 30587015               | 7.00468.59.0 |
| 4021358                | 7.02700.91.0 |
| 4239034                | 7.07759.07.0 |
| 4395612                | 7.06740.01.0 |
| 4500849                | 29375        |
| 4500864                | 291119       |



| <b>REF-No.</b>         | <b>ITEM No.</b> |
|------------------------|-----------------|
| <b>SAAB</b>            |                 |
| 4570909                | 7.05270.67.0    |
| 4571477                | 7.05270.37.0    |
| 4660502                | 7.05270.62.0    |
| 4662359                |                 |
| 4662888                | 7.22701.09.0    |
| 4772711                | 50 005 748      |
| 4774311                | 7.24809.29.0    |
| 5166541                | 7.22701.09.0    |
| 5167879                |                 |
| 5196415                | 7.00468.59.0    |
| 5328679                | 7.00468.57.0    |
| 5341888                | 7.24807.10.0    |
| 7500085                | 105-35501       |
| 7515547                | MK-7H           |
| 7521313                | 7.20469.51.0    |
| 7530140                | 7.02604.01.0    |
| 7534795                |                 |
| 7560154                | 81-5200         |
| 8328551                | 7.02604.01.0    |
| 8350944                | 81-52100        |
| 8822785                | 7.00468.59.0    |
| 90412277               | 29375           |
| 90448286               | 7.06740.01.0    |
| 90530039               | 7.22138.50.0    |
| 90542357               |                 |
| 9165580                | 105-35500       |
| 9165598                | 105-35501       |
| 93171356               | 7.22701.05.0    |
| 93176989               | 7.24809.29.0    |
| 9317751                | 7.02604.01.0    |
| 93178713               | 7.28503.02.0    |
| 9321878                | 7.00468.57.0    |
| 9337726                | 7.02604.01.0    |
| 9392911                | 7.21565.70.0    |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0    |
| <b>SEAT</b>            |                 |
| 004 165 019            | 7.05270.86.0    |
| 020 012 306 A          | 81-1755         |
| 021 109 601 L          | 331040          |
| 021 115 105 B          | 7.31229.01.0    |
| 021 131 101 E          | 7.22286.55.0    |
| 021 906 262 B          | 7.05271.24.0    |
| 021 906 262 C          | 7.05271.01.0    |
| 021 906 265            | 7.05270.86.0    |
| 021 906 265 A          |                 |
| 021 906 265 AB         | 7.05271.08.0    |
| 021 906 265 AC         | 7.05270.96.0    |
| 021 906 265 AD         | 7.05270.88.0    |
| 021 906 265 AG         | 7.05270.87.0    |
| 021 906 265 AK         | 7.05270.88.0    |
| 021 906 265 AQ         | 7.05270.96.0    |
| 021 906 265 N          | 7.05270.86.0    |
| 021 906 265 R          | 7.05270.90.0    |
| 022 131 101 C          | 7.22286.55.0    |
| 022 131 101 E          |                 |
| 022 906 262 AH         | 7.05271.01.0    |
| 022 906 262 BH         | 7.05270.99.0    |
| 022 906 262 H          | 7.05271.24.0    |
| 022 906 262 J          |                 |
| 022 906 265 B          | 7.05271.01.0    |
| 023 906 262            | 7.05271.21.0    |
| 023 906 265 D          | 7.05271.08.0    |
| 026 121 005 A          | 50 005 148      |
| 026 121 005 A          | 7.07152.46.0    |
| 026 121 005 C          | 50 005 148      |
| 026 121 005 C          | 7.07152.46.0    |
| 026 121 005 E          | 50 005 148      |

## COMPARISON LIST

| REF-No.        | ITEM No.     |
|----------------|--------------|
| <b>SEAT</b>    |              |
| 026 121 005 E  | 7.07152.46.0 |
| 026 121 005 G  | 50 005 148   |
| 026 121 005 G  | 7.07152.46.0 |
| 026 121 005 H  | 50 005 148   |
| 026 121 005 H  | 7.07152.46.0 |
| 026 121 010    |              |
| 026 121 010 C  |              |
| 026 121 010 CV |              |
| 026 121 010 CX |              |
| 026 121 010 F  |              |
| 026 121 010 FV |              |
| 026 121 010 FX |              |
| 026 121 010 V  |              |
| 026 121 010 X  |              |
| 026 906 283 J  | 7.01805.01.0 |
| 027 115 105    | 7.07919.08.0 |
| 027 115 105 E  |              |
| 027109601C     | 33125        |
| 027109611D     | 33050        |
| 028 109 601 D  | 39486        |
| 028 109 601 J  | 39502        |
| 028 109 611 K  | 39503        |
| 028 115 105 G  | 50 005 806   |
| 028 117 021 E  | 7.09269.31.0 |
| 028 145 101 A  | 7.24808.51.0 |
| 028 145 101 F  |              |
| 028 906 283 F  | 7.21895.55.0 |
| 028 906 461    | 7.22684.18.0 |
| 028109601H     | 39423        |
| 030 133 064 D  | 7.03703.37.0 |
| 030 133 064 F  | 7.03703.36.0 |
| 030 906 262 L  | 7.05270.99.0 |
| 030 906 262 N  |              |
| 030 906 265 BD | 7.05270.90.0 |
| 030 906 265 BH | 7.05271.40.0 |
| 030 906 265 BN | 7.05270.87.0 |
| 030 906 265 CB | 7.05271.04.0 |
| 030 906 265 T  | 7.05270.86.0 |
| 030109601AH    | 39530        |
| 032109601G     | 39367        |
| 032109611G     | 39467        |
| 035109601J     | 33282        |
| 035109601K     |              |
| 036 109 611 K  | 39523        |
| 036 115 105 B  | 7.06595.12.0 |
| 036 115 105 D  |              |
| 036 121 005 B  | 50 005 154   |
| 036 121 005 B  | 7.07152.34.0 |
| 036 121 005 E  | 50 005 154   |
| 036 121 005 E  | 7.07152.34.0 |
| 036 121 005 EV |              |
| 036 121 005 EX |              |
| 036 121 005 Q  | 50 005 154   |
| 036 121 005 Q  | 7.07152.34.0 |
| 036 121 005 QX | 50 005 154   |
| 036 121 005 QX | 7.07152.34.0 |
| 036 121 005 R  |              |
| 036 121 005 S  | 50 005 154   |
| 036 121 005 S  | 7.07152.34.0 |
| 036 121 005 SV |              |
| 036 121 005 SX |              |
| 036 121 008 K  | 50 005 154   |
| 036 121 008 K  | 7.07152.34.0 |
| 036 121 008 L  | 50 005 154   |
| 036 121 008 L  | 7.07152.34.0 |
| 036 121 008 LV |              |
| 036 121 008 LX | 50 005 154   |
| 036 121 008 LX | 7.07152.34.0 |
| 036 121 008 M  | 50 005 154   |

| REF-No.        | ITEM No.     |
|----------------|--------------|
| <b>SEAT</b>    |              |
| 036 121 008 M  | 7.07152.34.0 |
| 036 121 008 MX |              |
| 036 121 011 E  |              |
| 036 906 262 D  | 7.05271.05.0 |
| 036109601S     | 39522        |
| 037 109 601    | 33403        |
| 037 109 611B   | 33416        |
| 037 121 005 B  | 50 005 148   |
| 037 121 005 C  |              |
| 037 121 005 C  | 7.07152.46.0 |
| 037 121 010    |              |
| 037 121 010 A  |              |
| 037 121 010 AX |              |
| 037 121 010 B  |              |
| 037 121 010 BX |              |
| 037 121 010 C  | 50 005 148   |
| 037 121 010 C  | 7.07152.46.0 |
| 037 121 010 CX | 50 005 148   |
| 037 121 010 CX | 7.07152.46.0 |
| 037 133 064    | 7.03703.05.0 |
| 037 906 265 AB | 7.05270.88.0 |
| 037 906 265 AD | 7.05270.96.0 |
| 037 906 283 B  | 7.02461.01.0 |
| 037 906 283 C  | 7.22880.01.0 |
| 037 906 461 C  | 7.07759.02.0 |
| 037 906 461 CX |              |
| 038 121 011 C  | 7.07152.12.0 |
| 038 121 011 CX |              |
| 038 121 011 D  |              |
| 038 121 011 DX |              |
| 038 121 011 G  |              |
| 038 121 011 GX |              |
| 038 121 011 H  |              |
| 038 121 011 HX |              |
| 038 121 011 J  |              |
| 038 121 011 JX |              |
| 038 121 011 K  |              |
| 038 121 011 KX |              |
| 038 131 501    | 7.22477.10.0 |
| 038 131 501 AQ | 7.24809.19.0 |
| 038 131 501 BB | 7.22477.10.0 |
| 038 131 501 G  | 7.24809.19.0 |
| 038 145 209    | 7.02551.20.0 |
| 038 145 209 A  |              |
| 038 145 209 C  |              |
| 038 145 209 E  |              |
| 038 145 209 H  |              |
| 038 145 209 K  |              |
| 038 145 209 N  |              |
| 038 145 209 Q  |              |
| 038 145 209 Q  | 7.24807.17.0 |
| 038 906 461 B  | 7.22684.15.0 |
| 038 906 461 C  | 7.22684.18.0 |
| 038 906 461 D  |              |
| 038109601B     | 331033       |
| 038109611B     | 331034       |
| 03C 121 008 FX | 7.07152.34.0 |
| 03D 906 265 B  | 7.05271.05.0 |
| 03D 906 265 C  |              |
| 03L 121 011 B  | 7.07152.12.0 |
| 03L 121 011 BX |              |
| 03L 121 011 G  |              |
| 03L 121 011 GV |              |
| 03L 121 011 GX |              |
| 045 121 011 F  | 7.07152.11.0 |
| 045 121 011 FV |              |
| 045 121 011 FX |              |
| 045 121 011 H  |              |
| 045 121 011 HV |              |
| 045 121 011 HX |              |

## COMPARISON LIST

| REF-No.        | ITEM No.     |
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| <b>SEAT</b>    |              |
| 045 128 063 G  | 7.03703.88.0 |
| 045 906 461    | 7.22684.14.0 |
| 046 905 291 A  | 7.05817.00.0 |
| 047 133 061 G  | 7.03703.11.0 |
| 048 109 611B   | 33416        |
| 048109601A     | 33313        |
| 049 115 105 A  | 7.07919.08.0 |
| 051 906 265 E  | 7.02604.01.0 |
| 055 115 105    | 7.07919.08.0 |
| 055 115 105 D  |              |
| 058 109 601 P  | 33413        |
| 058 109 611 E  | 33394        |
| 058 115 105 A  | 7.07919.18.0 |
| 058 115 105 B  |              |
| 058 115 105 C  |              |
| 058 133 517 B  | 7.10014.00.0 |
| 058 905 291 A  | 7.05817.01.0 |
| 058 905 291 B  |              |
| 058 906 265    | 7.05270.95.0 |
| 058 906 265 B  | 7.05271.21.0 |
| 058109601C     | 33413        |
| 059 906 461 B  | 7.22684.10.0 |
| 059 906 461 BX |              |
| 068 115 105 BK | 50 005 806   |
| 068 117 021 B  | 7.09269.27.0 |
| 068 121 005 A  | 50 005 148   |
| 068 121 005 A  | 7.07152.46.0 |
| 068 121 010 A  |              |
| 068 121 010 AX |              |
| 069 109 601 F  | 39123        |
| 069 109 601 H  | 39143        |
| 06A 115 105    | 7.07919.01.0 |
| 06A 115 105 A  |              |
| 06A 115 105 B  |              |
| 06A 115 105 C  |              |
| 06A 115 105 D  |              |
| 06A 115 105 H  |              |
| 06A 121 011 C  | 7.07152.18.0 |
| 06A 121 011 E  |              |
| 06A 121 011 F  |              |
| 06A 121 011 FX |              |
| 06A 121 011 G  |              |
| 06A 121 011 H  |              |
| 06A 121 011 HV |              |
| 06A 121 011 HX |              |
| 06A 121 011 L  |              |
| 06A 121 011 LV |              |
| 06A 121 011 LX |              |
| 06A 121 011 T  |              |
| 06A 121 011 TX |              |
| 06A 121 012    |              |
| 06A 121 012 D  |              |
| 06A 121 012 E  |              |
| 06A 121 012 G  |              |
| 06A 121 012 GX |              |
| 06A 121 012 X  |              |
| 06A 131 102 F  | 7.22769.73.0 |
| 06A 131 351 B  | 7.22778.96.0 |
| 06A 131 351 F  |              |
| 06A 133 064 J  | 7.03703.35.0 |
| 06A 133 064 K  |              |
| 06A 133 064 M  | 7.03703.14.0 |
| 06A 906 262 AK | 7.05271.21.0 |
| 06A 906 262 AL |              |
| 06A 906 262 AN | 7.05271.24.0 |
| 06A 906 262 AR | 7.05271.01.0 |
| 06A 906 262 BB | 7.05270.99.0 |
| 06A 906 262 BC | 7.05271.24.0 |
| 06A 906 265 AM | 7.05271.04.0 |
| 06A 906 265 AP | 7.05271.03.0 |

| REF-No.        | ITEM No.     |
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| <b>SEAT</b>    |              |
| 06A 906 265 E  | 7.05271.04.0 |
| 06A 906 265 F  | 7.05271.03.0 |
| 06A 906 265 P  |              |
| 06A 906 461    | 7.22684.18.0 |
| 06A 906 461 A  | 7.22684.14.0 |
| 06A 906 461 C  |              |
| 06A 906 461 D  | 7.22684.13.0 |
| 06A 906 461 DX |              |
| 06A 906 461 G  | 7.22684.10.0 |
| 06A 906 461 L  | 7.22684.15.0 |
| 06A 959 253    | 7.21851.31.0 |
| 06A 959 253 B  | 7.22738.08.0 |
| 06A 959 253 E  |              |
| 06B 121 011    | 7.07152.40.0 |
| 06B 121 011 A  |              |
| 06B 121 011 B  |              |
| 06B 121 011 BV |              |
| 06B 121 011 BX |              |
| 06B 121 011 C  |              |
| 06B 121 011 CV |              |
| 06B 121 011 CX |              |
| 06B 121 011 E  |              |
| 06B 121 011 EV |              |
| 06B 121 011 EX |              |
| 06B 121 011 H  |              |
| 06B 121 011 HV |              |
| 06B 121 011 HX |              |
| 06B 121 011 L  |              |
| 06B 121 011 LV |              |
| 06B 121 011 LX |              |
| 06B 121 011 M  |              |
| 06B 121 011 MX |              |
| 06B 121 011 N  |              |
| 06B 121 011 NV |              |
| 06B 121 011 NX |              |
| 06B 121 011 Q  |              |
| 06B 121 011 QX |              |
| 06B 131 101 J  | 7.22778.99.0 |
| 06B 131 101 K  | 7.22560.43.0 |
| 06B 131 501 A  | 7.22785.20.0 |
| 06B 906 265 A  | 7.05271.05.0 |
| 06B 906 265 B  | 7.05271.07.0 |
| 06B 906 265 E  | 7.05271.01.0 |
| 06C 906 265    | 7.05270.99.0 |
| 06C 906 265 A  |              |
| 06C 906 265 C  | 7.05271.21.0 |
| 071 906 265    | 7.05270.87.0 |
| 071 906 461 A  | 7.22684.14.0 |
| 074 121 004    | 7.07152.44.0 |
| 074 121 004 A  |              |
| 074 121 004 AV |              |
| 074 121 004 AX |              |
| 074 121 004 B  |              |
| 074 121 004 BX |              |
| 074 121 004 F  |              |
| 074 121 004 FX |              |
| 074 121 004 V  |              |
| 074 121 004 X  |              |
| 074 121 005 M  |              |
| 074 121 005 MX |              |
| 074 121 005 N  |              |
| 074 121 005 NV |              |
| 074 906 461    | 7.18221.51.0 |
| 074 906 461 B  | 7.22684.18.0 |
| 074 906 461 BX |              |
| 077 906 262 A  | 7.05271.24.0 |
| 077 906 262 B  | 7.05271.21.0 |
| 077 906 262 G  | 7.05271.01.0 |
| 077 906 265 AA | 7.05270.97.0 |
| 077 906 265 AC | 7.05271.24.0 |

| REF-No.        | ITEM No.     |
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| <b>SEAT</b>    |              |
| 077 906 265 AD | 7.05271.01.0 |
| 077 906 265 AE |              |
| 077 906 265 K  | 7.05270.95.0 |
| 077 906 265 L  |              |
| 077 906 265 R  |              |
| 077 906 265 T  | 7.05270.97.0 |
| 078 117 021 A  | 7.09269.21.0 |
| 078 121 004 H  | 7.07152.45.0 |
| 078 121 004 HX |              |
| 078 121 004 J  |              |
| 078 121 004 JX |              |
| 078 121 004 Q  |              |
| 078 121 004 QX |              |
| 078 121 006    |              |
| 078 121 006 X  |              |
| 078 906 265 H  | 7.05270.96.0 |
| 078 906 265 L  | 7.05270.88.0 |
| 078 906 265 M  | 7.05270.94.0 |
| 078 906 265 N  | 7.05270.95.0 |
| 078 906 265 P  |              |
| 078 906 265 Q  |              |
| 078 906 265 R  |              |
| 078 906 283 A  | 7.22687.39.0 |
| 078 906 601 D  | 7.21851.31.0 |
| 078 906 601 M  |              |
| 078109601B     | 33403        |
| 07C 133 529 A  | 7.05817.05.0 |
| 07C 906 262 A  | 7.05270.99.0 |
| 07C 906 262 H  |              |
| 07C 906 262 M  | 7.05271.01.0 |
| 07C 906 262 P  |              |
| 07D 906 262 A  |              |
| 07D 906 262 B  |              |
| 07D 906 262 E  |              |
| 191 906 090    | 7.22042.51.0 |
| 191 906 091 E  |              |
| 1H0 906 091    | 7.02550.58.0 |
| 1H0 906 091D   | 7.02550.56.0 |
| 1H0 906 627    | 7.21903.70.0 |
| 1H0 906 627 A  | 7.21903.75.0 |
| 1H0 919 051C   | 7.02550.55.0 |
| 1H0 919 051D   |              |
| 1H0 919 051Q   |              |
| 1H0 919 651H   | 7.02550.56.0 |
| 1H0 919 651K   | 7.02550.57.0 |
| 1H0 919 651N   | 7.02550.55.0 |
| 1H0 919 651P   | 7.02550.57.0 |
| 1J0 906 283 B  | 7.02256.00.0 |
| 1J0 906 283 C  |              |
| 1J0 906 627    | 7.02183.01.0 |
| 1J0 906 627 A  | 7.02184.01.0 |
| 1J0 919 051C   | 7.02550.54.0 |
| 1J0 919 051H   |              |
| 1J0 919 051K   |              |
| 1J0 919 087C   |              |
| 1J0 919 087D   |              |
| 1J0 919 087H   |              |
| 1J0 919 087J   |              |
| 1J0 919 133    | 3.32038.03.0 |
| 1J0 965 561    | 7.06740.00.0 |
| 1J0 965 561 A  |              |
| 1K0 906 283    | 7.02256.00.0 |
| 1K0 906 283 A  |              |
| 1K0 906 627 D  | 7.02183.01.0 |
| 1K0 906 627 E  | 7.02184.01.0 |
| 1K0 998 262 D  | 7.05271.24.0 |
| 1K0 998 262 Q  | 7.05270.99.0 |
| 1K0 998 262 R  |              |
| 1L0 919 051D   | 7.02550.55.0 |
| 251 965 561 B  | 7.06740.04.0 |

| REF-No.        | ITEM No.     |
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| <b>SEAT</b>    |              |
| 377 906 051    | 7.18222.10.0 |
| 3A0 906 051    |              |
| 3B0 919 051B   | 7.02550.54.0 |
| 3D0 965 561 A  | 7.06740.00.0 |
| 3D0 965 561 D  |              |
| 6N0 919 051 N  | 7.00468.86.0 |
| 6N0 919 051 R  |              |
| 6N0 919 051E   | 7.02550.55.0 |
| 6N0 919 051J   |              |
| 6N0 919 087 F  | 7.00468.86.0 |
| 6N0 919 087F   | 7.02550.54.0 |
| 6N0 919 673 B  | 7.00468.86.0 |
| 6U0 906 256 C  | 7.05270.86.0 |
| 6U0 906 265 B  |              |
| 6U0 906 265 C  |              |
| 6U0 906 265 D  |              |
| 6X0 919 051G   | 7.02550.54.0 |
| 6X0 919 087B   |              |
| 7M0 906 265 C  | 7.05270.88.0 |
| 7M0 919 087B   | 7.02550.54.0 |
| 7M3 919 051C   | 7.02701.11.0 |
| FUEL PUMP      | 7.21440.51.0 |
| UNIVERSAL      |              |
| ZBA 198 451 A  | 87 722 600   |
| <b>SKODA</b>   |              |
| 004 165 019    | 7.05270.86.0 |
| 021 906 262 C  | 7.05271.01.0 |
| 021 906 265    | 7.05270.86.0 |
| 021 906 265 A  |              |
| 021 906 265 AB | 7.05271.08.0 |
| 021 906 265 AC | 7.05270.96.0 |
| 021 906 265 AD | 7.05270.88.0 |
| 021 906 265 AG | 7.05270.87.0 |
| 021 906 265 AK | 7.05270.88.0 |
| 021 906 265 AQ | 7.05270.96.0 |
| 021 906 265 N  | 7.05270.86.0 |
| 021 906 265 R  | 7.05270.90.0 |
| 022 906 262 AH | 7.05271.01.0 |
| 022 906 262 BH | 7.05270.99.0 |
| 022 906 265 B  | 7.05271.01.0 |
| 023 906 262    | 7.05271.21.0 |
| 023 906 265 D  | 7.05271.08.0 |
| 026 121 005 A  | 7.07152.46.0 |
| 026 121 005 C  |              |
| 026 121 005 E  |              |
| 026 121 005 G  |              |
| 026 121 005 H  |              |
| 026 121 010    |              |
| 026 121 010 C  |              |
| 026 121 010 CV |              |
| 026 121 010 CX |              |
| 026 121 010 F  |              |
| 026 121 010 FV |              |
| 026 121 010 FX |              |
| 026 121 010 V  |              |
| 026 121 010 X  |              |
| 026 906 283 J  | 7.01805.01.0 |
| 027 115 105    | 7.07919.08.0 |
| 027 115 105 E  |              |
| 028 109 601 D  | 39486        |
| 028 109 601 J  | 39502        |
| 028 109 611 K  | 39503        |
| 028 117 021 E  | 7.09269.31.0 |
| 028 145 101 A  | 7.24808.51.0 |
| 028 145 101 F  |              |
| 028 906283 A   | 7.21895.55.0 |
| 028 906283 F   |              |
| 028 906283 J   |              |
| 030 133 064 D  | 7.03703.37.0 |



| REF-No.        | ITEM No.     |
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| <b>SKODA</b>   |              |
| 030 133 064 F  | 7.03703.36.0 |
| 030 906 262 L  | 7.05270.99.0 |
| 030 906 262 N  |              |
| 030 906 265 BD | 7.05270.90.0 |
| 030 906 265 BN | 7.05270.87.0 |
| 030 906 265 CB | 7.05271.04.0 |
| 030 906 265 T  | 7.05270.86.0 |
| 030109601AH    | 39530        |
| 032109611G     | 39467        |
| 036 109 611 K  | 39523        |
| 036 115 105 B  | 7.06595.12.0 |
| 036 115 105 D  |              |
| 036 121 005 B  | 50 005 154   |
| 036 121 005 B  | 7.07152.34.0 |
| 036 121 005 E  | 50 005 154   |
| 036 121 005 E  | 7.07152.34.0 |
| 036 121 005 EV |              |
| 036 121 005 EX |              |
| 036 121 005 Q  | 50 005 154   |
| 036 121 005 Q  | 7.07152.34.0 |
| 036 121 005 QX | 50 005 154   |
| 036 121 005 QX | 7.07152.34.0 |
| 036 121 005 R  |              |
| 036 121 005 S  | 50 005 154   |
| 036 121 005 S  | 7.07152.34.0 |
| 036 121 005 SV |              |
| 036 121 005 SX |              |
| 036 121 008 K  | 50 005 154   |
| 036 121 008 K  | 7.07152.34.0 |
| 036 121 008 L  | 50 005 154   |
| 036 121 008 L  | 7.07152.34.0 |
| 036 121 008 LV |              |
| 036 121 008 LX | 50 005 154   |
| 036 121 008 LX | 7.07152.34.0 |
| 036 121 008 M  | 50 005 154   |
| 036 121 008 M  | 7.07152.34.0 |
| 036 121 008 MX |              |
| 036 121 011 E  |              |
| 036 906 262 D  | 7.05271.05.0 |
| 036109601S     | 39522        |
| 037 121 005 C  | 7.07152.46.0 |
| 037 121 010    |              |
| 037 121 010 A  |              |
| 037 121 010 AX |              |
| 037 121 010 B  |              |
| 037 121 010 BX |              |
| 037 121 010 C  |              |
| 037 121 010 CX |              |
| 037 906 265 AB | 7.05270.88.0 |
| 037 906 265 AD | 7.05270.96.0 |
| 037 906 283 B  | 7.02461.01.0 |
| 037 906 283 C  | 7.22880.01.0 |
| 037 906 461 C  | 7.07759.02.0 |
| 037 906 461 CX |              |
| 038 121 011 C  | 7.07152.12.0 |
| 038 121 011 CX |              |
| 038 121 011 D  |              |
| 038 121 011 DX |              |
| 038 121 011 G  |              |
| 038 121 011 GX |              |
| 038 121 011 H  |              |
| 038 121 011 HX |              |
| 038 121 011 J  |              |
| 038 121 011 JX |              |
| 038 121 011 K  |              |
| 038 121 011 KX |              |
| 038 131 501 AQ | 7.24809.19.0 |
| 038 131 501 BB | 7.22477.10.0 |

| REF-No.        | ITEM No.     |
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| <b>SKODA</b>   |              |
| 038 145 209 A  | 7.02551.20.0 |
| 038 145 209 E  |              |
| 038 145 209 H  |              |
| 038 145 209 K  |              |
| 038 145 209 N  |              |
| 038 145 209 Q  |              |
| 038 145 209 Q  | 7.24807.17.0 |
| 038 906 461 B  | 7.22684.15.0 |
| 038 906 461 C  | 7.22684.18.0 |
| 038 906 461 D  |              |
| 038109601B     | 331033       |
| 038109611B     | 331034       |
| 03C 109 601 M  | 39522        |
| 03C 109 611 R  | 39523        |
| 03C 121 008 FX | 7.07152.34.0 |
| 03D 906 265    | 7.05271.05.0 |
| 03D 906 265 B  |              |
| 03D 906 265 C  |              |
| 03L 121 011 B  | 7.07152.12.0 |
| 03L 121 011 BX |              |
| 03L 121 011 G  |              |
| 03L 121 011 GV |              |
| 03L 121 011 GX |              |
| 045 121 011 F  | 7.07152.11.0 |
| 045 121 011 FV |              |
| 045 121 011 FX |              |
| 045 121 011 H  |              |
| 045 121 011 HV |              |
| 045 121 011 HX |              |
| 045 128 063 G  | 7.03703.88.0 |
| 046 905 291 A  | 7.05817.00.0 |
| 048 109 611B   | 33416        |
| 049 115 105 A  | 7.07919.08.0 |
| 054 906267     | 7.21483.54.0 |
| 055 115 105    | 7.07919.08.0 |
| 055 115 105 D  |              |
| 058 109 601 P  | 33413        |
| 058 109 611 E  | 33394        |
| 058 115 105 A  | 7.07919.18.0 |
| 058 115 105 B  |              |
| 058 115 105 C  |              |
| 058 133 471    | 7.22184.40.0 |
| 058 133 471 X  |              |
| 058 133 517 B  | 7.10014.00.0 |
| 058 905 291 B  | 7.05817.01.0 |
| 058 906 265    | 7.05270.95.0 |
| 058 906 265 B  | 7.05271.21.0 |
| 058109601C     | 33413        |
| 059 906 461 B  | 7.22684.10.0 |
| 059 906 461 BX |              |
| 068 117 021 B  | 7.09269.27.0 |
| 068 121 005 A  | 7.07152.46.0 |
| 068 121 010 A  |              |
| 068 121 010 AX |              |
| 06A 115 105    | 7.07919.01.0 |
| 06A 115 105 A  |              |
| 06A 115 105 B  |              |
| 06A 115 105 C  |              |
| 06A 115 105 D  |              |
| 06A 115 105 H  |              |

| REF-No.        | ITEM No.     |
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| <b>SKODA</b>   |              |
| 06A 121 011 C  | 7.07152.18.0 |
| 06A 121 011 E  |              |
| 06A 121 011 F  |              |
| 06A 121 011 FX |              |
| 06A 121 011 G  |              |
| 06A 121 011 H  |              |
| 06A 121 011 HV |              |
| 06A 121 011 HX |              |
| 06A 121 011 L  |              |
| 06A 121 011 LV |              |
| 06A 121 011 LX |              |
| 06A 121 011 T  |              |
| 06A 121 011 TX |              |
| 06A 121 012    |              |
| 06A 121 012 D  |              |
| 06A 121 012 E  |              |
| 06A 121 012 G  |              |
| 06A 121 012 GX |              |
| 06A 121 012 X  |              |
| 06A 131 102 F  | 7.22769.73.0 |
| 06A 131 351 B  | 7.22778.96.0 |
| 06A 131 351 F  |              |
| 06A 133 064 J  | 7.03703.35.0 |
| 06A 133 064 K  |              |
| 06A 133 064 M  | 7.03703.14.0 |
| 06A 906 262 AK | 7.05271.21.0 |
| 06A 906 262 AL |              |
| 06A 906 262 AN | 7.05271.24.0 |
| 06A 906 262 AR | 7.05271.01.0 |
| 06A 906 262 BB | 7.05270.99.0 |
| 06A 906 262 BC | 7.05271.24.0 |
| 06A 906 265 AM | 7.05271.04.0 |
| 06A 906 265 AP | 7.05271.03.0 |
| 06A 906 265 E  | 7.05271.04.0 |
| 06A 906 265 F  | 7.05271.03.0 |
| 06A 906 265 P  |              |
| 06A 906 461    | 7.22684.18.0 |
| 06A 906 461 A  | 7.22684.14.0 |
| 06A 906 461 D  | 7.22684.13.0 |
| 06A 906 461 DX |              |
| 06A 906 461 G  | 7.22684.10.0 |
| 06A 906 461 L  | 7.22684.15.0 |
| 06A 906 461 N  | 7.22684.18.0 |
| 06A 959 253    | 7.21851.31.0 |
| 06A 959 253 E  | 7.22738.08.0 |
| 06B 121 011    | 7.07152.40.0 |
| 06B 121 011 A  |              |
| 06B 121 011 B  |              |
| 06B 121 011 BV |              |
| 06B 121 011 BX |              |
| 06B 121 011 C  |              |
| 06B 121 011 CV |              |
| 06B 121 011 CX |              |
| 06B 121 011 E  |              |
| 06B 121 011 EV |              |
| 06B 121 011 EX |              |
| 06B 121 011 H  |              |
| 06B 121 011 HV |              |
| 06B 121 011 HX |              |
| 06B 121 011 L  |              |
| 06B 121 011 LV |              |
| 06B 121 011 LX |              |
| 06B 121 011 M  |              |
| 06B 121 011 MX |              |
| 06B 121 011 N  |              |
| 06B 121 011 NV |              |
| 06B 121 011 NX |              |
| 06B 121 011 Q  |              |
| 06B 121 011 QX |              |

| REF-No.        | ITEM No.     |
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| <b>SKODA</b>   |              |
| 06B 131 101 G  | 7.22560.43.0 |
| 06B 131 101 H  |              |
| 06B 906 265 A  | 7.05271.05.0 |
| 06B 906 265 B  | 7.05271.07.0 |
| 06B 906 265 E  | 7.05271.01.0 |
| 06C 906 265    | 7.05270.99.0 |
| 06C 906 265 A  |              |
| 06C 906 265 C  | 7.05271.21.0 |
| 071 906 265    | 7.05270.87.0 |
| 074 121 004    | 7.07152.44.0 |
| 074 121 004 A  |              |
| 074 121 004 AV |              |
| 074 121 004 AX |              |
| 074 121 004 B  |              |
| 074 121 004 BX |              |
| 074 121 004 F  |              |
| 074 121 004 FX |              |
| 074 121 004 V  |              |
| 074 121 004 X  |              |
| 074 121 005 M  |              |
| 074 121 005 MX |              |
| 074 121 005 N  |              |
| 074 121 005 NV |              |
| 074 906 461    | 7.18221.51.0 |
| 074 906 461 B  | 7.22684.18.0 |
| 074 906 461 BX |              |
| 077 906 262 B  | 7.05271.21.0 |
| 077 906 262 G  | 7.05271.01.0 |
| 077 906 265 AA | 7.05270.97.0 |
| 077 906 265 AC | 7.05271.24.0 |
| 077 906 265 AD | 7.05271.01.0 |
| 077 906 265 AE |              |
| 077 906 265 K  | 7.05270.95.0 |
| 077 906 265 L  |              |
| 077 906 265 R  |              |
| 077 906 265 T  | 7.05270.97.0 |
| 078 117 021 A  | 7.09269.21.0 |
| 078 121 004 H  | 50 005 112   |
| 078 121 004 H  | 7.07152.45.0 |
| 078 121 004 HX | 50 005 112   |
| 078 121 004 HX | 7.07152.45.0 |
| 078 121 004 J  | 50 005 112   |
| 078 121 004 J  | 7.07152.45.0 |
| 078 121 004 JV | 50 005 112   |
| 078 121 004 JX |              |
| 078 121 004 JX | 7.07152.45.0 |
| 078 121 004 L  | 50 005 112   |
| 078 121 004 Q  |              |
| 078 121 004 Q  | 7.07152.45.0 |
| 078 121 004 QX | 50 005 112   |
| 078 121 004 QX | 7.07152.45.0 |
| 078 121 004 R  | 50 005 112   |
| 078 121 006    |              |
| 078 121 006    | 7.07152.45.0 |
| 078 121 006 A  | 50 005 112   |
| 078 121 006 X  |              |
| 078 121 006 X  | 7.07152.45.0 |
| 078 121 601    | 7.02074.75.0 |
| 078 131 101 AC | 7.22560.40.0 |
| 078 131 102    | 7.22560.41.0 |
| 078 131 102 F  |              |
| 078 131 102 L  |              |
| 078 131 102 N  |              |
| 078 906 265 H  | 7.05270.96.0 |
| 078 906 265 L  | 7.05270.88.0 |
| 078 906 265 M  | 7.05270.94.0 |

| REF-No.                | ITEM No.     |
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| <b>SKODA</b>           |              |
| 078 906 265 N          | 7.05270.95.0 |
| 078 906 265 P          |              |
| 078 906 265 Q          |              |
| 078 906 265 R          |              |
| 078 906 283 A          | 7.22687.39.0 |
| 078 906 601 D          | 7.21851.31.0 |
| 078 906 601 M          |              |
| 078109601B             | 33403        |
| 07C 133 529 A          | 7.05817.05.0 |
| 07C 906 262 A          | 7.05270.99.0 |
| 07C 906 262 H          |              |
| 07C 906 262 M          | 7.05271.01.0 |
| 07C 906 262 P          |              |
| 07D 906 262 A          |              |
| 07D 906 262 B          |              |
| 07D 906 262 E          |              |
| 1H0 906 627            | 7.21903.70.0 |
| 1H0 906 627 A          | 7.21903.75.0 |
| 1J0 906 283 B          | 7.02256.00.0 |
| 1J0 906 627            | 7.02183.01.0 |
| 1J0 906 627 A          | 7.02184.01.0 |
| 1J0 919 051C           | 7.02550.54.0 |
| 1J0 919 051H           |              |
| 1J0 919 051K           |              |
| 1J0 919 087C           |              |
| 1J0 919 087D           |              |
| 1J0 919 087H           |              |
| 1J0 919 087J           |              |
| 1J0 919 133            | 3.32038.03.0 |
| 1K0 906 283 A          | 7.02256.00.0 |
| 1K0 906 627 D          | 7.02183.01.0 |
| 1K0 906 627 E          | 7.02184.01.0 |
| 1K0 998 262 D          | 7.05271.24.0 |
| 1K0 998 262 Q          | 7.05270.99.0 |
| 1K0 998 262 R          |              |
| 251 965 561 B          | 7.06740.04.0 |
| 3B0 919 051A           | 7.02550.62.0 |
| 3B0 919 051B           | 7.02550.54.0 |
| 3B0 919 051C           | 7.02550.62.0 |
| 4B0 906 087AN          | 7.02701.54.0 |
| 4B0 906 087AT          |              |
| 4B0 906 087BB          |              |
| 6N0 919 087F           | 7.02550.54.0 |
| 6U0 133517             | 7.20469.51.0 |
| 6U0 906 256 C          | 7.05270.86.0 |
| 6U0 906 265 B          |              |
| 6U0 906 265 C          |              |
| 6U0 906 265 D          |              |
| 6X0 919 051G           | 7.02550.54.0 |
| 6X0 919 087B           |              |
| 7M0 906 265 C          | 7.05270.88.0 |
| 7M0 919 087B           | 7.02550.54.0 |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>SSANGYONG</b>       |              |
| 000 094 00 48          | 7.07759.00.0 |
| 000 230 17 65          | 7.20607.74.0 |
| 000 230 19 65          |              |
| 000 230 28 65          |              |
| 000 230 29 65          |              |
| 000 230 30 65          |              |
| 000 230 31 65          |              |
| 000 230 35 65          |              |
| 1110530101             | 26208        |
| 1110530201             |              |
| 601 230 01 65          | 7.20607.74.0 |
| 6010501227             | 26032        |
| 6010502127             |              |
| 6010502527             |              |

| REF-No.                | ITEM No.     |
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| <b>SSANGYONG</b>       |              |
| 6010531201             | 26024        |
| 6010531501             |              |
| 6010531701             |              |
| 603 203 00 65          | 7.20607.74.0 |
| 603 230 00 65          |              |
| 603 230 01 65          |              |
| <b>SUBARU</b>          |              |
| 12108-AA210            | CB-2305A     |
| 12108-AA530            | CB-2306GP    |
| 12209-AA040            | MS-2305A     |
| 12209-AA200            | MS-2306A STD |
| 13230-AA160            | 50 007 664   |
| 18213-60B00            | 7.02604.15.0 |
| 18213-64B00            |              |
| 22680 AA160            | 7.07759.08.0 |
| 22680-AA360            | 7.22184.66.0 |
| 22680AA310             | 7.28342.18.0 |
| <b>SUZUKI</b>          |              |
| 12100-85823            | CB-2408A     |
| 12100-85824            |              |
| 12300-85830            | TW-2407A     |
| 12340-67JG1-000        | 77 753 600   |
| 12340-67JG2-000        |              |
| 12340-85FB3            | MS-2408A     |
| 12350-67JG0-0B0        | 78 859 608   |
| 12860-84E00-000        | 50 006 436   |
| 1291067JG0             | 511013       |
| 12915-66G00            | 537747       |
| 12915-82000            | S3664        |
| 12915-86CA0            | 537747       |
| 1291567JG0             | 511014       |
| 1291582000             | S3664        |
| 13800-63J00            | 7.28342.15.0 |
| 13800-84E00            |              |
| 16100-73001            | 7.07919.02.0 |
| 16100-73002            |              |
| 16100-73003            |              |
| 16100-73004            |              |
| 16100M73053            |              |
| 16100M73054            |              |
| 16100M73093            |              |
| 16100M73173            |              |
| 16100M73183            |              |
| 17400-50812            | 50 005 075   |
| 17400-60D01            |              |
| 17400-61810            |              |
| 17400-70B00            |              |
| 17400-79J50            | 7.28503.02.0 |
| 18213 50F00            | 7.02604.01.0 |
| 18213 57B10            |              |
| 18213 60B00            |              |
| 18213 63A00            |              |
| 18213 63E60            |              |
| 18213 64B00            |              |
| 18213 78A01            |              |
| 18213 82001            |              |
| 18213 83000            |              |
| 18213-60B00            |              |
| 18213-60B00            | 7.02604.15.0 |
| 18213-60B00-000        |              |
| 18213-64B00            |              |
| 18213-74F00            | 7.02604.01.0 |
| 18213-76G00            |              |
| 18213-82010            | 7.02604.15.0 |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |

| REF-No.       | ITEM No.      |
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| <b>TOYOTA</b> |               |
| 11011-10010   | TW-1415A      |
| 11011-10011   |               |
| 11011-10020   |               |
| 11011-11020   | TW-1424A      |
| 11011-15010   | TW-1400A      |
| 11011-17010   | TW-1436A      |
| 11011-35011   | TW-1133A      |
| 11011-35020   | TW-1405A      |
| 11011-38010   | TW-1133A      |
| 11011-50010   | TW-1440A      |
| 11011-54010   | TW-1161A      |
| 11011-56010   | TW-1417A      |
| 11011-56020   |               |
| 11011-64010   | TW-1408A      |
| 11011-76004   | TW-1133A      |
| 11011-76005   |               |
| 11011-87101   | TW-2511A      |
| 11011-87201   | TW-2507A      |
| 11011-87202   | TW-2510A      |
| 11011-87701   | TW-2500A      |
| 11071-43010   | MS-1414GP STD |
| 11122-10040   | 81-71003      |
| 11122-15020   | 81-4214       |
| 11122-15030   | 81-71000      |
| 11122-54010   | 81-71002      |
| 11461-17010   | 89 822 190    |
| 11461-78301   | 89 823 190    |
| 11701-10010   | MS-1415A      |
| 11701-11010   | MS-1424A      |
| 11701-16010   | MS-1410A      |
| 11701-17010   | MS-1436A      |
| 11701-17010   | MS-1439A      |
| 11701-20020   | MS-1455A      |
| 11701-22010   | MS-1457A      |
| 11701-30020   | MS-1452A      |
| 11701-35030   | MS-1405GP     |
| 11701-43010   | MS-1414GP     |
| 11701-50010   | MS-1440GP     |
| 11701-54040   | MS-1161A      |
| 11701-54060   | MS-1406A      |
| 11701-54061   |               |
| 11701-55010   | MS-1449A      |
| 11701-55020   |               |
| 11701-56010   | MS-1428A      |
| 11701-60320   | MS-1404A      |
| 11701-63020   |               |
| 11701-63021   |               |
| 11701-64050   | MS-1421A      |
| 11701-64071   | MS-1448A      |
| 11701-65010   | MS-1437GP     |
| 11701-67020   | MS-1452A      |
| 11701-70012   | MS-1404A      |
| 11701-71020   | MS-1407A      |
| 11701-75010   | MS-1435A      |
| 11701-76013   | MS-1407A      |
| 11701-87101   | MS-2511A      |
| 11701-87102   |               |
| 11701-88342   | MS-1404A      |
| 11701-88360   |               |
| 11702-21010   | MS-1456A      |
| 11702-38011   | MS-1405GP     |
| 11702-54010   | MS-1161A      |
| 11791-22020   | TW-1457A      |
| 11791-33030   |               |
| 11802-54010   | SH-1161A      |
| 11802-54020   | SH-1431A      |
| 11802-56030   | SH-1428A      |



| REF-No.       | ITEM No.         |
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| <b>TOYOTA</b> |                  |
| 11802-71010   | SH-1407A STD     |
| 11802-76011   |                  |
| 13011-54050   | 80 00424 1 0 000 |
| 13041-10020   | CB-1415A         |
| 13041-11010   | CB-1424A         |
| 13041-11020   |                  |
| 13041-15030   | CB-1410GP        |
| 13041-16010   |                  |
| 13041-16040   |                  |
| 13041-16041   |                  |
| 13041-16070   | CB-1425GP        |
| 13041-16090   | CB-1451A         |
| 13041-17010   | CB-1436A         |
| 13041-17010   | CB-1439A         |
| 13041-20010   | CB-1455A         |
| 13041-21030   | CB-1456A         |
| 13041-22023   | CB-1457A         |
| 13041-42010   | CB-1414GP        |
| 13041-50020   | CB-1440GP        |
| 13041-54012   | CB-1406A         |
| 13041-54040   | CB-1411A         |
| 13041-55010   | CB-1449A         |
| 13041-55020   |                  |
| 13041-56040   | CB-1429A         |
| 13041-58010   | CB-1401A         |
| 13041-63020   | CB-1404A         |
| 13041-64050   | CB-1421A         |
| 13041-64071   | CB-1448A         |
| 13041-64072   | CB-1453A         |
| 13041-65020   | CB-1437GP        |
| 13041-67030   | CB-1452A         |
| 13041-71011   | CB-1407A         |
| 13041-71020   |                  |
| 13041-71021   |                  |
| 13041-74010   | CB-1419GP        |
| 13041-75010   | CB-1435A         |
| 13041-76014   | CB-1407A         |
| 13041-76016   |                  |
| 13041-76018   | CB-1421A         |
| 13041-76021   | CB-1407A         |
| 13041-87201   | CB-2507A         |
| 13041-87705   | CB-2501A         |
| 13041-88360   | CB-1419GP STD    |
| 13101-0D070   | 40 080 600       |
| 13101-54070   | 94 756 600       |
| 13202-33010   | CB-1133GP        |
| 13202-33011   |                  |
| 13202-58010   | CB-1401A         |
| 13266-21910   | PB-1063J STD     |
| 13501 67010   | 50 007 064       |
| 13711-02050   | 711011           |
| 13711-15090   |                  |
| 13711-22030   | 711034           |
| 13711-22040   | 711036           |
| 13711-54040   | 711030           |
| 13715-16060   | 711012           |
| 13715-22030   | 711035           |
| 13715-22040   | 711037           |
| 13715-67040   | 711031           |
| 13750-71020   | 50 007 661       |
| 15100-0D030   | 7.06595.05.0     |
| 15100-0D031   |                  |
| 15100-11050   | 7.06595.15.0     |
| 15100-11051   | 7.06595.16.0     |
| 15100-15040   | 7.06595.17.0     |
| 15100-15050   |                  |
| 15100-15060   |                  |

## COMPARISON LIST

| REF-No.       | ITEM No.     |
|---------------|--------------|
| <b>TOYOTA</b> |              |
| 15100-22020   | 7.06595.05.0 |
| 15100-22021   |              |
| 15100-22040   |              |
| 15100-22041   |              |
| 15100-64020   | 7.06595.18.0 |
| 15100-64040   |              |
| 15100-64041   |              |
| 15100-64042   |              |
| 16100-59155   | 50 005 186   |
| 16100-59255   |              |
| 16100-59256   |              |
| 16100-59257   |              |
| 16100-79075   | 50 005 187   |
| 16100-79185   |              |
| 16110-09010   |              |
| 16110-79025   |              |
| 16110-79026   |              |
| 161A0-29015   | 7.07223.00.0 |
| 161A0-39015   |              |
| 22204-07010   | 7.28342.15.0 |
| 22204-0C020   | 7.28342.11.0 |
| 22204-0D020   | 7.28342.15.0 |
| 22204-0D030   | 7.28342.11.0 |
| 22204-0J010   |              |
| 22204-21010   | 7.28342.15.0 |
| 22204-22010   | 7.28342.11.0 |
| 22204-46020   | 7.28342.18.0 |
| 25 105 107    | 7.02604.01.0 |
| 25 106 169    |              |
| 89465 02390   | 7.05271.47.0 |
| 89465 06020   |              |
| 89465 06040   |              |
| 89465 06090   |              |
| 89465 10020   | 7.02604.01.0 |
| 89465 12270   |              |
| 89465 12280   |              |
| 89465 12430   |              |
| 89465 13020   |              |
| 89465 16040   |              |
| 89465 19025   |              |
| 89465 19026   |              |
| 89465 24160   | 7.05271.47.0 |
| 89465 24170   |              |
| 89465 30100   | 7.02604.01.0 |
| 89465 30490   | 7.05271.47.0 |
| 89465 32060   | 7.02604.01.0 |
| 89465 32140   |              |
| 89465 33120   | 7.05271.47.0 |
| 89465 33210   |              |
| 89465 33230   |              |
| 89465 33330   |              |
| 89465 33331   |              |
| 89465 33340   |              |
| 89465 39405   | 7.02604.01.0 |
| 89465 42220   | 7.05271.47.0 |
| 89465 50070   |              |
| 89465 50100   |              |
| 89465 87707   | 7.02604.01.0 |
| 8946506010    | 7.05271.56.0 |
| 8946512540    |              |
| 8946529545    | 7.05271.60.0 |
| 8946539435    |              |
| 8946539445    |              |
| 8946553210    | 7.05271.56.0 |
| 90999-13114   | PB-1406J     |
| 90999-70048   | PB-1063J     |
| 90999-73069   |              |
| 90999-73083   |              |
| 90999-73088   | PB-1401J     |
| 90999-73102   | PB-1421J     |

| REF-No.         | ITEM No.     |
|-----------------|--------------|
| <b>TOYOTA</b>   |              |
| 90999-73115     | PB-1431J     |
| 90999-73136     | PB-1452J     |
| <b>VAUXHALL</b> |              |
| 09110714        | 7.02256.19.0 |
| 09110766        | 7.02256.04.0 |
| 09120218        | 7.00468.60.0 |
| 09196675        | 7.24809.29.0 |
| 12 38 788       | 7.18222.01.0 |
| 12569240        |              |
| 13 34 039       | 7.06740.01.0 |
| 13105950        | 7.02256.38.0 |
| 16017460        | 7.18222.01.0 |
| 16137039        |              |
| 17098055        | 7.24809.10.0 |
| 17108187        | 7.05432.11.0 |
| 17111946        |              |
| 17111947        |              |
| 17112023        | 7.05432.00.0 |
| 17112027        | 7.05432.01.0 |
| 17112031        | 7.05432.00.0 |
| 17113196        | 7.05432.11.0 |
| 17200272        | 7.24809.10.0 |
| 24406585        | 50 005 848   |
| 25105107        | 7.02604.15.0 |
| 25106073        |              |
| 25133391        |              |
| 25133607        | 7.05270.23.0 |
| 25162012        | 7.02604.15.0 |
| 25163613        | 7.05270.23.0 |
| 25164596        | 7.02604.15.0 |
| 44 01 472       | 7.08868.01.0 |
| 44 01 770       | 7.07919.00.0 |
| 44 01 771       | 7.07919.20.0 |
| 44 02 714       | 7.02256.19.0 |
| 44 02 766       | 7.02256.04.0 |
| 44 09 585       | 7.22818.57.0 |
| 44 10 280       | 7.22389.16.0 |
| 44 11 044       | 7.07919.20.0 |
| 44 11 757       | 7.22818.57.0 |
| 44 12 632       |              |
| 44 13 408       |              |
| 44 13 945       | 7.22389.16.0 |
| 44 14 112       | 7.02256.04.0 |
| 44 14 956       | 7.07919.00.0 |
| 44 14 957       | 7.07919.20.0 |
| 44 15 798       | 7.22818.57.0 |
| 44 16 575       |              |
| 44 17 490       | 7.07919.20.0 |
| 44 18 771       | 7.07919.00.0 |
| 44 24 219       |              |
| 44 30 902       | 7.22818.57.0 |
| 44 32 962       | 7.08868.01.0 |
| 44 33 3970      |              |
| 44 33 523       | 7.07919.00.0 |
| 44 33 722       | 7.07919.20.0 |
| 44 33 728       | 7.22389.16.0 |
| 44 33 986       | 7.02256.19.0 |
| 44 34 599       | 7.07919.00.0 |
| 44 35 108       | 7.07919.20.0 |
| 4408028         | 7.01838.02.0 |
| 4408954         | 7.02604.10.0 |
| 4449049         | 7.01838.02.0 |
| 45 06 035       | 7.08868.01.0 |
| 5506974         | 7.02242.29.0 |
| 58 07 468       | 7.02256.38.0 |
| 58 51 010       | 7.22138.50.0 |
| 58 51 015       | 7.21903.73.0 |
| 58 51 019       | 7.22138.50.0 |

## COMPARISON LIST

| REF-No.         | ITEM No.     |
|-----------------|--------------|
| <b>VAUXHALL</b> |              |
| 58 51 024       | 7.24809.10.0 |
| 58 51 027       | 7.22414.07.0 |
| 58 51 029       | 7.22414.08.0 |
| 58 51 041       | 7.24809.29.0 |
| 58 51 594       |              |
| 6 46 009        | 50 005 818   |
| 6 46 009        | 7.07919.12.0 |
| 6 46 036        | 50 005 851   |
| 6 46 041        | 50 005 818   |
| 6 46 041        | 7.07919.12.0 |
| 6 46 046        | 50 005 851   |
| 6 46 052        | 50 005 848   |
| 6 46 055        | 7.29231.01.0 |
| 6 46 056        | 50 005 848   |
| 6 46 067        |              |
| 6 46 071        | 7.29013.01.0 |
| 6 46 132        | 50 005 818   |
| 6 46 132        | 7.07919.12.0 |
| 6 46 133        | 50 005 818   |
| 6 46 133        | 7.07919.12.0 |
| 62 38 391       | 7.18222.06.0 |
| 62 38 412       |              |
| 62 38 927       | 7.18222.01.0 |
| 8 15 037        | 7.00468.60.0 |
| 8 15 051        |              |
| 8 15 701        | 7.18222.01.0 |
| 8 17 253        | 7.05432.00.0 |
| 8 17 254        | 7.05432.01.0 |
| 8 17 255        | 7.05432.00.0 |
| 8 17 256        | 7.05432.11.0 |
| 8 17 640        |              |
| 8 25 233        | 7.14319.09.0 |
| 8 25 248        |              |
| 8 26 548        | 7.05432.11.0 |
| 8 26 550        |              |
| 8 36 584        | 7.22701.10.0 |
| 8 36 585        | 7.22701.09.0 |
| 8 36 586        | 7.22701.05.0 |
| 8 36 588        |              |
| 8 36 591        |              |
| 8 36 592        |              |
| 8 36 593        | 7.22701.09.0 |
| 8 36 625        | 7.22184.50.0 |
| 8 36 627        | 7.22701.10.0 |
| 8 36 629        | 7.22701.05.0 |
| 8 36 630        | 7.22701.08.0 |
| 8 36 631        | 7.22701.05.0 |
| 8 37 102        | 7.06269.01.0 |
| 8 37 104        |              |
| 8 38 628        | 7.22701.10.0 |
| 8 51 038        | 7.24809.10.0 |
| 8 55 305        | 7.02604.15.0 |
| 8 55 306        | 7.05270.24.0 |
| 8 55 307        |              |
| 8 55 308        |              |
| 8 55 313        | 7.05270.32.0 |
| 8 55 315        | 7.02604.15.0 |
| 8 55 321        | 7.05270.23.0 |
| 8 55 324        | 7.05270.34.0 |
| 8 55 327        | 7.05270.24.0 |
| 8 55 328        | 7.02604.15.0 |
| 8 55 329        |              |
| 8 55 330        | 7.05270.33.0 |
| 8 55 331        | 7.05270.34.0 |
| 8 55 332        | 7.05270.23.0 |
| 8 55 333        | 7.02604.15.0 |
| 8 55 342        | 7.05270.33.0 |
| 8 55 343        | 7.05270.32.0 |
| 8 55 350        | 7.02604.10.0 |

| REF-No.         | ITEM No.     |
|-----------------|--------------|
| <b>VAUXHALL</b> |              |
| 8 55 409        | 7.05270.37.0 |
| 8 57 022        | 7.22296.02.0 |
| 8 57 062        |              |
| 8 57 208        | 7.05817.09.0 |
| 8 60 489        | 7.02461.01.0 |
| 90 169 309      | 29182        |
| 90 232 973      | 29316        |
| 90 232 977      | 29300        |
| 90 322 694      | 29185        |
| 90 323 519      | 29287        |
| 90 323 524      | 29296        |
| 90 410 813      | 291119       |
| 90 412 277      | 29375        |
| 90 412 912      | 29397        |
| 90 412 974      | 291120       |
| 90 499 097      | 29416        |
| 90 502 319      | 290002       |
| 90 511 366      | 11732        |
| 90 529 527      | 29455        |
| 90 529 529      | 29456        |
| 90 536 095      | 341001       |
| 90 536 164      | 341002       |
| 90106325        | 81-4213      |
| 90369451        | 50 005 818   |
| 90369451        | 7.07919.12.0 |
| 90397523        | 7.05270.24.0 |
| 90397524        |              |
| 90411101        | 7.00468.60.0 |
| 90411546        | 7.06269.01.0 |
| 90411959        | 7.05270.32.0 |
| 90442241        | 50 005 818   |
| 90442241        | 7.07919.12.0 |
| 90444316        | 50 005 818   |
| 90444316        | 7.07919.12.0 |
| 90448286        | 7.06740.01.0 |
| 90470420        | 7.22296.02.0 |
| 90499610        | 7.18222.06.0 |
| 90509271        | 7.06740.01.0 |
| 90509276        | 7.05270.34.0 |
| 90509386        | 50 006 475   |
| 90510147        | 7.05270.24.0 |
| 90510156        | 7.07759.07.0 |
| 90511958        | 50 005 851   |
| 90528253        | 7.05270.33.0 |
| 90528640        | 7.05270.34.0 |
| 90528813        | 7.22184.50.0 |
| 90529534        | 50 006 436   |
| 90529673        | 7.22701.10.0 |
| 90530039        | 7.22138.50.0 |
| 90530586        | 7.05270.33.0 |
| 90536036        | 7.29231.01.0 |
| 90536041        | 99 741 601   |
| 90536393        | 7.05270.32.0 |
| 90541409        | 7.18222.06.0 |
| 90541505        | 50 005 818   |
| 90541505        | 7.07919.12.0 |
| 90541510        | 50 005 851   |
| 90541705        | 7.21903.73.0 |
| 90542273        | 50 005 848   |
| 90542357        | 7.22138.50.0 |
| 90542632        | 50 006 436   |
| 90542830        | 7.22296.02.0 |
| 90543282        | 7.22701.10.0 |
| 90543463        | 7.22701.05.0 |
| 90543924        | 7.29231.01.0 |
| 90570477        | 7.22414.08.0 |
| 90570478        |              |
| 90571101        | 7.22414.07.0 |

## COMPARISON LIST

| REF-No.                | ITEM No.         |
|------------------------|------------------|
| <b>VAUXHALL</b>        |                  |
| 91 58 474              | 29456            |
| 91 58 477              | 29455            |
| 9109472                | 7.08868.01.0     |
| 9109770                | 7.07919.00.0     |
| 9109771                | 7.07919.20.0     |
| 9110545                | 77 752 600       |
| 9111782                | 78 859 608       |
| 91142813               | 7.05270.24.0     |
| 91159773               | 7.01838.02.0     |
| 91160174               | 7.02604.10.0     |
| 91167214               | 7.02256.04.0     |
| 9117397                | 7.22414.08.0     |
| 9118202                | 50 005 848       |
| 9128518                | 7.14319.09.0     |
| 9128603                | 50 006 436       |
| 9157722                | 7.05817.09.0     |
| 9193149                | 7.22701.10.0     |
| 9193533                | 7.22701.09.0     |
| 9195729                | 7.22701.05.0     |
| 9196357                | 7.14319.09.0     |
| 9201333                | 77 981 600       |
| 9201419                | 7.08868.01.0     |
| 9201425                | 7.22701.05.0     |
| 92062027               | 80 00212 1 0 000 |
| 93160003               | 7.22818.57.0     |
| 93160217               | 7.22389.16.0     |
| 93160643               | 7.07919.20.0     |
| 93160754               | 7.22818.57.0     |
| 93161069               |                  |
| 93161219               |                  |
| 93161307               | 7.22389.16.0     |
| 93161487               | 7.22818.57.0     |
| 93171355               | 7.22701.05.0     |
| 93171356               |                  |
| 93171760               | 7.22701.09.0     |
| 93172703               | 7.29013.01.0     |
| 93173727               | 7.22701.08.0     |
| 93174129               | 7.22701.05.0     |
| 93176989               | 7.24809.29.0     |
| 93177025               | 7.06269.01.0     |
| 93177026               |                  |
| 93179145               | 7.07919.00.0     |
| 93179146               | 7.07919.20.0     |
| 93180670               | 7.05270.37.0     |
| 93183146               | 7.22818.57.0     |
| 93188701               |                  |
| 93190706               | 7.07919.20.0     |
| 93196152               | 7.07919.00.0     |
| 93198011               | 7.08868.01.0     |
| 93198067               | 77 981 600       |
| 93198105               | 7.07919.00.0     |
| 93198143               | 7.07919.20.0     |
| 93198146               | 7.22389.16.0     |
| 93198230               | 7.08868.01.0     |
| 93198237               | 7.02256.19.0     |
| 93198384               | 7.07919.00.0     |
| 93198472               | 7.07919.20.0     |
| 93198526               | 77 753 600       |
| 93198565               | 7.01838.02.0     |
| 95 08 103              | 7.06269.01.0     |
| 95521215               | 7.07919.00.0     |
| 95522418               | 7.07919.20.0     |
| 95527992               | 7.07919.00.0     |
| 97018586               | 7.02604.15.0     |
| 97288249               | 7.02461.01.0     |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |

| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 000 396 100 5     | 7.02604.01.0     |
| 000 VT5 077       | 7.22684.18.0     |
| 004 165 019       | 7.05270.86.0     |
| 00A 109 309       | 50 006 421       |
| 00A 109 601A      | 26048            |
| 021 107 065 S     | 91 033 600       |
| 021 107 071 A     | 91 033 610       |
| 021 107 081 A     | 91 033 620       |
| 021 107 101       | 91 033 600       |
| 021 107 105       | 91 033 610       |
| 021 107 107       | 91 033 620       |
| 021 109 101 N     | 50 006 320       |
| 021 109 102 B     | 50 006 319       |
| 021 109 601 H     | 39372            |
| 021 109 601 J     |                  |
| 021 109 601 K     |                  |
| 021 109 611 D     | 39300            |
| 021 109 611G      | 331109           |
| 021 109 651       | MK-7H            |
| 021 115 103       | 7.31229.01.0     |
| 021 115 105 B     |                  |
| 021 131 101 A     | 7.22090.11.0     |
| 021 131 101 E     | 7.22286.55.0     |
| 021 198 151       | 80 00010 1 1 000 |
| 021 198 491 A     | 77 821 600       |
| 021 906 091 B     | 7.21440.53.0     |
| 021 906 262 B     | 7.05271.24.0     |
| 021 906 262 C     | 7.05271.01.0     |
| 021 906 265       | 7.05270.86.0     |
| 021 906 265 A     |                  |
| 021 906 265 AB    | 7.05271.08.0     |
| 021 906 265 AC    | 7.05270.96.0     |
| 021 906 265 AD    | 7.05270.88.0     |
| 021 906 265 AK    |                  |
| 021 906 265 AQ    | 7.05270.96.0     |
| 021 906 265 N     | 7.05270.86.0     |
| 021 906 265 R     | 7.05270.90.0     |
| 022 109 423 A     | 50 006 419       |
| 022 109 423 D     |                  |
| 022 131 101 C     | 7.22286.55.0     |
| 022 131 101 E     |                  |
| 022 906 262 AH    | 7.05271.01.0     |
| 022 906 262 BH    | 7.05270.99.0     |
| 022 906 262 D     | 7.05271.24.0     |
| 022 906 262 E     |                  |
| 022 906 262 H     |                  |
| 022 906 262 J     |                  |
| 022 906 265 B     | 7.05271.01.0     |
| 023 906 262       | 7.05271.21.0     |
| 023 906 265 D     | 7.05271.08.0     |
| 025 906 265       | 7.02604.01.0     |
| 026 103 501 B     | 85 957 694       |
| 026 103 521 B     | 85 958 694       |
| 026 105 431       | 87 323 690       |
| 026 105 431       | 87 324 690       |
| 026 107 065 A     | 93 872 600       |
| 026 107 065 B     | 93 928 600       |
| 026 107 065 C     | 93 875 600       |
| 026 107 065 D     | 93 928 600       |
| 026 107 065 H     | 93 875 600       |
| 026 107 065 M     | 93 872 600       |
| 026 107 065 P     | 93 928 600       |
| 026 107 065 Q     | 93 875 600       |
| 026 107 065 R     | 93 928 600       |
| 026 107 071 A     | 93 872 610       |
| 026 107 071 D     | 93 928 610       |
| 026 107 071 M     | 93 872 610       |
| 026 107 071 N     | 93 876 610       |



| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 026 107 071 P     | 93 928 610       |
| 026 107 071 R     |                  |
| 026 107 081 A     | 93 872 620       |
| 026 107 081 B     | 93 928 620       |
| 026 107 081 D     |                  |
| 026 107 081 H     | 93 876 620       |
| 026 107 081 M     | 93 872 620       |
| 026 107 081 N     | 93 876 620       |
| 026 107 081 P     | 93 928 620       |
| 026 107 081 R     |                  |
| 026 107 091 R     | 93 928 630       |
| 026 109 101A      | 50 006 395       |
| 026 109 101M      | 50 006 397       |
| 026 109 601 C     | 39136            |
| 026 109 601 F     |                  |
| 026 109 601A      |                  |
| 026 109 611A      | 331106           |
| 026 121 005 A     | 50 005 148       |
| 026 121 005 A     | 7.07152.46.0     |
| 026 121 005 C     | 50 005 148       |
| 026 121 005 C     | 7.07152.46.0     |
| 026 121 005 E     | 50 005 148       |
| 026 121 005 E     | 7.07152.46.0     |
| 026 121 005 F     | 50 005 155       |
| 026 121 005 FV    |                  |
| 026 121 005 FX    |                  |
| 026 121 005 G     | 50 005 148       |
| 026 121 005 G     | 7.07152.46.0     |
| 026 121 005 H     | 50 005 148       |
| 026 121 005 H     | 7.07152.46.0     |
| 026 121 005 K     | 50 005 155       |
| 026 121 005 L     |                  |
| 026 121 010       | 50 005 151       |
| 026 121 010       | 7.07152.46.0     |
| 026 121 010 C     | 50 005 151       |
| 026 121 010 C     | 7.07152.46.0     |
| 026 121 010 CV    | 50 005 151       |
| 026 121 010 CV    | 7.07152.46.0     |
| 026 121 010 CX    | 50 005 151       |
| 026 121 010 CX    | 7.07152.46.0     |
| 026 121 010 F     | 50 005 151       |
| 026 121 010 F     | 7.07152.46.0     |
| 026 121 010 FV    | 50 005 151       |
| 026 121 010 FV    | 7.07152.46.0     |
| 026 121 010 FX    | 50 005 151       |
| 026 121 010 FX    | 7.07152.46.0     |
| 026 121 010 V     | 50 005 151       |
| 026 121 010 V     | 7.07152.46.0     |
| 026 121 010 X     | 50 005 151       |
| 026 121 010 X     | 7.07152.46.0     |
| 026 127 025       | 7.02242.10.0     |
| 026 127 025A      |                  |
| 026 198 151 A     | 80 00010 1 3 000 |
| 026 198 151 B     | 80 00010 1 2 000 |
| 026 198 153 B     | 80 00010 1 2 025 |
| 026 198 155 A     | 80 00010 1 3 050 |
| 026 198 155 B     | 80 00010 1 2 050 |
| 026 198 155 B     | 80 00450 1 0 025 |
| 026 198 421       | 78 635 600       |
| 026 906 283 D     | 7.01805.01.0     |
| 026 906 283 G     |                  |
| 026 906 283 H     |                  |
| 026 906 283 J     |                  |
| 026105561B        | 87 581 600       |
| 0261071033211     | 97 328 600       |
| 026109101Q        | 50 007 594       |
| 0261981812        | 80 00394 1 0 000 |
| 027 107 081       | 93 117 610       |

| <b>REF-No.</b>    | <b>ITEM No.</b>  |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 027 109 601 C     | 33125            |
| 027 109 611 B     | 33050            |
| 027 109 611 C     |                  |
| 027 109 611 D     |                  |
| 027 109 651       | RK-7H            |
| 027 115 105       | 7.07919.08.0     |
| 027 115 105 E     |                  |
| 028 103 351       | 50 003 069       |
| 028 103 351 D     |                  |
| 028 103 351 M     | 50 003 107       |
| 028 105 431 C     | 77 214 690       |
| 028 105 431 C     | 77 291 690       |
| 028 105 431 D     | 77 150 690       |
| 028 105 431 D     | 77 151 690       |
| 028 105 431 E     | 77 150 690       |
| 028 105 431 E     | 77 151 690       |
| 028 105 701       | 77 213 600       |
| 028 105 701 J     |                  |
| 028 107 065 BC    | 94 427 700       |
| 028 107 065 BS    |                  |
| 028 107 065 CA    | 94 428 700       |
| 028 107 065 CB    |                  |
| 028 107 065 CC    | 91 429 600       |
| 028 107 065 CF    | 91 386 600       |
| 028 107 065 F     |                  |
| 028 107 065 H     | 91 429 600       |
| 028 107 071       | 91 386 610       |
| 028 107 071 H     | 91 429 610       |
| 028 107 081       | 91 386 620       |
| 028 107 081 BJ    |                  |
| 028 107 081 F     |                  |
| 028 107 081 H     | 91 429 620       |
| 028 107 091 F     | 91 386 630       |
| 028 107 101 H     | 91 386 600       |
| 028 107 101 J     |                  |
| 028 107 101 N     |                  |
| 028 107 105 A     | 91 386 610       |
| 028 107 105 B     |                  |
| 028 107 105 D     |                  |
| 028 107 107 A     | 91 386 620       |
| 028 107 107 B     |                  |
| 028 107 107 D     |                  |
| 028 107 107 K     | 91 429 620       |
| 028 109 101 D     | 50 006 203       |
| 028 109 101 E     | 50 006 204       |
| 028 109 101 F     | 50 006 205       |
| 028 109 101 G     | 50 006 203       |
| 028 109 601 B     | 39395            |
| 028 109 601 D     | 39486            |
| 028 109 601 H     | 39423            |
| 028 109 601 J     | 39502            |
| 028 109 601A      | 39423            |
| 028 109 611 E     | 39474            |
| 028 109 611 K     | 39503            |
| 028 109 611G      | 331143           |
| 028 115 105 G     | 50 005 806       |
| 028 117 021 E     | 7.09269.31.0     |
| 028 117 021 H     |                  |
| 028 121 004       | 50 005 158       |
| 028 121 004 V     |                  |
| 028 121 004 X     |                  |
| 028 145 101 A     | 7.24808.51.0     |
| 028 145 101 F     |                  |
| 028 198 151       | 80 00008 1 0 000 |
| 028 198 151 A     |                  |
| 028 198 151 B     |                  |
| 028 198 155       | 80 00008 1 0 050 |
| 028 906 283 A     | 7.21895.55.0     |
| 028 906 283 F     |                  |

| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 028 906 283 H     | 7.01805.01.0     |
| 028 906 283 J     | 7.21895.55.0     |
| 028 906 283 Q     | 7.01805.01.0     |
| 028 906 461       | 7.22684.18.0     |
| 028 906 461 X     |                  |
| 030 105 431 B     | 77 199 690       |
| 030 105 707 G     | 87 701 610       |
| 030 107 065 A     | 93 896 600       |
| 030 107 065 AJ    | 92 228 600       |
| 030 107 065 CM    | 99 679 600       |
| 030 107 065 D     | 93 896 600       |
| 030 107 065 R     | 92 228 600       |
| 030 107 081 R     | 92 228 620       |
| 030 109 101 AH    | 50 006 385       |
| 030 109 101 AM    | 50 006 380       |
| 030 109 101 BG    | 50 006 381       |
| 030 109 423       | 50 006 415       |
| 030 109 423 A     |                  |
| 030 109 423 B     |                  |
| 030 109 601       | 39262            |
| 030 109 601 AG    | 39542            |
| 030 109 601 AH    | 39530            |
| 030 109 601 B     | 33046            |
| 030 109 601 C     |                  |
| 030 109 601 D     |                  |
| 030 109 601 F     |                  |
| 030 109 601 G     | 39360            |
| 030 109 601N      | 390058           |
| 030 109 611 A     | 39114            |
| 030 109 611 N     | 39515            |
| 030 115 105 B     | 7.06595.12.0     |
| 030 115 105 N     |                  |
| 030 115 105 P     |                  |
| 030 121 005 N     | 50 005 139       |
| 030 121 005 NV    |                  |
| 030 121 005 NX    |                  |
| 030 121 005 S     | 50 005 137       |
| 030 121 008 A     |                  |
| 030 121 008 C     |                  |
| 030 121 008 CX    |                  |
| 030 121 008 D     | 50 005 139       |
| 030 121 008 DX    |                  |
| 030 127 025       | 7.02242.26.0     |
| 030 133 064 D     | 7.03703.37.0     |
| 030 133 064 F     | 7.03703.36.0     |
| 030 906 262 L     | 7.05270.99.0     |
| 030 906 262 N     |                  |
| 030 906 265 BD    | 7.05270.90.0     |
| 030 906 265 BH    | 7.05271.40.0     |
| 030 906 265 BN    | 7.05270.87.0     |
| 030 906 265 CB    | 7.05271.04.0     |
| 030 906 265 T     | 7.05270.86.0     |
| 032 105 701 H     | 77 307 600       |
| 032 109 101 N     | 50 006 383       |
| 032 109 101 S     | 50 006 382       |
| 032 109 601 G     | 39367            |
| 032 109 611 G     | 39467            |
| 032 906 265 G     | 7.05271.05.0     |
| 032105701L        | 77 307 600       |
| 032198151D        | 80 00261 1 0 000 |
| 033 105 707       | 87 464 610       |
| 033 198 151       | 80 00008 1 0 000 |
| 033 198 155       | 80 00008 1 0 050 |
| 034 105 505       | 77 206 620       |
| 034 109 309       | 50 006 460       |
| 034 109 309 AC    |                  |
| 034 109 309 AD    |                  |
| 034 109 309 N     |                  |
| 034 198 491 A     | 77 209 602       |

| REF-No.           | ITEM No.     |
|-------------------|--------------|
| <b>VOLKSWAGEN</b> |              |
| 034 198 491 A     | 77 233 602   |
| 034 198 491 D     | 77 209 602   |
| 034 198 501       | 77 206 600   |
| 034 198 503       | 77 206 610   |
| 035 109 601 C     | 33022        |
| 035 109 601 J     | 33282        |
| 035 109 601 K     |              |
| 035 109 601H      | 3363         |
| 035 109 611 F     | 33023        |
| 035 133 533 A     | 7.02604.01.0 |
| 035 198 421       | 78 639 600   |
| 035 198 451       | 87 461 600   |
| 035 198 453       | 87 461 610   |
| 035 198 455       | 87 461 620   |
| 035 198 457       | 87 461 630   |
| 035 198 503       | 87 455 610   |
| 035 198 505       | 87 455 620   |
| 035 906 265       | 7.02604.01.0 |
| 035 906 265 A     |              |
| 035 906 265 B     |              |
| 035 906 265 C     |              |
| 036 107 065 A     | 93 896 600   |
| 036 107 065 AM    | 99 562 600   |
| 036 107 103 CK    |              |
| 036 107 107 CK    | 99 562 620   |
| 036 109 101AG     | 50 007 637   |
| 036 109 101DH     | 50 007 636   |
| 036 109 309 D     | 50 006 138   |
| 036 109 309 F     |              |
| 036 109 411       | 50 006 142   |
| 036 109 411 C     |              |
| 036 109 411 D     |              |
| 036 109 423 A     | 50 006 415   |
| 036 109 423 D     |              |
| 036 109 601 AD    | 39522        |
| 036 109 601 AK    |              |
| 036 109 601 AL    |              |
| 036 109 601 S     |              |
| 036 109 611 AE    | 39523        |
| 036 109 611 K     |              |
| 036 109 611 L     | 331038       |
| 036 115 105 B     | 7.06595.12.0 |
| 036 115 105 D     |              |
| 036 121 005 B     | 50 005 154   |
| 036 121 005 B     | 7.07152.34.0 |
| 036 121 005 E     | 50 005 154   |
| 036 121 005 E     | 7.07152.34.0 |
| 036 121 005 EV    |              |
| 036 121 005 EX    |              |
| 036 121 005 Q     | 50 005 154   |
| 036 121 005 Q     | 7.07152.34.0 |
| 036 121 005 QX    | 50 005 154   |
| 036 121 005 QX    | 7.07152.34.0 |
| 036 121 005 R     |              |
| 036 121 005 S     | 50 005 154   |
| 036 121 005 S     | 7.07152.34.0 |
| 036 121 005 SV    |              |
| 036 121 005 SX    |              |
| 036 121 008 K     |              |
| 036 121 008 L     |              |
| 036 121 008 LV    |              |
| 036 121 008 LX    |              |
| 036 121 008 M     | 50 005 154   |
| 036 121 008 M     | 7.07152.34.0 |
| 036 121 008 MX    |              |
| 036 121 008K      | 50 005 154   |
| 036 121 008L      |              |
| 036 121 008LX     |              |
| 036 121 011 E     | 7.07152.34.0 |

## COMPARISON LIST

| REF-No.           | ITEM No.     |
|-------------------|--------------|
| <b>VOLKSWAGEN</b> |              |
| 036 906 262 D     | 7.05271.05.0 |
| 037 107 065 GP    | 99 850 600   |
| 037 107 071 M     | 93 928 610   |
| 037 121 005 B     | 50 005 148   |
| 037 121 005 C     |              |
| 037 121 005 C     | 7.07152.46.0 |
| 037 121 008 C     | 50 005 137   |
| 037 121 010       | 50 005 151   |
| 037 121 010       | 7.07152.46.0 |
| 037 121 010 A     | 50 005 151   |
| 037 121 010 A     | 7.07152.46.0 |
| 037 121 010 AX    | 50 005 151   |
| 037 121 010 AX    | 7.07152.46.0 |
| 037 121 010 B     |              |
| 037 121 010 BX    |              |
| 037 121 010 C     | 50 005 148   |
| 037 121 010 C     | 7.07152.46.0 |
| 037 121 010 CX    | 50 005 148   |
| 037 121 010 CX    | 7.07152.46.0 |
| 037 133 035 C     | 7.22017.52.0 |
| 037 133 035 H     |              |
| 037 133 064       | 7.03703.05.0 |
| 037 906 265 AB    | 7.05270.88.0 |
| 037 906 265 AD    | 7.05270.96.0 |
| 037 906 283 A     | 7.22402.03.0 |
| 037 906 283 B     | 7.02461.01.0 |
| 037 906 283 C     | 7.22880.01.0 |
| 037 906 461 C     | 7.07759.02.0 |
| 037 906 461 CX    |              |
| 038 103 351 D     | 50 003 131   |
| 038 107 065 AA    | 94 427 700   |
| 038 107 065 AB    | 94 428 700   |
| 038 107 065 AT    | 99 562 600   |
| 038 107 065 CA    | 99 842 600   |
| 038 107 065 CB    | 99 843 600   |
| 038 107 065 CC    | 99 842 600   |
| 038 107 065 CD    | 99 843 600   |
| 038 107 065 DH    | 99 842 600   |
| 038 107 065 DJ    | 99 843 600   |
| 038 107 065 FA    | 99 850 600   |
| 038 107 065 FB    | 99 851 600   |
| 038 107 065 FE    | 99 850 600   |
| 038 107 065 FF    | 99 851 600   |
| 038 107 065 FG    | 99 850 600   |
| 038 107 065 FH    | 99 851 600   |
| 038 107 065 FJ    | 99 850 600   |
| 038 107 065 FK    | 99 851 600   |
| 038 107 065 FL    | 99 842 600   |
| 038 107 065 FM    | 99 843 600   |
| 038 107 065 FN    | 99 842 600   |
| 038 107 065 FP    | 99 843 600   |
| 038 107 065 GA    | 99 850 600   |
| 038 107 065 GB    | 99 851 600   |
| 038 107 065 GC    | 99 850 600   |
| 038 107 065 GD    | 99 851 600   |
| 038 107 065 GG    | 99 850 600   |
| 038 107 065 GH    | 99 851 600   |
| 038 107 065 GN    | 99 850 600   |
| 038 107 065 GP    | 99 851 600   |
| 038 107 065 KE    | 99 850 600   |
| 038 107 065 KF    | 99 851 600   |
| 038 109 101 R     | 50 006 304   |
| 038 109 309 A     | 50 006 418   |
| 038 109 309 B     |              |
| 038 109 309 C     |              |
| 038 109 601 B     | 331033       |
| 038 109 601 E     | 331123       |
| 038 109 611 B     | 331034       |

| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 038 109 611 E     | 331124           |
| 038 109 611 F     | 331034           |
| 038 121 011 C     | 7.07152.12.0     |
| 038 121 011 CX    |                  |
| 038 121 011 D     |                  |
| 038 121 011 DX    |                  |
| 038 121 011 G     |                  |
| 038 121 011 GX    |                  |
| 038 121 011 H     |                  |
| 038 121 011 HX    |                  |
| 038 121 011 J     |                  |
| 038 121 011 JX    |                  |
| 038 121 011 K     |                  |
| 038 121 011 KX    |                  |
| 038 131 501       | 7.22477.10.0     |
| 038 131 501 AG    |                  |
| 038 131 501 AQ    | 7.24809.19.0     |
| 038 131 501 BB    | 7.22477.10.0     |
| 038 131 501 C     |                  |
| 038 131 501 D     | 7.24809.19.0     |
| 038 131 501 G     |                  |
| 038 145 209       | 7.02551.20.0     |
| 038 145 209 A     |                  |
| 038 145 209 C     |                  |
| 038 145 209 E     |                  |
| 038 145 209 H     |                  |
| 038 145 209 K     |                  |
| 038 145 209 N     |                  |
| 038 145 209 Q     |                  |
| 038 145 209 Q     | 7.24807.17.0     |
| 038 198 151       | 80 00725 1 0 000 |
| 038 906 461 B     | 7.22684.15.0     |
| 038 906 461 C     | 7.22684.18.0     |
| 038 906 461 D     |                  |
| 038109527AF       | 50 007 650       |
| 039 906 265       | 7.02604.01.0     |
| 03C 109 601 J     | 39522            |
| 03C 109 601 M     |                  |
| 03C 109 611 G     | 39523            |
| 03C 109 611 R     |                  |
| 03C 109 612       |                  |
| 03C 121 008 FX    | 7.07152.34.0     |
| 03D 906 265       | 7.05271.05.0     |
| 03D 906 265 B     |                  |
| 03D 906 265 C     |                  |
| 03G 103 351 C     | 50 003 131       |
| 03L 121 011 B     | 7.07152.12.0     |
| 03L 121 011 BX    |                  |
| 03L 121 011 G     |                  |
| 03L 121 011 GV    |                  |
| 03L 121 011 GX    |                  |
| 041198183         | 80 00394 1 0 025 |
| 041198185         | 80 00394 1 0 050 |
| 043 109 611       | 33016            |
| 043 906 091       | 7.21287.53.0     |
| 044 107 065 G     | 90 942 600       |
| 044 107 065 H     |                  |
| 044 107 081       | 90 942 620       |
| 044 107 103 L     | 90 942 600       |
| 044 107 107 L     | 90 942 620       |
| 044 198 151       | 80 00264 1 0 000 |
| 045 121 011 F     | 7.07152.11.0     |
| 045 121 011 FV    |                  |
| 045 121 011 FX    |                  |
| 045 121 011 H     |                  |
| 045 121 011 HV    |                  |
| 045 121 011 HX    |                  |
| 045 121 011B      | 50 005 556       |
| 045 128 063 G     | 7.03703.88.0     |
| 045 906 461       | 7.22684.14.0     |

| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 046 109 101K      | 50 006 283       |
| 046 109 601G      | 39423            |
| 046 109 601J      |                  |
| 046 109 611 C     | 331142           |
| 046 109 611 E     |                  |
| 046 109 611 F     |                  |
| 046 905 291 A     | 7.05817.00.0     |
| 047 133 061 G     | 7.03703.11.0     |
| 047 198 151 A     | 80 00577 1 0 000 |
| 048 105 431       | 77 198 690       |
| 048 109 601 A     | 33313            |
| 048 109 611 A     | 33048            |
| 048 109 611B      | 33416            |
| 049 109 601J      | 39423            |
| 049 115 105 A     | 7.07919.08.0     |
| 049 198 155 B     | 80 00009 1 1 050 |
| 049 198 155 F     |                  |
| 049 198 157 A     | 80 00009 1 1 100 |
| 049 198 157 B     |                  |
| 049 198 157 F     |                  |
| 050 109 101A      | 50 006 398       |
| 050 109 309       | 50 006 417       |
| 050 109 309 A     |                  |
| 050 109 309 H     |                  |
| 050 109 309 J     |                  |
| 050 121 010       | 50 005 156       |
| 050 121 010 A     |                  |
| 050 121 010 C     |                  |
| 050 121 010 CX    |                  |
| 050 133 534 A     | 7.22017.50.0     |
| 050 906 265       | 7.02604.01.0     |
| 051 109 022       | 50 006 306       |
| 051 109 022 B     |                  |
| 051 109 601 B     | 33308            |
| 051 906 265 C     | 7.02604.01.0     |
| 051 906 265 E     |                  |
| 052 198 151 F     | 80 00250 1 1 000 |
| 052 198 501       | 87 701 600       |
| 052 198 503       | 87 701 610       |
| 052 198 505       | 87 701 620       |
| 053 107 311 B     | 80 00457 1 0 000 |
| 053 109 611       | 33048            |
| 054 906 267       | 7.21483.54.0     |
| 054 906 267 A     |                  |
| 055 115 105       | 7.07919.08.0     |
| 055 115 105 D     |                  |
| 056 109 311 A     | 50 007 621       |
| 056 109 651       | RK-8             |
| 056 127 025A      | 7.02242.10.0     |
| 056 127 025B      |                  |
| 056 127 025C      |                  |
| 056 198 451 A     | 87 722 600       |
| 056 198 453 A     | 87 722 610       |
| 056 198 455 A     | 87 722 620       |
| 056 198 455 B     | 87 421 620       |
| 056 198 457 A     | 87 722 630       |
| 056 198 457 B     | 87 421 630       |
| 057 198 491       | 77 850 600       |
| 058 107 065 F     | 99 933 600       |
| 058 109 021 B     | 50 006 307       |
| 058 109 021 M     | 50 007 581       |
| 058 109 021K      | 50 007 579       |
| 058 109 022 B     | 50 006 308       |
| 058 109 022 C     | 50 007 580       |
| 058 109 309 A     | 50 006 426       |
| 058 109 309 B     | 50 006 425       |
| 058 109 309 E     | 50 006 426       |
| 058 109 309 F     | 50 006 425       |
| 058 109 309 J     |                  |



| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 058 109 309 K     | 50 006 426       |
| 058 109 601 C     | 33413            |
| 058 109 601 P     |                  |
| 058 109 611 E     | 33394            |
| 058 109 611 M     | 331107           |
| 058 115 105 A     | 7.07919.18.0     |
| 058 115 105 B     |                  |
| 058 115 105 C     |                  |
| 058 131 101       | 7.22560.42.0     |
| 058 131 101 B     |                  |
| 058 133 063 E     | 7.03703.04.0     |
| 058 133 063 H     |                  |
| 058 133 471       | 7.22184.40.0     |
| 058 133 471 X     |                  |
| 058 133 517 B     | 7.10014.00.0     |
| 058 905 291 A     | 7.05817.01.0     |
| 058 905 291 B     |                  |
| 058 905 291 D     | 7.05817.05.0     |
| 058 906 265       | 7.05270.95.0     |
| 058 906 265 B     | 7.05271.21.0     |
| 059 109 021 BP    | 50 006 300       |
| 059 109 021 BQ    | 50 006 301       |
| 059 109 021 K     | 50 006 300       |
| 059 109 021 L     | 50 006 301       |
| 059 109 021 P     |                  |
| 059 109 021 Q     | 50 006 300       |
| 059 109 022 BC    | 50 006 303       |
| 059 109 022 BD    | 50 006 302       |
| 059 109 022 K     | 50 006 303       |
| 059 109 022 L     | 50 006 302       |
| 059 109 022 P     |                  |
| 059 109 022 Q     | 50 006 303       |
| 059 109 075 D     | 50 006 488       |
| 059 109 075 E     |                  |
| 059 109 444       | 50 006 410       |
| 059 109 521 B     | 50 006 411       |
| 059 109 521 C     |                  |
| 059 109 521 E     |                  |
| 059 109 601 B     | 331055           |
| 059 109 601 C     |                  |
| 059 109 611 B     | 331056           |
| 059 121 004 B     | 50 005 168       |
| 059 121 004 C     |                  |
| 059 121 004 D     |                  |
| 059 121 004 E     |                  |
| 059 121 004 EX    |                  |
| 059 198 121 E     | 80 00515 1 0 000 |
| 059 198 151 H     |                  |
| 059 906 461 A     | 7.22684.14.0     |
| 059 906 461 B     | 7.22684.10.0     |
| 059 906 461 BX    |                  |
| 059 906 461 E     | 7.22684.14.0     |
| 059 906 461 EX    |                  |
| 059 906 627 A     | 7.21903.49.0     |
| 059 906 627 C     | 7.22903.16.0     |
| 060 906 089       | 7.21440.51.0     |
| 065 107 065 N     | 93 876 600       |
| 065 107 065 R     |                  |
| 065 107 071 R     | 93 876 610       |
| 065 107 081 R     | 93 876 620       |
| 068 103 101 D     | 90 732 960       |
| 068 103 101 E     | 93 260 600       |
| 068 103 265 CX    | 50 003 358       |
| 068 103 265 DX    |                  |
| 068 103 265EX     |                  |
| 068 107 065 AB    | 93 260 600       |
| 068 107 065 AH    |                  |
| 068 107 065 AJ    |                  |

# COMPARISON LIST

| REF-No.           | ITEM No.     |
|-------------------|--------------|
| <b>VOLKSWAGEN</b> |              |
| 068 107 065 AL    | 90 732 600   |
| 068 107 065 AP    |              |
| 068 107 065 AT    |              |
| 068 107 065 BA    | 93 260 600   |
| 068 107 065 BC    |              |
| 068 107 065 BD    | 90 732 600   |
| 068 107 065 BE    |              |
| 068 107 065 C     |              |
| 068 107 065 D     | 93 260 600   |
| 068 107 065 E     |              |
| 068 107 065 F     |              |
| 068 107 065 H     |              |
| 068 107 065 N     | 90 732 600   |
| 068 107 071 AA    | 93 260 620   |
| 068 107 081 AA    | 90 732 610   |
| 068 107 081 AB    |              |
| 068 107 081 AG    | 93 260 610   |
| 068 107 081 AP    | 90 732 610   |
| 068 107 081 BB    | 93 260 610   |
| 068 107 081 BD    | 90 732 610   |
| 068 107 081 C     |              |
| 068 107 081 D     | 93 260 610   |
| 068 107 081 F     |              |
| 068 107 081 J     | 90 732 610   |
| 068 107 081 K     | 93 260 610   |
| 068 107 081 T     | 90 732 610   |
| 068 107 091 AB    | 90 732 620   |
| 068 107 091 AJ    | 93 260 610   |
| 068 107 091 AJ    | 93 260 620   |
| 068 107 091 AP    | 90 732 620   |
| 068 107 091 AQ    | 93 260 620   |
| 068 107 091 B     | 90 732 620   |
| 068 107 091 BA    |              |
| 068 107 091 BB    | 93 260 620   |
| 068 107 091 BD    | 90 732 620   |
| 068 107 091 BE    |              |
| 068 107 091 C     |              |
| 068 107 091 D     | 93 260 620   |
| 068 107 091 F     | 90 732 620   |
| 068 107 091 F     | 93 260 620   |
| 068 107 091 J     | 90 732 620   |
| 068 107 091 K     | 93 260 620   |
| 068 107 091 T     | 90 732 620   |
| 068 107 107 AC    | 90 732 610   |
| 068 107 109 AC    | 90 732 620   |
| 068 107 165 M     | 90 732 600   |
| 068 107 600       |              |
| 068 109 101       | 50 006 211   |
| 068 109 101 L     | 50 006 214   |
| 068 109 101B      | 50 006 211   |
| 068 109 101D      |              |
| 068 109 601 C     | 33028        |
| 068 109 601 D     | 4906         |
| 068 109 601 L     | 39183        |
| 068 109 601 N     | 331103       |
| 068 109 611 L     | 331102       |
| 068 115 105 BK    | 50 005 806   |
| 068 117 021 B     | 7.09269.27.0 |
| 068 121 005 A     | 50 005 148   |
| 068 121 005 A     | 7.07152.46.0 |
| 068 121 010 A     | 50 005 151   |
| 068 121 010 A     | 7.07152.46.0 |
| 068 121 010 AX    | 50 005 151   |
| 068 121 010 AX    | 7.07152.46.0 |

| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 068 145 101 A     | 7.24808.50.0     |
| 068 145 101 AX    |                  |
| 068 145 101 B     |                  |
| 068 145 101 BX    |                  |
| 068 145 101 C     |                  |
| 068 145 101 CX    |                  |
| 068 145 101 D     |                  |
| 068 145 101 E     |                  |
| 068 145 101 EX    |                  |
| 068 145 101 G     |                  |
| 068 145 101 GX    |                  |
| 068 198 151       | 90 732 600       |
| 068 198 155 A     | 80 00006 1 1 050 |
| 068 198 491       | 87 722 600       |
| 068 198 493       | 77 152 610       |
| 068 198 493       | 87 722 610       |
| 068 198 495       | 77 152 620       |
| 068 198 495       | 87 722 620       |
| 068 198 497       | 77 152 630       |
| 068 198 497       | 87 722 630       |
| 068 198 501       | 87 464 600       |
| 068 198 503       | 87 464 610       |
| 068 198 505       | 87 464 620       |
| 068 198 507       | 87 464 630       |
| 068107107E        | 93 260 600       |
| 069 103 101 A     | 90 732 960       |
| 069 105 431 A     | 87 342 690       |
| 069 105 431 A     | 87 344 690       |
| 069 107 065       | 93 260 600       |
| 069 107 065 A     | 90 732 600       |
| 069 107 065 B     |                  |
| 069 107 065 C     | 93 260 600       |
| 069 107 065 F     | 90 732 600       |
| 069 107 065 M     |                  |
| 069 107 065 P     |                  |
| 069 107 081       | 93 260 610       |
| 069 107 081 A     | 90 732 610       |
| 069 107 081 BA    |                  |
| 069 107 081 D     | 93 260 610       |
| 069 107 081 E     |                  |
| 069 107 081 M     | 90 732 610       |
| 069 107 081 P     |                  |
| 069 107 091       | 93 260 620       |
| 069 107 091 A     | 90 732 620       |
| 069 107 091 D     | 93 260 620       |
| 069 107 091 E     |                  |
| 069 107 091 M     | 90 732 620       |
| 069 107 091 P     |                  |
| 069 109 101P      | 50 006 216       |
| 069 109 601 D     | 33044            |
| 069 109 601 F     | 39123            |
| 069 109 601 H     | 39143            |
| 069 198 501 A     | 87 463 600       |
| 069 198 503 A     | 87 463 610       |
| 069 198 505 A     | 87 463 620       |
| 069 198 507 A     | 87 463 630       |
| 06A 107 065 J     | 99 933 600       |
| 06A 107 065 N     | 99 792 600       |
| 06A 109 601E      | 33403            |
| 06A 115 105       | 7.07919.01.0     |
| 06A 115 105 A     |                  |
| 06A 115 105 B     |                  |
| 06A 115 105 C     |                  |
| 06A 115 105 D     |                  |
| 06A 115 105 H     |                  |

| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 06A 121 011 C     | 7.07152.18.0     |
| 06A 121 011 E     |                  |
| 06A 121 011 F     |                  |
| 06A 121 011 FX    |                  |
| 06A 121 011 G     |                  |
| 06A 121 011 H     |                  |
| 06A 121 011 HV    |                  |
| 06A 121 011 HX    |                  |
| 06A 121 011 L     |                  |
| 06A 121 011 LV    |                  |
| 06A 121 011 LX    |                  |
| 06A 121 011 T     |                  |
| 06A 121 011 TX    |                  |
| 06A 121 012       |                  |
| 06A 121 012 D     |                  |
| 06A 121 012 E     |                  |
| 06A 121 012 G     |                  |
| 06A 121 012 GX    |                  |
| 06A 121 012 X     |                  |
| 06A 131 102       | 7.22769.73.0     |
| 06A 131 102 A     |                  |
| 06A 131 102 F     |                  |
| 06A 131 102 H     |                  |
| 06A 131 351 B     | 7.22778.96.0     |
| 06A 131 351 F     |                  |
| 06A 133 064 J     | 7.03703.35.0     |
| 06A 133 064 K     |                  |
| 06A 133 064 M     | 7.03703.14.0     |
| 06A 905 291 B     | 7.05817.07.0     |
| 06A 906 262 AF    | 7.05271.24.0     |
| 06A 906 262 AK    | 7.05271.21.0     |
| 06A 906 262 AL    |                  |
| 06A 906 262 AN    | 7.05271.24.0     |
| 06A 906 262 AR    | 7.05271.01.0     |
| 06A 906 262 BB    | 7.05270.99.0     |
| 06A 906 262 BC    | 7.05271.24.0     |
| 06A 906 262 BH    |                  |
| 06A 906 262 DK    |                  |
| 06A 906 265 AM    | 7.05271.04.0     |
| 06A 906 265 AP    | 7.05271.03.0     |
| 06A 906 265 AP    | 7.05271.05.0     |
| 06A 906 265 E     | 7.05271.04.0     |
| 06A 906 265 F     | 7.05271.03.0     |
| 06A 906 265 P     |                  |
| 06A 906 461       | 7.22684.18.0     |
| 06A 906 461 A     | 7.22684.14.0     |
| 06A 906 461 C     |                  |
| 06A 906 461 D     | 7.22684.13.0     |
| 06A 906 461 DX    |                  |
| 06A 906 461 G     | 7.22684.10.0     |
| 06A 906 461 L     | 7.22684.15.0     |
| 06A 906 461 N     | 7.22684.18.0     |
| 06A 906 461 X     |                  |
| 06A 959 253       | 7.21851.31.0     |
| 06A 959 253 B     | 7.22738.08.0     |
| 06A 959 253 E     |                  |
| 06A198151D        | 80 00012 1 0 000 |
| 06B 107 065 N     | 40 434 600       |
| 06B 107 099 R     |                  |
| 06B 109 417 C     | 50 006 147       |
| 06B 109 601B      | 331057           |
| 06B 109 601D      |                  |
| 06B 109 601H      |                  |
| 06B 109 611 C     | 331058           |
| 06B 109 611 D     | 331107           |
| 06B 109 611B      | 331058           |
| 06B 121 011       | 50 005 130       |
| 06B 121 011       | 7.07152.40.0     |
| 06B 121 011 A     | 50 005 130       |
| 06B 121 011 A     | 7.07152.40.0     |

| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 06B 121 011 B     | 50 005 130       |
| 06B 121 011 B     | 7.07152.40.0     |
| 06B 121 011 BV    | 50 005 130       |
| 06B 121 011 BV    | 7.07152.40.0     |
| 06B 121 011 BX    | 50 005 130       |
| 06B 121 011 BX    | 7.07152.40.0     |
| 06B 121 011 C     | 50 005 130       |
| 06B 121 011 C     | 7.07152.40.0     |
| 06B 121 011 CV    | 50 005 130       |
| 06B 121 011 CV    | 7.07152.40.0     |
| 06B 121 011 CX    | 50 005 130       |
| 06B 121 011 CX    | 7.07152.40.0     |
| 06B 121 011 E     | 50 005 130       |
| 06B 121 011 E     | 7.07152.40.0     |
| 06B 121 011 EV    | 50 005 130       |
| 06B 121 011 EV    | 7.07152.40.0     |
| 06B 121 011 EX    | 50 005 130       |
| 06B 121 011 EX    | 7.07152.40.0     |
| 06B 121 011 H     | 50 005 130       |
| 06B 121 011 H     | 7.07152.40.0     |
| 06B 121 011 HV    | 50 005 130       |
| 06B 121 011 HV    | 7.07152.40.0     |
| 06B 121 011 HX    | 50 005 130       |
| 06B 121 011 HX    | 7.07152.40.0     |
| 06B 121 011 L     | 50 005 130       |
| 06B 121 011 L     | 7.07152.40.0     |
| 06B 121 011 LV    | 50 005 130       |
| 06B 121 011 LV    | 7.07152.40.0     |
| 06B 121 011 LX    | 50 005 130       |
| 06B 121 011 LX    | 7.07152.40.0     |
| 06B 121 011 M     | 50 005 130       |
| 06B 121 011 M     | 7.07152.40.0     |
| 06B 121 011 MX    | 50 005 130       |
| 06B 121 011 MX    | 7.07152.40.0     |
| 06B 121 011 N     | 50 005 130       |
| 06B 121 011 N     | 7.07152.40.0     |
| 06B 121 011 NV    | 50 005 130       |
| 06B 121 011 NV    | 7.07152.40.0     |
| 06B 121 011 NX    | 50 005 130       |
| 06B 121 011 NX    | 7.07152.40.0     |
| 06B 121 011 Q     | 50 005 130       |
| 06B 121 011 Q     | 7.07152.40.0     |
| 06B 121 011 QX    | 50 005 130       |
| 06B 121 011 QX    | 7.07152.40.0     |
| 06B 131 101 C     | 7.22560.43.0     |
| 06B 131 101 F     | 7.22778.99.0     |
| 06B 131 101 G     | 7.22560.43.0     |
| 06B 131 101 H     |                  |
| 06B 131 101 J     | 7.22778.99.0     |
| 06B 131 501       | 7.22785.20.0     |
| 06B 198 151 B     | 80 00588 1 0 000 |
| 06B 198 151 C     | 80 00498 1 1 000 |
| 06B 198 701 A     | 77 552 600       |
| 06B 198 701 B     |                  |
| 06B 906 265 A     | 7.05271.05.0     |
| 06B 906 265 B     | 7.05271.07.0     |
| 06B 906 265 E     | 7.05271.01.0     |
| 06C 906 265       | 7.05270.99.0     |
| 06C 906 265 A     |                  |
| 06C 906 265 C     | 7.05271.21.0     |
| 070 129 530       | 7.20469.51.0     |
| 071 107 065 B     | 91 033 600       |
| 071 107 065 C     |                  |
| 071 906 265       | 7.05270.87.0     |
| 071 906 461       | 7.22684.14.0     |
| 071 906 461 A     |                  |
| 073 109 601 D     | 33046            |
| 073 198 155       | 80 00006 1 1 050 |

| REF-No.           | ITEM No.     |
|-------------------|--------------|
| <b>VOLKSWAGEN</b> |              |
| 074 103 265 EX    | 50 003 415   |
| 074 103 351 C     | 50 003 115   |
| 074 109 101 B     | 50 006 216   |
| 074 109 101J      | 50 006 283   |
| 074 109 309       | 50 006 460   |
| 074 109 611       | 33049        |
| 074 121 004       | 50 005 551   |
| 074 121 004       | 7.07152.44.0 |
| 074 121 004 A     | 50 005 551   |
| 074 121 004 A     | 7.07152.44.0 |
| 074 121 004 AV    |              |
| 074 121 004 AX    |              |
| 074 121 004 B     |              |
| 074 121 004 BX    |              |
| 074 121 004 F     |              |
| 074 121 004 FX    |              |
| 074 121 004 V     | 50 005 551   |
| 074 121 004 V     | 7.07152.44.0 |
| 074 121 004 X     | 50 005 551   |
| 074 121 004 X     | 7.07152.44.0 |
| 074 121 005 M     |              |
| 074 121 005 MX    |              |
| 074 121 005 N     |              |
| 074 121 005 NV    |              |
| 074 145 100 D     | 7.22300.03.0 |
| 074 906 461       | 7.18221.51.0 |
| 074 906 461 B     | 7.22684.18.0 |
| 074 906 461 BX    |              |
| 075 107 065 A     | 90 732 600   |
| 075 107 065 F     |              |
| 075 107 081 A     | 90 732 610   |
| 075 107 091 A     | 90 732 620   |
| 075 107 101 H     | 93 260 600   |
| 076 198 501       | 87 462 600   |
| 076 198 503       | 87 462 610   |
| 076 198 505       | 87 462 620   |
| 076 198 507       | 87 462 630   |
| 077 906 262       | 7.05271.24.0 |
| 077 906 262 A     |              |
| 077 906 262 B     | 7.05271.21.0 |
| 077 906 262 D     | 7.05271.24.0 |
| 077 906 262 E     |              |
| 077 906 262 G     | 7.05271.01.0 |
| 077 906 265 AA    | 7.05270.97.0 |
| 077 906 265 AC    | 7.05271.24.0 |
| 077 906 265 AD    | 7.05271.01.0 |
| 077 906 265 AE    |              |
| 077 906 265 K     | 7.05270.95.0 |
| 077 906 265 L     |              |
| 077 906 265 R     |              |
| 077 906 265 T     | 7.05270.97.0 |
| 078 107 065 AA    | 99 949 600   |
| 078 107 065 AF    | 99 942 600   |
| 078 107 065 N     | 99 933 600   |
| 078 109 601A      | 33403        |
| 078 109 601B      |              |
| 078 109 601E      |              |
| 078 109 601F      |              |
| 078 109 611C      | 33416        |
| 078 117 021 A     | 7.09269.21.0 |
| 078 121 004 B     | 50 005 166   |
| 078 121 004 BV    |              |
| 078 121 004 BX    |              |
| 078 121 004 C     |              |
| 078 121 004 CV    |              |
| 078 121 004 CX    |              |
| 078 121 004 H     | 50 005 112   |
| 078 121 004 H     | 7.07152.45.0 |
| 078 121 004 HX    | 50 005 112   |

| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 078 121 004 HX    | 7.07152.45.0     |
| 078 121 004 J     | 50 005 112       |
| 078 121 004 J     | 7.07152.45.0     |
| 078 121 004 JV    | 50 005 112       |
| 078 121 004 JX    |                  |
| 078 121 004 JX    | 7.07152.45.0     |
| 078 121 004 L     | 50 005 112       |
| 078 121 004 Q     |                  |
| 078 121 004 Q     | 7.07152.45.0     |
| 078 121 004 QX    | 50 005 112       |
| 078 121 004 QX    | 7.07152.45.0     |
| 078 121 004 R     | 50 005 112       |
| 078 121 006       |                  |
| 078 121 006       | 7.07152.45.0     |
| 078 121 006 A     | 50 005 112       |
| 078 121 006 X     |                  |
| 078 121 006 X     | 7.07152.45.0     |
| 078 121 601       | 7.02074.75.0     |
| 078 131 101 AC    | 7.22560.40.0     |
| 078 131 101 AD    |                  |
| 078 131 101 F     |                  |
| 078 131 101 N     |                  |
| 078 131 102       | 7.22560.41.0     |
| 078 131 102 F     |                  |
| 078 131 102 L     |                  |
| 078 131 102 N     |                  |
| 078 131 102 Q     |                  |
| 078 133 534       | 7.22017.50.0     |
| 078 133 534 A     |                  |
| 078 133 534 C     |                  |
| 078 198 151       | 80 00012 1 0 000 |
| 078 198 421       | 79 274 600       |
| 078 198 421 A     | 79 296 600       |
| 078 198 491       | 77 850 600       |
| 078 906 265 H     | 7.05270.96.0     |
| 078 906 265 L     | 7.05270.88.0     |
| 078 906 265 M     | 7.05270.94.0     |
| 078 906 265 N     | 7.05270.95.0     |
| 078 906 265 P     |                  |
| 078 906 265 Q     |                  |
| 078 906 265 R     |                  |
| 078 906 283 A     | 7.22687.39.0     |
| 078 906 461 B     | 7.07759.39.0     |
| 078 906 601 D     | 7.21851.31.0     |
| 078 906 601 M     |                  |
| 079 131 101 AR    | 7.22560.43.0     |
| 07C 133 529 A     | 7.05817.05.0     |
| 07C 906 262 A     | 7.05270.99.0     |
| 07C 906 262 H     |                  |
| 07C 906 262 K     | 7.05271.24.0     |
| 07C 906 262 M     | 7.05271.01.0     |
| 07C 906 262 N     | 7.05271.24.0     |
| 07C 906 262 P     | 7.05271.01.0     |
| 07D 906 262 A     |                  |
| 07D 906 262 B     |                  |
| 07D 906 262 E     |                  |
| 100 906 001       | 7.21651.70.0     |
| 100 906 091       |                  |
| 113 109 651 A     | MK-8H            |
| 171 906 091 A     | 7.21659.70.0     |
| 191 611 933 D     | 7.05817.06.0     |
| 191 611 933 E     |                  |
| 191 906 090       | 7.22042.51.0     |
| 191 906 091 E     |                  |
| 191 906 092 A     | 7.21088.62.0     |
| 191 906 092 C     |                  |
| 191 906 092 G     |                  |
| 191 906 092 M     |                  |
| 1GD 919 051B      | 7.02550.61.0     |



| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 1H0 906 091D      | 7.02550.56.0     |
| 1H0 906 627       | 7.21903.70.0     |
| 1H0 906 627 A     | 7.21903.75.0     |
| 1H0 919 051C      | 7.02550.55.0     |
| 1H0 919 051D      |                  |
| 1H0 919 051Q      |                  |
| 1H0 919 651H      |                  |
| 1H0 919 651K      | 7.02550.57.0     |
| 1H0 919 651N      | 7.02550.55.0     |
| 1H0 919 651P      | 7.02550.57.0     |
| 1J0 906 283 B     | 7.02256.00.0     |
| 1J0 906 283 C     |                  |
| 1J0 906 627       | 7.02183.01.0     |
| 1J0 906 627 A     | 7.02184.01.0     |
| 1J0 919 051B      | 7.02550.54.0     |
| 1J0 919 051C      |                  |
| 1J0 919 051D      |                  |
| 1J0 919 051E      |                  |
| 1J0 919 051H      |                  |
| 1J0 919 051K      |                  |
| 1J0 919 087C      |                  |
| 1J0 919 087D      |                  |
| 1J0 919 087H      |                  |
| 1J0 919 087J      |                  |
| 1J0 919 133       | 3.32038.03.0     |
| 1J0 965 561       | 7.06740.00.0     |
| 1J0 965 561 A     |                  |
| 1JD 906 461       | 7.22684.10.0     |
| 1K0 906 283       | 7.02256.00.0     |
| 1K0 906 283 A     |                  |
| 1K0 906 627 D     | 7.02183.01.0     |
| 1K0 906 627 E     | 7.02184.01.0     |
| 1K0 998 262 D     | 7.05271.24.0     |
| 1K0 998 262 Q     | 7.05270.99.0     |
| 1K0 998 262 R     |                  |
| 1L0 919 051D      | 7.02550.55.0     |
| 251 906 091       | 7.21287.53.0     |
| 251 965 561 B     | 7.06740.04.0     |
| 25906265          | 7.02604.01.0     |
| 261071033211      | 97 328 600       |
| 28117021C         | 7.09269.31.0     |
| 2E0 906 283       | 7.02256.37.0     |
| 311 101 301 B     | 88 451 110       |
| 311 105 431 A     | 87 362 690       |
| 311 109 601       | 33009            |
| 311 109 612 A     | 33008            |
| 311 198 169 A     | 80 00267 1 0 000 |
| 311 198 173 A     | 80 00267 1 0 050 |
| 341 101 302       | 88 451 110       |
| 357 906 092 C     | 7.21088.62.0     |
| 377 906 051       | 7.18222.10.0     |
| 39906265          | 7.02604.01.0     |
| 3A0 201 542       | 7.20469.51.0     |
| 3A0 906 051       | 7.18222.10.0     |
| 3B0 919 051A      | 7.02550.62.0     |
| 3B0 919 051B      | 7.02550.54.0     |
| 3B0 919 051C      | 7.02550.62.0     |
| 3D0 965 561 A     | 7.06740.00.0     |
| 3D0 965 561 D     |                  |
| 431 906 091       | 7.21659.70.0     |
| 431 906 091 A     |                  |
| 431 906 091 B     |                  |
| 431 906 091 C     |                  |
| 431 906 091 D     |                  |

| REF-No.                | ITEM No.         |
|------------------------|------------------|
| <b>VOLKSWAGEN</b>      |                  |
| 443 906 087 BB         | 7.21651.70.0     |
| 443 906 087 BC         |                  |
| 443 906 087 BE         |                  |
| 443 906 091            |                  |
| 443 906 091 A          |                  |
| 443 906 091 E          |                  |
| 447 906 091            |                  |
| 447 906 091 A          |                  |
| 447 906 091 B          |                  |
| 447 906 091 C          |                  |
| 447 906 091 D          |                  |
| 447 906 091 J          |                  |
| 477 906 091 B          | 7.21659.70.0     |
| 4A0 820 675            | 7.05817.07.0     |
| 4B0 906 087 B          | 7.50107.50.0     |
| 4B0 906 087AN          | 7.02701.54.0     |
| 4B0 906 087AT          |                  |
| 4B0 906 087BB          |                  |
| 4B0 906 087E           | 7.50116.50.0     |
| 533 906 092 N          | 7.21088.62.0     |
| 533 906 092 P          |                  |
| 6N0 919 051 N          | 7.00468.86.0     |
| 6N0 919 051 R          |                  |
| 6N0 919 051E           | 7.02550.55.0     |
| 6N0 919 051J           |                  |
| 6N0 919 087 F          | 7.00468.86.0     |
| 6N0 919 087F           | 7.02550.54.0     |
| 6N0 919 087F           | 7.02550.57.0     |
| 6N0 919 673 B          | 7.00468.86.0     |
| 6Q0 919 051            | 7.02550.54.0     |
| 6U0 906 256 C          | 7.05270.86.0     |
| 6U0 906 265 B          |                  |
| 6U0 906 265 C          |                  |
| 6U0 906 265 D          |                  |
| 6X0 919 051C           | 7.02550.54.0     |
| 6X0 919 051E           |                  |
| 6X0 919 051G           |                  |
| 6X0 919 056            |                  |
| 6X0 919 056E           |                  |
| 6X0 919 056G           |                  |
| 6X0 919 087B           |                  |
| 7M0 906 265 C          | 7.05270.88.0     |
| 7M0 919 051H           | 7.02550.54.0     |
| 7M0 919 051J           |                  |
| 7M0 919 087B           |                  |
| 7M0 919 087D           | 7.02701.11.0     |
| 7M3 919 051            | 7.02550.54.0     |
| 7M3 919 051A           |                  |
| 7M3 919 051C           | 7.02701.11.0     |
| 810 906 091 C          | 7.21659.70.0     |
| 811 906 091            | 7.21538.50.0     |
| 867 906 091 B          |                  |
| 893 906 091            | 7.21659.70.0     |
| 893 906 091 A          | 7.21659.72.0     |
| 893 906 091 B          |                  |
| 893 906 091 E          |                  |
| 8A0 906 091            | 7.21538.50.0     |
| 8D0 906 089            | 7.50116.50.0     |
| 8D0 906 089D           |                  |
| 8E0 906 087 E          | 7.50107.50.0     |
| 8E0 906 087D           | 7.50116.50.0     |
| 8Z0 919 051            | 7.02550.54.0     |
| 8Z0 919 051A           |                  |
| 8Z0 919 051C           |                  |
| CP40239                | 50 006 415       |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| Z06A198151F            | 80 00012 1 0 000 |
| ZBA 198 165 B          | 80 00009 1 1 050 |
| ZBA 198 167 B          | 80 00009 1 1 100 |

## COMPARISON LIST

| REF-No.           | ITEM No.     |
|-------------------|--------------|
| <b>VOLKSWAGEN</b> |              |
| ZBA 198 453 A     | 87 722 610   |
| ZBA 198 455 A     | 87 722 620   |
| ZBA 198 457 A     | 87 722 630   |
| <b>VOLVO</b>      |              |
| 12 71 765         | 7.22299.03.0 |
| 1219142           | 7.02604.01.0 |
| 1257613           | 81-3310      |
| 1266006           | 7.21659.70.0 |
| 1270259           | 7.22701.05.0 |
| 1270391           | 81-47105     |
| 1270557           | 7.21857.59.0 |
| 1270558           |              |
| 1274367           | 7.02604.01.0 |
| 1274746           |              |
| 1275353           | 50 007 605   |
| 1275610           | 7.05270.61.0 |
| 1275749           | 7.07759.03.0 |
| 12757490          |              |
| 1276472           | 7.05817.10.0 |
| 1276951           | 7.02604.01.0 |
| 1306028           | 7.21659.70.0 |
| 1306500           |              |
| 1306831           |              |
| 1306932           | 7.21565.70.0 |
| 1317792           | 4730         |
| 1317792-8         |              |
| 13177928          |              |
| 1317793           | 4729         |
| 1317793-6         |              |
| 13177936          |              |
| 1326342           | 50 005 106   |
| 1326342-1         |              |
| 1328147           | 33044        |
| 1328147-2         |              |
| 13281472          |              |
| 1336517           | 7.21659.70.0 |
| 1336677           |              |
| 1336679           | 7.21565.70.0 |
| 1366490           | 47130        |
| 1366842           | 50 007 605   |
| 1366882           | 47130        |
| 1366882-7         |              |
| 13668827          |              |
| 1378162           | 7.18222.01.0 |
| 1378960           | 81-47113     |
| 1389447           | 7.21659.70.0 |
| 1389448           |              |
| 1389449           | 7.21565.70.0 |
| 1397641           | 47145        |
| 1397641-0         |              |
| 13976410          |              |
| 1677875           | RK-8H        |
| 20510747          | MK-8H        |
| 20774533          | 7.22701.08.0 |
| 232034            | 93 260 610   |
| 232035            | 93 260 620   |
| 241723            | 7.21565.70.0 |
| 245390            | 536226       |
| 245390-0          |              |
| 2453900           |              |
| 245802            | 538930       |
| 245802-4          |              |
| 2458024           |              |
| 270559            | 50 005 106   |
| 270559-8          |              |
| 270612            | 90 732 620   |
| 270642            | 90 732 610   |
| 271214            | 87 836 600   |
| 271214-9          |              |

## COMPARISON LIST

| REF-No.      | ITEM No.         |
|--------------|------------------|
| <b>VOLVO</b> |                  |
| 271215       | 87 836 610       |
| 271215-6     |                  |
| 271216       | 87 836 620       |
| 271216-4     |                  |
| 271218       | 87 779 610       |
| 271275       | 50 005 106       |
| 2712750      |                  |
| 271647       | 7.07152.01.0     |
| 271768       | 50 005 551       |
| 271768       | 7.07152.44.0     |
| 2717684      | 50 005 551       |
| 271830       | 50 005 106       |
| 271855       | 7.07152.01.0     |
| 271891       |                  |
| 271975       | 50 005 106       |
| 271986       | 7.07152.01.0     |
| 272032       | 93 260 600       |
| 272034       | 93 260 610       |
| 272035       | 93 260 620       |
| 272072       | 93 260 600       |
| 272085       | 90 732 600       |
| 272086       |                  |
| 272088       | 90 732 610       |
| 272089       | 90 732 620       |
| 272334       | 7.07152.07.0     |
| 2723340      |                  |
| 2723344      |                  |
| 272419       | 7.07152.44.0     |
| 272457       | 7.07152.01.0     |
| 272474       |                  |
| 272476       |                  |
| 272481       |                  |
| 274155       | 7.07152.44.0     |
| 274216       | 7.07152.01.0     |
| 275306       | 80 00272 1 0 000 |
| 275319       | 80 00038 1 1 000 |
| 275322       | 80 00230 1 0 000 |
| 275334       | 80 00272 1 0 000 |
| 275369       | 80 00349 1 0 000 |
| 275369-7     |                  |
| 285211       | 7.21565.70.0     |
| 30611232     | 7.05270.75.0     |
| 30611532     | 7.07759.12.0     |
| 30611668     | 7.22240.15.0     |
| 30617337     | 7.05270.75.0     |
| 30620725     | 7.01838.02.0     |
| 30621265     | 7.22389.16.0     |
| 30630033     | 7.00468.67.0     |
| 30630130     | 7.05270.77.0     |
| 30630536     | 7.00468.67.0     |
| 30630538     | 7.00468.66.0     |
| 30630593     |                  |
| 30630594     | 7.00468.67.0     |
| 30637016     | 7.05270.67.0     |
| 30637520     |                  |
| 30637837     |                  |
| 30650109     |                  |
| 30650751     | 7.07152.01.0     |
| 30652242     | 7.22389.16.0     |
| 30684432     | 7.07152.01.0     |
| 30713512     | 7.28342.15.0     |
| 30735758     | 7.07152.17.0     |
| 30751700     | 7.07152.01.0     |
| 30757001     | 50 009 190       |
| 30767338     | 7.02671.50.0     |
| 30780324     |                  |
| 30814907     | 7.05270.71.0     |
| 3085599      | 50 005 301       |
| 3085599-1    |                  |

## COMPARISON LIST

| REF-No.      | ITEM No.     |
|--------------|--------------|
| <b>VOLVO</b> |              |
| 30864308     | 7.05270.74.0 |
| 30865670     | 7.00468.66.0 |
| 30899079     | 7.00468.67.0 |
| 3101039      | MK-7H2       |
| 3101039-0    |              |
| 3102891      | 81-5115      |
| 3104400      | KK-7H        |
| 3104400-1    |              |
| 31216387     | 7.22389.16.0 |
| 31303112     | 7.01838.02.0 |
| 31305814     | 7.02671.50.0 |
| 31342362     | 7.22701.05.0 |
| 31342363     | 7.22701.08.0 |
| 31390817     | 7.02671.50.0 |
| 31401653     | 7.07152.17.0 |
| 31430034     | 7.22240.15.0 |
| 31493369     | 7.07152.17.0 |
| 3242084      | 50 005 301   |
| 3287751      |              |
| 3287751-6    |              |
| 3287967      | 517963       |
| 3287967-8    |              |
| 32879678     |              |
| 3342399      | 517981       |
| 3342399-7    |              |
| 33423997     |              |
| 3343093      | 50005301     |
| 3343093-5    |              |
| 3343624      | 81-47103     |
| 3343738      | 517981       |
| 3343738-5    |              |
| 33437385     |              |
| 3344251      | 50 005 301   |
| 3344251-8    |              |
| 3344827      |              |
| 3344831      |              |
| 3344841      | 510201       |
| 3344841-6    |              |
| 3344842      | 510202       |
| 3344842-4    |              |
| 3345626      | 50 005 301   |
| 3411400      | 7.18222.01.0 |
| 3462685      | 7.05270.60.0 |
| 34704999     | 7.20469.51.0 |
| 3474457      | 7.05270.60.0 |
| 3501615      | 7.02701.70.0 |
| 3501619      |              |
| 3507697      | 7.07759.03.0 |
| 3517020      | 7.07759.14.0 |
| 3531681      | 7.07152.01.0 |
| 3531850      | 7.02701.70.0 |
| 3547603      | 81-4719      |
| 36000979     | 7.22818.57.0 |
| 36002683     | 7.06117.17.0 |
| 36002684     | 7.06117.16.0 |
| 418223       | 87 836 600   |
| 419643       | MK-8H        |
| 419652       | 81-4716      |
| 419653       | 81-4717      |
| 463395       | 4717         |
| 463395-4     |              |
| 4633954      |              |
| 463526       | 4718         |
| 463526-4     |              |
| 4635264      |              |
| 463771       | 81-4719      |
| 465284       | RK-8         |
| 70859134     | 7.06269.09.0 |

| REF-No.      | ITEM No.     |
|--------------|--------------|
| <b>VOLVO</b> |              |
| 7403507697   | 7.07759.03.0 |
| 7700100572   |              |
| 8251497      | 7.07759.14.0 |
| 8420816      | KK-8H        |
| 8420816-4    |              |
| 855926       | 510201       |
| 855927       | 510202       |
| 8602792      | 7.07759.14.0 |
| 8627005      | 7.22517.06.0 |
| 8627296      | 7.22701.05.0 |
| 8627297      | 7.22701.08.0 |
| 8631285      | 7.28194.01.0 |
| 8631668      | 7.05270.67.0 |
| 8642230      |              |
| 8658090      | 7.05270.37.0 |
| 8658471      | 7.28342.15.0 |
| 8670047      | 50 006 414   |
| 8670112      | 7.22701.05.0 |
| 8670114      | 7.22701.08.0 |
| 8670115      |              |
| 8670131      | 7.05270.67.0 |
| 8670263      | 7.22701.05.0 |
| 8670398      |              |
| 8692839      | 7.07152.44.0 |
| 8694626      | 7.07152.01.0 |
| 8694627      | 7.07152.07.0 |
| 91 25 623    | 7.22299.03.0 |
| 9125243      | 7.22517.06.0 |
| 9125372      | 7.05270.61.0 |
| 9125462      | 7.18222.08.0 |
| 9125580      | 7.05270.62.0 |
| 9135190      | 7.07152.01.0 |
| 9135418      | 7.02701.70.0 |
| 9135419      |              |
| 9135605      |              |
| 9135666      | 7.05817.10.0 |
| 9142044      | 7.21565.70.0 |
| 9142045      |              |
| 9142695      | 7.07152.07.0 |
| 9142739      | 7.20469.51.0 |
| 9142957      | 7.02701.70.0 |
| 9155884      | 7.22300.68.0 |
| 9155936      | 7.22240.09.0 |
| 9179271      | 7.21857.01.0 |
| 9186934      | 7.05270.67.0 |
| 9202199      | 7.28342.15.0 |
| 9202388      | 7.06117.17.0 |
| 9202719      | 7.05270.62.0 |
| 9202721      | 7.05270.61.0 |
| 9207830      | 50 007 605   |
| 9207874      | 47145        |
| 9207880      | 47130        |
| 9207977      |              |
| 9438759      | 7.02701.70.0 |
| 9454607      | 471206       |
| 9454608      | 471207       |
| 9454609      | 471209       |
| 9454610      |              |
| 9454789      | 7.06117.16.0 |
| 9458188      | 7.05270.67.0 |
| 9470406      | 7.05270.80.0 |
| 9470640      | 7.22701.05.0 |
| 9470775      | 7.22517.04.0 |
| 9470983      | 7.05270.80.0 |
| 9471463      | 47130        |
| 9471466      |              |
| 9471916      | 7.22300.03.0 |
| 9480152      | 7.02701.70.0 |

## COMPARISON LIST

| REF-No.                | ITEM No.     |
|------------------------|--------------|
| <b>VOLVO</b>           |              |
| 9497317                | 7.05270.80.0 |
| 9497345                | 7.05270.67.0 |
| 9497347                |              |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>ZASTAVA</b>         |              |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |








## PRODUCT RANGE

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## PRODUCT RANGE

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|  | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW | PS  | Pos | A |
|---|------|--|-----------------|---|------------------|----|-----|-----|---|
|   |      |  |                 |   |                  |    |     |     |   |
| D16A8   | B 4  | 75 x 90  | 1590            | 4   | 9,5:1            | 88 | 120 | 1   |   |

**A**



**Pos**



**Pos**



**INTEGRA Coupe**

1.6 i      01.1985 → 12.1990      D16A8      B      **1**

**INTEGRA Hatchback**

1.6 i      01.1985 → 12.1990      D16A8      B      **1**

**INTEGRA Saloon**

1.6 i      01.1985 → 12.1990      D16A8      B      **1**

|   |   |   |   |   |                      |    |                 |                          |                          |      |  |   |  |
|---|---|---|---|---|----------------------|----|-----------------|--------------------------|--------------------------|------|--|---|--|
| 1 | 75  |   |   |   |                      |    |                 |                          |                          |      |  | A |  |
|   | <b>D16A8</b>  | 01.1985 → 12.1990   | B | 4 | 1590 cm <sup>3</sup> | 4V | 88 kW           | 120 PS                   | ϕ9,5:1                   | - 90 |  |   |  |
|   | <b>INTEGRA Coupe, INTEGRA Hatchback, INTEGRA Saloon</b> |   |   |   |                      |    |                 |                          |                          |      |  |   |  |
|   | <b>TW-2208GP STD</b>                                    | [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/B/G   |   |   |                      |    |                 |                          |                          |      |  |   |  |
|   | <b>CB-2208GP 0.25</b>                                   | [Set] PL 0,25 Ø 44.750 / 48.000 / 18.500 / 1.629 St/B/G<br><b>CB-2208GP 0,50 / CB-2208GP 0,75 / CB-2208GP STD</b> |   |   |                      |    |                 |                          |                          |      |  |   |  |
|   | <b>MS-2208GP 0.25</b>                                   | [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.132 St/B/G<br><b>MS-2208GP 0,50 / MS-2208GP STD</b>                  |   |   |                      |    |                 |                          |                          |      |  |   |  |
|   | <b>V3816</b>  | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III  |   |   |                      |    |                 | <b>81-72001</b>          | EX; 11.06/ x 5.5 x 54 G1 |      |  |   |  |
|   |   |   |   |   |                      |    | <b>81-72000</b> | EX; 12.1/ x 6.6 x 50 G2  |                          |      |  |   |  |
|   |   |   |   |   |                      |    | <b>81-72003</b> | IN; 12.11/ x 6.6 x 45 G2 |                          |      |  |   |  |
|   | <b>50 005 084</b>                                       | mechanical; metal   |   |   |                      |    |                 |                          |                          |      |  |   |  |

# ALFA ROMEO

**A**


|            |       |   | Cyl. | mm            | cm <sup>3</sup> |   | Comp. Ratio<br>ε | kW      | PS      | Pos |
|------------|-------|---|------|---------------|-----------------|---|------------------|---------|---------|-----|
| 4.108      | D     | 4 | 4    | 79,375 x 88,6 | 1760            | 2 | 22               | 38      | 52      | 7   |
| AR 00512   | B     | 4 | 4    | 84 x 88,5     | 1962            | 2 | 9                | 96      | 131     | 15  |
| AR 00515   | B     | 4 | 4    | 84 x 88,5     | 1962            | 2 | 9:1              | 92-93   | 125-126 | 16  |
| AR 00526   | B     | 4 | 4    | 78 x 82       | 1570            | 2 | 9                | 71-81   | 97-110  | 2   |
| AR 00530   | B     | 4 | 4    | 74 x 75       | 1290            | 2 | 8,5/9:1          | 64-65   | 87-89   | 1   |
| AR 00536   | B     | 4 | 4    | 78 x 82       | 1570            | 2 | 9:1              | 80      | 109     | 3   |
| AR 01544   | B     | 4 | 4    | 84 x 88,5     | 1962            | 2 | 9:1              | 85      | 116     | 17  |
| AR 01600   | B     | 4 | 4    | 78 x 82       | 1567            | 2 | 9:1              | 78-80   | 106-109 | 4   |
| AR 01608   | B     | 4 | 4    | 80 x 88,5     | 1779            | 2 | 9,5:1            | 87-89   | 118-121 | 8   |
| AR 01608 X | B     | 4 | 4    | 80 x 88,5     | 1779            | 2 | 9,5:1            | 85      | 115     | 9   |
| AR 01623   | B     | 4 | 4    | 84 x 88,5     | 1962            | 2 | 9:1              | 82-90   | 112-122 | 18  |
| AR 01644   | B     | 4 | 4    | 80 x 67,4     | 1357            | 2 | 9:1              | 66-70   | 90-95   | 8   |
| AR 01646   | B     | 6 | 6    | 88 x 68,3     | 2492            | 2 | 9                | 110-116 | 150-158 | 26  |
| AR 01648   | B     | 6 | 6    | 88 x 68,3     | 2492            | 2 |                  | 110-115 | 150-156 | 27  |
| AR 01655   | B     | 4 | 4    | 84 x 88,5     | 1962            | 2 | 9:1              | 96      | 131     | 19  |
| AR 01678   | B     | 4 | 4    | 80 x 88,5     | 1779            | 2 | 9,5:1            | 88-90   | 120-122 | 8   |
| AR 01699   | B (A) | 4 | 4    | 84 x 88,5     | 1962            | 2 | 7:1              | 125     | 170     | 20  |
| AR 01713   | B     | 4 | 4    | 84 x 88,5     | 1962            | 2 | 10:1             | 94-97   | 128-132 | 15  |
| AR 01911   | B     | 6 | 6    | 88 x 68,3     | 2492            | 2 | 9                | 110-115 | 150-156 | 26  |
| AR 01928   | B     | 6 | 6    | 88 x 68,3     | 2492            | 2 | 9:1              | 110-118 | 150-160 | 26  |
| AR 06100   | B     | 4 | 4    | 78 x 82       | 1567            | 2 | 9:1              | 81      | 110     | 5   |
| AR 06134   | B (A) | 4 | 4    | 80 x 88,5     | 1779            | 2 | 7,5:1            | 110-114 | 150-155 | 10  |
| AR 06158   | B (A) | 4 | 4    | 80 x 88,5     | 1779            | 2 | 7,5:1            | 114     | 155     | 10  |
| AR 06202   | B     | 4 | 4    | 80 x 88,5     | 1779            | 2 | 9,5:1            | 85-89   | 116-121 | 11  |
| AR 06212   | B     | 4 | 4    | 84 x 88,5     | 1962            | 2 | 9,1              | 94-96   | 128-131 | 21  |
| AR 10538   | B     | 4 | 4    | 78,1 x 82     | 1570            | 2 | 9,5:1            | 83      | 113     | 6   |
| AR 10548   | B     | 4 | 4    | 80 x 88,5     | 1779            | 2 | 9,5:1            | 83-90   | 113-122 | 12  |
| AR 11636   | B     | 4 | 4    | 84 x 88,5     | 1962            | 2 | 9:1              | 96      | 131     | 15  |
| AR 11671   | B     | 4 | 4    | 84 x 88,5     | 1962            | 2 | 10               | 96      | 131     | 19  |
| AR 30102   | B     | 4 | 4    | 80 x 59       | 1186            | 2 | 8,8:1            | 46      | 63      | 13  |
| AR 30102 S | B     | 4 | 4    | 80 x 59       | 1186            | 2 | 8,8:1            | 44      | 60      | 13  |
| AR 30104   | B     | 4 | 4    | 80 x 59       | 1186            | 2 | 9                | 50      | 68      | 13  |
| AR 30124   | B     | 4 | 4    | 84 x 67,2     | 1490            | 2 | 9                | 61-64   | 83-87   | 22  |
| AR 30128   | B     | 4 | 4    | 84 x 67,2     | 1490            | 2 | 9                | 70      | 95      | 23  |
| AR 30146   | B     | 4 | 4    | 84 x 67,2     | 1490            | 2 | 9,5              | 75-77   | 102-105 | 23  |
| AR 30168   | B     | 4 | 4    | 80 x 67,2     | 1351            | 2 | 9,5              | 63-66   | 85-90   | 14  |
| AR 30180   | B     | 4 | 4    | 80 x 64       | 1286            | 2 | 9                | 48-50   | 65-68   | 13  |
| AR 30184   | B     | 4 | 4    | 80 x 64       | 1286            | 2 | 9                | 55      | 75      | 14  |
| AR 30500   | B     | 4 | 4    | 80 x 59       | 1186            | 2 | 8,8:1            | 44-50   | 60-68   | 13  |
| AR 30508   | B     | 4 | 4    | 84 x 67,2     | 1490            | 2 | 9,5:1            | 77      | 105     | 23  |
| AR 30514   | B     | 4 | 4    | 84 x 67,2     | 1490            | 2 | 9:1              | 70      | 95      | 22  |
| AR 30520   | B     | 4 | 4    | 84 x 67,2     | 1490            | 2 | 9                | 66-79   | 90-107  | 22  |
| AR 30550   | B     | 4 | 4    | 87 x 72       | 1712            | 2 | 9,5              | 84-95   | 114-129 | 24  |
| AR 30587   | B     | 4 | 4    | 80 x 67,2     | 1351            | 2 | 9,7:1            | 63-66   | 86-90   | 14  |
| AR 30588   | B     | 4 | 4    | 84 x 67,2     | 1490            | 2 | 9,5:1            | 75-77   | 102-105 | 23  |
| AR 30737   | B     | 4 | 4    | 87 x 72       | 1712            | 2 | 9,5:1            | 77-80   | 105-109 | 25  |
| AR 31000   | B     | 4 | 4    | 80 x 59       | 1186            | 2 | 9                | 44-47   | 60-64   | 13  |
| AR 31010   | B     | 4 | 4    | 80 x 67,2     | 1351            | 2 | 9                | 63      | 86      | 13  |
| VM 81 A    | D (A) | 4 | 4    | 92 x 90       | 2393            | 2 | 22               | 81      | 110     | 28  |
| VM 82 A    | D (A) | 3 | 3    | 92 x 89,2     | 1779            | 2 | 22               | 54      | 73      | 28  |

|   |                   | Pos      |                             |                   | Pos                                      | A                 |            |   |    |
|---|-------------------|----------|-----------------------------|-------------------|--|-------------------|------------|---|----|
|   |                   |          | 2.0 i.e. (162.A2A, 162.A2E) | 10.1984 → 07.1987 | AR 06212                                 | B                 | 21         |   |    |
| <b>33 (905 )</b>                                  |                   |          | 2.4 TD (162.B5)             | 10.1984 → 07.1987 | VM 81 A                                  | D                 | 28         |   |    |
| 1.3 (905.A1A, 905.A1C, 905.A1D, 905.A1F, 905.A1H) | 10.1984 → 12.1989 | AR 30168 | B                           | 14                | 2.5 i.e. V6 (162.A, 162.AA)              | 10.1984 → 07.1987 | AR 01646   | B | 26 |
| 1.3 (905.A1A, 905.A1C, 905.A1D, 905.A1F, 905.A1H) | 10.1984 → 12.1989 | AR 30587 | B                           | 14                | 2.5 i.e. V6 (162.A, 162.AA)              | 10.1984 → 07.1987 | AR 01911   | B | 26 |
| 1.3 (905AD1)                                      | 06.1983 → 06.1990 | AR 30168 | B                           | 14                | 2.5 i.e. V6 (162A)                       | 09.1984 → 11.1987 | AR 01646   | B | 26 |
| 1.3 (905AD1)                                      | 06.1983 → 06.1990 | AR 30587 | B                           | 14                | <b>ALFASUD (901 )</b>                    |                   |            |   |    |
| 1.5 (905.A2)                                      | 07.1986 → 12.1989 | AR 30588 | B                           | 23                | 1.2 (901.D0, 901.D1)                     | 06.1972 → 09.1984 | AR 30102   | B | 13 |
| 1.5 (905.A2G)                                     | 06.1983 → 12.1986 | AR 30520 | B                           | 22                | 1.2 (901.D5)                             | 03.1980 → 09.1984 | AR 30102 S | B | 13 |
| 1.5 (905A2G)                                      | 07.1987 → 06.1990 | AR 30520 | B                           | 22                | 1.2 ti                                   | 11.1973 → 09.1984 | AR 30104   | B | 13 |
| 1.5 4x4 (905.A2)                                  | 07.1986 → 12.1989 | AR 30588 | B                           | 23                | 1.3 (901.F0)                             | 05.1978 → 04.1980 | AR 30180   | B | 13 |
| 1.5 4x4 (905.A2A)                                 | 01.1984 → 12.1989 | AR 30514 | B                           | 22                | 1.3 ti (901.G0)                          | 09.1977 → 09.1984 | AR 30184   | B | 14 |
| 1.5 4x4 (905.A2F)                                 | 01.1985 → 09.1986 | AR 30520 | B                           | 22                | 1.3 ti (901.G4)                          | 03.1980 → 12.1984 | AR 30168   | B | 14 |
| 1.5 4x4 (905.A2M, 905.A2T)                        | 09.1986 → 12.1989 | AR 30146 | B                           | 23                | 1.5 ti (901.F1, 901.F4, 901.G1)          | 01.1979 → 09.1984 | AR 30124   | B | 22 |
| 1.5 4x4 (905.A2M, 905.A2T)                        | 09.1986 → 12.1989 | AR 30588 | B                           | 23                | 1.5 ti (901F1)                           | 04.1978 → 04.1980 | AR 30124   | B | 22 |
| 1.5 QV (905.A2N, 905.A2V)                         | 06.1984 → 12.1989 | AR 30146 | B                           | 23                | 1.5 ti (901G5A, 901F4D)                  | 05.1980 → 06.1984 | AR 30128   | B | 23 |
| 1.5 QV (905.A2N, 905.A2V)                         | 06.1984 → 12.1989 | AR 30508 | B                           | 23                | 1.5 ti Sprint (901G5A, 901G5C, 901F4D)   | 01.1983 → 12.1984 | AR 30146   | B | 23 |
| 1.5 QV (905.A2N, 905.A2V)                         | 06.1984 → 12.1989 | AR 30588 | B                           | 23                | <b>ALFASUD Giardinetta (904 )</b>        |                   |            |   |    |
| 1.7 (905A2A)                                      | 01.1986 → 12.1989 | AR 30550 | B                           | 24                | 1.2 (904A)                               | 01.1978 → 12.1981 | AR 30102   | B | 13 |
| 1.7 (905A3)                                       | 01.1986 → 06.1990 | AR 30550 | B                           | 24                | 1.3 (904B)                               | 01.1978 → 07.1979 | AR 30180   | B | 13 |
| 1.7 QV (905.A3)                                   | 03.1988 → 12.1989 | AR 30550 | B                           | 24                | <b>ALFASUD Sprint (902 )</b>             |                   |            |   |    |
| 1.8 TD (905A4)                                    | 01.1986 → 06.1990 | VM 82 A  | D                           | 28                | 1.3 (902.A0)                             | 09.1976 → 12.1981 | AR 30184   | B | 14 |
| <b>33 Sportwagon (905A )</b>                      |                   |          |                             |                   | 1.4 (902A)                               | 07.1979 → 12.1989 | AR 30168   | B | 14 |
| 1.4 (905A1H)                                      | 01.1984 → 12.1988 | AR 30587 | B                           | 14                | 1.5 (902.A1)                             | 05.1978 → 12.1981 | AR 30124   | B | 22 |
| 1.5 (905A)  | 09.1984 → 12.1986 | AR 30520 | B                           | 22                | 1.5 (902.A5)                             | 07.1979 → 01.1987 | AR 30128   | B | 23 |
| 1.5 (905A)  | 09.1984 → 12.1987 | AR 30514 | B                           | 22                | 1.5 (902A5C, 902A5B)                     | 01.1980 → 12.1989 | AR 30146   | B | 23 |
| 1.5 (905A2N)                                      | 12.1986 → 12.1989 | AR 30146 | B                           | 23                | 1.5 (902C)                               | 03.1982 → 12.1988 | AR 30146   | B | 23 |
| 1.5 (905A2N)                                      | 12.1986 → 12.1989 | AR 30508 | B                           | 23                | 1.7 (902C2E)                             | 03.1987 → 12.1989 | AR 30550   | B | 24 |
| 1.5 (905A2N)                                      | 12.1986 → 12.1989 | AR 30588 | B                           | 23                | <b>ALFETTA (116 )</b>                    |                   |            |   |    |
| 1.5 (905A2U)                                      | 12.1986 → 12.1989 | AR 30588 | B                           | 23                | 1.6 (116.B1A)                            | 01.1975 → 12.1984 | AR 01600   | B | 4  |
| 1.5 4x4 (905.A2B, 905.A2C)                        | 09.1984 → 12.1986 | AR 30520 | B                           | 22                | 1.8 (116.B2)                             | 10.1979 → 12.1984 | AR 01678   | B | 8  |
| 1.5 4x4 (905.A2U)                                 | 12.1986 → 03.1989 | AR 30146 | B                           | 23                | 1.8 (11608)                              | 10.1979 → 12.1984 | AR 01608   | B | 8  |
| 1.5 4x4 (905.A2U)                                 | 12.1986 → 03.1989 | AR 30508 | B                           | 23                | 1.8 (11608, 11642)                       | 07.1974 → 04.1982 | AR 01608 X | B | 9  |
| 1.5 4x4 (905.A2U)                                 | 12.1986 → 03.1989 | AR 30588 | B                           | 23                | 2.0                                      | 09.1974 → 12.1977 | AR 01623   | B | 18 |
| 1.5 4x4 (905A2S, 905A2U)                          | 12.1986 → 12.1989 | AR 30588 | B                           | 23                | 2.0 (116.55F, 116.56F, 116.55N, 116.56N) | 07.1978 → 12.1984 | AR 01655   | B | 19 |
| 1.7 (905B3C)                                      | 03.1988 → 12.1989 | AR 30550 | B                           | 24                | 2.0 (116.55F, 116.56F, 116.55N, 116.56N) | 07.1978 → 12.1984 | AR 01713   | B | 15 |
| 1.7 i.e. 4x4 (905A3G, 905B3F)                     | 09.1988 → 12.1989 | AR 30737 | B                           | 25                | 2.0 (116.55G, 116.56G)                   | 03.1977 → 02.1980 | AR 01623   | B | 18 |
| <b>6 (119 )</b>                                   |                   |          |                             |                   | 2.5i                                     | 11.1980 → 02.1987 | AR 01646   | B | 26 |
| 2.5 i.e. (119.AA, 119.AB)                         | 10.1983 → 12.1986 | AR 01928 | B                           | 26                | <b>ALFETTA GT (116 )</b>                 |                   |            |   |    |
| 2.5 i.e. (119AA)                                  | 09.1980 → 02.1984 | AR 01928 | B                           | 26                | 1.6 (11604)                              | 01.1976 → 09.1982 | AR 01600   | B | 4  |
| 2.5 i.e. (119AA, 119AB)                           | 08.1979 → 06.1984 | AR 01928 | B                           | 26                | 1.8 (11610)                              | 01.1974 → 12.1976 | AR 01608 X | B | 9  |
| <b>75 (162B )</b>                                 |                   |          |                             |                   | 1.8 (11610, 11654)                       | 06.1974 → 12.1976 | AR 01608   | B | 8  |
| 1.6 (162.B2B, 162.B2C)                            | 05.1985 → 09.1989 | AR 06100 | B                           | 5                 | 2.0 (11610)                              | 07.1978 → 01.1986 | AR 01623   | B | 18 |
| 1.8 (162.B1A, 162.B1B)                            | 09.1985 → 06.1989 | AR 06202 | B                           | 11                | 2.0 (11636, 11610)                       | 06.1977 → 12.1984 | AR 01655   | B | 19 |
| 1.8 Turbo i.e. (162.B1E)                          | 02.1986 → 01.1990 | AR 06134 | B                           | 10                | <b>ARNA (920 )</b>                       |                   |            |   |    |
| 1.8 Turbo i.e. (162.B1E)                          | 02.1986 → 01.1990 | AR 06158 | B                           | 10                | 1.2 (920.AA)                             | 01.1985 → 12.1986 | AR 31000   | B | 13 |
| 2.0 (162.BA)                                      | 05.1985 → 10.1988 | AR 06212 | B                           | 21                | 1.2 (920.AB, 920.AC)                     | 01.1985 → 12.1986 | AR 30500   | B | 13 |
| 2.5 V6 (162.B3)                                   | 05.1985 → 08.1986 | AR 01646 | B                           | 26                | 1.2 (920.AC, 920AA)                      | 03.1983 → 12.1986 | AR 30102   | B | 13 |
| 2.5 V6 (162.B3)                                   | 05.1985 → 08.1986 | AR 01648 | B                           | 27                | 1.3 TI (920.A1B)                         | 03.1983 → 12.1986 | AR 30168   | B | 14 |
| 2.5 V6 (162.B3)                                   | 05.1985 → 08.1986 | AR 01911 | B                           | 26                | 1.3 TI (920.A1B)                         | 03.1983 → 12.1986 | AR 31010   | B | 13 |
| 2.5 V6 (162B3)                                    | 02.1986 → 12.1990 | AR 01646 | B                           | 26                | 1.5 (920AC)                              | 05.1985 → 12.1986 | AR 30146   | B | 23 |
| <b>90 (162 )</b>                                  |                   |          |                             |                   | <b>BERLINA (105 )</b>                    |                   |            |   |    |
| 1.8 (162.A1A)                                     | 10.1984 → 07.1987 | AR 06202 | B                           | 11                | 1750                                     | 09.1968 → 12.1972 | AR 01608   | B | 8  |
| 1.8 (162A1)                                       | 10.1984 → 07.1987 | AR 06202 | B                           | 11                | <b>GIULIA (105 )</b>                     |                   |            |   |    |
| 2.0 i.e. (162.A2A, 162.A2E)                       | 10.1984 → 07.1987 | AR 01713 | B                           | 15                | 1.8 D                                    | 06.1976 → 12.1978 | 4.108      | D | 7  |
|   |                   |          |                             |                   | 1300 Super (115)                         | 01.1974 → 12.1978 | AR 00530   | B | 1  |
|   |                   |          |                             |                   | 1600 Super (105,14)                      | 06.1964 → 08.1969 | AR 00526   | B | 2  |
|   |                   |          |                             |                   | 1600 Super (115)                         | 01.1974 → 12.1978 | AR 00526   | B | 2  |
|   |                   |          |                             |                   | <b>GIULIA GT</b>                         |                   |            |   |    |
|   |                   |          |                             |                   | 1300 Super                               | 01.1974 → 12.1978 | AR 00530   | B | 1  |
|   |                   |          |                             |                   | 1600 Super                               | 01.1974 → 12.1978 | AR 00526   | B | 2  |
|   |                   |          |                             |                   | <b>GIULIETTA (116 )</b>                  |                   |            |   |    |



# ALFA ROMEO

**A**

|                       |                   |          | Pos |           |  |  | Pos |
|-----------------------|-------------------|----------|-----|-----------|--|--|-----|
| 1.3 (116.44A)         | 10.1977 → 06.1983 | AR 01644 | B   | <b>8</b>  |  |  |     |
| 1.6 (116)             | 10.1977 → 05.1985 | AR 01600 | B   | <b>4</b>  |  |  |     |
| 1.6 (116.50B)         | 10.1977 → 04.1985 | AR 01600 | B   | <b>4</b>  |  |  |     |
| 1.8 (116.AA, 116.AB)  | 04.1979 → 04.1985 | AR 01678 | B   | <b>8</b>  |  |  |     |
| 1.8 (116AA, 116AB)    | 06.1983 → 07.1985 | AR 01678 | B   | <b>8</b>  |  |  |     |
| 2.0 (116.A1A)         | 06.1980 → 04.1985 | AR 01655 | B   | <b>19</b> |  |  |     |
| 2.0 (116.A1A)         | 06.1980 → 04.1985 | AR 11671 | B   | <b>19</b> |  |  |     |
| 2.0 Turbo (116)       | 04.1983 → 06.1985 | AR 01699 | B   | <b>20</b> |  |  |     |
| <b>GT (105_)</b>      |                   |          |     |           |  |  |     |
| 1300 Junior (105)     | 01.1966 → 12.1977 | AR 00530 | B   | <b>1</b>  |  |  |     |
| A 1600 (105)          | 01.1965 → 12.1970 | AR 10538 | B   | <b>6</b>  |  |  |     |
| <b>GTV</b>            |                   |          |     |           |  |  |     |
| 2.0i                  | 05.1974 → 1985    | AR 11636 | B   | <b>15</b> |  |  |     |
| <b>GTV (116_)</b>     |                   |          |     |           |  |  |     |
| 2.0 (116.36 E)        | 01.1985 → 12.1985 | AR 06212 | B   | <b>21</b> |  |  |     |
| 2.0 (11636)           | 07.1978 → 01.1986 | AR 01655 | B   | <b>19</b> |  |  |     |
| 2.0 (11636)           | 07.1978 → 01.1986 | AR 06212 | B   | <b>21</b> |  |  |     |
| 6 2.5 (116.CA)        | 11.1980 → 02.1987 | AR 01646 | B   | <b>26</b> |  |  |     |
| 6 2.5 (116.CA)        | 09.1984 → 12.1986 | AR 01646 | B   | <b>26</b> |  |  |     |
| <b>SPIDER (105_)</b>  |                   |          |     |           |  |  |     |
| 1300 (10591)          | 01.1968 → 12.1977 | AR 00530 | B   | <b>1</b>  |  |  |     |
| 1600 (10503)          | 03.1966 → 12.1968 | AR 00526 | B   | <b>2</b>  |  |  |     |
| 1600 (10503)          | 03.1966 → 12.1968 | AR 00536 | B   | <b>3</b>  |  |  |     |
| 1600 (10503)          | 03.1966 → 12.1968 | AR 01600 | B   | <b>4</b>  |  |  |     |
| 2000 (10512, 10524)   | 01.1971 → 12.1977 | AR 00512 | B   | <b>15</b> |  |  |     |
| <b>SPIDER (115_)</b>  |                   |          |     |           |  |  |     |
| 1600 (11507)          | 03.1971 → 12.1979 | AR 00536 | B   | <b>3</b>  |  |  |     |
| 1600 (11535)          | 03.1976 → 12.1990 | AR 00526 | B   | <b>2</b>  |  |  |     |
| 2000 (11538, 115661)  | 08.1986 → 12.1990 | AR 00515 | B   | <b>16</b> |  |  |     |
| 2000 (115680, 115681) | 08.1986 → 12.1990 | AR 01544 | B   | <b>17</b> |  |  |     |
| <b>SPORT Saloon</b>   |                   |          |     |           |  |  |     |
| 2.0                   | 09.1977 → 12.1979 | AR 01623 | B   | <b>18</b> |  |  |     |
| <b>SPRINT</b>         |                   |          |     |           |  |  |     |
| 1.3                   | 09.1976 → 04.1978 | AR 30184 | B   | <b>14</b> |  |  |     |
| 1.3                   | 07.1979 → 12.1989 | AR 30168 | B   | <b>14</b> |  |  |     |
| 1.5                   | 07.1979 → 02.1980 | AR 30124 | B   | <b>22</b> |  |  |     |
| 1.5                   | 07.1979 → 12.1982 | AR 30128 | B   | <b>23</b> |  |  |     |
| 1.5                   | 01.1983 → 12.1989 | AR 30146 | B   | <b>23</b> |  |  |     |
| 1.7                   | 10.1987 → 12.1989 | AR 30550 | B   | <b>24</b> |  |  |     |
| 1.8                   | 01.1967 → 1971    | AR 10548 | B   | <b>12</b> |  |  |     |

|          |  |  |   |   |                      |    |              |  |          |        |  |
|----------|--|--|---|---|----------------------|----|--------------|--|----------|--------|--|
| <b>1</b> | <b>74</b>  |  |   |   |                      |    |              |  |          |        |  |
|          | AR 00530   | 01.1966 → 12.1978  | B | 4 | 1290 cm <sup>3</sup> | 2V | 64-65 kW     | 87-89 PS   | ⊗8,5/9:1 | - 75   |  |
|          | <b>GIULIA (105_), GIULIA GT, GT (105_), SPIDER (105_)</b>                  |  |   |   |                      |    |              |  |          |        |  |
|          | 560051   | EX; 34 x 9 x 108.6 x A/S - - 30° - 1 - III   |   |   |                      |    | <b>RK-9H</b> | valve cotter; number of notches: 1; valve stem diameter: 9 |          |        |  |
|          | 5674   | IN; 37.1 x 9 x 109 x S - - 30° - 1 -   |   |   |                      |    |              |  |          |        |  |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |              |  |          |        |  |
| <b>2</b> | <b>78</b>  |  |   |   |                      |    |              |  |          |        |  |
|          | AR 00526   | 06.1964 → 12.1990  | B | 4 | 1570 cm <sup>3</sup> | 2V | 71-81 kW     | 97-110 PS  | ⊗9       | - 82   |  |
|          | <b>GIULIA (105_), GIULIA GT, SPIDER (105_), SPIDER (115_)</b>              |  |   |   |                      |    |              |  |          |        |  |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |              |  |          |        |  |
|          | 7.21774.50.0   | fuel pump; mechanical  |   |   |                      |    |              |  |          |        |  |
| <b>3</b> | <b>78</b>  |  |   |   |                      |    |              |  |          |        |  |
|          | AR 00536   | 03.1966 → 12.1979  | B | 4 | 1570 cm <sup>3</sup> | 2V | 80 kW        | 109 PS   | ⊗9:1     | - 82   |  |
|          | <b>SPIDER (105_), SPIDER (115_)</b>  |  |   |   |                      |    |              |  |          |        |  |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |              |  |          |        |  |
| <b>4</b> | <b>78</b>  |  |   |   |                      |    |              |  |          |        |  |
|          | AR 01600   | 03.1966 → 05.1985  | B | 4 | 1567 cm <sup>3</sup> | 2V | 78-80 kW     | 106-109 PS   | ⊗9:1     | - 82   |  |
|          | <b>ALFETTA (116_), ALFETTA GT (116_), GIULIETTA (116_), SPIDER (105_)</b>  |  |   |   |                      |    |              |  |          |        |  |
|          | 81-5603  | EX; 14.03/ x 9 x 54 B1   |   |   |                      |    |              |  |          |        |  |
|          | 81-5604  | IN; 14.03/ x 9 x 51 B1   |   |   |                      |    |              |  |          |        |  |
|          | 7.21774.50.0   | fuel pump; mechanical  |   |   |                      |    |              |  |          |        |  |
| <b>5</b> | <b>78</b>  |  |   |   |                      |    |              |  |          |        |  |
|          | AR 06100   | 05.1985 → 09.1989  | B | 4 | 1567 cm <sup>3</sup> | 2V | 81 kW        | 110 PS   | ⊗9:1     | - 82   |  |
|          | <b>75 (162B_)</b>  |  |   |   |                      |    |              |  |          |        |  |
|          | 81-5603  | EX; 14.03/ x 9 x 54 B1   |   |   |                      |    |              |  |          |        |  |
|          | 81-5604  | IN; 14.03/ x 9 x 51 B1   |   |   |                      |    |              |  |          |        |  |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |              |  |          |        |  |
|          | 7.21774.50.0   | fuel pump; mechanical  |   |   |                      |    |              |  |          |        |  |
| <b>6</b> | <b>78.1</b>  |  |   |   |                      |    |              |  |          |        |  |
|          | AR 10538   | 01.1965 → 12.1970  | B | 4 | 1570 cm <sup>3</sup> | 2V | 83 kW        | 113 PS   | ⊗9,5:1   | - 82   |  |
|          | <b>GT (105_)</b>   |  |   |   |                      |    |              |  |          |        |  |
|          | 81-5603  | EX; 14.03/ x 9 x 54 B1   |   |   |                      |    |              |  |          |        |  |
|          | 81-5604  | IN; 14.03/ x 9 x 51 B1   |   |   |                      |    |              |  |          |        |  |
| <b>7</b> | <b>79.375</b>  |  |   |   |                      |    |              |  |          |        |  |
|          | 4.108  | 06.1976 → 12.1978  | D | 4 | 1760 cm <sup>3</sup> | 2V | 38 kW        | 52 PS  | ⊗22      | - 88.6 |  |
|          | <b>GIULIA (105_)</b>   |  |   |   |                      |    |              |  |          |        |  |
|          | 81-85005   | IN/EX; 12.74/ x 8 x 62 G1  |   |   |                      |    |              |  |          |        |  |
| <b>8</b> | <b>80</b>  |  |   |   |                      |    |              |  |          |        |  |
|          | AR 01608   | 09.1968 → 12.1984  | B | 4 | 1779 cm <sup>3</sup> | 2V | 87-89 kW     | 118-121 PS   | ⊗9,5:1   | - 88.5 |  |
|          | AR 01644   | 10.1977 → 06.1983  | B | 4 | 1357 cm <sup>3</sup> | 2V | 66-70 kW     | 90-95 PS   | ⊗9:1     | - 67.4 |  |
|          | AR 01678   | 04.1979 → 07.1985  | B | 4 | 1779 cm <sup>3</sup> | 2V | 88-90 kW     | 120-122 PS   | ⊗9,5:1   | - 88.5 |  |
|          | <b>ALFETTA (116_), ALFETTA GT (116_), BERLINA (105_), GIULIETTA (116_)</b> |  |   |   |                      |    |              |  |          |        |  |
|          | 81-5603  | EX; 14.03/ x 9 x 54 B1   |   |   |                      |    |              |  |          |        |  |
|          | 81-5604  | IN; 14.03/ x 9 x 51 B1   |   |   |                      |    |              |  |          |        |  |
|          | 7.21774.50.0   | fuel pump; mechanical  |   |   |                      |    |              |  |          |        |  |

**A**
**9** **80**

**AR 01608 X** 01.1974 → 04.1982 B 4 1779 cm<sup>3</sup> 2V 85 kW 115 PS  $\varnothing$ 9,5:1 - 88.5

**ALFETTA (116\_), ALFETTA GT (116\_)**

**81-5603** EX; 14.03/ x 9 x 54 B1

**81-5604** IN; 14.03/ x 9 x 51 B1

**10** **80**

**AR 06134** 02.1986 → 01.1990 B A 4 1779 cm<sup>3</sup> 2V 110-114 kW 150-155 PS  $\varnothing$ 7,5:1 - 88.5

**AR 06158** 02.1986 → 01.1990 B A 4 1779 cm<sup>3</sup> 2V 114 kW 155 PS  $\varnothing$ 7,5:1 - 88.5

**75 (162B\_)**

**7.21565.70.0** fuel pump; in-line; electrical

**11** **80**

**AR 06202** 10.1984 → 06.1989 B 4 1779 cm<sup>3</sup> 2V 85-89 kW 116-121 PS  $\varnothing$ 9,5:1 - 88.5

**75 (162B\_), 90 (162\_)**

**81-5603** EX; 14.03/ x 9 x 54 B1

**81-5604** IN; 14.03/ x 9 x 51 B1

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

**7.21774.50.0** fuel pump; mechanical

**12** **80**

**AR 10548** 01.1967 → 1971 B 4 1779 cm<sup>3</sup> 2V 83-90 kW 113-122 PS  $\varnothing$ 9,5:1 - 88.5

**SPRINT**

**81-5603** EX; 14.03/ x 9 x 54 B1

**13** **80**

**AR 30102** 06.1972 → 12.1986 B 4 1186 cm<sup>3</sup> 2V 46 kW 63 PS  $\varnothing$ 8,8:1 - 59

**AR 30102 S** 03.1980 → 09.1984 B 4 1186 cm<sup>3</sup> 2V 44 kW 60 PS  $\varnothing$ 8,8:1 - 59

**AR 30104** 11.1973 → 09.1984 B 4 1186 cm<sup>3</sup> 2V 50 kW 68 PS  $\varnothing$ 9 - 59

**AR 30180** 01.1978 → 04.1980 B 4 1286 cm<sup>3</sup> 2V 48-50 kW 65-68 PS  $\varnothing$ 9 - 64

**AR 30500** 01.1985 → 12.1986 B 4 1186 cm<sup>3</sup> 2V 44-50 kW 60-68 PS  $\varnothing$ 8,8:1 - 59

**AR 31000** 01.1985 → 12.1986 B 4 1186 cm<sup>3</sup> 2V 44-47 kW 60-64 PS  $\varnothing$ 9 - 59

**AR 31010** 03.1983 → 12.1986 B 4 1351 cm<sup>3</sup> 2V 63 kW 86 PS  $\varnothing$ 9 - 67.2

**ALFASUD (901\_), ALFASUD Giardinetta (904\_), ARNA (920\_)**

**56010** IN; 39.8 x 8 x 92 x S - Cr - 45° - 22 - III

**MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

**14** **80**

**AR 30168** 07.1979 → 06.1990 B 4 1351 cm<sup>3</sup> 2V 63-66 kW 85-90 PS  $\varnothing$ 9,5 - 67.2

**AR 30184** 09.1976 → 09.1984 B 4 1286 cm<sup>3</sup> 2V 55 kW 75 PS  $\varnothing$ 9 - 64

**AR 30587** 06.1983 → 06.1990 B 4 1351 cm<sup>3</sup> 2V 63-66 kW 86-90 PS  $\varnothing$ 9,7:1 - 67.2

**33 (905\_), 33 Sportwagon (905A\_), ALFASUD (901\_), ALFASUD Sprint (902\_), ARNA (920\_), SPRINT**

**56010** IN; 39.8 x 8 x 92 x S - Cr - 45° - 22 - III

**MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

**15** **84**

**AR 00512** 01.1971 → 12.1977 B 4 1962 cm<sup>3</sup> 2V 96 kW 131 PS  $\varnothing$ 9 - 88.5

**AR 01713** 07.1978 → 07.1987 B 4 1962 cm<sup>3</sup> 2V 94-97 kW 128-132 PS  $\varnothing$ 10:1 - 88.5

**AR 11636** 05.1974 → 1985 B 4 1962 cm<sup>3</sup> 2V 96 kW 131 PS  $\varnothing$ 9:1 - 88.5

**90 (162\_), ALFETTA (116\_), GTV, SPIDER (105\_)**

**88 592 110** N - Wet cylinder liner; finished; A=89 C=98 L=152 H=107.5

|           |   |  |   |   |                      |                      |          |  |        |      |      |      |  |  |
|-----------|---|--|---|---|----------------------|----------------------|----------|--|--------|------|------|------|--|--|
| <b>16</b> |   | <b>84</b>  |   |   |                      |                      |          |  |        |      |      |      |  |  |
|           | AR 00515  | 08.1986 → 12.1990  | B | 4 | 1962 cm <sup>3</sup> | 2V                   | 92-93 kW | 125-126 PS   | ϕ9:1   | -    | 88.5 |      |  |  |
|           | SPIDER (115_)   |  |   |   |                      |                      |          |  |        |      |      |      |  |  |
|           | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |                      |          |  |        |      |      |      |  |  |
|           | 7.21565.70.0  | fuel pump; in-line; electrical   |   |   |                      |                      |          |  |        |      |      |      |  |  |
| <b>17</b> |   | <b>84</b>  |   |   |                      |                      |          |  |        |      |      |      |  |  |
|           | AR 01544  | 08.1986 → 12.1990  | B | 4 | 1962 cm <sup>3</sup> | 2V                   | 85 kW    | 116 PS   | ϕ9:1   | -    | 88.5 |      |  |  |
|           | SPIDER (115_)   |  |   |   |                      |                      |          |  |        |      |      |      |  |  |
|           | 88 592 110  | N - Wet cylinder liner; finished; A=89 C=98 L=152 H=107.5  |   |   |                      |                      |          |  |        |      |      |      |  |  |
|           | 7.21565.70.0  | fuel pump; in-line; electrical   |   |   |                      |                      |          |  |        |      |      |      |  |  |
| <b>18</b> |   | <b>84</b>  |   |   |                      |                      |          |  |        |      |      |      |  |  |
|           | AR 01623  | 09.1974 → 01.1986  | B | 4 | 1962 cm <sup>3</sup> | 2V                   | 82-90 kW | 112-122 PS   | ϕ9:1   | -    | 88.5 |      |  |  |
|           | ALFETTA (116_), ALFETTA GT (116_), SPORT Saloon                                 |  |   |   |                      |                      |          |  |        |      |      |      |  |  |
|           | 88 592 110  | N - Wet cylinder liner; finished; A=89 C=98 L=152 H=107.5  |   |   |                      |                      |          |  |        |      |      |      |  |  |
|           | 7.21774.50.0  | fuel pump; mechanical  |   |   |                      |                      |          |  |        |      |      |      |  |  |
| <b>19</b> |   | <b>84</b>  |   |   |                      |                      |          |  |        |      |      |      |  |  |
|           | AR 01655  | 06.1977 → 01.1986  | B | 4 | 1962 cm <sup>3</sup> | 2V                   | 96 kW    | 131 PS   | ϕ9:1   | -    | 88.5 |      |  |  |
|           | AR 11671  | 06.1980 → 04.1985  | B | 4 | 1962 cm <sup>3</sup> | 2V                   | 96 kW    | 131 PS   | ϕ10    | -    | 88.5 |      |  |  |
|           | ALFETTA (116_), ALFETTA GT (116_), GIULIETTA (116_), GTV (116_)                 |  |   |   |                      |                      |          |  |        |      |      |      |  |  |
|           | 88 592 110  | N - Wet cylinder liner; finished; A=89 C=98 L=152 H=107.5  |   |   |                      |                      |          |  |        |      |      |      |  |  |
|           | 56003   | EX; 40.1 x 9 x 104.8 x A/S - - 30° - VS - 1 - III  |   |   |                      |                      | 81-5603  | EX; 14.03/ x 9 x 54 B1                                     |        |      |      |      |  |  |
|           | 5693  | IN; 44 x 9 x 105 x S - - 30° - 1 - III   |   |   |                      |                      | 81-5604  | IN; 14.03/ x 9 x 51 B1                                     |        |      |      |      |  |  |
|           | 7.21774.50.0  | fuel pump; mechanical  |   |   |                      |                      |          |  |        |      |      |      |  |  |
| <b>20</b> |   | <b>84</b>  |   |   |                      |                      |          |  |        |      |      |      |  |  |
|           | AR 01699  | 04.1983 → 06.1985  | B | A | 4                    | 1962 cm <sup>3</sup> | 2V       | 125 kW   | 170 PS | ϕ7:1 | -    | 88.5 |  |  |
|           | GIULIETTA (116_)  |  |   |   |                      |                      |          |  |        |      |      |      |  |  |
|           | 7.21287.53.0  | fuel pump; in-line; electrical   |   |   |                      |                      |          |  |        |      |      |      |  |  |
| <b>21</b> |   | <b>84</b>  |   |   |                      |                      |          |  |        |      |      |      |  |  |
|           | AR 06212  | 07.1978 → 10.1988  | B | 4 | 1962 cm <sup>3</sup> | 2V                   | 94-96 kW | 128-131 PS   | ϕ9,1   | -    | 88.5 |      |  |  |
|           | 75 (162B_), 90 (162_), GTV (116_)   |  |   |   |                      |                      |          |  |        |      |      |      |  |  |
|           | 88 592 110  | N - Wet cylinder liner; finished; A=89 C=98 L=152 H=107.5  |   |   |                      |                      |          |  |        |      |      |      |  |  |
|           | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |                      |          |  |        |      |      |      |  |  |
|           | 7.21774.50.0  | fuel pump; mechanical  |   |   |                      |                      |          |  |        |      |      |      |  |  |
| <b>22</b> |   | <b>84</b>  |   |   |                      |                      |          |  |        |      |      |      |  |  |
|           | AR 30124  | 04.1978 → 09.1984  | B | 4 | 1490 cm <sup>3</sup> | 2V                   | 61-64 kW | 83-87 PS   | ϕ9     | -    | 67.2 |      |  |  |
|           | AR 30514  | 01.1984 → 12.1989  | B | 4 | 1490 cm <sup>3</sup> | 2V                   | 70 kW    | 95 PS  | ϕ9:1   | -    | 67.2 |      |  |  |
|           | AR 30520  | 06.1983 → 06.1990  | B | 4 | 1490 cm <sup>3</sup> | 2V                   | 66-79 kW | 90-107 PS  | ϕ9     | -    | 67.2 |      |  |  |
|           | 33 (905_), 33 Sportwagon (905A_), ALFASUD (901_), ALFASUD Sprint (902_), SPRINT |  |   |   |                      |                      |          |  |        |      |      |      |  |  |
|           | 56010   | IN; 39.8 x 8 x 92 x S - Cr - 45° - 22 - III  |   |   |                      |                      | MK-8H    | valve cotter; number of notches: 3; valve stem diameter: 8 |        |      |      |      |  |  |

**A**
**23** **84**


|          |                   |   |   |                      |    |          |            |        |        |
|----------|-------------------|---|---|----------------------|----|----------|------------|--------|--------|
| AR 30128 | 07.1979 → 01.1987 | B | 4 | 1490 cm <sup>3</sup> | 2V | 70 kW    | 95 PS      | ⊘9     | - 67.2 |
| AR 30146 | 01.1980 → 12.1989 | B | 4 | 1490 cm <sup>3</sup> | 2V | 75-77 kW | 102-105 PS | ⊘9,5   | - 67.2 |
| AR 30508 | 06.1984 → 12.1989 | B | 4 | 1490 cm <sup>3</sup> | 2V | 77 kW    | 105 PS     | ⊘9,5:1 | - 67.2 |
| AR 30588 | 06.1984 → 12.1989 | B | 4 | 1490 cm <sup>3</sup> | 2V | 75-77 kW | 102-105 PS | ⊘9,5:1 | - 67.2 |


**33 (905\_), 33 Sportwagon (905A\_), ALFASUD (901\_), ALFASUD Sprint (902\_), ARNA (920\_), SPRINT**

**56010** IN; 39.8 x 8 x 92 x S - Cr - 45° - 22 - III

**MK-8H**

valve cotter; number of notches: 3; valve stem diameter: 8


**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

**24** **87**


|          |                   |   |   |                      |    |          |            |      |      |
|----------|-------------------|---|---|----------------------|----|----------|------------|------|------|
| AR 30550 | 01.1986 → 06.1990 | B | 4 | 1712 cm <sup>3</sup> | 2V | 84-95 kW | 114-129 PS | ⊘9,5 | - 72 |
|----------|-------------------|---|---|----------------------|----|----------|------------|------|------|


**33 (905\_), 33 Sportwagon (905A\_), ALFASUD Sprint (902\_), SPRINT**

**56010** IN; 39.8 x 8 x 92 x S - Cr - 45° - 22 - III

**MK-8H**

valve cotter; number of notches: 3; valve stem diameter: 8

**25** **87**


|          |                   |   |   |                      |    |          |            |        |      |
|----------|-------------------|---|---|----------------------|----|----------|------------|--------|------|
| AR 30737 | 09.1988 → 12.1989 | B | 4 | 1712 cm <sup>3</sup> | 2V | 77-80 kW | 105-109 PS | ⊘9,5:1 | - 72 |
|----------|-------------------|---|---|----------------------|----|----------|------------|--------|------|


**33 Sportwagon (905A\_)**

**56010** IN; 39.8 x 8 x 92 x S - Cr - 45° - 22 - III

**MK-8H**

valve cotter; number of notches: 3; valve stem diameter: 8


**7.21287.53.0** fuel pump; in-line; electrical

**26** **88**


|          |                   |   |   |                      |    |            |            |      |        |
|----------|-------------------|---|---|----------------------|----|------------|------------|------|--------|
| AR 01646 | 11.1980 → 12.1990 | B | 6 | 2492 cm <sup>3</sup> | 2V | 110-116 kW | 150-158 PS | ⊘9   | - 68.3 |
| AR 01911 | 10.1984 → 07.1987 | B | 6 | 2492 cm <sup>3</sup> | 2V | 110-115 kW | 150-156 PS | ⊘9   | - 68.3 |
| AR 01928 | 08.1979 → 12.1986 | B | 6 | 2492 cm <sup>3</sup> | 2V | 110-118 kW | 150-160 PS | ⊘9:1 | - 68.3 |


**6 (119\_), 75 (162B\_), 90 (162\_), ALFETTA (116\_), GTV (116\_)**

**81-5609** EX; 14.07/ x 9 x 42.5 G1

**7.21287.53.0** fuel pump; in-line; electrical

**27** **88**


|          |                   |   |   |                      |    |            |            |  |        |
|----------|-------------------|---|---|----------------------|----|------------|------------|--|--------|
| AR 01648 | 05.1985 → 08.1986 | B | 6 | 2492 cm <sup>3</sup> | 2V | 110-115 kW | 150-156 PS |  | - 68.3 |
|----------|-------------------|---|---|----------------------|----|------------|------------|--|--------|


**75 (162B\_)**

**7.21287.53.0** fuel pump; in-line; electrical




**28** **92**







|         |                   |     |   |                      |    |       |        |     |        |
|---------|-------------------|-----|---|----------------------|----|-------|--------|-----|--------|
| VM 81 A | 10.1984 → 07.1987 | D A | 4 | 2393 cm <sup>3</sup> | 2V | 81 kW | 110 PS | ⊘22 | - 90   |
| VM 82 A | 01.1986 → 06.1990 | D A | 3 | 1779 cm <sup>3</sup> | 2V | 54 kW | 73 PS  | ⊘22 | - 89.2 |


**33 (905\_), 90 (162\_)**

**80 00001 1 0 000** Ø92; STD; set: 1; [T15 G6 CR 2.5] [NM 2] [DSF CR 4]

**89 500 110** N - Wet cylinder liner; finished; A=103 C=110 L=168 H+F=8.9+1.2

|  | Cyl. | <br>mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos | A |
|---|------|---|-----------------|---|------------------|---------|---------|-----|---|
|   |      |   |                 |   |                  |         |         |     |   |
| M20 B25 (256KE1)  | B 6  | 84 x 75   | 2494            | 2   |                  | 136-140 | 185-190 | 1   |   |




| A   |  |  | Pos |  |  | Pos |
|---|---|---|-----|--|---|-----|
|  |   |   |     |  |   |     |
| C2 (E30)  |   |   |     |  |   |     |
| 2.5   | 07.1985 → 03.1988   | M20 B25 (256KE1) B  | 1   |  |   |     |



|          |                  |                                       |   |   |                      |    |            |            |   |    |  |  |  |  |  |  |  |  |  |          |
|----------|------------------|---------------------------------------|---|---|----------------------|----|------------|------------|---|----|--|--|--|--|--|--|--|--|--|----------|
| <b>1</b> | <b>84</b>        |                                       |   |   |                      |    |            |            |   |    |  |  |  |  |  |  |  |  |  | <b>A</b> |
|          | M20 B25 (256KE1) | 07.1985 → 03.1988                     | B | 6 | 2494 cm <sup>3</sup> | 2V | 136-140 kW | 185-190 PS | - | 75 |  |  |  |  |  |  |  |  |  |          |
|          | C2 (E30)         |                                       |   |   |                      |    |            |            |   |    |  |  |  |  |  |  |  |  |  |          |
|          | 7.02604.99.0     | lambda sensor; control sensor; heated |   |   |                      |    |            |            |   |    |  |  |  |  |  |  |  |  |  |          |

**A**


|    |        |   | Cyl. | mm          | cm <sup>3</sup> |   | Comp. Ratio<br>ε | kW      | PS      | Pos |
|----|--------|---|------|-------------|-----------------|---|------------------|---------|---------|-----|
| 1B | B (A)  | 5 |      | 81 x 86,4   | 2226            | 2 | 7,8              | 147     | 200     | 49  |
| 1T | D (A)  | 5 |      | 81 x 95,5   | 2461            | 2 | 20               | 88      | 120     | 50  |
| 2B | B (A)  | 5 |      | 81 x 86,4   | 2226            | 2 | 8,6              | 140     | 190     | 51  |
| 3A | B      | 4 |      | 82,5 x 92,8 | 1984            | 2 | 10,5             | 80-83   | 109-113 | 91  |
| 3B | B (A)  | 5 |      | 81 x 86,4   | 2226            | 4 | 8,75             | 162     | 220     | 52  |
| 3D | D      | 5 |      | 79,5 x 95,5 | 2370            | 2 | 23               | 60      | 82      | 17  |
| 4B | B      | 4 |      | 81 x 86,4   | 1781            | 2 | 9                | 66      | 90      | 53  |
| 6A | B      | 4 |      | 82,5 x 92,8 | 1984            | 4 | 10,8             | 101     | 137     | 92  |
| CN | D      | 5 |      | 76,5 x 86,4 | 1986            | 2 | 23               | 51      | 69      | 8   |
| CR | D      | 4 |      | 76,5 x 86,4 | 1588            | 2 | 23,5             | 40      | 54      | 9   |
| CY | D (A)  | 4 |      | 76,5 x 86,4 | 1588            | 2 | 23               | 51      | 70      | 10  |
| DD | B      | 4 |      | 81 x 86,4   | 1781            | 2 | 8,8:1            | 55      | 75      | 54  |
| DE | D (A)  | 5 |      | 76,5 x 86,4 | 1986            | 2 | 23               | 64-66   | 87-90   | 11  |
| DR | B      | 4 |      | 81 x 86,4   | 1781            | 2 | 8,75             | 55      | 75      | 55  |
| DS | B      | 4 |      | 81 x 86,4   | 1781            | 2 | 9                | 66      | 90      | 56  |
| DT | B      | 4 |      | 81 x 77,4   | 1595            | 2 | 9                | 55      | 75      | 57  |
| DZ | B      | 4 |      | 81 x 86,4   | 1781            | 2 | 10               | 82      | 112     | 58  |
| EP | B      | 4 |      | 75 x 73,4   | 1297            | 2 | 9                | 44      | 60      | 3   |
| FS | B      | 4 |      | 79,5 x 80   | 1588            | 2 | 8,2              | 53      | 72      | 18  |
| FY | B      | 4 |      | 75 x 72     | 1272            | 2 | 8,2              | 40-44   | 55-60   | 4   |
| FZ | B      | 4 |      | 75 x 72     | 1272            | 2 | 8,2              | 44      | 60      | 4   |
| GV | B (LA) | 5 |      | 79,5 x 86,4 | 2144            | 2 | 7                | 147     | 200     | 19  |
| HB | B      | 4 |      | 69,5 x 72   | 1093            | 2 | 8,2              | 37      | 50      | 2   |
| HC | B      | 4 |      | 69,5 x 72   | 1093            | 2 | 9,5              | 44      | 60      | 2   |
| HE | B      | 4 |      | 64,5 x 59   | 771             | 2 | 8                | 25      | 34      | 1   |
| HH | B      | 4 |      | 75 x 72     | 1272            | 2 | 8,2              | 44      | 60      | 5   |
| HJ | B      | 4 |      | 75 x 72     | 1272            | 2 | 8,2              | 43      | 58      | 6   |
| HP | B      | 5 |      | 81 x 77,4   | 1994            | 2 | 10               | 85      | 115     | 59  |
| HX | B      | 5 |      | 81 x 86,4   | 2226            | 2 | 10               | 101     | 138     | 60  |
| HY | B      | 5 |      | 81 x 86,4   | 2226            | 2 | 9,3              | 100     | 136     | 61  |
| JF | B      | 4 |      | 79,5 x 86,4 | 1715            | 2 | 8:1              | 48-55   | 65-75   | 20  |
| JK | D      | 4 |      | 76,5 x 86,4 | 1588            | 2 | 23,5             | 40      | 54      | 12  |
| JL | B      | 5 |      | 81 x 77,4   | 1994            | 2 | 10:1             | 81      | 110     | 62  |
| JN | B      | 4 |      | 81 x 86,4   | 1781            | 2 | 10               | 66-68   | 90-93   | 63  |
| JS | B      | 5 |      | 81 x 77,4   | 1994            | 2 | 10               | 85      | 115     | 59  |
| JT | B      | 5 |      | 81 x 86,4   | 2226            | 2 | 8,5              | 82-89   | 112-121 | 64  |
| JU | B      | 4 |      | 81 x 77,4   | 1595            | 2 | 9,1:1            | 55      | 75      | 65  |
| JV | B      | 4 |      | 81 x 86,4   | 1781            | 2 | 9                | 66      | 90      | 66  |
| JW | B      | 4 |      | 81 x 86,4   | 1781            | 2 | 10               | 66      | 90      | 67  |
| JY | B (A)  | 5 |      | 79,5 x 86,4 | 2144            | 2 | 8,8              | 134     | 182     | 21  |
| KE | B      | 5 |      | 79,5 x 86,4 | 2144            | 2 | 9,3              | 96      | 131     | 22  |
| KF | B      | 5 |      | 79,5 x 86,4 | 2144            | 2 | 9,3              | 96      | 130     | 23  |
| KG | B (LA) | 5 |      | 79,5 x 86,4 | 2144            | 2 | 8,5              | 134     | 182     | 24  |
| KH | B (A)  | 5 |      | 79,5 x 86,4 | 2144            | 2 | 10               | 100-104 | 136-141 | 21  |
| KK | B      | 5 |      | 79,5 x 86,4 | 2144            | 2 | 9,3              | 100     | 136     | 25  |
| KL | B      | 5 |      | 79,5 x 86,4 | 2144            | 2 | 9,3              | 96      | 131     | 26  |
| KP | B      | 5 |      | 81 x 77,4   | 1994            | 2 | 9,3              | 85      | 115     | 68  |
| KU | B      | 5 |      | 81 x 86,4   | 2226            | 2 | 10               | 101-103 | 137-140 | 69  |
| KV | B      | 5 |      | 81 x 86,4   | 2226            | 2 | 10               | 100     | 136     | 70  |
| KW | B (LA) | 5 |      | 79,5 x 86,4 | 2144            | 4 | 8                | 220-225 | 300-306 | 27  |
| KX | B      | 5 |      | 81 x 86,4   | 2226            | 2 | 8,5              | 75-88   | 102-120 | 71  |
| KZ | B      | 5 |      | 81 x 86,4   | 2226            | 2 | 8,5              | 82-85   | 112-116 | 72  |
| MB | B (LA) | 5 |      | 81 x 86,4   | 2226            | 2 | 8,6              | 147     | 200     | 73  |
| MC | B (LA) | 5 |      | 81 x 86,4   | 2226            | 2 | 7,8              | 97-121  | 132-165 | 74  |
| MG | B      | 4 |      | 81 x 86,4   | 1781            | 2 | 10               | 76-79   | 103-107 | 75  |
| MU | B      | 4 |      | 81 x 86,4   | 1781            | 2 | 10:1             | 82      | 112     | 76  |
| NC | D (LA) | 5 |      | 76,5 x 86,4 | 1986            | 2 | 23               | 74      | 100     | 13  |
| NE | B      | 4 |      | 81 x 86,4   | 1781            | 2 | 10               | 66      | 90      | 77  |
| NF | B      | 5 |      | 82,5 x 86,4 | 2309            | 2 | 10               | 97-100  | 132-136 | 93  |
| NG | B      | 5 |      | 82,5 x 86,4 | 2309            | 2 | 10               | 97-100  | 132-136 | 94  |
| NP | B      | 4 |      | 81 x 86,4   | 1781            | 2 | 10               | 66      | 90      | 78  |
| PH | B      | 4 |      | 81 x 86,4   | 1781            | 2 | 9                | 66      | 90      | 79  |
| PV | B      | 4 |      | 81 x 86,4   | 1781            | 2 | 10               | 79-81   | 107-110 | 80  |
| PX | B      | 5 |      | 81 x 86,4   | 2226            | 2 | 8,5              | 88      | 120     | 81  |
| RS | B      | 4 |      | 81 x 86,4   | 1781            | 2 | 8,75             | 55      | 75      | 82  |
| RT | B      | 5 |      | 81 x 77,4   | 1994            | 2 | 10               | 85      | 115     | 83  |
| RU | B      | 4 |      | 81 x 86,4   | 1781            | 2 | 8,75             | 55      | 75      | 84  |
| SA | B      | 4 |      | 81 x 77,4   | 1595            | 2 | 9                | 54      | 73      | 85  |

|  | Cyl.     |  | mm   | cm <sup>3</sup> |  | Comp. Ratio | kW      | PS | Pos | A |
|---|----------|---|------|-----------------|---|-------------|---------|----|-----|---|
|   |          |   |      |                 |   |             |         |    |     | £ |
| SD  | B 4      | 82,5 x 86,4   | 1847 | 2               | 10,5  | 83          | 113     | 95 |     |   |
| SF  | B 4      | 81 x 86,4   | 1781 | 2               | 10  | 65          | 88      | 86 |     |   |
| SH  | B 4      | 81 x 86,4   | 1781 | 2               | 9   | 65-66       | 88-90   | 87 |     |   |
| SK  | B 5      | 81 x 77,4   | 1994 | 2               | 10  | 83          | 113     | 88 |     |   |
| SL  | B 5      | 81 x 77,4   | 1994 | 2               | 10  | 83          | 113     | 89 |     |   |
| WA  | B 4      | 86,5 x 84,4   | 1984 | 2               | 9,3   | 85          | 115     | 97 |     |   |
| WB  | B 5      | 79,5 x 86,4   | 2144 | 2               | 9,3   | 85          | 115     | 28 |     |   |
| WC  | B 5      | 79,5 x 86,4   | 2144 | 2               | 9,3   | 100         | 136     | 29 |     |   |
| WD  | B 5      | 79,5 x 86,4   | 2144 | 2               | 8,2   | 75-79       | 102-107 | 30 |     |   |
| WE  | B 5      | 79,5 x 86,4   | 2144 | 2               | 8,2   | 75-85       | 102-115 | 31 |     |   |
| WG  | B 5      | 79,5 x 86,4   | 2144 | 2               | 9,3:1   | 100         | 136     | 32 |     |   |
| WH  | B 5      | 79,5 x 77,4   | 1921 | 2               | 10  | 74          | 100     | 33 |     |   |
| WJ  | B (A) 5  | 79,5 x 86,4   | 2144 | 2               | 7   | 125         | 170     | 34 |     |   |
| WK  | B (A) 5  | 79,5 x 86,4   | 2144 | 2               | 9,3   | 96-100      | 130-136 | 34 |     |   |
| WN  | B 5      | 79,5 x 77,4   | 1921 | 2               | 10  | 85          | 115     | 33 |     |   |
| WR  | B (LA) 5 | 79,5 x 86,4   | 2144 | 2               | 7   | 147         | 200     | 35 |     |   |
| WT  | B 4      | 79,5 x 86,4   | 1715 | 2               | 8,2:1   | 55-58       | 74-79   | 36 |     |   |
| WU  | B 5      | 79,5 x 86,4   | 2144 | 2               | 10:1  | 75-79       | 102-107 | 21 |     |   |
| WV  | B 4      | 79,5 x 80   | 1588 | 2               | 8,2   | 55          | 75      | 37 |     |   |
| WX  | B (A) 5  | 79,5 x 86,4   | 2144 | 2               | 7   | 118-119     | 160-162 | 38 |     |   |
| WY  | B 4      | 79,5 x 80   | 1588 | 2               |   | 55          | 75      | 39 |     |   |
| XW  | B 4      | 76,5 x 80   | 1471 | 2               |   | 57          | 78      | 14 |     |   |
| XX  | B 4      | 79,5 x 80   | 1584 | 2               | 8,2:1   | 74          | 100     | 40 |     |   |
| YG  | B 4      | 79,5 x 80   | 1588 | 2               | 8,2   | 57-61       | 78-83   | 41 |     |   |
| YH  | B 4      | 79,5 x 80   | 1588 | 2               | 8,2   | 57-61       | 78-83   | 41 |     |   |
| YJ  | B 4      | 76,5 x 80   | 1471 | 2               | 9,7   | 55          | 75      | 15 |     |   |
| YK  | B 4      | 79,5 x 80   | 1588 | 2               | 8,2   | 59-61       | 79-83   | 42 |     |   |
| YM  | B 4      | 79,5 x 80   | 1588 | 2               | 8,2   | 63          | 85      | 42 |     |   |
| YN  | B 4      | 79,5 x 80   | 1588 | 2               | 8,2   | 55          | 75      | 43 |     |   |
| YP  | B 4      | 79,5 x 80   | 1588 | 2               | 8,2   | 63          | 85      | 44 |     |   |
| YS  | B 4      | 79,5 x 80   | 1588 | 2               | 9,5   | 81          | 110     | 45 |     |   |
| YT  | B 4      | 79,5 x 80   | 1588 | 2               | 8,2   | 51          | 70      | 46 |     |   |
| YV  | B 4      | 79,5 x 80   | 1588 | 2               | 8,2   | 63          | 85      | 37 |     |   |
| YY  | B 4      | 79,5 x 80   | 1588 | 2               | 9   | 51          | 70      | 47 |     |   |
| YZ  | B 4      | 79,5 x 80   | 1588 | 2               | 9,5   | 81          | 110     | 48 |     |   |
| ZA  | B 4      | 75 x 73,4   | 1297 | 2               | 8,5   | 40          | 55      | 7  |     |   |
| ZB  | B 4      | 76,5 x 80   | 1471 | 2               | 9,7   | 55          | 75      | 16 |     |   |
| ZC  | B 4      | 76,5 x 80   | 1471 | 2               | 9,7   | 63          | 85      | 15 |     |   |
| ZF  | B 4      | 75 x 73,4   | 1297 | 2               | 8,5   | 44          | 60      | 7  |     |   |
| ZJ  | B 4      | 84 x 84,4   | 1871 | 2               | 10:1  | 82          | 112     | 96 |     |   |
| ZU  | B 4      | 81,5 x 84,4   | 1760 | 2               | 9:1   | 63          | 85      | 90 |     |   |
| ZV  | B 4      | 79,5 x 86,4   | 1716 | 2               | 8,2   | 59          | 80      | 42 |     |   |
| ZZ  | B 4      | 81,5 x 84,4   | 1760 | 2               | 9,1   | 74-79       | 100-107 | 90 |     |   |

**A**

|                           |                   |    | Pos |     |                                |                   | Pos  |      |
|---------------------------|-------------------|----|-----|-----|--------------------------------|-------------------|------|------|
|                           |                   |    |     | 1.8 | 10.1970 → 07.1976              | ZZ                | B 90 |      |
| <b>100 (43, C2)</b>       |                   |    |     | 1.8 | 09.1971 → 07.1974              | ZU                | B 90 |      |
|                           |                   |    |     | 1.9 | 09.1971 → 07.1976              | ZJ                | B 96 |      |
| <b>100 Avant (43, C2)</b> |                   |    |     | 1.6 | 07.1977 → 02.1983              | YV                | B 37 |      |
| 1.6                       | 08.1976 → 07.1982 | YV | B   | 37  | 1.9                            | 02.1983 → 07.1982 | WH   | B 33 |
| 1.9                       | 08.1980 → 07.1982 | WH | B   | 33  | 2.0                            | 08.1977 → 07.1980 | WA   | B 97 |
| 2.0                       | 06.1976 → 08.1978 | WA | B   | 97  | 2.0 D                          | 08.1978 → 02.1983 | CN   | D 8  |
| 2.0 D                     | 08.1978 → 07.1982 | CN | D   | 8   | 2.1                            | 07.1977 → 02.1983 | WB   | B 28 |
| 2.1                       | 03.1977 → 07.1982 | WG | B   | 32  | 2.1                            | 07.1977 → 02.1983 | WE   | B 31 |
| 2.1                       | 03.1977 → 07.1982 | WK | B   | 34  | 2.1                            | 07.1977 → 02.1983 | WG   | B 32 |
| 2.1                       | 10.1977 → 07.1982 | WB | B   | 28  | 2.1                            | 10.1979 → 02.1983 | WC   | B 29 |
| 2.1                       | 10.1977 → 07.1982 | WE | B   | 31  | <b>100 Avant (44, 44Q, C3)</b> |                   |      |      |
| 2.1                       | 10.1979 → 07.1982 | WC | B   | 29  | 1.8                            | 08.1982 → 12.1987 | DR   | B 55 |
| 2.2                       | 09.1977 → 07.1982 | WD | B   | 30  | 1.8                            | 08.1982 → 12.1987 | RS   | B 82 |
| 2.2                       | 09.1977 → 07.1982 | WE | B   | 31  | 1.8                            | 08.1983 → 07.1989 | DS   | B 56 |
| <b>100 (44, 44Q, C3)</b>  |                   |    |     | 1.8 | 08.1983 → 07.1989              | JW                | B 67 |      |
| 1.8                       | 08.1982 → 12.1987 | DR | B   | 55  | 1.8                            | 08.1983 → 07.1989 | NP   | B 78 |
| 1.8                       | 08.1982 → 12.1987 | RS | B   | 82  | 1.8                            | 08.1986 → 07.1990 | SH   | B 87 |
| 1.8                       | 08.1983 → 07.1989 | DS | B   | 56  | 1.8 Cat                        | 03.1985 → 12.1987 | PH   | B 79 |
| 1.8                       | 08.1983 → 07.1989 | JW | B   | 67  | 1.8 Cat                        | 01.1988 → 11.1990 | 4B   | B 53 |
| 1.8                       | 08.1986 → 07.1988 | SH | B   | 87  | 1.8 Cat quattro                | 08.1985 → 07.1988 | PH   | B 79 |
| 1.8                       | 08.1986 → 07.1988 | SH | B   | 87  | 1.8 Cat quattro                | 08.1988 → 10.1990 | 4B   | B 53 |
| 1.8                       | 01.1988 → 07.1989 | NP | B   | 78  | 1.8 quattro                    | 10.1984 → 07.1988 | JW   | B 67 |
| 1.8 Cat                   | 03.1985 → 12.1987 | PH | B   | 79  | 1.8 quattro                    | 10.1984 → 07.1988 | NP   | B 78 |
| 1.8 Cat                   | 01.1988 → 11.1990 | 4B | B   | 53  | 1.8 quattro                    | 08.1986 → 07.1990 | SH   | B 87 |
| 1.8 Cat quattro           | 08.1985 → 07.1988 | PH | B   | 79  | 1.9                            | 02.1983 → 07.1984 | WH   | B 33 |
| 1.8 Cat quattro           | 08.1988 → 11.1990 | 4B | B   | 53  | 2.0                            | 09.1986 → 11.1987 | SL   | B 89 |
| 1.8 quattro               | 10.1984 → 07.1988 | JW | B   | 67  | 2.0 D                          | 03.1983 → 11.1990 | CN   | D 8  |
| 1.8 quattro               | 10.1984 → 07.1988 | NP | B   | 78  | 2.0 E                          | 01.1985 → 12.1987 | KP   | B 68 |
| 1.8 quattro               | 08.1986 → 07.1990 | SH | B   | 87  | 2.0 E Cat                      | 01.1988 → 11.1990 | RT   | B 83 |
| 1.9                       | 02.1983 → 07.1984 | WH | B   | 33  | 2.0 TD                         | 03.1983 → 10.1987 | DE   | D 11 |
| 2.0                       | 08.1984 → 12.1987 | KP | B   | 68  | 2.0 TD                         | 03.1988 → 11.1990 | NC   | D 13 |
| 2.0                       | 08.1986 → 11.1987 | SL | B   | 89  | 2.1                            | 08.1982 → 07.1984 | KF   | B 23 |
| 2.0 Cat                   | 01.1988 → 11.1990 | RT | B   | 83  | 2.1                            | 08.1982 → 07.1984 | WC   | B 29 |
| 2.0 D                     | 08.1982 → 07.1988 | CN | D   | 8   | 2.2                            | 09.1983 → 12.1984 | WU   | B 21 |
| 2.0 D Turbo               | 08.1982 → 02.1988 | DE | D   | 11  | 2.2                            | 08.1984 → 12.1988 | KU   | B 69 |
| 2.0 D Turbo               | 03.1988 → 11.1990 | NC | D   | 13  | 2.2                            | 10.1984 → 09.1986 | KZ   | B 72 |
| 2.1                       | 08.1982 → 07.1984 | WC | B   | 29  | 2.2                            | 09.1985 → 12.1987 | KZ   | B 72 |
| 2.1                       | 08.1982 → 12.1984 | WD | B   | 30  | 2.2 Cat                        | 06.1989 → 11.1990 | HX   | B 60 |
| 2.1                       | 08.1982 → 12.1984 | WE | B   | 31  | 2.2 Cat                        | 06.1989 → 11.1990 | KU   | B 69 |
| 2.2                       | 08.1982 → 07.1984 | KF | B   | 23  | 2.2 Cat quattro                | 06.1989 → 11.1990 | HX   | B 60 |
| 2.2                       | 08.1982 → 07.1984 | WU | B   | 21  | 2.2 Cat quattro                | 06.1989 → 11.1990 | KU   | B 69 |
| 2.2                       | 09.1983 → 12.1985 | KH | B   | 21  | 2.2 E quattro                  | 08.1985 → 07.1986 | PX   | B 81 |
| 2.2                       | 08.1984 → 12.1988 | KU | B   | 69  | 2.2 Turbo                      | 08.1986 → 11.1990 | MC   | B 74 |
| 2.2                       | 09.1984 → 12.1985 | KH | B   | 21  | 2.2 Turbo quattro              | 08.1986 → 11.1990 | MC   | B 74 |
| 2.2                       | 10.1984 → 09.1986 | KZ | B   | 72  | 2.2 quattro                    | 08.1984 → 12.1988 | KU   | B 69 |
| 2.2                       | 09.1985 → 12.1987 | KZ | B   | 72  | 2.2 quattro                    | 09.1985 → 12.1988 | MC   | B 74 |
| 2.2                       | 09.1985 → 12.1988 | MC | B   | 74  | 2.2 quattro                    | 09.1985 → 12.1988 | MC   | B 74 |
| 2.2                       | 09.1985 → 12.1988 | MC | B   | 74  | 2.3                            | 09.1986 → 12.1988 | NF   | B 93 |
| 2.2 Cat                   | 06.1989 → 11.1990 | HX | B   | 60  | 2.3                            | 11.1986 → 11.1990 | NF   | B 93 |
| 2.2 Cat                   | 06.1989 → 11.1990 | KU | B   | 69  | 2.3                            | 03.1990 → 11.1990 | NF   | B 93 |
| 2.2 Cat quattro           | 06.1989 → 11.1990 | HX | B   | 60  | 2.3 E quattro                  | 11.1986 → 11.1990 | NF   | B 93 |
| 2.2 Cat quattro           | 06.1989 → 11.1990 | KU | B   | 69  | 2.3 quattro                    | 01.1990 → 11.1990 | NF   | B 93 |
| 2.2 E Turbo quattro       | 08.1986 → 11.1990 | MC | B   | 74  | 2.4 D                          | 08.1989 → 11.1990 | 3D   | D 17 |
| 2.2 E quattro             | 08.1985 → 07.1986 | PX | B   | 81  | 2.5 TDI                        | 01.1990 → 10.1990 | 1T   | D 50 |
| 2.2 Turbo                 | 08.1986 → 11.1990 | MC | B   | 74  | <b>100 Coupe (C1)</b>          |                   |      |      |
| 2.2 quattro               | 08.1984 → 12.1988 | KU | B   | 69  | 1.9                            | 08.1971 → 12.1976 | ZJ   | B 96 |
| 2.2 quattro               | 09.1984 → 12.1985 | WX | B   | 38  | <b>200 (43)</b>                |                   |      |      |
| 2.2 quattro               | 09.1985 → 12.1988 | MC | B   | 74  | 2.1 5E                         | 10.1979 → 09.1982 | WC   | B 29 |
| 2.2 quattro               | 09.1985 → 12.1988 | MC | B   | 74  | 2.1 5T                         | 10.1979 → 08.1982 | WJ   | B 34 |
| 2.3 E                     | 11.1986 → 11.1990 | NF | B   | 93  | 2.1 5T                         | 10.1979 → 09.1982 | WK   | B 34 |
| 2.3 E                     | 01.1990 → 11.1990 | NF | B   | 93  | <b>200 (44, 44Q)</b>           |                   |      |      |
| 2.3 E quattro             | 11.1986 → 11.1990 | NF | B   | 93  | 2.1 5E                         | 08.1983 → 07.1984 | KH   | B 21 |
| 2.3 quattro               | 09.1986 → 12.1988 | NF | B   | 93  | 2.1 5E                         | 08.1983 → 07.1984 | WC   | B 29 |
| 2.3 quattro               | 01.1990 → 11.1990 | NF | B   | 93  | 2.1 Turbo                      | 08.1983 → 01.1988 | KG   | B 24 |
| 2.5 TDI                   | 01.1990 → 10.1990 | 1T | D   | 50  | 2.1 Turbo quattro              | 08.1983 → 09.1986 | KG   | B 24 |
| <b>100 (C1)</b>           |                   |    |     | 2.2 | 08.1984 → 07.1985              | KU                | B 69 |      |
| 1.6                       | 01.1975 → 07.1976 | YM | B   | 42  |                                |                   |      |      |
| 1.8                       | 11.1968 → 11.1971 | ZV | B   | 42  |                                |                   |      |      |

|                            |                   |    | Pos |    |                             |                   | Pos | A |    |
|----------------------------|-------------------|----|-----|----|-----------------------------|-------------------|-----|---|----|
| 2.2                        | 09.1988 → 12.1989 | MC | B   | 74 | 1.6                         | 08.1978 → 07.1986 | YN  | B | 43 |
| 2.2 20V Turbo quattro      | 03.1989 → 12.1990 | 3B | B   | 52 | 1.6                         | 08.1978 → 03.1987 | DT  | B | 57 |
| 2.2 Turbo                  | 02.1988 → 12.1990 | 1B | B   | 49 | 1.6                         | 08.1978 → 03.1987 | JU  | B | 65 |
| 2.2 Turbo                  | 02.1988 → 12.1990 | 2B | B   | 51 | 1.6                         | 02.1979 → 07.1981 | YY  | B | 47 |
| 2.2 Turbo quattro          | 02.1988 → 11.1990 | 1B | B   | 49 | 1.6                         | 09.1979 → 12.1980 | YG  | B | 41 |
| 2.2 quattro                | 09.1988 → 12.1989 | MC | B   | 74 | 1.6                         | 09.1979 → 12.1980 | YH  | B | 41 |
| <b>200 Avant (44, 44Q)</b> |                   |    |     |    | 1.6                         | 09.1979 → 12.1980 | YK  | B | 42 |
| 2.1 Turbo quattro          | 09.1983 → 01.1988 | JY | B   | 21 | 1.6                         | 02.1986 → 07.1986 | SA  | B | 85 |
| 2.1 Turbo quattro          | 09.1983 → 01.1988 | KG | B   | 24 | 1.6 D                       | 08.1980 → 07.1982 | CR  | D | 9  |
| 2.2 20V Turbo quattro      | 07.1989 → 12.1990 | 3B | B   | 52 | 1.6 D                       | 08.1982 → 08.1986 | JK  | D | 12 |
| 2.2 Turbo quattro          | 08.1985 → 12.1990 | MC | B   | 74 | 1.6 GLE                     | 08.1978 → 07.1982 | YZ  | B | 48 |
| 2.2 quattro                | 09.1988 → 12.1989 | MC | B   | 74 | 1.6 TD                      | 08.1981 → 05.1986 | CY  | D | 10 |
| <b>4000 (USA)</b>          |                   |    |     |    | 1.7                         | 08.1981 → 07.1983 | WT  | B | 36 |
| 1.3                        | 08.1978 → 1981    | FY | B   | 4  | 1.8                         | 01.1983 → 08.1986 | JV  | B | 66 |
| 1.3                        | 08.1978 → 1981    | HH | B   | 5  | 1.8                         | 08.1983 → 08.1986 | DS  | B | 56 |
| 1.6                        | 10.1974 → 1983    | YN | B   | 43 | 1.8                         | 08.1983 → 08.1986 | JN  | B | 63 |
| 1.6                        | 01.1975 → 07.1980 | YG | B   | 41 | 1.8                         | 09.1983 → 12.1986 | MG  | B | 75 |
| 1.6                        | 01.1975 → 07.1980 | YH | B   | 41 | 1.8                         | 02.1986 → 07.1986 | SF  | B | 86 |
| 1.6 D                      | 03.1981 → 07.1982 | CR | D   | 9  | 1.8 CC quattro (85Q)        | 08.1984 → 08.1986 | JV  | B | 66 |
| 1.6 D                      | 08.1982 → 07.1984 | JK | D   | 12 | 1.8 CC quattro (85Q)        | 08.1984 → 08.1986 | NE  | B | 77 |
| 1.6 TD                     | 08.1981 → 07.1985 | CY | D   | 10 | 1.8 CC quattro (85Q)        | 08.1985 → 08.1986 | JN  | B | 63 |
| 1.7                        | 08.1981 → 07.1983 | WT | B   | 36 | 1.8 GTE                     | 10.1984 → 08.1986 | DZ  | B | 58 |
| 1.7                        | 1982 → 1983       | ZV | B   | 42 | 1.8 GTE                     | 10.1984 → 08.1986 | MU  | B | 76 |
| 1.7                        | 01.1982 → 07.1984 | JF | B   | 20 | 1.8 GTE                     | 08.1985 → 07.1986 | PV  | B | 80 |
| 1.8                        | 09.1983 → 03.1985 | JN | B   | 63 | 1.8 GTE quattro (85Q)       | 08.1984 → 08.1986 | DZ  | B | 58 |
| 1.8i                       | 08.1985 → 03.1987 | MG | B   | 75 | 1.8 GTE quattro (85Q)       | 03.1985 → 08.1986 | PV  | B | 80 |
| 2.2i                       | 06.1977 → 07.1984 | WE | B   | 31 | 1.9 CD-5S                   | 09.1981 → 07.1983 | WN  | B | 33 |
| 2.2i                       | 11.1983 → 07.1987 | JT | B   | 64 | 2.0                         | 10.1983 → 09.1984 | HP  | B | 59 |
| 2.2i                       | 08.1984 → 07.1987 | KX | B   | 71 | 2.0                         | 10.1983 → 09.1984 | JL  | B | 62 |
| 2.3                        | 01.1987 → 09.1987 | NG | B   | 94 | 2.0                         | 10.1983 → 09.1984 | JS  | B | 59 |
| <b>50 (86)</b>             |                   |    |     |    | 2.0 quattro (85Q)           | 10.1983 → 09.1984 | JS  | B | 59 |
| 0.8                        | 01.1976 → 07.1978 | HE | B   | 1  | 2.2                         | 09.1979 → 12.1984 | WE  | B | 31 |
| 1.1                        | 08.1974 → 07.1977 | HC | B   | 2  | 2.2                         | 10.1980 → 07.1983 | WE  | B | 31 |
| 1.1                        | 08.1974 → 07.1978 | HB | B   | 2  | 2.2                         | 06.1984 → 12.1986 | KX  | B | 71 |
| 1.3                        | 01.1977 → 07.1978 | HJ | B   | 6  | 2.2 quattro                 | 08.1982 → 07.1984 | HY  | B | 61 |
| 1.3                        | 08.1977 → 07.1978 | HH | B   | 5  | 2.2 quattro                 | 08.1982 → 07.1984 | KL  | B | 26 |
| <b>5000 (USA)</b>          |                   |    |     |    | 2.2 quattro                 | 09.1983 → 12.1986 | JT  | B | 64 |
| 2.0 D                      | 10.1978 → 02.1982 | CN | D   | 8  | 2.2 quattro (85Q)           | 08.1982 → 07.1984 | KK  | B | 25 |
| 2.0 TDI                    | 03.1982 → 07.1985 | DE | D   | 11 | <b>80 (89, 89Q, 8A, B3)</b> |                   |     |   |    |
| 2.2i                       | 06.1977 → 09.1982 | WD | B   | 30 | 1.6 D                       | 02.1987 → 07.1989 | JK  | D | 12 |
| 2.2i                       | 06.1977 → 07.1984 | WE | B   | 31 | 1.8                         | 09.1986 → 07.1988 | SD  | B | 95 |
| 2.2i                       | 08.1983 → 07.1985 | KH | B   | 21 | 1.8                         | 10.1986 → 01.1990 | RU  | B | 84 |
| 2.2i                       | 08.1984 → 09.1986 | KZ | B   | 72 | 1.8 S                       | 08.1986 → 01.1990 | SF  | B | 86 |
| 2.2i Turbo                 | 01.1985 → 05.1988 | MC | B   | 74 | 1.8 S quattro               | 09.1986 → 07.1990 | SF  | B | 86 |
| 2.3i                       | 08.1986 → 05.1988 | NF | B   | 93 | 1.8 quattro                 | 09.1986 → 08.1990 | SD  | B | 95 |
| <b>80 (80, 82, B1)</b>     |                   |    |     |    | 1.9                         | 08.1988 → 12.1988 | SD  | B | 95 |
| 1.3                        | 05.1972 → 07.1978 | ZA | B   | 7  | 1.9 quattro                 | 10.1988 → 06.1989 | SD  | B | 95 |
| 1.3                        | 05.1972 → 07.1978 | ZF | B   | 7  | 2.0                         | 09.1987 → 12.1990 | 3A  | B | 91 |
| 1.5                        | 05.1972 → 07.1974 | ZB | B   | 16 | 2.0 E                       | 08.1988 → 10.1990 | 3A  | B | 91 |
| 1.5                        | 05.1972 → 07.1976 | ZC | B   | 15 | 2.0 E quattro               | 08.1988 → 09.1990 | 3A  | B | 91 |
| 1.5                        | 09.1974 → 08.1975 | YJ | B   | 15 | 2.0 quattro                 | 08.1988 → 07.1990 | 3A  | B | 91 |
| 1.6                        | 09.1974 → 07.1978 | YG | B   | 41 | 2.3 quattro                 | 11.1987 → 07.1989 | NG  | B | 94 |
| 1.6                        | 09.1974 → 07.1978 | YH | B   | 41 | <b>80 Avant (33, B1)</b>    |                   |     |   |    |
| 1.6                        | 09.1975 → 12.1976 | YK | B   | 42 | 1.6                         | 09.1975 → 12.1976 | YK  | B | 42 |
| 1.6                        | 09.1975 → 07.1978 | YN | B   | 43 | <b>90</b>                   |                   |     |   |    |
| 1.6                        | 09.1975 → 07.1978 | YP | B   | 44 | 1.8                         | 06.1984 → 03.1987 | JN  | B | 63 |
| 1.6                        | 01.1976 → 07.1978 | FS | B   | 18 | <b>90 (81, 85, B2)</b>      |                   |     |   |    |
| 1.6                        | 08.1976 → 07.1978 | YG | B   | 41 | 1.6 TD                      | 10.1985 → 01.1987 | CY  | D | 10 |
| 1.6 GT                     | 09.1973 → 07.1976 | XX | B   | 40 | 2.0                         | 10.1984 → 03.1987 | HP  | B | 59 |
| 1.6 GTE                    | 01.1976 → 07.1978 | YS | B   | 45 | 2.0                         | 10.1984 → 03.1987 | JS  | B | 59 |
| <b>80 (81, 85, B2)</b>     |                   |    |     |    | 2.0                         | 03.1987 → 03.1987 | SK  | B | 88 |
| 1.3                        | 09.1978 → 07.1981 | FY | B   | 4  | 2.0 quattro                 | 08.1984 → 08.1986 | JS  | B | 59 |
| 1.3                        | 09.1978 → 07.1981 | FZ | B   | 4  | 2.2                         | 10.1984 → 03.1987 | HY  | B | 61 |
| 1.3                        | 08.1981 → 07.1986 | EP | B   | 3  | 2.2                         | 10.1984 → 03.1987 | KV  | B | 70 |
| 1.6                        | 08.1978 → 01.1979 | YT | B   | 46 | 2.2                         | 01.1985 → 03.1987 | KX  | B | 71 |
| 1.6                        | 08.1978 → 02.1983 | YP | B   | 44 | 2.2 E quattro               | 11.1984 → 03.1987 | KV  | B | 70 |
| 1.6                        | 08.1978 → 07.1986 | WV | B   | 37 | 2.2 E quattro               | 08.1985 → 03.1987 | JT  | B | 64 |
| 1.6                        | 08.1978 → 07.1986 | WY | B   | 39 | <b>90 (89, 89Q, 8A, B3)</b> |                   |     |   |    |

**A**

|                       |                   |    |   | Pos |  |  |  |  | Pos |
|-----------------------|-------------------|----|---|-----|--|--|--|--|-----|
| 2.0                   | 09.1987 → 12.1988 | 3A | B | 91  |  |  |  |  |     |
| 2.0 E                 | 08.1989 → 10.1990 | 3A | B | 91  |  |  |  |  |     |
| 2.0 quattro           | 03.1990 → 07.1990 | 6A | B | 92  |  |  |  |  |     |
| <b>COUPE (81, 85)</b> |                   |    |   |     |  |  |  |  |     |
| 1.6                   | 07.1980 → 08.1981 | YN | B | 43  |  |  |  |  |     |
| 1.8                   | 08.1981 → 07.1983 | DD | B | 54  |  |  |  |  |     |
| 1.8 GT                | 09.1982 → 10.1988 | JV | B | 66  |  |  |  |  |     |
| 1.8 GT                | 08.1983 → 10.1988 | DS | B | 56  |  |  |  |  |     |
| 1.8 GT                | 04.1986 → 10.1988 | SF | B | 86  |  |  |  |  |     |
| 1.8 GT                | 08.1986 → 10.1987 | PV | B | 80  |  |  |  |  |     |
| 1.8 GT                | 09.1986 → 07.1988 | JN | B | 63  |  |  |  |  |     |
| 1.8 GT                | 09.1986 → 10.1988 | DZ | B | 58  |  |  |  |  |     |
| 1.8 GT quattro        | 12.1984 → 10.1988 | DZ | B | 58  |  |  |  |  |     |
| 1.9                   | 08.1980 → 07.1983 | WN | B | 33  |  |  |  |  |     |
| 2.0                   | 09.1983 → 07.1986 | HP | B | 59  |  |  |  |  |     |
| 2.0                   | 09.1983 → 07.1986 | JS | B | 59  |  |  |  |  |     |
| 2.0                   | 03.1986 → 04.1988 | SK | B | 88  |  |  |  |  |     |
| 2.1 GT                | 01.1981 → 07.1983 | WE | B | 31  |  |  |  |  |     |
| 2.1 GT                | 09.1982 → 10.1987 | KE | B | 22  |  |  |  |  |     |
| 2.1 GT                | 09.1982 → 10.1987 | KL | B | 26  |  |  |  |  |     |
| 2.2                   | 09.1980 → 12.1984 | WE | B | 31  |  |  |  |  |     |
| 2.2                   | 09.1983 → 12.1986 | KX | B | 71  |  |  |  |  |     |
| 2.2 GT                | 01.1984 → 01.1987 | KX | B | 71  |  |  |  |  |     |
| 2.2 GT                | 09.1984 → 10.1988 | HY | B | 61  |  |  |  |  |     |
| 2.2 GT                | 10.1984 → 10.1988 | KV | B | 70  |  |  |  |  |     |
| 2.2 GT                | 01.1985 → 03.1987 | KX | B | 71  |  |  |  |  |     |
| 2.2 quattro           | 10.1984 → 10.1988 | KV | B | 70  |  |  |  |  |     |
| 2.2 quattro           | 08.1985 → 03.1987 | JT | B | 64  |  |  |  |  |     |
| 2.3                   | 08.1986 → 07.1987 | NG | B | 94  |  |  |  |  |     |
| 2.3                   | 02.1987 → 07.1987 | NG | B | 94  |  |  |  |  |     |
| 2.3 quattro           | 01.1987 → 12.1987 | NG | B | 94  |  |  |  |  |     |
| <b>COUPE (89, 8B)</b> |                   |    |   |     |  |  |  |  |     |
| 2.0                   | 05.1989 → 03.1990 | 3A | B | 91  |  |  |  |  |     |
| 2.0                   | 03.1990 → 07.1990 | 3A | B | 91  |  |  |  |  |     |
| <b>FOX</b>            |                   |    |   |     |  |  |  |  |     |
| 1.3                   | 09.1978 → 1981    | FY | B | 4   |  |  |  |  |     |
| 1.3                   | 09.1978 → 1981    | HH | B | 5   |  |  |  |  |     |
| 1.5                   | 10.1973 → 08.1974 | XW | B | 14  |  |  |  |  |     |
| 1.6                   | 09.1974 → 10.1978 | YH | B | 41  |  |  |  |  |     |
| 1.6                   | 01.1975 → 10.1978 | YG | B | 41  |  |  |  |  |     |
| 1.6                   | 09.1975 → 07.1976 | YK | B | 42  |  |  |  |  |     |
| 1.6                   | 09.1975 → 07.1981 | YN | B | 43  |  |  |  |  |     |
| <b>QUATTRO (85)</b>   |                   |    |   |     |  |  |  |  |     |
| 2.1 20V Turbo         | 05.1984 → 07.1987 | KW | B | 27  |  |  |  |  |     |
| 2.1 Turbo             | 07.1980 → 07.1987 | GV | B | 19  |  |  |  |  |     |
| 2.1 Turbo             | 07.1980 → 07.1987 | WR | B | 35  |  |  |  |  |     |
| 2.1 Turbo quattro     | 02.1982 → 07.1989 | WX | B | 38  |  |  |  |  |     |
| 2.2 Turbo             | 08.1987 → 07.1989 | MB | B | 73  |  |  |  |  |     |
| 2.2 quattro           | 12.1984 → 07.1987 | HY | B | 61  |  |  |  |  |     |
| 2.2 quattro           | 12.1984 → 07.1987 | JT | B | 64  |  |  |  |  |     |
| 2.2 quattro           | 12.1984 → 07.1987 | KV | B | 70  |  |  |  |  |     |

|          |  |                |                   |   |   |                     |    |       |       |   |      |
|----------|--|----------------|-------------------|---|---|---------------------|----|-------|-------|---|------|
| <b>1</b> |  | <b>64.5</b>    |                   |   |   |                     |    |       |       |   |      |
|          |  | <b>HE</b>      | 01.1976 → 07.1978 | B | 4 | 771 cm <sup>3</sup> | 2V | 25 kW | 34 PS | 8 | - 59 |
|          |  | <b>50 (86)</b> |                   |   |   |                     |    |       |       |   |      |

|  |                   |  |
|--|-------------------|--|
|  | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |
|  | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |
|  | <b>87 205 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove                  |
|  | <b>87 421 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600 STD</b> , HL 1,2,4,5 + PASS-L 3: 360° oil groove, 01.1978→         |
|  | <b>87 701 610</b> | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620 0,50 / 87 701 600 STD</b>   |
|  | <b>87 722 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove |

|          |  |                |                   |   |   |                      |    |       |       |     |      |
|----------|--|----------------|-------------------|---|---|----------------------|----|-------|-------|-----|------|
| <b>2</b> |  | <b>69.5</b>    |                   |   |   |                      |    |       |       |     |      |
|          |  | <b>HB</b>      | 08.1974 → 07.1978 | B | 4 | 1093 cm <sup>3</sup> | 2V | 37 kW | 50 PS | 8,2 | - 72 |
|          |  | <b>HC</b>      | 08.1974 → 07.1977 | B | 4 | 1093 cm <sup>3</sup> | 2V | 44 kW | 60 PS | 9,5 | - 72 |
|          |  | <b>50 (86)</b> |                   |   |   |                      |    |       |       |     |      |

|  |                   |  |
|--|-------------------|--|
|  | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |
|  | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |
|  | <b>87 205 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove                      |
|  | <b>87 421 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600 STD</b> , HL 1,2,4,5 + PASS-L 3: 360° oil groove, <b>HB</b> : 01.1978→ |
|  | <b>87 701 610</b> | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620 0,50 / 87 701 600 STD</b>   |
|  | <b>87 722 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove     |

|  |                     |  |
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|  | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1  |
|  | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1  |
|  | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1   |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.35.0</b> | fuel pump; mechanical  |

|          |  |                        |                   |   |   |                      |    |       |       |   |        |
|----------|--|------------------------|-------------------|---|---|----------------------|----|-------|-------|---|--------|
| <b>3</b> |  | <b>75</b>              |                   |   |   |                      |    |       |       |   |        |
|          |  | <b>EP</b>              | 08.1981 → 07.1986 | B | 4 | 1297 cm <sup>3</sup> | 2V | 44 kW | 60 PS | 9 | - 73.4 |
|          |  | <b>80 (81, 85, B2)</b> |                   |   |   |                      |    |       |       |   |        |

|  |                   |  |
|--|-------------------|--|
|  | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |
|  | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |
|  | <b>87 200 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b> , mot. ch 81 E 000 001→   |
|  | <b>87 205 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove                  |
|  | <b>87 324 690</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, mot. ch 81 E 000 001→   |
|  | <b>87 722 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove |
|  | <b>87 723 610</b> | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630 0,75 / 87 723 640 1,00</b> , →mot. ch 81 D 250 000  |

|  |              |  |  |                |  |
|--|--------------|--|--|----------------|--|
|  | <b>33025</b> | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>3374</b>  | IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III      |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |              |  |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  |              |  |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |  |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  |              |  |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

|  |                   |                                     |
|--|-------------------|-------------------------------------|
|  | <b>50 005 148</b> | mechanical; metal                   |
|  | <b>50 005 151</b> | mechanical; metal, with backhousing |

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|--|---------------------|--|
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|  | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5  |

|          |   |                   |   |   |                      |    |          |          |     |      |
|----------|---|-------------------|---|---|----------------------|----|----------|----------|-----|------|
| <b>4</b> |   | <b>75</b>         |   |   |                      |    |          |          |     |      |
|          | <b>FY</b>                               | 08.1978 → 07.1981 | B | 4 | 1272 cm <sup>3</sup> | 2V | 40-44 kW | 55-60 PS | 8,2 | - 72 |
|          | <b>FZ</b>                               | 09.1978 → 07.1981 | B | 4 | 1272 cm <sup>3</sup> | 2V | 44 kW    | 60 PS    | 8,2 | - 72 |
|          | <b>4000 (USA), 80 (81, 85, B2), FOX</b> |                   |   |   |                      |    |          |          |     |      |

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|--|-------------------------|--|
|  | <b>80 00004 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 4]<br><b>80 00004 1 0 050 75.50 / 80 00004 1 0 100 76.00</b>  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |
|  | <b>87 421 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600 STD</b> , HL 1,2,4,5 + PASS-L 3: 360° oil groove |
|  | <b>87 701 610</b>       | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620 0,50 / 87 701 600 STD</b>   |
|  | <b>81-3310</b>          | IN/EX; 12.06/15 x 8 x 36.5 B1  |
|  | <b>81-3312</b>          | IN/EX; 12.13/15 x 8 x 36.5 B1  |
|  | <b>81-3311</b>          | IN/EX; 12.2/15 x 8 x 36.5 B1   |

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|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|--|---------------------|--|

|          |                                 |                |   |   |                      |    |       |       |     |      |
|----------|---------------------------------|----------------|---|---|----------------------|----|-------|-------|-----|------|
| <b>5</b> |                                 | <b>75</b>      |   |   |                      |    |       |       |     |      |
|          | <b>HH</b>                       | 08.1977 → 1981 | B | 4 | 1272 cm <sup>3</sup> | 2V | 44 kW | 60 PS | 8,2 | - 72 |
|          | <b>4000 (USA), 50 (86), FOX</b> |                |   |   |                      |    |       |       |     |      |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00004 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 4]<br><b>80 00004 1 0 050 75.50 / 80 00004 1 0 100 76.00</b>  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |
|  | <b>87 421 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600 STD</b> , HL 1,2,4,5 + PASS-L 3: 360° oil groove |
|  | <b>87 701 610</b>       | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620 0,50 / 87 701 600 STD</b>   |
|  | <b>81-3310</b>          | IN/EX; 12.06/15 x 8 x 36.5 B1  |
|  | <b>81-3312</b>          | IN/EX; 12.13/15 x 8 x 36.5 B1  |
|  | <b>81-3311</b>          | IN/EX; 12.2/15 x 8 x 36.5 B1   |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.35.0</b> | fuel pump; mechanical  |

|          |                |                   |   |   |                      |    |       |       |     |      |
|----------|----------------|-------------------|---|---|----------------------|----|-------|-------|-----|------|
| <b>6</b> |                | <b>75</b>         |   |   |                      |    |       |       |     |      |
|          | <b>HJ</b>      | 01.1977 → 07.1978 | B | 4 | 1272 cm <sup>3</sup> | 2V | 43 kW | 58 PS | 8,2 | - 72 |
|          | <b>50 (86)</b> |                   |   |   |                      |    |       |       |     |      |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00004 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 4]<br><b>80 00004 1 0 050 75.50 / 80 00004 1 0 100 76.00</b>  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |
|  | <b>87 421 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600 STD</b> , HL 1,2,4,5 + PASS-L 3: 360° oil groove |
|  | <b>87 701 610</b>       | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620 0,50 / 87 701 600 STD</b>   |
|  | <b>81-3310</b>          | IN/EX; 12.06/15 x 8 x 36.5 B1  |
|  | <b>81-3312</b>          | IN/EX; 12.13/15 x 8 x 36.5 B1  |

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|                |   |  |   |   |                      |   |       |       |      |        |  |
|----------------|---|--|---|---|----------------------|---|-------|-------|------|--------|--|
| <b>81-3311</b> |   | IN/EX; 12.2/15 x 8 x 36.5 B1   |   |   |                      |   |       |       |      |        |  |
| <b>7</b>       |   | <b>75</b>  |   |   |                      |   |       |       |      |        |  |
|                | ZA  | 05.1972 → 07.1978  | B | 4 | 1297 cm <sup>3</sup> | 2V  | 40 kW | 55 PS | ⊗8,5 | - 73.4 |  |
|                | ZF  | 05.1972 → 07.1978  | B | 4 | 1297 cm <sup>3</sup> | 2V  | 44 kW | 60 PS | ⊗8,5 | - 73.4 |  |
|                | <b>80 (80, 82, B1)</b>  |  |   |   |                      |   |       |       |      |        |  |
|                | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |   |   |                      |   |       |       |      |        |  |
|                | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |   |   |                      |   |       |       |      |        |  |
|                | <b>87 205 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove  |   |   |                      |   |       |       |      |        |  |
|                | <b>87 722 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove   |   |   |                      |   |       |       |      |        |  |
|                | <b>87 723 610</b>   | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630 0,75 / 87 723 640 1,00</b>  |   |   |                      |   |       |       |      |        |  |
|                | <b>33025</b>  | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |   |   |                      | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |       |       |      |        |  |
|                | <b>3374</b>   | IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III  |   |   |                      | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |       |       |      |        |  |
|                |   |  |   |   |                      | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |       |       |      |        |  |
|                |   |  |   |   |                      | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |       |       |      |        |  |
|                |   |  |   |   |                      | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |       |       |      |        |  |
|                |   |  |   |   |                      | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1                           |       |       |      |        |  |
|                | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |   |       |       |      |        |  |
|                | <b>7.02242.10.0</b>   | fuel pump; mechanical  |   |   |                      |   |       |       |      |        |  |
|                | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5  |   |   |                      |   |       |       |      |        |  |
| <b>8</b>       |   | <b>76.5</b>  |   |   |                      |   |       |       |      |        |  |
|                | CN  | 08.1978 → 11.1990  | D | 5 | 1986 cm <sup>3</sup> | 2V  | 51 kW | 69 PS | ⊗23  | - 86.4 |  |
|                | <b>100 (43, C2), 100 (44, 44Q, C3), 100 Avant (43, C2), 100 Avant (44, 44Q, C3), 5000 (USA)</b> |  |   |   |                      |   |       |       |      |        |  |
|                | <b>93 260 600</b>   | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br><b>93 260 610 77.01 / 93 260 620 77.51</b><br>RK, RTK<br>R 1.75 CR G6<br>M 2<br>DSF 3 CR<br>→ <b>80 00006 1 0 ... , 80 00006 1 1 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than<br><br>- 07.1985<br>1 1,40 + 0,67 + 0,80<br>2 1,50 + 0,81 + 0,90<br>3 1,60 + 0,91 + 1,02<br>08.1985 -<br>1 1,53 + 0,66 + 0,86<br>2 1,57 + 0,87 + 0,90<br>3 1,61 + 0,91 + 1,02<br><br>Motor Nr. 1464108 ...<br>0 1,65 mm + 0,70 + 0,70<br>1 1,80 mm + 0,70 + 0,85<br>2 1,95 mm + 0,85 |   |   |                      |   |       |       |      |        |  |
|                | <b>80 00006 1 0 000</b>   | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br><b>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50</b>  |   |   |                      |   |       |       |      |        |  |
|                | <b>80 00006 1 1 000</b>   | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50</b>  |   |   |                      |   |       |       |      |        |  |
|                | <b>93 260 960</b>   | piston: 93260600; cylinder liner: 89163190   |   |   |                      |   |       |       |      |        |  |
|                | <b>89 163 190</b>   | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod  |   |   |                      |   |       |       |      |        |  |
|                | <b>78 639 600</b>   | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A, <b>2.0 D, 2.0 D, 2.0 D</b> : 07.1979→   |   |   |                      |   |       |       |      |        |  |
|                | <b>77 209 612</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD, 2.0 D, 2.0 D, 2.0 D</b> : 01.1979→   |   |   |                      |   |       |       |      |        |  |

cont...

**A**

|  |                   |   |   |
|--|-------------------|---|---|
|  | <b>87 343 690</b> | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B   |   |
|  | <b>87 454 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD, 2.0 D, 2.0 D, 2.0 D: 01.1979→</b>                         |   |
|  | <b>87 461 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G<br><b>87 461 620 0,50 / 87 461 630 0,75 / 87 461 600 STD</b> |   |
|  | <b>87 463 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 463 620 0,50 / 87 463 630 0,75 / 87 463 600 STD / 87 463 640 1,00</b>                                      |   |
|  | <b>331101</b>     | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III   | <b>RK-8</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|  | <b>331102</b>     | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33044</b>      | IN; 36 x 8 x 104.9 x A/S - - 45° - 22 - III   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|  | <b>39123</b>      | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III  | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |
|  |                   |   | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|  |                   |   | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|  |                   |   | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1                           |

**50 006 216** CAM, chilled cast iron

**50 006 460** hydraulic; height: 26; Outer Ø: 35; length: 26

**9** **76.5**

**CR** 08.1980→07.1982 D 4 1588 cm³ 2V 40 kW 54 PS 23,5 - 86.4

**4000 (USA), 80 (81, 85, B2)**

**93 260 600** Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3  
**93 260 610 77.01 / 93 260 620 77.51**  
RK, RTK  
R 1.75 CR G6  
M 2  
DSF 3 CR  
→ **80 00006 1 0 ...**, **80 00006 1 1 ...**  
cylinder head gasketpiston protrusion:  
notches thicknessmore thanless than  
- 07.1985  
1 1,40 + 0,67 + 0,80  
2 1,50 + 0,81 + 0,90  
3 1,60 + 0,91 + 1,02  
08.1985 -  
1 1,53 + 0,66 + 0,86  
2 1,57 + 0,87 + 0,90  
3 1,61 + 0,91 + 1,02  
Motor Nr. 1464108 ...  
0 1,65 mm + 0,70  
1 1,80 mm + 0,70 + 0,85  
2 1,95 mm + 0,85

**80 00006 1 0 000** Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]  
**80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50**

**80 00006 1 1 000** Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]  
**80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50**

**93 260 960** piston: 93260600; cylinder liner: 89163190

**89 163 190** T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod

|  |                   |   |
|--|-------------------|---|
|  | <b>87 344 690</b> | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B   |
|  | <b>87 464 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00</b>  |
|  | <b>87 722 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove</b> |

**50 003 358** CAM - V - G - S - PC - SB - - -; ready-to-install, Prechamber bore Ø 32 mm, Mechanical tappets

cont...

|           |  |  |                |  |
|-----------|--|--|----------------|--|
|           | <b>331101</b>                                | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III  | <b>RK-8</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |
|           | <b>331102</b>                                | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III   | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | <b>33028</b>                                 | IN; 34 x 8 x 104.7 x S - - 45° - 22 - III  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|           | <b>39183</b>                                 | IN; 34 x 8 x 95.6 x S - - 45° - 22 - III   | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|           |  |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|           | <b>50 005 148</b>                            | mechanical; metal, <b>1.6 D</b> : mot. ch 81-B-149 001→, <b>1.6 D</b> : mot. ch 81-E-088 001→  |                |  |
|           | <b>50 005 151</b>                            | mechanical; metal, with backhousing, <b>1.6 D</b> : mot. ch 81-B-149 001→, <b>1.6 D</b> : mot. ch 81-E-088 001→                          |                |  |
|           | <b>7.07152.46.0</b>                          | mechanical; metal; Impeller diameter: 59.5, <b>1.6 D</b> : mot. ch 81-B-149 001→, <b>1.6 D</b> : mot. ch 81-E-088 001→                   |                |  |
|           | <b>7.09269.27.0</b>                          | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |                |  |
|           | <b>7.20235.01.0</b>                          | non-return valve   |                |  |
|           | <b>7.20469.51.0</b>                          | non-return valve; mechanical   |                |  |
|           | <b>7.24808.50.0</b>                          | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0                                    |                |  |
|           | <b>50 007 621</b>                            | mechanical; Outer Ø: 35; length: 28.5  |                |  |
| <b>10</b> |  | <b>76.5</b>  |                |  |
|           | CY   | 08.1981→01.1987  | D A 4          | 1588 cm <sup>3</sup> 2V 51 kW 70 PS 23 - 86.4              |
|           | 4000 (USA), 80 (81, 85, B2), 90 (81, 85, B2) |  |                |  |
|           | <b>90 732 600</b>                            | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3                                     |                |  |
|           | <b>90 732 610</b>                            | 77.01 / <b>90 732 620</b> 77.51  |                |  |
|           |  | RTK, Lox, RK, TPL  |                |  |
|           |  | R 1.75   | CR             | G6   |
|           |  | M 2  | CR             | G3   |
|           |  | DSF 3  | CR             |  |
|           |  | → <b>80 00006 1 0</b> ...  |                |  |
|           |  | cylinder head gasketpiston protrusion:   |                |  |
|           |  | notches thicknessmore thanless than  |                |  |
|           |  | - 07.1985  |                |  |
|           |  | 1 1,40   | + 0,67         | + 0,80   |
|           |  | 2 1,50   | + 0,81         | + 0,90   |
|           |  | 3 1,60   | + 0,91         | +1,02  |
|           |  | 08.1985 -  |                |  |
|           |  | 1 1,53   | + 0,66         | + 0,86   |
|           |  | 2 1,57   | + 0,87         | + 0,90   |
|           |  | 3 1,61   | + 0,91         | +1,02  |
|           |  | Motor Nr. 1464108 ...  |                |  |
|           |  | 0 1,65 mm  |                | + 0,70   |
|           |  | 1 1,80 mm  | + 0,70         | + 0,85   |
|           |  | 2 1,95 mm  | + 0,85         |  |
|           | <b>80 00006 1 0 000</b>                      | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]  |                |  |
|           |  | <b>80 00006 1 0 050</b> 77.00 / <b>80 00006 1 0 100</b> 77.50  |                |  |
|           | <b>80 00006 1 1 000</b>                      | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]  |                |  |
|           |  | <b>80 00006 1 1 050</b> 77.00 / <b>80 00006 1 1 100</b> 77.50  |                |  |
|           | <b>90 732 960</b>                            | piston: 90732600; cylinder liner: 89163190   |                |  |
|           | <b>89 163 190</b>                            | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod  |                |  |
|           | <b>87 344 690</b>                            | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B  |                |  |
|           | <b>87 464 610</b>                            | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |                |  |
|           |  | <b>87 464 620</b> 0,50 / <b>87 464 630</b> 0,75 / <b>87 464 600</b> STD / <b>87 464 640</b> 1,00   |                |  |
|           | <b>87 722 610</b>                            | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G                           |                |  |
|           |  | <b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |                |  |
|           | <b>50 003 358</b>                            | CAM - V - G - S - PC - SB - - -; ready-to-install, Prechamber bore Ø 32 mm, Mechanical tappets   |                |  |

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|  |                     |   |  |                |  |
|--|---------------------|---|--|----------------|--|
|  | <b>331101</b>       | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III   |  | <b>MK-8H</b>   | valve couter; number of notches: 3; valve stem diameter: 8 |
|  | <b>331102</b>       | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III  |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>4906</b>         | IN; 34 x 8 x 104.9 x RA/S - - 45° - 22 - III  |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  | <b>331103</b>       | IN; 34 x 8 x 95.7 x A/S - - 45° - 22 - III  |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>50 006 214</b>   | CAM, chilled cast iron  |  |                |  |
|  | <b>50 005 148</b>   | mechanical; metal, <b>1.6 TD</b> : 08.1984→   |  |                |  |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing, <b>1.6 TD</b> : 08.1984→   |  |                |  |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5, <b>1.6 TD</b> : 08.1984→                                  |  |                |  |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6                               |  |                |  |
|  | <b>7.20235.01.0</b> | non-return valve  |  |                |  |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical  |  |                |  |
|  | <b>7.24808.50.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |  |                |  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |                |  |

11

76.5

|  |  |                 |   |   |   |                      |    |          |          |  |    |        |
|--|--|-----------------|---|---|---|----------------------|----|----------|----------|--|----|--------|
|  | DE   | 03.1982→02.1988 | D | A | 5 | 1986 cm <sup>3</sup> | 2V | 64-66 kW | 87-90 PS |  | 23 | - 86.4 |
|  | 100 (44, 44Q, C3), 100 Avant (44, 44Q, C3), 5000 (USA) |                 |   |   |   |                      |    |          |          |  |    |        |

|  |                         |  |
|--|-------------------------|--|
|  | <b>90 732 600</b>       | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br><b>90 732 610 77.01 / 90 732 620 77.51</b><br>RTK, Lox, RK, TPL<br>R 1.75 CR G6<br>M 2 CR G3<br>DSF 3 CR<br>→ <b>80 00006 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than<br><br>- 07.1985<br>1 1,40 + 0,67 + 0,80<br>2 1,50 + 0,81 + 0,90<br>3 1,60 + 0,91 + 1,02<br>08.1985 -<br>1 1,53 + 0,66 + 0,86<br>2 1,57 + 0,87 + 0,90<br>3 1,61 + 0,91 + 1,02<br><br>Motor Nr. 1464108 ...<br>0 1,65 mm + 0,70<br>1 1,80 mm + 0,70 + 0,85<br>2 1,95 mm + 0,85 |
|  | <b>80 00006 1 0 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br><b>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50</b>  |
|  | <b>80 00006 1 1 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50</b>  |
|  | <b>90 732 960</b>       | piston: 90732600; cylinder liner: 89163190   |
|  | <b>89 163 190</b>       | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod  |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |
|  | <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>   |
|  | <b>87 343 690</b>       | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B  |
|  | <b>87 454 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>   |
|  | <b>87 463 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 463 620 0,50 / 87 463 630 0,75 / 87 463 600 STD / 87 463 640 1,00</b>   |

cont...

|  |               |   |                              |                                |   |                                 |
|--|---------------|---|------------------------------|--------------------------------|---|---------------------------------|
|  | <b>331101</b> | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III |                              | <b>MK-8H</b>                   | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |                                 |
|  | <b>331102</b> | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III  |                              |                                | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1   |
|  | <b>33044</b>  | IN; 36 x 8 x 104.9 x A/S - - 45° - 22 - III |                              |                                | <b>81-3319</b>  | IN/EX; 12.07/15.2 x 8 x 42.5 B1 |
|  |               |   |                              |                                | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1   |
|  |               | <b>81-3311</b>                              | IN/EX; 12.2/15 x 8 x 36.5 B1 |                                |   |                                 |
|  |               |   | <b>81-3320</b>               | IN/EX; 12.2/15.2 x 8 x 42.5 B1 |   |                                 |

**50 006 216** CAM, chilled cast iron

**12**
**76.5**

|  |   |                   |   |   |                      |    |       |       |        |        |  |
|--|---|-------------------|---|---|----------------------|----|-------|-------|--------|--------|--|
|  | JK  | 08.1982 → 07.1989 | D | 4 | 1588 cm <sup>3</sup> | 2V | 40 kW | 54 PS | ⊗ 23,5 | - 86.4 |  |
|  | 4000 (USA), 80 (81, 85, B2), 80 (89, 89Q, 8A, B3) |                   |   |   |                      |    |       |       |        |        |  |

|  |                   |   |  |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|--|
|  | <b>93 260 600</b> | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3  |  |  |  |  |  |  |  |  |  |
|  |                   | <b>93 260 610</b> 77.01 / <b>93 260 620</b> 77.51<br>RK, RTK<br>R 1.75 CR G6<br>M 2<br>DSF 3 CR<br>→ <b>80 00006 1 0 ...</b> , <b>80 00006 1 1 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than<br><br>- 07.1985<br>1 1,40 + 0,67 + 0,80<br>2 1,50 + 0,81 + 0,90<br>3 1,60 + 0,91 + 1,02<br>08.1985 -<br>1 1,53 + 0,66 + 0,86<br>2 1,57 + 0,87 + 0,90<br>3 1,61 + 0,91 + 1,02<br><br>Motor Nr. 1464108 ...<br>0 1,65 mm + 0,70<br>1 1,80 mm + 0,70 + 0,85<br>2 1,95 mm + 0,85 |  |  |  |  |  |  |  |  |  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00006 1 0 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3] |
|  |                         | <b>80 00006 1 0 050</b> 77.00 / <b>80 00006 1 0 100</b> 77.50 |
|  | <b>80 00006 1 1 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]       |
|  |                         | <b>80 00006 1 1 050</b> 77.00 / <b>80 00006 1 1 100</b> 77.50 |

|  |                   |  |
|--|-------------------|--|
|  | <b>93 260 960</b> | piston: 93260600; cylinder liner: 89163190 |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>89 163 190</b> | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod |
|--|-------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |
|  |                   | <b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |
|  | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |
|  |                   | <b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |
|  | <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |
|  | <b>78 635 600</b> | STD  |
|  | <b>77 152 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |
|  |                   | <b>77 152 620</b> 0,50 / <b>77 152 630</b> 0,75 / <b>77 152 600</b> STD, 180° oil groove   |
|  | <b>87 344 690</b> | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B  |
|  | <b>87 464 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |
|  |                   | <b>87 464 620</b> 0,50 / <b>87 464 630</b> 0,75 / <b>87 464 600</b> STD / <b>87 464 640</b> 1,00   |
|  | <b>87 475 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G  |
|  |                   | <b>87 475 620</b> 0,50 / <b>87 475 630</b> 0,75 / <b>87 475 600</b> STD, 180° oil groove   |
|  | <b>87 722 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G                           |
|  |                   | <b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 003 358</b> | CAM - V - G - S - PC - SB - - -; ready-to-install, Prechamber bore Ø 32 mm, Mechanical tappets |
|--|-------------------|--|

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|--|---------------------|---|--|--------------|--|-------------------------------|
|  | <b>331101</b>       | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III   |  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |                               |
|  | <b>331102</b>       | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III  |  |              | <b>81-3310</b>   | IN/EX; 12.06/15 x 8 x 36.5 B1 |
|  | <b>33028</b>        | IN; 34 x 8 x 104.7 x S - - 45° - 22 - III   |  |              | <b>81-3312</b>   | IN/EX; 12.13/15 x 8 x 36.5 B1 |
|  | <b>39183</b>        | IN; 34 x 8 x 95.6 x S - - 45° - 22 - III  |  |              | <b>81-3311</b>   | IN/EX; 12.2/15 x 8 x 36.5 B1  |
|  | <b>331103</b>       | IN; 34 x 8 x 95.7 x A/S - - 45° - 22 - III  |  |              |  |                               |
|  | <b>50 006 214</b>   | CAM, chilled cast iron  |  |              |  |                               |
|  | <b>50 005 148</b>   | mechanical; metal   |  |              |  |                               |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing   |  |              |  |                               |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5  |  |              |  |                               |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6                               |  |              |  |                               |
|  | <b>7.24808.50.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |  |              |  |                               |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |              |  |                               |
|  | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5   |  |              |  |                               |

13

76.5

|  |  |                   |   |    |   |                      |    |       |        |  |    |        |
|--|--|-------------------|---|----|---|----------------------|----|-------|--------|--|----|--------|
|  | NC   | 03.1988 → 11.1990 | D | LA | 5 | 1986 cm <sup>3</sup> | 2V | 74 kW | 100 PS |  | 23 | - 86.4 |
|  | 100 (44, 44Q, C3), 100 Avant (44, 44Q, C3) |                   |   |    |   |                      |    |       |        |  |    |        |

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|--|-------------------------|---|
|  | <b>90 732 600</b>       | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br><b>90 732 610</b> 77.01 / <b>90 732 620</b> 77.51<br>RTK, Lox, RK, TPL<br>R 1.75 CR G6<br>M 2 CR G3<br>DSF 3 CR<br>→ <b>80 00006 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than<br><br>- 07.1985<br>1 1,40 + 0,67 + 0,80<br>2 1,50 + 0,81 + 0,90<br>3 1,60 + 0,91 + 1,02<br>08.1985 -<br>1 1,53 + 0,66 + 0,86<br>2 1,57 + 0,87 + 0,90<br>3 1,61 + 0,91 + 1,02<br><br>Motor Nr. 1464108 ...<br>0 1,65 mm + 0,70<br>1 1,80 mm + 0,70 + 0,85<br>2 1,95 mm + 0,85 |
|  | <b>80 00006 1 0 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br><b>80 00006 1 0 050</b> 77.00 / <b>80 00006 1 0 100</b> 77.50  |
|  | <b>80 00006 1 1 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00006 1 1 050</b> 77.00 / <b>80 00006 1 1 100</b> 77.50  |
|  | <b>90 732 960</b>       | piston: 90732600; cylinder liner: 89163190  |
|  | <b>89 163 190</b>       | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod   |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |
|  | <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622</b> 0,50 / <b>77 209 602</b> STD   |
|  | <b>87 343 690</b>       | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B   |
|  | <b>87 454 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620</b> 0,50 / <b>87 454 630</b> 0,75 / <b>87 454 600</b> STD  |
|  | <b>87 463 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 463 620</b> 0,50 / <b>87 463 630</b> 0,75 / <b>87 463 600</b> STD / <b>87 463 640</b> 1,00   |

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|  |               |  |  |                |   |
|--|---------------|--|--|----------------|---|
|  | <b>331102</b> | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III       |  | <b>MK-8H</b>   | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
|  | <b>39143</b>  | IN; 36 x 8 x 95.6 x RA/S - - 45° - VS - 22 - III |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                                 |
|  |               |  |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                               |
|  |               |  |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                                 |
|  |               |  |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                                  |
|  |               |  |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                                |

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|--|-------------------|------------------------|
|  | <b>50 006 216</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|--|-------------------|--|

|           |                   |  |                   |   |   |                      |    |       |       |      |
|-----------|-------------------|--|-------------------|---|---|----------------------|----|-------|-------|------|
| <b>14</b> |                   | <b>76.5</b>  |                   |   |   |                      |    |       |       |      |
|           |                   | <b>XW</b>  | 10.1973 → 08.1974 | B | 4 | 1471 cm <sup>3</sup> | 2V | 57 kW | 78 PS | - 80 |
|           |                   | <b>FOX</b>   |                   |   |   |                      |    |       |       |      |
|           | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |                   |   |   |                      |    |       |       |      |
|           | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |                   |   |   |                      |    |       |       |      |
|           | <b>87 205 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove                  |                   |   |   |                      |    |       |       |      |
|           | <b>87 722 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove |                   |   |   |                      |    |       |       |      |
|           | <b>87 723 610</b> | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630 0,75 / 87 723 640 1,00</b>  |                   |   |   |                      |    |       |       |      |

|           |                   |  |                   |   |   |                      |    |       |       |          |
|-----------|-------------------|--|-------------------|---|---|----------------------|----|-------|-------|----------|
| <b>15</b> |                   | <b>76.5</b>  |                   |   |   |                      |    |       |       |          |
|           |                   | <b>YJ</b>  | 09.1974 → 08.1975 | B | 4 | 1471 cm <sup>3</sup> | 2V | 55 kW | 75 PS | 9,7 - 80 |
|           |                   | <b>ZC</b>  | 05.1972 → 07.1976 | B | 4 | 1471 cm <sup>3</sup> | 2V | 63 kW | 85 PS | 9,7 - 80 |
|           |                   | <b>80 (80, 82, B1)</b>   |                   |   |   |                      |    |       |       |          |
|           | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |                   |   |   |                      |    |       |       |          |
|           | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |                   |   |   |                      |    |       |       |          |
|           | <b>87 205 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove                  |                   |   |   |                      |    |       |       |          |
|           | <b>87 722 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove |                   |   |   |                      |    |       |       |          |
|           | <b>87 723 610</b> | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630 0,75 / 87 723 640 1,00</b>  |                   |   |   |                      |    |       |       |          |

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|  | <b>33025</b> | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
|  | <b>3374</b>  | IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III      |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                                 |
|  |              |  |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                               |
|  |              |  |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                                 |
|  |              |  |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                                  |
|  |              |  |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                                |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |

|  |                   |                                       |
|--|-------------------|---------------------------------------|
|  | <b>50 007 621</b> | mechanical; Outer Ø: 35; length: 28.5 |
|--|-------------------|---------------------------------------|

|           |                   |  |                   |   |   |                      |    |       |       |          |
|-----------|-------------------|--|-------------------|---|---|----------------------|----|-------|-------|----------|
| <b>16</b> |                   | <b>76.5</b>  |                   |   |   |                      |    |       |       |          |
|           |                   | <b>ZB</b>  | 05.1972 → 07.1974 | B | 4 | 1471 cm <sup>3</sup> | 2V | 55 kW | 75 PS | 9,7 - 80 |
|           |                   | <b>80 (80, 82, B1)</b>   |                   |   |   |                      |    |       |       |          |
|           | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |                   |   |   |                      |    |       |       |          |
|           | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |                   |   |   |                      |    |       |       |          |
|           | <b>87 205 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove                  |                   |   |   |                      |    |       |       |          |
|           | <b>87 722 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove |                   |   |   |                      |    |       |       |          |

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|  | <b>87 723 610</b>   | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630 0,75 / 87 723 640 1,00</b> |
|  | <b>33025</b>        | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III  |
|  | <b>3374</b>         | IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III   |
|  | <b>MK-8H</b>        | valve cotter; number of notches: 3;<br>valve stem diameter: 8                                       |
|  | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1   |
|  | <b>81-3319</b>      | IN/EX; 12.07/15.2 x 8 x 42.5 B1   |
|  | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1   |
|  | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1  |
|  | <b>81-3320</b>      | IN/EX; 12.2/15.2 x 8 x 42.5 B1  |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical   |
|  | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5   |

|           |                                |   |
|-----------|--------------------------------|---|
| <b>17</b> |                                | <b>79.5</b>   |
|           | <b>3D</b>                      | 08.1989 → 11.1990 D 5 2370 cm³ 2V 60 kW 82 PS 23 - 95.5 |
|           | <b>100 Avant (44, 44Q, C3)</b> |   |

|  |   |  |
|--|---|--|
|  | <b>91 386 600</b>                       | Cylinder diameter: 79.51; KH: 39.65; MT: -1.9; GL: 65.7; piston pin: 24x64; number of piston rings: 3<br><b>91 386 610 79.76 / 91 386 620 80.01 / 91 386 630 80.51</b> |
|  |   | RTK  |
|  | R 1.75                                  | CR G6  |
|  | M 2                                     | CR G1  |
|  | DSF 3                                   | CR   |
|  | → <b>80 00008 1 0 ...</b>               |  |
|  | cylinder head gasket piston protrusion: |  |
|  | notches                                 | thickness more than less than  |
|  | 1                                       | 1,53 +0,66 +0,86   |
|  | 2                                       | 1,57 +0,87 +0,90   |
|  | 3                                       | 1,61 +0,91 +1,02   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00008 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51</b> |
|  | <b>80 00725 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00</b>                             |

|  |                   |  |
|--|-------------------|--|
|  | <b>91 386 960</b> | piston: 91386600; cylinder liner: 89434190 |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>89 434 190</b> | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7 |
|--|-------------------|---|

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|--|-------------------|--|
|  | <b>78 639 600</b> | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |
|  | <b>77 151 690</b> | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B, With 2 oil holes.   |
|  | <b>77 209 612</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>                                       |
|  | <b>87 454 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>                   |
|  | <b>87 463 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 463 620 0,50 / 87 463 630 0,75 / 87 463 600 STD / 87 463 640 1,00</b> |

|  |              |   |  |                |   |
|--|--------------|---|--|----------------|---|
|  | <b>33049</b> | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
|  | <b>39123</b> | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III          |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                                 |
|  |              |   |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                                 |
|  |              |   |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                                  |

|  |                     |                              |
|--|---------------------|------------------------------|
|  | <b>50 006 216</b>   | CAM, chilled cast iron       |
|  | <b>7.20235.01.0</b> | non-return valve             |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical |

|           |                        |  |
|-----------|------------------------|--|
| <b>18</b> |                        | <b>79.5</b>  |
|           | <b>FS</b>              | 01.1976 → 07.1978 B 4 1588 cm³ 2V 53 kW 72 PS 8,2 - 80 |
|           | <b>80 (80, 82, B1)</b> |  |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |

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|-----------|---|--|---|----|---|----------------------|----|------------|------------|-------|--------|--|
|           | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5  |   |    |   |                      |    |            |            |       |        |  |
| <b>19</b> |   | <b>79.5</b>  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>GV</b>   | 07.1980 → 07.1987  | B | LA | 5 | 2144 cm <sup>3</sup> | 2V | 147 kW     | 200 PS     | ⊗7    | - 86.4 |  |
|           | <b>QUATTRO (85)</b>   |  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>78 639 600</b>   | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>77 209 612</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A  |   |    |   |                      |    |            |            |       |        |  |
|           |   | <b>77 209 622 0,50 / 77 209 602 STD</b>  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>87 454 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G  |   |    |   |                      |    |            |            |       |        |  |
|           |   | <b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>87 455 610</b>   | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G  |   |    |   |                      |    |            |            |       |        |  |
|           |   | <b>87 455 620 0,50</b>   |   |    |   |                      |    |            |            |       |        |  |
|           | <b>7.21659.70.0</b>   | fuel pump; in-line; electrical   |   |    |   |                      |    |            |            |       |        |  |
|           | <b>7.05817.00.0</b>   | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |   |    |   |                      |    |            |            |       |        |  |
| <b>20</b> |   | <b>79.5</b>  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>JF</b>   | 01.1982 → 07.1984  | B |    | 4 | 1715 cm <sup>3</sup> | 2V | 48-55 kW   | 65-75 PS   | ⊗8:1  | - 86.4 |  |
|           | <b>4000 (USA)</b>   |  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |   |    |   |                      |    |            |            |       |        |  |
|           |   | <b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |   |    |   |                      |    |            |            |       |        |  |
|           |   | <b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |   |    |   |                      |    |            |            |       |        |  |
|           | <b>87 205 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G   |   |    |   |                      |    |            |            |       |        |  |
|           |   | <b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>87 722 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G   |   |    |   |                      |    |            |            |       |        |  |
|           |   | <b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove   |   |    |   |                      |    |            |            |       |        |  |
|           | <b>87 723 610</b>   | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G  |   |    |   |                      |    |            |            |       |        |  |
|           |   | <b>87 723 630 0,75 / 87 723 640 1,00</b>   |   |    |   |                      |    |            |            |       |        |  |
| <b>21</b> |   | <b>79.5</b>  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>JY</b>   | 09.1983 → 01.1988  | B | A  | 5 | 2144 cm <sup>3</sup> | 2V | 134 kW     | 182 PS     | ⊗8,8  | - 86.4 |  |
|           | <b>KH</b>   | 08.1983 → 12.1985  | B | A  | 5 | 2144 cm <sup>3</sup> | 2V | 100-104 kW | 136-141 PS | ⊗10   | - 86.4 |  |
|           | <b>WU</b>   | 08.1982 → 12.1984  | B |    | 5 | 2144 cm <sup>3</sup> | 2V | 75-79 kW   | 102-107 PS | ⊗10:1 | - 86.4 |  |
|           | <b>100 (44, 44Q, C3), 100 Avant (44, 44Q, C3), 200 (44, 44Q), 200 Avant (44, 44Q), 5000 (USA)</b> |  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>78 639 600</b>   | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>77 209 612</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A  |   |    |   |                      |    |            |            |       |        |  |
|           |   | <b>77 209 622 0,50 / 77 209 602 STD</b>  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>87 454 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G  |   |    |   |                      |    |            |            |       |        |  |
|           |   | <b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>87 455 610</b>   | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G  |   |    |   |                      |    |            |            |       |        |  |
|           |   | <b>87 455 620 0,50</b>   |   |    |   |                      |    |            |            |       |        |  |
| <b>22</b> |   | <b>79.5</b>  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>KE</b>   | 09.1982 → 10.1987  | B |    | 5 | 2144 cm <sup>3</sup> | 2V | 96 kW      | 131 PS     | ⊗9,3  | - 86.4 |  |
|           | <b>COUPE (81, 85)</b>   |  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>80 00009 1 1 000</b>   | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]   |   |    |   |                      |    |            |            |       |        |  |
|           |   | <b>80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51</b>   |   |    |   |                      |    |            |            |       |        |  |
|           | <b>80 00009 1 2 000</b>   | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]  |   |    |   |                      |    |            |            |       |        |  |
|           |   | <b>80 00009 1 2 050 80.01</b>  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>78 639 600</b>   | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>77 209 612</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A  |   |    |   |                      |    |            |            |       |        |  |
|           |   | <b>77 209 622 0,50 / 77 209 602 STD</b>  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>87 454 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G  |   |    |   |                      |    |            |            |       |        |  |
|           |   | <b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>87 455 610</b>   | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G  |   |    |   |                      |    |            |            |       |        |  |
|           |   | <b>87 455 620 0,50</b>   |   |    |   |                      |    |            |            |       |        |  |
|           | <b>33023</b>  | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |   |    |   |                      |    |            |            |       |        |  |
|           | <b>33022</b>  | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III   |   |    |   |                      |    |            |            |       |        |  |
|           | <b>MK-8H</b>  | valve cotter; number of notches: 3; valve stem diameter: 8   |   |    |   |                      |    |            |            |       |        |  |
|           | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>81-3319</b>  | IN/EX; 12.07/15.2 x 8 x 42.5 B1  |   |    |   |                      |    |            |            |       |        |  |
|           | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1  |   |    |   |                      |    |            |            |       |        |  |

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**81-3311** IN/EX; 12.2/15 x 8 x 36.5 B1  
**81-3320** IN/EX; 12.2/15.2 x 8 x 42.5 B1

**7.21659.72.0** fuel pump; in-line; electrical  
**7.18259.50.0** fuel pump; in-tank; electrical

**23** **79.5**

**KF** 08.1982 → 07.1984 B 5 2144 cm<sup>3</sup> 2V 96 kW 130 PS 9,3 - 86.4  
**100 (44, 44Q, C3), 100 Avant (44, 44Q, C3)**

**78 639 600** [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  
**77 209 612** [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A  
**77 209 622 0,50 / 77 209 602 STD**  
**87 454 610** [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G  
**87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD**  
**87 455 610** [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G  
**87 455 620 0,50**

**33023** EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III **MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8  
**33022** IN; 38 x 8 x 98.6 x S - - 45° - 22 - III

**7.21651.70.0** fuel pump; in-tank; electrical

**50 006 460** hydraulic; height: 26; Outer Ø: 35; length: 26

**24** **79.5**

**KG** 08.1983 → 01.1988 B LA 5 2144 cm<sup>3</sup> 2V 134 kW 182 PS 8,5 - 86.4  
**200 (44, 44Q), 200 Avant (44, 44Q)**

**80 00009 1 1 000** Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]  
**80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51**  
**80 00009 1 2 000** Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]  
**80 00009 1 2 050 80.01**

**78 639 600** [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  
**77 209 612** [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A  
**77 209 622 0,50 / 77 209 602 STD**  
**87 454 610** [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G  
**87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD**  
**87 455 610** [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G  
**87 455 620 0,50**

**33023** EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III **MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8  
**33022** IN; 38 x 8 x 98.6 x S - - 45° - 22 - III  
**81-3310** IN/EX; 12.06/15 x 8 x 36.5 B1  
**81-3319** IN/EX; 12.07/15.2 x 8 x 42.5 B1  
**81-3312** IN/EX; 12.13/15 x 8 x 36.5 B1  
**81-3311** IN/EX; 12.2/15 x 8 x 36.5 B1  
**81-3320** IN/EX; 12.2/15.2 x 8 x 42.5 B1

**7.21651.70.0** fuel pump; in-tank; electrical

**50 006 460** hydraulic; height: 26; Outer Ø: 35; length: 26

**25** **79.5**

**KK** 08.1982 → 07.1984 B 5 2144 cm<sup>3</sup> 2V 100 kW 136 PS 9,3 - 86.4  
**80 (81, 85, B2)**

**80 00009 1 1 000** Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]  
**80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51**  
**80 00009 1 2 000** Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]  
**80 00009 1 2 050 80.01**

**78 639 600** [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  
**77 209 612** [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A  
**77 209 622 0,50 / 77 209 602 STD**  
**87 454 610** [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G  
**87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD**

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|                   |   |                |  |
|-------------------|---|----------------|--|
| <b>87 455 610</b> | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 455 620 0,50</b> |                |  |
| <b>33023</b>      | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III                                | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33022</b>      | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|                   |   | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|                   |   | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|                   |   | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|                   |   | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

|                     |                                |
|---------------------|--------------------------------|
| <b>7.21659.72.0</b> | fuel pump; in-line; electrical |
|---------------------|--------------------------------|

|                   |  |
|-------------------|--|
| <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|-------------------|--|

|  |             |                   |   |   |                      |    |       |        |     |        |
|--|-------------|-------------------|---|---|----------------------|----|-------|--------|-----|--------|
| <b>26</b>                              | <b>79.5</b> |                   |   |   |                      |    |       |        |     |        |
| <b>KL</b>                              |             | 08.1982 → 10.1987 | B | 5 | 2144 cm <sup>3</sup> | 2V | 96 kW | 131 PS | 9,3 | - 86.4 |
| <b>80 (81, 85, B2), COUPE (81, 85)</b> |             |                   |   |   |                      |    |       |        |     |        |

|                         |  |
|-------------------------|--|
| <b>80 00009 1 1 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br><b>80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51</b> |
| <b>80 00009 1 2 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br><b>80 00009 1 2 050 80.01</b>                       |

|                   |  |
|-------------------|--|
| <b>78 639 600</b> | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |
| <b>77 209 612</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>                     |
| <b>87 454 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b> |
| <b>87 455 610</b> | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 455 620 0,50</b>                                    |

|              |  |                |  |
|--------------|--|----------------|--|
| <b>33023</b> | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33022</b> | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III           | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|              |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|              |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|              |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|              |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

|                     |                                |
|---------------------|--------------------------------|
| <b>7.21659.72.0</b> | fuel pump; in-line; electrical |
| <b>7.18259.50.0</b> | fuel pump; in-tank; electrical |

|                   |  |
|-------------------|--|
| <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|-------------------|--|

|                     |             |                   |   |    |   |                      |    |            |            |   |        |
|---------------------|-------------|-------------------|---|----|---|----------------------|----|------------|------------|---|--------|
| <b>27</b>           | <b>79.5</b> |                   |   |    |   |                      |    |            |            |   |        |
| <b>KW</b>           |             | 05.1984 → 07.1987 | B | LA | 5 | 2144 cm <sup>3</sup> | 4V | 220-225 kW | 300-306 PS | 8 | - 86.4 |
| <b>QUATTRO (85)</b> |             |                   |   |    |   |                      |    |            |            |   |        |

|                   |  |
|-------------------|--|
| <b>78 639 600</b> | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |
| <b>77 209 612</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>                     |
| <b>87 454 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b> |
| <b>87 455 610</b> | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 455 620 0,50</b>                                    |

|                     |                                |
|---------------------|--------------------------------|
| <b>7.21659.70.0</b> | fuel pump; in-line; electrical |
|---------------------|--------------------------------|

|   |             |                   |   |  |   |                      |    |       |        |     |        |
|---|-------------|-------------------|---|--|---|----------------------|----|-------|--------|-----|--------|
| <b>28</b>                               | <b>79.5</b> |                   |   |  |   |                      |    |       |        |     |        |
| <b>WB</b>                               |             | 07.1977 → 02.1983 | B |  | 5 | 2144 cm <sup>3</sup> | 2V | 85 kW | 115 PS | 9,3 | - 86.4 |
| <b>100 (43, C2), 100 Avant (43, C2)</b> |             |                   |   |  |   |                      |    |       |        |     |        |

|                         |  |
|-------------------------|--|
| <b>80 00009 1 1 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br><b>80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51</b> |
| <b>80 00009 1 2 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br><b>80 00009 1 2 050 80.01</b>                       |

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|  |                   |   |  |  |
|--|-------------------|---|--|--|
|  | <b>78 639 600</b> | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A, 07.1979→   |  |  |
|  | <b>77 209 612</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b> , 01.1979→   |  |  |
|  | <b>87 454 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b> , 01.1979→   |  |  |
|  | <b>87 455 610</b> | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 455 620 0,50</b>   |  |  |
|  | <b>87 461 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G<br><b>87 461 620 0,50 / 87 461 630 0,75 / 87 461 600 STD</b> |  |  |
|  | <b>33023</b>      | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III  |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |
|  | <b>33022</b>      | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III  |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1<br><b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1 |

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

**7.05817.00.0** non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic

|           |  |   |                 |   |   |                      |    |        |        |            |
|-----------|--|---|-----------------|---|---|----------------------|----|--------|--------|------------|
| <b>29</b> |  | <b>79.5</b>   |                 |   |   |                      |    |        |        |            |
|           |  | WC  | 10.1979→07.1984 | B | 5 | 2144 cm <sup>3</sup> | 2V | 100 kW | 136 PS | 9,3 - 86.4 |
|           |  | 100 (43, C2), 100 (44, 44Q, C3), 100 Avant (43, C2), 100 Avant (44, 44Q, C3), 200 (43), 200 (44, 44Q) |                 |   |   |                      |    |        |        |            |

**80 00009 1 1 000** Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]  
**80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51**

**80 00009 1 2 000** Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]  
**80 00009 1 2 050 80.01**

|  |                   |   |  |  |
|--|-------------------|---|--|--|
|  | <b>78 639 600</b> | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |  |  |
|  | <b>77 209 612</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>  |  |  |
|  | <b>87 454 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>  |  |  |
|  | <b>87 455 610</b> | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 455 620 0,50</b>   |  |  |
|  | <b>87 461 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G<br><b>87 461 620 0,50 / 87 461 630 0,75 / 87 461 600 STD</b> |  |  |

|  |              |  |  |  |
|--|--------------|--|--|--|
|  | <b>33023</b> | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |
|  | <b>33022</b> | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III           |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1<br><b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1 |

**7.21659.70.0** fuel pump; in-line; electrical

**7.21659.72.0** fuel pump; in-line; electrical

**7.21651.70.0** fuel pump; in-tank; electrical

**7.05817.06.0** non-return valve (brake booster); pneumatic

|           |  |   |                 |   |   |                      |    |          |            |            |
|-----------|--|---|-----------------|---|---|----------------------|----|----------|------------|------------|
| <b>30</b> |  | <b>79.5</b>                                 |                 |   |   |                      |    |          |            |            |
|           |  | WD  | 06.1977→12.1984 | B | 5 | 2144 cm <sup>3</sup> | 2V | 75-79 kW | 102-107 PS | 8,2 - 86.4 |
|           |  | 100 (43, C2), 100 (44, 44Q, C3), 5000 (USA) |                 |   |   |                      |    |          |            |            |

**78 639 600** [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A, **2.2, 2.2i**: 07.1979→

**77 209 612** [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A  
**77 209 622 0,50 / 77 209 602 STD**, **2.2, 2.2i**: 01.1979→

**87 454 610** [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G  
**87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD**, **2.2, 2.2i**: 01.1979→

**87 455 610** [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G  
**87 455 620 0,50**

**87 461 610** [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G  
**87 461 620 0,50 / 87 461 630 0,75 / 87 461 600 STD**



|           |                         |             |  |   |   |                      |                      |          |                |  |        |        |  |  |
|-----------|-------------------------|-------------|--|---|---|----------------------|----------------------|----------|----------------|--|--------|--------|--|--|
| <b>31</b> |                         | <b>79.5</b> |  |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>WE</b>               |             | 06.1977 → 12.1984  | B | 5 | 2144 cm <sup>3</sup> | 2V                   | 75-85 kW | 102-115 PS     | ⊗8,2   | - 86.4 |        |  |  |
|           |                         |             | 100 (43, C2), 100 (44, 44Q, C3), 100 Avant (43, C2), 4000 (USA), 5000 (USA), 80 (81, 85, B2), COUPE (81, 85)   |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>80 00009 1 1 000</b> |             | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br><b>80 00009 1 1 050</b> 80.01 / <b>80 00009 1 1 100</b> 80.51  |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>80 00009 1 2 000</b> |             | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br><b>80 00009 1 2 050</b> 80.01   |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>87 455 610</b>       |             | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 455 620</b> 0,50  |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>87 461 610</b>       |             | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G<br><b>87 461 620</b> 0,50 / <b>87 461 630</b> 0,75 / <b>87 461 600</b> STD  |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>7.21659.72.0</b>     |             | fuel pump; in-line; electrical   |   |   |                      |                      |          |                |  |        |        |  |  |
| <b>32</b> |                         | <b>79.5</b> |  |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>WG</b>               |             | 03.1977 → 02.1983  | B | 5 | 2144 cm <sup>3</sup> | 2V                   | 100 kW   | 136 PS         | ⊗9,3:1   | - 86.4 |        |  |  |
|           |                         |             | 100 (43, C2), 100 Avant (43, C2)   |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>87 455 610</b>       |             | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 455 620</b> 0,50  |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>87 461 610</b>       |             | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G<br><b>87 461 620</b> 0,50 / <b>87 461 630</b> 0,75 / <b>87 461 600</b> STD  |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>7.21659.70.0</b>     |             | fuel pump; in-line; electrical   |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>7.21659.72.0</b>     |             | fuel pump; in-line; electrical   |   |   |                      |                      |          |                |  |        |        |  |  |
| <b>33</b> |                         | <b>79.5</b> |  |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>WH</b>               |             | 08.1980 → 07.1984  | B | 5 | 1921 cm <sup>3</sup> | 2V                   | 74 kW    | 100 PS         | ⊗10  | - 77.4 |        |  |  |
|           | <b>WN</b>               |             | 08.1980 → 07.1983  | B | 5 | 1921 cm <sup>3</sup> | 2V                   | 85 kW    | 115 PS         | ⊗10  | - 77.4 |        |  |  |
|           |                         |             | 100 (43, C2), 100 (44, 44Q, C3), 100 Avant (43, C2), 100 Avant (44, 44Q, C3), 80 (81, 85, B2), COUPE (81, 85)  |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>80 00009 1 1 000</b> |             | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br><b>80 00009 1 1 050</b> 80.01 / <b>80 00009 1 1 100</b> 80.51  |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>80 00009 1 2 000</b> |             | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br><b>80 00009 1 2 050</b> 80.01   |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>78 639 600</b>       |             | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>77 209 612</b>       |             | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622</b> 0,50 / <b>77 209 602</b> STD  |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>87 454 610</b>       |             | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620</b> 0,50 / <b>87 454 630</b> 0,75 / <b>87 454 600</b> STD   |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>87 455 610</b>       |             | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 455 620</b> 0,50  |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>33023</b>            |             | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |   |   |                      |                      |          | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |        |        |  |  |
|           | <b>33022</b>            |             | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III   |   |   |                      |                      |          | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |        |        |  |  |
|           |                         |             |  |   |   |                      |                      |          | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |        |        |  |  |
|           |                         |             |  |   |   |                      |                      |          | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |        |        |  |  |
|           |                         |             |  |   |   |                      |                      |          | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |        |        |  |  |
|           |                         |             |  |   |   |                      |                      |          | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |        |        |  |  |
|           | <b>7.21440.51.0</b>     |             | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>7.05817.00.0</b>     |             | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |   |   |                      |                      |          |                |  |        |        |  |  |
| <b>34</b> |                         | <b>79.5</b> |  |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>WJ</b>               |             | 10.1979 → 08.1982  | B | A | 5                    | 2144 cm <sup>3</sup> | 2V       | 125 kW         | 170 PS   | ⊗7     | - 86.4 |  |  |
|           | <b>WK</b>               |             | 03.1977 → 09.1982  | B | A | 5                    | 2144 cm <sup>3</sup> | 2V       | 96-100 kW      | 130-136 PS   | ⊗9,3   | - 86.4 |  |  |
|           |                         |             | 100 (43, C2), 200 (43)   |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>80 00009 1 1 000</b> |             | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br><b>80 00009 1 1 050</b> 80.01 / <b>80 00009 1 1 100</b> 80.51  |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>80 00009 1 2 000</b> |             | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br><b>80 00009 1 2 050</b> 80.01   |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>87 455 610</b>       |             | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 455 620</b> 0,50  |   |   |                      |                      |          |                |  |        |        |  |  |
|           | <b>87 461 610</b>       |             | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G<br><b>87 461 620</b> 0,50 / <b>87 461 630</b> 0,75 / <b>87 461 600</b> STD  |   |   |                      |                      |          |                |  |        |        |  |  |

cont...



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|  |       |  |  |                |  |
|--|-------|--|--|----------------|--|
|  | 33023 | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve coter; number of notches: 3;<br>valve stem diameter: 8 |
|  | 33022 | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III           |  |                | <b>81-3310</b>   |
|  |       |  |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                              |
|  |       |  |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                                |
|  |       |  |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                                 |
|  |       |  |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                               |



7.05817.06.0 non-return valve (brake booster); pneumatic

|           |              |             |                   |   |    |   |                      |    |        |        |  |   |        |
|-----------|--------------|-------------|-------------------|---|----|---|----------------------|----|--------|--------|--|---|--------|
| <b>35</b> |              | <b>79.5</b> |                   |   |    |   |                      |    |        |        |  |   |        |
|           | WR           |             | 07.1980 → 07.1987 | B | LA | 5 | 2144 cm <sup>3</sup> | 2V | 147 kW | 200 PS |  | 7 | - 86.4 |
|           | QUATTRO (85) |             |                   |   |    |   |                      |    |        |        |  |   |        |



80 00009 1 1 000 Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]  
80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51

80 00009 1 2 000 Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]  
80 00009 1 2 050 80.01



78 639 600 [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A

77 209 612 [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A  
77 209 622 0,50 / 77 209 602 STD

87 454 610 [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G  
87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD

87 455 610 [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G  
87 455 620 0,50



81-3310 IN/EX; 12.06/15 x 8 x 36.5 B1

81-3319 IN/EX; 12.07/15.2 x 8 x 42.5 B1

81-3312 IN/EX; 12.13/15 x 8 x 36.5 B1

81-3311 IN/EX; 12.2/15 x 8 x 36.5 B1

81-3320 IN/EX; 12.2/15.2 x 8 x 42.5 B1



7.21659.70.0 fuel pump; in-line; electrical



7.05817.00.0 non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic

|           |                             |             |                   |   |  |   |                      |    |          |          |  |       |        |
|-----------|-----------------------------|-------------|-------------------|---|--|---|----------------------|----|----------|----------|--|-------|--------|
| <b>36</b> |                             | <b>79.5</b> |                   |   |  |   |                      |    |          |          |  |       |        |
|           | WT                          |             | 08.1981 → 07.1983 | B |  | 4 | 1715 cm <sup>3</sup> | 2V | 55-58 kW | 74-79 PS |  | 8,2:1 | - 86.4 |
|           | 4000 (USA), 80 (81, 85, B2) |             |                   |   |  |   |                      |    |          |          |  |       |        |



85 957 604 BU STD Ø 42.975 / 46.000 / 15.000 / St/A

85 957 694 SEMI, Bushing for intermediary shaft, front.

85 958 604 BU STD Ø 41.975 / 45.000 / 15.000 / St/A

85 958 694 SEMI, Bushing for intermediary shaft, rear.

87 205 610 [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G  
87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove

87 722 610 [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G  
87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove

87 723 610 [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G  
87 723 630 0,75 / 87 723 640 1,00



33025 EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III



**MK-8H** valve coter; number of notches: 3;  
valve stem diameter: 8

3374 IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III



**81-3310** IN/EX; 12.06/15 x 8 x 36.5 B1

**81-3319** IN/EX; 12.07/15.2 x 8 x 42.5 B1

**81-3312** IN/EX; 12.13/15 x 8 x 36.5 B1

**81-3311** IN/EX; 12.2/15 x 8 x 36.5 B1

**81-3320** IN/EX; 12.2/15.2 x 8 x 42.5 B1



50 005 148 mechanical; metal, mot. ch 81-B-149 001→

50 005 151 mechanical; metal, with backhousing, mot. ch 81-B-149 001→

7.07152.46.0 mechanical; metal; Impeller diameter: 59.5, mot. ch 81-B-149 001→

| <b>37</b> |  | <b>79.5</b>  |   |  |
|-----------|--|--|---|--|
|           | <b>WV</b>  | 08.1978 → 07.1986  | B 4 1588 cm <sup>3</sup> 2V 55 kW 75 PS             | ⊗8,2 - 80  |
|           | <b>YV</b>  | 08.1976 → 02.1983  | B 4 1588 cm <sup>3</sup> 2V 63 kW 85 PS             | ⊗8,2 - 80  |
|           | <b>100 (43, C2), 100 Avant (43, C2), 80 (81, 85, B2)</b> |  |   |  |
|           | <b>80 00009 1 1 000</b>                                  | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br><b>80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51</b>   |   |  |
|           | <b>80 00009 1 2 000</b>                                  | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br><b>80 00009 1 2 050 80.01</b>   |   |  |
|           | <b>85 957 604</b>  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |   |  |
|           | <b>85 958 604</b>  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |   |  |
|           | <b>87 205 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove  |   |  |
|           | <b>87 722 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove   |   |  |
|           | <b>87 723 610</b>  | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630 0,75 / 87 723 640 1,00</b>  |   |  |
|           | <b>33025</b>   | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |
|           | <b>3374</b>  | IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III  |   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1<br><b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1 |
|           | <b>50 005 148</b>  | mechanical; metal, <b>WV</b> : mot. ch 81-B-149 001→, <b>YV</b> : mot. ch 43-B-070 001→  |   |  |
|           | <b>50 005 151</b>  | mechanical; metal, with backhousing, <b>WV</b> : mot. ch 81-B-149 001→, <b>YV</b> : mot. ch 43-B-070 001→  |   |  |
|           | <b>7.07152.46.0</b>                                      | mechanical; metal; Impeller diameter: 59.5, <b>WV</b> : mot. ch 81-B-149 001→, <b>YV</b> : mot. ch 43-B-070 001→   |   |  |
|           | <b>7.21440.51.0</b>                                      | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |  |
|           | <b>7.02242.10.0</b>                                      | fuel pump; mechanical  |   |  |
|           | <b>7.05817.00.0</b>                                      | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |   |  |
| <b>38</b> |  | <b>79.5</b>  |   |  |
|           | <b>WX</b>  | 02.1982 → 07.1989  | B A 5 2144 cm <sup>3</sup> 2V 118-119 kW 160-162 PS | ⊗7 - 86.4  |
|           | <b>100 (44, 44Q, C3), QUATTRO (85)</b>                   |  |   |  |
|           | <b>80 00009 1 1 000</b>                                  | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br><b>80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51</b>   |   |  |
|           | <b>80 00009 1 2 000</b>                                  | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br><b>80 00009 1 2 050 80.01</b>   |   |  |
|           | <b>78 639 600</b>  | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |   |  |
|           | <b>77 209 612</b>  | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>   |   |  |
|           | <b>87 454 610</b>  | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>   |   |  |
|           | <b>87 455 610</b>  | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 455 620 0,50</b>  |   |  |
|           | <b>7.21659.72.0</b>                                      | fuel pump; in-line; electrical   |   |  |
|           | <b>7.05817.00.0</b>                                      | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |   |  |
| <b>39</b> |  | <b>79.5</b>  |   |  |
|           | <b>WY</b>  | 08.1978 → 07.1986  | B 4 1588 cm <sup>3</sup> 2V 55 kW 75 PS             | - 80   |
|           | <b>80 (81, 85, B2)</b>                                   |  |   |  |
|           | <b>7.02242.10.0</b>                                      | fuel pump; mechanical  |   |  |

**A**
**40** **79.5**
**XX** 09.1973 → 07.1976 B 4 1584 cm<sup>3</sup> 2V 74 kW 100 PS 8,2:1 - 80

 **80 (80, 82, B1)**

- 85 957 604** BU STD  $\varnothing$  42.975 / 46.000 / 15.000 / St/A  
**85 957 694 SEMI**, Bushing for intermediary shaft, front.
- 85 958 604** BU STD  $\varnothing$  41.975 / 45.000 / 15.000 / St/A  
**85 958 694 SEMI**, Bushing for intermediary shaft, rear.
- 87 205 610** [Set] HL 0,25  $\varnothing$  53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25  $\varnothing$  53.728 / 59.000 / 25.030 / 2.627 St/B/G  
**87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00**, HL 4: 360° oil groove
- 87 722 610** [Set] HL 0,25  $\varnothing$  53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25  $\varnothing$  53.728 / 59.000 / 25.030 / 2.627 St/B/G  
**87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00**, HL 1,2,4,5 + PASS-L 3: 180° oil groove
- 87 723 610** [Set] PL 0,25  $\varnothing$  45.728 / 49.000 / 19.000 / 1.631 St/B/G  
**87 723 630 0,75 / 87 723 640 1,00**
- 81-3310** IN/EX; 12.06/15 x 8 x 36.5 B1
- 81-3319** IN/EX; 12.07/15.2 x 8 x 42.5 B1
- 81-3312** IN/EX; 12.13/15 x 8 x 36.5 B1
- 81-3311** IN/EX; 12.2/15 x 8 x 36.5 B1
- 81-3320** IN/EX; 12.2/15.2 x 8 x 42.5 B1
- 7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off
- 7.21659.72.0** fuel pump; in-line; electrical
- 7.02242.10.0** fuel pump; mechanical

**41** **79.5**
**YG** 09.1974 → 12.1980 B 4 1588 cm<sup>3</sup> 2V 57-61 kW 78-83 PS 8,2 - 80  
**YH** 09.1974 → 12.1980 B 4 1588 cm<sup>3</sup> 2V 57-61 kW 78-83 PS 8,2 - 80

 **4000 (USA), 80 (80, 82, B1), 80 (81, 85, B2), FOX**

- 80 00009 1 1 000**  $\varnothing$ 79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]  
**80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51**
- 80 00009 1 2 000**  $\varnothing$ 79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]  
**80 00009 1 2 050 80.01**
- 50 007 621** mechanical; Outer  $\varnothing$ : 35; length: 28.5

**42** **79.5**
**YK** 09.1975 → 12.1980 B 4 1588 cm<sup>3</sup> 2V 59-61 kW 79-83 PS 8,2 - 80  
**YM** 01.1975 → 07.1976 B 4 1588 cm<sup>3</sup> 2V 63 kW 85 PS 8,2 - 80  
**ZV** 11.1968 → 1983 B 4 1716 cm<sup>3</sup> 2V 59 kW 80 PS 8,2 - 86.4

 **100 (C1), 4000 (USA), 80 (80, 82, B1), 80 (81, 85, B2), 80 Avant (33, B1), FOX**

- 80 00009 1 1 000**  $\varnothing$ 79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]  
**80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51**
- 80 00009 1 2 000**  $\varnothing$ 79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]  
**80 00009 1 2 050 80.01**
- 85 957 604** BU STD  $\varnothing$  42.975 / 46.000 / 15.000 / St/A  
**85 957 694 SEMI**, Bushing for intermediary shaft, front.
- 85 958 604** BU STD  $\varnothing$  41.975 / 45.000 / 15.000 / St/A  
**85 958 694 SEMI**, Bushing for intermediary shaft, rear.
- 87 205 610** [Set] HL 0,25  $\varnothing$  53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25  $\varnothing$  53.728 / 59.000 / 25.030 / 2.627 St/B/G  
**87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00**, HL 4: 360° oil groove
- 87 722 610** [Set] HL 0,25  $\varnothing$  53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25  $\varnothing$  53.728 / 59.000 / 25.030 / 2.627 St/B/G  
**87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00**, HL 1,2,4,5 + PASS-L 3: 180° oil groove
- 87 723 610** [Set] PL 0,25  $\varnothing$  45.728 / 49.000 / 19.000 / 1.631 St/B/G  
**87 723 630 0,75 / 87 723 640 1,00**

**43** **79.5**
**YN** 10.1974 → 07.1986 B 4 1588 cm<sup>3</sup> 2V 55 kW 75 PS 8,2 - 80

 **4000 (USA), 80 (80, 82, B1), 80 (81, 85, B2), COUPE (81, 85), FOX**

- 80 00009 1 1 000**  $\varnothing$ 79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]  
**80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51**
- 80 00009 1 2 000**  $\varnothing$ 79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]  
**80 00009 1 2 050 80.01**
- 85 957 604** BU STD  $\varnothing$  42.975 / 46.000 / 15.000 / St/A  
**85 957 694 SEMI**, Bushing for intermediary shaft, front.
- 85 958 604** BU STD  $\varnothing$  41.975 / 45.000 / 15.000 / St/A  
**85 958 694 SEMI**, Bushing for intermediary shaft, rear.

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|  |                     |  |
|--|---------------------|--|
|  | <b>87 205 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove  |
|  | <b>87 722 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove                         |
|  | <b>87 723 610</b>   | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630</b> 0,75 / <b>87 723 640</b> 1,00   |
|  | <b>50 005 148</b>   | mechanical; metal, <b>1.6, 1.6:</b> mot. ch 81-B-149 001→  |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing, <b>1.6, 1.6:</b> mot. ch 81-B-149 001→  |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5, <b>1.6, 1.6:</b> mot. ch 81-B-149 001→   |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |
|  | <b>7.05817.06.0</b> | non-return valve (brake booster); pneumatic  |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |

|           |   |             |    |                 |   |   |                      |    |       |       |  |     |      |
|-----------|---|-------------|----|-----------------|---|---|----------------------|----|-------|-------|--|-----|------|
| <b>44</b> |   | <b>79.5</b> | YP | 09.1975→02.1983 | B | 4 | 1588 cm <sup>3</sup> | 2V | 63 kW | 85 PS |  | 8,2 | - 80 |
|           | <b>80 (80, 82, B1), 80 (81, 85, B2)</b> |             |    |                 |   |   |                      |    |       |       |  |     |      |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00009 1 1 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br><b>80 00009 1 1 050</b> 80.01 / <b>80 00009 1 1 100</b> 80.51 |
|  | <b>80 00009 1 2 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br><b>80 00009 1 2 050</b> 80.01                              |

|  |                   |  |
|--|-------------------|--|
|  | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |
|  | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |
|  | <b>87 205 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove                  |
|  | <b>87 722 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |
|  | <b>87 723 610</b> | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630</b> 0,75 / <b>87 723 640</b> 1,00   |

|  |              |  |  |                |  |
|--|--------------|--|--|----------------|--|
|  | <b>33025</b> | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>3374</b>  | IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III      |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |              |  |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  |              |  |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |  |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  |              |  |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

|  |                     |  |
|--|---------------------|--|
|  | <b>50 005 148</b>   | mechanical; metal, mot. ch 81-B-149 001→   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing, mot. ch 81-B-149 001→   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5, mot. ch 81-B-149 001→  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|  | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5  |

|           |                        |             |    |                 |   |   |                      |    |       |        |  |     |      |
|-----------|------------------------|-------------|----|-----------------|---|---|----------------------|----|-------|--------|--|-----|------|
| <b>45</b> |                        | <b>79.5</b> | YS | 01.1976→07.1978 | B | 4 | 1588 cm <sup>3</sup> | 2V | 81 kW | 110 PS |  | 9,5 | - 80 |
|           | <b>80 (80, 82, B1)</b> |             |    |                 |   |   |                      |    |       |        |  |     |      |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00009 1 1 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br><b>80 00009 1 1 050</b> 80.01 / <b>80 00009 1 1 100</b> 80.51 |
|  | <b>80 00009 1 2 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br><b>80 00009 1 2 050</b> 80.01                              |

|  |                   |  |
|--|-------------------|--|
|  | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front. |
|  | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |

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**A**

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|-------------------|--|
| <b>87 205 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove                  |
| <b>87 722 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |
| <b>87 723 610</b> | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630</b> 0,75 / <b>87 723 640</b> 1,00   |
| <b>81-3310</b>    | IN/EX; 12.06/15 x 8 x 36.5 B1  |
| <b>81-3319</b>    | IN/EX; 12.07/15.2 x 8 x 42.5 B1  |
| <b>81-3312</b>    | IN/EX; 12.13/15 x 8 x 36.5 B1  |
| <b>81-3311</b>    | IN/EX; 12.2/15 x 8 x 36.5 B1   |
| <b>81-3320</b>    | IN/EX; 12.2/15.2 x 8 x 42.5 B1   |

|                        |  |             |                 |   |   |                      |    |       |       |     |      |
|------------------------|--|-------------|-----------------|---|---|----------------------|----|-------|-------|-----|------|
| <b>46</b>              |  | <b>79.5</b> |                 |   |   |                      |    |       |       |     |      |
| <b>YT</b>              |  |             | 08.1978→01.1979 | B | 4 | 1588 cm <sup>3</sup> | 2V | 51 kW | 70 PS | 8,2 | - 80 |
| <b>80 (81, 85, B2)</b> |  |             |                 |   |   |                      |    |       |       |     |      |

|                         |  |
|-------------------------|--|
| <b>80 00009 1 1 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br><b>80 00009 1 1 050</b> 80.01 / <b>80 00009 1 1 100</b> 80.51  |
| <b>80 00009 1 2 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br><b>80 00009 1 2 050</b> 80.01   |
| <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |
| <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |
| <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove                  |
| <b>87 722 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |
| <b>87 723 610</b>       | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630</b> 0,75 / <b>87 723 640</b> 1,00   |

|                     |                       |
|---------------------|-----------------------|
| <b>7.02242.10.0</b> | fuel pump; mechanical |
|---------------------|-----------------------|

|                        |  |             |                 |   |   |                      |    |       |       |   |      |
|------------------------|--|-------------|-----------------|---|---|----------------------|----|-------|-------|---|------|
| <b>47</b>              |  | <b>79.5</b> |                 |   |   |                      |    |       |       |   |      |
| <b>YY</b>              |  |             | 02.1979→07.1981 | B | 4 | 1588 cm <sup>3</sup> | 2V | 51 kW | 70 PS | 9 | - 80 |
| <b>80 (81, 85, B2)</b> |  |             |                 |   |   |                      |    |       |       |   |      |

|                         |  |
|-------------------------|--|
| <b>80 00009 1 1 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br><b>80 00009 1 1 050</b> 80.01 / <b>80 00009 1 1 100</b> 80.51  |
| <b>80 00009 1 2 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br><b>80 00009 1 2 050</b> 80.01   |
| <b>50 005 148</b>       | mechanical; metal, mot. 81-B-149 001→  |
| <b>50 005 151</b>       | mechanical; metal, with backhousing, mot. ch 81-B-149 001→   |
| <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5, mot. 81-B-149 001→   |
| <b>7.02242.10.0</b>     | fuel pump; mechanical  |
| <b>7.05817.00.0</b>     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
| <b>50 007 621</b>       | mechanical; Outer Ø: 35; length: 28.5  |

|                        |  |             |                 |   |   |                      |    |       |        |     |      |
|------------------------|--|-------------|-----------------|---|---|----------------------|----|-------|--------|-----|------|
| <b>48</b>              |  | <b>79.5</b> |                 |   |   |                      |    |       |        |     |      |
| <b>YZ</b>              |  |             | 08.1978→07.1982 | B | 4 | 1588 cm <sup>3</sup> | 2V | 81 kW | 110 PS | 9,5 | - 80 |
| <b>80 (81, 85, B2)</b> |  |             |                 |   |   |                      |    |       |        |     |      |

|                         |  |
|-------------------------|--|
| <b>80 00009 1 1 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br><b>80 00009 1 1 050</b> 80.01 / <b>80 00009 1 1 100</b> 80.51  |
| <b>80 00009 1 2 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br><b>80 00009 1 2 050</b> 80.01   |
| <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |
| <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |
| <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove                  |
| <b>87 722 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |

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|                     |  |
|---------------------|--|
| <b>87 723 610</b>   | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630 0,75 / 87 723 640 1,00</b>                |
| <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1  |
| <b>81-3319</b>      | IN/EX; 12.07/15.2 x 8 x 42.5 B1  |
| <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1  |
| <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1   |
| <b>81-3320</b>      | IN/EX; 12.2/15.2 x 8 x 42.5 B1   |
| <b>50 005 148</b>   | mechanical; metal, mot. 81-B-149 001→  |
| <b>50 005 151</b>   | mechanical; metal, with backhousing, mot. ch 81-B-149 001→   |
| <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5, mot. 81-B-149 001→   |
| <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
| <b>7.21659.72.0</b> | fuel pump; in-line; electrical   |
| <b>7.02242.10.0</b> | fuel pump; mechanical  |

|                      |   |
|----------------------|---|
| <b>49</b>            | <b>81</b>   |
| <b>1B</b>            | 02.1988 → 12.1990 B A 5 2226 cm <sup>3</sup> 2V 147 kW 200 PS $\epsilon$ 7,8 - 86.4 |
| <b>200 (44, 44Q)</b> |   |

|                     |  |   |
|---------------------|--|---|
| <b>78 639 600</b>   | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |   |
| <b>77 209 612</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>                     |   |
| <b>87 454 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b> |   |
| <b>87 455 610</b>   | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 455 620 0,50</b>                                    |   |
| <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
| <b>33282</b>        | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1 |
| <b>7.21659.72.0</b> | fuel pump; in-line; electrical   |   |
| <b>7.21651.50.0</b> | fuel pump; in-tank; electrical   |   |
| <b>7.21651.70.0</b> | fuel pump; in-tank; electrical   |   |
| <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |

|   |   |
|---|---|
| <b>50</b>   | <b>81</b>   |
| <b>1T</b>   | 01.1990 → 10.1990 D A 5 2461 cm <sup>3</sup> 2V 88 kW 120 PS $\epsilon$ 20 - 95.5 |
| <b>100 (44, 44Q, C3), 100 Avant (44, 44Q, C3)</b> |   |

|                   |  |      |                        |      |      |   |      |      |      |   |      |      |                        |
|-------------------|--|------|------------------------|------|------|---|------|------|------|---|------|------|------------------------|
| <b>94 429 720</b> | Cylinder diameter: 81.51; KH: 45.5; VT1: -1.35; MT: -17.25; MØ: 39.6; GL: 69.5; piston pin: 26x68; number of piston rings: 3<br>HKÜ, RTK, KBB<br>R 2.5 MO G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00011 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thickness more than less than |      |                        |      |      |   |      |      |      |   |      |      |                        |
|                   | <table border="1"> <tr> <td>1</td> <td>1,53</td> <td>+0,8</td> <td>+0,9</td> </tr> <tr> <td>2</td> <td>1,57</td> <td>+0,9</td> <td>+1,0</td> </tr> <tr> <td>3</td> <td>1,61</td> <td>+1,0</td> <td>+1,1, for cylinder 1-2</td> </tr> </table>  | 1    | 1,53                   | +0,8 | +0,9 | 2 | 1,57 | +0,9 | +1,0 | 3 | 1,61 | +1,0 | +1,1, for cylinder 1-2 |
| 1                 | 1,53   | +0,8 | +0,9                   |      |      |   |      |      |      |   |      |      |                        |
| 2                 | 1,57   | +0,9 | +1,0                   |      |      |   |      |      |      |   |      |      |                        |
| 3                 | 1,61   | +1,0 | +1,1, for cylinder 1-2 |      |      |   |      |      |      |   |      |      |                        |

|                         |   |
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| <b>80 00011 1 0 000</b> | Ø81; STD; set: 1; [R G6 IW MO 2.5] [M G3 IFU 2] [DSF CR 3]<br><b>80 00011 1 0 050 81.50</b> |
|-------------------------|---|

|                   |   |
|-------------------|---|
| <b>78 639 600</b> | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |
| <b>77 209 612</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>  |
| <b>77 244 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/S<br><b>77 244 620 0,50 / 77 244 600 STD</b> , The upper shell is marked with 'SPUTTER'. |
| <b>87 454 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>  |

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|  | <b>33049</b>        | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III                     |  | <b>MK-8H</b>   | valve coter; number of notches: 3; valve stem diameter: 8 |
|  | <b>331142</b>       | EX; 31.6 x 8 x 96.9 x RA/S - - 45° - 22 - III                         |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                             |
|  | <b>39423</b>        | IN; 36 x 8 x 96.9 x RA/S - - 45° - VS - 22 - III<br>OES specification |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                             |
|  | <b>331141</b>       | IN; 36.1 x 8 x 96.9 x S - - 45° - 22 - III<br>IAM specification       |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                              |
|  | <b>50 006 283</b>   | CAM, chilled cast iron  |  |                |   |
|  | <b>7.20235.01.0</b> | non-return valve  |  |                |   |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical  |  |                |   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26                        |  |                |   |

|           |                      |  |   |                |   |                      |    |        |        |     |        |
|-----------|----------------------|--|---|----------------|---|----------------------|----|--------|--------|-----|--------|
| <b>51</b> |                      | <b>81</b>  |   |                |   |                      |    |        |        |     |        |
|           | <b>2B</b>            | 02.1988 → 12.1990  | B | A              | 5   | 2226 cm <sup>3</sup> | 2V | 140 kW | 190 PS | 8,6 | - 86.4 |
|           | <b>200 (44, 44Q)</b> |  |   |                |   |                      |    |        |        |     |        |
|           | <b>78 639 600</b>    | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |   |                |   |                      |    |        |        |     |        |
|           | <b>77 209 612</b>    | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>                     |   |                |   |                      |    |        |        |     |        |
|           | <b>87 454 610</b>    | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b> |   |                |   |                      |    |        |        |     |        |
|           | <b>87 455 610</b>    | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 455 620 0,50</b>                                    |   |                |   |                      |    |        |        |     |        |
|           | <b>33048</b>         | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |   | <b>MK-8H</b>   | valve coter; number of notches: 3; valve stem diameter: 8 |                      |    |        |        |     |        |
|           | <b>33282</b>         | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  |   | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                           |                      |    |        |        |     |        |
|           | <b>7.21651.50.0</b>  | fuel pump; in-tank; electrical   |   |                |   |                      |    |        |        |     |        |
|           | <b>7.21651.70.0</b>  | fuel pump; in-tank; electrical   |   |                |   |                      |    |        |        |     |        |
|           | <b>50 006 460</b>    | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |                |   |                      |    |        |        |     |        |

|           |   |  |   |                 |   |                      |    |        |        |      |        |
|-----------|---|--|---|-----------------|---|----------------------|----|--------|--------|------|--------|
| <b>52</b> |   | <b>81</b>  |   |                 |   |                      |    |        |        |      |        |
|           | <b>3B</b>                                 | 03.1989 → 12.1990  | B | A               | 5   | 2226 cm <sup>3</sup> | 4V | 162 kW | 220 PS | 8,75 | - 86.4 |
|           | <b>200 (44, 44Q), 200 Avant (44, 44Q)</b> |  |   |                 |   |                      |    |        |        |      |        |
|           | <b>90 037 610</b>                         | Cylinder diameter: 81.26; KH: 32.5; BÜ: 0.7; MT: -1.2; GL: 58.5; piston pin: 20x62; number of piston rings: 3<br><b>90 037 620 81.51</b><br>PK, HKÜ<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b> |   |                 |   |                      |    |        |        |      |        |
|           | <b>80 00010 1 1 000</b>                   | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b>  |   |                 |   |                      |    |        |        |      |        |
|           | <b>80 00010 1 2 000</b>                   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>  |   |                 |   |                      |    |        |        |      |        |
|           | <b>80 00010 1 3 000</b>                   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>  |   |                 |   |                      |    |        |        |      |        |
|           | <b>78 639 600</b>                         | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |   |                 |   |                      |    |        |        |      |        |
|           | <b>77 209 612</b>                         | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>   |   |                 |   |                      |    |        |        |      |        |
|           | <b>77 232 691</b>                         | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |   |                 |   |                      |    |        |        |      |        |
|           | <b>77 244 610</b>                         | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G; PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/S<br><b>77 244 620 0,50 / 77 244 600 STD</b> , The upper shell is marked with 'SPUTTER'.  |   |                 |   |                      |    |        |        |      |        |
|           | <b>87 454 610</b>                         | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>   |   |                 |   |                      |    |        |        |      |        |
|           | <b>33050</b>                              | EX; 28 x 7 x 98.2 x A/S - Cr - 45° - VS - 9 - III  |   | <b>RK-7H</b>    | valve coter; number of notches: 1; valve stem diameter: 7 |                      |    |        |        |      |        |
|           | <b>33125</b>                              | IN; 32 x 7 x 95.5 x S - - 45° - VS - 9 - III   |   | <b>81-33100</b> | IN/EX; 12.08/15 x 7 x 38 B1                               |                      |    |        |        |      |        |

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|  |                     |  |
|--|---------------------|--|
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical                 |
|  | <b>7.18259.50.0</b> | fuel pump; in-tank; electrical                 |
|  | <b>7.21651.50.0</b> | fuel pump; in-tank; electrical                 |
|  | <b>7.21651.70.0</b> | fuel pump; in-tank; electrical                 |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26 |

|           |   |  |
|-----------|---|--|
| <b>53</b> |   | <b>81</b>  |
|           | <b>4B</b>   | 01.1988 → 11.1990 B 4 1781 cm <sup>3</sup> 2V 66 kW 90 PS 9 - 86.4 |
|           | <b>100 (44, 44Q, C3), 100 Avant (44, 44Q, C3)</b> |  |

|  |   |   |
|--|---|---|
|  | <b>93 876 600</b>   | Cylinder diameter: 81.01; KH: 32.2; BU: 1.3; MT: -8.1; MØ: 56.9; GL: 62.5; piston pin: 20x57; number of piston rings: 3 |
|  | <b>93 876 610</b>   | 81.26 / <b>93 876 620</b> 81.51   |
|  | <b>SRK</b>  |   |
|  | <b>R 1.5 CR G6</b>  |   |
|  | <b>NM 1.75</b>  |   |
|  | <b>DSF 3 CR</b>   |   |
|  | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b> |   |
|  | exchangeable only in sets   |   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]                  |
|  | <b>80 00010 1 1 025</b> | 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00 |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]               |
|  | <b>80 00010 1 2 025</b> | 81.25 / <b>80 00010 1 2 050</b> 81.50                                 |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]               |
|  | <b>80 00010 1 3 025</b> | 81.25 / <b>80 00010 1 3 050</b> 81.50                                 |

|  |                        |   |
|--|------------------------|---|
|  | <b>85 957 604</b>      | BU STD Ø 42.975 / 46.000 / 15.000 / St/A                                  |
|  | <b>85 957 694 SEMI</b> | Bushing for intermediary shaft, front.                                    |
|  | <b>85 958 604</b>      | BU STD Ø 41.975 / 45.000 / 15.000 / St/A                                  |
|  | <b>85 958 694 SEMI</b> | Bushing for intermediary shaft, rear.                                     |
|  | <b>78 635 620</b>      | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A                            |
|  | <b>78 635 600 STD</b>  |   |
|  | <b>87 200 610</b>      | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G                   |
|  | <b>87 200 620 0,50</b> | / <b>87 200 630 0,75</b> / <b>87 200 600 STD</b> / <b>87 200 640 1,00</b> |
|  | <b>87 324 690</b>      | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B                         |
|  | <b>87 581 610</b>      | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A                     |
|  | <b>87 581 620 0,50</b> | / <b>87 581 630 0,75</b> / <b>87 581 600 STD</b> , HL 4: 360° oil groove  |

|  |              |   |  |                |  |
|--|--------------|---|--|----------------|--|
|  | <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33282</b> | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 007 594</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|  |                     |  |
|--|---------------------|--|
|  | <b>50 005 148</b>   | mechanical; metal                          |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing        |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5 |

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.21651.70.0</b> | fuel pump; in-tank; electrical |
|--|---------------------|--------------------------------|

|  |                     |                              |
|--|---------------------|------------------------------|
|  | <b>7.20235.01.0</b> | non-return valve             |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|--|-------------------|--|

|           |                       |  |
|-----------|-----------------------|--|
| <b>54</b> |                       | <b>81</b>  |
|           | <b>DD</b>             | 08.1981 → 07.1983 B 4 1781 cm <sup>3</sup> 2V 55 kW 75 PS 8,8:1 - 86.4 |
|           | <b>COUPE (81, 85)</b> |  |

|  |                        |  |
|--|------------------------|--|
|  | <b>85 957 604</b>      | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |
|  | <b>85 957 694 SEMI</b> | Bushing for intermediary shaft, front.   |
|  | <b>85 958 604</b>      | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |
|  | <b>85 958 694 SEMI</b> | Bushing for intermediary shaft, rear.  |
|  | <b>87 205 610</b>      | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G     |
|  | <b>87 205 620 0,50</b> | / <b>87 205 630 0,75</b> / <b>87 205 600 STD</b> / <b>87 205 640 1,00</b> , HL 4: 360° oil groove                  |
|  | <b>87 722 610</b>      | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G     |
|  | <b>87 722 620 0,50</b> | / <b>87 722 630 0,75</b> / <b>87 722 600 STD</b> / <b>87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove |

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| <b>87 723 610</b>   | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630 0,75 / 87 723 640 1,00</b>  |
| <b>33025</b>        | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |
| <b>33023</b>        | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |
| <b>33022</b>        | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III   |
| <b>MK-8H</b>        | valve cotter; number of notches: 3; valve stem diameter: 8   |
| <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1  |
| <b>81-3319</b>      | IN/EX; 12.07/15.2 x 8 x 42.5 B1  |
| <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1  |
| <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1   |
| <b>81-3320</b>      | IN/EX; 12.2/15.2 x 8 x 42.5 B1   |
| <b>50 005 148</b>   | mechanical; metal  |
| <b>50 005 151</b>   | mechanical; metal, with backhousing  |
| <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |
| <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
| <b>7.02242.10.0</b> | fuel pump; mechanical  |
| <b>7.05817.06.0</b> | non-return valve (brake booster); pneumatic  |
| <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |

|   |   |
|---|---|
| <b>55</b>   | <b>81</b>   |
| <b>DR</b>   | 08.1982 → 12.1987 B 4 1781 cm³ 2V 55 kW 75 PS 8,75 - 86.4 |
| <b>100 (44, 44Q, C3), 100 Avant (44, 44Q, C3)</b> |   |

|                    |   |
|--------------------|---|
| <b>93 876 600</b>  | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -8.1; MØ: 56.9; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 876 610 81.26 / 93 876 620 81.51</b> |
| <b>SRK</b>         |   |
| <b>R 1.5 CR G6</b> |   |
| <b>NM 1.75</b>     |   |
| <b>DSF 3 CR</b>    |   |
|                    | → <b>80 00010 1 1 ... , 80 00010 1 2 ... , 80 00010 1 3 ...</b><br>exchangeable only in sets  |

|                         |   |
|-------------------------|---|
| <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b> |
| <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>                       |
| <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>                       |

|                   |  |
|-------------------|--|
| <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |
| <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |
| <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |
| <b>87 200 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00, 01.1986→</b>   |
| <b>87 205 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove</b> |
| <b>87 324 690</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |
| <b>87 581 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b>  |

|              |  |                |  |
|--------------|--|----------------|--|
| <b>33025</b> | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33023</b> | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
| <b>33022</b> | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III           | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|              |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|              |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|              |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

|                     |  |
|---------------------|--|
| <b>50 005 148</b>   | mechanical; metal  |
| <b>50 005 151</b>   | mechanical; metal, with backhousing  |
| <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |
| <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
| <b>7.02242.10.0</b> | fuel pump; mechanical  |
| <b>7.20235.01.0</b> | non-return valve   |
| <b>7.20469.51.0</b> | non-return valve; mechanical   |

cont...

|           |  |  |   |
|-----------|--|--|---|
|           | <b>7.05817.00.0</b>  | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |   |
| <b>56</b> |  | <b>81</b>  |   |
|           | <b>DS</b>  | 08.1983 → 07.1989  | B 4 1781 cm <sup>3</sup> 2V 66 kW 90 PS 9 - 86.4                        |
|           | <b>100 (44, 44Q, C3), 100 Avant (44, 44Q, C3), 80 (81, 85, B2), COUPE (81, 85)</b> |  |   |
|           | <b>93 928 600</b>  | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610</b> 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01   |   |
|           |  | SRK  |   |
|           |  | M 1.5 MO G6  |   |
|           |  | NM 1.75  |   |
|           |  | DSF 3 CR   |   |
|           |  | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets   |   |
|           | <b>80 00010 1 1 000</b>  | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00  |   |
|           | <b>80 00010 1 2 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |   |
|           | <b>80 00010 1 3 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |   |
|           | <b>85 957 604</b>  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |   |
|           | <b>85 958 604</b>  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |   |
|           | <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |   |
|           | <b>87 200 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, 01.1986→  |   |
|           | <b>87 205 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove  |   |
|           | <b>87 324 690</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |   |
|           | <b>87 581 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove  |   |
|           | <b>33048</b>   | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | <b>33023</b>   | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|           | <b>331106</b>  | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III  | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |
|           | <b>3363</b>  | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|           | <b>33282</b>   | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|           | <b>33022</b>   | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III   | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1                           |
|           | <b>39136</b>   | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III  |   |
|           | <b>50 007 594</b>  | CAM, chilled cast iron   |   |
|           | <b>50 005 148</b>  | mechanical; metal  |   |
|           | <b>50 005 151</b>  | mechanical; metal, with backhousing  |   |
|           | <b>7.07152.46.0</b>  | mechanical; metal; Impeller diameter: 59.5   |   |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |
|           | <b>7.02242.10.0</b>  | fuel pump; mechanical  |   |
|           | <b>7.05817.06.0</b>  | non-return valve (brake booster); pneumatic  |   |
|           | <b>7.05817.00.0</b>  | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |   |
|           | <b>50 006 460</b>  | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |

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81

|  |   |  |   |   |                      |    |       |       |   |        |         |  |
|--|---|--|---|---|----------------------|----|-------|-------|---|--------|---------|--|
|  | DT  | 08.1978 → 03.1987  | B | 4 | 1595 cm <sup>3</sup> | 2V | 55 kW | 75 PS | 9 | - 77.4 |         |  |
|  | 80 (81, 85, B2)   |  |   |   |                      |    |       |       |   |        |         |  |
|  | 93 872 600  | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br>93 872 610 81.26 / 93 872 620 81.51   |   |   |                      |    |       |       |   |        |         |  |
|  | SRK   |  |   |   |                      |    |       |       |   |        |         |  |
|  | R 1.5 CR G6   |  |   |   |                      |    |       |       |   |        |         |  |
|  | NM 1.75   |  |   |   |                      |    |       |       |   |        |         |  |
|  | DSF 3 CR  |  |   |   |                      |    |       |       |   |        |         |  |
|  | → 80 00010 1 1 ..., 80 00010 1 2 ..., 80 00010 1 3 ...<br>exchangeable only in sets |  |   |   |                      |    |       |       |   |        |         |  |
|  | 80 00010 1 1 000  | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00   |   |   |                      |    |       |       |   |        |         |  |
|  | 80 00010 1 2 000  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50   |   |   |                      |    |       |       |   |        |         |  |
|  | 80 00010 1 3 000  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50   |   |   |                      |    |       |       |   |        |         |  |
|  | 85 957 604  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.  |   |   |                      |    |       |       |   |        |         |  |
|  | 85 958 604  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.   |   |   |                      |    |       |       |   |        |         |  |
|  | 78 635 620  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD   |   |   |                      |    |       |       |   |        |         |  |
|  | 87 200 610  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00  |   |   |                      |    |       |       |   |        |         |  |
|  | 87 205 610  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove  |   |   |                      |    |       |       |   |        |         |  |
|  | 87 324 690  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |   |   |                      |    |       |       |   |        |         |  |
|  | 87 581 610  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove   |   |   |                      |    |       |       |   |        |         |  |
|  | 87 722 610  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove   |   |   |                      |    |       |       |   |        |         |  |
|  | 33048   | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |   |   |                      |    |       |       |   |        | MK-8H   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | 33023   | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |   |   |                      |    |       |       |   |        | 81-3310 | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | 331106  | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III  |   |   |                      |    |       |       |   |        | 81-3319 | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  | 3363  | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   |   |   |                      |    |       |       |   |        | 81-3312 | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  | 33282   | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  |   |   |                      |    |       |       |   |        | 81-3311 | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | 33022   | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III   |   |   |                      |    |       |       |   |        | 81-3320 | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
|  | 39136   | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III  |   |   |                      |    |       |       |   |        |         |  |
|  | 50 006 397  | CAM, chilled cast iron   |   |   |                      |    |       |       |   |        |         |  |
|  | 50 005 148  | mechanical; metal  |   |   |                      |    |       |       |   |        |         |  |
|  | 50 005 151  | mechanical; metal, with backhousing  |   |   |                      |    |       |       |   |        |         |  |
|  | 7.07152.46.0  | mechanical; metal; Impeller diameter: 59.5   |   |   |                      |    |       |       |   |        |         |  |
|  | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |       |       |   |        |         |  |
|  | 7.02242.10.0  | fuel pump; mechanical  |   |   |                      |    |       |       |   |        |         |  |
|  | 7.05817.00.0  | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |   |   |                      |    |       |       |   |        |         |  |
|  | 50 006 460  | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |   |                      |    |       |       |   |        |         |  |

58

81

|  |   |   |   |   |                      |    |       |        |    |        |  |
|--|---|---|---|---|----------------------|----|-------|--------|----|--------|--|
|  | DZ  | 08.1984 → 10.1988   | B | 4 | 1781 cm <sup>3</sup> | 2V | 82 kW | 112 PS | 10 | - 86.4 |  |
|  | 80 (81, 85, B2), COUPE (81, 85)   |   |   |   |                      |    |       |        |    |        |  |
|  | 93 928 600  | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br>93 928 610 81.26 / 93 928 620 81.51 / 93 928 630 82.01 |   |   |                      |    |       |        |    |        |  |
|  | SRK   |   |   |   |                      |    |       |        |    |        |  |
|  | M 1.5 MO G6   |   |   |   |                      |    |       |        |    |        |  |
|  | NM 1.75   |   |   |   |                      |    |       |        |    |        |  |
|  | DSF 3 CR  |   |   |   |                      |    |       |        |    |        |  |
|  | → 80 00010 1 1 ..., 80 00010 1 2 ..., 80 00010 1 3 ...<br>exchangeable only in sets |   |   |   |                      |    |       |        |    |        |  |

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|  |                         |  |  |   |
|--|-------------------------|--|--|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00  |  |   |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |  |   |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |  |   |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |  |   |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |  |   |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |  |   |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, 1.8 GTE, 1.8 GT quattro, 1.8 GTE quattro (85Q): 01.1986→  |  |   |
|  | <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove  |  |   |
|  | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |  |   |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove  |  |   |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33023</b>            | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|  | <b>331106</b>           | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III  |  | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |
|  | <b>3363</b>             | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   |  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|  | <b>33282</b>            | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  |  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|  | <b>33022</b>            | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III   |  | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1                           |
|  | <b>39136</b>            | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III  |  |   |
|  | <b>50 005 148</b>       | mechanical; metal  |  |   |
|  | <b>50 005 151</b>       | mechanical; metal, with backhousing  |  |   |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5   |  |   |
|  | <b>7.09269.27.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |  |   |
|  | <b>7.21440.53.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |  |   |
|  | <b>7.05817.00.0</b>     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |  |   |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |   |

**59**
**81**


|    |                 |   |   |          |    |       |        |     |        |
|----|-----------------|---|---|----------|----|-------|--------|-----|--------|
| HP | 09.1983→03.1987 | B | 5 | 1994 cm³ | 2V | 85 kW | 115 PS | ⌀10 | - 77.4 |
| JS | 09.1983→03.1987 | B | 5 | 1994 cm³ | 2V | 85 kW | 115 PS | ⌀10 | - 77.4 |

**80 (81, 85, B2), 90 (81, 85, B2), COUPE (81, 85)**

|  |                         |   |  |  |
|--|-------------------------|---|--|--|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00       |  |  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50                                    |  |  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50                                    |  |  |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |  |  |
|  | <b>77 206 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620</b> 0,50 / <b>77 206 630</b> 0,75 / <b>77 206 600</b> STD / <b>77 206 640</b> 1,00 |  |  |
|  | <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622</b> 0,50 / <b>77 209 602</b> STD   |  |  |
|  | <b>77 232 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |  |  |
|  | <b>87 323 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |  |  |
|  | <b>87 454 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620</b> 0,50 / <b>87 454 630</b> 0,75 / <b>87 454 600</b> STD                          |  |  |

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|--|---------------------|--|--|--------------|--|---------------------------------|
|  | <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III    |  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |                                 |
|  | <b>33023</b>        | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III |  |              | <b>81-3310</b>   | IN/EX; 12.06/15 x 8 x 36.5 B1   |
|  | <b>331106</b>       | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III    |  |              | <b>81-3319</b>   | IN/EX; 12.07/15.2 x 8 x 42.5 B1 |
|  | <b>3363</b>         | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III           |  |              | <b>81-3312</b>   | IN/EX; 12.13/15 x 8 x 36.5 B1   |
|  | <b>33282</b>        | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III      |  |              | <b>81-3311</b>   | IN/EX; 12.2/15 x 8 x 36.5 B1    |
|  | <b>33022</b>        | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III           |  |              | <b>81-3320</b>   | IN/EX; 12.2/15.2 x 8 x 42.5 B1  |
|  | <b>39136</b>        | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III      |  |              |  |                                 |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical                     |  |              |  |                                 |
|  | <b>7.18259.50.0</b> | fuel pump; in-tank; electrical                     |  |              |  |                                 |
|  | <b>7.21651.50.0</b> | fuel pump; in-tank; electrical                     |  |              |  |                                 |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic                 |  |              |  |                                 |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26     |  |              |  |                                 |

|           |   |   |
|-----------|---|---|
| <b>60</b> |   | <b>81</b>   |
|           | <b>HX</b>   | 06.1989 → 11.1990 B 5 2226 cm <sup>3</sup> 2V 101 kW 138 PS  - 86.4 |
|           | <b>100 (44, 44Q, C3), 100 Avant (44, 44Q, C3)</b> |   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b> |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>                       |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>                       |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |
|  | <b>77 206 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620 0,50 / 77 206 630 0,75 / 77 206 600 STD / 77 206 640 1,00</b>  |
|  | <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>  |
|  | <b>87 323 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |
|  | <b>87 454 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>                    |

|  |                     |  |  |              |  |                                 |
|--|---------------------|--|--|--------------|--|---------------------------------|
|  | <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III    |  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |                                 |
|  | <b>33023</b>        | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III |  |              | <b>81-3310</b>   | IN/EX; 12.06/15 x 8 x 36.5 B1   |
|  | <b>331106</b>       | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III    |  |              | <b>81-3319</b>   | IN/EX; 12.07/15.2 x 8 x 42.5 B1 |
|  | <b>3363</b>         | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III           |  |              | <b>81-3312</b>   | IN/EX; 12.13/15 x 8 x 36.5 B1   |
|  | <b>33282</b>        | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III      |  |              | <b>81-3311</b>   | IN/EX; 12.2/15 x 8 x 36.5 B1    |
|  | <b>33022</b>        | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III           |  |              | <b>81-3320</b>   | IN/EX; 12.2/15.2 x 8 x 42.5 B1  |
|  | <b>39136</b>        | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III      |  |              |  |                                 |
|  | <b>7.21651.70.0</b> | fuel pump; in-tank; electrical                     |  |              |  |                                 |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26     |  |              |  |                                 |

|           |   |   |
|-----------|---|---|
| <b>61</b> |   | <b>81</b>   |
|           | <b>HY</b>   | 08.1982 → 10.1988 B 5 2226 cm <sup>3</sup> 2V 100 kW 136 PS  - 86.4 |
|           | <b>80 (81, 85, B2), 90 (81, 85, B2), COUPE (81, 85), QUATTRO (85)</b> |   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b> |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>                       |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>                       |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |
|  | <b>77 206 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620 0,50 / 77 206 630 0,75 / 77 206 600 STD / 77 206 640 1,00</b>  |
|  | <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>  |
|  | <b>87 323 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |

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|---------------------|--|----------------|---|
| <b>87 454 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b> |                |   |
| <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | <b>MK-8H</b>   | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
| <b>3363</b>         | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                                 |
| <b>39136</b>        | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                               |
|                     |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                                 |
|                     |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                                  |
|                     |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                                |
| <b>7.21659.72.0</b> | fuel pump; in-line; electrical   |                |   |
| <b>7.18259.50.0</b> | fuel pump; in-tank; electrical   |                |   |
| <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |                |   |

|                        |                   |   |   |                      |    |       |        |        |        |
|------------------------|-------------------|---|---|----------------------|----|-------|--------|--------|--------|
| <b>62</b>              | <b>81</b>         |   |   |                      |    |       |        |        |        |
| <b>JL</b>              | 10.1983 → 09.1984 | B | 5 | 1994 cm <sup>3</sup> | 2V | 81 kW | 110 PS | ε 10:1 | - 77.4 |
| <b>80 (81, 85, B2)</b> |                   |   |   |                      |    |       |        |        |        |

|                   |  |              |   |
|-------------------|--|--------------|---|
| <b>78 639 600</b> | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |              |   |
| <b>77 206 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620 0,50 / 77 206 630 0,75 / 77 206 600 STD / 77 206 640 1,00</b> |              |   |
| <b>77 209 612</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>                                       |              |   |
| <b>87 323 690</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |              |   |
| <b>87 454 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>                   |              |   |
| <b>33048</b>      | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | <b>MK-8H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
| <b>33282</b>      | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  |              |   |
| <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26   |              |   |

|  |                   |   |   |                      |    |          |          |      |        |
|--|-------------------|---|---|----------------------|----|----------|----------|------|--------|
| <b>63</b>  | <b>81</b>         |   |   |                      |    |          |          |      |        |
| <b>JN</b>  | 08.1983 → 07.1988 | B | 4 | 1781 cm <sup>3</sup> | 2V | 66-68 kW | 90-93 PS | ε 10 | - 86.4 |
| <b>4000 (USA), 80 (81, 85, B2), 90, COUPE (81, 85)</b> |                   |   |   |                      |    |          |          |      |        |

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|-------------------------|--|
| <b>93 875 600</b>       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -8.1; MØ: 60; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br>SRK<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |
| <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b>  |
| <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>  |
| <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>  |
| <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |
| <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |
| <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |
| <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00, 1.8, 1.8 CC quattro (85Q), 1.8: 01.1986→</b>   |
| <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove</b>   |
| <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |
| <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b>  |

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|  | <b>33048</b>  | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III    |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33023</b>  | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>331106</b> | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III    |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  | <b>3363</b>   | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III           |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  | <b>33282</b>  | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III      |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>33022</b>  | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III           |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
|  | <b>39136</b>  | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III      |  |                |  |

|  |                     |  |  |  |  |
|--|---------------------|--|--|--|--|
|  | <b>50 007 594</b>   | CAM, chilled cast iron   |  |  |  |
|  | <b>50 005 148</b>   | mechanical; metal  |  |  |  |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing  |  |  |  |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |  |  |  |
|  | <b>7.21440.53.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |  |  |  |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical   |  |  |  |
|  | <b>7.02242.34.0</b> | fuel pump; mechanical  |  |  |  |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |  |  |  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |  |  |

|           |   |           |                 |   |   |                      |    |          |            |     |   |      |  |
|-----------|---|-----------|-----------------|---|---|----------------------|----|----------|------------|-----|---|------|--|
| <b>64</b> |   | <b>81</b> |                 |   |   |                      |    |          |            |     |   |      |  |
|           | <b>JT</b>   |           | 09.1983→07.1987 | B | 5 | 2226 cm <sup>3</sup> | 2V | 82-89 kW | 112-121 PS | 8,5 | - | 86.4 |  |
|           | <b>4000 (USA), 80 (81, 85, B2), 90 (81, 85, B2), COUPE (81, 85), QUATTRO (85)</b> |           |                 |   |   |                      |    |          |            |     |   |      |  |

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|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b> |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>                       |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>                       |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |
|  | <b>77 206 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620 0,50 / 77 206 630 0,75 / 77 206 600 STD / 77 206 640 1,00</b>  |
|  | <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>  |
|  | <b>77 232 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |
|  | <b>87 323 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |
|  | <b>87 454 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>                    |

|  |              |   |  |                |  |
|--|--------------|---|--|----------------|--|
|  | <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33282</b> | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  |              |   |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  |              |   |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

|  |                     |  |  |  |  |
|--|---------------------|--|--|--|--|
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical                 |  |  |  |
|  | <b>7.05817.06.0</b> | non-return valve (brake booster); pneumatic    |  |  |  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26 |  |  |  |

| <b>65</b> |                         | <b>81</b>  |   |
|-----------|-------------------------|--|---|
|           | JU                      | 08.1978 → 03.1987  | B 4 1595 cm <sup>3</sup> 2V 55 kW 75 PS 9,1:1 - 77.4                    |
|           | 80 (81, 85, B2)         |  |   |
|           | <b>93 872 600</b>       | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br><b>93 872 610</b> 81.26 / <b>93 872 620</b> 81.51   |   |
|           |                         | SRK<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1</b> ..., <b>80 00010 1 2</b> ..., <b>80 00010 1 3</b> ...<br>exchangeable only in sets  |   |
|           | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00  |   |
|           | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |   |
|           | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |   |
|           | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |   |
|           | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |   |
|           | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |   |
|           | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00  |   |
|           | <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove                  |   |
|           | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |   |
|           | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove  |   |
|           | <b>87 722 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |   |
|           | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | <b>33023</b>            | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|           | <b>331106</b>           | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III  | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |
|           | <b>3363</b>             | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|           | <b>33282</b>            | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|           | <b>33022</b>            | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III   | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1                           |
|           | <b>39136</b>            | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III  |   |
|           | <b>50 006 397</b>       | CAM, chilled cast iron   |   |
|           | <b>50 005 148</b>       | mechanical; metal  |   |
|           | <b>50 005 151</b>       | mechanical; metal, with backhousing  |   |
|           | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5   |   |
|           | <b>7.02242.10.0</b>     | fuel pump; mechanical  |   |

| <b>66</b> |                                 | <b>81</b>  |  |
|-----------|---------------------------------|--|--|
|           | JV                              | 09.1982 → 10.1988  | B 4 1781 cm <sup>3</sup> 2V 66 kW 90 PS 9 - 86.4 |
|           | 80 (81, 85, B2), COUPE (81, 85) |  |  |
|           | <b>93 928 600</b>               | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610</b> 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01 |  |
|           |                                 | SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1</b> ..., <b>80 00010 1 2</b> ..., <b>80 00010 1 3</b> ...<br>exchangeable only in sets  |  |
|           | <b>80 00010 1 1 000</b>         | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00  |  |
|           | <b>80 00010 1 2 000</b>         | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |  |

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|--|-------------------------|--|
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00, 01.1986→</b>   |
|  | <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove</b>   |
|  | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b>  |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III<br><b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
|  | <b>33023</b>            | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III<br><b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1   |
|  | <b>331106</b>           | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III<br><b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1  |
|  | <b>3363</b>             | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1   |
|  | <b>33282</b>            | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1   |
|  | <b>33022</b>            | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III<br><b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1  |
|  | <b>39136</b>            | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III  |
|  | <b>50 007 594</b>       | CAM, chilled cast iron   |
|  | <b>50 005 148</b>       | mechanical; metal  |
|  | <b>50 005 151</b>       | mechanical; metal, with backhousing  |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5   |
|  | <b>7.21440.53.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
|  | <b>7.02242.10.0</b>     | fuel pump; mechanical  |
|  | <b>7.05817.00.0</b>     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |

**67**

**81**

|  |   |                 |   |   |                      |    |       |       |    |        |  |
|--|---|-----------------|---|---|----------------------|----|-------|-------|----|--------|--|
|  | <b>JW</b>   | 08.1983→07.1989 | B | 4 | 1781 cm <sup>3</sup> | 2V | 66 kW | 90 PS | 10 | - 86.4 |  |
|  | <b>100 (44, 44Q, C3), 100 Avant (44, 44Q, C3)</b> |                 |   |   |                      |    |       |       |    |        |  |

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|--|-------------------------|--|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b>  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00, 01.1986→</b>   |
|  | <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove</b> |
|  | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b>  |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III<br><b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
|  | <b>33023</b>            | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III<br><b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1   |
|  | <b>331106</b>           | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III<br><b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1  |
|  | <b>3363</b>             | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1   |

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|                     |  |                |                                |
|---------------------|--|----------------|--------------------------------|
| <b>33282</b>        | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1   |
| <b>33022</b>        | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III   | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1 |
| <b>39136</b>        | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III  |                |                                |
| <b>50 007 594</b>   | CAM, chilled cast iron   |                |                                |
| <b>50 005 148</b>   | mechanical; metal  |                |                                |
| <b>50 005 151</b>   | mechanical; metal, with backhousing  |                |                                |
| <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |                |                                |
| <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                |                                |
| <b>7.21651.70.0</b> | fuel pump; in-tank; electrical   |                |                                |
| <b>7.02242.10.0</b> | fuel pump; mechanical  |                |                                |
| <b>7.20235.01.0</b> | non-return valve   |                |                                |
| <b>7.20469.51.0</b> | non-return valve; mechanical   |                |                                |
| <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |                |                                |

**68** | | **81**

|   |   |                |  |                      |    |       |        |     |        |
|---|---|----------------|--|----------------------|----|-------|--------|-----|--------|
| <b>KP</b>   | 08.1984 → 12.1987   | B              | 5  | 1994 cm <sup>3</sup> | 2V | 85 kW | 115 PS | 9,3 | - 77.4 |
| <b>100 (44, 44Q, C3), 100 Avant (44, 44Q, C3)</b> |   |                |  |                      |    |       |        |     |        |
| <b>80 00010 1 1 000</b>                           | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00       |                |  |                      |    |       |        |     |        |
| <b>80 00010 1 2 000</b>                           | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50                                    |                |  |                      |    |       |        |     |        |
| <b>80 00010 1 3 000</b>                           | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50                                    |                |  |                      |    |       |        |     |        |
| <b>78 639 600</b>                                 | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |                |  |                      |    |       |        |     |        |
| <b>77 206 610</b>                                 | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620</b> 0,50 / <b>77 206 630</b> 0,75 / <b>77 206 600</b> STD / <b>77 206 640</b> 1,00 |                |  |                      |    |       |        |     |        |
| <b>77 209 612</b>                                 | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622</b> 0,50 / <b>77 209 602</b> STD   |                |  |                      |    |       |        |     |        |
| <b>87 323 690</b>                                 | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |                |  |                      |    |       |        |     |        |
| <b>87 454 610</b>                                 | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620</b> 0,50 / <b>87 454 630</b> 0,75 / <b>87 454 600</b> STD                          |                |  |                      |    |       |        |     |        |
| <b>33048</b>                                      | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |                      |    |       |        |     |        |
| <b>33023</b>                                      | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |                      |    |       |        |     |        |
| <b>331106</b>                                     | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III   | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |                      |    |       |        |     |        |
| <b>3363</b>                                       | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |                      |    |       |        |     |        |
| <b>33282</b>                                      | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |                      |    |       |        |     |        |
| <b>33022</b>                                      | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |                      |    |       |        |     |        |
| <b>39136</b>                                      | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   |                |  |                      |    |       |        |     |        |
| <b>7.21440.51.0</b>                               | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |                |  |                      |    |       |        |     |        |

**69** | | **81**

|  |   |   |   |                      |    |            |            |    |        |
|--|---|---|---|----------------------|----|------------|------------|----|--------|
| <b>KU</b>  | 08.1984 → 11.1990   | B | 5 | 2226 cm <sup>3</sup> | 2V | 101-103 kW | 137-140 PS | 10 | - 86.4 |
| <b>100 (44, 44Q, C3), 100 Avant (44, 44Q, C3), 200 (44, 44Q)</b> |   |   |   |                      |    |            |            |    |        |
| <b>80 00010 1 1 000</b>  | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00       |   |   |                      |    |            |            |    |        |
| <b>80 00010 1 2 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50                                    |   |   |                      |    |            |            |    |        |
| <b>80 00010 1 3 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50                                    |   |   |                      |    |            |            |    |        |
| <b>78 639 600</b>  | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |   |   |                      |    |            |            |    |        |
| <b>77 206 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620</b> 0,50 / <b>77 206 630</b> 0,75 / <b>77 206 600</b> STD / <b>77 206 640</b> 1,00 |   |   |                      |    |            |            |    |        |
| <b>77 209 612</b>  | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622</b> 0,50 / <b>77 209 602</b> STD   |   |   |                      |    |            |            |    |        |
| <b>87 323 690</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |   |   |                      |    |            |            |    |        |
| <b>87 454 610</b>  | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620</b> 0,50 / <b>87 454 630</b> 0,75 / <b>87 454 600</b> STD                          |   |   |                      |    |            |            |    |        |

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|  | <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III    |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33023</b>        | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>331106</b>       | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III    |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  | <b>3363</b>         | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III           |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  | <b>33282</b>        | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III      |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>33022</b>        | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III           |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
|  | <b>39136</b>        | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III      |  |                |  |
|  | <b>7.21651.50.0</b> | fuel pump; in-tank; electrical                     |  |                |  |
|  | <b>7.21651.70.0</b> | fuel pump; in-tank; electrical                     |  |                |  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26     |  |                |  |

|           |  |   |
|-----------|--|---|
| <b>70</b> |  | <b>81</b>   |
|           | <b>KV</b>  | 10.1984 → 10.1988 B 5 2226 cm <sup>3</sup> 2V 100 kW 136 PS 10 - 86.4 |
|           | <b>90 (81, 85, B2), COUPE (81, 85), QUATTRO (85)</b> |   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00       |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50                                    |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50                                    |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |
|  | <b>77 206 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620</b> 0,50 / <b>77 206 630</b> 0,75 / <b>77 206 600</b> STD / <b>77 206 640</b> 1,00 |
|  | <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622</b> 0,50 / <b>77 209 602</b> STD   |
|  | <b>77 232 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |
|  | <b>87 323 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |
|  | <b>87 454 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620</b> 0,50 / <b>87 454 630</b> 0,75 / <b>87 454 600</b> STD                          |

|  |                     |  |  |                |  |
|--|---------------------|--|--|----------------|--|
|  | <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33023</b>        | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>331106</b>       | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III  |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  | <b>3363</b>         | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  | <b>33282</b>        | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>33022</b>        | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III   |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
|  | <b>39136</b>        | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III  |  |                |  |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical   |  |                |  |
|  | <b>7.18259.50.0</b> | fuel pump; in-tank; electrical   |  |                |  |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |  |                |  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |                |  |

|           |   |  |
|-----------|---|--|
| <b>71</b> |   | <b>81</b>  |
|           | <b>KX</b>   | 09.1983 → 07.1987 B 5 2226 cm <sup>3</sup> 2V 75-88 kW 102-120 PS 8,5 - 86.4 |
|           | <b>4000 (USA), 80 (81, 85, B2), 90 (81, 85, B2), COUPE (81, 85)</b> |  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00       |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50                                    |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50                                    |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |
|  | <b>77 206 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620</b> 0,50 / <b>77 206 630</b> 0,75 / <b>77 206 600</b> STD / <b>77 206 640</b> 1,00 |
|  | <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622</b> 0,50 / <b>77 209 602</b> STD   |
|  | <b>77 232 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |

cont...

|                     |  |                |                                 |
|---------------------|--|----------------|---------------------------------|
| <b>87 323 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |                |                                 |
| <b>87 454 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b> |                |                                 |
| <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1   |
| <b>33282</b>        | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1 |
|                     |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1   |
|                     |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1    |
|                     |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1  |
| <b>7.21659.72.0</b> | fuel pump; in-line; electrical   |                |                                 |
| <b>7.18259.50.0</b> | fuel pump; in-tank; electrical   |                |                                 |
| <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |                |                                 |

## 72 | 81

|   |                   |   |   |                      |    |          |            |        |        |
|---|-------------------|---|---|----------------------|----|----------|------------|--------|--------|
| <b>KZ</b>   | 08.1984 → 12.1987 | B | 5 | 2226 cm <sup>3</sup> | 2V | 82-85 kW | 112-116 PS | ⚙️ 8,5 | - 86.4 |
| <b>100 (44, 44Q, C3), 100 Avant (44, 44Q, C3), 5000 (USA)</b> |                   |   |   |                      |    |          |            |        |        |

|                         |   |                |  |
|-------------------------|---|----------------|--|
| <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b> |                |  |
| <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>                       |                |  |
| <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>                       |                |  |
| <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |                |  |
| <b>77 206 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620 0,50 / 77 206 630 0,75 / 77 206 600 STD / 77 206 640 1,00</b>  |                |  |
| <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>  |                |  |
| <b>87 323 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |                |  |
| <b>87 454 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>                    |                |  |
| <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33282</b>            | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|                         |   | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|                         |   | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|                         |   | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|                         |   | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
| <b>7.21651.70.0</b>     | fuel pump; in-tank; electrical  |                |  |
| <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |                |  |

## 73 | 81

|                     |                   |   |    |   |                      |    |        |        |        |        |
|---------------------|-------------------|---|----|---|----------------------|----|--------|--------|--------|--------|
| <b>MB</b>           | 08.1987 → 07.1989 | B | LA | 5 | 2226 cm <sup>3</sup> | 2V | 147 kW | 200 PS | ⚙️ 8,6 | - 86.4 |
| <b>QUATTRO (85)</b> |                   |   |    |   |                      |    |        |        |        |        |

|                     |  |                |  |
|---------------------|--|----------------|--|
| <b>78 639 600</b>   | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |                |  |
| <b>77 209 612</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>   |                |  |
| <b>87 454 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>   |                |  |
| <b>87 455 610</b>   | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 455 620 0,50</b>  |                |  |
| <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33282</b>        | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|                     |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|                     |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|                     |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|                     |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
| <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |                |  |



**A**
**74** **81**

|  |   |  |   |    |   |                      |    |           |            |     |        |
|--|---|--|---|----|---|----------------------|----|-----------|------------|-----|--------|
|  | <b>MC</b>   | 01.1985 → 12.1990  | B | LA | 5 | 2226 cm <sup>3</sup> | 2V | 97-121 kW | 132-165 PS | 7,8 | - 86.4 |
|  | <b>100 (44, 44Q, C3), 100 Avant (44, 44Q, C3), 200 (44, 44Q), 200 Avant (44, 44Q), 5000 (USA)</b> |  |   |    |   |                      |    |           |            |     |        |
|  | <b>78 639 600</b>   | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |   |    |   |                      |    |           |            |     |        |
|  | <b>77 209 612</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>                     |   |    |   |                      |    |           |            |     |        |
|  | <b>87 454 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b> |   |    |   |                      |    |           |            |     |        |
|  | <b>87 455 610</b>   | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 455 620 0,50</b>                                    |   |    |   |                      |    |           |            |     |        |
|  | <b>33048</b>  | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |   |    |   |                      |    |           |            |     |        |
|  | <b>33023</b>  | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |   |    |   |                      |    |           |            |     |        |
|  | <b>331106</b>   | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III  |   |    |   |                      |    |           |            |     |        |
|  | <b>3363</b>   | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   |   |    |   |                      |    |           |            |     |        |
|  | <b>33282</b>  | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  |   |    |   |                      |    |           |            |     |        |
|  | <b>33022</b>  | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III   |   |    |   |                      |    |           |            |     |        |
|  | <b>39136</b>  | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III  |   |    |   |                      |    |           |            |     |        |
|  | <b>7.21651.50.0</b>   | fuel pump; in-tank; electrical   |   |    |   |                      |    |           |            |     |        |
|  | <b>7.21651.70.0</b>   | fuel pump; in-tank; electrical   |   |    |   |                      |    |           |            |     |        |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |    |   |                      |    |           |            |     |        |

|  |                |  |
|--|----------------|--|
|  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

**75** **81**

|  |  |   |    |    |   |                      |    |          |            |    |        |
|--|--|---|----|----|---|----------------------|----|----------|------------|----|--------|
|  | <b>MG</b>  | 09.1983 → 03.1987   | B  |    | 4 | 1781 cm <sup>3</sup> | 2V | 76-79 kW | 103-107 PS | 10 | - 86.4 |
|  | <b>4000 (USA), 80 (81, 85, B2)</b>   |   |    |    |   |                      |    |          |            |    |        |
|  | <b>93 876 600</b>  | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -8.1; MØ: 56.9; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 876 610 81.26 / 93 876 620 81.51</b>   |    |    |   |                      |    |          |            |    |        |
|  | <b>SRK</b>   |   |    |    |   |                      |    |          |            |    |        |
|  | R  | 1.5   | CR | G6 |   |                      |    |          |            |    |        |
|  | NM   | 1.75  |    |    |   |                      |    |          |            |    |        |
|  | DSF  | 3   | CR |    |   |                      |    |          |            |    |        |
|  | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |   |    |    |   |                      |    |          |            |    |        |
|  | <b>80 00010 1 1 000</b>  | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b>   |    |    |   |                      |    |          |            |    |        |
|  | <b>80 00010 1 2 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>   |    |    |   |                      |    |          |            |    |        |
|  | <b>80 00010 1 3 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>   |    |    |   |                      |    |          |            |    |        |
|  | <b>85 957 604</b>  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |    |    |   |                      |    |          |            |    |        |
|  | <b>85 958 604</b>  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |    |    |   |                      |    |          |            |    |        |
|  | <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |    |    |   |                      |    |          |            |    |        |
|  | <b>87 200 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b> , 01.1986→   |    |    |   |                      |    |          |            |    |        |
|  | <b>87 205 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove |    |    |   |                      |    |          |            |    |        |
|  | <b>87 324 690</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |    |    |   |                      |    |          |            |    |        |

**76** **81**

|  |  |  |    |    |   |                      |    |       |        |      |        |
|--|--|--|----|----|---|----------------------|----|-------|--------|------|--------|
|  | <b>MU</b>  | 10.1984 → 08.1986  | B  |    | 4 | 1781 cm <sup>3</sup> | 2V | 82 kW | 112 PS | 10:1 | - 86.4 |
|  | <b>80 (81, 85, B2)</b>   |  |    |    |   |                      |    |       |        |      |        |
|  | <b>93 928 600</b>  | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610 81.26 / 93 928 620 81.51 / 93 928 630 82.01</b> |    |    |   |                      |    |       |        |      |        |
|  | <b>SRK</b>   |  |    |    |   |                      |    |       |        |      |        |
|  | M  | 1.5  | MO | G6 |   |                      |    |       |        |      |        |
|  | NM   | 1.75   |    |    |   |                      |    |       |        |      |        |
|  | DSF  | 3  | CR |    |   |                      |    |       |        |      |        |
|  | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |  |    |    |   |                      |    |       |        |      |        |

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|  |                         |   |  |   |
|--|-------------------------|---|--|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |  |   |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |  |   |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |  |   |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |  |   |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |  |   |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |  |   |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, 01.1986→   |  |   |
|  | <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove |  |   |
|  | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |  |   |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |  | <b>MK-8H</b><br>valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
|  | <b>33313</b>            | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III  |  |   |
|  | <b>50 005 148</b>       | mechanical; metal   |  |   |
|  | <b>50 005 151</b>       | mechanical; metal, with backhousing   |  |   |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5  |  |   |
|  | <b>7.21440.53.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |  |   |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |   |

**77**
**81**

**NE**

08.1984 → 08.1986

**B**
**4**

 1781 cm<sup>3</sup>
**2V**

66 kW

90 PS

10

- 86.4


**80 (81, 85, B2)**

|  |                         |   |  |   |
|--|-------------------------|---|--|---|
|  | <b>93 928 600</b>       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610</b> 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01                                      |  |   |
|  |                         | SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets   |  |   |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |  |   |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |  |   |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |  |   |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |  |   |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |  |   |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |  |   |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, 01.1986→   |  |   |
|  | <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove |  |   |
|  | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |  |   |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |  |   |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |  | <b>MK-8H</b><br>valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
|  | <b>33023</b>            | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III  |  | <b>81-3310</b><br>IN/EX; 12.06/15 x 8 x 36.5 B1                               |
|  | <b>331106</b>           | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III   |  | <b>81-3319</b><br>IN/EX; 12.07/15.2 x 8 x 42.5 B1                             |
|  | <b>3363</b>             | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III  |  | <b>81-3312</b><br>IN/EX; 12.13/15 x 8 x 36.5 B1                               |
|  | <b>33282</b>            | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |  | <b>81-3311</b><br>IN/EX; 12.2/15 x 8 x 36.5 B1                                |
|  | <b>33022</b>            | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III  |  | <b>81-3320</b><br>IN/EX; 12.2/15.2 x 8 x 42.5 B1                              |

cont...

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|              |  |
|--------------|--|
| 39136        | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III  |
| 50 007 594   | CAM, chilled cast iron   |
| 50 005 148   | mechanical; metal  |
| 50 005 151   | mechanical; metal, with backhousing  |
| 7.07152.46.0 | mechanical; metal; Impeller diameter: 59.5   |
| 7.21440.53.0 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
| 7.02242.10.0 | fuel pump; mechanical  |

|  |                 |  |
|--|-----------------|--|
| <b>78</b>                                  |                 | <b>81</b>  |
| NP   | 08.1983→07.1989 | B 4 1781 cm <sup>3</sup> 2V 66 kW 90 PS  10 - 86.4 |
| 100 (44, 44Q, C3), 100 Avant (44, 44Q, C3) |                 |  |

|            |   |   |
|------------|---|---|
| 85 957 604 | BU STD Ø 42.975 / 46.000 / 15.000 / St/A  |   |
|            | <b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                   |   |
| 85 958 604 | BU STD Ø 41.975 / 45.000 / 15.000 / St/A  |   |
|            | <b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.                    |   |
| 78 635 620 | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A                                    |   |
|            | <b>78 635 600 STD</b>   |   |
| 87 200 610 | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G                           |   |
|            | <b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>       |   |
| 87 324 690 | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B                                 |   |
| 87 581 610 | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A                             |   |
|            | <b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove |   |
| 33048      | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III                                   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
| 33023      | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III                                | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
| 331106     | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III                                   | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |
| 3363       | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
| 33282      | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III                                     | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|            |   | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1                           |

|              |  |
|--------------|--|
| 50 007 594   | CAM, chilled cast iron   |
| 50 005 148   | mechanical; metal  |
| 50 005 151   | mechanical; metal, with backhousing  |
| 7.07152.46.0 | mechanical; metal; Impeller diameter: 59.5   |
| 7.21440.51.0 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
| 7.21651.70.0 | fuel pump; in-tank; electrical   |
| 7.02242.10.0 | fuel pump; mechanical  |
| 7.20235.01.0 | non-return valve   |
| 7.20469.51.0 | non-return valve; mechanical   |
| 50 006 460   | hydraulic; height: 26; Outer Ø: 35; length: 26   |

|  |                 |   |
|--|-----------------|---|
| <b>79</b>                                  |                 | <b>81</b>   |
| PH   | 03.1985→07.1988 | B 4 1781 cm <sup>3</sup> 2V 66 kW 90 PS  9 - 86.4 |
| 100 (44, 44Q, C3), 100 Avant (44, 44Q, C3) |                 |   |

|                  |   |
|------------------|---|
| 93 928 600       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3 |
|                  | <b>93 928 610 81.26 / 93 928 620 81.51 / 93 928 630 82.01</b>   |
|                  | SRK   |
|                  | M 1.5 MO G6   |
|                  | NM 1.75   |
|                  | DSF 3 CR  |
|                  | → <b>80 00010 1 1 ... / 80 00010 1 2 ... / 80 00010 1 3 ...</b>   |
|                  | exchangeable only in sets   |
| 80 00010 1 1 000 | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]  |
|                  | <b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b>                                       |
| 80 00010 1 2 000 | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]   |
|                  | <b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>  |
| 80 00010 1 3 000 | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]   |
|                  | <b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>  |

cont...

|  |                     |  |  |  |
|--|---------------------|--|--|--|
|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                                      |  |  |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.                                       |  |  |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |  |  |
|  | <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00, 01.1986→</b> |  |  |
|  | <b>87 324 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |  |  |
|  | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b>        |  |  |
|  | <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8                        |
|  | <b>33023</b>        | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |  |  |
|  | <b>331106</b>       | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III  |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1 |
|  | <b>3363</b>         | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   |  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1   |
|  | <b>33282</b>        | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  |  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1<br><b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1   |
|  | <b>50 006 395</b>   | CAM, chilled cast iron   |  |  |
|  | <b>50 005 148</b>   | mechanical; metal  |  |  |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing  |  |  |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |  |  |
|  | <b>7.21651.70.0</b> | fuel pump; in-tank; electrical   |  |  |
|  | <b>7.20235.01.0</b> | non-return valve   |  |  |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical   |  |  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |  |

**80**
**81**

|  |  |                 |   |   |                      |    |          |            |    |        |
|--|--|-----------------|---|---|----------------------|----|----------|------------|----|--------|
|  | PV                                     | 03.1985→10.1987 | B | 4 | 1781 cm <sup>3</sup> | 2V | 79-81 kW | 107-110 PS | 10 | - 86.4 |
|  | <b>80 (81, 85, B2), COUPE (81, 85)</b> |                 |   |   |                      |    |          |            |    |        |

|  |                         |   |  |  |
|--|-------------------------|---|--|--|
|  | <b>93 928 600</b>       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610 81.26 / 93 928 620 81.51 / 93 928 630 82.01</b><br>SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ... , 80 00010 1 2 ... , 80 00010 1 3 ...</b><br>exchangeable only in sets |  |  |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]  |  |  |
|  | <b>80 00010 1 1 025</b> | 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |  |  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]   |  |  |
|  | <b>80 00010 1 2 025</b> | 81.25 / <b>80 00010 1 2 050</b> 81.50   |  |  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]   |  |  |
|  | <b>80 00010 1 3 025</b> | 81.25 / <b>80 00010 1 3 050</b> 81.50   |  |  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |  |  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |  |  |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |  |  |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00, 1.8 GTE, 1.8 GTE quattro (85Q): 01.1986→</b>  |  |  |
|  | <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove</b>  |  |  |
|  | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |  |  |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b>   |  |  |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8                        |
|  | <b>39136</b>            | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1 |

cont...

A

|                |                                |
|----------------|--------------------------------|
| <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1  |
| <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1   |
| <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1 |

|                     |   |
|---------------------|---|
| <b>50 005 148</b>   | mechanical; metal   |
| <b>50 005 151</b>   | mechanical; metal, with backhousing                                     |
| <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5                              |
| <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |

|                     |  |
|---------------------|--|
| <b>7.21440.53.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
| <b>7.21659.72.0</b> | fuel pump; in-line; electrical   |

|                   |  |
|-------------------|--|
| <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|-------------------|--|

**81** **81**

|   |                   |   |   |          |    |       |        |     |        |
|---|-------------------|---|---|----------|----|-------|--------|-----|--------|
| <b>PX</b>   | 08.1985 → 07.1986 | B | 5 | 2226 cm³ | 2V | 88 kW | 120 PS | 8,5 | - 86.4 |
| <b>100 (44, 44Q, C3), 100 Avant (44, 44Q, C3)</b> |                   |   |   |          |    |       |        |     |        |

|                   |  |
|-------------------|--|
| <b>78 639 600</b> | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |
| <b>77 206 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620 0,50 / 77 206 630 0,75 / 77 206 600 STD / 77 206 640 1,00</b> |
| <b>77 209 612</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>                                       |
| <b>87 323 690</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |
| <b>87 454 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>                   |

|              |   |                |  |
|--------------|---|----------------|--|
| <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33282</b> | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |

|                   |  |
|-------------------|--|
| <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|-------------------|--|

**82** **81**

|   |                   |   |   |          |    |       |       |      |        |
|---|-------------------|---|---|----------|----|-------|-------|------|--------|
| <b>RS</b>   | 08.1982 → 12.1987 | B | 4 | 1781 cm³ | 2V | 55 kW | 75 PS | 8,75 | - 86.4 |
| <b>100 (44, 44Q, C3), 100 Avant (44, 44Q, C3)</b> |                   |   |   |          |    |       |       |      |        |

|  |   |
|--|---|
| <b>93 876 600</b>  | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -8.1; MØ: 56.9; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 876 610 81.26 / 93 876 620 81.51</b> |
| <b>SRK</b>   |   |
| <b>R</b>   | 1.5 CR G6   |
| <b>NM</b>  | 1.75  |
| <b>DSF</b>   | 3 CR  |
| → <b>80 00010 1 1 ... , 80 00010 1 2 ... , 80 00010 1 3 ...</b><br>exchangeable only in sets |   |

|                         |   |
|-------------------------|---|
| <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b> |
| <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>                       |
| <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>                       |

|                   |  |
|-------------------|--|
| <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                                |
| <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.                                 |
| <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |
| <b>87 200 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>     |
| <b>87 324 690</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |
| <b>87 581 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove |

|              |   |                |  |
|--------------|---|----------------|--|
| <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33282</b> | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|              |   | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |

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|  |                     |  |                                |
|--|---------------------|--|--------------------------------|
|  |                     | <b>81-3312</b>   | IN/EX; 12.13/15 x 8 x 36.5 B1  |
|  |                     | <b>81-3311</b>   | IN/EX; 12.2/15 x 8 x 36.5 B1   |
|  |                     | <b>81-3320</b>   | IN/EX; 12.2/15.2 x 8 x 42.5 B1 |
|  | <b>50 006 397</b>   | CAM, chilled cast iron   |                                |
|  | <b>50 005 148</b>   | mechanical; metal  |                                |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing  |                                |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |                                |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                                |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |                                |
|  | <b>7.20235.01.0</b> | non-return valve   |                                |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical   |                                |

|           |   |           |                   |   |   |                      |    |       |        |    |        |
|-----------|---|-----------|-------------------|---|---|----------------------|----|-------|--------|----|--------|
| <b>83</b> |   | <b>81</b> |                   |   |   |                      |    |       |        |    |        |
|           | <b>RT</b>   |           | 01.1988 → 11.1990 | B | 5 | 1994 cm <sup>3</sup> | 2V | 85 kW | 115 PS | 10 | - 77.4 |
|           | <b>100 (44, 44Q, C3), 100 Avant (44, 44Q, C3)</b> |           |                   |   |   |                      |    |       |        |    |        |

|  |                         |   |   |  |  |  |  |  |  |  |  |
|--|-------------------------|---|---|--|--|--|--|--|--|--|--|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00       |   |  |  |  |  |  |  |  |  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50                                    |   |  |  |  |  |  |  |  |  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50                                    |   |  |  |  |  |  |  |  |  |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |   |  |  |  |  |  |  |  |  |
|  | <b>77 206 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620</b> 0,50 / <b>77 206 630</b> 0,75 / <b>77 206 600</b> STD / <b>77 206 640</b> 1,00 |   |  |  |  |  |  |  |  |  |
|  | <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622</b> 0,50 / <b>77 209 602</b> STD   |   |  |  |  |  |  |  |  |  |
|  | <b>87 323 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |   |  |  |  |  |  |  |  |  |
|  | <b>87 454 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620</b> 0,50 / <b>87 454 630</b> 0,75 / <b>87 454 600</b> STD                          |   |  |  |  |  |  |  |  |  |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |   |  |  |  |  |  |  |  |  |
|  | <b>39136</b>            | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   |   |  |  |  |  |  |  |  |  |
|  |                         | <b>MK-8H</b>  | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |  |  |  |  |  |  |  |  |
|  |                         | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                                 |  |  |  |  |  |  |  |  |
|  |                         | <b>81-3319</b>  | IN/EX; 12.07/15.2 x 8 x 42.5 B1                               |  |  |  |  |  |  |  |  |
|  |                         | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                                 |  |  |  |  |  |  |  |  |
|  |                         | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                                  |  |  |  |  |  |  |  |  |
|  |                         | <b>81-3320</b>  | IN/EX; 12.2/15.2 x 8 x 42.5 B1                                |  |  |  |  |  |  |  |  |
|  | <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |  |  |  |  |  |  |  |  |
|  | <b>7.21651.50.0</b>     | fuel pump; in-tank; electrical  |   |  |  |  |  |  |  |  |  |
|  | <b>7.21651.70.0</b>     | fuel pump; in-tank; electrical  |   |  |  |  |  |  |  |  |  |

|           |                             |           |                   |   |   |                      |    |       |       |      |        |
|-----------|-----------------------------|-----------|-------------------|---|---|----------------------|----|-------|-------|------|--------|
| <b>84</b> |                             | <b>81</b> |                   |   |   |                      |    |       |       |      |        |
|           | <b>RU</b>                   |           | 10.1986 → 01.1990 | B | 4 | 1781 cm <sup>3</sup> | 2V | 55 kW | 75 PS | 8,75 | - 86.4 |
|           | <b>80 (89, 89Q, 8A, B3)</b> |           |                   |   |   |                      |    |       |       |      |        |

|  |                         |  |  |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>93 876 600</b>       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -8.1; MØ: 56.9; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 876 610</b> 81.26 / <b>93 876 620</b> 81.51 |  |  |  |  |  |  |  |  |  |
|  |                         | SRK<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets                      |  |  |  |  |  |  |  |  |  |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00                        |  |  |  |  |  |  |  |  |  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |  |  |  |  |  |  |  |  |  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |  |  |  |  |  |  |  |  |  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |  |  |  |  |  |  |  |  |  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |  |  |  |  |  |  |  |  |  |

cont...

**A**

|  |                     |   |  |                |   |
|--|---------------------|---|--|----------------|---|
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |  | <b>MK-8H</b>   | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
|  | <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00 |  |                |   |
|  | <b>87 324 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |  |                |   |
|  | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove     |  |                |   |
|  | <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                                 |
|  | <b>33282</b>        | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                               |
|  |                     |   |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                                 |
|  |                     |   |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                                  |
|  |                     |   |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                                |
|  | <b>50 006 397</b>   | CAM, chilled cast iron  |  |                |   |
|  | <b>50 005 148</b>   | mechanical; metal   |  |                |   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing   |  |                |   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5  |  |                |   |
|  | <b>7.21440.53.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |  |                |   |

|           |                        |           |                   |   |   |                      |    |       |       |  |        |
|-----------|------------------------|-----------|-------------------|---|---|----------------------|----|-------|-------|--|--------|
| <b>85</b> |                        | <b>SA</b> | 02.1986 → 07.1986 | B | 4 | 1595 cm <sup>3</sup> | 2V | 54 kW | 73 PS |  | - 77.4 |
|           | <b>80 (81, 85, B2)</b> |           |                   |   |   |                      |    |       |       |  |        |

|  |                         |  |  |                |   |  |  |  |  |  |  |
|--|-------------------------|--|--|----------------|---|--|--|--|--|--|--|
|  | <b>93 872 600</b>       | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br><b>93 872 610</b> 81.26 / <b>93 872 620</b> 81.51   |  |                |   |  |  |  |  |  |  |
|  |                         | SRK  |  |                |   |  |  |  |  |  |  |
|  |                         | R 1.5 CR G6  |  |                |   |  |  |  |  |  |  |
|  |                         | NM 1.75  |  |                |   |  |  |  |  |  |  |
|  |                         | DSF 3 CR   |  |                |   |  |  |  |  |  |  |
|  |                         | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets   |  |                |   |  |  |  |  |  |  |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00  |  |                |   |  |  |  |  |  |  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |  |                |   |  |  |  |  |  |  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |  |                |   |  |  |  |  |  |  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |  |                |   |  |  |  |  |  |  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |  |                |   |  |  |  |  |  |  |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00  |  |                |   |  |  |  |  |  |  |
|  | <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove                  |  |                |   |  |  |  |  |  |  |
|  | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |  |                |   |  |  |  |  |  |  |
|  | <b>87 722 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |  |                |   |  |  |  |  |  |  |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |  | <b>MK-8H</b>   | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |  |  |  |  |  |  |
|  | <b>331106</b>           | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III  |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                                 |  |  |  |  |  |  |
|  | <b>3363</b>             | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                               |  |  |  |  |  |  |
|  |                         |  |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                                 |  |  |  |  |  |  |
|  |                         |  |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                                  |  |  |  |  |  |  |
|  |                         |  |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                                |  |  |  |  |  |  |
|  | <b>50 006 397</b>       | CAM, chilled cast iron   |  |                |   |  |  |  |  |  |  |
|  | <b>50 005 148</b>       | mechanical; metal  |  |                |   |  |  |  |  |  |  |
|  | <b>50 005 151</b>       | mechanical; metal, with backhousing  |  |                |   |  |  |  |  |  |  |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5   |  |                |   |  |  |  |  |  |  |

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|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |

|           |  |           |    |                   |   |   |                      |    |       |       |  |    |        |
|-----------|--|-----------|----|-------------------|---|---|----------------------|----|-------|-------|--|----|--------|
| <b>86</b> |  | <b>81</b> | SF | 02.1986 → 07.1990 | B | 4 | 1781 cm <sup>3</sup> | 2V | 65 kW | 88 PS |  | 10 | - 86.4 |
|           | <b>80 (81, 85, B2), 80 (89, 89Q, 8A, B3), COUPE (81, 85)</b> |           |    |                   |   |   |                      |    |       |       |  |    |        |

|  |                   |  |
|--|-------------------|--|
|  | <b>93 876 600</b> | Cylinder diameter: 81.01; KH: 32.2; BU: 1.3; MT: -8.1; MØ: 56.9; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 876 610 81.26 / 93 876 620 81.51</b><br>SRK<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |
|--|-------------------|--|

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b> |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>                       |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>                       |

|  |                   |  |
|--|-------------------|--|
|  | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                                |
|  | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.                                 |
|  | <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |
|  | <b>87 200 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>     |
|  | <b>87 324 690</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |
|  | <b>87 581 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove |

|  |              |   |  |                |  |
|--|--------------|---|--|----------------|--|
|  | <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33282</b> | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  |              |   |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  |              |   |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

|  |                     |  |
|--|---------------------|--|
|  | <b>50 007 594</b>   | CAM, chilled cast iron                     |
|  | <b>50 005 148</b>   | mechanical; metal                          |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing        |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5 |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|--|---------------------|--|

|           |   |           |    |                   |   |   |                      |    |          |          |  |   |        |
|-----------|---|-----------|----|-------------------|---|---|----------------------|----|----------|----------|--|---|--------|
| <b>87</b> |   | <b>81</b> | SH | 08.1986 → 07.1990 | B | 4 | 1781 cm <sup>3</sup> | 2V | 65-66 kW | 88-90 PS |  | 9 | - 86.4 |
|           | <b>100 (44, 44Q, C3), 100 Avant (44, 44Q, C3)</b> |           |    |                   |   |   |                      |    |          |          |  |   |        |

|  |                   |  |
|--|-------------------|--|
|  | <b>93 876 600</b> | Cylinder diameter: 81.01; KH: 32.2; BU: 1.3; MT: -8.1; MØ: 56.9; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 876 610 81.26 / 93 876 620 81.51</b><br>SRK<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |
|--|-------------------|--|

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b> |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>                       |

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|  |                         |   |  |
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|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>   |  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |  |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>  |  |
|  | <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove |  |
|  | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |  |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove  |  |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |
|  | <b>331106</b>           | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1   |
|  | <b>3363</b>             | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III  | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1   |
|  | <b>33282</b>            | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1<br><b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1 |
|  | <b>50 007 594</b>       | CAM, chilled cast iron  |  |
|  | <b>50 005 148</b>       | mechanical; metal   |  |
|  | <b>50 005 151</b>       | mechanical; metal, with backhousing   |  |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5  |  |
|  | <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |  |
|  | <b>7.02242.10.0</b>     | fuel pump; mechanical   |  |
|  | <b>7.20235.01.0</b>     | non-return valve  |  |
|  | <b>7.20469.51.0</b>     | non-return valve; mechanical  |  |

|           |  |                   |   |   |          |    |       |        |    |        |
|-----------|--|-------------------|---|---|----------|----|-------|--------|----|--------|
| <b>88</b> |  | <b>81</b>         |   |   |          |    |       |        |    |        |
|           | SK                                     | 03.1986 → 04.1988 | B | 5 | 1994 cm³ | 2V | 83 kW | 113 PS | 10 | - 77.4 |
|           | <b>90 (81, 85, B2), COUPE (81, 85)</b> |                   |   |   |          |    |       |        |    |        |

|  |                         |   |  |
|--|-------------------------|---|--|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b> |  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>                       |  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>                       |  |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |  |
|  | <b>77 206 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620 0,50 / 77 206 630 0,75 / 77 206 600 STD / 77 206 640 1,00</b>  |  |
|  | <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>  |  |
|  | <b>87 323 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |  |
|  | <b>87 454 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>                    |  |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |
|  | <b>33282</b>            | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1<br><b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1 |
|  | <b>7.21659.72.0</b>     | fuel pump; in-line; electrical  |  |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |

| <b>89</b> |  | <b>81</b>  |   |
|-----------|--|--|---|
|           | SL   | 08.1986 → 11.1987  | B 5 1994 cm <sup>3</sup> 2V 83 kW 113 PS 10 - 77.4                      |
|           | 100 (44, 44Q, C3), 100 Avant (44, 44Q, C3) |  |   |
|           | 80 00010 1 1 000                           | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00 |   |
|           | 80 00010 1 2 000                           | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50                       |   |
|           | 80 00010 1 3 000                           | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50                       |   |
|           | 78 639 600                                 | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |   |
|           | 77 206 610                                 | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br>77 206 620 0,50 / 77 206 630 0,75 / 77 206 600 STD / 77 206 640 1,00  |   |
|           | 77 209 612                                 | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br>77 209 622 0,50 / 77 209 602 STD  |   |
|           | 87 323 690                                 | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |   |
|           | 87 454 610                                 | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD                    |   |
|           | 33048                                      | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | 331106                                     | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|           | 3363                                       | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |
|           |  |  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|           |  |  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|           |  |  | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1                           |

| <b>90</b> |              | <b>81.5</b>  |  |
|-----------|--------------|--|--|
|           | ZU           | 09.1971 → 07.1974  | B 4 1760 cm <sup>3</sup> 2V 63 kW 85 PS 9:1 - 84.4         |
|           | ZZ           | 10.1970 → 07.1976  | B 4 1760 cm <sup>3</sup> 2V 74-79 kW 100-107 PS 9,1 - 84.4 |
|           | 100 (C1)     |  |  |
|           | 7.21440.51.0 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |

| <b>91</b> |  | <b>82.5</b>  |   |
|-----------|--|--|---|
|           | 3A   | 09.1987 → 12.1990  | B 4 1984 cm <sup>3</sup> 2V 80-83 kW 109-113 PS 10,5 - 92.8             |
|           | 80 (89, 89Q, 8A, B3), 90 (89, 89Q, 8A, B3), COUPE (89, 8B) |  |   |
|           | 85 957 604   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.                                |   |
|           | 85 958 604   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.                                 |   |
|           | 78 635 620   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD   |   |
|           | 87 200 610   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00    |   |
|           | 87 581 610   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove |   |
|           | 87 582 691   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |   |
|           | 33048  | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | 33313  | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|           |  |  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|           |  |  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|           | 50 005 148   | mechanical; metal  |   |
|           | 50 005 151   | mechanical; metal, with backhousing  |   |
|           | 7.07152.46.0   | mechanical; metal; Impeller diameter: 59.5   |   |
|           | 7.09269.27.0   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |   |
|           | 7.21659.72.0   | fuel pump; in-line; electrical   |   |
|           | 7.18259.50.0   | fuel pump; in-tank; electrical   |   |
|           | 7.21651.50.0   | fuel pump; in-tank; electrical   |   |
|           | 7.22017.52.0   | fuel pressure regulator; hydraulic   |   |

cont...

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|  |                     |  |
|--|---------------------|--|
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |

|           |                             |                   |   |   |          |    |        |        |      |        |
|-----------|-----------------------------|-------------------|---|---|----------|----|--------|--------|------|--------|
| <b>92</b> |                             | <b>82.5</b>       |   |   |          |    |        |        |      |        |
|           | <b>6A</b>                   | 03.1990 → 07.1990 | B | 4 | 1984 cm³ | 4V | 101 kW | 137 PS | 10,8 | - 92.8 |
|           | <b>90 (89, 89Q, 8A, B3)</b> |                   |   |   |          |    |        |        |      |        |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00012 1 0 000</b> | Ø82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]<br><b>80 00012 1 0 025 82.75 / 80 00012 1 0 050 83.00 / 80 00012 1 0 100 83.50</b> |
|--|-------------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                                |
|  | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.                                 |
|  | <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |
|  | <b>87 200 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>     |
|  | <b>87 581 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove |
|  | <b>87 582 691</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |

|  |              |   |  |                 |  |
|--|--------------|---|--|-----------------|--|
|  | <b>33050</b> | EX; 28 x 7 x 98.2 x A/S - Cr - 45° - VS - 9 - III |  | <b>RK-7H</b>    | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>33125</b> | IN; 32 x 7 x 95.5 x S - - 45° - VS - 9 - III      |  | <b>81-33100</b> | IN/EX; 12.08/15 x 7 x 38 B1                                |

|  |                     |   |
|--|---------------------|---|
|  | <b>50 005 148</b>   | mechanical; metal   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing                                     |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5                              |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|--|-------------------|--|

|           |   |                   |   |   |          |    |           |            |    |        |
|-----------|---|-------------------|---|---|----------|----|-----------|------------|----|--------|
| <b>93</b> |   | <b>82.5</b>       |   |   |          |    |           |            |    |        |
|           | <b>NF</b>   | 08.1986 → 11.1990 | B | 5 | 2309 cm³ | 2V | 97-100 kW | 132-136 PS | 10 | - 86.4 |
|           | <b>100 (44, 44Q, C3), 100 Avant (44, 44Q, C3), 5000 (USA)</b> |                   |   |   |          |    |           |            |    |        |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00013 1 0 000</b> | Ø82.5; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3] |
|--|-------------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>78 639 600</b> | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |
|  | <b>77 206 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620 0,50 / 77 206 630 0,75 / 77 206 600 STD / 77 206 640 1,00</b> |
|  | <b>77 209 612</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>                                       |
|  | <b>77 232 691</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove, mot. ch 44 M 000 001 →   |
|  | <b>87 323 690</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, →mot. ch 44 L 300 000   |
|  | <b>87 454 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>                   |

|  |              |   |  |                |  |
|--|--------------|---|--|----------------|--|
|  | <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39123</b> | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III        |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>39136</b> | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  |              |   |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  |              |   |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.21651.50.0</b> | fuel pump; in-tank; electrical |
|  | <b>7.21651.70.0</b> | fuel pump; in-tank; electrical |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|--|-------------------|--|

| <b>94</b> |  | <b>82.5</b>  |   |
|-----------|--|--|---|
|           | <b>NG</b>  | 08.1986 → 07.1989  | B 5 2309 cm <sup>3</sup> 2V 97-100 kW 132-136 PS $\xi$ 10 - 86.4        |
|           | 4000 (USA), 80 (89, 89Q, 8A, B3), COUPE (81, 85) |  |   |
|           | 80 00013 1 0 000                                 | Ø82.5; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]  |   |
|           | <b>78 639 600</b>                                | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |   |
|           | <b>77 206 610</b>                                | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |   |
|           |  | <b>77 206 620 0,50 / 77 206 630 0,75 / 77 206 600 STD / 77 206 640 1,00</b>  |   |
|           | <b>77 209 612</b>                                | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A  |   |
|           |  | <b>77 209 622 0,50 / 77 209 602 STD</b>  |   |
|           | <b>77 232 691</b>                                | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove, mot. ch 44 M 000 001→  |   |
|           | <b>87 323 690</b>                                | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, →mot. ch 44 L 300 000   |   |
|           | <b>87 454 610</b>                                | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G  |   |
|           |  | <b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>  |   |
|           | <b>33048</b>                                     | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | <b>39123</b>                                     | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|           | <b>39136</b>                                     | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III  | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |
|           |  |  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|           |  |  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|           |  |  | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1                           |
|           | <b>7.21659.72.0</b>                              | fuel pump; in-line; electrical   |   |
|           | <b>7.05817.06.0</b>                              | non-return valve (brake booster); pneumatic  |   |
|           | <b>7.05817.00.0</b>                              | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |   |
|           | <b>50 006 460</b>                                | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |
| <b>95</b> |  | <b>82.5</b>  |   |
|           | <b>SD</b>  | 09.1986 → 08.1990  | B 4 1847 cm <sup>3</sup> 2V 83 kW 113 PS $\xi$ 10,5 - 86.4              |
|           | 80 (89, 89Q, 8A, B3)                             |  |   |
|           | <b>85 957 604</b>                                | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |   |
|           |  | <b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |   |
|           | <b>85 958 604</b>                                | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |   |
|           |  | <b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |   |
|           | <b>78 635 620</b>                                | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |   |
|           |  | <b>78 635 600 STD</b>  |   |
|           | <b>87 200 610</b>                                | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |   |
|           |  | <b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>  |   |
|           | <b>87 324 690</b>                                | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |   |
|           | <b>87 581 610</b>                                | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |   |
|           |  | <b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove  |   |
|           | <b>33048</b>                                     | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | <b>331106</b>                                    | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|           | <b>39136</b>                                     | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III  | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |
|           |  |  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|           |  |  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|           |  |  | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1                           |
|           | <b>50 005 148</b>                                | mechanical; metal  |   |
|           | <b>50 005 151</b>                                | mechanical; metal, with backhousing  |   |
|           | <b>7.07152.46.0</b>                              | mechanical; metal; Impeller diameter: 59.5   |   |
|           | <b>7.21659.72.0</b>                              | fuel pump; in-line; electrical   |   |
|           | <b>7.05817.00.0</b>                              | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |   |
|           | <b>50 006 460</b>                                | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |

A

**96**

**84**

ZJ 08.1971 → 12.1976 B 4 1871 cm<sup>3</sup> 2V 82 kW 112 PS  $\Sigma$ 10:1 - 84.4

**100 (C1), 100 Coupe (C1)**

**81-3303** EX; 14/ x 9 x 61 B1

**81-3316** IN; 14/ x 9 x 56.5 B1

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

**97**

**86.5**

WA 06.1976 → 07.1980 B 4 1984 cm<sup>3</sup> 2V 85 kW 115 PS  $\Sigma$ 9,3 - 84.4

**100 (43, C2), 100 Avant (43, C2)**

**87 453 600** [Set] PL STD  $\varnothing$  47.970 / 51.600 / 21.000 / 1.805 St/B/G

**81-3303** EX; 14/ x 9 x 61 B1




**81-3316** IN; 14/ x 9 x 56.5 B1

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

**7.02242.34.0** fuel pump; mechanical

**7.05817.00.0** non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic

# AUSTIN (BLMC)

|  | Cyl.  |  | mm            | cm <sup>3</sup> |  | Comp. Ratio | kW    | PS      | Pos | A |
|---|-------|---|---------------|-----------------|---|-------------|-------|---------|-----|---|
|   |       |   |               |                 |   |             |       |         |     | £ |
| 12 H996AA   | B     | 4   | 70,612 x 81,3 | 1273            | 2   | 8,8         | 52    | 71      | 2   |   |
| 12 L  | B     | 4   | 70,6 x 81,3   | 1275            | 2   | 19,5:1      | 43    | 58      | 1   |   |
| 20 H  | B     | 4   | 84,5 x 89     | 1994            | 2   | 9,1:1       | 69-83 | 94-113  | 3   |   |
| 20 H(EFI)   | B     | 4   | 84,5 x 89     | 1994            | 2   | 9,1:1       | 83    | 113     | 4   |   |
| 20 HA50AA   | B     | 4   | 84,5 x 89     | 1994            | 2   | 9,1:1       | 83    | 113     | 3   |   |
| 20 HC51AA   | B     | 4   | 84,5 x 89     | 1994            | 2   | 9,1:1       | 83    | 113     | 3   |   |
| 20 HC81   | B     | 4   | 84,5 x 89     | 1994            | 2   | 9,1:1       | 83-86 | 113-117 | 3   |   |
| 20 HC85   | B (A) | 4   | 84,5 x 89     | 1994            | 2   | 9,1:1       | 110   | 150     | 4   |   |
| 20 HSC  | B     | 4   | 84,5 x 89     | 1994            | 2   | 9,1:1       | 74    | 101     | 3   |   |

# AUSTIN (BLMC)

**A**

**Pos**

**Pos**

**ALLEGRO Estate (ADO 67)**

|     |                   |      |   |   |
|-----|-------------------|------|---|---|
| 1.3 | 08.1975 → 03.1982 | 12 L | B | 1 |
|-----|-------------------|------|---|---|

**ALLEGRO Hatchback (ADO 67)**

|     |                   |      |   |   |
|-----|-------------------|------|---|---|
| 1.3 | 01.1975 → 10.1979 | 12 L | B | 1 |
|-----|-------------------|------|---|---|

**ALLEGRO Saloon**

|     |                   |      |   |   |
|-----|-------------------|------|---|---|
| 1.3 | 12.1979 → 12.1984 | 12 L | B | 1 |
|-----|-------------------|------|---|---|

**AMBASSADOR**

|     |                   |      |   |   |
|-----|-------------------|------|---|---|
| 2.0 | 03.1982 → 10.1984 | 20 H | B | 3 |
|-----|-------------------|------|---|---|

|     |                   |      |   |   |
|-----|-------------------|------|---|---|
| 2.0 | 03.1982 → 10.1984 | 20 H | B | 3 |
|-----|-------------------|------|---|---|

**MAESTRO (XC)**

|         |                   |           |   |   |
|---------|-------------------|-----------|---|---|
| 2.0 EFi | 10.1984 → 08.1990 | 20 HA50AA | B | 3 |
|---------|-------------------|-----------|---|---|

|         |                   |           |   |   |
|---------|-------------------|-----------|---|---|
| 2.0 EFi | 10.1984 → 08.1990 | 20 HC51AA | B | 3 |
|---------|-------------------|-----------|---|---|

|         |                   |         |   |   |
|---------|-------------------|---------|---|---|
| 2.0 EFi | 10.1984 → 08.1990 | 20 HC81 | B | 3 |
|---------|-------------------|---------|---|---|

**METRO**

|     |                   |           |   |   |
|-----|-------------------|-----------|---|---|
| 1.3 | 10.1980 → 12.1985 | 12 H996AA | B | 2 |
|-----|-------------------|-----------|---|---|

**MONTEGO (XE)**

|     |                   |      |   |   |
|-----|-------------------|------|---|---|
| 2.0 | 04.1984 → 08.1988 | 20 H | B | 3 |
|-----|-------------------|------|---|---|

|     |                   |        |   |   |
|-----|-------------------|--------|---|---|
| 2.0 | 04.1984 → 08.1988 | 20 HSC | B | 3 |
|-----|-------------------|--------|---|---|

|             |                   |           |   |   |
|-------------|-------------------|-----------|---|---|
| 2.0 Mayfair | 04.1984 → 08.1988 | 20 H(EFI) | B | 4 |
|-------------|-------------------|-----------|---|---|

|           |                   |         |   |   |
|-----------|-------------------|---------|---|---|
| 2.0 Turbo | 04.1984 → 08.1988 | 20 HC85 | B | 4 |
|-----------|-------------------|---------|---|---|

**PRINCESS 2**

|      |                   |      |   |   |
|------|-------------------|------|---|---|
| 2000 | 10.1978 → 10.1982 | 20 H | B | 3 |
|------|-------------------|------|---|---|



|          |   |                   |   |   |                      |    |       |       |         |   |      |  |
|----------|---|-------------------|---|---|----------------------|----|-------|-------|---------|---|------|--|
| <b>1</b> |   | <b>70.6</b>       |   |   |                      |    |       |       |         |   |      |  |
|          | 12 L  | 01.1975 → 12.1984 | B | 4 | 1275 cm <sup>3</sup> | 2V | 43 kW | 58 PS | ⊗19,5:1 | - | 81.3 |  |
|          | ALLEGRO Estate (ADO 67), ALLEGRO Hatchback (ADO 67), ALLEGRO Saloon |                   |   |   |                      |    |       |       |         |   |      |  |

**80 00237 1 0 000** Ø90.5; STD; set: 1; [T6 G6 CR 2.5] [M G3 2] [DSF CR 3]  
**80 00237 1 0 050** 90.98 / **80 00237 1 0 100** 91.50

|          |           |                   |   |   |                      |    |       |       |      |   |      |  |
|----------|-----------|-------------------|---|---|----------------------|----|-------|-------|------|---|------|--|
| <b>2</b> |           | <b>70.612</b>     |   |   |                      |    |       |       |      |   |      |  |
|          | 12 H996AA | 10.1980 → 12.1985 | B | 4 | 1273 cm <sup>3</sup> | 2V | 52 kW | 71 PS | ⊗8,8 | - | 81.3 |  |
|          | METRO     |                   |   |   |                      |    |       |       |      |   |      |  |

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

|          |  |                   |   |   |                      |    |          |            |        |   |    |  |
|----------|--|-------------------|---|---|----------------------|----|----------|------------|--------|---|----|--|
| <b>3</b> |  | <b>84.5</b>       |   |   |                      |    |          |            |        |   |    |  |
|          | 20 H   | 10.1978 → 08.1988 | B | 4 | 1994 cm <sup>3</sup> | 2V | 69-83 kW | 94-113 PS  | ⊗9,1:1 | - | 89 |  |
|          | 20 HA50AA  | 10.1984 → 08.1990 | B | 4 | 1994 cm <sup>3</sup> | 2V | 83 kW    | 113 PS     | ⊗9,1:1 | - | 89 |  |
|          | 20 HC51AA  | 10.1984 → 08.1990 | B | 4 | 1994 cm <sup>3</sup> | 2V | 83 kW    | 113 PS     | ⊗9,1:1 | - | 89 |  |
|          | 20 HC81  | 10.1984 → 08.1990 | B | 4 | 1994 cm <sup>3</sup> | 2V | 83-86 kW | 113-117 PS | ⊗9,1:1 | - | 89 |  |
|          | 20 HSC   | 04.1984 → 08.1988 | B | 4 | 1994 cm <sup>3</sup> | 2V | 74 kW    | 101 PS     | ⊗9,1:1 | - | 89 |  |
|          | AMBASSADOR, MAESTRO (XC), MONTEGO (XE), PRINCESS 2 |                   |   |   |                      |    |          |            |        |   |    |  |

**81-88005** IN/EX; 12.08/ x 7.49 x 38.9 G1

|          |              |                   |     |   |                      |    |        |        |        |   |    |  |
|----------|--------------|-------------------|-----|---|----------------------|----|--------|--------|--------|---|----|--|
| <b>4</b> |              | <b>84.5</b>       |     |   |                      |    |        |        |        |   |    |  |
|          | 20 H(EFI)    | 04.1984 → 08.1988 | B   | 4 | 1994 cm <sup>3</sup> | 2V | 83 kW  | 113 PS | ⊗9,1:1 | - | 89 |  |
|          | 20 HC85      | 04.1984 → 08.1988 | B A | 4 | 1994 cm <sup>3</sup> | 2V | 110 kW | 150 PS | ⊗9,1:1 | - | 89 |  |
|          | MONTEGO (XE) |                   |     |   |                      |    |        |        |        |   |    |  |

**81-88005** IN/EX; 12.08/ x 7.49 x 38.9 G1

**7.21287.53.0** fuel pump; in-line; electrical

# AUTOBIANCHI

**A**



|             |   |   | Cyl. | X<br>mm   | cm <sup>3</sup> |   | Comp.<br>Ratio<br>ε | kW    | PS    | Pos |
|-------------|---|---|------|-----------|-----------------|---|---------------------|-------|-------|-----|
| A112A 5.000 | B | 4 | 4    | 65 x 68   | 903             | 2 | 9                   | 31-34 | 42-46 | 1   |
| A112B1.000  | B | 4 | 4    | 67,2 x 68 | 965             | 2 | 9,2                 | 35    | 48    | 3   |
| A112B2.000  | B | 4 | 4    | 65 x 68   | 903             | 2 | 8,8:1               | 31    | 42    | 2   |

|                |                   |             | Pos |   |  |  | Pos | A |
|----------------|-------------------|-------------|-----|---|--|--|-----|---|
|                |                   |             |     |   |  |  |     |   |
| A 112          |                   |             |     |   |  |  |     |   |
| 0.9            | 10.1969 → 12.1972 | A112A 5.000 | B   | 1 |  |  |     |   |
| 0.9            | 01.1976 → 12.1978 | A112A 5.000 | B   | 1 |  |  |     |   |
| 0.9 E          | 01.1973 → 12.1977 | A112A 5.000 | B   | 1 |  |  |     |   |
| 0.9 Junior     | 07.1975 → 06.1981 | A112A 5.000 | B   | 1 |  |  |     |   |
| 0.9 Junior     | 06.1981 → 12.1985 | A112B2.000  | B   | 2 |  |  |     |   |
| 1.0 E,Elite,LX | 11.1977 → 12.1985 | A112B1.000  | B   | 3 |  |  |     |   |

**A**
**1**
**65**

**A112A 5.000**

 10.1969 → 06.1981 B 4 903 cm<sup>3</sup> 2V 31-34 kW 42-46 PS 9 - 68

**A 112**

**80 00056 1 1 000** Ø65; 17.00; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 3.947]

**RK-7** valve cotter; number of notches: 1; valve stem diameter: 7

**81-1755** IN/EX; 13/ x 7 x 42.2 G1

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

**2**
**65**

**A112B2.000**

 06.1981 → 12.1985 B 4 903 cm<sup>3</sup> 2V 31 kW 42 PS 8,8:1 - 68

**A 112**

**RK-7** valve cotter; number of notches: 1; valve stem diameter: 7

**81-1755** IN/EX; 13/ x 7 x 42.2 G1

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

**3**
**67.2**

**A112B1.000**




 11.1977 → 12.1985 B 4 965 cm<sup>3</sup> 2V 35 kW 48 PS 9,2 - 68

**A 112**

**RK-7** valve cotter; number of notches: 1; valve stem diameter: 7






**81-1755** IN/EX; 13/ x 7 x 42.2 G1

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

|  | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio $\epsilon$ | kW    | PS    | Pos |
|---|------|--|-----------------|---|------------------------|-------|-------|-----|
|   |      |  |                 |   |                        |       |       |     |
| 4JA1  | D 4  | 93 x 92  | 2499            | 2   | 18,5                   | 55-56 | 75-76 | 1   |

**B**

**B**




|  |  | Pos  |  |  | Pos |
|---|---|------|--|---|-----|
|  |   |      |  |   |     |
| BRAVA   |   |      |  |   |     |
| 2.5 D   | 02.1990 → 07.1990   | 4JA1 | D  | 1   |     |
| 2.5 D 4WD   | 02.1990 → 07.1990   | 4JA1 | D  | 1   |     |
| KB  |   |      |  |   |     |
| 2.5 D All-wheel Drive   | 01.1983 → 12.1988   | 4JA1 | D  | 1   |     |

|          |                      |  |   |   |                      |    |          |          |        |      |  |
|----------|----------------------|--|---|---|----------------------|----|----------|----------|--------|------|--|
| <b>1</b> | <b>93</b>            |  |   |   |                      |    |          |          |        |      |  |
|          | <b>4JA1</b>          | 01.1983 → 07.1990  | D | 4 | 2499 cm <sup>3</sup> | 2V | 55-56 kW | 75-76 PS | Σ 18,5 | - 92 |  |
|          | <b>BRAVA, KB</b>     |  |   |   |                      |    |          |          |        |      |  |
|          | <b>TW-1622A 0.25</b> | [Pair] AS 0,25 Ø 73.050 / 86.950 // 2.605 St/A<br><b>TW-1622A STD</b>  |   |   |                      |    |          |          |        |      |  |
|          | <b>CB-1622A 0.25</b> | [Set] PL 0,25 Ø 52.680 / 56.000 / 25.830 / 1.638 St/A<br><b>CB-1622A 0,50 / CB-1622A 0,75 / CB-1622A STD / CB-1622A 1,00</b> |   |   |                      |    |          |          |        |      |  |
|          | <b>MS-1622A 0.25</b> | [Set] HL 0,25 Ø 59.682 / 64.000 / 23.030 / 2.129 St/A<br><b>MS-1622A 0,50 / MS-1622A STD</b>                                 |   |   |                      |    |          |          |        |      |  |
|          | <b>PB-1622J STD</b>  | [Set] PL-B STD Ø 31.000 / 34.000 / 33.000 / 1.530 St/B   |   |   |                      |    |          |          |        |      |  |
|          | <b>SH-1622A STD</b>  | [Set] NW-L STD Ø 49.975 / 54.000 / 22.000 / 2.003 St/A; NW-L STD Ø 49.975 / 54.000 / 25.000 / 2.003 St/A                     |   |   |                      |    |          |          |        |      |  |

**B**



**B**

|  |       |  | Cyl. |  | mm   | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS        | Pos |
|---|-------|--|------|---|------|-----------------|---|------------------|---------|-----------|-----|
| M 15  | B     |  | 4    | 89 x 80   | 1990 | 2               | 9,5:1   | 96               | 130     | <b>32</b> |     |
| M10 B15   | B     |  | 4    | 82 x 71   | 1499 | 2               | 8,2   | 59               | 80      | <b>5</b>  |     |
| M10 B16 (164VA)   | B     |  | 4    | 84 x 71   | 1573 | 2               | 8-9,5   | 55-77            | 75-105  | <b>6</b>  |     |
| M10 B16 (164VB)   | B     |  | 4    | 84 x 71   | 1573 | 2               | 8-9,5   | 55-77            | 75-105  | <b>7</b>  |     |
| M10 B16 (16A)   | B     |  | 4    | 84 x 71   | 1573 | 2               | 8-9,5   | 55-77            | 75-105  | <b>8</b>  |     |
| M10 B16 A   | B     |  | 4    | 84 x 71   | 1573 | 2               | 8-9,5   | 55-77            | 75-105  | <b>9</b>  |     |
| M10 B18   | B     |  | 4    | 89 x 71   | 1766 | 2               | 8,2-9,5   | 66-77            | 90-105  | <b>17</b> |     |
| M10 B18 (184EA)   | B     |  | 4    | 89 x 71   | 1766 | 2               | 8,2-9,5   | 66-77            | 90-105  | <b>18</b> |     |
| M10 B18 (184EB)   | B     |  | 4    | 89 x 71   | 1766 | 2               | 8,2-9,5   | 66-77            | 90-105  | <b>19</b> |     |
| M10 B18 (184EZ)   | B     |  | 4    | 89 x 71   | 1766 | 2               | 8,2-9,5   | 66-77            | 90-105  | <b>20</b> |     |
| M10 B18 (184KA)   | B     |  | 4    | 89 x 71   | 1766 | 2               | 8,2-9,5   | 66-77            | 90-105  | <b>21</b> |     |
| M10 B18 (184VA)   | B     |  | 4    | 89 x 71   | 1766 | 2               | 8,2-9,5   | 66-77            | 90-105  | <b>22</b> |     |
| M10 B18 (184VB)   | B     |  | 4    | 89 x 71   | 1766 | 2               | 8,2-9,5   | 66-77            | 90-105  | <b>22</b> |     |
| M10 B18 (184VC)   | B     |  | 4    | 89 x 71   | 1766 | 2               | 8,2-9,5   | 66-77            | 90-105  | <b>23</b> |     |
| M10 B18 (184VD)   | B     |  | 4    | 89 x 71   | 1766 | 2               | 8,2-9,5   | 66-77            | 90-105  | <b>23</b> |     |
| M10 B18 LU  | B     |  | 4    | 89 x 71   | 1767 | 2               | 9:1   | 75               | 102     | <b>34</b> |     |
| M10 B18 LU  | B     |  | 4    | 89 x 71   | 1767 | 2               | 9,3:1   | 75               | 102     | <b>33</b> |     |
| M10 B20   | B     |  | 4    | 89 x 80   | 1990 | 2               | 8,1-9,5   | 74-101           | 101-137 | <b>24</b> |     |
| M10 B20 (22T A)   | B (A) |  | 4    | 89 x 80   | 1990 | 2               | 6,9   | 125              | 170     | <b>25</b> |     |
| M20 B20 (206EA)   | B     |  | 6    | 80 x 66   | 1990 | 2               | 8,8-9,9   | 90-110           | 122-150 | <b>1</b>  |     |
| M20 B20 (206EB)   | B     |  | 6    | 80 x 66   | 1990 | 2               | 8,8-9,9   | 90-110           | 122-150 | <b>1</b>  |     |
| M20 B20 (206KA)   | B     |  | 6    | 80 x 66   | 1990 | 2               | 8,8-9,9   | 90-110           | 122-150 | <b>1</b>  |     |
| M20 B20 (206VA)   | B     |  | 6    | 80 x 66   | 1990 | 2               | 8,8-9,9   | 90-110           | 122-150 | <b>1</b>  |     |
| M20 B20 L   | B     |  | 6    | 80 x 66   | 1991 | 2               | 9,4:1   | 92               | 125     | <b>4</b>  |     |
| M20 B23 (236EA)   | B     |  | 6    | 80 x 76,8   | 2316 | 2               | 9,5-9,8   | 102-110          | 139-150 | <b>1</b>  |     |
| M20 B23 (236EC)   | B     |  | 6    | 80 x 76,8   | 2316 | 2               | 9,5-9,8   | 102-110          | 139-150 | <b>1</b>  |     |
| M20 B25 (256E1)   | B     |  | 6    | 84 x 75   | 2494 | 2               | 8,8-9,7   | 125-126          | 170-171 | <b>10</b> |     |
| M20 B25 (256E2)   | B     |  | 6    | 84 x 75   | 2494 | 2               | 8,8-9,7   | 125-141          | 170-192 | <b>10</b> |     |
| M20 B25 (256EX)   | B     |  | 6    | 84 x 75   | 2494 | 2               | 8,8-9,7   | 125-126          | 170-171 | <b>10</b> |     |
| M20 B25 (256K1)   | B     |  | 6    | 84 x 75   | 2494 | 2               | 8,8-9,7   | 125-126          | 170-171 | <b>10</b> |     |
| M20 B27 (276EA)   | B     |  | 6    | 84 x 81   | 2693 | 2               | 8,5-9   | 90-95            | 122-129 | <b>11</b> |     |
| M20 B27 (276EB)   | B     |  | 6    | 84 x 81   | 2693 | 2               | 8,5-9   | 90-95            | 122-129 | <b>11</b> |     |
| M20 B27 (276KA)   | B     |  | 6    | 84 x 81   | 2693 | 2               | 8,5-9   | 90-95            | 122-129 | <b>12</b> |     |
| M20 B27 (276KB)   | B     |  | 6    | 84 x 81   | 2693 | 2               | 8,5-9   | 90-95            | 122-129 | <b>12</b> |     |
| M20 B27 ME.U  | B     |  | 6    | 84 x 81   | 2693 | 2               | 9:1   | 90               | 122     | <b>14</b> |     |
| M21 D24 (246DA)   | D     |  | 6    | 80 x 81   | 2443 | 2               | 22  | 63               | 86      | <b>2</b>  |     |
| M21 D24 (246TA)   | D (A) |  | 6    | 80 x 81   | 2443 | 2               | 22  | 85               | 115     | <b>3</b>  |     |
| M30 B25   | B     |  | 6    | 86 x 71,6   | 2494 | 2               | 9-9,6   | 107-125          | 145-170 | <b>15</b> |     |
| M30 B28   | B     |  | 6    | 86 x 80   | 2788 | 2               | 9-9,3   | 121-141          | 165-192 | <b>16</b> |     |
| M30 B30   | B     |  | 6    | 89 x 80   | 2986 | 2               | 9-9,2   | 131-147          | 176-200 | <b>26</b> |     |
| M30 B30 (306EA)   | B     |  | 6    | 89 x 80   | 2986 | 2               | 9-9,2   | 131-147          | 178-200 | <b>27</b> |     |
| M30 B30 (306KA)   | B     |  | 6    | 89 x 80   | 2986 | 2               | 9-9,2   | 131-147          | 178-200 | <b>27</b> |     |
| M30 B30 V   | B     |  | 6    | 89 x 80   | 2986 | 2               | 9:1   | 132-136          | 180-185 | <b>35</b> |     |
| M30 B32   | B     |  | 6    | 89 x 86   | 3210 | 2               | 9-10  | 130-152          | 177-207 | <b>28</b> |     |
| M30 B32 (315/1A)  | B     |  | 6    | 89 x 86   | 3153 | 2               | 9,5   | 152              | 206     | <b>29</b> |     |
| M30 B32 (326TA)   | B (A) |  | 6    | 89 x 86   | 3210 | 2               | 7-8   | 185              | 252     | <b>30</b> |     |
| M30 B32 (330EL)   | B     |  | 6    | 89 x 86   | 3210 | 2               | 9-10  | 130-152          | 197-207 | <b>31</b> |     |
| M30 B32 LU  | B     |  | 6    | 89 x 86   | 3210 | 2               | 8/8,4:1   | 130-132          | 176-179 | <b>36</b> |     |
| M30 B32 M.U   | B     |  | 6    | 89 x 86   | 3210 | 2               | 8/8,4:1   | 135              | 184     | <b>37</b> |     |
| M30 B33 (35/40 INAT)  | B     |  | 6    | 89 x 88,3   | 3295 | 2               | 9   | 140              | 190     | <b>31</b> |     |
| M30 B34 (346KA)   | B     |  | 6    | 92 x 86   | 3430 | 2               |   | 136-141          | 185-192 | <b>38</b> |     |
| M30 B34 (346KB)   | B     |  | 6    | 92 x 86   | 3430 | 2               |   | 136-160          | 185-218 | <b>38</b> |     |
| M30 B35 (L-Jetronic,  | B     |  | 6    | 93,4 x 84   | 3453 | 2               | 10  | 160              | 218     | <b>41</b> |     |
| M30 B35 (Motronic,10  | B     |  | 6    | 92 x 86   | 3430 | 2               | 10  | 160              | 218     | <b>39</b> |     |
| M30 B35 (Motronic,9.  | B     |  | 6    | 92 x 86   | 3430 | 2               | 9,2   | 162              | 220     | <b>40</b> |     |
| M40 B16 (164E1)   | B     |  | 4    | 84 x 72   | 1596 | 2               | 9   | 73-75            | 99-102  | <b>13</b> |     |
| S14 B23 (234EA)   | B     |  | 4    | 93,4 x 84   | 2302 | 4               | 9,6-11  | 143-162          | 195-220 | <b>42</b> |     |
| S14 B23 (234S2)   | B     |  | 4    | 93,4 x 84   | 2303 | 4               | 9,6-11  | 143-162          | 195-220 | <b>42</b> |     |
| S38 B35 (356ED)   | B     |  | 6    | 93,4 x 84   | 3453 | 4               | 10,5  | 191-211          | 260-287 | <b>43</b> |     |

|                                       |                   | Pos                   |                            |                   | Pos                       |
|---------------------------------------|-------------------|-----------------------|----------------------------|-------------------|---------------------------|
|                                       |                   |                       | 3.0 BAVARIA                | 09.1971 → 12.1974 | M30 B30 B 26              |
|                                       |                   |                       | 3.0 CSi                    | 07.1971 → 03.1976 | M30 B30 B 26              |
|                                       |                   |                       | 3.0 CSi                    | 07.1971 → 03.1976 | M30 B30 (306EA) B 27      |
|                                       |                   |                       | 3.0 CSi                    | 07.1971 → 03.1976 | M30 B30 (306KA) B 27      |
|                                       |                   |                       | 3.0 L                      | 02.1975 → 04.1977 | M30 B30 B 26              |
|                                       |                   |                       | 3.0 S                      | 05.1971 → 04.1977 | M30 B30 B 26              |
|                                       |                   |                       | 3.0 Si                     | 07.1971 → 09.1975 | M30 B30 B 26              |
|                                       |                   |                       | 3.0 Si                     | 10.1975 → 04.1977 | M30 B30 B 26              |
|                                       |                   |                       | 3.0i Bavaria (USA)         | 01.1975 → 1978    | M30 B30 B 26              |
|                                       |                   |                       | 3.0i Bavaria (USA)         | 01.1975 → 1978    | M30 B30 (306EA) B 27      |
|                                       |                   |                       | 3.0i Bavaria (USA)         | 01.1975 → 1978    | M30 B30 (306KA) B 27      |
|                                       |                   |                       | 3.2 Li                     | 10.1975 → 04.1977 | M30 B32 B 28              |
|                                       |                   |                       | 3.2 Li                     | 10.1975 → 04.1977 | M30 B32 (330EL) B 31      |
|                                       |                   |                       | 3.3 L                      | 01.1974 → 09.1976 | M30 B33 (35/40 INAT) B 31 |
|                                       |                   |                       | 3.3 Li (USA)               | 01.1977 → 08.1981 | M30 B32 LU B 36           |
| <b>1500 - 2002 (E6)</b>               |                   |                       | <b>3 (E21)</b>             |                   |                           |
| 2002 ti                               | 06.1968 → 04.1972 | M10 B20 B 24          | 315                        | 03.1981 → 03.1984 | M10 B16 (164VB) B 7       |
| 2002 tii (USA)                        | 01.1972 → 12.1977 | M10 B20 B 24          | 316                        | 08.1975 → 08.1980 | M10 B16 (164VA) B 6       |
| <b>1500-2000 (115, 116, 118, 121)</b> |                   |                       | 316                        | 09.1980 → 12.1982 | M10 B18 (184VC) B 23      |
| 1500                                  | 10.1962 → 07.1966 | M10 B15 B 5           | 316i 1.8 (Export)          | 01.1981 → 10.1983 | M10 B18 LU B 33           |
| 1500                                  | 09.1963 → 07.1966 | M10 B16 (16A) B 8     | 318                        | 08.1975 → 08.1980 | M10 B18 (184VA) B 22      |
| 1600                                  | 09.1963 → 12.1971 | M10 B16 (16A) B 8     | 318 i                      | 11.1979 → 08.1982 | M10 B18 (184VA) B 22      |
| 1600                                  | 04.1964 → 04.1968 | M10 B16 (16A) B 8     | 320                        | 06.1975 → 07.1979 | M10 B20 B 24              |
| 1800                                  | 09.1965 → 12.1971 | M10 B18 B 17          | 320 i                      | 06.1975 → 08.1982 | M10 B20 B 24              |
| 1800                                  | 07.1969 → 09.1971 | M10 B18 B 17          | 320 i                      | 09.1976 → 12.1979 | M10 B20 B 24              |
| 2000                                  | 09.1965 → 11.1972 | M10 B20 B 24          | 320 i                      | 09.1979 → 12.1983 | M10 B18 (184EA) B 18      |
| 2000                                  | 09.1968 → 07.1972 | M10 B20 B 24          | 320/6                      | 08.1977 → 10.1982 | M20 B20 (206VA) B 1       |
| 2000                                  | 01.1970 → 11.1972 | M10 B18 B 17          | 320i 2.0 (USA)             | 04.1977 → 12.1979 | M10 B20 B 24              |
| 2000 Ti                               | 09.1967 → 12.1970 | M10 B20 B 24          | 323 i                      | 01.1978 → 10.1982 | M20 B23 (236EA) B 1       |
| 2000 Ti / Tilux                       | 01.1966 → 07.1972 | M10 B20 B 24          | <b>3 (E30)</b>             |                   |                           |
| 2000 Tii                              | 05.1971 → 07.1972 | M10 B20 B 24          | 316                        | 09.1983 → 06.1988 | M10 B18 (184VC) B 23      |
| <b>1502-2002 (E10)</b>                |                   |                       | 316                        | 09.1983 → 06.1988 | M10 B18 (184VD) B 23      |
| 1502                                  | 01.1975 → 07.1977 | M10 B16 (16A) B 8     | 316 (Ecotronic)            | 09.1983 → 06.1988 | M10 B18 (184VD) B 23      |
| 1600 Ti                               | 09.1967 → 11.1969 | M10 B16 (16A) B 8     | 316 i                      | 08.1987 → 08.1988 | M10 B18 (184KA) B 21      |
| 1600/2                                | 12.1967 → 12.1971 | M10 B16 (16A) B 8     | 318 i                      | 09.1982 → 09.1983 | M10 B18 (184EA) B 18      |
| 1600/2                                | 12.1967 → 12.1971 | M10 B16 A B 9         | 318 i                      | 09.1982 → 09.1983 | M10 B18 (184EZ) B 20      |
| 1602                                  | 04.1971 → 07.1975 | M10 B16 (16A) B 8     | 318 i                      | 09.1982 → 08.1987 | M10 B18 (184EB) B 19      |
| 1602                                  | 04.1971 → 07.1975 | M10 B16 A B 9         | 318 i                      | 12.1984 → 08.1988 | M10 B18 (184KA) B 21      |
| 1802                                  | 09.1970 → 12.1971 | M10 B18 B 17          | 320i 1.8 (J/USA)           | 10.1983 → 1986    | M10 B18 LU B 34           |
| 1802                                  | 05.1971 → 07.1975 | M10 B18 B 17          | 320i 2.0 (AUS/CH/S)        | 09.1982 → 1987    | M20 B20 L B 4             |
| 2002                                  | 02.1968 → 07.1975 | M10 B20 B 24          | 323 i                      | 09.1982 → 08.1983 | M20 B23 (236EC) B 1       |
| 2002 (USA)                            | 01.1972 → 12.1974 | M10 B20 B 24          | 323 i                      | 09.1983 → 09.1986 | M20 B23 (236EC) B 1       |
| 2002 Ti                               | 09.1967 → 12.1971 | M10 B20 B 24          | 324 d                      | 09.1985 → 11.1988 | M21 D24 (246DA) D 2       |
| 2002 Ti                               | 06.1968 → 04.1972 | M10 B20 B 24          | 325 e 2.7                  | 10.1983 → 12.1988 | M20 B27 (276KA) B 12      |
| 2002 Tii                              | 05.1971 → 06.1975 | M10 B20 B 24          | 325 e 2.7                  | 10.1983 → 12.1988 | M20 B27 (276KB) B 12      |
| 2002 Turbo                            | 01.1974 → 07.1975 | M10 B20 (22T A) B 25  | 325 e 2.7                  | 01.1985 → 08.1987 | M20 B27 (276KB) B 12      |
| 2002 tii                              | 01.1971 → 07.1975 | M10 B20 B 24          | 325 i                      | 09.1983 → 11.1989 | M20 B25 (256E2) B 10      |
| 2002 tii                              | 07.1971 → 07.1975 | M 15 B 32             | 325 i                      | 05.1984 → 01.1991 | M20 B25 (256E2) B 10      |
| <b>1502-2002 Convertible (E10)</b>    |                   |                       | 325 i X                    | 03.1986 → 12.1987 | M20 B25 (256E1) B 10      |
| 1600-2                                | 12.1967 → 10.1971 | M10 B16 (16A) B 8     | 325 i X                    | 03.1986 → 12.1987 | M20 B25 (256E2) B 10      |
| 2002                                  | 05.1971 → 07.1975 | M10 B20 B 24          | 325 i X                    | 03.1986 → 12.1987 | M20 B25 (256EX) B 10      |
| <b>1502-2002 Touring (E6)</b>         |                   |                       | 325 i X                    | 03.1986 → 12.1987 | M20 B25 (256K1) B 10      |
| 1600                                  | 05.1971 → 04.1973 | M10 B16 (16A) B 8     | M3 2.3                     | 01.1986 → 12.1990 | S14 B23 (234EA) B 42      |
| 1802                                  | 05.1971 → 07.1975 | M10 B18 B 17          | M3 2.3                     | 01.1986 → 12.1990 | S14 B23 (234S2) B 42      |
| 2002                                  | 05.1971 → 07.1975 | M10 B20 B 24          | M3 2.3                     | 02.1987 → 05.1989 | S14 B23 (234EA) B 42      |
| 2002 Tii                              | 05.1971 → 07.1975 | M10 B20 B 24          | M3 2.3                     | 02.1987 → 05.1989 | S14 B23 (234S2) B 42      |
| <b>1600 GT Coupe</b>                  |                   |                       | M3 EVO I 2.3               | 10.1988 → 10.1990 | S14 B23 (234EA) B 42      |
| 1.6                                   | 10.1967 → 05.1969 | M10 B16 (16A) B 8     | <b>3 Convertible (E30)</b> |                   |                           |
| <b>2.5-3.2 Coupe (E9)</b>             |                   |                       | 316 i Baur TC              | 09.1987 → 12.1989 | M40 B16 (164E1) B 13      |
| 2.5 CS                                | 09.1974 → 03.1976 | M30 B25 B 15          | 318 Baur TC                | 09.1983 → 06.1988 | M10 B18 (184VD) B 23      |
| 2500 CS                               | 09.1967 → 12.1971 | M30 B25 B 15          | 318 i Baur TC              | 09.1982 → 09.1983 | M10 B18 (184EA) B 18      |
| 2800 CS                               | 09.1967 → 12.1974 | M30 B28 B 16          | 318 i Baur TC              | 09.1983 → 06.1990 | M10 B18 (184EB) B 19      |
| 2800 CS                               | 01.1969 → 04.1971 | M30 B28 B 16          | 325 i                      | 12.1985 → 12.1987 | M20 B25 (256E2) B 10      |
| 3.0 CS                                | 09.1970 → 12.1974 | M30 B30 B 26          | M3 2.3                     | 06.1988 → 07.1989 | S14 B23 (234EA) B 42      |
| 3.0 CS                                | 05.1971 → 03.1976 | M30 B30 B 26          | <b>5 (E12)</b>             |                   |                           |
| 3.0 CSi                               | 07.1971 → 03.1976 | M30 B30 B 26          | 518                        | 07.1974 → 05.1981 | M10 B18 (184VB) B 22      |
| 3.0 CSiL                              | 01.1974 → 11.1975 | M30 B32 (315/1A) B 29 | 518 i                      | 06.1979 → 06.1981 | M10 B18 (184EB) B 19      |
| <b>2000 - 3.0 (E9)</b>                |                   |                       |                            |                   |                           |
| 3.0 (S)                               | 05.1971 → 08.1979 | M30 B30 V B 35        |                            |                   |                           |
| <b>2000 Coupe (120)</b>               |                   |                       |                            |                   |                           |
| C/CA                                  | 10.1965 → 06.1970 | M10 B20 B 24          |                            |                   |                           |
| CS                                    | 10.1965 → 12.1967 | M10 B20 B 24          |                            |                   |                           |
| CS                                    | 10.1965 → 06.1970 | M10 B20 B 24          |                            |                   |                           |
| <b>2500-3.3 (E3)</b>                  |                   |                       |                            |                   |                           |
| 2.8 BAVARIA                           | 10.1968 → 12.1974 | M30 B28 B 16          |                            |                   |                           |
| 2.8 L                                 | 02.1975 → 04.1977 | M30 B28 B 16          |                            |                   |                           |
| 2500                                  | 10.1973 → 10.1976 | M30 B25 B 15          |                            |                   |                           |
| 2800                                  | 10.1968 → 07.1975 | M30 B28 B 16          |                            |                   |                           |
| 3.0                                   | 02.1975 → 04.1977 | M30 B30 V B 35        |                            |                   |                           |
| 3.0 (S)                               | 05.1971 → 08.1979 | M30 B30 V B 35        |                            |                   |                           |

**B**

**B**

|                 |                   | Pos                |    |                | Pos               |                   |    |
|-----------------|-------------------|--------------------|----|----------------|-------------------|-------------------|----|
| 520             | 06.1972 → 01.1979 | M10 B20 B          | 24 | 730            | 05.1977 → 08.1979 | M30 B30 B         | 26 |
| 520 2.0 (USA)   | 01.1972 → 12.1974 | M10 B20 B          | 24 | 730 3.0 (S)    | 04.1976 → 08.1979 | M30 B30 V B       | 35 |
| 520 i           | 03.1972 → 07.1979 | M10 B20 B          | 24 | 732 i          | 09.1979 → 08.1986 | M30 B32 B         | 28 |
| 520 i           | 08.1972 → 10.1973 | M10 B20 B          | 24 | 732i 3.2 (USA) | 05.1977 → 1983    | M30 B32 LU B      | 36 |
| 520 i/6         | 09.1976 → 07.1978 | M20 B20 (206VA) B  | 1  | 733 i          | 05.1977 → 08.1986 | M30 B32 B         | 28 |
| 520/6           | 03.1977 → 06.1981 | M20 B20 (206VA) B  | 1  | 733 i          | 09.1977 → 12.1981 | M30 B32 B         | 28 |
| 525             | 10.1973 → 08.1976 | M30 B25 B          | 15 | 733 i          | 09.1981 → 12.1984 | M30 B32 B         | 28 |
| 528             | 01.1975 → 08.1976 | M30 B28 B          | 16 | 733i 3.2 (USA) | 05.1977 → 08.1979 | M30 B32 LU B      | 36 |
| 528             | 08.1975 → 07.1977 | M30 B28 B          | 16 | 733i 3.2 (USA) | 09.1981 → 08.1984 | M30 B32 M.U B     | 37 |
| 528 i           | 03.1977 → 09.1979 | M30 B28 B          | 16 | 745 i          | 04.1980 → 04.1983 | M30 B32 (326TA) B | 30 |
| 528 i           | 08.1979 → 06.1981 | M30 B28 B          | 16 | <b>7 (E32)</b> |                   |                   |    |
| 528i            | 01.1975 → 06.1981 | M30 B28 B          | 16 | 730 i,iL       | 03.1985 → 01.1989 | M30 B30 (306EA) B | 27 |
| 530 i           | 09.1974 → 12.1978 | M30 B30 B          | 26 | 735 i,iL       | 07.1986 → 01.1989 | M30 B35 B         | 40 |
| 530i 3.0 (USA)  | 01.1975 → 1978    | M30 B30 B          | 26 | (Motronic,9.   |                   |                   |    |
| 530i 3.0 (USA)  | 01.1975 → 1978    | M30 B30 (306EA) B  | 27 |                |                   |                   |    |
| 530i 3.0 (USA)  | 01.1975 → 1978    | M30 B30 (306KA) B  | 27 |                |                   |                   |    |
| <b>5 (E28)</b>  |                   |                    |    |                |                   |                   |    |
| 518             | 06.1981 → 09.1984 | M10 B18 (184VC) B  | 23 |                |                   |                   |    |
| 518             | 06.1981 → 09.1984 | M10 B18 (184VD) B  | 23 |                |                   |                   |    |
| 518 i           | 05.1981 → 12.1987 | M10 B18 (184EB) B  | 19 |                |                   |                   |    |
| 518 i           | 05.1981 → 12.1987 | M10 B18 (184EB) B  | 19 |                |                   |                   |    |
| 520 i           | 06.1981 → 12.1987 | M20 B20 (206EA) B  | 1  |                |                   |                   |    |
| 520 i           | 06.1981 → 12.1987 | M20 B20 (206EB) B  | 1  |                |                   |                   |    |
| 520 i           | 08.1985 → 12.1987 | M20 B20 (206KA) B  | 1  |                |                   |                   |    |
| 520 i           | 12.1986 → 12.1987 | M20 B20 (206KA) B  | 1  |                |                   |                   |    |
| 524 d           | 03.1986 → 12.1987 | M21 D24 (246DA) D  | 2  |                |                   |                   |    |
| 524 td          | 09.1983 → 12.1987 | M21 D24 (246TA) D  | 3  |                |                   |                   |    |
| 525 e           | 09.1981 → 12.1986 | M20 B27 (276KA) B  | 12 |                |                   |                   |    |
| 525 e           | 09.1981 → 12.1987 | M20 B27 (276EB) B  | 11 |                |                   |                   |    |
| 525 e           | 03.1983 → 12.1987 | M20 B27 (276EA) B  | 11 |                |                   |                   |    |
| 525 e           | 09.1985 → 12.1987 | M20 B27 (276EB) B  | 11 |                |                   |                   |    |
| 525 e           | 12.1986 → 12.1987 | M20 B27 (276KB) B  | 12 |                |                   |                   |    |
| 525 e           | 01.1987 → 12.1987 | M20 B27 (276KB) B  | 12 |                |                   |                   |    |
| 528e 2.7i (USA) | 12.1984 → 12.1987 | M20 B27 ME.U B     | 14 |                |                   |                   |    |
| 533 i           | 09.1982 → 12.1984 | M30 B32 B          | 28 |                |                   |                   |    |
| 533i 3.2 (USA)  | 09.1981 → 08.1984 | M30 B32 M.U B      | 37 |                |                   |                   |    |
| M5              | 08.1985 → 12.1987 | S38 B35 (356ED) B  | 43 |                |                   |                   |    |
| <b>5 (E34)</b>  |                   |                    |    |                |                   |                   |    |
| 520 i           | 06.1987 → 09.1990 | M20 B20 (206KA) B  | 1  |                |                   |                   |    |
| 525 i           | 02.1988 → 08.1990 | M20 B25 (256K1) B  | 10 |                |                   |                   |    |
| 530 i           | 01.1988 → 04.1990 | M30 B30 (306KA) B  | 27 |                |                   |                   |    |
| <b>6 (E24)</b>  |                   |                    |    |                |                   |                   |    |
| 628 CSi         | 09.1979 → 08.1987 | M30 B28 B          | 16 |                |                   |                   |    |
| 630 CS          | 04.1976 → 08.1979 | M30 B30 B          | 26 |                |                   |                   |    |
| 630 CS          | 04.1976 → 08.1979 | M30 B30 B          | 26 |                |                   |                   |    |
| 630 CS (S)      | 04.1976 → 08.1979 | M30 B30 V B        | 35 |                |                   |                   |    |
| 630 CSi         | 09.1976 → 12.1978 | M30 B30 B          | 26 |                |                   |                   |    |
| 633 CSi         | 10.1975 → 12.1981 | M30 B32 B          | 28 |                |                   |                   |    |
| 633 CSi         | 09.1977 → 12.1981 | M30 B32 B          | 28 |                |                   |                   |    |
| 633 CSi         | 10.1979 → 08.1984 | M30 B32 B          | 28 |                |                   |                   |    |
| 633 CSi         | 09.1981 → 12.1984 | M30 B32 B          | 28 |                |                   |                   |    |
| 633i (USA)      | 09.1981 → 08.1984 | M30 B32 M.U B      | 37 |                |                   |                   |    |
| 635 CSi         | 12.1977 → 04.1989 | M30 B34 (346KA) B  | 38 |                |                   |                   |    |
| 635 CSi         | 12.1977 → 04.1989 | M30 B34 (346KB) B  | 38 |                |                   |                   |    |
| 635 CSi         | 05.1982 → 06.1987 | M30 B35 B          | 39 |                |                   |                   |    |
| 635 CSi         | 10.1982 → 04.1982 | M30 B35 B          | 41 |                |                   |                   |    |
| 635 CSi         | 10.1984 → 04.1982 | M30 B35 B          | 39 |                |                   |                   |    |
| 635 CSi (CH)    | 01.1983 → 1985    | M30 B32 B          | 28 |                |                   |                   |    |
| 635 CSi (CH)    | 01.1983 → 1985    | M30 B32 (315/1A) B | 29 |                |                   |                   |    |
| M 635 CSi       | 04.1986 → 02.1989 | S38 B35 (356ED) B  | 43 |                |                   |                   |    |
| <b>7 (E23)</b>  |                   |                    |    |                |                   |                   |    |
| 725 i           | 07.1977 → 06.1986 | M30 B25 B          | 15 |                |                   |                   |    |
| 728             | 05.1977 → 08.1979 | M30 B28 B          | 16 |                |                   |                   |    |
| 728 i           | 09.1977 → 08.1986 | M30 B28 B          | 16 |                |                   |                   |    |
| 728i 3.2 (USA)  | 09.1981 → 08.1984 | M30 B32 M.U B      | 37 |                |                   |                   |    |

|          |   |                   |   |   |                      |    |            |            |          |   |      |  |
|----------|---|-------------------|---|---|----------------------|----|------------|------------|----------|---|------|--|
| <b>1</b> |   | <b>80</b>         |   |   |                      |    |            |            |          |   |      |  |
|          | M20 B20 (206EA)                             | 06.1981 → 12.1987 | B | 6 | 1990 cm <sup>3</sup> | 2V | 90-110 kW  | 122-150 PS | ⊗8,8-9,9 | - | 66   |  |
|          | M20 B20 (206EB)                             | 06.1981 → 12.1987 | B | 6 | 1990 cm <sup>3</sup> | 2V | 90-110 kW  | 122-150 PS | ⊗8,8-9,9 | - | 66   |  |
|          | M20 B20 (206KA)                             | 08.1985 → 09.1990 | B | 6 | 1990 cm <sup>3</sup> | 2V | 90-110 kW  | 122-150 PS | ⊗8,8-9,9 | - | 66   |  |
|          | M20 B20 (206VA)                             | 09.1976 → 10.1982 | B | 6 | 1990 cm <sup>3</sup> | 2V | 90-110 kW  | 122-150 PS | ⊗8,8-9,9 | - | 66   |  |
|          | M20 B23 (236EA)                             | 01.1978 → 10.1982 | B | 6 | 2316 cm <sup>3</sup> | 2V | 102-110 kW | 139-150 PS | ⊗9,5-9,8 | - | 76.8 |  |
|          | M20 B23 (236EC)                             | 09.1982 → 09.1986 | B | 6 | 2316 cm <sup>3</sup> | 2V | 102-110 kW | 139-150 PS | ⊗9,5-9,8 | - | 76.8 |  |
|          | 3 (E21), 3 (E30), 5 (E12), 5 (E28), 5 (E34) |                   |   |   |                      |    |            |            |          |   |      |  |

|  |            |   |
|--|------------|---|
|  | 87 329 690 | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B   |
|  | 87 369 610 | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br>87 369 620 0,50 / 87 369 600 STD, 180° oil groove                       |
|  | 87 490 610 | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br>87 490 620 0,50 / 87 490 630 0,75 / 87 490 600 STD / 87 490 640 1,00   |
|  | 87 491 611 | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.622 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.622 St/B/G<br>87 491 621 0,50 / 87 491 631 0,75 / 87 491 601 STD, 360° oil groove |

|          |                  |   |   |              |   |    |       |       |     |   |    |  |
|----------|------------------|---|---|--------------|---|----|-------|-------|-----|---|----|--|
| <b>2</b> |                  | <b>80</b>   |   |              |   |    |       |       |     |   |    |  |
|          | M21 D24 (246DA)  | 09.1985 → 11.1988   | D | 6            | 2443 cm <sup>3</sup>  | 2V | 63 kW | 86 PS | ⊗22 | - | 81 |  |
|          | 3 (E30), 5 (E28) |   |   |              |   |    |       |       |     |   |    |  |
|          | 87 369 610       | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br>87 369 620 0,50 / 87 369 600 STD, 180° oil groove |   |              |   |    |       |       |     |   |    |  |
|          | 87 432 610       | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.621 St/B/G<br>87 432 620 0,50 / 87 432 600 STD   |   |              |   |    |       |       |     |   |    |  |
|          | 1184             | EX; 31 x 7 x 114.3 x A/S - Cr - 45° - VS - 22 - III   |   | <b>MK-7H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 7 |    |       |       |     |   |    |  |
|          | 1180             | IN; 35 x 7 x 114.3 x A/S - Cr - 45° - VS - 22 - III   |   |              |   |    |       |       |     |   |    |  |

|          |                 |   |   |              |   |                      |    |       |        |     |   |    |
|----------|-----------------|---|---|--------------|---|----------------------|----|-------|--------|-----|---|----|
| <b>3</b> |                 | <b>80</b>   |   |              |   |                      |    |       |        |     |   |    |
|          | M21 D24 (246TA) | 09.1983 → 12.1987   | D | A            | 6   | 2443 cm <sup>3</sup> | 2V | 85 kW | 115 PS | ⊗22 | - | 81 |
|          | 5 (E28)         |   |   |              |   |                      |    |       |        |     |   |    |
|          | 77 218 610      | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.621 St/B/G; PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.621 St/B/S<br>77 218 620 0,50 / 77 218 600 STD, The upper shell is marked with 'SPUTTER'. |   |              |   |                      |    |       |        |     |   |    |
|          | 87 369 610      | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br>87 369 620 0,50 / 87 369 600 STD, 180° oil groove                           |   |              |   |                      |    |       |        |     |   |    |
|          | 1184            | EX; 31 x 7 x 114.3 x A/S - Cr - 45° - VS - 22 - III   |   | <b>MK-7H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 7 |                      |    |       |        |     |   |    |
|          | 1180            | IN; 35 x 7 x 114.3 x A/S - Cr - 45° - VS - 22 - III   |   |              |   |                      |    |       |        |     |   |    |

|          |                  |   |   |                |   |    |       |        |        |   |    |  |
|----------|------------------|---|---|----------------|---|----|-------|--------|--------|---|----|--|
| <b>4</b> |                  | <b>80</b>   |   |                |   |    |       |        |        |   |    |  |
|          | M20 B20 L        | 09.1982 → 1987  | B | 6              | 1991 cm <sup>3</sup>  | 2V | 92 kW | 125 PS | ⊗9,4:1 | - | 66 |  |
|          | 3 (E30)          |   |   |                |   |    |       |        |        |   |    |  |
|          | 80 00016 1 1 000 | Ø80.01; STD; set: 1; [R G6 IF CR 1.5] [NM 2] [SLF ST CR 3.5]<br>80 00016 1 1 025 80.25 / 80 00016 1 1 050 80.50   |   |                |   |    |       |        |        |   |    |  |
|          | 87 329 690       | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B   |   |                |   |    |       |        |        |   |    |  |
|          | 87 369 610       | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br>87 369 620 0,50 / 87 369 600 STD, 180° oil groove                       |   |                |   |    |       |        |        |   |    |  |
|          | 87 490 610       | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br>87 490 620 0,50 / 87 490 630 0,75 / 87 490 600 STD / 87 490 640 1,00   |   |                |   |    |       |        |        |   |    |  |
|          | 87 491 611       | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.622 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.622 St/B/G<br>87 491 621 0,50 / 87 491 631 0,75 / 87 491 601 STD, 360° oil groove |   |                |   |    |       |        |        |   |    |  |
|          | 1156             | EX; 34 x 7 x 102.5 x A/S - Cr - 45° - VS - 22 - III   |   | <b>MK-7H</b>   | valve cotter; number of notches: 3;<br>valve stem diameter: 7 |    |       |        |        |   |    |  |
|          | 1155             | IN; 40 x 7 x 102.5 x S - - 45° - 22 - III<br>for compressor   |   | <b>81-1159</b> | IN/EX; 13.14/ x 7 x 45 B1                                     |    |       |        |        |   |    |  |
|          |                  |   |   | <b>81-1160</b> | IN/EX; 13.24/ x 7 x 45 B1                                     |    |       |        |        |   |    |  |
|          |                  |   |   | <b>81-1161</b> | IN/EX; 13.34/ x 7 x 45 B1                                     |    |       |        |        |   |    |  |
|          |                  |   |   | <b>81-1158</b> | IN/EX; 13/ x 7 x 45 B1  |    |       |        |        |   |    |  |
|          | 50 005 018       | mechanical; metal   |   |                |   |    |       |        |        |   |    |  |

B

|  |           |   |   |   |                      |    |          |                |  |      |
|--|-----------|---|---|---|----------------------|----|----------|----------------|--|------|
| <b>5</b>   | <b>82</b> |   |   |   |                      |    |          |                |  |      |
| <b>M10 B15</b>   |           | 10.1962 → 07.1966   | B | 4 | 1499 cm <sup>3</sup> | 2V | 59 kW    | 80 PS          | 8,2  | - 71 |
| <b>1500-2000 (115, 116, 118, 121)</b>  |           |   |   |   |                      |    |          |                |  |      |
| <b>87 800 611</b>  |           | [Set] HL 0,25 Ø 54.740 / 60.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 54.740 / 60.000 / 30.140 / 2.615 St/B/G<br><b>87 800 621 0,50 / 87 800 631 0,75 / 87 800 601 STD</b> |   |   |                      |    |          |                |  |      |
| <b>87 801 610</b>  |           | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br><b>87 801 620 0,50 / 87 801 630 0,75 / 87 801 600 STD / 87 801 640 1,00</b>                                      |   |   |                      |    |          |                |  |      |
| <b>6</b>   | <b>84</b> |   |   |   |                      |    |          |                |  |      |
| <b>M10 B16 (164VA)</b>   |           | 08.1975 → 08.1980   | B | 4 | 1573 cm <sup>3</sup> | 2V | 55-77 kW | 75-105 PS      | 8-9,5  | - 71 |
| <b>3 (E21)</b>   |           |   |   |   |                      |    |          |                |  |      |
| <b>87 800 611</b>  |           | [Set] HL 0,25 Ø 54.740 / 60.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 54.740 / 60.000 / 30.140 / 2.615 St/B/G<br><b>87 800 621 0,50 / 87 800 631 0,75 / 87 800 601 STD</b> |   |   |                      |    |          |                |  |      |
| <b>87 801 610</b>  |           | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br><b>87 801 620 0,50 / 87 801 630 0,75 / 87 801 600 STD / 87 801 640 1,00</b>                                      |   |   |                      |    |          |                |  |      |
| <b>1198</b>  |           | EX; 35 x 8 x 104.3 x A/S - Cr - 45° - VS - 22 - III   |   |   |                      |    |          | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |      |
| <b>1195</b>  |           | IN; 42 x 8 x 103.8 x S - - 45° - 22 - III   |   |   |                      |    |          | <b>81-1162</b> | IN/EX; 14.005/ x 8 x 50 B1                                 |      |
|  |           |   |   |   |                      |    |          | <b>81-1163</b> | IN/EX; 14.105/ x 8 x 50 B1                                 |      |
|  |           |   |   |   |                      |    |          | <b>81-1164</b> | IN/EX; 14.205/ x 8 x 50 B1                                 |      |
| <b>7.21440.51.0</b>  |           | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |    |          |                |  |      |
| <b>7</b>   | <b>84</b> |   |   |   |                      |    |          |                |  |      |
| <b>M10 B16 (164VB)</b>   |           | 03.1981 → 03.1984   | B | 4 | 1573 cm <sup>3</sup> | 2V | 55-77 kW | 75-105 PS      | 8-9,5  | - 71 |
| <b>3 (E21)</b>   |           |   |   |   |                      |    |          |                |  |      |
| <b>87 800 611</b>  |           | [Set] HL 0,25 Ø 54.740 / 60.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 54.740 / 60.000 / 30.140 / 2.615 St/B/G<br><b>87 800 621 0,50 / 87 800 631 0,75 / 87 800 601 STD</b> |   |   |                      |    |          |                |  |      |
| <b>87 801 610</b>  |           | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br><b>87 801 620 0,50 / 87 801 630 0,75 / 87 801 600 STD / 87 801 640 1,00</b>                                      |   |   |                      |    |          |                |  |      |
| <b>1198</b>  |           | EX; 35 x 8 x 104.3 x A/S - Cr - 45° - VS - 22 - III   |   |   |                      |    |          | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |      |
| <b>1195</b>  |           | IN; 42 x 8 x 103.8 x S - - 45° - 22 - III   |   |   |                      |    |          | <b>81-1162</b> | IN/EX; 14.005/ x 8 x 50 B1                                 |      |
|  |           |   |   |   |                      |    |          | <b>81-1163</b> | IN/EX; 14.105/ x 8 x 50 B1                                 |      |
|  |           |   |   |   |                      |    |          | <b>81-1164</b> | IN/EX; 14.205/ x 8 x 50 B1                                 |      |
| <b>7.21440.51.0</b>  |           | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |    |          |                |  |      |
| <b>7.02242.25.0</b>  |           | fuel pump; mechanical   |   |   |                      |    |          |                |  |      |
| <b>8</b>   | <b>84</b> |   |   |   |                      |    |          |                |  |      |
| <b>M10 B16 (16A)</b>   |           | 09.1963 → 07.1977   | B | 4 | 1573 cm <sup>3</sup> | 2V | 55-77 kW | 75-105 PS      | 8-9,5  | - 71 |
| <b>1500-2000 (115, 116, 118, 121), 1502-2002 (E10), 1502-2002 Convertible (E10), 1502-2002 Touring (E6), 1600 GT Coupe</b> |           |   |   |   |                      |    |          |                |  |      |
| <b>87 800 611</b>  |           | [Set] HL 0,25 Ø 54.740 / 60.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 54.740 / 60.000 / 30.140 / 2.615 St/B/G<br><b>87 800 621 0,50 / 87 800 631 0,75 / 87 800 601 STD</b> |   |   |                      |    |          |                |  |      |
| <b>87 801 610</b>  |           | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br><b>87 801 620 0,50 / 87 801 630 0,75 / 87 801 600 STD / 87 801 640 1,00</b>                                      |   |   |                      |    |          |                |  |      |
| <b>1198</b>  |           | EX; 35 x 8 x 104.3 x A/S - Cr - 45° - VS - 22 - III   |   |   |                      |    |          | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |      |
| <b>1195</b>  |           | IN; 42 x 8 x 103.8 x S - - 45° - 22 - III   |   |   |                      |    |          | <b>81-1162</b> | IN/EX; 14.005/ x 8 x 50 B1                                 |      |
|  |           |   |   |   |                      |    |          | <b>81-1163</b> | IN/EX; 14.105/ x 8 x 50 B1                                 |      |
|  |           |   |   |   |                      |    |          | <b>81-1164</b> | IN/EX; 14.205/ x 8 x 50 B1                                 |      |
| <b>7.21440.51.0</b>  |           | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |    |          |                |  |      |
| <b>7.02242.25.0</b>  |           | fuel pump; mechanical   |   |   |                      |    |          |                |  |      |
| <b>9</b>   | <b>84</b> |   |   |   |                      |    |          |                |  |      |
| <b>M10 B16 A</b>   |           | 12.1967 → 07.1975   | B | 4 | 1573 cm <sup>3</sup> | 2V | 55-77 kW | 75-105 PS      | 8-9,5  | - 71 |
| <b>1502-2002 (E10)</b>   |           |   |   |   |                      |    |          |                |  |      |
| <b>7.21440.51.0</b>  |           | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |    |          |                |  |      |
| <b>7.02242.25.0</b>  |           | fuel pump; mechanical   |   |   |                      |    |          |                |  |      |



| 10 |                                       | 84  |  |
|----|---------------------------------------|---|--|
|    | M20 B25 (256E1)                       | 03.1986 → 12.1987   | B 6 2494 cm <sup>3</sup> 2V 125-126 kW 170-171 PS 8,8-9,7 - 75   |
|    | M20 B25 (256E2)                       | 09.1983 → 01.1991   | B 6 2494 cm <sup>3</sup> 2V 125-141 kW 170-192 PS 8,8-9,7 - 75   |
|    | M20 B25 (256EX)                       | 03.1986 → 12.1987   | B 6 2494 cm <sup>3</sup> 2V 125-126 kW 170-171 PS 8,8-9,7 - 75   |
|    | M20 B25 (256K1)                       | 03.1986 → 08.1990   | B 6 2494 cm <sup>3</sup> 2V 125-126 kW 170-171 PS 8,8-9,7 - 75   |
|    | 3 (E30), 3 Convertible (E30), 5 (E34) |   |  |
|    | 87 329 690                            | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B   |  |
|    | 87 369 610                            | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br>87 369 620 0,50 / 87 369 600 STD, 180° oil groove                       |  |
|    | 87 490 610                            | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br>87 490 620 0,50 / 87 490 630 0,75 / 87 490 600 STD / 87 490 640 1,00   |  |
|    | 87 491 611                            | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.622 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.622 St/B/G<br>87 491 621 0,50 / 87 491 631 0,75 / 87 491 601 STD, 360° oil groove |  |
|    | 7.21197.60.0                          | fuel pressure regulator; hydraulic  |  |
| 11 |                                       | 84  |  |
|    | M20 B27 (276EA)                       | 03.1983 → 12.1987   | B 6 2693 cm <sup>3</sup> 2V 90-95 kW 122-129 PS 8,5-9 - 81   |
|    | M20 B27 (276EB)                       | 09.1981 → 12.1987   | B 6 2693 cm <sup>3</sup> 2V 90-95 kW 122-129 PS 8,5-9 - 81   |
|    | 5 (E28)                               |   |  |
|    | 87 329 690                            | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B   |  |
|    | 87 369 610                            | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br>87 369 620 0,50 / 87 369 600 STD, 180° oil groove                       |  |
|    | 87 490 610                            | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br>87 490 620 0,50 / 87 490 630 0,75 / 87 490 600 STD / 87 490 640 1,00   |  |
|    | 87 491 611                            | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.622 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.622 St/B/G<br>87 491 621 0,50 / 87 491 631 0,75 / 87 491 601 STD, 360° oil groove |  |
| 12 |                                       | 84  |  |
|    | M20 B27 (276KA)                       | 09.1981 → 12.1988   | B 6 2693 cm <sup>3</sup> 2V 90-95 kW 122-129 PS 8,5-9 - 81   |
|    | M20 B27 (276KB)                       | 10.1983 → 12.1988   | B 6 2693 cm <sup>3</sup> 2V 90-95 kW 122-129 PS 8,5-9 - 81   |
|    | 3 (E30), 5 (E28)                      |   |  |
|    | 87 329 690                            | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B   |  |
|    | 87 369 610                            | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br>87 369 620 0,50 / 87 369 600 STD, 180° oil groove                       |  |
|    | 87 490 610                            | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br>87 490 620 0,50 / 87 490 630 0,75 / 87 490 600 STD / 87 490 640 1,00   |  |
|    | 87 491 611                            | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.622 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.622 St/B/G<br>87 491 621 0,50 / 87 491 631 0,75 / 87 491 601 STD, 360° oil groove |  |
|    | 7.21287.53.0                          | fuel pump; in-line; electrical  |  |
| 13 |                                       | 84  |  |
|    | M40 B16 (164E1)                       | 09.1987 → 12.1989   | B 4 1596 cm <sup>3</sup> 2V 73-75 kW 99-102 PS 9 - 72  |
|    | 3 Convertible (E30)                   |   |  |
|    | 80 00019 1 1 000                      | Ø84; STD; set: 1; [R G6 IF CR 1.5] [NM 1.75] [SLF ST CR 3]<br>80 00019 1 1 025 84.25 / 80 00019 1 1 050 84.50   |  |
|    | 77 585 690                            | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B   |  |
|    | 87 227 610                            | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br>87 227 620 0,50 / 87 227 630 0,75 / 87 227 600 STD   |  |
|    | 87 368 610                            | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br>87 368 620 0,50 / 87 368 600 STD, 180° oil groove                       |  |
|    | 111200                                | EX; 35.9 x 7 x 101.1 x A/S - Cr - 45° - VS - 22 - III   | MK-7H valve cotter; number of notches: 3; valve stem diameter: 7   |
|    | 11131                                 | IN; 42 x 7 x 102.1 x S - - 45° - 22 - III   | 81-11101 IN/EX; 12.54/ x 7 x 43.5 B1<br>81-11110 IN/EX; 12.55/ x 7 x 43.5 B1<br>81-11102 IN/EX; 12.64/ x 7 x 43.5 B1<br>81-11111 IN/EX; 12.73/ x 7 x 43.5 B1 |
|    | 50 006 235                            | CAM, chilled cast iron  |  |
|    | 50 006 327                            | CAM, chilled cast iron  |  |
|    | 50 005 514                            | mechanical; metal   |  |

cont...

B

|  |            |                                      |
|--|------------|--------------------------------------|
|  | 50 006 476 | hydraulic; Outer Ø: 16; length: 48.5 |
|  | 50 007 617 | outlet side                          |
|  | 50 007 622 |                                      |

14

84

|  |              |                   |   |   |                      |    |       |        |      |      |  |
|--|--------------|-------------------|---|---|----------------------|----|-------|--------|------|------|--|
|  | M20 B27 ME.U | 12.1984 → 12.1987 | B | 6 | 2693 cm <sup>3</sup> | 2V | 90 kW | 122 PS | ϕ9:1 | - 81 |  |
|  | 5 (E28)      |                   |   |   |                      |    |       |        |      |      |  |

|  |            |   |
|--|------------|---|
|  | 87 329 690 | [Set] PL-B SEMI Ø 22.000 / 24.000 / 22.000 / St/B   |
|  | 87 369 610 | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.623 St/A; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.623 St/A<br>87 369 620 0,50 / 87 369 600 STD, 180° oil groove                       |
|  | 87 490 610 | [Set] PL 0,25 Ø 44.741 / 48.000 / 18.000 / 1.618 St/B/G<br>87 490 620 0,50 / 87 490 630 0,75 / 87 490 600 STD / 87 490 640 1,00   |
|  | 87 491 611 | [Set] HL 0,25 Ø 59.740 / 65.000 / 20.000 / 2.622 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 25.140 / 2.622 St/B/G<br>87 491 621 0,50 / 87 491 631 0,75 / 87 491 601 STD, 360° oil groove |

|  |      |  |  |         |  |
|--|------|--|--|---------|--|
|  | 1156 | EX; 34 x 7 x 102.5 x A/S - Cr - 45° - VS - 22 - III      |  | MK-7H   | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | 1155 | IN; 40 x 7 x 102.5 x S - - 45° - 22 - III for compressor |  | 81-1159 | IN/EX; 13.14/ x 7 x 45 B1                                  |
|  |      |  |  | 81-1160 | IN/EX; 13.24/ x 7 x 45 B1                                  |
|  |      |  |  | 81-1161 | IN/EX; 13.34/ x 7 x 45 B1                                  |
|  |      |  |  | 81-1158 | IN/EX; 13/ x 7 x 45 B1                                     |

15

86

|  |   |                   |   |   |                      |    |            |            |        |        |  |
|--|---|-------------------|---|---|----------------------|----|------------|------------|--------|--------|--|
|  | M30 B25   | 09.1967 → 06.1986 | B | 6 | 2494 cm <sup>3</sup> | 2V | 107-125 kW | 145-170 PS | ϕ9-9,6 | - 71.6 |  |
|  | 2.5-3.2 Coupe (E9), 2500-3.3 (E3), 5 (E12), 7 (E23) |                   |   |   |                      |    |            |            |        |        |  |

|  |            |   |
|--|------------|---|
|  | 87 434 610 | [Set] HL 0,25 Ø 59.740 / 65.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 30.140 / 2.615 St/B/G<br>87 434 620 0,50 / 87 434 600 STD, with slot |
|  | 87 731 610 | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br>87 731 620 0,50 / 87 731 630 0,75 / 87 731 600 STD / 87 731 640 1,00                               |

|  |      |   |  |         |  |
|--|------|---|--|---------|--|
|  | 1125 | EX; 38 x 8 x 107.2 x A/S - Cr - 45° - VS - 22 - III |  | MK-8H   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | 1142 | IN; 46 x 8 x 106.7 x S - Cr - 45° - 22 - III        |  | 81-1162 | IN/EX; 14.005/ x 8 x 50 B1                                 |
|  |      |   |  | 81-1163 | IN/EX; 14.105/ x 8 x 50 B1                                 |
|  |      |   |  | 81-1164 | IN/EX; 14.205/ x 8 x 50 B1                                 |

|  |              |  |
|--|--------------|--|
|  | 7.21440.51.0 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | 7.02242.19.0 | fuel pump; mechanical  |

16

86

|  |  |                   |   |   |                      |    |            |            |        |      |  |
|--|--|-------------------|---|---|----------------------|----|------------|------------|--------|------|--|
|  | M30 B28  | 09.1967 → 08.1987 | B | 6 | 2788 cm <sup>3</sup> | 2V | 121-141 kW | 165-192 PS | ϕ9-9,3 | - 80 |  |
|  | 2.5-3.2 Coupe (E9), 2500-3.3 (E3), 5 (E12), 6 (E24), 7 (E23) |                   |   |   |                      |    |            |            |        |      |  |

|  |            |   |
|--|------------|---|
|  | 87 434 610 | [Set] HL 0,25 Ø 59.740 / 65.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 30.140 / 2.615 St/B/G<br>87 434 620 0,50 / 87 434 600 STD, with slot |
|  | 87 731 610 | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br>87 731 620 0,50 / 87 731 630 0,75 / 87 731 600 STD / 87 731 640 1,00                               |

|  |      |   |  |         |  |
|--|------|---|--|---------|--|
|  | 1125 | EX; 38 x 8 x 107.2 x A/S - Cr - 45° - VS - 22 - III |  | MK-8H   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | 1142 | IN; 46 x 8 x 106.7 x S - Cr - 45° - 22 - III        |  | 81-1162 | IN/EX; 14.005/ x 8 x 50 B1                                 |
|  |      |   |  | 81-1163 | IN/EX; 14.105/ x 8 x 50 B1                                 |
|  |      |   |  | 81-1164 | IN/EX; 14.205/ x 8 x 50 B1                                 |

|  |              |  |
|--|--------------|--|
|  | 7.21287.53.0 | fuel pump; in-line; electrical   |
|  | 7.21440.51.0 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | 7.02242.19.0 | fuel pump; mechanical  |
|  | 7.21197.60.0 | fuel pressure regulator; hydraulic   |



| <b>17</b> |  | <b>89</b>   |   |
|-----------|--|---|---|
|           | <b>M10 B18</b>   | 09.1965 → 07.1975   | B 4 1766 cm <sup>3</sup> 2V 66-77 kW 90-105 PS 8,2-9,5 - 71   |
|           | <b>1500-2000 (115, 116, 118, 121), 1502-2002 (E10), 1502-2002 Touring (E6)</b> |   |   |
|           | <b>80 00024 1 1 000</b>  | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SSF 4]<br><b>80 00024 1 1 050</b> 89.50  |   |
|           | <b>80 00024 1 2 000</b>  | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 4]<br><b>80 00024 1 2 025</b> 89.25   |   |
|           | <b>87 800 611</b>  | [Set] HL 0,25 Ø 54.740 / 60.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 54.740 / 60.000 / 30.140 / 2.615 St/B/G<br><b>87 800 621</b> 0,50 / <b>87 800 631</b> 0,75 / <b>87 800 601</b> STD |   |
|           | <b>87 801 610</b>  | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br><b>87 801 620</b> 0,50 / <b>87 801 630</b> 0,75 / <b>87 801 600</b> STD / <b>87 801 640</b> 1,00                               |   |
|           | <b>1123</b>  | EX; 38 x 8 x 104.3 x A/S - Cr - 45° - VS - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
|           | <b>1132</b>  | IN; 46 x 8 x 103.8 x S - Cr - 45° - 22 - III  | <b>81-1162</b> IN/EX; 14.005/ x 8 x 50 B1<br><b>81-1163</b> IN/EX; 14.105/ x 8 x 50 B1<br><b>81-1164</b> IN/EX; 14.205/ x 8 x 50 B1 |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |
|           | <b>7.02242.25.0</b>  | fuel pump; mechanical   |   |

| <b>18</b> |  | <b>89</b>   |   |
|-----------|--|---|---|
|           | <b>M10 B18 (184EA)</b>                       | 09.1979 → 12.1983   | B 4 1766 cm <sup>3</sup> 2V 66-77 kW 90-105 PS 8,2-9,5 - 71   |
|           | <b>3 (E21), 3 (E30), 3 Convertible (E30)</b> |   |   |
|           | <b>80 00024 1 1 000</b>                      | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SSF 4]<br><b>80 00024 1 1 050</b> 89.50  |   |
|           | <b>80 00024 1 2 000</b>                      | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 4]<br><b>80 00024 1 2 025</b> 89.25   |   |
|           | <b>87 800 611</b>                            | [Set] HL 0,25 Ø 54.740 / 60.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 54.740 / 60.000 / 30.140 / 2.615 St/B/G<br><b>87 800 621</b> 0,50 / <b>87 800 631</b> 0,75 / <b>87 800 601</b> STD |   |
|           | <b>87 801 610</b>                            | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br><b>87 801 620</b> 0,50 / <b>87 801 630</b> 0,75 / <b>87 801 600</b> STD / <b>87 801 640</b> 1,00                               |   |
|           | <b>1123</b>                                  | EX; 38 x 8 x 104.3 x A/S - Cr - 45° - VS - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
|           | <b>1132</b>                                  | IN; 46 x 8 x 103.8 x S - Cr - 45° - 22 - III  | <b>81-1162</b> IN/EX; 14.005/ x 8 x 50 B1<br><b>81-1163</b> IN/EX; 14.105/ x 8 x 50 B1<br><b>81-1164</b> IN/EX; 14.205/ x 8 x 50 B1 |
|           | <b>7.21197.60.0</b>                          | fuel pressure regulator; hydraulic  |   |

| <b>19</b> |   | <b>89</b>   |   |
|-----------|---|---|---|
|           | <b>M10 B18 (184EB)</b>                                | 06.1979 → 06.1990   | B 4 1766 cm <sup>3</sup> 2V 66-77 kW 90-105 PS 8,2-9,5 - 71   |
|           | <b>3 (E30), 3 Convertible (E30), 5 (E12), 5 (E28)</b> |   |   |
|           | <b>80 00024 1 1 000</b>                               | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SSF 4]<br><b>80 00024 1 1 050</b> 89.50  |   |
|           | <b>80 00024 1 2 000</b>                               | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 4]<br><b>80 00024 1 2 025</b> 89.25   |   |
|           | <b>87 800 611</b>                                     | [Set] HL 0,25 Ø 54.740 / 60.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 54.740 / 60.000 / 30.140 / 2.615 St/B/G<br><b>87 800 621</b> 0,50 / <b>87 800 631</b> 0,75 / <b>87 800 601</b> STD |   |
|           | <b>87 801 610</b>                                     | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br><b>87 801 620</b> 0,50 / <b>87 801 630</b> 0,75 / <b>87 801 600</b> STD / <b>87 801 640</b> 1,00                               |   |
|           | <b>1123</b>   | EX; 38 x 8 x 104.3 x A/S - Cr - 45° - VS - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
|           | <b>1132</b>   | IN; 46 x 8 x 103.8 x S - Cr - 45° - 22 - III  | <b>81-1162</b> IN/EX; 14.005/ x 8 x 50 B1<br><b>81-1163</b> IN/EX; 14.105/ x 8 x 50 B1<br><b>81-1164</b> IN/EX; 14.205/ x 8 x 50 B1 |
|           | <b>7.21440.51.0</b>                                   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |
|           | <b>7.21197.60.0</b>                                   | fuel pressure regulator; hydraulic  |   |
|           | <b>7.21197.62.0</b>                                   | fuel pressure regulator; hydraulic  |   |

B

|           |                        |                                    |   |   |                      |    |          |           |         |      |
|-----------|------------------------|------------------------------------|---|---|----------------------|----|----------|-----------|---------|------|
| <b>20</b> |                        | <b>89</b>                          |   |   |                      |    |          |           |         |      |
|           | <b>M10 B18 (184EZ)</b> | 09.1982 → 09.1983                  | B | 4 | 1766 cm <sup>3</sup> | 2V | 66-77 kW | 90-105 PS | 8,2-9,5 | - 71 |
|           | <b>3 (E30)</b>         |                                    |   |   |                      |    |          |           |         |      |
|           | <b>7.21197.60.0</b>    | fuel pressure regulator; hydraulic |   |   |                      |    |          |           |         |      |

|           |                        |                   |   |   |                      |    |          |           |         |      |
|-----------|------------------------|-------------------|---|---|----------------------|----|----------|-----------|---------|------|
| <b>21</b> |                        | <b>89</b>         |   |   |                      |    |          |           |         |      |
|           | <b>M10 B18 (184KA)</b> | 12.1984 → 08.1988 | B | 4 | 1766 cm <sup>3</sup> | 2V | 66-77 kW | 90-105 PS | 8,2-9,5 | - 71 |
|           | <b>3 (E30)</b>         |                   |   |   |                      |    |          |           |         |      |

|  |                         |   |  |                |  |  |  |  |  |  |
|--|-------------------------|---|--|----------------|--|--|--|--|--|--|
|  | <b>80 00024 1 1 000</b> | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SSF 4]<br><b>80 00024 1 1 050</b> 89.50  |  |                |  |  |  |  |  |  |
|  | <b>80 00024 1 2 000</b> | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 4]<br><b>80 00024 1 2 025</b> 89.25   |  |                |  |  |  |  |  |  |
|  | <b>87 800 611</b>       | [Set] HL 0,25 Ø 54.740 / 60.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 54.740 / 60.000 / 30.140 / 2.615 St/B/G<br><b>87 800 621</b> 0,50 / <b>87 800 631</b> 0,75 / <b>87 800 601</b> STD |  |                |  |  |  |  |  |  |
|  | <b>87 801 610</b>       | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br><b>87 801 620</b> 0,50 / <b>87 801 630</b> 0,75 / <b>87 801 600</b> STD / <b>87 801 640</b> 1,00                               |  |                |  |  |  |  |  |  |
|  | <b>1123</b>             | EX; 38 x 8 x 104.3 x A/S - Cr - 45° - VS - 22 - III   |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |
|  | <b>1132</b>             | IN; 46 x 8 x 103.8 x S - Cr - 45° - 22 - III  |  | <b>81-1162</b> | IN/EX; 14.005/ x 8 x 50 B1                                 |  |  |  |  |  |
|  |                         |   |  | <b>81-1163</b> | IN/EX; 14.105/ x 8 x 50 B1                                 |  |  |  |  |  |
|  |                         |   |  | <b>81-1164</b> | IN/EX; 14.205/ x 8 x 50 B1                                 |  |  |  |  |  |
|  | <b>7.21197.60.0</b>     | fuel pressure regulator; hydraulic  |  |                |  |  |  |  |  |  |
|  | <b>7.21197.62.0</b>     | fuel pressure regulator; hydraulic  |  |                |  |  |  |  |  |  |

|           |                         |                   |   |   |                      |    |          |           |         |      |
|-----------|-------------------------|-------------------|---|---|----------------------|----|----------|-----------|---------|------|
| <b>22</b> |                         | <b>89</b>         |   |   |                      |    |          |           |         |      |
|           | <b>M10 B18 (184VA)</b>  | 08.1975 → 08.1982 | B | 4 | 1766 cm <sup>3</sup> | 2V | 66-77 kW | 90-105 PS | 8,2-9,5 | - 71 |
|           | <b>M10 B18 (184VB)</b>  | 07.1974 → 05.1981 | B | 4 | 1766 cm <sup>3</sup> | 2V | 66-77 kW | 90-105 PS | 8,2-9,5 | - 71 |
|           | <b>3 (E21), 5 (E12)</b> |                   |   |   |                      |    |          |           |         |      |

|  |                         |   |  |                |  |  |  |  |  |  |
|--|-------------------------|---|--|----------------|--|--|--|--|--|--|
|  | <b>80 00024 1 1 000</b> | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SSF 4]<br><b>80 00024 1 1 050</b> 89.50  |  |                |  |  |  |  |  |  |
|  | <b>80 00024 1 2 000</b> | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 4]<br><b>80 00024 1 2 025</b> 89.25   |  |                |  |  |  |  |  |  |
|  | <b>87 800 611</b>       | [Set] HL 0,25 Ø 54.740 / 60.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 54.740 / 60.000 / 30.140 / 2.615 St/B/G<br><b>87 800 621</b> 0,50 / <b>87 800 631</b> 0,75 / <b>87 800 601</b> STD |  |                |  |  |  |  |  |  |
|  | <b>87 801 610</b>       | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br><b>87 801 620</b> 0,50 / <b>87 801 630</b> 0,75 / <b>87 801 600</b> STD / <b>87 801 640</b> 1,00                               |  |                |  |  |  |  |  |  |
|  | <b>1123</b>             | EX; 38 x 8 x 104.3 x A/S - Cr - 45° - VS - 22 - III   |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |
|  | <b>1132</b>             | IN; 46 x 8 x 103.8 x S - Cr - 45° - 22 - III  |  | <b>81-1162</b> | IN/EX; 14.005/ x 8 x 50 B1                                 |  |  |  |  |  |
|  |                         |   |  | <b>81-1163</b> | IN/EX; 14.105/ x 8 x 50 B1                                 |  |  |  |  |  |
|  |                         |   |  | <b>81-1164</b> | IN/EX; 14.205/ x 8 x 50 B1                                 |  |  |  |  |  |
|  | <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |  |                |  |  |  |  |  |  |

|           |   |                   |   |   |                      |    |          |           |         |      |
|-----------|---|-------------------|---|---|----------------------|----|----------|-----------|---------|------|
| <b>23</b> |   | <b>89</b>         |   |   |                      |    |          |           |         |      |
|           | <b>M10 B18 (184VC)</b>                                | 09.1980 → 06.1988 | B | 4 | 1766 cm <sup>3</sup> | 2V | 66-77 kW | 90-105 PS | 8,2-9,5 | - 71 |
|           | <b>M10 B18 (184VD)</b>                                | 06.1981 → 06.1988 | B | 4 | 1766 cm <sup>3</sup> | 2V | 66-77 kW | 90-105 PS | 8,2-9,5 | - 71 |
|           | <b>3 (E21), 3 (E30), 3 Convertible (E30), 5 (E28)</b> |                   |   |   |                      |    |          |           |         |      |

|  |                         |   |  |                |  |  |  |  |  |  |
|--|-------------------------|---|--|----------------|--|--|--|--|--|--|
|  | <b>80 00024 1 1 000</b> | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SSF 4]<br><b>80 00024 1 1 050</b> 89.50  |  |                |  |  |  |  |  |  |
|  | <b>80 00024 1 2 000</b> | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 4]<br><b>80 00024 1 2 025</b> 89.25   |  |                |  |  |  |  |  |  |
|  | <b>87 800 611</b>       | [Set] HL 0,25 Ø 54.740 / 60.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 54.740 / 60.000 / 30.140 / 2.615 St/B/G<br><b>87 800 621</b> 0,50 / <b>87 800 631</b> 0,75 / <b>87 800 601</b> STD |  |                |  |  |  |  |  |  |
|  | <b>87 801 610</b>       | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br><b>87 801 620</b> 0,50 / <b>87 801 630</b> 0,75 / <b>87 801 600</b> STD / <b>87 801 640</b> 1,00                               |  |                |  |  |  |  |  |  |
|  | <b>1123</b>             | EX; 38 x 8 x 104.3 x A/S - Cr - 45° - VS - 22 - III   |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |
|  | <b>1132</b>             | IN; 46 x 8 x 103.8 x S - Cr - 45° - 22 - III  |  | <b>81-1162</b> | IN/EX; 14.005/ x 8 x 50 B1                                 |  |  |  |  |  |
|  |                         |   |  | <b>81-1163</b> | IN/EX; 14.105/ x 8 x 50 B1                                 |  |  |  |  |  |
|  |                         |   |  | <b>81-1164</b> | IN/EX; 14.205/ x 8 x 50 B1                                 |  |  |  |  |  |

|           |  |                         |   |   |   |                      |    |           |            |          |      |  |                |                            |  |  |  |  |  |  |
|-----------|--|-------------------------|---|---|---|----------------------|----|-----------|------------|----------|------|--|----------------|----------------------------|--|--|--|--|--|--|
| <b>24</b> |  | <b>89</b>               |   |   |   |                      |    |           |            |          |      |  |                |                            |  |  |  |  |  |  |
|           |  | <b>M10 B20</b>          | 09.1965 → 08.1982   | B | 4 | 1990 cm <sup>3</sup> | 2V | 74-101 kW | 101-137 PS | ⊗8,1-9,5 | - 80 |  |                |                            |  |  |  |  |  |  |
|           |  |                         | 1500 - 2002 (E6), 1500-2000 (115, 116, 118, 121), 1502-2002 (E10), 1502-2002 Convertible (E10), 1502-2002 Touring (E6), 2000 Coupe (120), 3 (E21), 5 (E12)                                |   |   |                      |    |           |            |          |      |  |                |                            |  |  |  |  |  |  |
|           |  | <b>80 00024 1 1 000</b> | ⊘89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SSF 4]<br><b>80 00024 1 1 050</b> 89.50  |   |   |                      |    |           |            |          |      |  |                |                            |  |  |  |  |  |  |
|           |  | <b>80 00024 1 2 000</b> | ⊘89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 4]<br><b>80 00024 1 2 025</b> 89.25   |   |   |                      |    |           |            |          |      |  |                |                            |  |  |  |  |  |  |
|           |  | <b>87 800 611</b>       | [Set] HL 0,25 ⊘ 54.740 / 60.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 ⊘ 54.740 / 60.000 / 30.140 / 2.615 St/B/G<br><b>87 800 621</b> 0,50 / <b>87 800 631</b> 0,75 / <b>87 800 601</b> STD |   |   |                      |    |           |            |          |      |  |                |                            |  |  |  |  |  |  |
|           |  | <b>87 801 610</b>       | [Set] PL 0,25 ⊘ 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br><b>87 801 620</b> 0,50 / <b>87 801 630</b> 0,75 / <b>87 801 600</b> STD / <b>87 801 640</b> 1,00                               |   |   |                      |    |           |            |          |      |  |                |                            |  |  |  |  |  |  |
|           |  | <b>1123</b>             | EX; 38 x 8 x 104.3 x A/S - Cr - 45° - VS - 22 - III   |   |   |                      |    |           |            |          |      |  |                | <b>MK-8H</b>               | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |
|           |  | <b>1132</b>             | IN; 46 x 8 x 103.8 x S - Cr - 45° - 22 - III  |   |   |                      |    |           |            |          |      |  |                | <b>81-1162</b>             | IN/EX; 14.005/ x 8 x 50 B1                                 |  |  |  |  |  |
|           |  |                         |   |   |   |                      |    |           |            |          |      |  | <b>81-1163</b> | IN/EX; 14.105/ x 8 x 50 B1 |  |  |  |  |  |  |
|           |  |                         |   |   |   |                      |    |           |            |          |      |  | <b>81-1164</b> | IN/EX; 14.205/ x 8 x 50 B1 |  |  |  |  |  |  |
|           |  | <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |    |           |            |          |      |  |                |                            |  |  |  |  |  |  |
|           |  | <b>7.21659.70.0</b>     | fuel pump; in-line; electrical  |   |   |                      |    |           |            |          |      |  |                |                            |  |  |  |  |  |  |
|           |  | <b>7.02242.25.0</b>     | fuel pump; mechanical   |   |   |                      |    |           |            |          |      |  |                |                            |  |  |  |  |  |  |
|           |  | <b>7.20235.02.0</b>     | non-return valve  |   |   |                      |    |           |            |          |      |  |                |                            |  |  |  |  |  |  |

|           |  |                        |   |   |   |   |                      |    |        |        |      |      |  |  |  |  |  |  |  |
|-----------|--|------------------------|---|---|---|---|----------------------|----|--------|--------|------|------|--|--|--|--|--|--|--|
| <b>25</b> |  | <b>89</b>              |   |   |   |   |                      |    |        |        |      |      |  |  |  |  |  |  |  |
|           |  | <b>M10 B20 (22T A)</b> | 01.1974 → 07.1975   | B | A | 4 | 1990 cm <sup>3</sup> | 2V | 125 kW | 170 PS | ⊗6,9 | - 80 |  |  |  |  |  |  |  |
|           |  |                        | 1502-2002 (E10)   |   |   |   |                      |    |        |        |      |      |  |  |  |  |  |  |  |
|           |  | <b>87 800 611</b>      | [Set] HL 0,25 ⊘ 54.740 / 60.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 ⊘ 54.740 / 60.000 / 30.140 / 2.615 St/B/G<br><b>87 800 621</b> 0,50 / <b>87 800 631</b> 0,75 / <b>87 800 601</b> STD |   |   |   |                      |    |        |        |      |      |  |  |  |  |  |  |  |
|           |  | <b>87 801 610</b>      | [Set] PL 0,25 ⊘ 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br><b>87 801 620</b> 0,50 / <b>87 801 630</b> 0,75 / <b>87 801 600</b> STD / <b>87 801 640</b> 1,00                               |   |   |   |                      |    |        |        |      |      |  |  |  |  |  |  |  |

|           |  |                         |   |   |  |   |                      |    |            |            |        |      |                |                            |  |  |  |  |  |  |
|-----------|--|-------------------------|---|---|--|---|----------------------|----|------------|------------|--------|------|----------------|----------------------------|--|--|--|--|--|--|
| <b>26</b> |  | <b>89</b>               |   |   |  |   |                      |    |            |            |        |      |                |                            |  |  |  |  |  |  |
|           |  | <b>M30 B30</b>          | 09.1970 → 08.1979   | B |  | 6 | 2986 cm <sup>3</sup> | 2V | 131-147 kW | 176-200 PS | ⊗9-9,2 | - 80 |                |                            |  |  |  |  |  |  |
|           |  |                         | 2.5-3.2 Coupe (E9), 2500-3.3 (E3), 5 (E12), 6 (E24), 7 (E23)  |   |  |   |                      |    |            |            |        |      |                |                            |  |  |  |  |  |  |
|           |  | <b>80 00023 1 0 000</b> | ⊘89; STD; set: 1; [R G6 IW CR 1.5] [NM G3 2] [SSF 3.5]  |   |  |   |                      |    |            |            |        |      |                |                            |  |  |  |  |  |  |
|           |  | <b>87 434 610</b>       | [Set] HL 0,25 ⊘ 59.740 / 65.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 ⊘ 59.740 / 65.000 / 30.140 / 2.615 St/B/G<br><b>87 434 620</b> 0,50 / <b>87 434 600</b> STD, with slot |   |  |   |                      |    |            |            |        |      |                |                            |  |  |  |  |  |  |
|           |  | <b>87 731 610</b>       | [Set] PL 0,25 ⊘ 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br><b>87 731 620</b> 0,50 / <b>87 731 630</b> 0,75 / <b>87 731 600</b> STD / <b>87 731 640</b> 1,00                 |   |  |   |                      |    |            |            |        |      |                |                            |  |  |  |  |  |  |
|           |  | <b>1125</b>             | EX; 38 x 8 x 107.2 x A/S - Cr - 45° - VS - 22 - III   |   |  |   |                      |    |            |            |        |      |                | <b>MK-8H</b>               | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |
|           |  | <b>1142</b>             | IN; 46 x 8 x 106.7 x S - Cr - 45° - 22 - III  |   |  |   |                      |    |            |            |        |      |                | <b>81-1162</b>             | IN/EX; 14.005/ x 8 x 50 B1                                 |  |  |  |  |  |
|           |  |                         |   |   |  |   |                      |    |            |            |        |      | <b>81-1163</b> | IN/EX; 14.105/ x 8 x 50 B1 |  |  |  |  |  |  |
|           |  |                         |   |   |  |   |                      |    |            |            |        |      | <b>81-1164</b> | IN/EX; 14.205/ x 8 x 50 B1 |  |  |  |  |  |  |
|           |  | <b>50 006 234</b>       | CAM, chilled cast iron  |   |  |   |                      |    |            |            |        |      |                |                            |  |  |  |  |  |  |
|           |  | <b>7.21287.53.0</b>     | fuel pump; in-line; electrical  |   |  |   |                      |    |            |            |        |      |                |                            |  |  |  |  |  |  |
|           |  | <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |  |   |                      |    |            |            |        |      |                |                            |  |  |  |  |  |  |

|           |  |                        |   |   |  |   |                      |    |            |            |        |      |  |  |  |  |  |  |  |
|-----------|--|------------------------|---|---|--|---|----------------------|----|------------|------------|--------|------|--|--|--|--|--|--|--|
| <b>27</b> |  | <b>89</b>              |   |   |  |   |                      |    |            |            |        |      |  |  |  |  |  |  |  |
|           |  | <b>M30 B30 (306EA)</b> | 07.1971 → 01.1989   | B |  | 6 | 2986 cm <sup>3</sup> | 2V | 131-147 kW | 178-200 PS | ⊗9-9,2 | - 80 |  |  |  |  |  |  |  |
|           |  | <b>M30 B30 (306KA)</b> | 07.1971 → 04.1990   | B |  | 6 | 2986 cm <sup>3</sup> | 2V | 131-147 kW | 178-200 PS | ⊗9-9,2 | - 80 |  |  |  |  |  |  |  |
|           |  |                        | 2500-3.3 (E3), 5 (E12), 5 (E34), 7 (E32)  |   |  |   |                      |    |            |            |        |      |  |  |  |  |  |  |  |
|           |  | <b>87 434 610</b>      | [Set] HL 0,25 ⊘ 59.740 / 65.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 ⊘ 59.740 / 65.000 / 30.140 / 2.615 St/B/G<br><b>87 434 620</b> 0,50 / <b>87 434 600</b> STD, with slot |   |  |   |                      |    |            |            |        |      |  |  |  |  |  |  |  |
|           |  | <b>87 731 610</b>      | [Set] PL 0,25 ⊘ 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br><b>87 731 620</b> 0,50 / <b>87 731 630</b> 0,75 / <b>87 731 600</b> STD / <b>87 731 640</b> 1,00                 |   |  |   |                      |    |            |            |        |      |  |  |  |  |  |  |  |

cont...

B

|           |  |   |   |                |  |
|-----------|--|---|---|----------------|--|
|           | 1125                                     | EX; 38 x 8 x 107.2 x A/S - Cr - 45° - VS - 22 - III   |   | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | 1142                                     | IN; 46 x 8 x 106.7 x S - Cr - 45° - 22 - III  |   | <b>81-1162</b> | IN/EX; 14.005/ x 8 x 50 B1                                 |
|           |  |   |   | <b>81-1163</b> | IN/EX; 14.105/ x 8 x 50 B1                                 |
|           |  |   |   | <b>81-1164</b> | IN/EX; 14.205/ x 8 x 50 B1                                 |
|           | 50 006 234                               | CAM, chilled cast iron  |   |                |  |
|           | 7.21440.51.0                             | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |                |  |
|           | 7.21197.60.0                             | fuel pressure regulator; hydraulic  |   |                |  |
| <b>28</b> |  | <b>89</b>   |   |                |  |
|           | M30 B32                                  | 10.1975 → 08.1986   | B | 6              | 3210 cm <sup>3</sup> 2V 130-152 kW 177-207 PS 9-10 - 86    |
|           | 2500-3.3 (E3), 5 (E28), 6 (E24), 7 (E23) |   |   |                |  |
|           | 80 00024 1 1 000                         | ∅89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SSF 4]<br><b>80 00024 1 1 050</b> 89.50  |   |                |  |
|           | 80 00024 1 2 000                         | ∅89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 4]<br><b>80 00024 1 2 025</b> 89.25   |   |                |  |
|           | 87 434 610                               | [Set] HL 0,25 ∅ 59.740 / 65.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 ∅ 59.740 / 65.000 / 30.140 / 2.615 St/B/G<br><b>87 434 620</b> 0,50 / <b>87 434 600</b> STD, with slot |   |                |  |
|           | 87 731 610                               | [Set] PL 0,25 ∅ 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br><b>87 731 620</b> 0,50 / <b>87 731 630</b> 0,75 / <b>87 731 600</b> STD / <b>87 731 640</b> 1,00                 |   |                |  |
|           | 1125                                     | EX; 38 x 8 x 107.2 x A/S - Cr - 45° - VS - 22 - III   |   | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | 1142                                     | IN; 46 x 8 x 106.7 x S - Cr - 45° - 22 - III  |   | <b>81-1162</b> | IN/EX; 14.005/ x 8 x 50 B1                                 |
|           |  |   |   | <b>81-1163</b> | IN/EX; 14.105/ x 8 x 50 B1                                 |
|           |  |   |   | <b>81-1164</b> | IN/EX; 14.205/ x 8 x 50 B1                                 |
|           | 50 006 234                               | CAM, chilled cast iron  |   |                |  |
|           | 7.21287.53.0                             | fuel pump; in-line; electrical  |   |                |  |
|           | 7.21440.51.0                             | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |                |  |
|           | 7.21197.60.0                             | fuel pressure regulator; hydraulic  |   |                |  |
|           | 7.21197.62.0                             | fuel pressure regulator; hydraulic  |   |                |  |
| <b>29</b> |  | <b>89</b>   |   |                |  |
|           | M30 B32 (315/1A)                         | 01.1974 → 1985  | B | 6              | 3153 cm <sup>3</sup> 2V 152 kW 206 PS 9,5 - 86             |
|           | 2.5-3.2 Coupe (E9), 6 (E24)              |   |   |                |  |
|           | 80 00024 1 1 000                         | ∅89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SSF 4]<br><b>80 00024 1 1 050</b> 89.50  |   |                |  |
|           | 80 00024 1 2 000                         | ∅89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 4]<br><b>80 00024 1 2 025</b> 89.25   |   |                |  |
|           | 87 434 610                               | [Set] HL 0,25 ∅ 59.740 / 65.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 ∅ 59.740 / 65.000 / 30.140 / 2.615 St/B/G<br><b>87 434 620</b> 0,50 / <b>87 434 600</b> STD, with slot |   |                |  |
|           | 87 731 610                               | [Set] PL 0,25 ∅ 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br><b>87 731 620</b> 0,50 / <b>87 731 630</b> 0,75 / <b>87 731 600</b> STD / <b>87 731 640</b> 1,00                 |   |                |  |
|           | 1125                                     | EX; 38 x 8 x 107.2 x A/S - Cr - 45° - VS - 22 - III   |   | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | 1142                                     | IN; 46 x 8 x 106.7 x S - Cr - 45° - 22 - III  |   | <b>81-1162</b> | IN/EX; 14.005/ x 8 x 50 B1                                 |
|           |  |   |   | <b>81-1163</b> | IN/EX; 14.105/ x 8 x 50 B1                                 |
|           |  |   |   | <b>81-1164</b> | IN/EX; 14.205/ x 8 x 50 B1                                 |
|           | 50 006 234                               | CAM, chilled cast iron  |   |                |  |

|           |  |  |   |   |   |                      |    |            |            |        |   |      |
|-----------|--|--|---|---|---|----------------------|----|------------|------------|--------|---|------|
| <b>30</b> |  | <b>89</b>  |   |   |   |                      |    |            |            |        |   |      |
|           | M30 B32 (326TA)                                  | 04.1980 → 04.1983  | B | A | 6 | 3210 cm <sup>3</sup> | 2V | 185 kW     | 252 PS     | ⊗7-8   | - | 86   |
|           | 7 (E23)  |  |   |   |   |                      |    |            |            |        |   |      |
|           | 87 434 610                                       | [Set] HL 0,25 Ø 59.740 / 65.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 30.140 / 2.615 St/B/G<br>87 434 620 0,50 / 87 434 600 STD, with slot        |   |   |   |                      |    |            |            |        |   |      |
|           | 87 731 610                                       | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br>87 731 620 0,50 / 87 731 630 0,75 / 87 731 600 STD / 87 731 640 1,00                                      |   |   |   |                      |    |            |            |        |   |      |
| <b>31</b> |  | <b>89</b>  |   |   |   |                      |    |            |            |        |   |      |
|           | M30 B32 (330EL)                                  | 10.1975 → 04.1977  | B |   | 6 | 3210 cm <sup>3</sup> | 2V | 130-152 kW | 197-207 PS | ⊗9-10  | - | 86   |
|           | M30 B33 (35/40 INAT)                             | 01.1974 → 09.1976  | B |   | 6 | 3295 cm <sup>3</sup> | 2V | 140 kW     | 190 PS     | ⊗9     | - | 88.3 |
|           | 2500-3.3 (E3)                                    |  |   |   |   |                      |    |            |            |        |   |      |
|           | 87 434 610                                       | [Set] HL 0,25 Ø 59.740 / 65.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 30.140 / 2.615 St/B/G<br>87 434 620 0,50 / 87 434 600 STD, with slot        |   |   |   |                      |    |            |            |        |   |      |
|           | 87 731 610                                       | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br>87 731 620 0,50 / 87 731 630 0,75 / 87 731 600 STD / 87 731 640 1,00                                      |   |   |   |                      |    |            |            |        |   |      |
|           | 7.21440.51.0                                     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |   |                      |    |            |            |        |   |      |
| <b>32</b> |  | <b>89</b>  |   |   |   |                      |    |            |            |        |   |      |
|           | M 15   | 07.1971 → 07.1975  | B |   | 4 | 1990 cm <sup>3</sup> | 2V | 96 kW      | 130 PS     | ⊗9,5:1 | - | 80   |
|           | 1502-2002 (E10)                                  |  |   |   |   |                      |    |            |            |        |   |      |
|           | 87 800 611                                       | [Set] HL 0,25 Ø 54.740 / 60.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 54.740 / 60.000 / 30.140 / 2.615 St/B/G<br>87 800 621 0,50 / 87 800 631 0,75 / 87 800 601 STD |   |   |   |                      |    |            |            |        |   |      |
|           | 87 801 610                                       | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br>87 801 620 0,50 / 87 801 630 0,75 / 87 801 600 STD / 87 801 640 1,00                                      |   |   |   |                      |    |            |            |        |   |      |
|           | 7.20235.02.0                                     | non-return valve   |   |   |   |                      |    |            |            |        |   |      |
| <b>33</b> |  | <b>89</b>  |   |   |   |                      |    |            |            |        |   |      |
|           | M10 B18 LU                                       | 01.1981 → 10.1983  | B |   | 4 | 1767 cm <sup>3</sup> | 2V | 75 kW      | 102 PS     | ⊗9,3:1 | - | 71   |
|           | 3 (E21)  |  |   |   |   |                      |    |            |            |        |   |      |
|           | 80 00024 1 1 000                                 | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SSF 4]<br>80 00024 1 1 050 89.50  |   |   |   |                      |    |            |            |        |   |      |
|           | 80 00024 1 2 000                                 | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 4]<br>80 00024 1 2 025 89.25   |   |   |   |                      |    |            |            |        |   |      |
|           | 87 800 611                                       | [Set] HL 0,25 Ø 54.740 / 60.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 54.740 / 60.000 / 30.140 / 2.615 St/B/G<br>87 800 621 0,50 / 87 800 631 0,75 / 87 800 601 STD |   |   |   |                      |    |            |            |        |   |      |
|           | 87 801 610                                       | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br>87 801 620 0,50 / 87 801 630 0,75 / 87 801 600 STD / 87 801 640 1,00                                      |   |   |   |                      |    |            |            |        |   |      |
| <b>34</b> |  | <b>89</b>  |   |   |   |                      |    |            |            |        |   |      |
|           | M10 B18 LU                                       | 10.1983 → 1986   | B |   | 4 | 1767 cm <sup>3</sup> | 2V | 75 kW      | 102 PS     | ⊗9:1   | - | 71   |
|           | 3 (E30)  |  |   |   |   |                      |    |            |            |        |   |      |
|           | 80 00024 1 1 000                                 | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SSF 4]<br>80 00024 1 1 050 89.50  |   |   |   |                      |    |            |            |        |   |      |
|           | 80 00024 1 2 000                                 | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 4]<br>80 00024 1 2 025 89.25   |   |   |   |                      |    |            |            |        |   |      |
|           | 87 800 611                                       | [Set] HL 0,25 Ø 54.740 / 60.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 54.740 / 60.000 / 30.140 / 2.615 St/B/G<br>87 800 621 0,50 / 87 800 631 0,75 / 87 800 601 STD |   |   |   |                      |    |            |            |        |   |      |
|           | 87 801 610                                       | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br>87 801 620 0,50 / 87 801 630 0,75 / 87 801 600 STD / 87 801 640 1,00                                      |   |   |   |                      |    |            |            |        |   |      |
|           | 50 005 018                                       | mechanical; metal  |   |   |   |                      |    |            |            |        |   |      |
|           | 50 005 510                                       | mechanical; metal  |   |   |   |                      |    |            |            |        |   |      |
| <b>35</b> |  | <b>89</b>  |   |   |   |                      |    |            |            |        |   |      |
|           | M30 B30 V  | 05.1971 → 08.1979  | B |   | 6 | 2986 cm <sup>3</sup> | 2V | 132-136 kW | 180-185 PS | ⊗9:1   | - | 80   |
|           | 2000 - 3.0 (E9), 2500-3.3 (E3), 6 (E24), 7 (E23) |  |   |   |   |                      |    |            |            |        |   |      |
|           | 87 434 610                                       | [Set] HL 0,25 Ø 59.740 / 65.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 30.140 / 2.615 St/B/G<br>87 434 620 0,50 / 87 434 600 STD, with slot        |   |   |   |                      |    |            |            |        |   |      |
|           | 87 731 610                                       | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G<br>87 731 620 0,50 / 87 731 630 0,75 / 87 731 600 STD / 87 731 640 1,00                                      |   |   |   |                      |    |            |            |        |   |      |

cont...

B

|  |              |  |  |                |   |
|--|--------------|--|--|----------------|---|
|  | 1125         | EX; 38 x 8 x 107.2 x A/S - Cr - 45° - VS - 22 - III  |  | <b>MK-8H</b>   | valve cottoer; number of notches: 3; valve stem diameter: 8 |
|  | 1142         | IN; 46 x 8 x 106.7 x S - Cr - 45° - 22 - III   |  | <b>81-1162</b> | IN/EX; 14.005/ x 8 x 50 B1                                  |
|  |              |  |  | <b>81-1163</b> | IN/EX; 14.105/ x 8 x 50 B1                                  |
|  |              |  |  | <b>81-1164</b> | IN/EX; 14.205/ x 8 x 50 B1                                  |
|  | 50 006 234   | CAM, chilled cast iron   |  |                |   |
|  | 7.21440.51.0 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |                |   |
|  | 7.02242.19.0 | fuel pump; mechanical  |  |                |   |

|           |                        |                |   |   |                      |    |            |            |              |
|-----------|------------------------|----------------|---|---|----------------------|----|------------|------------|--------------|
| <b>36</b> |                        | <b>89</b>      |   |   |                      |    |            |            |              |
|           | M30 B32 LU             | 01.1977 → 1983 | B | 6 | 3210 cm <sup>3</sup> | 2V | 130-132 kW | 176-179 PS | 8/8,4:1 - 86 |
|           | 2500-3.3 (E3), 7 (E23) |                |   |   |                      |    |            |            |              |

|  |                  |  |  |  |  |  |  |  |  |
|--|------------------|--|--|--|--|--|--|--|--|
|  | 80 00024 1 1 000 | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SSF 4]    |  |  |  |  |  |  |  |
|  | 80 00024 1 1 050 | 89.50  |  |  |  |  |  |  |  |
|  | 80 00024 1 2 000 | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 4] |  |  |  |  |  |  |  |
|  | 80 00024 1 2 025 | 89.25  |  |  |  |  |  |  |  |

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|--|--|--|--|--|--|--|--|--|--|
|  | 87 434 610   | [Set] HL 0,25 Ø 59.740 / 65.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 30.140 / 2.615 St/B/G |  |  |  |  |  |  |  |
|  | 87 434 620 0,50 / 87 434 600 STD, with slot                          |  |  |  |  |  |  |  |  |
|  | 87 731 610   | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G  |  |  |  |  |  |  |  |
|  | 87 731 620 0,50 / 87 731 630 0,75 / 87 731 600 STD / 87 731 640 1,00 |  |  |  |  |  |  |  |  |

|  |      |   |  |                |   |
|--|------|---|--|----------------|---|
|  | 1125 | EX; 38 x 8 x 107.2 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cottoer; number of notches: 3; valve stem diameter: 8 |
|  | 1142 | IN; 46 x 8 x 106.7 x S - Cr - 45° - 22 - III        |  | <b>81-1162</b> | IN/EX; 14.005/ x 8 x 50 B1                                  |
|  |      |   |  | <b>81-1163</b> | IN/EX; 14.105/ x 8 x 50 B1                                  |
|  |      |   |  | <b>81-1164</b> | IN/EX; 14.205/ x 8 x 50 B1                                  |

|  |              |                                    |  |  |  |  |  |  |  |
|--|--------------|------------------------------------|--|--|--|--|--|--|--|
|  | 50 006 234   | CAM, chilled cast iron             |  |  |  |  |  |  |  |
|  | 7.21197.62.0 | fuel pressure regulator; hydraulic |  |  |  |  |  |  |  |

|           |                           |                   |   |   |                      |    |        |        |              |
|-----------|---------------------------|-------------------|---|---|----------------------|----|--------|--------|--------------|
| <b>37</b> |                           | <b>89</b>         |   |   |                      |    |        |        |              |
|           | M30 B32 M.U               | 09.1981 → 08.1984 | B | 6 | 3210 cm <sup>3</sup> | 2V | 135 kW | 184 PS | 8/8,4:1 - 86 |
|           | 5 (E28), 6 (E24), 7 (E23) |                   |   |   |                      |    |        |        |              |

|  |  |  |  |  |  |  |  |  |  |
|--|--|--|--|--|--|--|--|--|--|
|  | 87 434 610   | [Set] HL 0,25 Ø 59.740 / 65.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 30.140 / 2.615 St/B/G |  |  |  |  |  |  |  |
|  | 87 434 620 0,50 / 87 434 600 STD, with slot                          |  |  |  |  |  |  |  |  |
|  | 87 731 610   | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G  |  |  |  |  |  |  |  |
|  | 87 731 620 0,50 / 87 731 630 0,75 / 87 731 600 STD / 87 731 640 1,00 |  |  |  |  |  |  |  |  |

|  |              |                                    |  |  |  |  |  |  |  |
|--|--------------|------------------------------------|--|--|--|--|--|--|--|
|  | 7.21197.62.0 | fuel pressure regulator; hydraulic |  |  |  |  |  |  |  |
|--|--------------|------------------------------------|--|--|--|--|--|--|--|

|           |                 |                   |   |   |                      |    |            |            |      |
|-----------|-----------------|-------------------|---|---|----------------------|----|------------|------------|------|
| <b>38</b> |                 | <b>92</b>         |   |   |                      |    |            |            |      |
|           | M30 B34 (346KA) | 12.1977 → 04.1989 | B | 6 | 3430 cm <sup>3</sup> | 2V | 136-141 kW | 185-192 PS | - 86 |
|           | M30 B34 (346KB) | 12.1977 → 04.1989 | B | 6 | 3430 cm <sup>3</sup> | 2V | 136-160 kW | 185-218 PS | - 86 |
|           | 6 (E24)         |                   |   |   |                      |    |            |            |      |

|  |              |                                    |  |  |  |  |  |  |  |
|--|--------------|------------------------------------|--|--|--|--|--|--|--|
|  | 7.21197.60.0 | fuel pressure regulator; hydraulic |  |  |  |  |  |  |  |
|--|--------------|------------------------------------|--|--|--|--|--|--|--|

|           |                      |                   |   |   |                      |    |        |        |         |
|-----------|----------------------|-------------------|---|---|----------------------|----|--------|--------|---------|
| <b>39</b> |                      | <b>92</b>         |   |   |                      |    |        |        |         |
|           | M30 B35 (Motronic,10 | 05.1982 → 06.1987 | B | 6 | 3430 cm <sup>3</sup> | 2V | 160 kW | 218 PS | 10 - 86 |
|           | 6 (E24)              |                   |   |   |                      |    |        |        |         |

|  |  |  |  |  |  |  |  |  |  |
|--|--|--|--|--|--|--|--|--|--|
|  | 80 00025 1 1 000   | Ø92; STD; set: 1; [R G6 IF CR 1.5] [NM 2] [SLF ST CR 3.5]  |  |  |  |  |  |  |  |
|  | 87 434 610   | [Set] HL 0,25 Ø 59.740 / 65.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 30.140 / 2.615 St/B/G |  |  |  |  |  |  |  |
|  | 87 434 620 0,50 / 87 434 600 STD, with slot                          |  |  |  |  |  |  |  |  |
|  | 87 731 610   | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G  |  |  |  |  |  |  |  |
|  | 87 731 620 0,50 / 87 731 630 0,75 / 87 731 600 STD / 87 731 640 1,00 |  |  |  |  |  |  |  |  |

|  |       |   |  |                |   |
|--|-------|---|--|----------------|---|
|  | 1125  | EX; 38 x 8 x 107.2 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cottoer; number of notches: 3; valve stem diameter: 8 |
|  | 11102 | IN; 47 x 8 x 106.7 x S - Cr - 45° - 22 - III        |  | <b>81-1162</b> | IN/EX; 14.005/ x 8 x 50 B1                                  |
|  |       |   |  | <b>81-1163</b> | IN/EX; 14.105/ x 8 x 50 B1                                  |

cont...



**B**

|           |   |  |   |
|-----------|---|--|---|
|           |   | <b>81-1164</b>   | IN/EX; 14.205/ x 8 x 50 B1  |
|           | <b>50 006 234</b>                                     | CAM, chilled cast iron   |   |
|           | <b>7.21287.53.0</b>                                   | fuel pump; in-line; electrical   |   |
|           | <b>7.21197.62.0</b>                                   | fuel pressure regulator; hydraulic   |   |
| <b>40</b> |   | <b>92</b>  |   |
|           | <b>M30 B35 (Motronic,9.</b>                           | 07.1986 → 01.1989  | B 6 3430 cm <sup>3</sup> 2V 162 kW 220 PS ⌀9,2 - 86                     |
|           | <b>7 (E32)</b>  |  |   |
|           | <b>80 00025 1 1 000</b>                               | Ø92; STD; set: 1; [R G6 IF CR 1.5] [NM 2] [SLF ST CR 3.5]  |   |
|           | <b>87 434 610</b>                                     | [Set] HL 0,25 Ø 59.740 / 65.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 30.140 / 2.615 St/B/G |   |
|           | <b>87 434 620 0,50 / 87 434 600</b>                   | STD, with slot   |   |
|           | <b>87 731 610</b>                                     | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G  |   |
|           | <b>87 731 620 0,50 / 87 731 630 0,75 / 87 731 600</b> | STD / <b>87 731 640 1,00</b>   |   |
|           | <b>1125</b>   | EX; 38 x 8 x 107.2 x A/S - Cr - 45° - VS - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | <b>11102</b>  | IN; 47 x 8 x 106.7 x S - Cr - 45° - 22 - III   | <b>81-1162</b> IN/EX; 14.005/ x 8 x 50 B1                               |
|           |   |  | <b>81-1163</b> IN/EX; 14.105/ x 8 x 50 B1                               |
|           |   |  | <b>81-1164</b> IN/EX; 14.205/ x 8 x 50 B1                               |
|           | <b>50 006 234</b>                                     | CAM, chilled cast iron   |   |
| <b>41</b> |   | <b>93.4</b>  |   |
|           | <b>M30 B35 (L-Jetronic,</b>                           | 10.1982 → 04.1982  | B 6 3453 cm <sup>3</sup> 2V 160 kW 218 PS ⌀10 - 84                      |
|           | <b>6 (E24)</b>  |  |   |
|           | <b>87 434 610</b>                                     | [Set] HL 0,25 Ø 59.740 / 65.000 / 24.000 / 2.615 St/B/G; PASS-L 0,25 Ø 59.740 / 65.000 / 30.140 / 2.615 St/B/G |   |
|           | <b>87 434 620 0,50 / 87 434 600</b>                   | STD, with slot   |   |
|           | <b>87 731 610</b>                                     | [Set] PL 0,25 Ø 47.741 / 52.000 / 20.000 / 2.118 St/B/G  |   |
|           | <b>87 731 620 0,50 / 87 731 630 0,75 / 87 731 600</b> | STD / <b>87 731 640 1,00</b>   |   |
|           | <b>1125</b>   | EX; 38 x 8 x 107.2 x A/S - Cr - 45° - VS - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | <b>1142</b>   | IN; 46 x 8 x 106.7 x S - Cr - 45° - 22 - III   | <b>81-1162</b> IN/EX; 14.005/ x 8 x 50 B1                               |
|           |   |  | <b>81-1163</b> IN/EX; 14.105/ x 8 x 50 B1                               |
|           |   |  | <b>81-1164</b> IN/EX; 14.205/ x 8 x 50 B1                               |
|           | <b>7.21287.53.0</b>                                   | fuel pump; in-line; electrical   |   |
|           | <b>7.21197.62.0</b>                                   | fuel pressure regulator; hydraulic   |   |
| <b>42</b> |   | <b>93.4</b>  |   |
|           | <b>S14 B23 (234EA)</b>                                | 01.1986 → 12.1990  | B 4 2302 cm <sup>3</sup> 4V 143-162 kW 195-220 PS ⌀9,6-11 - 84          |
|           | <b>S14 B23 (234S2)</b>                                | 01.1986 → 12.1990  | B 4 2303 cm <sup>3</sup> 4V 143-162 kW 195-220 PS ⌀9,6-11 - 84          |
|           | <b>3 (E30), 3 Convertible (E30)</b>                   |  |   |
|           | <b>11214</b>  | EX; 32 x 7 x 123.8 x I/S - Cr - 45° - VS - 22 - III  | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|           | <b>11211</b>  | IN; 37 x 7 x 121.4 x RA/S - Cr - 45° - VS - 22 - III   |   |
|           | <b>7.21287.53.0</b>                                   | fuel pump; in-line; electrical   |   |
|           | <b>7.21197.60.0</b>                                   | fuel pressure regulator; hydraulic   |   |
| <b>43</b> |   | <b>93.4</b>  |   |
|           | <b>S38 B35 (356ED)</b>                                | 08.1985 → 02.1989  | B 6 3453 cm <sup>3</sup> 4V 191-211 kW 260-287 PS ⌀10,5 - 84            |
|           | <b>5 (E28), 6 (E24)</b>                               |  |   |
|           | <b>7.21287.53.0</b>                                   | fuel pump; in-line; electrical   |   |

cont...












**7.21197.60.0**

fuel pressure regulator; hydraulic

**B**

# CHEVROLET

|  |    |      |  |  |  |  |  |  |  |  |
|---|----|------|---|---|---|---|---|---|---|---|
|   |    | Cyl. | mm  | cm <sup>3</sup>   |   | Comp. Ratio   | ε   | kW  | PS  | Pos   |
| 16S   | B  | 4    | 80 x 79,5   | 1598  | 2   | 9,2   |   | 53-55   | 72-75   | 1   |
| 20 E  | AB | 4    | 95 x 69,8   | 1979  | 2   | 9,4:1   |   | 73-85   | 99-116  | 4   |
| LB5(110CUL4)  | AB | 4    | 84,8 x 79,5   | 1796  | 2   |   |   | 70-78   | 95-106  | 2   |
| LN4(110CUL4)  |    | 4    | 84,8 x 79,5   | 1796  | 2   |   |   | 70-72   | 95-98   | 2   |
| LP8(110CUL4)  |    | 4    | 84,8 x 79,5   | 1796  | 2   |   |   | 61-70   | 83-95   | 2   |
| LR2   | B  | 6    | 89 x 76,1   | 2838  | 2   | 8,9   |   | 82-93   | 112-126   | 3   |
| LV5(110CUL4)  |    | 4    | 84,8 x 79,5   | 1796  | 2   |   |   | 70-71   | 95-97   | 2   |

**C**

# CHEVROLET

|                                |                                |                   | Pos          |    |   |  | Pos |  |
|--------------------------------|--------------------------------|-------------------|--------------|----|---|--|-----|--|
| <b>C</b>                       | <b>BLAZER S10</b>              |                   |              |    |   |  |     |  |
|                                | 2.8                            | 09.1982 → 09.1985 | LR2          | B  | 3 |  |     |  |
|                                | 2.8                            | 09.1984 → 12.1985 | LR2          | B  | 3 |  |     |  |
|                                | 2.8 AWD                        | 10.1982 → 12.1989 | LR2          | B  | 3 |  |     |  |
|                                | 2.8 AWD                        | 09.1984 → 12.1985 | LR2          | B  | 3 |  |     |  |
|                                | <b>MONZA</b>                   |                   |              |    |   |  |     |  |
|                                | 1.6                            | 04.1983 → 12.1986 | 16S          | B  | 1 |  |     |  |
|                                | 1.8                            | 04.1983 → 12.1984 | LP8(110CUL4) |    | 2 |  |     |  |
|                                | 1.8                            | 01.1985 → 12.1985 | LP8(110CUL4) |    | 2 |  |     |  |
|                                | 1.8                            | 01.1986 → 12.1986 | LP8(110CUL4) |    | 2 |  |     |  |
|                                | <b>MONZA Hatchback</b>         |                   |              |    |   |  |     |  |
|                                | 1.6                            | 01.1982 → 12.1986 | 16S          | B  | 1 |  |     |  |
|                                | 1.8                            | 10.1982 → 12.1984 | LP8(110CUL4) |    | 2 |  |     |  |
|                                | 1.8                            | 01.1985 → 12.1985 | LP8(110CUL4) |    | 2 |  |     |  |
|                                | 1.8                            | 01.1986 → 12.1986 | LP8(110CUL4) |    | 2 |  |     |  |
|                                | 1.8                            | 01.1987 → 12.1988 | LN4(110CUL4) |    | 2 |  |     |  |
|                                | 1.8                            | 01.1987 → 12.1988 | LP8(110CUL4) |    | 2 |  |     |  |
|                                | 1.8 Álcool                     | 01.1984 → 12.1988 | LV5(110CUL4) |    | 2 |  |     |  |
|                                | 1.8 Álcool S/R                 | 09.1985 → 12.1988 | LB5(110CUL4) | AB | 2 |  |     |  |
|                                | 2.0 Álcool                     | 01.1987 → 12.1988 | 20 E         | AB | 4 |  |     |  |
|                                | <b>S10 Extended Cab Pickup</b> |                   |              |    |   |  |     |  |
|                                | 2.8                            | 09.1981 → 12.1982 | LR2          | B  | 3 |  |     |  |
|                                | 2.8                            | 09.1984 → 12.1985 | LR2          | B  | 3 |  |     |  |
|                                | 2.8 4WD                        | 09.1984 → 12.1985 | LR2          | B  | 3 |  |     |  |
|                                | <b>S10 Pick Up</b>             |                   |              |    |   |  |     |  |
| 2.8                            | 09.1982 → 09.1985              | LR2               | B            | 3  |   |  |     |  |
| 2.8 AWD                        | 09.1982 → 09.1985              | LR2               | B            | 3  |   |  |     |  |
| <b>S10 Standard Cab Pickup</b> |                                |                   |              |    |   |  |     |  |
| 2.8                            | 09.1981 → 12.1984              | LR2               | B            | 3  |   |  |     |  |
| 2.8                            | 09.1984 → 12.1985              | LR2               | B            | 3  |   |  |     |  |
| 2.8 4WD                        | 09.1982 → 12.1984              | LR2               | B            | 3  |   |  |     |  |
| 2.8 4WD                        | 09.1984 → 12.1985              | LR2               | B            | 3  |   |  |     |  |

## 1 80

|  |                               |  |   |   |                      |    |          |          |      |        |
|--|-------------------------------|--|---|---|----------------------|----|----------|----------|------|--------|
|  | 16S                           | 01.1982 → 12.1986  | B | 4 | 1598 cm <sup>3</sup> | 2V | 53-55 kW | 72-75 PS | ϕ9,2 | - 79.5 |
|  | <b>MONZA, MONZA Hatchback</b> |  |   |   |                      |    |          |          |      |        |
|  | 80 00209 1 0 000              | Ø80; 5.00; set: 1; [R G6 CR 1.5] [M G3 IFU 1.75] [SLF ST CR 4]<br>80 00209 1 0 050 80.50 |   |   |                      |    |          |          |      |        |
|  | 87 758 610                    | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br>87 758 600 STD                  |   |   |                      |    |          |          |      |        |
|  | 50 006 262                    | CAM, chilled cast iron   |   |   |                      |    |          |          |      |        |
|  | 50 006 457                    | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |   |                      |    |          |          |      |        |
|  | 50 006 406                    |  |   |   |                      |    |          |          |      |        |
|  | 50 006 487                    |  |   |   |                      |    |          |          |      |        |

## 2 84.8

|  |                               |  |    |   |                      |    |          |           |  |        |
|--|-------------------------------|--|----|---|----------------------|----|----------|-----------|--|--------|
|  | LB5(110CUL4)                  | 09.1985 → 12.1988  | AB | 4 | 1796 cm <sup>3</sup> | 2V | 70-78 kW | 95-106 PS |  | - 79.5 |
|  | LN4(110CUL4)                  | 01.1987 → 12.1988  |    | 4 | 1796 cm <sup>3</sup> | 2V | 70-72 kW | 95-98 PS  |  | - 79.5 |
|  | LP8(110CUL4)                  | 10.1982 → 12.1988  |    | 4 | 1796 cm <sup>3</sup> | 2V | 61-70 kW | 83-95 PS  |  | - 79.5 |
|  | LV5(110CUL4)                  | 01.1984 → 12.1988  |    | 4 | 1796 cm <sup>3</sup> | 2V | 70-71 kW | 95-97 PS  |  | - 79.5 |
|  | <b>MONZA, MONZA Hatchback</b> |  |    |   |                      |    |          |           |  |        |
|  | 80 00211 1 0 000              | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br>80 00211 1 0 050 85.30   |    |   |                      |    |          |           |  |        |
|  | 87 393 610                    | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD |    |   |                      |    |          |           |  |        |

## 3 89

|  |  |   |   |   |                      |              |  |            |      |        |
|--|--|---|---|---|----------------------|--------------|--|------------|------|--------|
|  | LR2  | 09.1981 → 12.1989   | B | 6 | 2838 cm <sup>3</sup> | 2V           | 82-93 kW   | 112-126 PS | ϕ8,9 | - 76.1 |
|  | <b>BLAZER S10, S10 Extended Cab Pickup, S10 Pick Up, S10 Standard Cab Pickup</b> |   |   |   |                      |              |  |            |      |        |
|  | 87 372 620   | [Set] HL 0,50 Ø 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove, <b>2.8 AWD</b> : →12.1988 |   |   |                      |              |  |            |      |        |
|  | 87 373 600   | [Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A  |   |   |                      |              |  |            |      |        |
|  | 18392  | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III  |   |   |                      | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |            |      |        |
|  | 81-18104   | IN/EX; 13.57/ x 8 x 67.9 G1   |   |   |                      |              |  |            |      |        |
|  | 50 006 261   | CAM, chilled cast iron  |   |   |                      |              |  |            |      |        |
|  | 50 006 477   | hydraulic; Outer Ø: 22.2; length: 49.5  |   |   |                      |              |  |            |      |        |

## 4 95

|  |                        |   |    |   |                      |    |          |           |        |        |
|--|------------------------|---|----|---|----------------------|----|----------|-----------|--------|--------|
|  | 20 E                   | 01.1987 → 12.1988   | AB | 4 | 1979 cm <sup>3</sup> | 2V | 73-85 kW | 99-116 PS | ϕ9,4:1 | - 69.8 |
|  | <b>MONZA Hatchback</b> |   |    |   |                      |    |          |           |        |        |
|  | 87 758 610             | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br>87 758 600 STD |    |   |                      |    |          |           |        |        |
|  | KK-7H                  | valve cotter; number of notches: 1; valve stem diameter: 7              |    |   |                      |    |          |           |        |        |

|              |       | Cyl. |             | mm   | cm <sup>3</sup> |        | Comp. | kW      | PS | Pos |
|--------------|-------|------|-------------|------|-----------------|--------|-------|---------|----|-----|
|              |       |      |             |      |                 |        | Ratio |         |    |     |
| 108C         | B     | 4    | 70 x 62     | 954  | 2               | 9,3    | 30-33 | 41-45   | 2  |     |
| 109/5        | B     | 4    | 72 x 69     | 1124 | 2               | 9,7:1  | 37-42 | 50-57   | 5  |     |
| 109/5E       | B     | 4    | 72 x 69     | 1124 | 2               | 9,7    | 33-37 | 45-50   | 6  |     |
| 109/5F       | B     | 4    | 72 x 69     | 1124 | 2               | 9,7    | 33-37 | 45-50   | 6  |     |
| 109K         | B     | 4    | 72 x 69     | 1124 | 2               | 9,7    | 34-36 | 48-50   | 6  |     |
| 150A         | B     | 4    | 75 x 77     | 1360 | 2               | 9,3    | 45    | 61      | 11 |     |
| 150B (XY8)   | B     | 4    | 75 x 77     | 1360 | 2               | 9,3    | 55-59 | 75-80   | 12 |     |
| 150C         | B     | 4    | 75 x 77     | 1360 | 2               | 9,3    | 52-53 | 71-72   | 11 |     |
| 159A         | B     | 4    | 83 x 88     | 1905 | 2               | 9,3    | 75-77 | 102-105 | 17 |     |
| 171A         | B     | 4    | 83 x 73     | 1580 | 2               | 9,5    | 66-67 | 90-92   | 18 |     |
| 171B         | B     | 4    | 83 x 73     | 1580 | 2               | 9,5    | 66-70 | 90-95   | 19 |     |
| 171C         | B     | 4    | 83 x 73     | 1580 | 2               | 9,5    | 66-68 | 90-92   | 20 |     |
| 180A (XU5J)  | B     | 4    | 83 x 73     | 1580 | 2               | 9,8    | 76    | 103     | 21 |     |
| 829 A5       | B     | 4    | 88 x 82     | 1995 | 2               | 9,2    | 75-78 | 102-106 | 25 |     |
| A06/635      | B     | 2    | 74 x 70     | 602  | 2               | 8,5    | 20-21 | 28-29   | 8  |     |
| A06/664      | B     | 2    | 74 x 70     | 602  | 2               | 8,5    | 20-21 | 27-29   | 8  |     |
| A79/1 (AYA2) | B     | 2    | 68,5 x 59   | 435  | 2               | 8,5    | 17    | 23      | 1  |     |
| B22615       | D     | 4    | 90 x 85,5   | 2175 | 2               | 22,5   | 45-46 | 61-63   | 26 |     |
| C3A          | B     | 4    | 70 x 62     | 954  | 2               | 8,2:1  | 30-33 | 42-45   | 3  |     |
| D2A (XU92C)  | B     | 4    | 83 x 88     | 1905 | 2               | 9,3    | 75-77 | 102-105 | 22 |     |
| D2C (XU92C)  | B     | 4    | 83 x 88     | 1905 | 2               | 8,4    | 70    | 95      | 23 |     |
| D6C (XU9J4)  | B     | 4    | 83 x 88     | 1905 | 4               | 9,7    | 116   | 158     | 24 |     |
| G10          | B     | 4    | 74 x 59     | 1015 | 2               | 9,1    | 40    | 54      | 9  |     |
| G10/612      | B     | 4    | 74 x 59     | 1015 | 2               | 9,1    | 40-41 | 54-56   | 9  |     |
| HAZ (TU1CP)  | B     | 4    | 72 x 69     | 1124 | 2               | 9,2    | 40    | 54      | 7  |     |
| J6T A500     | B     | 4    | 88 x 89     | 2165 | 2               | 9,8    | 83-85 | 113-115 | 25 |     |
| K1F          | B     | 4    | 75 x 77     | 1360 | 2               | 9,3    | 44-49 | 60-67   | 13 |     |
| K1G          | B     | 4    | 75 x 77     | 1360 | 2               | 9,3    | 51-52 | 69-71   | 14 |     |
| K1H (TU3A)   | B     | 4    | 75 x 77     | 1360 | 2               | 9,3    | 47-55 | 64-75   | 15 |     |
| KAY (TU3CP)  | B     | 4    | 75 x 77     | 1360 | 2               | 9,3    | 44    | 60      | 13 |     |
| M22-621      | D     | 4    | 90 x 85,5   | 2175 | 2               | 22,5   | 49    | 66      | 26 |     |
| M23-622      | B     | 4    | 93,5 x 85,5 | 2347 | 2               | 8,75:1 | 92-96 | 128-131 | 30 |     |
| M23-623      | B     | 4    | 93,5 x 85,5 | 2347 | 2               | 8,75:1 | 81-88 | 110-120 | 30 |     |
| M25-629      | D     | 4    | 93 x 92     | 2499 | 2               | 22,25  | 55    | 75      | 27 |     |
| M25-648      | D (A) | 4    | 93 x 92     | 2499 | 2               | 21     | 70    | 95      | 28 |     |
| M25-662      | B (A) | 4    | 93 x 92     | 2500 | 2               | 7,75:1 | 122   | 166     | 29 |     |
| M28 (AM2)    | B     | 2    | 74 x 70     | 602  | 2               | 8,5-9  | 21-24 | 29-33   | 8  |     |
| M28/1 (AK2)  | B     | 2    | 74 x 70     | 602  | 2               | 8,5    | 18-24 | 24-33   | 8  |     |
| M4 (AM)      | B     | 2    | 74 x 70     | 602  | 2               | 8,5    | 18    | 24      | 10 |     |
| M4A          | B     | 4    | 75 x 73,2   | 1294 | 2               | 9,6    | 69-70 | 94-95   | 16 |     |
| XV8          | B     | 4    | 70 x 62     | 954  | 2               | 8,8    | 33    | 45      | 4  |     |

|                        |                   |              | Pos  |                         |                   |             | Pos  |
|------------------------|-------------------|--------------|------|-------------------------|-------------------|-------------|------|
| <b>2 CV</b>            |                   |              |      | 2500 D Turbo            | 08.1985 → 12.1986 | M25-648     | D 28 |
| <b>4</b>               |                   |              |      | <b>DYANE</b>            |                   |             |      |
| 4                      | 01.1970 → 12.1975 | A79/1 (AYA2) | B 1  | 6                       | 05.1972 → 12.1980 | M28/1 (AK2) | B 8  |
| 6                      | 02.1970 → 10.1985 | A06/635      | B 8  | 6                       | 08.1980 → 10.1984 | M28 (AM2)   | B 8  |
| 6                      | 02.1970 → 10.1985 | A06/664      | B 8  | <b>GS</b>               |                   |             |      |
| 6                      | 09.1975 → 06.1981 | M28/1 (AK2)  | B 8  | 1.0                     | 05.1975 → 09.1977 | G10/612     | B 9  |
| 6                      | 08.1979 → 07.1990 | A06/664      | B 8  | <b>GS Break</b>         |                   |             |      |
| <b>AMI</b>             |                   |              |      | 1.0                     | 07.1971 → 09.1977 | G10         | B 9  |
| 10 Super (AM3)         | 03.1973 → 12.1977 | G10          | B 9  | <b>LN</b>               |                   |             |      |
| 6 (AM, AMB)            | 01.1963 → 05.1968 | M4 (AM)      | B 10 | 1.1                     | 07.1982 → 06.1986 | 109/5       | B 5  |
| 6 (AM, AMB)            | 05.1968 → 07.1969 | M28 (AM2)    | B 8  | 1.1                     | 07.1982 → 06.1986 | 109/5E      | B 6  |
| 8 (AM3)                | 07.1969 → 12.1977 | M28 (AM2)    | B 8  | 1.1                     | 07.1982 → 06.1986 | 109/5F      | B 6  |
| <b>AMI Break</b>       |                   |              |      | <b>LNA</b>              |                   |             |      |
| 10 Super (AM3)         | 03.1973 → 12.1977 | G10          | B 9  | 1.0                     | 07.1984 → 10.1986 | 108C        | B 2  |
| 6 (AMB)                | 05.1968 → 07.1969 | M28 (AM2)    | B 8  | 1.1                     | 07.1982 → 04.1985 | 109/5E      | B 6  |
| 8 (AM3)                | 07.1969 → 12.1977 | M28 (AM2)    | B 8  | 1.1                     | 08.1982 → 12.1983 | 109/5E      | B 6  |
| <b>AX (ZA-)</b>        |                   |              |      | <b>VISA</b>             |                   |             |      |
| 1.3 Sport              | 04.1987 → 12.1988 | M4A          | B 16 | 1.0                     | 09.1984 → 06.1988 | XV8         | B 4  |
| 10 E                   | 12.1986 → 12.1988 | C3A          | B 3  | 11 E                    | 09.1978 → 05.1986 | 109/5F      | B 6  |
| 11 Cat (ZA-)           | 09.1988 → 12.1989 | HAZ (TU1CP)  | B 7  | 11 E                    | 09.1978 → 06.1988 | 109K        | B 6  |
| 14                     | 03.1987 → 12.1988 | KAY (TU3CP)  | B 13 | 14 GT                   | 03.1982 → 03.1987 | 150B (XY8)  | B 12 |
| 14                     | 06.1988 → 12.1989 | K1F          | B 13 | 16 GTI                  | 01.1985 → 06.1986 | 180A (XU5J) | B 21 |
| <b>BX (XB-)</b>        |                   |              |      | <b>VISA Convertible</b> |                   |             |      |
| 14                     | 01.1989 → 12.1989 | K1H (TU3A)   | B 15 | 11 RE                   | 03.1983 → 10.1988 | 109/5F      | B 6  |
| 14 E                   | 10.1982 → 06.1988 | 150A         | B 11 |                         |                   |             |      |
| 14 E                   | 04.1983 → 07.1989 | 150C         | B 11 |                         |                   |             |      |
| 14 E                   | 04.1983 → 07.1989 | K1G          | B 14 |                         |                   |             |      |
| 16                     | 10.1982 → 06.1988 | 171A         | B 18 |                         |                   |             |      |
| 16                     | 10.1982 → 06.1988 | 171B         | B 19 |                         |                   |             |      |
| 16                     | 10.1982 → 06.1988 | 171C         | B 20 |                         |                   |             |      |
| 19                     | 07.1986 → 05.1989 | 159A         | B 17 |                         |                   |             |      |
| 19                     | 07.1986 → 05.1989 | D2A (XU92C)  | B 22 |                         |                   |             |      |
| 19                     | 09.1986 → 11.1989 | D2C (XU92C)  | B 23 |                         |                   |             |      |
| 19 GTi 16V             | 09.1987 → 12.1988 | D6C (XU9J4)  | B 24 |                         |                   |             |      |
| <b>BX Break (XB-)</b>  |                   |              |      |                         |                   |             |      |
| 14                     | 01.1989 → 12.1989 | K1H (TU3A)   | B 15 |                         |                   |             |      |
| 16                     | 06.1985 → 06.1988 | 171A         | B 18 |                         |                   |             |      |
| 16                     | 06.1985 → 06.1988 | 171B         | B 19 |                         |                   |             |      |
| 16                     | 06.1985 → 06.1988 | 171C         | B 20 |                         |                   |             |      |
| 19                     | 12.1987 → 12.1989 | D2C (XU92C)  | B 23 |                         |                   |             |      |
| <b>C35 Pickup</b>      |                   |              |      |                         |                   |             |      |
| 2.2 D                  | 11.1973 → 01.1980 | B22615       | D 26 |                         |                   |             |      |
| <b>CX I (MA)</b>       |                   |              |      |                         |                   |             |      |
| 2000                   | 06.1979 → 08.1985 | 829 A5       | B 25 |                         |                   |             |      |
| 2200                   | 06.1981 → 08.1985 | J6T A500     | B 25 |                         |                   |             |      |
| 2200 D                 | 10.1975 → 02.1979 | M22-621      | D 26 |                         |                   |             |      |
| 2400                   | 08.1976 → 06.1980 | M23-623      | B 30 |                         |                   |             |      |
| 2400 GTi               | 06.1977 → 06.1982 | M23-622      | B 30 |                         |                   |             |      |
| 2400 GTi               | 06.1977 → 06.1982 | M23-622      | B 30 |                         |                   |             |      |
| 25 D Turbo             | 04.1983 → 08.1985 | M25-648      | D 28 |                         |                   |             |      |
| 25 GTi Turbo 2         | 06.1984 → 08.1985 | M25-662      | B 29 |                         |                   |             |      |
| 2500 D                 | 02.1978 → 06.1982 | M25-629      | D 27 |                         |                   |             |      |
| <b>CX I Break (MA)</b> |                   |              |      |                         |                   |             |      |
| 2000                   | 06.1979 → 08.1985 | 829 A5       | B 25 |                         |                   |             |      |
| 2200                   | 06.1981 → 08.1985 | J6T A500     | B 25 |                         |                   |             |      |
| 2200 D                 | 08.1976 → 02.1979 | M22-621      | D 26 |                         |                   |             |      |
| 2400                   | 08.1976 → 06.1980 | M23-623      | B 30 |                         |                   |             |      |
| 2400 GTi               | 07.1982 → 06.1983 | M23-622      | B 30 |                         |                   |             |      |
| 2500 D                 | 02.1978 → 08.1985 | M25-629      | D 27 |                         |                   |             |      |
| 2500 D Turbo           | 04.1983 → 08.1985 | M25-648      | D 28 |                         |                   |             |      |
| <b>CX II</b>           |                   |              |      |                         |                   |             |      |
| 22 TRS                 | 07.1985 → 07.1989 | J6T A500     | B 25 |                         |                   |             |      |
| 25 D Turbo             | 08.1985 → 12.1986 | M25-648      | D 28 |                         |                   |             |      |
| <b>CX II Break</b>     |                   |              |      |                         |                   |             |      |
| 20                     | 08.1985 → 08.1986 | 829 A5       | B 25 |                         |                   |             |      |
| 22TRS                  | 07.1985 → 07.1989 | J6T A500     | B 25 |                         |                   |             |      |

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|          |                                 |   |   |   |                      |    |              |  |        |      |
|----------|---------------------------------|---|---|---|----------------------|----|--------------|--|--------|------|
| <b>1</b> |                                 | <b>68.5</b>   |   |   |                      |    |              |  |        |      |
|          | A79/1 (AYA2)                    | 01.1970 → 12.1975   | B | 2 | 435 cm <sup>3</sup>  | 2V | 17 kW        | 23 PS  | ⊘8,5   | - 59 |
|          | 2 CV                            |   |   |   |                      |    |              |  |        |      |
|          | 7.21440.51.0                    | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |    |              |  |        |      |
|          | 7.21752.50.0                    | fuel pump; mechanical   |   |   |                      |    |              |  |        |      |
| <b>2</b> |                                 | <b>70</b>   |   |   |                      |    |              |  |        |      |
|          | 108C                            | 07.1984 → 10.1986   | B | 4 | 954 cm <sup>3</sup>  | 2V | 30-33 kW     | 41-45 PS   | ⊘9,3   | - 62 |
|          | LNA                             |   |   |   |                      |    |              |  |        |      |
|          | 537840                          | IN; 34.7 x 7 x 112.8 x S - - 30° - 1 - III  |   |   |                      |    | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |        |      |
|          | 81-5318                         | IN/EX; 13.06/ x 7 x 47.5 G1   |   |   |                      |    |              |  |        |      |
| <b>3</b> |                                 | <b>70</b>   |   |   |                      |    |              |  |        |      |
|          | C3A                             | 12.1986 → 12.1988   | B | 4 | 954 cm <sup>3</sup>  | 2V | 30-33 kW     | 42-45 PS   | ⊘8,2:1 | - 62 |
|          | AX (ZA- )                       |   |   |   |                      |    |              |  |        |      |
|          | 7.21440.51.0                    | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |    |              |  |        |      |
|          | 7.21760.50.0                    | fuel pump; mechanical   |   |   |                      |    |              |  |        |      |
| <b>4</b> |                                 | <b>70</b>   |   |   |                      |    |              |  |        |      |
|          | XV8                             | 09.1984 → 06.1988   | B | 4 | 954 cm <sup>3</sup>  | 2V | 33 kW        | 45 PS  | ⊘8,8   | - 62 |
|          | VISA                            |   |   |   |                      |    |              |  |        |      |
|          | 77 088 618                      | [Set] PL 0,30 ⊘ 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |   |   |                      |    |              |  |        |      |
|          | 537840                          | IN; 34.7 x 7 x 112.8 x S - - 30° - 1 - III  |   |   |                      |    | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |        |      |
|          | 81-5318                         | IN/EX; 13.06/ x 7 x 47.5 G1   |   |   |                      |    |              |  |        |      |
| <b>5</b> |                                 | <b>72</b>   |   |   |                      |    |              |  |        |      |
|          | 109/5                           | 07.1982 → 06.1986   | B | 4 | 1124 cm <sup>3</sup> | 2V | 37-42 kW     | 50-57 PS   | ⊘9,7:1 | - 69 |
|          | LN                              |   |   |   |                      |    |              |  |        |      |
|          | 89 194 110                      | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=122.5 H=85  |   |   |                      |    |              |  |        |      |
| <b>6</b> |                                 | <b>72</b>   |   |   |                      |    |              |  |        |      |
|          | 109/5E                          | 07.1982 → 06.1986   | B | 4 | 1124 cm <sup>3</sup> | 2V | 33-37 kW     | 45-50 PS   | ⊘9,7   | - 69 |
|          | 109/5F                          | 09.1978 → 10.1988   | B | 4 | 1124 cm <sup>3</sup> | 2V | 33-37 kW     | 45-50 PS   | ⊘9,7   | - 69 |
|          | 109K                            | 09.1978 → 06.1988   | B | 4 | 1124 cm <sup>3</sup> | 2V | 34-36 kW     | 48-50 PS   | ⊘9,7   | - 69 |
|          | LN, LNA, VISA, VISA Convertible |   |   |   |                      |    |              |  |        |      |
|          | 89 194 110                      | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=122.5 H=85  |   |   |                      |    |              |  |        |      |
|          | 7.21440.51.0                    | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |    |              |  |        |      |
|          | 7.21749.50.0                    | fuel pump; mechanical   |   |   |                      |    |              |  |        |      |
| <b>7</b> |                                 | <b>72</b>   |   |   |                      |    |              |  |        |      |
|          | HAZ (TU1CP)                     | 09.1988 → 12.1989   | B | 4 | 1124 cm <sup>3</sup> | 2V | 40 kW        | 54 PS  | ⊘9,2   | - 69 |
|          | AX (ZA- )                       |   |   |   |                      |    |              |  |        |      |
|          | 80 00220 1 1 000                | ⊘72; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF ST CR 3]   |   |   |                      |    |              |  |        |      |
|          | 89 194 110                      | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=122.5 H=85  |   |   |                      |    |              |  |        |      |
|          | 77 088 618                      | [Set] PL 0,30 ⊘ 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |   |   |                      |    |              |  |        |      |
|          | 77 127 618                      | [Set] HL 0,30 ⊘ 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |   |                      |    |              |  |        |      |

cont...



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|--|---------------|--|--|----------------|--|
|  | <b>539003</b> | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>537841</b> | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |  | <b>81-5318</b> | IN/EX; 13.06/ x 7 x 47.5 G1                                |
|  | <b>539019</b> | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |  |                |  |

|  |                   |                   |
|--|-------------------|-------------------|
|  | <b>50 005 310</b> | mechanical; metal |
|--|-------------------|-------------------|

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.02700.70.0</b> | fuel pump; in-tank; electrical |
|--|---------------------|--------------------------------|

|          |                                    |                   |   |   |                     |    |          |          |        |      |
|----------|------------------------------------|-------------------|---|---|---------------------|----|----------|----------|--------|------|
| <b>8</b> |                                    | <b>74</b>         |   |   |                     |    |          |          |        |      |
|          | <b>A06/635</b>                     | 02.1970 → 10.1985 | B | 2 | 602 cm <sup>3</sup> | 2V | 20-21 kW | 28-29 PS | ⌀8,5   | - 70 |
|          | <b>A06/664</b>                     | 02.1970 → 07.1990 | B | 2 | 602 cm <sup>3</sup> | 2V | 20-21 kW | 27-29 PS | ⌀8,5   | - 70 |
|          | <b>M28 (AM2)</b>                   | 05.1968 → 10.1984 | B | 2 | 602 cm <sup>3</sup> | 2V | 21-24 kW | 29-33 PS | ⌀8,5-9 | - 70 |
|          | <b>M28/1 (AK2)</b>                 | 05.1972 → 06.1981 | B | 2 | 602 cm <sup>3</sup> | 2V | 18-24 kW | 24-33 PS | ⌀8,5   | - 70 |
|          | <b>2 CV, AMI, AMI Break, DYANE</b> |                   |   |   |                     |    |          |          |        |      |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.21752.50.0</b> | fuel pump; mechanical  |

|          |                                     |                   |   |   |                      |    |          |          |      |      |
|----------|-------------------------------------|-------------------|---|---|----------------------|----|----------|----------|------|------|
| <b>9</b> |                                     | <b>74</b>         |   |   |                      |    |          |          |      |      |
|          | <b>G10</b>                          | 07.1971 → 12.1977 | B | 4 | 1015 cm <sup>3</sup> | 2V | 40 kW    | 54 PS    | ⌀9,1 | - 59 |
|          | <b>G10/612</b>                      | 05.1975 → 09.1977 | B | 4 | 1015 cm <sup>3</sup> | 2V | 40-41 kW | 54-56 PS | ⌀9:1 | - 59 |
|          | <b>AMI, AMI Break, GS, GS Break</b> |                   |   |   |                      |    |          |          |      |      |

|  |              |   |
|--|--------------|---|
|  | <b>S3664</b> | EX; 30 x 7 x 114.5 x A - Ni - 45° - 1 - |
|--|--------------|---|

|           |                |                   |   |   |                     |    |       |       |      |      |
|-----------|----------------|-------------------|---|---|---------------------|----|-------|-------|------|------|
| <b>10</b> |                | <b>74</b>         |   |   |                     |    |       |       |      |      |
|           | <b>M4 (AM)</b> | 01.1963 → 05.1968 | B | 2 | 602 cm <sup>3</sup> | 2V | 18 kW | 24 PS | ⌀8,5 | - 70 |
|           | <b>AMI</b>     |                   |   |   |                     |    |       |       |      |      |

|  |                   |                   |
|--|-------------------|-------------------|
|  | <b>50 005 310</b> | mechanical; metal |
|--|-------------------|-------------------|

|           |                 |                   |   |   |                      |    |          |          |      |      |
|-----------|-----------------|-------------------|---|---|----------------------|----|----------|----------|------|------|
| <b>11</b> |                 | <b>75</b>         |   |   |                      |    |          |          |      |      |
|           | <b>150A</b>     | 10.1982 → 06.1988 | B | 4 | 1360 cm <sup>3</sup> | 2V | 45 kW    | 61 PS    | ⌀9,3 | - 77 |
|           | <b>150C</b>     | 04.1983 → 07.1989 | B | 4 | 1360 cm <sup>3</sup> | 2V | 52-53 kW | 71-72 PS | ⌀9,3 | - 77 |
|           | <b>BX (XB-)</b> |                   |   |   |                      |    |          |          |      |      |

|  |                   |  |
|--|-------------------|--|
|  | <b>77 088 618</b> | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b> |
|--|-------------------|--|

|  |                     |                       |
|--|---------------------|-----------------------|
|  | <b>7.21749.50.0</b> | fuel pump; mechanical |
|--|---------------------|-----------------------|

|           |                   |                   |   |   |                      |    |          |          |      |      |
|-----------|-------------------|-------------------|---|---|----------------------|----|----------|----------|------|------|
| <b>12</b> |                   | <b>75</b>         |   |   |                      |    |          |          |      |      |
|           | <b>150B (XY8)</b> | 03.1982 → 03.1987 | B | 4 | 1360 cm <sup>3</sup> | 2V | 55-59 kW | 75-80 PS | ⌀9,3 | - 77 |
|           | <b>VISA</b>       |                   |   |   |                      |    |          |          |      |      |

|  |                   |  |
|--|-------------------|--|
|  | <b>77 088 618</b> | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b> |
|--|-------------------|--|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.21749.50.0</b> | fuel pump; mechanical  |

|           |                    |                   |   |   |                      |    |          |          |      |      |
|-----------|--------------------|-------------------|---|---|----------------------|----|----------|----------|------|------|
| <b>13</b> |                    | <b>75</b>         |   |   |                      |    |          |          |      |      |
|           | <b>K1F</b>         | 06.1988 → 12.1989 | B | 4 | 1360 cm <sup>3</sup> | 2V | 44-49 kW | 60-67 PS | ⌀9,3 | - 77 |
|           | <b>KAY (TU3CP)</b> | 03.1987 → 12.1988 | B | 4 | 1360 cm <sup>3</sup> | 2V | 44 kW    | 60 PS    | ⌀9,3 | - 77 |
|           | <b>AX (ZA-)</b>    |                   |   |   |                      |    |          |          |      |      |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00029 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3] |
|--|-------------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>89 584 110</b> | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90 |
|--|-------------------|--|

cont...

C

|  |                     |  |
|--|---------------------|--|
|  | <b>77 088 618</b>   | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD   |
|  | <b>77 127 618</b>   | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |
|  | <b>539003</b>       | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III   |
|  | <b>537841</b>       | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |
|  | <b>539019</b>       | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |
|  | <b>7.21760.50.0</b> | fuel pump; mechanical  |

|  |                |  |
|--|----------------|--|
|  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>81-5318</b> | IN/EX; 13.06/ x 7 x 47.5 G1                                |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 136</b> |  |
|--|-------------------|--|

|           |                 |                 |   |   |                      |    |          |          |     |      |
|-----------|-----------------|-----------------|---|---|----------------------|----|----------|----------|-----|------|
| <b>14</b> |                 | <b>75</b>       |   |   |                      |    |          |          |     |      |
|           | <b>K1G</b>      | 04.1983→07.1989 | B | 4 | 1360 cm <sup>3</sup> | 2V | 51-52 kW | 69-71 PS | 9,3 | - 77 |
|           | <b>BX (XB-)</b> |                 |   |   |                      |    |          |          |     |      |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00029 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3] |
|--|-------------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>89 584 110</b> | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90 |
|--|-------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>77 088 618</b> | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD   |
|  | <b>77 127 618</b> | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |

|  |                   |  |
|--|-------------------|--|
|  | <b>539003</b>     | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III |
|  | <b>537841</b>     | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |
|  | <b>539019</b>     | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |
|  | <b>50 005 339</b> | mechanical; metal                            |
|  | <b>50 006 136</b> |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>KK-7H</b>      | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>81-5318</b>    | IN/EX; 13.06/ x 7 x 47.5 G1                                |
|  | <b>50 005 853</b> |  |

|           |                                 |                 |   |   |                      |    |          |          |     |      |
|-----------|---------------------------------|-----------------|---|---|----------------------|----|----------|----------|-----|------|
| <b>15</b> |                                 | <b>75</b>       |   |   |                      |    |          |          |     |      |
|           | <b>K1H (TU3A)</b>               | 01.1989→12.1989 | B | 4 | 1360 cm <sup>3</sup> | 2V | 47-55 kW | 64-75 PS | 9,3 | - 77 |
|           | <b>BX (XB-), BX Break (XB-)</b> |                 |   |   |                      |    |          |          |     |      |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00029 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3] |
|--|-------------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>89 584 110</b> | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90 |
|--|-------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>77 088 618</b> | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD   |
|  | <b>77 127 618</b> | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |

|  |                   |  |
|--|-------------------|--|
|  | <b>539003</b>     | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III     |
|  | <b>537841</b>     | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III       |
|  | <b>539019</b>     | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III       |
|  | <b>50 005 310</b> | mechanical; metal, mot. ch PR4193→mot. ch PR5409 |
|  | <b>50 006 136</b> |  |

|  |                |  |
|--|----------------|--|
|  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>81-5318</b> | IN/EX; 13.06/ x 7 x 47.5 G1                                |

|           |            |                   |   |   |                      |    |          |          |      |        |  |
|-----------|------------|-------------------|---|---|----------------------|----|----------|----------|------|--------|--|
| <b>16</b> |            | <b>75</b>         |   |   |                      |    |          |          |      |        |  |
|           | M4A        | 04.1987 → 12.1988 | B | 4 | 1294 cm <sup>3</sup> | 2V | 69-70 kW | 94-95 PS | ⊗9,6 | - 73.2 |  |
|           | AX (ZA-_)  |                   |   |   |                      |    |          |          |      |        |  |
|           | 50 005 310 | mechanical; metal |   |   |                      |    |          |          |      |        |  |

|           |           |                   |   |   |                      |    |          |            |      |      |  |
|-----------|-----------|-------------------|---|---|----------------------|----|----------|------------|------|------|--|
| <b>17</b> |           | <b>83</b>         |   |   |                      |    |          |            |      |      |  |
|           | 159A      | 07.1986 → 05.1989 | B | 4 | 1905 cm <sup>3</sup> | 2V | 75-77 kW | 102-105 PS | ⊗9,3 | - 88 |  |
|           | BX (XB-_) |                   |   |   |                      |    |          |            |      |      |  |

|  |                  |  |  |  |  |  |  |  |  |  |  |
|--|------------------|--|--|--|--|--|--|--|--|--|--|
|  | 80 00035 1 0 000 | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]   |  |  |  |  |  |  |  |  |  |
|  | 80 00035 1 1 000 | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]   |  |  |  |  |  |  |  |  |  |
|  | 89 301 110       | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |  |  |  |  |  |  |  |  |  |
|  | 78 863 618       | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |  |  |  |  |  |  |  |  |  |
|  | 77 131 608       | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., 06.1987→ |  |  |  |  |  |  |  |  |  |
|  | 7.07919.11.0     |  |  |  |  |  |  |  |  |  |  |
|  | 7.21287.53.0     | fuel pump; in-line; electrical   |  |  |  |  |  |  |  |  |  |
|  | 7.18222.01.0     | intake manifold pressure sensor; pneumatic   |  |  |  |  |  |  |  |  |  |

|           |                            |                   |   |   |                      |    |          |          |      |      |  |
|-----------|----------------------------|-------------------|---|---|----------------------|----|----------|----------|------|------|--|
| <b>18</b> |                            | <b>83</b>         |   |   |                      |    |          |          |      |      |  |
|           | 171A                       | 10.1982 → 06.1988 | B | 4 | 1580 cm <sup>3</sup> | 2V | 66-67 kW | 90-92 PS | ⊗9,5 | - 73 |  |
|           | BX (XB-_), BX Break (XB-_) |                   |   |   |                      |    |          |          |      |      |  |

|  |                  |   |  |                |                          |  |  |  |  |  |  |
|--|------------------|---|--|----------------|--------------------------|--|--|--|--|--|--|
|  | 80 00036 1 0 000 | Ø83; STD; set: 1; [R G6 CR 1.75] [M 1.75] [SLF CR 4]                    |  |                |                          |  |  |  |  |  |  |
|  | 89 301 110       | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19             |  |                |                          |  |  |  |  |  |  |
|  | 78 863 618       | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b> |  |                |                          |  |  |  |  |  |  |
|  | KK-8H            | valve cotter; number of notches: 1; valve stem diameter: 8              |  | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1   |  |  |  |  |  |  |
|  |                  |   |  | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1   |  |  |  |  |  |  |
|  |                  |   |  | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1 |  |  |  |  |  |  |
|  |                  |   |  | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1 |  |  |  |  |  |  |
|  | 7.07919.11.0     |   |  |                |                          |  |  |  |  |  |  |

|           |                            |                   |   |   |                      |    |          |          |      |      |  |
|-----------|----------------------------|-------------------|---|---|----------------------|----|----------|----------|------|------|--|
| <b>19</b> |                            | <b>83</b>         |   |   |                      |    |          |          |      |      |  |
|           | 171B                       | 10.1982 → 06.1988 | B | 4 | 1580 cm <sup>3</sup> | 2V | 66-70 kW | 90-95 PS | ⊗9,5 | - 73 |  |
|           | BX (XB-_), BX Break (XB-_) |                   |   |   |                      |    |          |          |      |      |  |

|  |                  |  |  |                |                          |  |  |  |  |  |  |
|--|------------------|--|--|----------------|--------------------------|--|--|--|--|--|--|
|  | 80 00036 1 0 000 | Ø83; STD; set: 1; [R G6 CR 1.75] [M 1.75] [SLF CR 4]   |  |                |                          |  |  |  |  |  |  |
|  | 89 301 110       | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |  |                |                          |  |  |  |  |  |  |
|  | 78 863 618       | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |  |                |                          |  |  |  |  |  |  |
|  | 77 131 608       | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., 06.1987→ |  |                |                          |  |  |  |  |  |  |
|  | KK-8H            | valve cotter; number of notches: 1; valve stem diameter: 8   |  | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1   |  |  |  |  |  |  |
|  |                  |  |  | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1   |  |  |  |  |  |  |
|  |                  |  |  | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1 |  |  |  |  |  |  |
|  |                  |  |  | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1 |  |  |  |  |  |  |
|  | 7.07919.11.0     |  |  |                |                          |  |  |  |  |  |  |

C

|           |                                 |           |  |   |   |                      |    |          |                |                          |  |  |
|-----------|---------------------------------|-----------|--|---|---|----------------------|----|----------|----------------|--------------------------|--|--|
| <b>20</b> |                                 | <b>83</b> |  |   |   |                      |    |          |                |                          |  |  |
|           | <b>171C</b>                     |           | 10.1982 → 06.1988  | B | 4 | 1580 cm <sup>3</sup> | 2V | 66-68 kW | 90-92 PS       | 9,5                      | - 73   |  |
|           | <b>BX (XB-), BX Break (XB-)</b> |           |  |   |   |                      |    |          |                |                          |  |  |
|           | <b>78 863 618</b>               |           | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B   |   |   |                      |    |          |                |                          |  |  |
|           | <b>77 131 608</b>               |           | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., 06.1987→ |   |   |                      |    |          |                |                          |  |  |
|           | <b>KK-8H</b>                    |           | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    |          |                | <b>81-5323</b>           | EX; 13.07/ x 8 x 45 B1                                     |  |
|           |                                 |           |  |   |   |                      |    |          | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1   |  |  |
|           |                                 |           |  |   |   |                      |    |          | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1 |  |  |
|           |                                 |           |  |   |   |                      |    |          | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1 |  |  |
|           | <b>7.07919.11.0</b>             |           |  |   |   |                      |    |          |                |                          |  |  |
|           | <b>7.21765.50.0</b>             |           | fuel pump; mechanical  |   |   |                      |    |          |                |                          |  |  |
| <b>21</b> |                                 | <b>83</b> |  |   |   |                      |    |          |                |                          |  |  |
|           | <b>180A (XU5J)</b>              |           | 01.1985 → 06.1986  | B | 4 | 1580 cm <sup>3</sup> | 2V | 76 kW    | 103 PS         | 9,8                      | - 73   |  |
|           | <b>VISA</b>                     |           |  |   |   |                      |    |          |                |                          |  |  |
|           | <b>80 00035 1 0 000</b>         |           | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]   |   |   |                      |    |          |                |                          |  |  |
|           | <b>80 00035 1 1 000</b>         |           | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]   |   |   |                      |    |          |                |                          |  |  |
|           | <b>89 301 110</b>               |           | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |   |   |                      |    |          |                |                          |  |  |
|           | <b>78 863 618</b>               |           | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B   |   |   |                      |    |          |                |                          |  |  |
|           | <b>78 863 608 STD</b>           |           |  |   |   |                      |    |          |                |                          |  |  |
|           | <b>KK-8H</b>                    |           | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    |          |                | <b>81-5323</b>           | EX; 13.07/ x 8 x 45 B1                                     |  |
|           |                                 |           |  |   |   |                      |    |          | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1   |  |  |
|           |                                 |           |  |   |   |                      |    |          | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1 |  |  |
|           |                                 |           |  |   |   |                      |    |          | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1 |  |  |
|           | <b>50 005 320</b>               |           | mechanical; metal, mot. 3584→  |   |   |                      |    |          |                |                          |  |  |
|           | <b>7.21287.53.0</b>             |           | fuel pump; in-line; electrical   |   |   |                      |    |          |                |                          |  |  |
| <b>22</b> |                                 | <b>83</b> |  |   |   |                      |    |          |                |                          |  |  |
|           | <b>D2A (XU92C)</b>              |           | 07.1986 → 05.1989  | B | 4 | 1905 cm <sup>3</sup> | 2V | 75-77 kW | 102-105 PS     | 9,3                      | - 88   |  |
|           | <b>BX (XB-)</b>                 |           |  |   |   |                      |    |          |                |                          |  |  |
|           | <b>80 00035 1 0 000</b>         |           | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]   |   |   |                      |    |          |                |                          |  |  |
|           | <b>80 00035 1 1 000</b>         |           | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]   |   |   |                      |    |          |                |                          |  |  |
|           | <b>89 301 110</b>               |           | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |   |   |                      |    |          |                |                          |  |  |
|           | <b>78 863 618</b>               |           | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B   |   |   |                      |    |          |                |                          |  |  |
|           | <b>78 863 608 STD</b>           |           |  |   |   |                      |    |          |                |                          |  |  |
|           | <b>77 131 608</b>               |           | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., 06.1987→ |   |   |                      |    |          |                |                          |  |  |
|           | <b>537851</b>                   |           | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III   |   |   |                      |    |          |                | <b>KK-8H</b>             | valve cotter; number of notches: 1; valve stem diameter: 8 |  |
|           | <b>537853</b>                   |           | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III   |   |   |                      |    |          |                | <b>81-5323</b>           | EX; 13.07/ x 8 x 45 B1                                     |  |
|           |                                 |           |  |   |   |                      |    |          | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1   |  |  |
|           |                                 |           |  |   |   |                      |    |          | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1 |  |  |
|           |                                 |           |  |   |   |                      |    |          | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1 |  |  |
|           | <b>7.07919.11.0</b>             |           |  |   |   |                      |    |          |                |                          |  |  |
|           | <b>7.21287.53.0</b>             |           | fuel pump; in-line; electrical   |   |   |                      |    |          |                |                          |  |  |
|           |                                 |           | cont...  |   |   |                      |    |          |                |                          |  |  |

**7.18222.01.0** intake manifold pressure sensor; pneumatic

|           |                                 |   |   |                |  |    |       |       |      |      |
|-----------|---------------------------------|---|---|----------------|--|----|-------|-------|------|------|
| <b>23</b> |                                 | <b>83</b>   |   |                |  |    |       |       |      |      |
|           | <b>D2C (XU92C)</b>              | 09.1986 → 12.1989   | B | 4              | 1905 cm <sup>3</sup>                                       | 2V | 70 kW | 95 PS | ∅8,4 | - 88 |
|           | <b>BX (XB-), BX Break (XB-)</b> |   |   |                |  |    |       |       |      |      |
|           | <b>80 00035 1 0 000</b>         | ∅83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]  |   |                |  |    |       |       |      |      |
|           | <b>80 00035 1 1 000</b>         | ∅83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]  |   |                |  |    |       |       |      |      |
|           | <b>89 301 110</b>               | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19   |   |                |  |    |       |       |      |      |
|           | <b>78 863 618</b>               | [Pair] AS 0,10 ∅ 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>   |   |                |  |    |       |       |      |      |
|           | <b>77 131 608</b>               | [Set] HL STD ∅ 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., <b>19:</b> 06.1987→ |   |                |  |    |       |       |      |      |
|           | <b>537851</b>                   | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III  |   | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |    |       |       |      |      |
|           | <b>537853</b>                   | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III  |   | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1                                     |    |       |       |      |      |
|           |                                 |   |   | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1                                     |    |       |       |      |      |
|           |                                 |   |   | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1                                   |    |       |       |      |      |
|           |                                 |   |   | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1                                   |    |       |       |      |      |

**7.07919.11.0**

**7.18222.01.0** intake manifold pressure sensor; pneumatic

|           |                         |  |   |   |                      |                     |        |        |      |      |
|-----------|-------------------------|--|---|---|----------------------|---------------------|--------|--------|------|------|
| <b>24</b> |                         | <b>83</b>  |   |   |                      |                     |        |        |      |      |
|           | <b>D6C (XU9J4)</b>      | 09.1987 → 12.1988  | B | 4 | 1905 cm <sup>3</sup> | 4V                  | 116 kW | 158 PS | ∅9,7 | - 88 |
|           | <b>BX (XB-)</b>         |  |   |   |                      |                     |        |        |      |      |
|           | <b>80 00034 1 1 000</b> | ∅83; STD; set: 1; [R G6 CR 1.5] [M 1.5] [DSF CR 3]   |   |   |                      |                     |        |        |      |      |
|           | <b>78 863 618</b>       | [Pair] AS 0,10 ∅ 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |   |   |                      |                     |        |        |      |      |
|           | <b>77 131 608</b>       | [Set] HL STD ∅ 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole. |   |   |                      |                     |        |        |      |      |
|           | <b>MK-7H</b>            | valve cotter; number of notches: 3; valve stem diameter: 7   |   |   |                      |                     |        |        |      |      |
|           | <b>50 005 319</b>       | mechanical; metal  |   |   |                      | <b>7.07919.11.0</b> |        |        |      |      |

**7.18222.01.0** intake manifold pressure sensor; pneumatic

**50 006 428** hydraulic; height: 26; Outer ∅: 32; length: 26

|           |   |  |   |              |  |    |          |            |      |      |
|-----------|---|--|---|--------------|--|----|----------|------------|------|------|
| <b>25</b> |   | <b>88</b>  |   |              |  |    |          |            |      |      |
|           | <b>829 A5</b>   | 06.1979 → 08.1986                                  | B | 4            | 1995 cm <sup>3</sup>                                       | 2V | 75-78 kW | 102-106 PS | ∅9,2 | - 82 |
|           | <b>J6T A500</b>                                       | 06.1981 → 07.1989                                  | B | 4            | 2165 cm <sup>3</sup>                                       | 2V | 83-85 kW | 113-115 PS | ∅9,8 | - 89 |
|           | <b>CX I (MA), CX I Break (MA), CX II, CX II Break</b> |  |   |              |  |    |          |            |      |      |
|           | <b>80 00039 1 0 000</b>                               | ∅88; STD; set: 1; [R G6 MO 1.75] [M 2] [DSF 4]     |   |              |  |    |          |            |      |      |
|           | <b>538930</b>   | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III |   | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |    |          |            |      |      |
|           | <b>536226</b>   | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III           |   |              |  |    |          |            |      |      |

|           |  |           |   |                   |   |   |                      |    |          |          |      |        |
|-----------|--|-----------|---|-------------------|---|---|----------------------|----|----------|----------|------|--------|
| <b>26</b> |  | <b>90</b> | <b>B22615</b>                                 | 11.1973 → 01.1980 | D | 4 | 2175 cm <sup>3</sup> | 2V | 45-46 kW | 61-63 PS | 22,5 | - 85.5 |
|           |  |           | <b>M22-621</b>                                | 10.1975 → 02.1979 | D | 4 | 2175 cm <sup>3</sup> | 2V | 49 kW    | 66 PS    | 22,5 | - 85.5 |
|           |  |           | <b>C35 Pickup, CX I (MA), CX I Break (MA)</b> |                   |   |   |                      |    |          |          |      |        |

**C**

|              |  |                |                        |
|--------------|--|----------------|------------------------|
| <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 | <b>81-1526</b> | IN; 13.07/ x 8 x 54 G1 |
| <b>MK-9H</b> | valve cotter; number of notches: 3; valve stem diameter: 9 |                |                        |

|           |  |           |                                   |                   |   |   |                      |    |       |       |       |      |
|-----------|--|-----------|-----------------------------------|-------------------|---|---|----------------------|----|-------|-------|-------|------|
| <b>27</b> |  | <b>93</b> | <b>M25-629</b>                    | 02.1978 → 08.1985 | D | 4 | 2499 cm <sup>3</sup> | 2V | 55 kW | 75 PS | 22,25 | - 92 |
|           |  |           | <b>CX I (MA), CX I Break (MA)</b> |                   |   |   |                      |    |       |       |       |      |

|  |                           |  |
|--|---------------------------|--|
|  | <b>93 844 700</b>         | Cylinder diameter: 93.015; KH: 52.75; MT: -7.4; GL: 95; piston pin: 30x78; number of piston rings: 3 |
|  | <b>HK</b>                 |  |
|  | <b>R 2.5 MO G6</b>        |  |
|  | <b>R 2 MO</b>             |  |
|  | <b>DSF 4 CR</b>           |  |
|  | <b>→ 80 00040 1 1 ...</b> |  |
|  |                           | Top piston - Pay attention to top clearance, $\varnothing 93,015 = +0,50$                            |
|  |                           | +0,55  |
|  |                           | $\varnothing 93,510 = +0,44$   |
|  |                           | +0,49  |
|  |                           | $\varnothing 93,760 = +0,41$   |
|  |                           | +0,46  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00040 1 1 000</b> | $\varnothing 93$ ; STD; set: 1; [R G6 MO 2.5] [R IF MO 2] [DSF CR 4] |
|--|-------------------------|--|

|              |  |                |                        |
|--------------|--|----------------|------------------------|
| <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 | <b>81-1526</b> | IN; 13.07/ x 8 x 54 G1 |
| <b>MK-9H</b> | valve cotter; number of notches: 3; valve stem diameter: 9 |                |                        |

|           |  |           |   |                   |     |   |                      |    |       |       |    |      |
|-----------|--|-----------|---|-------------------|-----|---|----------------------|----|-------|-------|----|------|
| <b>28</b> |  | <b>93</b> | <b>M25-648</b>  | 04.1983 → 12.1986 | D A | 4 | 2499 cm <sup>3</sup> | 2V | 70 kW | 95 PS | 21 | - 92 |
|           |  |           | <b>CX I (MA), CX I Break (MA), CX II, CX II Break</b> |                   |     |   |                      |    |       |       |    |      |




|              |  |                |                        |
|--------------|--|----------------|------------------------|
| <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 | <b>81-1526</b> | IN; 13.07/ x 8 x 54 G1 |
| <b>MK-9H</b> | valve cotter; number of notches: 3; valve stem diameter: 9 |                |                        |

|           |  |           |                  |                   |     |   |                      |    |        |        |        |      |
|-----------|--|-----------|------------------|-------------------|-----|---|----------------------|----|--------|--------|--------|------|
| <b>29</b> |  | <b>93</b> | <b>M25-662</b>   | 06.1984 → 08.1985 | B A | 4 | 2500 cm <sup>3</sup> | 2V | 122 kW | 166 PS | 7,75:1 | - 92 |
|           |  |           | <b>CX I (MA)</b> |                   |     |   |                      |    |        |        |        |      |

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical |
|--|---------------------|--------------------------------|

|           |  |             |                                   |                   |   |   |                      |    |          |            |        |        |
|-----------|--|-------------|-----------------------------------|-------------------|---|---|----------------------|----|----------|------------|--------|--------|
| <b>30</b> |  | <b>93.5</b> | <b>M23-622</b>                    | 06.1977 → 06.1983 | B | 4 | 2347 cm <sup>3</sup> | 2V | 92-96 kW | 128-131 PS | 8,75:1 | - 85.5 |
|           |  |             | <b>M23-623</b>                    | 08.1976 → 06.1980 | B | 4 | 2347 cm <sup>3</sup> | 2V | 81-88 kW | 110-120 PS | 8,75:1 | - 85.5 |
|           |  |             | <b>CX I (MA), CX I Break (MA)</b> |                   |   |   |                      |    |          |            |        |        |

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical |
|--|---------------------|--------------------------------|

|  |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW | PS | Pos |
|---|---|------|--|-----------------|---|------------------|----|----|-----|
|   |   |      |  |                 |   |                  |    |    |     |
| 810-02/-99  | B | 4    | 73 x 77  | 1289            | 2   | 8,5              | 40 | 54 | 1   |

**D**



|              |                   |            |   | Pos |  |  |  |  | Pos |
|--------------|-------------------|------------|---|-----|--|--|--|--|-----|
|              |                   |            |   |     |  |  |  |  |     |
| 1300         |                   |            |   |     |  |  |  |  |     |
| 1.3          | 12.1972 → 05.1983 | 810-02/-99 | B | 1   |  |  |  |  |     |
| 1300 Estate  |                   |            |   |     |  |  |  |  |     |
| <b>D</b> 1.3 | 12.1972 → 05.1983 | 810-02/-99 | B | 1   |  |  |  |  |     |
| 1304 Pickup  |                   |            |   |     |  |  |  |  |     |
| 1.3          | 06.1983 → 08.1990 | 810-02/-99 | B | 1   |  |  |  |  |     |

|          |                                       |  |   |   |                      |    |       |                |                             |      |  |  |
|----------|---------------------------------------|--|---|---|----------------------|----|-------|----------------|-----------------------------|------|--|--|
| <b>1</b> | <b>73</b>                             |  |   |   |                      |    |       |                |                             |      |  |  |
|          | <b>810-02/-99</b>                     | 12.1972 → 08.1990  | B | 4 | 1289 cm <sup>3</sup> | 2V | 40 kW | 54 PS          | ⊗8,5                        | - 77 |  |  |
|          | <b>1300, 1300 Estate, 1304 Pickup</b> |  |   |   |                      |    |       |                |                             |      |  |  |
|          | <b>87 845 618</b>                     | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |   |   |                      |    |       |                |                             |      |  |  |
|          | <b>KK-7H</b>                          | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |                      |    |       | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |      |  |  |
|          | <b>MK-7H2</b>                         | valve cotter; number of notches: 2; valve stem diameter: 7   |   |   |                      |    |       |                |                             |      |  |  |

**D**

|        |   | Cyl. | mm      | cm <sup>3</sup> |   | Comp. | kW | PS | Pos |
|--------|---|------|---------|-----------------|---|-------|----|----|-----|
|        |   |      |         |                 |   | Ratio |    |    |     |
| 688 02 | B | 4    | 70 x 72 | 1108            | 2 | 9,5:1 | 41 | 56 | 1   |
| 688 13 | B | 4    | 70 x 72 | 1108            | 2 | 8,5:1 | 33 | 45 | 1   |
| 810.29 | B | 4    | 73 x 77 | 1289            | 2 | 9,6:1 | 40 | 54 | 2   |
| B13,0S | B | 4    | 73 x 77 | 1289            | 2 | 8,5:1 | 42 | 57 | 3   |

D

|               |                   |        | Pos |   |  |  | Pos |
|---------------|-------------------|--------|-----|---|--|--|-----|
|               |                   |        |     |   |  |  |     |
| 66            |                   |        |     |   |  |  |     |
| 1300 MARATHON | 09.1973 → 08.1975 | B13,0S | B   | 3 |  |  |     |
| 66 Coupe      |                   |        |     |   |  |  |     |
| 1300 MARATHON | 09.1973 → 08.1975 | B13,0S | B   | 3 |  |  |     |
| 66 Estate     |                   |        |     |   |  |  |     |
| 1300 MARATHON | 09.1973 → 08.1975 | B13,0S | B   | 3 |  |  |     |
| DAF 55 / 66   |                   |        |     |   |  |  |     |
| DAF 55        | 01.1967 → 1975    | 688 02 | B   | 1 |  |  |     |
| DAF 55        | 01.1967 → 12.1975 | 688 13 | B   | 1 |  |  |     |
| DAF 66        | 01.1967 → 1975    | 688 02 | B   | 1 |  |  |     |
| DAF 66        | 01.1967 → 03.1975 | 688 13 | B   | 1 |  |  |     |
| DAF 66        | 1973 → 03.1975    | 810.29 | B   | 2 |  |  |     |

**D**

|          |  |               |                   |   |   |                      |    |       |       |        |      |
|----------|--|---------------|-------------------|---|---|----------------------|----|-------|-------|--------|------|
| <b>1</b> |  | <b>70</b>     |                   |   |   |                      |    |       |       |        |      |
|          |  | <b>688 02</b> | 01.1967 → 1975    | B | 4 | 1108 cm <sup>3</sup> | 2V | 41 kW | 56 PS | ∅9,5:1 | - 72 |
|          |  | <b>688 13</b> | 01.1967 → 12.1975 | B | 4 | 1108 cm <sup>3</sup> | 2V | 33 kW | 45 PS | ∅8,5:1 | - 72 |

**80 00042 1 0 000** ∅70; STD; set: 1; [R G6 CR 1.75] [M 2] [G 3.5]

**D**



**KK-7H** valve cotter; number of notches: 1; valve stem diameter: 7



**81-5115** IN/EX; 11.14/ x 7 x 41.5 G1



**MK-7H2** valve cotter; number of notches: 2; valve stem diameter: 7



**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

|          |  |               |                |   |   |                      |    |       |       |        |
|----------|--|---------------|----------------|---|---|----------------------|----|-------|-------|--------|
| <b>2</b> |  | <b>73</b>     |                |   |   |                      |    |       |       |        |
|          |  | <b>810.29</b> | 1973 → 03.1975 | B | 4 | 1289 cm <sup>3</sup> | 2V | 40 kW | 54 PS | ∅9,6:1 |

**DAF 55 / 66**  
**77 085 618** [Set] HL 0,25 ∅ 54.555 / 58.731 / 19.500 / 2.076 St/A  
**77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD**

**87 845 618** [Set] PL 0,25 ∅ 43.730 / 47.617 / 17.500 / 1.931 St/A  
**87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD**



**KK-7H** valve cotter; number of notches: 1; valve stem diameter: 7



**81-5115** IN/EX; 11.14/ x 7 x 41.5 G1



**MK-7H2** valve cotter; number of notches: 2; valve stem diameter: 7



**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

|          |  |               |                   |   |   |                      |    |       |       |        |
|----------|--|---------------|-------------------|---|---|----------------------|----|-------|-------|--------|
| <b>3</b> |  | <b>73</b>     |                   |   |   |                      |    |       |       |        |
|          |  | <b>B13,0S</b> | 09.1973 → 08.1975 | B | 4 | 1289 cm <sup>3</sup> | 2V | 42 kW | 57 PS | ∅8,5:1 |

**66, 66 Coupe, 66 Estate**  
**87 845 618** [Set] PL 0,25 ∅ 43.730 / 47.617 / 17.500 / 1.931 St/A  
**87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD**



**KK-7H** valve cotter; number of notches: 1; valve stem diameter: 7



**81-5115** IN/EX; 11.14/ x 7 x 41.5 G1



**MK-7H2** valve cotter; number of notches: 2; valve stem diameter: 7

|       | Cyl.    |           | mm   | cm <sup>3</sup> |       | Comp. Ratio | kW    | PS | Pos |
|-------|---------|-----------|------|-----------------|-------|-------------|-------|----|-----|
|       |         |           |      |                 |       |             |       |    |     |
| 2T    | B 4     | 85 x 70   | 1588 | 2               | 9,4   | 55          | 75    | 9  |     |
| 3Y    | B 4     | 86 x 86   | 1998 | 2               | 8,8   | 65-67       | 88-91 | 10 |     |
| 4A    | B 4     | 81 x 77   | 1587 | 2               | 9     | 57-61       | 78-83 | 8  |     |
| 4K    | B 4     | 75 x 73   | 1290 | 2               | 9     | 48-53       | 65-72 | 4  |     |
| AB    | B 2     | 71,6 x 68 | 547  | 2               | 8,7   | 20-22       | 27-30 | 2  |     |
| AB 30 | B 2     | 71,6 x 68 | 547  | 2               | 9,2   | 20          | 27    | 3  |     |
| AD 10 | B 2     | 76 x 68   | 617  | 2               | 9,2   | 22          | 30    | 5  |     |
| CB 20 | B 3     | 76 x 73   | 993  | 2               | 8,7   | 37-42       | 50-57 | 6  |     |
| CB 22 | B 3     | 76 x 73   | 993  | 2               | 9,5:1 | 38          | 52    | 7  |     |
| CB 61 | B (A) 3 | 76 x 73   | 993  | 2               | 9     | 50          | 68    | 7  |     |
| DG    | D 4     | 88 x 104  | 2530 | 2               | 21    | 45          | 61    | 11 |     |
| DL    | D (A) 4 | 92 x 104  | 2765 | 2               | 21    | 51-54       | 69-73 | 12 |     |
| DL 50 | D (A) 4 | 92 x 104  | 2765 | 2               | 21,2  | 54-65       | 73-88 | 13 |     |
| ED 10 | B 3     | 66,6 x 81 | 847  | 2               | 9:1   | 29-32       | 39-44 | 1  |     |

**D**

|                                       |                   |       |   | Pos |  |  |  |  | Pos |
|---------------------------------------|-------------------|-------|---|-----|--|--|--|--|-----|
|                                       |                   |       |   |     |  |  |  |  |     |
| <b>55 WIDE Pickup</b>                 |                   |       |   |     |  |  |  |  |     |
| 0.5 (S60)                             | 04.1980 → 04.1983 | AB    | B | 2   |  |  |  |  |     |
| <b>CHARADE I (G10)</b>                |                   |       |   |     |  |  |  |  |     |
| 1.0                                   | 10.1977 → 02.1981 | CB 20 | B | 6   |  |  |  |  |     |
| 1.0                                   | 02.1981 → 02.1983 | CB 20 | B | 6   |  |  |  |  |     |
| 1.0                                   | 02.1981 → 02.1983 | CB 22 | B | 7   |  |  |  |  |     |
| <b>CHARADE II (G11, G30)</b>          |                   |       |   |     |  |  |  |  |     |
| 1.0 (G11)                             | 10.1983 → 03.1987 | CB 20 | B | 6   |  |  |  |  |     |
| 1.0 (G11)                             | 10.1983 → 03.1987 | CB 22 | B | 7   |  |  |  |  |     |
| <b>CHARADE III (G100, G101, G102)</b> |                   |       |   |     |  |  |  |  |     |
| 1.0 Turbo (G100)                      | 03.1987 → 10.1990 | CB 61 | B | 7   |  |  |  |  |     |
| <b>CHARMANT (A)</b>                   |                   |       |   |     |  |  |  |  |     |
| 1.3 (A35)                             | 11.1981 → 07.1987 | 4K    | B | 4   |  |  |  |  |     |
| 1.6 (A45)                             | 12.1981 → 09.1984 | 2T    | B | 9   |  |  |  |  |     |
| 1.6 (A60)                             | 08.1983 → 07.1987 | 4A    | B | 8   |  |  |  |  |     |
| 1.6 (A60)                             | 09.1985 → 07.1987 | 4A    | B | 8   |  |  |  |  |     |
| 1.6 (A60)                             | 05.1986 → 07.1987 | 4A    | B | 8   |  |  |  |  |     |
| <b>CUORE I (L55, L60)</b>             |                   |       |   |     |  |  |  |  |     |
| 0.5 (L55)                             | 10.1980 → 09.1985 | AB 30 | B | 3   |  |  |  |  |     |
| 0.6 (L60)                             | 08.1982 → 09.1985 | AD 10 | B | 5   |  |  |  |  |     |
| <b>CUORE II (L80, L81)</b>            |                   |       |   |     |  |  |  |  |     |
| 0.8 (L80)                             | 09.1985 → 06.1990 | ED 10 | B | 1   |  |  |  |  |     |
| 0.8 (L80)                             | 11.1989 → 12.1990 | ED 10 | B | 1   |  |  |  |  |     |
| 0.8 4WD (L81)                         | 09.1986 → 10.1988 | ED 10 | B | 1   |  |  |  |  |     |
| <b>FRONTE</b>                         |                   |       |   |     |  |  |  |  |     |
| 0.6                                   | 04.1976 → 10.1988 | AB    | B | 2   |  |  |  |  |     |
| 0.6                                   | 04.1976 → 10.1988 | AB 30 | B | 3   |  |  |  |  |     |
| 0.6                                   | 05.1982 → 05.1985 | AD 10 | B | 5   |  |  |  |  |     |
| <b>ROCKY</b>                          |                   |       |   |     |  |  |  |  |     |
| 2.5 D                                 | 01.1982 → 04.1984 | DG    | D | 11  |  |  |  |  |     |
| <b>ROCKY Hard Top (F7, F8)</b>        |                   |       |   |     |  |  |  |  |     |
| 2.0 4x4                               | 02.1986 → 12.1988 | 3Y    | B | 10  |  |  |  |  |     |
| <b>RUGGER</b>                         |                   |       |   |     |  |  |  |  |     |
| 2.0 4x4                               | 04.1984 → 10.1988 | 3Y    | B | 10  |  |  |  |  |     |
| 2.5 D                                 | 01.1982 → 04.1984 | DG    | D | 11  |  |  |  |  |     |
| <b>TAFT</b>                           |                   |       |   |     |  |  |  |  |     |
| 2.5 D 4x4 (F50, F55)                  | 08.1978 → 08.1982 | DG    | D | 11  |  |  |  |  |     |
| 2.8 D 4x4 (F60, F65)                  | 08.1982 → 02.1985 | DL    | D | 12  |  |  |  |  |     |
| <b>WILDCAT/ROCKY (F70)</b>            |                   |       |   |     |  |  |  |  |     |
| 2.8 D                                 | 02.1985 → 03.1987 | DL    | D | 12  |  |  |  |  |     |
| 2.8 TD                                | 09.1985 → 04.1987 | DL 50 | D | 13  |  |  |  |  |     |
| <b>WILDCAT/ROCKY (F75)</b>            |                   |       |   |     |  |  |  |  |     |
| 2.8 D                                 | 02.1985 → 03.1987 | DL    | D | 12  |  |  |  |  |     |
| 2.8 TD                                | 09.1985 → 04.1987 | DL 50 | D | 13  |  |  |  |  |     |



|          |  |  |  |   |   |                      |    |          |          |      |      |
|----------|--|--|--|---|---|----------------------|----|----------|----------|------|------|
| <b>1</b> |  | <b>66.6</b>                            |  |   |   |                      |    |          |          |      |      |
|          |  | ED 10                                  | 09.1985 → 12.1990  | B | 3 | 847 cm <sup>3</sup>  | 2V | 29-32 kW | 39-44 PS | ⊗9:1 | - 81 |
|          |  | CUORE II (L80, L81)                    |  |   |   |                      |    |          |          |      |      |
|          |  | 7.21440.51.0                           | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |          |          |      |      |
| <b>2</b> |  | <b>71.6</b>                            |  |   |   |                      |    |          |          |      |      |
|          |  | AB                                     | 04.1976 → 10.1988  | B | 2 | 547 cm <sup>3</sup>  | 2V | 20-22 kW | 27-30 PS | ⊗8,7 | - 68 |
|          |  | 55 WIDE Pickup, FRONTE                 |  |   |   |                      |    |          |          |      |      |
|          |  | TW-2500A STD                           | [Pair] AS STD Ø 48.250 / 62.000 // 1.990 St/A  |   |   |                      |    |          |          |      |      |
|          |  | S3574                                  | EX; 33 x 7 x 101.6 x A - Ni - 45° - 1 - III  |   |   |                      |    |          |          |      |      |
|          |  | V3573                                  | IN; 36.1 x 7 x 101.6 x S - Cr - 45° - 1 - III  |   |   |                      |    |          |          |      |      |
| <b>3</b> |  | <b>71.6</b>                            |  |   |   |                      |    |          |          |      |      |
|          |  | AB 30                                  | 04.1976 → 10.1988  | B | 2 | 547 cm <sup>3</sup>  | 2V | 20 kW    | 27 PS    | ⊗9,2 | - 68 |
|          |  | CUORE I (L55, L60), FRONTE             |  |   |   |                      |    |          |          |      |      |
|          |  | TW-2500A STD                           | [Pair] AS STD Ø 48.250 / 62.000 // 1.990 St/A  |   |   |                      |    |          |          |      |      |
|          |  | S3574                                  | EX; 33 x 7 x 101.6 x A - Ni - 45° - 1 - III  |   |   |                      |    |          |          |      |      |
|          |  | V3573                                  | IN; 36.1 x 7 x 101.6 x S - Cr - 45° - 1 - III  |   |   |                      |    |          |          |      |      |
|          |  | 7.21440.51.0                           | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |          |          |      |      |
| <b>4</b> |  | <b>75</b>                              |  |   |   |                      |    |          |          |      |      |
|          |  | 4K                                     | 11.1981 → 07.1987  | B | 4 | 1290 cm <sup>3</sup> | 2V | 48-53 kW | 65-72 PS | ⊗9   | - 73 |
|          |  | CHARMANT (A)                           |  |   |   |                      |    |          |          |      |      |
|          |  | TW-1056A STD                           | [Pair] AS STD Ø 55.250 / 68.000 // 2.480 St/A  |   |   |                      |    |          |          |      |      |
|          |  | CB-1056GP 0.25                         | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.900 / 1.617 St/B/G<br>CB-1056GP 0,50 / CB-1056GP 0,75 / CB-1056GP STD, →08.1982   |   |   |                      |    |          |          |      |      |
|          |  | CB-1416A 0.25                          | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.900 / 1.617 St/A<br>CB-1416A STD, 08.1982→  |   |   |                      |    |          |          |      |      |
|          |  | MS-1056GP 0.25                         | [Set] HL 0,25 Ø 49.750 / 54.004 / 20.900 / 2.119 St/B/G<br>MS-1056GP 0,75 / MS-1056GP STD, →08.1982  |   |   |                      |    |          |          |      |      |
|          |  | MS-1416A 0.25                          | [Set] HL 0,25 Ø 49.750 / 54.004 / 20.900 / 2.119 St/A<br>MS-1416A 0,50 / MS-1416A STD, 08.1982→  |   |   |                      |    |          |          |      |      |
|          |  | PB-1056J STD                           | [Set] PL-B STD Ø 18.011 / 20.000 / 25.000 / 1.030 St/B   |   |   |                      |    |          |          |      |      |
|          |  | SH-1056A STD                           | [Set] NW-L STD Ø 42.475 / 46.500 / 17.900 / 2.000 St/A; NW-L STD Ø 42.725 / 47.000 / 17.900 / 2.125 St/A; NW-L STD Ø 42.975 / 47.500 / 17.900 / 2.250 St/A; NW-L STD Ø 43.225 / 48.000 / 17.900 / 2.375 St/A |   |   |                      |    |          |          |      |      |
|          |  | 7.21440.51.0                           | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |          |          |      |      |
| <b>5</b> |  | <b>76</b>                              |  |   |   |                      |    |          |          |      |      |
|          |  | AD 10                                  | 05.1982 → 09.1985  | B | 2 | 617 cm <sup>3</sup>  | 2V | 22 kW    | 30 PS    | ⊗9,2 | - 68 |
|          |  | CUORE I (L55, L60), FRONTE             |  |   |   |                      |    |          |          |      |      |
|          |  | TW-2500A STD                           | [Pair] AS STD Ø 48.250 / 62.000 // 1.990 St/A  |   |   |                      |    |          |          |      |      |
| <b>6</b> |  | <b>76</b>                              |  |   |   |                      |    |          |          |      |      |
|          |  | CB 20                                  | 10.1977 → 03.1987  | B | 3 | 993 cm <sup>3</sup>  | 2V | 37-42 kW | 50-57 PS | ⊗8,7 | - 73 |
|          |  | CHARADE I (G10), CHARADE II (G11, G30) |  |   |   |                      |    |          |          |      |      |
|          |  | S3574                                  | EX; 33 x 7 x 101.6 x A - Ni - 45° - 1 - III  |   |   |                      |    |          |          |      |      |
|          |  | V3573                                  | IN; 36.1 x 7 x 101.6 x S - Cr - 45° - 1 - III  |   |   |                      |    |          |          |      |      |
|          |  | 7.21440.51.0                           | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |          |          |      |      |

|  |                       |  |   |                   |     |   |                      |    |          |          |       |       |
|--|-----------------------|--|---|-------------------|-----|---|----------------------|----|----------|----------|-------|-------|
| <b>7</b>   |                       | <b>76</b>  | <b>CB 22</b>  | 02.1981 → 03.1987 | B   | 3 | 993 cm <sup>3</sup>  | 2V | 38 kW    | 52 PS    | 9,5:1 | - 73  |
|  |                       |  | <b>CB 61</b>  | 03.1987 → 10.1990 | B A | 3 | 993 cm <sup>3</sup>  | 2V | 50 kW    | 68 PS    | 9     | - 73  |
| <b>CHARADE I (G10), CHARADE II (G11, G30), CHARADE III (G100, G101, G102)</b>  |                       |  |   |                   |     |   |                      |    |          |          |       |       |
| <b>7.21440.51.0</b> fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                       |  |   |                   |     |   |                      |    |          |          |       |       |
| <b>8</b>   |                       | <b>81</b>  | <b>4A</b>   | 08.1983 → 07.1987 | B   | 4 | 1587 cm <sup>3</sup> | 2V | 57-61 kW | 78-83 PS | 9     | - 77  |
|  |                       |  | <b>CHARMANT (A)</b>                                   |                   |     |   |                      |    |          |          |       |       |
|  | <b>TW-1400A STD</b>   | [Pair] AS STD Ø 53.750 / 66.000 // 2.490 St/A  |   |                   |     |   |                      |    |          |          |       |       |
|  | <b>CB-1410GP 0.25</b> | [Set] PL 0,25 Ø 39.750 / 43.000 / 17.100 / 1.615 St/B/G<br><b>CB-1410GP 0,50 / CB-1410GP 0,75 / CB-1410GP STD</b>  |   |                   |     |   |                      |    |          |          |       |       |
|  | <b>MS-1410A 0.25</b>  | [Set] HL 0,25 Ø 47.750 / 52.020 / 19.900 / 2.129 St/A<br><b>MS-1410A 0,50 / MS-1410A STD</b>   |   |                   |     |   |                      |    |          |          |       |       |
| <b>7.21440.51.0</b> fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                       |  |   |                   |     |   |                      |    |          |          |       |       |
| <b>9</b>   |                       | <b>85</b>  | <b>2T</b>   | 12.1981 → 09.1984 | B   | 4 | 1588 cm <sup>3</sup> | 2V | 55 kW    | 75 PS    | 9,4   | - 70  |
|  |                       |  | <b>CHARMANT (A)</b>                                   |                   |     |   |                      |    |          |          |       |       |
|  | <b>TW-1117A STD</b>   | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A  |   |                   |     |   |                      |    |          |          |       |       |
|  | <b>CB-1117GP STD</b>  | [Set] PL STD Ø 48.000 / 51.000 / 19.900 / 1.494 St/B/G   |   |                   |     |   |                      |    |          |          |       |       |
|  | <b>SH-1104A STD</b>   | [Set] NW-L STD Ø 45.975 / 49.000 / 17.900 / 1.495 St/A; NW-L STD Ø 45.725 / 49.250 / 16.000 / 1.745 St/A; NW-L STD Ø 45.475 / 49.500 / 17.900 / 1.995 St/A; NW-L STD Ø 46.225 / 49.750 / 15.900 / 1.745 St/A; NW-L STD Ø 46.475 / 50.000 / 18.000 / 1.745 St/A |   |                   |     |   |                      |    |          |          |       |       |
| <b>10</b>  |                       | <b>86</b>  | <b>3Y</b>   | 04.1984 → 12.1988 | B   | 4 | 1998 cm <sup>3</sup> | 2V | 65-67 kW | 88-91 PS | 8,8   | - 86  |
|  |                       |  | <b>ROCKY Hard Top (F7, F8), RUGGER</b>                |                   |     |   |                      |    |          |          |       |       |
|  | <b>TW-1117A STD</b>   | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A  |   |                   |     |   |                      |    |          |          |       |       |
|  | <b>CB-1407A 0.25</b>  | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.900 / 1.615 St/A<br><b>CB-1407A 0,50 / CB-1407A STD</b>   |   |                   |     |   |                      |    |          |          |       |       |
|  | <b>MS-1407A 0.50</b>  | [Set] HL 0,50 Ø 57.500 / 62.000 / 20.930 / 2.240 St/A<br><b>MS-1407A STD</b>   |   |                   |     |   |                      |    |          |          |       |       |
|  | <b>SH-1407A STD</b>   | [Set]  |   |                   |     |   |                      |    |          |          |       |       |
| <b>11</b>  |                       | <b>88</b>  | <b>DG</b>   | 08.1978 → 04.1984 | D   | 4 | 2530 cm <sup>3</sup> | 2V | 45 kW    | 61 PS    | 21    | - 104 |
|  |                       |  | <b>ROCKY, RUGGER, TAFT</b>                            |                   |     |   |                      |    |          |          |       |       |
|  | <b>CB-1158A 0.25</b>  | [Set] PL 0,25 Ø 54.730 / 58.000 / 27.630 / 1.612 St/A<br><b>CB-1158A STD</b>   |   |                   |     |   |                      |    |          |          |       |       |
|  | <b>MS-1158A 0.25</b>  | [Set] HL 0,25 Ø 67.720 / 72.000 / 24.250 / 2.122 St/A; HL 0,25 Ø 67.720 / 72.000 / 30.250 / 2.122 St/A; PASS-L 0,25 Ø 67.720 / 72.000 / 38.100 / 2.122 St/A<br><b>MS-1158A STD</b>   |   |                   |     |   |                      |    |          |          |       |       |
|  | <b>PB-1158J STD</b>   | [Set] PL-B STD Ø 26.000 / 29.000 / 30.000 / 1.530 St/B   |   |                   |     |   |                      |    |          |          |       |       |
| <b>12</b>  |                       | <b>92</b>  | <b>DL</b>   | 08.1982 → 03.1987 | D A | 4 | 2765 cm <sup>3</sup> | 2V | 51-54 kW | 69-73 PS | 21    | - 104 |
|  |                       |  | <b>TAFT, WILDCAT/ROCKY (F70), WILDCAT/ROCKY (F75)</b> |                   |     |   |                      |    |          |          |       |       |
|  | <b>CB-1158A 0.25</b>  | [Set] PL 0,25 Ø 54.730 / 58.000 / 27.630 / 1.612 St/A<br><b>CB-1158A STD</b>   |   |                   |     |   |                      |    |          |          |       |       |
|  | <b>MS-1158A 0.25</b>  | [Set] HL 0,25 Ø 67.720 / 72.000 / 24.250 / 2.122 St/A; HL 0,25 Ø 67.720 / 72.000 / 30.250 / 2.122 St/A; PASS-L 0,25 Ø 67.720 / 72.000 / 38.100 / 2.122 St/A<br><b>MS-1158A STD</b>   |   |                   |     |   |                      |    |          |          |       |       |
|  | <b>PB-1158J STD</b>   | [Set] PL-B STD Ø 26.000 / 29.000 / 30.000 / 1.530 St/B, →04.1984   |   |                   |     |   |                      |    |          |          |       |       |

13

92



DL 50

09.1985 → 04.1987 D A 4 2765 cm<sup>3</sup> 2V 54-65 kW 73-88 PS ⚙️21,2 - 104



**WILDCAT/ROCKY (F70), WILDCAT/ROCKY (F75)**



**CB-1158A 0.25**

[Set] PL 0,25 Ø 54.730 / 58.000 / 27.630 / 1.612 St/A

**CB-1158A STD**

**MS-1158A 0.25**






[Set] HL 0,25 Ø 67.720 / 72.000 / 24.250 / 2.122 St/A; HL 0,25 Ø 67.720 / 72.000 / 30.250 / 2.122 St/A; PASS-L 0,25 Ø 67.720 / 72.000 / 38.100 / 2.122 St/A

**MS-1158A STD**

D

|    | Cyl. |          | mm   | cm <sup>3</sup> |       | Comp. | kW  | PS | Pos |
|----|------|----------|------|-----------------|-------|-------|-----|----|-----|
|    |      |          |      |                 |       | Ratio |     |    |     |
| XK | B 6  | 83 x 106 | 3442 | 2               | 8,4:1 | 120   | 163 | 1  |     |




D

|  |  | Pos |  |  | Pos |
|---|---|-----|--|---|-----|
|  |   |     |  |   |     |
| <b>2.8 - 5.3</b>  |   |     |  |   |     |
| Sovereign 3.4   | 05.1975 → 12.1978   | XK  | B  | 1   |     |

**D**






|                  |           |   |   |   |                      |    |        |        |       |       |
|------------------|-----------|---|---|---|----------------------|----|--------|--------|-------|-------|
| <b>1</b>         | <b>83</b> |   |   |   |                      |    |        |        |       |       |
| <b>XK</b>        |           | 05.1975 → 12.1978                           | B | 6 | 3442 cm <sup>3</sup> | 2V | 120 kW | 163 PS | 8,4:1 | - 106 |
| <b>2.8 - 5.3</b> |           |   |   |   |                      |    |        |        |       |       |
| <b>105-35368</b> |           | EX; 41.3 x 7.9 x 103.7 x A - Cr - 45° - 1 - |   |   |                      |    |        |        |       |       |
| <b>105-35091</b> |           | IN; 44.5 x 7.9 x 105.5 x S - - 45° - 1 -    |   |   |                      |    |        |        |       |       |

**D**

|  | Cyl.    | <br>mm | cm <sup>3</sup> |  | Comp.<br>Ratio<br>ε | kW      | PS      | Pos |
|---|---------|---|-----------------|---|---------------------|---------|---------|-----|
|   |         |   |                 |   |                     |         |         |     |
| 4G63-T  | B (A) 4 | 85 x 88   | 1997            | 4   | 8                   | 136-157 | 185-214 | 1   |

**E**





|  |  | Pos    |  |  | Pos |
|---|---|--------|--|---|-----|
|  |   |        |  |   |     |
| <b>TALON Coupe</b>  |   |        |  |   |     |
| 2.0 Turbo   | 09.1989 → 12.1990   | 4G63-T | B  | 1   |     |

**E**

|          |                      |   |   |   |   |                      |    |            |            |   |      |
|----------|----------------------|---|---|---|---|----------------------|----|------------|------------|---|------|
| <b>1</b> | <b>85</b>            |   |   |   |   |                      |    |            |            |   |      |
|          | <b>4G63-T</b>        | 09.1989 → 12.1990   | B | A | 4 | 1997 cm <sup>3</sup> | 4V | 136-157 kW | 185-214 PS | 8 | - 88 |
|          | <b>TALON Coupe</b>   |   |   |   |   |                      |    |            |            |   |      |
|          | <b>BB-1811A STD</b>  | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.   |   |   |   |                      |    |            |            |   |      |
|          | <b>CB-1085A 0.25</b> | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>                                      |   |   |   |                      |    |            |            |   |      |
|          | <b>MS-1821A 0.25</b> | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b> |   |   |   |                      |    |            |            |   |      |
|          | <b>50 007 599</b>    | hydraulic; Outer Ø: 13; length: 25.5  |   |   |   |                      |    |            |            |   |      |

E

# FERRARI

|  | Cyl.  |   |  | cm <sup>3</sup> |  | Comp. Ratio | kW  | PS  | Pos |
|---|-------|---|---|-----------------|---|-------------|-----|-----|-----|
|   |       |   | mm  |                 |   | ε           |     |     |     |
| F 105 A..   | B     | 8 | 81 x 71   | 2927            | 4   | 9,2         | 177 | 240 | 2   |
| F 106 D..   | B (A) | 8 | 66,8 x 71   | 1991            | 2   | 7,5         | 162 | 220 | 1   |

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|                            |                   | Pos       |   |  | Pos |
|----------------------------|-------------------|-----------|---|--|-----|
|                            |                   |           |   |  |     |
| <b>208/308 Coupe</b>       |                   |           |   |  |     |
| 208 Turbo                  | 06.1982 → 10.1989 | F 106 D.. | B |  | 1   |
| 308 GTB Qv                 | 09.1982 → 06.1985 | F 105 A.. | B |  | 2   |
| 308 GTS Qv                 | 09.1982 → 06.1985 | F 105 A.. | B |  | 2   |
| <b>MONDIAL</b>             |                   |           |   |  |     |
| 8 Quattrovalvole           | 10.1982 → 07.1987 | F 105 A.. | B |  | 2   |
| <b>MONDIAL Convertible</b> |                   |           |   |  |     |
| 8 Quattrovalvole           | 03.1984 → 07.1987 | F 105 A.. | B |  | 2   |

F

|   |               |                   |   |   |   |                      |    |        |        |       |   |    |
|---|---------------|-------------------|---|---|---|----------------------|----|--------|--------|-------|---|----|
| 1 | <b>66.8</b>   |                   |   |   |   |                      |    |        |        |       |   |    |
|   | F 106 D..     | 06.1982 → 10.1989 | B | A | 8 | 1991 cm <sup>3</sup> | 2V | 162 kW | 220 PS | ⚙️7,5 | - | 71 |
|   | 208/308 Coupe |                   |   |   |   |                      |    |        |        |       |   |    |

7.21659.72.0 fuel pump; in-line; electrical

|   |   |                   |   |  |   |                      |    |        |        |       |   |    |
|---|---|-------------------|---|--|---|----------------------|----|--------|--------|-------|---|----|
| 2 | <b>81</b>                                   |                   |   |  |   |                      |    |        |        |       |   |    |
|   | F 105 A..                                   | 09.1982 → 07.1987 | B |  | 8 | 2927 cm <sup>3</sup> | 4V | 177 kW | 240 PS | ⚙️9,2 | - | 71 |
|   | 208/308 Coupe, MONDIAL, MONDIAL Convertible |                   |   |  |   |                      |    |        |        |       |   |    |

7.21659.72.0 fuel pump; in-line; electrical

F

|             |   |   | Cyl. | <br>mm      | cm <sup>3</sup> | <br> | Comp.  | kW     | PS      | Pos |
|-------------|---|---|------|-------------|-----------------|------|--------|--------|---------|-----|
|             |   |   |      |             |                 |      | Ratio  |        |         |     |
| 100 G.000   | B | 4 | 4    | 65 x 63,5   | 843             | 2    | 8      | 25     | 34      | 1   |
| 100 G.002   | B | 4 | 4    | 65 x 63,5   | 843             | 2    | 8,8    | 27     | 37      | 1   |
| 100 GB.000  | B | 4 | 4    | 65 x 63,5   | 843             | 2    | 8,8    | 35     | 47      | 1   |
| 100 GBC.000 | B | 4 | 4    | 65 x 68     | 903             | 2    | 9,5:1  | 38     | 52      | 2   |
| 100 GBC.040 | B | 4 | 4    | 65 x 68     | 903             | 2    | 9,5:1  | 38     | 52      | 2   |
| 100 GF.0C.0 | B | 4 | 4    | 65 x 68     | 903             | 2    | 7,9:1  | 29     | 40      | 1   |
| 100 GL.000  | B | 4 | 4    | 65 x 68     | 903             | 2    | 9      | 30-33  | 41-45   | 3   |
| 100 GL.048  | B | 4 | 4    | 65 x 68     | 903             | 2    | 7,8    | 29     | 40      | 3   |
| 100 GL6.000 | B | 4 | 4    | 65 x 63,6   | 843             | 2    | 8      | 25     | 34      | 2   |
| 110 F.000   | B | 2 | 2    | 67,4 x 70   | 499             | 2    | 7,1    | 13     | 18      | 7   |
| 120.000     | B | 2 | 2    | 67,4 x 70   | 499             | 2    | 7,1:1  | 13     | 18      | 7   |
| 124 A.000   | B | 4 | 4    | 73 x 71,5   | 1197            | 2    | 8,8    | 44-49  | 60-67   | 10  |
| 124 AC.000  | B | 4 | 4    | 80 x 71,5   | 1438            | 2    | 8,9    | 59-71  | 80-97   | 24  |
| 124 B.000   | B | 4 | 4    | 80 x 71,5   | 1438            | 2    | 9      | 51     | 69      | 25  |
| 124 B2.000  | B | 4 | 4    | 80 x 71,5   | 1438            | 2    | 9      | 49-55  | 67-75   | 24  |
| 125 A.000   | B | 4 | 4    | 80 x 80     | 1608            | 2    | 8,8    | 66     | 90      | 26  |
| 125 B.000   | B | 4 | 4    | 80 x 80     | 1608            | 2    | 8,8    | 74-82  | 100-112 | 27  |
| 126 A.000   | B | 2 | 2    | 73,5 x 70   | 594             | 2    | 7,5    | 17     | 23      | 11  |
| 126 A1.000  | B | 2 | 2    | 77 x 70     | 652             | 2    | 7,5:1  | 17     | 23      | 20  |
| 126 A1.048  | B | 2 | 2    | 77 x 70     | 652             | 2    | 7,5    | 17-20  | 23-27   | 21  |
| 127 A.000   | B | 4 | 4    | 76 x 57,8   | 1049            | 2    | 9,3:1  | 37-41  | 50-56   | 12  |
| 127 A1.000  | B | 4 | 4    | 76 x 57,8   | 1049            | 2    | 9,8:1  | 51     | 70      | 12  |
| 127 A3.000  | B | 4 | 4    | 76,1 x 71,5 | 1301            | 2    | 9,75:1 | 55     | 75      | 16  |
| 127 A5.000  | D | 4 | 4    | 76,1 x 71,5 | 1301            | 2    | 20     | 33-38  | 45-52   | 17  |
| 127 A6.000  | B | 4 | 4    | 76 x 57,8   | 1049            | 2    | 9,5:1  | 44     | 60      | 13  |
| 127A.046    | B | 4 | 4    | 76,1 x 57,8 | 1049            | 2    | 9,5    | 37     | 50      | 18  |
| 128 A.000   | B | 4 | 4    | 80 x 55,5   | 1116            | 2    | 8,8    | 33-48  | 45-65   | 28  |
| 128 A.048   | B | 4 | 4    | 80 x 55,5   | 1116            | 2    | 9,2    | 33     | 45      | 29  |
| 128 A1.000  | B | 4 | 4    | 86 x 55,5   | 1290            | 2    | 9      | 44-55  | 60-75   | 51  |
| 128 A3.000  | B | 4 | 4    | 86,4 x 55,5 | 1301            | 2    | 9,1:1  | 55     | 75      | 54  |
| 128 AC.000  | B | 4 | 4    | 86 x 55,5   | 1290            | 2    | 9      | 55     | 75      | 52  |
| 128 AC5.000 | B | 4 | 4    | 80 x 55,5   | 1116            | 2    | 9,2    | 48     | 65      | 30  |
| 128 AR.000  | B | 4 | 4    | 86 x 55,5   | 1290            | 2    | 9      | 50-53  | 68-72   | 52  |
| 128 AS.000  | B | 4 | 4    | 86 x 55,5   | 1290            | 2    | 9,2    | 46-55  | 63-75   | 53  |
| 131 A.000   | B | 4 | 4    | 76 x 71,5   | 1297            | 2    | 8      | 48     | 65      | 14  |
| 131 A1.000  | B | 4 | 4    | 84 x 71,5   | 1585            | 2    | 9,2    | 55     | 75      | 42  |
| 131 A6.000  | B | 4 | 4    | 76 x 71,6   | 1297            | 2    | 7,8:1  | 40     | 54      | 15  |
| 131 B.000   | B | 4 | 4    | 76 x 71,5   | 1297            | 2    | 8,9    | 57-60  | 78-82   | 15  |
| 131 B1.000  | B | 4 | 4    | 84 x 71,5   | 1585            | 2    | 9      | 72     | 98      | 43  |
| 131 B2.000  | B | 4 | 4    | 84 x 90     | 1995            | 2    | 8,9    | 84-103 | 114-140 | 44  |
| 131 C.000   | B | 4 | 4    | 78 x 71,6   | 1367            | 2    | 9:1    | 51     | 70      | 22  |
| 131 C1.000  | B | 4 | 4    | 78 x 71,5   | 1367            | 2    | 8,9:1  | 51-55  | 69-75   | 23  |
| 131 C2.000  | B | 4 | 4    | 84 x 71,5   | 1585            | 2    | 9,1    | 63     | 85      | 42  |
| 131 C3.000  | B | 4 | 4    | 84 x 71,5   | 1585            | 2    | 8,9:1  | 71-72  | 96-98   | 45  |
| 131 C4.000  | B | 4 | 4    | 84 x 90     | 1995            | 2    | 9      | 83-85  | 113-116 | 46  |
| 132 AC1.000 | B | 4 | 4    | 84 x 79,2   | 1756            | 2    | 9,8    | 87-94  | 118-128 | 45  |
| 132 B1.000  | B | 4 | 4    | 84 x 79,2   | 1756            | 2    | 8,9    | 77-82  | 105-112 | 44  |
| 132 BB OA O | B | 4 | 4    | 80 x 79,2   | 1592            | 2    | 9      | 71-72  | 97-98   | 26  |
| 132 C.000   | B | 4 | 4    | 84 x 71,5   | 1585            | 2    | 9      | 65-72  | 89-98   | 44  |
| 132 C2.000  | B | 4 | 4    | 84 x 90     | 1995            | 2    | 8,9    | 82-84  | 112-115 | 47  |
| 132 C3.000  | B | 4 | 4    | 84 x 90     | 1995            | 2    | 9      | 88-99  | 120-135 | 47  |
| 132 C3.031  | B | 4 | 4    | 84 x 90     | 1995            | 2    | 9      | 63-77  | 86-105  | 47  |
| 132 D.000   | B | 4 | 4    | 84 x 71,5   | 1585            | 2    | 9      | 66-72  | 90-98   | 46  |
| 132 D1.000  | B | 4 | 4    | 84 x 90     | 1995            | 2    | 9      | 83     | 113     | 46  |
| 138 A1.000  | B | 4 | 4    | 86,4 x 55,5 | 1301            | 2    | 9      | 48     | 65      | 55  |
| 138 A2.000  | B | 4 | 4    | 86,4 x 63,9 | 1498            | 2    | 9      | 55-57  | 75-78   | 56  |
| 138 A3.000  | B | 4 | 4    | 86,4 x 55,5 | 1301            | 2    | 9      | 55     | 75      | 55  |
| 138 A4.000  | B | 4 | 4    | 86,4 x 63,9 | 1498            | 2    | 9,2    | 63     | 86      | 57  |
| 138 AR.000  | B | 4 | 4    | 84 x 71,5   | 1585            | 2    | 9,3    | 66-77  | 90-105  | 46  |
| 138 AR.048  | B | 4 | 4    | 84 x 71,5   | 1585            | 2    | 9,3    | 74     | 100     | 42  |
| 138 B.000   | B | 4 | 4    | 80 x 55,5   | 1116            | 2    | 9,2    | 40-44  | 55-60   | 31  |
| 138 B1.000  | B | 4 | 4    | 80 x 55,5   | 1116            | 2    | 9,6    | 40     | 55      | 32  |
| 138 B2.000  | B | 4 | 4    | 86,4 x 55,5 | 1302            | 2    | 9,1    | 50-51  | 68-69   | 55  |
| 138 B3.000  | B | 4 | 4    | 86,4 x 63,9 | 1498            | 2    | 9,2    | 55-63  | 75-86   | 58  |
| 138 B3.048  | B | 4 | 4    | 86,4 x 63,9 | 1498            | 2    | 9      | 55-57  | 75-78   | 59  |
| 138 C.000   | D | 4 | 4    | 82,6 x 79,2 | 1698            | 2    | 20     | 44     | 60      | 38  |
| 138 C1.000  | B | 4 | 4    | 80 x 55,5   | 1116            | 2    | 9,2    | 40-42  | 55-57   | 33  |
| 138 C2.048  | B | 4 | 4    | 86,4 x 63,9 | 1498            | 2    | 9      | 55     | 75      | 60  |

**F**

|                |        |        | Cyl. | <br>mm      | cm <sup>3</sup> |   | Comp. | kW    | PS     | Pos |
|----------------|--------|--------|------|-------------|-----------------|---|-------|-------|--------|-----|
|                |        |        |      |             |                 |   | Ratio |       |        |     |
| 138 C3.048     |        | B      | 4    | 86,4 x 63,9 | 1498            | 2 | 9,2:1 | 55-57 | 75-78  | 61  |
| 146 A.000      |        | B      | 4    | 65 x 68     | 903             | 2 | 9     | 33    | 45     | 4   |
| 146 A.048      |        | B      | 4    | 65 x 68     | 903             | 2 | 9     | 33    | 45     | 5   |
| 146 A2.000     |        | B (A)  | 4    | 80,5 x 63,9 | 1301            | 2 | 8     | 77    | 105    | 36  |
| 146 A2.146     |        | B (A)  | 4    | 80,5 x 63,9 | 1301            | 2 | 7,7:1 | 73    | 100    | 36  |
| 146 A4.000     |        | B      | 4    | 80 x 55,5   | 1116            | 2 | 9,2   | 43-44 | 58-60  | 33  |
| 146 A4.044     |        | B      | 4    | 80 x 55,5   | 1116            | 2 | 9,2   | 37    | 50     | 34  |
| 146 A4.048     |        | B      | 4    | 80 x 55,5   | 1116            | 2 | 9,2   | 43    | 58     | 35  |
| 149 A.000      |        | B      | 4    | 84 x 71,5   | 1585            | 2 | 9,3   | 60    | 82     | 44  |
| 149 A1.000     |        | D      | 4    | 82,6 x 90   | 1929            | 2 | 21    | 48    | 65     | 39  |
| 149 A2.000     |        | B      | 4    | 84 x 71,5   | 1585            | 2 | 9,3   | 74    | 101    | 43  |
| 149 A3.000     |        | B      | 4    | 86,4 x 55,5 | 1301            | 2 | 9,1   | 48    | 65     | 62  |
| 149 A4.000     |        | B      | 4    | 84 x 71,5   | 1585            | 2 | 9,3   | 74    | 101    | 43  |
| 149 A5.000     |        | B      | 4    | 86,4 x 63,9 | 1498            | 2 | 9,2   | 58    | 79     | 57  |
| 149 A7.000     |        | B      | 4    | 86,4 x 55,5 | 1302            | 2 | 9,6   | 48    | 65     | 55  |
| 149 B3.000     |        | D      | 4    | 82,6 x 79,2 | 1698            | 2 | 20,5  | 44    | 60     | 40  |
| 149 C1.000 KAT |        | AB     | 4    | 86,4 x 63,9 | 1498            | 2 | 9,2   | 49-55 | 67-75  | 63  |
| 149 C2.000     |        | B      | 4    | 84 x 71,5   | 1595            | 2 | 9,5   | 66    | 90     | 48  |
| 149 C3.000     |        | B      | 4    | 84 x 71,5   | 1585            | 2 | 9,5   | 61-76 | 83-103 | 48  |
| 154 A.048      |        | B      | 4    | 84 x 71,5   | 1585            | 2 | 9,75  | 61    | 83     | 49  |
| 154 A1.000     |        | B      | 4    | 84 x 90     | 1995            | 2 | 8     | 66-74 | 90-101 | 50  |
| 154 A2.000     |        | B (LA) | 4    | 84 x 90     | 1995            | 2 | 8     | 114   | 155    | 45  |
| 156 A.000      |        | B      | 4    | 76,1 x 57,8 | 1049            | 2 | 9,5   | 37-41 | 50-56  | 19  |
| 156 A2.100     |        | B      | 4    | 70 x 64,9   | 999             | 2 | 9     | 32-33 | 44-45  | 8   |
| 156 A3.100     |        | B      | 4    | 70 x 64,9   | 999             | 2 | 9,5   | 32-33 | 44-45  | 9   |
| 160 A1.000     |        | B      | 4    | 80,5 x 67,4 | 1372            | 2 | 9,2   | 52-56 | 71-76  | 37  |
| 8144.61        | 200    | D      | 4    | 93 x 90     | 2445            | 2 | 22    | 53    | 72     | 65  |
| 8144.61        |        | D      | 4    | 93 x 89,4   | 2428            | 2 | 21    | 53-55 | 72-75  | 65  |
| 8144.61        | 500.81 | D      | 4    | 93 x 90     | 2445            | 2 | 22    | 66    | 90     | 66  |
| 8144.65        |        | D      | 4    | 88 x 82     | 1995            | 2 | 22,1  | 44    | 60     | 64  |
| 8144.91        | 2000   | D (LA) | 4    | 93 x 90     | 2445            | 2 | 22    | 74    | 101    | 67  |
| 831 D1.000     |        | D (A)  | 4    | 82,6 x 90   | 1929            | 2 | 20:1  | 59    | 80     | 41  |
| A 112 B1.054   |        | B      | 4    | 67,2 x 68   | 965             | 2 | 9,2   | 35-36 | 48-49  | 6   |
| DB-10          |        | B      | 4    | 65 x 63,5   | 843             | 2 | 8:1   | 25    | 34     | 1   |



|  |                             |                   | Pos         |           |                   |                                      | Pos               |
|--|-----------------------------|-------------------|-------------|-----------|-------------------|--------------------------------------|-------------------|
|  | <b>124 (124_)</b>           |                   |             | 1.3 (AF1) | 12.1974 → 10.1982 | 128 A1.000                           | B 51              |
|  | 1200                        | 09.1966 → 12.1969 | 124 A.000   | B         | 10                | <b>131 (131_)</b>                    |                   |
|  | 1200 (124A)                 | 09.1967 → 07.1975 | 124 A.000   | B         | 10                | 1.3 Mirafiori                        | 10.1974 → 09.1981 |
|  | 1200 (TA)                   | 07.1966 → 10.1973 | 124 A.000   | B         | 10                | 1.3 Mirafiori (131A)                 | 10.1974 → 12.1982 |
|  | 1400                        | 09.1967 → 12.1973 | 124 B2.000  | B         | 24                | 1.3 Super Mirafiori                  | 03.1978 → 12.1980 |
|  | 1400 Special                | 12.1968 → 12.1972 | 124 B2.000  | B         | 24                | 1.4 Mirafiori                        | 11.1980 → 01.1984 |
|  | 1400 Special (124A)         | 01.1971 → 07.1975 | 124 B2.000  | B         | 24                | 1.4 Mirafiori                        | 11.1980 → 01.1984 |
|  | 1500 Special T              | 01.1971 → 07.1975 | 124 AC.000  | B         | 24                | 1.4 Super Mirafiori                  | 04.1981 → 12.1983 |
|  | <b>124 Coupe (124_)</b>     |                   |             |           |                   | 1.6                                  | 11.1976 → 12.1984 |
|  | 1400 Sport                  | 06.1967 → 10.1972 | 124 AC.000  | B         | 24                | 1.6 (131A1)                          | 10.1974 → 09.1981 |
|  | 1600 (BC 1)                 | 04.1970 → 10.1973 | 125 B.000   | B         | 27                | 1.6 Super                            | 03.1978 → 01.1984 |
|  | 1600 (BC 1)                 | 11.1971 → 10.1973 | 125 B.000   | B         | 27                | 1.6 Super Mirafiori (A)              | 03.1979 → 03.1982 |
|  | <b>124 Familiare (124_)</b> |                   |             |           |                   | 2.0 Abarth Rally                     | 01.1976 → 07.1980 |
|  | 1.4                         | 09.1967 → 05.1971 | 124 B.000   | B         | 25                | 2.0 D                                | 03.1978 → 03.1987 |
|  | 1200                        | 04.1967 → 05.1973 | 124 A.000   | B         | 10                | 2.0 Racing                           | 06.1978 → 12.1981 |
|  | 1200                        | 05.1973 → 03.1975 | 124 A.000   | B         | 10                | 2.0 Super                            | 01.1981 → 12.1984 |
|  | <b>124 Spider (124_)</b>    |                   |             |           |                   | 2.5 D                                | 06.1978 → 02.1984 |
|  | 1.4                         | 10.1969 → 12.1971 | 124 AC.000  | B         | 24                | <b>131 Familiare/Panorama (131_)</b> |                   |
|  | 1500 Sport (BS)             | 01.1966 → 12.1972 | 124 AC.000  | B         | 24                | 1.3 Mirafiori (131AF)                | 03.1975 → 12.1978 |
|  | 1600 Sport (BS)             | 11.1969 → 08.1973 | 125 B.000   | B         | 27                | 1.3 Mirafiori (AF)                   | 03.1975 → 03.1982 |
|  | 1600 Sport (BS1)            | 01.1969 → 12.1974 | 125 B.000   | B         | 27                | 1.4 Mirafiori                        | 11.1981 → 01.1984 |
|  | 1600 Sport (BS1)            | 11.1969 → 08.1973 | 125 B.000   | B         | 27                | 1.4 Mirafiori                        | 11.1981 → 01.1984 |
|  | 1600 Sport (CS)             | 01.1969 → 12.1974 | 125 B.000   | B         | 27                | 1.6                                  | 11.1980 → 12.1984 |
|  | 1800 Rally Abarth (CSA)     | 09.1972 → 07.1975 | 132 AC1.000 | B         | 45                | 1.6 CL (AF1)                         | 03.1975 → 12.1978 |
|  | 1800 Sport (CS1)            | 01.1972 → 12.1977 | 132 AC1.000 | B         | 45                | 1.6 Super                            | 12.1979 → 12.1981 |
|  | 2000                        | 04.1972 → 11.1985 | 132 C3.031  | B         | 47                | 2.0 D                                | 07.1978 → 08.1984 |
|  | 2000                        | 09.1978 → 12.1980 | 132 C3.031  | B         | 47                | 2.0 Mirafiori (131AF2)               | 11.1980 → 12.1984 |
|  | 2000                        | 09.1980 → 12.1983 | 132 C3.031  | B         | 47                | 2.0 Super                            | 01.1981 → 12.1984 |
|  | <b>125 (125_)</b>           |                   |             |           |                   | 2.5 Super Diesel (AF)                | 03.1979 → 12.1984 |
|  | 1.3                         | 06.1968 → 03.1974 | 131 A.000   | B         | 14                | <b>132 (132_)</b>                    |                   |
|  | 1.6 (TA)                    | 07.1967 → 03.1974 | 125 A.000   | B         | 26                | 1.6                                  | 04.1972 → 01.1976 |
|  | 1.6 (TA)                    | 10.1968 → 10.1973 | 125 B.000   | B         | 27                | 1.6                                  | 01.1976 → 12.1982 |
|  | <b>126 (126_)</b>           |                   |             |           |                   | 1.6                                  | 05.1977 → 09.1982 |
|  | 600                         | 09.1972 → 06.1977 | 126 A.000   | B         | 11                | 1.7 GLS (A1)                         | 04.1974 → 12.1975 |
|  | 650                         | 07.1977 → 09.1987 | 126 A1.000  | B         | 20                | 1.7 GLS (A1)                         | 11.1975 → 01.1977 |
|  | 650                         | 07.1977 → 09.1987 | 126 A1.048  | B         | 21                | 1.7 Special (A1)                     | 04.1972 → 01.1974 |
|  | <b>127 (127_)</b>           |                   |             |           |                   | 2.0                                  | 01.1976 → 06.1981 |
|  | 0.9                         | 06.1971 → 05.1983 | 100 GL.048  | B         | 3                 | 2.0 (132A)                           | 01.1976 → 12.1976 |
|  | 0.9 (127A)                  | 09.1971 → 12.1984 | 100 GL.000  | B         | 3                 | 2.0 D                                | 07.1978 → 07.1982 |
|  | 1.0                         | 04.1977 → 12.1986 | 127 A.000   | B         | 12                | 2.0 i.e.                             | 01.1980 → 12.1982 |
|  | 1.0 Sport                   | 07.1978 → 02.1982 | 127 A1.000  | B         | 12                | 2.5 D                                | 07.1978 → 07.1982 |
|  | 1.3 Diesel                  | 04.1981 → 12.1986 | 127 A5.000  | D         | 17                | <b>133</b>                           |                   |
|  | 1.3 Sport                   | 12.1981 → 05.1983 | 127 A3.000  | B         | 16                | 133                                  | 05.1974 → 1977    |
|  | <b>127 Panorama (127_)</b>  |                   |             |           |                   | 133                                  | 05.1974 → 1977    |
|  | 1.0                         | 01.1977 → 12.1986 | 127 A.000   | B         | 12                | <b>147</b>                           |                   |
|  | 1.3 D                       | 06.1981 → 12.1986 | 127 A5.000  | D         | 17                | 0.9                                  | 04.1977 → 12.1981 |
|  | <b>128 (128_)</b>           |                   |             |           |                   | 1.0                                  | 11.1976 → 02.1987 |
|  | 1.1                         | 02.1975 → 09.1981 | 128 A.048   | B         | 29                | 1.3 D                                | 07.1982 → 06.1984 |
|  | 1.1 (128A)                  | 03.1969 → 12.1984 | 128 A.000   | B         | 28                | <b>147 Panorama</b>                  |                   |
|  | 1.3                         | 09.1973 → 12.1979 | 128 AR.000  | B         | 52                | 1.3 D                                | 07.1982 → 07.1983 |
|  | 1.3 Rally (128A)            | 07.1971 → 02.1976 | 128 AR.000  | B         | 52                | 1.3 D                                | 07.1984 → 12.1986 |
|  | 1.3 Sport (128A)            | 08.1974 → 12.1984 | 128 A1.000  | B         | 51                | <b>500</b>                           |                   |
|  | <b>128 Coupe (128_)</b>     |                   |             |           |                   | 0.5 (110F)                           | 01.1965 → 12.1975 |
|  | 1.1 (AC 5)                  | 03.1972 → 02.1981 | 128 AC5.000 | B         | 30                | 0.5 (110F)                           | 01.1965 → 12.1975 |
|  | 1.1 (AC 5)                  | 08.1975 → 02.1981 | 128 AC5.000 | B         | 30                | <b>500 Estate</b>                    |                   |
|  | 1.3                         | 09.1973 → 12.1975 | 128 A1.000  | B         | 51                | 0.5                                  | 01.1960 → 12.1966 |
|  | 1.3                         | 09.1974 → 12.1979 | 128 A1.000  | B         | 51                | <b>850</b>                           |                   |
|  | 1.3 (AC)                    | 03.1972 → 12.1979 | 128 A1.000  | B         | 51                | 0.8                                  | 07.1964 → 10.1972 |
|  | 1.3 (AC)                    | 03.1972 → 12.1979 | 128 AC.000  | B         | 52                | 0.8                                  | 07.1964 → 10.1972 |
|  | 1.3 Berlinetta (AC)         | 06.1975 → 12.1979 | 128 AC.000  | B         | 52                | 0.8 Special (GB)                     | 03.1968 → 10.1972 |
|  | <b>128 Familiare (128_)</b> |                   |             |           |                   | 0.9                                  | 05.1964 → 12.1972 |
|  | 1.1 (AF)                    | 10.1969 → 10.1982 | 128 A.000   | B         | 28                | 0.9                                  | 02.1968 → 12.1972 |
|  | 1.1 (AF)                    | 02.1975 → 02.1981 | 128 A.048   | B         | 29                | 0.9                                  | 02.1968 → 12.1972 |
|  | 1.3                         | 09.1973 → 12.1975 | 128 A1.000  | B         | 51                | <b>ARGENTA (132_)</b>                |                   |
|  | 1.3                         | 09.1974 → 12.1977 | 128 A1.000  | B         | 51                | 1600                                 | 04.1981 → 12.1985 |
|  |                             |                   |             |           |                   | 1600 i.e                             | 04.1981 → 12.1985 |
|  |                             |                   |             |           |                   | 2000                                 | 06.1978 → 12.1985 |
|  |                             |                   |             |           |                   | 2000                                 | 06.1978 → 12.1985 |

**F**

|                               |                   |                | Pos |    |                                 |                   | Pos        |    |    |
|-------------------------------|-------------------|----------------|-----|----|---------------------------------|-------------------|------------|----|----|
| 2000 Volumex                  | 06.1984 → 07.1985 | 132 C3.000     | B   | 47 | 1.1                             | 10.1982 → 12.1987 | 138 C1.000 | B  | 33 |
| 2000 i.e.                     | 06.1981 → 07.1986 | 132 C3.000     | B   | 47 | 1.1                             | 04.1985 → 12.1987 | 146 A4.048 | B  | 35 |
| 2500 Diesel                   | 06.1981 → 11.1985 | 8144.61        | D   | 65 | 1.1 (138A)                      | 05.1985 → 09.1987 | 138 C1.000 | B  | 33 |
| 2500 Turbodiesel              | 07.1983 → 08.1985 | 8144.61.500.81 | D   | 66 | 1.3                             | 01.1978 → 08.1985 | 138 A1.000 | B  | 55 |
| <b>CAMPAGNOLA</b>             |                   |                |     |    | 1.3                             | 01.1978 → 08.1985 | 149 A3.000 | B  | 62 |
| 2.4 D                         | 06.1974 → 10.1989 | 8144.61.200    | D   | 65 | 1.3                             | 01.1978 → 08.1985 | 149 A7.000 | B  | 55 |
| <b>CROMA (154_)</b>           |                   |                |     |    | 1.3                             | 01.1981 → 09.1982 | 138 A3.000 | B  | 55 |
| 1600                          | 12.1985 → 12.1990 | 154 A.048      | B   | 49 | 1.3                             | 01.1983 → 04.1985 | 138 B2.000 | B  | 55 |
| 2000 CHT (154.AC)             | 12.1985 → 02.1989 | 154 A1.000     | B   | 50 | 1.5                             | 01.1978 → 12.1988 | 138 A2.000 | B  | 56 |
| 2000 i.e. Turbo (154.AM)      | 12.1985 → 06.1990 | 154 A2.000     | B   | 45 | 1.5                             | 01.1978 → 12.1988 | 138 C2.048 | B  | 60 |
| 2500 TD (154.AE)              | 12.1985 → 08.1989 | 8144.91.2000   | D   | 67 | 1.5                             | 01.1978 → 12.1988 | 138 C3.048 | B  | 61 |
| <b>FIORINO MPV (147_)</b>     |                   |                |     |    | 1.5                             | 01.1981 → 05.1987 | 149 C1.000 | AB | 63 |
| 1.3                           | 01.1982 → 01.1988 | 127 A5.000     | D   | 17 | 1.5                             | 01.1983 → 12.1987 | 138 A4.000 | B  | 57 |
| <b>FIORINO Pick up (147_)</b> |                   |                |     |    | 1.5                             | 01.1983 → 12.1987 | 138 B3.000 | B  | 58 |
| 1.0                           | 06.1982 → 10.1987 | 127A.046       | B   | 18 | 1.5                             | 08.1985 → 05.1987 | 149 A5.000 | B  | 57 |
| 1.0                           | 12.1986 → 10.1989 | 156 A.000      | B   | 19 | 1.6                             | 05.1981 → 12.1987 | 138 AR.000 | B  | 46 |
| 1.3 D                         | 05.1984 → 12.1988 | 127 A5.000     | D   | 17 | 1.6                             | 01.1983 → 12.1987 | 149 A4.000 | B  | 43 |
| <b>MARENGO</b>                |                   |                |     |    | 1.6                             | 12.1985 → 12.1987 | 138 AR.000 | B  | 46 |
| 2.5 D                         | 05.1980 → 09.1983 | 8144.61        | D   | 65 | 1.7 Diesel                      | 05.1985 → 12.1987 | 138 C.000  | D  | 38 |
| 2.5 D                         | 05.1980 → 09.1983 | 8144.61.200    | D   | 65 | 1.7 Diesel                      | 05.1985 → 12.1987 | 149 B3.000 | D  | 40 |
| <b>PANDA (141_)</b>           |                   |                |     |    | 1.9 TD                          | 12.1985 → 12.1987 | 831 D1.000 | D  | 41 |
| 0.9 Fire S All-wheel Drive    | 10.1980 → 04.1986 | 146 A.048      | B   | 5  | 75 1.3                          | 01.1981 → 09.1982 | 128 A3.000 | B  | 54 |
| 1000 4x4                      | 01.1986 → 07.1989 | 156 A2.100     | B   | 8  | <b>RITMO Convertible (138_)</b> |                   |            |    |    |
| 1000 4x4                      | 01.1986 → 07.1989 | 156 A3.100     | B   | 9  | 1.3                             | 10.1979 → 09.1983 | 138 A1.000 | B  | 55 |
| 800                           | 02.1981 → 12.1985 | 100 GL.6.000   | B   | 2  | 100 1.6                         | 10.1985 → 12.1987 | 138 AR.000 | B  | 46 |
| 950                           | 09.1982 → 08.1983 | A 112 B1.054   | B   | 6  | 100 1.6                         | 10.1985 → 12.1987 | 138 AR.048 | B  | 42 |
| 950 4x4                       | 09.1983 → 12.1986 | A 112 B1.054   | B   | 6  | 50 1.3                          | 10.1985 → 12.1987 | 138 B2.000 | B  | 55 |
| <b>REGATA (138_)</b>          |                   |                |     |    | 85 1.5                          | 01.1980 → 07.1989 | 138 A4.000 | B  | 57 |
| 100 Super 1.6                 | 10.1983 → 07.1989 | 149 C3.000     | B   | 48 | 85 1.5                          | 03.1983 → 12.1986 | 138 B3.000 | B  | 58 |
| 100 Super 1.6                 | 10.1983 → 12.1990 | 149 A2.000     | B   | 43 | <b>STRADA (178E)</b>            |                   |            |    |    |
| 100 Super 1.6                 | 10.1983 → 12.1990 | 149 A4.000     | B   | 43 | 1.1                             | 02.1983 → 1985    | 138 B.000  | B  | 31 |
| 60 Diesel 1.7                 | 05.1985 → 03.1989 | 149 B3.000     | D   | 40 | 1.1                             | 02.1983 → 12.1987 | 138 C1.000 | B  | 33 |
| 65 Diesel 1.9                 | 04.1984 → 07.1989 | 149 A1.000     | D   | 39 | 1.7 D                           | 05.1985 → 12.1987 | 149 B3.000 | D  | 40 |
| 70 1.3                        | 09.1983 → 07.1986 | 138 B2.000     | B   | 55 | <b>TIPO (160_)</b>              |                   |            |    |    |
| 70 1.3                        | 09.1983 → 07.1989 | 149 A3.000     | B   | 62 | 1.4 (160.AC)                    | 07.1987 → 12.1989 | 160 A1.000 | B  | 37 |
| 70 1.3                        | 09.1983 → 07.1989 | 149 A7.000     | B   | 55 | <b>UNO</b>                      |                   |            |    |    |
| 75 1.5                        | 12.1983 → 07.1989 | 138 B3.048     | B   | 59 | 1.5                             | 01.1983 → 04.1985 | 138 B3.048 | B  | 59 |
| 75 1.5                        | 12.1983 → 07.1989 | 138 C2.048     | B   | 60 | <b>UNO (146_)</b>               |                   |            |    |    |
| 75 1.5                        | 12.1983 → 07.1989 | 149 C1.000     | AB  | 63 | 0.9                             | 02.1984 → 08.1989 | 100 GL.000 | B  | 3  |
| 80 Turbo Diesel 1.9           | 05.1986 → 07.1989 | 831 D1.000     | D   | 41 | 1.3 Turbo i.e.                  | 04.1985 → 08.1989 | 146 A2.000 | B  | 36 |
| 85 1.5                        | 02.1984 → 08.1986 | 138 B3.000     | B   | 58 | 1.3 Turbo i.e.                  | 01.1987 → 12.1987 | 146 A2.146 | B  | 36 |
| 85 1.5                        | 05.1985 → 12.1987 | 149 A5.000     | B   | 57 | 45 0.9                          | 02.1984 → 12.1988 | 146 A.000  | B  | 4  |
| 85 1.6                        | 10.1983 → 06.1990 | 149 A.000      | B   | 44 | 50 1.1                          | 01.1986 → 12.1989 | 146 A4.044 | B  | 34 |
| 85 Super 1.5                  | 09.1983 → 04.1985 | 138 B3.000     | B   | 58 | 55 1.1                          | 01.1983 → 08.1989 | 138 B.000  | B  | 31 |
| 90 i.e. 1.6                   | 01.1987 → 07.1989 | 149 C2.000     | B   | 48 | 60 1.1 (146A.EG)                | 05.1985 → 08.1989 | 146 A4.048 | B  | 35 |
| <b>REGATA Weekend (138_)</b>  |                   |                |     |    | 60 Diesel 1.7                   | 07.1986 → 08.1989 | 149 B3.000 | D  | 40 |
| 1.6                           | 09.1983 → 08.1986 | 138 AR.000     | B   | 46 | 70 1.3                          | 01.1983 → 04.1985 | 138 B2.000 | B  | 55 |
| 1.6                           | 10.1984 → 06.1989 | 149 A.000      | B   | 44 | 70 1.3                          | 05.1985 → 08.1989 | 149 A7.000 | B  | 55 |
| 100 1.6 (RF)                  | 09.1984 → 12.1990 | 149 A4.000     | B   | 43 | <b>X 1/9 (128_)</b>             |                   |            |    |    |
| 100 1.6 (RF)                  | 09.1984 → 12.1990 | 149 C3.000     | B   | 48 | 1.3                             | 05.1973 → 12.1979 | 128 AS.000 | B  | 53 |
| 60 Diesel 1.7                 | 05.1985 → 12.1989 | 149 B3.000     | D   | 40 | 1.3                             | 09.1973 → 12.1974 | 128 AS.000 | B  | 53 |
| 65 Diesel 1.9                 | 04.1984 → 07.1989 | 149 A1.000     | D   | 39 | 1.3                             | 09.1974 → 12.1978 | 128 AS.000 | B  | 53 |
| 70 1.3                        | 01.1984 → 07.1989 | 138 B2.000     | B   | 55 | 1.3                             | 10.1975 → 06.1978 | 128 AS.000 | B  | 53 |
| 75 1.5                        | 09.1984 → 07.1989 | 138 B3.048     | B   | 59 | 1.5 (128AS1_)                   | 11.1978 → 12.1989 | 138 A4.000 | B  | 57 |
| 75 1.5                        | 09.1984 → 07.1989 | 138 C2.048     | B   | 60 |                                 |                   |            |    |    |
| 75 1.5                        | 09.1984 → 07.1989 | 149 C1.000     | AB  | 63 |                                 |                   |            |    |    |
| 80 Turbo Diesel 1.9           | 05.1986 → 07.1989 | 831 D1.000     | D   | 41 |                                 |                   |            |    |    |
| 85 1.5                        | 06.1983 → 08.1986 | 138 B3.000     | B   | 58 |                                 |                   |            |    |    |
| 85 1.5                        | 01.1984 → 04.1989 | 138 B3.000     | B   | 58 |                                 |                   |            |    |    |
| 90 i.e. 1.6                   | 01.1987 → 07.1989 | 149 C2.000     | B   | 48 |                                 |                   |            |    |    |
| <b>RITMO (138_)</b>           |                   |                |     |    |                                 |                   |            |    |    |
| 1.0                           | 09.1978 → 09.1982 | 127 A6.000     | B   | 13 |                                 |                   |            |    |    |
| 1.1                           | 08.1980 → 08.1988 | 138 B.000      | B   | 31 |                                 |                   |            |    |    |
| 1.1                           | 08.1980 → 08.1988 | 146 A4.000     | B   | 33 |                                 |                   |            |    |    |
| 1.1                           | 10.1982 → 12.1987 | 138 B.000      | B   | 31 |                                 |                   |            |    |    |
| 1.1                           | 10.1982 → 12.1987 | 138 B1.000     | B   | 32 |                                 |                   |            |    |    |

|  |                             |  |   |          |                           |                        |    |          |          |        |        |  |
|--|-----------------------------|--|---|----------|---------------------------|------------------------|----|----------|----------|--------|--------|--|
|  |                             |  |   |          |                           |                        |    |          |          |        |        |  |
|  |                             | 100 G.000  | 07.1964 → 10.1972   | B        | 4                         | 843 cm <sup>3</sup>    | 2V | 25 kW    | 34 PS    | ⊗8     | - 63.5 |  |
|  |                             | 100 G.002  | 07.1964 → 10.1972   | B        | 4                         | 843 cm <sup>3</sup>    | 2V | 27 kW    | 37 PS    | ⊗8,8   | - 63.5 |  |
|  |                             | 100 GB.000   | 03.1968 → 10.1972   | B        | 4                         | 843 cm <sup>3</sup>    | 2V | 35 kW    | 47 PS    | ⊗8,8   | - 63.5 |  |
|  |                             | 100 GF.0C.0  | 05.1964 → 12.1972   | B        | 4                         | 903 cm <sup>3</sup>    | 2V | 29 kW    | 40 PS    | ⊗7,9:1 | - 68   |  |
|  |                             | DB-10  | 05.1974 → 1977  | B        | 4                         | 843 cm <sup>3</sup>    | 2V | 25 kW    | 34 PS    | ⊗8:1   | - 63.5 |  |
|  | 133, 850                    |  |   |          |                           |                        |    |          |          |        |        |  |
|  | 80 00056 1 1 000            | ∅65; 17.00; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 3.947]  |   |          |                           |                        |    |          |          |        |        |  |
|  |                             |  |   |          |                           |                        |    |          |          |        |        |  |
|  |                             | 100 GBC.000  | 02.1968 → 12.1972   | B        | 4                         | 903 cm <sup>3</sup>    | 2V | 38 kW    | 52 PS    | ⊗9,5:1 | - 68   |  |
|  |                             | 100 GBC.040  | 02.1968 → 12.1972   | B        | 4                         | 903 cm <sup>3</sup>    | 2V | 38 kW    | 52 PS    | ⊗9,5:1 | - 68   |  |
|  |                             | 100 GL6.000  | 05.1974 → 12.1985   | B        | 4                         | 843 cm <sup>3</sup>    | 2V | 25 kW    | 34 PS    | ⊗8     | - 63.6 |  |
|  | 133, 850, PANDA (141_)      |  |   |          |                           |                        |    |          |          |        |        |  |
|  | 80 00056 1 1 000            | ∅65; 17.00; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 3.947]  |   |          |                           |                        |    |          |          |        |        |  |
|  | RK-7                        | valve cotter; number of notches: 1; valve stem diameter: 7   |   | 81-1755  | IN/EX; 13/ x 7 x 42.2 G1  |                        |    |          |          |        |        |  |
|  |                             |  |   |          |                           |                        |    |          |          |        |        |  |
|  |                             | 100 GL.000   | 09.1971 → 08.1989   | B        | 4                         | 903 cm <sup>3</sup>    | 2V | 30-33 kW | 41-45 PS | ⊗9     | - 68   |  |
|  |                             | 100 GL.048   | 06.1971 → 05.1983   | B        | 4                         | 903 cm <sup>3</sup>    | 2V | 29 kW    | 40 PS    | ⊗7,8   | - 68   |  |
|  | 127 (127_), 147, UNO (146_) |  |   |          |                           |                        |    |          |          |        |        |  |
|  | 80 00056 1 1 000            | ∅65; 17.00; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 3.947]  |   |          |                           |                        |    |          |          |        |        |  |
|  | RK-7                        | valve cotter; number of notches: 1; valve stem diameter: 7   |   | 81-1755  | IN/EX; 13/ x 7 x 42.2 G1  |                        |    |          |          |        |        |  |
|  | 7.21440.51.0                | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |          |                           |                        |    |          |          |        |        |  |
|  | 7.21753.50.0                | fuel pump; mechanical  |   |          |                           |                        |    |          |          |        |        |  |
|  |                             |  |   |          |                           |                        |    |          |          |        |        |  |
|  |                             | 146 A.000  | 02.1984 → 12.1988   | B        | 4                         | 903 cm <sup>3</sup>    | 2V | 33 kW    | 45 PS    | ⊗9     | - 68   |  |
|  |                             | UNO (146_)   |   |          |                           |                        |    |          |          |        |        |  |
|  |                             | 80 00056 1 1 000   | ∅65; 17.00; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 3.947] |          |                           |                        |    |          |          |        |        |  |
|  |                             | RK-7   | valve cotter; number of notches: 1; valve stem diameter: 7  |          | 81-1763                   | IN; 14.15/ x 8 x 42 G1 |    |          |          |        |        |  |
|  | RK-8                        | valve cotter; number of notches: 1; valve stem diameter: 8   |   | 81-1762  | IN; 14.1/ x 8 x 42 G1     |                        |    |          |          |        |        |  |
|  |                             |  |   | 81-1755  | IN/EX; 13/ x 7 x 42.2 G1  |                        |    |          |          |        |        |  |
|  |                             |  |   | 81-17110 | IN/EX; 14.07/ x 8 x 46 G1 |                        |    |          |          |        |        |  |
|  | 7.21440.51.0                | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |          |                           |                        |    |          |          |        |        |  |
|  | 7.21753.50.0                | fuel pump; mechanical  |   |          |                           |                        |    |          |          |        |        |  |
|  |                             |  |   |          |                           |                        |    |          |          |        |        |  |
|  |                             | 146 A.048  | 10.1980 → 04.1986   | B        | 4                         | 903 cm <sup>3</sup>    | 2V | 33 kW    | 45 PS    | ⊗9     | - 68   |  |
|  |                             | PANDA (141_)   |   |          |                           |                        |    |          |          |        |        |  |
|  | 80 00056 1 1 000            | ∅65; 17.00; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 3.947]  |   |          |                           |                        |    |          |          |        |        |  |
|  | 77 769 610                  | [Set] PL 0,254 ∅ 45.274 / 48.629 / 19.200 / 1.669 St/A   |   |          |                           |                        |    |          |          |        |        |  |
|  |                             | 77 769 620 0,508   |   |          |                           |                        |    |          |          |        |        |  |
|  |                             |  |   |          |                           |                        |    |          |          |        |        |  |
|  |                             | A 112 B1.054   | 09.1982 → 12.1986   | B        | 4                         | 965 cm <sup>3</sup>    | 2V | 35-36 kW | 48-49 PS | ⊗9,2   | - 68   |  |
|  |                             | PANDA (141_)   |   |          |                           |                        |    |          |          |        |        |  |
|  |                             | 81-1755  | IN/EX; 13/ x 7 x 42.2 G1                                    |          |                           |                        |    |          |          |        |        |  |
|  | 7.28669.01.0                | mechanical   |   |          |                           |                        |    |          |          |        |        |  |

cont...



**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

**7**
**67.4**


**110 F.000** 01.1965 → 12.1975 B 2 499 cm<sup>3</sup> 2V 13 kW 18 PS ⌀7,1 - 70  
**120.000** 01.1960 → 12.1975 B 2 499 cm<sup>3</sup> 2V 13 kW 18 PS ⌀7,1:1 - 70



**500, 500 Estate**



**81-1729** IN/EX; 13.05/ x 8 x 59 B1

**8**
**70**


**156 A2.100** 01.1986 → 07.1989 B 4 999 cm<sup>3</sup> 2V 32-33 kW 44-45 PS ⌀9 - 64.9



**PANDA (141\_)**



**81-1755** IN/EX; 13/ x 7 x 42.2 G1

**F**


**7.28669.01.0** mechanical



**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

**7.21773.50.0** fuel pump; mechanical

**9**
**70**


**156 A3.100** 01.1986 → 07.1989 B 4 999 cm<sup>3</sup> 2V 32-33 kW 44-45 PS ⌀9,5 - 64.9



**PANDA (141\_)**



**17055** EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -



**RK-7** valve cotter; number of notches: 1; valve stem diameter: 7



**81-1755** IN/EX; 13/ x 7 x 42.2 G1



**7.28669.01.0** mechanical



**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

**7.21773.50.0** fuel pump; mechanical

**10**
**73**


**124 A.000** 07.1966 → 07.1975 B 4 1197 cm<sup>3</sup> 2V 44-49 kW 60-67 PS ⌀8,8 - 71.5



**124 (124\_), 124 Familiare (124\_)**



**77 769 610** [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A  
**77 769 620** 0,508

**11**
**73.5**


**126 A.000** 09.1972 → 06.1977 B 2 594 cm<sup>3</sup> 2V 17 kW 23 PS ⌀7,5 - 70



**126 (126\_)**



**81-1761** IN/EX; 14.2/ x 8.03 x 59 G1



**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

**12**
**76**


**127 A.000** 01.1977 → 12.1986 B 4 1049 cm<sup>3</sup> 2V 37-41 kW 50-56 PS ⌀9,3:1 - 57.8

**127 A1.000** 07.1978 → 02.1982 B 4 1049 cm<sup>3</sup> 2V 51 kW 70 PS ⌀9,8:1 - 57.8



**127 (127\_), 127 Panorama (127\_)**



**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

**7.21753.50.0** fuel pump; mechanical

**13**
**76**


**127 A6.000** 09.1978 → 09.1982 B 4 1049 cm<sup>3</sup> 2V 44 kW 60 PS ⌀9,5:1 - 57.8



**RITMO (138\_)**



**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

|           |  |  |   |   |                      |    |          |          |         |        |
|-----------|--|--|---|---|----------------------|----|----------|----------|---------|--------|
| <b>14</b> |  | <b>76</b>  |   |   |                      |    |          |          |         |        |
|           | 131 A.000  | 06.1968 → 12.1982  | B | 4 | 1297 cm <sup>3</sup> | 2V | 48 kW    | 65 PS    | ⊗8      | - 71.5 |
|           | 125 (125_), 131 (131_), 131 Familiare/Panorama (131_)  |  |   |   |                      |    |          |          |         |        |
|           | 77 771 610   | [Set] PL 0,254 Ø 47.990 / 51.330 / 19.500 / 1.659 St/A<br>77 771 620 0,508   |   |   |                      |    |          |          |         |        |
| <b>15</b> |  | <b>76</b>  |   |   |                      |    |          |          |         |        |
|           | 131 A6.000   | 10.1974 → 09.1981  | B | 4 | 1297 cm <sup>3</sup> | 2V | 40 kW    | 54 PS    | ⊗7,8:1  | - 71.6 |
|           | 131 B.000  | 03.1978 → 12.1980  | B | 4 | 1297 cm <sup>3</sup> | 2V | 57-60 kW | 78-82 PS | ⊗8,9    | - 71.5 |
|           | 131 (131_), 131 Familiare/Panorama (131_)  |  |   |   |                      |    |          |          |         |        |
|           | 77 771 610   | [Set] PL 0,254 Ø 47.990 / 51.330 / 19.500 / 1.659 St/A<br>77 771 620 0,508   |   |   |                      |    |          |          |         |        |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |         |        |
| <b>16</b> |  | <b>76.1</b>  |   |   |                      |    |          |          |         |        |
|           | 127 A3.000   | 12.1981 → 05.1983  | B | 4 | 1301 cm <sup>3</sup> | 2V | 55 kW    | 75 PS    | ⊗9,75:1 | - 71.5 |
|           | 127 (127_)   |  |   |   |                      |    |          |          |         |        |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |         |        |
|           | 7.21753.50.0   | fuel pump; mechanical  |   |   |                      |    |          |          |         |        |
| <b>17</b> |  | <b>76.1</b>  |   |   |                      |    |          |          |         |        |
|           | 127 A5.000   | 04.1981 → 12.1988  | D | 4 | 1301 cm <sup>3</sup> | 2V | 33-38 kW | 45-52 PS | ⊗20     | - 71.5 |
|           | 127 (127_), 127 Panorama (127_), 147, 147 Panorama, FIORINO MPV (147_), FIORINO Pick up (147_) |  |   |   |                      |    |          |          |         |        |
|           | 80 00058 1 0 000   | Ø76; 0.10; set: 1; [T15 G6 CR 2.5] [M 2] [DSF CR 3]  |   |   |                      |    |          |          |         |        |
| <b>18</b> |  | <b>76.1</b>  |   |   |                      |    |          |          |         |        |
|           | 127A.046   | 06.1982 → 10.1987  | B | 4 | 1049 cm <sup>3</sup> | 2V | 37 kW    | 50 PS    | ⊗9,5    | - 57.8 |
|           | FIORINO Pick up (147_)   |  |   |   |                      |    |          |          |         |        |
|           | RK-8   | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    |          |          |         |        |
| <b>19</b> |  | <b>76.1</b>  |   |   |                      |    |          |          |         |        |
|           | 156 A.000  | 11.1976 → 10.1989  | B | 4 | 1049 cm <sup>3</sup> | 2V | 37-41 kW | 50-56 PS | ⊗9,5    | - 57.8 |
|           | 147, FIORINO Pick up (147_)  |  |   |   |                      |    |          |          |         |        |
|           | 81-1755  | IN/EX; 13/ x 7 x 42.2 G1   |   |   |                      |    |          |          |         |        |
| <b>20</b> |  | <b>77</b>  |   |   |                      |    |          |          |         |        |
|           | 126 A1.000   | 07.1977 → 09.1987  | B | 2 | 652 cm <sup>3</sup>  | 2V | 17 kW    | 23 PS    | ⊗7,5:1  | - 70   |
|           | 126 (126_)   |  |   |   |                      |    |          |          |         |        |
|           | 81-1761  | IN/EX; 14.2/ x 8.03 x 59 G1  |   |   |                      |    |          |          |         |        |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |         |        |
| <b>21</b> |  | <b>77</b>  |   |   |                      |    |          |          |         |        |
|           | 126 A1.048   | 07.1977 → 09.1987  | B | 2 | 652 cm <sup>3</sup>  | 2V | 17-20 kW | 23-27 PS | ⊗7,5    | - 70   |
|           | 126 (126_)   |  |   |   |                      |    |          |          |         |        |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |         |        |
| <b>22</b> |  | <b>78</b>  |   |   |                      |    |          |          |         |        |
|           | 131 C.000  | 11.1980 → 01.1984  | B | 4 | 1367 cm <sup>3</sup> | 2V | 51 kW    | 70 PS    | ⊗9:1    | - 71.6 |
|           | 131 (131_), 131 Familiare/Panorama (131_)  |  |   |   |                      |    |          |          |         |        |
|           | 77 771 610   | [Set] PL 0,254 Ø 47.990 / 51.330 / 19.500 / 1.659 St/A<br>77 771 620 0,508   |   |   |                      |    |          |          |         |        |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |         |        |

|           |  |  |   |   |                      |    |                |                       |                        |        |  |  |  |
|-----------|--|--|---|---|----------------------|----|----------------|-----------------------|------------------------|--------|--|--|--|
| <b>23</b> |  | <b>78</b>  |   |   |                      |    |                |                       |                        |        |  |  |  |
|           | <b>131 C1.000</b>                                      | 11.1980 → 01.1984  | B | 4 | 1367 cm <sup>3</sup> | 2V | 51-55 kW       | 69-75 PS              | ⊗8,9:1                 | - 71.5 |  |  |  |
|           | <b>131 (131_), 131 Familiare/Panorama (131_)</b>       |  |   |   |                      |    |                |                       |                        |        |  |  |  |
|           | <b>77 771 610</b>                                      | [Set] PL 0,254 Ø 47.990 / 51.330 / 19.500 / 1.659 St/A<br><b>77 771 620</b> 0,508  |   |   |                      |    |                |                       |                        |        |  |  |  |
|           | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    |                | <b>81-1763</b>        | IN; 14.15/ x 8 x 42 G1 |        |  |  |  |
|           |  |  |   |   |                      |    | <b>81-1762</b> | IN; 14.1/ x 8 x 42 G1 |                        |        |  |  |  |
|           | <b>7.21440.51.0</b>                                    | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |                |                       |                        |        |  |  |  |
| <b>24</b> |  | <b>80</b>  |   |   |                      |    |                |                       |                        |        |  |  |  |
|           | <b>124 AC.000</b>                                      | 01.1966 → 07.1975  | B | 4 | 1438 cm <sup>3</sup> | 2V | 59-71 kW       | 80-97 PS              | ⊗8,9                   | - 71.5 |  |  |  |
|           | <b>124 B2.000</b>                                      | 09.1967 → 07.1975  | B | 4 | 1438 cm <sup>3</sup> | 2V | 49-55 kW       | 67-75 PS              | ⊗9                     | - 71.5 |  |  |  |
|           | <b>124 (124_), 124 Coupe (124_), 124 Spider (124_)</b> |  |   |   |                      |    |                |                       |                        |        |  |  |  |
|           | <b>80 00061 1 1 060</b>                                | Ø80.6; 3.40; set: 1; [R G6 CR 1.5] [NM 2] [SLF CR 3.947]   |   |   |                      |    |                |                       |                        |        |  |  |  |
|           | <b>77 769 610</b>                                      | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620</b> 0,508  |   |   |                      |    |                |                       |                        |        |  |  |  |
|           | <b>7.21440.51.0</b>                                    | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |                |                       |                        |        |  |  |  |
| <b>25</b> |  | <b>80</b>  |   |   |                      |    |                |                       |                        |        |  |  |  |
|           | <b>124 B.000</b>                                       | 09.1967 → 05.1971  | B | 4 | 1438 cm <sup>3</sup> | 2V | 51 kW          | 69 PS                 | ⊗9                     | - 71.5 |  |  |  |
|           | <b>124 Familiare (124_)</b>                            |  |   |   |                      |    |                |                       |                        |        |  |  |  |
|           | <b>80 00061 1 1 060</b>                                | Ø80.6; 3.40; set: 1; [R G6 CR 1.5] [NM 2] [SLF CR 3.947]   |   |   |                      |    |                |                       |                        |        |  |  |  |
|           | <b>77 769 610</b>                                      | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620</b> 0,508  |   |   |                      |    |                |                       |                        |        |  |  |  |
| <b>26</b> |  | <b>80</b>  |   |   |                      |    |                |                       |                        |        |  |  |  |
|           | <b>125 A.000</b>                                       | 07.1967 → 03.1974  | B | 4 | 1608 cm <sup>3</sup> | 2V | 66 kW          | 90 PS                 | ⊗8,8                   | - 80   |  |  |  |
|           | <b>132 BB OA O</b>                                     | 04.1972 → 01.1976  | B | 4 | 1592 cm <sup>3</sup> | 2V | 71-72 kW       | 97-98 PS              | ⊗9                     | - 79.2 |  |  |  |
|           | <b>125 (125_), 132 (132_)</b>                          |  |   |   |                      |    |                |                       |                        |        |  |  |  |
|           | <b>80 00061 1 1 060</b>                                | Ø80.6; 3.40; set: 1; [R G6 CR 1.5] [NM 2] [SLF CR 3.947]   |   |   |                      |    |                |                       |                        |        |  |  |  |
|           | <b>77 769 610</b>                                      | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620</b> 0,508  |   |   |                      |    |                |                       |                        |        |  |  |  |
| <b>27</b> |  | <b>80</b>  |   |   |                      |    |                |                       |                        |        |  |  |  |
|           | <b>125 B.000</b>                                       | 10.1968 → 12.1974  | B | 4 | 1608 cm <sup>3</sup> | 2V | 74-82 kW       | 100-112 PS            | ⊗8,8                   | - 80   |  |  |  |
|           | <b>124 Coupe (124_), 124 Spider (124_), 125 (125_)</b> |  |   |   |                      |    |                |                       |                        |        |  |  |  |
|           | <b>80 00061 1 1 060</b>                                | Ø80.6; 3.40; set: 1; [R G6 CR 1.5] [NM 2] [SLF CR 3.947]   |   |   |                      |    |                |                       |                        |        |  |  |  |
|           | <b>7.21440.51.0</b>                                    | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |                |                       |                        |        |  |  |  |
| <b>28</b> |  | <b>80</b>  |   |   |                      |    |                |                       |                        |        |  |  |  |
|           | <b>128 A.000</b>                                       | 03.1969 → 12.1984  | B | 4 | 1116 cm <sup>3</sup> | 2V | 33-48 kW       | 45-65 PS              | ⊗8,8                   | - 55.5 |  |  |  |
|           | <b>128 (128_), 128 Familiare (128_)</b>                |  |   |   |                      |    |                |                       |                        |        |  |  |  |
|           | <b>91 587 650</b>                                      | Cylinder diameter: 81; KH: 33.9; BÜ: 0.6; VT1: -2.6; GL: 76.6; piston pin: 22x71; K; number of piston rings: 3<br>SRK, HKÜ<br>R 1.5 CR G6<br>NM 2<br>GSF 3.947 |   |   |                      |    |                |                       |                        |        |  |  |  |
|           | <b>80 00061 1 1 060</b>                                | Ø80.6; 3.40; set: 1; [R G6 CR 1.5] [NM 2] [SLF CR 3.947]   |   |   |                      |    |                |                       |                        |        |  |  |  |
|           | <b>77 769 610</b>                                      | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620</b> 0,508  |   |   |                      |    |                |                       |                        |        |  |  |  |
| cont..    |  |  |   |   |                      |    |                |                       |                        |        |  |  |  |



|           |  |  |   |                 |                           |    |          |          |      |        |
|-----------|--|--|---|-----------------|---------------------------|----|----------|----------|------|--------|
|           | <b>7.21440.51.0</b>                            | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |                 |                           |    |          |          |      |        |
| <b>29</b> |  | <b>80</b>  |   |                 |                           |    |          |          |      |        |
|           | <b>128 A.048</b>                               | 02.1975 → 09.1981  | B | 4               | 1116 cm <sup>3</sup>      | 2V | 33 kW    | 45 PS    | ϕ9,2 | - 55.5 |
|           | <b>128 (128_), 128 Familiare (128_)</b>        |  |   |                 |                           |    |          |          |      |        |
|           | <b>77 769 610</b>                              | [Set] PL 0,254 ϕ 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620</b> 0,508  |   |                 |                           |    |          |          |      |        |
|           | <b>7.21440.51.0</b>                            | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |                 |                           |    |          |          |      |        |
| <b>30</b> |  | <b>80</b>  |   |                 |                           |    |          |          |      |        |
|           | <b>128 AC5.000</b>                             | 03.1972 → 02.1981  | B | 4               | 1116 cm <sup>3</sup>      | 2V | 48 kW    | 65 PS    | ϕ9,2 | - 55.5 |
|           | <b>128 Coupe (128_)</b>                        |  |   |                 |                           |    |          |          |      |        |
|           | <b>91 587 650</b>                              | Cylinder diameter: 81; KH: 33.9; BÜ: 0.6; VT1: -2.6; GL: 76.6; piston pin: 22x71; K; number of piston rings: 3<br>SRK, HKÜ<br>R 1.5 CR G6<br>NM 2<br>GSF 3.947 |   |                 |                           |    |          |          |      |        |
|           | <b>80 00061 1 1 060</b>                        | ϕ80.6; 3.40; set: 1; [R G6 CR 1.5] [NM 2] [SLF CR 3.947]   |   |                 |                           |    |          |          |      |        |
|           | <b>77 769 610</b>                              | [Set] PL 0,254 ϕ 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620</b> 0,508  |   |                 |                           |    |          |          |      |        |
| <b>31</b> |  | <b>80</b>  |   |                 |                           |    |          |          |      |        |
|           | <b>138 B.000</b>                               | 08.1980 → 08.1989  | B | 4               | 1116 cm <sup>3</sup>      | 2V | 40-44 kW | 55-60 PS | ϕ9,2 | - 55.5 |
|           | <b>RITMO (138_), STRADA (178E), UNO (146_)</b> |  |   |                 |                           |    |          |          |      |        |
|           | <b>77 769 610</b>                              | [Set] PL 0,254 ϕ 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620</b> 0,508  |   |                 |                           |    |          |          |      |        |
|           | <b>RK-8</b>                                    | valve cotter; number of notches: 1; valve stem diameter: 8   |   | <b>81-1763</b>  | IN; 14.15/ x 8 x 42 G1    |    |          |          |      |        |
|           |  |  |   | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |    |          |          |      |        |
|           |  |  |   | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |    |          |          |      |        |
|           | <b>7.28669.01.0</b>                            | mechanical   |   |                 |                           |    |          |          |      |        |
|           | <b>7.21440.51.0</b>                            | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |                 |                           |    |          |          |      |        |
| <b>32</b> |  | <b>80</b>  |   |                 |                           |    |          |          |      |        |
|           | <b>138 B1.000</b>                              | 10.1982 → 12.1987  | B | 4               | 1116 cm <sup>3</sup>      | 2V | 40 kW    | 55 PS    | ϕ9,6 | - 55.5 |
|           | <b>RITMO (138_)</b>                            |  |   |                 |                           |    |          |          |      |        |
|           | <b>RK-8</b>                                    | valve cotter; number of notches: 1; valve stem diameter: 8   |   | <b>81-1763</b>  | IN; 14.15/ x 8 x 42 G1    |    |          |          |      |        |
|           |  |  |   | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |    |          |          |      |        |
|           |  |  |   | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |    |          |          |      |        |
|           | <b>7.21440.51.0</b>                            | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |                 |                           |    |          |          |      |        |
| <b>33</b> |  | <b>80</b>  |   |                 |                           |    |          |          |      |        |
|           | <b>138 C1.000</b>                              | 10.1982 → 12.1987  | B | 4               | 1116 cm <sup>3</sup>      | 2V | 40-42 kW | 55-57 PS | ϕ9,2 | - 55.5 |
|           | <b>146 A4.000</b>                              | 08.1980 → 08.1988  | B | 4               | 1116 cm <sup>3</sup>      | 2V | 43-44 kW | 58-60 PS | ϕ9,2 | - 55.5 |
|           | <b>RITMO (138_), STRADA (178E)</b>             |  |   |                 |                           |    |          |          |      |        |
|           | <b>77 769 610</b>                              | [Set] PL 0,254 ϕ 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620</b> 0,508  |   |                 |                           |    |          |          |      |        |
|           | <b>RK-8</b>                                    | valve cotter; number of notches: 1; valve stem diameter: 8   |   | <b>81-1763</b>  | IN; 14.15/ x 8 x 42 G1    |    |          |          |      |        |
|           |  |  |   | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |    |          |          |      |        |
|           |  |  |   | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |    |          |          |      |        |



|           |  |   |  |   |   |                      |                           |          |          |        |        |        |  |  |
|-----------|--|---|--|---|---|----------------------|---------------------------|----------|----------|--------|--------|--------|--|--|
| <b>34</b> |  | <b>80</b>   |  |   |   |                      |                           |          |          |        |        |        |  |  |
|           |  | 146 A4.044  | 01.1986 → 12.1989  | B | 4 | 1116 cm <sup>3</sup> | 2V                        | 37 kW    | 50 PS    | ϕ9,2   | - 55.5 |        |  |  |
|           |  | UNO (146_)  |  |   |   |                      |                           |          |          |        |        |        |  |  |
|           |  | 7.28669.01.0  | mechanical   |   |   |                      |                           |          |          |        |        |        |  |  |
|           |  | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |                           |          |          |        |        |        |  |  |
| <b>35</b> |  | <b>80</b>   |  |   |   |                      |                           |          |          |        |        |        |  |  |
|           |  | 146 A4.048  | 04.1985 → 08.1989  | B | 4 | 1116 cm <sup>3</sup> | 2V                        | 43 kW    | 58 PS    | ϕ9,2   | - 55.5 |        |  |  |
|           |  | RITMO (138_), UNO (146_)  |  |   |   |                      |                           |          |          |        |        |        |  |  |
| <b>F</b>  |  | RK-8  | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   | <b>81-1763</b>       | IN; 14.15/ x 8 x 42 G1    |          |          |        |        |        |  |  |
|           |  |   |  |   |   | <b>81-1762</b>       | IN; 14.1/ x 8 x 42 G1     |          |          |        |        |        |  |  |
|           |  |   |  |   |   | <b>81-17110</b>      | IN/EX; 14.07/ x 8 x 46 G1 |          |          |        |        |        |  |  |
|           |  | 7.28669.01.0  | mechanical   |   |   |                      |                           |          |          |        |        |        |  |  |
|           |  | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |                           |          |          |        |        |        |  |  |
| <b>36</b> |  | <b>80.5</b>   |  |   |   |                      |                           |          |          |        |        |        |  |  |
|           |  | 146 A2.000  | 04.1985 → 08.1989  | B | A | 4                    | 1301 cm <sup>3</sup>      | 2V       | 77 kW    | 105 PS | ϕ8     | - 63.9 |  |  |
|           |  | 146 A2.146  | 01.1987 → 12.1987  | B | A | 4                    | 1301 cm <sup>3</sup>      | 2V       | 73 kW    | 100 PS | ϕ7,7:1 | - 63.9 |  |  |
|           |  | UNO (146_)  |  |   |   |                      |                           |          |          |        |        |        |  |  |
|           |  | 7.21565.70.0  | fuel pump; in-line; electrical   |   |   |                      |                           |          |          |        |        |        |  |  |
| <b>37</b> |  | <b>80.5</b>   |  |   |   |                      |                           |          |          |        |        |        |  |  |
|           |  | 160 A1.000  | 07.1987 → 12.1989  | B | 4 | 1372 cm <sup>3</sup> | 2V                        | 52-56 kW | 71-76 PS | ϕ9,2   | - 67.4 |        |  |  |
|           |  | TIPO (160_)   |  |   |   |                      |                           |          |          |        |        |        |  |  |
|           |  | 81-1763   | IN; 14.15/ x 8 x 42 G1   |   |   |                      |                           |          |          |        |        |        |  |  |
|           |  | 81-1762   | IN; 14.1/ x 8 x 42 G1  |   |   |                      |                           |          |          |        |        |        |  |  |
|           |  | 81-17110  | IN/EX; 14.07/ x 8 x 46 G1  |   |   |                      |                           |          |          |        |        |        |  |  |
| <b>38</b> |  | <b>82.6</b>   |  |   |   |                      |                           |          |          |        |        |        |  |  |
|           |  | 138 C.000   | 05.1985 → 12.1987  | D | 4 | 1698 cm <sup>3</sup> | 2V                        | 44 kW    | 60 PS    | ϕ20    | - 79.2 |        |  |  |
|           |  | RITMO (138_)  |  |   |   |                      |                           |          |          |        |        |        |  |  |
|           |  | 89 386 190  | T - Dry cylinder liner; semi; A=86 L=154   |   |   |                      |                           |          |          |        |        |        |  |  |
| <b>39</b> |  | <b>82.6</b>   |  |   |   |                      |                           |          |          |        |        |        |  |  |
|           |  | 149 A1.000  | 04.1984 → 07.1989  | D | 4 | 1929 cm <sup>3</sup> | 2V                        | 48 kW    | 65 PS    | ϕ21    | - 90   |        |  |  |
|           |  | REGATA (138_), REGATA Weekend (138_)  |  |   |   |                      |                           |          |          |        |        |        |  |  |
|           |  | 89 386 190  | T - Dry cylinder liner; semi; A=86 L=154   |   |   |                      |                           |          |          |        |        |        |  |  |
| <b>40</b> |  | <b>82.6</b>   |  |   |   |                      |                           |          |          |        |        |        |  |  |
|           |  | 149 B3.000  | 05.1985 → 12.1989  | D | 4 | 1698 cm <sup>3</sup> | 2V                        | 44 kW    | 60 PS    | ϕ20,5  | - 79.2 |        |  |  |
|           |  | REGATA (138_), REGATA Weekend (138_), RITMO (138_), STRADA (178E), UNO (146_) |  |   |   |                      |                           |          |          |        |        |        |  |  |
|           |  | 89 386 190  | T - Dry cylinder liner; semi; A=86 L=154   |   |   |                      |                           |          |          |        |        |        |  |  |
|           |  | RK-8  | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   | <b>81-1763</b>       | IN; 14.15/ x 8 x 42 G1    |          |          |        |        |        |  |  |
|           |  |   |  |   |   | <b>81-1762</b>       | IN; 14.1/ x 8 x 42 G1     |          |          |        |        |        |  |  |
|           |  |   |  |   |   | <b>81-17110</b>      | IN/EX; 14.07/ x 8 x 46 G1 |          |          |        |        |        |  |  |

cont...

|           |  |  |   |   |   |                      |                           |                           |            |       |        |
|-----------|--|--|---|---|---|----------------------|---------------------------|---------------------------|------------|-------|--------|
|           |  |  |   |   |   | <b>81-17110</b>      |                           | IN/EX; 14.07/ x 8 x 46 G1 |            |       |        |
|           | <b>50 007 567</b>  | CAM, chilled cast iron   |   |   |   |                      |                           |                           |            |       |        |
| <b>41</b> |  | <b>82.6</b>  |   |   |   |                      |                           |                           |            |       |        |
|           | <b>831 D1.000</b>  | 12.1985 → 07.1989  | D | A | 4 | 1929 cm <sup>3</sup> | 2V                        | 59 kW                     | 80 PS      | ϕ20:1 | - 90   |
|           | <b>REGATA (138_), REGATA Weekend (138_), RITMO (138_)</b>  |  |   |   |   |                      |                           |                           |            |       |        |
|           | <b>89 386 190</b>  | T - Dry cylinder liner; semi; A=86 L=154   |   |   |   |                      |                           |                           |            |       |        |
|           | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |   |                      | <b>81-1763</b>            | IN; 14.15/ x 8 x 42 G1    |            |       |        |
|           |  |  |   |   |   | <b>81-1762</b>       | IN; 14.1/ x 8 x 42 G1     |                           |            |       |        |
|           |  |  |   |   |   | <b>81-17110</b>      | IN/EX; 14.07/ x 8 x 46 G1 |                           |            |       |        |
|           | <b>7.24806.05.0</b>  | vacuum pump; mechanical; vane pump   |   |   |   |                      |                           |                           |            |       |        |
| <b>42</b> |  | <b>84</b>  |   |   |   |                      |                           |                           |            |       |        |
|           | <b>131 A1.000</b>  | 10.1974 → 09.1981  | B |   | 4 | 1585 cm <sup>3</sup> | 2V                        | 55 kW                     | 75 PS      | ϕ9,2  | - 71.5 |
|           | <b>131 C2.000</b>  | 11.1976 → 12.1984  | B |   | 4 | 1585 cm <sup>3</sup> | 2V                        | 63 kW                     | 85 PS      | ϕ9,1  | - 71.5 |
|           | <b>138 AR.048</b>  | 10.1985 → 12.1987  | B |   | 4 | 1585 cm <sup>3</sup> | 2V                        | 74 kW                     | 100 PS     | ϕ9,3  | - 71.5 |
|           | <b>131 (131_), 131 Familiare/Panorama (131_), RITMO Convertible (138_)</b>                         |  |   |   |   |                      |                           |                           |            |       |        |
|           | <b>80 00065 1 1 000</b>  | Ø84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]   |   |   |   |                      |                           |                           |            |       |        |
|           | <b>77 771 610</b>  | [Set] PL 0,254 Ø 47.990 / 51.330 / 19.500 / 1.659 St/A<br><b>77 771 620 0,508</b>                                  |   |   |   |                      |                           |                           |            |       |        |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |   |                      |                           |                           |            |       |        |
| <b>43</b> |  | <b>84</b>  |   |   |   |                      |                           |                           |            |       |        |
|           | <b>131 B1.000</b>  | 03.1979 → 03.1982  | B |   | 4 | 1585 cm <sup>3</sup> | 2V                        | 72 kW                     | 98 PS      | ϕ9    | - 71.5 |
|           | <b>149 A2.000</b>  | 10.1983 → 12.1990  | B |   | 4 | 1585 cm <sup>3</sup> | 2V                        | 74 kW                     | 101 PS     | ϕ9,3  | - 71.5 |
|           | <b>149 A4.000</b>  | 01.1983 → 12.1990  | B |   | 4 | 1585 cm <sup>3</sup> | 2V                        | 74 kW                     | 101 PS     | ϕ9,3  | - 71.5 |
|           | <b>131 (131_), REGATA (138_), REGATA Weekend (138_), RITMO (138_)</b>                              |  |   |   |   |                      |                           |                           |            |       |        |
|           | <b>80 00065 1 1 000</b>  | Ø84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]   |   |   |   |                      |                           |                           |            |       |        |
|           | <b>77 771 610</b>  | [Set] PL 0,254 Ø 47.990 / 51.330 / 19.500 / 1.659 St/A<br><b>77 771 620 0,508</b>                                  |   |   |   |                      |                           |                           |            |       |        |
|           | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |   |                      | <b>81-1763</b>            | IN; 14.15/ x 8 x 42 G1    |            |       |        |
|           |  |  |   |   |   | <b>81-1762</b>       | IN; 14.1/ x 8 x 42 G1     |                           |            |       |        |
|           |  |  |   |   |   | <b>81-17110</b>      | IN/EX; 14.07/ x 8 x 46 G1 |                           |            |       |        |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |   |                      |                           |                           |            |       |        |
| <b>44</b> |  | <b>84</b>  |   |   |   |                      |                           |                           |            |       |        |
|           | <b>131 B2.000</b>  | 01.1976 → 12.1984  | B |   | 4 | 1995 cm <sup>3</sup> | 2V                        | 84-103 kW                 | 114-140 PS | ϕ8,9  | - 90   |
|           | <b>132 B1.000</b>  | 04.1972 → 01.1977  | B |   | 4 | 1756 cm <sup>3</sup> | 2V                        | 77-82 kW                  | 105-112 PS | ϕ8,9  | - 79.2 |
|           | <b>132 C.000</b>   | 01.1976 → 12.1982  | B |   | 4 | 1585 cm <sup>3</sup> | 2V                        | 65-72 kW                  | 89-98 PS   | ϕ9    | - 71.5 |
|           | <b>149 A.000</b>   | 10.1983 → 06.1990  | B |   | 4 | 1585 cm <sup>3</sup> | 2V                        | 60 kW                     | 82 PS      | ϕ9,3  | - 71.5 |
|           | <b>131 (131_), 131 Familiare/Panorama (131_), 132 (132_), REGATA (138_), REGATA Weekend (138_)</b> |  |   |   |   |                      |                           |                           |            |       |        |
|           | <b>80 00065 1 1 000</b>  | Ø84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]   |   |   |   |                      |                           |                           |            |       |        |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |   |                      |                           |                           |            |       |        |

**F**

|           |   |                   |      |   |                      |    |          |            |        |        |
|-----------|---|-------------------|------|---|----------------------|----|----------|------------|--------|--------|
| <b>45</b> |   | <b>84</b>         |      |   |                      |    |          |            |        |        |
|           | <b>131 C3.000</b>   | 03.1978 → 01.1984 | B    | 4 | 1585 cm <sup>3</sup> | 2V | 71-72 kW | 96-98 PS   | ⊘8,9:1 | - 71.5 |
|           | <b>132 AC1.000</b>  | 01.1972 → 12.1977 | B    | 4 | 1756 cm <sup>3</sup> | 2V | 87-94 kW | 118-128 PS | ⊘9,8   | - 79.2 |
|           | <b>154 A2.000</b>   | 12.1985 → 06.1990 | B LA | 4 | 1995 cm <sup>3</sup> | 2V | 114 kW   | 155 PS     | ⊘8     | - 90   |
|           | <b>124 Spider (124_), 131 (131_), 131 Familiare/Panorama (131_), CROMA (154_)</b> |                   |      |   |                      |    |          |            |        |        |

**80 00065 1 1 000** ⊘84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]

|           |   |                   |   |   |                      |    |          |            |      |        |
|-----------|---|-------------------|---|---|----------------------|----|----------|------------|------|--------|
| <b>46</b> |   | <b>84</b>         |   |   |                      |    |          |            |      |        |
|           | <b>131 C4.000</b>   | 01.1981 → 12.1984 | B | 4 | 1995 cm <sup>3</sup> | 2V | 83-85 kW | 113-116 PS | ⊘9   | - 90   |
|           | <b>132 D.000</b>  | 04.1981 → 12.1985 | B | 4 | 1585 cm <sup>3</sup> | 2V | 66-72 kW | 90-98 PS   | ⊘9   | - 71.5 |
|           | <b>132 D1.000</b>   | 06.1978 → 12.1985 | B | 4 | 1995 cm <sup>3</sup> | 2V | 83 kW    | 113 PS     | ⊘9   | - 90   |
|           | <b>138 AR.000</b>   | 05.1981 → 12.1987 | B | 4 | 1585 cm <sup>3</sup> | 2V | 66-77 kW | 90-105 PS  | ⊘9,3 | - 71.5 |
|           | <b>131 (131_), 131 Familiare/Panorama (131_), ARGENTA (132_), REGATA Weekend (138_), RITMO (138_), RITMO Convertible (138_)</b> |                   |   |   |                      |    |          |            |      |        |

**80 00065 1 1 000** ⊘84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]

|  |             |  |  |                 |                           |
|--|-------------|--|--|-----------------|---------------------------|
|  | <b>RK-8</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |  | <b>81-1763</b>  | IN; 14.15/ x 8 x 42 G1    |
|  |             |  |  | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |
|  |             |  |  | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

|           |  |                   |   |   |                      |    |          |            |      |      |
|-----------|--|-------------------|---|---|----------------------|----|----------|------------|------|------|
| <b>47</b> |  | <b>84</b>         |   |   |                      |    |          |            |      |      |
|           | <b>132 C2.000</b>                                    | 01.1976 → 12.1985 | B | 4 | 1995 cm <sup>3</sup> | 2V | 82-84 kW | 112-115 PS | ⊘8,9 | - 90 |
|           | <b>132 C3.000</b>                                    | 01.1980 → 07.1986 | B | 4 | 1995 cm <sup>3</sup> | 2V | 88-99 kW | 120-135 PS | ⊘9   | - 90 |
|           | <b>132 C3.031</b>                                    | 04.1972 → 11.1985 | B | 4 | 1995 cm <sup>3</sup> | 2V | 63-77 kW | 86-105 PS  | ⊘9   | - 90 |
|           | <b>124 Spider (124_), 132 (132_), ARGENTA (132_)</b> |                   |   |   |                      |    |          |            |      |      |

**80 00065 1 1 000** ⊘84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]

**7.21287.53.0** fuel pump; in-line; electrical

|           |   |                   |   |   |                      |    |          |           |      |        |
|-----------|---|-------------------|---|---|----------------------|----|----------|-----------|------|--------|
| <b>48</b> |   | <b>84</b>         |   |   |                      |    |          |           |      |        |
|           | <b>149 C2.000</b>                           | 01.1987 → 07.1989 | B | 4 | 1595 cm <sup>3</sup> | 2V | 66 kW    | 90 PS     | ⊘9,5 | - 71.5 |
|           | <b>149 C3.000</b>                           | 10.1983 → 12.1990 | B | 4 | 1585 cm <sup>3</sup> | 2V | 61-76 kW | 83-103 PS | ⊘9,5 | - 71.5 |
|           | <b>REGATA (138_), REGATA Weekend (138_)</b> |                   |   |   |                      |    |          |           |      |        |

**80 00065 1 1 000** ⊘84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]

**77 771 610** [Set] PL 0,254 ⊘ 47.990 / 51.330 / 19.500 / 1.659 St/A  
**77 771 620** 0,508

|           |                     |                   |   |   |                      |    |       |       |       |        |
|-----------|---------------------|-------------------|---|---|----------------------|----|-------|-------|-------|--------|
| <b>49</b> |                     | <b>84</b>         |   |   |                      |    |       |       |       |        |
|           | <b>154 A.048</b>    | 12.1985 → 12.1990 | B | 4 | 1585 cm <sup>3</sup> | 2V | 61 kW | 83 PS | ⊘9,75 | - 71.5 |
|           | <b>CROMA (154_)</b> |                   |   |   |                      |    |       |       |       |        |

**77 771 610** [Set] PL 0,254 ⊘ 47.990 / 51.330 / 19.500 / 1.659 St/A  
**77 771 620** 0,508

|           |                     |                   |   |   |                      |    |          |           |    |      |
|-----------|---------------------|-------------------|---|---|----------------------|----|----------|-----------|----|------|
| <b>50</b> |                     | <b>84</b>         |   |   |                      |    |          |           |    |      |
|           | <b>154 A1.000</b>   | 12.1985 → 02.1989 | B | 4 | 1995 cm <sup>3</sup> | 2V | 66-74 kW | 90-101 PS | ⊘8 | - 90 |
|           | <b>CROMA (154_)</b> |                   |   |   |                      |    |          |           |    |      |

|  |             |  |  |                 |                           |
|--|-------------|--|--|-----------------|---------------------------|
|  | <b>RK-8</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |  | <b>81-1763</b>  | IN; 14.15/ x 8 x 42 G1    |
|  |             |  |  | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |
|  |             |  |  | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |

|           |   |  |   |   |                      |    |                 |                           |        |   |      |
|-----------|---|--|---|---|----------------------|----|-----------------|---------------------------|--------|---|------|
| <b>51</b> | <b>86</b>   |  |   |   |                      |    |                 |                           |        |   |      |
|           | <b>128 A1.000</b>   | 03.1972 → 12.1984  | B | 4 | 1290 cm <sup>3</sup> | 2V | 44-55 kW        | 60-75 PS                  | ⊗9     | - | 55.5 |
|           | <b>128 (128_), 128 Coupe (128_), 128 Familiare (128_)</b>                                       |  |   |   |                      |    |                 |                           |        |   |      |
|           | <b>77 769 610</b>   | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620</b> 0,508                                  |   |   |                      |    |                 |                           |        |   |      |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |                 |                           |        |   |      |
| <b>52</b> | <b>86</b>   |  |   |   |                      |    |                 |                           |        |   |      |
|           | <b>128 AC.000</b>   | 03.1972 → 12.1979  | B | 4 | 1290 cm <sup>3</sup> | 2V | 55 kW           | 75 PS                     | ⊗9     | - | 55.5 |
|           | <b>128 AR.000</b>   | 07.1971 → 12.1979  | B | 4 | 1290 cm <sup>3</sup> | 2V | 50-53 kW        | 68-72 PS                  | ⊗9     | - | 55.5 |
|           | <b>128 (128_), 128 Coupe (128_)</b>   |  |   |   |                      |    |                 |                           |        |   |      |
|           | <b>77 769 610</b>   | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620</b> 0,508                                  |   |   |                      |    |                 |                           |        |   |      |
| <b>53</b> | <b>86</b>   |  |   |   |                      |    |                 |                           |        |   |      |
|           | <b>128 AS.000</b>   | 05.1973 → 12.1979  | B | 4 | 1290 cm <sup>3</sup> | 2V | 46-55 kW        | 63-75 PS                  | ⊗9,2   | - | 55.5 |
|           | <b>X 1/9 (128_)</b>   |  |   |   |                      |    |                 |                           |        |   |      |
|           | <b>77 769 610</b>   | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620</b> 0,508                                  |   |   |                      |    |                 |                           |        |   |      |
|           | <b>RK-8</b>   | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    | <b>81-1763</b>  | IN; 14.15/ x 8 x 42 G1    |        |   |      |
|           |   |  |   |   |                      |    | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |        |   |      |
|           |   |  |   |   |                      |    | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |        |   |      |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |                 |                           |        |   |      |
| <b>54</b> | <b>86.4</b>   |  |   |   |                      |    |                 |                           |        |   |      |
|           | <b>128 A3.000</b>   | 01.1981 → 09.1982  | B | 4 | 1301 cm <sup>3</sup> | 2V | 55 kW           | 75 PS                     | ⊗9,1:1 | - | 55.5 |
|           | <b>RITMO (138_)</b>   |  |   |   |                      |    |                 |                           |        |   |      |
|           | <b>RK-8</b>   | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    | <b>81-1763</b>  | IN; 14.15/ x 8 x 42 G1    |        |   |      |
|           |   |  |   |   |                      |    | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |        |   |      |
|           |   |  |   |   |                      |    | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |        |   |      |
| <b>55</b> | <b>86.4</b>   |  |   |   |                      |    |                 |                           |        |   |      |
|           | <b>138 A1.000</b>   | 01.1978 → 08.1985  | B | 4 | 1301 cm <sup>3</sup> | 2V | 48 kW           | 65 PS                     | ⊗9     | - | 55.5 |
|           | <b>138 A3.000</b>   | 01.1981 → 09.1982  | B | 4 | 1301 cm <sup>3</sup> | 2V | 55 kW           | 75 PS                     | ⊗9     | - | 55.5 |
|           | <b>138 B2.000</b>   | 01.1983 → 07.1989  | B | 4 | 1302 cm <sup>3</sup> | 2V | 50-51 kW        | 68-69 PS                  | ⊗9,1   | - | 55.5 |
|           | <b>149 A7.000</b>   | 01.1978 → 08.1989  | B | 4 | 1302 cm <sup>3</sup> | 2V | 48 kW           | 65 PS                     | ⊗9,6   | - | 55.5 |
|           | <b>REGATA (138_), REGATA Weekend (138_), RITMO (138_), RITMO Convertible (138_), UNO (146_)</b> |  |   |   |                      |    |                 |                           |        |   |      |
|           | <b>77 769 610</b>   | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620</b> 0,508                                  |   |   |                      |    |                 |                           |        |   |      |
|           | <b>RK-8</b>   | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    | <b>81-1763</b>  | IN; 14.15/ x 8 x 42 G1    |        |   |      |
|           |   |  |   |   |                      |    | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |        |   |      |
|           |   |  |   |   |                      |    | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |        |   |      |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |                 |                           |        |   |      |
| <b>56</b> | <b>86.4</b>   |  |   |   |                      |    |                 |                           |        |   |      |
|           | <b>138 A2.000</b>   | 01.1978 → 12.1988  | B | 4 | 1498 cm <sup>3</sup> | 2V | 55-57 kW        | 75-78 PS                  | ⊗9     | - | 63.9 |
|           | <b>RITMO (138_)</b>   |  |   |   |                      |    |                 |                           |        |   |      |
|           | <b>77 769 610</b>   | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620</b> 0,508                                  |   |   |                      |    |                 |                           |        |   |      |
|           | <b>RK-8</b>   | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    | <b>81-1763</b>  | IN; 14.15/ x 8 x 42 G1    |        |   |      |
|           |   |  |   |   |                      |    | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |        |   |      |
| cont...   |   |  |   |   |                      |    |                 |                           |        |   |      |



|           |  |   |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|-----------|--|---|----|---|----------------------|----|----------|----------|-------|--------|--|--|-----------------|--|------------------------------|---|
| <b>63</b> |  | <b>86.4</b>   |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           | 149 C1.000 KAT   | 01.1978 → 07.1989   | AB | 4 | 1498 cm <sup>3</sup> | 2V | 49-55 kW | 67-75 PS | ⊗9,2  | - 63.9 |  |  |                 |  |                              |   |
|           | REGATA (138_), REGATA Weekend (138_), RITMO (138_)   |   |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           | 77 769 610   | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br>77 769 620 0,508  |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           | 7.02700.70.0   | fuel pump; in-tank; electrical  |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
| <b>64</b> |  | <b>88</b>   |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           | 8144.65  | 03.1978 → 03.1987   | D  | 4 | 1995 cm <sup>3</sup> | 2V | 44 kW    | 60 PS    | ⊗22,1 | - 82   |  |  |                 |  |                              |   |
|           | 131 (131_), 131 Familiare/Panorama (131_), 132 (132_)                                      |   |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           | 77 154 610   | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br>77 154 600 STD, →mot. 1846776   |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           | 171055   | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III   |    |   |                      |    |          |          |       |        |  |  | <b>RK-8</b>     | valve cotter; number of notches: 1; valve stem diameter: 8 |                              |   |
|           | 171016   | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III<br>OES specification  |    |   |                      |    |          |          |       |        |  |  | <b>RK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |                              |   |
|           | 171120   | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |    |   |                      |    |          |          |       |        |  |  | <b>81-17116</b> | IN/EX; 13.02/ x 8.02 x 56 G1                               |                              |   |
|           |  |   |    |   |                      |    |          |          |       |        |  |  |                 | <b>81-17115</b>  | IN/EX; 13.07/ x 8.02 x 56 G1 |   |
|           |  |   |    |   |                      |    |          |          |       |        |  |  |                 |  | <b>81-17114</b>              | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket |
|           |  |   |    |   |                      |    |          |          |       |        |  |  |                 |  | <b>81-5611</b>               | IN/EX; 13.12/ x 8 x 56 G1                               |
|           | 50 006 180   | mechanical; Outer Ø: 44; length: 32   |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
| <b>65</b> |  | <b>93</b>   |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           | 8144.61  | 06.1978 → 11.1985   | D  | 4 | 2428 cm <sup>3</sup> | 2V | 53-55 kW | 72-75 PS | ⊗21   | - 89.4 |  |  |                 |  |                              |   |
|           | 8144.61  | <b>200</b>  |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           |  | 06.1974 → 10.1989   | D  | 4 | 2445 cm <sup>3</sup> | 2V | 53 kW    | 72 PS    | ⊗22   | - 90   |  |  |                 |  |                              |   |
|           | 131 (131_), 131 Familiare/Panorama (131_), 132 (132_), ARGENTA (132_), CAMPAGNOLA, MARENGO |   |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           | 89 183 190   | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5   |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           | 77 153 690   | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           | 77 154 610   | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br>77 154 600 STD, →mot. 1846776   |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           | 77 155 610   | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br>77 155 620 0,508 / 77 155 600 STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap, 10.1982→ |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           | 17063  | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III   |    |   |                      |    |          |          |       |        |  |  | <b>RK-8</b>     | valve cotter; number of notches: 1; valve stem diameter: 8 |                              |   |
|           | 171120   | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |    |   |                      |    |          |          |       |        |  |  | <b>RK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |                              |   |
|           | 81-17116   | IN/EX; 13.02/ x 8.02 x 56 G1  |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           | 81-17115   | IN/EX; 13.07/ x 8.02 x 56 G1  |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           | 81-17114   | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket   |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           | 81-5611  | IN/EX; 13.12/ x 8 x 56 G1   |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           | 50 006 340   | CAM, chilled cast iron  |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
| <b>66</b> |  | <b>93</b>   |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           | 8144.61  | <b>500.81</b>   |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           |  | 07.1983 → 08.1985   | D  | 4 | 2445 cm <sup>3</sup> | 2V | 66 kW    | 90 PS    | ⊗22   | - 90   |  |  |                 |  |                              |   |
|           | ARGENTA (132_)   |   |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           | 80 00068 1 0 000   | Ø93; STD; set: 1; [T15 G6 CR 3] [N MO 2] [DSF CR 3]<br>80 00068 1 0 040 93.40   |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           | 89 183 190   | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5   |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           | 77 153 690   | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |
|           | 77 154 610   | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br>77 154 600 STD, →mot. 1846776   |    |   |                      |    |          |          |       |        |  |  |                 |  |                              |   |

cont...

|                   |   |              |   |
|-------------------|---|--------------|---|
| <b>77 155 610</b> | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |              |   |
| <b>17032</b>      | EX; 32.9 x 8 x 122 x A/S - Cr - 45° - 1 - III   | <b>RK-8</b>  | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>171120</b>     | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   | <b>RK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>81-17116</b>   | IN/EX; 13.02/ x 8.02 x 56 G1  |              |   |
| <b>81-17115</b>   | IN/EX; 13.07/ x 8.02 x 56 G1  |              |   |
| <b>81-17114</b>   | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket   |              |   |
| <b>81-5611</b>    | IN/EX; 13.12/ x 8 x 56 G1   |              |   |
| <b>50 006 340</b> | CAM, chilled cast iron  |              |   |

**F**




|                         |   |                 |   |   |                      |    |       |        |    |      |
|-------------------------|---|-----------------|---|---|----------------------|----|-------|--------|----|------|
| <b>67</b>               | <b>93</b>   |                 |   |   |                      |    |       |        |    |      |
| <b>8144.91</b>          | <b>2000</b>   |                 |   |   |                      |    |       |        |    |      |
|                         | 12.1985→08.1989   | D               | LA  | 4 | 2445 cm <sup>3</sup> | 2V | 74 kW | 101 PS | 22 | - 90 |
| <b>CROMA (154_)</b>     |   |                 |   |   |                      |    |       |        |    |      |
| <b>80 00068 1 0 000</b> | Ø93; STD; set: 1; [T15 G6 CR 3] [IN MO 2] [DSF CR 3]<br><b>80 00068 1 0 040</b> 93.40   |                 |   |   |                      |    |       |        |    |      |
| <b>89 183 190</b>       | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5   |                 |   |   |                      |    |       |        |    |      |
| <b>77 153 690</b>       | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |                 |   |   |                      |    |       |        |    |      |
| <b>77 154 610</b>       | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |                 |   |   |                      |    |       |        |    |      |
| <b>77 155 610</b>       | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |                 |   |   |                      |    |       |        |    |      |
| <b>171055</b>           | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III   | <b>RK-8</b>     | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |   |                      |    |       |        |    |      |
| <b>171016</b>           | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III<br>OES specification  | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |   |                      |    |       |        |    |      |
| <b>171120</b>           | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   | <b>81-17116</b> | IN/EX; 13.02/ x 8.02 x 56 G1                                  |   |                      |    |       |        |    |      |
|                         |   | <b>81-17115</b> | IN/EX; 13.07/ x 8.02 x 56 G1                                  |   |                      |    |       |        |    |      |
|                         |   | <b>81-17114</b> | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket       |   |                      |    |       |        |    |      |
|                         |   | <b>81-5611</b>  | IN/EX; 13.12/ x 8 x 56 G1                                     |   |                      |    |       |        |    |      |
| <b>50 006 180</b>       | mechanical; Outer Ø: 44; length: 32   |                 |   |   |                      |    |       |        |    |      |



| Cyl. | mm       | cm <sup>3</sup> | Comp. Ratio | kW    | PS    | Pos   |    |
|------|----------|-----------------|-------------|-------|-------|-------|----|
|      |          |                 |             |       |       |       | £  |
| ARC  | B 6      | 84 x 72         | 2394 2      | 9,5   | 96    | 130   | 49 |
| F6A  | B 4      | 77,25 x 74,3    | 1393 2      | 8,5   | 52-54 | 71-73 | 16 |
| F6B  | B 4      | 77,25 x 74,3    | 1392 2      | 8,5   | 52-54 | 71-73 | 17 |
| F6C  | B 4      | 77,25 x 74,3    | 1392 2      | 8,5   | 52    | 71    | 18 |
| F6D  | B 4      | 77,25 x 74,3    | 1392 2      | 9,5   | 54    | 73    | 19 |
| FUA  | B 4      | 77,25 x 74,3    | 1392 2      | 9,5   | 55    | 75    | 20 |
| FUAA | B 4      | 77,25 x 74,3    | 1392 2      | 9,5   | 51-55 | 69-75 | 21 |
| FUB  | B 4      | 77,25 x 74,3    | 1392 2      | 9,5   | 55    | 75    | 18 |
| FUBA | B 4      | 77,22 x 74,3    | 1392 2      | 9,5   | 51    | 69    | 15 |
| FUC  | B 4      | 77,25 x 74,3    | 1392 2      | 8,5   | 54    | 73    | 22 |
| FUD  | B 4      | 77,25 x 74,3    | 1392 2      | 9,5   | 54    | 73    | 18 |
| G1   | B 4      | 81 x 53,3       | 1098 2      | 8-9   | 32-34 | 45-46 | 42 |
| G2   | B 4      | 80,98 x 53,3    | 1098 2      | 8-9   | 35    | 48    | 39 |
| GLA  | B 4      | 73,96 x 65      | 1117 2      | 9     | 39-40 | 53-54 | 1  |
| GLB  | B 4      | 74 x 65         | 1117 2      | 9,5   | 37-40 | 50-55 | 7  |
| GLC  | B 4      | 74 x 65         | 1117 2      | 9,5   | 37    | 50    | 8  |
| GLW  | B 4      | 74 x 65         | 1117 2      | 9     | 39-40 | 53-55 | 9  |
| GMA  | B 4      | 74 x 65         | 1117 2      | 8,5   | 40    | 55    | 10 |
| GPA  | B 4      | 74 x 65         | 1117 2      | 9,5   | 43    | 59    | 10 |
| GSE  | B 4      | 74 x 65         | 1117 2      | 9     | 37-40 | 50-55 | 11 |
| GSF  | B 4      | 74 x 65         | 1117 2      | 9,5   | 37    | 50    | 12 |
| HYF  | B 6      | 93,7 x 72,4     | 2993 2      | 9:1   | 101   | 138   | 89 |
| J1E  | B 4      | 81 x 63         | 1298 2      | 9,2   | 40    | 54    | 43 |
| J1F  | B 4      | 81 x 63         | 1298 2      | 9,2   | 40    | 54    | 44 |
| J2   | B 4      | 81 x 63         | 1298 2      | 9,2   | 38-47 | 52-64 | 45 |
| J3   | B 4      | 81 x 63         | 1298 2      | 9,2   | 51    | 70    | 46 |
| J3D  | B 4      | 81 x 63         | 1298 2      | 9,2   | 52-54 | 71-73 | 46 |
| J3E  | B 4      | 80,98 x 63      | 1297 2      | 9,2   | 49    | 66    | 40 |
| JAC  | B 4      | 79 x 66         | 1297 2      | 9,5   | 40-43 | 55-58 | 23 |
| JBA  | B 4      | 73,96 x 75,5    | 1297 2      | 9,3   | 44-46 | 60-63 | 2  |
| JBB  | B 4      | 73,96 x 75,5    | 1297 2      | 9,5   | 44    | 60    | 2  |
| JCC  | B 4      | 79 x 66         | 1294 2      | 8-8,2 | 43    | 58    | 24 |
| JCT  | B 4      | 79 x 66         | 1294 2      |       | 44    | 60    | 25 |
| JLA  | B 4      | 73,96 x 75,5    | 1297 2      | 9,3   | 44    | 60    | 3  |
| JLB  | B 4      | 73,96 x 75,5    | 1297 2      | 9,3   | 44    | 60    | 4  |
| JPA  | B 4      | 80 x 64,5       | 1296 2      | 9,5   | 51    | 69    | 27 |
| JPC  | B 4      | 80 x 64,5       | 1297 2      | 9,5   | 51    | 69    | 28 |
| L3E  | B 4      | 80,98 x 77,6    | 1598 2      | 9     | 62-71 | 84-97 | 41 |
| L4B  | B 4      | 80 x 79,5       | 1598 2      | 8,5   | 66    | 90    | 29 |
| LAC  | B 4      | 87,65 x 66      | 1593 2      | 8,2   | 50    | 68    | 58 |
| LAD  | B 4      | 87,65 x 66      | 1593 2      | 8,2   | 50-51 | 68-70 | 58 |
| LAR  | B 4      | 87,65 x 66      | 1593 2      | 8,2   | 51    | 69    | 58 |
| LC   | B 4      | 81 x 77,6       | 1598 2      | 9,5   | 53-62 | 72-84 | 45 |
| LCE  | B 4      | 87,68 x 66      | 1593 2      | 9,2   | 53    | 72    | 60 |
| LCJ  | B 4      | 87,68 x 66      | 1593 2      | 8,2   | 53-63 | 72-86 | 61 |
| LCK  | B 4      | 87,68 x 66      | 1593 2      | 9,5   | 55    | 75    | 62 |
| LCN  | B 4      | 87,65 x 66      | 1593 2      | 9,2   | 54    | 73    | 59 |
| LCR  | B 4      | 87,7 x 66       | 1598 2      | 9,5:1 | 54    | 73    | 63 |
| LCS  | B 4      | 81,3 x 77       | 1593 2      | 9,5   | 55    | 75    | 47 |
| LCT  | B 4      | 81,3 x 77       | 1593 2      | 9,5   | 55    | 75    | 47 |
| LJB  | B 4      | 80 x 79,5       | 1597 2      | 9,75  | 75    | 102   | 30 |
| LNA  | B (LA) 4 | 79,96 x 79,5    | 1597 2      | 8,2   | 97    | 132   | 26 |
| LNB  | B (LA) 4 | 79,96 x 79,5    | 1597 2      | 8,2   | 97    | 132   | 26 |
| LP1  | B 4      | 80 x 79,5       | 1597 2      | 9,5   | 52-58 | 71-79 | 31 |
| LP2  | B 4      | 80 x 79,5       | 1597 2      | 9,5   | 58    | 79    | 32 |
| LP3  | B 4      | 80 x 79,5       | 1597 2      | 9,5   | 58    | 79    | 28 |
| LPA  | B 4      | 80 x 79,5       | 1597 2      | 9,5   | 58    | 79    | 31 |
| LR1  | B 4      | 80 x 79,5       | 1597 2      | 9,5   | 77    | 105   | 33 |
| LR2  | B 4      | 80 x 79,5       | 1597 2      | 9,5   | 77    | 105   | 33 |
| LRA  | B 4      | 80 x 79,5       | 1597 2      | 9,5   | 77    | 105   | 33 |
| LRB  | B 4      | 80 x 79,5       | 1597 2      | 9,5   | 77    | 105   | 33 |
| LSD  | B 4      | 81,3 x 76,9     | 1597 2      | 9,5   | 55-58 | 75-79 | 47 |
| LSDA | B 4      | 81,3 x 76,9     | 1597 2      | 9,5   | 51    | 69    | 47 |
| LTA  | D 4      | 80 x 80         | 1608 2      | 21,5  | 40    | 54    | 34 |
| LTB  | D 4      | 80 x 80         | 1608 2      | 21,5  | 40    | 54    | 34 |
| LTC  | D 4      | 80 x 80         | 1608 2      | 21,5  | 40    | 54    | 34 |
| LUA  | B 4      | 80 x 79,5       | 1597 2      | 9,5   | 71    | 96    | 35 |
| LUAE | B 4      | 80 x 79,5       | 1597 2      | 9,5   | 85    | 115   | 35 |

**F**

|             | Cyl.     | <br>mm       | cm <sup>3</sup> | <br>ε    | kW      | PS      | Pos |
|-------------|----------|--------------|-----------------|----------|---------|---------|-----|
|             |          |              |                 |          |         |         |     |
| LUB         | B 4      | 80 x 79,5    | 1597            | 2 9,5    | 70-71   | 95-97   | 28  |
| LUC         | B 4      | 80 x 79,5    | 1597            | 2 9,5    | 60-66   | 81-90   | 35  |
| LUD         | B 4      | 80 x 79,5    | 1597            | 2 9,5    | 70      | 95      | 36  |
| LUG         | B 4      | 80 x 79,5    | 1597            | 2 8,5    | 65-66   | 88-90   | 37  |
| LXD 2       | D 4      | 94 x 83      | 2304            | 2 23:1   | 49      | 67      | 91  |
| MY          | B 4      | 90 x 66,8    | 1699            | 2 8,75:1 | 51-55   | 69-75   | 65  |
| MYE         | B 4      | 90 x 66,8    | 1699            | 2 8,75:1 | 54      | 74      | 65  |
| N5B         | B (LA) 4 | 90,83 x 77   | 1993            | 4 8      | 150     | 204     | 75  |
| N8D         | B 4      | 86 x 86      | 1993            | 2 10,3   | 77      | 105     | 54  |
| NE          | B 4      | 90,8 x 77    | 1993            | 2 9,2    | 73-80   | 99-110  | 70  |
| NE5         | B 4      | 90,8 x 77    | 1993            | 2 9,2    | 74      | 100     | 71  |
| NEE         | B 4      | 90,8 x 77    | 1993            | 2 9,2    | 72      | 98      | 71  |
| NEG         | B 4      | 90,8 x 77    | 1993            | 2 9,2    | 70-73   | 95-99   | 72  |
| NEJ         | B 4      | 90,8 x 77    | 1993            | 2 9,2    | 74      | 100     | 73  |
| NEK         | B 4      | 90,83 x 77   | 1993            | 2 9,2    | 74-77   | 101-105 | 76  |
| NEL         | B 4      | 90,83 x 77   | 1993            | 2 9,2    | 77      | 105     | 77  |
| NEN         | B 4      | 90,83 x 77   | 1993            | 2 9,2    | 73-74   | 99-101  | 78  |
| NEP         | B 4      | 90,83 x 77   | 1993            | 2 9,2    | 74-77   | 101-105 | 79  |
| NER         | B 4      | 90,83 x 77   | 1993            | 2 9,2    | 74      | 100     | 80  |
| NET         | B 4      | 90,83 x 77   | 1993            | 2 9,2    | 74-77   | 101-105 | 79  |
| NR2         | B 4      | 90,83 x 77   | 1993            | 2 9,2    | 85      | 115     | 81  |
| NRB         | B 4      | 90,83 x 77   | 1993            | 2 9,2    | 85      | 115     | 81  |
| NRC         | B 4      | 90,83 x 77   | 1993            | 2 8,5    | 74      | 100     | 82  |
| NRD         | B 4      | 90,83 x 77   | 1993            | 2 8,5    | 74      | 100     | 77  |
| NWN         | B 6      | 84 x 60,1    | 1999            | 2 8,75   | 66      | 90      | 50  |
| NWR         | B 6      | 84 x 60,1    | 1999            | 2 8,2    | 66      | 90      | 51  |
| NY          | B 6      | 84 x 60,1    | 1998            | 2 8,75:1 | 63-66   | 85-90   | 52  |
| NYL         | B 6      | 84 x 60,1    | 1999            | 2 8,75:1 | 66      | 90      | 50  |
| NYP         | B 6      | 84 x 60,1    | 1998            | 2 8,75:1 | 66      | 90      | 53  |
| NYR         | B 6      | 84 x 60,1    | 1999            | 2 8,75   | 66      | 90      | 53  |
| NYT         | B 6      | 84 x 60,1    | 1999            | 2 9      | 66      | 90      | 51  |
| OHC TL 20 H | B 4      | 90,8 x 77    | 1993            | 2 9,2    | 70-74   | 95-101  | 74  |
| PR5         | B 6      | 93 x 68,5    | 2792            | 2 9,2    | 107     | 145     | 83  |
| PR6         | B 6      | 93 x 68,5    | 2792            | 2 9,2    | 105-107 | 143-146 | 83  |
| PRB         | B 6      | 93 x 68,5    | 2792            | 2 9,2    | 118     | 160     | 84  |
| PRC         | B 6      | 93 x 68,5    | 2792            | 2 9,2    | 108-110 | 147-150 | 85  |
| PRD         | B 6      | 93 x 68,5    | 2792            | 2 9,2    | 108-110 | 147-150 | 85  |
| PRE         | B 6      | 93 x 68,5    | 2792            | 2 9,2    | 110     | 150     | 83  |
| PRG         | B 6      | 93 x 68,5    | 2792            | 2 9,2    | 110     | 150     | 85  |
| PRT         | B 6      | 93 x 68,5    | 2792            | 2 9,2    | 110     | 150     | 86  |
| PYA         | B 6      | 93 x 68,5    | 2792            | 2 9,2    | 97-99   | 132-135 | 87  |
| PYN         | B (A) 6  | 93 x 68,5    | 2792            | 2 9,2    | 138     | 188     | 84  |
| PYU         | B 6      | 93 x 68,5    | 2792            | 2 9,2    | 97-99   | 132-135 | 88  |
| R2A         | B 4      | 86,2 x 77    | 1796            | 2 9,5    | 66      | 90      | 56  |
| REB         | B 4      | 86,2 x 77    | 1796            | 2 9,5    | 66      | 90      | 57  |
| REC         | B 4      | 86,2 x 77    | 1796            | 2 9,5    | 66      | 90      | 57  |
| RED         | B 4      | 86,2 x 77    | 1796            | 2 9,5    | 59-66   | 80-90   | 57  |
| REF         | B 4      | 86,2 x 77    | 1796            | 2 9,5    | 59      | 80      | 57  |
| RF          | D 4      | 86 x 86      | 1998            | 2 22,7   | 41-55   | 56-75   | 55  |
| RTA         | D 4      | 82,5 x 82    | 1753            | 2 21,5   | 44      | 60      | 48  |
| RTB         | D 4      | 82,5 x 82    | 1753            | 2 21,5   | 44      | 60      | 48  |
| RY          | B 6      | 80 x 60,1    | 1814            | 2 9      | 60      | 82      | 38  |
| STP         | D 4      | 94 x 90      | 2499            | 2 23     | 51      | 69      | 90  |
| TKA         | B 4      | 73,96 x 55,7 | 957             | 2 8,3    | 29      | 40      | 5   |
| TKB         | B 4      | 74 x 55,7    | 957             | 2 8,5    | 33      | 45      | 13  |
| TKW         | B 4      | 74 x 55,7    | 957             | 2 8,3    | 29      | 40      | 14  |
| TLA         | B 4      | 73,96 x 55,7 | 957             | 2 9      | 33      | 45      | 6   |
| TV 17 H     | B 4      | 90 x 66,8    | 1699            | 2 9:1    | 51-55   | 69-75   | 66  |
| VTA         | D 4      | 88 x 80      | 1948            | 2 21,8:1 | 37      | 50      | 64  |
| WTA         | D 4      | 90 x 83      | 2112            | 2 22,2   | 46      | 63      | 67  |
| YTR         | D 4      | 94 x 83      | 2304            | 2 22,2   | 49      | 67      | 91  |
| YTT         | D 4      | 94 x 83      | 2304            | 2 22,2   | 49      | 67      | 91  |
| YYE         | B 6      | 90 x 60,1    | 2294            | 2 8,75   | 79      | 108     | 68  |
| YYF         | B 6      | 90 x 60,1    | 2294            | 2 8,75   | 79-84   | 107-114 | 69  |
| YYH         | B 6      | 90 x 60,1    | 2294            | 2 8,75   | 79      | 107     | 69  |
| YYN         | B 6      | 90 x 60,1    | 2294            | 2 9      | 84      | 114     | 69  |
| YYP         | B 6      | 90 x 60,1    | 2294            | 2 9      | 82-84   | 111-114 | 69  |
| YYR         | B 6      | 90 x 60,1    | 2294            | 2 9      | 84      | 114     | 69  |

|  |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS      | Pos |
|---|---|------|--|-----------------|---|------------------|-------|---------|-----|
|   |   |      |  |                 |   |                  |       |         |     |
| YYT   | B | 6    | 90 x 60,1  | 2294            | 2   | 9                | 84    | 114     | 69  |
| YYU   | B | 6    | 90 x 60,1  | 2294            | 2   | 9                | 82-84 | 111-114 | 68  |

F

|                               |                      |         | Pos  |                                     |                   |      | Pos  |
|-------------------------------|----------------------|---------|------|-------------------------------------|-------------------|------|------|
|                               | <b>BANTAM Pickup</b> |         |      | 1.1                                 | 08.1983 → 12.1985 | GSE  | B 11 |
| 1.6                           | 03.1986 → 08.1990    | LUG     | B 37 | 1.3                                 | 09.1980 → 12.1985 | JPA  | B 27 |
| <b>CAPRI (ECJ)</b>            |                      |         |      | 1.6                                 | 09.1980 → 10.1982 | LUA  | B 35 |
| 1700                          | 12.1968 → 08.1972    | TV 17 H | B 66 | 1.6                                 | 09.1980 → 12.1985 | LP1  | B 31 |
| <b>CAPRI II (GECF)</b>        |                      |         |      | 1.6                                 | 09.1980 → 12.1985 | LPA  | B 31 |
| 1.3                           | 02.1974 → 08.1977    | J1E     | B 43 | 1.6 D                               | 02.1984 → 12.1985 | LTA  | D 34 |
| 1.3                           | 02.1974 → 08.1977    | J1E     | B 43 | 1.6 RS Turbo                        | 11.1984 → 12.1985 | LNA  | B 26 |
| 1.6                           | 02.1974 → 12.1977    | LCE     | B 60 | 1.6 XR3i                            | 10.1982 → 12.1985 | LR1  | B 33 |
| 1.6                           | 01.1975 → 12.1977    | LAC     | B 58 | 1.6 XR3i                            | 10.1982 → 12.1985 | LRA  | B 33 |
| 2.0                           | 04.1976 → 12.1977    | NWN     | B 50 | 1.6 i (GAA)                         | 07.1985 → 12.1985 | L4B  | B 29 |
| 2.0                           | 04.1976 → 12.1977    | NYL     | B 50 | RS 1600i                            | 05.1982 → 12.1985 | LUAE | B 35 |
| 2.3                           | 02.1974 → 12.1977    | YYE     | B 68 | <b>ESCORT III Convertible (ALD)</b> |                   |      |      |
| 3.0                           | 02.1974 → 12.1977    | HYF     | B 89 | 1.3                                 | 09.1983 → 12.1985 | JPA  | B 27 |
| <b>CAPRI III (GECF)</b>       |                      |         |      | 1.6                                 | 09.1983 → 12.1985 | LP1  | B 31 |
| 1.3                           | 01.1978 → 06.1985    | J1E     | B 43 | 1.6                                 | 09.1983 → 12.1985 | LPA  | B 31 |
| 1.6                           | 01.1978 → 04.1987    | LCN     | B 59 | 1.6 i                               | 09.1983 → 12.1985 | LR1  | B 33 |
| 2.0                           | 01.1978 → 12.1982    | NYL     | B 50 | 1.6 i                               | 09.1983 → 12.1985 | LRA  | B 33 |
| 2.0                           | 01.1978 → 12.1985    | NEN     | B 78 | <b>ESCORT III Turnier (AWA)</b>     |                   |      |      |
| 2.3 Super                     | 06.1979 → 12.1985    | YYN     | B 69 | 1.1                                 | 09.1980 → 08.1983 | GLB  | B 7  |
| 2.8 i Turbo                   | 01.1982 → 04.1987    | PYN     | B 84 | 1.1                                 | 09.1980 → 08.1983 | GMA  | B 10 |
| 3.0                           | 01.1978 → 12.1981    | HYF     | B 89 | 1.1                                 | 08.1983 → 12.1985 | GSE  | B 11 |
| <b>CONSUL (GGFL)</b>          |                      |         |      | 1.3                                 | 03.1981 → 12.1985 | JPA  | B 27 |
| 2000                          | 01.1972 → 12.1975    | NE      | B 70 | 1.6                                 | 09.1980 → 12.1985 | LP1  | B 31 |
| <b>CONSUL Coupe (GGCL)</b>    |                      |         |      | 1.6                                 | 09.1980 → 12.1985 | LPA  | B 31 |
| 2000                          | 01.1972 → 12.1975    | NE      | B 70 | 1.6 D                               | 02.1984 → 12.1985 | LTA  | D 34 |
| <b>CONSUL Turnier (GGNL)</b>  |                      |         |      | <b>ESCORT IV (GAF, AWF, ABFT)</b>   |                   |      |      |
| 2000                          | 01.1972 → 12.1975    | NE      | B 70 | 1.3                                 | 01.1986 → 03.1989 | JLA  | B 3  |
| <b>CORTINA</b>                |                      |         |      | 1.3                                 | 01.1986 → 07.1990 | JBB  | B 2  |
| 1.3                           | 07.1970 → 09.1982    | JCC     | B 24 | 1.3                                 | 01.1986 → 07.1990 | JLB  | B 4  |
| 1.6                           | 04.1981 → 1988       | LCE     | B 60 | 1.3                                 | 11.1986 → 07.1988 | JPA  | B 27 |
| 1600 GT                       | 10.1970 → 03.1972    | LCJ     | B 61 | 1.3 (GAF)                           | 07.1988 → 10.1990 | JBA  | B 2  |
| <b>CORTINA Coupe</b>          |                      |         |      | 1.4                                 | 10.1985 → 10.1990 | FUAA | B 21 |
| 1600 GT                       | 10.1970 → 03.1972    | LCJ     | B 61 | 1.4                                 | 01.1986 → 07.1990 | F6B  | B 17 |
| <b>ESCORT I (AFH, ATH)</b>    |                      |         |      | 1.4                                 | 01.1986 → 07.1990 | F6D  | B 19 |
| 1100                          | 01.1968 → 12.1974    | G1      | B 42 | 1.4                                 | 01.1986 → 07.1990 | FUA  | B 20 |
| 1100                          | 06.1968 → 06.1971    | G1      | B 42 | 1.4                                 | 01.1986 → 07.1990 | FUC  | B 22 |
| 1100                          | 06.1970 → 02.1976    | G2      | B 39 | 1.6                                 | 01.1986 → 12.1988 | LP2  | B 32 |
| 1300                          | 06.1968 → 06.1971    | J2      | B 45 | 1.6                                 | 04.1989 → 07.1990 | LUG  | B 37 |
| 1300                          | 06.1970 → 02.1976    | J2      | B 45 | 1.6 D                               | 01.1986 → 01.1989 | LTC  | D 34 |
| 1300                          | 06.1970 → 02.1976    | J3D     | B 46 | 1.6 Turbo RS                        | 01.1986 → 07.1990 | LNB  | B 26 |
| 1300                          | 09.1973 → 02.1976    | J1F     | B 44 | 1.6 XR3i                            | 01.1986 → 08.1989 | LR2  | B 33 |
| <b>ESCORT I Turnier (ADH)</b> |                      |         |      | 1.6 XR3i                            | 01.1986 → 08.1989 | LRB  | B 33 |
| 1100                          | 06.1970 → 02.1976    | G1      | B 42 | 1.6 i                               | 01.1986 → 05.1990 | L4B  | B 29 |
| 1100                          | 06.1970 → 02.1976    | G2      | B 39 | 1.6 i                               | 08.1989 → 07.1990 | LJB  | B 30 |
| 1300                          | 12.1968 → 12.1975    | J2      | B 45 | 1.8 D                               | 01.1989 → 07.1990 | RTA  | D 48 |
| 1300                          | 06.1970 → 02.1976    | J2      | B 45 | 1.8 D                               | 01.1989 → 07.1990 | RTB  | D 48 |
| <b>ESCORT II (ATH)</b>        |                      |         |      | <b>ESCORT IV (GAF/AWF/ABFT/ALF)</b> |                   |      |      |
| 1.1                           | 12.1974 → 08.1980    | G1      | B 42 | 2.0 D                               | 12.1985 → 12.1987 | RF   | D 55 |
| 1.1                           | 12.1974 → 08.1980    | G2      | B 39 | <b>ESCORT IV Convertible (ALF)</b>  |                   |      |      |
| 1.1                           | 06.1975 → 08.1980    | G1      | B 42 | 1.4                                 | 01.1986 → 07.1990 | FUA  | B 20 |
| 1.3                           | 12.1974 → 08.1980    | J1F     | B 44 | 1.4                                 | 02.1987 → 07.1990 | F6B  | B 17 |
| 1.3                           | 12.1974 → 08.1980    | J2      | B 45 | 1.4                                 | 02.1987 → 07.1990 | F6D  | B 19 |
| 1.3                           | 12.1974 → 08.1980    | J3      | B 46 | 1.4                                 | 02.1987 → 07.1990 | FUC  | B 22 |
| 1.3                           | 12.1974 → 08.1980    | J2      | B 45 | 1.6                                 | 01.1986 → 12.1987 | LP2  | B 32 |
| 1.3                           | 03.1979 → 08.1980    | J2      | B 45 | 1.6                                 | 01.1986 → 12.1987 | LPA  | B 31 |
| 1.6 RS                        | 12.1974 → 08.1980    | LC      | B 45 | 1.6 XR3i                            | 01.1986 → 07.1990 | LR2  | B 33 |
| 2.0 RS                        | 08.1975 → 08.1980    | NE      | B 70 | 1.6 XR3i                            | 01.1986 → 07.1990 | LRB  | B 33 |
| 2.0 RS (BATN)                 | 03.1973 → 02.1977    | NE      | B 70 | 1.6 i                               | 01.1986 → 07.1990 | L4B  | B 29 |
| <b>ESCORT II Turnier</b>      |                      |         |      | 1.6 i                               | 08.1989 → 07.1990 | LJB  | B 30 |
| 1.1                           | 04.1975 → 08.1980    | G1      | B 42 | <b>ESCORT IV Turnier (AWF, AVF)</b> |                   |      |      |
| 1.1                           | 04.1975 → 08.1980    | G2      | B 39 | 1.3                                 | 01.1986 → 03.1989 | JLA  | B 3  |
| 1.3                           | 04.1975 → 08.1980    | J2      | B 45 | 1.3                                 | 01.1986 → 07.1990 | JBB  | B 2  |
| <b>ESCORT III (GAA)</b>       |                      |         |      | 1.3                                 | 01.1986 → 07.1990 | JLB  | B 4  |
| 1.1                           | 09.1980 → 08.1983    | GLB     | B 7  | 1.3                                 | 11.1986 → 07.1988 | JPA  | B 27 |
| 1.1                           | 09.1980 → 08.1983    | GMA     | B 10 | 1.4                                 | 10.1985 → 10.1990 | FUAA | B 21 |
| 1.1                           | 09.1980 → 08.1983    | GPA     | B 10 | 1.4                                 | 01.1986 → 07.1990 | F6B  | B 17 |
|                               |                      |         |      | 1.4                                 | 01.1986 → 07.1990 | F6D  | B 19 |
|                               |                      |         |      | 1.4                                 | 01.1986 → 07.1990 | FUA  | B 20 |

|                               |                   |       |   | Pos |                               |                   |       |   | Pos |
|-------------------------------|-------------------|-------|---|-----|-------------------------------|-------------------|-------|---|-----|
| 1.4                           | 01.1986 → 07.1990 | FUC   | B | 22  | <b>METEOR</b>                 |                   |       |   |     |
| 1.6                           | 01.1986 → 07.1990 | LP2   | B | 32  | 1.6                           | 03.1983 → 08.1990 | LUG   | B | 37  |
| 1.6 D                         | 01.1986 → 01.1989 | LTC   | D | 34  | <b>ORION I (AFD)</b>          |                   |       |   |     |
| 1.6 i                         | 01.1986 → 07.1990 | L4B   | B | 29  | 1.3                           | 07.1983 → 03.1986 | JPA   | B | 27  |
| 1.8 D                         | 01.1989 → 07.1990 | RTA   | D | 48  | 1.6                           | 07.1983 → 03.1986 | LP1   | B | 31  |
| 1.8 D                         | 01.1989 → 07.1990 | RTB   | D | 48  | 1.6                           | 07.1983 → 03.1986 | LPA   | B | 31  |
| <b>FIESTA I (GFBT)</b>        |                   |       |   |     | 1.6 D                         | 02.1984 → 03.1986 | LTA   | D | 34  |
| 0.9                           | 05.1976 → 08.1983 | TKA   | B | 5   | 1.6 i                         | 07.1983 → 03.1986 | LR1   | B | 33  |
| 0.9                           | 05.1976 → 08.1983 | TKW   | B | 14  | 1.6 i                         | 07.1983 → 03.1986 | LRA   | B | 33  |
| 0.9                           | 05.1976 → 08.1983 | TLA   | B | 6   | <b>ORION II (AFF)</b>         |                   |       |   |     |
| 1.1                           | 05.1976 → 08.1983 | GLA   | B | 1   | 1.3                           | 12.1985 → 03.1989 | JLA   | B | 3   |
| 1.1 (WFBT)                    | 02.1981 → 08.1983 | GLW   | B | 9   | 1.3                           | 12.1985 → 07.1990 | JLB   | B | 4   |
| 1.3                           | 08.1977 → 08.1983 | J3E   | B | 40  | 1.3                           | 11.1986 → 07.1988 | JPA   | B | 27  |
| 1.6 XR2                       | 08.1981 → 08.1983 | L3E   | B | 41  | 1.4                           | 12.1985 → 07.1990 | FUA   | B | 20  |
| 1.6 XR2                       | 09.1981 → 08.1983 | L3E   | B | 41  | 1.4                           | 01.1986 → 07.1990 | FUC   | B | 22  |
| <b>FIESTA II (FBD)</b>        |                   |       |   |     | 1.4                           | 03.1986 → 07.1990 | FUAA  | B | 21  |
| 1.0 (FBD)                     | 09.1983 → 02.1989 | TKB   | B | 13  | 1.4 Cat                       | 02.1987 → 07.1990 | F6B   | B | 17  |
| 1.1 (FBD)                     | 09.1983 → 02.1989 | GLC   | B | 8   | 1.4 Cat                       | 02.1987 → 07.1990 | F6D   | B | 19  |
| 1.1 (FBD)                     | 09.1983 → 02.1989 | GSF   | B | 12  | 1.6                           | 12.1985 → 07.1990 | LUC   | B | 35  |
| 1.3                           | 09.1983 → 09.1989 | JPC   | B | 28  | 1.6                           | 03.1986 → 07.1990 | LUG   | B | 37  |
| 1.3 (FBD)                     | 09.1983 → 01.1987 | JPC   | B | 28  | 1.6 D                         | 12.1985 → 01.1989 | LTC   | D | 34  |
| 1.4                           | 09.1983 → 01.1987 | FUBA  | B | 15  | 1.6 i                         | 03.1986 → 07.1990 | LRB   | B | 33  |
| 1.4 (FBD)                     | 10.1985 → 11.1989 | FUB   | B | 18  | 1.6 i                         | 08.1989 → 07.1990 | LJB   | B | 30  |
| 1.4 (FBD)                     | 10.1986 → 02.1989 | F6A   | B | 16  | 1.6 i Cat                     | 03.1986 → 07.1990 | L4B   | B | 29  |
| 1.4 (FBD)                     | 10.1986 → 02.1989 | F6C   | B | 18  | 1.8 D                         | 01.1989 → 07.1990 | RTA   | D | 48  |
| 1.4 (FBD)                     | 02.1987 → 02.1989 | FUD   | B | 18  | 1.8 D                         | 01.1989 → 07.1990 | RTB   | D | 48  |
| 1.6                           | 01.1985 → 11.1989 | LP3   | B | 28  | <b>P 100 I</b>                |                   |       |   |     |
| 1.6 D (FBD)                   | 04.1984 → 02.1989 | LTB   | D | 34  | 1.6                           | 04.1982 → 09.1987 | LCR   | B | 63  |
| 1.6 XR2 (FBD)                 | 03.1984 → 02.1989 | LUD   | B | 36  | <b>SCORPIO I (GAE, GGE)</b>   |                   |       |   |     |
| 1.6 XR2 (FBD)                 | 04.1984 → 02.1989 | LUB   | B | 28  | 2.0                           | 04.1985 → 08.1989 | N8D   | B | 54  |
| <b>GRANADA</b>                |                   |       |   |     | 2.0                           | 04.1985 → 08.1989 | NEL   | B | 77  |
| 2.0 D                         | 08.1977 → 06.1979 | VTA   | D | 64  | 2.0 i                         | 10.1985 → 12.1990 | NRC   | B | 82  |
| 2.3 D                         | 10.1982 → 02.1985 | LXD 2 | D | 91  | 2.4 i                         | 09.1986 → 09.1988 | ARC   | B | 49  |
| <b>GRANADA (GGTL, GGFL)</b>   |                   |       |   |     | 2.8 i                         | 04.1985 → 11.1986 | PRE   | B | 83  |
| 2.0                           | 01.1975 → 08.1977 | NY    | B | 52  | 2.8 i 4x4                     | 10.1985 → 11.1986 | PRE   | B | 83  |
| 2.3                           | 01.1975 → 08.1977 | YYH   | B | 69  | <b>SCORPIO I (GAE/GGE)</b>    |                   |       |   |     |
| <b>GRANADA (GU)</b>           |                   |       |   |     | 2.3 D                         | 10.1982 → 12.1986 | LXD 2 | D | 91  |
| 1.6                           | 07.1981 → 08.1985 | LCK   | B | 62  | <b>SCORPIO I Saloon (GGE)</b> |                   |       |   |     |
| 1.7                           | 08.1977 → 07.1981 | MY    | B | 65  | 1.8                           | 01.1986 → 10.1988 | REC   | B | 57  |
| 2.0                           | 08.1977 → 08.1985 | NYP   | B | 53  | <b>SIERRA (GBG, GB4)</b>      |                   |       |   |     |
| 2.0                           | 08.1979 → 08.1985 | NEP   | B | 79  | 1.8                           | 01.1987 → 05.1988 | R2A   | B | 56  |
| 2.0                           | 08.1981 → 08.1985 | NEK   | B | 76  | 1.8                           | 10.1987 → 05.1988 | RED   | B | 57  |
| 2.1 D                         | 08.1977 → 08.1982 | WTA   | D | 67  | 1.8                           | 10.1987 → 09.1989 | RED   | B | 57  |
| 2.3                           | 08.1977 → 06.1979 | YYH   | B | 69  | 1.8                           | 10.1987 → 09.1989 | REF   | B | 57  |
| 2.3                           | 06.1979 → 08.1985 | YYP   | B | 69  | 2.0 RS Cosworth               | 11.1987 → 01.1990 | N5B   | B | 75  |
| 2.3                           | 06.1981 → 08.1985 | YJU   | B | 68  | 2.0 i                         | 01.1987 → 12.1989 | NE5   | B | 71  |
| 2.5 D                         | 08.1982 → 08.1985 | STP   | D | 90  | 2.0 i                         | 01.1987 → 12.1989 | NEJ   | B | 73  |
| 2.8                           | 08.1977 → 08.1985 | PYA   | B | 87  | 2.3 D                         | 01.1987 → 09.1989 | YTR   | D | 91  |
| 2.8                           | 06.1981 → 08.1985 | PYU   | B | 88  | 2.3 D                         | 01.1987 → 09.1989 | YTT   | D | 91  |
| 2.8 i                         | 08.1977 → 08.1981 | PRB   | B | 84  | <b>SIERRA Hatchback (GBC)</b> |                   |       |   |     |
| 2.8 i                         | 08.1977 → 08.1985 | PRD   | B | 85  | 1.3                           | 08.1982 → 12.1986 | JCT   | B | 25  |
| 2.8 i                         | 10.1982 → 08.1985 | PRC   | B | 85  | 1.6                           | 08.1982 → 12.1986 | LCS   | B | 47  |
| <b>GRANADA Turnier (GGNL)</b> |                   |       |   |     | 1.6                           | 08.1982 → 12.1986 | LCT   | B | 47  |
| 2.0                           | 01.1975 → 08.1977 | NY    | B | 52  | 1.6                           | 08.1982 → 12.1986 | LSD   | B | 47  |
| <b>GRANADA Turnier (GNU)</b>  |                   |       |   |     | 1.6                           | 10.1982 → 02.1987 | LSDA  | B | 47  |
| 1.7                           | 08.1977 → 07.1981 | MYE   | B | 65  | 1.6                           | 08.1984 → 12.1986 | LSD   | B | 47  |
| 2.0                           | 08.1977 → 06.1985 | NYP   | B | 53  | 1.8                           | 10.1984 → 12.1986 | REB   | B | 57  |
| 2.0                           | 08.1979 → 08.1985 | NEP   | B | 79  | 2.0                           | 08.1982 → 10.1984 | NYT   | B | 51  |
| 2.0                           | 08.1981 → 08.1985 | NEK   | B | 76  | 2.0                           | 08.1982 → 12.1986 | NET   | B | 79  |
| 2.3                           | 08.1977 → 06.1979 | YYH   | B | 69  | 2.0                           | 10.1985 → 12.1986 | NRD   | B | 77  |
| 2.3                           | 06.1979 → 08.1985 | YYP   | B | 69  | 2.0 4x4                       | 10.1985 → 02.1987 | N5B   | B | 75  |
| 2.3                           | 06.1981 → 06.1985 | YJU   | B | 68  | 2.0 i                         | 03.1985 → 12.1986 | NR2   | B | 81  |
| 2.5 D                         | 08.1982 → 08.1985 | STP   | D | 90  | 2.0 i                         | 03.1985 → 12.1986 | NRB   | B | 81  |
| 2.8                           | 08.1977 → 08.1985 | PYA   | B | 87  | 2.3                           | 08.1982 → 12.1986 | YYT   | B | 69  |
| 2.8                           | 06.1981 → 08.1985 | PYU   | B | 88  | 2.3 D                         | 08.1982 → 12.1986 | YTT   | D | 91  |
| 2.8 i                         | 08.1977 → 08.1981 | PRB   | B | 84  | 2.8 XR 4x4                    | 02.1985 → 12.1986 | PRT   | B | 86  |
| 2.8 i                         | 08.1977 → 08.1985 | PRD   | B | 85  | 2.8 XR4i                      | 08.1982 → 12.1986 | PR5   | B | 83  |
| 2.8 i                         | 10.1982 → 08.1985 | PRC   | B | 85  | 2.8 XR4i                      | 08.1982 → 12.1986 | PR6   | B | 83  |

F

|                                    |                   |             | Pos |    |                                  |                   | Pos         |   |    |
|------------------------------------|-------------------|-------------|-----|----|----------------------------------|-------------------|-------------|---|----|
| 2.8 XR4i                           | 08.1982 → 12.1986 | PRT         | B   | 86 | 1.8                              | 08.1968 → 04.1974 | RY          | B | 38 |
| 2.8 i XR 4x4                       | 09.1983 → 12.1986 | PR5         | B   | 83 | <b>TAUNUS 17M Coupe (33F)</b>    |                   |             |   |    |
| 2.8 i XR 4x4                       | 09.1983 → 12.1986 | PR6         | B   | 83 | 1.7                              | 07.1967 → 04.1974 | MY          | B | 65 |
| <b>SIERRA Hatchback (GBC, GBG)</b> |                   |             |     |    | 1.7                              | 08.1968 → 04.1974 | MY          | B | 65 |
| 1.8                                | 01.1987 → 05.1988 | R2A         | B   | 56 | 1.8                              | 08.1968 → 04.1974 | RY          | B | 38 |
| 1.8                                | 10.1987 → 05.1988 | RED         | B   | 57 | <b>TAUNUS 17M Turnier (35F)</b>  |                   |             |   |    |
| 1.8                                | 10.1987 → 05.1988 | RED         | B   | 57 | 1.7                              | 01.1968 → 04.1974 | MY          | B | 65 |
| 1.8                                | 10.1987 → 05.1988 | REF         | B   | 57 | <b>TAUNUS 17M Turnier (36F)</b>  |                   |             |   |    |
| 2.0 RS Cosworth                    | 11.1987 → 01.1990 | N5B         | B   | 75 | 1.7                              | 08.1968 → 04.1974 | MY          | B | 65 |
| 2.3 D                              | 01.1987 → 09.1989 | YTR         | D   | 91 | 1.8                              | 01.1968 → 04.1974 | RY          | B | 38 |
| 2.8                                | 03.1987 → 09.1989 | PRG         | B   | 85 | <b>TAUNUS Coupe</b>              |                   |             |   |    |
| 2.8 i XR 4x4                       | 01.1987 → 08.1988 | PRG         | B   | 85 | 1.3                              | 01.1976 → 07.1979 | JAC         | B | 23 |
| <b>SIERRA Turnier (BNC)</b>        |                   |             |     |    | 1.3                              | 01.1976 → 08.1979 | JCC         | B | 24 |
| 1.6                                | 08.1982 → 12.1986 | LCS         | B   | 47 | 1.6                              | 09.1976 → 08.1979 | LAD         | B | 58 |
| 1.6                                | 08.1982 → 12.1986 | LCT         | B   | 47 | 2.3                              | 09.1976 → 08.1979 | YYF         | B | 69 |
| 1.6                                | 08.1982 → 12.1986 | LSD         | B   | 47 | <b>TAUNUS Coupe (GBCK)</b>       |                   |             |   |    |
| 1.8                                | 10.1984 → 12.1986 | REB         | B   | 57 | 2000                             | 08.1973 → 02.1976 | NEE         | B | 71 |
| 2.0                                | 08.1982 → 10.1984 | NYT         | B   | 51 | <b>TAUNUS Turnier (GBNK)</b>     |                   |             |   |    |
| 2.0                                | 08.1982 → 12.1986 | NET         | B   | 79 | 1600                             | 08.1970 → 02.1976 | LCJ         | B | 61 |
| 2.0                                | 03.1985 → 12.1986 | NR2         | B   | 81 | 1600                             | 01.1974 → 05.1975 | LAD         | B | 58 |
| 2.0                                | 03.1985 → 12.1986 | NRB         | B   | 81 | <b>TAUNUS Turnier (GBNS)</b>     |                   |             |   |    |
| 2.0                                | 10.1985 → 12.1986 | NRD         | B   | 77 | 1.3                              | 05.1975 → 07.1979 | JAC         | B | 23 |
| 2.3                                | 08.1982 → 12.1986 | YYT         | B   | 69 | 1.3                              | 12.1975 → 07.1979 | JAC         | B | 23 |
| 2.3 D                              | 08.1982 → 12.1986 | YTT         | D   | 91 | 1.3                              | 01.1976 → 07.1979 | JAC         | B | 23 |
| 2.8 XR4i                           | 08.1982 → 12.1986 | PR5         | B   | 83 | 1.6                              | 05.1975 → 07.1979 | LAD         | B | 58 |
| 2.8 XR4i                           | 08.1982 → 12.1986 | PR6         | B   | 83 | 1.6                              | 05.1975 → 07.1979 | LCJ         | B | 61 |
| 2.8 i 4x4                          | 08.1982 → 12.1986 | PR6         | B   | 83 | 2.0                              | 05.1975 → 07.1979 | NYR         | B | 53 |
| 2.8 i 4x4                          | 08.1982 → 12.1986 | PR6         | B   | 83 | 2.0                              | 08.1976 → 07.1979 | NEG         | B | 72 |
| <b>SIERRA Turnier (BNG)</b>        |                   |             |     |    | 2.0                              | 08.1976 → 07.1979 | OHC TL 20 H | B | 74 |
| 1.8                                | 01.1987 → 05.1988 | R2A         | B   | 56 | 2.3                              | 05.1975 → 07.1979 | YYF         | B | 69 |
| 1.8                                | 10.1987 → 05.1988 | RED         | B   | 57 | <b>TAUNUS '80 Turnier (GBNS)</b> |                   |             |   |    |
| 1.8                                | 10.1987 → 05.1988 | RED         | B   | 57 | 1.6                              | 07.1979 → 07.1982 | LAR         | B | 58 |
| 1.8                                | 10.1987 → 05.1988 | REF         | B   | 57 | 1.6                              | 07.1979 → 07.1982 | LCJ         | B | 61 |
| 2.8 4x4                            | 01.1987 → 08.1988 | PRG         | B   | 85 | 2.0                              | 07.1979 → 07.1982 | NER         | B | 80 |
| <b>TAUNUS '80 (GBS, GBNS)</b>      |                   |             |     |    | 2.0                              | 07.1979 → 07.1982 | NWR         | B | 51 |
| 1.3                                | 07.1979 → 07.1982 | JCC         | B   | 24 | 2.3                              | 07.1979 → 07.1982 | YYR         | B | 69 |
| 1.6                                | 07.1979 → 07.1982 | LAR         | B   | 58 | <b>TELSTAR</b>                   |                   |             |   |    |
| 1.6                                | 07.1979 → 07.1982 | LCJ         | B   | 61 | 2.0 D (AUS)                      | 03.1983 → 1987    | RF          | D | 55 |
| 2.0                                | 07.1979 → 07.1982 | NER         | B   | 80 |                                  |                   |             |   |    |
| 2.0                                | 07.1979 → 07.1982 | NWR         | B   | 51 |                                  |                   |             |   |    |
| 2.3                                | 07.1979 → 07.1982 | YYR         | B   | 69 |                                  |                   |             |   |    |
| <b>TAUNUS (GBFK)</b>               |                   |             |     |    |                                  |                   |             |   |    |
| 1600                               | 08.1970 → 02.1976 | LCJ         | B   | 61 |                                  |                   |             |   |    |
| 1600                               | 01.1974 → 05.1975 | LAD         | B   | 58 |                                  |                   |             |   |    |
| <b>TAUNUS (GBTK)</b>               |                   |             |     |    |                                  |                   |             |   |    |
| 1300                               | 01.1970 → 05.1975 | JAC         | B   | 23 |                                  |                   |             |   |    |
| 1600                               | 01.1970 → 05.1975 | LCJ         | B   | 61 |                                  |                   |             |   |    |
| 1600                               | 01.1974 → 05.1975 | LAD         | B   | 58 |                                  |                   |             |   |    |
| 2000                               | 08.1973 → 02.1976 | NEG         | B   | 72 |                                  |                   |             |   |    |
| <b>TAUNUS (GBTS, GBFS, CBTS)</b>   |                   |             |     |    |                                  |                   |             |   |    |
| 1.3                                | 05.1975 → 07.1979 | JAC         | B   | 23 |                                  |                   |             |   |    |
| 1.3                                | 01.1976 → 07.1979 | JAC         | B   | 23 |                                  |                   |             |   |    |
| 1.3                                | 01.1976 → 07.1979 | JCC         | B   | 24 |                                  |                   |             |   |    |
| 1.3 (CBTS)                         | 09.1976 → 07.1979 | JAC         | B   | 23 |                                  |                   |             |   |    |
| 1.6                                | 05.1975 → 07.1979 | LAD         | B   | 58 |                                  |                   |             |   |    |
| 1.6                                | 05.1975 → 07.1979 | LCJ         | B   | 61 |                                  |                   |             |   |    |
| 2.0                                | 05.1975 → 07.1979 | NYR         | B   | 53 |                                  |                   |             |   |    |
| 2.0                                | 08.1976 → 07.1979 | NEG         | B   | 72 |                                  |                   |             |   |    |
| 2.0                                | 08.1976 → 07.1979 | OHC TL 20 H | B   | 74 |                                  |                   |             |   |    |
| 2.0                                | 09.1976 → 07.1979 | NEG         | B   | 72 |                                  |                   |             |   |    |
| 2.3                                | 05.1975 → 07.1979 | YYF         | B   | 69 |                                  |                   |             |   |    |
| <b>TAUNUS 17M (31F)</b>            |                   |             |     |    |                                  |                   |             |   |    |
| 1.7                                | 07.1967 → 04.1974 | MY          | B   | 65 |                                  |                   |             |   |    |
| 1.7                                | 12.1967 → 04.1974 | MY          | B   | 65 |                                  |                   |             |   |    |
| 1.8                                | 12.1967 → 04.1974 | RY          | B   | 38 |                                  |                   |             |   |    |
| <b>TAUNUS 17M (32F)</b>            |                   |             |     |    |                                  |                   |             |   |    |
| 1.7                                | 07.1967 → 04.1974 | MY          | B   | 65 |                                  |                   |             |   |    |
| 1.7                                | 08.1968 → 04.1974 | MY          | B   | 65 |                                  |                   |             |   |    |



|          |  |  |   |   |                      |    |          |  |      |        |
|----------|--|--|---|---|----------------------|----|----------|--|------|--------|
| <b>1</b> |  | <b>73.96</b>   |   |   |                      |    |          |  |      |        |
|          | GLA  | 05.1976 → 08.1983  | B | 4 | 1117 cm <sup>3</sup> | 2V | 39-40 kW | 53-54 PS   | ⊗9   | - 65   |
|          | FIESTA I (GFBT)  |  |   |   |                      |    |          |  |      |        |
|          | 78 718 600   | [Pair] AS STD Ø 63.600 / 77.850 // 2.850 St/A  |   |   |                      |    |          |  |      |        |
|          | 81-18104   | IN/EX; 13.57/ x 8 x 67.9 G1  |   |   |                      |    |          |  |      |        |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |  |      |        |
|          | 7.02242.27.0   | fuel pump; mechanical  |   |   |                      |    |          |  |      |        |
| <b>2</b> |  | <b>73.96</b>   |   |   |                      |    |          |  |      |        |
|          | JBA  | 07.1988 → 10.1990  | B | 4 | 1297 cm <sup>3</sup> | 2V | 44-46 kW | 60-63 PS   | ⊗9,3 | - 75.5 |
|          | JBB  | 01.1986 → 07.1990  | B | 4 | 1297 cm <sup>3</sup> | 2V | 44 kW    | 60 PS  | ⊗9,5 | - 75.5 |
|          | ESCORT IV (GAF, AWF, ABFT), ESCORT IV Turnier (AWF, AVF)                 |  |   |   |                      |    |          |  |      |        |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |  |      |        |
| <b>3</b> |  | <b>73.96</b>   |   |   |                      |    |          |  |      |        |
|          | JLA  | 12.1985 → 03.1989  | B | 4 | 1297 cm <sup>3</sup> | 2V | 44 kW    | 60 PS  | ⊗9,3 | - 75.5 |
|          | ESCORT IV (GAF, AWF, ABFT), ESCORT IV Turnier (AWF, AVF), ORION II (AFF) |  |   |   |                      |    |          |  |      |        |
|          | 18392  | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III   |   |   |                      |    | MK-8H    | valve cotter; number of notches: 3; valve stem diameter: 8 |      |        |
|          | 81-18104   | IN/EX; 13.57/ x 8 x 67.9 G1  |   |   |                      |    |          |  |      |        |
|          | 50 006 259   | CAM, chilled cast iron   |   |   |                      |    |          |  |      |        |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |  |      |        |
|          | 7.02242.21.0   | fuel pump; mechanical  |   |   |                      |    |          |  |      |        |
| <b>4</b> |  | <b>73.96</b>   |   |   |                      |    |          |  |      |        |
|          | JLB  | 12.1985 → 07.1990  | B | 4 | 1297 cm <sup>3</sup> | 2V | 44 kW    | 60 PS  | ⊗9,3 | - 75.5 |
|          | ESCORT IV (GAF, AWF, ABFT), ESCORT IV Turnier (AWF, AVF), ORION II (AFF) |  |   |   |                      |    |          |  |      |        |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |  |      |        |
|          | 7.02242.21.0   | fuel pump; mechanical  |   |   |                      |    |          |  |      |        |
| <b>5</b> |  | <b>73.96</b>   |   |   |                      |    |          |  |      |        |
|          | TKA  | 05.1976 → 08.1983  | B | 4 | 957 cm <sup>3</sup>  | 2V | 29 kW    | 40 PS  | ⊗8,3 | - 55.7 |
|          | FIESTA I (GFBT)  |  |   |   |                      |    |          |  |      |        |
|          | 78 718 600   | [Pair] AS STD Ø 63.600 / 77.850 // 2.850 St/A  |   |   |                      |    |          |  |      |        |
|          | 50 006 258   | CAM, chilled cast iron   |   |   |                      |    |          |  |      |        |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |  |      |        |
|          | 7.02242.27.0   | fuel pump; mechanical  |   |   |                      |    |          |  |      |        |
| <b>6</b> |  | <b>73.96</b>   |   |   |                      |    |          |  |      |        |
|          | TLA  | 05.1976 → 08.1983  | B | 4 | 957 cm <sup>3</sup>  | 2V | 33 kW    | 45 PS  | ⊗9   | - 55.7 |
|          | FIESTA I (GFBT)  |  |   |   |                      |    |          |  |      |        |
|          | 78 718 600   | [Pair] AS STD Ø 63.600 / 77.850 // 2.850 St/A  |   |   |                      |    |          |  |      |        |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |  |      |        |
|          | 7.02242.27.0   | fuel pump; mechanical  |   |   |                      |    |          |  |      |        |
| <b>7</b> |  | <b>74</b>  |   |   |                      |    |          |  |      |        |
|          | GLB  | 09.1980 → 08.1983  | B | 4 | 1117 cm <sup>3</sup> | 2V | 37-40 kW | 50-55 PS   | ⊗9,5 | - 65   |
|          | ESCORT III (GAA), ESCORT III Turnier (AWA)                               |  |   |   |                      |    |          |  |      |        |
|          | 78 718 600   | [Pair] AS STD Ø 63.600 / 77.850 // 2.850 St/A  |   |   |                      |    |          |  |      |        |

cont...



|           |   |  |
|-----------|---|--|
|           | <b>81-18104</b>                                   | IN/EX; 13.57/ x 8 x 67.9 G1  |
|           | <b>7.21440.51.0</b>                               | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|           | <b>7.02242.21.0</b>                               | fuel pump; mechanical  |
| <b>8</b>  |   |  |
|           | <b>GLC</b>  | 09.1983 → 02.1989 B 4 1117 cm <sup>3</sup> 2V 37 kW 50 PS 9,5 - 65   |
|           | <b>FIESTA II (FBD)</b>                            |  |
|           | <b>78 718 600</b>                                 | [Pair] AS STD Ø 63.600 / 77.850 // 2.850 St/A  |
|           | <b>7.02242.20.0</b>                               | fuel pump; mechanical  |
| <b>F</b>  | <b>9</b>  |  |
|           | <b>GLW</b>  | 02.1981 → 08.1983 B 4 1117 cm <sup>3</sup> 2V 39-40 kW 53-55 PS 9 - 65   |
|           | <b>FIESTA I (GFBT)</b>                            |  |
|           | <b>78 718 600</b>                                 | [Pair] AS STD Ø 63.600 / 77.850 // 2.850 St/A  |
|           | <b>81-18104</b>                                   | IN/EX; 13.57/ x 8 x 67.9 G1  |
|           | <b>7.21440.51.0</b>                               | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|           | <b>7.02242.27.0</b>                               | fuel pump; mechanical  |
| <b>10</b> |   |  |
|           | <b>GMA</b>  | 09.1980 → 08.1983 B 4 1117 cm <sup>3</sup> 2V 40 kW 55 PS 8,5 - 65   |
|           | <b>GPA</b>  | 09.1980 → 08.1983 B 4 1117 cm <sup>3</sup> 2V 43 kW 59 PS 9,5 - 65   |
|           | <b>ESCORT III (GAA), ESCORT III Turnier (AWA)</b> |  |
|           | <b>87 372 620</b>                                 | [Set] HL 0,50 Ø 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove   |
|           | <b>81-18104</b>                                   | IN/EX; 13.57/ x 8 x 67.9 G1  |
|           | <b>7.21440.51.0</b>                               | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|           | <b>7.02242.21.0</b>                               | fuel pump; mechanical  |
|           | <b>50 006 477</b>                                 | hydraulic; Outer Ø: 22.2; length: 49.5   |
| <b>11</b> |   |  |
|           | <b>GSE</b>  | 08.1983 → 12.1985 B 4 1117 cm <sup>3</sup> 2V 37-40 kW 50-55 PS 9 - 65   |
|           | <b>ESCORT III (GAA), ESCORT III Turnier (AWA)</b> |  |
|           | <b>7.21440.51.0</b>                               | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|           | <b>7.02242.21.0</b>                               | fuel pump; mechanical  |
| <b>12</b> |   |  |
|           | <b>GSF</b>  | 09.1983 → 02.1989 B 4 1117 cm <sup>3</sup> 2V 37 kW 50 PS 9,5 - 65   |
|           | <b>FIESTA II (FBD)</b>                            |  |
|           | <b>78 718 600</b>                                 | [Pair] AS STD Ø 63.600 / 77.850 // 2.850 St/A  |
|           | <b>50 006 258</b>                                 | CAM, chilled cast iron   |
|           | <b>7.02242.20.0</b>                               | fuel pump; mechanical  |
| <b>13</b> |   |  |
|           | <b>TKB</b>  | 09.1983 → 02.1989 B 4 957 cm <sup>3</sup> 2V 33 kW 45 PS 8,5 - 55.7  |
|           | <b>FIESTA II (FBD)</b>                            |  |
|           | <b>78 718 600</b>                                 | [Pair] AS STD Ø 63.600 / 77.850 // 2.850 St/A  |
|           | <b>7.02242.27.0</b>                               | fuel pump; mechanical  |

|           |  |  |   |                 |                             |    |          |          |      |        |
|-----------|--|--|---|-----------------|-----------------------------|----|----------|----------|------|--------|
| <b>14</b> | <b>74</b>  |  |   |                 |                             |    |          |          |      |        |
|           | <b>TKW</b>   | 05.1976 → 08.1983  | B | 4               | 957 cm <sup>3</sup>         | 2V | 29 kW    | 40 PS    | ⊗8,3 | - 55.7 |
|           | <b>FIESTA I (GFBT)</b>   |  |   |                 |                             |    |          |          |      |        |
|           | <b>78 718 600</b>  | [Pair] AS STD Ø 63.600 / 77.850 // 2.850 St/A  |   |                 |                             |    |          |          |      |        |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |                 |                             |    |          |          |      |        |
|           | <b>7.02242.27.0</b>  | fuel pump; mechanical  |   |                 |                             |    |          |          |      |        |
| <b>15</b> | <b>77.22</b>   |  |   |                 |                             |    |          |          |      |        |
|           | <b>FUBA</b>  | 09.1983 → 01.1987  | B | 4               | 1392 cm <sup>3</sup>        | 2V | 51 kW    | 69 PS    | ⊗9,5 | - 74.3 |
|           | <b>FIESTA II (FBD)</b>   |  |   |                 |                             |    |          |          |      |        |
|           | <b>80 00081 1 0 000</b>  | Ø77.22; STD; set: 1; [R G6 MO 1.6] [NM 2] [SLF ST CR 4]  |   |                 |                             |    |          |          |      |        |
|           | <b>87 372 620</b>  | [Set] HL 0,50 Ø 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove   |   |                 |                             |    |          |          |      |        |
|           | <b>87 373 600</b>  | [Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A   |   |                 |                             |    |          |          |      |        |
|           | <b>7.02400.05.0</b>  | mechanical; plastic  |   |                 |                             |    |          |          |      |        |
|           | <b>7.02242.20.0</b>  | fuel pump; mechanical  |   |                 |                             |    |          |          |      |        |
| <b>16</b> | <b>77.25</b>   |  |   |                 |                             |    |          |          |      |        |
|           | <b>F6A</b>   | 10.1986 → 02.1989  | B | 4               | 1393 cm <sup>3</sup>        | 2V | 52-54 kW | 71-73 PS | ⊗8,5 | - 74.3 |
|           | <b>FIESTA II (FBD)</b>   |  |   |                 |                             |    |          |          |      |        |
|           | <b>80 00081 1 0 000</b>  | Ø77.22; STD; set: 1; [R G6 MO 1.6] [NM 2] [SLF ST CR 4]  |   |                 |                             |    |          |          |      |        |
|           | <b>87 372 620</b>  | [Set] HL 0,50 Ø 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove, →12.1988                                   |   |                 |                             |    |          |          |      |        |
|           | <b>87 373 600</b>  | [Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A   |   |                 |                             |    |          |          |      |        |
|           | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8   |   | <b>81-4222</b>  | IN/EX; 10.6/ x 5.5 x 34 G2  |    |          |          |      |        |
|           |  |  |   | <b>81-18104</b> | IN/EX; 13.57/ x 8 x 67.9 G1 |    |          |          |      |        |
|           | <b>50 006 259</b>  | CAM, chilled cast iron   |   |                 |                             |    |          |          |      |        |
|           | <b>7.02242.20.0</b>  | fuel pump; mechanical  |   |                 |                             |    |          |          |      |        |
|           | <b>50 006 477</b>  | hydraulic; Outer Ø: 22.2; length: 49.5   |   |                 |                             |    |          |          |      |        |
| <b>17</b> | <b>77.25</b>   |  |   |                 |                             |    |          |          |      |        |
|           | <b>F6B</b>   | 01.1986 → 07.1990  | B | 4               | 1392 cm <sup>3</sup>        | 2V | 52-54 kW | 71-73 PS | ⊗8,5 | - 74.3 |
|           | <b>ESCORT IV (GAF, AWF, ABFT), ESCORT IV Convertible (ALF), ESCORT IV Turnier (AWF, AVF), ORION II (AFF)</b> |  |   |                 |                             |    |          |          |      |        |
|           | <b>80 00081 1 0 000</b>  | Ø77.22; STD; set: 1; [R G6 MO 1.6] [NM 2] [SLF ST CR 4]  |   |                 |                             |    |          |          |      |        |
|           | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8   |   | <b>81-18104</b> | IN/EX; 13.57/ x 8 x 67.9 G1 |    |          |          |      |        |
|           | <b>50 006 259</b>  | CAM, chilled cast iron   |   |                 |                             |    |          |          |      |        |
|           | <b>7.21659.72.0</b>  | fuel pump; in-line; electrical   |   |                 |                             |    |          |          |      |        |
|           | <b>50 006 477</b>  | hydraulic; Outer Ø: 22.2; length: 49.5   |   |                 |                             |    |          |          |      |        |

|           |  |  |   |                 |                             |    |          |          |      |        |
|-----------|--|--|---|-----------------|-----------------------------|----|----------|----------|------|--------|
| <b>18</b> |  | <b>77.25</b>   |   |                 |                             |    |          |          |      |        |
|           | <b>F6C</b>   | 10.1986 → 02.1989  | B | 4               | 1392 cm <sup>3</sup>        | 2V | 52 kW    | 71 PS    | ⊘8,5 | - 74.3 |
|           | <b>FUB</b>   | 10.1985 → 11.1989  | B | 4               | 1392 cm <sup>3</sup>        | 2V | 55 kW    | 75 PS    | ⊘9,5 | - 74.3 |
|           | <b>FUD</b>   | 02.1987 → 02.1989  | B | 4               | 1392 cm <sup>3</sup>        | 2V | 54 kW    | 73 PS    | ⊘9,5 | - 74.3 |
|           | <b>FIESTA II (FBD)</b>   |  |   |                 |                             |    |          |          |      |        |
|           | <b>80 00081 1 0 000</b>  | ⊘77.22; STD; set: 1; [R G6 MO 1.6] [NM 2] [SLF ST CR 4]  |   |                 |                             |    |          |          |      |        |
|           | <b>87 372 620</b>  | [Set] HL 0,50 ⊘ 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove, →12.1988                                   |   |                 |                             |    |          |          |      |        |
|           | <b>87 373 600</b>  | [Set] PL STD ⊘ 47.910 / 50.890 / 19.300 / 1.487 St/A   |   |                 |                             |    |          |          |      |        |
|           | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8   |   | <b>81-18104</b> | IN/EX; 13.57/ x 8 x 67.9 G1 |    |          |          |      |        |
|           | <b>50 006 259</b>  | CAM, chilled cast iron   |   |                 |                             |    |          |          |      |        |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |                 |                             |    |          |          |      |        |
|           | <b>7.02242.20.0</b>  | fuel pump; mechanical  |   |                 |                             |    |          |          |      |        |
|           | <b>50 006 477</b>  | hydraulic; Outer ⊘: 22.2; length: 49.5   |   |                 |                             |    |          |          |      |        |
| <b>19</b> |  | <b>77.25</b>   |   |                 |                             |    |          |          |      |        |
|           | <b>F6D</b>   | 01.1986 → 07.1990  | B | 4               | 1392 cm <sup>3</sup>        | 2V | 54 kW    | 73 PS    | ⊘9,5 | - 74.3 |
|           | <b>ESCORT IV (GAF, AWF, ABFT), ESCORT IV Convertible (ALF), ESCORT IV Turnier (AWF, AVF), ORION II (AFF)</b> |  |   |                 |                             |    |          |          |      |        |
|           | <b>80 00081 1 0 000</b>  | ⊘77.22; STD; set: 1; [R G6 MO 1.6] [NM 2] [SLF ST CR 4]  |   |                 |                             |    |          |          |      |        |
|           | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8   |   | <b>81-18104</b> | IN/EX; 13.57/ x 8 x 67.9 G1 |    |          |          |      |        |
|           | <b>50 006 259</b>  | CAM, chilled cast iron   |   |                 |                             |    |          |          |      |        |
|           | <b>50 006 477</b>  | hydraulic; Outer ⊘: 22.2; length: 49.5   |   |                 |                             |    |          |          |      |        |
| <b>20</b> |  | <b>77.25</b>   |   |                 |                             |    |          |          |      |        |
|           | <b>FUA</b>   | 12.1985 → 07.1990  | B | 4               | 1392 cm <sup>3</sup>        | 2V | 55 kW    | 75 PS    | ⊘9,5 | - 74.3 |
|           | <b>ESCORT IV (GAF, AWF, ABFT), ESCORT IV Convertible (ALF), ESCORT IV Turnier (AWF, AVF), ORION II (AFF)</b> |  |   |                 |                             |    |          |          |      |        |
|           | <b>80 00081 1 0 000</b>  | ⊘77.22; STD; set: 1; [R G6 MO 1.6] [NM 2] [SLF ST CR 4]  |   |                 |                             |    |          |          |      |        |
|           | <b>87 372 620</b>  | [Set] HL 0,50 ⊘ 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove, →12.1988                                   |   |                 |                             |    |          |          |      |        |
|           | <b>87 373 600</b>  | [Set] PL STD ⊘ 47.910 / 50.890 / 19.300 / 1.487 St/A   |   |                 |                             |    |          |          |      |        |
|           | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8   |   | <b>81-18104</b> | IN/EX; 13.57/ x 8 x 67.9 G1 |    |          |          |      |        |
|           | <b>50 006 259</b>  | CAM, chilled cast iron   |   |                 |                             |    |          |          |      |        |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |                 |                             |    |          |          |      |        |
|           | <b>7.02242.21.0</b>  | fuel pump; mechanical  |   |                 |                             |    |          |          |      |        |
|           | <b>50 006 477</b>  | hydraulic; Outer ⊘: 22.2; length: 49.5   |   |                 |                             |    |          |          |      |        |
| <b>21</b> |  | <b>77.25</b>   |   |                 |                             |    |          |          |      |        |
|           | <b>FUAA</b>  | 10.1985 → 10.1990  | B | 4               | 1392 cm <sup>3</sup>        | 2V | 51-55 kW | 69-75 PS | ⊘9,5 | - 74.3 |
|           | <b>ESCORT IV (GAF, AWF, ABFT), ESCORT IV Turnier (AWF, AVF), ORION II (AFF)</b>                              |  |   |                 |                             |    |          |          |      |        |
|           | <b>80 00081 1 0 000</b>  | ⊘77.22; STD; set: 1; [R G6 MO 1.6] [NM 2] [SLF ST CR 4]  |   |                 |                             |    |          |          |      |        |
|           | <b>87 372 620</b>  | [Set] HL 0,50 ⊘ 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove, →12.1988                                   |   |                 |                             |    |          |          |      |        |
|           | <b>87 373 600</b>  | [Set] PL STD ⊘ 47.910 / 50.890 / 19.300 / 1.487 St/A   |   |                 |                             |    |          |          |      |        |
|           | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8   |   | <b>81-18104</b> | IN/EX; 13.57/ x 8 x 67.9 G1 |    |          |          |      |        |
|           | <b>50 006 477</b>  | hydraulic; Outer ⊘: 22.2; length: 49.5   |   |                 |                             |    |          |          |      |        |

|           |   |  |   |          |  |    |          |          |        |        |  |
|-----------|---|--|---|----------|--|----|----------|----------|--------|--------|--|
| <b>22</b> |   | <b>77.25</b>   |   |          |  |    |          |          |        |        |  |
|           | FUC   | 01.1986 → 07.1990  | B | 4        | 1392 cm <sup>3</sup>                                       | 2V | 54 kW    | 73 PS    | ⌀8,5   | - 74.3 |  |
|           | ESCORT IV (GAF, AWF, ABFT), ESCORT IV Convertible (ALF), ESCORT IV Turnier (AWF, AVF), ORION II (AFF) |  |   |          |  |    |          |          |        |        |  |
|           | 80 00081 1 0 000  | Ø77.22; STD; set: 1; [R G6 MO 1.6] [NM 2] [SLF ST CR 4]  |   |          |  |    |          |          |        |        |  |
|           | 87 372 620  | [Set] HL 0,50 Ø 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove, →12.1988                                   |   |          |  |    |          |          |        |        |  |
|           | 87 373 600  | [Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A   |   |          |  |    |          |          |        |        |  |
|           | MK-8H   | valve cotter; number of notches: 3; valve stem diameter: 8   |   | 81-18104 | IN/EX; 13.57/ x 8 x 67.9 G1                                |    |          |          |        |        |  |
|           | 50 006 259  | CAM, chilled cast iron   |   |          |  |    |          |          |        |        |  |
|           | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |          |  |    |          |          |        |        |  |
|           | 50 006 477  | hydraulic; Outer Ø: 22.2; length: 49.5   |   |          |  |    |          |          |        |        |  |
| <b>23</b> |   | <b>79</b>  |   |          |  |    |          |          |        |        |  |
|           | JAC   | 01.1970 → 07.1979  | B | 4        | 1297 cm <sup>3</sup>                                       | 2V | 40-43 kW | 55-58 PS | ⌀9,5   | - 66   |  |
|           | TAUNUS (GBTK), TAUNUS (GBTS, GBFS, CBTS), TAUNUS Coupe, TAUNUS Turnier (GBNS)                         |  |   |          |  |    |          |          |        |        |  |
|           | 78 724 600  | [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A  |   |          |  |    |          |          |        |        |  |
|           | 87 370 610  | [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A<br>87 370 600 STD  |   |          |  |    |          |          |        |        |  |
|           | 87 371 620  | [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A  |   |          |  |    |          |          |        |        |  |
|           | 50 006 260  | CAM  |   |          |  |    |          |          |        |        |  |
|           | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |          |  |    |          |          |        |        |  |
| <b>24</b> |   | <b>79</b>  |   |          |  |    |          |          |        |        |  |
|           | JCC   | 07.1970 → 09.1982  | B | 4        | 1294 cm <sup>3</sup>                                       | 2V | 43 kW    | 58 PS    | ⌀8-8,2 | - 66   |  |
|           | CORTINA, TAUNUS '80 (GBS, GBNS), TAUNUS (GBTS, GBFS, CBTS), TAUNUS Coupe                              |  |   |          |  |    |          |          |        |        |  |
|           | 78 724 600  | [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A  |   |          |  |    |          |          |        |        |  |
|           | 87 370 610  | [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A<br>87 370 600 STD  |   |          |  |    |          |          |        |        |  |
|           | 87 371 620  | [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A  |   |          |  |    |          |          |        |        |  |
|           | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |          |  |    |          |          |        |        |  |
| <b>25</b> |   | <b>79</b>  |   |          |  |    |          |          |        |        |  |
|           | JCT   | 08.1982 → 12.1986  | B | 4        | 1294 cm <sup>3</sup>                                       | 2V | 44 kW    | 60 PS    |        | - 66   |  |
|           | SIERRA Hatchback (GBC)  |  |   |          |  |    |          |          |        |        |  |
|           | 50 007 624  | outlet side  |   |          |  |    |          |          |        |        |  |
| <b>26</b> |   | <b>79.96</b>   |   |          |  |    |          |          |        |        |  |
|           | LNA   | 11.1984 → 12.1985  | B | LA 4     | 1597 cm <sup>3</sup>                                       | 2V | 97 kW    | 132 PS   | ⌀8,2   | - 79.5 |  |
|           | LNB   | 01.1986 → 07.1990  | B | LA 4     | 1597 cm <sup>3</sup>                                       | 2V | 97 kW    | 132 PS   | ⌀8,2   | - 79.5 |  |
|           | ESCORT III (GAA), ESCORT IV (GAF, AWF, ABFT)  |  |   |          |  |    |          |          |        |        |  |
|           | 80 00083 1 1 000  | Ø79.94; 0.06; set: 1; [R G6 CR 1.6] [NM 2] [SLF ST CR 4]   |   |          |  |    |          |          |        |        |  |
|           | 18392   | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III   |   | MK-8H    | valve cotter; number of notches: 3; valve stem diameter: 8 |    |          |          |        |        |  |
|           | 81-18104  | IN/EX; 13.57/ x 8 x 67.9 G1  |   |          |  |    |          |          |        |        |  |
|           | 50 006 261  | CAM, chilled cast iron   |   |          |  |    |          |          |        |        |  |
|           | 7.21659.72.0  | fuel pump; in-line; electrical   |   |          |  |    |          |          |        |        |  |
|           | cont...   |  |   |          |  |    |          |          |        |        |  |

**50 006 477** hydraulic; Outer Ø: 22.2; length: 49.5

## 27 80

**JPA** 09.1980 → 07.1988 B 4 1296 cm<sup>3</sup> 2V 51 kW 69 PS 9,5 - 64.5  
**ESCORT III (GAA), ESCORT III Convertible (ALD), ESCORT III Turnier (AWA), ESCORT IV (GAF, AWF, ABFT), ESCORT IV Turnier (AWF, AVF), ORION I (AFD), ORION II (AFF)**

**80 00083 1 1 000** Ø79.94; 0.06; set: 1; [R G6 CR 1.6] [NM 2] [SLF ST CR 4]

**87 372 620** [Set] HL 0,50 Ø 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove  
**87 373 600** [Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A

|                 |  |              |   |
|-----------------|--|--------------|---|
| <b>18392</b>    | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III | <b>MK-8H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
| <b>81-18104</b> | IN/EX; 13.57/ x 8 x 67.9 G1                  |              |   |

**50 006 259** CAM, chilled cast iron

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  
**7.02242.21.0** fuel pump; mechanical

**50 006 477** hydraulic; Outer Ø: 22.2; length: 49.5

## 28 80

**JPC** 09.1983 → 09.1989 B 4 1297 cm<sup>3</sup> 2V 51 kW 69 PS 9,5 - 64.5  
**LP3** 01.1985 → 11.1989 B 4 1597 cm<sup>3</sup> 2V 58 kW 79 PS 9,5 - 79.5  
**LUB** 04.1984 → 02.1989 B 4 1597 cm<sup>3</sup> 2V 70-71 kW 95-97 PS 9,5 - 79.5  
**FIESTA II (FBD)**

**80 00083 1 1 000** Ø79.94; 0.06; set: 1; [R G6 CR 1.6] [NM 2] [SLF ST CR 4]

**87 372 620** [Set] HL 0,50 Ø 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove, **JPC: 1.3:** →12.1988, **LUB:** →12.1988  
**87 373 600** [Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A

|                 |  |              |   |
|-----------------|--|--------------|---|
| <b>18392</b>    | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III | <b>MK-8H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
| <b>81-18104</b> | IN/EX; 13.57/ x 8 x 67.9 G1                  |              |   |

**50 006 259** CAM, chilled cast iron

**7.02242.20.0** fuel pump; mechanical

**50 006 477** hydraulic; Outer Ø: 22.2; length: 49.5

## 29 80

**L4B** 07.1985 → 07.1990 B 4 1598 cm<sup>3</sup> 2V 66 kW 90 PS 8,5 - 79.5  
**ESCORT III (GAA), ESCORT IV (GAF, AWF, ABFT), ESCORT IV Convertible (ALF), ESCORT IV Turnier (AWF, AVF), ORION II (AFF)**

**80 00083 1 1 000** Ø79.94; 0.06; set: 1; [R G6 CR 1.6] [NM 2] [SLF ST CR 4]

|                 |  |              |   |
|-----------------|--|--------------|---|
| <b>18392</b>    | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III | <b>MK-8H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
| <b>81-18104</b> | IN/EX; 13.57/ x 8 x 67.9 G1                  |              |   |

**50 006 261** CAM, chilled cast iron

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  
**7.21659.72.0** fuel pump; in-line; electrical  
**7.02242.21.0** fuel pump; mechanical

**50 006 477** hydraulic; Outer Ø: 22.2; length: 49.5

F

| 30      |  | 80   |   |
|---------|--|--|---|
|         | LJB  | 08.1989 → 07.1990  | B 4 1597 cm <sup>3</sup> 2V 75 kW 102 PS 9,75 - 79.5                          |
|         | ESCORT IV (GAF, AWF, ABFT), ESCORT IV Convertible (ALF), ORION II (AFF)  |  |   |
|         | 80 00083 1 1 000   | Ø79.94; 0.06; set: 1; [R G6 CR 1.6] [NM 2] [SLF ST CR 4]               |   |
|         | 18392  | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III                           | <b>MK-8H</b><br>valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
|         | 81-18104   | IN/EX; 13.57/ x 8 x 67.9 G1  |   |
|         | 50 006 261   | CAM, chilled cast iron   |   |
|         | 7.21659.72.0   | fuel pump; in-line; electrical   |   |
|         | 50 006 477   | hydraulic; Outer Ø: 22.2; length: 49.5                                 |   |
| 31      |  | 80   |   |
|         | LP1  | 09.1980 → 03.1986  | B 4 1597 cm <sup>3</sup> 2V 52-58 kW 71-79 PS 9,5 - 79.5                      |
|         | LPA  | 09.1980 → 12.1987  | B 4 1597 cm <sup>3</sup> 2V 58 kW 79 PS 9,5 - 79.5                            |
|         | ESCORT III (GAA), ESCORT III Convertible (ALD), ESCORT III Turnier (AWA), ESCORT IV Convertible (ALF), ORION I (AFD)                   |  |   |
|         | 80 00083 1 1 000   | Ø79.94; 0.06; set: 1; [R G6 CR 1.6] [NM 2] [SLF ST CR 4]               |   |
|         | 87 372 620   | [Set] HL 0,50 Ø 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove |   |
|         | 87 373 600   | [Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A                   |   |
|         | 18392  | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III                           | <b>MK-8H</b><br>valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
|         | 81-18104   | IN/EX; 13.57/ x 8 x 67.9 G1  |   |
|         | 50 006 259   | CAM, chilled cast iron   |   |
|         | 7.02242.21.0   | fuel pump; mechanical  |   |
|         | 50 006 477   | hydraulic; Outer Ø: 22.2; length: 49.5                                 |   |
| 32      |  | 80   |   |
|         | LP2  | 01.1986 → 07.1990  | B 4 1597 cm <sup>3</sup> 2V 58 kW 79 PS 9,5 - 79.5                            |
|         | ESCORT IV (GAF, AWF, ABFT), ESCORT IV Convertible (ALF), ESCORT IV Turnier (AWF, AVF)  |  |   |
|         | 18392  | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III                           | <b>MK-8H</b><br>valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
|         | 81-18104   | IN/EX; 13.57/ x 8 x 67.9 G1  |   |
|         | 50 006 259   | CAM, chilled cast iron   |   |
|         | 50 006 477   | hydraulic; Outer Ø: 22.2; length: 49.5                                 |   |
| 33      |  | 80   |   |
|         | LR1  | 10.1982 → 03.1986  | B 4 1597 cm <sup>3</sup> 2V 77 kW 105 PS 9,5 - 79.5                           |
|         | LR2  | 01.1986 → 07.1990  | B 4 1597 cm <sup>3</sup> 2V 77 kW 105 PS 9,5 - 79.5                           |
|         | LRA  | 10.1982 → 03.1986  | B 4 1597 cm <sup>3</sup> 2V 77 kW 105 PS 9,5 - 79.5                           |
|         | LRB  | 01.1986 → 07.1990  | B 4 1597 cm <sup>3</sup> 2V 77 kW 105 PS 9,5 - 79.5                           |
|         | ESCORT III (GAA), ESCORT III Convertible (ALD), ESCORT IV (GAF, AWF, ABFT), ESCORT IV Convertible (ALF), ORION I (AFD), ORION II (AFF) |  |   |
|         | 80 00083 1 1 000   | Ø79.94; 0.06; set: 1; [R G6 CR 1.6] [NM 2] [SLF ST CR 4]               |   |
| cont... |  |  |   |

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|  |                     |   |  |  |
|--|---------------------|---|--|--|
|  | <b>87 372 620</b>   | [Set] HL 0,50 Ø 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove, <b>LR2, LRB:</b> →12.1988 |  |  |
|  | <b>87 373 600</b>   | [Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A  |  |  |
|  | <b>18392</b>        | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III  |  | <b>MK-8H</b> valve coter; number of notches: 3; valve stem diameter: 8 |
|  | <b>81-18104</b>     | IN/EX; 13.57/ x 8 x 67.9 G1   |  |  |
|  | <b>50 006 261</b>   | CAM, chilled cast iron  |  |  |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical  |  |  |
|  | <b>50 006 477</b>   | hydraulic; Outer Ø: 22.2; length: 49.5  |  |  |

**F**

|           |   |  |   |   |                      |    |       |       |       |  |
|-----------|---|--|---|---|----------------------|----|-------|-------|-------|--|
| <b>34</b> |   | <b>80</b>  |   |   |                      |    |       |       |       |  |
|           | <b>LTA</b>  | 02.1984 → 03.1986  | D | 4 | 1608 cm <sup>3</sup> | 2V | 40 kW | 54 PS | Ø21,5 | - 80   |
|           | <b>LTB</b>  | 04.1984 → 02.1989  | D | 4 | 1608 cm <sup>3</sup> | 2V | 40 kW | 54 PS | Ø21,5 | - 80   |
|           | <b>LTC</b>  | 12.1985 → 01.1989  | D | 4 | 1608 cm <sup>3</sup> | 2V | 40 kW | 54 PS | Ø21,5 | - 80   |
|           | <b>ESCORT III (GAA), ESCORT III Turnier (AWA), ESCORT IV (GAF, AWF, ABFT), ESCORT IV Turnier (AWF, AVF), FIESTA II (FBD), ORION I (AFD), ORION II (AFF)</b> |  |   |   |                      |    |       |       |       |  |
|           | <b>80 00084 1 0 000</b>   | Ø80; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]<br><b>80 00084 1 0 050 80.50 / 80 00084 1 0 100 81.00</b> |   |   |                      |    |       |       |       |  |
|           | <b>537628</b>   | EX; 31.6 x 7 x 108.2 x A - Cr - 45° - 9 -  |   |   |                      |    |       |       |       |  |
|           | <b>537627</b>   | IN; 37 x 7 x 108.4 x S - - 45° - 9 -   |   |   |                      |    |       |       |       |  |
|           |   |  |   |   |                      |    |       |       |       | <b>KK-7H</b> valve coter; number of notches: 1; valve stem diameter: 7 |
|           |   |  |   |   |                      |    |       |       |       | <b>81-5801</b> IN/EX; 12.76/ x 7.91 x 38 G1                            |

|           |   |  |   |   |                      |    |          |          |      |  |
|-----------|---|--|---|---|----------------------|----|----------|----------|------|--|
| <b>35</b> |   | <b>80</b>  |   |   |                      |    |          |          |      |  |
|           | <b>LUA</b>                              | 09.1980 → 10.1982  | B | 4 | 1597 cm <sup>3</sup> | 2V | 71 kW    | 96 PS    | Ø9,5 | - 79.5   |
|           | <b>LUAE</b>                             | 05.1982 → 12.1985  | B | 4 | 1597 cm <sup>3</sup> | 2V | 85 kW    | 115 PS   | Ø9,5 | - 79.5   |
|           | <b>LUC</b>                              | 12.1985 → 07.1990  | B | 4 | 1597 cm <sup>3</sup> | 2V | 60-66 kW | 81-90 PS | Ø9,5 | - 79.5   |
|           | <b>ESCORT III (GAA), ORION II (AFF)</b> |  |   |   |                      |    |          |          |      |  |
|           | <b>80 00083 1 1 000</b>                 | Ø79.94; 0.06; set: 1; [R G6 CR 1.6] [NM 2] [SLF ST CR 4]                                     |   |   |                      |    |          |          |      |  |
|           | <b>87 372 620</b>                       | [Set] HL 0,50 Ø 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove, <b>LUC:</b> →12.1988 |   |   |                      |    |          |          |      |  |
|           | <b>87 373 600</b>                       | [Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A   |   |   |                      |    |          |          |      |  |
|           | <b>18392</b>                            | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III   |   |   |                      |    |          |          |      | <b>MK-8H</b> valve coter; number of notches: 3; valve stem diameter: 8 |
|           | <b>81-18104</b>                         | IN/EX; 13.57/ x 8 x 67.9 G1  |   |   |                      |    |          |          |      |  |
|           | <b>50 006 259</b>                       | CAM, chilled cast iron   |   |   |                      |    |          |          |      |  |
|           | <b>50 006 477</b>                       | hydraulic; Outer Ø: 22.2; length: 49.5   |   |   |                      |    |          |          |      |  |

|           |                         |  |   |   |                      |    |       |       |      |  |
|-----------|-------------------------|--|---|---|----------------------|----|-------|-------|------|--|
| <b>36</b> |                         | <b>80</b>  |   |   |                      |    |       |       |      |  |
|           | <b>LUD</b>              | 03.1984 → 02.1989  | B | 4 | 1597 cm <sup>3</sup> | 2V | 70 kW | 95 PS | Ø9,5 | - 79.5   |
|           | <b>FIESTA II (FBD)</b>  |  |   |   |                      |    |       |       |      |  |
|           | <b>80 00083 1 1 000</b> | Ø79.94; 0.06; set: 1; [R G6 CR 1.6] [NM 2] [SLF ST CR 4]                         |   |   |                      |    |       |       |      |  |
|           | <b>87 372 620</b>       | [Set] HL 0,50 Ø 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove, →12.1988 |   |   |                      |    |       |       |      |  |
|           | <b>87 373 600</b>       | [Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A                             |   |   |                      |    |       |       |      |  |
|           | <b>18392</b>            | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III                                     |   |   |                      |    |       |       |      | <b>MK-8H</b> valve coter; number of notches: 3; valve stem diameter: 8 |
|           | <b>81-18104</b>         | IN/EX; 13.57/ x 8 x 67.9 G1  |   |   |                      |    |       |       |      |  |
|           | <b>50 006 261</b>       | CAM, chilled cast iron   |   |   |                      |    |       |       |      |  |

cont...



|           |  |  |   |
|-----------|--|--|---|
|           | 7.02242.20.0   | fuel pump; mechanical  |   |
|           | 50 006 477   | hydraulic; Outer Ø: 22.2; length: 49.5   |   |
| <b>37</b> |  | <b>80</b>  |   |
|           | LUG  | 03.1983 → 08.1990  | B 4 1597 cm <sup>3</sup> 2V 65-66 kW 88-90 PS ⌀8,5 - 79.5                     |
|           | BANTAM Pickup, ESCORT IV (GAF, AWF, ABFT), METEOR, ORION II (AFF)                    |  |   |
|           | 80 00083 1 1 000   | Ø79.94; 0.06; set: 1; [R G6 CR 1.6] [NM 2] [SLF ST CR 4]   |   |
|           | 18392  | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III   | <b>MK-8H</b><br>valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
|           | 81-18104   | IN/EX; 13.57/ x 8 x 67.9 G1  |   |
|           | 50 006 259   | CAM, chilled cast iron   |   |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |
|           | 50 006 477   | hydraulic; Outer Ø: 22.2; length: 49.5   |   |
| <b>38</b> |  | <b>80</b>  |   |
|           | RY   | 12.1967 → 04.1974  | B 6 1814 cm <sup>3</sup> 2V 60 kW 82 PS ⌀9 - 60.1                             |
|           | TAUNUS 17M (31F), TAUNUS 17M (32F), TAUNUS 17M Coupe (33F), TAUNUS 17M Turnier (36F) |  |   |
|           | 87 279 620   | [Set] PL 0,50 Ø 53.500 / 56.820 / 16.480 / 1.657 St/B/G  |   |
| <b>39</b> |  | <b>80.98</b>   |   |
|           | G2   | 06.1970 → 08.1980  | B 4 1098 cm <sup>3</sup> 2V 35 kW 48 PS ⌀8-9 - 53.3                           |
|           | ESCORT I (AFH, ATH), ESCORT I Turnier (ADH), ESCORT II (ATH), ESCORT II Turnier      |  |   |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |
|           | 7.02242.21.0   | fuel pump; mechanical  |   |
| <b>40</b> |  | <b>80.98</b>   |   |
|           | J3E  | 08.1977 → 08.1983  | B 4 1297 cm <sup>3</sup> 2V 49 kW 66 PS ⌀9,2 - 63                             |
|           | FIESTA I (GFBT)  |  |   |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |
|           | 7.02242.27.0   | fuel pump; mechanical  |   |
| <b>41</b> |  | <b>80.98</b>   |   |
|           | L3E  | 08.1981 → 08.1983  | B 4 1598 cm <sup>3</sup> 2V 62-71 kW 84-97 PS ⌀9 - 77.6                       |
|           | FIESTA I (GFBT)  |  |   |
|           | 18392  | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III   | <b>MK-8H</b><br>valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
|           | 81-18104   | IN/EX; 13.57/ x 8 x 67.9 G1  |   |
|           | 50 006 261   | CAM, chilled cast iron   |   |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |
|           | 7.02242.27.0   | fuel pump; mechanical  |   |
| <b>42</b> |  | <b>81</b>  |   |
|           | G1   | 01.1968 → 08.1980  | B 4 1098 cm <sup>3</sup> 2V 32-34 kW 45-46 PS ⌀8-9 - 53.3                     |
|           | ESCORT I (AFH, ATH), ESCORT I Turnier (ADH), ESCORT II (ATH), ESCORT II Turnier      |  |   |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |
|           | 7.02242.21.0   | fuel pump; mechanical  |   |

|           |   |  |   |   |                      |    |          |          |       |        |  |  |
|-----------|---|--|---|---|----------------------|----|----------|----------|-------|--------|--|--|
| <b>43</b> |   | <b>81</b>  |   |   |                      |    |          |          |       |        |  |  |
|           | J1E   | 02.1974 → 06.1985  | B | 4 | 1298 cm <sup>3</sup> | 2V | 40 kW    | 54 PS    | ∅9,2  | - 63   |  |  |
|           | CAPRI II (GECF), CAPRI III (GECF)   |  |   |   |                      |    |          |          |       |        |  |  |
|           | 50 006 259  | CAM, chilled cast iron   |   |   |                      |    |          |          |       |        |  |  |
|           | 50 007 624  | outlet side  |   |   |                      |    |          |          |       |        |  |  |
| <b>44</b> |   | <b>81</b>  |   |   |                      |    |          |          |       |        |  |  |
|           | J1F   | 09.1973 → 08.1980  | B | 4 | 1298 cm <sup>3</sup> | 2V | 40 kW    | 54 PS    | ∅9,2  | - 63   |  |  |
|           | ESCORT I (AFH, ATH), ESCORT II (ATH)  |  |   |   |                      |    |          |          |       |        |  |  |
|           | 50 006 259  | CAM, chilled cast iron   |   |   |                      |    |          |          |       |        |  |  |
|           | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                         |   |   |                      |    |          |          |       |        |  |  |
|           | 50 007 624  | outlet side  |   |   |                      |    |          |          |       |        |  |  |
| <b>45</b> |   | <b>81</b>  |   |   |                      |    |          |          |       |        |  |  |
|           | J2  | 06.1968 → 08.1980  | B | 4 | 1298 cm <sup>3</sup> | 2V | 38-47 kW | 52-64 PS | ∅9,2  | - 63   |  |  |
|           | LC  | 12.1974 → 08.1980  | B | 4 | 1598 cm <sup>3</sup> | 2V | 53-62 kW | 72-84 PS | ∅9,5  | - 77.6 |  |  |
|           | ESCORT I (AFH, ATH), ESCORT I Turnier (ADH), ESCORT II (ATH), ESCORT II Turnier |  |   |   |                      |    |          |          |       |        |  |  |
|           | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                         |   |   |                      |    |          |          |       |        |  |  |
|           | 50 007 624  | outlet side  |   |   |                      |    |          |          |       |        |  |  |
| <b>46</b> |   | <b>81</b>  |   |   |                      |    |          |          |       |        |  |  |
|           | J3  | 12.1974 → 08.1980  | B | 4 | 1298 cm <sup>3</sup> | 2V | 51 kW    | 70 PS    | ∅9,2  | - 63   |  |  |
|           | J3D   | 06.1970 → 02.1976  | B | 4 | 1298 cm <sup>3</sup> | 2V | 52-54 kW | 71-73 PS | ∅9,2  | - 63   |  |  |
|           | ESCORT I (AFH, ATH), ESCORT II (ATH)  |  |   |   |                      |    |          |          |       |        |  |  |
|           | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                         |   |   |                      |    |          |          |       |        |  |  |
| <b>47</b> |   | <b>81.3</b>  |   |   |                      |    |          |          |       |        |  |  |
|           | LCS   | 08.1982 → 12.1986  | B | 4 | 1593 cm <sup>3</sup> | 2V | 55 kW    | 75 PS    | ∅9,5  | - 77   |  |  |
|           | LCT   | 08.1982 → 12.1986  | B | 4 | 1593 cm <sup>3</sup> | 2V | 55 kW    | 75 PS    | ∅9,5  | - 77   |  |  |
|           | LSD   | 08.1982 → 12.1986  | B | 4 | 1597 cm <sup>3</sup> | 2V | 55-58 kW | 75-79 PS | ∅9,5  | - 76.9 |  |  |
|           | LSDA  | 10.1982 → 02.1987  | B | 4 | 1597 cm <sup>3</sup> | 2V | 51 kW    | 69 PS    | ∅9,5  | - 76.9 |  |  |
|           | SIERRA Hatchback (GBC), SIERRA Turnier (BNC)                                    |  |   |   |                      |    |          |          |       |        |  |  |
|           | 80 00086 1 0 000  | ∅81.3; 6.40; set: 1; [R G6 CR 1.6] [M 2] [SLF ST CR 4]   |   |   |                      |    |          |          |       |        |  |  |
|           | 78 724 600  | [Pair] AS STD ∅ 63.850 / 80.250 // 2.330 St/A  |   |   |                      |    |          |          |       |        |  |  |
|           | 87 370 610  | [Set] HL 0,25 ∅ 56.750 / 60.620 / 23.600 / 1.935 St/A<br>87 370 600 STD  |   |   |                      |    |          |          |       |        |  |  |
|           | 87 371 620  | [Set] PL 0,50 ∅ 51.500 / 55.000 / 20.000 / 1.747 St/A  |   |   |                      |    |          |          |       |        |  |  |
|           | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                         |   |   |                      |    |          |          |       |        |  |  |
|           | 7.02242.21.0  | fuel pump; mechanical  |   |   |                      |    |          |          |       |        |  |  |
|           | 50 007 624  | outlet side  |   |   |                      |    |          |          |       |        |  |  |
| <b>48</b> |   | <b>82.5</b>  |   |   |                      |    |          |          |       |        |  |  |
|           | RTA   | 01.1989 → 07.1990  | D | 4 | 1753 cm <sup>3</sup> | 2V | 44 kW    | 60 PS    | ∅21,5 | - 82   |  |  |
|           | RTB   | 01.1989 → 07.1990  | D | 4 | 1753 cm <sup>3</sup> | 2V | 44 kW    | 60 PS    | ∅21,5 | - 82   |  |  |
|           | ESCORT IV (GAF, AWF, ABFT), ESCORT IV Turnier (AWF, AVF), ORION II (AFF)        |  |   |   |                      |    |          |          |       |        |  |  |
|           | 80 00370 1 0 000  | ∅82.5; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br>80 00370 1 0 050 83.00   |   |   |                      |    |          |          |       |        |  |  |
|           | 37 022 610  | [Set] HL 0,25 ∅ 53.740 / 57.685 / 22.150 / 1.955 St/A; HL 0,25 ∅ 53.740 / 57.685 / 22.900 / 1.955 St/A<br>37 022 620 0,50 / 37 022 600 STD |   |   |                      |    |          |          |       |        |  |  |
|           | 77 783 620  | [Set] PL 0,50 ∅ 48.490 / 52.000 / 21.600 / 1.740 St/A  |   |   |                      |    |          |          |       |        |  |  |

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|-------------------|---|----------------|--|--|--|--|--|--|--|
| <b>79 473 600</b> | [Set] AS STD Ø 59.690 / 74.500 // 2.360 St/A        |                |  |  |  |  |  |  |  |
| <b>181015</b>     | EX; 32 x 8 x 108.7 x A/S - Cr - 45° - VS - 22 - III | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |  |
| <b>18375</b>      | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - 22 - III      | <b>81-5801</b> | IN/EX; 12.76/ x 7.91 x 38 G1                               |  |  |  |  |  |  |
| <b>18345</b>      | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - VS - 22 - III |                |  |  |  |  |  |  |  |
| <b>181014</b>     | IN; 36.5 x 8 x 107 x S - Cr - 45° - 22 - III        |                |  |  |  |  |  |  |  |
| <b>18374</b>      | IN; 36.5 x 8 x 107.1 x A/S - Cr - 45° - 22 - III    |                |  |  |  |  |  |  |  |

|           |                             |                   |   |   |                      |    |       |        |      |      |
|-----------|-----------------------------|-------------------|---|---|----------------------|----|-------|--------|------|------|
| <b>49</b> | <b>ARC</b>                  | 09.1986 → 09.1988 | B | 6 | 2394 cm <sup>3</sup> | 2V | 96 kW | 130 PS | ⊗9,5 | - 72 |
|           | <b>SCORPIO I (GAE, GGE)</b> |                   |   |   |                      |    |       |        |      |      |

|                     |   |  |  |  |  |  |  |  |  |
|---------------------|---|--|--|--|--|--|--|--|--|
| <b>87 279 620</b>   | [Set] PL 0,50 Ø 53.500 / 56.820 / 16.480 / 1.657 St/B/G |  |  |  |  |  |  |  |  |
| <b>81-33122</b>     | EX; 11.04/ x 6 x 39 G2                                  |  |  |  |  |  |  |  |  |
| <b>81-33121</b>     | IN/EX; 11.04/ x 6 x 39 B1                               |  |  |  |  |  |  |  |  |
| <b>81-33111</b>     | IN/EX; 11.05/ x 6 x 36 B1                               |  |  |  |  |  |  |  |  |
| <b>81-33118</b>     | IN/EX; 11.15/ x 6 x 36 B1                               |  |  |  |  |  |  |  |  |
| <b>7.21565.71.0</b> | fuel pump; in-line; electrical                          |  |  |  |  |  |  |  |  |
| <b>7.06269.26.0</b> | idle controller; electrical                             |  |  |  |  |  |  |  |  |

|           |  |                   |   |   |                      |    |       |       |         |        |
|-----------|--|-------------------|---|---|----------------------|----|-------|-------|---------|--------|
| <b>50</b> | <b>NWN</b>                               | 04.1976 → 12.1977 | B | 6 | 1999 cm <sup>3</sup> | 2V | 66 kW | 90 PS | ⊗8,75   | - 60.1 |
|           | <b>NYL</b>                               | 04.1976 → 12.1982 | B | 6 | 1999 cm <sup>3</sup> | 2V | 66 kW | 90 PS | ⊗8,75:1 | - 60.1 |
|           | <b>CAPRI II (GECP), CAPRI III (GECP)</b> |                   |   |   |                      |    |       |       |         |        |

|                     |  |                 |  |  |  |  |  |  |  |
|---------------------|--|-----------------|--|--|--|--|--|--|--|
| <b>7885</b>         | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |  |
| <b>7837</b>         | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  | <b>81-18110</b> | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |  |  |  |  |  |  |
| <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                 |  |  |  |  |  |  |  |
| <b>7.02242.21.0</b> | fuel pump; mechanical  |                 |  |  |  |  |  |  |  |
| <b>50 007 624</b>   | outlet side  |                 |  |  |  |  |  |  |  |

|           |  |                   |   |   |                      |    |       |       |      |        |
|-----------|--|-------------------|---|---|----------------------|----|-------|-------|------|--------|
| <b>51</b> | <b>NWR</b>   | 07.1979 → 07.1982 | B | 6 | 1999 cm <sup>3</sup> | 2V | 66 kW | 90 PS | ⊗8,2 | - 60.1 |
|           | <b>NYT</b>   | 08.1982 → 10.1984 | B | 6 | 1999 cm <sup>3</sup> | 2V | 66 kW | 90 PS | ⊗9   | - 60.1 |
|           | <b>SIERRA Hatchback (GBC), SIERRA Turnier (BNC), TAUNUS '80 (GBS, GBNS), TAUNUS '80 Turnier (GBNS)</b> |                   |   |   |                      |    |       |       |      |        |

|                     |  |                 |  |  |  |  |  |  |  |
|---------------------|--|-----------------|--|--|--|--|--|--|--|
| <b>87 279 620</b>   | [Set] PL 0,50 Ø 53.500 / 56.820 / 16.480 / 1.657 St/B/G  |                 |  |  |  |  |  |  |  |
| <b>7885</b>         | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |  |
| <b>7837</b>         | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  | <b>81-18110</b> | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |  |  |  |  |  |  |
| <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                 |  |  |  |  |  |  |  |
| <b>7.02242.20.0</b> | fuel pump; mechanical  |                 |  |  |  |  |  |  |  |
| <b>50 007 624</b>   | outlet side  |                 |  |  |  |  |  |  |  |

|           |   |                   |   |   |                      |    |          |          |         |        |
|-----------|---|-------------------|---|---|----------------------|----|----------|----------|---------|--------|
| <b>52</b> | <b>NY</b>   | 01.1975 → 08.1977 | B | 6 | 1998 cm <sup>3</sup> | 2V | 63-66 kW | 85-90 PS | ⊗8,75:1 | - 60.1 |
|           | <b>GRANADA (GGTL, GGFL), GRANADA Turnier (GGNL)</b> |                   |   |   |                      |    |          |          |         |        |

|                     |  |  |  |  |  |  |  |  |  |
|---------------------|--|--|--|--|--|--|--|--|--|
| <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |  |  |  |  |  |  |  |
|---------------------|--|--|--|--|--|--|--|--|--|

|           |  |  |
|-----------|--|--|
| <b>53</b> |  | <b>84</b>  |
|           | <b>NYP</b>   | 08.1977 → 08.1985 B 6 1998 cm <sup>3</sup> 2V 66 kW 90 PS $\varnothing$ 8,75:1 - 60.1                              |
|           | <b>NYR</b>   | 05.1975 → 07.1979 B 6 1999 cm <sup>3</sup> 2V 66 kW 90 PS $\varnothing$ 8,75 - 60.1                                |
|           | <b>GRANADA (GU), GRANADA Turnier (GNU), TAUNUS (GBTS, GBFS, CBTS), TAUNUS Turnier (GBNS)</b> |  |
|           | <b>7885</b>  | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   |
|           |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |
|           | <b>7837</b>  | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  |
|           |  | <b>81-18110</b> IN/EX; 12.76/ x 8.06 x 60.3 G1   |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|           | <b>7.02242.20.0</b>  | fuel pump; mechanical  |
|           | <b>50 007 624</b>  | outlet side  |

**F**

|           |                             |   |
|-----------|-----------------------------|---|
| <b>54</b> |                             | <b>86</b>   |
|           | <b>N8D</b>                  | 04.1985 → 08.1989 B 4 1993 cm <sup>3</sup> 2V 77 kW 105 PS $\varnothing$ 10,3 - 86                    |
|           | <b>SCORPIO I (GAE, GGE)</b> |   |
|           | <b>80 00521 1 0 000</b>     | $\varnothing$ 86; STD; set: 1; [R G6 MO 1.6] [NM 1.75] [SLF ST CR 3]<br><b>80 00521 1 0 050</b> 86.50 |
|           | <b>7885</b>                 | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III  |
|           |                             | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8                               |
|           | <b>7837</b>                 | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III   |
|           |                             | <b>81-18110</b> IN/EX; 12.76/ x 8.06 x 60.3 G1  |
|           | <b>50 006 257</b>           | CAM, chilled cast iron  |
|           | <b>7.02242.21.0</b>         | fuel pump; mechanical   |
|           | <b>50 007 624</b>           | outlet side   |

|           |  |   |
|-----------|--|---|
| <b>55</b> |  | <b>86</b>   |
|           | <b>RF</b>                                    | 03.1983 → 12.1987 D 4 1998 cm <sup>3</sup> 2V 41-55 kW 56-75 PS $\varnothing$ 22,7 - 86   |
|           | <b>ESCORT IV (GAF/AWF/ABFT/ALF), TELSTAR</b> |   |
|           | <b>TW-2007A STD</b>                          | [Pair] AS STD $\varnothing$ 69.250 / 84.400 // 2.050 St/A   |
|           | <b>CB-2004A 0.25</b>                         | [Set] PL 0,25 $\varnothing$ 50.705 / 54.002 / 21.130 / 1.635 St/A<br><b>CB-2004A 0,50 / CB-2004A 0,75 / CB-2004A STD / CB-2004A 1,00, →05.1986</b>                                    |
|           | <b>MS-2007A 0.25</b>                         | [Set] HL 0,25 $\varnothing$ 59.705 / 64.000 / 18.530 / 2.135 St/A; HL 0,25 $\varnothing$ 59.705 / 64.000 / 21.130 / 2.135 St/A<br><b>MS-2007A 0,50 / MS-2007A 0,75 / MS-2007A STD</b> |
|           | <b>PB-2007J STD</b>                          | [Set] PL-B STD $\varnothing$ 25.000 / 28.000 / 26.800 / 1.530 St/B, →05.1986  |
|           | <b>81-73000</b>                              | EX; 14.02/ x 7.98 x 37.66 G2  |

|           |   |  |
|-----------|---|--|
| <b>56</b> |   | <b>86.2</b>  |
|           | <b>R2A</b>  | 01.1987 → 05.1988 B 4 1796 cm <sup>3</sup> 2V 66 kW 90 PS $\varnothing$ 9,5 - 77 |
|           | <b>SIERRA (GBG, GB4), SIERRA Hatchback (GBC, GBG), SIERRA Turnier (BNG)</b> |  |
|           | <b>MK-8H</b>  | valve cotter; number of notches: 3; valve stem diameter: 8                       |
|           |   | <b>81-18104</b> IN/EX; 13.57/ x 8 x 67.9 G1                                      |
|           | <b>7.02242.21.0</b>   | fuel pump; mechanical  |
|           | <b>50 007 624</b>   | outlet side  |

| <b>57</b> |   | <b>86.2</b>  |   |   |                      |    |                 |  |      |      |
|-----------|---|--|---|---|----------------------|----|-----------------|--|------|------|
|           | REB   | 10.1984 → 12.1986  | B | 4 | 1796 cm <sup>3</sup> | 2V | 66 kW           | 90 PS  | ⌀9,5 | - 77 |
|           | REC   | 01.1986 → 10.1988  | B | 4 | 1796 cm <sup>3</sup> | 2V | 66 kW           | 90 PS  | ⌀9,5 | - 77 |
|           | RED   | 10.1987 → 09.1989  | B | 4 | 1796 cm <sup>3</sup> | 2V | 59-66 kW        | 80-90 PS   | ⌀9,5 | - 77 |
|           | REF   | 10.1987 → 09.1989  | B | 4 | 1796 cm <sup>3</sup> | 2V | 59 kW           | 80 PS  | ⌀9,5 | - 77 |
|           | SCORPIO I Saloon (GGE), SIERRA (GBG, GB4), SIERRA Hatchback (GBC), SIERRA Hatchback (GBC, GBG), SIERRA Turnier (BNC), SIERRA Turnier (BNG)  |  |   |   |                      |    |                 |  |      |      |
|           | 78 724 600  | [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A  |   |   |                      |    |                 |  |      |      |
|           | 87 370 610  | [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A<br><b>87 370 600 STD</b>                                     |   |   |                      |    |                 |  |      |      |
|           | 87 371 620  | [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A  |   |   |                      |    |                 |  |      |      |
|           | 81-5801   | IN/EX; 12.76/ x 7.91 x 38 G1   |   |   |                      |    |                 |  |      |      |
|           | 50 006 257  | CAM, chilled cast iron   |   |   |                      |    |                 |  |      |      |
|           | 7.02242.21.0  | fuel pump; mechanical  |   |   |                      |    |                 |  |      |      |
|           | 50 007 624  | outlet side  |   |   |                      |    |                 |  |      |      |
| <b>58</b> |   | <b>87.65</b>   |   |   |                      |    |                 |  |      |      |
|           | LAC   | 01.1975 → 12.1977  | B | 4 | 1593 cm <sup>3</sup> | 2V | 50 kW           | 68 PS  | ⌀8,2 | - 66 |
|           | LAD   | 01.1974 → 08.1979  | B | 4 | 1593 cm <sup>3</sup> | 2V | 50-51 kW        | 68-70 PS   | ⌀8,2 | - 66 |
|           | LAR   | 07.1979 → 07.1982  | B | 4 | 1593 cm <sup>3</sup> | 2V | 51 kW           | 69 PS  | ⌀8,2 | - 66 |
|           | CAPRI II (GECF), TAUNUS '80 (GBS, GBNS), TAUNUS (GBFK), TAUNUS (GBTK), TAUNUS (GBTS, GBFS, CBTS), TAUNUS Coupe, TAUNUS Turnier (GBNK), TAUNUS Turnier (GBNS), TAUNUS '80 Turnier (GBNS) |  |   |   |                      |    |                 |  |      |      |
|           | 78 724 600  | [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A  |   |   |                      |    |                 |  |      |      |
|           | 87 370 610  | [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A<br><b>87 370 600 STD</b>                                     |   |   |                      |    |                 |  |      |      |
|           | 87 371 620  | [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A  |   |   |                      |    |                 |  |      |      |
|           | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |                 |  |      |      |
|           | 7.02242.21.0  | fuel pump; mechanical  |   |   |                      |    |                 |  |      |      |
| <b>59</b> |   | <b>87.65</b>   |   |   |                      |    |                 |  |      |      |
|           | LCN   | 01.1978 → 04.1987  | B | 4 | 1593 cm <sup>3</sup> | 2V | 54 kW           | 73 PS  | ⌀9,2 | - 66 |
|           | CAPRI III (GECF)  |  |   |   |                      |    |                 |  |      |      |
|           | 78 724 600  | [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A  |   |   |                      |    |                 |  |      |      |
|           | 87 370 610  | [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A<br><b>87 370 600 STD</b>                                     |   |   |                      |    |                 |  |      |      |
|           | 87 371 620  | [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A  |   |   |                      |    |                 |  |      |      |
|           | 7885  | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   |   |   |                      |    | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |      |      |
|           | 7837  | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  |   |   |                      |    | <b>81-18110</b> | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |      |      |
|           | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |                 |  |      |      |
|           | 7.02242.21.0  | fuel pump; mechanical  |   |   |                      |    |                 |  |      |      |
|           | 50 007 624  | outlet side  |   |   |                      |    |                 |  |      |      |
| <b>60</b> |   | <b>87.68</b>   |   |   |                      |    |                 |  |      |      |
|           | LCE   | 02.1974 → 1988   | B | 4 | 1593 cm <sup>3</sup> | 2V | 53 kW           | 72 PS  | ⌀9,2 | - 66 |
|           | CAPRI II (GECF), CORTINA  |  |   |   |                      |    |                 |  |      |      |
|           | 78 724 600  | [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A  |   |   |                      |    |                 |  |      |      |
|           | 87 370 610  | [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A<br><b>87 370 600 STD</b>                                     |   |   |                      |    |                 |  |      |      |
|           | 87 371 620  | [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A  |   |   |                      |    |                 |  |      |      |
|           | 7885  | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   |   |   |                      |    | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |      |      |
|           | 7837  | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  |   |   |                      |    | <b>81-18110</b> | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |      |      |

cont...

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.21.0</b> | fuel pump; mechanical  |

|  |                   |             |
|--|-------------------|-------------|
|  | <b>50 007 624</b> | outlet side |
|--|-------------------|-------------|

|           |   |                   |   |   |                      |    |          |          |      |   |    |
|-----------|---|-------------------|---|---|----------------------|----|----------|----------|------|---|----|
| <b>61</b> |   | <b>87.68</b>      |   |   |                      |    |          |          |      |   |    |
|           | <b>LCJ</b>  | 01.1970 → 07.1982 | B | 4 | 1593 cm <sup>3</sup> | 2V | 53-63 kW | 72-86 PS | ε8,2 | - | 66 |
|           | <b>CORTINA, CORTINA Coupe, TAUNUS '80 (GBS, GBNS), TAUNUS (GBFK), TAUNUS (GBTK), TAUNUS (GBTS, GBFS, CBTS), TAUNUS Turnier (GBNK), TAUNUS Turnier (GBNS), TAUNUS '80 Turnier (GBNS)</b> |                   |   |   |                      |    |          |          |      |   |    |

|  |                   |  |
|--|-------------------|--|
|  | <b>78 724 600</b> | [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A                                  |
|  | <b>87 370 610</b> | [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A<br><b>87 370 600 STD</b> |
|  | <b>87 371 620</b> | [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A                          |

|          |  |                     |  |
|----------|--|---------------------|--|
| <b>F</b> |  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|----------|--|---------------------|--|

|           |                     |                   |   |   |                      |    |       |       |      |   |    |
|-----------|---------------------|-------------------|---|---|----------------------|----|-------|-------|------|---|----|
| <b>62</b> |                     | <b>87.68</b>      |   |   |                      |    |       |       |      |   |    |
|           | <b>LCK</b>          | 07.1981 → 08.1985 | B | 4 | 1593 cm <sup>3</sup> | 2V | 55 kW | 75 PS | ε9,5 | - | 66 |
|           | <b>GRANADA (GU)</b> |                   |   |   |                      |    |       |       |      |   |    |

|  |                   |  |
|--|-------------------|--|
|  | <b>78 724 600</b> | [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A                                  |
|  | <b>87 370 610</b> | [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A<br><b>87 370 600 STD</b> |
|  | <b>87 371 620</b> | [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A                          |

|           |                |                   |   |   |                      |    |       |       |        |   |    |
|-----------|----------------|-------------------|---|---|----------------------|----|-------|-------|--------|---|----|
| <b>63</b> |                | <b>87.7</b>       |   |   |                      |    |       |       |        |   |    |
|           | <b>LCR</b>     | 04.1982 → 09.1987 | B | 4 | 1598 cm <sup>3</sup> | 2V | 54 kW | 73 PS | ε9,5:1 | - | 66 |
|           | <b>P 100 I</b> |                   |   |   |                      |    |       |       |        |   |    |

|  |                         |  |  |                 |  |
|--|-------------------------|--|--|-----------------|--|
|  | <b>80 00086 1 0 000</b> | Ø81.3; 6.40; set: 1; [R G6 CR 1.6] [M 2] [SLF ST CR 4] |  |                 |  |
|  | <b>7885</b>             | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III         |  | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>7837</b>             | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III              |  | <b>81-18110</b> | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |

|  |                     |                       |
|--|---------------------|-----------------------|
|  | <b>7.02242.21.0</b> | fuel pump; mechanical |
|--|---------------------|-----------------------|

|  |                   |             |
|--|-------------------|-------------|
|  | <b>50 007 624</b> | outlet side |
|--|-------------------|-------------|

|           |                |                   |   |   |                      |    |       |       |         |   |    |
|-----------|----------------|-------------------|---|---|----------------------|----|-------|-------|---------|---|----|
| <b>64</b> |                | <b>88</b>         |   |   |                      |    |       |       |         |   |    |
|           | <b>VTA</b>     | 08.1977 → 06.1979 | D | 4 | 1948 cm <sup>3</sup> | 2V | 37 kW | 50 PS | ε21,8:1 | - | 80 |
|           | <b>GRANADA</b> |                   |   |   |                      |    |       |       |         |   |    |

|  |                   |  |
|--|-------------------|--|
|  | <b>92 791 600</b> | Cylinder diameter: 88; KH: 58.7; MT: -2; GL: 95.35; piston pin: 28x72; number of piston rings: 4 |
|  | R                 | 2 CR   |
|  | R                 | 2 G1   |
|  | R                 | 2 G1   |
|  | SLF               | 4.5 CR   |

|  |                   |  |
|--|-------------------|--|
|  | <b>92 791 960</b> | piston: 92791600; cylinder liner: 88524110 |
|--|-------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>88 524 110</b> | N - Wet cylinder liner; finished; A=96 C=106.3 L=173.1 H=7 |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>77 099 618</b> | [Set] PL 0,30 Ø 49.700 / 53.695 / 29.000 / 1.972 St/A<br><b>77 099 628 0,50 / 77 099 638 0,80 / 77 099 608 STD</b>  |
|  | <b>77 100 618</b> | [Set] HL 0,30 Ø 54.719 / 58.731 / 22.000 / 1.985 St/A; HL 0,30 Ø 54.719 / 58.731 / 30.000 / 1.985 St/A<br><b>77 100 628 0,50 / 77 100 608 STD</b> , HL 1,3,5 upper half with groove and two oil holes.<br>HL 2,4 upper half with groove and one oil hole. |

|  |              |  |  |                |                             |
|--|--------------|--|--|----------------|-----------------------------|
|  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |  | <b>81-5303</b> | IN/EX; 14.05/ x 8.5 x 55 G1 |
|--|--------------|--|--|----------------|-----------------------------|

| <b>65</b> |  |  |   | <b>90</b> |                      |    |                 |  |         |        |  |
|-----------|--|--|---|-----------|----------------------|----|-----------------|--|---------|--------|--|
|           | MY   | 07.1967 → 07.1981  | B | 4         | 1699 cm <sup>3</sup> | 2V | 51-55 kW        | 69-75 PS   | ⊗8,75:1 | - 66.8 |  |
|           | MYE  | 08.1977 → 07.1981  | B | 4         | 1699 cm <sup>3</sup> | 2V | 54 kW           | 74 PS  | ⊗8,75:1 | - 66.8 |  |
|           | GRANADA (GU), GRANADA Turnier (GNU), TAUNUS 17M (31F), TAUNUS 17M (32F), TAUNUS 17M Coupe (33F), TAUNUS 17M Turnier (35F), TAUNUS 17M Turnier (36F)  |  |   |           |                      |    |                 |  |         |        |  |
|           | 7885   | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   |   |           |                      |    | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |         |        |  |
|           | 7837   | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  |   |           |                      |    | <b>81-18110</b> | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |         |        |  |
|           | 50 006 260   | CAM  |   |           |                      |    |                 |  |         |        |  |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |           |                      |    |                 |  |         |        |  |
| <b>66</b> |  |  |   | <b>90</b> |                      |    |                 |  |         |        |  |
|           | TV 17 H  | 12.1968 → 08.1972  | B | 4         | 1699 cm <sup>3</sup> | 2V | 51-55 kW        | 69-75 PS   | ⊗9:1    | - 66.8 |  |
|           | CAPRI (ECJ)  |  |   |           |                      |    |                 |  |         |        |  |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |           |                      |    |                 |  |         |        |  |
| <b>67</b> |  |  |   | <b>90</b> |                      |    |                 |  |         |        |  |
|           | WTA  | 08.1977 → 08.1982  | D | 4         | 2112 cm <sup>3</sup> | 2V | 46 kW           | 63 PS  | ⊗22,2   | - 83   |  |
|           | GRANADA (GU)   |  |   |           |                      |    |                 |  |         |        |  |
|           | 88 510 110   | N - Wet cylinder liner; finished; A=96 C=106.3 L=173.3 H=7   |   |           |                      |    |                 |  |         |        |  |
|           | 4.05292.50.0   | repair kit diaphragm; mechanical   |   |           |                      |    |                 |  |         |        |  |
| <b>68</b> |  |  |   | <b>90</b> |                      |    |                 |  |         |        |  |
|           | YYE  | 02.1974 → 12.1977  | B | 6         | 2294 cm <sup>3</sup> | 2V | 79 kW           | 108 PS   | ⊗8,75   | - 60.1 |  |
|           | YYU  | 06.1981 → 08.1985  | B | 6         | 2294 cm <sup>3</sup> | 2V | 82-84 kW        | 111-114 PS   | ⊗9      | - 60.1 |  |
|           | CAPRI II (GECF), GRANADA (GU), GRANADA Turnier (GNU)   |  |   |           |                      |    |                 |  |         |        |  |
|           | 87 279 620   | [Set] PL 0,50 Ø 53.500 / 56.820 / 16.480 / 1.657 St/B/G  |   |           |                      |    |                 |  |         |        |  |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |           |                      |    |                 |  |         |        |  |
| <b>69</b> |  |  |   | <b>90</b> |                      |    |                 |  |         |        |  |
|           | YYF  | 05.1975 → 08.1979  | B | 6         | 2294 cm <sup>3</sup> | 2V | 79-84 kW        | 107-114 PS   | ⊗8,75   | - 60.1 |  |
|           | YYH  | 01.1975 → 06.1979  | B | 6         | 2294 cm <sup>3</sup> | 2V | 79 kW           | 107 PS   | ⊗8,75   | - 60.1 |  |
|           | YYN  | 06.1979 → 12.1985  | B | 6         | 2294 cm <sup>3</sup> | 2V | 84 kW           | 114 PS   | ⊗9      | - 60.1 |  |
|           | YYP  | 06.1979 → 08.1985  | B | 6         | 2294 cm <sup>3</sup> | 2V | 82-84 kW        | 111-114 PS   | ⊗9      | - 60.1 |  |
|           | YYR  | 07.1979 → 07.1982  | B | 6         | 2294 cm <sup>3</sup> | 2V | 84 kW           | 114 PS   | ⊗9      | - 60.1 |  |
|           | YYT  | 08.1982 → 12.1986  | B | 6         | 2294 cm <sup>3</sup> | 2V | 84 kW           | 114 PS   | ⊗9      | - 60.1 |  |
|           | CAPRI III (GECF), GRANADA (GGTL, GGFL), GRANADA (GU), GRANADA Turnier (GNU), SIERRA Hatchback (GBC), SIERRA Turnier (BNC), TAUNUS '80 (GBS, GBNS), TAUNUS (GBTS, GBFS, CBTS), TAUNUS Coupe, TAUNUS Turnier (GBNS), TAUNUS '80 Turnier (GBNS) |  |   |           |                      |    |                 |  |         |        |  |
|           | 87 279 620   | [Set] PL 0,50 Ø 53.500 / 56.820 / 16.480 / 1.657 St/B/G  |   |           |                      |    |                 |  |         |        |  |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |           |                      |    |                 |  |         |        |  |
|           | 7.02242.20.0   | fuel pump; mechanical  |   |           |                      |    |                 |  |         |        |  |

**F**



|           |  |                   |   |   |                      |    |          |           |      |      |  |  |
|-----------|--|-------------------|---|---|----------------------|----|----------|-----------|------|------|--|--|
| <b>70</b> |  | <b>90.8</b>       |   |   |                      |    |          |           |      |      |  |  |
|           | NE   | 01.1972 → 08.1980 | B | 4 | 1993 cm <sup>3</sup> | 2V | 73-80 kW | 99-110 PS | ⊗9,2 | - 77 |  |  |
|           | CONSUL (GGFL), CONSUL Coupe (GGCL), CONSUL Turnier (GGNL), ESCORT II (ATH) |                   |   |   |                      |    |          |           |      |      |  |  |

|  |                           |   |
|--|---------------------------|---|
|  | <b>90 606 610</b>         | Cylinder diameter: 91.33; KH: 41.55; GL: 69.55; piston pin: 24x72.8; K; number of piston rings: 3 |
|  | <b>90 606 620 91.83</b>   |   |
|  | R 1.6 MO G6               |   |
|  | M 2                       |   |
|  | SLF 4 CR ST               |   |
|  | → <b>80 00094 1 0 ...</b> |   |

|  |  |   |
|--|--|---|
|  | <b>80 00094 1 0 000</b>                                | ∅90.8; STD; set: 1; [R G6 MO 1.6] [M 2] [SLF ST CR 4] |
|  | <b>80 00094 1 0 050 91.30 / 80 00094 1 0 100 91.80</b> |   |

|  |                   |   |
|--|-------------------|---|
|  | <b>78 724 600</b> | [Pair] AS STD ∅ 63.850 / 80.250 // 2.330 St/A         |
|  | <b>87 370 610</b> | [Set] HL 0,25 ∅ 56.750 / 60.620 / 23.600 / 1.935 St/A |
|  | <b>87 371 620</b> | [Set] PL 0,50 ∅ 51.500 / 55.000 / 20.000 / 1.747 St/A |

|  |             |  |  |                 |  |
|--|-------------|--|--|-----------------|--|
|  | <b>7885</b> | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III |  | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>7837</b> | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III      |  | <b>81-18110</b> | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |

|  |                   |     |
|--|-------------------|-----|
|  | <b>50 006 260</b> | CAM |
|--|-------------------|-----|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|--|---------------------|--|

|  |                   |             |
|--|-------------------|-------------|
|  | <b>50 007 624</b> | outlet side |
|--|-------------------|-------------|

|           |  |                   |   |   |                      |    |       |        |      |      |  |  |
|-----------|--|-------------------|---|---|----------------------|----|-------|--------|------|------|--|--|
| <b>71</b> |  | <b>90.8</b>       |   |   |                      |    |       |        |      |      |  |  |
|           | NE5                                    | 01.1987 → 12.1989 | B | 4 | 1993 cm <sup>3</sup> | 2V | 74 kW | 100 PS | ⊗9,2 | - 77 |  |  |
|           | NEE                                    | 08.1973 → 02.1976 | B | 4 | 1993 cm <sup>3</sup> | 2V | 72 kW | 98 PS  | ⊗9,2 | - 77 |  |  |
|           | SIERRA (GBG, GB4), TAUNUS Coupe (GBCK) |                   |   |   |                      |    |       |        |      |      |  |  |

|  |                           |   |
|--|---------------------------|---|
|  | <b>90 606 610</b>         | Cylinder diameter: 91.33; KH: 41.55; GL: 69.55; piston pin: 24x72.8; K; number of piston rings: 3 |
|  | <b>90 606 620 91.83</b>   |   |
|  | R 1.6 MO G6               |   |
|  | M 2                       |   |
|  | SLF 4 CR ST               |   |
|  | → <b>80 00094 1 0 ...</b> |   |

|  |  |   |
|--|--|---|
|  | <b>80 00094 1 0 000</b>                                | ∅90.8; STD; set: 1; [R G6 MO 1.6] [M 2] [SLF ST CR 4] |
|  | <b>80 00094 1 0 050 91.30 / 80 00094 1 0 100 91.80</b> |   |

|  |                   |   |
|--|-------------------|---|
|  | <b>78 724 600</b> | [Pair] AS STD ∅ 63.850 / 80.250 // 2.330 St/A         |
|  | <b>87 370 610</b> | [Set] HL 0,25 ∅ 56.750 / 60.620 / 23.600 / 1.935 St/A |
|  | <b>87 371 620</b> | [Set] PL 0,50 ∅ 51.500 / 55.000 / 20.000 / 1.747 St/A |

|  |             |  |  |                 |  |
|--|-------------|--|--|-----------------|--|
|  | <b>7885</b> | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III |  | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>7837</b> | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III      |  | <b>81-18110</b> | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 257</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|  |                   |             |
|--|-------------------|-------------|
|  | <b>50 007 624</b> | outlet side |
|--|-------------------|-------------|

|           |   |                   |   |   |                      |    |          |          |      |      |  |  |
|-----------|---|-------------------|---|---|----------------------|----|----------|----------|------|------|--|--|
| <b>72</b> |   | <b>90.8</b>       |   |   |                      |    |          |          |      |      |  |  |
|           | NEG   | 08.1973 → 07.1979 | B | 4 | 1993 cm <sup>3</sup> | 2V | 70-73 kW | 95-99 PS | ⊗9,2 | - 77 |  |  |
|           | TAUNUS (GBTK), TAUNUS (GBTS, GBFS, CBTS), TAUNUS Turnier (GBNS) |                   |   |   |                      |    |          |          |      |      |  |  |

|  |                           |   |
|--|---------------------------|---|
|  | <b>90 606 610</b>         | Cylinder diameter: 91.33; KH: 41.55; GL: 69.55; piston pin: 24x72.8; K; number of piston rings: 3 |
|  | <b>90 606 620 91.83</b>   |   |
|  | R 1.6 MO G6               |   |
|  | M 2                       |   |
|  | SLF 4 CR ST               |   |
|  | → <b>80 00094 1 0 ...</b> |   |

cont...

|           |   |  |   |                 |   |    |          |            |      |      |
|-----------|---|--|---|-----------------|---|----|----------|------------|------|------|
|           | <b>80 00094 1 0 000</b>   | Ø90.8; STD; set: 1; [R G6 MO 1.6] [M 2] [SLF ST CR 4]<br><b>80 00094 1 0 050 91.30 / 80 00094 1 0 100 91.80</b>              |   |                 |   |    |          |            |      |      |
|           | <b>78 724 600</b>   | [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A  |   |                 |   |    |          |            |      |      |
|           | <b>87 370 610</b>   | [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A<br><b>87 370 600 STD</b>   |   |                 |   |    |          |            |      |      |
|           | <b>87 371 620</b>   | [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A  |   |                 |   |    |          |            |      |      |
|           | <b>7885</b>   | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   |   | <b>MK-8H</b>    | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |    |          |            |      |      |
|           | <b>7837</b>   | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  |   | <b>81-18110</b> | IN/EX; 12.76/ x 8.06 x 60.3 G1                                |    |          |            |      |      |
|           | <b>50 006 257</b>   | CAM, chilled cast iron   |   |                 |   |    |          |            |      |      |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off           |   |                 |   |    |          |            |      |      |
|           | <b>50 007 624</b>   | outlet side  |   |                 |   |    |          |            |      |      |
| <b>73</b> |   | <b>90.8</b>  |   |                 |   |    |          |            |      |      |
|           | <b>NEJ</b>  | 01.1987 → 12.1989  | B | 4               | 1993 cm <sup>3</sup>  | 2V | 74 kW    | 100 PS     | ⊗9,2 | - 77 |
|           | <b>SIERRA (GBG, GB4)</b>  |  |   |                 |   |    |          |            |      |      |
|           | <b>7885</b>   | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   |   | <b>MK-8H</b>    | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |    |          |            |      |      |
|           | <b>7837</b>   | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  |   | <b>81-18110</b> | IN/EX; 12.76/ x 8.06 x 60.3 G1                                |    |          |            |      |      |
|           | <b>50 006 257</b>   | CAM, chilled cast iron   |   |                 |   |    |          |            |      |      |
|           | <b>50 007 624</b>   | outlet side  |   |                 |   |    |          |            |      |      |
| <b>74</b> |   | <b>90.8</b>  |   |                 |   |    |          |            |      |      |
|           | <b>OHC TL 20 H</b>  | 08.1976 → 07.1979  | B | 4               | 1993 cm <sup>3</sup>  | 2V | 70-74 kW | 95-101 PS  | ⊗9,2 | - 77 |
|           | <b>TAUNUS (GBTS, GBFS, CBTS), TAUNUS Turnier (GBNS)</b>                       |  |   |                 |   |    |          |            |      |      |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off           |   |                 |   |    |          |            |      |      |
| <b>75</b> |   | <b>90.83</b>   |   |                 |   |    |          |            |      |      |
|           | <b>N5B</b>  | 10.1985 → 01.1990  | B | LA 4            | 1993 cm <sup>3</sup>  | 4V | 150 kW   | 204 PS     | ⊗8   | - 77 |
|           | <b>SIERRA (GBG, GB4), SIERRA Hatchback (GBC), SIERRA Hatchback (GBC, GBG)</b> |  |   |                 |   |    |          |            |      |      |
|           | <b>7.21659.72.0</b>   | fuel pump; in-line; electrical   |   |                 |   |    |          |            |      |      |
|           | <b>4.02003.62.0</b>   | idle controller; electrical  |   |                 |   |    |          |            |      |      |
| <b>76</b> |   | <b>90.83</b>   |   |                 |   |    |          |            |      |      |
|           | <b>NEK</b>  | 08.1981 → 08.1985  | B | 4               | 1993 cm <sup>3</sup>  | 2V | 74-77 kW | 101-105 PS | ⊗9,2 | - 77 |
|           | <b>GRANADA (GU), GRANADA Turnier (GNU)</b>                                    |  |   |                 |   |    |          |            |      |      |
|           | <b>90 606 610</b>   | Cylinder diameter: 91.33; KH: 41.55; GL: 69.55; piston pin: 24x72.8; K; number of piston rings: 3<br><b>90 606 620 91.83</b> |   |                 |   |    |          |            |      |      |
|           |   | R 1.6 MO G6  |   |                 |   |    |          |            |      |      |
|           |   | M 2  |   |                 |   |    |          |            |      |      |
|           |   | SLF 4 CR ST  |   |                 |   |    |          |            |      |      |
|           |   | → <b>80 00094 1 0 ...</b>  |   |                 |   |    |          |            |      |      |
|           | <b>80 00094 1 0 000</b>   | Ø90.8; STD; set: 1; [R G6 MO 1.6] [M 2] [SLF ST CR 4]<br><b>80 00094 1 0 050 91.30 / 80 00094 1 0 100 91.80</b>              |   |                 |   |    |          |            |      |      |
|           | <b>78 724 600</b>   | [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A  |   |                 |   |    |          |            |      |      |
|           | <b>87 370 610</b>   | [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A<br><b>87 370 600 STD</b>   |   |                 |   |    |          |            |      |      |
|           | <b>87 371 620</b>   | [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A  |   |                 |   |    |          |            |      |      |
|           | cont...   |  |   |                 |   |    |          |            |      |      |

|  |                     |  |  |              |  |
|--|---------------------|--|--|--------------|--|
|  | <b>7885</b>         | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   |  | <b>MK-7H</b> | valve catter; number of notches: 3; valve stem diameter: 7 |
|  | <b>7837</b>         | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  |  | <b>MK-8H</b> | valve catter; number of notches: 3; valve stem diameter: 8 |
|  | <b>81-18110</b>     | IN/EX; 12.76/ x 8.06 x 60.3 G1   |  |              |  |
|  | <b>81-17100</b>     | IN/EX; 13.55/ x 7.05 x 43 G1   |  |              |  |
|  | <b>50 006 260</b>   | CAM  |  |              |  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |              |  |
|  | <b>50 007 624</b>   | outlet side  |  |              |  |

**F**
**77** **90.83**

|  |   |   |    |    |                      |    |       |        |      |      |
|--|---|---|----|----|----------------------|----|-------|--------|------|------|
|  | <b>NEL</b>  | 04.1985 → 08.1989   | B  | 4  | 1993 cm <sup>3</sup> | 2V | 77 kW | 105 PS | ∅9,2 | - 77 |
|  | <b>NRD</b>  | 10.1985 → 12.1986   | B  | 4  | 1993 cm <sup>3</sup> | 2V | 74 kW | 100 PS | ∅8,5 | - 77 |
|  | <b>SCORPIO I (GAE, GGE), SIERRA Hatchback (GBC), SIERRA Turnier (BNC)</b> |   |    |    |                      |    |       |        |      |      |
|  | <b>90 606 610</b>   | Cylinder diameter: 91.33; KH: 41.55; GL: 69.55; piston pin: 24x72.8; K; number of piston rings: 3 |    |    |                      |    |       |        |      |      |
|  | <b>90 606 620</b>   | 91.83   |    |    |                      |    |       |        |      |      |
|  | R   | 1.6   | MO | G6 |                      |    |       |        |      |      |
|  | M   | 2   |    |    |                      |    |       |        |      |      |
|  | SLF   | 4   | CR | ST |                      |    |       |        |      |      |
|  | → <b>80 00094 1 0 ...</b>   |   |    |    |                      |    |       |        |      |      |

|  |                         |  |  |                 |  |  |  |  |  |  |
|--|-------------------------|--|--|-----------------|--|--|--|--|--|--|
|  | <b>80 00094 1 0 000</b> | ∅90.8; STD; set: 1; [R G6 MO 1.6] [M 2] [SLF ST CR 4]<br><b>80 00094 1 0 050</b> 91.30 / <b>80 00094 1 0 100</b> 91.80 |  |                 |  |  |  |  |  |  |
|  | <b>78 724 600</b>       | [Pair] AS STD ∅ 63.850 / 80.250 // 2.330 St/A  |  |                 |  |  |  |  |  |  |
|  | <b>87 370 610</b>       | [Set] HL 0,25 ∅ 56.750 / 60.620 / 23.600 / 1.935 St/A<br><b>87 370 600</b> STD   |  |                 |  |  |  |  |  |  |
|  | <b>87 371 620</b>       | [Set] PL 0,50 ∅ 51.500 / 55.000 / 20.000 / 1.747 St/A  |  |                 |  |  |  |  |  |  |
|  | <b>7885</b>             | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   |  | <b>MK-8H</b>    | valve catter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |
|  | <b>7837</b>             | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  |  | <b>81-18110</b> | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |  |  |  |  |  |
|  | <b>50 006 257</b>       | CAM, chilled cast iron   |  |                 |  |  |  |  |  |  |
|  | <b>7.02242.21.0</b>     | fuel pump; mechanical  |  |                 |  |  |  |  |  |  |
|  | <b>50 007 624</b>       | outlet side  |  |                 |  |  |  |  |  |  |

**78** **90.83**

|  |                           |  |    |                 |  |    |          |           |      |      |
|--|---------------------------|--|----|-----------------|--|----|----------|-----------|------|------|
|  | <b>NEN</b>                | 01.1978 → 12.1985  | B  | 4               | 1993 cm <sup>3</sup>                                       | 2V | 73-74 kW | 99-101 PS | ∅9,2 | - 77 |
|  | <b>CAPRI III (GECF)</b>   |  |    |                 |  |    |          |           |      |      |
|  | <b>90 606 610</b>         | Cylinder diameter: 91.33; KH: 41.55; GL: 69.55; piston pin: 24x72.8; K; number of piston rings: 3                      |    |                 |  |    |          |           |      |      |
|  | <b>90 606 620</b>         | 91.83  |    |                 |  |    |          |           |      |      |
|  | R                         | 1.6  | MO | G6              |  |    |          |           |      |      |
|  | M                         | 2  |    |                 |  |    |          |           |      |      |
|  | SLF                       | 4  | CR | ST              |  |    |          |           |      |      |
|  | → <b>80 00094 1 0 ...</b> |  |    |                 |  |    |          |           |      |      |
|  | <b>80 00094 1 0 000</b>   | ∅90.8; STD; set: 1; [R G6 MO 1.6] [M 2] [SLF ST CR 4]<br><b>80 00094 1 0 050</b> 91.30 / <b>80 00094 1 0 100</b> 91.80 |    |                 |  |    |          |           |      |      |
|  | <b>78 724 600</b>         | [Pair] AS STD ∅ 63.850 / 80.250 // 2.330 St/A  |    |                 |  |    |          |           |      |      |
|  | <b>87 370 610</b>         | [Set] HL 0,25 ∅ 56.750 / 60.620 / 23.600 / 1.935 St/A<br><b>87 370 600</b> STD   |    |                 |  |    |          |           |      |      |
|  | <b>87 371 620</b>         | [Set] PL 0,50 ∅ 51.500 / 55.000 / 20.000 / 1.747 St/A  |    |                 |  |    |          |           |      |      |
|  | <b>7885</b>               | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   |    | <b>MK-8H</b>    | valve catter; number of notches: 3; valve stem diameter: 8 |    |          |           |      |      |
|  | <b>7837</b>               | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  |    | <b>81-18110</b> | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |    |          |           |      |      |

cont...

|  |                     |  |
|--|---------------------|--|
|  | <b>50 006 257</b>   | CAM, chilled cast iron   |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.20.0</b> | fuel pump; mechanical  |
|  | <b>50 007 624</b>   | outlet side  |

|           |  |  |
|-----------|--|--|
| <b>79</b> |  | <b>90.83</b>   |
|           | <b>NEP</b>   | 08.1979 → 08.1985 B 4 1993 cm <sup>3</sup> 2V 74-77 kW 101-105 PS 9,2 - 77 |
|           | <b>NET</b>   | 08.1982 → 12.1986 B 4 1993 cm <sup>3</sup> 2V 74-77 kW 101-105 PS 9,2 - 77 |
|           | <b>GRANADA (GU), GRANADA Turnier (GNU), SIERRA Hatchback (GBC), SIERRA Turnier (BNC)</b> |  |

|  |                           |   |
|--|---------------------------|---|
|  | <b>90 606 610</b>         | Cylinder diameter: 91.33; KH: 41.55; GL: 69.55; piston pin: 24x72.8; K; number of piston rings: 3 |
|  | <b>90 606 620 91.83</b>   |   |
|  | R                         | 1.6 MO G6   |
|  | M                         | 2   |
|  | SLF                       | 4 CR ST   |
|  | → <b>80 00094 1 0 ...</b> |   |

|  |                         |   |  |                 |  |
|--|-------------------------|---|--|-----------------|--|
|  | <b>80 00094 1 0 000</b> | Ø90.8; STD; set: 1; [R G6 MO 1.6] [M 2] [SLF ST CR 4]<br><b>80 00094 1 0 050 91.30 / 80 00094 1 0 100 91.80</b> |  |                 |  |
|  | <b>78 724 600</b>       | [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A   |  |                 |  |
|  | <b>87 370 610</b>       | [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A<br><b>87 370 600 STD</b>                                  |  |                 |  |
|  | <b>87 371 620</b>       | [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A   |  |                 |  |
|  | <b>7885</b>             | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III  |  | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>7837</b>             | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III   |  | <b>81-18110</b> | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |

|  |                     |  |
|--|---------------------|--|
|  | <b>50 006 257</b>   | CAM, chilled cast iron   |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.21.0</b> | fuel pump; mechanical  |
|  | <b>50 007 624</b>   | outlet side  |

|           |  |   |
|-----------|--|---|
| <b>80</b> |  | <b>90.83</b>  |
|           | <b>NER</b>   | 07.1979 → 07.1982 B 4 1993 cm <sup>3</sup> 2V 74 kW 100 PS 9,2 - 77 |
|           | <b>TAUNUS '80 (GBS, GBNS), TAUNUS '80 Turnier (GBNS)</b> |   |

|  |                           |   |
|--|---------------------------|---|
|  | <b>90 606 610</b>         | Cylinder diameter: 91.33; KH: 41.55; GL: 69.55; piston pin: 24x72.8; K; number of piston rings: 3 |
|  | <b>90 606 620 91.83</b>   |   |
|  | R                         | 1.6 MO G6   |
|  | M                         | 2   |
|  | SLF                       | 4 CR ST   |
|  | → <b>80 00094 1 0 ...</b> |   |

|  |                         |   |  |                 |  |
|--|-------------------------|---|--|-----------------|--|
|  | <b>80 00094 1 0 000</b> | Ø90.8; STD; set: 1; [R G6 MO 1.6] [M 2] [SLF ST CR 4]<br><b>80 00094 1 0 050 91.30 / 80 00094 1 0 100 91.80</b> |  |                 |  |
|  | <b>78 724 600</b>       | [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A   |  |                 |  |
|  | <b>87 370 610</b>       | [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A<br><b>87 370 600 STD</b>                                  |  |                 |  |
|  | <b>87 371 620</b>       | [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A   |  |                 |  |
|  | <b>7885</b>             | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III  |  | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>7837</b>             | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III   |  | <b>81-18110</b> | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |

|  |                     |  |
|--|---------------------|--|
|  | <b>50 006 257</b>   | CAM, chilled cast iron   |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>50 007 624</b>   | outlet side  |

**F**

|           |   |                   |   |   |                      |    |       |        |      |      |
|-----------|---|-------------------|---|---|----------------------|----|-------|--------|------|------|
| <b>81</b> |   | <b>90.83</b>      |   |   |                      |    |       |        |      |      |
|           | <b>NR2</b>  | 03.1985 → 12.1986 | B | 4 | 1993 cm <sup>3</sup> | 2V | 85 kW | 115 PS | ∅9,2 | - 77 |
|           | <b>NRB</b>  | 03.1985 → 12.1986 | B | 4 | 1993 cm <sup>3</sup> | 2V | 85 kW | 115 PS | ∅9,2 | - 77 |
|           | <b>SIERRA Hatchback (GBC), SIERRA Turnier (BNC)</b> |                   |   |   |                      |    |       |        |      |      |

|  |                           |   |    |    |  |  |  |  |  |  |
|--|---------------------------|---|----|----|--|--|--|--|--|--|
|  | <b>90 606 610</b>         | Cylinder diameter: 91.33; KH: 41.55; GL: 69.55; piston pin: 24x72.8; K; number of piston rings: 3 |    |    |  |  |  |  |  |  |
|  | <b>90 606 620 91.83</b>   |   |    |    |  |  |  |  |  |  |
|  | R                         | 1.6   | MO | G6 |  |  |  |  |  |  |
|  | M                         | 2   |    |    |  |  |  |  |  |  |
|  | SLF                       | 4   | CR | ST |  |  |  |  |  |  |
|  | → <b>80 00094 1 0 ...</b> |   |    |    |  |  |  |  |  |  |

|  |                         |   |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|--|
|  | <b>80 00094 1 0 000</b> | ∅90.8; STD; set: 1; [R G6 MO 1.6] [M 2] [SLF ST CR 4]<br><b>80 00094 1 0 050 91.30 / 80 00094 1 0 100 91.80</b> |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|--|

|  |                   |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|
|  | <b>78 724 600</b> | [Pair] AS STD ∅ 63.850 / 80.250 // 2.330 St/A                                  |  |  |  |  |  |  |  |  |
|  | <b>87 370 610</b> | [Set] HL 0,25 ∅ 56.750 / 60.620 / 23.600 / 1.935 St/A<br><b>87 370 600 STD</b> |  |  |  |  |  |  |  |  |
|  | <b>87 371 620</b> | [Set] PL 0,50 ∅ 51.500 / 55.000 / 20.000 / 1.747 St/A                          |  |  |  |  |  |  |  |  |

|  |             |  |  |                 |  |
|--|-------------|--|--|-----------------|--|
|  | <b>7885</b> | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III |  | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>7837</b> | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III      |  | <b>81-18110</b> | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |

|  |                   |                        |  |  |  |  |  |  |  |  |
|--|-------------------|------------------------|--|--|--|--|--|--|--|--|
|  | <b>50 006 257</b> | CAM, chilled cast iron |  |  |  |  |  |  |  |  |
|--|-------------------|------------------------|--|--|--|--|--|--|--|--|

|  |                     |                                |  |  |  |  |  |  |  |  |
|--|---------------------|--------------------------------|--|--|--|--|--|--|--|--|
|  | <b>7.21565.71.0</b> | fuel pump; in-line; electrical |  |  |  |  |  |  |  |  |
|--|---------------------|--------------------------------|--|--|--|--|--|--|--|--|

|  |                     |                             |  |  |  |  |  |  |  |  |
|--|---------------------|-----------------------------|--|--|--|--|--|--|--|--|
|  | <b>7.06269.26.0</b> | idle controller; electrical |  |  |  |  |  |  |  |  |
|--|---------------------|-----------------------------|--|--|--|--|--|--|--|--|

|  |                   |             |  |  |  |  |  |  |  |  |
|--|-------------------|-------------|--|--|--|--|--|--|--|--|
|  | <b>50 007 624</b> | outlet side |  |  |  |  |  |  |  |  |
|--|-------------------|-------------|--|--|--|--|--|--|--|--|

|           |                             |                   |   |   |                      |    |       |        |      |      |
|-----------|-----------------------------|-------------------|---|---|----------------------|----|-------|--------|------|------|
| <b>82</b> |                             | <b>90.83</b>      |   |   |                      |    |       |        |      |      |
|           | <b>NRC</b>                  | 10.1985 → 12.1990 | B | 4 | 1993 cm <sup>3</sup> | 2V | 74 kW | 100 PS | ∅8,5 | - 77 |
|           | <b>SCORPIO I (GAE, GGE)</b> |                   |   |   |                      |    |       |        |      |      |

|  |             |  |  |                 |  |
|--|-------------|--|--|-----------------|--|
|  | <b>7885</b> | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III |  | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>7837</b> | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III      |  | <b>81-18110</b> | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |

|  |                   |                        |  |  |  |  |  |  |  |  |
|--|-------------------|------------------------|--|--|--|--|--|--|--|--|
|  | <b>50 006 257</b> | CAM, chilled cast iron |  |  |  |  |  |  |  |  |
|--|-------------------|------------------------|--|--|--|--|--|--|--|--|

|  |                     |                                |  |  |  |  |  |  |  |  |
|--|---------------------|--------------------------------|--|--|--|--|--|--|--|--|
|  | <b>7.21565.71.0</b> | fuel pump; in-line; electrical |  |  |  |  |  |  |  |  |
|--|---------------------|--------------------------------|--|--|--|--|--|--|--|--|

|  |                     |                             |  |  |  |  |  |  |  |  |
|--|---------------------|-----------------------------|--|--|--|--|--|--|--|--|
|  | <b>4.02003.62.0</b> | idle controller; electrical |  |  |  |  |  |  |  |  |
|--|---------------------|-----------------------------|--|--|--|--|--|--|--|--|

|  |                   |             |  |  |  |  |  |  |  |  |
|--|-------------------|-------------|--|--|--|--|--|--|--|--|
|  | <b>50 007 624</b> | outlet side |  |  |  |  |  |  |  |  |
|--|-------------------|-------------|--|--|--|--|--|--|--|--|

|           |   |                   |   |   |                      |    |            |            |      |        |
|-----------|---|-------------------|---|---|----------------------|----|------------|------------|------|--------|
| <b>83</b> |   | <b>93</b>         |   |   |                      |    |            |            |      |        |
|           | <b>PR5</b>  | 08.1982 → 12.1986 | B | 6 | 2792 cm <sup>3</sup> | 2V | 107 kW     | 145 PS     | ∅9,2 | - 68.5 |
|           | <b>PR6</b>  | 08.1982 → 12.1986 | B | 6 | 2792 cm <sup>3</sup> | 2V | 105-107 kW | 143-146 PS | ∅9,2 | - 68.5 |
|           | <b>PRE</b>  | 04.1985 → 11.1986 | B | 6 | 2792 cm <sup>3</sup> | 2V | 110 kW     | 150 PS     | ∅9,2 | - 68.5 |
|           | <b>SCORPIO I (GAE, GGE), SIERRA Hatchback (GBC), SIERRA Turnier (BNC)</b> |                   |   |   |                      |    |            |            |      |        |

|  |                   |   |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|
|  | <b>87 279 620</b> | [Set] PL 0,50 ∅ 53.500 / 56.820 / 16.480 / 1.657 St/B/G |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|

|  |                     |                                |  |  |  |  |  |  |  |  |
|--|---------------------|--------------------------------|--|--|--|--|--|--|--|--|
|  | <b>7.21565.71.0</b> | fuel pump; in-line; electrical |  |  |  |  |  |  |  |  |
|--|---------------------|--------------------------------|--|--|--|--|--|--|--|--|

|           |  |  |                    |    |                      |    |            |            |      |   |      |
|-----------|--|--|--------------------|----|----------------------|----|------------|------------|------|---|------|
| <b>84</b> |  |  |                    |    |                      |    |            |            |      |   |      |
|           | PRB  | 08.1977 → 08.1981  | B                  | 6  | 2792 cm <sup>3</sup> | 2V | 118 kW     | 160 PS     | ⊗9,2 | - | 68.5 |
|           | PYN  | 01.1982 → 04.1987  | B A                | 6  | 2792 cm <sup>3</sup> | 2V | 138 kW     | 188 PS     | ⊗9,2 | - | 68.5 |
|           | CAPRI III (GECF), GRANADA (GU), GRANADA Turnier (GNU)                                  |  |                    |    |                      |    |            |            |      |   |      |
|           | 87 279 620   | [Set] PL 0,50 Ø 53.500 / 56.820 / 16.480 / 1.657 St/B/G  |                    |    |                      |    |            |            |      |   |      |
|           |  |  |                    |    |                      |    |            |            |      |   |      |
|           | PRC  | 10.1982 → 08.1985  | B                  | 6  | 2792 cm <sup>3</sup> | 2V | 108-110 kW | 147-150 PS | ⊗9,2 | - | 68.5 |
|           | PRD  | 08.1977 → 08.1985  | B                  | 6  | 2792 cm <sup>3</sup> | 2V | 108-110 kW | 147-150 PS | ⊗9,2 | - | 68.5 |
|           | PRG  | 01.1987 → 09.1989  | B                  | 6  | 2792 cm <sup>3</sup> | 2V | 110 kW     | 150 PS     | ⊗9,2 | - | 68.5 |
|           | GRANADA (GU), GRANADA Turnier (GNU), SIERRA Hatchback (GBC, GBG), SIERRA Turnier (BNG) |  |                    |    |                      |    |            |            |      |   |      |
|           | 87 279 620   | [Set] PL 0,50 Ø 53.500 / 56.820 / 16.480 / 1.657 St/B/G  |                    |    |                      |    |            |            |      |   |      |
|           | 7.21659.72.0   | fuel pump; in-line; electrical   |                    |    |                      |    |            |            |      |   |      |
| <b>86</b> |  |  |                    |    |                      |    |            |            |      |   |      |
|           | PRT  | 08.1982 → 12.1986  | B                  | 6  | 2792 cm <sup>3</sup> | 2V | 110 kW     | 150 PS     | ⊗9,2 | - | 68.5 |
|           | SIERRA Hatchback (GBC)   |  |                    |    |                      |    |            |            |      |   |      |
|           | 87 279 620   | [Set] PL 0,50 Ø 53.500 / 56.820 / 16.480 / 1.657 St/B/G  |                    |    |                      |    |            |            |      |   |      |
|           | 7.21565.71.0   | fuel pump; in-line; electrical   |                    |    |                      |    |            |            |      |   |      |
|           | 7.21659.72.0   | fuel pump; in-line; electrical   |                    |    |                      |    |            |            |      |   |      |
| <b>87</b> |  |  |                    |    |                      |    |            |            |      |   |      |
|           | PYA  | 08.1977 → 08.1985  | B                  | 6  | 2792 cm <sup>3</sup> | 2V | 97-99 kW   | 132-135 PS | ⊗9,2 | - | 68.5 |
|           | GRANADA (GU), GRANADA Turnier (GNU)  |  |                    |    |                      |    |            |            |      |   |      |
|           | 87 279 620   | [Set] PL 0,50 Ø 53.500 / 56.820 / 16.480 / 1.657 St/B/G  |                    |    |                      |    |            |            |      |   |      |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                    |    |                      |    |            |            |      |   |      |
|           | 7.02242.20.0   | fuel pump; mechanical  |                    |    |                      |    |            |            |      |   |      |
| <b>88</b> |  |  |                    |    |                      |    |            |            |      |   |      |
|           | PYU  | 06.1981 → 08.1985  | B                  | 6  | 2792 cm <sup>3</sup> | 2V | 97-99 kW   | 132-135 PS | ⊗9,2 | - | 68.5 |
|           | GRANADA (GU), GRANADA Turnier (GNU)  |  |                    |    |                      |    |            |            |      |   |      |
|           | 87 279 620   | [Set] PL 0,50 Ø 53.500 / 56.820 / 16.480 / 1.657 St/B/G  |                    |    |                      |    |            |            |      |   |      |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                    |    |                      |    |            |            |      |   |      |
| <b>89</b> |  |  |                    |    |                      |    |            |            |      |   |      |
|           | HYF  | 02.1974 → 12.1981  | B                  | 6  | 2993 cm <sup>3</sup> | 2V | 101 kW     | 138 PS     | ⊗9:1 | - | 72.4 |
|           | CAPRI II (GECF), CAPRI III (GECF)  |  |                    |    |                      |    |            |            |      |   |      |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                    |    |                      |    |            |            |      |   |      |
|           | 7.02242.20.0   | fuel pump; mechanical  |                    |    |                      |    |            |            |      |   |      |
| <b>90</b> |  |  |                    |    |                      |    |            |            |      |   |      |
|           | STP  | 08.1982 → 08.1985  | D                  | 4  | 2499 cm <sup>3</sup> | 2V | 51 kW      | 69 PS      | ⊗23  | - | 90   |
|           | GRANADA (GU), GRANADA Turnier (GNU)  |  |                    |    |                      |    |            |            |      |   |      |
|           | 93 625 600   | Cylinder diameter: 94; KH: 53.92; MT: -1.8; GL: 96.42; piston pin: 30x78.8; number of piston rings: 3              |                    |    |                      |    |            |            |      |   |      |
|           |  | R  | 2                  | CR | G3                   |    |            |            |      |   |      |
|           |  | M  | 2                  |    |                      |    |            |            |      |   |      |
|           |  | DSF  | 4                  | CR |                      |    |            |            |      |   |      |
|           |  | → 80 00041 1 0 ...   |                    |    |                      |    |            |            |      |   |      |
|           |  | cylinder head gasket piston protrusion:  |                    |    |                      |    |            |            |      |   |      |
|           |  | thickness  | more thanless than |    |                      |    |            |            |      |   |      |
|           |  | 1,56   |                    |    |                      |    |            |            |      |   |      |
|           |  | 1,70   | +0,84              |    |                      |    |            |            |      |   |      |

cont...

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00041 1 0 000</b> | Ø94; STD; set: 1; [R G3 CR 2] [M 2] [DSF CR 4]<br><b>80 00041 1 0 040 94.40</b>                  |
|  | <b>89 033 190</b>       | T - Dry cylinder liner; semi; A=97 C=99.5 L=170.6 H=3.9  |
|  | <b>77 101 618</b>       | [Set] PL 0,30 Ø 54.721 / 58.737 / 29.000 / 1.992 St/A<br><b>77 101 628 0,50 / 77 101 608 STD</b> |
|  | <b>KK-8H</b>            | valve cotter; number of notches: 1; valve stem diameter: 8                                       |
|  | <b>81-5303</b>          | IN/EX; 14.05/ x 8.5 x 55 G1  |

|           |   |                   |   |   |                      |    |       |       |      |      |
|-----------|---|-------------------|---|---|----------------------|----|-------|-------|------|------|
| <b>91</b> |   | <b>94</b>         |   |   |                      |    |       |       |      |      |
|           | <b>YTR</b>  | 01.1987 → 09.1989 | D | 4 | 2304 cm <sup>3</sup> | 2V | 49 kW | 67 PS | 22,2 | - 83 |
|           | <b>YTT</b>  | 08.1982 → 09.1989 | D | 4 | 2304 cm <sup>3</sup> | 2V | 49 kW | 67 PS | 22,2 | - 83 |
|           | <b>LXD 2</b>  | 10.1982 → 12.1986 | D | 4 | 2304 cm <sup>3</sup> | 2V | 49 kW | 67 PS | 23:1 | - 83 |
|           | <b>GRANADA, SCORPIO I (GAE/GGE), SIERRA (GBG, GB4), SIERRA Hatchback (GBC), SIERRA Hatchback (GBC, GBG), SIERRA Turnier (BNC)</b> |                   |   |   |                      |    |       |       |      |      |

|  |                   |   |
|--|-------------------|---|
|  | <b>93 520 620</b> | Cylinder diameter: 94.4; KH: 57.42; MT: -1.8; GL: 99.92; piston pin: 30x78.8; number of piston rings: 3 |
|  |                   | R 2 CR G3   |
|  |                   | M 2   |
|  |                   | DSF 4 CR  |
|  |                   | → <b>80 00041 1 0 ...</b>   |
|  |                   | cylinder head gasketpiston protrusion:  |
|  |                   | notches thickness      more thanless than   |
|  | 2                 | 1,53 mm      + 0,79   |
|  | 3                 | 1,63 mm      + 0,79      + 0,89   |
|  | 4                 | 1,73 mm      + 0,89   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00041 1 0 000</b> | Ø94; STD; set: 1; [R G3 CR 2] [M 2] [DSF CR 4]<br><b>80 00041 1 0 040 94.40</b>                  |
|  | <b>89 033 190</b>       | T - Dry cylinder liner; semi; A=97 C=99.5 L=170.6 H=3.9  |
|  | <b>77 101 618</b>       | [Set] PL 0,30 Ø 54.721 / 58.737 / 29.000 / 1.992 St/A<br><b>77 101 628 0,50 / 77 101 608 STD</b> |
|  | <b>536766</b>           | IN; 40.4 x 8.5 x 116.2 x S - - 30° - 1 - III   |
|  | <b>KK-8H</b>            | valve cotter; number of notches: 1; valve stem diameter: 8                                       |
|  | <b>81-5303</b>          | IN/EX; 14.05/ x 8.5 x 55 G1  |



| Cyl.  | mm  | cm <sup>3</sup> | Comp. Ratio | kW    | PS     | Pos     |    |
|-------|-----|-----------------|-------------|-------|--------|---------|----|
|       |     |                 |             |       |        |         | £  |
| A16A1 | B 4 | 80 x 79,5       | 1598 3      | 9     | 65     | 88      | 20 |
| A18A1 | B 4 | 80 x 91         | 1829 3      | 9,1:1 | 74     | 100     | 21 |
| A20A  | B 4 | 82,7 x 91       | 1955 3      | 9,1:1 | 75-76  | 101-103 | 25 |
| A20A2 | B 4 | 82,7 x 91       | 1955 3      | 9,1   | 78-101 | 106-137 | 25 |
| A20A4 | B 4 | 82,7 x 91       | 1955 3      | 9,4   | 85-90  | 116-122 | 25 |
| B20A1 | B 4 | 81 x 95         | 1958 4      | 9:1   | 101    | 137     | 23 |
| B20A2 | B 4 | 81 x 95         | 1958 4      | 9,4:1 | 101    | 137     | 23 |
| B20A7 | B 4 | 81 x 95         | 1958 4      | 9,2   | 110    | 150     | 23 |
| B20A8 | B 4 | 81 x 95         | 1958 4      | 9,5   | 98     | 133     | 23 |
| D13B1 | B 4 | 75 x 76         | 1343 4      | 9     | 55     | 75      | 11 |
| D14A1 | B 4 | 75 x 79         | 1396 4      | 9,3   | 61-66  | 83-90   | 12 |
| D15B1 | B 4 | 75 x 84,5       | 1493 4      | 9,2   | 52-60  | 71-82   | 13 |
| D16A6 | B 4 | 75 x 90         | 1590 4      | 9,1   | 79-81  | 107-110 | 14 |
| D16A8 | B 4 | 75 x 90         | 1590 4      | 9,5   | 90-96  | 122-131 | 15 |
| D16A9 | B 4 | 75 x 90         | 1590 4      | 9,5:1 | 96     | 131     | 16 |
| D16Z5 | B 4 | 75 x 90         | 1590 4      | 9,2:1 | 91     | 124     | 17 |
| EB1   | B 4 | 70 x 76         | 1169 2      | 8,1   | 40-44  | 54-60   | 2  |
| EB2   | B 4 | 72 x 76         | 1238 2      | 8,1   | 39-41  | 53-56   | 3  |
| EB3   | B 4 | 72 x 76         | 1238 2      | 8     | 44     | 60      | 3  |
| EB5   | B 4 | 72 x 88         | 1433 2      |       |        |         | 5  |
| EF1   | B 4 | 74 x 93         | 1599 2      | 8     | 54     | 73      | 6  |
| EG    | B 4 | 74 x 93         | 1602 2      | 8     | 59     | 80      | 7  |
| EK    | B 4 | 77 x 94         | 1751 3      | 8:1   | 66-72  | 90-97   | 19 |
| EL    | B 4 | 77 x 86         | 1602 2      | 8,4   | 59     | 80      | 19 |
| EM    | B 4 | 74 x 86,5       | 1488 2      | 8,8:1 | 63     | 85      | 6  |
| EN    | B 4 | 72 x 82         | 1335 2      | 8,4   | 44-51  | 60-69   | 3  |
| EN1   | B 4 | 72 x 82         | 1335 2      | 8,4:1 | 44     | 60      | 4  |
| EN2   | B 4 | 72 x 82         | 1335 2      | 8,4   | 33     | 45      | 4  |
| EN4   | B 4 | 72 x 82         | 1335 2      | 8,4   | 52     | 71      | 4  |
| EP    | B 4 | 77 x 86         | 1602 3      | 8,4:1 | 59     | 80      | 19 |
| ER1   | B 4 | 66 x 90         | 1232 2      | 10,2  | 41     | 56      | 1  |
| ER2   | B 4 | 66 x 90         | 1232 2      | 10    | 33     | 45      | 1  |
| ER4   | B 4 | 66 x 90         | 1232 2      | 10,2  | 40-56  | 54-76   | 1  |
| ES1   | B 4 | 80 x 91         | 1829 3      | 9,1:1 | 74-76  | 100-103 | 21 |
| EV1   | B 4 | 74 x 78         | 1342 3      | 8,7:1 | 45     | 61      | 8  |
| EV2   | B 4 | 74 x 78         | 1342 3      | 8,7   | 52     | 71      | 9  |
| EW    | B 4 | 81 x 77,4       | 1595 2      | 9,2:1 | 88     | 120     | 24 |
| EW2   | B 4 | 74 x 86,5       | 1488 2      | 8,7   | 63-66  | 86-90   | 10 |
| EW3   | B 4 | 74 x 86,5       | 1488 3      | 8,7   | 74     | 101     | 10 |
| EW4   | B 4 | 74 x 86,5       | 1488 3      | 8,7   | 66-69  | 90-94   | 10 |
| EY    | B 4 | 80 x 79,5       | 1598 3      | 9,1:1 | 66-69  | 90-94   | 22 |
| ZC1   | B 4 | 75 x 90         | 1590 4      | 9,3   | 88-92  | 120-125 | 18 |

H




|  |                                      |                   | Pos   |        |                   |  | Pos               |       |   |    |
|--|--------------------------------------|-------------------|-------|--------|-------------------|--|-------------------|-------|---|----|
|  | ACCORD Hatchback                     |                   |       | 1.3    | 10.1983 → 10.1987 | EV2                                    | B 9               |       |   |    |
|  | 1.6                                  | 09.1975 → 12.1978 | EF1   | B      | 6                 | 1.3                                    | 09.1984 → 10.1987 | EV1   | B | 8  |
|  | ACCORD I (SJ, SY)                    |                   |       | 1.5 GL | 10.1983 → 10.1987 | EW2                                    | B                 | 10    |   |    |
|  | 1.6 L/EX (SY)                        | 01.1978 → 12.1978 | EG    | B      | 7                 | 1.5 GT                                 | 01.1985 → 10.1987 | EW3   | B | 10 |
|  | 1.6 L/EX (SY)                        | 01.1979 → 08.1981 | EL    | B      | 19                | 1.5 GTI                                | 03.1986 → 10.1987 | EW4   | B | 10 |
|  | 1.8 12V                              | 09.1978 → 06.1983 | EK    | B      | 19                | <b>CIVIC IV Hatchback (EC, ED, EE)</b> |                   |       |   |    |
|  | 1.8 12V                              | 06.1985 → 09.1989 | A18A1 | B      | 21                | 1.3 (EC8)                              | 10.1987 → 12.1989 | D13B1 | B | 11 |
|  | ACCORD I Hatchback (SJ, SY)          |                   |       |        |                   | 1.4 L (EC9)                            | 10.1987 → 12.1989 | D14A1 | B | 12 |
|  | 1.6 L/EX (SJ, SY)                    | 01.1979 → 08.1981 | EL    | B      | 19                | 1.5                                    | 01.1988 → 12.1989 | D15B1 | B | 13 |
|  | ACCORD II (AC, AD)                   |                   |       |        |                   | <b>CIVIC IV Saloon (ED)</b>            |                   |       |   |    |
|  | 1.6i 12V                             | 06.1983 → 10.1986 | EY    | B      | 22                | 1.3                                    | 10.1987 → 12.1989 | D13B1 | B | 11 |
|  | ACCORD III (CA)                      |                   |       |        |                   | 1.4 L (ED2)                            | 10.1987 → 12.1989 | D14A1 | B | 12 |
|  | 1.6 L (CA4)                          | 11.1985 → 12.1989 | A16A1 | B      | 20                | 1.5                                    | 01.1988 → 08.1988 | EW3   | B | 10 |
|  | 2.0 EX (CA5)                         | 11.1985 → 05.1989 | A20A2 | B      | 25                | 1.5                                    | 01.1988 → 12.1989 | D15B1 | B | 13 |
|  | 2.0 EXi (CA5)                        | 11.1985 → 12.1987 | A20A4 | B      | 25                | 1.6                                    | 01.1988 → 12.1989 | D16Z5 | B | 17 |
|  | 2.0 i 16V (CA5)                      | 01.1987 → 12.1987 | B20A2 | B      | 23                | 1.6 4x4                                | 01.1989 → 12.1989 | D16Z5 | B | 17 |
|  | 2.0 i 16V (CA5)                      | 10.1987 → 12.1989 | B20A8 | B      | 23                | <b>CIVIC Saloon</b>                    |                   |       |   |    |
|  | ACCORD III Aerodeck (CA)             |                   |       |        |                   | 1.2                                    | 09.1974 → 12.1977 | EB2   | B | 3  |
|  | 1.6 L (CA4)                          | 11.1985 → 12.1989 | A16A1 | B      | 20                | 1.2                                    | 09.1977 → 12.1979 | EB2   | B | 3  |
|  | 2.0                                  | 01.1986 → 12.1986 | A20A2 | B      | 25                | <b>CRX I (AF, AS)</b>                  |                   |       |   |    |
|  | 2.0 EX (CA5)                         | 11.1985 → 05.1989 | A20A2 | B      | 25                | 1.3                                    | 10.1983 → 10.1987 | EV2   | B | 9  |
|  | 2.0 EXi (CA5)                        | 11.1985 → 12.1987 | A20A4 | B      | 25                | 1.5 i (AF)                             | 01.1985 → 11.1986 | EW3   | B | 10 |
|  | BALLADE                              |                   |       |        |                   | 1.6 i 16V (AS)                         | 03.1986 → 10.1987 | ZC1   | B | 18 |
|  | 1.3                                  | 10.1979 → 10.1983 | EN    | B      | 3                 | <b>CRX II (ED, EE)</b>                 |                   |       |   |    |
|  | 1.3 12V                              | 07.1983 → 09.1987 | EV1   | B      | 8                 | 1.6 i 16V (ED9)                        | 10.1987 → 12.1989 | D16A9 | B | 16 |
|  | 1.3 12V                              | 10.1983 → 10.1987 | EV2   | B      | 9                 | 1.6 i 16V (ED9)                        | 08.1989 → 12.1989 | D16A8 | B | 15 |
|  | 1.5                                  | 06.1979 → 10.1983 | EM    | B      | 6                 | <b>JAZZ I (AA)</b>                     |                   |       |   |    |
|  | CITY Hatchback                       |                   |       |        |                   | 45 1.2                                 | 02.1984 → 10.1986 | ER2   | B | 1  |
|  | 1.2                                  | 11.1980 → 08.1984 | ER1   | B      | 1                 | 55 1.2                                 | 09.1984 → 10.1986 | ER4   | B | 1  |
|  | CIVIC                                |                   |       |        |                   | 56 1.2                                 | 10.1983 → 10.1986 | ER1   | B | 1  |
|  | 1.4                                  | 01.1972 → 1975    | EB5   | B      | 5                 | <b>PRELUDE</b>                         |                   |       |   |    |
|  | 1.5 16V                              | 09.1987 → 09.1987 | EW    | B      | 24                | 1.8 12V                                | 09.1978 → 06.1983 | EK    | B | 19 |
|  | 1.8 12V                              | 09.1978 → 06.1983 | EK    | B      | 19                | 1.8 12V                                | 06.1985 → 09.1989 | A18A1 | B | 21 |
|  | CIVIC I Hatchback (SB)               |                   |       |        |                   | <b>PRELUDE I Coupe (SN)</b>            |                   |       |   |    |
|  | 1.2                                  | 09.1975 → 12.1979 | EB2   | B      | 3                 | 1.6                                    | 01.1979 → 10.1982 | EL    | B | 19 |
|  | 1.3                                  | 03.1981 → 09.1983 | EN    | B      | 3                 | <b>PRELUDE II (AB)</b>                 |                   |       |   |    |
|  | 1200 (SB1)                           | 07.1972 → 02.1977 | EB1   | B      | 2                 | 2.0 i (BA)                             | 01.1986 → 09.1987 | A20A4 | B | 25 |
|  | 1200 (SB2)                           | 03.1977 → 12.1980 | EB2   | B      | 3                 | <b>PRELUDE III (BA)</b>                |                   |       |   |    |
|  | 1200 (SB2)                           | 09.1977 → 12.1980 | EB3   | B      | 3                 | 2.0 i EX 16V                           | 10.1987 → 12.1990 | B20A7 | B | 23 |
|  | CIVIC I Saloon (SF)                  |                   |       |        |                   | 2.0 i EX 16V (BA2)                     | 04.1986 → 12.1987 | B20A1 | B | 23 |
|  | 1300 L                               | 09.1980 → 09.1983 | EN1   | B      | 4                 | <b>QUINTET</b>                         |                   |       |   |    |
|  | 1300 L                               | 09.1980 → 09.1983 | EN2   | B      | 4                 | 1.6 12V                                | 02.1980 → 1985    | EP    | B | 19 |
|  | 1300 S                               | 09.1981 → 09.1983 | EN4   | B      | 4                 | <b>QUINTET (SU)</b>                    |                   |       |   |    |
|  | CIVIC I Shuttle (AN, AR)             |                   |       |        |                   | 1.6 EX                                 | 02.1980 → 09.1983 | EL    | B | 19 |
|  | 1.3                                  | 10.1983 → 10.1987 | EV2   | B      | 9                 | <b>VIGOR</b>                           |                   |       |   |    |
|  | 1.3                                  | 09.1984 → 12.1987 | EV1   | B      | 8                 | 1.8 12V                                | 09.1978 → 06.1983 | EK    | B | 19 |
|  | 1.3 4WD                              | 09.1984 → 12.1987 | EV1   | B      | 8                 | 1.8 12V                                | 06.1985 → 09.1989 | A18A1 | B | 21 |
|  | 1.5                                  | 09.1983 → 12.1986 | EW2   | B      | 10                | 1.8i 12V                               | 11.1982 → 10.1986 | ES1   | B | 21 |
|  | 1.5 (AN)                             | 10.1983 → 10.1987 | EW2   | B      | 10                | 2.0 12V                                | 05.1987 → 09.1989 | A20A  | B | 25 |
|  | 1.5 4WD (AR)                         | 01.1985 → 10.1987 | EW2   | B      | 10                | 2.0 12V                                | 05.1987 → 09.1989 | A20A2 | B | 25 |
|  | CIVIC II Estate (WC)                 |                   |       |        |                   |  |                   |       |   |    |
|  | 1300                                 | 09.1979 → 09.1983 | EN1   | B      | 4                 |  |                   |       |   |    |
|  | CIVIC II Hatchback (SS, SL)          |                   |       |        |                   |  |                   |       |   |    |
|  | 1300 L (SS)                          | 09.1979 → 09.1983 | EN1   | B      | 4                 |  |                   |       |   |    |
|  | CIVIC II Shuttle (EE)                |                   |       |        |                   |  |                   |       |   |    |
|  | 1.6 i 16V 4WD (EE4)                  | 01.1988 → 12.1989 | D16A6 | B      | 14                |  |                   |       |   |    |
|  | CIVIC III Hatchback (AL, AJ, AG, AH) |                   |       |        |                   |  |                   |       |   |    |
|  | 1.3                                  | 09.1984 → 10.1987 | EV1   | B      | 8                 |  |                   |       |   |    |
|  | 1.3 (AG)                             | 10.1983 → 10.1987 | EV2   | B      | 9                 |  |                   |       |   |    |
|  | 1.3 4WD                              | 10.1983 → 10.1987 | EV1   | B      | 8                 |  |                   |       |   |    |
|  | 1.5                                  | 01.1984 → 10.1987 | EW4   | B      | 10                |  |                   |       |   |    |
|  | 1.5 GL (AH)                          | 10.1983 → 10.1987 | EW2   | B      | 10                |  |                   |       |   |    |
|  | 1.5 GT (AH)                          | 01.1985 → 10.1987 | EW3   | B      | 10                |  |                   |       |   |    |
|  | 1.5 GTI (AH)                         | 03.1986 → 10.1987 | EW4   | B      | 10                |  |                   |       |   |    |
|  | CIVIC III Saloon (AM, AK, AU)        |                   |       |        |                   |  |                   |       |   |    |

| 1 |  | 66  |   |   |                      |    |          |          |        |        |  |
|---|--|---|---|---|----------------------|----|----------|----------|--------|--------|--|
|   | ER1  | 11.1980 → 10.1986   | B | 4 | 1232 cm <sup>3</sup> | 2V | 41 kW    | 56 PS    | ⊗10,2  | - 90   |  |
|   | ER2  | 02.1984 → 10.1986   | B | 4 | 1232 cm <sup>3</sup> | 2V | 33 kW    | 45 PS    | ⊗10    | - 90   |  |
|   | ER4  | 09.1984 → 10.1986   | B | 4 | 1232 cm <sup>3</sup> | 2V | 40-56 kW | 54-76 PS | ⊗10,2  | - 90   |  |
|   | CITY Hatchback, JAZZ I (AA)  |   |   |   |                      |    |          |          |        |        |  |
|   | TW-1134A STD   | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A   |   |   |                      |    |          |          |        |        |  |
|   | CB-2206GP 0.25   | [Set] PL 0,25 Ø 36.750 / 40.000 / 17.500 / 1.629 St/B/G<br>CB-2206GP 0,50 / CB-2206GP STD |   |   |                      |    |          |          |        |        |  |
|   | MS-2206GP 0.25   | [Set] HL 0,25 Ø 44.750 / 49.000 / 20.000 / 2.126 St/B/G<br>MS-2206GP 0,50 / MS-2206GP STD |   |   |                      |    |          |          |        |        |  |
| 2 |  | 70  |   |   |                      |    |          |          |        |        |  |
|   | EB1  | 07.1972 → 02.1977   | B | 4 | 1169 cm <sup>3</sup> | 2V | 40-44 kW | 54-60 PS | ⊗8,1   | - 76   |  |
|   | CIVIC I Hatchback (SB)   |   |   |   |                      |    |          |          |        |        |  |
|   | TW-1134A STD   | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A   |   |   |                      |    |          |          |        |        |  |
|   | CB-1134GP 0.25   | [Set] PL 0,25 Ø 39.750 / 43.000 / 17.500 / 1.629 St/B/G<br>CB-1134GP 0,50 / CB-1134GP STD |   |   |                      |    |          |          |        |        |  |
|   | MS-1134GP 0.25   | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.131 St/B/G<br>MS-1134GP 0,50 / MS-1134GP STD |   |   |                      |    |          |          |        |        |  |
|   | 7.02242.36.0   | fuel pump; mechanical   |   |   |                      |    |          |          |        |        |  |
| 3 |  | 72  |   |   |                      |    |          |          |        |        |  |
|   | EB2  | 09.1974 → 12.1980   | B | 4 | 1238 cm <sup>3</sup> | 2V | 39-41 kW | 53-56 PS | ⊗8,1   | - 76   |  |
|   | EB3  | 09.1977 → 12.1980   | B | 4 | 1238 cm <sup>3</sup> | 2V | 44 kW    | 60 PS    | ⊗8     | - 76   |  |
|   | EN   | 10.1979 → 10.1983   | B | 4 | 1335 cm <sup>3</sup> | 2V | 44-51 kW | 60-69 PS | ⊗8,4   | - 82   |  |
|   | BALLADE, CIVIC I Hatchback (SB), CIVIC Saloon                          |   |   |   |                      |    |          |          |        |        |  |
|   | TW-1134A STD   | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A   |   |   |                      |    |          |          |        |        |  |
|   | CB-1134GP 0.25   | [Set] PL 0,25 Ø 39.750 / 43.000 / 17.500 / 1.629 St/B/G<br>CB-1134GP 0,50 / CB-1134GP STD |   |   |                      |    |          |          |        |        |  |
|   | MS-1134GP 0.25   | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.131 St/B/G<br>MS-1134GP 0,50 / MS-1134GP STD |   |   |                      |    |          |          |        |        |  |
|   | 7.02242.36.0   | fuel pump; mechanical   |   |   |                      |    |          |          |        |        |  |
| 4 |  | 72  |   |   |                      |    |          |          |        |        |  |
|   | EN1  | 09.1979 → 09.1983   | B | 4 | 1335 cm <sup>3</sup> | 2V | 44 kW    | 60 PS    | ⊗8,4:1 | - 82   |  |
|   | EN2  | 09.1980 → 09.1983   | B | 4 | 1335 cm <sup>3</sup> | 2V | 33 kW    | 45 PS    | ⊗8,4   | - 82   |  |
|   | EN4  | 09.1981 → 09.1983   | B | 4 | 1335 cm <sup>3</sup> | 2V | 52 kW    | 71 PS    | ⊗8,4   | - 82   |  |
|   | CIVIC I Saloon (SF), CIVIC II Estate (WC), CIVIC II Hatchback (SS, SL) |   |   |   |                      |    |          |          |        |        |  |
|   | 7.02242.36.0   | fuel pump; mechanical   |   |   |                      |    |          |          |        |        |  |
| 5 |  | 72  |   |   |                      |    |          |          |        |        |  |
|   | EB5  | 01.1972 → 1975  | B | 4 | 1433 cm <sup>3</sup> | 2V |          |          |        | - 88   |  |
|   | CIVIC  |   |   |   |                      |    |          |          |        |        |  |
|   | TW-1134A STD   | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A   |   |   |                      |    |          |          |        |        |  |
|   | CB-1142GP STD  | [Set] PL STD Ø 42.000 / 45.000 / 17.500 / 1.504 St/B/G                                    |   |   |                      |    |          |          |        |        |  |
|   | MS-1134GP 0.25   | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.131 St/B/G<br>MS-1134GP 0,50 / MS-1134GP STD |   |   |                      |    |          |          |        |        |  |
|   | 7.02242.36.0   | fuel pump; mechanical   |   |   |                      |    |          |          |        |        |  |
| 6 |  | 74  |   |   |                      |    |          |          |        |        |  |
|   | EF1  | 09.1975 → 12.1978   | B | 4 | 1599 cm <sup>3</sup> | 2V | 54 kW    | 73 PS    | ⊗8     | - 93   |  |
|   | EM   | 06.1979 → 10.1983   | B | 4 | 1488 cm <sup>3</sup> | 2V | 63 kW    | 85 PS    | ⊗8,8:1 | - 86.5 |  |
|   | ACCORD Hatchback, BALLADE  |   |   |   |                      |    |          |          |        |        |  |
|   | TW-1134A STD   | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A   |   |   |                      |    |          |          |        |        |  |
|   | CB-1142GP STD  | [Set] PL STD Ø 42.000 / 45.000 / 17.500 / 1.504 St/B/G                                    |   |   |                      |    |          |          |        |        |  |
|   | MS-1134GP 0.25   | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.131 St/B/G<br>MS-1134GP 0,50 / MS-1134GP STD |   |   |                      |    |          |          |        |        |  |

|           |   |  |   |   |                      |    |          |          |                          |   |      |  |  |
|-----------|---|--|---|---|----------------------|----|----------|----------|--------------------------|---|------|--|--|
| <b>7</b>  |   | <b>74</b>  |   |   |                      |    |          |          |                          |   |      |  |  |
|           | EG  | 01.1978 → 12.1978  | B | 4 | 1602 cm <sup>3</sup> | 2V | 59 kW    | 80 PS    | 8                        | - | 93   |  |  |
|           | ACCORD I (SJ, SY)   |  |   |   |                      |    |          |          |                          |   |      |  |  |
|           | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |                          |   |      |  |  |
| <b>8</b>  |   | <b>74</b>  |   |   |                      |    |          |          |                          |   |      |  |  |
|           | EV1   | 07.1983 → 12.1987  | B | 4 | 1342 cm <sup>3</sup> | 3V | 45 kW    | 61 PS    | 8,7:1                    | - | 78   |  |  |
|           | BALLADE, CIVIC I Shuttle (AN, AR), CIVIC III Hatchback (AL, AJ, AG, AH), CIVIC III Saloon (AM, AK, AU)                              |  |   |   |                      |    |          |          |                          |   |      |  |  |
|           | TW-1134A STD  | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A  |   |   |                      |    |          |          |                          |   |      |  |  |
|           | CB-2209GP 0.25  | [Set] PL 0,25 Ø 37.750 / 41.000 / 18.500 / 1.629 St/B/G<br>CB-2209GP 0,50 / CB-2209GP STD                          |   |   |                      |    |          |          |                          |   |      |  |  |
|           | MS-2206GP 0.25  | [Set] HL 0,25 Ø 44.750 / 49.000 / 20.000 / 2.126 St/B/G<br>MS-2206GP 0,50 / MS-2206GP STD                          |   |   |                      |    |          |          |                          |   |      |  |  |
| <b>9</b>  |   | <b>74</b>  |   |   |                      |    |          |          |                          |   |      |  |  |
|           | EV2   | 10.1983 → 10.1987  | B | 4 | 1342 cm <sup>3</sup> | 3V | 52 kW    | 71 PS    | 8,7                      | - | 78   |  |  |
|           | BALLADE, CIVIC I Shuttle (AN, AR), CIVIC III Hatchback (AL, AJ, AG, AH), CIVIC III Saloon (AM, AK, AU), CRX I (AF, AS)              |  |   |   |                      |    |          |          |                          |   |      |  |  |
|           | TW-1134A STD  | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A  |   |   |                      |    |          |          |                          |   |      |  |  |
|           | CB-2204GP 0.25  | [Set] PL 0,25 Ø 39.750 / 43.000 / 18.500 / 1.629 St/B/G<br>CB-2204GP STD   |   |   |                      |    |          |          |                          |   |      |  |  |
|           | MS-1134GP 0.25  | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.131 St/B/G<br>MS-1134GP 0,50 / MS-1134GP STD                          |   |   |                      |    |          |          |                          |   |      |  |  |
| <b>10</b> |   | <b>74</b>  |   |   |                      |    |          |          |                          |   |      |  |  |
|           | EW2   | 09.1983 → 10.1987  | B | 4 | 1488 cm <sup>3</sup> | 2V | 63-66 kW | 86-90 PS | 8,7                      | - | 86.5 |  |  |
|           | EW3   | 01.1985 → 08.1988  | B | 4 | 1488 cm <sup>3</sup> | 3V | 74 kW    | 101 PS   | 8,7                      | - | 86.5 |  |  |
|           | EW4   | 01.1984 → 10.1987  | B | 4 | 1488 cm <sup>3</sup> | 3V | 66-69 kW | 90-94 PS | 8,7                      | - | 86.5 |  |  |
|           | CIVIC I Shuttle (AN, AR), CIVIC III Hatchback (AL, AJ, AG, AH), CIVIC III Saloon (AM, AK, AU), CIVIC IV Saloon (ED), CRX I (AF, AS) |  |   |   |                      |    |          |          |                          |   |      |  |  |
|           | TW-1134A STD  | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A  |   |   |                      |    |          |          |                          |   |      |  |  |
|           | CB-2205GP 0.25  | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.500 / 1.629 St/B/G<br>CB-2205GP 0,50 / CB-2205GP STD                          |   |   |                      |    |          |          |                          |   |      |  |  |
|           | MS-1134GP 0.25  | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.131 St/B/G<br>MS-1134GP 0,50 / MS-1134GP STD                          |   |   |                      |    |          |          |                          |   |      |  |  |
| <b>11</b> |   | <b>75</b>  |   |   |                      |    |          |          |                          |   |      |  |  |
|           | D13B1   | 10.1987 → 12.1989  | B | 4 | 1343 cm <sup>3</sup> | 4V | 55 kW    | 75 PS    | 9                        | - | 76   |  |  |
|           | CIVIC IV Hatchback (EC, ED, EE), CIVIC IV Saloon (ED)   |  |   |   |                      |    |          |          |                          |   |      |  |  |
|           | TW-1134A STD  | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A  |   |   |                      |    |          |          |                          |   |      |  |  |
|           | CB-2204GP 0.25  | [Set] PL 0,25 Ø 39.750 / 43.000 / 18.500 / 1.629 St/B/G<br>CB-2204GP STD   |   |   |                      |    |          |          |                          |   |      |  |  |
|           | MS-2206GP 0.25  | [Set] HL 0,25 Ø 44.750 / 49.000 / 20.000 / 2.126 St/B/G<br>MS-2206GP 0,50 / MS-2206GP STD                          |   |   |                      |    |          |          |                          |   |      |  |  |
|           | 50 005 084  | mechanical; metal  |   |   |                      |    |          |          |                          |   |      |  |  |
| <b>12</b> |   | <b>75</b>  |   |   |                      |    |          |          |                          |   |      |  |  |
|           | D14A1   | 10.1987 → 12.1989  | B | 4 | 1396 cm <sup>3</sup> | 4V | 61-66 kW | 83-90 PS | 9,3                      | - | 79   |  |  |
|           | CIVIC IV Hatchback (EC, ED, EE), CIVIC IV Saloon (ED)   |  |   |   |                      |    |          |          |                          |   |      |  |  |
|           | V3816   | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III   |   |   |                      |    |          | 81-72001 | EX; 11.06/ x 5.5 x 54 G1 |   |      |  |  |
|           | 50 005 084  | mechanical; metal  |   |   |                      |    |          |          |                          |   |      |  |  |
| <b>13</b> |   | <b>75</b>  |   |   |                      |    |          |          |                          |   |      |  |  |
|           | D15B1   | 01.1988 → 12.1989  | B | 4 | 1493 cm <sup>3</sup> | 4V | 52-60 kW | 71-82 PS | 9,2                      | - | 84.5 |  |  |
|           | CIVIC IV Hatchback (EC, ED, EE), CIVIC IV Saloon (ED)   |  |   |   |                      |    |          |          |                          |   |      |  |  |
|           | TW-1134A STD  | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A  |   |   |                      |    |          |          |                          |   |      |  |  |
|           | CB-2205GP 0.25  | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.500 / 1.629 St/B/G<br>CB-2205GP 0,50 / CB-2205GP STD                          |   |   |                      |    |          |          |                          |   |      |  |  |
|           | MS-2206GP 0.50  | [Set] HL 0,50 Ø 44.500 / 49.000 / 20.000 / 2.251 St/B/G<br>MS-2206GP STD   |   |   |                      |    |          |          |                          |   |      |  |  |
|           | V3816   | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III   |   |   |                      |    |          | 81-72001 | EX; 11.06/ x 5.5 x 54 G1 |   |      |  |  |

|           |                              |   |   |   |                      |                 |                          |                          |        |      |
|-----------|------------------------------|---|---|---|----------------------|-----------------|--------------------------|--------------------------|--------|------|
| <b>14</b> |                              | <b>75</b>   |   |   |                      |                 |                          |                          |        |      |
|           | <b>D16A6</b>                 | 01.1988 → 12.1989   | B | 4 | 1590 cm <sup>3</sup> | 4V              | 79-81 kW                 | 107-110 PS               | ϕ9,1   | - 90 |
|           | <b>CIVIC II Shuttle (EE)</b> |   |   |   |                      |                 |                          |                          |        |      |
|           | <b>TW-2208GP STD</b>         | [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/B/G   |   |   |                      |                 |                          |                          |        |      |
|           | <b>CB-2208GP 0.25</b>        | [Set] PL 0,25 Ø 44.750 / 48.000 / 18.500 / 1.629 St/B/G<br><b>CB-2208GP 0,50 / CB-2208GP 0,75 / CB-2208GP STD</b> |   |   |                      |                 |                          |                          |        |      |
|           | <b>MS-2208GP 0.25</b>        | [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.132 St/B/G<br><b>MS-2208GP 0,50 / MS-2208GP STD</b>                  |   |   |                      |                 |                          |                          |        |      |
|           | <b>50 005 084</b>            | mechanical; metal   |   |   |                      |                 |                          |                          |        |      |
| <b>15</b> |                              | <b>75</b>   |   |   |                      |                 |                          |                          |        |      |
|           | <b>D16A8</b>                 | 08.1989 → 12.1989   | B | 4 | 1590 cm <sup>3</sup> | 4V              | 90-96 kW                 | 122-131 PS               | ϕ9,5   | - 90 |
|           | <b>CRX II (ED, EE)</b>       |   |   |   |                      |                 |                          |                          |        |      |
|           | <b>TW-2208GP STD</b>         | [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/B/G   |   |   |                      |                 |                          |                          |        |      |
|           | <b>CB-2208GP 0.25</b>        | [Set] PL 0,25 Ø 44.750 / 48.000 / 18.500 / 1.629 St/B/G<br><b>CB-2208GP 0,50 / CB-2208GP 0,75 / CB-2208GP STD</b> |   |   |                      |                 |                          |                          |        |      |
|           | <b>MS-2208GP 0.25</b>        | [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.132 St/B/G<br><b>MS-2208GP 0,50 / MS-2208GP STD</b>                  |   |   |                      |                 |                          |                          |        |      |
|           | <b>V3816</b>                 | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III  |   |   |                      |                 | <b>81-72001</b>          | EX; 11.06/ x 5.5 x 54 G1 |        |      |
|           |                              |   |   |   |                      | <b>81-72000</b> | EX; 12.1/ x 6.6 x 50 G2  |                          |        |      |
|           |                              |   |   |   |                      | <b>81-72003</b> | IN; 12.11/ x 6.6 x 45 G2 |                          |        |      |
|           | <b>50 005 084</b>            | mechanical; metal   |   |   |                      |                 |                          |                          |        |      |
| <b>16</b> |                              | <b>75</b>   |   |   |                      |                 |                          |                          |        |      |
|           | <b>D16A9</b>                 | 10.1987 → 12.1989   | B | 4 | 1590 cm <sup>3</sup> | 4V              | 96 kW                    | 131 PS                   | ϕ9,5:1 | - 90 |
|           | <b>CRX II (ED, EE)</b>       |   |   |   |                      |                 |                          |                          |        |      |
|           | <b>TW-2208GP STD</b>         | [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/B/G   |   |   |                      |                 |                          |                          |        |      |
|           | <b>CB-2208GP 0.25</b>        | [Set] PL 0,25 Ø 44.750 / 48.000 / 18.500 / 1.629 St/B/G<br><b>CB-2208GP 0,50 / CB-2208GP 0,75 / CB-2208GP STD</b> |   |   |                      |                 |                          |                          |        |      |
|           | <b>MS-2208GP 0.25</b>        | [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.132 St/B/G<br><b>MS-2208GP 0,50 / MS-2208GP STD</b>                  |   |   |                      |                 |                          |                          |        |      |
|           | <b>81-72000</b>              | EX; 12.1/ x 6.6 x 50 G2   |   |   |                      |                 |                          |                          |        |      |
|           | <b>81-72003</b>              | IN; 12.11/ x 6.6 x 45 G2  |   |   |                      |                 |                          |                          |        |      |
|           | <b>50 005 084</b>            | mechanical; metal   |   |   |                      |                 |                          |                          |        |      |
| <b>17</b> |                              | <b>75</b>   |   |   |                      |                 |                          |                          |        |      |
|           | <b>D16Z5</b>                 | 01.1988 → 12.1989   | B | 4 | 1590 cm <sup>3</sup> | 4V              | 91 kW                    | 124 PS                   | ϕ9,2:1 | - 90 |
|           | <b>CIVIC IV Saloon (ED)</b>  |   |   |   |                      |                 |                          |                          |        |      |
|           | <b>TW-2208GP STD</b>         | [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/B/G   |   |   |                      |                 |                          |                          |        |      |
|           | <b>CB-2208GP 0.25</b>        | [Set] PL 0,25 Ø 44.750 / 48.000 / 18.500 / 1.629 St/B/G<br><b>CB-2208GP 0,50 / CB-2208GP 0,75 / CB-2208GP STD</b> |   |   |                      |                 |                          |                          |        |      |
|           | <b>MS-2208GP 0.25</b>        | [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.132 St/B/G<br><b>MS-2208GP 0,50 / MS-2208GP STD</b>                  |   |   |                      |                 |                          |                          |        |      |
|           | <b>V3816</b>                 | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III  |   |   |                      |                 | <b>81-72001</b>          | EX; 11.06/ x 5.5 x 54 G1 |        |      |
|           | <b>50 005 084</b>            | mechanical; metal   |   |   |                      |                 |                          |                          |        |      |
| <b>18</b> |                              | <b>75</b>   |   |   |                      |                 |                          |                          |        |      |
|           | <b>ZC1</b>                   | 03.1986 → 10.1987   | B | 4 | 1590 cm <sup>3</sup> | 4V              | 88-92 kW                 | 120-125 PS               | ϕ9,3   | - 90 |
|           | <b>CRX I (AF, AS)</b>        |   |   |   |                      |                 |                          |                          |        |      |
|           | <b>V3816</b>                 | IN; 29 x 5.5 x 115 x S - Ni - 45° - VS - 1 - III  |   |   |                      |                 | <b>81-72001</b>          | EX; 11.06/ x 5.5 x 54 G1 |        |      |

|           |   |   |  |   |   |                      |    |           |            |        |        |  |
|-----------|---|---|--|---|---|----------------------|----|-----------|------------|--------|--------|--|
| <b>19</b> |   |   |  | <b>77</b>                                     |   |                      |    |           |            |        |        |  |
|           |   | EL  | 01.1979 → 09.1983  | B   | 4 | 1602 cm <sup>3</sup> | 2V | 59 kW     | 80 PS      | ⊗8,4   | - 86   |  |
|           |   | EK  | 09.1978 → 06.1983  | B   | 4 | 1751 cm <sup>3</sup> | 3V | 66-72 kW  | 90-97 PS   | ⊗8:1   | - 94   |  |
|           |   | EP  | 02.1980 → 1985   | B   | 4 | 1602 cm <sup>3</sup> | 3V | 59 kW     | 80 PS      | ⊗8,4:1 | - 86   |  |
|           | <b>ACCORD I (SJ, SY), ACCORD I Hatchback (SJ, SY), CIVIC, PRELUDE, PRELUDE I Coupe (SN), QUINTET, QUINTET (SU), VIGOR</b> |   |  |   |   |                      |    |           |            |        |        |  |
|           | TW-1134A STD  | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A           |  |   |   |                      |    |           |            |        |        |  |
|           | CB-1142GP STD   | [Set] PL STD Ø 42.000 / 45.000 / 17.500 / 1.504 St/B/G  |  |   |   |                      |    |           |            |        |        |  |
|           | MS-1134GP 0.25  | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.131 St/B/G |  |   |   |                      |    |           |            |        |        |  |
|           |   | <b>MS-1134GP 0,50 / MS-1134GP STD</b>                   |  |   |   |                      |    |           |            |        |        |  |
| <b>20</b> |   |   |  | <b>80</b>                                     |   |                      |    |           |            |        |        |  |
|           |   | A16A1   | 11.1985 → 12.1989  | B   | 4 | 1598 cm <sup>3</sup> | 3V | 65 kW     | 88 PS      | ⊗9     | - 79.5 |  |
|           |   | <b>ACCORD III (CA), ACCORD III Aerodeck (CA)</b>        |  |   |   |                      |    |           |            |        |        |  |
|           |   | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |           |            |        |        |  |
| <b>21</b> |   |   |  | <b>80</b>                                     |   |                      |    |           |            |        |        |  |
|           |   | A18A1   | 06.1985 → 09.1989  | B   | 4 | 1829 cm <sup>3</sup> | 3V | 74 kW     | 100 PS     | ⊗9,1:1 | - 91   |  |
|           |   | ES1   | 11.1982 → 10.1986  | B   | 4 | 1829 cm <sup>3</sup> | 3V | 74-76 kW  | 100-103 PS | ⊗9,1:1 | - 91   |  |
|           |   | <b>ACCORD I (SJ, SY), PRELUDE, VIGOR</b>                |  |   |   |                      |    |           |            |        |        |  |
|           | TW-1134A STD  | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A           |  |   |   |                      |    |           |            |        |        |  |
|           | CB-2200GP 0.25  | [Set] PL 0,25 Ø 44.750 / 48.000 / 19.500 / 1.629 St/B/G |  |   |   |                      |    |           |            |        |        |  |
|           | MS-2200GP 0.25  | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.129 St/B/G |  |   |   |                      |    |           |            |        |        |  |
|           |   | <b>MS-2200GP 0,50 / MS-2200GP STD</b>                   |  |   |   |                      |    |           |            |        |        |  |
| <b>22</b> |   |   |  | <b>80</b>                                     |   |                      |    |           |            |        |        |  |
|           |   | EY  | 06.1983 → 10.1986  | B   | 4 | 1598 cm <sup>3</sup> | 3V | 66-69 kW  | 90-94 PS   | ⊗9,1:1 | - 79.5 |  |
|           |   | <b>ACCORD II (AC, AD)</b>                               |  |   |   |                      |    |           |            |        |        |  |
|           |   |   | TW-1134A STD   | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A |   |                      |    |           |            |        |        |  |
|           | MS-2200GP 0.25  | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.129 St/B/G |  |   |   |                      |    |           |            |        |        |  |
|           |   | <b>MS-2200GP 0,50 / MS-2200GP STD</b>                   |  |   |   |                      |    |           |            |        |        |  |
| <b>23</b> |   |   |  | <b>81</b>                                     |   |                      |    |           |            |        |        |  |
|           |   | B20A1   | 04.1986 → 12.1987  | B   | 4 | 1958 cm <sup>3</sup> | 4V | 101 kW    | 137 PS     | ⊗9:1   | - 95   |  |
|           |   | B20A2   | 01.1987 → 12.1987  | B   | 4 | 1958 cm <sup>3</sup> | 4V | 101 kW    | 137 PS     | ⊗9,4:1 | - 95   |  |
|           |   | B20A7   | 10.1987 → 12.1990  | B   | 4 | 1958 cm <sup>3</sup> | 4V | 110 kW    | 150 PS     | ⊗9,2   | - 95   |  |
|           |   | B20A8   | 10.1987 → 12.1989  | B   | 4 | 1958 cm <sup>3</sup> | 4V | 98 kW     | 133 PS     | ⊗9,5   | - 95   |  |
|           | <b>ACCORD III (CA), PRELUDE III (BA)</b>  |   |  |   |   |                      |    |           |            |        |        |  |
|           | TW-2208GP STD   | [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/B/G         |  |   |   |                      |    |           |            |        |        |  |
|           | CB-2213GP 0.25  | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.500 / 1.625 St/B/G |  |   |   |                      |    |           |            |        |        |  |
|           | MS-2208GP 0.25  | [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.132 St/B/G |  |   |   |                      |    |           |            |        |        |  |
|           |   | <b>MS-2208GP 0,50 / MS-2208GP STD</b>                   |  |   |   |                      |    |           |            |        |        |  |
| <b>24</b> |   |   |  | <b>81</b>                                     |   |                      |    |           |            |        |        |  |
|           |   | EW  | 09.1987 → 09.1987  | B   | 4 | 1595 cm <sup>3</sup> | 2V | 88 kW     | 120 PS     | ⊗9,2:1 | - 77.4 |  |
|           |   | <b>CIVIC</b>  |  |   |   |                      |    |           |            |        |        |  |
|           |   |   | TW-1134A STD   | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A |   |                      |    |           |            |        |        |  |
|           | CB-2205GP 0.25  | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.500 / 1.629 St/B/G |  |   |   |                      |    |           |            |        |        |  |
|           | MS-1134GP 0.25  | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.131 St/B/G |  |   |   |                      |    |           |            |        |        |  |
|           |   | <b>MS-1134GP 0,50 / MS-1134GP STD</b>                   |  |   |   |                      |    |           |            |        |        |  |
| <b>25</b> |   |   |  | <b>82.7</b>                                   |   |                      |    |           |            |        |        |  |
|           |   | A20A2   | 11.1985 → 09.1989  | B   | 4 | 1955 cm <sup>3</sup> | 3V | 78-101 kW | 106-137 PS | ⊗9,1   | - 91   |  |
|           |   | A20A4   | 11.1985 → 12.1987  | B   | 4 | 1955 cm <sup>3</sup> | 3V | 85-90 kW  | 116-122 PS | ⊗9,4   | - 91   |  |
|           |   | A20A  | 05.1987 → 09.1989  | B   | 4 | 1955 cm <sup>3</sup> | 3V | 75-76 kW  | 101-103 PS | ⊗9,1:1 | - 91   |  |
|           | <b>ACCORD III (CA), ACCORD III Aerodeck (CA), PRELUDE II (AB), VIGOR</b>  |   |  |   |   |                      |    |           |            |        |        |  |
|           | TW-1134A STD  | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A           |  |   |   |                      |    |           |            |        |        |  |
|           | CB-2200GP 0.25  | [Set] PL 0,25 Ø 44.750 / 48.000 / 19.500 / 1.629 St/B/G |  |   |   |                      |    |           |            |        |        |  |
|           | MS-2200GP 0.25  | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.129 St/B/G |  |   |   |                      |    |           |            |        |        |  |
|           |   | <b>MS-2200GP 0,50 / MS-2200GP STD</b>                   |  |   |   |                      |    |           |            |        |        |  |

|  |   | Cyl. |  | mm   | cm <sup>3</sup> |  | Comp. Ratio | ε      | kW | PS | Pos |
|---|---|------|---|------|-----------------|---|-------------|--------|----|----|-----|
|   |   |      |   |      |                 |   |             |        |    |    |     |
| 4G63  | B | 4    | 85 x 88   | 1997 | 2               | 8,6   | 61-74       | 83-101 | 4  |    |     |
| G13B  | B | 4    | 71 x 82   | 1299 | 2               | 9,7   | 50-55       | 68-75  | 1  |    |     |
| G15B  | B | 4    | 75,5 x 82   | 1468 | 2               | 9,4   | 53-63       | 72-86  | 2  |    |     |
| G4DJ  | B | 4    | 75,5 x 82   | 1468 | 2               | 9,4   | 51-63       | 69-86  | 3  |    |     |

**H**



|                             |                   |      |   | Pos |  |  |  |  | Pos |
|-----------------------------|-------------------|------|---|-----|--|--|--|--|-----|
|                             |                   |      |   |     |  |  |  |  |     |
| <b>PONY (X-1)</b>           |                   |      |   |     |  |  |  |  |     |
| 1.3                         | 10.1985 → 09.1989 | G13B | B | 1   |  |  |  |  |     |
| 1.5                         | 09.1985 → 12.1986 | G4DJ | B | 3   |  |  |  |  |     |
| 1.5                         | 09.1985 → 12.1989 | G4DJ | B | 3   |  |  |  |  |     |
| 1.5 (X-1)                   | 10.1985 → 09.1989 | G15B | B | 2   |  |  |  |  |     |
| 1.5 (X-1)                   | 10.1985 → 09.1989 | G4DJ | B | 3   |  |  |  |  |     |
| <b>PONY Saloon (X-1)</b>    |                   |      |   |     |  |  |  |  |     |
| 1.3                         | 10.1985 → 09.1989 | G13B | B | 1   |  |  |  |  |     |
| 1.5                         | 10.1985 → 09.1989 | G15B | B | 2   |  |  |  |  |     |
| 1.5                         | 10.1985 → 09.1989 | G4DJ | B | 3   |  |  |  |  |     |
| 1.5                         | 10.1985 → 09.1989 | G4DJ | B | 3   |  |  |  |  |     |
| <b>STELLAR (F31_, SF2_)</b> |                   |      |   |     |  |  |  |  |     |
| 2.0                         | 09.1986 → 12.1987 | 4G63 | B | 4   |  |  |  |  |     |
| 2.0 GSL                     | 05.1984 → 08.1986 | 4G63 | B | 4   |  |  |  |  |     |
| 2.0 GSL                     | 09.1986 → 12.1989 | 4G63 | B | 4   |  |  |  |  |     |
| 2.0 GSL                     | 09.1986 → 12.1989 | 4G63 | B | 4   |  |  |  |  |     |

H

| 1 |                               | 71   |   |
|---|-------------------------------|--|---|
|   | G13B                          | 10.1985 → 09.1989  | B 4 1299 cm <sup>3</sup> 2V 50-55 kW 68-75 PS 9,7 - 82  |
|   | PONY (X-1), PONY Saloon (X-1) |  |   |
|   | CB-1169A 0.25                 | [Set] PL 0,25 Ø 41.750 / 45.000 / 17.630 / 1.618 St/A<br>CB-1169A 0,50 / CB-1169A 0,75 / CB-1169A STD, →07.1988  |   |
|   | CB-1825A 0.25                 | [Set] PL 0,25 Ø 41.750 / 45.000 / 15.630 / 1.618 St/A<br>CB-1825A 0,50 / CB-1825A STD, 08.1988→  |   |
|   | MS-1818A 0.25                 | [Set] HL 0,25 Ø 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 Ø 47.750 / 52.000 / 24.100 / 2.115 St/A<br>MS-1818A STD                                 |   |
|   | S3143                         | EX; 30 x 6.5 x 101 x A - - 45° - 1 -   | 81-75001 EX; 12.13/ x 6.62 x 49.5 G1                    |
|   | V3142                         | IN; 35 x 6.5 x 101.9 x S - - 45° - 1 - III   | 81-75000 IN; 12.13/ x 6.62 x 44 G1                      |
| 2 |                               | 75.5   |   |
|   | G15B                          | 10.1985 → 09.1989  | B 4 1468 cm <sup>3</sup> 2V 53-63 kW 72-86 PS 9,4 - 82  |
|   | PONY (X-1), PONY Saloon (X-1) |  |   |
|   | CB-1169A 0.25                 | [Set] PL 0,25 Ø 41.750 / 45.000 / 17.630 / 1.618 St/A<br>CB-1169A 0,50 / CB-1169A 0,75 / CB-1169A STD  |   |
|   | CB-1825A 0.25                 | [Set] PL 0,25 Ø 41.750 / 45.000 / 15.630 / 1.618 St/A<br>CB-1825A 0,50 / CB-1825A STD, 08.1988→  |   |
|   | MS-1818A 0.25                 | [Set] HL 0,25 Ø 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 Ø 47.750 / 52.000 / 24.100 / 2.115 St/A<br>MS-1818A STD                                 |   |
|   | S3143                         | EX; 30 x 6.5 x 101 x A - - 45° - 1 -   | 81-75001 EX; 12.13/ x 6.62 x 49.5 G1                    |
|   | V3142                         | IN; 35 x 6.5 x 101.9 x S - - 45° - 1 - III   | 81-75000 IN; 12.13/ x 6.62 x 44 G1                      |
|   | 50 005 095                    | mechanical; metal  |   |
| 3 |                               | 75.5   |   |
|   | G4DJ                          | 09.1985 → 12.1989  | B 4 1468 cm <sup>3</sup> 2V 51-63 kW 69-86 PS 9,4 - 82  |
|   | PONY (X-1), PONY Saloon (X-1) |  |   |
|   | S3143                         | EX; 30 x 6.5 x 101 x A - - 45° - 1 -   | 81-75001 EX; 12.13/ x 6.62 x 49.5 G1                    |
|   | V3142                         | IN; 35 x 6.5 x 101.9 x S - - 45° - 1 - III   | 81-75000 IN; 12.13/ x 6.62 x 44 G1                      |
|   | 50 005 095                    | mechanical; metal  |   |
|   | 7.21440.51.0                  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |
| 4 |                               | 85   |   |
|   | 4G63                          | 05.1984 → 12.1989  | B 4 1997 cm <sup>3</sup> 2V 61-74 kW 83-101 PS 8,6 - 88 |
|   | STELLAR (F31_, SF2_)          |  |   |
|   | 80 00481 1 0 000              | Ø85; STD; set: 1; [R G6 CR 2] [M 2] [SLF CR 4]   |   |
|   | BB-1811A STD                  | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.                                  |   |
|   | CB-1085A 0.25                 | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00                                      |   |
|   | MS-1821A 0.25                 | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD |   |
|   | S3438                         | EX; 30.5 x 6.6 x 109.7 x A/S - Ni - 45° - 1 - III  | 81-75000 IN; 12.13/ x 6.62 x 44 G1                      |
|   | V3439                         | IN; 34 x 6.6 x 109.7 x S - Ni - 45° - 1 - III  |   |
|   | 50 007 599                    | hydraulic; Outer Ø: 13; length: 25.5   |   |

H

|        | Cyl.   |   | mm        | cm <sup>3</sup> |   | Comp. Ratio | €       | kW      | PS | Pos |
|--------|--------|---|-----------|-----------------|---|-------------|---------|---------|----|-----|
|        |        |   |           |                 |   |             |         |         |    | Pos |
| 4EC1   | D      | 4 | 76 x 82   | 1488            | 2 | 23          | 37      | 50      | 1  |     |
| 4EC1T  | D (A)  | 4 | 76 x 82   | 1488            | 2 | 22,5        | 49-54   | 67-73   | 2  |     |
| 4FA1   | D      | 4 | 76 x 82   | 1487            | 2 |             |         |         | 3  |     |
| 4FB1   | D      | 4 | 84 x 82   | 1817            | 2 | 21          | 38-45   | 52-61   | 7  |     |
| 4FB1T  | D (A)  | 4 | 84 x 82   | 1817            | 2 | 22:1        | 54      | 73      | 7  |     |
| 4FC1   | D      | 4 | 84 x 90   | 1995            | 2 | 21          | 49-54   | 66-73   | 7  |     |
| 4FC1T  | D (A)  | 4 | 84 x 90   | 1995            | 2 | 21:1        | 51-62   | 69-84   | 7  |     |
| 4FD1   | D      | 4 | 88 x 90   | 2189            | 2 | 21          | 45-54   | 61-73   | 12 |     |
| 4JA1   | D      | 4 | 93 x 92   | 2499            | 2 | 18,5        | 50-94   | 68-128  | 17 |     |
| 4XE1   | B      | 4 | 80 x 79   | 1588            | 4 | 10          | 84-99   | 114-135 | 4  |     |
| 4ZA1   | B      | 4 | 82 x 75   | 1584            | 2 | 8,3:1       | 56-59   | 76-80   | 5  |     |
| 4ZB1   | B      | 4 | 84 x 82   | 1817            | 2 | 9           | 56-81   | 76-110  | 8  |     |
| 4ZC1   | B      | 4 | 88 x 82   | 1994            | 2 | 8,8         | 52-81   | 71-110  | 13 |     |
| 4ZC1-T | B (LA) | 4 | 88 x 82   | 1994            | 2 | 8,2         | 104-110 | 141-150 | 13 |     |
| 4ZD1   | B      | 4 | 89,3 x 90 | 2254            | 2 | 8,3         | 64-82   | 87-112  | 15 |     |
| 4ZE1   | B      | 4 | 92,6 x 95 | 2559            | 2 | 8,3         | 66-90   | 90-122  | 16 |     |
| 6BB1   | D      | 6 | 102 x 100 | 4903            | 2 | 17,5:1      |         |         | 18 |     |
| C223   | D      | 4 | 88 x 92   | 2238            | 2 | 21          | 39-54   | 53-73   | 14 |     |
| C223-T | D (A)  | 4 | 88 x 92   | 2238            | 2 | 21          | 45-60   | 61-82   | 14 |     |
| G161   | B      | 4 | 82 x 75   | 1584            | 2 | 8,3         | 59      | 80      | 6  |     |
| G180   | B      | 4 | 84 x 82   | 1817            | 2 | 8,8         | 74-81   | 100-110 | 9  |     |
| G200W  | B      | 4 | 87 x 82   | 1949            | 2 | 8,8         | 75-99   | 102-135 | 10 |     |
| G200Z  | B      | 4 | 87 x 82   | 1949            | 2 | 8,8         | 58-67   | 79-91   | 11 |     |



|          |   |   |     |   |                      |    |          |            |  |       |   |    |
|----------|---|---|-----|---|----------------------|----|----------|------------|--|-------|---|----|
| <b>1</b> |   | <b>76</b>   |     |   |                      |    |          |            |  |       |   |    |
|          | <b>4EC1</b>   | 09.1980 → 12.1990   | D   | 4 | 1488 cm <sup>3</sup> | 2V | 37 kW    | 50 PS      |  | 23    | - | 82 |
|          | <b>GEMINI (JT), GEMINI Saloon, GEMINI Saloon (JT)</b> |   |     |   |                      |    |          |            |  |       |   |    |
|          | <b>89 849 190</b>                                     | T - Dry cylinder liner; semi; A=80 L=138  |     |   |                      |    |          |            |  |       |   |    |
|          | <b>TW-1625A STD</b>                                   | [Pair] AS STD Ø 59.000 / 69.950 // 2.210 St/A   |     |   |                      |    |          |            |  |       |   |    |
|          | <b>CB-1624A 0.25</b>                                  | [Set] PL 0,25 Ø 45.695 / 48.982 / 16.830 / 1.631 St/A<br><b>CB-1624A 0,50 / CB-1624A STD</b>                        |     |   |                      |    |          |            |  |       |   |    |
|          | <b>MS-1624GP 0.25</b>                                 | [Set] HL 0,25 Ø 47.688 / 51.976 / 15.530 / 2.131 St/B/G<br><b>MS-1624GP 0,50 / MS-1624GP STD</b>                    |     |   |                      |    |          |            |  |       |   |    |
|          | <b>PB-1624J STD</b>                                   | [Set] PL-B STD Ø 22.000 / 25.000 / 23.750 / 1.540 St/B  |     |   |                      |    |          |            |  |       |   |    |
|          | <b>81-4214</b>  | IN/EX; 11.54/ x 7 x 43 G1   |     |   |                      |    |          |            |  |       |   |    |
| <b>2</b> |   | <b>76</b>   |     |   |                      |    |          |            |  |       |   |    |
|          | <b>4EC1T</b>  | 02.1988 → 12.1990   | D A | 4 | 1488 cm <sup>3</sup> | 2V | 49-54 kW | 67-73 PS   |  | 22,5  | - | 82 |
|          | <b>GEMINI (JT), GEMINI Saloon (JT)</b>                |   |     |   |                      |    |          |            |  |       |   |    |
|          | <b>89 849 190</b>                                     | T - Dry cylinder liner; semi; A=80 L=138  |     |   |                      |    |          |            |  |       |   |    |
|          | <b>TW-1625A STD</b>                                   | [Pair] AS STD Ø 59.000 / 69.950 // 2.210 St/A   |     |   |                      |    |          |            |  |       |   |    |
|          | <b>CB-1624A 0.25</b>                                  | [Set] PL 0,25 Ø 45.695 / 48.982 / 16.830 / 1.631 St/A<br><b>CB-1624A 0,50 / CB-1624A STD</b>                        |     |   |                      |    |          |            |  |       |   |    |
|          | <b>MS-1625GP 0.25</b>                                 | [Set] HL 0,25 Ø 51.688 / 55.976 / 15.530 / 2.131 St/B/G<br><b>MS-1625GP 0,50 / MS-1625GP 0,75 / MS-1625GP STD</b>   |     |   |                      |    |          |            |  |       |   |    |
|          | <b>81-4214</b>  | IN/EX; 11.54/ x 7 x 43 G1   |     |   |                      |    |          |            |  |       |   |    |
| <b>3</b> |   | <b>76</b>   |     |   |                      |    |          |            |  |       |   |    |
|          | <b>4FA1</b>   | 01.1981 → 1989  | D   | 4 | 1487 cm <sup>3</sup> | 2V |          |            |  |       |   | 82 |
|          | <b>FARGO</b>  |   |     |   |                      |    |          |            |  |       |   |    |
|          | <b>TW-1616A STD</b>                                   | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A   |     |   |                      |    |          |            |  |       |   |    |
|          | <b>CB-1616GP 0.25</b>                                 | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.630 St/B/G<br><b>CB-1616GP STD</b>                                     |     |   |                      |    |          |            |  |       |   |    |
|          | <b>MS-1616GP 0.25</b>                                 | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G<br><b>MS-1616GP 0,50 / MS-1616GP STD, HL 3 lower plain.</b> |     |   |                      |    |          |            |  |       |   |    |
|          | <b>PB-1166J STD</b>                                   | [Set] PL-B STD Ø 25.000 / 28.000 / 26.750 / 1.530 St/B  |     |   |                      |    |          |            |  |       |   |    |
| <b>4</b> |   | <b>80</b>   |     |   |                      |    |          |            |  |       |   |    |
|          | <b>4XE1</b>   | 03.1988 → 12.1990   | B   | 4 | 1588 cm <sup>3</sup> | 4V | 84-99 kW | 114-135 PS |  | 10    | - | 79 |
|          | <b>GEMINI (JT)</b>                                    |   |     |   |                      |    |          |            |  |       |   |    |
|          | <b>TW-1626A STD</b>                                   | [Pair] AS STD Ø 55.000 / 73.700 // 2.210 St/A, 02.1990 →  |     |   |                      |    |          |            |  |       |   |    |
| <b>5</b> |   | <b>82</b>   |     |   |                      |    |          |            |  |       |   |    |
|          | <b>4ZA1</b>   | 01.1981 → 11.1985   | B   | 4 | 1584 cm <sup>3</sup> | 2V | 56-59 kW | 76-80 PS   |  | 8,3:1 | - | 75 |
|          | <b>FARGO</b>  |   |     |   |                      |    |          |            |  |       |   |    |
|          | <b>TW-1616A STD</b>                                   | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A   |     |   |                      |    |          |            |  |       |   |    |
|          | <b>CB-1620GP 0.25</b>                                 | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.635 St/B/G<br><b>CB-1620GP 0,50 / CB-1620GP STD</b>                    |     |   |                      |    |          |            |  |       |   |    |
|          | <b>MS-1620GP 0.25</b>                                 | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G<br><b>MS-1620GP STD</b>                                     |     |   |                      |    |          |            |  |       |   |    |
| <b>6</b> |   | <b>82</b>   |     |   |                      |    |          |            |  |       |   |    |
|          | <b>G161</b>   | 01.1966 → 05.1986   | B   | 4 | 1584 cm <sup>3</sup> | 2V | 59 kW    | 80 PS      |  | 8,3   | - | 75 |
|          | <b>GEMINI (JT), KB</b>                                |   |     |   |                      |    |          |            |  |       |   |    |
|          | <b>TW-1030GP STD</b>                                  | [Pair] AS STD Ø 63.000 / 80.200 // 2.360 St/B/G   |     |   |                      |    |          |            |  |       |   |    |
|          | <b>CB-1032GP STD</b>                                  | [Set] PL STD Ø 48.940 / 51.985 / 22.130 / 1.513 St/B/G  |     |   |                      |    |          |            |  |       |   |    |

|           |   |  |      |   |                      |    |            |            |       |   |    |  |
|-----------|---|--|------|---|----------------------|----|------------|------------|-------|---|----|--|
| <b>7</b>  |   | <b>84</b>  |      |   |                      |    |            |            |       |   |    |  |
|           | 4FB1  | 01.1979 → 1986   | D    | 4 | 1817 cm <sup>3</sup> | 2V | 38-45 kW   | 52-61 PS   | ⊗21   | - | 82 |  |
|           | 4FB1T   | 01.1982 → 05.1986  | D A  | 4 | 1817 cm <sup>3</sup> | 2V | 54 kW      | 73 PS      | ⊗22:1 | - | 82 |  |
|           | 4FC1  | 03.1983 → 12.1990  | D    | 4 | 1995 cm <sup>3</sup> | 2V | 49-54 kW   | 66-73 PS   | ⊗21   | - | 90 |  |
|           | 4FC1T   | 10.1987 → 06.1989  | D A  | 4 | 1995 cm <sup>3</sup> | 2V | 51-62 kW   | 69-84 PS   | ⊗21:1 | - | 90 |  |
|           | ASKA I, FARGO, FLORIAN, GEMINI (JT), GEMINI Saloon, I-MARK Coupe, W-SERIES      |  |      |   |                      |    |            |            |       |   |    |  |
|           | TW-1616A STD  | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A  |      |   |                      |    |            |            |       |   |    |  |
|           | CB-1616GP 0.25  | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.630 St/B/G<br>CB-1616GP STD   |      |   |                      |    |            |            |       |   |    |  |
|           | MS-1616GP 0.25  | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G<br>MS-1616GP 0,50 / MS-1616GP STD, HL 3 lower plain.             |      |   |                      |    |            |            |       |   |    |  |
|           | PB-1166J STD  | [Set] PL-B STD Ø 25.000 / 28.000 / 26.750 / 1.530 St/B   |      |   |                      |    |            |            |       |   |    |  |
| <b>8</b>  |   | <b>84</b>  |      |   |                      |    |            |            |       |   |    |  |
|           | 4ZB1  | 08.1979 → 06.1990  | B    | 4 | 1817 cm <sup>3</sup> | 2V | 56-81 kW   | 76-110 PS  | ⊗9    | - | 82 |  |
|           | ASKA I, GEMINI (JT), PICKUP, W-SERIES   |  |      |   |                      |    |            |            |       |   |    |  |
|           | TW-1616A STD  | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A  |      |   |                      |    |            |            |       |   |    |  |
|           | CB-1620GP 0.25  | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.635 St/B/G<br>CB-1620GP 0,50 / CB-1620GP STD                                |      |   |                      |    |            |            |       |   |    |  |
|           | MS-1620GP 0.25  | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G<br>MS-1620GP STD   |      |   |                      |    |            |            |       |   |    |  |
| <b>9</b>  |   | <b>84</b>  |      |   |                      |    |            |            |       |   |    |  |
|           | G180  | 06.1971 → 02.1976  | B    | 4 | 1817 cm <sup>3</sup> | 2V | 74-81 kW   | 100-110 PS | ⊗8,8  | - | 82 |  |
|           | 117   |  |      |   |                      |    |            |            |       |   |    |  |
|           | TW-1030GP STD   | [Pair] AS STD Ø 63.000 / 80.200 // 2.360 St/B/G  |      |   |                      |    |            |            |       |   |    |  |
|           | CB-1032GP STD   | [Set] PL STD Ø 48.940 / 51.985 / 22.130 / 1.513 St/B/G   |      |   |                      |    |            |            |       |   |    |  |
| <b>10</b> |   | <b>87</b>  |      |   |                      |    |            |            |       |   |    |  |
|           | G200W   | 06.1981 → 02.1989  | B    | 4 | 1949 cm <sup>3</sup> | 2V | 75-99 kW   | 102-135 PS | ⊗8,8  | - | 82 |  |
|           | PIAZZA (JR_)  |  |      |   |                      |    |            |            |       |   |    |  |
|           | TW-1030GP STD   | [Pair] AS STD Ø 63.000 / 80.200 // 2.360 St/B/G  |      |   |                      |    |            |            |       |   |    |  |
|           | CB-1032GP STD   | [Set] PL STD Ø 48.940 / 51.985 / 22.130 / 1.513 St/B/G   |      |   |                      |    |            |            |       |   |    |  |
| <b>11</b> |   | <b>87</b>  |      |   |                      |    |            |            |       |   |    |  |
|           | G200Z   | 08.1982 → 12.1988  | B    | 4 | 1949 cm <sup>3</sup> | 2V | 58-67 kW   | 79-91 PS   | ⊗8,8  | - | 82 |  |
|           | BIGHORN, CAMPO (KB), IMPULSE, KB, PICKUP, TROOPER I Open Off-Road Vehicle (UBS) |  |      |   |                      |    |            |            |       |   |    |  |
|           | TW-1030GP STD   | [Pair] AS STD Ø 63.000 / 80.200 // 2.360 St/B/G, 2.0 (KB28), 2.0 4WD (KB48): →03.1988                                    |      |   |                      |    |            |            |       |   |    |  |
|           | TW-1616A STD  | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A, 04.1988→  |      |   |                      |    |            |            |       |   |    |  |
|           | CB-1032GP STD   | [Set] PL STD Ø 48.940 / 51.985 / 22.130 / 1.513 St/B/G, 2.0, 2.0 (KB28), 2.0 4WD (KB48), 2.0 4x4, 2.0 4WD, 2.0: →05.1986 |      |   |                      |    |            |            |       |   |    |  |
|           | CB-1620GP 0.25  | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.635 St/B/G<br>CB-1620GP 0,50 / CB-1620GP STD, 04.1988→                      |      |   |                      |    |            |            |       |   |    |  |
|           | MS-1620GP 0.25  | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G<br>MS-1620GP STD, 04.1988→                                       |      |   |                      |    |            |            |       |   |    |  |
| <b>12</b> |   | <b>88</b>  |      |   |                      |    |            |            |       |   |    |  |
|           | 4FD1  | 01.1982 → 1988   | D    | 4 | 2189 cm <sup>3</sup> | 2V | 45-54 kW   | 61-73 PS   | ⊗21   | - | 90 |  |
|           | W-SERIES  |  |      |   |                      |    |            |            |       |   |    |  |
|           | TW-1616A STD  | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A  |      |   |                      |    |            |            |       |   |    |  |
|           | CB-1616GP 0.25  | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.630 St/B/G<br>CB-1616GP STD   |      |   |                      |    |            |            |       |   |    |  |
|           | MS-1616GP 0.25  | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G<br>MS-1616GP 0,50 / MS-1616GP STD, HL 3 lower plain.             |      |   |                      |    |            |            |       |   |    |  |
| <b>13</b> |   | <b>88</b>  |      |   |                      |    |            |            |       |   |    |  |
|           | 4ZC1  | 01.1983 → 05.1990  | B    | 4 | 1994 cm <sup>3</sup> | 2V | 52-81 kW   | 71-110 PS  | ⊗8,8  | - | 82 |  |
|           | 4ZC1-T  | 03.1983 → 12.1990  | B LA | 4 | 1994 cm <sup>3</sup> | 2V | 104-110 kW | 141-150 PS | ⊗8,2  | - | 82 |  |
|           | ASKA I, BIGHORN, CAMPO (KB), FLORIAN, IMPULSE, KB, PIAZZA (JR_)                 |  |      |   |                      |    |            |            |       |   |    |  |
|           | TW-1616A STD  | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A  |      |   |                      |    |            |            |       |   |    |  |
|           | CB-1620GP 0.25  | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.635 St/B/G<br>CB-1620GP 0,50 / CB-1620GP STD                                |      |   |                      |    |            |            |       |   |    |  |
|           | MS-1620GP 0.25  | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G<br>MS-1620GP STD   |      |   |                      |    |            |            |       |   |    |  |

|           |  |                   |     |   |                      |    |          |          |     |      |
|-----------|--|-------------------|-----|---|----------------------|----|----------|----------|-----|------|
| <b>14</b> |  | <b>88</b>         |     |   |                      |    |          |          |     |      |
|           | C223   | 06.1979 → 12.1990 | D   | 4 | 2238 cm <sup>3</sup> | 2V | 39-54 kW | 53-73 PS | ⊗21 | - 92 |
|           | C223-T   | 08.1980 → 08.1988 | D A | 4 | 2238 cm <sup>3</sup> | 2V | 45-60 kW | 61-82 PS | ⊗21 | - 92 |
|           | 117, BIGHORN, CAMPO (KB), FASTAR, KB, PICKUP, TROOPER I (UBS), TROOPER I Open Off-Road Vehicle (UBS) |                   |     |   |                      |    |          |          |     |      |

|  |                |   |
|--|----------------|---|
|  | TW-1622A 0.25  | [Pair] AS 0,25 Ø 73.050 / 86.950 // 2.605 St/A<br><b>TW-1622A STD</b>   |
|  | CB-1070A 0.25  | [Set] PL 0,25 Ø 52.680 / 55.985 / 21.530 / 1.633 St/A<br><b>CB-1070A 0,50 / CB-1070A 0,75 / CB-1070A STD / CB-1070A 1,00</b>  |
|  | MS-1605GP 0.25 | [Set] HL 0,25 Ø 59.682 / 63.975 / 23.130 / 2.142 St/B/G; HL 0,25 Ø 59.682 / 63.975 / 27.630 / 2.142 St/B/G; HL 0,25 Ø 59.682 / 63.975 / 28.830 / 2.142 St/B/G<br><b>MS-1605GP STD</b> |
|  | PB-1605J STD   | [Set] PL-B STD Ø 27.000 / 30.000 / 30.000 / 1.530 St/B  |
|  | SH-1605A STD   | [Set] NW-L STD Ø 47.975 / 52.000 / 22.000 / 2.030 St/A  |
|  | 81-36000       | IN/EX; 14.03/ x 8 x 50 G1   |

|           |  |                   |   |   |                      |    |          |           |      |      |
|-----------|--|-------------------|---|---|----------------------|----|----------|-----------|------|------|
| <b>15</b> |  | <b>89.3</b>       |   |   |                      |    |          |           |      |      |
|           | 4ZD1   | 08.1985 → 12.1990 | B | 4 | 2254 cm <sup>3</sup> | 2V | 64-82 kW | 87-112 PS | ⊗8,3 | - 90 |
|           | CAMPO (KB), IMPULSE, KB, PICKUP, TROOPER I (UBS) |                   |   |   |                      |    |          |           |      |      |

|  |                |  |
|--|----------------|--|
|  | TW-1616A STD   | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A  |
|  | CB-1620GP 0.25 | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.635 St/B/G<br><b>CB-1620GP 0,50 / CB-1620GP STD</b> |
|  | MS-1620GP 0.25 | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G<br><b>MS-1620GP STD</b>                  |

|           |        |                   |   |   |                      |    |          |           |      |      |
|-----------|--------|-------------------|---|---|----------------------|----|----------|-----------|------|------|
| <b>16</b> |        | <b>92.6</b>       |   |   |                      |    |          |           |      |      |
|           | 4ZE1   | 10.1987 → 08.1990 | B | 4 | 2559 cm <sup>3</sup> | 2V | 66-90 kW | 90-122 PS | ⊗8,3 | - 95 |
|           | PICKUP |                   |   |   |                      |    |          |           |      |      |

|  |               |  |
|--|---------------|--|
|  | TW-1616A STD  | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A          |
|  | CB-1627A STD  | [Set] PL STD Ø 48.940 / 51.985 / 22.130 / 1.510 St/A   |
|  | MS-1627GP STD | [Set] HL STD Ø 55.932 / 59.980 / 21.860 / 2.008 St/B/G |




|           |                |                   |   |   |                      |    |          |           |       |      |
|-----------|----------------|-------------------|---|---|----------------------|----|----------|-----------|-------|------|
| <b>17</b> |                | <b>93</b>         |   |   |                      |    |          |           |       |      |
|           | 4JA1           | 01.1983 → 12.1990 | D | 4 | 2499 cm <sup>3</sup> | 2V | 50-94 kW | 68-128 PS | ⊗18,5 | - 92 |
|           | CAMPO (KB), KB |                   |   |   |                      |    |          |           |       |      |

|  |               |  |
|--|---------------|--|
|  | TW-1622A 0.25 | [Pair] AS 0,25 Ø 73.050 / 86.950 // 2.605 St/A<br><b>TW-1622A STD</b>  |
|  | CB-1622A 0.25 | [Set] PL 0,25 Ø 52.680 / 56.000 / 25.830 / 1.638 St/A<br><b>CB-1622A 0,50 / CB-1622A 0,75 / CB-1622A STD / CB-1622A 1,00</b> |
|  | MS-1622A 0.25 | [Set] HL 0,25 Ø 59.682 / 64.000 / 23.030 / 2.129 St/A<br><b>MS-1622A 0,50 / MS-1622A STD</b>                                 |
|  | PB-1622J STD  | [Set] PL-B STD Ø 31.000 / 34.000 / 33.000 / 1.530 St/B   |
|  | SH-1622A STD  | [Set] NW-L STD Ø 49.975 / 54.000 / 22.000 / 2.003 St/A; NW-L STD Ø 49.975 / 54.000 / 25.000 / 2.003 St/A                     |
|  | 50 006 366    | CAM  |

|           |       |                   |   |   |                      |    |  |  |         |       |
|-----------|-------|-------------------|---|---|----------------------|----|--|--|---------|-------|
| <b>18</b> |       | <b>102</b>        |   |   |                      |    |  |  |         |       |
|           | 6BB1  | 01.1972 → 04.1980 | D | 6 | 4903 cm <sup>3</sup> | 2V |  |  | ⊗17,5:1 | - 100 |
|           | TRUCK |                   |   |   |                      |    |  |  |         |       |

|  |               |   |
|--|---------------|---|
|  | TW-1155GP STD | [Pair] AS STD Ø 88.250 / 101.000 // 2.500 St/B/G, 06.1976 → |
|  | CB-1612GP STD | [Set] PL STD Ø 63.944 / 68.000 / 29.930 / 2.013 St/B/G      |
|  | PB-1155J STD  | [Set] PL-B STD Ø 35.000 / 38.000 / 38.000 / 1.530 St/B      |






|  |   |    | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos |
|---|---|----|------|--|-----------------|---|------------------|---------|---------|-----|
| 3.8 L (164 kW)  | B | 6  | 6    | 87 x 106   | 3781            | 2   | 8:1              | 164     | 223     | 2   |
| 3.8 L (198 kW)  | B | 6  | 6    | 87 x 106   | 3781            | 2   | 9:1              | 198     | 269     | 2   |
| 4.2 L (190 kW)  | B | 6  | 6    | 92,07 x 106  | 4235            | 2   | 8:1              | 190     | 259     | 6   |
| 4.2 L (198 kW)  | B | 6  | 6    | 92,07 x 106  | 4235            | 2   | 9:1              | 198     | 269     | 6   |
| 9EPCNA  | B | 6  | 6    | 91 x 102   | 3980            | 4   | 9,5:1            | 163-187 | 222-254 | 4   |
| AJ 6 (3.6, 156KW)   | B | 6  | 6    | 91 x 92  | 3590            | 4   | 9,6:1            | 156     | 212     | 5   |
| V 12 (82-90)  | B | 12 | 12   | 90 x 70  | 5343            | 2   | 12,5:1           | 217-220 | 295-300 | 3   |
| XK 3.4 (82-86)  | B | 6  | 6    | 83 x 106   | 3442            | 2   | 8,4:1            | 119     | 162     | 1   |

J






|                        |                   |                   | Pos |   |  |  | Pos |
|------------------------|-------------------|-------------------|-----|---|--|--|-----|
|                        |                   |                   |     |   |  |  |     |
| 420                    |                   |                   |     |   |  |  |     |
| 420                    | 01.1965 → 1971    | 4.2 L (190 kW)    | B   | 6 |  |  |     |
| 420                    | 01.1965 → 1971    | 4.2 L (198 kW)    | B   | 6 |  |  |     |
| D-TYPE Saloon          |                   |                   |     |   |  |  |     |
| 3.4                    | 09.1953 → 12.1956 | XK 3.4 (82-86)    | B   | 1 |  |  |     |
| Mk I                   |                   |                   |     |   |  |  |     |
| IX 3.8                 | 01.1959 → 1968    | 3.8 L (198 kW)    | B   | 2 |  |  |     |
| X 3.8                  | 01.1959 → 1968    | 3.8 L (198 kW)    | B   | 2 |  |  |     |
| Mk II                  |                   |                   |     |   |  |  |     |
| 10 3.8                 | 01.1961 → 1965    | 3.8 L (164 kW)    | B   | 2 |  |  |     |
| XJ                     |                   |                   |     |   |  |  |     |
| 6 3.4                  | 05.1975 → 10.1986 | XK 3.4 (82-86)    | B   | 1 |  |  |     |
| XJ (XJ40, XJ81)        |                   |                   |     |   |  |  |     |
| 6 3.6                  | 10.1986 → 12.1988 | AJ 6 (3.6, 156KW) | B   | 5 |  |  |     |
| XJ 6                   |                   |                   |     |   |  |  |     |
| 4.2                    | 01.1975 → 12.1979 | 4.2 L (190 kW)    | B   | 6 |  |  |     |
| 4.2                    | 01.1975 → 12.1979 | 4.2 L (198 kW)    | B   | 6 |  |  |     |
| XJ Coupe               |                   |                   |     |   |  |  |     |
| 3.6                    | 08.1987 → 12.1988 | AJ 6 (3.6, 156KW) | B   | 5 |  |  |     |
| 4.0                    | 10.1986 → 12.1989 | 9EPCNA            | B   | 4 |  |  |     |
| 5.3 H.E.               | 07.1981 → 12.1987 | V 12 (82-90)      | B   | 3 |  |  |     |
| XJSC Convertible (X27) |                   |                   |     |   |  |  |     |
| 5.3 H.E.               | 09.1985 → 12.1990 | V 12 (82-90)      | B   | 3 |  |  |     |

J

|          |                                  |   |   |    |                      |    |            |            |         |   |     |
|----------|----------------------------------|---|---|----|----------------------|----|------------|------------|---------|---|-----|
| <b>1</b> | <b>83</b>                        |   |   |    |                      |    |            |            |         |   |     |
|          | XK 3.4 (82-86)                   | 09.1953 → 10.1986                           | B | 6  | 3442 cm <sup>3</sup> | 2V | 119 kW     | 162 PS     | ⊗8,4:1  | - | 106 |
|          | D-TYPE Saloon, XJ                |   |   |    |                      |    |            |            |         |   |     |
|          | 105-35368                        | EX; 41.3 x 7.9 x 103.7 x A - Cr - 45° - 1 - |   |    |                      |    |            |            |         |   |     |
|          | 105-35091                        | IN; 44.5 x 7.9 x 105.5 x S - - 45° - 1 -    |   |    |                      |    |            |            |         |   |     |
| <b>2</b> | <b>87</b>                        |   |   |    |                      |    |            |            |         |   |     |
|          | 3.8 L (164 kW)                   | 01.1961 → 1965                              | B | 6  | 3781 cm <sup>3</sup> | 2V | 164 kW     | 223 PS     | ⊗8:1    | - | 106 |
|          | 3.8 L (198 kW)                   | 01.1959 → 1968                              | B | 6  | 3781 cm <sup>3</sup> | 2V | 198 kW     | 269 PS     | ⊗9:1    | - | 106 |
|          | Mk I, Mk II                      |   |   |    |                      |    |            |            |         |   |     |
|          | 81-87003                         | EX; 12.75/ x 7.95 x 49.5 G1 - CC            |   |    |                      |    |            |            |         |   |     |
|          | 81-87002                         | EX; 12.9/ x 7.95 x 49.5 G1 - CC             |   |    |                      |    |            |            |         |   |     |
|          | 81-87000                         | IN; 12.75/ x 7.95 x 47.3 G1 - CC            |   |    |                      |    |            |            |         |   |     |
|          | 81-87001                         | IN; 12.9/ x 7.95 x 47.3 G1 - CC             |   |    |                      |    |            |            |         |   |     |
| <b>3</b> | <b>90</b>                        |   |   |    |                      |    |            |            |         |   |     |
|          | V 12 (82-90)                     | 07.1981 → 12.1990                           | B | 12 | 5343 cm <sup>3</sup> | 2V | 217-220 kW | 295-300 PS | ⊗12,5:1 | - | 70  |
|          | XJ Coupe, XJSC Convertible (X27) |   |   |    |                      |    |            |            |         |   |     |
|          | 81-87005                         | EX; 12.86/ x 7.92 x 54 G1                   |   |    |                      |    |            |            |         |   |     |
|          | 81-87004                         | IN; 12.86/ x 7.92 x 48.5 G1                 |   |    |                      |    |            |            |         |   |     |
| <b>4</b> | <b>91</b>                        |   |   |    |                      |    |            |            |         |   |     |
|          | 9EPCNA                           | 10.1986 → 12.1989                           | B | 6  | 3980 cm <sup>3</sup> | 4V | 163-187 kW | 222-254 PS | ⊗9,5:1  | - | 102 |
|          | XJ Coupe                         |   |   |    |                      |    |            |            |         |   |     |
|          | 81-87005                         | EX; 12.86/ x 7.92 x 54 G1                   |   |    |                      |    |            |            |         |   |     |
|          | 81-87004                         | IN; 12.86/ x 7.92 x 48.5 G1                 |   |    |                      |    |            |            |         |   |     |
| <b>5</b> | <b>91</b>                        |   |   |    |                      |    |            |            |         |   |     |
|          | AJ 6 (3.6, 156KW)                | 10.1986 → 12.1988                           | B | 6  | 3590 cm <sup>3</sup> | 4V | 156 kW     | 212 PS     | ⊗9,6:1  | - | 92  |
|          | XJ (XJ40, XJ81), XJ Coupe        |   |   |    |                      |    |            |            |         |   |     |
|          | 81-87003                         | EX; 12.75/ x 7.95 x 49.5 G1 - CC            |   |    |                      |    |            |            |         |   |     |
|          | 81-87002                         | EX; 12.9/ x 7.95 x 49.5 G1 - CC             |   |    |                      |    |            |            |         |   |     |
|          | 81-87000                         | IN; 12.75/ x 7.95 x 47.3 G1 - CC            |   |    |                      |    |            |            |         |   |     |
|          | 81-87001                         | IN; 12.9/ x 7.95 x 47.3 G1 - CC             |   |    |                      |    |            |            |         |   |     |
|          | 7.21565.70.0                     | fuel pump; in-line; electrical              |   |    |                      |    |            |            |         |   |     |
| <b>6</b> | <b>92.07</b>                     |   |   |    |                      |    |            |            |         |   |     |
|          | 4.2 L (190 kW)                   | 01.1965 → 12.1979                           | B | 6  | 4235 cm <sup>3</sup> | 2V | 190 kW     | 259 PS     | ⊗8:1    | - | 106 |
|          | 4.2 L (198 kW)                   | 01.1965 → 12.1979                           | B | 6  | 4235 cm <sup>3</sup> | 2V | 198 kW     | 269 PS     | ⊗9:1    | - | 106 |
|          | 420, XJ 6                        |   |   |    |                      |    |            |            |         |   |     |
|          | 81-87003                         | EX; 12.75/ x 7.95 x 49.5 G1 - CC            |   |    |                      |    |            |            |         |   |     |
|          | 81-87002                         | EX; 12.9/ x 7.95 x 49.5 G1 - CC             |   |    |                      |    |            |            |         |   |     |
|          | 81-87000                         | IN; 12.75/ x 7.95 x 47.3 G1 - CC            |   |    |                      |    |            |            |         |   |     |
|          | 81-87001                         | IN; 12.9/ x 7.95 x 47.3 G1 - CC             |   |    |                      |    |            |            |         |   |     |

|  |        | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS    | Pos |
|---|--------|------|--|-----------------|---|------------------|-------|-------|-----|
| J5R-800   | B      | 4    | 88 x 82  | 1995            | 2   | 9,2              | 61-63 | 85-86 | 3   |
| J8S-800   | D      | 4    | 86 x 89  | 2068            | 2   | 21,5             | 44    | 60    | 1   |
| J8S-814   | D (LA) | 4    | 86 x 89  | 2068            | 2   | 21,5             | 63-65 | 86-88 | 2   |

J

|  |  | Pos     |  |  | Pos |
|---|---|---------|--|---|-----|
|  |   |         |  |   |     |
| <b>CJ5 - CJ8</b>  |   |         |  |   |     |
| 2.0   | 01.1983 → 12.1987   | J5R-800 | B  |   | 3   |
| 2.1 D   | 01.1983 → 12.1987   | J8S-800 | D  |   | 1   |
| <b>COMANCHE (M.J)</b>   |   |         |  |   |     |
| 2.1 D   | 10.1986 → 09.1990   | J8S-814 | D  |   | 2   |
| 2.1 D 4x4   | 01.1986 → 09.1990   | J8S-814 | D  |   | 2   |

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|          |                  |                   |   |   |                      |    |       |       |      |      |
|----------|------------------|-------------------|---|---|----------------------|----|-------|-------|------|------|
| <b>1</b> |                  | <b>86</b>         |   |   |                      |    |       |       |      |      |
|          | <b>J8S-800</b>   | 01.1983 → 12.1987 | D | 4 | 2068 cm <sup>3</sup> | 2V | 44 kW | 60 PS | 21,5 | - 89 |
|          | <b>CJ5 - CJ8</b> |                   |   |   |                      |    |       |       |      |      |

|  |                         |  |  |              |  |  |  |  |  |  |
|--|-------------------------|--|--|--------------|--|--|--|--|--|--|
|  | <b>80 00234 1 0 000</b> | Ø86; STD; set: 1; [R G6 MO 2] [M 2] [DSF CR 4]                                   |  |              |  |  |  |  |  |  |
|  | <b>78 860 618</b>       | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608</b> STD          |  |              |  |  |  |  |  |  |
|  | <b>77 103 628</b>       | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot. |  |              |  |  |  |  |  |  |
|  | <b>515319</b>           | IN; 40.3 x 8 x 111.6 x S - - 45° - VS - 1 - III                                  |  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |  |  |  |  |  |

|          |                      |                   |   |    |   |                      |    |          |          |      |      |
|----------|----------------------|-------------------|---|----|---|----------------------|----|----------|----------|------|------|
| <b>2</b> |                      | <b>86</b>         |   |    |   |                      |    |          |          |      |      |
|          | <b>J8S-814</b>       | 01.1986 → 09.1990 | D | LA | 4 | 2068 cm <sup>3</sup> | 2V | 63-65 kW | 86-88 PS | 21,5 | - 89 |
|          | <b>COMANCHE (MJ)</b> |                   |   |    |   |                      |    |          |          |      |      |

|  |                   |   |           |           |        |  |  |  |  |  |
|--|-------------------|---|-----------|-----------|--------|--|--|--|--|--|
|  | <b>90 436 600</b> | Cylinder diameter: 86; KH: 50.99; MT: -4; GL: 93; piston pin: 28x75; number of piston rings: 3                    |           |           |        |  |  |  |  |  |
|  |                   | RTK<br>T15 2.5 MO G6<br>NM 2.5<br>DSF 4 CR<br>→ <b>80 00235 1 0 ...</b><br>cylinder head gasketpiston protrusion: |           |           |        |  |  |  |  |  |
|  |                   | notches thickness   | more than | less than |        |  |  |  |  |  |
|  |                   | 2   | 1,60 mm   |           | + 0,96 |  |  |  |  |  |
|  |                   | 1   | 1,70 mm   | + 0,96    | + 1,04 |  |  |  |  |  |
|  |                   | 3   | 1,80 mm   | + 1,04    | + 1,09 |  |  |  |  |  |

|  |                         |  |  |              |  |  |  |  |  |  |
|--|-------------------------|--|--|--------------|--|--|--|--|--|--|
|  | <b>80 00235 1 0 000</b> | Ø86; STD; set: 1; [T15 G6 MO 2.5] [NM 2.5] [DSF CR 4]                                  |  |              |  |  |  |  |  |  |
|  | <b>90 436 960</b>       | piston: 90436600; cylinder liner: 89309110   |  |              |  |  |  |  |  |  |
|  | <b>89 309 110</b>       | N - Wet cylinder liner; finished; A=93.6 L=166 H=93.05, with recess for connecting rod |  |              |  |  |  |  |  |  |
|  | <b>78 860 618</b>       | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608</b> STD                |  |              |  |  |  |  |  |  |
|  | <b>77 103 628</b>       | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot.       |  |              |  |  |  |  |  |  |
|  | <b>515319</b>           | IN; 40.3 x 8 x 111.6 x S - - 45° - VS - 1 - III  |  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |  |  |  |  |  |

|          |                  |                   |   |   |                      |    |          |          |     |      |
|----------|------------------|-------------------|---|---|----------------------|----|----------|----------|-----|------|
| <b>3</b> |                  | <b>88</b>         |   |   |                      |    |          |          |     |      |
|          | <b>J5R-800</b>   | 01.1983 → 12.1987 | B | 4 | 1995 cm <sup>3</sup> | 2V | 61-63 kW | 85-86 PS | 9,2 | - 82 |
|          | <b>CJ5 - CJ8</b> |                   |   |   |                      |    |          |          |     |      |

|  |                   |   |  |              |  |  |  |  |  |  |
|--|-------------------|---|--|--------------|--|--|--|--|--|--|
|  | <b>78 860 618</b> | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608</b> STD                         |  |              |  |  |  |  |  |  |
|  | <b>77 092 628</b> | [Set] PL 0,50 Ø 51.786 / 56.000 / 18.750 / 2.092 St/A, Upper half with 32° slot., mot. 123 093→ |  |              |  |  |  |  |  |  |
|  | <b>538930</b>     | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |  |  |  |  |  |
|  | <b>536226</b>     | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |  |              |  |  |  |  |  |  |

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|           |   | Cyl. | mm      | cm <sup>3</sup> |   | Comp. Ratio<br>ε | kW    | PS    | Pos |
|-----------|---|------|---------|-----------------|---|------------------|-------|-------|-----|
|           |   |      |         |                 |   |                  |       |       |     |
| BA3 21011 | B | 4    | 76 x 71 | 1294            | 2 | 9,8              | 48    | 65    | 1   |
| BA3 2103  | B | 4    | 76 x 80 | 1452            | 2 | 8,5              | 49-56 | 66-76 | 2   |
| BA3 2105  | B | 4    | 79 x 66 | 1294            | 2 | 8,5              | 48-68 | 65-92 | 4   |
| BA3 2106  | B | 4    | 79 x 80 | 1569            | 2 | 8,5              | 54-58 | 73-79 | 5   |
| VAZ-21011 | B | 4    | 76 x 71 | 1294            | 2 | 9,8              | 48    | 65    | 3   |




L








|                         |                   |           |   | Pos |  |  |  |  | Pos |
|-------------------------|-------------------|-----------|---|-----|--|--|--|--|-----|
|                         |                   |           |   |     |  |  |  |  |     |
| <b>1200-1500 Estate</b> |                   |           |   |     |  |  |  |  |     |
| 1300 (VAZ-21021)        | 01.1981 → 12.1982 | BA3 2105  | B | 4   |  |  |  |  |     |
| 1500 (2102)             | 01.1975 → 06.1985 | BA3 2103  | B | 2   |  |  |  |  |     |
| <b>1200-1600</b>        |                   |           |   |     |  |  |  |  |     |
| 1.5 (2103)              | 03.1972 → 12.1983 | BA3 2103  | B | 2   |  |  |  |  |     |
| 1300 (VAZ2101)          | 05.1978 → 12.1980 | BA3 21011 | B | 1   |  |  |  |  |     |
| 1300 (VAZ2101)          | 05.1978 → 01.1987 | VAZ-21011 | B | 3   |  |  |  |  |     |
| 1300 (WAS21011)         | 05.1981 → 08.1984 | BA3 2105  | B | 4   |  |  |  |  |     |
| 1500 (WAS2103, WAS2106) | 01.1975 → 08.1984 | BA3 2103  | B | 2   |  |  |  |  |     |
| 1500 N/S (VAZ2103)      | 11.1975 → 10.1986 | BA3 2103  | B | 2   |  |  |  |  |     |
| 1600 (2106)             | 09.1972 → 08.1984 | BA3 2106  | B | 5   |  |  |  |  |     |
| 1600 (2106)             | 01.1984 → 01.1990 | BA3 2106  | B | 5   |  |  |  |  |     |

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|          |                                    |  |   |   |                      |    |          |          |      |      |  |  |
|----------|------------------------------------|--|---|---|----------------------|----|----------|----------|------|------|--|--|
| <b>1</b> |                                    | <b>76</b>  |   |   |                      |    |          |          |      |      |  |  |
|          | <b>BA3 21011</b>                   | 05.1978 → 12.1980  | B | 4 | 1294 cm <sup>3</sup> | 2V | 48 kW    | 65 PS    | ⊗9,8 | - 71 |  |  |
|          | <b>1200-1600</b>                   |  |   |   |                      |    |          |          |      |      |  |  |
|          | <b>171200</b>                      | EX; 31.5 x 8 x 113 x A - - 45° - 1 -   |   |   |                      |    |          |          |      |      |  | <b>RK-8</b><br>valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|          | <b>105-34631</b>                   | IN; 37 x 8 x 112.5 x S - - 45° - 1 - III   |   |   |                      |    |          |          |      |      |  | <b>81-17119</b><br>EX; 14.07/ x 8 x 48 G1                                    |
|          |                                    |  |   |   |                      |    |          |          |      |      |  | <b>81-17118</b><br>IN; 14.07/ x 8 x 42 G1                                    |
|          | <b>7.21440.51.0</b>                | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |      |      |  |  |
| <b>2</b> |                                    | <b>76</b>  |   |   |                      |    |          |          |      |      |  |  |
|          | <b>BA3 2103</b>                    | 03.1972 → 10.1986  | B | 4 | 1452 cm <sup>3</sup> | 2V | 49-56 kW | 66-76 PS | ⊗8,5 | - 80 |  |  |
|          | <b>1200-1500 Estate, 1200-1600</b> |  |   |   |                      |    |          |          |      |      |  |  |
|          | <b>80 00137 1 0 000</b>            | Ø76; STD; set: 1; [R G6 CR 1.5] [N 2] [GSF 3.947]  |   |   |                      |    |          |          |      |      |  |  |
|          | <b>80 00137 1 1 000</b>            | Ø76; STD; set: 1; [R G6 CR 1.5] [N 2] [SLF CR 3.947]   |   |   |                      |    |          |          |      |      |  |  |
|          | <b>80 00137 1 1 080</b>            | 76.80  |   |   |                      |    |          |          |      |      |  |  |
|          | <b>171200</b>                      | EX; 31.5 x 8 x 113 x A - - 45° - 1 -   |   |   |                      |    |          |          |      |      |  | <b>RK-8</b><br>valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|          | <b>105-34631</b>                   | IN; 37 x 8 x 112.5 x S - - 45° - 1 - III   |   |   |                      |    |          |          |      |      |  | <b>81-17119</b><br>EX; 14.07/ x 8 x 48 G1                                    |
|          |                                    |  |   |   |                      |    |          |          |      |      |  | <b>81-17118</b><br>IN; 14.07/ x 8 x 42 G1                                    |
|          | <b>7.21440.51.0</b>                | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |      |      |  |  |
| <b>3</b> |                                    | <b>76</b>  |   |   |                      |    |          |          |      |      |  |  |
|          | <b>VAZ-21011</b>                   | 05.1978 → 01.1987  | B | 4 | 1294 cm <sup>3</sup> | 2V | 48 kW    | 65 PS    | ⊗9,8 | - 71 |  |  |
|          | <b>1200-1600</b>                   |  |   |   |                      |    |          |          |      |      |  |  |
|          | <b>7.21440.51.0</b>                | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |      |      |  |  |
| <b>4</b> |                                    | <b>79</b>  |   |   |                      |    |          |          |      |      |  |  |
|          | <b>BA3 2105</b>                    | 01.1981 → 08.1984  | B | 4 | 1294 cm <sup>3</sup> | 2V | 48-68 kW | 65-92 PS | ⊗8,5 | - 66 |  |  |
|          | <b>1200-1500 Estate, 1200-1600</b> |  |   |   |                      |    |          |          |      |      |  |  |
|          | <b>80 00136 1 0 000</b>            | Ø79; STD; set: 1; [R G6 CR 1.5] [N 2] [GSF 3.947]  |   |   |                      |    |          |          |      |      |  |  |
|          | <b>80 00136 1 0 040</b>            | 79.40  |   |   |                      |    |          |          |      |      |  |  |
|          | <b>80 00136 1 1 000</b>            | Ø79; STD; set: 1; [R G6 CR 1.5] [N 2] [SLF CR 3.947]   |   |   |                      |    |          |          |      |      |  |  |
|          | <b>171200</b>                      | EX; 31.5 x 8 x 113 x A - - 45° - 1 -   |   |   |                      |    |          |          |      |      |  | <b>RK-8</b><br>valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|          | <b>105-34631</b>                   | IN; 37 x 8 x 112.5 x S - - 45° - 1 - III   |   |   |                      |    |          |          |      |      |  | <b>81-17119</b><br>EX; 14.07/ x 8 x 48 G1                                    |
|          |                                    |  |   |   |                      |    |          |          |      |      |  | <b>81-17118</b><br>IN; 14.07/ x 8 x 42 G1                                    |
|          | <b>7.21440.51.0</b>                | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |      |      |  |  |
| <b>5</b> |                                    | <b>79</b>  |   |   |                      |    |          |          |      |      |  |  |
|          | <b>BA3 2106</b>                    | 09.1972 → 01.1990  | B | 4 | 1569 cm <sup>3</sup> | 2V | 54-58 kW | 73-79 PS | ⊗8,5 | - 80 |  |  |
|          | <b>1200-1600</b>                   |  |   |   |                      |    |          |          |      |      |  |  |
|          | <b>171200</b>                      | EX; 31.5 x 8 x 113 x A - - 45° - 1 -   |   |   |                      |    |          |          |      |      |  | <b>RK-8</b><br>valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|          | <b>105-34631</b>                   | IN; 37 x 8 x 112.5 x S - - 45° - 1 - III   |   |   |                      |    |          |          |      |      |  | <b>81-17119</b><br>EX; 14.07/ x 8 x 48 G1                                    |
|          |                                    |  |   |   |                      |    |          |          |      |      |  | <b>81-17118</b><br>IN; 14.07/ x 8 x 42 G1                                    |
|          | <b>7.21440.51.0</b>                | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |      |      |  |  |

|  |        |   | Cyl. |  X<br>mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos |
|---|--------|---|------|---|-----------------|---|------------------|---------|---------|-----|
| 132 AB.000  | B      | 4 | 4    | 84 x 79,2   | 1756            | 2   | 8,9:1            | 77-82   | 105-112 | 9   |
| 132 BB.1A 0   | B      | 4 | 4    | 84 x 79,2   | 1756            | 2   | 8,9:1            | 77-82   | 105-112 | 9   |
| 138 C2.048  | B      | 4 | 4    | 86,4 x 63,9   | 1498            | 2   | 9-9,2            | 55      | 75      | 17  |
| 149 C2.000  | B      | 4 | 4    | 84 x 71,5   | 1585            | 2   | 9,5              | 66      | 90      | 10  |
| 156 A.000   | B      | 4 | 4    | 76,1 x 57,8   | 1049            | 2   | 9,5              | 40-41   | 54-56   | 7   |
| 156 A1.000  | B (LA) | 4 | 4    | 76 x 57,8   | 1049            | 2   | 7                | 62      | 84      | 6   |
| 156 A2.000  | B      | 4 | 4    | 70 x 64,9   | 999             | 2   | 9,5-9,8          | 33-37   | 45-50   | 4   |
| 156 A2.100  | B      | 4 | 4    | 70 x 64,9   | 999             | 2   | 9                | 32      | 44      | 5   |
| 8144.91   | D (A)  | 4 | 4    | 93 x 90   | 2445            | 2   | 22               | 74      | 101     | 21  |
| 828 B.000   | B      | 4 | 4    | 84 x 71,5   | 1585            | 2   | 9,3              | 74      | 100     | 11  |
| 828 B1.000  | B      | 4 | 4    | 84 x 90   | 1995            | 2   | 8,9              | 85-90   | 116-122 | 12  |
| 828 B4.000  | B      | 4 | 4    | 84 x 90   | 1995            | 2   | 8,9              | 90      | 122     | 13  |
| 831 A1.000  | B      | 4 | 4    | 86,4 x 63,9   | 1498            | 2   | 9,2              | 63      | 86      | 18  |
| 831 A2.000  | B      | 4 | 4    | 86,4 x 55,5   | 1301            | 2   | 9,5              | 55-58   | 75-79   | 19  |
| 831 A4.000  | B      | 4 | 4    | 84 x 71,5   | 1585            | 2   | 9,5              | 77      | 105     | 11  |
| 831 A7.000  | B (LA) | 4 | 4    | 84 x 71,5   | 1585            | 2   | 8                | 96      | 130     | 14  |
| 831 B3.000  | B (LA) | 4 | 4    | 84 x 71,5   | 1585            | 2   | 8                | 103     | 140     | 15  |
| 831 B5.000  | B (LA) | 4 | 4    | 84 x 90   | 1995            | 2   | 8                | 122     | 166     | 9   |
| 831 B7.000  | B      | 4 | 4    | 84 x 71,5   | 1585            | 2   | 9,5              | 80      | 109     | 16  |
| 831 D1.000  | D (LA) | 4 | 4    | 82,6 x 90   | 1929            | 2   | 20               | 48-59   | 55-80   | 8   |
| 834 B.000   | B      | 4 | 4    | 84 x 90   | 1995            | 2   | 9,8              | 88      | 120     | 12  |
| 834 C.000   | B (LA) | 4 | 4    | 84 x 90   | 1995            | 2   | 8                | 122     | 166     | 9   |
| 834 E.146   | B      | 6 | 6    | 91 x 73   | 2849            | 2   | 9,5:1            | 108-110 | 147-150 | 20  |
| A112 A.000  | B      | 4 | 4    | 65 x 68   | 903             | 2   | 9                | 21-32   | 29-44   | 1   |
| A112 A5.000   | B      | 4 | 4    | 65 x 68   | 903             | 2   | 9                | 29-31   | 40-42   | 1   |
| A112 B1.000   | B      | 4 | 4    | 67,2 x 68   | 965             | 2   | 9,2              | 35      | 48      | 3   |
| A112 B2.000   | B      | 4 | 4    | 65 x 68   | 903             | 2   | 9                | 29-32   | 40-44   | 2   |

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|  |  | Pos           |  |  | Pos |
|---|---|---------------|--|---|-----|
|  |   |               | 1.0 Fire All-wheel Drive (156AA)   | 156 A2.000 B  | 4   |
| A 112   |   |               | 1.0 Turbo (156D)   | 156 A1.000 B  | 6   |
| 0.9 Junior (A112B/2)  | 03.1981 → 06.1986   | A112 A.000 B  |  |   | 1   |
| 0.9 Junior (A112B/2)  | 03.1981 → 06.1986   | A112 A5.000 B |  |   | 1   |
| 0.9 Junior (A112B/2)  | 03.1981 → 06.1986   | A112 B2.000 B |  |   | 2   |
| 1.0 LX (A112)   | 03.1984 → 12.1986   | A112 B1.000 B |  |   | 3   |
| <b>BETA H.P.E. (828_)</b>   |   |               |  |   |     |
| 1600 (828BF0)   | 08.1980 → 09.1984   | 828 B.000 B   |  |   | 11  |
| 2000 (828.BF)   | 05.1976 → 05.1978   | 828 B1.000 B  |  |   | 12  |
| 2000 (828.BF)   | 04.1979 → 09.1984   | 828 B1.000 B  |  |   | 12  |
| 2000 i.e. (828BF)   | 05.1981 → 09.1984   | 828 B4.000 B  |  |   | 13  |
| <b>BETA (828_)</b>  |   |               |  |   |     |
| 1.8   | 01.1972 → 1976  | 132 AB.000 B  |  |   | 9   |
| 1.8   | 01.1972 → 1976  | 132 BB.1A 0 B |  |   | 9   |
| 1600 (828CB0, 828AB0)   | 08.1973 → 07.1982   | 828 B.000 B   |  |   | 11  |
| 2000 (828CB1)   | 07.1978 → 07.1982   | 828 B1.000 B  |  |   | 12  |
| <b>BETA Coupe (828_)</b>  |   |               |  |   |     |
| 1600 (828BC0)   | 04.1976 → 12.1984   | 828 B.000 B   |  |   | 11  |
| 2000 (828.BC)   | 04.1976 → 12.1984   | 828 B1.000 B  |  |   | 12  |
| 2000 (828BC_)   | 01.1981 → 12.1984   | 828 B1.000 B  |  |   | 12  |
| 2000 i.e. (828.BC)  | 12.1981 → 12.1984   | 828 B4.000 B  |  |   | 13  |
| <b>BETA Saloon (828_)</b>   |   |               |  |   |     |
| 1600 (828DB1)   | 03.1976 → 10.1986   | 828 B.000 B   |  |   | 11  |
| 2000 (828CB1)   | 04.1976 → 07.1978   | 828 B1.000 B  |  |   | 12  |
| <b>BETA Spider (828_)</b>   |   |               |  |   |     |
| 1600 (828BS0)   | 05.1976 → 10.1986   | 828 B.000 B   |  |   | 11  |
| 2000 (828BS1)   | 05.1976 → 11.1979   | 828 B1.000 B  |  |   | 12  |
| 2000 (828BS1)   | 04.1979 → 10.1986   | 828 B1.000 B  |  |   | 12  |
| <b>DELTA I (831_)</b>   |   |               |  |   |     |
| 1.5i  | 12.1985 → 10.1987   | 138 C2.048 B  |  |   | 17  |
| 1.6 GT (831AB.06)   | 11.1982 → 04.1986   | 831 A4.000 B  |  |   | 11  |
| 1.6 GT i.e. (831AB.016)   | 08.1986 → 08.1988   | 831 B7.000 B  |  |   | 16  |
| 1.6 HF Turbo (831AB.0)  | 10.1983 → 12.1986   | 831 A7.000 B  |  |   | 14  |
| 1.6 HF Turbo (831AB.020)  | 08.1986 → 08.1988   | 831 B3.000 B  |  |   | 15  |
| 1.9 Turbo DS (831AB.021)  | 10.1986 → 12.1989   | 831 D1.000 D  |  |   | 8   |
| 2.0 HF Integrale (831AB.019)  | 11.1986 → 08.1988   | 831 B5.000 B  |  |   | 9   |
| <b>PRISMA (831_)</b>  |   |               |  |   |     |
| 1.3 (831AB)   | 01.1983 → 12.1989   | 831 A2.000 B  |  |   | 19  |
| 1.5 (831AB)   | 01.1983 → 04.1986   | 831 A1.000 B  |  |   | 18  |
| 1.6 (831AB)   | 01.1983 → 04.1986   | 831 A4.000 B  |  |   | 11  |
| 1.6 i.e. (831AB)  | 05.1986 → 12.1989   | 831 B7.000 B  |  |   | 16  |
| 1.6 i.e. Super (831AB)  | 05.1987 → 12.1989   | 149 C2.000 B  |  |   | 10  |
| 1.9 Turbo Diesel (831AB)  | 05.1985 → 12.1989   | 831 D1.000 D  |  |   | 8   |
| <b>SCORPION (137_)</b>  |   |               |  |   |     |
| 2.0 (137AS)   | 06.1981 → 10.1983   | 828 B1.000 B  |  |   | 12  |
| <b>THEMA (834_)</b>   |   |               |  |   |     |
| 2000 i.e. (834B)  | 11.1984 → 09.1988   | 834 B.000 B   |  |   | 12  |
| 2000 i.e. Turbo (834C)  | 11.1984 → 12.1989   | 834 C.000 B   |  |   | 9   |
| 2500 Turbo D (834D)   | 11.1984 → 09.1988   | 8144.91 D     |  |   | 21  |
| 2850 V6 i.e. (834F)   | 11.1984 → 09.1988   | 834 E.146 B   |  |   | 20  |
| <b>THEMA SW (834_)</b>  |   |               |  |   |     |
| 2500 Turbo DS (834D)  | 03.1987 → 09.1990   | 8144.91 D     |  |   | 21  |
| <b>TREVI (828_)</b>   |   |               |  |   |     |
| 1600 (828DB03)  | 05.1980 → 01.1987   | 828 B.000 B   |  |   | 11  |
| 2000 (828.DB1)  | 05.1980 → 10.1984   | 828 B1.000 B  |  |   | 12  |
| 2000 i.e. (828DB13)   | 05.1980 → 01.1987   | 828 B4.000 B  |  |   | 13  |
| <b>Y10 (156_)</b>   |   |               |  |   |     |
| 1.0 (156C)  | 03.1985 → 07.1989   | 156 A.000 B   |  |   | 7   |
| 1.0 Fire (156AA)  | 03.1985 → 06.1989   | 156 A2.000 B  |  |   | 4   |
| 1.0 Fire (156AA, 156AD)   | 03.1985 → 02.1990   | 156 A2.000 B  |  |   | 4   |
| 1.0 Fire All-wheel Drive (156.AD)   | 12.1986 → 02.1989   | 156 A2.100 B  |  |   | 5   |

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|   |  |                   |   |      |                      |  |          |          |         |        |
|---|--|-------------------|---|------|----------------------|--|----------|----------|---------|--------|
| <b>1</b>  | <b>65</b>  |                   |   |      |                      |  |          |          |         |        |
|   | <b>A112 A.000</b>  | 03.1981 → 06.1986 | B | 4    | 903 cm <sup>3</sup>  | 2V   | 21-32 kW | 29-44 PS | 9       | - 68   |
|   | <b>A112 A5.000</b>   | 03.1981 → 06.1986 | B | 4    | 903 cm <sup>3</sup>  | 2V   | 29-31 kW | 40-42 PS | 9       | - 68   |
| <b>A 112</b>  |  |                   |   |      |                      |  |          |          |         |        |
| <b>80 00056 1 1 000</b> Ø65; 17.00; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 3.947] |  |                   |   |      |                      |  |          |          |         |        |
| <b>RK-7</b>   | valve cotter; number of notches: 1; valve stem diameter: 7   |                   |   |      | <b>81-1755</b>       | IN/EX; 13/ x 7 x 42.2 G1                                   |          |          |         |        |
| <b>2</b>  | <b>65</b>  |                   |   |      |                      |  |          |          |         |        |
|   | <b>A112 B2.000</b>   | 03.1981 → 06.1986 | B | 4    | 903 cm <sup>3</sup>  | 2V   | 29-32 kW | 40-44 PS | 9       | - 68   |
|   | <b>A 112</b>   |                   |   |      |                      |  |          |          |         |        |
| <b>RK-7</b>   | valve cotter; number of notches: 1; valve stem diameter: 7   |                   |   |      | <b>81-1755</b>       | IN/EX; 13/ x 7 x 42.2 G1                                   |          |          |         |        |
| <b>3</b>  | <b>67.2</b>  |                   |   |      |                      |  |          |          |         |        |
|   | <b>A112 B1.000</b>   | 03.1984 → 12.1986 | B | 4    | 965 cm <sup>3</sup>  | 2V   | 35 kW    | 48 PS    | 9,2     | - 68   |
|   | <b>A 112</b>   |                   |   |      |                      |  |          |          |         |        |
| <b>RK-7</b>   | valve cotter; number of notches: 1; valve stem diameter: 7   |                   |   |      | <b>81-1755</b>       | IN/EX; 13/ x 7 x 42.2 G1                                   |          |          |         |        |
| <b>4</b>  | <b>70</b>  |                   |   |      |                      |  |          |          |         |        |
|   | <b>156 A2.000</b>  | 03.1985 → 02.1990 | B | 4    | 999 cm <sup>3</sup>  | 2V   | 33-37 kW | 45-50 PS | 9,5-9,8 | - 64.9 |
|   | <b>Y10 (156_)</b>  |                   |   |      |                      |  |          |          |         |        |
| <b>17055</b>  | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -  |                   |   |      | <b>RK-7</b>          | valve cotter; number of notches: 1; valve stem diameter: 7 |          |          |         |        |
| <b>81-1755</b>  | IN/EX; 13/ x 7 x 42.2 G1   |                   |   |      |                      |  |          |          |         |        |
| <b>7.28669.01.0</b>   | mechanical   |                   |   |      |                      |  |          |          |         |        |
| <b>5</b>  | <b>70</b>  |                   |   |      |                      |  |          |          |         |        |
|   | <b>156 A2.100</b>  | 12.1986 → 02.1989 | B | 4    | 999 cm <sup>3</sup>  | 2V   | 32 kW    | 44 PS    | 9       | - 64.9 |
|   | <b>Y10 (156_)</b>  |                   |   |      |                      |  |          |          |         |        |
| <b>81-1755</b>  | IN/EX; 13/ x 7 x 42.2 G1   |                   |   |      |                      |  |          |          |         |        |
| <b>7.28669.01.0</b>   | mechanical   |                   |   |      |                      |  |          |          |         |        |
| <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                   |   |      |                      |  |          |          |         |        |
| <b>7.21773.50.0</b>   | fuel pump; mechanical  |                   |   |      |                      |  |          |          |         |        |
| <b>6</b>  | <b>76</b>  |                   |   |      |                      |  |          |          |         |        |
|   | <b>156 A1.000</b>  | 03.1985 → 02.1989 | B | LA 4 | 1049 cm <sup>3</sup> | 2V   | 62 kW    | 84 PS    | 7       | - 57.8 |
|   | <b>Y10 (156_)</b>  |                   |   |      |                      |  |          |          |         |        |
| <b>7.21287.53.0</b>   | fuel pump; in-line; electrical   |                   |   |      |                      |  |          |          |         |        |
| <b>7</b>  | <b>76.1</b>  |                   |   |      |                      |  |          |          |         |        |
|   | <b>156 A.000</b>   | 03.1985 → 07.1989 | B | 4    | 1049 cm <sup>3</sup> | 2V   | 40-41 kW | 54-56 PS | 9,5     | - 57.8 |
|   | <b>Y10 (156_)</b>  |                   |   |      |                      |  |          |          |         |        |
| <b>81-1755</b>  | IN/EX; 13/ x 7 x 42.2 G1   |                   |   |      |                      |  |          |          |         |        |
| <b>7.28669.01.0</b>   | mechanical   |                   |   |      |                      |  |          |          |         |        |

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|           |  |  |   |    |   |                      |                 |                           |                        |        |        |  |  |
|-----------|--|--|---|----|---|----------------------|-----------------|---------------------------|------------------------|--------|--------|--|--|
| <b>8</b>  |  | <b>82.6</b>  |   |    |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>831 D1.000</b>  | 05.1985 → 12.1989  | D | LA | 4 | 1929 cm <sup>3</sup> | 2V              | 48-59 kW                  | 55-80 PS               | ⊗20    | - 90   |  |  |
|           | <b>DELTA I (831_), PRISMA (831_)</b>   |  |   |    |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>89 386 190</b>  | T - Dry cylinder liner; semi; A=86 L=154   |   |    |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8   |   |    |   |                      |                 | <b>81-1763</b>            | IN; 14.15/ x 8 x 42 G1 |        |        |  |  |
|           |  |  |   |    |   |                      | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |                        |        |        |  |  |
|           |  |  |   |    |   |                      | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |                        |        |        |  |  |
| <b>9</b>  |  | <b>84</b>  |   |    |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>132 AB.000</b>  | 01.1972 → 1976   | B |    | 4 | 1756 cm <sup>3</sup> | 2V              | 77-82 kW                  | 105-112 PS             | ⊗8,9:1 | - 79.2 |  |  |
|           | <b>132 BB.1A 0</b>   | 01.1972 → 1976   | B |    | 4 | 1756 cm <sup>3</sup> | 2V              | 77-82 kW                  | 105-112 PS             | ⊗8,9:1 | - 79.2 |  |  |
|           | <b>831 B5.000</b>  | 11.1986 → 08.1988  | B | LA | 4 | 1995 cm <sup>3</sup> | 2V              | 122 kW                    | 166 PS                 | ⊗8     | - 90   |  |  |
|           | <b>834 C.000</b>   | 11.1984 → 12.1989  | B | LA | 4 | 1995 cm <sup>3</sup> | 2V              | 122 kW                    | 166 PS                 | ⊗8     | - 90   |  |  |
|           | <b>BETA (828_), DELTA I (831_), THEMA (834_)</b>   |  |   |    |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>80 00065 1 1 000</b>  | Ø84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]   |   |    |   |                      |                 |                           |                        |        |        |  |  |
| <b>10</b> |  | <b>84</b>  |   |    |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>149 C2.000</b>  | 05.1987 → 12.1989  | B |    | 4 | 1585 cm <sup>3</sup> | 2V              | 66 kW                     | 90 PS                  | ⊗9,5   | - 71.5 |  |  |
|           | <b>PRISMA (831_)</b>   |  |   |    |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>80 00065 1 1 000</b>  | Ø84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]   |   |    |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>77 771 610</b>  | [Set] PL 0,254 Ø 47.990 / 51.330 / 19.500 / 1.659 St/A<br><b>77 771 620 0,508</b>                                  |   |    |   |                      |                 |                           |                        |        |        |  |  |
| <b>11</b> |  | <b>84</b>  |   |    |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>828 B.000</b>   | 08.1973 → 01.1987  | B |    | 4 | 1585 cm <sup>3</sup> | 2V              | 74 kW                     | 100 PS                 | ⊗9,3   | - 71.5 |  |  |
|           | <b>831 A4.000</b>  | 11.1982 → 04.1986  | B |    | 4 | 1585 cm <sup>3</sup> | 2V              | 77 kW                     | 105 PS                 | ⊗9,5   | - 71.5 |  |  |
|           | <b>BETA H.P.E. (828_), BETA (828_), BETA Coupe (828_), BETA Saloon (828_), BETA Spider (828_), DELTA I (831_), PRISMA (831_), TREVI (828_)</b> |  |   |    |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8   |   |    |   |                      |                 | <b>81-1763</b>            | IN; 14.15/ x 8 x 42 G1 |        |        |  |  |
|           |  |  |   |    |   |                      | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |                        |        |        |  |  |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |    |   |                      |                 |                           |                        |        |        |  |  |
| <b>12</b> |  | <b>84</b>  |   |    |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>828 B1.000</b>  | 04.1976 → 10.1986  | B |    | 4 | 1995 cm <sup>3</sup> | 2V              | 85-90 kW                  | 116-122 PS             | ⊗8,9   | - 90   |  |  |
|           | <b>834 B.000</b>   | 11.1984 → 09.1988  | B |    | 4 | 1995 cm <sup>3</sup> | 2V              | 88 kW                     | 120 PS                 | ⊗9,8   | - 90   |  |  |
|           | <b>BETA H.P.E. (828_), BETA (828_), BETA Coupe (828_), BETA Saloon (828_), BETA Spider (828_), SCORPION (137_), THEMA (834_), TREVI (828_)</b> |  |   |    |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>80 00065 1 1 000</b>  | Ø84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]   |   |    |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8   |   |    |   |                      |                 | <b>81-1763</b>            | IN; 14.15/ x 8 x 42 G1 |        |        |  |  |
|           |  |  |   |    |   |                      | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |                        |        |        |  |  |
| <b>13</b> |  | <b>84</b>  |   |    |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>828 B4.000</b>  | 05.1980 → 01.1987  | B |    | 4 | 1995 cm <sup>3</sup> | 2V              | 90 kW                     | 122 PS                 | ⊗8,9   | - 90   |  |  |
|           | <b>BETA H.P.E. (828_), BETA Coupe (828_), TREVI (828_)</b>   |  |   |    |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>80 00065 1 1 000</b>  | Ø84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]   |   |    |   |                      |                 |                           |                        |        |        |  |  |
|           | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8   |   |    |   |                      |                 | <b>81-1763</b>            | IN; 14.15/ x 8 x 42 G1 |        |        |  |  |
|           |  |  |   |    |   |                      | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |                        |        |        |  |  |
|           | <b>7.21287.53.0</b>  | fuel pump; in-line; electrical   |   |    |   |                      |                 |                           |                        |        |        |  |  |

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|           |                               |  |   |    |   |                      |          |                           |                        |        |        |  |  |
|-----------|-------------------------------|--|---|----|---|----------------------|----------|---------------------------|------------------------|--------|--------|--|--|
| <b>14</b> |                               | <b>84</b>  |   |    |   |                      |          |                           |                        |        |        |  |  |
|           | 831 A7.000                    | 10.1983 → 12.1986  | B | LA | 4 | 1585 cm <sup>3</sup> | 2V       | 96 kW                     | 130 PS                 | ⊗8     | - 71.5 |  |  |
|           | DELTA I (831_)                |  |   |    |   |                      |          |                           |                        |        |        |  |  |
|           | 7.21287.53.0                  | fuel pump; in-line; electrical   |   |    |   |                      |          |                           |                        |        |        |  |  |
| <b>15</b> |                               | <b>84</b>  |   |    |   |                      |          |                           |                        |        |        |  |  |
|           | 831 B3.000                    | 08.1986 → 08.1988  | B | LA | 4 | 1585 cm <sup>3</sup> | 2V       | 103 kW                    | 140 PS                 | ⊗8     | - 71.5 |  |  |
|           | DELTA I (831_)                |  |   |    |   |                      |          |                           |                        |        |        |  |  |
|           | 81-4200                       | IN/EX; 10.046/ x 5.99 x 45 G1  |   |    |   |                      |          |                           |                        |        |        |  |  |
|           | 7.18222.01.0                  | intake manifold pressure sensor; pneumatic   |   |    |   |                      |          |                           |                        |        |        |  |  |
| <b>16</b> |                               | <b>84</b>  |   |    |   |                      |          |                           |                        |        |        |  |  |
|           | 831 B7.000                    | 05.1986 → 12.1989  | B |    | 4 | 1585 cm <sup>3</sup> | 2V       | 80 kW                     | 109 PS                 | ⊗9,5   | - 71.5 |  |  |
|           | DELTA I (831_), PRISMA (831_) |  |   |    |   |                      |          |                           |                        |        |        |  |  |
|           | 80 00065 1 1 000              | ∅84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]   |   |    |   |                      |          |                           |                        |        |        |  |  |
|           | 7.02700.70.0                  | fuel pump; in-tank; electrical   |   |    |   |                      |          |                           |                        |        |        |  |  |
| <b>17</b> |                               | <b>86.4</b>  |   |    |   |                      |          |                           |                        |        |        |  |  |
|           | 138 C2.048                    | 12.1985 → 10.1987  | B |    | 4 | 1498 cm <sup>3</sup> | 2V       | 55 kW                     | 75 PS                  | ⊗9-9,2 | - 63.9 |  |  |
|           | DELTA I (831_)                |  |   |    |   |                      |          |                           |                        |        |        |  |  |
|           | RK-8                          | valve cotter; number of notches: 1; valve stem diameter: 8   |   |    |   |                      |          | 81-1763                   | IN; 14.15/ x 8 x 42 G1 |        |        |  |  |
|           |                               |  |   |    |   |                      | 81-1762  | IN; 14.1/ x 8 x 42 G1     |                        |        |        |  |  |
|           |                               |  |   |    |   |                      | 81-17110 | IN/EX; 14.07/ x 8 x 46 G1 |                        |        |        |  |  |
| <b>18</b> |                               | <b>86.4</b>  |   |    |   |                      |          |                           |                        |        |        |  |  |
|           | 831 A1.000                    | 01.1983 → 04.1986  | B |    | 4 | 1498 cm <sup>3</sup> | 2V       | 63 kW                     | 86 PS                  | ⊗9,2   | - 63.9 |  |  |
|           | PRISMA (831_)                 |  |   |    |   |                      |          |                           |                        |        |        |  |  |
|           | RK-8                          | valve cotter; number of notches: 1; valve stem diameter: 8   |   |    |   |                      |          | 81-1763                   | IN; 14.15/ x 8 x 42 G1 |        |        |  |  |
|           |                               |  |   |    |   |                      | 81-1762  | IN; 14.1/ x 8 x 42 G1     |                        |        |        |  |  |
|           |                               |  |   |    |   |                      | 81-17110 | IN/EX; 14.07/ x 8 x 46 G1 |                        |        |        |  |  |
|           | 7.21287.53.0                  | fuel pump; in-line; electrical   |   |    |   |                      |          |                           |                        |        |        |  |  |
| <b>19</b> |                               | <b>86.4</b>  |   |    |   |                      |          |                           |                        |        |        |  |  |
|           | 831 A2.000                    | 01.1983 → 12.1989  | B |    | 4 | 1301 cm <sup>3</sup> | 2V       | 55-58 kW                  | 75-79 PS               | ⊗9,5   | - 55.5 |  |  |
|           | PRISMA (831_)                 |  |   |    |   |                      |          |                           |                        |        |        |  |  |
|           | RK-8                          | valve cotter; number of notches: 1; valve stem diameter: 8   |   |    |   |                      |          | 81-1763                   | IN; 14.15/ x 8 x 42 G1 |        |        |  |  |
|           |                               |  |   |    |   |                      | 81-1762  | IN; 14.1/ x 8 x 42 G1     |                        |        |        |  |  |
|           |                               |  |   |    |   |                      | 81-17110 | IN/EX; 14.07/ x 8 x 46 G1 |                        |        |        |  |  |
|           | 7.21440.51.0                  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |    |   |                      |          |                           |                        |        |        |  |  |
| <b>20</b> |                               | <b>91</b>  |   |    |   |                      |          |                           |                        |        |        |  |  |
|           | 834 E.146                     | 11.1984 → 09.1988  | B |    | 6 | 2849 cm <sup>3</sup> | 2V       | 108-110 kW                | 147-150 PS             | ⊗9,5:1 | - 73   |  |  |
|           | THEMA (834_)                  |  |   |    |   |                      |          |                           |                        |        |        |  |  |
|           | 81-5609                       | EX; 14.07/ x 9 x 42.5 G1   |   |    |   |                      |          |                           |                        |        |        |  |  |

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| 21 |                               | 93  |   |
|----|-------------------------------|---|---|
|    | 8144.91                       | 11.1984 → 09.1990   | D A 4 2445 cm <sup>3</sup> 2V 74 kW 101 PS 22 - 90  |
|    | THEMA (834_), THEMA SW (834_) |   |   |
|    | 80 00068 1 0 000              | ∅93; STD; set: 1; [T15 G6 CR 3] [N MO 2] [DSF CR 3]<br>80 00068 1 0 040 93.40   |   |
|    | 89 183 190                    | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5   |   |
|    | 77 153 690                    | [Set] PL-B SEMI ∅ 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |   |
|    | 77 154 610                    | [Set] HL 0,254 ∅ 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 ∅ 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br>77 154 600 STD, →mot. 1846776   |   |
|    | 77 155 610                    | [Set] PL 0,254 ∅ 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 ∅ 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br>77 155 620 0,508 / 77 155 600 STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |   |
|    | 171055                        | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III   | <b>RK-8</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|    | 171016                        | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III<br>OES specification  | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8   |
|    | 171120                        | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   | <b>81-17116</b> IN/EX; 13.02/ x 8.02 x 56 G1<br><b>81-17115</b> IN/EX; 13.07/ x 8.02 x 56 G1<br><b>81-17114</b> IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket<br><b>81-5611</b> IN/EX; 13.12/ x 8 x 56 G1 |
|    | 50 006 180                    | mechanical; Outer ∅: 44; length: 32   |   |

L

# LAND ROVER

|      | Cyl.     | mm          | cm <sup>3</sup> |   | Comp. Ratio<br>ε | kW    | PS      | Pos |
|------|----------|-------------|-----------------|---|------------------|-------|---------|-----|
| 11 L | D (LA) 4 | 90,475 x 97 | 2495            | 2 | 19,5             | 79-85 | 107-116 | 1   |

L

|  |  | Pos  |  |  | Pos |
|---|---|------|--|---|-----|
|  |   |      |  |   |     |
| <b>LAND ROVER</b>   |   |      |  |   |     |
| 90 2.5 TDi  | 07.1989 → 07.1990   | 11 L | D  |   | 1   |
| Empty table body content  |   |      |  |   |     |






L

| 1                 | <b>90.475</b>  |                  |  |           |   |           |           |   |           |           |   |           |           |  |  |
|-------------------|--|------------------|--|-----------|---|-----------|-----------|---|-----------|-----------|---|-----------|-----------|--|--|
| <b>11 L</b>       | 07.1989 → 07.1990  | D LA 4           | 2495 cm <sup>3</sup> 2V 79-85 kW 107-116 PS $\Sigma$ 19,5 - 97 |           |   |           |           |   |           |           |   |           |           |  |  |
| <b>LAND ROVER</b> |  |                  |  |           |   |           |           |   |           |           |   |           |           |  |  |
| <br><br>          | <b>90 624 600</b><br>Cylinder diameter: 90.475; KH: 55.4; MT: -18.85; M $\varnothing$ : 39.6; GL: 91.9; piston pin: 30.162x77; number of piston rings: 3<br><b>90 624 610</b> 90.983<br>RK, RTK<br>T6 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00237 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br><br><table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left;">notches</th> <th style="text-align: left;">more than</th> <th style="text-align: left;">less than</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>+ 0,50 mm</td> <td>+ 0,60 mm</td> </tr> <tr> <td>2</td> <td>+ 0,61 mm</td> <td>+ 0,70 mm</td> </tr> <tr> <td>3</td> <td>+ 0,71 mm</td> <td>+ 0,80 mm</td> </tr> </tbody> </table> | notches          | more than  | less than | 1 | + 0,50 mm | + 0,60 mm | 2 | + 0,61 mm | + 0,70 mm | 3 | + 0,71 mm | + 0,80 mm |  |  |
| notches           | more than  | less than        |  |           |   |           |           |   |           |           |   |           |           |  |  |
| 1                 | + 0,50 mm  | + 0,60 mm        |  |           |   |           |           |   |           |           |   |           |           |  |  |
| 2                 | + 0,61 mm  | + 0,70 mm        |  |           |   |           |           |   |           |           |   |           |           |  |  |
| 3                 | + 0,71 mm  | + 0,80 mm        |  |           |   |           |           |   |           |           |   |           |           |  |  |
|                   | <b>80 00237 1 0 000</b> $\varnothing$ 90.5; STD; set: 1; [T6 G6 CR 2.5] [M G3 2] [DSF CR 3]<br><b>80 00237 1 0 050</b> 90.98 / <b>80 00237 1 0 100</b> 91.50<br><b>80 00238 1 0 000</b> $\varnothing$ 90.5; STD; set: 1; [T6 G6 PC 3] [NM 2.5] [DSF CR 3]  |                  |  |           |   |           |           |   |           |           |   |           |           |  |  |
|                   | <b>808002</b> EX; 36.5 x 8 x 116.5 x A/S - Cr - 45° - VS - 22 -<br><br><b>808001</b> IN; 39.4 x 8 x 116.4 x A/S - Cr - 30° - 22 - III  | <br><b>MK-8H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 8  |           |   |           |           |   |           |           |   |           |           |  |  |





# MASERATI

|     |  | Cyl.     | <br>mm  | cm <sup>3</sup> | <br>3 | Comp. Ratio<br>ε | kW      | PS      | Pos |
|-----|--|----------|---------|-----------------|-------|------------------|---------|---------|-----|
| 473 |  | B (LA) 6 | 94 x 67 | 2790            | 3     | 8                | 165-184 | 224-250 | 1   |

M

|  |  | Pos   |  |  | Pos |
|---|---|-------|--|---|-----|
|  |   |       |  |   |     |
| 228   | 07.1987 → 12.1990   | 473 B | 1  |   |     |
| 2.8   |   |       |  |   |     |

M







|   |   |  |   |    |   |                      |    |            |            |   |   |    |  |  |  |  |  |  |  |
|---|---|--|---|----|---|----------------------|----|------------|------------|---|---|----|--|--|--|--|--|--|--|
| <b>1</b>  |  <b>94</b> |  |   |    |   |                      |    |            |            |   |   |    |  |  |  |  |  |  |  |
|  | 473   | 07.1987 → 12.1990  | B | LA | 6 | 2790 cm <sup>3</sup> | 3V | 165-184 kW | 224-250 PS | 8 | - | 67 |  |  |  |  |  |  |  |
|  | 228   |  |   |    |   |                      |    |            |            |   |   |    |  |  |  |  |  |  |  |
|  | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |    |   |                      |    |            |            |   |   |    |  |  |  |  |  |  |  |



|           | Cyl.   |   | mm        | cm <sup>3</sup> |   | Comp. Ratio | kW      | PS      | Pos |
|-----------|--------|---|-----------|-----------------|---|-------------|---------|---------|-----|
|           |        |   |           |                 |   |             |         |         |     |
| B1        | B      | 4 | 68 x 78,4 | 1139            | 2 | 9,7         | 38-42   | 52-57   | 1   |
| B3        | B      | 4 | 71 x 83,6 | 1324            | 2 | 9,4         | 40-44   | 54-60   | 4   |
| B3E       | B      | 4 | 71 x 83,6 | 1324            | 2 | 9,4         | 49      | 67      | 5   |
| B5        | B      | 4 | 78 x 78,4 | 1498            | 2 | 9,1         | 54-55   | 73-75   | 8   |
| B6 (SOHC) | B      | 4 | 78 x 83,6 | 1597            | 2 | 10,5        | 63-77   | 86-105  | 9   |
| B6T       | B (LA) | 4 | 78 x 83,6 | 1597            | 4 | 7,9         | 98-103  | 134-140 | 9   |
| D5        | B      | 4 | 77 x 80   | 1490            | 2 | 9,2         | 50-59   | 69-80   | 7   |
| E1        | B      | 4 | 70 x 69,6 | 1071            | 2 | 9,2         | 40-41   | 54-56   | 2   |
| E3        | B      | 4 | 77 x 69,6 | 1296            | 2 | 9,2         | 44-55   | 60-75   | 7   |
| E5        | B      | 4 | 77 x 80   | 1490            | 2 | 9           | 47-65   | 64-88   | 7   |
| F2        | B      | 4 | 86 x 94   | 2184            | 3 | 8,6         | 85      | 115     | 18  |
| F2-EGI    | B      | 4 | 86 x 94   | 2184            | 3 | 8,6         | 100     | 136     | 19  |
| F21       | B      | 4 | 86 x 94   | 2184            | 3 | 8,6         | 85      | 115     | 19  |
| F2E       | B      | 4 | 86 x 94   | 2184            | 3 | 8,6         | 85      | 116     | 19  |
| F6        | B      | 4 | 81 x 77   | 1587            | 2 | 8,6         | 59-66   | 80-90   | 17  |
| F8 (8V)   | B      | 4 | 86 x 77   | 1789            | 2 | 8,6         | 62-67   | 84-91   | 20  |
| F8 (12V)  | B      | 4 | 86 x 77   | 1789            | 3 | 8,6         | 58-69   | 79-94   | 20  |
| FE (12V)  | B      | 4 | 86 x 86   | 1998            | 3 | 8,6:1       | 66-81   | 90-110  | 21  |
| FE (16V)  | B      | 4 | 86 x 86   | 1998            | 4 |             | 103-109 | 140-148 | 22  |
| FE (8V)   | B      | 4 | 86 x 86   | 1998            | 2 | 8,6         | 60-88   | 82-120  | 23  |
| FET       | B (A)  | 4 | 86 x 86   | 1998            | 2 |             | 88-101  | 120-137 | 24  |
| HE3       | B      | 4 | 80 x 98   | 1970            | 2 |             | 66      | 90      | 13  |
| JE3       | B      | 6 | 90 x 77,4 | 2954            | 3 | 9,5         | 123-125 | 167-170 | 27  |
| M         | B      | 4 | 80 x 98   | 1970            | 2 | 8,6         | 66      | 90      | 14  |
| MA        | B      | 4 | 80 x 98   | 1970            | 2 | 8,6         | 66      | 90      | 15  |
| NA        | B      | 4 | 78 x 83   | 1586            | 2 | 8,6         | 51-77   | 69-105  | 10  |
| PC        | B      | 4 | 70 x 64   | 985             | 2 | 8,8         | 33      | 45      | 3   |
| PN26      | D      | 4 | 78 x 90   | 1720            | 2 | 21,7        | 40-44   | 54-60   | 11  |
| PN27      | D      | 4 | 78 x 90   | 1720            | 2 | 21,7        | 40-44   | 54-60   | 11  |
| PN46      | D      | 4 | 78 x 90   | 1720            | 2 | 21,7        | 41-42   | 56-57   | 11  |
| PN54      | D      | 4 | 78 x 90   | 1720            | 2 | 21,7        | 40-44   | 54-60   | 11  |
| R2        | D      | 4 | 86 x 94   | 2184            | 2 | 23          | 47-52   | 64-71   | 25  |
| RF46      | D      | 4 | 86 x 86   | 1998            | 2 | 22,7        | 46-53   | 63-72   | 26  |
| TC        | B      | 4 | 73 x 76   | 1272            | 2 | 9,2         | 44-49   | 60-67   | 6   |
| UC        | B      | 4 | 77 x 76   | 1415            | 2 | 9           | 50-56   | 68-76   | 7   |
| VB        | B      | 4 | 78 x 94   | 1796            | 2 | 8,6         | 73      | 99      | 12  |
| VC        | B      | 4 | 80 x 88   | 1769            | 2 |             | 60-61   | 82-83   | 16  |

M

|  |                            |                   | Pos           |                            |                   |          | Pos  |
|--|----------------------------|-------------------|---------------|----------------------------|-------------------|----------|------|
|  | 1000                       |                   |               | 1.7 D                      | 11.1986 → 10.1989 | PN54     | D 11 |
|  | 1.0                        | 01.1975 → 01.1977 | PC B 3        | 616                        |                   |          |      |
|  | 121 I (DA)                 |                   |               | 1.6                        | 06.1973 → 02.1978 | NA       | B 10 |
|  | 1.1                        | 10.1987 → 10.1990 | B1 B 1        | 1.8                        | 09.1971 → 12.1973 | VB       | B 12 |
|  | 1.3                        | 04.1989 → 10.1990 | B3 B 4        | 618                        |                   |          |      |
|  | 1300                       |                   |               | 1.8                        | 10.1968 → 10.1977 | VB       | B 12 |
|  | 1.3                        | 02.1971 → 01.1977 | TC B 6        | 626 I (CB)                 |                   |          |      |
|  | 1.3                        | 01.1975 → 01.1977 | TC B 6        | 1.6                        | 05.1979 → 05.1982 | NA       | B 10 |
|  | 323 I (FA)                 |                   |               | 2.0                        | 03.1979 → 05.1982 | HE3      | B 13 |
|  | 1.0                        | 06.1977 → 05.1980 | PC B 3        | 2.0                        | 03.1979 → 05.1982 | M        | B 14 |
|  | 1.3                        | 01.1977 → 05.1980 | TC B 6        | 2.0                        | 03.1979 → 05.1982 | MA       | B 15 |
|  | 1.4                        | 05.1978 → 05.1980 | UC B 7        | 626 I Coupe                |                   |          |      |
|  | 323 I Station Wagon (FA)   |                   |               | 2.0                        | 10.1978 → 12.1982 | MA       | B 15 |
|  | 1.3                        | 05.1978 → 05.1986 | TC B 6        | 626 II (GC)                |                   |          |      |
|  | 1.4                        | 05.1978 → 08.1982 | UC B 7        | 1.6                        | 11.1982 → 06.1987 | F6       | B 17 |
|  | 1.5                        | 01.1982 → 10.1985 | D5 B 7        | 2.0                        | 03.1983 → 09.1987 | FE (8V)  | B 23 |
|  | 1.5                        | 04.1982 → 05.1986 | D5 B 7        | 2.0                        | 01.1986 → 09.1987 | FE (8V)  | B 23 |
|  | 323 II (BD)                |                   |               | 2.0 (GC1)                  | 10.1986 → 01.1990 | FE (8V)  | B 23 |
|  | 1.1                        | 11.1980 → 10.1985 | E1 B 2        | 2.0 D                      | 11.1982 → 07.1985 | RF46     | D 26 |
|  | 1.3                        | 11.1980 → 10.1989 | E3 B 7        | 2.0 D                      | 01.1983 → 06.1987 | RF46     | D 26 |
|  | 1.3                        | 09.1981 → 10.1985 | E3 B 7        | 2.0 i Turbo                | 01.1986 → 10.1987 | FET      | B 24 |
|  | 1.5                        | 11.1980 → 07.1985 | E5 B 7        | 626 II Coupe (GC)          |                   |          |      |
|  | 1.5                        | 05.1981 → 12.1985 | E5 B 7        | 2.0                        | 11.1982 → 10.1987 | FE (8V)  | B 23 |
|  | 1.5                        | 03.1982 → 09.1986 | E5 B 7        | 2.0                        | 02.1983 → 10.1987 | FE (8V)  | B 23 |
|  | 323 II Hatchback (BD)      |                   |               | 2.0                        | 09.1985 → 10.1987 | FE (8V)  | B 23 |
|  | 1.1                        | 11.1980 → 10.1985 | E1 B 2        | 2.0                        | 01.1986 → 10.1987 | FE (8V)  | B 23 |
|  | 1.1                        | 08.1982 → 04.1985 | E1 B 2        | 2.0 D                      | 09.1983 → 12.1985 | RF46     | D 26 |
|  | 1.3                        | 11.1980 → 10.1985 | E3 B 7        | 2.0 i Turbo                | 01.1986 → 10.1987 | FET      | B 24 |
|  | 1.3                        | 11.1980 → 10.1989 | E3 B 7        | 626 II Hatchback (GC)      |                   |          |      |
|  | 1.3                        | 08.1982 → 04.1985 | E3 B 7        | 1.6                        | 03.1983 → 09.1987 | F6       | B 17 |
|  | 1.5                        | 11.1980 → 12.1983 | E5 B 7        | 2.0                        | 03.1983 → 09.1987 | FE (8V)  | B 23 |
|  | 1.5                        | 05.1981 → 07.1985 | E5 B 7        | 2.0                        | 01.1985 → 09.1987 | FE (8V)  | B 23 |
|  | 1.5                        | 03.1982 → 12.1985 | E5 B 7        | 2.0                        | 01.1986 → 09.1987 | FE (8V)  | B 23 |
|  | 1.5                        | 08.1982 → 04.1985 | D5 B 7        | 2.0 D                      | 03.1984 → 06.1987 | RF46     | D 26 |
|  | 1.5 (BD69)                 | 08.1982 → 04.1985 | E5 B 7        | 2.0 i Turbo                | 01.1986 → 10.1987 | FET      | B 24 |
|  | 323 III (BF)               |                   |               | 626 III (GD)               |                   |          |      |
|  | 1.1                        | 08.1985 → 04.1990 | E1 B 2        | 2.0                        | 08.1987 → 07.1989 | FE (12V) | B 21 |
|  | 1.3                        | 08.1985 → 05.1989 | E3 B 7        | 2.0                        | 09.1987 → 10.1990 | FE (12V) | B 21 |
|  | 1.4                        | 04.1987 → 07.1989 | B3 B 4        | 2.0 16V                    | 07.1987 → 09.1989 | FE (16V) | B 22 |
|  | 1.5                        | 08.1985 → 05.1989 | E5 B 7        | 626 III Coupe (GD)         |                   |          |      |
|  | 1.5                        | 09.1987 → 10.1989 | B5 B 8        | 2.0                        | 09.1987 → 10.1990 | FE (8V)  | B 23 |
|  | 1.6 GT                     | 01.1986 → 06.1988 | B6 (SOHC) B 9 | 2.0 12V                    | 09.1987 → 12.1988 | FE (12V) | B 21 |
|  | 1.6 GT                     | 11.1986 → 10.1989 | B6 (SOHC) B 9 | 2.0 16V                    | 06.1987 → 09.1989 | FE (16V) | B 22 |
|  | 1.6 Turbo                  | 09.1987 → 12.1988 | B6T B 9       | 2.0 16V                    | 12.1987 → 10.1990 | FE (16V) | B 22 |
|  | 1.7 D                      | 09.1986 → 05.1989 | PN27 D 11     | 626 III Hatchback (GD)     |                   |          |      |
|  | 1.7 D                      | 01.1987 → 05.1989 | PN46 D 11     | 1.8                        | 11.1987 → 07.1989 | F8 (8V)  | B 20 |
|  | 323 III Hatchback (BF)     |                   |               | 2.0                        | 09.1987 → 10.1990 | FE (8V)  | B 23 |
|  | 1.1                        | 09.1985 → 10.1989 | E1 B 2        | 2.0 16V                    | 06.1987 → 08.1989 | FE (16V) | B 22 |
|  | 1.3                        | 09.1985 → 03.1987 | E3 B 7        | 2.0 16V                    | 11.1987 → 10.1990 | FE (16V) | B 22 |
|  | 1.3                        | 09.1985 → 12.1987 | E3 B 7        | 2.0 16V                    | 11.1987 → 10.1990 | FE (16V) | B 22 |
|  | 1.3 i                      | 09.1985 → 08.1989 | B3E B 5       | 2.2 12V 4WD                | 11.1987 → 07.1990 | F2       | B 18 |
|  | 1.4                        | 09.1987 → 10.1989 | B3 B 4        | 626 III Station Wagon (GV) |                   |          |      |
|  | 1.5                        | 08.1985 → 05.1989 | E5 B 7        | 2.0 12V                    | 09.1987 → 12.1988 | FE (12V) | B 21 |
|  | 1.5                        | 09.1987 → 10.1989 | B5 B 8        | 808 Coupe                  |                   |          |      |
|  | 1.6 4WD                    | 06.1986 → 03.1987 | B6T B 9       | 1.3                        | 03.1972 → 06.1977 | TC       | B 6  |
|  | 1.6 GT                     | 09.1987 → 10.1989 | B6 (SOHC) B 9 | 808 Estate                 |                   |          |      |
|  | 1.7 D                      | 04.1986 → 05.1989 | PN27 D 11     | 1.3                        | 09.1972 → 06.1977 | TC       | B 6  |
|  | 1.7 D                      | 01.1987 → 05.1989 | PN46 D 11     | 818 Estate                 |                   |          |      |
|  | 323 III Station Wagon (BV) |                   |               | 1.3                        | 01.1974 → 10.1978 | TC       | B 6  |
|  | 1.3                        | 07.1986 → 04.1990 | E3 B 7        | 1.6                        | 01.1977 → 10.1978 | NA       | B 10 |
|  | 1.5                        | 05.1986 → 05.1989 | E5 B 7        | 818 Saloon                 |                   |          |      |
|  | 1.5                        | 01.1987 → 05.1989 | B5 B 8        | 1.3                        | 09.1972 → 06.1977 | TC       | B 6  |
|  | 1.5 LX                     | 01.1986 → 06.1987 | E5 B 7        | 929 I (LA)                 |                   |          |      |
|  | 1.7 D                      | 11.1986 → 08.1987 | PN26 D 11     | 2.0                        | 05.1979 → 07.1986 | MA       | B 15 |
|  | 1.7 D                      | 11.1986 → 10.1989 | PN26 D 11     | 929 I Estate (LA)          |                   |          |      |
|  |                            |                   |               | 2.0                        | 10.1978 → 12.1988 | MA       | B 15 |
|  |                            |                   |               | 929 II (HB)                |                   |          |      |
|  |                            |                   |               | 2.0                        | 05.1982 → 03.1984 | MA       | B 15 |

|   |  | Pos        |   |  | Pos |
|---|---|------------|--|---|-----|
| 2.0   | 03.1984 → 07.1987   | FE (8V) B  | 23   |   |     |
| 2.0 i GLX   | 10.1984 → 07.1987   | FE (8V) B  | 23   |   |     |
| <b>929 II Coupe (HB)</b>  |   |            |  |   |     |
| 2.0   | 05.1982 → 03.1984   | MA B       | 15   |   |     |
| 2.0   | 03.1984 → 07.1987   | FE (8V) B  | 23   |   |     |
| 2.0 i Turbo   | 10.1984 → 07.1987   | FET B      | 24   |   |     |
| 2.0 i Turbo   | 10.1984 → 07.1987   | FET B      | 24   |   |     |
| <b>929 II Estate (HV)</b>   |   |            |  |   |     |
| 2.0 (LA4V)  | 01.1983 → 12.1987   | MA B       | 15   |   |     |
| <b>929 III (HC)</b>   |   |            |  |   |     |
| 2.0   | 06.1987 → 12.1988   | FE (8V) B  | 23   |   |     |
| 2.2 12V   | 01.1988 → 04.1989   | F2 B       | 18   |   |     |
| 2.2 12V   | 01.1988 → 04.1989   | F21 B      | 19   |   |     |
| 2.2 12V   | 01.1988 → 04.1989   | F2E B      | 19   |   |     |
| 2.2 i   | 05.1987 → 12.1988   | F2-EGI B   | 19   |   |     |
| 3.0   | 01.1988 → 12.1989   | JE3 B      | 27   |   |     |
| <b>B Pickup</b>   |   |            |  |   |     |
| 1.6   | 07.1971 → 12.1977   | NA B       | 10   |   |     |
| <b>B-SERIE (PE)</b>   |   |            |  |   |     |
| 1.6   | 02.1977 → 09.1978   | NA B       | 10   |   |     |
| 1.8   | 02.1977 → 01.1982   | VC B       | 16   |   |     |
| <b>B-SERIE (UF)</b>   |   |            |  |   |     |
| 2.2 D   | 03.1985 → 10.1989   | R2 D       | 25   |   |     |
| <b>CAPELLA</b>  |   |            |  |   |     |
| 1.6   | 10.1978 → 03.1987   | NA B       | 10   |   |     |
| 1.6   | 09.1982 → 03.1987   | F6 B       | 17   |   |     |
| <b>CAPELLA Coupe</b>  |   |            |  |   |     |
| 1.6   | 05.1970 → 12.1978   | NA B       | 10   |   |     |
| <b>CAPELLA Saloon</b>   |   |            |  |   |     |
| 1.6   | 05.1970 → 12.1978   | NA B       | 10   |   |     |
| <b>ETUDE</b>  |   |            |  |   |     |
| 1.5   | 02.1988 → 02.1990   | B5 B       | 8  |   |     |
| <b>PERSONA</b>  |   |            |  |   |     |
| 1.8   | 10.1988 → 02.1990   | F8 (8V) B  | 20   |   |     |
| 1.8   | 10.1988 → 02.1990   | F8 (12V) B | 20   |   |     |

M

|          |  |  |  |   |   |                      |    |          |          |     |        |
|----------|--|--|--|---|---|----------------------|----|----------|----------|-----|--------|
| <b>1</b> |  | <b>68</b>  |  |   |   |                      |    |          |          |     |        |
|          |  | B1   | 10.1987 → 10.1990  | B | 4 | 1139 cm <sup>3</sup> | 2V | 38-42 kW | 52-57 PS | 9,7 | - 78.4 |
|          |  | <b>121 I (DA)</b>  |  |   |   |                      |    |          |          |     |        |
|          |  | <b>TW-2008A STD</b>  | [Pair] AS STD Ø 57.250 / 69.000 // 2.550 St/A  |   |   |                      |    |          |          |     |        |
|          |  | <b>CB-1168A 0.25</b>   | [Set] PL 0,25 Ø 39.706 / 43.000 / 17.130 / 1.633 St/A<br><b>CB-1168A 0,50 / CB-1168A STD</b>                                     |   |   |                      |    |          |          |     |        |
|          |  | <b>MS-2008A STD</b>  | [Set] HL STD Ø 49.955 / 54.000 / 17.630 / 2.012 St/A, →02.1989   |   |   |                      |    |          |          |     |        |
|          |  | <b>MS-2012A 0.25</b>   | [Set] HL 0,25 Ø 49.705 / 54.000 / 17.630 / 2.137 St/A<br><b>MS-2012A 0,50 / MS-2012A 0,75 / MS-2012A STD, 03.1989→</b>           |   |   |                      |    |          |          |     |        |
|          |  | <b>50 007 623</b>  | hydraulic; Outer Ø: 12; length: 20.5   |   |   |                      |    |          |          |     |        |
| <b>2</b> |  | <b>70</b>  |  |   |   |                      |    |          |          |     |        |
|          |  | E1   | 11.1980 → 04.1990  | B | 4 | 1071 cm <sup>3</sup> | 2V | 40-41 kW | 54-56 PS | 9,2 | - 69.6 |
|          |  | <b>323 II (BD), 323 II Hatchback (BD), 323 III (BF), 323 III Hatchback (BF)</b>                  |  |   |   |                      |    |          |          |     |        |
|          |  | <b>CB-1168A 0.25</b>   | [Set] PL 0,25 Ø 39.706 / 43.000 / 17.130 / 1.633 St/A<br><b>CB-1168A 0,50 / CB-1168A STD</b>                                     |   |   |                      |    |          |          |     |        |
|          |  | <b>MS-1168A 0.25</b>   | [Set] HL 0,25 Ø 49.705 / 54.000 / 17.030 / 2.137 St/A<br><b>MS-1168A 0,50 / MS-1168A STD</b>                                     |   |   |                      |    |          |          |     |        |
| <b>3</b> |  | <b>70</b>  |  |   |   |                      |    |          |          |     |        |
|          |  | PC   | 01.1975 → 05.1980  | B | 4 | 985 cm <sup>3</sup>  | 2V | 33 kW    | 45 PS    | 8,8 | - 64   |
|          |  | <b>1000, 323 I (FA)</b>  |  |   |   |                      |    |          |          |     |        |
|          |  | <b>CB-1082A 0.25</b>   | [Set] PL 0,25 Ø 44.705 / 48.002 / 19.630 / 1.635 St/A<br><b>CB-1082A 0,50 / CB-1082A STD</b>                                     |   |   |                      |    |          |          |     |        |
| <b>4</b> |  | <b>71</b>  |  |   |   |                      |    |          |          |     |        |
|          |  | B3   | 04.1987 → 10.1990  | B | 4 | 1324 cm <sup>3</sup> | 2V | 40-44 kW | 54-60 PS | 9,4 | - 83.6 |
|          |  | <b>121 I (DA), 323 III (BF), 323 III Hatchback (BF)</b>  |  |   |   |                      |    |          |          |     |        |
|          |  | <b>TW-2008A STD</b>  | [Pair] AS STD Ø 57.250 / 69.000 // 2.550 St/A  |   |   |                      |    |          |          |     |        |
|          |  | <b>CB-1168A 0.25</b>   | [Set] PL 0,25 Ø 39.706 / 43.000 / 17.130 / 1.633 St/A<br><b>CB-1168A 0,50 / CB-1168A STD</b>                                     |   |   |                      |    |          |          |     |        |
|          |  | <b>MS-2008A STD</b>  | [Set] HL STD Ø 49.955 / 54.000 / 17.630 / 2.012 St/A, →02.1989   |   |   |                      |    |          |          |     |        |
|          |  | <b>MS-2012A 0.25</b>   | [Set] HL 0,25 Ø 49.705 / 54.000 / 17.630 / 2.137 St/A<br><b>MS-2012A 0,50 / MS-2012A 0,75 / MS-2012A STD, 1.4, 1.4: 03.1989→</b> |   |   |                      |    |          |          |     |        |
|          |  | <b>50 007 623</b>  | hydraulic; Outer Ø: 12; length: 20.5   |   |   |                      |    |          |          |     |        |
| <b>5</b> |  | <b>71</b>  |  |   |   |                      |    |          |          |     |        |
|          |  | B3E  | 09.1985 → 08.1989  | B | 4 | 1324 cm <sup>3</sup> | 2V | 49 kW    | 67 PS    | 9,4 | - 83.6 |
|          |  | <b>323 III Hatchback (BF)</b>  |  |   |   |                      |    |          |          |     |        |
|          |  | <b>TW-2008A STD</b>  | [Pair] AS STD Ø 57.250 / 69.000 // 2.550 St/A  |   |   |                      |    |          |          |     |        |
|          |  | <b>CB-1168A 0.25</b>   | [Set] PL 0,25 Ø 39.706 / 43.000 / 17.130 / 1.633 St/A<br><b>CB-1168A 0,50 / CB-1168A STD</b>                                     |   |   |                      |    |          |          |     |        |
|          |  | <b>MS-2012A 0.25</b>   | [Set] HL 0,25 Ø 49.705 / 54.000 / 17.630 / 2.137 St/A<br><b>MS-2012A 0,50 / MS-2012A 0,75 / MS-2012A STD</b>                     |   |   |                      |    |          |          |     |        |
|          |  | <b>50 007 623</b>  | hydraulic; Outer Ø: 12; length: 20.5   |   |   |                      |    |          |          |     |        |
| <b>6</b> |  | <b>73</b>  |  |   |   |                      |    |          |          |     |        |
|          |  | TC   | 02.1971 → 05.1986  | B | 4 | 1272 cm <sup>3</sup> | 2V | 44-49 kW | 60-67 PS | 9,2 | - 76   |
|          |  | <b>1300, 323 I (FA), 323 I Station Wagon (FA), 808 Coupe, 808 Estate, 818 Estate, 818 Saloon</b> |  |   |   |                      |    |          |          |     |        |
|          |  | <b>CB-1082A 0.25</b>   | [Set] PL 0,25 Ø 44.705 / 48.002 / 19.630 / 1.635 St/A<br><b>CB-1082A 0,50 / CB-1082A 0,75 / CB-1082A STD / CB-1082A 1,00</b>     |   |   |                      |    |          |          |     |        |

| 7  |  | 77   |   |
|----|--|--|---|
|    | D5   | 01.1982 → 05.1986  | B 4 1490 cm <sup>3</sup> 2V 50-59 kW 69-80 PS €9,2 - 80         |
|    | E3   | 11.1980 → 04.1990  | B 4 1296 cm <sup>3</sup> 2V 44-55 kW 60-75 PS €9,2 - 69.6       |
|    | E5   | 11.1980 → 05.1989  | B 4 1490 cm <sup>3</sup> 2V 47-65 kW 64-88 PS €9 - 80           |
|    | UC   | 05.1978 → 08.1982  | B 4 1415 cm <sup>3</sup> 2V 50-56 kW 68-76 PS €9 - 76           |
|    | 323 I (FA), 323 I Station Wagon (FA), 323 II (BD), 323 II Hatchback (BD), 323 III (BF), 323 III Hatchback (BF), 323 III Station Wagon (BW) |  |   |
|    | CB-1168A 0.25  | [Set] PL 0,25 Ø 39.706 / 43.000 / 17.130 / 1.633 St/A<br>CB-1168A 0,50 / CB-1168A STD  |   |
|    | MS-1168A 0.25  | [Set] HL 0,25 Ø 49.705 / 54.000 / 17.030 / 2.137 St/A<br>MS-1168A 0,50 / MS-1168A STD  |   |
| 8  |  | 78   |   |
|    | B5   | 01.1987 → 02.1990  | B 4 1498 cm <sup>3</sup> 2V 54-55 kW 73-75 PS €9,1 - 78.4       |
|    | 323 III (BF), 323 III Hatchback (BF), 323 III Station Wagon (BW), ETUDE  |  |   |
|    | TW-2008A STD   | [Pair] AS STD Ø 57.250 / 69.000 // 2.550 St/A  |   |
|    | CB-1168A 0.25  | [Set] PL 0,25 Ø 39.706 / 43.000 / 17.130 / 1.633 St/A<br>CB-1168A 0,50 / CB-1168A STD  |   |
|    | MS-2008A STD   | [Set] HL STD Ø 49.955 / 54.000 / 17.630 / 2.012 St/A, →02.1989   |   |
|    | MS-2012A 0.25  | [Set] HL 0,25 Ø 49.705 / 54.000 / 17.630 / 2.137 St/A<br>MS-2012A 0,50 / MS-2012A 0,75 / MS-2012A STD, 03.1989→                    |   |
|    | 50 007 623   | hydraulic; Outer Ø: 12; length: 20.5   |   |
| 9  |  | 78   |   |
|    | B6 (SOHC)  | 01.1986 → 10.1989  | B 4 1597 cm <sup>3</sup> 2V 63-77 kW 86-105 PS €10,5 - 83.6     |
|    | B6T  | 06.1986 → 12.1988  | B LA 4 1597 cm <sup>3</sup> 4V 98-103 kW 134-140 PS €7,9 - 83.6 |
|    | 323 III (BF), 323 III Hatchback (BF)   |  |   |
|    | TW-2008A STD   | [Pair] AS STD Ø 57.250 / 69.000 // 2.550 St/A  |   |
|    | CB-2008A 0.25  | [Set] PL 0,25 Ø 44.706 / 48.000 / 17.130 / 1.633 St/A<br>CB-2008A STD  |   |
|    | MS-2012A 0.25  | [Set] HL 0,25 Ø 49.705 / 54.000 / 17.630 / 2.137 St/A<br>MS-2012A 0,50 / MS-2012A 0,75 / MS-2012A STD, B6 (SOHC): 1.6 GT: 11.1986→ |   |
|    | 50 007 623   | hydraulic; Outer Ø: 12; length: 20.5   |   |
| 10 |  | 78   |   |
|    | NA   | 05.1970 → 03.1987  | B 4 1586 cm <sup>3</sup> 2V 51-77 kW 69-105 PS €8,6 - 83        |
|    | 616, 626 I (CB), 818 Estate, 818 Saloon, B Pickup, B-SERIE (PE), CAPELLA, CAPELLA Coupe, CAPELLA Saloon                                    |  |   |
|    | CB-1141A STD   | [Set] PL STD Ø 52.955 / 56.002 / 20.930 / 1.510 St/A   |   |
|    | MS-1114A STD   | [Set] HL STD Ø 62.955 / 67.000 / 18.130 / 2.010 St/A; HL STD Ø 62.955 / 67.000 / 24.130 / 2.010 St/A                               |   |
|    | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                 |   |
| 11 |  | 78   |   |
|    | PN26   | 11.1986 → 10.1989  | D 4 1720 cm <sup>3</sup> 2V 40-44 kW 54-60 PS €21,7 - 90        |
|    | PN27   | 04.1986 → 05.1989  | D 4 1720 cm <sup>3</sup> 2V 40-44 kW 54-60 PS €21,7 - 90        |
|    | PN46   | 01.1987 → 05.1989  | D 4 1720 cm <sup>3</sup> 2V 41-42 kW 56-57 PS €21,7 - 90        |
|    | PN54   | 11.1986 → 10.1989  | D 4 1720 cm <sup>3</sup> 2V 40-44 kW 54-60 PS €21,7 - 90        |
|    | 323 III (BF), 323 III Hatchback (BF), 323 III Station Wagon (BW)   |  |   |
|    | TW-2013A STD   | [Pair] AS STD Ø 62.250 / 79.000 // 2.550 St/A  |   |
|    | CB-2013A 0.25  | [Set] PL 0,25 Ø 48.705 / 52.000 / 17.130 / 1.636 St/A<br>CB-2013A STD  |   |
|    | MS-2013A 0.25  | [Set] HL 0,25 Ø 55.705 / 60.000 / 17.630 / 2.135 St/A<br>MS-2013A STD  |   |
| 12 |  | 78   |   |
|    | VB   | 10.1968 → 10.1977  | B 4 1796 cm <sup>3</sup> 2V 73 kW 99 PS €8,6 - 94               |
|    | 616, 618   |  |   |
|    | CB-1086A 0.50  | [Set] PL 0,50 Ø 52.450 / 56.002 / 22.130 / 1.761 St/A  |   |
|    | MS-1114A STD   | [Set] HL STD Ø 62.955 / 67.000 / 18.130 / 2.010 St/A; HL STD Ø 62.955 / 67.000 / 24.130 / 2.010 St/A                               |   |

|           |  |  |   |   |                      |    |          |          |      |      |  |  |
|-----------|--|--|---|---|----------------------|----|----------|----------|------|------|--|--|
| <b>13</b> |  | <b>80</b>  |   |   |                      |    |          |          |      |      |  |  |
|           | HE3  | 03.1979 → 05.1982  | B | 4 | 1970 cm <sup>3</sup> | 2V | 66 kW    | 90 PS    |      | - 98 |  |  |
|           | 626 I (CB)   |  |   |   |                      |    |          |          |      |      |  |  |
|           | 7.20235.01.0   | non-return valve   |   |   |                      |    |          |          |      |      |  |  |
|           | 7.20469.51.0   | non-return valve; mechanical   |   |   |                      |    |          |          |      |      |  |  |
| <b>14</b> |  | <b>80</b>  |   |   |                      |    |          |          |      |      |  |  |
|           | M  | 03.1979 → 05.1982  | B | 4 | 1970 cm <sup>3</sup> | 2V | 66 kW    | 90 PS    | ⌘8,6 | - 98 |  |  |
|           | 626 I (CB)   |  |   |   |                      |    |          |          |      |      |  |  |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |      |      |  |  |
|           | 7.20235.01.0   | non-return valve   |   |   |                      |    |          |          |      |      |  |  |
|           | 7.20469.51.0   | non-return valve; mechanical   |   |   |                      |    |          |          |      |      |  |  |
| <b>15</b> |  | <b>80</b>  |   |   |                      |    |          |          |      |      |  |  |
|           | MA   | 10.1978 → 12.1988  | B | 4 | 1970 cm <sup>3</sup> | 2V | 66 kW    | 90 PS    | ⌘8,6 | - 98 |  |  |
|           | 626 I (CB), 626 I Coupe, 929 I (LA), 929 I Estate (LA), 929 II (HB), 929 II Coupe (HB), 929 II Estate (HV) |  |   |   |                      |    |          |          |      |      |  |  |
|           | CB-1086A 0.50  | [Set] PL 0,50 Ø 52.450 / 56.002 / 22.130 / 1.761 St/A  |   |   |                      |    |          |          |      |      |  |  |
|           | MS-1114A STD   | [Set] HL STD Ø 62.955 / 67.000 / 18.130 / 2.010 St/A; HL STD Ø 62.955 / 67.000 / 24.130 / 2.010 St/A               |   |   |                      |    |          |          |      |      |  |  |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |      |      |  |  |
|           | 7.20235.01.0   | non-return valve   |   |   |                      |    |          |          |      |      |  |  |
|           | 7.20469.51.0   | non-return valve; mechanical   |   |   |                      |    |          |          |      |      |  |  |
| <b>16</b> |  | <b>80</b>  |   |   |                      |    |          |          |      |      |  |  |
|           | VC   | 02.1977 → 01.1982  | B | 4 | 1769 cm <sup>3</sup> | 2V | 60-61 kW | 82-83 PS |      | - 88 |  |  |
|           | B-SERIE (PE)   |  |   |   |                      |    |          |          |      |      |  |  |
|           | CB-1141A STD   | [Set] PL STD Ø 52.955 / 56.002 / 20.930 / 1.510 St/A   |   |   |                      |    |          |          |      |      |  |  |
|           | MS-1114A STD   | [Set] HL STD Ø 62.955 / 67.000 / 18.130 / 2.010 St/A; HL STD Ø 62.955 / 67.000 / 24.130 / 2.010 St/A               |   |   |                      |    |          |          |      |      |  |  |
| <b>17</b> |  | <b>81</b>  |   |   |                      |    |          |          |      |      |  |  |
|           | F6   | 09.1982 → 09.1987  | B | 4 | 1587 cm <sup>3</sup> | 2V | 59-66 kW | 80-90 PS | ⌘8,6 | - 77 |  |  |
|           | 626 II (GC), 626 II Hatchback (GC), CAPELLA  |  |   |   |                      |    |          |          |      |      |  |  |
|           | CB-2004A 0.25  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.635 St/A  |   |   |                      |    |          |          |      |      |  |  |
|           | MS-2004A 0.25  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 28.140 / 2.139 St/A         |   |   |                      |    |          |          |      |      |  |  |
|           |  | <b>CB-2004A 0,50 / CB-2004A 0,75 / CB-2004A STD / CB-2004A 1,00</b><br><b>MS-2004A 0,50 / MS-2004A STD</b>         |   |   |                      |    |          |          |      |      |  |  |
| <b>18</b> |  | <b>86</b>  |   |   |                      |    |          |          |      |      |  |  |
|           | F2   | 11.1987 → 07.1990  | B | 4 | 2184 cm <sup>3</sup> | 3V | 85 kW    | 115 PS   | ⌘8,6 | - 94 |  |  |
|           | 626 III Hatchback (GD), 929 III (HC)   |  |   |   |                      |    |          |          |      |      |  |  |
|           | 80 00489 1 0 000   | Ø86; STD; set: 1; [R CR 1.5] [NM 1.5] [SLF CR 4]   |   |   |                      |    |          |          |      |      |  |  |
|           |  | <b>80 00489 1 0 050 86.50</b>  |   |   |                      |    |          |          |      |      |  |  |
|           | CB-2004A 0.25  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.635 St/A  |   |   |                      |    |          |          |      |      |  |  |
|           | MS-2009A 0.25  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 30.140 / 2.139 St/A         |   |   |                      |    |          |          |      |      |  |  |
|           |  | <b>MS-2009A 0,50 / MS-2009A STD</b>  |   |   |                      |    |          |          |      |      |  |  |
|           | 50 007 623   | hydraulic; Outer Ø: 12; length: 20.5   |   |   |                      |    |          |          |      |      |  |  |
| <b>19</b> |  | <b>86</b>  |   |   |                      |    |          |          |      |      |  |  |
|           | F2-EGI   | 05.1987 → 12.1988  | B | 4 | 2184 cm <sup>3</sup> | 3V | 100 kW   | 136 PS   | ⌘8,6 | - 94 |  |  |
|           | F21  | 01.1988 → 04.1989  | B | 4 | 2184 cm <sup>3</sup> | 3V | 85 kW    | 115 PS   | ⌘8,6 | - 94 |  |  |
|           | F2E  | 01.1988 → 04.1989  | B | 4 | 2184 cm <sup>3</sup> | 3V | 85 kW    | 116 PS   | ⌘8,6 | - 94 |  |  |
|           | 929 III (HC)   |  |   |   |                      |    |          |          |      |      |  |  |
|           | CB-2004A 0.25  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.635 St/A  |   |   |                      |    |          |          |      |      |  |  |
|           | MS-2009A 0.25  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 30.140 / 2.139 St/A         |   |   |                      |    |          |          |      |      |  |  |
|           |  | <b>CB-2004A 0,50 / CB-2004A 0,75 / CB-2004A STD / CB-2004A 1,00</b><br><b>MS-2009A 0,50 / MS-2009A STD</b>         |   |   |                      |    |          |          |      |      |  |  |

|           |  |  |   |   |                      |                      |            |            |            |   |    |
|-----------|--|--|---|---|----------------------|----------------------|------------|------------|------------|---|----|
| <b>20</b> |  | <b>86</b>  |   |   |                      |                      |            |            |            |   |    |
|           | F8 (8V)  | 11.1987 → 02.1990  | B | 4 | 1789 cm <sup>3</sup> | 2V                   | 62-67 kW   | 84-91 PS   | 8,6        | - | 77 |
|           | F8 (12V)   | 10.1988 → 02.1990  | B | 4 | 1789 cm <sup>3</sup> | 3V                   | 58-69 kW   | 79-94 PS   | 8,6        | - | 77 |
|           | <b>626 III Hatchback (GD), PERSONA</b>   |  |   |   |                      |                      |            |            |            |   |    |
|           | CB-2004A 0.25  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.635 St/A<br><b>CB-2004A 0,50 / CB-2004A 0,75 / CB-2004A STD / CB-2004A 1,00</b>   |   |   |                      |                      |            |            |            |   |    |
|           | MS-2009A 0.25  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 30.140 / 2.139 St/A<br><b>MS-2009A 0,50 / MS-2009A STD</b>  |   |   |                      |                      |            |            |            |   |    |
|           | 50 007 623   | hydraulic; Outer Ø: 12; length: 20.5   |   |   |                      |                      |            |            |            |   |    |
| <b>21</b> |  | <b>86</b>  |   |   |                      |                      |            |            |            |   |    |
|           | FE (12V)   | 08.1987 → 10.1990  | B | 4 | 1998 cm <sup>3</sup> | 3V                   | 66-81 kW   | 90-110 PS  | 8,6:1      | - | 86 |
|           | <b>626 III (GD), 626 III Coupe (GD), 626 III Station Wagon (GV)</b>  |  |   |   |                      |                      |            |            |            |   |    |
|           | 80 00489 1 0 000   | Ø86; STD; set: 1; [R CR 1.5] [NM 1.5] [SLF CR 4]<br><b>80 00489 1 0 050 86.50</b>  |   |   |                      |                      |            |            |            |   |    |
|           | CB-2009A 0.25  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.630 St/A<br><b>CB-2009A 0,50 / CB-2009A STD</b>   |   |   |                      |                      |            |            |            |   |    |
|           | MS-2009A 0.25  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 30.140 / 2.139 St/A<br><b>MS-2009A 0,50 / MS-2009A STD</b>  |   |   |                      |                      |            |            |            |   |    |
| <b>22</b> |  | <b>86</b>  |   |   |                      |                      |            |            |            |   |    |
|           | FE (16V)   | 06.1987 → 10.1990  | B | 4 | 1998 cm <sup>3</sup> | 4V                   | 103-109 kW | 140-148 PS |            | - | 86 |
|           | <b>626 III (GD), 626 III Coupe (GD), 626 III Hatchback (GD)</b>  |  |   |   |                      |                      |            |            |            |   |    |
|           | CB-2004A 0.25  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.635 St/A<br><b>CB-2004A 0,50 / CB-2004A 0,75 / CB-2004A STD / CB-2004A 1,00</b>   |   |   |                      |                      |            |            |            |   |    |
|           | CB-2009A 0.25  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.630 St/A<br><b>CB-2009A 0,50 / CB-2009A STD</b>   |   |   |                      |                      |            |            |            |   |    |
|           | MS-2009A 0.25  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 30.140 / 2.139 St/A<br><b>MS-2009A 0,50 / MS-2009A STD</b>  |   |   |                      |                      |            |            |            |   |    |
|           | 50 007 664   | hydraulic; Outer Ø: 27   |   |   |                      |                      |            |            |            |   |    |
| <b>M</b>  |  |  |   |   |                      |                      |            |            |            |   |    |
| <b>23</b> |  | <b>86</b>  |   |   |                      |                      |            |            |            |   |    |
|           | FE (8V)  | 11.1982 → 10.1990  | B | 4 | 1998 cm <sup>3</sup> | 2V                   | 60-88 kW   | 82-120 PS  | 8,6        | - | 86 |
|           | <b>626 II (GC), 626 II Coupe (GC), 626 II Hatchback (GC), 626 III Coupe (GD), 626 III Hatchback (GD), 929 II (HB), 929 II Coupe (HB), 929 III (HC)</b> |  |   |   |                      |                      |            |            |            |   |    |
|           | CB-2004A 0.25  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.635 St/A<br><b>CB-2004A 0,50 / CB-2004A 0,75 / CB-2004A STD / CB-2004A 1,00, →03.1987</b>   |   |   |                      |                      |            |            |            |   |    |
|           | CB-2009A 0.25  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.630 St/A<br><b>CB-2009A 0,50 / CB-2009A STD, 2.0, 2.0, 2.0, 2.0, 2.0, 2.0, 2.0, 2.0, 2.0 (GC1), 2.0 i GLX, 2.0, 2.0, 2.0: 04.1987→</b>  |   |   |                      |                      |            |            |            |   |    |
|           | MS-2004A 0.25  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 28.140 / 2.139 St/A<br><b>MS-2004A 0,50 / MS-2004A STD, →03.1987</b>  |   |   |                      |                      |            |            |            |   |    |
|           | MS-2009A 0.25  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 30.140 / 2.139 St/A<br><b>MS-2009A 0,50 / MS-2009A STD, 2.0, 2.0, 2.0, 2.0, 2.0, 2.0, 2.0, 2.0, 2.0 (GC1), 2.0 i GLX, 2.0, 2.0, 2.0: 04.1987→</b> |   |   |                      |                      |            |            |            |   |    |
|           | 7.20235.01.0   | non-return valve   |   |   |                      |                      |            |            |            |   |    |
|           | 7.20469.51.0   | non-return valve; mechanical   |   |   |                      |                      |            |            |            |   |    |
|           | 50 007 623   | hydraulic; Outer Ø: 12; length: 20.5   |   |   |                      |                      |            |            |            |   |    |
| <b>24</b> |  | <b>86</b>  |   |   |                      |                      |            |            |            |   |    |
|           | FET  | 10.1984 → 10.1987  | B | A | 4                    | 1998 cm <sup>3</sup> | 2V         | 88-101 kW  | 120-137 PS |   | -  |
|           | <b>626 II (GC), 626 II Coupe (GC), 626 II Hatchback (GC), 929 II Coupe (HB)</b>  |  |   |   |                      |                      |            |            |            |   |    |
|           | CB-2009A 0.25  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.630 St/A<br><b>CB-2009A 0,50 / CB-2009A STD</b>   |   |   |                      |                      |            |            |            |   |    |
|           | MS-2009A 0.25  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 30.140 / 2.139 St/A<br><b>MS-2009A 0,50 / MS-2009A STD</b>  |   |   |                      |                      |            |            |            |   |    |
| <b>25</b> |  | <b>86</b>  |   |   |                      |                      |            |            |            |   |    |
|           | R2   | 03.1985 → 10.1989  | D | 4 | 2184 cm <sup>3</sup> | 2V                   | 47-52 kW   | 64-71 PS   | 23         | - | 94 |
|           | <b>B-SERIE (UF)</b>  |  |   |   |                      |                      |            |            |            |   |    |
|           | 80 00420 1 0 000   | Ø86; STD; set: 1; [R IF CR 2] [M IW CR 2] [DSF CR 3]   |   |   |                      |                      |            |            |            |   |    |
|           | cont...  |  |   |   |                      |                      |            |            |            |   |    |



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|  | <b>TW-2007A STD</b>  | [Pair] AS STD Ø 69.250 / 84.400 // 2.050 St/A   |
|  | <b>CB-2004A 0.25</b> | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.635 St/A<br><b>CB-2004A 0,50 / CB-2004A 0,75 / CB-2004A STD / CB-2004A 1,00</b>                                  |
|  | <b>MS-2007A 0.25</b> | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.135 St/A; HL 0,25 Ø 59.705 / 64.000 / 21.130 / 2.135 St/A<br><b>MS-2007A 0,50 / MS-2007A 0,75 / MS-2007A STD</b> |
|  | <b>PB-2007J STD</b>  | [Set] PL-B STD Ø 25.000 / 28.000 / 26.800 / 1.530 St/B  |

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|  | <b>81-73000</b> | EX; 14.02/ x 7.98 x 37.66 G2 |
|--|-----------------|------------------------------|

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|-----------|--|--|-------------------|---|---|----------------------|----|----------|----------|-------|------|
| <b>26</b> |  | <b>RF46</b>  | 11.1982 → 06.1987 | D | 4 | 1998 cm <sup>3</sup> | 2V | 46-53 kW | 63-72 PS | ⊗22,7 | - 86 |
|           |  | <b>626 II (GC), 626 II Coupe (GC), 626 II Hatchback (GC)</b> |                   |   |   |                      |    |          |          |       |      |

|  |                      |   |
|--|----------------------|---|
|  | <b>TW-2007A STD</b>  | [Pair] AS STD Ø 69.250 / 84.400 // 2.050 St/A   |
|  | <b>CB-2004A 0.25</b> | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.635 St/A<br><b>CB-2004A 0,50 / CB-2004A 0,75 / CB-2004A STD / CB-2004A 1,00, 2.0 D, 2.0 D: →05.1986</b>          |
|  | <b>MS-2007A 0.25</b> | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.135 St/A; HL 0,25 Ø 59.705 / 64.000 / 21.130 / 2.135 St/A<br><b>MS-2007A 0,50 / MS-2007A 0,75 / MS-2007A STD</b> |



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|  | <b>81-73000</b> | EX; 14.02/ x 7.98 x 37.66 G2 |
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|           |  |                     |                   |   |   |                      |    |            |            |      |        |
|-----------|--|---------------------|-------------------|---|---|----------------------|----|------------|------------|------|--------|
| <b>27</b> |  | <b>JE3</b>          | 01.1988 → 12.1989 | B | 6 | 2954 cm <sup>3</sup> | 3V | 123-125 kW | 167-170 PS | ⊗9,5 | - 77.4 |
|           |  | <b>929 III (HC)</b> |                   |   |   |                      |    |            |            |      |        |

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|  | <b>TW-2010GP STD</b>  | [Pair] AS STD Ø 68.250 / 80.000 // 2.050 St/B/G                                 |
|  | <b>MS-2010GP 0.25</b> | [Set] HL 0,25 Ø 61.705 / 66.000 / 18.130 / 2.137 St/B/G<br><b>MS-2010GP STD</b> |

|  |                   |                                      |
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|  | <b>50 007 623</b> | hydraulic; Outer Ø: 12; length: 20.5 |
|--|-------------------|--------------------------------------|

# MERCEDES-BENZ

|       |  |   | Cyl. |  | mm           | cm <sup>3</sup> |  | Comp. | kW      | PS      | Pos |
|-------|--|---|------|---|--------------|-----------------|---|-------|---------|---------|-----|
|       |  |   |      |   |              |                 |   | Ratio |         |         |     |
| M 102 | 921  | B | 4    |   | 89 x 80,3    | 1996            | 2   | 9:1   | 63-77   | 86-105  | 56  |
| M 102 | 920  | B | 4    |   | 89 x 80,3    | 1997            | 2   | 9:1   | 74-80   | 100-109 | 55  |
| M 102 | 939  | B | 4    |   | 89 x 80,3    | 1997            | 2   | 8     | 74-80   | 100-109 | 59  |
| M 102 | 924  | B | 4    |   | 89 x 80,3    | 1996            | 2   | 9     | 75-77   | 102-105 | 58  |
| M 102 | 922  | B | 4    |   | 89 x 80,3    | 1996            | 2   | 9,1   | 75-80   | 102-109 | 57  |
| M 102 | 964  | B | 4    |   | 89 x 80,3    | 1997            | 2   | 9,1   | 80      | 109     | 63  |
| M 102 | 962  | B | 4    |   | 89 x 80,3    | 1996            | 2   | 9,1   | 83-90   | 115-122 | 61  |
| M 102 | 961  | B | 4    |   | 89 x 80,3    | 1996            | 2   | 9,1:1 | 83-93   | 113-126 | 60  |
| M 102 | 963  | B | 4    |   | 89 x 80,2    | 1996            | 2   | 9,1   | 87-90   | 118-122 | 62  |
| M 102 | 985  | B | 4    |   | 95,5 x 80,3  | 2299            | 2   | 9:1   | 97-100  | 132-136 | 80  |
| M 102 | 980  | B | 4    |   | 95,5 x 80,3  | 2299            | 2   | 9:1   | 100     | 136     | 78  |
| M 102 | 983  | B | 4    |   | 95,5 x 80,3  | 2299            | 4   | 10,5  | 125-136 | 170-185 | 79  |
| M 103 | 940  | B | 6    |   | 82,9 x 80,3  | 2597            | 2   | 9,2   | 118-122 | 160-166 | 14  |
| M 103 | 942  | B | 6    |   | 82,9 x 80,3  | 2597            | 2   | 9,2   | 118-122 | 160-166 | 15  |
| M 103 | 983  | B | 6    |   | 88,5 x 80,3  | 2960            | 2   | 9,2   | 132-138 | 179-188 | 54  |
| M 103 | 982  | B | 6    |   | 88,5 x 80,3  | 2960            | 2   | 9,2   | 132-138 | 180-188 | 53  |
| M 103 | 981  | B | 6    |   | 88,5 x 80,3  | 2960            | 2   | 10    | 132-138 | 180-188 | 52  |
| M 103 | 980  | B | 6    |   | 88,5 x 80,3  | 2960            | 2   | 8     | 138     | 188     | 51  |
| M 108 | 920  | B | 6    |   | 82 x 78,8    | 2496            | 2   | 9     | 96      | 131     | 9   |
| M 110 | 993  | B | 6    |   | 86 x 78,8    | 2746            | 2   | 8:1   | 90-125  | 122-170 | 30  |
| M 110 | 984 - 985                                      | B | 6    |   | 86 x 78,8    | 2746            | 2   | 8,7   | 101-136 | 137-185 | 25  |
| M 110 | 994  | B | 6    |   | 86 x 78,8    | 2746            | 2   | 8     | 110-115 | 150-156 | 31  |
| M 110 | 924, 926                                       | B | 6    |   | 86 x 78,8    | 2746            | 2   | 8,7   | 115     | 156     | 21  |
| M 110 | 922 - 923                                      | B | 6    |   | 86 x 78,8    | 2746            | 2   | 8,7   | 115-118 | 156-160 | 20  |
| M 110 | 921  | B | 6    |   | 86 x 78,8    | 2746            | 2   | 8,7   | 118     | 160     | 19  |
| M 110 | 991 - 992                                      | B | 6    |   | 86 x 78,8    | 2746            | 2   | 8:1   | 125     | 170     | 29  |
| M 110 | 988  | B | 6    |   | 86 x 78,8    | 2746            | 2   | 9     | 130-136 | 177-185 | 27  |
| M 110 | 983  | B | 6    |   | 86 x 78,8    | 2746            | 2   | 8     | 130-136 | 177-185 | 24  |
| M 110 | 990  | B | 6    |   | 86 x 78,8    | 2746            | 2   | 9     | 130-136 | 177-185 | 28  |
| M 110 | 982, 986                                       | B | 6    |   | 86 x 78,8    | 2746            | 2   | 8,7   | 130-136 | 177-185 | 23  |
| M 110 | 981  | B | 6    |   | 86 x 78,8    | 2746            | 2   | 8,7   | 136     | 185     | 22  |
| M 110 | 987, 989                                       | B | 6    |   | 86 x 78,8    | 2746            | 2   | 9     | 136     | 185     | 26  |
| M 114 | 920  | B | 6    |   | 82 x 78,8    | 2496            | 2   | 9     | 85-96   | 116-130 | 10  |
| M 114 | 980  | B | 6    |   | 82 x 78,8    | 2496            | 2   | 9,5   | 110     | 150     | 11  |
| M 115 | 923, 926, 938 - 939                            | B | 4    |   | 87 x 83,6    | 1988            | 2   | 9     | 62-70   | 84-95   | 38  |
| M 115 | 920, 924                                       | B | 4    |   | 87 x 92,4    | 2197            | 2   | 9     | 66-77   | 90-105  | 37  |
| M 115 | 951, 954, 973                                  | B | 4    |   | 93,75 x 83,6 | 2307            | 2   |       | 66-81   | 90-110  | 77  |
| M 116 | 962 - 963                                      | B | 8    |   | 88 x 78,9    | 3839            | 2   | 9,4   | 116-150 | 158-204 | 50  |
| M 116 | 961  | B | 8    |   | 92 x 71,8    | 3818            | 2   | 9     | 120-160 | 163-218 | 72  |
| M 116 | 982, 984 - 985                                 | B | 8    |   | 92 x 65,8    | 3499            | 2   |       | 143-152 | 194-205 | 76  |
| M 116 | 980 - 981, 983                                 | B | 8    |   | 92 x 65,8    | 3499            | 2   | 9,5   | 147     | 200     | 75  |
| M 116 | 964  | B | 8    |   | 92 x 78,9    | 4196            | 2   | 9     | 150-160 | 204-218 | 73  |
| M 116 | 965  | B | 8    |   | 92 x 78,9    | 4196            | 2   | 10    | 150-170 | 204-231 | 74  |
| M 116 | 960  | B | 8    |   | 92 x 71,8    | 3818            | 2   | 9     | 160     | 218     | 71  |
| M 117 | 982 - 983, 985 - 986                           | B | 8    |   | 92 x 85      | 4520            | 2   |       | 119-165 | 162-225 | 76  |
| M 117 | 984  | B | 8    |   | 92 x 85      | 4520            | 2   | 8     | 131-142 | 178-193 | 75  |
| M 117 | 963 - 964                                      | B | 8    |   | 96,5 x 85    | 4973            | 2   |       | 164-180 | 223-245 | 84  |
| M 117 | 967  | B | 8    |   | 96,5 x 94,8  | 5547            | 2   | 10    | 169-178 | 230-242 | 85  |
| M 117 | 962  | B | 8    |   | 96,5 x 85    | 4973            | 2   | 9,2   | 170     | 231     | 83  |
| M 117 | 961  | B | 8    |   | 96,5 x 85    | 4973            | 2   | 8,8   | 170-177 | 231-240 | 82  |
| M 117 | 960  | B | 8    |   | 96,5 x 85    | 4973            | 2   | 8,8   | 170-180 | 231-245 | 81  |
| M 117 | 968  | B | 8    |   | 96,5 x 94,8  | 5547            | 2   | 10    | 178-220 | 242-300 | 86  |
| M 121 | 924  | B | 4    |   | 84,5 x 84    | 1884            | 2   | 8,8   | 59      | 80      | 16  |
| M 121 | 940  | B | 4    |   | 87 x 83,6    | 1988            | 2   | 9     | 61      | 83      | 39  |
| M 123 | 921  | B | 6    |   | 86 x 72,5    | 2525            | 2   | 9,4   | 95-103  | 129-140 | 32  |
| M 127 | 982  | B | 6    |   | 80 x 72,8    | 2180            | 2   | 8,7   | 88      | 120     | 6   |
| M 127 | 980, 984                                       | B | 6    |   | 80 x 72,8    | 2196            | 2   |       | 88      | 120     | 5   |
| M 127 | 981  | B | 6    |   | 82 x 72,8    | 2306            | 2   | 9,3   | 110     | 150     | 12  |
| M 129 | 980 - 982                                      | B | 6    |   | 82 x 78,8    | 2496            | 2   | 9,3   | 110     | 150     | 13  |
| M 130 | 923  | B | 6    |   | 86,5 x 78,8  | 2778            | 2   | 9,5   | 96      | 130     | 35  |
| M 130 | 920  | B | 6    |   | 86,5 x 78,8  | 2780            | 2   | 9,5   | 103     | 140     | 33  |
| M 130 | 922, 980 - 981, 984                            | B | 6    |   | 86,5 x 78,8  |                 | 2   |       | 118-125 | 160-170 | 34  |
| M 130 | 983  | B | 6    |   | 86,5 x 78,8  | 2778            | 2   | 9,5   | 125     | 170     | 36  |
| M 136 | 920  | B | 4    |   | 73,5 x 100   | 1697            | 2   | 6,7   | 33      | 45      | 1   |
| M 136 | 040, 042 - 044, 047 - 055, 060, 071 - 073, 922 | B | 4    |   | 75 x 100     | 1767            | 2   |       | 33-38   | 45-52   | 3   |
| M 136 | 925  | B | 4    |   | 84,5 x 84    | 1884            | 2   | 6,7   | 48      | 65      | 17  |

M

# MERCEDES-BENZ

|        |                     |       | Cyl. |             | mm   | cm <sup>3</sup> |               | Comp.   | kW      | PS | Pos |
|--------|---------------------|-------|------|-------------|------|-----------------|---------------|---------|---------|----|-----|
|        |                     |       |      |             |      |                 |               | Ratio   |         |    |     |
| M 180  | 940 - 941           | B     | 6    | 80 x 72,8   | 2195 | 2               | 8,7           | 70-81   | 95-110  | 7  |     |
| M 180  | 945, 947, 949 - 950 | B     | 6    | 81,5 x 73   | 2281 | 2               | 9             | 77-88   | 105-120 | 8  |     |
| M 180  | 954                 | B     | 6    | 82 x 72,4   | 2292 | 2               | 9             | 88      | 120     | 9  |     |
| M 191  | 010, 018            | B     | 4    | 75 x 100    | 1767 | 2               | 6,5/<br>6,7:1 | 33-38   | 45-52   | 3  |     |
| OM 601 | 911                 | D     | 4    | 87 x 84     | 1997 | 2               | 22            | 53-55   | 72-75   | 40 |     |
| OM 601 | 912                 | D     | 4    | 87 x 84     | 1997 | 2               | 22            | 53-55   | 72-75   | 41 |     |
| OM 601 | 921                 | D     | 4    | 87 x 92,4   | 2197 | 2               | 22            | 54      | 72      | 42 |     |
| OM 603 | 912                 | D     | 6    | 87 x 84     | 2996 | 2               | 22            | 80-83   | 109-113 | 43 |     |
| OM 603 | 960, 963            | D (A) | 6    | 87 x 84     | 2996 | 2               | 22            | 100-108 | 136-147 | 44 |     |
| OM 603 | 961                 | D (A) | 6    | 87 x 84     | 2996 | 2               | 22            | 107-110 | 143-148 | 45 |     |
| OM 615 | 913                 | D     | 4    | 87 x 83,6   | 1988 | 2               | 21            | 40      | 55      | 46 |     |
| OM 615 | 940                 | D     | 4    | 87 x 83,6   | 1988 | 2               | 21            | 40-44   | 55-60   | 47 |     |
| OM 615 | 912                 | D     | 4    | 87 x 92,4   | 2197 | 2               | 21            | 44      | 60      | 46 |     |
| OM 615 | 941                 | D     | 4    | 87 x 92,4   | 2197 | 2               | 21            | 44-49   | 60-67   | 48 |     |
| OM 616 | 912, 936, 938       | D     | 4    | 90,9 x 92,4 | 2399 | 2               | 21            | 46-53   | 63-72   | 64 |     |
| OM 616 | 916                 | D     | 4    | 91 x 92,4   | 2404 | 2               | 21            | 48      | 65      | 70 |     |
| OM 617 | 910                 | D     | 5    | 90,9 x 92,4 | 2998 | 2               | 21            | 59      | 80      | 65 |     |
| OM 617 | 912, 931 - 933      | D     | 5    | 90,9 x 92,4 | 2998 | 2               |               | 59-65   | 80-88   | 66 |     |
| OM 617 | 913                 | D     | 5    | 90,9 x 92,4 | 2998 | 2               | 21            | 65      | 88      | 67 |     |
| OM 617 | 950                 | D (A) | 5    | 90,9 x 92,4 | 2998 | 2               | 21,5:1        | 85-92   | 116-125 | 68 |     |
| OM 617 | 951 - 952           | D (A) | 5    | 90,9 x 92,4 | 2998 | 2               | 21,5          | 92      | 125     | 69 |     |
| OM 621 | 910                 | D     | 4    | 85 x 83,6   | 1898 | 2               | 21            | 37      | 50      | 18 |     |
| OM 621 | 912, 918            | D     | 4    | 87 x 83,6   | 1988 | 2               | 21            | 40      | 54-55   | 49 |     |
| OM 636 | 915                 | D     | 4    | 73,5 x 100  | 1697 | 2               | 19            | 29      | 39      | 2  |     |
| OM 636 | 930 - 931           | D     | 4    | 75 x 100    | 1767 | 2               | 19            | 29-32   | 39-44   | 4  |     |

M

# MERCEDES-BENZ

|  |                           |                   | Pos        |                  |                   |                           | Pos                 |                   |            |    |    |
|--|---------------------------|-------------------|------------|------------------|-------------------|---------------------------|---------------------|-------------------|------------|----|----|
|  | <b>/8 (W114)</b>          |                   |            | 280 TE (123.093) | 09.1977 → 11.1985 | M 110.988                 | B 27                |                   |            |    |    |
|  | 230.6 (114.015)           | 01.1968 → 11.1976 | M 180.954  | B                | 9                 | 300 T D (123.190)         | 09.1977 → 02.1979   | OM 617.912        | D          | 66 |    |
|  | 250                       | 07.1968 → 08.1972 | M 114.920  | B                | 10                | 300 T D (123.190)         | 03.1979 → 11.1985   | OM 617.912        | D          | 66 |    |
|  | 250 (114.010)             | 01.1968 → 08.1972 | M 114.920  | B                | 10                | 300 T Turbo-D (123.193)   | 10.1980 → 11.1985   | OM 617.952        | D          | 69 |    |
|  | 250 2.8 (114.011)         | 06.1972 → 11.1976 | M 130.923  | B                | 35                | <b>124 Coupe (C124)</b>   |                     |                   |            |    |    |
|  | 280 (114.060)             | 06.1972 → 11.1976 | M 110.921  | B                | 19                | 300 CE                    | 03.1987 → 12.1989   | M 103.983         | B          | 54 |    |
|  | 280 E (114.062)           | 06.1972 → 11.1976 | M 110.981  | B                | 22                | <b>124 Saloon (W124)</b>  |                     |                   |            |    |    |
|  | <b>/8 (W115)</b>          |                   |            |                  |                   | 200 (124.020)             | 12.1985 → 05.1990   | M 102.922         | B          | 57 |    |
|  | 200                       | 01.1968 → 01.1977 | M 115.923  | B                | 38                | 200 (124.020)             | 01.1986 → 05.1990   | M 102.922         | B          | 57 |    |
|  | 200                       | 01.1968 → 01.1977 | M 115.926  | B                | 38                | 200 D (124.120)           | 12.1984 → 08.1989   | OM 601.912        | D          | 41 |    |
|  | 200 (115.015)             | 01.1968 → 01.1977 | M 115.923  | B                | 38                | 200 E (124.021)           | 09.1988 → 12.1989   | M 102.963         | B          | 62 |    |
|  | 200 (115.015)             | 01.1968 → 01.1977 | M 115.926  | B                | 38                | 260 E (124.026)           | 09.1985 → 12.1989   | M 103.940         | B          | 14 |    |
|  | 200 D (115.115)           | 01.1968 → 01.1977 | OM 615.913 | D                | 46                | 260 E 4-matic (124.226)   | 12.1986 → 12.1989   | M 103.940         | B          | 14 |    |
|  | 220 (115.010)             | 01.1968 → 07.1973 | M 115.920  | B                | 37                | 300 D (124.130)           | 12.1984 → 08.1989   | OM 603.912        | D          | 43 |    |
|  | 220 (115.010)             | 01.1968 → 07.1973 | M 115.924  | B                | 37                | 300 E                     | 01.1985 → 12.1985   | M 103.980         | B          | 51 |    |
|  | 220 D (115.110)           | 01.1968 → 01.1977 | OM 615.912 | D                | 46                | 300 Turbo-D (124.133)     | 09.1986 → 09.1988   | OM 603.960        | D          | 44 |    |
|  | 230.4 (115.017)           | 08.1973 → 12.1976 | M 115.951  | B                | 77                | 300 Turbo-D (124.133)     | 09.1986 → 09.1988   | OM 603.963        | D          | 44 |    |
|  | 240 D (115.117)           | 08.1973 → 12.1976 | OM 616.916 | D                | 70                | 300 Turbo-D 4-matic       | 09.1986 → 09.1988   | OM 603.960        | D          | 44 |    |
|  | 240 D 3.0 (115.114)       | 08.1974 → 11.1976 | OM 617.910 | D                | 65                | (124.333)                 | 300 Turbo-D 4-matic | 09.1986 → 09.1988 | OM 603.963 | D  | 44 |
|  | <b>/8 Coupe (W114)</b>    |                   |            |                  |                   | <b>124 T-Model (S124)</b> |                     |                   |            |    |    |
|  | 250 C (114.021)           | 04.1969 → 06.1972 | M 114.920  | B                | 10                | 200 T (124.080)           | 09.1985 → 08.1989   | M 102.922         | B          | 57 |    |
|  | 250 C 2.8 (114.023)       | 06.1972 → 11.1976 | M 130.923  | B                | 35                | 200 T (124.080)           | 01.1986 → 05.1990   | M 102.922         | B          | 57 |    |
|  | 250 CE (114.022)          | 04.1969 → 04.1972 | M 114.980  | B                | 11                | 200 TE                    | 09.1988 → 12.1989   | M 102.962         | B          | 61 |    |
|  | 280 C (114.073)           | 06.1972 → 02.1977 | M 110.921  | B                | 19                | 260 TE FGST.              | 09.1985 → 12.1989   | M 103.940         | B          | 14 |    |
|  | 280 CE (114.072)          | 06.1972 → 01.1977 | M 110.981  | B                | 22                | 300 T Turbo-D             | 09.1986 → 01.1989   | OM 603.960        | D          | 44 |    |
|  | <b>123 Coupe (C123)</b>   |                   |            |                  |                   | 300 T Turbo-D             | 09.1986 → 01.1989   | OM 603.963        | D          | 44 |    |
|  | 230 C (123.043)           | 05.1977 → 04.1980 | M 115.954  | B                | 77                | 300 T Turbo-D 4-matic     | 09.1986 → 01.1989   | OM 603.963        | D          | 44 |    |
|  | 230 CE (123.243)          | 04.1980 → 12.1985 | M 102.980  | B                | 78                | (124.393)                 | 300 TE (124.090)    | 01.1986 → 12.1989 | M 103.983  | B  | 54 |
|  | 280 C (123.050)           | 03.1977 → 03.1980 | M 110.923  | B                | 20                | 300 TE 4-matic            | 09.1986 → 12.1989   | M 103.983         | B          | 54 |    |
|  | 280 CE                    | 03.1977 → 11.1985 | M 110.988  | B                | 27                | <b>170</b>                |                     |                   |            |    |    |
|  | 280 CE                    | 09.1977 → 08.1979 | M 110.988  | B                | 27                | 170 S (136)               | 01.1949 → 1957      | M 136.040         | B          | 3  |    |
|  | 300 C Turbo-D (123.153)   | 09.1981 → 07.1985 | OM 617.952 | D                | 69                | 170 S (136)               | 01.1949 → 1957      | M 136.042         | B          | 3  |    |
|  | <b>123 Saloon (W123)</b>  |                   |            |                  |                   | 170 S (136)               | 01.1949 → 1957      | M 136.043         | B          | 3  |    |
|  | 200                       | 02.1976 → 08.1980 | M 115.938  | B                | 38                | 170 S (136)               | 01.1949 → 1957      | M 136.044         | B          | 3  |    |
|  | 200                       | 02.1976 → 08.1980 | M 115.939  | B                | 38                | 170 S (136)               | 01.1949 → 1957      | M 136.047         | B          | 3  |    |
|  | 200                       | 06.1980 → 11.1985 | M 102.939  | B                | 59                | 170 S (136)               | 01.1949 → 1957      | M 136.048         | B          | 3  |    |
|  | 200 (123.020)             | 02.1976 → 08.1980 | M 115.938  | B                | 38                | 170 S (136)               | 01.1949 → 1957      | M 136.049         | B          | 3  |    |
|  | 200 (123.020)             | 02.1976 → 08.1980 | M 115.939  | B                | 38                | 170 S (136)               | 01.1949 → 1957      | M 136.051         | B          | 3  |    |
|  | 200 (123.220)             | 06.1980 → 11.1985 | M 102.920  | B                | 55                | 170 S (136)               | 01.1949 → 1957      | M 136.052         | B          | 3  |    |
|  | 200 D                     | 03.1979 → 11.1985 | OM 615.940 | D                | 47                | 170 S (136)               | 01.1949 → 1957      | M 136.053         | B          | 3  |    |
|  | 200 D (123.120)           | 07.1976 → 02.1979 | OM 615.940 | D                | 47                | 170 S (136)               | 01.1949 → 1957      | M 136.054         | B          | 3  |    |
|  | 220 D                     | 01.1977 → 03.1979 | OM 615.941 | D                | 48                | 170 S (136)               | 01.1949 → 1957      | M 136.055         | B          | 3  |    |
|  | 220 D (123.126)           | 01.1976 → 02.1979 | OM 615.941 | D                | 48                | 170 S (136)               | 01.1949 → 1957      | M 136.071         | B          | 3  |    |
|  | 230 (123.023)             | 02.1976 → 03.1981 | M 115.954  | B                | 77                | 170 S (136)               | 01.1949 → 1957      | M 136.072         | B          | 3  |    |
|  | 230 E (123.223)           | 04.1980 → 12.1985 | M 102.980  | B                | 78                | 170 S (136)               | 01.1949 → 1957      | M 136.073         | B          | 3  |    |
|  | 240 D (123.123)           | 02.1976 → 02.1979 | OM 616.912 | D                | 64                | 170 S (136)               | 1959 → 1957         | M 136.050         | B          | 3  |    |
|  | 240 D (123.123)           | 03.1979 → 11.1985 | OM 616.912 | D                | 64                | 170 Sb (136)              | 01.1953 → 1956      | M 191.010         | B          | 3  |    |
|  | 250 (123.026)             | 02.1976 → 10.1979 | M 123.921  | B                | 32                | 170 Sb (136)              | 01.1953 → 1957      | M 191.018         | B          | 3  |    |
|  | 250 (123.026)             | 10.1979 → 07.1985 | M 123.921  | B                | 32                | 170 Va (136)              | 01.1949 → 1957      | M 136.060         | B          | 3  |    |
|  | 280 (123.030)             | 02.1976 → 08.1981 | M 110.923  | B                | 20                | 170 Vb (136)              | 01.1949 → 1957      | M 136.060         | B          | 3  |    |
|  | 280 E                     | 08.1976 → 08.1981 | M 110.988  | B                | 27                | 170 Vb (136)              | 01.1949 → 1957      | M 136.071         | B          | 3  |    |
|  | 280 E (123.033)           | 02.1976 → 11.1985 | M 110.984  | B                | 25                | 170 Vb (136)              | 01.1949 → 1957      | M 136.072         | B          | 3  |    |
|  | 280 E (123.033)           | 02.1976 → 11.1985 | M 110.988  | B                | 27                | 170 Vb (136)              | 01.1949 → 1957      | M 136.073         | B          | 3  |    |
|  | 300 D (123.130)           | 02.1976 → 07.1980 | OM 617.912 | D                | 66                | <b>170 (W170)</b>         |                     |                   |            |    |    |
|  | 300 D (123.130)           | 03.1979 → 11.1985 | OM 617.912 | D                | 66                | D                         | 06.1949 → 10.1956   | OM 636.915        | D          | 2  |    |
|  | 300 Turbo-D (123.133)     | 08.1981 → 07.1985 | OM 617.952 | D                | 69                | S                         | 07.1953 → 09.1955   | M 136.922         | B          | 3  |    |
|  | <b>123 T-Model (S123)</b> |                   |            |                  |                   | S-D                       | 07.1953 → 02.1958   | OM 636.931        | D          | 4  |    |
|  | 200 T                     | 11.1980 → 11.1985 | M 102.920  | B                | 55                | V                         | 06.1946 → 05.1950   | M 136.920         | B          | 1  |    |
|  | 200 T (123.280)           | 11.1980 → 11.1985 | M 102.939  | B                | 59                | <b>190</b>                |                     |                   |            |    |    |
|  | 230 T (123.083)           | 09.1977 → 03.1980 | M 115.954  | B                | 77                | D 2.2 (USA) (201)         | 09.1983 → 07.1985   | OM 601.921        | D          | 42 |    |
|  | 230 TE (123.283)          | 04.1980 → 11.1985 | M 102.980  | B                | 78                | <b>190 (W201)</b>         |                     |                   |            |    |    |
|  | 240 T D                   | 09.1977 → 02.1979 | OM 616.912 | D                | 64                | 190 D (201.122)           | 09.1984 → 12.1985   | OM 601.921        | D          | 42 |    |
|  | 240 T D (123.183)         | 03.1979 → 11.1985 | OM 616.912 | D                | 64                | 2.0 (201.022)             | 10.1982 → 10.1984   | M 102.921         | B          | 56 |    |
|  | 250 T (123.086)           | 05.1978 → 10.1979 | M 123.921  | B                | 32                | 2.0 (201.023)             | 08.1983 → 05.1990   | M 102.924         | B          | 58 |    |
|  | 250 T (123.086)           | 05.1978 → 08.1982 | M 123.921  | B                | 32                |                           |                     |                   |            |    |    |







# MERCEDES-BENZ

|                               |                   |            |   | Pos |                                |                   |            |   | Pos |
|-------------------------------|-------------------|------------|---|-----|--------------------------------|-------------------|------------|---|-----|
| 2.0 (201.023)                 | 01.1986 → 05.1990 | M 102.924  | B | 58  | 230 G (460.210,                | 02.1980 → 07.1987 | M 115.973  | B | 77  |
| 2.3                           | 09.1987 → 09.1988 | M 102.985  | B | 80  | 460.241)                       |                   |            |   |     |
| 2.3 E                         | 10.1982 → 09.1988 | M 102.985  | B | 80  | 240 GD (460.310,               | 03.1979 → 08.1989 | OM 616.936 | D | 64  |
| 2.6                           | 10.1982 → 09.1988 | M 103.942  | B | 15  | 460.341)                       |                   |            |   |     |
| D 2.0 (201.122)               | 08.1983 → 08.1989 | OM 601.911 | D | 40  | 240 GD (460.310,               | 03.1979 → 08.1989 | OM 616.938 | D | 64  |
| E 2.0 (201.024)               | 02.1985 → 12.1986 | M 102.961  | B | 60  | 460.341)                       |                   |            |   |     |
| E 2.0 (201.024)               | 02.1985 → 12.1986 | M 102.962  | B | 61  | 280 GE (460.212,               | 11.1979 → 06.1982 | M 110.994  | B | 31  |
| E 2.0 (201.024)               | 02.1985 → 12.1986 | M 102.962  | B | 61  | 460.243)                       |                   |            |   |     |
| E 2.3-16                      | 09.1985 → 12.1987 | M 102.983  | B | 79  | 300 GD (460.312,               | 11.1979 → 08.1989 | OM 617.931 | D | 66  |
| E 2.3-16                      | 09.1985 → 08.1988 | M 102.983  | B | 79  | 460.343)                       |                   |            |   |     |
| E 2.3-16 (201.034)            | 04.1984 → 01.1987 | M 102.983  | B | 79  | 300 GD (460.312,               | 11.1979 → 08.1989 | OM 617.932 | D | 66  |
| E 2.6                         | 09.1986 → 12.1989 | M 103.942  | B | 15  | 460.343)                       |                   |            |   |     |
| <b>230</b>                    |                   |            |   |     | <b>HECKFLOSSE (W110)</b>       |                   |            |   |     |
| (111)                         | 08.1965 → 12.1967 | M 180.940  | B | 7   | 190 C (110.010)                | 04.1961 → 08.1965 | M 121.924  | B | 16  |
| E 2.8 (114)                   | 10.1981 → 12.1984 | M 110.991  | B | 29  | 190 DC (110.110)               | 06.1961 → 08.1965 | OM 621.912 | D | 49  |
| <b>240</b>                    |                   |            |   |     | <b>200</b>                     |                   |            |   |     |
| D (USA) (115)                 | 01.1974 → 09.1976 | OM 616.916 | D | 70  | 200 (110.010)                  | 07.1965 → 02.1968 | M 115.926  | B | 38  |
| <b>250</b>                    |                   |            |   |     | <b>200 D (110.110)</b>         |                   |            |   |     |
| C 2.8 (114)                   | 10.1981 → 12.1984 | M 110.991  | B | 29  | 200 D (110.110)                | 07.1965 → 02.1968 | OM 621.918 | D | 49  |
| <b>280</b>                    |                   |            |   |     | <b>230</b>                     |                   |            |   |     |
| (107)                         | 01.1968 → 12.1971 | M 130.922  | B | 34  | 230 (110.011)                  | 06.1966 → 12.1967 | M 180.950  | B | 8   |
| (116)                         | 09.1972 → 07.1976 | M 110.983  | B | 24  | 230 (110.011)                  | 07.1965 → 02.1968 | M 180.945  | B | 8   |
| (461)                         | 11.1979 → 08.1989 | M 110.994  | B | 31  | 230 (110.011)                  | 07.1965 → 02.1968 | M 180.949  | B | 8   |
| SE 4.5 (108)                  | 12.1975 → 04.1980 | M 117.984  | B | 75  | <b>HECKFLOSSE (W111, W112)</b> |                   |            |   |     |
| <b>300</b>                    |                   |            |   |     | <b>220 B (111.010)</b>         |                   |            |   |     |
| D (115)                       | 08.1973 → 01.1977 | OM 617.910 | D | 65  | 220 B (111.010)                | 08.1959 → 08.1965 | M 180.940  | B | 7   |
| D (115)                       | 08.1973 → 01.1977 | OM 617.913 | D | 67  | 220 SB (111.012)               | 08.1959 → 07.1965 | M 180.941  | B | 7   |
| GD (460)                      | 12.1979 → 08.1990 | OM 617.931 | D | 66  | 220 SEB (111.014)              | 08.1959 → 08.1965 | M 127.982  | B | 6   |
| GD (461)                      | 12.1979 → 08.1990 | OM 617.933 | D | 66  | 230 S (111.010)                | 07.1965 → 01.1968 | M 180.947  | B | 8   |
| SD Turbo (USA) (116)          | 02.1978 → 08.1980 | OM 617.950 | D | 68  | 230 S (111.010)                | 07.1965 → 01.1968 | M 180.950  | B | 8   |
| SD Turbo (USA) (126)          | 08.1980 → 10.1985 | OM 617.951 | D | 69  | <b>PAGODE (W113)</b>           |                   |            |   |     |
| SD Turbo (USA) (126)          | 11.1985 → 12.1987 | OM 603.961 | D | 45  | 230 SL (113.042)               | 01.1963 → 01.1967 | M 127.981  | B | 12  |
| <b>350</b>                    |                   |            |   |     | <b>250 SL (113.043)</b>        |                   |            |   |     |
| SE 2.8 (116)                  | 10.1981 → 12.1984 | M 110.993  | B | 30  | 250 SL (113.043)               | 01.1966 → 01.1968 | M 129.982  | B | 13  |
| SL 2.8 (107)                  | 06.1976 → 07.1985 | M 110.986  | B | 23  | 280 SL (113.044)               | 01.1968 → 03.1971 | M 130.983  | B | 36  |
| SL 2.8 (107)                  | 06.1976 → 08.1985 | M 110.990  | B | 28  | <b>PONTON (W120)</b>           |                   |            |   |     |
| SL 2.8 (107)                  | 10.1981 → 12.1984 | M 110.992  | B | 29  | 180 (120.010)                  | 07.1953 → 12.1962 | M 136.925  | B | 17  |
| <b>380</b>                    |                   |            |   |     | <b>180 D (120.110)</b>         |                   |            |   |     |
| SE 2.8 (126)                  | 10.1979 → 07.1985 | M 110.989  | B | 26  | 180 D (120.110)                | 01.1953 → 07.1959 | OM 636.930 | D | 4   |
| SE 2.8 (126)                  | 10.1979 → 12.1985 | M 110.987  | B | 26  | <b>PONTON (W121)</b>           |                   |            |   |     |
| <b>450</b>                    |                   |            |   |     | <b>190 Db (121.100,</b>        |                   |            |   |     |
| SE 2.8 (116)                  | 10.1981 → 12.1984 | M 110.993  | B | 30  | 121.102, 121.110,              | 06.1959 → 09.1961 | OM 621.910 | D | 18  |
| SL 2.8 (107)                  | 06.1976 → 07.1985 | M 110.986  | B | 23  | 121.111)                       |                   |            |   |     |
| SL 2.8 (107)                  | 06.1976 → 08.1985 | M 110.990  | B | 28  | <b>PONTON (W128)</b>           |                   |            |   |     |
| SL 2.8 (107)                  | 10.1981 → 12.1984 | M 110.992  | B | 29  | 220 SE (128.010)               | 01.1958 → 08.1959 | M 127.980  | B | 5   |
| <b>500</b>                    |                   |            |   |     | <b>S-CLASS (W108, W109)</b>    |                   |            |   |     |
| SE 2.8 (126)                  | 10.1979 → 07.1985 | M 110.989  | B | 26  | 250 S (108.012)                | 01.1966 → 12.1969 | M 108.920  | B | 9   |
| SE 2.8 (126)                  | 10.1979 → 12.1985 | M 110.987  | B | 26  | 250 SE (108.014)               | 01.1966 → 12.1967 | M 129.980  | B | 13  |
| <b>CABRIOLET (W111, W112)</b> |                   |            |   |     | <b>280 S (108.016)</b>         |                   |            |   |     |
| 220 SEB (111.023)             | 09.1961 → 08.1965 | M 127.984  | B | 5   | 280 S (108.016)                | 10.1967 → 07.1972 | M 130.920  | B | 33  |
| 280 SE 3.5 (111.025)          | 04.1968 → 12.1971 | M 116.980  | B | 75  | 280 SE 4.5 (108.067)           | 09.1971 → 08.1972 | M 117.984  | B | 75  |
| <b>COUPE (W111, W112)</b>     |                   |            |   |     | <b>280 SE,SEL (108.018,</b>    |                   |            |   |     |
| 220 SEB (111.021)             | 01.1961 → 12.1965 | M 127.984  | B | 5   | 108.019)                       | 01.1968 → 08.1972 | M 130.980  | B | 34  |
| 250 SE (111.021)              | 01.1965 → 12.1967 | M 129.980  | B | 13  | 280 SE,SEL 3.5                 | 03.1971 → 08.1972 | M 116.980  | B | 75  |
| 250 SE (111.021)              | 01.1965 → 12.1967 | M 129.981  | B | 13  | (108.057, 108.058)             |                   |            |   |     |
| 280 SE (111.024)              | 01.1967 → 12.1971 | M 130.980  | B | 34  | 280 SEL 4.5 (108.068)          | 09.1971 → 08.1972 | M 117.984  | B | 75  |
| 280 SE (111.024)              | 01.1967 → 12.1971 | M 130.984  | B | 34  | 300 SEL (109.016)              | 01.1968 → 08.1972 | M 130.981  | B | 34  |
| 280 SE 3.5 (111.026)          | 01.1969 → 12.1971 | M 116.980  | B | 75  | 300 SEL 3.5 (109.056)          | 01.1970 → 07.1972 | M 116.981  | B | 75  |
| <b>G-CLASS (W460)</b>         |                   |            |   |     | <b>S-CLASS (W116)</b>          |                   |            |   |     |
| 200 G                         | 07.1982 → 08.1989 | M 102.964  | B | 63  | 280 S (116.020)                | 08.1972 → 07.1980 | M 110.922  | B | 20  |
| 230 G (460,2)                 | 02.1980 → 07.1987 | M 115.973  | B | 77  | 280 S (116.020)                | 08.1972 → 07.1980 | M 110.922  | B | 20  |
| 240 D                         | 03.1979 → 08.1987 | OM 616.936 | D | 64  | 280 SE,SEL (116.024)           | 08.1972 → 07.1980 | M 110.983  | B | 24  |
| 240 GD (460,3)                | 03.1979 → 08.1987 | OM 616.936 | D | 64  | 280 SE,SEL (116.024)           | 08.1972 → 07.1980 | M 110.985  | B | 25  |
| 280                           | 11.1979 → 08.1989 | M 110.994  | B | 31  | 280 SE,SEL (116.024)           | 08.1972 → 07.1980 | M 110.985  | B | 25  |
| 280 GE (460,2)                | 11.1979 → 08.1989 | M 110.994  | B | 31  | 280 SE,SEL (116.024)           | 08.1972 → 07.1980 | M 110.985  | B | 25  |
| 280 GE (460,2)                | 08.1984 → 08.1989 | M 110.994  | B | 31  | 350 SE,SEL (116.028,           | 08.1972 → 02.1976 | M 116.983  | B | 75  |
| <b>G-CLASS Cabrio (W460)</b>  |                   |            |   |     | <b>116.029)</b>                |                   |            |   |     |
| 200 GE (460.216)              | 07.1982 → 08.1989 | M 102.964  | B | 63  | 350 SE,SEL (116.028,           | 03.1976 → 03.1980 | M 116.985  | B | 76  |
|                               |                   |            |   |     | <b>116.029)</b>                |                   |            |   |     |
|                               |                   |            |   |     | <b>350 SE,SEL (116.028,</b>    |                   |            |   |     |
|                               |                   |            |   |     | <b>116.029)</b>                |                   |            |   |     |
|                               |                   |            |   |     | <b>450 SE</b>                  |                   |            |   |     |
|                               |                   |            |   |     | <b>450 SE,SEL (116.032)</b>    |                   |            |   |     |
|                               |                   |            |   |     | <b>450 SE,SEL (116.032)</b>    |                   |            |   |     |
|                               |                   |            |   |     | <b>450 SE,SEL (116.032)</b>    |                   |            |   |     |
|                               |                   |            |   |     | <b>450 SE,SEL (116.033)</b>    |                   |            |   |     |
|                               |                   |            |   |     | <b>450 SE,SEL (116.033)</b>    |                   |            |   |     |

M



# MERCEDES-BENZ

|   |  | Pos |   |  | Pos |
|---|---|-----|--|---|-----|
| 450 SEL (116.033) 09.1979 → 07.1980   | M 117.983 B   | 76  | 280 SLC (107.022) 06.1976 → 09.1981  | M 110.986 B   | 23  |
| <b>S-CLASS (W126)</b>   |   |     | 280 SLC (107.022) 06.1976 → 09.1981  | M 110.990 B   | 28  |
| 280 S (126.021) 12.1979 → 07.1985   | M 110.924 B   | 21  | 350 SLC (107.023) 01.1972 → 02.1976  | M 116.982 B   | 76  |
| 280 S (126.021) 12.1979 → 07.1985   | M 110.926 B   | 21  | 350 SLC (107.023) 01.1972 → 02.1976  | M 116.984 B   | 76  |
| 280 SE, SEL (126.022, 126.023) 10.1979 → 07.1985  | M 110.987 B   | 26  | 350 SLC (107.023) 03.1976 → 02.1980  | M 116.982 B   | 76  |
| 280 SE, SEL (126.022, 126.023) 10.1979 → 07.1985  | M 110.989 B   | 26  | 350 SLC (107.023) 03.1976 → 02.1980  | M 116.984 B   | 76  |
| 3.8 08.1980 → 08.1984   | M 116.961 B   | 72  | 380 SLC (107.025) 07.1980 → 08.1981  | M 116.960 B   | 71  |
| 300 SD (126.120) 09.1980 → 12.1985  | OM 617.951 D  | 69  | 450 SLC (107.024) 01.1973 → 11.1975  | M 117.982 B   | 76  |
| 300 SDL (126.125) 09.1985 → 12.1986   | OM 603.961 D  | 45  | 450 SLC (107.024) 01.1973 → 11.1975  | M 117.985 B   | 76  |
| 300 SDL (126.125) 09.1986 → 12.1987   | OM 603.961 D  | 45  | 450 SLC (107.024) 09.1975 → 08.1979  | M 117.982 B   | 76  |
| 300 SE, SEL (126.024, 126.025) 09.1985 → 12.1989  | M 103.981 B   | 52  | 450 SLC (107.024) 09.1975 → 08.1979  | M 117.985 B   | 76  |
| 380 SE, SEL (126.032) 10.1981 → 08.1985   | M 116.963 B   | 50  | 450 SLC (107.024) 09.1979 → 12.1980  | M 117.985 B   | 76  |
| 380 SE, SEL (126.032, 126.033) 09.1980 → 10.1981  | M 116.961 B   | 72  | 450 SLC 5.0 (107.026) 06.1978 → 02.1980  | M 117.960 B   | 81  |
| 380 SE, SEL (126.032, 126.033) 01.1981 → 03.1986  | M 116.963 B   | 50  |  |   |     |
| 420 SE, SEL 10.1985 → 12.1987   | M 116.965 B   | 74  |  |   |     |
| 420 SE, SEL (126.034) 10.1985 → 12.1987   | M 116.965 B   | 74  |  |   |     |
| 500 SE, SEL (126.036) 12.1979 → 08.1985   | M 117.961 B   | 82  |  |   |     |
| 500 SE, SEL (126.036) 12.1979 → 08.1985   | M 117.961 B   | 82  |  |   |     |
| 500 SE, SEL (126.036) 12.1979 → 08.1985   | M 117.963 B   | 84  |  |   |     |
| 500 SE, SEL (126.036) 12.1979 → 08.1985   | M 117.963 B   | 84  |  |   |     |
| 560 SE, SEL (126.038) 10.1985 → 12.1987   | M 117.968 B   | 86  |  |   |     |
| <b>S-CLASS Coupe (C126)</b>   |   |     |  |   |     |
| 380 SEC (126.043) 08.1980 → 12.1981   | M 116.961 B   | 72  |  |   |     |
| 380 SEC (126.043) 10.1981 → 07.1985   | M 116.963 B   | 50  |  |   |     |
| 380 SEC (126.043) 02.1982 → 12.1985   | M 116.963 B   | 50  |  |   |     |
| 420 SEC (126.046) 10.1985 → 12.1987   | M 116.965 B   | 74  |  |   |     |
| 500 SEC (126.044) 08.1980 → 08.1985   | M 117.963 B   | 84  |  |   |     |
| 500 SEC (126.044) 10.1981 → 08.1985   | M 117.963 B   | 84  |  |   |     |
| 560 SEC (126.045) 10.1985 → 12.1987   | M 117.968 B   | 86  |  |   |     |
| 560 SEC (126.045) 10.1985 → 12.1989   | M 117.968 B   | 86  |  |   |     |
| <b>SL (R107)</b>  |   |     |  |   |     |
| 280 SL (107.042) 08.1974 → 07.1985  | M 110.982 B   | 23  |  |   |     |
| 280 SL (107.042) 08.1974 → 07.1985  | M 110.986 B   | 23  |  |   |     |
| 280 SL (107.042) 08.1974 → 07.1985  | M 110.990 B   | 28  |  |   |     |
| 280 SL (107.042) 06.1976 → 09.1981  | M 110.982 B   | 23  |  |   |     |
| 280 SL (107.042) 06.1976 → 09.1981  | M 110.986 B   | 23  |  |   |     |
| 280 SL (107.042) 06.1976 → 09.1981  | M 110.990 B   | 28  |  |   |     |
| 300 SL (107.041) 09.1985 → 08.1989  | M 103.982 B   | 53  |  |   |     |
| 300 SL (107.041) 09.1985 → 08.1989  | M 103.982 B   | 53  |  |   |     |
| 350 SL (107.043) 05.1971 → 12.1976  | M 116.982 B   | 76  |  |   |     |
| 350 SL (107.043) 05.1971 → 02.1980  | M 116.982 B   | 76  |  |   |     |
| 350 SL (107.043) 05.1971 → 02.1980  | M 116.984 B   | 76  |  |   |     |
| 380 SL (107.045) 09.1980 → 08.1981  | M 116.960 B   | 71  |  |   |     |
| 380 SL (107.045) 09.1980 → 08.1985  | M 116.962 B   | 50  |  |   |     |
| 420 SL (107.047) 01.1986 → 08.1989  | M 116.964 B   | 73  |  |   |     |
| 420 SL (107.047) 01.1986 → 08.1989  | M 116.964 B   | 73  |  |   |     |
| 450 SL (107.044) 10.1972 → 10.1980  | M 117.982 B   | 76  |  |   |     |
| 450 SL (107.044) 10.1972 → 10.1980  | M 117.985 B   | 76  |  |   |     |
| 450 SL (107.044) 09.1975 → 10.1980  | M 117.982 B   | 76  |  |   |     |
| 450 SL (107.044) 09.1975 → 10.1980  | M 117.985 B   | 76  |  |   |     |
| 450 SL (107.044) 09.1979 → 12.1980  | M 117.985 B   | 76  |  |   |     |
| 500 SL (107.046) 05.1980 → 12.1981  | M 117.960 B   | 81  |  |   |     |
| 500 SL (107.046) 05.1980 → 12.1985  | M 117.960 B   | 81  |  |   |     |
| 500 SL (107.046) 05.1980 → 12.1985  | M 117.962 B   | 83  |  |   |     |
| 500 SL (107.046) 01.1986 → 08.1989  | M 117.960 B   | 81  |  |   |     |
| 500 SL (107.046) 01.1986 → 08.1989  | M 117.964 B   | 84  |  |   |     |
| 500 SL (107.046) 01.1986 → 08.1989  | M 117.964 B   | 84  |  |   |     |
| 560 SL (107.048) 09.1985 → 12.1989  | M 117.967 B   | 85  |  |   |     |
| <b>SL Coupe (C107)</b>  |   |     |  |   |     |
| 280 SLC (107.022) 08.1974 → 09.1981   | M 110.982 B   | 23  |  |   |     |
| 280 SLC (107.022) 08.1974 → 09.1981   | M 110.986 B   | 23  |  |   |     |
| 280 SLC (107.022) 08.1974 → 09.1981   | M 110.990 B   | 28  |  |   |     |
| 280 SLC (107.022) 06.1976 → 09.1981   | M 110.982 B   | 23  |  |   |     |

M

|          |                   |   |
|----------|-------------------|---|
| <b>1</b> |                   | <b>73.5</b>   |
|          | <b>M 136</b>      | <b>920</b>  |
|          |                   | 06.1946 → 05.1950 B 4 1697 cm <sup>3</sup> 2V 33 kW 45 PS $\zeta$ 6,7 - 100 |
|          | <b>170 (W170)</b> |   |

|  |             |   |
|--|-------------|---|
|  | <b>2660</b> | IN; 35.2 x 8.8 x 122 x S - - 45° - 13 - III |
|--|-------------|---|

|          |                   |  |
|----------|-------------------|--|
| <b>2</b> |                   | <b>73.5</b>  |
|          | <b>OM 636</b>     | <b>915</b>   |
|          |                   | 06.1949 → 10.1956 D 4 1697 cm <sup>3</sup> 2V 29 kW 39 PS $\zeta$ 19 - 100 |
|          | <b>170 (W170)</b> |  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00164 1 1 100</b> | Ø76; 1.00; set: 1; [R G6 IF CR 2] [R G6 IF CR 2] [NM 2] [DSF CR 5] [S 5] |
|--|-------------------------|--|

|  |             |  |  |                |                       |
|--|-------------|--|--|----------------|-----------------------|
|  | <b>2656</b> | EX; 29 x 9 x 135 x A/S - Cr - 45° - 13 - III |  | <b>81-1660</b> | EX; 14/ x 9 x 56 G2   |
|  | <b>2664</b> | IN; 32 x 9 x 135.8 x S - - 45° - 13 - III    |  | <b>81-2624</b> | EX; 14/ x 9 x 63 G2   |
|  | <b>2691</b> | IN; 32 x 9 x 136.5 x S - Cr - 45° - 13 - III |  | <b>81-1662</b> | IN; 14/ x 9 x 59.5 G2 |
|  |             |  |  | <b>81-2658</b> | IN; 14/ x 9 x 60 G2   |
|  |             |  |  | <b>81-2612</b> | IN; 14/ x 9 x 68 G2   |

|          |                        |  |
|----------|------------------------|--|
| <b>3</b> |                        | <b>75</b>  |
|          | <b>M 136</b>           | <b>040, 042 - 044, 047 - 055, 060, 071 - 073, 922</b>                                |
|          |                        | 01.1949 → 1957 B 4 1767 cm <sup>3</sup> 2V 33-38 kW 45-52 PS - 100                   |
|          | <b>M 191</b>           | <b>010, 018</b>  |
|          |                        | 01.1953 → 1957 B 4 1767 cm <sup>3</sup> 2V 33-38 kW 45-52 PS $\zeta$ 6,5/6,7:1 - 100 |
|          | <b>170, 170 (W170)</b> |  |

|  |             |   |
|--|-------------|---|
|  | <b>2660</b> | IN; 35.2 x 8.8 x 122 x S - - 45° - 13 - III |
|--|-------------|---|

|          |                                  |  |
|----------|----------------------------------|--|
| <b>4</b> |                                  | <b>75</b>  |
|          | <b>OM 636</b>                    | <b>930 - 931</b>   |
|          |                                  | 01.1953 → 07.1959 D 4 1767 cm <sup>3</sup> 2V 29-32 kW 39-44 PS $\zeta$ 19 - 100 |
|          | <b>170 (W170), PONTON (W120)</b> |  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>90 278 610</b>       | Cylinder diameter: 75.5; KH: 45; MT: -3.9; GL: 89; piston pin: 22x63.5; number of piston rings: 5 |
|  | <b>90 278 630 76.00</b> | URK, Lox, RTK   |
|  |                         | R 2 CR G6   |
|  |                         | R 2   |
|  |                         | NM 2  |
|  |                         | DSF 5 CR  |
|  |                         | S 5   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00164 1 1 100</b> | Ø76; 1.00; set: 1; [R G6 IF CR 2] [R G6 IF CR 2] [NM 2] [DSF CR 5] [S 5] |
|--|-------------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>88 530 190</b> | T - Dry cylinder liner; semi; A=78 C=81 L=189 H=4 |
|--|-------------------|---|

|  |             |  |  |                |                       |
|--|-------------|--|--|----------------|-----------------------|
|  | <b>2656</b> | EX; 29 x 9 x 135 x A/S - Cr - 45° - 13 - III |  | <b>81-1660</b> | EX; 14/ x 9 x 56 G2   |
|  | <b>2664</b> | IN; 32 x 9 x 135.8 x S - - 45° - 13 - III    |  | <b>81-2624</b> | EX; 14/ x 9 x 63 G2   |
|  | <b>2691</b> | IN; 32 x 9 x 136.5 x S - Cr - 45° - 13 - III |  | <b>81-1662</b> | IN; 14/ x 9 x 59.5 G2 |
|  |             |  |  | <b>81-2658</b> | IN; 14/ x 9 x 60 G2   |
|  |             |  |  | <b>81-2612</b> | IN; 14/ x 9 x 68 G2   |

|          |  |   |
|----------|--|---|
| <b>5</b> |  | <b>80</b>   |
|          | <b>M 127</b>   | <b>980, 984</b>   |
|          |  | 01.1958 → 12.1965 B 6 2196 cm <sup>3</sup> 2V 88 kW 120 PS - 72.8 |
|          | <b>CABRIOLET (W111, W112), COUPE (W111, W112), PONTON (W128)</b> |   |

|  |               |  |  |                |                         |
|--|---------------|--|--|----------------|-------------------------|
|  | <b>261119</b> | EX; 35.1 x 10 x 112.7 x A/S - - 45° - VS - 5 - III |  | <b>81-2630</b> | EX; 14.1/ x 10 x 57 B1  |
|  | <b>2666</b>   | IN; 39.2 x 9 x 128 x S - - 45° - 5 - III           |  | <b>81-2639</b> | EX; 14.2/ x 10 x 57 B1  |
|  |               |  |  | <b>81-2628</b> | EX; 14/ x 10 x 57 B1    |
|  |               |  |  | <b>81-2691</b> | IN; 14.1/ x 9 x 65.5 B1 |
|  |               |  |  | <b>81-2629</b> | IN; 14.1/ x 9 x 67 B1   |
|  |               |  |  | <b>81-2640</b> | IN; 14.2/ x 9 x 67 B1   |
|  |               |  |  | <b>81-2643</b> | IN; 14/ x 9 x 65.5 B1   |



|          |   |  |   |   |                      |    |                |  |     |        |  |
|----------|---|--|---|---|----------------------|----|----------------|--|-----|--------|--|
| <b>6</b> |   | <b>80</b>  |   |   |                      |    |                |  |     |        |  |
|          | <b>M 127</b>                                      | <b>982</b>   |   |   |                      |    |                |  |     |        |  |
|          |   | 08.1959 → 08.1965  | B | 6 | 2180 cm <sup>3</sup> | 2V | 88 kW          | 120 PS   | 8,7 | - 72.8 |  |
|          | <b>HECKFLOSSE (W111, W112)</b>                    |  |   |   |                      |    |                |  |     |        |  |
|          | <b>261119</b>                                     | EX; 35.1 x 10 x 112.7 x A/S - - 45° - VS - 5 - III   |   |   |                      |    | <b>81-2630</b> | EX; 14.1/ x 10 x 57 B1                                     |     |        |  |
|          | <b>2666</b>                                       | IN; 39.2 x 9 x 128 x S - - 45° - 5 - III   |   |   |                      |    | <b>81-2639</b> | EX; 14.2/ x 10 x 57 B1                                     |     |        |  |
|          |   |  |   |   |                      |    | <b>81-2628</b> | EX; 14/ x 10 x 57 B1                                       |     |        |  |
|          |   |  |   |   |                      |    | <b>81-2691</b> | IN; 14.1/ x 9 x 65.5 B1                                    |     |        |  |
|          |   |  |   |   |                      |    | <b>81-2629</b> | IN; 14.1/ x 9 x 67 B1                                      |     |        |  |
|          |   |  |   |   |                      |    | <b>81-2640</b> | IN; 14.2/ x 9 x 67 B1                                      |     |        |  |
|          |   |  |   |   |                      |    | <b>81-2643</b> | IN; 14/ x 9 x 65.5 B1                                      |     |        |  |
|          | <b>7.21440.51.0</b>                               | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |                |  |     |        |  |
| <b>7</b> |   | <b>80</b>  |   |   |                      |    |                |  |     |        |  |
|          | <b>M 180</b>                                      | <b>940 - 941</b>   |   |   |                      |    |                |  |     |        |  |
|          |   | 08.1959 → 12.1967  | B | 6 | 2195 cm <sup>3</sup> | 2V | 70-81 kW       | 95-110 PS  | 8,7 | - 72.8 |  |
|          | <b>230, HECKFLOSSE (W111, W112)</b>               |  |   |   |                      |    |                |  |     |        |  |
|          | <b>261119</b>                                     | EX; 35.1 x 10 x 112.7 x A/S - - 45° - VS - 5 - III   |   |   |                      |    | <b>81-2630</b> | EX; 14.1/ x 10 x 57 B1                                     |     |        |  |
|          | <b>2666</b>                                       | IN; 39.2 x 9 x 128 x S - - 45° - 5 - III   |   |   |                      |    | <b>81-2639</b> | EX; 14.2/ x 10 x 57 B1                                     |     |        |  |
|          |   |  |   |   |                      |    | <b>81-2628</b> | EX; 14/ x 10 x 57 B1                                       |     |        |  |
|          |   |  |   |   |                      |    | <b>81-2691</b> | IN; 14.1/ x 9 x 65.5 B1                                    |     |        |  |
|          |   |  |   |   |                      |    | <b>81-2629</b> | IN; 14.1/ x 9 x 67 B1                                      |     |        |  |
|          |   |  |   |   |                      |    | <b>81-2640</b> | IN; 14.2/ x 9 x 67 B1                                      |     |        |  |
|          |   |  |   |   |                      |    | <b>81-2643</b> | IN; 14/ x 9 x 65.5 B1                                      |     |        |  |
|          | <b>7.21440.51.0</b>                               | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |                |  |     |        |  |
|          | <b>7.02242.22.0</b>                               | fuel pump; mechanical  |   |   |                      |    |                |  |     |        |  |
| <b>8</b> |   | <b>81.5</b>  |   |   |                      |    |                |  |     |        |  |
|          | <b>M 180</b>                                      | <b>945, 947, 949 - 950</b>   |   |   |                      |    |                |  |     |        |  |
|          |   | 07.1965 → 02.1968  | B | 6 | 2281 cm <sup>3</sup> | 2V | 77-88 kW       | 105-120 PS   | 9   | - 73   |  |
|          | <b>HECKFLOSSE (W110), HECKFLOSSE (W111, W112)</b> |  |   |   |                      |    |                |  |     |        |  |
|          | <b>261106</b>                                     | EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III   |   |   |                      |    | <b>RK-9H</b>   | valve cotter; number of notches: 1; valve stem diameter: 9 |     |        |  |
|          | <b>2619</b>                                       | IN; 41 x 9 x 128 x S - Cr - 45° - 9 -  |   |   |                      |    | <b>81-2659</b> | EX; 15.035/ x 11 x 45 B1                                   |     |        |  |
|          |   |  |   |   |                      |    | <b>81-2660</b> | EX; 15.235/ x 11 x 45 B1                                   |     |        |  |
|          |   |  |   |   |                      |    | <b>81-2667</b> | IN; 14.035/ x 9 x 55 B1                                    |     |        |  |
|          |   |  |   |   |                      |    | <b>81-2668</b> | IN; 14.235/ x 9 x 55 B1                                    |     |        |  |
|          | <b>7.21440.51.0</b>                               | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |                |  |     |        |  |
|          | <b>7.02242.22.0</b>                               | fuel pump; mechanical  |   |   |                      |    |                |  |     |        |  |
| <b>9</b> |   | <b>82</b>  |   |   |                      |    |                |  |     |        |  |
|          | <b>M 108</b>                                      | <b>920</b>   |   |   |                      |    |                |  |     |        |  |
|          |   | 01.1966 → 12.1969  | B | 6 | 2496 cm <sup>3</sup> | 2V | 96 kW          | 131 PS   | 9   | - 78.8 |  |
|          | <b>M 180</b>                                      | <b>954</b>   |   |   |                      |    |                |  |     |        |  |
|          |   | 01.1968 → 11.1976  | B | 6 | 2292 cm <sup>3</sup> | 2V | 88 kW          | 120 PS   | 9   | - 72.4 |  |
|          | <b>/8 (W114), S-CLASS (W108, W109)</b>            |  |   |   |                      |    |                |  |     |        |  |
|          | <b>261106</b>                                     | EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III   |   |   |                      |    | <b>RK-9H</b>   | valve cotter; number of notches: 1; valve stem diameter: 9 |     |        |  |
|          | <b>2619</b>                                       | IN; 41 x 9 x 128 x S - Cr - 45° - 9 -  |   |   |                      |    | <b>81-2659</b> | EX; 15.035/ x 11 x 45 B1                                   |     |        |  |
|          |   |  |   |   |                      |    | <b>81-2660</b> | EX; 15.235/ x 11 x 45 B1                                   |     |        |  |
|          |   |  |   |   |                      |    | <b>81-2667</b> | IN; 14.035/ x 9 x 55 B1                                    |     |        |  |
|          |   |  |   |   |                      |    | <b>81-2668</b> | IN; 14.235/ x 9 x 55 B1                                    |     |        |  |
|          | <b>7.21440.51.0</b>                               | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |                |  |     |        |  |
|          | <b>7.02242.22.0</b>                               | fuel pump; mechanical  |   |   |                      |    |                |  |     |        |  |

M

|           |                            |  |
|-----------|----------------------------|--|
| <b>10</b> |                            | <b>82</b>  |
|           | M 114                      | <b>920</b>   |
|           |                            | 01.1968 → 08.1972 B 6 2496 cm <sup>3</sup> 2V 85-96 kW 116-130 PS 9 - 78.8 |
|           | /8 (W114), /8 Coupe (W114) |  |

|  |                     |  |
|--|---------------------|--|
|  | <b>87 495 610</b>   | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G     |
|  | <b>87 738 610</b>   | 87 495 600 STD, HL 1,2,5,6,7; PASS-L 3: 180° groove, HL 4: without groove with 2 oil holes., 08.1971→03.1972       |
|  | <b>261106</b>       | EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III   |
|  | <b>2619</b>         | IN; 41 x 9 x 128 x S - Cr - 45° - 9 -  |
|  |                     | <b>RK-9H</b> valve cotter; number of notches: 1; valve stem diameter: 9  |
|  |                     | <b>81-2659</b> EX; 15.035/ x 11 x 45 B1  |
|  |                     | <b>81-2660</b> EX; 15.235/ x 11 x 45 B1  |
|  |                     | <b>81-2667</b> IN; 14.035/ x 9 x 55 B1   |
|  |                     | <b>81-2668</b> IN; 14.235/ x 9 x 55 B1   |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.22.0</b> | fuel pump; mechanical  |

|           |                 |  |
|-----------|-----------------|--|
| <b>11</b> |                 | <b>82</b>  |
|           | M 114           | <b>980</b>   |
|           |                 | 04.1969 → 04.1972 B 6 2496 cm <sup>3</sup> 2V 110 kW 150 PS 9,5 - 78.8 |
|           | /8 Coupe (W114) |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>87 495 610</b> | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G |
|  | <b>87 738 610</b> | 87 495 600 STD, HL 1,2,5,6,7; PASS-L 3: 180° groove, HL 4: without groove with 2 oil holes., 08.1971→03.1972   |
|  | <b>261106</b>     | EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III   |
|  | <b>2619</b>       | IN; 41 x 9 x 128 x S - Cr - 45° - 9 -  |
|  |                   | <b>RK-9H</b> valve cotter; number of notches: 1; valve stem diameter: 9  |
|  |                   | <b>81-2659</b> EX; 15.035/ x 11 x 45 B1  |
|  |                   | <b>81-2660</b> EX; 15.235/ x 11 x 45 B1  |
|  |                   | <b>81-2667</b> IN; 14.035/ x 9 x 55 B1   |
|  |                   | <b>81-2668</b> IN; 14.235/ x 9 x 55 B1   |

|           |               |  |
|-----------|---------------|--|
| <b>12</b> |               | <b>82</b>  |
|           | M 127         | <b>981</b>   |
|           |               | 01.1963 → 01.1967 B 6 2306 cm <sup>3</sup> 2V 110 kW 150 PS 9,3 - 72.8 |
|           | PAGODE (W113) |  |

|  |               |  |
|--|---------------|--|
|  | <b>261119</b> | EX; 35.1 x 10 x 112.7 x A/S - - 45° - VS - 5 - III |
|  | <b>2666</b>   | IN; 39.2 x 9 x 128 x S - - 45° - 5 - III           |
|  |               | <b>81-2652</b> EX; 14/ x 10 x 50 B1                |
|  |               | <b>81-2667</b> IN; 14.035/ x 9 x 55 B1             |
|  |               | <b>81-2668</b> IN; 14.235/ x 9 x 55 B1             |

|           |   |  |
|-----------|---|--|
| <b>13</b> |   | <b>82</b>  |
|           | M 129   | <b>980 - 982</b>   |
|           |   | 01.1965 → 01.1968 B 6 2496 cm <sup>3</sup> 2V 110 kW 150 PS 9,3 - 78.8 |
|           | COUPE (W111, W112), PAGODE (W113), S-CLASS (W108, W109) |  |

|  |               |   |
|--|---------------|---|
|  | <b>261106</b> | EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III                        |
|  | <b>2619</b>   | IN; 41 x 9 x 128 x S - Cr - 45° - 9 -                                   |
|  |               | <b>RK-9H</b> valve cotter; number of notches: 1; valve stem diameter: 9 |
|  |               | <b>81-2659</b> EX; 15.035/ x 11 x 45 B1                                 |
|  |               | <b>81-2660</b> EX; 15.235/ x 11 x 45 B1                                 |
|  |               | <b>81-2667</b> IN; 14.035/ x 9 x 55 B1                                  |
|  |               | <b>81-2668</b> IN; 14.235/ x 9 x 55 B1                                  |

|           |                                       |  |
|-----------|---------------------------------------|--|
| <b>14</b> |                                       | <b>82.9</b>  |
|           | M 103                                 | <b>940</b>   |
|           |                                       | 09.1985 → 12.1989 B 6 2597 cm <sup>3</sup> 2V 118-122 kW 160-166 PS 9,2 - 80.3 |
|           | 124 Saloon (W124), 124 T-Model (S124) |  |

|  |                   |   |
|--|-------------------|---|
|  | <b>93 827 600</b> | Cylinder diameter: 82.9; KH: 33; MT: -1; GL: 63; piston pin: 22x52; number of piston rings: 3 |
|  |                   | SRK   |
|  | R 1.5             | CR G6   |
|  | NM 1.75           | G3  |
|  | DSF 3             | CR  |
|  |                   | → <b>80 00168 1 0 ...</b>   |
|  |                   | connecting rod guided in the piston, distance between bosses 22,30 mm                         |

cont...

|  |                         |  |  |                 |   |
|--|-------------------------|--|--|-----------------|---|
|  | <b>80 00168 1 0 000</b> | Ø82.9; STD; set: 1; [R G6 IW CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00168 1 0 050 83.40 / 80 00168 1 0 100 83.90</b>                 |  |                 |   |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |  |                 |   |
|  | <b>77 531 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00</b> |  |                 |   |
|  | <b>87 325 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |  |                 |   |
|  | <b>87 416 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>   |  |                 |   |
|  | <b>261112</b>           | EX; 35 x 9 x 110.9 x A/S - Cr - 45° - VS - 9 - III<br>cotter fixation Ø 8 mm   |  | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>26107</b>            | IN; 40 x 8 x 110.2 x S - Cr - 45° - 9 - III  |  | <b>81-26154</b> | EX; 14/ x 9 x 48 B1   |
|  |                         |  |  | <b>81-26151</b> | IN; 14/ x 8 x 42 B1   |
|  | <b>50 006 223</b>       | CAM, chilled cast iron   |  |                 |   |
|  | <b>7.21565.71.0</b>     | fuel pump; in-line; electrical, with two pumps in the system   |  |                 |   |
|  | <b>7.21659.53.0</b>     | fuel pump; in-line; electrical, one pump in the system   |  |                 |   |
|  | <b>7.21659.72.0</b>     | fuel pump; in-line; electrical   |  |                 |   |
|  | <b>7.22156.60.0</b>     | fuel pump; in-line; electrical   |  |                 |   |
|  | <b>50 006 454</b>       | hydraulic; Outer Ø: 14; length: 30   |  |                 |   |

## 15 82.9

M 103

**942**

10.1982 → 12.1989 B 6 2597 cm<sup>3</sup> 2V 118-122 kW 160-166 PS 9,2 - 80.3

190 (W201)

**93 827 600**

Cylinder diameter: 82.9; KH: 33; MT: -1; GL: 63; piston pin: 22x52; number of piston rings: 3

SRK

R 1.5 CR G6

NM 1.75 G3

DSF 3 CR

→ **80 00168 1 0 ...**

connecting rod guided in the piston, distance between bosses 22,30 mm

**80 00168 1 0 000**

Ø82.9; STD; set: 1; [R G6 IW CR 1.5] [NM G3 1.75] [DSF CR 3]

**80 00168 1 0 050 83.40 / 80 00168 1 0 100 83.90**

**78 662 610**

[Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A

**78 662 620 0,20 / 78 662 600 STD**

**77 531 610**

[Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G

**77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00**

**87 325 690**

[Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B

**87 416 610**

[Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A

**87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00**



**261112**

EX; 35 x 9 x 110.9 x A/S - Cr - 45° - VS - 9 - III  
cotter fixation Ø 8 mm



**RK-8H**

valve cotter; number of notches: 1;  
valve stem diameter: 8

**26107**

IN; 40 x 8 x 110.2 x S - Cr - 45° - 9 - III



**81-26154**

EX; 14/ x 9 x 48 B1

**81-26151**

IN; 14/ x 8 x 42 B1



**50 006 223**

CAM, chilled cast iron



**7.21565.71.0**

fuel pump; in-line; electrical, 2.6: with two pumps in the system



**50 006 454**

hydraulic; Outer Ø: 14; length: 30

## 16 84.5

M 121

**924**

04.1961 → 08.1965 B 4 1884 cm<sup>3</sup> 2V 59 kW 80 PS 8,8 - 84

HECKFLOSSE (W110)

**87 341 690**

[Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B



**261121**

EX; 37 x 10 x 112.7 x RA/S - Cr - 45° - VS - 5 - III



**81-2630**

EX; 14.1/ x 10 x 57 B1

**2675**

IN; 44 x 9 x 128 x S - - 45° - 5 - III

**81-2639**

EX; 14.2/ x 10 x 57 B1

cont...



|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00169 1 2 000</b> | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [SLF ST CR 4]<br><b>80 00169 1 2 050</b> 86.50 / <b>80 00169 1 2 100</b> 87.00  |
|  | <b>80 00169 1 3 000</b> | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [DSF CR 4]<br><b>80 00169 1 3 050</b> 86.50 / <b>80 00169 1 3 100</b> 87.00   |
|  | <b>87 470 610</b>       | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br><b>87 470 600</b> STD, HL 1,2,5,6,7; PASS-L 3 with 360° groove, HL 4: without groove with 2 oil holes., <b>M 110.922</b> : 01.1977→, <b>M 110.923</b> : <b>280 (123.030)</b> : 01.1977→ |
|  | <b>87 494 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 494 620</b> 0,50 / <b>87 494 630</b> 0,75 / <b>87 494 600</b> STD / <b>87 494 640</b> 1,00   |
|  | <b>87 495 610</b>       | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br><b>87 495 600</b> STD, HL 1,2,5,6,7; PASS-L 3: 180° groove, HL 4: without groove with 2 oil holes.  |
|  | <b>261108</b>           | EX; 37.1 x 11 x 118 x A/S - Cr - 45° - 9 - III<br>cotter fixation Ø 9 mm  |
|  | <b>261111</b>           | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III  |
|  | <b>2635</b>             | IN; 45 x 9 x 115 x S - Cr - 45° - VS - 9 - III<br>OES specification   |
|  | <b>261110</b>           | IN; 45 x 9 x 115.1 x S - Cr - 45° - 9 -<br>IAM specification  |
|  | <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |
|  | <b>7.02242.22.0</b>     | fuel pump; mechanical   |

|           |                       |  |
|-----------|-----------------------|--|
| <b>21</b> |                       | <b>86</b>  |
|           | <b>M 110</b>          | <b>924, 926</b>  |
|           |                       | 12.1979→07.1985 B 6 2746 cm³ 2V 115 kW 156 PS 8,7 - 78.8 |
|           | <b>S-CLASS (W126)</b> |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>93 582 600</b> | Cylinder diameter: 86; KH: 42.65; BÜ: 14.34; VT1: -3.8; GL: 89.04; piston pin: 23x69; number of piston rings: 3<br><b>93 582 610</b> 86.50 / <b>93 582 620</b> 87.00 |
|  |                   | RK<br>R 1.75 MO G6<br>NM 2.5<br>DSF 4 CR<br>→ <b>80 00169 1 2 ...</b> , <b>80 00169 1 3 ...</b>  |

**M**

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00169 1 2 000</b> | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [SLF ST CR 4]<br><b>80 00169 1 2 050</b> 86.50 / <b>80 00169 1 2 100</b> 87.00   |
|  | <b>80 00169 1 3 000</b> | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [DSF CR 4]<br><b>80 00169 1 3 050</b> 86.50 / <b>80 00169 1 3 100</b> 87.00  |
|  | <b>87 470 610</b>       | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br><b>87 470 600</b> STD, HL 1,2,5,6,7; PASS-L 3 with 360° groove, HL 4: without groove with 2 oil holes. |
|  | <b>87 494 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 494 620</b> 0,50 / <b>87 494 630</b> 0,75 / <b>87 494 600</b> STD / <b>87 494 640</b> 1,00  |
|  | <b>261111</b>           | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III   |
|  | <b>2635</b>             | IN; 45 x 9 x 115 x S - Cr - 45° - VS - 9 - III<br>OES specification  |
|  | <b>261110</b>           | IN; 45 x 9 x 115.1 x S - Cr - 45° - 9 -<br>IAM specification   |
|  | <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
|  | <b>7.02242.22.0</b>     | fuel pump; mechanical  |

|           |                                   |  |
|-----------|-----------------------------------|--|
| <b>22</b> |                                   | <b>86</b>  |
|           | <b>M 110</b>                      | <b>981</b>   |
|           |                                   | 06.1972→01.1977 B 6 2746 cm³ 2V 136 kW 185 PS 8,7 - 78.8 |
|           | <b>/8 (W114), /8 Coupe (W114)</b> |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>93 582 600</b> | Cylinder diameter: 86; KH: 42.65; BÜ: 14.34; VT1: -3.8; GL: 89.04; piston pin: 23x69; number of piston rings: 3<br><b>93 582 610</b> 86.50 / <b>93 582 620</b> 87.00 |
|  |                   | RK<br>R 1.75 MO G6<br>NM 2.5<br>DSF 4 CR<br>→ <b>80 00169 1 2 ...</b> , <b>80 00169 1 3 ...</b>  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00169 1 2 000</b> | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [SLF ST CR 4]<br><b>80 00169 1 2 050</b> 86.50 / <b>80 00169 1 2 100</b> 87.00 |
|  | <b>80 00169 1 3 000</b> | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [DSF CR 4]<br><b>80 00169 1 3 050</b> 86.50 / <b>80 00169 1 3 100</b> 87.00    |

cont...

|  |                   |  |  |
|--|-------------------|--|--|
|  | <b>87 494 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 494 620 0,50 / 87 494 630 0,75 / 87 494 600 STD / 87 494 640 1,00</b>   |  |
|  | <b>87 495 610</b> | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br><b>87 495 600 STD, HL 1,2,5,6,7; PASS-L 3: 180° groove, HL 4: without groove with 2 oil holes.</b> |  |
|  | <b>261108</b>     | EX; 37.1 x 11 x 118 x A/S - Cr - 45° - 9 - III<br>cotter fixation Ø 9 mm   | <b>RK-9H</b> valve cotter; number of notches: 1;<br>valve stem diameter: 9 |
|  | <b>261111</b>     | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III   | <b>81-26136</b> EX; 15.043/ x 11 x 54 B1                                   |
|  | <b>2635</b>       | IN; 45 x 9 x 115 x S - Cr - 45° - VS - 9 - III<br>OES specification  | <b>81-2679</b> IN; 14.035/ x 9 x 51.5 B1                                   |
|  | <b>261110</b>     | IN; 45 x 9 x 115.1 x S - Cr - 45° - 9 -<br>IAM specification   |  |

## 23 86

|  |   |   |  |
|--|---|---|--|
|  | <b>M 110</b>                                | <b>982, 986</b>   |  |
|  |   | 08.1974 → 07.1985   | B 6 2746 cm <sup>3</sup> 2V 130-136 kW 177-185 PS $\zeta$ 8,7 - 78.8 |
|  | <b>350, 450, SL (R107), SL Coupe (C107)</b> |   |  |
|  | <b>93 582 600</b>                           | Cylinder diameter: 86; KH: 42.65; BÜ: 14.34; VT1: -3.8; GL: 89.04; piston pin: 23x69; number of piston rings: 3<br><b>93 582 610 86.50 / 93 582 620 87.00</b> |  |
|  |   | RK  |  |
|  |   | R 1.75 MO G6  |  |
|  |   | NM 2.5  |  |
|  |   | DSF 4 CR  |  |
|  |   | → <b>80 00169 1 2 ...</b> , <b>80 00169 1 3 ...</b>   |  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00169 1 2 000</b> | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [SLF ST CR 4]<br><b>80 00169 1 2 050 86.50 / 80 00169 1 2 100 87.00</b> |
|  | <b>80 00169 1 3 000</b> | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [DSF CR 4]<br><b>80 00169 1 3 050 86.50 / 80 00169 1 3 100 87.00</b>    |

|  |                   |  |
|--|-------------------|--|
|  | <b>87 470 610</b> | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br><b>87 470 600 STD, HL 1,2,5,6,7; PASS-L 3 with 360° groove, HL 4: without groove with 2 oil holes., 01.1977→</b> |
|  | <b>87 494 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 494 620 0,50 / 87 494 630 0,75 / 87 494 600 STD / 87 494 640 1,00</b>   |
|  | <b>87 495 610</b> | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br><b>87 495 600 STD, HL 1,2,5,6,7; PASS-L 3: 180° groove, HL 4: without groove with 2 oil holes.</b>               |

|  |               |  |  |
|--|---------------|--|--|
|  | <b>261108</b> | EX; 37.1 x 11 x 118 x A/S - Cr - 45° - 9 - III<br>cotter fixation Ø 9 mm | <b>RK-9H</b> valve cotter; number of notches: 1;<br>valve stem diameter: 9 |
|  | <b>261111</b> | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III                     | <b>81-26136</b> EX; 15.043/ x 11 x 54 B1                                   |
|  | <b>2635</b>   | IN; 45 x 9 x 115 x S - Cr - 45° - VS - 9 - III<br>OES specification      | <b>81-2679</b> IN; 14.035/ x 9 x 51.5 B1                                   |
|  | <b>261110</b> | IN; 45 x 9 x 115.1 x S - Cr - 45° - 9 -<br>IAM specification             |  |

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical |
|--|---------------------|--------------------------------|

## 24 86

|  |                            |   |  |
|--|----------------------------|---|--|
|  | <b>M 110</b>               | <b>983</b>  |  |
|  |                            | 08.1972 → 07.1980   | B 6 2746 cm <sup>3</sup> 2V 130-136 kW 177-185 PS $\zeta$ 8 - 78.8 |
|  | <b>280, S-CLASS (W116)</b> |   |  |
|  | <b>80 00169 1 2 000</b>    | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [SLF ST CR 4]<br><b>80 00169 1 2 050 86.50 / 80 00169 1 2 100 87.00</b> |  |
|  | <b>80 00169 1 3 000</b>    | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [DSF CR 4]<br><b>80 00169 1 3 050 86.50 / 80 00169 1 3 100 87.00</b>    |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>87 470 610</b> | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br><b>87 470 600 STD, HL 1,2,5,6,7; PASS-L 3 with 360° groove, HL 4: without groove with 2 oil holes., 01.1977→</b> |
|  | <b>87 494 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 494 620 0,50 / 87 494 630 0,75 / 87 494 600 STD / 87 494 640 1,00</b>   |
|  | <b>87 495 610</b> | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br><b>87 495 600 STD, HL 1,2,5,6,7; PASS-L 3: 180° groove, HL 4: without groove with 2 oil holes.</b>               |

|  |               |  |  |
|--|---------------|--|--|
|  | <b>261108</b> | EX; 37.1 x 11 x 118 x A/S - Cr - 45° - 9 - III<br>cotter fixation Ø 9 mm | <b>RK-9H</b> valve cotter; number of notches: 1;<br>valve stem diameter: 9 |
|  | <b>261111</b> | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III                     | <b>81-26136</b> EX; 15.043/ x 11 x 54 B1                                   |
|  | <b>2635</b>   | IN; 45 x 9 x 115 x S - Cr - 45° - VS - 9 - III<br>OES specification      | <b>81-2679</b> IN; 14.035/ x 9 x 51.5 B1                                   |
|  | <b>261110</b> | IN; 45 x 9 x 115.1 x S - Cr - 45° - 9 -<br>IAM specification             |  |



|           |  |  |  |                 |   |
|-----------|--|--|--|-----------------|---|
| <b>25</b> |  | <b>86</b>  |  |                 |   |
|           | <b>M 110</b>                             | <b>984 - 985</b>   |  |                 |   |
|           |  | 08.1972 → 11.1985 B 6 2746 cm <sup>3</sup> 2V 101-136 kW 137-185 PS 8,7 - 78.8   |  |                 |   |
|           | <b>123 Saloon (W123), S-CLASS (W116)</b> |  |  |                 |   |
|           | <b>93 582 600</b>                        | Cylinder diameter: 86; KH: 42.65; BÜ: 14.34; VT1: -3.8; GL: 89.04; piston pin: 23x69; number of piston rings: 3<br><b>93 582 610</b> 86.50 / <b>93 582 620</b> 87.00   |  |                 |   |
|           |  | RK<br>R 1.75 MO G6<br>NM 2.5<br>DSF 4 CR<br>→ <b>80 00169 1 2 ...</b> , <b>80 00169 1 3 ...</b>  |  |                 |   |
|           | <b>80 00169 1 2 000</b>                  | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [SLF ST CR 4]<br><b>80 00169 1 2 050</b> 86.50 / <b>80 00169 1 2 100</b> 87.00   |  |                 |   |
|           | <b>80 00169 1 3 000</b>                  | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [DSF CR 4]<br><b>80 00169 1 3 050</b> 86.50 / <b>80 00169 1 3 100</b> 87.00  |  |                 |   |
|           | <b>87 470 610</b>                        | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br><b>87 470 600</b> STD, HL 1,2,5,6,7; PASS-L 3 with 360° groove, HL 4: without groove with 2 oil holes., 01.1977→ |  |                 |   |
|           | <b>87 494 610</b>                        | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 494 620</b> 0,50 / <b>87 494 630</b> 0,75 / <b>87 494 600</b> STD / <b>87 494 640</b> 1,00  |  |                 |   |
|           | <b>87 495 610</b>                        | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br><b>87 495 600</b> STD, HL 1,2,5,6,7; PASS-L 3: 180° groove, HL 4: without groove with 2 oil holes.               |  |                 |   |
|           | <b>261108</b>                            | EX; 37.1 x 11 x 118 x A/S - Cr - 45° - 9 - III<br>cotter fixation Ø 9 mm   |  | <b>RK-9H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 9 |
|           | <b>261111</b>                            | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III   |  | <b>81-26136</b> | EX; 15.043/ x 11 x 54 B1                                      |
|           | <b>2635</b>                              | IN; 45 x 9 x 115 x S - Cr - 45° - VS - 9 - III<br>OES specification  |  | <b>81-2679</b>  | IN; 14.035/ x 9 x 51.5 B1                                     |
|           | <b>261110</b>                            | IN; 45 x 9 x 115.1 x S - Cr - 45° - 9 - IAM specification  |  |                 |   |
|           | <b>7.21659.70.0</b>                      | fuel pump; in-line; electrical   |  |                 |   |
|           | <b>7.21659.72.0</b>                      | fuel pump; in-line; electrical   |  |                 |   |

|           |                                 |  |  |                 |   |
|-----------|---------------------------------|--|--|-----------------|---|
| <b>26</b> |                                 | <b>86</b>  |  |                 |   |
|           | <b>M 110</b>                    | <b>987, 989</b>  |  |                 |   |
|           |                                 | 10.1979 → 12.1985 B 6 2746 cm <sup>3</sup> 2V 136 kW 185 PS 9 - 78.8   |  |                 |   |
|           | <b>380, 500, S-CLASS (W126)</b> |  |  |                 |   |
|           | <b>93 582 600</b>               | Cylinder diameter: 86; KH: 42.65; BÜ: 14.34; VT1: -3.8; GL: 89.04; piston pin: 23x69; number of piston rings: 3<br><b>93 582 610</b> 86.50 / <b>93 582 620</b> 87.00   |  |                 |   |
|           |                                 | RK<br>R 1.75 MO G6<br>NM 2.5<br>DSF 4 CR<br>→ <b>80 00169 1 2 ...</b> , <b>80 00169 1 3 ...</b>  |  |                 |   |
|           | <b>80 00169 1 2 000</b>         | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [SLF ST CR 4]<br><b>80 00169 1 2 050</b> 86.50 / <b>80 00169 1 2 100</b> 87.00   |  |                 |   |
|           | <b>80 00169 1 3 000</b>         | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [DSF CR 4]<br><b>80 00169 1 3 050</b> 86.50 / <b>80 00169 1 3 100</b> 87.00  |  |                 |   |
|           | <b>87 470 610</b>               | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br><b>87 470 600</b> STD, HL 1,2,5,6,7; PASS-L 3 with 360° groove, HL 4: without groove with 2 oil holes. |  |                 |   |
|           | <b>87 494 610</b>               | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 494 620</b> 0,50 / <b>87 494 630</b> 0,75 / <b>87 494 600</b> STD / <b>87 494 640</b> 1,00  |  |                 |   |
|           | <b>261111</b>                   | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III   |  | <b>RK-9H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 9 |
|           | <b>2635</b>                     | IN; 45 x 9 x 115 x S - Cr - 45° - VS - 9 - III<br>OES specification  |  | <b>81-2696</b>  | EX; 15.035/ x 9 x 54 B1                                       |
|           | <b>261110</b>                   | IN; 45 x 9 x 115.1 x S - Cr - 45° - 9 - IAM specification  |  | <b>81-26124</b> | EX; 15.043/ x 9 x 54 B1                                       |
|           |                                 |  |  | <b>81-26125</b> | EX; 15.243/ x 9 x 54 B1                                       |
|           |                                 |  |  | <b>81-2679</b>  | IN; 14.035/ x 9 x 51.5 B1                                     |
|           | <b>7.21659.72.0</b>             | fuel pump; in-line; electrical   |  |                 |   |

M



| 27 |   | 86  |  |
|----|---|---|--|
|    | M 110   | 988   |  |
|    |   | 02.1976 → 11.1985   | B 6 2746 cm <sup>3</sup> 2V 130-136 kW 177-185 PS 9 - 78.8   |
|    | 123 Coupe (C123), 123 Saloon (W123), 123 T-Model (S123) |   |  |
|    | 93 582 600  | Cylinder diameter: 86; KH: 42.65; BÜ: 14.34; VT1: -3.8; GL: 89.04; piston pin: 23x69; number of piston rings: 3<br>93 582 610 86.50 / 93 582 620 87.00  |  |
|    |   | RK<br>R 1.75 MO G6<br>NM 2.5<br>DSF 4 CR<br>→ 80 00169 1 2 ..., 80 00169 1 3 ...  |  |
|    | 80 00169 1 2 000  | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [SLF ST CR 4]<br>80 00169 1 2 050 86.50 / 80 00169 1 2 100 87.00  |  |
|    | 80 00169 1 3 000  | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [DSF CR 4]<br>80 00169 1 3 050 86.50 / 80 00169 1 3 100 87.00   |  |
|    | 87 470 610  | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br>87 470 600 STD, HL 1,2,5,6,7; PASS-L 3 with 360° groove, HL 4: without groove with 2 oil holes., 280 E (123.033), 280 E: 01.1977→ |  |
|    | 87 494 610  | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br>87 494 620 0,50 / 87 494 630 0,75 / 87 494 600 STD / 87 494 640 1,00   |  |
|    | 87 495 610  | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br>87 495 600 STD, HL 1,2,5,6,7; PASS-L 3: 180° groove, HL 4: without groove with 2 oil holes.                                       |  |
|    | 261111  | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III  | <b>RK-9H</b> valve cotter; number of notches: 1; valve stem diameter: 9  |
|    | 2635  | IN; 45 x 9 x 115 x S - Cr - 45° - VS - 9 - III<br>OES specification   | <b>81-2696</b> EX; 15.035/ x 9 x 54 B1   |
|    | 261110  | IN; 45 x 9 x 115.1 x S - Cr - 45° - 9 - IAM specification   | <b>81-26124</b> EX; 15.043/ x 9 x 54 B1<br><b>81-26125</b> EX; 15.243/ x 9 x 54 B1<br><b>81-2679</b> IN; 14.035/ x 9 x 51.5 B1 |
|    | 7.21659.70.0  | fuel pump; in-line; electrical  |  |
|    | 7.21659.72.0  | fuel pump; in-line; electrical  |  |
| 28 |   | 86  |  |
|    | M 110   | 990   |  |
|    |   | 08.1974 → 08.1985   | B 6 2746 cm <sup>3</sup> 2V 130-136 kW 177-185 PS 9 - 78.8   |
|    | 350, 450, SL (R107), SL Coupe (C107)                    |   |  |
|    | 93 582 600  | Cylinder diameter: 86; KH: 42.65; BÜ: 14.34; VT1: -3.8; GL: 89.04; piston pin: 23x69; number of piston rings: 3<br>93 582 610 86.50 / 93 582 620 87.00  |  |
|    |   | RK<br>R 1.75 MO G6<br>NM 2.5<br>DSF 4 CR<br>→ 80 00169 1 2 ..., 80 00169 1 3 ...  |  |
|    | 80 00169 1 2 000  | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [SLF ST CR 4]<br>80 00169 1 2 050 86.50 / 80 00169 1 2 100 87.00  |  |
|    | 80 00169 1 3 000  | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [DSF CR 4]<br>80 00169 1 3 050 86.50 / 80 00169 1 3 100 87.00   |  |
|    | 87 470 610  | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br>87 470 600 STD, HL 1,2,5,6,7; PASS-L 3 with 360° groove, HL 4: without groove with 2 oil holes., 01.1977→                         |  |
|    | 87 494 610  | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br>87 494 620 0,50 / 87 494 630 0,75 / 87 494 600 STD / 87 494 640 1,00   |  |
|    | 87 495 610  | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br>87 495 600 STD, HL 1,2,5,6,7; PASS-L 3: 180° groove, HL 4: without groove with 2 oil holes.                                       |  |
|    | 261111  | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III  | <b>RK-9H</b> valve cotter; number of notches: 1; valve stem diameter: 9  |
|    | 2635  | IN; 45 x 9 x 115 x S - Cr - 45° - VS - 9 - III<br>OES specification   | <b>81-2696</b> EX; 15.035/ x 9 x 54 B1   |
|    | 261110  | IN; 45 x 9 x 115.1 x S - Cr - 45° - 9 - IAM specification   | <b>81-26124</b> EX; 15.043/ x 9 x 54 B1<br><b>81-26125</b> EX; 15.243/ x 9 x 54 B1<br><b>81-2679</b> IN; 14.035/ x 9 x 51.5 B1 |
|    | 7.21659.72.0  | fuel pump; in-line; electrical  |  |

|           |   |  |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|-----------|---|--|-------------------|-------------------|---|----------------------|----------------------|-----------|------------|------------|----|------|-----------------|---|--|--|--|
| <b>29</b> |   | <b>86</b>  |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           | <b>M 110</b>                                      |  | <b>991 - 992</b>  |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           |   |  | 10.1981 → 12.1984 | B                 | 6 | 2746 cm <sup>3</sup> | 2V                   | 125 kW    | 170 PS     | ε8:1       | -  | 78.8 |                 |   |  |  |  |
|           | <b>230, 250, 350, 450</b>                         |  |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           | <b>80 00169 1 2 000</b>                           | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [SLF ST CR 4]<br><b>80 00169 1 2 050</b> 86.50 / <b>80 00169 1 2 100</b> 87.00   |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           | <b>80 00169 1 3 000</b>                           | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [DSF CR 4]<br><b>80 00169 1 3 050</b> 86.50 / <b>80 00169 1 3 100</b> 87.00  |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           | <b>87 470 610</b>                                 | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br><b>87 470 600</b> STD, HL 1,2,5,6,7; PASS-L 3 with 360° groove, HL 4: without groove with 2 oil holes. |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           | <b>87 494 610</b>                                 | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 494 620</b> 0,50 / <b>87 494 630</b> 0,75 / <b>87 494 600</b> STD / <b>87 494 640</b> 1,00  |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           | <b>261108</b>                                     | EX; 37.1 x 11 x 118 x A/S - Cr - 45° - 9 - III<br>cotter fixation Ø 9 mm   |                   |                   |   |                      |                      |           |            |            |    |      | <b>RK-9H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 9 |  |  |  |
|           | <b>261111</b>                                     | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III   |                   |                   |   |                      |                      |           |            |            |    |      | <b>81-26136</b> | EX; 15.043/ x 11 x 54 B1                                      |  |  |  |
|           | <b>2635</b>                                       | IN; 45 x 9 x 115 x S - Cr - 45° - VS - 9 - III<br>OES specification  |                   |                   |   |                      |                      |           |            |            |    |      | <b>81-2679</b>  | IN; 14.035/ x 9 x 51.5 B1                                     |  |  |  |
|           | <b>261110</b>                                     | IN; 45 x 9 x 115.1 x S - Cr - 45° - 9 -<br>IAM specification   |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
| <b>30</b> |   | <b>86</b>  |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           | <b>M 110</b>                                      |  | <b>993</b>        |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           |   |  | 10.1981 → 12.1984 | B                 | 6 | 2746 cm <sup>3</sup> | 2V                   | 90-125 kW | 122-170 PS | ε8:1       | -  | 78.8 |                 |   |  |  |  |
|           | <b>350, 450</b>                                   |  |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           | <b>80 00169 1 2 000</b>                           | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [SLF ST CR 4]<br><b>80 00169 1 2 050</b> 86.50 / <b>80 00169 1 2 100</b> 87.00   |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           | <b>80 00169 1 3 000</b>                           | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [DSF CR 4]<br><b>80 00169 1 3 050</b> 86.50 / <b>80 00169 1 3 100</b> 87.00  |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           | <b>87 470 610</b>                                 | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br><b>87 470 600</b> STD, HL 1,2,5,6,7; PASS-L 3 with 360° groove, HL 4: without groove with 2 oil holes. |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           | <b>87 494 610</b>                                 | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 494 620</b> 0,50 / <b>87 494 630</b> 0,75 / <b>87 494 600</b> STD / <b>87 494 640</b> 1,00  |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
| <b>M</b>  | <b>31</b>   |  | <b>86</b>         |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           |   | <b>M 110</b>   |                   | <b>994</b>        |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           |   |  |                   | 11.1979 → 08.1989 | B | 6                    | 2746 cm <sup>3</sup> | 2V        | 110-115 kW | 150-156 PS | ε8 | -    | 78.8            |   |  |  |  |
|           | <b>280, G-CLASS (W460), G-CLASS Cabrio (W460)</b> |  |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           | <b>80 00169 1 2 000</b>                           | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [SLF ST CR 4]<br><b>80 00169 1 2 050</b> 86.50 / <b>80 00169 1 2 100</b> 87.00   |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           | <b>80 00169 1 3 000</b>                           | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [DSF CR 4]<br><b>80 00169 1 3 050</b> 86.50 / <b>80 00169 1 3 100</b> 87.00  |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           | <b>87 470 610</b>                                 | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br><b>87 470 600</b> STD, HL 1,2,5,6,7; PASS-L 3 with 360° groove, HL 4: without groove with 2 oil holes. |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           | <b>87 494 610</b>                                 | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 494 620</b> 0,50 / <b>87 494 630</b> 0,75 / <b>87 494 600</b> STD / <b>87 494 640</b> 1,00  |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           | <b>261111</b>                                     | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III   |                   |                   |   |                      |                      |           |            |            |    |      | <b>RK-9H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 9 |  |  |  |
|           | <b>2635</b>                                       | IN; 45 x 9 x 115 x S - Cr - 45° - VS - 9 - III<br>OES specification  |                   |                   |   |                      |                      |           |            |            |    |      | <b>81-2696</b>  | EX; 15.035/ x 9 x 54 B1                                       |  |  |  |
|           | <b>261110</b>                                     | IN; 45 x 9 x 115.1 x S - Cr - 45° - 9 -<br>IAM specification   |                   |                   |   |                      |                      |           |            |            |    |      | <b>81-26124</b> | EX; 15.043/ x 9 x 54 B1                                       |  |  |  |
|           |   |  |                   |                   |   |                      |                      |           |            |            |    |      | <b>81-26125</b> | EX; 15.243/ x 9 x 54 B1                                       |  |  |  |
|           |   |  |                   |                   |   |                      |                      |           |            |            |    |      | <b>81-2679</b>  | IN; 14.035/ x 9 x 51.5 B1                                     |  |  |  |
|           | <b>7.21659.72.0</b>                               | fuel pump; in-line; electrical   |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
| <b>32</b> |   | <b>86</b>  |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           | <b>M 123</b>                                      |  | <b>921</b>        |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           |   |  | 02.1976 → 07.1985 | B                 | 6 | 2525 cm <sup>3</sup> | 2V                   | 95-103 kW | 129-140 PS | ε9,4       | -  | 72.5 |                 |   |  |  |  |
|           | <b>123 Saloon (W123), 123 T-Model (S123)</b>      |  |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           | <b>80 00169 1 2 000</b>                           | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [SLF ST CR 4]<br><b>80 00169 1 2 050</b> 86.50 / <b>80 00169 1 2 100</b> 87.00   |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |
|           | <b>80 00169 1 3 000</b>                           | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [DSF CR 4]<br><b>80 00169 1 3 050</b> 86.50 / <b>80 00169 1 3 100</b> 87.00  |                   |                   |   |                      |                      |           |            |            |    |      |                 |   |  |  |  |

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|  | <b>87 474 610</b>   | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br><b>87 474 630 0,75 / 87 474 600 STD</b> |
|  | <b>87 494 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 494 620 0,50 / 87 494 630 0,75 / 87 494 600 STD / 87 494 640 1,00</b>                    |
|  | <b>261106</b>       | EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III  |
|  | <b>2619</b>         | IN; 41 x 9 x 128 x S - Cr - 45° - 9 -   |
|  |                     | <b>RK-9H</b> valve cotter; number of notches: 1; valve stem diameter: 9   |
|  |                     | <b>81-2659</b> EX; 15.035/ x 11 x 45 B1   |
|  |                     | <b>81-2660</b> EX; 15.235/ x 11 x 45 B1   |
|  |                     | <b>81-2667</b> IN; 14.035/ x 9 x 55 B1  |
|  |                     | <b>81-2668</b> IN; 14.235/ x 9 x 55 B1  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |
|  | <b>7.02242.22.0</b> | fuel pump; mechanical   |

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| <b>33</b> |                             | <b>86.5</b>  |
|           | M 130                       | <b>920</b>   |
|           |                             | 10.1967 → 07.1972 B 6 2780 cm³ 2V 103 kW 140 PS 9,5 - 78.8 |
|           | <b>S-CLASS (W108, W109)</b> |  |

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|  | <b>87 495 610</b>   | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br><b>87 495 600 STD, HL 1,2,5,6,7; PASS-L 3: 180° groove, HL 4: without groove with 2 oil holes., 08.1971→</b> |
|  | <b>87 738 610</b>   | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G, HL 1,2,5,6,7; PASS-L 3: 180° groove, HL 4: without groove with 1 oil hole., →07.1971                           |
|  | <b>261106</b>       | EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III   |
|  | <b>2619</b>         | IN; 41 x 9 x 128 x S - Cr - 45° - 9 -  |
|  |                     | <b>RK-9H</b> valve cotter; number of notches: 1; valve stem diameter: 9  |
|  |                     | <b>81-2659</b> EX; 15.035/ x 11 x 45 B1  |
|  |                     | <b>81-2660</b> EX; 15.235/ x 11 x 45 B1  |
|  |                     | <b>81-2667</b> IN; 14.035/ x 9 x 55 B1   |
|  |                     | <b>81-2668</b> IN; 14.235/ x 9 x 55 B1   |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
|  | <b>7.02242.22.0</b> | fuel pump; mechanical  |

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| <b>34</b> |  | <b>86.5</b>   |
|           | M 130  | <b>922, 980 - 981, 984</b>                            |
|           |  | 01.1967 → 08.1972 B 6 2V 118-125 kW 160-170 PS - 78.8 |
|           | <b>280, COUPE (W111, W112), S-CLASS (W108, W109)</b> |   |

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|  | <b>87 495 610</b> | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br><b>87 495 600 STD, HL 1,2,5,6,7; PASS-L 3: 180° groove, HL 4: without groove with 2 oil holes., 08.1971→</b> |
|  | <b>87 738 610</b> | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G, HL 1,2,5,6,7; PASS-L 3: 180° groove, HL 4: without groove with 1 oil hole., →07.1971                           |
|  | <b>261106</b>     | EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III   |
|  | <b>2619</b>       | IN; 41 x 9 x 128 x S - Cr - 45° - 9 -  |
|  |                   | <b>RK-9H</b> valve cotter; number of notches: 1; valve stem diameter: 9  |
|  |                   | <b>81-2659</b> EX; 15.035/ x 11 x 45 B1  |
|  |                   | <b>81-2660</b> EX; 15.235/ x 11 x 45 B1  |
|  |                   | <b>81-2667</b> IN; 14.035/ x 9 x 55 B1   |
|  |                   | <b>81-2668</b> IN; 14.235/ x 9 x 55 B1   |

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| <b>35</b> |                                   | <b>86.5</b>   |
|           | M 130                             | <b>923</b>  |
|           |                                   | 06.1972 → 11.1976 B 6 2778 cm³ 2V 96 kW 130 PS 9,5 - 78.8 |
|           | <b>/8 (W114), /8 Coupe (W114)</b> |   |

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|  | <b>87 495 610</b>   | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br><b>87 495 600 STD, HL 1,2,5,6,7; PASS-L 3: 180° groove, HL 4: without groove with 2 oil holes.</b> |
|  | <b>261106</b>       | EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III   |
|  | <b>2619</b>         | IN; 41 x 9 x 128 x S - Cr - 45° - 9 -  |
|  |                     | <b>RK-9H</b> valve cotter; number of notches: 1; valve stem diameter: 9  |
|  |                     | <b>81-2659</b> EX; 15.035/ x 11 x 45 B1  |
|  |                     | <b>81-2660</b> EX; 15.235/ x 11 x 45 B1  |
|  |                     | <b>81-2667</b> IN; 14.035/ x 9 x 55 B1   |
|  |                     | <b>81-2668</b> IN; 14.235/ x 9 x 55 B1   |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
|  | <b>7.02242.22.0</b> | fuel pump; mechanical  |

**M**

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| <b>36</b> |  | <b>86.5</b>   |
|           | <b>M 130</b>   | <b>983</b>  |
|           |  | 01.1968 → 03.1971 B 6 2778 cm <sup>3</sup> 2V 125 kW 170 PS 9,5 - 78.8  |
|           | <b>PAGODE (W113)</b>                                   |   |
|           | <b>87 738 610</b>                                      | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G, HL 1,2,5,6,7; PASS-L 3: 180° groove, HL 4: without groove with 1 oil hole.  |
|           | <b>261106</b>  | EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III  |
|           | <b>2619</b>  | IN; 41 x 9 x 128 x S - Cr - 45° - 9 -   |
|           |  | <b>RK-9H</b> valve cotter; number of notches: 1; valve stem diameter: 9<br><b>81-2659</b> EX; 15.035/ x 11 x 45 B1<br><b>81-2660</b> EX; 15.235/ x 11 x 45 B1<br><b>81-2667</b> IN; 14.035/ x 9 x 55 B1<br><b>81-2668</b> IN; 14.235/ x 9 x 55 B1   |
| <b>37</b> |  | <b>87</b>   |
|           | <b>M 115</b>   | <b>920, 924</b>   |
|           |  | 01.1968 → 07.1973 B 4 2197 cm <sup>3</sup> 2V 66-77 kW 90-105 PS 9 - 92.4   |
|           | <b>/8 (W115)</b>                                       |   |
|           | <b>87 341 690</b>                                      | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |
|           | <b>87 741 610</b>                                      | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.380 St/B/G; PASS-L 0,25 Ø 69.715 / 74.500 / 34.100 / 2.380 St/B/G<br><b>87 741 620</b> 0,50 / <b>87 741 630</b> 0,75 / <b>87 741 640</b> 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |
|           | <b>87 744 610</b>                                      | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br><b>87 744 620</b> 0,50 / <b>87 744 630</b> 0,75 / <b>87 744 600</b> STD / <b>87 744 640</b> 1,00   |
|           | <b>261106</b>  | EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III  |
|           | <b>2620</b>  | IN; 44 x 9 x 128 x S - - 45° - 9 -  |
|           |  | <b>RK-9H</b> valve cotter; number of notches: 1; valve stem diameter: 9<br><b>81-2659</b> EX; 15.035/ x 11 x 45 B1<br><b>81-2660</b> EX; 15.235/ x 11 x 45 B1<br><b>81-2667</b> IN; 14.035/ x 9 x 55 B1<br><b>81-2668</b> IN; 14.235/ x 9 x 55 B1   |
|           | <b>7.21440.51.0</b>                                    | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |
|           | <b>7.02242.22.0</b>                                    | fuel pump; mechanical   |
| <b>38</b> |  | <b>87</b>   |
|           | <b>M 115</b>   | <b>923, 926, 938 - 939</b>  |
|           |  | 07.1965 → 08.1980 B 4 1988 cm <sup>3</sup> 2V 62-70 kW 84-95 PS 9 - 83.6  |
|           | <b>/8 (W115), 123 Saloon (W123), HECKFLOSSE (W110)</b> |   |
|           | <b>91 430 600</b>                                      | Cylinder diameter: 87; KH: 52.4; GL: 84.4; piston pin: 26x72; number of piston rings: 3<br><b>91 430 610</b> 87.50 / <b>91 430 630</b> 88.00  |
|           | <b>80 00170 1 0 000</b>                                | Ø87; STD; set: 1; [R G3 CR 1.75] [M 2.5] [DSF CR 4]<br><b>80 00170 1 0 050</b> 87.50 / <b>80 00170 1 0 100</b> 88.00  |
|           | <b>80 00170 1 1 000</b>                                | Ø87; STD; set: 1; [R G3 CR 1.75] [M 2.5] [SLF ST CR 4]<br><b>80 00170 1 1 050</b> 87.50 / <b>80 00170 1 1 100</b> 88.00   |
|           | <b>87 341 690</b>                                      | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |
|           | <b>87 688 610</b>                                      | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br><b>87 688 620</b> 0,50 / <b>87 688 630</b> 0,75 / <b>87 688 600</b> STD / <b>87 688 640</b> 1,00, Without lubricating hole, with excentric bearing bore.   |
|           | <b>87 741 610</b>                                      | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.380 St/B/G; PASS-L 0,25 Ø 69.715 / 74.500 / 34.100 / 2.380 St/B/G<br><b>87 741 620</b> 0,50 / <b>87 741 630</b> 0,75 / <b>87 741 640</b> 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |
|           | <b>87 744 610</b>                                      | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br><b>87 744 620</b> 0,50 / <b>87 744 630</b> 0,75 / <b>87 744 600</b> STD / <b>87 744 640</b> 1,00   |
|           | <b>261106</b>  | EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III  |
|           | <b>2620</b>  | IN; 44 x 9 x 128 x S - - 45° - 9 -  |
|           |  | <b>RK-9H</b> valve cotter; number of notches: 1; valve stem diameter: 9<br><b>81-2659</b> EX; 15.035/ x 11 x 45 B1<br><b>81-2660</b> EX; 15.235/ x 11 x 45 B1<br><b>81-2667</b> IN; 14.035/ x 9 x 55 B1<br><b>81-2668</b> IN; 14.235/ x 9 x 55 B1   |

cont...

|           |                          |   |   |
|-----------|--------------------------|---|---|
|           | <b>7.21440.51.0</b>      | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |
|           | <b>7.02242.22.0</b>      | fuel pump; mechanical   |   |
| <b>39</b> |                          | <b>87</b>   |   |
|           | <b>M 121</b>             | <b>940</b>  |   |
|           |                          | 07.1965 → 02.1968   | B 4 1988 cm <sup>3</sup> 2V 61 kW 83 PS 9 - 83.6                        |
|           | <b>HECKFLOSSE (W110)</b> |   |   |
|           | <b>87 341 690</b>        | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |   |
|           | <b>261106</b>            | EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III  | <b>RK-9H</b> valve cotter; number of notches: 1; valve stem diameter: 9 |
|           | <b>2620</b>              | IN; 44 x 9 x 128 x S - - 45° - 9 -  | <b>81-2659</b> EX; 15.035/ x 11 x 45 B1                                 |
|           |                          |   | <b>81-2660</b> EX; 15.235/ x 11 x 45 B1                                 |
|           |                          |   | <b>81-2667</b> IN; 14.035/ x 9 x 55 B1                                  |
|           |                          |   | <b>81-2668</b> IN; 14.235/ x 9 x 55 B1                                  |
|           | <b>7.21440.51.0</b>      | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |
|           | <b>7.02242.22.0</b>      | fuel pump; mechanical   |   |
| <b>40</b> |                          | <b>87</b>   |   |
|           | <b>OM 601</b>            | <b>911</b>  |   |
|           |                          | 08.1983 → 08.1989   | D 4 1997 cm <sup>3</sup> 2V 53-55 kW 72-75 PS 22 - 84                   |
|           | <b>190 (W201)</b>        |   |   |
|           | <b>94 330 600</b>        | Cylinder diameter: 87; KH: 44.85; VT1: -1.05; MT: -9.05; GL: 74.85; piston pin: 26x55; number of piston rings: 3<br><b>94 330 610</b> 87.50 / <b>94 330 620</b> 87.70   |   |
|           |                          | RTK   |   |
|           |                          | R 2.5 CR G6   |   |
|           |                          | M 2 G3  |   |
|           |                          | DSF 3 CR  |   |
|           |                          | → <b>80 00173 1 0 ...</b> , <b>80 00173 1 1 ...</b>   |   |
|           |                          | Connecting rod guided in the piston, distance between bosses 22,15 mm   |   |
|           | <b>80 00171 1 0 000</b>  | Ø87; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br><b>80 00171 1 0 050</b> 87.50   |   |
|           | <b>80 00173 1 0 000</b>  | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]   |   |
|           | <b>80 00173 1 1 000</b>  | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00173 1 1 050</b> 87.50 / <b>80 00173 1 1 070</b> 87.70  |   |
|           | <b>94 330 960</b>        | piston: 94330600; cylinder liner: 89193190  |   |
|           | <b>94 674 960</b>        | piston: 94674600; cylinder liner: 89193190  |   |
|           | <b>89 193 190</b>        | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7   |   |
|           | <b>78 662 610</b>        | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |   |
|           | <b>87 231 610</b>        | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B<br><b>87 231 620</b> 0,50 / <b>87 231 630</b> 0,75 / <b>87 231 600</b> STD, from engine:<br>912 10/50, 20/60 211668<br>912 12/52, 22/62 022741<br>913 10/50, 20/60 034251 + 020880-034170<br>913 12/52, 22/62 002378 + 001528-002376 |   |
|           | <b>87 322 690</b>        | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B, from engine:<br>911 10/50, 20/60 028240<br>911 12/52, 22/62 003361<br>921 10/50 001767<br>921 12/52 004600   |   |
|           | <b>87 435 610</b>        | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00   |   |
|           | <b>87 436 610</b>        | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A<br><b>87 436 620</b> 0,50 / <b>87 436 630</b> 0,75 / <b>87 436 600</b> STD, up to engine:<br>912 10/50, 20/60 211667<br>912 12/52, 22/62 022740<br>913 10/50, 20/60 034250 - 020880-034170<br>913 12/52, 22/62 002377 - 001528-002376   |   |
|           | <b>26032</b>             | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III  | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|           | <b>26024</b>             | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III   | <b>81-1685</b> EX; 14.02/ x 9 x 37.3 G1 - CC                            |
|           | <b>92-16124</b>          | EX; 37.08 x 30.56 x 7; G1; 30°  | <b>81-1686</b> EX; 14.2/ x 9 x 37.3 G1 - CC                             |
|           | <b>92-16125</b>          | EX; 37.59 x 30.5 x 7.3; G1  | <b>81-1682</b> IN; 14.02/ x 8 x 39.5 G1 - CC                            |

cont...

M

|                          |  |  |  |
|--------------------------|--|--|--|
| <b>92-16120</b>          | IN; 40.09 x 33.5 x 7; G1; 45°  | <b>81-1683</b>   | IN; 14.2/ x 8 x 39.5 G1 - CC                               |
| <b>92-16121</b>          | IN; 40.585 x 33.5 x 7.3; G1  | <b>81-1684</b>   | IN; 14.4/ x 8 x 39.5 G1 - CC                               |
| <b>50 006 282</b>        | CAM, chilled cast iron   |  |  |
| <b>50 005 031</b>        | mechanical; metal  |  |  |
| <b>7.20607.74.0</b>      | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |  |  |
| <b>50 006 456</b>        | hydraulic; height: 36; Outer Ø: 40; length: 36   |  |  |
| <b>41</b>                | <b>87</b>  |  |  |
| <b>OM 601</b>            | <b>912</b>   |  |  |
| <b>124 Saloon (W124)</b> | 12.1984 → 08.1989  | D  | 4 1997 cm³ 2V 53-55 kW 72-75 PS 22 - 84                    |
| <b>94 330 600</b>        | Cylinder diameter: 87; KH: 44.85; VT1: -1.05; MT: -9.05; GL: 74.85; piston pin: 26x55; number of piston rings: 3<br><b>94 330 610 87.50 / 94 330 620 87.70</b><br>RTK<br>R 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00173 1 0 ...</b> , <b>80 00173 1 1 ...</b><br>Connecting rod guided in the piston, distance between bosses 22,15 mm |  |  |
| <b>80 00173 1 0 000</b>  | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]  |  |  |
| <b>80 00173 1 1 000</b>  | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70</b>  |  |  |
| <b>94 330 960</b>        | piston: 94330600; cylinder liner: 89193190   |  |  |
| <b>94 674 960</b>        | piston: 94674600; cylinder liner: 89193190   |  |  |
| <b>89 193 190</b>        | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7  |  |  |
| <b>M</b>                 | <b>78 662 610</b>  | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |  |
|                          | <b>87 231 610</b>  | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B<br><b>87 231 620 0,50 / 87 231 630 0,75 / 87 231 600 STD</b> , from engine:<br>912 10/50, 20/60 211668<br>912 12/52, 22/62 022741<br>913 10/50, 20/60 034251 + 020880-034170<br>913 12/52, 22/62 002378 + 001528-002376 |  |
|                          | <b>87 322 690</b>  | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B, from engine:<br>911 10/50, 20/60 028240<br>911 12/52, 22/62 003361<br>921 10/50 001767<br>921 12/52 004600  |  |
|                          | <b>87 435 610</b>  | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b>   |  |
|                          | <b>87 436 610</b>  | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A<br><b>87 436 620 0,50 / 87 436 630 0,75 / 87 436 600 STD</b> , up to engine:<br>912 10/50, 20/60 211667<br>912 12/52, 22/62 022740<br>913 10/50, 20/60 034250 - 020880-034170<br>913 12/52, 22/62 002377 - 001528-002376   |  |
| <b>26032</b>             | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III   | <b>RK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>26024</b>             | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III  | <b>81-1685</b>   | EX; 14.02/ x 9 x 37.3 G1 - CC                              |
| <b>92-16124</b>          | EX; 37.08 x 30.56 x 7; G1; 30°   | <b>81-1686</b>   | EX; 14.2/ x 9 x 37.3 G1 - CC                               |
| <b>92-16125</b>          | EX; 37.59 x 30.5 x 7.3; G1   | <b>81-1682</b>   | IN; 14.02/ x 8 x 39.5 G1 - CC                              |
| <b>92-16120</b>          | IN; 40.09 x 33.5 x 7; G1; 45°  | <b>81-1683</b>   | IN; 14.2/ x 8 x 39.5 G1 - CC                               |
| <b>92-16121</b>          | IN; 40.585 x 33.5 x 7.3; G1  | <b>81-1684</b>   | IN; 14.4/ x 8 x 39.5 G1 - CC                               |
| <b>50 006 282</b>        | CAM, chilled cast iron   |  |  |
| <b>50 005 031</b>        | mechanical; metal, mot. 156813 / 014321 (autom.)→mot. 195582   |  |  |
| <b>50 005 439</b>        | mechanical; metal, mot. 195583→  |  |  |

cont...



**7.20607.74.0** vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0

**50 006 456** hydraulic; height: 36; Outer Ø: 40; length: 36

|                        |               |                   |   |   |                      |    |       |       |    |        |
|------------------------|---------------|-------------------|---|---|----------------------|----|-------|-------|----|--------|
| <b>42</b>              | <b>OM 601</b> | <b>921</b>        |   |   |                      |    |       |       |    |        |
|                        |               | 09.1983 → 12.1985 | D | 4 | 2197 cm <sup>3</sup> | 2V | 54 kW | 72 PS | 22 | - 92.4 |
| <b>190, 190 (W201)</b> |               |                   |   |   |                      |    |       |       |    |        |

**80 00173 1 1 000** Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]  
**80 00173 1 1 050** 87.50

**78 662 610** [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A  
**78 662 620** 0,20 / **78 662 600** STD

**87 231 610** [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B  
**87 231 620** 0,50 / **87 231 630** 0,75 / **87 231 600** STD, from engine:

912 10/50, 20/60 211668  
912 12/52, 22/62 022741  
913 10/50, 20/60 034251 + 020880-034170  
913 12/52, 22/62 002378 + 001528-002376

**87 322 690** [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B, from engine:

911 10/50, 20/60 028240  
911 12/52, 22/62 003361  
921 10/50 001767  
921 12/52 004600

**87 435 610** [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A  
**87 435 620** 0,50 / **87 435 630** 0,75 / **87 435 600** STD / **87 435 640** 1,00

**87 436 610** [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A  
**87 436 620** 0,50 / **87 436 630** 0,75 / **87 436 600** STD, up to engine:

912 10/50, 20/60 211667  
912 12/52, 22/62 022740  
913 10/50, 20/60 034250 - 020880-034170  
913 12/52, 22/62 002377 - 001528-002376

|                 |  |                |  |
|-----------------|--|----------------|--|
| <b>26032</b>    | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III | <b>RK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>26024</b>    | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III        | <b>81-1685</b> | EX; 14.02/ x 9 x 37.3 G1 - CC                              |
| <b>92-16124</b> | EX; 37.08 x 30.56 x 7; G1; 30°                     | <b>81-1686</b> | EX; 14.2/ x 9 x 37.3 G1 - CC                               |
| <b>92-16125</b> | EX; 37.59 x 30.5 x 7.3; G1                         | <b>81-1682</b> | IN; 14.02/ x 8 x 39.5 G1 - CC                              |
| <b>92-16120</b> | IN; 40.09 x 33.5 x 7; G1; 45°                      | <b>81-1683</b> | IN; 14.2/ x 8 x 39.5 G1 - CC                               |
| <b>92-16121</b> | IN; 40.585 x 33.5 x 7.3; G1                        | <b>81-1684</b> | IN; 14.4/ x 8 x 39.5 G1 - CC                               |

**50 006 282** CAM, chilled cast iron

**7.20607.74.0** vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0

**50 006 456** hydraulic; height: 36; Outer Ø: 40; length: 36

|                          |               |                   |   |   |                      |    |          |            |    |      |
|--------------------------|---------------|-------------------|---|---|----------------------|----|----------|------------|----|------|
| <b>43</b>                | <b>OM 603</b> | <b>912</b>        |   |   |                      |    |          |            |    |      |
|                          |               | 12.1984 → 08.1989 | D | 6 | 2996 cm <sup>3</sup> | 2V | 80-83 kW | 109-113 PS | 22 | - 84 |
| <b>124 Saloon (W124)</b> |               |                   |   |   |                      |    |          |            |    |      |

**94 330 600** Cylinder diameter: 87; KH: 44.85; VT1: -1.05; MT: -9.05; GL: 74.85; piston pin: 26x55; number of piston rings: 3  
**94 330 610** 87.50 / **94 330 620** 87.70  
RTK  
R 2.5 CR G6  
M 2 G3  
DSF 3 CR  
→ **80 00173 1 0 ...**, **80 00173 1 1 ...**  
Connecting rod guided in the piston, distance between bosses 22,15 mm

**80 00173 1 0 000** Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]  
**80 00173 1 1 000** Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]  
**80 00173 1 1 050** 87.50 / **80 00173 1 1 070** 87.70

**94 330 960** piston: 94330600; cylinder liner: 89193190  
**94 674 960** piston: 94674600; cylinder liner: 89193190

cont...

M



|  |                     |  |  |   |
|--|---------------------|--|--|---|
|  | <b>89 193 190</b>   | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7  |  |   |
|  | <b>78 662 610</b>   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |  |   |
|  | <b>87 320 690</b>   | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B  |  |   |
|  | <b>87 416 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b> |  |   |
|  | <b>87 417 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A<br><b>87 417 620 0,50 / 87 417 630 0,75 / 87 417 600 STD</b>                   |  |   |
|  | <b>26032</b>        | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III   |  | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>26024</b>        | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III  |  | <b>81-1685</b> EX; 14.02/ x 9 x 37.3 G1 - CC                            |
|  | <b>92-16124</b>     | EX; 37.08 x 30.56 x 7; G1; 30°   |  | <b>81-1686</b> EX; 14.2/ x 9 x 37.3 G1 - CC                             |
|  | <b>92-16125</b>     | EX; 37.59 x 30.5 x 7.3; G1   |  | <b>81-1682</b> IN; 14.02/ x 8 x 39.5 G1 - CC                            |
|  | <b>92-16120</b>     | IN; 40.09 x 33.5 x 7; G1; 45°  |  | <b>81-1683</b> IN; 14.2/ x 8 x 39.5 G1 - CC                             |
|  | <b>92-16121</b>     | IN; 40.585 x 33.5 x 7.3; G1  |  | <b>81-1684</b> IN; 14.4/ x 8 x 39.5 G1 - CC                             |
|  | <b>50 006 287</b>   | CAM  |  |   |
|  | <b>50 005 439</b>   | mechanical; metal  |  |   |
|  | <b>7.20607.74.0</b> | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0                        |  |   |
|  | <b>7.21949.51.0</b> | EGR valve; pneumatic   |  |   |
|  | <b>50 006 456</b>   | hydraulic; height: 36; Outer Ø: 40; length: 36   |  |   |

M

|           |  |  |       |   |
|-----------|--|--|-------|---|
| <b>44</b> |  | <b>87</b>  |       |   |
|           | <b>OM 603</b>                                | <b>960, 963</b>  |       |   |
|           |  | 09.1986 → 01.1989  | D A 6 | 2996 cm <sup>3</sup> 2V 100-108 kW 136-147 PS 22 - 84                   |
|           | <b>124 Saloon (W124), 124 T-Model (S124)</b> |  |       |   |
|           | <b>90 016 600</b>                            | Cylinder diameter: 87; KH: 44.85; GL: 74.85; piston pin: 28x70; number of piston rings: 3<br>KKK, Lox, RTK<br>R 2.5 PC G6<br>M 2 PC G6<br>DSF 3 CR<br>→ <b>80 00173 1 0 ...</b> , <b>80 00173 1 1 ...</b><br>connecting rod guided in the piston, distance between bosses 22,20 mm |       |   |
|           | <b>80 00173 1 0 000</b>                      | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]  |       |   |
|           | <b>80 00173 1 1 000</b>                      | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70</b>  |       |   |
|           | <b>89 193 190</b>                            | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7  |       |   |
|           | <b>78 662 610</b>                            | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |       |   |
|           | <b>77 220 610</b>                            | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/B/S<br><b>77 220 620 0,50 / 77 220 600 STD</b> , The upper shell is marked with 'SPUTTER'.  |       |   |
|           | <b>77 734 690</b>                            | [Set] PL-B SEMI Ø 28.000 / 30.500 / 21.900 / St/B  |       |   |
|           | <b>87 416 610</b>                            | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>   |       |   |
|           | <b>26032</b>                                 | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III   |       | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|           | <b>26024</b>                                 | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III  |       | <b>81-1685</b> EX; 14.02/ x 9 x 37.3 G1 - CC                            |
|           | <b>92-16124</b>                              | EX; 37.08 x 30.56 x 7; G1; 30°   |       | <b>81-1686</b> EX; 14.2/ x 9 x 37.3 G1 - CC                             |
|           | <b>92-16125</b>                              | EX; 37.59 x 30.5 x 7.3; G1   |       | <b>81-1682</b> IN; 14.02/ x 8 x 39.5 G1 - CC                            |
|           | <b>92-16120</b>                              | IN; 40.09 x 33.5 x 7; G1; 45°  |       | <b>81-1683</b> IN; 14.2/ x 8 x 39.5 G1 - CC                             |
|           | <b>92-16121</b>                              | IN; 40.585 x 33.5 x 7.3; G1  |       | <b>81-1684</b> IN; 14.4/ x 8 x 39.5 G1 - CC                             |
|           | <b>50 006 287</b>                            | CAM  |       |   |
|           | <b>50 005 439</b>                            | mechanical; metal, <b>OM 603.960</b> : →mot. 054622  |       |   |

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|--|---------------------|---|
|  | <b>7.20607.74.0</b> | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |
|  | <b>7.21949.51.0</b> | EGR valve; pneumatic  |
|  | <b>50 006 456</b>   | hydraulic; height: 36; Outer Ø: 40; length: 36  |

|           |                            |   |
|-----------|----------------------------|---|
| <b>45</b> |                            | <b>87</b>   |
|           | <b>OM 603</b>              | <b>961</b>  |
|           | <b>300, S-CLASS (W126)</b> |   |
|           |                            | 09.1985 → 12.1987 D A 6 2996 cm³ 2V 107-110 kW 143-148 PS ⚙️22 - 84 |

|  |                   |  |
|--|-------------------|--|
|  | <b>90 016 600</b> | Cylinder diameter: 87; KH: 44.85; GL: 74.85; piston pin: 28x70; number of piston rings: 3<br>KKK, Lox, RTK                   |
|  |                   | R 2.5 PC G6<br>M 2 PC G6<br>DSF 3 CR   |
|  |                   | → <b>80 00173 1 0 ...</b> , <b>80 00173 1 1 ...</b><br>connecting rod guided in the piston, distance between bosses 22,20 mm |

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|--|-------------------------|---|
|  | <b>80 00173 1 0 000</b> | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]     |
|  | <b>80 00173 1 1 000</b> | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]     |
|  |                         | <b>80 00173 1 1 050</b> 87.50 / <b>80 00173 1 1 070</b> 87.70 |

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|--|-------------------|---|
|  | <b>89 193 190</b> | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7   |
|  | <b>78 662 610</b> | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |
|  | <b>77 220 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/B/S<br><b>77 220 620</b> 0,50 / <b>77 220 600</b> STD, The upper shell is marked with 'SPUTTER'. |
|  | <b>77 734 690</b> | [Set] PL-B SEMI Ø 28.000 / 30.500 / 21.900 / St/B   |
|  | <b>87 416 610</b> | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620</b> 0,50 / <b>87 416 630</b> 0,75 / <b>87 416 600</b> STD / <b>87 416 640</b> 1,00   |

|  |                 |  |  |                |  |
|--|-----------------|--|--|----------------|--|
|  | <b>26032</b>    | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III |  | <b>RK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>26024</b>    | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III        |  | <b>81-1685</b> | EX; 14.02/ x 9 x 37.3 G1 - CC                              |
|  | <b>92-16124</b> | EX; 37.08 x 30.56 x 7; G1; 30°                     |  | <b>81-1686</b> | EX; 14.2/ x 9 x 37.3 G1 - CC                               |
|  | <b>92-16125</b> | EX; 37.59 x 30.5 x 7.3; G1                         |  | <b>81-1682</b> | IN; 14.02/ x 8 x 39.5 G1 - CC                              |
|  | <b>92-16120</b> | IN; 40.09 x 33.5 x 7; G1; 45°                      |  | <b>81-1683</b> | IN; 14.2/ x 8 x 39.5 G1 - CC                               |
|  | <b>92-16121</b> | IN; 40.585 x 33.5 x 7.3; G1                        |  | <b>81-1684</b> | IN; 14.4/ x 8 x 39.5 G1 - CC                               |

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|--|-------------------|-----|
|  | <b>50 006 287</b> | CAM |
|--|-------------------|-----|

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|--|-------------------|-------------------|
|  | <b>50 005 439</b> | mechanical; metal |
|--|-------------------|-------------------|

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|--|---------------------|--|
|  | <b>7.21949.51.0</b> | EGR valve; pneumatic                           |
|  | <b>50 006 456</b>   | hydraulic; height: 36; Outer Ø: 40; length: 36 |

|           |                  |   |
|-----------|------------------|---|
| <b>46</b> |                  | <b>87</b>   |
|           | <b>OM 615</b>    | <b>913</b>  |
|           | <b>/8 (W115)</b> |   |
|           |                  | 01.1968 → 01.1977 D 4 1988 cm³ 2V 40 kW 55 PS ⚙️21 - 83.6 |
|           | <b>OM 615</b>    | <b>912</b>  |
|           |                  | 01.1968 → 01.1977 D 4 2197 cm³ 2V 44 kW 60 PS ⚙️21 - 92.4 |

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|  | <b>88 588 190</b> | T - Dry cylinder liner; semi; A=90 C=92 L=158.4 H=4.7   |
|  | <b>87 341 690</b> | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |
|  | <b>87 695 610</b> | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br><b>87 695 620</b> 0,50 / <b>87 695 630</b> 0,75 / <b>87 695 600</b> STD / <b>87 695 640</b> 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm., <b>OM 615.913</b> : 01.1972→ |
|  | <b>87 696 610</b> | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br><b>87 696 620</b> 0,50 / <b>87 696 630</b> 0,75 / <b>87 696 600</b> STD / <b>87 696 640</b> 1,00, If used in the older connecting rod the lubrication hole must be bored.  |

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|------------------------------|--|---|----------------------------------|--|----|----------|----------|----|--------|
| <b>87 741 610</b>            | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.380 St/B/G; PASS-L 0,25 Ø 69.715 / 74.500 / 34.100 / 2.380 St/B/G<br><b>87 741 620 0,50 / 87 741 630 0,75 / 87 741 640 1,00</b> , PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm., <b>OM 615.913</b> : 01.1972→ |   |                                  |  |    |          |          |    |        |
| <b>87 744 610</b>            | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br><b>87 744 620 0,50 / 87 744 630 0,75 / 87 744 600 STD / 87 744 640 1,00</b> , <b>OM 615.913</b> : →12.1973  |   |                                  |  |    |          |          |    |        |
| <b>261118</b><br><b>2641</b> | EX; 33.2 x 10 x 131 x A/S - Cr - 30° - 25 - III<br>IN; 39 x 10 x 131.5 x S - Cr - 30° - 25 -   |   | <b>81-2604</b><br><b>81-2602</b> | EX; 14/ x 10 x 48.5 G1<br>IN; 14/ x 10 x 60 G1 |    |          |          |    |        |
| <b>47</b>                    | <b>87</b>  |   |                                  |  |    |          |          |    |        |
| <b>OM 615</b>                | <b>940</b>   |   |                                  |  |    |          |          |    |        |
| <b>123 Saloon (W123)</b>     | 07.1976→11.1985  | D | 4                                | 1988 cm <sup>3</sup>                           | 2V | 40-44 kW | 55-60 PS | 21 | - 83.6 |
| <b>80 00172 1 0 000</b>      | Ø87; STD; set: 1; [R G6 CR 2] [R G1 IF 2] [DSF CR 4]   |   |                                  |  |    |          |          |    |        |
| <b>88 588 190</b>            | T - Dry cylinder liner; semi; A=90 C=92 L=158.4 H=4.7  |   |                                  |  |    |          |          |    |        |
| <b>78 616 610</b>            | [Pair] AS 0,10 Ø 78.250 / 91.250 // 2.250 St/A<br><b>78 616 620 0,20 / 78 616 600 STD</b>  |   |                                  |  |    |          |          |    |        |
| <b>87 341 690</b>            | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B  |   |                                  |  |    |          |          |    |        |
| <b>87 489 610</b>            | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A<br><b>87 489 620 0,50 / 87 489 630 0,75 / 87 489 600 STD / 87 489 640 1,00</b>   |   |                                  |  |    |          |          |    |        |
| <b>87 695 610</b>            | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br><b>87 695 620 0,50 / 87 695 630 0,75 / 87 695 600 STD / 87 695 640 1,00</b> , PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm.                  |   |                                  |  |    |          |          |    |        |
| <b>87 696 610</b>            | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br><b>87 696 620 0,50 / 87 696 630 0,75 / 87 696 600 STD / 87 696 640 1,00</b> , If used in the older connecting rod the lubrication hole must be bored.   |   |                                  |  |    |          |          |    |        |
| <b>261118</b><br><b>2641</b> | EX; 33.2 x 10 x 131 x A/S - Cr - 30° - 25 - III<br>IN; 39 x 10 x 131.5 x S - Cr - 30° - 25 -   |   | <b>81-2604</b><br><b>81-2602</b> | EX; 14/ x 10 x 48.5 G1<br>IN; 14/ x 10 x 60 G1 |    |          |          |    |        |
| <b>48</b>                    | <b>87</b>  |   |                                  |  |    |          |          |    |        |
| <b>OM 615</b>                | <b>941</b>   |   |                                  |  |    |          |          |    |        |
| <b>123 Saloon (W123)</b>     | 01.1976→03.1979  | D | 4                                | 2197 cm <sup>3</sup>                           | 2V | 44-49 kW | 60-67 PS | 21 | - 92.4 |
| <b>80 00172 1 0 000</b>      | Ø87; STD; set: 1; [R G6 CR 2] [R G1 IF 2] [DSF CR 4]   |   |                                  |  |    |          |          |    |        |
| <b>88 588 190</b>            | T - Dry cylinder liner; semi; A=90 C=92 L=158.4 H=4.7  |   |                                  |  |    |          |          |    |        |
| <b>87 341 690</b>            | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B  |   |                                  |  |    |          |          |    |        |
| <b>87 695 610</b>            | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br><b>87 695 620 0,50 / 87 695 630 0,75 / 87 695 600 STD / 87 695 640 1,00</b> , PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm.                  |   |                                  |  |    |          |          |    |        |
| <b>87 696 610</b>            | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br><b>87 696 620 0,50 / 87 696 630 0,75 / 87 696 600 STD / 87 696 640 1,00</b> , If used in the older connecting rod the lubrication hole must be bored.   |   |                                  |  |    |          |          |    |        |
| <b>87 741 610</b>            | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.380 St/B/G; PASS-L 0,25 Ø 69.715 / 74.500 / 34.100 / 2.380 St/B/G<br><b>87 741 620 0,50 / 87 741 630 0,75 / 87 741 640 1,00</b> , PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm.                               |   |                                  |  |    |          |          |    |        |
| <b>87 744 610</b>            | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br><b>87 744 620 0,50 / 87 744 630 0,75 / 87 744 600 STD / 87 744 640 1,00</b>   |   |                                  |  |    |          |          |    |        |
| <b>261118</b><br><b>2641</b> | EX; 33.2 x 10 x 131 x A/S - Cr - 30° - 25 - III<br>IN; 39 x 10 x 131.5 x S - Cr - 30° - 25 -   |   | <b>81-2604</b><br><b>81-2602</b> | EX; 14/ x 10 x 48.5 G1<br>IN; 14/ x 10 x 60 G1 |    |          |          |    |        |
| <b>49</b>                    | <b>87</b>  |   |                                  |  |    |          |          |    |        |
| <b>OM 621</b>                | <b>912, 918</b>  |   |                                  |  |    |          |          |    |        |
| <b>HECKFLOSSE (W110)</b>     | 06.1961→02.1968  | D | 4                                | 1988 cm <sup>3</sup>                           | 2V | 40 kW    | 54-55 PS | 21 | - 83.6 |
| <b>88 588 190</b>            | T - Dry cylinder liner; semi; A=90 C=92 L=158.4 H=4.7  |   |                                  |  |    |          |          |    |        |
| <b>87 341 690</b>            | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B  |   |                                  |  |    |          |          |    |        |
| <b>261118</b><br><b>2641</b> | EX; 33.2 x 10 x 131 x A/S - Cr - 30° - 25 - III<br>IN; 39 x 10 x 131.5 x S - Cr - 30° - 25 -   |   | <b>81-2604</b><br><b>81-2602</b> | EX; 14/ x 10 x 48.5 G1<br>IN; 14/ x 10 x 60 G1 |    |          |          |    |        |

M

## 50 88

M 116 **962 - 963**  
 09.1980 → 03.1986 B 8 3839 cm<sup>3</sup> 2V 116-150 kW 158-204 PS 9,4 - 78.9  
 S-CLASS (W126), S-CLASS Coupe (C126), SL (R107)

|        |   |                 |  |
|--------|---|-----------------|--|
| 261109 | EX; 37.1 x 9 x 118.2 x A/S - Cr - 45° - 9 - III | <b>RK-9H</b>    | valve cotter; number of notches: 1; valve stem diameter: 9 |
| 26052  | IN; 39.1 x 9 x 117 x S - - 45° - VS - 9 - III   | <b>81-26121</b> | EX; 15.043/ x 9 x 50.5 B1                                  |
|        |   | <b>81-26122</b> | EX; 15.243/ x 9 x 50.5 B1                                  |
|        |   | <b>81-2685</b>  | IN; 14.035/ x 9 x 47.5 B1                                  |
|        |   | <b>81-26118</b> | IN; 14.043/ x 9 x 47.5 B1                                  |
|        |   | <b>81-26119</b> | IN; 14.243/ x 9 x 47.5 B1                                  |

7.21659.72.0 fuel pump; in-line; electrical

## 51 88.5

M 103 **980**  
 01.1985 → 12.1985 B 6 2960 cm<sup>3</sup> 2V 138 kW 188 PS 8 - 80.3  
 124 Saloon (W124)

**93 810 600** Cylinder diameter: 88.5; KH: 33; MT: -2.7; GL: 66; piston pin: 22x52; number of piston rings: 3  
**93 810 620** 89.50  
 SRK  
 R 1.5 CR G6  
 NM 1.75 G3  
 DSF 3 CR  
 → **80 00176 1 0 ...**  
 Compression 9,2:1

**80 00176 1 0 000** Ø88.5; STD; set: 1; [R G6 IW CR 1.5] [NM G3 1.75] [DSF CR 3]  
**80 00176 1 0 050** 89.00

**78 662 610** [Pair] AS 0,10 Ø 66.050 / 80.750 / / 2.250 St/A  
**78 662 620** 0,20 / **78 662 600** STD

**77 531 610** [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G  
**77 531 620** 0,50 / **77 531 630** 0,75 / **77 531 600** STD / **77 531 640** 1,00

**87 325 690** [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  
**87 416 610** [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A  
**87 416 620** 0,50 / **87 416 630** 0,75 / **87 416 600** STD / **87 416 640** 1,00

|        |  |                 |  |
|--------|--|-----------------|--|
| 261113 | EX; 39 x 9 x 110.9 x A/S - Cr - 45° - VS - 1 - III<br>cotter fixation Ø 8 mm | <b>RK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |
| 26109  | IN; 43 x 8 x 110.2 x S - Cr - 45° - 1 - III                                  | <b>81-26154</b> | EX; 14/ x 9 x 48 B1  |
|        |  | <b>81-26151</b> | IN; 14/ x 8 x 42 B1  |

**50 006 223** CAM, chilled cast iron

7.21565.71.0 fuel pump; in-line; electrical, with two pumps in the system  
 7.21659.53.0 fuel pump; in-line; electrical, one pump in the system

7.21659.72.0 fuel pump; in-line; electrical  
**50 006 454** hydraulic; Outer Ø: 14; length: 30

## 52 88.5

M 103 **981**  
 09.1985 → 12.1989 B 6 2960 cm<sup>3</sup> 2V 132-138 kW 180-188 PS 10 - 80.3  
 S-CLASS (W126)

**93 810 600** Cylinder diameter: 88.5; KH: 33; MT: -2.7; GL: 66; piston pin: 22x52; number of piston rings: 3  
**93 810 620** 89.50  
 SRK  
 R 1.5 CR G6  
 NM 1.75 G3  
 DSF 3 CR  
 → **80 00176 1 0 ...**  
 Compression 9,2:1

**80 00176 1 0 000** Ø88.5; STD; set: 1; [R G6 IW CR 1.5] [NM G3 1.75] [DSF CR 3]  
**80 00176 1 0 050** 89.00

cont...

M

|  |                     |  |  |  |
|--|---------------------|--|--|--|
|  | <b>78 662 610</b>   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |  |  |
|  | <b>77 531 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00</b> |  |  |
|  | <b>87 325 690</b>   | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |  |  |
|  | <b>87 416 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>   |  |  |
|  | <b>261113</b>       | EX; 39 x 9 x 110.9 x A/S - Cr - 45° - VS - 1 - III<br>cotter fixation Ø 8 mm   |  | <b>RK-8H</b> valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>26109</b>        | IN; 43 x 8 x 110.2 x S - Cr - 45° - 1 - III  |  | <b>81-26154</b> EX; 14/ x 9 x 48 B1<br><b>81-26151</b> IN; 14/ x 8 x 42 B1 |
|  | <b>50 006 223</b>   | CAM, chilled cast iron   |  |  |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical   |  |  |
|  | <b>7.22156.60.0</b> | fuel pump; in-line; electrical   |  |  |
|  | <b>50 006 454</b>   | hydraulic; Outer Ø: 14; length: 30   |  |  |

|           |                  |                   |   |   |          |    |            |            |     |        |
|-----------|------------------|-------------------|---|---|----------|----|------------|------------|-----|--------|
| <b>53</b> |                  | <b>88.5</b>       |   |   |          |    |            |            |     |        |
|           | <b>M 103</b>     | <b>982</b>        |   |   |          |    |            |            |     |        |
|           |                  | 09.1985 → 08.1989 | B | 6 | 2960 cm³ | 2V | 132-138 kW | 180-188 PS | 9,2 | - 80.3 |
|           | <b>SL (R107)</b> |                   |   |   |          |    |            |            |     |        |

|  |                   |  |
|--|-------------------|--|
|  | <b>93 810 600</b> | Cylinder diameter: 88.5; KH: 33; MT: -2.7; GL: 66; piston pin: 22x52; number of piston rings: 3<br><b>93 810 620 89.50</b><br>SRK<br>R 1.5 CR G6<br>NM 1.75 G3<br>DSF 3 CR<br>→ <b>80 00176 1 0 ...</b><br>Compression 9,2:1 |
|--|-------------------|--|

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00176 1 0 000</b> | Ø88.5; STD; set: 1; [R G6 IW CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00176 1 0 050 89.00</b> |
|--|-------------------------|---|

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|--|-------------------|--|--|--|
|  | <b>78 662 610</b> | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |  |  |
|  | <b>77 531 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00</b> |  |  |
|  | <b>87 325 690</b> | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |  |  |
|  | <b>87 416 610</b> | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>   |  |  |

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|--|---------------|--|--|--|
|  | <b>261113</b> | EX; 39 x 9 x 110.9 x A/S - Cr - 45° - VS - 1 - III<br>cotter fixation Ø 8 mm |  | <b>RK-8H</b> valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>26109</b>  | IN; 43 x 8 x 110.2 x S - Cr - 45° - 1 - III                                  |  | <b>81-26154</b> EX; 14/ x 9 x 48 B1<br><b>81-26151</b> IN; 14/ x 8 x 42 B1 |

|  |                     |                                    |  |  |
|--|---------------------|------------------------------------|--|--|
|  | <b>50 006 223</b>   | CAM, chilled cast iron             |  |  |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical     |  |  |
|  | <b>50 006 454</b>   | hydraulic; Outer Ø: 14; length: 30 |  |  |

|           |   |                   |   |   |          |    |            |            |     |        |
|-----------|---|-------------------|---|---|----------|----|------------|------------|-----|--------|
| <b>54</b> |   | <b>88.5</b>       |   |   |          |    |            |            |     |        |
|           | <b>M 103</b>                                | <b>983</b>        |   |   |          |    |            |            |     |        |
|           |   | 01.1986 → 12.1989 | B | 6 | 2960 cm³ | 2V | 132-138 kW | 179-188 PS | 9,2 | - 80.3 |
|           | <b>124 Coupe (C124), 124 T-Model (S124)</b> |                   |   |   |          |    |            |            |     |        |

|  |                   |  |
|--|-------------------|--|
|  | <b>93 810 600</b> | Cylinder diameter: 88.5; KH: 33; MT: -2.7; GL: 66; piston pin: 22x52; number of piston rings: 3<br><b>93 810 620 89.50</b><br>SRK<br>R 1.5 CR G6<br>NM 1.75 G3<br>DSF 3 CR<br>→ <b>80 00176 1 0 ...</b><br>Compression 9,2:1 |
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|           | <b>80 00176 1 0 000</b>                      | Ø88.5; STD; set: 1; [R G6 IW CR 1.5] [NM G3 1.75] [DSF CR 3]<br><b>80 00176 1 0 050 89.00</b>  |        |   |
|           | <b>78 662 610</b>                            | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |        |   |
|           | <b>77 531 610</b>                            | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 531 620 0,50 / 77 531 630 0,75 / 77 531 600 STD / 77 531 640 1,00</b> |        |   |
|           | <b>87 325 690</b>                            | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |        |   |
|           | <b>87 416 610</b>                            | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 416 620 0,50 / 87 416 630 0,75 / 87 416 600 STD / 87 416 640 1,00</b>   |        |   |
|           | <b>261113</b>                                | EX; 39 x 9 x 110.9 x A/S - Cr - 45° - VS - 1 - III<br>cotter fixation Ø 8 mm   |        | <b>RK-8H</b> valve cotter; number of notches: 1;<br>valve stem diameter: 8  |
|           | <b>26109</b>                                 | IN; 43 x 8 x 110.2 x S - Cr - 45° - 1 - III  |        | <b>81-26154</b> EX; 14/ x 9 x 48 B1<br><b>81-26151</b> IN; 14/ x 8 x 42 B1  |
|           | <b>50 006 223</b>                            | CAM, chilled cast iron   |        |   |
|           | <b>7.21565.71.0</b>                          | fuel pump; in-line; electrical, with two pumps in the system   |        |   |
|           | <b>7.21659.53.0</b>                          | fuel pump; in-line; electrical, one pump in the system   |        |   |
|           | <b>7.21659.72.0</b>                          | fuel pump; in-line; electrical   |        |   |
|           | <b>7.22156.60.0</b>                          | fuel pump; in-line; electrical   |        |   |
|           | <b>50 006 454</b>                            | hydraulic; Outer Ø: 14; length: 30   |        |   |
| <b>55</b> |  | <b>89</b>  |        |   |
|           | <b>M 102</b>                                 | <b>920</b>   |        |   |
|           |  | 06.1980 → 11.1985  | B      | 4   |
|           |  | 1997 cm <sup>3</sup>   | 2V     | 74-80 kW  |
|           |  | 100-109 PS   | ε: 9:1 | - 80.3  |
|           | <b>123 Saloon (W123), 123 T-Model (S123)</b> |  |        |   |
|           | <b>80 00177 1 1 000</b>                      | Ø89; STD; set: 1; [R G6 IF MO 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 1 050 89.50 / 80 00177 1 1 100 90.00</b>                   |        |   |
|           | <b>80 00177 1 2 000</b>                      | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 2 050 89.50 / 80 00177 1 2 100 90.00</b>                   |        |   |
|           | <b>80 00177 1 3 000</b>                      | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF ST CR 3.5]<br><b>80 00177 1 3 050 89.50</b>   |        |   |
|           | <b>89 342 190</b>                            | T - Dry cylinder liner; semi; A=92 C=94.5 L=146.1 H=4.6  |        |   |
|           | <b>78 662 610</b>                            | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |        |   |
|           | <b>77 530 610</b>                            | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b> |        |   |
|           | <b>87 326 690</b>                            | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |        |   |
|           | <b>87 450 610</b>                            | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00</b> |        |   |
|           | <b>87 451 610</b>                            | [Set] HL 0,25 Ø 57.715 / 62.500 / 21.400 / 2.386 St/A<br><b>87 451 620 0,50 / 87 451 630 0,75 / 87 451 600 STD / 87 451 640 1,00</b>   |        |   |
|           | <b>2655</b>                                  | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm                                   |        | <b>RK-8H</b> valve cotter; number of notches: 1;<br>valve stem diameter: 8  |
|           | <b>261107</b>                                | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm   |        | <b>81-2634</b> EX; 14.028/ x 9 x 51 B1  |
|           | <b>26160</b>                                 | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III  |        | <b>81-26148</b> EX; 14.044/ x 9 x 51 B1   |
|           | <b>26135</b>                                 | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III  |        | <b>81-2635</b> EX; 14.228/ x 9 x 51 B1<br><b>81-26150</b> EX; 14.344/ x 9 x 51 B1 - CC<br><b>81-2631</b> IN; 14.028/ x 8 x 46 B1<br><b>81-26145</b> IN; 14.044/ x 8 x 46 B1<br><b>81-2632</b> IN; 14.228/ x 8 x 46 B1 |
|           | <b>50 006 212</b>                            | CAM, chilled cast iron   |        |   |
|           | <b>7.21440.51.0</b>                          | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                     |        |   |
|           | <b>7.02242.23.0</b>                          | fuel pump; mechanical  |        |   |



| <b>56</b> |  | <b>89</b>   |  |
|-----------|--|---|--|
|           | <b>M 102</b>                                 | <b>921</b>  |  |
|           |  | 10.1982→10.1984   | B 4 1996 cm <sup>3</sup> 2V 63-77 kW 86-105 PS 9:1 - 80.3  |
|           | <b>190 (W201)</b>                            |   |  |
|           | <b>80 00177 1 1 000</b>                      | Ø89; STD; set: 1; [R G6 IF MO 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 1 050</b> 89.50 / <b>80 00177 1 1 100</b> 90.00   |  |
|           | <b>80 00177 1 2 000</b>                      | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 2 050</b> 89.50 / <b>80 00177 1 2 100</b> 90.00   |  |
|           | <b>80 00177 1 3 000</b>                      | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF ST CR 3.5]<br><b>80 00177 1 3 050</b> 89.50  |  |
|           | <b>89 342 190</b>                            | T - Dry cylinder liner; semi; A=92 C=94.5 L=146.1 H=4.6   |  |
|           | <b>78 662 610</b>                            | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |  |
|           | <b>77 530 610</b>                            | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620</b> 0,50 / <b>77 530 630</b> 0,75 / <b>77 530 600</b> STD / <b>77 530 640</b> 1,00   |  |
|           | <b>87 326 690</b>                            | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |  |
|           | <b>87 450 610</b>                            | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620</b> 0,50 / <b>87 450 630</b> 0,75 / <b>87 450 600</b> STD / <b>87 450 640</b> 1,00   |  |
|           | <b>87 451 610</b>                            | [Set] HL 0,25 Ø 57.715 / 62.500 / 21.400 / 2.386 St/A<br><b>87 451 620</b> 0,50 / <b>87 451 630</b> 0,75 / <b>87 451 600</b> STD / <b>87 451 640</b> 1,00   |  |
|           | <b>2655</b>                                  | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm  | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|           | <b>261107</b>                                | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm  | <b>81-2634</b> EX; 14.028/ x 9 x 51 B1   |
|           | <b>26160</b>                                 | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III   | <b>81-26148</b> EX; 14.044/ x 9 x 51 B1<br><b>81-2635</b> EX; 14.228/ x 9 x 51 B1<br><b>81-26150</b> EX; 14.344/ x 9 x 51 B1 - CC<br><b>81-2631</b> IN; 14.028/ x 8 x 46 B1<br><b>81-26145</b> IN; 14.044/ x 8 x 46 B1<br><b>81-2632</b> IN; 14.228/ x 8 x 46 B1 |
|           | <b>7.21440.51.0</b>                          | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |  |
|           | <b>7.02242.23.0</b>                          | fuel pump; mechanical   |  |
| <b>57</b> |  | <b>89</b>   |  |
|           | <b>M 102</b>                                 | <b>922</b>  |  |
|           |  | 09.1985→05.1990   | B 4 1996 cm <sup>3</sup> 2V 75-80 kW 102-109 PS 9,1 - 80.3   |
|           | <b>124 Saloon (W124), 124 T-Model (S124)</b> |   |  |
|           | <b>93 677 610</b>                            | Cylinder diameter: 89.5; KH: 42.9; MT: -2.4; GL: 80.9; piston pin: 22x56; number of piston rings: 3<br>HKÜ<br>R 1.75 CR G6<br>NM 2 G3<br>DSF 3.5 CR<br>→ <b>80 00177 1 1 ...</b> , <b>80 00177 1 2 ...</b> , <b>80 00177 1 3 ...</b><br>connecting rod guided in the piston, distance between bosses 22,30 mm |  |
|           | <b>80 00177 1 1 000</b>                      | Ø89; STD; set: 1; [R G6 IF MO 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 1 050</b> 89.50 / <b>80 00177 1 1 100</b> 90.00   |  |
|           | <b>80 00177 1 2 000</b>                      | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 2 050</b> 89.50 / <b>80 00177 1 2 100</b> 90.00   |  |
|           | <b>80 00177 1 3 000</b>                      | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF ST CR 3.5]<br><b>80 00177 1 3 050</b> 89.50  |  |
|           | <b>89 342 190</b>                            | T - Dry cylinder liner; semi; A=92 C=94.5 L=146.1 H=4.6   |  |
|           | <b>78 662 610</b>                            | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |  |
|           | <b>77 530 610</b>                            | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620</b> 0,50 / <b>77 530 630</b> 0,75 / <b>77 530 600</b> STD / <b>77 530 640</b> 1,00   |  |
|           | <b>87 326 690</b>                            | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |  |
|           | <b>87 435 610</b>                            | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00, <b>200 T (124.080)</b> , <b>200 (124.020)</b> : 01.1986→   |  |
|           | <b>87 450 610</b>                            | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620</b> 0,50 / <b>87 450 630</b> 0,75 / <b>87 450 600</b> STD / <b>87 450 640</b> 1,00   |  |
|           | <b>87 451 610</b>                            | [Set] HL 0,25 Ø 57.715 / 62.500 / 21.400 / 2.386 St/A<br><b>87 451 620</b> 0,50 / <b>87 451 630</b> 0,75 / <b>87 451 600</b> STD / <b>87 451 640</b> 1,00, →12.1985   |  |

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|           |                         |   |                          |                 |   |
|-----------|-------------------------|---|--------------------------|-----------------|---|
|           | <b>2655</b>             | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm  |                          | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|           | <b>261107</b>           | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm  |                          | <b>81-2634</b>  | EX; 14.028/ x 9 x 51 B1                                       |
|           | <b>26160</b>            | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III   |                          | <b>81-26148</b> | EX; 14.044/ x 9 x 51 B1                                       |
|           |                         |   |                          | <b>81-2635</b>  | EX; 14.228/ x 9 x 51 B1                                       |
|           |                         |   |                          | <b>81-26150</b> | EX; 14.344/ x 9 x 51 B1 - CC                                  |
|           |                         |   |                          | <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1                                       |
|           |                         |   |                          | <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1                                       |
|           |                         |   |                          | <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1                                       |
|           | <b>50 006 222</b>       | CAM, chilled cast iron  |                          |                 |   |
|           | <b>50 005 425</b>       | mechanical; metal   |                          |                 |   |
|           | <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |                          |                 |   |
|           | <b>7.21565.71.0</b>     | fuel pump; in-line; electrical  |                          |                 |   |
|           | <b>7.21659.72.0</b>     | fuel pump; in-line; electrical  |                          |                 |   |
|           | <b>7.02242.23.0</b>     | fuel pump; mechanical   |                          |                 |   |
|           | <b>50 006 454</b>       | hydraulic; Outer Ø: 14; length: 30  |                          |                 |   |
| <b>58</b> |                         | <b>89</b>   | <b>924</b>               |                 |   |
|           | <b>M 102</b>            |   | <b>08.1983 → 05.1990</b> | <b>B</b>        | <b>4</b>  |
|           |                         |   | <b>1996 cm³</b>          | <b>2V</b>       | <b>75-77 kW</b>   |
|           |                         |   | <b>102-105 PS</b>        |                 | <b>9</b>  |
|           |                         | <b>190 (W201)</b>   |                          |                 | <b>- 80.3</b>   |
|           | <b>93 677 610</b>       | Cylinder diameter: 89.5; KH: 42.9; MT: -2.4; GL: 80.9; piston pin: 22x56; number of piston rings: 3<br>HKÜ<br>R 1.75 CR G6<br>NM 2 G3<br>DSF 3.5 CR<br>→ <b>80 00177 1 1 ...</b> , <b>80 00177 1 2 ...</b> , <b>80 00177 1 3 ...</b><br>connecting rod guided in the piston, distance between bosses 22,30 mm |                          |                 |   |
|           | <b>80 00177 1 1 000</b> | Ø89; STD; set: 1; [R G6 IF MO 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 1 050</b> 89.50 / <b>80 00177 1 1 100</b> 90.00   |                          |                 |   |
|           | <b>80 00177 1 2 000</b> | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 2 050</b> 89.50 / <b>80 00177 1 2 100</b> 90.00   |                          |                 |   |
|           | <b>80 00177 1 3 000</b> | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF ST CR 3.5]<br><b>80 00177 1 3 050</b> 89.50  |                          |                 |   |
|           | <b>89 342 190</b>       | T - Dry cylinder liner; semi; A=92 C=94.5 L=146.1 H=4.6   |                          |                 |   |
|           | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |                          |                 |   |
|           | <b>77 530 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620</b> 0,50 / <b>77 530 630</b> 0,75 / <b>77 530 600</b> STD / <b>77 530 640</b> 1,00   |                          |                 |   |
|           | <b>87 326 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |                          |                 |   |
|           | <b>87 435 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00, <b>2.0 (201.023)</b> : 01.1986→  |                          |                 |   |
|           | <b>87 450 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620</b> 0,50 / <b>87 450 630</b> 0,75 / <b>87 450 600</b> STD / <b>87 450 640</b> 1,00   |                          |                 |   |
|           | <b>87 451 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 21.400 / 2.386 St/A<br><b>87 451 620</b> 0,50 / <b>87 451 630</b> 0,75 / <b>87 451 600</b> STD / <b>87 451 640</b> 1,00, →12.1985   |                          |                 |   |
|           | <b>2655</b>             | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm  |                          | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|           | <b>261107</b>           | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm  |                          | <b>81-2634</b>  | EX; 14.028/ x 9 x 51 B1                                       |
|           | <b>26160</b>            | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III   |                          | <b>81-26148</b> | EX; 14.044/ x 9 x 51 B1                                       |
|           |                         |   |                          | <b>81-2635</b>  | EX; 14.228/ x 9 x 51 B1                                       |
|           |                         |   |                          | <b>81-26150</b> | EX; 14.344/ x 9 x 51 B1 - CC                                  |
|           |                         |   |                          | <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1                                       |
|           |                         |   |                          | <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1                                       |
|           |                         |   |                          | <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1                                       |
|           | <b>50 006 222</b>       | CAM, chilled cast iron  |                          |                 |   |

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|--|---------------------|--|
|  | <b>50 005 425</b>   | mechanical; metal  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.23.0</b> | fuel pump; mechanical  |
|  | <b>50 006 454</b>   | hydraulic; Outer Ø: 14; length: 30   |

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|-----------|--|--|
| <b>59</b> |  | <b>89</b>  |
|           | <b>M 102</b>                                 | <b>939</b>   |
|           |  | 06.1980 → 11.1985 B 4 1997 cm³ 2V 74-80 kW 100-109 PS 8 - 80.3 |
|           | <b>123 Saloon (W123), 123 T-Model (S123)</b> |  |

|  |                   |   |
|--|-------------------|---|
|  | <b>93 677 610</b> | Cylinder diameter: 89.5; KH: 42.9; MT: -2.4; GL: 80.9; piston pin: 22x56; number of piston rings: 3<br>HKÜ<br>R 1.75 CR G6<br>NM 2 G3<br>DSF 3.5 CR<br>→ <b>80 00177 1 1 ...</b> , <b>80 00177 1 2 ...</b> , <b>80 00177 1 3 ...</b><br>connecting rod guided in the piston, distance between bosses 22,30 mm |
|--|-------------------|---|

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00177 1 1 000</b> | Ø89; STD; set: 1; [R G6 IF MO 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 1 050 89.50 / 80 00177 1 1 100 90.00</b> |
|  | <b>80 00177 1 2 000</b> | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 2 050 89.50 / 80 00177 1 2 100 90.00</b> |
|  | <b>80 00177 1 3 000</b> | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF ST CR 3.5]<br><b>80 00177 1 3 050 89.50</b>                       |

|  |                   |   |
|--|-------------------|---|
|  | <b>89 342 190</b> | T - Dry cylinder liner; semi; A=92 C=94.5 L=146.1 H=4.6 |
|--|-------------------|---|

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|--|-------------------|--|
|  | <b>78 662 610</b> | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>  |
|  | <b>77 530 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b> |
|  | <b>87 326 690</b> | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |
|  | <b>87 450 610</b> | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00</b> |
|  | <b>87 451 610</b> | [Set] HL 0,25 Ø 57.715 / 62.500 / 21.400 / 2.386 St/A<br><b>87 451 620 0,50 / 87 451 630 0,75 / 87 451 600 STD / 87 451 640 1,00</b>   |

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|--|---------------|--|--|-----------------|--|
|  | <b>2655</b>   | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm |  | <b>RK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>261107</b> | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm           |  | <b>81-2634</b>  | EX; 14.028/ x 9 x 51 B1                                    |
|  | <b>26160</b>  | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III  |  | <b>81-26148</b> | EX; 14.044/ x 9 x 51 B1                                    |
|  | <b>26135</b>  | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III  |  | <b>81-2635</b>  | EX; 14.228/ x 9 x 51 B1                                    |
|  |               |  |  | <b>81-26150</b> | EX; 14.344/ x 9 x 51 B1 - CC                               |
|  |               |  |  | <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1                                    |
|  |               |  |  | <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1                                    |
|  |               |  |  | <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1                                    |

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|--|-------------------|------------------------|
|  | <b>50 006 212</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

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|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.23.0</b> | fuel pump; mechanical  |

|           |                   |  |
|-----------|-------------------|--|
| <b>60</b> |                   | <b>89</b>  |
|           | <b>M 102</b>      | <b>961</b>   |
|           |                   | 02.1985 → 12.1986 B 4 1996 cm³ 2V 83-93 kW 113-126 PS 9,1:1 - 80.3 |
|           | <b>190 (W201)</b> |  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00177 1 1 000</b> | Ø89; STD; set: 1; [R G6 IF MO 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 1 050 89.50 / 80 00177 1 1 100 90.00</b> |
|  | <b>80 00177 1 2 000</b> | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 2 050 89.50 / 80 00177 1 2 100 90.00</b> |
|  | <b>80 00177 1 3 000</b> | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF ST CR 3.5]<br><b>80 00177 1 3 050 89.50</b>                       |

|  |                   |   |
|--|-------------------|---|
|  | <b>89 342 190</b> | T - Dry cylinder liner; semi; A=92 C=94.5 L=146.1 H=4.6 |
|--|-------------------|---|

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|           |                                       |   |   |
|-----------|---------------------------------------|---|---|
|           | <b>78 662 610</b>                     | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |   |
|           | <b>77 530 610</b>                     | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b>  |   |
|           | <b>87 326 690</b>                     | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |   |
|           | <b>87 435 610</b>                     | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00, 01.1986→</b>  |   |
|           | <b>87 450 610</b>                     | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00</b>  |   |
|           | <b>87 451 610</b>                     | [Set] HL 0,25 Ø 57.715 / 62.500 / 21.400 / 2.386 St/A<br><b>87 451 620 0,50 / 87 451 630 0,75 / 87 451 600 STD / 87 451 640 1,00, →12.1985</b>  |   |
|           | <b>2655</b>                           | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm  | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8   |
|           | <b>261107</b>                         | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm  | <b>81-2634</b> EX; 14.028/ x 9 x 51 B1  |
|           | <b>26160</b>                          | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III   | <b>81-26148</b> EX; 14.044/ x 9 x 51 B1   |
|           | <b>26135</b>                          | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III   | <b>81-2635</b> EX; 14.228/ x 9 x 51 B1<br><b>81-26150</b> EX; 14.344/ x 9 x 51 B1 - CC<br><b>81-2631</b> IN; 14.028/ x 8 x 46 B1<br><b>81-26145</b> IN; 14.044/ x 8 x 46 B1<br><b>81-2632</b> IN; 14.228/ x 8 x 46 B1 |
|           | <b>50 006 212</b>                     | CAM, chilled cast iron  |   |
|           | <b>7.21565.71.0</b>                   | fuel pump; in-line; electrical, with two pumps in the system  |   |
|           | <b>7.21659.53.0</b>                   | fuel pump; in-line; electrical  |   |
|           | <b>7.21659.72.0</b>                   | fuel pump; in-line; electrical  |   |
|           | <b>7.22156.60.0</b>                   | fuel pump; in-line; electrical  |   |
| <b>61</b> |                                       | <b>89</b>   |   |
|           | <b>M 102</b>                          | <b>962</b>  |   |
|           |                                       | 02.1985 → 12.1989   | B 4 1996 cm <sup>3</sup> 2V 83-90 kW 115-122 PS 9,1 - 80.3  |
|           | <b>124 T-Model (S124), 190 (W201)</b> |   |   |
|           | <b>93 677 610</b>                     | Cylinder diameter: 89.5; KH: 42.9; MT: -2.4; GL: 80.9; piston pin: 22x56; number of piston rings: 3<br>HKÜ<br>R 1.75 CR G6<br>NM 2 G3<br>DSF 3.5 CR<br>→ <b>80 00177 1 1 ...</b> , <b>80 00177 1 2 ...</b> , <b>80 00177 1 3 ...</b><br>connecting rod guided in the piston, distance between bosses 22,30 mm |   |
|           | <b>80 00177 1 1 000</b>               | Ø89; STD; set: 1; [R G6 IF MO 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 1 050 89.50 / 80 00177 1 1 100 90.00</b>  |   |
|           | <b>80 00177 1 2 000</b>               | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 2 050 89.50 / 80 00177 1 2 100 90.00</b>  |   |
|           | <b>80 00177 1 3 000</b>               | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF ST CR 3.5]<br><b>80 00177 1 3 050 89.50</b>  |   |
|           | <b>89 342 190</b>                     | T - Dry cylinder liner; semi; A=92 C=94.5 L=146.1 H=4.6   |   |
|           | <b>78 662 610</b>                     | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |   |
|           | <b>77 530 610</b>                     | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b>  |   |
|           | <b>87 326 690</b>                     | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |   |
|           | <b>87 435 610</b>                     | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00, E 2.0 (201.024), E 2.0 (201.024): 01.1986→</b>  |   |
|           | <b>87 450 610</b>                     | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00</b>  |   |
|           | <b>87 451 610</b>                     | [Set] HL 0,25 Ø 57.715 / 62.500 / 21.400 / 2.386 St/A<br><b>87 451 620 0,50 / 87 451 630 0,75 / 87 451 600 STD / 87 451 640 1,00, →12.1985</b>  |   |
|           | <b>2655</b>                           | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm  | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8   |
|           | <b>261107</b>                         | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm  | <b>81-2634</b> EX; 14.028/ x 9 x 51 B1  |
|           | <b>26160</b>                          | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III   | <b>81-26148</b> EX; 14.044/ x 9 x 51 B1<br><b>81-2635</b> EX; 14.228/ x 9 x 51 B1<br><b>81-26150</b> EX; 14.344/ x 9 x 51 B1 - CC   |

cont...

|                 |                         |
|-----------------|-------------------------|
| <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1 |
| <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1 |
| <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1 |



**50 006 222** CAM, chilled cast iron



**50 005 425** mechanical; metal



**7.21565.71.0** fuel pump; in-line; electrical, **E 2.0 (201.024), E 2.0 (201.024)**: with two pumps in the system

**7.21659.53.0** fuel pump; in-line; electrical

**7.21659.72.0** fuel pump; in-line; electrical

**7.22156.60.0** fuel pump; in-line; electrical



**50 006 454** hydraulic; Outer Ø: 14; length: 30

**62** **89**

**M 102**

**963**

09.1988 → 12.1989 B 4 1996 cm³ 2V 87-90 kW 118-122 PS 9,1 - 80.2



**124 Saloon (W124)**



**93 677 610** Cylinder diameter: 89.5; KH: 42.9; MT: -2.4; GL: 80.9; piston pin: 22x56; number of piston rings: 3



HKÜ

R 1.75 CR G6

NM 2 G3

DSF 3.5 CR

→ **80 00177 1 1 ...**, **80 00177 1 2 ...**, **80 00177 1 3 ...**

connecting rod guided in the piston, distance between bosses 22,30 mm



**80 00177 1 1 000** Ø89; STD; set: 1; [R G6 IF MO 1.75] [NM G3 2] [DSF CR 3.5]

**80 00177 1 1 050** 89.50 / **80 00177 1 1 100** 90.00

**80 00177 1 2 000** Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]

**80 00177 1 2 050** 89.50 / **80 00177 1 2 100** 90.00

**80 00177 1 3 000** Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF ST CR 3.5]

**80 00177 1 3 050** 89.50

**M**



**89 342 190** T - Dry cylinder liner; semi; A=92 C=94.5 L=146.1 H=4.6



**78 662 610** [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A

**78 662 620** 0,20 / **78 662 600** STD



**77 530 610** [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G

**77 530 620** 0,50 / **77 530 630** 0,75 / **77 530 600** STD / **77 530 640** 1,00

**87 326 690** [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B

**87 435 610** [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A

**87 435 620** 0,50 / **87 435 630** 0,75 / **87 435 600** STD / **87 435 640** 1,00

**87 450 610** [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G

**87 450 620** 0,50 / **87 450 630** 0,75 / **87 450 600** STD / **87 450 640** 1,00



**2655** EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III

OES specification, cotter fixation Ø 8 mm



**RK-8H**

valve cotter; number of notches: 1; valve stem diameter: 8

**261107** EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III

IAM specification, cotter fixation Ø 8 mm



**81-2634**

EX; 14.028/ x 9 x 51 B1

**26160** IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III

**81-26148**

EX; 14.044/ x 9 x 51 B1

**81-2635**

EX; 14.228/ x 9 x 51 B1

**81-26150**

EX; 14.344/ x 9 x 51 B1 - CC

**81-2631**

IN; 14.028/ x 8 x 46 B1

**81-26145**

IN; 14.044/ x 8 x 46 B1

**81-2632**

IN; 14.228/ x 8 x 46 B1



**50 006 222** CAM, chilled cast iron



**50 005 425** mechanical; metal



**7.21565.71.0** fuel pump; in-line; electrical, with two pumps in the system

**7.21659.72.0** fuel pump; in-line; electrical

**7.22156.60.0** fuel pump; in-line; electrical



**50 006 454** hydraulic; Outer Ø: 14; length: 30

|           |                                       |   |
|-----------|---------------------------------------|---|
| <b>63</b> |                                       | <b>89</b>   |
|           | M 102                                 | 964   |
|           | 07.1982 → 08.1989                     | B 4 1997 cm <sup>3</sup> 2V 80 kW 109 PS 9,1 - 80.3 |
|           | G-CLASS (W460), G-CLASS Cabrio (W460) |   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00177 1 1 000</b> | Ø89; STD; set: 1; [R G6 IF MO 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 1 050</b> 89.50 / <b>80 00177 1 1 100</b> 90.00   |
|  | <b>80 00177 1 2 000</b> | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00177 1 2 050</b> 89.50 / <b>80 00177 1 2 100</b> 90.00   |
|  | <b>80 00177 1 3 000</b> | Ø89; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF ST CR 3.5]<br><b>80 00177 1 3 050</b> 89.50  |
|  | <b>89 342 190</b>       | T - Dry cylinder liner; semi; A=92 C=94.5 L=146.1 H=4.6   |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |
|  | <b>77 530 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620</b> 0,50 / <b>77 530 630</b> 0,75 / <b>77 530 600</b> STD / <b>77 530 640</b> 1,00         |
|  | <b>87 326 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |
|  | <b>87 435 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00, 01.1986→ |
|  | <b>87 450 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620</b> 0,50 / <b>87 450 630</b> 0,75 / <b>87 450 600</b> STD / <b>87 450 640</b> 1,00         |
|  | <b>87 451 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 21.400 / 2.386 St/A<br><b>87 451 620</b> 0,50 / <b>87 451 630</b> 0,75 / <b>87 451 600</b> STD / <b>87 451 640</b> 1,00, →12.1985 |
|  | <b>2655</b>             | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm  |
|  | <b>261107</b>           | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm  |
|  | <b>26160</b>            | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III   |
|  | <b>RK-8H</b>            | valve cotter; number of notches: 1; valve stem diameter: 8  |
|  | <b>81-2634</b>          | EX; 14.028/ x 9 x 51 B1   |
|  | <b>81-26148</b>         | EX; 14.044/ x 9 x 51 B1   |
|  | <b>81-2635</b>          | EX; 14.228/ x 9 x 51 B1   |
|  | <b>81-26150</b>         | EX; 14.344/ x 9 x 51 B1 - CC  |
|  | <b>81-2631</b>          | IN; 14.028/ x 8 x 46 B1   |
|  | <b>81-26145</b>         | IN; 14.044/ x 8 x 46 B1   |
|  | <b>81-2632</b>          | IN; 14.228/ x 8 x 46 B1   |

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 222</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|  |                   |                                    |
|--|-------------------|------------------------------------|
|  | <b>50 006 454</b> | hydraulic; Outer Ø: 14; length: 30 |
|--|-------------------|------------------------------------|

|           |  |   |
|-----------|--|---|
| <b>64</b> |  | <b>90.9</b>   |
|           | OM 616   | 912, 936, 938   |
|           | 02.1976 → 08.1989  | D 4 2399 cm <sup>3</sup> 2V 46-53 kW 63-72 PS 21 - 92.4 |
|           | 123 Saloon (W123), 123 T-Model (S123), G-CLASS (W460), G-CLASS Cabrio (W460) |   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>93 444 600</b>       | Cylinder diameter: 90.9; KH: 48.35; VT1: -1.15; MT: -8.85; GL: 81.85; piston pin: 26x74; number of piston rings: 3<br><b>93 444 620</b> 91.50 / <b>93 444 630</b> 91.70 |
|  |                         | RTK<br>R 3 MO G6<br>R 2 G1<br>DSF 4 CR<br>→ <b>80 00184 1 0 ...</b> , <b>80 00184 1 1 ...</b><br><b>OM 616.912: 240 D (123.123), 240 T D: 08.1978→</b>                  |
|  | <b>80 00184 1 0 000</b> | Ø90.9; 0.10; set: 1; [R G6 IF MO 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 0 010</b> 91.00 / <b>80 00184 1 0 060</b> 91.50   |
|  | <b>80 00184 1 1 000</b> | Ø90.9; 0.10; set: 1; [R G6 CR 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 1 010</b> 91.00 / <b>80 00184 1 1 035</b> 91.25 / <b>80 00184 1 1 060</b> 91.50                |
|  | <b>93 444 960</b>       | piston: 93444600; cylinder liner: 88681190, <b>OM 616.912: 240 D (123.123), 240 T D: 08.1978→</b>   |
|  | <b>88 681 190</b>       | T - Dry cylinder liner; semi; A=94 C=96 L=158.4 H=4.7   |
|  | <b>78 616 610</b>       | [Pair] AS 0,10 Ø 78.250 / 91.250 // 2.250 St/A<br><b>78 616 620</b> 0,20 / <b>78 616 600</b> STD  |
|  | <b>87 341 690</b>       | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |
|  | <b>87 489 610</b>       | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A<br><b>87 489 620</b> 0,50 / <b>87 489 630</b> 0,75 / <b>87 489 600</b> STD / <b>87 489 640</b> 1,00               |

cont...

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|           |   |   |
|-----------|---|---|
|           | <b>87 695 610</b>   | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br><b>87 695 620</b> 0,50 / <b>87 695 630</b> 0,75 / <b>87 695 600</b> STD / <b>87 695 640</b> 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |
|           | <b>87 696 610</b>   | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br><b>87 696 620</b> 0,50 / <b>87 696 630</b> 0,75 / <b>87 696 600</b> STD / <b>87 696 640</b> 1,00, If used in the older connecting rod the lubrication hole must be bored.  |
|           | <b>261117</b><br><b>2605</b>                                      | EX; 34.2 x 10 x 131.1 x A/S - Cr - 30° - 25 - III<br>IN; 40 x 10 x 131.5 x S - Cr - 30° - 25 - III  |
|           | <b>81-2604</b><br><b>81-2602</b>                                  | EX; 14/ x 10 x 48.5 G1<br>IN; 14/ x 10 x 60 G1  |
| <b>65</b> | <b>90.9</b>   |   |
|           | <b>OM 617</b>   | <b>910</b><br>08.1973 → 01.1977 D 5 2998 cm³ 2V 59 kW 80 PS 21 - 92.4   |
|           | /8 (W115), 300  |   |
|           | <b>80 00184 1 0 000</b>   | Ø90.9; 0.10; set: 1; [R G6 IF MO 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 0 010</b> 91.00 / <b>80 00184 1 0 060</b> 91.50   |
|           | <b>80 00184 1 1 000</b>   | Ø90.9; 0.10; set: 1; [R G6 CR 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 1 010</b> 91.00 / <b>80 00184 1 1 035</b> 91.25 / <b>80 00184 1 1 060</b> 91.50  |
|           | <b>88 681 190</b>   | T - Dry cylinder liner; semi; A=94 C=96 L=158.4 H=4.7   |
|           | <b>87 340 690</b>   | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |
|           | <b>87 693 610</b>   | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br><b>87 693 620</b> 0,50 / <b>87 693 630</b> 0,75 / <b>87 693 600</b> STD / <b>87 693 640</b> 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |
|           | <b>87 694 610</b>   | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br><b>87 694 620</b> 0,50 / <b>87 694 630</b> 0,75 / <b>87 694 600</b> STD / <b>87 694 640</b> 1,00, If used in the older connecting rod the lubrication hole must be bored.  |
|           | <b>261117</b><br><b>2605</b>                                      | EX; 34.2 x 10 x 131.1 x A/S - Cr - 30° - 25 - III<br>IN; 40 x 10 x 131.5 x S - Cr - 30° - 25 - III  |
|           | <b>81-2604</b><br><b>81-2602</b>                                  | EX; 14/ x 10 x 48.5 G1<br>IN; 14/ x 10 x 60 G1  |
| <b>66</b> | <b>90.9</b>   |   |
|           | <b>OM 617</b>   | <b>912, 931 - 933</b><br>02.1976 → 08.1990 D 5 2998 cm³ 2V 59-65 kW 80-88 PS - 92.4   |
|           | 123 Saloon (W123), 123 T-Model (S123), 300, G-CLASS Cabrio (W460) |   |
|           | <b>93 444 600</b>   | Cylinder diameter: 90.9; KH: 48.35; VT1: -1.15; MT: -8.85; GL: 81.85; piston pin: 26x74; number of piston rings: 3<br><b>93 444 620</b> 91.50 / <b>93 444 630</b> 91.70   |
|           | <b>93 444 960</b>   | RTK<br>R 3 MO G6<br>R 2 G1<br>DSF 4 CR<br>→ <b>80 00184 1 0 ...</b> , <b>80 00184 1 1 ...</b><br><b>OM 617.912: 300 D (123.130), 300 T D (123.190): 08.1978→</b>  |
|           | <b>80 00184 1 0 000</b>   | Ø90.9; 0.10; set: 1; [R G6 IF MO 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 0 010</b> 91.00 / <b>80 00184 1 0 060</b> 91.50   |
|           | <b>80 00184 1 1 000</b>   | Ø90.9; 0.10; set: 1; [R G6 CR 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 1 010</b> 91.00 / <b>80 00184 1 1 035</b> 91.25 / <b>80 00184 1 1 060</b> 91.50  |
|           | <b>88 681 190</b>   | T - Dry cylinder liner; semi; A=94 C=96 L=158.4 H=4.7   |
|           | <b>78 616 610</b>   | [Pair] AS 0,10 Ø 78.250 / 91.250 // 2.250 St/A<br><b>78 616 620</b> 0,20 / <b>78 616 600</b> STD, <b>OM 617.912: 300 D (123.130), 300 T D (123.190): 01.1979→</b>   |
|           | <b>87 340 690</b>   | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |
|           | <b>87 488 610</b>   | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A<br><b>87 488 620</b> 0,50 / <b>87 488 630</b> 0,75 / <b>87 488 600</b> STD / <b>87 488 640</b> 1,00, <b>OM 617.912: 300 D (123.130), 300 T D (123.190): 01.1979→</b>  |
|           | <b>87 693 610</b>   | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br><b>87 693 620</b> 0,50 / <b>87 693 630</b> 0,75 / <b>87 693 600</b> STD / <b>87 693 640</b> 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |
|           | <b>87 694 610</b>   | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br><b>87 694 620</b> 0,50 / <b>87 694 630</b> 0,75 / <b>87 694 600</b> STD / <b>87 694 640</b> 1,00, If used in the older connecting rod the lubrication hole must be bored.  |
|           | <b>261117</b><br><b>2605</b>                                      | EX; 34.2 x 10 x 131.1 x A/S - Cr - 30° - 25 - III<br>IN; 40 x 10 x 131.5 x S - Cr - 30° - 25 - III  |
|           | <b>81-2604</b><br><b>81-2602</b>                                  | EX; 14/ x 10 x 48.5 G1<br>IN; 14/ x 10 x 60 G1  |

M



| <b>67</b> |  | <b>90.9</b>   |   |
|-----------|--|---|---|
|           | OM 617   | <b>913</b>  |   |
|           | 300  | 08.1973 → 01.1977   | D 5 2998 cm <sup>3</sup> 2V 65 kW 88 PS 21 - 92.4               |
|           | <b>93 444 600</b>  | Cylinder diameter: 90.9; KH: 48.35; VT1: -1.15; MT: -8.85; GL: 81.85; piston pin: 26x74; number of piston rings: 3<br><b>93 444 620</b> 91.50 / <b>93 444 630</b> 91.70   |   |
|           | <b>93 444 600</b>  | RTK<br>R 3 MO G6<br>R 2 G1<br>DSF 4 CR<br>→ <b>80 00184 1 0 ...</b> , <b>80 00184 1 1 ...</b>   |   |
|           | <b>80 00184 1 0 000</b>  | Ø90.9; 0.10; set: 1; [R G6 IF MO 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 0 010</b> 91.00 / <b>80 00184 1 0 060</b> 91.50   |   |
|           | <b>80 00184 1 1 000</b>  | Ø90.9; 0.10; set: 1; [R G6 CR 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 1 010</b> 91.00 / <b>80 00184 1 1 035</b> 91.25 / <b>80 00184 1 1 060</b> 91.50  |   |
|           | <b>93 444 960</b>  | piston: 93444600; cylinder liner: 88681190  |   |
|           | <b>88 681 190</b>  | T - Dry cylinder liner; semi; A=94 C=96 L=158.4 H=4.7   |   |
|           | <b>78 616 610</b>  | [Pair] AS 0,10 Ø 78.250 / 91.250 // 2.250 St/A<br><b>78 616 620</b> 0,20  |   |
|           | <b>87 340 690</b>  | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |   |
|           | <b>87 693 610</b>  | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br><b>87 693 620</b> 0,50 / <b>87 693 630</b> 0,75 / <b>87 693 600</b> STD / <b>87 693 640</b> 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |   |
|           | <b>87 694 610</b>  | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br><b>87 694 620</b> 0,50 / <b>87 694 630</b> 0,75 / <b>87 694 600</b> STD / <b>87 694 640</b> 1,00, If used in the older connecting rod the lubrication hole must be bored.  |   |
|           | <b>261117</b>  | EX; 34.2 x 10 x 131.1 x A/S - Cr - 30° - 25 - III   | <b>81-2604</b> EX; 14/ x 10 x 48.5 G1                           |
|           | <b>2605</b>  | IN; 40 x 10 x 131.5 x S - Cr - 30° - 25 - III   | <b>81-2602</b> IN; 14/ x 10 x 60 G1                             |
| <b>68</b> |  | <b>90.9</b>   |   |
|           | OM 617   | <b>950</b>  |   |
|           | 300  | 02.1978 → 08.1980   | D A 5 2998 cm <sup>3</sup> 2V 85-92 kW 116-125 PS 21,5:1 - 92.4 |
|           | <b>80 00184 1 0 000</b>  | Ø90.9; 0.10; set: 1; [R G6 IF MO 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 0 010</b> 91.00 / <b>80 00184 1 0 060</b> 91.50   |   |
|           | <b>80 00184 1 1 000</b>  | Ø90.9; 0.10; set: 1; [R G6 CR 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 1 010</b> 91.00 / <b>80 00184 1 1 035</b> 91.25 / <b>80 00184 1 1 060</b> 91.50  |   |
|           | <b>88 681 190</b>  | T - Dry cylinder liner; semi; A=94 C=96 L=158.4 H=4.7   |   |
|           | <b>78 616 610</b>  | [Pair] AS 0,10 Ø 78.250 / 91.250 // 2.250 St/A<br><b>78 616 620</b> 0,20 / <b>78 616 600</b> STD  |   |
|           | <b>77 269 610</b>  | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br><b>77 269 620</b> 0,50 / <b>77 269 630</b> 0,75 / <b>77 269 600</b> STD  |   |
|           | <b>87 488 610</b>  | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A<br><b>87 488 620</b> 0,50 / <b>87 488 630</b> 0,75 / <b>87 488 600</b> STD / <b>87 488 640</b> 1,00   |   |
|           | <b>261117</b>  | EX; 34.2 x 10 x 131.1 x A/S - Cr - 30° - 25 - III   | <b>81-2604</b> EX; 14/ x 10 x 48.5 G1                           |
|           | <b>2605</b>  | IN; 40 x 10 x 131.5 x S - Cr - 30° - 25 - III   | <b>81-2602</b> IN; 14/ x 10 x 60 G1                             |
| <b>69</b> |  | <b>90.9</b>   |   |
|           | OM 617   | <b>951 - 952</b>  |   |
|           | 123 Coupe (C123), 123 Saloon (W123), 123 T-Model (S123), 300, S-CLASS (W126) | 08.1980 → 12.1985   | D A 5 2998 cm <sup>3</sup> 2V 92 kW 125 PS 21,5 - 92.4          |
|           | <b>80 00184 1 0 000</b>  | Ø90.9; 0.10; set: 1; [R G6 IF MO 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 0 010</b> 91.00 / <b>80 00184 1 0 060</b> 91.50   |   |
|           | <b>80 00184 1 1 000</b>  | Ø90.9; 0.10; set: 1; [R G6 CR 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 1 010</b> 91.00 / <b>80 00184 1 1 035</b> 91.25 / <b>80 00184 1 1 060</b> 91.50  |   |
|           | <b>88 681 190</b>  | T - Dry cylinder liner; semi; A=94 C=96 L=158.4 H=4.7   |   |
|           | <b>78 616 610</b>  | [Pair] AS 0,10 Ø 78.250 / 91.250 // 2.250 St/A<br><b>78 616 620</b> 0,20 / <b>78 616 600</b> STD  |   |
|           | <b>77 269 610</b>  | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br><b>77 269 620</b> 0,50 / <b>77 269 630</b> 0,75 / <b>77 269 600</b> STD  |   |

cont...



|                                  |  |
|----------------------------------|--|
| <b>87 488 610</b>                | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A<br><b>87 488 620 0,50 / 87 488 630 0,75 / 87 488 600 STD / 87 488 640 1,00</b> |
| <b>261117</b><br><b>2605</b>     | EX; 34.2 x 10 x 131.1 x A/S - Cr - 30° - 25 - III<br>IN; 40 x 10 x 131.5 x S - Cr - 30° - 25 - III                                   |
| <b>81-2604</b><br><b>81-2602</b> | EX; 14/ x 10 x 48.5 G1<br>IN; 14/ x 10 x 60 G1   |
| <b>7.21949.51.0</b>              | EGR valve; pneumatic   |

|                       |   |
|-----------------------|---|
| <b>70</b>             | <b>91</b>   |
| <b>OM 616</b>         | <b>916</b>  |
| <b>/8 (W115), 240</b> | 08.1973 → 12.1976 D 4 2404 cm³ 2V 48 kW 65 PS 21 - 92.4 |

|                         |  |
|-------------------------|--|
| <b>80 00184 1 0 000</b> | Ø90.9; 0.10; set: 1; [R G6 IF MO 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 0 010 91.00 / 80 00184 1 0 060 91.50</b>                       |
| <b>80 00184 1 1 000</b> | Ø90.9; 0.10; set: 1; [R G6 CR 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 1 010 91.00 / 80 00184 1 1 035 91.25 / 80 00184 1 1 060 91.50</b> |

|                   |   |
|-------------------|---|
| <b>88 681 190</b> | T - Dry cylinder liner; semi; A=94 C=96 L=158.4 H=4.7 |
|-------------------|---|

|                   |   |
|-------------------|---|
| <b>78 616 610</b> | [Pair] AS 0,10 Ø 78.250 / 91.250 // 2.250 St/A<br><b>78 616 620 0,20 / 78 616 600 STD</b>   |
| <b>87 341 690</b> | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |
| <b>87 489 610</b> | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A<br><b>87 489 620 0,50 / 87 489 630 0,75 / 87 489 600 STD / 87 489 640 1,00</b>  |
| <b>87 695 610</b> | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br><b>87 695 620 0,50 / 87 695 630 0,75 / 87 695 600 STD / 87 695 640 1,00</b> , PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |
| <b>87 696 610</b> | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br><b>87 696 620 0,50 / 87 696 630 0,75 / 87 696 600 STD / 87 696 640 1,00</b> , If used in the older connecting rod the lubrication hole must be bored.  |

|                                  |  |
|----------------------------------|--|
| <b>261117</b><br><b>2605</b>     | EX; 34.2 x 10 x 131.1 x A/S - Cr - 30° - 25 - III<br>IN; 40 x 10 x 131.5 x S - Cr - 30° - 25 - III |
| <b>81-2604</b><br><b>81-2602</b> | EX; 14/ x 10 x 48.5 G1<br>IN; 14/ x 10 x 60 G1   |

|                                   |  |
|-----------------------------------|--|
| <b>71</b>                         | <b>92</b>  |
| <b>M 116</b>                      | <b>960</b>   |
| <b>SL (R107), SL Coupe (C107)</b> | 07.1980 → 08.1981 B 8 3818 cm³ 2V 160 kW 218 PS 9 - 71.8 |

|               |   |                 |  |
|---------------|---|-----------------|--|
| <b>261109</b> | EX; 37.1 x 9 x 118.2 x A/S - Cr - 45° - 9 - III | <b>RK-9H</b>    | valve cotter; number of notches: 1; valve stem diameter: 9 |
| <b>26052</b>  | IN; 39.1 x 9 x 117 x S - - 45° - VS - 9 - III   | <b>81-26121</b> | EX; 15.043/ x 9 x 50.5 B1                                  |
| <b>2639</b>   | IN; 44 x 9 x 117 x S - Cr - 45° - VS - 9 - III  | <b>81-26122</b> | EX; 15.243/ x 9 x 50.5 B1                                  |
|               |   | <b>81-2685</b>  | IN; 14.035/ x 9 x 47.5 B1                                  |
|               |   | <b>81-26118</b> | IN; 14.043/ x 9 x 47.5 B1                                  |
|               |   | <b>81-26119</b> | IN; 14.243/ x 9 x 47.5 B1                                  |

|                     |                                |
|---------------------|--------------------------------|
| <b>7.21659.72.0</b> | fuel pump; in-line; electrical |
|---------------------|--------------------------------|

|   |  |
|---|--|
| <b>72</b>                                   | <b>92</b>  |
| <b>M 116</b>                                | <b>961</b>   |
| <b>S-CLASS (W126), S-CLASS Coupe (C126)</b> | 08.1980 → 08.1984 B 8 3818 cm³ 2V 120-160 kW 163-218 PS 9 - 71.8 |

|               |   |                 |  |
|---------------|---|-----------------|--|
| <b>261109</b> | EX; 37.1 x 9 x 118.2 x A/S - Cr - 45° - 9 - III | <b>RK-9H</b>    | valve cotter; number of notches: 1; valve stem diameter: 9 |
| <b>26052</b>  | IN; 39.1 x 9 x 117 x S - - 45° - VS - 9 - III   | <b>81-26121</b> | EX; 15.043/ x 9 x 50.5 B1                                  |
| <b>2639</b>   | IN; 44 x 9 x 117 x S - Cr - 45° - VS - 9 - III  | <b>81-26122</b> | EX; 15.243/ x 9 x 50.5 B1                                  |
|               |   | <b>81-2685</b>  | IN; 14.035/ x 9 x 47.5 B1                                  |
|               |   | <b>81-26118</b> | IN; 14.043/ x 9 x 47.5 B1                                  |
|               |   | <b>81-26119</b> | IN; 14.243/ x 9 x 47.5 B1                                  |

|           |  |  |                   |                 |  |                      |    |            |            |     |        |
|-----------|--|--|-------------------|-----------------|--|----------------------|----|------------|------------|-----|--------|
| <b>73</b> |  | <b>92</b>  |                   |                 |  |                      |    |            |            |     |        |
|           | <b>M 116</b>   | <b>964</b>   | 01.1986 → 08.1989 | B               | 8  | 4196 cm <sup>3</sup> | 2V | 150-160 kW | 204-218 PS | 9   | - 78.9 |
|           | <b>SL (R107)</b>   |  |                   |                 |  |                      |    |            |            |     |        |
|           | <b>261111</b>  | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III                     |                   | <b>RK-9H</b>    | valve cotter; number of notches: 1; valve stem diameter: 9 |                      |    |            |            |     |        |
|           | <b>2639</b>  | IN; 44 x 9 x 117 x S - Cr - 45° - VS - 9 - III                           |                   | <b>81-26121</b> | EX; 15.043/ x 9 x 50.5 B1                                  |                      |    |            |            |     |        |
|           |  |  |                   | <b>81-26122</b> | EX; 15.243/ x 9 x 50.5 B1                                  |                      |    |            |            |     |        |
|           |  |  |                   | <b>81-26118</b> | IN; 14.043/ x 9 x 47.5 B1                                  |                      |    |            |            |     |        |
|           |  |  |                   | <b>81-26119</b> | IN; 14.243/ x 9 x 47.5 B1                                  |                      |    |            |            |     |        |
|           | <b>50 006 280</b>  | installation side: intake sideCAM, chilled cast iron, →mot. 048805       |                   |                 |  |                      |    |            |            |     |        |
|           | <b>50 006 281</b>  | installation side: outlet sideCAM, chilled cast iron, →mot. 048805       |                   |                 |  |                      |    |            |            |     |        |
|           | <b>7.21565.71.0</b>  | fuel pump; in-line; electrical, with two pumps in the system             |                   |                 |  |                      |    |            |            |     |        |
|           | <b>7.21659.53.0</b>  | fuel pump; in-line; electrical, one pump in the system                   |                   |                 |  |                      |    |            |            |     |        |
|           | <b>7.22156.60.0</b>  | fuel pump; in-line; electrical   |                   |                 |  |                      |    |            |            |     |        |
| <b>74</b> |  | <b>92</b>  |                   |                 |  |                      |    |            |            |     |        |
|           | <b>M 116</b>   | <b>965</b>   | 10.1985 → 12.1987 | B               | 8  | 4196 cm <sup>3</sup> | 2V | 150-170 kW | 204-231 PS | 10  | - 78.9 |
|           | <b>S-CLASS (W126), S-CLASS Coupe (C126)</b>  |  |                   |                 |  |                      |    |            |            |     |        |
|           | <b>261111</b>  | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III                     |                   | <b>RK-9H</b>    | valve cotter; number of notches: 1; valve stem diameter: 9 |                      |    |            |            |     |        |
|           | <b>2639</b>  | IN; 44 x 9 x 117 x S - Cr - 45° - VS - 9 - III                           |                   | <b>81-26121</b> | EX; 15.043/ x 9 x 50.5 B1                                  |                      |    |            |            |     |        |
|           |  |  |                   | <b>81-26122</b> | EX; 15.243/ x 9 x 50.5 B1                                  |                      |    |            |            |     |        |
|           |  |  |                   | <b>81-26118</b> | IN; 14.043/ x 9 x 47.5 B1                                  |                      |    |            |            |     |        |
|           |  |  |                   | <b>81-26119</b> | IN; 14.243/ x 9 x 47.5 B1                                  |                      |    |            |            |     |        |
|           | <b>50 006 280</b>  | installation side: intake sideCAM, chilled cast iron                     |                   |                 |  |                      |    |            |            |     |        |
|           | <b>50 006 281</b>  | installation side: outlet sideCAM, chilled cast iron, →mot. 016682       |                   |                 |  |                      |    |            |            |     |        |
|           | <b>7.21565.71.0</b>  | fuel pump; in-line; electrical, with two pumps in the system             |                   |                 |  |                      |    |            |            |     |        |
|           | <b>7.21659.53.0</b>  | fuel pump; in-line; electrical, one pump in the system                   |                   |                 |  |                      |    |            |            |     |        |
|           | <b>7.21659.72.0</b>  | fuel pump; in-line; electrical   |                   |                 |  |                      |    |            |            |     |        |
|           | <b>7.22156.60.0</b>  | fuel pump; in-line; electrical   |                   |                 |  |                      |    |            |            |     |        |
| <b>75</b> |  | <b>92</b>  |                   |                 |  |                      |    |            |            |     |        |
|           | <b>M 116</b>   | <b>980 - 981, 983</b>  | 04.1968 → 02.1976 | B               | 8  | 3499 cm <sup>3</sup> | 2V | 147 kW     | 200 PS     | 9,5 | - 65.8 |
|           | <b>M 117</b>   | <b>984</b>   | 09.1971 → 04.1980 | B               | 8  | 4520 cm <sup>3</sup> | 2V | 131-142 kW | 178-193 PS | 8   | - 85   |
|           | <b>280, CABRIOLET (W111, W112), COUPE (W111, W112), S-CLASS (W108, W109), S-CLASS (W116)</b> |  |                   |                 |  |                      |    |            |            |     |        |
|           | <b>261108</b>  | EX; 37.1 x 11 x 118 x A/S - Cr - 45° - 9 - III<br>cotter fixation Ø 9 mm |                   | <b>RK-9H</b>    | valve cotter; number of notches: 1; valve stem diameter: 9 |                      |    |            |            |     |        |
|           | <b>2639</b>  | IN; 44 x 9 x 117 x S - Cr - 45° - VS - 9 - III                           |                   | <b>81-2688</b>  | EX; 15/ x 11 x 49 B1                                       |                      |    |            |            |     |        |
|           |  |  |                   | <b>81-2685</b>  | IN; 14.035/ x 9 x 47.5 B1                                  |                      |    |            |            |     |        |
|           |  |  |                   | <b>81-26118</b> | IN; 14.043/ x 9 x 47.5 B1                                  |                      |    |            |            |     |        |
|           |  |  |                   | <b>81-26119</b> | IN; 14.243/ x 9 x 47.5 B1                                  |                      |    |            |            |     |        |
| <b>76</b> |  | <b>92</b>  |                   |                 |  |                      |    |            |            |     |        |
|           | <b>M 116</b>   | <b>982, 984 - 985</b>  | 05.1971 → 03.1980 | B               | 8  | 3499 cm <sup>3</sup> | 2V | 143-152 kW | 194-205 PS |     | - 65.8 |
|           | <b>M 117</b>   | <b>982 - 983, 985 - 986</b>  | 10.1972 → 12.1980 | B               | 8  | 4520 cm <sup>3</sup> | 2V | 119-165 kW | 162-225 PS |     | - 85   |
|           | <b>S-CLASS (W116), SL (R107), SL Coupe (C107)</b>  |  |                   |                 |  |                      |    |            |            |     |        |
|           | <b>261108</b>  | EX; 37.1 x 11 x 118 x A/S - Cr - 45° - 9 - III<br>cotter fixation Ø 9 mm |                   | <b>RK-9H</b>    | valve cotter; number of notches: 1; valve stem diameter: 9 |                      |    |            |            |     |        |
|           | <b>2639</b>  | IN; 44 x 9 x 117 x S - Cr - 45° - VS - 9 - III                           |                   | <b>81-2688</b>  | EX; 15/ x 11 x 49 B1                                       |                      |    |            |            |     |        |
|           |  |  |                   | <b>81-2685</b>  | IN; 14.035/ x 9 x 47.5 B1                                  |                      |    |            |            |     |        |
|           |  |  |                   | <b>81-26118</b> | IN; 14.043/ x 9 x 47.5 B1                                  |                      |    |            |            |     |        |
|           |  |  |                   | <b>81-26119</b> | IN; 14.243/ x 9 x 47.5 B1                                  |                      |    |            |            |     |        |

cont...

M

**7.21659.70.0** fuel pump; in-line; electrical  
**7.21659.72.0** fuel pump; in-line; electrical

## 77 93.75

**M 115** **951, 954, 973**  
 08.1973→07.1987 B 4 2307 cm<sup>3</sup> 2V 66-81 kW 90-110 PS - 83.6  
 /8 (W115), 123 Coupe (C123), 123 Saloon (W123), 123 T-Model (S123), G-CLASS (W460), G-CLASS Cabrio (W460)

**80 00187 1 1 000** Ø93.75; STD; set: 1; [R G6 CR 1.75] [N 2.5] [DSF CR 4]  
**80 00187 1 1 040** 94.15 / **80 00187 1 1 080** 94.55  
**80 00187 1 2 000** Ø93.75; STD; set: 1; [R G6 CR 1.75] [N 2.5] [SLF ST CR 4]  
**80 00187 1 2 040** 94.15 / **80 00187 1 2 080** 94.55

**87 341 690** [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B  
**87 688 610** [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G  
**87 688 620** 0,50 / **87 688 630** 0,75 / **87 688 600** STD / **87 688 640** 1,00, Without lubricating hole, with excentric bearing bore.  
**87 741 610** [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.380 St/B/G; PASS-L 0,25 Ø 69.715 / 74.500 / 34.100 / 2.380 St/B/G  
**87 741 620** 0,50 / **87 741 630** 0,75 / **87 741 640** 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm.  
**87 744 610** [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G  
**87 744 620** 0,50 / **87 744 630** 0,75 / **87 744 600** STD / **87 744 640** 1,00

**261106** EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III **RK-9H** valve cotter; number of notches: 1; valve stem diameter: 9  
**26017** IN; 47 x 9 x 128.6 x S - Cr - 45° - VS - 1 - **81-2659** EX; 15.035/ x 11 x 45 B1  
**81-2660** EX; 15.235/ x 11 x 45 B1  
**81-2667** IN; 14.035/ x 9 x 55 B1  
**81-2668** IN; 14.235/ x 9 x 55 B1

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  
**7.02242.22.0** fuel pump; mechanical

## 78 95.5

**M 102** **980**  
 04.1980→12.1985 B 4 2299 cm<sup>3</sup> 2V 100 kW 136 PS 9:1 - 80.3  
 123 Coupe (C123), 123 Saloon (W123), 123 T-Model (S123)

**93 968 600** Cylinder diameter: 95.5; KH: 43.2; MT: -1.85; GL: 76.2; piston pin: 22x56; number of piston rings: 3  
**93 968 610** 96.00 / **93 968 620** 96.50  
 R 1.75 CR G6  
 NM 2 G3  
 DSF 3.5 CR  
 → **80 00189 1 0 ...**, **80 00189 1 1 ...**  
 connecting rod guided in the piston, distance between bosses 22,30 mm

**80 00189 1 0 000** Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]  
**80 00189 1 0 050** 96.00 / **80 00189 1 0 100** 96.50  
**80 00189 1 1 000** Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]  
**80 00189 1 1 050** 96.00 / **80 00189 1 1 100** 96.50

**89 508 190** T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7

**78 662 610** [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A  
**78 662 620** 0,20 / **78 662 600** STD  
**77 530 610** [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G  
**77 530 620** 0,50 / **77 530 630** 0,75 / **77 530 600** STD / **77 530 640** 1,00  
**87 326 690** [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  
**87 450 610** [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G  
**87 450 620** 0,50 / **87 450 630** 0,75 / **87 450 600** STD / **87 450 640** 1,00  
**87 451 610** [Set] HL 0,25 Ø 57.715 / 62.500 / 21.400 / 2.386 St/A  
**87 451 620** 0,50 / **87 451 630** 0,75 / **87 451 600** STD / **87 451 640** 1,00

**2655** EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III OES specification, cotter fixation Ø 8 mm **RK-8H** valve cotter; number of notches: 1; valve stem diameter: 8  
**261107** EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III IAM specification, cotter fixation Ø 8 mm **81-2634** EX; 14.028/ x 9 x 51 B1  
**26160** IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III **81-26148** EX; 14.044/ x 9 x 51 B1  
**26135** IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III **81-2635** EX; 14.228/ x 9 x 51 B1  
**81-26150** EX; 14.344/ x 9 x 51 B1 - CC  
**81-2631** IN; 14.028/ x 8 x 46 B1  
**81-26145** IN; 14.044/ x 8 x 46 B1  
**81-2632** IN; 14.228/ x 8 x 46 B1

cont...

|           |                         |   |
|-----------|-------------------------|---|
|           | <b>50 006 212</b>       | CAM, chilled cast iron  |
|           | <b>7.21659.72.0</b>     | fuel pump; in-line; electrical  |
| <b>79</b> |                         | <b>95.5</b>   |
|           | <b>M 102</b>            | <b>983</b>  |
|           | <b>190 (W201)</b>       | 04.1984 → 08.1988 B 4 2299 cm <sup>3</sup> 4V 125-136 kW 170-185 PS $\epsilon$ 10,5 - 80.3  |
|           | <b>89 508 190</b>       | T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7  |
|           | <b>78 662 610</b>       | [Pair] AS 0,10 $\varnothing$ 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |
|           | <b>77 530 610</b>       | [Set] PL 0,25 $\varnothing$ 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b>                |
|           | <b>87 326 690</b>       | [Set] PL-B SEMI $\varnothing$ 22.000 / 24.500 / 21.900 / St/B   |
|           | <b>87 435 610</b>       | [Set] HL 0,25 $\varnothing$ 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00, 01.1986→</b>        |
|           | <b>87 450 610</b>       | [Set] PL 0,25 $\varnothing$ 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00</b>                |
|           | <b>87 451 610</b>       | [Set] HL 0,25 $\varnothing$ 57.715 / 62.500 / 21.400 / 2.386 St/A<br><b>87 451 620 0,50 / 87 451 630 0,75 / 87 451 600 STD / 87 451 640 1,00, →12.1985</b>        |
|           | <b>RK-7</b>             | valve cotter; number of notches: 1; valve stem diameter: 7  |
|           | <b>81-26109</b>         | EX; 13/ x 8 x 43 B1   |
|           | <b>81-26106</b>         | IN; 13/ x 7 x 45.5 B1   |
|           | <b>50 005 425</b>       | mechanical; metal   |
|           | <b>7.21565.71.0</b>     | fuel pump; in-line; electrical, with two pumps in the system  |
|           | <b>7.21659.53.0</b>     | fuel pump; in-line; electrical  |
|           | <b>7.21659.72.0</b>     | fuel pump; in-line; electrical  |
|           | <b>7.22156.60.0</b>     | fuel pump; in-line; electrical  |
| <b>80</b> |                         | <b>95.5</b>   |
|           | <b>M 102</b>            | <b>985</b>  |
|           | <b>190 (W201)</b>       | 10.1982 → 09.1988 B 4 2299 cm <sup>3</sup> 2V 97-100 kW 132-136 PS $\epsilon$ 9:1 - 80.3  |
|           | <b>93 968 600</b>       | Cylinder diameter: 95.5; KH: 43.2; MT: -1.85; GL: 76.2; piston pin: 22x56; number of piston rings: 3<br><b>93 968 610 96.00 / 93 968 620 96.50</b>                |
|           | <b>R</b>                | 1.75 CR G6  |
|           | <b>NM</b>               | 2 G3  |
|           | <b>DSF</b>              | 3.5 CR  |
|           |                         | → <b>80 00189 1 0 ...</b> , <b>80 00189 1 1 ...</b>   |
|           |                         | connecting rod guided in the piston, distance between bosses 22,30 mm   |
|           | <b>80 00189 1 0 000</b> | $\varnothing$ 95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00189 1 0 050 96.00 / 80 00189 1 0 100 96.50</b>                               |
|           | <b>80 00189 1 1 000</b> | $\varnothing$ 95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]<br><b>80 00189 1 1 050 96.00 / 80 00189 1 1 100 96.50</b>                               |
|           | <b>89 508 190</b>       | T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7  |
|           | <b>78 662 610</b>       | [Pair] AS 0,10 $\varnothing$ 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |
|           | <b>77 530 610</b>       | [Set] PL 0,25 $\varnothing$ 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b>                |
|           | <b>87 326 690</b>       | [Set] PL-B SEMI $\varnothing$ 22.000 / 24.500 / 21.900 / St/B   |
|           | <b>87 435 610</b>       | [Set] HL 0,25 $\varnothing$ 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00, 2.3 E: 01.1986→</b> |
|           | <b>87 450 610</b>       | [Set] PL 0,25 $\varnothing$ 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00</b>                |
|           | <b>87 451 610</b>       | [Set] HL 0,25 $\varnothing$ 57.715 / 62.500 / 21.400 / 2.386 St/A<br><b>87 451 620 0,50 / 87 451 630 0,75 / 87 451 600 STD / 87 451 640 1,00, →12.1985</b>        |

cont...

M

|  |               |  |  |                 |   |
|--|---------------|--|--|-----------------|---|
|  | <b>2655</b>   | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm |  | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>261107</b> | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm           |  | <b>81-2634</b>  | EX; 14.028/ x 9 x 51 B1                                       |
|  | <b>26135</b>  | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III  |  | <b>81-26148</b> | EX; 14.044/ x 9 x 51 B1                                       |
|  |               |  |  | <b>81-2635</b>  | EX; 14.228/ x 9 x 51 B1                                       |
|  |               |  |  | <b>81-26150</b> | EX; 14.344/ x 9 x 51 B1 - CC                                  |
|  |               |  |  | <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1                                       |
|  |               |  |  | <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1                                       |
|  |               |  |  | <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1                                       |

|  |                     |                                    |
|--|---------------------|------------------------------------|
|  | <b>50 006 222</b>   | CAM, chilled cast iron             |
|  | <b>50 005 425</b>   | mechanical; metal                  |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical     |
|  | <b>50 006 454</b>   | hydraulic; Outer Ø: 14; length: 30 |

|           |                                   |  |
|-----------|-----------------------------------|--|
| <b>81</b> |                                   | <b>96.5</b>  |
|           | <b>M 117</b>                      | <b>960</b>   |
|           |                                   | 06.1978 → 08.1989 B 8 4973 cm³ 2V 170-180 kW 231-245 PS 8,8 - 85 |
|           | <b>SL (R107), SL Coupe (C107)</b> |  |

|  |                     |  |  |                 |   |
|--|---------------------|--|--|-----------------|---|
|  | <b>261111</b>       | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III   |  | <b>RK-9H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 9 |
|  | <b>2639</b>         | IN; 44 x 9 x 117 x S - Cr - 45° - VS - 9 - III   |  | <b>81-26121</b> | EX; 15.043/ x 9 x 50.5 B1                                     |
|  | <b>26112</b>        | IN; 46 x 9 x 117 x S - Cr - 45° - VS - 9 - III   |  | <b>81-26122</b> | EX; 15.243/ x 9 x 50.5 B1                                     |
|  |                     |  |  | <b>81-2685</b>  | IN; 14.035/ x 9 x 47.5 B1                                     |
|  |                     |  |  | <b>81-26118</b> | IN; 14.043/ x 9 x 47.5 B1                                     |
|  |                     |  |  | <b>81-26119</b> | IN; 14.243/ x 9 x 47.5 B1                                     |
|  | <b>7.21565.71.0</b> | fuel pump; in-line; electrical, with two pumps in the system   |  |                 |   |
|  | <b>7.21659.53.0</b> | fuel pump; in-line; electrical   |  |                 |   |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical, <b>500 SL (107.046), 500 SL (107.046), 500 SL (107.046)</b> : one pump in the system |  |                 |   |
|  | <b>7.22156.60.0</b> | fuel pump; in-line; electrical   |  |                 |   |

|           |                       |  |
|-----------|-----------------------|--|
| <b>82</b> |                       | <b>96.5</b>  |
|           | <b>M 117</b>          | <b>961</b>   |
|           |                       | 12.1979 → 08.1985 B 8 4973 cm³ 2V 170-177 kW 231-240 PS 8,8 - 85 |
|           | <b>S-CLASS (W126)</b> |  |

|  |                     |  |  |                 |   |
|--|---------------------|--|--|-----------------|---|
|  | <b>261111</b>       | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III |  | <b>RK-9H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 9 |
|  | <b>2639</b>         | IN; 44 x 9 x 117 x S - Cr - 45° - VS - 9 - III       |  | <b>81-26121</b> | EX; 15.043/ x 9 x 50.5 B1                                     |
|  | <b>26112</b>        | IN; 46 x 9 x 117 x S - Cr - 45° - VS - 9 - III       |  | <b>81-26122</b> | EX; 15.243/ x 9 x 50.5 B1                                     |
|  |                     |  |  | <b>81-2685</b>  | IN; 14.035/ x 9 x 47.5 B1                                     |
|  |                     |  |  | <b>81-26118</b> | IN; 14.043/ x 9 x 47.5 B1                                     |
|  |                     |  |  | <b>81-26119</b> | IN; 14.243/ x 9 x 47.5 B1                                     |
|  | <b>7.21565.71.0</b> | fuel pump; in-line; electrical                       |  |                 |   |
|  | <b>7.21659.53.0</b> | fuel pump; in-line; electrical                       |  |                 |   |
|  | <b>7.21659.72.0</b> | fuel pump; in-line; electrical                       |  |                 |   |

|           |                  |  |
|-----------|------------------|--|
| <b>83</b> |                  | <b>96.5</b>  |
|           | <b>M 117</b>     | <b>962</b>   |
|           |                  | 05.1980 → 12.1985 B 8 4973 cm³ 2V 170 kW 231 PS 9,2 - 85 |
|           | <b>SL (R107)</b> |  |

|  |               |  |  |                 |   |
|--|---------------|--|--|-----------------|---|
|  | <b>261111</b> | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III |  | <b>RK-9H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 9 |
|  | <b>2639</b>   | IN; 44 x 9 x 117 x S - Cr - 45° - VS - 9 - III       |  | <b>81-26121</b> | EX; 15.043/ x 9 x 50.5 B1                                     |
|  | <b>26112</b>  | IN; 46 x 9 x 117 x S - Cr - 45° - VS - 9 - III       |  | <b>81-26122</b> | EX; 15.243/ x 9 x 50.5 B1                                     |
|  |               |  |  | <b>81-26118</b> | IN; 14.043/ x 9 x 47.5 B1                                     |

cont...





|                   |        | Cyl. |            | mm   | cm <sup>3</sup> |       | Comp.   | kW      | PS | Pos |
|-------------------|--------|------|------------|------|-----------------|-------|---------|---------|----|-----|
|                   |        |      |            |      |                 |       | Ratio   |         |    |     |
| 4D55              | D      | 4    | 91,1 x 90  | 2346 | 2               | 21    | 48-62   | 65-84   | 32 |     |
| 4D55 T            | D (A)  | 4    | 91,1 x 90  | 2347 | 2               | 21    | 62-70   | 84-95   | 32 |     |
| 4D56-T            | D (LA) | 4    | 91,1 x 95  | 2477 | 2               | 21    | 62-110  | 84-150  | 33 |     |
| 4D65              | D      | 4    | 80,6 x 88  | 1795 | 2               | 21,5  | 43-48   | 58-65   | 16 |     |
| 4D65 T            | D (A)  | 4    | 80,6 x 88  | 1795 | 2               | 22,2  | 55-60   | 75-82   | 16 |     |
| 4DR5              | D      | 4    | 92 x 100   | 2659 | 2               | 20:1  | 59-66   | 80-90   | 37 |     |
| 4G11              | B      | 4    | 69,5 x 82  | 1244 | 2               | 9     | 40      | 55      | 1  |     |
| 4G12              | B      | 4    | 74 x 82    | 1410 | 2               | 9     | 50-51   | 68-70   | 6  |     |
| 4G12 T            | B (A)  | 4    | 74 x 82    | 1410 | 2               | 8,7   | 77      | 105     | 6  |     |
| 4G13 (8V)         | B      | 4    | 71 x 82    | 1299 | 2               | 9,5   | 44-55   | 60-75   | 3  |     |
| 4G15 (12V)        | B      | 4    | 75,5 x 82  | 1468 | 3               | 9,2   | 56-81   | 76-110  | 10 |     |
| 4G15 (8V)         | B      | 4    | 75,5 x 82  | 1468 | 2               | 9,4   | 51-73   | 69-99   | 11 |     |
| 4G30              | B      | 4    | 73 x 77    | 1289 | 2               | 9:1   |         |         | 5  |     |
| 4G31              | B      | 4    | 74,5 x 86  | 1499 | 2               | 10:1  |         |         | 8  |     |
| 4G32              | B      | 4    | 76,9 x 86  | 1597 | 2               | 8,5   | 48-60   | 65-82   | 13 |     |
| 4G32 GS           | B      | 4    | 76,9 x 86  | 1597 | 2               | 8,5   | 60-65   | 82-88   | 13 |     |
| 4G32 T            | B (A)  | 4    | 76,9 x 86  | 1597 | 2               | 8,5   | 76-85   | 103-116 | 13 |     |
| 4G32 T/C          | B (A)  | 4    | 76,9 x 86  | 1597 | 2               | 8,5:1 | 92      | 125     | 14 |     |
| 4G33              | B      | 4    | 73 x 86    | 1439 | 2               | 9     | 50-56   | 68-76   | 5  |     |
| 4G35              | B      | 4    | 79 x 86    | 1686 | 2               |       |         |         | 15 |     |
| 4G36              | B      | 4    | 73 x 74    | 1238 | 2               | 9     | 40-43   | 55-58   | 5  |     |
| 4G37              | B      | 4    | 80,6 x 86  | 1755 | 2               | 9     | 63-71   | 86-97   | 17 |     |
| 4G51              | B      | 4    | 81 x 90    | 1855 | 2               | 8,5   | 60-72   | 81-98   | 21 |     |
| 4G52              | B      | 4    | 84 x 90    | 1995 | 2               | 8,5   | 63-79   | 85-107  | 23 |     |
| 4G54              | B      | 4    | 91,1 x 98  | 2555 | 2               | 8,2   | 73-114  | 99-155  | 34 |     |
| 4G61              | B      | 4    | 82,3 x 75  | 1596 | 4               | 9,2   | 90-100  | 122-136 | 22 |     |
| 4G62 T            | B (A)  | 4    | 80,6 x 88  | 1795 | 2               | 8     | 87-110  | 118-150 | 18 |     |
| 4G63 (SOHC 8V)    | B      | 4    | 85 x 88    | 1997 | 2               | 8,6   | 63-101  | 86-137  | 25 |     |
| 4G63 Turbo        | B (LA) | 4    | 85 x 88    | 1997 | 4               | 8,8   | 177-336 | 241-456 | 26 |     |
| 4G63-T (DOHC 16V) | B (LA) | 4    | 85 x 88    | 1997 | 4               | 7,6   | 134-157 | 182-214 | 26 |     |
| 4G63-T (ECI)      | B (A)  | 4    | 85 x 88    | 1997 | 2               | 7,6   | 125     | 170     | 27 |     |
| 4G63-T (SOHC 8V)  | B (A)  | 4    | 85 x 88    | 1997 | 2               | 7,6   | 107-148 | 145-201 | 26 |     |
| 4G63-T/C          | B (LA) | 4    | 85 x 88    | 1997 | 2               | 7,6   | 132     | 180     | 28 |     |
| 4G64 (8V)         | B      | 4    | 86,5 x 100 | 2351 | 2               | 9,5   | 75-97   | 102-132 | 30 |     |
| 6G71              | B      | 6    | 74,7 x 76  | 1998 | 2               | 8,9:1 | 88-110  | 120-150 | 9  |     |
| 6G72 (SOHC 12V)   | B      | 6    | 91,1 x 76  | 2972 | 2               | 8,9   | 104-151 | 141-205 | 35 |     |
| G11B              | B      | 4    | 69,5 x 82  | 1244 | 2               | 9     | 40-53   | 54-72   | 2  |     |
| G12B              | B      | 4    | 74 x 82    | 1410 | 2               | 9,1   | 50-60   | 68-82   | 7  |     |
| G13B              | B      | 4    | 71 x 82    | 1299 | 2               | 9,7   | 44-57   | 60-78   | 4  |     |
| G15B              | B      | 4    | 75,5 x 82  | 1468 | 2               | 9,5   | 51-64   | 70-87   | 12 |     |
| G31B              | B      | 4    | 74,5 x 86  | 1499 | 2               |       | 52      | 71      | 8  |     |
| G32B              | B      | 4    | 76,9 x 86  | 1597 | 2               | 8,5   | 48-65   | 65-88   | 14 |     |
| G37B              | B      | 4    | 80,6 x 86  | 1755 | 2               | 9,1   | 61-66   | 83-90   | 19 |     |
| G52B              | B      | 4    | 84 x 90    | 1995 | 2               | 8,5:1 | 85      | 116     | 24 |     |
| G54B              | B      | 4    | 91,1 x 98  | 2555 | 2               | 8,2   | 76-114  | 103-155 | 36 |     |
| G54B T/C          | B (LA) | 4    | 91,1 x 98  | 2555 | 2               | 9     | 114     | 155     | 36 |     |
| G62B              | B (A)  | 4    | 80,6 x 88  | 1796 | 2               | 8,5   | 87-100  | 118-136 | 20 |     |
| G63B              | B      | 4    | 85 x 88    | 1997 | 2               | 8,6   | 62-81   | 84-110  | 29 |     |
| G64B              | B      | 4    | 86,5 x 100 | 2351 | 2               | 8,5   | 80-82   | 109-112 | 31 |     |





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|  |                   | Pos             |                          |                   | Pos                                  |                   |                   |   |    |
|--|-------------------|-----------------|--------------------------|-------------------|--------------------------------------|-------------------|-------------------|---|----|
|  |                   |                 | 2.0 GLX (A163V)          | 09.1980 → 06.1983 | 4G63 (SOHC 8V) B                     | 25                |                   |   |    |
|  |                   |                 | 2.3 Turbo-D (A167V)      | 07.1983 → 05.1984 | 4D55 T                               | 32                |                   |   |    |
| <b>CELESTE</b>                         |                   |                 | <b>GALANT III (E1_A)</b> |                   |                                      |                   |                   |   |    |
| 1.2                                    | 11.1975 → 02.1979 | 4G36            | B                        | 5                 | 1.6 GLX (E11A)                       | 06.1984 → 04.1990 | 4G32              | B | 13 |
| <b>CHARIOT</b>                         |                   |                 |                          |                   | 1.8 (E12A)                           | 09.1984 → 12.1990 | 4G37              | B | 17 |
| 1.8i Turbo                             | 06.1984 → 08.1987 | 4G62 T          | B                        | 18                | 1.8 Turbo-D (E14A)                   | 06.1984 → 04.1990 | 4D65 T            | D | 16 |
| <b>COLT I (A15_A)</b>                  |                   |                 |                          |                   | 2.0 GLS (E15A)                       | 06.1984 → 04.1990 | 4G63 (SOHC 8V)    | B | 25 |
| 1.2 GL (A151A)                         | 12.1978 → 01.1984 | 4G11            | B                        | 1                 | 2.0 GLS (E15A)                       | 06.1986 → 12.1987 | G63B              | B | 29 |
| 1.4 GLX,GT                             | 01.1981 → 10.1982 | 4G12            | B                        | 6                 | 2.0 Turbo ECi (E15A)                 | 06.1984 → 05.1985 | 4G63-T (SOHC 8V)  | B | 26 |
| 1.4 GLX,GT (A152A)                     | 05.1979 → 01.1984 | 4G12            | B                        | 6                 | 2.4                                  | 09.1984 → 12.1985 | 4G64 (8V)         | B | 30 |
| 1.4 Turbo (A152A)                      | 04.1982 → 01.1984 | 4G12 T          | B                        | 6                 | 2.4 GLS                              | 06.1985 → 04.1990 | 4G64 (8V)         | B | 30 |
| 1.6                                    | 09.1981 → 09.1984 | G32B            | B                        | 14                | 2.4 GLS (E16A)                       | 02.1986 → 12.1987 | G64B              | B | 31 |
| 1.8i Turbo                             | → 04.1985         | 4G62 T          | B                        | 18                | 3.0                                  | 09.1988 → 04.1990 | 6G72 (SOHC 12V)   | B | 35 |
| <b>COLT II (C1_A)</b>                  |                   |                 |                          |                   | <b>GALANT IV Saloon (E3_A)</b>       |                   |                   |   |    |
| 1.3 EL,GL (C11A)                       | 06.1986 → 04.1988 | G13B            | B                        | 4                 | 1.8 (E32A)                           | 11.1987 → 08.1990 | 4G37              | B | 17 |
| 1.4                                    | 10.1982 → 09.1986 | 4G33            | B                        | 5                 | <b>JEEP</b>                          |                   |                   |   |    |
| 1.5 GLX (C12A)                         | 09.1984 → 04.1988 | 4G15 (8V)       | B                        | 11                | 2.0                                  | 01.1975 → 08.1989 | 4G52              | B | 23 |
| 1.5 GLX (C12A)                         | 09.1985 → 04.1988 | G15B            | B                        | 12                | 2.0                                  | 11.1981 → 09.1987 | G52B              | B | 24 |
| 1.6                                    | 10.1982 → 09.1986 | 4G32            | B                        | 13                | 2.6                                  | 01.1981 → 09.1987 | G54B              | B | 36 |
| 1.6 Turbo ECi (C13A)                   | 02.1984 → 04.1988 | 4G32 T/C        | B                        | 14                | 2.6                                  | 01.1981 → 09.1987 | G54B T/C          | B | 36 |
| 1.8 GL Diesel (C14A)                   | 02.1984 → 09.1986 | 4D65            | D                        | 16                | 2.7 D                                | 10.1982 → 09.1987 | 4DR5              | D | 37 |
| 1.8 GL Diesel (C14A)                   | 09.1986 → 04.1988 | 4D65            | D                        | 16                | <b>L200</b>                          |                   |                   |   |    |
| <b>COLT III (C5_A)</b>                 |                   |                 |                          |                   | 1.6                                  | 03.1980 → 08.1984 | 4G32              | B | 13 |
| 1.3 GL (C61A)                          | 07.1988 → 12.1990 | 4G13 (8V)       | B                        | 3                 | 1.6                                  | 09.1984 → 10.1986 | 4G32              | B | 13 |
| 1.4                                    | 10.1986 → 06.1990 | 4G33            | B                        | 5                 | 2.0                                  | 10.1981 → 09.1982 | 4G52              | B | 23 |
| 1.6                                    | 10.1986 → 06.1990 | 4G32            | B                        | 13                | 2.0                                  | 10.1982 → 10.1986 | 4G52              | B | 23 |
| 1.6 GTi 16V (C53A)                     | 04.1988 → 12.1989 | 4G61            | B                        | 22                | 2.0 4WD                              | 01.1981 → 10.1986 | 4G52              | B | 23 |
| <b>CORDIA (A21_A, AB, AC)</b>          |                   |                 |                          |                   | 2.0 4WD                              | 07.1981 → 09.1982 | 4G52              | B | 23 |
| 1.6 GSL (A212A)                        | 10.1982 → 12.1986 | 4G32            | B                        | 13                | 2.0 4WD                              | 10.1982 → 10.1986 | 4G52              | B | 23 |
| 1.6 Turbo (A212A)                      | 10.1982 → 05.1985 | 4G32 T          | B                        | 13                | 2.3 D                                | 09.1982 → 12.1985 | 4D55 T            | D | 32 |
| 1.6 Turbo (A212A)                      | 07.1983 → 07.1984 | 4G32 T          | B                        | 13                | 2.3 D                                | 10.1982 → 08.1984 | 4D55              | D | 32 |
| 1.8                                    | 11.1984 → 07.1989 | 4G37            | B                        | 17                | 2.3 D 4WD                            | 09.1982 → 12.1985 | 4D55 T            | D | 32 |
| 1.8 GSL (A215A)                        | 10.1986 → 12.1986 | 4G37            | B                        | 17                | 2.3 D 4WD                            | 10.1982 → 10.1986 | 4D55              | D | 32 |
| 1.8 Turbo                              | 01.1986 → 12.1987 | 4G62 T          | B                        | 18                | 2.3 D 4WD                            | 01.1983 → 10.1986 | 4D55              | D | 32 |
| 1.8 Turbo ECi                          | 04.1983 → 10.1984 | 4G62 T          | B                        | 18                | 2.6                                  | 09.1982 → 12.1985 | 4G54              | B | 34 |
| 1.8 Turbo ECi                          | 11.1984 → 07.1989 | 4G62 T          | B                        | 18                | 2.6 4WD                              | 09.1982 → 12.1985 | 4G54              | B | 34 |
| 1.8 Turbo ECi (A213A)                  | 01.1986 → 12.1986 | 4G62 T          | B                        | 18                | <b>L200 (K3_T, K2_T, K1_T, K0_T)</b> |                   |                   |   |    |
| 2.0                                    | 01.1984 → 1988    | G63B            | B                        | 29                | 2.0 (K32T, K12T)                     | 01.1987 → 12.1990 | 4G63 (SOHC 8V)    | B | 25 |
| 2.0                                    | 11.1984 → 12.1988 | 4G63 (SOHC 8V)  | B                        | 25                | 2.0 4WD                              | 01.1986 → 12.1989 | 4G63 (SOHC 8V)    | B | 25 |
| <b>DEBONAIR (S1_A)</b>                 |                   |                 |                          |                   | 2.6 4WD                              | 09.1987 → 12.1989 | 4G54              | B | 34 |
| 2.0 Supercharged                       | 04.1986 → 08.1989 | 6G71            | B                        | 9                 | <b>LANCER</b>                        |                   |                   |   |    |
| 3.0                                    | 07.1986 → 08.1989 | 6G72 (SOHC 12V) | B                        | 35                | 1.7                                  | 02.1972 → 05.1977 | 4G35              | B | 15 |
| <b>DELICA</b>                          |                   |                 |                          |                   | 2.0i Turbo                           | 03.1981 → 10.1983 | 4G63 Turbo        | B | 26 |
| 1.8i Turbo                             | → 04.1985         | 4G62 T          | B                        | 18                | 2.0i Turbo                           | 03.1981 → 10.1983 | 4G63-T (DOHC 16V) | B | 26 |
| <b>ETERNA</b>                          |                   |                 |                          |                   | 2.0i Turbo                           | 03.1981 → 10.1983 | 4G63-T (ECI)      | B | 27 |
| 1.8 D                                  | 09.1987 → 05.1990 | 4D65            | D                        | 16                | 2.0i Turbo                           | 03.1981 → 10.1983 | 4G63-T/C          | B | 28 |
| 1.8 D                                  | 09.1987 → 05.1990 | 4D65 T          | D                        | 16                | <b>LANCER CELESTE Coupe (A7_)</b>    |                   |                   |   |    |
| <b>GALANT</b>                          |                   |                 |                          |                   | 1.6 ST (A73A)                        | 01.1977 → 06.1981 | 4G32              | B | 13 |
| 1.3                                    | 01.1969 → 1971    | 4G30            | B                        | 5                 | 2.0 GSR (A78A)                       | 10.1975 → 06.1981 | 4G52              | B | 23 |
| 1.4                                    | 01.1972 → 07.1977 | 4G33            | B                        | 5                 | 2.0 GSR (A78A)                       | 01.1977 → 06.1981 | 4G52              | B | 23 |
| 1.5                                    | 11.1969 → 1974    | 4G31            | B                        | 8                 | 2.0 GSR (A78A)                       | 01.1979 → 06.1981 | 4G52              | B | 23 |
| 1.8i Turbo                             | 01.1978 → 02.1988 | 4G62 T          | B                        | 18                | <b>LANCER F (A15_)</b>               |                   |                   |   |    |
| 2.6                                    | 11.1975 → 07.1978 | 4G54            | B                        | 34                | 1.2 GLX (A171)                       | 03.1983 → 01.1984 | 4G11              | B | 1  |
| <b>GALANT I (A12_)</b>                 |                   |                 |                          |                   | 1.4                                  | 04.1984 → 09.1986 | 4G33              | B | 5  |
| 1.6                                    | 01.1977 → 08.1980 | 4G32            | B                        | 13                | 1.4 GLX (A172)                       | 03.1983 → 01.1984 | 4G12              | B | 6  |
| 2.0                                    | 01.1979 → 08.1980 | 4G52            | B                        | 23                | 1.4 Turbo                            | 03.1983 → 01.1984 | 4G12 T            | B | 6  |
| 2.0 GLX                                | 01.1977 → 08.1980 | 4G52            | B                        | 23                | 1.6                                  | 04.1984 → 09.1986 | 4G32              | B | 13 |
| <b>GALANT I Station Wagon (A12_V)</b>  |                   |                 |                          |                   | <b>LANCER I (A7_)</b>                |                   |                   |   |    |
| 1.6 GL (A121V)                         | 01.1979 → 08.1980 | 4G32            | B                        | 13                | 1.2 (A75A)                           | 11.1975 → 04.1977 | 4G36              | B | 5  |
| 2.0 GLX (A123V)                        | 01.1979 → 08.1980 | 4G52            | B                        | 23                | 1.2 (A75A)                           | 01.1978 → 09.1979 | 4G36              | B | 5  |
| <b>GALANT II (A16_)</b>                |                   |                 |                          |                   | 1.4 (A72A)                           | 01.1978 → 09.1979 | 4G33              | B | 5  |
| 1.6 GLX (A161A)                        | 09.1980 → 05.1984 | 4G32            | B                        | 13                | 1.6 (A73A)                           | 01.1978 → 12.1978 | 4G32 GS           | B | 13 |
| 2.0 GLS (A163)                         | 09.1980 → 05.1984 | 4G63 (SOHC 8V)  | B                        | 25                | <b>LANCER I Station Wagon (A7_V)</b> |                   |                   |   |    |
| 2.0 Turbo ECi (A164)                   | 05.1982 → 05.1984 | 4G63-T (ECI)    | B                        | 27                | 1.4 (A72V)                           | 01.1978 → 09.1979 | 4G33              | B | 5  |
| 2.3 Turbo-D (A167)                     | 01.1981 → 05.1984 | 4D55 T          | D                        | 32                | <b>LANCER II (A17_)</b>              |                   |                   |   |    |
| <b>GALANT II Station Wagon (A16_V)</b> |                   |                 |                          |                   | 1.2 (A171)                           | 01.1980 → 12.1981 | 4G11              | B | 1  |
| 1.6 GLX (A161V)                        | 09.1980 → 05.1984 | 4G32            | B                        | 13                | 1.4 GLX (A172)                       | 09.1979 → 02.1983 | 4G12              | B | 6  |

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|  |                   |                  | Pos |                                    |                                  |                   | Pos             |                   |      |   |    |
|--|-------------------|------------------|-----|------------------------------------|----------------------------------|-------------------|-----------------|-------------------|------|---|----|
| 1.6 (A174)                                   | 09.1979 → 02.1983 | 4G32 GS          | B   | 13                                 | 2.6 4WD                          | 09.1986 → 12.1989 | 4G54            | B                 | 34   |   |    |
| 1.6 (A174)                                   | 01.1981 → 02.1983 | 4G32 GS          | B   | 13                                 | 2.6 4WD (L042G, L047G)           | 01.1983 → 09.1987 | 4G54            | B                 | 34   |   |    |
| 2.0 Turbo ECi (A176)                         | 03.1981 → 02.1983 | 4G63-T (SOHC 8V) | B   | 26                                 | 3.0 V6 (L141G, L146G)            | 11.1988 → 11.1990 | 6G72 (SOHC 12V) | B                 | 35   |   |    |
| <b>LANCER III (C1_A, C6_A)</b>               |                   |                  |     | <b>PAJERO I Canvas Top (L04_G)</b> |                                  |                   |                 |                   |      |   |    |
| 1.4  | 10.1986 → 06.1990 | 4G33             | B   | 5                                  | 2.3 TD (L043G, L048G)            | 12.1982 → 04.1986 | 4D55 T          | D                 | 32   |   |    |
| 1.5 GLX (C12AS)                              | 11.1983 → 04.1988 | 4G15 (8V)        | B   | 11                                 | 2.5 TD (L044G, L049G)            | 05.1986 → 10.1989 | 4D56-T          | D                 | 33   |   |    |
| 1.5 GLX (C12AS)                              | 06.1985 → 04.1988 | G15B             | B   | 12                                 | 2.5 TD (L044G, L049G)            | 11.1989 → 11.1990 | 4D56-T          | D                 | 33   |   |    |
| 1.6  | 10.1986 → 06.1990 | 4G32             | B   | 13                                 | 2.6 (L042G, L047G)               | 01.1983 → 12.1988 | 4G54            | B                 | 34   |   |    |
| 1.8 Diesel (C14AS)                           | 01.1984 → 09.1986 | 4D65             | D   | 16                                 | <b>SAPPORO I (A12_)</b>          |                   |                 |                   |      |   |    |
| 1.8 Diesel (C14AS)                           | 09.1986 → 04.1988 | 4D65             | D   | 16                                 | 1.6 SL, GL (A121)                | 04.1978 → 07.1980 | 4G32            | B                 | 13   |   |    |
| <b>LANCER III Station Wagon (C1_V, C3_V)</b> |                   |                  |     | 2.0 (A123)                         |                                  |                   |                 | 04.1978 → 07.1980 | 4G52 | B | 23 |
| 1.3 GL                                       | 05.1988 → 06.1990 | G13B             | B   | 4                                  | 2.0 (A123)                       | 04.1978 → 07.1980 | 4G52            | B                 | 23   |   |    |
| 1.5 (C12V)                                   | 09.1985 → 12.1987 | 4G15 (8V)        | B   | 11                                 | 2.0 (A123)                       | 01.1979 → 07.1980 | 4G52            | B                 | 23   |   |    |
| 1.5 (C12V)                                   | 09.1985 → 11.1988 | G15B             | B   | 12                                 | <b>SAPPORO II (A16_A)</b>        |                   |                 |                   |      |   |    |
| 1.5 (C12V)                                   | 09.1988 → 12.1990 | 4G15 (8V)        | B   | 11                                 | 1.6 GLX (A161A)                  | 08.1980 → 09.1984 | 4G32            | B                 | 13   |   |    |
| 1.8 4WD (C37V)                               | 01.1987 → 12.1987 | 4G37             | B   | 17                                 | 2.0 GSL (A164A)                  | 08.1980 → 08.1983 | 4G63 (SOHC 8V)  | B                 | 25   |   |    |
| 1.8 4WD (C37V)                               | 01.1987 → 08.1989 | G37B             | B   | 19                                 | 2.0 GSR (A164A)                  | 08.1980 → 09.1984 | 4G63 (SOHC 8V)  | B                 | 25   |   |    |
| 1.8 4WD (C37V)                               | 03.1989 → 12.1990 | 4G37             | B   | 17                                 | 2.0 Turbo ECi (A164)             | 08.1982 → 08.1983 | 4G63-T (ECI)    | B                 | 27   |   |    |
| 1.8 D (C14V)                                 | 09.1985 → 09.1986 | 4D65             | D   | 16                                 | <b>SAPPORO III (E16A)</b>        |                   |                 |                   |      |   |    |
| 1.8 D 4WD                                    | 10.1986 → 10.1988 | 4D65             | D   | 16                                 | 2.4 (E16A)                       | 06.1987 → 08.1990 | 4G64 (8V)       | B                 | 30   |   |    |
| <b>LANCER IV (C6_A, C7_A)</b>                |                   |                  |     | <b>SIGMA</b>                       |                                  |                   |                 |                   |      |   |    |
| 1.3 GL                                       | 05.1988 → 06.1990 | G13B             | B   | 4                                  | 1.6                              | → 1977            | 4G32            | B                 | 13   |   |    |
| 1.5  | 09.1988 → 08.1989 | 4G15 (12V)       | B   | 10                                 | 1.6                              | → 1977            | 4G32 GS         | B                 | 13   |   |    |
| 1.5 (C62A)                                   | 09.1988 → 08.1990 | 4G15 (8V)        | B   | 11                                 | 1.6                              | → 1977            | 4G32 T          | B                 | 13   |   |    |
| 1.6 GTi                                      | 05.1988 → 05.1990 | 4G61             | B   | 22                                 | 1.6                              | → 1977            | 4G32 T/C        | B                 | 14   |   |    |
| <b>LANCER IV Hatchback (C6_A, C7_A)</b>      |                   |                  |     | 1.8                                |                                  |                   |                 | 05.1976 → 10.1990 | 4G51 | B | 21 |
| 1.5 (C62A)                                   | 04.1989 → 08.1990 | 4G15 (12V)       | B   | 10                                 | 1.8                              | 09.1983 → 10.1990 | G37B            | B                 | 19   |   |    |
| 1.5 (C62A)                                   | 07.1989 → 08.1990 | 4G15 (8V)        | B   | 11                                 | 1.8                              | 01.1986 → 10.1990 | G62B            | B                 | 20   |   |    |
| 1.6 GTi (C63A)                               | 05.1988 → 05.1990 | 4G61             | B   | 22                                 | 1.8 TD                           | 02.1986 → 10.1987 | 4D65 T          | D                 | 16   |   |    |
| <b>MAGNA Estate (TM)</b>                     |                   |                  |     | 2.0                                |                                  |                   |                 | → 10.1980         | G63B | B | 29 |
| 2.6  | 04.1987 → 04.1989 | 4G54             | B   | 34                                 | 2.3 TD                           | 01.1981 → 12.1986 | 4D55 T          | D                 | 32   |   |    |
| 2.6 i  | 04.1987 → 04.1989 | 4G54             | B   | 34                                 | 2.6                              | 01.1983 → 1984    | G54B            | B                 | 36   |   |    |
| 2.6 i  | 04.1987 → 04.1989 | G54B             | B   | 36                                 | 2.6                              | 01.1983 → 1984    | G54B T/C        | B                 | 36   |   |    |
| <b>MAGNA Saloon (TM)</b>                     |                   |                  |     | <b>SIGMA (GE)</b>                  |                                  |                   |                 |                   |      |   |    |
| 2.6  | 05.1985 → 04.1989 | 4G54             | B   | 34                                 | 1.6                              | 10.1977 → 05.1980 | 4G32            | B                 | 13   |   |    |
| 2.6 i  | 04.1987 → 04.1989 | 4G54             | B   | 34                                 | 1.9                              | 10.1977 → 05.1980 | 4G51            | B                 | 21   |   |    |
| <b>MIRAGE II Hatchback (C10)</b>             |                   |                  |     | 2.0                                |                                  |                   |                 | 10.1977 → 12.1980 | 4G52 | B | 23 |
| 1.3 GL                                       | 04.1986 → 01.1988 | G13B             | B   | 4                                  | <b>SIGMA (GH)</b>                |                   |                 |                   |      |   |    |
| 1.5  | 10.1983 → 08.1986 | G15B             | B   | 12                                 | 2.0                              | 05.1980 → 02.1982 | 4G52            | B                 | 23   |   |    |
| 1.5  | 09.1984 → 12.1987 | 4G15 (8V)        | B   | 11                                 | 2.6                              | 05.1980 → 04.1982 | 4G54            | B                 | 34   |   |    |
| 1.5  | 04.1986 → 01.1988 | G31B             | B   | 8                                  | <b>SIGMA (GJ, GK, GN)</b>        |                   |                 |                   |      |   |    |
| 1.6 Turbo                                    | 09.1984 → 01.1988 | 4G32 T           | B   | 13                                 | 1.6                              | 03.1982 → 09.1985 | 4G32            | B                 | 13   |   |    |
| 1.8 D  | 10.1983 → 01.1988 | 4D65             | D   | 16                                 | 2.0                              | 03.1982 → 12.1985 | 4G52            | B                 | 23   |   |    |
| <b>MIRAGE II Saloon (C10)</b>                |                   |                  |     | 2.6                                |                                  |                   |                 | 03.1982 → 09.1985 | 4G54 | B | 34 |
| 1.5  | 10.1983 → 01.1988 | G15B             | B   | 12                                 | <b>SIGMA (GN)</b>                |                   |                 |                   |      |   |    |
| 1.5  | 04.1986 → 01.1988 | G31B             | B   | 8                                  | 2.6                              | 07.1985 → 12.1987 | 4G54            | B                 | 34   |   |    |
| <b>MIRAGE III Hatchback (C5_ - C8_)</b>      |                   |                  |     | <b>SIGMA Estate (GE)</b>           |                                  |                   |                 |                   |      |   |    |
| 1.5  | 05.1988 → 06.1990 | 4G15 (12V)       | B   | 10                                 | 1.9                              | 09.1978 → 04.1980 | 4G51            | B                 | 21   |   |    |
| 1.5  | 05.1988 → 06.1990 | G15B             | B   | 12                                 | 2.0                              | 09.1978 → 12.1980 | 4G52            | B                 | 23   |   |    |
| 1.5 12V                                      | 05.1988 → 06.1990 | 4G15 (12V)       | B   | 10                                 | <b>SIGMA Estate (GH)</b>         |                   |                 |                   |      |   |    |
| 1.5 E  | 05.1988 → 06.1990 | G15B             | B   | 12                                 | 2.0                              | 05.1980 → 02.1982 | 4G52            | B                 | 23   |   |    |
| <b>MIRAGE III Saloon (C5_ - C8_)</b>         |                   |                  |     | 2.6                                |                                  |                   |                 | 05.1980 → 04.1982 | 4G54 | B | 34 |
| 1.5  | 05.1988 → 06.1990 | G15B             | B   | 12                                 | <b>SIGMA Estate (GJ, GK, GN)</b> |                   |                 |                   |      |   |    |
| 1.5 12V                                      | 05.1988 → 06.1990 | 4G15 (12V)       | B   | 10                                 | 1.6                              | 03.1982 → 09.1985 | 4G32            | B                 | 13   |   |    |
| 1.5 12V                                      | 05.1988 → 06.1990 | 4G15 (12V)       | B   | 10                                 | 2.0                              | 03.1982 → 12.1985 | 4G52            | B                 | 23   |   |    |
| <b>MIRAGE Saloon (A15_)</b>                  |                   |                  |     | 2.6                                |                                  |                   |                 | 03.1982 → 09.1985 | 4G54 | B | 34 |
| 1.2  | 03.1979 → 09.1983 | G11B             | B   | 2                                  | <b>SIGMA Estate (GN)</b>         |                   |                 |                   |      |   |    |
| 1.4  | 03.1979 → 09.1983 | G12B             | B   | 7                                  | 2.6                              | 07.1985 → 12.1987 | 4G54            | B                 | 34   |   |    |
| 1.6  | 03.1979 → 09.1983 | 4G32 GS          | B   | 13                                 | <b>SIGMA SCORPION Coupe (GE)</b> |                   |                 |                   |      |   |    |
| 1.6  | 03.1979 → 09.1983 | G32B             | B   | 14                                 | 2.0                              | 03.1978 → 06.1979 | 4G52            | B                 | 23   |   |    |
| <b>MIRAGE Station Wagon</b>                  |                   |                  |     | <b>SIGMA SCORPION Coupe (GH)</b>   |                                  |                   |                 |                   |      |   |    |
| 1.3  | 04.1986 → 01.1988 | G13B             | B   | 4                                  | 2.6                              | 07.1979 → 10.1980 | 4G54            | B                 | 34   |   |    |
| 1.5  | 04.1986 → 01.1988 | G31B             | B   | 8                                  | <b>SIGMA SCORPION Coupe (GJ)</b> |                   |                 |                   |      |   |    |
| 1.8 GS 4WD                                   | 02.1986 → 01.1988 | G37B             | B   | 19                                 | 2.6                              | 11.1980 → 02.1982 | 4G54            | B                 | 34   |   |    |
| <b>PAJERO I (L04_G, L14_G)</b>               |                   |                  |     | <b>SIGMA SCORPION Coupe (GK)</b>   |                                  |                   |                 |                   |      |   |    |
| 2.3 D (L049GW, L044GV)                       | 10.1984 → 09.1986 | 4D55             | D   | 32                                 | 2.6                              | 02.1982 → 10.1982 | 4G54            | B                 | 34   |   |    |
| 2.5 TD (L044G, L049G)                        | 11.1989 → 11.1990 | 4D56-T           | D   | 33                                 | <b>SIGMA SCORPION Coupe (GL)</b> |                   |                 |                   |      |   |    |
|  |                   |                  |     | 2.6                                |                                  |                   |                 | 10.1982 → 09.1985 | 4G54 | B | 34 |

|  |  | Pos              |  |  | Pos |
|---|---|------------------|--|---|-----|
| <b>SPACE WAGON</b>  |   |                  |  |   |     |
| 1.8i Turbo  | → 08.1986   | 4G62 T           | B  | <b>18</b>   |     |
| <b>SPACE WAGON (D0 V/W)</b>   |   |                  |  |   |     |
| 1.8 (D05W, D05V)  | 05.1984 → 12.1985   | 4G37             | B  | <b>17</b>   |     |
| 1.8 4WD (D05V, D05W)  | 10.1987 → 12.1987   | 4G37             | B  | <b>17</b>   |     |
| 1.8 GLX (D05V, D05W)  | 01.1984 → 12.1987   | 4G37             | B  | <b>17</b>   |     |
| 2.0 GLX (D04W)  | 06.1986 → 05.1988   | G63B             | B  | <b>29</b>   |     |
| 2.0 GLX 4WD (D08W)  | 06.1986 → 05.1988   | G63B             | B  | <b>29</b>   |     |
| 2.0 GLX 4WD (D08W, D04W)  | 03.1985 → 08.1988   | 4G63 (SOHC 8V)   | B  | <b>25</b>   |     |
| <b>STARION (A18_A)</b>  |   |                  |  |   |     |
| 2.0 Turbo ECi   | 12.1985 → 12.1987   | 4G63-T (SOHC 8V) | B  | <b>26</b>   |     |
| 2.0 Turbo ECi (A183A)   | 06.1982 → 12.1985   | 4G63-T (ECI)     | B  | <b>27</b>   |     |
| 2.0 Turbo ECi (A183A)   | 05.1985 → 08.1987   | 4G63-T/C         | B  | <b>28</b>   |     |
| 2.6 (A187A)   | 05.1982 → 12.1987   | 4G54             | B  | <b>34</b>   |     |
| 2.6 Turbo ECi (A187A)   | 09.1987 → 06.1990   | G54B T/C         | B  | <b>36</b>   |     |
| <b>Shogun</b>   |   |                  |  |   |     |
| 2.3 TD  | 01.1983 → 12.1986   | 4D55 T           | D  | <b>32</b>   |     |
| <b>TREDIA (A21_)</b>  |   |                  |  |   |     |
| 1.4 GLX (A211)  | 10.1982 → 04.1984   | 4G12             | B  | <b>6</b>  |     |
| 1.6 GLS (A212)  | 09.1982 → 10.1987   | 4G32             | B  | <b>13</b>   |     |
| 1.6 Turbo (A212)  | 09.1982 → 07.1984   | 4G32 T           | B  | <b>13</b>   |     |
| 1.6 Turbo (A212)  | 09.1982 → 07.1984   | 4G32 T           | B  | <b>13</b>   |     |
| 1.8 GLS (A215)  | 08.1984 → 07.1986   | 4G37             | B  | <b>17</b>   |     |
| 1.8 GLS 4WD   | 04.1985 → 07.1986   | 4G37             | B  | <b>17</b>   |     |
| 1.8 Turbo   | 08.1984 → 07.1986   | G62B             | B  | <b>20</b>   |     |
| 1.8 Turbo   | 09.1984 → 03.1988   | G62B             | B  | <b>20</b>   |     |
| 2.0   | 09.1983 → 03.1988   | G63B             | B  | <b>29</b>   |     |
| 2.0 GLXi 4WD  | 10.1986 → 03.1988   | 4G63 (SOHC 8V)   | B  | <b>25</b>   |     |
| 2.0i  | 09.1986 → 09.1987   | G63B             | B  | <b>29</b>   |     |

M

|          |   |   |   |   |                      |    |                 |                             |     |      |
|----------|---|---|---|---|----------------------|----|-----------------|-----------------------------|-----|------|
| <b>1</b> |   | <b>69.5</b>   |   |   |                      |    |                 |                             |     |      |
|          | <b>4G11</b>   | 12.1978 → 01.1984   | B | 4 | 1244 cm <sup>3</sup> | 2V | 40 kW           | 55 PS                       | 9   | - 82 |
|          | <b>COLT I (A15_A), LANCER F (A15_), LANCER II (A17_)</b>  |   |   |   |                      |    |                 |                             |     |      |
|          | <b>CB-1169A 0.25</b>  | [Set] PL 0,25 Ø 41.750 / 45.000 / 17.630 / 1.618 St/A<br><b>CB-1169A 0,50 / CB-1169A 0,75 / CB-1169A STD</b>                      |   |   |                      |    |                 |                             |     |      |
|          | <b>MS-1818A 0.25</b>  | [Set] HL 0,25 Ø 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 Ø 47.750 / 52.000 / 24.100 / 2.115 St/A<br><b>MS-1818A STD</b> |   |   |                      |    |                 |                             |     |      |
|          | <b>81-75001</b>   | EX; 12.13/ x 6.62 x 49.5 G1   |   |   |                      |    |                 |                             |     |      |
|          | <b>81-75000</b>   | IN; 12.13/ x 6.62 x 44 G1   |   |   |                      |    |                 |                             |     |      |
|          | <b>50 005 095</b>   | mechanical; metal   |   |   |                      |    |                 |                             |     |      |
|          | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                |   |   |                      |    |                 |                             |     |      |
| <b>2</b> |   | <b>69.5</b>   |   |   |                      |    |                 |                             |     |      |
|          | <b>G11B</b>   | 03.1979 → 09.1983   | B | 4 | 1244 cm <sup>3</sup> | 2V | 40-53 kW        | 54-72 PS                    | 9   | - 82 |
|          | <b>MIRAGE Saloon (A15_)</b>   |   |   |   |                      |    |                 |                             |     |      |
|          | <b>CB-1169A 0.25</b>  | [Set] PL 0,25 Ø 41.750 / 45.000 / 17.630 / 1.618 St/A<br><b>CB-1169A 0,50 / CB-1169A 0,75 / CB-1169A STD</b>                      |   |   |                      |    |                 |                             |     |      |
|          | <b>MS-1818A 0.25</b>  | [Set] HL 0,25 Ø 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 Ø 47.750 / 52.000 / 24.100 / 2.115 St/A<br><b>MS-1818A STD</b> |   |   |                      |    |                 |                             |     |      |
|          | <b>S3143</b>  | EX; 30 x 6.5 x 101 x A - - 45° - 1 -  |   |   |                      |    | <b>81-75001</b> | EX; 12.13/ x 6.62 x 49.5 G1 |     |      |
|          | <b>V3142</b>  | IN; 35 x 6.5 x 101.9 x S - - 45° - 1 - III  |   |   |                      |    | <b>81-75000</b> | IN; 12.13/ x 6.62 x 44 G1   |     |      |
| <b>3</b> |   | <b>71</b>   |   |   |                      |    |                 |                             |     |      |
|          | <b>4G13 (8V)</b>  | 07.1988 → 12.1990   | B | 4 | 1299 cm <sup>3</sup> | 2V | 44-55 kW        | 60-75 PS                    | 9,5 | - 82 |
|          | <b>COLT III (C5_A)</b>  |   |   |   |                      |    |                 |                             |     |      |
|          | <b>CB-1825A 0.25</b>  | [Set] PL 0,25 Ø 41.750 / 45.000 / 15.630 / 1.618 St/A<br><b>CB-1825A 0,50 / CB-1825A STD</b>                                      |   |   |                      |    |                 |                             |     |      |
|          | <b>MS-1818A 0.25</b>  | [Set] HL 0,25 Ø 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 Ø 47.750 / 52.000 / 24.100 / 2.115 St/A<br><b>MS-1818A STD</b> |   |   |                      |    |                 |                             |     |      |
|          | <b>S3143</b>  | EX; 30 x 6.5 x 101 x A - - 45° - 1 -  |   |   |                      |    | <b>81-75001</b> | EX; 12.13/ x 6.62 x 49.5 G1 |     |      |
|          | <b>V3142</b>  | IN; 35 x 6.5 x 101.9 x S - - 45° - 1 - III  |   |   |                      |    | <b>81-75000</b> | IN; 12.13/ x 6.62 x 44 G1   |     |      |
|          | <b>50 005 095</b>   | mechanical; metal   |   |   |                      |    |                 |                             |     |      |
|          | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                |   |   |                      |    |                 |                             |     |      |
|          | <b>7.02604.02.0</b>   | lambda sensor; universal probe; not heated  |   |   |                      |    |                 |                             |     |      |
|          | <b>50 007 599</b>   | hydraulic; Outer Ø: 13; length: 25.5  |   |   |                      |    |                 |                             |     |      |
| <b>4</b> |   | <b>71</b>   |   |   |                      |    |                 |                             |     |      |
|          | <b>G13B</b>   | 04.1986 → 06.1990   | B | 4 | 1299 cm <sup>3</sup> | 2V | 44-57 kW        | 60-78 PS                    | 9,7 | - 82 |
|          | <b>COLT II (C1_A), LANCER III Station Wagon (C1_V, C3_V), LANCER IV (C6_A, C7_A), MIRAGE II Hatchback (C10), MIRAGE Station Wagon</b> |   |   |   |                      |    |                 |                             |     |      |
|          | <b>CB-1169A 0.25</b>  | [Set] PL 0,25 Ø 41.750 / 45.000 / 17.630 / 1.618 St/A<br><b>CB-1169A 0,50 / CB-1169A 0,75 / CB-1169A STD</b>                      |   |   |                      |    |                 |                             |     |      |
|          | <b>CB-1825A 0.25</b>  | [Set] PL 0,25 Ø 41.750 / 45.000 / 15.630 / 1.618 St/A<br><b>CB-1825A 0,50 / CB-1825A STD, 08.1988→</b>                            |   |   |                      |    |                 |                             |     |      |
|          | <b>MS-1818A 0.25</b>  | [Set] HL 0,25 Ø 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 Ø 47.750 / 52.000 / 24.100 / 2.115 St/A<br><b>MS-1818A STD</b> |   |   |                      |    |                 |                             |     |      |
|          | <b>S3143</b>  | EX; 30 x 6.5 x 101 x A - - 45° - 1 -  |   |   |                      |    | <b>81-75001</b> | EX; 12.13/ x 6.62 x 49.5 G1 |     |      |
|          | <b>V3142</b>  | IN; 35 x 6.5 x 101.9 x S - - 45° - 1 - III  |   |   |                      |    | <b>81-75000</b> | IN; 12.13/ x 6.62 x 44 G1   |     |      |
|          | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                |   |   |                      |    |                 |                             |     |      |

|           |   |  |     |   |                      |    |           |            |          |                             |  |
|-----------|---|--|-----|---|----------------------|----|-----------|------------|----------|-----------------------------|--|
| <b>5</b>  | <b>73</b>   |  |     |   |                      |    |           |            |          |                             |  |
|           | 4G33  | 01.1972 → 06.1990  | B   | 4 | 1439 cm <sup>3</sup> | 2V | 50-56 kW  | 68-76 PS   | ⊗9       | - 86                        |  |
|           | 4G36  | 11.1975 → 09.1979  | B   | 4 | 1238 cm <sup>3</sup> | 2V | 40-43 kW  | 55-58 PS   | ⊗9       | - 74                        |  |
|           | 4G30  | 01.1969 → 1971   | B   | 4 | 1289 cm <sup>3</sup> | 2V |           |            | ⊗9:1     | - 77                        |  |
|           | CELESTE, COLT II (C1_A), COLT III (C5_A), GALANT, LANCER F (A15_), LANCER I (A7_), LANCER I Station Wagon (A7_V), LANCER III (C1_A, C6_A) |  |     |   |                      |    |           |            |          |                             |  |
|           | CB-1085A 0.25   | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00                                      |     |   |                      |    |           |            |          |                             |  |
|           | MS-1821A 0.25   | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD |     |   |                      |    |           |            |          |                             |  |
| <b>6</b>  | <b>74</b>   |  |     |   |                      |    |           |            |          |                             |  |
|           | 4G12  | 05.1979 → 04.1984  | B   | 4 | 1410 cm <sup>3</sup> | 2V | 50-51 kW  | 68-70 PS   | ⊗9       | - 82                        |  |
|           | 4G12 T  | 04.1982 → 01.1984  | B A | 4 | 1410 cm <sup>3</sup> | 2V | 77 kW     | 105 PS     | ⊗8,7     | - 82                        |  |
|           | COLT I (A15_A), LANCER F (A15_), LANCER II (A17_), TREDIA (A21_)  |  |     |   |                      |    |           |            |          |                             |  |
|           | CB-1169A 0.25   | [Set] PL 0,25 Ø 41.750 / 45.000 / 17.630 / 1.618 St/A<br>CB-1169A 0,50 / CB-1169A 0,75 / CB-1169A STD  |     |   |                      |    |           |            |          |                             |  |
|           | MS-1818A 0.25   | [Set] HL 0,25 Ø 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 Ø 47.750 / 52.000 / 24.100 / 2.115 St/A<br>MS-1818A STD                                 |     |   |                      |    |           |            |          |                             |  |
|           | 81-75001  | EX; 12.13/ x 6.62 x 49.5 G1  |     |   |                      |    |           |            |          |                             |  |
|           | 81-75000  | IN; 12.13/ x 6.62 x 44 G1  |     |   |                      |    |           |            |          |                             |  |
|           | 50 005 095  | mechanical; metal  |     |   |                      |    |           |            |          |                             |  |
|           | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |     |   |                      |    |           |            |          |                             |  |
| <b>7</b>  | <b>74</b>   |  |     |   |                      |    |           |            |          |                             |  |
|           | G12B  | 03.1979 → 09.1983  | B   | 4 | 1410 cm <sup>3</sup> | 2V | 50-60 kW  | 68-82 PS   | ⊗9,1     | - 82                        |  |
|           | MIRAGE Saloon (A15_)  |  |     |   |                      |    |           |            |          |                             |  |
|           | CB-1169A 0.25   | [Set] PL 0,25 Ø 41.750 / 45.000 / 17.630 / 1.618 St/A<br>CB-1169A 0,50 / CB-1169A 0,75 / CB-1169A STD  |     |   |                      |    |           |            |          |                             |  |
|           | MS-1818A 0.25   | [Set] HL 0,25 Ø 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 Ø 47.750 / 52.000 / 24.100 / 2.115 St/A<br>MS-1818A STD                                 |     |   |                      |    |           |            |          |                             |  |
|           | S3143   | EX; 30 x 6.5 x 101 x A - - 45° - 1 -   |     |   |                      |    |           |            | 81-75001 | EX; 12.13/ x 6.62 x 49.5 G1 |  |
|           | V3142   | IN; 35 x 6.5 x 101.9 x S - - 45° - 1 - III   |     |   |                      |    |           |            | 81-75000 | IN; 12.13/ x 6.62 x 44 G1   |  |
| <b>8</b>  | <b>74.5</b>   |  |     |   |                      |    |           |            |          |                             |  |
|           | G31B  | 04.1986 → 01.1988  | B   | 4 | 1499 cm <sup>3</sup> | 2V | 52 kW     | 71 PS      |          | - 86                        |  |
|           | 4G31  | 11.1969 → 1974   | B   | 4 | 1499 cm <sup>3</sup> | 2V |           |            | ⊗10:1    | - 86                        |  |
|           | GALANT, MIRAGE II Hatchback (C10), MIRAGE II Saloon (C10), MIRAGE Station Wagon   |  |     |   |                      |    |           |            |          |                             |  |
|           | CB-1085A 0.25   | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00                                      |     |   |                      |    |           |            |          |                             |  |
|           | MS-1821A 0.25   | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD |     |   |                      |    |           |            |          |                             |  |
| <b>9</b>  | <b>74.7</b>   |  |     |   |                      |    |           |            |          |                             |  |
|           | 6G71  | 04.1986 → 08.1989  | B   | 6 | 1998 cm <sup>3</sup> | 2V | 88-110 kW | 120-150 PS | ⊗8,9:1   | - 76                        |  |
|           | DEBONAIR (S1_A)   |  |     |   |                      |    |           |            |          |                             |  |
|           | TW-1822A STD  | [Pair] AS STD Ø 66.250 / 77.700 // 1.975 St/A  |     |   |                      |    |           |            |          |                             |  |
|           | CB-1823A STD  | [Set] PL STD Ø 45.000 / 48.000 / 15.500 / 1.493 St/A   |     |   |                      |    |           |            |          |                             |  |
|           | MS-1822A 0.25   | [Set] HL 0,25 Ø 59.750 / 64.000 / 18.130 / 2.115 St/A<br>MS-1822A 0,50 / MS-1822A STD  |     |   |                      |    |           |            |          |                             |  |
| <b>10</b> | <b>75.5</b>   |  |     |   |                      |    |           |            |          |                             |  |
|           | 4G15 (12V)  | 05.1988 → 08.1990  | B   | 4 | 1468 cm <sup>3</sup> | 3V | 56-81 kW  | 76-110 PS  | ⊗9,2     | - 82                        |  |
|           | LANCER IV (C6_A, C7_A), LANCER IV Hatchback (C6_A, C7_A), MIRAGE III Hatchback (C5_ - C8_), MIRAGE III Saloon (C5_ - C8_)                 |  |     |   |                      |    |           |            |          |                             |  |
|           | CB-1169A 0.25   | [Set] PL 0,25 Ø 41.750 / 45.000 / 17.630 / 1.618 St/A<br>CB-1169A 0,50 / CB-1169A 0,75 / CB-1169A STD, →07.1988  |     |   |                      |    |           |            |          |                             |  |
|           | CB-1825A 0.25   | [Set] PL 0,25 Ø 41.750 / 45.000 / 15.630 / 1.618 St/A<br>CB-1825A 0,50 / CB-1825A STD, 1.5 12V, 1.5 12V, 1.5 12V, 1.5: 08.1988→                            |     |   |                      |    |           |            |          |                             |  |
|           | MS-1818A 0.25   | [Set] HL 0,25 Ø 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 Ø 47.750 / 52.000 / 24.100 / 2.115 St/A<br>MS-1818A STD                                 |     |   |                      |    |           |            |          |                             |  |

cont...



|  |                 |                             |
|--|-----------------|-----------------------------|
|  | <b>81-75001</b> | EX; 12.13/ x 6.62 x 49.5 G1 |
|  | <b>81-75000</b> | IN; 12.13/ x 6.62 x 44 G1   |

|  |                   |                   |
|--|-------------------|-------------------|
|  | <b>50 005 095</b> | mechanical; metal |
|--|-------------------|-------------------|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.02604.02.0</b> | lambda sensor; universal probe; not heated |
|--|---------------------|--|

|           |  |  |
|-----------|--|--|
| <b>11</b> |  | <b>75.5</b>  |
|           | <b>4G15 (8V)</b>   | 11.1983→12.1990 B 4 1468 cm <sup>3</sup> 2V 51-73 kW 69-99 PS 9,4 - 82 |
|           | <b>COLT II (C1_A), LANCER III (C1_A, C6_A), LANCER III Station Wagon (C1_V, C3_V), LANCER IV (C6_A, C7_A), LANCER IV Hatchback (C6_A, C7_A), MIRAGE II Hatchback (C10)</b> |  |

|  |                      |  |
|--|----------------------|--|
|  | <b>CB-1169A 0.25</b> | [Set] PL 0,25 Ø 41.750 / 45.000 / 17.630 / 1.618 St/A<br><b>CB-1169A 0,50 / CB-1169A 0,75 / CB-1169A STD</b> |
|--|----------------------|--|

|  |                      |  |
|--|----------------------|--|
|  | <b>CB-1825A 0.25</b> | [Set] PL 0,25 Ø 41.750 / 45.000 / 15.630 / 1.618 St/A<br><b>CB-1825A 0,50 / CB-1825A STD</b> |
|--|----------------------|--|

|  |                      |   |
|--|----------------------|---|
|  | <b>MS-1818A 0.25</b> | [Set] HL 0,25 Ø 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 Ø 47.750 / 52.000 / 24.100 / 2.115 St/A<br><b>MS-1818A STD</b> |
|--|----------------------|---|

|  |                 |                             |
|--|-----------------|-----------------------------|
|  | <b>81-75001</b> | EX; 12.13/ x 6.62 x 49.5 G1 |
|  | <b>81-75000</b> | IN; 12.13/ x 6.62 x 44 G1   |

|  |                   |                   |
|--|-------------------|-------------------|
|  | <b>50 005 095</b> | mechanical; metal |
|--|-------------------|-------------------|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|--|---------------------|--|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.02604.02.0</b> | lambda sensor; universal probe; not heated |
|--|---------------------|--|

|           |   |  |
|-----------|---|--|
| <b>12</b> |   | <b>75.5</b>  |
|           | <b>G15B</b>   | 10.1983→06.1990 B 4 1468 cm <sup>3</sup> 2V 51-64 kW 70-87 PS 9,5 - 82 |
|           | <b>COLT II (C1_A), LANCER III (C1_A, C6_A), LANCER III Station Wagon (C1_V, C3_V), MIRAGE II Hatchback (C10), MIRAGE II Saloon (C10), MIRAGE III Hatchback (C5_ - C8_), MIRAGE III Saloon (C5_ - C8_)</b> |  |

|  |                      |   |
|--|----------------------|---|
|  | <b>CB-1169A 0.25</b> | [Set] PL 0,25 Ø 41.750 / 45.000 / 17.630 / 1.618 St/A<br><b>CB-1169A 0,50 / CB-1169A 0,75 / CB-1169A STD, 1.5 E, 1.5, 1.5, 1.5, 1.5: →07.1988</b> |
|--|----------------------|---|

|  |                      |  |
|--|----------------------|--|
|  | <b>CB-1825A 0.25</b> | [Set] PL 0,25 Ø 41.750 / 45.000 / 15.630 / 1.618 St/A<br><b>CB-1825A 0,50 / CB-1825A STD, 08.1988→</b> |
|--|----------------------|--|

|  |                      |   |
|--|----------------------|---|
|  | <b>MS-1818A 0.25</b> | [Set] HL 0,25 Ø 47.750 / 52.000 / 19.130 / 2.115 St/A; PASS-L 0,25 Ø 47.750 / 52.000 / 24.100 / 2.115 St/A<br><b>MS-1818A STD</b> |
|--|----------------------|---|

|  |              |  |  |                 |                             |
|--|--------------|--|--|-----------------|-----------------------------|
|  | <b>S3143</b> | EX; 30 x 6.5 x 101 x A - - 45° - 1 -       |  | <b>81-75001</b> | EX; 12.13/ x 6.62 x 49.5 G1 |
|  | <b>V3142</b> | IN; 35 x 6.5 x 101.9 x S - - 45° - 1 - III |  | <b>81-75000</b> | IN; 12.13/ x 6.62 x 44 G1   |

|  |                   |                   |
|--|-------------------|-------------------|
|  | <b>50 005 095</b> | mechanical; metal |
|--|-------------------|-------------------|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|--|---------------------|--|

|           |   |   |
|-----------|---|---|
| <b>13</b> |   | <b>76.9</b>   |
|           | <b>4G32</b>   | →06.1990 B 4 1597 cm <sup>3</sup> 2V 48-60 kW 65-82 PS 8,5 - 86     |
|           | <b>4G32 GS</b>  | →09.1983 B 4 1597 cm <sup>3</sup> 2V 60-65 kW 82-88 PS 8,5 - 86     |
|           | <b>4G32 T</b>   | →01.1988 B A 4 1597 cm <sup>3</sup> 2V 76-85 kW 103-116 PS 8,5 - 86 |
|           | <b>COLT II (C1_A), COLT III (C5_A), CORDIA (A21_A, AB, AC), GALANT I (A12_), GALANT I Station Wagon (A12_V), GALANT II (A16_), GALANT II Station Wagon (A16_V), GALANT III (E1_A), L200, LANCER CELESTE Coupe (A7_), LANCER F (A15_), LANCER I (A7_), LANCER II (A17_), LANCER III (C1_A, C6_A), MIRAGE II Hatchback (C10), MIRAGE Saloon (A15_), SAPPORO I (A12_), SAPPORO II (A16_A), SIGMA, SIGMA (GE), SIGMA (GJ, GK, GN), SIGMA Estate (GJ, GK, GN), TREDIA (A21_)</b> |   |

|  |                     |   |
|--|---------------------|---|
|  | <b>BB-1085A STD</b> | [Set] BU STD Ø 35.975 / 39.000 / 16.000 / 1.491 St/A; BU STD Ø 38.975 / 42.000 / 19.000 / 1.502 St/A, For balancer shaft. |
|--|---------------------|---|

|  |                      |  |
|--|----------------------|--|
|  | <b>CB-1085A 0.25</b> | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b> |
|--|----------------------|--|

|  |                      |   |
|--|----------------------|---|
|  | <b>MS-1821A 0.25</b> | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b> |
|--|----------------------|---|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|--|---------------------|--|

|           |   |   |   |   |   |                      |    |           |            |        |      |
|-----------|---|---|---|---|---|----------------------|----|-----------|------------|--------|------|
| <b>14</b> |   | <b>76.9</b>   |   |   |   |                      |    |           |            |        |      |
|           | <b>4G32 T/C</b>   | → 04.1988   | B | A | 4 | 1597 cm <sup>3</sup> | 2V | 92 kW     | 125 PS     | ⊗8,5:1 | - 86 |
|           | <b>G32B</b>   | 03.1979 → 09.1984   | B |   | 4 | 1597 cm <sup>3</sup> | 2V | 48-65 kW  | 65-88 PS   | ⊗8,5   | - 86 |
|           | <b>COLT I (A15_A), COLT II (C1_A), MIRAGE Saloon (A15_), SIGMA</b>  |   |   |   |   |                      |    |           |            |        |      |
|           | <b>BB-1085A STD</b>   | [Set] BU STD Ø 35.975 / 39.000 / 16.000 / 1.491 St/A; BU STD Ø 38.975 / 42.000 / 19.000 / 1.502 St/A, For balancer shaft.   |   |   |   |                      |    |           |            |        |      |
|           | <b>CB-1085A 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>                                      |   |   |   |                      |    |           |            |        |      |
|           | <b>MS-1821A 0.25</b>  | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b> |   |   |   |                      |    |           |            |        |      |
| <b>15</b> |   | <b>79</b>   |   |   |   |                      |    |           |            |        |      |
|           | <b>4G35</b>   | 02.1972 → 05.1977   | B |   | 4 | 1686 cm <sup>3</sup> | 2V |           |            |        | - 86 |
|           | <b>LANCER</b>   |   |   |   |   |                      |    |           |            |        |      |
|           | <b>CB-1085A 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>                                      |   |   |   |                      |    |           |            |        |      |
|           | <b>MS-1821A 0.25</b>  | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b> |   |   |   |                      |    |           |            |        |      |
| <b>16</b> |   | <b>80.6</b>   |   |   |   |                      |    |           |            |        |      |
|           | <b>4D65</b>   | 10.1983 → 05.1990   | D |   | 4 | 1795 cm <sup>3</sup> | 2V | 43-48 kW  | 58-65 PS   | ⊗21,5  | - 88 |
|           | <b>4D65 T</b>   | 06.1984 → 05.1990   | D | A | 4 | 1795 cm <sup>3</sup> | 2V | 55-60 kW  | 75-82 PS   | ⊗22,2  | - 88 |
|           | <b>COLT II (C1_A), ETERNA, GALANT III (E1_A), LANCER III (C1_A, C6_A), LANCER III Station Wagon (C1_V, C3_V), MIRAGE II Hatchback (C10), SIGMA</b>    |   |   |   |   |                      |    |           |            |        |      |
|           | <b>CB-1085A 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>                                      |   |   |   |                      |    |           |            |        |      |
|           | <b>MS-1821A 0.25</b>  | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b> |   |   |   |                      |    |           |            |        |      |
| <b>17</b> |   | <b>80.6</b>   |   |   |   |                      |    |           |            |        |      |
|           | <b>4G37</b>   | 01.1984 → 12.1990   | B |   | 4 | 1755 cm <sup>3</sup> | 2V | 63-71 kW  | 86-97 PS   | ⊗9     | - 86 |
|           | <b>CORDIA (A21_A, AB, AC), GALANT III (E1_A), GALANT IV Saloon (E3_A), LANCER III Station Wagon (C1_V, C3_V), SPACE WAGON (D0_V/W), TREDIA (A21_)</b> |   |   |   |   |                      |    |           |            |        |      |
|           | <b>CB-1085A 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>                                      |   |   |   |                      |    |           |            |        |      |
|           | <b>MS-1821A 0.25</b>  | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b> |   |   |   |                      |    |           |            |        |      |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |   |                      |    |           |            |        |      |
|           | <b>50 007 599</b>   | hydraulic; Outer Ø: 13; length: 25.5  |   |   |   |                      |    |           |            |        |      |
| <b>18</b> |   | <b>80.6</b>   |   |   |   |                      |    |           |            |        |      |
|           | <b>4G62 T</b>   | → 07.1989   | B | A | 4 | 1795 cm <sup>3</sup> | 2V | 87-110 kW | 118-150 PS | ⊗8     | - 88 |
|           | <b>CHARIOT, COLT I (A15_A), CORDIA (A21_A, AB, AC), DELICA, GALANT, SPACE WAGON</b>   |   |   |   |   |                      |    |           |            |        |      |
|           | <b>BB-1811A STD</b>   | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.   |   |   |   |                      |    |           |            |        |      |
|           | <b>CB-1085A 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>                                      |   |   |   |                      |    |           |            |        |      |
|           | <b>MS-1821A 0.25</b>  | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b> |   |   |   |                      |    |           |            |        |      |
| <b>19</b> |   | <b>80.6</b>   |   |   |   |                      |    |           |            |        |      |
|           | <b>G37B</b>   | 09.1983 → 10.1990   | B |   | 4 | 1755 cm <sup>3</sup> | 2V | 61-66 kW  | 83-90 PS   | ⊗9,1   | - 86 |
|           | <b>LANCER III Station Wagon (C1_V, C3_V), MIRAGE Station Wagon, SIGMA</b>   |   |   |   |   |                      |    |           |            |        |      |
|           | <b>CB-1085A 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>                                      |   |   |   |                      |    |           |            |        |      |
|           | <b>MS-1821A 0.25</b>  | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b> |   |   |   |                      |    |           |            |        |      |
|           | <b>50 007 599</b>   | hydraulic; Outer Ø: 13; length: 25.5  |   |   |   |                      |    |           |            |        |      |



|           |  |   |                   |   |   |   |                      |                 |                             |            |       |      |  |
|-----------|--|---|-------------------|---|---|---|----------------------|-----------------|-----------------------------|------------|-------|------|--|
| <b>20</b> |  | <b>80.6</b>   |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>G62B</b>  |   | 08.1984 → 10.1990 | B | A | 4 | 1796 cm <sup>3</sup> | 2V              | 87-100 kW                   | 118-136 PS | 8,5   | - 88 |  |
|           | <b>SIGMA, TREDIA (A21_)</b>  |   |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>BB-1164A STD</b>  | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.   |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>CB-1085A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>  |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>MS-1821A 0.25</b>   | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b>   |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>50 007 599</b>  | hydraulic; Outer Ø: 13; length: 25.5  |                   |   |   |   |                      |                 |                             |            |       |      |  |
| <b>21</b> |  | <b>81</b>   |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>4G51</b>  |   | 05.1976 → 10.1990 | B |   | 4 | 1855 cm <sup>3</sup> | 2V              | 60-72 kW                    | 81-98 PS   | 8,5   | - 90 |  |
|           | <b>SIGMA, SIGMA (GE), SIGMA Estate (GE)</b>  |   |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>BB-1131A STD</b>  | [Set] BU STD Ø 23.000 / 26.000 / 18.000 / 1.510 St/A; BU STD Ø 43.000 / 46.000 / 20.000 / 1.480 St/A  |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>CB-1131GP 0.25</b>  | [Set] PL 0,25 Ø 52.750 / 56.007 / 25.130 / 1.618 St/B/G<br><b>CB-1131GP 0,50 / CB-1131GP 0,75 / CB-1131GP STD / CB-1131GP 1,00</b>  |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>MS-1131A 0.25</b>   | [Set] HL 0,25 Ø 65.750 / 70.000 / 25.130 / 2.115 St/A; PASS-L 0,25 Ø 65.750 / 70.000 / 31.100 / 2.115 St/A<br><b>MS-1131A 0,50 / MS-1131A 0,75 / MS-1131A STD</b>   |                   |   |   |   |                      |                 |                             |            |       |      |  |
| <b>22</b> |  | <b>82.3</b>   |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>4G61</b>  |   | 04.1988 → 05.1990 | B |   | 4 | 1596 cm <sup>3</sup> | 4V              | 90-100 kW                   | 122-136 PS | 9,2   | - 75 |  |
|           | <b>COLT III (C5_A), LANCER IV (C6_A, C7_A), LANCER IV Hatchback (C6_A, C7_A)</b>   |   |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>S3438</b>   | EX; 30.5 x 6.6 x 109.7 x A/S - Ni - 45° - 1 - III   |                   |   |   |   |                      | <b>81-75001</b> | EX; 12.13/ x 6.62 x 49.5 G1 |            |       |      |  |
|           | <b>V3439</b>   | IN; 34 x 6.6 x 109.7 x S - Ni - 45° - 1 - III   |                   |   |   |   |                      | <b>81-75000</b> | IN; 12.13/ x 6.62 x 44 G1   |            |       |      |  |
| <b>23</b> |  | <b>84</b>   |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>4G52</b>  |   | 01.1975 → 08.1989 | B |   | 4 | 1995 cm <sup>3</sup> | 2V              | 63-79 kW                    | 85-107 PS  | 8,5   | - 90 |  |
|           | <b>GALANT I (A12_), GALANT I Station Wagon (A12_V), JEEP, L200, LANCER CELESTE Coupe (A7_), SAPPORO I (A12_), SIGMA (GE), SIGMA (GH), SIGMA (GJ, GK, GN), SIGMA Estate (GE), SIGMA Estate (GH), SIGMA Estate (GJ, GK, GN), SIGMA SCORPION Coupe (GE)</b> |   |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>BB-1131A STD</b>  | [Set] BU STD Ø 23.000 / 26.000 / 18.000 / 1.510 St/A; BU STD Ø 43.000 / 46.000 / 20.000 / 1.480 St/A, →07.1978  |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>CB-1131GP 0.25</b>  | [Set] PL 0,25 Ø 52.750 / 56.007 / 25.130 / 1.618 St/B/G<br><b>CB-1131GP 0,50 / CB-1131GP 0,75 / CB-1131GP STD / CB-1131GP 1,00</b>  |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>MS-1131A 0.25</b>   | [Set] HL 0,25 Ø 65.750 / 70.000 / 25.130 / 2.115 St/A; PASS-L 0,25 Ø 65.750 / 70.000 / 31.100 / 2.115 St/A<br><b>MS-1131A 0,50 / MS-1131A 0,75 / MS-1131A STD, →07.1978</b>   |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>MS-1819A 0.25</b>   | [Set] HL 0,25 Ø 59.750 / 64.000 / 25.130 / 2.115 St/A; PASS-L 0,25 Ø 59.750 / 64.000 / 30.950 / 2.115 St/A<br><b>MS-1819A 0,50 / MS-1819A STD, 2.0 (A123), 2.0 GSR (A78A), 2.0 GLX, 2.0, 2.0 (A123), 2.0, 2.0, 2.0 GSR (A78A): 08.1978→</b> |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |                   |   |   |   |                      |                 |                             |            |       |      |  |
| <b>24</b> |  | <b>84</b>   |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>G52B</b>  |   | 11.1981 → 09.1987 | B |   | 4 | 1995 cm <sup>3</sup> | 2V              | 85 kW                       | 116 PS     | 8,5:1 | - 90 |  |
|           | <b>JEEP</b>  |   |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>CB-1131GP 0.25</b>  | [Set] PL 0,25 Ø 52.750 / 56.007 / 25.130 / 1.618 St/B/G<br><b>CB-1131GP 0,50 / CB-1131GP 0,75 / CB-1131GP STD / CB-1131GP 1,00</b>  |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>MS-1819A 0.25</b>   | [Set] HL 0,25 Ø 59.750 / 64.000 / 25.130 / 2.115 St/A; PASS-L 0,25 Ø 59.750 / 64.000 / 30.950 / 2.115 St/A<br><b>MS-1819A 0,50 / MS-1819A STD, 08.1978→</b>   |                   |   |   |   |                      |                 |                             |            |       |      |  |
| <b>25</b> |  | <b>85</b>   |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>4G63 (SOHC 8V)</b>  |   | 08.1980 → 12.1990 | B |   | 4 | 1997 cm <sup>3</sup> | 2V              | 63-101 kW                   | 86-137 PS  | 8,6   | - 88 |  |
|           | <b>CORDIA (A21_A, AB, AC), GALANT II (A16_), GALANT II Station Wagon (A16_V), GALANT III (E1_A), L200 (K3_T, K2_T, K1_T, K0_T), SAPPORO II (A16_A), SPACE WAGON (D0_V/W), TREDIA (A21_)</b>  |   |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>80 00481 1 0 000</b>  | Ø85; STD; set: 1; [R G6 CR 2] [M 2] [SLF CR 4]  |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>BB-1811A STD</b>  | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.   |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>CB-1085A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>  |                   |   |   |   |                      |                 |                             |            |       |      |  |
|           | <b>MS-1821A 0.25</b>   | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b>   |                   |   |   |   |                      |                 |                             |            |       |      |  |

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|           |  |   |        |                      |                           |            |
|-----------|--|---|--------|----------------------|---------------------------|------------|
|           | <b>S3438</b>   | EX; 30.5 x 6.6 x 109.7 x A/S - Ni - 45° - 1 - III   |        | <b>81-75000</b>      | IN; 12.13/ x 6.62 x 44 G1 |            |
|           | <b>V3439</b>   | IN; 34 x 6.6 x 109.7 x S - Ni - 45° - 1 - III   |        |                      |                           |            |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |        |                      |                           |            |
|           | <b>50 007 599</b>  | hydraulic; Outer Ø: 13; length: 25.5  |        |                      |                           |            |
| <b>26</b> |  | <b>85</b>   |        |                      |                           |            |
|           | <b>4G63 Turbo</b>  | 03.1981 → 10.1983   | B LA 4 | 1997 cm <sup>3</sup> | 4V 177-336 kW 241-456 PS  | ⚙️8,8 - 88 |
|           | <b>4G63-T (DOHC 16V)</b>   | 03.1981 → 10.1983   | B LA 4 | 1997 cm <sup>3</sup> | 4V 134-157 kW 182-214 PS  | ⚙️7,6 - 88 |
|           | <b>4G63-T (SOHC 8V)</b>  | 03.1981 → 12.1987   | B A 4  | 1997 cm <sup>3</sup> | 2V 107-148 kW 145-201 PS  | ⚙️7,6 - 88 |
|           | <b>GALANT III (E1_A), LANCER, LANCER II (A17_), STARION (A18_A)</b>                          |   |        |                      |                           |            |
|           | <b>BB-1811A STD</b>  | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft., <b>4G63 Turbo, 4G63-T (DOHC 16V)</b> : →12.1991                                  |        |                      |                           |            |
|           | <b>CB-1085A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00, 4G63 Turbo, 4G63-T (DOHC 16V)</b> : →12.1991                                      |        |                      |                           |            |
|           | <b>MS-1821A 0.25</b>   | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD, 4G63 Turbo, 4G63-T (DOHC 16V)</b> : →12.1991 |        |                      |                           |            |
| <b>27</b> |  | <b>85</b>   |        |                      |                           |            |
|           | <b>4G63-T (ECI)</b>  | 03.1981 → 12.1985   | B A 4  | 1997 cm <sup>3</sup> | 2V 125 kW 170 PS          | ⚙️7,6 - 88 |
|           | <b>GALANT II (A16_), LANCER, SAPPORO II (A16_A), STARION (A18_A)</b>                         |   |        |                      |                           |            |
|           | <b>BB-1811A STD</b>  | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.   |        |                      |                           |            |
|           | <b>CB-1085A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>  |        |                      |                           |            |
|           | <b>CB-1827A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 21.230 / 1.615 St/A<br><b>CB-1827A 0,50 / CB-1827A 0,75 / CB-1827A STD</b>  |        |                      |                           |            |
|           | <b>MS-1821A 0.25</b>   | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b>   |        |                      |                           |            |
|           | <b>MS-1827A 0.25</b>   | [Set] HL 0,25 Ø 56.750 / 61.000 / 20.630 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 25.500 / 2.115 St/A<br><b>MS-1827A 0,50 / MS-1827A STD</b>   |        |                      |                           |            |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |        |                      |                           |            |
| <b>28</b> |  | <b>85</b>   |        |                      |                           |            |
|           | <b>4G63-T/C</b>  | 03.1981 → 08.1987   | B LA 4 | 1997 cm <sup>3</sup> | 2V 132 kW 180 PS          | ⚙️7,6 - 88 |
|           | <b>LANCER, STARION (A18_A)</b>   |   |        |                      |                           |            |
|           | <b>BB-1811A STD</b>  | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.   |        |                      |                           |            |
|           | <b>CB-1085A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>  |        |                      |                           |            |
|           | <b>CB-1827A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 21.230 / 1.615 St/A<br><b>CB-1827A 0,50 / CB-1827A 0,75 / CB-1827A STD</b>  |        |                      |                           |            |
|           | <b>MS-1821A 0.25</b>   | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b>   |        |                      |                           |            |
|           | <b>MS-1827A 0.25</b>   | [Set] HL 0,25 Ø 56.750 / 61.000 / 20.630 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 25.500 / 2.115 St/A<br><b>MS-1827A 0,50 / MS-1827A STD</b>   |        |                      |                           |            |
| <b>29</b> |  | <b>85</b>   |        |                      |                           |            |
|           | <b>G63B</b>  | → 05.1988   | B 4    | 1997 cm <sup>3</sup> | 2V 62-81 kW 84-110 PS     | ⚙️8,6 - 88 |
|           | <b>CORDIA (A21_A, AB, AC), GALANT III (E1_A), SIGMA, SPACE WAGON (D0_V/W), TREDIA (A21_)</b> |   |        |                      |                           |            |
|           | <b>BB-1164A STD</b>  | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.   |        |                      |                           |            |
|           | <b>CB-1085A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>  |        |                      |                           |            |
|           | <b>MS-1821A 0.25</b>   | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b>   |        |                      |                           |            |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |        |                      |                           |            |
|           | <b>50 007 599</b>  | hydraulic; Outer Ø: 13; length: 25.5  |        |                      |                           |            |

|           |   |   |      |   |                      |    |           |            |      |       |
|-----------|---|---|------|---|----------------------|----|-----------|------------|------|-------|
| <b>30</b> |   | <b>86.5</b>   |      |   |                      |    |           |            |      |       |
|           | <b>4G64 (8V)</b>  | 09.1984 → 08.1990   | B    | 4 | 2351 cm <sup>3</sup> | 2V | 75-97 kW  | 102-132 PS | ⊗9,5 | - 100 |
|           | <b>GALANT III (E1_A), SAPPORO III (E16A)</b>  |   |      |   |                      |    |           |            |      |       |
|           | <b>BB-1811A STD</b>   | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.   |      |   |                      |    |           |            |      |       |
|           | <b>CB-1085A 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>                                      |      |   |                      |    |           |            |      |       |
|           | <b>MS-1821A 0.25</b>  | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b> |      |   |                      |    |           |            |      |       |
| <b>31</b> |   | <b>86.5</b>   |      |   |                      |    |           |            |      |       |
|           | <b>G64B</b>   | 02.1986 → 12.1987   | B    | 4 | 2351 cm <sup>3</sup> | 2V | 80-82 kW  | 109-112 PS | ⊗8,5 | - 100 |
|           | <b>GALANT III (E1_A)</b>  |   |      |   |                      |    |           |            |      |       |
|           | <b>BB-1164A STD</b>   | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.   |      |   |                      |    |           |            |      |       |
|           | <b>CB-1085A 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>                                      |      |   |                      |    |           |            |      |       |
|           | <b>MS-1821A 0.25</b>  | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b> |      |   |                      |    |           |            |      |       |
|           | <b>50 007 599</b>   | hydraulic; Outer Ø: 13; length: 25.5  |      |   |                      |    |           |            |      |       |
| <b>32</b> |   | <b>91.1</b>   |      |   |                      |    |           |            |      |       |
|           | <b>4D55</b>   | 10.1982 → 10.1986   | D    | 4 | 2346 cm <sup>3</sup> | 2V | 48-62 kW  | 65-84 PS   | ⊗21  | - 90  |
|           | <b>4D55 T</b>   | 01.1981 → 12.1986   | D A  | 4 | 2347 cm <sup>3</sup> | 2V | 62-70 kW  | 84-95 PS   | ⊗21  | - 90  |
|           | <b>GALANT II (A16_), GALANT II Station Wagon (A16_V), L200, PAJERO I (L04_G, L14_G), PAJERO I Canvas Top (L04_G), SIGMA, Shogun</b> |   |      |   |                      |    |           |            |      |       |
|           | <b>80 00428 1 0 000</b>   | Ø91.1; STD; set: 1; [ET G6 IFU CR 2.5] [ET G6 IFU CR 2] [DSF CR 4]<br><b>80 00428 1 0 050 91.60</b>   |      |   |                      |    |           |            |      |       |
|           | <b>89 436 190</b>   | semi; A=94.2 L=165  |      |   |                      |    |           |            |      |       |
|           | <b>CB-1131GP 0.25</b>   | [Set] PL 0,25 Ø 52.750 / 56.007 / 25.130 / 1.618 St/B/G<br><b>CB-1131GP 0,50 / CB-1131GP 0,75 / CB-1131GP STD / CB-1131GP 1,00</b>                                |      |   |                      |    |           |            |      |       |
|           | <b>MS-1131A 0.25</b>  | [Set] HL 0,25 Ø 65.750 / 70.000 / 25.130 / 2.115 St/A; PASS-L 0,25 Ø 65.750 / 70.000 / 31.100 / 2.115 St/A<br><b>MS-1131A 0,50 / MS-1131A 0,75 / MS-1131A STD</b> |      |   |                      |    |           |            |      |       |
|           | <b>PB-1802J SEMI</b>  | [Set] PL-B SEMI Ø 29.000 / 32.000 / 31.700 / St/B   |      |   |                      |    |           |            |      |       |
|           | <b>S3840</b>  | EX; 34 x 8 x 136.5 x A/S - Ni - 45° - 1 - III   |      |   |                      |    |           |            |      |       |
|           | <b>V3841</b>  | IN; 40 x 8 x 136.5 x S - Ni - 45° - 1 - III   |      |   |                      |    |           |            |      |       |
| <b>33</b> |   | <b>91.1</b>   |      |   |                      |    |           |            |      |       |
|           | <b>4D56-T</b>   | 05.1986 → 11.1990   | D LA | 4 | 2477 cm <sup>3</sup> | 2V | 62-110 kW | 84-150 PS  | ⊗21  | - 95  |
|           | <b>PAJERO I (L04_G, L14_G), PAJERO I Canvas Top (L04_G)</b>   |   |      |   |                      |    |           |            |      |       |
|           | <b>80 00428 1 0 000</b>   | Ø91.1; STD; set: 1; [ET G6 IFU CR 2.5] [ET G6 IFU CR 2] [DSF CR 4]<br><b>80 00428 1 0 050 91.60</b>   |      |   |                      |    |           |            |      |       |
|           | <b>89 436 190</b>   | semi; A=94.2 L=165  |      |   |                      |    |           |            |      |       |
|           | <b>TW-1845A 0.25</b>  | [Pair] AS 0,25 Ø 72.450 / 89.650 // 2.725 St/A<br><b>TW-1845A STD</b>   |      |   |                      |    |           |            |      |       |
|           | <b>CB-1131GP 0.25</b>   | [Set] PL 0,25 Ø 52.750 / 56.007 / 25.130 / 1.618 St/B/G<br><b>CB-1131GP 0,50 / CB-1131GP 0,75 / CB-1131GP STD / CB-1131GP 1,00</b>                                |      |   |                      |    |           |            |      |       |
|           | <b>CB-1845A 0.25</b>  | [Set] PL 0,25 Ø 56.750 / 60.000 / 25.130 / 1.616 St/A<br><b>CB-1845A 0,50 / CB-1845A STD</b>  |      |   |                      |    |           |            |      |       |
|           | <b>MS-1131A 0.25</b>  | [Set] HL 0,25 Ø 65.750 / 70.000 / 25.130 / 2.115 St/A; PASS-L 0,25 Ø 65.750 / 70.000 / 31.100 / 2.115 St/A<br><b>MS-1131A 0,50 / MS-1131A 0,75 / MS-1131A STD</b> |      |   |                      |    |           |            |      |       |
|           | <b>MS-1845A 0.25</b>  | [Set] HL 0,25 Ø 65.750 / 70.000 / 25.130 / 2.115 St/A<br><b>MS-1845A 0,50 / MS-1845A 0,75 / MS-1845A STD / MS-1845A 1,00</b>                                      |      |   |                      |    |           |            |      |       |
|           | <b>PB-1802J SEMI</b>  | [Set] PL-B SEMI Ø 29.000 / 32.000 / 31.700 / St/B   |      |   |                      |    |           |            |      |       |
|           | <b>50 003 151</b>   | -- G - S - PC - SB - - -; bare, Valve length 136 mm, valves are above cylinder head surface level, Tightening value camshaft cap max 20 Nm                        |      |   |                      |    |           |            |      |       |
|           | <b>50 003 152</b>   | -- G - S - PC - SB - - -; bare, Valve length 130 mm, valves are under the cylinder head surface level, Tightening value camshaft cap max 20 Nm                    |      |   |                      |    |           |            |      |       |
|           | <b>821001</b>   | EX; 34 x 8 x 129.7 x RA/S - Ni - 45° - 1 - III  |      |   |                      |    |           |            |      |       |
|           | <b>S3840</b>  | EX; 34 x 8 x 136.5 x A/S - Ni - 45° - 1 - III   |      |   |                      |    |           |            |      |       |
|           | <b>821000</b>   | IN; 39.9 x 8 x 130 x A/S - Ni - 45° - 1 - III   |      |   |                      |    |           |            |      |       |
|           | <b>V3841</b>  | IN; 40 x 8 x 136.5 x S - Ni - 45° - 1 - III   |      |   |                      |    |           |            |      |       |

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**50 006 329** CAM, chilled cast iron

**50 005 124** mechanical; metal

**50 006 481** intake  
**50 006 482** exhaust

**50 007 648**

## 34 91.1

**4G54** 11.1975 → 12.1989 B 4 2555 cm<sup>3</sup> 2V 73-114 kW 99-155 PS 8,2 - 98

GALANT, L200, L200 (K3\_T, K2\_T, K1\_T, K0\_T), MAGNA Estate (TM), MAGNA Saloon (TM), PAJERO I (L04\_G, L14\_G), PAJERO I Canvas Top (L04\_G), SIGMA (GH), SIGMA (GJ, GK, GN), SIGMA (GN), SIGMA Estate (GH), SIGMA Estate (GJ, GK, GN), SIGMA Estate (GN), SIGMA SCORPION Coupe (GH), SIGMA SCORPION Coupe (GJ), SIGMA SCORPION Coupe (GK), SIGMA SCORPION Coupe (GL), STARION (A18\_A)

**BB-1131A STD** [Set] BU STD  $\varnothing$  23.000 / 26.000 / 18.000 / 1.510 St/A; BU STD  $\varnothing$  43.000 / 46.000 / 20.000 / 1.480 St/A

**CB-1131GP 0.25** [Set] PL 0,25  $\varnothing$  52.750 / 56.007 / 25.130 / 1.618 St/B/G  
**CB-1131GP 0,50 / CB-1131GP 0,75 / CB-1131GP STD / CB-1131GP 1,00**

**MS-1131A 0.25** [Set] HL 0,25  $\varnothing$  65.750 / 70.000 / 25.130 / 2.115 St/A; PASS-L 0,25  $\varnothing$  65.750 / 70.000 / 31.100 / 2.115 St/A  
**MS-1131A 0,50 / MS-1131A 0,75 / MS-1131A STD, →07.1978**

**MS-1819A 0.25** [Set] HL 0,25  $\varnothing$  59.750 / 64.000 / 25.130 / 2.115 St/A; PASS-L 0,25  $\varnothing$  59.750 / 64.000 / 30.950 / 2.115 St/A  
**MS-1819A 0,50 / MS-1819A STD**

## 35 91.1

**6G72 (SOHC 12V)** 07.1986 → 11.1990 B 6 2972 cm<sup>3</sup> 2V 104-151 kW 141-205 PS 8,9 - 76

DEBONAIR (S1\_A), GALANT III (E1\_A), PAJERO I (L04\_G, L14\_G)

**TW-1822A STD** [Pair] AS STD  $\varnothing$  66.250 / 77.700 // 1.975 St/A

**CB-1822A 0.25** [Set] PL 0,25  $\varnothing$  50.000 / 53.000 / 15.500 / 1.618 St/A  
**CB-1822A 0,50 / CB-1822A STD**

**MS-1822A 0.25** [Set] HL 0,25  $\varnothing$  59.750 / 64.000 / 18.130 / 2.115 St/A  
**MS-1822A 0,50 / MS-1822A STD**

## 36 91.1

**G54B** 01.1981 → 04.1989 B 4 2555 cm<sup>3</sup> 2V 76-114 kW 103-155 PS 8,2 - 98

**G54B T/C** 01.1981 → 06.1990 B LA 4 2555 cm<sup>3</sup> 2V 114 kW 155 PS 9 - 98

JEEP, MAGNA Estate (TM), SIGMA, STARION (A18\_A)

**CB-1131GP 0.25** [Set] PL 0,25  $\varnothing$  52.750 / 56.007 / 25.130 / 1.618 St/B/G  
**CB-1131GP 0,50 / CB-1131GP 0,75 / CB-1131GP STD / CB-1131GP 1,00**

**MS-1819A 0.25** [Set] HL 0,25  $\varnothing$  59.750 / 64.000 / 25.130 / 2.115 St/A; PASS-L 0,25  $\varnothing$  59.750 / 64.000 / 30.950 / 2.115 St/A  
**MS-1819A 0,50 / MS-1819A STD**

**50 007 599** hydraulic; Outer  $\varnothing$ : 13; length: 25.5

## 37 92

**4DR5** 10.1982 → 09.1987 D 4 2659 cm<sup>3</sup> 2V 59-66 kW 80-90 PS 20:1 - 100

JEEP

**TW-1115K STD** [Pair] AS STD  $\varnothing$  77.250 / 95.000 // 2.450 St/B










**CB-1812GP 0.25** [Set] PL 0,25  $\varnothing$  57.705 / 62.000 / 32.120 / 2.125 St/B/G  
**CB-1812GP STD**

**MS-1812GP 0.25** [Set] HL 0,25  $\varnothing$  69.705 / 74.000 / 28.130 / 2.125 St/B/G  
**MS-1812GP STD**

**PB-1078J STD** [Set] PL-B STD  $\varnothing$  28.000 / 31.000 / 36.000 / 1.530 St/B, →09.1986

| Cyl.           | mm      | cm <sup>3</sup> | Comp. Ratio | kW | PS     | Pos     |         |    |
|----------------|---------|-----------------|-------------|----|--------|---------|---------|----|
|                |         |                 |             |    |        |         | €       |    |
| A10            | B 4     | 73 x 59         | 988         | 2  | 8,5    | 33-46   | 45-63   | 1  |
| A10S           | B 4     | 73 x 59         | 988         | 2  | 8,5    | 32      | 44      | 1  |
| A12            | B 4     | 73 x 70         | 1171        | 2  | 9      | 38-51   | 52-69   | 2  |
| A14            | B 4     | 76 x 77         | 1397        | 2  | 9      | 46-52   | 63-71   | 6  |
| A14S           | B 4     | 76 x 77         | 1397        | 2  | 8,5:1  | 59      | 80      | 6  |
| A15            | B 4     | 76 x 82         | 1488        | 2  | 9      | 49-51   | 67-69   | 6  |
| CA16D          | B 4     | 78 x 83,6       | 1598        | 4  | 10:1   | 79-81   | 107-110 | 9  |
| CA16DE         | B 4     | 80 x 79,5       | 1598        | 4  |        | 85-91   | 116-124 | 15 |
| CA16S          | B 4     | 78 x 83,6       | 1598        | 2  | 9      | 60-66   | 82-90   | 9  |
| CA18D          | B 4     | 83 x 83,6       | 1809        | 4  | 10,5:1 | 92-95   | 125-129 | 17 |
| CA18DE         | B 4     | 83 x 83,6       | 1809        | 4  | 10,5   | 93-99   | 126-135 | 18 |
| CA18DET Euro 1 | B (A) 4 | 83 x 83,6       | 1809        | 4  | 8,5    | 124-148 | 169-201 | 19 |
| CA18DT         | B (A) 4 | 83 x 83,6       | 1809        | 4  | 8,5    | 122-131 | 166-178 | 20 |
| CA18ET         | B (A) 4 | 83 x 83,6       | 1809        | 2  | 8      | 90-100  | 122-136 | 17 |
| CA18N          | B 4     | 83 x 83,6       | 1809        | 2  | 8,8    | 61-66   | 83-90   | 20 |
| CA18S          | B 4     | 83 x 83,6       | 1809        | 2  | 8,8    | 65-74   | 88-101  | 17 |
| CA18T          | B (A) 4 | 83 x 83,6       | 1809        | 2  | 8:1    | 99      | 135     | 17 |
| CA20E          | B 4     | 84,5 x 88       | 1974        | 2  | 9,4    | 72-85   | 98-116  | 27 |
| CA20S          | B 4     | 84,5 x 88       | 1974        | 2  | 8,5    | 66-81   | 90-110  | 27 |
| CD17           | D 4     | 80 x 83,6       | 1681        | 2  | 22,2   | 40-41   | 54-56   | 16 |
| E10            | B 4     | 73 x 59         | 988         | 2  | 9      | 37      | 50      | 3  |
| E10S           | B 4     | 73 x 59         | 988         | 2  | 9      | 37      | 50      | 3  |
| E13            | B 4     | 76 x 70         | 1269        | 2  | 9      | 44      | 60      | 7  |
| E13S           | B 4     | 76 x 70         | 1269        | 2  | 9      | 44      | 60      | 7  |
| E15            | B 4     | 76 x 82         | 1488        | 2  | 9      | 50-55   | 68-75   | 7  |
| E15ET          | B (A) 4 | 76 x 82         | 1488        | 2  | 8:1    | 77      | 105     | 7  |
| E15S           | B 4     | 76 x 82         | 1488        | 2  | 9,8    | 50-55   | 68-75   | 7  |
| E15T           | B (A) 4 | 76 x 82         | 1488        | 2  | 8      | 75-85   | 102-116 | 7  |
| E16            | B 4     | 76 x 88         | 1597        | 2  | 9,4:1  | 50-65   | 68-88   | 7  |
| E16S           | B 4     | 76 x 88         | 1597        | 2  | 9,6    | 60-62   | 80-84   | 7  |
| ED30           | D 4     | 98 x 98         | 2956        | 2  |        |         |         | 44 |
| FJ20E          | B 4     | 89 x 80         | 1991        | 2  | 9,5:1  | 107     | 146     | 38 |
| GA14DS         | B 4     | 73,6 x 81,8     | 1392        | 4  | 9,5    | 55-63   | 75-86   | 5  |
| GA14S          | B 4     | 73,6 x 81,8     | 1392        | 3  | 8,9    | 55-60   | 75-82   | 5  |
| GA16DE         | B 4     | 76 x 88         | 1597        | 4  | 9,5    | 60-88   | 82-120  | 8  |
| GA16S          | B 4     | 76 x 88         | 1597        | 3  | 9,4:1  | 62-70   | 84-95   | 8  |
| GA16i          | B 4     | 76 x 88         | 1597        | 3  | 9,4    | 65-67   | 88-91   | 8  |
| J13            | B 4     | 73 x 77,6       | 1299        | 2  | 8,2:1  | 46-50   | 63-68   | 4  |
| J15            | B 4     | 78 x 77,6       | 1483        | 2  | 8,3:1  | 57      | 78      | 10 |
| J16            | B 4     | 78 x 82         | 1567        | 2  | 8,3    | 51-52   | 69-71   | 10 |
| KA24E          | B 4     | 89 x 96         | 2389        | 3  | 8,9    | 79-105  | 107-143 | 39 |
| L14            | B 4     | 83 x 66         | 1428        | 2  | 9      | 48      | 65      | 21 |
| L16            | B 4     | 83 x 73,7       | 1595        | 2  | 8,5    | 60-72   | 82-98   | 21 |
| L16S           | B 4     | 83 x 73,7       | 1595        | 2  | 8,5:1  | 53      | 72      | 21 |
| L16T           | B 4     | 83 x 73,7       | 1595        | 2  | 8,5:1  | 61      | 83      | 21 |
| L18            | B 4     | 85 x 78         | 1770        | 2  | 8,5    | 59-78   | 80-106  | 29 |
| L18T           | B 4     | 85 x 78         | 1770        | 2  | 8,5    | 65-66   | 88-90   | 29 |
| L20A           | B 6     | 78 x 69,7       | 1998        | 2  | 8,6    | 71      | 97      | 11 |
| L20B           | B 4     | 85 x 86         | 1952        | 2  | 8,5    | 69-82   | 94-112  | 30 |
| L20E           | B 6     | 78 x 69,7       | 1998        | 2  | 8,6:1  | 92-96   | 125-131 | 12 |
| L20ET          | B (A) 6 | 78 x 69,7       | 1998        | 2  | 8,6    | 106-107 | 144-146 | 12 |
| L24            | B 6     | 83 x 73,7       | 2393        | 2  | 9,1    | 83-110  | 113-150 | 22 |
| L24E           | B 6     | 83 x 73,7       | 2393        | 2  | 9      | 90-103  | 122-140 | 22 |
| L26            | B 6     | 83 x 79         | 2565        | 2  | 8,3    | 83-121  | 113-165 | 22 |
| L28            | B 6     | 86 x 79         | 2753        | 2  | 8,3    | 88-108  | 120-147 | 34 |
| LD20           | D 4     | 85 x 86         | 1952        | 2  | 21,3   | 43-51   | 58-69   | 31 |
| LD20T          | D (A) 4 | 85 x 86         | 1952        | 2  | 21     | 49-62   | 67-84   | 31 |
| LD28           | D 6     | 84,5 x 83       | 2793        | 2  | 22     | 60-67   | 82-91   | 28 |
| RB20E          | B 6     | 78 x 69,7       | 1998        | 2  | 9,5    | 92-123  | 125-167 | 13 |
| RB30E          | B 6     | 86 x 85         | 2962        | 2  | 9      | 117-126 | 159-171 | 35 |
| RB30S          | B 6     | 86 x 85         | 2962        | 2  | 9      | 99-112  | 135-152 | 35 |
| RD28           | D 6     | 85 x 83         | 2826        | 2  | 21,2   | 66-69   | 90-94   | 32 |
| RD28T          | D (A) 6 | 85 x 83         | 2826        | 2  | 21,2   | 74-86   | 101-117 | 33 |
| SD20           | D 4     | 83 x 92         | 1991        | 2  | 20:1   | 44      | 60      | 23 |
| SD22           | D 4     | 83 x 100        | 2164        | 2  | 20,8   | 46-47   | 63-64   | 23 |
| SD23           | D 4     | 89 x 92         | 2289        | 2  | 20,5   | 50-56   | 68-76   | 40 |
| SD25           | D 4     | 92,9 x 92       | 2494        | 2  | 21,4   | 45-57   | 61-77   | 42 |
| SD30           | D 6     | 83 x 92         | 2987        | 2  | 20:1   |         |         | 26 |

N

|  |       |      |  |  |  |  |  |  |  |  |
|---|-------|------|---|---|---|---|---|---|---|---|
|   |       | Cyl. | mm  | cm <sup>3</sup>   |   | Comp. Ratio   | kW  | PS  | Pos   |   |
|   |       |      |   |   |   | ε   |   |   |   |   |
| SD33  | D     | 6    | 83 x 100  | 3246  | 2   | 8   | 70  | 95  | 24  |   |
| SD33T   | D (A) | 6    | 83 x 100  | 3246  | 2   | 21,6  | 81-88   | 110-120   | 25  |   |
| TD25  | D (A) | 4    | 92,9 x 92   | 2494  | 2   | 22  | 55-71   | 75-97   | 43  |   |
| VG20E   | B     | 6    | 78 x 69,7   | 1998  | 2   | 9,5   | 85-96   | 116-131   | 14  |   |
| VG20ET  | B (A) | 6    | 78 x 69,7   | 1998  | 2   | 8,5   | 114-132   | 155-180   | 14  |   |
| VG30  | B     | 6    | 87 x 83   | 2960  | 2   | 8,5   | 119-122   | 162-166   | 36  |   |
| VG30DET   | B (A) | 6    | 87 x 83   | 2960  | 4   | 8,5   | 136-244   | 185-332   | 36  |   |
| VG30E   | B     | 6    | 87 x 83   | 2960  | 2   | 9   | 95-147  | 129-200   | 36  |   |
| VG30ET  | B (A) | 6    | 87 x 83   | 2960  | 2   | 7,8   | 147-149   | 200-203   | 36  |   |
| Z18   | B     | 4    | 85 x 78   | 1770  | 2   | 8,8   | 57-77   | 78-105  | 29  |   |
| Z20   | B     | 4    | 85 x 86   | 1952  | 2   | 8,5   | 64-66   | 87-90   | 30  |   |
| Z22   | B     | 4    | 87 x 92   | 2188  | 2   | 8,5   | 71-73   | 97-99   | 37  |   |
| Z24   | B     | 4    | 89 x 96   | 2389  | 2   | 8,6   | 74-79   | 101-107   | 41  |   |
| Z24i  | B     | 4    | 89 x 96   | 2389  | 2   | 8,3   | 72-91   | 98-124  | 41  |   |

N



|                                |                    |        |   | Pos |                                      |                   |         |   | Pos |
|--------------------------------|--------------------|--------|---|-----|--------------------------------------|-------------------|---------|---|-----|
|                                | 1200 Pickup (B120) |        |   |     | 2.0                                  | 10.1977 → 05.1981 | L20B    | B | 30  |
| 1.2                            | 02.1971 → 12.1985  | A12    | B | 2   | 2.4                                  | 09.1976 → 12.1981 | L24     | B | 22  |
|                                | 1400 BAKKIE (B140) |        |   |     | 2.8 D                                | 09.1980 → 12.1981 | LD28    | D | 28  |
| 1.4                            | 08.1981 → 08.1989  | A14    | B | 6   | <b>810 Hardtop</b>                   |                   |         |   |     |
| <b>200 SX</b>                  |                    |        |   |     | 2.0 SSS                              | 10.1977 → 12.1979 | L20B    | B | 30  |
| 1.8                            | 11.1983 → 06.1988  | CA18S  | B | 17  | 2.4                                  | 09.1978 → 12.1980 | L24     | B | 22  |
| 2.0i                           | 01.1983 → 07.1989  | CA20E  | B | 27  | <b>810 Saloon</b>                    |                   |         |   |     |
| 2.0i 16V                       | 04.1984 → 09.1988  | FJ20E  | B | 38  | 2.0                                  | 10.1977 → 05.1981 | L20B    | B | 30  |
| 3.0i                           | 01.1983 → 07.1989  | VG30E  | B | 36  | <b>AUSTER (T12)</b>                  |                   |         |   |     |
| <b>200SX (S13)</b>             |                    |        |   |     | 1.8 Turbo                            | 04.1987 → 10.1989 | CA18ET  | B | 17  |
| 2.4                            | 09.1988 → 12.1990  | KA24E  | B | 39  | 1.8 Turbo                            | 04.1987 → 10.1989 | CA18T   | B | 17  |
| <b>200SX Coupe</b>             |                    |        |   |     | 1.8 Xtt                              | 04.1987 → 10.1989 | CA18DET | B | 19  |
| 2.0                            | 09.1976 → 12.1979  | L20B   | B | 30  | 2.0                                  | 06.1986 → 10.1989 | CA20S   | B | 27  |
| <b>210 Hatchback</b>           |                    |        |   |     | <b>AVENIR (W10, PW10)</b>            |                   |         |   |     |
| 1.4                            | 09.1978 → 12.1980  | A14    | B | 6   | 2.0                                  | 06.1986 → 10.1990 | CA20S   | B | 27  |
| 1.5                            | 09.1979 → 12.1982  | A15    | B | 6   | <b>B210 Coupe</b>                    |                   |         |   |     |
| <b>240SX</b>                   |                    |        |   |     | 1.4                                  | 09.1974 → 12.1978 | A14     | B | 6   |
| 2.4                            | 09.1988 → 12.1990  | KA24E  | B | 39  | <b>BLUEBIRD (910)</b>                |                   |         |   |     |
| <b>240SX Hatchback</b>         |                    |        |   |     | 1.6                                  | 01.1980 → 11.1983 | L16     | B | 21  |
| 2.4                            | 09.1988 → 12.1990  | KA24E  | B | 39  | 2.0 D                                | 01.1980 → 12.1983 | LD20    | D | 31  |
| <b>260Z (S30)</b>              |                    |        |   |     | 2.0 TD                               | 01.1983 → 09.1983 | LD20T   | D | 31  |
| 2.6 2+2                        | 05.1974 → 12.1975  | L26    | B | 22  | 2.8 810                              | 09.1980 → 12.1981 | LD28    | D | 28  |
| 2.6 2+2                        | 05.1974 → 12.1979  | L26    | B | 22  | <b>BLUEBIRD (B610)</b>               |                   |         |   |     |
| <b>300ZX (Z31)</b>             |                    |        |   |     | 1.6                                  | 04.1972 → 04.1977 | L16     | B | 21  |
| 3.0                            | 01.1984 → 12.1987  | VG30E  | B | 36  | 1.8                                  | 04.1972 → 06.1976 | L18     | B | 29  |
| 3.0                            | 01.1984 → 12.1988  | VG30   | B | 36  | 1.8                                  | 07.1974 → 11.1979 | L18     | B | 29  |
| 3.0 Turbo                      | 01.1984 → 12.1989  | VG30ET | B | 36  | 1.8i Turbo 16V                       | 07.1986 → 05.1990 | CA18DET | B | 19  |
| 3.0 Turbo                      | 05.1987 → 10.1990  | VG30ET | B | 36  | 2.0                                  | 09.1974 → 12.1977 | L20B    | B | 30  |
| <b>310 Coupe</b>               |                    |        |   |     | 2.4                                  | 09.1976 → 01.1980 | L24     | B | 22  |
| 1.4                            | 09.1978 → 12.1980  | A14    | B | 6   | <b>BLUEBIRD (T72, T12, U12)</b>      |                   |         |   |     |
| 1.5                            | 09.1980 → 12.1982  | A15    | B | 6   | 1.6                                  | 12.1985 → 02.1990 | CA16S   | B | 9   |
| <b>510 Estate</b>              |                    |        |   |     | 1.6                                  | 03.1986 → 06.1990 | CA16S   | B | 9   |
| 2.0                            | 09.1977 → 12.1981  | L20B   | B | 30  | 1.8                                  | 05.1986 → 09.1990 | CA18N   | B | 20  |
| <b>510 Hatchback</b>           |                    |        |   |     | 1.8                                  | 11.1986 → 04.1990 | CA18S   | B | 17  |
| 2.0                            | 09.1977 → 12.1981  | L20B   | B | 30  | 1.8 Turbo                            | 12.1985 → 05.1990 | CA18T   | B | 17  |
| <b>510 Saloon</b>              |                    |        |   |     | 1.8 i 16V (RLT72)                    | 02.1989 → 12.1990 | CA18D   | B | 17  |
| 2.0                            | 09.1977 → 12.1981  | L20B   | B | 30  | 2.0 (T12)                            | 12.1985 → 12.1987 | CA20S   | B | 27  |
| <b>610 Coupe</b>               |                    |        |   |     | 2.0 D (SLT72, T12)                   | 03.1986 → 12.1990 | LD20    | D | 31  |
| 2.0                            | 09.1974 → 12.1976  | L20B   | B | 30  | 2.0 LX                               | 12.1985 → 02.1990 | CA20S   | B | 27  |
| <b>610 Estate</b>              |                    |        |   |     | 2.0 i                                | 09.1988 → 09.1990 | CA20E   | B | 27  |
| 1.8                            | 06.1975 → 10.1977  | L18    | B | 29  | 2.0 i (HLT72, T12)                   | 12.1985 → 12.1990 | CA20E   | B | 27  |
| 2.0                            | 09.1974 → 12.1976  | L20B   | B | 30  | 2.0 i (HLT72, T12)                   | 12.1985 → 12.1990 | CA20S   | B | 27  |
| <b>610 Saloon</b>              |                    |        |   |     | <b>BLUEBIRD (U11)</b>                |                   |         |   |     |
| 1.8                            | 09.1972 → 10.1977  | L18    | B | 29  | 1.6                                  | 12.1985 → 02.1990 | CA16S   | B | 9   |
| 2.0                            | 09.1973 → 12.1976  | L20B   | B | 30  | 1.6 DX                               | 11.1983 → 02.1988 | CA16S   | B | 9   |
| <b>620 Pickup</b>              |                    |        |   |     | 1.8                                  | 11.1983 → 06.1988 | CA18S   | B | 17  |
| 2.0                            | 09.1974 → 12.1979  | L20B   | B | 30  | 1.8                                  | 03.1988 → 04.1990 | CA18N   | B | 20  |
| <b>710 Estate</b>              |                    |        |   |     | 1.8 Turbo                            | 04.1984 → 05.1990 | CA18T   | B | 17  |
| 2.0                            | 09.1974 → 12.1977  | L20B   | B | 30  | 2.0                                  | 12.1985 → 01.1988 | CA20E   | B | 27  |
| <b>710 Hardtop</b>             |                    |        |   |     | 2.0                                  | 12.1985 → 02.1990 | CA20S   | B | 27  |
| 2.0                            | 09.1974 → 12.1977  | L20B   | B | 30  | 2.0 D                                | 04.1984 → 01.1988 | LD20    | D | 31  |
| <b>720 Extended Cab Pickup</b> |                    |        |   |     | 2.0 TD                               | 11.1983 → 12.1985 | LD20T   | D | 31  |
| 2.0                            | 09.1979 → 12.1986  | L20B   | B | 30  | 2.0 i                                | 04.1984 → 01.1988 | CA20E   | B | 27  |
| 2.0 4WD                        | 09.1979 → 12.1980  | L20B   | B | 30  | <b>BLUEBIRD Estate (510)</b>         |                   |         |   |     |
| 2.2                            | 09.1980 → 12.1983  | Z22    | B | 37  | 1.6                                  | 04.1971 → 10.1972 | L16     | B | 21  |
| 2.2 4WD                        | 09.1980 → 12.1983  | Z22    | B | 37  | <b>BLUEBIRD Hatchback (T72, T12)</b> |                   |         |   |     |
| 2.2 D                          | 09.1980 → 12.1983  | SD22   | D | 23  | 1.6                                  | 03.1986 → 06.1990 | CA16S   | B | 9   |
| 2.2 D 4WD                      | 09.1980 → 12.1983  | SD22   | D | 23  | 1.8                                  | 01.1987 → 04.1990 | CA18N   | B | 20  |
| 2.4                            | 09.1982 → 12.1986  | Z24    | B | 41  | 1.8 i 16V (FRLT72)                   | 02.1989 → 12.1990 | CA18D   | B | 17  |
| 2.4                            | 09.1982 → 12.1986  | Z24i   | B | 41  | 2.0 (T12)                            | 12.1985 → 12.1987 | CA20S   | B | 27  |
| 2.4 4WD                        | 09.1983 → 12.1986  | Z24    | B | 41  | 2.0 D (FSLT72, T12)                  | 03.1986 → 12.1990 | LD20    | D | 31  |
| 2.4 4WD                        | 09.1983 → 12.1986  | Z24i   | B | 41  | 2.0 i                                | 09.1988 → 09.1990 | CA20E   | B | 27  |
| 2.5 D                          | 09.1983 → 12.1986  | SD25   | D | 42  | 2.0 i (FHLT72, T12)                  | 12.1985 → 12.1990 | CA20E   | B | 27  |
| 2.5 D 4WD                      | 09.1983 → 12.1986  | SD25   | D | 42  | <b>BLUEBIRD Saloon (510)</b>         |                   |         |   |     |
| <b>810 Estate</b>              |                    |        |   |     | 1.6                                  | 05.1968 → 10.1972 | L16     | B | 21  |
|                                |                    |        |   |     | <b>BLUEBIRD Saloon (910)</b>         |                   |         |   |     |
|                                |                    |        |   |     | 1.8                                  | 01.1980 → 05.1984 | L18T    | B | 29  |
|                                |                    |        |   |     | 2.0                                  | 05.1981 → 03.1985 | L20B    | B | 30  |



|                                      |                   |        | Pos |  |                                    |                   | Pos    |   |    |
|--------------------------------------|-------------------|--------|-----|--|------------------------------------|-------------------|--------|---|----|
| 2.0                                  | 12.1985 → 06.1986 | CA20S  | B   | 27                                       | 1.5                                | 08.1981 → 03.1982 | E15    | B | 7  |
| <b>BLUEBIRD Station Wagon (WU11)</b> |                   |        |     | <b>CHERRY III (N12)</b>                  |                                    |                   |        |   |    |
| 1.6                                  | 12.1985 → 02.1990 | CA16S  | B   | 9  | 1.0                                | 05.1982 → 05.1986 | E10    | B | 3  |
| 1.8                                  | 11.1983 → 04.1990 | CA18S  | B   | 17                                       | 1.3                                | 05.1982 → 10.1986 | E13    | B | 7  |
| 1.8                                  | 03.1988 → 04.1990 | CA18N  | B   | 20                                       | 1.5                                | 11.1983 → 10.1986 | E15S   | B | 7  |
| 1.8 Turbo                            | 09.1984 → 04.1990 | CA18ET | B   | 17                                       | 1.5 ET Turbo                       | 01.1983 → 12.1985 | E15ET  | B | 7  |
| 2.0                                  | 04.1986 → 09.1990 | CA20S  | B   | 27                                       | 1.6                                | 05.1984 → 07.1986 | E16    | B | 7  |
| 2.0 D                                | 04.1984 → 01.1988 | LD20   | D   | 31                                       | 1.7 D                              | 10.1982 → 12.1986 | CD17   | D | 16 |
| 2.0 D                                | 03.1986 → 12.1990 | LD20   | D   | 31                                       | <b>CHERRY III Saloon (N12)</b>     |                   |        |   |    |
| 2.0 LX                               | 12.1985 → 02.1990 | CA20S  | B   | 27                                       | 1.5                                | 11.1983 → 06.1986 | E15    | B | 7  |
| 2.0 i                                | 04.1984 → 12.1990 | CA20E  | B   | 27                                       | 1.6                                | 04.1986 → 09.1987 | E16    | B | 7  |
| 2.0 i                                | 09.1988 → 09.1990 | CA20E  | B   | 27                                       | <b>CIVILIAN</b>                    |                   |        |   |    |
| <b>BLUEBIRD Traveller (W910)</b>     |                   |        |     | 3.0 D 01.1973 → 01.1977 ED30 D 44        |                                    |                   |        |   |    |
| 1.6                                  | 05.1980 → 05.1982 | L16    | B   | 21                                       | <b>DATSUN 100A (E10, BLF10)</b>    |                   |        |   |    |
| 2.0                                  | 04.1985 → 06.1986 | CA20S  | B   | 27                                       | 1.0 (E10)                          | 12.1974 → 06.1978 | A10    | B | 1  |
| 2.0 D                                | 01.1980 → 05.1984 | LD20   | D   | 31                                       | F-II 1.0                           | 01.1975 → 08.1980 | A10    | B | 1  |
| 2.0 i                                | 05.1981 → 03.1985 | L20B   | B   | 30                                       | F-II 1.0 (BLF10)                   | 12.1975 → 08.1980 | A10    | B | 1  |
| <b>CEDRIC</b>                        |                   |        |     | F-II LPG 1.0 01.1976 → 12.1977 A10 B 1   |                                    |                   |        |   |    |
| 2.0                                  | 03.1971 → 06.1975 | L20A   | B   | 11                                       | <b>DATSUN 100A Estate (WBLF10)</b> |                   |        |   |    |
| 2.0                                  | 03.1971 → 06.1975 | L20E   | B   | 12                                       | F-II 1.0                           | 08.1976 → 11.1979 | A10    | B | 1  |
| 2.0                                  | 03.1971 → 06.1975 | L20ET  | B   | 12                                       | F-II 1.0 (WBLF10)                  | 12.1975 → 08.1980 | A10    | B | 1  |
| 2.0 D                                | 10.1965 → 01.1971 | SD20   | D   | 23                                       | <b>DATSUN 120 Saloon (B210)</b>    |                   |        |   |    |
| 2.2 D                                | 01.1973 → 06.1979 | SD22   | D   | 23                                       | 1.2                                | 03.1974 → 03.1979 | A12    | B | 2  |
| 2.4                                  | 01.1971 → 06.1987 | L24    | B   | 22                                       | A F-II 1.2 (LF10)                  | 12.1975 → 07.1980 | A12    | B | 2  |
| 2.4                                  | 01.1971 → 06.1987 | L24E   | B   | 22                                       | Y 1.2 (B210)                       | 09.1974 → 07.1980 | A12    | B | 2  |
| 2.6                                  | 02.1971 → 06.1975 | L26    | B   | 22                                       | <b>DATSUN 120Y Coupe (KB210)</b>   |                   |        |   |    |
| 2.8                                  | 07.1979 → 06.1987 | L28    | B   | 34                                       | 1.2                                | 03.1974 → 06.1979 | A12    | B | 2  |
| <b>CEDRIC (Y30)</b>                  |                   |        |     | 1.2 (KB210) 04.1962 → 07.1980 A12 B 2    |                                    |                   |        |   |    |
| 2.0                                  | 05.1984 → 08.1987 | CA20S  | B   | 27                                       | A F-II 1.2 (KLF10)                 | 12.1975 → 08.1980 | A12    | B | 2  |
| 2.0                                  | 05.1984 → 08.1987 | CA20S  | B   | 27                                       | <b>DATSUN 120Y Wagon (VB210)</b>   |                   |        |   |    |
| 2.3 D                                | 05.1984 → 08.1987 | SD23   | D   | 40                                       | 1.2                                | 03.1974 → 03.1979 | A12    | B | 2  |
| 2.8 D                                | 01.1984 → 12.1987 | LD28   | D   | 28                                       | <b>DATSUN 140J (710)</b>           |                   |        |   |    |
| 3.0                                  | 10.1983 → 08.1987 | VG30E  | B   | 36                                       | 1.4                                | 01.1973 → 05.1977 | L14    | B | 21 |
| 3.0                                  | 10.1984 → 08.1987 | VG30E  | B   | 36                                       | <b>DATSUN 140Y Estate (HLB310)</b> |                   |        |   |    |
| 3.0 i                                | 05.1984 → 05.1988 | VG30E  | B   | 36                                       | 1.4                                | 02.1979 → 06.1983 | A14    | B | 6  |
| <b>CEDRIC Estate (230)</b>           |                   |        |     | <b>DATSUN 160J (710, A10)</b>            |                                    |                   |        |   |    |
| GL / Deluxe (VP230)                  | 08.1971 → 12.1972 | L24    | B   | 22                                       | 1.6                                | 01.1973 → 02.1982 | L16T   | B | 21 |
| <b>CEDRIC Hardtop (230)</b>          |                   |        |     | 1.6 (710) 01.1973 → 01.1978 L16S B 21    |                                    |                   |        |   |    |
| 240C (KP230)                         | 08.1971 → 12.1972 | L24    | B   | 22                                       | 1.6 i.e. (A10)                     | 01.1978 → 02.1982 | L16    | B | 21 |
| <b>CEDRIC Saloon (230)</b>           |                   |        |     | <b>DATSUN 180B (PL810)</b>               |                                    |                   |        |   |    |
| GL / Deluxe (P230)                   | 01.1972 → 12.1972 | L24    | B   | 22                                       | 1.8                                | 05.1977 → 01.1981 | L18    | B | 29 |
| <b>CEDRIC Saloon (430)</b>           |                   |        |     | 1.8 05.1977 → 01.1981 L18T B 29          |                                    |                   |        |   |    |
| 2.8 (P430)                           | 01.1980 → 02.1983 | L28    | B   | 34                                       | 1.8 (KPL810)                       | 05.1977 → 01.1981 | L18    | B | 29 |
| <b>CEDRIC WAGON (Y30)</b>            |                   |        |     | 1.8 (KPL810) 05.1977 → 01.1981 L18T B 29 |                                    |                   |        |   |    |
| 2.0                                  | 03.1984 → 08.1987 | VG20E  | B   | 14                                       | <b>DATSUN 240 Coupe (C210)</b>     |                   |        |   |    |
| 3.0                                  | 10.1983 → 08.1987 | VG30E  | B   | 36                                       | KGT 2.4                            | 03.1978 → 07.1981 | L24    | B | 22 |
| <b>CHERRY (E10) I</b>                |                   |        |     | <b>DATSUN 280C Estate (330)</b>          |                                    |                   |        |   |    |
| 1.0                                  | 09.1970 → 09.1978 | A10    | B   | 1  | 2.8 280C (WP330)                   | 06.1977 → 12.1979 | L28    | B | 34 |
| <b>CHERRY II Coupe (N10)</b>         |                   |        |     | <b>DATSUN 280C Saloon (330)</b>          |                                    |                   |        |   |    |
| 1.0                                  | 08.1978 → 09.1978 | A10    | B   | 1  | 2.8 (KP300)                        | 06.1977 → 12.1979 | L28    | B | 34 |
| 1.2                                  | 08.1978 → 07.1981 | A12    | B   | 2  | 2.8 (KP330)                        | 06.1977 → 12.1979 | L28    | B | 34 |
| 1.3                                  | 08.1981 → 09.1982 | E13    | B   | 7  | 2.8 (P330)                         | 06.1977 → 12.1979 | L28    | B | 34 |
| 1.4                                  | 08.1980 → 02.1981 | A14    | B   | 6  | 2.8 (P330)                         | 06.1977 → 12.1979 | L28    | B | 34 |
| 1.4                                  | 08.1980 → 07.1981 | A14S   | B   | 6  | <b>EXA Coupe (N12)</b>             |                   |        |   |    |
| 1.5                                  | 08.1981 → 05.1982 | E15    | B   | 7  | 1.5 I Turbo (KHN12)                | 04.1983 → 07.1987 | E15ET  | B | 7  |
| <b>CHERRY II Hatchback (N10)</b>     |                   |        |     | <b>EXA Targa (N13)</b>                   |                                    |                   |        |   |    |
| 1.0                                  | 08.1978 → 07.1981 | A10S   | B   | 1  | 1.6 i (KEN13)                      | 02.1987 → 12.1987 | CA16DE | B | 15 |
| 1.2                                  | 08.1978 → 07.1981 | A12    | B   | 2  | <b>F10 Estate</b>                  |                   |        |   |    |
| 1.3                                  | 08.1981 → 09.1982 | E13    | B   | 7  | 1.4                                | 09.1975 → 12.1978 | A14    | B | 6  |
| 1.4                                  | 08.1978 → 07.1981 | A14    | B   | 6  | <b>F10 Hatchback</b>               |                   |        |   |    |
| 1.4 i.e.                             | 08.1980 → 07.1981 | A14S   | B   | 6  | 1.4                                | 09.1975 → 12.1978 | A14    | B | 6  |
| 1.5                                  | 08.1981 → 12.1982 | E15    | B   | 7  | <b>F10 Saloon</b>                  |                   |        |   |    |
| <b>CHERRY II Traveller (VN10)</b>    |                   |        |     | 1.4 09.1975 → 12.1978 A14 B 6            |                                    |                   |        |   |    |
| 1.0                                  | 08.1978 → 09.1978 | A10    | B   | 1  | <b>GLORIA</b>                      |                   |        |   |    |
| 1.0                                  | 08.1981 → 05.1982 | E10    | B   | 3  | 2.4i                               | 06.1979 → 06.1987 | L24E   | B | 22 |
| 1.2                                  | 10.1978 → 07.1981 | A12    | B   | 2  | 2.8                                | 06.1979 → 06.1987 | L28    | B | 34 |
| 1.3                                  | 09.1981 → 12.1983 | E13    | B   | 7  | <b>GLORIA Coupe (330)</b>          |                   |        |   |    |
| 1.4                                  | 08.1980 → 07.1981 | A14S   | B   | 6  | 2.6 (KH300)                        | 01.1975 → 06.1978 | L26    | B | 22 |

**N**

|                                |                   |         | Pos  |  |                   |       | Pos  |
|--------------------------------|-------------------|---------|------|--|-------------------|-------|------|
| GLORIA Estate                  |                   |         |      | 3.0 D                                    | 01.1973 → 06.1983 | SD30  | D 26 |
| 2.0                            | 06.1985 → 08.1987 | VG20E   | B 14 | <b>PATROL III/1 Hardtop (K160)</b>       |                   |       |      |
| 3.0                            | 03.1984 → 08.1987 | VG30E   | B 36 | 2.8 (K160)                               | 07.1980 → 08.1988 | L28   | B 34 |
| <b>GLORIA Estate (330)</b>     |                   |         |      | 2.8 (K160)                               | 07.1980 → 08.1988 | L28   | B 34 |
| 2.6 (WH330)                    | 01.1975 → 06.1978 | L26     | B 22 | 3.2 D (K160)                             | 11.1979 → 08.1988 | SD33  | D 24 |
| <b>GLORIA Saloon (330)</b>     |                   |         |      | 3.2 TD (K160)                            | 07.1983 → 08.1988 | SD33T | D 25 |
| 2.6 (H330)                     | 01.1975 → 06.1978 | L26     | B 22 | <b>PATROL III/1 Station Wagon (W160)</b> |                   |       |      |
| <b>GLORIA VII (Y30)</b>        |                   |         |      | 2.8 (W160)                               | 07.1980 → 08.1988 | L28   | B 34 |
| 2.0                            | 05.1984 → 08.1987 | CA20S   | B 27 | 3.2 D (W160)                             | 11.1979 → 08.1988 | SD33  | D 24 |
| 2.0                            | 06.1985 → 08.1987 | VG20E   | B 14 | 3.2 TD (W160)                            | 07.1983 → 08.1988 | SD33T | D 25 |
| 2.0                            | 06.1985 → 08.1987 | VG20ET  | B 14 | 3.3 TD (W160)                            | 01.1984 → 12.1987 | SD33T | D 25 |
| 2.0 Turbo                      | 11.1986 → 08.1987 | VG20ET  | B 14 | <b>PATROL III/2 Hardtop (K260)</b>       |                   |       |      |
| 2.8 D                          | 06.1985 → 08.1987 | LD28    | D 28 | 2.8                                      | 05.1986 → 06.1990 | L28   | B 34 |
| 3.0                            | 10.1983 → 08.1987 | VG30E   | B 36 | 2.8 TD                                   | 05.1986 → 06.1990 | RD28T | D 33 |
| 3.0                            | 04.1984 → 08.1987 | VG30E   | B 36 | 3.2 D                                    | 08.1988 → 06.1990 | SD33T | D 25 |
| <b>LAUREL (HLC230)</b>         |                   |         |      | <b>PATROL III/2 Station Wagon (W260)</b> |                   |       |      |
| 2.0                            | 03.1977 → 05.1983 | L20A    | B 11 | 2.8 D 4x4                                | 01.1990 → 01.1991 | RD28  | D 32 |
| 2.0 D                          | 03.1977 → 05.1983 | SD20    | D 23 | 3.2 D                                    | 08.1988 → 06.1990 | SD33T | D 25 |
| 2.4                            | 12.1977 → 05.1983 | L24     | B 22 | <b>PICK UP (720)</b>                     |                   |       |      |
| 2.8                            | 01.1978 → 05.1983 | L28     | B 34 | 1.6                                      | 12.1980 → 05.1984 | J16   | B 10 |
| <b>LAUREL (JC31)</b>           |                   |         |      | 1.8                                      | 01.1983 → 03.1986 | L18   | B 29 |
| 2.0                            | 11.1980 → 10.1984 | L20E    | B 12 | 1.8 4WD                                  | 01.1980 → 03.1986 | L18   | B 29 |
| 2.0                            | 01.1981 → 01.1984 | L20A    | B 11 | 2.2                                      | 04.1983 → 03.1986 | Z22   | B 37 |
| 2.0 D                          | 04.1981 → 10.1984 | LD20    | D 31 | 2.2 4WD                                  | 04.1983 → 03.1986 | Z22   | B 37 |
| 2.0 GL                         | 11.1984 → 12.1985 | CA20S   | B 27 | 2.2 D                                    | 01.1982 → 01.1984 | SD22  | D 23 |
| 2.4                            | 01.1981 → 01.1984 | L24     | B 22 | 2.2 D 4WD                                | 01.1982 → 09.1984 | SD22  | D 23 |
| 2.4                            | 09.1983 → 12.1985 | L24     | B 22 | 2.3 D                                    | 04.1983 → 03.1986 | SD23  | D 40 |
| 2.4i                           | 01.1981 → 10.1989 | L24E    | B 22 | 2.3 D 4WD                                | 04.1983 → 03.1986 | SD23  | D 40 |
| 2.8 D                          | 01.1981 → 10.1985 | LD28    | D 28 | 2.5 D 4WD                                | 04.1983 → 03.1986 | SD25  | D 42 |
| <b>LAUREL (JC32)</b>           |                   |         |      | <b>PICK UP (D21)</b>                     |                   |       |      |
| 2.0 GL                         | 11.1984 → 12.1985 | CA20S   | B 27 | 2.0                                      | 09.1985 → 07.1988 | Z20   | B 30 |
| 2.4                            | 01.1985 → 12.1987 | L24E    | B 22 | 2.3 D                                    | 09.1985 → 08.1988 | SD23  | D 40 |
| 2.8 D                          | 01.1985 → 12.1987 | LD28    | D 28 | 2.3 D 4WD                                | 09.1985 → 08.1987 | SD23  | D 40 |
| 2.8 D                          | 01.1985 → 12.1989 | RD28    | D 32 | 2.5 D 4WD                                | 09.1985 → 08.1988 | SD25  | D 42 |
| 3.0i                           | 03.1986 → 10.1990 | VG30E   | B 36 | <b>PICKUP</b>                            |                   |       |      |
| <b>LEOPARD Coupe</b>           |                   |         |      | 1.3                                      | 01.1972 → 07.1975 | J13   | B 4  |
| 1.8                            | 10.1980 → 03.1986 | Z18     | B 29 | 1.3                                      | 01.1974 → 09.1977 | A12   | B 2  |
| 2.0 Turbo                      | 06.1981 → 03.1986 | L20ET   | B 12 | 1.5                                      | 01.1972 → 10.1982 | J15   | B 10 |
| <b>LEOPARD I (F30)</b>         |                   |         |      | <b>PINTARA Estate (R31)</b>              |                   |       |      |
| 1.8                            | 10.1980 → 03.1986 | Z18     | B 29 | 2.0 i                                    | 06.1986 → 10.1990 | CA20E | B 27 |
| 2.0                            | 06.1981 → 03.1986 | L20E    | B 12 | <b>PINTARA Saloon (R31)</b>              |                   |       |      |
| 2.0 Turbo                      | 06.1981 → 03.1986 | L20ET   | B 12 | 2.0 i                                    | 06.1986 → 10.1990 | CA20E | B 27 |
| <b>LEOPARD II Coupe (F31)</b>  |                   |         |      | <b>PRAIRIE (M10, NM10)</b>               |                   |       |      |
| 2.0 Turbo                      | 04.1986 → 09.1988 | VG20ET  | B 14 | 1.5 S (M10)                              | 01.1984 → 12.1987 | E15S  | B 7  |
| 3.0                            | 04.1986 → 09.1988 | VG30DET | B 36 | 1.8 SGL (M10)                            | 07.1983 → 12.1985 | CA18S | B 17 |
| <b>LIBERTA</b>                 |                   |         |      | 1.8 SGL (M10)                            | 05.1985 → 10.1987 | CA18S | B 17 |
| 2.0                            | 07.1986 → 06.1990 | CA20S   | B 27 | 2.0                                      | 01.1986 → 09.1988 | CA20E | B 27 |
| <b>MAXIMA I Estate (G910)</b>  |                   |         |      | 2.0                                      | 01.1986 → 09.1988 | CA20S | B 27 |
| 2.4                            | 09.1980 → 12.1984 | L24E    | B 22 | 2.0 4x4                                  | 01.1986 → 09.1988 | CA20E | B 27 |
| 2.8 D                          | 09.1980 → 12.1983 | LD28    | D 28 | 2.0 4x4                                  | 01.1986 → 09.1988 | CA20S | B 27 |
| <b>MAXIMA I Saloon (G910)</b>  |                   |         |      | 2.0 4x4 (NM10)                           | 06.1986 → 09.1988 | CA20S | B 27 |
| 2.4                            | 09.1980 → 12.1984 | L24E    | B 22 | <b>PRAIRIE PRO (M11)</b>                 |                   |       |      |
| 2.8 D                          | 09.1980 → 12.1983 | LD28    | D 28 | 2.0                                      | 03.1989 → 08.1990 | CA20E | B 27 |
| <b>MAXIMA II (PU11)</b>        |                   |         |      | 2.0 4x4                                  | 03.1989 → 08.1990 | CA20E | B 27 |
| 3.0                            | 09.1984 → 12.1988 | VG30E   | B 36 | <b>PULSAR</b>                            |                   |       |      |
| 3.0 GL                         | 10.1984 → 11.1988 | VG30E   | B 36 | 1.0                                      | 04.1982 → 05.1986 | E10   | B 3  |
| <b>MAXIMA II Estate (PU11)</b> |                   |         |      | 1.0                                      | 04.1982 → 05.1986 | E10S  | B 3  |
| 3.0                            | 09.1984 → 12.1988 | VG30E   | B 36 | 1.3                                      | 04.1982 → 05.1986 | E13   | B 7  |
| <b>NAVARA (D21)</b>            |                   |         |      | 1.3                                      | 04.1982 → 05.1986 | E13S  | B 7  |
| 2.5 D                          | 01.1986 → 08.1987 | TD25    | D 43 | 1.4i 12V                                 | 10.1988 → 08.1990 | GA14S | B 5  |
| 2.5 D 4x4                      | 09.1985 → 02.1988 | SD25    | D 42 | 1.5                                      | 04.1982 → 05.1986 | E15   | B 7  |
| 2.5 D 4x4                      | 01.1986 → 08.1987 | TD25    | D 43 | 1.5                                      | 06.1986 → 08.1990 | E15S  | B 7  |
| 3.0                            | 01.1986 → 12.1989 | VG30E   | B 36 | 1.5i Turbo                               | 04.1982 → 05.1986 | E15ET | B 7  |
| 3.0 4x4                        | 01.1986 → 12.1989 | VG30E   | B 36 | 1.5i Turbo                               | 04.1982 → 05.1986 | E15T  | B 7  |
| <b>PATHFINDER I (WD21)</b>     |                   |         |      | 1.6                                      | 05.1984 → 08.1990 | E16S  | B 7  |
| 2.4                            | 07.1986 → 08.1989 | Z24i    | B 41 | 1.6i 12V                                 | 10.1988 → 08.1990 | GA16S | B 8  |
| 2.4 E 4WD                      | 09.1986 → 12.1988 | Z24i    | B 41 | 1.6i 12V                                 | 10.1988 → 08.1990 | GA16i | B 8  |
| <b>PATROL</b>                  |                   |         |      | 1.7 D                                    | 04.1982 → 08.1990 | CD17  | D 16 |

|                                     |                   |        |   | Pos |                                |                   |        |   | Pos |
|-------------------------------------|-------------------|--------|---|-----|--------------------------------|-------------------|--------|---|-----|
| <b>PULSAR Hatchback (N10)</b>       |                   |        |   |     | <b>SKYLINE Saloon (C210)</b>   |                   |        |   |     |
| 1.4                                 | 09.1978 → 12.1980 | A14    | B | 6   | 2.4                            | 09.1978 → 07.1981 | L24    | B | 22  |
| 1.4                                 | 09.1981 → 06.1982 | A14S   | B | 6   | 2.4 EFI                        | 11.1980 → 03.1981 | L24E   | B | 22  |
| 1.5                                 | 09.1980 → 12.1982 | A15    | B | 6   | <b>STANZA (T11)</b>            |                   |        |   |     |
| <b>PULSAR Hatchback (N12)</b>       |                   |        |   |     | 1.6                            | 08.1981 → 12.1985 | CA16S  | B | 9   |
| 1.3                                 | 01.1986 → 12.1987 | E13    | B | 7   | 1.8 SGL                        | 03.1983 → 12.1985 | CA18S  | B | 17  |
| 1.5                                 | 01.1982 → 07.1986 | E15S   | B | 7   | 2.0                            | 09.1982 → 12.1983 | CA20S  | B | 27  |
| 1.5                                 | 01.1983 → 12.1987 | E15    | B | 7   | 2.0                            | 09.1983 → 12.1985 | CA20E  | B | 27  |
| 1.5                                 | 01.1984 → 12.1987 | E15ET  | B | 7   | <b>STANZA Hatchback (T11)</b>  |                   |        |   |     |
| 1.6                                 | 01.1983 → 12.1983 | E16    | B | 7   | 1.6                            | 08.1981 → 12.1985 | CA16S  | B | 9   |
| <b>PULSAR NX Coupe</b>              |                   |        |   |     | 1.8                            | 08.1981 → 12.1985 | CA18S  | B | 17  |
| 1.5 Turbo                           | 09.1982 → 12.1984 | E15T   | B | 7   | 1.8                            | 08.1981 → 12.1985 | CA18S  | B | 17  |
| 1.6                                 | 09.1982 → 12.1987 | E16    | B | 7   | 2.0                            | 08.1981 → 12.1983 | CA20S  | B | 27  |
| 1.6                                 | 09.1986 → 12.1987 | CA16DE | B | 15  | 2.0                            | 04.1983 → 12.1985 | CA20E  | B | 27  |
| 1.6                                 | 09.1988 → 12.1990 | GA16i  | B | 8   | <b>STANZA Hatchback (T12)</b>  |                   |        |   |     |
| 1.8                                 | 09.1987 → 12.1989 | CA18DE | B | 18  | 2.0                            | 09.1986 → 12.1989 | CA20E  | B | 27  |
| <b>PULSAR Saloon (N12)</b>          |                   |        |   |     | 2.0 4WD                        | 09.1986 → 12.1988 | CA20E  | B | 27  |
| 1.3                                 | 06.1983 → 05.1986 | E13    | B | 7   | <b>STANZA Saloon (T12)</b>     |                   |        |   |     |
| 1.5                                 | 06.1983 → 05.1986 | E15    | B | 7   | 2.0                            | 09.1985 → 12.1989 | CA20E  | B | 27  |
| <b>SANI Closed Off-Road Vehicle</b> |                   |        |   |     | <b>SUNNY (140Y, 150Y)</b>      |                   |        |   |     |
| 2.4                                 | 07.1986 → 08.1989 | Z24i   | B | 41  | 1.2                            | 07.1973 → 02.1982 | A12    | B | 2   |
| 2.4 4WD                             | 07.1986 → 08.1989 | Z24i   | B | 41  | 1.4                            | 09.1974 → 12.1978 | A14    | B | 6   |
| <b>SENTRA Hatchback</b>             |                   |        |   |     | 1.4                            | 09.1978 → 02.1982 | A14    | B | 6   |
| 1.5                                 | 09.1981 → 12.1983 | E15S   | B | 7   | 1.4 (HBL310)                   | 01.1970 → 02.1982 | A14    | B | 6   |
| 1.7 D                               | 09.1984 → 12.1986 | CD17   | D | 16  | 1.4 (HBL310)                   | 06.1979 → 02.1982 | A14    | B | 6   |
| <b>SENTRA Saloon</b>                |                   |        |   |     | 1.5                            | 09.1979 → 02.1982 | A15    | B | 6   |
| 1.7 D                               | 09.1984 → 12.1986 | CD17   | D | 16  | 1.5 (HBL310)                   | 06.1979 → 02.1982 | A15    | B | 6   |
| <b>SILVIA (S12)</b>                 |                   |        |   |     | <b>SUNNY Coupe (B10)</b>       |                   |        |   |     |
| 1.8                                 | 06.1984 → 12.1988 | CA18ET | B | 17  | 1.0                            | 05.1969 → 05.1970 | A10    | B | 1   |
| 1.8 Turbo R                         | 08.1983 → 04.1988 | CA18ET | B | 17  | <b>SUNNY Estate (B110)</b>     |                   |        |   |     |
| 2.0                                 | 09.1984 → 12.1988 | CA20E  | B | 27  | 1.2                            | 06.1970 → 04.1974 | A12    | B | 2   |
| 2.0 GP                              | 01.1984 → 12.1988 | CA20E  | B | 27  | <b>SUNNY Estate (VB10)</b>     |                   |        |   |     |
| 2.0 GP                              | 04.1984 → 09.1988 | FJ20E  | B | 38  | 1.0                            | 03.1967 → 06.1970 | A10    | B | 1   |
| 2.0i                                | 10.1983 → 06.1988 | CA20E  | B | 27  | <b>SUNNY I (B11)</b>           |                   |        |   |     |
| 3.0                                 | 09.1986 → 12.1988 | VG30E  | B | 36  | 1.3                            | 03.1982 → 09.1987 | E13    | B | 7   |
| <b>SILVIA Convertible (S13)</b>     |                   |        |   |     | 1.5                            | 03.1982 → 12.1982 | E15    | B | 7   |
| 1.8                                 | 08.1988 → 12.1990 | CA18DT | B | 20  | 1.5                            | 03.1982 → 05.1986 | E15    | B | 7   |
| <b>SILVIA Hatchback (S12)</b>       |                   |        |   |     | 1.5                            | 03.1982 → 10.1986 | E15S   | B | 7   |
| 2.0                                 | 06.1983 → 12.1986 | CA20E  | B | 27  | 1.6                            | 05.1984 → 02.1986 | E16    | B | 7   |
| 2.0                                 | 09.1986 → 12.1988 | CA20E  | B | 27  | 1.6                            | 09.1988 → 12.1990 | GA16i  | B | 8   |
| <b>SKYLINE (R30)</b>                |                   |        |   |     | 1.6 SLX 4x4                    | 07.1986 → 10.1988 | E16S   | B | 7   |
| 2.0 D                               | 08.1981 → 07.1984 | LD20   | D | 31  | 1.7 D                          | 03.1982 → 10.1986 | CD17   | D | 16  |
| 2.4                                 | 10.1977 → 08.1985 | L24    | B | 22  | 1.7 D                          | 03.1982 → 12.1987 | CD17   | D | 16  |
| 2.4                                 | 10.1977 → 08.1985 | L24E   | B | 22  | <b>SUNNY I Coupe (B11)</b>     |                   |        |   |     |
| 2.4                                 | 03.1981 → 06.1986 | L24E   | B | 22  | 1.3                            | 04.1982 → 09.1986 | E13    | B | 7   |
| 2.4i                                | 10.1977 → 08.1985 | L24E   | B | 22  | 1.5                            | 03.1982 → 05.1986 | E15    | B | 7   |
| 2.8 D                               | 08.1981 → 07.1984 | LD28   | D | 28  | 1.5                            | 03.1982 → 10.1986 | E15S   | B | 7   |
| <b>SKYLINE (R31)</b>                |                   |        |   |     | 1.6                            | 09.1984 → 12.1985 | E16    | B | 7   |
| 1.8                                 | 07.1986 → 03.1989 | CA18S  | B | 17  | 1.6                            | 01.1986 → 12.1987 | E16S   | B | 7   |
| 2.0                                 | 08.1985 → 04.1989 | RB20E  | B | 13  | 1.7 D                          | 09.1984 → 12.1986 | CD17   | D | 16  |
| 2.0                                 | 09.1985 → 04.1989 | CA20S  | B | 27  | <b>SUNNY I Traveller (B11)</b> |                   |        |   |     |
| 3.0                                 | 08.1985 → 03.1989 | RB30S  | B | 35  | 1.3                            | 08.1982 → 08.1990 | E13    | B | 7   |
| 3.0                                 | 07.1986 → 12.1990 | RB30E  | B | 35  | 1.5                            | 03.1982 → 01.1984 | E15    | B | 7   |
| <b>SKYLINE Coupe (C110)</b>         |                   |        |   |     | 1.5                            | 03.1982 → 10.1986 | E15S   | B | 7   |
| 2.4 (KHGC110)                       | 01.1972 → 03.1978 | L24    | B | 22  | 1.6                            | 06.1986 → 08.1990 | E16    | B | 7   |
| <b>SKYLINE Coupe (R31)</b>          |                   |        |   |     | 1.6                            | 09.1988 → 08.1990 | GA16i  | B | 8   |
| 2.0                                 | 05.1986 → 04.1989 | RB20E  | B | 13  | 1.6 AWD                        | 09.1988 → 12.1989 | GA16i  | B | 8   |
| <b>SKYLINE Estate (R30)</b>         |                   |        |   |     | 1.7 D                          | 03.1982 → 10.1986 | CD17   | D | 16  |
| 2.0 D                               | 08.1981 → 07.1984 | LD20   | D | 31  | <b>SUNNY II (N13, B12)</b>     |                   |        |   |     |
| 2.4                                 | 03.1981 → 06.1986 | L24E   | B | 22  | 1.4                            | 10.1988 → 09.1990 | GA14DS | B | 5   |
| 2.8 D                               | 08.1981 → 07.1984 | LD28   | D | 28  | 1.5                            | 06.1986 → 10.1988 | E15S   | B | 7   |
| <b>SKYLINE Estate (R31)</b>         |                   |        |   |     | 1.6                            | 06.1986 → 10.1988 | E16S   | B | 7   |
| 3.0                                 | 08.1985 → 03.1989 | RB30S  | B | 35  | 1.6                            | 02.1987 → 10.1988 | GA16DE | B | 8   |
| 3.0                                 | 07.1986 → 12.1990 | RB30E  | B | 35  | 1.6                            | 09.1987 → 12.1990 | E16    | B | 7   |
| <b>SKYLINE Hatchback (R30)</b>      |                   |        |   |     | 1.6 4x4                        | 07.1986 → 10.1988 | GA16S  | B | 8   |
| 2.4                                 | 08.1982 → 11.1983 | L24E   | B | 22  | 1.6 GTI 16V                    | 02.1987 → 10.1988 | CA16D  | B | 9   |
| <b>SKYLINE Saloon (C110)</b>        |                   |        |   |     | 1.7 D                          | 06.1986 → 05.1989 | CD17   | D | 16  |
| 2.4 (HGC110)                        | 01.1972 → 03.1978 | L24    | B | 22  | <b>SUNNY II Coupe (B12)</b>    |                   |        |   |     |

**N**

|                                     |                   |        |   | Pos |  |  |  |  | Pos |
|-------------------------------------|-------------------|--------|---|-----|--|--|--|--|-----|
| 1.5                                 | 06.1986 → 10.1988 | E15S   | B | 7   |  |  |  |  |     |
| 1.6                                 | 06.1986 → 10.1988 | E16S   | B | 7   |  |  |  |  |     |
| 1.6 AWD                             | 09.1988 → 12.1989 | GA16i  | B | 8   |  |  |  |  |     |
| 1.6 GTI 16V                         | 05.1987 → 05.1989 | CA16D  | B | 9   |  |  |  |  |     |
| 1.6 SGX                             | 10.1988 → 09.1990 | GA16S  | B | 8   |  |  |  |  |     |
| <b>SUNNY II Hatchback (N13)</b>     |                   |        |   |     |  |  |  |  |     |
| 1.0                                 | 07.1986 → 09.1990 | E10S   | B | 3   |  |  |  |  |     |
| 1.3                                 | 06.1986 → 10.1988 | E13S   | B | 7   |  |  |  |  |     |
| 1.4                                 | 10.1988 → 09.1990 | GA14S  | B | 5   |  |  |  |  |     |
| 1.5                                 | 06.1986 → 10.1988 | E15S   | B | 7   |  |  |  |  |     |
| 1.6                                 | 06.1986 → 10.1988 | E16S   | B | 7   |  |  |  |  |     |
| 1.6                                 | 02.1987 → 10.1988 | GA16DE | B | 8   |  |  |  |  |     |
| 1.6 GTI 16V                         | 06.1987 → 05.1989 | CA16D  | B | 9   |  |  |  |  |     |
| 1.6 i 12V                           | 06.1986 → 10.1990 | GA16i  | B | 8   |  |  |  |  |     |
| 1.7 D                               | 06.1986 → 01.1991 | CD17   | D | 16  |  |  |  |  |     |
| <b>SUNNY II Traveller (B12)</b>     |                   |        |   |     |  |  |  |  |     |
| 1.5                                 | 06.1986 → 10.1988 | E15S   | B | 7   |  |  |  |  |     |
| 1.6                                 | 06.1986 → 10.1988 | E16S   | B | 7   |  |  |  |  |     |
| 1.6 i 12V 4x4                       | 10.1988 → 08.1990 | GA16i  | B | 8   |  |  |  |  |     |
| <b>SUNNY Saloon (B10)</b>           |                   |        |   |     |  |  |  |  |     |
| 1.0                                 | 03.1967 → 06.1970 | A10    | B | 1   |  |  |  |  |     |
| <b>SUNNY Saloon (B110)</b>          |                   |        |   |     |  |  |  |  |     |
| 1.2                                 | 06.1970 → 04.1974 | A12    | B | 2   |  |  |  |  |     |
| <b>SUNNY Traveller (140Y, 150Y)</b> |                   |        |   |     |  |  |  |  |     |
| 1.4                                 | 06.1979 → 12.1980 | A14    | B | 6   |  |  |  |  |     |
| 1.4 (HBL310)                        | 06.1979 → 02.1982 | A14    | B | 6   |  |  |  |  |     |
| 1.5                                 | 09.1979 → 02.1982 | A15    | B | 6   |  |  |  |  |     |
| 1.5 (HBL310)                        | 06.1979 → 02.1982 | A15    | B | 6   |  |  |  |  |     |
| <b>TERRANO I</b>                    |                   |        |   |     |  |  |  |  |     |
| 3.0i                                | 08.1987 → 10.1989 | VG30E  | B | 36  |  |  |  |  |     |
| <b>VIOLET</b>                       |                   |        |   |     |  |  |  |  |     |
| 1.4                                 | 01.1973 → 10.1981 | A14    | B | 6   |  |  |  |  |     |
| 1.4                                 | 01.1973 → 10.1981 | A14S   | B | 6   |  |  |  |  |     |
| 1.4                                 | 01.1973 → 10.1981 | L14    | B | 21  |  |  |  |  |     |
| 1.6                                 | 05.1977 → 10.1981 | L16    | B | 21  |  |  |  |  |     |
| 1.6                                 | 05.1977 → 10.1981 | L16S   | B | 21  |  |  |  |  |     |
| 1.6                                 | 05.1977 → 10.1981 | L16T   | B | 21  |  |  |  |  |     |

N

| 1 |  | 73   |   |   |                      |    |          |          |        |        |  |
|---|--|--|---|---|----------------------|----|----------|----------|--------|--------|--|
|   | A10  | 03.1967 → 08.1980  | B | 4 | 988 cm <sup>3</sup>  | 2V | 33-46 kW | 45-63 PS | ⊗8,5   | - 59   |  |
|   | A10S   | 08.1978 → 07.1981  | B | 4 | 988 cm <sup>3</sup>  | 2V | 32 kW    | 44 PS    | ⊗8,5   | - 59   |  |
|   | CHERRY (E10) I, CHERRY II Coupe (N10), CHERRY II Hatchback (N10), CHERRY II Traveller (VN10), DATSUN 100A (E10, BLF10), DATSUN 100A Estate (WBLF10), SUNNY Coupe (B10), SUNNY Estate (VB10), SUNNY Saloon (B10)  |  |   |   |                      |    |          |          |        |        |  |
|   | CB-1045GP 0.25   | [Set] PL 0,25 Ø 44.724 / 48.000 / 19.600 / 1.623 St/B/G<br>CB-1045GP 0,50 / CB-1045GP STD  |   |   |                      |    |          |          |        |        |  |
| 2 |  | 73   |   |   |                      |    |          |          |        |        |  |
|   | A12  | 04.1962 → 12.1985  | B | 4 | 1171 cm <sup>3</sup> | 2V | 38-51 kW | 52-69 PS | ⊗9     | - 70   |  |
|   | 1200 Pickup (B120), CHERRY II Coupe (N10), CHERRY II Hatchback (N10), CHERRY II Traveller (VN10), DATSUN 120 Saloon (B210), DATSUN 120Y Coupe (KB210), DATSUN 120Y Wagon (VB210), PICKUP, SUNNY (140Y, 150Y), SUNNY Estate (B110), SUNNY Saloon (B110)                                       |  |   |   |                      |    |          |          |        |        |  |
|   | CB-1045GP 0.25   | [Set] PL 0,25 Ø 44.724 / 48.000 / 19.600 / 1.623 St/B/G<br>CB-1045GP 0,50 / CB-1045GP STD  |   |   |                      |    |          |          |        |        |  |
|   | MS-1087GP 0.25   | [Set] HL 0,25 Ø 49.714 / 53.654 / 18.100 / 1.960 St/B/G; HL 0,25 Ø 49.714 / 53.654 / 22.100 / 1.960 St/B/G; PASS-L 0,25 Ø 49.714 / 53.654 / 27.100 / 1.960 St/B/G<br>MS-1087GP STD |   |   |                      |    |          |          |        |        |  |
| 3 |  | 73   |   |   |                      |    |          |          |        |        |  |
|   | E10  | 08.1981 → 05.1986  | B | 4 | 988 cm <sup>3</sup>  | 2V | 37 kW    | 50 PS    | ⊗9     | - 59   |  |
|   | E10S   | 04.1982 → 09.1990  | B | 4 | 988 cm <sup>3</sup>  | 2V | 37 kW    | 50 PS    | ⊗9     | - 59   |  |
|   | CHERRY II Traveller (VN10), CHERRY III (N12), PULSAR, SUNNY II Hatchback (N13)   |  |   |   |                      |    |          |          |        |        |  |
|   | CB-1174GP 0.25   | [Set] PL 0,25 Ø 39.724 / 43.000 / 17.130 / 1.625 St/B/G<br>CB-1174GP STD   |   |   |                      |    |          |          |        |        |  |
|   | MS-1174GP 0.25   | [Set] HL 0,25 Ø 49.714 / 53.641 / 18.100 / 1.952 St/B/G; HL 0,25 Ø 49.714 / 53.641 / 22.100 / 1.952 St/B/G; PASS-L 0,25 Ø 49.714 / 53.641 / 27.100 / 1.952 St/B/G<br>MS-1174GP STD |   |   |                      |    |          |          |        |        |  |
| 4 |  | 73   |   |   |                      |    |          |          |        |        |  |
|   | J13  | 01.1972 → 07.1975  | B | 4 | 1299 cm <sup>3</sup> | 2V | 46-50 kW | 63-68 PS | ⊗8,2:1 | - 77.6 |  |
|   | PICKUP   |  |   |   |                      |    |          |          |        |        |  |
|   | TW-1000A STD   | [Pair] AS STD Ø 56.550 / 69.700 // 2.286 St/W  |   |   |                      |    |          |          |        |        |  |
|   | SH-1006B 0.25  | [Set] NW-L 0,25 Ø 40.980 / 44.425 / 20.600 / 1.715 St/W; NW-L 0,25 Ø 43.660 / 47.120 / 22.000 / 1.715 St/W; NW-L 0,25 Ø 45.150 / 48.641 / 37.300 / 1.710 St/W<br>SH-1006B STD      |   |   |                      |    |          |          |        |        |  |
| 5 |  | 73.6   |   |   |                      |    |          |          |        |        |  |
|   | GA14DS   | 10.1988 → 09.1990  | B | 4 | 1392 cm <sup>3</sup> | 4V | 55-63 kW | 75-86 PS | ⊗9,5   | - 81.8 |  |
|   | GA14S  | 10.1988 → 09.1990  | B | 4 | 1392 cm <sup>3</sup> | 3V | 55-60 kW | 75-82 PS | ⊗8,9   | - 81.8 |  |
|   | PULSAR, SUNNY II (N13, B12), SUNNY II Hatchback (N13)  |  |   |   |                      |    |          |          |        |        |  |
|   | TW-1208A STD   | [Pair] AS STD Ø 56.250 / 71.000 // 1.970 St/A  |   |   |                      |    |          |          |        |        |  |
|   | CB-1208A 0.25  | [Set] PL 0,25 Ø 39.724 / 43.000 / 17.100 / 1.630 St/A<br>CB-1208A STD  |   |   |                      |    |          |          |        |        |  |
|   | MS-1208A 0.25  | [Set] HL 0,25 Ø 49.714 / 53.644 / 16.100 / 1.955 St/A<br>MS-1208A 0,50 / MS-1208A STD  |   |   |                      |    |          |          |        |        |  |
|   | PB-1208J STD   | [Set] PL-B STD Ø 19.000 / 22.000 / 21.800 / 1.535 St/B   |   |   |                      |    |          |          |        |        |  |
| 6 |  | 76   |   |   |                      |    |          |          |        |        |  |
|   | A14  | 01.1970 → 08.1989  | B | 4 | 1397 cm <sup>3</sup> | 2V | 46-52 kW | 63-71 PS | ⊗9     | - 77   |  |
|   | A14S   | 01.1973 → 06.1982  | B | 4 | 1397 cm <sup>3</sup> | 2V | 59 kW    | 80 PS    | ⊗8,5:1 | - 77   |  |
|   | A15  | 06.1979 → 12.1982  | B | 4 | 1488 cm <sup>3</sup> | 2V | 49-51 kW | 67-69 PS | ⊗9     | - 82   |  |
|   | 1400 BAKKIE (B140), 210 Hatchback, 310 Coupe, B210 Coupe, CHERRY II Coupe (N10), CHERRY II Hatchback (N10), CHERRY II Traveller (VN10), DATSUN 140Y Estate (HLB310), F10 Estate, F10 Hatchback, F10 Saloon, PULSAR Hatchback (N10), SUNNY (140Y, 150Y), SUNNY Traveller (140Y, 150Y), VIOLET |  |   |   |                      |    |          |          |        |        |  |
|   | CB-1045GP 0.25   | [Set] PL 0,25 Ø 44.724 / 48.000 / 19.600 / 1.623 St/B/G<br>CB-1045GP 0,50 / CB-1045GP STD  |   |   |                      |    |          |          |        |        |  |
|   | MS-1087GP 0.25   | [Set] HL 0,25 Ø 49.714 / 53.654 / 18.100 / 1.960 St/B/G; HL 0,25 Ø 49.714 / 53.654 / 22.100 / 1.960 St/B/G; PASS-L 0,25 Ø 49.714 / 53.654 / 27.100 / 1.960 St/B/G<br>MS-1087GP STD |   |   |                      |    |          |          |        |        |  |



| 7 |   | 76                |     |   |                      |    |          |            |        |      |
|---|---|-------------------|-----|---|----------------------|----|----------|------------|--------|------|
|   | E13   | 08.1981 → 08.1990 | B   | 4 | 1269 cm <sup>3</sup> | 2V | 44 kW    | 60 PS      | Ϸ9     | - 70 |
|   | E13S  | 04.1982 → 10.1988 | B   | 4 | 1269 cm <sup>3</sup> | 2V | 44 kW    | 60 PS      | Ϸ9     | - 70 |
|   | E15   | 08.1981 → 12.1987 | B   | 4 | 1488 cm <sup>3</sup> | 2V | 50-55 kW | 68-75 PS   | Ϸ9     | - 82 |
|   | E15ET   | 04.1982 → 12.1987 | B A | 4 | 1488 cm <sup>3</sup> | 2V | 77 kW    | 105 PS     | Ϸ8:1   | - 82 |
|   | E15S  | 09.1981 → 08.1990 | B   | 4 | 1488 cm <sup>3</sup> | 2V | 50-55 kW | 68-75 PS   | Ϸ9,8   | - 82 |
|   | E15T  | 04.1982 → 05.1986 | B A | 4 | 1488 cm <sup>3</sup> | 2V | 75-85 kW | 102-116 PS | Ϸ8     | - 82 |
|   | E16   | 09.1982 → 12.1990 | B   | 4 | 1597 cm <sup>3</sup> | 2V | 50-65 kW | 68-88 PS   | Ϸ9,4:1 | - 88 |
|   | E16S  | 05.1984 → 08.1990 | B   | 4 | 1597 cm <sup>3</sup> | 2V | 60-62 kW | 80-84 PS   | Ϸ9,6   | - 88 |
|   | CHERRY II Coupe (N10), CHERRY II Hatchback (N10), CHERRY II Traveller (VN10), CHERRY III (N12), CHERRY III Saloon (N12), EXA Coupe (N12), PRAIRIE (M10, NM10), PULSAR, PULSAR Hatchback (N12), PULSAR NX Coupe, PULSAR Saloon (N12), SENTRA Hatchback, SUNNY I (B11), SUNNY I Coupe (B11), SUNNY I Traveller (B11), SUNNY II (N13, B12), SUNNY II Coupe (B12), SUNNY II Hatchback (N13), SUNNY II Traveller (B12) |                   |     |   |                      |    |          |            |        |      |



CB-1174GP 0.25 [Set] PL 0,25 Ø 39.724 / 43.000 / 17.130 / 1.625 St/B/G  
CB-1174GP STD

MS-1174GP 0.25 [Set] HL 0,25 Ø 49.714 / 53.641 / 18.100 / 1.952 St/B/G; HL 0,25 Ø 49.714 / 53.641 / 22.100 / 1.952 St/B/G; PASS-L 0,25 Ø 49.714 / 53.641 / 27.100 / 1.952 St/B/G  
MS-1174GP STD

| 8 |  | 76                |   |   |                      |    |          |           |        |      |
|---|--|-------------------|---|---|----------------------|----|----------|-----------|--------|------|
|   | GA16DE   | 02.1987 → 10.1988 | B | 4 | 1597 cm <sup>3</sup> | 4V | 60-88 kW | 82-120 PS | Ϸ9,5   | - 88 |
|   | GA16S  | 07.1986 → 09.1990 | B | 4 | 1597 cm <sup>3</sup> | 3V | 62-70 kW | 84-95 PS  | Ϸ9,4:1 | - 88 |
|   | GA16i  | 06.1986 → 12.1990 | B | 4 | 1597 cm <sup>3</sup> | 3V | 65-67 kW | 88-91 PS  | Ϸ9,4   | - 88 |
|   | PULSAR, PULSAR NX Coupe, SUNNY I (B11), SUNNY I Traveller (B11), SUNNY II (N13, B12), SUNNY II Coupe (B12), SUNNY II Hatchback (N13), SUNNY II Traveller (B12) |                   |   |   |                      |    |          |           |        |      |



TW-1208A STD [Pair] AS STD Ø 56.250 / 71.000 // 1.970 St/A

CB-1208A 0.25 [Set] PL 0,25 Ø 39.724 / 43.000 / 17.100 / 1.630 St/A  
CB-1208A STD

MS-1208A 0.25 [Set] HL 0,25 Ø 49.714 / 53.644 / 16.100 / 1.955 St/A  
MS-1208A 0,50 / MS-1208A STD

PB-1208J STD [Set] PL-B STD Ø 19.000 / 22.000 / 21.800 / 1.535 St/B

| 9 |   | 78                |   |   |                      |    |          |            |       |        |
|---|---|-------------------|---|---|----------------------|----|----------|------------|-------|--------|
|   | CA16D   | 02.1987 → 05.1989 | B | 4 | 1598 cm <sup>3</sup> | 4V | 79-81 kW | 107-110 PS | Ϸ10:1 | - 83.6 |
|   | CA16S   | 08.1981 → 06.1990 | B | 4 | 1598 cm <sup>3</sup> | 2V | 60-66 kW | 82-90 PS   | Ϸ9    | - 83.6 |
|   | BLUEBIRD (T72, T12, U12), BLUEBIRD (U11), BLUEBIRD Hatchback (T72, T12), BLUEBIRD Station Wagon (WU11), STANZA (T11), STANZA Hatchback (T11), SUNNY II (N13, B12), SUNNY II Coupe (B12), SUNNY II Hatchback (N13) |                   |   |   |                      |    |          |            |       |        |



CB-1173GP 0.25 [Set] PL 0,25 Ø 44.724 / 48.000 / 18.600 / 1.633 St/B/G  
CB-1173GP 0,50 / CB-1173GP 0,75 / CB-1173GP STD

MS-1173GP 0.25 [Set] HL 0,25 Ø 52.716 / 56.654 / 22.000 / 1.954 St/B/G; PASS-L 0,25 Ø 52.716 / 56.654 / 28.100 / 1.954 St/B/G  
MS-1173GP 0,50 / MS-1173GP STD



81-70002 EX; 11.03/ x 7 x 48 G1  
81-70001 IN; 11.03/ x 7 x 45 G1

| 10 |                       | 78                |   |   |                      |    |          |          |        |        |
|----|-----------------------|-------------------|---|---|----------------------|----|----------|----------|--------|--------|
|    | J15                   | 01.1972 → 10.1982 | B | 4 | 1483 cm <sup>3</sup> | 2V | 57 kW    | 78 PS    | Ϸ8,3:1 | - 77.6 |
|    | J16                   | 12.1980 → 05.1984 | B | 4 | 1567 cm <sup>3</sup> | 2V | 51-52 kW | 69-71 PS | Ϸ8,3   | - 82   |
|    | PICK UP (720), PICKUP |                   |   |   |                      |    |          |          |        |        |



TW-1000A STD [Pair] AS STD Ø 56.550 / 69.700 // 2.286 St/W

SH-1006B 0.25 [Set] NW-L 0,25 Ø 40.980 / 44.425 / 20.600 / 1.715 St/W; NW-L 0,25 Ø 43.660 / 47.120 / 22.000 / 1.715 St/W; NW-L 0,25 Ø 45.150 / 48.641 / 37.300 / 1.710 St/W  
SH-1006B STD

| 11 |  | 78                |   |   |                      |    |       |       |      |        |
|----|--|-------------------|---|---|----------------------|----|-------|-------|------|--------|
|    | L20A                                   | 03.1971 → 01.1984 | B | 6 | 1998 cm <sup>3</sup> | 2V | 71 kW | 97 PS | Ϸ8,6 | - 69.7 |
|    | CEDRIC, LAUREL (HLC230), LAUREL (JC31) |                   |   |   |                      |    |       |       |      |        |



MS-1047GP 0.25 [Set] HL 0,25 Ø 54.705 / 58.658 / 24.100 / 1.960 St/B/G; HL 0,25 Ø 54.705 / 58.658 / 26.100 / 1.960 St/B/G; PASS-L 0,25 Ø 54.705 / 58.658 / 32.100 / 1.960 St/B/G  
MS-1047GP 0,50 / MS-1047GP STD

|           |   |   |     |   |                      |    |            |            |         |   |      |  |
|-----------|---|---|-----|---|----------------------|----|------------|------------|---------|---|------|--|
| <b>12</b> |   | <b>78</b>   |     |   |                      |    |            |            |         |   |      |  |
|           | <b>L20E</b>   | 03.1971 → 03.1986   | B   | 6 | 1998 cm <sup>3</sup> | 2V | 92-96 kW   | 125-131 PS | ⊗8,6:1  | - | 69.7 |  |
|           | <b>L20ET</b>  | 03.1971 → 03.1986   | B A | 6 | 1998 cm <sup>3</sup> | 2V | 106-107 kW | 144-146 PS | ⊗8,6    | - | 69.7 |  |
|           | <b>CEDRIC, LAUREL (JC31), LEOPARD Coupe, LEOPARD I (F30)</b>  |   |     |   |                      |    |            |            |         |   |      |  |
|           | <b>CB-1048GP STD</b>  | [Set] PL STD Ø 49.970 / 53.000 / 22.100 / 1.506 St/B/G  |     |   |                      |    |            |            |         |   |      |  |
|           | <b>MS-1047GP 0.25</b>   | [Set] HL 0,25 Ø 54.705 / 58.658 / 24.100 / 1.960 St/B/G; HL 0,25 Ø 54.705 / 58.658 / 26.100 / 1.960 St/B/G; PASS-L 0,25 Ø 54.705 / 58.658 / 32.100 / 1.960 St/B/G |     |   |                      |    |            |            |         |   |      |  |
|           |   | <b>MS-1047GP 0,50 / MS-1047GP STD</b>   |     |   |                      |    |            |            |         |   |      |  |
| <b>13</b> |   | <b>78</b>   |     |   |                      |    |            |            |         |   |      |  |
|           | <b>RB20E</b>  | 08.1985 → 04.1989   | B   | 6 | 1998 cm <sup>3</sup> | 2V | 92-123 kW  | 125-167 PS | ⊗9,5    | - | 69.7 |  |
|           | <b>SKYLINE (R31), SKYLINE Coupe (R31)</b>   |   |     |   |                      |    |            |            |         |   |      |  |
|           | <b>MS-1203GP 0.25</b>   | [Set] HL 0,25 Ø 54.725 / 58.645 / 19.100 / 1.950 St/B/G; PASS-L 0,25 Ø 54.725 / 58.645 / 27.100 / 1.950 St/B/G  |     |   |                      |    |            |            |         |   |      |  |
|           |   | <b>MS-1203GP 0,50 / MS-1203GP STD</b>   |     |   |                      |    |            |            |         |   |      |  |
| <b>14</b> |   | <b>78</b>   |     |   |                      |    |            |            |         |   |      |  |
|           | <b>VG20E</b>  | 03.1984 → 08.1987   | B   | 6 | 1998 cm <sup>3</sup> | 2V | 85-96 kW   | 116-131 PS | ⊗9,5    | - | 69.7 |  |
|           | <b>VG20ET</b>   | 06.1985 → 09.1988   | B A | 6 | 1998 cm <sup>3</sup> | 2V | 114-132 kW | 155-180 PS | ⊗8,5    | - | 69.7 |  |
|           | <b>CEDRIC WAGON (Y30), GLORIA Estate, GLORIA VII (Y30), LEOPARD II Coupe (F31)</b>  |   |     |   |                      |    |            |            |         |   |      |  |
|           | <b>MS-1211GP 0.25</b>   | [Set] HL 0,25 Ø 62.725 / 66.645 / 19.100 / 1.946 St/B/G; HL 0,25 Ø 62.725 / 66.645 / 22.600 / 1.946 St/B/G; PASS-L 0,25 Ø 62.725 / 66.645 / 29.000 / 1.946 St/B/G |     |   |                      |    |            |            |         |   |      |  |
|           |   | <b>MS-1211GP STD</b>  |     |   |                      |    |            |            |         |   |      |  |
| <b>15</b> |   | <b>80</b>   |     |   |                      |    |            |            |         |   |      |  |
|           | <b>CA16DE</b>   | 09.1986 → 12.1987   | B   | 4 | 1598 cm <sup>3</sup> | 4V | 85-91 kW   | 116-124 PS |         |   | 79.5 |  |
|           | <b>EXA Targa (N13), PULSAR NX Coupe</b>   |   |     |   |                      |    |            |            |         |   |      |  |
|           | <b>50 007 665</b>   | hydraulic; Outer Ø: 31  |     |   |                      |    |            |            |         |   |      |  |
| <b>16</b> |   | <b>80</b>   |     |   |                      |    |            |            |         |   |      |  |
|           | <b>CD17</b>   | 03.1982 → 01.1991   | D   | 4 | 1681 cm <sup>3</sup> | 2V | 40-41 kW   | 54-56 PS   | ⊗22,2   | - | 83.6 |  |
|           | <b>CHERRY III (N12), PULSAR, SENTRA Hatchback, SENTRA Saloon, SUNNY I (B11), SUNNY I Coupe (B11), SUNNY I Traveller (B11), SUNNY II (N13, B12), SUNNY II Hatchback (N13)</b>  |   |     |   |                      |    |            |            |         |   |      |  |
|           | <b>CB-1173GP 0.25</b>   | [Set] PL 0,25 Ø 44.724 / 48.000 / 18.600 / 1.633 St/B/G   |     |   |                      |    |            |            |         |   |      |  |
|           |   | <b>CB-1173GP 0,50 / CB-1173GP 0,75 / CB-1173GP STD</b>  |     |   |                      |    |            |            |         |   |      |  |
|           | <b>MS-1173GP 0.25</b>   | [Set] HL 0,25 Ø 52.716 / 56.654 / 22.000 / 1.954 St/B/G; PASS-L 0,25 Ø 52.716 / 56.654 / 28.100 / 1.954 St/B/G  |     |   |                      |    |            |            |         |   |      |  |
|           |   | <b>MS-1173GP 0,50 / MS-1173GP STD, →07.1983</b>   |     |   |                      |    |            |            |         |   |      |  |
|           | <b>MS-1217A 0.25</b>  | [Set] HL 0,25 Ø 52.707 / 56.654 / 20.100 / 1.953 St/A; PASS-L 0,25 Ø 52.707 / 56.654 / 28.100 / 1.953 St/A  |     |   |                      |    |            |            |         |   |      |  |
|           |   | <b>MS-1217A STD, 1,7 D, 1,7 D, 1,7 D, 1,7 D, 1,7 D: 07.1983→</b>  |     |   |                      |    |            |            |         |   |      |  |
|           | <b>PB-1173J STD</b>   | [Set] PL-B STD Ø 24.000 / 28.000 / 24.200 / 2.025 St/B  |     |   |                      |    |            |            |         |   |      |  |
|           | <b>81-70002</b>   | EX; 11.03/ x 7 x 48 G1  |     |   |                      |    |            |            |         |   |      |  |
|           | <b>81-70001</b>   | IN; 11.03/ x 7 x 45 G1  |     |   |                      |    |            |            |         |   |      |  |
| <b>17</b> |   | <b>83</b>   |     |   |                      |    |            |            |         |   |      |  |
|           | <b>CA18D</b>  | 02.1989 → 12.1990   | B   | 4 | 1809 cm <sup>3</sup> | 4V | 92-95 kW   | 125-129 PS | ⊗10,5:1 | - | 83.6 |  |
|           | <b>CA18ET</b>   | 08.1983 → 04.1990   | B A | 4 | 1809 cm <sup>3</sup> | 2V | 90-100 kW  | 122-136 PS | ⊗8      | - | 83.6 |  |
|           | <b>CA18S</b>  | 08.1981 → 04.1990   | B   | 4 | 1809 cm <sup>3</sup> | 2V | 65-74 kW   | 88-101 PS  | ⊗8,8    | - | 83.6 |  |
|           | <b>CA18T</b>  | 04.1984 → 05.1990   | B A | 4 | 1809 cm <sup>3</sup> | 2V | 99 kW      | 135 PS     | ⊗8:1    | - | 83.6 |  |
|           | <b>200 SX, AUSTER (T12), BLUEBIRD (T72, T12, U12), BLUEBIRD (U11), BLUEBIRD Hatchback (T72, T12), BLUEBIRD Station Wagon (WU11), PRAIRIE (M10, NM10), SILVIA (S12), SKYLINE (R31), STANZA (T11), STANZA Hatchback (T11)</b> |   |     |   |                      |    |            |            |         |   |      |  |
|           | <b>CB-1173GP 0.25</b>   | [Set] PL 0,25 Ø 44.724 / 48.000 / 18.600 / 1.633 St/B/G   |     |   |                      |    |            |            |         |   |      |  |
|           |   | <b>CB-1173GP 0,50 / CB-1173GP 0,75 / CB-1173GP STD</b>  |     |   |                      |    |            |            |         |   |      |  |
|           | <b>MS-1173GP 0.25</b>   | [Set] HL 0,25 Ø 52.716 / 56.654 / 22.000 / 1.954 St/B/G; PASS-L 0,25 Ø 52.716 / 56.654 / 28.100 / 1.954 St/B/G  |     |   |                      |    |            |            |         |   |      |  |
|           |   | <b>MS-1173GP 0,50 / MS-1173GP STD</b>   |     |   |                      |    |            |            |         |   |      |  |
|           | <b>81-70002</b>   | EX; 11.03/ x 7 x 48 G1  |     |   |                      |    |            |            |         |   |      |  |
|           | <b>81-70001</b>   | IN; 11.03/ x 7 x 45 G1  |     |   |                      |    |            |            |         |   |      |  |
| <b>18</b> |   | <b>83</b>   |     |   |                      |    |            |            |         |   |      |  |
|           | <b>CA18DE</b>   | 09.1987 → 12.1989   | B   | 4 | 1809 cm <sup>3</sup> | 4V | 93-99 kW   | 126-135 PS | ⊗10,5   | - | 83.6 |  |
|           | <b>PULSAR NX Coupe</b>  |   |     |   |                      |    |            |            |         |   |      |  |
|           | <b>CB-1173GP 0.25</b>   | [Set] PL 0,25 Ø 44.724 / 48.000 / 18.600 / 1.633 St/B/G   |     |   |                      |    |            |            |         |   |      |  |
|           |   | <b>CB-1173GP 0,50 / CB-1173GP 0,75 / CB-1173GP STD</b>  |     |   |                      |    |            |            |         |   |      |  |
|           | <b>MS-1173GP 0.25</b>   | [Set] HL 0,25 Ø 52.716 / 56.654 / 22.000 / 1.954 St/B/G; PASS-L 0,25 Ø 52.716 / 56.654 / 28.100 / 1.954 St/B/G  |     |   |                      |    |            |            |         |   |      |  |
|           |   | <b>MS-1173GP 0,50 / MS-1173GP STD</b>   |     |   |                      |    |            |            |         |   |      |  |

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|           |   |  |   |   |   |                      |    |            |            |              |
|-----------|---|--|---|---|---|----------------------|----|------------|------------|--------------|
|           | <b>81-70002</b>   | EX; 11.03/ x 7 x 48 G1   |   |   |   |                      |    |            |            |              |
|           | <b>81-70001</b>   | IN; 11.03/ x 7 x 45 G1   |   |   |   |                      |    |            |            |              |
|           | <b>50 007 665</b>   | hydraulic; Outer Ø: 31   |   |   |   |                      |    |            |            |              |
| <b>19</b> |   | <b>83</b>  |   |   |   |                      |    |            |            |              |
|           | <b>CA18DET Euro 1</b>   | 07.1986 → 05.1990  | B | A | 4 | 1809 cm <sup>3</sup> | 4V | 124-148 kW | 169-201 PS | 8,5 - 83.6   |
|           | <b>AUSTER (T12), BLUEBIRD (B610)</b>  |  |   |   |   |                      |    |            |            |              |
|           | <b>CB-1173GP 0.25</b>   | [Set] PL 0,25 Ø 44.724 / 48.000 / 18.600 / 1.633 St/B/G<br><b>CB-1173GP 0,50 / CB-1173GP 0,75 / CB-1173GP STD</b>  |   |   |   |                      |    |            |            |              |
|           | <b>MS-1173GP 0.25</b>   | [Set] HL 0,25 Ø 52.716 / 56.654 / 22.000 / 1.954 St/B/G; PASS-L 0,25 Ø 52.716 / 56.654 / 28.100 / 1.954 St/B/G<br><b>MS-1173GP 0,50 / MS-1173GP STD</b>  |   |   |   |                      |    |            |            |              |
|           | <b>81-70003</b>   | IN; 10.23/ x 6 x 43 G1   |   |   |   |                      |    |            |            |              |
|           | <b>50 007 665</b>   | hydraulic; Outer Ø: 31   |   |   |   |                      |    |            |            |              |
| <b>20</b> |   | <b>83</b>  |   |   |   |                      |    |            |            |              |
|           | <b>CA18DT</b>   | 08.1988 → 12.1990  | B | A | 4 | 1809 cm <sup>3</sup> | 4V | 122-131 kW | 166-178 PS | 8,5 - 83.6   |
|           | <b>CA18N</b>  | 05.1986 → 09.1990  | B |   | 4 | 1809 cm <sup>3</sup> | 2V | 61-66 kW   | 83-90 PS   | 8,8 - 83.6   |
|           | <b>BLUEBIRD (T72 , T12, U12), BLUEBIRD (U11), BLUEBIRD Hatchback (T72, T12), BLUEBIRD Station Wagon (WU11), SILVIA Convertible (S13)</b>  |  |   |   |   |                      |    |            |            |              |
|           | <b>CB-1173GP 0.25</b>   | [Set] PL 0,25 Ø 44.724 / 48.000 / 18.600 / 1.633 St/B/G<br><b>CB-1173GP 0,50 / CB-1173GP 0,75 / CB-1173GP STD</b>  |   |   |   |                      |    |            |            |              |
|           | <b>MS-1173GP 0.25</b>   | [Set] HL 0,25 Ø 52.716 / 56.654 / 22.000 / 1.954 St/B/G; PASS-L 0,25 Ø 52.716 / 56.654 / 28.100 / 1.954 St/B/G<br><b>MS-1173GP 0,50 / MS-1173GP STD</b>  |   |   |   |                      |    |            |            |              |
| <b>21</b> |   | <b>83</b>  |   |   |   |                      |    |            |            |              |
|           | <b>L14</b>  | 01.1973 → 10.1981  | B |   | 4 | 1428 cm <sup>3</sup> | 2V | 48 kW      | 65 PS      | 9 - 66       |
|           | <b>L16</b>  | 05.1968 → 11.1983  | B |   | 4 | 1595 cm <sup>3</sup> | 2V | 60-72 kW   | 82-98 PS   | 8,5 - 73.7   |
|           | <b>L16S</b>   | 01.1973 → 10.1981  | B |   | 4 | 1595 cm <sup>3</sup> | 2V | 53 kW      | 72 PS      | 8,5:1 - 73.7 |
|           | <b>L16T</b>   | 01.1973 → 02.1982  | B |   | 4 | 1595 cm <sup>3</sup> | 2V | 61 kW      | 83 PS      | 8,5:1 - 73.7 |
|           | <b>BLUEBIRD (910), BLUEBIRD (B610), BLUEBIRD Estate (510), BLUEBIRD Saloon (510), BLUEBIRD Traveller (W910), DATSUN 140J (710), DATSUN 160J (710, A10), VIOLET</b>  |  |   |   |   |                      |    |            |            |              |
|           | <b>CB-1044GP 0.25</b>   | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br><b>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD</b>  |   |   |   |                      |    |            |            |              |
|           | <b>MS-1043GP 0.25</b>   | [Set] HL 0,25 Ø 54.705 / 58.658 / 24.000 / 1.960 St/B/G; HL 0,25 Ø 54.705 / 58.658 / 26.000 / 1.960 St/B/G; PASS-L 0,25 Ø 54.705 / 58.658 / 32.100 / 1.960 St/B/G<br><b>MS-1043GP 0,50 / MS-1043GP STD</b> |   |   |   |                      |    |            |            |              |
| <b>22</b> |   | <b>83</b>  |   |   |   |                      |    |            |            |              |
|           | <b>L24</b>  | 01.1971 → 06.1987  | B |   | 6 | 2393 cm <sup>3</sup> | 2V | 83-110 kW  | 113-150 PS | 9,1 - 73.7   |
|           | <b>L24E</b>   | 01.1971 → 10.1989  | B |   | 6 | 2393 cm <sup>3</sup> | 2V | 90-103 kW  | 122-140 PS | 9 - 73.7     |
|           | <b>L26</b>  | 02.1971 → 12.1979  | B |   | 6 | 2565 cm <sup>3</sup> | 2V | 83-121 kW  | 113-165 PS | 8,3 - 79     |
|           | <b>260Z (S30), 810 Estate, 810 Hardtop, BLUEBIRD (B610), CEDRIC, CEDRIC Estate (230), CEDRIC Hardtop (230), CEDRIC Saloon (230), DATSUN 240 Coupe (C210), GLORIA, GLORIA Coupe (330), GLORIA Estate (330), GLORIA Saloon (330), LAUREL (HLC230), LAUREL (JC31), LAUREL (JC32), MAXIMA I Estate (G910), MAXIMA I Saloon (G910), SKYLINE (R30), SKYLINE Coupe (C110), SKYLINE Estate (R30), SKYLINE Hatchback (R30), SKYLINE Saloon (C110), SKYLINE Saloon (C210)</b> |  |   |   |   |                      |    |            |            |              |
|           | <b>CB-1048GP STD</b>  | [Set] PL STD Ø 49.970 / 53.000 / 22.100 / 1.506 St/B/G   |   |   |   |                      |    |            |            |              |
|           | <b>MS-1047GP 0.25</b>   | [Set] HL 0,25 Ø 54.705 / 58.658 / 24.100 / 1.960 St/B/G; HL 0,25 Ø 54.705 / 58.658 / 26.100 / 1.960 St/B/G; PASS-L 0,25 Ø 54.705 / 58.658 / 32.100 / 1.960 St/B/G<br><b>MS-1047GP 0,50 / MS-1047GP STD</b> |   |   |   |                      |    |            |            |              |
| <b>23</b> |   | <b>83</b>  |   |   |   |                      |    |            |            |              |
|           | <b>SD20</b>   | 10.1965 → 05.1983  | D |   | 4 | 1991 cm <sup>3</sup> | 2V | 44 kW      | 60 PS      | 20:1 - 92    |
|           | <b>SD22</b>   | 01.1973 → 09.1984  | D |   | 4 | 2164 cm <sup>3</sup> | 2V | 46-47 kW   | 63-64 PS   | 20,8 - 100   |
|           | <b>720 Extended Cab Pickup, CEDRIC, LAUREL (HLC230), PICK UP (720)</b>  |  |   |   |   |                      |    |            |            |              |
|           | <b>88 603 110</b>   | T - Dry cylinder liner; finished; A=87 C=93 L=176 H=5  |   |   |   |                      |    |            |            |              |
|           | <b>TW-1028A STD</b>   | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |   |   |   |                      |    |            |            |              |
|           | <b>CB-1029GP 0.25</b>   | [Set] PL 0,25 Ø 52.676 / 55.987 / 26.130 / 1.638 St/B/G<br><b>CB-1029GP 0,50 / CB-1029GP 0,75 / CB-1029GP STD / CB-1029GP 1,00</b>   |   |   |   |                      |    |            |            |              |
|           | <b>MS-1028GP 0.25</b>   | [Set] HL 0,25 Ø 70.670 / 74.981 / 32.130 / 2.138 St/B/G<br><b>MS-1028GP 0,50 / MS-1028GP STD, →08.1980</b>   |   |   |   |                      |    |            |            |              |
|           | <b>MS-1182GP 0.25</b>   | [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G<br><b>MS-1182GP 0,50 / MS-1182GP STD, SD20: 08.1980→</b>   |   |   |   |                      |    |            |            |              |

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|---------------------|--|
| <b>PB-1029J STD</b> | [Set] PL-B STD Ø 26.000 / 29.000 / 30.000 / 1.530 St/B, →08.1980   |
| <b>PB-1182J STD</b> | [Set] PL-B STD Ø 26.000 / 28.987 / 32.100 / 1.500 St/B, <b>SD20</b> : 08.1980→   |
| <b>SH-1003A STD</b> | [Set] NW-L STD Ø 41.230 / 44.430 / 24.000 / 1.590 St/A; NW-L STD Ø 43.910 / 47.120 / 22.000 / 1.590 St/A; NW-L STD Ø 45.440 / 48.640 / 24.000 / 1.590 St/A |

## 24

|   |   |   |   |                      |    |       |       |    |       |
|---|---|---|---|----------------------|----|-------|-------|----|-------|
| <b>SD33</b>   | 11.1979→08.1988                                       | D | 6 | 3246 cm <sup>3</sup> | 2V | 70 kW | 95 PS | ⊗8 | - 100 |
| <b>PATROL III/1 Hardtop (K160), PATROL III/1 Station Wagon (W160)</b> |   |   |   |                      |    |       |       |    |       |
| <b>88 603 110</b>   | T - Dry cylinder liner; finished; A=87 C=93 L=176 H=5 |   |   |                      |    |       |       |    |       |

|                       |  |
|-----------------------|--|
| <b>TW-1028A STD</b>   | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |
| <b>CB-1058GP 0.25</b> | [Set] PL 0,25 Ø 52.676 / 55.987 / 26.130 / 1.638 St/B/G<br><b>CB-1058GP 0,50 / CB-1058GP STD</b> |
| <b>MS-1058GP 0.25</b> | [Set] HL 0,25 Ø 70.670 / 74.981 / 32.130 / 2.138 St/B/G<br><b>MS-1058GP 0,50 / MS-1058GP STD</b> |
| <b>PB-1058J STD</b>   | [Set] PL-B STD Ø 26.000 / 29.000 / 30.000 / 1.530 St/B   |

## 25

|   |  |     |   |                      |    |          |            |       |       |
|---|--|-----|---|----------------------|----|----------|------------|-------|-------|
| <b>SD33T</b>  | 07.1983→06.1990  | D A | 6 | 3246 cm <sup>3</sup> | 2V | 81-88 kW | 110-120 PS | ⊗21,6 | - 100 |
| <b>PATROL III/1 Hardtop (K160), PATROL III/1 Station Wagon (W160), PATROL III/2 Hardtop (K260), PATROL III/2 Station Wagon (W260)</b> |  |     |   |                      |    |          |            |       |       |
| <b>TW-1028A STD</b>   | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |     |   |                      |    |          |            |       |       |
| <b>CB-1058GP 0.25</b>   | [Set] PL 0,25 Ø 52.676 / 55.987 / 26.130 / 1.638 St/B/G<br><b>CB-1058GP 0,50 / CB-1058GP STD</b> |     |   |                      |    |          |            |       |       |
| <b>MS-1058GP 0.25</b>   | [Set] HL 0,25 Ø 70.670 / 74.981 / 32.130 / 2.138 St/B/G<br><b>MS-1058GP 0,50 / MS-1058GP STD</b> |     |   |                      |    |          |            |       |       |
| <b>PB-1058J STD</b>   | [Set] PL-B STD Ø 26.000 / 29.000 / 30.000 / 1.530 St/B   |     |   |                      |    |          |            |       |       |
| <b>7.21725.01.0</b>   | fuel pump; in-line; electrical   |     |   |                      |    |          |            |       |       |

## 26

|                   |   |   |   |                      |    |  |  |       |      |
|-------------------|---|---|---|----------------------|----|--|--|-------|------|
| <b>SD30</b>       | 01.1973→06.1983                                       | D | 6 | 2987 cm <sup>3</sup> | 2V |  |  | ⊗20:1 | - 92 |
| <b>PATROL</b>     |   |   |   |                      |    |  |  |       |      |
| <b>88 603 110</b> | T - Dry cylinder liner; finished; A=87 C=93 L=176 H=5 |   |   |                      |    |  |  |       |      |

## 27

|  |   |   |   |                      |    |          |           |      |      |
|--|---|---|---|----------------------|----|----------|-----------|------|------|
| <b>CA20E</b>   | 01.1983→12.1990   | B | 4 | 1974 cm <sup>3</sup> | 2V | 72-85 kW | 98-116 PS | ⊗9,4 | - 88 |
| <b>CA20S</b>   | 08.1981→12.1990   | B | 4 | 1974 cm <sup>3</sup> | 2V | 66-81 kW | 90-110 PS | ⊗8,5 | - 88 |
| <b>200 SX, AUSTER (T12), AVENIR (W10, PW10), BLUEBIRD (T72, T12, U12), BLUEBIRD (U11), BLUEBIRD Hatchback (T72, T12), BLUEBIRD Saloon (910), BLUEBIRD Station Wagon (WU11), BLUEBIRD Traveller (W910), CEDRIC (Y30), GLORIA VII (Y30), LAUREL (JC31), LAUREL (JC32), LIBERTA, PINTARA Estate (R31), PINTARA Saloon (R31), PRAIRIE (M10, NM10), PRAIRIE PRO (M11), SILVIA (S12), SILVIA Hatchback (S12), SKYLINE (R31), STANZA (T11), STANZA Hatchback (T11), STANZA Hatchback (T12), STANZA Saloon (T12)</b> |   |   |   |                      |    |          |           |      |      |
| <b>CB-1173GP 0.25</b>  | [Set] PL 0,25 Ø 44.724 / 48.000 / 18.600 / 1.633 St/B/G<br><b>CB-1173GP 0,50 / CB-1173GP 0,75 / CB-1173GP STD</b>                                       |   |   |                      |    |          |           |      |      |
| <b>MS-1173GP 0.25</b>  | [Set] HL 0,25 Ø 52.716 / 56.654 / 22.000 / 1.954 St/B/G; PASS-L 0,25 Ø 52.716 / 56.654 / 28.100 / 1.954 St/B/G<br><b>MS-1173GP 0,50 / MS-1173GP STD</b> |   |   |                      |    |          |           |      |      |
| <b>81-70002</b>  | EX; 11.03/ x 7 x 48 G1  |   |   |                      |    |          |           |      |      |
| <b>81-70001</b>  | IN; 11.03/ x 7 x 45 G1  |   |   |                      |    |          |           |      |      |

## 28

|  |  |   |   |                      |    |          |          |     |      |
|--|--|---|---|----------------------|----|----------|----------|-----|------|
| <b>LD28</b>  | 09.1980→12.1987  | D | 6 | 2793 cm <sup>3</sup> | 2V | 60-67 kW | 82-91 PS | ⊗22 | - 83 |
| <b>810 Estate, BLUEBIRD (910), CEDRIC (Y30), GLORIA VII (Y30), LAUREL (JC31), LAUREL (JC32), MAXIMA I Estate (G910), MAXIMA I Saloon (G910), SKYLINE (R30), SKYLINE Estate (R30)</b> |  |   |   |                      |    |          |          |     |      |
| <b>CB-1048GP STD</b>   | [Set] PL STD Ø 49.970 / 53.000 / 22.100 / 1.506 St/B/G   |   |   |                      |    |          |          |     |      |
| <b>MS-1047GP 0.25</b>  | [Set] HL 0,25 Ø 54.705 / 58.658 / 24.100 / 1.960 St/B/G; HL 0,25 Ø 54.705 / 58.658 / 26.100 / 1.960 St/B/G; PASS-L 0,25 Ø 54.705 / 58.658 / 32.100 / 1.960 St/B/G<br><b>MS-1047GP 0,50 / MS-1047GP STD</b> |   |   |                      |    |          |          |     |      |

|           |  |  |
|-----------|--|--|
| <b>29</b> |  | <b>85</b>  |
|           | L18  | 04.1972 → 03.1986 B 4 1770 cm <sup>3</sup> 2V 59-78 kW 80-106 PS €8,5 - 78 |
|           | L18T   | 05.1977 → 05.1984 B 4 1770 cm <sup>3</sup> 2V 65-66 kW 88-90 PS €8,5 - 78  |
|           | Z18  | 10.1980 → 03.1986 B 4 1770 cm <sup>3</sup> 2V 57-77 kW 78-105 PS €8,8 - 78 |
|           | 610 Estate, 610 Saloon, BLUEBIRD (B610), BLUEBIRD Saloon (910), DATSUN 180B (PL810), LEOPARD Coupe, LEOPARD I (F30), PICK UP (720) |  |



|                |   |
|----------------|---|
| CB-1044GP 0.25 | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD  |
| MS-1043GP 0.25 | [Set] HL 0,25 Ø 54.705 / 58.658 / 24.000 / 1.960 St/B/G; HL 0,25 Ø 54.705 / 58.658 / 26.000 / 1.960 St/B/G; PASS-L 0,25 Ø 54.705 / 58.658 / 32.100 / 1.960 St/B/G<br>MS-1043GP 0,50 / MS-1043GP STD |

|           |  |  |
|-----------|--|--|
| <b>30</b> |  | <b>85</b>  |
|           | L20B   | 09.1973 → 12.1986 B 4 1952 cm <sup>3</sup> 2V 69-82 kW 94-112 PS €8,5 - 86 |
|           | Z20  | 09.1985 → 07.1988 B 4 1952 cm <sup>3</sup> 2V 64-66 kW 87-90 PS €8,5 - 86  |
|           | 200SX Coupe, 510 Estate, 510 Hatchback, 510 Saloon, 610 Coupe, 610 Estate, 610 Saloon, 620 Pickup, 710 Estate, 710 Hardtop, 720 Extended Cab Pickup, 810 Estate, 810 Hardtop, 810 Saloon, BLUEBIRD (B610), BLUEBIRD Saloon (910), BLUEBIRD Traveller (W910), PICK UP (D21) |  |



|                |   |
|----------------|---|
| CB-1044GP 0.25 | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD  |
| MS-1183GP 0.25 | [Set] HL 0,25 Ø 59.705 / 63.645 / 24.130 / 1.960 St/B/G; HL 0,25 Ø 59.705 / 63.645 / 26.130 / 1.960 St/B/G; PASS-L 0,25 Ø 59.705 / 63.645 / 32.100 / 1.960 St/B/G<br>MS-1183GP 0,50 / MS-1183GP STD |

|           |   |  |
|-----------|---|--|
| <b>31</b> |   | <b>85</b>  |
|           | LD20  | 01.1980 → 12.1990 D 4 1952 cm <sup>3</sup> 2V 43-51 kW 58-69 PS €21,3 - 86 |
|           | LD20T   | 01.1983 → 12.1985 D A 4 1952 cm <sup>3</sup> 2V 49-62 kW 67-84 PS €21 - 86 |
|           | BLUEBIRD (910), BLUEBIRD (T72, T12, U12), BLUEBIRD (U11), BLUEBIRD Hatchback (T72, T12), BLUEBIRD Station Wagon (WU11), BLUEBIRD Traveller (W910), LAUREL (JC31), SKYLINE (R30), SKYLINE Estate (R30) |  |



|                |   |
|----------------|---|
| CB-1044GP 0.25 | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD  |
| MS-1183GP 0.25 | [Set] HL 0,25 Ø 59.705 / 63.645 / 24.130 / 1.960 St/B/G; HL 0,25 Ø 59.705 / 63.645 / 26.130 / 1.960 St/B/G; PASS-L 0,25 Ø 59.705 / 63.645 / 32.100 / 1.960 St/B/G<br>MS-1183GP 0,50 / MS-1183GP STD, LD20: →09.1983 |
| MS-1218GP 0.25 | [Set] HL 0,25 Ø 59.705 / 63.645 / 22.100 / 1.930 St/B/G; PASS-L 0,25 Ø 59.705 / 63.645 / 32.100 / 1.960 St/B/G<br>MS-1218GP 0,50 / MS-1218GP STD, LD20: 2.0 D, 2.0 D, 2.0 D, 2.0 D, 2.0 D: 10.1983→                 |
| PB-1189J STD   | [Set] PL-B STD Ø 26.000 / 29.000 / 26.700 / 1.525 St/B, LD20: 2.0 D, 2.0 D, 2.0 D, 2.0 D, 2.0 D: 09.1982→   |

|           |  |  |
|-----------|--|--|
| <b>32</b> |  | <b>85</b>  |
|           | RD28   | 01.1985 → 01.1991 D 6 2826 cm <sup>3</sup> 2V 66-69 kW 90-94 PS €21,2 - 83 |
|           | LAUREL (JC32), PATROL III/2 Station Wagon (W260) |  |



|               |  |
|---------------|--|
| CB-1207A 0.25 | [Set] PL 0,25 Ø 49.724 / 53.000 / 20.100 / 1.623 St/A<br>CB-1207A 0,50 / CB-1207A STD  |
| MS-1207A 0.25 | [Set] HL 0,25 Ø 54.725 / 58.645 / 19.900 / 1.944 St/A; PASS-L 0,25 Ø 54.725 / 58.645 / 26.950 / 1.944 St/A<br>MS-1207A 0,50 / MS-1207A STD |
| PB-1207J STD  | [Set] PL-B STD Ø 24.994 / 28.000 / 24.470 / 1.525 St/B   |



|          |                        |
|----------|------------------------|
| 81-70002 | EX; 11.03/ x 7 x 48 G1 |
| 81-70001 | IN; 11.03/ x 7 x 45 G1 |



|            |   |
|------------|---|
| 50 007 602 | hydraulic; Outer Ø: 35; length: 26, valve length 101,8 mm |
|------------|---|

|           |                             |  |
|-----------|-----------------------------|--|
| <b>33</b> |                             | <b>85</b>  |
|           | RD28T                       | 05.1986 → 06.1990 D A 6 2826 cm <sup>3</sup> 2V 74-86 kW 101-117 PS €21,2 - 83 |
|           | PATROL III/2 Hardtop (K260) |  |



|            |  |           |  |
|------------|--|-----------|--|
| 94 807 600 | Cylinder diameter: 85.02; KH: 46.8; MT: -1.3; GL: 78.3; piston pin: 27x66.8; number of piston rings: 3 |           |  |
|            | RTK, KKK   |           |  |
|            | R 2  | NT        | ST                                     |
|            | R 2  | CR        | G6                                     |
|            | DSF 4  | NT        | ST                                     |
|            | → 80 00482 1 0 ...   |           |  |
|            | cylinder head gasket notches   | thickness | piston protrusion: more than less than |
|            | A1   | 1,42      | +0,79                                  |
|            | B2   | 1,50      | +0,79 +0,875                           |
|            | C3   | 1,58      | +0,875                                 |

cont...

|           |   |  |
|-----------|---|--|
|           | <b>80 00482 1 0 000</b>   | Ø85; STD; set: 1; [R ST NT 2] [R G6 IW CR 2] [DSF ST NT 4]<br><b>80 00482 1 0 050 85.50 / 80 00482 1 0 100 86.00</b>   |
|           | <b>CB-1207A 0.25</b>  | [Set] PL 0,25 Ø 49.724 / 53.000 / 20.100 / 1.623 St/A<br><b>CB-1207A 0,50 / CB-1207A STD</b>   |
|           | <b>MS-1207A 0.25</b>  | [Set] HL 0,25 Ø 54.725 / 58.645 / 19.900 / 1.944 St/A; PASS-L 0,25 Ø 54.725 / 58.645 / 26.950 / 1.944 St/A<br><b>MS-1207A 0,50 / MS-1207A STD</b>  |
|           | <b>81-70002</b>   | EX; 11.03/ x 7 x 48 G1   |
|           | <b>81-70001</b>   | IN; 11.03/ x 7 x 45 G1   |
|           | <b>50 006 330</b>   | CAM, chilled cast iron   |
|           | <b>7.21725.01.0</b>   | fuel pump; in-line; electrical   |
|           | <b>50 007 602</b>   | hydraulic; Outer Ø: 35; length: 26, valve length 101,8 mm  |
| <b>34</b> |   | <b>86</b>  |
|           | <b>L28</b>  | 06.1977 → 06.1990 B 6 2753 cm <sup>3</sup> 2V 88-108 kW 120-147 PS ⚙8,3 - 79   |
|           | CEDRIC, CEDRIC Saloon (430), DATSUN 280C Estate (330), DATSUN 280C Saloon (330), GLORIA, LAUREL (HLC230), PATROL III/1 Hardtop (K160), PATROL III/1 Station Wagon (W160), PATROL III/2 Hardtop (K260)           |  |
|           | <b>CB-1048GP STD</b>  | [Set] PL STD Ø 49.970 / 53.000 / 22.100 / 1.506 St/B/G   |
|           | <b>MS-1047GP 0.25</b>   | [Set] HL 0,25 Ø 54.705 / 58.658 / 24.100 / 1.960 St/B/G; HL 0,25 Ø 54.705 / 58.658 / 26.100 / 1.960 St/B/G; PASS-L 0,25 Ø 54.705 / 58.658 / 32.100 / 1.960 St/B/G<br><b>MS-1047GP 0,50 / MS-1047GP STD</b> |
| <b>35</b> |   | <b>86</b>  |
|           | <b>RB30E</b>  | 07.1986 → 12.1990 B 6 2962 cm <sup>3</sup> 2V 117-126 kW 159-171 PS ⚙9 - 85  |
|           | <b>RB30S</b>  | 08.1985 → 03.1989 B 6 2962 cm <sup>3</sup> 2V 99-112 kW 135-152 PS ⚙9 - 85   |
|           | SKYLINE (R31), SKYLINE Estate (R31)   |  |
|           | <b>MS-1203GP 0.25</b>   | [Set] HL 0,25 Ø 54.725 / 58.645 / 19.100 / 1.950 St/B/G; PASS-L 0,25 Ø 54.725 / 58.645 / 27.100 / 1.950 St/B/G<br><b>MS-1203GP 0,50 / MS-1203GP STD</b>  |
| <b>36</b> |   | <b>87</b>  |
|           | <b>VG30</b>   | 01.1984 → 12.1988 B 6 2960 cm <sup>3</sup> 2V 119-122 kW 162-166 PS ⚙8,5 - 83  |
|           | <b>VG30DET</b>  | 04.1986 → 09.1988 B A 6 2960 cm <sup>3</sup> 4V 136-244 kW 185-332 PS ⚙8,5 - 83  |
|           | <b>VG30E</b>  | 01.1983 → 10.1990 B 6 2960 cm <sup>3</sup> 2V 95-147 kW 129-200 PS ⚙9 - 83   |
|           | <b>VG30ET</b>   | 01.1984 → 10.1990 B A 6 2960 cm <sup>3</sup> 2V 147-149 kW 200-203 PS ⚙7,8 - 83  |
|           | 200 SX, 300ZX (Z31), CEDRIC (Y30), CEDRIC WAGON (Y30), GLORIA Estate, GLORIA VII (Y30), LAUREL (JC32), LEOPARD II Coupe (F31), MAXIMA II (PU11), MAXIMA II Estate (PU11), NAVARA (D21), SILVIA (S12), TERRANO I |  |
|           | <b>CB-1210A 0.25</b>  | [Set] PL 0,25 Ø 49.724 / 53.000 / 17.100 / 1.631 St/A<br><b>CB-1210A STD</b>   |
|           | <b>MS-1211GP 0.25</b>   | [Set] HL 0,25 Ø 62.725 / 66.645 / 19.100 / 1.946 St/B/G; HL 0,25 Ø 62.725 / 66.645 / 22.600 / 1.946 St/B/G; PASS-L 0,25 Ø 62.725 / 66.645 / 29.000 / 1.946 St/B/G<br><b>MS-1211GP STD</b>                  |
| <b>37</b> |   | <b>87</b>  |
|           | <b>Z22</b>  | 09.1980 → 03.1986 B 4 2188 cm <sup>3</sup> 2V 71-73 kW 97-99 PS ⚙8,5 - 92  |
|           | 720 Extended Cab Pickup, PICK UP (720)  |  |
|           | <b>CB-1044GP 0.25</b>   | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br><b>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD</b>  |
|           | <b>MS-1183GP 0.25</b>   | [Set] HL 0,25 Ø 59.705 / 63.645 / 24.130 / 1.960 St/B/G; HL 0,25 Ø 59.705 / 63.645 / 26.130 / 1.960 St/B/G; PASS-L 0,25 Ø 59.705 / 63.645 / 32.100 / 1.960 St/B/G<br><b>MS-1183GP 0,50 / MS-1183GP STD</b> |
| <b>38</b> |   | <b>89</b>  |
|           | <b>FJ20E</b>  | 04.1984 → 09.1988 B 4 1991 cm <sup>3</sup> 2V 107 kW 146 PS ⚙9,5:1 - 80  |
|           | 200 SX, SILVIA (S12)  |  |
|           | <b>CB-1044GP 0.25</b>   | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br><b>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD</b>  |




|           |  |  |     |   |                      |    |           |            |      |      |  |  |
|-----------|--|--|-----|---|----------------------|----|-----------|------------|------|------|--|--|
| <b>39</b> |  | <b>89</b>  |     |   |                      |    |           |            |      |      |  |  |
|           | KA24E  | 09.1988 → 12.1990  | B   | 4 | 2389 cm <sup>3</sup> | 3V | 79-105 kW | 107-143 PS | 8,9  | - 96 |  |  |
|           | 200SX (S13), 240SX, 240SX Hatchback  |  |     |   |                      |    |           |            |      |      |  |  |
|           | CB-1209GP 0.25   | [Set] PL 0,25 Ø 49.725 / 53.000 / 20.000 / 1.633 St/B/G<br>CB-1209GP 0,50 / CB-1209GP STD  |     |   |                      |    |           |            |      |      |  |  |
|           | MS-1209GP 0.25   | [Set] HL 0,25 Ø 59.725 / 63.660 / 19.000 / 1.835 St/B/G; PASS-L 0,25 Ø 59.725 / 63.660 / 27.100 / 1.835 St/B/G<br>MS-1209GP 0,50 / MS-1209GP STD   |     |   |                      |    |           |            |      |      |  |  |
|           | PB-1209J STD   | [Set] PL-B STD Ø 21.000 / 24.000 / 24.800 / 1.500 St/B   |     |   |                      |    |           |            |      |      |  |  |
| <b>40</b> |  | <b>89</b>  |     |   |                      |    |           |            |      |      |  |  |
|           | SD23   | 04.1983 → 08.1988  | D   | 4 | 2289 cm <sup>3</sup> | 2V | 50-56 kW  | 68-76 PS   | 20,5 | - 92 |  |  |
|           | CEDRIC (Y30), PICK UP (720), PICK UP (D21)                                 |  |     |   |                      |    |           |            |      |      |  |  |
|           | 89 853 190   | T - Dry cylinder liner; semi; A=92 C=97.95 L=172 H=5.08  |     |   |                      |    |           |            |      |      |  |  |
|           | TW-1028A STD   | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |     |   |                      |    |           |            |      |      |  |  |
|           | CB-1029GP 0.25   | [Set] PL 0,25 Ø 52.676 / 55.987 / 26.130 / 1.638 St/B/G<br>CB-1029GP 0,50 / CB-1029GP 0,75 / CB-1029GP STD / CB-1029GP 1,00  |     |   |                      |    |           |            |      |      |  |  |
|           | MS-1182GP 0.25   | [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G<br>MS-1182GP 0,50 / MS-1182GP STD  |     |   |                      |    |           |            |      |      |  |  |
|           | PB-1182J STD   | [Set] PL-B STD Ø 26.000 / 28.987 / 32.100 / 1.500 St/B   |     |   |                      |    |           |            |      |      |  |  |
|           | SH-1003A STD   | [Set] NW-L STD Ø 41.230 / 44.430 / 24.000 / 1.590 St/A; NW-L STD Ø 43.910 / 47.120 / 22.000 / 1.590 St/A; NW-L STD Ø 45.440 / 48.640 / 24.000 / 1.590 St/A   |     |   |                      |    |           |            |      |      |  |  |
| <b>41</b> |  | <b>89</b>  |     |   |                      |    |           |            |      |      |  |  |
|           | Z24  | 09.1982 → 12.1986  | B   | 4 | 2389 cm <sup>3</sup> | 2V | 74-79 kW  | 101-107 PS | 8,6  | - 96 |  |  |
|           | Z24i   | 09.1982 → 08.1989  | B   | 4 | 2389 cm <sup>3</sup> | 2V | 72-91 kW  | 98-124 PS  | 8,3  | - 96 |  |  |
|           | 720 Extended Cab Pickup, PATHFINDER I (WD21), SANI Closed Off-Road Vehicle |  |     |   |                      |    |           |            |      |      |  |  |
|           | CB-1044GP 0.25   | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD   |     |   |                      |    |           |            |      |      |  |  |
|           | MS-1183GP 0.25   | [Set] HL 0,25 Ø 59.705 / 63.645 / 24.130 / 1.960 St/B/G; HL 0,25 Ø 59.705 / 63.645 / 26.130 / 1.960 St/B/G; PASS-L 0,25 Ø 59.705 / 63.645 / 32.100 / 1.960 St/B/G<br>MS-1183GP 0,50 / MS-1183GP STD  |     |   |                      |    |           |            |      |      |  |  |
| <b>42</b> |  | <b>92.9</b>  |     |   |                      |    |           |            |      |      |  |  |
|           | SD25   | 04.1983 → 08.1988  | D   | 4 | 2494 cm <sup>3</sup> | 2V | 45-57 kW  | 61-77 PS   | 21,4 | - 92 |  |  |
|           | 720 Extended Cab Pickup, NAVARA (D21), PICK UP (720), PICK UP (D21)        |  |     |   |                      |    |           |            |      |      |  |  |
|           | 89 853 190   | T - Dry cylinder liner; semi; A=92 C=97.95 L=172 H=5.08  |     |   |                      |    |           |            |      |      |  |  |
|           | TW-1028A STD   | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |     |   |                      |    |           |            |      |      |  |  |
|           | CB-1029GP 0.25   | [Set] PL 0,25 Ø 52.676 / 55.987 / 26.130 / 1.638 St/B/G<br>CB-1029GP 0,50 / CB-1029GP 0,75 / CB-1029GP STD / CB-1029GP 1,00  |     |   |                      |    |           |            |      |      |  |  |
|           | MS-1182GP 0.25   | [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G<br>MS-1182GP 0,50 / MS-1182GP STD  |     |   |                      |    |           |            |      |      |  |  |
|           | PB-1182J STD   | [Set] PL-B STD Ø 26.000 / 28.987 / 32.100 / 1.500 St/B   |     |   |                      |    |           |            |      |      |  |  |
|           | SH-1003A STD   | [Set] NW-L STD Ø 41.230 / 44.430 / 24.000 / 1.590 St/A; NW-L STD Ø 43.910 / 47.120 / 22.000 / 1.590 St/A; NW-L STD Ø 45.440 / 48.640 / 24.000 / 1.590 St/A   |     |   |                      |    |           |            |      |      |  |  |
| <b>43</b> |  | <b>92.9</b>  |     |   |                      |    |           |            |      |      |  |  |
|           | TD25   | 01.1986 → 08.1987  | D A | 4 | 2494 cm <sup>3</sup> | 2V | 55-71 kW  | 75-97 PS   | 22   | - 92 |  |  |
|           | NAVARA (D21)   |  |     |   |                      |    |           |            |      |      |  |  |
|           | TW-1028A STD   | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |     |   |                      |    |           |            |      |      |  |  |
|           | CB-1190GP 0.25   | [Set] PL 0,25 Ø 56.676 / 59.987 / 26.100 / 1.638 St/B/G<br>CB-1190GP 0,50 / CB-1190GP 0,75 / CB-1190GP STD   |     |   |                      |    |           |            |      |      |  |  |
|           | MS-1190GP 0.25   | [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G<br>MS-1190GP 0,50 / MS-1190GP STD  |     |   |                      |    |           |            |      |      |  |  |
|           | PB-1190J STD   | [Set] PL-B STD Ø 28.000 / 31.000 / 32.500 / 1.525 St/B   |     |   |                      |    |           |            |      |      |  |  |
|           | SH-1190A STD   | [Set] NW-L STD Ø 49.940 / 53.000 / 22.000 / 1.520 St/A; NW-L STD Ø 50.140 / 53.200 / 22.000 / 1.520 St/A; NW-L STD Ø 50.340 / 53.400 / 22.000 / 1.520 St/A; NW-L STD Ø 50.540 / 53.600 / 22.000 / 1.520 St/A; NW-L STD Ø 50.740 / 53.800 / 20.500 / 1.520 St/A |     |   |                      |    |           |            |      |      |  |  |

|                       |   |   |   |                      |    |      |  |  |
|-----------------------|---|---|---|----------------------|----|------|--|--|
| <b>44</b>             | <b>98</b>   |   |   |                      |    |      |  |  |
| <b>ED30</b>           | 01.1973 → 01.1977                                       | D | 4 | 2956 cm <sup>3</sup> | 2V | - 98 |  |  |
| <b>CIVILIAN</b>       |   |   |   |                      |    |      |  |  |
| <b>TW-1122J STD</b>   | [Pair] AS STD Ø 86.250 / 101.800 // 3.000 St/B          |   |   |                      |    |      |  |  |
| <b>MS-1180GP 0.25</b> | [Set] HL 0,25 Ø 75.690 / 79.980 / 28.000 / 2.080 St/B/G |   |   |                      |    |      |  |  |
|                       | <b>MS-1180GP STD</b>                                    |   |   |                      |    |      |  |  |







|          |       |   | Cyl. |              | mm   | cm <sup>3</sup> |       | Comp.   | kW      | PS | Pos |
|----------|-------|---|------|--------------|------|-----------------|-------|---------|---------|----|-----|
|          |       |   |      |              |      |                 |       | Ratio   |         |    |     |
| 10 N     | B     | 4 | 4    | 72 x 61      | 993  | 2               | 7,9   | 29      | 40      | 1  |     |
| 10 S     | B     | 4 | 4    | 72 x 61      | 993  | 2               | 8,8   | 33-37   | 45-50   | 2  |     |
| 11 N     | B     | 4 | 4    | 75 x 61      | 1078 | 2               | 7,8   | 33-37   | 45-50   | 3  |     |
| 11 S     | B     | 4 | 4    | 75 x 61      | 1078 | 2               | 8,8   | 40      | 55      | 4  |     |
| 11 SR    | B     | 4 | 4    | 75 x 61      | 1078 | 2               | 7,8   | 44      | 60      | 5  |     |
| 12 N     | B     | 4 | 4    | 79 x 61      | 1196 | 2               | 7,8   | 38-40   | 52-55   | 11 |     |
| 12 NC    | B     | 4 | 4    | 79 x 61      | 1196 | 2               | 7,8-8 | 33      | 45      | 12 |     |
| 12 S     | B     | 4 | 4    | 79 x 61      | 1196 | 2               | 9,2   | 40-44   | 54-60   | 13 |     |
| 12 SC    | B     | 4 | 4    | 79 x 61      | 1196 | 2               | 9     | 40      | 55      | 14 |     |
| 12 ST    | B     | 4 | 4    | 77,8 x 62,9  | 1196 | 2               | 9,2   | 40-43   | 55-58   | 10 |     |
| 13 N     | B     | 4 | 4    | 75 x 73,4    | 1297 | 2               | 8,2   | 39-44   | 53-60   | 6  |     |
| 13 NB    | B     | 4 | 4    | 75 x 73,4    | 1297 | 2               | 8,2   | 44      | 60      | 7  |     |
| 13 S     | B     | 4 | 4    | 75 x 73,4    | 1297 | 2               | 9,2   | 42-55   | 57-75   | 8  |     |
| 13 SB    | B     | 4 | 4    | 75 x 73,4    | 1297 | 2               | 9,2   | 51      | 70      | 6  |     |
| 16 D     | D     | 4 | 4    | 80 x 79,5    | 1598 | 2               | 23    | 40      | 54      | 18 |     |
| 16 DA    | D     | 4 | 4    | 80 x 79,5    | 1598 | 2               | 23    | 40      | 54      | 19 |     |
| 16 N     | B     | 4 | 4    | 80 x 79,5    | 1598 | 2               | 8,2   | 51-55   | 69-75   | 20 |     |
| 16 N     | B     | 4 | 4    | 85 x 69,8    | 1584 | 2               | 8,2   | 44-50   | 60-68   | 34 |     |
| 16 S     | B     | 4 | 4    | 85 x 69,8    | 1584 | 2               | 9,5   | 51-59   | 69-80   | 35 |     |
| 16 SH    | B     | 4 | 4    | 80 x 79,5    | 1598 | 2               | 9,2   | 66      | 90      | 21 |     |
| 16 SV    | B     | 4 | 4    | 79 x 81,5    | 1598 | 2               | 10    | 60      | 82      | 15 |     |
| 17 N     | B     | 4 | 4    | 88 x 69,8    | 1698 | 2               | 8     | 44-55   | 60-75   | 43 |     |
| 17 S     | B     | 4 | 4    | 88 x 69,8    | 1698 | 2               | 8,8   | 55-61   | 75-83   | 43 |     |
| 18 E     | B     | 4 | 4    | 84,8 x 79,5  | 1796 | 2               | 9,5   | 82-85   | 112-115 | 24 |     |
| 18 N     | B     | 4 | 4    | 84,8 x 79,5  | 1796 | 2               | 8,2   | 55      | 75      | 25 |     |
| 18 NV    | B     | 4 | 4    | 84,8 x 79,5  | 1796 | 2               | 9,2   | 60-66   | 82-90   | 26 |     |
| 18 S     | B     | 4 | 4    | 84,8 x 79,5  | 1796 | 2               | 9,2   | 65-66   | 88-90   | 25 |     |
| 18 SE    | B     | 4 | 4    | 84,8 x 79,5  | 1796 | 2               | 10    | 82-85   | 112-116 | 27 |     |
| 18 SV    | B     | 4 | 4    | 84,8 x 79,5  | 1796 | 2               | 10    | 63-66   | 86-90   | 28 |     |
| 19 E     | B     | 4 | 4    | 93 x 69,8    | 1897 | 2               | 9,2   | 77      | 105     | 52 |     |
| 19 N     | B     | 4 | 4    | 93 x 69,8    | 1897 | 2               | 7,6   | 55      | 75      | 53 |     |
| 19 S     | B     | 4 | 4    | 93 x 69,8    | 1897 | 2               | 8,8   | 65-66   | 88-90   | 53 |     |
| 19 SH    | B     | 4 | 4    | 93 x 69,8    | 1897 | 2               | 9,8   | 66-78   | 90-107  | 53 |     |
| 2.2 L    | B     | 6 | 6    | 82,5 x 69,8  | 2213 | 2               | 8,2:1 | 70      | 95      | 23 |     |
| 20 D     | D     | 4 | 4    | 86,5 x 85    | 1998 | 2               | 22    | 40-43   | 54-58   | 40 |     |
| 20 E     | B     | 4 | 4    | 95 x 69,8    | 1979 | 2               | 9,4   | 81      | 110     | 54 |     |
| 20 E CIH | B     | 4 | 4    | 95 x 69,8    | 1979 | 2               | 9,6:1 | 77-85   | 105-115 | 61 |     |
| 20 N     | B     | 4 | 4    | 95 x 69,8    | 1979 | 2               | 8     | 56-66   | 76-90   | 55 |     |
| 20 NE    | B     | 4 | 4    | 86 x 86      | 1998 | 2               | 9,2   | 85-95   | 115-129 | 36 |     |
| 20 S     | B     | 4 | 4    | 95 x 69,8    | 1979 | 2               | 9     | 74      | 100     | 56 |     |
| 20 SEH   | B     | 4 | 4    | 86 x 86      | 1998 | 2               | 10    | 95      | 129     | 37 |     |
| 20 XEJ   | B     | 4 | 4    | 86 x 86      | 1998 | 4               | 10,5  | 110     | 150     | 38 |     |
| 21 D     | D     | 4 | 4    | 88 x 85      | 2068 | 2               | 22    | 44      | 60      | 44 |     |
| 22 E     | B     | 4 | 4    | 95 x 77,5    | 2197 | 2               | 9,4   | 85      | 115     | 57 |     |
| 23 D     | D     | 4 | 4    | 92 x 85      | 2260 | 2               | 22,1  | 46-63   | 63-86   | 46 |     |
| 23 TD    | D (A) | 4 | 4    | 92 x 85      | 2260 | 2               | 22    | 63      | 86      | 47 |     |
| 23 YDT   | D (A) | 4 | 4    | 92 x 85      | 2260 | 2               | 23    | 66      | 90      | 48 |     |
| 25 E     | B     | 6 | 6    | 87 x 69,8    | 2490 | 2               | 9,2   | 96-110  | 130-150 | 41 |     |
| 25 H     | B     | 6 | 6    | 87 x 69,8    | 2490 | 2               | 9:1   | 96      | 130     | 42 |     |
| 25 S     | B     | 6 | 6    | 87 x 69,8    | 2490 | 2               | 9,2   | 85      | 115     | 42 |     |
| 28 H     | B     | 6 | 6    | 92 x 69,8    | 2784 | 2               | 9     | 103-107 | 140-146 | 49 |     |
| 28 HC    | B     | 6 | 6    | 92 x 69,8    | 2784 | 2               | 9     | 103-114 | 140-155 | 50 |     |
| 28 HL    | B     | 6 | 6    | 92 x 69,8    | 2784 | 2               | 9,5   | 103-107 | 140-146 | 51 |     |
| 28 S     | B     | 6 | 6    | 92 x 69,8    | 2784 | 2               | 9,5   | 92-97   | 125-132 | 49 |     |
| 30 E     | B     | 6 | 6    | 95 x 69,8    | 2969 | 2               | 9,4   | 132     | 180     | 58 |     |
| 30 H     | B     | 6 | 6    | 95 x 69,8    | 2969 | 2               | 9,25  | 110     | 150     | 59 |     |
| 30 NE    | B     | 6 | 6    | 95 x 69,8    | 2969 | 2               | 9,4   | 130     | 177     | 58 |     |
| 46 S     | B     | 8 | 8    | 98,4 x 76,2  | 4638 | 2               | 9,25  | 140     | 190     | 62 |     |
| 54 S     | B     | 8 | 8    | 101,6 x 82,6 | 5354 | 2               | 10,5  | 169     | 230     | 63 |     |
| C 13 N   | B     | 4 | 4    | 75 x 73,4    | 1297 | 2               | 9-9,5 | 44      | 60      | 9  |     |
| C 16 LZ  | B     | 4 | 4    | 80 x 79,5    | 1598 | 2               | 9,2   | 55      | 75      | 22 |     |
| C 16 NZ  | B     | 4 | 4    | 79 x 81,5    | 1598 | 2               | 9-9,5 | 55-60   | 75-82   | 16 |     |
| C 18 NE  | B     | 4 | 4    | 84,8 x 79,5  | 1796 | 2               | 9-9,5 | 74      | 100     | 29 |     |
| C 18 NV  | B     | 4 | 4    | 84,8 x 79,5  | 1796 | 2               | 9-9,5 | 74      | 100     | 30 |     |
| C 20 NE  | B     | 4 | 4    | 86 x 86      | 1998 | 2               | 9,2   | 85      | 116     | 39 |     |
| C 30 LE  | B     | 6 | 6    | 95 x 69,8    | 2969 | 2               | 8,5-9 | 115     | 156     | 58 |     |
| C223     | D     | 4 | 4    | 88 x 92      | 2238 | 2               | 21    | 39-54   | 53-73   | 45 |     |
| E 12 GV  | B     | 4 | 4    | 79 x 61      | 1196 | 2               | 8     | 33      | 45      | 12 |     |









|  |   |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS     | Pos |
|---|---|---|------|--|-----------------|---|------------------|-------|--------|-----|
| E 16 NZ   | B | 4 | 4    | 79 x 81,5  | 1598            | 2   | 9-9,5            | 55-65 | 75-88  | 17  |
| E 18 NV   | B | 4 | 4    | 84,8 x 79,5  | 1796            | 2   | 9-9,5            | 62    | 84     | 31  |
| E 18 NVR  | B | 4 | 4    | 84,8 x 79,5  | 1796            | 2   | 9-9,5            | 65    | 88     | 32  |
| H 20 E  | B | 4 | 4    | 95 x 69,8  | 1979            | 2   | 9,4              | 85    | 115    | 60  |
| S 18 NV   | B | 4 | 4    | 84,8 x 79,5  | 1796            | 2   | 9,2              | 62-74 | 84-101 | 33  |



|                                |                                      |         | Pos  |                                |                   |         | Pos  |
|--------------------------------|--------------------------------------|---------|------|--------------------------------|-------------------|---------|------|
|                                | <b>ADMIRAL A</b>                     |         |      | 1.6 (F68, M68)                 | 09.1981 → 08.1987 | 16 N    | B 20 |
| 2.8 S                          | 10.1965 → 03.1969                    | 28 S    | B 49 | 1.6 (F68, M68)                 | 09.1986 → 08.1988 | 16 SV   | B 15 |
| 4.6                            | 04.1965 → 03.1969                    | 46 S    | B 62 | 1.6 D (F68, M68)               | 03.1982 → 09.1985 | 16 D    | D 18 |
|                                | <b>ADMIRAL B</b>                     |         |      | 1.6 D (F68, M68)               | 09.1985 → 08.1988 | 16 DA   | D 19 |
| 2.8                            | 03.1969 → 02.1975                    | 28 H    | B 49 | 1.6 S (F68, M68)               | 09.1981 → 08.1986 | 16 SH   | B 21 |
| 2.8                            | 03.1975 → 07.1976                    | 28 H    | B 49 | 1.6 i (F68, M68)               | 09.1987 → 08.1988 | E 16 NZ | B 17 |
| 2.8 S                          | 03.1969 → 07.1975                    | 28 S    | B 49 | 1.6 i Cat (F68, M68)           | 09.1986 → 08.1988 | C 16 LZ | B 22 |
| 2.8 S                          | 03.1975 → 01.1978                    | 28 S    | B 49 | 1.6 i Cat (F68, M68)           | 09.1986 → 08.1988 | C 16 NZ | B 16 |
|                                | <b>ASCONA A (81_, 86_, 87_, 88_)</b> |         |      | 1.8 (F68, M68)                 | 09.1987 → 08.1988 | E 18 NV | B 31 |
| 1.2 S                          | 04.1972 → 08.1975                    | 12 S    | B 13 | 1.8 E (F68, M68)               | 01.1985 → 08.1986 | C 18 NE | B 29 |
| 1.6 S                          | 10.1970 → 02.1975                    | 16 S    | B 35 | 1.8 E (F68, M68)               | 01.1985 → 08.1986 | S 18 NV | B 33 |
| 1.6 S                          | 03.1975 → 08.1975                    | 16 S    | B 35 | 1.8 i (F68, M68)               | 09.1982 → 08.1986 | 18 E    | B 24 |
| 1.9                            | 09.1974 → 08.1975                    | 19 N    | B 53 | 2.0 i (F68, M68)               | 09.1986 → 08.1988 | 20 NE   | B 36 |
| 1.9 SR                         | 03.1971 → 02.1975                    | 19 S    | B 53 | 2.0 i Cat (F68, M68)           | 09.1986 → 08.1988 | C 20 NE | B 39 |
| 1.9 SR                         | 03.1975 → 08.1975                    | 19 S    | B 53 | 2.0 i GT (F68, M68)            | 03.1987 → 08.1988 | 20 SEH  | B 37 |
|                                | <b>ASCONA A Voyage (84_, 89_)</b>    |         |      | <b>CAMPO (TF0, TF1)</b>        |                   |         |      |
| 1.6 S                          | 10.1970 → 02.1975                    | 16 S    | B 35 | 2.2 D (TFR52)                  | 08.1987 → 08.1990 | C223    | D 45 |
| 1.6 S                          | 03.1975 → 08.1975                    | 16 S    | B 35 | 2.2 D 4x4 (TFS52)              | 08.1987 → 08.1990 | C223    | D 45 |
| 1.9 SR                         | 10.1970 → 02.1975                    | 19 S    | B 53 | <b>COMMODORE A</b>             |                   |         |      |
| 1.9 SR                         | 03.1975 → 08.1975                    | 19 S    | B 53 | 2.2                            | 01.1965 → 1970    | 2.2 L   | B 23 |
|                                | <b>ASCONA B (81_, 86_, 87_, 88_)</b> |         |      | 2.5 GS/E                       | 08.1969 → 01.1972 | 25 E    | B 41 |
| 1.2                            | 08.1976 → 02.1979                    | 12 N    | B 11 | 2.8 GS                         | 05.1970 → 01.1972 | 28 HL   | B 51 |
| 1.2 S                          | 09.1975 → 02.1979                    | 12 S    | B 13 | <b>COMMODORE A Coupe</b>       |                   |         |      |
| 1.3 N                          | 03.1979 → 08.1981                    | 13 N    | B 6  | 2.5 GS/E                       | 08.1969 → 01.1972 | 25 E    | B 41 |
| 1.3 S                          | 08.1979 → 08.1981                    | 13 S    | B 8  | 2.8 GS                         | 05.1970 → 01.1972 | 28 HL   | B 51 |
| 1.6 N                          | 09.1975 → 08.1981                    | 16 N    | B 34 | <b>COMMODORE B</b>             |                   |         |      |
| 1.6 S                          | 09.1975 → 08.1981                    | 16 S    | B 35 | 2.5                            | 01.1972 → 07.1978 | 25 S    | B 42 |
| 1.9 N                          | 08.1976 → 08.1981                    | 19 N    | B 53 | 2.5 GS                         | 01.1972 → 08.1975 | 25 H    | B 42 |
| 1.9 S                          | 09.1975 → 08.1981                    | 19 S    | B 53 | 2.8 GS                         | 03.1975 → 07.1978 | 28 HC   | B 50 |
| 2.0 D                          | 08.1978 → 08.1981                    | 20 D    | D 40 | <b>COMMODORE B Coupe</b>       |                   |         |      |
| 2.0 E                          | 08.1979 → 08.1981                    | 20 E    | B 54 | 2.5                            | 01.1972 → 07.1978 | 25 S    | B 42 |
| 2.0 N                          | 08.1977 → 08.1981                    | 20 N    | B 55 | 2.5 GS                         | 01.1972 → 08.1975 | 25 H    | B 42 |
| 2.0 S                          | 08.1977 → 08.1981                    | 20 S    | B 56 | 2.8 GS                         | 03.1975 → 07.1978 | 28 HC   | B 50 |
|                                | <b>ASCONA C (J82)</b>                |         |      | <b>COMMODORE C (14_, 19_)</b>  |                   |         |      |
| 1.3 N (F11, M11, F69)          | 09.1981 → 08.1986                    | 13 N    | B 6  | 2.5 E                          | 05.1981 → 12.1982 | 25 E    | B 41 |
| 1.3 S (F11, M11, F68, M68)     | 09.1981 → 08.1988                    | 13 S    | B 8  | 2.5 S                          | 08.1978 → 12.1982 | 25 S    | B 42 |
| 1.6 (F11, F68, M11, M68)       | 09.1986 → 08.1988                    | 16 SV   | B 15 | <b>COMMODORE C Estate (61)</b> |                   |         |      |
| 1.6 (F11, M11, F68, M68)       | 09.1981 → 08.1987                    | 16 N    | B 20 | 2.5 E                          | 01.1981 → 12.1982 | 25 E    | B 41 |
| 1.6 D (F11, M11, F68, M68)     | 03.1982 → 09.1985                    | 16 D    | D 18 | 2.5 S                          | 12.1980 → 12.1982 | 25 S    | B 42 |
| 1.6 D (F11, M11, F68, M68)     | 09.1985 → 08.1988                    | 16 DA   | D 19 | <b>CORSA A Hatchback (S83)</b> |                   |         |      |
| 1.6 S (F11, M11, F68, M68)     | 09.1981 → 08.1986                    | 16 SH   | B 21 | 1.2 (F08, M08, F68, M68)       | 09.1982 → 08.1990 | 12 S    | B 13 |
| 1.6 i (F11, M11, F68, M68)     | 09.1987 → 08.1988                    | E 16 NZ | B 17 | 1.2 (F08, M08, F68, M68)       | 01.1985 → 05.1987 | 12 NC   | B 12 |
| 1.6 i Cat (F11, M11, F68, M68) | 09.1986 → 08.1988                    | C 16 LZ | B 22 | 1.2 (F08, M08, F68, M68)       | 03.1987 → 08.1990 | E 12 GV | B 12 |
| 1.6 i Cat (F11, M11, F68, M68) | 09.1986 → 08.1988                    | C 16 NZ | B 16 | 1.2 S (F08, M08, F68, M68)     | 09.1982 → 02.1990 | 12 ST   | B 10 |
| 1.8 (F11, M11, F68, M68)       | 09.1987 → 08.1988                    | E 18 NV | B 31 | 1.3 (F08, M08, F68, M68)       | 09.1985 → 10.1989 | 13 NB   | B 7  |
| 1.8 E (F11, M11, F68, M68)     | 01.1985 → 08.1986                    | C 18 NE | B 29 | 1.3 S (F08, M08, F68, M68)     | 09.1982 → 10.1989 | 13 SB   | B 6  |
| 1.8 E (F11, M11, F68, M68)     | 01.1985 → 08.1986                    | S 18 NV | B 33 | 1.3 i (F08, M08, F68, M68)     | 09.1986 → 09.1990 | C 13 N  | B 9  |
| 1.8 i (F11, M11, F68, M68)     | 09.1982 → 08.1986                    | 18 E    | B 24 | 1.6 GSI (F08, M08, F68, M68)   | 09.1988 → 08.1990 | C 16 NZ | B 16 |
| 2.0 i (F11, M11, F68, M68)     | 09.1986 → 08.1988                    | 20 NE   | B 36 | <b>CORSA A TR (S83)</b>        |                   |         |      |
| 2.0 i Cat (F11, M11, F68, M68) | 09.1986 → 08.1988                    | C 20 NE | B 39 | 1.2 N (F11, M11, F19, M19)     | 01.1985 → 09.1987 | 12 NC   | B 12 |
| 2.0 i GT (F11, M11, F68, M68)  | 03.1987 → 08.1988                    | 20 SEH  | B 37 | 1.2 N (F11, M11, F19, M19)     | 01.1985 → 10.1987 | E 12 GV | B 12 |
|                                | <b>ASCONA C Hatchback (J82)</b>      |         |      | 1.2 S (F11, M11, F19, M19)     | 09.1982 → 10.1987 | 12 S    | B 13 |
| 1.3 N (F68, M68)               | 09.1981 → 08.1986                    | 13 N    | B 6  | 1.3 (F11, F19, M11, M19)       | 09.1985 → 10.1987 | 13 NB   | B 7  |
| 1.3 S (F68, M68)               | 09.1981 → 08.1988                    | 13 S    | B 8  | 1.3 (F11, F19, M11, M19)       | 09.1985 → 10.1987 | C 13 N  | B 9  |
|                                | <b>ASCONA C (J82)</b>                |         |      | 1.3 S (F11, M11, F19, M19)     | 09.1982 → 10.1987 | 13 SB   | B 6  |
|                                | <b>DIPLOMAT A</b>                    |         |      | 4.6                            | 10.1964 → 03.1969 | 46 S    | B 62 |
|                                | <b>DIPLOMAT A Coupe</b>              |         |      | 5.4                            | 09.1966 → 03.1969 | 54 S    | B 63 |
|                                |                                      |         |      | 5.4                            | 03.1965 → 10.1967 | 54 S    | B 63 |

|  |  | Pos        |  |  | Pos          |
|---|---|------------|--|---|--------------|
| <b>DIPLOMAT B</b>   |   |            | 1.3 N  | 08.1979 → 08.1984   | 13 N B 6     |
| 5.4   | 03.1969 → 01.1978   | 54 S B 63  | 1.3 S  | 08.1979 → 08.1984   | 13 S B 8     |
| <b>GT</b>   |   |            | 1.6 D  | 03.1982 → 08.1984   | 16 D D 18    |
| 1.1   | 09.1968 → 12.1970   | 11 SR B 5  | 1.6 S  | 09.1981 → 08.1984   | 16 SH B 21   |
| 1.9   | 09.1968 → 08.1973   | 19 S B 53  | 1.8 GT/E   | 02.1983 → 08.1984   | 18 E B 24    |
| <b>KADETT A</b>   |   |            | <b>KADETT D (32, 37, 39, 42)</b>   |   |              |
| 1.0   | 09.1962 → 08.1965   | 10 N B 1   | 1.0  | 09.1979 → 08.1982   | 10 N B 1     |
| 1.0 S   | 09.1962 → 08.1965   | 10 S B 2   | 1.0  | 09.1979 → 08.1984   | 10 S B 2     |
| <b>KADETT A Coupe</b>   |   |            | 1.2 S  | 08.1979 → 08.1984   | 12 S B 13    |
| 1.0 S   | 10.1963 → 08.1965   | 10 S B 2   | 1.3 N  | 08.1979 → 08.1984   | C 13 N B 9   |
| <b>KADETT A Estate</b>  |   |            | 1.3 S  | 08.1979 → 08.1984   | 13 S B 8     |
| 1.0 N   | 03.1963 → 08.1965   | 10 N B 1   | 1.6 D  | 03.1982 → 08.1984   | 16 D D 18    |
| 1.0 S   | 03.1963 → 08.1965   | 10 S B 2   | <b>KADETT D Estate (35, 36, 45, 46)</b>  |   |              |
| <b>KADETT B</b>   |   |            | 1.2  | 08.1979 → 07.1982   | 12 N B 11    |
| 1.1   | 09.1965 → 07.1971   | 11 N B 3   | 1.2 S  | 08.1979 → 08.1984   | 12 S B 13    |
| 1.1   | 08.1971 → 08.1973   | 11 N B 3   | 1.3 N  | 08.1979 → 08.1984   | 13 N B 6     |
| 1.1 S   | 09.1965 → 07.1971   | 11 S B 4   | 1.3 S  | 08.1979 → 08.1984   | 13 S B 8     |
| 1.1 SR  | 11.1966 → 07.1971   | 11 SR B 5  | 1.6 D  | 03.1982 → 08.1984   | 16 D D 18    |
| 1.2 S   | 08.1971 → 08.1973   | 12 S B 13  | 1.6 S  | 09.1981 → 08.1984   | 16 SH B 21   |
| 1.7   | 08.1967 → 08.1971   | 17 S B 43  | <b>KADETT E (T85)</b>  |   |              |
| <b>KADETT B Coupe</b>   |   |            | 1.2 (C19, D19)   | 09.1984 → 07.1986   | 12 SC B 14   |
| 1.1   | 09.1965 → 07.1971   | 11 N B 3   | 1.3 N (C19, D19)   | 09.1984 → 08.1986   | 13 N B 6     |
| 1.1   | 09.1965 → 07.1971   | 11 S B 4   | 1.3 N (C19, D19)   | 09.1984 → 08.1989   | 13 NB B 7    |
| 1.1   | 11.1966 → 07.1971   | 11 SR B 5  | 1.3 S (C19, D19)   | 09.1984 → 08.1987   | 13 S B 8     |
| 1.1   | 08.1971 → 08.1973   | 11 N B 3   | 1.6 D (C19, D19)   | 09.1984 → 09.1985   | 16 D D 18    |
| 1.2   | 08.1971 → 08.1973   | 12 S B 13  | 1.6 D (C19, D19)   | 09.1985 → 01.1989   | 16 DA D 19   |
| 1.9   | 08.1967 → 08.1973   | 19 S B 53  | 1.6 S (C19, D19)   | 09.1984 → 08.1986   | 16 SH B 21   |
| <b>KADETT B Estate</b>  |   |            | 1.8 (C19, D19)   | 01.1986 → 08.1990   | 18 SE B 27   |
| 1.1   | 09.1965 → 07.1971   | 11 N B 3   | 1.8 (C19, D19)   | 09.1987 → 08.1990   | 18 E B 24    |
| 1.1   | 09.1965 → 07.1971   | 11 S B 4   | 1.8 i (C19, D19)   | 09.1984 → 08.1986   | 18 E B 24    |
| 1.1   | 08.1971 → 08.1973   | 11 N B 3   | 1.8 i (C19, D19)   | 09.1984 → 08.1986   | 18 SE B 27   |
| 1.2   | 08.1971 → 08.1973   | 12 S B 13  | 1.8 i (C19, D19)   | 10.1985 → 08.1986   | C 18 NE B 29 |
| <b>KADETT C</b>   |   |            | <b>KADETT E Estate (T85)</b>   |   |              |
| 1.0   | 01.1974 → 07.1979   | 10 N B 1   | 1.2 (C15, C35, D15, D35)   | 09.1984 → 07.1986   | 12 SC B 14   |
| 1.2   | 08.1973 → 04.1977   | 12 N B 11  | 1.3 (C15, C35, D15, D35)   | 01.1985 → 12.1987   | 13 S B 8     |
| 1.2   | 08.1973 → 07.1979   | 12 N B 11  | 1.3 S (C15, C35, D15, D35)   | 09.1984 → 08.1987   | 13 S B 8     |
| 1.2 S   | 08.1973 → 07.1979   | 12 S B 13  | 1.6 D (C15, C35, D15, D35)   | 09.1984 → 01.1989   | 16 D D 18    |
| 1.6 S   | 05.1977 → 07.1979   | 16 S B 35  | 1.6 D (C15, C35, D15, D35)   | 09.1985 → 01.1989   | 16 DA D 19   |
| <b>KADETT C AERO</b>  |   |            | 1.6 S (C15, C35, D35, D15)   | 09.1984 → 08.1986   | 16 SH B 21   |
| 1.2   | 09.1976 → 08.1979   | 12 S B 13  | 1.8 E (C15, C35, D15, D35)   | 10.1985 → 08.1986   | C 18 NE B 29 |
| <b>KADETT C City</b>  |   |            | 1.8 i (C15, C35, D15, D35)   | 09.1984 → 08.1986   | 18 E B 24    |
| 1.0   | 05.1975 → 07.1979   | 10 N B 1   | 1.8 i (C15, C35, D15, D35)   | 09.1984 → 08.1986   | 18 SE B 27   |
| 1.2   | 05.1975 → 04.1977   | 12 N B 11  | <b>KADETT E Hatchback (T85)</b>  |   |              |
| 1.2   | 07.1976 → 07.1979   | 12 N B 11  | 1.2 (C08, C48, D08, D48)   | 09.1984 → 07.1986   | 12 SC B 14   |
| 1.2 S   | 08.1973 → 07.1979   | 12 S B 13  | 1.3 (C08, C48, D08, D48)   | 01.1985 → 12.1987   | 13 S B 8     |
| 1.6 S   | 05.1977 → 07.1979   | 16 S B 35  | 1.3 S (C08, C48, D08, D48)   | 09.1984 → 08.1987   | 13 S B 8     |
| 1.9 GT/E  | 09.1975 → 07.1977   | 19 E B 52  | 1.6 D (C08, C48, D08, D48)   | 09.1984 → 09.1985   | 16 D D 18    |
| 2.0 E Rallye  | 08.1977 → 07.1979   | 20 E B 54  | 1.6 D (C08, C48, D08, D48)   | 09.1985 → 01.1989   | 16 DA D 19   |
| <b>KADETT C Estate</b>  |   |            | 1.6 S (C08, D08, C48, D48)   | 09.1984 → 08.1986   | 16 SH B 21   |
| 1.0   | 01.1974 → 07.1979   | 10 N B 1   | 1.8 E (C08, C48, D08, D48)   | 10.1985 → 08.1986   | C 18 NE B 29 |
| 1.2   | 08.1973 → 04.1977   | 12 N B 11  | 1.8 GSI (C08, C48, D08, D48)   | 09.1984 → 08.1986   | 18 E B 24    |
| 1.2   | 08.1973 → 07.1979   | 12 N B 11  | <b>KAPITÁN A</b>   |   |              |
| 1.2 S   | 08.1973 → 07.1979   | 12 S B 13  | 2.8 S  | 03.1964 → 12.1968   | 28 S B 49    |
| 1.6 S   | 05.1977 → 07.1979   | 16 S B 35  | <b>KAPITÁN B</b>   |   |              |
| <b>KADETT D (31, 34, 41, 44)</b>  |   |            | 2.8  | 08.1968 → 12.1971   | 28 S B 49    |
| 1.0   | 08.1979 → 12.1983   | 10 S B 2   | 2.8 S  | 08.1968 → 12.1971   | 28 H B 49    |
| 1.0   | 09.1979 → 08.1982   | 10 N B 1   |  |   |              |
| 1.0   | 09.1979 → 08.1984   | 10 S B 2   |  |   |              |
| 1.2   | 08.1979 → 07.1982   | 12 N B 11  |  |   |              |
| 1.2   | 08.1982 → 08.1984   | 12 ST B 10 |  |   |              |
| 1.2 S   | 08.1979 → 08.1984   | 12 S B 13  |  |   |              |

|   |  | Pos           |   |  | Pos           |
|---|---|---------------|--|---|---------------|
| <b>MANTA A (58_, 59_)</b>   |   |               | 1.7  | 04.1964 → 08.1965   | 17 S B 43     |
| 1.2   | 04.1972 → 08.1975   | 12 S B 13     | <b>REKORD A Estate</b>   |   |               |
| 1.6   | 09.1970 → 08.1975   | 16 N B 34     | 1.7  | 03.1963 → 08.1965   | 17 N B 43     |
| 1.6   | 02.1975 → 08.1975   | 16 S B 35     | <b>REKORD B</b>  |   |               |
| 1.6   | 03.1975 → 08.1975   | 16 N B 34     | 1.7  | 08.1965 → 12.1966   | 17 S B 43     |
| 1.6 S   | 09.1970 → 08.1975   | 16 S B 35     | 1.9  | 08.1965 → 12.1966   | 19 S B 53     |
| 1.9   | 09.1974 → 08.1975   | 19 N B 53     | 1.9  | 09.1965 → 08.1966   | 19 N B 53     |
| 1.9 GT/E  | 02.1974 → 08.1975   | 19 E B 52     | <b>REKORD B Coupe</b>  |   |               |
| 1.9 S   | 09.1970 → 08.1975   | 19 S B 53     | 1.7  | 08.1965 → 12.1966   | 17 N B 43     |
| 1.9 S   | 09.1970 → 08.1975   | 19 S B 53     | 1.9  | 08.1965 → 02.1967   | 19 S B 53     |
| <b>MANTA B</b>  |   |               | <b>REKORD B Estate</b>   |   |               |
| 2.0i  | 09.1975 → 08.1988   | 20 E CIH B 61 | 1.7  | 08.1965 → 12.1966   | 17 N B 43     |
| <b>MANTA B (58_, 59_)</b>   |   |               | <b>REKORD C</b>  |   |               |
| 1.3 N   | 03.1979 → 12.1980   | 13 N B 6      | 1.7  | 08.1966 → 12.1971   | 17 N B 43     |
| 1.3 S   | 08.1981 → 08.1986   | 13 S B 8      | 1.7  | 02.1968 → 12.1971   | 17 N B 43     |
| 1.6   | 09.1975 → 08.1981   | 16 S B 35     | 1.7 S  | 08.1966 → 12.1971   | 17 S B 43     |
| 1.6 N   | 09.1975 → 12.1980   | 16 N B 34     | 1.9  | 08.1966 → 12.1971   | 19 S B 53     |
| 1.6 S   | 09.1975 → 08.1981   | 16 S B 35     | 1.9 Sprint   | 08.1967 → 12.1971   | 19 SH B 53    |
| 1.8 S   | 07.1982 → 08.1987   | 18 S B 25     | <b>REKORD C Coupe</b>  |   |               |
| 1.9 E   | 09.1975 → 08.1977   | 19 E B 52     | 1.7 S  | 08.1966 → 12.1971   | 17 S B 43     |
| 1.9 N   | 08.1976 → 12.1981   | 19 N B 53     | 1.9  | 08.1966 → 12.1971   | 19 S B 53     |
| 2.0   | 08.1977 → 12.1980   | 20 N B 55     | 1.9 Sprint   | 08.1967 → 12.1971   | 19 SH B 53    |
| 2.0 E   | 08.1977 → 08.1988   | 20 E B 54     | <b>REKORD C Estate</b>   |   |               |
| 2.0 S   | 08.1977 → 08.1984   | 20 S B 56     | 1.7  | 08.1966 → 12.1971   | 17 N B 43     |
| <b>MANTA B CC (53_, 55_)</b>  |   |               | 1.7  | 02.1968 → 12.1971   | 17 N B 43     |
| 1.2 N   | 08.1976 → 07.1983   | 12 N B 11     | 1.7 S  | 08.1966 → 12.1971   | 17 S B 43     |
| 1.2 S   | 09.1975 → 02.1979   | 12 S B 13     | 1.9  | 08.1966 → 12.1971   | 19 S B 53     |
| 1.3 N   | 03.1979 → 12.1980   | 13 N B 6      | <b>REKORD D</b>  |   |               |
| 1.3 S   | 08.1979 → 08.1986   | 13 S B 8      | 1.7  | 01.1972 → 02.1975   | 17 N B 43     |
| 1.6   | 09.1975 → 08.1981   | 16 S B 35     | 1.7  | 03.1975 → 08.1977   | 17 N B 43     |
| 1.6   | 08.1977 → 07.1981   | 16 S B 35     | 1.7 S  | 01.1972 → 02.1975   | 17 S B 43     |
| 1.6 N   | 09.1975 → 12.1980   | 16 N B 34     | 1.9  | 03.1975 → 08.1977   | 19 N B 53     |
| 1.8 S   | 07.1982 → 08.1987   | 18 S B 25     | 1.9  | 03.1975 → 08.1977   | 19 SH B 53    |
| 1.9 N   | 08.1976 → 12.1981   | 19 N B 53     | 1.9 S  | 01.1972 → 02.1975   | 19 SH B 53    |
| 1.9 S   | 09.1975 → 12.1980   | 19 S B 53     | 2.0  | 09.1975 → 08.1977   | 20 S B 56     |
| 2.0   | 08.1977 → 12.1980   | 20 N B 55     | 2.0 D  | 08.1974 → 08.1977   | 20 D 40       |
| 2.0 E   | 08.1977 → 08.1988   | 20 E B 54     | 2.1 D  | 09.1972 → 08.1977   | 21 D 44       |
| 2.0 S   | 08.1977 → 08.1984   | 20 S B 56     | <b>REKORD D Coupe</b>  |   |               |
| <b>MONZA A (22_)</b>  |   |               | 1.7 S  | 01.1972 → 02.1975   | 17 S B 43     |
| 2.0 E   | 06.1983 → 10.1984   | H 20 E B 60   | 1.9  | 03.1975 → 08.1977   | 19 N B 53     |
| 2.2 E   | 11.1984 → 08.1986   | 22 E B 57     | 1.9  | 03.1975 → 08.1977   | 19 SH B 53    |
| 2.5 E   | 06.1984 → 08.1986   | 25 E B 41     | 1.9 S  | 01.1972 → 02.1975   | 19 SH B 53    |
| 2.8   | 02.1978 → 04.1981   | 28 H B 49     | 2.0  | 09.1975 → 08.1977   | 20 S B 56     |
| 3.0   | 04.1978 → 07.1982   | 30 H B 59     | <b>REKORD D Estate</b>   |   |               |
| 3.0 GSE   | 02.1978 → 08.1986   | 30 E B 58     | 1.7  | 01.1972 → 02.1975   | 17 N B 43     |
| 3.0 GSE   | 09.1985 → 08.1986   | C 30 LE B 58  | 1.7  | 03.1975 → 08.1977   | 17 N B 43     |
| <b>OLYMPIA A</b>  |   |               | 1.7 S  | 01.1972 → 02.1975   | 17 S B 43     |
| 1.0   | 08.1967 → 08.1971   | 11 SR B 5     | 1.9  | 03.1975 → 08.1977   | 19 N B 53     |
| 1.7   | 08.1967 → 08.1971   | 17 S B 43     | 1.9  | 03.1975 → 08.1977   | 19 SH B 53    |
| <b>OLYMPIA A Coupe</b>  |   |               | 1.9 S  | 01.1972 → 02.1975   | 19 SH B 53    |
| 1.0   | 08.1967 → 08.1971   | 11 SR B 5     | 2.0 D  | 08.1974 → 08.1977   | 20 D 40       |
| 1.7   | 08.1967 → 08.1971   | 17 S B 43     | 2.0 S  | 09.1975 → 08.1977   | 20 S B 56     |
| 1.9   | 08.1967 → 08.1971   | 19 S B 53     | 2.1 D  | 09.1972 → 08.1977   | 21 D 44       |
| <b>OMEGA A (V87)</b>  |   |               | <b>REKORD E</b>  |   |               |
| 1.8 N (F19, M19, N19)   | 09.1986 → 08.1987   | 18 NV B 26    | 2.0  | 01.1988 → 12.1990   | 20 SEH B 37   |
| 1.8 N (F19, M19, N19)   | 11.1986 → 09.1988   | 18 SV B 28    | 2.0i   | 08.1979 → 08.1986   | 20 E CIH B 61 |
| 2.3 TD (F19, M19, N19)  | 10.1986 → 08.1988   | 23 YDT D 48   | <b>REKORD E (17_, 11_, 14_, 16_, 18_, 19_)</b>   |   |               |
| 3.0 (3000) (F19, M19, N19)  | 03.1987 → 12.1987   | C 30 LE B 58  | 1.7  | 09.1977 → 10.1982   | 17 N B 43     |
| 3.0 (3000) (F19, M19, N19)  | 03.1987 → 09.1990   | 30 NE B 58    | 1.8  | 11.1982 → 08.1986   | 18 N B 25     |
| <b>OMEGA A Estate (V87)</b>   |   |               | 1.8 E  | 05.1985 → 08.1986   | C 18 NV B 30  |
| 1.8 N (F35, M35)  | 09.1986 → 08.1987   | 18 NV B 26    | 1.8 S  | 11.1982 → 08.1986   | 18 S B 25     |
| 1.8 N (F35, M35)  | 11.1986 → 09.1988   | 18 SV B 28    | 1.9  | 09.1977 → 10.1982   | 19 N B 53     |
| 2.3 TD (F35, M35)   | 09.1986 → 08.1988   | 23 YDT D 48   | 2.0  | 09.1977 → 10.1982   | 20 N B 55     |
| 3.0 (F35, M35)  | 03.1987 → 09.1990   | 30 NE B 58    | 2.0 D  | 09.1977 → 10.1982   | 20 D D 40     |
| <b>REKORD A</b>   |   |               | 2.0 E  | 09.1977 → 10.1984   | 20 E B 54     |
| 1.7   | 03.1963 → 08.1965   | 17 N B 43     | 2.0 S  | 08.1977 → 08.1986   | 20 S B 56     |
|   |   |               | 2.1 D  | 09.1977 → 07.1978   | 21 D D 44     |
|   |   |               | 2.2 D  | 08.1978 → 08.1983   | 23 D D 46     |

|  |                   |          |   | Pos |  |  |  |  | Pos |
|--|-------------------|----------|---|-----|--|--|--|--|-----|
| 2.2 D                                  | 11.1982 → 08.1986 | 23 D     | D | 46  |  |  |  |  |     |
| 2.2 E                                  | 11.1984 → 08.1986 | 22 E     | B | 57  |  |  |  |  |     |
| 2.2 TD                                 | 06.1984 → 08.1986 | 23 TD    | D | 47  |  |  |  |  |     |
| <b>REKORD E Estate (61_, 66_, 67_)</b> |                   |          |   |     |  |  |  |  |     |
| 1.7                                    | 09.1977 → 10.1982 | 17 N     | B | 43  |  |  |  |  |     |
| 1.8                                    | 11.1982 → 08.1986 | 18 N     | B | 25  |  |  |  |  |     |
| 1.8 E                                  | 05.1985 → 08.1986 | C 18 NV  | B | 30  |  |  |  |  |     |
| 1.8 S                                  | 11.1982 → 08.1986 | 18 S     | B | 25  |  |  |  |  |     |
| 1.9                                    | 09.1977 → 10.1982 | 19 N     | B | 53  |  |  |  |  |     |
| 2.0                                    | 09.1977 → 10.1982 | 20 N     | B | 55  |  |  |  |  |     |
| 2.0 D                                  | 09.1977 → 10.1982 | 20 D     | D | 40  |  |  |  |  |     |
| 2.0 E                                  | 09.1977 → 10.1984 | 20 E     | B | 54  |  |  |  |  |     |
| 2.0 S                                  | 08.1977 → 08.1986 | 20 S     | B | 56  |  |  |  |  |     |
| 2.1 D                                  | 09.1977 → 07.1978 | 21 D     | D | 44  |  |  |  |  |     |
| 2.2 D                                  | 08.1978 → 08.1983 | 23 D     | D | 46  |  |  |  |  |     |
| 2.2 E                                  | 11.1984 → 08.1986 | 22 E     | B | 57  |  |  |  |  |     |
| 2.2 TD                                 | 06.1984 → 08.1986 | 23 TD    | D | 47  |  |  |  |  |     |
| 2.3 D                                  | 11.1982 → 08.1986 | 23 D     | D | 46  |  |  |  |  |     |
| <b>SENATOR A (29_)</b>                 |                   |          |   |     |  |  |  |  |     |
| 2.0 E                                  | 06.1983 → 10.1984 | H 20 E   | B | 60  |  |  |  |  |     |
| 2.2 E                                  | 11.1984 → 08.1987 | 22 E     | B | 57  |  |  |  |  |     |
| 2.2 TD                                 | 11.1984 → 08.1987 | 23 TD    | D | 47  |  |  |  |  |     |
| 2.5 E                                  | 09.1984 → 08.1987 | 25 E     | B | 41  |  |  |  |  |     |
| 2.8                                    | 02.1978 → 04.1981 | 28 H     | B | 49  |  |  |  |  |     |
| 3.0                                    | 04.1978 → 07.1982 | 30 H     | B | 59  |  |  |  |  |     |
| 3.0                                    | 09.1985 → 08.1987 | C 30 LE  | B | 58  |  |  |  |  |     |
| 3.0 E                                  | 02.1978 → 12.1986 | 30 E     | B | 58  |  |  |  |  |     |
| <b>SENATOR B (V88)</b>                 |                   |          |   |     |  |  |  |  |     |
| 3.0 (P19)                              | 01.1988 → 09.1990 | 30 NE    | B | 58  |  |  |  |  |     |
| <b>VECTRA A (J89)</b>                  |                   |          |   |     |  |  |  |  |     |
| 1.8 S (F19, M19)                       | 09.1988 → 07.1989 | E 18 NVR | B | 32  |  |  |  |  |     |
| 1.8 S (F19, M19)                       | 09.1989 → 10.1990 | 18 SV    | B | 28  |  |  |  |  |     |
| 1.8 S 4x4 (F19, M19)                   | 01.1989 → 07.1989 | E 18 NVR | B | 32  |  |  |  |  |     |
| 2.0 i (F19, M19)                       | 09.1988 → 10.1990 | 20 NE    | B | 36  |  |  |  |  |     |
| 2.0 i 4x4 (F19, M19)                   | 01.1989 → 10.1990 | 20 NE    | B | 36  |  |  |  |  |     |
| 2000 16V 4x4 (F19, M19)                | 01.1989 → 10.1990 | 20 XEJ   | B | 38  |  |  |  |  |     |
| <b>VECTRA A Hatchback (J89)</b>        |                   |          |   |     |  |  |  |  |     |
| 1.8 S (F68, M68)                       | 09.1988 → 07.1989 | E 18 NVR | B | 32  |  |  |  |  |     |
| 1.8 i (F68, M68)                       | 09.1988 → 10.1990 | 18 SV    | B | 28  |  |  |  |  |     |
| 2.0 i (F68, M68)                       | 09.1988 → 10.1990 | 20 NE    | B | 36  |  |  |  |  |     |
| 2.0 i 16V (F68, M68)                   | 02.1989 → 10.1990 | 20 XEJ   | B | 38  |  |  |  |  |     |



|          |  |  |   |   |                      |    |          |          |     |   |      |
|----------|--|--|---|---|----------------------|----|----------|----------|-----|---|------|
| <b>1</b> |  | <b>72</b>  |   |   |                      |    |          |          |     |   |      |
|          | 10 N   | 09.1962 → 08.1982  | B | 4 | 993 cm <sup>3</sup>  | 2V | 29 kW    | 40 PS    | 7,9 | - | 61   |
|          | KADETT A, KADETT A Estate, KADETT C, KADETT C City, KADETT C Coupe, KADETT C Estate, KADETT D (31_-34_, 41_-44_), KADETT D (32_,37_,39_, 42)   |  |   |   |                      |    |          |          |     |   |      |
|          | 87 993 610   | [Set] PL 0,25 Ø 44.721 / 48.000 / 19.200 / 1.624 St/B/G<br>87 993 620 0,50 / 87 993 630 0,75 / 87 993 600 STD  |   |   |                      |    |          |          |     |   |      |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |          |          |     |   |      |
|          | 7.02242.28.0   | fuel pump; mechanical  |   |   |                      |    |          |          |     |   |      |
| <b>2</b> |  | <b>72</b>  |   |   |                      |    |          |          |     |   |      |
|          | 10 S   | 09.1962 → 08.1984  | B | 4 | 993 cm <sup>3</sup>  | 2V | 33-37 kW | 45-50 PS | 8,8 | - | 61   |
|          | KADETT A, KADETT A Coupe, KADETT A Estate, KADETT C Coupe, KADETT D (31_-34_, 41_-44_), KADETT D (32_,37_,39_, 42)   |  |   |   |                      |    |          |          |     |   |      |
|          | 87 993 610   | [Set] PL 0,25 Ø 44.721 / 48.000 / 19.200 / 1.624 St/B/G<br>87 993 620 0,50 / 87 993 630 0,75 / 87 993 600 STD  |   |   |                      |    |          |          |     |   |      |
|          | 81-4212  | IN/EX; 11.03/ x 7 x 45.8 G1  |   |   |                      |    |          |          |     |   |      |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |          |          |     |   |      |
| <b>3</b> |  | <b>75</b>  |   |   |                      |    |          |          |     |   |      |
|          | 11 N   | 09.1965 → 08.1973  | B | 4 | 1078 cm <sup>3</sup> | 2V | 33-37 kW | 45-50 PS | 7,8 | - | 61   |
|          | KADETT B, KADETT B Coupe, KADETT B Estate  |  |   |   |                      |    |          |          |     |   |      |
|          | 87 993 610   | [Set] PL 0,25 Ø 44.721 / 48.000 / 19.200 / 1.624 St/B/G<br>87 993 620 0,50 / 87 993 630 0,75 / 87 993 600 STD  |   |   |                      |    |          |          |     |   |      |
|          | 81-4212  | IN/EX; 11.03/ x 7 x 45.8 G1  |   |   |                      |    |          |          |     |   |      |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |          |          |     |   |      |
|          | 7.02242.28.0   | fuel pump; mechanical  |   |   |                      |    |          |          |     |   |      |
| <b>4</b> |  | <b>75</b>  |   |   |                      |    |          |          |     |   |      |
|          | 11 S   | 09.1965 → 07.1971  | B | 4 | 1078 cm <sup>3</sup> | 2V | 40 kW    | 55 PS    | 8,8 | - | 61   |
|          | KADETT B, KADETT B Coupe, KADETT B Estate  |  |   |   |                      |    |          |          |     |   |      |
|          | 87 993 610   | [Set] PL 0,25 Ø 44.721 / 48.000 / 19.200 / 1.624 St/B/G<br>87 993 620 0,50 / 87 993 630 0,75 / 87 993 600 STD  |   |   |                      |    |          |          |     |   |      |
|          | 81-4212  | IN/EX; 11.03/ x 7 x 45.8 G1  |   |   |                      |    |          |          |     |   |      |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |          |          |     |   |      |
| <b>5</b> |  | <b>75</b>  |   |   |                      |    |          |          |     |   |      |
|          | 11 SR  | 11.1966 → 08.1971  | B | 4 | 1078 cm <sup>3</sup> | 2V | 44 kW    | 60 PS    | 7,8 | - | 61   |
|          | GT, KADETT B, KADETT B Coupe, OLYMPIA A, OLYMPIA A Coupe   |  |   |   |                      |    |          |          |     |   |      |
|          | 81-4212  | IN/EX; 11.03/ x 7 x 45.8 G1  |   |   |                      |    |          |          |     |   |      |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |          |          |     |   |      |
| <b>6</b> |  | <b>75</b>  |   |   |                      |    |          |          |     |   |      |
|          | 13 N   | 03.1979 → 08.1986  | B | 4 | 1297 cm <sup>3</sup> | 2V | 39-44 kW | 53-60 PS | 8,2 | - | 73.4 |
|          | 13 SB  | 09.1982 → 10.1989  | B | 4 | 1297 cm <sup>3</sup> | 2V | 51 kW    | 70 PS    | 9,2 | - | 73.4 |
|          | ASCONA B (81_, 86_, 87_, 88_), ASCONA C (J82), ASCONA C Hatchback (J82), CORSA A Hatchback (S83), CORSA A TR (S83), KADETT D (31_-34_, 41_-44_), KADETT D Estate (35_, 36_, 45_, 46_), KADETT E (T85), MANTA B (58_, 59_), MANTA B CC (53_, 55_) |  |   |   |                      |    |          |          |     |   |      |
|          | 80 00203 1 0 000   | Ø75; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 4]<br>80 00203 1 0 050 75.50  |   |   |                      |    |          |          |     |   |      |
|          | 80 00204 1 0 000   | Ø75; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 4]   |   |   |                      |    |          |          |     |   |      |
|          | 87 409 610   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00  |   |   |                      |    |          |          |     |   |      |
|          | 87 410 610   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00 |   |   |                      |    |          |          |     |   |      |

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|  |                     |  |
|--|---------------------|--|
|  | <b>81-4212</b>      | IN/EX; 11.03/ x 7 x 45.8 G1  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.32.0</b> | fuel pump; mechanical  |
|  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |
|  | <b>50 006 406</b>   |  |
|  | <b>50 006 487</b>   |  |

|              |  |
|--------------|--|
| <b>7</b>     | <b>75</b>  |
| <b>13 NB</b> | 09.1984 → 10.1989 B 4 1297 cm <sup>3</sup> 2V 44 kW 60 PS $\pm$ 8,2 - 73.4 |
|              | <b>CORSA A Hatchback (S83), CORSA A TR (S83), KADETT E (T85)</b>           |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00203 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 4]<br><b>80 00203 1 0 050 75.50</b>  |
|  | <b>80 00204 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 4]  |
|  | <b>87 409 610</b>       | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|  | <b>87 410 610</b>       | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |

|  |                     |  |
|--|---------------------|--|
|  | <b>81-4212</b>      | IN/EX; 11.03/ x 7 x 45.8 G1  |
|  | <b>50 006 249</b>   | CAM, chilled cast iron   |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.32.0</b> | fuel pump; mechanical  |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic   |
|  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |
|  | <b>50 006 406</b>   |  |
|  | <b>50 006 487</b>   |  |

|             |  |
|-------------|--|
| <b>8</b>    | <b>75</b>  |
| <b>13 S</b> | 08.1979 → 08.1988 B 4 1297 cm <sup>3</sup> 2V 42-55 kW 57-75 PS $\pm$ 9,2 - 73.4   |
|             | <b>ASCONA B (81_, 86_, 87_, 88_), ASCONA C (J82), ASCONA C Hatchback (J82), KADETT D (31_-34_, 41_-44_), KADETT D (32_,37_,39_,42), KADETT D Estate (35_, 36_, 45_, 46_), KADETT E (T85), KADETT E Estate (T85), KADETT E Hatchback (T85), MANTA B (58_, 59_), MANTA B CC (53_, 55_)</b> |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00203 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 4]<br><b>80 00203 1 0 050 75.50</b>  |
|  | <b>80 00204 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 4]  |
|  | <b>87 409 610</b>       | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|  | <b>87 410 610</b>       | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |

|  |                     |  |
|--|---------------------|--|
|  | <b>81-4212</b>      | IN/EX; 11.03/ x 7 x 45.8 G1  |
|  | <b>50 006 249</b>   | CAM, chilled cast iron   |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.32.0</b> | fuel pump; mechanical  |
|  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |
|  | <b>50 006 406</b>   |  |
|  | <b>50 006 487</b>   |  |



| <b>9</b>  |  | <b>75</b>  |   |   |                      |    |          |          |       |        |
|-----------|--|--|---|---|----------------------|----|----------|----------|-------|--------|
|           | <b>C 13 N</b>  | 08.1979→09.1990  | B | 4 | 1297 cm <sup>3</sup> | 2V | 44 kW    | 60 PS    | 9-9,5 | - 73.4 |
|           | <b>CORSA A Hatchback (S83), CORSA A TR (S83), KADETT D (32_,37_,39_,_42)</b>   |  |   |   |                      |    |          |          |       |        |
|           | <b>80 00203 1 0 000</b>  | Ø75; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 4]<br><b>80 00203 1 0 050</b> 75.50   |   |   |                      |    |          |          |       |        |
|           | <b>80 00204 1 0 000</b>  | Ø75; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 4]   |   |   |                      |    |          |          |       |        |
|           | <b>87 409 610</b>  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620</b> 0,50 / <b>87 409 630</b> 0,75 / <b>87 409 600</b> STD / <b>87 409 640</b> 1,00  |   |   |                      |    |          |          |       |        |
|           | <b>87 410 610</b>  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620</b> 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00 |   |   |                      |    |          |          |       |        |
|           | <b>81-4212</b>   | IN/EX; 11.03/ x 7 x 45.8 G1  |   |   |                      |    |          |          |       |        |
|           | <b>50 006 296</b>  | CAM, chilled cast iron   |   |   |                      |    |          |          |       |        |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |          |          |       |        |
|           | <b>7.02242.32.0</b>  | fuel pump; mechanical  |   |   |                      |    |          |          |       |        |
|           | <b>7.00468.61.0</b>  | fuel supply unit; in-tank; electrical  |   |   |                      |    |          |          |       |        |
|           | <b>7.18222.01.0</b>  | intake manifold pressure sensor; pneumatic   |   |   |                      |    |          |          |       |        |
|           | <b>7.05432.01.0</b>  | stepper motor; electrical  |   |   |                      |    |          |          |       |        |
|           | <b>7.02604.15.0</b>  | lambda sensor; control sensor; not heated  |   |   |                      |    |          |          |       |        |
|           | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |   |                      |    |          |          |       |        |
|           | <b>50 006 406</b>  |  |   |   |                      |    |          |          |       |        |
|           | <b>50 006 487</b>  |  |   |   |                      |    |          |          |       |        |
| <b>10</b> |  | <b>77.8</b>  |   |   |                      |    |          |          |       |        |
|           | <b>12 ST</b>   | 08.1982→02.1990  | B | 4 | 1196 cm <sup>3</sup> | 2V | 40-43 kW | 55-58 PS | 9,2   | - 62.9 |
|           | <b>CORSA A Hatchback (S83), KADETT D (31_-34_, 41_-44_)</b>  |  |   |   |                      |    |          |          |       |        |
|           | <b>87 409 610</b>  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620</b> 0,50 / <b>87 409 630</b> 0,75 / <b>87 409 600</b> STD / <b>87 409 640</b> 1,00  |   |   |                      |    |          |          |       |        |
|           | <b>87 410 610</b>  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620</b> 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00 |   |   |                      |    |          |          |       |        |
|           | <b>81-4212</b>   | IN/EX; 11.03/ x 7 x 45.8 G1  |   |   |                      |    |          |          |       |        |
|           | <b>50 005 059</b>  | mechanical; metal  |   |   |                      |    |          |          |       |        |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |          |          |       |        |
|           | <b>7.02242.32.0</b>  | fuel pump; mechanical  |   |   |                      |    |          |          |       |        |
|           | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |   |                      |    |          |          |       |        |
|           | <b>50 006 406</b>  |  |   |   |                      |    |          |          |       |        |
|           | <b>50 006 487</b>  |  |   |   |                      |    |          |          |       |        |
| <b>11</b> |  | <b>79</b>  |   |   |                      |    |          |          |       |        |
|           | <b>12 N</b>  | 08.1973→07.1983  | B | 4 | 1196 cm <sup>3</sup> | 2V | 38-40 kW | 52-55 PS | 7,8   | - 61   |
|           | <b>ASCONA B (81_, 86_, 87_, 88_), KADETT C, KADETT C City, KADETT C Coupe, KADETT C Estate, KADETT D (31_-34_, 41_-44_), KADETT D Estate (35_, 36_, 45_, 46_), MANTA B CC (53_, 55_)</b> |  |   |   |                      |    |          |          |       |        |
|           | <b>80 00208 1 0 000</b>  | Ø79; STD; set: 1; [R IF CR 2] [M 2] [SLF CR 5]   |   |   |                      |    |          |          |       |        |
|           | <b>87 993 610</b>  | [Set] PL 0,25 Ø 44.721 / 48.000 / 19.200 / 1.624 St/B/G<br><b>87 993 620</b> 0,50 / <b>87 993 630</b> 0,75 / <b>87 993 600</b> STD   |   |   |                      |    |          |          |       |        |
|           | <b>81-4212</b>   | IN/EX; 11.03/ x 7 x 45.8 G1  |   |   |                      |    |          |          |       |        |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |          |          |       |        |
|           | <b>7.02242.28.0</b>  | fuel pump; mechanical  |   |   |                      |    |          |          |       |        |
|           | <b>7.02242.29.0</b>  | fuel pump; mechanical  |   |   |                      |    |          |          |       |        |

| 12 |   | 79   |   |  |
|----|---|--|---|--|
|    | 12 NC   | 01.1985 → 09.1987  | B 4 1196 cm <sup>3</sup> 2V 33 kW 45 PS       | ⌘7,8-8 - 61  |
|    | E 12 GV   | 01.1985 → 08.1990  | B 4 1196 cm <sup>3</sup> 2V 33 kW 45 PS       | ⌘8 - 61  |
|    | CORSA A Hatchback (S83), CORSA A TR (S83)   |  |   |  |
|    | 80 00208 1 0 000  | Ø79; STD; set: 1; [R IF CR 2] [M 2] [SLF CR 5]   |   |  |
|    | 87 993 610  | [Set] PL 0,25 Ø 44.721 / 48.000 / 19.200 / 1.624 St/B/G<br>87 993 620 0,50 / 87 993 630 0,75 / 87 993 600 STD  |   |  |
|    | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |  |
|    | 7.02242.29.0  | fuel pump; mechanical  |   |  |
| 13 |   | 79   |   |  |
|    | 12 S  | 08.1971 → 08.1990  | B 4 1196 cm <sup>3</sup> 2V 40-44 kW 54-60 PS | ⌘9,2 - 61  |
|    | ASCONA A (81_, 86_, 87_, 88_), ASCONA B (81_, 86_, 87_, 88_), CORSA A Hatchback (S83), CORSA A TR (S83), KADETT B, KADETT B Coupe, KADETT B Estate, KADETT C, KADETT C AERO, KADETT C City, KADETT C Coupe, KADETT C Estate, KADETT D (31_-34_, 41_-44_), KADETT D (32_, 37_, 39_, 42), KADETT D Estate (35_, 36_, 45_, 46_), MANTA A (58_, 59_), MANTA B CC (53_, 55_) |  |   |  |
|    | 80 00208 1 0 000  | Ø79; STD; set: 1; [R IF CR 2] [M 2] [SLF CR 5]   |   |  |
|    | 87 993 610  | [Set] PL 0,25 Ø 44.721 / 48.000 / 19.200 / 1.624 St/B/G<br>87 993 620 0,50 / 87 993 630 0,75 / 87 993 600 STD  |   |  |
|    | 81-4212   | IN/EX; 11.03/ x 7 x 45.8 G1  |   |  |
|    | 7.02242.29.0  | fuel pump; mechanical  |   |  |
| 14 |   | 79   |   |  |
|    | 12 SC   | 09.1984 → 07.1986  | B 4 1196 cm <sup>3</sup> 2V 40 kW 55 PS       | ⌘9 - 61  |
|    | KADETT E (T85), KADETT E Estate (T85), KADETT E Hatchback (T85)   |  |   |  |
|    | 80 00208 1 0 000  | Ø79; STD; set: 1; [R IF CR 2] [M 2] [SLF CR 5]   |   |  |
|    | 87 993 610  | [Set] PL 0,25 Ø 44.721 / 48.000 / 19.200 / 1.624 St/B/G<br>87 993 620 0,50 / 87 993 630 0,75 / 87 993 600 STD  |   |  |
|    | 81-4212   | IN/EX; 11.03/ x 7 x 45.8 G1  |   |  |
| 15 |   | 79   |   |  |
|    | 16 SV   | 09.1986 → 08.1988  | B 4 1598 cm <sup>3</sup> 2V 60 kW 82 PS       | ⌘10 - 81.5   |
|    | ASCONA C (J82), ASCONA C Hatchback (J82)  |  |   |  |
|    | 90 556 605  | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -1.6; MØ: 59; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3<br>90 556 623 79.50 / 90 556 630 80.00<br>R 1.2 CR G6<br>NM 1.5<br>SLF 3 CR ST<br>→ 80 00207 1 0 ... |   |  |
|    | 80 00207 1 0 000  | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br>80 00207 1 0 050 79.50 / 80 00207 1 0 100 80.00, Special 3mm oilring version   |   |  |
|    | 87 409 610  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00  |   |  |
|    | 87 410 610  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00                                       |   |  |
|    | 29300   | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III   |   | KK-7H valve cotter; number of notches: 1; valve stem diameter: 7 |
|    | 29316   | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III  |   | 81-4212 IN/EX; 11.03/ x 7 x 45.8 G1                              |
|    | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |  |
|    | 7.02700.70.0  | fuel pump; in-tank; electrical   |   |  |
|    | 50 006 457  | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |  |

cont...

50 006 406  
 50 006 487

## 16 79

**C 16 NZ** 09.1986 → 08.1990 B 4 1598 cm<sup>3</sup> 2V 55-60 kW 75-82 PS 9-9,5 - 81.5

**ASCONA C (J82), ASCONA C Hatchback (J82), CORSA A Hatchback (S83)**

**90 555 605** Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -2.7; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3  
**90 555 623** 79.50  
 R 1.2 CR G6  
 NM 1.5  
 SLF 3 CR ST  
 → **80 00207 1 0 ...**

**80 00207 1 0 000** Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]  
**80 00207 1 0 050** 79.50 / **80 00207 1 0 100** 80.00, Special 3mm oilring version

**87 409 610** [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A  
**87 409 620** 0,50 / **87 409 630** 0,75 / **87 409 600** STD / **87 409 640** 1,00

**87 410 610** [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A  
**87 410 620** 0,50 / **87 410 630** 0,75 / **87 410 600** STD / **87 410 640** 1,00

**29300** EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III **KK-7H** valve cotter; number of notches: 1; valve stem diameter: 7

**29316** IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III **81-4212** IN/EX; 11.03/ x 7 x 45.8 G1

**50 005 818**  
**7.07919.12.0**

**7.02700.70.0** fuel pump; in-tank; electrical

**7.00468.61.0** fuel supply unit; in-tank; electrical

**7.05432.00.0** stepper motor; electrical

**7.02604.15.0** lambda sensor; control sensor; not heated

**50 006 457** hydraulic; height: 68; Outer Ø: 21.4; length: 68

**50 006 406**  
**50 006 487**

## 17 79

**E 16 NZ** 09.1987 → 08.1988 B 4 1598 cm<sup>3</sup> 2V 55-65 kW 75-88 PS 9-9,5 - 81.5

**ASCONA C (J82), ASCONA C Hatchback (J82)**

**90 555 605** Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -2.7; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3  
**90 555 623** 79.50  
 R 1.2 CR G6  
 NM 1.5  
 SLF 3 CR ST  
 → **80 00207 1 0 ...**

**80 00207 1 0 000** Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]  
**80 00207 1 0 050** 79.50 / **80 00207 1 0 100** 80.00, Special 3mm oilring version

**87 409 610** [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A  
**87 409 620** 0,50 / **87 409 630** 0,75 / **87 409 600** STD / **87 409 640** 1,00

**87 410 610** [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A  
**87 410 620** 0,50 / **87 410 630** 0,75 / **87 410 600** STD / **87 410 640** 1,00

**29300** EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III **KK-7H** valve cotter; number of notches: 1; valve stem diameter: 7

**29316** IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III **81-4212** IN/EX; 11.03/ x 7 x 45.8 G1

**50 006 296** CAM, chilled cast iron

**7.02700.70.0** fuel pump; in-tank; electrical

**7.00468.61.0** fuel supply unit; in-tank; electrical

cont...

|  |                     |  |
|--|---------------------|--|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic       |
|  | <b>7.05432.00.0</b> | stepper motor; electrical                        |
|  | <b>7.02604.15.0</b> | lambda sensor; control sensor; not heated        |
|  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|  | <b>50 006 406</b>   |  |
|  | <b>50 006 487</b>   |  |

|   |  |
|---|--|
| <b>18</b>   | <b>80</b>  |
| <b>16 D</b>   | 03.1982 → 01.1989 D 4 1598 cm <sup>3</sup> 2V 40 kW 54 PS  23 - 79.5 |
| <b>ASCONA C (J82), ASCONA C Hatchback (J82), KADETT D (31_-34_, 41_-44_), KADETT D (32_,37_,39_, 42), KADETT D Estate (35_, 36_, 45_, 46_), KADETT E (T85), KADETT E Estate (T85), KADETT E Hatchback (T85)</b> |  |

|  |                         |  |   |
|--|-------------------------|--|---|
|  | <b>80 00084 1 0 000</b> | Ø80; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]<br><b>80 00084 1 0 050 80.50 / 80 00084 1 0 100 81.00</b>   |   |
|  | <b>93 578 960</b>       | piston: 93578600; cylinder liner: 89161190   |   |
|  | <b>89 161 190</b>       | T - Dry cylinder liner; semi; A=83 C=84.9 L=143.5 H=4.5  |   |
|  | <b>77 270 610</b>       | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 270 620 0,50 / 77 270 630 0,75 / 77 270 600 STD / 77 270 640 1,00, 1.6 D (F68, M68), 1.6 D (C08, C48, D08, D48), 1.6 D (C15, C35, D15, D35), 1.6 D (C19, D19), 1.6 D (F11, M11, F68, M68): →08.1985</b> |   |
|  | <b>77 272 610</b>       | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00, 09.1985→</b>   |   |
|  | <b>87 393 610</b>       | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b>  |   |
|  | <b>29416</b>            | EX; 32 x 8 x 123.2 x RA/S - Cr - 45° - 1 - III   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>29182</b>            | IN; 36 x 8 x 123.2 x S - Cr - 45° - 1 - III  | <b>81-4213</b> IN/EX; 12/ x 8 x 50 G2                                   |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 457</b> | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|  | <b>50 006 487</b> |  |

|  |  |
|--|--|
| <b>19</b>  | <b>80</b>  |
| <b>16 DA</b>   | 09.1985 → 01.1989 D 4 1598 cm <sup>3</sup> 2V 40 kW 54 PS  23 - 79.5 |
| <b>ASCONA C (J82), ASCONA C Hatchback (J82), KADETT E (T85), KADETT E Estate (T85), KADETT E Hatchback (T85)</b> |  |

|  |                         |   |   |
|--|-------------------------|---|---|
|  | <b>80 00084 1 0 000</b> | Ø80; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]<br><b>80 00084 1 0 050 80.50 / 80 00084 1 0 100 81.00</b>  |   |
|  | <b>93 578 960</b>       | piston: 93578600; cylinder liner: 89161190  |   |
|  | <b>89 161 190</b>       | T - Dry cylinder liner; semi; A=83 C=84.9 L=143.5 H=4.5   |   |
|  | <b>77 272 610</b>       | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>                                  |   |
|  | <b>87 393 610</b>       | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |   |
|  | <b>29416</b>            | EX; 32 x 8 x 123.2 x RA/S - Cr - 45° - 1 - III  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>29182</b>            | IN; 36 x 8 x 123.2 x S - Cr - 45° - 1 - III   | <b>81-4213</b> IN/EX; 12/ x 8 x 50 G2                                   |
|  | <b>50 006 457</b>       | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |
|  | <b>50 006 487</b>       |   |   |

| 20 |  | 80  |  |
|----|--|---|--|
|    | 16 N   | 09.1981 → 08.1987   | B 4 1598 cm <sup>3</sup> 2V 51-55 kW 69-75 PS 8,2 - 79.5         |
|    | ASCONA C (J82), ASCONA C Hatchback (J82)   |   |  |
|    | 80 00209 1 0 000   | Ø80; 5.00; set: 1; [R G6 CR 1.5] [M G3 IFU 1.75] [SLF ST CR 4]<br>80 00209 1 0 050 80.50  |  |
|    | 77 270 610   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br>77 270 620 0,50 / 77 270 630 0,75 / 77 270 600 STD / 77 270 640 1,00, →08.1985   |  |
|    | 77 272 610   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00, 09.1985→   |  |
|    | 87 393 610   | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD  |  |
|    | 50 006 262   | CAM, chilled cast iron  |  |
|    | 7.02700.70.0   | fuel pump; in-tank; electrical  |  |
|    | 50 006 457   | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |  |
|    | 50 006 406   |   |  |
|    | 50 006 487   |   |  |
| 21 |  | 80  |  |
|    | 16 SH  | 09.1981 → 08.1986   | B 4 1598 cm <sup>3</sup> 2V 66 kW 90 PS 9,2 - 79.5               |
|    | ASCONA C (J82), ASCONA C Hatchback (J82), KADETT D (31_-34_, 41_-44_), KADETT D Estate (35_, 36_, 45_, 46_), KADETT E (T85), KADETT E Estate (T85), KADETT E Hatchback (T85) |   |  |
|    | 80 00209 1 0 000   | Ø80; 5.00; set: 1; [R G6 CR 1.5] [M G3 IFU 1.75] [SLF ST CR 4]<br>80 00209 1 0 050 80.50  |  |
|    | 77 270 610   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br>77 270 620 0,50 / 77 270 630 0,75 / 77 270 600 STD / 77 270 640 1,00, 1.6 S (C08, D08, C48, D48), 1.6 S (C19, D19), 1.6 S (C15, C35, D35, D15), 1.6 S (F68, M68), 1.6 S (F11, M11, F68, M68): →08.1985 |  |
|    | 77 272 610   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00, 09.1985→   |  |
|    | 87 393 610   | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD  |  |
|    | 50 006 262   | CAM, chilled cast iron  |  |
|    | 7.21287.53.0   | fuel pump; in-line; electrical  |  |
|    | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |  |
|    | 7.02700.70.0   | fuel pump; in-tank; electrical  |  |
|    | 7.02242.30.0   | fuel pump; mechanical   |  |
|    | 7.02242.31.0   | fuel pump; mechanical   |  |
|    | 50 006 457   | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |  |
|    | 50 006 406   |   |  |
|    | 50 006 487   |   |  |
| 22 |  | 80  |  |
|    | C 16 LZ  | 09.1986 → 08.1988   | B 4 1598 cm <sup>3</sup> 2V 55 kW 75 PS 9,2 - 79.5               |
|    | ASCONA C (J82), ASCONA C Hatchback (J82)   |   |  |
|    | 87 409 610   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00   |  |
|    | 87 410 610   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00  |  |
|    | 29300  | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III  | KK-7H valve cotter; number of notches: 1; valve stem diameter: 7 |
|    | 29316  | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III   | 81-4212 IN/EX; 11.03/ x 7 x 45.8 G1                              |
|    | 50 006 296   | CAM, chilled cast iron  |  |

cont..

|  |                     |  |
|--|---------------------|--|
|  | <b>7.02700.70.0</b> | fuel pump; in-tank; electrical                   |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic       |
|  | <b>7.05432.00.0</b> | stepper motor; electrical                        |
|  | <b>7.02604.15.0</b> | lambda sensor; control sensor; not heated        |
|  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|  | <b>50 006 406</b>   |  |
|  | <b>50 006 487</b>   |  |

|           |                    |  |   |   |                      |    |       |       |        |        |
|-----------|--------------------|--|---|---|----------------------|----|-------|-------|--------|--------|
| <b>23</b> |                    | <b>82.5</b>  |   |   |                      |    |       |       |        |        |
|           | <b>2.2 L</b>       | 01.1965 → 1970   | B | 6 | 2213 cm <sup>3</sup> | 2V | 70 kW | 95 PS | ε8,2:1 | - 69.8 |
|           | <b>COMMODORE A</b> |  |   |   |                      |    |       |       |        |        |
|           | <b>87 756 610</b>  | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br><b>87 756 620 0,50 / 87 756 600 STD</b> |   |   |                      |    |       |       |        |        |

|           |   |   |   |   |                      |    |          |            |      |        |
|-----------|---|---|---|---|----------------------|----|----------|------------|------|--------|
| <b>24</b> |   | <b>84.8</b>   |   |   |                      |    |          |            |      |        |
|           | <b>18 E</b>   | 09.1982 → 08.1990   | B | 4 | 1796 cm <sup>3</sup> | 2V | 82-85 kW | 112-115 PS | ε9,5 | - 79.5 |
|           | <b>ASCONA C (J82), ASCONA C Hatchback (J82), KADETT D (31_-34_, 41_-44_), KADETT E (T85), KADETT E Estate (T85), KADETT E Hatchback (T85)</b> |   |   |   |                      |    |          |            |      |        |
|           | <b>80 00211 1 0 000</b>   | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br><b>80 00211 1 0 050 85.30</b> |   |   |                      |    |          |            |      |        |

|  |                   |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|
|  | <b>77 270 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 270 620 0,50 / 77 270 630 0,75 / 77 270 600 STD / 77 270 640 1,00, 1.8 i (C15, C35, D15, D35), 1.8 i (C19, D19), 1.8 i (F11, M11, F68, M68), 1.8 GSI (C08, C48, D08, D48), 1.8 i (F68, M68): →08.1985</b> |  |  |  |  |  |  |  |  |
|  | <b>77 272 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00, 1.8 i (C15, C35, D15, D35), 1.8 i (C19, D19), 1.8 i (F11, M11, F68, M68), 1.8 GSI (C08, C48, D08, D48), 1.8 i (F68, M68): 09.1985→</b> |  |  |  |  |  |  |  |  |
|  | <b>87 393 610</b> | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b>  |  |  |  |  |  |  |  |  |

|  |                     |  |  |                |                             |
|--|---------------------|--|--|----------------|-----------------------------|
|  | <b>KK-7H</b>        | valve cotter; number of notches: 1; valve stem diameter: 7 |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical                             |  |                |                             |
|  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68           |  |                |                             |
|  | <b>50 006 406</b>   |  |  |                |                             |
|  | <b>50 006 487</b>   |  |  |                |                             |

|           |  |   |   |   |                      |    |          |          |      |        |
|-----------|--|---|---|---|----------------------|----|----------|----------|------|--------|
| <b>25</b> |  | <b>84.8</b>   |   |   |                      |    |          |          |      |        |
|           | <b>18 N</b>  | 11.1982 → 08.1986   | B | 4 | 1796 cm <sup>3</sup> | 2V | 55 kW    | 75 PS    | ε8,2 | - 79.5 |
|           | <b>18 S</b>  | 07.1982 → 08.1987   | B | 4 | 1796 cm <sup>3</sup> | 2V | 65-66 kW | 88-90 PS | ε9,2 | - 79.5 |
|           | <b>MANTA B (58_, 59_), MANTA B CC (53_, 55_), REKORD E (17_, 11_, 14_, 16_, 18_, 19_), REKORD E Estate (61_, 66_, 67_)</b> |   |   |   |                      |    |          |          |      |        |
|           | <b>77 270 610</b>  | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 270 620 0,50 / 77 270 630 0,75 / 77 270 600 STD / 77 270 640 1,00, →08.1985</b>                        |   |   |                      |    |          |          |      |        |
|           | <b>77 272 610</b>  | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00, 09.1985→</b>                        |   |   |                      |    |          |          |      |        |
|           | <b>87 393 610</b>  | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |   |   |                      |    |          |          |      |        |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |    |          |          |      |        |
|           | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |   |                      |    |          |          |      |        |
|           | <b>50 006 406</b>  |   |   |   |                      |    |          |          |      |        |
|           | <b>50 006 487</b>  |   |   |   |                      |    |          |          |      |        |



|           |  |   |
|-----------|--|---|
| <b>26</b> |  | <b>84.8</b>   |
|           | <b>18 NV</b>                               | 09.1986 → 08.1987 B 4 1796 cm <sup>3</sup> 2V 60-66 kW 82-90 PS 9,2 - 79.5  |
|           | <b>OMEGA A (V87), OMEGA A Estate (V87)</b> |   |
|           | <b>80 00211 1 0 000</b>                    | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br><b>80 00211 1 0 050 85.30</b>   |
|           | <b>77 272 610</b>                          | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>                                  |
|           | <b>87 393 610</b>                          | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |
|           | <b>KK-7H</b>                               | valve cotter; number of notches: 1; valve stem diameter: 7  |
|           | <b>50 006 299</b>                          | CAM, chilled cast iron  |
|           | <b>7.21440.51.0</b>                        | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |
|           | <b>7.02242.31.0</b>                        | fuel pump; mechanical   |
|           | <b>50 006 457</b>                          | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |
|           | <b>50 006 406</b>                          |   |
|           | <b>50 006 487</b>                          |   |

|           |  |   |
|-----------|--|---|
| <b>27</b> |  | <b>84.8</b>   |
|           | <b>18 SE</b>                                 | 09.1984 → 08.1990 B 4 1796 cm <sup>3</sup> 2V 82-85 kW 112-116 PS 10 - 79.5   |
|           | <b>KADETT E (T85), KADETT E Estate (T85)</b> |   |
|           | <b>80 00211 1 0 000</b>                      | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br><b>80 00211 1 0 050 85.30</b>   |
|           | <b>77 272 610</b>                            | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>                                  |
|           | <b>87 393 610</b>                            | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |
|           | <b>KK-7H</b>                                 | valve cotter; number of notches: 1; valve stem diameter: 7  |
|           | <b>50 006 457</b>                            | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |
|           | <b>50 006 406</b>                            |   |
|           | <b>50 006 487</b>                            |   |

|           |  |   |
|-----------|--|---|
| <b>28</b> |  | <b>84.8</b>   |
|           | <b>18 SV</b>   | 11.1986 → 10.1990 B 4 1796 cm <sup>3</sup> 2V 63-66 kW 86-90 PS 10 - 79.5   |
|           | <b>OMEGA A (V87), OMEGA A Estate (V87), VECTRA A (J89), VECTRA A Hatchback (J89)</b> |   |
|           | <b>80 00211 1 0 000</b>  | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br><b>80 00211 1 0 050 85.30</b>   |
|           | <b>77 272 610</b>  | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>                                  |
|           | <b>87 393 610</b>  | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |
|           | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7  |
|           | <b>50 006 269</b>  | CAM, chilled cast iron  |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |
|           | <b>7.02242.31.0</b>  | fuel pump; mechanical   |
|           | <b>7.18222.01.0</b>  | intake manifold pressure sensor; pneumatic  |
|           | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |
|           | <b>50 006 406</b>  |   |
|           | <b>50 006 487</b>  |   |



|  |   |   |   |   |                      |    |       |                |                             |        |
|--|---|---|---|---|----------------------|----|-------|----------------|-----------------------------|--------|
| <b>29</b>  | <b>84.8</b>   |   |   |   |                      |    |       |                |                             |        |
| <b>C 18 NE</b>   |   | 01.1985 → 08.1986   | B | 4 | 1796 cm <sup>3</sup> | 2V | 74 kW | 100 PS         | ⊗9-9,5                      | - 79.5 |
| <b>ASCONA C (J82), ASCONA C Hatchback (J82), KADETT E (T85), KADETT E Estate (T85), KADETT E Hatchback (T85)</b> |   |   |   |   |                      |    |       |                |                             |        |
| <b>77 270 610</b>  |   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 270 620</b> 0,50 / <b>77 270 630</b> 0,75 / <b>77 270 600</b> STD / <b>77 270 640</b> 1,00, →08.1985   |   |   |                      |    |       |                |                             |        |
| <b>77 272 610</b>  |   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620</b> 0,50 / <b>77 272 630</b> 0,75 / <b>77 272 600</b> STD / <b>77 272 640</b> 1,00, <b>1.8 E (F68, M68), 1.8 E (F11, M11, F68, M68):</b><br>09.1985→ |   |   |                      |    |       |                |                             |        |
| <b>87 393 610</b>  |   | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620</b> 0,50 / <b>87 393 630</b> 0,75 / <b>87 393 600</b> STD   |   |   |                      |    |       |                |                             |        |
| <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7  |   |   |   |                      |    |       | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |        |
| <b>7.21287.53.0</b>  | fuel pump; in-line; electrical  |   |   |   |                      |    |       |                |                             |        |
| <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |   |   |                      |    |       |                |                             |        |
| <b>50 006 406</b>  |   |   |   |   |                      |    |       |                |                             |        |
| <b>50 006 487</b>  |   |   |   |   |                      |    |       |                |                             |        |
| <b>30</b>  | <b>84.8</b>   |   |   |   |                      |    |       |                |                             |        |
| <b>C 18 NV</b>   |   | 05.1985 → 08.1986   | B | 4 | 1796 cm <sup>3</sup> | 2V | 74 kW | 100 PS         | ⊗9-9,5                      | - 79.5 |
| <b>REKORD E (17_, 11_, 14_, 16_, 18_, 19_), REKORD E Estate (61_, 66_, 67_)</b>                                  |   |   |   |   |                      |    |       |                |                             |        |
| <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7  |   |   |   |                      |    |       | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |        |
| <b>7.21287.53.0</b>  | fuel pump; in-line; electrical  |   |   |   |                      |    |       |                |                             |        |
| <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |   |   |                      |    |       |                |                             |        |
| <b>50 006 406</b>  |   |   |   |   |                      |    |       |                |                             |        |
| <b>50 006 487</b>  |   |   |   |   |                      |    |       |                |                             |        |
| <b>31</b>  | <b>84.8</b>   |   |   |   |                      |    |       |                |                             |        |
| <b>E 18 NV</b>   |   | 09.1987 → 08.1988   | B | 4 | 1796 cm <sup>3</sup> | 2V | 62 kW | 84 PS          | ⊗9-9,5                      | - 79.5 |
| <b>ASCONA C (J82), ASCONA C Hatchback (J82)</b>  |   |   |   |   |                      |    |       |                |                             |        |
| <b>80 00211 1 0 000</b>  | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br><b>80 00211 1 0 050</b> 85.30   |   |   |   |                      |    |       |                |                             |        |
| <b>77 272 610</b>  | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620</b> 0,50 / <b>77 272 630</b> 0,75 / <b>77 272 600</b> STD / <b>77 272 640</b> 1,00                           |   |   |   |                      |    |       |                |                             |        |
| <b>87 393 610</b>  | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620</b> 0,50 / <b>87 393 630</b> 0,75 / <b>87 393 600</b> STD |   |   |   |                      |    |       |                |                             |        |
| <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7  |   |   |   |                      |    |       | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |        |
| <b>50 006 299</b>  | CAM, chilled cast iron  |   |   |   |                      |    |       |                |                             |        |
| <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |   |                      |    |       |                |                             |        |
| <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |   |   |                      |    |       |                |                             |        |
| <b>50 006 406</b>  |   |   |   |   |                      |    |       |                |                             |        |
| <b>50 006 487</b>  |   |   |   |   |                      |    |       |                |                             |        |
| <b>32</b>  | <b>84.8</b>   |   |   |   |                      |    |       |                |                             |        |
| <b>E 18 NVR</b>  |   | 09.1988 → 07.1989   | B | 4 | 1796 cm <sup>3</sup> | 2V | 65 kW | 88 PS          | ⊗9-9,5                      | - 79.5 |
| <b>VECTRA A (J89), VECTRA A Hatchback (J89)</b>  |   |   |   |   |                      |    |       |                |                             |        |
| <b>80 00211 1 0 000</b>  | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br><b>80 00211 1 0 050</b> 85.30   |   |   |   |                      |    |       |                |                             |        |
|  | cont...   |   |   |   |                      |    |       |                |                             |        |

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|  | <b>77 272 610</b>   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>                                  |
|  | <b>87 393 610</b>   | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |
|  | <b>KK-7H</b>        | valve cotter; number of notches: 1; valve stem diameter: 7  |
|  |                     | <b>81-4212</b> IN/EX; 11.03/ x 7 x 45.8 G1  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |
|  | <b>7.02242.31.0</b> | fuel pump; mechanical   |
|  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |
|  | <b>50 006 406</b>   |   |
|  | <b>50 006 487</b>   |   |

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|-----------|---|---|
| <b>33</b> |   | <b>84.8</b>   |
|           | <b>S 18 NV</b>                                  | 01.1985 → 08.1986 B 4 1796 cm³ 2V 62-74 kW 84-101 PS 9,2 - 79.5 |
|           | <b>ASCONA C (J82), ASCONA C Hatchback (J82)</b> |   |

|  |                   |   |
|--|-------------------|---|
|  | <b>77 272 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>                                  |
|  | <b>87 393 610</b> | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |
|  | <b>KK-7H</b>      | valve cotter; number of notches: 1; valve stem diameter: 7  |
|  |                   | <b>81-4212</b> IN/EX; 11.03/ x 7 x 45.8 G1  |
|  | <b>50 006 299</b> | CAM, chilled cast iron  |
|  | <b>50 006 457</b> | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |
|  | <b>50 006 406</b> |   |
|  | <b>50 006 487</b> |   |

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|-----------|---|--|
| <b>34</b> |   | <b>85</b>  |
|           | <b>16 N</b>   | 09.1970 → 08.1981 B 4 1584 cm³ 2V 44-50 kW 60-68 PS 8,2 - 69.8 |
|           | <b>ASCONA B (81_, 86_, 87_, 88_), MANTA A (58_, 59_), MANTA B (58_, 59_), MANTA B CC (53_, 55_)</b> |  |

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|  | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.30.0</b>  | fuel pump; mechanical  |
|  | <b>16 S</b>  | 09.1970 → 08.1981 B 4 1584 cm³ 2V 51-59 kW 69-80 PS 9,5 - 69.8   |
|  | <b>ASCONA A (81_, 86_, 87_, 88_), ASCONA A Voyage (84_, 89_), ASCONA B (81_, 86_, 87_, 88_), KADETT C, KADETT C City, KADETT C Coupe, KADETT C Estate, MANTA A (58_, 59_), MANTA B (58_, 59_), MANTA B CC (53_, 55_)</b> |  |

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|  | <b>80 00209 1 0 000</b> | Ø80; 5.00; set: 1; [R G6 CR 1.5] [M G3 IFU 1.75] [SLF ST CR 4]<br><b>80 00209 1 0 050 80.50</b>                    |
|  | <b>87 758 610</b>       | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br><b>87 758 600 STD</b>                                     |
|  | <b>50 006 262</b>       | CAM, chilled cast iron   |
|  | <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.30.0</b>     | fuel pump; mechanical  |
|  | <b>50 006 457</b>       | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |
|  | <b>50 006 406</b>       |  |
|  | <b>50 006 487</b>       |  |

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|-----------|---|--|
| <b>36</b> |   | <b>86</b>  |
|           | <b>20 NE</b>  | 09.1986 → 10.1990 B 4 1998 cm³ 2V 85-95 kW 115-129 PS 9,2 - 86 |
|           | <b>ASCONA C (J82), ASCONA C Hatchback (J82), VECTRA A (J89), VECTRA A Hatchback (J89)</b> |  |

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|--|-------------------|---|
|  | <b>77 272 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>                                  |
|  | <b>87 393 610</b> | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |

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|  | <b>KK-7H</b>                           | valve cotter; number of notches: 1; valve stem diameter: 7 |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |
|  | <b>7.21287.53.0</b>                    | fuel pump; in-line; electrical                             |  |                |                             |
|  | <b>50 006 457</b>                      | hydraulic; height: 68; Outer Ø: 21.4; length: 68           |  |                |                             |
|  | <b>50 006 406</b><br><b>50 006 487</b> |  |  |                |                             |

|   |               |                   |   |   |                      |    |       |        |    |      |
|---|---------------|-------------------|---|---|----------------------|----|-------|--------|----|------|
| <b>37</b>   |               | <b>86</b>         |   |   |                      |    |       |        |    |      |
|   | <b>20 SEH</b> | 03.1987 → 12.1990 | B | 4 | 1998 cm <sup>3</sup> | 2V | 95 kW | 129 PS | 10 | - 86 |
| <b>ASCONA C (J82), ASCONA C Hatchback (J82), REKORD E</b> |               |                   |   |   |                      |    |       |        |    |      |

|  |                         |  |
|--|-------------------------|--|
|  | <b>90 245 600</b>       | Cylinder diameter: 86; KH: 30.4; MT: -5; MØ: 45; GL: 55.4; piston pin: 21x61.5; K; number of piston rings: 3<br><b>90 245 610</b> 86.50 / <b>90 245 620</b> 87.00<br>SRK<br>R 1.5 MO G6<br>NM 1.5<br>SLF 3 CR<br>→ <b>80 00212 1 0 ...</b> |
|  | <b>80 00212 1 0 000</b> | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050</b> 86.50 / <b>80 00212 1 0 100</b> 87.00   |
|  | <b>77 268 610</b>       | [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br><b>77 268 620</b> 0,50 / <b>77 268 600</b> STD  |
|  | <b>77 272 610</b>       | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620</b> 0,50 / <b>77 272 630</b> 0,75 / <b>77 272 600</b> STD / <b>77 272 640</b> 1,00  |
|  | <b>87 393 610</b>       | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620</b> 0,50 / <b>87 393 630</b> 0,75 / <b>87 393 600</b> STD  |

|  |  |  |  |                |                             |
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|  | <b>KK-7H</b>                           | valve cotter; number of notches: 1; valve stem diameter: 7 |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |
|  | <b>7.21287.53.0</b>                    | fuel pump; in-line; electrical                             |  |                |                             |
|  | <b>50 006 457</b>                      | hydraulic; height: 68; Outer Ø: 21.4; length: 68           |  |                |                             |
|  | <b>50 006 406</b><br><b>50 006 487</b> |  |  |                |                             |

|   |               |                   |   |   |                      |    |        |        |      |      |
|---|---------------|-------------------|---|---|----------------------|----|--------|--------|------|------|
| <b>38</b>                                       |               | <b>86</b>         |   |   |                      |    |        |        |      |      |
|   | <b>20 XEJ</b> | 01.1989 → 10.1990 | B | 4 | 1998 cm <sup>3</sup> | 4V | 110 kW | 150 PS | 10,5 | - 86 |
| <b>VECTRA A (J89), VECTRA A Hatchback (J89)</b> |               |                   |   |   |                      |    |        |        |      |      |

|  |                         |  |
|--|-------------------------|--|
|  | <b>90 245 600</b>       | Cylinder diameter: 86; KH: 30.4; MT: -5; MØ: 45; GL: 55.4; piston pin: 21x61.5; K; number of piston rings: 3<br><b>90 245 610</b> 86.50 / <b>90 245 620</b> 87.00<br>SRK<br>R 1.5 MO G6<br>NM 1.5<br>SLF 3 CR<br>→ <b>80 00212 1 0 ...</b> |
|  | <b>80 00212 1 0 000</b> | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050</b> 86.50 / <b>80 00212 1 0 100</b> 87.00   |
|  | <b>7.21287.53.0</b>     | fuel pump; in-line; electrical   |

|   |                |                   |   |   |                      |    |       |        |     |      |
|---|----------------|-------------------|---|---|----------------------|----|-------|--------|-----|------|
| <b>39</b>                                       |                | <b>86</b>         |   |   |                      |    |       |        |     |      |
|   | <b>C 20 NE</b> | 09.1986 → 08.1988 | B | 4 | 1998 cm <sup>3</sup> | 2V | 85 kW | 116 PS | 9,2 | - 86 |
| <b>ASCONA C (J82), ASCONA C Hatchback (J82)</b> |                |                   |   |   |                      |    |       |        |     |      |

|  |                         |   |
|--|-------------------------|---|
|  | <b>92 123 600</b>       | Cylinder diameter: 86; KH: 30.4; MT: -5; MØ: 57.02; GL: 55.4; piston pin: 20.998x61.5; K; number of piston rings: 3<br><b>92 123 610</b> 86.50 / <b>92 123 620</b> 87.00<br>SRK<br>R 1.5 MO G6<br>NM 1.5<br>SLF 3 CR<br>→ <b>80 00212 1 0 ...</b> |
|  | <b>80 00212 1 0 000</b> | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050</b> 86.50 / <b>80 00212 1 0 100</b> 87.00  |

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|           | <b>77 268 610</b>   | [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br><b>77 268 620 0,50 / 77 268 600 STD</b>  |  |                |                             |
|           | <b>77 272 610</b>   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>                                  |  |                |                             |
|           | <b>87 393 610</b>   | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |  |                |                             |
|           | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7  |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |
|           | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |  |                |                             |
|           | <b>50 006 406</b>   |   |  |                |                             |
|           | <b>50 006 487</b>   |   |  |                |                             |
| <b>40</b> |   | <b>86.5</b>   |  |                |                             |
|           | <b>20 D</b>   | 08.1974 → 10.1982 D 4 1998 cm <sup>3</sup> 2V 40-43 kW 54-58 PS 22 - 85   |  |                |                             |
|           | <b>ASCONA B (81_, 86_, 87_, 88_), REKORD D, REKORD D Estate, REKORD E (17_, 11_, 14_, 16_, 18_, 19_), REKORD E Estate (61_, 66_, 67_)</b>   |   |  |                |                             |
|           | <b>89 044 190</b>   | T - Dry cylinder liner; semi; A=92 C=93.9 L=172 H=4.5   |  |                |                             |
|           | <b>7.02242.33.0</b>   | fuel pump; mechanical   |  |                |                             |
| <b>41</b> |   | <b>87</b>   |  |                |                             |
|           | <b>25 E</b>   | 08.1969 → 08.1987 B 6 2490 cm <sup>3</sup> 2V 96-110 kW 130-150 PS 9,2 - 69.8   |  |                |                             |
|           | <b>COMMODORE A, COMMODORE A Coupe, COMMODORE C (14_, 19_), COMMODORE C Estate (61), MONZA A (22_), SENATOR A (29_)</b>  |   |  |                |                             |
|           | <b>87 756 610</b>   | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br><b>87 756 620 0,50 / 87 756 600 STD</b>  |  |                |                             |
|           | <b>7.21287.53.0</b>   | fuel pump; in-line; electrical  |  |                |                             |
| <b>42</b> |   | <b>87</b>   |  |                |                             |
|           | <b>25 H</b>   | 01.1972 → 08.1975 B 6 2490 cm <sup>3</sup> 2V 96 kW 130 PS 9:1 - 69.8   |  |                |                             |
|           | <b>25 S</b>   | 01.1972 → 12.1982 B 6 2490 cm <sup>3</sup> 2V 85 kW 115 PS 9,2 - 69.8   |  |                |                             |
|           | <b>COMMODORE B, COMMODORE B Coupe, COMMODORE C (14_, 19_), COMMODORE C Estate (61)</b>  |   |  |                |                             |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |  |                |                             |
|           | <b>7.02242.30.0</b>   | fuel pump; mechanical   |  |                |                             |
| <b>43</b> |   | <b>88</b>   |  |                |                             |
|           | <b>17 N</b>   | 03.1963 → 10.1982 B 4 1698 cm <sup>3</sup> 2V 44-55 kW 60-75 PS 8 - 69.8  |  |                |                             |
|           | <b>17 S</b>   | 04.1964 → 02.1975 B 4 1698 cm <sup>3</sup> 2V 55-61 kW 75-83 PS 8,8 - 69.8  |  |                |                             |
|           | <b>KADETT B, OLYMPIA A, OLYMPIA A Coupe, REKORD A, REKORD A Estate, REKORD B, REKORD B Coupe, REKORD B Estate, REKORD C, REKORD C Coupe, REKORD C Estate, REKORD D, REKORD D Coupe, REKORD D Estate, REKORD E (17_, 11_, 14_, 16_, 18_, 19_), REKORD E Estate (61_, 66_, 67_)</b> |   |  |                |                             |
|           | <b>87 758 610</b>   | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br><b>87 758 600 STD</b>  |  |                |                             |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |  |                |                             |
|           | <b>7.02242.30.0</b>   | fuel pump; mechanical   |  |                |                             |
| <b>44</b> |   | <b>88</b>   |  |                |                             |
|           | <b>21 D</b>   | 09.1972 → 07.1978 D 4 2068 cm <sup>3</sup> 2V 44 kW 60 PS 22 - 85   |  |                |                             |
|           | <b>REKORD D, REKORD D Estate, REKORD E (17_, 11_, 14_, 16_, 18_, 19_), REKORD E Estate (61_, 66_, 67_)</b>  |   |  |                |                             |
|           | <b>89 045 190</b>   | T - Dry cylinder liner; semi; A=92 C=93.9 L=172 H=4.5   |  |                |                             |
|           | <b>7.02242.33.0</b>   | fuel pump; mechanical   |  |                |                             |

|           |   |   |     |   |                      |    |            |            |       |        |  |
|-----------|---|---|-----|---|----------------------|----|------------|------------|-------|--------|--|
| <b>45</b> |   | <b>88</b>   |     |   |                      |    |            |            |       |        |  |
|           | C223  | 08.1987 → 08.1990   | D   | 4 | 2238 cm <sup>3</sup> | 2V | 39-54 kW   | 53-73 PS   | ⊗21   | - 92   |  |
|           | CAMPO (TF0, TF1)  |   |     |   |                      |    |            |            |       |        |  |
|           | TW-1622A 0.25   | [Pair] AS 0,25 Ø 73.050 / 86.950 // 2.605 St/A<br><b>TW-1622A STD</b>   |     |   |                      |    |            |            |       |        |  |
|           | CB-1070A 0.25   | [Set] PL 0,25 Ø 52.680 / 55.985 / 21.530 / 1.633 St/A<br><b>CB-1070A 0,50 / CB-1070A 0,75 / CB-1070A STD / CB-1070A 1,00</b>  |     |   |                      |    |            |            |       |        |  |
|           | MS-1605GP 0.25  | [Set] HL 0,25 Ø 59.682 / 63.975 / 23.130 / 2.142 St/B/G; HL 0,25 Ø 59.682 / 63.975 / 27.630 / 2.142 St/B/G; HL 0,25 Ø 59.682 / 63.975 / 28.830 / 2.142 St/B/G<br><b>MS-1605GP STD</b> |     |   |                      |    |            |            |       |        |  |
|           | PB-1605J STD  | [Set] PL-B STD Ø 27.000 / 30.000 / 30.000 / 1.530 St/B  |     |   |                      |    |            |            |       |        |  |
|           | SH-1605A STD  | [Set] NW-L STD Ø 47.975 / 52.000 / 22.000 / 2.030 St/A  |     |   |                      |    |            |            |       |        |  |
|           | 81-36000  | IN/EX; 14.03/ x 8 x 50 G1   |     |   |                      |    |            |            |       |        |  |
| <b>46</b> |   | <b>92</b>   |     |   |                      |    |            |            |       |        |  |
|           | 23 D  | 08.1978 → 08.1986   | D   | 4 | 2260 cm <sup>3</sup> | 2V | 46-63 kW   | 63-86 PS   | ⊗22,1 | - 85   |  |
|           | REKORD E (17_, 11_, 14_, 16_, 18_, 19_), REKORD E Estate (61_, 66_, 67_)                  |   |     |   |                      |    |            |            |       |        |  |
|           | 89 048 190  | T - Dry cylinder liner; semi; A=95 C=96.9 L=172 H=4.55  |     |   |                      |    |            |            |       |        |  |
|           | 7.02242.33.0  | fuel pump; mechanical   |     |   |                      |    |            |            |       |        |  |
| <b>47</b> |   | <b>92</b>   |     |   |                      |    |            |            |       |        |  |
|           | 23 TD   | 06.1984 → 08.1987   | D A | 4 | 2260 cm <sup>3</sup> | 2V | 63 kW      | 86 PS      | ⊗22   | - 85   |  |
|           | REKORD E (17_, 11_, 14_, 16_, 18_, 19_), REKORD E Estate (61_, 66_, 67_), SENATOR A (29_) |   |     |   |                      |    |            |            |       |        |  |
|           | 80 00216 1 0 000  | Ø92; STD; set: 1; [T6 G6 MO 2.5] [M G3 2] [DSF CR 4]  |     |   |                      |    |            |            |       |        |  |
|           | 91 022 960  | piston: 91022600; cylinder liner: 89048190  |     |   |                      |    |            |            |       |        |  |
|           | 89 048 190  | T - Dry cylinder liner; semi; A=95 C=96.9 L=172 H=4.55  |     |   |                      |    |            |            |       |        |  |
|           | 7.02242.33.0  | fuel pump; mechanical   |     |   |                      |    |            |            |       |        |  |
| <b>48</b> |   | <b>92</b>   |     |   |                      |    |            |            |       |        |  |
|           | 23 YDT  | 09.1986 → 08.1988   | D A | 4 | 2260 cm <sup>3</sup> | 2V | 66 kW      | 90 PS      | ⊗23   | - 85   |  |
|           | OMEGA A (V87), OMEGA A Estate (V87)   |   |     |   |                      |    |            |            |       |        |  |
|           | 80 00216 1 0 000  | Ø92; STD; set: 1; [T6 G6 MO 2.5] [M G3 2] [DSF CR 4]  |     |   |                      |    |            |            |       |        |  |
|           | 91 022 960  | piston: 91022600; cylinder liner: 89048190  |     |   |                      |    |            |            |       |        |  |
|           | 89 048 190  | T - Dry cylinder liner; semi; A=95 C=96.9 L=172 H=4.55  |     |   |                      |    |            |            |       |        |  |
|           | 7.02242.33.0  | fuel pump; mechanical   |     |   |                      |    |            |            |       |        |  |
| <b>49</b> |   | <b>92</b>   |     |   |                      |    |            |            |       |        |  |
|           | 28 H  | 08.1968 → 04.1981   | B   | 6 | 2784 cm <sup>3</sup> | 2V | 103-107 kW | 140-146 PS | ⊗9    | - 69.8 |  |
|           | 28 S  | 03.1964 → 01.1978   | B   | 6 | 2784 cm <sup>3</sup> | 2V | 92-97 kW   | 125-132 PS | ⊗9,5  | - 69.8 |  |
|           | ADMIRAL A, ADMIRAL B, KAPITÄN A, KAPITÄN B, MONZA A (22_), SENATOR A (29_)                |   |     |   |                      |    |            |            |       |        |  |
|           | 87 756 610  | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br><b>87 756 620 0,50 / 87 756 600 STD</b>  |     |   |                      |    |            |            |       |        |  |
|           | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |     |   |                      |    |            |            |       |        |  |
|           | 7.02242.30.0  | fuel pump; mechanical   |     |   |                      |    |            |            |       |        |  |
| <b>50</b> |   | <b>92</b>   |     |   |                      |    |            |            |       |        |  |
|           | 28 HC   | 03.1975 → 07.1978   | B   | 6 | 2784 cm <sup>3</sup> | 2V | 103-114 kW | 140-155 PS | ⊗9    | - 69.8 |  |
|           | COMMODORE B, COMMODORE B Coupe  |   |     |   |                      |    |            |            |       |        |  |
|           | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |     |   |                      |    |            |            |       |        |  |
|           | 7.02242.30.0  | fuel pump; mechanical   |     |   |                      |    |            |            |       |        |  |

|   |              |  |  |              |                   |   |   |                      |    |            |            |     |        |
|---|--------------|--|--|--------------|-------------------|---|---|----------------------|----|------------|------------|-----|--------|
| <b>51</b>   |              | <b>92</b>  |  | <b>28 HL</b> | 05.1970 → 01.1972 | B | 6 | 2784 cm <sup>3</sup> | 2V | 103-107 kW | 140-146 PS | 9,5 | - 69.8 |
| <b>COMMODORE A, COMMODORE A Coupe</b>   |              |  |  |              |                   |   |   |                      |    |            |            |     |        |
|   | 7.21440.51.0 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |              |                   |   |   |                      |    |            |            |     |        |
| <b>52</b>   |              | <b>93</b>  |  | <b>19 E</b>  | 02.1974 → 08.1977 | B | 4 | 1897 cm <sup>3</sup> | 2V | 77 kW      | 105 PS     | 9,2 | - 69.8 |
| <b>KADETT C Coupe, MANTA A (58_, 59_), MANTA B (58_, 59_)</b>   |              |  |  |              |                   |   |   |                      |    |            |            |     |        |
|   | 87 758 610   | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br><b>87 758 600 STD</b>                                     |  |              |                   |   |   |                      |    |            |            |     |        |
|   | 7.21287.53.0 | fuel pump; in-line; electrical   |  |              |                   |   |   |                      |    |            |            |     |        |
| <b>53</b>   |              | <b>93</b>  |  | <b>19 N</b>  | 09.1965 → 10.1982 | B | 4 | 1897 cm <sup>3</sup> | 2V | 55 kW      | 75 PS      | 7,6 | - 69.8 |
|   |              |  |  | <b>19 S</b>  | 08.1965 → 08.1981 | B | 4 | 1897 cm <sup>3</sup> | 2V | 65-66 kW   | 88-90 PS   | 8,8 | - 69.8 |
|   |              |  |  | <b>19 SH</b> | 08.1967 → 08.1977 | B | 4 | 1897 cm <sup>3</sup> | 2V | 66-78 kW   | 90-107 PS  | 9,8 | - 69.8 |
| <b>ASCONA A (81_, 86_, 87_, 88_), ASCONA A Voyage (84_, 89_), ASCONA B (81_, 86_, 87_, 88_), GT, KADETT B Coupe, MANTA A (58_, 59_), MANTA B (58_, 59_), MANTA B CC (53_, 55_), OLYMPIA A Coupe, REKORD B, REKORD B Coupe, REKORD C, REKORD C Coupe, REKORD C Estate, REKORD D, REKORD D Coupe, REKORD D Estate, REKORD E (17_, 11_, 14_, 16_, 18_, 19_), REKORD E Estate (61_, 66_, 67_)</b> |              |  |  |              |                   |   |   |                      |    |            |            |     |        |
|   | 87 758 610   | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br><b>87 758 600 STD</b>                                     |  |              |                   |   |   |                      |    |            |            |     |        |
|   | 7.21440.51.0 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |              |                   |   |   |                      |    |            |            |     |        |
|   | 7.02242.30.0 | fuel pump; mechanical  |  |              |                   |   |   |                      |    |            |            |     |        |
| <b>54</b>   |              | <b>95</b>  |  | <b>20 E</b>  | 08.1977 → 08.1988 | B | 4 | 1979 cm <sup>3</sup> | 2V | 81 kW      | 110 PS     | 9,4 | - 69.8 |
| <b>ASCONA B (81_, 86_, 87_, 88_), KADETT C Coupe, MANTA B (58_, 59_), MANTA B CC (53_, 55_), REKORD E (17_, 11_, 14_, 16_, 18_, 19_), REKORD E Estate (61_, 66_, 67_)</b>   |              |  |  |              |                   |   |   |                      |    |            |            |     |        |
|   | 87 758 610   | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br><b>87 758 600 STD</b>                                     |  |              |                   |   |   |                      |    |            |            |     |        |
|   | KK-7H        | valve cotter; number of notches: 1; valve stem diameter: 7   |  |              |                   |   |   |                      |    |            |            |     |        |
|   | 7.21287.53.0 | fuel pump; in-line; electrical   |  |              |                   |   |   |                      |    |            |            |     |        |
| <b>55</b>   |              | <b>95</b>  |  | <b>20 N</b>  | 08.1977 → 10.1982 | B | 4 | 1979 cm <sup>3</sup> | 2V | 56-66 kW   | 76-90 PS   | 8   | - 69.8 |
| <b>ASCONA B (81_, 86_, 87_, 88_), MANTA B (58_, 59_), MANTA B CC (53_, 55_), REKORD E (17_, 11_, 14_, 16_, 18_, 19_), REKORD E Estate (61_, 66_, 67_)</b>   |              |  |  |              |                   |   |   |                      |    |            |            |     |        |
|   | 87 758 610   | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br><b>87 758 600 STD</b>                                     |  |              |                   |   |   |                      |    |            |            |     |        |
|   | 7.21440.51.0 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |              |                   |   |   |                      |    |            |            |     |        |
| <b>56</b>   |              | <b>95</b>  |  | <b>20 S</b>  | 09.1975 → 08.1986 | B | 4 | 1979 cm <sup>3</sup> | 2V | 74 kW      | 100 PS     | 9   | - 69.8 |
| <b>ASCONA B (81_, 86_, 87_, 88_), MANTA B (58_, 59_), MANTA B CC (53_, 55_), REKORD D, REKORD D Coupe, REKORD D Estate, REKORD E (17_, 11_, 14_, 16_, 18_, 19_), REKORD E Estate (61_, 66_, 67_)</b>  |              |  |  |              |                   |   |   |                      |    |            |            |     |        |
|   | 87 758 610   | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br><b>87 758 600 STD</b>                                     |  |              |                   |   |   |                      |    |            |            |     |        |
|   | KK-9H        | valve cotter; number of notches: 1; valve stem diameter: 9   |  |              |                   |   |   |                      |    |            |            |     |        |
|   | 7.21440.51.0 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |              |                   |   |   |                      |    |            |            |     |        |
|   | 7.02242.30.0 | fuel pump; mechanical  |  |              |                   |   |   |                      |    |            |            |     |        |

|  |                   |   |
|--|-------------------|---|
| <b>57</b>  |                   | <b>95</b>   |
| 22 E   | 11.1984 → 08.1987 | B 4 2197 cm <sup>3</sup> 2V 85 kW 115 PS ⚙️9,4 - 77.5 |
| MONZA A (22_), REKORD E (17_, 11_, 14_, 16_, 18_, 19_), REKORD E Estate (61_, 66_, 67_), SENATOR A (29_) |                   |   |

87 758 610 [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A  
**87 758 600 STD**

7.21287.53.0 fuel pump; in-line; electrical

|  |                   |  |
|--|-------------------|--|
| <b>58</b>  |                   | <b>95</b>  |
| 30 E   | 02.1978 → 12.1986 | B 6 2969 cm <sup>3</sup> 2V 132 kW 180 PS ⚙️9,4 - 69.8   |
| 30 NE  | 03.1987 → 09.1990 | B 6 2969 cm <sup>3</sup> 2V 130 kW 177 PS ⚙️9,4 - 69.8   |
| C 30 LE  | 09.1985 → 12.1987 | B 6 2969 cm <sup>3</sup> 2V 115 kW 156 PS ⚙️8,5-9 - 69.8 |
| MONZA A (22_), OMEGA A (V87), OMEGA A Estate (V87), SENATOR A (29_), SENATOR B (V88) |                   |  |

87 756 610 [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A  
**87 756 620 0,50 / 87 756 600 STD**

7.21287.53.0 fuel pump; in-line; electrical

|                                |                   |   |
|--------------------------------|-------------------|---|
| <b>59</b>                      |                   | <b>95</b>   |
| 30 H                           | 04.1978 → 07.1982 | B 6 2969 cm <sup>3</sup> 2V 110 kW 150 PS ⚙️9,25 - 69.8 |
| MONZA A (22_), SENATOR A (29_) |                   |   |

87 756 610 [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A  
**87 756 620 0,50 / 87 756 600 STD**

KK-9H valve cotter; number of notches: 1; valve stem diameter: 9

|                                |                   |   |
|--------------------------------|-------------------|---|
| <b>60</b>                      |                   | <b>95</b>   |
| H 20 E                         | 06.1983 → 10.1984 | B 4 1979 cm <sup>3</sup> 2V 85 kW 115 PS ⚙️9,4 - 69.8 |
| MONZA A (22_), SENATOR A (29_) |                   |   |

7.21287.53.0 fuel pump; in-line; electrical

50 006 457 hydraulic; height: 68; Outer Ø: 21.4; length: 68

50 006 487

|                   |                   |  |
|-------------------|-------------------|--|
| <b>61</b>         |                   | <b>95</b>  |
| 20 E CIH          | 09.1975 → 08.1988 | B 4 1979 cm <sup>3</sup> 2V 77-85 kW 105-115 PS ⚙️9,6:1 - 69.8 |
| MANTA B, REKORD E |                   |  |

87 758 610 [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A  
**87 758 600 STD**

KK-9H valve cotter; number of notches: 1; valve stem diameter: 9

|                       |                   |   |
|-----------------------|-------------------|---|
| <b>62</b>             |                   | <b>98.4</b>   |
| 46 S                  | 10.1964 → 03.1969 | B 8 4638 cm <sup>3</sup> 2V 140 kW 190 PS ⚙️9,25 - 76.2 |
| ADMIRAL A, DIPLOMAT A |                   |   |

7.21440.51.0 fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off




|  |                   |   |
|--|-------------------|---|
| <b>63</b>                                |                   | <b>101.6</b>  |
| 54 S                                     | 03.1965 → 01.1978 | B 8 5354 cm <sup>3</sup> 2V 169 kW 230 PS ⚙️10,5 - 82.6 |
| DIPLOMAT A, DIPLOMAT A Coupe, DIPLOMAT B |                   |   |

7.21440.51.0 fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off











|              |        | Cyl. |             | mm   | cm <sup>3</sup> |         | Comp.   | kW      | PS | Pos |
|--------------|--------|------|-------------|------|-----------------|---------|---------|---------|----|-----|
|              |        |      |             |      |                 |         | Ratio   |         |    |     |
| 105 (XM7)    | B      | 4    | 84 x 81     | 1796 | 2               | 7,5     | 55-60   | 75-82   | 36 |     |
| 105C (XM7A)  | B      | 4    | 84 x 81     | 1796 | 2               | 8,8     | 62-66   | 84-90   | 37 |     |
| 106 (XN1)    | B      | 4    | 88 x 81     | 1971 | 2               | 8,35    | 68-71   | 93-97   | 43 |     |
| 106E (XN1A)  | B      | 4    | 88 x 81     | 1971 | 2               | 8,8     | 72      | 98      | 44 |     |
| 107 (XN2)    | B      | 4    | 88 x 81     | 1971 | 2               | 8,3/9:1 | 75-78   | 102-106 | 45 |     |
| 108 (XV3)    | B      | 4    | 70 x 62     | 954  | 2               | 8,8     | 33-34   | 45-46   | 1  |     |
| 108 (XV5)    | B      | 4    | 70 x 62     | 954  | 2               | 8,8     | 33-34   | 45-46   | 1  |     |
| 108C (XV8)   | B      | 4    | 70 x 62     | 954  | 2               | 8,8     | 32-33   | 44-45   | 2  |     |
| 109 (XW3)    | B      | 4    | 72 x 69     | 1124 | 2               | 9,2     | 42      | 57      | 4  |     |
| 109F (XW7)   | B      | 4    | 72 x 69     | 1124 | 2               | 9,7     | 37      | 50      | 4  |     |
| 109N (XW7)   | B      | 4    | 72 x 69     | 1124 | 2               | 9,7:1   | 36      | 50      | 4  |     |
| 112 (ZM)     | B      | 6    | 88 x 73     | 2664 | 2               | 8,65:1  | 100     | 136     | 46 |     |
| 117 (XR5S)   | B      | 4    | 78 x 77     | 1472 | 2               | 9,2     | 65      | 88      | 16 |     |
| 118 (XL5)    | B      | 4    | 78 x 67,5   | 1290 | 2               | 8,8     | 44      | 60      | 16 |     |
| 121 (XW3S)   | B      | 4    | 72 x 69     | 1124 | 2               | 9,2:1   | 49      | 67      | 4  |     |
| 129 (XZ5)    | B      | 4    | 75 x 69     | 1219 | 2               | 9,3     | 42      | 57      | 5  |     |
| 134 (XD2)    | D      | 4    | 94 x 83     | 2304 | 2               | 22,2    | 51      | 69      | 56 |     |
| 140 (ZMJ)    | B      | 6    | 88 x 73     | 2664 | 2               | 8,65:1  | 106     | 144     | 47 |     |
| 142 (XR5)    | B      | 4    | 78 x 77     | 1472 | 2               | 9,2:1   | 54      | 73      | 16 |     |
| 142 (XR5A)   | B      | 4    | 78 x 77     | 1472 | 2               | 9,2:1   | 50      | 68      | 17 |     |
| 147 (XD2S)   | D (A)  | 4    | 94 x 83     | 2304 | 2               | 21      | 59      | 80      | 57 |     |
| 150 (XY6B)   | B      | 4    | 75 x 77     | 1360 | 2               | 9,3     | 53      | 72      | 6  |     |
| 150B (XY8)   | B      | 4    | 75 x 77     | 1360 | 2               | 9,3     | 58-59   | 79-80   | 7  |     |
| 150D (XY7)   | B      | 4    | 75 x 77     | 1360 | 2               | 9,3     | 44      | 60      | 7  |     |
| 150G (XY7)   | B      | 4    | 75 x 77     | 1360 | 2               | 9,3     | 44      | 60      | 7  |     |
| 150H (XY8)   | B      | 4    | 75 x 77     | 1360 | 2               | 9,3     | 58      | 79      | 6  |     |
| 152A (XD3T)  | D (A)  | 4    | 94 x 90     | 2498 | 2               | 21      | 66      | 90      | 58 |     |
| 155 (XD3)    | D      | 4    | 94 x 90     | 2498 | 2               | 23      | 51-55   | 70-75   | 59 |     |
| 159 (XU9S)   | B      | 4    | 83 x 88     | 1905 | 2               | 9,3     | 75      | 102     | 21 |     |
| 161A (XUD7)  | D      | 4    | 80 x 88     | 1769 | 2               | 23      | 44      | 60      | 20 |     |
| 162 (XUD9)   | D      | 4    | 83 x 88     | 1905 | 2               | 23,5    | 47-48   | 64-65   | 22 |     |
| 171 (XU5S)   | B      | 4    | 83 x 73     | 1580 | 2               | 9,5     | 66-71   | 90-97   | 23 |     |
| 176B (N9TE)  | B (A)  | 4    | 91,7 x 81,6 | 2155 | 2               | 8:1     | 114     | 155     | 54 |     |
| 176X (N9TE)  | B (LA) | 4    | 91,7 x 81,6 | 2155 | 2               | 8:1     | 110     | 150     | 55 |     |
| 180A (XU5J)  | B      | 4    | 83 x 73     | 1580 | 2               | 9,8     | 76-77   | 104-105 | 24 |     |
| 180Z (XU5J)  | B      | 4    | 83 x 73     | 1580 | 2               | 9,8     | 76      | 103     | 25 |     |
| 829 (ZEJ)    | B      | 4    | 88 x 82     | 1995 | 2               | 9,2     | 77-81   | 105-110 | 48 |     |
| 851 (ZDJ)    | B      | 4    | 88 x 89     | 2165 | 2               | 9,2     | 85      | 115     | 49 |     |
| 851B (ZDJL)  | B      | 4    | 88 x 89     | 2165 | 2               | 9,8     | 90      | 122     | 49 |     |
| B1A (XU51C)  | B      | 4    | 83 x 73     | 1580 | 2               | 9,3     | 55-59   | 75-80   | 26 |     |
| B1D (XU51C)  | B      | 4    | 83 x 73     | 1580 | 2               | 9,3     | 55-59   | 75-80   | 27 |     |
| B1E (XU51C)  | B      | 4    | 83 x 73     | 1580 | 2               | 9,3     | 53-59   | 72-80   | 26 |     |
| B6B (XU5J)   | B      | 4    | 83 x 73     | 1580 | 2               | 9,8     | 76      | 103     | 28 |     |
| BAZ (XU5CP)  | B      | 4    | 83 x 73     | 1580 | 2               | 8,95:1  | 54-55   | 74-75   | 29 |     |
| CDY (TU9M)   | B      | 4    | 70 x 62     | 954  | 2               | 9,4     | 32-33   | 44-45   | 3  |     |
| D2A (XU92C)  | B      | 4    | 83 x 88     | 1905 | 2               | 8,4     | 75      | 102     | 30 |     |
| D2B (XU9S)   | B      | 4    | 83 x 88     | 1905 | 2               | 9,3:1   | 75      | 102     | 31 |     |
| D6B (XU9JA)  | B      | 4    | 83 x 88     | 1905 | 2               | 9,2     | 94-96   | 128-131 | 32 |     |
| D6C (XU9J4)  | B      | 4    | 83 x 88     | 1905 | 4               | 9,7     | 116-118 | 158-160 | 33 |     |
| D9A (XUD9)   | D      | 4    | 83 x 88     | 1905 | 2               | 23,5    | 47      | 64      | 22 |     |
| DDZ (XU9M)   | B      | 4    | 83 x 88     | 1905 | 2               | 9,2     | 80      | 109     | 34 |     |
| DFZ (XU9J1)  | B      | 4    | 83 x 88     | 1905 | 2               | 8,4:1   | 72-77   | 98-105  | 31 |     |
| DKZ (XU9JAZ) | B      | 4    | 83 x 88     | 1905 | 2               | 9,25    | 88-93   | 120-126 | 35 |     |
| G1A          | B      | 4    | 76,7 x 70   | 1294 | 2               | 9,5     | 47-48   | 64-65   | 15 |     |
| K1D (TU3A)   | B      | 4    | 75 x 77     | 1360 | 2               | 9,3:1   | 49-50   | 67-68   | 8  |     |
| K2B (TU3S)   | B      | 4    | 75 x 77     | 1360 | 2               | 9,3     | 62      | 85      | 9  |     |
| KDY (TU3M)   | B      | 4    | 75 x 77     | 1360 | 2               | 9,3     | 55-58   | 75-79   | 10 |     |
| KDZ (TU3M)   | B      | 4    | 75 x 77     | 1360 | 2               | 9,3     | 55      | 75      | 10 |     |
| KF5          | B      | 4    | 84 x 81     | 1796 | 2               | 8,35:1  | 71      | 97      | 38 |     |
| KF6          | B      | 4    | 84 x 81     | 1796 | 2               | 8,35:1  | 71      | 97      | 38 |     |
| TMD 85       | D      | 4    | 85 x 53,3   | 1816 | 2               | 21:1    | 35      | 48      | 42 |     |
| TU24         | B      | 4    | 75 x 73,2   | 1294 | 2               | 9,6     | 74-76   | 101-103 | 11 |     |
| XC6          | B      | 4    | 84 x 73     | 1618 | 2               | 8,3     | 48-60   | 65-82   | 39 |     |
| XC7          | B      | 4    | 84 x 73     | 1618 | 2               | 7,6:1   | 54      | 73      | 40 |     |
| XC7P         | B      | 4    | 84 x 73     | 1618 | 2               | 7,6     | 44-46   | 60-63   | 41 |     |
| XCKF2        | B      | 4    | 84 x 73     | 1618 | 2               | 8,8:1   | 65      | 88      | 38 |     |
| XD 88        | D      | 4    | 88 x 80     | 1948 | 2               | 21:1    | 44      | 60      | 50 |     |
| XD2          | D      | 4    | 94 x 83     | 2304 | 2               | 22,2    | 51-53   | 69-72   | 56 |     |

|  |       |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS     | Pos |
|---|-------|---|------|--|-----------------|---|------------------|-------|--------|-----|
| XD3T  | D (A) | 4 | 4    | 94 x 90  | 2498            | 2   | 21               | 70    | 95     | 58  |
| XD4x88  | D     | 4 | 4    | 88 x 80  | 1948            | 2   | 21,8             | 40-41 | 54-56  | 51  |
| XD4x90  | D     | 4 | 4    | 90 x 83  | 2112            | 2   | 22,2             | 48-49 | 65-67  | 53  |
| XDP88   | D     | 4 | 4    | 88 x 80  | 1948            | 2   | 21,8             | 40    | 55     | 52  |
| XK4   | B     | 4 | 4    | 75 x 64  | 1130            | 2   | 8,8              | 40    | 55     | 12  |
| XK5   | B     | 4 | 4    | 78 x 59  | 1127            | 2   | 8,8              | 43    | 58     | 18  |
| XL3   | B     | 4 | 4    | 76 x 71  | 1290            | 2   | 8,8:1            | 48    | 65     | 14  |
| XL4D  | D     | 4 | 4    | 78 x 71  | 1357            | 2   | 23               | 33    | 45     | 19  |
| XL5   | B     | 4 | 4    | 78 x 67,5  | 1290            | 2   | 8,8              | 44-48 | 60-65  | 16  |
| XL5S  | B     | 4 | 4    | 78 x 67,5  | 1290            | 2   | 8,8              | 55    | 75     | 16  |
| XM  | B     | 4 | 4    | 84 x 81  | 1796            | 2   | 8,35:1           | 60    | 82     | 39  |
| XM7   | B     | 4 | 4    | 84 x 81  | 1796            | 2   | 7,5:1            | 53-58 | 72-79  | 36  |
| XN1   | B     | 4 | 4    | 88 x 81  | 1971            | 2   | 8,4              | 64-79 | 87-107 | 43  |
| XW3S  | B     | 4 | 4    | 72 x 69  | 1124            | 2   | 9,2              | 48    | 66     | 4   |
| XYR   | B     | 4 | 4    | 75 x 77  | 1361            | 2   | 10,2:1           | 68    | 93     | 13  |

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|  |                                      |                   | Pos         |     |                   |                                  | Pos               |             |      |
|--|--------------------------------------|-------------------|-------------|-----|-------------------|----------------------------------|-------------------|-------------|------|
|  | <b>104</b>                           |                   |             | 1.4 | 07.1988 → 05.1989 | 150B (XY8)                       | B 7               |             |      |
|  | 0.9                                  | 10.1972 → 10.1979 | 108 (XV3)   | B   | 1                 | 150H (XY8)                       | B 6               |             |      |
|  | 0.9                                  | 10.1979 → 10.1983 | 108 (XV5)   | B   | 1                 | 180A (XU5J)                      | B 24              |             |      |
|  | 1.0                                  | 09.1983 → 06.1988 | 108C (XV8)  | B   | 2                 | 180Z (XU5J)                      | B 25              |             |      |
|  | 1.1                                  | 07.1976 → 08.1982 | 109 (XW3)   | B   | 4                 | D2A (XU92C)                      | B 30              |             |      |
|  | 1.1                                  | 09.1978 → 09.1979 | XW3S        | B   | 4                 | <b>304 ( _04M_ )</b>             |                   |             |      |
|  | 1.1                                  | 08.1980 → 06.1988 | 109F (XW7)  | B   | 4                 | 1.3 (M02)                        | 08.1972 → 09.1975 | XL5S        | B 16 |
|  | 1.2                                  | 08.1979 → 06.1983 | 129 (XZ5)   | B   | 5                 | 1.3 GL (M01)                     | 09.1972 → 10.1979 | XL5         | B 16 |
|  | 1.4                                  | 08.1979 → 06.1983 | 150 (XY6B)  | B   | 6                 | 1.3 GT (A01)                     | 10.1969 → 09.1975 | XL3         | B 14 |
|  | 1.4i                                 | 08.1978 → 06.1980 | XYR         | B   | 13                | 1.4 D (M20)                      | 10.1976 → 10.1979 | XL4D        | D 19 |
|  | <b>104 Coupe</b>                     |                   |             |     |                   | <b>304 Break ( _04D_ )</b>       |                   |             |      |
|  | 0.9                                  | 09.1973 → 10.1983 | 108 (XV3)   | B   | 1                 | 1.1 (D11)                        | 10.1976 → 10.1980 | XK5         | B 18 |
|  | 0.9                                  | 09.1973 → 10.1983 | 108 (XV5)   | B   | 1                 | 1.3                              | 09.1970 → 08.1977 | XL5S        | B 16 |
|  | 1.1                                  | 09.1973 → 09.1979 | XW3S        | B   | 4                 | 1.3 (D01)                        | 09.1970 → 10.1980 | XL5         | B 16 |
|  | 1.1                                  | 08.1975 → 06.1980 | 121 (XW3S)  | B   | 4                 | 1.4 D                            | 10.1976 → 10.1979 | XL4D        | D 19 |
|  | 1.1                                  | 08.1979 → 06.1983 | 109 (XW3)   | B   | 4                 | <b>304 Convertible ( _04B_ )</b> |                   |             |      |
|  | 1.1                                  | 08.1979 → 06.1988 | 109F (XW7)  | B   | 4                 | 1.3 (B01)                        | 03.1970 → 09.1973 | XL3         | B 14 |
|  | 1.4                                  | 08.1979 → 06.1984 | 150 (XY6B)  | B   | 6                 | <b>304 Coupe ( _04C_ )</b>       |                   |             |      |
|  | <b>204</b>                           |                   |             |     |                   | 1.3 (CO1)                        | 03.1970 → 09.1973 | XL3         | B 14 |
|  | 1.1                                  | 07.1969 → 07.1977 | XK4         | B   | 12                | <b>305 I (581A)</b>              |                   |             |      |
|  | 1.1                                  | 09.1975 → 07.1977 | XK5         | B   | 18                | 1.3                              | 11.1977 → 09.1982 | 118 (XL5)   | B 16 |
|  | 1.4 D                                | 09.1973 → 12.1977 | XL4D        | D   | 19                | 1.3                              | 11.1977 → 09.1982 | XL5         | B 16 |
|  | <b>204 Break</b>                     |                   |             |     |                   | 1.5                              | 11.1979 → 09.1982 | 142 (XR5)   | B 16 |
|  | 1.1 Grand Luxe                       | 05.1969 → 10.1977 | XK4         | B   | 12                | 1.5                              | 05.1980 → 09.1982 | 117 (XR5S)  | B 16 |
|  | 1.3 D                                | 01.1973 → 10.1977 | XL4D        | D   | 19                | <b>305 I Break (581D)</b>        |                   |             |      |
|  | <b>204 Convertible</b>               |                   |             |     |                   | 1.3                              | 10.1977 → 09.1982 | XL5         | B 16 |
|  | 1.1                                  | 05.1969 → 10.1970 | XK4         | B   | 12                | 1.3                              | 08.1980 → 09.1982 | 118 (XL5)   | B 16 |
|  | <b>204 Coupe</b>                     |                   |             |     |                   | 1.5                              | 08.1980 → 09.1982 | 142 (XR5)   | B 16 |
|  | 1.1                                  | 05.1969 → 05.1970 | XK4         | B   | 12                | <b>305 II (581M)</b>             |                   |             |      |
|  | <b>205 I (741A/C)</b>                |                   |             |     |                   | 1.1                              | 11.1982 → 12.1988 | XK5         | B 18 |
|  | 1.0                                  | 02.1983 → 10.1987 | 108C (XV8)  | B   | 2                 | 1.3                              | 10.1982 → 08.1985 | 118 (XL5)   | B 16 |
|  | 1.1                                  | 02.1983 → 10.1987 | 109F (XW7)  | B   | 4                 | 1.5                              | 10.1982 → 08.1985 | 142 (XR5)   | B 16 |
|  | 1.1                                  | 02.1983 → 10.1987 | 109N (XW7)  | B   | 4                 | 1.5                              | 09.1985 → 07.1990 | 142 (XR5A)  | B 17 |
|  | 1.4                                  | 02.1983 → 10.1987 | 150 (XY6B)  | B   | 6                 | 1.6                              | 10.1982 → 06.1984 | 171 (XU5S)  | B 23 |
|  | 1.4                                  | 02.1983 → 10.1987 | 150B (XY8)  | B   | 7                 | 1.6                              | 10.1982 → 06.1988 | 171 (XU5S)  | B 23 |
|  | 1.4                                  | 02.1983 → 10.1987 | 150D (XY7)  | B   | 7                 | 1.6                              | 10.1982 → 07.1988 | B1A (XU51C) | B 26 |
|  | 1.4                                  | 02.1983 → 10.1987 | 150G (XY7)  | B   | 7                 | 1.6                              | 11.1982 → 12.1988 | B1A (XU51C) | B 26 |
|  | 1.4                                  | 10.1985 → 10.1987 | 150H (XY8)  | B   | 6                 | 1.6                              | 07.1984 → 08.1987 | 171 (XU5S)  | B 23 |
|  | 1.6                                  | 08.1986 → 10.1987 | B1A (XU51C) | B   | 26                | 1.6                              | 11.1986 → 12.1988 | BAZ (XU5CP) | B 29 |
|  | 1.6                                  | 08.1986 → 10.1987 | BAZ (XU5CP) | B   | 29                | 1.8 D                            | 11.1982 → 12.1988 | 161A (XUD7) | D 20 |
|  | 1.6                                  | 03.1987 → 10.1987 | B1E (XU51C) | B   | 26                | 1.9                              | 10.1982 → 08.1985 | 159 (XU9S)  | B 21 |
|  | 1.6 GTI                              | 12.1984 → 10.1987 | 180A (XU5J) | B   | 24                | 1.9                              | 11.1986 → 12.1988 | DFZ (XU9J1) | B 31 |
|  | 1.6 GTI                              | 06.1985 → 06.1987 | 180A (XU5J) | B   | 24                | 1.9 D                            | 10.1982 → 07.1988 | 162 (XUD9)  | D 22 |
|  | 1.7 Diesel                           | 08.1983 → 10.1987 | 161A (XUD7) | D   | 20                | 1.9 D                            | 10.1982 → 07.1988 | 162 (XUD9)  | D 22 |
|  | 1.9 GTI                              | 10.1986 → 10.1987 | D6B (XU9JA) | B   | 32                | 1.9 D                            | 10.1982 → 07.1988 | D9A (XUD9)  | D 22 |
|  | 1.9 GTI                              | 03.1987 → 10.1987 | DFZ (XU9J1) | B   | 31                | <b>305 II Break (581E)</b>       |                   |             |      |
|  | <b>205 I Convertible (741B, 20D)</b> |                   |             |     |                   | 1.3                              | 10.1982 → 08.1986 | 118 (XL5)   | B 16 |
|  | 1.4                                  | 08.1987 → 07.1990 | K1D (TU3A)  | B   | 8                 | 1.5                              | 10.1982 → 08.1986 | 142 (XR5)   | B 16 |
|  | 1.4 CJ                               | 03.1988 → 05.1989 | 150D (XY7)  | B   | 7                 | 1.5                              | 09.1985 → 10.1986 | 142 (XR5A)  | B 17 |
|  | 1.4 CJ                               | 03.1988 → 05.1989 | 150G (XY7)  | B   | 7                 | 1.6                              | 11.1982 → 12.1988 | B1A (XU51C) | B 26 |
|  | 1.4 CT                               | 04.1986 → 12.1988 | 150B (XY8)  | B   | 7                 | 1.6                              | 09.1983 → 06.1984 | 171 (XU5S)  | B 23 |
|  | 1.4 CT                               | 04.1986 → 12.1988 | 150H (XY8)  | B   | 6                 | 1.6                              | 07.1984 → 12.1987 | 171 (XU5S)  | B 23 |
|  | 1.6 CTI                              | 03.1986 → 10.1990 | 180A (XU5J) | B   | 24                | 1.6                              | 02.1986 → 12.1988 | B1A (XU51C) | B 26 |
|  | 1.6 CTI                              | 03.1986 → 10.1990 | 180Z (XU5J) | B   | 25                | 1.6                              | 11.1986 → 12.1988 | BAZ (XU5CP) | B 29 |
|  | 1.9                                  | 05.1986 → 07.1987 | DFZ (XU9J1) | B   | 31                | 1.8 D                            | 11.1982 → 12.1988 | 161A (XUD7) | D 20 |
|  | 1.9 CTi                              | 08.1987 → 07.1990 | DFZ (XU9J1) | B   | 31                | 1.9                              | 09.1984 → 10.1987 | 159 (XU9S)  | B 21 |
|  | <b>205 II (20A/C)</b>                |                   |             |     |                   | 1.9                              | 11.1986 → 12.1988 | DFZ (XU9J1) | B 31 |
|  | 1.0                                  | 08.1987 → 07.1990 | CDY (TU9M)  | B   | 3                 | 1.9 Diesel                       | 10.1982 → 12.1988 | 162 (XUD9)  | D 22 |
|  | 1.1                                  | 10.1987 → 10.1990 | 109N (XW7)  | B   | 4                 | 1.9 Diesel                       | 10.1982 → 12.1988 | 162 (XUD9)  | D 22 |
|  | 1.3 Rallye                           | 10.1987 → 10.1990 | TU24        | B   | 11                | 1.9 Diesel                       | 10.1982 → 12.1988 | D9A (XUD9)  | D 22 |
|  | 1.4                                  | 01.1987 → 07.1988 | 150 (XY6B)  | B   | 6                 | <b>309 I (10C, 10A)</b>          |                   |             |      |
|  | 1.4                                  | 06.1987 → 12.1989 | K2B (TU3S)  | B   | 9                 | 1.3                              | 10.1985 → 07.1989 | G1A         | B 15 |
|  | 1.4                                  | 10.1987 → 05.1989 | 150D (XY7)  | B   | 7                 | 1.4                              | 08.1988 → 08.1989 | K2B (TU3S)  | B 9  |
|  | 1.4                                  | 10.1987 → 05.1989 | 150G (XY7)  | B   | 7                 | 1.4                              | 03.1989 → 07.1989 | K1D (TU3A)  | B 8  |
|  | 1.4                                  | 10.1987 → 10.1990 | K1D (TU3A)  | B   | 8                 | 1.4                              | 03.1989 → 07.1989 | KDY (TU3M)  | B 10 |
|  |                                      |                   |             |     |                   | 1.4                              | 03.1989 → 07.1989 | KDZ (TU3M)  | B 10 |
|  |                                      |                   |             |     |                   | 1.6                              | 10.1985 → 07.1989 | B1A (XU51C) | B 26 |
|  |                                      |                   |             |     |                   | 1.6                              | 10.1985 → 07.1989 | B1A (XU51C) | B 26 |

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|   |                   |              |   |  | Pos                     |   |             |   |    |  | Pos |
|---|-------------------|--------------|---|---|-------------------------|--|-------------|---|----|---|-----|
| 1.6   | 10.1985 → 07.1989 | B1D (XU51C)  | B | 27  | 2.3 D                   | 01.1980 → 12.1989  | 134 (XD2)   | D | 56 |   |     |
| 1.6   | 11.1985 → 09.1988 | 180Z (XU5J)  | B | 25  | <b>505 (551A)</b>       |  |             |   |    |   |     |
| 1.6   | 11.1985 → 09.1988 | B6B (XU5J)   | B | 28  | 1.8                     | 06.1981 → 10.1985  | 105 (XM7)   | B | 36 |   |     |
| 1.6   | 08.1987 → 07.1989 | B1E (XU51C)  | B | 26  | 1.8                     | 01.1982 → 10.1985  | 105 (XM7)   | B | 36 |   |     |
| 1.6 Cat   | 09.1986 → 12.1989 | BAZ (XU5CP)  | B | 29  | 1.8                     | 09.1985 → 10.1988  | 105C (XM7A) | B | 37 |   |     |
| 1.9   | 10.1985 → 07.1989 | D2B (XU9S)   | B | 31  | 2.0                     | 05.1979 → 03.1982  | XN1         | B | 43 |   |     |
| 1.9   | 03.1986 → 07.1989 | DFZ (XU9J1)  | B | 31  | 2.0                     | 11.1980 → 12.1985  | 106 (XN1)   | B | 43 |   |     |
| 1.9   | 07.1988 → 07.1989 | DDZ (XU9M)   | B | 34  | 2.0                     | 02.1983 → 11.1985  | 106 (XN1)   | B | 43 |   |     |
| 1.9 D   | 06.1986 → 07.1989 | 162 (XUD9)   | D | 22  | 2.0                     | 09.1983 → 09.1985  | XN1         | B | 43 |   |     |
| 1.9 D   | 06.1986 → 07.1989 | D9A (XUD9)   | D | 22  | 2.0 TI,STI              | 08.1979 → 10.1986  | 829 (ZEJ)   | B | 48 |   |     |
| 1.9 GTI   | 10.1985 → 08.1989 | D6B (XU9JA)  | B | 32  | 2.2                     | 05.1981 → 10.1984  | 851 (ZDJ)   | B | 49 |   |     |
| 1.9 GTI   | 10.1986 → 07.1989 | D6B (XU9JA)  | B | 32  | 2.2 Turbo Injection     | 03.1984 → 10.1988  | 176B (N9TE) | B | 54 |   |     |
| 1.9 GTI   | 07.1988 → 07.1989 | DKZ (XU9JAZ) | B | 35  | 2.2 Turbo Injection     | 01.1986 → 12.1987  | 176X (N9TE) | B | 55 |   |     |
| <b>309 II (3C, 3A)</b>  |                   |              |   |   | 2.3 D                   | 05.1979 → 09.1984  | XD2         | D | 56 |   |     |
| 1.9 GTI 16V   | 08.1989 → 07.1990 | D6C (XU9J4)  | B | 33  | 2.3 Turbo Diesel        | 09.1980 → 06.1986  | 147 (XD2S)  | D | 57 |   |     |
| <b>404</b>  |                   |              |   |   | 2.5 Diesel              | 10.1981 → 11.1990  | 155 (XD3)   | D | 59 |   |     |
| 1.6   | 04.1963 → 12.1971 | XC6          | B | 39  | 2.5 Turbo Diesel        | 10.1983 → 12.1990  | XD3T        | D | 58 |   |     |
| 1.6   | 01.1967 → 12.1970 | XC6          | B | 39  | <b>505 Break (551D)</b> |  |             |   |    |   |     |
| 1.6   | 11.1967 → 12.1971 | XC6          | B | 39  | 1.8                     | 04.1982 → 09.1985  | XM7         | B | 36 |   |     |
| 1.6 GT  | 07.1971 → 12.1971 | XC6          | B | 39  | 1.8                     | 10.1985 → 09.1989  | 105C (XM7A) | B | 37 |   |     |
| 1.6i  | 01.1964 → 1969    | XCKF2        | B | 38  | 2.0                     | 03.1982 → 10.1984  | XN1         | B | 43 |   |     |
| 1.8 D   | 01.1959 → 10.1975 | TMD 85       | D | 42  | 2.0                     | 08.1983 → 12.1985  | 106 (XN1)   | B | 43 |   |     |
| 1.9 D   | 01.1963 → 1975    | XD 88        | D | 50  | 2.0                     | 09.1985 → 11.1987  | 106E (XN1A) | B | 44 |   |     |
| 2.0 D   | 01.1971 → 10.1975 | XDP88        | D | 52  | 2.0                     | 10.1985 → 09.1989  | 829 (ZEJ)   | B | 48 |   |     |
| <b>404 Convertible</b>  |                   |              |   |   | 2.2 GTI                 | 09.1985 → 12.1986  | 851B (ZDJL) | B | 49 |   |     |
| 1.6   | 04.1963 → 12.1968 | XC6          | B | 39  | 2.3 D                   | 06.1982 → 09.1984  | XD2         | D | 56 |   |     |
| <b>404 Estate</b>   |                   |              |   |   | 2.3 Diesel              | 04.1982 → 06.1986  | 147 (XD2S)  | D | 57 |   |     |
| 1.6   | 04.1962 → 05.1971 | XC7          | B | 40  | 2.5 Turbo Diesel        | 10.1985 → 11.1987  | 152A (XD3T) | D | 58 |   |     |
| <b>405 I (15B)</b>  |                   |              |   |   | <b>604 (561A_)</b>      |  |             |   |    |   |     |
| 1.6   | 07.1987 → 06.1988 | B1E (XU51C)  | B | 26  | 2.3 TD                  | 09.1979 → 05.1983  | 147 (XD2S)  | D | 57 |   |     |
| 1.6   | 07.1987 → 06.1988 | BAZ (XU5CP)  | B | 29  | 2.5 TD                  | 08.1983 → 12.1986  | 152A (XD3T) | D | 58 |   |     |
| <b>504</b>  |                   |              |   |   | 2.7 SL                  | 08.1977 → 05.1983  | 112 (ZM)    | B | 46 |   |     |
| 2.0 D   | 01.1971 → 12.1990 | XDP88        | D | 52  | 2.7 TI,STI              | 08.1977 → 05.1983  | 140 (ZMJ)   | B | 47 |   |     |
| 2.5 D   | 07.1987 → 12.1989 | 155 (XD3)    | D | 59  |                         |  |             |   |    |   |     |
| 2.7   | 09.1974 → 12.1977 | 112 (ZM)     | B | 46  |                         |  |             |   |    |   |     |
| <b>504 (A, M)</b>   |                   |              |   |   |                         |  |             |   |    |   |     |
| 1.8   | 09.1979 → 08.1982 | XM7          | B | 36  |                         |  |             |   |    |   |     |
| 1.8 (A01, A03)  | 07.1968 → 02.1971 | XM           | B | 39  |                         |  |             |   |    |   |     |
| 1.8 (M03)   | 01.1971 → 06.1983 | XM7          | B | 36  |                         |  |             |   |    |   |     |
| 1.8 Injection (A02)   | 07.1968 → 02.1971 | KF5          | B | 38  |                         |  |             |   |    |   |     |
| 1.8 Injection (A02)   | 07.1968 → 02.1971 | KF6          | B | 38  |                         |  |             |   |    |   |     |
| 1.9 D (M20)   | 03.1973 → 07.1986 | XD4x88       | D | 51  |                         |  |             |   |    |   |     |
| 2.0   | 09.1979 → 08.1982 | XN1          | B | 43  |                         |  |             |   |    |   |     |
| 2.0 (A11, A13, MY1, MY3)  | 03.1971 → 06.1986 | 106 (XN1)    | B | 43  |                         |  |             |   |    |   |     |
| 2.0 TI (A12, A14)   | 01.1971 → 06.1983 | 107 (XN2)    | B | 45  |                         |  |             |   |    |   |     |
| 2.1 D   | 09.1979 → 08.1982 | XD4x90       | D | 53  |                         |  |             |   |    |   |     |
| 2.1 D (A20, M20)  | 02.1971 → 07.1986 | XD4x90       | D | 53  |                         |  |             |   |    |   |     |
| 2.3 D (A40, A45)  | 07.1975 → 12.1983 | 134 (XD2)    | D | 56  |                         |  |             |   |    |   |     |
| <b>504 Break (D, F)</b>   |                   |              |   |   |                         |  |             |   |    |   |     |
| 1.8 (F01, E01)  | 04.1971 → 07.1986 | XM7          | B | 36  |                         |  |             |   |    |   |     |
| 2.0   | 09.1979 → 07.1986 | XN1          | B | 43  |                         |  |             |   |    |   |     |
| 2.0 (D11, F11)  | 04.1971 → 07.1986 | XN1          | B | 43  |                         |  |             |   |    |   |     |
| 2.1 D (E20, F20)  | 04.1971 → 07.1986 | XD4x90       | D | 53  |                         |  |             |   |    |   |     |
| 2.3 D (D40, F40)  | 07.1975 → 07.1986 | 134 (XD2)    | D | 56  |                         |  |             |   |    |   |     |
| <b>504 Convertible</b>  |                   |              |   |   |                         |  |             |   |    |   |     |
| 2.0   | 10.1974 → 08.1982 | 107 (XN2)    | B | 45  |                         |  |             |   |    |   |     |
| 2.0   | 08.1982 → 08.1984 | 107 (XN2)    | B | 45  |                         |  |             |   |    |   |     |
| <b>504 Coupe</b>  |                   |              |   |   |                         |  |             |   |    |   |     |
| 2.0   | 10.1974 → 08.1982 | 107 (XN2)    | B | 45  |                         |  |             |   |    |   |     |
| 2.0   | 08.1982 → 08.1984 | 107 (XN2)    | B | 45  |                         |  |             |   |    |   |     |
| 2.7   | 10.1977 → 08.1984 | 140 (ZMJ)    | B | 47  |                         |  |             |   |    |   |     |
| <b>504 Pickup (E)</b>   |                   |              |   |   |                         |  |             |   |    |   |     |
| 1.6   | 01.1980 → 06.1987 | XC7P         | B | 41  |                         |  |             |   |    |   |     |
| 1.8   | 08.1981 → 10.1986 | XM7          | B | 36  |                         |  |             |   |    |   |     |
| 1.8   | 07.1987 → 12.1989 | XM7          | B | 36  |                         |  |             |   |    |   |     |
| 1.9 D   | 01.1980 → 12.1989 | XD4x88       | D | 51  |                         |  |             |   |    |   |     |
| 1.9 D   | 08.1981 → 10.1986 | XD4x88       | D | 51  |                         |  |             |   |    |   |     |

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|          |   |   |   |   |                      |                     |   |          |        |      |
|----------|---|---|---|---|----------------------|---------------------|---|----------|--------|------|
| <b>1</b> |   | <b>70</b>   |   |   |                      |                     |   |          |        |      |
|          | <b>108 (XV3)</b>                                      | 10.1972 → 10.1983   | B | 4 | 954 cm <sup>3</sup>  | 2V                  | 33-34 kW  | 45-46 PS | ⌀8,8   | - 62 |
|          | <b>108 (XV5)</b>                                      | 09.1973 → 10.1983   | B | 4 | 954 cm <sup>3</sup>  | 2V                  | 33-34 kW  | 45-46 PS | ⌀8,8   | - 62 |
|          | <b>104, 104 Coupe</b>                                 |   |   |   |                      |                     |   |          |        |      |
|          | <b>77 088 618</b>                                     | [Set] PL 0,30 ⌀ 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |   |   |                      |                     |   |          |        |      |
|          | <b>7.21440.51.0</b>                                   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |                     |   |          |        |      |
|          | <b>7.21749.50.0</b>                                   | fuel pump; mechanical   |   |   |                      |                     |   |          |        |      |
| <b>2</b> |   | <b>70</b>   |   |   |                      |                     |   |          |        |      |
|          | <b>108C (XV8)</b>                                     | 02.1983 → 06.1988   | B | 4 | 954 cm <sup>3</sup>  | 2V                  | 32-33 kW  | 44-45 PS | ⌀8,8   | - 62 |
|          | <b>104, 205 I (741A/C)</b>                            |   |   |   |                      |                     |   |          |        |      |
|          | <b>77 088 618</b>                                     | [Set] PL 0,30 ⌀ 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |   |   |                      |                     |   |          |        |      |
|          | <b>537840</b>   | IN; 34.7 x 7 x 112.8 x S - - 30° - 1 - III  |   |   |                      | <b>KK-7H</b>        | valve coter; number of notches: 1; valve stem diameter: 7 |          |        |      |
|          | <b>81-5318</b>  | IN/EX; 13.06/ x 7 x 47.5 G1   |   |   |                      |                     |   |          |        |      |
|          | <b>7.21440.51.0</b>                                   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |                     |   |          |        |      |
|          | <b>7.02700.70.0</b>                                   | fuel pump; in-tank; electrical  |   |   |                      |                     |   |          |        |      |
|          | <b>7.21749.50.0</b>                                   | fuel pump; mechanical   |   |   |                      |                     |   |          |        |      |
|          | <b>7.21760.50.0</b>                                   | fuel pump; mechanical   |   |   |                      |                     |   |          |        |      |
| <b>3</b> |   | <b>70</b>   |   |   |                      |                     |   |          |        |      |
|          | <b>CDY (TU9M)</b>                                     | 08.1987 → 07.1990   | B | 4 | 954 cm <sup>3</sup>  | 2V                  | 32-33 kW  | 44-45 PS | ⌀9,4   | - 62 |
|          | <b>205 II (20A/C)</b>                                 |   |   |   |                      |                     |   |          |        |      |
|          | <b>77 127 618</b>                                     | [Set] HL 0,30 ⌀ 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |   |                      |                     |   |          |        |      |
|          | <b>537840</b>   | IN; 34.7 x 7 x 112.8 x S - - 30° - 1 - III  |   |   |                      | <b>KK-7H</b>        | valve coter; number of notches: 1; valve stem diameter: 7 |          |        |      |
|          | <b>81-5318</b>  | IN/EX; 13.06/ x 7 x 47.5 G1   |   |   |                      |                     |   |          |        |      |
|          | <b>50 005 310</b>                                     | mechanical; metal   |   |   |                      | <b>7.06595.13.0</b> |   |          |        |      |
|          | <b>50 006 136</b>                                     |   |   |   |                      |                     |   |          |        |      |
| <b>4</b> |   | <b>72</b>   |   |   |                      |                     |   |          |        |      |
|          | <b>109 (XW3)</b>                                      | 07.1976 → 06.1983   | B | 4 | 1124 cm <sup>3</sup> | 2V                  | 42 kW   | 57 PS    | ⌀9,2   | - 69 |
|          | <b>109F (XW7)</b>                                     | 08.1979 → 06.1988   | B | 4 | 1124 cm <sup>3</sup> | 2V                  | 37 kW   | 50 PS    | ⌀9,7   | - 69 |
|          | <b>109N (XW7)</b>                                     | 02.1983 → 10.1990   | B | 4 | 1124 cm <sup>3</sup> | 2V                  | 36 kW   | 50 PS    | ⌀9,7:1 | - 69 |
|          | <b>121 (XW3S)</b>                                     | 08.1975 → 06.1980   | B | 4 | 1124 cm <sup>3</sup> | 2V                  | 49 kW   | 67 PS    | ⌀9,2:1 | - 69 |
|          | <b>XW3S</b>   | 09.1973 → 09.1979   | B | 4 | 1124 cm <sup>3</sup> | 2V                  | 48 kW   | 66 PS    | ⌀9,2   | - 69 |
|          | <b>104, 104 Coupe, 205 I (741A/C), 205 II (20A/C)</b> |   |   |   |                      |                     |   |          |        |      |
|          | <b>89 194 110</b>                                     | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=122.5 H=85  |   |   |                      |                     |   |          |        |      |
|          | <b>77 088 618</b>                                     | [Set] PL 0,30 ⌀ 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |   |   |                      |                     |   |          |        |      |
|          | <b>7.21440.51.0</b>                                   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |                     |   |          |        |      |
|          | <b>7.21749.50.0</b>                                   | fuel pump; mechanical   |   |   |                      |                     |   |          |        |      |
| <b>5</b> |   | <b>75</b>   |   |   |                      |                     |   |          |        |      |
|          | <b>129 (XZ5)</b>                                      | 08.1979 → 06.1983   | B | 4 | 1219 cm <sup>3</sup> | 2V                  | 42 kW   | 57 PS    | ⌀9,3   | - 69 |
|          | <b>104</b>  |   |   |   |                      |                     |   |          |        |      |
|          | <b>77 088 618</b>                                     | [Set] PL 0,30 ⌀ 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |   |   |                      |                     |   |          |        |      |

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|          |  |   |   |   |                      |    |                |  |        |      |  |
|----------|--|---|---|---|----------------------|----|----------------|--|--------|------|--|
|          | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |    |                |  |        |      |  |
|          | <b>7.21749.50.0</b>  | fuel pump; mechanical   |   |   |                      |    |                |  |        |      |  |
| <b>6</b> |  | <b>75</b>   |   |   |                      |    |                |  |        |      |  |
|          | <b>150 (XY6B)</b>  | 08.1979 → 07.1988   | B | 4 | 1360 cm <sup>3</sup> | 2V | 53 kW          | 72 PS  | €9,3   | - 77 |  |
|          | <b>150H (XY8)</b>  | 10.1985 → 05.1989   | B | 4 | 1360 cm <sup>3</sup> | 2V | 58 kW          | 79 PS  | €9,3   | - 77 |  |
|          | <b>104, 104 Coupe, 205 I (741A/C), 205 I Convertible (741B, 20D), 205 II (20A/C)</b> |   |   |   |                      |    |                |  |        |      |  |
|          | <b>77 088 618</b>  | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |   |   |                      |    |                |  |        |      |  |
|          | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |    |                |  |        |      |  |
|          | <b>7.21749.50.0</b>  | fuel pump; mechanical   |   |   |                      |    |                |  |        |      |  |
|          | <b>7.21760.50.0</b>  | fuel pump; mechanical   |   |   |                      |    |                |  |        |      |  |
| <b>7</b> |  | <b>75</b>   |   |   |                      |    |                |  |        |      |  |
|          | <b>150B (XY8)</b>  | 02.1983 → 05.1989   | B | 4 | 1360 cm <sup>3</sup> | 2V | 58-59 kW       | 79-80 PS   | €9,3   | - 77 |  |
|          | <b>150D (XY7)</b>  | 02.1983 → 05.1989   | B | 4 | 1360 cm <sup>3</sup> | 2V | 44 kW          | 60 PS  | €9,3   | - 77 |  |
|          | <b>150G (XY7)</b>  | 02.1983 → 05.1989   | B | 4 | 1360 cm <sup>3</sup> | 2V | 44 kW          | 60 PS  | €9,3   | - 77 |  |
|          | <b>205 I (741A/C), 205 I Convertible (741B, 20D), 205 II (20A/C)</b>                 |   |   |   |                      |    |                |  |        |      |  |
|          | <b>77 088 618</b>  | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |   |   |                      |    |                |  |        |      |  |
|          | <b>7.21760.50.0</b>  | fuel pump; mechanical   |   |   |                      |    |                |  |        |      |  |
| <b>8</b> |  | <b>75</b>   |   |   |                      |    |                |  |        |      |  |
|          | <b>K1D (TU3A)</b>  | 08.1987 → 10.1990   | B | 4 | 1360 cm <sup>3</sup> | 2V | 49-50 kW       | 67-68 PS   | €9,3:1 | - 77 |  |
|          | <b>205 I Convertible (741B, 20D), 205 II (20A/C), 309 I (10C, 10A)</b>               |   |   |   |                      |    |                |  |        |      |  |
|          | <b>80 00029 1 1 000</b>  | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3]  |   |   |                      |    |                |  |        |      |  |
|          | <b>89 584 110</b>  | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90  |   |   |                      |    |                |  |        |      |  |
|          | <b>77 088 618</b>  | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |   |   |                      |    |                |  |        |      |  |
|          | <b>77 127 618</b>  | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |   |                      |    |                |  |        |      |  |
|          | <b>539003</b>  | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III  |   |   |                      |    | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |        |      |  |
|          | <b>537841</b>  | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III  |   |   |                      |    | <b>81-5318</b> | IN/EX; 13.06/ x 7 x 47.5 G1                                |        |      |  |
|          | <b>539019</b>  | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III  |   |   |                      |    |                |  |        |      |  |
|          | <b>7.06595.13.0</b>  |   |   |   |                      |    |                |  |        |      |  |
|          | <b>7.02700.70.0</b>  | fuel pump; in-tank; electrical  |   |   |                      |    |                |  |        |      |  |
|          | <b>7.21760.50.0</b>  | fuel pump; mechanical   |   |   |                      |    |                |  |        |      |  |
|          | <b>50 006 136</b>  |   |   |   |                      |    |                |  |        |      |  |
| <b>9</b> |  | <b>75</b>   |   |   |                      |    |                |  |        |      |  |
|          | <b>K2B (TU3S)</b>  | 06.1987 → 12.1989   | B | 4 | 1360 cm <sup>3</sup> | 2V | 62 kW          | 85 PS  | €9,3   | - 77 |  |
|          | <b>205 II (20A/C), 309 I (10C, 10A)</b>  |   |   |   |                      |    |                |  |        |      |  |
|          | <b>80 00029 1 1 000</b>  | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3]  |   |   |                      |    |                |  |        |      |  |
|          | <b>89 584 110</b>  | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90  |   |   |                      |    |                |  |        |      |  |
|          | <b>77 088 618</b>  | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |   |   |                      |    |                |  |        |      |  |
|          | <b>77 127 618</b>  | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |   |                      |    |                |  |        |      |  |

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|  | <b>539003</b>       | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III   |  | <b>KK-7H</b>        | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>537841</b>       | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |  | <b>81-5318</b>      | IN/EX; 13.06/ x 7 x 47.5 G1                                |
|  | <b>539019</b>       | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |  |                     |  |
|  | <b>50 005 310</b>   | mechanical; metal  |  | <b>7.06595.13.0</b> |  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |                     |  |
|  | <b>7.02700.70.0</b> | fuel pump; in-tank; electrical   |  |                     |  |
|  | <b>7.21760.50.0</b> | fuel pump; mechanical  |  |                     |  |

|           |                         |                 |   |   |                      |    |          |          |      |      |
|-----------|-------------------------|-----------------|---|---|----------------------|----|----------|----------|------|------|
| <b>10</b> |                         | <b>75</b>       |   |   |                      |    |          |          |      |      |
|           | <b>KDY (TU3M)</b>       | 03.1989→07.1989 | B | 4 | 1360 cm <sup>3</sup> | 2V | 55-58 kW | 75-79 PS | ⊗9,3 | - 77 |
|           | <b>KDZ (TU3M)</b>       | 03.1989→07.1989 | B | 4 | 1360 cm <sup>3</sup> | 2V | 55 kW    | 75 PS    | ⊗9,3 | - 77 |
|           | <b>309 I (10C, 10A)</b> |                 |   |   |                      |    |          |          |      |      |

|  |                         |  |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|--|
|  | <b>80 00029 1 1 000</b> | ∅75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3] |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|--|

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|--|-------------------|--|--|--|--|--|--|--|--|--|
|  | <b>89 584 110</b> | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90 |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|

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|--|-------------------|--|--|--|--|--|--|--|--|--|
|  | <b>77 088 618</b> | [Set] PL 0,30 ∅ 44.691 / 48.655 / 19.750 / 1.972 St/A  |  |  |  |  |  |  |  |  |
|  |                   | <b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |  |  |  |  |  |  |  |  |
|  | <b>77 127 618</b> | [Set] HL 0,30 ∅ 49.681 / 53.655 / 17.290 / 1.983 St/A  |  |  |  |  |  |  |  |  |
|  |                   | <b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |  |  |  |  |  |  |  |  |

|  |               |  |  |                |  |
|--|---------------|--|--|----------------|--|
|  | <b>539003</b> | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>537841</b> | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |  | <b>81-5318</b> | IN/EX; 13.06/ x 7 x 47.5 G1                                |
|  | <b>539019</b> | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |  |                |  |

|  |                     |  |  |  |  |  |  |  |  |  |
|--|---------------------|--|--|--|--|--|--|--|--|--|
|  | <b>7.06595.13.0</b> |  |  |  |  |  |  |  |  |  |
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|  |                     |                                |  |  |  |  |  |  |  |  |
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|  | <b>7.02700.70.0</b> | fuel pump; in-tank; electrical |  |  |  |  |  |  |  |  |
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|  | <b>50 006 136</b> |  |  |  |  |  |  |  |  |  |
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|           |                       |                 |   |   |                      |    |          |            |      |        |
|-----------|-----------------------|-----------------|---|---|----------------------|----|----------|------------|------|--------|
| <b>11</b> |                       | <b>75</b>       |   |   |                      |    |          |            |      |        |
|           | <b>TU24</b>           | 10.1987→10.1990 | B | 4 | 1294 cm <sup>3</sup> | 2V | 74-76 kW | 101-103 PS | ⊗9,6 | - 73.2 |
|           | <b>205 II (20A/C)</b> |                 |   |   |                      |    |          |            |      |        |

|  |                   |  |  |  |  |  |  |  |  |  |
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|  | <b>77 088 618</b> | [Set] PL 0,30 ∅ 44.691 / 48.655 / 19.750 / 1.972 St/A  |  |  |  |  |  |  |  |  |
|  |                   | <b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |  |  |  |  |  |  |  |  |
|  | <b>77 127 618</b> | [Set] HL 0,30 ∅ 49.681 / 53.655 / 17.290 / 1.983 St/A  |  |  |  |  |  |  |  |  |
|  |                   | <b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |  |  |  |  |  |  |  |  |

|  |                   |                   |  |  |  |  |  |  |  |  |
|--|-------------------|-------------------|--|--|--|--|--|--|--|--|
|  | <b>50 005 310</b> | mechanical; metal |  |  |  |  |  |  |  |  |
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|  | <b>50 006 136</b> |  |  |  |  |  |  |  |  |  |
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|-----------|---|-----------------|---|---|----------------------|----|-------|-------|------|------|
| <b>12</b> |   | <b>75</b>       |   |   |                      |    |       |       |      |      |
|           | <b>XK4</b>  | 05.1969→10.1977 | B | 4 | 1130 cm <sup>3</sup> | 2V | 40 kW | 55 PS | ⊗8,8 | - 64 |
|           | <b>204, 204 Break, 204 Convertible, 204 Coupe</b> |                 |   |   |                      |    |       |       |      |      |

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|  | <b>81-5309</b> | IN/EX; 14.06/ x 8.04 x 58.6 G1 |  |  |  |  |  |  |  |  |
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|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |  |  |  |  |  |  |  |
|--|---------------------|--|--|--|--|--|--|--|--|--|



|           |  |  |   |   |                      |    |          |          |         |   |      |  |
|-----------|--|--|---|---|----------------------|----|----------|----------|---------|---|------|--|
| <b>13</b> |  | <b>75</b>  |   |   |                      |    |          |          |         |   |      |  |
|           | XZR  | 08.1978 → 06.1980  | B | 4 | 1361 cm <sup>3</sup> | 2V | 68 kW    | 93 PS    | ϕ10,2:1 | - | 77   |  |
|           | 104  |  |   |   |                      |    |          |          |         |   |      |  |
|           | 77 088 618   | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD        |   |   |                      |    |          |          |         |   |      |  |
| <b>14</b> |  | <b>76</b>  |   |   |                      |    |          |          |         |   |      |  |
|           | XL3  | 10.1969 → 09.1975  | B | 4 | 1290 cm <sup>3</sup> | 2V | 48 kW    | 65 PS    | ϕ8,8:1  | - | 71   |  |
|           | 304 (_04M_), 304 Convertible (_04B_), 304 Coupe (_04C_)  |  |   |   |                      |    |          |          |         |   |      |  |
|           | 81-5309  | IN/EX; 14.06/ x 8.04 x 58.6 G1   |   |   |                      |    |          |          |         |   |      |  |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |         |   |      |  |
| <b>15</b> |  | <b>76.7</b>  |   |   |                      |    |          |          |         |   |      |  |
|           | G1A  | 10.1985 → 07.1989  | B | 4 | 1294 cm <sup>3</sup> | 2V | 47-48 kW | 64-65 PS | ϕ9,5    | - | 70   |  |
|           | 309 I (10C, 10A)   |  |   |   |                      |    |          |          |         |   |      |  |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |         |   |      |  |
|           | 7.21758.50.0   | fuel pump; mechanical  |   |   |                      |    |          |          |         |   |      |  |
| <b>16</b> |  | <b>78</b>  |   |   |                      |    |          |          |         |   |      |  |
|           | 117 (XR5S)   | 05.1980 → 09.1982  | B | 4 | 1472 cm <sup>3</sup> | 2V | 65 kW    | 88 PS    | ϕ9,2    | - | 77   |  |
|           | 118 (XL5)  | 11.1977 → 08.1986  | B | 4 | 1290 cm <sup>3</sup> | 2V | 44 kW    | 60 PS    | ϕ8,8    | - | 67.5 |  |
|           | 142 (XR5)  | 11.1979 → 08.1986  | B | 4 | 1472 cm <sup>3</sup> | 2V | 54 kW    | 73 PS    | ϕ9,2:1  | - | 77   |  |
|           | XL5  | 09.1970 → 09.1982  | B | 4 | 1290 cm <sup>3</sup> | 2V | 44-48 kW | 60-65 PS | ϕ8,8    | - | 67.5 |  |
|           | XL5S   | 09.1970 → 08.1977  | B | 4 | 1290 cm <sup>3</sup> | 2V | 55 kW    | 75 PS    | ϕ8,8    | - | 67.5 |  |
|           | 304 (_04M_), 304 Break (_04D_), 305 I (581A), 305 I Break (581D), 305 II (581M), 305 II Break (581E) |  |   |   |                      |    |          |          |         |   |      |  |
|           | 80 00223 1 0 000   | Ø78; STD; set: 1; [R G6 CR 1.75] [M 2] [SLF CR 4]  |   |   |                      |    |          |          |         |   |      |  |
|           | 77 088 618   | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD        |   |   |                      |    |          |          |         |   |      |  |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |         |   |      |  |
| <b>17</b> |  | <b>78</b>  |   |   |                      |    |          |          |         |   |      |  |
|           | 142 (XR5A)   | 09.1985 → 07.1990  | B | 4 | 1472 cm <sup>3</sup> | 2V | 50 kW    | 68 PS    | ϕ9,2:1  | - | 77   |  |
|           | 305 II (581M), 305 II Break (581E)   |  |   |   |                      |    |          |          |         |   |      |  |
|           | 77 098 618   | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br>77 098 628 0,50 / 77 098 608 STD                          |   |   |                      |    |          |          |         |   |      |  |
|           | 77 207 614   | [Set] PL 0,30 Ø 49.700 / 53.691 / 20.300 / 1.986 St/A<br>77 207 604 STD  |   |   |                      |    |          |          |         |   |      |  |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |         |   |      |  |
| <b>18</b> |  | <b>78</b>  |   |   |                      |    |          |          |         |   |      |  |
|           | XK5  | 09.1975 → 12.1988  | B | 4 | 1127 cm <sup>3</sup> | 2V | 43 kW    | 58 PS    | ϕ8,8    | - | 59   |  |
|           | 204, 304 Break (_04D_), 305 II (581M)  |  |   |   |                      |    |          |          |         |   |      |  |
|           | 77 088 618   | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD        |   |   |                      |    |          |          |         |   |      |  |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |         |   |      |  |
| <b>19</b> |  | <b>78</b>  |   |   |                      |    |          |          |         |   |      |  |
|           | XL4D   | 01.1973 → 10.1979  | D | 4 | 1357 cm <sup>3</sup> | 2V | 33 kW    | 45 PS    | ϕ23     | - | 71   |  |
|           | 204, 204 Break, 304 (_04M_), 304 Break (_04D_)   |  |   |   |                      |    |          |          |         |   |      |  |
|           | 4.05292.50.0   | repair kit diaphragm; mechanical   |   |   |                      |    |          |          |         |   |      |  |

| <b>20</b> |   | <b>80</b>  |   |                |  |                     |       |       |    |      |  |
|-----------|---|--|---|----------------|--|---------------------|-------|-------|----|------|--|
|           | <b>161A (XUD7)</b>  | 11.1982 → 12.1988  | D | 4              | 1769 cm <sup>3</sup>                                       | 2V                  | 44 kW | 60 PS | 23 | - 88 |  |
|           | <b>205 I (741A/C), 305 II (581M), 305 II Break (581E)</b> |  |   |                |  |                     |       |       |    |      |  |
|           | <b>80 00032 1 0 000</b>                                   | Ø80; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]   |   |                |  |                     |       |       |    |      |  |
|           | <b>89 316 190</b>   | T - Dry cylinder liner; semi; A=83 C=86 L=154 H=4.5  |   |                |  |                     |       |       |    |      |  |
|           | <b>78 863 618</b>   | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>                          |   |                |  |                     |       |       |    |      |  |
|           | <b>77 097 610</b>   | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b> |   |                |  |                     |       |       |    |      |  |
|           | <b>77 098 618</b>   | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |   |                |  |                     |       |       |    |      |  |
|           | <b>537747</b>   | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm  |   | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |                     |       |       |    |      |  |
|           | <b>537450</b>   | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm  |   | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |                     |       |       |    |      |  |
|           | <b>537746</b>   | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III  |   | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                |                     |       |       |    |      |  |
|           |   |  |   | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                  |                     |       |       |    |      |  |
|           |   |  |   | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                |                     |       |       |    |      |  |
|           | <b>50 006 220</b>   | length: 491CAM, chilled cast iron  |   |                |  |                     |       |       |    |      |  |
|           | <b>50 006 263</b>   | length: 504CAM, chilled cast iron  |   |                |  |                     |       |       |    |      |  |
|           | <b>50 005 320</b>   | mechanical; metal, 11.1986→  |   |                |  | <b>7.07919.11.0</b> |       |       |    |      |  |
|           | <b>4.05292.50.0</b>                                       | repair kit diaphragm; mechanical   |   |                |  |                     |       |       |    |      |  |

| <b>21</b> |   | <b>83</b>  |   |   |                      |    |       |        |     |      |  |
|-----------|---|--|---|---|----------------------|----|-------|--------|-----|------|--|
|           | <b>159 (XU9S)</b>                         | 10.1982 → 10.1987  | B | 4 | 1905 cm <sup>3</sup> | 2V | 75 kW | 102 PS | 9,3 | - 88 |  |
|           | <b>305 II (581M), 305 II Break (581E)</b> |  |   |   |                      |    |       |        |     |      |  |
|           | <b>80 00035 1 0 000</b>                   | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]   |   |   |                      |    |       |        |     |      |  |
|           | <b>80 00035 1 1 000</b>                   | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]   |   |   |                      |    |       |        |     |      |  |
|           | <b>89 301 110</b>                         | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |   |   |                      |    |       |        |     |      |  |
|           | <b>78 863 618</b>                         | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |   |   |                      |    |       |        |     |      |  |
|           | <b>77 131 608</b>                         | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., 06.1987→ |   |   |                      |    |       |        |     |      |  |
|           | <b>7.21440.51.0</b>                       | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |       |        |     |      |  |
|           | <b>7.21765.50.0</b>                       | fuel pump; mechanical  |   |   |                      |    |       |        |     |      |  |

| <b>22</b> |   | <b>83</b>   |           |           |                      |    |          |          |      |          |  |
|-----------|---|---|-----------|-----------|----------------------|----|----------|----------|------|----------|--|
|           | <b>162 (XUD9)</b>   | 10.1982 → 07.1989   | D         | 4         | 1905 cm <sup>3</sup> | 2V | 47-48 kW | 64-65 PS | 23,5 | - 88 (1) |  |
|           | <b>D9A (XUD9)</b>   | 10.1982 → 07.1989   | D         | 4         | 1905 cm <sup>3</sup> | 2V | 47 kW    | 64 PS    | 23,5 | - 88 (1) |  |
|           | <b>305 II (581M), 305 II Break (581E), 309 I (10C, 10A)</b> |   |           |           |                      |    |          |          |      |          |  |
|           | (1)   | For engines with cam driven vacuum pump.  |           |           |                      |    |          |          |      |          |  |
|           | <b>93 648 700</b>   | Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3 |           |           |                      |    |          |          |      |          |  |
|           |   | R   | 2         | CR        | G6                   |    |          |          |      |          |  |
|           |   | M   | 2         |           | G3                   |    |          |          |      |          |  |
|           |   | DSF   | 3         | CR        |                      |    |          |          |      |          |  |
|           |   | → <b>80 00037 1 0 ...</b>   |           |           |                      |    |          |          |      |          |  |
|           |   | cylinder head gasket  |           |           | piston protrusion:   |    |          |          |      |          |  |
|           |   | notches   | thickness | more than | less than            |    |          |          |      |          |  |
|           |   | 1   | 1,36      | +0,56     | +0,67                |    |          |          |      |          |  |
|           |   | 2   | 1,40      | +0,68     | +0,71                |    |          |          |      |          |  |
|           |   | 3   | 1,44      | +0,72     | +0,75                |    |          |          |      |          |  |
|           |   | 4   | 1,48      | +0,76     | +0,79                |    |          |          |      |          |  |
|           |   | 5   | 1,52      | +0,80     | +0,83                |    |          |          |      |          |  |

|  |                         |  |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|--|
|  | <b>80 00037 1 0 000</b> | Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br><b>80 00037 1 0 050 83.50 / 80 00037 1 0 080 83.80</b> |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|--|

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|  | <b>89 184 190</b>   | T - Dry cylinder liner; semi; A=86 L=153.5  |  |  |
|  | <b>78 863 618</b>   | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>   |  |  |
|  | <b>77 097 610</b>   | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b>                              |  |  |
|  | <b>77 098 618</b>   | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b>                              |  |  |
|  | <b>537747</b>       | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm   |  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|  | <b>537450</b>       | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm   |  | <b>81-5326</b> IN/EX; 14.05/ x 8 x 48 B1   |
|  | <b>537746</b>       | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III   |  | <b>81-5320</b> IN/EX; 14.06/ x 8 x 52.2 B1<br><b>81-5314</b> IN/EX; 14.07/ x 8 x 50 B1<br><b>81-5317</b> IN/EX; 14.29/ x 8 x 52.2 B1 |
|  | <b>50 006 220</b>   | length: 491CAM, chilled cast iron   |  |  |
|  | <b>50 006 263</b>   | length: 504CAM, chilled cast iron   |  |  |
|  | <b>50 005 320</b>   | mechanical; metal, <b>162 (XUD9): 1.9 Diesel, 1.9 D, 1.9 D, 1.9 Diesel: 10.1986→, D9A (XUD9): 1.9 Diesel, 1.9 D: 10.1986→</b> |  | <b>7.07919.11.0</b>  |
|  | <b>4.05292.50.0</b> | repair kit diaphragm; mechanical  |  |  |

## 23 83

|  |   |                 |   |   |                      |    |          |          |      |      |  |
|--|---|-----------------|---|---|----------------------|----|----------|----------|------|------|--|
|  | <b>171 (XU5S)</b>                         | 10.1982→06.1988 | B | 4 | 1580 cm <sup>3</sup> | 2V | 66-71 kW | 90-97 PS | ε9,5 | - 73 |  |
|  | <b>305 II (581M), 305 II Break (581E)</b> |                 |   |   |                      |    |          |          |      |      |  |

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|  | <b>80 00036 1 0 000</b> | Ø83; STD; set: 1; [R G6 CR 1.75] [M 1.75] [SLF CR 4] |  |  |
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|  | <b>89 301 110</b> | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |  |  |
|  | <b>78 863 618</b> | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |  |  |
|  | <b>77 131 608</b> | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., <b>1.6, 1.6, 1.6: 06.1987→</b> |  |  |
|  | <b>KK-8H</b>      | valve cotter; number of notches: 1; valve stem diameter: 8   |  | <b>81-5323</b> EX; 13.07/ x 8 x 45 B1<br><b>81-5316</b> EX; 13.27/ x 8 x 45 B1<br><b>81-5322</b> IN; 13.07/ x 8 x 38.7 B1<br><b>81-5315</b> IN; 13.29/ x 8 x 38.7 B1 |

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|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |  |
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## 24 83

|  |  |                 |   |   |                      |    |          |            |      |      |  |
|--|--|-----------------|---|---|----------------------|----|----------|------------|------|------|--|
|  | <b>180A (XU5J)</b>   | 12.1984→10.1990 | B | 4 | 1580 cm <sup>3</sup> | 2V | 76-77 kW | 104-105 PS | ε9,8 | - 73 |  |
|  | <b>205 I (741A/C), 205 I Convertible (741B, 20D), 205 II (20A/C)</b> |                 |   |   |                      |    |          |            |      |      |  |

|  |                         |  |  |  |
|--|-------------------------|--|--|--|
|  | <b>80 00035 1 0 000</b> | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4] |  |  |
|  | <b>80 00035 1 1 000</b> | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4] |  |  |

|  |                   |   |  |  |
|--|-------------------|---|--|--|
|  | <b>89 301 110</b> | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19   |  |  |
|  | <b>78 863 618</b> | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>   |  |  |
|  | <b>77 131 608</b> | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., <b>1.6 CTI, 1.6 GTI: 06.1987→</b> |  |  |
|  | <b>KK-8H</b>      | valve cotter; number of notches: 1; valve stem diameter: 8  |  | <b>81-5323</b> EX; 13.07/ x 8 x 45 B1<br><b>81-5316</b> EX; 13.27/ x 8 x 45 B1<br><b>81-5322</b> IN; 13.07/ x 8 x 38.7 B1<br><b>81-5315</b> IN; 13.29/ x 8 x 38.7 B1 |

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|--|---------------------|--|--|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |  |
|--|---------------------|--|--|--|

| <b>25</b> |  | <b>83</b>   |  |
|-----------|--|---|--|
|           | <b>180Z (XU5J)</b>   | 11.1985 → 10.1990   | B 4 1580 cm <sup>3</sup> 2V 76 kW 103 PS 9,8 - 73  |
|           | <b>205 I Convertible (741B, 20D), 205 II (20A/C), 309 I (10C, 10A)</b>                   |   |  |
|           | <b>80 00035 1 0 000</b>  | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]  |  |
|           | <b>80 00035 1 1 000</b>  | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]  |  |
|           | <b>89 301 110</b>  | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19   |  |
|           | <b>78 863 618</b>  | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>   |  |
|           | <b>77 131 608</b>  | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., <b>1.6 CTI, 1.6:</b> 06.1987→                                   |  |
|           | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8  | <b>81-5323</b> EX; 13.07/ x 8 x 45 B1<br><b>81-5316</b> EX; 13.27/ x 8 x 45 B1<br><b>81-5322</b> IN; 13.07/ x 8 x 38.7 B1<br><b>81-5315</b> IN; 13.29/ x 8 x 38.7 B1 |
|           | <b>7.07919.11.0</b>  |   |  |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |  |
| <b>26</b> |  | <b>83</b>   |  |
|           | <b>B1A (XU51C)</b>   | 10.1982 → 07.1989   | B 4 1580 cm <sup>3</sup> 2V 55-59 kW 75-80 PS 9,3 - 73   |
|           | <b>B1E (XU51C)</b>   | 03.1987 → 07.1989   | B 4 1580 cm <sup>3</sup> 2V 53-59 kW 72-80 PS 9,3 - 73   |
|           | <b>205 I (741A/C), 305 II (581M), 305 II Break (581E), 309 I (10C, 10A), 405 I (15B)</b> |   |  |
|           | <b>89 301 110</b>  | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19   |  |
|           | <b>78 863 618</b>  | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>   |  |
|           | <b>77 131 608</b>  | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., <b>B1A (XU51C):</b> 06.1987→, <b>B1E (XU51C): 1.6:</b> 06.1987→ |  |
|           | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8  | <b>81-5323</b> EX; 13.07/ x 8 x 45 B1<br><b>81-5316</b> EX; 13.27/ x 8 x 45 B1<br><b>81-5322</b> IN; 13.07/ x 8 x 38.7 B1<br><b>81-5315</b> IN; 13.29/ x 8 x 38.7 B1 |
|           | <b>7.07919.11.0</b>  |   |  |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |  |
|           | <b>7.02700.70.0</b>  | fuel pump; in-tank; electrical  |  |
|           | <b>7.21765.50.0</b>  | fuel pump; mechanical   |  |
| <b>27</b> |  | <b>83</b>   |  |
|           | <b>B1D (XU51C)</b>   | 10.1985 → 07.1989   | B 4 1580 cm <sup>3</sup> 2V 55-59 kW 75-80 PS 9,3 - 73   |
|           | <b>309 I (10C, 10A)</b>  |   |  |
|           | <b>89 301 110</b>  | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19   |  |
|           | <b>78 863 618</b>  | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>   |  |
|           | <b>77 131 608</b>  | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., 06.1987→  |  |
|           | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8  | <b>81-5323</b> EX; 13.07/ x 8 x 45 B1<br><b>81-5316</b> EX; 13.27/ x 8 x 45 B1<br><b>81-5322</b> IN; 13.07/ x 8 x 38.7 B1<br><b>81-5315</b> IN; 13.29/ x 8 x 38.7 B1 |
|           | <b>7.07919.11.0</b>  |   |  |

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|           |  |  |   |                |  |    |          |          |         |      |
|-----------|--|--|---|----------------|--|----|----------|----------|---------|------|
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |                |  |    |          |          |         |      |
|           | <b>7.02700.70.0</b>  | fuel pump; in-tank; electrical   |   |                |  |    |          |          |         |      |
| <b>28</b> |  | <b>83</b>  |   |                |  |    |          |          |         |      |
|           | <b>B6B (XU5J)</b>  | 11.1985 → 09.1988  | B | 4              | 1580 cm <sup>3</sup>                                       | 2V | 76 kW    | 103 PS   | ε9,8    | - 73 |
|           | <b>309 I (10C, 10A)</b>  |  |   |                |  |    |          |          |         |      |
|           | <b>80 00035 1 0 000</b>  | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]   |   |                |  |    |          |          |         |      |
|           | <b>80 00035 1 1 000</b>  | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]   |   |                |  |    |          |          |         |      |
|           | <b>89 301 110</b>  | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |   |                |  |    |          |          |         |      |
|           | <b>78 863 618</b>  | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |   |                |  |    |          |          |         |      |
|           | <b>77 131 608</b>  | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., 06.1987→                           |   |                |  |    |          |          |         |      |
|           | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8   |   | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1                                     |    |          |          |         |      |
|           |  |  |   | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1                                     |    |          |          |         |      |
|           |  |  |   | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1                                   |    |          |          |         |      |
|           |  |  |   | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1                                   |    |          |          |         |      |
|           | <b>7.07919.11.0</b>  |  |   |                |  |    |          |          |         |      |
| <b>29</b> |  | <b>83</b>  |   |                |  |    |          |          |         |      |
|           | <b>BAZ (XU5CP)</b>   | 08.1986 → 12.1989  | B | 4              | 1580 cm <sup>3</sup>                                       | 2V | 54-55 kW | 74-75 PS | ε8,95:1 | - 73 |
|           | <b>205 I (741A/C), 305 II (581M), 305 II Break (581E), 309 I (10C, 10A), 405 I (15B)</b> |  |   |                |  |    |          |          |         |      |
|           | <b>78 863 618</b>  | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |   |                |  |    |          |          |         |      |
|           | <b>77 131 608</b>  | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., <b>1.6, 1.6 Cat, 1.6:</b> 06.1987→ |   |                |  |    |          |          |         |      |
|           | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8   |   | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1                                     |    |          |          |         |      |
|           |  |  |   | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1                                     |    |          |          |         |      |
|           |  |  |   | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1                                   |    |          |          |         |      |
|           |  |  |   | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1                                   |    |          |          |         |      |
|           | <b>7.07919.11.0</b>  |  |   |                |  |    |          |          |         |      |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |                |  |    |          |          |         |      |
|           | <b>7.02700.70.0</b>  | fuel pump; in-tank; electrical   |   |                |  |    |          |          |         |      |
|           | <b>7.21765.50.0</b>  | fuel pump; mechanical  |   |                |  |    |          |          |         |      |
| <b>30</b> |  | <b>83</b>  |   |                |  |    |          |          |         |      |
|           | <b>D2A (XU92C)</b>   | 10.1987 → 05.1989  | B | 4              | 1905 cm <sup>3</sup>                                       | 2V | 75 kW    | 102 PS   | ε8,4    | - 88 |
|           | <b>205 II (20A/C)</b>  |  |   |                |  |    |          |          |         |      |
|           | <b>80 00035 1 0 000</b>  | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]   |   |                |  |    |          |          |         |      |
|           | <b>80 00035 1 1 000</b>  | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]   |   |                |  |    |          |          |         |      |
|           | <b>89 301 110</b>  | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |   |                |  |    |          |          |         |      |
|           | <b>78 863 618</b>  | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |   |                |  |    |          |          |         |      |
|           | <b>77 131 608</b>  | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole.                                     |   |                |  |    |          |          |         |      |
|           | <b>537851</b>  | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III   |   | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |    |          |          |         |      |
|           | <b>537853</b>  | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III   |   | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1                                     |    |          |          |         |      |
|           |  |  |   | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1                                     |    |          |          |         |      |
|           |  |  |   | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1                                   |    |          |          |         |      |
|           |  |  |   | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1                                   |    |          |          |         |      |

**P**

| <b>31</b> |  | <b>83</b>  |   |   |                      |    |                |  |        |      |  |
|-----------|--|--|---|---|----------------------|----|----------------|--|--------|------|--|
|           | <b>D2B (XU9S)</b>  | 10.1985 → 07.1989  | B | 4 | 1905 cm <sup>3</sup> | 2V | 75 kW          | 102 PS   | ϕ9,3:1 | - 88 |  |
|           | <b>DFZ (XU9J1)</b>   | 03.1986 → 07.1990  | B | 4 | 1905 cm <sup>3</sup> | 2V | 72-77 kW       | 98-105 PS  | ϕ8,4:1 | - 88 |  |
|           | <b>205 I (741A/C), 205 I Convertible (741B, 20D), 305 II (581M), 305 II Break (581E), 309 I (10C, 10A)</b> |  |   |   |                      |    |                |  |        |      |  |
|           | <b>80 00035 1 0 000</b>  | ϕ83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]   |   |   |                      |    |                |  |        |      |  |
|           | <b>80 00035 1 1 000</b>  | ϕ83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]   |   |   |                      |    |                |  |        |      |  |
|           | <b>89 301 110</b>  | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |   |   |                      |    |                |  |        |      |  |
|           | <b>78 863 618</b>  | [Pair] AS 0,10 ϕ 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |   |   |                      |    |                |  |        |      |  |
|           | <b>77 131 608</b>  | [Set] HL STD ϕ 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., <b>D2B (XU9S)</b> : 06.1987→, <b>DFZ (XU9J1)</b> : <b>1.9 GTI, 1.9, 1.9, 1.9, 1.9</b> : 06.1987→ |   |   |                      |    |                |  |        |      |  |
|           | <b>7.07919.11.0</b>  |  |   |   |                      |    |                |  |        |      |  |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |                |  |        |      |  |
|           | <b>7.02700.70.0</b>  | fuel pump; in-tank; electrical   |   |   |                      |    |                |  |        |      |  |
| <b>32</b> |  | <b>83</b>  |   |   |                      |    |                |  |        |      |  |
|           | <b>D6B (XU9JA)</b>   | 10.1985 → 08.1989  | B | 4 | 1905 cm <sup>3</sup> | 2V | 94-96 kW       | 128-131 PS   | ϕ9,2   | - 88 |  |
|           | <b>205 I (741A/C), 309 I (10C, 10A)</b>  |  |   |   |                      |    |                |  |        |      |  |
|           | <b>80 00035 1 0 000</b>  | ϕ83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]   |   |   |                      |    |                |  |        |      |  |
|           | <b>80 00035 1 1 000</b>  | ϕ83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]   |   |   |                      |    |                |  |        |      |  |
|           | <b>89 301 110</b>  | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |   |   |                      |    |                |  |        |      |  |
|           | <b>78 863 618</b>  | [Pair] AS 0,10 ϕ 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |   |   |                      |    |                |  |        |      |  |
|           | <b>77 131 608</b>  | [Set] HL STD ϕ 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., 06.1987→   |   |   |                      |    |                |  |        |      |  |
|           | <b>537851</b>  | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III   |   |   |                      |    | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |        |      |  |
|           | <b>537853</b>  | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III   |   |   |                      |    | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1                                     |        |      |  |
|           |  |  |   |   |                      |    | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1                                     |        |      |  |
|           |  |  |   |   |                      |    | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1                                   |        |      |  |
|           |  |  |   |   |                      |    | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1                                   |        |      |  |
|           | <b>7.07919.11.0</b>  |  |   |   |                      |    |                |  |        |      |  |
|           | <b>7.21287.53.0</b>  | fuel pump; in-line; electrical   |   |   |                      |    |                |  |        |      |  |
|           | <b>7.02700.70.0</b>  | fuel pump; in-tank; electrical   |   |   |                      |    |                |  |        |      |  |
| <b>33</b> |  | <b>83</b>  |   |   |                      |    |                |  |        |      |  |
|           | <b>D6C (XU9J4)</b>   | 08.1989 → 07.1990  | B | 4 | 1905 cm <sup>3</sup> | 4V | 116-118 kW     | 158-160 PS   | ϕ9,7   | - 88 |  |
|           | <b>309 II (3C, 3A)</b>   |  |   |   |                      |    |                |  |        |      |  |
|           | <b>80 00034 1 1 000</b>  | ϕ83; STD; set: 1; [R G6 CR 1.5] [M 1.5] [DSF CR 3]   |   |   |                      |    |                |  |        |      |  |
|           | <b>89 301 110</b>  | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |   |   |                      |    |                |  |        |      |  |
|           | <b>78 863 618</b>  | [Pair] AS 0,10 ϕ 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |   |   |                      |    |                |  |        |      |  |
|           | <b>77 131 608</b>  | [Set] HL STD ϕ 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole.   |   |   |                      |    |                |  |        |      |  |
|           | <b>MK-7H</b>   | valve cotter; number of notches: 3; valve stem diameter: 7   |   |   |                      |    |                |  |        |      |  |
|           | <b>7.07919.11.0</b>  |  |   |   |                      |    |                |  |        |      |  |
|           | <b>50 006 428</b>  | hydraulic; height: 26; Outer ϕ: 32; length: 26   |   |   |                      |    |                |  |        |      |  |



|           |                         |                   |   |   |                      |    |       |        |      |      |
|-----------|-------------------------|-------------------|---|---|----------------------|----|-------|--------|------|------|
| <b>34</b> | <b>83</b>               |                   |   |   |                      |    |       |        |      |      |
|           | <b>DDZ (XU9M)</b>       | 07.1988 → 07.1989 | B | 4 | 1905 cm <sup>3</sup> | 2V | 80 kW | 109 PS | ⊗9,2 | - 88 |
|           | <b>309 I (10C, 10A)</b> |                   |   |   |                      |    |       |        |      |      |

|  |                         |   |                |  |
|--|-------------------------|---|----------------|--|
|  | <b>80 00035 1 0 000</b> | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]          |                |  |
|  | <b>80 00035 1 1 000</b> | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]          |                |  |
|  | <b>89 301 110</b>       | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19 |                |  |
|  | <b>537851</b>           | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III        | <b>KK-8H</b>   | valve catter; number of notches: 1; valve stem diameter: 8 |
|  | <b>537853</b>           | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III                  | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1                                     |
|  |                         |   | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1                                     |
|  |                         |   | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1                                   |
|  |                         |   | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1                                   |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.07919.11.0</b> |  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02700.70.0</b> | fuel pump; in-tank; electrical   |

|           |                         |                   |   |   |                      |    |          |            |       |      |
|-----------|-------------------------|-------------------|---|---|----------------------|----|----------|------------|-------|------|
| <b>35</b> | <b>83</b>               |                   |   |   |                      |    |          |            |       |      |
|           | <b>DKZ (XU9JAZ)</b>     | 07.1988 → 07.1989 | B | 4 | 1905 cm <sup>3</sup> | 2V | 88-93 kW | 120-126 PS | ⊗9,25 | - 88 |
|           | <b>309 I (10C, 10A)</b> |                   |   |   |                      |    |          |            |       |      |

|  |                         |   |                |  |
|--|-------------------------|---|----------------|--|
|  | <b>80 00035 1 0 000</b> | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [DSF CR 4]          |                |  |
|  | <b>80 00035 1 1 000</b> | Ø83; STD; set: 1; [R G6 MO 1.5] [M 1.5] [SLF CR 4]          |                |  |
|  | <b>89 301 110</b>       | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19 |                |  |
|  | <b>537851</b>           | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III        | <b>KK-8H</b>   | valve catter; number of notches: 1; valve stem diameter: 8 |
|  | <b>537853</b>           | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III                  | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1                                     |
|  |                         |   | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1                                     |
|  |                         |   | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1                                   |
|  |                         |   | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1                                   |

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.07919.11.0</b> |                                |
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical |
|  | <b>7.02700.70.0</b> | fuel pump; in-tank; electrical |

|           |  |                   |   |   |                      |    |          |          |        |      |
|-----------|--|-------------------|---|---|----------------------|----|----------|----------|--------|------|
| <b>36</b> | <b>84</b>  |                   |   |   |                      |    |          |          |        |      |
|           | <b>105 (XM7)</b>   | 06.1981 → 10.1985 | B | 4 | 1796 cm <sup>3</sup> | 2V | 55-60 kW | 75-82 PS | ⊗7,5   | - 81 |
|           | <b>XM7</b>   | 01.1971 → 12.1989 | B | 4 | 1796 cm <sup>3</sup> | 2V | 53-58 kW | 72-79 PS | ⊗7,5:1 | - 81 |
|           | <b>504 (A_, M_), 504 Break (D_, F_), 504 Pickup (E_), 505 (551A), 505 Break (551D)</b> |                   |   |   |                      |    |          |          |        |      |

|  |                                  |   |
|--|----------------------------------|---|
|  | <b>80 00066 1 0 000</b>          | Ø84; STD; set: 1; [R G6 IF CR 1.5] [M 2] [SLF ST CR 4]  |
|  | <b>77 086 608</b>                | [Set] HL STD Ø 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD Ø 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD Ø 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD Ø 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD Ø 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs., <b>105 (XM7): 1.8:</b> 11.1981→, <b>XM7: 1.8, 1.8, 1.8 (M03), 1.8 (F01, E01):</b> 11.1981→ |
|  | <b>77 096 638</b>                | [Set] HL 0,80 Ø 54.120 / 58.731 / 29.350 / 2.288 St/A; HL 0,80 Ø 55.365 / 59.976 / 21.500 / 2.288 St/A; HL 0,80 Ø 56.389 / 61.000 / 29.500 / 2.288 St/A; HL 0,80 Ø 57.773 / 62.384 / 21.500 / 2.288 St/A; HL 0,80 Ø 58.616 / 63.227 / 29.500 / 2.288 St/A   |
|  | <b>77 096 648 1,00, →10.1981</b> |   |
|  | <b>KK-8H</b>                     | valve catter; number of notches: 1; valve stem diameter: 8  |
|  | <b>7.21440.51.0</b>              | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |
|  | <b>7.21747.50.0</b>              | fuel pump; mechanical   |





|           |  |  |   |   |                      |    |          |           |         |   |      |  |  |
|-----------|--|--|---|---|----------------------|----|----------|-----------|---------|---|------|--|--|
| <b>37</b> |  | <b>84</b>  |   |   |                      |    |          |           |         |   |      |  |  |
|           | 105C (XM7A)  | 09.1985 → 09.1989  | B | 4 | 1796 cm <sup>3</sup> | 2V | 62-66 kW | 84-90 PS  | ε8,8    | - | 81   |  |  |
|           | 505 (551A), 505 Break (551D)                                   |  |   |   |                      |    |          |           |         |   |      |  |  |
|           | 77 086 608   | [Set] HL STD Ø 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD Ø 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD Ø 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD Ø 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD Ø 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs.            |   |   |                      |    |          |           |         |   |      |  |  |
|           | KK-8H  | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    |          |           |         |   |      |  |  |
| <b>38</b> |  | <b>84</b>  |   |   |                      |    |          |           |         |   |      |  |  |
|           | KF5  | 07.1968 → 02.1971  | B | 4 | 1796 cm <sup>3</sup> | 2V | 71 kW    | 97 PS     | ε8,35:1 | - | 81   |  |  |
|           | KF6  | 07.1968 → 02.1971  | B | 4 | 1796 cm <sup>3</sup> | 2V | 71 kW    | 97 PS     | ε8,35:1 | - | 81   |  |  |
|           | XCKF2  | 01.1964 → 1969   | B | 4 | 1618 cm <sup>3</sup> | 2V | 65 kW    | 88 PS     | ε8,8:1  | - | 73   |  |  |
|           | 404, 504 (A_, M_)  |  |   |   |                      |    |          |           |         |   |      |  |  |
|           | KK-8H  | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    |          |           |         |   |      |  |  |
| <b>39</b> |  | <b>84</b>  |   |   |                      |    |          |           |         |   |      |  |  |
|           | XC6  | 04.1963 → 12.1971  | B | 4 | 1618 cm <sup>3</sup> | 2V | 48-60 kW | 65-82 PS  | ε8,3    | - | 73   |  |  |
|           | XM   | 07.1968 → 02.1971  | B | 4 | 1796 cm <sup>3</sup> | 2V | 60 kW    | 82 PS     | ε8,35:1 | - | 81   |  |  |
|           | 404, 404 Convertible, 504 (A_, M_)                             |  |   |   |                      |    |          |           |         |   |      |  |  |
|           | KK-8H  | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    |          |           |         |   |      |  |  |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |          |           |         |   |      |  |  |
| <b>40</b> |  | <b>84</b>  |   |   |                      |    |          |           |         |   |      |  |  |
|           | XC7  | 04.1962 → 05.1971  | B | 4 | 1618 cm <sup>3</sup> | 2V | 54 kW    | 73 PS     | ε7,6:1  | - | 73   |  |  |
|           | 404 Estate   |  |   |   |                      |    |          |           |         |   |      |  |  |
|           | 77 096 638   | [Set] HL 0,80 Ø 54.120 / 58.731 / 29.350 / 2.288 St/A; HL 0,80 Ø 55.365 / 59.976 / 21.500 / 2.288 St/A; HL 0,80 Ø 56.389 / 61.000 / 29.500 / 2.288 St/A; HL 0,80 Ø 57.773 / 62.384 / 21.500 / 2.288 St/A; HL 0,80 Ø 58.616 / 63.227 / 29.500 / 2.288 St/A  |   |   |                      |    |          |           |         |   |      |  |  |
|           | KK-8H  | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    |          |           |         |   |      |  |  |
| <b>41</b> |  | <b>84</b>  |   |   |                      |    |          |           |         |   |      |  |  |
|           | XC7P   | 01.1980 → 06.1987  | B | 4 | 1618 cm <sup>3</sup> | 2V | 44-46 kW | 60-63 PS  | ε7,6    | - | 73   |  |  |
|           | 504 Pickup (E_)  |  |   |   |                      |    |          |           |         |   |      |  |  |
|           | 77 086 608   | [Set] HL STD Ø 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD Ø 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD Ø 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD Ø 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD Ø 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs., 11.1981 → |   |   |                      |    |          |           |         |   |      |  |  |
|           | 77 096 638   | [Set] HL 0,80 Ø 54.120 / 58.731 / 29.350 / 2.288 St/A; HL 0,80 Ø 55.365 / 59.976 / 21.500 / 2.288 St/A; HL 0,80 Ø 56.389 / 61.000 / 29.500 / 2.288 St/A; HL 0,80 Ø 57.773 / 62.384 / 21.500 / 2.288 St/A; HL 0,80 Ø 58.616 / 63.227 / 29.500 / 2.288 St/A  |   |   |                      |    |          |           |         |   |      |  |  |
|           | KK-8H  | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    |          |           |         |   |      |  |  |
| <b>42</b> |  | <b>85</b>  |   |   |                      |    |          |           |         |   |      |  |  |
|           | TMD 85   | 01.1959 → 10.1975  | D | 4 | 1816 cm <sup>3</sup> | 2V | 35 kW    | 48 PS     | ε21:1   | - | 53.3 |  |  |
|           | 404  |  |   |   |                      |    |          |           |         |   |      |  |  |
|           | 77 099 618   | [Set] PL 0,30 Ø 49.700 / 53.695 / 29.000 / 1.972 St/A  |   |   |                      |    |          |           |         |   |      |  |  |
|           | 77 099 628 0,50 / 77 099 638 0,80 / 77 099 608 STD             |  |   |   |                      |    |          |           |         |   |      |  |  |
| <b>43</b> |  | <b>88</b>  |   |   |                      |    |          |           |         |   |      |  |  |
|           | 106 (XN1)  | 03.1971 → 06.1986  | B | 4 | 1971 cm <sup>3</sup> | 2V | 68-71 kW | 93-97 PS  | ε8,35   | - | 81   |  |  |
|           | XN1  | 04.1971 → 07.1986  | B | 4 | 1971 cm <sup>3</sup> | 2V | 64-79 kW | 87-107 PS | ε8,4    | - | 81   |  |  |
|           | 504 (A_, M_), 504 Break (D_, F_), 505 (551A), 505 Break (551D) |  |   |   |                      |    |          |           |         |   |      |  |  |
|           | 80 00038 1 1 000   | Ø88; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF CR 4]   |   |   |                      |    |          |           |         |   |      |  |  |

cont...

|           |   |   |  |   |
|-----------|---|---|--|---|
|           | <b>77 086 608</b>                               | [Set] HL STD Ø 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD Ø 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD Ø 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD Ø 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD Ø 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs., <b>106 (XN1): 2.0 (A11, A13, MY1, MY3), 2.0:</b> 11.1981→, <b>XN1: 2.0, 2.0 (D11, F11), 2.0, 2.0:</b> 11.1981→ |  |   |
|           | <b>77 096 638</b>                               | [Set] HL 0,80 Ø 54.120 / 58.731 / 29.350 / 2.288 St/A; HL 0,80 Ø 55.365 / 59.976 / 21.500 / 2.288 St/A; HL 0,80 Ø 56.389 / 61.000 / 29.500 / 2.288 St/A; HL 0,80 Ø 57.773 / 62.384 / 21.500 / 2.288 St/A; HL 0,80 Ø 58.616 / 63.227 / 29.500 / 2.288 St/A<br><b>77 096 648</b> 1,00, →10.1981   |  |   |
|           | <b>KK-8H</b>                                    | valve cotter; number of notches: 1; valve stem diameter: 8  |  |   |
|           | <b>7.21440.51.0</b>                             | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |  |   |
|           | <b>7.21747.50.0</b>                             | fuel pump; mechanical   |  |   |
| <b>44</b> |   | <b>88</b>   |  |   |
|           | <b>106E (XN1A)</b>                              | 09.1985→11.1987 B 4 1971 cm <sup>3</sup> 2V 72 kW 98 PS 8,8 - 81  |  |   |
|           | <b>505 Break (551D)</b>                         |   |  |   |
|           | <b>77 086 608</b>                               | [Set] HL STD Ø 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD Ø 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD Ø 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD Ø 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD Ø 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs.   |  |   |
| <b>45</b> |   | <b>88</b>   |  |   |
|           | <b>107 (XN2)</b>                                | 01.1971→08.1984 B 4 1971 cm <sup>3</sup> 2V 75-78 kW 102-106 PS 8,3/9:1 - 81  |  |   |
|           | <b>504 (A_, M_), 504 Convertible, 504 Coupe</b> |   |  |   |
|           | <b>80 00038 1 1 000</b>                         | Ø88; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF CR 4]  |  |   |
|           | <b>77 086 608</b>                               | [Set] HL STD Ø 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD Ø 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD Ø 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD Ø 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD Ø 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs., <b>2.0, 2.0, 2.0 TI (A12, A14):</b> 11.1981→   |  |   |
|           | <b>77 096 638</b>                               | [Set] HL 0,80 Ø 54.120 / 58.731 / 29.350 / 2.288 St/A; HL 0,80 Ø 55.365 / 59.976 / 21.500 / 2.288 St/A; HL 0,80 Ø 56.389 / 61.000 / 29.500 / 2.288 St/A; HL 0,80 Ø 57.773 / 62.384 / 21.500 / 2.288 St/A; HL 0,80 Ø 58.616 / 63.227 / 29.500 / 2.288 St/A<br><b>77 096 648</b> 1,00, →10.1981   |  |   |
|           | <b>KK-8H</b>                                    | valve cotter; number of notches: 1; valve stem diameter: 8  |  |   |
| <b>46</b> |   | <b>88</b>   |  |   |
|           | <b>112 (ZM)</b>                                 | 09.1974→05.1983 B 6 2664 cm <sup>3</sup> 2V 100 kW 136 PS 8,65:1 - 73   |  |   |
|           | <b>504, 604 (561A_)</b>                         |   |  |   |
|           | <b>538930</b>                                   | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|           | <b>536226</b>                                   | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |  |   |
|           | <b>7.21440.51.0</b>                             | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |  |   |
| <b>47</b> |   | <b>88</b>   |  |   |
|           | <b>140 (ZMJ)</b>                                | 08.1977→08.1984 B 6 2664 cm <sup>3</sup> 2V 106 kW 144 PS 8,65:1 - 73   |  |   |
|           | <b>504 Coupe, 604 (561A_)</b>                   |   |  |   |
|           | <b>538930</b>                                   | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|           | <b>536226</b>                                   | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |  |   |
| <b>48</b> |   | <b>88</b>   |  |   |
|           | <b>829 (ZEJ)</b>                                | 08.1979→09.1989 B 4 1995 cm <sup>3</sup> 2V 77-81 kW 105-110 PS 9,2 - 82  |  |   |
|           | <b>505 (551A), 505 Break (551D)</b>             |   |  |   |
|           | <b>80 00039 1 0 000</b>                         | Ø88; STD; set: 1; [R G6 MO 1.75] [M 2] [DSF 4]  |  |   |
|           | <b>78 860 618</b>                               | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608</b> STD   |  |   |
|           | <b>77 092 628</b>                               | [Set] PL 0,50 Ø 51.786 / 56.000 / 18.750 / 2.092 St/A, Upper half with 32° slot., mot. 123 093→   |  |   |
|           | <b>538930</b>                                   | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|           | <b>536226</b>                                   | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |  |   |

|           |                                     |   |   |   |                      |    |              |  |      |      |  |
|-----------|-------------------------------------|---|---|---|----------------------|----|--------------|--|------|------|--|
| <b>49</b> |                                     | <b>88</b>   |   |   |                      |    |              |  |      |      |  |
|           | <b>851 (ZDJ)</b>                    | 05.1981 → 10.1984   | B | 4 | 2165 cm <sup>3</sup> | 2V | 85 kW        | 115 PS   | ϕ9,2 | - 89 |  |
|           | <b>851B (ZDJL)</b>                  | 09.1985 → 12.1986   | B | 4 | 2165 cm <sup>3</sup> | 2V | 90 kW        | 122 PS   | ϕ9,8 | - 89 |  |
|           | <b>505 (551A), 505 Break (551D)</b> |   |   |   |                      |    |              |  |      |      |  |
|           | <b>80 00039 1 0 000</b>             | ϕ88; STD; set: 1; [R G6 MO 1.75] [M 2] [DSF 4]  |   |   |                      |    |              |  |      |      |  |
|           | <b>78 860 618</b>                   | [Pair] AS 0,05 ϕ 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608 STD</b>                         |   |   |                      |    |              |  |      |      |  |
|           | <b>77 103 628</b>                   | [Set] PL 0,50 ϕ 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot., mot. 0142.24→ |   |   |                      |    |              |  |      |      |  |
|           | <b>77 126 618</b>                   | [Set] PL 0,25 ϕ 56.036 / 60.000 / 20.750 / 1.967 St/A   |   |   |                      |    |              |  |      |      |  |
|           | <b>538930</b>                       | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |   |   |                      |    | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |      |      |  |
|           | <b>536226</b>                       | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |   |   |                      |    |              |  |      |      |  |
|           | <b>7.21287.53.0</b>                 | fuel pump; in-line; electrical  |   |   |                      |    |              |  |      |      |  |

|           |                   |   |     |    |                      |    |                |                             |       |      |  |
|-----------|-------------------|---|-----|----|----------------------|----|----------------|-----------------------------|-------|------|--|
| <b>50</b> |                   | <b>88</b>   |     |    |                      |    |                |                             |       |      |  |
|           | <b>XD 88</b>      | 01.1963 → 1975  | D   | 4  | 1948 cm <sup>3</sup> | 2V | 44 kW          | 60 PS                       | ϕ21:1 | - 80 |  |
|           | <b>404</b>        |   |     |    |                      |    |                |                             |       |      |  |
|           | <b>92 791 600</b> | Cylinder diameter: 88; KH: 58.7; MT: -2; GL: 95.35; piston pin: 28x72; number of piston rings: 4  |     |    |                      |    |                |                             |       |      |  |
|           |                   | R   | 2   | CR |                      |    |                |                             |       |      |  |
|           |                   | R   | 2   |    | G1                   |    |                |                             |       |      |  |
|           |                   | R   | 2   |    | G1                   |    |                |                             |       |      |  |
|           |                   | SLF   | 4.5 | CR |                      |    |                |                             |       |      |  |
|           | <b>92 791 960</b> | piston: 92791600; cylinder liner: 88524110  |     |    |                      |    |                |                             |       |      |  |
|           | <b>88 524 110</b> | N - Wet cylinder liner; finished; A=96 C=106.3 L=173.1 H=7  |     |    |                      |    |                |                             |       |      |  |
|           | <b>77 100 618</b> | [Set] HL 0,30 ϕ 54.719 / 58.731 / 22.000 / 1.985 St/A; HL 0,30 ϕ 54.719 / 58.731 / 30.000 / 1.985 St/A<br><b>77 100 628 0,50 / 77 100 608 STD</b> , HL 1,3,5 upper half with groove and two oil holes.<br>HL 2,4 upper half with groove and one oil hole. |     |    |                      |    |                |                             |       |      |  |
|           | <b>KK-8H</b>      | valve cotter; number of notches: 1; valve stem diameter: 8  |     |    |                      |    | <b>81-5303</b> | IN/EX; 14.05/ x 8.5 x 55 G1 |       |      |  |

|           |                                      |   |     |    |                      |    |                |                             |       |      |  |
|-----------|--------------------------------------|---|-----|----|----------------------|----|----------------|-----------------------------|-------|------|--|
| <b>51</b> |                                      | <b>88</b>   |     |    |                      |    |                |                             |       |      |  |
|           | <b>XD4x88</b>                        | 03.1973 → 12.1989   | D   | 4  | 1948 cm <sup>3</sup> | 2V | 40-41 kW       | 54-56 PS                    | ϕ21,8 | - 80 |  |
|           | <b>504 (A_, M_), 504 Pickup (E_)</b> |   |     |    |                      |    |                |                             |       |      |  |
|           | <b>92 791 600</b>                    | Cylinder diameter: 88; KH: 58.7; MT: -2; GL: 95.35; piston pin: 28x72; number of piston rings: 4  |     |    |                      |    |                |                             |       |      |  |
|           |                                      | R   | 2   | CR |                      |    |                |                             |       |      |  |
|           |                                      | R   | 2   |    | G1                   |    |                |                             |       |      |  |
|           |                                      | R   | 2   |    | G1                   |    |                |                             |       |      |  |
|           |                                      | SLF   | 4.5 | CR |                      |    |                |                             |       |      |  |
|           | <b>92 791 960</b>                    | piston: 92791600; cylinder liner: 88524110  |     |    |                      |    |                |                             |       |      |  |
|           | <b>88 524 110</b>                    | N - Wet cylinder liner; finished; A=96 C=106.3 L=173.1 H=7  |     |    |                      |    |                |                             |       |      |  |
|           | <b>77 099 618</b>                    | [Set] PL 0,30 ϕ 49.700 / 53.695 / 29.000 / 1.972 St/A<br><b>77 099 628 0,50 / 77 099 638 0,80 / 77 099 608 STD</b>  |     |    |                      |    |                |                             |       |      |  |
|           | <b>77 100 618</b>                    | [Set] HL 0,30 ϕ 54.719 / 58.731 / 22.000 / 1.985 St/A; HL 0,30 ϕ 54.719 / 58.731 / 30.000 / 1.985 St/A<br><b>77 100 628 0,50 / 77 100 608 STD</b> , HL 1,3,5 upper half with groove and two oil holes.<br>HL 2,4 upper half with groove and one oil hole. |     |    |                      |    |                |                             |       |      |  |
|           | <b>KK-8H</b>                         | valve cotter; number of notches: 1; valve stem diameter: 8  |     |    |                      |    | <b>81-5303</b> | IN/EX; 14.05/ x 8.5 x 55 G1 |       |      |  |

|           |   |  |           |         |                             |                      |          |          |        |      |        |  |
|-----------|---|--|-----------|---------|-----------------------------|----------------------|----------|----------|--------|------|--------|--|
| <b>52</b> |   | <b>88</b>  |           |         |                             |                      |          |          |        |      |        |  |
|           | XDP88   | 01.1971 → 12.1990  | D         | 4       | 1948 cm <sup>3</sup>        | 2V                   | 40 kW    | 55 PS    | ε21,8  | - 80 |        |  |
|           | 404, 504  |  |           |         |                             |                      |          |          |        |      |        |  |
|           | 92 791 600  | Cylinder diameter: 88; KH: 58.7; MT: -2; GL: 95.35; piston pin: 28x72; number of piston rings: 4       |           |         |                             |                      |          |          |        |      |        |  |
|           |   | R  | 2         | CR      |                             |                      |          |          |        |      |        |  |
|           |   | R  | 2         | G1      |                             |                      |          |          |        |      |        |  |
|           |   | R  | 2         | G1      |                             |                      |          |          |        |      |        |  |
|           |   | SLF  | 4.5       | CR      |                             |                      |          |          |        |      |        |  |
|           | 92 791 960  | piston: 92791600; cylinder liner: 88524110   |           |         |                             |                      |          |          |        |      |        |  |
|           | 88 524 110  | N - Wet cylinder liner; finished; A=96 C=106.3 L=173.1 H=7   |           |         |                             |                      |          |          |        |      |        |  |
|           | 77 099 618  | [Set] PL 0,30 Ø 49.700 / 53.695 / 29.000 / 1.972 St/A  |           |         |                             |                      |          |          |        |      |        |  |
|           | 77 100 618  | 77 099 628 0,50 / 77 099 638 0,80 / 77 099 608 STD   |           |         |                             |                      |          |          |        |      |        |  |
|           |   | [Set] HL 0,30 Ø 54.719 / 58.731 / 22.000 / 1.985 St/A; HL 0,30 Ø 54.719 / 58.731 / 30.000 / 1.985 St/A |           |         |                             |                      |          |          |        |      |        |  |
|           |   | 77 100 628 0,50 / 77 100 608 STD, HL 1,3,5 upper half with groove and two oil holes.                   |           |         |                             |                      |          |          |        |      |        |  |
|           |   | HL 2,4 upper half with groove and one oil hole.  |           |         |                             |                      |          |          |        |      |        |  |
|           | KK-8H   | valve cotter; number of notches: 1; valve stem diameter: 8   |           | 81-5303 | IN/EX; 14.05/ x 8.5 x 55 G1 |                      |          |          |        |      |        |  |
|           | 50 005 814  |  |           |         |                             |                      |          |          |        |      |        |  |
| <b>53</b> |   | <b>90</b>  |           |         |                             |                      |          |          |        |      |        |  |
|           | XD4x90  | 02.1971 → 07.1986  | D         | 4       | 2112 cm <sup>3</sup>        | 2V                   | 48-49 kW | 65-67 PS | ε22,2  | - 83 |        |  |
|           | 504 (A_, M_), 504 Break (D_, F_)  |  |           |         |                             |                      |          |          |        |      |        |  |
|           | 88 510 110  | N - Wet cylinder liner; finished; A=96 C=106.3 L=173.3 H=7   |           |         |                             |                      |          |          |        |      |        |  |
|           | 77 099 618  | [Set] PL 0,30 Ø 49.700 / 53.695 / 29.000 / 1.972 St/A  |           |         |                             |                      |          |          |        |      |        |  |
|           | 77 100 618  | 77 099 628 0,50 / 77 099 638 0,80 / 77 099 608 STD   |           |         |                             |                      |          |          |        |      |        |  |
|           |   | [Set] HL 0,30 Ø 54.719 / 58.731 / 22.000 / 1.985 St/A; HL 0,30 Ø 54.719 / 58.731 / 30.000 / 1.985 St/A |           |         |                             |                      |          |          |        |      |        |  |
|           |   | 77 100 628 0,50 / 77 100 608 STD, HL 1,3,5 upper half with groove and two oil holes.                   |           |         |                             |                      |          |          |        |      |        |  |
|           |   | HL 2,4 upper half with groove and one oil hole.  |           |         |                             |                      |          |          |        |      |        |  |
|           | KK-8H   | valve cotter; number of notches: 1; valve stem diameter: 8   |           | 81-5303 | IN/EX; 14.05/ x 8.5 x 55 G1 |                      |          |          |        |      |        |  |
|           |   |  |           |         |                             |                      |          |          |        |      |        |  |
| <b>54</b> |   | <b>91.7</b>  |           |         |                             |                      |          |          |        |      |        |  |
|           | 176B (N9TE)   | 03.1984 → 10.1988  | B         | A       | 4                           | 2155 cm <sup>3</sup> | 2V       | 114 kW   | 155 PS | ε8:1 | - 81.6 |  |
|           | 505 (551A)  |  |           |         |                             |                      |          |          |        |      |        |  |
|           | 7.21287.53.0  | fuel pump; in-line; electrical   |           |         |                             |                      |          |          |        |      |        |  |
|           | 7.21565.70.0  | fuel pump; in-line; electrical   |           |         |                             |                      |          |          |        |      |        |  |
| <b>55</b> |   | <b>91.7</b>  |           |         |                             |                      |          |          |        |      |        |  |
|           | 176X (N9TE)   | 01.1986 → 12.1987  | B         | LA      | 4                           | 2155 cm <sup>3</sup> | 2V       | 110 kW   | 150 PS | ε8:1 | - 81.6 |  |
|           | 505 (551A)  |  |           |         |                             |                      |          |          |        |      |        |  |
|           | 7.21565.70.0  | fuel pump; in-line; electrical   |           |         |                             |                      |          |          |        |      |        |  |
|           |   |  |           |         |                             |                      |          |          |        |      |        |  |
| <b>56</b> |   | <b>94</b>  |           |         |                             |                      |          |          |        |      |        |  |
|           | 134 (XD2)   | 07.1975 → 12.1989  | D         | 4       | 2304 cm <sup>3</sup>        | 2V                   | 51 kW    | 69 PS    | ε22,2  | - 83 |        |  |
|           | XD2   | 05.1979 → 09.1984  | D         | 4       | 2304 cm <sup>3</sup>        | 2V                   | 51-53 kW | 69-72 PS | ε22,2  | - 83 |        |  |
|           | 504 (A_, M_), 504 Break (D_, F_), 504 Pickup (E_), 505 (551A), 505 Break (551D) |  |           |         |                             |                      |          |          |        |      |        |  |
|           | 92 598 630  | Cylinder diameter: 95; KH: 57.42; MT: -1.8; GL: 99.92; piston pin: 28x81; number of piston rings: 3    |           |         |                             |                      |          |          |        |      |        |  |
|           |   | R  | 2         | CR      | G3                          |                      |          |          |        |      |        |  |
|           |   | M  | 2         |         |                             |                      |          |          |        |      |        |  |
|           |   | DSF  | 4         | CR      |                             |                      |          |          |        |      |        |  |
|           |   | cylinder head gasketpiston protrusion:   |           |         |                             |                      |          |          |        |      |        |  |
|           |   | thickness  | more than |         | less than                   |                      |          |          |        |      |        |  |
|           |   | 1,56 mm  |           |         | + 0,84                      |                      |          |          |        |      |        |  |
|           |   | 1,70 mm  | + 0,84    |         |                             |                      |          |          |        |      |        |  |

cont...

|                   |   |
|-------------------|---|
| <b>93 520 620</b> | Cylinder diameter: 94.4; KH: 57.42; MT: -1.8; GL: 99.92; piston pin: 30x78.8; number of piston rings: 3   |
|                   | R 2 CR G3<br>M 2<br>DSF 4 CR<br>→ <b>80 00041 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thickness      more thanless than<br><br>2      1,53 mm      + 0,79<br>3      1,63 mm      + 0,79      + 0,89<br>4      1,73 mm      + 0,89                              |
|                   | <b>80 00041 1 0 000</b> Ø94; STD; set: 1; [R G3 CR 2] [M 2] [DSF CR 4]<br><b>80 00041 1 0 040</b> 94.40   |
|                   | <b>89 033 190</b> T - Dry cylinder liner; semi; A=97 C=99.5 L=170.6 H=3.9   |
|                   | <b>77 099 618</b> [Set] PL 0,30 Ø 49.700 / 53.695 / 29.000 / 1.972 St/A<br><b>77 099 628</b> 0,50 / <b>77 099 638</b> 0,80 / <b>77 099 608</b> STD  |
|                   | <b>77 100 618</b> [Set] HL 0,30 Ø 54.719 / 58.731 / 22.000 / 1.985 St/A; HL 0,30 Ø 54.719 / 58.731 / 30.000 / 1.985 St/A<br><b>77 100 628</b> 0,50 / <b>77 100 608</b> STD, HL 1,3,5 upper half with groove and two oil holes.<br>HL 2,4 upper half with groove and one oil hole., →06.1981 |
|                   | <b>77 101 618</b> [Set] PL 0,30 Ø 54.721 / 58.737 / 29.000 / 1.992 St/A<br><b>77 101 628</b> 0,50 / <b>77 101 608</b> STD, <b>134 (XD2): 2.3 D (A40, A45), 2.3 D (D40, F40):</b> 09.1979→, <b>XD2: 2.3 D:</b> 09.1979→  |
|                   | <b>536766</b> IN; 40.4 x 8.5 x 116.2 x S - - 30° - 1 - III  |
|                   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8   |
|                   | <b>81-5303</b> IN/EX; 14.05/ x 8.5 x 55 G1  |
|                   | <b>50 005 814</b>   |
| <b>57</b>         | <b>94</b>   |
|                   | <b>147 (XD2S)</b> 09.1979→06.1986      D    A    4    2304 cm³    2V    59 kW    80 PS    21    - 83  |
|                   | <b>505 (551A), 505 Break (551D), 604 (561A_)</b>  |
|                   | <b>89 033 190</b> T - Dry cylinder liner; semi; A=97 C=99.5 L=170.6 H=3.9   |
|                   | <b>77 099 618</b> [Set] PL 0,30 Ø 49.700 / 53.695 / 29.000 / 1.972 St/A<br><b>77 099 628</b> 0,50 / <b>77 099 638</b> 0,80 / <b>77 099 608</b> STD  |
|                   | <b>77 100 618</b> [Set] HL 0,30 Ø 54.719 / 58.731 / 22.000 / 1.985 St/A; HL 0,30 Ø 54.719 / 58.731 / 30.000 / 1.985 St/A<br><b>77 100 628</b> 0,50 / <b>77 100 608</b> STD, HL 1,3,5 upper half with groove and two oil holes.<br>HL 2,4 upper half with groove and one oil hole., →06.1981 |
|                   | <b>77 101 618</b> [Set] PL 0,30 Ø 54.721 / 58.737 / 29.000 / 1.992 St/A<br><b>77 101 628</b> 0,50 / <b>77 101 608</b> STD   |
|                   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8   |
|                   | <b>81-5303</b> IN/EX; 14.05/ x 8.5 x 55 G1  |
|                   | <b>50 005 814</b>   |
|                   | <b>4.05292.50.0</b> repair kit diaphragm; mechanical  |
| <b>58</b>         | <b>94</b>   |
|                   | <b>152A (XD3T)</b> 08.1983→11.1987      D    A    4    2498 cm³    2V    66 kW    90 PS    21    - 90   |
|                   | <b>XD3T</b> 10.1983→12.1990      D    A    4    2498 cm³    2V    70 kW    95 PS    21    - 90  |
|                   | <b>505 (551A), 505 Break (551D), 604 (561A_)</b>  |
|                   | <b>89 033 190</b> T - Dry cylinder liner; semi; A=97 C=99.5 L=170.6 H=3.9   |
|                   | <b>77 101 618</b> [Set] PL 0,30 Ø 54.721 / 58.737 / 29.000 / 1.992 St/A<br><b>77 101 628</b> 0,50 / <b>77 101 608</b> STD   |
|                   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8   |
|                   | <b>81-5303</b> IN/EX; 14.05/ x 8.5 x 55 G1  |






|           |                        |  |   |                |                             |    |          |          |     |      |
|-----------|------------------------|--|---|----------------|-----------------------------|----|----------|----------|-----|------|
| <b>59</b> | <b>94</b>              |  |   |                |                             |    |          |          |     |      |
|           | <b>155 (XD3)</b>       | 10.1981 → 11.1990  | D | 4              | 2498 cm <sup>3</sup>        | 2V | 51-55 kW | 70-75 PS | Σ23 | - 90 |
|           | <b>504, 505 (551A)</b> |  |   |                |                             |    |          |          |     |      |
|           | <b>89 033 190</b>      | T - Dry cylinder liner; semi; A=97 C=99.5 L=170.6 H=3.9  |   |                |                             |    |          |          |     |      |
|           | <b>77 101 618</b>      | [Set] PL 0,30 Ø 54.721 / 58.737 / 29.000 / 1.992 St/A<br><b>77 101 628 0,50 / 77 101 608 STD</b> |   |                |                             |    |          |          |     |      |
|           | <b>KK-8H</b>           | valve cotter; number of notches: 1; valve stem diameter: 8                                       |   | <b>81-5303</b> | IN/EX; 14.05/ x 8.5 x 55 G1 |    |          |          |     |      |
|           | <b>50 005 814</b>      |  |   |                |                             |    |          |          |     |      |

# PININFARINA







|            | Cyl. |  | mm      | cm <sup>3</sup> |   | Comp. | kW    | PS      | Pos |
|------------|------|--|---------|-----------------|---|-------|-------|---------|-----|
|            |      |  |         |                 |   | Ratio |       |         |     |
| 132 C3.031 | B 4  |  | 84 x 90 | 1995            | 2 | 9     | 76-77 | 103-105 | 1   |

P






|  |  | Pos        |  |  | Pos |
|---|---|------------|--|---|-----|
|  |   |            |  |   |     |
| <b>SPIDEREUROPA (DS)</b>  |   |            |  |   |     |
| 2000  | 03.1982 → 09.1985   | 132 C3.031 | B  | 1   |     |
| 2000  | 11.1984 → 11.1985   | 132 C3.031 | B  | 1   |     |

P

|   |   |  |   |   |                      |    |          |            |   |      |  |
|---|---|--|---|---|----------------------|----|----------|------------|---|------|--|
| <b>1</b>  |  <b>84</b> |  |   |   |                      |    |          |            |   |      |  |
|  | <b>132 C3.031</b>   | 03.1982 → 11.1985  | B | 4 | 1995 cm <sup>3</sup> | 2V | 76-77 kW | 103-105 PS |  9 | - 90 |  |
|  | <b>SPIDEREUROPA (DS)</b>  |  |   |   |                      |    |          |            |   |      |  |
|  | <b>80 00065 1 1 000</b>   | Ø84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947] |   |   |                      |    |          |            |   |      |  |
|  | <b>7.21287.53.0</b>   | fuel pump; in-line; electrical                           |   |   |                      |    |          |            |   |      |  |

# POLSKI-FIAT




|  | Cyl. |   |  | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS      | Pos |
|---|------|---|---|-----------------|---|------------------|-------|---------|-----|
|   |      |   | mm  |                 |   |                  |       |         |     |
| 132 A1.000  | B    | 4 | 84 x 79,2   | 1756            | 2   | 8,9:1            | 77-82 | 105-112 | 1   |
| 132 AB.000  | B    | 4 | 84 x 79,2   | 1756            | 2   | 8,9:1            | 77-82 | 105-112 | 1   |
| 132 BB.1A 0   | B    | 4 | 84 x 79,2   | 1756            | 2   | 8,9:1            | 77-82 | 105-112 | 1   |

P

# POLSKI-FIAT

|     |                |                 | Pos |   |  |  | Pos |
|-----|----------------|-----------------|-----|---|--|--|-----|
|     |                | POLSKI-FIAT 132 |     |   |  |  |     |
| 1.8 | 01.1975 → 1976 | 132 BB.1A 0     | B   | 1 |  |  |     |
| p   | 01.1975 → 1976 | 132 A1.000      | B   | 1 |  |  |     |
| p   | 01.1975 → 1976 | 132 AB.000      | B   | 1 |  |  |     |




P

| 1   |  84 |                |   |   |                      |    |          |            |        |        |
|---|--|----------------|---|---|----------------------|----|----------|------------|--------|--------|
|  | <b>132 A1.000</b>  | 01.1975 → 1976 | B | 4 | 1756 cm <sup>3</sup> | 2V | 77-82 kW | 105-112 PS | ⊗8,9:1 | - 79.2 |
|   | <b>132 AB.000</b>  | 01.1975 → 1976 | B | 4 | 1756 cm <sup>3</sup> | 2V | 77-82 kW | 105-112 PS | ⊗8,9:1 | - 79.2 |
|   | <b>132 BB.1A 0</b>   | 01.1975 → 1976 | B | 4 | 1756 cm <sup>3</sup> | 2V | 77-82 kW | 105-112 PS | ⊗8,9:1 | - 79.2 |
|  | <b>POLSKI-FIAT 132</b>   |                |   |   |                      |    |          |            |        |        |



**80 00065 1 1 000** Ø84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]

# PORSCHE

|  |        | Cyl. |  | mm          | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos |
|---|--------|------|---|-------------|-----------------|---|------------------|---------|---------|-----|
| 2.0L (USA)  | B      | 4    |   | 86,5 x 84,4 | 1984            | 2   | 8,5/9:1          | 82      | 112     | 7   |
| 616.15  | B      | 4    |   | 82,5 x 74   | 1582            | 2   | 9,3              | 55      | 75      | 3   |
| 616.36  | B      | 4    |   | 82,5 x 74   | 1582            | 2   | 9,3              | 66      | 90      | 4   |
| 616.729   | B      | 4    |   | 82,5 x 74   | 1582            | 2   | 7,5:1            | 44      | 60      | 4   |
| 616/16  | B      | 4    |   | 82,5 x 74   | 1582            | 2   | 9,3:1            | 66-70   | 90-95   | 4   |
| 901.03  | B      | 6    |   | 80 x 66     | 1991            | 2   | 9,8              | 81      | 110     | 1   |
| 901.13  | B      | 6    |   | 80 x 66     | 1991            | 2   | 10               | 81      | 110     | 2   |
| 911.01  | B      | 6    |   | 84 x 66     | 2195            | 2   | 9                | 114     | 155     | 5   |
| 911.02  | B      | 6    |   | 84 x 66     | 2195            | 2   | 9,8              | 132     | 180     | 5   |
| 911.03  | B      | 6    |   | 84 x 66     | 2195            | 2   | 8,6              | 92      | 125     | 5   |
| 911.04  | B      | 6    |   | 84 x 66     | 2195            | 2   | 9                | 114     | 155     | 5   |
| 911.06  | B      | 6    |   | 84 x 66     | 2195            | 2   | 8,6              | 92      | 125     | 5   |
| 911.07  | B      | 6    |   | 84 x 66     | 2195            | 2   | 8,6              | 92      | 125     | 5   |
| 911.08  | B      | 6    |   | 84 x 66     | 2195            | 2   | 8,6              | 92      | 125     | 5   |
| 911.41  | B      | 6    |   | 90 x 70,4   | 2687            | 2   | 8:1              | 110     | 150     | 9   |
| 911.83  | B      | 6    |   | 90 x 70,4   | 2687            | 2   | 8,5:1            | 154     | 210     | 9   |
| 930.02  | B      | 6    |   | 95 x 70,4   | 2993            | 2   | 8,5              | 147     | 200     | 13  |
| 930.03  | B      | 6    |   | 95 x 70,4   | 2993            | 2   | 8,5              | 132     | 180     | 14  |
| 930.09  | B      | 6    |   | 95 x 70,4   | 2993            | 2   | 8,6              | 138     | 188     | 13  |
| 930.10  | B      | 6    |   | 95 x 70,4   | 2993            | 2   | 8,5              | 150     | 204     | 13  |
| 930.13  | B      | 6    |   | 95 x 70,4   | 2993            | 2   | 8,5              | 132     | 180     | 13  |
| 930.20  | B      | 6    |   | 95 x 74,4   | 3164            | 2   | 10,3             | 170     | 231     | 15  |
| 930.21  | B      | 6    |   | 95 x 74,4   | 3164            | 2   | 9,5              | 152     | 207     | 16  |
| 930.25  | B      | 6    |   | 95 x 74,4   | 3164            | 2   | 10               | 160     | 218     | 15  |
| 930.52  | B (A)  | 6    |   | 95 x 70,4   | 2993            | 2   | 6,5              | 191     | 260     | 17  |
| 930.60  | B (LA) | 6    |   | 97 x 74,4   | 3299            | 2   | 7:1              | 221-243 | 300-330 | 18  |
| 930.66  | B (LA) | 6    |   | 97 x 74,4   | 3299            | 2   | 7,1              | 221     | 301     | 19  |
| 930.68  | B (LA) | 6    |   | 97 x 74,4   | 3299            | 2   |                  | 210     | 286     | 19  |
| AN  | B      | 4    |   | 93 x 66     | 1795            | 2   | 7,8:1            | 63      | 86      | 11  |
| GB  | B      | 4    |   | 94 x 71     | 1971            | 2   | 8                | 74      | 100     | 12  |
| M 28.11   | B      | 8    |   | 97 x 78,9   | 4664            | 2   | 10               | 221     | 301     | 20  |
| M 28.12   | B      | 8    |   | 97 x 78,9   | 4664            | 2   | 10               | 221     | 301     | 20  |
| M 28.21   | B      | 8    |   | 97 x 78,9   | 4664            | 2   | 10               | 228     | 310     | 21  |
| M 28.22   | B      | 8    |   | 97 x 78,9   | 4664            | 2   | 10               | 228     | 310     | 21  |
| M 28.44   | B      | 8    |   | 100 x 78,9  | 4957            | 4   | 9,3              | 200-215 | 272-292 | 22  |
| M 31.01   | B (A)  | 4    |   | 86,5 x 84,4 | 1984            | 2   | 7,5              | 125     | 170     | 6   |
| M 31.03   | B (A)  | 4    |   | 86,5 x 84,4 | 1984            | 2   | 8,5              | 130     | 177     | 7   |
| M 44.01   | B      | 4    |   | 100 x 78,9  | 2479            | 2   | 10,6:1           | 120     | 163     | 23  |
| M 44.03   | B      | 4    |   | 100 x 78,9  | 2479            | 2   | 10,6:1           | 120     | 163     | 24  |
| M 44.05   | B      | 4    |   | 100 x 78,9  | 2479            | 2   | 10,2:1           | 118-120 | 160-163 | 24  |
| M 44.06   | B      | 4    |   | 100 x 78,9  | 2479            | 2   | 10,2:1           | 120     | 163     | 24  |
| M 44.07   | B      | 4    |   | 100 x 78,9  | 2479            | 2   | 9,7:1            | 110     | 150     | 23  |
| M 44.08   | B      | 4    |   | 100 x 78,9  | 2479            | 2   | 9,7:1            | 110     | 150     | 23  |
| M 44.09   | B      | 4    |   | 100 x 78,9  | 2479            | 2   | 10,2:1           | 118     | 160     | 23  |
| M 44.10   | B      | 4    |   | 100 x 78,9  | 2479            | 2   | 10,2:1           | 118     | 160     | 23  |
| M 44.40   | B      | 4    |   | 100 x 78,9  | 2479            | 4   | 10,9:1           | 135-140 | 184-190 | 24  |
| M 44.50   | B (LA) | 4    |   | 100 x 78,9  | 2479            | 2   | 8                | 162     | 220     | 25  |
| M 44.51   | B (LA) | 4    |   | 100 x 78,9  | 2479            | 2   | 8                | 162     | 220     | 25  |
| W   | B      | 4    |   | 90 x 66     | 1679            | 2   | 8,2              | 59      | 80      | 10  |
| XJ  | B      | 4    |   | 86,5 x 84,4 | 1984            | 2   | 9,3              | 92      | 125     | 8   |

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|                                |                   |         |   | Pos |            |                   |            |   | Pos |
|--------------------------------|-------------------|---------|---|-----|------------|-------------------|------------|---|-----|
|                                |                   |         |   |     | 1.6        | 03.1965 → 02.1970 | 616.36     | B | 4   |
| <b>356 Cabriolet/Speedster</b> |                   |         |   |     | <b>914</b> |                   |            |   |     |
| A 1600 S                       | 01.1955 → 12.1959 | 616.15  | B | 3   | 1.7        | 01.1969 → 12.1973 | W          | B | 10  |
| B 1600 Super 75                | 01.1959 → 12.1963 | 616.15  | B | 3   | 1.8        | 08.1973 → 02.1976 | AN         | B | 11  |
| C 1600                         | 01.1963 → 12.1965 | 616.15  | B | 3   | 2.0        | 01.1972 → 12.1975 | GB         | B | 12  |
| C 1600 SC                      | 01.1963 → 12.1965 | 616/16  | B | 4   | <b>924</b> |                   |            |   |     |
| <b>356 Coupe</b>               |                   |         |   |     | 2.0        | 11.1975 → 08.1989 | XJ         | B | 8   |
| A 1600 Super                   | 01.1955 → 12.1959 | 616.15  | B | 3   | 2.0 (USA)  | 01.1976 → 1979    | 2.0L (USA) | B | 7   |
| B 1600                         | 01.1959 → 12.1963 | 616.729 | B | 4   | 2.0 Turbo  | 11.1978 → 06.1980 | M 31.01    | B | 6   |
| B 1600                         | 01.1959 → 12.1969 | 616/16  | B | 4   | 2.0 Turbo  | 06.1980 → 10.1986 | M 31.03    | B | 7   |
| B 1600                         | 01.1960 → 12.1969 | 616.36  | B | 4   | 2.5 S      | 09.1985 → 07.1987 | M 44.07    | B | 23  |
| B 1600 Super 75                | 01.1959 → 12.1963 | 616.15  | B | 3   | 2.5 S      | 09.1985 → 07.1987 | M 44.08    | B | 23  |
| C 1600                         | 01.1963 → 12.1965 | 616.15  | B | 3   | 2.5 S      | 08.1987 → 07.1988 | M 44.09    | B | 23  |
| C 1600 SC                      | 01.1963 → 12.1965 | 616/16  | B | 4   | 2.5 S      | 08.1987 → 07.1988 | M 44.10    | B | 23  |
| <b>911</b>                     |                   |         |   |     | <b>928</b> |                   |            |   |     |
| 2.0 T                          | 08.1968 → 02.1972 | 901.03  | B | 1   | 4.7 S      | 09.1979 → 07.1983 | M 28.11    | B | 20  |
| 2.0 T                          | 08.1968 → 02.1972 | 901.13  | B | 2   | 4.7 S      | 09.1979 → 07.1983 | M 28.12    | B | 20  |
| 2.2 E                          | 09.1969 → 12.1971 | 911.01  | B | 5   | 4.7 S      | 08.1983 → 07.1986 | M 28.21    | B | 21  |
| 2.2 E                          | 09.1969 → 12.1971 | 911.04  | B | 5   | 4.7 S      | 08.1983 → 07.1986 | M 28.22    | B | 21  |
| 2.2 S                          | 09.1969 → 12.1971 | 911.02  | B | 5   | 5.0 S      | 09.1984 → 12.1985 | M 28.44    | B | 22  |
| 2.2 T                          | 01.1970 → 12.1972 | 911.03  | B | 5   | 5.0 S      | 09.1985 → 12.1986 | M 28.44    | B | 22  |
| 2.2 T                          | 01.1970 → 12.1972 | 911.06  | B | 5   | <b>944</b> |                   |            |   |     |
| 2.2 T                          | 01.1970 → 12.1972 | 911.07  | B | 5   | 2.5        | 06.1981 → 07.1987 | M 44.01    | B | 23  |
| 2.2 T                          | 01.1970 → 12.1972 | 911.08  | B | 5   | 2.5        | 06.1981 → 07.1987 | M 44.03    | B | 24  |
| 2.7                            | 09.1973 → 08.1975 | 911.41  | B | 9   | 2.5        | 06.1981 → 07.1987 | M 44.05    | B | 24  |
| 2.7 SC Carrera RS              | 08.1972 → 01.1979 | 911.83  | B | 9   | 2.5        | 06.1981 → 07.1987 | M 44.06    | B | 24  |
| 3.0 SC                         | 08.1980 → 07.1983 | 930.10  | B | 13  | 2.5        | 01.1985 → 07.1987 | M 44.07    | B | 23  |
| 3.0 SC Carrera                 | 09.1975 → 06.1977 | 930.02  | B | 13  | 2.5        | 01.1985 → 07.1987 | M 44.08    | B | 23  |
| 3.0 SC Carrera                 | 07.1977 → 06.1980 | 930.03  | B | 14  | 2.5        | 08.1987 → 12.1990 | M 44.05    | B | 24  |
| 3.0 SC Carrera                 | 07.1977 → 06.1980 | 930.13  | B | 13  | 2.5        | 08.1987 → 12.1990 | M 44.09    | B | 23  |
| 3.0 SC Carrera                 | 09.1979 → 06.1980 | 930.09  | B | 13  | 2.5        | 08.1987 → 12.1990 | M 44.10    | B | 23  |
| 3.0 Turbo                      | 01.1975 → 12.1977 | 930.52  | B | 17  | 2.5 S      | 08.1986 → 07.1988 | M 44.40    | B | 24  |
| 3.2                            | 08.1986 → 08.1989 | 930.25  | B | 15  | 2.5 Turbo  | 08.1985 → 07.1988 | M 44.50    | B | 25  |
| 3.2 SC Carrera                 | 08.1983 → 08.1989 | 930.20  | B | 15  | 2.5 Turbo  | 08.1985 → 07.1988 | M 44.51    | B | 25  |
| 3.2 SC Carrera                 | 02.1984 → 06.1987 | 930.21  | B | 16  |            |                   |            |   |     |
| 3.3 SC Turbo                   | 09.1977 → 06.1987 | 930.60  | B | 18  |            |                   |            |   |     |
| 3.3 SC Turbo                   | 09.1977 → 06.1987 | 930.66  | B | 19  |            |                   |            |   |     |
| 3.3 Turbo                      | 06.1986 → 08.1989 | 930.66  | B | 19  |            |                   |            |   |     |
| 3.3 Turbo                      | 09.1986 → 11.1990 | 930.60  | B | 18  |            |                   |            |   |     |
| 3.3 Turbo (USA)                | 09.1985 → 08.1987 | 930.68  | B | 19  |            |                   |            |   |     |
| <b>911 Convertible</b>         |                   |         |   |     |            |                   |            |   |     |
| 3.0 SC                         | 08.1982 → 07.1983 | 930.10  | B | 13  |            |                   |            |   |     |
| 3.2 Carrera Speedster          | 08.1986 → 08.1989 | 930.20  | B | 15  |            |                   |            |   |     |
| 3.2 Carrera Speedster          | 08.1986 → 08.1989 | 930.25  | B | 15  |            |                   |            |   |     |
| 3.2 SC Carrera                 | 08.1983 → 08.1984 | 930.20  | B | 15  |            |                   |            |   |     |
| 3.2 SC Carrera                 | 10.1984 → 08.1989 | 930.21  | B | 16  |            |                   |            |   |     |
| 3.3 Turbo                      | 09.1986 → 08.1989 | 930.66  | B | 19  |            |                   |            |   |     |
| <b>911 Targa</b>               |                   |         |   |     |            |                   |            |   |     |
| 2.0 T                          | 06.1967 → 02.1972 | 901.03  | B | 1   |            |                   |            |   |     |
| 2.0 T                          | 06.1967 → 02.1972 | 901.13  | B | 2   |            |                   |            |   |     |
| 2.2 E                          | 09.1969 → 02.1972 | 911.01  | B | 5   |            |                   |            |   |     |
| 2.2 E                          | 09.1969 → 02.1972 | 911.04  | B | 5   |            |                   |            |   |     |
| 2.2 S                          | 09.1969 → 02.1972 | 911.02  | B | 5   |            |                   |            |   |     |
| 2.2 T                          | 01.1970 → 12.1972 | 911.06  | B | 5   |            |                   |            |   |     |
| 2.7                            | 09.1973 → 08.1975 | 911.41  | B | 9   |            |                   |            |   |     |
| 2.7 SC Carrera RS              | 08.1972 → 01.1979 | 911.83  | B | 9   |            |                   |            |   |     |
| 3.0 SC Carrera                 | 09.1975 → 06.1977 | 930.02  | B | 13  |            |                   |            |   |     |
| 3.0 SC Carrera                 | 07.1977 → 06.1980 | 930.03  | B | 14  |            |                   |            |   |     |
| 3.0 SC Carrera                 | 07.1977 → 06.1980 | 930.13  | B | 13  |            |                   |            |   |     |
| 3.0 SC Carrera                 | 09.1979 → 06.1980 | 930.09  | B | 13  |            |                   |            |   |     |
| 3.2 Carrera                    | 01.1984 → 12.1987 | 930.21  | B | 16  |            |                   |            |   |     |
| 3.2 Carrera                    | 08.1986 → 08.1989 | 930.25  | B | 15  |            |                   |            |   |     |
| 3.3 Turbo                      | 09.1986 → 11.1990 | 930.66  | B | 19  |            |                   |            |   |     |
| <b>912</b>                     |                   |         |   |     |            |                   |            |   |     |
| 1.6                            | 01.1965 → 12.1969 | 616.36  | B | 4   |            |                   |            |   |     |
| <b>912 Targa</b>               |                   |         |   |     |            |                   |            |   |     |

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|          |  |  |     |   |                      |    |                |                             |   |        |  |  |  |
|----------|--|--|-----|---|----------------------|----|----------------|-----------------------------|---|--------|--|--|--|
| <b>1</b> |  | <b>80</b>  |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 901.03   | 06.1967 → 02.1972  | B   | 6 | 1991 cm <sup>3</sup> | 2V | 81 kW          | 110 PS                      | €9,8  | - 66   |  |  |  |
|          | 911, 911 Targa                                     |  |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 81-3036  | IN/EX; 13.06/ x 9 x 51.2 B4  |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 81-3037  | IN/EX; 13.26/ x 9 x 51.2 B4  |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 81-3038  | IN/EX; 13.46/ x 9 x 51.2 B4  |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 7.21440.51.0                                       | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |     |   |                      |    |                |                             |   |        |  |  |  |
| <b>2</b> |  | <b>80</b>  |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 901.13   | 06.1967 → 02.1972  | B   | 6 | 1991 cm <sup>3</sup> | 2V | 81 kW          | 110 PS                      | €10   | - 66   |  |  |  |
|          | 911, 911 Targa                                     |  |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 7.21440.51.0                                       | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |     |   |                      |    |                |                             |   |        |  |  |  |
| <b>3</b> |  | <b>82.5</b>  |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 616.15   | 01.1955 → 12.1965  | B   | 4 | 1582 cm <sup>3</sup> | 2V | 55 kW          | 75 PS                       | €9,3  | - 74   |  |  |  |
|          | 356 Cabriolet/Speedster, 356 Coupe                 |  |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 87 797 610   | [Set] PL 0,25 Ø 52.750 / 56.980 / 16.000 / 2.100 St/B/G<br>87 797 620 0,50 / 87 797 600 STD                        |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 3044   | IN; 38 x 10 x 118 x S - - 45° - 22 - III   |     |   |                      |    |                | <b>MK-9H</b>                | valve cotter; number of notches: 3;<br>valve stem diameter: 9 |        |  |  |  |
|          | 81-3035  | EX; 14.05/ x 10 x 73 B3  |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 81-3041  | EX; 14.23/ x 10 x 73 B3  |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 81-3034  | IN; 14.05/ x 10 x 62 B3  |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 81-3040  | IN; 14.23/ x 10 x 62 B3  |     |   |                      |    |                |                             |   |        |  |  |  |
| <b>4</b> |  | <b>82.5</b>  |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 616.36   | 01.1960 → 02.1970  | B   | 4 | 1582 cm <sup>3</sup> | 2V | 66 kW          | 90 PS                       | €9,3  | - 74   |  |  |  |
|          | 616/16   | 01.1959 → 12.1969  | B   | 4 | 1582 cm <sup>3</sup> | 2V | 66-70 kW       | 90-95 PS                    | €9,3:1  | - 74   |  |  |  |
|          | 616.729  | 01.1959 → 12.1963  | B   | 4 | 1582 cm <sup>3</sup> | 2V | 44 kW          | 60 PS                       | €7,5:1  | - 74   |  |  |  |
|          | 356 Cabriolet/Speedster, 356 Coupe, 912, 912 Targa |  |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 87 797 610   | [Set] PL 0,25 Ø 52.750 / 56.980 / 16.000 / 2.100 St/B/G<br>87 797 620 0,50 / 87 797 600 STD                        |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 81-3035  | EX; 14.05/ x 10 x 73 B3  |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 81-3041  | EX; 14.23/ x 10 x 73 B3  |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 81-3034  | IN; 14.05/ x 10 x 62 B3  |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 81-3040  | IN; 14.23/ x 10 x 62 B3  |     |   |                      |    |                |                             |   |        |  |  |  |
| <b>5</b> |  | <b>84</b>  |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 911.01   | 09.1969 → 02.1972  | B   | 6 | 2195 cm <sup>3</sup> | 2V | 114 kW         | 155 PS                      | €9  | - 66   |  |  |  |
|          | 911.02   | 09.1969 → 02.1972  | B   | 6 | 2195 cm <sup>3</sup> | 2V | 132 kW         | 180 PS                      | €9,8  | - 66   |  |  |  |
|          | 911.03   | 01.1970 → 12.1972  | B   | 6 | 2195 cm <sup>3</sup> | 2V | 92 kW          | 125 PS                      | €8,6  | - 66   |  |  |  |
|          | 911.04   | 09.1969 → 02.1972  | B   | 6 | 2195 cm <sup>3</sup> | 2V | 114 kW         | 155 PS                      | €9  | - 66   |  |  |  |
|          | 911.06   | 01.1970 → 12.1972  | B   | 6 | 2195 cm <sup>3</sup> | 2V | 92 kW          | 125 PS                      | €8,6  | - 66   |  |  |  |
|          | 911.07   | 01.1970 → 12.1972  | B   | 6 | 2195 cm <sup>3</sup> | 2V | 92 kW          | 125 PS                      | €8,6  | - 66   |  |  |  |
|          | 911.08   | 01.1970 → 12.1972  | B   | 6 | 2195 cm <sup>3</sup> | 2V | 92 kW          | 125 PS                      | €8,6  | - 66   |  |  |  |
|          | 911, 911 Targa                                     |  |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 3064   | EX; 40 x 9 x 113.5 x RA/S - Cr - Na - 45° - VS - 22 - III  |     |   |                      |    |                | <b>MK-9H</b>                | valve cotter; number of notches: 3;<br>valve stem diameter: 9 |        |  |  |  |
|          | 3063   | IN; 46 x 9 x 114.6 x S - - 45° - 22 - III  |     |   |                      |    |                | <b>81-3036</b>              | IN/EX; 13.06/ x 9 x 51.2 B4                                   |        |  |  |  |
|          |  |  |     |   |                      |    | <b>81-3037</b> | IN/EX; 13.26/ x 9 x 51.2 B4 |   |        |  |  |  |
|          |  |  |     |   |                      |    | <b>81-3038</b> | IN/EX; 13.46/ x 9 x 51.2 B4 |   |        |  |  |  |
| <b>6</b> |  | <b>86.5</b>  |     |   |                      |    |                |                             |   |        |  |  |  |
|          | M 31.01  | 11.1978 → 06.1980  | B A | 4 | 1984 cm <sup>3</sup> | 2V | 125 kW         | 170 PS                      | €7,5  | - 84.4 |  |  |  |
|          | 924  |  |     |   |                      |    |                |                             |   |        |  |  |  |
|          | 87 453 600   | [Set] PL STD Ø 47.970 / 51.600 / 21.000 / 1.805 St/B/G   |     |   |                      |    |                |                             |   |        |  |  |  |

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|           |                       |   |   |   |   |                      |                |  |        |          |        |
|-----------|-----------------------|---|---|---|---|----------------------|----------------|--|--------|----------|--------|
|           | <b>7.21659.70.0</b>   | fuel pump; in-line; electrical  |   |   |   |                      |                |  |        |          |        |
| <b>7</b>  |                       | <b>86.5</b>   |   |   |   |                      |                |  |        |          |        |
|           | <b>M 31.03</b>        | 06.1980 → 10.1986   | B | A | 4 | 1984 cm <sup>3</sup> | 2V             | 130 kW   | 177 PS | ϕ8,5     | - 84.4 |
|           | <b>2.0L (USA)</b>     | 01.1976 → 1979  | B |   | 4 | 1984 cm <sup>3</sup> | 2V             | 82 kW  | 112 PS | ϕ8,5/9:1 | - 84.4 |
|           | <b>924</b>            |   |   |   |   |                      |                |  |        |          |        |
|           | <b>87 453 600</b>     | [Set] PL STD Ø 47.970 / 51.600 / 21.000 / 1.805 St/B/G  |   |   |   |                      |                |  |        |          |        |
| <b>8</b>  |                       | <b>86.5</b>   |   |   |   |                      |                |  |        |          |        |
|           | <b>XJ</b>             | 11.1975 → 08.1989   | B |   | 4 | 1984 cm <sup>3</sup> | 2V             | 92 kW  | 125 PS | ϕ9,3     | - 84.4 |
|           | <b>924</b>            |   |   |   |   |                      |                |  |        |          |        |
|           | <b>87 453 600</b>     | [Set] PL STD Ø 47.970 / 51.600 / 21.000 / 1.805 St/B/G  |   |   |   |                      |                |  |        |          |        |
|           | <b>81-3303</b>        | EX; 14/ x 9 x 61 B1   |   |   |   |                      |                |  |        |          |        |
|           | <b>81-3316</b>        | IN; 14/ x 9 x 56.5 B1   |   |   |   |                      |                |  |        |          |        |
|           | <b>7.21659.70.0</b>   | fuel pump; in-line; electrical  |   |   |   |                      |                |  |        |          |        |
| <b>9</b>  |                       | <b>90</b>   |   |   |   |                      |                |  |        |          |        |
|           | <b>911.41</b>         | 09.1973 → 08.1975   | B |   | 6 | 2687 cm <sup>3</sup> | 2V             | 110 kW   | 150 PS | ϕ8:1     | - 70.4 |
|           | <b>911.83</b>         | 08.1972 → 01.1979   | B |   | 6 | 2687 cm <sup>3</sup> | 2V             | 154 kW   | 210 PS | ϕ8,5:1   | - 70.4 |
|           | <b>911, 911 Targa</b> |   |   |   |   |                      |                |  |        |          |        |
|           | <b>3064</b>           | EX; 40 x 9 x 113.5 x RA/S - Cr - Na - 45° - VS - 22 - III   |   |   |   |                      | <b>MK-9H</b>   | valve cotter; number of notches: 3; valve stem diameter: 9 |        |          |        |
|           | <b>3063</b>           | IN; 46 x 9 x 114.6 x S - - 45° - 22 - III   |   |   |   |                      | <b>81-3036</b> | IN/EX; 13.06/ x 9 x 51.2 B4                                |        |          |        |
|           |                       |   |   |   |   |                      | <b>81-3037</b> | IN/EX; 13.26/ x 9 x 51.2 B4                                |        |          |        |
|           |                       |   |   |   |   |                      | <b>81-3038</b> | IN/EX; 13.46/ x 9 x 51.2 B4                                |        |          |        |
| <b>10</b> |                       | <b>90</b>   |   |   |   |                      |                |  |        |          |        |
|           | <b>W</b>              | 01.1969 → 12.1973   | B |   | 4 | 1679 cm <sup>3</sup> | 2V             | 59 kW  | 80 PS  | ϕ8,2     | - 66   |
|           | <b>914</b>            |   |   |   |   |                      |                |  |        |          |        |
|           | <b>87 345 690</b>     | [Set] PL-B SEMI Ø 24.000 / 26.470 / 26.200 / St/B   |   |   |   |                      |                |  |        |          |        |
|           | <b>87 975 600</b>     | [Set] NW-L STD Ø 25.000 / 27.500 / 23.000 / 1.245 A; NW-L STD Ø 25.000 / 27.500 / 25.000 / 1.245 A; NW-L STD Ø 25.000 / 27.500 / 28.000 / 1.245 A |   |   |   |                      |                |  |        |          |        |
|           | <b>87 976 610</b>     | [Set] PL 0,25 Ø 54.746 / 57.800 / 20.000 / 1.515 St/B/G   |   |   |   |                      |                |  |        |          |        |
|           | <b>87 976 600</b>     | STD   |   |   |   |                      |                |  |        |          |        |
|           | <b>33012</b>          | EX; 33 x 8.9 x 117.2 x A/S - Cr - 45° - VS - 22 - III   |   |   |   |                      | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |        |          |        |
|           | <b>33014</b>          | IN; 39.5 x 8 x 117 x S - - 30° - 22 - III   |   |   |   |                      | <b>MK-9H</b>   | valve cotter; number of notches: 3; valve stem diameter: 9 |        |          |        |
|           | <b>81-3946</b>        | EX; 13.045/ x 9 x 66.5 B1   |   |   |   |                      |                |  |        |          |        |
|           | <b>81-3947</b>        | EX; 13.07/ x 9 x 66.5 B1  |   |   |   |                      |                |  |        |          |        |
|           | <b>81-3948</b>        | EX; 13.245/ x 9 x 66.5 B1   |   |   |   |                      |                |  |        |          |        |
|           | <b>81-3940</b>        | IN; 12.045/ x 8 x 61 B1   |   |   |   |                      |                |  |        |          |        |
|           | <b>81-3941</b>        | IN; 12.07/ x 8 x 61 B1  |   |   |   |                      |                |  |        |          |        |
|           | <b>81-3942</b>        | IN; 12.245/ x 8 x 61 B1   |   |   |   |                      |                |  |        |          |        |
|           | <b>81-3943</b>        | IN; 12.345/ x 8 x 61 B1   |   |   |   |                      |                |  |        |          |        |
| <b>11</b> |                       | <b>93</b>   |   |   |   |                      |                |  |        |          |        |
|           | <b>AN</b>             | 08.1973 → 02.1976   | B |   | 4 | 1795 cm <sup>3</sup> | 2V             | 63 kW  | 86 PS  | ϕ7,8:1   | - 66   |
|           | <b>914</b>            |   |   |   |   |                      |                |  |        |          |        |
|           | <b>33012</b>          | EX; 33 x 8.9 x 117.2 x A/S - Cr - 45° - VS - 22 - III   |   |   |   |                      | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |        |          |        |
|           | <b>33014</b>          | IN; 39.5 x 8 x 117 x S - - 30° - 22 - III   |   |   |   |                      | <b>MK-9H</b>   | valve cotter; number of notches: 3; valve stem diameter: 9 |        |          |        |
|           | <b>81-3946</b>        | EX; 13.045/ x 9 x 66.5 B1   |   |   |   |                      |                |  |        |          |        |
|           | <b>81-3947</b>        | EX; 13.07/ x 9 x 66.5 B1  |   |   |   |                      |                |  |        |          |        |
|           | <b>81-3948</b>        | EX; 13.245/ x 9 x 66.5 B1   |   |   |   |                      |                |  |        |          |        |
|           | <b>81-3940</b>        | IN; 12.045/ x 8 x 61 B1   |   |   |   |                      |                |  |        |          |        |

cont...

|  |                |                         |
|--|----------------|-------------------------|
|  | <b>81-3941</b> | IN; 12.07/ x 8 x 61 B1  |
|  | <b>81-3942</b> | IN; 12.245/ x 8 x 61 B1 |
|  | <b>81-3943</b> | IN; 12.345/ x 8 x 61 B1 |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|--|---------------------|--|

|           |            |                   |   |   |                      |    |       |        |    |      |
|-----------|------------|-------------------|---|---|----------------------|----|-------|--------|----|------|
| <b>12</b> |            | <b>94</b>         |   |   |                      |    |       |        |    |      |
|           | <b>GB</b>  | 01.1972 → 12.1975 | B | 4 | 1971 cm <sup>3</sup> | 2V | 74 kW | 100 PS | ⌀8 | - 71 |
|           | <b>914</b> |                   |   |   |                      |    |       |        |    |      |

|  |                   |  |
|--|-------------------|--|
|  | <b>88 669 110</b> | R - air cooled cylinder; finished; A=100 C=105 L=127.7 H=91.45 |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>87 345 690</b> | [Set] PL-B SEMI ⌀ 24.000 / 26.470 / 26.200 / St/B       |
|  | <b>87 580 610</b> | [Set] PL 0,25 ⌀ 49.746 / 52.800 / 20.000 / 1.515 St/B/G |
|  |                   | <b>87 580 620 0,50 / 87 580 600 STD</b>                 |

|  |                   |   |
|--|-------------------|---|
|  | <b>87 975 600</b> | [Set] NW-L STD ⌀ 25.000 / 27.500 / 23.000 / 1.245 A; NW-L STD ⌀ 25.000 / 27.500 / 25.000 / 1.245 A; NW-L STD ⌀ 25.000 / 27.500 / 28.000 / 1.245 A |
|--|-------------------|---|

|  |              |  |
|--|--------------|--|
|  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |
|--|--------------|--|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |

|  |                     |                                    |
|--|---------------------|------------------------------------|
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic |
|--|---------------------|------------------------------------|

|           |  |                   |   |   |                      |    |        |        |      |        |
|-----------|--|-------------------|---|---|----------------------|----|--------|--------|------|--------|
| <b>13</b> |  | <b>95</b>         |   |   |                      |    |        |        |      |        |
|           | <b>930.02</b>                          | 09.1975 → 06.1977 | B | 6 | 2993 cm <sup>3</sup> | 2V | 147 kW | 200 PS | ⌀8,5 | - 70.4 |
|           | <b>930.09</b>                          | 09.1979 → 06.1980 | B | 6 | 2993 cm <sup>3</sup> | 2V | 138 kW | 188 PS | ⌀8,6 | - 70.4 |
|           | <b>930.10</b>                          | 08.1980 → 07.1983 | B | 6 | 2993 cm <sup>3</sup> | 2V | 150 kW | 204 PS | ⌀8,5 | - 70.4 |
|           | <b>930.13</b>                          | 07.1977 → 06.1980 | B | 6 | 2993 cm <sup>3</sup> | 2V | 132 kW | 180 PS | ⌀8,5 | - 70.4 |
|           | <b>911, 911 Convertible, 911 Targa</b> |                   |   |   |                      |    |        |        |      |        |

|  |             |   |  |                |  |
|--|-------------|---|--|----------------|--|
|  | <b>3051</b> | EX; 41.5 x 9 x 108.4 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-9H</b>   | valve cotter; number of notches: 3; valve stem diameter: 9 |
|  | <b>3070</b> | IN; 49 x 9 x 110.1 x S - Cr - 45° - 22 - III          |  | <b>81-3036</b> | IN/EX; 13.06/ x 9 x 51.2 B4                                |
|  |             |   |  | <b>81-3037</b> | IN/EX; 13.26/ x 9 x 51.2 B4                                |
|  |             |   |  | <b>81-3038</b> | IN/EX; 13.46/ x 9 x 51.2 B4                                |

|           |                       |                   |   |   |                      |    |        |        |      |        |
|-----------|-----------------------|-------------------|---|---|----------------------|----|--------|--------|------|--------|
| <b>14</b> |                       | <b>95</b>         |   |   |                      |    |        |        |      |        |
|           | <b>930.03</b>         | 07.1977 → 06.1980 | B | 6 | 2993 cm <sup>3</sup> | 2V | 132 kW | 180 PS | ⌀8,5 | - 70.4 |
|           | <b>911, 911 Targa</b> |                   |   |   |                      |    |        |        |      |        |

|  |             |  |  |                |  |
|--|-------------|--|--|----------------|--|
|  | <b>3051</b> | EX; 41.5 x 9 x 108.4 x A/S - Cr - 45° - VS - 22 - III      |  | <b>MK-9H</b>   | valve cotter; number of notches: 3; valve stem diameter: 9 |
|  | <b>3071</b> | EX; 41.5 x 9 x 108.4 x A/S - Cr - Na - 45° - VS - 22 - III |  | <b>81-3036</b> | IN/EX; 13.06/ x 9 x 51.2 B4                                |
|  | <b>3073</b> | IN; 49 x 9 x 110.1 x A/S - Cr - 45° - VS - 22 - III        |  | <b>81-3037</b> | IN/EX; 13.26/ x 9 x 51.2 B4                                |
|  | <b>3070</b> | IN; 49 x 9 x 110.1 x S - Cr - 45° - 22 - III               |  | <b>81-3038</b> | IN/EX; 13.46/ x 9 x 51.2 B4                                |

|           |  |                   |   |   |                      |    |        |        |       |        |
|-----------|--|-------------------|---|---|----------------------|----|--------|--------|-------|--------|
| <b>15</b> |  | <b>95</b>         |   |   |                      |    |        |        |       |        |
|           | <b>930.20</b>                          | 08.1983 → 08.1989 | B | 6 | 3164 cm <sup>3</sup> | 2V | 170 kW | 231 PS | ⌀10,3 | - 74.4 |
|           | <b>930.25</b>                          | 08.1986 → 08.1989 | B | 6 | 3164 cm <sup>3</sup> | 2V | 160 kW | 218 PS | ⌀10   | - 74.4 |
|           | <b>911, 911 Convertible, 911 Targa</b> |                   |   |   |                      |    |        |        |       |        |

|  |             |   |  |                |  |
|--|-------------|---|--|----------------|--|
|  | <b>3051</b> | EX; 41.5 x 9 x 108.4 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-9H</b>   | valve cotter; number of notches: 3; valve stem diameter: 9 |
|  | <b>3070</b> | IN; 49 x 9 x 110.1 x S - Cr - 45° - 22 - III          |  | <b>81-3036</b> | IN/EX; 13.06/ x 9 x 51.2 B4                                |
|  |             |   |  | <b>81-3037</b> | IN/EX; 13.26/ x 9 x 51.2 B4                                |
|  |             |   |  | <b>81-3038</b> | IN/EX; 13.46/ x 9 x 51.2 B4                                |

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.21565.70.0</b> | fuel pump; in-line; electrical |
|--|---------------------|--------------------------------|

|           |  |                             |   |   |                      |    |        |        |      |   |      |  |
|-----------|--|-----------------------------|---|---|----------------------|----|--------|--------|------|---|------|--|
| <b>16</b> |  | <b>95</b>                   |   |   |                      |    |        |        |      |   |      |  |
|           | 930.21                                 | 01.1984 → 08.1989           | B | 6 | 3164 cm <sup>3</sup> | 2V | 152 kW | 207 PS | ϕ9,5 | - | 74.4 |  |
|           | <b>911, 911 Convertible, 911 Targa</b> |                             |   |   |                      |    |        |        |      |   |      |  |
|           | 81-3036                                | IN/EX; 13.06/ x 9 x 51.2 B4 |   |   |                      |    |        |        |      |   |      |  |

|           |            |  |     |   |                      |    |        |        |      |   |      |  |                |  |                             |                             |
|-----------|------------|--|-----|---|----------------------|----|--------|--------|------|---|------|--|----------------|--|-----------------------------|-----------------------------|
| <b>17</b> |            | <b>95</b>  |     |   |                      |    |        |        |      |   |      |  |                |  |                             |                             |
|           | 930.52     | 01.1975 → 12.1977  | B A | 6 | 2993 cm <sup>3</sup> | 2V | 191 kW | 260 PS | ϕ6,5 | - | 70.4 |  |                |  |                             |                             |
|           | <b>911</b> |  |     |   |                      |    |        |        |      |   |      |  |                |  |                             |                             |
|           | 3071       | EX; 41.5 x 9 x 108.4 x A/S - Cr - Na - 45° - VS - 22 - III |     |   |                      |    |        |        |      |   |      |  | <b>MK-9H</b>   | valve cotter; number of notches: 3; valve stem diameter: 9 |                             |                             |
|           | 3073       | IN; 49 x 9 x 110.1 x A/S - Cr - 45° - VS - 22 - III        |     |   |                      |    |        |        |      |   |      |  | <b>81-3036</b> | IN/EX; 13.06/ x 9 x 51.2 B4                                |                             |                             |
|           |            |  |     |   |                      |    |        |        |      |   |      |  |                | <b>81-3037</b>   | IN/EX; 13.26/ x 9 x 51.2 B4 |                             |
|           |            |  |     |   |                      |    |        |        |      |   |      |  |                |  | <b>81-3038</b>              | IN/EX; 13.46/ x 9 x 51.2 B4 |

|           |            |  |      |   |                      |    |            |            |      |   |      |  |                |  |                |                             |
|-----------|------------|--|------|---|----------------------|----|------------|------------|------|---|------|--|----------------|--|----------------|-----------------------------|
| <b>18</b> |            | <b>97</b>  |      |   |                      |    |            |            |      |   |      |  |                |  |                |                             |
|           | 930.60     | 09.1977 → 11.1990  | B LA | 6 | 3299 cm <sup>3</sup> | 2V | 221-243 kW | 300-330 PS | ϕ7:1 | - | 74.4 |  |                |  |                |                             |
|           | <b>911</b> |  |      |   |                      |    |            |            |      |   |      |  |                |  |                |                             |
|           | 3051       | EX; 41.5 x 9 x 108.4 x A/S - Cr - 45° - VS - 22 - III      |      |   |                      |    |            |            |      |   |      |  | <b>MK-9H</b>   | valve cotter; number of notches: 3; valve stem diameter: 9 |                |                             |
|           | 3071       | EX; 41.5 x 9 x 108.4 x A/S - Cr - Na - 45° - VS - 22 - III |      |   |                      |    |            |            |      |   |      |  | <b>81-3036</b> | IN/EX; 13.06/ x 9 x 51.2 B4                                |                |                             |
|           | 3073       | IN; 49 x 9 x 110.1 x A/S - Cr - 45° - VS - 22 - III        |      |   |                      |    |            |            |      |   |      |  | <b>81-3037</b> | IN/EX; 13.26/ x 9 x 51.2 B4                                |                |                             |
|           |            |  |      |   |                      |    |            |            |      |   |      |  |                |  | <b>81-3038</b> | IN/EX; 13.46/ x 9 x 51.2 B4 |

|           |  |  |      |   |                      |    |        |        |      |   |      |  |                |  |                             |                             |
|-----------|--|--|------|---|----------------------|----|--------|--------|------|---|------|--|----------------|--|-----------------------------|-----------------------------|
| <b>19</b> |  | <b>97</b>  |      |   |                      |    |        |        |      |   |      |  |                |  |                             |                             |
|           | 930.66                                 | 09.1977 → 11.1990  | B LA | 6 | 3299 cm <sup>3</sup> | 2V | 221 kW | 301 PS | ϕ7,1 | - | 74.4 |  |                |  |                             |                             |
|           | 930.68                                 | 09.1985 → 08.1987  | B LA | 6 | 3299 cm <sup>3</sup> | 2V | 210 kW | 286 PS |      | - | 74.4 |  |                |  |                             |                             |
|           | <b>911, 911 Convertible, 911 Targa</b> |  |      |   |                      |    |        |        |      |   |      |  |                |  |                             |                             |
|           | 3071                                   | EX; 41.5 x 9 x 108.4 x A/S - Cr - Na - 45° - VS - 22 - III |      |   |                      |    |        |        |      |   |      |  | <b>MK-9H</b>   | valve cotter; number of notches: 3; valve stem diameter: 9 |                             |                             |
|           | 3073                                   | IN; 49 x 9 x 110.1 x A/S - Cr - 45° - VS - 22 - III        |      |   |                      |    |        |        |      |   |      |  | <b>81-3036</b> | IN/EX; 13.06/ x 9 x 51.2 B4                                |                             |                             |
|           |  |  |      |   |                      |    |        |        |      |   |      |  |                | <b>81-3037</b>   | IN/EX; 13.26/ x 9 x 51.2 B4 |                             |
|           |  |  |      |   |                      |    |        |        |      |   |      |  |                |  | <b>81-3038</b>              | IN/EX; 13.46/ x 9 x 51.2 B4 |

|           |            |  |   |   |                      |    |        |        |     |   |      |  |                |  |
|-----------|------------|--|---|---|----------------------|----|--------|--------|-----|---|------|--|----------------|--|
| <b>20</b> |            | <b>97</b>  |   |   |                      |    |        |        |     |   |      |  |                |  |
|           | M 28.11    | 09.1979 → 07.1983                                    | B | 8 | 4664 cm <sup>3</sup> | 2V | 221 kW | 301 PS | ϕ10 | - | 78.9 |  |                |  |
|           | M 28.12    | 09.1979 → 07.1983                                    | B | 8 | 4664 cm <sup>3</sup> | 2V | 221 kW | 301 PS | ϕ10 | - | 78.9 |  |                |  |
|           | <b>928</b> |  |   |   |                      |    |        |        |     |   |      |  |                |  |
|           | 30002      | EX; 40 x 9 x 112.4 x RA/S - Cr - 45° - VS - 22 - III |   |   |                      |    |        |        |     |   |      |  | <b>MK-9H</b>   | valve cotter; number of notches: 3; valve stem diameter: 9 |
|           | 30001      | IN; 45 x 9 x 111.5 x S - - 45° - 22 - III            |   |   |                      |    |        |        |     |   |      |  | <b>81-3042</b> | IN/EX; 13.08/ x 9 x 40.5 B1                                |




|  |              |                                |  |  |  |  |  |  |  |  |  |  |
|--|--------------|--------------------------------|--|--|--|--|--|--|--|--|--|--|
|  | 7.21659.70.0 | fuel pump; in-line; electrical |  |  |  |  |  |  |  |  |  |  |
|--|--------------|--------------------------------|--|--|--|--|--|--|--|--|--|--|

|           |            |  |   |   |                      |    |        |        |     |   |      |  |                |  |
|-----------|------------|--|---|---|----------------------|----|--------|--------|-----|---|------|--|----------------|--|
| <b>21</b> |            | <b>97</b>  |   |   |                      |    |        |        |     |   |      |  |                |  |
|           | M 28.21    | 08.1983 → 07.1986                                    | B | 8 | 4664 cm <sup>3</sup> | 2V | 228 kW | 310 PS | ϕ10 | - | 78.9 |  |                |  |
|           | M 28.22    | 08.1983 → 07.1986                                    | B | 8 | 4664 cm <sup>3</sup> | 2V | 228 kW | 310 PS | ϕ10 | - | 78.9 |  |                |  |
|           | <b>928</b> |  |   |   |                      |    |        |        |     |   |      |  |                |  |
|           | 30002      | EX; 40 x 9 x 112.4 x RA/S - Cr - 45° - VS - 22 - III |   |   |                      |    |        |        |     |   |      |  | <b>MK-9H</b>   | valve cotter; number of notches: 3; valve stem diameter: 9 |
|           | 30001      | IN; 45 x 9 x 111.5 x S - - 45° - 22 - III            |   |   |                      |    |        |        |     |   |      |  | <b>81-3042</b> | IN/EX; 13.08/ x 9 x 40.5 B1                                |

|  |              |                                |  |  |  |  |  |  |  |  |  |  |
|--|--------------|--------------------------------|--|--|--|--|--|--|--|--|--|--|
|  | 7.21565.70.0 | fuel pump; in-line; electrical |  |  |  |  |  |  |  |  |  |  |
|--|--------------|--------------------------------|--|--|--|--|--|--|--|--|--|--|



| <b>22</b> |              | <b>100</b>   |      |   |                      |  |            |            |         |        |  |  |  |
|-----------|--------------|--|------|---|----------------------|--|------------|------------|---------|--------|--|--|--|
|           | M 28.44      | 09.1984 → 12.1986  | B    | 8 | 4957 cm <sup>3</sup> | 4V   | 200-215 kW | 272-292 PS | ε9,3    | - 78.9 |  |  |  |
|           | 928          |  |      |   |                      |  |            |            |         |        |  |  |  |
|           | 30146        | EX; 33 x 7 x 113.6 x RA/S - Cr - 45° - VS - 22 - III     |      |   | <b>MK-7H</b>         | valve cotter; number of notches: 3; valve stem diameter: 7 |            |            |         |        |  |  |  |
|           | 30124        | IN; 37 x 7 x 114.7 x S - Cr - 45° - 22 - III             |      |   | <b>81-30102</b>      | IN/EX; 11.06/ x 7 x 44 B1                                  |            |            |         |        |  |  |  |
| <b>23</b> |              | <b>100</b>   |      |   |                      |  |            |            |         |        |  |  |  |
|           | M 44.01      | 06.1981 → 07.1987  | B    | 4 | 2479 cm <sup>3</sup> | 2V   | 120 kW     | 163 PS     | ε10,6:1 | - 78.9 |  |  |  |
|           | M 44.07      | 01.1985 → 07.1987  | B    | 4 | 2479 cm <sup>3</sup> | 2V   | 110 kW     | 150 PS     | ε9,7:1  | - 78.9 |  |  |  |
|           | M 44.08      | 01.1985 → 07.1987  | B    | 4 | 2479 cm <sup>3</sup> | 2V   | 110 kW     | 150 PS     | ε9,7:1  | - 78.9 |  |  |  |
|           | M 44.09      | 08.1987 → 12.1990  | B    | 4 | 2479 cm <sup>3</sup> | 2V   | 118 kW     | 160 PS     | ε10,2:1 | - 78.9 |  |  |  |
|           | M 44.10      | 08.1987 → 12.1990  | B    | 4 | 2479 cm <sup>3</sup> | 2V   | 118 kW     | 160 PS     | ε10,2:1 | - 78.9 |  |  |  |
|           | 924, 944     |  |      |   |                      |  |            |            |         |        |  |  |  |
|           | 30002        | EX; 40 x 9 x 112.4 x RA/S - Cr - 45° - VS - 22 - III     |      |   | <b>MK-9H</b>         | valve cotter; number of notches: 3; valve stem diameter: 9 |            |            |         |        |  |  |  |
|           | 30001        | IN; 45 x 9 x 111.5 x S - - 45° - 22 - III                |      |   | <b>81-3042</b>       | IN/EX; 13.08/ x 9 x 40.5 B1                                |            |            |         |        |  |  |  |
|           | 7.21565.70.0 | fuel pump; in-line; electrical                           |      |   |                      |  |            |            |         |        |  |  |  |
| <b>24</b> |              | <b>100</b>   |      |   |                      |  |            |            |         |        |  |  |  |
|           | M 44.03      | 06.1981 → 07.1987  | B    | 4 | 2479 cm <sup>3</sup> | 2V   | 120 kW     | 163 PS     | ε10,6:1 | - 78.9 |  |  |  |
|           | M 44.05      | 06.1981 → 12.1990  | B    | 4 | 2479 cm <sup>3</sup> | 2V   | 118-120 kW | 160-163 PS | ε10,2:1 | - 78.9 |  |  |  |
|           | M 44.06      | 06.1981 → 07.1987  | B    | 4 | 2479 cm <sup>3</sup> | 2V   | 120 kW     | 163 PS     | ε10,2:1 | - 78.9 |  |  |  |
|           | M 44.40      | 08.1986 → 07.1988  | B    | 4 | 2479 cm <sup>3</sup> | 4V   | 135-140 kW | 184-190 PS | ε10,9:1 | - 78.9 |  |  |  |
|           | 944          |  |      |   |                      |  |            |            |         |        |  |  |  |
|           | 7.21565.70.0 | fuel pump; in-line; electrical                           |      |   |                      |  |            |            |         |        |  |  |  |
| <b>25</b> |              | <b>100</b>   |      |   |                      |  |            |            |         |        |  |  |  |
|           | M 44.50      | 08.1985 → 07.1988  | B LA | 4 | 2479 cm <sup>3</sup> | 2V   | 162 kW     | 220 PS     | ε8      | - 78.9 |  |  |  |
|           | M 44.51      | 08.1985 → 07.1988  | B LA | 4 | 2479 cm <sup>3</sup> | 2V   | 162 kW     | 220 PS     | ε8      | - 78.9 |  |  |  |
|           | 944          |  |      |   |                      |  |            |            |         |        |  |  |  |
|           | 30238        | EX; 40 x 9 x 112.4 x I/S - Cr - Na - 45° - VS - 22 - III |      |   | <b>MK-9H</b>         | valve cotter; number of notches: 3; valve stem diameter: 9 |            |            |         |        |  |  |  |
|           | 3089         | IN; 45 x 9 x 111.5 x RA/S - Cr - 45° - VS - 22 - III     |      |   | <b>81-30108</b>      | IN/EX; 13.06/ x 9 x 40.5 B1                                |            |            |         |        |  |  |  |
|           |              |  |      |   | <b>81-30109</b>      | IN/EX; 13.26/ x 9 x 40.5 B1                                |            |            |         |        |  |  |  |
|           | 7.21565.70.0 | fuel pump; in-line; electrical                           |      |   |                      |  |            |            |         |        |  |  |  |

|  |   |   | Cyl.        |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS | Pos |
|---|---|---|-------------|--|-----------------|---|------------------|-------|----|-----|
| OM 616.936  | D | 4 | 90,9 x 92,4 | 2399   | 2               | 21  | 53               | 72    | 1  |     |
| OM 617.931  | D | 5 | 90,9 x 92,4 | 2998   | 2               | 21  | 59-65            | 80-88 | 2  |     |

P

|  |                   | Pos          |   |  | Pos |
|--|-------------------|--------------|---|--|-----|
|  |                   |              |   |  |     |
| <b>G-MODELL (W460)</b>                       |                   |              |   |  |     |
| 240 GD (460.330,                             | 03.1979 → 09.1987 | OM 616.936 D | 1 |  |     |
| 460.331)                                     |                   |              |   |  |     |
| 300 GD (460.332,                             | 03.1979 → 08.1979 | OM 617.931 D | 2 |  |     |
| 460.333)                                     |                   |              |   |  |     |
| <b>G-MODELL Open Off-Road Vehicle (W460)</b> |                   |              |   |  |     |
| 240 GD (460.310)                             | 03.1979 → 09.1987 | OM 616.936 D | 1 |  |     |
| 300 GD (460.312)                             | 03.1979 → 08.1979 | OM 617.931 D | 2 |  |     |




P



| 1 |  | 90.9  |   |
|---|--|---|---|
|   | OM 616.936   | 03.1979 → 09.1987   | D 4 2399 cm <sup>3</sup> 2V 53 kW 72 PS 21 - 92.4       |
|   | G-MODELL (W460), G-MODELL Open Off-Road Vehicle (W460) |   |   |
|   | 93 444 600   | Cylinder diameter: 90.9; KH: 48.35; VT1: -1.15; MT: -8.85; GL: 81.85; piston pin: 26x74; number of piston rings: 3<br>93 444 620 91.50 / 93 444 630 91.70   |   |
|   | RTK  |   |   |
|   | R 3 MO G6  |   |   |
|   | R 2 G1   |   |   |
|   | DSF 4 CR   |   |   |
|   | → 80 00184 1 0 ..., 80 00184 1 1 ...                   |   |   |
|   | 80 00184 1 0 000                                       | Ø90.9; 0.10; set: 1; [R G6 IF MO 3] [R G1 IF 2] [DSF CR 4]<br>80 00184 1 0 010 91.00 / 80 00184 1 0 060 91.50   |   |
|   | 80 00184 1 1 000                                       | Ø90.9; 0.10; set: 1; [R G6 CR 3] [R G1 IF 2] [DSF CR 4]<br>80 00184 1 1 010 91.00 / 80 00184 1 1 035 91.25 / 80 00184 1 1 060 91.50   |   |
|   | 93 444 960   | piston: 93444600; cylinder liner: 88681190  |   |
|   | 88 681 190   | T - Dry cylinder liner; semi; A=94 C=96 L=158.4 H=4.7   |   |
|   | 78 616 610   | [Pair] AS 0,10 Ø 78.250 / 91.250 // 2.250 St/A<br>78 616 620 0,20 / 78 616 600 STD  |   |
|   | 87 341 690   | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |   |
|   | 87 489 610   | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A<br>87 489 620 0,50 / 87 489 630 0,75 / 87 489 600 STD / 87 489 640 1,00   |   |
|   | 87 695 610   | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br>87 695 620 0,50 / 87 695 630 0,75 / 87 695 600 STD / 87 695 640 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |   |
|   | 87 696 610   | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br>87 696 620 0,50 / 87 696 630 0,75 / 87 696 600 STD / 87 696 640 1,00, If used in the older connecting rod the lubrication hole must be bored.  |   |
|   | 261117<br>2605   | EX; 34.2 x 10 x 131.1 x A/S - Cr - 30° - 25 - III<br>IN; 40 x 10 x 131.5 x S - Cr - 30° - 25 - III  |   |
|   |  | 81-2604<br>81-2602  | EX; 14/ x 10 x 48.5 G1<br>IN; 14/ x 10 x 60 G1          |
| 2 |  | 90.9  |   |
|   | OM 617.931   | 03.1979 → 08.1979   | D 5 2998 cm <sup>3</sup> 2V 59-65 kW 80-88 PS 21 - 92.4 |
|   | G-MODELL (W460), G-MODELL Open Off-Road Vehicle (W460) |   |   |
|   | 93 444 600   | Cylinder diameter: 90.9; KH: 48.35; VT1: -1.15; MT: -8.85; GL: 81.85; piston pin: 26x74; number of piston rings: 3<br>93 444 620 91.50 / 93 444 630 91.70   |   |
|   | RTK  |   |   |
|   | R 3 MO G6  |   |   |
|   | R 2 G1   |   |   |
|   | DSF 4 CR   |   |   |
|   | → 80 00184 1 0 ..., 80 00184 1 1 ...                   |   |   |
|   | 80 00184 1 0 000                                       | Ø90.9; 0.10; set: 1; [R G6 IF MO 3] [R G1 IF 2] [DSF CR 4]<br>80 00184 1 0 010 91.00 / 80 00184 1 0 060 91.50   |   |
|   | 80 00184 1 1 000                                       | Ø90.9; 0.10; set: 1; [R G6 CR 3] [R G1 IF 2] [DSF CR 4]<br>80 00184 1 1 010 91.00 / 80 00184 1 1 035 91.25 / 80 00184 1 1 060 91.50   |   |
|   | 93 444 960   | piston: 93444600; cylinder liner: 88681190  |   |
|   | 88 681 190   | T - Dry cylinder liner; semi; A=94 C=96 L=158.4 H=4.7   |   |
|   | 78 616 610   | [Pair] AS 0,10 Ø 78.250 / 91.250 // 2.250 St/A<br>78 616 620 0,20 / 78 616 600 STD  |   |
|   | 87 340 690   | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |   |
|   | 87 488 610   | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A<br>87 488 620 0,50 / 87 488 630 0,75 / 87 488 600 STD / 87 488 640 1,00   |   |
|   | 87 693 610   | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br>87 693 620 0,50 / 87 693 630 0,75 / 87 693 600 STD / 87 693 640 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |   |
|   | 87 694 610   | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br>87 694 620 0,50 / 87 694 630 0,75 / 87 694 600 STD / 87 694 640 1,00, If used in the older connecting rod the lubrication hole must be bored.  |   |
|   | 261117<br>2605   | EX; 34.2 x 10 x 131.1 x A/S - Cr - 30° - 25 - III<br>IN; 40 x 10 x 131.5 x S - Cr - 30° - 25 - III  |   |
|   |  | 81-2604<br>81-2602  | EX; 14/ x 10 x 48.5 G1<br>IN; 14/ x 10 x 60 G1          |



# RANGER






|  | Cyl. |   |  | cm <sup>3</sup> |  | Comp. Ratio | kW    | PS     | Pos |
|---|------|---|---|-----------------|---|-------------|-------|--------|-----|
|   |      |   | mm  |                 |   | ε           |       |        |     |
| 17 S  | B    | 4 | 88 x 69,8   | 1698            | 2   | 8,8         | 55-61 | 75-83  | 1   |
| 19 SH   | B    | 4 | 93 x 69,8   | 1897            | 2   | 9,8         | 66-78 | 90-107 | 2   |

R






|                     |                   | Pos     |  |  | Pos |
|---------------------|-------------------|---------|--|--|-----|
|                     |                   |         |  |  |     |
| <b>REKORD</b>       |                   |         |  |  |     |
| 1700                | 02.1972 → 12.1978 | 17 S B  |  |  | 1   |
| 1900                | 02.1972 → 12.1978 | 19 SH B |  |  | 2   |
| <b>REKORD Coupe</b> |                   |         |  |  |     |
| 1900                | 02.1972 → 12.1978 | 19 SH B |  |  | 2   |

R

|   |                             |   |   |   |                      |    |          |           |     |        |
|---|-----------------------------|---|---|---|----------------------|----|----------|-----------|-----|--------|
| 1 | <b>88</b>                   |   |   |   |                      |    |          |           |     |        |
|   | <b>17 S</b>                 | 02.1972 → 12.1978                                     | B | 4 | 1698 cm <sup>3</sup> | 2V | 55-61 kW | 75-83 PS  | 8,8 | - 69.8 |
|   | <b>REKORD</b>               |   |   |   |                      |    |          |           |     |        |
|   | <b>87 758 610</b>           | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A |   |   |                      |    |          |           |     |        |
|   |                             | <b>87 758 600 STD</b>                                 |   |   |                      |    |          |           |     |        |
| 2 | <b>93</b>                   |   |   |   |                      |    |          |           |     |        |
|   | <b>19 SH</b>                | 02.1972 → 12.1978                                     | B | 4 | 1897 cm <sup>3</sup> | 2V | 66-78 kW | 90-107 PS | 9,8 | - 69.8 |
|   | <b>REKORD, REKORD Coupe</b> |   |   |   |                      |    |          |           |     |        |
|   | <b>87 758 610</b>           | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A |   |   |                      |    |          |           |     |        |
|   |                             | <b>87 758 600 STD</b>                                 |   |   |                      |    |          |           |     |        |

|  |  |  | <br>Cyl. | <br>mm | <br>cm <sup>3</sup> | <br>2 | <br>Comp. Ratio<br>ε | <br>kW | <br>PS | <br>Pos |
|---|--|--|---|--|--|--|---|---|---|--|
| CA18ET  |  |  | B (A) 4   | 83 x 83,6  | 1809   | 2  | 8   | 99  | 135   | 1  |

R

|  |  | Pos    |  |  | Pos |
|---|---|--------|--|---|-----|
|  |   |        |  |   |     |
| <b>SCIMITAR Roadster</b>  |   |        |  |   |     |
| 1800 Ti   | 01.1986 → 08.1990   | CA18ET | B  | 1   |     |

R

|          |                          |   |   |   |   |                      |    |       |        |   |        |
|----------|--------------------------|---|---|---|---|----------------------|----|-------|--------|---|--------|
| <b>1</b> | <b>83</b>                |   |   |   |   |                      |    |       |        |   |        |
|          | <b>CA18ET</b>            | 01.1986 → 08.1990   | B | A | 4 | 1809 cm <sup>3</sup> | 2V | 99 kW | 135 PS | 8 | - 83.6 |
|          | <b>SCIMITAR Roadster</b> |   |   |   |   |                      |    |       |        |   |        |
|          | <b>CB-1173GP 0.25</b>    | [Set] PL 0,25 Ø 44.724 / 48.000 / 18.600 / 1.633 St/B/G<br><b>CB-1173GP 0,50 / CB-1173GP 0,75 / CB-1173GP STD</b>                                       |   |   |   |                      |    |       |        |   |        |
|          | <b>MS-1173GP 0.25</b>    | [Set] HL 0,25 Ø 52.716 / 56.654 / 22.000 / 1.954 St/B/G; PASS-L 0,25 Ø 52.716 / 56.654 / 28.100 / 1.954 St/B/G<br><b>MS-1173GP 0,50 / MS-1173GP STD</b> |   |   |   |                      |    |       |        |   |        |
|          | <b>81-70002</b>          | EX; 11.03/ x 7 x 48 G1  |   |   |   |                      |    |       |        |   |        |
|          | <b>81-70001</b>          | IN; 11.03/ x 7 x 45 G1  |   |   |   |                      |    |       |        |   |        |





|     |                              | Cyl.   |   | mm        | cm <sup>3</sup> |   | Comp. Ratio | kW      | PS      | Pos |
|-----|------------------------------|--------|---|-----------|-----------------|---|-------------|---------|---------|-----|
|     |                              |        |   |           |                 |   |             |         |         |     |
| C1J | 715                          | B      | 4 | 76 x 77   | 1397            | 2 | 9,25        | 44      | 60      | 29  |
| C1J | 792, 796                     | B      | 4 | 76 x 77   | 1397            | 2 | 9,25        | 44      | 60      | 28  |
| C1J | 791                          | B      | 4 | 76 x 77   | 1397            | 2 | 9,25        | 49-53   | 67-72   | 34  |
| C1J | 760, 764                     | B (A)  | 4 | 76 x 77   | 1397            | 2 | 8,05        | 77-87   | 105-118 | 30  |
| C1J | 770, 782                     | B (LA) | 4 | 76 x 77   | 1397            | 2 |             | 85-88   | 115-120 | 32  |
| C1J | 784, 788                     | B (LA) | 4 | 76 x 77   | 1397            | 2 | 8           | 85-88   | 115-120 | 28  |
| C2J | 718, 720, 766, 767, 768      | B      | 4 | 76 x 77   | 1397            | 2 | 9,25        | 43-50   | 58-68   | 37  |
| C2J | 730                          | B      | 4 | 76 x 77   | 1397            | 2 | 9,25        | 44      | 60      | 38  |
| C2J | 784                          | B      | 4 | 76 x 77   | 1397            | 2 | 9           | 44      | 60      | 31  |
| C2J | 713                          | B      | 4 | 76 x 77   | 1397            | 2 | 9,25        | 46      | 63      | 35  |
| C2J | 755, 757, 782                | B      | 4 | 76 x 77   | 1397            | 2 |             | 49-53   | 67-72   | 28  |
| C2J | 700, 780, 781, 788, 789, 798 | B      | 4 | 76 x 77   | 1397            | 2 | 9,25        | 52-53   | 71-72   | 33  |
| C2J | 717                          | B      | 4 | 76 x 77   | 1397            | 2 | 9,25        | 53      | 72      | 36  |
| C6J | 750                          | B (A)  | 4 | 76 x 77   | 1397            | 2 | 8,6         | 79-81   | 108-110 | 39  |
| E6J | 700                          | B      | 4 | 75,8 x 77 | 1390            | 2 | 9,5         | 57-59   | 78-80   | 21  |
| E6J | 701                          | B      | 4 | 75,8 x 77 | 1390            | 2 | 9,5         | 57-59   | 78-80   | 22  |
| F2N | 750                          | B      | 4 | 81 x 83,5 | 1721            | 2 | 9,2         | 54      | 73      | 62  |
| F2N | 704, 730                     | B      | 4 | 81 x 83,5 | 1721            | 2 |             | 54-59   | 73-80   | 57  |
| F2N | 712                          | B      | 4 | 81 x 83,5 | 1721            | 2 | 9,2         | 55      | 75      | 59  |
| F2N | 700, 708, 732                | B      | 4 | 81 x 83,5 | 1721            | 2 |             | 59-65   | 80-88   | 56  |
| F2N | 752                          | B      | 4 | 81 x 83,5 | 1721            | 2 | 10          | 64      | 87      | 58  |
| F2N | 740                          | B      | 4 | 81 x 83,5 | 1721            | 2 | 10          | 64-66   | 87-90   | 60  |
| F2N | 742                          | B      | 4 | 81 x 83,5 | 1721            | 2 | 10          | 64-66   | 87-90   | 61  |
| F2N | 710                          | B      | 4 | 81 x 83,5 | 1721            | 2 | 10          | 65      | 88      | 58  |
| F2N | 798                          | B      | 4 | 81 x 83,5 | 1721            | 2 | 9,5         | 65      | 88      | 56  |
| F3N | 718                          | B      | 4 | 81 x 83,5 | 1721            | 2 | 9,5         | 54-55   | 73-75   | 56  |
| F3N | 722                          | B      | 4 | 81 x 83,5 | 1721            | 2 | 9,5         | 66-70   | 90-95   | 64  |
| F3N | 723                          | B      | 4 | 81 x 83,5 | 1721            | 2 | 9,5         | 66-70   | 90-95   | 65  |
| F3N | 708                          | B      | 4 | 81 x 83,5 | 1721            | 2 | 9,5         | 69      | 94      | 63  |
| F7P | 700                          | B      | 4 | 82 x 83,5 | 1764            | 4 | 10          | 101-103 | 137-140 | 66  |
| F8M | 730                          | D      | 4 | 78 x 83,5 | 1595            | 2 | 22,5        | 40      | 55      | 50  |
| F8M | 720                          | D      | 4 | 78 x 83,5 | 1595            | 2 | 22,5        | 40      | 55      | 49  |
| F8M | 700                          | D      | 4 | 78 x 83,5 | 1596            | 2 | 22,5        | 40      | 55      | 48  |
| F8Q | 704                          | D      | 4 | 80 x 93   | 1870            | 2 | 21,5:1      | 48      | 65      | 55  |
| J6R | 234, 236, 734                | B      | 4 | 88 x 82   | 1995            | 2 |             | 74-81   | 101-110 | 73  |
| J6R | 792, 793                     | B      | 4 | 88 x 82   | 1995            | 2 | 9,2         | 75      | 102     | 77  |
| J6R | 710, 712, 713, 714, 715, 726 | B      | 4 | 88 x 82   | 1995            | 2 | 9,2         | 75-81   | 102-110 | 70  |
| J6R | 716                          | B      | 4 | 88 x 82   | 1995            | 2 | 9,2         | 77      | 105     | 76  |
| J7R | 750                          | B      | 4 | 88 x 82   | 1995            | 2 | 10          | 85-86   | 116-117 | 78  |
| J7R | 751, 760                     | B      | 4 | 88 x 82   | 1995            | 2 | 10          | 85-88   | 116-120 | 79  |
| J7R | 752                          | B (A)  | 4 | 88 x 82   | 1995            | 2 | 8           | 129     | 175     | 80  |
| J7T | 732                          | B      | 4 | 88 x 89   | 2165            | 2 | 9,2         | 76-79   | 104-107 | 84  |
| J7T | 718, 755                     | B      | 4 | 88 x 89   | 2165            | 2 |             | 76-85   | 103-116 | 82  |
| J7T | 706, 707, 708, 714, 715      | B      | 4 | 88 x 89   | 2165            | 2 | 9,9         | 76-91   | 103-124 | 81  |
| J7T | 770                          | B      | 4 | 88 x 89   | 2165            | 2 | 9,2         | 79-81   | 107-110 | 85  |
| J7T | 731                          | B      | 4 | 88 x 89   | 2165            | 2 | 9,9         | 88-91   | 120-124 | 84  |
| J7T | 730                          | B      | 4 | 88 x 89   | 2165            | 2 | 9,9         | 88-91   | 120-124 | 83  |
| J8S | 704, 706, 711                | D      | 4 | 86 x 89   | 2068            | 2 | 21,5        | 46-53   | 63-72   | 67  |
| J8S | 240, 702, 774, 776           | D (A)  | 4 | 86 x 89   | 2068            | 2 |             | 63-65   | 86-88   | 69  |
| J8S | 712                          | D (A)  | 4 | 86 x 89   | 2068            | 2 | 21,5        | 65      | 88      | 67  |
| Z7U | 702                          | B (A)  | 6 | 91 x 63   | 2458            | 2 | 8,6         | 133     | 181     | 86  |
| Z7V | 709, 711                     | B      | 6 | 88 x 73   | 2664            | 2 | 9,2         | 104     | 141     | 71  |
| Z7W | 702                          | B      | 6 | 91 x 73   | 2849            | 2 | 9,5         | 100     | 136     | 88  |
| Z7W | 700                          | B      | 6 | 91 x 73   | 2849            | 2 | 9,5         | 115     | 156     | 87  |

**R**

|                           |                   |           | Pos  |                            |                   |         | Pos  |
|---------------------------|-------------------|-----------|------|----------------------------|-------------------|---------|------|
|                           |                   |           |      | 1.6                        | 09.1971 → 12.1972 | 821     | B 43 |
|                           |                   |           |      | 1.6 (1302)                 | 03.1972 → 10.1980 | 807.10  | B 42 |
| <b>10 (119_)</b>          |                   |           |      | <b>16 (115_)</b>           |                   |         |      |
| 1.1                       | 05.1966 → 10.1972 | 688.01    | B 4  | 1.5                        | 09.1965 → 10.1975 | 697.01  | B 23 |
| 1.3                       | 07.1969 → 10.1972 | 810.03    | B 17 | 1.6                        | 09.1967 → 12.1972 | 821     | B 43 |
| <b>11 (B/C37_)</b>        |                   |           |      | 1.6 TL                     | 07.1975 → 08.1980 | 821     | B 43 |
| 1.1 (B/C371)              | 03.1983 → 06.1986 | C1E 715   | B 8  | 1.6 TL (1152, 1153, 1157)  | 01.1971 → 08.1980 | 821     | B 43 |
| 1.1 (B/C371)              | 03.1983 → 06.1986 | C1E 720   | B 8  | 1.6 TL (1152, 1153, 1157)  | 01.1971 → 08.1980 | 821.03  | B 42 |
| 1.2 (B37S, C375)          | 10.1984 → 12.1988 | C1G 700   | B 11 | 1.6 TL (1152, 1153, 1157)  | 01.1971 → 08.1980 | 821.04  | B 42 |
| 1.2 (B37S, C375)          | 10.1984 → 12.1988 | C1G 710   | B 12 | 1.6 TS (1151, 1154)        | 09.1968 → 08.1980 | 807.04  | B 40 |
| 1.3                       | 01.1974 → 1980    | 810.10    | B 17 | 1.6 TS (1151, 1154)        | 01.1971 → 08.1980 | 807     | B 40 |
| 1.4                       | 07.1986 → 10.1987 | C2J 720   | B 37 | 1.6 TX (1156)              | 06.1974 → 08.1980 | 843.01  | B 53 |
| 1.4 (B/C372, B/C37C)      | 03.1983 → 12.1988 | C1J 715   | B 29 | 1.6 TX (1156)              | 11.1975 → 05.1977 | 843     | B 53 |
| 1.4 (B/C372, B/C37C)      | 10.1986 → 12.1988 | C2J 730   | B 38 | <b>17</b>                  |                   |         |      |
| 1.4 (B/C373)              | 03.1983 → 12.1984 | C2J 757   | B 28 | 1.6                        | 03.1972 → 12.1974 | 807     | B 40 |
| 1.4 (B/C373)              | 03.1983 → 12.1985 | C2J 718   | B 37 | 1.6                        | 03.1972 → 10.1980 | 807.10  | B 42 |
| 1.4 (B/C373)              | 05.1983 → 12.1984 | C2J 755   | B 28 | 1.6                        | 06.1974 → 08.1979 | 843.05  | B 53 |
| 1.4 (B/C373)              | 05.1983 → 12.1985 | C2J 717   | B 36 | 1.6 Gordini                | 03.1974 → 10.1980 | 844.12  | B 47 |
| 1.4 (B/C373, B/C37R)      | 10.1984 → 12.1988 | C2J 766   | B 37 | <b>18 (134_)</b>           |                   |         |      |
| 1.4 (B/C373, B/C37R)      | 10.1984 → 12.1988 | C2J 767   | B 37 | 1.4 (1340)                 | 04.1978 → 07.1986 | 847 720 | B 27 |
| 1.4 (B/C373, B/C37R)      | 10.1985 → 12.1988 | C2J 768   | B 37 | 1.4 (1340)                 | 04.1978 → 07.1986 | 847 722 | B 28 |
| 1.4 (B/C373, B/C37R)      | 10.1986 → 11.1987 | C2J 720   | B 37 | 1.6 (1341)                 | 04.1978 → 09.1982 | 841 725 | B 51 |
| 1.4 Turbo                 | 02.1984 → 06.1986 | C1J 764   | B 30 | 1.6 (1341)                 | 04.1978 → 09.1982 | 841 726 | B 52 |
| 1.4 Turbo (B/C375)        | 04.1984 → 12.1986 | C1J 760   | B 30 | 1.6 (1341)                 | 04.1982 → 07.1986 | A2M 723 | B 51 |
| 1.4 Turbo (B/C375)        | 04.1984 → 12.1986 | C1J 764   | B 30 | 1.6 TS (1342)              | 05.1982 → 07.1986 | A6M 725 | B 51 |
| 1.4 Turbo (B/C375)        | 10.1986 → 12.1988 | C1J 770   | B 32 | 1.6 TS (1342)              | 05.1982 → 07.1986 | A6M 726 | B 53 |
| 1.4 Turbo (B/C375)        | 10.1986 → 12.1988 | C1J 782   | B 32 | 1.6 Turbo (1345)           | 10.1980 → 09.1982 | 807 727 | B 41 |
| 1.6 D (B/C374)            | 08.1983 → 12.1988 | F8M 700   | D 48 | 1.6 Turbo (1345)           | 10.1982 → 07.1986 | A5L 717 | B 41 |
| 1.6 D (B/C374)            | 08.1983 → 12.1988 | F8M 720   | D 49 | 1.6 Turbo (1345)           | 10.1982 → 07.1986 | A5L 718 | B 45 |
| 1.6 D (B/C374)            | 08.1983 → 12.1988 | F8M 730   | D 50 | 2.0 (1343)                 | 05.1982 → 07.1986 | J6R 716 | B 76 |
| 1.7 (B/C376)              | 10.1983 → 12.1987 | F2N 700   | B 56 | 2.1 Diesel                 | 11.1981 → 07.1986 | J8S 711 | D 67 |
| 1.7 (B/C376)              | 10.1983 → 12.1987 | F2N 704   | B 57 | 2.1 Diesel (1344)          | 11.1981 → 07.1986 | 852 710 | D 68 |
| 1.7 (B/C37D)              | 06.1987 → 12.1988 | F2N 732   | B 56 | 2.1 Diesel (1344)          | 11.1981 → 07.1986 | J8S 711 | D 67 |
| 1.7 (B/C37D)              | 06.1987 → 12.1988 | F2N 742   | B 61 | 2.1 TD                     | 11.1981 → 07.1986 | J8S 712 | D 67 |
| 1.7 (B/C37E)              | 06.1987 → 12.1988 | F3N 708   | B 63 | <b>18 Variable (135_)</b>  |                   |         |      |
| 1.7 (B/C37F)              | 10.1984 → 12.1988 | F3N 718   | B 56 | 1.4 (1350)                 | 05.1979 → 07.1986 | 847 720 | B 27 |
| 1.7 (B/C37L)              | 10.1986 → 12.1988 | F2N 730   | B 57 | 1.4 (1350)                 | 05.1979 → 07.1986 | 847 722 | B 28 |
| 1.7 (B37N, C73N)          | 10.1986 → 12.1988 | F2N 708   | B 56 | 1.6 (1351)                 | 05.1979 → 09.1982 | 841 725 | B 51 |
| 1.7 (B37N, C73N)          | 10.1986 → 12.1988 | F2N 710   | B 58 | 1.6 (1351)                 | 05.1979 → 09.1982 | 841 726 | B 52 |
| 1.7 (B37N, C73N)          | 10.1986 → 12.1988 | F2N 798   | B 56 | 1.6 (1351)                 | 04.1982 → 07.1986 | A2M 723 | B 51 |
| <b>12</b>                 |                   |           |      | 1.6 4x4                    | 02.1979 → 06.1981 | 841 725 | B 51 |
| 1.3 (1170)                | 01.1970 → 04.1980 | 810-02/97 | B 16 | 1.6 4x4                    | 01.1983 → 07.1986 | A2M 723 | B 51 |
| 1.3 (1170)                | 07.1975 → 04.1980 | 810.02    | B 16 | 1.6 TS                     | 05.1982 → 07.1986 | A6M 725 | B 51 |
| 1.3 TS (1177, 1337)       | 08.1972 → 04.1980 | 810.06    | B 18 | 1.6 TS                     | 05.1982 → 07.1986 | A6M 726 | B 53 |
| 1.3 TS (1177, 1337)       | 08.1972 → 08.1980 | 810.05    | B 17 | 1.6 Turbo                  | 10.1982 → 07.1986 | A5L 717 | B 41 |
| 1.4                       | 08.1976 → 05.1979 | C1J 791   | B 34 | 1.6 Turbo                  | 10.1982 → 07.1986 | A5L 718 | B 45 |
| 1.4                       | 04.1983 → 12.1989 | C1J 791   | B 34 | 1.6 Turbo (1355)           | 09.1982 → 09.1982 | 807 727 | B 41 |
| 1.6                       | 08.1970 → 08.1976 | 821.10    | B 43 | 2.0 (1353)                 | 05.1982 → 07.1986 | J6R 716 | B 76 |
| 1.6                       | 08.1970 → 08.1976 | 821.11    | B 44 | 2.0 4x4                    | 05.1983 → 07.1986 | J6R 716 | B 76 |
| 1.6                       | 09.1970 → 12.1972 | 821       | B 43 | 2.0 4x4                    | 05.1983 → 12.1986 | J6R 714 | B 70 |
| 1.6 Gordini (1173)        | 08.1970 → 12.1974 | 821.20    | B 43 | 2.1 Diesel                 | 05.1979 → 07.1986 | J8S 711 | D 67 |
| <b>12 Estate</b>          |                   |           |      | 2.1 Diesel (1354)          | 11.1981 → 07.1986 | 852 710 | D 68 |
| 1.4                       | 04.1983 → 12.1989 | C1J 791   | B 34 | 2.1 Diesel (1354)          | 11.1981 → 07.1986 | J8S 711 | D 67 |
| <b>12 Variable (117_)</b> |                   |           |      | <b>19   Chamade (L53_)</b> |                   |         |      |
| 1.3 (1170)                | 10.1970 → 04.1980 | 810-02/97 | B 16 | 1.4                        | 07.1988 → 08.1990 | E6J 700 | B 21 |
| 1.3 (1170)                | 07.1975 → 04.1980 | 810.02    | B 16 | 1.4                        | 07.1988 → 08.1990 | E6J 701 | B 22 |
| 1.3 (1177)                | 08.1973 → 04.1980 | 810.06    | B 18 | 1.4                        | 06.1989 → 08.1990 | E6J 700 | B 21 |
| 1.3 (1177)                | 08.1973 → 08.1980 | 810.05    | B 17 | 1.8 16V                    | 06.1989 → 08.1990 | F7P 700 | B 66 |
| 1.4                       | 08.1976 → 08.1980 | C1J 791   | B 34 | <b>20 (127_)</b>           |                   |         |      |
| 1.6                       | 08.1970 → 08.1976 | 821.10    | B 43 | 1.6 (1271)                 | 11.1975 → 05.1977 | 843     | B 53 |
| 1.6                       | 08.1970 → 08.1976 | 821.11    | B 44 | 1.6 (1271)                 | 05.1977 → 12.1983 | 843 721 | B 54 |
| <b>14 (121_)</b>          |                   |           |      | 1.9 D                      | 10.1980 → 12.1983 | F8Q 704 | D 55 |
| 1.2 (1210)                | 11.1976 → 01.1980 | 129       | B 20 | 2.0 (1272)                 | 10.1977 → 10.1980 | 829 700 | B 72 |
| 1.2 (1210)                | 01.1980 → 12.1983 | 129       | B 20 | 2.0 (1272)                 | 10.1977 → 10.1980 | 829 701 | B 72 |
| 1.4 (1212)                | 09.1979 → 06.1983 | 150       | B 20 | 2.0 (1272)                 | 10.1977 → 10.1980 | 829.01  | B 74 |
| <b>15 (130_)</b>          |                   |           |      | <b>20 (127_)</b>           |                   |         |      |
| 1.3 (1300)                | 03.1972 → 10.1980 | 810.05    | B 17 | 1.6 (1271)                 | 11.1975 → 05.1977 | 843     | B 53 |

|                         |                   |         | Pos |    |                            |                   | Pos     |   |    |
|-------------------------|-------------------|---------|-----|----|----------------------------|-------------------|---------|---|----|
| 2.0 (1277)              | 10.1980 → 12.1983 | 829 702 | B   | 72 | 1.3 (1225)                 | 09.1976 → 09.1979 | 810 726 | B | 14 |
| 2.0 (1277)              | 10.1980 → 12.1983 | 829 703 | B   | 72 | 1.3 (1225, 1395)           | 06.1979 → 09.1984 | 810 719 | B | 14 |
| 2.1 Diesel (1276)       | 10.1980 → 12.1983 | 852     | D   | 67 | 1.3 Automatik (1225, 1395) | 06.1979 → 09.1984 | 810 729 | B | 14 |
| 2.1 TD                  | 01.1982 → 12.1983 | J8S 702 | D   | 69 | 1.4                        | 06.1984 → 01.1985 | C6J 750 | B | 39 |
| 2.2 (1279)              | 10.1980 → 12.1983 | 851 700 | B   | 75 | 1.4 (1229, 1399)           | 01.1982 → 12.1985 | 847 725 | B | 26 |
| <b>21 Estate (K48_)</b> |                   |         |     |    | 1.4 (1229, 1399)           | 01.1982 → 12.1985 | C2J 713 | B | 35 |
| 1.7 (K/S482)            | 10.1986 → 12.1988 | F2N 710 | B   | 58 | 1.4 Alpine A5 (1223)       | 09.1977 → 09.1981 | 840 725 | B | 24 |
| 1.7 (K48E)              | 06.1986 → 12.1989 | F3N 722 | B   | 64 | 1.4 Alpine Turbo (122B)    | 10.1981 → 01.1985 | 840 726 | B | 25 |
| 1.7 (K48E)              | 06.1986 → 12.1989 | F3N 723 | B   | 65 | 1.4 Alpine Turbo (122B)    | 01.1982 → 12.1984 | C6J 750 | B | 39 |
| 1.7 (K48M)              | 07.1986 → 12.1989 | F2N 750 | B   | 62 | 1.4 Automatik (1229, 1399) | 06.1982 → 09.1984 | 847 712 | B | 26 |
| 1.7 (K48N)              | 06.1987 → 04.1989 | F2N 752 | B   | 58 | <b>6 (118_)</b>            |                   |         |   |    |
| 2.0 (K483)              | 06.1986 → 12.1988 | J7R 750 | B   | 78 | 1.1                        | 08.1970 → 04.1987 | 688.10  | B | 4  |
| 2.0 (K483)              | 06.1986 → 12.1988 | J7R 751 | B   | 79 | 1.1                        | 07.1971 → 04.1980 | 688.10  | B | 4  |
| 2.1 D (K/S486)          | 10.1986 → 09.1990 | J8S 704 | D   | 67 | <b>7 (124_)</b>            |                   |         |   |    |
| <b>21 Saloon (L48_)</b> |                   |         |     |    | 1.1                        | 09.1980 → 12.1982 | 688 13  | B | 4  |
| 1.7                     | 04.1986 → 06.1989 | F3N 722 | B   | 64 | <b>8 (113_)</b>            |                   |         |   |    |
| 1.7                     | 04.1986 → 06.1989 | F3N 723 | B   | 65 | 1.1                        | 11.1962 → 10.1972 | 688.01  | B | 4  |
| 1.7 (L481)              | 03.1986 → 12.1987 | F2N 712 | B   | 59 | <b>9 (L42_)</b>            |                   |         |   |    |
| 1.7 (L48N)              | 06.1987 → 04.1989 | F2N 752 | B   | 58 | 1.1 (L421)                 | 09.1981 → 06.1986 | C1E 715 | B | 8  |
| 2.0                     | 04.1986 → 06.1989 | J7R 750 | B   | 78 | 1.1 (L421)                 | 09.1981 → 06.1986 | C1E 720 | B | 8  |
| 2.0                     | 04.1986 → 06.1989 | J7R 751 | B   | 79 | 1.2 (L42S)                 | 09.1985 → 12.1988 | C1G 700 | B | 11 |
| 2.0                     | 04.1988 → 06.1989 | J6R 792 | B   | 77 | 1.2 (L42S)                 | 09.1985 → 12.1988 | C1G 710 | B | 12 |
| 2.0                     | 04.1988 → 06.1989 | J6R 793 | B   | 77 | 1.4                        | 07.1986 → 10.1987 | C2J 720 | B | 37 |
| 2.0 (L483)              | 03.1986 → 12.1988 | J7R 750 | B   | 78 | 1.4 (L422, L42C)           | 12.1981 → 12.1988 | C1J 715 | B | 29 |
| 2.0 (L483)              | 03.1986 → 12.1988 | J7R 751 | B   | 79 | 1.4 (L422, L42C)           | 12.1981 → 12.1988 | C1J 792 | B | 28 |
| 2.0 Turbo (L485)        | 04.1987 → 03.1990 | J7R 752 | B   | 80 | 1.4 (L422, L42C)           | 12.1981 → 12.1988 | C1J 796 | B | 28 |
| 2.1 D (L486)            | 03.1986 → 12.1989 | J8S 704 | D   | 67 | 1.4 (L422, L42C)           | 10.1986 → 12.1988 | C2J 730 | B | 38 |
| 2.1 TD                  | 04.1986 → 06.1989 | J8S 704 | D   | 67 | 1.4 (L423)                 | 10.1982 → 12.1984 | C2J 755 | B | 28 |
| 2.2                     | 04.1986 → 06.1989 | J7T 755 | B   | 82 | 1.4 (L423)                 | 03.1983 → 12.1985 | C2J 717 | B | 36 |
| <b>25 (B29_)</b>        |                   |         |     |    | 1.4 (L423, L42R)           | 09.1985 → 12.1988 | C2J 766 | B | 37 |
| 2.1 Diesel (B296)       | 04.1984 → 05.1989 | J8S 706 | D   | 67 | 1.4 (L423, L42R)           | 09.1985 → 12.1988 | C2J 767 | B | 37 |
| 2.2 (B29)               | 11.1985 → 03.1989 | J7T 708 | B   | 81 | 1.4 (L423, L42R)           | 10.1985 → 12.1988 | C2J 768 | B | 37 |
| 2.2 (B29)               | 11.1985 → 03.1989 | J7T 732 | B   | 84 | 1.4 (L423, L42R)           | 10.1986 → 11.1987 | C2J 720 | B | 37 |
| 2.2 (B29E)              | 04.1984 → 12.1989 | J7T 706 | B   | 81 | 1.4 Automatik (L423)       | 10.1982 → 12.1984 | C2J 757 | B | 28 |
| 2.2 (B29E)              | 04.1984 → 12.1989 | J7T 707 | B   | 81 | 1.4 Automatik (L423)       | 03.1983 → 12.1985 | C2J 718 | B | 37 |
| 2.2 (B29E)              | 04.1984 → 12.1989 | J7T 714 | B   | 81 | 1.4 Turbo                  | 07.1986 → 12.1989 | C1J 764 | B | 30 |
| 2.2 (B29E)              | 04.1984 → 12.1989 | J7T 715 | B   | 81 | 1.4 Turbo                  | 12.1986 → 12.1986 | C1J 764 | B | 30 |
| 2.2 (B29E)              | 04.1984 → 12.1989 | J7T 730 | B   | 83 | 1.4 Turbo (L425)           | 04.1984 → 12.1986 | C1J 760 | B | 30 |
| 2.2 (B29E)              | 04.1984 → 12.1989 | J7T 731 | B   | 84 | 1.4 Turbo (L425)           | 04.1984 → 12.1986 | C1J 764 | B | 30 |
| 2.4 V6 Turbo (B295)     | 10.1984 → 05.1990 | Z7U 702 | B   | 86 | 1.6 D (L424)               | 10.1982 → 12.1988 | F8M 700 | D | 48 |
| 2.7 V6 Injection (B298) | 04.1984 → 08.1989 | Z7V 709 | B   | 71 | 1.6 D (L424)               | 10.1982 → 12.1988 | F8M 720 | D | 49 |
| 2.7 V6 Injection (B298) | 04.1984 → 08.1989 | Z7V 711 | B   | 71 | 1.6 D (L424)               | 10.1982 → 12.1988 | F8M 730 | D | 50 |
| 2.8 V6 (B293)           | 06.1987 → 02.1990 | Z7W 700 | B   | 87 | 1.7 (L426)                 | 09.1984 → 12.1987 | F2N 700 | B | 56 |
| 2.8 V6 Injection (B29A) | 06.1986 → 02.1988 | Z7W 702 | B   | 88 | 1.7 (L426)                 | 09.1984 → 12.1987 | F2N 704 | B | 57 |
| <b>30 (127_)</b>        |                   |         |     |    | 1.7 (L42E)                 | 06.1987 → 12.1988 | F3N 708 | B | 63 |
| 2.1 Turbo-D (1270)      | 02.1982 → 03.1986 | J8S 702 | D   | 69 | 1.7 (L42F)                 | 10.1986 → 12.1988 | F3N 718 | B | 56 |
| 2.6 (1273)              | 02.1975 → 07.1976 | 112     | B   | 70 | 1.7 (L42L)                 | 10.1986 → 12.1988 | F2N 730 | B | 57 |
| 2.6 (1273)              | 08.1976 → 08.1978 | 112     | B   | 70 | 1.7 (L42N)                 | 10.1986 → 12.1988 | F2N 708 | B | 56 |
| 2.6 TX (1278)           | 10.1978 → 12.1983 | 140     | B   | 71 | 1.7 (L42N)                 | 10.1986 → 12.1988 | F2N 710 | B | 58 |
| 2.7i                    | 10.1978 → 12.1983 | 140     | B   | 71 | 1.7 (L42N)                 | 10.1986 → 12.1988 | F2N 798 | B | 56 |
| <b>4 (112_)</b>         |                   |         |     |    | <b>ALLIANCE Saloon</b>     |                   |         |   |    |
| 0.8 (1123)              | 10.1962 → 12.1971 | 800     | B   | 1  | 1.7                        | 09.1983 → 12.1986 | F2N 730 | B | 57 |
| 0.8 (1123)              | 10.1962 → 09.1983 | 800 705 | B   | 1  | <b>ESPACE I (J11_)</b>     |                   |         |   |    |
| 0.8 (1123)              | 09.1971 → 12.1988 | 800 01  | B   | 2  | 2.0 (J/S112)               | 07.1984 → 12.1987 | J6R 234 | B | 73 |
| 0.8 (1123)              | 10.1983 → 10.1988 | 800 705 | B   | 1  | 2.0 (J/S112)               | 01.1988 → 12.1990 | J6R 236 | B | 73 |
| 0.8 (1123)              | 10.1983 → 10.1988 | B1B 707 | B   | 1  | 2.0 (J/S112)               | 01.1988 → 12.1990 | J6R 734 | B | 73 |
| 1.1                     | 02.1978 → 03.1984 | 688 712 | B   | 5  | 2.0 i (J116)               | 01.1989 → 12.1990 | J7R 760 | B | 79 |
| 1.1                     | 06.1986 → 06.1990 | C1E 714 | B   | 7  | 2.1 TD (J/S115)            | 10.1984 → 12.1990 | J8S 240 | D | 69 |
| 1.1 (1128, S128)        | 06.1978 → 06.1990 | 688 712 | B   | 5  | 2.1 TD (J/S115)            | 10.1984 → 12.1990 | J8S 776 | D | 69 |
| 1.1 (1128, S128)        | 06.1978 → 06.1990 | C1E 714 | B   | 7  | 2.1 TD (J/S115)            | 01.1989 → 12.1990 | J8S 774 | D | 69 |
| 1.1 (1128, S128)        | 06.1978 → 06.1990 | C1E 719 | B   | 7  | 2.2 (J117)                 | 07.1986 → 12.1990 | J7T 770 | B | 85 |
| <b>5 (122_)</b>         |                   |         |     |    | 2.2 Quadra                 | 06.1987 → 12.1987 | J7T 770 | B | 85 |
| 0.8 (1221, 1391)        | 01.1982 → 12.1984 | 800 710 | B   | 2  | 2.2 Quadra (J117)          | 01.1988 → 12.1990 | J7T 770 | B | 85 |
| 0.8 (1221, 1391, 1220)  | 10.1972 → 08.1984 | 800 710 | B   | 2  | <b>FUEGO (136_)</b>        |                   |         |   |    |
| 1.0 (1222, 1392)        | 01.1972 → 12.1985 | 689 710 | B   | 3  | 1.4 TL/GTL                 | 02.1980 → 10.1985 | 847 720 | B | 27 |
| 1.1 (1227, 1397)        | 09.1980 → 12.1985 | 688 713 | B   | 6  | 1.6                        | 04.1983 → 10.1985 | A2M 723 | B | 51 |
| 1.1 (1227, 1397)        | 01.1981 → 12.1985 | C1E 726 | B   | 9  |                            |                   |         |   |    |
| 1.3 (1224, 1394)        | 09.1975 → 09.1984 | 810 725 | B   | 15 |                            |                   |         |   |    |

|                         |                   |         |   | Pos |  |  |  |  | Pos |
|-------------------------|-------------------|---------|---|-----|--|--|--|--|-----|
| 1.6 TS/GTS (1362)       | 10.1980 → 10.1985 | 843 723 | B | 54  |  |  |  |  |     |
| 1.6 TS/GTS (1362)       | 10.1980 → 10.1985 | 843 724 | B | 54  |  |  |  |  |     |
| 1.6 TS/GTS (1362)       | 10.1980 → 10.1985 | A6M 725 | B | 51  |  |  |  |  |     |
| 1.6 TS/GTS (1362)       | 10.1980 → 10.1985 | A6M 726 | B | 53  |  |  |  |  |     |
| 1.6 Turbo (1365)        | 08.1983 → 10.1985 | A5L 750 | B | 46  |  |  |  |  |     |
| 2.0 TX/GTX              | 02.1981 → 11.1986 | J6R 714 | B | 70  |  |  |  |  |     |
| 2.0 TX/GTX (1363)       | 10.1980 → 10.1985 | 829 710 | B | 73  |  |  |  |  |     |
| 2.0 TX/GTX (1363)       | 10.1980 → 10.1985 | J6R 710 | B | 70  |  |  |  |  |     |
| 2.0 TX/GTX (1363)       | 10.1980 → 10.1985 | J6R 712 | B | 70  |  |  |  |  |     |
| 2.0 TX/GTX (1363)       | 10.1980 → 10.1985 | J6R 713 | B | 70  |  |  |  |  |     |
| 2.0 TX/GTX (1363)       | 10.1980 → 10.1985 | J6R 715 | B | 70  |  |  |  |  |     |
| 2.0 TX/GTX (1363)       | 10.1980 → 10.1985 | J6R 726 | B | 70  |  |  |  |  |     |
| 2.1 TD                  | 08.1982 → 10.1985 | J8S 712 | D | 67  |  |  |  |  |     |
| 2.2                     | 10.1983 → 10.1985 | J7T 718 | B | 82  |  |  |  |  |     |
| 2.2                     | 11.1984 → 06.1988 | J7T 718 | B | 82  |  |  |  |  |     |
| <b>RODEO</b>            |                   |         |   |     |  |  |  |  |     |
| 6 1.3                   | 10.1980 → 08.1981 | 810.10  | B | 17  |  |  |  |  |     |
| 6 1.3                   | 10.1980 → 08.1981 | 810.19  | B | 19  |  |  |  |  |     |
| <b>RODEO 4 (ACL_)</b>   |                   |         |   |     |  |  |  |  |     |
| 0.8                     | 08.1971 → 11.1981 | 800 01  | B | 2   |  |  |  |  |     |
| <b>RODEO 6 (ACL_)</b>   |                   |         |   |     |  |  |  |  |     |
| 1.1                     | 08.1973 → 11.1981 | 688.10  | B | 4   |  |  |  |  |     |
| <b>SUPER 5 (B/C40_)</b> |                   |         |   |     |  |  |  |  |     |
| 1.0 (B/C/400)           | 10.1984 → 10.1988 | C1C 700 | B | 3   |  |  |  |  |     |
| 1.1                     | 10.1989 → 06.1990 | C1E 750 | B | 10  |  |  |  |  |     |
| 1.1 (B/C/401)           | 10.1984 → 10.1988 | C1E 750 | B | 10  |  |  |  |  |     |
| 1.1 (B/C/401)           | 10.1984 → 10.1988 | C1E 752 | B | 9   |  |  |  |  |     |
| 1.1 (B/C/401)           | 10.1984 → 10.1988 | C1E 754 | B | 9   |  |  |  |  |     |
| 1.2 (B/C40F)            | 01.1987 → 08.1990 | C1G 702 | B | 11  |  |  |  |  |     |
| 1.2 (B/C40F)            | 01.1987 → 08.1990 | C1G 720 | B | 13  |  |  |  |  |     |
| 1.2 (B/C40F)            | 01.1987 → 08.1990 | C1G 722 | B | 11  |  |  |  |  |     |
| 1.4 (B/C402)            | 10.1984 → 06.1988 | C1J 768 | B | 31  |  |  |  |  |     |
| 1.4 (B/C402)            | 10.1984 → 06.1988 | C1J 780 | B | 33  |  |  |  |  |     |
| 1.4 (B/C403)            | 10.1984 → 07.1989 | C2J 780 | B | 33  |  |  |  |  |     |
| 1.4 (B/C403)            | 10.1984 → 07.1989 | C2J 781 | B | 33  |  |  |  |  |     |
| 1.4 (B/C403)            | 10.1984 → 07.1989 | C2J 788 | B | 33  |  |  |  |  |     |
| 1.4 (B/C403)            | 10.1984 → 07.1989 | C2J 789 | B | 33  |  |  |  |  |     |
| 1.4 (B/C403)            | 06.1986 → 06.1989 | C2J 798 | B | 33  |  |  |  |  |     |
| 1.4 (B/C403)            | 06.1987 → 07.1989 | C2J 700 | B | 33  |  |  |  |  |     |
| 1.4 (B/C40J)            | 07.1987 → 07.1989 | C2J 782 | B | 28  |  |  |  |  |     |
| 1.4 (B/C40M)            | 06.1987 → 08.1990 | C2J 784 | B | 31  |  |  |  |  |     |
| 1.4 Turbo (C405)        | 07.1986 → 08.1990 | C1J 784 | B | 28  |  |  |  |  |     |
| 1.4 Turbo (C405)        | 10.1986 → 08.1990 | C1J 782 | B | 32  |  |  |  |  |     |
| 1.4 Turbo (C405)        | 06.1987 → 08.1990 | C1J 788 | B | 28  |  |  |  |  |     |
| 1.6 D                   | 04.1985 → 12.1990 | F8M 730 | D | 50  |  |  |  |  |     |
| 1.7                     | 09.1988 → 09.1990 | F2N 740 | B | 60  |  |  |  |  |     |

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|          |   |  |                   |   |   |                      |    |                |                             |          |   |    |  |
|----------|---|--|-------------------|---|---|----------------------|----|----------------|-----------------------------|----------|---|----|--|
| <b>1</b> |   | <b>58</b>  |                   |   |   |                      |    |                |                             |          |   |    |  |
|          | 800   |  | 10.1962 → 12.1971 | B | 4 | 845 cm <sup>3</sup>  | 2V | 19 kW          | 26 PS                       | ⊗8       | - | 80 |  |
|          | 800   | <b>705</b>   |                   |   |   |                      |    |                |                             |          |   |    |  |
|          |   |  | 10.1962 → 10.1988 | B | 4 | 845 cm <sup>3</sup>  | 2V | 19-26 kW       | 26-35 PS                    | ⊗8       | - | 80 |  |
|          | B1B   | <b>707</b>   |                   |   |   |                      |    |                |                             |          |   |    |  |
|          |   |  | 10.1983 → 10.1988 | B | 4 | 845 cm <sup>3</sup>  | 2V | 21 kW          | 29 PS                       | ⊗8:1     | - | 80 |  |
|          | 4 (112_)  |  |                   |   |   |                      |    |                |                             |          |   |    |  |
|          | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                   |   |   |                      |    |                |                             |          |   |    |  |
| <b>2</b> |   | <b>58</b>  |                   |   |   |                      |    |                |                             |          |   |    |  |
|          | 800   | <b>01, 710</b>   |                   |   |   |                      |    |                |                             |          |   |    |  |
|          |   |  | 08.1971 → 12.1988 | B | 4 | 845 cm <sup>3</sup>  | 2V | 25-27 kW       | 34-37 PS                    | ⊗8       | - | 80 |  |
|          | 4 (112_), 5 (122_), RODEO 4 (ACL_)                      |  |                   |   |   |                      |    |                |                             |          |   |    |  |
|          | 80 00226 1 1 000  | ∅58; STD; set: 1; [R CR 1.75] [R 2] [DSF 3.5]  |                   |   |   |                      |    |                |                             |          |   |    |  |
|          | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                   |   |   |                      |    |                |                             |          |   |    |  |
| <b>3</b> |   | <b>65</b>  |                   |   |   |                      |    |                |                             |          |   |    |  |
|          | 689   | <b>710</b>   |                   |   |   |                      |    |                |                             |          |   |    |  |
|          |   |  | 01.1972 → 12.1985 | B | 4 | 956 cm <sup>3</sup>  | 2V | 31-32 kW       | 42-44 PS                    | ⊗9,25    | - | 72 |  |
|          | C1C   | <b>700</b>   |                   |   |   |                      |    |                |                             |          |   |    |  |
|          |   |  | 10.1984 → 10.1988 | B | 4 | 956 cm <sup>3</sup>  | 2V | 30-32 kW       | 41-44 PS                    | ⊗9/9,2:1 | - | 72 |  |
|          | 5 (122_), SUPER 5 (B/C40_)                              |  |                   |   |   |                      |    |                |                             |          |   |    |  |
|          | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                   |   |   |                      |    |                |                             |          |   |    |  |
| <b>4</b> |   | <b>70</b>  |                   |   |   |                      |    |                |                             |          |   |    |  |
|          | 688   | <b>13</b>  |                   |   |   |                      |    |                |                             |          |   |    |  |
|          |   |  | 09.1980 → 12.1982 | B | 4 | 1108 cm <sup>3</sup> | 2V | 33 kW          | 45 PS                       | ⊗8,5:1   | - | 72 |  |
|          | 688.01  |  | 11.1962 → 10.1972 | B | 4 | 1108 cm <sup>3</sup> | 2V | 25-39 kW       | 34-53 PS                    | ⊗9       | - | 72 |  |
|          | 688.10  |  | 08.1970 → 04.1987 | B | 4 | 1108 cm <sup>3</sup> | 2V | 25-39 kW       | 34-53 PS                    | ⊗9,5     | - | 72 |  |
|          | 10 (119_), 6 (118_), 7 (124_), 8 (113_), RODEO 6 (ACL_) |  |                   |   |   |                      |    |                |                             |          |   |    |  |
|          | 80 00042 1 0 000  | ∅70; STD; set: 1; [R G6 CR 1.75] [M 2] [G 3.5]   |                   |   |   |                      |    |                |                             |          |   |    |  |
|          | KK-7H   | valve cotter; number of notches: 1; valve stem diameter: 7   |                   |   |   |                      |    | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |          |   |    |  |
|          | MK-7H2  | valve cotter; number of notches: 2; valve stem diameter: 7   |                   |   |   |                      |    |                |                             |          |   |    |  |
| <b>5</b> |   | <b>70</b>  |                   |   |   |                      |    |                |                             |          |   |    |  |
|          | 688   | <b>712</b>   |                   |   |   |                      |    |                |                             |          |   |    |  |
|          |   |  | 02.1978 → 06.1990 | B | 4 | 1108 cm <sup>3</sup> | 2V | 25-35 kW       | 34-48 PS                    | ⊗9,5:1   | - | 72 |  |
|          | 4 (112_)  |  |                   |   |   |                      |    |                |                             |          |   |    |  |
|          | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                   |   |   |                      |    |                |                             |          |   |    |  |
| <b>6</b> |   | <b>70</b>  |                   |   |   |                      |    |                |                             |          |   |    |  |
|          | 688   | <b>713</b>   |                   |   |   |                      |    |                |                             |          |   |    |  |
|          |   |  | 09.1980 → 12.1985 | B | 4 | 1108 cm <sup>3</sup> | 2V | 33 kW          | 45 PS                       | ⊗9,5     | - | 72 |  |
|          | 5 (122_)  |  |                   |   |   |                      |    |                |                             |          |   |    |  |
|          | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                   |   |   |                      |    |                |                             |          |   |    |  |
|          | 7.21744.50.0  | fuel pump; mechanical  |                   |   |   |                      |    |                |                             |          |   |    |  |
| <b>7</b> |   | <b>70</b>  |                   |   |   |                      |    |                |                             |          |   |    |  |
|          | C1E   | <b>714, 719</b>  |                   |   |   |                      |    |                |                             |          |   |    |  |
|          |   |  | 06.1978 → 06.1990 | B | 4 | 1108 cm <sup>3</sup> | 2V | 25-32 kW       | 34-44 PS                    | ⊗8,8     | - | 72 |  |
|          | 4 (112_)  |  |                   |   |   |                      |    |                |                             |          |   |    |  |
|          | KK-7H   | valve cotter; number of notches: 1; valve stem diameter: 7   |                   |   |   |                      |    | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |          |   |    |  |
|          | MK-7H2  | valve cotter; number of notches: 2; valve stem diameter: 7   |                   |   |   |                      |    |                |                             |          |   |    |  |

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|           |  |  |   |                |                             |    |          |          |           |
|-----------|--|--|---|----------------|-----------------------------|----|----------|----------|-----------|
|           | <b>7.21440.51.0</b>                            | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |                |                             |    |          |          |           |
| <b>8</b>  |  | <b>70</b>  |   |                |                             |    |          |          |           |
|           | <b>C1E</b>                                     | <b>715, 720</b>  |   |                |                             |    |          |          |           |
|           |  | 09.1981 → 06.1986  | B | 4              | 1108 cm <sup>3</sup>        | 2V | 35 kW    | 48 PS    | - 72      |
|           | <b>11 (B/C37_), 9 (L42_)</b>                   |  |   |                |                             |    |          |          |           |
|           | <b>80 00042 1 0 000</b>                        | Ø70; STD; set: 1; [R G6 CR 1.75] [M 2] [G 3.5]   |   |                |                             |    |          |          |           |
|           | <b>77 085 618</b>                              | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |   |                |                             |    |          |          |           |
|           | <b>KK-7H</b>                                   | valve cotter; number of notches: 1; valve stem diameter: 7   |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |    |          |          |           |
|           | <b>MK-7H2</b>                                  | valve cotter; number of notches: 2; valve stem diameter: 7   |   |                |                             |    |          |          |           |
|           | <b>7.21440.51.0</b>                            | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |                |                             |    |          |          |           |
|           | <b>7.21780.50.0</b>                            | fuel pump; mechanical  |   |                |                             |    |          |          |           |
| <b>9</b>  |  | <b>70</b>  |   |                |                             |    |          |          |           |
|           | <b>C1E</b>                                     | <b>726, 752, 754</b>   |   |                |                             |    |          |          |           |
|           |  | 01.1981 → 10.1988  | B | 4              | 1108 cm <sup>3</sup>        | 2V | 33-34 kW | 45-46 PS | - 72      |
|           | <b>5 (122_), SUPER 5 (B/C40_)</b>              |  |   |                |                             |    |          |          |           |
|           | <b>KK-7H</b>                                   | valve cotter; number of notches: 1; valve stem diameter: 7   |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |    |          |          |           |
|           | <b>MK-7H2</b>                                  | valve cotter; number of notches: 2; valve stem diameter: 7   |   |                |                             |    |          |          |           |
| <b>10</b> |  | <b>70</b>  |   |                |                             |    |          |          |           |
|           | <b>C1E</b>                                     | <b>750</b>   |   |                |                             |    |          |          |           |
|           |  | 10.1984 → 06.1990  | B | 4              | 1108 cm <sup>3</sup>        | 2V | 33-35 kW | 45-48 PS | 9,5 - 72  |
|           | <b>SUPER 5 (B/C40_)</b>                        |  |   |                |                             |    |          |          |           |
|           | <b>77 085 618</b>                              | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |   |                |                             |    |          |          |           |
|           | <b>KK-7H</b>                                   | valve cotter; number of notches: 1; valve stem diameter: 7   |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |    |          |          |           |
|           | <b>MK-7H2</b>                                  | valve cotter; number of notches: 2; valve stem diameter: 7   |   |                |                             |    |          |          |           |
| <b>11</b> |  | <b>71.5</b>  |   |                |                             |    |          |          |           |
|           | <b>C1G</b>                                     | <b>700, 702, 722</b>   |   |                |                             |    |          |          |           |
|           |  | 10.1984 → 08.1990  | B | 4              | 1237 cm <sup>3</sup>        | 2V | 40-44 kW | 54-60 PS | 9,25 - 77 |
|           | <b>11 (B/C37_), 9 (L42_), SUPER 5 (B/C40_)</b> |  |   |                |                             |    |          |          |           |
|           | <b>77 085 618</b>                              | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |   |                |                             |    |          |          |           |
|           | <b>87 845 618</b>                              | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |   |                |                             |    |          |          |           |
|           | <b>KK-7H</b>                                   | valve cotter; number of notches: 1; valve stem diameter: 7   |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |    |          |          |           |
|           | <b>MK-7H2</b>                                  | valve cotter; number of notches: 2; valve stem diameter: 7   |   |                |                             |    |          |          |           |
|           | <b>7.21440.51.0</b>                            | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |                |                             |    |          |          |           |
| <b>12</b> |  | <b>71.5</b>  |   |                |                             |    |          |          |           |
|           | <b>C1G</b>                                     | <b>710</b>   |   |                |                             |    |          |          |           |
|           |  | 10.1984 → 12.1988  | B | 4              | 1237 cm <sup>3</sup>        | 2V | 40 kW    | 55 PS    | 9,25 - 77 |
|           | <b>11 (B/C37_), 9 (L42_)</b>                   |  |   |                |                             |    |          |          |           |
|           | <b>KK-7H</b>                                   | valve cotter; number of notches: 1; valve stem diameter: 7   |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |    |          |          |           |
|           | <b>MK-7H2</b>                                  | valve cotter; number of notches: 2; valve stem diameter: 7   |   |                |                             |    |          |          |           |
|           | <b>7.21440.51.0</b>                            | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |                |                             |    |          |          |           |



|           |   |  |   |                |                             |    |          |          |        |      |
|-----------|---|--|---|----------------|-----------------------------|----|----------|----------|--------|------|
| <b>13</b> |   | <b>71.5</b>  |   |                |                             |    |          |          |        |      |
|           | <b>C1G</b>  | <b>720</b>   |   |                |                             |    |          |          |        |      |
|           |   | 01.1987 → 08.1990  | B | 4              | 1237 cm <sup>3</sup>        | 2V | 40 kW    | 54 PS    | ⊗9,25  | - 77 |
|           | <b>SUPER 5 (B/C40_)</b>   |  |   |                |                             |    |          |          |        |      |
|           | <b>77 085 618</b>   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |   |                |                             |    |          |          |        |      |
|           | <b>87 845 618</b>   | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |   |                |                             |    |          |          |        |      |
|           | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7   |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |    |          |          |        |      |
|           | <b>MK-7H2</b>   | valve cotter; number of notches: 2; valve stem diameter: 7   |   |                |                             |    |          |          |        |      |
| <b>14</b> |   | <b>73</b>  |   |                |                             |    |          |          |        |      |
|           | <b>810</b>  | <b>719, 726, 729</b>   |   |                |                             |    |          |          |        |      |
|           |   | 09.1976 → 09.1984  | B | 4              | 1289 cm <sup>3</sup>        | 2V | 31-43 kW | 42-58 PS |        | - 77 |
|           | <b>5 (122_)</b>   |  |   |                |                             |    |          |          |        |      |
|           | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7   |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |    |          |          |        |      |
|           | <b>MK-7H2</b>   | valve cotter; number of notches: 2; valve stem diameter: 7   |   |                |                             |    |          |          |        |      |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |                |                             |    |          |          |        |      |
| <b>15</b> |   | <b>73</b>  |   |                |                             |    |          |          |        |      |
|           | <b>810</b>  | <b>725</b>   |   |                |                             |    |          |          |        |      |
|           |   | 09.1975 → 09.1984  | B | 4              | 1289 cm <sup>3</sup>        | 2V | 47 kW    | 64 PS    | ⊗9,5   | - 77 |
|           | <b>5 (122_)</b>   |  |   |                |                             |    |          |          |        |      |
|           | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7   |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |    |          |          |        |      |
|           | <b>MK-7H2</b>   | valve cotter; number of notches: 2; valve stem diameter: 7   |   |                |                             |    |          |          |        |      |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |                |                             |    |          |          |        |      |
|           | <b>7.21744.50.0</b>   | fuel pump; mechanical  |   |                |                             |    |          |          |        |      |
| <b>16</b> |   | <b>73</b>  |   |                |                             |    |          |          |        |      |
|           | <b>810-02/97</b>  | 01.1970 → 04.1980  | B | 4              | 1289 cm <sup>3</sup>        | 2V | 40 kW    | 54 PS    | ⊗8,5   | - 77 |
|           | <b>810.02</b>   | 07.1975 → 04.1980  | B | 4              | 1289 cm <sup>3</sup>        | 2V | 37 kW    | 50 PS    | ⊗8,5   | - 77 |
|           | <b>12, 12 Variable (117_)</b>   |  |   |                |                             |    |          |          |        |      |
|           | <b>87 845 618</b>   | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |   |                |                             |    |          |          |        |      |
|           | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7   |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |    |          |          |        |      |
|           | <b>MK-7H2</b>   | valve cotter; number of notches: 2; valve stem diameter: 7   |   |                |                             |    |          |          |        |      |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |                |                             |    |          |          |        |      |
| <b>17</b> |   | <b>73</b>  |   |                |                             |    |          |          |        |      |
|           | <b>810.03</b>   | 07.1969 → 10.1972  | B | 4              | 1289 cm <sup>3</sup>        | 2V | 35 kW    | 48 PS    | ⊗8,5   | - 77 |
|           | <b>810.05</b>   | 03.1972 → 10.1980  | B | 4              | 1289 cm <sup>3</sup>        | 2V | 31-45 kW | 42-61 PS | ⊗9,5   | - 77 |
|           | <b>810.10</b>   | 01.1974 → 08.1981  | B | 4              | 1289 cm <sup>3</sup>        | 2V | 44 kW    | 60 PS    | ⊗9,5:1 | - 77 |
|           | <b>10 (119_), 11 (B/C37_), 12, 12 Variable (117_), 15 (130_), RODEO</b> |  |   |                |                             |    |          |          |        |      |
|           | <b>87 845 618</b>   | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |   |                |                             |    |          |          |        |      |
|           | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7   |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |    |          |          |        |      |
|           | <b>MK-7H2</b>   | valve cotter; number of notches: 2; valve stem diameter: 7   |   |                |                             |    |          |          |        |      |

|           |                               |  |   |   |                      |    |          |                |  |      |  |
|-----------|-------------------------------|--|---|---|----------------------|----|----------|----------------|--|------|--|
| <b>18</b> |                               | <b>73</b>  |   |   |                      |    |          |                |  |      |  |
|           | <b>810.06</b>                 | 08.1972 → 04.1980  | B | 4 | 1289 cm <sup>3</sup> | 2V | 44 kW    | 60 PS          | ϕ9,5   | - 77 |  |
|           | <b>12, 12 Variable (117_)</b> |  |   |   |                      |    |          |                |  |      |  |
|           | <b>KK-7H</b>                  | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |                      |    |          | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1                                |      |  |
|           | <b>MK-7H2</b>                 | valve cotter; number of notches: 2; valve stem diameter: 7   |   |   |                      |    |          |                |  |      |  |
| <b>19</b> |                               | <b>73</b>  |   |   |                      |    |          |                |  |      |  |
|           | <b>810.19</b>                 | 10.1980 → 08.1981  | B | 4 | 1289 cm <sup>3</sup> | 2V | 33 kW    | 45 PS          | ϕ8,2:1   | - 77 |  |
|           | <b>RODEO</b>                  |  |   |   |                      |    |          |                |  |      |  |
|           | <b>77 085 618</b>             | [Set] HL 0,25 ϕ 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b>                   |   |   |                      |    |          |                |  |      |  |
|           | <b>87 845 618</b>             | [Set] PL 0,25 ϕ 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |   |   |                      |    |          |                |  |      |  |
|           | <b>KK-7H</b>                  | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |                      |    |          | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1                                |      |  |
|           | <b>MK-7H2</b>                 | valve cotter; number of notches: 2; valve stem diameter: 7   |   |   |                      |    |          |                |  |      |  |
| <b>20</b> |                               | <b>75</b>  |   |   |                      |    |          |                |  |      |  |
|           | <b>129</b>                    | 11.1976 → 12.1983  | B | 4 | 1218 cm <sup>3</sup> | 2V | 42-43 kW | 57-58 PS       | ϕ9,3   | - 69 |  |
|           | <b>150</b>                    | 09.1979 → 06.1983  | B | 4 | 1360 cm <sup>3</sup> | 2V | 51-52 kW | 70-71 PS       | ϕ9,3   | - 77 |  |
|           | <b>14 (121_)</b>              |  |   |   |                      |    |          |                |  |      |  |
|           | <b>77 088 618</b>             | [Set] PL 0,30 ϕ 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>                   |   |   |                      |    |          |                |  |      |  |
|           | <b>7.21440.51.0</b>           | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                   |   |   |                      |    |          |                |  |      |  |
| <b>21</b> |                               | <b>75.8</b>  |   |   |                      |    |          |                |  |      |  |
|           | <b>E6J</b>                    | <b>700</b>   |   |   |                      |    |          |                |  |      |  |
|           |                               | 07.1988 → 08.1990  | B | 4 | 1390 cm <sup>3</sup> | 2V | 57-59 kW | 78-80 PS       | ϕ9,5   | - 77 |  |
|           | <b>19 I Chamade (L53_)</b>    |  |   |   |                      |    |          |                |  |      |  |
|           | <b>80 00229 1 0 000</b>       | ϕ75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]   |   |   |                      |    |          |                |  |      |  |
|           | <b>77 817 610</b>             | [Set] HL 0,25 ϕ 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |   |   |                      |    |          |                |  |      |  |
|           | <b>87 845 618</b>             | [Set] PL 0,25 ϕ 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |   |   |                      |    |          |                |  |      |  |
|           | <b>511018</b>                 | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III   |   |   |                      |    |          | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |      |  |
|           | <b>511017</b>                 | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |   |   |                      |    |          | <b>81-5134</b> | EX; 12.06/ x 7 x 49 B1                                     |      |  |
|           |                               |  |   |   |                      |    |          | <b>81-5133</b> | IN; 12.06/ x 7 x 42 B1                                     |      |  |
|           | <b>7.31737.01.0</b>           | mechanical   |   |   |                      |    |          |                |  |      |  |
| <b>22</b> |                               | <b>75.8</b>  |   |   |                      |    |          |                |  |      |  |
|           | <b>E6J</b>                    | <b>701</b>   |   |   |                      |    |          |                |  |      |  |
|           |                               | 07.1988 → 08.1990  | B | 4 | 1390 cm <sup>3</sup> | 2V | 57-59 kW | 78-80 PS       | ϕ9,5   | - 77 |  |
|           | <b>19 I Chamade (L53_)</b>    |  |   |   |                      |    |          |                |  |      |  |
|           | <b>80 00229 1 0 000</b>       | ϕ75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]   |   |   |                      |    |          |                |  |      |  |
|           | <b>77 817 610</b>             | [Set] HL 0,25 ϕ 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |   |   |                      |    |          |                |  |      |  |
|           | <b>87 845 618</b>             | [Set] PL 0,25 ϕ 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |   |   |                      |    |          |                |  |      |  |
|           | <b>511018</b>                 | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III   |   |   |                      |    |          | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |      |  |
|           | <b>511017</b>                 | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |   |   |                      |    |          | <b>81-5134</b> | EX; 12.06/ x 7 x 49 B1                                     |      |  |
|           |                               |  |   |   |                      |    |          | <b>81-5133</b> | IN; 12.06/ x 7 x 42 B1                                     |      |  |

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|           |   |   |                   |   |   |                      |                      |          |          |                |                             |      |
|-----------|---|---|-------------------|---|---|----------------------|----------------------|----------|----------|----------------|-----------------------------|------|
| <b>23</b> |   | <b>76</b>   |                   |   |   |                      |                      |          |          |                |                             |      |
|           | 697.01                                      |   | 09.1965 → 10.1975 | B | 4 | 1469 cm <sup>3</sup> | 2V                   | 40-46 kW | 54-63 PS | ⊗8,6           | - 81                        |      |
|           | 16 (115_)                                   |   |                   |   |   |                      |                      |          |          |                |                             |      |
|           | 77 091 608                                  | [Set] HL STD Ø 54.813 / 58.731 / 20.500 / 1.951 St/A  |                   |   |   |                      |                      |          |          |                |                             |      |
|           | 77 123 608                                  | [Set] PL STD Ø 48.020 / 51.587 / 21.750 / 1.769 St/A  |                   |   |   |                      |                      |          |          |                |                             |      |
| <b>24</b> |   | <b>76</b>   |                   |   |   |                      |                      |          |          |                |                             |      |
|           | 840   | <b>725</b>  | 09.1977 → 09.1981 | B | 4 | 1397 cm <sup>3</sup> | 2V                   | 68 kW    | 93 PS    | ⊗10            | - 77                        |      |
|           | 5 (122_)                                    |   |                   |   |   |                      |                      |          |          |                |                             |      |
|           | 77 085 618                                  | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A   |                   |   |   |                      |                      |          |          |                |                             |      |
|           | 87 845 618                                  | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A   |                   |   |   |                      |                      |          |          |                |                             |      |
|           | 7.21440.51.0                                | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off      |                   |   |   |                      |                      |          |          |                |                             |      |
|           | 7.21744.50.0                                | fuel pump; mechanical   |                   |   |   |                      |                      |          |          |                |                             |      |
| <b>25</b> |   | <b>76</b>   |                   |   |   |                      |                      |          |          |                |                             |      |
|           | 840   | <b>726</b>  | 10.1981 → 01.1985 | B | A | 4                    | 1397 cm <sup>3</sup> | 2V       | 79-81 kW | 108-110 PS     | ⊗8,6                        | - 77 |
|           | 5 (122_)                                    |   |                   |   |   |                      |                      |          |          |                |                             |      |
|           | 7.21659.70.0                                | fuel pump; in-line; electrical  |                   |   |   |                      |                      |          |          |                |                             |      |
| <b>26</b> |   | <b>76</b>   |                   |   |   |                      |                      |          |          |                |                             |      |
|           | 847   | <b>712, 725</b>   | 01.1982 → 12.1985 | B | 4 | 1397 cm <sup>3</sup> | 2V                   | 42-46 kW | 58-63 PS | ⊗9,25          | - 77                        |      |
|           | 5 (122_)                                    |   |                   |   |   |                      |                      |          |          |                |                             |      |
|           | 7.21440.51.0                                | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off      |                   |   |   |                      |                      |          |          |                |                             |      |
|           | 7.21744.50.0                                | fuel pump; mechanical   |                   |   |   |                      |                      |          |          |                |                             |      |
| <b>27</b> |   | <b>76</b>   |                   |   |   |                      |                      |          |          |                |                             |      |
|           | 847   | <b>720</b>  | 04.1978 → 07.1986 | B | 4 | 1397 cm <sup>3</sup> | 2V                   | 47 kW    | 64 PS    | ⊗9,25          | - 77                        |      |
|           | 18 (134_), 18 Variable (135_), FUEGO (136_) |   |                   |   |   |                      |                      |          |          |                |                             |      |
|           | 93 696 600                                  | Cylinder diameter: 76; KH: 37.5; GL: 64; piston pin: 20x64; number of piston rings: 3<br>SLF 4 CR<br>→ 80 00230 1 0 ... |                   |   |   |                      |                      |          |          |                |                             |      |
|           | 80 00230 1 0 000                            | Ø76; STD; set: 1; [R G6 CR 1.75] [M 2] [SLF CR 3.947]   |                   |   |   |                      |                      |          |          |                |                             |      |
|           | 93 696 960                                  | piston: 93696600; cylinder liner: 89060110  |                   |   |   |                      |                      |          |          |                |                             |      |
|           | 89 060 110                                  | N - Wet cylinder liner; finished; A=80.55 C=90.2 L=134 H=95   |                   |   |   |                      |                      |          |          |                |                             |      |
|           | 77 085 618                                  | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A   |                   |   |   |                      |                      |          |          |                |                             |      |
|           | 87 845 618                                  | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A   |                   |   |   |                      |                      |          |          |                |                             |      |
|           | KK-7H                                       | valve cotter; number of notches: 1; valve stem diameter: 7  |                   |   |   |                      |                      |          |          | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |      |
|           | MK-7H2                                      | valve cotter; number of notches: 2; valve stem diameter: 7  |                   |   |   |                      |                      |          |          |                |                             |      |
|           | 7.21440.51.0                                | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off      |                   |   |   |                      |                      |          |          |                |                             |      |

| 28 |  | 76  |  |
|----|--|---|--|
|    | 847  | 722   |  |
|    | C1J  | 04.1978 → 07.1986   | B 4 1397 cm <sup>3</sup> 2V 47 kW 64 PS ⌀9,25 - 77           |
|    | C1J  | 07.1986 → 08.1990   | B LA 4 1397 cm <sup>3</sup> 2V 85-88 kW 115-120 PS ⌀8 - 77   |
|    | C2J  | 12.1981 → 12.1988   | B 4 1397 cm <sup>3</sup> 2V 44 kW 60 PS ⌀9,25 - 77           |
|    | C2J  | 10.1982 → 07.1989   | B 4 1397 cm <sup>3</sup> 2V 49-53 kW 67-72 PS - 77           |
|    | 11 (B/C37_), 18 (134_), 18 Variable (135_), 9 (L42_), SUPER 5 (B/C40_) |   |  |
|    | 77 085 618   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD             |  |
|    | 87 845 618   | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD             |  |
|    | KK-7H  | valve cotter; number of notches: 1; valve stem diameter: 7  | 81-5115 IN/EX; 11.14/ x 7 x 41.5 G1                          |
|    | MK-7H2   | valve cotter; number of notches: 2; valve stem diameter: 7  |  |
|    | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off      |  |
| 29 |  | 76  |  |
|    | C1J  | 715   |  |
|    |  | 12.1981 → 12.1988   | B 4 1397 cm <sup>3</sup> 2V 44 kW 60 PS ⌀9,25 - 77           |
|    | 11 (B/C37_), 9 (L42_)  |   |  |
|    | 93 696 600   | Cylinder diameter: 76; KH: 37.5; GL: 64; piston pin: 20x64; number of piston rings: 3<br>SLF 4 CR<br>→ 80 00230 1 0 ... |  |
|    | 80 00230 1 0 000   | Ø76; STD; set: 1; [R G6 CR 1.75] [M 2] [SLF CR 3.947]   |  |
|    | 93 696 960   | piston: 93696600; cylinder liner: 89060110  |  |
|    | 89 060 110   | N - Wet cylinder liner; finished; A=80.55 C=90.2 L=134 H=95   |  |
|    | 77 085 618   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD             |  |
|    | 87 845 618   | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD             |  |
|    | KK-7H  | valve cotter; number of notches: 1; valve stem diameter: 7  | 81-5115 IN/EX; 11.14/ x 7 x 41.5 G1                          |
|    | MK-7H2   | valve cotter; number of notches: 2; valve stem diameter: 7  |  |
|    | 7.21287.53.0   | fuel pump; in-line; electrical  |  |
|    | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off      |  |
|    | 7.21780.50.0   | fuel pump; mechanical   |  |
| 30 |  | 76  |  |
|    | C1J  | 760, 764  |  |
|    |  | 02.1984 → 12.1989   | B A 4 1397 cm <sup>3</sup> 2V 77-87 kW 105-118 PS ⌀8,05 - 77 |
|    | 11 (B/C37_), 9 (L42_)  |   |  |
|    | 77 085 618   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD             |  |
|    | KK-7H  | valve cotter; number of notches: 1; valve stem diameter: 7  | 81-5115 IN/EX; 11.14/ x 7 x 41.5 G1                          |
|    | MK-7H2   | valve cotter; number of notches: 2; valve stem diameter: 7  |  |
|    | 7.21287.53.0   | fuel pump; in-line; electrical  |  |
|    | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off      |  |

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| <b>31</b> |                                      | <b>76</b>  |  |
|-----------|--------------------------------------|--|--|
|           | <b>C1J</b>                           | <b>768</b>   |  |
|           |                                      | 10.1984 → 06.1988  | B 4 1397 cm <sup>3</sup> 2V 39-44 kW 53-60 PS ⌀9 - 77    |
|           | <b>C2J</b>                           | <b>784</b>   |  |
|           |                                      | 06.1987 → 08.1990  | B 4 1397 cm <sup>3</sup> 2V 44 kW 60 PS ⌀9 - 77          |
|           | <b>SUPER 5 (B/C40_)</b>              |  |  |
|           | <b>93 696 600</b>                    | Cylinder diameter: 76; KH: 37.5; GL: 64; piston pin: 20x64; number of piston rings: 3<br>SLF 4 CR<br>→ <b>80 00230 1 0 ...</b> |  |
|           | <b>80 00230 1 0 000</b>              | Ø76; STD; set: 1; [R G6 CR 1.75] [M 2] [SLF CR 3.947]  |  |
|           | <b>93 696 960</b>                    | piston: 93696600; cylinder liner: 89060110   |  |
|           | <b>89 060 110</b>                    | N - Wet cylinder liner; finished; A=80.55 C=90.2 L=134 H=95  |  |
|           | <b>77 085 618</b>                    | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b>             |  |
|           | <b>87 845 618</b>                    | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>             |  |
|           | <b>KK-7H</b>                         | valve cotter; number of notches: 1; valve stem diameter: 7   | <b>81-5115</b> IN/EX; 11.14/ x 7 x 41.5 G1               |
|           | <b>MK-7H2</b>                        | valve cotter; number of notches: 2; valve stem diameter: 7   |  |
| <b>32</b> |                                      | <b>76</b>  |  |
|           | <b>C1J</b>                           | <b>770, 782</b>  |  |
|           |                                      | 10.1986 → 08.1990  | B LA 4 1397 cm <sup>3</sup> 2V 85-88 kW 115-120 PS - 77  |
|           | <b>11 (B/C37_), SUPER 5 (B/C40_)</b> |  |  |
|           | <b>77 085 618</b>                    | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b>             |  |
|           | <b>87 845 618</b>                    | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>             |  |
|           | <b>KK-7H</b>                         | valve cotter; number of notches: 1; valve stem diameter: 7   | <b>81-5115</b> IN/EX; 11.14/ x 7 x 41.5 G1               |
|           | <b>MK-7H2</b>                        | valve cotter; number of notches: 2; valve stem diameter: 7   |  |
|           | <b>7.21287.53.0</b>                  | fuel pump; in-line; electrical   |  |
|           | <b>7.21440.51.0</b>                  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off             |  |
| <b>33</b> |                                      | <b>76</b>  |  |
|           | <b>C1J</b>                           | <b>780</b>   |  |
|           |                                      | 10.1984 → 06.1988  | B 4 1397 cm <sup>3</sup> 2V 43 kW 58 PS ⌀9,25 - 77       |
|           | <b>C2J</b>                           | <b>700, 780, 781, 788, 789, 798</b>  |  |
|           |                                      | 10.1984 → 07.1989  | B 4 1397 cm <sup>3</sup> 2V 52-53 kW 71-72 PS ⌀9,25 - 77 |
|           | <b>SUPER 5 (B/C40_)</b>              |  |  |
|           | <b>77 085 618</b>                    | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b>             |  |
|           | <b>87 845 618</b>                    | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>             |  |
|           | <b>KK-7H</b>                         | valve cotter; number of notches: 1; valve stem diameter: 7   | <b>81-5115</b> IN/EX; 11.14/ x 7 x 41.5 G1               |
|           | <b>MK-7H2</b>                        | valve cotter; number of notches: 2; valve stem diameter: 7   |  |

|                   |  |   |
|-------------------|--|---|
| <b>34</b>         |  | <b>76</b>   |
| <b>C1J</b>        | <b>791</b>   |   |
|                   | 08.1976 → 12.1989  | B 4 1397 cm <sup>3</sup> 2V 49-53 kW 67-72 PS 9,25 - 77 |
|                   | <b>12, 12 Estate, 12 Variable (117_)</b>   |   |
| <b>KK-7H</b>      | valve cotter; number of notches: 1; valve stem diameter: 7   | <b>81-5115</b> IN/EX; 11.14/ x 7 x 41.5 G1              |
| <b>MK-7H2</b>     | valve cotter; number of notches: 2; valve stem diameter: 7   |   |
| <b>35</b>         |  | <b>76</b>   |
| <b>C2J</b>        | <b>713</b>   |   |
|                   | 01.1982 → 12.1985  | B 4 1397 cm <sup>3</sup> 2V 46 kW 63 PS 9,25 - 77       |
|                   | <b>5 (122_)</b>  |   |
| <b>93 696 600</b> | Cylinder diameter: 76; KH: 37.5; GL: 64; piston pin: 20x64; number of piston rings: 3<br>SLF 4 CR<br>→ <b>80 00230 1 0 ...</b>         |   |
|                   | <b>80 00230 1 0 000</b> Ø76; STD; set: 1; [R G6 CR 1.75] [M 2] [SLF CR 3.947]  |   |
|                   | <b>93 696 960</b> piston: 93696600; cylinder liner: 89060110   |   |
|                   | <b>89 060 110</b> N - Wet cylinder liner; finished; A=80.55 C=90.2 L=134 H=95  |   |
|                   | <b>77 085 618</b> [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b>   |   |
|                   | <b>87 845 618</b> [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>   |   |
| <b>KK-7H</b>      | valve cotter; number of notches: 1; valve stem diameter: 7   | <b>81-5115</b> IN/EX; 11.14/ x 7 x 41.5 G1              |
| <b>MK-7H2</b>     | valve cotter; number of notches: 2; valve stem diameter: 7   |   |
|                   | <b>7.21440.51.0</b> fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |
|                   | <b>7.21744.50.0</b> fuel pump; mechanical  |   |
| <b>36</b>         |  | <b>76</b>   |
| <b>C2J</b>        | <b>717</b>   |   |
|                   | 03.1983 → 12.1985  | B 4 1397 cm <sup>3</sup> 2V 53 kW 72 PS 9,25 - 77       |
|                   | <b>11 (B/C37_), 9 (L42_)</b>   |   |
| <b>93 696 600</b> | Cylinder diameter: 76; KH: 37.5; GL: 64; piston pin: 20x64; number of piston rings: 3<br>SLF 4 CR<br>→ <b>80 00230 1 0 ...</b>         |   |
|                   | <b>80 00230 1 0 000</b> Ø76; STD; set: 1; [R G6 CR 1.75] [M 2] [SLF CR 3.947]  |   |
|                   | <b>93 696 960</b> piston: 93696600; cylinder liner: 89060110   |   |
|                   | <b>89 060 110</b> N - Wet cylinder liner; finished; A=80.55 C=90.2 L=134 H=95  |   |
|                   | <b>77 085 618</b> [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b>   |   |
|                   | <b>87 845 618</b> [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>   |   |
| <b>KK-7H</b>      | valve cotter; number of notches: 1; valve stem diameter: 7   | <b>81-5115</b> IN/EX; 11.14/ x 7 x 41.5 G1              |
| <b>MK-7H2</b>     | valve cotter; number of notches: 2; valve stem diameter: 7   |   |

cont...

|           |                       |  |   |                |                             |                      |          |          |            |      |      |  |
|-----------|-----------------------|--|---|----------------|-----------------------------|----------------------|----------|----------|------------|------|------|--|
|           | 7.21440.51.0          | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |                |                             |                      |          |          |            |      |      |  |
|           | 7.21780.50.0          | fuel pump; mechanical  |   |                |                             |                      |          |          |            |      |      |  |
| <b>37</b> |                       | <b>76</b>  |   |                |                             |                      |          |          |            |      |      |  |
|           | C2J                   | <b>718, 720, 766, 767, 768</b>   |   |                |                             |                      |          |          |            |      |      |  |
|           |                       | 03.1983 → 12.1988  | B | 4              | 1397 cm <sup>3</sup>        | 2V                   | 43-50 kW | 58-68 PS | ⊗9,25      | - 77 |      |  |
|           | 11 (B/C37_), 9 (L42_) |  |   |                |                             |                      |          |          |            |      |      |  |
|           | 77 085 618            | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |   |                |                             |                      |          |          |            |      |      |  |
|           | 87 845 618            | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |   |                |                             |                      |          |          |            |      |      |  |
|           | KK-7H                 | valve cotter; number of notches: 1; valve stem diameter: 7   |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |                      |          |          |            |      |      |  |
|           | MK-7H2                | valve cotter; number of notches: 2; valve stem diameter: 7   |   |                |                             |                      |          |          |            |      |      |  |
|           | 7.21440.51.0          | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |                |                             |                      |          |          |            |      |      |  |
|           | 7.21780.50.0          | fuel pump; mechanical  |   |                |                             |                      |          |          |            |      |      |  |
| <b>38</b> |                       | <b>76</b>  |   |                |                             |                      |          |          |            |      |      |  |
|           | C2J                   | <b>730</b>   |   |                |                             |                      |          |          |            |      |      |  |
|           |                       | 10.1986 → 12.1988  | B | 4              | 1397 cm <sup>3</sup>        | 2V                   | 44 kW    | 60 PS    | ⊗9,25      | - 77 |      |  |
|           | 11 (B/C37_), 9 (L42_) |  |   |                |                             |                      |          |          |            |      |      |  |
|           | 77 085 618            | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |   |                |                             |                      |          |          |            |      |      |  |
|           | 87 845 618            | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |   |                |                             |                      |          |          |            |      |      |  |
|           | KK-7H                 | valve cotter; number of notches: 1; valve stem diameter: 7   |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |                      |          |          |            |      |      |  |
|           | MK-7H2                | valve cotter; number of notches: 2; valve stem diameter: 7   |   |                |                             |                      |          |          |            |      |      |  |
|           | 7.21287.53.0          | fuel pump; in-line; electrical   |   |                |                             |                      |          |          |            |      |      |  |
|           | 7.21440.51.0          | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |                |                             |                      |          |          |            |      |      |  |
|           | 7.21780.50.0          | fuel pump; mechanical  |   |                |                             |                      |          |          |            |      |      |  |
| <b>39</b> |                       | <b>76</b>  |   |                |                             |                      |          |          |            |      |      |  |
|           | C6J                   | <b>750</b>   |   |                |                             |                      |          |          |            |      |      |  |
|           |                       | 01.1982 → 01.1985  | B | A              | 4                           | 1397 cm <sup>3</sup> | 2V       | 79-81 kW | 108-110 PS | ⊗8,6 | - 77 |  |
|           | 5 (122_)              |  |   |                |                             |                      |          |          |            |      |      |  |
|           | 77 085 618            | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |   |                |                             |                      |          |          |            |      |      |  |
|           | 87 845 618            | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |   |                |                             |                      |          |          |            |      |      |  |
|           | 7.21659.70.0          | fuel pump; in-line; electrical   |   |                |                             |                      |          |          |            |      |      |  |
| <b>40</b> |                       | <b>77</b>  |   |                |                             |                      |          |          |            |      |      |  |
|           | 807                   | 01.1971 → 08.1980  | B | 4              | 1565 cm <sup>3</sup>        | 2V                   | 49-61 kW | 67-83 PS | ⊗8,6       | - 84 |      |  |
|           | 807.04                | 09.1968 → 08.1980  | B | 4              | 1565 cm <sup>3</sup>        | 2V                   | 61 kW    | 83 PS    | ⊗8,6       | - 84 |      |  |
|           | 16 (115_), 17         |  |   |                |                             |                      |          |          |            |      |      |  |
|           | 77 091 608            | [Set] HL STD Ø 54.813 / 58.731 / 20.500 / 1.951 St/A   |   |                |                             |                      |          |          |            |      |      |  |
|           | 77 123 608            | [Set] PL STD Ø 48.020 / 51.587 / 21.750 / 1.769 St/A   |   |                |                             |                      |          |          |            |      |      |  |
|           | 81-5117               | EX; 13.14/ x 8 x 49 G1   |   |                |                             |                      |          |          |            |      |      |  |
|           | 7.21440.51.0          | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |                |                             |                      |          |          |            |      |      |  |



|             |   |  |                   |   |   |   |                      |    |          |            |          |      |
|-------------|---|--|-------------------|---|---|---|----------------------|----|----------|------------|----------|------|
| <b>41</b>   |   | <b>77</b>  |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>807</b>  | <b>727</b>   | 10.1980 → 09.1982 | B | A | 4 | 1565 cm <sup>3</sup> | 2V | 80-81 kW | 109-110 PS | €8,6     | - 84 |
|             | <b>A5L</b>  | <b>717</b>   | 10.1982 → 07.1986 | B | A | 4 | 1565 cm <sup>3</sup> | 2V | 92 kW    | 126 PS     | €8,6     | - 84 |
|             | <b>18 (134_), 18 Variable (135_)</b>                |  |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>77 091 608</b>                                   | [Set] HL STD Ø 54.813 / 58.731 / 20.500 / 1.951 St/A   |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>77 123 608</b>                                   | [Set] PL STD Ø 48.020 / 51.587 / 21.750 / 1.769 St/A   |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>7.21287.53.0</b>                                 | fuel pump; in-line; electrical   |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>7.21440.51.0</b>                                 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                   |   |   |   |                      |    |          |            |          |      |
| <b>42</b>   |   | <b>77</b>  |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>807.10</b>                                       |  | 03.1972 → 10.1980 | B |   | 4 | 1565 cm <sup>3</sup> | 2V | 66 kW    | 90 PS      | €9,25    | - 84 |
|             | <b>821.03</b>                                       |  | 01.1971 → 08.1980 | B |   | 4 | 1565 cm <sup>3</sup> | 2V | 40-48 kW | 54-65 PS   | €8,6     | - 84 |
|             | <b>821.04</b>                                       |  | 01.1971 → 08.1980 | B |   | 4 | 1565 cm <sup>3</sup> | 2V | 40-48 kW | 54-65 PS   | €8,6     | - 84 |
|             | <b>15 (130_), 16 (115_), 17</b>                     |  |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>77 091 608</b>                                   | [Set] HL STD Ø 54.813 / 58.731 / 20.500 / 1.951 St/A   |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>77 123 608</b>                                   | [Set] PL STD Ø 48.020 / 51.587 / 21.750 / 1.769 St/A   |                   |   |   |   |                      |    |          |            |          |      |
| <b>43</b>   |   | <b>77</b>  |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>821</b>  |  | 09.1967 → 08.1980 | B |   | 4 | 1565 cm <sup>3</sup> | 2V | 40-52 kW | 54-71 PS   | €8       | - 84 |
|             | <b>821.10</b>                                       |  | 08.1970 → 08.1976 | B |   | 4 | 1565 cm <sup>3</sup> | 2V | 50 kW    | 68 PS      | €8,6     | - 84 |
|             | <b>821.20</b>                                       |  | 08.1970 → 12.1974 | B |   | 4 | 1565 cm <sup>3</sup> | 2V | 83 kW    | 113 PS     | €10,25   | - 84 |
|             | <b>12, 12 Variable (117_), 15 (130_), 16 (115_)</b> |  |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>77 091 608</b>                                   | [Set] HL STD Ø 54.813 / 58.731 / 20.500 / 1.951 St/A   |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>77 123 608</b>                                   | [Set] PL STD Ø 48.020 / 51.587 / 21.750 / 1.769 St/A   |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>7.21440.51.0</b>                                 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                   |   |   |   |                      |    |          |            |          |      |
| <b>44</b>   |   | <b>77</b>  |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>821.11</b>                                       |  | 08.1970 → 08.1976 | B |   | 4 | 1565 cm <sup>3</sup> | 2V | 50 kW    | 68 PS      | €8,6     | - 84 |
|             | <b>12, 12 Variable (117_)</b>                       |  |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>7.21440.51.0</b>                                 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                   |   |   |   |                      |    |          |            |          |      |
| <b>45</b>   |   | <b>77</b>  |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>A5L</b>  | <b>718</b>   | 10.1982 → 07.1986 | B | A | 4 | 1565 cm <sup>3</sup> | 2V | 92 kW    | 125 PS     | €8,6     | - 84 |
|             | <b>18 (134_), 18 Variable (135_)</b>                |  |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>7.21287.53.0</b>                                 | fuel pump; in-line; electrical   |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>7.21440.51.0</b>                                 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                   |   |   |   |                      |    |          |            |          |      |
| <b>R 46</b> |   | <b>77</b>  |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>A5L</b>  | <b>750</b>   | 08.1983 → 10.1985 | B | A | 4 | 1565 cm <sup>3</sup> | 2V | 97 kW    | 132 PS     | €8,1     | - 84 |
|             | <b>FUEGO (136_)</b>                                 |  |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>77 091 608</b>                                   | [Set] HL STD Ø 54.813 / 58.731 / 20.500 / 1.951 St/A   |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>77 123 608</b>                                   | [Set] PL STD Ø 48.020 / 51.587 / 21.750 / 1.769 St/A   |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>7.21287.53.0</b>                                 | fuel pump; in-line; electrical   |                   |   |   |   |                      |    |          |            |          |      |
| <b>47</b>   |   | <b>78</b>  |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>844.12</b>                                       |  | 03.1974 → 10.1980 | B |   | 4 | 1605 cm <sup>3</sup> | 2V | 76-79 kW | 103-108 PS | €10,25:1 | - 84 |
|             | <b>17</b>   |  |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>77 091 608</b>                                   | [Set] HL STD Ø 54.813 / 58.731 / 20.500 / 1.951 St/A   |                   |   |   |   |                      |    |          |            |          |      |
|             | <b>77 123 608</b>                                   | [Set] PL STD Ø 48.020 / 51.587 / 21.750 / 1.769 St/A   |                   |   |   |   |                      |    |          |            |          |      |

| 48      |   | 78   |   |
|---------|---|--|---|
|         | F8M                                     | 700  |   |
|         |   | 10.1982 → 12.1988  | D 4 1596 cm <sup>3</sup> 2V 40 kW 55 PS                                 |
|         | 11 (B/C37_), 9 (L42_)                   |  | ±22,5 - 83.5  |
|         | 80 00231 1 0 000                        | Ø78; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]   |   |
|         | 78 859 608                              | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |
|         | 77 089 618                              | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD  |   |
|         | 77 090 618                              | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD  |   |
|         | 517963                                  | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|         | 50 006 275                              | CAM, chilled cast iron   |   |
|         | 50 005 301                              | mechanical   |   |
|         | 50 006 459                              | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |   |
| 49      |   | 78   |   |
|         | F8M                                     | 720  |   |
|         |   | 10.1982 → 12.1988  | D 4 1595 cm <sup>3</sup> 2V 40 kW 55 PS                                 |
|         | 11 (B/C37_), 9 (L42_)                   |  | ±22,5 - 83.5  |
|         | 80 00231 1 0 000                        | Ø78; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]   |   |
|         | 78 859 608                              | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |
|         | 77 089 618                              | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD  |   |
|         | 77 090 618                              | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD  |   |
|         | 517963                                  | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|         | 50 006 275                              | CAM, chilled cast iron   |   |
|         | 50 006 459                              | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |   |
| 50      |   | 78   |   |
|         | F8M                                     | 730  |   |
|         |   | 10.1982 → 12.1990  | D 4 1595 cm <sup>3</sup> 2V 40 kW 55 PS                                 |
|         | 11 (B/C37_), 9 (L42_), SUPER 5 (B/C40_) |  | ±22,5 - 83.5  |
|         | 90 468 800                              | Cylinder diameter: 78; KH: 47.25; MT: -1.5; GL: 74.5; piston pin: 24x66.5; number of piston rings: 3<br>R 2 CR G6<br>M 2<br>DSF 3 CR<br>→ 80 00231 1 0 ...<br>cylinder head gasketpiston protrusion:<br><br>thickness more than less than<br><br>1,65 mm + 0,885 + 0,885<br>1,75 mm + 0,885 + 0,985<br>1,85 mm + 0,985 + 1,085 |   |
|         | 80 00231 1 0 000                        | Ø78; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]   |   |
|         | 78 859 608                              | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |
|         | 77 089 618                              | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD  |   |
|         | 77 090 618                              | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD  |   |
|         | 517963                                  | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
| cont... |   |  |   |

**R**

**50 006 275** CAM, chilled cast iron

**50 006 459** mechanical; height: 28.5; Outer Ø: 35; length: 28.5

|           |  |  |            |                   |   |   |                      |    |          |          |      |      |
|-----------|--|--|------------|-------------------|---|---|----------------------|----|----------|----------|------|------|
| <b>51</b> |  | <b>841</b>   | <b>725</b> |                   |   |   |                      |    |          |          |      |      |
|           |  | <b>A2M</b>   | <b>723</b> | 04.1978 → 09.1982 | B | 4 | 1647 cm <sup>3</sup> | 2V | 58 kW    | 79 PS    | ⊗9,3 | - 84 |
|           |  | <b>A6M</b>   | <b>725</b> | 04.1982 → 07.1986 | B | 4 | 1647 cm <sup>3</sup> | 2V | 52-54 kW | 71-73 PS | ⊗9,3 | - 84 |
|           |  |  | <b>725</b> | 10.1980 → 07.1986 | B | 4 | 1647 cm <sup>3</sup> | 2V | 71 kW    | 96 PS    | ⊗9,3 | - 84 |
|           |  | <b>18 (134_), 18 Variable (135_), FUEGO (136_)</b> |            |                   |   |   |                      |    |          |          |      |      |

**77 091 608** [Set] HL STD Ø 54.813 / 58.731 / 20.500 / 1.951 St/A  
**77 123 608** [Set] PL STD Ø 48.020 / 51.587 / 21.750 / 1.769 St/A

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

|           |  |                                      |            |                   |   |   |                      |    |       |       |      |      |
|-----------|--|--------------------------------------|------------|-------------------|---|---|----------------------|----|-------|-------|------|------|
| <b>52</b> |  | <b>841</b>                           | <b>726</b> |                   |   |   |                      |    |       |       |      |      |
|           |  |                                      | <b>726</b> | 04.1978 → 09.1982 | B | 4 | 1647 cm <sup>3</sup> | 2V | 58 kW | 79 PS | ⊗9,3 | - 84 |
|           |  | <b>18 (134_), 18 Variable (135_)</b> |            |                   |   |   |                      |    |       |       |      |      |

**77 091 608** [Set] HL STD Ø 54.813 / 58.731 / 20.500 / 1.951 St/A  
**77 123 608** [Set] PL STD Ø 48.020 / 51.587 / 21.750 / 1.769 St/A

**81-5117** EX; 13.14/ x 8 x 49 G1

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

|           |  |  |            |                   |   |   |                      |    |          |          |       |      |
|-----------|--|--|------------|-------------------|---|---|----------------------|----|----------|----------|-------|------|
| <b>53</b> |  | <b>843</b>   |            | 11.1975 → 05.1977 | B | 4 | 1647 cm <sup>3</sup> | 2V | 66-68 kW | 89-92 PS | ⊗9,3  | - 84 |
|           |  | <b>843.01</b>  |            | 06.1974 → 08.1980 | B | 4 | 1647 cm <sup>3</sup> | 2V | 66-68 kW | 90-92 PS | ⊗9,25 | - 84 |
|           |  | <b>843.05</b>  |            | 06.1974 → 08.1979 | B | 4 | 1647 cm <sup>3</sup> | 2V | 53-72 kW | 72-98 PS | ⊗9,25 | - 84 |
|           |  | <b>A6M</b>   | <b>726</b> | 10.1980 → 07.1986 | B | 4 | 1647 cm <sup>3</sup> | 2V | 71 kW    | 96 PS    | ⊗9,3  | - 84 |
|           |  | <b>16 (115_), 17, 18 (134_), 18 Variable (135_), 20 (127_), FUEGO (136_)</b> |            |                   |   |   |                      |    |          |          |       |      |

**77 091 608** [Set] HL STD Ø 54.813 / 58.731 / 20.500 / 1.951 St/A  
**77 123 608** [Set] PL STD Ø 48.020 / 51.587 / 21.750 / 1.769 St/A

|           |  |                                |                      |                   |   |   |                      |    |          |          |      |      |
|-----------|--|--------------------------------|----------------------|-------------------|---|---|----------------------|----|----------|----------|------|------|
| <b>54</b> |  | <b>843</b>                     | <b>721, 723, 724</b> |                   |   |   |                      |    |          |          |      |      |
|           |  |                                | <b>721, 723, 724</b> | 05.1977 → 10.1985 | B | 4 | 1647 cm <sup>3</sup> | 2V | 69-71 kW | 96-97 PS | ⊗9,3 | - 84 |
|           |  | <b>20 (127_), FUEGO (136_)</b> |                      |                   |   |   |                      |    |          |          |      |      |

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

|           |  |                  |            |                   |   |   |                      |    |       |       |         |      |
|-----------|--|------------------|------------|-------------------|---|---|----------------------|----|-------|-------|---------|------|
| <b>55</b> |  | <b>F8Q</b>       | <b>704</b> |                   |   |   |                      |    |       |       |         |      |
|           |  |                  | <b>704</b> | 10.1980 → 12.1983 | D | 4 | 1870 cm <sup>3</sup> | 2V | 48 kW | 65 PS | ⊗21,5:1 | - 93 |
|           |  | <b>20 (127_)</b> |            |                   |   |   |                      |    |       |       |         |      |

**92 006 800** Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3  
**92 006 820 80.50**  
**RTK**  
 R 2 MO G6  
 M 2 G3  
 DSF 3 CR  
 → **80 00232 1 0 ...**  
 cylinder head gasketpiston protrusion:  
 notches more thanless than  
 2 +0,868 +0,868  
 1 +0,868 +1,000  
 3 +1,000

cont...

|           |   |  |   |   |                      |    |              |   |             |
|-----------|---|--|---|---|----------------------|----|--------------|---|-------------|
|           | <b>80 00232 1 0 000</b>                       | Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3]  |   |   |                      |    |              |   |             |
|           | <b>78 859 608</b>                             | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |   |                      |    |              |   |             |
|           | <b>77 089 618</b>                             | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |   |   |                      |    |              |   |             |
|           | <b>77 090 618</b>                             | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |   |   |                      |    |              |   |             |
|           | <b>517963</b>                                 | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |   |   |                      |    |              |   |             |
|           | <b>81-47103</b>                               | IN/EX; 13.07/ x 8 x 37.7 B1  |   |   |                      |    |              |   |             |
|           |   |  |   |   |                      |    | <b>KK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |             |
| <b>56</b> |   | <b>81</b>  |   |   |                      |    |              |   |             |
|           | <b>F2N</b>                                    | <b>700, 708, 732</b>   |   |   |                      |    |              |   |             |
|           |   | 10.1983 → 12.1988  | B | 4 | 1721 cm <sup>3</sup> | 2V | 59-65 kW     | 80-88 PS  | - 83.5      |
|           | <b>F2N</b>                                    | <b>798</b>   |   |   |                      |    |              |   |             |
|           |   | 10.1986 → 12.1988  | B | 4 | 1721 cm <sup>3</sup> | 2V | 65 kW        | 88 PS   | ⌀9,5 - 83.5 |
|           | <b>F3N</b>                                    | <b>718</b>   |   |   |                      |    |              |   |             |
|           |   | 10.1984 → 12.1988  | B | 4 | 1721 cm <sup>3</sup> | 2V | 54-55 kW     | 73-75 PS  | ⌀9,5 - 83.5 |
|           | <b>11 (B/C37_), 9 (L42_)</b>                  |  |   |   |                      |    |              |   |             |
|           | <b>80 00233 1 0 000</b>                       | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |   |   |                      |    |              |   |             |
|           | <b>78 859 608</b>                             | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |   |                      |    |              |   |             |
|           | <b>77 089 618</b>                             | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |   |   |                      |    |              |   |             |
|           | <b>77 090 618</b>                             | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |   |   |                      |    |              |   |             |
|           | <b>517981</b>                                 | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |   |   |                      |    |              |   |             |
|           | <b>81-5117</b>                                | EX; 13.14/ x 8 x 49 G1   |   |   |                      |    |              |   |             |
|           |   |  |   |   |                      |    | <b>KK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |             |
|           | <b>50 005 301</b>                             | mechanical   |   |   |                      |    |              |   |             |
|           | <b>50 006 459</b>                             | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |   |   |                      |    |              |   |             |
| <b>57</b> |   | <b>81</b>  |   |   |                      |    |              |   |             |
|           | <b>F2N</b>                                    | <b>704, 730</b>  |   |   |                      |    |              |   |             |
|           |   | 09.1983 → 12.1988  | B | 4 | 1721 cm <sup>3</sup> | 2V | 54-59 kW     | 73-80 PS  | - 83.5      |
|           | <b>11 (B/C37_), 9 (L42_), ALLIANCE Saloon</b> |  |   |   |                      |    |              |   |             |
|           | <b>80 00233 1 0 000</b>                       | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |   |   |                      |    |              |   |             |
|           | <b>78 859 608</b>                             | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |   |                      |    |              |   |             |
|           | <b>77 089 618</b>                             | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |   |   |                      |    |              |   |             |
|           | <b>77 090 618</b>                             | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |   |   |                      |    |              |   |             |
|           | <b>517981</b>                                 | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |   |   |                      |    |              |   |             |
|           | <b>81-5117</b>                                | EX; 13.14/ x 8 x 49 G1   |   |   |                      |    |              |   |             |
|           |   |  |   |   |                      |    | <b>KK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |             |
|           | <b>50 005 301</b>                             | mechanical   |   |   |                      |    |              |   |             |
|           | <b>7.21440.51.0</b>                           | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |              |   |             |
|           | <b>7.21776.50.0</b>                           | fuel pump; mechanical  |   |   |                      |    |              |   |             |
|           | <b>50 006 459</b>                             | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |   |   |                      |    |              |   |             |

| <b>58</b> |  | <b>81</b>  |   |   |                      |    |          |          |       |                   |  |
|-----------|--|--|---|---|----------------------|----|----------|----------|-------|-------------------|--|
|           | F2N  | <b>752</b>   |   |   |                      |    |          |          |       |                   |  |
|           |  | 06.1987 → 04.1989  | B | 4 | 1721 cm <sup>3</sup> | 2V | 64 kW    | 87 PS    | € 10  | - 83.5            |  |
|           | F2N  | <b>710</b>   |   |   |                      |    |          |          |       |                   |  |
|           |  | 10.1986 → 12.1988  | B | 4 | 1721 cm <sup>3</sup> | 2V | 65 kW    | 88 PS    | € 10  | - 83.5            |  |
|           | 11 (B/C37_), 21 Estate (K48_), 21 Saloon (L48_), 9 (L42_)          |  |   |   |                      |    |          |          |       |                   |  |
|           | 80 00233 1 0 000 Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3] |  |   |   |                      |    |          |          |       |                   |  |
|           | <b>78 859 608</b>  | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |   |                      |    |          |          |       |                   |  |
|           | <b>77 089 618</b>  | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628</b> 0,50 / <b>77 089 638</b> 0,75 / <b>77 089 608</b> STD |   |   |                      |    |          |          |       |                   |  |
|           | <b>77 090 618</b>  | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628</b> 0,50 / <b>77 090 638</b> 0,75 / <b>77 090 608</b> STD |   |   |                      |    |          |          |       |                   |  |
|           | <b>517981</b>  | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |   |   |                      |    |          |          |       | <b>KK-8H</b>      | valve cotter; number of notches: 1; valve stem diameter: 8 |
|           | <b>81-5117</b>   | EX; 13.14/ x 8 x 49 G1   |   |   |                      |    |          |          |       |                   |  |
|           | <b>50 005 301</b>  | mechanical   |   |   |                      |    |          |          |       | <b>50 005 865</b> |  |
|           | <b>7.05270.51.0</b>  | lambda sensor; control sensor; heated  |   |   |                      |    |          |          |       |                   |  |
|           | <b>50 006 459</b>  | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |   |   |                      |    |          |          |       |                   |  |
| <b>59</b> |  | <b>81</b>  |   |   |                      |    |          |          |       |                   |  |
|           | F2N  | <b>712</b>   |   |   |                      |    |          |          |       |                   |  |
|           |  | 03.1986 → 12.1987  | B | 4 | 1721 cm <sup>3</sup> | 2V | 55 kW    | 75 PS    | € 9,2 | - 83.5            |  |
|           | 21 Saloon (L48_)   |  |   |   |                      |    |          |          |       |                   |  |
|           | 80 00233 1 0 000 Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3] |  |   |   |                      |    |          |          |       |                   |  |
|           | <b>78 859 608</b>  | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |   |                      |    |          |          |       |                   |  |
|           | <b>77 089 618</b>  | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628</b> 0,50 / <b>77 089 638</b> 0,75 / <b>77 089 608</b> STD |   |   |                      |    |          |          |       |                   |  |
|           | <b>77 090 618</b>  | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628</b> 0,50 / <b>77 090 638</b> 0,75 / <b>77 090 608</b> STD |   |   |                      |    |          |          |       |                   |  |
|           | <b>517981</b>  | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |   |   |                      |    |          |          |       | <b>KK-8H</b>      | valve cotter; number of notches: 1; valve stem diameter: 8 |
|           | <b>81-5117</b>   | EX; 13.14/ x 8 x 49 G1   |   |   |                      |    |          |          |       |                   |  |
|           | <b>50 005 301</b>  | mechanical   |   |   |                      |    |          |          |       |                   |  |
|           | <b>7.21776.50.0</b>  | fuel pump; mechanical  |   |   |                      |    |          |          |       |                   |  |
|           | <b>7.05270.51.0</b>  | lambda sensor; control sensor; heated  |   |   |                      |    |          |          |       |                   |  |
|           | <b>50 006 459</b>  | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |   |   |                      |    |          |          |       |                   |  |
| <b>60</b> |  | <b>81</b>  |   |   |                      |    |          |          |       |                   |  |
|           | F2N  | <b>740</b>   |   |   |                      |    |          |          |       |                   |  |
|           |  | 09.1988 → 09.1990  | B | 4 | 1721 cm <sup>3</sup> | 2V | 64-66 kW | 87-90 PS | € 10  | - 83.5            |  |
|           | SUPER 5 (B/C40_)   |  |   |   |                      |    |          |          |       |                   |  |
|           | 80 00233 1 0 000 Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3] |  |   |   |                      |    |          |          |       |                   |  |
|           | <b>78 859 608</b>  | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |   |                      |    |          |          |       |                   |  |
|           | <b>77 089 618</b>  | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628</b> 0,50 / <b>77 089 638</b> 0,75 / <b>77 089 608</b> STD |   |   |                      |    |          |          |       |                   |  |
|           | <b>77 090 618</b>  | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628</b> 0,50 / <b>77 090 638</b> 0,75 / <b>77 090 608</b> STD |   |   |                      |    |          |          |       |                   |  |

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|  |                |   |  |              |   |
|--|----------------|---|--|--------------|---|
|  | <b>517981</b>  | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III |  | <b>KK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>81-5117</b> | EX; 13.14/ x 8 x 49 G1                            |  |              |   |

|  |                   |   |
|--|-------------------|---|
|  | <b>50 006 459</b> | mechanical; height: 28.5; Outer Ø: 35; length: 28.5 |
|--|-------------------|---|

|           |                         |   |            |            |                   |   |   |                      |    |          |          |     |   |      |
|-----------|-------------------------|---|------------|------------|-------------------|---|---|----------------------|----|----------|----------|-----|---|------|
| <b>61</b> |                         | <b>81</b>   | <b>F2N</b> | <b>742</b> |                   |   |   |                      |    |          |          |     |   |      |
|           |                         |   |            |            | 06.1987 → 12.1988 | B | 4 | 1721 cm <sup>3</sup> | 2V | 64-66 kW | 87-90 PS | Σ10 | - | 83.5 |
|           | <b>80 00233 1 0 000</b> | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3] |            |            |                   |   |   |                      |    |          |          |     |   |      |

|  |                   |  |
|--|-------------------|--|
|  | <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
|  | <b>77 089 618</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |
|  | <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |

|  |                |   |  |              |   |
|--|----------------|---|--|--------------|---|
|  | <b>517981</b>  | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III |  | <b>KK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>81-5117</b> | EX; 13.14/ x 8 x 49 G1                            |  |              |   |

|  |                   |            |
|--|-------------------|------------|
|  | <b>50 005 301</b> | mechanical |
|--|-------------------|------------|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.21776.50.0</b> | fuel pump; mechanical  |

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.05270.51.0</b> | lambda sensor; control sensor; heated |
|--|---------------------|---------------------------------------|

|  |                   |   |
|--|-------------------|---|
|  | <b>50 006 459</b> | mechanical; height: 28.5; Outer Ø: 35; length: 28.5 |
|--|-------------------|---|

|           |                         |   |            |            |                   |   |   |                      |    |       |       |      |   |      |
|-----------|-------------------------|---|------------|------------|-------------------|---|---|----------------------|----|-------|-------|------|---|------|
| <b>62</b> |                         | <b>81</b>   | <b>F2N</b> | <b>750</b> |                   |   |   |                      |    |       |       |      |   |      |
|           |                         |   |            |            | 07.1986 → 12.1989 | B | 4 | 1721 cm <sup>3</sup> | 2V | 54 kW | 73 PS | Σ9,2 | - | 83.5 |
|           | <b>80 00233 1 0 000</b> | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3] |            |            |                   |   |   |                      |    |       |       |      |   |      |

|  |                   |  |
|--|-------------------|--|
|  | <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
|  | <b>77 089 618</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |
|  | <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |

|  |                |   |  |              |   |
|--|----------------|---|--|--------------|---|
|  | <b>517981</b>  | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III |  | <b>KK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>81-5117</b> | EX; 13.14/ x 8 x 49 G1                            |  |              |   |

|  |                   |            |  |                   |
|--|-------------------|------------|--|-------------------|
|  | <b>50 005 301</b> | mechanical |  | <b>50 005 865</b> |
|--|-------------------|------------|--|-------------------|

|  |                     |                       |
|--|---------------------|-----------------------|
|  | <b>7.21776.50.0</b> | fuel pump; mechanical |
|--|---------------------|-----------------------|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.05270.51.0</b> | lambda sensor; control sensor; heated |
|--|---------------------|---------------------------------------|

|  |                   |   |
|--|-------------------|---|
|  | <b>50 006 459</b> | mechanical; height: 28.5; Outer Ø: 35; length: 28.5 |
|--|-------------------|---|

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|           |                              |            |                   |   |   |                      |    |       |       |     |        |  |
|-----------|------------------------------|------------|-------------------|---|---|----------------------|----|-------|-------|-----|--------|--|
| <b>63</b> |                              | <b>81</b>  |                   |   |   |                      |    |       |       |     |        |  |
|           | <b>F3N</b>                   | <b>708</b> | 06.1987 → 12.1988 | B | 4 | 1721 cm <sup>3</sup> | 2V | 69 kW | 94 PS | 9,5 | - 83.5 |  |
|           | <b>11 (B/C37_), 9 (L42_)</b> |            |                   |   |   |                      |    |       |       |     |        |  |

|  |                         |  |  |              |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--------------|--|--|--|--|--|--|--|
|  | <b>80 00233 1 0 000</b> | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |  |              |  |  |  |  |  |  |  |
|  | <b>78 859 608</b>       | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |  |              |  |  |  |  |  |  |  |
|  | <b>77 089 618</b>       | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |  |              |  |  |  |  |  |  |  |
|  | <b>77 090 618</b>       | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |  |              |  |  |  |  |  |  |  |
|  | <b>517981</b>           | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |  |  |  |  |  |  |
|  | <b>81-5117</b>          | EX; 13.14/ x 8 x 49 G1   |  |              |  |  |  |  |  |  |  |
|  | <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |              |  |  |  |  |  |  |  |
|  | <b>7.05270.51.0</b>     | lambda sensor; control sensor; heated  |  |              |  |  |  |  |  |  |  |
|  | <b>50 006 459</b>       | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |  |              |  |  |  |  |  |  |  |

|           |   |            |                   |   |   |                      |    |          |          |     |        |  |
|-----------|---|------------|-------------------|---|---|----------------------|----|----------|----------|-----|--------|--|
| <b>64</b> |   | <b>81</b>  |                   |   |   |                      |    |          |          |     |        |  |
|           | <b>F3N</b>                                | <b>722</b> | 04.1986 → 12.1989 | B | 4 | 1721 cm <sup>3</sup> | 2V | 66-70 kW | 90-95 PS | 9,5 | - 83.5 |  |
|           | <b>21 Estate (K48_), 21 Saloon (L48_)</b> |            |                   |   |   |                      |    |          |          |     |        |  |

|  |                         |  |  |              |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--------------|--|--|--|--|--|--|--|
|  | <b>80 00233 1 0 000</b> | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |  |              |  |  |  |  |  |  |  |
|  | <b>78 859 608</b>       | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |  |              |  |  |  |  |  |  |  |
|  | <b>77 089 618</b>       | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |  |              |  |  |  |  |  |  |  |
|  | <b>77 090 618</b>       | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |  |              |  |  |  |  |  |  |  |
|  | <b>517981</b>           | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |  |  |  |  |  |  |
|  | <b>81-5117</b>          | EX; 13.14/ x 8 x 49 G1   |  |              |  |  |  |  |  |  |  |
|  | <b>7.18222.01.0</b>     | intake manifold pressure sensor; pneumatic   |  |              |  |  |  |  |  |  |  |
|  | <b>7.05270.51.0</b>     | lambda sensor; control sensor; heated  |  |              |  |  |  |  |  |  |  |
|  | <b>50 006 459</b>       | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |  |              |  |  |  |  |  |  |  |

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|           |   |            |                   |   |   |                      |    |          |          |     |        |  |
|-----------|---|------------|-------------------|---|---|----------------------|----|----------|----------|-----|--------|--|
| <b>65</b> |   | <b>81</b>  |                   |   |   |                      |    |          |          |     |        |  |
|           | <b>F3N</b>                                | <b>723</b> | 04.1986 → 12.1989 | B | 4 | 1721 cm <sup>3</sup> | 2V | 66-70 kW | 90-95 PS | 9,5 | - 83.5 |  |
|           | <b>21 Estate (K48_), 21 Saloon (L48_)</b> |            |                   |   |   |                      |    |          |          |     |        |  |

|  |                         |  |  |              |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--------------|--|--|--|--|--|--|--|
|  | <b>80 00233 1 0 000</b> | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |  |              |  |  |  |  |  |  |  |
|  | <b>78 859 608</b>       | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |  |              |  |  |  |  |  |  |  |
|  | <b>77 089 618</b>       | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |  |              |  |  |  |  |  |  |  |
|  | <b>77 090 618</b>       | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |  |              |  |  |  |  |  |  |  |
|  | <b>517981</b>           | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |  |  |  |  |  |  |
|  | <b>81-5117</b>          | EX; 13.14/ x 8 x 49 G1   |  |              |  |  |  |  |  |  |  |

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|--|---------------------|---|
|  | <b>50 005 301</b>   | mechanical  |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic          |
|  | <b>7.05270.51.0</b> | lambda sensor; control sensor; heated               |
|  | <b>50 006 459</b>   | mechanical; height: 28.5; Outer Ø: 35; length: 28.5 |

|           |                            |  |
|-----------|----------------------------|--|
| <b>66</b> |                            | <b>82</b>  |
|           | <b>F7P</b>                 | <b>700</b>   |
|           | 06.1989 → 08.1990          | B 4 1764 cm <sup>3</sup> 4V 101-103 kW 137-140 PS 10 - 83.5  |
|           | <b>19 I Chamade (L53_)</b> |  |
|           | <b>78 859 608</b>          | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
|           | <b>77 089 618</b>          | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |
|           | <b>77 090 618</b>          | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |
|           | <b>KK-7H</b>               | valve cotter; number of notches: 1; valve stem diameter: 7   |
|           | <b>81-5131</b>             | IN/EX; 12.06/ x 7.01 x 39.2 B1   |

|           |  |  |
|-----------|--|--|
| <b>67</b> |  | <b>86</b>  |
|           | <b>852</b>   | 10.1980 → 12.1983 D 4 2068 cm <sup>3</sup> 2V 47 kW 64 PS 21,5 - 89              |
|           | <b>J8S</b>   | <b>712</b>   |
|           | 11.1981 → 07.1986  | D A 4 2068 cm <sup>3</sup> 2V 65 kW 88 PS 21,5 - 89                              |
|           | <b>J8S</b>   | <b>704, 706, 711</b>   |
|           | 05.1979 → 09.1990  | D 4 2068 cm <sup>3</sup> 2V 46-53 kW 63-72 PS 21,5 - 89                          |
|           | <b>18 (134_), 18 Variable (135_), 20 (127_), 21 Estate (K48_), 21 Saloon (L48_), 25 (B29_), FUEGO (136_)</b> |  |
|           | <b>80 00234 1 0 000</b>  | Ø86; STD; set: 1; [R G6 MO 2] [M 2] [DSF CR 4]                                   |
|           | <b>78 860 618</b>  | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608 STD</b>          |
|           | <b>77 103 628</b>  | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot. |
|           | <b>515319</b>  | IN; 40.3 x 8 x 111.6 x S - - 45° - VS - 1 - III                                  |
|           | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8                       |

|           |                                      |  |
|-----------|--------------------------------------|--|
| <b>68</b> |                                      | <b>86</b>  |
|           | <b>852</b>                           | <b>710</b>   |
|           | 11.1981 → 07.1986                    | D 4 2068 cm <sup>3</sup> 2V 49 kW 67 PS 21,5 - 89                                |
|           | <b>18 (134_), 18 Variable (135_)</b> |  |
|           | <b>78 860 618</b>                    | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608 STD</b>          |
|           | <b>77 103 628</b>                    | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot. |
|           | <b>515319</b>                        | IN; 40.3 x 8 x 111.6 x S - - 45° - VS - 1 - III                                  |
|           | <b>KK-8H</b>                         | valve cotter; number of notches: 1; valve stem diameter: 8                       |

|           |  |  |
|-----------|--|--|
| <b>69</b> |  | <b>86</b>  |
|           | <b>J8S</b>                                   | <b>240, 702, 774, 776</b>  |
|           | 01.1982 → 12.1990                            | D A 4 2068 cm <sup>3</sup> 2V 63-65 kW 86-88 PS - 89   |
|           | <b>20 (127_), 30 (127_), ESPACE I (J11_)</b> |  |
|           | <b>90 436 600</b>                            | Cylinder diameter: 86; KH: 50.99; MT: -4; GL: 93; piston pin: 28x75; number of piston rings: 3 |
|           | <b>RTK</b>                                   |  |
|           | <b>T15</b>                                   | 2.5 MO G6  |
|           | <b>NM</b>                                    | 2.5  |
|           | <b>DSF</b>                                   | 4 CR   |
|           |  | → <b>80 00235 1 0 ...</b>  |
|           |  | cylinder head gasketpiston protrusion:   |
|           | notches thickness                            | more thanless than   |
|           | 2 1,60 mm                                    | + 0,96   |
|           | 1 1,70 mm                                    | + 0,96   |
|           | 3 1,80 mm                                    | + 1,04   |

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|-----------|--|--|---|---|----------------------|----|----------|------------|-------|------|
|           | <b>80 00235 1 0 000</b>                            | Ø86; STD; set: 1; [T15 G6 MO 2.5] [NM 2.5] [DSF CR 4]  |   |   |                      |    |          |            |       |      |
|           | <b>90 436 960</b>                                  | piston: 90436600; cylinder liner: 89309110   |   |   |                      |    |          |            |       |      |
|           | <b>89 309 110</b>                                  | N - Wet cylinder liner; finished; A=93.6 L=166 H=93.05, with recess for connecting rod                             |   |   |                      |    |          |            |       |      |
|           | <b>78 860 618</b>                                  | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608 STD</b>  |   |   |                      |    |          |            |       |      |
|           | <b>77 126 618</b>                                  | [Set] PL 0,25 Ø 56.036 / 60.000 / 20.750 / 1.967 St/A  |   |   |                      |    |          |            |       |      |
|           | <b>515319</b>                                      | IN; 40.3 x 8 x 111.6 x S - - 45° - VS - 1 - III  |   |   |                      |    |          |            |       |      |
|           | <b>KK-8H</b>                                       | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    |          |            |       |      |
| <b>70</b> |  | <b>88</b>  |   |   |                      |    |          |            |       |      |
|           | <b>112</b>   | 02.1975 → 08.1978  | B | 6 | 2664 cm <sup>3</sup> | 2V | 92-96 kW | 125-131 PS | Ø8,65 | - 73 |
|           | <b>J6R</b>   | <b>710, 712, 713, 714, 715, 726</b>  |   |   |                      |    |          |            |       |      |
|           | <b>18 Variable (135_), 30 (127_), FUEGO (136_)</b> | 10.1980 → 12.1986  | B | 4 | 1995 cm <sup>3</sup> | 2V | 75-81 kW | 102-110 PS | Ø9,2  | - 82 |
|           | <b>538930</b>                                      | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III   |   |   |                      |    |          |            |       |      |
|           | <b>536226</b>                                      | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III   |   |   |                      |    |          |            |       |      |
|           | <b>KK-8H</b>                                       | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    |          |            |       |      |
| <b>71</b> |  | <b>88</b>  |   |   |                      |    |          |            |       |      |
|           | <b>140</b>   | 10.1978 → 12.1983  | B | 6 | 2664 cm <sup>3</sup> | 2V | 105 kW   | 143 PS     | Ø9,2  | - 73 |
|           | <b>Z7V</b>   | <b>709, 711</b>  |   |   |                      |    |          |            |       |      |
|           | <b>25 (B29_), 30 (127_)</b>                        | 04.1984 → 08.1989  | B | 6 | 2664 cm <sup>3</sup> | 2V | 104 kW   | 141 PS     | Ø9,2  | - 73 |
|           | <b>538930</b>                                      | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III   |   |   |                      |    |          |            |       |      |
|           | <b>536226</b>                                      | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III   |   |   |                      |    |          |            |       |      |
|           | <b>7.21659.70.0</b>                                | fuel pump; in-line; electrical   |   |   |                      |    |          |            |       |      |
|           | <b>KK-8H</b>                                       | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    |          |            |       |      |
| <b>72</b> |  | <b>88</b>  |   |   |                      |    |          |            |       |      |
|           | <b>829</b>   | <b>700, 701, 702, 703</b>  |   |   |                      |    |          |            |       |      |
|           | <b>20 (127_)</b>                                   | 10.1977 → 12.1983  | B | 4 | 1995 cm <sup>3</sup> | 2V | 76-80 kW | 103-109 PS | Ø9,2  | - 82 |
|           | <b>7.21440.51.0</b>                                | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |            |       |      |
|           | <b>KK-8H</b>                                       | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    |          |            |       |      |
| <b>73</b> |  | <b>88</b>  |   |   |                      |    |          |            |       |      |
|           | <b>829</b>   | <b>710</b>   |   |   |                      |    |          |            |       |      |
|           | <b>J6R</b>   | <b>234, 236, 734</b>   |   |   |                      |    |          |            |       |      |
|           | <b>SPACE I (J11_), FUEGO (136_)</b>                | 07.1984 → 12.1990  | B | 4 | 1995 cm <sup>3</sup> | 2V | 74-81 kW | 101-110 PS |       | - 82 |
|           | <b>80 00039 1 0 000</b>                            | Ø88; STD; set: 1; [R G6 MO 1.75] [M 2] [DSF 4]   |   |   |                      |    |          |            |       |      |
|           | <b>78 860 618</b>                                  | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608 STD</b>  |   |   |                      |    |          |            |       |      |
|           | <b>77 092 628</b>                                  | [Set] PL 0,50 Ø 51.786 / 56.000 / 18.750 / 2.092 St/A, Upper half with 32° slot., mot. 123 093→                    |   |   |                      |    |          |            |       |      |
|           | <b>538930</b>                                      | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III   |   |   |                      |    |          |            |       |      |
|           | <b>536226</b>                                      | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III   |   |   |                      |    |          |            |       |      |
|           | <b>KK-8H</b>                                       | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    |          |            |       |      |
| <b>74</b> |  | <b>88</b>  |   |   |                      |    |          |            |       |      |
|           | <b>829.01</b>                                      | 10.1977 → 10.1980  | B | 4 | 1995 cm <sup>3</sup> | 2V | 76-80 kW | 103-109 PS | Ø9,2  | - 82 |
|           | <b>20 (127_)</b>                                   |  |   |   |                      |    |          |            |       |      |
|           | <b>80 00039 1 0 000</b>                            | Ø88; STD; set: 1; [R G6 MO 1.75] [M 2] [DSF 4]   |   |   |                      |    |          |            |       |      |

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|           | <b>78 860 618</b>  | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608</b> STD  |
|           | <b>77 092 628</b>  | [Set] PL 0,50 Ø 51.786 / 56.000 / 18.750 / 2.092 St/A, Upper half with 32° slot., mot. 123 093→                    |
| <b>75</b> |  | <b>88</b>  |
|           | <b>851</b>   | <b>700</b>   |
|           |  | 10.1980 → 12.1983 B 4 2165 cm <sup>3</sup> 2V 85 kW 116 PS 9,2 - 89  |
|           | <b>20 (127_)</b>   |  |
|           | <b>80 00039 1 0 000</b>                                    | Ø88; STD; set: 1; [R G6 MO 1.75] [M 2] [DSF 4]   |
|           | <b>78 860 618</b>  | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608</b> STD  |
|           | <b>77 103 628</b>  | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot.                                   |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
| <b>76</b> |  | <b>88</b>  |
|           | <b>J6R</b>   | <b>716</b>   |
|           |  | 05.1982 → 07.1986 B 4 1995 cm <sup>3</sup> 2V 77 kW 105 PS 9,2 - 82  |
|           | <b>18 (134_), 18 Variable (135_)</b>                       |  |
|           | <b>538930</b>  | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III   |
|           | <b>536226</b>  | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III   |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
| <b>77</b> |  | <b>88</b>  |
|           | <b>J6R</b>   | <b>792, 793</b>  |
|           |  | 04.1988 → 06.1989 B 4 1995 cm <sup>3</sup> 2V 75 kW 102 PS 9,2 - 82  |
|           | <b>21 Saloon (L48_)</b>                                    |  |
|           | <b>78 860 618</b>  | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608</b> STD  |
|           | <b>77 092 628</b>  | [Set] PL 0,50 Ø 51.786 / 56.000 / 18.750 / 2.092 St/A, Upper half with 32° slot., mot. 123 093→                    |
|           | <b>538930</b>  | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III   |
|           | <b>536226</b>  | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III   |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
| <b>78</b> |  | <b>88</b>  |
|           | <b>J7R</b>   | <b>750</b>   |
|           |  | 03.1986 → 06.1989 B 4 1995 cm <sup>3</sup> 2V 85-86 kW 116-117 PS 10 - 82  |
|           | <b>21 Estate (K48_), 21 Saloon (L48_)</b>                  |  |
|           | <b>78 860 618</b>  | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608</b> STD  |
|           | <b>77 092 628</b>  | [Set] PL 0,50 Ø 51.786 / 56.000 / 18.750 / 2.092 St/A, Upper half with 32° slot., mot. 123 093→                    |
|           | <b>538930</b>  | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III   |
|           | <b>536226</b>  | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III   |
|           | <b>7.18222.01.0</b>  | intake manifold pressure sensor; pneumatic   |
| <b>79</b> |  | <b>88</b>  |
|           | <b>J7R</b>   | <b>751, 760</b>  |
|           |  | 03.1986 → 12.1990 B 4 1995 cm <sup>3</sup> 2V 85-88 kW 116-120 PS 10 - 82  |
|           | <b>21 Estate (K48_), 21 Saloon (L48_), ESPACE I (J11_)</b> |  |
|           | <b>538930</b>  | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III   |
|           | <b>536226</b>  | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III   |
|           | <b>7.18222.01.0</b>  | intake manifold pressure sensor; pneumatic   |

|           |                                |   |   |              |  |                      |    |          |            |  |      |
|-----------|--------------------------------|---|---|--------------|--|----------------------|----|----------|------------|--|------|
| <b>80</b> |                                | <b>88</b>   |   |              |  |                      |    |          |            |  |      |
|           | J7R                            | <b>752</b>  |   |              |  |                      |    |          |            |  |      |
|           |                                | 04.1987→03.1990   | B | A            | 4  | 1995 cm <sup>3</sup> | 2V | 129 kW   | 175 PS     |  | - 82 |
|           | 21 Saloon (L48_)               |   |   |              |  |                      |    |          |            |  |      |
|           | 78 860 618                     | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B  |   |              |  |                      |    |          |            |  |      |
|           |                                | <b>78 860 608</b> STD   |   |              |  |                      |    |          |            |  |      |
|           | 77 092 628                     | [Set] PL 0,50 Ø 51.786 / 56.000 / 18.750 / 2.092 St/A, Upper half with 32° slot., mot. 123 093→ |   |              |  |                      |    |          |            |  |      |
|           | 538930                         | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |   | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |                      |    |          |            |  |      |
|           | 536226                         | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |   |              |  |                      |    |          |            |  |      |
|           | 7.21287.53.0                   | fuel pump; in-line; electrical  |   |              |  |                      |    |          |            |  |      |
|           | 7.21565.70.0                   | fuel pump; in-line; electrical  |   |              |  |                      |    |          |            |  |      |
| <b>81</b> |                                | <b>88</b>   |   |              |  |                      |    |          |            |  |      |
|           | J7T                            | <b>706, 707, 708, 714, 715</b>  |   |              |  |                      |    |          |            |  |      |
|           |                                | 04.1984→12.1989   | B |              | 4  | 2165 cm <sup>3</sup> | 2V | 76-91 kW | 103-124 PS |  | - 89 |
|           | 25 (B29_)                      |   |   |              |  |                      |    |          |            |  |      |
|           | 77 103 628                     | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot.                |   |              |  |                      |    |          |            |  |      |
|           | 538930                         | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |   | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |                      |    |          |            |  |      |
|           | 536226                         | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |   |              |  |                      |    |          |            |  |      |
|           | 7.21287.53.0                   | fuel pump; in-line; electrical  |   |              |  |                      |    |          |            |  |      |
|           | 7.18222.01.0                   | intake manifold pressure sensor; pneumatic  |   |              |  |                      |    |          |            |  |      |
| <b>82</b> |                                | <b>88</b>   |   |              |  |                      |    |          |            |  |      |
|           | J7T                            | <b>718, 755</b>   |   |              |  |                      |    |          |            |  |      |
|           |                                | 10.1983→06.1989   | B |              | 4  | 2165 cm <sup>3</sup> | 2V | 76-85 kW | 103-116 PS |  | - 89 |
|           | 21 Saloon (L48_), FUEGO (136_) |   |   |              |  |                      |    |          |            |  |      |
|           | 77 103 628                     | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot.                |   |              |  |                      |    |          |            |  |      |
|           | 538930                         | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |   | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |                      |    |          |            |  |      |
|           | 536226                         | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |   |              |  |                      |    |          |            |  |      |
| <b>83</b> |                                | <b>88</b>   |   |              |  |                      |    |          |            |  |      |
|           | J7T                            | <b>730</b>  |   |              |  |                      |    |          |            |  |      |
|           |                                | 04.1984→12.1989   | B |              | 4  | 2165 cm <sup>3</sup> | 2V | 88-91 kW | 120-124 PS |  | - 89 |
|           | 25 (B29_)                      |   |   |              |  |                      |    |          |            |  |      |
|           | 80 00039 1 0 000               | Ø88; STD; set: 1; [R G6 MO 1.75] [M 2] [DSF 4]  |   |              |  |                      |    |          |            |  |      |
|           | 77 103 628                     | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot.                |   |              |  |                      |    |          |            |  |      |
|           | 538930                         | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III  |   | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |                      |    |          |            |  |      |
|           | 536226                         | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III  |   |              |  |                      |    |          |            |  |      |
|           | 7.18222.01.0                   | intake manifold pressure sensor; pneumatic  |   |              |  |                      |    |          |            |  |      |
| <b>84</b> |                                | <b>88</b>   |   |              |  |                      |    |          |            |  |      |
|           | J7T                            | <b>732</b>  |   |              |  |                      |    |          |            |  |      |
|           |                                | 11.1985→03.1989   | B |              | 4  | 2165 cm <sup>3</sup> | 2V | 76-79 kW | 104-107 PS |  | - 89 |
|           | J7T                            | <b>731</b>  |   |              |  |                      |    |          |            |  |      |
|           |                                | 04.1984→12.1989   | B |              | 4  | 2165 cm <sup>3</sup> | 2V | 88-91 kW | 120-124 PS |  | - 89 |
|           | 25 (B29_)                      |   |   |              |  |                      |    |          |            |  |      |
|           | 77 103 628                     | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot.                |   |              |  |                      |    |          |            |  |      |

cont...

|  |               |  |  |              |   |
|--|---------------|--|--|--------------|---|
|  | <b>538930</b> | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III |  | <b>KK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>536226</b> | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III           |  |              |   |

**7.18222.01.0** intake manifold pressure sensor; pneumatic

|           |                        |                   |   |   |                      |    |          |            |      |   |    |
|-----------|------------------------|-------------------|---|---|----------------------|----|----------|------------|------|---|----|
| <b>85</b> |                        | <b>88</b>         |   |   |                      |    |          |            |      |   |    |
|           | <b>J7T</b>             | <b>770</b>        |   |   |                      |    |          |            |      |   |    |
|           |                        | 07.1986 → 12.1990 | B | 4 | 2165 cm <sup>3</sup> | 2V | 79-81 kW | 107-110 PS | ∅9,2 | - | 89 |
|           | <b>ESPACE I (J11_)</b> |                   |   |   |                      |    |          |            |      |   |    |

**80 00039 1 0 000** ∅88; STD; set: 1; [R G6 MO 1.75] [M 2] [DSF 4]

**77 103 628** [Set] PL 0,50 ∅ 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot.

|  |               |  |  |              |   |
|--|---------------|--|--|--------------|---|
|  | <b>538930</b> | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III |  | <b>KK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>536226</b> | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III           |  |              |   |

**7.21287.53.0** fuel pump; in-line; electrical

|           |                  |                   |   |   |   |                      |    |        |        |      |   |
|-----------|------------------|-------------------|---|---|---|----------------------|----|--------|--------|------|---|
| <b>86</b> |                  | <b>91</b>         |   |   |   |                      |    |        |        |      |   |
|           | <b>Z7U</b>       | <b>702</b>        |   |   |   |                      |    |        |        |      |   |
|           |                  | 10.1984 → 05.1990 | B | A | 6 | 2458 cm <sup>3</sup> | 2V | 133 kW | 181 PS | ∅8,6 | - |
|           | <b>25 (B29_)</b> |                   |   |   |   |                      |    |        |        |      |   |

**7.21565.70.0** fuel pump; in-line; electrical

|           |                  |                   |   |  |   |                      |    |        |        |      |   |
|-----------|------------------|-------------------|---|--|---|----------------------|----|--------|--------|------|---|
| <b>87</b> |                  | <b>91</b>         |   |  |   |                      |    |        |        |      |   |
|           | <b>Z7W</b>       | <b>700</b>        |   |  |   |                      |    |        |        |      |   |
|           |                  | 06.1987 → 02.1990 | B |  | 6 | 2849 cm <sup>3</sup> | 2V | 115 kW | 156 PS | ∅9,5 | - |
|           | <b>25 (B29_)</b> |                   |   |  |   |                      |    |        |        |      |   |

|  |               |  |  |              |   |
|--|---------------|--|--|--------------|---|
|  | <b>538930</b> | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III |  | <b>KK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>536226</b> | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III           |  |              |   |

**7.18222.01.0** intake manifold pressure sensor; pneumatic



|           |                  |                   |   |  |   |                      |    |        |        |      |   |
|-----------|------------------|-------------------|---|--|---|----------------------|----|--------|--------|------|---|
| <b>88</b> |                  | <b>91</b>         |   |  |   |                      |    |        |        |      |   |
|           | <b>Z7W</b>       | <b>702</b>        |   |  |   |                      |    |        |        |      |   |
|           |                  | 06.1986 → 02.1988 | B |  | 6 | 2849 cm <sup>3</sup> | 2V | 100 kW | 136 PS | ∅9,5 | - |
|           | <b>25 (B29_)</b> |                   |   |  |   |                      |    |        |        |      |   |

|  |               |  |  |              |   |
|--|---------------|--|--|--------------|---|
|  | <b>538930</b> | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III |  | <b>KK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>536226</b> | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III           |  |              |   |

**7.21565.70.0** fuel pump; in-line; electrical

**7.18222.01.0** intake manifold pressure sensor; pneumatic

**R**

|  |       | Cyl. |  mm | cm <sup>3</sup> |  | Comp. | kW    | PS     | Pos |
|---|-------|------|--|-----------------|---|-------|-------|--------|-----|
|   |       |      |  |                 |   | Ratio |       |        |     |
| 16 H  | B     | 4    | 76,2 x 87,6  | 1598            | 2   | 9,6   | 61-75 | 83-102 | 2   |
| EV 2  | B     | 4    | 74 x 78  | 1342            | 3   | 8,7   | 54    | 73     | 1   |
| HR 492 HT   | D (A) | 4    | 92 x 90  | 2393            | 2   | 22    | 67    | 91     | 3   |




R

|                                  |                   | Pos       |   |   | Pos |
|----------------------------------|-------------------|-----------|---|---|-----|
|                                  |                   |           |   |   |     |
| <b>200 Saloon (XH)</b>           |                   |           |   |   |     |
| 213 S                            | 09.1985 → 09.1989 | EV 2      | B | 1 |     |
| 216                              | 03.1985 → 09.1989 | 16 H      | B | 2 |     |
| 216 Vitesse                      | 09.1984 → 09.1989 | 16 H      | B | 2 |     |
| <b>2000-3500 Hatchback (SD1)</b> |                   |           |   |   |     |
| 2400 TD                          | 05.1982 → 10.1986 | HR 492 HT | D | 3 |     |

**R**



|          |                                       |   |     |   |                      |    |          |           |  |     |        |  |  |
|----------|---------------------------------------|---|-----|---|----------------------|----|----------|-----------|--|-----|--------|--|--|
| <b>1</b> |                                       | <b>74</b>   |     |   |                      |    |          |           |  |     |        |  |  |
|          | <b>EV 2</b>                           | 09.1985 → 09.1989   | B   | 4 | 1342 cm <sup>3</sup> | 3V | 54 kW    | 73 PS     |  | 8,7 | - 78   |  |  |
|          | <b>200 Saloon (XH)</b>                |   |     |   |                      |    |          |           |  |     |        |  |  |
|          | <b>TW-1134A STD</b>                   | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A                   |     |   |                      |    |          |           |  |     |        |  |  |
|          | <b>CB-2204GP 0.25</b>                 | [Set] PL 0,25 Ø 39.750 / 43.000 / 18.500 / 1.629 St/B/G         |     |   |                      |    |          |           |  |     |        |  |  |
|          | <b>MS-1134GP 0.25</b>                 | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.131 St/B/G         |     |   |                      |    |          |           |  |     |        |  |  |
|          | <b>MS-1134GP 0,50 / MS-1134GP STD</b> |   |     |   |                      |    |          |           |  |     |        |  |  |
| <b>2</b> |                                       | <b>76.2</b>   |     |   |                      |    |          |           |  |     |        |  |  |
|          | <b>16 H</b>                           | 09.1984 → 09.1989   | B   | 4 | 1598 cm <sup>3</sup> | 2V | 61-75 kW | 83-102 PS |  | 9,6 | - 87.6 |  |  |
|          | <b>200 Saloon (XH)</b>                |   |     |   |                      |    |          |           |  |     |        |  |  |
|          | <b>81-88003</b>                       | IN/EX; 12.75/ x 7.97 x 52.4 G1                                  |     |   |                      |    |          |           |  |     |        |  |  |
| <b>3</b> |                                       | <b>92</b>   |     |   |                      |    |          |           |  |     |        |  |  |
|          | <b>HR 492 HT</b>                      | 05.1982 → 10.1986   | D A | 4 | 2393 cm <sup>3</sup> | 2V | 67 kW    | 91 PS     |  | 22  | - 90   |  |  |
|          | <b>2000-3500 Hatchback (SD1)</b>      |   |     |   |                      |    |          |           |  |     |        |  |  |
|          | <b>80 00001 1 0 000</b>               | Ø92; STD; set: 1; [T15 G6 CR 2.5] [NM 2] [DSF CR 4]             |     |   |                      |    |          |           |  |     |        |  |  |
|          | <b>89 500 110</b>                     | N - Wet cylinder liner; finished; A=103 C=110 L=168 H+F=8.9+1.2 |     |   |                      |    |          |           |  |     |        |  |  |




|  | Cyl.   |   |  | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos |
|---|--------|---|---|-----------------|---|------------------|---------|---------|-----|
|   |        |   | mm  |                 |   |                  |         |         |     |
| B 20  | B      | 4 | 90 x 78   | 1985            | 2   | 9,2:1            | 59-81   | 80-110  | 1   |
| B 20 C  | B      | 4 | 90 x 78   | 1985            | 2   | 9,5              | 74      | 100     | 2   |
| B 20 I  | B      | 4 | 90 x 78   | 1985            | 2   | 9,5              | 74-87   | 100-118 | 2   |
| B 20 P  | B      | 4 | 90 x 78   | 1985            | 2   | 8,7              | 70      | 95      | 2   |
| B201S   | B (A)  | 4 | 90 x 78   | 1985            | 2   | 8,5              | 107     | 145     | 3   |
| B201XC  | B      | 4 | 90 x 78   | 1985            | 2   |                  | 74      | 101     | 4   |
| B201XI  | B      | 4 | 90 x 78   | 1985            | 2   |                  | 85-87   | 115-118 | 4   |
| B201XL  | B (LA) | 4 | 90 x 78   | 1985            | 2   |                  | 103-114 | 140-155 | 3   |
| B202I   | B      | 4 | 90 x 78   | 1985            | 4   | 10,1             | 93-99   | 126-135 | 5   |
| B202L   | B (LA) | 4 | 90 x 78   | 1985            | 4   | 9,2              | 129-150 | 175-204 | 6   |
| B202XI  | B      | 4 | 90 x 78   | 1985            | 4   | 10               | 92-96   | 125-130 | 7   |
| B204L   | B (LA) | 4 | 90 x 78   | 1985            | 4   | 9,2              | 136-147 | 185-200 | 8   |
| BI 20   | B      | 4 | 90 x 78   | 1985            | 2   | 9,5              | 85-87   | 115-118 | 1   |
| BSI 20  | B (A)  | 4 | 90 x 78   | 1985            | 2   | 9,5:1            | 107     | 146     | 1   |

S

|                          |                   | Pos    |   |   | Pos |
|--------------------------|-------------------|--------|---|---|-----|
| <b>90</b>                |                   |        |   |   |     |
| 2.0                      | 08.1984 → 08.1987 | B 20 I | B | 2 |     |
| <b>900 I (AC4, AM4)</b>  |                   |        |   |   |     |
| 2.0 -16                  | 01.1986 → 12.1988 | B202XI | B | 7 |     |
| 2.0 Turbo                | 10.1980 → 12.1980 | BSI 20 | B | 1 |     |
| 2.0 Turbo                | 01.1981 → 07.1985 | B201S  | B | 3 |     |
| 2.0 Turbo                | 01.1986 → 12.1988 | B201XL | B | 3 |     |
| 2.0 c                    | 07.1982 → 12.1988 | B 20   | B | 1 |     |
| 2.0 c                    | 07.1982 → 12.1988 | B201XC | B | 4 |     |
| 2.0 i                    | 11.1980 → 12.1980 | BI 20  | B | 1 |     |
| 2.0 i                    | 01.1981 → 12.1988 | B201XI | B | 4 |     |
| <b>900 I Combi Coupe</b> |                   |        |   |   |     |
| 2.0 Turbo                | 01.1979 → 12.1980 | BSI 20 | B | 1 |     |
| 2.0 Turbo                | 01.1981 → 07.1985 | B201S  | B | 3 |     |
| 2.0 Turbo                | 01.1986 → 12.1988 | B201XL | B | 3 |     |
| 2.0 c                    | 09.1979 → 12.1980 | B 20   | B | 1 |     |
| 2.0 c                    | 01.1981 → 12.1988 | B201XC | B | 4 |     |
| 2.0 i                    | 11.1980 → 12.1980 | BI 20  | B | 1 |     |
| 2.0 i                    | 01.1981 → 12.1988 | B201XI | B | 4 |     |
| <b>900 I Convertible</b> |                   |        |   |   |     |
| 2.0 16v                  | 04.1990 → 12.1990 | B202I  | B | 5 |     |
| <b>9000</b>              |                   |        |   |   |     |
| 2.0                      | 01.1989 → 08.1990 | B202I  | B | 5 |     |
| 2.0 Carlsson             | 09.1989 → 08.1990 | B204L  | B | 8 |     |
| 2.0 T16                  | 06.1989 → 10.1990 | B202L  | B | 6 |     |
| <b>9000 Hatchback</b>    |                   |        |   |   |     |
| 2.0                      | 01.1989 → 01.1990 | B202I  | B | 5 |     |
| 2.0 -16                  | 01.1986 → 08.1988 | B202XI | B | 7 |     |
| 2.0 -16                  | 01.1986 → 12.1988 | B202XI | B | 7 |     |
| 2.0 16v                  | 09.1989 → 01.1990 | B202L  | B | 6 |     |
| 2.0 T16                  | 06.1989 → 10.1990 | B202L  | B | 6 |     |
| <b>99</b>                |                   |        |   |   |     |
| 2.0                      | 10.1972 → 05.1974 | B 20 P | B | 2 |     |
| 2.0 EMS                  | 09.1974 → 12.1978 | B 20 I | B | 2 |     |
| 2.0 GL                   | 09.1974 → 12.1984 | B 20 C | B | 2 |     |
| 2.0 GL                   | 09.1974 → 12.1984 | B 20 I | B | 2 |     |

|          |  |  |   |      |   |                      |    |            |            |        |      |  |  |
|----------|--|--|---|------|---|----------------------|----|------------|------------|--------|------|--|--|
| <b>1</b> |  | <b>90</b>  |   |      |   |                      |    |            |            |        |      |  |  |
|          |  | B 20   | 09.1979 → 12.1988                                   | B    | 4 | 1985 cm <sup>3</sup> | 2V | 59-81 kW   | 80-110 PS  | ⊗9,2:1 | - 78 |  |  |
|          |  | BI 20  | 11.1980 → 12.1980                                   | B    | 4 | 1985 cm <sup>3</sup> | 2V | 85-87 kW   | 115-118 PS | ⊗9,5   | - 78 |  |  |
|          |  | BSI 20   | 01.1979 → 12.1980                                   | B A  | 4 | 1985 cm <sup>3</sup> | 2V | 107 kW     | 146 PS     | ⊗9,5:1 | - 78 |  |  |
|          | <b>900 I (AC4, AM4), 900 I Combi Coupe</b> |  |   |      |   |                      |    |            |            |        |      |  |  |
|          | 7.21659.70.0                               | fuel pump; in-line; electrical   |   |      |   |                      |    |            |            |        |      |  |  |
| <b>2</b> |  | <b>90</b>  |   |      |   |                      |    |            |            |        |      |  |  |
|          |  | B 20 C   | 09.1974 → 12.1984                                   | B    | 4 | 1985 cm <sup>3</sup> | 2V | 74 kW      | 100 PS     | ⊗9,5   | - 78 |  |  |
|          |  | B 20 I   | 09.1974 → 08.1987                                   | B    | 4 | 1985 cm <sup>3</sup> | 2V | 74-87 kW   | 100-118 PS | ⊗9,5   | - 78 |  |  |
|          |  | B 20 P   | 10.1972 → 05.1974                                   | B    | 4 | 1985 cm <sup>3</sup> | 2V | 70 kW      | 95 PS      | ⊗8,7   | - 78 |  |  |
|          | <b>90, 99</b>                              |  |   |      |   |                      |    |            |            |        |      |  |  |
|          | 7.21440.51.0                               | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |      |   |                      |    |            |            |        |      |  |  |
| <b>3</b> |  | <b>90</b>  |   |      |   |                      |    |            |            |        |      |  |  |
|          |  | B201S  | 01.1981 → 07.1985                                   | B A  | 4 | 1985 cm <sup>3</sup> | 2V | 107 kW     | 145 PS     | ⊗8,5   | - 78 |  |  |
|          |  | B201XL   | 01.1986 → 12.1988                                   | B LA | 4 | 1985 cm <sup>3</sup> | 2V | 103-114 kW | 140-155 PS |        | - 78 |  |  |
|          |  | <b>900 I (AC4, AM4), 900 I Combi Coupe</b>   |   |      |   |                      |    |            |            |        |      |  |  |
|          | 81-52100                                   | IN/EX; 13.05/14 x 8 x 46.8 G3  |   |      |   |                      |    |            |            |        |      |  |  |
|          | 7.21659.70.0                               | fuel pump; in-line; electrical   |   |      |   |                      |    |            |            |        |      |  |  |
| <b>4</b> |  | <b>90</b>  |   |      |   |                      |    |            |            |        |      |  |  |
|          |  | B201XC   | 01.1981 → 12.1988                                   | B    | 4 | 1985 cm <sup>3</sup> | 2V | 74 kW      | 101 PS     |        | - 78 |  |  |
|          |  | B201XI   | 01.1981 → 12.1988                                   | B    | 4 | 1985 cm <sup>3</sup> | 2V | 85-87 kW   | 115-118 PS |        | - 78 |  |  |
|          |  | <b>900 I (AC4, AM4), 900 I Combi Coupe</b>   |   |      |   |                      |    |            |            |        |      |  |  |
|          | 81-52100                                   | IN/EX; 13.05/14 x 8 x 46.8 G3  |   |      |   |                      |    |            |            |        |      |  |  |
|          | 7.21440.51.0                               | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |      |   |                      |    |            |            |        |      |  |  |
|          | 7.21659.70.0                               | fuel pump; in-line; electrical   |   |      |   |                      |    |            |            |        |      |  |  |
| <b>5</b> |  | <b>90</b>  |   |      |   |                      |    |            |            |        |      |  |  |
|          |  | B202I  | 01.1989 → 12.1990                                   | B    | 4 | 1985 cm <sup>3</sup> | 4V | 93-99 kW   | 126-135 PS | ⊗10,1  | - 78 |  |  |
|          |  | <b>900 I Convertible, 9000, 9000 Hatchback</b>   |   |      |   |                      |    |            |            |        |      |  |  |
|          |  | 105-35501  | EX; 29 x 7 x 108.3 x A/S - Cr - 45° - VS - 22 - III |      |   |                      |    |            |            |        |      |  |  |
|          | 81-5200                                    | IN/EX; 12.05/ x 7 x 49.5 G1  |   |      |   |                      |    |            |            |        |      |  |  |
|          | <b>MK-7H</b>                               | valve cotter; number of notches: 3; valve stem diameter: 7   |   |      |   |                      |    |            |            |        |      |  |  |
|          | 7.21659.70.0                               | fuel pump; in-line; electrical   |   |      |   |                      |    |            |            |        |      |  |  |
|          | 7.02700.91.0                               | fuel pump; in-tank; electrical   |   |      |   |                      |    |            |            |        |      |  |  |
| <b>6</b> |  | <b>90</b>  |   |      |   |                      |    |            |            |        |      |  |  |
|          |  | B202L  | 06.1989 → 10.1990                                   | B LA | 4 | 1985 cm <sup>3</sup> | 4V | 129-150 kW | 175-204 PS | ⊗9,2   | - 78 |  |  |
|          |  | <b>9000, 9000 Hatchback</b>  |   |      |   |                      |    |            |            |        |      |  |  |
|          |  | 105-35501  | EX; 29 x 7 x 108.3 x A/S - Cr - 45° - VS - 22 - III |      |   |                      |    |            |            |        |      |  |  |
|          | 81-5200                                    | IN/EX; 12.05/ x 7 x 49.5 G1  |   |      |   |                      |    |            |            |        |      |  |  |
|          | <b>MK-7H</b>                               | valve cotter; number of notches: 3; valve stem diameter: 7   |   |      |   |                      |    |            |            |        |      |  |  |
|          | 7.02700.91.0                               | fuel pump; in-tank; electrical   |   |      |   |                      |    |            |            |        |      |  |  |
| <b>7</b> |  | <b>90</b>  |   |      |   |                      |    |            |            |        |      |  |  |
|          |  | B202XI   | 01.1986 → 12.1988                                   | B    | 4 | 1985 cm <sup>3</sup> | 4V | 92-96 kW   | 125-130 PS | ⊗10    | - 78 |  |  |
|          |  | <b>900 I (AC4, AM4), 9000 Hatchback</b>  |   |      |   |                      |    |            |            |        |      |  |  |
|          |  | 7.21565.70.0   | fuel pump; in-line; electrical                      |      |   |                      |    |            |            |        |      |  |  |
|          | 7.21659.70.0                               | fuel pump; in-line; electrical   |   |      |   |                      |    |            |            |        |      |  |  |
|          | 7.02700.91.0                               | fuel pump; in-tank; electrical   |   |      |   |                      |    |            |            |        |      |  |  |

|                  |   |  |  |  |  |                |   |  |  |  |  |
|------------------|---|--|--|--|--|----------------|---|--|--|--|--|
| 8                | <b>90</b>   |  |  |  |  |                |   |  |  |  |  |
| <b>B204L</b>     | 09.1989 → 08.1990    B   LA   4    1985 cm <sup>3</sup> 4V    136-147 kW    185-200 PS    9,2    - 78 |  |  |  |  |                |   |  |  |  |  |
| <b>9000</b>      |   |  |  |  |  |                |   |  |  |  |  |
| <b>105-35501</b> | EX; 29 x 7 x 108.3 x A/S - Cr - 45° - VS - 22 - III   |  |  |  |  | <b>MK-7H</b>   | valve cotter; number of notches: 3;<br>valve stem diameter: 7 |  |  |  |  |
| <b>105-35500</b> | IN; 33 x 7 x 107.8 x S - Cr - 45° - 22 - III  |  |  |  |  | <b>81-5200</b> | IN/EX; 12.05/ x 7 x 49.5 G1                                   |  |  |  |  |

|  | Cyl. |   |  | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS      | Pos |
|---|------|---|---|-----------------|---|------------------|-------|---------|-----|
|   |      |   | mm  |                 |   |                  |       |         |     |
| 021 A 1000  | B    | 4 | 75 x 67,5   | 1193            | 2   | 9,5              | 44-47 | 60-63   | 5   |
| 021 A 2000  | B    | 4 | 83 x 67,5   | 1461            | 2   | 10,5             | 63-66 | 85-90   | 9   |
| 09 NCA  | B    | 4 | 65 x 68   | 903             | 2   | 8,5              | 29    | 40      | 1   |
| 100 GL 3000   | B    | 4 | 65 x 68   | 903             | 2   | 9                | 31-33 | 42-45   | 2   |
| 100 GL 7000   | B    | 4 | 65 x 68   | 903             | 2   | 9                | 29    | 40      | 2   |
| 100 GL.0N.0   | B    | 4 | 65 x 68   | 903             | 2   | 9:1              | 33    | 45      | 2   |
| 100 GL.9N.0   | B    | 4 | 65 x 68   | 903             | 2   | 9:1              | 33    | 45      | 2   |
| 124 A.000   | B    | 4 | 73 x 71,5   | 1197            | 2   | 8,8              | 44-49 | 60-67   | 3   |
| 124 B6.000  | B    | 4 | 73 x 71,5   | 1197            | 2   | 8,4:1            | 47    | 64      | 4   |
| 124 B7.000  | B    | 4 | 80 x 71,5   | 1438            | 2   | 9                | 54    | 73      | 6   |
| 131 C4.000  | B    | 4 | 84 x 90   | 1995            | 2   | 9                | 83-85 | 113-116 | 10  |
| 132 AB.000  | B    | 4 | 84 x 79,2   | 1756            | 2   | 8,9:1            | 77-82 | 105-112 | 11  |
| 132 BB OA O   | B    | 4 | 80 x 79,2   | 1592            | 2   | 9                | 71-72 | 97-98   | 7   |
| 132 BB.1A 0   | B    | 4 | 84 x 79,2   | 1756            | 2   | 8,9:1            | 77-82 | 105-112 | 11  |
| 138 AR6.000   | B    | 4 | 80 x 79,2   | 1592            | 2   | 9                | 68    | 92      | 8   |
| 8144.61   | D    | 4 | 93 x 90   | 2445            | 2   | 22               | 52-55 | 72-75   | 14  |
| A112 A5.000   | B    | 4 | 65 x 68   | 903             | 2   | 9                | 29-33 | 40-45   | 2   |
| OM 615.912  | D    | 4 | 87 x 92,4   | 2197            | 2   | 21               | 44    | 60      | 12  |
| OM 615.966  | D    | 4 | 87 x 83,6   | 1988            | 2   | 21:1             | 40    | 54      | 13  |

S

|                     |                   |             | Pos |  |  |  | Pos       |
|---------------------|-------------------|-------------|-----|--|--|--|-----------|
|                     |                   |             |     |  |  |  |           |
| <b>124</b>          |                   |             |     |  |  |  |           |
| D1200               | 01.1968 → 12.1976 | 124 A.000   | B   |  |  |  | <b>3</b>  |
| <b>124 Estate</b>   |                   |             |     |  |  |  |           |
| D1200               | 01.1970 → 12.1974 | 124 A.000   | B   |  |  |  | <b>3</b>  |
| LS1200              | 01.1970 → 12.1976 | 124 A.000   | B   |  |  |  | <b>3</b>  |
| <b>127 (127A)</b>   |                   |             |     |  |  |  |           |
| 0.9                 | 04.1972 → 12.1982 | A112 A5.000 | B   |  |  |  | <b>2</b>  |
| 127                 | 05.1972 → 12.1980 | 100 GL 7000 | B   |  |  |  | <b>2</b>  |
| 127                 | 05.1972 → 12.1980 | 100 GL.0N.0 | B   |  |  |  | <b>2</b>  |
| 127                 | 05.1972 → 12.1980 | 100 GL.9N.0 | B   |  |  |  | <b>2</b>  |
| <b>128</b>          |                   |             |     |  |  |  |           |
| 1.2                 | 01.1976 → 12.1980 | 124 A.000   | B   |  |  |  | <b>3</b>  |
| <b>131</b>          |                   |             |     |  |  |  |           |
| 1.6                 | 03.1982 → 01.1985 | 132 BB OA O | B   |  |  |  | <b>7</b>  |
| 1.8                 | 05.1973 → 1979    | 132 AB.000  | B   |  |  |  | <b>11</b> |
| 1.8                 | 05.1973 → 1979    | 132 BB.1A 0 | B   |  |  |  | <b>11</b> |
| 2.0                 | 06.1978 → 12.1985 | 131 C4.000  | B   |  |  |  | <b>10</b> |
| 2.4 Diesel          | 06.1978 → 12.1986 | 8144.61     | D   |  |  |  | <b>14</b> |
| <b>132</b>          |                   |             |     |  |  |  |           |
| 2.2 D               | 05.1979 → 12.1982 | OM 615.912  | D   |  |  |  | <b>12</b> |
| <b>2000</b>         |                   |             |     |  |  |  |           |
| D                   | 05.1973 → 02.1979 | OM 615.966  | D   |  |  |  | <b>13</b> |
| <b>FURA (025A)</b>  |                   |             |     |  |  |  |           |
| 0.9                 | 01.1982 → 06.1986 | 100 GL 3000 | B   |  |  |  | <b>2</b>  |
| 0.9                 | 03.1984 → 12.1986 | 09 NCA      | B   |  |  |  | <b>1</b>  |
| 0.9                 | 03.1984 → 12.1986 | 100 GL 7000 | B   |  |  |  | <b>2</b>  |
| <b>PANDA (141A)</b> |                   |             |     |  |  |  |           |
| 0.9                 | 10.1980 → 12.1986 | 100 GL 3000 | B   |  |  |  | <b>2</b>  |
| <b>RONDA (022A)</b> |                   |             |     |  |  |  |           |
| 1.2                 | 08.1983 → 05.1985 | 124 B6.000  | B   |  |  |  | <b>4</b>  |
| 1.2                 | 10.1984 → 12.1986 | 021 A 1000  | B   |  |  |  | <b>5</b>  |
| 1.4                 | 06.1982 → 11.1988 | 124 B7.000  | B   |  |  |  | <b>6</b>  |
| 1.5                 | 09.1984 → 12.1986 | 021 A 2000  | B   |  |  |  | <b>9</b>  |
| 1.6                 | 08.1983 → 09.1985 | 138 AR6.000 | B   |  |  |  | <b>8</b>  |



|          |  |  |   |   |                      |    |          |                |                          |        |  |  |
|----------|--|--|---|---|----------------------|----|----------|----------------|--------------------------|--------|--|--|
| <b>1</b> |  | <b>65</b>  |   |   |                      |    |          |                |                          |        |  |  |
|          | <b>09 NCA</b>                                | 03.1984 → 12.1986  | B | 4 | 903 cm <sup>3</sup>  | 2V | 29 kW    | 40 PS          | ⌘8,5                     | - 68   |  |  |
|          | <b>FURA (025A)</b>                           |  |   |   |                      |    |          |                |                          |        |  |  |
|          | <b>7.21753.50.0</b>                          | fuel pump; mechanical  |   |   |                      |    |          |                |                          |        |  |  |
| <b>2</b> |  | <b>65</b>  |   |   |                      |    |          |                |                          |        |  |  |
|          | <b>100 GL 3000</b>                           | 10.1980 → 12.1986  | B | 4 | 903 cm <sup>3</sup>  | 2V | 31-33 kW | 42-45 PS       | ⌘9                       | - 68   |  |  |
|          | <b>100 GL 7000</b>                           | 05.1972 → 12.1986  | B | 4 | 903 cm <sup>3</sup>  | 2V | 29 kW    | 40 PS          | ⌘9                       | - 68   |  |  |
|          | <b>A112 A5.000</b>                           | 04.1972 → 12.1982  | B | 4 | 903 cm <sup>3</sup>  | 2V | 29-33 kW | 40-45 PS       | ⌘9                       | - 68   |  |  |
|          | <b>100 GL.0N.0</b>                           | 05.1972 → 12.1980  | B | 4 | 903 cm <sup>3</sup>  | 2V | 33 kW    | 45 PS          | ⌘9:1                     | - 68   |  |  |
|          | <b>100 GL.9N.0</b>                           | 05.1972 → 12.1980  | B | 4 | 903 cm <sup>3</sup>  | 2V | 33 kW    | 45 PS          | ⌘9:1                     | - 68   |  |  |
|          | <b>127 (127A), FURA (025A), PANDA (141A)</b> |  |   |   |                      |    |          |                |                          |        |  |  |
|          | <b>80 00056 1 1 000</b>                      | ∅65; 17.00; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 3.947]  |   |   |                      |    |          |                |                          |        |  |  |
|          | <b>RK-7</b>                                  | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |                      |    |          | <b>81-1755</b> | IN/EX; 13/ x 7 x 42.2 G1 |        |  |  |
| <b>3</b> |  | <b>73</b>  |   |   |                      |    |          |                |                          |        |  |  |
|          | <b>124 A.000</b>                             | 01.1968 → 12.1980  | B | 4 | 1197 cm <sup>3</sup> | 2V | 44-49 kW | 60-67 PS       | ⌘8,8                     | - 71.5 |  |  |
|          | <b>124, 124 Estate, 128</b>                  |  |   |   |                      |    |          |                |                          |        |  |  |
|          | <b>77 769 610</b>                            | [Set] PL 0,254 ∅ 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620 0,508</b>                                  |   |   |                      |    |          |                |                          |        |  |  |
| <b>4</b> |  | <b>73</b>  |   |   |                      |    |          |                |                          |        |  |  |
|          | <b>124 B6.000</b>                            | 08.1983 → 05.1985  | B | 4 | 1197 cm <sup>3</sup> | 2V | 47 kW    | 64 PS          | ⌘8,4:1                   | - 71.5 |  |  |
|          | <b>RONDA (022A)</b>                          |  |   |   |                      |    |          |                |                          |        |  |  |
|          | <b>77 769 610</b>                            | [Set] PL 0,254 ∅ 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620 0,508</b>                                  |   |   |                      |    |          |                |                          |        |  |  |
|          | <b>7.21440.51.0</b>                          | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |                |                          |        |  |  |
| <b>5</b> |  | <b>75</b>  |   |   |                      |    |          |                |                          |        |  |  |
|          | <b>021 A 1000</b>                            | 10.1984 → 12.1986  | B | 4 | 1193 cm <sup>3</sup> | 2V | 44-47 kW | 60-63 PS       | ⌘9,5                     | - 67.5 |  |  |
|          | <b>RONDA (022A)</b>                          |  |   |   |                      |    |          |                |                          |        |  |  |
|          | <b>7.21440.51.0</b>                          | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |                |                          |        |  |  |
| <b>6</b> |  | <b>80</b>  |   |   |                      |    |          |                |                          |        |  |  |
|          | <b>124 B7.000</b>                            | 06.1982 → 11.1988  | B | 4 | 1438 cm <sup>3</sup> | 2V | 54 kW    | 73 PS          | ⌘9                       | - 71.5 |  |  |
|          | <b>RONDA (022A)</b>                          |  |   |   |                      |    |          |                |                          |        |  |  |
|          | <b>77 769 610</b>                            | [Set] PL 0,254 ∅ 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620 0,508</b>                                  |   |   |                      |    |          |                |                          |        |  |  |
|          | <b>7.21440.51.0</b>                          | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |                |                          |        |  |  |
| <b>7</b> |  | <b>80</b>  |   |   |                      |    |          |                |                          |        |  |  |
|          | <b>132 BB OA O</b>                           | 03.1982 → 01.1985  | B | 4 | 1592 cm <sup>3</sup> | 2V | 71-72 kW | 97-98 PS       | ⌘9                       | - 79.2 |  |  |
|          | <b>131</b>                                   |  |   |   |                      |    |          |                |                          |        |  |  |
|          | <b>80 00061 1 1 060</b>                      | ∅80.6; 3.40; set: 1; [R G6 CR 1.5] [NM 2] [SLF CR 3.947]   |   |   |                      |    |          |                |                          |        |  |  |
|          | <b>7.21440.51.0</b>                          | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |                |                          |        |  |  |
| <b>8</b> |  | <b>80</b>  |   |   |                      |    |          |                |                          |        |  |  |
|          | <b>138 AR6.000</b>                           | 08.1983 → 09.1985  | B | 4 | 1592 cm <sup>3</sup> | 2V | 68 kW    | 92 PS          | ⌘9                       | - 79.2 |  |  |
|          | <b>RONDA (022A)</b>                          |  |   |   |                      |    |          |                |                          |        |  |  |
|          | <b>77 771 610</b>                            | [Set] PL 0,254 ∅ 47.990 / 51.330 / 19.500 / 1.659 St/A<br><b>77 771 620 0,508</b>                                  |   |   |                      |    |          |                |                          |        |  |  |

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|           |                         |   |   |   |                      |    |          |                                       |        |        |  |  |
|-----------|-------------------------|---|---|---|----------------------|----|----------|---------------------------------------|--------|--------|--|--|
|           | <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |    |          |                                       |        |        |  |  |
| <b>9</b>  |                         | <b>83</b>   |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>021 A 2000</b>       | 09.1984 → 12.1986   | B | 4 | 1461 cm <sup>3</sup> | 2V | 63-66 kW | 85-90 PS                              | ⊗10,5  | - 67.5 |  |  |
|           | <b>RONDA (022A)</b>     |   |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |    |          |                                       |        |        |  |  |
| <b>10</b> |                         | <b>84</b>   |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>131 C4.000</b>       | 06.1978 → 12.1985   | B | 4 | 1995 cm <sup>3</sup> | 2V | 83-85 kW | 113-116 PS                            | ⊗9     | - 90   |  |  |
|           | <b>131</b>              |   |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>80 00065 1 1 000</b> | ∅84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]  |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>81-1763</b>          | IN; 14.15/ x 8 x 42 G1  |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>81-1762</b>          | IN; 14.1/ x 8 x 42 G1   |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>81-17110</b>         | IN/EX; 14.07/ x 8 x 46 G1   |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |    |          |                                       |        |        |  |  |
| <b>11</b> |                         | <b>84</b>   |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>132 AB.000</b>       | 05.1973 → 1979  | B | 4 | 1756 cm <sup>3</sup> | 2V | 77-82 kW | 105-112 PS                            | ⊗8,9:1 | - 79.2 |  |  |
|           | <b>132 BB.1A 0</b>      | 05.1973 → 1979  | B | 4 | 1756 cm <sup>3</sup> | 2V | 77-82 kW | 105-112 PS                            | ⊗8,9:1 | - 79.2 |  |  |
|           | <b>131</b>              |   |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>80 00065 1 1 000</b> | ∅84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]  |   |   |                      |    |          |                                       |        |        |  |  |
| <b>12</b> |                         | <b>87</b>   |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>OM 615.912</b>       | 05.1979 → 12.1982   | D | 4 | 2197 cm <sup>3</sup> | 2V | 44 kW    | 60 PS                                 | ⊗21    | - 92.4 |  |  |
|           | <b>132</b>              |   |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>88 588 190</b>       | T - Dry cylinder liner; semi; A=90 C=92 L=158.4 H=4.7   |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>87 341 690</b>       | [Set] PL-B SEMI ∅ 26.000 / 29.000 / 31.800 / St/B   |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>87 695 610</b>       | [Set] HL 0,25 ∅ 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 ∅ 69.715 / 74.500 / 34.000 / 2.377 St/A<br><b>87 695 620 0,50 / 87 695 630 0,75 / 87 695 600 STD / 87 695 640 1,00</b> , PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>87 696 610</b>       | [Set] PL 0,25 ∅ 51.715 / 55.600 / 26.000 / 1.930 St/A<br><b>87 696 620 0,50 / 87 696 630 0,75 / 87 696 600 STD / 87 696 640 1,00</b> , If used in the older connecting rod the lubrication hole must be bored.  |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>87 741 610</b>       | [Set] HL 0,25 ∅ 69.715 / 74.500 / 27.000 / 2.380 St/B/G; PASS-L 0,25 ∅ 69.715 / 74.500 / 34.100 / 2.380 St/B/G<br><b>87 741 620 0,50 / 87 741 630 0,75 / 87 741 640 1,00</b> , PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm.              |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>87 744 610</b>       | [Set] PL 0,25 ∅ 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br><b>87 744 620 0,50 / 87 744 630 0,75 / 87 744 600 STD / 87 744 640 1,00</b>  |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>261118</b>           | EX; 33.2 x 10 x 131 x A/S - Cr - 30° - 25 - III   |   |   |                      |    |          | <b>81-2604</b> EX; 14/ x 10 x 48.5 G1 |        |        |  |  |
|           | <b>2641</b>             | IN; 39 x 10 x 131.5 x S - Cr - 30° - 25 -   |   |   |                      |    |          | <b>81-2602</b> IN; 14/ x 10 x 60 G1   |        |        |  |  |
| <b>13</b> |                         | <b>87</b>   |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>OM 615.966</b>       | 05.1973 → 02.1979   | D | 4 | 1988 cm <sup>3</sup> | 2V | 40 kW    | 54 PS                                 | ⊗21:1  | - 83.6 |  |  |
|           | <b>2000</b>             |   |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>88 588 190</b>       | T - Dry cylinder liner; semi; A=90 C=92 L=158.4 H=4.7   |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>78 616 610</b>       | [Pair] AS 0,10 ∅ 78.250 / 91.250 // 2.250 St/A<br><b>78 616 620 0,20 / 78 616 600 STD</b>   |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>87 341 690</b>       | [Set] PL-B SEMI ∅ 26.000 / 29.000 / 31.800 / St/B   |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>87 489 610</b>       | [Set] HL 0,25 ∅ 69.715 / 74.500 / 27.000 / 2.377 St/A<br><b>87 489 620 0,50 / 87 489 630 0,75 / 87 489 600 STD / 87 489 640 1,00</b>  |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>87 695 610</b>       | [Set] HL 0,25 ∅ 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 ∅ 69.715 / 74.500 / 34.000 / 2.377 St/A<br><b>87 695 620 0,50 / 87 695 630 0,75 / 87 695 600 STD / 87 695 640 1,00</b> , PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |   |   |                      |    |          |                                       |        |        |  |  |
|           | <b>87 696 610</b>       | [Set] PL 0,25 ∅ 51.715 / 55.600 / 26.000 / 1.930 St/A<br><b>87 696 620 0,50 / 87 696 630 0,75 / 87 696 600 STD / 87 696 640 1,00</b> , If used in the older connecting rod the lubrication hole must be bored.  |   |   |                      |    |          |                                       |        |        |  |  |

cont...




|  |                              |   |   |                                  |  |              |   |          |     |      |
|--|------------------------------|---|---|----------------------------------|--|--------------|---|----------|-----|------|
|  | <b>261118</b><br><b>2641</b> | EX; 33.2 x 10 x 131 x A/S - Cr - 30° - 25 - III<br>IN; 39 x 10 x 131.5 x S - Cr - 30° - 25 -  |   | <b>81-2604</b><br><b>81-2602</b> | EX; 14/ x 10 x 48.5 G1<br>IN; 14/ x 10 x 60 G1 |              |   |          |     |      |
| <div style="background-color: #cccccc; padding: 5px;"> <span style="font-size: 24px; font-weight: bold;">14</span> <span style="font-size: 24px; font-weight: bold; margin-left: 20px;">93</span> </div> |                              |   |   |                                  |  |              |   |          |     |      |
|  | <b>8144.61</b>               | 06.1978 → 12.1986   | D | 4                                | 2445 cm <sup>3</sup>                           | 2V           | 52-55 kW  | 72-75 PS | ∅22 | - 90 |
|  | <b>131</b>                   |   |   |                                  |  |              |   |          |     |      |
|  | <b>89 183 190</b>            | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5   |   |                                  |  |              |   |          |     |      |
|  | <b>77 153 690</b>            | [Set] PL-B SEMI ∅ 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |   |                                  |  |              |   |          |     |      |
|  | <b>77 154 610</b>            | [Set] HL 0,254 ∅ 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 ∅ 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |   |                                  |  |              |   |          |     |      |
|  | <b>77 155 610</b>            | [Set] PL 0,254 ∅ 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 ∅ 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap, 10.1982→ |   |                                  |  |              |   |          |     |      |
|  | <b>17063</b>                 | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III   |   |                                  |  | <b>RK-8</b>  | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |          |     |      |
|  | <b>171120</b>                | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |   |                                  |  | <b>RK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |          |     |      |
|  | <b>81-17116</b>              | IN/EX; 13.02/ x 8.02 x 56 G1  |   |                                  |  |              |   |          |     |      |
|  | <b>81-17115</b>              | IN/EX; 13.07/ x 8.02 x 56 G1  |   |                                  |  |              |   |          |     |      |
|  | <b>81-17114</b>              | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket   |   |                                  |  |              |   |          |     |      |
|  | <b>81-5611</b>               | IN/EX; 13.12/ x 8 x 56 G1   |   |                                  |  |              |   |          |     |      |
|  | <b>50 006 340</b>            | CAM, chilled cast iron  |   |                                  |  |              |   |          |     |      |

|         |   | Cyl. | mm        | cm <sup>3</sup> |   | Comp. | kW    | PS    | Pos |
|---------|---|------|-----------|-----------------|---|-------|-------|-------|-----|
|         |   |      |           |                 |   | Ratio |       |       |     |
| 135/8   | B | 4    | 75,5 x 72 | 1280            | 2 | 9,5:1 | 43    | 58    | 3   |
| 742.10  | B | 4    | 68 x 72   | 1046            | 2 | 8,5   | 32-34 | 44-46 | 1   |
| 742.12  | B | 4    | 72 x 72   | 1164            | 2 | 8,5:1 | 35-38 | 48-52 | 2   |
| 742.12X | B | 4    | 72 x 72   | 1174            | 2 | 8,5:1 | 38-43 | 52-58 | 2   |

|                                 |                   | Pos     |   |  | Pos |
|---------------------------------|-------------------|---------|---|--|-----|
|                                 |                   |         |   |  |     |
| <b>105,120 (742)</b>            |                   |         |   |  |     |
| 1.0 105 S,L                     | 08.1976 → 12.1990 | 742.10  | B |  | 1   |
| 1.0 105 S,L,GL                  | 08.1976 → 08.1983 | 742.10  | B |  | 1   |
| 1.2 120 LS                      | 08.1976 → 12.1990 | 742.12X | B |  | 2   |
| <b>105,120 (744)</b>            |                   |         |   |  |     |
| 1.0 105 S,L                     | 02.1988 → 12.1990 | 742.10  | B |  | 1   |
| 1.0 105 S,L,LS                  | 10.1983 → 12.1990 | 742.10  | B |  | 1   |
| 1.2 120 GLS                     | 02.1983 → 12.1990 | 742.12X | B |  | 2   |
| 1.2 120 L                       | 10.1983 → 12.1990 | 742.12  | B |  | 2   |
| 1.2 120 L                       | 08.1987 → 12.1990 | 742.12  | B |  | 2   |
| <b>RAPID (120G, 130G, 135G)</b> |                   |         |   |  |     |
| 1.3 S (135GL)                   | 09.1984 → 12.1990 | 135/8   | B |  | 3   |

S

|          |  |                              |  |   |   |                      |    |          |          |       |      |  |
|----------|--|------------------------------|--|---|---|----------------------|----|----------|----------|-------|------|--|
| <b>1</b> |  | <b>68</b>                    |  |   |   |                      |    |          |          |       |      |  |
|          |  | 742.10                       | 08.1976 → 12.1990  | B | 4 | 1046 cm <sup>3</sup> | 2V | 32-34 kW | 44-46 PS | 8,5   | - 72 |  |
|          |  | 105,120 (742), 105,120 (744) |  |   |   |                      |    |          |          |       |      |  |
|          |  | 7.21440.51.0                 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |       |      |  |
| <b>2</b> |  | <b>72</b>                    |  |   |   |                      |    |          |          |       |      |  |
|          |  | 742.12                       | 10.1983 → 12.1990  | B | 4 | 1164 cm <sup>3</sup> | 2V | 35-38 kW | 48-52 PS | 8,5:1 | - 72 |  |
|          |  | 742.12X                      | 08.1976 → 12.1990  | B | 4 | 1174 cm <sup>3</sup> | 2V | 38-43 kW | 52-58 PS | 8,5:1 | - 72 |  |
|          |  | 105,120 (742), 105,120 (744) |  |   |   |                      |    |          |          |       |      |  |
|          |  | 7.21440.51.0                 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |       |      |  |
| <b>3</b> |  | <b>75.5</b>                  |  |   |   |                      |    |          |          |       |      |  |
|          |  | 135/8                        | 09.1984 → 12.1990  | B | 4 | 1280 cm <sup>3</sup> | 2V | 43 kW    | 58 PS    | 9,5:1 | - 72 |  |
|          |  | RAPID (120G, 130G, 135G)     |  |   |   |                      |    |          |          |       |      |  |
|          |  | 7.21440.51.0                 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |       |      |  |

|  | Cyl.  |   |  | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS     | Pos |
|---|-------|---|---|-----------------|---|------------------|-------|--------|-----|
|   |       |   | mm  |                 |   |                  |       |        |     |
| EA62  | B     | 4 | 82 x 60   | 1267            | 2   | 10:1             | 68    | 93     | 6   |
| EA63  | B     | 4 | 85 x 60   | 1361            | 2   | 8,5-9,5          | 43-47 | 58-64  | 8   |
| EA64  | B     | 4 | 76 x 60   | 1088            | 2   | 9:1              | 46    | 62     | 2   |
| EA65  | B     | 4 | 83 x 60   | 1298            | 2   | 9,1              | 45-48 | 61-65  | 7   |
| EA71  | B     | 4 | 92 x 60   | 1595            | 2   | 9,5              | 50-63 | 68-86  | 9   |
| EA81  | B     | 4 | 92 x 67   | 1781            | 2   | 8,7              | 54-73 | 73-99  | 10  |
| EA82  | B     | 4 | 92 x 67   | 1781            | 2   | 7,7:1            | 63-77 | 86-105 | 10  |
| EF10  | B     | 3 | 78 x 69,6   | 997             | 2   | 9,5:1            | 37-41 | 50-56  | 3   |
| EF12  | B     | 3 | 78 x 83   | 1189            | 3   | 9,1              | 38-55 | 52-75  | 4   |
| EK23  | B     | 2 | 76 x 60   | 544             | 2   | 9,5              | 23    | 31     | 1   |
| EK23-T  | B (A) | 2 | 76 x 60   | 544             | 2   | 8,5:1            | 40    | 54     | 1   |
| EK42  | B     | 2 | 78 x 69,6   | 665             | 2   | 9,5              | 27    | 37     | 5   |

S



|                             |  |  | Pos |                         |                   |                   | Pos  |     |
|-----------------------------|--|--|-----|-------------------------|-------------------|-------------------|------|-----|
| <b>JUSTY I (KAD)</b>        |  |  |     | 1600                    | 09.1979 → 10.1984 | EA71              | B 9  |     |
| 1000                        |  |  |     | 11.1984 → 06.1989       | EF10              | B                 | 3    |     |
| 1000 4WD (KAD-A)            |  |  |     | 11.1984 → 12.1990       | EF10              | B                 | 3    |     |
| 1200 4WD                    |  |  |     | 10.1986 → 12.1990       | EF12              | B                 | 4    |     |
| <b>L-SERIE</b>              |  |  |     | 1800                    | 05.1979 → 12.1984 | EA81              | B 10 |     |
| 1400                        |  |  |     | 10.1975 → 08.1980       | EA62              | B                 | 6    |     |
| 1800                        |  |  |     | 09.1980 → 10.1984       | EA81              | B                 | 10   |     |
| <b>LEONE</b>                |  |  |     | 1800 4WD (AM)           | 09.1980 → 10.1984 | EA81              | B 10 |     |
| 1.1                         |  |  |     | 01.1979 → 1985          | EA64              | B                 | 2    |     |
| 1.4                         |  |  |     | 10.1971 → 09.1975       | EA62              | B                 | 6    |     |
| <b>LEONE / LOYALE Coupe</b> |  |  |     | 1800 Super 4WD (AM, AJ) | 09.1980 → 10.1984 | EA81              | B 10 |     |
| 1.6                         |  |  |     | 06.1985 → 07.1986       | EA71              | B                 | 9    |     |
| 1.6                         |  |  |     | 09.1986 → 12.1987       | EA71              | B                 | 9    |     |
| 1.6 4WD                     |  |  |     | 09.1986 → 12.1987       | EA71              | B                 | 9    |     |
| 1.8                         |  |  |     | 01.1985 → 12.1989       | EA82              | B                 | 10   |     |
| 1.8                         |  |  |     | 06.1985 → 07.1986       | EA82              | B                 | 10   |     |
| 1.8                         |  |  |     | 09.1985 → 12.1987       | EA82              | B                 | 10   |     |
| 1.8                         |  |  |     | 09.1985 → 12.1989       | EA82              | B                 | 10   |     |
| 1.8 4WD                     |  |  |     | 01.1985 → 12.1989       | EA82              | B                 | 10   |     |
| 1.8 4WD                     |  |  |     | 09.1985 → 12.1987       | EA82              | B                 | 10   |     |
| <b>LEONE Hatchback</b>      |  |  |     | 1800 Turbo              | 09.1980 → 10.1984 | EA81              | B 10 |     |
| 1.6                         |  |  |     | 09.1986 → 12.1987       | EA71              | B                 | 9    |     |
| 1.6 4WD                     |  |  |     | 09.1986 → 12.1987       | EA71              | B                 | 9    |     |
| 1.8                         |  |  |     | 01.1985 → 12.1989       | EA82              | B                 | 10   |     |
| 1.8                         |  |  |     | 09.1985 → 12.1989       | EA82              | B                 | 10   |     |
| 1.8 4WD                     |  |  |     | 01.1985 → 12.1989       | EA82              | B                 | 10   |     |
| 1.8 4WD                     |  |  |     | 09.1985 → 12.1989       | EA82              | B                 | 10   |     |
| 1.8 4WD                     |  |  |     | 09.1985 → 12.1989       | EA82              | B                 | 10   |     |
| 1800 4WD                    |  |  |     | 01.1985 → 12.1989       | EA82              | B                 | 10   |     |
| <b>LEONE I Coupe</b>        |  |  |     | <b>LEONE II Hardtop</b> | 1.6               | 09.1979 → 12.1984 | EA71 | B 9 |
| 1.4                         |  |  |     | 09.1974 → 12.1975       | EA63              | B                 | 8    |     |
| 1.6                         |  |  |     | 09.1978 → 12.1979       | EA71              | B                 | 9    |     |
| 1.6 4WD                     |  |  |     | 09.1978 → 12.1979       | EA71              | B                 | 9    |     |
| <b>LEONE I Estate</b>       |  |  |     | 1.6 4WD                 | 09.1979 → 12.1984 | EA71              | B 9  |     |
| 1.4                         |  |  |     | 09.1974 → 12.1976       | EA63              | B                 | 8    |     |
| 1.4 4WD                     |  |  |     | 09.1974 → 12.1976       | EA63              | B                 | 8    |     |
| 1.6                         |  |  |     | 09.1975 → 12.1979       | EA71              | B                 | 9    |     |
| 1.6 4WD                     |  |  |     | 09.1975 → 12.1979       | EA71              | B                 | 9    |     |
| <b>LEONE I Hardtop</b>      |  |  |     | 1.8                     | 01.1980 → 12.1984 | EA81              | B 10 |     |
| 1.4                         |  |  |     | 09.1974 → 12.1976       | EA63              | B                 | 8    |     |
| 1.6                         |  |  |     | 09.1975 → 12.1979       | EA71              | B                 | 9    |     |
| <b>LEONE I Saloon</b>       |  |  |     | 1.8                     | 09.1982 → 12.1984 | EA81              | B 10 |     |
| 1.4                         |  |  |     | 09.1974 → 12.1976       | EA63              | B                 | 8    |     |
| 1.4 4WD                     |  |  |     | 09.1974 → 12.1976       | EA63              | B                 | 8    |     |
| 1.6                         |  |  |     | 09.1975 → 12.1979       | EA71              | B                 | 9    |     |
| 1.6 4WD                     |  |  |     | 09.1975 → 12.1979       | EA71              | B                 | 9    |     |
| <b>LEONE II (AB)</b>        |  |  |     | 1.8 4WD                 | 09.1982 → 12.1984 | EA81              | B 10 |     |
| 1300                        |  |  |     | 03.1979 → 10.1984       | EA65              | B                 | 7    |     |
| 1600                        |  |  |     | 03.1979 → 10.1984       | EA71              | B                 | 9    |     |
| 1600                        |  |  |     | 03.1979 → 10.1984       | EA71              | B                 | 9    |     |
| 1600                        |  |  |     | 09.1979 → 12.1980       | EA71              | B                 | 9    |     |
| 1600                        |  |  |     | 01.1980 → 10.1984       | EA71              | B                 | 9    |     |
| 1600 4WD                    |  |  |     | 03.1979 → 12.1979       | EA71              | B                 | 9    |     |
| 1600 4WD                    |  |  |     | 09.1979 → 12.1980       | EA71              | B                 | 9    |     |
| 1800                        |  |  |     | 01.1980 → 10.1984       | EA81              | B                 | 10   |     |
| 1800                        |  |  |     | 09.1980 → 10.1984       | EA81              | B                 | 10   |     |
| 1800                        |  |  |     | 01.1981 → 10.1984       | EA81              | B                 | 10   |     |
| 1800 4WD                    |  |  |     | 09.1980 → 10.1984       | EA81              | B                 | 10   |     |
| 1800 4WD                    |  |  |     | 09.1980 → 10.1984       | EA81              | B                 | 10   |     |
| 1800 4WD                    |  |  |     | 09.1980 → 10.1984       | EA81              | B                 | 10   |     |
| <b>LEONE II Estate</b>      |  |  |     | 1800 4WD                | 09.1980 → 10.1984 | EA81              | B 10 |     |
| 1300                        |  |  |     | 03.1979 → 10.1984       | EA65              | B                 | 7    |     |
| 1600                        |  |  |     | 09.1978 → 12.1980       | EA71              | B                 | 9    |     |
| 1600                        |  |  |     | 03.1979 → 10.1984       | EA71              | B                 | 9    |     |
| 1600                        |  |  |     | 05.1979 → 12.1984       | EA71              | B                 | 9    |     |
| <b>LEONE II Hatchback</b>   |  |  |     | 1300                    | 03.1979 → 10.1984 | EA65              | B 7  |     |
| 1.6                         |  |  |     | 09.1979 → 12.1984       | EA71              | B                 | 9    |     |
| 1.6 4WD                     |  |  |     | 09.1979 → 12.1984       | EA71              | B                 | 9    |     |
| 1.8                         |  |  |     | 09.1979 → 12.1983       | EA81              | B                 | 10   |     |
| 1.8                         |  |  |     | 01.1980 → 12.1984       | EA81              | B                 | 10   |     |
| 1.8                         |  |  |     | 09.1982 → 12.1984       | EA81              | B                 | 10   |     |
| 1.8                         |  |  |     | 09.1983 → 12.1984       | EA82              | B                 | 10   |     |
| 1.8 4WD                     |  |  |     | 09.1979 → 12.1983       | EA81              | B                 | 10   |     |
| 1.8 4WD                     |  |  |     | 01.1980 → 12.1984       | EA81              | B                 | 10   |     |
| 1.8 4WD                     |  |  |     | 09.1982 → 12.1984       | EA81              | B                 | 10   |     |
| 1.8 4WD                     |  |  |     | 09.1982 → 12.1984       | EA81              | B                 | 10   |     |
| 1.8 4WD                     |  |  |     | 09.1983 → 12.1984       | EA82              | B                 | 10   |     |
| <b>LEONE II Hatchback</b>   |  |  |     | 1600                    | 03.1979 → 10.1984 | EA71              | B 9  |     |
| 1300                        |  |  |     | 03.1979 → 10.1984       | EA65              | B                 | 7    |     |
| 1600                        |  |  |     | 03.1979 → 10.1984       | EA71              | B                 | 9    |     |
| 1600                        |  |  |     | 05.1979 → 10.1984       | EA71              | B                 | 9    |     |
| 1600                        |  |  |     | 09.1979 → 10.1984       | EA71              | B                 | 9    |     |
| 1600 4WD                    |  |  |     | 09.1979 → 10.1984       | EA71              | B                 | 9    |     |
| 1600 4WD                    |  |  |     | 09.1983 → 10.1984       | EA71              | B                 | 9    |     |
| 1800                        |  |  |     | 09.1979 → 12.1983       | EA81              | B                 | 10   |     |
| 1800 4WD                    |  |  |     | 09.1979 → 12.1983       | EA81              | B                 | 10   |     |
| 1800 4WD                    |  |  |     | 09.1980 → 10.1984       | EA81              | B                 | 10   |     |
| 1800 Turbo                  |  |  |     | 09.1980 → 10.1984       | EA81              | B                 | 10   |     |
| 1800 Turbo 4WD              |  |  |     | 09.1980 → 10.1984       | EA81              | B                 | 10   |     |
| 1800 Turismo 4WD            |  |  |     | 09.1980 → 10.1984       | EA81              | B                 | 10   |     |
| <b>LEONE III</b>            |  |  |     | 1600                    | 05.1979 → 10.1984 | EA71              | B 9  |     |
| 1.6                         |  |  |     | 06.1985 → 07.1990       | EA71              | B                 | 9    |     |
| 1.8                         |  |  |     | 11.1984 → 12.1989       | EA81              | B                 | 10   |     |
| 1.8                         |  |  |     | 11.1984 → 12.1989       | EA82              | B                 | 10   |     |
| 1.8                         |  |  |     | 06.1985 → 07.1986       | EA82              | B                 | 10   |     |
| 1.8                         |  |  |     | 06.1985 → 07.1987       | EA82              | B                 | 10   |     |
| 1.8 4WD                     |  |  |     | 11.1984 → 12.1989       | EA81              | B                 | 10   |     |
| 1.8 4WD                     |  |  |     | 03.1987 → 12.1989       | EA82              | B                 | 10   |     |
| 1.8 GL                      |  |  |     | 08.1986 → 07.1989       | EA81              | B                 | 10   |     |
| 1800 4WD                    |  |  |     | 11.1984 → 12.1990       | EA82              | B                 | 10   |     |
| 1800 4WD                    |  |  |     | 01.1988 → 12.1990       | EA82              | B                 | 10   |     |
| <b>LEONE III Estate</b>     |  |  |     | 1600                    | 03.1979 → 10.1984 | EA71              | B 9  |     |
| 1.6                         |  |  |     | 09.1986 → 12.1987       | EA71              | B                 | 9    |     |
| 1.6 4WD                     |  |  |     | 09.1986 → 12.1987       | EA71              | B                 | 9    |     |
| 1600 4WD                    |  |  |     | 01.1987 → 01.1989       | EA71              | B                 | 9    |     |
| 1800                        |  |  |     | 09.1984 → 12.1989       | EA81              | B                 | 10   |     |
| 1800                        |  |  |     | 09.1984 → 12.1989       | EA82              | B                 | 10   |     |
| 1800                        |  |  |     | 06.1985 → 07.1987       | EA82              | B                 | 10   |     |
| 1800 4WD                    |  |  |     | 09.1984 → 12.1989       | EA81              | B                 | 10   |     |
| 1800 4WD                    |  |  |     | 11.1984 → 12.1990       | EA82              | B                 | 10   |     |
| <b>MV (AS_)</b>             |  |  |     | 1800 4WD                | 09.1984 → 12.1989 | EA81              | B 10 |     |
| 1.6                         |  |  |     | 06.1978 → 04.1981       | EA71              | B                 | 9    |     |
| 1.6 4WD                     |  |  |     | 06.1978 → 12.1979       | EA71              | B                 | 9    |     |
| 1.8                         |  |  |     | 05.1981 → 08.1986       | EA81              | B                 | 10   |     |
| 1.8                         |  |  |     | 05.1981 → 08.1986       | EA81              | B                 | 10   |     |
| 1.8 4WD                     |  |  |     | 09.1979 → 12.1987       | EA81              | B                 | 10   |     |
| 1.8 All-wheel Drive         |  |  |     | 05.1981 → 08.1986       | EA81              | B                 | 10   |     |
| 1.8 All-wheel Drive         |  |  |     | 05.1981 → 08.1986       | EA82              | B                 | 10   |     |
| 1.8 All-wheel Drive         |  |  |     | 09.1982 → 12.1984       | EA81              | B                 | 10   |     |
| <b>REX</b>                  |  |  |     | 550 Turbo               | 06.1988 → 06.1989 | EK23-T            | B 1  |     |
| <b>REX I</b>                |  |  |     |                         |                   |                   |      |     |

|                           |                   |      |   | <b>Pos</b> |  |  |  | <b>Pos</b> |
|---------------------------|-------------------|------|---|------------|--|--|--|------------|
| 550                       | 08.1977 → 08.1981 | EK23 | B | 1          |  |  |  |            |
| <b>REX II</b>             |                   |      |   |            |  |  |  |            |
| 550                       | 08.1981 → 06.1987 | EK23 | B | 1          |  |  |  |            |
| 550 4WD                   | 08.1983 → 06.1987 | EK23 | B | 1          |  |  |  |            |
| 700                       | 08.1982 → 06.1989 | EK42 | B | 5          |  |  |  |            |
| <b>STANDARD Hatchback</b> |                   |      |   |            |  |  |  |            |
| 1.6                       | 09.1982 → 12.1987 | EA71 | B | 9          |  |  |  |            |
| 1.6 4WD                   | 09.1979 → 12.1982 | EA71 | B | 9          |  |  |  |            |
| 1.8                       | 09.1986 → 12.1987 | EA81 | B | 10         |  |  |  |            |
| 1.8 4WD                   | 09.1980 → 12.1982 | EA81 | B | 10         |  |  |  |            |
| <b>STANDARD Saloon</b>    |                   |      |   |            |  |  |  |            |
| 1.4                       | 09.1975 → 12.1976 | EA63 | B | 8          |  |  |  |            |
| 1.6                       | 09.1976 → 12.1979 | EA71 | B | 9          |  |  |  |            |
| <b>XT Coupe (XT)</b>      |                   |      |   |            |  |  |  |            |
| 1.8                       | 11.1984 → 12.1990 | EA82 | B | 10         |  |  |  |            |
| 1.8 4WD                   | 11.1985 → 09.1989 | EA82 | B | 10         |  |  |  |            |

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|          |  |   |  |                   |   |   |                      |    |          |          |          |        |
|----------|--|---|--|-------------------|---|---|----------------------|----|----------|----------|----------|--------|
| <b>1</b> |  | <b>76</b>                                       | EK23   | 08.1977 → 06.1987 | B   | 2 | 544 cm <sup>3</sup>  | 2V | 23 kW    | 31 PS    | ϕ9,5     | - 60   |
|          |  |   | EK23-T   | 06.1988 → 06.1989 | B A   | 2 | 544 cm <sup>3</sup>  | 2V | 40 kW    | 54 PS    | ϕ8,5:1   | - 60   |
|          |  |   | REX, REX I, REX II   |                   |   |   |                      |    |          |          |          |        |
|          |  | CB-2303GP 0.25                                  | [Set] PL 0,25 Ø 37.750 / 41.000 / 15.130 / 1.615 St/B/G  |                   |   |   |                      |    |          |          |          |        |
|          |  | MS-1126GP STD                                   | [Set] HL STD Ø 41.980 / 45.000 / 20.130 / 1.508 St/B/G; PASS-L STD Ø 41.980 / 45.000 / 24.960 / 1.508 St/B/G   |                   |   |   |                      |    |          |          |          |        |
| <b>2</b> |  | <b>76</b>                                       | EA64   | 01.1979 → 1985    | B   | 4 | 1088 cm <sup>3</sup> | 2V | 46 kW    | 62 PS    | ϕ9:1     | - 60   |
|          |  |   | LEONE  |                   |   |   |                      |    |          |          |          |        |
|          |  |   |  | CB-1124GP 0.25    | [Set] PL 0,25 Ø 44.750 / 48.000 / 13.630 / 1.615 St/B/G |   |                      |    |          |          |          |        |
|          |  | MS-1184GP 0.25                                  | [Set] HL 0,25 Ø 49.710 / 53.987 / 21.130 / 2.010 St/B/G; PASS-L 0,25 Ø 49.710 / 53.987 / 26.110 / 2.010 St/B/G |                   |   |   |                      |    |          |          |          |        |
|          |  | MS-1184GP STD                                   |  |                   |   |   |                      |    |          |          |          |        |
| <b>3</b> |  | <b>78</b>                                       | EF10   | 11.1984 → 12.1990 | B   | 3 | 997 cm <sup>3</sup>  | 2V | 37-41 kW | 50-56 PS | ϕ9,5:1   | - 69.6 |
|          |  |   | JUSTY I (KAD)  |                   |   |   |                      |    |          |          |          |        |
|          |  |   |  | CB-2301GP 0.25    | [Set] PL 0,25 Ø 41.750 / 45.000 / 15.130 / 1.615 St/B/G |   |                      |    |          |          |          |        |
|          |  | MS-2301GP 0.25                                  | [Set] HL 0,25 Ø 41.730 / 45.000 / 20.130 / 1.633 St/B/G; PASS-L 0,25 Ø 41.730 / 45.000 / 25.110 / 1.633 St/B/G |                   |   |   |                      |    |          |          |          |        |
|          |  | MS-2301GP 0,50 / MS-2301GP 0,75 / MS-2301GP STD |  |                   |   |   |                      |    |          |          |          |        |
| <b>4</b> |  | <b>78</b>                                       | EF12   | 10.1986 → 12.1990 | B   | 3 | 1189 cm <sup>3</sup> | 3V | 38-55 kW | 52-75 PS | ϕ9,1     | - 83   |
|          |  |   | JUSTY I (KAD)  |                   |   |   |                      |    |          |          |          |        |
|          |  |   |  | CB-2302GP 0.25    | [Set] PL 0,25 Ø 41.750 / 45.000 / 15.130 / 1.616 St/B/G |   |                      |    |          |          |          |        |
|          |  | MS-2301GP 0.25                                  | [Set] HL 0,25 Ø 41.730 / 45.000 / 20.130 / 1.633 St/B/G; PASS-L 0,25 Ø 41.730 / 45.000 / 25.110 / 1.633 St/B/G |                   |   |   |                      |    |          |          |          |        |
|          |  | MS-2301GP 0,50 / MS-2301GP 0,75 / MS-2301GP STD |  |                   |   |   |                      |    |          |          |          |        |
| <b>5</b> |  | <b>78</b>                                       | EK42   | 08.1982 → 06.1989 | B   | 2 | 665 cm <sup>3</sup>  | 2V | 27 kW    | 37 PS    | ϕ9,5     | - 69.6 |
|          |  |   | REX II   |                   |   |   |                      |    |          |          |          |        |
|          |  |   |  | CB-2303GP 0.25    | [Set] PL 0,25 Ø 37.750 / 41.000 / 15.130 / 1.615 St/B/G |   |                      |    |          |          |          |        |
|          |  | MS-1126GP STD                                   | [Set] HL STD Ø 41.980 / 45.000 / 20.130 / 1.508 St/B/G; PASS-L STD Ø 41.980 / 45.000 / 24.960 / 1.508 St/B/G   |                   |   |   |                      |    |          |          |          |        |
| <b>6</b> |  | <b>82</b>                                       | EA62   | 10.1971 → 08.1980 | B   | 4 | 1267 cm <sup>3</sup> | 2V | 68 kW    | 93 PS    | ϕ10:1    | - 60   |
|          |  |   | L-SERIE, LEONE   |                   |   |   |                      |    |          |          |          |        |
|          |  |   |  | CB-1124GP 0.25    | [Set] PL 0,25 Ø 44.750 / 48.000 / 13.630 / 1.615 St/B/G |   |                      |    |          |          |          |        |
|          |  | MS-1184GP 0.25                                  | [Set] HL 0,25 Ø 49.710 / 53.987 / 21.130 / 2.010 St/B/G; PASS-L 0,25 Ø 49.710 / 53.987 / 26.110 / 2.010 St/B/G |                   |   |   |                      |    |          |          |          |        |
|          |  | MS-1184GP STD                                   |  |                   |   |   |                      |    |          |          |          |        |
| <b>7</b> |  | <b>83</b>                                       | EA65   | 03.1979 → 10.1984 | B   | 4 | 1298 cm <sup>3</sup> | 2V | 45-48 kW | 61-65 PS | ϕ9,1     | - 60   |
|          |  |   | LEONE II (AB), LEONE II Estate, LEONE II Hatchback   |                   |   |   |                      |    |          |          |          |        |
|          |  |   |  | CB-1124GP 0.25    | [Set] PL 0,25 Ø 44.750 / 48.000 / 13.630 / 1.615 St/B/G |   |                      |    |          |          |          |        |
|          |  | MS-1184GP 0.25                                  | [Set] HL 0,25 Ø 49.710 / 53.987 / 21.130 / 2.010 St/B/G; PASS-L 0,25 Ø 49.710 / 53.987 / 26.110 / 2.010 St/B/G |                   |   |   |                      |    |          |          |          |        |
|          |  | MS-1184GP STD                                   |  |                   |   |   |                      |    |          |          |          |        |
| <b>8</b> |  | <b>85</b>                                       | EA63   | 09.1974 → 12.1976 | B   | 4 | 1361 cm <sup>3</sup> | 2V | 43-47 kW | 58-64 PS | ϕ8,5-9,5 | - 60   |
|          |  |   | LEONE I Coupe, LEONE I Estate, LEONE I Hardtop, LEONE I Saloon, STANDARD Saloon                                |                   |   |   |                      |    |          |          |          |        |
|          |  |   |  | CB-1124GP 0.25    | [Set] PL 0,25 Ø 44.750 / 48.000 / 13.630 / 1.615 St/B/G |   |                      |    |          |          |          |        |
|          |  | MS-1184GP 0.25                                  | [Set] HL 0,25 Ø 49.710 / 53.987 / 21.130 / 2.010 St/B/G; PASS-L 0,25 Ø 49.710 / 53.987 / 26.110 / 2.010 St/B/G |                   |   |   |                      |    |          |          |          |        |
|          |  | MS-1184GP STD                                   |  |                   |   |   |                      |    |          |          |          |        |

|          |   |  |
|----------|---|--|
| <b>9</b> |   | <b>92</b>  |
|          | EA71  | 09.1975 → 07.1990 B 4 1595 cm <sup>3</sup> 2V 50-63 kW 68-86 PS $\xi$ 9,5 - 60 |
|          | LEONE / LOYALE Coupe, LEONE Hatchback, LEONE I Coupe, LEONE I Estate, LEONE I Hardtop, LEONE I Saloon, LEONE II (AB), LEONE II Estate, LEONE II Hardtop, LEONE II Hatchback, LEONE III, LEONE III Estate, MV (AS_), STANDARD Hatchback, STANDARD Saloon |  |

|  |                |  |
|--|----------------|--|
|  | CB-1124GP 0.25 | [Set] PL 0,25 $\varnothing$ 44.750 / 48.000 / 13.630 / 1.615 St/B/G  |
|  | MS-1184GP 0.25 | [Set] HL 0,25 $\varnothing$ 49.710 / 53.987 / 21.130 / 2.010 St/B/G; PASS-L 0,25 $\varnothing$ 49.710 / 53.987 / 26.110 / 2.010 St/B/G |
|  |                | MS-1184GP STD, 1.6, 1.6 4WD, 1600 4WD, 1.6 4WD, 1.6, 1.6, 1.6 4WD, 1600, 1.6, 1.6, 1.6 4WD: 10.1978 →                                  |

|           |  |   |
|-----------|--|---|
| <b>10</b> |  | <b>92</b>   |
|           | EA81   | 05.1979 → 12.1989 B 4 1781 cm <sup>3</sup> 2V 54-73 kW 73-99 PS $\xi$ 8,7 - 67    |
|           | EA82   | 05.1981 → 12.1990 B 4 1781 cm <sup>3</sup> 2V 63-77 kW 86-105 PS $\xi$ 7,7:1 - 67 |
|           | L-SERIE, LEONE / LOYALE Coupe, LEONE Hatchback, LEONE II (AB), LEONE II Estate, LEONE II Hardtop, LEONE II Hatchback, LEONE III, LEONE III Estate, MV (AS_), STANDARD Hatchback, XT Coupe (XT) |   |

|  |                |  |
|--|----------------|--|
|  | CB-1124GP 0.25 | [Set] PL 0,25 $\varnothing$ 44.750 / 48.000 / 13.630 / 1.615 St/B/G  |
|  | CB-2300GP 0.25 | [Set] PL 0,25 $\varnothing$ 44.755 / 48.000 / 14.630 / 1.615 St/B/G  |
|  | MS-2300GP 0.25 | [Set] HL 0,25 $\varnothing$ 54.715 / 59.000 / 21.130 / 2.145 St/B/G; PASS-L 0,25 $\varnothing$ 54.715 / 59.000 / 25.960 / 2.145 St/B/G |
|  |                | MS-2300GP STD  |

|  |       |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS     | Pos |
|---|-------|---|------|--|-----------------|---|------------------|-------|--------|-----|
| F10A  | B     | 4 | 4    | 65,5 x 72  | 970             | 2   | 8,7              | 29-40 | 39-54  | 3   |
| F5A   | B     | 3 | 3    | 62 x 60  | 543             | 2   | 9,7              | 16-29 | 22-39  | 1   |
| F8A   | B     | 4 | 4    | 62 x 66  | 797             | 2   | 8,7              | 27-29 | 37-39  | 2   |
| F8B   | B     | 3 | 3    | 68,5 x 72  | 796             | 2   | 9,3              | 25-30 | 34-41  | 4   |
| G10   | B     | 3 | 3    | 74 x 77  | 993             | 2   | 8,8              | 36-52 | 48-70  | 5   |
| G10A  | B     | 3 | 3    | 74 x 77  | 993             | 2   | 8,8:1            | 37-41 | 50-56  | 5   |
| G10T  | B (A) | 3 | 3    | 74 x 77  | 993             | 2   | 8,3              | 52-59 | 71-80  | 6   |
| G13A  | B     | 4 | 4    | 74 x 77  | 1324            | 2   | 8,9              | 44-54 | 60-73  | 7   |
| G13B  | B     | 4 | 4    | 74 x 75,5  | 1298            | 4   | 10               | 44-74 | 60-101 | 8   |
| G13BB   | B     | 4 | 4    | 74 x 75,5  | 1298            | 4   | 9,5              | 56-63 | 76-86  | 9   |

|  |                   | Pos   |   |   | Pos |
|--|-------------------|-------|---|---|-----|
|  |                   |       |   |   |     |
| <b>ALTO (0S)</b>                           |                   |       |   |   |     |
| 0.8  | 10.1983 → 08.1984 | F8A   | B | 2 |     |
| 0.8 (SS80)                                 | 06.1982 → 08.1984 | F8B   | B | 4 |     |
| <b>ALTO Hatchback</b>                      |                   |       |   |   |     |
| 0.5  | 09.1985 → 05.1988 | F5A   | B | 1 |     |
| 0.5  | 01.1986 → 12.1986 | F5A   | B | 1 |     |
| 0.8 (SB308/CA)                             | 01.1986 → 12.1988 | F8B   | B | 4 |     |
| <b>CERVO</b>                               |                   |       |   |   |     |
| 0.5  | 06.1982 → 12.1987 | F5A   | B | 1 |     |
| 0.5  | 01.1985 → 01.1988 | F5A   | B | 1 |     |
| <b>FORSA Hatchback</b>                     |                   |       |   |   |     |
| 1.0  | 09.1984 → 12.1988 | G10   | B | 5 |     |
| 1.0  | 09.1986 → 12.1988 | G10   | B | 5 |     |
| <b>LJ80 (OL)</b>                           |                   |       |   |   |     |
| 0.8 (LJ 80)                                | 01.1980 → 01.1984 | F8A   | B | 2 |     |
| <b>LJ80 Closed Off-Road Vehicle</b>        |                   |       |   |   |     |
| 0.8 4x4                                    | 11.1977 → 12.1981 | F8A   | B | 2 |     |
| <b>LJ81 Closed Off-Road Vehicle</b>        |                   |       |   |   |     |
| 1.0 4WD                                    | 09.1980 → 12.1981 | G10   | B | 5 |     |
| <b>LJ81 Pickup</b>                         |                   |       |   |   |     |
| 0.8 4x4                                    | 11.1977 → 12.1981 | F8A   | B | 2 |     |
| <b>MIGHTY BOY</b>                          |                   |       |   |   |     |
| 0.5 (SS40T)                                | 07.1985 → 10.1988 | F5A   | B | 1 |     |
| <b>SAMURAI Open Off-Road Vehicle (SJ )</b> |                   |       |   |   |     |
| 1.3 All-wheel Drive (SJ413)                | 04.1988 → 12.1989 | G13A  | B | 7 |     |
| <b>SC100 Coupe</b>                         |                   |       |   |   |     |
| 1.0  | 08.1979 → 09.1982 | F10A  | B | 3 |     |
| <b>SC100 Hatchback</b>                     |                   |       |   |   |     |
| 1.0  | 03.1977 → 12.1982 | F10A  | B | 3 |     |
| 1.0  | 10.1977 → 12.1982 | F10A  | B | 3 |     |
| <b>SIERRA Open Off-Road Vehicle (SJ)</b>   |                   |       |   |   |     |
| 1.0 All-wheel Drive (SJ 410)               | 09.1981 → 12.1988 | F10A  | B | 3 |     |
| 1.3 (SJ 413, SF413)                        | 09.1984 → 03.1990 | G13A  | B | 7 |     |
| 1.3 All-wheel Drive (SJ 413)               | 09.1984 → 03.1990 | G13A  | B | 7 |     |
| <b>SJ410</b>                               |                   |       |   |   |     |
| 1.0 (SJ410)                                | 09.1981 → 12.1988 | F10A  | B | 3 |     |
| 1.0 4WD                                    | 09.1984 → 12.1985 | F10A  | B | 3 |     |
| <b>SJ413 (OS)</b>                          |                   |       |   |   |     |
| 1.3 (SJ 413)                               | 08.1986 → 08.1990 | G13A  | B | 7 |     |
| 1.3 (SJ 413)                               | 11.1988 → 08.1990 | G13BB | B | 9 |     |
| 1.3 (SJ413)                                | 09.1984 → 08.1990 | G13A  | B | 7 |     |
| <b>SJ413 Open Off-Road Vehicle (OS)</b>    |                   |       |   |   |     |
| 1.3 (SJ413)                                | 01.1985 → 12.1985 | G13A  | B | 7 |     |
| <b>SWIFT I (AA)</b>                        |                   |       |   |   |     |
| 1.0  | 09.1984 → 12.1985 | G10   | B | 5 |     |
| 1.0 (SA310, AA41/43)                       | 10.1983 → 03.1989 | G10   | B | 5 |     |
| 1.0 (SA310, AA41/43)                       | 10.1983 → 03.1989 | G10A  | B | 5 |     |
| 1.0 Turbo (SA310)                          | 02.1985 → 12.1989 | G10T  | B | 6 |     |
| 1.3 (SA413, AA51)                          | 10.1984 → 03.1989 | G13A  | B | 7 |     |
| 1.3 (SA413, AA51/53)                       | 10.1984 → 03.1989 | G13A  | B | 7 |     |
| 1.3 (SA413, AA53)                          | 08.1986 → 03.1989 | G13A  | B | 7 |     |
| 1.3 GTi/GXi (SA413, AA33)                  | 08.1985 → 03.1989 | G13B  | B | 8 |     |
| <b>VITARA (ET, TA, TD)</b>                 |                   |       |   |   |     |
| 1.3 All-wheel Drive                        | 09.1988 → 12.1989 | G13A  | B | 7 |     |

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|          |  |  |   |   |                     |    |          |          |       |      |
|----------|--|--|---|---|---------------------|----|----------|----------|-------|------|
| <b>1</b> |  | <b>62</b>  |   |   |                     |    |          |          |       |      |
|          | F5A  | 06.1982 → 10.1988  | B | 3 | 543 cm <sup>3</sup> | 2V | 16-29 kW | 22-39 PS | 8,7   | - 60 |
|          | ALTO Hatchback, CERVO, MIGHTY BOY                                      |  |   |   |                     |    |          |          |       |      |
|          | CB-2402A STD   | [Set] PL STD Ø 32.000 / 35.000 / 16.100 / 1.490 St/A   |   |   |                     |    |          |          |       |      |
|          | PB-2401J STD   | [Set] PL-B STD Ø 15.995 / 18.000 / 22.000 / 1.030 St/B   |   |   |                     |    |          |          |       |      |
| <b>2</b> |  | <b>62</b>  |   |   |                     |    |          |          |       |      |
|          | F8A  | 11.1977 → 08.1984  | B | 4 | 797 cm <sup>3</sup> | 2V | 27-29 kW | 37-39 PS | 8,7   | - 66 |
|          | ALTO (0S), LJ80 (OL), LJ80 Closed Off-Road Vehicle, LJ81 Pickup        |  |   |   |                     |    |          |          |       |      |
|          | TW-1179A 0.25  | [Pair] AS 0,25 Ø 57.250 / 73.000 // 2.645 St/A   |   |   |                     |    |          |          |       |      |
|          | CB-1179A 0.25  | [Set] PL 0,25 Ø 37.750 / 41.000 / 18.100 / 1.616 St/A  |   |   |                     |    |          |          |       |      |
|          | MS-1179A 0.25  | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.100 / 2.116 St/A  |   |   |                     |    |          |          |       |      |
|          | PB-1179J STD   | [Set] PL-B STD Ø 15.995 / 18.000 / 22.000 / 1.030 St/B   |   |   |                     |    |          |          |       |      |
|          | 7.07919.02.0   |  |   |   |                     |    |          |          |       |      |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                     |    |          |          |       |      |
| <b>3</b> |  | <b>65.5</b>  |   |   |                     |    |          |          |       |      |
|          | F10A   | 03.1977 → 12.1988  | B | 4 | 970 cm <sup>3</sup> | 2V | 29-40 kW | 39-54 PS | 8,7   | - 72 |
|          | SC100 Coupe, SC100 Hatchback, SIERRA Open Off-Road Vehicle (SJ), SJ410 |  |   |   |                     |    |          |          |       |      |
|          | TW-1179A 0.25  | [Pair] AS 0,25 Ø 57.250 / 73.000 // 2.645 St/A   |   |   |                     |    |          |          |       |      |
|          | CB-1179A 0.25  | [Set] PL 0,25 Ø 37.750 / 41.000 / 18.100 / 1.616 St/A  |   |   |                     |    |          |          |       |      |
|          | MS-1179A 0.25  | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.100 / 2.116 St/A  |   |   |                     |    |          |          |       |      |
|          | PB-1179J STD   | [Set] PL-B STD Ø 15.995 / 18.000 / 22.000 / 1.030 St/B   |   |   |                     |    |          |          |       |      |
|          | S3664  | EX; 30 x 7 x 114.5 x A - Ni - 45° - 1 -  |   |   |                     |    |          |          |       |      |
|          | 7.07919.02.0   |  |   |   |                     |    |          |          |       |      |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                     |    |          |          |       |      |
| <b>4</b> |  | <b>68.5</b>  |   |   |                     |    |          |          |       |      |
|          | F8B  | 06.1982 → 12.1988  | B | 3 | 796 cm <sup>3</sup> | 2V | 25-30 kW | 34-41 PS | 9,3   | - 72 |
|          | ALTO (0S), ALTO Hatchback  |  |   |   |                     |    |          |          |       |      |
|          | TW-1179A 0.25  | [Pair] AS 0,25 Ø 57.250 / 73.000 // 2.645 St/A   |   |   |                     |    |          |          |       |      |
|          | CB-2401A 0.25  | [Set] PL 0,25 Ø 37.750 / 41.000 / 18.100 / 1.616 St/A  |   |   |                     |    |          |          |       |      |
|          | MS-2401A 0.25  | [Set] HL 0,25 Ø 49.750 / 54.000 / 17.100 / 2.116 St/A  |   |   |                     |    |          |          |       |      |
|          | PB-2401J STD   | [Set] PL-B STD Ø 15.995 / 18.000 / 22.000 / 1.030 St/B   |   |   |                     |    |          |          |       |      |
|          | 7.07919.02.0   |  |   |   |                     |    |          |          |       |      |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                     |    |          |          |       |      |
| <b>5</b> |  | <b>74</b>  |   |   |                     |    |          |          |       |      |
|          | G10  | 09.1980 → 03.1989  | B | 3 | 993 cm <sup>3</sup> | 2V | 36-52 kW | 48-70 PS | 8,8   | - 77 |
|          | G10A   | 10.1983 → 03.1989  | B | 3 | 993 cm <sup>3</sup> | 2V | 37-41 kW | 50-56 PS | 8,8:1 | - 77 |
|          | FORSA Hatchback, LJ81 Closed Off-Road Vehicle, SWIFT I (AA)            |  |   |   |                     |    |          |          |       |      |
|          | TW-2403A STD   | [Pair] AS STD Ø 52.250 / 68.000 // 2.520 St/A  |   |   |                     |    |          |          |       |      |
|          | CB-2403A STD   | [Set] PL STD Ø 42.000 / 45.000 / 18.100 / 1.490 St/A   |   |   |                     |    |          |          |       |      |
|          | MS-2403A 0.25  | [Set] HL 0,25 Ø 44.750 / 49.000 / 18.100 / 2.125 St/A  |   |   |                     |    |          |          |       |      |
|          | MS-2403A STD   |  |   |   |                     |    |          |          |       |      |

cont...



|          |  |  |
|----------|--|--|
|          | S3664  | EX; 30 x 7 x 114.5 x A - Ni - 45° - 1 -  |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|          | 7.02604.15.0   | lambda sensor; control sensor; not heated  |
| <b>6</b> | <b>74</b>  |  |
|          | <b>G10T</b>  | 02.1985 → 12.1989 B A 3 993 cm <sup>3</sup> 2V 52-59 kW 71-80 PS 8,3 - 77  |
|          | <b>SWIFT I (AA)</b>  |  |
|          | <b>TW-2403A STD</b>  | [Pair] AS STD Ø 52.250 / 68.000 // 2.520 St/A  |
|          | <b>CB-2403A STD</b>  | [Set] PL STD Ø 42.000 / 45.000 / 18.100 / 1.490 St/A   |
|          | <b>MS-2403A 0.25</b>   | [Set] HL 0,25 Ø 44.750 / 49.000 / 18.100 / 2.125 St/A  |
|          | <b>MS-2403A STD</b>  |  |
|          | 7.02604.15.0   | lambda sensor; control sensor; not heated  |
| <b>7</b> | <b>74</b>  |  |
|          | <b>G13A</b>  | 09.1984 → 08.1990 B 4 1324 cm <sup>3</sup> 2V 44-54 kW 60-73 PS 8,9 - 77   |
|          | <b>SAMURAI Open Off-Road Vehicle (SJ_), SIERRA Open Off-Road Vehicle (SJ), SJ413 (OS), SJ413 Open Off-Road Vehicle (OS), SWIFT I (AA), VITARA (ET, TA, TD)</b> |  |
|          | <b>80 00417 1 0 000</b>  | Ø74; STD; set: 1; [R ST NT 1.2] [M 1.5] [SLF CR 2.8]<br><b>80 00417 1 0 050 74.50</b>                              |
|          | <b>TW-2403A STD</b>  | [Pair] AS STD Ø 52.250 / 68.000 // 2.520 St/A  |
|          | <b>CB-2404A 0.25</b>   | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.100 / 1.615 St/A<br><b>CB-2404A 0,50 / CB-2404A STD</b>                       |
|          | <b>MS-2404A 0.25</b>   | [Set] HL 0,25 Ø 44.750 / 49.000 / 18.100 / 2.125 St/A  |
|          | <b>MS-2404A STD</b>  |  |
|          | S3664  | EX; 30 x 7 x 114.5 x A - Ni - 45° - 1 -  |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|          | 7.02604.15.0   | lambda sensor; control sensor; not heated  |
| <b>8</b> | <b>74</b>  |  |
|          | <b>G13B</b>  | 08.1985 → 03.1989 B 4 1298 cm <sup>3</sup> 4V 44-74 kW 60-101 PS 10 - 75.5   |
|          | <b>SWIFT I (AA)</b>  |  |
|          | <b>TW-2403A STD</b>  | [Pair] AS STD Ø 52.250 / 68.000 // 2.520 St/A  |
|          | <b>CB-2404A 0.25</b>   | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.100 / 1.615 St/A<br><b>CB-2404A 0,50 / CB-2404A STD</b>                       |
|          | <b>MS-2404A 0.25</b>   | [Set] HL 0,25 Ø 44.750 / 49.000 / 18.100 / 2.125 St/A  |
|          | <b>MS-2404A STD</b>  |  |
|          | 7.02604.15.0   | lambda sensor; control sensor; not heated  |
| <b>9</b> | <b>74</b>  |  |
|          | <b>G13BB</b>   | 11.1988 → 08.1990 B 4 1298 cm <sup>3</sup> 4V 56-63 kW 76-86 PS 9,5 - 75.5   |
|          | <b>SJ413 (OS)</b>  |  |
|          | <b>TW-2403A STD</b>  | [Pair] AS STD Ø 52.250 / 68.000 // 2.520 St/A  |
|          | <b>CB-2404A 0.25</b>   | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.100 / 1.615 St/A<br><b>CB-2404A 0,50 / CB-2404A STD</b>                       |
|          | <b>MS-2404A 0.25</b>   | [Set] HL 0,25 Ø 44.750 / 49.000 / 18.100 / 2.125 St/A  |
|          | <b>MS-2404A STD</b>  |  |

|          |       |   | Cyl. | X<br>mm     | cm <sup>3</sup> |   | Comp. Ratio<br>ε | kW    | PS      | Pos |
|----------|-------|---|------|-------------|-----------------|---|------------------|-------|---------|-----|
| 150 D    | B     | 4 | 4    | 75 x 77     | 1351            | 2 | 9,3:1            | 44    | 60      | 4   |
| 1G1      | B     | 4 | 4    | 76,7 x 70   | 1294            | 2 | 9,8:1            | 44    | 60      | 6   |
| 2G1      | B     | 4 | 4    | 76,7 x 70   | 1294            | 2 | 8,8:1            | 50    | 68      | 7   |
| 2G1-BTC  | B     | 4 | 4    | 76,7 x 70   | 1294            | 2 | 8,8:1            | 40-50 | 54-68   | 7   |
| 2Y2      | B     | 4 | 4    | 76,7 x 78   | 1424            | 2 | 9,5:1            | 61    | 83      | 8   |
| 3 G 2    | B     | 4 | 4    | 76,7 x 70   | 1294            | 2 | 9,6:1            | 55    | 75      | 9   |
| 5C1(XV8) | B     | 4 | 4    | 70 x 62     | 947             | 2 | 8,8:1            | 31-33 | 42-45   | 1   |
| 5N2      | B     | 4 | 4    | 91,7 x 81,6 | 2156            | 2 | 9,45:1           | 82-85 | 112-116 | 14  |
| 6G1      | B     | 4 | 4    | 76,7 x 70   | 1424            | 2 | 9,5:1            | 51    | 69      | 7   |
| 6G1D     | B     | 4 | 4    | 76,7 x 70   | 1294            | 2 | 9,5:1            | 40    | 54      | 7   |
| 6J1      | B     | 4 | 4    | 80,6 x 78   | 1592            | 2 | 9,35:1           | 54    | 73      | 10  |
| 6J2      | B     | 4 | 4    | 80,6 x 78   | 1577            | 2 | 9,35:1           | 65    | 88      | 11  |
| 6J2A     | B     | 4 | 4    | 80,6 x 78   | 1592            | 2 | 9,35:1           | 66    | 90      | 11  |
| 6Y2      | B     | 4 | 4    | 76,7 x 78   | 1424            | 2 | 9,5:1            | 55-63 | 75-86   | 7   |
| 6Y2D     | B     | 4 | 4    | 76,7 x 78   | 1424            | 2 | 9,5:1            | 55    | 75      | 6   |
| 7 CV     | D     | 4 | 4    | 83 x 88     | 1905            | 2 | 23,5:1           | 48    | 65      | 13  |
| CB       | B     | 4 | 4    | 76 x 73     | 917             | 2 | 8,7/9:1          | 31    | 42      | 5   |
| E1B      | B     | 4 | 4    | 74 x 65     | 1118            | 2 | 8,8:1            | 40    | 54      | 3   |
| J1       | B     | 4 | 4    | 80,6 x 78   | 1577            | 2 |                  | 65    | 88      | 11  |
| J1B      | B     | 4 | 4    | 80,6 x 78   | 1592            | 2 |                  | 51-66 | 69-90   | 10  |
| TB       | B     | 4 | 4    | 70 x 76     | 1598            | 2 | 8,8:1            | 59-74 | 81-101  | 2   |
| X3Y2     | B     | 4 | 4    | 76,7 x 78   | 1442            | 2 | 9,5:1            | 59    | 80      | 7   |
| XD2S     | D (A) | 4 | 4    | 94 x 83     | 2304            | 2 | 21               | 59    | 80      | 15  |
| XUD9     | D     | 4 | 4    | 83 x 88     | 1905            | 2 | 23,5             | 47-48 | 64-65   | 12  |
| XY7      | B     | 4 | 4    | 75 x 77     | 1361            | 2 | 9,7              | 53    | 72      | 4   |
| XY8      | B     | 4 | 4    | 75 x 77     | 1361            | 2 | 9,3              | 53-58 | 72-79   | 4   |
| Y2       | B     | 4 | 4    | 76,7 x 78   | 1442            | 2 | 9,5              | 61-63 | 83-86   | 8   |

|                                |                   |          | Pos |  |  |  | Pos |           |
|--------------------------------|-------------------|----------|-----|--|--|--|-----|-----------|
|                                |                   |          |     |  |  |  |     |           |
| <b>1100</b>                    |                   |          |     |  |  |  |     |           |
| Special                        | 01.1972 → 1977    | 3 G 2    | B   |  |  |  |     | <b>9</b>  |
| <b>1307-1510</b>               |                   |          |     |  |  |  |     |           |
| 1510 1.6                       | 07.1981 → 06.1982 | 6J2A     | B   |  |  |  |     | <b>11</b> |
| Simca 1307 1.3                 | 01.1978 → 08.1981 | 6G1D     | B   |  |  |  |     | <b>7</b>  |
| Simca 1308 1.4                 | 11.1978 → 08.1980 | 6Y2      | B   |  |  |  |     | <b>7</b>  |
| Simca 1308 1.4                 | 11.1978 → 08.1980 | 6Y2D     | B   |  |  |  |     | <b>6</b>  |
| Simca 1308 1.4                 | 11.1978 → 08.1981 | 6Y2      | B   |  |  |  |     | <b>7</b>  |
| Simca 1510 1.4                 | 01.1980 → 04.1981 | 6Y2D     | B   |  |  |  |     | <b>6</b>  |
| Simca 1510 1.4                 | 01.1980 → 04.1984 | 6G1      | B   |  |  |  |     | <b>7</b>  |
| <b>HORIZON</b>                 |                   |          |     |  |  |  |     |           |
| 1.1                            | 01.1979 → 09.1984 | E1B      | B   |  |  |  |     | <b>3</b>  |
| 1.3                            | 02.1978 → 01.1980 | 2G1      | B   |  |  |  |     | <b>7</b>  |
| 1.3                            | 09.1978 → 09.1984 | 2G1-BTC  | B   |  |  |  |     | <b>7</b>  |
| 1.3                            | 09.1981 → 06.1986 | 2G1-BTC  | B   |  |  |  |     | <b>7</b>  |
| 1.4                            | 07.1979 → 06.1986 | 2Y2      | B   |  |  |  |     | <b>8</b>  |
| 1.4                            | 07.1979 → 06.1986 | Y2       | B   |  |  |  |     | <b>8</b>  |
| 1.9 Diesel                     | 07.1982 → 06.1986 | XUD9     | D   |  |  |  |     | <b>12</b> |
| 1.9 Diesel                     | 07.1984 → 06.1986 | XUD9     | D   |  |  |  |     | <b>12</b> |
| <b>MURENA</b>                  |                   |          |     |  |  |  |     |           |
| 2.1                            | 09.1980 → 07.1984 | 5N2      | B   |  |  |  |     | <b>14</b> |
| <b>RANCHO</b>                  |                   |          |     |  |  |  |     |           |
| 1.4                            | 01.1977 → 07.1984 | X3Y2     | B   |  |  |  |     | <b>7</b>  |
| <b>SAMBA (51A)</b>             |                   |          |     |  |  |  |     |           |
| 0.9                            | 03.1983 → 12.1985 | 5C1(XV8) | B   |  |  |  |     | <b>1</b>  |
| 1.4                            | 01.1981 → 06.1986 | XY7      | B   |  |  |  |     | <b>4</b>  |
| 1.4                            | 01.1981 → 06.1986 | XY8      | B   |  |  |  |     | <b>4</b>  |
| 1.4                            | 06.1983 → 10.1986 | 150 D    | B   |  |  |  |     | <b>4</b>  |
| 1.4 Rallye                     | 01.1983 → 10.1986 | XY8      | B   |  |  |  |     | <b>4</b>  |
| <b>SAMBA Convertible (51E)</b> |                   |          |     |  |  |  |     |           |
| 1.4                            | 01.1981 → 06.1986 | XY8      | B   |  |  |  |     | <b>4</b>  |
| <b>SIMCA 1000</b>              |                   |          |     |  |  |  |     |           |
| 1.3 Rallye 1                   | 10.1972 → 09.1977 | 1G1      | B   |  |  |  |     | <b>6</b>  |
| 1.3 Spezial                    | 08.1974 → 09.1977 | 1G1      | B   |  |  |  |     | <b>6</b>  |
| <b>SIMCA SUNBEAM</b>           |                   |          |     |  |  |  |     |           |
| 0.9                            | 07.1977 → 04.1981 | CB       | B   |  |  |  |     | <b>5</b>  |
| 1.6                            | 10.1978 → 04.1981 | TB       | B   |  |  |  |     | <b>2</b>  |
| 1.6 Ti                         | 10.1978 → 03.1983 | TB       | B   |  |  |  |     | <b>2</b>  |
| <b>SOLARA</b>                  |                   |          |     |  |  |  |     |           |
| 1.6                            | 02.1980 → 06.1981 | 6J2      | B   |  |  |  |     | <b>11</b> |
| 1.6                            | 02.1980 → 06.1981 | J1       | B   |  |  |  |     | <b>11</b> |
| 1.6                            | 09.1981 → 10.1984 | 6J1      | B   |  |  |  |     | <b>10</b> |
| 1.6                            | 09.1981 → 07.1986 | J1B      | B   |  |  |  |     | <b>10</b> |
| 1.6                            | 07.1982 → 04.1984 | J1B      | B   |  |  |  |     | <b>10</b> |
| 1.9 D                          | 01.1982 → 1986    | 7 CV     | D   |  |  |  |     | <b>13</b> |
| <b>TAGORA</b>                  |                   |          |     |  |  |  |     |           |
| 2.1                            | 06.1980 → 12.1983 | 5N2      | B   |  |  |  |     | <b>14</b> |
| 2.3 Turbo Diesel               | 08.1981 → 12.1987 | XD2S     | D   |  |  |  |     | <b>15</b> |




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|          |   |  |   |   |                      |    |              |   |          |   |    |  |  |
|----------|---|--|---|---|----------------------|----|--------------|---|----------|---|----|--|--|
| <b>1</b> |   | <b>70</b>  |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>5C1(XV8)</b>                             | 03.1983 → 12.1985  | B | 4 | 947 cm <sup>3</sup>  | 2V | 31-33 kW     | 42-45 PS  | ϕ8,8:1   | - | 62 |  |  |
|          | <b>SAMBA (51A)</b>                          |  |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>77 088 618</b>                           | [Set] PL 0,30 ϕ 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>           |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>537840</b>                               | IN; 34.7 x 7 x 112.8 x S - - 30° - 1 - III   |   |   |                      |    | <b>KK-7H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 7 |          |   |    |  |  |
|          | <b>81-5318</b>                              | IN/EX; 13.06/ x 7 x 47.5 G1  |   |   |                      |    |              |   |          |   |    |  |  |
| <b>2</b> |   | <b>70</b>  |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>TB</b>                                   | 10.1978 → 03.1983  | B | 4 | 1598 cm <sup>3</sup> | 2V | 59-74 kW     | 81-101 PS   | ϕ8,8:1   | - | 76 |  |  |
|          | <b>SIMCA SUNBEAM</b>                        |  |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>TW-1082B STD</b>                         | [Pair] AS STD ϕ 62.250 / 78.000 // 2.000 St/W  |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>CB-1082A 0.25</b>                        | [Set] PL 0,25 ϕ 44.705 / 48.002 / 19.630 / 1.635 St/A<br><b>CB-1082A 0,50 / CB-1082A 0,75 / CB-1082A STD / CB-1082A 1,00</b> |   |   |                      |    |              |   |          |   |    |  |  |
| <b>3</b> |   | <b>74</b>  |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>E1B</b>                                  | 01.1979 → 09.1984  | B | 4 | 1118 cm <sup>3</sup> | 2V | 40 kW        | 54 PS   | ϕ8,8:1   | - | 65 |  |  |
|          | <b>HORIZON</b>                              |  |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>7.21440.51.0</b>                         | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off           |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>7.21758.50.0</b>                         | fuel pump; mechanical  |   |   |                      |    |              |   |          |   |    |  |  |
| <b>4</b> |   | <b>75</b>  |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>150 D</b>                                | 06.1983 → 10.1986  | B | 4 | 1351 cm <sup>3</sup> | 2V | 44 kW        | 60 PS   | ϕ9,3:1   | - | 77 |  |  |
|          | <b>XY7</b>                                  | 01.1981 → 06.1986  | B | 4 | 1361 cm <sup>3</sup> | 2V | 53 kW        | 72 PS   | ϕ9,7     | - | 77 |  |  |
|          | <b>XY8</b>                                  | 01.1981 → 10.1986  | B | 4 | 1361 cm <sup>3</sup> | 2V | 53-58 kW     | 72-79 PS  | ϕ9,3     | - | 77 |  |  |
|          | <b>SAMBA (51A), SAMBA Convertible (51E)</b> |  |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>77 088 618</b>                           | [Set] PL 0,30 ϕ 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>           |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>7.21440.51.0</b>                         | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off           |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>7.21749.50.0</b>                         | fuel pump; mechanical  |   |   |                      |    |              |   |          |   |    |  |  |
| <b>5</b> |   | <b>76</b>  |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>CB</b>                                   | 07.1977 → 04.1981  | B | 4 | 917 cm <sup>3</sup>  | 2V | 31 kW        | 42 PS   | ϕ8,7/9:1 | - | 73 |  |  |
|          | <b>SIMCA SUNBEAM</b>                        |  |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>TW-2500A STD</b>                         | [Pair] AS STD ϕ 48.250 / 62.000 // 1.990 St/A  |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>CB-2501A 0.25</b>                        | [Set] PL 0,25 ϕ 39.750 / 43.000 / 18.000 / 1.619 St/A<br><b>CB-2501A 0,50 / CB-2501A STD</b>                                 |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>MS-2501A STD</b>                         | [Set] HL STD ϕ 41.990 / 46.000 / 19.500 / 1.994 St/A   |   |   |                      |    |              |   |          |   |    |  |  |
| <b>6</b> |   | <b>76.7</b>  |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>1G1</b>                                  | 10.1972 → 09.1977  | B | 4 | 1294 cm <sup>3</sup> | 2V | 44 kW        | 60 PS   | ϕ9,8:1   | - | 70 |  |  |
|          | <b>6Y2D</b>                                 | 11.1978 → 04.1981  | B | 4 | 1424 cm <sup>3</sup> | 2V | 55 kW        | 75 PS   | ϕ9,5:1   | - | 78 |  |  |
|          | <b>1307-1510, SIMCA 1000</b>                |  |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>7.21440.51.0</b>                         | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off           |   |   |                      |    |              |   |          |   |    |  |  |
| <b>7</b> |   | <b>76.7</b>  |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>2G1</b>                                  | 02.1978 → 01.1980  | B | 4 | 1294 cm <sup>3</sup> | 2V | 50 kW        | 68 PS   | ϕ8,8:1   | - | 70 |  |  |
|          | <b>2G1-BTC</b>                              | 09.1978 → 06.1986  | B | 4 | 1294 cm <sup>3</sup> | 2V | 40-50 kW     | 54-68 PS  | ϕ8,8:1   | - | 70 |  |  |
|          | <b>6G1</b>                                  | 01.1980 → 04.1984  | B | 4 | 1424 cm <sup>3</sup> | 2V | 51 kW        | 69 PS   | ϕ9,5:1   | - | 70 |  |  |
|          | <b>6G1D</b>                                 | 01.1978 → 08.1981  | B | 4 | 1294 cm <sup>3</sup> | 2V | 40 kW        | 54 PS   | ϕ9,5:1   | - | 70 |  |  |
|          | <b>6Y2</b>                                  | 11.1978 → 08.1981  | B | 4 | 1424 cm <sup>3</sup> | 2V | 55-63 kW     | 75-86 PS  | ϕ9,5:1   | - | 78 |  |  |
|          | <b>X3Y2</b>                                 | 01.1977 → 07.1984  | B | 4 | 1442 cm <sup>3</sup> | 2V | 59 kW        | 80 PS   | ϕ9,5:1   | - | 78 |  |  |
|          | <b>1307-1510, HORIZON, RANCHO</b>           |  |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>7.21440.51.0</b>                         | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off           |   |   |                      |    |              |   |          |   |    |  |  |
|          | <b>7.21758.50.0</b>                         | fuel pump; mechanical  |   |   |                      |    |              |   |          |   |    |  |  |

| <b>8</b>  |                          | <b>76.7</b>  |   |                     |
|-----------|--------------------------|--|---|---------------------|
|           | 2Y2                      | 07.1979 → 06.1986  | B 4 1424 cm <sup>3</sup> 2V 61 kW 83 PS       | ⊗9,5:1 - 78         |
|           | Y2                       | 07.1979 → 06.1986  | B 4 1442 cm <sup>3</sup> 2V 61-63 kW 83-86 PS | ⊗9,5 - 78           |
|           | <b>HORIZON</b>           |  |   |                     |
|           | 7.21287.53.0             | fuel pump; in-line; electrical   |   |                     |
|           | 7.21440.51.0             | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |                     |
|           | 7.21758.50.0             | fuel pump; mechanical  |   |                     |
| <b>9</b>  |                          | <b>76.7</b>  |   |                     |
|           | 3 G 2                    | 01.1972 → 1977   | B 4 1294 cm <sup>3</sup> 2V 55 kW 75 PS       | ⊗9,6:1 - 70         |
|           | <b>1100</b>              |  |   |                     |
|           | 78 860 618               | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B   |   |                     |
|           | 78 860 608               | STD  |   |                     |
| <b>10</b> |                          | <b>80.6</b>  |   |                     |
|           | 6J1                      | 09.1981 → 10.1984  | B 4 1592 cm <sup>3</sup> 2V 54 kW 73 PS       | ⊗9,35:1 - 78        |
|           | J1B                      | 09.1981 → 07.1986  | B 4 1592 cm <sup>3</sup> 2V 51-66 kW 69-90 PS | - 78                |
|           | <b>SOLARA</b>            |  |   |                     |
|           | 7.21440.51.0             | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |                     |
|           | 7.21758.50.0             | fuel pump; mechanical  |   |                     |
| <b>11</b> |                          | <b>80.6</b>  |   |                     |
|           | 6J2                      | 02.1980 → 06.1981  | B 4 1577 cm <sup>3</sup> 2V 65 kW 88 PS       | ⊗9,35:1 - 78        |
|           | 6J2A                     | 07.1981 → 06.1982  | B 4 1592 cm <sup>3</sup> 2V 66 kW 90 PS       | ⊗9,35:1 - 78        |
|           | J1                       | 02.1980 → 06.1981  | B 4 1577 cm <sup>3</sup> 2V 65 kW 88 PS       | - 78                |
|           | <b>1307-1510, SOLARA</b> |  |   |                     |
|           | 7.21440.51.0             | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |                     |
| <b>12</b> |                          | <b>83</b>  |   |                     |
|           | XUD9                     | 07.1982 → 06.1986  | D 4 1905 cm <sup>3</sup> 2V 47-48 kW 64-65 PS | ⊗23,5 - 88          |
|           | <b>HORIZON</b>           |  |   |                     |
|           | 4.05292.50.0             | repair kit diaphragm; mechanical   |   |                     |
| <b>13</b> |                          | <b>83</b>  |   |                     |
|           | 7 CV                     | 01.1982 → 1986   | D 4 1905 cm <sup>3</sup> 2V 48 kW 65 PS       | ⊗23,5:1 - 88        |
|           | <b>SOLARA</b>            |  |   |                     |
|           | 93 648 700               | Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3                  |   |                     |
|           |                          | R 2  | CR G6   |                     |
|           |                          | M 2  | G3  |                     |
|           |                          | DSF 3  | CR  |                     |
|           |                          | → <b>80 00037 1 0 ...</b>  |   |                     |
|           |                          | cylinder head gasket   | piston protrusion:                            |                     |
|           |                          | notches  | thickness                                     | more than less than |
|           |                          | 1  | 1,36  | +0,56 +0,67         |
|           |                          | 2  | 1,40  | +0,68 +0,71         |
|           |                          | 3  | 1,44  | +0,72 +0,75         |
|           |                          | 4  | 1,48  | +0,76 +0,79         |
|           |                          | 5  | 1,52  | +0,80 +0,83         |
|           | 80 00037 1 0 000         | Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]   |   |                     |
|           |                          | <b>80 00037 1 0 050</b> 83.50 / <b>80 00037 1 0 080</b> 83.80  |   |                     |
|           | 89 184 190               | T - Dry cylinder liner; semi; A=86 L=153.5   |   |                     |
|           | 78 863 618               | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B   |   |                     |
|           | 77 097 610               | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A  |   |                     |
|           | 77 098 618               | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A  |   |                     |
|           |                          | <b>77 098 628</b> 0,50 / <b>77 098 608</b> STD   |   |                     |




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|           |                       |  |     |   |                      |    |                |                             |        |        |  |
|-----------|-----------------------|--|-----|---|----------------------|----|----------------|-----------------------------|--------|--------|--|
| <b>14</b> |                       | <b>91.7</b>  |     |   |                      |    |                |                             |        |        |  |
|           | <b>5N2</b>            | 06.1980 → 07.1984  | B   | 4 | 2156 cm <sup>3</sup> | 2V | 82-85 kW       | 112-116 PS                  | 9,45:1 | - 81.6 |  |
|           | <b>MURENA, TAGORA</b> |  |     |   |                      |    |                |                             |        |        |  |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |     |   |                      |    |                |                             |        |        |  |
| <b>15</b> |                       | <b>94</b>  |     |   |                      |    |                |                             |        |        |  |
|           | <b>XD2S</b>           | 08.1981 → 12.1987  | D A | 4 | 2304 cm <sup>3</sup> | 2V | 59 kW          | 80 PS                       | 21     | - 83   |  |
|           | <b>TAGORA</b>         |  |     |   |                      |    |                |                             |        |        |  |
|           | <b>89 033 190</b>     | T - Dry cylinder liner; semi; A=97 C=99.5 L=170.6 H=3.9  |     |   |                      |    |                |                             |        |        |  |
|           | <b>77 099 618</b>     | [Set] PL 0,30 Ø 49.700 / 53.695 / 29.000 / 1.972 St/A<br><b>77 099 628 0,50 / 77 099 638 0,80 / 77 099 608 STD</b> |     |   |                      |    |                |                             |        |        |  |
|           | <b>77 101 618</b>     | [Set] PL 0,30 Ø 54.721 / 58.737 / 29.000 / 1.992 St/A<br><b>77 101 628 0,50 / 77 101 608 STD</b>                   |     |   |                      |    |                |                             |        |        |  |
|           | <b>KK-8H</b>          | valve cotter; number of notches: 1; valve stem diameter: 8   |     |   |                      |    | <b>81-5303</b> | IN/EX; 14.05/ x 8.5 x 55 G1 |        |        |  |
|           | <b>4.05292.50.0</b>   | repair kit diaphragm; mechanical   |     |   |                      |    |                |                             |        |        |  |

|  |        | Cyl. |  | mm   | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS | Pos |
|---|--------|------|---|------|-----------------|---|------------------|---------|----|-----|
| 10R   | B      | 4    | 86 x 80   | 1858 | 2               | 9:1   | 83               | 113     | 45 |     |
| 12HT  | D (A)  | 6    | 91 x 102  | 3980 | 2               | 18,6  | 100              | 136     | 52 |     |
| 12R   | B      | 4    | 80,5 x 78   | 1588 | 2               | 8,5   | 49-67            | 67-91   | 20 |     |
| 13BT  | D (A)  | 4    | 102 x 105   | 3431 | 2               | 17,6:1  | 91               | 124     | 64 |     |
| 13T-U   | B      | 4    | 85 x 78   | 1770 | 2               | 9   | 70-71            | 95-97   | 33 |     |
| 16R   | B      | 4    | 88,5 x 73,5   | 1808 | 2               | 8,5   | 63-77            | 86-105  | 49 |     |
| 18R   | B      | 4    | 88,5 x 80   | 1968 | 2               | 8,5   | 63-72            | 86-98   | 49 |     |
| 18R-C   | B      | 4    | 88,5 x 80   | 1968 | 2               | 8,5   | 65-72            | 88-98   | 49 |     |
| 19R   | B      | 4    | 88,5 x 80   | 1968 | 2               | 8,5:1   | 81               | 110     | 49 |     |
| 1C  | D      | 4    | 83 x 85   | 1839 | 2               | 22,5  | 41-49            | 56-67   | 27 |     |
| 1C-L  | D      | 4    | 83 x 85   | 1839 | 2               | 23  | 47               | 64      | 27 |     |
| 1C-TL   | D (A)  | 4    | 83 x 85   | 1839 | 2               | 22,5  | 54               | 73      | 28 |     |
| 1E-L  | B      | 4    | 70,5 x 64   | 999  | 3               | 9   | 40               | 54      | 1  |     |
| 1N  | D      | 4    | 74 x 84,5   | 1453 | 2               | 22  | 40               | 54      | 9  |     |
| 1S  | B      | 4    | 80,5 x 90   | 1832 | 2               | 9:1   | 66               | 90      | 21 |     |
| 1Y  | B      | 4    | 86 x 70   | 1626 | 2               |   | 51-55            | 69-75   | 35 |     |
| 20R   | B      | 4    | 88,5 x 89   | 2189 | 2               | 8,4:1   | 72               | 97      | 50 |     |
| 21R   | B      | 4    | 84 x 89   | 1972 | 2               | 9   | 77               | 105     | 31 |     |
| 21R-U   | B      | 4    | 84 x 89   | 1972 | 2               | 9   | 67-77            | 91-105  | 31 |     |
| 22R   | B      | 4    | 92 x 89   | 2367 | 2               | 9,1   | 72-87            | 98-118  | 56 |     |
| 22RE  | B      | 4    | 92 x 89   | 2367 | 2               | 9   | 84-87            | 114-118 | 56 |     |
| 22REC   | B      | 4    | 92 x 89   | 2367 | 2               | 9:1   | 77-87            | 105-118 | 56 |     |
| 2A  | B      | 4    | 76 x 71,4   | 1295 | 2               | 9,3   | 48               | 65      | 13 |     |
| 2A-L  | B      | 4    | 73 x 77,4   | 1295 | 2               | 9,3   | 51-55            | 69-75   | 3  |     |
| 2B  | D      | 4    | 98 x 105  | 3197 | 2               | 22  | 56-72            | 76-98   | 63 |     |
| 2C  | D      | 4    | 86 x 85   | 1974 | 2               | 23  | 49-56            | 67-76   | 36 |     |
| 2C-L  | D      | 4    | 86 x 85   | 1974 | 2               | 23  | 50-54            | 68-73   | 37 |     |
| 2C-T  | D (A)  | 4    | 86 x 85   | 1974 | 2               | 23  | 61-67            | 83-91   | 38 |     |
| 2C-TL   | D (A)  | 4    | 86 x 85   | 1974 | 2               | 23  | 63               | 86      | 39 |     |
| 2E  | B      | 4    | 73 x 77,4   | 1296 | 3               | 9   | 48-60            | 65-82   | 4  |     |
| 2E-L  | B      | 4    | 73 x 77,4   | 1296 | 3               | 9,5   | 48-61            | 65-83   | 5  |     |
| 2E-LC   | B      | 4    | 73 x 77,4   | 1296 | 3               | 9,5   | 52-55            | 71-75   | 5  |     |
| 2E-TE   | B (LA) | 4    | 73 x 77,4   | 1296 | 3               | 8,2:1   | 77               | 105     | 8  |     |
| 2H  | D      | 6    | 91 x 102  | 3980 | 2               | 19  | 72-77            | 98-105  | 53 |     |
| 2K  | B      | 4    | 72 x 61   | 993  | 2               | 8,5   | 33               | 45      | 2  |     |
| 2L  | D      | 4    | 92 x 92   | 2446 | 2               | 22,3  | 53-66            | 72-90   | 57 |     |
| 2L-T  | D (A)  | 4    | 92 x 92   | 2446 | 2               | 21  | 63-92            | 85-125  | 58 |     |
| 2L-TE   | D (A)  | 4    | 92 x 92   | 2446 | 2               | 22  | 66-71            | 90-97   | 59 |     |
| 2L-TII  | D (A)  | 4    | 92 x 92   | 2446 | 2               | 22,1  | 60-71            | 82-97   | 60 |     |
| 2M  | B      | 6    | 75 x 85   | 2253 | 2               | 8,8   | 80-86            | 109-117 | 10 |     |
| 2R  | B      | 4    | 78 x 78   | 1490 | 2               | 8   | 51-67            | 70-91   | 16 |     |
| 2S-C  | B      | 4    | 84 x 90   | 1995 | 2               | 9   | 70-73            | 95-99   | 32 |     |
| 2S-E  | B      | 4    | 84 x 90   | 1995 | 2               | 8,7   | 73               | 99      | 32 |     |
| 2T  | B      | 4    | 85 x 70   | 1588 | 2               | 9,4   | 54-66            | 73-90   | 33 |     |
| 2T-G  | B      | 4    | 85 x 70   | 1588 | 2               | 9   | 79-81            | 107-110 | 34 |     |
| 2Y  | B      | 4    | 86 x 78   | 1812 | 2               | 8,8   | 55-65            | 75-88   | 35 |     |
| 2Y-C  | B      | 4    | 86 x 78   | 1812 | 2               | 8,8   | 58-62            | 79-84   | 40 |     |
| 3A  | B      | 4    | 77,5 x 77   | 1452 | 2               | 9:1   | 52               | 71      | 14 |     |
| 3A-C  | B      | 4    | 77,5 x 77   | 1452 | 2               | 9   | 46-52            | 63-71   | 15 |     |
| 3A-LU   | B      | 4    | 77,5 x 77   | 1452 | 2               | 9,3   | 61               | 83      | 15 |     |
| 3A-U  | B      | 4    | 77,5 x 77   | 1452 | 2               | 9,3   | 47-63            | 64-86   | 15 |     |
| 3B  | D      | 4    | 102 x 105   | 3432 | 2               | 20  | 66-72            | 90-98   | 65 |     |
| 3E  | B      | 4    | 73 x 87   | 1456 | 3               | 9,3   | 51-65            | 69-88   | 6  |     |
| 3E-E  | B      | 4    | 73 x 87   | 1456 | 3               | 9,3   | 52-65            | 71-88   | 7  |     |
| 3K  | B      | 4    | 75 x 66   | 1166 | 2               | 9   | 40-48            | 54-65   | 11 |     |
| 3K-B  | B      | 4    | 75 x 66   | 1166 | 2               | 10  | 40-57            | 54-77   | 11 |     |
| 3K-D  | B      | 4    | 75 x 66   | 1166 | 2               | 10:1  | 48-50            | 65-68   | 11 |     |
| 3L  | D      | 4    | 96 x 96   | 2779 | 2               | 22,2:1  | 58-66            | 79-90   | 62 |     |
| 3M  | B      | 6    | 75 x 75   | 1988 | 2               | 8,8:1   | 92-95            | 125     | 10 |     |
| 3S-FE   | B      | 4    | 86 x 86   | 1998 | 4               | 9,8   | 86-125           | 117-170 | 41 |     |
| 3S-GE   | B      | 4    | 86 x 86   | 1998 | 4               | 10  | 103-154          | 140-209 | 42 |     |
| 3S-GELU   | B      | 4    | 86 x 86   | 1998 | 4               | 9,2   | 103-118          | 140-160 | 43 |     |
| 3S-GTE  | B (A)  | 4    | 86 x 86   | 1998 | 4               | 8,5   | 136-195          | 185-265 | 44 |     |
| 3T  | B      | 4    | 85 x 78   | 1770 | 2               | 9   | 57-63            | 78-86   | 33 |     |
| 3T-C  | B      | 4    | 85 x 78   | 1770 | 2               | 9:1   | 54-63            | 73-86   | 33 |     |
| 3VZ-E   | B      | 6    | 87,5 x 82   | 2959 | 2               | 9:1   | 105-112          | 143-152 | 46 |     |
| 3Y  | B      | 4    | 86 x 86   | 1998 | 2               | 8,8   | 57-79            | 78-107  | 35 |     |
| 3Y-C  | B      | 4    | 86 x 86   | 1998 | 2               | 8,8   | 65               | 88      | 40 |     |

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|  |   |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos |
|---|---|---|------|--|-----------------|---|------------------|---------|---------|-----|
| 4A-C  | B | 4 | 4    | 81 x 77  | 1587            | 2   | 9                | 44-67   | 60-91   | 22  |
| 4A-F  | B | 4 | 4    | 81 x 77  | 1587            | 4   | 9,5              | 66-79   | 90-107  | 22  |
| 4A-FE   | B | 4 | 4    | 81 x 77  | 1587            | 4   | 9,5              | 66-136  | 90-185  | 23  |
| 4A-GE   | B | 4 | 4    | 81 x 77  | 1587            | 4   | 9,4              | 85-121  | 116-165 | 24  |
| 4A-GEC  | B | 4 | 4    | 81 x 77  | 1587            | 4   | 9,4-10,3         | 84-91   | 113-124 | 24  |
| 4A-LC   | B | 4 | 4    | 81 x 77  | 1587            | 2   | 9,3              | 52-58   | 71-79   | 25  |
| 4K  | B | 4 | 4    | 75 x 73  | 1290            | 2   | 9                | 41-48   | 56-65   | 12  |
| 4M  | B | 6 | 6    | 80 x 85  | 2563            | 2   | 8,5              | 81-112  | 110-152 | 18  |
| 4S-FE   | B | 4 | 4    | 82,5 x 86  | 1838            | 4   | 9,5              | 74-92   | 101-125 | 26  |
| 4Y  | B | 4 | 4    | 91 x 86  | 2237            | 2   | 8,8              | 67-69   | 92-94   | 54  |
| 4Y-EC   | B | 4 | 4    | 91 x 86  | 2237            | 2   |                  | 72-76   | 98-103  | 55  |
| 5A-FE   | B | 4 | 4    | 78,7 x 77  | 1498            | 4   | 9,5              | 63-105  | 86-143  | 17  |
| 5M  | B | 6 | 6    | 83 x 85  | 2759            | 2   | 9,2:1            | 81-107  | 110-146 | 29  |
| 5M-GE   | B | 6 | 6    | 83 x 85  | 2759            | 2   | 8,8              | 103-125 | 140-170 | 30  |
| 5R  | B | 4 | 4    | 88 x 82  | 1994            | 2   | 8,2              | 43-79   | 58-107  | 47  |
| 6M-GE   | B | 6 | 6    | 83 x 91  | 2954            | 2   | 9,2:1            | 140     | 190     | 30  |
| 6R  | B | 4 | 4    | 86 x 73,5  | 1707            | 2   | 8,5:1            | 70      | 95      | 45  |
| 7M-GE   | B | 6 | 6    | 83 x 91  | 2954            | 4   | 9,2              | 140-150 | 190-204 | 30  |
| 7R  | B | 4 | 4    | 86 x 68,5  | 1591            | 2   | 8,5:1            | 62      | 85      | 45  |
| 8R  | B | 4 | 4    | 86 x 80  | 1858            | 2   | 10:1             | 91      | 124     | 45  |
| B   | D | 4 | 4    | 95 x 105   | 2977            | 2   | 21               | 59-63   | 80-86   | 61  |
| H   | D | 6 | 6    | 88 x 98  | 3576            | 2   | 20,5             | 66-77   | 90-105  | 48  |
| K   | B | 4 | 4    | 75 x 61  | 1077            | 2   | 9:1              | 44      | 60      | 11  |
| L   | D | 4 | 4    | 90 x 86  | 2188            | 2   | 21,5             | 46-53   | 63-72   | 51  |
| T   | B | 4 | 4    | 80 x 70  | 1407            | 2   | 8,5:1            | 63-70   | 86-95   | 19  |

|  |                             |                   |         | Pos |                            |                          |                   |        | Pos |
|--|-----------------------------|-------------------|---------|-----|----------------------------|--------------------------|-------------------|--------|-----|
|  | 1000 (KP3_)                 |                   |         |     | 2.0 D (CT150_)             | 02.1984 → 05.1988        | 2C-L              | D      | 37  |
|  | 1.0 (KP30)                  | 04.1969 → 02.1978 | 2K      | B   | 2                          | CARINA II (_T17_)        |                   |        |     |
|  | 1000 Estate (KP36V_)        |                   |         |     | 1.6 (AT171_)               | 12.1987 → 11.1989        | 4A-F              | B      | 22  |
|  | 1.0                         | 04.1969 → 08.1988 | 2K      | B   | 2                          | CARINA II Estate (_T17_) |                   |        |     |
|  | 4 RUNNER (_N1_)             |                   |         |     | 1.6 (AT171_)               | 12.1987 → 12.1989        | 4A-F              | B      | 22  |
|  | 2.2 (YN130)                 | 10.1989 → 10.1990 | 4Y-EC   | B   | 55                         | CARINA II Saloon (_T15_) |                   |        |     |
|  | 4 RUNNER (_N5_, _N6_, _N7_) |                   |         |     | 1.5                        | 08.1983 → 11.1987        | 3A-LU             | B      | 15  |
|  | 2.0 (YN60)                  | 07.1984 → 12.1985 | 3Y-C    | B   | 40                         | 1.6 (AT151_)             | 10.1983 → 11.1987 | 4A-LC  | B   |
|  | 2.2 (YN63)                  | 11.1985 → 12.1988 | 4Y      | B   | 54                         | 2.0 D (CT150_)           | 02.1984 → 05.1988 | 2C-L   | D   |
|  | 2.2 (YN63_)                 | 10.1985 → 10.1989 | 4Y-EC   | B   | 55                         | CARINA II Saloon (_T17_) |                   |        |     |
|  | 2.4 4WD                     | 07.1984 → 12.1984 | 22R     | B   | 56                         | 1.6                      | 05.1988 → 05.1990 | 4A-GE  | B   |
|  | 2.4 4WD                     | 09.1984 → 10.1989 | 22REC   | B   | 56                         | 1.6 (AT171_)             | 12.1987 → 08.1990 | 4A-F   | B   |
|  | 2.4 4WD                     | 08.1987 → 07.1989 | 22REC   | B   | 56                         | CARINA Saloon            |                   |        |     |
|  | 2.4 D (LN60)                | 07.1984 → 05.1988 | 2L      | D   | 57                         | 1.6                      | 09.1971 → 12.1973 | 2T     | B   |
|  | 2.4 SR5                     | 08.1984 → 07.1986 | 22R     | B   | 56                         | CELICA                   |                   |        |     |
|  | 2.8 D (LN61)                | 05.1988 → 10.1989 | 3L      | D   | 62                         | 1.7                      | 01.1969 → 07.1973 | 6R     | B   |
|  | 3.0 4WD                     | 09.1987 → 10.1989 | 3VZ-E   | B   | 46                         | 1.9                      | 01.1970 → 1977    | 8R     | B   |
|  | BLIZZARD (LD1_)             |                   |         |     | CELICA (_A4_)              |                          |                   |        |     |
|  | 2.2 D (LD10)                | 03.1980 → 03.1984 | L       | D   | 51                         | 1.6 ST (TA40_)           | 02.1979 → 07.1981 | 2T     | B   |
|  | 2.2 D (LD10)                | 03.1982 → 03.1984 | L       | D   | 51                         | 2.0 XT (RA40)            | 02.1979 → 07.1981 | 18R    | B   |
|  | BLIZZARD (LD2_)             |                   |         |     | 2.0 XT (RA40)              | 01.1980 → 07.1981        | 18R               | B      | 49  |
|  | 2.4 TD 4WD (LD20)           | 05.1984 → 01.1990 | 2L-TII  | D   | 60                         | 2.6 (MA46_)              | 09.1978 → 12.1980 | 4M     | B   |
|  | 2.4 TD 4WD (LD20)           | 09.1984 → 11.1989 | 2L-T    | D   | 58                         | CELICA (_A6_)            |                   |        |     |
|  | 2.4 TD 4WD (LD21G)          | 09.1985 → 01.1990 | 2L-T    | D   | 58                         | 1.6 (AA63_)              | 08.1983 → 07.1985 | 4A-GE  | B   |
|  | CAMRY (_V2_)                |                   |         |     | 2.4 (RA64_)                | 08.1981 → 07.1982        | 22R               | B      | 56  |
|  | 2.0 (SV21_)                 | 10.1986 → 07.1990 | 3S-GE   | B   | 42                         | 2.4 (RA64_)              | 09.1982 → 12.1984 | 22R    | B   |
|  | CAMRY Estate (_V2_)         |                   |         |     | 2.4 (RA65_)                | 01.1983 → 12.1985        | 22REC             | B      | 56  |
|  | 1.8 (SV20_)                 | 11.1986 → 08.1989 | 1S      | B   | 21                         | 2.8 (MA61_)              | 08.1981 → 11.1985 | 5M-GE  | B   |
|  | CAMRY Liftback (_V1_)       |                   |         |     | CELICA Convertible (_T16_) |                          |                   |        |     |
|  | 1.8 Turbo-D (CV10_)         | 10.1982 → 10.1986 | 1C-TL   | D   | 28                         | 2.0                      | 09.1986 → 08.1989 | 3S-FE  | B   |
|  | CAMRY Saloon (_V1_)         |                   |         |     | 2.4                        | 08.1985 → 12.1985        | 22REC             | B      | 56  |
|  | 1.8 Turbo-D (CV10_)         | 10.1982 → 10.1986 | 1C-TL   | D   | 28                         | CELICA Coupe (_A2_)      |                   |        |     |
|  | 2.0                         | 03.1983 → 07.1988 | 3S-FE   | B   | 41                         | 1.6 GT (TA2, TA22)       | 12.1974 → 03.1978 | 2T-G   | B   |
|  | 2.0                         | 03.1983 → 07.1988 | 3S-FE   | B   | 41                         | 1.6 LT (TA2)             | 02.1976 → 03.1978 | 2T     | B   |
|  | 2.0 (SV11_)                 | 04.1986 → 12.1986 | 2S-E    | B   | 32                         | 2.0 (RA23_, RA28_)       | 10.1975 → 07.1977 | 18R    | B   |
|  | 2.0 4WD                     | 03.1983 → 07.1986 | 3S-FE   | B   | 41                         | 2.0 (RA28, RA23)         | 01.1973 → 11.1977 | 18R    | B   |
|  | 2.0 TD (CV11_)              | 02.1983 → 10.1986 | 2C-TL   | D   | 39                         | CELICA Coupe (_A4_)      |                   |        |     |
|  | CARIBE Estate               |                   |         |     | 1.6 GT (TA40)              | 04.1980 → 07.1981        | 2T-G              | B      | 34  |
|  | 1.5 4WD                     | 05.1984 → 01.1988 | 3A      | B   | 14                         | 1.6 GT (TA4C)            | 04.1978 → 07.1981 | 2T-G   | B   |
|  | CARINA (TA1_)               |                   |         |     | 1.6 ST (TA60)              | 02.1979 → 07.1981        | 2T                | B      | 33  |
|  | 1.6 (TA12_, TA14_)          | 12.1970 → 03.1978 | 2T      | B   | 33                         | 2.4 (RA43_)              | 08.1980 → 07.1981 | 22R    | B   |
|  | 1.6 (TA14_)                 | 02.1976 → 03.1978 | 2T      | B   | 33                         | CELICA Coupe (_A6_)      |                   |        |     |
|  | CARINA (TA4_, TA6_)         |                   |         |     | 1.6 (AA63_)                | 12.1983 → 12.1985        | 4A-GE             | B      | 24  |
|  | 1.6 (TA40, TA60)            | 01.1978 → 09.1983 | 2T      | B   | 33                         | 2.0 (RA60)               | 08.1981 → 09.1983 | 21R-U  | B   |
|  | 1.6 (TA40_)                 | 08.1977 → 07.1981 | 2T      | B   | 33                         | 2.0 (RA61_)              | 01.1982 → 12.1985 | 21R-U  | B   |
|  | 1.8                         | 08.1981 → 09.1983 | 3T      | B   | 33                         | 2.0 (SA63)               | 10.1983 → 09.1984 | 2S-C   | B   |
|  | 1.8                         | 08.1981 → 09.1983 | 3T-C    | B   | 33                         | 2.4 (RA64_)              | 08.1981 → 12.1983 | 22R    | B   |
|  | 1.8 (TA62_)                 | 01.1978 → 05.1983 | 3T      | B   | 33                         | 2.4 (RA65)               | 10.1984 → 12.1985 | 22REC  | B   |
|  | 1.8 (TA62_)                 | 01.1978 → 05.1983 | 3T-C    | B   | 33                         | 2.8 Supra (MA61)         | 12.1981 → 12.1985 | 5M-GE  | B   |
|  | 1.8 (TA62_)                 | 01.1982 → 09.1983 | 3T      | B   | 33                         | 2.8 Supra (MA61_)        | 08.1981 → 12.1985 | 5M-GE  | B   |
|  | 1.8 D                       | 04.1982 → 09.1983 | 1C      | D   | 27                         | CELICA Coupe (_T16_)     |                   |        |     |
|  | CARINA ED (_T16_)           |                   |         |     | 2.0 (ST162)                | 09.1986 → 08.1989        | 3S-FE             | B      | 41  |
|  | 2.0                         | 08.1985 → 07.1989 | 3S-FE   | B   | 41                         | 2.0 (ST162)              | 01.1987 → 08.1989 | 3S-FE  | B   |
|  | 2.0                         | 08.1985 → 07.1989 | 3S-GELU | B   | 43                         | 2.0 Turbo 4WD (ST165_)   | 03.1988 → 08.1989 | 3S-GTE | B   |
|  | CARINA Estate (_A6_)        |                   |         |     | CELICA Hatchback (_T16_)   |                          |                   |        |     |
|  | 1.6 (TA60_)                 | 03.1981 → 01.1982 | 2T      | B   | 33                         | 2.0 (ST162)              | 01.1987 → 08.1989 | 3S-FE  | B   |
|  | 1.6 (TA60_)                 | 08.1981 → 09.1983 | 2T      | B   | 33                         | 2.0 AWD                  | 01.1987 → 12.1987 | 3S-GTE | B   |
|  | 1.8 (TA62_)                 | 08.1982 → 12.1982 | 3T-C    | B   | 33                         | CHASER (_X7_)            |                   |        |     |
|  | 1.8 D (CA60, CA67)          | 04.1982 → 09.1983 | 1C      | D   | 27                         | 2.4 D (LX70)             | 08.1984 → 08.1988 | 2L     | D   |
|  | CARINA I                    |                   |         |     | 2.4 TD (LX70)              | 08.1984 → 08.1988        | 2L-T              | D      | 58  |
|  | 2.0                         | 01.1974 → 1977    | 19R     | B   | 49                         | COROLLA (KE_, TE_)       |                   |        |     |
|  | 2.2                         | 01.1974 → 1980    | 20R     | B   | 50                         | 1.2 (KE20, KE25, KE30)   | 08.1974 → 12.1980 | 3K-B   | B   |
|  | CARINA II (_T15_)           |                   |         |     | 1.2 (KE30_, KE20, KE25)    | 10.1972 → 07.1979        | 3K-B              | B      | 11  |
|  | 1.6 (AT151_)                | 10.1983 → 11.1987 | 4A-LC   | B   | 25                         | 1.6 (TE31_)              | 01.1971 → 07.1979 | 2T     | B   |
|  | 2.0 D (CT150)               | 12.1985 → 11.1987 | 2C-L    | D   | 37                         | COROLLA (_E7_)           |                   |        |     |
|  |                             |                   |         |     |                            | 1.3 (KE70)               | 09.1979 → 06.1983 | 4K     | B   |
|  |                             |                   |         |     |                            | 1.3 (KE70)               | 02.1982 → 06.1983 | 4K     | B   |
|  |                             |                   |         |     |                            | 1.6 (AE71)               | 09.1979 → 07.1983 | 4A-C   | B   |

|                                 |                   |        | Pos |    |                                     |                   | Pos     |   |    |
|---------------------------------|-------------------|--------|-----|----|-------------------------------------|-------------------|---------|---|----|
| 1.6 (AE71)                      | 09.1982 → 12.1983 | 4A-C   | B   | 22 | 1.3 (EE80_)                         | 09.1985 → 08.1987 | 2E-L    | B | 5  |
| 1.6 (TE71)                      | 10.1982 → 09.1983 | 2T     | B   | 33 | 1.6                                 | 08.1984 → 08.1987 | 4A-C    | B | 22 |
| 1.6 GT                          | 05.1980 → 09.1983 | 2T-G   | B   | 34 | 1.6                                 | 01.1987 → 09.1987 | 4A-LC   | B | 25 |
| 1.6 i (AE71)                    | 10.1983 → 09.1985 | 4A-C   | B   | 22 | 1.8 D (CE80_)                       | 01.1985 → 05.1988 | 1C      | D | 27 |
| 1.8                             | 09.1979 → 11.1981 | 3T-C   | B   | 33 | 1.8 D (CE80_)                       | 08.1985 → 08.1987 | 1C-L    | D | 27 |
| 1.8 D (CE70)                    | 01.1983 → 09.1983 | 1C     | D   | 27 | <b>COROLLA Hardtop</b>              |                   |         |   |    |
| <b>COROLLA ( _E8_ )</b>         |                   |        |     |    | 1.6                                 | 09.1982 → 12.1983 | 4A-C    | B | 22 |
| 1.3 (AE80)                      | 06.1983 → 10.1984 | 2A-L   | B   | 3  | 1.8                                 | 09.1980 → 12.1982 | 3T-C    | B | 33 |
| 1.3 (AE80)                      | 09.1985 → 05.1989 | 2A     | B   | 13 | <b>COROLLA Hatchback (KE, TE)</b>   |                   |         |   |    |
| 1.3 (EE80)                      | 08.1983 → 04.1987 | 2E     | B   | 4  | 1.2 (KE36_)                         | 09.1976 → 01.1980 | 3K-B    | B | 11 |
| 1.3 (EE80)                      | 10.1984 → 08.1987 | 2E-L   | B   | 5  | 1.6 (TE51_)                         | 09.1976 → 01.1980 | 2T      | B | 33 |
| 1.3 (EE80)                      | 10.1984 → 08.1987 | 2E-LC  | B   | 5  | <b>COROLLA Hatchback ( _E7_ )</b>   |                   |         |   |    |
| 1.6                             | 09.1983 → 12.1984 | 4A-LC  | B   | 25 | 1.3 (KE70)                          | 09.1979 → 01.1982 | 4K      | B | 12 |
| 1.6                             | 09.1984 → 12.1987 | 4A-LC  | B   | 25 | 1.3 (KE70)                          | 02.1982 → 05.1983 | 4K      | B | 12 |
| 1.6 (AE82)                      | 04.1985 → 06.1989 | 4A-LC  | B   | 25 | 1.6 (TE71)                          | 09.1979 → 05.1983 | 2T      | B | 33 |
| 1.6 (AE82)                      | 08.1985 → 08.1987 | 4A-LC  | B   | 25 | 1.6 (TE71)                          | 09.1979 → 05.1983 | 2T      | B | 33 |
| 1.6 (AE82_)                     | 12.1985 → 05.1988 | 4A-LC  | B   | 25 | 1.6 GT (TE71)                       | 05.1980 → 09.1983 | 2T-G    | B | 34 |
| 1.6 (AE86)                      | 08.1983 → 12.1987 | 4A-GEC | B   | 24 | 1.8                                 | 09.1979 → 12.1982 | 3T-C    | B | 33 |
| 1.8 D                           | 09.1984 → 12.1985 | 1C     | D   | 27 | 1.8 (TE72)                          | 09.1979 → 05.1982 | 3T-C    | B | 33 |
| 1.8 D (CE80_)                   | 06.1983 → 05.1988 | 1C     | D   | 27 | 1.8 (TE72)                          | 08.1982 → 09.1983 | 3T      | B | 33 |
| 1.8 D (CE80_)                   | 06.1983 → 06.1989 | 1C-L   | D   | 27 | 1.8 (TE72)                          | 08.1982 → 09.1983 | 3T-C    | B | 33 |
| <b>COROLLA ( _E9_ )</b>         |                   |        |     |    | <b>COROLLA I</b>                    |                   |         |   |    |
| 1.5                             | 11.1987 → 10.1989 | 3E     | B   | 6  | 1.1                                 | 05.1966 → 04.1970 | K       | B | 11 |
| 1.6                             | 09.1987 → 12.1989 | 4A-F   | B   | 22 | 1.2                                 | 10.1969 → 04.1970 | 3K-D    | B | 11 |
| 1.6 4WD (AE95)                  | 08.1987 → 08.1989 | 4A-F   | B   | 22 | <b>COROLLA II</b>                   |                   |         |   |    |
| 1.6 AWD                         | 09.1989 → 12.1990 | 4A-F   | B   | 22 | 1.4                                 | 05.1970 → 03.1974 | T       | B | 19 |
| 1.6 GL 4WD (AE95)               | 10.1987 → 08.1990 | 4A-F   | B   | 22 | <b>COROLLA IV</b>                   |                   |         |   |    |
| 1.6 i 4WD (AE92_)               | 10.1987 → 08.1990 | 4A-FE  | B   | 23 | 1.5                                 | 05.1982 → 08.1984 | 3A-U    | B | 15 |
| <b>COROLLA Compact ( _E9_ )</b> |                   |        |     |    | 1.5                                 | 05.1983 → 04.1983 | 3A-C    | B | 15 |
| 1.6 GL 4WD                      | 10.1987 → 08.1990 | 4A-F   | B   | 22 | <b>COROLLA Liftback ( _E8_ )</b>    |                   |         |   |    |
| <b>COROLLA Coupe (AE86)</b>     |                   |        |     |    | 1.3                                 | 08.1983 → 04.1987 | 2E      | B | 4  |
| 1.5 L (AE85)                    | 06.1983 → 07.1987 | 3A-U   | B   | 15 | 1.3 (AE80)                          | 06.1983 → 09.1984 | 2A-L    | B | 3  |
| 1.6 (AE86)                      | 09.1984 → 07.1987 | 4A-GEC | B   | 24 | 1.3 (AE80)                          | 09.1985 → 05.1989 | 2A      | B | 13 |
| 1.6 (AE86_)                     | 08.1983 → 06.1987 | 4A-C   | B   | 22 | 1.3 (EE80)                          | 01.1985 → 08.1987 | 2E-L    | B | 5  |
| 1.6 16V (AE86_)                 | 12.1985 → 04.1987 | 4A-GEC | B   | 24 | 1.3 (EE80)                          | 01.1985 → 08.1987 | 2E-LC   | B | 5  |
| 1.6 GT 16V (AE86)               | 08.1983 → 07.1987 | 4A-GE  | B   | 24 | 1.6                                 | 06.1983 → 12.1987 | 4A-C    | B | 22 |
| 1.6 GTi Twin Cam (AE86_)        | 06.1983 → 07.1987 | 4A-GE  | B   | 24 | 1.6                                 | 09.1984 → 12.1988 | 4A-LC   | B | 25 |
| 1.6 SR (AE86)                   | 05.1983 → 04.1987 | 4A-C   | B   | 22 | 1.6 (AE82)                          | 04.1985 → 05.1989 | 4A-LC   | B | 25 |
| 1.6 SR (AE86)                   | 07.1983 → 12.1985 | 4A-C   | B   | 22 | 1.6 (AE82)                          | 05.1985 → 04.1987 | 4A-GEC  | B | 24 |
| <b>COROLLA Coupe (KE)</b>       |                   |        |     |    | 1.6 (AE82)                          | 08.1985 → 08.1987 | 4A-LC   | B | 25 |
| 1.2 (KE35)                      | 07.1975 → 01.1980 | 3K-B   | B   | 11 | 1.6 (AE86)                          | 08.1983 → 12.1987 | 4A-GEC  | B | 24 |
| 1.6 (TE51_)                     | 03.1976 → 07.1979 | 2T     | B   | 33 | 1.8 D                               | 09.1984 → 12.1985 | 1C      | D | 27 |
| 1.8                             | 09.1979 → 12.1982 | 3T-C   | B   | 33 | 1.8 D (CE80)                        | 06.1983 → 08.1987 | 1C-L    | D | 27 |
| <b>COROLLA Coupe (KE_)</b>      |                   |        |     |    | 1.8 D (CE80_)                       | 06.1983 → 05.1988 | 1C      | D | 27 |
| 1.2 (KE17)                      | 08.1969 → 03.1970 | 3K     | B   | 11 | <b>COROLLA Liftback ( _E9_ )</b>    |                   |         |   |    |
| 1.2 (KE17)                      | 08.1969 → 03.1970 | 3K-B   | B   | 11 | 1.5                                 | 11.1987 → 10.1989 | 3E-E    | B | 7  |
| 1.2 Sprinter (KE25)             | 03.1970 → 12.1974 | 3K-B   | B   | 11 | 1.6 4WD                             | 08.1987 → 08.1989 | 4A-F    | B | 22 |
| <b>COROLLA Coupe ( _E7_ )</b>   |                   |        |     |    | <b>COROLLA Saloon</b>               |                   |         |   |    |
| 1.6 (AE71)                      | 08.1979 → 07.1983 | 4A-C   | B   | 22 | 1.2 (KE11)                          | 08.1969 → 03.1970 | 3K      | B | 11 |
| <b>COROLLA Coupe ( _E9_ )</b>   |                   |        |     |    | <b>CORONA</b>                       |                   |         |   |    |
| 1.6                             | 09.1987 → 12.1989 | 4A-F   | B   | 22 | 1.5                                 | 09.1964 → 1969    | 2R      | B | 16 |
| 1.6 (AE92_)                     | 05.1987 → 12.1989 | 4A-GE  | B   | 24 | 1.5                                 | 11.1983 → 12.1987 | 3A-LU   | B | 15 |
| <b>COROLLA Estate (KE_)</b>     |                   |        |     |    | 1.7                                 | 09.1970 → 04.1973 | 6R      | B | 45 |
| 1.2 (KE18)                      | 08.1969 → 03.1970 | 3K     | B   | 11 | 1.9                                 | 01.1968 → 12.1971 | 8R      | B | 45 |
| <b>COROLLA Estate (TE72_)</b>   |                   |        |     |    | 1.9                                 | 02.1970 → 12.1971 | 10R     | B | 45 |
| 1.2 (KE36, KE25, KE30, KE26)    | 07.1975 → 07.1979 | 3K     | B   | 11 | 2.0 D                               | 10.1983 → 11.1987 | 2C      | D | 36 |
| 1.2 (KE36, KE25, KE30, KE26)    | 07.1975 → 07.1979 | 3K-B   | B   | 11 | 2.0 D                               | 11.1983 → 12.1987 | 2C-L    | D | 37 |
| 1.8                             | 09.1979 → 07.1982 | 3T-C   | B   | 33 | <b>CORONA (RT1_)</b>                |                   |         |   |    |
| <b>COROLLA Estate ( _E7_ )</b>  |                   |        |     |    | 2.0 (RT104)                         | 01.1976 → 05.1979 | 18R     | B | 49 |
| 1.3 (KE70)                      | 02.1982 → 08.1987 | 4K     | B   | 12 | 2.0 Mark II (RX22)                  | 12.1975 → 10.1977 | 18R     | B | 49 |
| 1.6 (AE71LG_)                   | 09.1982 → 12.1983 | 4A-C   | B   | 22 | <b>CORONA (ST)</b>                  |                   |         |   |    |
| 1.6 i (AE71LG_)                 | 10.1981 → 04.1985 | 4A-C   | B   | 22 | 2.0 (ST141)                         | 08.1983 → 04.1987 | 2S-C    | B | 32 |
| 1.8 D (TE72LG_)                 | 05.1983 → 08.1987 | 1C     | D   | 27 | <b>CORONA ( _T1_ )</b>              |                   |         |   |    |
| <b>COROLLA FX Compact (E8B)</b> |                   |        |     |    | 1.8 (TT1)                           | 10.1979 → 01.1981 | 3T      | B | 33 |
| 1.3                             | 10.1984 → 04.1987 | 2E     | B   | 4  | 2.4                                 | 09.1980 → 12.1982 | 22R     | B | 56 |
|                                 |                   |        |     |    | <b>CORONA Coupe ( _T16_ )</b>       |                   |         |   |    |
|                                 |                   |        |     |    | 2.0                                 | 08.1985 → 08.1987 | 3S-GELU | B | 43 |
|                                 |                   |        |     |    | <b>CORONA EXIV Saloon ( _T18_ )</b> |                   |         |   |    |

T





|   |                   |       | Pos |    |   |                   | Pos   |   |    |
|---|-------------------|-------|-----|----|---|-------------------|-------|---|----|
| 1.8 (ST163_)                            | 08.1986 → 10.1987 | 4S-FE | B   | 26 | 2.6                                       | 09.1979 → 12.1980 | 4M    | B | 18 |
| <b>CORONA Estate (RT118)</b>            |                   |       |     |    | 2.6 (MX36)                                | 03.1977 → 07.1981 | 4M    | B | 18 |
| 1.6                                     | 02.1972 → 07.1973 | 12R   | B   | 20 | <b>CRESSIDA Station Wagon (X6_)</b>       |                   |       |   |    |
| 1.8                                     | 11.1973 → 08.1975 | 16R   | B   | 49 | 2.0 (RX60_)                               | 02.1981 → 03.1985 | 21R   | B | 31 |
| 2.0 (RT118)                             | 09.1975 → 05.1979 | 18R   | B   | 49 | 2.2 D (LX60_)                             | 09.1980 → 04.1985 | L     | D | 51 |
| <b>CORONA Estate (XT)</b>               |                   |       |     |    | 2.8                                       | 09.1982 → 12.1983 | 5M-GE | B | 30 |
| 2.4                                     | 09.1980 → 12.1982 | 22R   | B   | 56 | <b>CRESTA (X5_, X6_)</b>                  |                   |       |   |    |
| <b>CORONA Estate (T14_)</b>             |                   |       |     |    | 1.8 (TX50_)                               | 03.1980 → 06.1984 | 13T-U | B | 33 |
| 2.0 (ST141)                             | 08.1983 → 04.1987 | 2S-C  | B   | 32 | <b>CRESTA (X7_)</b>                       |                   |       |   |    |
| 2.0 D (ST141)                           | 01.1984 → 08.1988 | 2C    | D   | 36 | 2.0                                       | 08.1984 → 05.1987 | 21R   | B | 31 |
| 2.4 (RT142)                             | 11.1984 → 04.1987 | 22RE  | B   | 56 | 2.4                                       | 06.1987 → 08.1988 | 22R   | B | 56 |
| <b>CORONA Estate (T17_)</b>             |                   |       |     |    | 2.8                                       | 11.1984 → 08.1988 | 5M-GE | B | 30 |
| 1.6 (AT171_)                            | 12.1987 → 10.1989 | 4A-F  | B   | 22 | <b>CROWN</b>                              |                   |       |   |    |
| <b>CORONA Hatchback (T13_)</b>          |                   |       |     |    | 2.0                                       | 08.1983 → 08.1987 | 3Y    | B | 35 |
| 1.8                                     | 09.1978 → 12.1981 | 16R   | B   | 49 | 2.0 D                                     | 01.1966 → 1971    | 3M    | B | 10 |
| 1.8 (TT132_)                            | 06.1979 → 07.1981 | 3T    | B   | 33 | 2.3                                       | 02.1967 → 01.1968 | 2M    | B | 10 |
| 2.0 (RT132)                             | 02.1980 → 12.1981 | 18R-C | B   | 49 | 2.3 (MS50)                                | 09.1966 → 12.1971 | 2M    | B | 10 |
| 2.4                                     | 09.1980 → 12.1981 | 22R   | B   | 56 | 2.4 TD                                    | 08.1982 → 08.1986 | 2L-T  | D | 58 |
| <b>CORONA Hatchback (T17_)</b>          |                   |       |     |    | 3.0i                                      | 11.1984 → 08.1987 | 6M-GE | B | 30 |
| 1.6                                     | 12.1987 → 10.1989 | 4A-F  | B   | 22 | <b>CROWN (S1_)</b>                        |                   |       |   |    |
| <b>CORONA Saloon</b>                    |                   |       |     |    | 2.0 (RS110)                               | 09.1979 → 06.1981 | 5R    | B | 47 |
| 1.5 (RT40)                              | 04.1964 → 02.1970 | 2R    | B   | 16 | 2.2 D (LS110_)                            | 04.1980 → 07.1983 | L     | D | 51 |
| 1.6 (RT80)                              | 02.1970 → 12.1973 | 12R   | B   | 20 | 2.8 SI (MS112)                            | 04.1980 → 07.1983 | 5M    | B | 29 |
| 2.0                                     | 09.1971 → 12.1973 | 18R-C | B   | 49 | 2.8 i (MS123)                             | 09.1985 → 07.1987 | 5M-GE | B | 30 |
| <b>CORONA Saloon (T14_, T15_, T16_)</b> |                   |       |     |    | 2.8 i Super Saloon (MS123)                | 02.1984 → 03.1985 | 5M-GE | B | 30 |
| 1.6 (TT140)                             | 01.1982 → 11.1984 | 2T    | B   | 33 | <b>CROWN (S6_)</b>                        |                   |       |   |    |
| 1.8 (TT141)                             | 01.1982 → 07.1985 | 3T    | B   | 33 | 2.3 (MS64)                                | 02.1971 → 12.1972 | 2M    | B | 10 |
| 2.0 D (ST141_)                          | 01.1984 → 08.1988 | 2C    | D   | 36 | 2.6 (MS65)                                | 02.1971 → 12.1972 | 4M    | B | 18 |
| 2.4 i (RT142)                           | 11.1984 → 04.1987 | 22RE  | B   | 56 | <b>CROWN (S8_)</b>                        |                   |       |   |    |
| <b>CORONA Saloon (T17_)</b>             |                   |       |     |    | 2.6 (MS85)                                | 09.1974 → 08.1979 | 4M    | B | 18 |
| 1.5 (AT170_)                            | 11.1987 → 08.1989 | 5A-FE | B   | 17 | 2.6 (MS85)                                | 04.1976 → 07.1979 | 4M    | B | 18 |
| 1.6                                     | 12.1987 → 10.1989 | 4A-F  | B   | 22 | <b>CROWN Estate</b>                       |                   |       |   |    |
| <b>CORSA Coupe</b>                      |                   |       |     |    | 2.8                                       | 08.1983 → 08.1985 | 5M-GE | B | 30 |
| 1.5                                     | 06.1986 → 07.1988 | 3E    | B   | 6  | <b>CROWN Estate (S6_)</b>                 |                   |       |   |    |
| 1.5                                     | 08.1988 → 09.1990 | 3E    | B   | 6  | 2.3 (MS63)                                | 02.1971 → 08.1974 | 2M    | B | 10 |
| 1.5                                     | 08.1989 → 09.1990 | 3E-E  | B   | 7  | 2.6 (MS63)                                | 02.1971 → 08.1974 | 4M    | B | 18 |
| <b>CORSA Hatchback</b>                  |                   |       |     |    | <b>CROWN Station Wagon (S1_)</b>          |                   |       |   |    |
| 1.5                                     | 06.1986 → 07.1988 | 3E    | B   | 6  | 2.8 (MS1K)                                | 09.1980 → 09.1983 | 5M    | B | 29 |
| 1.5                                     | 08.1988 → 09.1990 | 3E    | B   | 6  | <b>DYNA Pickup</b>                        |                   |       |   |    |
| 1.5                                     | 08.1989 → 09.1990 | 3E-E  | B   | 7  | 2.4 D                                     | 08.1977 → 04.1979 | 2L    | D | 57 |
| <b>CRESSIDA Estate (X7_)</b>            |                   |       |     |    | FJ40                                      |                   |       |   |    |
| 2.0 (RX70)                              | 05.1985 → 09.1988 | 21R   | B   | 31 | 3.0 D                                     | 01.1974 → 1979    | B     | D | 61 |
| 2.8                                     | 09.1984 → 12.1987 | 5M-GE | B   | 30 | 3.2 D                                     | 01.1979 → 1981    | 2B    | D | 63 |
| 2.8                                     | 11.1984 → 09.1988 | 5M-GE | B   | 30 | 3.4 D                                     | 08.1980 → 10.1984 | 3B    | D | 65 |
| 2.8 (mx62)                              | 12.1983 → 12.1987 | 5M-GE | B   | 30 | 3.6 D                                     | 01.1972 → 08.1980 | H     | D | 48 |
| <b>CRESSIDA Saloon (X3_)</b>            |                   |       |     |    | 4.0 D                                     | 08.1980 → 01.1990 | 2H    | D | 53 |
| 2.0 (RX30)                              | 07.1977 → 07.1981 | 18R   | B   | 49 | <b>HIACE I Pickup (H10)</b>               |                   |       |   |    |
| 2.6                                     | 09.1977 → 12.1979 | 4M    | B   | 18 | 1.6 (RH10)                                | 07.1967 → 01.1977 | 12R   | B | 20 |
| 2.6                                     | 09.1979 → 07.1981 | 4M    | B   | 18 | <b>HIACE II Pickup (H11, H2, H3, H4_)</b> |                   |       |   |    |
| 2.6 (MX32)                              | 03.1977 → 07.1980 | 4M    | B   | 18 | 1.6 (RH11_)                               | 02.1977 → 06.1985 | 12R   | B | 20 |
| <b>CRESSIDA Saloon (X6_)</b>            |                   |       |     |    | 2.2 D (LH11)                              | 01.1979 → 07.1985 | L     | D | 51 |
| 1.8                                     | 09.1980 → 12.1986 | 3T    | B   | 33 | <b>HILUX I Pickup (N1_)</b>               |                   |       |   |    |
| 1.8                                     | 05.1985 → 09.1988 | 2Y    | B   | 35 | 1.5 (RN10, RN15)                          | 05.1968 → 05.1972 | 2R    | B | 16 |
| 2.0 (RX60)                              | 09.1980 → 04.1985 | 21R   | B   | 31 | 1.6                                       | 02.1971 → 05.1972 | 12R   | B | 20 |
| 2.2 D (LX60)                            | 09.1980 → 04.1985 | L     | D   | 51 | 1.6 (RN13, RN16)                          | 02.1971 → 05.1972 | 12R   | B | 20 |
| 2.8                                     | 09.1982 → 12.1983 | 5M-GE | B   | 30 | <b>HILUX II Pickup (N2_)</b>              |                   |       |   |    |
| 2.8                                     | 01.1983 → 12.1988 | 5M-GE | B   | 30 | 1.6 (RN20)                                | 05.1972 → 07.1978 | 12R   | B | 20 |
| 2.8                                     | 09.1984 → 12.1988 | 5M-GE | B   | 30 | 1.6 (RN20, RN25)                          | 05.1972 → 06.1978 | 12R   | B | 20 |
| <b>CRESSIDA Saloon (X7_)</b>            |                   |       |     |    | 2.0                                       | 05.1972 → 12.1974 | 18R   | B | 49 |
| 2.4 TD (LX71)                           | 01.1985 → 10.1988 | 2L-T  | D   | 58 | 2.0                                       | 05.1972 → 12.1974 | 18R-C | B | 49 |
| 2.4 TD (LX71)                           | 10.1985 → 09.1988 | 2L-T  | D   | 58 | <b>HILUX III Pickup (N3, N4_)</b>         |                   |       |   |    |
| 2.8 (MX73)                              | 05.1985 → 09.1988 | 5M-GE | B   | 30 | 1.6 (RN4_, RN3_)                          | 08.1978 → 07.1983 | 12R   | B | 20 |
| 2.8 (MX73)                              | 05.1985 → 09.1988 | 5M-GE | B   | 30 | 2.0 (RN3_, RN4_)                          | 01.1979 → 07.1983 | 18R   | B | 49 |
| <b>CRESSIDA Station Wagon (X3_)</b>     |                   |       |     |    | 2.0 4WD                                   | 01.1979 → 03.1984 | 18R   | B | 49 |
| 2.0 (RX35)                              | 12.1977 → 03.1981 | 18R   | B   | 49 | 2.0 4WD (RN4_, RN3_)                      | 01.1979 → 07.1983 | 18R   | B | 49 |
| 2.0 (RX35_)                             | 12.1977 → 03.1981 | 18R   | B   | 49 | 2.2 D (LN30_, LN36_, LN40_, LN46_)        | 09.1980 → 03.1984 | L     | D | 51 |
| 2.0 (RX35_)                             | 12.1977 → 03.1981 | 18R-C | B   | 49 |   |                   |       |   |    |
| 2.6                                     | 09.1977 → 12.1979 | 4M    | B   | 18 |   |                   |       |   |    |

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|                                     |                   |         | Pos |                                      |                   |          | Pos |
|-------------------------------------|-------------------|---------|-----|--------------------------------------|-------------------|----------|-----|
| 2.2 D (LN40_)                       | 01.1979 → 07.1983 | L D     | 51  | 1.5                                  | 01.1968 → 1969    | 2R B     | 16  |
| 2.2 D 4WD (LN30_)                   | 09.1980 → 03.1984 | L D     | 51  | 1.6                                  | 08.1967 → 01.1970 | 7R B     | 45  |
| LN36_ LN40_ LN46_)                  |                   |         |     | 1.6                                  | 1969 → 1972       | 12R B    | 20  |
| 2.4                                 | 01.1979 → 06.1983 | 22R B   | 56  | 1.7                                  | 01.1968 → 1973    | 6R B     | 45  |
| 2.4                                 | 08.1983 → 12.1988 | 22R B   | 56  | 1.9                                  | 01.1968 → 1972    | 8R B     | 45  |
| 2.4 4WD                             | 09.1980 → 12.1982 | 22R B   | 56  | <b>MARK II Estate</b>                |                   |          |     |
| 2.4 4WD                             | 08.1983 → 12.1988 | 22R B   | 56  | 2.6                                  | 09.1974 → 12.1976 | 4M B     | 18  |
| <b>HILUX IV Pickup ( N5_ N6_ )</b>  |                   |         |     | <b>MARK II Hardtop</b>               |                   |          |     |
| 1.6 (YN5_)                          | 11.1983 → 09.1987 | 1Y B    | 35  | 2.6                                  | 09.1974 → 12.1975 | 4M B     | 18  |
| 1.8 (YN51, YN56)                    | 08.1983 → 03.1989 | 2Y B    | 35  | <b>MARK II Saloon</b>                |                   |          |     |
| 1.8 (YN51, YN56)                    | 08.1983 → 03.1989 | 2Y-C B  | 40  | 1.8                                  | 08.1980 → 10.1983 | 13T-U B  | 33  |
| 2.0 (YN57, YN60)                    | 08.1983 → 07.1988 | 3Y B    | 35  | 2.2 DX                               | 08.1980 → 10.1983 | L D      | 51  |
| 2.0 4WD (YN65_)                     | 01.1985 → 12.1988 | 3Y B    | 35  | 2.3                                  | 09.1971 → 12.1972 | 2M B     | 10  |
| YN61_ YN60_)                        |                   |         |     | 2.4 D                                | 11.1984 → 03.1988 | 2L-TII D | 60  |
| 2.0 4WD (YN65_)                     | 01.1985 → 12.1988 | 3Y-C B  | 40  | 2.4 TD                               | 08.1981 → 10.1983 | 2L-TII D | 60  |
| YN61_ YN60_)                        |                   |         |     | 2.4 TD                               | 11.1984 → 03.1988 | 2L-TE D  | 59  |
| 2.2 (YN58)                          | 08.1983 → 12.1989 | 4Y B    | 54  | 2.6                                  | 09.1972 → 12.1976 | 4M B     | 18  |
| 2.2 4WD (YN6_)                      | 11.1985 → 12.1989 | 4Y B    | 54  | <b>MR2</b>                           |                   |          |     |
| 2.2 D (LN4, LN5_)                   | 08.1983 → 08.1984 | L D     | 51  | 1.5                                  | 06.1984 → 12.1989 | 3A-LU B  | 15  |
| 2.2 D 4WD (LN50_)                   | 11.1982 → 08.1984 | L D     | 51  | <b>PRADO</b>                         |                   |          |     |
| LN55_)                              |                   |         |     | 2.4                                  | 11.1984 → 03.1990 | 22R B    | 56  |
| 2.4                                 | 08.1983 → 03.1989 | 22R B   | 56  | 2.4                                  | 11.1984 → 03.1990 | 22RE B   | 56  |
| 2.4                                 | 09.1983 → 12.1984 | 22REC B | 56  | 2.4                                  | 11.1984 → 03.1990 | 22REC B  | 56  |
| 2.4                                 | 09.1984 → 12.1987 | 22R B   | 56  | 2.4 D                                | 11.1984 → 03.1990 | 2L D     | 57  |
| 2.4 4WD                             | 08.1983 → 03.1989 | 22R B   | 56  | <b>SPRINTER</b>                      |                   |          |     |
| 2.4 4WD                             | 08.1983 → 03.1989 | 22R B   | 56  | 1.2                                  | 04.1973 → 05.1978 | 3K B     | 11  |
| 2.4 4WD                             | 09.1983 → 12.1984 | 22REC B | 56  | 1.2                                  | 04.1973 → 05.1978 | 3K-B B   | 11  |
| 2.4 D (LN51_ LN56)                  | 09.1984 → 07.1988 | 2L D    | 57  | 1.6                                  | 04.1973 → 12.1977 | 2T B     | 33  |
| 2.4 D (LN51_ LN60_)                 | 01.1984 → 07.1988 | 2L D    | 57  | 1.6                                  | 08.1974 → 04.1979 | 2T-G B   | 34  |
| LN56)                               |                   |         |     | <b>SPRINTER CARIB Estate (AL25G)</b> |                   |          |     |
| 2.4 D 4WD (LN65)                    | 08.1983 → 07.1988 | 2L D    | 57  | 1.5 4WD                              | 05.1982 → 10.1987 | 3A-U B   | 15  |
| <b>LAND CRUISER</b>                 |                   |         |     | 1.5 4WD                              | 08.1986 → 10.1987 | 3A-U B   | 15  |
| 3.2 D                               | 01.1979 → 1980    | 2B D    | 63  | <b>SPRINTER CARIB Estate ( E9 )</b>  |                   |          |     |
| <b>LAND CRUISER ( J4_ J5_ )</b>     |                   |         |     | 1.6 4WD (AE95G_)                     | 11.1987 → 10.1989 | 4A-F B   | 22  |
| 3.0 D 4WD (BJ42_ FJ4_)              | 03.1969 → 10.1984 | B D     | 61  | 1.6 4WD (AE95G_)                     | 11.1987 → 10.1989 | 4A-FE B  | 23  |
| FJ5_ BJ40RV)                        |                   |         |     | <b>SPRINTER Coupe</b>                |                   |          |     |
| 3.4 D (BJ42_V BJ45_V)               | 08.1980 → 10.1984 | 3B D    | 65  | 1.3                                  | 06.1983 → 07.1987 | 2E-L B   | 5   |
| BJ46_ BJ42RV)                       |                   |         |     | 1.6                                  | 10.1984 → 07.1987 | 4A-LC B  | 25  |
| 3.6 D (HJ45RV)                      | 01.1975 → 12.1980 | H D     | 48  | 1.6 GTi                              | 10.1984 → 07.1987 | 4A-GEC B | 24  |
| 3.6 D (HJ45_V)                      | 04.1979 → 07.1980 | H D     | 48  | <b>SPRINTER Hatchback</b>            |                   |          |     |
| 4.0 D (HJ47RV)                      | 08.1980 → 12.1984 | 2H D    | 53  | 1.3                                  | 06.1983 → 07.1987 | 2E-L B   | 5   |
| 4.0 D (HJ47_V)                      | 08.1980 → 10.1984 | 2H D    | 53  | 1.5                                  | 06.1983 → 07.1987 | 3A-LU B  | 15  |
| <b>LAND CRUISER ( J6_ )</b>         |                   |         |     | 1.5                                  | 06.1983 → 07.1987 | 3A-U B   | 15  |
| 3.4 Diesel (BJ60, HJ60,             | 10.1981 → 08.1987 | 3B D    | 65  | 1.6                                  | 10.1984 → 07.1987 | 4A-LC B  | 25  |
| BJ61)                               |                   |         |     | 1.6 GTi                              | 06.1983 → 07.1987 | 4A-GE B  | 24  |
| 4.0 D (HJ60_)                       | 10.1981 → 01.1988 | 2H D    | 53  | 1.6 GTi (AE86_)                      | 08.1983 → 04.1987 | 4A-GEC B | 24  |
| 4.0 Diesel (HJ60)                   | 08.1980 → 09.1982 | 2H D    | 53  | <b>SPRINTER Saloon ( E9 )</b>        |                   |          |     |
| 4.0 Diesel (HJ60)                   | 01.1982 → 12.1985 | 2H D    | 53  | 1.6 4WD (AE95_)                      | 10.1987 → 05.1989 | 4A-F B   | 22  |
| 4.0 Diesel (HJ60)                   | 10.1982 → 12.1989 | 2H D    | 53  | <b>STARLET</b>                       |                   |          |     |
| 4.0 Turbo-D (HJ61_V,                | 10.1985 → 12.1989 | 12HT D  | 52  | 1.3i Turbo 12V                       | 05.1986 → 1990    | 2E-TE B  | 8   |
| HJ61)                               |                   |         |     | <b>STARLET (KP6_)</b>                |                   |          |     |
| <b>LAND CRUISER ( J7_ )</b>         |                   |         |     | 1.0 (KP60)                           | 02.1978 → 09.1984 | 2K B     | 2   |
| 2.4 D (LJ70_)                       | 11.1984 → 10.1985 | 2L D    | 57  | 1.3                                  | 02.1978 → 09.1984 | 4K B     | 12  |
| 2.4 TD (LJ70_ LJ73_)                | 10.1985 → 05.1990 | 2L-T D  | 58  | 1.3 S (KP61)                         | 08.1982 → 09.1984 | 4K B     | 12  |
| LJ70RV)                             |                   |         |     | <b>STARLET ( P7_ )</b>               |                   |          |     |
| 3.4 TD (BJ71_V BJ74)                | 10.1985 → 08.1986 | 13BT D  | 64  | 1.0 (EP70L)                          | 10.1984 → 12.1989 | 1E-L B   | 1   |
| 4.0 D 4x4 (HJ75RV)                  | 11.1984 → 01.1990 | 2H D    | 53  | 1.3 (EP71L)                          | 10.1984 → 12.1989 | 2E-LC B  | 5   |
| <b>LAND CRUISER Hardtop ( J7_ )</b> |                   |         |     | 1.5 D (NP70L)                        | 12.1986 → 12.1989 | 1N D     | 9   |
| 2.4 Bundera 4x4 (RJ70_)             | 11.1984 → 07.1988 | 22R B   | 56  | <b>STARLET 1000 (KP_)</b>            |                   |          |     |
| RJ70R)                              |                   |         |     | 1.0 (KP30_)                          | 11.1974 → 08.1978 | 2K B     | 2   |
| 3.4 TD 4x4 (BJ74_)                  | 10.1985 → 01.1990 | 13BT D  | 64  | <b>STARLET 1000 Kombi (KP_)</b>      |                   |          |     |
| BJ74RV)                             |                   |         |     | 1.0 (KP36_)                          | 05.1976 → 08.1978 | 2K B     | 2   |
| <b>LAND CRUISER Pickup ( J4_ )</b>  |                   |         |     | <b>STARLET Estate (KP6_)</b>         |                   |          |     |
| 3.4 D (BJ45_P)                      | 08.1980 → 10.1984 | 3B D    | 65  | 1.0 (KP60)                           | 02.1978 → 09.1984 | 2K B     | 2   |
| 3.6 D (HJ45RP)                      | 01.1975 → 06.1980 | H D     | 48  | 1.3 (KP61_)                          | 02.1978 → 09.1984 | 4K B     | 12  |
| 3.6 D (HJ45_P)                      | 01.1975 → 07.1980 | H D     | 48  | 1.3 (KP61_)                          | 08.1981 → 08.1982 | 4K B     | 12  |
| 4.0 D (HJ47_P)                      | 08.1980 → 10.1984 | 2H D    | 53  | <b>STOUT Pickup ( K10_ )</b>         |                   |          |     |
| 4.0 D (HJ47_P HJ47RP)               | 08.1980 → 09.1984 | 2H D    | 53  | 2.0 (RK101)                          | 09.1967 → 03.1979 | 5R B     | 47  |
| <b>MARK II</b>                      |                   |         |     |                                      |                   |          |     |

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|  |  | Pos     |  |  | Pos |
|---|---|---------|--|---|-----|
| <b>STOUT Pickup ( _K11_ )</b>   |   |         |  |   |     |
| 2.0 (RK110)   | 03.1979 → 08.1986   | 5R B    |  |   | 47  |
| <b>SUPRA ( _A7_ )</b>   |   |         |  |   |     |
| 3.0 24V (MA70_ , MA70_)   | 01.1986 → 08.1988   | 7M-GE B |  |   | 30  |
| <b>TAMARAW FX ( _F2_ , _F3_ )</b>   |   |         |  |   |     |
| 1.3   | 09.1981 → 12.1986   | 4K B    |  |   | 12  |
| <b>TERCEL (AL2_)</b>  |   |         |  |   |     |
| 1.5 (AL25_)   | 10.1982 → 01.1988   | 3A-C B  |  |   | 15  |
| 1.5 4WD (AL25)  | 09.1982 → 01.1988   | 3A-C B  |  |   | 15  |
| 1.5 4WD (AL25_)   | 10.1982 → 12.1987   | 3A-C B  |  |   | 15  |
| 1.5 4WD (AL25_)   | 10.1982 → 01.1988   | 3A B    |  |   | 14  |
| <b>TERCEL ( _L1_ , _L2_ )</b>   |   |         |  |   |     |
| 1.3 (AL20, AL11)  | 03.1979 → 01.1988   | 2A B    |  |   | 13  |
| 1.5 (AL12_)   | 08.1980 → 06.1982   | 3A-C B  |  |   | 15  |
| 1.5 (AL21)  | 08.1983 → 05.1985   | 3A-C B  |  |   | 15  |
| <b>TERCEL Estate (AL2_)</b>   |   |         |  |   |     |
| 1.5   | 08.1982 → 10.1987   | 3A-U B  |  |   | 15  |
| 1.5   | 09.1984 → 12.1987   | 3A-C B  |  |   | 15  |
| 1.5   | 09.1986 → 12.1987   | 3E B    |  |   | 6   |
| 1.5 (AL25)  | 08.1982 → 12.1988   | 3A B    |  |   | 14  |
| 1.5 4WD   | 08.1984 → 12.1987   | 3A-C B  |  |   | 15  |
| 1.5 4WD   | 09.1986 → 12.1987   | 3E B    |  |   | 6   |
| <b>TERCEL Hatchback ( _L3_ )</b>  |   |         |  |   |     |
| 1.3 12V   | 05.1986 → 09.1990   | 2E B    |  |   | 4   |
| 1.3 12V (EL30_)   | 05.1986 → 08.1990   | 2E B    |  |   | 4   |
| 1.5 (EL31_)   | 05.1986 → 12.1990   | 3E B    |  |   | 6   |
| 1.5 4WD (EL31_)   | 11.1986 → 12.1987   | 3E B    |  |   | 6   |
| <b>TERCEL Saloon</b>  |   |         |  |   |     |
| 1.5 (EL31)  | 08.1986 → 12.1990   | 3E B    |  |   | 6   |
| 1.5 4WD (EL31)  | 11.1986 → 12.1987   | 3E B    |  |   | 6   |
| <b>TERCEL Saloon (AL1_ , AL2_)</b>  |   |         |  |   |     |
| 1.3 (AL20_)   | 03.1979 → 10.1985   | 2A B    |  |   | 13  |
| 1.5   | 05.1982 → 10.1985   | 3A-U B  |  |   | 15  |
| 1.5 (AL12_)   | 08.1980 → 06.1982   | 3A-C B  |  |   | 15  |
| 1.5 4WD   | 08.1982 → 10.1985   | 3A-U B  |  |   | 15  |
| <b>VISTA</b>  |   |         |  |   |     |
| 1.8   | 04.1982 → 07.1983   | 1S B    |  |   | 21  |
| 1.8 TD  | 08.1983 → 08.1985   | 1C-TL D |  |   | 28  |
| <b>VISTA Saloon ( _V2_ )</b>  |   |         |  |   |     |
| 1.8   | 10.1986 → 10.1988   | 1S B    |  |   | 21  |
| 2.0   | 10.1986 → 06.1990   | 3S-FE B |  |   | 41  |
| 2.0   | 08.1988 → 06.1990   | 3S-GE B |  |   | 42  |
| 2.0 (SV21_)   | 08.1986 → 06.1990   | 3S-FE B |  |   | 41  |
| 2.0 TD  | 11.1988 → 06.1990   | 2C-T D  |  |   | 38  |

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|          |   |  |   |   |                      |    |          |          |     |        |
|----------|---|--|---|---|----------------------|----|----------|----------|-----|--------|
| <b>1</b> |   | <b>70.5</b>  |   |   |                      |    |          |          |     |        |
|          | <b>1E-L</b>   | 10.1984 → 12.1989  | B | 4 | 999 cm <sup>3</sup>  | 3V | 40 kW    | 54 PS    | 9   | - 64   |
|          | <b>STARLET (_P7_)</b>   |  |   |   |                      |    |          |          |     |        |
|          | <b>81-71003</b>   | IN/EX; 11.04/ x 6.01 x 40.5 G1   |   |   |                      |    |          |          |     |        |
|          | <b>7.06595.15.0</b>   |  |   |   |                      |    |          |          |     |        |
|          | <b>7.06595.16.0</b>   |  |   |   |                      |    |          |          |     |        |
| <b>2</b> |   | <b>72</b>  |   |   |                      |    |          |          |     |        |
|          | <b>2K</b>   | 04.1969 → 08.1988  | B | 4 | 993 cm <sup>3</sup>  | 2V | 33 kW    | 45 PS    | 8,5 | - 61   |
|          | <b>1000 (KP3_), 1000 Estate (KP36V_), STARLET (KP6_), STARLET 1000 (KP_), STARLET 1000 Kombi (KP_), STARLET Estate (KP6_)</b> |  |   |   |                      |    |          |          |     |        |
|          | <b>TW-1056A STD</b>   | [Pair] AS STD Ø 55.250 / 68.000 // 2.480 St/A  |   |   |                      |    |          |          |     |        |
|          | <b>CB-1056GP 0.25</b>   | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.900 / 1.617 St/B/G<br><b>CB-1056GP 0,50 / CB-1056GP 0,75 / CB-1056GP STD, 1.0, 1.0 (KP60), 1.0 (KP60):</b> →08.1982   |   |   |                      |    |          |          |     |        |
|          | <b>CB-1416A 0.25</b>  | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.900 / 1.617 St/A<br><b>CB-1416A STD, 08.1982→</b>   |   |   |                      |    |          |          |     |        |
|          | <b>MS-1056GP 0.25</b>   | [Set] HL 0,25 Ø 49.750 / 54.004 / 20.900 / 2.119 St/B/G<br><b>MS-1056GP 0,75 / MS-1056GP STD, 1.0, 1.0 (KP60), 1.0 (KP60):</b> →08.1982  |   |   |                      |    |          |          |     |        |
|          | <b>MS-1416A 0.25</b>  | [Set] HL 0,25 Ø 49.750 / 54.004 / 20.900 / 2.119 St/A<br><b>MS-1416A 0,50 / MS-1416A STD, 08.1982→</b>   |   |   |                      |    |          |          |     |        |
|          | <b>PB-1056J STD</b>   | [Set] PL-B STD Ø 18.011 / 20.000 / 25.000 / 1.030 St/B   |   |   |                      |    |          |          |     |        |
|          | <b>SH-1056A STD</b>   | [Set] NW-L STD Ø 42.475 / 46.500 / 17.900 / 2.000 St/A; NW-L STD Ø 42.725 / 47.000 / 17.900 / 2.125 St/A; NW-L STD Ø 42.975 / 47.500 / 17.900 / 2.250 St/A; NW-L STD Ø 43.225 / 48.000 / 17.900 / 2.375 St/A |   |   |                      |    |          |          |     |        |
| <b>3</b> |   | <b>73</b>  |   |   |                      |    |          |          |     |        |
|          | <b>2A-L</b>   | 06.1983 → 10.1984  | B | 4 | 1295 cm <sup>3</sup> | 2V | 51-55 kW | 69-75 PS | 9,3 | - 77.4 |
|          | <b>COROLLA (_E8_), COROLLA Liftback (_E8_)</b>  |  |   |   |                      |    |          |          |     |        |
|          | <b>81-4214</b>  | IN/EX; 11.54/ x 7 x 43 G1  |   |   |                      |    |          |          |     |        |
| <b>4</b> |   | <b>73</b>  |   |   |                      |    |          |          |     |        |
|          | <b>2E</b>   | 08.1983 → 09.1990  | B | 4 | 1296 cm <sup>3</sup> | 3V | 48-60 kW | 65-82 PS | 9   | - 77.4 |
|          | <b>COROLLA (_E8_), COROLLA FX Compact (E8B), COROLLA Liftback (_E8_), TERCEL Hatchback (_L3_)</b>                             |  |   |   |                      |    |          |          |     |        |
|          | <b>TW-1415A STD</b>   | [Pair] AS STD Ø 52.750 / 64.500 // 2.490 St/A  |   |   |                      |    |          |          |     |        |
|          | <b>CB-1415A 0.25</b>  | [Set] PL 0,25 Ø 39.750 / 43.000 / 15.100 / 1.616 St/A<br><b>CB-1415A 0,50 / CB-1415A 0,75 / CB-1415A STD</b>   |   |   |                      |    |          |          |     |        |
|          | <b>MS-1415A 0.25</b>  | [Set] HL 0,25 Ø 46.750 / 51.022 / 16.000 / 2.125 St/A<br><b>MS-1415A 0,50 / MS-1415A STD</b>   |   |   |                      |    |          |          |     |        |
|          | <b>81-71003</b>   | IN/EX; 11.04/ x 6.01 x 40.5 G1   |   |   |                      |    |          |          |     |        |
| <b>5</b> |   | <b>73</b>  |   |   |                      |    |          |          |     |        |
|          | <b>2E-L</b>   | 06.1983 → 08.1987  | B | 4 | 1296 cm <sup>3</sup> | 3V | 48-61 kW | 65-83 PS | 9,5 | - 77.4 |
|          | <b>2E-LC</b>  | 10.1984 → 12.1989  | B | 4 | 1296 cm <sup>3</sup> | 3V | 52-55 kW | 71-75 PS | 9,5 | - 77.4 |
|          | <b>COROLLA (_E8_), COROLLA FX Compact (E8B), COROLLA Liftback (_E8_), SPRINTER Coupe, SPRINTER Hatchback, STARLET (_P7_)</b>  |  |   |   |                      |    |          |          |     |        |
|          | <b>TW-1415A STD</b>   | [Pair] AS STD Ø 52.750 / 64.500 // 2.490 St/A  |   |   |                      |    |          |          |     |        |
|          | <b>CB-1415A 0.25</b>  | [Set] PL 0,25 Ø 39.750 / 43.000 / 15.100 / 1.616 St/A<br><b>CB-1415A 0,50 / CB-1415A 0,75 / CB-1415A STD</b>   |   |   |                      |    |          |          |     |        |
|          | <b>MS-1415A 0.25</b>  | [Set] HL 0,25 Ø 46.750 / 51.022 / 16.000 / 2.125 St/A<br><b>MS-1415A 0,50 / MS-1415A STD</b>   |   |   |                      |    |          |          |     |        |
|          | <b>81-71003</b>   | IN/EX; 11.04/ x 6.01 x 40.5 G1   |   |   |                      |    |          |          |     |        |
|          | <b>7.06595.15.0</b>   |  |   |   |                      |    |          |          |     |        |
|          | <b>7.06595.16.0</b>   |  |   |   |                      |    |          |          |     |        |
| <b>6</b> |   | <b>73</b>  |   |   |                      |    |          |          |     |        |
|          | <b>3E</b>   | 05.1986 → 12.1990  | B | 4 | 1456 cm <sup>3</sup> | 3V | 51-65 kW | 69-88 PS | 9,3 | - 87   |
|          | <b>COROLLA (_E9_), CORSA Coupe, CORSA Hatchback, TERCEL Estate (AL2_), TERCEL Hatchback (_L3_), TERCEL Saloon</b>             |  |   |   |                      |    |          |          |     |        |
|          | <b>TW-1424A STD</b>   | [Pair] AS STD Ø 55.250 / 68.000 // 2.480 St/A  |   |   |                      |    |          |          |     |        |
|          | <b>CB-1424A STD</b>   | [Set] PL STD Ø 43.000 / 46.000 / 15.100 / 1.492 St/A   |   |   |                      |    |          |          |     |        |
|          | <b>MS-1424A STD</b>   | [Set] HL STD Ø 50.000 / 54.018 / 16.000 / 2.000 St/A   |   |   |                      |    |          |          |     |        |

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|           |  |  |   |    |                      |                      |          |            |        |        |        |  |
|-----------|--|--|---|----|----------------------|----------------------|----------|------------|--------|--------|--------|--|
|           | 81-71003   | IN/EX; 11.04/ x 6.01 x 40.5 G1   |   |    |                      |                      |          |            |        |        |        |  |
| <b>7</b>  |  | <b>73</b>  |   |    |                      |                      |          |            |        |        |        |  |
|           | 3E-E   | 11.1987 → 09.1990  | B | 4  | 1456 cm <sup>3</sup> | 3V                   | 52-65 kW | 71-88 PS   | ε9,3   | - 87   |        |  |
|           | COROLLA Liftback (_E9_), CORSA Coupe, CORSA Hatchback  |  |   |    |                      |                      |          |            |        |        |        |  |
|           | 81-71003   | IN/EX; 11.04/ x 6.01 x 40.5 G1   |   |    |                      |                      |          |            |        |        |        |  |
| <b>8</b>  |  | <b>73</b>  |   |    |                      |                      |          |            |        |        |        |  |
|           | 2E-TE  | 05.1986 → 1990   | B | LA | 4                    | 1296 cm <sup>3</sup> | 3V       | 77 kW      | 105 PS | ε8,2:1 | - 77.4 |  |
|           | STARLET  |  |   |    |                      |                      |          |            |        |        |        |  |
|           | 7.06595.15.0   |  |   |    |                      |                      |          |            |        |        |        |  |
|           | 7.06595.16.0   |  |   |    |                      |                      |          |            |        |        |        |  |
| <b>9</b>  |  | <b>74</b>  |   |    |                      |                      |          |            |        |        |        |  |
|           | 1N   | 12.1986 → 12.1989  | D | 4  | 1453 cm <sup>3</sup> | 2V                   | 40 kW    | 54 PS      | ε22    | - 84.5 |        |  |
|           | STARLET (_P7_)   |  |   |    |                      |                      |          |            |        |        |        |  |
|           | TW-1056A STD   | [Pair] AS STD Ø 55.250 / 68.000 // 2.480 St/A  |   |    |                      |                      |          |            |        |        |        |  |
|           | CB-1449A 0.25  | [Set] PL 0,25 Ø 43.750 / 47.014 / 17.900 / 1.617 St/A  |   |    |                      |                      |          |            |        |        |        |  |
|           | CB-1449A 0,50 / CB-1449A STD   |  |   |    |                      |                      |          |            |        |        |        |  |
|           | MS-1449A 0.25  | [Set] HL 0,25 Ø 49.750 / 54.036 / 18.000 / 2.133 St/A  |   |    |                      |                      |          |            |        |        |        |  |
|           | MS-1449A 0,50 / MS-1449A STD   |  |   |    |                      |                      |          |            |        |        |        |  |
| <b>10</b> |  | <b>75</b>  |   |    |                      |                      |          |            |        |        |        |  |
|           | 2M   | 09.1966 → 08.1974  | B | 6  | 2253 cm <sup>3</sup> | 2V                   | 80-86 kW | 109-117 PS | ε8,8   | - 85   |        |  |
|           | 3M   | 01.1966 → 1971   | B | 6  | 1988 cm <sup>3</sup> | 2V                   | 92-95 kW | 125 PS     | ε8,8:1 | - 75   |        |  |
|           | CROWN, CROWN (_S6_), CROWN Estate (_S6_), MARK II Saloon   |  |   |    |                      |                      |          |            |        |        |        |  |
|           | TW-1006A STD   | [Pair] AS STD Ø 66.250 / 80.000 // 2.975 St/A  |   |    |                      |                      |          |            |        |        |        |  |
| <b>11</b> |  | <b>75</b>  |   |    |                      |                      |          |            |        |        |        |  |
|           | 3K   | 08.1969 → 07.1979  | B | 4  | 1166 cm <sup>3</sup> | 2V                   | 40-48 kW | 54-65 PS   | ε9     | - 66   |        |  |
|           | 3K-B   | 08.1969 → 12.1980  | B | 4  | 1166 cm <sup>3</sup> | 2V                   | 40-57 kW | 54-77 PS   | ε10    | - 66   |        |  |
|           | 3K-D   | 10.1969 → 04.1970  | B | 4  | 1166 cm <sup>3</sup> | 2V                   | 48-50 kW | 65-68 PS   | ε10:1  | - 66   |        |  |
|           | K  | 05.1966 → 04.1970  | B | 4  | 1077 cm <sup>3</sup> | 2V                   | 44 kW    | 60 PS      | ε9:1   | - 61   |        |  |
|           | COROLLA (KE_, TE_), COROLLA Coupe (KE), COROLLA Coupe (KE_), COROLLA Estate (KE_), COROLLA Estate (TE72_), COROLLA Hatchback (KE, TE), COROLLA I, COROLLA Saloon, SPRINTER |  |   |    |                      |                      |          |            |        |        |        |  |
|           | TW-1056A STD   | [Pair] AS STD Ø 55.250 / 68.000 // 2.480 St/A  |   |    |                      |                      |          |            |        |        |        |  |
|           | CB-1056GP 0.25   | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.900 / 1.617 St/B/G  |   |    |                      |                      |          |            |        |        |        |  |
|           | CB-1056GP 0,50 / CB-1056GP 0,75 / CB-1056GP STD  |  |   |    |                      |                      |          |            |        |        |        |  |
|           | MS-1056GP 0.25   | [Set] HL 0,25 Ø 49.750 / 54.004 / 20.900 / 2.119 St/B/G  |   |    |                      |                      |          |            |        |        |        |  |
|           | MS-1056GP 0,75 / MS-1056GP STD   |  |   |    |                      |                      |          |            |        |        |        |  |
|           | PB-1056J STD   | [Set] PL-B STD Ø 18.011 / 20.000 / 25.000 / 1.030 St/B   |   |    |                      |                      |          |            |        |        |        |  |
|           | SH-1056A STD   | [Set] NW-L STD Ø 42.475 / 46.500 / 17.900 / 2.000 St/A; NW-L STD Ø 42.725 / 47.000 / 17.900 / 2.125 St/A; NW-L STD Ø 42.975 / 47.500 / 17.900 / 2.250 St/A; NW-L STD Ø 43.225 / 48.000 / 17.900 / 2.375 St/A |   |    |                      |                      |          |            |        |        |        |  |
| <b>12</b> |  | <b>75</b>  |   |    |                      |                      |          |            |        |        |        |  |
|           | 4K   | 02.1978 → 08.1987  | B | 4  | 1290 cm <sup>3</sup> | 2V                   | 41-48 kW | 56-65 PS   | ε9     | - 73   |        |  |
|           | COROLLA (_E7_), COROLLA Estate (_E7_), COROLLA Hatchback (_E7_), STARLET (KP6_), STARLET Estate (KP6_), TAMARAW FX (_F2_, _F3_)  |  |   |    |                      |                      |          |            |        |        |        |  |
|           | TW-1056A STD   | [Pair] AS STD Ø 55.250 / 68.000 // 2.480 St/A  |   |    |                      |                      |          |            |        |        |        |  |
|           | CB-1056GP 0.25   | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.900 / 1.617 St/B/G  |   |    |                      |                      |          |            |        |        |        |  |
|           | CB-1056GP 0,50 / CB-1056GP 0,75 / CB-1056GP STD, 1.3 (KE70), 1.3 (KE70), 1.3 (KE70), 1.3 (KP61_), 1.3, 1.3, 1.3 (KE70): →08.1982   |  |   |    |                      |                      |          |            |        |        |        |  |
|           | CB-1416A 0.25  | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.900 / 1.617 St/A  |   |    |                      |                      |          |            |        |        |        |  |
|           | CB-1416A STD, 1.3 (KE70), 1.3 (KE70), 1.3 (KE70), 1.3 (KP61_), 1.3, 1.3, 1.3 (KE70): 08.1982→  |  |   |    |                      |                      |          |            |        |        |        |  |
|           | MS-1056GP 0.25   | [Set] HL 0,25 Ø 49.750 / 54.004 / 20.900 / 2.119 St/B/G  |   |    |                      |                      |          |            |        |        |        |  |
|           | MS-1056GP 0,75 / MS-1056GP STD, 1.3 (KE70), 1.3 (KE70), 1.3 (KE70), 1.3 (KP61_), 1.3, 1.3, 1.3 (KE70): →08.1982  |  |   |    |                      |                      |          |            |        |        |        |  |
|           | MS-1416A 0.25  | [Set] HL 0,25 Ø 49.750 / 54.004 / 20.900 / 2.119 St/A  |   |    |                      |                      |          |            |        |        |        |  |
|           | MS-1416A 0,50 / MS-1416A STD, 1.3 (KE70), 1.3 (KE70), 1.3 (KE70), 1.3 (KP61_), 1.3, 1.3, 1.3 (KE70): 08.1982→  |  |   |    |                      |                      |          |            |        |        |        |  |
|           | PB-1056J STD   | [Set] PL-B STD Ø 18.011 / 20.000 / 25.000 / 1.030 St/B   |   |    |                      |                      |          |            |        |        |        |  |
|           | SH-1056A STD   | [Set] NW-L STD Ø 42.475 / 46.500 / 17.900 / 2.000 St/A; NW-L STD Ø 42.725 / 47.000 / 17.900 / 2.125 St/A; NW-L STD Ø 42.975 / 47.500 / 17.900 / 2.250 St/A; NW-L STD Ø 43.225 / 48.000 / 17.900 / 2.375 St/A |   |    |                      |                      |          |            |        |        |        |  |

|           |   |  |   |   |                      |    |           |            |        |        |
|-----------|---|--|---|---|----------------------|----|-----------|------------|--------|--------|
| <b>13</b> |   | <b>76</b>  |   |   |                      |    |           |            |        |        |
|           | <b>2A</b>   | 03.1979 → 05.1989  | B | 4 | 1295 cm <sup>3</sup> | 2V | 48 kW     | 65 PS      | ϵ9,3   | - 71.4 |
|           | <b>COROLLA (_E8_), COROLLA Liftback (_E8_), TERCEL (_L1_, _L2_), TERCEL Saloon (AL1_, AL2_)</b>   |  |   |   |                      |    |           |            |        |        |
|           | <b>TW-1400A STD</b>   | [Pair] AS STD Ø 53.750 / 66.000 // 2.490 St/A  |   |   |                      |    |           |            |        |        |
|           | <b>CB-1400A STD</b>   | [Set] PL STD Ø 40.000 / 43.000 / 17.100 / 1.490 St/A, →07.1983   |   |   |                      |    |           |            |        |        |
|           | <b>CB-1410GP 0.25</b>   | [Set] PL 0,25 Ø 39.750 / 43.000 / 17.100 / 1.615 St/B/G<br><b>CB-1410GP 0,50 / CB-1410GP 0,75 / CB-1410GP STD, 1.3 (AL20_), 1.3 (AL20, AL11):</b> 07.1983→                     |   |   |                      |    |           |            |        |        |
|           | <b>MS-1400A STD</b>   | [Set] HL STD Ø 48.000 / 52.020 / 19.900 / 2.004 St/A, →01.1983   |   |   |                      |    |           |            |        |        |
|           | <b>MS-1410A 0.25</b>  | [Set] HL 0,25 Ø 47.750 / 52.020 / 19.900 / 2.129 St/A<br><b>MS-1410A 0,50 / MS-1410A STD, 1.3 (AL20_), 1.3 (AL20, AL11):</b> 01.1983→  |   |   |                      |    |           |            |        |        |
| <b>14</b> |   | <b>77.5</b>  |   |   |                      |    |           |            |        |        |
|           | <b>3A</b>   | 08.1982 → 12.1988  | B | 4 | 1452 cm <sup>3</sup> | 2V | 52 kW     | 71 PS      | ϵ9:1   | - 77   |
|           | <b>CARIBE Estate, TERCEL (AL2_), TERCEL Estate (AL2_)</b>   |  |   |   |                      |    |           |            |        |        |
|           | <b>TW-1400A STD</b>   | [Pair] AS STD Ø 53.750 / 66.000 // 2.490 St/A  |   |   |                      |    |           |            |        |        |
|           | <b>CB-1400A STD</b>   | [Set] PL STD Ø 40.000 / 43.000 / 17.100 / 1.490 St/A, →07.1983   |   |   |                      |    |           |            |        |        |
|           | <b>CB-1410GP 0.25</b>   | [Set] PL 0,25 Ø 39.750 / 43.000 / 17.100 / 1.615 St/B/G<br><b>CB-1410GP 0,50 / CB-1410GP 0,75 / CB-1410GP STD, 1.5 (AL25), 1.5 4WD (AL25_):</b> 10.1983→                       |   |   |                      |    |           |            |        |        |
|           | <b>MS-1400A STD</b>   | [Set] HL STD Ø 48.000 / 52.020 / 19.900 / 2.004 St/A, →01.1983   |   |   |                      |    |           |            |        |        |
|           | <b>MS-1410A 0.25</b>  | [Set] HL 0,25 Ø 47.750 / 52.020 / 19.900 / 2.129 St/A<br><b>MS-1410A 0,50 / MS-1410A STD, 1.5 (AL25), 1.5 4WD (AL25_):</b> 01.1983→  |   |   |                      |    |           |            |        |        |
| <b>15</b> |   | <b>77.5</b>  |   |   |                      |    |           |            |        |        |
|           | <b>3A-C</b>   | 08.1980 → 01.1988  | B | 4 | 1452 cm <sup>3</sup> | 2V | 46-52 kW  | 63-71 PS   | ϵ9     | - 77   |
|           | <b>3A-LU</b>  | 06.1983 → 12.1989  | B | 4 | 1452 cm <sup>3</sup> | 2V | 61 kW     | 83 PS      | ϵ9,3   | - 77   |
|           | <b>3A-U</b>   | 05.1982 → 10.1987  | B | 4 | 1452 cm <sup>3</sup> | 2V | 47-63 kW  | 64-86 PS   | ϵ9,3   | - 77   |
|           | <b>CARINA II Saloon (_T15_), COROLLA Coupe (AE86), COROLLA IV, CORONA, MR2, SPRINTER CARIB Estate (AL25G), SPRINTER Hatchback, TERCEL (AL2_), TERCEL (_L1_, _L2_), TERCEL Estate (AL2_), TERCEL Saloon (AL1_, AL2_)</b> |  |   |   |                      |    |           |            |        |        |
|           | <b>81-4214</b>  | IN/EX; 11.54/ x 7 x 43 G1  |   |   |                      |    |           |            |        |        |
| <b>16</b> |   | <b>78</b>  |   |   |                      |    |           |            |        |        |
|           | <b>2R</b>   | 04.1964 → 05.1972  | B | 4 | 1490 cm <sup>3</sup> | 2V | 51-67 kW  | 70-91 PS   | ϵ8     | - 78   |
|           | <b>CORONA, CORONA Saloon, HILUX I Pickup (_N1_), MARK II</b>  |  |   |   |                      |    |           |            |        |        |
|           | <b>CB-1035A 0.25</b>  | [Set] PL 0,25 Ø 49.750 / 53.000 / 27.000 / 1.625 St/A<br><b>CB-1035A STD</b>   |   |   |                      |    |           |            |        |        |
|           | <b>MS-1060A 0.25</b>  | [Set] HL 0,25 Ø 57.750 / 61.600 / 30.000 / 1.915 St/A; HL 0,25 Ø 57.750 / 61.600 / 34.000 / 1.915 St/A; HL 0,25 Ø 57.750 / 61.600 / 40.000 / 1.915 St/A<br><b>MS-1060A STD</b> |   |   |                      |    |           |            |        |        |
|           | <b>SH-1060A STD</b>   | [Set] NW-L STD Ø 45.970 / 50.000 / 25.000 / 2.010 St/A; NW-L STD Ø 46.470 / 50.000 / 28.000 / 1.760 St/A; NW-L STD Ø 46.220 / 50.000 / 42.000 / 1.885 St/A                     |   |   |                      |    |           |            |        |        |
| <b>17</b> |   | <b>78.7</b>  |   |   |                      |    |           |            |        |        |
|           | <b>5A-FE</b>  | 11.1987 → 08.1989  | B | 4 | 1498 cm <sup>3</sup> | 4V | 63-105 kW | 86-143 PS  | ϵ9,5   | - 77   |
|           | <b>CORONA Saloon (_T17_)</b>  |  |   |   |                      |    |           |            |        |        |
|           | <b>TW-1400A STD</b>   | [Pair] AS STD Ø 53.750 / 66.000 // 2.490 St/A  |   |   |                      |    |           |            |        |        |
|           | <b>CB-1410GP 0.25</b>   | [Set] PL 0,25 Ø 39.750 / 43.000 / 17.100 / 1.615 St/B/G<br><b>CB-1410GP 0,50 / CB-1410GP 0,75 / CB-1410GP STD</b>  |   |   |                      |    |           |            |        |        |
|           | <b>MS-1410A 0.25</b>  | [Set] HL 0,25 Ø 47.750 / 52.020 / 19.900 / 2.129 St/A<br><b>MS-1410A 0,50 / MS-1410A STD</b>   |   |   |                      |    |           |            |        |        |
| <b>18</b> |   | <b>80</b>  |   |   |                      |    |           |            |        |        |
|           | <b>4M</b>   | 02.1971 → 07.1981  | B | 6 | 2563 cm <sup>3</sup> | 2V | 81-112 kW | 110-152 PS | ϵ8,5   | - 85   |
|           | <b>CELICA (_A4_), CRESSIDA Saloon (_X3_), CRESSIDA Station Wagon (_X3_), CROWN (_S6_), CROWN (_S8_), CROWN Estate (_S6_), MARK II Estate, MARK II Hardtop, MARK II Saloon</b>   |  |   |   |                      |    |           |            |        |        |
|           | <b>TW-1006A STD</b>   | [Pair] AS STD Ø 66.250 / 80.000 // 2.975 St/A  |   |   |                      |    |           |            |        |        |
| <b>19</b> |   | <b>80</b>  |   |   |                      |    |           |            |        |        |
|           | <b>T</b>  | 05.1970 → 03.1974  | B | 4 | 1407 cm <sup>3</sup> | 2V | 63-70 kW  | 86-95 PS   | ϵ8,5:1 | - 70   |
|           | <b>COROLLA II</b>   |  |   |   |                      |    |           |            |        |        |
|           | <b>TW-1117A STD</b>   | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A  |   |   |                      |    |           |            |        |        |
|           | <b>CB-1117GP STD</b>  | [Set] PL STD Ø 48.000 / 51.000 / 19.900 / 1.494 St/B/G   |   |   |                      |    |           |            |        |        |

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**SH-1104A STD** [Set] NW-L STD Ø 45.975 / 49.000 / 17.900 / 1.495 St/A; NW-L STD Ø 45.725 / 49.250 / 16.000 / 1.745 St/A; NW-L STD Ø 45.475 / 49.500 / 17.900 / 1.995 St/A; NW-L STD Ø 46.225 / 49.750 / 15.900 / 1.745 St/A; NW-L STD Ø 46.475 / 50.000 / 18.000 / 1.745 St/A

## 20 80.5

**12R** 07.1967 → 06.1985 B 4 1588 cm<sup>3</sup> 2V 49-67 kW 67-91 PS  $\xi$ 8,5 - 78

**CORONA Estate (RT118), CORONA Saloon, HIACE I Pickup (\_H10), HIACE II Pickup (\_H11, \_H2\_, \_H3\_, \_H4\_), HILUX I Pickup (\_N1\_), HILUX II Pickup (\_N2\_), HILUX III Pickup (\_N3\_, \_N4\_), MARK II**

**CB-1035A 0.25** [Set] PL 0,25 Ø 49.750 / 53.000 / 27.000 / 1.625 St/A  
**CB-1035A STD**

**MS-1060A 0.25** [Set] HL 0,25 Ø 57.750 / 61.600 / 30.000 / 1.915 St/A; HL 0,25 Ø 57.750 / 61.600 / 40.000 / 1.915 St/A  
**MS-1060A STD**

**SH-1060A STD** [Set] NW-L STD Ø 45.970 / 50.000 / 25.000 / 2.010 St/A; NW-L STD Ø 46.470 / 50.000 / 28.000 / 1.760 St/A; NW-L STD Ø 46.220 / 50.000 / 42.000 / 1.885 St/A

## 21 80.5

**1S** 04.1982 → 08.1989 B 4 1832 cm<sup>3</sup> 2V 66 kW 90 PS  $\xi$ 9:1 - 90

**CAMRY Estate (\_V2\_), VISTA, VISTA Saloon (\_V2\_)**

**TW-1117A STD** [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A

**CB-1404A 0.25** [Set] PL 0,25 Ø 47.750 / 51.000 / 20.500 / 1.613 St/A  
**CB-1404A 0,50 / CB-1404A STD**

**MS-1404A 0.25** [Set] HL 0,25 Ø 54.750 / 59.020 / 19.200 / 2.125 St/A; HL 0,25 Ø 54.750 / 59.020 / 23.000 / 2.120 St/A  
**MS-1404A 0,50 / MS-1404A STD**

## 22 81

**4A-C** 08.1979 → 12.1987 B 4 1587 cm<sup>3</sup> 2V 44-67 kW 60-91 PS  $\xi$ 9 - 77

**4A-F** 08.1987 → 12.1990 B 4 1587 cm<sup>3</sup> 4V 66-79 kW 90-107 PS  $\xi$ 9,5 - 77

**CARINA II (\_T17\_), CARINA II Estate (\_T17\_), CARINA II Saloon (\_T17\_), COROLLA (\_E7\_), COROLLA (\_E9\_), COROLLA Compact (\_E9\_), COROLLA Coupe (AE86), COROLLA Coupe (\_E7\_), COROLLA Coupe (\_E9\_), COROLLA Estate (\_E7\_), COROLLA FX Compact (E8B), COROLLA Hardtop, COROLLA Liftback (\_E8\_), COROLLA Liftback (\_E9\_), CORONA Estate (\_T17\_), CORONA Hatchback (\_T17\_), CORONA Saloon (\_T17\_), SPRINTER CARIB Estate (\_E9\_), SPRINTER Saloon (\_E9\_)**

**TW-1400A STD** [Pair] AS STD Ø 53.750 / 66.000 // 2.490 St/A

**CB-1410GP 0.25** [Set] PL 0,25 Ø 39.750 / 43.000 / 17.100 / 1.615 St/B/G  
**CB-1410GP 0,50 / CB-1410GP 0,75 / CB-1410GP STD**

**MS-1410A 0.25** [Set] HL 0,25 Ø 47.750 / 52.020 / 19.900 / 2.129 St/A  
**MS-1410A 0,50 / MS-1410A STD**

## 23 81

**4A-FE** 10.1987 → 08.1990 B 4 1587 cm<sup>3</sup> 4V 66-136 kW 90-185 PS  $\xi$ 9,5 - 77

**COROLLA (\_E9\_), SPRINTER CARIB Estate (\_E9\_)**

**TW-1400A STD** [Pair] AS STD Ø 53.750 / 66.000 // 2.490 St/A

**CB-1410GP 0.25** [Set] PL 0,25 Ø 39.750 / 43.000 / 17.100 / 1.615 St/B/G  
**CB-1410GP 0,50 / CB-1410GP 0,75 / CB-1410GP STD**

**MS-1410A 0.25** [Set] HL 0,25 Ø 47.750 / 52.020 / 19.900 / 2.129 St/A  
**MS-1410A 0,50 / MS-1410A STD**

**711012** EX; 24,5 x 6 x 87,9 x A - Ni - 45° - VS - 1 -

**81-71000** IN/EX; 11,05/ x 6 x 38,5 G2

**711011** IN; 31 x 6 x 87,5 x S - Ni - 45° - 1 - III

**7.06595.17.0**

## 24 81

**4A-GE** 06.1983 → 05.1990 B 4 1587 cm<sup>3</sup> 4V 85-121 kW 116-165 PS  $\xi$ 9,4 - 77

**4A-GEC** 08.1983 → 12.1987 B 4 1587 cm<sup>3</sup> 4V 84-91 kW 113-124 PS  $\xi$ 9,4-10,3 - 77

**CARINA II Saloon (\_T17\_), CELICA (\_A6\_), CELICA Coupe (\_A6\_), COROLLA (\_E8\_), COROLLA Coupe (AE86), COROLLA Coupe (\_E9\_), COROLLA Liftback (\_E8\_), SPRINTER Coupe, SPRINTER Hatchback**

**TW-1400A STD** [Pair] AS STD Ø 53.750 / 66.000 // 2.490 St/A

**CB-1410GP 0.25** [Set] PL 0,25 Ø 39.750 / 43.000 / 17.100 / 1.615 St/B/G  
**CB-1410GP 0,50 / CB-1410GP 0,75 / CB-1410GP STD**

**CB-1425GP 0.25** [Set] PL 0,25 Ø 41.750 / 45.000 / 17.100 / 1.615 St/B/G  
**CB-1425GP 0,50 / CB-1425GP STD**

**MS-1410A 0.25** [Set] HL 0,25 Ø 47.750 / 52.020 / 19.900 / 2.129 St/A  
**MS-1410A 0,50 / MS-1410A STD**

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|           |   |   |     |   |                      |    |            |            |       |      |
|-----------|---|---|-----|---|----------------------|----|------------|------------|-------|------|
| <b>25</b> |   | <b>81</b>   |     |   |                      |    |            |            |       |      |
|           | 4A-LC   | 09.1983 → 06.1989   | B   | 4 | 1587 cm <sup>3</sup> | 2V | 52-58 kW   | 71-79 PS   | 9,3   | - 77 |
|           | CARINA II (_T15_), CARINA II Saloon (_T15_), COROLLA (_E8_), COROLLA FX Compact (E8B), COROLLA Liftback (_E8_), SPRINTER Coupe, SPRINTER Hatchback  |   |     |   |                      |    |            |            |       |      |
|           | 81-4214   | IN/EX; 11.54/ x 7 x 43 G1   |     |   |                      |    |            |            |       |      |
| <b>26</b> |   | <b>82.5</b>   |     |   |                      |    |            |            |       |      |
|           | 4S-FE   | 08.1986 → 10.1987   | B   | 4 | 1838 cm <sup>3</sup> | 4V | 74-92 kW   | 101-125 PS | 9,5   | - 86 |
|           | CORONA EXIV Saloon (_T18_)  |   |     |   |                      |    |            |            |       |      |
|           | 50 005 187  | mechanical; metal   |     |   |                      |    |            |            |       |      |
| <b>27</b> |   | <b>83</b>   |     |   |                      |    |            |            |       |      |
|           | 1C  | 04.1982 → 05.1988   | D   | 4 | 1839 cm <sup>3</sup> | 2V | 41-49 kW   | 56-67 PS   | 22,5  | - 85 |
|           | 1C-L  | 06.1983 → 06.1989   | D   | 4 | 1839 cm <sup>3</sup> | 2V | 47 kW      | 64 PS      | 23    | - 85 |
|           | CARINA (TA4_, TA6_), CARINA Estate (_A6_), COROLLA (_E7_), COROLLA (_E8_), COROLLA Estate (_E7_), COROLLA FX Compact (E8B), COROLLA Liftback (_E8_)   |   |     |   |                      |    |            |            |       |      |
|           | TW-1408A STD  | [Pair] AS STD Ø 62.250 / 76.800 // 2.730 St/A   |     |   |                      |    |            |            |       |      |
|           | CB-1408A 0.25   | [Set] PL 0,25 Ø 50.250 / 53.500 / 23.700 / 1.607 St/A<br>CB-1408A 0,50 / CB-1408A 0,75 / CB-1408A STD, 1C: 1.8 D (CE80_), 1.8 D (CE80_), 1.8 D, 1.8 D (CE80_), 1.8 D (TE72LG_), 1.8 D: →08.1985, 1C-L: →08.1985                       |     |   |                      |    |            |            |       |      |
|           | CB-1421A 0.25   | [Set] PL 0,25 Ø 50.250 / 53.500 / 18.900 / 1.607 St/A<br>CB-1421A 0,50 / CB-1421A STD, 1C: 08.1985→, 1C-L: 1.8 D (CE80_), 1.8 D (CE80): 08.1985→  |     |   |                      |    |            |            |       |      |
|           | MS-1408A 0.25   | [Set] HL 0,25 Ø 56.750 / 61.000 / 22.000 / 2.115 St/A<br>MS-1408A 0,50 / MS-1408A STD, 1C: 1.8 D (CE80_), 1.8 D, 1.8 D (CE80_), 1.8 D (TE72LG_), 1.8 D: →08.1985, 1C-L: →08.1985  |     |   |                      |    |            |            |       |      |
|           | MS-1421A 0.25   | [Set] HL 0,25 Ø 56.750 / 61.000 / 20.000 / 2.115 St/A<br>MS-1421A 0,50 / MS-1421A STD, 1C: 08.1985→, 1C-L: 1.8 D (CE80_), 1.8 D (CE80): 08.1985→  |     |   |                      |    |            |            |       |      |
|           | PB-1421J STD  | [Set] PL-B STD Ø 27.000 / 30.000 / 20.000 / 1.540 St/B, 1C: 08.1985→, 1C-L: 1.8 D (CE80_), 1.8 D (CE80): 08.1985→   |     |   |                      |    |            |            |       |      |
| <b>28</b> |   | <b>83</b>   |     |   |                      |    |            |            |       |      |
|           | 1C-TL   | 10.1982 → 10.1986   | D A | 4 | 1839 cm <sup>3</sup> | 2V | 54 kW      | 73 PS      | 22,5  | - 85 |
|           | CAMRY Liftback (_V1_), CAMRY Saloon (_V1_), VISTA   |   |     |   |                      |    |            |            |       |      |
|           | TW-1408A STD  | [Pair] AS STD Ø 62.250 / 76.800 // 2.730 St/A   |     |   |                      |    |            |            |       |      |
|           | CB-1408A 0.25   | [Set] PL 0,25 Ø 50.250 / 53.500 / 23.700 / 1.607 St/A<br>CB-1408A 0,50 / CB-1408A 0,75 / CB-1408A STD   |     |   |                      |    |            |            |       |      |
|           | MS-1408A 0.25   | [Set] HL 0,25 Ø 56.750 / 61.000 / 22.000 / 2.115 St/A<br>MS-1408A 0,50 / MS-1408A STD   |     |   |                      |    |            |            |       |      |
|           | 7.06595.18.0  |   |     |   |                      |    |            |            |       |      |
| <b>29</b> |   | <b>83</b>   |     |   |                      |    |            |            |       |      |
|           | 5M  | 04.1980 → 09.1983   | B   | 6 | 2759 cm <sup>3</sup> | 2V | 81-107 kW  | 110-146 PS | 9,2:1 | - 85 |
|           | CROWN (_S1_), CROWN Station Wagon (_S1_)  |   |     |   |                      |    |            |            |       |      |
|           | TW-1006A STD  | [Pair] AS STD Ø 66.250 / 80.000 // 2.975 St/A   |     |   |                      |    |            |            |       |      |
| <b>30</b> |   | <b>83</b>   |     |   |                      |    |            |            |       |      |
|           | 5M-GE   | 08.1981 → 12.1988   | B   | 6 | 2759 cm <sup>3</sup> | 2V | 103-125 kW | 140-170 PS | 8,8   | - 85 |
|           | 6M-GE   | 11.1984 → 08.1987   | B   | 6 | 2954 cm <sup>3</sup> | 2V | 140 kW     | 190 PS     | 9,2:1 | - 91 |
|           | 7M-GE   | 01.1986 → 08.1988   | B   | 6 | 2954 cm <sup>3</sup> | 4V | 140-150 kW | 190-204 PS | 9,2   | - 91 |
|           | CELICA (_A6_), CELICA Coupe (_A6_), CRESSIDA Estate (_X7_), CRESSIDA Saloon (_X6_), CRESSIDA Saloon (_X7_), CRESSIDA Station Wagon (_X6_), CRESTA (_X7_), CROWN, CROWN (_S1_), CROWN Estate, SUPRA (_A7_) |   |     |   |                      |    |            |            |       |      |
|           | TW-1006A STD  | [Pair] AS STD Ø 66.250 / 80.000 // 2.975 St/A   |     |   |                      |    |            |            |       |      |
|           | CB-1414GP 0.25  | [Set] PL 0,25 Ø 51.750 / 55.015 / 20.000 / 1.622 St/B/G<br>CB-1414GP STD, 5M-GE: 2.8 (mx62), 2.8 (MA61_), 2.8 i Super Saloon (MS123), 2.8 Supra (MA61), 2.8, 2.8, 2.8 Supra (MA61_): 08.1984→   |     |   |                      |    |            |            |       |      |
|           | MS-1414GP 0.25  | [Set] HL 0,25 Ø 59.750 / 64.022 / 22.130 / 2.123 St/B/G; HL 0,25 Ø 59.750 / 64.022 / 25.130 / 2.123 St/B/G<br>MS-1414GP 0,50 / MS-1414GP STD, 5M-GE: 2.8 (mx62), 2.8 (MA61_), 2.8 Supra (MA61), 2.8, 2.8, 2.8 Supra (MA61_): 08.1984→ |     |   |                      |    |            |            |       |      |

| 31 |  | 84   |   |
|----|--|--|---|
|    | 21R  | 09.1980 → 09.1988  | B 4 1972 cm <sup>3</sup> 2V 77 kW 105 PS 9 - 89         |
|    | 21R-U  | 08.1981 → 12.1985  | B 4 1972 cm <sup>3</sup> 2V 67-77 kW 91-105 PS 9 - 89   |
|    | CELICA Coupe ( <u>A6</u> ), CRESSIDA Estate ( <u>X7</u> ), CRESSIDA Saloon ( <u>X6</u> ), CRESSIDA Station Wagon ( <u>X6</u> ), CRESTA ( <u>X7</u> )   |  |   |
|    | TW-1133A STD   | [Pair] AS STD Ø 66.250 / 80.000 // 1.990 St/A  |   |
|    | TW-1405A STD   | [Pair] AS STD Ø 66.250 / 80.000 // 2.740 St/A, <b>21R: 2.0 (RX60), 2.0 (RX60):</b> 08.1984→, <b>21R-U:</b> 08.1984→  |   |
|    | CB-1133GP 0.25   | [Set] PL 0,25 Ø 52.740 / 56.000 / 22.000 / 1.625 St/B/G<br><b>CB-1133GP 0,50 / CB-1133GP STD</b>   |   |
|    | MS-1133GP 0.25   | [Set] HL 0,25 Ø 59.730 / 64.004 / 22.000 / 2.125 St/B/G; HL 0,25 Ø 59.730 / 64.004 / 24.000 / 2.125 St/B/G<br><b>MS-1133GP 0,50, →03.1982</b>  |   |
|    | MS-1405GP 0.50   | [Set] HL 0,50 Ø 59.480 / 60.004 / 22.000 / 2.250 St/B/G<br><b>MS-1405GP STD, 21R: 2.0 (RX60), 2.0 (RX60):</b> 03.1982→, <b>21R-U:</b> 03.1982→   |   |
| 32 |  | 84   |   |
|    | 2S-C   | 08.1983 → 04.1987  | B 4 1995 cm <sup>3</sup> 2V 70-73 kW 95-99 PS 9 - 90    |
|    | 2S-E   | 04.1986 → 12.1986  | B 4 1995 cm <sup>3</sup> 2V 73 kW 99 PS 8,7 - 90        |
|    | CAMRY Saloon ( <u>V1</u> ), CELICA Coupe ( <u>A6</u> ), CORONA (ST), CORONA Estate ( <u>T14</u> )  |  |   |
|    | TW-1117A STD   | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A  |   |
|    | CB-1404A 0.25  | [Set] PL 0,25 Ø 47.750 / 51.000 / 20.500 / 1.613 St/A<br><b>CB-1404A 0,50 / CB-1404A STD</b>   |   |
|    | MS-1404A 0.25  | [Set] HL 0,25 Ø 54.750 / 59.020 / 19.200 / 2.125 St/A; HL 0,25 Ø 54.750 / 59.020 / 23.000 / 2.120 St/A<br><b>MS-1404A 0,50 / MS-1404A STD</b>  |   |
| 33 |  | 85   |   |
|    | 13T-U  | 03.1980 → 06.1984  | B 4 1770 cm <sup>3</sup> 2V 70-71 kW 95-97 PS 9 - 78    |
|    | 2T   | 12.1970 → 11.1984  | B 4 1588 cm <sup>3</sup> 2V 54-66 kW 73-90 PS 9,4 - 70  |
|    | 3T   | 01.1978 → 12.1986  | B 4 1770 cm <sup>3</sup> 2V 57-63 kW 78-86 PS 9 - 78    |
|    | 3T-C   | 01.1978 → 09.1983  | B 4 1770 cm <sup>3</sup> 2V 54-63 kW 73-86 PS 9:1 - 78  |
|    | CARINA (TA1), CARINA (TA4, TA6), CARINA Estate (A6), CARINA Saloon, CELICA (A4), CELICA Coupe (A2), CELICA Coupe (A4), COROLLA (KE, TE), COROLLA (E7), COROLLA Coupe (KE), COROLLA Estate (TE72), COROLLA Hardtop, COROLLA Hatchback (KE, TE), COROLLA Hatchback (E7), CORONA (T1), CORONA Hatchback (T13), CORONA Saloon (T14, T15, T16), CRESSIDA Saloon (X6), CRESTA (X5, X6), MARK II Saloon, SPRINTER |  |   |
|    | TW-1117A STD   | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A  |   |
|    | CB-1117GP STD  | [Set] PL STD Ø 48.000 / 51.000 / 19.900 / 1.494 St/B/G   |   |
|    | SH-1104A STD   | [Set] NW-L STD Ø 45.975 / 49.000 / 17.900 / 1.495 St/A; NW-L STD Ø 45.725 / 49.250 / 16.000 / 1.745 St/A; NW-L STD Ø 45.475 / 49.500 / 17.900 / 1.995 St/A; NW-L STD Ø 46.225 / 49.750 / 15.900 / 1.745 St/A; NW-L STD Ø 46.475 / 50.000 / 18.000 / 1.745 St/A |   |
| 34 |  | 85   |   |
|    | 2T-G   | 08.1974 → 09.1983  | B 4 1588 cm <sup>3</sup> 2V 79-81 kW 107-110 PS 9 - 70  |
|    | CELICA Coupe (A2), CELICA Coupe (A4), COROLLA (E7), COROLLA Hatchback (E7), SPRINTER   |  |   |
|    | TW-1117A STD   | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A  |   |
|    | CB-1117GP STD  | [Set] PL STD Ø 48.000 / 51.000 / 19.900 / 1.494 St/B/G   |   |
| 35 |  | 86   |   |
|    | 1Y   | 11.1983 → 09.1987  | B 4 1626 cm <sup>3</sup> 2V 51-55 kW 69-75 PS - 70      |
|    | 2Y   | 08.1983 → 03.1989  | B 4 1812 cm <sup>3</sup> 2V 55-65 kW 75-88 PS 8,8 - 78  |
|    | 3Y   | 08.1983 → 12.1988  | B 4 1998 cm <sup>3</sup> 2V 57-79 kW 78-107 PS 8,8 - 86 |
|    | CRESSIDA Saloon (X6), CROWN, HILUX IV Pickup (N5, N6)  |  |   |
|    | TW-1117A STD   | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A  |   |
|    | CB-1407A 0.25  | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.900 / 1.615 St/A<br><b>CB-1407A 0,50 / CB-1407A STD</b>   |   |
|    | MS-1407A 0.50  | [Set] HL 0,50 Ø 57.500 / 62.000 / 20.930 / 2.240 St/A<br><b>MS-1407A STD</b>   |   |
|    | SH-1407A STD   | [Set]  |   |
|    | 50 007 661   | hydraulic; Outer Ø: 21.4   |   |
| 36 |  | 86   |   |
|    | 2C   | 10.1983 → 08.1988  | D 4 1974 cm <sup>3</sup> 2V 49-56 kW 67-76 PS 23 - 85   |
|    | CORONA, CORONA Estate (T14), CORONA Saloon (T14, T15, T16)   |  |   |
|    | TW-1408A STD   | [Pair] AS STD Ø 62.250 / 76.800 // 2.730 St/A  |   |
|    | CB-1421A 0.25  | [Set] PL 0,25 Ø 50.250 / 53.500 / 18.900 / 1.607 St/A<br><b>CB-1421A 0,50 / CB-1421A STD, 08.1985→</b>   |   |

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**MS-1421A 0.25** [Set] HL 0,25 Ø 56.750 / 61.000 / 20.000 / 2.115 St/A  
**MS-1421A 0,50 / MS-1421A STD**, 08.1985→  
**PB-1421J STD** [Set] PL-B STD Ø 27.000 / 30.000 / 20.000 / 1.540 St/B, 08.1985→  
 7.06595.18.0



## 37 86



**2C-L** 11.1983→05.1988 D 4 1974 cm<sup>3</sup> 2V 50-54 kW 68-73 PS 23 - 85



**CARINA II (\_T15\_), CARINA II Saloon (\_T15\_), CORONA**

7.06595.18.0



## 38 86



**2C-T** 11.1988→06.1990 D A 4 1974 cm<sup>3</sup> 2V 61-67 kW 83-91 PS 23 - 85



**VISTA Saloon (\_V2\_)**



**TW-1408A STD** [Pair] AS STD Ø 62.250 / 76.800 // 2.730 St/A

**CB-1448A STD** [Set] PL STD Ø 50.500 / 53.500 / 23.100 / 1.482 St/A

**CB-1453A STD** [Set] PL STD Ø 50.500 / 53.500 / 23.100 / 1.482 St/A

**MS-1448A 0.25** [Set] HL 0,25 Ø 56.750 / 61.000 / 22.000 / 2.115 St/A

**MS-1448A STD**

7.06595.18.0



## 39 86



**2C-TL** 02.1983→10.1986 D A 4 1974 cm<sup>3</sup> 2V 63 kW 86 PS 23 - 85



**CAMRY Saloon (\_V1\_)**



**TW-1408A STD** [Pair] AS STD Ø 62.250 / 76.800 // 2.730 St/A

**CB-1408A 0.25** [Set] PL 0,25 Ø 50.250 / 53.500 / 23.700 / 1.607 St/A

**CB-1408A 0,50 / CB-1408A 0,75 / CB-1408A STD**, →07.1985

**CB-1448A STD** [Set] PL STD Ø 50.500 / 53.500 / 23.100 / 1.482 St/A, 08.1985→

**CB-1453A STD** [Set] PL STD Ø 50.500 / 53.500 / 23.100 / 1.482 St/A, 08.1985→

**MS-1448A 0.25** [Set] HL 0,25 Ø 56.750 / 61.000 / 22.000 / 2.115 St/A

**MS-1448A STD**

7.06595.18.0



## 40 86



**2Y-C** 08.1983→03.1989 B 4 1812 cm<sup>3</sup> 2V 58-62 kW 79-84 PS 8,8 - 78



**3Y-C** 07.1984→12.1988 B 4 1998 cm<sup>3</sup> 2V 65 kW 88 PS 8,8 - 86



**4 RUNNER (\_N5\_, \_N6\_, \_N7\_), HILUX IV Pickup (\_N5\_, \_N6\_)**

**50 007 661** hydraulic; Outer Ø: 21.4



## 41 86



**3S-FE** 03.1983→06.1990 B 4 1998 cm<sup>3</sup> 4V 86-125 kW 117-170 PS 9,8 - 86



**CAMRY Saloon (\_V1\_), CARINA ED (\_T16\_), CELICA Convertible (\_T16\_), CELICA Coupe (\_T16\_), CELICA Hatchback (\_T16\_), VISTA Saloon (\_V2\_)**

**80 00425 1 0 000** Ø86; STD; set: 1; [R G6 CR 1.5] [M CR 1.5] [SLF CR 4]



**TW-1117A STD** [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A

**CB-1404A 0.25** [Set] PL 0,25 Ø 47.750 / 51.000 / 20.500 / 1.613 St/A

**CB-1404A 0,50 / CB-1404A STD**

**CB-1419GP 0.25** [Set] PL 0,25 Ø 47.750 / 51.000 / 21.300 / 1.613 St/B/G

**CB-1419GP 0,50 / CB-1419GP STD, 2.0, 2.0:** 08.1986→

**MS-1404A 0.25** [Set] HL 0,25 Ø 54.750 / 59.020 / 19.200 / 2.125 St/A; HL 0,25 Ø 54.750 / 59.020 / 23.000 / 2.120 St/A

**MS-1404A 0,50 / MS-1404A STD**

**50 005 187** mechanical; metal



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|-----------|--|---|---|---|----------------------|----------------------|------------|------------|------------|------|------|----|
| <b>42</b> |  | <b>86</b>   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>3S-GE</b>   | 10.1986 → 07.1990   | B | 4 | 1998 cm <sup>3</sup> | 4V                   | 103-154 kW | 140-209 PS | ⊗10        | -    | 86   |    |
|           | <b>CAMRY (_V2_), VISTA Saloon (_V2_)</b>                           |   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>TW-1117A STD</b>  | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>MS-1404A 0.25</b>   | [Set] HL 0,25 Ø 54.750 / 59.020 / 19.200 / 2.125 St/A; HL 0,25 Ø 54.750 / 59.020 / 23.000 / 2.120 St/A<br><b>MS-1404A 0,50 / MS-1404A STD</b>       |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>50 005 187</b>  | mechanical; metal   |   |   |                      |                      |            |            |            |      |      |    |
| <b>43</b> |  | <b>86</b>   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>3S-GELU</b>   | 08.1985 → 07.1989   | B | 4 | 1998 cm <sup>3</sup> | 4V                   | 103-118 kW | 140-160 PS | ⊗9,2       | -    | 86   |    |
|           | <b>CARINA ED (_T16_), CORONA Coupe (_T16_)</b>                     |   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>TW-1117A STD</b>  | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>CB-1404A 0.25</b>   | [Set] PL 0,25 Ø 47.750 / 51.000 / 20.500 / 1.613 St/A<br><b>CB-1404A 0,50 / CB-1404A STD</b>  |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>CB-1419GP 0.25</b>  | [Set] PL 0,25 Ø 47.750 / 51.000 / 21.300 / 1.613 St/B/G<br><b>CB-1419GP 0,50 / CB-1419GP STD</b> , 08.1986→   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>MS-1404A 0.25</b>   | [Set] HL 0,25 Ø 54.750 / 59.020 / 19.200 / 2.125 St/A; HL 0,25 Ø 54.750 / 59.020 / 23.000 / 2.120 St/A<br><b>MS-1404A 0,50 / MS-1404A STD</b>       |   |   |                      |                      |            |            |            |      |      |    |
| <b>44</b> |  | <b>86</b>   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>3S-GTE</b>  | 01.1987 → 08.1989   | B | A | 4                    | 1998 cm <sup>3</sup> | 4V         | 136-195 kW | 185-265 PS | ⊗8,5 | -    | 86 |
|           | <b>CELICA Coupe (_T16_), CELICA Hatchback (_T16_)</b>              |   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>TW-1117A STD</b>  | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>MS-1404A 0.25</b>   | [Set] HL 0,25 Ø 54.750 / 59.020 / 19.200 / 2.125 St/A; HL 0,25 Ø 54.750 / 59.020 / 23.000 / 2.120 St/A<br><b>MS-1404A 0,50 / MS-1404A STD</b>       |   |   |                      |                      |            |            |            |      |      |    |
| <b>45</b> |  | <b>86</b>   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>6R</b>  | 01.1968 → 07.1973   | B | 4 | 1707 cm <sup>3</sup> | 2V                   | 70 kW      | 95 PS      | ⊗8,5:1     | -    | 73.5 |    |
|           | <b>7R</b>  | 08.1967 → 01.1970   | B | 4 | 1591 cm <sup>3</sup> | 2V                   | 62 kW      | 85 PS      | ⊗8,5:1     | -    | 68.5 |    |
|           | <b>10R</b>   | 02.1970 → 12.1971   | B | 4 | 1858 cm <sup>3</sup> | 2V                   | 83 kW      | 113 PS     | ⊗9:1       | -    | 80   |    |
|           | <b>8R</b>  | 01.1968 → 1977  | B | 4 | 1858 cm <sup>3</sup> | 2V                   | 91 kW      | 124 PS     | ⊗10:1      | -    | 80   |    |
|           | <b>CELICA, CORONA, MARK II</b>                                     |   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>TW-1133A STD</b>  | [Pair] AS STD Ø 66.250 / 80.000 // 1.990 St/A   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>CB-1133GP 0.25</b>  | [Set] PL 0,25 Ø 52.740 / 56.000 / 22.000 / 1.625 St/B/G<br><b>CB-1133GP 0,50 / CB-1133GP STD</b>  |   |   |                      |                      |            |            |            |      |      |    |
| <b>46</b> |  | <b>87.5</b>   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>3VZ-E</b>   | 09.1987 → 10.1989   | B | 6 | 2959 cm <sup>3</sup> | 2V                   | 105-112 kW | 143-152 PS | ⊗9:1       | -    | 82   |    |
|           | <b>4 RUNNER (_N5_, _N6_, _N7_)</b>                                 |   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>CB-1437GP 0.25</b>  | [Set] PL 0,25 Ø 54.750 / 58.000 / 16.800 / 1.615 St/B/G<br><b>CB-1437GP 0,50 / CB-1437GP STD</b>  |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>MS-1437GP 0.25</b>  | [Set] HL 0,25 Ø 63.750 / 68.000 / 20.000 / 2.117 St/B/G; HL 0,25 Ø 63.750 / 68.000 / 22.000 / 2.117 St/B/G<br><b>MS-1437GP 0,50 / MS-1437GP STD</b> |   |   |                      |                      |            |            |            |      |      |    |
| <b>47</b> |  | <b>88</b>   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>5R</b>  | 09.1967 → 08.1986   | B | 4 | 1994 cm <sup>3</sup> | 2V                   | 43-79 kW   | 58-107 PS  | ⊗8,2       | -    | 82   |    |
|           | <b>CROWN (_S1_), STOUT Pickup (_K10_), STOUT Pickup (_K11_)</b>    |   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>TW-1133A STD</b>  | [Pair] AS STD Ø 66.250 / 80.000 // 1.990 St/A   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>CB-1046A 0.25</b>   | [Set] PL 0,25 Ø 54.750 / 58.025 / 26.000 / 1.625 St/A<br><b>CB-1046A 0,50 / CB-1046A STD</b>  |   |   |                      |                      |            |            |            |      |      |    |
| <b>48</b> |  | <b>88</b>   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>H</b>   | 01.1972 → 12.1980   | D | 6 | 3576 cm <sup>3</sup> | 2V                   | 66-77 kW   | 90-105 PS  | ⊗20,5      | -    | 98   |    |
|           | <b>FJ40, LAND CRUISER (_J4_, _J5_), LAND CRUISER Pickup (_J4_)</b> |   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>TW-1063A STD</b>  | [Pair] AS STD Ø 76.250 / 90.000 // 2.980 St/A   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>CB-1403A 0.25</b>   | [Set] PL 0,25 Ø 54.750 / 58.000 / 25.600 / 1.610 St/A<br><b>CB-1403A 0,50 / CB-1403A STD</b>  |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>MS-1427A STD</b>  | [Set] HL STD Ø 70.000 / 74.002 / 22.600 / 1.986 St/A; HL STD Ø 70.000 / 74.002 / 29.600 / 1.986 St/A  |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>S3545</b>   | EX; 35 x 9 x 120.8 x A - Ni - 45° - 1 -   |   |   |                      |                      |            |            |            |      |      |    |
|           | <b>V3544</b>   | IN; 42 x 9 x 120.8 x S - Ni - 45° - 1 - III   |   |   |                      |                      |            |            |            |      |      |    |



|           |  |  |   |   |                      |    |          |           |        |        |
|-----------|--|--|---|---|----------------------|----|----------|-----------|--------|--------|
| <b>49</b> |  | <b>88.5</b>  |   |   |                      |    |          |           |        |        |
|           | <b>16R</b>   | 11.1973 → 12.1981  | B | 4 | 1808 cm <sup>3</sup> | 2V | 63-77 kW | 86-105 PS | ⊗8,5   | - 73.5 |
|           | <b>18R</b>   | 05.1972 → 03.1984  | B | 4 | 1968 cm <sup>3</sup> | 2V | 63-72 kW | 86-98 PS  | ⊗8,5   | - 80   |
|           | <b>18R-C</b>   | 09.1971 → 12.1981  | B | 4 | 1968 cm <sup>3</sup> | 2V | 65-72 kW | 88-98 PS  | ⊗8,5   | - 80   |
|           | <b>19R</b>   | 01.1974 → 1977   | B | 4 | 1968 cm <sup>3</sup> | 2V | 81 kW    | 110 PS    | ⊗8,5:1 | - 80   |
|           | <b>CARINA I, CELICA (_A4_), CELICA Coupe (_A2_), CORONA (RT1_), CORONA Estate (RT118), CORONA Hatchback (_T13_), CORONA Saloon, CRESSIDA Saloon (_X3_), CRESSIDA Station Wagon (_X3_), HILUX II Pickup (_N2_), HILUX III Pickup (_N3_, _N4_)</b> |  |   |   |                      |    |          |           |        |        |
|           | <b>TW-1133A STD</b>  | [Pair] AS STD Ø 66.250 / 80.000 // 1.990 St/A  |   |   |                      |    |          |           |        |        |
|           | <b>CB-1133GP 0.25</b>  | [Set] PL 0,25 Ø 52.740 / 56.000 / 22.000 / 1.625 St/B/G<br><b>CB-1133GP 0,50 / CB-1133GP STD</b> |   |   |                      |    |          |           |        |        |

|           |                       |   |   |   |                      |    |       |       |        |      |
|-----------|-----------------------|---|---|---|----------------------|----|-------|-------|--------|------|
| <b>50</b> |                       | <b>88.5</b>   |   |   |                      |    |       |       |        |      |
|           | <b>20R</b>            | 01.1974 → 1980  | B | 4 | 2189 cm <sup>3</sup> | 2V | 72 kW | 97 PS | ⊗8,4:1 | - 89 |
|           | <b>CARINA I</b>       |   |   |   |                      |    |       |       |        |      |
|           | <b>TW-1133A STD</b>   | [Pair] AS STD Ø 66.250 / 80.000 // 1.990 St/A   |   |   |                      |    |       |       |        |      |
|           | <b>CB-1133GP 0.25</b> | [Set] PL 0,25 Ø 52.740 / 56.000 / 22.000 / 1.625 St/B/G<br><b>CB-1133GP 0,50 / CB-1133GP STD</b>                                    |   |   |                      |    |       |       |        |      |
|           | <b>MS-1133GP 0.25</b> | [Set] HL 0,25 Ø 59.730 / 64.004 / 22.000 / 2.125 St/B/G; HL 0,25 Ø 59.730 / 64.004 / 24.000 / 2.125 St/B/G<br><b>MS-1133GP 0,50</b> |   |   |                      |    |       |       |        |      |
|           | <b>MS-1405GP 0.50</b> | [Set] HL 0,50 Ø 59.480 / 60.004 / 22.000 / 2.250 St/B/G<br><b>MS-1405GP STD</b>   |   |   |                      |    |       |       |        |      |

|           |   |  |   |   |                      |    |          |          |       |      |
|-----------|---|--|---|---|----------------------|----|----------|----------|-------|------|
| <b>51</b> |   | <b>90</b>  |   |   |                      |    |          |          |       |      |
|           | <b>L</b>  | 01.1979 → 07.1985  | D | 4 | 2188 cm <sup>3</sup> | 2V | 46-53 kW | 63-72 PS | ⊗21,5 | - 86 |
|           | <b>BLIZZARD (LD1_), CRESSIDA Saloon (_X6_), CRESSIDA Station Wagon (_X6_), CROWN (_S1_), HIACE II Pickup (_H11_, _H2_, _H3_, _H4_), HILUX III Pickup (_N3_, _N4_), HILUX IV Pickup (_N5_, _N6_), MARK II Saloon</b> |  |   |   |                      |    |          |          |       |      |
|           | <b>TW-1161A 0.25</b>  | [Pair] AS 0,25 Ø 70.250 / 81.800 // 2.605 St/A<br><b>TW-1161A STD</b>  |   |   |                      |    |          |          |       |      |
|           | <b>CB-1161A 0.25</b>  | [Set] PL 0,25 Ø 52.750 / 56.000 / 26.000 / 1.611 St/A<br><b>CB-1161A 0,50 / CB-1161A 0,75 / CB-1161A STD / CB-1161A 1,00, →02.1982</b>   |   |   |                      |    |          |          |       |      |
|           | <b>CB-1406A 0.25</b>  | [Set] PL 0,25 Ø 52.750 / 56.000 / 26.000 / 1.611 St/A<br><b>CB-1406A 0,50 / CB-1406A 0,75 / CB-1406A STD / CB-1406A 1,00, 2.2 D (LN30_, LN36_, LN40_, LN46_), 2.2 D 4WD (LN30_, LN36_, LN40_, LN46_), 2.2 D (LS110_), 2.2 D (LH11), 2.2 D (LD10), 2.2 D (LX60_), 2.2 DX, 2.2 D (LN40_), 2.2 D (LX60): 02.1982→</b> |   |   |                      |    |          |          |       |      |
|           | <b>MS-1161A 0.25</b>  | [Set] HL 0,25 Ø 61.750 / 66.000 / 27.600 / 2.112 St/A<br><b>MS-1161A STD, →04.1982</b>   |   |   |                      |    |          |          |       |      |
|           | <b>MS-1406A 0.25</b>  | [Set] HL 0,25 Ø 61.750 / 66.000 / 27.600 / 2.112 St/A<br><b>MS-1406A 0,50 / MS-1406A STD, 04.1982→</b>   |   |   |                      |    |          |          |       |      |
|           | <b>PB-1063J STD</b>   | [Set] PL-B STD Ø 27.000 / 30.000 / 30.500 / 1.530 St/B   |   |   |                      |    |          |          |       |      |
|           | <b>SH-1161A STD</b>   | [Set] NW-L STD Ø 34.985 / 38.015 / 20.030 / 1.500 St/A; NW-L STD Ø 34.985 / 38.015 / 28.040 / 1.500 St/A   |   |   |                      |    |          |          |       |      |

|           |                            |  |     |   |                      |    |        |        |       |       |
|-----------|----------------------------|--|-----|---|----------------------|----|--------|--------|-------|-------|
| <b>52</b> |                            | <b>91</b>  |     |   |                      |    |        |        |       |       |
|           | <b>12HT</b>                | 10.1985 → 12.1989  | D A | 6 | 3980 cm <sup>3</sup> | 2V | 100 kW | 136 PS | ⊗18,6 | - 102 |
|           | <b>LAND CRUISER (_J6_)</b> |  |     |   |                      |    |        |        |       |       |
|           | <b>CB-1403A 0.25</b>       | [Set] PL 0,25 Ø 54.750 / 58.000 / 25.600 / 1.610 St/A<br><b>CB-1403A 0,50 / CB-1403A STD, →09.1987</b> |     |   |                      |    |        |        |       |       |
|           | <b>CB-1427A STD</b>        | [Set] PL STD Ø 55.000 / 58.000 / 25.600 / 1.485 St/A, 10.1987→   |     |   |                      |    |        |        |       |       |
|           | <b>MS-1427A STD</b>        | [Set] HL STD Ø 70.000 / 74.002 / 22.600 / 1.986 St/A; HL STD Ø 70.000 / 74.002 / 29.600 / 1.986 St/A   |     |   |                      |    |        |        |       |       |
|           | <b>PB-1427J STD</b>        | [Set] PL-B STD Ø 32.000 / 36.000 / 31.000 / 2.040 St/B   |     |   |                      |    |        |        |       |       |

|           |  |   |   |   |                      |    |          |           |     |       |
|-----------|--|---|---|---|----------------------|----|----------|-----------|-----|-------|
| <b>53</b> |  | <b>91</b>   |   |   |                      |    |          |           |     |       |
|           | <b>2H</b>  | 08.1980 → 01.1990   | D | 6 | 3980 cm <sup>3</sup> | 2V | 72-77 kW | 98-105 PS | ⊗19 | - 102 |
|           | <b>FJ40, LAND CRUISER (_J4_, _J5_), LAND CRUISER (_J6_), LAND CRUISER (_J7_), LAND CRUISER Pickup (_J4_)</b> |   |   |   |                      |    |          |           |     |       |
|           | <b>TW-1063A STD</b>  | [Pair] AS STD Ø 76.250 / 90.000 // 2.980 St/A, <b>4.0 D, 4.0 D (HJ60_), 4.0 D 4x4 (HJ75RV), 4.0 Diesel (HJ60): →10.1985</b> |   |   |                      |    |          |           |     |       |
|           | <b>CB-1403A 0.25</b>   | [Set] PL 0,25 Ø 54.750 / 58.000 / 25.600 / 1.610 St/A<br><b>CB-1403A 0,50 / CB-1403A STD</b>                                |   |   |                      |    |          |           |     |       |
|           | <b>MS-1427A STD</b>  | [Set] HL STD Ø 70.000 / 74.002 / 22.600 / 1.986 St/A; HL STD Ø 70.000 / 74.002 / 29.600 / 1.986 St/A                        |   |   |                      |    |          |           |     |       |
|           | <b>S3545</b>   | EX; 35 x 9 x 120.8 x A - Ni - 45° - 1 -   |   |   |                      |    |          |           |     |       |
|           | <b>V3544</b>   | IN; 42 x 9 x 120.8 x S - Ni - 45° - 1 - III   |   |   |                      |    |          |           |     |       |

|   |  |   |
|---|--|---|
| <b>54</b>   |  | <b>91</b>   |
| 4Y  | 08.1983 → 12.1989  | B 4 2237 cm <sup>3</sup> 2V 67-69 kW 92-94 PS ⚙8,8 - 86   |
| 4 RUNNER (_N5_, _N6_, _N7_), HILUX IV Pickup (_N5_, _N6_)   |  |   |
| TW-1117A STD  | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A  |   |
| CB-1407A 0.25   | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.900 / 1.615 St/A<br>CB-1407A 0,50 / CB-1407A STD  |   |
| MS-1407A 0.50   | [Set] HL 0,50 Ø 57.500 / 62.000 / 20.930 / 2.240 St/A<br>MS-1407A STD  |   |
| SH-1407A STD  | [Set]  |   |
| 50 007 661  | hydraulic; Outer Ø: 21.4   |   |
| <b>55</b>   |  | <b>91</b>   |
| 4Y-EC   | 10.1985 → 10.1990  | B 4 2237 cm <sup>3</sup> 2V 72-76 kW 98-103 PS - 86       |
| 4 RUNNER (_N1_), 4 RUNNER (_N5_, _N6_, _N7_)  |  |   |
| 50 007 661  | hydraulic; Outer Ø: 21.4   |   |
| <b>56</b>   |  | <b>92</b>   |
| 22R   | 01.1979 → 03.1990  | B 4 2367 cm <sup>3</sup> 2V 72-87 kW 98-118 PS ⚙9,1 - 89  |
| 22RE  | 11.1984 → 03.1990  | B 4 2367 cm <sup>3</sup> 2V 84-87 kW 114-118 PS ⚙9 - 89   |
| 22REC   | 01.1983 → 03.1990  | B 4 2367 cm <sup>3</sup> 2V 77-87 kW 105-118 PS ⚙9:1 - 89 |
| 4 RUNNER (_N5_, _N6_, _N7_), CELICA (_A6_), CELICA Convertible (_T16_), CELICA Coupe (_A4_), CELICA Coupe (_A6_), CORONA (_T1_), CORONA Estate (XT), CORONA Estate (_T14_), CORONA Hatchback (_T13_), CORONA Saloon (_T14_, _T15_, _T16_), CRESTA (_X7_), HILUX III Pickup (_N3_, _N4_), HILUX IV Pickup (_N5_, _N6_), LAND CRUISER Hardtop (_J7_), PRADO |  |   |
| TW-1133A STD  | [Pair] AS STD Ø 66.250 / 80.000 // 1.990 St/A  |   |
| TW-1405A STD  | [Pair] AS STD Ø 66.250 / 80.000 // 2.740 St/A, 22R: 2.4 4WD, 2.4 (RA65_), 2.4 4WD, 2.4 4WD, 2.4, 2.4: 08.1984 →, 22REC: 2.4 4WD, 2.4 (RA65_), 2.4: 08.1984 → |   |
| CB-1133GP 0.25  | [Set] PL 0,25 Ø 52.740 / 56.000 / 22.000 / 1.625 St/B/G<br>CB-1133GP 0,50 / CB-1133GP STD  |   |
| MS-1405GP 0.50  | [Set] HL 0,50 Ø 59.480 / 60.004 / 22.000 / 2.250 St/B/G<br>MS-1405GP STD   |   |
| <b>57</b>   |  | <b>92</b>   |
| 2L  | 08.1977 → 03.1990  | D 4 2446 cm <sup>3</sup> 2V 53-66 kW 72-90 PS ⚙22,3 - 92  |
| 4 RUNNER (_N5_, _N6_, _N7_), CHASER (_X7_), DYNA Pickup, HILUX IV Pickup (_N5_, _N6_), LAND CRUISER (_J7_), PRADO   |  |   |
| 90 739 720  | Cylinder diameter: 93.02; KH: 49.25; MT: -1.5; GL: 86.15; piston pin: 27x74; number of piston rings: 3   |   |
|   | ET 2 CR G6   |   |
|   | M 2  |   |
|   | DSF 4 CR   |   |
| 89 850 190  | T - Dry cylinder liner; semi; A=96 C=100.7 L=160.5 H+F=3.5+1   |   |
| TW-1161A 0.25   | [Pair] AS 0,25 Ø 70.250 / 81.800 // 2.605 St/A<br>TW-1161A STD   |   |
| CB-1406A 0.25   | [Set] PL 0,25 Ø 52.750 / 56.000 / 26.000 / 1.611 St/A<br>CB-1406A 0,50 / CB-1406A 0,75 / CB-1406A STD / CB-1406A 1,00  |   |
| CB-1411A 0.25   | [Set] PL 0,25 Ø 54.750 / 58.000 / 26.000 / 1.611 St/A<br>CB-1411A 0,50 / CB-1411A 0,75 / CB-1411A STD / CB-1411A 1,00  |   |
| MS-1161A 0.25   | [Set] HL 0,25 Ø 61.750 / 66.000 / 27.600 / 2.112 St/A<br>MS-1161A STD  |   |
| MS-1406A 0.25   | [Set] HL 0,25 Ø 61.750 / 66.000 / 27.600 / 2.112 St/A<br>MS-1406A 0,50 / MS-1406A STD  |   |
| PB-1063J STD  | [Set] PL-B STD Ø 27.000 / 30.000 / 30.500 / 1.530 St/B   |   |
| SH-1161A STD  | [Set] NW-L STD Ø 34.985 / 38.015 / 20.030 / 1.500 St/A; NW-L STD Ø 34.985 / 38.015 / 28.040 / 1.500 St/A, 2.4 D (LJ70_), 2.4 D: →07.1988                     |   |
| 81-71002  | IN/EX; 13.05/ x 8.02 x 40 G1   |   |
| 50 005 186  | mechanical; metal  |   |

|           |  |  |   |   |   |                      |    |          |           |  |   |    |
|-----------|--|--|---|---|---|----------------------|----|----------|-----------|--|---|----|
| <b>58</b> |  | <b>92</b>  |   |   |   |                      |    |          |           |  |   |    |
|           | 2L-T   | 08.1982→05.1990  | D | A | 4 | 2446 cm <sup>3</sup> | 2V | 63-92 kW | 85-125 PS |  | - | 92 |
|           | BLIZZARD (LD2_), CHASER (_X7_), CRESSIDA Saloon (_X7_), CROWN, LAND CRUISER (_J7_) |  |   |   |   |                      |    |          |           |  |   |    |
|           | TW-1161A 0.25  | [Pair] AS 0,25 Ø 70.250 / 81.800 // 2.605 St/A<br>TW-1161A STD   |   |   |   |                      |    |          |           |  |   |    |
|           | CB-1411A 0.25  | [Set] PL 0,25 Ø 54.750 / 58.000 / 26.000 / 1.611 St/A<br>CB-1411A 0,50 / CB-1411A 0,75 / CB-1411A STD / CB-1411A 1,00  |   |   |   |                      |    |          |           |  |   |    |
|           | MS-1161A 0.25  | [Set] HL 0,25 Ø 61.750 / 66.000 / 27.600 / 2.112 St/A<br>MS-1161A STD, →08.1983  |   |   |   |                      |    |          |           |  |   |    |
|           | MS-1406A 0.25  | [Set] HL 0,25 Ø 61.750 / 66.000 / 27.600 / 2.112 St/A<br>MS-1406A 0,50 / MS-1406A STD, 2.4 TD: 09.1983→  |   |   |   |                      |    |          |           |  |   |    |
|           | PB-1431J STD   | [Set] PL-B STD Ø 29.000 / 32.000 / 23.000 / 1.530 St/B, 08.1988→   |   |   |   |                      |    |          |           |  |   |    |
|           | SH-1161A STD   | [Set] NW-L STD Ø 34.985 / 38.015 / 20.030 / 1.500 St/A; NW-L STD Ø 34.985 / 38.015 / 28.040 / 1.500 St/A, 2.4 TD (LJ70_, LJ73_, LJ70RV), 2.4 TD 4WD (LD20), 2.4 TD 4WD (LD21G): →08.1988 |   |   |   |                      |    |          |           |  |   |    |
|           | SH-1431A STD   | [Set] NW-L STD Ø 27.975 / 31.015 / 20.030 / 1.504 St/A; NW-L STD Ø 34.975 / 38.015 / 28.040 / 1.504 St/A, 08.1988→   |   |   |   |                      |    |          |           |  |   |    |
| <b>59</b> |  | <b>92</b>  |   |   |   |                      |    |          |           |  |   |    |
|           | 2L-TE  | 11.1984→03.1988  | D | A | 4 | 2446 cm <sup>3</sup> | 2V | 66-71 kW | 90-97 PS  |  | - | 92 |
|           | MARK II Saloon   |  |   |   |   |                      |    |          |           |  |   |    |
|           | 80 00424 1 0 000   | Ø92; STD; set: 1; [ET G6 CR 2] [M CR 2] [DSF CR 4]<br>80 00424 1 0 050 92.50   |   |   |   |                      |    |          |           |  |   |    |
|           | TW-1161A 0.25  | [Pair] AS 0,25 Ø 70.250 / 81.800 // 2.605 St/A<br>TW-1161A STD   |   |   |   |                      |    |          |           |  |   |    |
|           | CB-1411A 0.25  | [Set] PL 0,25 Ø 54.750 / 58.000 / 26.000 / 1.611 St/A<br>CB-1411A 0,50 / CB-1411A 0,75 / CB-1411A STD / CB-1411A 1,00  |   |   |   |                      |    |          |           |  |   |    |
|           | MS-1406A 0.25  | [Set] HL 0,25 Ø 61.750 / 66.000 / 27.600 / 2.112 St/A<br>MS-1406A 0,50 / MS-1406A STD  |   |   |   |                      |    |          |           |  |   |    |
|           | SH-1161A STD   | [Set] NW-L STD Ø 34.985 / 38.015 / 20.030 / 1.500 St/A; NW-L STD Ø 34.985 / 38.015 / 28.040 / 1.500 St/A, →08.1988   |   |   |   |                      |    |          |           |  |   |    |
|           | 81-71002   | IN/EX; 13.05/ x 8.02 x 40 G1   |   |   |   |                      |    |          |           |  |   |    |
|           | 50 005 186   | mechanical; metal  |   |   |   |                      |    |          |           |  |   |    |
| <b>60</b> |  | <b>92</b>  |   |   |   |                      |    |          |           |  |   |    |
|           | 2L-TII   | 08.1981→01.1990  | D | A | 4 | 2446 cm <sup>3</sup> | 2V | 60-71 kW | 82-97 PS  |  | - | 92 |
|           | BLIZZARD (LD2_), MARK II Saloon  |  |   |   |   |                      |    |          |           |  |   |    |
|           | 94 756 600   | Cylinder diameter: 92.02; KH: 44.3; MT: -1.5; GL: 80.3; piston pin: 27x70; number of piston rings: 3<br>94 756 620 93.02<br>RTK<br>ET 2 CR G6<br>M 2<br>DSF 4 CR                         |   |   |   |                      |    |          |           |  |   |    |
|           | 80 00424 1 0 000   | Ø92; STD; set: 1; [ET G6 CR 2] [M CR 2] [DSF CR 4]<br>80 00424 1 0 050 92.50   |   |   |   |                      |    |          |           |  |   |    |
|           | 89 850 190   | T - Dry cylinder liner; semi; A=96 C=100.7 L=160.5 H+F=3.5+1   |   |   |   |                      |    |          |           |  |   |    |
|           | TW-1161A 0.25  | [Pair] AS 0,25 Ø 70.250 / 81.800 // 2.605 St/A<br>TW-1161A STD   |   |   |   |                      |    |          |           |  |   |    |
|           | CB-1411A 0.25  | [Set] PL 0,25 Ø 54.750 / 58.000 / 26.000 / 1.611 St/A<br>CB-1411A 0,50 / CB-1411A 0,75 / CB-1411A STD / CB-1411A 1,00  |   |   |   |                      |    |          |           |  |   |    |
|           | MS-1161A 0.25  | [Set] HL 0,25 Ø 61.750 / 66.000 / 27.600 / 2.112 St/A<br>MS-1161A STD, →04.1983  |   |   |   |                      |    |          |           |  |   |    |
|           | MS-1406A 0.25  | [Set] HL 0,25 Ø 61.750 / 66.000 / 27.600 / 2.112 St/A<br>MS-1406A 0,50 / MS-1406A STD, 05.1983→  |   |   |   |                      |    |          |           |  |   |    |
|           | PB-1431J STD   | [Set] PL-B STD Ø 29.000 / 32.000 / 23.000 / 1.530 St/B, 08.1988→   |   |   |   |                      |    |          |           |  |   |    |
|           | SH-1161A STD   | [Set] NW-L STD Ø 34.985 / 38.015 / 20.030 / 1.500 St/A; NW-L STD Ø 34.985 / 38.015 / 28.040 / 1.500 St/A, 2.4 TD 4WD (LD20): →08.1988  |   |   |   |                      |    |          |           |  |   |    |
|           | SH-1431A STD   | [Set] NW-L STD Ø 27.975 / 31.015 / 20.030 / 1.504 St/A; NW-L STD Ø 34.975 / 38.015 / 28.040 / 1.504 St/A, 08.1988→   |   |   |   |                      |    |          |           |  |   |    |
|           | 81-71002   | IN/EX; 13.05/ x 8.02 x 40 G1   |   |   |   |                      |    |          |           |  |   |    |
|           | 50 005 186   | mechanical; metal  |   |   |   |                      |    |          |           |  |   |    |

|           |  |  |   |                 |  |    |          |          |     |       |  |  |
|-----------|--|--|---|-----------------|--|----|----------|----------|-----|-------|--|--|
| <b>61</b> |  | <b>95</b>  |   |                 |  |    |          |          |     |       |  |  |
|           | <b>B</b>                               | 03.1969 → 10.1984  | D | 4               | 2977 cm <sup>3</sup>                                       | 2V | 59-63 kW | 80-86 PS | ⊗21 | - 105 |  |  |
|           | <b>FJ40, LAND CRUISER (_J4_, _J5_)</b> |  |   |                 |  |    |          |          |     |       |  |  |
|           | <b>89 852 190</b>                      | T - Dry cylinder liner; semi; A=99 C=104.65 L=191 H+F=2.5+1  |   |                 |  |    |          |          |     |       |  |  |
|           | <b>78 724 600</b>                      | [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A  |   |                 |  |    |          |          |     |       |  |  |
|           | <b>CB-1121A 0.25</b>                   | [Set] PL 0,25 Ø 58.750 / 62.000 / 30.000 / 1.610 St/A<br><b>CB-1121A 0,50 / CB-1121A 0,75 / CB-1121A STD / CB-1121A 1,00</b> , 4 mm oil-hole at 10°                          |   |                 |  |    |          |          |     |       |  |  |
|           | <b>MS-1121A 0.25</b>                   | [Set] HL 0,25 Ø 69.750 / 75.000 / 26.900 / 2.610 St/A; PASS-L 0,25 Ø 69.750 / 75.000 / 34.080 / 2.610 St/A<br><b>MS-1121A 0,50 / MS-1121A 0,75 / MS-1121A STD</b> , →09.1984 |   |                 |  |    |          |          |     |       |  |  |
|           | <b>PB-1428J STD</b>                    | [Set] PL-B STD Ø 29.010 / 33.000 / 32.000 / 2.030 St/B   |   |                 |  |    |          |          |     |       |  |  |
|           | <b>SH-1401A STD</b>                    | [Set] NW-L STD Ø 46.975 / 51.030 / 20.000 / 2.015 St/A; NW-L STD Ø 47.175 / 51.030 / 24.000 / 1.915 St/A; NW-L STD Ø 46.775 / 51.030 / 24.000 / 2.115 St/A                   |   |                 |  |    |          |          |     |       |  |  |
|           | <b>7885</b>                            | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   |   | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |    |          |          |     |       |  |  |
|           | <b>7837</b>                            | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  |   | <b>81-18110</b> | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |    |          |          |     |       |  |  |
|           | <b>50 006 260</b>                      | CAM  |   |                 |  |    |          |          |     |       |  |  |

|           |                                    |  |   |   |                      |    |          |          |         |      |  |  |
|-----------|------------------------------------|--|---|---|----------------------|----|----------|----------|---------|------|--|--|
| <b>62</b> |                                    | <b>96</b>  |   |   |                      |    |          |          |         |      |  |  |
|           | <b>3L</b>                          | 05.1988 → 10.1989  | D | 4 | 2779 cm <sup>3</sup> | 2V | 58-66 kW | 79-90 PS | ⊗22,2:1 | - 96 |  |  |
|           | <b>4 RUNNER (_N5_, _N6_, _N7_)</b> |  |   |   |                      |    |          |          |         |      |  |  |
|           | <b>TW-1161A 0.25</b>               | [Pair] AS 0,25 Ø 70.250 / 81.800 // 2.605 St/A<br><b>TW-1161A STD</b>  |   |   |                      |    |          |          |         |      |  |  |
|           | <b>CB-1411A 0.25</b>               | [Set] PL 0,25 Ø 54.750 / 58.000 / 26.000 / 1.611 St/A<br><b>CB-1411A 0,50 / CB-1411A 0,75 / CB-1411A STD / CB-1411A 1,00</b> |   |   |                      |    |          |          |         |      |  |  |
|           | <b>MS-1406A 0.25</b>               | [Set] HL 0,25 Ø 61.750 / 66.000 / 27.600 / 2.112 St/A<br><b>MS-1406A 0,50 / MS-1406A STD</b>                                 |   |   |                      |    |          |          |         |      |  |  |
|           | <b>PB-1431J STD</b>                | [Set] PL-B STD Ø 29.000 / 32.000 / 23.000 / 1.530 St/B   |   |   |                      |    |          |          |         |      |  |  |
|           | <b>SH-1431A STD</b>                | [Set] NW-L STD Ø 27.975 / 31.015 / 20.030 / 1.504 St/A; NW-L STD Ø 34.975 / 38.015 / 28.040 / 1.504 St/A                     |   |   |                      |    |          |          |         |      |  |  |
|           | <b>81-71002</b>                    | IN/EX; 13.05/ x 8.02 x 40 G1   |   |   |                      |    |          |          |         |      |  |  |
|           | <b>50 005 186</b>                  | mechanical; metal  |   |   |                      |    |          |          |         |      |  |  |

|           |                           |   |   |   |                      |    |          |          |     |       |  |  |
|-----------|---------------------------|---|---|---|----------------------|----|----------|----------|-----|-------|--|--|
| <b>63</b> |                           | <b>98</b>   |   |   |                      |    |          |          |     |       |  |  |
|           | <b>2B</b>                 | 01.1979 → 1981  | D | 4 | 3197 cm <sup>3</sup> | 2V | 56-72 kW | 76-98 PS | ⊗22 | - 105 |  |  |
|           | <b>FJ40, LAND CRUISER</b> |   |   |   |                      |    |          |          |     |       |  |  |
|           | <b>CB-1121A 0.25</b>      | [Set] PL 0,25 Ø 58.750 / 62.000 / 30.000 / 1.610 St/A<br><b>CB-1121A 0,50 / CB-1121A 0,75 / CB-1121A STD / CB-1121A 1,00</b> , 4 mm oil-hole at 10°               |   |   |                      |    |          |          |     |       |  |  |
|           | <b>MS-1121A 0.25</b>      | [Set] HL 0,25 Ø 69.750 / 75.000 / 26.900 / 2.610 St/A; PASS-L 0,25 Ø 69.750 / 75.000 / 34.080 / 2.610 St/A<br><b>MS-1121A 0,50 / MS-1121A 0,75 / MS-1121A STD</b> |   |   |                      |    |          |          |     |       |  |  |
|           | <b>PB-1428J STD</b>       | [Set] PL-B STD Ø 29.010 / 33.000 / 32.000 / 2.030 St/B  |   |   |                      |    |          |          |     |       |  |  |
|           | <b>SH-1401A STD</b>       | [Set] NW-L STD Ø 46.975 / 51.030 / 20.000 / 2.015 St/A; NW-L STD Ø 47.175 / 51.030 / 24.000 / 1.915 St/A; NW-L STD Ø 46.775 / 51.030 / 24.000 / 2.115 St/A        |   |   |                      |    |          |          |     |       |  |  |








|           |   |  |     |   |                      |    |       |        |         |       |  |  |
|-----------|---|--|-----|---|----------------------|----|-------|--------|---------|-------|--|--|
| <b>64</b> |   | <b>102</b>   |     |   |                      |    |       |        |         |       |  |  |
|           | <b>13BT</b>   | 10.1985 → 01.1990  | D A | 4 | 3431 cm <sup>3</sup> | 2V | 91 kW | 124 PS | ⊗17,6:1 | - 105 |  |  |
|           | <b>LAND CRUISER (_J7_), LAND CRUISER Hardtop (_J7_)</b> |  |     |   |                      |    |       |        |         |       |  |  |
|           | <b>TW-1417A STD</b>                                     | [Pair] AS STD Ø 76.250 / 90.700 // 2.480 St/A  |     |   |                      |    |       |        |         |       |  |  |
|           | <b>CB-1401A 0.25</b>                                    | [Set] PL 0,25 Ø 60.750 / 64.000 / 30.000 / 1.600 St/A<br><b>CB-1401A 0,50 / CB-1401A STD</b> , 4 mm oil-hole at 11°  |     |   |                      |    |       |        |         |       |  |  |
|           | <b>CB-1429A 0.25</b>                                    | [Set] PL 0,25 Ø 60.750 / 64.000 / 30.000 / 1.600 St/A<br><b>CB-1429A 0,50 / CB-1429A STD</b> , oil slot at 37°, 05.1988→   |     |   |                      |    |       |        |         |       |  |  |
|           | <b>MS-1428A 0.25</b>                                    | [Set] HL 0,25 Ø 69.750 / 75.000 / 26.900 / 2.610 St/A<br><b>MS-1428A 0,50 / MS-1428A STD</b>   |     |   |                      |    |       |        |         |       |  |  |
|           | <b>PB-1401J STD</b>                                     | [Set] PL-B STD Ø 32.010 / 36.000 / 32.000 / 2.030 St/B   |     |   |                      |    |       |        |         |       |  |  |
|           | <b>SH-1428A STD</b>                                     | [Set] NW-L STD Ø 52.975 / 57.000 / 20.000 / 2.010 St/A; NW-L STD Ø 52.725 / 57.000 / 20.000 / 2.135 St/A; NW-L STD Ø 53.225 / 57.250 / 20.000 / 2.010 St/A; NW-L STD Ø 52.475 / 57.250 / 20.000 / 2.385 St/A; NW-L STD Ø 53.475 / 57.500 / 20.000 / 2.010 St/A, 08.1988→ |     |   |                      |    |       |        |         |       |  |  |

|           |   |  |                   |   |   |                      |    |          |          |    |       |
|-----------|---|--|-------------------|---|---|----------------------|----|----------|----------|----|-------|
| <b>65</b> |   | <b>102</b>   |                   |   |   |                      |    |          |          |    |       |
|           | <b>3B</b>   |  | 08.1980 → 08.1987 | D | 4 | 3432 cm <sup>3</sup> | 2V | 66-72 kW | 90-98 PS | 20 | - 105 |
|           | <b>FJ40, LAND CRUISER (_J4_, _J5_), LAND CRUISER (_J6_), LAND CRUISER Pickup (_J4_)</b> |  |                   |   |   |                      |    |          |          |    |       |
|           | <b>TW-1417A STD</b>   | [Pair] AS STD Ø 76.250 / 90.700 // 2.480 St/A, 10.1984→  |                   |   |   |                      |    |          |          |    |       |
|           | <b>CB-1401A 0.25</b>  | [Set] PL 0,25 Ø 60.750 / 64.000 / 30.000 / 1.600 St/A<br><b>CB-1401A 0,50 / CB-1401A STD</b> , 4 mm oil-hole at 11°  |                   |   |   |                      |    |          |          |    |       |
|           | <b>MS-1121A 0.25</b>  | [Set] HL 0,25 Ø 69.750 / 75.000 / 26.900 / 2.610 St/A; PASS-L 0,25 Ø 69.750 / 75.000 / 34.080 / 2.610 St/A<br><b>MS-1121A 0,50 / MS-1121A 0,75 / MS-1121A STD, 3.4 Diesel (BJ60, HJ60, BJ61):</b> →09.1984 |                   |   |   |                      |    |          |          |    |       |
|           | <b>MS-1428A 0.25</b>  | [Set] HL 0,25 Ø 69.750 / 75.000 / 26.900 / 2.610 St/A<br><b>MS-1428A 0,50 / MS-1428A STD</b> , 10.1984→  |                   |   |   |                      |    |          |          |    |       |
|           | <b>PB-1401J STD</b>   | [Set] PL-B STD Ø 32.010 / 36.000 / 32.000 / 2.030 St/B   |                   |   |   |                      |    |          |          |    |       |
|           | <b>SH-1401A STD</b>   | [Set] NW-L STD Ø 46.975 / 51.030 / 20.000 / 2.015 St/A; NW-L STD Ø 47.175 / 51.030 / 24.000 / 1.915 St/A; NW-L STD Ø 46.775 / 51.030 / 24.000 / 2.115 St/A, <b>3.4 Diesel (BJ60, HJ60, BJ61):</b> →08.1984 |                   |   |   |                      |    |          |          |    |       |

|            |       | Cyl. |             | mm   | cm <sup>3</sup> |         | Comp. Ratio | kW      | PS | Pos |
|------------|-------|------|-------------|------|-----------------|---------|-------------|---------|----|-----|
|            |       |      |             |      |                 |         |             |         |    |     |
| 10 S       | B     | 4    | 72 x 61     | 993  | 2               | 7,8-9,2 | 29-37       | 39-50   | 1  |     |
| 12 S       | B     | 4    | 79 x 61     | 1196 | 2               | 9,1     | 40-44       | 54-60   | 5  |     |
| 12 ST      | B     | 4    | 77,8 x 62,9 | 1196 | 2               | 9,2     | 40-43       | 54-58   | 4  |     |
| 13 N       | B     | 4    | 75 x 73,4   | 1297 | 2               | 8,2     | 39-44       | 53-60   | 2  |     |
| 13 S       | B     | 4    | 75 x 73,4   | 1297 | 2               | 8,2     | 42-55       | 57-75   | 3  |     |
| 13 SB      | B     | 4    | 75 x 73,4   | 1297 | 2               | 9,2     | 51          | 69      | 2  |     |
| 16 D       | D     | 4    | 80 x 79,5   | 1598 | 2               | 23      | 40          | 54      | 7  |     |
| 16 DA      | D     | 4    | 80 x 79,5   | 1598 | 2               | 23      | 40          | 54      | 8  |     |
| 16 N       | B     | 4    | 80 x 79,5   | 1598 | 2               | 8,2     | 51-55       | 69-75   | 9  |     |
| 16 N (CIH) | B     | 4    | 85 x 69,8   | 1584 | 2               | 8,2     | 44          | 60      | 19 |     |
| 16 S       | B     | 4    | 85 x 69,8   | 1598 | 2               | 9,2     | 55-66       | 75-90   | 20 |     |
| 16 SH      | B     | 4    | 83 x 79,5   | 1598 | 2               | 9,2     | 66          | 90      | 11 |     |
| 18 E       | B     | 4    | 84,8 x 79,5 | 1796 | 2               | 9,5     | 82-85       | 112-116 | 12 |     |
| 18 N       | B     | 4    | 84,8 x 79,5 | 1796 | 2               | 8,2     | 55          | 75      | 13 |     |
| 18 S       | B     | 4    | 84,8 x 79,5 | 1796 | 2               | 9,2     | 66          | 90      | 14 |     |
| 18 SE      | B     | 4    | 84,8 x 79,5 | 1796 | 2               | 10      | 82-85       | 112-116 | 15 |     |
| 18 SV      | B     | 4    | 84,8 x 79,5 | 1796 | 2               | 10      | 66          | 90      | 16 |     |
| 19 S       | B     | 4    | 93 x 69,8   | 1897 | 2               | 8,8     | 65-66       | 88-90   | 29 |     |
| 20 E       | B     | 4    | 95 x 69,8   | 1979 | 2               | 9,4     | 81          | 110     | 30 |     |
| 20 E CIH   | B     | 4    | 95 x 69,8   | 1979 | 2               | 9,6:1   | 77-85       | 105-115 | 31 |     |
| 20 NE      | B     | 4    | 86 x 86     | 1998 | 2               | 9,2     | 85          | 116     | 21 |     |
| 20 S       | B     | 4    | 95 x 69,8   | 1979 | 2               | 9:1     | 74-81       | 100-110 | 31 |     |
| 20 SE      | B     | 4    | 86 x 86     | 1998 | 2               | 10      | 85-90       | 116-122 | 22 |     |
| 20 SEH     | B     | 4    | 86 x 86     | 1998 | 2               | 10      | 95          | 129     | 23 |     |
| 22 E       | B     | 4    | 95 x 77,5   | 2197 | 2               | 9,4     | 85          | 116     | 32 |     |
| 23 D       | D     | 4    | 92 x 85     | 2260 | 2               | 22      | 48-52       | 65-71   | 26 |     |
| 23 TD      | D (A) | 4    | 92 x 85     | 2260 | 2               | 22      | 63          | 86      | 27 |     |
| 23 YDT     | D (A) | 4    | 92 x 85     | 2260 | 2               | 23      | 66          | 90      | 27 |     |
| 25 E       | B     | 6    | 87 x 69,8   | 2490 | 2               | 9,2     | 96-103      | 130-140 | 25 |     |
| 28 H       | B     | 6    | 92 x 69,8   | 2784 | 2               | 9,1     | 103-107     | 140-146 | 28 |     |
| 30 E       | B     | 6    | 95 x 69,8   | 2969 | 2               | 9,4     | 132         | 180     | 33 |     |
| 30 H       | B     | 6    | 95 x 69,8   | 2969 | 2               | 9,25    | 110         | 150     | 34 |     |
| 30 NE      | B     | 6    | 95 x 69,8   | 2969 | 2               | 9,4     | 130-135     | 177-184 | 33 |     |
| C 16 LZ    | B     | 4    | 80 x 79,5   | 1598 | 2               | 9,2     | 55          | 75      | 10 |     |
| C 16 NZ    | B     | 4    | 79 x 81,5   | 1598 | 2               | 9,2     | 55-61       | 75-83   | 6  |     |
| C 18 NE    | B     | 4    | 84,8 x 79,5 | 1796 | 2               | 9-9,5   | 74          | 100     | 17 |     |
| C 18 NZ    | B     | 4    | 84,8 x 79,5 | 1796 | 2               | 9,2     | 66          | 90      | 18 |     |
| C 20 NE    | B     | 4    | 86 x 86     | 1998 | 2               | 9,2     | 85          | 115     | 24 |     |
| C 30 LE    | B     | 6    | 95 x 69,8   | 2969 | 2               | 8,5     | 115         | 156     | 33 |     |
| C 30 NE    | B     | 6    | 95 x 69,8   | 2969 | 2               | 9,2     | 130         | 177     | 33 |     |
| E 16 NZ    | B     | 4    | 79 x 81,5   | 1598 | 2               | 9,2     | 55-61       | 75-83   | 6  |     |
| H 20 E     | B     | 4    | 95 x 69,8   | 1979 | 2               | 9,4     | 85          | 115     | 35 |     |





|   |  | Pos |   |  | Pos |
|---|---|-----|--|---|-----|
|    | <b>ASTRA</b>  |     | 1.6 D 03.1982 → 08.1988  | 16 DA D   | 8   |
| 1.2 10.1979 → 08.1984   | 12 S B  | 5   | 1.8 i 09.1981 → 08.1986  | 18 E B  | 12  |
| 1.2 04.1980 → 07.1982   | 12 S B  | 5   | 1.8 i 09.1981 → 08.1986  | 18 SE B   | 15  |
| <b>ASTRA Estate</b>   |   |     | <b>CAVALIER Mk II Hatchback (J82)</b>  |   |     |
| 1.3 S 09.1979 → 08.1984   | 13 S B  | 3   | 1.3 S 09.1981 → 08.1988  | 13 S B  | 3   |
| 1.6 D 02.1982 → 08.1986   | 16 D D  | 7   | 1.6 S 09.1981 → 08.1988  | 16 SH B   | 11  |
| 1.6 S 09.1981 → 08.1986   | 16 SH B   | 11  | 1.8 i 09.1981 → 08.1988  | 18 E B  | 12  |
| <b>ASTRA Hatchback</b>  |   |     | 1.8 i 09.1981 → 08.1988  | 18 SE B   | 15  |
| 1.2 S 02.1982 → 08.1984   | 12 S B  | 5   | 1600D 03.1982 → 08.1988  | 16 D D  | 7   |
| 1.3 S 09.1979 → 08.1984   | 13 S B  | 3   | 1600D 03.1982 → 08.1988  | 16 DA D   | 8   |
| 1.6 D 03.1982 → 08.1986   | 16 D D  | 7   | 2.0 4x4 09.1987 → 08.1988  | 20 SEH B  | 23  |
| 1.6 S 09.1981 → 08.1986   | 16 S B  | 20  | 2.0 SRi 130 03.1987 → 08.1988  | 20 SEH B  | 23  |
| 1.8 GTE 03.1983 → 08.1986   | 18 E B  | 12  | 2.0 i Cat 09.1986 → 08.1988  | C 20 NE B   | 24  |
| <b>ASTRA MK I</b>   |   |     | 2000i 09.1986 → 08.1988  | 20 SE B   | 22  |
| 1.8i 05.1983 → 08.1984  | 18 E B  | 12  | <b>CAVALIER Mk II Saloon (J82)</b>   |   |     |
| <b>ASTRA Mk II Belmont (T85)</b>  |   |     | 1.3 S 09.1981 → 08.1988  | 13 S B  | 3   |
| 1.8 01.1986 → 12.1990   | 18 SE B   | 15  | 1.6 D 03.1982 → 08.1988  | 16 D D  | 7   |
| 1.8 i 10.1985 → 08.1986   | C 18 NE B   | 17  | 1.6 N 09.1981 → 08.1988  | 16 N B  | 9   |
| <b>ASTRA Mk II Estate (T85)</b>   |   |     | 1.6 S 09.1981 → 08.1988  | 16 SH B   | 11  |
| 1.2 09.1984 → 12.1988   | 12 S B  | 5   | 1.6 i 08.1986 → 08.1988  | E 16 NZ B   | 6   |
| 1.6 D 09.1984 → 12.1989   | 16 DA D   | 8   | 1.6 i Cat 08.1986 → 08.1988  | C 16 LZ B   | 10  |
| 1.6 S 09.1984 → 08.1986   | 16 S B  | 20  | 1.6 i Cat 08.1986 → 08.1988  | C 16 NZ B   | 6   |
| 1.6 S 09.1984 → 08.1986   | 16 SH B   | 11  | 1.8 i 09.1981 → 08.1988  | 18 E B  | 12  |
| <b>ASTRA Mk II Hatchback (T85)</b>  |   |     | 1.8 i 09.1981 → 08.1988  | 18 SE B   | 15  |
| 1.6 D 09.1984 → 12.1989   | 16 D D  | 7   | 1.8 i Cat 01.1985 → 08.1986  | C 18 NE B   | 17  |
| 1.6 D 09.1984 → 12.1989   | 16 DA D   | 8   | 2.0 4x4 09.1987 → 08.1988  | 20 SEH B  | 23  |
| 1.6 S 09.1984 → 08.1986   | 16 SH B   | 11  | 2.0 SRi 130 03.1987 → 08.1988  | 20 SEH B  | 23  |
| <b>CARLTON Mk II Estate</b>   |   |     | 2.0 i 09.1986 → 08.1988  | 20 NE B   | 21  |
| 1.8 09.1981 → 08.1986   | 18 N B  | 13  | 2.0 i Cat 09.1986 → 08.1988  | C 20 NE B   | 24  |
| 1.8 S 11.1982 → 08.1986   | 18 S B  | 14  | 2000i 09.1986 → 08.1988  | 20 SE B   | 22  |
| 2.0 09.1977 → 08.1986   | 20 E B  | 30  | <b>CAVALIER Mk III Hatchback (J89)</b>   |   |     |
| 2.0 09.1977 → 08.1986   | 20 S B  | 31  | 1.8 09.1988 → 10.1990  | 18 SV B   | 16  |
| 2.0 S 09.1977 → 08.1986   | 20 S B  | 31  | 1.8 09.1988 → 10.1990  | C 18 NZ B   | 18  |
| 2.2 i 11.1984 → 08.1986   | 22 E B  | 32  | <b>CAVALIER Mk III Saloon (J89)</b>  |   |     |
| 2.3 D 09.1980 → 08.1986   | 23 D D  | 26  | 2.0 i 09.1988 → 10.1990  | 20 NE B   | 21  |
| 2.3 D 05.1983 → 08.1986   | 23 D D  | 26  | 2.0 i 09.1988 → 10.1990  | C 20 NE B   | 24  |
| 2.3 TD 09.1983 → 08.1986  | 23 TD D   | 27  | <b>CAVALIER Saloon</b>   |   |     |
| <b>CARLTON Mk II Saloon</b>   |   |     | 2.0 01.1979 → 01.1981  | 20 S B  | 31  |
| 1.8 09.1981 → 08.1986   | 18 N B  | 13  | <b>CHEVETTE Estate</b>   |   |     |
| 1.8 S 12.1982 → 08.1986   | 18 S B  | 14  | 1.2 09.1976 → 12.1985  | 13 N B  | 2   |
| 2.0 i 01.1983 → 12.1984   | 20 E B  | 30  | 1300 09.1976 → 12.1985   | 13 S B  | 3   |
| 2.0 i 01.1983 → 12.1984   | 20 S B  | 31  | <b>CHEVETTE Hatchback</b>  |   |     |
| 2.2 i 11.1984 → 08.1986   | 22 E B  | 32  | 1300 03.1975 → 12.1985   | 13 N B  | 2   |
| 2.3 D 09.1980 → 08.1986   | 23 D D  | 26  | 1300 03.1975 → 12.1985   | 13 S B  | 3   |
| 2.3 D 05.1983 → 08.1986   | 23 D D  | 26  | <b>CHEVETTE Saloon</b>   |   |     |
| 2.3 TD 09.1983 → 08.1986  | 23 TD D   | 27  | 1300 09.1974 → 12.1985   | 13 S B  | 3   |
| <b>CARLTON Mk III Estate (V87)</b>  |   |     | 1300 03.1975 → 12.1985   | 13 N B  | 2   |
| 2.2 TD 09.1986 → 08.1988  | 23 YDT D  | 27  | <b>MANTA</b>   |   |     |
| <b>CARLTON Mk III Saloon (V87)</b>  |   |     | 1.8 09.1982 → 08.1988  | 18 S B  | 14  |
| 2.2 TD 10.1986 → 08.1988  | 23 YDT D  | 27  | 2.0i 09.1981 → 08.1988   | 20 E CIH B  | 31  |
| 3.0 3000 03.1987 → 09.1990  | 30 NE B   | 33  | <b>NOVA Hatchback (S83)</b>  |   |     |
| <b>CAVALIER</b>   |   |     | 1.2 S 05.1983 → 02.1990  | 12 ST B   | 4   |
| 1.6 N 08.1975 → 08.1981   | 16 N (CIH) B  | 19  | 1.3 S 05.1983 → 10.1989  | 13 SB B   | 2   |
| 1300 08.1977 → 08.1981  | 13 N B  | 2   | <b>NOVA Saloon (S83)</b>   |   |     |
| 1900 10.1975 → 03.1978  | 19 S B  | 29  | 1.0 09.1982 → 10.1987  | 10 S B  | 1   |
| 2.0 S 01.1978 → 08.1981   | 20 S B  | 31  | 1.2 S 09.1982 → 10.1987  | 12 ST B   | 4   |
| <b>CAVALIER CC</b>  |   |     | 1.3 S 09.1982 → 10.1987  | 13 SB B   | 2   |
| 2000 08.1977 → 08.1981  | 20 S B  | 31  | <b>ROYALE</b>  |   |     |
| <b>CAVALIER Coupe</b>   |   |     | 2.8 02.1978 → 04.1981  | 28 H B  | 28  |
| 2.0 S 03.1978 → 08.1981   | 20 S B  | 31  | 2.9 E 02.1978 → 12.1986  | 30 E B  | 33  |
| <b>CAVALIER Mk II Convertible (J82)</b>   |   |     | 3.0 10.1979 → 10.1982  | 30 E B  | 33  |
| 1800i 03.1985 → 10.1988   | 18 SE B   | 15  | <b>ROYALE Coupe</b>  |   |     |
| <b>CAVALIER Mk II Estate (J82)</b>  |   |     | 2.8 10.1979 → 10.1982  | 28 H B  | 28  |
| 1.3 S 09.1981 → 08.1988   | 13 S B  | 3   | 2.9 02.1978 → 08.1986  | 30 E B  | 33  |
| 1.6 10.1983 → 08.1988   | 16 SH B   | 11  | 3.0 10.1979 → 10.1982  | 30 E B  | 33  |
|   |   |     | <b>SENATOR</b>   |   |     |
|   |   |     | 2.0 E 03.1983 → 10.1984  | H 20 E B  | 35  |
|   |   |     | 2.2 E 11.1984 → 08.1987  | 22 E B  | 32  |



|                                |                   |         | Pos |    |  |  | Pos |
|--------------------------------|-------------------|---------|-----|----|--|--|-----|
| 2.2 TD                         | 11.1984 → 08.1987 | 23 TD   | D   | 27 |  |  |     |
| 2.5 i                          | 09.1984 → 08.1987 | 25 E    | B   | 25 |  |  |     |
| 2.8                            | 02.1978 → 08.1987 | 28 H    | B   | 28 |  |  |     |
| 3.0                            | 04.1978 → 07.1982 | 30 H    | B   | 34 |  |  |     |
| 3.0                            | 09.1985 → 08.1987 | C 30 LE | B   | 33 |  |  |     |
| 3.0 i                          | 09.1984 → 12.1986 | 30 E    | B   | 33 |  |  |     |
| <b>SENATOR Mk II (B) (V88)</b> |                   |         |     |    |  |  |     |
| 2.5 i                          | 09.1987 → 10.1990 | 25 E    | B   | 25 |  |  |     |
| 3.0                            | 09.1987 → 08.1988 | 30 NE   | B   | 33 |  |  |     |
| 3.0                            | 01.1988 → 09.1990 | 30 NE   | B   | 33 |  |  |     |
| 3.0                            | 01.1988 → 09.1990 | C 30 NE | B   | 33 |  |  |     |

V

|          |  |   |
|----------|--|---|
| <b>1</b> |  | <b>72</b>   |
|          | <b>10 S</b>  | 09.1982 → 10.1987 B 4 993 cm <sup>3</sup> 2V 29-37 kW 39-50 PS 7,8-9,2 - 61   |
|          | <b>NOVA Saloon (S83)</b>   |   |
|          | <b>87 993 610</b>  | [Set] PL 0,25 Ø 44.721 / 48.000 / 19.200 / 1.624 St/B/G<br><b>87 993 620 0,50 / 87 993 630 0,75 / 87 993 600 STD</b>  |
|          | <b>81-4212</b>   | IN/EX; 11.03/ x 7 x 45.8 G1   |
|          | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |
|          | <b>7.02242.29.0</b>  | fuel pump; mechanical   |
| <b>2</b> |  | <b>75</b>   |
|          | <b>13 N</b>  | 03.1975 → 12.1985 B 4 1297 cm <sup>3</sup> 2V 39-44 kW 53-60 PS 8,2 - 73.4  |
|          | <b>13 SB</b>   | 09.1982 → 10.1989 B 4 1297 cm <sup>3</sup> 2V 51 kW 69 PS 9,2 - 73.4  |
|          | <b>CAVALIER, CHEVETTE Estate, CHEVETTE Hatchback, CHEVETTE Saloon, NOVA Hatchback (S83), NOVA Saloon (S83)</b>   |   |
|          | <b>80 00203 1 0 000</b>  | Ø75; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 4]<br><b>80 00203 1 0 050 75.50</b>  |
|          | <b>80 00204 1 0 000</b>  | Ø75; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 4]  |
|          | <b>87 409 610</b>  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|          | <b>87 410 610</b>  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |
|          | <b>81-4212</b>   | IN/EX; 11.03/ x 7 x 45.8 G1   |
|          | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |
|          | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |
|          | <b>50 006 406</b>  |   |
|          | <b>50 006 487</b>  |   |
| <b>3</b> |  | <b>75</b>   |
|          | <b>13 S</b>  | 09.1974 → 08.1988 B 4 1297 cm <sup>3</sup> 2V 42-55 kW 57-75 PS 8,2 - 73.4  |
|          | <b>ASTRA Estate, ASTRA Hatchback, CAVALIER Mk II Estate (J82), CAVALIER Mk II Hatchback (J82), CAVALIER Mk II Saloon (J82), CHEVETTE Estate, CHEVETTE Hatchback, CHEVETTE Saloon</b> |   |
|          | <b>80 00203 1 0 000</b>  | Ø75; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 4]<br><b>80 00203 1 0 050 75.50</b>  |
|          | <b>80 00204 1 0 000</b>  | Ø75; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 4]  |
|          | <b>87 409 610</b>  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|          | <b>87 410 610</b>  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |
|          | <b>81-4212</b>   | IN/EX; 11.03/ x 7 x 45.8 G1   |
|          | <b>50 006 249</b>  | CAM, chilled cast iron  |
|          | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |
|          | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |
|          | <b>50 006 406</b>  |   |
|          | <b>50 006 487</b>  |   |
| <b>4</b> |  | <b>77.8</b>   |
|          | <b>12 ST</b>   | 09.1982 → 02.1990 B 4 1196 cm <sup>3</sup> 2V 40-43 kW 54-58 PS 9,2 - 62.9  |
|          | <b>NOVA Hatchback (S83), NOVA Saloon (S83)</b>   |   |
|          | <b>87 409 610</b>  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|          | <b>87 410 610</b>  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |

cont...

|          |   |   |    |    |                      |    |                |  |     |        |
|----------|---|---|----|----|----------------------|----|----------------|--|-----|--------|
|          | <b>81-4212</b>  | IN/EX; 11.03/ x 7 x 45.8 G1   |    |    |                      |    |                |  |     |        |
|          | <b>50 005 059</b>                                       | mechanical; metal   |    |    |                      |    |                |  |     |        |
|          | <b>7.21440.51.0</b>                                     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |    |    |                      |    |                |  |     |        |
|          | <b>7.02242.32.0</b>                                     | fuel pump; mechanical   |    |    |                      |    |                |  |     |        |
|          | <b>50 006 457</b>                                       | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |    |    |                      |    |                |  |     |        |
|          | <b>50 006 406</b>                                       |   |    |    |                      |    |                |  |     |        |
|          | <b>50 006 487</b>                                       |   |    |    |                      |    |                |  |     |        |
| <b>5</b> | <b>79</b>   |   |    |    |                      |    |                |  |     |        |
|          | <b>12 S</b>   | 10.1979 → 12.1988   | B  | 4  | 1196 cm <sup>3</sup> | 2V | 40-44 kW       | 54-60 PS   | 9,1 | - 61   |
|          | <b>ASTRA, ASTRA Hatchback, ASTRA Mk II Estate (T85)</b> |   |    |    |                      |    |                |  |     |        |
|          | <b>80 00208 1 0 000</b>                                 | Ø79; STD; set: 1; [R IF CR 2] [M 2] [SLF CR 5]  |    |    |                      |    |                |  |     |        |
|          | <b>87 993 610</b>                                       | [Set] PL 0,25 Ø 44.721 / 48.000 / 19.200 / 1.624 St/B/G<br><b>87 993 620 0,50 / 87 993 630 0,75 / 87 993 600 STD</b>  |    |    |                      |    |                |  |     |        |
|          | <b>81-4212</b>  | IN/EX; 11.03/ x 7 x 45.8 G1   |    |    |                      |    |                |  |     |        |
|          | <b>7.21440.51.0</b>                                     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |    |    |                      |    |                |  |     |        |
|          | <b>7.02242.29.0</b>                                     | fuel pump; mechanical   |    |    |                      |    |                |  |     |        |
| <b>6</b> | <b>79</b>   |   |    |    |                      |    |                |  |     |        |
|          | <b>C 16 NZ</b>  | 08.1986 → 08.1988   | B  | 4  | 1598 cm <sup>3</sup> | 2V | 55-61 kW       | 75-83 PS   | 9,2 | - 81.5 |
|          | <b>E 16 NZ</b>  | 08.1986 → 08.1988   | B  | 4  | 1598 cm <sup>3</sup> | 2V | 55-61 kW       | 75-83 PS   | 9,2 | - 81.5 |
|          | <b>CAVALIER Mk II Saloon (J82)</b>                      |   |    |    |                      |    |                |  |     |        |
|          | <b>90 555 605</b>                                       | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -2.7; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3<br><b>90 555 623 79.50</b>  |    |    |                      |    |                |  |     |        |
|          | <b>R</b>  | 1.2   | CR | G6 |                      |    |                |  |     |        |
|          | <b>NM</b>   | 1.5   |    |    |                      |    |                |  |     |        |
|          | <b>SLF</b>  | 3   | CR | ST |                      |    |                |  |     |        |
|          |   | → <b>80 00207 1 0 ...</b>   |    |    |                      |    |                |  |     |        |
|          | <b>80 00207 1 0 000</b>                                 | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050 79.50 / 80 00207 1 0 100 80.00</b> , Special 3mm oilring version  |    |    |                      |    |                |  |     |        |
|          | <b>87 409 610</b>                                       | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |    |    |                      |    |                |  |     |        |
|          | <b>87 410 610</b>                                       | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |    |    |                      |    |                |  |     |        |
|          | <b>29300</b>  | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III  |    |    |                      |    | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |     |        |
|          | <b>29316</b>  | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III   |    |    |                      |    | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1                                |     |        |
|          | <b>50 005 818</b>                                       | →mot. 02X38361  |    |    |                      |    |                |  |     |        |
|          | <b>7.07919.12.0</b>                                     | →mot. 02X38361  |    |    |                      |    |                |  |     |        |
|          | <b>7.00468.61.0</b>                                     | fuel supply unit; in-tank; electrical   |    |    |                      |    |                |  |     |        |
|          | <b>7.18222.01.0</b>                                     | intake manifold pressure sensor; pneumatic  |    |    |                      |    |                |  |     |        |
|          | <b>7.05432.00.0</b>                                     | stepper motor; electrical   |    |    |                      |    |                |  |     |        |
|          | <b>7.02604.15.0</b>                                     | lambda sensor; control sensor; not heated   |    |    |                      |    |                |  |     |        |
|          | <b>50 006 457</b>                                       | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |    |    |                      |    |                |  |     |        |
|          | <b>50 006 406</b>                                       |   |    |    |                      |    |                |  |     |        |
|          | <b>50 006 487</b>                                       |   |    |    |                      |    |                |  |     |        |

|          |   |  |   |                |  |    |       |       |    |        |
|----------|---|--|---|----------------|--|----|-------|-------|----|--------|
| <b>7</b> |   | <b>80</b>  |   |                |  |    |       |       |    |        |
|          | 16 D  | 02.1982 → 12.1989  | D | 4              | 1598 cm <sup>3</sup>                                       | 2V | 40 kW | 54 PS | 23 | - 79.5 |
|          | ASTRA Estate, ASTRA Hatchback, ASTRA Mk II Hatchback (T85), CAVALIER Mk II Hatchback (J82), CAVALIER Mk II Saloon (J82) |  |   |                |  |    |       |       |    |        |
|          | 80 00084 1 0 000  | Ø80; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]<br>80 00084 1 0 050 80.50 / 80 00084 1 0 100 81.00  |   |                |  |    |       |       |    |        |
|          | 93 578 960  | piston: 93578600; cylinder liner: 89161190   |   |                |  |    |       |       |    |        |
|          | 89 161 190  | T - Dry cylinder liner; semi; A=83 C=84.9 L=143.5 H=4.5  |   |                |  |    |       |       |    |        |
|          | 77 270 610  | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br>77 270 620 0,50 / 77 270 630 0,75 / 77 270 600 STD / 77 270 640 1,00, →08.1985                        |   |                |  |    |       |       |    |        |
|          | 77 272 610  | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00, 09.1985→                        |   |                |  |    |       |       |    |        |
|          | 87 393 610  | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD |   |                |  |    |       |       |    |        |
|          | 29416   | EX; 32 x 8 x 123.2 x RA/S - Cr - 45° - 1 - III   |   | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |    |       |       |    |        |
|          | 29182   | IN; 36 x 8 x 123.2 x S - Cr - 45° - 1 - III  |   | <b>81-4213</b> | IN/EX; 12/ x 8 x 50 G2                                     |    |       |       |    |        |
|          | 50 006 457  | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |                |  |    |       |       |    |        |
|          | 50 006 487  |  |   |                |  |    |       |       |    |        |

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| <b>8</b> |  | <b>80</b>  |   |                |  |    |       |       |    |        |
|          | 16 DA  | 03.1982 → 12.1989  | D | 4              | 1598 cm <sup>3</sup>                                       | 2V | 40 kW | 54 PS | 23 | - 79.5 |
|          | ASTRA Mk II Estate (T85), ASTRA Mk II Hatchback (T85), CAVALIER Mk II Estate (J82), CAVALIER Mk II Hatchback (J82) |  |   |                |  |    |       |       |    |        |
|          | 80 00084 1 0 000   | Ø80; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]<br>80 00084 1 0 050 80.50 / 80 00084 1 0 100 81.00  |   |                |  |    |       |       |    |        |
|          | 93 578 960   | piston: 93578600; cylinder liner: 89161190   |   |                |  |    |       |       |    |        |
|          | 89 161 190   | T - Dry cylinder liner; semi; A=83 C=84.9 L=143.5 H=4.5  |   |                |  |    |       |       |    |        |
|          | 77 272 610   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00                                  |   |                |  |    |       |       |    |        |
|          | 87 393 610   | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD |   |                |  |    |       |       |    |        |
|          | 29416  | EX; 32 x 8 x 123.2 x RA/S - Cr - 45° - 1 - III   |   | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |    |       |       |    |        |
|          | 29182  | IN; 36 x 8 x 123.2 x S - Cr - 45° - 1 - III  |   | <b>81-4213</b> | IN/EX; 12/ x 8 x 50 G2                                     |    |       |       |    |        |
|          | 50 006 457   | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |                |  |    |       |       |    |        |
|          | 50 006 487   |  |   |                |  |    |       |       |    |        |

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| <b>9</b> |                             | <b>80</b>  |   |   |                      |    |          |          |     |        |
|          | 16 N                        | 09.1981 → 08.1988  | B | 4 | 1598 cm <sup>3</sup> | 2V | 51-55 kW | 69-75 PS | 8,2 | - 79.5 |
|          | CAVALIER Mk II Saloon (J82) |  |   |   |                      |    |          |          |     |        |
|          | 77 270 610                  | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br>77 270 620 0,50 / 77 270 630 0,75 / 77 270 600 STD / 77 270 640 1,00, →08.1985                        |   |   |                      |    |          |          |     |        |
|          | 87 393 610                  | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD |   |   |                      |    |          |          |     |        |
|          | 50 006 262                  | CAM, chilled cast iron   |   |   |                      |    |          |          |     |        |
|          | 7.21440.51.0                | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |          |          |     |        |
|          | 7.02242.30.0                | fuel pump; mechanical  |   |   |                      |    |          |          |     |        |

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|           | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |
|           | <b>50 006 406</b>  |   |
|           | <b>50 006 487</b>  |   |
| <b>10</b> |  | <b>80</b>   |
|           | <b>C 16 LZ</b>   | 08.1986 → 08.1988 B 4 1598 cm <sup>3</sup> 2V 55 kW 75 PS 9,2 - 79.5  |
|           | <b>CAVALIER Mk II Saloon (J82)</b>   |   |
|           | <b>87 409 610</b>  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|           | <b>87 410 610</b>  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |
|           | <b>29300</b>   | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III  |
|           | <b>29316</b>   | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III   |
|           | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7  |
|           | <b>81-4212</b>   | IN/EX; 11.03/ x 7 x 45.8 G1   |
|           | <b>7.18222.01.0</b>  | intake manifold pressure sensor; pneumatic  |
|           | <b>7.05432.00.0</b>  | stepper motor; electrical   |
|           | <b>7.02604.15.0</b>  | lambda sensor; control sensor; not heated   |
|           | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |
|           | <b>50 006 406</b>  |   |
|           | <b>50 006 487</b>  |   |
| <b>11</b> |  | <b>83</b>   |
|           | <b>16 SH</b>   | 09.1981 → 08.1988 B 4 1598 cm <sup>3</sup> 2V 66 kW 90 PS 9,2 - 79.5  |
|           | <b>ASTRA Estate, ASTRA Mk II Estate (T85), ASTRA Mk II Hatchback (T85), CAVALIER Mk II Estate (J82), CAVALIER Mk II Hatchback (J82), CAVALIER Mk II Saloon (J82)</b> |   |
|           | <b>80 00209 1 0 000</b>  | Ø80; 5,00; set: 1; [R G6 CR 1.5] [M G3 IFU 1.75] [SLF ST CR 4]<br><b>80 00209 1 0 050 80.50</b>   |
|           | <b>77 270 610</b>  | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 270 620 0,50 / 77 270 630 0,75 / 77 270 600 STD / 77 270 640 1,00, →08.1985</b>  |
|           | <b>77 272 610</b>  | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00, 09.1985→</b>  |
|           | <b>87 393 610</b>  | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b>                   |
|           | <b>50 006 262</b>  | CAM, chilled cast iron  |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |
|           | <b>7.02242.30.0</b>  | fuel pump; mechanical   |
|           | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |
|           | <b>50 006 406</b>  |   |
|           | <b>50 006 487</b>  |   |
| <b>12</b> |  | <b>84.8</b>   |
|           | <b>18 E</b>  | 09.1981 → 08.1988 B 4 1796 cm <sup>3</sup> 2V 82-85 kW 112-116 PS 9,5 - 79.5  |
|           | <b>ASTRA Hatchback, ASTRA MK I, CAVALIER Mk II Estate (J82), CAVALIER Mk II Hatchback (J82), CAVALIER Mk II Saloon (J82)</b>   |   |
|           | <b>80 00211 1 0 000</b>  | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br><b>80 00211 1 0 050 85.30</b>   |
|           | <b>77 270 610</b>  | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 270 620 0,50 / 77 270 630 0,75 / 77 270 600 STD / 77 270 640 1,00, →08.1985</b>  |
|           | <b>77 272 610</b>  | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00, 09.1985→</b>  |
|           | <b>87 393 610</b>  | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b>                   |

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|  | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |
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|  | <b>50 006 457</b> | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
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|  | <b>50 006 406</b> |  |
|  | <b>50 006 487</b> |  |

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|-----------|---|-------------------|---|---|----------------------|----|-------|-------|-----|--------|
| <b>13</b> |   | <b>84.8</b>       |   |   |                      |    |       |       |     |        |
|           | <b>18 N</b>                                       | 09.1981 → 08.1986 | B | 4 | 1796 cm <sup>3</sup> | 2V | 55 kW | 75 PS | 8,2 | - 79.5 |
|           | <b>CARLTON Mk II Estate, CARLTON Mk II Saloon</b> |                   |   |   |                      |    |       |       |     |        |

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|  | <b>77 270 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 270 620 0,50 / 77 270 630 0,75 / 77 270 600 STD / 77 270 640 1,00</b> |
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|  | <b>77 272 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b> |
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|  | <b>87 393 610</b> | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |
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|-----------|--|-------------------|---|---|----------------------|----|-------|-------|-----|--------|
| <b>14</b> |  | <b>84.8</b>       |   |   |                      |    |       |       |     |        |
|           | <b>18 S</b>  | 09.1982 → 08.1988 | B | 4 | 1796 cm <sup>3</sup> | 2V | 66 kW | 90 PS | 9,2 | - 79.5 |
|           | <b>CARLTON Mk II Estate, CARLTON Mk II Saloon, MANTA</b> |                   |   |   |                      |    |       |       |     |        |

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|  | <b>77 270 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 270 620 0,50 / 77 270 630 0,75 / 77 270 600 STD / 77 270 640 1,00, →08.1985</b> |
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|  | <b>77 272 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00, 09.1985→</b> |
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|  | <b>87 393 610</b> | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |
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|  | <b>50 006 457</b> | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
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|  | <b>50 006 406</b> |  |
|  | <b>50 006 487</b> |  |

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| <b>15</b> |  | <b>84.8</b>       |   |   |                      |    |          |            |    |        |
|           | <b>18 SE</b>   | 09.1981 → 12.1990 | B | 4 | 1796 cm <sup>3</sup> | 2V | 82-85 kW | 112-116 PS | 10 | - 79.5 |
|           | <b>ASTRA Mk II Belmont (T85), CAVALIER Mk II Convertible (J82), CAVALIER Mk II Estate (J82), CAVALIER Mk II Hatchback (J82), CAVALIER Mk II Saloon (J82)</b> |                   |   |   |                      |    |          |            |    |        |

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|  | <b>80 00211 1 0 000</b> | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br><b>80 00211 1 0 050 85.30</b> |
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|  | <b>77 270 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 270 620 0,50 / 77 270 630 0,75 / 77 270 600 STD / 77 270 640 1,00, →08.1985</b> |
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|  | <b>77 272 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00, 1800i, 1.8 i, 1.8 i: 09.1985→</b> |
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|  | <b>87 393 610</b> | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |
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|--|--------------|--|--|----------------|-----------------------------|
|  | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |
|--|--------------|--|--|----------------|-----------------------------|

|  |                     |                                |
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|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical |
|--|---------------------|--------------------------------|

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|  | <b>50 006 457</b> | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
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|  | <b>50 006 406</b> |  |
|  | <b>50 006 487</b> |  |

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| <b>16</b> |  | <b>84.8</b>       |   |   |                      |    |       |       |    |        |
|           | <b>18 SV</b>                           | 09.1988 → 10.1990 | B | 4 | 1796 cm <sup>3</sup> | 2V | 66 kW | 90 PS | 10 | - 79.5 |
|           | <b>CAVALIER Mk III Hatchback (J89)</b> |                   |   |   |                      |    |       |       |    |        |

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|  | <b>80 00211 1 0 000</b> | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br><b>80 00211 1 0 050 85.30</b> |
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|  | <b>77 272 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b> |
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|  |                   |   |
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|  | <b>87 393 610</b> | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |
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V

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|  | <b>KK-7H</b>                           | valve cotter; number of notches: 1; valve stem diameter: 7 |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |
|  | <b>50 006 269</b>                      | CAM, chilled cast iron                                     |  |                |                             |
|  | <b>7.18222.01.0</b>                    | intake manifold pressure sensor; pneumatic                 |  |                |                             |
|  | <b>50 006 457</b>                      | hydraulic; height: 68; Outer Ø: 21.4; length: 68           |  |                |                             |
|  | <b>50 006 406</b><br><b>50 006 487</b> |  |  |                |                             |

|   |   |
|---|---|
| <b>17</b>   | <b>84.8</b>   |
| <b>C 18 NE</b>  | 01.1985 → 08.1986 B 4 1796 cm <sup>3</sup> 2V 74 kW 100 PS $\varnothing$ 9,5 - 79.5 |
| <b>ASTRA Mk II Belmont (T85), CAVALIER Mk II Saloon (J82)</b> |   |

|  |  |   |  |                |                             |
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|  | <b>77 270 610</b>                      | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 270 620 0,50 / 77 270 630 0,75 / 77 270 600 STD / 77 270 640 1,00</b> , →08.1985                       |  |                |                             |
|  | <b>77 272 610</b>                      | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b> , <b>1.8 i Cat:</b> 09.1985→     |  |                |                             |
|  | <b>87 393 610</b>                      | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |  |                |                             |
|  | <b>KK-7H</b>                           | valve cotter; number of notches: 1; valve stem diameter: 7  |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |
|  | <b>50 006 457</b>                      | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |  |                |                             |
|  | <b>50 006 406</b><br><b>50 006 487</b> |   |  |                |                             |

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| <b>18</b>                              | <b>84.8</b>  |
| <b>C 18 NZ</b>                         | 09.1988 → 10.1990 B 4 1796 cm <sup>3</sup> 2V 66 kW 90 PS $\varnothing$ 9,2 - 79.5 |
| <b>CAVALIER Mk III Hatchback (J89)</b> |  |

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|  | <b>80 00211 1 0 000</b>                | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br><b>80 00211 1 0 050 85.30</b>   |  |                |                             |
|  | <b>77 272 610</b>                      | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>                                  |  |                |                             |
|  | <b>87 393 610</b>                      | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |  |                |                             |
|  | <b>KK-7H</b>                           | valve cotter; number of notches: 1; valve stem diameter: 7  |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |
|  | <b>50 006 299</b>                      | CAM, chilled cast iron  |  |                |                             |
|  | <b>7.00468.61.0</b>                    | fuel supply unit; in-tank; electrical   |  |                |                             |
|  | <b>7.05432.00.0</b>                    | stepper motor; electrical   |  |                |                             |
|  | <b>50 006 457</b>                      | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |  |                |                             |
|  | <b>50 006 406</b><br><b>50 006 487</b> |   |  |                |                             |

|                   |  |
|-------------------|--|
| <b>19</b>         | <b>85</b>  |
| <b>16 N (CIH)</b> | 08.1975 → 08.1981 B 4 1584 cm <sup>3</sup> 2V 44 kW 60 PS $\varnothing$ 8,2 - 69.8 |
| <b>CAVALIER</b>   |  |

|  |                   |   |
|--|-------------------|---|
|  | <b>87 393 610</b> | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |
|  | <b>50 006 262</b> | CAM, chilled cast iron  |
|  | <b>50 006 457</b> | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |

cont...







50 006 406  
50 006 487

## 20 85

16 S

09.1981 → 08.1986 B 4 1598 cm<sup>3</sup> 2V 55-66 kW 75-90 PS 9,2 - 69.8



**ASTRA Hatchback, ASTRA Mk II Estate (T85)**



**80 00209 1 0 000** Ø80; 5.00; set: 1; [R G6 CR 1.5] [M G3 IFU 1.75] [SLF ST CR 4]  
**80 00209 1 0 050** 80.50



**87 758 610** [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A  
**87 758 600** STD



**50 006 262** CAM, chilled cast iron



**50 006 457** hydraulic; height: 68; Outer Ø: 21.4; length: 68



50 006 406  
50 006 487

## 21 86

20 NE

09.1986 → 10.1990 B 4 1998 cm<sup>3</sup> 2V 85 kW 116 PS 9,2 - 86



**CAVALIER Mk II Saloon (J82), CAVALIER Mk III Saloon (J89)**



**77 272 610** [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G  
**77 272 620** 0,50 / **77 272 630** 0,75 / **77 272 600** STD / **77 272 640** 1,00



**87 393 610** [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A  
**87 393 620** 0,50 / **87 393 630** 0,75 / **87 393 600** STD



**KK-7H** valve cotter; number of notches: 1; valve stem diameter: 7



**81-4212** IN/EX; 11.03/ x 7 x 45.8 G1



**7.21287.53.0** fuel pump; in-line; electrical



**50 006 457** hydraulic; height: 68; Outer Ø: 21.4; length: 68



50 006 406  
50 006 487

## 22 86

20 SE

09.1986 → 08.1988 B 4 1998 cm<sup>3</sup> 2V 85-90 kW 116-122 PS 10 - 86



**CAVALIER Mk II Hatchback (J82), CAVALIER Mk II Saloon (J82)**



**90 245 600** Cylinder diameter: 86; KH: 30.4; MT: -5; MØ: 45; GL: 55.4; piston pin: 21x61.5; K; number of piston rings: 3  
**90 245 610** 86.50 / **90 245 620** 87.00

SRK  
R 1.5 MO G6  
NM 1.5  
SLF 3 CR  
→ **80 00212 1 0 ...**



**80 00212 1 0 000** Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]  
**80 00212 1 0 050** 86.50 / **80 00212 1 0 100** 87.00



**77 268 610** [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G  
**77 268 620** 0,50 / **77 268 600** STD



**77 272 610** [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G  
**77 272 620** 0,50 / **77 272 630** 0,75 / **77 272 600** STD / **77 272 640** 1,00



**87 393 610** [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A  
**87 393 620** 0,50 / **87 393 630** 0,75 / **87 393 600** STD



**KK-7H** valve cotter; number of notches: 1; valve stem diameter: 7



**81-4217** IN/EX; 10.08/ x 5.99 x 45 G1

**81-4210** IN/EX; 10.24/ x 5.99 x 45 G1

**81-4212** IN/EX; 11.03/ x 7 x 45.8 G1



**50 006 457** hydraulic; height: 68; Outer Ø: 21.4; length: 68



50 006 406  
50 006 487

V

|           |  |   |     |    |                      |    |                |                             |      |        |
|-----------|--|---|-----|----|----------------------|----|----------------|-----------------------------|------|--------|
| <b>23</b> |  | <b>86</b>   |     |    |                      |    |                |                             |      |        |
|           | <b>20 SEH</b>  | 03.1987 → 08.1988   | B   | 4  | 1998 cm <sup>3</sup> | 2V | 95 kW          | 129 PS                      | ⊗10  | - 86   |
|           | <b>CAVALIER Mk II Hatchback (J82), CAVALIER Mk II Saloon (J82)</b>                               |   |     |    |                      |    |                |                             |      |        |
|           | <b>90 245 600</b>  | Cylinder diameter: 86; KH: 30.4; MT: -5; MØ: 45; GL: 55.4; piston pin: 21x61.5; K; number of piston rings: 3<br><b>90 245 610</b> 86.50 / <b>90 245 620</b> 87.00                     |     |    |                      |    |                |                             |      |        |
|           |  | SRK   |     |    |                      |    |                |                             |      |        |
|           |  | R   | 1.5 | MO | G6                   |    |                |                             |      |        |
|           |  | NM  | 1.5 |    |                      |    |                |                             |      |        |
|           |  | SLF   | 3   | CR |                      |    |                |                             |      |        |
|           |  | → <b>80 00212 1 0 ...</b>   |     |    |                      |    |                |                             |      |        |
|           | <b>80 00212 1 0 000</b>  | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050</b> 86.50 / <b>80 00212 1 0 100</b> 87.00  |     |    |                      |    |                |                             |      |        |
|           | <b>77 268 610</b>  | [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br><b>77 268 620</b> 0,50 / <b>77 268 600</b> STD   |     |    |                      |    |                |                             |      |        |
|           | <b>77 272 610</b>  | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620</b> 0,50 / <b>77 272 630</b> 0,75 / <b>77 272 600</b> STD / <b>77 272 640</b> 1,00                           |     |    |                      |    |                |                             |      |        |
|           | <b>87 393 610</b>  | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620</b> 0,50 / <b>87 393 630</b> 0,75 / <b>87 393 600</b> STD |     |    |                      |    |                |                             |      |        |
|           | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7  |     |    |                      |    | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |      |        |
|           | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |     |    |                      |    |                |                             |      |        |
|           | <b>50 006 406</b>  |   |     |    |                      |    |                |                             |      |        |
|           | <b>50 006 487</b>  |   |     |    |                      |    |                |                             |      |        |
| <b>24</b> |  | <b>86</b>   |     |    |                      |    |                |                             |      |        |
|           | <b>C 20 NE</b>   | 09.1986 → 10.1990   | B   | 4  | 1998 cm <sup>3</sup> | 2V | 85 kW          | 115 PS                      | ⊗9,2 | - 86   |
|           | <b>CAVALIER Mk II Hatchback (J82), CAVALIER Mk II Saloon (J82), CAVALIER Mk III Saloon (J89)</b> |   |     |    |                      |    |                |                             |      |        |
|           | <b>92 123 600</b>  | Cylinder diameter: 86; KH: 30.4; MT: -5; MØ: 57.02; GL: 55.4; piston pin: 20.998x61.5; K; number of piston rings: 3<br><b>92 123 610</b> 86.50 / <b>92 123 620</b> 87.00              |     |    |                      |    |                |                             |      |        |
|           |  | SRK   |     |    |                      |    |                |                             |      |        |
|           |  | R   | 1.5 | MO | G6                   |    |                |                             |      |        |
|           |  | NM  | 1.5 |    |                      |    |                |                             |      |        |
|           |  | SLF   | 3   | CR |                      |    |                |                             |      |        |
|           |  | → <b>80 00212 1 0 ...</b>   |     |    |                      |    |                |                             |      |        |
|           | <b>80 00212 1 0 000</b>  | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SLF CR 3]<br><b>80 00212 1 0 050</b> 86.50 / <b>80 00212 1 0 100</b> 87.00  |     |    |                      |    |                |                             |      |        |
|           | <b>77 268 610</b>  | [Set] PL 0,25 Ø 48.737 / 52.000 / 20.300 / 1.625 St/B/G<br><b>77 268 620</b> 0,50 / <b>77 268 600</b> STD   |     |    |                      |    |                |                             |      |        |
|           | <b>77 272 610</b>  | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620</b> 0,50 / <b>77 272 630</b> 0,75 / <b>77 272 600</b> STD / <b>77 272 640</b> 1,00                           |     |    |                      |    |                |                             |      |        |
|           | <b>87 393 610</b>  | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620</b> 0,50 / <b>87 393 630</b> 0,75 / <b>87 393 600</b> STD |     |    |                      |    |                |                             |      |        |
|           | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7  |     |    |                      |    | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |      |        |
|           | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |     |    |                      |    |                |                             |      |        |
|           | <b>50 006 406</b>  |   |     |    |                      |    |                |                             |      |        |
|           | <b>50 006 487</b>  |   |     |    |                      |    |                |                             |      |        |
| <b>25</b> |  | <b>87</b>   |     |    |                      |    |                |                             |      |        |
|           | <b>25 E</b>  | 09.1984 → 10.1990   | B   | 6  | 2490 cm <sup>3</sup> | 2V | 96-103 kW      | 130-140 PS                  | ⊗9,2 | - 69.8 |
|           | <b>SENATOR, SENATOR Mk II (B) (V88)</b>  |   |     |    |                      |    |                |                             |      |        |
|           | <b>87 756 610</b>  | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br><b>87 756 620</b> 0,50 / <b>87 756 600</b> STD   |     |    |                      |    |                |                             |      |        |
| <b>26</b> |  | <b>92</b>   |     |    |                      |    |                |                             |      |        |
|           | <b>23 D</b>  | 09.1980 → 08.1986   | D   | 4  | 2260 cm <sup>3</sup> | 2V | 48-52 kW       | 65-71 PS                    | ⊗22  | - 85   |
|           | <b>CARLTON Mk II Estate, CARLTON Mk II Saloon</b>  |   |     |    |                      |    |                |                             |      |        |
|           | <b>89 048 190</b>  | T - Dry cylinder liner; semi; A=95 C=96.9 L=172 H=4.55  |     |    |                      |    |                |                             |      |        |

|           |  |  |   |   |   |                      |    |            |            |        |        |  |
|-----------|--|--|---|---|---|----------------------|----|------------|------------|--------|--------|--|
| <b>27</b> |  | <b>92</b>  |   |   |   |                      |    |            |            |        |        |  |
|           | 23 TD  | 09.1983 → 08.1987  | D | A | 4 | 2260 cm <sup>3</sup> | 2V | 63 kW      | 86 PS      | Ø22    | - 85   |  |
|           | 23 YDT   | 09.1986 → 08.1988  | D | A | 4 | 2260 cm <sup>3</sup> | 2V | 66 kW      | 90 PS      | Ø23    | - 85   |  |
|           | <b>CARLTON Mk II Estate, CARLTON Mk II Saloon, CARLTON Mk III Estate (V87), CARLTON Mk III Saloon (V87), SENATOR</b> |  |   |   |   |                      |    |            |            |        |        |  |
|           | 80 00216 1 0 000   | Ø92; STD; set: 1; [T6 G6 MO 2.5] [M G3 2] [DSF CR 4]   |   |   |   |                      |    |            |            |        |        |  |
|           | 91 022 960   | piston: 91022600; cylinder liner: 89048190   |   |   |   |                      |    |            |            |        |        |  |
|           | 89 048 190   | T - Dry cylinder liner; semi; A=95 C=96.9 L=172 H=4.55   |   |   |   |                      |    |            |            |        |        |  |
| <b>28</b> |  | <b>92</b>  |   |   |   |                      |    |            |            |        |        |  |
|           | 28 H   | 02.1978 → 08.1987  | B |   | 6 | 2784 cm <sup>3</sup> | 2V | 103-107 kW | 140-146 PS | Ø9,1   | - 69.8 |  |
|           | <b>ROYALE, ROYALE Coupe, SENATOR</b>   |  |   |   |   |                      |    |            |            |        |        |  |
|           | 87 756 610   | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br>87 756 620 0,50 / 87 756 600 STD                          |   |   |   |                      |    |            |            |        |        |  |
| <b>29</b> |  | <b>93</b>  |   |   |   |                      |    |            |            |        |        |  |
|           | 19 S   | 10.1975 → 03.1978  | B |   | 4 | 1897 cm <sup>3</sup> | 2V | 65-66 kW   | 88-90 PS   | Ø8,8   | - 69.8 |  |
|           | <b>CAVALIER</b>  |  |   |   |   |                      |    |            |            |        |        |  |
|           | 87 758 610   | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br>87 758 600 STD  |   |   |   |                      |    |            |            |        |        |  |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |   |                      |    |            |            |        |        |  |
| <b>30</b> |  | <b>95</b>  |   |   |   |                      |    |            |            |        |        |  |
|           | 20 E   | 09.1977 → 08.1986  | B |   | 4 | 1979 cm <sup>3</sup> | 2V | 81 kW      | 110 PS     | Ø9,4   | - 69.8 |  |
|           | <b>CARLTON Mk II Estate, CARLTON Mk II Saloon</b>  |  |   |   |   |                      |    |            |            |        |        |  |
|           | 87 758 610   | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br>87 758 600 STD  |   |   |   |                      |    |            |            |        |        |  |
|           | KK-7H  | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |   |                      |    |            |            |        |        |  |
| <b>31</b> |  | <b>95</b>  |   |   |   |                      |    |            |            |        |        |  |
|           | 20 S   | 08.1977 → 08.1986  | B |   | 4 | 1979 cm <sup>3</sup> | 2V | 74-81 kW   | 100-110 PS | Ø9:1   | - 69.8 |  |
|           | 20 E CIH   | 09.1981 → 08.1988  | B |   | 4 | 1979 cm <sup>3</sup> | 2V | 77-85 kW   | 105-115 PS | Ø9,6:1 | - 69.8 |  |
|           | <b>CARLTON Mk II Estate, CARLTON Mk II Saloon, CAVALIER, CAVALIER CC, CAVALIER Coupe, CAVALIER Saloon, MANTA</b>     |  |   |   |   |                      |    |            |            |        |        |  |
|           | 87 758 610   | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br>87 758 600 STD  |   |   |   |                      |    |            |            |        |        |  |
|           | KK-9H  | valve cotter; number of notches: 1; valve stem diameter: 9   |   |   |   |                      |    |            |            |        |        |  |
| <b>32</b> |  | <b>95</b>  |   |   |   |                      |    |            |            |        |        |  |
|           | 22 E   | 11.1984 → 08.1987  | B |   | 4 | 2197 cm <sup>3</sup> | 2V | 85 kW      | 116 PS     | Ø9,4   | - 77.5 |  |
|           | <b>CARLTON Mk II Estate, CARLTON Mk II Saloon, SENATOR</b>   |  |   |   |   |                      |    |            |            |        |        |  |
|           | 87 758 610   | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br>87 758 600 STD  |   |   |   |                      |    |            |            |        |        |  |
| <b>33</b> |  | <b>95</b>  |   |   |   |                      |    |            |            |        |        |  |
|           | 30 E   | 02.1978 → 12.1986  | B |   | 6 | 2969 cm <sup>3</sup> | 2V | 132 kW     | 180 PS     | Ø9,4   | - 69.8 |  |
|           | 30 NE  | 03.1987 → 09.1990  | B |   | 6 | 2969 cm <sup>3</sup> | 2V | 130-135 kW | 177-184 PS | Ø9,4   | - 69.8 |  |
|           | C 30 LE  | 09.1985 → 08.1987  | B |   | 6 | 2969 cm <sup>3</sup> | 2V | 115 kW     | 156 PS     | Ø8,5   | - 69.8 |  |
|           | C 30 NE  | 01.1988 → 09.1990  | B |   | 6 | 2969 cm <sup>3</sup> | 2V | 130 kW     | 177 PS     | Ø9,2   | - 69.8 |  |
|           | <b>CARLTON Mk III Saloon (V87), ROYALE, ROYALE Coupe, SENATOR, SENATOR Mk II (B) (V88)</b>                           |  |   |   |   |                      |    |            |            |        |        |  |
|           | 87 756 610   | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A<br>87 756 620 0,50 / 87 756 600 STD                          |   |   |   |                      |    |            |            |        |        |  |

|           |                   |  |                   |   |   |                      |    |        |        |       |        |
|-----------|-------------------|--|-------------------|---|---|----------------------|----|--------|--------|-------|--------|
| <b>34</b> |                   | <b>95</b>  |                   |   |   |                      |    |        |        |       |        |
|           | <b>30 H</b>       |  | 04.1978 → 07.1982 | B | 6 | 2969 cm <sup>3</sup> | 2V | 110 kW | 150 PS | Σ9,25 | - 69.8 |
|           | <b>SENATOR</b>    |  |                   |   |   |                      |    |        |        |       |        |
|           | <b>87 756 610</b> | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A      |                   |   |   |                      |    |        |        |       |        |
|           |                   | <b>87 756 620 0,50 / 87 756 600 STD</b>                    |                   |   |   |                      |    |        |        |       |        |
|           | <b>KK-9H</b>      | valve cotter; number of notches: 1; valve stem diameter: 9 |                   |   |   |                      |    |        |        |       |        |
|           |                   |  |                   |   |   |                      |    |        |        |       |        |
| <b>35</b> |                   | <b>95</b>  |                   |   |   |                      |    |        |        |       |        |
|           | <b>H 20 E</b>     |  | 03.1983 → 10.1984 | B | 4 | 1979 cm <sup>3</sup> | 2V | 85 kW  | 115 PS | Σ9,4  | - 69.8 |
|           | <b>SENATOR</b>    |  |                   |   |   |                      |    |        |        |       |        |
|           | <b>50 006 457</b> | hydraulic; height: 68; Outer Ø: 21.4; length: 68           |                   |   |   |                      |    |        |        |       |        |
|           |                   |  |                   |   |   |                      |    |        |        |       |        |
|           | <b>50 006 487</b> |  |                   |   |   |                      |    |        |        |       |        |
|           |                   |  |                   |   |   |                      |    |        |        |       |        |

# VOLKSWAGEN

| Cyl.        | mm      | cm <sup>3</sup> | Comp. Ratio | kW | PS     | Pos   |       |     |
|-------------|---------|-----------------|-------------|----|--------|-------|-------|-----|
|             |         |                 |             |    |        |       | ε     |     |
| 1C          | D (A) 4 | 76,5 x 86,4     | 1588        | 2  | 23     | 51    | 69    | 24  |
| 2.0L AP UQD | AL 4    | 82,51 x 92,8    | 1984        | 2  | 10,0:1 | 89    | 121   | 114 |
| 2E          | B 4     | 82,5 x 92,8     | 1984        | 2  | 10,5   | 85    | 115   | 111 |
| AB          | B 4     | 77 x 69         | 1285        | 2  | 7,5    | 32    | 44    | 36  |
| AC          | B 4     | 77 x 69         | 1285        | 2  | 7,3:1  | 29    | 39    | 37  |
| ACX         | B 4     | 82,5 x 92,8     | 1984        | 2  | 10,4:1 | 78    | 106   | 112 |
| AD          | B 4     | 85,5 x 69       | 1584        | 2  | 7,5    | 35-37 | 48-50 | 118 |
| AE          | B 4     | 85,5 x 69       | 1584        | 2  | 7,5    | 35-37 | 48-50 | 119 |
| AF          | B 4     | 85,5 x 69       | 1584        | 2  |        | 34-37 | 46-50 | 120 |
| AG          | B 4     | 84 x 71,5       | 1584        | 2  | 6,6:1  | 32-39 | 44-53 | 117 |
| AH          | B 4     | 85,5 x 69       | 1584        | 2  | 7,5:1  | 35-39 | 48-53 | 119 |
| AJ          | B 4     | 85,5 x 69       | 1584        | 2  | 7,5:1  | 36-37 | 48-50 | 121 |
| AK          | B 4     | 85,5 x 69       | 1584        | 2  | 7,5:1  | 35    | 48    | 119 |
| AL          | B 4     | 85,5 x 69       | 1584        | 2  | 7,5:1  | 35    | 48    | 122 |
| AM          | B 4     | 85,5 x 69       | 1584        | 2  | 6,6    | 35    | 48    | 123 |
| AN          | B 4     | 93 x 66         | 1795        | 2  | 7,8:1  | 63    | 86    | 132 |
| AR          | B 4     | 77 x 69         | 1285        | 2  | 7,5:1  | 31-32 | 42-44 | 38  |
| AS          | B 4     | 85,5 x 69       | 1584        | 2  | 7,5    | 37    | 50    | 124 |
| AT          | B 4     | 93 x 66         | 1795        | 2  | 7,5    | 55    | 75    | 133 |
| B           | B 4     | 85,5 x 69       | 1584        | 2  | 7,5:1  | 35    | 48    | 125 |
| BA          | B 4     | 85,5 x 69       | 1584        | 2  |        | 40-48 | 54-65 | 126 |
| BD          | B 4     | 85,5 x 69       | 1584        | 2  |        | 40-48 | 54-65 | 127 |
| BK          | AB 4    | 77 x 69         | 1285        | 2  |        | 40    | 54    | 39  |
| BL          | B 4     | 77,2 x 90       | 1685        | 2  |        | 55    | 75    | 43  |
| BM          | B 4     | 77 x 69         | 1285        | 2  |        | 37    | 50    | 39  |
| BP          | AB 4    | 85,5 x 69       | 1584        | 2  |        | 51    | 69    | 128 |
| BV          | B 4     | 85,5 x 69       | 1584        | 2  |        | 48    | 65    | 126 |
| BY          | B 4     | 77 x 69         | 1285        | 2  |        | 28    | 38    | 39  |
| CA          | B 4     | 90 x 66         | 1679        | 2  | 7,3    | 49    | 66    | 131 |
| CK          | D 4     | 76,5 x 80       | 1471        | 2  | 23,5   | 37    | 50    | 25  |
| CR          | D 4     | 76,5 x 86,4     | 1588        | 2  | 23,5   | 39-40 | 52-54 | 26  |
| CS          | D 4     | 76,5 x 86,4     | 1588        | 2  | 23,5   | 37    | 50    | 27  |
| CY          | D (A) 4 | 76,5 x 86,4     | 1588        | 2  | 23     | 51    | 70    | 28  |
| D           | B 4     | 77 x 64         | 1192        | 2  | 7,3:1  | 25-26 | 34-35 | 40  |
| DA          | B 4     | 82 x 76         | 1605        | 2  | 8      | 66    | 90    | 110 |
| DC          | B 4     | 87 x 76         | 1807        | 2  |        | 74    | 100   | 130 |
| DS          | B 4     | 81 x 86,4       | 1781        | 2  | 9      | 66    | 90    | 72  |
| DT          | B 4     | 81 x 77,4       | 1595        | 2  | 9      | 55    | 75    | 73  |
| DTA         | B 4     | 81 x 77,4       | 1595        | 2  | 9:1    | 51-55 | 69-75 | 74  |
| DX          | B 4     | 81 x 86,4       | 1781        | 2  | 10     | 82    | 112   | 75  |
| DZ          | B 4     | 81 x 86,4       | 1781        | 2  | 10     | 82    | 112   | 76  |
| E           | B 4     | 77 x 69         | 1285        | 2  | 7,5:1  | 27    | 37    | 41  |
| EE          | B 4     | 79,5 x 80       | 1588        | 2  | 8,2:1  | 60    | 82    | 44  |
| EG          | B 4     | 79,5 x 80       | 1588        | 2  | 9,5    | 81    | 110   | 45  |
| EH          | B 4     | 79,5 x 73,4     | 1457        | 2  | 8,2    | 53-57 | 72-78 | 46  |
| EJ          | B 4     | 79,5 x 80       | 1588        | 2  | 8,2    | 61    | 83    | 47  |
| EM          | B 4     | 79,5 x 80       | 1588        | 2  | 8,2:1  | 55    | 75    | 48  |
| EN          | B 4     | 79,5 x 86,4     | 1715        | 2  | 8,2    | 55-57 | 75-78 | 49  |
| EP          | B 4     | 75 x 73,4       | 1297        | 2  | 9      | 44    | 60    | 5   |
| EU          | B 4     | 75 x 73,4       | 1297        | 2  | 8,2    | 44    | 60    | 6   |
| EV          | B 4     | 81 x 86,4       | 1781        | 2  | 10     | 82    | 112   | 77  |
| EW          | B 4     | 81 x 77,4       | 1595        | 2  | 9      | 55    | 75    | 78  |
| EWA         | B 4     | 81 x 77,4       | 1595        | 2  | 8,2    | 51-55 | 70-75 | 79  |
| F           | B 4     | 77 x 69         | 1285        | 2  | 7,3:1  | 29    | 40    | 42  |
| FA          | B 4     | 69,5 x 72       | 1093        | 2  | 8      | 37    | 50    | 2   |
| FB          | B 4     | 76,5 x 80       | 1470        | 2  | 9,7:1  | 48-55 | 65-75 | 29  |
| FD          | B 4     | 76,5 x 80       | 1471        | 2  | 9,7    | 55-63 | 75-86 | 30  |
| FH          | B 4     | 76,5 x 80       | 1471        | 2  | 8,2    | 51    | 70    | 31  |
| FJ          | B 4     | 69,5 x 72       | 1093        | 2  | 9,7    | 38    | 52    | 3   |
| FN          | B 4     | 79,5 x 80       | 1588        | 2  | 8      | 53-57 | 71-78 | 50  |
| FP          | B 4     | 79,5 x 80       | 1588        | 2  | 8,2    | 51-55 | 70-75 | 51  |
| FR          | B 4     | 79,5 x 80       | 1588        | 2  | 8,2    | 63    | 85    | 52  |
| FS          | B 4     | 79,5 x 80       | 1588        | 2  | 8,2    | 53    | 72    | 53  |
| FT          | B 4     | 79,5 x 80       | 1588        | 2  | 8      | 51    | 70    | 54  |
| FX          | B 4     | 79,5 x 73,4     | 1457        | 2  | 8:1    | 46    | 62    | 67  |
| FY          | B 4     | 75 x 72         | 1272        | 2  | 8,2    | 40    | 55    | 7   |
| FZ          | B 4     | 75 x 72         | 1272        | 2  | 8,2    | 44    | 60    | 8   |
| GF          | B 4     | 75 x 72         | 1272        | 2  | 8,2    | 44    | 60    | 9   |

# VOLKSWAGEN

| Cyl. | mm       | cm <sup>3</sup> | Comp. Ratio | kW    | PS      | Pos         |
|------|----------|-----------------|-------------|-------|---------|-------------|
|      |          |                 |             |       |         |             |
| GG   | B 4      | 69,5 x 72       | 1093 2      | 9,7   | 37      | 50 2        |
| GK   | B 4      | 75 x 72         | 1272 2      | 10,7  | 55      | 75 10       |
| GL   | B 4      | 75 x 59         | 1043 2      | 9,5   | 29      | 40 11       |
| GN   | B 4      | 75 x 59         | 1043 2      | 9,5:1 | 33-37   | 45-50 12    |
| GS   | B 4      | 75 x 72         | 1272 2      | 8,2   | 43      | 58 13       |
| GT   | B 4      | 75 x 72         | 1272 2      | 8,2   | 43      | 58 14       |
| GU   | B 4      | 81 x 86,4       | 1781 2      | 10    | 66      | 90 80       |
| H    | B 4      | 83 x 69         | 1493 2      | 7,8:1 | 32-33   | 44-45 115   |
| HA   | B 4      | 69,5 x 59       | 895 2       | 8     | 29      | 40 2        |
| HB   | B 4      | 69,5 x 72       | 1093 2      | 8,2   | 37      | 50 2        |
| HC   | B 4      | 69,5 x 72       | 1093 2      | 9,5   | 44      | 60 2        |
| HD   | B 4      | 69,5 x 72       | 1093 2      | 8,2:1 | 38      | 52 4        |
| HE   | B 4      | 64,5 x 59       | 771 2       | 8     | 25      | 34 1        |
| HH   | B 4      | 75 x 72         | 1272 2      | 8,2   | 44      | 60 15       |
| HJ   | B 4      | 75 x 72         | 1272 2      | 8,2   | 43      | 58 15       |
| HK   | B 4      | 75 x 72         | 1272 2      | 9,5   | 40      | 55 16       |
| HM   | AB 4     | 81 x 77,4       | 1595 2      | 9     | 55-60   | 75-82 81    |
| HN   | B 4      | 81 x 77,4       | 1595 2      | 9     | 53-55   | 72-75 82    |
| HP   | B 5      | 81 x 77,4       | 1994 2      | 10    | 85      | 115 83      |
| HT   | B 4      | 81 x 86,4       | 1781 2      | 10    | 74-77   | 100-104 84  |
| HW   | B 4      | 75 x 72         | 1272 2      | 9,5   | 37      | 50 17       |
| HY   | B 5      | 81 x 86,4       | 2226 2      | 9,3   | 100     | 136 85      |
| JB   | B 4      | 79,5 x 73,4     | 1457 2      | 8,2   | 51      | 70 55       |
| JF   | B 4      | 79,5 x 86,4     | 1715 2      | 8:1   | 48-55   | 65-75 56    |
| JH   | B 4      | 81 x 86,4       | 1781 2      | 10    | 66-75   | 90-102 86   |
| JJ   | B 4      | 81 x 86,4       | 1781 2      | 10    | 82      | 112 87      |
| JK   | D 4      | 76,5 x 86,4     | 1588 2      | 23,5  | 39-40   | 52-54 32    |
| JN   | B 4      | 81 x 86,4       | 1781 2      | 10    | 66-76   | 90-103 88   |
| JS   | B 5      | 81 x 77,4       | 1994 2      | 10    | 85      | 115 83      |
| JT   | B 5      | 81 x 86,4       | 2226 2      | 8,5   | 82-88   | 112-120 89  |
| JU   | B 4      | 81 x 77,4       | 1595 2      |       | 55      | 75 90       |
| JV   | B 4      | 81 x 86,4       | 1781 2      | 9     | 66      | 90 91       |
| K    | B 4      | 83 x 69         | 1493 2      | 7,5:1 | 33      | 45 116      |
| KR   | B 4      | 81 x 86,4       | 1781 4      | 10    | 100-102 | 136-140 92  |
| KT   | B 4      | 81 x 86,4       | 1781 2      | 10    | 82      | 112 93      |
| KV   | B 5      | 81 x 86,4       | 2226 2      | 10    | 100     | 136 94      |
| KX   | B 5      | 81 x 86,4       | 2226 2      | 8,5   | 82-88   | 112-120 95  |
| MH   | B 4      | 75 x 72         | 1272 2      | 9,2   | 40      | 55 18       |
| MN   | D 4      | 75 x 72         | 1272 2      | 22    | 33      | 44 19       |
| NU   | B 4      | 75 x 72         | 1272 2      | 9,2   | 37      | 50 20       |
| P    | B 4      | 85,5 x 69       | 1584 2      | 7,5:1 | 37      | 50 119      |
| PB   | B 4      | 81 x 86,4       | 1781 2      | 10    | 82      | 112 96      |
| PF   | B 4      | 81 x 86,4       | 1781 2      | 10    | 75-79   | 102-107 97  |
| PL   | B 4      | 81 x 86,4       | 1781 4      | 10    | 92-95   | 125-129 98  |
| PP   | B 4      | 81 x 77,4       | 1595 2      | 8,1   | 51      | 70 99       |
| PY   | B (K) 4  | 75 x 72         | 1272 2      | 8     | 83-85   | 113-115 21  |
| RA   | D (LA) 4 | 76,5 x 86,4     | 1588 2      | 23    | 59      | 80 33       |
| RD   | B 4      | 81 x 86,4       | 1781 2      | 10    | 79      | 107 100     |
| RE   | B 4      | 81 x 77,4       | 1595 2      | 9:1   | 53      | 72 101      |
| RF   | B 4      | 81 x 77,4       | 1595 2      | 9     | 53      | 72 102      |
| RH   | B 4      | 81 x 86,4       | 1781 2      | 10    | 62      | 84 103      |
| RL   | B 4      | 81 x 77,4       | 1595 2      | 9     | 53      | 72 104      |
| RM   | B 4      | 81 x 86,4       | 1781 2      | 10    | 64      | 87 105      |
| RP   | B 4      | 81 x 86,4       | 1781 2      | 10    | 65-66   | 88-90 106   |
| RV   | B 4      | 81 x 86,4       | 1781 2      | 10    | 75-77   | 102-105 107 |
| T    | B 4      | 85,5 x 69       | 1584 2      | 7,5:1 | 40      | 54 129      |
| U    | B 4      | 85,5 x 69       | 1584 2      | 7,5:1 | 40      | 54 119      |
| UC   | B 4      | 79,5 x 80       | 1588 2      |       | 53      | 72 57       |
| UE   | AB 4     | 81 x 86,4       | 1781 2      |       | 73-75   | 99-102 108  |
| UH   | B 4      | 85,5 x 69       | 1584 2      |       | 56      | 76 128      |
| UJ   | AB 4     | 85,5 x 69       | 1584 2      |       | 42-48   | 57-65 128   |
| UP   | AB 4     | 81 x 77,4       | 1596 2      |       | 59-60   | 80-82 109   |
| UR   | AB 4     | 82,5 x 92,8     | 1984 2      |       | 92      | 125 113     |
| W    | B 4      | 90 x 66         | 1679 2      | 8,2   | 59-63   | 80-86 131   |
| WE   | B 5      | 79,5 x 86,4     | 2144 2      | 8,2   | 75-85   | 102-116 58  |
| WL   | B 4      | 79,5 x 86,4     | 1714 2      | 8,2:1 | 55      | 75 59       |
| WN   | B 5      | 79,5 x 77,4     | 1921 2      | 10    | 85      | 115 60      |
| WT   | B 4      | 79,5 x 86,4     | 1715 2      | 8,2:1 | 55-58   | 74-79 61    |

V

# VOLKSWAGEN







|    |    | Cyl. |             | mm   | cm <sup>3</sup> |       | Comp. | kW    | PS        | Pos |
|----|----|------|-------------|------|-----------------|-------|-------|-------|-----------|-----|
|    |    |      |             |      |                 |       | Ratio |       |           |     |
| WV | B  | 4    | 79,5 x 80   | 1588 | 2               | 8,2   | 55    | 75    | <b>62</b> |     |
| WY | B  | 4    | 79,5 x 80   | 1588 | 2               | 8,2   | 55    | 75    | <b>63</b> |     |
| WZ | B  | 4    | 79,5 x 80   | 1588 | 2               | 8,2   | 55    | 75    | <b>64</b> |     |
| XS | B  | 4    | 79,5 x 73,4 | 1457 | 2               | 8,2:1 | 57    | 77    | <b>57</b> |     |
| YG | B  | 4    | 79,5 x 80   | 1588 | 2               | 8,2   | 61    | 83    | <b>65</b> |     |
| YH | AB | 4    | 79,5 x 80   | 1588 | 2               | 8,2   | 57-61 | 77-83 | <b>66</b> |     |
| YJ | B  | 4    | 76,5 x 80   | 1471 | 2               | 9,7   | 55    | 75    | <b>34</b> |     |
| YK | B  | 4    | 79,5 x 80   | 1588 | 2               | 8,2   | 59-61 | 80-83 | <b>67</b> |     |
| YN | B  | 4    | 79,5 x 80   | 1588 | 2               | 8,2   | 55    | 75    | <b>68</b> |     |
| YP | B  | 4    | 79,5 x 80   | 1588 | 2               | 8,2   | 63    | 85    | <b>69</b> |     |
| YS | B  | 4    | 79,5 x 80   | 1588 | 2               | 9,5   | 81    | 110   | <b>70</b> |     |
| YX | B  | 4    | 79,5 x 86,4 | 1714 | 2               | 8,2   | 55    | 75    | <b>71</b> |     |
| ZA | B  | 4    | 75 x 73,4   | 1297 | 2               | 8,5   | 40    | 55    | <b>22</b> |     |
| ZB | B  | 4    | 76,5 x 80   | 1471 | 2               | 9,7   | 55    | 75    | <b>35</b> |     |
| ZC | B  | 4    | 76,5 x 80   | 1471 | 2               | 9,7   | 63    | 85    | <b>35</b> |     |
| ZF | B  | 4    | 75 x 73,4   | 1297 | 2               | 8,5   | 44    | 60    | <b>23</b> |     |



|                                 |                   | Pos      |                               |                   | Pos       |
|---------------------------------|-------------------|----------|-------------------------------|-------------------|-----------|
|                                 |                   |          | 1.8                           | 09.1986 → 12.1990 | JN B 88   |
| <b>1500,1600 (31)</b>           |                   |          | <b>GOL I</b>                  |                   |           |
| 1.5                             | 04.1961 → 07.1973 | K B 116  | 1.3                           | 05.1980 → 09.1981 | BM B 39   |
| 1.6                             | 08.1965 → 07.1973 | T B 129  | 1.6                           | 07.1982 → 08.1986 | UH B 128  |
| 1.6                             | 08.1965 → 07.1973 | U B 119  | 1.6 Álcool                    | 07.1982 → 08.1986 | BP AB 128 |
| 1.6 L                           | 07.1964 → 07.1973 | P B 119  | <b>GOLF I (17)</b>            |                   |           |
| 1.6 TL                          | 08.1965 → 07.1973 | T B 129  | 1.1                           | 04.1974 → 07.1983 | FA B 2    |
| 1.6 TL                          | 08.1965 → 07.1973 | U B 119  | 1.1                           | 04.1974 → 07.1983 | GG B 2    |
| <b>1500,1600 Hatchback (31)</b> |                   |          | 1.1                           | 08.1976 → 07.1980 | FJ B 3    |
| 1.5 L                           | 07.1968 → 07.1973 | K B 116  | 1.3                           | 08.1979 → 07.1983 | GF B 9    |
| 1.6 TL                          | 08.1965 → 07.1973 | T B 129  | 1.3                           | 08.1982 → 12.1983 | GS B 13   |
| 1.6 TL                          | 08.1965 → 07.1973 | U B 119  | 1.5                           | 04.1974 → 12.1975 | FH B 31   |
| <b>1500,1600 Variant (36)</b>   |                   |          | 1.5                           | 08.1977 → 07.1983 | JB B 55   |
| 1.5                             | 04.1961 → 07.1973 | K B 116  | 1.5 D                         | 08.1976 → 07.1980 | CK D 25   |
| 1.6 L                           | 08.1965 → 07.1973 | T B 129  | 1.6                           | 08.1975 → 07.1977 | FT B 54   |
| 1.6 L                           | 08.1965 → 07.1973 | U B 119  | 1.6                           | 08.1975 → 02.1984 | EM B 48   |
| <b>181</b>                      |                   |          | 1.6                           | 08.1975 → 02.1984 | FN B 50   |
| 1.5                             | 09.1969 → 07.1970 | H B 115  | 1.6                           | 08.1975 → 02.1984 | FP B 51   |
| 1.6                             | 08.1970 → 07.1973 | AG B 117 | 1.6                           | 09.1975 → 12.1980 | FN B 50   |
| 1.6                             | 09.1972 → 12.1974 | AG B 117 | 1.6                           | 01.1983 → 02.1984 | EW B 78   |
| 1.6                             | 03.1973 → 02.1979 | AL B 122 | 1.6                           | 01.1983 → 02.1984 | HN B 82   |
| 1.6                             | 03.1973 → 02.1979 | AM B 123 | 1.6 D                         | 08.1980 → 07.1982 | CR D 26   |
| <b>411,412</b>                  |                   |          | 1.6 D                         | 08.1982 → 07.1983 | JK D 32   |
| 1.7                             | 09.1969 → 08.1973 | W B 131  | 1.6 GTI                       | 08.1976 → 07.1982 | EG B 45   |
| 1.7                             | 09.1970 → 12.1972 | W B 131  | 1.6 TD                        | 03.1982 → 07.1983 | CY D 28   |
| 1.8                             | 07.1973 → 03.1975 | AN B 132 | 1.7                           | 09.1980 → 12.1984 | EN B 49   |
| 1.8                             | 07.1973 → 03.1975 | AT B 133 | 1.8                           | 09.1982 → 12.1984 | JH B 86   |
| <b>412 Variant</b>              |                   |          | 1.8 GTI                       | 08.1982 → 12.1983 | DX B 75   |
| 1.7                             | 01.1972 → 12.1973 | W B 131  | 1.8 GTI                       | 08.1982 → 12.1983 | JJ B 87   |
| 1.8 E,LE                        | 07.1973 → 03.1975 | AN B 132 | <b>GOLF I Cabriolet (155)</b> |                   |           |
| 1.8 E,LE                        | 07.1973 → 03.1975 | AT B 133 | 1.3                           | 08.1983 → 07.1985 | HK B 16   |
| <b>CADDY I (14)</b>             |                   |          | 1.5                           | 01.1979 → 11.1983 | JB B 55   |
| 1.5                             | 08.1982 → 07.1983 | JB B 55  | 1.6                           | 08.1979 → 07.1982 | EG B 45   |
| 1.6                             | 10.1982 → 10.1983 | EM B 48  | 1.6                           | 08.1979 → 07.1983 | EM B 48   |
| 1.7                             | 01.1980 → 07.1984 | EN B 49  | 1.6                           | 04.1986 → 02.1990 | RE B 101  |
| <b>CITI GOLF</b>                |                   |          | 1.7                           | 01.1980 → 07.1984 | EN B 49   |
| 1.3                             | 01.1981 → 12.1984 | EP B 5   | 1.8                           | 08.1982 → 07.1984 | DX B 75   |
| <b>DASHER</b>                   |                   |          | 1.8                           | 08.1982 → 12.1989 | KT B 93   |
| 1.5 (USA)                       | 08.1974 → 07.1975 | XS B 57  | 1.8                           | 01.1984 → 04.1987 | EV B 77   |
| 1.5 D (USA)                     | 08.1976 → 07.1981 | CK D 25  | 1.8                           | 01.1987 → 12.1987 | PB B 96   |
| 1.6 (USA)                       | 09.1975 → 11.1980 | YG B 65  | <b>GOLF II (19E, 1G1)</b>     |                   |           |
| 1.6 (USA)                       | 09.1975 → 11.1980 | YH AB 66 | 1.0                           | 11.1983 → 08.1985 | GN B 12   |
| 1.6 (USA)                       | 09.1975 → 01.1983 | UC B 57  | 1.3                           | 08.1983 → 07.1985 | HK B 16   |
| 1.6 D (USA)                     | 03.1981 → 07.1982 | CR D 26  | 1.3                           | 08.1983 → 10.1986 | GT B 14   |
| 1.7 (USA)                       | 01.1982 → 07.1984 | JF B 56  | 1.3                           | 08.1983 → 06.1987 | MH B 18   |
| <b>DERBY (86)</b>               |                   |          | 1.3                           | 08.1985 → 12.1987 | NU B 20   |
| 0.9                             | 02.1977 → 09.1981 | HA B 2   | 1.8                           | 08.1986 → 01.1990 | RH B 103  |
| 1.1                             | 02.1977 → 09.1981 | HB B 2   | 1.8 16V                       | 09.1986 → 12.1989 | PL B 98   |
| 1.1                             | 02.1977 → 09.1981 | HD B 4   | 1.8 GTI                       | 01.1985 → 07.1985 | HT B 84   |
| 1.3                             | 02.1977 → 09.1981 | HH B 15  | 1.8 GTI                       | 01.1985 → 07.1985 | RV B 107  |
| 1.3                             | 02.1977 → 09.1981 | HJ B 15  | 1.8 GTI                       | 08.1985 → 10.1987 | RD B 100  |
| <b>DERBY (86C, 80)</b>          |                   |          | 1.8 GTI 16V                   | 02.1986 → 06.1990 | KR B 92   |
| 1.0                             | 10.1981 → 12.1984 | GL B 11  | 1.8 GTI 16V                   | 08.1986 → 07.1988 | KR B 92   |
| 1.1                             | 10.1981 → 07.1983 | HB B 2   | 1.8 Syncro                    | 08.1987 → 07.1988 | RH B 103  |
| 1.3                             | 08.1981 → 07.1983 | HH B 15  | <b>ILTIS (183)</b>            |                   |           |
| 1.3                             | 09.1982 → 12.1984 | GK B 10  | 1.6 TD                        | 08.1987 → 12.1988 | 1C D 24   |
| 1.3                             | 08.1983 → 12.1984 | HK B 16  | 1.7                           | 03.1979 → 12.1988 | WL B 59   |
| 1.3                             | 08.1983 → 12.1984 | HW B 17  | 1.7                           | 03.1979 → 12.1988 | YX B 71   |
| <b>FOX (5Z1/5Z3)</b>            |                   |          | <b>JETTA I (16)</b>           |                   |           |
| 1.3                             | 09.1978 → 1981    | HH B 15  | 1.1                           | 08.1979 → 02.1984 | GG B 2    |
| <b>FOX (USA)</b>                |                   |          | 1.3                           | 08.1979 → 02.1984 | GF B 9    |
| 1.6 (USA)                       | 01.1975 → 07.1980 | YG B 65  | 1.3                           | 08.1982 → 02.1984 | GS B 13   |
| 1.6 (USA)                       | 01.1975 → 07.1980 | YH AB 66 | 1.5                           | 08.1978 → 02.1984 | JB B 55   |
| <b>FOX Saloon</b>               |                   |          | 1.5 D                         | 08.1978 → 07.1980 | CK D 25   |
| 1.8                             | 01.1987 → 12.1990 | JN B 88  | 1.6                           | 08.1978 → 02.1984 | FR B 52   |
| <b>FOX Variant</b>              |                   |          | 1.6                           | 08.1981 → 07.1983 | EM B 48   |
|                                 |                   |          | 1.6                           | 08.1982 → 07.1983 | EW B 78   |
|                                 |                   |          | 1.6 D                         | 08.1980 → 02.1984 | CR D 26   |

V

# VOLKSWAGEN

|   |  | Pos       |   |  | Pos      |
|---|---|-----------|--|---|----------|
| 1.6 D   | 09.1980 → 12.1984   | CR D 26   | 1500   | 07.1964 → 07.1974   | F B 42   |
| 1.6 D   | 09.1980 → 12.1984   | JK D 32   | 1500   | 01.1966 → 12.1969   | H B 115  |
| 1.6 D   | 08.1982 → 02.1984   | JK D 32   | <b>KARMANN GHIA Coupe (14, 34)</b>   |   |          |
| 1.6 GLI   | 08.1978 → 07.1982   | EG B 45   | 1200   | 08.1961 → 07.1965   | D B 40   |
| 1.6 TD  | 03.1982 → 02.1984   | CY D 28   | 1300   | 07.1970 → 07.1974   | AB B 36  |
| 1.7   | 08.1980 → 02.1984   | EN B 49   | 1500   | 01.1966 → 12.1969   | H B 115  |
| 1.7   | 09.1980 → 02.1984   | EN B 49   | 1600   | 01.1970 → 12.1973   | AD B 118 |
| 1.7   | 01.1982 → 07.1984   | JF B 56   | 1600   | 07.1971 → 07.1974   | AD B 118 |
| 1.8   | 08.1982 → 02.1984   | DX B 75   | 1600   | 01.1973 → 12.1976   | BA B 126 |
| 1.8   | 08.1982 → 02.1984   | JJ B 87   | <b>KÄFER</b>   |   |          |
| 1.8   | 09.1983 → 02.1984   | JH B 86   | 1.7 (USA)  | 08.1971 → 07.1973   | CA B 131 |
| <b>JETTA II (19E, 1G2, 165)</b>   |   |           | 1200 1.3   | 08.1966 → 07.1975   | AB B 36  |
| 1.3   | 01.1984 → 07.1985   | HK B 16   | 1200 1.3   | 08.1966 → 07.1975   | AR B 38  |
| 1.3   | 01.1984 → 10.1986   | GT B 14   | 1200 1.6   | 08.1970 → 12.1977   | AD B 118 |
| 1.3   | 01.1984 → 06.1987   | MH B 18   | 1200 1.6   | 08.1970 → 12.1977   | AJ B 121 |
| 1.8   | 08.1985 → 10.1987   | RD B 100  | 1200 1.6   | 08.1970 → 12.1977   | AS B 124 |
| 1.8   | 08.1986 → 01.1990   | RH B 103  | 1300 1.2   | 08.1970 → 07.1974   | D B 40   |
| 1.8 16V   | 08.1986 → 12.1989   | PL B 98   | 1300 1.6   | 08.1970 → 10.1972   | AE B 119 |
| 1.8 16V   | 06.1987 → 12.1989   | KR B 92   | 1300 1.6   | 08.1970 → 07.1975   | AD B 118 |
| 1.8 Syncro  | 08.1987 → 07.1988   | RH B 103  | 1300 1.6   | 08.1970 → 07.1975   | AJ B 121 |
| 1.8 Syncro  | 08.1987 → 12.1988   | GU B 80   | 1300 1.6   | 08.1970 → 07.1975   | AS B 124 |
| 1.8 Syncro  | 08.1987 → 12.1988   | RP B 106  | <b>PASSAT (32)</b>   |   |          |
| <b>K 70 (48)</b>  |   |           | 1.3  | 05.1973 → 01.1978   | ZA B 22  |
| 1.6   | 08.1970 → 10.1974   | DA B 110  | 1.3  | 05.1973 → 01.1978   | ZF B 23  |
| 1.8   | 08.1973 → 10.1974   | DC B 130  | 1.3  | 01.1978 → 07.1980   | FY B 7   |
| <b>KAEFER</b>   |   |           | 1.3  | 01.1978 → 07.1980   | FZ B 8   |
| 1200  | 04.1960 → 09.1966   | D B 40    | 1.5  | 05.1973 → 12.1975   | ZC B 35  |
| 1200 1.2 (11)   | 01.1960 → 12.1985   | D B 40    | 1.5  | 07.1973 → 07.1974   | ZB B 35  |
| 1200 L 1.6  | 08.1975 → 12.1977   | AS B 124  | 1.5  | 08.1974 → 12.1975   | YJ B 34  |
| 1300  | 01.1968 → 12.1986   | BY B 39   | 1.5 D  | 08.1977 → 07.1980   | CK D 25  |
| 1300 1.3  | 08.1965 → 07.1970   | E B 41    | 1.6  | 08.1975 → 07.1980   | FS B 53  |
| 1300 1.3 (11)   | 01.1965 → 07.1970   | F B 42    | 1.6  | 08.1975 → 07.1980   | YP B 69  |
| 1300 1.3 (11)   | 01.1970 → 01.1973   | AB B 36   | 1.6  | 08.1975 → 11.1980   | YG B 65  |
| 1300 Álcool   | 01.1980 → 12.1986   | BK AB 39  | 1.6  | 08.1975 → 11.1980   | YH AB 66 |
| 1302 1.2 (11)   | 08.1969 → 08.1972   | D B 40    | 1.6  | 08.1975 → 11.1980   | YK B 67  |
| 1302 1.3  | 08.1970 → 07.1975   | AC B 37   | 1.6  | 09.1975 → 07.1976   | YK B 67  |
| 1302 1.3 (11)   | 08.1970 → 08.1972   | AB B 36   | 1.6  | 09.1975 → 12.1980   | YH AB 66 |
| 1302 1.6  | 07.1971 → 07.1974   | AE B 119  | 1.6  | 08.1979 → 07.1980   | WY B 63  |
| 1302 1.6  | 07.1971 → 07.1974   | AH B 119  | 1.6  | 08.1979 → 07.1980   | WZ B 64  |
| 1302 1.6  | 07.1971 → 07.1974   | AK B 119  | 1.6 D  | 09.1980 → 07.1981   | CR D 26  |
| 1302 1.6 (11)   | 01.1970 → 08.1972   | AD B 118  | 1.6 GLi  | 06.1978 → 07.1980   | YS B 70  |
| 1303 1.2 (13)   | 07.1972 → 02.1976   | D B 40    | <b>PASSAT (32B)</b>  |   |          |
| 1303 1.3 (13)   | 08.1972 → 08.1973   | AB B 36   | 1.3  | 08.1980 → 07.1983   | FY B 7   |
| 1303 1.3 (13)   | 08.1973 → 07.1975   | AR B 38   | 1.3  | 08.1980 → 07.1983   | FZ B 8   |
| 1303 1.6 (13)   | 08.1972 → 12.1979   | AD B 118  | 1.3  | 08.1980 → 07.1986   | EP B 5   |
| 1303 LS,S 1.6 (13)  | 08.1972 → 07.1973   | AD B 118  | 1.3  | 08.1980 → 07.1986   | EU B 6   |
| 1303 LS,S 1.6 (13)  | 08.1973 → 12.1979   | AJ B 121  | 1.6  | 09.1979 → 11.1980   | WY B 63  |
| 1303 LS,S 1.6 (13)  | 08.1973 → 12.1979   | AS B 124  | 1.6  | 08.1980 → 07.1981   | YN B 68  |
| 1500 1.5 (11)   | 08.1966 → 11.1973   | H B 115   | 1.6  | 08.1980 → 03.1988   | DT B 73  |
| 1500 1.6  | 07.1970 → 01.1973   | AD B 118  | 1.6  | 01.1981 → 02.1983   | YP B 69  |
| 1600  | 01.1969 → 12.1986   | BA B 126  | 1.6  | 08.1981 → 07.1983   | WV B 62  |
| 1600  | 01.1969 → 12.1986   | BD B 127  | 1.6  | 02.1986 → 03.1988   | RL B 104 |
| 1600 Álcool   | 01.1981 → 12.1986   | UJ AB 128 | 1.6  | 08.1986 → 03.1988   | DTA B 74 |
| <b>KAEFER Convertible (15)</b>  |   |           | 1.6  | 08.1986 → 03.1988   | PP B 99  |
| 1.6   | 09.1975 → 12.1980   | AJ B 121  | 1.6 D  | 08.1980 → 07.1982   | CR D 26  |
| 1302 1.3  | 08.1970 → 07.1974   | AC B 37   | 1.6 D  | 08.1982 → 03.1988   | JK D 32  |
| 1302 1.6  | 08.1970 → 07.1974   | AF B 120  | 1.6 TD   | 04.1982 → 03.1988   | CY D 28  |
| 1302,1303 1.6   | 07.1970 → 06.1979   | AD B 118  | 1.6 TD   | 05.1986 → 03.1988   | RA D 33  |
| 1303 1.2  | 04.1975 → 12.1979   | D B 40    | 1.7  | 09.1981 → 12.1983   | WT B 61  |
| 1303 1.3  | 07.1970 → 03.1981   | AB B 36   | 1.8  | 01.1983 → 03.1988   | DS B 72  |
| 1303 1.6  | 08.1970 → 07.1974   | AE B 119  | 1.8  | 01.1983 → 03.1988   | JV B 91  |
| 1303 1.6  | 08.1970 → 07.1974   | AH B 119  | 1.8  | 08.1983 → 03.1988   | JN B 88  |
| 1303 1.6  | 08.1970 → 07.1974   | AK B 119  | 1.8  | 12.1983 → 03.1988   | DZ B 76  |
| 1500 1.5  | 01.1966 → 12.1970   | H B 115   | 1.8  | 05.1986 → 03.1988   | RM B 105 |
| 1500 1.6  | 07.1969 → 07.1970   | B B 125   | 1.9  | 01.1981 → 07.1983   | WN B 60  |
| Karmann 1.3   | 07.1964 → 07.1970   | F B 42    | 2.0  | 08.1983 → 03.1988   | HP B 83  |
| <b>KARMANN GHIA Convertible (14, 34)</b>  |   |           | 2.0  | 08.1983 → 03.1988   | JS B 83  |
| 1200  | 09.1957 → 12.1964   | D B 40    | 2.1  | 01.1981 → 12.1983   | WE B 58  |

# VOLKSWAGEN

|                             |                   |     |    | Pos |                                  |                   |    |   | Pos |
|-----------------------------|-------------------|-----|----|-----|----------------------------------|-------------------|----|---|-----|
| 2.2                         | 09.1982 → 12.1983 | WE  | B  | 58  | 1.8                              | 01.1983 → 03.1988 | JV | B | 91  |
| 2.2                         | 01.1985 → 03.1988 | KV  | B  | 94  | 1.8                              | 08.1983 → 03.1988 | JN | B | 88  |
| 2.2                         | 08.1985 → 12.1986 | KX  | B  | 95  | 1.8                              | 09.1983 → 12.1985 | JN | B | 88  |
| 2.2                         | 08.1985 → 03.1988 | KX  | B  | 95  | 1.8                              | 12.1983 → 03.1988 | DZ | B | 76  |
| <b>PASSAT (3A2, 35l)</b>    |                   |     |    |     | 1.8                              | 05.1986 → 03.1988 | RM | B | 105 |
| 1.6                         | 04.1988 → 07.1989 | RF  | B  | 102 | 1.8 Syncro                       | 01.1986 → 03.1988 | DS | B | 72  |
| 1.8 16V                     | 04.1988 → 12.1989 | KR  | B  | 92  | 1.8 Syncro                       | 01.1986 → 03.1988 | JN | B | 88  |
| <b>PASSAT B3 (35l)</b>      |                   |     |    |     | 1.9                              | 01.1981 → 07.1983 | WN | B | 60  |
| 1.6                         | 04.1988 → 07.1989 | RF  | B  | 102 | 2.0                              | 08.1983 → 03.1988 | HP | B | 83  |
| 2.0i                        | 03.1990 → 09.1983 | 2E  | B  | 111 | 2.0                              | 08.1983 → 03.1988 | JS | B | 83  |
| 2.0i                        | 08.1991 → 09.1983 | ACX | B  | 112 | 2.0 Syncro                       | 05.1984 → 03.1988 | JS | B | 83  |
| <b>PASSAT Saloon (32)</b>   |                   |     |    |     | 2.1                              | 01.1981 → 07.1983 | WE | B | 58  |
| 1.5 D                       | 10.1979 → 12.1982 | CK  | D  | 25  | 2.2                              | 09.1982 → 12.1984 | WE | B | 58  |
| <b>PASSAT Saloon (32B)</b>  |                   |     |    |     | 2.2                              | 09.1984 → 12.1988 | KX | B | 95  |
| 1.6                         | 05.1982 → 06.1989 | UC  | B  | 57  | 2.2                              | 01.1985 → 03.1988 | KV | B | 94  |
| 1.6                         | 08.1984 → 07.1986 | JU  | B  | 90  | 2.2                              | 08.1985 → 03.1988 | KX | B | 95  |
| 1.6                         | 08.1984 → 03.1988 | DT  | B  | 73  | 2.2 Syncro                       | 08.1984 → 07.1988 | HY | B | 85  |
| 1.6                         | 01.1985 → 03.1988 | RL  | B  | 104 | 2.2 Syncro                       | 08.1985 → 03.1988 | JT | B | 89  |
| 1.6                         | 08.1986 → 03.1988 | DTA | B  | 74  | 2.2 Syncro                       | 08.1985 → 03.1988 | KX | B | 95  |
| 1.6                         | 03.1987 → 03.1988 | PP  | B  | 99  | 2.2 Syncro                       | 09.1985 → 12.1988 | JT | B | 89  |
| 1.6 D                       | 08.1984 → 03.1988 | JK  | D  | 32  | 2.2 Syncro                       | 09.1985 → 12.1988 | KX | B | 95  |
| 1.6 TD                      | 01.1985 → 03.1988 | CY  | D  | 28  | <b>PASSAT Variant (3A5, 35l)</b> |                   |    |   |     |
| 1.6 Álcool                  | 08.1984 → 06.1989 | UP  | AB | 109 | 1.6                              | 04.1988 → 07.1989 | RF | B | 102 |
| 1.8                         | 08.1984 → 12.1985 | JN  | B  | 88  | 1.8                              | 04.1988 → 07.1990 | PF | B | 97  |
| 1.8                         | 01.1985 → 03.1988 | DS  | B  | 72  | 1.8 16V                          | 04.1988 → 12.1989 | KR | B | 92  |
| 1.8                         | 01.1985 → 03.1988 | JN  | B  | 88  | <b>PICKUP (USA)</b>              |                   |    |   |     |
| 1.8                         | 05.1986 → 03.1988 | RM  | B  | 105 | 1.6 (USA)                        | 08.1979 → 07.1980 | EJ | B | 47  |
| 1.8 Álcool                  | 08.1984 → 06.1989 | UE  | AB | 108 | 1.6 D (USA)                      | 03.1981 → 07.1982 | CR | D | 26  |
| 2.0                         | 08.1984 → 07.1985 | HP  | B  | 83  | 1.6 D (USA)                      | 08.1982 → 07.1984 | JK | D | 32  |
| 2.0                         | 08.1984 → 07.1985 | JS  | B  | 83  | 1.7i (USA)                       | 08.1981 → 07.1984 | EN | B | 49  |
| 2.2                         | 01.1985 → 03.1988 | KX  | B  | 95  | <b>POLO (86)</b>                 |                   |    |   |     |
| 2.2                         | 08.1985 → 12.1988 | KX  | B  | 95  | 0.8                              | 09.1975 → 09.1981 | HE | B | 1   |
| <b>PASSAT Variant (33)</b>  |                   |     |    |     | 0.9                              | 09.1975 → 09.1981 | HA | B | 2   |
| 1.3                         | 05.1973 → 01.1978 | ZA  | B  | 22  | 1.1                              | 03.1975 → 09.1981 | HB | B | 2   |
| 1.3                         | 10.1973 → 01.1978 | ZF  | B  | 23  | 1.1                              | 03.1975 → 09.1981 | HC | B | 2   |
| 1.3                         | 01.1978 → 07.1980 | FY  | B  | 7   | 1.3                              | 12.1976 → 09.1981 | HH | B | 15  |
| 1.5                         | 10.1973 → 07.1974 | ZB  | B  | 35  | <b>POLO (86C, 80)</b>            |                   |    |   |     |
| 1.5                         | 10.1973 → 12.1975 | ZC  | B  | 35  | 0.9                              | 10.1981 → 12.1981 | HA | B | 2   |
| 1.5                         | 08.1974 → 08.1975 | YJ  | B  | 34  | 1.0                              | 10.1981 → 10.1986 | GL | B | 11  |
| 1.5 D                       | 02.1977 → 07.1980 | CK  | D  | 25  | 1.1                              | 10.1981 → 09.1989 | HB | B | 2   |
| 1.6                         | 08.1975 → 07.1980 | YP  | B  | 69  | 1.3                              | 10.1981 → 07.1983 | HH | B | 15  |
| 1.6                         | 08.1975 → 11.1980 | YG  | B  | 65  | 1.3                              | 08.1982 → 07.1988 | GT | B | 14  |
| 1.6                         | 08.1975 → 11.1980 | YH  | AB | 66  | 1.3                              | 08.1982 → 07.1988 | HJ | B | 15  |
| 1.6                         | 08.1975 → 11.1980 | YK  | B  | 67  | 1.3                              | 09.1982 → 09.1989 | GK | B | 10  |
| 1.6                         | 02.1976 → 08.1979 | FS  | B  | 53  | 1.3                              | 08.1983 → 07.1985 | HK | B | 16  |
| 1.6                         | 02.1976 → 07.1980 | YN  | B  | 68  | 1.3                              | 08.1983 → 07.1985 | HW | B | 17  |
| 1.6                         | 09.1978 → 12.1980 | YK  | B  | 67  | 1.3                              | 08.1983 → 07.1988 | MH | B | 18  |
| 1.6 D                       | 02.1979 → 07.1980 | CR  | D  | 26  | 1.3 D                            | 08.1986 → 07.1990 | MN | D | 19  |
| 1.6 i                       | 06.1978 → 07.1980 | YS  | B  | 70  | <b>POLO CLASSIC (86C, 80)</b>    |                   |    |   |     |
| <b>PASSAT Variant (33B)</b> |                   |     |    |     | 1.0                              | 01.1985 → 10.1986 | GL | B | 11  |
| 1.3                         | 08.1980 → 07.1983 | FY  | B  | 7   | 1.3                              | 01.1985 → 07.1985 | HK | B | 16  |
| 1.3                         | 08.1980 → 07.1983 | FZ  | B  | 8   | 1.3                              | 01.1985 → 07.1987 | MH | B | 18  |
| 1.3                         | 08.1980 → 07.1986 | EP  | B  | 5   | 1.3 D                            | 08.1986 → 12.1988 | MN | D | 19  |
| 1.3                         | 08.1980 → 07.1986 | EU  | B  | 6   | <b>POLO Coupe (86C, 80)</b>      |                   |    |   |     |
| 1.6                         | 08.1980 → 11.1980 | WY  | B  | 63  | 1.0                              | 05.1982 → 10.1986 | GL | B | 11  |
| 1.6                         | 08.1980 → 07.1981 | YN  | B  | 68  | 1.1                              | 10.1981 → 07.1983 | HB | B | 2   |
| 1.6                         | 01.1981 → 02.1983 | YP  | B  | 69  | 1.3                              | 10.1981 → 07.1983 | HH | B | 15  |
| 1.6                         | 08.1981 → 07.1983 | WV  | B  | 62  | 1.3                              | 08.1982 → 07.1988 | GT | B | 14  |
| 1.6                         | 08.1983 → 07.1986 | JU  | B  | 90  | 1.3                              | 09.1982 → 09.1989 | GK | B | 10  |
| 1.6                         | 08.1984 → 03.1988 | DT  | B  | 73  | 1.3                              | 08.1983 → 07.1985 | HK | B | 16  |
| 1.6                         | 02.1986 → 03.1988 | RL  | B  | 104 | 1.3                              | 08.1983 → 06.1987 | MH | B | 18  |
| 1.6                         | 08.1986 → 03.1988 | DTA | B  | 74  | 1.3 D                            | 08.1986 → 08.1990 | MN | D | 19  |
| 1.6                         | 03.1987 → 03.1988 | PP  | B  | 99  | 1.3 G40                          | 01.1987 → 08.1990 | PY | B | 21  |
| 1.6 D                       | 08.1980 → 07.1982 | CR  | D  | 26  | <b>QUANTUM (USA)</b>             |                   |    |   |     |
| 1.6 D                       | 08.1982 → 03.1988 | JK  | D  | 32  | 1.3                              | 02.1977 → 1985    | GF | B | 9   |
| 1.6 TD                      | 04.1982 → 03.1988 | CY  | D  | 28  | 1.6 D                            | 01.1981 → 07.1987 | CS | D | 27  |
| 1.7                         | 09.1981 → 12.1983 | WT  | B  | 61  | 1.6 TD                           | 08.1981 → 07.1985 | CY | D | 28  |
| 1.8                         | 01.1983 → 03.1988 | DS  | B  | 72  | 1.7                              | 08.1981 → 07.1983 | WT | B | 61  |

V

|                                 |                   |             |    | Pos |                          |                   |     |   | Pos |
|---------------------------------|-------------------|-------------|----|-----|--------------------------|-------------------|-----|---|-----|
| 1.8                             | 09.1983 → 07.1986 | JN          | B  | 88  | 1.6                      | 08.1980 → 07.1982 | EG  | B | 45  |
| 2.0i                            | 01.1981 → 1984    | WN          | B  | 60  | 1.6                      | 08.1980 → 04.1984 | FR  | B | 52  |
| 2.0i                            | 01.1981 → 12.1984 | 2.0L AP UQD | AL | 114 | 1.6                      | 01.1983 → 12.1989 | EW  | B | 78  |
| 2.0i                            | 01.1981 → 12.1984 | UR          | AB | 113 | 1.6                      | 08.1983 → 07.1984 | EWA | B | 79  |
| 2.2i                            | 06.1977 → 07.1984 | WE          | B  | 58  | 1.6                      | 04.1986 → 07.1990 | RE  | B | 101 |
| 2.2i                            | 08.1985 → 07.1988 | JT          | B  | 89  | 1.7                      | 08.1980 → 07.1983 | EN  | B | 49  |
| 2.2i                            | 08.1985 → 07.1988 | KX          | B  | 95  | 1.8                      | 08.1982 → 07.1984 | DX  | B | 75  |
| <b>RABBIT (USA)</b>             |                   |             |    |     | 1.8                      | 08.1982 → 12.1989 | JJ  | B | 87  |
| 1.5                             | 05.1974 → 07.1980 | FH          | B  | 31  | 1.8                      | 01.1984 → 04.1987 | EV  | B | 77  |
| 1.5                             | 08.1977 → 07.1979 | EH          | B  | 46  | 1.8                      | 01.1987 → 12.1987 | PB  | B | 96  |
| 1.5                             | 08.1977 → 07.1980 | FX          | B  | 67  | 1.8 16V                  | 09.1985 → 12.1988 | PL  | B | 98  |
| 1.5 D                           | 09.1976 → 08.1980 | CK          | D  | 25  | 1.8 16V                  | 10.1985 → 07.1989 | KR  | B | 92  |
| 1.6                             | 08.1975 → 07.1976 | FN          | B  | 50  | <b>SCIROCCO I (53)</b>   |                   |     |   |     |
| 1.6                             | 08.1975 → 12.1983 | UC          | B  | 57  | 1.5i                     | 02.1974 → 04.1974 | FB  | B | 29  |
| 1.6                             | 03.1976 → 07.1977 | EE          | B  | 44  | 1.5i                     | 08.1977 → 07.1980 | FX  | B | 67  |
| 1.6                             | 08.1979 → 07.1980 | EJ          | B  | 47  | <b>SCIROCCO II (53B)</b> |                   |     |   |     |
| 1.6 D                           | 01.1981 → 07.1987 | CS          | D  | 27  | 1.7i                     | 08.1980 → 07.1983 | EN  | B | 49  |
| 1.6 D                           | 03.1981 → 07.1982 | CR          | D  | 26  | <b>SP-1 / SP-2</b>       |                   |     |   |     |
| 1.6 D                           | 08.1982 → 07.1984 | JK          | D  | 32  | 1.7                      | 06.1972 → 02.1976 | BL  | B | 43  |
| 1.6 TD                          | 08.1981 → 07.1984 | CY          | D  | 28  | <b>TIPO 1</b>            |                   |     |   |     |
| 1.7                             | 08.1981 → 07.1984 | EN          | B  | 49  | 1,2                      | 04.1968 → 11.1973 | D   | B | 40  |
| 1.7                             | 01.1982 → 07.1984 | JF          | B  | 56  | <b>VARIANT I</b>         |                   |     |   |     |
| 1.8i                            | 05.1983 → 07.1984 | JH          | B  | 86  | 1.6                      | 11.1969 → 12.1977 | BV  | B | 126 |
| <b>SANTANA (1981/2000/3000)</b> |                   |             |    |     | <b>VARIANT II</b>        |                   |     |   |     |
| 1.7                             | 01.1982 → 07.1984 | JF          | B  | 56  | 1.6                      | 01.1978 → 12.1981 | BV  | B | 126 |
| 1.8i                            | 08.1985 → 07.1986 | KX          | B  | 95  | <b>VOYAGE</b>            |                   |     |   |     |
| <b>SANTANA (32B)</b>            |                   |             |    |     | 1.8                      | 05.1984 → 09.1988 | RM  | B | 105 |
| 1.3                             | 08.1981 → 07.1983 | FZ          | B  | 8   | <b>VW-PORSCHE 914</b>    |                   |     |   |     |
| 1.6                             | 08.1981 → 12.1982 | YP          | B  | 69  | 1.7                      | 01.1969 → 12.1973 | W   | B | 131 |
| 1.6                             | 08.1981 → 07.1983 | WV          | B  | 62  |                          |                   |     |   |     |
| 1.6                             | 08.1981 → 12.1984 | DT          | B  | 73  |                          |                   |     |   |     |
| 1.6 D                           | 08.1981 → 07.1982 | CR          | D  | 26  |                          |                   |     |   |     |
| 1.6 D                           | 08.1982 → 12.1984 | JK          | D  | 32  |                          |                   |     |   |     |
| 1.6 TD                          | 12.1981 → 12.1984 | CY          | D  | 28  |                          |                   |     |   |     |
| 1.7                             | 09.1981 → 12.1983 | WT          | B  | 61  |                          |                   |     |   |     |
| 1.8                             | 01.1983 → 12.1984 | DS          | B  | 72  |                          |                   |     |   |     |
| 1.8                             | 09.1983 → 12.1985 | JN          | B  | 88  |                          |                   |     |   |     |
| 1.9                             | 08.1981 → 07.1983 | WN          | B  | 60  |                          |                   |     |   |     |
| 2.0                             | 08.1983 → 12.1984 | HP          | B  | 83  |                          |                   |     |   |     |
| 2.0                             | 08.1983 → 12.1984 | JS          | B  | 83  |                          |                   |     |   |     |
| 2.1                             | 08.1982 → 12.1983 | WE          | B  | 58  |                          |                   |     |   |     |
| 2.2                             | 09.1982 → 12.1984 | WE          | B  | 58  |                          |                   |     |   |     |
| 2.2                             | 09.1984 → 12.1985 | KX          | B  | 95  |                          |                   |     |   |     |
| <b>SAVEIRO I</b>                |                   |             |    |     |                          |                   |     |   |     |
| 1.6                             | 07.1982 → 08.1986 | UH          | B  | 128 |                          |                   |     |   |     |
| 1.6 Álcool                      | 07.1982 → 08.1986 | BP          | AB | 128 |                          |                   |     |   |     |
| 1.6 Álcool                      | 07.1985 → 10.1989 | HM          | AB | 81  |                          |                   |     |   |     |
| <b>SCIROCCO (53)</b>            |                   |             |    |     |                          |                   |     |   |     |
| 1.1                             | 04.1974 → 07.1979 | FA          | B  | 2   |                          |                   |     |   |     |
| 1.3                             | 08.1979 → 07.1980 | GF          | B  | 9   |                          |                   |     |   |     |
| 1.5                             | 02.1974 → 07.1974 | ZB          | B  | 35  |                          |                   |     |   |     |
| 1.5                             | 02.1974 → 12.1975 | FH          | B  | 31  |                          |                   |     |   |     |
| 1.5                             | 02.1974 → 12.1977 | FD          | B  | 30  |                          |                   |     |   |     |
| 1.5                             | 08.1974 → 08.1975 | YJ          | B  | 34  |                          |                   |     |   |     |
| 1.5                             | 08.1977 → 07.1980 | JB          | B  | 55  |                          |                   |     |   |     |
| 1.5                             | 09.1977 → 12.1978 | EH          | B  | 46  |                          |                   |     |   |     |
| 1.6                             | 08.1975 → 07.1977 | FT          | B  | 54  |                          |                   |     |   |     |
| 1.6                             | 08.1975 → 07.1979 | FN          | B  | 50  |                          |                   |     |   |     |
| 1.6                             | 08.1975 → 07.1979 | FP          | B  | 51  |                          |                   |     |   |     |
| 1.6                             | 08.1975 → 07.1980 | FR          | B  | 52  |                          |                   |     |   |     |
| 1.6                             | 06.1976 → 07.1980 | EG          | B  | 45  |                          |                   |     |   |     |
| 1.6                             | 09.1976 → 12.1977 | EE          | B  | 44  |                          |                   |     |   |     |
| 1.6                             | 09.1976 → 12.1977 | FN          | B  | 50  |                          |                   |     |   |     |
| 1.6                             | 08.1978 → 07.1980 | EJ          | B  | 47  |                          |                   |     |   |     |
| <b>SCIROCCO (53B)</b>           |                   |             |    |     |                          |                   |     |   |     |
| 1.3                             | 08.1980 → 12.1983 | GF          | B  | 9   |                          |                   |     |   |     |
| 1.3                             | 08.1983 → 07.1984 | HK          | B  | 16  |                          |                   |     |   |     |
| 1.5                             | 08.1980 → 12.1983 | JB          | B  | 55  |                          |                   |     |   |     |

V

| <b>1</b> |  |  | <b>64.5</b> |                   |   |   |                      |    |       |       |     |      |
|----------|--|--|-------------|-------------------|---|---|----------------------|----|-------|-------|-----|------|
|          | HE   |  |             | 09.1975 → 09.1981 | B | 4 | 771 cm <sup>3</sup>  | 2V | 25 kW | 34 PS | 8   | - 59 |
|          | POLO (86)  |  |             |                   |   |   |                      |    |       |       |     |      |
|          | 85 957 604   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |             |                   |   |   |                      |    |       |       |     |      |
|          | 85 958 604   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |             |                   |   |   |                      |    |       |       |     |      |
|          | 87 205 610   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove  |             |                   |   |   |                      |    |       |       |     |      |
|          | 87 421 610   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 421 620</b> 0,50 / <b>87 421 630</b> 0,75 / <b>87 421 600</b> STD, HL 1,2,4,5 + PASS-L 3: 360° oil groove, 01.1978 →   |             |                   |   |   |                      |    |       |       |     |      |
|          | 87 701 610   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620</b> 0,50 / <b>87 701 600</b> STD  |             |                   |   |   |                      |    |       |       |     |      |
|          | 87 722 610   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove   |             |                   |   |   |                      |    |       |       |     |      |
| <b>2</b> |  |  | <b>69.5</b> |                   |   |   |                      |    |       |       |     |      |
|          | FA   |  |             | 04.1974 → 07.1983 | B | 4 | 1093 cm <sup>3</sup> | 2V | 37 kW | 50 PS | 8   | - 72 |
|          | GG   |  |             | 04.1974 → 02.1984 | B | 4 | 1093 cm <sup>3</sup> | 2V | 37 kW | 50 PS | 9,7 | - 72 |
|          | HA   |  |             | 09.1975 → 12.1981 | B | 4 | 895 cm <sup>3</sup>  | 2V | 29 kW | 40 PS | 8   | - 59 |
|          | HB   |  |             | 03.1975 → 09.1989 | B | 4 | 1093 cm <sup>3</sup> | 2V | 37 kW | 50 PS | 8,2 | - 72 |
|          | HC   |  |             | 03.1975 → 09.1981 | B | 4 | 1093 cm <sup>3</sup> | 2V | 44 kW | 60 PS | 9,5 | - 72 |
|          | DERBY (86), DERBY (86C, 80), GOLF I (17), JETTA I (16), POLO (86), POLO (86C, 80), POLO Coupe (86C, 80), SCIROCCO (53) |  |             |                   |   |   |                      |    |       |       |     |      |
|          | 85 957 604   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |             |                   |   |   |                      |    |       |       |     |      |
|          | 85 958 604   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |             |                   |   |   |                      |    |       |       |     |      |
|          | 87 205 610   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove  |             |                   |   |   |                      |    |       |       |     |      |
|          | 87 421 610   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 421 620</b> 0,50 / <b>87 421 630</b> 0,75 / <b>87 421 600</b> STD, HL 1,2,4,5 + PASS-L 3: 360° oil groove, <b>FA</b> : 01.1978 →, <b>GG</b> : 1.1: 01.1978 →, <b>HA</b> : 0.9, 0.9: 01.1978 →, <b>HB</b> : 1.1, 1.1: 01.1978 → |             |                   |   |   |                      |    |       |       |     |      |
|          | 87 701 610   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620</b> 0,50 / <b>87 701 600</b> STD  |             |                   |   |   |                      |    |       |       |     |      |
|          | 87 722 610   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove   |             |                   |   |   |                      |    |       |       |     |      |
|          | 81-3310  | IN/EX; 12.06/15 x 8 x 36.5 B1  |             |                   |   |   |                      |    |       |       |     |      |
|          | 81-3312  | IN/EX; 12.13/15 x 8 x 36.5 B1  |             |                   |   |   |                      |    |       |       |     |      |
|          | 81-3311  | IN/EX; 12.2/15 x 8 x 36.5 B1   |             |                   |   |   |                      |    |       |       |     |      |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |             |                   |   |   |                      |    |       |       |     |      |
|          | 7.02242.35.0   | fuel pump; mechanical  |             |                   |   |   |                      |    |       |       |     |      |
| <b>3</b> |  |  | <b>69.5</b> |                   |   |   |                      |    |       |       |     |      |
|          | FJ   |  |             | 08.1976 → 07.1980 | B | 4 | 1093 cm <sup>3</sup> | 2V | 38 kW | 52 PS | 9,7 | - 72 |
|          | GOLF I (17)  |  |             |                   |   |   |                      |    |       |       |     |      |
|          | 85 957 604   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |             |                   |   |   |                      |    |       |       |     |      |
|          | 85 958 604   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |             |                   |   |   |                      |    |       |       |     |      |
|          | 87 205 610   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove  |             |                   |   |   |                      |    |       |       |     |      |
|          | 87 421 610   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 421 620</b> 0,50 / <b>87 421 630</b> 0,75 / <b>87 421 600</b> STD, HL 1,2,4,5 + PASS-L 3: 360° oil groove, 01.1978 →   |             |                   |   |   |                      |    |       |       |     |      |
|          | 87 701 610   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620</b> 0,50 / <b>87 701 600</b> STD  |             |                   |   |   |                      |    |       |       |     |      |
|          | 87 722 610   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove   |             |                   |   |   |                      |    |       |       |     |      |
|          | 81-3310  | IN/EX; 12.06/15 x 8 x 36.5 B1  |             |                   |   |   |                      |    |       |       |     |      |
|          | 81-3312  | IN/EX; 12.13/15 x 8 x 36.5 B1  |             |                   |   |   |                      |    |       |       |     |      |
|          | 81-3311  | IN/EX; 12.2/15 x 8 x 36.5 B1   |             |                   |   |   |                      |    |       |       |     |      |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |             |                   |   |   |                      |    |       |       |     |      |



|          |                   |  |   |   |                      |    |                |                               |       |      |  |
|----------|-------------------|--|---|---|----------------------|----|----------------|-------------------------------|-------|------|--|
| <b>4</b> |                   | <b>69.5</b>  |   |   |                      |    |                |                               |       |      |  |
|          | <b>HD</b>         | 02.1977 → 09.1981  | B | 4 | 1093 cm <sup>3</sup> | 2V | 38 kW          | 52 PS                         | 8,2:1 | - 72 |  |
|          | <b>DERBY (86)</b> |  |   |   |                      |    |                |                               |       |      |  |
|          | <b>85 957 604</b> | BU STD $\varnothing$ 42.975 / 46.000 / 15.000 / St/A   |   |   |                      |    |                |                               |       |      |  |
|          |                   | <b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |   |   |                      |    |                |                               |       |      |  |
|          | <b>85 958 604</b> | BU STD $\varnothing$ 41.975 / 45.000 / 15.000 / St/A   |   |   |                      |    |                |                               |       |      |  |
|          |                   | <b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |   |   |                      |    |                |                               |       |      |  |
|          | <b>87 205 610</b> | [Set] HL 0,25 $\varnothing$ 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 $\varnothing$ 53.728 / 59.000 / 25.030 / 2.627 St/B/G |   |   |                      |    |                |                               |       |      |  |
|          |                   | <b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove                                    |   |   |                      |    |                |                               |       |      |  |
|          | <b>87 421 610</b> | [Set] HL 0,25 $\varnothing$ 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 $\varnothing$ 53.728 / 59.000 / 25.030 / 2.627 St/B/G |   |   |                      |    |                |                               |       |      |  |
|          |                   | <b>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600 STD</b> , HL 1,2,4,5 + PASS-L 3: 360° oil groove, 01.1978 →                          |   |   |                      |    |                |                               |       |      |  |
|          | <b>87 701 610</b> | [Set] PL 0,25 $\varnothing$ 41.720 / 45.000 / 18.000 / 1.632 St/B/G  |   |   |                      |    |                |                               |       |      |  |
|          |                   | <b>87 701 620 0,50 / 87 701 600 STD</b>  |   |   |                      |    |                |                               |       |      |  |
|          | <b>87 722 610</b> | [Set] HL 0,25 $\varnothing$ 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 $\varnothing$ 53.728 / 59.000 / 25.030 / 2.627 St/B/G |   |   |                      |    |                |                               |       |      |  |
|          |                   | <b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove                   |   |   |                      |    |                |                               |       |      |  |
|          | <b>RK-8</b>       | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1 |       |      |  |
|          |                   |  |   |   |                      |    | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1 |       |      |  |
|          |                   |  |   |   |                      |    | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1  |       |      |  |

|          |  |  |   |   |                      |    |                |  |   |        |  |
|----------|--|--|---|---|----------------------|----|----------------|--|---|--------|--|
| <b>5</b> |  | <b>75</b>  |   |   |                      |    |                |  |   |        |  |
|          | <b>EP</b>  | 08.1980 → 07.1986  | B | 4 | 1297 cm <sup>3</sup> | 2V | 44 kW          | 60 PS  | 9 | - 73.4 |  |
|          | <b>CITI GOLF, PASSAT (32B), PASSAT Variant (33B)</b> |  |   |   |                      |    |                |  |   |        |  |
|          | <b>85 957 604</b>                                    | BU STD $\varnothing$ 42.975 / 46.000 / 15.000 / St/A   |   |   |                      |    |                |  |   |        |  |
|          |  | <b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |   |   |                      |    |                |  |   |        |  |
|          | <b>85 958 604</b>                                    | BU STD $\varnothing$ 41.975 / 45.000 / 15.000 / St/A   |   |   |                      |    |                |  |   |        |  |
|          |  | <b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |   |   |                      |    |                |  |   |        |  |
|          | <b>87 200 610</b>                                    | [Set] PL 0,25 $\varnothing$ 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |   |   |                      |    |                |  |   |        |  |
|          |  | <b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b> , mot. ch 81 E 000 001 →                                   |   |   |                      |    |                |  |   |        |  |
|          | <b>87 205 610</b>                                    | [Set] HL 0,25 $\varnothing$ 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 $\varnothing$ 53.728 / 59.000 / 25.030 / 2.627 St/B/G |   |   |                      |    |                |  |   |        |  |
|          |  | <b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove                                    |   |   |                      |    |                |  |   |        |  |
|          | <b>87 324 690</b>                                    | [Set] PL-B SEMI $\varnothing$ 20.000 / 23.000 / 25.000 / St/B, mot. ch 81 E 000 001 →  |   |   |                      |    |                |  |   |        |  |
|          | <b>87 722 610</b>                                    | [Set] HL 0,25 $\varnothing$ 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 $\varnothing$ 53.728 / 59.000 / 25.030 / 2.627 St/B/G |   |   |                      |    |                |  |   |        |  |
|          |  | <b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove                   |   |   |                      |    |                |  |   |        |  |
|          | <b>87 723 610</b>                                    | [Set] PL 0,25 $\varnothing$ 45.728 / 49.000 / 19.000 / 1.631 St/B/G  |   |   |                      |    |                |  |   |        |  |
|          |  | <b>87 723 630 0,75 / 87 723 640 1,00</b> , → mot. ch 81 D 250 000  |   |   |                      |    |                |  |   |        |  |
|          | <b>33025</b>   | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |   |   |                      |    | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |   |        |  |
|          | <b>3374</b>  | IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III  |   |   |                      |    | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |   |        |  |
|          |  |  |   |   |                      |    | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |   |        |  |
|          |  |  |   |   |                      |    | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |   |        |  |
|          |  |  |   |   |                      |    | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |   |        |  |
|          |  |  |   |   |                      |    | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |   |        |  |
|          | <b>50 005 148</b>                                    | mechanical; metal  |   |   |                      |    |                |  |   |        |  |
|          | <b>50 005 151</b>                                    | mechanical; metal, with backhousing  |   |   |                      |    |                |  |   |        |  |
|          | <b>7.07152.46.0</b>                                  | mechanical; metal; Impeller diameter: 59.5   |   |   |                      |    |                |  |   |        |  |
|          | <b>7.21440.51.0</b>                                  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                     |   |   |                      |    |                |  |   |        |  |
|          | <b>7.02242.10.0</b>                                  | fuel pump; mechanical  |   |   |                      |    |                |  |   |        |  |
|          | <b>7.05817.06.0</b>                                  | non-return valve (brake booster); pneumatic  |   |   |                      |    |                |  |   |        |  |
|          | <b>50 007 621</b>                                    | mechanical; Outer $\varnothing$ : 35; length: 28.5   |   |   |                      |    |                |  |   |        |  |

**V**

|          |   |   |   |   |                      |    |       |       |     |        |
|----------|---|---|---|---|----------------------|----|-------|-------|-----|--------|
| <b>6</b> |   | <b>75</b>   |   |   |                      |    |       |       |     |        |
|          | <b>EU</b>                                 | 08.1980 → 07.1986   | B | 4 | 1297 cm <sup>3</sup> | 2V | 44 kW | 60 PS | 8,2 | - 73.4 |
|          | <b>PASSAT (32B), PASSAT Variant (33B)</b> |   |   |   |                      |    |       |       |     |        |
|          | <b>85 957 604</b>                         | BU STD $\varnothing$ 42.975 / 46.000 / 15.000 / St/A                        |   |   |                      |    |       |       |     |        |
|          |   | <b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.             |   |   |                      |    |       |       |     |        |
|          | <b>85 958 604</b>                         | BU STD $\varnothing$ 41.975 / 45.000 / 15.000 / St/A                        |   |   |                      |    |       |       |     |        |
|          |   | <b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.              |   |   |                      |    |       |       |     |        |
|          | <b>87 200 610</b>                         | [Set] PL 0,25 $\varnothing$ 47.528 / 50.600 / 19.000 / 1.531 St/B/G         |   |   |                      |    |       |       |     |        |
|          |   | <b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b> |   |   |                      |    |       |       |     |        |

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|  |                     |  |
|--|---------------------|--|
|  | <b>87 205 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove                  |
|  | <b>87 324 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |
|  | <b>87 722 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove |
|  | <b>33025</b>        | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |
|  | <b>3374</b>         | IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III  |
|  |                     | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |
|  |                     | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1   |
|  |                     | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1   |
|  |                     | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1   |
|  |                     | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1  |
|  |                     | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |
|  | <b>7.05817.06.0</b> | non-return valve (brake booster); pneumatic  |

|          |   |  |  |
|----------|---|--|--|
| <b>7</b> |   | <b>75</b>  |  |
|          | <b>FY</b>   | 01.1978 → 07.1983  | B 4 1272 cm <sup>3</sup> 2V 40 kW 55 PS 8,2 - 72 |
|          | <b>PASSAT (32), PASSAT (32B), PASSAT Variant (33), PASSAT Variant (33B)</b> |  |  |
|          | <b>80 00004 1 0 000</b>   | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 4]<br><b>80 00004 1 0 050 75.50 / 80 00004 1 0 100 76.00</b>  |  |
|          | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |  |
|          | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |  |
|          | <b>87 421 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600 STD</b> , HL 1,2,4,5 + PASS-L 3: 360° oil groove |  |
|          | <b>87 701 610</b>   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620 0,50 / 87 701 600 STD</b>   |  |
|          | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1  |  |
|          | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1  |  |
|          | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1   |  |
|          | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |  |
|          | <b>7.02242.35.0</b>   | fuel pump; mechanical  |  |
|          | <b>7.05817.06.0</b>   | non-return valve (brake booster); pneumatic  |  |

|          |   |  |  |
|----------|---|--|--|
| <b>8</b> |   | <b>75</b>  |  |
|          | <b>FZ</b>   | 01.1978 → 07.1983  | B 4 1272 cm <sup>3</sup> 2V 44 kW 60 PS 8,2 - 72 |
|          | <b>PASSAT (32), PASSAT (32B), PASSAT Variant (33B), SANTANA (32B)</b> |  |  |
|          | <b>80 00004 1 0 000</b>   | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 4]<br><b>80 00004 1 0 050 75.50 / 80 00004 1 0 100 76.00</b>  |  |
|          | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |  |
|          | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |  |
|          | <b>87 421 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600 STD</b> , HL 1,2,4,5 + PASS-L 3: 360° oil groove |  |
|          | <b>87 701 610</b>   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620 0,50 / 87 701 600 STD</b>   |  |
|          | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1  |  |
|          | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1  |  |
|          | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1   |  |
|          | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |  |
|          | <b>7.05817.06.0</b>   | non-return valve (brake booster); pneumatic  |  |





| 9   |                  | 75   |   |
|---|------------------|--|---|
|   | GF               | 02.1977 → 1985   | B 4 1272 cm <sup>3</sup> 2V 44 kW 60 PS 8,2 - 72                        |
| GOLF I (17), JETTA I (16), QUANTUM (USA), SCIROCCO (53), SCIROCCO (53B)       |                  |  |   |
|   | 80 00004 1 0 000 | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 4]<br>80 00004 1 0 050 75.50 / 80 00004 1 0 100 76.00   |   |
|   | 85 957 604       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.  |   |
|   | 85 958 604       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.   |   |
|   | 87 421 610       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600 STD, HL 1,2,4,5 + PASS-L 3: 360° oil groove   |   |
|   | 87 701 610       | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br>87 701 620 0,50 / 87 701 600 STD  |   |
|   | 331104           | EX; 28.2 x 8 x 110.5 x A/S - - 45° - 22 - III  | <b>RK-8</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|   | 81-3310          | IN/EX; 12.06/15 x 8 x 36.5 B1  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|   | 81-3319          | IN/EX; 12.07/15.2 x 8 x 42.5 B1  |   |
|   | 81-3312          | IN/EX; 12.13/15 x 8 x 36.5 B1  |   |
|   | 81-3311          | IN/EX; 12.2/15 x 8 x 36.5 B1   |   |
|   | 81-3320          | IN/EX; 12.2/15.2 x 8 x 42.5 B1   |   |
|   | 7.21440.51.0     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |
|   | 7.02242.35.0     | fuel pump; mechanical  |   |
| 10  |                  | 75   |   |
|   | GK               | 09.1982 → 09.1989  | B 4 1272 cm <sup>3</sup> 2V 55 kW 75 PS 10,7 - 72                       |
| DERBY (86C, 80), POLO (86C, 80), POLO Coupe (86C, 80)                         |                  |  |   |
|   | 80 00250 1 0 000 | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 3]<br>80 00250 1 0 050 75.50  |   |
|   | 80 00250 1 1 000 | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3]   |   |
|   | 85 957 604       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.  |   |
|   | 85 958 604       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.   |   |
|   | 78 635 620       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD   |   |
|   | 87 420 610       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD, 360° oil groove   |   |
|   | 87 701 610       | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br>87 701 620 0,50 / 87 701 600 STD  |   |
|   | 331104           | EX; 28.2 x 8 x 110.5 x A/S - - 45° - 22 - III  | <b>RK-8</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|   | 81-3319          | IN/EX; 12.07/15.2 x 8 x 42.5 B1  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|   | 81-3320          | IN/EX; 12.2/15.2 x 8 x 42.5 B1   |   |
|   | 7.21440.51.0     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |
|   | 7.21538.50.0     | fuel pump; in-line; electrical   |   |
|   | 7.02242.35.0     | fuel pump; mechanical  |   |
|   | 7.05817.00.0     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |   |
| 11  |                  | 75   |   |
|   | GL               | 10.1981 → 10.1986  | B 4 1043 cm <sup>3</sup> 2V 29 kW 40 PS 9,5 - 59                        |
| DERBY (86C, 80), POLO (86C, 80), POLO CLASSIC (86C, 80), POLO Coupe (86C, 80) |                  |  |   |
|   | 80 00250 1 0 000 | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 3]<br>80 00250 1 0 050 75.50  |   |
|   | 80 00250 1 1 000 | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3]   |   |
|   | 85 957 604       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.  |   |
|   | 85 958 604       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.   |   |

cont...

|                     |  |
|---------------------|--|
| <b>87 421 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600</b> STD, HL 1,2,4,5 + PASS-L 3: 360° oil groove  |
| <b>87 701 610</b>   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620 0,50 / 87 701 600</b> STD   |
| <b>331104</b>       | EX; 28.2 x 8 x 110.5 x A/S -- 45° - 22 - III   |
| <b>81-3319</b>      | IN/EX; 12.07/15.2 x 8 x 42.5 B1  |
| <b>81-3320</b>      | IN/EX; 12.2/15.2 x 8 x 42.5 B1   |
| <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
| <b>7.02242.35.0</b> | fuel pump; mechanical  |
| <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |

**MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

|                           |   |
|---------------------------|---|
| <b>12</b>                 | <b>75</b>   |
| <b>GN</b>                 | 11.1983 → 08.1985 B 4 1043 cm <sup>3</sup> 2V 33-37 kW 45-50 PS $\epsilon$ 9,5:1 - 59 |
| <b>GOLF II (19E, 1G1)</b> |   |

|                         |  |
|-------------------------|--|
| <b>80 00250 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 3]<br><b>80 00250 1 0 050 75.50</b>   |
| <b>80 00250 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3]   |
| <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |
| <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |
| <b>87 421 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600</b> STD, HL 1,2,4,5 + PASS-L 3: 360° oil groove  |
| <b>87 701 610</b>       | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620 0,50 / 87 701 600</b> STD   |
| <b>81-3319</b>          | IN/EX; 12.07/15.2 x 8 x 42.5 B1  |
| <b>81-3320</b>          | IN/EX; 12.2/15.2 x 8 x 42.5 B1   |
| <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
| <b>7.05817.00.0</b>     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |

|                                  |   |
|----------------------------------|---|
| <b>13</b>                        | <b>75</b>   |
| <b>GS</b>                        | 08.1982 → 02.1984 B 4 1272 cm <sup>3</sup> 2V 43 kW 58 PS $\epsilon$ 8,2 - 72 |
| <b>GOLF I (17), JETTA I (16)</b> |   |

|                         |   |
|-------------------------|---|
| <b>80 00004 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 4]<br><b>80 00004 1 0 050 75.50 / 80 00004 1 0 100 76.00</b>   |
| <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |
| <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |
| <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600</b> STD <b>87 205 640 1,00</b> , HL 4: 360° oil groove                  |
| <b>87 421 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600</b> STD, HL 1,2,4,5 + PASS-L 3: 360° oil groove                         |
| <b>87 701 610</b>       | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620 0,50 / 87 701 600</b> STD  |
| <b>87 722 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600</b> STD <b>87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove |

|   |   |
|---|---|
| <b>14</b>   | <b>75</b>   |
| <b>GT</b>   | 08.1982 → 07.1988 B 4 1272 cm <sup>3</sup> 2V 43 kW 58 PS $\epsilon$ 8,2 - 72 |
| <b>GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165), POLO (86C, 80), POLO Coupe (86C, 80)</b> |   |

|                         |   |
|-------------------------|---|
| <b>80 00004 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 4]<br><b>80 00004 1 0 050 75.50 / 80 00004 1 0 100 76.00</b>   |
| <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front. |
| <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |

cont...



|                     |  |
|---------------------|--|
| <b>87 421 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600 STD</b> , HL 1,2,4,5 + PASS-L 3: 360° oil groove   |
| <b>87 701 610</b>   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620 0,50 / 87 701 600 STD</b>   |
| <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
| <b>7.02242.35.0</b> | fuel pump; mechanical  |
| <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |

|           |  |           |   |          |    |       |       |      |      |
|-----------|--|-----------|---|----------|----|-------|-------|------|------|
| <b>15</b> |  | <b>75</b> |   |          |    |       |       |      |      |
| <b>HH</b> | 12.1976 → 07.1983  | B         | 4 | 1272 cm³ | 2V | 44 kW | 60 PS | Ø8,2 | - 72 |
| <b>HJ</b> | 02.1977 → 07.1988  | B         | 4 | 1272 cm³ | 2V | 43 kW | 58 PS | Ø8,2 | - 72 |
|           | <b>DERBY (86), DERBY (86C, 80), FOX (5Z1/5Z3), POLO (86), POLO (86C, 80), POLO Coupe (86C, 80)</b> |           |   |          |    |       |       |      |      |

|                         |  |
|-------------------------|--|
| <b>80 00004 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 4]<br><b>80 00004 1 0 050 75.50 / 80 00004 1 0 100 76.00</b>  |
| <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |
| <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |
| <b>87 421 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600 STD</b> , HL 1,2,4,5 + PASS-L 3: 360° oil groove |
| <b>87 701 610</b>       | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620 0,50 / 87 701 600 STD</b>   |
| <b>81-3310</b>          | IN/EX; 12.06/15 x 8 x 36.5 B1  |
| <b>81-3312</b>          | IN/EX; 12.13/15 x 8 x 36.5 B1  |
| <b>81-3311</b>          | IN/EX; 12.2/15 x 8 x 36.5 B1   |
| <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
| <b>7.02242.35.0</b>     | fuel pump; mechanical  |

|           |  |           |   |          |    |       |       |      |      |
|-----------|--|-----------|---|----------|----|-------|-------|------|------|
| <b>16</b> |  | <b>75</b> |   |          |    |       |       |      |      |
| <b>HK</b> | 08.1983 → 07.1985  | B         | 4 | 1272 cm³ | 2V | 40 kW | 55 PS | Ø9,5 | - 72 |
|           | <b>DERBY (86C, 80), GOLF I Cabriolet (155), GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165), POLO (86C, 80), POLO CLASSIC (86C, 80), POLO Coupe (86C, 80), SCIROCCO (53B)</b> |           |   |          |    |       |       |      |      |

|                         |  |              |  |
|-------------------------|--|--------------|--|
| <b>93 896 600</b>       | Cylinder diameter: 75.01; KH: 42.87; VT1: -1.7; VT2: -1.7; MT: -16.6; GL: 69.87; piston pin: 20x54; number of piston rings: 3<br>R 1.75 CR G6<br>NM 2<br>SSF 3<br>→ <b>80 00250 1 0 ...</b>  |              |  |
| <b>80 00250 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 3]<br><b>80 00250 1 0 050 75.50</b>   |              |  |
| <b>80 00250 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3]   |              |  |
| <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |              |  |
| <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |              |  |
| <b>87 421 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600 STD</b> , HL 1,2,4,5 + PASS-L 3: 360° oil groove   |              |  |
| <b>87 701 610</b>       | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620 0,50 / 87 701 600 STD</b>   |              |  |
| <b>331104</b>           | EX; 28.2 x 8 x 110.5 x A/S - - 45° - 22 - III  | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>81-3319</b>          | IN/EX; 12.07/15.2 x 8 x 42.5 B1  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>81-3320</b>          | IN/EX; 12.2/15.2 x 8 x 42.5 B1   |              |  |
| <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |              |  |
| <b>7.02242.35.0</b>     | fuel pump; mechanical  |              |  |
| <b>7.05817.00.0</b>     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |              |  |

|  |  |           |    |                   |   |   |                      |    |       |       |      |      |
|--|--|-----------|----|-------------------|---|---|----------------------|----|-------|-------|------|------|
| <b>17</b>                              |  | <b>75</b> | HW | 08.1983 → 07.1985 | B | 4 | 1272 cm <sup>3</sup> | 2V | 37 kW | 50 PS | ε9,5 | - 72 |
| <b>DERBY (86C, 80), POLO (86C, 80)</b> |  |           |    |                   |   |   |                      |    |       |       |      |      |

|  |                         |  |
|--|-------------------------|--|
|  | <b>93 896 600</b>       | Cylinder diameter: 75.01; KH: 42.87; VT1: -1.7; VT2: -1.7; MT: -16.6; GL: 69.87; piston pin: 20x54; number of piston rings: 3<br>R 1.75 CR G6<br>NM 2<br>SSF 3<br>→ <b>80 00250 1 0 ...</b>  |
|  | <b>80 00250 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 3]<br><b>80 00250 1 0 050</b> 75.50   |
|  | <b>80 00250 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3]   |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |
|  | <b>87 421 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 421 620</b> 0,50 / <b>87 421 630</b> 0,75 / <b>87 421 600</b> STD, HL 1,2,4,5 + PASS-L 3: 360° oil groove  |
|  | <b>87 701 610</b>       | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620</b> 0,50 / <b>87 701 600</b> STD  |
|  | <b>81-3319</b>          | IN/EX; 12.07/15.2 x 8 x 42.5 B1  |
|  | <b>81-3320</b>          | IN/EX; 12.2/15.2 x 8 x 42.5 B1   |
|  | <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
|  | <b>7.02242.35.0</b>     | fuel pump; mechanical  |
|  | <b>7.05817.00.0</b>     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |

|   |  |           |    |                   |   |   |                      |    |       |       |      |      |
|---|--|-----------|----|-------------------|---|---|----------------------|----|-------|-------|------|------|
| <b>18</b>   |  | <b>75</b> | MH | 08.1983 → 07.1988 | B | 4 | 1272 cm <sup>3</sup> | 2V | 40 kW | 55 PS | ε9,2 | - 72 |
| <b>GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165), POLO (86C, 80), POLO CLASSIC (86C, 80), POLO Coupe (86C, 80)</b> |  |           |    |                   |   |   |                      |    |       |       |      |      |

|  |                         |  |
|--|-------------------------|--|
|  | <b>93 896 600</b>       | Cylinder diameter: 75.01; KH: 42.87; VT1: -1.7; VT2: -1.7; MT: -16.6; GL: 69.87; piston pin: 20x54; number of piston rings: 3<br>R 1.75 CR G6<br>NM 2<br>SSF 3<br>→ <b>80 00250 1 0 ...</b>  |
|  | <b>80 00250 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 3]<br><b>80 00250 1 0 050</b> 75.50   |
|  | <b>80 00250 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3]   |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |
|  | <b>87 421 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 421 620</b> 0,50 / <b>87 421 630</b> 0,75 / <b>87 421 600</b> STD, HL 1,2,4,5 + PASS-L 3: 360° oil groove  |
|  | <b>87 701 610</b>       | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620</b> 0,50 / <b>87 701 600</b> STD  |
|  | <b>39114</b>            | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III<br>OES specification   |
|  | <b>33046</b>            | IN; 36 x 8 x 98.85 x A/S - - 45° - 22 - III  |
|  | <b>MK-8H</b>            | valve cotter; number of notches: 3; valve stem diameter: 8   |
|  | <b>81-3310</b>          | IN/EX; 12.06/15 x 8 x 36.5 B1  |
|  | <b>81-3319</b>          | IN/EX; 12.07/15.2 x 8 x 42.5 B1  |
|  | <b>81-3312</b>          | IN/EX; 12.13/15 x 8 x 36.5 B1  |
|  | <b>81-3311</b>          | IN/EX; 12.2/15 x 8 x 36.5 B1   |
|  | <b>81-3320</b>          | IN/EX; 12.2/15.2 x 8 x 42.5 B1   |
|  | <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
|  | <b>7.02242.26.0</b>     | fuel pump; mechanical  |
|  | <b>7.22042.51.0</b>     | fuel pump; semi-in-tank; electrical  |
|  | <b>7.05817.00.0</b>     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |



|           |   |                   |   |   |                      |    |       |       |  |    |      |  |  |
|-----------|---|-------------------|---|---|----------------------|----|-------|-------|--|----|------|--|--|
| <b>19</b> |   | <b>75</b>         |   |   |                      |    |       |       |  |    |      |  |  |
|           | <b>MN</b>   | 08.1986 → 08.1990 | D | 4 | 1272 cm <sup>3</sup> | 2V | 33 kW | 44 PS |  | 22 | - 72 |  |  |
|           | <b>POLO (86C, 80), POLO CLASSIC (86C, 80), POLO Coupe (86C, 80)</b> |                   |   |   |                      |    |       |       |  |    |      |  |  |

|  |   |  |  |  |  |  |                |                               |   |  |  |  |  |
|--|---|--|--|--|--|--|----------------|-------------------------------|---|--|--|--|--|
|  | <b>80 00251 1 0 000</b>                                   | Ø75; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [SSF 3]   |  |  |  |  |                |                               |   |  |  |  |  |
|  | <b>89 404 190</b>   | T - Dry cylinder liner; semi; A=78 C=81 L=133 H=4.5  |  |  |  |  |                |                               |   |  |  |  |  |
|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |  |  |  |  |                |                               |   |  |  |  |  |
|  | <b>85 957 694 SEMI</b>                                    | Bushing for intermediary shaft, front.   |  |  |  |  |                |                               |   |  |  |  |  |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |  |  |  |  |                |                               |   |  |  |  |  |
|  | <b>85 958 694 SEMI</b>                                    | Bushing for intermediary shaft, rear.  |  |  |  |  |                |                               |   |  |  |  |  |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |  |  |  |  |                |                               |   |  |  |  |  |
|  | <b>78 635 600 STD</b>                                     | mot. ch 80 L 000 001→  |  |  |  |  |                |                               |   |  |  |  |  |
|  | <b>87 420 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |  |  |  |  |                |                               |   |  |  |  |  |
|  | <b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> | 360° oil groove, mot. ch 80 L 000 001→   |  |  |  |  |                |                               |   |  |  |  |  |
|  | <b>87 421 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G |  |  |  |  |                |                               |   |  |  |  |  |
|  | <b>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600 STD</b> | HL 1,2,4,5 + PASS-L 3: 360° oil groove, →mot. ch 80 K 220 000  |  |  |  |  |                |                               |   |  |  |  |  |
|  | <b>87 701 610</b>   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G  |  |  |  |  |                |                               |   |  |  |  |  |
|  | <b>87 701 620 0,50 / 87 701 600 STD</b>                   |  |  |  |  |  |                |                               |   |  |  |  |  |
|  | <b>39114</b>  | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III<br>OES specification   |  |  |  |  |                | <b>MK-8H</b>                  | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |  |  |  |  |
|  | <b>39262</b>  | IN; 34 x 8 x 99.1 x S - - 45° - 22 - III   |  |  |  |  |                | <b>81-3310</b>                | IN/EX; 12.06/15 x 8 x 36.5 B1                                 |  |  |  |  |
|  |   |  |  |  |  |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1 |   |  |  |  |  |
|  |   |  |  |  |  |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1  |   |  |  |  |  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |  |  |  |                |                               |   |  |  |  |  |

|           |                           |                   |   |   |                      |    |       |       |  |     |      |  |  |
|-----------|---------------------------|-------------------|---|---|----------------------|----|-------|-------|--|-----|------|--|--|
| <b>20</b> |                           | <b>75</b>         |   |   |                      |    |       |       |  |     |      |  |  |
|           | <b>NU</b>                 | 08.1985 → 12.1987 | B | 4 | 1272 cm <sup>3</sup> | 2V | 37 kW | 50 PS |  | 9,2 | - 72 |  |  |
|           | <b>GOLF II (19E, 1G1)</b> |                   |   |   |                      |    |       |       |  |     |      |  |  |

|  |   |   |  |  |  |  |                |                                 |   |  |  |  |  |
|--|---|---|--|--|--|--|----------------|---------------------------------|---|--|--|--|--|
|  | <b>93 896 600</b>   | Cylinder diameter: 75.01; KH: 42.87; VT1: -1.7; VT2: -1.7; MT: -16.6; GL: 69.87; piston pin: 20x54; number of piston rings: 3 |  |  |  |  |                |                                 |   |  |  |  |  |
|  |   | R 1.75 CR G6  |  |  |  |  |                |                                 |   |  |  |  |  |
|  |   | NM 2  |  |  |  |  |                |                                 |   |  |  |  |  |
|  |   | SSF 3   |  |  |  |  |                |                                 |   |  |  |  |  |
|  |   | → <b>80 00250 1 0 ...</b>   |  |  |  |  |                |                                 |   |  |  |  |  |
|  | <b>80 00250 1 0 000</b>                                   | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 3]   |  |  |  |  |                |                                 |   |  |  |  |  |
|  | <b>80 00250 1 0 050 75.50</b>                             |   |  |  |  |  |                |                                 |   |  |  |  |  |
|  | <b>80 00250 1 1 000</b>                                   | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3]  |  |  |  |  |                |                                 |   |  |  |  |  |
|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A  |  |  |  |  |                |                                 |   |  |  |  |  |
|  | <b>85 957 694 SEMI</b>                                    | Bushing for intermediary shaft, front.  |  |  |  |  |                |                                 |   |  |  |  |  |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A  |  |  |  |  |                |                                 |   |  |  |  |  |
|  | <b>85 958 694 SEMI</b>                                    | Bushing for intermediary shaft, rear.   |  |  |  |  |                |                                 |   |  |  |  |  |
|  | <b>87 421 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G                |  |  |  |  |                |                                 |   |  |  |  |  |
|  | <b>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600 STD</b> | HL 1,2,4,5 + PASS-L 3: 360° oil groove  |  |  |  |  |                |                                 |   |  |  |  |  |
|  | <b>87 701 610</b>   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G   |  |  |  |  |                |                                 |   |  |  |  |  |
|  | <b>87 701 620 0,50 / 87 701 600 STD</b>                   |   |  |  |  |  |                |                                 |   |  |  |  |  |
|  | <b>39114</b>  | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III<br>OES specification  |  |  |  |  |                | <b>MK-8H</b>                    | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |  |  |  |  |
|  | <b>33046</b>  | IN; 36 x 8 x 98.85 x A/S - - 45° - 22 - III   |  |  |  |  |                | <b>81-3310</b>                  | IN/EX; 12.06/15 x 8 x 36.5 B1                                 |  |  |  |  |
|  |   |   |  |  |  |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1 |   |  |  |  |  |
|  |   |   |  |  |  |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1   |   |  |  |  |  |
|  |   |   |  |  |  |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1    |   |  |  |  |  |
|  |   |   |  |  |  |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1  |   |  |  |  |  |
|  | <b>7.21440.51.0</b>                                       | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off            |  |  |  |  |                |                                 |   |  |  |  |  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |  |  |  |                |                                 |   |  |  |  |  |



|                      |   |  |
|----------------------|---|--|
| <b>21</b>            |   | <b>75</b>  |
| PY                   | 01.1987 → 08.1990   | B K 4 1272 cm <sup>3</sup> 2V 83-85 kW 113-115 PS 8 - 72   |
| POLO Coupe (86C, 80) |   |  |
| 80 00250 1 0 000     | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 3]<br>80 00250 1 0 050 75.50   |  |
| 80 00250 1 1 000     | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3]  |  |
| 85 957 604           | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.   |  |
| 85 958 604           | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.  |  |
| 78 635 620           | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD, mot. ch 80 L 000 001→   |  |
| 87 420 610           | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD, 360° oil groove, mot. ch 80 L 000 001→   |  |
| 87 421 610           | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600 STD, HL 1,2,4,5 + PASS-L 3: 360° oil groove, →mot. ch 80 K 220 000 |  |
| 87 701 610           | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br>87 701 620 0,50 / 87 701 600 STD   |  |
| 39114                | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III<br>OES specification  | MK-8H valve cotter; number of notches: 3; valve stem diameter: 8   |
| 33046                | IN; 36 x 8 x 98.85 x A/S - - 45° - 22 - III   | 81-3310 IN/EX; 12.06/15 x 8 x 36.5 B1<br>81-3312 IN/EX; 12.13/15 x 8 x 36.5 B1<br>81-3311 IN/EX; 12.2/15 x 8 x 36.5 B1 |
| 7.21538.50.0         | fuel pump; in-line; electrical  |  |
| 7.21088.62.0         | fuel pump; in-tank; electrical, with strainer   |  |
| 50 006 460           | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |

|                                  |  |   |
|----------------------------------|--|---|
| <b>22</b>                        |  | <b>75</b>   |
| ZA                               | 05.1973 → 01.1978  | B 4 1297 cm <sup>3</sup> 2V 40 kW 55 PS 8,5 - 73.4  |
| PASSAT (32), PASSAT Variant (33) |  |   |
| 85 957 604                       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.  |   |
| 85 958 604                       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.   |   |
| 87 205 610                       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove                  |   |
| 87 722 610                       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |   |
| 87 723 610                       | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br>87 723 630 0,75 / 87 723 640 1,00   |   |
| 33025                            | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   | MK-8H valve cotter; number of notches: 3; valve stem diameter: 8  |
| 3374                             | IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III  | 81-3310 IN/EX; 12.06/15 x 8 x 36.5 B1<br>81-3319 IN/EX; 12.07/15.2 x 8 x 42.5 B1<br>81-3312 IN/EX; 12.13/15 x 8 x 36.5 B1<br>81-3311 IN/EX; 12.2/15 x 8 x 36.5 B1<br>81-3320 IN/EX; 12.2/15.2 x 8 x 42.5 B1 |
| 7.21440.51.0                     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |
| 7.02242.10.0                     | fuel pump; mechanical  |   |
| 50 007 621                       | mechanical; Outer Ø: 35; length: 28.5  |   |

|                                  |   |  |
|----------------------------------|---|--|
| <b>23</b>                        |   | <b>75</b>  |
| ZF                               | 05.1973 → 01.1978   | B 4 1297 cm <sup>3</sup> 2V 44 kW 60 PS 8,5 - 73.4 |
| PASSAT (32), PASSAT Variant (33) |   |  |
| 85 957 604                       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.   |  |
| 85 958 604                       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.  |  |
| 87 205 610                       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove |  |

cont...

|  |  |   |
|--|--|---|
| <b>87 722 610</b>                        | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G |   |
| <b>87 723 610</b>                        | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G  |   |
| <b>87 723 630 0,75 / 87 723 640 1,00</b> |  |   |
| <b>33025</b>                             | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>3374</b>                              | IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|  |  | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |
|  |  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|  |  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|  |  | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1                           |
| <b>7.02242.10.0</b>                      | fuel pump; mechanical  |   |
| <b>50 007 621</b>                        | mechanical; Outer Ø: 35; length: 28.5  |   |
| <b>24</b>                                | <b>76.5</b>  |   |
| <b>1C</b>                                | 08.1987 → 12.1988 D A 4 1588 cm³ 2V 51 kW 69 PS 23 - 86.4  |   |
| <b>ILTIS (183)</b>                       |  |   |
| <b>90 732 600</b>                        | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3           |   |
|  | <b>90 732 610 77.01 / 90 732 620 77.51</b>   |   |
|  | RTK, Lox, RK, TPL  |   |
|  | R 1.75 CR G6   |   |
|  | M 2 CR G3  |   |
|  | DSF 3 CR   |   |
|  | → <b>80 00006 1 0 ...</b>  |   |
|  | cylinder head gasketpiston protrusion:   |   |
|  | notches thicknessmore thanless than  |   |
|  | - 07.1985  |   |
|  | 1 1,40 + 0,67 + 0,80   |   |
|  | 2 1,50 + 0,81 + 0,90   |   |
|  | 3 1,60 + 0,91 + 1,02   |   |
|  | 08.1985 -  |   |
|  | 1 1,53 + 0,66 + 0,86   |   |
|  | 2 1,57 + 0,87 + 0,90   |   |
|  | 3 1,61 + 0,91 + 1,02   |   |
|  | Motor Nr. 1464108 ...  |   |
|  | 0 1,65 mm + 0,70   |   |
|  | 1 1,80 mm + 0,70 + 0,85  |   |
|  | 2 1,95 mm + 0,85   |   |
| <b>80 00006 1 0 000</b>                  | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]  |   |
|  | <b>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50</b>   |   |
| <b>80 00006 1 1 000</b>                  | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]  |   |
|  | <b>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50</b>   |   |
| <b>90 732 960</b>                        | piston: 90732600; cylinder liner: 89163190   |   |
| <b>89 163 190</b>                        | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod                        |   |
| <b>331101</b>                            | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>4906</b>                              | IN; 34 x 8 x 104.9 x RA/S - - 45° - 22 - III   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|  |  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|  |  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
| <b>50 005 148</b>                        | mechanical; metal  |   |
| <b>50 005 151</b>                        | mechanical; metal, with backhousing  |   |
| <b>7.07152.46.0</b>                      | mechanical; metal; Impeller diameter: 59.5   |   |
| <b>7.24808.50.0</b>                      | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0          |   |
| <b>50 006 460</b>                        | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |



| 25  |                  | 76.5   |   |
|---|------------------|--|---|
|   | CK               | 08.1976 → 12.1982  | D 4 1471 cm <sup>3</sup> 2V 37 kW 50 PS 23,5 - 80   |
| DASHER, GOLF I (17), JETTA I (16), PASSAT (32), PASSAT Saloon (32), PASSAT Variant (33), RABBIT (USA) |                  |  |   |
|   | 80 00006 1 0 000 | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50   |   |
|   | 80 00006 1 1 000 | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50   |   |
|   | 85 957 604       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.  |   |
|   | 85 958 604       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.   |   |
|   | 87 205 610       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove                  |   |
|   | 87 722 610       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |   |
|   | 87 723 610       | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br>87 723 630 0,75 / 87 723 640 1,00   |   |
|   | 331101           | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III  | <b>RK-8</b> valve cotter; number of notches: 1; valve stem diameter: 8<br><b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|   | 33028            | IN; 34 x 8 x 104.7 x S - - 45° - 22 - III  |   |
|   | 81-3310          | IN/EX; 12.06/15 x 8 x 36.5 B1  |   |
|   | 81-3312          | IN/EX; 12.13/15 x 8 x 36.5 B1  |   |
|   | 81-3311          | IN/EX; 12.2/15 x 8 x 36.5 B1   |   |
|   | 7.24808.50.0     | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |   |
|   | 50 007 621       | mechanical; Outer Ø: 35; length: 28.5  |   |

| 26   |                  | 76.5  |   |
|--|------------------|---|---|
|  | CR               | 02.1979 → 12.1984   | D 4 1588 cm <sup>3</sup> 2V 39-40 kW 52-54 PS 23,5 - 86.4 |
| DASHER, GOLF I (17), JETTA I (16), PASSAT (32), PASSAT (32B), PASSAT Variant (33), PASSAT Variant (33B), PICKUP (USA), RABBIT (USA), SANTANA (32B) |                  |   |   |
|  | 93 260 600       | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br>93 260 610 77.01 / 93 260 620 77.51   |   |
|  |                  | RK, RTK<br>R 1.75 CR G6<br>M 2<br>DSF 3 CR<br>→ 80 00006 1 0 ..., 80 00006 1 1 ...<br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than<br><br>- 07.1985<br>1 1,40 + 0,67 + 0,80<br>2 1,50 + 0,81 + 0,90<br>3 1,60 + 0,91 + 1,02<br>08.1985 -<br>1 1,53 + 0,66 + 0,86<br>2 1,57 + 0,87 + 0,90<br>3 1,61 + 0,91 + 1,02<br><br>Motor Nr. 1464108 ...<br>0 1,65 mm + 0,70<br>1 1,80 mm + 0,70 + 0,85<br>2 1,95 mm + 0,85 |   |
|  | 80 00006 1 0 000 | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50  |   |
|  | 80 00006 1 1 000 | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50  |   |
|  | 93 260 960       | piston: 93260600; cylinder liner: 89163190  |   |
|  | 89 163 190       | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod   |   |



|  |                     |   |  |   |
|--|---------------------|---|--|---|
|  | <b>87 344 690</b>   | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B   |  |   |
|  | <b>87 464 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00</b>  |  |   |
|  | <b>87 722 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove</b> |  |   |
|  | <b>50 003 358</b>   | CAM - V - G - S - PC - SB - - -; ready-to-install, Prechamber bore Ø 32 mm, Mechanical tappets  |  |   |
|  | <b>331101</b>       | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III   |  | <b>RK-8</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|  | <b>331102</b>       | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III  |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33028</b>        | IN; 34 x 8 x 104.7 x S - - 45° - 22 - III   |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|  | <b>39183</b>        | IN; 34 x 8 x 95.6 x S - - 45° - 22 - III  |  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|  |                     |   |  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|  | <b>50 005 148</b>   | mechanical; metal, <b>1.6 D, 1.6 D, 1.6 D, 1.6 D</b> : mot. ch 32-B-100 001→, <b>1.6 D</b> : mot. ch 16-C-630 001→  |  |   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing, <b>1.6 D, 1.6 D, 1.6 D, 1.6 D</b> : mot. ch 32-B-100 001→, <b>1.6 D</b> : mot. ch 16-C-630 001→  |  |   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5, <b>1.6 D, 1.6 D, 1.6 D, 1.6 D</b> : mot. ch 32-B-100 001→, <b>1.6 D</b> : mot. ch 16-C-630 001→   |  |   |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |  |   |
|  | <b>7.05817.06.0</b> | non-return valve (brake booster); pneumatic   |  |   |
|  | <b>7.24808.50.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0   |  |   |
|  | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5   |  |   |

|           |                                    |                 |   |   |          |    |       |       |             |
|-----------|------------------------------------|-----------------|---|---|----------|----|-------|-------|-------------|
| <b>27</b> |                                    | <b>76.5</b>     |   |   |          |    |       |       |             |
|           | CS                                 | 01.1981→07.1987 | D | 4 | 1588 cm³ | 2V | 37 kW | 50 PS | 23,5 - 86.4 |
|           | <b>QUANTUM (USA), RABBIT (USA)</b> |                 |   |   |          |    |       |       |             |

|  |                   |  |
|--|-------------------|--|
|  | <b>93 260 600</b> | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br><b>93 260 610 77.01 / 93 260 620 77.51</b> |
|  |                   | RK, RTK  |
|  |                   | R 1.75 CR G6   |
|  |                   | M 2  |
|  |                   | DSF 3 CR   |
|  |                   | → <b>80 00006 1 0 ...</b> , <b>80 00006 1 1 ...</b>  |
|  |                   | cylinder head gasketpiston protrusion:   |
|  |                   | notches thicknessmore thanless than  |
|  |                   | - 07.1985  |
|  | 1                 | 1,40 + 0,67 + 0,80   |
|  | 2                 | 1,50 + 0,81 + 0,90   |
|  | 3                 | 1,60 + 0,91 + 1,02   |
|  |                   | 08.1985 -  |
|  | 1                 | 1,53 + 0,66 + 0,86   |
|  | 2                 | 1,57 + 0,87 + 0,90   |
|  | 3                 | 1,61 + 0,91 + 1,02   |
|  |                   | Motor Nr. 1464108 ...  |
|  | 0                 | 1,65 mm + 0,70 + 0,85  |
|  | 1                 | 1,80 mm + 0,70 + 0,85  |
|  | 2                 | 1,95 mm + 0,85   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00006 1 0 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br><b>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50</b> |
|  | <b>80 00006 1 1 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50</b>       |
|  | <b>93 260 960</b>       | piston: 93260600; cylinder liner: 89163190  |
|  | <b>89 163 190</b>       | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod                                 |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |
|  | <b>87 344 690</b>       | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B   |

cont...

|  |                     |   |
|--|---------------------|---|
|  | <b>87 464 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00</b>  |
|  | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b>   |
|  | <b>87 722 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove</b> |
|  | <b>50 003 358</b>   | CAM - V - G - S - PC - SB - - - ; ready-to-install, Prechamber bore Ø 32 mm, Mechanical tappets   |
|  | <b>331101</b>       | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III   |
|  | <b>33028</b>        | IN; 34 x 8 x 104.7 x S - - 45° - 22 - III   |
|  | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1   |
|  | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1   |
|  | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1  |
|  | <b>50 005 148</b>   | mechanical; metal, mot. 215.896→  |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing, mot. 215.896→  |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5, mot. 215.896→   |
|  | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5   |

|  |              |  |
|--|--------------|--|
|  | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |

**28** **76.5**

CY 08.1981→03.1988 D A 4 1588 cm<sup>3</sup> 2V 51 kW 70 PS 23 - 86.4

**GOLF I (17), JETTA I (16), PASSAT (32B), PASSAT Saloon (32B), PASSAT Variant (33B), QUANTUM (USA), RABBIT (USA), SANTANA (32B)**

|  |                   |  |
|--|-------------------|--|
|  | <b>90 732 600</b> | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br><b>90 732 610 77.01 / 90 732 620 77.51</b><br>RTK, Lox, RK, TPL<br>R 1.75 CR G6<br>M 2 CR G3<br>DSF 3 CR<br>→ <b>80 00006 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thickness more than less than<br><br>- 07.1985<br>1 1,40 + 0,67 + 0,80<br>2 1,50 + 0,81 + 0,90<br>3 1,60 + 0,91 + 1,02<br>08.1985 -<br>1 1,53 + 0,66 + 0,86<br>2 1,57 + 0,87 + 0,90<br>3 1,61 + 0,91 + 1,02<br><br>Motor Nr. 1464108 ...<br>0 1,65 mm + 0,70<br>1 1,80 mm + 0,70 + 0,85<br>2 1,95 mm + 0,85 |
|--|-------------------|--|

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00006 1 0 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br><b>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50</b> |
|  | <b>80 00006 1 1 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50</b>       |

|  |                   |  |
|--|-------------------|--|
|  | <b>90 732 960</b> | piston: 90732600; cylinder liner: 89163190 |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>89 163 190</b> | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod |
|--|-------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>87 344 690</b> | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B   |
|  | <b>87 464 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00</b>  |
|  | <b>87 722 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove</b> |

|  |                   |   |
|--|-------------------|---|
|  | <b>50 003 358</b> | CAM - V - G - S - PC - SB - - - ; ready-to-install, Prechamber bore Ø 32 mm, Mechanical tappets |
|--|-------------------|---|

cont...



|  |                     |   |  |                |   |
|--|---------------------|---|--|----------------|---|
|  | <b>331101</b>       | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III   |  | <b>MK-8H</b>   | valve cottoer; number of notches: 3; valve stem diameter: 8 |
|  | <b>331102</b>       | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III  |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                               |
|  | <b>4906</b>         | IN; 34 x 8 x 104.9 x RA/S - - 45° - 22 - III  |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                               |
|  | <b>331103</b>       | IN; 34 x 8 x 95.7 x A/S - - 45° - 22 - III  |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                                |
|  | <b>50 006 214</b>   | CAM, chilled cast iron  |  |                |   |
|  | <b>50 005 148</b>   | mechanical; metal, mot. ch 32-E-100 001→  |  |                |   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing, mot. ch 32-E-100 001→  |  |                |   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5, mot. ch 32-E-100 001→                                     |  |                |   |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6                               |  |                |   |
|  | <b>7.05817.06.0</b> | non-return valve (brake booster); pneumatic   |  |                |   |
|  | <b>7.24808.50.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |  |                |   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |                |   |

**29** | | **76.5**

**FB**      02.1974→04.1974    B      4      1470 cm<sup>3</sup>    2V    48-55 kW    65-75 PS    9,7:1    - 80

**SCIROCCO I (53)**

|  |                     |  |  |                |   |
|--|---------------------|--|--|----------------|---|
|  | <b>33025</b>        | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cottoer; number of notches: 3; valve stem diameter: 8 |
|  | <b>3374</b>         | IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III      |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                               |
|  |                     |  |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                             |
|  |                     |  |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                               |
|  |                     |  |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                                |
|  |                     |  |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                              |
|  | <b>7.07919.08.0</b> |  |  |                |   |
|  | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5              |  |                |   |

**30** | | **76.5**

**FD**      02.1974→12.1977    B      4      1471 cm<sup>3</sup>    2V    55-63 kW    75-86 PS    9,7    - 80

**SCIROCCO (53)**

|  |  |  |  |                |   |
|--|--|--|--|----------------|---|
|  | <b>85 957 604</b>                        | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |  |                |   |
|  | <b>85 957 694 SEMI</b>                   | Bushing for intermediary shaft, front.   |  |                |   |
|  | <b>85 958 604</b>                        | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |  |                |   |
|  | <b>85 958 694 SEMI</b>                   | Bushing for intermediary shaft, rear.  |  |                |   |
|  | <b>87 205 610</b>                        | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G |  |                |   |
|  | <b>87 722 610</b>                        | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G |  |                |   |
|  | <b>87 723 610</b>                        | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G  |  |                |   |
|  | <b>87 723 630 0,75 / 87 723 640 1,00</b> |  |  |                |   |
|  | <b>33025</b>                             | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |  | <b>MK-8H</b>   | valve cottoer; number of notches: 3; valve stem diameter: 8 |
|  | <b>3374</b>                              | IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III  |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                               |
|  |  |  |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                             |
|  |  |  |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                               |
|  |  |  |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                                |
|  |  |  |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                              |
|  | <b>7.07919.08.0</b>                      |  |  |                |   |
|  | <b>7.02242.10.0</b>                      | fuel pump; mechanical  |  |                |   |

cont..

**50 007 621** mechanical; Outer Ø: 35; length: 28.5

**31** **76.5**

**FH** 02.1974 → 07.1980 B 4 1471 cm<sup>3</sup> 2V 51 kW 70 PS 8,2 - 80

**GOLF I (17), RABBIT (USA), SCIROCCO (53)**

- 85 957 604** BU STD Ø 42.975 / 46.000 / 15.000 / St/A  
**85 957 694 SEMI**, Bushing for intermediary shaft, front.
- 85 958 604** BU STD Ø 41.975 / 45.000 / 15.000 / St/A  
**85 958 694 SEMI**, Bushing for intermediary shaft, rear.
- 87 205 610** [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G  
**87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00**, HL 4: 360° oil groove
- 87 701 610** [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G  
**87 701 620 0,50 / 87 701 600 STD**
- 87 722 610** [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G  
**87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00**, HL 1,2,4,5 + PASS-L 3: 180° oil groove

|              |  |                |  |
|--------------|--|----------------|--|
| <b>33025</b> | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>3374</b>  | IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III      | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|              |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|              |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|              |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|              |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

**7.07919.08.0**

- 7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off
- 7.02242.10.0** fuel pump; mechanical

**50 007 621** mechanical; Outer Ø: 35; length: 28.5

**32** **76.5**

**JK** 09.1980 → 03.1988 D 4 1588 cm<sup>3</sup> 2V 39-40 kW 52-54 PS 23,5 - 86.4

**GOLF I (17), JETTA I (16), PASSAT (32B), PASSAT Saloon (32B), PASSAT Variant (33B), PICKUP (USA), RABBIT (USA), SANTANA (32B)**

**93 260 600** Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3  
**93 260 610 77.01 / 93 260 620 77.51**  
RK, RTK  
R 1.75 CR G6  
M 2  
DSF 3 CR  
→ **80 00006 1 0 ...**, **80 00006 1 1 ...**  
cylinder head gasketpiston protrusion:

notches thickness more than less than

|                       |         |        |        |
|-----------------------|---------|--------|--------|
| - 07.1985             |         |        |        |
| 1                     | 1,40    | + 0,67 | + 0,80 |
| 2                     | 1,50    | + 0,81 | + 0,90 |
| 3                     | 1,60    | + 0,91 | + 1,02 |
| 08.1985 -             |         |        |        |
| 1                     | 1,53    | + 0,66 | + 0,86 |
| 2                     | 1,57    | + 0,87 | + 0,90 |
| 3                     | 1,61    | + 0,91 | + 1,02 |
| Motor Nr. 1464108 ... |         |        |        |
| 0                     | 1,65 mm |        | + 0,70 |
| 1                     | 1,80 mm | + 0,70 | + 0,85 |
| 2                     | 1,95 mm | + 0,85 |        |

- 80 00006 1 0 000** Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]  
**80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50**
- 80 00006 1 1 000** Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]  
**80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50**

**93 260 960** piston: 93260600; cylinder liner: 89163190

**89 163 190** T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod

cont...



|           |                     |  |        |   |
|-----------|---------------------|--|--------|---|
|           | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |        |   |
|           |                     | <b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |        |   |
|           | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |        |   |
|           |                     | <b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |        |   |
|           | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |        |   |
|           |                     | <b>78 635 600</b> STD  |        |   |
|           | <b>77 152 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |        |   |
|           |                     | <b>77 152 620</b> 0,50 / <b>77 152 630</b> 0,75 / <b>77 152 600</b> STD, 180° oil groove   |        |   |
|           | <b>87 344 690</b>   | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B  |        |   |
|           | <b>87 464 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |        |   |
|           |                     | <b>87 464 620</b> 0,50 / <b>87 464 630</b> 0,75 / <b>87 464 600</b> STD / <b>87 464 640</b> 1,00   |        |   |
|           | <b>87 475 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G  |        |   |
|           |                     | <b>87 475 620</b> 0,50 / <b>87 475 630</b> 0,75 / <b>87 475 600</b> STD, 180° oil groove   |        |   |
|           | <b>87 722 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G                           |        |   |
|           |                     | <b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |        |   |
|           | <b>50 003 358</b>   | CAM - V - G - S - PC - SB - - -; ready-to-install, Prechamber bore Ø 32 mm, Mechanical tappets   |        |   |
|           | <b>331101</b>       | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III  |        | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | <b>331102</b>       | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III   |        |   |
|           | <b>33028</b>        | IN; 34 x 8 x 104.7 x S - - 45° - 22 - III  |        | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|           | <b>39183</b>        | IN; 34 x 8 x 95.6 x S - - 45° - 22 - III   |        | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|           | <b>331103</b>       | IN; 34 x 8 x 95.7 x A/S - - 45° - 22 - III   |        | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|           | <b>50 006 214</b>   | CAM, chilled cast iron   |        |   |
|           | <b>50 005 148</b>   | mechanical; metal  |        |   |
|           | <b>50 005 151</b>   | mechanical; metal, with backhousing  |        |   |
|           | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |        |   |
|           | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |        |   |
|           | <b>7.20235.02.0</b> | non-return valve   |        |   |
|           | <b>7.05817.06.0</b> | non-return valve (brake booster); pneumatic  |        |   |
|           | <b>7.24808.50.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0                                    |        |   |
|           | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |        |   |
|           | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5, <b>1.6 D</b> , <b>1.6 D</b> , <b>1.6 D</b> : →07.1985   |        |   |
| <b>33</b> |                     | <b>76.5</b>  |        |   |
|           | RA                  | 05.1986 → 03.1988  | D LA 4 | 1588 cm <sup>3</sup> 2V 59 kW 80 PS  23 - 86.4                          |
|           | PASSAT (32B)        |  |        |   |



|  |  |
|--|--|
| <p><b>90 732 600</b></p>   | <p>Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br/> <b>90 732 610 77.01 / 90 732 620 77.51</b><br/>                     RTK, Lox, RK, TPL<br/>                     R 1.75 CR G6<br/>                     M 2 CR G3<br/>                     DSF 3 CR<br/>                     → <b>80 00006 1 0 ...</b><br/>                     cylinder head gasketpiston protrusion:<br/><br/>                     notches thickness more than less than<br/><br/>                     - 07.1985<br/>                     1 1,40 + 0,67 + 0,80<br/>                     2 1,50 + 0,81 + 0,90<br/>                     3 1,60 + 0,91 + 1,02<br/>                     08.1985 -<br/>                     1 1,53 + 0,66 + 0,86<br/>                     2 1,57 + 0,87 + 0,90<br/>                     3 1,61 + 0,91 + 1,02<br/><br/>                     Motor Nr. 1464108 ...<br/>                     0 1,65 mm + 0,70<br/>                     1 1,80 mm + 0,70 + 0,85<br/>                     2 1,95 mm + 0,85</p> |
| <p><b>80 00006 1 0 000</b><br/><b>80 00006 1 1 000</b></p>   | <p>Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br/> <b>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50</b><br/>                     Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br/> <b>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50</b></p>  |
| <p><b>90 732 960</b></p>   | <p>piston: 90732600; cylinder liner: 89163190</p>  |
| <p><b>89 163 190</b></p>   | <p>T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod</p>   |
| <p><b>78 635 620</b></p>   | <p>[Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br/> <b>78 635 600 STD</b></p>   |
| <p><b>77 152 610</b></p>   | <p>[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br/> <b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove</b></p>   |
| <p><b>87 344 690</b></p>   | <p>[Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B</p>   |
| <p><b>87 464 610</b></p>   | <p>[Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br/> <b>87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00</b></p>  |
| <p><b>87 475 610</b></p>   | <p>[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br/> <b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD, 180° oil groove</b></p>   |
| <p><b>331102</b></p>   | <p>EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III</p>  |
| <p><b>39183</b></p>  | <p>IN; 34 x 8 x 95.6 x S - - 45° - 22 - III</p>  |
| <p><b>331103</b></p>   | <p>IN; 34 x 8 x 95.7 x A/S - - 45° - 22 - III</p>  |
| <p><b>50 006 214</b></p>   | <p>CAM, chilled cast iron</p>  |
| <p><b>50 005 148</b></p>   | <p>mechanical; metal</p>   |
| <p><b>50 005 151</b></p>   | <p>mechanical; metal, with backhousing</p>   |
| <p><b>7.07152.46.0</b></p>   | <p>mechanical; metal; Impeller diameter: 59.5</p>  |
| <p><b>7.09269.27.0</b></p>   | <p>length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6</p>   |
| <p><b>50 006 460</b></p>   | <p>hydraulic; height: 26; Outer Ø: 35; length: 26</p>  |
| <p><b>34</b> <b>76.5</b></p> <p><b>YJ</b> 08.1974 → 12.1975 B 4 1471 cm³ 2V 55 kW 75 PS 9,9 - 80</p> <p><b>PASSAT (32), PASSAT Variant (33), SCIROCCO (53)</b></p> | <p><b>85 957 604</b> BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br/> <b>85 957 694 SEMI</b>, Bushing for intermediary shaft, front.<br/> <b>85 958 604</b> BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br/> <b>85 958 694 SEMI</b>, Bushing for intermediary shaft, rear.<br/> <b>87 205 610</b> [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br/> <b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b>, HL 4: 360° oil groove</p>   |

cont...



|  |                     |  |
|--|---------------------|--|
|  | <b>87 722 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |
|  | <b>87 723 610</b>   | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630</b> 0,75 / <b>87 723 640</b> 1,00   |
|  | <b>33025</b>        | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |
|  | <b>3374</b>         | IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III  |
|  |                     | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |
|  |                     | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1   |
|  |                     | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1   |
|  |                     | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1   |
|  |                     | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1  |
|  |                     | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |
|  | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5  |

|           |  |  |
|-----------|--|--|
| <b>35</b> |  | <b>76.5</b>  |
|           | <b>ZB</b>  | 07.1973→07.1974 B 4 1471 cm³ 2V 55 kW 75 PS 9,7 - 80 |
|           | <b>ZC</b>  | 05.1973→12.1975 B 4 1471 cm³ 2V 63 kW 85 PS 9,7 - 80 |
|           | <b>PASSAT (32), PASSAT Variant (33), SCIROCCO (53)</b> |  |

|  |                     |  |
|--|---------------------|--|
|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |
|  | <b>87 205 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove                  |
|  | <b>87 722 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |
|  | <b>87 723 610</b>   | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630</b> 0,75 / <b>87 723 640</b> 1,00   |
|  | <b>33025</b>        | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |
|  | <b>3374</b>         | IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III  |
|  |                     | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |
|  |                     | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1   |
|  |                     | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1   |
|  |                     | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1   |
|  |                     | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1  |
|  |                     | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1  |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |
|  | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5  |

|           |  |  |
|-----------|--|--|
| <b>36</b> |  | <b>77</b>  |
|           | <b>AB</b>  | 08.1966→03.1981 B 4 1285 cm³ 2V 32 kW 44 PS 7,5 - 69   |
|           | <b>KAEFER, KAEFER Convertible (15), KARMANN GHIA Coupe (14, 34), KÄFER</b> |  |
|           | <b>80 00262 1 0 000</b>  | Ø77; STD; set: 1; [M 2] [N 2] [DSF 4]  |
|           | <b>80 00262 1 1 000</b>  | Ø77; STD; set: 1; [M 2] [N 2] [SLF CR 4]   |
|           | <b>87 362 690</b>  | [Set] PL-B SEMI Ø 22.000 / 23.970 / 23.400 / St/B  |
|           | <b>87 732 700</b>  | [Set] HL STD Ø 40.000 / 50.500 / 15.000 / 5.233 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.240 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.285 A; PASS-L STD Ø 54.990 / 65.500 / 26.930 / 5.237 A   |
|           | <b>87 978 610</b>  | [Set] HL 0,25 Ø 39.750 / 50.000 / 15.000 / 5.108 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.115 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.160 A; PASS-L 0,25 Ø 54.740 / 65.000 / 26.930 / 5.112 A<br><b>87 978 620</b> 0,50 / <b>87 978 630</b> 0,75 / <b>87 978 600</b> STD / <b>87 978 640</b> 1,00 |
|           | <b>87 978 710</b>  | [Set] HL 0,25 Ø 39.750 / 50.500 / 15.000 / 5.358 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.365 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.410 A; PASS-L 0,25 Ø 54.740 / 65.500 / 26.930 / 5.362 A<br><b>87 978 720</b> 0,50 / <b>87 978 700</b> STD   |
|           | <b>87 978 810</b>  | [Set] HL 0,25 Ø 39.750 / 51.000 / 15.000 / 5.608 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.615 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.660 A; PASS-L 0,25 Ø 54.740 / 66.000 / 26.930 / 5.612 A<br><b>87 978 815</b> 0,25 / <b>87 978 820</b> 0,50 / <b>87 978 800</b> STD                          |
|           | <b>87 996 610</b>  | [Set] NW-L 0,25 Ø 24.750 / 27.500 / 20.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 23.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 25.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 28.000 / 1.370 A<br><b>87 996 600</b> STD  |

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|---------------------|--|--|--|
| <b>87 998 610</b>   | [Set] PL 0,25 Ø 54.740 / 57.800 / 17.600 / 1.522 St/B/G<br><b>87 998 620 0,50 / 87 998 630 0,75 / 87 998 600 STD / 87 998 640 1,00</b> |  |  |
| <b>33008</b>        | EX; 32 x 8 x 111.9 x A/S - - 45° - VS - 22 - III   | <b>MK-8H</b>   | valve cotter; number of notches: 3;<br>valve stem diameter: 8  |
| <b>33009</b>        | IN; 35.5 x 8 x 111.7 x S - - 45° - 22 - III  | <b>81-3910</b><br><b>81-3916</b><br><b>81-3956</b><br><b>81-3907</b><br><b>81-3915</b><br><b>81-3958</b><br><b>81-3908</b> | EX; 12.04/ x 8 x 65.5 B1<br>EX; 12.073/ x 8 x 65.5 B1<br>EX; 14.1/ x 9 x 64 G1<br>IN; 12.04/ x 8 x 64.5 B1<br>IN; 12.073/ x 8 x 64.5 B1<br>IN; 12.1/ x 8 x 64 B1<br>IN; 12.24/ x 8 x 64.5 B1 |
| <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                     |  |  |
| <b>7.02242.04.0</b> | fuel pump; mechanical  |  |  |

|  |                   |   |   |                      |    |       |       |        |   |    |
|--|-------------------|---|---|----------------------|----|-------|-------|--------|---|----|
| <b>37</b>                              | <b>77</b>         |   |   |                      |    |       |       |        |   |    |
| <b>AC</b>                              | 08.1970 → 07.1975 | B | 4 | 1285 cm <sup>3</sup> | 2V | 29 kW | 39 PS | ε7,3:1 | - | 69 |
| <b>KAEFER, KAEFER Convertible (15)</b> |                   |   |   |                      |    |       |       |        |   |    |

|                   |   |
|-------------------|---|
| <b>87 362 690</b> | [Set] PL-B SEMI Ø 22.000 / 23.970 / 23.400 / St/B   |
| <b>87 732 700</b> | [Set] HL STD Ø 40.000 / 50.500 / 15.000 / 5.233 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.240 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.285 A; PASS-L STD Ø 54.990 / 65.500 / 26.930 / 5.237 A  |
| <b>87 978 610</b> | [Set] HL 0,25 Ø 39.750 / 50.000 / 15.000 / 5.108 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.115 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.160 A; PASS-L 0,25 Ø 54.740 / 65.000 / 26.930 / 5.112 A<br><b>87 978 620 0,50 / 87 978 630 0,75 / 87 978 600 STD / 87 978 640 1,00</b> |
| <b>87 978 710</b> | [Set] HL 0,25 Ø 39.750 / 50.500 / 15.000 / 5.358 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.365 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.410 A; PASS-L 0,25 Ø 54.740 / 65.500 / 26.930 / 5.362 A<br><b>87 978 720 0,50 / 87 978 700 STD</b>                                     |
| <b>87 978 810</b> | [Set] HL 0,25 Ø 39.750 / 51.000 / 15.000 / 5.608 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.615 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.660 A; PASS-L 0,25 Ø 54.740 / 66.000 / 26.930 / 5.612 A<br><b>87 978 815 0,25 / 87 978 820 0,50 / 87 978 800 STD</b>                   |
| <b>87 996 610</b> | [Set] NW-L 0,25 Ø 24.750 / 27.500 / 20.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 23.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 25.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 28.000 / 1.370 A<br><b>87 996 600 STD</b>   |
| <b>87 998 610</b> | [Set] PL 0,25 Ø 54.740 / 57.800 / 17.600 / 1.522 St/B/G<br><b>87 998 620 0,50 / 87 998 630 0,75 / 87 998 600 STD / 87 998 640 1,00</b>  |

|                |   |              |   |
|----------------|---|--------------|---|
| <b>33016</b>   | EX; 30 x 9 x 111.9 x A/S - Cr - 45° - VS - 22 - III | <b>MK-8H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
| <b>33009</b>   | IN; 35.5 x 8 x 111.7 x S - - 45° - 22 - III         | <b>MK-9H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 9 |
| <b>81-3956</b> | EX; 14.1/ x 9 x 64 G1                               |              |   |
| <b>81-3958</b> | IN; 12.1/ x 8 x 64 B1                               |              |   |

|                      |                   |   |   |                      |    |          |          |        |   |    |
|----------------------|-------------------|---|---|----------------------|----|----------|----------|--------|---|----|
| <b>38</b>            | <b>77</b>         |   |   |                      |    |          |          |        |   |    |
| <b>AR</b>            | 08.1966 → 07.1975 | B | 4 | 1285 cm <sup>3</sup> | 2V | 31-32 kW | 42-44 PS | ε7,5:1 | - | 69 |
| <b>KAEFER, KÄFER</b> |                   |   |   |                      |    |          |          |        |   |    |

|                   |   |
|-------------------|---|
| <b>87 362 690</b> | [Set] PL-B SEMI Ø 22.000 / 23.970 / 23.400 / St/B   |
| <b>87 732 700</b> | [Set] HL STD Ø 40.000 / 50.500 / 15.000 / 5.233 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.240 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.285 A; PASS-L STD Ø 54.990 / 65.500 / 26.930 / 5.237 A  |
| <b>87 978 610</b> | [Set] HL 0,25 Ø 39.750 / 50.000 / 15.000 / 5.108 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.115 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.160 A; PASS-L 0,25 Ø 54.740 / 65.000 / 26.930 / 5.112 A<br><b>87 978 620 0,50 / 87 978 630 0,75 / 87 978 600 STD / 87 978 640 1,00</b> |
| <b>87 978 710</b> | [Set] HL 0,25 Ø 39.750 / 50.500 / 15.000 / 5.358 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.365 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.410 A; PASS-L 0,25 Ø 54.740 / 65.500 / 26.930 / 5.362 A<br><b>87 978 720 0,50 / 87 978 700 STD</b>                                     |
| <b>87 978 810</b> | [Set] HL 0,25 Ø 39.750 / 51.000 / 15.000 / 5.608 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.615 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.660 A; PASS-L 0,25 Ø 54.740 / 66.000 / 26.930 / 5.612 A<br><b>87 978 815 0,25 / 87 978 820 0,50 / 87 978 800 STD</b>                   |
| <b>87 996 610</b> | [Set] NW-L 0,25 Ø 24.750 / 27.500 / 20.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 23.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 25.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 28.000 / 1.370 A<br><b>87 996 600 STD</b>   |
| <b>87 998 610</b> | [Set] PL 0,25 Ø 54.740 / 57.800 / 17.600 / 1.522 St/B/G<br><b>87 998 620 0,50 / 87 998 630 0,75 / 87 998 600 STD / 87 998 640 1,00</b>  |

|              |   |              |   |
|--------------|---|--------------|---|
| <b>33016</b> | EX; 30 x 9 x 111.9 x A/S - Cr - 45° - VS - 22 - III | <b>MK-8H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
| <b>33008</b> | EX; 32 x 8 x 111.9 x A/S - - 45° - VS - 22 - III    | <b>MK-9H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 9 |

cont...

|       |   |                |                       |
|-------|---|----------------|-----------------------|
| 33009 | IN; 35.5 x 8 x 111.7 x S - - 45° - 22 - III | <b>81-3956</b> | EX; 14.1/ x 9 x 64 G1 |
|       |   | <b>81-3958</b> | IN; 12.1/ x 8 x 64 B1 |

|              |  |
|--------------|--|
| 7.21440.51.0 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
| 7.02242.43.0 | fuel pump; mechanical  |

|               |   |
|---------------|---|
| <b>39</b>     | <b>77</b>   |
| BK            | 01.1980 → 12.1986 AB 4 1285 cm <sup>3</sup> 2V 40 kW 54 PS - 69 |
| BM            | 05.1980 → 09.1981 B 4 1285 cm <sup>3</sup> 2V 37 kW 50 PS - 69  |
| BY            | 01.1968 → 12.1986 B 4 1285 cm <sup>3</sup> 2V 28 kW 38 PS - 69  |
| GOL I, KAEFER |   |

|            |  |
|------------|--|
| 87 362 690 | [Set] PL-B SEMI Ø 22.000 / 23.970 / 23.400 / St/B, <b>BK</b> : →12.1982, <b>BY</b> : 01.1979→12.1983 |
|------------|--|

|  |  |
|--|--|
| <b>40</b>  | <b>77</b>  |
| D  | 09.1957 → 12.1985 B 4 1192 cm <sup>3</sup> 2V 25-26 kW 34-35 PS 7,3:1 - 64 |
| KAEFER, KAEFER Convertible (15), KARMANN GHIA Convertible (14, 34), KARMANN GHIA Coupe (14, 34), KÄFER, TIPO 1 |  |

|            |  |
|------------|--|
| 92 412 601 | Cylinder diameter: 77; KH: 39; BÜ: 3; GL: 82; piston pin: 20x63; number of piston rings: 3 |
| SRK        |  |
| M          | 2  |
| N          | 2  |
| DSF        | 4  |
|            | → <b>80 00262 1 0 ...</b> , <b>80 00262 1 1 ...</b>  |
|            | mot. MD 099 2261→  |

|                  |  |
|------------------|--|
| 80 00262 1 0 000 | Ø77; STD; set: 1; [M 2] [N 2] [DSF 4]    |
| 80 00262 1 1 000 | Ø77; STD; set: 1; [M 2] [N 2] [SLF CR 4] |

|            |  |
|------------|--|
| 87 362 690 | [Set] PL-B SEMI Ø 22.000 / 23.970 / 23.400 / St/B  |
| 87 732 700 | [Set] HL STD Ø 40.000 / 50.500 / 15.000 / 5.233 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.240 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.285 A; PASS-L STD Ø 54.990 / 65.500 / 26.930 / 5.237 A   |
| 87 978 610 | [Set] HL 0,25 Ø 39.750 / 50.000 / 15.000 / 5.108 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.115 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.160 A; PASS-L 0,25 Ø 54.740 / 65.000 / 26.930 / 5.112 A<br><b>87 978 620 0,50</b> / <b>87 978 630 0,75</b> / <b>87 978 600 STD</b> / <b>87 978 640 1,00</b> |
| 87 978 710 | [Set] HL 0,25 Ø 39.750 / 50.500 / 15.000 / 5.358 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.365 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.410 A; PASS-L 0,25 Ø 54.740 / 65.500 / 26.930 / 5.362 A<br><b>87 978 720 0,50</b> / <b>87 978 700 STD</b>   |
| 87 978 810 | [Set] HL 0,25 Ø 39.750 / 51.000 / 15.000 / 5.608 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.615 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.660 A; PASS-L 0,25 Ø 54.740 / 66.000 / 26.930 / 5.612 A<br><b>87 978 815 0,25</b> / <b>87 978 820 0,50</b> / <b>87 978 800 STD</b>                          |
| 87 996 610 | [Set] NW-L 0,25 Ø 24.750 / 27.500 / 20.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 23.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 25.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 28.000 / 1.370 A<br><b>87 996 600 STD</b>  |
| 87 998 610 | [Set] PL 0,25 Ø 54.740 / 57.800 / 17.600 / 1.522 St/B/G<br><b>87 998 620 0,50</b> / <b>87 998 630 0,75</b> / <b>87 998 600 STD</b> / <b>87 998 640 1,00</b>  |

|              |  |
|--------------|--|
| 7.21440.51.0 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
| 7.02242.04.0 | fuel pump; mechanical  |
| 7.02242.43.0 | fuel pump; mechanical  |

|           |  |
|-----------|--|
| <b>41</b> | <b>77</b>  |
| E         | 08.1965 → 07.1970 B 4 1285 cm <sup>3</sup> 2V 27 kW 37 PS 7,5:1 - 69 |
| KAEFER    |  |

|            |  |
|------------|--|
| 87 362 690 | [Set] PL-B SEMI Ø 22.000 / 23.970 / 23.400 / St/B  |
| 87 732 700 | [Set] HL STD Ø 40.000 / 50.500 / 15.000 / 5.233 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.240 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.285 A; PASS-L STD Ø 54.990 / 65.500 / 26.930 / 5.237 A   |
| 87 978 610 | [Set] HL 0,25 Ø 39.750 / 50.000 / 15.000 / 5.108 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.115 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.160 A; PASS-L 0,25 Ø 54.740 / 65.000 / 26.930 / 5.112 A<br><b>87 978 620 0,50</b> / <b>87 978 630 0,75</b> / <b>87 978 600 STD</b> / <b>87 978 640 1,00</b> |
| 87 978 710 | [Set] HL 0,25 Ø 39.750 / 50.500 / 15.000 / 5.358 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.365 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.410 A; PASS-L 0,25 Ø 54.740 / 65.500 / 26.930 / 5.362 A<br><b>87 978 720 0,50</b> / <b>87 978 700 STD</b>   |
| 87 978 810 | [Set] HL 0,25 Ø 39.750 / 51.000 / 15.000 / 5.608 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.615 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.660 A; PASS-L 0,25 Ø 54.740 / 66.000 / 26.930 / 5.612 A<br><b>87 978 815 0,25</b> / <b>87 978 820 0,50</b> / <b>87 978 800 STD</b>                          |
| 87 996 610 | [Set] NW-L 0,25 Ø 24.750 / 27.500 / 20.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 23.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 25.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 28.000 / 1.370 A<br><b>87 996 600 STD</b>  |
| 87 998 610 | [Set] PL 0,25 Ø 54.740 / 57.800 / 17.600 / 1.522 St/B/G<br><b>87 998 620 0,50</b> / <b>87 998 630 0,75</b> / <b>87 998 600 STD</b> / <b>87 998 640 1,00</b>  |

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|           |  |   |
|-----------|--|---|
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |
|           | <b>7.02242.04.0</b>  | fuel pump; mechanical   |
| <b>42</b> |  | <b>77</b>   |
|           | F  | 07.1964 → 07.1974 B 4 1285 cm <sup>3</sup> 2V 29 kW 40 PS $\epsilon$ 7,3:1 - 69   |
|           | KAEFER, KAEFER Convertible (15), KARMANN GHIA Convertible (14, 34)               |   |
|           | <b>80 00262 1 0 000</b>  | $\varnothing$ 77; STD; set: 1; [M 2] [N 2] [DSF 4]  |
|           | <b>80 00262 1 1 000</b>  | $\varnothing$ 77; STD; set: 1; [M 2] [N 2] [SLF CR 4]   |
|           | <b>87 362 690</b>  | [Set] PL-B SEMI $\varnothing$ 22.000 / 23.970 / 23.400 / St/B   |
|           | <b>87 732 700</b>  | [Set] HL STD $\varnothing$ 40.000 / 50.500 / 15.000 / 5.233 A; HL STD $\varnothing$ 54.990 / 65.500 / 22.000 / 5.240 A; HL STD $\varnothing$ 54.990 / 65.500 / 22.000 / 5.285 A; PASS-L STD $\varnothing$ 54.990 / 65.500 / 26.930 / 5.237 A  |
|           | <b>87 978 610</b>  | [Set] HL 0,25 $\varnothing$ 39.750 / 50.000 / 15.000 / 5.108 A; HL 0,25 $\varnothing$ 54.740 / 65.000 / 22.000 / 5.115 A; HL 0,25 $\varnothing$ 54.740 / 65.000 / 22.000 / 5.160 A; PASS-L 0,25 $\varnothing$ 54.740 / 65.000 / 26.930 / 5.112 A<br><b>87 978 620 0,50 / 87 978 630 0,75 / 87 978 600 STD / 87 978 640 1,00</b> |
|           | <b>87 978 710</b>  | [Set] HL 0,25 $\varnothing$ 39.750 / 50.500 / 15.000 / 5.358 A; HL 0,25 $\varnothing$ 54.740 / 65.500 / 22.000 / 5.365 A; HL 0,25 $\varnothing$ 54.740 / 65.500 / 22.000 / 5.410 A; PASS-L 0,25 $\varnothing$ 54.740 / 65.500 / 26.930 / 5.362 A<br><b>87 978 720 0,50 / 87 978 700 STD</b>                                     |
|           | <b>87 978 810</b>  | [Set] HL 0,25 $\varnothing$ 39.750 / 51.000 / 15.000 / 5.608 A; HL 0,25 $\varnothing$ 54.740 / 66.000 / 22.000 / 5.615 A; HL 0,25 $\varnothing$ 54.740 / 66.000 / 22.000 / 5.660 A; PASS-L 0,25 $\varnothing$ 54.740 / 66.000 / 26.930 / 5.612 A<br><b>87 978 815 0,25 / 87 978 820 0,50 / 87 978 800 STD</b>                   |
|           | <b>87 996 610</b>  | [Set] NW-L 0,25 $\varnothing$ 24.750 / 27.500 / 20.000 / 1.370 A; NW-L 0,25 $\varnothing$ 24.750 / 27.500 / 23.000 / 1.370 A; NW-L 0,25 $\varnothing$ 24.750 / 27.500 / 25.000 / 1.370 A; NW-L 0,25 $\varnothing$ 24.750 / 27.500 / 28.000 / 1.370 A<br><b>87 996 600 STD</b>   |
|           | <b>87 998 610</b>  | [Set] PL 0,25 $\varnothing$ 54.740 / 57.800 / 17.600 / 1.522 St/B/G<br><b>87 998 620 0,50 / 87 998 630 0,75 / 87 998 600 STD / 87 998 640 1,00</b>  |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |
|           | <b>7.02242.04.0</b>  | fuel pump; mechanical   |
| <b>43</b> |  | <b>77.2</b>   |
|           | BL   | 06.1972 → 02.1976 B 4 1685 cm <sup>3</sup> 2V 55 kW 75 PS - 90  |
|           | SP-1 / SP-2  |   |
|           | <b>87 362 690</b>  | [Set] PL-B SEMI $\varnothing$ 22.000 / 23.970 / 23.400 / St/B   |
| <b>44</b> |  | <b>79.5</b>   |
|           | EE   | 03.1976 → 12.1977 B 4 1588 cm <sup>3</sup> 2V 60 kW 82 PS $\epsilon$ 8,2:1 - 80   |
|           | RABBIT (USA), SCIROCCO (53)  |   |
|           | <b>80 00009 1 1 000</b>  | $\varnothing$ 79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br><b>80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51</b>   |
|           | <b>80 00009 1 2 000</b>  | $\varnothing$ 79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br><b>80 00009 1 2 050 80.01</b>   |
|           | <b>85 957 604</b>  | BU STD $\varnothing$ 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |
|           | <b>85 958 604</b>  | BU STD $\varnothing$ 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |
|           | <b>87 205 610</b>  | [Set] HL 0,25 $\varnothing$ 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 $\varnothing$ 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove   |
|           | <b>87 722 610</b>  | [Set] HL 0,25 $\varnothing$ 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 $\varnothing$ 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove  |
|           | <b>87 723 610</b>  | [Set] PL 0,25 $\varnothing$ 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630 0,75 / 87 723 640 1,00</b>   |
|           | <b>7.07919.08.0</b>  |   |
|           | <b>50 007 621</b>  | mechanical; Outer $\varnothing$ : 35; length: 28.5  |
| <b>45</b> |  | <b>79.5</b>   |
|           | EG   | 06.1976 → 07.1982 B 4 1588 cm <sup>3</sup> 2V 81 kW 110 PS $\epsilon$ 9,5 - 80  |
|           | GOLF I (17), GOLF I Cabriolet (155), JETTA I (16), SCIROCCO (53), SCIROCCO (53B) |   |
|           | <b>80 00009 1 1 000</b>  | $\varnothing$ 79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br><b>80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51</b>   |
|           | <b>80 00009 1 2 000</b>  | $\varnothing$ 79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br><b>80 00009 1 2 050 80.01</b>   |
| cont...   |  |   |

|  |                     |  |
|--|---------------------|--|
|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |
|  | <b>87 205 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove                  |
|  | <b>87 722 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove |
|  | <b>87 723 610</b>   | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630 0,75 / 87 723 640 1,00</b>  |
|  | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1  |
|  | <b>81-3319</b>      | IN/EX; 12.07/15.2 x 8 x 42.5 B1  |
|  | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1  |
|  | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1   |
|  | <b>81-3320</b>      | IN/EX; 12.2/15.2 x 8 x 42.5 B1   |
|  | <b>50 005 148</b>   | mechanical; metal  |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing, mot. ch<br>...-C-630 001→   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |
|  | <b>7.21659.70.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.20235.01.0</b> | non-return valve   |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical   |
|  | <b>7.05817.06.0</b> | non-return valve (brake booster); pneumatic  |
|  | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5  |



|           |                                    |  |
|-----------|------------------------------------|--|
| <b>46</b> |                                    | <b>79.5</b>  |
|           | <b>EH</b>                          | 08.1977→07.1979 B 4 1457 cm³ 2V 53-57 kW 72-78 PS 8,2 - 73.4 |
|           | <b>RABBIT (USA), SCIROCCO (53)</b> |  |

|  |                     |  |
|--|---------------------|--|
|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |
|  | <b>87 205 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove                  |
|  | <b>87 722 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove |
|  | <b>87 723 610</b>   | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630 0,75 / 87 723 640 1,00</b>  |
|  | <b>7.07919.08.0</b> |  |
|  | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5  |

|           |  |  |
|-----------|--|--|
| <b>47</b> |  | <b>79.5</b>  |
|           | <b>EJ</b>  | 08.1978→07.1980 B 4 1588 cm³ 2V 61 kW 83 PS 8,2 - 80 |
|           | <b>PICKUP (USA), RABBIT (USA), SCIROCCO (53)</b> |  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00009 1 1 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br><b>80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51</b>   |
|  | <b>80 00009 1 2 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br><b>80 00009 1 2 050 80.01</b>   |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |
|  | <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove                  |
|  | <b>87 722 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove |

cont...



87 723 610 [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G  
87 723 630 0,75 / 87 723 640 1,00

7.07919.08.0

**48**

**79.5**



EM

08.1975 → 02.1984 B 4 1588 cm<sup>3</sup> 2V 55 kW 75 PS ⚙️8,2:1 - 80



CADDY I (14), GOLF I (17), GOLF I Cabriolet (155), JETTA I (16)



80 00009 1 1 000 Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]  
80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51

80 00009 1 2 000 Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]  
80 00009 1 2 050 80.01



85 957 604 BU STD Ø 42.975 / 46.000 / 15.000 / St/A  
85 957 694 SEMI, Bushing for intermediary shaft, front.

85 958 604 BU STD Ø 41.975 / 45.000 / 15.000 / St/A  
85 958 694 SEMI, Bushing for intermediary shaft, rear.

87 205 610 [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G  
87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove

87 722 610 [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G  
87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove

87 723 610 [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G  
87 723 630 0,75 / 87 723 640 1,00



33025

EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III



**MK-8H**

valve cotter; number of notches: 3;  
valve stem diameter: 8

3374

IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III



**81-3310**

IN/EX; 12.06/15 x 8 x 36.5 B1

**81-3319**

IN/EX; 12.07/15.2 x 8 x 42.5 B1

**81-3312**

IN/EX; 12.13/15 x 8 x 36.5 B1

**81-3311**

IN/EX; 12.2/15 x 8 x 36.5 B1

**81-3320**

IN/EX; 12.2/15.2 x 8 x 42.5 B1



50 005 148

mechanical; metal



**7.07919.08.0**

50 005 151

mechanical; metal, with backhousing

7.07152.46.0

mechanical; metal; Impeller diameter: 59.5



7.21440.51.0

fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

7.02242.10.0

fuel pump; mechanical



50 007 621

mechanical; Outer Ø: 35; length: 28.5

**49**

**79.5**



EN

01.1980 → 12.1984 B 4 1715 cm<sup>3</sup> 2V 55-57 kW 75-78 PS ⚙️8,2 - 86.4



CADDY I (14), GOLF I (17), GOLF I Cabriolet (155), JETTA I (16), PICKUP (USA), RABBIT (USA), SCIROCCO (53B), SCIROCCO II (53B)



50 005 148

mechanical; metal



**7.07919.08.0**

50 005 151

mechanical; metal, with backhousing

7.07152.46.0

mechanical; metal; Impeller diameter: 59.5



50 007 621

mechanical; Outer Ø: 35; length: 28.5

**50**

**79.5**



FN

08.1975 → 02.1984 B 4 1588 cm<sup>3</sup> 2V 53-57 kW 71-78 PS ⚙️8 - 80



GOLF I (17), RABBIT (USA), SCIROCCO (53)



80 00009 1 1 000 Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]  
80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51

80 00009 1 2 000 Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]  
80 00009 1 2 050 80.01



85 957 604 BU STD Ø 42.975 / 46.000 / 15.000 / St/A

85 957 694 SEMI, Bushing for intermediary shaft, front.

85 958 604 BU STD Ø 41.975 / 45.000 / 15.000 / St/A

85 958 694 SEMI, Bushing for intermediary shaft, rear.

87 205 610 [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G  
87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove

cont...

V

|                   |  |
|-------------------|--|
| <b>87 722 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |
| <b>87 723 610</b> | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630</b> 0,75 / <b>87 723 640</b> 1,00   |



**7.07919.08.0**



**7.21659.70.0** fuel pump; in-line; electrical

**7.02242.10.0** fuel pump; mechanical



**50 007 621** mechanical; Outer Ø: 35; length: 28.5

|                                   |  |             |    |                 |   |   |                      |    |          |          |     |      |
|-----------------------------------|--|-------------|----|-----------------|---|---|----------------------|----|----------|----------|-----|------|
| <b>51</b>                         |  | <b>79.5</b> | FP | 08.1975→02.1984 | B | 4 | 1588 cm <sup>3</sup> | 2V | 51-55 kW | 70-75 PS | 8,2 | - 80 |
| <b>GOLF I (17), SCIROCCO (53)</b> |  |             |    |                 |   |   |                      |    |          |          |     |      |



**80 00009 1 1 000** Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]  
**80 00009 1 1 050** 80.01 / **80 00009 1 1 100** 80.51

**80 00009 1 2 000** Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]  
**80 00009 1 2 050** 80.01



**85 957 604** BU STD Ø 42.975 / 46.000 / 15.000 / St/A  
**85 957 694** SEMI, Bushing for intermediary shaft, front.

**85 958 604** BU STD Ø 41.975 / 45.000 / 15.000 / St/A  
**85 958 694** SEMI, Bushing for intermediary shaft, rear.

**87 205 610** [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G  
**87 205 620** 0,50 / **87 205 630** 0,75 / **87 205 600** STD / **87 205 640** 1,00, HL 4: 360° oil groove

**87 722 610** [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G  
**87 722 620** 0,50 / **87 722 630** 0,75 / **87 722 600** STD / **87 722 640** 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove

**87 723 610** [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G  
**87 723 630** 0,75 / **87 723 640** 1,00



**33025** EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III



**MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

**3374** IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III



**81-3310** IN/EX; 12.06/15 x 8 x 36.5 B1

**81-3319** IN/EX; 12.07/15.2 x 8 x 42.5 B1

**81-3312** IN/EX; 12.13/15 x 8 x 36.5 B1

**81-3311** IN/EX; 12.2/15 x 8 x 36.5 B1

**81-3320** IN/EX; 12.2/15.2 x 8 x 42.5 B1



**7.07919.08.0**



**7.21659.70.0** fuel pump; in-line; electrical

**7.02242.10.0** fuel pump; mechanical



**50 007 621** mechanical; Outer Ø: 35; length: 28.5

|  |  |             |    |                 |   |   |                      |    |       |       |     |      |
|--|--|-------------|----|-----------------|---|---|----------------------|----|-------|-------|-----|------|
| <b>52</b>  |  | <b>79.5</b> | FR | 08.1975→04.1984 | B | 4 | 1588 cm <sup>3</sup> | 2V | 63 kW | 85 PS | 8,2 | - 80 |
| <b>JETTA I (16), SCIROCCO (53), SCIROCCO (53B)</b> |  |             |    |                 |   |   |                      |    |       |       |     |      |



**80 00009 1 1 000** Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]  
**80 00009 1 1 050** 80.01 / **80 00009 1 1 100** 80.51

**80 00009 1 2 000** Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]  
**80 00009 1 2 050** 80.01



**85 957 604** BU STD Ø 42.975 / 46.000 / 15.000 / St/A  
**85 957 694** SEMI, Bushing for intermediary shaft, front.

**85 958 604** BU STD Ø 41.975 / 45.000 / 15.000 / St/A  
**85 958 694** SEMI, Bushing for intermediary shaft, rear.

**87 205 610** [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G  
**87 205 620** 0,50 / **87 205 630** 0,75 / **87 205 600** STD / **87 205 640** 1,00, HL 4: 360° oil groove

**87 722 610** [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G  
**87 722 620** 0,50 / **87 722 630** 0,75 / **87 722 600** STD / **87 722 640** 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove

**87 723 610** [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G  
**87 723 630** 0,75 / **87 723 640** 1,00

cont...



|                     |  |                     |  |
|---------------------|--|---------------------|--|
| <b>33025</b>        | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   | <b>MK-8H</b>        | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>3374</b>         | IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III  | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|                     |  | <b>81-3319</b>      | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|                     |  | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|                     |  | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|                     |  | <b>81-3320</b>      | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
| <b>50 005 148</b>   | mechanical; metal  | <b>7.07919.08.0</b> |  |
| <b>50 005 151</b>   | mechanical; metal, with backhousing, mot. ch<br>.-C-630 001→   |                     |  |
| <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |                     |  |
| <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |                     |  |
| <b>7.02242.10.0</b> | fuel pump; mechanical  |                     |  |
| <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |                     |  |
| <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5  |                     |  |

## 53 | 79.5

|   |                                       |   |   |                      |    |       |       |     |      |
|---|---------------------------------------|---|---|----------------------|----|-------|-------|-----|------|
| <b>FS</b>                               | 08.1975 → 07.1980                     | B | 4 | 1588 cm <sup>3</sup> | 2V | 53 kW | 72 PS | 8,2 | - 80 |
| <b>PASSAT (32), PASSAT Variant (33)</b> |                                       |   |   |                      |    |       |       |     |      |
| <b>81-3310</b>                          | IN/EX; 12.06/15 x 8 x 36.5 B1         |   |   |                      |    |       |       |     |      |
| <b>7.21659.70.0</b>                     | fuel pump; in-line; electrical        |   |   |                      |    |       |       |     |      |
| <b>7.22017.52.0</b>                     | fuel pressure regulator; hydraulic    |   |   |                      |    |       |       |     |      |
| <b>7.20235.01.0</b>                     | non-return valve                      |   |   |                      |    |       |       |     |      |
| <b>7.20469.51.0</b>                     | non-return valve; mechanical          |   |   |                      |    |       |       |     |      |
| <b>50 007 621</b>                       | mechanical; Outer Ø: 35; length: 28.5 |   |   |                      |    |       |       |     |      |

## 54 | 79.5

|                                   |                                       |   |   |                      |    |       |       |   |      |
|-----------------------------------|---------------------------------------|---|---|----------------------|----|-------|-------|---|------|
| <b>FT</b>                         | 08.1975 → 07.1977                     | B | 4 | 1588 cm <sup>3</sup> | 2V | 51 kW | 70 PS | 8 | - 80 |
| <b>GOLF I (17), SCIROCCO (53)</b> |                                       |   |   |                      |    |       |       |   |      |
| <b>7.07919.08.0</b>               |                                       |   |   |                      |    |       |       |   |      |
| <b>7.21659.70.0</b>               | fuel pump; in-line; electrical        |   |   |                      |    |       |       |   |      |
| <b>7.02242.10.0</b>               | fuel pump; mechanical                 |   |   |                      |    |       |       |   |      |
| <b>50 007 621</b>                 | mechanical; Outer Ø: 35; length: 28.5 |   |   |                      |    |       |       |   |      |

## 55 | 79.5

|   |  |   |   |                      |    |       |       |     |        |
|---|--|---|---|----------------------|----|-------|-------|-----|--------|
| <b>JB</b>   | 08.1977 → 02.1984  | B | 4 | 1457 cm <sup>3</sup> | 2V | 51 kW | 70 PS | 8,2 | - 73.4 |
| <b>CADDY I (14), GOLF I (17), GOLF I Cabriolet (155), JETTA I (16), SCIROCCO (53), SCIROCCO (53B)</b> |  |   |   |                      |    |       |       |     |        |
| <b>80 00009 1 1 000</b>   | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br><b>80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51</b>   |   |   |                      |    |       |       |     |        |
| <b>80 00009 1 2 000</b>   | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br><b>80 00009 1 2 050 80.01</b>   |   |   |                      |    |       |       |     |        |
| <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |   |   |                      |    |       |       |     |        |
| <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |   |   |                      |    |       |       |     |        |
| <b>87 205 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> , HL 4: 360° oil groove                  |   |   |                      |    |       |       |     |        |
| <b>87 722 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove |   |   |                      |    |       |       |     |        |
| <b>87 723 610</b>   | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630 0,75 / 87 723 640 1,00</b>  |   |   |                      |    |       |       |     |        |

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|--|---------------------|--|--|---------------------|--|
|  | <b>33025</b>        | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |  | <b>MK-8H</b>        | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>3374</b>         | IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III  |  | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |                     |  |  | <b>81-3319</b>      | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  |                     |  |  | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |                     |  |  | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  |                     |  |  | <b>81-3320</b>      | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
|  | <b>50 005 148</b>   | mechanical; metal, mot. ch .-C-630 001→  |  | <b>7.07919.08.0</b> |  |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing, mot. ch .-C-630 001→  |  |                     |  |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5, mot. ch .-C-630 001→   |  |                     |  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |  |                     |  |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |  |                     |  |
|  | <b>7.05817.06.0</b> | non-return valve (brake booster); pneumatic  |  |                     |  |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |  |                     |  |
|  | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5  |  |                     |  |

|           |   |                 |   |   |                      |    |          |          |     |        |  |
|-----------|---|-----------------|---|---|----------------------|----|----------|----------|-----|--------|--|
| <b>56</b> |   | <b>79.5</b>     |   |   |                      |    |          |          |     |        |  |
|           | JF  | 01.1982→07.1984 | B | 4 | 1715 cm <sup>3</sup> | 2V | 48-55 kW | 65-75 PS | 8:1 | - 86.4 |  |
|           | <b>DASHER, JETTA I (16), RABBIT (USA), SANTANA (1981/2000/3000)</b> |                 |   |   |                      |    |          |          |     |        |  |

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|--|---|--|--|--|--|--|--|--|--|--|
|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |  |  |  |  |  |  |  |  |
|  | <b>85 957 694 SEMI</b>  | Bushing for intermediary shaft, front.   |  |  |  |  |  |  |  |  |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |  |  |  |  |  |  |  |  |
|  | <b>85 958 694 SEMI</b>  | Bushing for intermediary shaft, rear.  |  |  |  |  |  |  |  |  |
|  | <b>87 205 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G |  |  |  |  |  |  |  |  |
|  | <b>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00</b> | HL 4: 360° oil groove  |  |  |  |  |  |  |  |  |
|  | <b>87 722 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G |  |  |  |  |  |  |  |  |
|  | <b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00</b> | HL 1,2,4,5 + PASS-L 3: 180° oil groove   |  |  |  |  |  |  |  |  |
|  | <b>87 723 610</b>   | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G  |  |  |  |  |  |  |  |  |
|  | <b>87 723 630 0,75 / 87 723 640 1,00</b>                                    |  |  |  |  |  |  |  |  |  |

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|-----------|--|-----------------|---|---|----------------------|----|-------|-------|-------|--------|--|
| <b>57</b> |  | <b>79.5</b>     |   |   |                      |    |       |       |       |        |  |
|           | UC   | 08.1975→06.1989 | B | 4 | 1588 cm <sup>3</sup> | 2V | 53 kW | 72 PS |       | - 80   |  |
|           | XS   | 08.1974→07.1975 | B | 4 | 1457 cm <sup>3</sup> | 2V | 57 kW | 77 PS | 8,2:1 | - 73.4 |  |
|           | <b>DASHER, PASSAT Saloon (32B), RABBIT (USA)</b> |                 |   |   |                      |    |       |       |       |        |  |

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|--|--|---|--|--|--|--|--|--|--|--|
|  | <b>80 00009 1 1 000</b>                                | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]    |  |  |  |  |  |  |  |  |
|  | <b>80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51</b> |   |  |  |  |  |  |  |  |  |
|  | <b>80 00009 1 2 000</b>                                | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4] |  |  |  |  |  |  |  |  |
|  | <b>80 00009 1 2 050 80.01</b>                          |   |  |  |  |  |  |  |  |  |

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|-----------|---|-----------------|---|---|----------------------|----|----------|------------|-----|--------|--|
| <b>58</b> |   | <b>79.5</b>     |   |   |                      |    |          |            |     |        |  |
|           | WE  | 06.1977→12.1984 | B | 5 | 2144 cm <sup>3</sup> | 2V | 75-85 kW | 102-116 PS | 8,2 | - 86.4 |  |
|           | <b>PASSAT (32B), PASSAT Variant (33B), QUANTUM (USA), SANTANA (32B)</b> |                 |   |   |                      |    |          |            |     |        |  |

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|--|--|---|--|--|--|--|--|--|--|--|
|  | <b>80 00009 1 1 000</b>                                | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]    |  |  |  |  |  |  |  |  |
|  | <b>80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51</b> |   |  |  |  |  |  |  |  |  |
|  | <b>80 00009 1 2 000</b>                                | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4] |  |  |  |  |  |  |  |  |
|  | <b>80 00009 1 2 050 80.01</b>                          |   |  |  |  |  |  |  |  |  |

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|--|---|--|--|--|--|--|--|--|--|--|
|  | <b>87 455 610</b>   | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G  |  |  |  |  |  |  |  |  |
|  | <b>87 455 620 0,50</b>                                    |  |  |  |  |  |  |  |  |  |
|  | <b>87 461 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G |  |  |  |  |  |  |  |  |
|  | <b>87 461 620 0,50 / 87 461 630 0,75 / 87 461 600 STD</b> |  |  |  |  |  |  |  |  |  |

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|--|---------------------|---|--|--|--|--|--|--|--|--|
|  | <b>7.05817.06.0</b> | non-return valve (brake booster); pneumatic |  |  |  |  |  |  |  |  |
|--|---------------------|---|--|--|--|--|--|--|--|--|

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|           |                  |  |   |   |                      |    |       |       |         |        |
|-----------|------------------|--|---|---|----------------------|----|-------|-------|---------|--------|
| <b>59</b> |                  | <b>79.5</b>  |   |   |                      |    |       |       |         |        |
|           | WL               | 03.1979 → 12.1988  | B | 4 | 1714 cm <sup>3</sup> | 2V | 55 kW | 75 PS | ε 8,2:1 | - 86.4 |
|           | ILTIS (183)      |  |   |   |                      |    |       |       |         |        |
|           | 80 00009 1 1 000 | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br>80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51        |   |   |                      |    |       |       |         |        |
|           | 80 00009 1 2 000 | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br>80 00009 1 2 050 80.01                              |   |   |                      |    |       |       |         |        |
|           | 50 005 148       | mechanical; metal, mot. 18-G-000 001→  |   |   |                      |    |       |       |         |        |
|           | 50 005 151       | mechanical; metal, with backhousing, mot. ch 18-G-000 001→   |   |   |                      |    |       |       |         |        |
|           | 7.07152.46.0     | mechanical; metal; Impeller diameter: 59.5, mot. 18-G-000 001→   |   |   |                      |    |       |       |         |        |
|           | 7.21440.51.0     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |       |       |         |        |
|           | 7.05817.06.0     | non-return valve (brake booster); pneumatic  |   |   |                      |    |       |       |         |        |

|           |  |  |   |                |  |    |       |        |      |        |
|-----------|--|--|---|----------------|--|----|-------|--------|------|--------|
| <b>60</b> |  | <b>79.5</b>  |   |                |  |    |       |        |      |        |
|           | WN   | 01.1981 → 1984   | B | 5              | 1921 cm <sup>3</sup>                                       | 2V | 85 kW | 115 PS | ε 10 | - 77.4 |
|           | PASSAT (32B), PASSAT Variant (33B), QUANTUM (USA), SANTANA (32B) |  |   |                |  |    |       |        |      |        |
|           | 80 00009 1 1 000   | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br>80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51  |   |                |  |    |       |        |      |        |
|           | 80 00009 1 2 000   | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br>80 00009 1 2 050 80.01  |   |                |  |    |       |        |      |        |
|           | 78 639 600   | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |   |                |  |    |       |        |      |        |
|           | 77 209 612   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br>77 209 622 0,50 / 77 209 602 STD  |   |                |  |    |       |        |      |        |
|           | 87 454 610   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD  |   |                |  |    |       |        |      |        |
|           | 87 455 610   | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br>87 455 620 0,50   |   |                |  |    |       |        |      |        |
|           | 33023  | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |   | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |    |       |        |      |        |
|           | 33022  | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III   |   | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |    |       |        |      |        |
|           |  |  |   | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |    |       |        |      |        |
|           |  |  |   | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |    |       |        |      |        |
|           |  |  |   | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |    |       |        |      |        |
|           |  |  |   | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |    |       |        |      |        |
|           | 7.05817.06.0   | non-return valve (brake booster); pneumatic  |   |                |  |    |       |        |      |        |
|           | 7.05817.00.0   | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |   |                |  |    |       |        |      |        |

|           |  |  |   |                |  |    |          |          |         |        |
|-----------|--|--|---|----------------|--|----|----------|----------|---------|--------|
| <b>61</b> |  | <b>79.5</b>  |   |                |  |    |          |          |         |        |
|           | WT   | 08.1981 → 12.1983  | B | 4              | 1715 cm <sup>3</sup>                                       | 2V | 55-58 kW | 74-79 PS | ε 8,2:1 | - 86.4 |
|           | PASSAT (32B), PASSAT Variant (33B), QUANTUM (USA), SANTANA (32B) |  |   |                |  |    |          |          |         |        |
|           | 85 957 604   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.  |   |                |  |    |          |          |         |        |
|           | 85 958 604   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.   |   |                |  |    |          |          |         |        |
|           | 87 205 610   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove                  |   |                |  |    |          |          |         |        |
|           | 87 722 610   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |   |                |  |    |          |          |         |        |
|           | 87 723 610   | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br>87 723 630 0,75 / 87 723 640 1,00   |   |                |  |    |          |          |         |        |
|           | 33025  | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |   | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |    |          |          |         |        |
|           | 3374   | IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III  |   | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |    |          |          |         |        |
|           |  |  |   | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |    |          |          |         |        |
|           |  |  |   | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |    |          |          |         |        |
|           |  |  |   | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |    |          |          |         |        |
|           |  |  |   | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |    |          |          |         |        |



|           |  |                   |   |   |                      |    |       |       |     |      |
|-----------|--|-------------------|---|---|----------------------|----|-------|-------|-----|------|
| <b>62</b> |  | <b>79.5</b>       |   |   |                      |    |       |       |     |      |
|           | <b>WV</b>  | 08.1981 → 07.1983 | B | 4 | 1588 cm <sup>3</sup> | 2V | 55 kW | 75 PS | 8,2 | - 80 |
|           | <b>PASSAT (32B), PASSAT Variant (33B), SANTANA (32B)</b> |                   |   |   |                      |    |       |       |     |      |

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|  | <b>80 00009 1 1 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br><b>80 00009 1 1 050</b> 80.01 / <b>80 00009 1 1 100</b> 80.51  |  |                |  |
|  | <b>80 00009 1 2 000</b> | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br><b>80 00009 1 2 050</b> 80.01   |  |                |  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |  |                |  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |  |                |  |
|  | <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove                  |  |                |  |
|  | <b>87 722 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |  |                |  |
|  | <b>87 723 610</b>       | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630</b> 0,75 / <b>87 723 640</b> 1,00   |  |                |  |
|  | <b>33025</b>            | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>3374</b>             | IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III  |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |                         |  |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  |                         |  |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |                         |  |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  |                         |  |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

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|--|---------------------|--|
|  | <b>50 005 148</b>   | mechanical; metal, mot. ch 32-E-100 001→   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing, mot. ch 32-E-100 001→   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5, mot. ch 32-E-100 001→  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
|  | <b>7.21659.70.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic   |
|  | <b>7.05817.06.0</b> | non-return valve (brake booster); pneumatic  |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |

|           |  |                   |   |   |                      |    |       |       |     |      |
|-----------|--|-------------------|---|---|----------------------|----|-------|-------|-----|------|
| <b>63</b> |  | <b>79.5</b>       |   |   |                      |    |       |       |     |      |
|           | <b>WY</b>  | 08.1979 → 11.1980 | B | 4 | 1588 cm <sup>3</sup> | 2V | 55 kW | 75 PS | 8,2 | - 80 |
|           | <b>PASSAT (32), PASSAT (32B), PASSAT Variant (33B)</b> |                   |   |   |                      |    |       |       |     |      |

|  |                     |   |
|--|---------------------|---|
|  | <b>50 005 148</b>   | mechanical; metal, mot. ch 32-B-100 001→                          |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing, mot. ch 32-B-100 001→        |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5, mot. ch 32-B-100 001→ |
|  | <b>7.21659.70.0</b> | fuel pump; in-line; electrical                                    |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical   |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic                                |
|  | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5                             |

|           |                    |                   |   |   |                      |    |       |       |     |      |
|-----------|--------------------|-------------------|---|---|----------------------|----|-------|-------|-----|------|
| <b>64</b> |                    | <b>79.5</b>       |   |   |                      |    |       |       |     |      |
|           | <b>WZ</b>          | 08.1979 → 07.1980 | B | 4 | 1588 cm <sup>3</sup> | 2V | 55 kW | 75 PS | 8,2 | - 80 |
|           | <b>PASSAT (32)</b> |                   |   |   |                      |    |       |       |     |      |

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.02242.10.0</b> | fuel pump; mechanical                 |
|  | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5 |

V

| <b>65</b> |   | <b>79.5</b>  |    |   |                      |    |          |          |      |        |  |
|-----------|---|--|----|---|----------------------|----|----------|----------|------|--------|--|
|           | YG  | 01.1975 → 11.1980  | B  | 4 | 1588 cm <sup>3</sup> | 2V | 61 kW    | 83 PS    | ⊗8,2 | - 80   |  |
|           | DASHER, FOX (USA), PASSAT (32), PASSAT Variant (33)             |  |    |   |                      |    |          |          |      |        |  |
|           | 80 00009 1 1 000  | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br>80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51  |    |   |                      |    |          |          |      |        |  |
|           | 80 00009 1 2 000  | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br>80 00009 1 2 050 80.01  |    |   |                      |    |          |          |      |        |  |
|           | 81-3310   | IN/EX; 12.06/15 x 8 x 36.5 B1  |    |   |                      |    |          |          |      |        |  |
|           | 50 007 621  | mechanical; Outer Ø: 35; length: 28.5  |    |   |                      |    |          |          |      |        |  |
| <b>66</b> |   | <b>79.5</b>  |    |   |                      |    |          |          |      |        |  |
|           | YH  | 01.1975 → 12.1980  | AB | 4 | 1588 cm <sup>3</sup> | 2V | 57-61 kW | 77-83 PS | ⊗8,2 | - 80   |  |
|           | DASHER, FOX (USA), PASSAT (32), PASSAT Variant (33)             |  |    |   |                      |    |          |          |      |        |  |
|           | 80 00009 1 1 000  | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br>80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51  |    |   |                      |    |          |          |      |        |  |
|           | 80 00009 1 2 000  | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br>80 00009 1 2 050 80.01  |    |   |                      |    |          |          |      |        |  |
|           | 81-3310   | IN/EX; 12.06/15 x 8 x 36.5 B1  |    |   |                      |    |          |          |      |        |  |
| <b>67</b> |   | <b>79.5</b>  |    |   |                      |    |          |          |      |        |  |
|           | YK  | 08.1975 → 12.1980  | B  | 4 | 1588 cm <sup>3</sup> | 2V | 59-61 kW | 80-83 PS | ⊗8,2 | - 80   |  |
|           | FX  | 08.1977 → 07.1980  | B  | 4 | 1457 cm <sup>3</sup> | 2V | 46 kW    | 62 PS    | ⊗8:1 | - 73.4 |  |
|           | PASSAT (32), PASSAT Variant (33), RABBIT (USA), SCIROCCO I (53) |  |    |   |                      |    |          |          |      |        |  |
|           | 80 00009 1 1 000  | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br>80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51  |    |   |                      |    |          |          |      |        |  |
|           | 80 00009 1 2 000  | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br>80 00009 1 2 050 80.01  |    |   |                      |    |          |          |      |        |  |
|           | 85 957 604  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.  |    |   |                      |    |          |          |      |        |  |
|           | 85 958 604  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.   |    |   |                      |    |          |          |      |        |  |
|           | 87 205 610  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove                  |    |   |                      |    |          |          |      |        |  |
|           | 87 722 610  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |    |   |                      |    |          |          |      |        |  |
|           | 87 723 610  | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br>87 723 630 0,75 / 87 723 640 1,00   |    |   |                      |    |          |          |      |        |  |
| <b>68</b> |   | <b>79.5</b>  |    |   |                      |    |          |          |      |        |  |
|           | YN  | 02.1976 → 07.1981  | B  | 4 | 1588 cm <sup>3</sup> | 2V | 55 kW    | 75 PS    | ⊗8,2 | - 80   |  |
|           | PASSAT (32B), PASSAT Variant (33), PASSAT Variant (33B)         |  |    |   |                      |    |          |          |      |        |  |
|           | 80 00009 1 1 000  | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br>80 00009 1 1 050 80.01 / 80 00009 1 1 100 80.51  |    |   |                      |    |          |          |      |        |  |
|           | 80 00009 1 2 000  | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br>80 00009 1 2 050 80.01  |    |   |                      |    |          |          |      |        |  |
|           | 85 957 604  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.  |    |   |                      |    |          |          |      |        |  |
|           | 85 958 604  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.   |    |   |                      |    |          |          |      |        |  |
|           | 87 205 610  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove                  |    |   |                      |    |          |          |      |        |  |
|           | 87 722 610  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |    |   |                      |    |          |          |      |        |  |
|           | 87 723 610  | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br>87 723 630 0,75 / 87 723 640 1,00   |    |   |                      |    |          |          |      |        |  |
|           | 50 005 148  | mechanical; metal, mot. ch 32-B-100 001→   |    |   |                      |    |          |          |      |        |  |
|           | 50 005 151  | mechanical; metal, with backhousing, mot. ch 32-B-100 001→   |    |   |                      |    |          |          |      |        |  |
|           | 7.07152.46.0  | mechanical; metal; Impeller diameter: 59.5, mot. ch 32-B-100 001→  |    |   |                      |    |          |          |      |        |  |
|           | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |    |   |                      |    |          |          |      |        |  |
|           | 7.21659.70.0  | fuel pump; in-line; electrical   |    |   |                      |    |          |          |      |        |  |
|           | 7.02242.10.0  | fuel pump; mechanical  |    |   |                      |    |          |          |      |        |  |

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|-----------|--|--|--|
|           | <b>7.22017.52.0</b>  | fuel pressure regulator; hydraulic   |  |
|           | <b>7.05817.00.0</b>  | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |  |
| <b>69</b> |  | <b>79.5</b>  |  |
|           | <b>YP</b>  | 08.1975 → 02.1983  | B 4 1588 cm <sup>3</sup> 2V 63 kW 85 PS 8,2 - 80   |
|           | <b>PASSAT (32), PASSAT (32B), PASSAT Variant (33), PASSAT Variant (33B), SANTANA (32B)</b> |  |  |
|           | <b>80 00009 1 1 000</b>  | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br><b>80 00009 1 1 050</b> 80.01 / <b>80 00009 1 1 100</b> 80.51  |  |
|           | <b>80 00009 1 2 000</b>  | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br><b>80 00009 1 2 050</b> 80.01   |  |
|           | <b>85 957 604</b>  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |  |
|           | <b>85 958 604</b>  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |  |
|           | <b>87 205 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove  |  |
|           | <b>87 722 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove                         |  |
|           | <b>87 723 610</b>  | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630</b> 0,75 / <b>87 723 640</b> 1,00   |  |
|           | <b>33025</b>   | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |
|           | <b>3374</b>  | IN; 34 x 8 x 98.7 x S - - 45° - VS - 22 - III  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1<br><b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1 |
|           | <b>50 005 148</b>  | mechanical; metal, <b>1.6, 1.6:</b> mot. ch 32-B-100 001→, <b>1.6:</b> mot. ch 32-E-100 001→   |  |
|           | <b>50 005 151</b>  | mechanical; metal, with backhousing, <b>1.6, 1.6:</b> mot. ch 32-B-100 001→, <b>1.6:</b> mot. ch 32-E-100 001→   |  |
|           | <b>7.07152.46.0</b>  | mechanical; metal; Impeller diameter: 59.5, <b>1.6, 1.6:</b> mot. ch 32-B-100 001→, <b>1.6:</b> mot. ch 32-E-100 001→  |  |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |  |
|           | <b>7.21659.70.0</b>  | fuel pump; in-line; electrical   |  |
|           | <b>7.02242.10.0</b>  | fuel pump; mechanical  |  |
|           | <b>7.22017.52.0</b>  | fuel pressure regulator; hydraulic   |  |
|           | <b>7.05817.06.0</b>  | non-return valve (brake booster); pneumatic  |  |
|           | <b>7.05817.00.0</b>  | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |  |
|           | <b>50 007 621</b>  | mechanical; Outer Ø: 35; length: 28.5  |  |
| <b>70</b> |  | <b>79.5</b>  |  |
|           | <b>YS</b>  | 06.1978 → 07.1980  | B 4 1588 cm <sup>3</sup> 2V 81 kW 110 PS 9,5 - 80  |
|           | <b>PASSAT (32), PASSAT Variant (33)</b>  |  |  |
|           | <b>80 00009 1 1 000</b>  | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 4]<br><b>80 00009 1 1 050</b> 80.01 / <b>80 00009 1 1 100</b> 80.51  |  |
|           | <b>80 00009 1 2 000</b>  | Ø79.51; STD; set: 1; [R G6 IF CR 1.75] [NM 2] [SLF ST CR 4]<br><b>80 00009 1 2 050</b> 80.01   |  |
|           | <b>85 957 604</b>  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |  |
|           | <b>85 958 604</b>  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |  |
|           | <b>87 205 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove  |  |
|           | <b>87 722 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove                         |  |
|           | <b>87 723 610</b>  | [Set] PL 0,25 Ø 45.728 / 49.000 / 19.000 / 1.631 St/B/G<br><b>87 723 630</b> 0,75 / <b>87 723 640</b> 1,00   |  |

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|           |   |   |           |    |                      |    |                |  |     |        |
|-----------|---|---|-----------|----|----------------------|----|----------------|--|-----|--------|
|           | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1   |           |    |                      |    |                |  |     |        |
|           | <b>81-3319</b>  | IN/EX; 12.07/15.2 x 8 x 42.5 B1   |           |    |                      |    |                |  |     |        |
|           | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1   |           |    |                      |    |                |  |     |        |
|           | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1  |           |    |                      |    |                |  |     |        |
|           | <b>81-3320</b>  | IN/EX; 12.2/15.2 x 8 x 42.5 B1  |           |    |                      |    |                |  |     |        |
|           | <b>7.21659.70.0</b>   | fuel pump; in-line; electrical  |           |    |                      |    |                |  |     |        |
|           | <b>7.22017.52.0</b>   | fuel pressure regulator; hydraulic  |           |    |                      |    |                |  |     |        |
|           | <b>7.20235.01.0</b>   | non-return valve  |           |    |                      |    |                |  |     |        |
|           | <b>7.20469.51.0</b>   | non-return valve; mechanical  |           |    |                      |    |                |  |     |        |
| <b>71</b> |   | <b>79.5</b>   |           |    |                      |    |                |  |     |        |
|           | <b>YX</b>   | 03.1979 → 12.1988   | B         | 4  | 1714 cm <sup>3</sup> | 2V | 55 kW          | 75 PS  | 8,2 | - 86.4 |
|           | <b>ILTIS (183)</b>  |   |           |    |                      |    |                |  |     |        |
|           | <b>7.09269.27.0</b>   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |           |    |                      |    |                |  |     |        |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off              |           |    |                      |    |                |  |     |        |
|           | <b>7.05817.06.0</b>   | non-return valve (brake booster); pneumatic   |           |    |                      |    |                |  |     |        |
| <b>72</b> |   | <b>81</b>   |           |    |                      |    |                |  |     |        |
|           | <b>DS</b>   | 01.1983 → 03.1988   | B         | 4  | 1781 cm <sup>3</sup> | 2V | 66 kW          | 90 PS  | 9   | - 86.4 |
|           | <b>PASSAT (32B), PASSAT Saloon (32B), PASSAT Variant (33B), SANTANA (32B)</b> |   |           |    |                      |    |                |  |     |        |
|           | <b>93 928 600</b>   | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3           |           |    |                      |    |                |  |     |        |
|           | <b>93 928 610</b>   | 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01   |           |    |                      |    |                |  |     |        |
|           | <b>SRK</b>  |   |           |    |                      |    |                |  |     |        |
|           | <b>M</b>  | 1.5   | <b>MO</b> | G6 |                      |    |                |  |     |        |
|           | <b>NM</b>   | 1.75  |           |    |                      |    |                |  |     |        |
|           | <b>DSF</b>  | 3   | <b>CR</b> |    |                      |    |                |  |     |        |
|           |   | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b>   |           |    |                      |    |                |  |     |        |
|           |   | exchangeable only in sets   |           |    |                      |    |                |  |     |        |
|           | <b>80 00010 1 1 000</b>   | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]  |           |    |                      |    |                |  |     |        |
|           |   | <b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00                                   |           |    |                      |    |                |  |     |        |
|           | <b>80 00010 1 2 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]   |           |    |                      |    |                |  |     |        |
|           |   | <b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |           |    |                      |    |                |  |     |        |
|           | <b>80 00010 1 3 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]   |           |    |                      |    |                |  |     |        |
|           |   | <b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |           |    |                      |    |                |  |     |        |
|           | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A  |           |    |                      |    |                |  |     |        |
|           | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A  |           |    |                      |    |                |  |     |        |
|           | <b>85 957 694</b>   | SEMI, Bushing for intermediary shaft, front.  |           |    |                      |    |                |  |     |        |
|           | <b>85 958 694</b>   | SEMI, Bushing for intermediary shaft, rear.   |           |    |                      |    |                |  |     |        |
|           | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  |           |    |                      |    |                |  |     |        |
|           | <b>78 635 600</b>   | STD   |           |    |                      |    |                |  |     |        |
|           | <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G   |           |    |                      |    |                |  |     |        |
|           | <b>87 200 620</b>   | 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, <b>1.8</b> , <b>1.8</b> , <b>1.8</b> : 01.1986→ |           |    |                      |    |                |  |     |        |
|           | <b>87 205 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G                  |           |    |                      |    |                |  |     |        |
|           | <b>87 205 620</b>   | 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove                           |           |    |                      |    |                |  |     |        |
|           | <b>87 324 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |           |    |                      |    |                |  |     |        |
|           | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |           |    |                      |    |                |  |     |        |
|           |   | <b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove                                  |           |    |                      |    |                |  |     |        |
|           | <b>33048</b>  | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |           |    |                      |    | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |     |        |
|           | <b>33023</b>  | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III  |           |    |                      |    | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |     |        |
|           | <b>331106</b>   | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III   |           |    |                      |    | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |     |        |
|           | <b>3363</b>   | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III  |           |    |                      |    | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |     |        |
|           | <b>33282</b>  | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |           |    |                      |    | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |     |        |
|           | <b>33022</b>  | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III  |           |    |                      |    | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |     |        |
|           | <b>39136</b>  | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   |           |    |                      |    |                |  |     |        |
|           | <b>50 007 594</b>   | CAM, chilled cast iron  |           |    |                      |    |                |  |     |        |

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|  | <b>50 005 148</b>   | mechanical; metal  |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing  |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |
|  | <b>7.05817.06.0</b> | non-return valve (brake booster); pneumatic  |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |

|           |   |                   |   |   |                      |    |       |       |  |        |
|-----------|---|-------------------|---|---|----------------------|----|-------|-------|--|--------|
| <b>73</b> |   | <b>81</b>         |   |   |                      |    |       |       |  |        |
|           | <b>DT</b>   | 08.1980 → 03.1988 | B | 4 | 1595 cm <sup>3</sup> | 2V | 55 kW | 75 PS |  | - 77.4 |
|           | <b>PASSAT (32B), PASSAT Saloon (32B), PASSAT Variant (33B), SANTANA (32B)</b> |                   |   |   |                      |    |       |       |  |        |

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|--|---|---|
|  | <b>93 872 600</b>   | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3 |
|  | <b>93 872 610</b>   | 81.26 / <b>93 872 620</b> 81.51   |
|  | SRK   |   |
|  | R 1.5   | CR G6   |
|  | NM 1.75   |   |
|  | DSF 3   | CR  |
|  | → <b>80 00010 1 1</b> ..., <b>80 00010 1 2</b> ..., <b>80 00010 1 3</b> ... |   |
|  | exchangeable only in sets   |   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00 |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50                              |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50                              |

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|  | <b>85 957 604</b>  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |
|  | <b>85 957 694</b>  | SEMI, Bushing for intermediary shaft, front.   |
|  | <b>85 958 604</b>  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |
|  | <b>85 958 694</b>  | SEMI, Bushing for intermediary shaft, rear.  |
|  | <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |
|  | <b>78 635 600</b>  | STD  |
|  | <b>87 200 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |
|  | <b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00   |  |
|  | <b>87 205 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G |
|  | <b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove                  |  |
|  | <b>87 324 690</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |
|  | <b>87 581 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |
|  | <b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |  |
|  | <b>87 722 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G |
|  | <b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |  |

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|  | <b>33048</b>  | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III    |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33023</b>  | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>331106</b> | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III    |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  | <b>3363</b>   | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III           |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  | <b>33282</b>  | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III      |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>33022</b>  | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III           |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
|  | <b>39136</b>  | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III      |  |                |  |

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|--|-------------------|------------------------|
|  | <b>50 006 397</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

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|  | <b>50 005 148</b>   | mechanical; metal  |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing  |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.21659.70.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic   |

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|-----------|--|---|
|           | <b>7.05817.06.0</b>  | non-return valve (brake booster); pneumatic   |
|           | <b>7.05817.00.0</b>  | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic  |
|           | <b>50 006 460</b>  | hydraulic; height: 26; Outer Ø: 35; length: 26  |
| <b>74</b> |  | <b>81</b>   |
|           | <b>DTA</b>   | 08.1986 → 03.1988 B 4 1595 cm <sup>3</sup> 2V 51-55 kW 69-75 PS $\epsilon$ 9:1 - 77.4   |
|           | <b>PASSAT (32B), PASSAT Saloon (32B), PASSAT Variant (33B)</b>           |   |
|           | <b>93 872 600</b>  | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br><b>93 872 610</b> 81.26 / <b>93 872 620</b> 81.51<br>SRK<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets                                   |
|           | <b>80 00010 1 1 000</b>  | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |
|           | <b>80 00010 1 2 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |
|           | <b>80 00010 1 3 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |
|           | <b>33048</b>   | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |
|           | <b>81-3310</b>   | IN/EX; 12.06/15 x 8 x 36.5 B1   |
|           | <b>81-3312</b>   | IN/EX; 12.13/15 x 8 x 36.5 B1   |
|           | <b>81-3311</b>   | IN/EX; 12.2/15 x 8 x 36.5 B1  |
|           | <b>50 006 397</b>  | CAM, chilled cast iron  |
|           | <b>50 005 148</b>  | mechanical; metal   |
|           | <b>50 005 151</b>  | mechanical; metal, with backhousing   |
|           | <b>7.07152.46.0</b>  | mechanical; metal; Impeller diameter: 59.5  |
|           | <b>7.21659.70.0</b>  | fuel pump; in-line; electrical  |
|           | <b>7.22017.52.0</b>  | fuel pressure regulator; hydraulic  |
|           | <b>7.05817.00.0</b>  | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic  |
|           | <b>50 006 460</b>  | hydraulic; height: 26; Outer Ø: 35; length: 26  |
| <b>75</b> |  | <b>81</b>   |
|           | <b>DX</b>  | 08.1982 → 07.1984 B 4 1781 cm <sup>3</sup> 2V 82 kW 112 PS $\epsilon$ 10 - 86.4   |
|           | <b>GOLF I (17), GOLF I Cabriolet (155), JETTA I (16), SCIROCCO (53B)</b> |   |
|           | <b>93 928 600</b>  | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610</b> 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01<br>SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |
|           | <b>80 00010 1 1 000</b>  | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |
|           | <b>80 00010 1 2 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |
|           | <b>80 00010 1 3 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |
|           | <b>85 957 604</b>  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |
|           | <b>85 958 604</b>  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |

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| <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |                     |  |
| <b>87 205 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove |                     |  |
| <b>87 324 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |                     |  |
| <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |                     |  |
| <b>87 582 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |                     |  |
| <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   | <b>MK-8H</b>        | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33023</b>        | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III  | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
| <b>331106</b>       | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III   | <b>81-3319</b>      | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
| <b>39136</b>        | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|                     |   | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|                     |   | <b>81-3320</b>      | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
| <b>50 005 148</b>   | mechanical; metal   | <b>7.07919.08.0</b> |  |
| <b>50 005 151</b>   | mechanical; metal, with backhousing   |                     |  |
| <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5  |                     |  |
| <b>7.21659.70.0</b> | fuel pump; in-line; electrical  |                     |  |
| <b>7.21088.62.0</b> | fuel pump; in-tank; electrical, with strainer   |                     |  |
| <b>7.05817.06.0</b> | non-return valve (brake booster); pneumatic   |                     |  |
| <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |                     |  |
| <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5   |                     |  |

|   |           |                 |   |   |                      |    |       |        |    |        |
|---|-----------|-----------------|---|---|----------------------|----|-------|--------|----|--------|
| <b>76</b>                                 | <b>81</b> |                 |   |   |                      |    |       |        |    |        |
| <b>DZ</b>                                 |           | 12.1983→03.1988 | B | 4 | 1781 cm <sup>3</sup> | 2V | 82 kW | 112 PS | 10 | - 86.4 |
| <b>PASSAT (32B), PASSAT Variant (33B)</b> |           |                 |   |   |                      |    |       |        |    |        |

|                         |   |                |  |
|-------------------------|---|----------------|--|
| <b>93 928 600</b>       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610</b> 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01<br>SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |                |  |
| <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |                |  |
| <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |                |  |
| <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |                |  |
| <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |                |  |
| <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |                |  |
| <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |                |  |
| <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, 01.1986→   |                |  |
| <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove   |                |  |
| <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |                |  |
| <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |                |  |
| <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>331106</b>           | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III   | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
| <b>3363</b>             | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
| <b>33282</b>            | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
| <b>33022</b>            | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
| <b>39136</b>            | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

cont...

|           |   |   |
|-----------|---|---|
|           | <b>50 005 148</b>                             | mechanical; metal   |
|           | <b>50 005 151</b>                             | mechanical; metal, with backhousing   |
|           | <b>7.07152.46.0</b>                           | mechanical; metal; Impeller diameter: 59.5  |
|           | <b>7.05817.06.0</b>                           | non-return valve (brake booster); pneumatic   |
|           | <b>50 006 460</b>                             | hydraulic; height: 26; Outer Ø: 35; length: 26  |
| <b>77</b> |   | <b>81</b>   |
|           | EV  | 01.1984 → 04.1987 B 4 1781 cm <sup>3</sup> 2V 82 kW 112 PS 10 - 86.4  |
|           | <b>GOLF I Cabriolet (155), SCIROCCO (53B)</b> |   |
|           | <b>93 928 600</b>                             | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610</b> 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01<br>SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |
|           | <b>80 00010 1 1 000</b>                       | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |
|           | <b>80 00010 1 2 000</b>                       | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |
|           | <b>80 00010 1 3 000</b>                       | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |
|           | <b>85 957 604</b>                             | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |
|           | <b>85 958 604</b>                             | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |
|           | <b>78 635 620</b>                             | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |
|           | <b>87 200 610</b>                             | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, 01.1986→   |
|           | <b>87 205 610</b>                             | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove   |
|           | <b>87 324 690</b>                             | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |
|           | <b>87 581 610</b>                             | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |
|           | <b>87 582 691</b>                             | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |
|           | <b>33048</b>                                  | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |
|           | <b>33023</b>                                  | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III  |
|           | <b>331106</b>                                 | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III   |
|           | <b>39136</b>                                  | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   |
|           | <b>MK-8H</b>                                  | valve cotter; number of notches: 3; valve stem diameter: 8  |
|           | <b>81-3310</b>                                | IN/EX; 12.06/15 x 8 x 36.5 B1   |
|           | <b>81-3319</b>                                | IN/EX; 12.07/15.2 x 8 x 42.5 B1   |
|           | <b>81-3312</b>                                | IN/EX; 12.13/15 x 8 x 36.5 B1   |
|           | <b>81-3311</b>                                | IN/EX; 12.2/15 x 8 x 36.5 B1  |
|           | <b>81-3320</b>                                | IN/EX; 12.2/15.2 x 8 x 42.5 B1  |
|           | <b>50 005 148</b>                             | mechanical; metal   |
|           | <b>50 005 151</b>                             | mechanical; metal, with backhousing   |
|           | <b>7.07152.46.0</b>                           | mechanical; metal; Impeller diameter: 59.5  |
|           | <b>7.09269.27.0</b>                           | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |
|           | <b>50 006 460</b>                             | hydraulic; height: 26; Outer Ø: 35; length: 26  |
|           | <b>50 007 621</b>                             | mechanical; Outer Ø: 35; length: 28.5   |

| 78  |                  | 81   |  |
|---|------------------|--|--|
|   | EW               | 08.1982 → 12.1989  | B 4 1595 cm <sup>3</sup> 2V 55 kW 75 PS 9 - 77.4                 |
| GOLF I (17), JETTA I (16), SCIROCCO (53B)   |                  |  |  |
|   | 93 872 600       | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br>93 872 610 81.26 / 93 872 620 81.51   |  |
|   | SRK              | R 1.5 CR G6  |  |
|   | NM 1.75          |  |  |
|   | DSF 3 CR         |  |  |
| → 80 00010 1 1 ..., 80 00010 1 2 ..., 80 00010 1 3 ...<br>exchangeable only in sets |                  |  |  |
|   | 80 00010 1 1 000 | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00   |  |
|   | 80 00010 1 2 000 | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50   |  |
|   | 80 00010 1 3 000 | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50   |  |
|   | 85 957 604       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.  |  |
|   | 85 958 604       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.   |  |
|   | 78 635 620       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD   |  |
|   | 87 200 610       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00, 01.1986→  |  |
|   | 87 205 610       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove  |  |
|   | 87 324 690       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, →mot. ch 53 L 020 000   |  |
|   | 87 581 610       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove   |  |
|   | 87 582 691       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove, mot. ch 53 M 000 001→  |  |
|   | 87 722 610       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove   |  |
|   | 33048            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | MK-8H valve cotter; number of notches: 3; valve stem diameter: 8 |
|   | 33023            | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   | 81-3310 IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|   | 331106           | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III  | 81-3319 IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |
|   | 3363             | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   | 81-3312 IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|   | 33022            | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III   | 81-3311 IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|   |                  |  | 81-3320 IN/EX; 12.2/15.2 x 8 x 42.5 B1                           |
|   | 50 006 397       | CAM, chilled cast iron   |  |
|   | 50 005 148       | mechanical; metal  |  |
|   | 50 005 151       | mechanical; metal, with backhousing  |  |
|   | 7.07152.46.0     | mechanical; metal; Impeller diameter: 59.5   |  |
|   | 7.21659.70.0     | fuel pump; in-line; electrical   |  |
|   | 7.02242.10.0     | fuel pump; mechanical  |  |
|   | 7.05817.00.0     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |  |
|   | 50 006 460       | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |
|   | 50 007 621       | mechanical; Outer Ø: 35; length: 28.5  |  |

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|                |              |                                |  |
|----------------|--------------|--------------------------------|--|
|                | EWA          | 08.1983 → 07.1984              | B 4 1595 cm <sup>3</sup> 2V 51-55 kW 70-75 PS 8,2 - 77.4 |
| SCIROCCO (53B) |              |                                |  |
|                | 7.21659.70.0 | fuel pump; in-line; electrical |  |
|                | 7.02242.10.0 | fuel pump; mechanical          |  |

|           |                                 |           |                   |   |   |                      |    |       |       |            |
|-----------|---------------------------------|-----------|-------------------|---|---|----------------------|----|-------|-------|------------|
| <b>80</b> |                                 | <b>81</b> |                   |   |   |                      |    |       |       |            |
|           | <b>GU</b>                       |           | 08.1987 → 12.1988 | B | 4 | 1781 cm <sup>3</sup> | 2V | 66 kW | 90 PS | Σ10 - 86.4 |
|           | <b>JETTA II (19E, 1G2, 165)</b> |           |                   |   |   |                      |    |       |       |            |

|  |                         |  |      |    |    |  |                     |   |  |  |  |
|--|-------------------------|--|------|----|----|--|---------------------|---|--|--|--|
|  | <b>93 928 600</b>       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610</b> 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01   |      |    |    |  |                     |   |  |  |  |
|  |                         | SRK  |      |    |    |  |                     |   |  |  |  |
|  |                         | M  | 1.5  | MO | G6 |  |                     |   |  |  |  |
|  |                         | NM   | 1.75 |    |    |  |                     |   |  |  |  |
|  |                         | DSF  | 3    | CR |    |  |                     |   |  |  |  |
|  |                         | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets   |      |    |    |  |                     |   |  |  |  |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00  |      |    |    |  |                     |   |  |  |  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |      |    |    |  |                     |   |  |  |  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |      |    |    |  |                     |   |  |  |  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |      |    |    |  |                     |   |  |  |  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |      |    |    |  |                     |   |  |  |  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |      |    |    |  |                     |   |  |  |  |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00  |      |    |    |  |                     |   |  |  |  |
|  | <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove  |      |    |    |  |                     |   |  |  |  |
|  | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |      |    |    |  |                     |   |  |  |  |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove  |      |    |    |  |                     |   |  |  |  |
|  | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |      |    |    |  |                     |   |  |  |  |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |      |    |    |  | <b>MK-8H</b>        | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |  |  |  |
|  | <b>33023</b>            | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |      |    |    |  | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1                                 |  |  |  |
|  | <b>3363</b>             | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   |      |    |    |  | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1                                 |  |  |  |
|  | <b>33282</b>            | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  |      |    |    |  | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1                                  |  |  |  |
|  | <b>33022</b>            | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III   |      |    |    |  | <b>81-3320</b>      | IN/EX; 12.2/15.2 x 8 x 42.5 B1                                |  |  |  |
|  | <b>50 007 594</b>       | CAM, chilled cast iron   |      |    |    |  |                     |   |  |  |  |
|  | <b>50 005 148</b>       | mechanical; metal  |      |    |    |  | <b>7.07919.08.0</b> |   |  |  |  |
|  | <b>50 005 151</b>       | mechanical; metal, with backhousing  |      |    |    |  |                     |   |  |  |  |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5   |      |    |    |  |                     |   |  |  |  |
|  | <b>7.02242.10.0</b>     | fuel pump; mechanical  |      |    |    |  |                     |   |  |  |  |
|  | <b>7.05817.00.0</b>     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |      |    |    |  |                     |   |  |  |  |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |      |    |    |  |                     |   |  |  |  |
|  | <b>50 007 621</b>       | mechanical; Outer Ø: 35; length: 28.5  |      |    |    |  |                     |   |  |  |  |

|           |                  |           |                   |    |   |                      |    |          |          |           |
|-----------|------------------|-----------|-------------------|----|---|----------------------|----|----------|----------|-----------|
| <b>81</b> |                  | <b>81</b> |                   |    |   |                      |    |          |          |           |
|           | <b>HM</b>        |           | 07.1985 → 10.1989 | AB | 4 | 1595 cm <sup>3</sup> | 2V | 55-60 kW | 75-82 PS | Σ9 - 77.4 |
|           | <b>SAVEIRO I</b> |           |                   |    |   |                      |    |          |          |           |

|  |                   |  |      |    |    |  |  |  |  |  |
|--|-------------------|--|------|----|----|--|--|--|--|--|
|  | <b>93 872 600</b> | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br><b>93 872 610</b> 81.26 / <b>93 872 620</b> 81.51 |      |    |    |  |  |  |  |  |
|  |                   | SRK  |      |    |    |  |  |  |  |  |
|  |                   | R  | 1.5  | CR | G6 |  |  |  |  |  |
|  |                   | NM   | 1.75 |    |    |  |  |  |  |  |
|  |                   | DSF  | 3    | CR |    |  |  |  |  |  |
|  |                   | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets   |      |    |    |  |  |  |  |  |

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|-----------|--|--|
|           | <b>80 00010 1 1 000</b>  | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00  |
|           | <b>80 00010 1 2 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |
|           | <b>80 00010 1 3 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |
|           | <b>85 957 604</b>  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |
|           | <b>85 958 604</b>  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |
|           | <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |
|           | <b>87 200 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, 01.1986→  |
|           | <b>87 205 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove                  |
|           | <b>87 324 690</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |
|           | <b>87 581 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove  |
|           | <b>87 722 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |
|           | <b>33048</b>   | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |
|           | <b>33023</b>   | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |
|           | <b>3363</b>  | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   |
|           | <b>33022</b>   | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III   |
|           |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |
|           |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1   |
|           |  | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1   |
|           |  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1   |
|           |  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1  |
|           |  | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1  |
|           | <b>50 006 397</b>  | CAM, chilled cast iron   |
|           | <b>50 005 151</b>  | mechanical; metal, with backhousing  |
|           | <b>50 006 460</b>  | hydraulic; height: 26; Outer Ø: 35; length: 26   |
|           | <b>50 007 621</b>  | mechanical; Outer Ø: 35; length: 28.5  |
| <b>82</b> |  | <b>81</b>  |
|           | HN   | 01.1983→02.1984 B 4 1595 cm³ 2V 53-55 kW 72-75 PS 9 - 77.4   |
|           | GOLF I (17)  |  |
|           | <b>93 872 600</b>  | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br><b>93 872 610</b> 81.26 / <b>93 872 620</b> 81.51   |
|           | SRK  |  |
|           | R 1.5  | CR G6  |
|           | NM 1.75  |  |
|           | DSF 3  | CR   |
|           | → <b>80 00010 1 1</b> ..., <b>80 00010 1 2</b> ..., <b>80 00010 1 3</b> ...<br>exchangeable only in sets |  |
|           | <b>80 00010 1 1 000</b>  | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00  |
|           | <b>80 00010 1 2 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |
|           | <b>80 00010 1 3 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |
|           | <b>85 957 604</b>  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |
|           | <b>85 958 604</b>  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |
|           | <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |
|           | <b>87 205 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove                  |
|           | <b>87 324 690</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |
|           | <b>87 581 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove  |
|           | <b>87 722 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |

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|  |                     |  |  |                |  |
|--|---------------------|--|--|----------------|--|
|  | <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III    |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33023</b>        | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>3363</b>         | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III           |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  | <b>33022</b>        | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III           |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |                     |  |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  |                     |  |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
|  | <b>50 006 397</b>   | CAM, chilled cast iron                             |  |                |  |
|  | <b>50 005 148</b>   | mechanical; metal                                  |  |                |  |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing                |  |                |  |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5         |  |                |  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26     |  |                |  |
|  | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5              |  |                |  |

|           |   |   |
|-----------|---|---|
| <b>83</b> |   | <b>81</b>   |
|           | <b>HP</b>   | 08.1983 → 03.1988 B 5 1994 cm <sup>3</sup> 2V 85 kW 115 PS €10 - 77.4 |
|           | <b>JS</b>   | 08.1983 → 03.1988 B 5 1994 cm <sup>3</sup> 2V 85 kW 115 PS €10 - 77.4 |
|           | <b>PASSAT (32B), PASSAT Saloon (32B), PASSAT Variant (33B), SANTANA (32B)</b> |   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b> |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>                       |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>                       |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |
|  | <b>77 206 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620 0,50 / 77 206 630 0,75 / 77 206 600 STD / 77 206 640 1,00</b>  |
|  | <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>  |
|  | <b>77 232 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |
|  | <b>87 323 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |
|  | <b>87 454 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>                    |

|  |                     |  |  |                |  |
|--|---------------------|--|--|----------------|--|
|  | <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III    |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33023</b>        | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>331106</b>       | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III    |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  | <b>3363</b>         | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III           |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  | <b>33282</b>        | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III      |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>33022</b>        | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III           |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
|  | <b>39136</b>        | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III      |  |                |  |
|  | <b>7.05817.06.0</b> | non-return valve (brake booster); pneumatic        |  |                |  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26     |  |                |  |

|           |                           |  |
|-----------|---------------------------|--|
| <b>84</b> |                           | <b>81</b>  |
|           | <b>HT</b>                 | 01.1985 → 07.1985 B 4 1781 cm <sup>3</sup> 2V 74-77 kW 100-104 PS €10 - 86.4 |
|           | <b>GOLF II (19E, 1G1)</b> |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>93 928 600</b> | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610 81.26 / 93 928 620 81.51 / 93 928 630 82.01</b> |
|  |                   | SRK  |
|  |                   | M 1.5 MO G6  |
|  |                   | NM 1.75  |
|  |                   | DSF 3 CR   |
|  |                   | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b>  |
|  |                   | exchangeable only in sets  |

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|           |                             |   |   |   |          |    |        |        |     |        |
|-----------|-----------------------------|---|---|---|----------|----|--------|--------|-----|--------|
|           | <b>80 00010 1 1 000</b>     | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |   |   |          |    |        |        |     |        |
|           | <b>80 00010 1 2 000</b>     | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |   |   |          |    |        |        |     |        |
|           | <b>80 00010 1 3 000</b>     | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |   |   |          |    |        |        |     |        |
|           | <b>85 957 604</b>           | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |   |   |          |    |        |        |     |        |
|           | <b>85 958 604</b>           | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |   |   |          |    |        |        |     |        |
|           | <b>78 635 620</b>           | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |   |   |          |    |        |        |     |        |
|           | <b>87 200 610</b>           | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00   |   |   |          |    |        |        |     |        |
|           | <b>87 205 610</b>           | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove |   |   |          |    |        |        |     |        |
|           | <b>87 324 690</b>           | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |   |   |          |    |        |        |     |        |
|           | <b>87 581 610</b>           | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |   |   |          |    |        |        |     |        |
|           | <b>87 582 691</b>           | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |   |   |          |    |        |        |     |        |
|           | <b>33048</b>                | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |          |    |        |        |     |        |
|           | <b>33313</b>                | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III  |   |   |          |    |        |        |     |        |
|           | <b>50 006 395</b>           | CAM, chilled cast iron  |   |   |          |    |        |        |     |        |
|           | <b>50 005 148</b>           | mechanical; metal   |   | <b>7.07919.08.0</b>   |          |    |        |        |     |        |
|           | <b>50 005 151</b>           | mechanical; metal, with backhousing   |   |   |          |    |        |        |     |        |
|           | <b>7.07152.46.0</b>         | mechanical; metal; Impeller diameter: 59.5  |   |   |          |    |        |        |     |        |
|           | <b>7.09269.27.0</b>         | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |   |   |          |    |        |        |     |        |
|           | <b>7.21659.70.0</b>         | fuel pump; in-line; electrical  |   |   |          |    |        |        |     |        |
|           | <b>7.21088.62.0</b>         | fuel pump; in-tank; electrical, with strainer   |   |   |          |    |        |        |     |        |
|           | <b>7.22042.51.0</b>         | fuel pump; semi-in-tank; electrical   |   |   |          |    |        |        |     |        |
|           | <b>50 006 460</b>           | hydraulic; height: 26; Outer Ø: 35; length: 26  |   |   |          |    |        |        |     |        |
| <b>85</b> |                             | <b>81</b>   |   |   |          |    |        |        |     |        |
|           | HY                          | 08.1984 → 07.1988   | B | 5   | 2226 cm³ | 2V | 100 kW | 136 PS | 9,3 | - 86.4 |
|           | <b>PASSAT Variant (33B)</b> |   |   |   |          |    |        |        |     |        |
|           | <b>80 00010 1 1 000</b>     | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |   |   |          |    |        |        |     |        |
|           | <b>80 00010 1 2 000</b>     | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |   |   |          |    |        |        |     |        |
|           | <b>80 00010 1 3 000</b>     | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |   |   |          |    |        |        |     |        |
|           | <b>78 639 600</b>           | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |   |   |          |    |        |        |     |        |
|           | <b>77 206 610</b>           | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620</b> 0,50 / <b>77 206 630</b> 0,75 / <b>77 206 600</b> STD / <b>77 206 640</b> 1,00   |   |   |          |    |        |        |     |        |
|           | <b>77 209 612</b>           | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622</b> 0,50 / <b>77 209 602</b> STD   |   |   |          |    |        |        |     |        |
|           | <b>87 323 690</b>           | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |   |   |          |    |        |        |     |        |
|           | <b>87 454 610</b>           | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620</b> 0,50 / <b>87 454 630</b> 0,75 / <b>87 454 600</b> STD  |   |   |          |    |        |        |     |        |
|           | <b>33048</b>                | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |          |    |        |        |     |        |
|           | <b>3363</b>                 | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III  |   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |          |    |        |        |     |        |
|           | <b>39136</b>                | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   |   | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |          |    |        |        |     |        |
|           |                             |   |   | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |          |    |        |        |     |        |
|           |                             |   |   | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |          |    |        |        |     |        |
|           |                             |   |   | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1                           |          |    |        |        |     |        |
|           | <b>50 006 460</b>           | hydraulic; height: 26; Outer Ø: 35; length: 26  |   |   |          |    |        |        |     |        |

| <b>86</b> |                         |   |                   |   |   |                      |    |          |           |     |        |  |                     |
|-----------|-------------------------|---|-------------------|---|---|----------------------|----|----------|-----------|-----|--------|--|---------------------|
|           |                         | JH  | 09.1982 → 12.1984 | B | 4 | 1781 cm <sup>3</sup> | 2V | 66-75 kW | 90-102 PS | Σ10 | - 86.4 |  |                     |
|           |                         | GOLF I (17), JETTA I (16), RABBIT (USA)   |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>93 928 600</b>       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610</b> 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01<br>SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove   |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>81-3319</b>          | IN/EX; 12.07/15.2 x 8 x 42.5 B1   |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>81-3320</b>          | IN/EX; 12.2/15.2 x 8 x 42.5 B1  |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>50 005 148</b>       | mechanical; metal   |                   |   |   |                      |    |          |           |     |        |  | <b>7.07919.08.0</b> |
|           | <b>50 005 151</b>       | mechanical; metal, with backhousing   |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5  |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>7.09269.27.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>50 007 621</b>       | mechanical; Outer Ø: 35; length: 28.5   |                   |   |   |                      |    |          |           |     |        |  |                     |
| <b>87</b> |                         |   |                   |   |   |                      |    |          |           |     |        |  |                     |
|           |                         | JJ  | 08.1982 → 12.1989 | B | 4 | 1781 cm <sup>3</sup> | 2V | 82 kW    | 112 PS    | Σ10 | - 86.4 |  |                     |
|           |                         | GOLF I (17), JETTA I (16), SCIROCCO (53B)   |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>50 005 148</b>       | mechanical; metal   |                   |   |   |                      |    |          |           |     |        |  | <b>7.07919.08.0</b> |
|           | <b>50 005 151</b>       | mechanical; metal, with backhousing   |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5  |                   |   |   |                      |    |          |           |     |        |  |                     |
| <b>88</b> |                         |   |                   |   |   |                      |    |          |           |     |        |  |                     |
|           |                         | JN  | 08.1983 → 12.1990 | B | 4 | 1781 cm <sup>3</sup> | 2V | 66-76 kW | 90-103 PS | Σ10 | - 86.4 |  |                     |
|           |                         | FOX Saloon, FOX Variant, PASSAT (32B), PASSAT Saloon (32B), PASSAT Variant (33B), QUANTUM (USA), SANTANA (32B)  |                   |   |   |                      |    |          |           |     |        |  |                     |
|           | <b>93 875 600</b>       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -8.1; MØ: 60; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br>SRK<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets  |                   |   |   |                      |    |          |           |     |        |  |                     |

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|           |  |   |   |   |          |    |          |            |     |        |  |
|-----------|--|---|---|---|----------|----|----------|------------|-----|--------|--|
|           | <b>80 00010 1 1 000</b>                    | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |   |   |          |    |          |            |     |        |  |
|           | <b>80 00010 1 2 000</b>                    | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |   |   |          |    |          |            |     |        |  |
|           | <b>80 00010 1 3 000</b>                    | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |   |   |          |    |          |            |     |        |  |
|           | <b>85 957 604</b>                          | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |   |   |          |    |          |            |     |        |  |
|           | <b>85 958 604</b>                          | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |   |   |          |    |          |            |     |        |  |
|           | <b>78 635 620</b>                          | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |   |   |          |    |          |            |     |        |  |
|           | <b>87 200 610</b>                          | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, <b>1.8, 1.8, 1.8, 1.8</b> : 01.1986→   |   |   |          |    |          |            |     |        |  |
|           | <b>87 205 610</b>                          | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove |   |   |          |    |          |            |     |        |  |
|           | <b>87 324 690</b>                          | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |   |   |          |    |          |            |     |        |  |
|           | <b>87 581 610</b>                          | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |   |   |          |    |          |            |     |        |  |
|           | <b>33048</b>                               | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |          |    |          |            |     |        |  |
|           | <b>33023</b>                               | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III  |   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |          |    |          |            |     |        |  |
|           | <b>331106</b>                              | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III   |   | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |          |    |          |            |     |        |  |
|           | <b>3363</b>                                | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III  |   | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |          |    |          |            |     |        |  |
|           | <b>33282</b>                               | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |   | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |          |    |          |            |     |        |  |
|           | <b>33022</b>                               | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III  |   | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1                           |          |    |          |            |     |        |  |
|           | <b>39136</b>                               | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   |   |   |          |    |          |            |     |        |  |
|           | <b>50 007 594</b>                          | CAM, chilled cast iron  |   |   |          |    |          |            |     |        |  |
|           | <b>50 005 148</b>                          | mechanical; metal   |   |   |          |    |          |            |     |        |  |
|           | <b>50 005 151</b>                          | mechanical; metal, with backhousing   |   |   |          |    |          |            |     |        |  |
|           | <b>7.07152.46.0</b>                        | mechanical; metal; Impeller diameter: 59.5  |   |   |          |    |          |            |     |        |  |
|           | <b>7.21440.51.0</b>                        | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |          |    |          |            |     |        |  |
|           | <b>7.02242.10.0</b>                        | fuel pump; mechanical   |   |   |          |    |          |            |     |        |  |
|           | <b>7.05817.06.0</b>                        | non-return valve (brake booster); pneumatic   |   |   |          |    |          |            |     |        |  |
|           | <b>50 006 460</b>                          | hydraulic; height: 26; Outer Ø: 35; length: 26  |   |   |          |    |          |            |     |        |  |
| <b>89</b> |  | <b>81</b>   |   |   |          |    |          |            |     |        |  |
|           | <b>JT</b>                                  | 08.1985→12.1988   | B | 5   | 2226 cm³ | 2V | 82-88 kW | 112-120 PS | 8,5 | - 86.4 |  |
|           | <b>PASSAT Variant (33B), QUANTUM (USA)</b> |   |   |   |          |    |          |            |     |        |  |
|           | <b>80 00010 1 1 000</b>                    | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |   |   |          |    |          |            |     |        |  |
|           | <b>80 00010 1 2 000</b>                    | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |   |   |          |    |          |            |     |        |  |
|           | <b>80 00010 1 3 000</b>                    | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |   |   |          |    |          |            |     |        |  |
|           | <b>78 639 600</b>                          | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |   |   |          |    |          |            |     |        |  |
|           | <b>77 206 610</b>                          | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620</b> 0,50 / <b>77 206 630</b> 0,75 / <b>77 206 600</b> STD / <b>77 206 640</b> 1,00   |   |   |          |    |          |            |     |        |  |
|           | <b>77 209 612</b>                          | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622</b> 0,50 / <b>77 209 602</b> STD   |   |   |          |    |          |            |     |        |  |
|           | <b>77 232 691</b>                          | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |   |   |          |    |          |            |     |        |  |
|           | <b>87 323 690</b>                          | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |   |   |          |    |          |            |     |        |  |
|           | <b>87 454 610</b>                          | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620</b> 0,50 / <b>87 454 630</b> 0,75 / <b>87 454 600</b> STD  |   |   |          |    |          |            |     |        |  |
|           | <b>33048</b>                               | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |          |    |          |            |     |        |  |
|           | <b>33282</b>                               | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |          |    |          |            |     |        |  |
|           |  |   |   | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |          |    |          |            |     |        |  |
|           |  |   |   | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |          |    |          |            |     |        |  |

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|           |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1  |
|           |  | <b>81-3320</b>  | IN/EX; 12.2/15.2 x 8 x 42.5 B1  |
|           | <b>50 006 460</b>                                | hydraulic; height: 26; Outer Ø: 35; length: 26  |   |
| <b>90</b> |  | <b>81</b>   |   |
|           | <b>JU</b>  | 08.1983 → 07.1986   | B 4 1595 cm <sup>3</sup> 2V 55 kW 75 PS - 77.4                          |
|           | <b>PASSAT Saloon (32B), PASSAT Variant (33B)</b> |   |   |
|           | <b>7.21659.70.0</b>                              | fuel pump; in-line; electrical  |   |
|           | <b>7.22017.52.0</b>                              | fuel pressure regulator; hydraulic  |   |
| <b>91</b> |  | <b>81</b>   |   |
|           | <b>JV</b>  | 01.1983 → 03.1988   | B 4 1781 cm <sup>3</sup> 2V 66 kW 90 PS 9 - 86.4                        |
|           | <b>PASSAT (32B), PASSAT Variant (33B)</b>        |   |   |
|           | <b>93 928 600</b>                                | Cylinder diameter: 81.01; KH: 32.2; BU: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610</b> 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01<br>SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |   |
|           | <b>80 00010 1 1 000</b>                          | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |   |
|           | <b>80 00010 1 2 000</b>                          | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |   |
|           | <b>80 00010 1 3 000</b>                          | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |   |
|           | <b>85 957 604</b>                                | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |   |
|           | <b>85 958 604</b>                                | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |   |
|           | <b>78 635 620</b>                                | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |   |
|           | <b>87 200 610</b>                                | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, 01.1986→   |   |
|           | <b>87 205 610</b>                                | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove   |   |
|           | <b>87 324 690</b>                                | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |   |
|           | <b>87 581 610</b>                                | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |   |
|           | <b>33048</b>                                     | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | <b>33023</b>                                     | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|           | <b>331106</b>                                    | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III   | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |
|           | <b>3363</b>                                      | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|           | <b>33282</b>                                     | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|           | <b>33022</b>                                     | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III  | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1                           |
|           | <b>39136</b>                                     | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   |   |
|           | <b>50 007 594</b>                                | CAM, chilled cast iron  |   |
|           | <b>50 005 148</b>                                | mechanical; metal   |   |
|           | <b>50 005 151</b>                                | mechanical; metal, with backhousing   |   |
|           | <b>7.07152.46.0</b>                              | mechanical; metal; Impeller diameter: 59.5  |   |
|           | <b>7.02242.10.0</b>                              | fuel pump; mechanical   |   |
|           | <b>7.05817.06.0</b>                              | non-return valve (brake booster); pneumatic   |   |
|           | <b>50 006 460</b>                                | hydraulic; height: 26; Outer Ø: 35; length: 26  |   |

| 92   |                  | 81  |  |
|--|------------------|---|--|
|  | KR               | 10.1985 → 06.1990   | B 4 1781 cm <sup>3</sup> 4V 100-102 kW 136-140 PS 10 - 86.4            |
| GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165), PASSAT (3A2, 35I), PASSAT Variant (3A5, 35I), SCIROCCO (53B) |                  |   |  |
|  | 93 117 610       | Cylinder diameter: 81.51; KH: 33.1; BÜ: 0.6; GL: 62.7; piston pin: 20x57; number of piston rings: 3<br>RK, HKÜ<br>R 1.5 CR G6<br>NM 1.75<br>SLF 3 CR<br>→ 80 00010 1 1 ...                                    |  |
|  | 80 00010 1 1 000 | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00  |  |
|  | 80 00010 1 2 000 | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50  |  |
|  | 80 00010 1 3 000 | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50  |  |
|  | 85 957 604       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.   |  |
|  | 85 958 604       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.  |  |
|  | 78 635 620       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD  |  |
|  | 87 200 610       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00, 1.8 16V: 01.1986→  |  |
|  | 87 205 610       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br>87 205 620 0,50 / 87 205 630 0,75 / 87 205 600 STD / 87 205 640 1,00, HL 4: 360° oil groove |  |
|  | 87 324 690       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |  |
|  | 87 581 610       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove  |  |
|  | 87 582 691       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |  |
|  | 33050            | EX; 28 x 7 x 98.2 x A/S - Cr - 45° - VS - 9 - III   | RK-7H valve cotter; number of notches: 1; valve stem diameter: 7       |
|  | 33125            | IN; 32 x 7 x 95.5 x S - - 45° - VS - 9 - III  | 81-3321 IN/EX; 12.05/ x 7 x 38 B1<br>81-3322 IN/EX; 12.15/ x 7 x 38 B1 |
|  | 50 005 148       | mechanical; metal   |  |
|  | 50 005 151       | mechanical; metal, with backhousing   |  |
|  | 7.07152.46.0     | mechanical; metal; Impeller diameter: 59.5  |  |
|  | 7.09269.27.0     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |  |
|  | 7.21659.70.0     | fuel pump; in-line; electrical  |  |
|  | 7.21088.62.0     | fuel pump; in-tank; electrical, with strainer   |  |
|  | 50 006 460       | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |

| 93                     |                  | 81  |  |
|------------------------|------------------|---|--|
|                        | KT               | 08.1982 → 12.1989   | B 4 1781 cm <sup>3</sup> 2V 82 kW 112 PS 10 - 86.4 |
| GOLF I Cabriolet (155) |                  |   |  |
|                        | 93 928 600       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br>93 928 610 81.26 / 93 928 620 81.51 / 93 928 630 82.01<br>SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ 80 00010 1 1 ..., 80 00010 1 2 ..., 80 00010 1 3 ...<br>exchangeable only in sets |  |
|                        | 80 00010 1 1 000 | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00  |  |
|                        | 80 00010 1 2 000 | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50  |  |
|                        | 80 00010 1 3 000 | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50  |  |
|                        | 85 957 604       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.   |  |
|                        | 85 958 604       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.  |  |

cont...



|  |                     |   |  |   |
|--|---------------------|---|--|---|
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |  |   |
|  | <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, 01.1986→   |  |   |
|  | <b>87 205 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove |  |   |
|  | <b>87 324 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |  |   |
|  | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |  |   |
|  | <b>87 582 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |  |   |
|  | <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8                         |
|  | <b>33313</b>        | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III  |  | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1<br><b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1 |
|  | <b>50 005 148</b>   | mechanical; metal   |  | <b>7.07919.08.0</b>   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing   |  |   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5  |  |   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |   |
|  | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5   |  |   |

**94**
**81**

|  |   |                 |   |   |                      |    |        |        |     |        |  |
|--|---|-----------------|---|---|----------------------|----|--------|--------|-----|--------|--|
|  | <b>KV</b>                                 | 01.1985→03.1988 | B | 5 | 2226 cm <sup>3</sup> | 2V | 100 kW | 136 PS | ε10 | - 86.4 |  |
|  | <b>PASSAT (32B), PASSAT Variant (33B)</b> |                 |   |   |                      |    |        |        |     |        |  |

|  |                         |   |  |   |
|--|-------------------------|---|--|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00       |  |   |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50                                    |  |   |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50                                    |  |   |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |  |   |
|  | <b>77 206 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620</b> 0,50 / <b>77 206 630</b> 0,75 / <b>77 206 600</b> STD / <b>77 206 640</b> 1,00 |  |   |
|  | <b>77 209 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622</b> 0,50 / <b>77 209 602</b> STD   |  |   |
|  | <b>77 232 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |  |   |
|  | <b>87 323 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |  |   |
|  | <b>87 454 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620</b> 0,50 / <b>87 454 630</b> 0,75 / <b>87 454 600</b> STD                          |  |   |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33023</b>            | EX; 33 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III  |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|  | <b>331106</b>           | EX; 33.2 x 8 x 91.4 x A/S - Cr - 45° - 22 - III   |  | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |
|  | <b>3363</b>             | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III  |  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|  | <b>33282</b>            | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|  | <b>33022</b>            | IN; 38 x 8 x 98.6 x S - - 45° - 22 - III  |  | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1                           |
|  | <b>39136</b>            | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   |  |   |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |   |

**95**
**81**
















|  |  |                 |   |   |                      |    |          |            |      |        |  |
|--|--|-----------------|---|---|----------------------|----|----------|------------|------|--------|--|
|  | <b>KX</b>  | 09.1984→12.1988 | B | 5 | 2226 cm <sup>3</sup> | 2V | 82-88 kW | 112-120 PS | ε8,5 | - 86.4 |  |
|  | <b>PASSAT (32B), PASSAT Saloon (32B), PASSAT Variant (33B), QUANTUM (USA), SANTANA (1981/2000/3000), SANTANA (32B)</b> |                 |   |   |                      |    |          |            |      |        |  |

|  |                         |   |  |  |
|--|-------------------------|---|--|--|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00       |  |  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50                                    |  |  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50                                    |  |  |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |  |  |
|  | <b>77 206 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>77 206 620</b> 0,50 / <b>77 206 630</b> 0,75 / <b>77 206 600</b> STD / <b>77 206 640</b> 1,00 |  |  |

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**V**



|   |   |  |  |
|---|---|--|--|
| <b>77 209 612</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622 0,50 / 77 209 602 STD</b>  |  |  |
| <b>77 232 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |  |  |
| <b>87 323 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |  |  |
| <b>87 454 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD</b>  |  |  |
|  <b>33048</b>                                  | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |  <b>81-3310</b>   | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
| <b>33282</b>  | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |  <b>81-3319</b>   | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|   |   | <b>81-3312</b>   | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|   |   | <b>81-3311</b>   | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|   |   | <b>81-3320</b>   | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
|  <b>50 006 460</b>                             | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |  |
| <b>96</b>   |  <b>81</b>   |  |  |
|  <b>PB</b>                                     | 01.1987 → 12.1987 B 4 1781 cm³ 2V 82 kW 112 PS 10 - 86.4  |  |  |
|  <b>GOLF I Cabriolet (155), SCIROCCO (53B)</b> |   |  |  |
|  <b>93 928 600</b>                             | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610 81.26 / 93 928 620 81.51 / 93 928 630 82.01</b><br>SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |  |  |
|  <b>80 00010 1 1 000</b>                      | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b>   |  |  |
| <b>80 00010 1 2 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>   |  |  |
| <b>80 00010 1 3 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>   |  |  |
|  <b>85 957 604</b>                           | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |  |  |
| <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |  |  |
| <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |  |  |
| <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>  |  |  |
| <b>87 324 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |  |  |
| <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove  |  |  |
| <b>87 582 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |  |  |
|  <b>33048</b>                                | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |  <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>39136</b>  | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   |  <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|   |   | <b>81-3319</b>   | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|   |   | <b>81-3312</b>   | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|   |   | <b>81-3311</b>   | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|   |   | <b>81-3320</b>   | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |
|  <b>50 005 148</b>                           | mechanical; metal   |  |  |
| <b>50 005 151</b>   | mechanical; metal, with backhousing   |  |  |
| <b>7.07152.46.0</b>   | mechanical; metal; Impeller diameter: 59.5  |  |  |
| <b>7.09269.27.0</b>   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |  |  |
|  <b>50 006 460</b>                           | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |  |

|                                  |           |                   |   |   |                      |    |          |            |    |   |      |  |
|----------------------------------|-----------|-------------------|---|---|----------------------|----|----------|------------|----|---|------|--|
| <b>97</b>                        | <b>81</b> |                   |   |   |                      |    |          |            |    |   |      |  |
| PF                               |           | 04.1988 → 07.1990 | B | 4 | 1781 cm <sup>3</sup> | 2V | 75-79 kW | 102-107 PS | 10 | - | 86.4 |  |
| <b>PASSAT Variant (3A5, 35I)</b> |           |                   |   |   |                      |    |          |            |    |   |      |  |

















|                         |   |                |  |  |  |  |  |  |  |  |  |  |
|-------------------------|---|----------------|--|--|--|--|--|--|--|--|--|--|
| <b>93 928 600</b>       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610</b> 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01<br>SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |                |  |  |  |  |  |  |  |  |  |  |
| <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |                |  |  |  |  |  |  |  |  |  |  |
| <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |                |  |  |  |  |  |  |  |  |  |  |
| <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |                |  |  |  |  |  |  |  |  |  |  |
| <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |                |  |  |  |  |  |  |  |  |  |  |
| <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |                |  |  |  |  |  |  |  |  |  |  |
| <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |                |  |  |  |  |  |  |  |  |  |  |
| <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00   |                |  |  |  |  |  |  |  |  |  |  |
| <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |                |  |  |  |  |  |  |  |  |  |  |
| <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |                |  |  |  |  |  |  |  |  |  |  |
| <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |                |  |  |  |  |  |  |  |  |  |  |
| <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |  |  |  |  |
| <b>39136</b>            | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |  |  |  |  |  |  |  |  |  |
|                         |   | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |  |  |  |  |  |  |  |  |  |
|                         |   | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |  |  |  |  |  |  |  |  |  |
|                         |   | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |  |  |  |  |  |  |  |  |  |
|                         |   | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |  |  |  |  |  |  |  |  |  |
| <b>50 005 148</b>       | mechanical; metal   |                |  |  |  |  |  |  |  |  |  |  |
| <b>50 005 151</b>       | mechanical; metal, with backhousing   |                |  |  |  |  |  |  |  |  |  |  |
| <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5  |                |  |  |  |  |  |  |  |  |  |  |
| <b>7.09269.27.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |                |  |  |  |  |  |  |  |  |  |  |
| <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |                |  |  |  |  |  |  |  |  |  |  |

|   |           |                   |   |   |                      |    |          |            |    |   |      |  |
|---|-----------|-------------------|---|---|----------------------|----|----------|------------|----|---|------|--|
| <b>98</b>   | <b>81</b> |                   |   |   |                      |    |          |            |    |   |      |  |
| PL  |           | 09.1985 → 12.1989 | B | 4 | 1781 cm <sup>3</sup> | 4V | 92-95 kW | 125-129 PS | 10 | - | 86.4 |  |
| <b>GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165), SCIROCCO (53B)</b> |           |                   |   |   |                      |    |          |            |    |   |      |  |

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|-------------------------|---|--|--|--|--|--|--|--|--|--|--|--|
| <b>93 117 610</b>       | Cylinder diameter: 81.51; KH: 33.1; BÜ: 0.6; GL: 62.7; piston pin: 20x57; number of piston rings: 3<br>RK, HKÜ<br>R 1.5 CR G6<br>NM 1.75<br>SLF 3 CR<br>→ <b>80 00010 1 1 ...</b> |  |  |  |  |  |  |  |  |  |  |  |
| <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00                             |  |  |  |  |  |  |  |  |  |  |  |
| <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |  |  |  |  |  |  |  |  |  |  |  |
| <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |  |  |  |  |  |  |  |  |  |  |  |
| <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |  |  |  |  |  |  |  |  |  |  |  |
| <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |  |  |  |  |  |  |  |  |  |  |  |

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|--|---|--|---|
| <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |  |   |
| <b>87 200 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, <b>1.8 16V</b> : 01.1986→  |  |   |
| <b>87 205 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove |  |   |
| <b>87 324 690</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |  |   |
| <b>87 581 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |  |   |
| <b>87 582 691</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |  |   |
|  <b>33050</b>   | EX; 28 x 7 x 98.2 x A/S - Cr - 45° - VS - 9 - III   |  <b>RK-7H</b>   | valve cotter; number of notches: 1;<br>valve stem diameter: 7   |
| <b>33125</b>   | IN; 32 x 7 x 95.5 x S - - 45° - VS - 9 - III  |  <b>81-3321</b><br><b>81-3322</b>   | IN/EX; 12.05/ x 7 x 38 B1<br>IN/EX; 12.15/ x 7 x 38 B1  |
|  <b>50 005 148</b>  | mechanical; metal   |  |   |
| <b>50 005 151</b>  | mechanical; metal, with backhousing   |  |   |
| <b>7.07152.46.0</b>  | mechanical; metal; Impeller diameter: 59.5  |  |   |
| <b>7.09269.27.0</b>  | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |  |   |
|  <b>50 006 460</b>  | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |   |
| <b>99</b>  |  <b>81</b>   |  |   |
|  <b>PP</b>  | 08.1986→03.1988 B 4 1595 cm <sup>3</sup> 2V 51 kW 70 PS 8,1 - 77.4  |  |   |
|  <b>PASSAT (32B), PASSAT Saloon (32B), PASSAT Variant (33B)</b> |   |  |   |
|  <b>93 872 600</b>   | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br><b>93 872 610</b> 81.26 / <b>93 872 620</b> 81.51  |  |   |
|  | SRK<br>R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets   |  |   |
|  <b>80 00010 1 1 000</b>                                      | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |  |   |
| <b>80 00010 1 2 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |  |   |
| <b>80 00010 1 3 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |  |   |
|  <b>85 957 604</b>  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |  |   |
| <b>85 958 604</b>  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |  |   |
| <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |  |   |
| <b>87 200 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00   |  |   |
| <b>87 324 690</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |  |   |
| <b>87 581 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |  |   |
|  <b>33048</b>   | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |  <b>MK-8H</b>   | valve cotter; number of notches: 3;<br>valve stem diameter: 8   |
| <b>33282</b>   | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |  <b>81-3310</b><br><b>81-3319</b><br><b>81-3312</b><br><b>81-3311</b><br><b>81-3320</b> | IN/EX; 12.06/15 x 8 x 36.5 B1<br>IN/EX; 12.07/15.2 x 8 x 42.5 B1<br>IN/EX; 12.13/15 x 8 x 36.5 B1<br>IN/EX; 12.2/15 x 8 x 36.5 B1<br>IN/EX; 12.2/15.2 x 8 x 42.5 B1 |
|  <b>50 006 397</b>  | CAM, chilled cast iron  |  |   |
|  <b>50 005 148</b>  | mechanical; metal   |  |   |
| <b>50 005 151</b>  | mechanical; metal, with backhousing   |  |   |
| <b>7.07152.46.0</b>  | mechanical; metal; Impeller diameter: 59.5  |  |   |

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|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
|  | <b>7.21659.70.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic   |
|  | <b>7.20235.01.0</b> | non-return valve   |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical   |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |

|            |  |                   |   |   |                      |    |       |        |     |        |
|------------|--|-------------------|---|---|----------------------|----|-------|--------|-----|--------|
| <b>100</b> |  | <b>81</b>         |   |   |                      |    |       |        |     |        |
|            | RD   | 08.1985 → 10.1987 | B | 4 | 1781 cm <sup>3</sup> | 2V | 79 kW | 107 PS | ε10 | - 86.4 |
|            | GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165) |                   |   |   |                      |    |       |        |     |        |

|  |                         |   |  |                     |  |
|--|-------------------------|---|--|---------------------|--|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00 |  |                     |  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50                              |  |                     |  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50                              |  |                     |  |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |  | <b>MK-8H</b>        | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39136</b>            | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   |  | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |                         |   |  | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |                         |   |  | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>50 005 148</b>       | mechanical; metal   |  | <b>7.07919.08.0</b> |  |
|  | <b>50 005 151</b>       | mechanical; metal, with backhousing   |  |                     |  |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5  |  |                     |  |
|  | <b>7.09269.27.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |  |                     |  |
|  | <b>7.21659.70.0</b>     | fuel pump; in-line; electrical  |  |                     |  |
|  | <b>7.21088.62.0</b>     | fuel pump; in-tank; electrical, with strainer   |  |                     |  |
|  | <b>7.22042.51.0</b>     | fuel pump; semi-in-tank; electrical   |  |                     |  |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |                     |  |

|            |  |                   |   |   |                      |    |       |       |      |        |
|------------|--|-------------------|---|---|----------------------|----|-------|-------|------|--------|
| <b>101</b> |  | <b>81</b>         |   |   |                      |    |       |       |      |        |
|            | RE                                     | 04.1986 → 07.1990 | B | 4 | 1595 cm <sup>3</sup> | 2V | 53 kW | 72 PS | ε9:1 | - 77.4 |
|            | GOLF I Cabriolet (155), SCIROCCO (53B) |                   |   |   |                      |    |       |       |      |        |

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|  | <b>93 872 600</b>  | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br><b>93 872 610</b> 81.26 / <b>93 872 620</b> 81.51  |
|  | <b>SRK</b>   |   |
|  | R  | 1.5 CR G6   |
|  | NM   | 1.75  |
|  | DSF  | 3 CR  |
|  | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets |   |
|  | <b>80 00010 1 1 000</b>  | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00   |
|  | <b>80 00010 1 2 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |
|  | <b>80 00010 1 3 000</b>  | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |
|  | <b>85 957 604</b>  | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |
|  | <b>85 958 604</b>  | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |
|  | <b>78 635 620</b>  | [Pair] AS 0,20 Ø 59.750 / 72.950 // / 2.075 St/A<br><b>78 635 600</b> STD   |
|  | <b>87 200 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00   |
|  | <b>87 205 610</b>  | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove |
|  | <b>87 324 690</b>  | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |

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|  | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove  |
|  | <b>87 722 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |
|  | <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |
|  | <b>3363</b>         | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   |
|  |                     | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |
|  |                     | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1   |
|  |                     | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1   |
|  |                     | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1   |
|  |                     | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1  |
|  |                     | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1  |
|  | <b>50 005 148</b>   | mechanical; metal  |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing  |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |

|            |   |  |
|------------|---|--|
| <b>102</b> |   | <b>81</b>  |
|            | RF  | 04.1988 → 07.1989 B 4 1595 cm <sup>3</sup> 2V 53 kW 72 PS 9 - 77.4 |
|            | PASSAT (3A2, 35I), PASSAT B3 (35I), PASSAT Variant (3A5, 35I) |  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>93 872 600</b>       | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br><b>93 872 610</b> 81.26 / <b>93 872 620</b> 81.51 |
|  | <b>93 872 610</b>       | SRK  |
|  |                         | R 1.5 CR G6  |
|  |                         | NM 1.75  |
|  |                         | DSF 3 CR   |
|  |                         | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets   |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00              |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00        |
|  | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove            |
|  | <b>87 582 691</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |
|  | <b>3363</b>             | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   |
|  |                         | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |
|  |                         | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1   |
|  |                         | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1   |
|  |                         | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1   |
|  |                         | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1  |
|  |                         | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1  |
|  | <b>50 006 397</b>       | CAM, chilled cast iron   |
|  | <b>50 005 148</b>       | mechanical; metal  |
|  | <b>50 005 151</b>       | mechanical; metal, with backhousing  |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5   |
|  | <b>7.21659.70.0</b>     | fuel pump; in-line; electrical   |

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|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic             |
|  | <b>7.20235.01.0</b> | non-return valve                               |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical                   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26 |

|  |    |                   |   |   |                      |    |       |       |    |   |      |
|--|----|-------------------|---|---|----------------------|----|-------|-------|----|---|------|
| <b>103</b>                                   |    | <b>81</b>         |   |   |                      |    |       |       |    |   |      |
|  | RH | 08.1986 → 01.1990 | B | 4 | 1781 cm <sup>3</sup> | 2V | 62 kW | 84 PS | 10 | - | 86.4 |
| GOLF II (19E, 1G1), JETTA II (19E, 1G2, 165) |    |                   |   |   |                      |    |       |       |    |   |      |

|  |   |   |
|--|---|---|
|  | <b>93 928 600</b>   | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3 |
|  | <b>93 928 610</b>   | 81.26 / <b>93 928 620</b> 81.51 / <b>93 928 630</b> 82.01   |
|  | SRK   |   |
|  | M 1.5   | MO G6   |
|  | NM 1.75   |   |
|  | DSF 3   | CR  |
|  | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b> |   |
|  | exchangeable only in sets   |   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]                  |
|  | <b>80 00010 1 1 025</b> | 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00 |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]               |
|  | <b>80 00010 1 2 025</b> | 81.25 / <b>80 00010 1 2 050</b> 81.50                                 |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]               |
|  | <b>80 00010 1 3 025</b> | 81.25 / <b>80 00010 1 3 050</b> 81.50                                 |

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|  | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |
|  | <b>85 957 694</b> | SEMI, Bushing for intermediary shaft, front.   |
|  | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |
|  | <b>85 958 694</b> | SEMI, Bushing for intermediary shaft, rear.  |
|  | <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |
|  | <b>78 635 600</b> | STD  |
|  | <b>87 200 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |
|  | <b>87 200 620</b> | 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00                                 |
|  | <b>87 205 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G |
|  | <b>87 205 620</b> | 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove          |
|  | <b>87 324 690</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |
|  | <b>87 581 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |
|  | <b>87 581 620</b> | 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove                                   |
|  | <b>87 582 691</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |

|  |              |   |  |                |  |
|--|--------------|---|--|----------------|--|
|  | <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>3363</b>  | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III        |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  |              |   |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  |              |   |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

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|  | <b>50 007 594</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

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|  | <b>50 005 148</b>   | mechanical; metal                          |  | <b>7.07919.08.0</b> |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing        |  |                     |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5 |  |                     |

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|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.21659.70.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.21088.62.0</b> | fuel pump; in-tank; electrical, with strainer  |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |
|  | <b>7.22042.51.0</b> | fuel pump; semi-in-tank; electrical  |

|  |                     |                                    |
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|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic |
|--|---------------------|------------------------------------|

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|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|--|---------------------|--|

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|--|-------------------|--|
|  | <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|--|-------------------|--|





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|------------|---|-----------|-------------------|---|---|----------------------|----|-------|-------|--|--------|
| <b>104</b> |   | <b>81</b> | 01.1985 → 03.1988 | B | 4 | 1595 cm <sup>3</sup> | 2V | 53 kW | 72 PS |  | - 77.4 |
|            | RL  |           |                   |   |   |                      |    |       |       |  |        |
|            | PASSAT (32B), PASSAT Saloon (32B), PASSAT Variant (33B) |           |                   |   |   |                      |    |       |       |  |        |

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|--|-------------------------|--|--|--|--|--|----------------|--|--|--|--|--|
|  | <b>93 872 600</b>       | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br><b>93 872 610</b> 81.26 / <b>93 872 620</b> 81.51   |  |  |  |  |                |  |  |  |  |  |
|  | <b>SRK</b>              | R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets   |  |  |  |  |                |  |  |  |  |  |
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00  |  |  |  |  |                |  |  |  |  |  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |  |  |  |  |                |  |  |  |  |  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |  |  |  |  |                |  |  |  |  |  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |  |  |  |  |                |  |  |  |  |  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |  |  |  |  |                |  |  |  |  |  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |  |  |  |  |                |  |  |  |  |  |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00, <b>1.6:</b> 01.1986→  |  |  |  |  |                |  |  |  |  |  |
|  | <b>87 205 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove  |  |  |  |  |                |  |  |  |  |  |
|  | <b>87 324 690</b>       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |  |  |  |  |                |  |  |  |  |  |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove  |  |  |  |  |                |  |  |  |  |  |
|  | <b>87 722 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove                         |  |  |  |  |                |  |  |  |  |  |
|  | <b>33048</b>            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |  |  |  |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |
|  | <b>3363</b>             | IN; 38 x 8 x 91.3 x S - - 45° - 22 - III   |  |  |  |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |  |  |  |  |
|  | <b>81-3312</b>          | IN/EX; 12.13/15 x 8 x 36.5 B1  |  |  |  |  |                |  |  |  |  |  |
|  | <b>81-3311</b>          | IN/EX; 12.2/15 x 8 x 36.5 B1   |  |  |  |  |                |  |  |  |  |  |
|  | <b>50 006 397</b>       | CAM, chilled cast iron   |  |  |  |  |                |  |  |  |  |  |
|  | <b>50 005 148</b>       | mechanical; metal  |  |  |  |  |                |  |  |  |  |  |
|  | <b>50 005 151</b>       | mechanical; metal, with backhousing  |  |  |  |  |                |  |  |  |  |  |
|  | <b>7.07152.46.0</b>     | mechanical; metal; Impeller diameter: 59.5   |  |  |  |  |                |  |  |  |  |  |
|  | <b>7.21659.70.0</b>     | fuel pump; in-line; electrical   |  |  |  |  |                |  |  |  |  |  |
|  | <b>7.02242.10.0</b>     | fuel pump; mechanical  |  |  |  |  |                |  |  |  |  |  |
|  | <b>7.22017.52.0</b>     | fuel pressure regulator; hydraulic   |  |  |  |  |                |  |  |  |  |  |
|  | <b>7.05817.00.0</b>     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |  |  |  |  |                |  |  |  |  |  |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |  |  |  |                |  |  |  |  |  |

|            |   |           |                   |   |   |                      |    |       |       |  |        |
|------------|---|-----------|-------------------|---|---|----------------------|----|-------|-------|--|--------|
| <b>105</b> |   | <b>81</b> | 05.1984 → 09.1988 | B | 4 | 1781 cm <sup>3</sup> | 2V | 64 kW | 87 PS |  | - 86.4 |
|            | RM  |           |                   |   |   |                      |    |       |       |  |        |
|            | PASSAT (32B), PASSAT Saloon (32B), PASSAT Variant (33B), VOYAGE |           |                   |   |   |                      |    |       |       |  |        |

|  |                         |   |  |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|--|--|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00 |  |  |  |  |  |  |  |  |  |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50                              |  |  |  |  |  |  |  |  |  |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50                              |  |  |  |  |  |  |  |  |  |

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|--|---------------------|--|--|---|
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |  |   |
|  | <b>87 200 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00  |  |   |
|  | <b>87 324 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |  |   |
|  | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove  |  |   |
|  | <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
|  | <b>33282</b>        | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1 |
|  | <b>50 006 397</b>   | CAM, chilled cast iron   |  |   |
|  | <b>50 007 594</b>   | CAM, chilled cast iron   |  |   |
|  | <b>50 005 148</b>   | mechanical; metal  |  |   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing  |  |   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |  |   |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |  |   |
|  | <b>7.02242.10.0</b> | fuel pump; mechanical  |  |   |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |  |   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |   |

|                          |  |           |    |                   |   |   |          |    |          |          |    |        |
|--------------------------|--|-----------|----|-------------------|---|---|----------|----|----------|----------|----|--------|
| <b>106</b>               |  | <b>81</b> | RP | 08.1987 → 12.1988 | B | 4 | 1781 cm³ | 2V | 65-66 kW | 88-90 PS | 10 | - 86.4 |
| JETTA II (19E, 1G2, 165) |  |           |    |                   |   |   |          |    |          |          |    |        |

|  |                   |  |
|--|-------------------|--|
|  | <b>93 876 600</b> | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -8.1; MØ: 56.9; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 876 610</b> 81.26 / <b>93 876 620</b> 81.51 |
|  |                   | SRK  |
|  |                   | R 1.5 CR G6  |
|  |                   | NM 1.75  |
|  |                   | DSF 3 CR   |
|  |                   | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00 |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50                              |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50                              |

|  |                   |   |
|--|-------------------|---|
|  | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.  |
|  | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.   |
|  | <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD   |
|  | <b>87 200 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00   |
|  | <b>87 205 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 205 620</b> 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove |
|  | <b>87 324 690</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |
|  | <b>87 581 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove   |
|  | <b>87 582 691</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |

|  |              |   |  |  |
|--|--------------|---|--|--|
|  | <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |
|  | <b>33282</b> | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1<br><b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1 |

cont...



|  |                     |  |                     |
|--|---------------------|--|---------------------|
|  | <b>50 007 594</b>   | CAM, chilled cast iron                         |                     |
|  | <b>50 005 148</b>   | mechanical; metal                              | <b>7.07919.08.0</b> |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing            |                     |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5     |                     |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26 |                     |

|            |                           |                   |   |
|------------|---------------------------|-------------------|---|
| <b>107</b> |                           | <b>81</b>         |   |
|            | <b>RV</b>                 | 01.1985 → 07.1985 | B 4 1781 cm <sup>3</sup> 2V 75-77 kW 102-105 PS 10 - 86.4 |
|            | <b>GOLF II (19E, 1G1)</b> |                   |   |

|  |   |   |
|--|---|---|
|  | <b>93 928 600</b>   | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3 |
|  | <b>93 928 610 81.26 / 93 928 620 81.51 / 93 928 630 82.01</b>                 |   |
|  | SRK   |   |
|  | M 1.5 MO G6   |   |
|  | NM 1.75   |   |
|  | DSF 3 CR  |   |
|  | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b> |   |
|  | exchangeable only in sets   |   |

|  |   |   |
|--|---|---|
|  | <b>80 00010 1 1 000</b>   | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]    |
|  | <b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b> |   |
|  | <b>80 00010 1 2 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3] |
|  | <b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>                          |   |
|  | <b>80 00010 1 3 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3] |
|  | <b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>                          |   |

|  |   |  |
|--|---|--|
|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A                           |
|  | <b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                   |  |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A                           |
|  | <b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.                    |  |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A                     |
|  | <b>78 635 600 STD</b>   |  |
|  | <b>87 324 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B                  |
|  | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A              |
|  | <b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove |  |
|  | <b>87 582 691</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove |

|  |              |   |   |
|--|--------------|---|---|
|  | <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39136</b> | IN; 40 x 8 x 91.4 x S - - 45° - VS - 22 - III   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|  |              |   | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1                          |
|  |              |   | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|  |              |   | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|  |              |   | <b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1                           |

|  |                     |   |                     |
|--|---------------------|---|---------------------|
|  | <b>50 005 148</b>   | mechanical; metal   | <b>7.07919.08.0</b> |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing                                     |                     |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5                              |                     |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |                     |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21659.70.0</b> | fuel pump; in-line; electrical                 |
|  | <b>7.21088.62.0</b> | fuel pump; in-tank; electrical, with strainer  |
|  | <b>7.22042.51.0</b> | fuel pump; semi-in-tank; electrical            |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26 |

|          |                            |                   |  |
|----------|----------------------------|-------------------|--|
| <b>V</b> | <b>108</b>                 |                   | <b>81</b>  |
|          | <b>UE</b>                  | 08.1984 → 06.1989 | AB 4 1781 cm <sup>3</sup> 2V 73-75 kW 99-102 PS - 86.4 |
|          | <b>PASSAT Saloon (32B)</b> |                   |  |

|  |                               |   |
|--|-------------------------------|---|
|  | <b>80 00010 1 3 025</b>       | Ø81.25; 0.25; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3] |
|  | <b>80 00010 1 3 050 81.50</b> |   |

cont...

|  |                   |   |
|--|-------------------|---|
|  | <b>78 635 600</b> | [Pair] AS STD Ø 59.750 / 72.950 // 1.975 St/A   |
|  | <b>87 200 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>    |
|  | <b>87 324 690</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |
|  | <b>87 581 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b> |

|  |                   |                   |
|--|-------------------|-------------------|
|  | <b>50 005 148</b> | mechanical; metal |
|--|-------------------|-------------------|

## 109 81

|  |                     |                   |    |   |          |    |          |          |        |
|--|---------------------|-------------------|----|---|----------|----|----------|----------|--------|
|  | UP                  | 08.1984 → 06.1989 | AB | 4 | 1596 cm³ | 2V | 59-60 kW | 80-82 PS | - 77.4 |
|  | PASSAT Saloon (32B) |                   |    |   |          |    |          |          |        |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00010 1 3 025</b> | Ø81.25; 0.25; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 050 81.50</b> |
|--|-------------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>78 635 600</b> | [Pair] AS STD Ø 59.750 / 72.950 // 1.975 St/A   |
|  | <b>87 324 690</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |
|  | <b>87 581 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b> |

## 110 82

|  |           |                   |   |   |          |    |       |       |   |      |
|--|-----------|-------------------|---|---|----------|----|-------|-------|---|------|
|  | DA        | 08.1970 → 10.1974 | B | 4 | 1605 cm³ | 2V | 66 kW | 90 PS | 8 | - 76 |
|  | K 70 (48) |                   |   |   |          |    |       |       |   |      |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|--|---------------------|--|

## 111 82.5

|  |                 |                   |   |   |          |    |       |        |      |        |
|--|-----------------|-------------------|---|---|----------|----|-------|--------|------|--------|
|  | 2E              | 03.1990 → 09.1983 | B | 4 | 1984 cm³ | 2V | 85 kW | 115 PS | 10,5 | - 92.8 |
|  | PASSAT B3 (35I) |                   |   |   |          |    |       |        |      |        |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00012 1 0 000</b> | Ø82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]<br><b>80 00012 1 0 025 82.75 / 80 00012 1 0 050 83.00 / 80 00012 1 0 100 83.50</b> |
|--|-------------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A  |
|  | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI, Bushing for intermediary shaft, front.</b>                                |
|  | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI, Bushing for intermediary shaft, rear.</b>                                 |
|  | <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |
|  | <b>77 198 690</b> | [Set] PL-B SEMI Ø 21.000 / 23.000 / 25.000 / St/B   |
|  | <b>87 200 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>    |
|  | <b>87 581 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b> |

|  |              |  |  |                 |  |
|--|--------------|--|--|-----------------|--|
|  | <b>33416</b> | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III    |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III    |  | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33403</b> | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III         |  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>33313</b> | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III |  | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|  |              |  |  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |  |  | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|  |              |  |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

|  |                     |   |
|--|---------------------|---|
|  | <b>50 005 148</b>   | mechanical; metal   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing                                     |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5                              |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |

|  |                   |   |
|--|-------------------|---|
|  | <b>50 006 417</b> | hydraulic; height: 26; Outer Ø: 35; length: 26, mot. 565 666→ |
|  | <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26, →mot. 565665  |



|            |   |   |    |   |                      |    |          |          |                 |
|------------|---|---|----|---|----------------------|----|----------|----------|-----------------|
| <b>112</b> |   | <b>82.5</b>   |    |   |                      |    |          |          |                 |
|            | <b>ACX</b>  | 08.1991 → 09.1983   | B  | 4 | 1984 cm <sup>3</sup> | 2V | 78 kW    | 106 PS   | ε 10,4:1 - 92.8 |
|            | <b>PASSAT B3 (35I)</b>  |   |    |   |                      |    |          |          |                 |
|            | <b>80 00012 1 0 000</b>   | Ø82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]<br><b>80 00012 1 0 025 82.75 / 80 00012 1 0 050 83.00 / 80 00012 1 0 100 83.50</b>   |    |   |                      |    |          |          |                 |
|            | <b>33416</b>  | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III   |    |   |                      |    |          |          |                 |
|            | <b>33048</b>  | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III   |    |   |                      |    |          |          |                 |
|            | <b>33403</b>  | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III  |    |   |                      |    |          |          |                 |
|            | <b>33313</b>  | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III  |    |   |                      |    |          |          |                 |
|            | <b>50 006 395</b>   | CAM, chilled cast iron  |    |   |                      |    |          |          |                 |
|            | <b>50 005 148</b>   | mechanical; metal   |    |   |                      |    |          |          |                 |
|            | <b>50 005 151</b>   | mechanical; metal, with backhousing   |    |   |                      |    |          |          |                 |
|            | <b>7.07152.46.0</b>   | mechanical; metal; Impeller diameter: 59.5  |    |   |                      |    |          |          |                 |
|            | <b>7.09269.27.0</b>   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |    |   |                      |    |          |          |                 |
|            | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26, mot. 001 730 →  |    |   |                      |    |          |          |                 |
|            | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26, → mot. 001729   |    |   |                      |    |          |          |                 |
| <b>113</b> |   | <b>82.5</b>   |    |   |                      |    |          |          |                 |
|            | <b>UR</b>   | 01.1981 → 12.1984   | AB | 4 | 1984 cm <sup>3</sup> | 2V | 92 kW    | 125 PS   | - 92.8          |
|            | <b>QUANTUM (USA)</b>  |   |    |   |                      |    |          |          |                 |
|            | <b>78 635 600</b>   | [Pair] AS STD Ø 59.750 / 72.950 // 1.975 St/A   |    |   |                      |    |          |          |                 |
|            | <b>87 324 690</b>   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B   |    |   |                      |    |          |          |                 |
|            | <b>87 581 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove</b>   |    |   |                      |    |          |          |                 |
| <b>114</b> |   | <b>82.51</b>  |    |   |                      |    |          |          |                 |
|            | <b>2.0L AP UQD</b>  | 01.1981 → 12.1984   | AL | 4 | 1984 cm <sup>3</sup> | 2V | 89 kW    | 121 PS   | ε 10,0:1 - 92.8 |
|            | <b>QUANTUM (USA)</b>  |   |    |   |                      |    |          |          |                 |
|            | <b>50 005 148</b>   | mechanical; metal   |    |   |                      |    |          |          |                 |
|            | <b>7.07152.46.0</b>   | mechanical; metal; Impeller diameter: 59.5  |    |   |                      |    |          |          |                 |
| <b>115</b> |   | <b>83</b>   |    |   |                      |    |          |          |                 |
|            | <b>H</b>  | 01.1966 → 11.1973   | B  | 4 | 1493 cm <sup>3</sup> | 2V | 32-33 kW | 44-45 PS | ε 7,8:1 - 69    |
|            | <b>181, KAEFER, KAEFER Convertible (15), KARMANN GHIA Convertible (14, 34), KARMANN GHIA Coupe (14, 34)</b> |   |    |   |                      |    |          |          |                 |
|            | <b>87 362 690</b>   | [Set] PL-B SEMI Ø 22.000 / 23.970 / 23.400 / St/B   |    |   |                      |    |          |          |                 |
|            | <b>87 732 700</b>   | [Set] HL STD Ø 40.000 / 50.500 / 15.000 / 5.233 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.240 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.285 A; PASS-L STD Ø 54.990 / 65.500 / 26.930 / 5.237 A  |    |   |                      |    |          |          |                 |
|            | <b>87 978 610</b>   | [Set] HL 0,25 Ø 39.750 / 50.000 / 15.000 / 5.108 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.115 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.160 A; PASS-L 0,25 Ø 54.740 / 65.000 / 26.930 / 5.112 A<br><b>87 978 620 0,50 / 87 978 630 0,75 / 87 978 600 STD / 87 978 640 1,00</b> |    |   |                      |    |          |          |                 |
|            | <b>87 978 710</b>   | [Set] HL 0,25 Ø 39.750 / 50.500 / 15.000 / 5.358 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.365 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.410 A; PASS-L 0,25 Ø 54.740 / 65.500 / 26.930 / 5.362 A<br><b>87 978 720 0,50 / 87 978 700 STD</b>                                     |    |   |                      |    |          |          |                 |
|            | <b>87 978 810</b>   | [Set] HL 0,25 Ø 39.750 / 51.000 / 15.000 / 5.608 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.615 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.660 A; PASS-L 0,25 Ø 54.740 / 66.000 / 26.930 / 5.612 A<br><b>87 978 815 0,25 / 87 978 820 0,50 / 87 978 800 STD</b>                   |    |   |                      |    |          |          |                 |
|            | <b>87 996 610</b>   | [Set] NW-L 0,25 Ø 24.750 / 27.500 / 20.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 23.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 25.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 28.000 / 1.370 A<br><b>87 996 600 STD</b>   |    |   |                      |    |          |          |                 |
|            | <b>87 998 610</b>   | [Set] PL 0,25 Ø 54.740 / 57.800 / 17.600 / 1.522 St/B/G<br><b>87 998 620 0,50 / 87 998 630 0,75 / 87 998 600 STD / 87 998 640 1,00</b>  |    |   |                      |    |          |          |                 |
|            | <b>33016</b>  | EX; 30 x 9 x 111.9 x A/S - Cr - 45° - VS - 22 - III   |    |   |                      |    |          |          |                 |
|            | <b>33009</b>  | IN; 35.5 x 8 x 111.7 x S - - 45° - 22 - III   |    |   |                      |    |          |          |                 |
|            | <b>MK-8H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7  |    |   |                      |    |          |          |                 |
|            | <b>MK-8H</b>  | valve cotter; number of notches: 3; valve stem diameter: 8  |    |   |                      |    |          |          |                 |
|            | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1   |    |   |                      |    |          |          |                 |
|            | <b>81-33103</b>   | IN/EX; 12.08/15 x 7 x 36.5 B1   |    |   |                      |    |          |          |                 |
|            | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1   |    |   |                      |    |          |          |                 |
|            | <b>81-33104</b>   | IN/EX; 12.25/15 x 7 x 36.5 B1   |    |   |                      |    |          |          |                 |
|            | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1  |    |   |                      |    |          |          |                 |
|            | <b>MK-9H</b>  | valve cotter; number of notches: 3; valve stem diameter: 9  |    |   |                      |    |          |          |                 |

cont...

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.04.0</b> | fuel pump; mechanical  |

|            |   |   |
|------------|---|---|
| <b>116</b> |   | <b>83</b>   |
|            | <b>K</b>  | 04.1961 → 07.1973 B 4 1493 cm <sup>3</sup> 2V 33 kW 45 PS $\epsilon$ 7,5:1 - 69 |
|            | <b>1500,1600 (31), 1500,1600 Hatchback (31), 1500,1600 Variant (36)</b> |   |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|--|---------------------|--|

|            |            |   |
|------------|------------|---|
| <b>117</b> |            | <b>84</b>   |
|            | <b>AG</b>  | 08.1970 → 12.1974 B 4 1584 cm <sup>3</sup> 2V 32-39 kW 44-53 PS $\epsilon$ 6,6:1 - 71.5 |
|            | <b>181</b> |   |

|  |                   |   |
|--|-------------------|---|
|  | <b>91 320 705</b> | Cylinder diameter: 85.5; KH: 39.4; MT: -7; M $\emptyset$ : 58.6; GL: 82.4; piston pin: 22x72; number of piston rings: 3 |
|  |                   | SRK   |
|  |                   | M 2   |
|  |                   | N 2   |
|  |                   | SLF 5 CR  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00266 1 0 000</b> | $\emptyset$ 85.5; STD; set: 1; [SM G1 1.75] [N 2] [DSF 5]    |
|  | <b>80 00266 1 0 150</b> | 87.00  |
|  | <b>80 00266 1 1 000</b> | $\emptyset$ 85.5; STD; set: 1; [SM G1 1.75] [N 2] [SLF CR 5] |
|  | <b>80 00267 1 0 000</b> | $\emptyset$ 85.5; STD; set: 1; [M 2] [N 2] [SLF CR 5]        |
|  | <b>80 00267 1 0 050</b> | 86.00  |
|  | <b>80 00267 1 1 000</b> | $\emptyset$ 85.5; STD; set: 1; [M 2] [N 2] [DSF 5]           |

|  |                   |  |
|--|-------------------|--|
|  | <b>91 320 975</b> | piston: 91320705; cylinder liner: 88451110 |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>88 451 110</b> | R - air cooled cylinder; finished; A=90 C=93.8 L=136.7 H=112.55, with 19 fins |
|  | <b>88 656 110</b> | R - air cooled cylinder; finished; A=90 C=93.8 L=136.75 H=112.55              |

|  |                   |  |
|--|-------------------|--|
|  | <b>87 362 690</b> | [Set] PL-B SEMI $\emptyset$ 22.000 / 23.970 / 23.400 / St/B  |
|  | <b>87 732 700</b> | [Set] HL STD $\emptyset$ 40.000 / 50.500 / 15.000 / 5.233 A; HL STD $\emptyset$ 54.990 / 65.500 / 22.000 / 5.240 A; HL STD $\emptyset$ 54.990 / 65.500 / 22.000 / 5.285 A; PASS-L STD $\emptyset$ 54.990 / 65.500 / 26.930 / 5.237 A         |
|  | <b>87 978 610</b> | [Set] HL 0,25 $\emptyset$ 39.750 / 50.000 / 15.000 / 5.108 A; HL 0,25 $\emptyset$ 54.740 / 65.000 / 22.000 / 5.115 A; HL 0,25 $\emptyset$ 54.740 / 65.000 / 22.000 / 5.160 A; PASS-L 0,25 $\emptyset$ 54.740 / 65.000 / 26.930 / 5.112 A     |
|  | <b>87 978 610</b> | <b>87 978 620 0,50 / 87 978 630 0,75 / 87 978 600 STD / 87 978 640 1,00</b>  |
|  | <b>87 978 710</b> | [Set] HL 0,25 $\emptyset$ 39.750 / 50.500 / 15.000 / 5.358 A; HL 0,25 $\emptyset$ 54.740 / 65.500 / 22.000 / 5.365 A; HL 0,25 $\emptyset$ 54.740 / 65.500 / 22.000 / 5.410 A; PASS-L 0,25 $\emptyset$ 54.740 / 65.500 / 26.930 / 5.362 A     |
|  | <b>87 978 710</b> | <b>87 978 720 0,50 / 87 978 700 STD</b>  |
|  | <b>87 978 810</b> | [Set] HL 0,25 $\emptyset$ 39.750 / 51.000 / 15.000 / 5.608 A; HL 0,25 $\emptyset$ 54.740 / 66.000 / 22.000 / 5.615 A; HL 0,25 $\emptyset$ 54.740 / 66.000 / 22.000 / 5.660 A; PASS-L 0,25 $\emptyset$ 54.740 / 66.000 / 26.930 / 5.612 A     |
|  | <b>87 978 810</b> | <b>87 978 815 0,25 / 87 978 820 0,50 / 87 978 800 STD</b>  |
|  | <b>87 996 610</b> | [Set] NW-L 0,25 $\emptyset$ 24.750 / 27.500 / 20.000 / 1.370 A; NW-L 0,25 $\emptyset$ 24.750 / 27.500 / 23.000 / 1.370 A; NW-L 0,25 $\emptyset$ 24.750 / 27.500 / 25.000 / 1.370 A; NW-L 0,25 $\emptyset$ 24.750 / 27.500 / 28.000 / 1.370 A |
|  | <b>87 996 610</b> | <b>87 996 600 STD</b>  |
|  | <b>87 998 610</b> | [Set] PL 0,25 $\emptyset$ 54.740 / 57.800 / 17.600 / 1.522 St/B/G  |
|  | <b>87 998 610</b> | <b>87 998 620 0,50 / 87 998 630 0,75 / 87 998 600 STD / 87 998 640 1,00</b>  |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.04.0</b> | fuel pump; mechanical  |

|            |  |   |
|------------|--|---|
| <b>118</b> |  | <b>85.5</b>   |
|            | <b>AD</b>  | 01.1970 → 12.1979 B 4 1584 cm <sup>3</sup> 2V 35-37 kW 48-50 PS $\epsilon$ 7,5 - 69 |
|            | <b>KAEFER, KAEFER Convertible (15), KARMANN GHIA Coupe (14, 34), KÄFER</b> |   |

|  |                   |   |
|--|-------------------|---|
|  | <b>93 293 611</b> | Cylinder diameter: 86.01; KH: 39.4; MT: -3; GL: 82.4; piston pin: 22x72; number of piston rings: 3  |
|  |                   | SRK   |
|  |                   | SM 1.75 G1  |
|  |                   | N 2   |
|  |                   | DSF 5   |
|  |                   | 93 293 601 can also be mounted instead of 91 497 701 in older engines until 1978, using cylinder liner 88 451 110 (= assembly 93 293 961), mot. B 0 000 01→ |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00266 1 0 000</b> | $\emptyset$ 85.5; STD; set: 1; [SM G1 1.75] [N 2] [DSF 5]    |
|  | <b>80 00266 1 0 150</b> | 87.00  |
|  | <b>80 00266 1 1 000</b> | $\emptyset$ 85.5; STD; set: 1; [SM G1 1.75] [N 2] [SLF CR 5] |

|  |                   |  |
|--|-------------------|--|
|  | <b>93 293 963</b> | piston: 93293602; cylinder liner: 88451110, mot. B 0 000 01→ |
|--|-------------------|--|

cont...



|  |                   |   |   |
|--|-------------------|---|---|
|  | <b>88 451 110</b> | R - air cooled cylinder; finished; A=90 C=93.8 L=136.7 H=112.55, with 19 fins   |   |
|  | <b>87 362 690</b> | [Set] PL-B SEMI Ø 22.000 / 23.970 / 23.400 / St/B   |   |
|  | <b>87 732 700</b> | [Set] HL STD Ø 40.000 / 50.500 / 15.000 / 5.233 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.240 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.285 A; PASS-L STD Ø 54.990 / 65.500 / 26.930 / 5.237 A  |   |
|  | <b>87 978 610</b> | [Set] HL 0,25 Ø 39.750 / 50.000 / 15.000 / 5.108 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.115 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.160 A; PASS-L 0,25 Ø 54.740 / 65.000 / 26.930 / 5.112 A<br><b>87 978 620 0,50 / 87 978 630 0,75 / 87 978 600 STD / 87 978 640 1,00</b> |   |
|  | <b>87 978 710</b> | [Set] HL 0,25 Ø 39.750 / 50.500 / 15.000 / 5.358 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.365 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.410 A; PASS-L 0,25 Ø 54.740 / 65.500 / 26.930 / 5.362 A<br><b>87 978 720 0,50 / 87 978 700 STD</b>                                     |   |
|  | <b>87 978 810</b> | [Set] HL 0,25 Ø 39.750 / 51.000 / 15.000 / 5.608 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.615 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.660 A; PASS-L 0,25 Ø 54.740 / 66.000 / 26.930 / 5.612 A<br><b>87 978 815 0,25 / 87 978 820 0,50 / 87 978 800 STD</b>                   |   |
|  | <b>87 996 610</b> | [Set] NW-L 0,25 Ø 24.750 / 27.500 / 20.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 23.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 25.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 28.000 / 1.370 A<br><b>87 996 600 STD</b>   |   |
|  | <b>87 998 610</b> | [Set] PL 0,25 Ø 54.740 / 57.800 / 17.600 / 1.522 St/B/G<br><b>87 998 620 0,50 / 87 998 630 0,75 / 87 998 600 STD / 87 998 640 1,00</b>  |   |
|  | <b>33008</b>      | EX; 32 x 8 x 111.9 x A/S - - 45° - VS - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
|  | <b>33009</b>      | IN; 35.5 x 8 x 111.7 x S - - 45° - 22 - III   | <b>81-3910</b> EX; 12.04/ x 8 x 65.5 B1<br><b>81-3916</b> EX; 12.073/ x 8 x 65.5 B1<br><b>81-3956</b> EX; 14.1/ x 9 x 64 G1<br><b>81-3907</b> IN; 12.04/ x 8 x 64.5 B1<br><b>81-3915</b> IN; 12.073/ x 8 x 64.5 B1<br><b>81-3958</b> IN; 12.1/ x 8 x 64 B1<br><b>81-3908</b> IN; 12.24/ x 8 x 64.5 B1 |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.43.0</b> | fuel pump; mechanical  |

|            |   |                 |  |
|------------|---|-----------------|--|
| <b>119</b> |   | <b>85.5</b>     |  |
|            | <b>AE</b>   | 08.1970→07.1974 | B 4 1584 cm³ 2V 35-37 kW 48-50 PS 7,5 - 69   |
|            | <b>AH</b>   | 08.1970→07.1974 | B 4 1584 cm³ 2V 35-39 kW 48-53 PS 7,5:1 - 69 |
|            | <b>AK</b>   | 08.1970→07.1974 | B 4 1584 cm³ 2V 35 kW 48 PS 7,5:1 - 69       |
|            | <b>P</b>  | 07.1964→07.1973 | B 4 1584 cm³ 2V 37 kW 50 PS 7,5:1 - 69       |
|            | <b>U</b>  | 08.1965→07.1973 | B 4 1584 cm³ 2V 40 kW 54 PS 7,5:1 - 69       |
|            | <b>1500,1600 (31), 1500,1600 Hatchback (31), 1500,1600 Variant (36), KAEFER, KAEFER Convertible (15), KÄFER</b> |                 |  |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|--|---------------------|--|

|            |                                |                 |  |
|------------|--------------------------------|-----------------|--|
| <b>120</b> |                                | <b>85.5</b>     |  |
|            | <b>AF</b>                      | 08.1970→07.1974 | B 4 1584 cm³ 2V 34-37 kW 46-50 PS - 69 |
|            | <b>KAEFER Convertible (15)</b> |                 |  |

|  |                   |   |
|--|-------------------|---|
|  | <b>91 320 705</b> | Cylinder diameter: 85.5; KH: 39.4; MT: -7; MØ: 58.6; GL: 82.4; piston pin: 22x72; number of piston rings: 3 |
|  | <b>SRK</b>        |   |
|  | <b>M</b>          | 2   |
|  | <b>N</b>          | 2   |
|  | <b>SLF</b>        | 5 CR  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00267 1 0 000</b> | Ø85.5; STD; set: 1; [M 2] [N 2] [SLF CR 5]<br><b>80 00267 1 0 050 86.00</b> |
|  | <b>80 00267 1 1 000</b> | Ø85.5; STD; set: 1; [M 2] [N 2] [DSF 5]                                     |

|  |                   |  |
|--|-------------------|--|
|  | <b>91 320 975</b> | piston: 91320705; cylinder liner: 88451110 |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>88 451 110</b> | R - air cooled cylinder; finished; A=90 C=93.8 L=136.7 H=112.55, with 19 fins |
|  | <b>88 656 110</b> | R - air cooled cylinder; finished; A=90 C=93.8 L=136.75 H=112.55              |

|  |              |   |   |
|--|--------------|---|---|
|  | <b>33016</b> | EX; 30 x 9 x 111.9 x A/S - Cr - 45° - VS - 22 - III | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33008</b> | EX; 32 x 8 x 111.9 x A/S - - 45° - VS - 22 - III    | <b>MK-9H</b> valve cotter; number of notches: 3; valve stem diameter: 9 |
|  | <b>33009</b> | IN; 35.5 x 8 x 111.7 x S - - 45° - 22 - III         |   |

V



| <b>121</b>                                    |   | <b>85.5</b>  |  |
|---|---|--------------|--|
| <b>AJ</b>                                     | 08.1970 → 12.1980   | B            | 4 1584 cm <sup>3</sup> 2V 36-37 kW 48-50 PS $\zeta$ 7,5:1 - 69 |
| <b>KAEFER, KAEFER Convertible (15), KÄFER</b> |   |              |  |
| <b>87 362 690</b>                             | [Set] PL-B SEMI $\varnothing$ 22.000 / 23.970 / 23.400 / St/B   |              |  |
| <b>33016</b>                                  | EX; 30 x 9 x 111.9 x A/S - Cr - 45° - VS - 22 - III   | <b>MK-8H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 8  |
| <b>33009</b>                                  | IN; 35.5 x 8 x 111.7 x S - - 45° - 22 - III   |              |  |
| <b>81-3956</b>                                | EX; 14.1/ x 9 x 64 G1   |              |  |
| <b>81-3958</b>                                | IN; 12.1/ x 8 x 64 B1   |              |  |
| <b>7.21440.51.0</b>                           | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |              |  |
| <b>7.02242.43.0</b>                           | fuel pump; mechanical   |              |  |
| <b>122</b>                                    |   | <b>85.5</b>  |  |
| <b>AL</b>                                     | 03.1973 → 02.1979   | B            | 4 1584 cm <sup>3</sup> 2V 35 kW 48 PS $\zeta$ 7,5:1 - 69       |
| <b>181</b>                                    |   |              |  |
| <b>7.21440.51.0</b>                           | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |              |  |
| <b>7.02242.04.0</b>                           | fuel pump; mechanical   |              |  |
| <b>7.02242.43.0</b>                           | fuel pump; mechanical   |              |  |
| <b>123</b>                                    |   | <b>85.5</b>  |  |
| <b>AM</b>                                     | 03.1973 → 02.1979   | B            | 4 1584 cm <sup>3</sup> 2V 35 kW 48 PS $\zeta$ 6,6 - 69         |
| <b>181</b>                                    |   |              |  |
| <b>91 320 705</b>                             | Cylinder diameter: 85.5; KH: 39.4; MT: -7; M $\varnothing$ : 58.6; GL: 82.4; piston pin: 22x72; number of piston rings: 3   |              |  |
| <b>SRK</b>                                    |   |              |  |
| <b>M</b>                                      | 2   |              |  |
| <b>N</b>                                      | 2   |              |  |
| <b>SLF</b>                                    | 5 CR  |              |  |
| <b>80 00267 1 0 000</b>                       | $\varnothing$ 85.5; STD; set: 1; [M 2] [N 2] [SLF CR 5]   |              |  |
| <b>80 00267 1 0 050</b>                       | 86.00   |              |  |
| <b>80 00267 1 1 000</b>                       | $\varnothing$ 85.5; STD; set: 1; [M 2] [N 2] [DSF 5]  |              |  |
| <b>91 320 975</b>                             | piston: 91320705; cylinder liner: 88451110  |              |  |
| <b>88 451 110</b>                             | R - air cooled cylinder; finished; A=90 C=93.8 L=136.7 H=112.55, with 19 fins   |              |  |
| <b>88 656 110</b>                             | R - air cooled cylinder; finished; A=90 C=93.8 L=136.75 H=112.55  |              |  |
| <b>87 362 690</b>                             | [Set] PL-B SEMI $\varnothing$ 22.000 / 23.970 / 23.400 / St/B   |              |  |
| <b>87 732 700</b>                             | [Set] HL STD $\varnothing$ 40.000 / 50.500 / 15.000 / 5.233 A; HL STD $\varnothing$ 54.990 / 65.500 / 22.000 / 5.240 A; HL STD $\varnothing$ 54.990 / 65.500 / 22.000 / 5.285 A; PASS-L STD $\varnothing$ 54.990 / 65.500 / 26.930 / 5.237 A  |              |  |
| <b>87 978 610</b>                             | [Set] HL 0,25 $\varnothing$ 39.750 / 50.000 / 15.000 / 5.108 A; HL 0,25 $\varnothing$ 54.740 / 65.000 / 22.000 / 5.115 A; HL 0,25 $\varnothing$ 54.740 / 65.000 / 22.000 / 5.160 A; PASS-L 0,25 $\varnothing$ 54.740 / 65.000 / 26.930 / 5.112 A<br><b>87 978 620 0,50 / 87 978 630 0,75 / 87 978 600 STD / 87 978 640 1,00</b> |              |  |
| <b>87 978 710</b>                             | [Set] HL 0,25 $\varnothing$ 39.750 / 50.500 / 15.000 / 5.358 A; HL 0,25 $\varnothing$ 54.740 / 65.500 / 22.000 / 5.365 A; HL 0,25 $\varnothing$ 54.740 / 65.500 / 22.000 / 5.410 A; PASS-L 0,25 $\varnothing$ 54.740 / 65.500 / 26.930 / 5.362 A<br><b>87 978 720 0,50 / 87 978 700 STD</b>                                     |              |  |
| <b>87 978 810</b>                             | [Set] HL 0,25 $\varnothing$ 39.750 / 51.000 / 15.000 / 5.608 A; HL 0,25 $\varnothing$ 54.740 / 66.000 / 22.000 / 5.615 A; HL 0,25 $\varnothing$ 54.740 / 66.000 / 22.000 / 5.660 A; PASS-L 0,25 $\varnothing$ 54.740 / 66.000 / 26.930 / 5.612 A<br><b>87 978 815 0,25 / 87 978 820 0,50 / 87 978 800 STD</b>                   |              |  |
| <b>87 996 610</b>                             | [Set] NW-L 0,25 $\varnothing$ 24.750 / 27.500 / 20.000 / 1.370 A; NW-L 0,25 $\varnothing$ 24.750 / 27.500 / 23.000 / 1.370 A; NW-L 0,25 $\varnothing$ 24.750 / 27.500 / 25.000 / 1.370 A; NW-L 0,25 $\varnothing$ 24.750 / 27.500 / 28.000 / 1.370 A<br><b>87 996 600 STD</b>   |              |  |
| <b>87 998 610</b>                             | [Set] PL 0,25 $\varnothing$ 54.740 / 57.800 / 17.600 / 1.522 St/B/G<br><b>87 998 620 0,50 / 87 998 630 0,75 / 87 998 600 STD / 87 998 640 1,00</b>  |              |  |
| <b>7.21440.51.0</b>                           | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |              |  |
| <b>7.02242.04.0</b>                           | fuel pump; mechanical   |              |  |



|            |                               |  |   |   |                      |    |              |  |     |      |
|------------|-------------------------------|--|---|---|----------------------|----|--------------|--|-----|------|
| <b>124</b> |                               | <b>85.5</b>  |   |   |                      |    |              |  |     |      |
|            | <b>AS</b>                     | 08.1970 → 12.1979  | B | 4 | 1584 cm <sup>3</sup> | 2V | 37 kW        | 50 PS  | 7,5 | - 69 |
|            | <b>KAEFER, KÄFER</b>          |  |   |   |                      |    |              |  |     |      |
|            | <b>93 293 611</b>             | Cylinder diameter: 86.01; KH: 39.4; MT: -3; GL: 82.4; piston pin: 22x72; number of piston rings: 3   |   |   |                      |    |              |  |     |      |
|            |                               | SRK  |   |   |                      |    |              |  |     |      |
|            | <b>SM 1.75</b>                | G1   |   |   |                      |    |              |  |     |      |
|            | <b>N 2</b>                    |  |   |   |                      |    |              |  |     |      |
|            | <b>DSF 5</b>                  |  |   |   |                      |    |              |  |     |      |
|            |                               | 93 293 601 can also be mounted instead of 91 497 701 in older engines until 1978, using cylinder liner 88 451 110 (= assembly 93 293 961).   |   |   |                      |    |              |  |     |      |
|            | <b>80 00266 1 0 000</b>       | Ø85.5; STD; set: 1; [SM G1 1.75] [N 2] [DSF 5]   |   |   |                      |    |              |  |     |      |
|            | <b>80 00266 1 0 150 87.00</b> |  |   |   |                      |    |              |  |     |      |
|            | <b>80 00266 1 1 000</b>       | Ø85.5; STD; set: 1; [SM G1 1.75] [N 2] [SLF CR 5]  |   |   |                      |    |              |  |     |      |
|            | <b>93 293 963</b>             | piston: 93293602; cylinder liner: 88451110   |   |   |                      |    |              |  |     |      |
|            | <b>88 451 110</b>             | R - air cooled cylinder; finished; A=90 C=93.8 L=136.7 H=112.55, with 19 fins  |   |   |                      |    |              |  |     |      |
|            | <b>87 362 690</b>             | [Set] PL-B SEMI Ø 22.000 / 23.970 / 23.400 / St/B  |   |   |                      |    |              |  |     |      |
|            | <b>87 732 700</b>             | [Set] HL STD Ø 40.000 / 50.500 / 15.000 / 5.233 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.240 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.285 A; PASS-L STD Ø 54.990 / 65.500 / 26.930 / 5.237 A         |   |   |                      |    |              |  |     |      |
|            | <b>87 978 610</b>             | [Set] HL 0,25 Ø 39.750 / 50.000 / 15.000 / 5.108 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.115 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.160 A; PASS-L 0,25 Ø 54.740 / 65.000 / 26.930 / 5.112 A     |   |   |                      |    |              |  |     |      |
|            |                               | <b>87 978 620 0,50 / 87 978 630 0,75 / 87 978 600 STD / 87 978 640 1,00</b>  |   |   |                      |    |              |  |     |      |
|            | <b>87 978 710</b>             | [Set] HL 0,25 Ø 39.750 / 50.500 / 15.000 / 5.358 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.365 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.410 A; PASS-L 0,25 Ø 54.740 / 65.500 / 26.930 / 5.362 A     |   |   |                      |    |              |  |     |      |
|            |                               | <b>87 978 720 0,50 / 87 978 700 STD</b>  |   |   |                      |    |              |  |     |      |
|            | <b>87 978 810</b>             | [Set] HL 0,25 Ø 39.750 / 51.000 / 15.000 / 5.608 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.615 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.660 A; PASS-L 0,25 Ø 54.740 / 66.000 / 26.930 / 5.612 A     |   |   |                      |    |              |  |     |      |
|            |                               | <b>87 978 815 0,25 / 87 978 820 0,50 / 87 978 800 STD</b>  |   |   |                      |    |              |  |     |      |
|            | <b>87 996 610</b>             | [Set] NW-L 0,25 Ø 24.750 / 27.500 / 20.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 23.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 25.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 28.000 / 1.370 A |   |   |                      |    |              |  |     |      |
|            |                               | <b>87 996 600 STD</b>  |   |   |                      |    |              |  |     |      |
|            | <b>87 998 610</b>             | [Set] PL 0,25 Ø 54.740 / 57.800 / 17.600 / 1.522 St/B/G  |   |   |                      |    |              |  |     |      |
|            |                               | <b>87 998 620 0,50 / 87 998 630 0,75 / 87 998 600 STD / 87 998 640 1,00</b>  |   |   |                      |    |              |  |     |      |
|            | <b>33009</b>                  | IN; 35.5 x 8 x 111.7 x S - - 45° - 22 - III  |   |   |                      |    | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |     |      |
|            | <b>81-3956</b>                | EX; 14.1/ x 9 x 64 G1  |   |   |                      |    |              |  |     |      |
|            | <b>81-3958</b>                | IN; 12.1/ x 8 x 64 B1  |   |   |                      |    |              |  |     |      |
|            | <b>7.21440.51.0</b>           | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |              |  |     |      |
|            | <b>7.02242.43.0</b>           | fuel pump; mechanical  |   |   |                      |    |              |  |     |      |

|            |                                |  |   |   |                      |    |                |  |       |      |
|------------|--------------------------------|--|---|---|----------------------|----|----------------|--|-------|------|
| <b>125</b> |                                | <b>85.5</b>                                      |   |   |                      |    |                |  |       |      |
|            | <b>B</b>                       | 07.1969 → 07.1970                                | B | 4 | 1584 cm <sup>3</sup> | 2V | 35 kW          | 48 PS  | 7,5:1 | - 69 |
|            | <b>KAEFER Convertible (15)</b> |  |   |   |                      |    |                |  |       |      |
|            | <b>33008</b>                   | EX; 32 x 8 x 111.9 x A/S - - 45° - VS - 22 - III |   |   |                      |    | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |       |      |
|            | <b>33009</b>                   | IN; 35.5 x 8 x 111.7 x S - - 45° - 22 - III      |   |   |                      |    | <b>81-3910</b> | EX; 12.04/ x 8 x 65.5 B1                                   |       |      |
|            |                                |  |   |   |                      |    | <b>81-3916</b> | EX; 12.073/ x 8 x 65.5 B1                                  |       |      |
|            |                                |  |   |   |                      |    | <b>81-3907</b> | IN; 12.04/ x 8 x 64.5 B1                                   |       |      |
|            |                                |  |   |   |                      |    | <b>81-3915</b> | IN; 12.073/ x 8 x 64.5 B1                                  |       |      |
|            |                                |  |   |   |                      |    | <b>81-3908</b> | IN; 12.24/ x 8 x 64.5 B1                                   |       |      |

|            |   |   |   |   |                      |    |          |          |  |      |
|------------|---|---|---|---|----------------------|----|----------|----------|--|------|
| <b>126</b> |   | <b>85.5</b>   |   |   |                      |    |          |          |  |      |
|            | <b>BA</b>   | 01.1969 → 12.1986   | B | 4 | 1584 cm <sup>3</sup> | 2V | 40-48 kW | 54-65 PS |  | - 69 |
|            | <b>BV</b>   | 11.1969 → 12.1981   | B | 4 | 1584 cm <sup>3</sup> | 2V | 48 kW    | 65 PS    |  | - 69 |
|            | <b>KAEFER, KARMANN GHIA Coupe (14, 34), VARIANT I, VARIANT II</b> |   |   |   |                      |    |          |          |  |      |
|            | <b>88 451 110</b>   | R - air cooled cylinder; finished; A=90 C=93.8 L=136.7 H=112.55, with 19 fins |   |   |                      |    |          |          |  |      |
|            | <b>87 362 690</b>   | [Set] PL-B SEMI Ø 22.000 / 23.970 / 23.400 / St/B                             |   |   |                      |    |          |          |  |      |

|               |                   |  |
|---------------|-------------------|--|
| <b>127</b>    |                   | <b>85.5</b>  |
| <b>BD</b>     | 01.1969 → 12.1986 | B 4 1584 cm <sup>3</sup> 2V 40-48 kW 54-65 PS - 69 |
| <b>KAEFER</b> |                   |  |

**88 451 110** R - air cooled cylinder; finished; A=90 C=93.8 L=136.7 H=112.55, with 19 fins

|                                 |                   |   |
|---------------------------------|-------------------|---|
| <b>128</b>                      |                   | <b>85.5</b>   |
| <b>BP</b>                       | 07.1982 → 08.1986 | AB 4 1584 cm <sup>3</sup> 2V 51 kW 69 PS - 69       |
| <b>UH</b>                       | 07.1982 → 08.1986 | B 4 1584 cm <sup>3</sup> 2V 56 kW 76 PS - 69        |
| <b>UJ</b>                       | 01.1981 → 12.1986 | AB 4 1584 cm <sup>3</sup> 2V 42-48 kW 57-65 PS - 69 |
| <b>GOL I, KAEFER, SAVEIRO I</b> |                   |   |

**87 362 690** [Set] PL-B SEMI Ø 22.000 / 23.970 / 23.400 / St/B

|   |                   |  |
|---|-------------------|--|
| <b>129</b>  |                   | <b>85.5</b>  |
| <b>T</b>  | 08.1965 → 07.1973 | B 4 1584 cm <sup>3</sup> 2V 40 kW 54 PS 7,5:1 - 69 |
| <b>1500,1600 (31), 1500,1600 Hatchback (31), 1500,1600 Variant (36)</b> |                   |  |

|              |  |                |  |
|--------------|--|----------------|--|
| <b>33008</b> | EX; 32 x 8 x 111.9 x A/S - - 45° - VS - 22 - III | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33009</b> | IN; 35.5 x 8 x 111.7 x S - - 45° - 22 - III      | <b>81-3910</b> | EX; 12.04/ x 8 x 65.5 B1                                   |
|              |  | <b>81-3916</b> | EX; 12.073/ x 8 x 65.5 B1                                  |
|              |  | <b>81-3907</b> | IN; 12.04/ x 8 x 64.5 B1                                   |
|              |  | <b>81-3915</b> | IN; 12.073/ x 8 x 64.5 B1                                  |
|              |  | <b>81-3908</b> | IN; 12.24/ x 8 x 64.5 B1                                   |

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

|                  |                   |   |
|------------------|-------------------|---|
| <b>130</b>       |                   | <b>87</b>                                     |
| <b>DC</b>        | 08.1973 → 10.1974 | B 4 1807 cm <sup>3</sup> 2V 74 kW 100 PS - 76 |
| <b>K 70 (48)</b> |                   |   |

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

|  |                   |  |
|--|-------------------|--|
| <b>131</b>   |                   | <b>90</b>  |
| <b>CA</b>  | 08.1971 → 07.1973 | B 4 1679 cm <sup>3</sup> 2V 49 kW 66 PS 7,3 - 66       |
| <b>W</b>   | 01.1969 → 12.1973 | B 4 1679 cm <sup>3</sup> 2V 59-63 kW 80-86 PS 8,2 - 66 |
| <b>411,412, 412 Variant, KÄFER, VW-PORSCHE 914</b> |                   |  |

**87 345 690** [Set] PL-B SEMI Ø 24.000 / 26.470 / 26.200 / St/B  
**87 975 600** [Set] NW-L STD Ø 25.000 / 27.500 / 23.000 / 1.245 A; NW-L STD Ø 25.000 / 27.500 / 25.000 / 1.245 A; NW-L STD Ø 25.000 / 27.500 / 28.000 / 1.245 A  
**87 976 610** [Set] PL 0,25 Ø 54.746 / 57.800 / 20.000 / 1.515 St/B/G  
**87 976 600** STD

|                |   |              |  |
|----------------|---|--------------|--|
| <b>33012</b>   | EX; 33 x 8.9 x 117.2 x A/S - Cr - 45° - VS - 22 - III | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33014</b>   | IN; 39.5 x 8 x 117 x S - - 30° - 22 - III             | <b>MK-9H</b> | valve cotter; number of notches: 3; valve stem diameter: 9 |
| <b>81-3946</b> | EX; 13.045/ x 9 x 66.5 B1                             |              |  |
| <b>81-3947</b> | EX; 13.07/ x 9 x 66.5 B1                              |              |  |
| <b>81-3948</b> | EX; 13.245/ x 9 x 66.5 B1                             |              |  |
| <b>81-3940</b> | IN; 12.045/ x 8 x 61 B1                               |              |  |
| <b>81-3941</b> | IN; 12.07/ x 8 x 61 B1                                |              |  |
| <b>81-3942</b> | IN; 12.245/ x 8 x 61 B1                               |              |  |
| <b>81-3943</b> | IN; 12.345/ x 8 x 61 B1                               |              |  |

|                             |                   |  |
|-----------------------------|-------------------|--|
| <b>132</b>                  |                   | <b>93</b>  |
| <b>AN</b>                   | 07.1973 → 03.1975 | B 4 1795 cm <sup>3</sup> 2V 63 kW 86 PS 7,8:1 - 66 |
| <b>411,412, 412 Variant</b> |                   |  |

|              |   |              |  |
|--------------|---|--------------|--|
| <b>33012</b> | EX; 33 x 8.9 x 117.2 x A/S - Cr - 45° - VS - 22 - III | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33014</b> | IN; 39.5 x 8 x 117 x S - - 30° - 22 - III             | <b>MK-9H</b> | valve cotter; number of notches: 3; valve stem diameter: 9 |

cont...

V

|  |                |                           |
|--|----------------|---------------------------|
|  | <b>81-3946</b> | EX; 13.045/ x 9 x 66.5 B1 |
|  | <b>81-3947</b> | EX; 13.07/ x 9 x 66.5 B1  |
|  | <b>81-3948</b> | EX; 13.245/ x 9 x 66.5 B1 |
|  | <b>81-3940</b> | IN; 12.045/ x 8 x 61 B1   |
|  | <b>81-3941</b> | IN; 12.07/ x 8 x 61 B1    |
|  | <b>81-3942</b> | IN; 12.245/ x 8 x 61 B1   |
|  | <b>81-3943</b> | IN; 12.345/ x 8 x 61 B1   |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|--|---------------------|--|

|            |                             |           |    |                 |   |   |                      |    |       |       |  |      |
|------------|-----------------------------|-----------|----|-----------------|---|---|----------------------|----|-------|-------|--|------|
| <b>133</b> |                             | <b>93</b> | AT | 07.1973→03.1975 | B | 4 | 1795 cm <sup>3</sup> | 2V | 55 kW | 75 PS |  | - 66 |
|            | <b>411,412, 412 Variant</b> |           |    |                 |   |   |                      |    |       |       |  |      |

|  |                   |   |
|--|-------------------|---|
|  | <b>87 345 690</b> | [Set] PL-B SEMI Ø 24.000 / 26.470 / 26.200 / St/B   |
|  | <b>87 975 600</b> | [Set] NW-L STD Ø 25.000 / 27.500 / 23.000 / 1.245 A; NW-L STD Ø 25.000 / 27.500 / 25.000 / 1.245 A; NW-L STD Ø 25.000 / 27.500 / 28.000 / 1.245 A |
|  | <b>87 976 610</b> | [Set] PL 0,25 Ø 54.746 / 57.800 / 20.000 / 1.515 St/B/G<br><b>87 976 600 STD</b>  |

|  |              |   |  |              |  |
|--|--------------|---|--|--------------|--|
|  | <b>33012</b> | EX; 33 x 8.9 x 117.2 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33014</b> | IN; 39.5 x 8 x 117 x S - - 30° - 22 - III             |  | <b>MK-9H</b> | valve cotter; number of notches: 3; valve stem diameter: 9 |

|  |                |                           |
|--|----------------|---------------------------|
|  | <b>81-3946</b> | EX; 13.045/ x 9 x 66.5 B1 |
|  | <b>81-3947</b> | EX; 13.07/ x 9 x 66.5 B1  |
|  | <b>81-3948</b> | EX; 13.245/ x 9 x 66.5 B1 |
|  | <b>81-3940</b> | IN; 12.045/ x 8 x 61 B1   |
|  | <b>81-3941</b> | IN; 12.07/ x 8 x 61 B1    |
|  | <b>81-3942</b> | IN; 12.245/ x 8 x 61 B1   |
|  | <b>81-3943</b> | IN; 12.345/ x 8 x 61 B1   |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|--|---------------------|--|

|        |       | Cyl.     |             | mm   | cm <sup>3</sup> |          | Comp. Ratio | kW      | PS | Pos |
|--------|-------|----------|-------------|------|-----------------|----------|-------------|---------|----|-----|
|        |       |          |             |      |                 |          |             |         |    |     |
| B 10   | E     | B 4      | 70 x 72     | 1108 | 2               | 8,5:1    | 33-35       | 45-48   | 1  |     |
| B 13   |       | B 4      | 73 x 76,5   | 1289 | 2               | 8,5:1    | 49          | 66      | 2  |     |
| B 130  |       | B 4      | 73 x 76,5   | 1289 | 2               | 9,6      | 42          | 57      | 3  |     |
| B 14.3 | E     | B 4      | 76 x 77     | 1397 | 2               | 9,2      | 46-53       | 63-72   | 4  |     |
| B 14.4 | S     | B 4      | 76 x 77     | 1397 | 2               | 9,25     | 50-53       | 68-72   | 4  |     |
| B 16   | A, B  | B 4      | 78 x 83,5   | 1596 | 2               | 10,1     | 44-61       | 60-83   | 7  |     |
| B 17   | A     | B 4      | 84,14 x 80  | 1784 | 2               |          | 66          | 90      | 15 |     |
| B 18   | K, KP | B 4      | 81 x 83,5   | 1721 | 2               | 9,5      | 58-66       | 79-90   | 11 |     |
| B 18   | F     | B 4      | 81 x 83,5   | 1721 | 2               | 10,5     | 70-75       | 95-102  | 10 |     |
| B 18   | EP    | B 4      | 81 x 83,5   | 1721 | 2               | 10       | 75-80       | 102-109 | 9  |     |
| B 18   | E     | B 4      | 81 x 83,5   | 1721 | 2               | 9,5      | 78-80       | 106-109 | 8  |     |
| B 18   | A     | B 4      | 84,13 x 80  | 1779 | 2               | 8,5      | 49-66       | 66-90   | 13 |     |
| B 18   |       | B 4      | 84,13 x 80  | 1779 | 2               | 8,5      | 55-76       | 75-103  | 12 |     |
| B 18   | D     | B 4      | 84,13 x 80  | 1779 | 2               | 8,5      | 59-66       | 80-90   | 14 |     |
| B 18   | B     | B 4      | 84,2 x 80   | 1780 | 2               | 10       | 63-75       | 86-102  | 16 |     |
| B 19   | A     | B 4      | 88,9 x 80   | 1986 | 2               | 8,5      | 65-71       | 88-97   | 18 |     |
| B 19   | K     | B 4      | 88,9 x 80   | 1986 | 2               | 9,2      | 71-74       | 97-101  | 20 |     |
| B 19   | E     | B 4      | 88,9 x 80   | 1986 | 2               | 9,2      | 74-86       | 101-117 | 19 |     |
| B 19   | ET    | B (A) 4  | 88,9 x 80   | 1986 | 2               | 9,3:1    | 100-110     | 136-150 | 20 |     |
| B 20   | A, B  | B 4      | 88,9 x 80   | 1986 | 2               |          | 60-103      | 82-140  | 21 |     |
| B 20   | F     | B 4      | 88,9 x 80   | 1986 | 2               | 10,2     | 85-88       | 116-120 | 23 |     |
| B 20   | E     | B 4      | 88,9 x 80   | 1986 | 2               | 10,2     | 88-91       | 120-124 | 22 |     |
| B 200  | K     | B 4      | 88,9 x 80   | 1986 | 2               | 9,2      | 70-77       | 95-105  | 25 |     |
| B 200  | F     | B 4      | 88,9 x 80   | 1986 | 2               | 10:1     | 80-82       | 109-112 | 24 |     |
| B 200  | E, EA | B 4      | 88,9 x 80   | 1986 | 2               | 10:1     | 81-89       | 110-121 | 24 |     |
| B 200  | KE    | B 4      | 88,9 x 80   | 1986 | 2               | 10:1     | 84-86       | 114-117 | 20 |     |
| B 200  | ET    | B (A) 4  | 88,9 x 80   | 1986 | 2               | 8,5      | 115-121     | 156-165 | 20 |     |
| B 204  | E     | B 4      | 88,9 x 80   | 1986 | 4               | 10,1:1   | 100-103     | 136-140 | 26 |     |
| B 21   | A     | B 4      | 92 x 80     | 2127 | 2               | 9,3      | 71-80       | 97-108  | 33 |     |
| B 21   | F     | B 4      | 92 x 80     | 2127 | 2               | 9,3      | 80          | 109     | 36 |     |
| B 21   | E     | B 4      | 92 x 80     | 2127 | 2               | 9,3      | 86-91       | 117-124 | 34 |     |
| B 21   | ET    | B (A) 4  | 92 x 80     | 2127 | 2               | 7,5      | 114-115     | 155-156 | 35 |     |
| B 21   | FT    | B (A) 4  | 92 x 80     | 2127 | 2               | 7,5      | 121         | 165     | 37 |     |
| B 23   | A     | B 4      | 96 x 80     | 2316 | 2               | 8,5-10,3 | 78-84       | 106-114 | 38 |     |
| B 23   | E, F  | B 4      | 96 x 80     | 2316 | 2               |          | 83-103      | 113-140 | 39 |     |
| B 23   | ET    | B (A) 4  | 96 x 80     | 2316 | 2               | 9        | 127         | 173     | 40 |     |
| B 230  | A, K  | B 4      | 96 x 80     | 2316 | 2               |          | 80-86       | 109-117 | 41 |     |
| B 230  | F     | B 4      | 96 x 80     | 2316 | 2               | 9        | 81-100      | 110-136 | 44 |     |
| B 230  | E     | B 4      | 96 x 80     | 2316 | 2               | 10,3     | 89-98       | 121-133 | 42 |     |
| B 230  | FT    | B (A) 4  | 96 x 80     | 2316 | 2               | 8,5-8,7  | 115-151     | 156-205 | 45 |     |
| B 230  | GT    | B (LA) 4 | 96 x 80     | 2316 | 2               | 9        | 121-125     | 165-170 | 46 |     |
| B 230  | ET    | B (LA) 4 | 96 x 80     | 2316 | 2               | 9        | 130-134     | 177-182 | 43 |     |
| B 234  | F     | B 4      | 96 x 80     | 2316 | 4               | 10       | 111-117     | 151-159 | 47 |     |
| B 27   | E, F  | B 6      | 88 x 73     | 2664 | 2               |          | 103-109     | 140-148 | 17 |     |
| B 28   | A, F  | B 6      | 91 x 73     | 2849 | 2               | 8,8      | 95-114      | 129-155 | 30 |     |
| B 28   | E     | B 6      | 91 x 73     | 2849 | 2               | 9,5-10   | 114-125     | 155-170 | 31 |     |
| B 280  | F     | B 6      | 91 x 73     | 2849 | 2               | 9,5:1    | 105-108     | 143-147 | 32 |     |
| B 280  | E     | B 6      | 91 x 73     | 2849 | 2               | 9,5:1    | 108-125     | 147-170 | 32 |     |
| B 30   |       | B 6      | 88,9 x 80   | 2978 | 2               | 9,2:1    | 92          | 125     | 27 |     |
| B 30   | A     | B 6      | 88,9 x 80   | 2978 | 2               | 9,3:1    | 92-96       | 125-131 | 28 |     |
| B 30   | E, F  | B 6      | 88,9 x 80   | 2978 | 2               |          | 106-118     | 144-160 | 29 |     |
| D 24   |       | D 6      | 76,5 x 86,4 | 2383 | 2               | 23,5     | 58-61       | 79-83   | 5  |     |
| D 24   | T     | D (A) 6  | 76,5 x 86,4 | 2383 | 2               | 23       | 79-83       | 107-113 | 6  |     |
| D 24   | TIC   | D (LA) 6 | 76,5 x 86,4 | 2383 | 2               | 23       | 85-95       | 115-130 | 6  |     |



|                         |                   |         | Pos  |                           |                   |          | Pos  |
|-------------------------|-------------------|---------|------|---------------------------|-------------------|----------|------|
| <b>140 (142, 144)</b>   |                   |         |      | <b>2.1 Turbo</b>          |                   |          |      |
| 1.8                     | 08.1966 → 07.1968 | B 18 A  | B 13 | 08.1980 → 07.1984         | B 21 ET           | B        | 35   |
| 1.8                     | 09.1966 → 12.1968 | B 18 B  | B 16 | 2.3                       | 01.1979 → 07.1980 | B 23 E   | B 39 |
| 1.8 S                   | 07.1967 → 12.1968 | B 18 B  | B 16 | 2.3                       | 08.1980 → 07.1983 | B 23 E   | B 39 |
| 2.0                     | 09.1968 → 12.1971 | B 20 E  | B 22 | 2.3                       | 08.1980 → 07.1983 | B 23 F   | B 39 |
| 2.0                     | 01.1969 → 07.1974 | B 20 A  | B 21 | 2.3                       | 01.1981 → 07.1984 | B 23 A   | B 38 |
| 2.0                     | 09.1970 → 04.1975 | B 20 E  | B 22 | 2.3                       | 09.1981 → 12.1983 | B 230 F  | B 44 |
| 2.0                     | 09.1971 → 08.1972 | B 20 A  | B 21 | 2.3                       | 08.1984 → 12.1984 | B 23 E   | B 39 |
| 2.0                     | 08.1972 → 08.1973 | B 20 A  | B 21 | 2.3                       | 01.1985 → 07.1985 | B 230 E  | B 42 |
| 2.0 S                   | 01.1969 → 09.1972 | B 20 B  | B 21 | 2.3                       | 01.1985 → 07.1986 | B 230 A  | B 41 |
| 2.0 S                   | 09.1972 → 08.1975 | B 20 F  | B 23 | 2.3                       | 08.1986 → 07.1987 | B 230 F  | B 44 |
| 3.0                     | 01.1968 → 08.1973 | B 30 E  | B 29 | 2.3                       | 08.1986 → 12.1988 | B 230 K  | B 41 |
| 3.0                     | 01.1968 → 08.1973 | B 30 F  | B 29 | 2.4 D                     | 09.1981 → 12.1984 | D 24     | D 5  |
| <b>140 Estate (145)</b> |                   |         |      | <b>2.4 Diesel</b>         |                   |          |      |
| 1.8 S                   | 08.1966 → 07.1968 | B 18 A  | B 13 | 01.1979 → 07.1985         | D 24              | D        | 5    |
| 1.8 S                   | 08.1966 → 07.1968 | B 18 B  | B 16 | <b>2.7 GLT6</b>           |                   |          |      |
| 2.0 S                   | 01.1969 → 07.1974 | B 20 A  | B 21 | 08.1979 → 07.1980         | B 27 E            | B        | 17   |
| 2.0 S                   | 08.1972 → 07.1973 | B 20 B  | B 21 | <b>2.8</b>                |                   |          |      |
| 2.0 S                   | 08.1972 → 07.1973 | B 20 E  | B 22 | 10.1982 → 09.1984         | B 28 E            | B        | 31   |
| 2.0 S                   | 08.1972 → 07.1974 | B 20 B  | B 21 | <b>240 Kombi (P245)</b>   |                   |          |      |
| 2.0 S                   | 09.1973 → 02.1975 | B 20 F  | B 23 | 2.0                       | 08.1974 → 07.1975 | B 20 A   | B 21 |
| <b>160</b>              |                   |         |      | 2.0                       | 01.1977 → 01.1982 | B 19 A   | B 18 |
| 3.0i                    | 01.1968 → 07.1973 | B 30    | B 27 | 2.0                       | 08.1980 → 12.1984 | B 19 A   | B 18 |
| 3.0i                    | 01.1968 → 07.1973 | B 30 E  | B 29 | 2.0                       | 08.1980 → 12.1984 | B 19 K   | B 20 |
| 3.0i                    | 01.1968 → 07.1973 | B 30 F  | B 29 | 2.0                       | 10.1982 → 08.1984 | B 19 ET  | B 20 |
| <b>164 (164)</b>        |                   |         |      | 2.0                       | 08.1984 → 07.1985 | B 200 K  | B 25 |
| 2.9                     | 08.1972 → 07.1974 | B 30 E  | B 29 | 2.1                       | 01.1975 → 07.1975 | B 21 A   | B 33 |
| 2.9 E                   | 08.1968 → 07.1973 | B 30 A  | B 28 | 2.1                       | 01.1975 → 07.1979 | B 21 E   | B 34 |
| 3.0                     | 09.1968 → 12.1972 | B 30 F  | B 29 | 2.1                       | 08.1975 → 07.1980 | B 21 A   | B 33 |
| 3.0 E                   | 09.1972 → 12.1974 | B 30 F  | B 29 | 2.1                       | 01.1977 → 08.1978 | B 21 E   | B 34 |
| <b>165</b>              |                   |         |      | 2.1                       | 08.1980 → 07.1984 | B 21 A   | B 33 |
| 3.0i                    | 01.1968 → 07.1973 | B 30    | B 27 | 2.1                       | 08.1980 → 07.1984 | B 21 F   | B 36 |
| 3.0i                    | 01.1968 → 07.1973 | B 30 E  | B 29 | 2.1                       | 09.1984 → 12.1985 | B 21 FT  | B 37 |
| 3.0i                    | 01.1968 → 07.1973 | B 30 F  | B 29 | <b>2.1 Turbo</b>          |                   |          |      |
| <b>166</b>              |                   |         |      | 08.1980 → 07.1985         | B 21 ET           | B        | 35   |
| 3.0i                    | 01.1968 → 07.1973 | B 30    | B 27 | 2.3                       | 01.1981 → 07.1984 | B 23 A   | B 38 |
| 3.0i                    | 01.1968 → 07.1973 | B 30 E  | B 29 | 2.3                       | 09.1981 → 12.1982 | B 230 F  | B 44 |
| 3.0i                    | 01.1968 → 07.1973 | B 30 F  | B 29 | 2.3                       | 01.1983 → 12.1984 | B 23 E   | B 39 |
| <b>1800</b>             |                   |         |      | 2.3                       | 08.1984 → 12.1984 | B 23 E   | B 39 |
| 2.0                     | 01.1968 → 07.1973 | B 20 A  | B 21 | 2.3                       | 01.1985 → 07.1985 | B 230 E  | B 42 |
| 2.0                     | 01.1968 → 07.1973 | B 20 B  | B 21 | 2.3                       | 01.1985 → 07.1986 | B 230 A  | B 41 |
| 2.0                     | 01.1968 → 07.1973 | B 20 E  | B 22 | 2.3                       | 08.1986 → 07.1987 | B 230 F  | B 44 |
| P-S                     | 01.1962 → 1969    | B 18 B  | B 16 | 2.3                       | 08.1986 → 12.1988 | B 230 K  | B 41 |
| P-S                     | 1968 → 08.1973    | B 30 E  | B 29 | <b>2.7 GLT6</b>           |                   |          |      |
| P-S                     | 1968 → 08.1973    | B 30 F  | B 29 | 08.1979 → 07.1980         | B 27 E            | B        | 17   |
| <b>240 (P242, P244)</b> |                   |         |      | 2.8                       | 10.1980 → 09.1982 | B 28 E   | B 31 |
| 1.8                     | 11.1978 → 07.1988 | B 17 A  | B 15 | 2.8                       | 10.1981 → 09.1982 | B 28 A   | B 30 |
| 2.0                     | 08.1974 → 07.1976 | B 20 A  | B 21 | <b>260 (P262, P264)</b>   |                   |          |      |
| 2.0                     | 01.1977 → 07.1979 | B 19 A  | B 18 | 2.1                       | 09.1979 → 12.1980 | B 21 E   | B 34 |
| 2.0                     | 09.1978 → 08.1983 | B 19 K  | B 20 | 2.4 D                     | 09.1979 → 12.1981 | D 24     | D 5  |
| 2.0                     | 08.1980 → 08.1983 | B 19 A  | B 18 | 2.7                       | 01.1975 → 07.1980 | B 27 E   | B 17 |
| 2.0                     | 10.1982 → 08.1984 | B 19 ET | B 20 | 2.7                       | 08.1978 → 07.1982 | B 27 E   | B 17 |
| 2.0                     | 08.1984 → 07.1985 | B 200 K | B 25 | 2.7                       | 08.1978 → 07.1982 | B 27 F   | B 17 |
| 2.0i                    | 08.1983 → 07.1984 | B 19 K  | B 20 | 2.8                       | 01.1981 → 07.1982 | B 28 A   | B 30 |
| 2.1                     | 01.1975 → 07.1975 | B 21 A  | B 33 | 2.8                       | 01.1981 → 07.1982 | B 28 E   | B 31 |
| 2.1                     | 01.1975 → 07.1980 | B 21 E  | B 34 | <b>260 Coupe (P262)</b>   |                   |          |      |
| 2.1                     | 09.1975 → 12.1977 | B 21 A  | B 33 | 2.7                       | 08.1977 → 07.1978 | B 27 E   | B 17 |
| 2.1                     | 09.1975 → 12.1979 | B 21 E  | B 33 | 2.8                       | 09.1979 → 12.1981 | B 28 F   | B 30 |
| 2.1                     | 09.1977 → 12.1978 | B 21 A  | B 33 | <b>260 Estate (P265)</b>  |                   |          |      |
| 2.1                     | 08.1979 → 07.1980 | B 21 A  | B 33 | 2.4 D                     | 09.1979 → 12.1980 | D 24     | D 5  |
| 2.1                     | 09.1979 → 12.1981 | B 21 F  | B 36 | 2.7                       | 07.1975 → 12.1980 | B 27 E   | B 17 |
| 2.1                     | 08.1980 → 07.1984 | B 21 A  | B 33 | 2.7                       | 10.1978 → 12.1980 | B 27 F   | B 17 |
| 2.1                     | 09.1980 → 12.1985 | B 21 ET | B 35 | 2.8                       | 01.1981 → 07.1982 | B 28 F   | B 30 |
| 2.1                     | 01.1983 → 12.1984 | B 21 A  | B 33 | <b>340-360 (343, 345)</b> |                   |          |      |
| 2.1                     | 09.1983 → 12.1984 | B 21 A  | B 33 | 1.3                       | 01.1989 → 12.1990 | B 13     | B 2  |
| <b>240 (P242, P244)</b> |                   |         |      | 1.4                       | 01.1976 → 07.1983 | B 14.4 S | B 4  |
| 1.8                     | 11.1978 → 07.1988 | B 17 A  | B 15 | 1.4                       | 08.1979 → 07.1983 | B 14.3 E | B 4  |
| 2.0                     | 08.1974 → 07.1976 | B 20 A  | B 21 | 1.4                       | 08.1982 → 08.1985 | B 14.3 E | B 4  |
| 2.0                     | 01.1977 → 07.1979 | B 19 A  | B 18 | 1.4                       | 08.1983 → 07.1986 | B 14.4 S | B 4  |
| 2.0                     | 09.1978 → 08.1983 | B 19 K  | B 20 | 1.4                       | 08.1986 → 12.1988 | B 14.4 S | B 4  |
| 2.0                     | 08.1980 → 08.1983 | B 19 A  | B 18 | 1.4                       | 08.1987 → 07.1988 | B 14.4 S | B 4  |
| 2.0                     | 10.1982 → 08.1984 | B 19 ET | B 20 | 2.0                       | 08.1980 → 07.1983 | B 19 A   | B 18 |
| 2.0                     | 08.1984 → 07.1985 | B 200 K | B 25 | 2.0                       | 08.1980 → 07.1983 | B 200 K  | B 25 |
| 2.0i                    | 08.1983 → 07.1984 | B 19 K  | B 20 | 2.0                       | 08.1980 → 07.1983 | B 19 A   | B 18 |
| 2.1                     | 01.1975 → 07.1975 | B 21 A  | B 33 | 2.0                       | 08.1980 → 07.1984 | B 19 A   | B 18 |
| 2.1                     | 01.1975 → 07.1980 | B 21 E  | B 34 |                           |                   |          |      |
| 2.1                     | 09.1975 → 12.1977 | B 21 A  | B 33 |                           |                   |          |      |
| 2.1                     | 09.1975 → 12.1979 | B 21 E  | B 33 |                           |                   |          |      |
| 2.1                     | 09.1977 → 12.1978 | B 21 A  | B 33 |                           |                   |          |      |
| 2.1                     | 08.1979 → 07.1980 | B 21 A  | B 33 |                           |                   |          |      |
| 2.1                     | 09.1979 → 12.1981 | B 21 F  | B 36 |                           |                   |          |      |
| 2.1                     | 08.1980 → 07.1984 | B 21 A  | B 33 |                           |                   |          |      |
| 2.1                     | 09.1980 → 12.1985 | B 21 ET | B 35 |                           |                   |          |      |
| 2.1                     | 01.1983 → 12.1984 | B 21 A  | B 33 |                           |                   |          |      |
| 2.1                     | 09.1983 → 12.1984 | B 21 A  | B 33 |                           |                   |          |      |

V

|                             |                   |          |   | Pos |                             |                   |          |   | Pos |
|-----------------------------|-------------------|----------|---|-----|-----------------------------|-------------------|----------|---|-----|
| 2.0                         | 08.1982 → 07.1984 | B 19 E   | B | 19  | 2.0                         | 09.1988 → 08.1990 | B 200 K  | B | 25  |
| 2.0                         | 08.1982 → 07.1984 | B 19 E   | B | 19  | 2.0 16V                     | 09.1987 → 08.1990 | B 204 E  | B | 26  |
| 2.0                         | 08.1983 → 07.1984 | B 19 A   | B | 18  | 2.0 GLE                     | 09.1987 → 08.1990 | B 204 E  | B | 26  |
| 2.0                         | 08.1984 → 07.1987 | B 200 K  | B | 25  | 2.0 Turbo                   | 05.1985 → 08.1987 | B 200 ET | B | 20  |
| 2.0                         | 01.1985 → 07.1986 | B 200 E  | B | 24  | 2.0 Turbo                   | 05.1985 → 08.1987 | B 200 ET | B | 20  |
| 2.0                         | 08.1986 → 07.1988 | B 200 E  | B | 24  | 2.0 Turbo                   | 09.1987 → 08.1990 | B 200 ET | B | 20  |
| 2.0                         | 08.1986 → 07.1988 | B 200 F  | B | 24  | 2.3                         | 08.1985 → 07.1986 | B 230 A  | B | 41  |
| 2.0                         | 08.1987 → 07.1988 | B 200 F  | B | 24  | 2.3                         | 08.1985 → 07.1988 | B 230 E  | B | 42  |
| 2.0                         | 08.1988 → 07.1989 | B 200 F  | B | 24  | 2.3                         | 08.1985 → 12.1988 | B 230 F  | B | 44  |
| <b>340-360 Saloon (344)</b> |                   |          |   |     | 2.3                         | 09.1985 → 07.1990 | B 230 K  | B | 41  |
| 1.3                         | 01.1989 → 12.1990 | B 13     | B | 2   | 2.3                         | 01.1988 → 07.1989 | B 234 F  | B | 47  |
| 1.4                         | 01.1983 → 12.1986 | B 14.3 E | B | 4   | 2.3                         | 01.1988 → 10.1990 | B 230 F  | B | 44  |
| 1.4                         | 08.1983 → 07.1986 | B 14.4 S | B | 4   | 2.3                         | 08.1988 → 07.1990 | B 234 F  | B | 47  |
| 1.4                         | 08.1986 → 12.1988 | B 14.4 S | B | 4   | 2.3 GL                      | 08.1984 → 08.1987 | B 230 E  | B | 42  |
| 1.4                         | 08.1987 → 07.1988 | B 14.4 S | B | 4   | 2.3 GLE                     | 08.1984 → 08.1987 | B 23 E   | B | 39  |
| 2.0                         | 08.1982 → 07.1984 | B 19 A   | B | 18  | 2.3 Turbo                   | 08.1985 → 07.1988 | B 230 ET | B | 43  |
| 2.0                         | 08.1983 → 07.1984 | B 19 A   | B | 18  | 2.3 Turbo                   | 01.1987 → 07.1989 | B 230 FT | B | 45  |
| 2.0                         | 08.1983 → 07.1984 | B 19 E   | B | 19  | 2.3 Turbo                   | 08.1989 → 07.1990 | B 230 FT | B | 45  |
| 2.0                         | 08.1984 → 07.1987 | B 200 K  | B | 25  | 2.3 Turbo                   | 08.1989 → 07.1990 | B 230 FT | B | 45  |
| 2.0                         | 08.1984 → 07.1990 | B 200 K  | B | 25  | 2.3 Turbo                   | 08.1989 → 07.1990 | B 230 GT | B | 46  |
| 2.0                         | 01.1985 → 07.1986 | B 200 E  | B | 24  | 2.4 Diesel                  | 08.1985 → 07.1988 | D 24     | D | 5   |
| 2.0                         | 01.1985 → 07.1986 | B 200 E  | B | 24  | 2.4 TD Interc.              | 08.1986 → 07.1988 | D 24 TIC | D | 6   |
| 2.0                         | 08.1986 → 07.1988 | B 200 EA | B | 24  | <b>760 (704, 764)</b>       |                   |          |   |     |
| 2.0                         | 08.1987 → 07.1988 | B 200 EA | B | 24  | 2.3                         | 01.1984 → 03.1986 | B 23 ET  | B | 40  |
| 2.0                         | 08.1988 → 07.1989 | B 200 F  | B | 24  | 2.3                         | 08.1984 → 08.1987 | B 230 ET | B | 43  |
| <b>440</b>                  |                   |          |   |     | 2.3                         | 08.1984 → 08.1987 | B 230 K  | B | 41  |
| 2.0i                        | 08.1982 → 07.1984 | B 19 E   | B | 19  | 2.3 Turbo                   | 09.1987 → 08.1990 | B 230 FT | B | 45  |
| 2.0i                        | 08.1984 → 07.1989 | B 200 KE | B | 20  | 2.3 Turbo (704)             | 08.1982 → 07.1984 | B 23 ET  | B | 40  |
| <b>440 K (445)</b>          |                   |          |   |     | 2.3 Turbo (704)             | 01.1985 → 07.1985 | B 230 ET | B | 43  |
| 1.7                         | 08.1988 → 07.1989 | B 18 F   | B | 10  | 2.4 D                       | 09.1982 → 12.1984 | D 24 T   | D | 6   |
| 1.7                         | 09.1988 → 08.1989 | B 18 EP  | B | 9   | 2.4 D                       | 09.1984 → 12.1985 | D 24 T   | D | 6   |
| 1.7                         | 09.1988 → 08.1989 | B 18 K   | B | 11  | 2.4 Turbo Diesel (704)      | 08.1982 → 07.1987 | D 24 T   | D | 6   |
| 1.7                         | 09.1988 → 08.1989 | B 18 KP  | B | 11  | 2.8                         | 01.1982 → 12.1987 | B 28 A   | B | 30  |
| <b>480 E (482)</b>          |                   |          |   |     | 2.8                         | 09.1987 → 08.1990 | B 280 E  | B | 32  |
| 1.7                         | 08.1986 → 07.1988 | B 18 E   | B | 8   | 2.8 (704, 764)              | 08.1981 → 07.1986 | B 280 E  | B | 31  |
| 1.7                         | 08.1987 → 07.1989 | B 18 F   | B | 10  | 2.8 (704, 764)              | 08.1981 → 07.1988 | B 280 E  | B | 32  |
| 1.7                         | 01.1989 → 07.1989 | B 18 E   | B | 8   | 2.8 (764)                   | 08.1986 → 07.1990 | B 280 F  | B | 32  |
| <b>66</b>                   |                   |          |   |     | <b>760 Kombi (704, 765)</b> |                   |          |   |     |
| 1.1                         | 08.1975 → 08.1978 | B 10 E   | B | 1   | 2.3                         | 09.1983 → 12.1990 | B 230 FT | B | 45  |
| <b>66 (31, 36)</b>          |                   |          |   |     | 2.3                         | 08.1984 → 08.1987 | B 230 K  | B | 41  |
| GL 1.3                      | 08.1975 → 08.1978 | B 130    | B | 3   | 2.3 Turbo                   | 01.1985 → 12.1988 | B 230 ET | B | 43  |
| <b>66 Estate (64)</b>       |                   |          |   |     | 2.3 Turbo                   | 09.1987 → 08.1990 | B 230 FT | B | 45  |
| GL 1.3                      | 10.1975 → 11.1979 | B 130    | B | 3   | 2.4 D                       | 09.1982 → 12.1985 | D 24 T   | D | 6   |
| <b>740 (744)</b>            |                   |          |   |     | 2.4 TD                      | 04.1983 → 10.1989 | D 24 T   | D | 6   |
| 2.0                         | 12.1983 → 07.1984 | B 19 ET  | B | 20  | 2.8                         | 09.1982 → 12.1988 | B 280 F  | B | 32  |
| 2.0                         | 01.1985 → 12.1985 | B 200 ET | B | 20  | 2.8                         | 08.1984 → 08.1990 | B 280 E  | B | 32  |
| 2.0                         | 01.1986 → 08.1990 | B 200 ET | B | 20  | 2.8                         | 09.1986 → 10.1988 | B 280 E  | B | 32  |
| 2.0                         | 01.1987 → 08.1988 | B 200 E  | B | 24  | 2.8 (765)                   | 05.1986 → 12.1987 | B 28 A   | B | 30  |
| 2.0                         | 09.1988 → 08.1990 | B 200 K  | B | 25  | 2.8 (765)                   | 08.1986 → 07.1988 | B 28 E   | B | 31  |
| 2.0 GLE                     | 04.1983 → 07.1984 | B 19 E   | B | 19  | 2.8 (765)                   | 08.1986 → 08.1990 | B 280 E  | B | 32  |
| 2.0 GLE                     | 09.1987 → 08.1990 | B 204 E  | B | 26  | <b>780 (782)</b>            |                   |          |   |     |
| 2.3                         | 08.1983 → 07.1984 | B 23 E   | B | 39  | 2.3                         | 09.1988 → 07.1990 | B 230 FT | B | 45  |
| 2.3                         | 08.1984 → 12.1984 | B 23 A   | B | 38  | 2.4 D                       | 04.1986 → 07.1990 | D 24 TIC | D | 6   |
| 2.3                         | 08.1984 → 07.1986 | B 230 A  | B | 41  | 2.8i (USA)                  | 08.1982 → 04.1986 | B 28 F   | B | 30  |
| 2.3                         | 01.1985 → 12.1988 | B 230 F  | B | 44  | 2.8i (USA)                  | 08.1982 → 07.1986 | B 28 A   | B | 30  |
| 2.3                         | 09.1985 → 12.1988 | B 230 F  | B | 44  | 2.9                         | 08.1986 → 07.1987 | B 280 E  | B | 32  |
| 2.3                         | 08.1986 → 07.1988 | B 230 K  | B | 41  | 2.9                         | 08.1987 → 07.1990 | B 280 F  | B | 32  |
| 2.3                         | 01.1988 → 07.1989 | B 234 F  | B | 47  | <b>AMAZON P 123</b>         |                   |          |   |     |
| 2.3 GLE                     | 08.1984 → 12.1985 | B 23 E   | B | 39  | 1.8                         | 08.1966 → 07.1968 | B 18     | B | 12  |
| 2.3 Turbo                   | 08.1985 → 12.1988 | B 230 ET | B | 43  | 1.8                         | 08.1966 → 07.1968 | B 18 A   | B | 13  |
| 2.3 Turbo                   | 01.1987 → 07.1989 | B 230 FT | B | 45  | 1.8                         | 07.1967 → 01.1972 | B 18 B   | B | 16  |
| 2.3 Turbo                   | 08.1989 → 07.1990 | B 230 FT | B | 45  | <b>P 121</b>                |                   |          |   |     |
| 2.3 Turbo                   | 08.1989 → 07.1990 | B 230 FT | B | 45  | 1.6                         | 05.1959 → 09.1966 | B 16 A   | B | 7   |
| 2.4 TD                      | 08.1984 → 07.1990 | D 24 T   | D | 6   | 1.8                         | 02.1967 → 12.1968 | B 18     | B | 12  |
| 2.4 TD                      | 08.1985 → 12.1990 | D 24 T   | D | 6   | 2.0                         | 01.1969 → 05.1971 | B 20 A   | B | 21  |
| 2.4 TD                      | 08.1986 → 10.1988 | D 24 TIC | D | 6   | <b>P 122 S AMAZON</b>       |                   |          |   |     |
| <b>740 Kombi (745)</b>      |                   |          |   |     | 1.6                         | 05.1959 → 09.1966 | B 16     | B | 7   |
| 2.0                         | 01.1987 → 08.1988 | B 200 E  | B | 24  | 1.8                         | 01.1962 → 07.1967 | B 18     | B | 12  |

V

|   |                   |        |   | Pos |  |  |  |  | Pos |
|---|-------------------|--------|---|-----|--|--|--|--|-----|
| 1.8                                     | 09.1966 → 12.1968 | B 18   | B | 12  |  |  |  |  |     |
| 1.8                                     | 09.1966 → 12.1968 | B 18   | B | 12  |  |  |  |  |     |
| 1.8                                     | 02.1967 → 12.1968 | B 18 D | B | 14  |  |  |  |  |     |
| 2.0                                     | 01.1969 → 12.1970 | B 20 A | B | 21  |  |  |  |  |     |
| 2.0                                     | 01.1969 → 05.1971 | B 20 B | B | 21  |  |  |  |  |     |
| <b>P 122 S AMAZON Estate (120, 121)</b> |                   |        |   |     |  |  |  |  |     |
| 1.8                                     | 01.1962 → 07.1967 | B 18   | B | 12  |  |  |  |  |     |
| <b>P 1800 (P18)</b>                     |                   |        |   |     |  |  |  |  |     |
| 1.8                                     | 09.1966 → 12.1968 | B 18 B | B | 16  |  |  |  |  |     |
| 2.0                                     | 09.1969 → 11.1973 | B 20 E | B | 22  |  |  |  |  |     |
| 2.0 ES                                  | 08.1969 → 11.1973 | B 20 E | B | 22  |  |  |  |  |     |
| <b>P 210 DUETT</b>                      |                   |        |   |     |  |  |  |  |     |
| 1.8                                     | 08.1961 → 07.1967 | B 18 A | B | 13  |  |  |  |  |     |
| <b>P 2200 Estate (P210)</b>             |                   |        |   |     |  |  |  |  |     |
| 1.8                                     | 09.1964 → 08.1967 | B 18 A | B | 13  |  |  |  |  |     |
| 1.8                                     | 09.1964 → 08.1967 | B 18 B | B | 16  |  |  |  |  |     |
| 1.8                                     | 09.1964 → 08.1967 | B 18 D | B | 14  |  |  |  |  |     |
| <b>PV 544 (P11)</b>                     |                   |        |   |     |  |  |  |  |     |
| 1.6                                     | 08.1961 → 07.1966 | B 16 A | B | 7   |  |  |  |  |     |
| 1.6                                     | 08.1961 → 07.1967 | B 16 B | B | 7   |  |  |  |  |     |
| 1.8                                     | 01.1962 → 07.1967 | B 18 D | B | 14  |  |  |  |  |     |



|          |  |   |                   |         |                             |                      |    |          |          |        |        |  |  |  |
|----------|--|---|-------------------|---------|-----------------------------|----------------------|----|----------|----------|--------|--------|--|--|--|
| <b>1</b> |  |   | <b>70</b>         |         |                             |                      |    |          |          |        |        |  |  |  |
|          | B 10                                     | E   | 08.1975 → 08.1978 | B       | 4                           | 1108 cm <sup>3</sup> | 2V | 33-35 kW | 45-48 PS | ⊗8,5:1 | - 72   |  |  |  |
|          | 66                                       |   |                   |         |                             |                      |    |          |          |        |        |  |  |  |
|          | 80 00042 1 0 000                         | Ø70; STD; set: 1; [R G6 CR 1.75] [M 2] [G 3.5]  |                   |         |                             |                      |    |          |          |        |        |  |  |  |
|          | 77 085 618                               | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD             |                   |         |                             |                      |    |          |          |        |        |  |  |  |
|          | 87 845 618                               | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD             |                   |         |                             |                      |    |          |          |        |        |  |  |  |
|          | KK-7H                                    | valve cotter; number of notches: 1; valve stem diameter: 7  |                   | 81-5115 | IN/EX; 11.14/ x 7 x 41.5 G1 |                      |    |          |          |        |        |  |  |  |
|          | MK-7H2                                   | valve cotter; number of notches: 2; valve stem diameter: 7  |                   |         |                             |                      |    |          |          |        |        |  |  |  |
| <b>2</b> |  |   | <b>73</b>         |         |                             |                      |    |          |          |        |        |  |  |  |
|          | B 13                                     |   | 01.1989 → 12.1990 | B       | 4                           | 1289 cm <sup>3</sup> | 2V | 49 kW    | 66 PS    | ⊗8,5:1 | - 76.5 |  |  |  |
|          | 340-360 (343, 345), 340-360 Saloon (344) |   |                   |         |                             |                      |    |          |          |        |        |  |  |  |
|          | 87 845 618                               | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD             |                   |         |                             |                      |    |          |          |        |        |  |  |  |
|          | KK-7H                                    | valve cotter; number of notches: 1; valve stem diameter: 7  |                   | 81-5115 | IN/EX; 11.14/ x 7 x 41.5 G1 |                      |    |          |          |        |        |  |  |  |
|          | MK-7H2                                   | valve cotter; number of notches: 2; valve stem diameter: 7  |                   |         |                             |                      |    |          |          |        |        |  |  |  |
| <b>3</b> |  |   | <b>73</b>         |         |                             |                      |    |          |          |        |        |  |  |  |
|          | B 130                                    |   | 08.1975 → 11.1979 | B       | 4                           | 1289 cm <sup>3</sup> | 2V | 42 kW    | 57 PS    | ⊗9,6   | - 76.5 |  |  |  |
|          | 66 (31, 36), 66 Estate (64)              |   |                   |         |                             |                      |    |          |          |        |        |  |  |  |
|          | 87 845 618                               | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD             |                   |         |                             |                      |    |          |          |        |        |  |  |  |
|          | KK-7H                                    | valve cotter; number of notches: 1; valve stem diameter: 7  |                   | 81-5115 | IN/EX; 11.14/ x 7 x 41.5 G1 |                      |    |          |          |        |        |  |  |  |
|          | MK-7H2                                   | valve cotter; number of notches: 2; valve stem diameter: 7  |                   |         |                             |                      |    |          |          |        |        |  |  |  |
|          | 7.21440.51.0                             | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off      |                   |         |                             |                      |    |          |          |        |        |  |  |  |
| <b>4</b> |  |   | <b>76</b>         |         |                             |                      |    |          |          |        |        |  |  |  |
|          | B 14.3                                   | E   | 08.1979 → 12.1986 | B       | 4                           | 1397 cm <sup>3</sup> | 2V | 46-53 kW | 63-72 PS | ⊗9,2   | - 77   |  |  |  |
|          | B 14.4                                   | S   | 01.1976 → 12.1988 | B       | 4                           | 1397 cm <sup>3</sup> | 2V | 50-53 kW | 68-72 PS | ⊗9,25  | - 77   |  |  |  |
|          | 340-360 (343, 345), 340-360 Saloon (344) |   |                   |         |                             |                      |    |          |          |        |        |  |  |  |
|          | 93 696 600                               | Cylinder diameter: 76; KH: 37.5; GL: 64; piston pin: 20x64; number of piston rings: 3<br>SLF 4 CR<br>→ 80 00230 1 0 ... |                   |         |                             |                      |    |          |          |        |        |  |  |  |
|          | 80 00230 1 0 000                         | Ø76; STD; set: 1; [R G6 CR 1.75] [M 2] [SLF CR 3.947]   |                   |         |                             |                      |    |          |          |        |        |  |  |  |
|          | 93 696 960                               | piston: 93696600; cylinder liner: 89060110  |                   |         |                             |                      |    |          |          |        |        |  |  |  |
|          | 89 060 110                               | N - Wet cylinder liner; finished; A=80.55 C=90.2 L=134 H=95   |                   |         |                             |                      |    |          |          |        |        |  |  |  |
|          | 77 085 618                               | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD             |                   |         |                             |                      |    |          |          |        |        |  |  |  |
|          | 87 845 618                               | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD             |                   |         |                             |                      |    |          |          |        |        |  |  |  |

cont...

|               |  |                |                             |
|---------------|--|----------------|-----------------------------|
| <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7 | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |
| <b>MK-7H2</b> | valve cotter; number of notches: 2; valve stem diameter: 7 |                |                             |

|                     |  |  |  |
|---------------------|--|--|--|
| <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |  |
|---------------------|--|--|--|

|             |   |   |   |                      |    |          |          |        |        |
|-------------|---|---|---|----------------------|----|----------|----------|--------|--------|
| <b>5</b>    | <b>76.5</b>   |   |   |                      |    |          |          |        |        |
| <b>D 24</b> | 01.1979 → 07.1988   | D | 6 | 2383 cm <sup>3</sup> | 2V | 58-61 kW | 79-83 PS | ⊗ 23,5 | - 86.4 |
|             | <b>240 (P242, P244), 260 (P262, P264), 260 Estate (P265), 740 Kombi (745)</b> |   |   |                      |    |          |          |        |        |

|                   |  |         |        |        |  |  |  |  |  |
|-------------------|--|---------|--------|--------|--|--|--|--|--|
| <b>93 260 600</b> | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br><b>93 260 610 77.01 / 93 260 620 77.51</b> |         |        |        |  |  |  |  |  |
|                   | RK, RTK  |         |        |        |  |  |  |  |  |
|                   | R  | 1.75    | CR     | G6     |  |  |  |  |  |
|                   | M  | 2       |        |        |  |  |  |  |  |
|                   | DSF  | 3       | CR     |        |  |  |  |  |  |
|                   | → <b>80 00006 1 0 ...</b> , <b>80 00006 1 1 ...</b>  |         |        |        |  |  |  |  |  |
|                   | cylinder head gasketpiston protrusion:   |         |        |        |  |  |  |  |  |
|                   | notches thicknessmore thanless than  |         |        |        |  |  |  |  |  |
|                   | - 07.1985  |         |        |        |  |  |  |  |  |
|                   | 1  | 1,40    | + 0,67 | + 0,80 |  |  |  |  |  |
|                   | 2  | 1,50    | + 0,81 | + 0,90 |  |  |  |  |  |
|                   | 3  | 1,60    | + 0,91 | + 1,02 |  |  |  |  |  |
|                   | 08.1985 -  |         |        |        |  |  |  |  |  |
|                   | 1  | 1,53    | + 0,66 | + 0,86 |  |  |  |  |  |
|                   | 2  | 1,57    | + 0,87 | + 0,90 |  |  |  |  |  |
|                   | 3  | 1,61    | + 0,91 | + 1,02 |  |  |  |  |  |
|                   | Motor Nr. 1464108 ...  |         |        |        |  |  |  |  |  |
|                   | 0  | 1,65 mm |        | + 0,70 |  |  |  |  |  |
|                   | 1  | 1,80 mm | + 0,70 | + 0,85 |  |  |  |  |  |
|                   | 2  | 1,95 mm | + 0,85 |        |  |  |  |  |  |

|                         |   |  |  |  |  |  |  |  |  |
|-------------------------|---|--|--|--|--|--|--|--|--|
| <b>80 00006 1 0 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br><b>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50</b> |  |  |  |  |  |  |  |  |
| <b>80 00006 1 1 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50</b>       |  |  |  |  |  |  |  |  |

|                   |  |  |  |  |  |  |  |  |  |
|-------------------|--|--|--|--|--|--|--|--|--|
| <b>93 260 960</b> | piston: 93260600; cylinder liner: 89163190 |  |  |  |  |  |  |  |  |
|-------------------|--|--|--|--|--|--|--|--|--|

|                   |   |  |  |  |  |  |  |  |  |
|-------------------|---|--|--|--|--|--|--|--|--|
| <b>89 163 190</b> | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod |  |  |  |  |  |  |  |  |
|-------------------|---|--|--|--|--|--|--|--|--|

|                   |   |  |  |  |  |  |  |  |  |
|-------------------|---|--|--|--|--|--|--|--|--|
| <b>78 639 600</b> | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |  |  |  |  |  |  |  |  |
| <b>77 233 612</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 233 622 0,50 / 77 233 632 0,75 / 77 233 602 STD</b>  |  |  |  |  |  |  |  |  |
| <b>87 342 690</b> | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B   |  |  |  |  |  |  |  |  |
| <b>87 414 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 414 620 0,50 / 87 414 630 0,75 / 87 414 600 STD</b>  |  |  |  |  |  |  |  |  |
| <b>87 460 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G<br><b>87 460 620 0,50 / 87 460 630 0,75 / 87 460 600 STD</b> |  |  |  |  |  |  |  |  |
| <b>87 462 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 462 620 0,50 / 87 462 630 0,75 / 87 462 600 STD</b>  |  |  |  |  |  |  |  |  |

|               |   |              |  |
|---------------|---|--------------|--|
| <b>331101</b> | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>33044</b>  | IN; 36 x 8 x 104.9 x A/S - - 45° - 22 - III | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |

|                |                               |
|----------------|-------------------------------|
| <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1 |
| <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1 |
| <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1  |



|          |   |                   |   |    |   |                      |    |          |            |     |        |  |
|----------|---|-------------------|---|----|---|----------------------|----|----------|------------|-----|--------|--|
| <b>6</b> |   | <b>76.5</b>       |   |    |   |                      |    |          |            |     |        |  |
|          | D 24  | TIC               |   |    |   |                      |    |          |            |     |        |  |
|          |   | 04.1986 → 07.1990 | D | LA | 6 | 2383 cm <sup>3</sup> | 2V | 85-95 kW | 115-130 PS | ⊗23 | - 86.4 |  |
|          | D 24  | T                 |   |    |   |                      |    |          |            |     |        |  |
|          |   | 08.1982 → 12.1990 | D | A  | 6 | 2383 cm <sup>3</sup> | 2V | 79-83 kW | 107-113 PS | ⊗23 | - 86.4 |  |
|          | 740 (744), 740 Kombi (745), 760 (704, 764), 760 Kombi (704, 765), 780 (782) |                   |   |    |   |                      |    |          |            |     |        |  |

|  |                   |  |         |    |        |  |        |  |  |  |  |
|--|-------------------|--|---------|----|--------|--|--------|--|--|--|--|
|  | <b>90 732 600</b> | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3 |         |    |        |  |        |  |  |  |  |
|  |                   | <b>90 732 610 77.01 / 90 732 620 77.51</b>   |         |    |        |  |        |  |  |  |  |
|  |                   | RTK, Lox, RK, TPL  |         |    |        |  |        |  |  |  |  |
|  |                   | R  | 1.75    | CR | G6     |  |        |  |  |  |  |
|  |                   | M  | 2       | CR | G3     |  |        |  |  |  |  |
|  |                   | DSF  | 3       | CR |        |  |        |  |  |  |  |
|  |                   | → <b>80 00006 1 0 ...</b>  |         |    |        |  |        |  |  |  |  |
|  |                   | cylinder head gasketpiston protrusion:   |         |    |        |  |        |  |  |  |  |
|  |                   | notches thicknessmore thanless than  |         |    |        |  |        |  |  |  |  |
|  |                   | - 07.1985  |         |    |        |  |        |  |  |  |  |
|  |                   | 1  | 1,40    |    | + 0,67 |  | + 0,80 |  |  |  |  |
|  |                   | 2  | 1,50    |    | + 0,81 |  | + 0,90 |  |  |  |  |
|  |                   | 3  | 1,60    |    | + 0,91 |  | + 1,02 |  |  |  |  |
|  |                   | 08.1985 -  |         |    |        |  |        |  |  |  |  |
|  |                   | 1  | 1,53    |    | + 0,66 |  | + 0,86 |  |  |  |  |
|  |                   | 2  | 1,57    |    | + 0,87 |  | + 0,90 |  |  |  |  |
|  |                   | 3  | 1,61    |    | + 0,91 |  | + 1,02 |  |  |  |  |
|  |                   | Motor Nr. 1464108 ...  |         |    |        |  |        |  |  |  |  |
|  |                   | 0  | 1,65 mm |    |        |  | + 0,70 |  |  |  |  |
|  |                   | 1  | 1,80 mm |    | + 0,70 |  | + 0,85 |  |  |  |  |
|  |                   | 2  | 1,95 mm |    | + 0,85 |  |        |  |  |  |  |

|  |                         |   |  |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|--|--|
|  | <b>80 00006 1 0 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3] |  |  |  |  |  |  |  |  |  |
|  |                         | <b>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50</b>        |  |  |  |  |  |  |  |  |  |
|  | <b>80 00006 1 1 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]       |  |  |  |  |  |  |  |  |  |
|  |                         | <b>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50</b>        |  |  |  |  |  |  |  |  |  |

|  |                   |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>90 732 960</b> | piston: 90732600; cylinder liner: 89163190 |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|

|  |                   |   |  |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|--|
|  | <b>89 163 190</b> | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod |  |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|--|

|  |                   |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>78 639 600</b> | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |  |  |  |  |  |  |  |  |  |
|  | <b>77 233 612</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A  |  |  |  |  |  |  |  |  |  |
|  |                   | <b>77 233 622 0,50 / 77 233 632 0,75 / 77 233 602 STD</b>  |  |  |  |  |  |  |  |  |  |
|  | <b>87 342 690</b> | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B  |  |  |  |  |  |  |  |  |  |
|  | <b>87 414 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G  |  |  |  |  |  |  |  |  |  |
|  |                   | <b>87 414 620 0,50 / 87 414 630 0,75 / 87 414 600 STD</b>  |  |  |  |  |  |  |  |  |  |
|  | <b>87 460 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G |  |  |  |  |  |  |  |  |  |
|  |                   | <b>87 460 620 0,50 / 87 460 630 0,75 / 87 460 600 STD</b>  |  |  |  |  |  |  |  |  |  |
|  | <b>87 462 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |  |  |  |  |  |  |  |  |  |
|  |                   | <b>87 462 620 0,50 / 87 462 630 0,75 / 87 462 600 STD</b>  |  |  |  |  |  |  |  |  |  |

|  |               |   |  |                |  |
|--|---------------|---|--|----------------|--|
|  | <b>331101</b> | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33044</b>  | IN; 36 x 8 x 104.9 x A/S - - 45° - 22 - III |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |               |   |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |               |   |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

|          |                                     |                   |   |   |                      |    |          |          |       |        |  |  |
|----------|-------------------------------------|-------------------|---|---|----------------------|----|----------|----------|-------|--------|--|--|
| <b>7</b> |                                     | <b>78</b>         |   |   |                      |    |          |          |       |        |  |  |
|          | B 16                                | A, B              |   |   |                      |    |          |          |       |        |  |  |
|          |                                     | 05.1959 → 07.1967 | B | 4 | 1596 cm <sup>3</sup> | 2V | 44-61 kW | 60-83 PS | ⊗10,1 | - 83.5 |  |  |
|          | P 121, P 122 S AMAZON, PV 544 (P11) |                   |   |   |                      |    |          |          |       |        |  |  |
|          | <b>50 005 301</b>                   | mechanical        |   |   |                      |    |          |          |       |        |  |  |



|           |                                 |  |                   |              |  |                      |    |          |            |      |        |  |
|-----------|---------------------------------|--|-------------------|--------------|--|----------------------|----|----------|------------|------|--------|--|
| <b>8</b>  |                                 | <b>81</b>  |                   |              |  |                      |    |          |            |      |        |  |
|           | <b>B 18</b>                     | <b>E</b>   | 08.1986 → 07.1989 | B            | 4  | 1721 cm <sup>3</sup> | 2V | 78-80 kW | 106-109 PS | 9,5  | - 83.5 |  |
|           | <b>480 E (482)</b>              |  |                   |              |  |                      |    |          |            |      |        |  |
|           | <b>78 859 608</b>               | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |                   |              |  |                      |    |          |            |      |        |  |
|           | <b>77 089 618</b>               | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |                   |              |  |                      |    |          |            |      |        |  |
|           | <b>77 090 618</b>               | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |                   |              |  |                      |    |          |            |      |        |  |
|           | <b>517981</b>                   | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |                   | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |                      |    |          |            |      |        |  |
|           | <b>81-5117</b>                  | EX; 13.14/ x 8 x 49 G1   |                   | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |                      |    |          |            |      |        |  |
|           | <b>81-47103</b>                 | IN/EX; 13.07/ x 8 x 37.7 B1  |                   |              |  |                      |    |          |            |      |        |  |
|           | <b>50 005 301</b>               | mechanical   |                   |              |  |                      |    |          |            |      |        |  |
|           | <b>7.18222.01.0</b>             | intake manifold pressure sensor; pneumatic   |                   |              |  |                      |    |          |            |      |        |  |
| <b>9</b>  |                                 | <b>81</b>  |                   |              |  |                      |    |          |            |      |        |  |
|           | <b>B 18</b>                     | <b>EP</b>  | 09.1988 → 08.1989 | B            | 4  | 1721 cm <sup>3</sup> | 2V | 75-80 kW | 102-109 PS | 10   | - 83.5 |  |
|           | <b>440 K (445)</b>              |  |                   |              |  |                      |    |          |            |      |        |  |
|           | <b>80 00233 1 0 000</b>         | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |                   |              |  |                      |    |          |            |      |        |  |
|           | <b>78 859 608</b>               | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |                   |              |  |                      |    |          |            |      |        |  |
|           | <b>77 089 618</b>               | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |                   |              |  |                      |    |          |            |      |        |  |
|           | <b>77 090 618</b>               | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |                   |              |  |                      |    |          |            |      |        |  |
|           | <b>517981</b>                   | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |                   | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |                      |    |          |            |      |        |  |
|           | <b>81-47103</b>                 | IN/EX; 13.07/ x 8 x 37.7 B1  |                   | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |                      |    |          |            |      |        |  |
|           | <b>50 005 301</b>               | mechanical   |                   |              |  |                      |    |          |            |      |        |  |
|           | <b>7.18222.01.0</b>             | intake manifold pressure sensor; pneumatic   |                   |              |  |                      |    |          |            |      |        |  |
| <b>10</b> |                                 | <b>81</b>  |                   |              |  |                      |    |          |            |      |        |  |
|           | <b>B 18</b>                     | <b>F</b>   | 08.1987 → 07.1989 | B            | 4  | 1721 cm <sup>3</sup> | 2V | 70-75 kW | 95-102 PS  | 10,5 | - 83.5 |  |
|           | <b>440 K (445), 480 E (482)</b> |  |                   |              |  |                      |    |          |            |      |        |  |
|           | <b>80 00233 1 0 000</b>         | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |                   |              |  |                      |    |          |            |      |        |  |
|           | <b>517981</b>                   | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |                   | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |                      |    |          |            |      |        |  |
|           | <b>81-47103</b>                 | IN/EX; 13.07/ x 8 x 37.7 B1  |                   | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |                      |    |          |            |      |        |  |
|           | <b>50 005 301</b>               | mechanical   |                   |              |  |                      |    |          |            |      |        |  |
|           | <b>7.18222.01.0</b>             | intake manifold pressure sensor; pneumatic   |                   |              |  |                      |    |          |            |      |        |  |
| <b>V</b>  | <b>11</b>                       |  | <b>81</b>         |              |  |                      |    |          |            |      |        |  |
|           | <b>B 18</b>                     | <b>K, KP</b>   | 09.1988 → 08.1989 | B            | 4  | 1721 cm <sup>3</sup> | 2V | 58-66 kW | 79-90 PS   | 9,5  | - 83.5 |  |
|           | <b>440 K (445)</b>              |  |                   |              |  |                      |    |          |            |      |        |  |
|           | <b>80 00233 1 0 000</b>         | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |                   |              |  |                      |    |          |            |      |        |  |
|           | <b>78 859 608</b>               | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |                   |              |  |                      |    |          |            |      |        |  |
|           | <b>77 089 618</b>               | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |                   |              |  |                      |    |          |            |      |        |  |
| cont...   |                                 |  |                   |              |  |                      |    |          |            |      |        |  |

|   |  |  |
|---|--|--|
| 77 090 618  | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD  |  |
| 50 005 301  | mechanical   |  |
| 7.18222.01.0  | intake manifold pressure sensor; pneumatic   |  |
| <b>12</b> <b>84.13</b>  |  |  |
| B 18  | 01.1962 → 12.1968 B 4 1779 cm <sup>3</sup> 2V 55-76 kW 75-103 PS $\xi$ 8,5 - 80  |  |
| AMAZON P 123, P 121, P 122 S AMAZON, P 122 S AMAZON Estate (120, 121)                     |  |  |
| 87 836 610  | [Set] HL 0,25 Ø 63.204 / 67.462 / 28.200 / 2.110 St/B/G; PASS-L 0,25 Ø 63.204 / 67.463 / 39.014 / 2.110 St/B/G<br>87 836 620 0,50 / 87 836 600 STD |  |
| 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                                 |  |
| 7.02242.08.0  | fuel pump; mechanical  |  |
| <b>13</b> <b>84.13</b>  |  |  |
| B 18  | A<br>08.1961 → 07.1968 B 4 1779 cm <sup>3</sup> 2V 49-66 kW 66-90 PS $\xi$ 8,5 - 80  |  |
| 140 (142, 144), 140 Estate (145), AMAZON P 123, P 210 DUETT, P 2200 Estate (P210)         |  |  |
| 87 836 610  | [Set] HL 0,25 Ø 63.204 / 67.462 / 28.200 / 2.110 St/B/G; PASS-L 0,25 Ø 63.204 / 67.463 / 39.014 / 2.110 St/B/G<br>87 836 620 0,50 / 87 836 600 STD |  |
| 7.02242.08.0  | fuel pump; mechanical  |  |
| <b>14</b> <b>84.13</b>  |  |  |
| B 18  | D<br>01.1962 → 12.1968 B 4 1779 cm <sup>3</sup> 2V 59-66 kW 80-90 PS $\xi$ 8,5 - 80  |  |
| P 122 S AMAZON, P 2200 Estate (P210), PV 544 (P11)  |  |  |
| 87 836 610  | [Set] HL 0,25 Ø 63.204 / 67.462 / 28.200 / 2.110 St/B/G; PASS-L 0,25 Ø 63.204 / 67.463 / 39.014 / 2.110 St/B/G<br>87 836 620 0,50 / 87 836 600 STD |  |
| <b>15</b> <b>84.14</b>  |  |  |
| B 17  | A<br>11.1978 → 07.1988 B 4 1784 cm <sup>3</sup> 2V 66 kW 90 PS - 80  |  |
| 240 (P242, P244)  |  |  |
| 4718  | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |
| 4717  | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III   | <b>81-4719</b> EX; 13.5/ x 8 x 52 G1<br><b>81-4717</b> EX; 13.5/ x 8 x 59 G1<br><b>81-4716</b> IN; 13.5/ x 8 x 52 G1 |
| <b>16</b> <b>84.2</b>   |  |  |
| B 18  | B<br>01.1962 → 01.1972 B 4 1780 cm <sup>3</sup> 2V 63-75 kW 86-102 PS $\xi$ 10 - 80  |  |
| 140 (142, 144), 140 Estate (145), 1800, AMAZON P 123, P 1800 (P18), P 2200 Estate (P210)  |  |  |
| 87 836 610  | [Set] HL 0,25 Ø 63.204 / 67.462 / 28.200 / 2.110 St/B/G; PASS-L 0,25 Ø 63.204 / 67.463 / 39.014 / 2.110 St/B/G<br>87 836 620 0,50 / 87 836 600 STD |  |
| 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                                 |  |
| 7.02242.08.0  | fuel pump; mechanical  |  |
| <b>17</b> <b>88</b>   |  |  |
| B 27  | E, F<br>01.1975 → 07.1982 B 6 2664 cm <sup>3</sup> 2V 103-109 kW 140-148 PS - 73   |  |
| 240 (P242, P244), 240 Kombi (P245), 260 (P262, P264), 260 Coupe (P262), 260 Estate (P265) |  |  |
| 80 00038 1 1 000  | Ø88; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF CR 4]   |  |
| 538930  | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
| 536226  | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III   |  |

|           |  |   |                   |   |   |                      |                      |          |            |            |                |                       |  |
|-----------|--|---|-------------------|---|---|----------------------|----------------------|----------|------------|------------|----------------|-----------------------|--|
| <b>18</b> |  | <b>88.9</b>   |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           | <b>B 19</b>  | <b>A</b>  |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           |  |   | 01.1977 → 12.1984 | B | 4 | 1986 cm <sup>3</sup> | 2V                   | 65-71 kW | 88-97 PS   | ⊘8,5       | - 80           |                       |  |
|           | <b>240 (P242, P244), 240 Kombi (P245), 340-360 (343, 345), 340-360 Saloon (344)</b>                      |   |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           | <b>87 836 610</b>  | [Set] HL 0,25 ⊘ 63.204 / 67.462 / 28.200 / 2.110 St/B/G; PASS-L 0,25 ⊘ 63.204 / 67.463 / 39.014 / 2.110 St/B/G<br><b>87 836 620 0,50 / 87 836 600 STD</b> |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           | <b>4718</b>  | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III   |                   |   |   |                      |                      |          |            |            |                | <b>MK-8H</b>          | valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | <b>4717</b>  | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III  |                   |   |   |                      |                      |          |            |            |                | <b>81-4719</b>        | EX; 13.5/ x 8 x 52 G1                                      |
|           |  |   |                   |   |   |                      |                      |          |            |            | <b>81-4717</b> | EX; 13.5/ x 8 x 59 G1 |  |
|           |  |   |                   |   |   |                      |                      |          |            |            | <b>81-4716</b> | IN; 13.5/ x 8 x 52 G1 |  |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |                   |   |   |                      |                      |          |            |            |                |                       |  |
| <b>19</b> |  | <b>88.9</b>   |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           | <b>B 19</b>  | <b>E</b>  |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           |  |   | 08.1982 → 07.1984 | B | 4 | 1986 cm <sup>3</sup> | 2V                   | 74-86 kW | 101-117 PS | ⊘9,2       | - 80           |                       |  |
|           | <b>340-360 (343, 345), 340-360 Saloon (344), 440, 740 (744)</b>  |   |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           | <b>80 00272 1 0 000</b>  | ⊘88.9; STD; set: 1; [R G3 CR 2] [NM 2] [D 4.747]  |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           | <b>87 836 610</b>  | [Set] HL 0,25 ⊘ 63.204 / 67.462 / 28.200 / 2.110 St/B/G; PASS-L 0,25 ⊘ 63.204 / 67.463 / 39.014 / 2.110 St/B/G<br><b>87 836 620 0,50 / 87 836 600 STD</b> |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           | <b>4718</b>  | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III   |                   |   |   |                      |                      |          |            |            |                | <b>MK-8H</b>          | valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | <b>4717</b>  | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III  |                   |   |   |                      |                      |          |            |            |                | <b>81-4719</b>        | EX; 13.5/ x 8 x 52 G1                                      |
|           |  |   |                   |   |   |                      |                      |          |            |            | <b>81-4717</b> | EX; 13.5/ x 8 x 59 G1 |  |
|           |  |   |                   |   |   |                      |                      |          |            |            | <b>81-4716</b> | IN; 13.5/ x 8 x 52 G1 |  |
|           | <b>7.21565.70.0</b>  | fuel pump; in-line; electrical  |                   |   |   |                      |                      |          |            |            |                |                       |  |
| <b>20</b> |  | <b>88.9</b>   |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           | <b>B 19</b>  | <b>ET</b>   |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           |  |   | 10.1982 → 08.1984 | B | A | 4                    | 1986 cm <sup>3</sup> | 2V       | 100-110 kW | 136-150 PS | ⊘9,3:1         | - 80                  |  |
|           | <b>B 19</b>  | <b>K</b>  |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           |  |   | 09.1978 → 12.1984 | B |   | 4                    | 1986 cm <sup>3</sup> | 2V       | 71-74 kW   | 97-101 PS  | ⊘9,2           | - 80                  |  |
|           | <b>B 200</b>   | <b>ET</b>   |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           |  |   | 01.1985 → 08.1990 | B | A | 4                    | 1986 cm <sup>3</sup> | 2V       | 115-121 kW | 156-165 PS | ⊘8,5           | - 80                  |  |
|           | <b>B 200</b>   | <b>KE</b>   |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           |  |   | 08.1984 → 07.1989 | B |   | 4                    | 1986 cm <sup>3</sup> | 2V       | 84-86 kW   | 114-117 PS | ⊘10:1          | - 80                  |  |
|           | <b>240 (P242, P244), 240 Kombi (P245), 440, 740 (744), 740 Kombi (745)</b>                               |   |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           | <b>4718</b>  | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III   |                   |   |   |                      |                      |          |            |            |                | <b>MK-8H</b>          | valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | <b>4717</b>  | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III  |                   |   |   |                      |                      |          |            |            |                | <b>81-4719</b>        | EX; 13.5/ x 8 x 52 G1                                      |
|           |  |   |                   |   |   |                      |                      |          |            |            | <b>81-4717</b> | EX; 13.5/ x 8 x 59 G1 |  |
|           |  |   |                   |   |   |                      |                      |          |            |            | <b>81-4716</b> | IN; 13.5/ x 8 x 52 G1 |  |
| <b>21</b> |  | <b>88.9</b>   |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           | <b>B 20</b>  | <b>A, B</b>   |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           |  |   | 01.1968 → 07.1976 | B |   | 4                    | 1986 cm <sup>3</sup> | 2V       | 60-103 kW  | 82-140 PS  |                | - 80                  |  |
|           | <b>140 (142, 144), 140 Estate (145), 1800, 240 (P242, P244), 240 Kombi (P245), P 121, P 122 S AMAZON</b> |   |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           | <b>80 00272 1 0 000</b>  | ⊘88.9; STD; set: 1; [R G3 CR 2] [NM 2] [D 4.747]  |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           | <b>87 836 610</b>  | [Set] HL 0,25 ⊘ 63.204 / 67.462 / 28.200 / 2.110 St/B/G; PASS-L 0,25 ⊘ 63.204 / 67.463 / 39.014 / 2.110 St/B/G<br><b>87 836 620 0,50 / 87 836 600 STD</b> |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           | <b>81-4719</b>   | EX; 13.5/ x 8 x 52 G1   |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           | <b>81-4717</b>   | EX; 13.5/ x 8 x 59 G1   |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           | <b>81-4716</b>   | IN; 13.5/ x 8 x 52 G1   |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |                   |   |   |                      |                      |          |            |            |                |                       |  |
|           | <b>7.02242.08.0</b>  | fuel pump; mechanical   |                   |   |   |                      |                      |          |            |            |                |                       |  |

|           |  |  |                   |   |   |                      |         |                       |  |         |      |  |
|-----------|--|--|-------------------|---|---|----------------------|---------|-----------------------|--|---------|------|--|
| <b>22</b> |  | <b>88.9</b>  |                   |   |   |                      |         |                       |  |         |      |  |
|           | B 20   | E  | 01.1968 → 04.1975 | B | 4 | 1986 cm <sup>3</sup> | 2V      | 88-91 kW              | 120-124 PS   | ⊘10,2   | - 80 |  |
|           | 140 (142, 144), 140 Estate (145), 1800, P 1800 (P18)   |  |                   |   |   |                      |         |                       |  |         |      |  |
|           | 80 00272 1 0 000   | ⊘88.9; STD; set: 1; [R G3 CR 2] [NM 2] [D 4.747]   |                   |   |   |                      |         |                       |  |         |      |  |
|           | 87 836 610   | [Set] HL 0,25 ⊘ 63.204 / 67.462 / 28.200 / 2.110 St/B/G; PASS-L 0,25 ⊘ 63.204 / 67.463 / 39.014 / 2.110 St/B/G<br>87 836 620 0,50 / 87 836 600 STD |                   |   |   |                      |         |                       |  |         |      |  |
|           | 81-4719  | EX; 13.5/ x 8 x 52 G1  |                   |   |   |                      |         |                       |  |         |      |  |
|           | 81-4717  | EX; 13.5/ x 8 x 59 G1  |                   |   |   |                      |         |                       |  |         |      |  |
|           | 81-4716  | IN; 13.5/ x 8 x 52 G1  |                   |   |   |                      |         |                       |  |         |      |  |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                                 |                   |   |   |                      |         |                       |  |         |      |  |
| <b>23</b> |  | <b>88.9</b>  |                   |   |   |                      |         |                       |  |         |      |  |
|           | B 20   | F  | 09.1972 → 08.1975 | B | 4 | 1986 cm <sup>3</sup> | 2V      | 85-88 kW              | 116-120 PS   | ⊘10,2   | - 80 |  |
|           | 140 (142, 144), 140 Estate (145)   |  |                   |   |   |                      |         |                       |  |         |      |  |
|           | 87 836 610   | [Set] HL 0,25 ⊘ 63.204 / 67.462 / 28.200 / 2.110 St/B/G; PASS-L 0,25 ⊘ 63.204 / 67.463 / 39.014 / 2.110 St/B/G<br>87 836 620 0,50 / 87 836 600 STD |                   |   |   |                      |         |                       |  |         |      |  |
|           | MK-8H  | valve cotter; number of notches: 3; valve stem diameter: 8   |                   |   |   |                      |         | 81-4719               | EX; 13.5/ x 8 x 52 G1                                      |         |      |  |
|           |  |  |                   |   |   |                      | 81-4717 | EX; 13.5/ x 8 x 59 G1 |  |         |      |  |
|           |  |  |                   |   |   |                      | 81-4716 | IN; 13.5/ x 8 x 52 G1 |  |         |      |  |
| <b>24</b> |  | <b>88.9</b>  |                   |   |   |                      |         |                       |  |         |      |  |
|           | B 200  | F  | 08.1986 → 07.1989 | B | 4 | 1986 cm <sup>3</sup> | 2V      | 80-82 kW              | 109-112 PS   | ⊘10:1   | - 80 |  |
|           | B 200  | E, EA  | 01.1985 → 08.1988 | B | 4 | 1986 cm <sup>3</sup> | 2V      | 81-89 kW              | 110-121 PS   | ⊘10:1   | - 80 |  |
|           | 340-360 (343, 345), 340-360 Saloon (344), 740 (744), 740 Kombi (745)                                     |  |                   |   |   |                      |         |                       |  |         |      |  |
|           | 4718   | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III  |                   |   |   |                      |         | MK-8H                 | valve cotter; number of notches: 3; valve stem diameter: 8 |         |      |  |
|           | 4717   | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III   |                   |   |   |                      |         | 81-4719               | EX; 13.5/ x 8 x 52 G1                                      |         |      |  |
|           |  |  |                   |   |   |                      | 81-4717 | EX; 13.5/ x 8 x 59 G1 |  |         |      |  |
|           |  |  |                   |   |   |                      | 81-4716 | IN; 13.5/ x 8 x 52 G1 |  |         |      |  |
|           | 7.21565.70.0   | fuel pump; in-line; electrical   |                   |   |   |                      |         |                       |  |         |      |  |
| <b>25</b> |  | <b>88.9</b>  |                   |   |   |                      |         |                       |  |         |      |  |
|           | B 200  | K  | 08.1980 → 08.1990 | B | 4 | 1986 cm <sup>3</sup> | 2V      | 70-77 kW              | 95-105 PS  | ⊘9,2    | - 80 |  |
|           | 240 (P242, P244), 240 Kombi (P245), 340-360 (343, 345), 340-360 Saloon (344), 740 (744), 740 Kombi (745) |  |                   |   |   |                      |         |                       |  |         |      |  |
|           | 4718   | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III  |                   |   |   |                      |         | MK-8H                 | valve cotter; number of notches: 3; valve stem diameter: 8 |         |      |  |
|           | 4717   | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III   |                   |   |   |                      |         | 81-4719               | EX; 13.5/ x 8 x 52 G1                                      |         |      |  |
|           |  |  |                   |   |   |                      | 81-4717 | EX; 13.5/ x 8 x 59 G1 |  |         |      |  |
|           |  |  |                   |   |   |                      | 81-4716 | IN; 13.5/ x 8 x 52 G1 |  |         |      |  |
|           | 50 005 106   | mechanical; metal  |                   |   |   |                      |         |                       |  |         |      |  |
|           | 7.07759.14.0   | air mass sensor; electrical  |                   |   |   |                      |         |                       |  |         |      |  |
| <b>26</b> |  | <b>88.9</b>  |                   |   |   |                      |         |                       |  |         |      |  |
|           | B 204  | E  | 09.1987 → 08.1990 | B | 4 | 1986 cm <sup>3</sup> | 4V      | 100-103 kW            | 136-140 PS   | ⊘10,1:1 | - 80 |  |
|           | 740 (744), 740 Kombi (745)   |  |                   |   |   |                      |         |                       |  |         |      |  |
|           | 105-35501  | EX; 29 x 7 x 108.3 x A/S - Cr - 45° - VS - 22 - III  |                   |   |   |                      |         | MK-7H                 | valve cotter; number of notches: 3; valve stem diameter: 7 |         |      |  |
| cont...   |  |  |                   |   |   |                      |         |                       |  |         |      |  |



|             |   |  |                   |   |   |                      |    |            |            |  |
|-------------|---|--|-------------------|---|---|----------------------|----|------------|------------|--|
|             | <b>81-5200</b>  | IN/EX; 12.05/ x 7 x 49.5 G1  |                   |   |   |                      |    |            |            |  |
|             | <b>81-47113</b>   | IN/EX; 12/ x 7 x 55 G1   |                   |   |   |                      |    |            |            |  |
|             | <b>7.21565.70.0</b>   | fuel pump; in-line; electrical   |                   |   |   |                      |    |            |            |  |
| <b>27</b>   |   | <b>88.9</b>  |                   |   |   |                      |    |            |            |  |
|             | <b>B 30</b>   | <b>A</b>   | 01.1968 → 07.1973 | B | 6 | 2978 cm <sup>3</sup> | 2V | 92 kW      | 125 PS     | ϕ9,2:1 - 80  |
|             | <b>160, 165, 166</b>  |  |                   |   |   |                      |    |            |            |  |
|             | <b>80 00272 1 0 000</b>   | ∅88.9; STD; set: 1; [R G3 CR 2] [NM 2] [D 4.747]   |                   |   |   |                      |    |            |            |  |
|             | <b>87 779 610</b>   | [Set] HL 0,25 ∅ 63.204 / 67.462 / 28.200 / 2.110 St/B/G; PASS-L 0,25 ∅ 63.204 / 67.463 / 39.014 / 2.110 St/B/G |                   |   |   |                      |    |            |            |  |
| <b>28</b>   |   | <b>88.9</b>  |                   |   |   |                      |    |            |            |  |
|             | <b>B 30</b>   | <b>A</b>   | 08.1968 → 07.1973 | B | 6 | 2978 cm <sup>3</sup> | 2V | 92-96 kW   | 125-131 PS | ϕ9,3:1 - 80  |
|             | <b>164 (164)</b>  |  |                   |   |   |                      |    |            |            |  |
|             | <b>87 779 610</b>   | [Set] HL 0,25 ∅ 63.204 / 67.462 / 28.200 / 2.110 St/B/G; PASS-L 0,25 ∅ 63.204 / 67.463 / 39.014 / 2.110 St/B/G |                   |   |   |                      |    |            |            |  |
|             | <b>81-4719</b>  | EX; 13.5/ x 8 x 52 G1  |                   |   |   |                      |    |            |            |  |
|             | <b>81-4717</b>  | EX; 13.5/ x 8 x 59 G1  |                   |   |   |                      |    |            |            |  |
|             | <b>81-4716</b>  | IN; 13.5/ x 8 x 52 G1  |                   |   |   |                      |    |            |            |  |
| <b>29</b>   |   | <b>88.9</b>  |                   |   |   |                      |    |            |            |  |
|             | <b>B 30</b>   | <b>E, F</b>  | 1968 → 12.1974    | B | 6 | 2978 cm <sup>3</sup> | 2V | 106-118 kW | 144-160 PS | - 80   |
|             | <b>140 (142, 144), 160, 164 (164), 165, 166, 1800</b>   |  |                   |   |   |                      |    |            |            |  |
|             | <b>80 00272 1 0 000</b>   | ∅88.9; STD; set: 1; [R G3 CR 2] [NM 2] [D 4.747]   |                   |   |   |                      |    |            |            |  |
|             | <b>87 779 610</b>   | [Set] HL 0,25 ∅ 63.204 / 67.462 / 28.200 / 2.110 St/B/G; PASS-L 0,25 ∅ 63.204 / 67.463 / 39.014 / 2.110 St/B/G |                   |   |   |                      |    |            |            |  |
|             | <b>81-4719</b>  | EX; 13.5/ x 8 x 52 G1  |                   |   |   |                      |    |            |            |  |
|             | <b>81-4717</b>  | EX; 13.5/ x 8 x 59 G1  |                   |   |   |                      |    |            |            |  |
|             | <b>81-4716</b>  | IN; 13.5/ x 8 x 52 G1  |                   |   |   |                      |    |            |            |  |
| <b>30</b>   |   | <b>91</b>  |                   |   |   |                      |    |            |            |  |
|             | <b>B 28</b>   | <b>A, F</b>  | 09.1979 → 12.1987 | B | 6 | 2849 cm <sup>3</sup> | 2V | 95-114 kW  | 129-155 PS | ϕ8,8 - 73  |
|             | <b>240 Kombi (P245), 260 (P262, P264), 260 Coupe (P262), 260 Estate (P265), 760 (704, 764), 760 Kombi (704, 765), 780 (782)</b> |  |                   |   |   |                      |    |            |            |  |
|             | <b>538930</b>   | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III   |                   |   |   |                      |    |            |            | valve cotter; number of notches: 1; valve stem diameter: 8 |
|             | <b>536226</b>   | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III   |                   |   |   |                      |    |            |            |  |
| <b>31</b>   |   | <b>91</b>  |                   |   |   |                      |    |            |            |  |
|             | <b>B 28</b>   | <b>E</b>   | 10.1980 → 07.1988 | B | 6 | 2849 cm <sup>3</sup> | 2V | 114-125 kW | 155-170 PS | ϕ9,5-10 - 73   |
|             | <b>240 (P242, P244), 240 Kombi (P245), 260 (P262, P264), 760 (704, 764), 760 Kombi (704, 765)</b>                               |  |                   |   |   |                      |    |            |            |  |
|             | <b>538930</b>   | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III   |                   |   |   |                      |    |            |            | valve cotter; number of notches: 1; valve stem diameter: 8 |
|             | <b>536226</b>   | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III   |                   |   |   |                      |    |            |            |  |
|             | <b>7.21565.70.0</b>   | fuel pump; in-line; electrical   |                   |   |   |                      |    |            |            |  |
|             | <b>7.21659.70.0</b>   | fuel pump; in-line; electrical   |                   |   |   |                      |    |            |            |  |
| <b>V 32</b> |   | <b>91</b>  |                   |   |   |                      |    |            |            |  |
|             | <b>B 280</b>  | <b>F</b>   | 09.1982 → 07.1990 | B | 6 | 2849 cm <sup>3</sup> | 2V | 105-108 kW | 143-147 PS | ϕ9,5:1 - 73  |
|             | <b>B 280</b>  | <b>E</b>   | 08.1981 → 08.1990 | B | 6 | 2849 cm <sup>3</sup> | 2V | 108-125 kW | 147-170 PS | ϕ9,5:1 - 73  |
|             | <b>760 (704, 764), 760 Kombi (704, 765), 780 (782)</b>  |  |                   |   |   |                      |    |            |            |  |
|             | <b>7.21565.70.0</b>   | fuel pump; in-line; electrical   |                   |   |   |                      |    |            |            |  |

|           |   |  |
|-----------|---|--|
| <b>33</b> |   | <b>92</b>  |
|           | <b>B 21</b>                               | <b>A</b>   |
|           |   | 01.1975 → 12.1984 B 4 2127 cm <sup>3</sup> 2V 71-80 kW 97-108 PS $\epsilon$ 9,3 - 80 |
|           | <b>240 (P242, P244), 240 Kombi (P245)</b> |  |

|  |                   |   |
|--|-------------------|---|
|  | <b>92 776 600</b> | Cylinder diameter: 92; KH: 46; MT: -2.1; GL: 71; piston pin: 24x72; number of piston rings: 3 |
|  | <b>RK</b>         |   |
|  | <b>R 1.75</b>     | CR G6   |
|  | <b>NM 2</b>       |   |
|  | <b>SSF 4</b>      |   |

|  |                   |  |
|--|-------------------|--|
|  | <b>87 836 610</b> | [Set] HL 0,25 $\varnothing$ 63.204 / 67.462 / 28.200 / 2.110 St/B/G; PASS-L 0,25 $\varnothing$ 63.204 / 67.463 / 39.014 / 2.110 St/B/G |
|  |                   | <b>87 836 620 0,50 / 87 836 600 STD</b>  |

|  |             |   |  |                |  |
|--|-------------|---|--|----------------|--|
|  | <b>4718</b> | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>4717</b> | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III        |  | <b>81-4719</b> | EX; 13.5/ x 8 x 52 G1                                      |
|  |             |   |  | <b>81-4717</b> | EX; 13.5/ x 8 x 59 G1                                      |
|  |             |   |  | <b>81-4716</b> | IN; 13.5/ x 8 x 52 G1                                      |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.09.0</b> | fuel pump; mechanical  |

|           |   |   |
|-----------|---|---|
| <b>34</b> |   | <b>92</b>   |
|           | <b>B 21</b>   | <b>E</b>  |
|           |   | 01.1975 → 12.1980 B 4 2127 cm <sup>3</sup> 2V 86-91 kW 117-124 PS $\epsilon$ 9,3 - 80 |
|           | <b>240 (P242, P244), 240 Kombi (P245), 260 (P262, P264)</b> |   |

|  |                   |   |
|--|-------------------|---|
|  | <b>92 776 600</b> | Cylinder diameter: 92; KH: 46; MT: -2.1; GL: 71; piston pin: 24x72; number of piston rings: 3 |
|  | <b>RK</b>         |   |
|  | <b>R 1.75</b>     | CR G6   |
|  | <b>NM 2</b>       |   |
|  | <b>SSF 4</b>      |   |

|  |                   |  |
|--|-------------------|--|
|  | <b>87 836 610</b> | [Set] HL 0,25 $\varnothing$ 63.204 / 67.462 / 28.200 / 2.110 St/B/G; PASS-L 0,25 $\varnothing$ 63.204 / 67.463 / 39.014 / 2.110 St/B/G |
|  |                   | <b>87 836 620 0,50 / 87 836 600 STD</b>  |

|  |             |   |  |                |  |
|--|-------------|---|--|----------------|--|
|  | <b>4718</b> | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>4717</b> | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III        |  | <b>81-4719</b> | EX; 13.5/ x 8 x 52 G1                                      |
|  |             |   |  | <b>81-4717</b> | EX; 13.5/ x 8 x 59 G1                                      |
|  |             |   |  | <b>81-4716</b> | IN; 13.5/ x 8 x 52 G1                                      |

|           |   |   |
|-----------|---|---|
| <b>35</b> |   | <b>92</b>   |
|           | <b>B 21</b>                               | <b>ET</b>   |
|           |   | 08.1980 → 12.1985 B A 4 2127 cm <sup>3</sup> 2V 114-115 kW 155-156 PS $\epsilon$ 7,5 - 80 |
|           | <b>240 (P242, P244), 240 Kombi (P245)</b> |   |

|  |                   |  |
|--|-------------------|--|
|  | <b>87 836 610</b> | [Set] HL 0,25 $\varnothing$ 63.204 / 67.462 / 28.200 / 2.110 St/B/G; PASS-L 0,25 $\varnothing$ 63.204 / 67.463 / 39.014 / 2.110 St/B/G |
|  |                   | <b>87 836 620 0,50 / 87 836 600 STD</b>  |

|  |             |   |  |                |  |
|--|-------------|---|--|----------------|--|
|  | <b>4718</b> | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>4717</b> | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III        |  | <b>81-4719</b> | EX; 13.5/ x 8 x 52 G1                                      |
|  |             |   |  | <b>81-4717</b> | EX; 13.5/ x 8 x 59 G1                                      |
|  |             |   |  | <b>81-4716</b> | IN; 13.5/ x 8 x 52 G1                                      |

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.21659.70.0</b> | fuel pump; in-line; electrical |
|--|---------------------|--------------------------------|

|           |   |  |
|-----------|---|--|
| <b>36</b> |   | <b>92</b>  |
|           | <b>B 21</b>                               | <b>F</b>   |
|           |   | 09.1979 → 07.1984 B 4 2127 cm <sup>3</sup> 2V 80 kW 109 PS $\epsilon$ 9,3 - 80 |
|           | <b>240 (P242, P244), 240 Kombi (P245)</b> |  |

|  |             |   |  |                |  |
|--|-------------|---|--|----------------|--|
|  | <b>4718</b> | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>4717</b> | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III        |  | <b>81-4719</b> | EX; 13.5/ x 8 x 52 G1                                      |
|  |             |   |  | <b>81-4717</b> | EX; 13.5/ x 8 x 59 G1                                      |

cont...

V

|           |   |  |   |
|-----------|---|--|---|
|           |   | <b>81-4716</b>   | IN; 13.5/ x 8 x 52 G1   |
|           | <b>7.21565.70.0</b>   | fuel pump; in-line; electrical   |   |
| <b>37</b> |   | <b>92</b>  |   |
|           | <b>B 21</b>   | <b>FT</b>  |   |
|           |   | 09.1984 → 12.1985  | B A 4 2127 cm <sup>3</sup> 2V 121 kW 165 PS 7,5 - 80                    |
|           | <b>240 Kombi (P245)</b>   |  |   |
|           | <b>4718</b>   | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | <b>4717</b>   | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III   | <b>81-4719</b> EX; 13.5/ x 8 x 52 G1                                    |
|           |   |  | <b>81-4717</b> EX; 13.5/ x 8 x 59 G1                                    |
|           |   |  | <b>81-4716</b> IN; 13.5/ x 8 x 52 G1                                    |
| <b>38</b> |   | <b>96</b>  |   |
|           | <b>B 23</b>   | <b>A</b>   |   |
|           |   | 01.1981 → 12.1984  | B 4 2316 cm <sup>3</sup> 2V 78-84 kW 106-114 PS 8,5-10,3 - 80           |
|           | <b>240 (P242, P244), 240 Kombi (P245), 740 (744)</b>  |  |   |
|           | <b>4718</b>   | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | <b>4717</b>   | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III   | <b>81-4719</b> EX; 13.5/ x 8 x 52 G1                                    |
|           |   |  | <b>81-4717</b> EX; 13.5/ x 8 x 59 G1                                    |
|           |   |  | <b>81-4716</b> IN; 13.5/ x 8 x 52 G1                                    |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |
|           | <b>7.02242.09.0</b>   | fuel pump; mechanical  |   |
| <b>39</b> |   | <b>96</b>  |   |
|           | <b>B 23</b>   | <b>E, F</b>  |   |
|           |   | 01.1979 → 08.1987  | B 4 2316 cm <sup>3</sup> 2V 83-103 kW 113-140 PS - 80                   |
|           | <b>240 (P242, P244), 240 Kombi (P245), 740 (744), 740 Kombi (745)</b>                                       |  |   |
|           | <b>4718</b>   | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | <b>4717</b>   | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III   | <b>81-4719</b> EX; 13.5/ x 8 x 52 G1                                    |
|           |   |  | <b>81-4717</b> EX; 13.5/ x 8 x 59 G1                                    |
|           |   |  | <b>81-4716</b> IN; 13.5/ x 8 x 52 G1                                    |
|           | <b>7.21565.70.0</b>   | fuel pump; in-line; electrical   |   |
| <b>40</b> |   | <b>96</b>  |   |
|           | <b>B 23</b>   | <b>ET</b>  |   |
|           |   | 08.1982 → 03.1986  | B A 4 2316 cm <sup>3</sup> 2V 127 kW 173 PS 9 - 80                      |
|           | <b>760 (704, 764)</b>   |  |   |
|           | <b>4718</b>   | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | <b>4717</b>   | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III   | <b>81-4719</b> EX; 13.5/ x 8 x 52 G1                                    |
|           |   |  | <b>81-4717</b> EX; 13.5/ x 8 x 59 G1                                    |
|           |   |  | <b>81-4716</b> IN; 13.5/ x 8 x 52 G1                                    |
| <b>41</b> |   | <b>96</b>  |   |
|           | <b>B 230</b>  | <b>A, K</b>  |   |
|           |   | 08.1984 → 07.1990  | B 4 2316 cm <sup>3</sup> 2V 80-86 kW 109-117 PS - 80                    |
|           | <b>240 (P242, P244), 240 Kombi (P245), 740 (744), 740 Kombi (745), 760 (704, 764), 760 Kombi (704, 765)</b> |  |   |
|           | <b>80 00349 1 0 000</b>   | Ø96; STD; set: 1; [R G6 CR 1.75] [NM 1.75] [SSF 3.5]   |   |
|           | <b>MK-8H</b>  | valve cotter; number of notches: 3; valve stem diameter: 8   | <b>81-4719</b> EX; 13.5/ x 8 x 52 G1                                    |
|           |   |  | <b>81-4717</b> EX; 13.5/ x 8 x 59 G1                                    |
|           |   |  | <b>81-4716</b> IN; 13.5/ x 8 x 52 G1                                    |
|           | <b>50 005 106</b>   | mechanical; metal  |   |
| cont...   |   |  |   |

|           |  |  |   |      |                      |    |                |                       |                       |      |  |
|-----------|--|--|---|------|----------------------|----|----------------|-----------------------|-----------------------|------|--|
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |      |                      |    |                |                       |                       |      |  |
|           | <b>7.02242.09.0</b>  | fuel pump; mechanical  |   |      |                      |    |                |                       |                       |      |  |
| <b>42</b> |  | <b>96</b>  |   |      |                      |    |                |                       |                       |      |  |
|           | <b>B 230</b>   | <b>E</b>   |   |      |                      |    |                |                       |                       |      |  |
|           |  | 08.1984 → 07.1988  | B | 4    | 2316 cm <sup>3</sup> | 2V | 89-98 kW       | 121-133 PS            | 10,3                  | - 80 |  |
|           | <b>240 (P242, P244), 240 Kombi (P245), 740 Kombi (745)</b>                         |  |   |      |                      |    |                |                       |                       |      |  |
|           | <b>80 00349 1 0 000</b>  | Ø96; STD; set: 1; [R G6 CR 1.75] [NM 1.75] [SSF 3.5]   |   |      |                      |    |                |                       |                       |      |  |
|           | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8   |   |      |                      |    |                | <b>81-4719</b>        | EX; 13.5/ x 8 x 52 G1 |      |  |
|           |  |  |   |      |                      |    | <b>81-4717</b> | EX; 13.5/ x 8 x 59 G1 |                       |      |  |
|           |  |  |   |      |                      |    | <b>81-4716</b> | IN; 13.5/ x 8 x 52 G1 |                       |      |  |
|           | <b>50 005 106</b>  | mechanical; metal  |   |      |                      |    |                |                       |                       |      |  |
| <b>43</b> |  | <b>96</b>  |   |      |                      |    |                |                       |                       |      |  |
|           | <b>B 230</b>   | <b>ET</b>  |   |      |                      |    |                |                       |                       |      |  |
|           |  | 08.1984 → 12.1988  | B | LA 4 | 2316 cm <sup>3</sup> | 2V | 130-134 kW     | 177-182 PS            | 9                     | - 80 |  |
|           | <b>740 (744), 740 Kombi (745), 760 (704, 764), 760 Kombi (704, 765)</b>            |  |   |      |                      |    |                |                       |                       |      |  |
|           | <b>4718</b>  | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III  |   |      |                      |    |                |                       |                       |      |  |
|           | <b>4717</b>  | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III   |   |      |                      |    |                |                       |                       |      |  |
|           | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8   |   |      |                      |    |                |                       |                       |      |  |
|           |  |  |   |      |                      |    | <b>81-4719</b> | EX; 13.5/ x 8 x 52 G1 |                       |      |  |
|           |  |  |   |      |                      |    | <b>81-4717</b> | EX; 13.5/ x 8 x 59 G1 |                       |      |  |
|           |  |  |   |      |                      |    | <b>81-4716</b> | IN; 13.5/ x 8 x 52 G1 |                       |      |  |
|           | <b>50 005 106</b>  | mechanical; metal  |   |      |                      |    |                |                       |                       |      |  |
|           | <b>7.21565.70.0</b>  | fuel pump; in-line; electrical   |   |      |                      |    |                |                       |                       |      |  |
| <b>44</b> |  | <b>96</b>  |   |      |                      |    |                |                       |                       |      |  |
|           | <b>B 230</b>   | <b>F</b>   |   |      |                      |    |                |                       |                       |      |  |
|           |  | 09.1981 → 10.1990  | B | 4    | 2316 cm <sup>3</sup> | 2V | 81-100 kW      | 110-136 PS            | 9                     | - 80 |  |
|           | <b>240 (P242, P244), 240 Kombi (P245), 740 (744), 740 Kombi (745)</b>              |  |   |      |                      |    |                |                       |                       |      |  |
|           | <b>80 00349 1 0 000</b>  | Ø96; STD; set: 1; [R G6 CR 1.75] [NM 1.75] [SSF 3.5]   |   |      |                      |    |                |                       |                       |      |  |
|           | <b>4718</b>  | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III  |   |      |                      |    |                |                       |                       |      |  |
|           | <b>4717</b>  | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III   |   |      |                      |    |                |                       |                       |      |  |
|           | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8   |   |      |                      |    |                |                       |                       |      |  |
|           |  |  |   |      |                      |    | <b>81-4719</b> | EX; 13.5/ x 8 x 52 G1 |                       |      |  |
|           |  |  |   |      |                      |    | <b>81-4717</b> | EX; 13.5/ x 8 x 59 G1 |                       |      |  |
|           |  |  |   |      |                      |    | <b>81-4716</b> | IN; 13.5/ x 8 x 52 G1 |                       |      |  |
|           | <b>50 005 106</b>  | mechanical; metal  |   |      |                      |    |                |                       |                       |      |  |
|           | <b>7.21565.70.0</b>  | fuel pump; in-line; electrical   |   |      |                      |    |                |                       |                       |      |  |
|           | <b>7.07759.14.0</b>  | air mass sensor; electrical  |   |      |                      |    |                |                       |                       |      |  |
| <b>45</b> |  | <b>96</b>  |   |      |                      |    |                |                       |                       |      |  |
|           | <b>B 230</b>   | <b>FT</b>  |   |      |                      |    |                |                       |                       |      |  |
|           |  | 09.1983 → 12.1990  | B | A 4  | 2316 cm <sup>3</sup> | 2V | 115-151 kW     | 156-205 PS            | 8,5-8,7               | - 80 |  |
|           | <b>740 (744), 740 Kombi (745), 760 (704, 764), 760 Kombi (704, 765), 780 (782)</b> |  |   |      |                      |    |                |                       |                       |      |  |
|           | <b>4718</b>  | EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III  |   |      |                      |    |                |                       |                       |      |  |
|           | <b>4717</b>  | IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III   |   |      |                      |    |                |                       |                       |      |  |
|           | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8   |   |      |                      |    |                |                       |                       |      |  |
|           |  |  |   |      |                      |    | <b>81-4719</b> | EX; 13.5/ x 8 x 52 G1 |                       |      |  |
|           |  |  |   |      |                      |    | <b>81-4717</b> | EX; 13.5/ x 8 x 59 G1 |                       |      |  |
|           |  |  |   |      |                      |    | <b>81-4716</b> | IN; 13.5/ x 8 x 52 G1 |                       |      |  |
|           | <b>50 005 106</b>  | mechanical; metal  |   |      |                      |    |                |                       |                       |      |  |

cont...

**7.21565.70.0** fuel pump; in-line; electrical

**7.07759.14.0** air mass sensor; electrical

## 46 96

B 230

GT

08.1989 → 07.1990 B LA 4 2316 cm<sup>3</sup> 2V 121-125 kW 165-170 PS 9 - 80

740 Kombi (745)

**4718** EX; 35 x 8 x 110.8 x A/S - Cr - 45° - VS - 22 - III

**MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

**4717** IN; 44 x 8 x 110.5 x S - Cr - 45° - 22 - III

**81-4719** EX; 13.5/ x 8 x 52 G1

**81-4717** EX; 13.5/ x 8 x 59 G1

**81-4716** IN; 13.5/ x 8 x 52 G1

**7.21565.70.0** fuel pump; in-line; electrical

**7.07759.14.0** air mass sensor; electrical

## 47 96

B 234

F

01.1988 → 07.1990 B 4 2316 cm<sup>3</sup> 4V 111-117 kW 151-159 PS 10 - 80

740 (744), 740 Kombi (745)

**4730** EX; 31.5 x 7 x 122.3 x A/S - Cr - 45° - VS - 22 - III

**MK-7H** valve cotter; number of notches: 3; valve stem diameter: 7

**4729** IN; 34.5 x 7 x 122.5 x A/S - Cr - 45° - 22 - III

**81-47113** IN/EX; 12/ x 7 x 55 G1

**7.21565.70.0** fuel pump; in-line; electrical

**7.07759.14.0** air mass sensor; electrical

# ZASTAVA

|             |   | Cyl. |  | mm        | cm <sup>3</sup> |   | Comp. Ratio | kW    | PS      | Pos |
|-------------|---|------|--|-----------|-----------------|---|-------------|-------|---------|-----|
|             |   |      |  |           |                 |   |             |       |         | £   |
| 128 A.000   | B | 4    |  | 80 x 55,5 | 1116            | 2 | 8,8         | 37-47 | 50-64   | 1   |
| 128 AC5.000 | B | 4    |  | 80 x 55,5 | 1116            | 2 | 9,2         | 47    | 64      | 2   |
| 132 AB.000  | B | 4    |  | 84 x 79,2 | 1756            | 2 | 8,9:1       | 77-82 | 105-112 | 4   |
| 132 AB.0A.0 | B | 4    |  | 80 x 79,2 | 1592            | 2 | 9:1         | 72    | 98      | 3   |
| 132 BB.1A 0 | B | 4    |  | 84 x 79,2 | 1756            | 2 | 8,9:1       | 77-82 | 105-112 | 4   |

Z

|                    |                   |             |   | Pos |  |  |  |  | Pos |
|--------------------|-------------------|-------------|---|-----|--|--|--|--|-----|
|                    |                   |             |   |     |  |  |  |  |     |
| <b>101 (1100)</b>  |                   |             |   |     |  |  |  |  |     |
| 1.1                | 06.1973 → 01.1990 | 128 A.000   | B | 1   |  |  |  |  |     |
| 1.1                | 12.1975 → 01.1980 | 128 A.000   | B | 1   |  |  |  |  |     |
| 1.1 Super          | 07.1979 → 09.1981 | 128 AC5.000 | B | 2   |  |  |  |  |     |
| <b>ZASTAVA 132</b> |                   |             |   |     |  |  |  |  |     |
| 132                | 01.1972 → 1975    | 132 AB.0A.0 | B | 3   |  |  |  |  |     |
| 132                | 1975 → 1981       | 132 AB.000  | B | 4   |  |  |  |  |     |
| 132                | 1975 → 1981       | 132 BB.1A 0 | B | 4   |  |  |  |  |     |



|          |                         |  |   |   |                      |    |          |            |        |        |  |
|----------|-------------------------|--|---|---|----------------------|----|----------|------------|--------|--------|--|
| <b>1</b> |                         | <b>80</b>  |   |   |                      |    |          |            |        |        |  |
|          | <b>128 A.000</b>        | 06.1973 → 01.1990  | B | 4 | 1116 cm <sup>3</sup> | 2V | 37-47 kW | 50-64 PS   | ⊗8,8   | - 55.5 |  |
|          | <b>101 (1100)</b>       |  |   |   |                      |    |          |            |        |        |  |
|          | <b>91 587 650</b>       | Cylinder diameter: 81; KH: 33.9; BÜ: 0.6; VT1: -2.6; GL: 76.6; piston pin: 22x71; K; number of piston rings: 3<br>SRK, HKÜ<br>R 1.5 CR G6<br>NM 2<br>GSF 3.947 |   |   |                      |    |          |            |        |        |  |
|          | <b>80 00061 1 1 060</b> | Ø80.6; 3.40; set: 1; [R G6 CR 1.5] [NM 2] [SLF CR 3.947]   |   |   |                      |    |          |            |        |        |  |
|          | <b>77 769 610</b>       | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620 0,508</b>  |   |   |                      |    |          |            |        |        |  |
|          | <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |          |            |        |        |  |
| <b>2</b> |                         | <b>80</b>  |   |   |                      |    |          |            |        |        |  |
|          | <b>128 AC.5000</b>      | 07.1979 → 09.1981  | B | 4 | 1116 cm <sup>3</sup> | 2V | 47 kW    | 64 PS      | ⊗9,2   | - 55.5 |  |
|          | <b>101 (1100)</b>       |  |   |   |                      |    |          |            |        |        |  |
|          | <b>91 587 650</b>       | Cylinder diameter: 81; KH: 33.9; BÜ: 0.6; VT1: -2.6; GL: 76.6; piston pin: 22x71; K; number of piston rings: 3<br>SRK, HKÜ<br>R 1.5 CR G6<br>NM 2<br>GSF 3.947 |   |   |                      |    |          |            |        |        |  |
|          | <b>80 00061 1 1 060</b> | Ø80.6; 3.40; set: 1; [R G6 CR 1.5] [NM 2] [SLF CR 3.947]   |   |   |                      |    |          |            |        |        |  |
|          | <b>77 769 610</b>       | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620 0,508</b>  |   |   |                      |    |          |            |        |        |  |
|          | <b>RK-8</b>             | valve cotter; number of notches: 1; valve stem diameter: 8   |   |   |                      |    |          |            |        |        |  |
| <b>3</b> |                         | <b>80</b>  |   |   |                      |    |          |            |        |        |  |
|          | <b>132 AB.0A.0</b>      | 01.1972 → 1975   | B | 4 | 1592 cm <sup>3</sup> | 2V | 72 kW    | 98 PS      | ⊗9:1   | - 79.2 |  |
|          | <b>ZASTAVA 132</b>      |  |   |   |                      |    |          |            |        |        |  |
|          | <b>80 00061 1 1 060</b> | Ø80.6; 3.40; set: 1; [R G6 CR 1.5] [NM 2] [SLF CR 3.947]   |   |   |                      |    |          |            |        |        |  |
| <b>4</b> |                         | <b>84</b>  |   |   |                      |    |          |            |        |        |  |
|          | <b>132 AB.000</b>       | 1975 → 1981  | B | 4 | 1756 cm <sup>3</sup> | 2V | 77-82 kW | 105-112 PS | ⊗8,9:1 | - 79.2 |  |
|          | <b>132 BB.1A 0</b>      | 1975 → 1981  | B | 4 | 1756 cm <sup>3</sup> | 2V | 77-82 kW | 105-112 PS | ⊗8,9:1 | - 79.2 |  |
|          | <b>ZASTAVA 132</b>      |  |   |   |                      |    |          |            |        |        |  |
|          | <b>80 00065 1 1 000</b> | Ø84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947]   |   |   |                      |    |          |            |        |        |  |





## COMPARISON LIST

| REF-No.                | ITEM No.     |
|------------------------|--------------|
| <b>ALFA ROMEO</b>      |              |
| 006 05 21 582 00       | 7.21774.50.0 |
| 006 05 22 385 00       |              |
| 101 000 33 00 05       | 5674         |
| 101 10 01 503 02       | 81-5603      |
| 10100.03300.05         | 5674         |
| 105 00 01 503 04       | 81-5604      |
| 105 120 11 01 00       | 88 592 110   |
| 105 390 33 01 01       | 560051       |
| 10512.03300.01         | 5693         |
| 10512.03301.02         | 56003        |
| 10539.03301.01         | 560051       |
| 113 54 04 021 00       | 7.21565.70.0 |
| 116 08 04 020 05       | 7.21774.50.0 |
| 116 08 04 020 06       |              |
| 116 46 01 021 00       | 7.21287.53.0 |
| 116 46 04 021 00       |              |
| 116 46 04 021 00       | 7.21565.70.0 |
| 116 55 04 020 02       | 7.21774.50.0 |
| 119 11 04 021 00       | 7.21287.53.0 |
| 119 28 01 524 01       | 81-5609      |
| 4250803                | 81-17110     |
| 464 443 17             | 7.24806.05.0 |
| 465 401 70             |              |
| 4733465                | RK-8         |
| 4749398                | 81-5611      |
| 5992408                | 7.18222.01.0 |
| 605 03 036             | MK-8H        |
| 605 07 194             | KK-8H        |
| 605 07 558             | MK-7H        |
| 605 183 220            | 7.21565.70.0 |
| 605 215 82             | 7.21774.50.0 |
| 605 219 920            | 7.21287.53.0 |
| 605 223 85             | 7.21774.50.0 |
| 605 40 326             | 56010        |
| 605 460 910            | 7.21287.53.0 |
| 60737369               | 81-5609      |
| 60811534               | 7.18222.01.0 |
| 7696064                |              |
| 778 249 4              | 7.24806.05.0 |
| A134 957               | 56010        |
| A134.957               |              |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>AUDI</b>            |              |
| 021 109 651            | MK-7H        |
| 026 107 065 N          | 93 876 600   |
| 026 107 071 B          | 93 928 610   |
| 026 107 071 N          | 93 876 610   |
| 026 107 081 D          | 93 928 620   |
| 026 107 081 N          | 93 876 620   |
| 026 107 103 A          | 93 872 600   |
| 026 107 103 B          | 93 928 600   |
| 026 107 103 C          | 93 875 600   |
| 026 107 103 D          | 93 928 600   |
| 026 107 103 H          | 93 875 600   |
| 026 107 103 M          | 93 872 600   |
| 026 107 103 N          | 93 876 600   |
| 026 107 105 M          | 93 872 610   |
| 026 107 105 N          | 93 876 610   |
| 026 107 107 M          | 93 872 620   |
| 026 107 107 N          | 93 876 620   |
| 026 109 601 C          | 39136        |
| 026 109 601 F          |              |
| 026 109 601A           |              |
| 026 121 005 A          | 50 005 148   |
| 026 121 005 A          | 7.07152.46.0 |
| 026 121 005 C          | 50 005 148   |
| 026 121 005 C          | 7.07152.46.0 |

| REF-No.        | ITEM No.         |
|----------------|------------------|
| <b>AUDI</b>    |                  |
| 026 121 005 E  | 50 005 148       |
| 026 121 005 E  | 7.07152.46.0     |
| 026 121 005 G  | 50 005 148       |
| 026 121 005 G  | 7.07152.46.0     |
| 026 121 005 H  | 50 005 148       |
| 026 121 005 H  | 7.07152.46.0     |
| 026 121 010    |                  |
| 026 121 010 C  |                  |
| 026 121 010 CV |                  |
| 026 121 010 CX |                  |
| 026 121 010 F  |                  |
| 026 121 010 FV |                  |
| 026 121 010 FX |                  |
| 026 121 010 V  |                  |
| 026 121 010 X  |                  |
| 026 127 025    | 7.02242.10.0     |
| 026 127 025A   |                  |
| 026 198 151 A  | 80 00010 1 3 000 |
| 026 198 151 B  | 80 00010 1 2 000 |
| 026 198 155 A  | 800001013050     |
| 027 103 415    | 81-3321          |
| 027 103 419    | 81-33100         |
| 027 109 601 C  | 33125            |
| 027 109 611 A  | 33050            |
| 027 109 611 B  |                  |
| 027 109 611 D  |                  |
| 027 115 105    | 7.07919.08.0     |
| 027 115 105 E  |                  |
| 028 109 601 H  | 39423            |
| 028 198 155 A  | 80 00008 1 0 050 |
| 034 107 071 M  | 90 037 610       |
| 034 107 081 M  | 90 037 620       |
| 035 109 601 C  | 33022            |
| 035 109 601 D  |                  |
| 035 109 601 F  |                  |
| 035 109 601 G  | 3363             |
| 035 109 601 H  |                  |
| 035 109 601 J  | 33282            |
| 035 109 601 K  |                  |
| 035 109 603    | 33022            |
| 035 109 611 F  | 33023            |
| 035 109 611 H  |                  |
| 035 109 611 K  | 331106           |
| 035 198 421    | 78639600         |
| 037 103 415    | 81-33103         |
| 037 103 419 B  |                  |
| 037 121 005 B  | 50 005 148       |
| 037 121 005 C  |                  |
| 037 121 005 C  | 7.07152.46.0     |
| 037 121 010    |                  |
| 037 121 010 A  |                  |
| 037 121 010 AX |                  |
| 037 121 010 B  |                  |
| 037 121 010 BX |                  |
| 037 121 010 C  | 50 005 148       |
| 037 121 010 C  | 7.07152.46.0     |
| 037 121 010 CX | 50 005 148       |
| 037 121 010 CX | 7.07152.46.0     |
| 038 198 151    | 800000810000     |
| 046 103 415 A  | 81-3303          |
| 046 905 291 A  | 7.05817.00.0     |
| 048 103 415 A  | 81-3316          |
| 048 109 601 A  | 33313            |
| 048 109 611B   | 33416            |
| 049 103 419    | 81-3319          |
| 049 109 611 F  | 33025            |
| 049 115 105 A  | 7.07919.08.0     |
| 049 198 155 B  | 80 00009 1 1 050 |
| 049 198 157 B  | 80 00009 1 1 100 |

| REF-No.        | ITEM No.         |
|----------------|------------------|
| <b>AUDI</b>    |                  |
| 052 198 151 C  | 80 00004 1 0 000 |
| 052 198 451    | 87 722 600       |
| 052 198 453    | 87 722 610       |
| 052 198 455    | 87 722 620       |
| 052 198 457    | 87 722 630       |
| 052 198 503    | 87 701 610       |
| 052 198 505    | 87 701 620       |
| 053 198 151 A  | 80 00013 1 0 000 |
| 054 198 151 A  |                  |
| 055 115 105    | 7.07919.08.0     |
| 055 115 105 D  |                  |
| 056 103 419 A  | 81-3310          |
| 056 103 501    | 85 957 694       |
| 056 103 521    | 85 958 694       |
| 056 127 025A   | 7.02242.10.0     |
| 056 127 025B   |                  |
| 056 127 025C   |                  |
| 056 198 451 A  | 87 722 600       |
| 056 198 451 B  | 87 421 600       |
| 056 198 453    | 87 722 610       |
| 056 198 453 A  |                  |
| 056 198 453 B  | 87 421 610       |
| 056 198 455    | 87 722 620       |
| 056 198 455 A  |                  |
| 056 198 455 B  | 87 421 620       |
| 056 198 457    | 87 722 630       |
| 056 198 457 A  |                  |
| 056 198 457 B  | 87 421 630       |
| 056 198 503    | 87 723 610       |
| 056 198 507    | 87723630         |
| 058 103 415    | 81-33111         |
| 059 198 501 A  | 87 453 600       |
| 065 107 065 Q  | 93 875 600       |
| 068 107 081 BA | 93 260 610       |
| 068 109 601 C  | 33028            |
| 068 109 601 D  | 4906             |
| 068 109 601 N  | 331103           |
| 068 109 601M   | 39183            |
| 068 109 611 L  | 331102           |
| 068 117 021 B  | 7.09269.27.0     |
| 068 121 005 A  | 50 005 148       |
| 068 121 005 A  | 7.07152.46.0     |
| 068 121 010 A  |                  |
| 068 121 010 AX |                  |
| 068 145 101 A  | 7.24808.50.0     |
| 068 145 101 AX |                  |
| 068 145 101 B  |                  |
| 068 145 101 BX |                  |
| 068 145 101 C  |                  |
| 068 145 101 CX |                  |
| 068 145 101 D  |                  |
| 068 145 101 E  |                  |
| 068 145 101 EX |                  |
| 068 145 101 G  |                  |
| 068 145 101 GX |                  |
| 068 198 155 C  | 80 00006 1 1 050 |
| 069 109 601 D  | 33044            |
| 069 109 601 F  | 39123            |
| 069 109 601 H  | 39143            |
| 074 109 611    | 33049            |
| 078 109 601B   | 33403            |
| 191 611 933 D  | 7.05817.06.0     |
| 191 611 933 E  |                  |
| 400 501 068    | MK-8H            |

| REF-No.                | ITEM No.         |
|------------------------|------------------|
| <b>AUDI</b>            |                  |
| 4A0 906 087 AA         | 7.21651.50.0     |
| 4A0 906 087 AC         |                  |
| 4A0 906 087 K          |                  |
| 4A0 906 087 L          |                  |
| 4A0 906 087 S          |                  |
| 4A0 906 087 T          |                  |
| 4A0 906 091 B          |                  |
| 895 906 089 B          |                  |
| 895 906 089 D          |                  |
| 895 906 091 B          |                  |
| 895 906 091 F          |                  |
| 8A0 906 091 A          | 7.18259.50.0     |
| 8A0 906 091 G          |                  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>AUTOBIANCHI</b>     |                  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>BEDFORD</b>         |                  |
| 6361520                | 81-85005         |
| 90 169 315             | 33416            |
| 9010 8089              | 89 048 190       |
| 9010 8867              | 89 044 190       |
| 90169309               | 29182            |
| 90499097               | 29416            |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>BMW</b>             |                  |
| 1 115 862              | 7.21287.53.0     |
| 1 118 344              | 7.21659.70.0     |
| 1 118 662              | 7.21287.53.0     |
| 1 150 201              | 7.21659.70.0     |
| 1 178 751              | 7.21287.53.0     |
| 1 179 231              |                  |
| 1 179 232              |                  |
| 1 251 055              | 7.02242.19.0     |
| 1 257 784              | 7.02242.25.0     |
| 1 260 677              | 7.02242.19.0     |
| 1 265 192              | 7.02242.25.0     |
| 1 325 064              |                  |
| 1 325 235              |                  |
| 1 711 540              | 7.21197.62.0     |
| 1 711 541              | 7.21197.60.0     |
| 1 711 542              | 7.21197.62.0     |
| 1 711 543              | 7.21197.60.0     |
| 1 722 039              | 7.21197.62.0     |
| 1 722 040              | 7.21197.60.0     |
| 11 12 1 263 642        | 81-1162          |
| 11 12 1 266 760        | 81-1163          |
| 11 12 1 266 761        | 81-1164          |
| 11 12 1 267 676        | 81-1159          |
| 11 12 1 267 677        | 81-1160          |
| 11 12 1 267 678        | 81-1161          |
| 11 12 1 280 523        | 81-1158          |
| 11 12 1 715 373        | 81-11101         |
| 11 12 1 715 373        | 81-11110         |
| 11 24 2 243 158        | 77 218 600       |
| 11 24 2 243 159        |                  |
| 11 25 1 173 195        | 80 00019 1 1 050 |
| 11 25 1 256 459        | 80 00024 1 2 000 |
| 11 25 1 261 130        | 80 00024 1 1 000 |
| 11 25 1 261 132        | 80 00024 1 1 050 |
| 11 25 1 267 743        | 80 00016 1 1 000 |
| 11 25 1 267 829        | 80 00016 1 1 025 |
| 11 25 1 278 942        | 80 00023 1 0 000 |
| 11 25 1 713 192        | 80 00019 1 1 000 |
| 11 25 1 713 194        | 80 00019 1 1 025 |



## COMPARISON LIST

| REF-No.         | ITEM No.         |
|-----------------|------------------|
| <b>BMW</b>      |                  |
| 11 25 1 713 195 | 80 00019 1 1 050 |
| 11 25 1 714 383 | 80 00025 1 1 000 |
| 11 25 1 714 846 | 80 00016 1 1 000 |
| 11 25 1 714 848 | 80 00016 1 1 025 |
| 11 31 1 287 606 | 50 006 234       |
| 11 31 1 709 580 | 50 006 235       |
| 11 31 1 739 176 | 50 006 327       |
| 11 33 1 247 054 | 50 006 476       |
| 11 33 1 433 672 |                  |
| 11 33 1 712 010 |                  |
| 11 33 1 714 604 |                  |
| 11 33 1 715 458 |                  |
| 11 33 1 721 698 |                  |
| 11 34 1 250 129 | 1125             |
| 11 34 1 251 063 | 1123             |
| 11 34 1 251 498 | 1198             |
| 11 34 1 251 879 | 1195             |
| 11 34 1 254 625 | 1132             |
| 11 34 1 257 587 | 1142             |
| 11 34 1 265 453 | 1155             |
| 11 34 1 267 687 |                  |
| 11 34 1 267 721 |                  |
| 11 34 1 267 722 | 1156             |
| 11 34 1 273 592 | 1142             |
| 11 34 1 275 965 | 1184             |
| 11 34 1 280 643 | 1156             |
| 11 34 1 307 136 | MK-7H            |
| 11 34 1 309 343 | 11211            |
| 11 34 1 309 487 | 11214            |
| 11 34 1 705 560 | 11102            |
| 11 34 1 709 941 | 11131            |
| 11 34 1 710 975 | MK-8H            |
| 11 34 1 727 352 | 111200           |
| 11 34 1 727 358 | 11131            |
| 11 34 2 242 621 | 1180             |
| 11 34 2 242 622 | 1184             |
| 11 34 2 242 623 |                  |
| 11 34 2 242 624 | 1180             |
| 11 51 0 007 039 | 50 005 514       |
| 11 51 1 271 435 | 50 005 018       |
| 11 51 1 272 616 |                  |
| 11 51 1 519 836 | 50 005 510       |
| 11 51 1 706 564 | 50 005 018       |
| 11 51 1 706 588 |                  |
| 11 51 1 706 624 |                  |
| 11 51 1 711 492 |                  |
| 11 51 1 719 836 | 50 005 510       |
| 11 51 1 720 609 |                  |
| 11 51 1 727 123 | 50 005 514       |
| 11 51 1 734 269 |                  |
| 11 51 9 058 996 | 50 005 018       |
| 11 51 9 070 758 | 50 005 510       |
| 11 51 9 070 759 |                  |
| 11 51 9 071 562 | 50 005 018       |
| 11 78 7 537 984 | 7.02604.99.0     |
| 11 78 7 537 993 |                  |
| 11331709063     | 50 007 617       |
| 11331727202     | 50 007 622       |
| 13 31 1 251 055 | 7.02242.19.0     |
| 13 31 1 257 784 | 7.02242.25.0     |
| 13 31 1 260 677 | 7.02242.19.0     |
| 13 31 1 261 622 | 7.02242.25.0     |
| 13 31 1 265 192 |                  |
| 13 31 1 325 064 |                  |
| 13 31 1 325 235 |                  |
| 13 53 1 711 540 | 7.21197.62.0     |
| 13 53 1 711 541 | 7.21197.60.0     |
| 13 53 1 711 542 | 7.21197.62.0     |
| 13 53 1 711 543 | 7.21197.60.0     |

| REF-No.                | ITEM No.     |
|------------------------|--------------|
| <b>BMW</b>             |              |
| 13 53 1 722 039        | 7.21197.62.0 |
| 13 53 1 722 040        | 7.21197.60.0 |
| 16 12 1 115 862        | 7.21287.53.0 |
| 16 12 1 118 344        | 7.21659.70.0 |
| 16 12 1 150 201        |              |
| 16 12 2 204 346        |              |
| 16 14 1 178 751        | 7.21287.53.0 |
| 16 14 1 179 231        |              |
| 16 14 1 179 232        |              |
| 2 204 346              | 7.21659.70.0 |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>CHEVROLET</b>       |              |
| 25162753               | 7.02604.15.0 |
| 96335925               |              |
| <b>CITROEN</b>         |              |
| 0220 76                | 81-5326      |
| 1001 50                | 7.06595.13.0 |
| 1001 56                | 7.07919.11.0 |
| 1001 69                | 50 005 853   |
| 1001 C9                | 7.06595.13.0 |
| 1450 14                | 7.21747.50.0 |
| 1450 54                | 7.21659.70.0 |
| 1450 66                | 7.21765.50.0 |
| 1450 71                | 7.21747.50.0 |
| 1450 74                | 7.21765.50.0 |
| 1450 80                |              |
| 1450 91                | 7.02700.70.0 |
| 1618 AV                | 7.02604.99.0 |
| 1618 KN                |              |
| 1618 NE                |              |
| 1920 4S                | 7.18222.01.0 |
| 1920 FC                |              |
| 25 061420              | 7.21749.50.0 |
| 25 061444              | 7.21747.50.0 |
| 25 066358              | 7.21752.50.0 |
| 25 066362              | 7.21747.50.0 |
| 4599 24                | 4.05292.50.0 |
| 54 00346               | 7.21752.50.0 |
| 54 14143               | 81-1526      |
| 54 71660               | 7.21287.53.0 |
| 55 06913               | 7.21747.50.0 |
| 55 06918               |              |
| 55 06935               | 7.21749.50.0 |
| 55 07913               | 7.21752.50.0 |
| 5946 07                | 7.18222.01.0 |
| 5946 09                |              |
| 75 515547              | 7.21752.50.0 |
| 75 522439              |              |
| 75 522440              |              |
| 75412011               | MK-8H        |
| 78120790               | KK-8H        |
| 79 10000321            | 7.21747.50.0 |
| 79 10011274            | 7.21749.50.0 |
| 79 10012490            |              |
| 79 10012506            |              |
| 79 10014057            |              |
| 79 1002069             | 7.21747.50.0 |
| 79 10031944            | 7.21749.50.0 |
| 91 50119080            | 7.21747.50.0 |
| 91 507061              | 7.21749.50.0 |
| 91 50706180            |              |
| 91 518057              | 7.21765.50.0 |
| 91 536319              |              |
| 91 53880680            | 7.21287.53.0 |
| 91 539545              | 7.21765.50.0 |
| 91 53954580            |              |
| 91 539941              | 7.21749.50.0 |

## COMPARISON LIST

| REF-No.                | ITEM No.         |
|------------------------|------------------|
| <b>CITROEN</b>         |                  |
| 9100063480             | 78 863 608       |
| 9100063680             |                  |
| 91535017               | 537853           |
| 91535019               | 537851           |
| 91537468               | 537853           |
| 91537470               | 537851           |
| 91541748               | 50 006 428       |
| 93501280               | 537747           |
| 93501573               | 50 006 263       |
| 93510179               |                  |
| 93510415               | 537746           |
| 93510773               | 537747           |
| 93510774               |                  |
| 9401201480             | 50 005 320       |
| 9451001263             | 50005310         |
| 9456001351             | 81-5314          |
| 95 495108              | 7.21752.50.0     |
| 95 495198              |                  |
| 95536524               | 536226           |
| 95625017               | 50 005 319       |
| 95641149               | 50 005 320       |
| 95643824               |                  |
| 95655208               | 50 005 319       |
| 95655209               | 50 005 320       |
| 95655210               |                  |
| 95656567               | 50 005 319       |
| 95656568               | 50 005 320       |
| 95656569               |                  |
| 96 118083              | 7.21760.50.0     |
| 96 145318              |                  |
| 96 145319              |                  |
| 96 145320              |                  |
| 9608564280             | 50 005 339       |
| 96137360               | 537450           |
| 96150144               | 537628           |
| 96150145               | 537627           |
| 9617376980             | 50 005 310       |
| 96242223               | 50 006 428       |
| 96242224               |                  |
| 96272853               | 537747           |
| 96278356               | 539019           |
| 9681852780             | 7.02604.99.0     |
| 9687161080             |                  |
| 97 522542              | 7.21760.50.0     |
| 97 52254280            |                  |
| 97 531967              |                  |
| 97 53196780            |                  |
| 9751669380             | 537747           |
| 97530945               | KK-7H            |
| 97531044               | 539003           |
| 97531079               | 537840           |
| 97531080               | 537841           |
| 97533266               |                  |
| A 1730                 | 7.21752.50.0     |
| A 17304                |                  |
| A 1730A                |                  |
| A 1734                 |                  |
| A 173A0                |                  |
| AM 1730A               |                  |
| AM 1730C               |                  |
| AY 1730                |                  |
| AY 1730A               |                  |
| AY 1730C               |                  |
| AY 1730RP              |                  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>DACIA</b>           |                  |
| 60 00 581 612          | 7.02700.70.0     |
| 60 01 543 008          | 80 00229 1 0 000 |

| REF-No.                | ITEM No.         |
|------------------------|------------------|
| <b>DACIA</b>           |                  |
| 60 01 543 010          | 77 085 618       |
| 60 01 543 016          | 87 845 618       |
| 60 01 543 833          | 87 845 608       |
| 60 01 543 844          | 77 085 608       |
| <b>DAF</b>             |                  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>DAIHATSU</b>        |                  |
| 11701-15030            | MS-1410A         |
| 11701-15050            |                  |
| 11701-64010            | MS-1408A         |
| 11701-64030            |                  |
| 11702-22010            | MS-1056GP        |
| 11702-22020            |                  |
| 11702-87305            | MS-1158A         |
| 11702-87704            | MS-2501A         |
| 13041-13040            | CB-1416A         |
| 13041-15030            | CB-1410GP        |
| 13041-16010            |                  |
| 13041-64010            | CB-1408A         |
| 13041-64050            | CB-1421A         |
| 13041-76001            | CB-1416A         |
| 13041-76018            | CB-1421A         |
| 13041-87702            | CB-2501A         |
| 13041-87703            |                  |
| 13041-87705            |                  |
| 13202-87303            | CB-1158A         |
| 13202-87305            |                  |
| 13401-16040            | CB-1410GP STD    |
| 13401-16041            |                  |
| 13711-87701            | V3573            |
| 13711-87705            |                  |
| 13715-87701            | S3574            |
| 13715-87702            |                  |
| 90043-84018            | PB-1158J STD     |
| 90043-84050            |                  |
| 90043-84057            |                  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>FERRARI</b>         |                  |
| 113 976                | 7.21659.72.0     |
| 119 291                |                  |
| <b>FIAT</b>            |                  |
| 00467974030L           | 50 006 460       |
| 1 900 527              | 80 00061 1 1 060 |
| 1 900 932              | 80 00056 1 1 000 |
| 1 901 065              | 80 00065 1 1 000 |
| 1 901 985              | 77 155 600       |
| 1 901 986              | 77 155 610       |
| 1 901 987              | 77 155 620       |
| 3 003 473              | 89183190         |
| 4 250 803              | 81-17110         |
| 4 371 508              | 81-1762          |
| 4 371 509              | 81-1763          |
| 4 372 331              | 81-1755          |
| 4 726 483              | 81-17114         |
| 4 733 258              |                  |
| 4 733 349              | 17032            |
| 4 749 395              | 81-17116         |
| 4 749 397              | 81-17115         |
| 4 749 398              | 81-5611          |
| 4 826 033              | 17063            |
| 4 845 481              | 80 00068 1 0 000 |

## COMPARISON LIST

| REF-No.              | ITEM No.     |
|----------------------|--------------|
| <b>FIAT</b>          |              |
| 421 61 42            | 7.21753.50.0 |
| 423 56 18            |              |
| 424 28 52            |              |
| 426 23 34            |              |
| 426 25 53            |              |
| 426 59 58            |              |
| 4265699              | 81-1755      |
| 430 46 30            | 7.21753.50.0 |
| 432 01 85            |              |
| 432 03 30            |              |
| 432 56 18            |              |
| 433 58 65            |              |
| 434 25 66            |              |
| 436 22 69            |              |
| 440 05 68            |              |
| 442 11 93            | 7.21287.53.0 |
| 442 62 11            | 7.21753.50.0 |
| 442 92 09            | 7.21287.53.0 |
| 443 48 32            | 7.21753.50.0 |
| 445 31 44            |              |
| 446 02 10            | 7.21287.53.0 |
| 446 06 46            |              |
| 446 06 460           |              |
| 464 44 317           | 7.24806.05.0 |
| 46423351             | 7.28669.01.0 |
| 465 40 170           | 7.24806.05.0 |
| 47 57 358            | 171120       |
| 4733350              | 50 006 180   |
| 5 942 728            | 17055        |
| 504069200            | 171120       |
| 55182912             | 7.02604.99.0 |
| 55189996             |              |
| 5950297              | 50 007 567   |
| 596 47 95            | 7.21747.50.0 |
| 5973713              | 7.28669.01.0 |
| 598 39 35            | 7.21753.50.0 |
| 5992408              | 7.18222.01.0 |
| 605 18 322           | 7.21565.70.0 |
| 605 21 992           | 7.21287.53.0 |
| 605 46 091           |              |
| 608 10 37            |              |
| 7 300 279 MASS STD   | 77 154 600   |
| 7 300 280 MASS 0.010 | 77 154 610   |
| 7 301 820            | 171120       |
| 7 301 821            | 17063        |
| 7 302 028 MASS SEMI  | 77 153 690   |
| 7 302 135            | 89 183 190   |
| 7 302 453            |              |
| 7 666 227            | 17055        |
| 71713727             | 7.28669.01.0 |
| 71737902             | 7.02700.70.0 |
| 7301255              | 50 006 340   |
| 753 76 98            | 7.21773.50.0 |
| 755 41 36            | 7.21565.70.0 |
| 7555130              | 7.02700.70.0 |
| 756 48 41            | 7.21753.50.0 |
| 756 49 23            | 7.21773.50.0 |
| 757 41 030           | 7.20469.51.0 |
| 758 10 31            | 7.21773.50.0 |
| 758 10 32            |              |
| 759 76 93            | 7.21565.70.0 |
| 763 55 35            | 7.21287.53.0 |
| 7640163              | 7.28669.01.0 |
| 7691820              |              |
| 7696064              | 7.18222.01.0 |
| 7701460147           | 536226       |
| 7715242              | 7.28669.01.0 |
| 778 24 94            | 7.24806.05.0 |
| 7799543              | 7.02700.70.0 |

| REF-No.                | ITEM No.     |
|------------------------|--------------|
| <b>FIAT</b>            |              |
| 823 08 678             | 7.21287.53.0 |
| 9 613 7362 80          | 537450       |
| 906 21 411             | 7.21753.50.0 |
| 906 30 811             |              |
| 9350100380             | 50 006 428   |
| 9350100480             |              |
| 9562409187             | 7.07919.11.0 |
| 9565656788             | 50 005 319   |
| 98418161               | 171016       |
| 987 064                | 81-1729      |
| 99432837               | 171055       |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>FORD</b>            |              |
| 028109601H             | 39423        |
| 1 031 369              | 50 005 151   |
| 1 031 879              |              |
| 1 058 383              | 4.02003.62.0 |
| 1 144 809              | 7.18222.01.0 |
| 1 474 926              | 7.02242.27.0 |
| 1 475 240              | 7.02242.20.0 |
| 1 475 926              | 7.02242.27.0 |
| 1 511 260              | 90 606 620   |
| 1 515 112              | 90 606 610   |
| 1 535 500              | 7.02242.21.0 |
| 1 562 589              |              |
| 1 613 157              | 7.21659.72.0 |
| 1 628 247              | 7.06269.26.0 |
| 1 639 187              | 50006460     |
| 1 649 127              |              |
| 1 669 765              |              |
| 1005252                | 81-3310      |
| 1031879                | 50 005 148   |
| 1031879                | 7.07152.46.0 |
| 1036188                | 50 005 148   |
| 1036188                | 7.07152.46.0 |
| 1078429                | 18375        |
| 1078433                | 18374        |
| 11 448 047             | 7.02242.20.0 |
| 11 475 926             | 7.02242.27.0 |
| 1113197                | 181014       |
| 1131846                | 37022600     |
| 1198044                | 181015       |
| 1212732                | 50 005 148   |
| 1212732                | 7.07152.46.0 |
| 1320229                | 37022600     |
| 1352129                | 18375        |
| 1365173                | 37022600     |
| 1376162                | 7.02400.05.0 |
| 1406479                |              |
| 1472867                |              |
| 1566240                | 50 005 148   |
| 1566240                | 7.07152.46.0 |
| 1584660                | 50 006 257   |
| 1614766                | 50 006 259   |
| 1641007                | 50 006 258   |
| 1669766                | 39423        |
| 1669772                | 331142       |
| 1688697                | 7.02400.05.0 |
| 1701766                | 7.02604.99.0 |
| 1778516                | 7.02400.05.0 |
| 1C1Y-9F479-AA          | 7.18222.01.0 |
| 1M218501BA             | 50 005 148   |
| 1M218501BA             | 7.07152.46.0 |
| 1S4Q6333AB             | 37022600     |
| 3395984                | 50007664     |
| 3720224                |              |
| 404E6510A              | 81-85005     |

## COMPARISON LIST

| REF-No.          | ITEM No.         |
|------------------|------------------|
| <b>FORD</b>      |                  |
| 4M5Q6333AA       | 37022600         |
| 4M5Q6A339AA      |                  |
| 6 005 467        | 7.02242.20.0     |
| 6 038 860        |                  |
| 6 052 768        | 7.21659.72.0     |
| 6 106 539        |                  |
| 6 127 983        | 7.21565.71.0     |
| 6 127 985        |                  |
| 6 132 168        | 7.02242.27.0     |
| 6 133 699        | 80 00094 1 0 000 |
| 6 146 182        | 7.02242.20.0     |
| 6 150 295        | 7.21659.72.0     |
| 6 158 319        | 7.21565.71.0     |
| 6 160 896        | 7.02242.27.0     |
| 6 165 570        | 7.21565.71.0     |
| 6 165 571        |                  |
| 6 172 132        | 7.06269.26.0     |
| 6 188 593        |                  |
| 6 631 853        |                  |
| 6 631 855        |                  |
| 6029395          | 50 006 258       |
| 6062844          | 50 006 260       |
| 6062845          | 50 007 624       |
| 6129778          | 50 006 477       |
| 6129780          |                  |
| 6172845          | 18345            |
| 6172848          |                  |
| 6172854          |                  |
| 6172956          | 81-17100         |
| 6175427          | 37022600         |
| 6175429          |                  |
| 6186554          | 50 006 261       |
| 6795655          | 37022600         |
| 679567           |                  |
| 69 EN 9 350 BA   | 7.02242.20.0     |
| 69 IF 9 350 AB   | 7.02242.27.0     |
| 70 HF 9 350 CA   | 7.02242.20.0     |
| 70 HM 6110 M 1 B | 90 606 610       |
| 70 HM 6110 M 1 B | 90 606 620       |
| 70 HM 6110 M 2 B |                  |
| 70 HM 6110 N 2 B | 90 606 610       |
| 70 HM 6110 S 1 B |                  |
| 70 HM 6110 T 1 B | 90 606 620       |
| 70 HM 6110 T 2 B |                  |
| 70HM 6505 DE     | 7885             |
| 70HM 6507 DD     | 7837             |
| 72 HF 9K 368 AA  | 7.02242.21.0     |
| 72 TF 9 350 AA   | 7.02242.20.0     |
| 74 TF 9 350 AA   |                  |
| 75 TM 9 350 AA   | 7.21659.70.0     |
| 76 TF 9 350 AA   | 7.02242.20.0     |
| 77BM 6250 BA     | 50 006 258       |
| 78 GB 9 350 AA   | 7.21659.72.0     |
| 78HM 6250 AA     | 50 006 260       |
| 78HM 6250 BA     | 50 006 257       |
| 78HM6564AA       | 50 007 624       |
| 7S7G 8501 A2B    | 7.02400.05.0     |
| 7S7G 8501 B2A    |                  |
| 7S7G 8591 A2C    |                  |
| 81 SM 6148 BA    | 80 00083 1 1 000 |
| 81SM 6251 KE     | 50006259         |
| 81SM 6510 LC     | 81-18104         |
| 82 GB 9 350 AA   | 7.21659.72.0     |
| 83 BB 9 350 AA   |                  |
| 83 BF 9 350 AA   | 7.02242.27.0     |
| 83EM 6507 AA     | 536766           |
| 84 BB 9 350 AA   | 7.21659.72.0     |
| 84 FM 6148 AA    | 80 00084 1 0 000 |
| 85 BB 9 350 AA   | 7.21565.71.0     |



| REF-No.                | ITEM No.         |
|------------------------|------------------|
| <b>FORD</b>            |                  |
| 85 BF 9 350 BA         | 7.02242.27.0     |
| 85 GB 9 350 BA         | 7.21565.71.0     |
| 85 HM 6110 G 2 D       | 90 606 610       |
| 85 HM 6110 J 2 D       |                  |
| 85 HM 6110 K 2 D       | 90 606 620       |
| 85 HM 6148 DA          | 80 00094 1 0 000 |
| 86 BB 9 350 AA         | 7.21565.71.0     |
| 86 GB 9 350 BA         |                  |
| 87TF-9F715-AA          | 7.06269.26.0     |
| 87TF-9F715-AB          |                  |
| 87TF-9F715-CA          |                  |
| 87TF-9F715-CB          |                  |
| 88SM 6251 CA           | 50 006 261       |
| 89FF 6505 AA           | 18375            |
| 89FF 6505 FA           | 18345            |
| 89FF 6507 AA           | 18374            |
| 89FF6333AA             | 37022600         |
| 89SM 6507 AA           | 18392            |
| 91FF6337AA             | 37022600         |
| 91FF6A339AA            |                  |
| 95 VW 8503 AA          | 50 005 148       |
| 95VW8503AA             | 7.07152.46.0     |
| 95WF-9F715-AD          | 4.02003.62.0     |
| BG91-9D375-AA          | 7.02604.99.0     |
| E3EE-9F715-A1B         | 7.06269.26.0     |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| ME1M218591B1B          | 50 005 148       |
| ME1M218591B1B          | 7.07152.46.0     |
| XS4Q 6507 AB           | 181014           |
| <b>HONDA</b>           |                  |
| 12204-PM7-305          | 81-72003         |
| 12204PM7305            |                  |
| 12205-PJ7-305          | 81-72001         |
| 12205-PM7-305          | 81-72000         |
| 12205PM7305            |                  |
| 13022-PE0-S10          | CB-2204GP        |
| 13022-PE0-S20          |                  |
| 13022-PG6-S10          | CB-2208GP        |
| 13022-PG6-S20          |                  |
| 13032-PC0-S20          | MS-2206GP        |
| 13032-PE0-660          |                  |
| 13211-634-003          | CB-1134GP        |
| 13211-634-004          |                  |
| 13211-642-003          | CB-1142GP        |
| 13211-642-004          |                  |
| 13211-PA5-003          | CB-1134GP        |
| 13211-PA5-004          |                  |
| 13211-PB2-003          | CB-1142GP        |
| 13211-PB2-004          |                  |
| 13211-PB9-003          | CB-1134GP        |
| 13211-PB9-004          |                  |
| 13211-PC0-004          | CB-2206GP        |
| 13211-PC1-003          | CB-1142GP        |
| 13211-PC1-004          |                  |
| 13211-PC6-003          | CB-2200GP        |
| 13211-PD1-003          | CB-1134GP        |
| 13211-PD2-004          | CB-2200GP        |
| 13211-PE0-003          | CB-2204GP        |
| 13211-PE0-004          |                  |
| 13211-PE0-661          | CB-2209GP        |
| 13211-PE0-662          |                  |
| 13211-PE1-003          | CB-2205GP        |
| 13211-PE1-004          |                  |
| 13211-PH3-003          | CB-2213GP        |
| 13211-PR4-A01          | CB-2200GP        |
| 13211-PR4-A02          |                  |

| REF-No.                | ITEM No.         |
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| <b>HONDA</b>           |                  |
| 13321-634-003          | MS-1134GP        |
| 13321-634-004          |                  |
| 13321-634-305          |                  |
| 13321-634-306          |                  |
| 13321-PC0-004          | MS-2206GP        |
| 13321-PC0-014          |                  |
| 13321-PC6-003          | MS-2200GP        |
| 13321-PD2-004          |                  |
| 13321-PE0-661          | MS-2206GP        |
| 13321-PE0-662          |                  |
| 13321-PG6-003          | MS-2208GP        |
| 13321-PG6-004          |                  |
| 13321-PM6-005          |                  |
| 13331-PG6-003          | TW-2208GP STD    |
| 13331-PG6-004          |                  |
| 14711-PM3-000          | V3816            |
| 16700-634-000          | 7.02242.36.0     |
| 16700-634-005          |                  |
| 16700-634-0151         |                  |
| 16700-634-315          |                  |
| 16700-634-672          |                  |
| 16700-634-673          |                  |
| 16700-PEO-013          |                  |
| 16700-PEO-023          |                  |
| 16700-PEO-03           |                  |
| 19200-P01-003          | 50 005 084       |
| 19200-P01-004          |                  |
| 19200-P1J-E02          |                  |
| 19200-PM3-003          |                  |
| 19200-PM3-004          |                  |
| 19200-PM3-013          |                  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>HYUNDAI</b>         |                  |
| 13230-AA110            | 50 007 623       |
| 22211-21010            | V3142            |
| 22211-42520            | 821000           |
| 22212-21004            | S3143            |
| 22212-21304            |                  |
| 22212-29000            | 537747           |
| 22212-42520            | 821001           |
| 23040A                 | 80 00428 1 0 000 |
| 24511-42500            | 50 007 648       |
| 2461022600             | 50 007 623       |
| 25100-22010            | 50 005 095       |
| 25100-22012            |                  |
| 25100-22650            |                  |
| 25100-24030            |                  |
| 25100-24040            |                  |
| 25100-24060            |                  |
| 25100-42540            | 50 005 124       |
| 25100-42541            |                  |
| 39330-24750            | 7.18222.01.0     |
| 39350 4A410            | 7.02604.99.0     |
| 39350-2A420            |                  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>ISUZU</b>           |                  |
| 1-11680-001            | TW-1155GP        |
| 5-11510-036            | MS-1605GP STD    |
| 5-11721-016-0          | 81-36000         |
| 5-12251-005            | PB-1605J         |
| 5-12251-006 (6 CYL.)   | PB-1155J         |
| 5-12271-007            | PB-1166J         |
| 5-12271-032            | CB-1616GP STD    |
| 8-25133-185-0          | 7.02604.15.0     |
| 8-25162-600-0          |                  |
| 8-94104-726            | MS-1605GP        |
| 8-94110-927            | MS-1616GP        |

| <b>REF-No.</b> | <b>ITEM No.</b> |
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| <b>ISUZU</b>   |                 |
| 8-94110-930    | CB-1616GP       |
| 8-94114-106    | TW-1625A        |
| 8-94114-565    | TW-1155GP       |
| 8-94118-830    | MS-1605GP       |
| 8-94124-100    | TW-1625A        |
| 8-94125-747    | CB-1622A        |
| 8-94125-752    | TW-1622A        |
| 8-94139-682    | MS-1605GP       |
| 8-94142-208    | CB-1070A        |
| 8-94151-600    | MS-1624GP       |
| 8-94151-601    |                 |
| 8-94151-602    |                 |
| 8-94151-603    |                 |
| 8-94151-604    | CB-1624A        |
| 8-94151-605    |                 |
| 8-94151-606    |                 |
| 8-94154-014    | MS-1625GP       |
| 8-94154-015    |                 |
| 8-94154-016    |                 |
| 8-94154-017    |                 |
| 8-94168-553    | MS-1622A        |
| 8-94168-555    | TW-1622A        |
| 8-94168-556    | SH-1622A        |
| 8-94210-750    | TW-1030GP       |
| 8-94220-838    | MS-1616GP       |
| 8-94221-167    | CB-1616GP       |
| 8-94247-968    | PB-1622J        |
| 8-94250-262    | MS-1616GP       |
| 8-94250-265    | TW-1616A        |
| 8-94251-216    | PB-1624J        |
| 8-94251-263    | MS-1620GP       |
| 8-94251-265    | TW-1616A        |
| 8-94251-266    | CB-1620GP       |
| 8-94257-556    | CB-1616GP       |
| 8-94314-253    | CB-1624A        |
| 8-94314-254    |                 |
| 8-94314-255    |                 |
| 8-94314-292    | TW-1625A        |
| 8-94314-314    | MS-1622A        |
| 8-94321-611    | TW-1625A        |
| 8-94321-679    | TW-1626A        |
| 8-94324-159    | CB-1622A        |
| 8-94329-497    | CB-1616GP       |
| 8-94329-498    |                 |
| 8-94329-499    |                 |
| 8-94338-581    | MS-1622A        |
| 8-94340-693    |                 |
| 8-94340-694    |                 |
| 8-94340-695    |                 |
| 8-94381-678    | CB-1624A        |
| 8-94381-679    |                 |
| 8-94381-680    |                 |
| 8-94381-684    | MS-1625GP       |
| 8-94381-685    |                 |
| 8-94381-686    |                 |
| 8-94381-687    |                 |
| 8-94419-455    | PB-1622J        |
| 8-94420-010    | MS-1616GP       |
| 8-94420-011    |                 |
| 8-94420-012    |                 |
| 8-94420-013    |                 |
| 8-94420-014    |                 |
| 8-94420-015    |                 |
| 8-94424-465    | CB-1032GP       |
| 8-94427-387    | TW-1625A        |
| 8-94440-093    | CB-1627A        |
| 8-94446-580    | MS-1627GP       |
| 8-94454-604    | TW-1622A        |
| 8-94454-605    |                 |

| REF-No.                | ITEM No.         |
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| <b>ISUZU</b>           |                  |
| 8-94462-131            | MS-1622A         |
| 8-94472-613            | CB-1624A 0.25    |
| 8-94472-614            |                  |
| 8-94472-615            |                  |
| 8-97010-727-0          | 50 007 623       |
| 8-97018-586-0          | 7.02604.15.0     |
| 8-97063-261            | MS-1622A STD     |
| 8-97063-262            |                  |
| 8-97063-263            |                  |
| 8.97287.657.0          | 50006366         |
| 9 4029-347             | 81-36000         |
| 9-11581-021            | TW-1030GP        |
| 9-11581-048            | TW-1622A         |
| 9-12271-100            | CB-1032GP        |
| 9-12271-143            |                  |
| 9-12271-168            | CB-1070A         |
| 9-12271-608            | CB-1612GP        |
| 9-94424-252            | CB-1620GP        |
| <b>JAGUAR</b>          |                  |
| C26195                 | 81-87002         |
| C26195/EAC7478         |                  |
| C27477                 | 81-87001         |
| C29386                 | 81-87005         |
| C29390                 | 81-87004         |
| CAC 20 26              | 7.21287.53.0     |
| CAC 22 63              |                  |
| CAC 42 69              |                  |
| CBC 56 56              | 7.21565.70.0     |
| CBC 56 57              | 7.21287.53.0     |
| DBC 24 82              | 7.21565.70.0     |
| EAC 1547               | 105-35091        |
| EAC 1548               | 105-35368        |
| EBC 11580              | 7.21565.70.0     |
| <b>JEEP</b>            |                  |
| 5149012 AA             | 7.02604.99.0     |
| <b>LADA</b>            |                  |
| 2101-1007010           | 105-34631        |
| 2101-1007012           | 171200           |
| 2101-1007032           | 81-17118         |
| 2101-1007033           | 81-17119         |
| 21011-1000100-00       | 80 00136 1 1 000 |
| 21011-1000100-10       |                  |
| 21011007010            | 105-34631        |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>LANCIA</b>          |                  |
| 000 765 49 23          | 7.21773.50.0     |
| 2138/5                 | 7.21753.50.0     |
| 2185/50                | 7.21773.50.0     |
| 4 429 209              | 7.21287.53.0     |
| 4 460 210              |                  |
| 464 44 317             | 7.24806.05.0     |
| 465 40 170             |                  |
| 5942728                | 17055            |
| 5992408                | 7.18222.01.0     |
| 6265699                | 81-1755          |
| 71713727               | 7.28669.01.0     |
| 7666227                | 17055            |
| 7696064                | 7.18222.01.0     |
| 778 24 94              | 7.24806.05.0     |
| 7902101354             | 81-5609          |
| 7902101355             |                  |
| 823 08 678             | 7.21287.53.0     |
| 823 50 177             |                  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |

| REF-No.                | ITEM No.         |
|------------------------|------------------|
| <b>LAND ROVER</b>      |                  |
| ERR1156                | 808002           |
| ERR1157                | 808001           |
| ERR3777                |                  |
| <b>MASERATI</b>        |                  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>MAZDA</b>           |                  |
| 0222-23-105            | CB-1141A         |
| 0249-23-105            | CB-1082A         |
| 0249-23-115            | TW-1082B         |
| 0305-23-151            | MS-1114A STD     |
| 0453-13-350            | 7.21440.51.0     |
| 1943-13-350A           |                  |
| 1E06-15-010            | 7.02400.05.0     |
| 8072-13-350B           | 7.21440.51.0     |
| 8116-13-350A           |                  |
| 8118-13-350A           |                  |
| 8173-13-350            |                  |
| 8174-13-350            |                  |
| 8788-13-350            |                  |
| B3Y0-11-SE0            | CB-1168A STD     |
| B660-12-101            | 50 007 664       |
| B6Y0-11-SE0            | CB-2008A         |
| B6Y0-11-SG0            | MS-2008A         |
| B6Y0-11-SJ0            | TW-2008A         |
| B6Y1-11-SE0            | CB-2008A         |
| B6Y1-11-SG0            | MS-2012A STD     |
| B6Y1-12-101            | 50 007 664       |
| B6Y2-11-SG0            | MS-2012A STD     |
| C202-15-010D           | 7.02400.05.0     |
| E301-23-151            | MS-1168A         |
| E5B6-23-151            |                  |
| F801-23-105            | CB-2004A         |
| F801-23-251            | MS-2004A         |
| FE1H-11-SG0            | MS-2009A         |
| FE30-23-151            | MS-2004A STD     |
| FEJK-18-861            | 7.02604.02.0     |
| FEYA-11-SE0            | CB-2009A STD     |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| GE01-23-105            | CB-1141A         |
| JEY8-11-SG0            | MS-2010GP        |
| JFY1-11-SG0            |                  |
| JFY1-11-SJ0            | TW-2010GP STD    |
| JFY1-12-100            | 50 007 623       |
| KL01-12-101B           | 50 007 664       |
| PN11-11-SE0            | CB-2013A         |
| PN11-11-SG0            | MS-2013A         |
| RF01-11-213            | PB-2007J         |
| RF01-23-115            | TW-2007A         |
| RF01-23-135            | MS-2007A         |
| RFY0-11-SG0            |                  |
| <b>MERCEDES-BENZ</b>   |                  |
| A 000 012 00 14        | 81-33100         |
| A 000 030 08 24        | 80 00177 1 1 000 |
| A 000 030 09 24        | 80 00177 1 1 050 |
| A 000 030 10 24        | 80 00177 1 1 100 |
| A 000 030 26 24        | 80 00187 1 1 080 |
| A 000 230 17 65        | 7.20607.74.0     |
| A 000 230 19 65        |                  |
| A 000 230 28 65        |                  |
| A 000 230 29 65        |                  |
| A 000 230 30 65        |                  |
| A 000 230 31 65        |                  |
| A 000 230 35 65        |                  |
| A 000 470 41 94        | 7.22156.60.0     |
| A 001 030 25 24        | 80 00187 1 1 040 |

## COMPARISON LIST

| REF-No.              | ITEM No.         |
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| <b>MERCEDES-BENZ</b> |                  |
| A 001 030 26 24      | 80 00187 1 1 080 |
| A 001 030 27 24      | 80 00184 1 1 010 |
| A 001 030 32 24      | 80 00169 1 3 000 |
| A 001 030 33 24      | 80 00169 1 3 050 |
| A 001 030 35 24      | 80 00170 1 1 000 |
| A 001 030 36 24      | 80 00170 1 1 050 |
| A 001 030 37 24      | 80 00170 1 1 100 |
| A 001 030 39 24      | 80 00184 1 1 000 |
| A 001 030 43 24      | 80 00189 1 0 000 |
| A 001 030 44 24      | 80 00189 1 0 050 |
| A 001 030 45 24      | 80 00189 1 0 100 |
| A 001 030 46 24      | 80 00177 1 2 000 |
| A 001 030 47 24      | 80 00177 1 2 050 |
| A 001 030 48 24      | 80 00177 1 2 100 |
| A 001 030 66 24      | 80 00171 1 0 000 |
| A 001 030 82 24      | 80 00176 1 0 000 |
| A 001 030 88 24      | 80 00168 1 0 000 |
| A 001 030 89 24      | 80 00168 1 0 050 |
| A 001 030 90 24      | 80 00168 1 0 100 |
| A 001 091 79 01      | 7.02242.22.0     |
| A 001 140 65 60      | 7.21949.51.0     |
| A 001 140 91 60      |                  |
| A 001 470 31 94      | 7.21088.62.0     |
| A 001 586 64 03      | 80 00189 1 0 000 |
| A 002 030 00 24      | 80 00177 1 2 000 |
| A 002 030 03 24      | 80 00173 1 0 000 |
| A 002 030 19 24      |                  |
| A 002 030 20 24      | 80 00189 1 0 000 |
| A 002 030 36 24      | 80 00173 1 1 000 |
| A 002 030 40 24      | 80 00176 1 0 000 |
| A 002 030 43 24      | 80 00168 1 0 000 |
| A 002 030 46 24      |                  |
| A 002 030 49 24      | 80 00177 1 1 000 |
| A 002 030 50 24      | 80 00177 1 2 050 |
| A 002 030 51 24      | 80 00177 1 2 100 |
| A 002 030 53 24      | 80 00172 1 0 000 |
| A 002 030 53 24      | 80 00173 1 1 000 |
| A 002 030 54 24      | 80 00189 1 0 000 |
| A 002 030 55 24      | 80 00189 1 0 050 |
| A 002 030 56 24      | 80 00189 1 0 100 |
| A 002 030 60 24      | 80 00177 1 1 000 |
| A 002 030 60 24      | 80 00177 1 2 000 |
| A 002 030 63 24      |                  |
| A 002 030 64 24      | 80 00177 1 2 050 |
| A 002 030 65 24      | 80 00177 1 2 100 |
| A 002 030 66 24      | 80 00189 1 0 000 |
| A 002 030 67 24      | 80 00189 1 0 050 |
| A 002 030 68 24      | 80 00189 1 0 100 |
| A 002 030 87 24      | 80 00176 1 0 000 |
| A 002 030 99 24      |                  |
| A 002 091 00 01      | 7.21440.51.0     |
| A 002 091 02 01      | 7.02242.22.0     |
| A 002 091 11 01      |                  |
| A 002 091 13 01      | 7.21659.70.0     |
| A 002 091 16 01      | 7.02242.22.0     |
| A 002 091 40 01      | 7.02242.23.0     |
| A 002 091 56 01      |                  |
| A 002 091 59 01      | 7.21659.53.0     |
| A 002 091 59 01      | 7.22156.60.0     |
| A 002 091 65 01      | 7.02242.22.0     |
| A 002 091 66 01      | 7.02242.23.0     |
| A 002 091 68 01      |                  |
| A 002 091 69 01      | 7.02242.22.0     |
| A 002 091 79 01      | 7.02242.23.0     |
| A 002 091 84 01      | 7.21440.51.0     |
| A 002 091 88 01      | 7.21565.71.0     |
| A 002 091 88 01      | 7.21659.53.0     |
| A 002 091 88 01      | 7.22156.60.0     |

## COMPARISON LIST

| REF-No.              | ITEM No.         |
|----------------------|------------------|
| <b>MERCEDES-BENZ</b> |                  |
| A 002 091 89 01      | 7.21659.53.0     |
| A 002 091 97 01      | 7.21659.72.0     |
| A 002 140 05 60      | 7.21949.51.0     |
| A 002 140 10 60      |                  |
| A 003 030 02 24      | 80 00176 1 0 000 |
| A 003 030 11 24      | 80 00173 1 0 000 |
| A 003 030 21 24      | 80 00168 1 0 000 |
| A 003 030 24 24      | 80 00184 1 0 000 |
| A 003 091 53 01      | 7.21659.53.0     |
| A 003 091 53 01      | 7.22156.60.0     |
| A 003 542 69 18      | 7.02604.99.0     |
| A 004 542 69 18      |                  |
| A 004 586 00 03      | 80 00169 1 3 000 |
| A 004 586 01 03      | 80 00169 1 3 050 |
| A 004 586 02 03      | 80 00169 1 3 100 |
| A 004 586 16 03      | 80 00169 1 3 000 |
| A 004 586 17 03      | 80 00169 1 3 050 |
| A 004 586 18 03      | 80 00169 1 3 100 |
| A 004 586 24 03      | 80 00184 1 1 010 |
| A 004 586 35 03      | 80 00169 1 3 000 |
| A 004 586 36 03      | 80 00169 1 3 050 |
| A 004 586 37 03      | 80 00169 1 3 100 |
| A 004 586 38 03      | 80 00170 1 1 000 |
| A 004 586 39 03      | 80 00170 1 1 050 |
| A 004 586 40 03      | 80 00170 1 1 100 |
| A 004 586 43 03      | 80 00184 1 1 000 |
| A 004 586 48 03      |                  |
| A 004 586 49 03      | 80 00169 1 3 000 |
| A 004 586 49 03      | 80 00169 1 3 050 |
| A 004 586 49 03      | 80 00169 1 3 100 |
| A 004 586 50 03      | 80 00169 1 3 050 |
| A 004 586 50 03      | 80 00169 1 3 100 |
| A 004 586 64 03      | 80 00189 1 0 000 |
| A 004 586 65 03      | 80 00189 1 0 050 |
| A 004 586 67 03      | 80 00177 1 2 000 |
| A 004 586 68 03      | 80 00177 1 2 050 |
| A 004 586 68 03      | 80 00187 1 1 080 |
| A 004 586 69 03      | 80 00177 1 2 100 |
| A 040 507 08 25      | 50 006 456       |
| A 102 011 00 10      | 89 342 190       |
| A 102 011 01 10      | 89 508 190       |
| A 102 030 00 37      | 93 968 620       |
| A 102 030 00 40      | 87 451 600       |
| A 102 030 00 60      | 87 450 600       |
| A 102 030 00 62      | 78 662 600       |
| A 102 030 01 40      | 87 451 610       |
| A 102 030 02 37      | 93 968 600       |
| A 102 030 02 40      | 87 451 620       |
| A 102 030 02 60      | 87 450 610       |
| A 102 030 03 37      | 93 968 610       |
| A 102 030 03 40      | 87 451 630       |
| A 102 030 03 60      | 87 450 620       |
| A 102 030 04 37      | 93 968 620       |
| A 102 030 04 40      | 87 451 640       |
| A 102 030 04 60      | 87 450 630       |
| A 102 030 05 40      | 87 451 600       |
| A 102 030 05 60      | 87 450 640       |
| A 102 030 06 40      | 87 451 610       |
| A 102 030 07 40      | 87 451 620       |
| A 102 030 08 40      | 87 451 630       |
| A 102 030 09 19      | 93 968 600       |
| A 102 030 09 40      | 87 451 640       |
| A 102 030 10 19      | 93 968 610       |
| A 102 030 10 40      | 87 435 600       |
| A 102 030 11 19      | 93 968 620       |
| A 102 030 11 40      | 87 435 610       |
| A 102 030 12 40      | 87 435 620       |
| A 102 030 13 19      | 93 968 600       |



## COMPARISON LIST

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|----------------------|------------------|
| <b>MERCEDES-BENZ</b> |                  |
| A 102 030 13 40      | 87 435 630       |
| A 102 030 14 19      | 93 968 610       |
| A 102 030 14 38      | 93 677 610       |
| A 102 030 14 40      | 87 435 640       |
| A 102 030 15 19      | 93 968 620       |
| A 102 030 15 40      | 87 451 600       |
| A 102 030 16 40      | 87 451 610       |
| A 102 030 17 38      | 93 677 610       |
| A 102 030 17 40      | 87 451 620       |
| A 102 030 18 40      | 87 451 630       |
| A 102 030 19 40      | 87 451 640       |
| A 102 030 20 38      | 93 968 600       |
| A 102 030 20 40      | 87 435 600       |
| A 102 030 21 40      | 87 435 610       |
| A 102 030 22 40      | 87 435 620       |
| A 102 030 23 40      | 87 435 630       |
| A 102 030 24 40      | 87 435 640       |
| A 102 030 25 40      | 87 451 600       |
| A 102 030 26 40      | 87 451 610       |
| A 102 030 27 40      | 87 451 620       |
| A 102 030 28 40      | 87 451 630       |
| A 102 030 29 40      | 87 451 640       |
| A 102 030 30 40      | 87 451 600       |
| A 102 030 31 40      | 87 451 610       |
| A 102 030 32 40      | 87 451 620       |
| A 102 030 33 40      | 87 451 630       |
| A 102 030 34 40      | 87 451 640       |
| A 102 030 35 37      | 93 677 610       |
| A 102 030 39 37      |                  |
| A 102 030 50 24      | 80 00187 1 1 080 |
| A 102 030 60 18      | 93 968 600       |
| A 102 030 61 18      | 93 968 610       |
| A 102 030 62 18      | 93 968 620       |
| A 102 030 70 37      | 93 968 600       |
| A 102 030 71 37      | 93 968 610       |
| A 102 030 72 37      | 93 968 620       |
| A 102 030 87 19      | 93 968 600       |
| A 102 030 88 19      | 93 968 610       |
| A 102 030 89 18      | 93 677 610       |
| A 102 030 89 19      | 93 968 620       |
| A 102 030 92 19      | 93 968 610       |
| A 102 030 93 18      | 93 677 610       |
| A 102 030 93 19      | 93 968 620       |
| A 102 030 94 37      | 93 968 600       |
| A 102 030 95 37      | 93 968 610       |
| A 102 030 96 37      | 93 968 620       |
| A 102 030 97 18      | 93 677 610       |
| A 102 030 97 19      | 93 968 600       |
| A 102 030 97 37      |                  |
| A 102 030 98 37      | 93 968 610       |
| A 102 030 99 19      |                  |
| A 102 030 99 37      | 93 968 620       |
| A 102 033 13 52      | 78 662 600       |
| A 102 033 14 52      | 78 662 610       |
| A 102 033 15 52      |                  |
| A 102 033 19 52      | 78 662 600       |
| A 102 033 20 52      | 78 662 610       |
| A 102 033 21 52      |                  |
| A 102 033 21 62      |                  |
| A 102 038 10 50      | 87 325 690       |
| A 102 038 10 50      | 87 326 690       |
| A 102 039 88 19      | 93 968 610       |
| A 102 050 00 27      | 2655             |
| A 102 050 02 01      | 50 006 212       |
| A 102 050 03 27      | 2655             |
| A 102 050 03 62      | 81-26150         |
| A 102 050 04 62      | 81-2635          |
| A 102 050 05 62      | 81-26148         |

| REF-No.              | ITEM No.   |
|----------------------|------------|
| <b>MERCEDES-BENZ</b> |            |
| A 102 050 09 24      | 81-2631    |
| A 102 050 10 24      | 81-2632    |
| A 102 050 12 24      | 81-2634    |
| A 102 050 13 24      | 81-2635    |
| A 102 050 17 24      | 81-2631    |
| A 102 050 18 24      | 81-2634    |
| A 102 050 37 24      | 81-26109   |
| A 102 050 40 24      | 81-26106   |
| A 102 050 55 01      | 50006222   |
| A 102 050 89 24      | 81-26145   |
| A 102 053 00 26      | RK-8H      |
| A 102 053 02 26      | RK-7       |
| A 102 053 13 01      | 26160      |
| A 102 053 15 01      | 26135      |
| A 102 053 16 01      | 26160      |
| A 102 053 17 01      | 26135      |
| A 102 053 18 01      | 26160      |
| A 102 200 05 20      | 50 005 425 |
| A 102 200 06 20      |            |
| A 102 200 09 20      |            |
| A 102 200 39 01      |            |
| A 102 200 49 01      |            |
| A 102 200 50 01      |            |
| A 102 586 00 03      | 87 450 600 |
| A 102 586 01 03      | 87 450 610 |
| A 102 586 02 03      | 87 450 620 |
| A 102 586 03 03      | 87 450 630 |
| A 102 586 04 03      | 87 450 640 |
| A 102 586 05 03      | 87 451 600 |
| A 102 586 06 03      | 87 451 610 |
| A 102 586 07 03      | 87 451 620 |
| A 102 586 08 03      | 87 451 630 |
| A 102 586 10 03      | 78 662 600 |
| A 102 586 11 03      | 78 662 610 |
| A 102 586 12 03      |            |
| A 103 030 01 18      | 93 810 600 |
| A 103 030 03 18      | 93 810 620 |
| A 103 030 05 60      | 77 531 600 |
| A 103 030 13 17      | 93 810 600 |
| A 103 030 17 17      | 93 827 600 |
| A 103 030 20 19      | 93 810 600 |
| A 103 030 21 17      |            |
| A 103 030 21 18      | 93 827 600 |
| A 103 030 22 19      | 93 810 620 |
| A 103 030 24 19      | 93 827 600 |
| A 103 030 37 17      | 93 810 600 |
| A 103 030 37 18      |            |
| A 103 030 39 17      | 93 810 620 |
| A 103 030 39 18      |            |
| A 103 030 41 18      | 93 810 600 |
| A 103 030 43 18      | 93 810 620 |
| A 103 030 45 17      | 93 810 600 |
| A 103 030 45 18      | 93 827 600 |
| A 103 030 47 17      | 93 810 620 |
| A 103 030 49 17      | 93 810 600 |
| A 103 030 49 18      |            |
| A 103 030 51 17      | 93 810 620 |
| A 103 030 51 18      |            |
| A 103 030 53 17      | 93 810 600 |
| A 103 030 55 17      | 93 810 620 |
| A 103 030 68 18      | 93 827 600 |
| A 103 030 69 18      | 93 810 600 |
| A 103 030 73 17      | 93 827 600 |
| A 103 030 77 17      |            |
| A 103 030 78 18      | 93 810 620 |
| A 103 030 80 17      | 93 810 600 |
| A 103 030 80 18      |            |
| A 103 030 81 17      | 93 827 600 |

| REF-No.              | ITEM No.   |
|----------------------|------------|
| <b>MERCEDES-BENZ</b> |            |
| A 103 030 82 18      | 93 810 620 |
| A 103 030 84 18      | 93 827 600 |
| A 103 050 00 80      | 50 006 454 |
| A 103 050 05 27      | 261113     |
| A 103 050 13 27      | 261112     |
| A 103 050 17 27      | 261113     |
| A 103 050 22 24      | 81-26151   |
| A 103 050 27 24      | 81-26154   |
| A 103 050 64 01      | 50 006 223 |
| A 103 053 04 01      | 26109      |
| A 103 053 13 01      |            |
| A 103 053 20 01      |            |
| A 103 053 21 01      | 26107      |
| A 103 053 23 01      |            |
| A 108 050 05 24      | 81-2659    |
| A 108 050 07 24      | 81-2660    |
| A 110 030 00 60      | 87 494 600 |
| A 110 030 01 60      | 87 494 610 |
| A 110 030 02 60      | 87 494 620 |
| A 110 030 03 40      | 87 470 600 |
| A 110 030 03 60      | 87 494 630 |
| A 110 030 04 40      | 87 470 610 |
| A 110 030 04 60      | 87 494 640 |
| A 110 030 12 38      | 93 582 620 |
| A 110 030 13 17      | 93 582 600 |
| A 110 030 14 17      | 93 582 610 |
| A 110 030 15 17      | 93 582 620 |
| A 110 030 27 18      | 93 582 600 |
| A 110 030 29 18      | 93 582 620 |
| A 110 030 30 18      | 93 582 600 |
| A 110 030 34 17      |            |
| A 110 030 37 17      |            |
| A 110 030 38 17      | 93 582 610 |
| A 110 030 39 17      | 93 582 620 |
| A 110 030 40 17      | 93 582 600 |
| A 110 030 41 17      | 93 582 610 |
| A 110 030 41 18      | 93 582 600 |
| A 110 030 42 17      | 93 582 620 |
| A 110 030 42 18      | 93 582 610 |
| A 110 030 43 18      | 93 582 620 |
| A 110 030 48 18      | 93 582 600 |
| A 110 030 49 18      | 93 582 610 |
| A 110 030 50 17      | 93 582 600 |
| A 110 030 50 18      | 93 582 620 |
| A 110 030 51 17      | 93 582 610 |
| A 110 030 52 17      | 93 582 620 |
| A 110 030 52 18      | 93 582 600 |
| A 110 030 53 18      | 93 582 610 |
| A 110 030 54 18      | 93 582 620 |
| A 110 030 60 17      | 93 582 600 |
| A 110 030 60 18      |            |
| A 110 030 61 17      |            |
| A 110 030 61 18      | 93 582 610 |
| A 110 030 62 17      |            |
| A 110 030 62 18      | 93 582 620 |
| A 110 030 63 17      |            |
| A 110 030 64 17      | 93 582 600 |
| A 110 030 65 17      | 93 582 610 |
| A 110 030 66 17      | 93 582 620 |
| A 110 030 67 17      | 93 582 610 |
| A 110 030 68 17      | 93 582 620 |
| A 110 030 69 17      | 93 582 600 |
| A 110 030 70 17      | 93 582 610 |
| A 110 030 71 17      | 93 582 620 |
| A 110 030 80 17      | 93 582 600 |
| A 110 030 81 17      | 93 582 610 |
| A 110 030 82 17      | 93 582 620 |
| A 110 030 83 17      | 93 582 600 |

| REF-No.              | ITEM No.   |
|----------------------|------------|
| <b>MERCEDES-BENZ</b> |            |
| A 110 030 84 17      | 93 582 610 |
| A 110 030 85 17      | 93 582 620 |
| A 110 030 86 17      | 93 582 600 |
| A 110 030 87 17      | 93 582 610 |
| A 110 030 88 17      | 93 582 620 |
| A 110 030 89 17      | 93 582 600 |
| A 110 030 90 17      | 93 582 610 |
| A 110 030 91 17      | 93 582 620 |
| A 110 050 00 27      | 261108     |
| A 110 050 07 26      | 2635       |
| A 110 050 26 24      | 81-2679    |
| A 110 050 41 24      | 81-2696    |
| A 110 050 54 24      | 81-2679    |
| A 110 050 58 24      | 81-26124   |
| A 110 050 60 24      | 81-26125   |
| A 110 050 65 24      | 81-26136   |
| A 110 053 05 01      | 2635       |
| A 110 053 06 01      |            |
| A 110 586 00 03      | 87 494 600 |
| A 110 586 01 03      | 87 494 610 |
| A 110 586 02 03      | 87 494 620 |
| A 110 586 03 03      | 87 494 630 |
| A 110 586 04 03      | 87 494 640 |
| A 110 586 05 03      | 87 494 600 |
| A 110 586 06 03      | 87 494 610 |
| A 110 586 07 03      | 87 494 620 |
| A 110 586 08 03      | 87 494 630 |
| A 110 586 09 03      | 87 494 640 |
| A 110 586 10 03      | 87 470 600 |
| A 110 586 11 03      | 87 470 610 |
| A 110 586 16 03      | 87 470 600 |
| A 110 586 17 03      | 87 470 610 |
| A 115 030 00 60      | 87 688 600 |
| A 115 030 01 18      | 91 430 600 |
| A 115 030 01 60      | 87 688 610 |
| A 115 030 03 18      | 91 430 610 |
| A 115 030 04 18      | 91 430 630 |
| A 115 030 04 60      | 87 688 640 |
| A 115 030 09 17      | 91 430 600 |
| A 115 030 09 18      |            |
| A 115 030 10 17      |            |
| A 115 030 10 18      | 91 430 610 |
| A 115 030 11 17      |            |
| A 115 030 11 18      | 91 430 630 |
| A 115 030 16 40      | 87 741 610 |
| A 115 030 17 18      | 91 430 600 |
| A 115 030 17 40      | 87 741 620 |
| A 115 030 18 18      | 91 430 610 |
| A 115 030 18 40      | 87 741 630 |
| A 115 030 19 17      | 91 430 600 |
| A 115 030 19 18      | 91 430 630 |
| A 115 030 19 40      | 87 741 640 |
| A 115 030 21 17      | 91 430 610 |
| A 115 030 22 17      | 91 430 630 |
| A 115 030 39 17      | 91 430 600 |
| A 115 030 41 17      | 91 430 610 |
| A 115 030 41 18      | 91 430 600 |
| A 115 030 42 17      | 91 430 630 |
| A 115 030 42 18      | 91 430 610 |
| A 115 030 43 18      | 91 430 630 |
| A 115 030 44 17      | 91 430 600 |
| A 115 030 45 18      |            |
| A 115 030 46 17      | 91 430 610 |
| A 115 030 46 18      |            |
| A 115 030 47 17      | 91 430 630 |
| A 115 030 47 18      |            |
| A 115 030 64 17      | 91 430 600 |
| A 115 030 66 17      | 91 430 610 |

## COMPARISON LIST

| REF-No.              | ITEM No.     |
|----------------------|--------------|
| <b>MERCEDES-BENZ</b> |              |
| A 115 030 67 17      | 91 430 630   |
| A 115 030 78 17      |              |
| A 115 030 78 18      | 91 430 600   |
| A 115 030 79 18      | 91 430 610   |
| A 115 030 80 18      | 91 430 630   |
| A 115 030 82 18      | 91 430 600   |
| A 115 030 83 18      | 91 430 610   |
| A 115 030 84 18      | 91 430 630   |
| A 115 030 86 18      | 91 430 600   |
| A 115 030 87 18      | 91 430 610   |
| A 115 030 88 18      | 91 430 630   |
| A 115 030 91 17      | 91 430 600   |
| A 115 030 93 17      | 91 430 610   |
| A 115 030 94 17      | 91 430 630   |
| A 115 050 00 27      | 261106       |
| A 115 050 01 27      |              |
| A 115 050 02 26      | 26017        |
| A 115 053 00 26      | RK-9H        |
| A 115 090 00 50      | 7.02242.22.0 |
| A 115 090 01 50      |              |
| A 115 090 02 44      |              |
| A 115 586 16 03      | 87 688 600   |
| A 115 586 17 03      | 87 688 610   |
| A 115 586 20 03      | 87 688 640   |
| A 115 586 22 03      | 87 741 610   |
| A 115 586 23 03      | 87 741 620   |
| A 115 586 24 03      | 87 741 630   |
| A 115 586 25 03      | 87 741 640   |
| A 115 586 27 03      | 87 741 620   |
| A 116 050 00 27      | 261109       |
| A 116 050 01 26      | 2639         |
| A 116 050 02 26      |              |
| A 116 050 04 26      | 26052        |
| A 116 050 36 24      | 81-2685      |
| A 116 050 41 24      | 81-2688      |
| A 116 050 47 24      | 81-26118     |
| A 116 050 49 24      | 81-26119     |
| A 116 050 53 24      | 81-26121     |
| A 116 050 55 24      | 81-26122     |
| A 116 090 00 50      | 7.21659.72.0 |
| A 116 091 02 01      |              |
| A 116 091 03 01      |              |
| A 117 050 00 27      | 261111       |
| A 117 050 01 26      | 26112        |
| A 117 050 01 27      | 261111       |
| A 117 051 08 01      | 50 006 280   |
| A 117 051 09 01      | 50006281     |
| A 121 050 02 24      | 81-2640      |
| A 121 050 06 24      | 81-2629      |
| A 121 050 16 24      | 81-2628      |
| A 121 050 21 24      | 81-2630      |
| A 121 050 22 24      | 81-2639      |
| A 121 053 00 01      | 2675         |
| A 121 053 04 01      | 2620         |
| A 121 053 15 05      | 261121       |
| A 123 030 02 40      | 87 474 600   |
| A 123 030 03 40      | 87 474 610   |
| A 123 030 05 40      | 87 474 630   |
| A 123 053 00 01      | 2619         |
| A 123 053 01 01      |              |
| A 123 586 00 03      | 87 474 600   |
| A 123 586 01 03      | 87 474 610   |
| A 123 586 03 03      | 87 474 630   |
| A 123 586 05 03      | 87 474 600   |
| A 123 586 06 03      | 87 474 610   |
| A 123 586 08 03      | 87474630     |
| A 127 050 11 24      | 81-2652      |

| REF-No.              | ITEM No.   |
|----------------------|------------|
| <b>MERCEDES-BENZ</b> |            |
| A 129 053 00 05      | 261106     |
| A 129 053 01 05      |            |
| A 130 030 01 40      | 87 738 610 |
| A 130 030 05 40      | 87 495 600 |
| A 130 030 06 40      | 87495610   |
| A 130 050 01 24      | 81-2667    |
| A 130 050 02 24      | 81-2668    |
| A 130 053 01 05      | 261106     |
| A 130 586 01 03      | 87 738 610 |
| A 130 586 05 03      |            |
| A 130 586 08 03      |            |
| A 130 586 12 03      |            |
| A 130 586 14 03      | 87 495 600 |
| A 130 586 15 03      | 87495610   |
| A 130 586 19 03      |            |
| A 180 050 00 24      | 81-2643    |
| A 180 050 02 24      |            |
| A 180 050 03 24      | 81-2691    |
| A 180 053 02 01      | 2666       |
| A 180 053 04 01      |            |
| A 180 053 11 05      | 261119     |
| A 180 053 15 05      |            |
| A 181 011 01 10      | 88 530 190 |
| A 181 053 00 01      | 2660       |
| A 290 053 01 05      | 261106     |
| A 601 011 00 10      | 89 193 190 |
| A 601 030 00 40      | 87 435 600 |
| A 601 030 00 60      | 87 436 600 |
| A 601 030 00 62      | 78 662 600 |
| A 601 030 01 40      | 87 435 610 |
| A 601 030 01 60      | 87 436 610 |
| A 601 030 01 62      | 78 662 610 |
| A 601 030 02 40      | 87 435 620 |
| A 601 030 02 60      | 87 436 620 |
| A 601 030 02 62      | 78 662 620 |
| A 601 030 03 40      | 87 435 630 |
| A 601 030 03 60      | 87 436 630 |
| A 601 030 05 60      | 87 436 600 |
| A 601 030 06 60      | 87 436 610 |
| A 601 030 07 17      | 94 330 600 |
| A 601 030 07 60      | 87 436 620 |
| A 601 030 08 17      | 94 330 600 |
| A 601 030 08 60      | 87 436 630 |
| A 601 030 10 60      | 87 436 600 |
| A 601 030 11 17      | 94 330 600 |
| A 601 030 11 60      | 87 436 610 |
| A 601 030 12 60      | 87 436 620 |
| A 601 030 13 60      | 87 436 630 |
| A 601 030 15 17      | 94 330 600 |
| A 601 030 15 60      | 87 231 600 |
| A 601 030 16 17      | 94 330 600 |
| A 601 030 16 60      | 87 231 610 |
| A 601 030 17 17      | 94 330 600 |
| A 601 030 17 60      | 87 231 620 |
| A 601 030 18 60      | 87 231 630 |
| A 601 030 21 17      | 94 330 600 |
| A 601 030 22 17      |            |
| A 601 030 23 17      | 94 330 620 |
| A 601 038 17 60      | 87 231 620 |
| A 601 050 00 80      | 50 006 456 |
| A 601 050 02 27      | 26032      |
| A 601 050 03 25      | 50 006 456 |
| A 601 050 03 80      |            |
| A 601 050 04 25      |            |
| A 601 050 05 25      |            |
| A 601 050 05 27      | 26032      |
| A 601 050 06 24      | 81-1682    |
| A 601 050 07 24      | 81-1683    |

## COMPARISON LIST

| REF-No.              | ITEM No.     |
|----------------------|--------------|
| <b>MERCEDES-BENZ</b> |              |
| A 601 050 07 25      | 50 006 456   |
| A 601 050 08 01      | 50006282     |
| A 601 050 08 24      | 81-1684      |
| A 601 050 08 25      | 50006456     |
| A 601 050 09 24      | 81-1685      |
| A 601 050 10 24      | 81-1686      |
| A 601 050 12 27      | 26032        |
| A 601 050 21 27      |              |
| A 601 050 25 27      |              |
| A 601 050 30 27      |              |
| A 601 053 02 31      | 92-16121     |
| A 601 053 02 32      | 92-16125     |
| A 601 053 03 31      | 92-16120     |
| A 601 053 03 32      | 92-16124     |
| A 601 053 04 01      | 26024        |
| A 601 053 12 01      |              |
| A 601 053 15 01      |              |
| A 601 053 17 01      |              |
| A 601 200 02 20      | 50 005 031   |
| A 601 200 07 20      |              |
| A 601 200 09 20      |              |
| A 601 230 01 65      | 7.20607.74.0 |
| A 602 030 00 17      | 90 016 600   |
| A 602 200 00 20      | 50 005 439   |
| A 602 200 01 20      |              |
| A 602 200 02 20      |              |
| A 603 030 05 60      | 87 417 600   |
| A 603 030 06 60      | 87 417 610   |
| A 603 030 07 60      | 87 417 620   |
| A 603 030 08 60      | 87 417 630   |
| A 603 030 09 17      | 90 016 600   |
| A 603 030 10 17      |              |
| A 603 030 10 60      | 77 220 600   |
| A 603 030 11 60      | 77 220 610   |
| A 603 030 12 60      | 77 220 620   |
| A 603 030 13 17      | 90 016 600   |
| A 603 030 15 60      | 87 417 600   |
| A 603 030 16 60      | 87 417 610   |
| A 603 030 17 60      | 87 417 620   |
| A 603 030 18 60      | 87 417 630   |
| A 603 030 20 60      | 77 220 600   |
| A 603 030 21 60      | 77 220 610   |
| A 603 030 22 60      | 77 220 620   |
| A 603 050 07 01      | 50 006 287   |
| A 603 203 00 65      | 7.20607.74.0 |
| A 603 230 00 65      |              |
| A 603 230 01 65      |              |
| A 611 053 15 29      | 81-2602      |
| A 615 011 05 10      | 88 588 190   |
| A 615 011 09 10      |              |
| A 615 011 10 10      |              |
| A 615 011 11 10      |              |
| A 615 011 12 10      |              |
| A 615 011 15 10      |              |
| A 615 030 00 40      | 87 489 600   |
| A 615 030 00 60      | 87 696 600   |
| A 615 030 01 40      | 87 489 610   |
| A 615 030 01 60      | 87 696 610   |
| A 615 030 02 40      | 87 489 620   |
| A 615 030 02 60      | 87 696 620   |
| A 615 030 03 40      | 87 489 630   |
| A 615 030 03 60      | 87 696 630   |
| A 615 030 04 40      | 87 489 640   |
| A 615 030 04 60      | 87 696 640   |
| A 615 053 00 01      | 2641         |
| A 615 053 01 01      |              |
| A 615 053 04 05      | 261118       |
| A 615 053 05 01      | 2641         |
| A 615 053 07 05      | 261118       |



| REF-No.              | ITEM No.         |
|----------------------|------------------|
| <b>MERCEDES-BENZ</b> |                  |
| A 615 586 01 03      | 87 741 610       |
| A 615 586 02 03      | 87 741 620       |
| A 615 586 03 03      | 87 741 630       |
| A 615 586 04 03      | 87 741 640       |
| A 615 586 05 03      | 87 744 600       |
| A 615 586 06 03      | 87 744 610       |
| A 615 586 09 03      | 87 744 640       |
| A 615 586 11 03      | 87 741 610       |
| A 615 586 12 03      | 87 741 620       |
| A 615 586 13 03      | 87 741 630       |
| A 615 586 14 03      | 87 741 640       |
| A 615 586 15 03      | 87 741 620       |
| A 615 586 16 03      |                  |
| A 615 586 17 03      | 87 744 600       |
| A 615 586 18 03      | 87 744 610       |
| A 615 586 21 03      | 87 744 640       |
| A 615 586 22 03      | 87 696 600       |
| A 615 586 23 03      | 87 696 610       |
| A 615 586 24 03      | 87 696 620       |
| A 615 586 25 03      | 87 696 630       |
| A 615 586 26 03      | 87 696 640       |
| A 615 586 34 03      | 87 489 600       |
| A 615 586 35 03      | 87 489 610       |
| A 615 586 36 03      | 87 489 620       |
| A 615 586 37 03      | 87 489 630       |
| A 615 586 38 03      | 87 489 640       |
| A 616 011 03 10      | 88 681 190       |
| A 616 011 05 10      |                  |
| A 616 011 06 10      |                  |
| A 616 011 07 10      |                  |
| A 616 011 08 10      |                  |
| A 616 011 09 10      |                  |
| A 616 011 10 10      |                  |
| A 616 011 11 10      |                  |
| A 616 011 12 10      |                  |
| A 616 030 00 24      | 80 00184 1 1 000 |
| A 616 030 01 40      | 87 693 600       |
| A 616 030 02 40      | 87 693 610       |
| A 616 030 05 40      | 87 695 600       |
| A 616 030 06 40      | 87 695 610       |
| A 616 030 07 40      | 87 695 620       |
| A 616 030 08 40      | 87 695 630       |
| A 616 030 09 40      | 87 695 640       |
| A 616 030 39 17      | 93 444 600       |
| A 616 030 40 17      |                  |
| A 616 030 41 17      |                  |
| A 616 030 52 17      |                  |
| A 616 030 53 17      |                  |
| A 616 030 55 17      |                  |
| A 616 030 57 17      |                  |
| A 616 030 58 17      |                  |
| A 616 030 60 17      |                  |
| A 616 030 64 17      |                  |
| A 616 030 65 17      |                  |
| A 616 030 66 17      |                  |
| A 616 030 69 17      |                  |
| A 616 030 74 17      | 93 444 630       |
| A 616 050 00 27      | 261117           |
| A 616 050 01 27      |                  |
| A 616 050 05 27      |                  |
| A 616 053 03 01      | 2605             |
| A 616 053 03 29      | 81-2602          |
| A 616 053 03 30      | 81-2604          |
| A 616 053 04 01      | 2605             |
| A 616 586 00 03      | 87 695 600       |
| A 616 586 01 03      | 87 695 610       |
| A 616 586 02 03      | 87 695 620       |
| A 616 586 03 03      | 87 695 630       |
| A 616 586 04 03      | 87 695 640       |

| REF-No.              | ITEM No.     |
|----------------------|--------------|
| <b>MERCEDES-BENZ</b> |              |
| A 616 586 05 03      | 87 695 610   |
| A 616 586 06 03      | 87 695 620   |
| A 616 586 07 03      | 87 695 630   |
| A 616 586 08 03      | 87 695 640   |
| A 617 030 00 40      | 87 693 600   |
| A 617 030 00 60      | 87 694 600   |
| A 617 030 00 62      | 78 616 600   |
| A 617 030 01 40      | 87 693 610   |
| A 617 030 01 60      | 87 694 610   |
| A 617 030 01 62      | 78 616 610   |
| A 617 030 02 40      | 87 693 620   |
| A 617 030 02 60      | 87 694 620   |
| A 617 030 02 62      | 78 616 620   |
| A 617 030 03 40      | 87 693 630   |
| A 617 030 03 60      | 87 694 630   |
| A 617 030 04 40      | 87 693 640   |
| A 617 030 04 60      | 87 694 640   |
| A 617 030 05 40      | 87 488 600   |
| A 617 030 05 60      | 77 269 600   |
| A 617 030 06 40      | 87 488 610   |
| A 617 030 06 60      | 77 269 610   |
| A 617 030 07 40      | 87 488 620   |
| A 617 030 07 60      | 77 269 620   |
| A 617 030 08 40      | 87 488 630   |
| A 617 030 08 60      | 77 269 630   |
| A 617 030 09 40      | 87 488 640   |
| A 617 050 00 27      | 261117       |
| A 617 140 02 60      | 7.21949.51.0 |
| A 617 586 00 03      | 87 693 600   |
| A 617 586 01 03      | 87 693 610   |
| A 617 586 02 03      | 87 693 620   |
| A 617 586 03 03      | 87 693 630   |
| A 617 586 04 03      | 87 693 640   |
| A 617 586 05 03      | 87 694 600   |
| A 617 586 06 03      | 87 694 610   |
| A 617 586 07 03      | 87 694 620   |
| A 617 586 08 03      | 87 694 630   |
| A 617 586 09 03      | 87 694 640   |
| A 617 586 10 03      | 87 693 610   |
| A 617 586 11 03      | 87 693 620   |
| A 617 586 12 03      | 87 693 630   |
| A 617 586 13 03      | 87 693 640   |
| A 617 586 14 03      | 87 488 600   |
| A 617 586 16 03      | 87 488 620   |
| A 617 586 17 03      | 87 488 630   |
| A 617 586 18 03      | 87 488 640   |
| A 617 586 19 03      | 78 616 600   |
| A 617 586 20 03      | 78 616 610   |
| A 617 586 21 03      | 78 616 620   |
| A 617 586 23 03      | 77 269 600   |
| A 617 586 24 03      | 77 269 610   |
| A 617 586 25 03      | 77 269 620   |
| A 617 586 26 03      | 77269630     |
| A 621 053 36 30      | 81-2604      |
| A 636 011 00 10      | 88 530 190   |
| A 636 011 01 10      |              |
| A 636 050 00 27      | 2656         |
| A 636 053 01 01      | 2664         |
| A 636 053 03 01      | 2691         |
| A 636 053 03 29      | 81-2624      |
| A 636 053 03 30      | 81-2612      |
| A 636 053 12 29      | 81-2658      |
| A 636 053 20 30      | 81-1662      |
| A 646 053 01 82      | 81-1660      |
| A 651 053 00 01      | 7.21440.51.0 |

| REF-No.              | ITEM No.         |
|----------------------|------------------|
| <b>MITSUBISHI</b>    |                  |
| 1052A448             | MS-1845A         |
| 1052A468             |                  |
| 1115A117             | CB-1845A STD     |
| 1588A001             | 7.02604.99.0     |
| 30319-10010          | MS-1812GP        |
| 31309-08101          | TW-1115K         |
| 31619-00700 (4 CYL.) | PB-1078J         |
| 31619-02100          | CB-1812GP STD    |
| FUEL PUMP UNIVERSAL  | 7.21440.51.0     |
| LI-25000             | 89 436 190       |
| M 345 611            | 50 005 301       |
| M 855 991            |                  |
| M287714              | 78 859 608       |
| MD 002813            | CB-1085A         |
| MD 008888            | BB-1085A         |
| MD 008889            |                  |
| MD 020381            | MS-1131A         |
| MD 026440            | MS-1819A         |
| MD 030126            | MS-1818A         |
| MD 030516            | CB-1169A STD     |
| MD 050140            | 50 006 329       |
| MD 091399            | MS-1821A         |
| MD 105269            | MS-1822A         |
| MD 105277            | CB-1822A         |
| MD 143090            | CB-1825A         |
| MD 32749 4/9 8       | MS-1827A         |
| MD 327503            | CB-1827A STD     |
| MD003788             | S3143            |
| MD016441             | 81-75000         |
| MD016445             | 81-75001         |
| MD016460             | V3142            |
| MD016461             | S3143            |
| MD030863             | 50 005 095       |
| MD050103             | 50 007 648       |
| MD083661             | V3841            |
| MD083662             | S3840            |
| MD103393             | 80 00428 1 0 000 |
| MD109736             | 50 003 151       |
| MD116868             | CB-1823A STD     |
| MD124592             |                  |
| MD127840             | V3439            |
| MD127841             | S3438            |
| MD128659             | TW-1822A         |
| MD129423             | CB-1085A STD     |
| MD151382             | 50 007 599       |
| MD184383             | MS-1821A STD     |
| MD185926             | 50 003 151       |
| MD198404             | 821000           |
| MD198406             | 821001           |
| MD303750             | 50 003 152       |
| MD310665             | MS-1845A STD     |
| MD337560             | 50 007 599       |
| MD339767             |                  |
| MD348983             | 50 003 152       |
| MD352127             | 50 006 481       |
| MD352128             | 50 006 482       |
| MD374820             | TW-1845A STD     |
| MD377561             | 50 007 599       |
| MD972002             | 50 005 124       |
| MD974649             | 50 005 095       |
| MD974999             | 50 005 124       |
| MD997076             | 50 005 095       |
| MD997609             |                  |
| MD997686             | 50 005 124       |
| ME001041             | MS-1812GP        |

## COMPARISON LIST

| REF-No.           | ITEM No.   |
|-------------------|------------|
| <b>MITSUBISHI</b> |            |
| ME002001          | CB-1812GP  |
| ME002019          |            |
| ME997202          | MS-1812GP  |
| ME999080          |            |
| <b>NISSAN</b>     |            |
| 11012 76200       | 88 603 110 |
| 11012 76201       |            |
| 11012-762 00      |            |
| 11012-762 01      |            |
| 12030-16 A 01     | PB-1173J   |
| 12030-40 F 00     | PB-1209J   |
| 12030-43G00       | PB-1190J   |
| 12030-77A00       | PB-1208J   |
| 12030-L2000       | PB-1182J   |
| 12030-V0700       | PB-1189J   |
| 12030-V7200       | PB-1207J   |
| 12111-02P00       | CB-1210A   |
| 12111-11M00       | CB-1174GP  |
| 12111-20910       | CB-1045GP  |
| 12111-40F00       | CB-1209GP  |
| 12111-40V10       | CB-1210A   |
| 12111-43G01       | CB-1190GP  |
| 12111-77A00       | CB-1208A   |
| 12111-D0200       | CB-1173GP  |
| 12111-V5211       | CB-1210A   |
| 12111-V7200       | CB-1207A   |
| 12207-01M00       | MS-1174GP  |
| 12207-05E00       | MS-1218GP  |
| 12207-23001       | MS-1043GP  |
| 12207-30P00       | MS-1211GP  |
| 12207-30P10       |            |
| 12207-30P20       |            |
| 12207-37506       | MS-1028GP  |
| 12207-40F00       | MS-1209GP  |
| 12207-43G01       | MS-1190GP  |
| 12207-54T10       |            |
| 12207-61507       | MS-1058GP  |
| 12207-73400       | MS-1047GP  |
| 12207-77A00       | MS-1208A   |
| 12207-77A10       |            |
| 12207-D0200       | MS-1173GP  |
| 12207-F6500       | MS-1211GP  |
| 12207-F6510       |            |
| 12207-J2000       | MS-1180GP  |
| 12207-J6510       |            |
| 12207-M7201       | MS-1087GP  |
| 12207-U6001       | MS-1183GP  |
| 12207-V1701       | MS-1182GP  |
| 12207-V7200       | MS-1203GP  |
| 12214-02P00       | MS-1211GP  |
| 12214-40V00       |            |
| 12214-40V10       |            |
| 12215-02P25       |            |
| 12215-40F00       | MS-1209GP  |
| 12215-G5525       | MS-1218GP  |
| 12223-40F00       | MS-1209GP  |
| 12230-02P00       | MS-1211GP  |
| 12230-40V00       |            |
| 12230-40V10       |            |
| 12231-02P25       |            |
| 12231-G5525       | MS-1218GP  |
| 1223L-42L00       | MS-1203GP  |
| 12247-40F00       | MS-1209GP  |
| 12247-G5525       | MS-1218GP  |
| 12255-40F00       | MS-1209GP  |
| 12261-02P00       | MS-1211GP  |
| 12261-40V00       |            |
| 12261-40V10       |            |

| REF-No.       | ITEM No.     |
|---------------|--------------|
| <b>NISSAN</b> |              |
| 12261-54A00   | MS-1217A     |
| 12263-30P00   | MS-1211GP    |
| 12263-F6500   |              |
| 12270-F6500   |              |
| 12280-00QAD   | 78 859 608   |
| 12280-77A00   | TW-1208A     |
| 12280-J2000   | TW-1122J     |
| 13002-71204   | SH-1003A     |
| 13002-B5000   | SH-1006B STD |
| 13020 VB100   | 50 006 330   |
| 13201-6F900   | 537627       |
| 132016F900    |              |
| 13202-6F900   | 537628       |
| 132026F900    |              |
| 13212-53J60   | 81-70003     |
| 13212-D0110   | 81-70001     |
| 13231-40L05   | 50 007 602   |
| 13231-79S00   | 50 007 665   |
| 21010-6F900   | 50 005 339   |
| 21010-6F906   |              |
| 21010-6F907   |              |
| 22690-00Q0L   | 7.02604.99.0 |
| 72172-533-0   | 7.21725.01.0 |
| 78200-065-0   |              |
| 78200-066-0   |              |
| <b>OPEL</b>   |              |
| 05506961      | 7.02242.32.0 |
| 05506974      | 7.02242.29.0 |
| 05506975      | 7.02242.32.0 |
| 0622754       | 77272600     |
| 0642008       | 81-4213      |
| 08960441      | KK-9H        |
| 12 38 788     | 7.18222.01.0 |
| 12569240      |              |
| 12620176      | 7.02604.99.0 |
| 13 34 025     | 50 005 059   |
| 13 34 065     |              |
| 13 34 098     |              |
| 16017460      | 7.18222.01.0 |
| 16137039      |              |
| 17112023      | 7.05432.00.0 |
| 17112027      | 7.05432.01.0 |
| 17112031      | 7.05432.00.0 |
| 25061465      | 7.02242.29.0 |
| 25061468      | 7.02242.32.0 |
| 25061476      | 7.02242.29.0 |
| 25061477      | 7.02242.32.0 |
| 25066078      | 7.02242.28.0 |
| 25105107      | 7.02604.15.0 |
| 25106073      |              |
| 25133391      |              |
| 25162012      |              |
| 25164596      |              |
| 44 09 162     | 50 005 301   |
| 4403782       | 78859608     |
| 4709231       | 81-4222      |
| 55189996      | 7.02604.99.0 |
| 56 14 666     | TW-1626A STD |
| 5855396       | 7.02604.99.0 |
| 6 06 523      | 89 048 190   |
| 6 14 891      | TW-1626A     |
| 6 18 046      | 87 410 600   |

## COMPARISON LIST

| REF-No.     | ITEM No.         |
|-------------|------------------|
| <b>OPEL</b> |                  |
| 6 18 065    | MS-1625GP        |
| 6 18 066    |                  |
| 6 18 067    |                  |
| 6 18 068    |                  |
| 6 18 207    |                  |
| 6 18 209    |                  |
| 6 18 210    |                  |
| 6 18 211    |                  |
| 6 18 320    | 87 410 620       |
| 6 18 745    | 87 410 600       |
| 6 18 746    |                  |
| 6 18 770    | 87 410 610       |
| 6 18 776    | 87 410 620       |
| 6 18 777    | 87 410 610       |
| 6 18 778    | 87 410 620       |
| 6 22 712    | 87 993 600       |
| 6 22 730    | 87 409 600       |
| 6 22 743    | CB-1624A         |
| 6 22 744    |                  |
| 6 22 745    |                  |
| 6 22 791    | 87 409 620       |
| 6 22 941    | 87 409 600       |
| 6 22 943    | 87 409 610       |
| 6 22 967    |                  |
| 6 23 097    | 90 245 600       |
| 6 23 099    |                  |
| 6 23 169    | 90 556 605       |
| 6 23 180    | 90 555 605       |
| 6 24 194    | 92 123 610       |
| 6 24 195    | 90 245 610       |
| 6 24 201    | 90 556 623       |
| 6 24 202    | 90 555 623       |
| 6 30 556    | 80 00212 1 0 000 |
| 6 36 000    | 50 006 249       |
| 6 36 117    | 50 006 299       |
| 6 36 125    | 50 006 296       |
| 6 36 129    | 50 006 262       |
| 6 36 141    | 50 006 269       |
| 6 40 051    | 50 006 457       |
| 6 40 059    |                  |
| 6 40 579    | 50 006 406       |
| 6 40 582    |                  |
| 6 40 587    |                  |
| 6 40 588    |                  |
| 6 40 766    | 50 006 487       |
| 6 40 768    |                  |
| 6 41 353    | 29416            |
| 6 42 359    | KK-9H            |
| 6 42 364    | KK-8H            |
| 6 42 367    | MK-7H            |
| 6 42 651    | 29182            |
| 6 42 679    | 29316            |
| 6 42 819    | 33416            |
| 6 42 854    | 29300            |
| 6 46 009    | 50 005 818       |
| 6 46 009    | 7.07919.12.0     |
| 6 46 041    | 50 005 818       |
| 6 46 041    | 7.07919.12.0     |
| 6 46 132    | 50 005 818       |
| 6 46 132    | 7.07919.12.0     |
| 6 46 133    | 50 005 818       |
| 6 46 133    | 7.07919.12.0     |
| 62 38 927   | 7.18222.01.0     |
| 8 15 004    | 7.21287.53.0     |
| 8 15 005    |                  |
| 8 15 010    | 7.02700.70.0     |
| 8 15 012    | 7.00468.61.0     |
| 8 15 050    |                  |
| 8 15 701    | 7.18222.01.0     |

| REF-No.     | ITEM No.     |
|-------------|--------------|
| <b>OPEL</b> |              |
| 8 16 013    | 7.02242.28.0 |
| 8 16 021    |              |
| 8 16 025    | 7.02242.32.0 |
| 8 16 031    | 7.02242.30.0 |
| 8 16 039    | 7.02242.28.0 |
| 8 16 045    | 7.02242.33.0 |
| 8 16 051    | 7.02242.29.0 |
| 8 16 055    | 7.02242.32.0 |
| 8 16 056    |              |
| 8 16 057    | 7.02242.29.0 |
| 8 16 058    | 7.02242.31.0 |
| 8 16 059    |              |
| 8 16 061    | 7.02242.29.0 |
| 8 16 064    | 7.02242.32.0 |
| 8 16 066    | 7.02242.31.0 |
| 8 16 067    | 7.02242.33.0 |
| 8 16 068    | 7.02242.31.0 |
| 8 16 069    |              |
| 8 16 070    |              |
| 8 16 071    | 7.02242.33.0 |
| 8 16 074    | 7.02242.32.0 |
| 8 16 075    |              |
| 8 16 076    | 7.02242.33.0 |
| 8 16 942    | 7.02242.28.0 |
| 8 17 253    | 7.05432.00.0 |
| 8 17 254    | 7.05432.01.0 |
| 8 17 255    | 7.05432.00.0 |
| 8 55 305    | 7.02604.15.0 |
| 8 55 315    |              |
| 8 55 328    |              |
| 8 55 329    |              |
| 8 55 333    |              |
| 8 55 506    | 7.02604.99.0 |
| 8960441     | KK-9H        |
| 90009534    | 29182        |
| 90020443    | 7.21287.53.0 |
| 90076745    | 50 006 487   |
| 90093810    | 87 410 600   |
| 90093811    | 87 410 610   |
| 90093812    | 87 410 620   |
| 90097110    | MK-7H        |
| 90106815    | KK-8H        |
| 90108087    | 89 044 190   |
| 90108088    | 89 045 190   |
| 90108089    | 89 048 190   |
| 90114837    | 87 393 600   |
| 90144227    | 50 005 059   |
| 90167397    | 7.21287.53.0 |
| 90169120    | 89 044 190   |
| 90169121    |              |
| 90169122    |              |
| 90169123    | 89 045 190   |
| 90169124    |              |
| 90169125    | 89 048 190   |
| 90169126    |              |
| 90169127    | 89 161 190   |
| 90169128    |              |
| 90169285    | 50 006 487   |
| 90169309    | 29182        |
| 90169315    | 33416        |
| 90232973    | 29316        |
| 90232977    | 29300        |
| 90271340    | 92 123 610   |
| 90271363    | 90 245 600   |
| 90271484    | 50 006 299   |
| 90272744    | 7.02700.70.0 |
| 90273814    | 50 006 296   |
| 90281789    | 7.02242.31.0 |
| 90295011    | 29316        |



## COMPARISON LIST

| REF-No.                | ITEM No.      |
|------------------------|---------------|
| <b>OPEL</b>            |               |
| 90295015               | 29300         |
| 90295035               | 50 006 262    |
| 90295129               | 50 006 269    |
| 90295202               | 50 006 249    |
| 90295215               | 50 006 457    |
| 90295725               | 7.02242.31.0  |
| 90295883               | 90 556 605    |
| 90295886               | 90 556 623    |
| 90296488               | 7.02242.31.0  |
| 90297083               | 90 555 605    |
| 90297086               | 90 555 623    |
| 90297154               | 7.00468.61.0  |
| 90298175               | 7.02242.31.0  |
| 90322109               |               |
| 90322168               | 7.02242.33.0  |
| 90323514               | 50 006 406    |
| 90325660               | 50 005 059    |
| 90349239               |               |
| 90353533               | 7.02242.33.0  |
| 90369451               | 50 005 818    |
| 90369451               | 7.07919.12.0  |
| 90412301               | 7.00468.61.0  |
| 90442241               | 50 005 818    |
| 90442241               | 7.07919.12.0  |
| 90444316               | 50 005 818    |
| 90444316               | 7.07919.12.0  |
| 90490317               | 7.20469.51.0  |
| 90499097               | 29416         |
| 90502282               | 50 006 406    |
| 90510859               | 77 272 600    |
| 90541505               | 50 005 818    |
| 90541505               | 7.07919.12.0  |
| 9192793                | 50 005 059    |
| 93151803               | 7.02242.32.0  |
| 93151805               |               |
| 93179226               | 7.02604.99.0  |
| 93184596               | 87 410 600    |
| 93184597               | 87 410 610    |
| 93184599               | 87 410 600    |
| 93184600               | 87 410 610    |
| 93184601               | 87410620      |
| 93194080               | 81-4222       |
| 94321679               | TW-1626A      |
| 94381678               | CB-1624A      |
| 94381679               |               |
| 94381680               |               |
| 94381684               | MS-1625GP STD |
| 94381685               |               |
| 94381686               |               |
| 94381687               |               |
| 97018586               | 7.02604.15.0  |
| 97376393               | TW-1626A      |
| 97379831               | MS-1625GP STD |
| 97379833               |               |
| 97379834               |               |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0  |
| <b>PEUGEOT</b>         |               |
| 0109 75                | 88 524 110    |
| 0110 67                | 92 791 960    |
| 0111 39                | 89 033 190    |
| 0111 84                | 92 791 960    |
| 0113 57                | 77 127 608    |
| 0113 91                | 77 131 608    |
| 0113 93                | 77 098 608    |
| 0113 F3                | 77 127 608    |
| 0113 F6                |               |

| REF-No.        | ITEM No.         |
|----------------|------------------|
| <b>PEUGEOT</b> |                  |
| 0113 H2        | 77 098 608       |
| 0113 J4        |                  |
| 0114 08        | 92 791 960       |
| 0114 23        |                  |
| 0114 49        |                  |
| 0114 63        |                  |
| 0114 72        |                  |
| 0117 79        | 78863608         |
| 0220 16        | 81-5303          |
| 0220 17        | 81-5316          |
| 0220 28        | 81-5309          |
| 0220 55        | 81-5314          |
| 0220 59        | 81-5318          |
| 0220 63        | 81-5315          |
| 0220 64        | 81-5322          |
| 0220 65        | 81-5317          |
| 0220 65        | 81-5320          |
| 0220 72        | 81-5323          |
| 0220 75        | 81-5326          |
| 0220 76        |                  |
| 0221 13        | 81-1526          |
| 0221 17        | 81-5316          |
| 0606 N7        | 77 088 608       |
| 0606 Q8        | 77 155 600       |
| 0623 60        | 93 520 620       |
| 0623 61        | 93 625 600       |
| 0640 31        | 80 00038 1 1 000 |
| 0640 33        | 80 00041 1 0 000 |
| 0640 35        | 80 00223 1 0 000 |
| 0640 43        | 80 00037 1 0 000 |
| 0640 45        | 80 00036 1 0 000 |
| 0640 76        | 80 00223 1 0 000 |
| 0640 81        | 80 00037 1 0 000 |
| 0801 55        | 50 006 263       |
| 0801 C2        |                  |
| 0801 E8        | 50 006 220       |
| 0903 54        | 50 006 136       |
| 0942 22        | 50 006 428       |
| 0942 30        |                  |
| 0942 31        |                  |
| 0942 34        |                  |
| 0942 40        |                  |
| 0942 45        |                  |
| 0948 36        | 536226           |
| 0948 37        | 536766           |
| 0948 56        | 537853           |
| 0948 57        | 537840           |
| 0948 58        | 537841           |
| 0948 59        | 537746           |
| 0948 74        | 537627           |
| 0948 87        | 537853           |
| 0948 91        | 539019           |
| 0948 A2        | 171120           |
| 0949 32        | 538930           |
| 0949 47        | 537747           |
| 0949 57        | 537851           |
| 0949 59        | 539003           |
| 0949 60        | 537747           |
| 0949 73        | 537450           |
| 0949 74        | 537747           |
| 0949 80        | 537628           |
| 0949 A0        | 171055           |
| 0950 05        | KK-8H            |
| 0950 12        | KK-7H            |
| 0950 13        | MK-7H            |
| 0950 14        | MK-8H            |
| 1001 32        | 50 005 814       |
| 1001 37        |                  |

## COMPARISON LIST

| REF-No.                | ITEM No.     |
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| <b>PEUGEOT</b>         |              |
| 1001 50                | 7.06595.13.0 |
| 1001 56                | 7.07919.11.0 |
| 1001 69                | 50 005 853   |
| 1001 C9                | 7.06595.13.0 |
| 1201 48                | 50 005 320   |
| 1201 50                | 50 005 319   |
| 1201 51                | 50 005 320   |
| 1201 58                | 50 005 339   |
| 1201 60                | 50 005 320   |
| 1201 61                | 50 005 319   |
| 1201 62                | 50 005 320   |
| 1201 E3                | 50 005 310   |
| 1201 E4                | 50 005 339   |
| 1201 E6                |              |
| 1207 18                | 50 005 310   |
| 1207 23                |              |
| 1207 25                | 50 005 339   |
| 1450 11                | 7.21747.50.0 |
| 1450 16                |              |
| 1450 22                |              |
| 1450 30                |              |
| 1450 34                | 7.21749.50.0 |
| 1450 40                | 7.21659.70.0 |
| 1450 47                | 7.21659.72.0 |
| 1450 48                | 7.21659.70.0 |
| 1450 52                | 7.21749.50.0 |
| 1450 54                | 7.21659.70.0 |
| 1450 55                | 7.21749.50.0 |
| 1450 59                | 7.21287.53.0 |
| 1450 70                | 7.21565.70.0 |
| 1450 72                | 7.21758.50.0 |
| 1450 74                | 7.21765.50.0 |
| 1450 76                | 7.21747.50.0 |
| 1450 79                | 7.21758.50.0 |
| 1450 80                | 7.21765.50.0 |
| 1450 84                | 7.21760.50.0 |
| 1450 91                | 7.02700.70.0 |
| 1455 01                | 7.21760.50.0 |
| 1618 AV                | 7.02604.99.0 |
| 1618 KN                |              |
| 1618 NE                |              |
| 1920 4S                | 7.18222.01.0 |
| 1920 FC                |              |
| 4599 24                | 4.05292.50.0 |
| 5946 07                | 7.18222.01.0 |
| 5946 09                |              |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>PORSCHE</b>         |              |
| 021 109 601            | 33014        |
| 477 906 091 B          | 7.21659.70.0 |
| 616 104 321 00         | 81-3034      |
| 616 104 321 50         | 81-3040      |
| 616 104 322 00         | 81-3035      |
| 616 104 322 50         | 81-3041      |
| 616 105 402 00         | 3044         |
| 901 105 417 00         | MK-9H        |
| 911 105 411 00         | 3063         |
| 911 105 411 20         |              |
| 911 105 415 00         | 3064         |
| 911 105 415 20         |              |
| 911 608 102 00         | 7.21659.70.0 |
| 911 608 102 02         |              |
| 928 104 328 02         | 81-3042      |
| 928 105 409 02         | 30001        |
| 928 105 409 03         |              |
| 928 105 410 04         | 30002        |
| 928 105 641 05         | 30124        |

| REF-No.                | ITEM No.     |
|------------------------|--------------|
| <b>PORSCHE</b>         |              |
| 928 105 642 05         | 30146        |
| 928 608 102 00         | 7.21659.70.0 |
| 928 608 104 01         | 7.21565.70.0 |
| 928 608 104 02         |              |
| 930 104 321 00         | 81-3036      |
| 930 104 321 50         | 81-3037      |
| 930 104 321 60         | 81-3038      |
| 930 105 409 00         | 3070         |
| 930 105 409 01         |              |
| 930 105 409 02         | 3073         |
| 930 105 409 13         | 3070         |
| 930 105 419 02         | 3051         |
| 930 105 419 03         | 3071         |
| 930 105 419 08         | 3051         |
| 930 105 419 15         |              |
| 930 105 419 18         |              |
| 930 105 419 50         | 3071         |
| 930 105 419 51         | 3051         |
| 944 104 327 01         | 81-30102     |
| 944 104 328 01         | 81-30108     |
| 944 104 328 51         | 81-30109     |
| 944 608 102 00         | 7.21565.70.0 |
| 944 608 102 01         |              |
| 944 608 102 03         |              |
| 944 608 102 04         |              |
| 944 608 102 05         |              |
| 944 608 102 06         |              |
| 951 105 415 00         | 3089         |
| 951 105 416 07         | 30238        |
| 964 110 950 00         | 7.05817.00.0 |
| 964 110 950 01         |              |
| 964 110 950 02         |              |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>RENAULT</b>         |              |
| 00 03 102 891          | 81-5115      |
| 07 10 939 000          |              |
| 07 10 942 500          | 81-5117      |
| 08 54 895 300          | MK-7H2       |
| 22 6A 424 55R          | 7.02604.99.0 |
| 22 6A 490 71R          |              |
| 50 01 001 245          | RK-8         |
| 50 01 001 581          | 81-17114     |
| 60 00 581 612          | 7.02700.70.0 |
| 60 01 000 470          | 7.21659.70.0 |
| 60 01 008 001          | 7.21287.53.0 |
| 60 01 008 899          | 7.21440.53.0 |
| 60 01 548 029          | 511018       |
| 60 01 548 030          | 511017       |
| 77 00 260 678          | 7.21565.70.0 |
| 77 00 266 206          | 7.21659.70.0 |
| 77 00 267 774          | 7.21565.70.0 |
| 77 00 273 371          | 511017       |
| 77 00 273 373          |              |
| 77 00 555 728          | 7.21744.50.0 |
| 77 00 564 872          | 89 060 110   |
| 77 00 565 728          | 7.21744.50.0 |
| 77 00 572 176          |              |
| 77 00 585 457          | 89 584 110   |
| 77 00 599 113          | 7.31737.01.0 |
| 77 00 641 236          | 7.21744.50.0 |
| 77 00 663 545          | 515319       |
| 77 00 666 045          | 7.21744.50.0 |
| 77 00 666 236          |              |
| 77 00 687 710          | 7.21287.53.0 |
| 77 00 692 312          | 515319       |
| 77 00 696 117          | 517963       |
| 77 00 704 262          | 7.21749.50.0 |

| REF-No.        | ITEM No.         |
|----------------|------------------|
| <b>RENAULT</b> |                  |
| 77 00 706 876  | 7.18222.01.0     |
| 77 00 716 248  | 50 006 459       |
| 77 00 722 393  | 7.21287.53.0     |
| 77 00 723 168  | 7.21776.50.0     |
| 77 00 725 145  | KK-7H            |
| 77 00 725 183  | 7.21744.50.0     |
| 77 00 726 305  | 7.21780.50.0     |
| 77 00 728 131  |                  |
| 77 00 733 545  | 7.21776.50.0     |
| 77 00 734 250  | 7.21780.50.0     |
| 77 00 736 091  | 7.31737.01.0     |
| 77 00 743 529  | 81-5131          |
| 77 00 746 375  | 7.05270.51.0     |
| 77 00 767 117  | 7.20469.51.0     |
| 77 00 853 390  | 511017           |
| 77 00 854 148  | 7.05270.51.0     |
| 77 00 855 358  | 7.21287.53.0     |
| 77 00 859 570  | 50 005 865       |
| 77 00 862 076  | 50 006 275       |
| 77 00 862 426  | 7.05270.51.0     |
| 77 00 864 218  | 50 005 865       |
| 77 00 864 220  |                  |
| 77 00 865 832  | 511018           |
| 77 00 865 934  |                  |
| 77 00 870 318  | 7.05270.51.0     |
| 77 01 030 863  | 171120           |
| 77 01 039 609  | 7.21744.50.0     |
| 77 01 348 117  | 7.21749.50.0     |
| 77 01 348 415  | 87 845 608       |
| 77 01 348 419  | 77 085 608       |
| 77 01 348 420  | 77 085 618       |
| 77 01 349 400  | 7.21749.50.0     |
| 77 01 349 569  | 77 089 608       |
| 77 01 349 570  | 77 090 608       |
| 77 01 349 572  | 77 089 618       |
| 77 01 349 573  | 77 090 618       |
| 77 01 365 509  | 7.21749.50.0     |
| 77 01 460 147  | 536226           |
| 77 01 461 338  | 515319           |
| 77 01 462 678  | 171120           |
| 77 01 462 679  | 17032            |
| 77 01 462 809  | 50 005 301       |
| 77 01 462 814  | 517963           |
| 77 01 462 824  | 78 859 608       |
| 77 01 463 082  | 517981           |
| 77 01 463 111  | 50 005 301       |
| 77 01 463 397  |                  |
| 77 01 463 603  | 171120           |
| 77 01 464 736  | 50 005 301       |
| 77 01 465 088  | 511017           |
| 77 01 465 090  | 511018           |
| 77 01 465 816  | 50 005 301       |
| 77 01 466 305  | 90 436 960       |
| 77 01 466 578  | 50 005 301       |
| 77 01 468 419  | 511018           |
| 77 01 468 491  | 50 005 301       |
| 77 01 468 492  |                  |
| 77 01 471 264  | 87 845 608       |
| 77 01 473 365  | 50 005 301       |
| 77 01 590 269  | 50 005 865       |
| 77 01 611 364  |                  |
| 77 01 629 626  | 90 468 800       |
| 77 01 633 125  | 7.31737.01.0     |
| 77 11 064 162  | 7.21659.70.0     |
| 77 11 130 009  | 80 00229 1 0 000 |
| 79 00 000 681  | 538930           |
| 79 10 012 490  | 7.21749.50.0     |
| 79 10 246 476  | 7.21659.70.0     |

| <b>REF-No.</b>         | <b>ITEM No.</b> |
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| <b>RENAULT</b>         |                 |
| 82 01 028 297          | 7.02604.99.0    |
| 89 33 000 153          | 7.18222.01.0    |
| 99 99 163 575          | 7.21659.70.0    |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0    |
| <b>ROVER</b>           |                 |
| 058923                 | 81-88003        |
| AUU 1649               | 7.21287.53.0    |
| CAM5821                | 81-88005        |
| CAM6573                | MK-8H           |
| CAM6975                | MK-7H           |
| DBP 4119               | 7.02242.36.0    |
| DBP 9132               |                 |
| DBP 9833               |                 |
| ERR 044 2              | 90 624 600      |
| ERR 095 5              |                 |
| ERR 139 0              |                 |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0    |
| GWP 195                | 50 005 310      |
| GWP 337                | 50 005 320      |
| GWP 338                |                 |
| GWP 341                | 50 005 310      |
| GWP 346                | 50 005 339      |
| GWP2157                | 50 005 084      |
| GWP2161                |                 |
| GWP2163                |                 |
| LGH10053               | 537746          |
| LGH10054               | 537747          |
| LGH10075               |                 |
| LGN10005               | KK-8H           |
| STC 105 202 0          | 90 624 610      |
| <b>SAAB</b>            |                 |
| 12620176               | 7.02604.99.0    |
| 4021358                | 7.02700.91.0    |
| 55189996               | 7.02604.99.0    |
| 7500085                | 105-35501       |
| 7515547                | MK-7H           |
| 7521313                | 7.20469.51.0    |
| 7560154                | 81-5200         |
| 8350944                | 81-52100        |
| 9165580                | 105-35500       |
| 9165598                | 105-35501       |
| 93179226               | 7.02604.99.0    |
| 9392911                | 7.21565.70.0    |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0    |
| <b>SEAT</b>            |                 |
| 020 012 306 A          | 81-1755         |
| 026 121 005 A          | 50 005 148      |
| 026 121 005 A          | 7.07152.46.0    |
| 026 121 005 C          | 50 005 148      |
| 026 121 005 C          | 7.07152.46.0    |
| 026 121 005 E          | 50 005 148      |
| 026 121 005 E          | 7.07152.46.0    |
| 026 121 005 G          | 50 005 148      |
| 026 121 005 G          | 7.07152.46.0    |
| 026 121 005 H          | 50 005 148      |

## COMPARISON LIST

| REF-No.                | ITEM No.     |
|------------------------|--------------|
| <b>SEAT</b>            |              |
| 026 121 005 H          | 7.07152.46.0 |
| 026 121 010            |              |
| 026 121 010 C          |              |
| 026 121 010 CV         |              |
| 026 121 010 CX         |              |
| 026 121 010 F          |              |
| 026 121 010 FV         |              |
| 026 121 010 FX         |              |
| 026 121 010 V          |              |
| 026 121 010 X          |              |
| 027 115 105            | 7.07919.08.0 |
| 027 115 105 E          |              |
| 027109601C             | 33125        |
| 027109611D             | 33050        |
| 028109601H             | 39423        |
| 035109601J             | 33282        |
| 035109601K             |              |
| 037 109 601            | 33403        |
| 037 109 611B           | 33416        |
| 037 121 005 B          | 50 005 148   |
| 037 121 005 C          |              |
| 037 121 005 C          | 7.07152.46.0 |
| 037 121 010            |              |
| 037 121 010 A          |              |
| 037 121 010 AX         |              |
| 037 121 010 B          |              |
| 037 121 010 BX         |              |
| 037 121 010 C          | 50 005 148   |
| 037 121 010 C          | 7.07152.46.0 |
| 037 121 010 CX         | 50 005 148   |
| 037 121 010 CX         | 7.07152.46.0 |
| 046 905 291 A          | 7.05817.00.0 |
| 048 109 611B           | 33416        |
| 048109601A             | 33313        |
| 049 115 105 A          | 7.07919.08.0 |
| 055 115 105            |              |
| 055 115 105 D          |              |
| 068 117 021 B          | 7.09269.27.0 |
| 068 121 005 A          | 50 005 148   |
| 068 121 005 A          | 7.07152.46.0 |
| 068 121 010 A          |              |
| 068 121 010 AX         |              |
| 069 109 601 F          | 39123        |
| 069 109 601 H          | 39143        |
| 078109601B             | 33403        |
| 191 906 090            | 7.22042.51.0 |
| 191 906 091 E          |              |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| ZBA 198 451 A          | 87 722 600   |
| <b>SKODA</b>           |              |
| 026 121 005 A          | 7.07152.46.0 |
| 026 121 005 C          |              |
| 026 121 005 E          |              |
| 026 121 005 G          |              |
| 026 121 005 H          |              |
| 026 121 010            |              |
| 026 121 010 C          |              |
| 026 121 010 CV         |              |
| 026 121 010 CX         |              |
| 026 121 010 F          |              |
| 026 121 010 FV         |              |
| 026 121 010 FX         |              |
| 026 121 010 V          |              |
| 026 121 010 X          |              |
| 027 115 105            | 7.07919.08.0 |
| 027 115 105 E          |              |



| REF-No.                | ITEM No.     |
|------------------------|--------------|
| <b>SKODA</b>           |              |
| 037 121 005 C          | 7.07152.46.0 |
| 037 121 010            |              |
| 037 121 010 A          |              |
| 037 121 010 AX         |              |
| 037 121 010 B          |              |
| 037 121 010 BX         |              |
| 037 121 010 C          |              |
| 037 121 010 CX         |              |
| 046 905 291 A          | 7.05817.00.0 |
| 048 109 611B           | 33416        |
| 049 115 105 A          | 7.07919.08.0 |
| 055 115 105            |              |
| 055 115 105 D          |              |
| 068 117 021 B          | 7.09269.27.0 |
| 068 121 005 A          | 7.07152.46.0 |
| 068 121 010 A          |              |
| 068 121 010 AX         |              |
| 078109601B             | 33403        |
| 6U0 133517             | 7.20469.51.0 |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>SUBARU</b>          |              |
| 13230-AA160            | 50 007 664   |
| 18213-60B00            | 7.02604.15.0 |
| 18213-64B00            |              |
| <b>SUZUKI</b>          |              |
| 12350-67JG0-0B0        | 78 859 608   |
| 12915-66G00            | 537747       |
| 12915-82000            | S3664        |
| 12915-86CA0            | 537747       |
| 1291582000             | S3664        |
| 16100-73001            | 7.07919.02.0 |
| 16100-73002            |              |
| 16100-73003            |              |
| 16100-73004            |              |
| 16100M73053            |              |
| 16100M73054            |              |
| 16100M73093            |              |
| 16100M73173            |              |
| 16100M73183            |              |
| 18213-60B00            | 7.02604.15.0 |
| 18213-60B00-000        |              |
| 18213-64B00            |              |
| 18213-82010            |              |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>TALBOT</b>          |              |
| 0003 454600            | 7.21758.50.0 |
| 0055 826700            |              |
| 1450 79                |              |
| 2 998800               |              |
| 2298 8W                |              |
| 5582 67                |              |
| 7910 031944            | 7.21749.50.0 |
| 9150 706180            |              |
| 9150 730680            |              |
| 9153 796680            |              |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>TOYOTA</b>          |              |
| 11011-10010            | TW-1415A     |
| 11011-10011            |              |
| 11011-10020            |              |
| 11011-11020            | TW-1424A     |
| 11011-15010            | TW-1400A     |
| 11011-35011            | TW-1133A     |
| 11011-35020            | TW-1405A     |

## COMPARISON LIST

| REF-No.       | ITEM No.     |
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| <b>TOYOTA</b> |              |
| 11011-38010   | TW-1133A     |
| 11011-46010   | TW-1063A     |
| 11011-46020   |              |
| 11011-54010   | TW-1161A     |
| 11011-56010   | TW-1417A     |
| 11011-56020   |              |
| 11011-64010   | TW-1408A     |
| 11011-76004   | TW-1133A     |
| 11011-76005   |              |
| 11011-76006   | TW-1063A     |
| 11011-87701   | TW-2500A     |
| 11071-43010   | MS-1414GP    |
| 11071-68020   | MS-1427A STD |
| 11122-10040   | 81-71003     |
| 11122-15020   | 81-4214      |
| 11122-15030   | 81-71000     |
| 11122-54010   | 81-71002     |
| 11701-10010   | MS-1415A     |
| 11701-11010   | MS-1424A     |
| 11701-13010   | MS-1416A     |
| 11701-13011   |              |
| 11701-15010   | MS-1400A     |
| 11701-15011   |              |
| 11701-16010   | MS-1410A     |
| 11701-35030   | MS-1405GP    |
| 11701-43010   | MS-1414GP    |
| 11701-54040   | MS-1161A     |
| 11701-54060   | MS-1406A     |
| 11701-54061   |              |
| 11701-55010   | MS-1449A     |
| 11701-55020   |              |
| 11701-56010   | MS-1428A     |
| 11701-60320   | MS-1404A     |
| 11701-63020   |              |
| 11701-63021   |              |
| 11701-64010   | MS-1408A     |
| 11701-64030   |              |
| 11701-64050   | MS-1421A     |
| 11701-64071   | MS-1448A     |
| 11701-65010   | MS-1437GP    |
| 11701-70012   | MS-1404A     |
| 11701-71020   | MS-1407A     |
| 11701-76013   |              |
| 11701-87703   | MS-2501A     |
| 11701-88342   | MS-1404A     |
| 11701-88360   |              |
| 11702-22010   | MS-1056GP    |
| 11702-22020   |              |
| 11702-31011   | MS-1060A     |
| 11702-31020   |              |
| 11702-38011   | MS-1405GP    |
| 11702-54010   | MS-1161A     |
| 11702-56010   | MS-1121A     |
| 11702-68020   | MS-1427A     |
| 11702-76006   |              |
| 11702-76011   |              |
| 11702-87703   | MS-2501A     |
| 11802-13020   | SH-1056A     |
| 11802-22010   |              |
| 11802-22011   |              |
| 11802-31010   | SH-1060A     |
| 11802-54010   | SH-1161A     |
| 11802-54020   | SH-1431A     |
| 11802-56010   | SH-1401A     |
| 11802-56011   |              |
| 11802-56030   | SH-1428A     |
| 11802-71010   | SH-1407A     |
| 11802-76001   | SH-1056A     |
| 11802-76011   | SH-1407A STD |

| REF-No.       | ITEM No.         |
|---------------|------------------|
| <b>TOYOTA</b> |                  |
| 13011-54050   | 80 00424 1 0 000 |
| 13041-10020   | CB-1415A         |
| 13041-11010   | CB-1424A         |
| 13041-11020   |                  |
| 13041-13040   | CB-1416A         |
| 13041-15030   | CB-1410GP        |
| 13041-16010   |                  |
| 13041-16040   |                  |
| 13041-16041   |                  |
| 13041-16070   | CB-1425GP        |
| 13041-42010   | CB-1414GP        |
| 13041-54012   | CB-1406A         |
| 13041-54040   | CB-1411A         |
| 13041-55010   | CB-1449A         |
| 13041-55020   |                  |
| 13041-56010   | CB-1121A         |
| 13041-56040   | CB-1429A         |
| 13041-58010   | CB-1401A         |
| 13041-63020   | CB-1404A         |
| 13041-64030   | CB-1408A         |
| 13041-64031   |                  |
| 13041-64050   | CB-1421A         |
| 13041-64071   | CB-1448A         |
| 13041-64072   | CB-1453A         |
| 13041-65020   | CB-1437GP        |
| 13041-68020   | CB-1403A         |
| 13041-68040   |                  |
| 13041-68050   | CB-1427A         |
| 13041-71011   | CB-1407A         |
| 13041-71020   |                  |
| 13041-71021   |                  |
| 13041-74010   | CB-1419GP        |
| 13041-76001   | CB-1416A         |
| 13041-76010   | CB-1403A         |
| 13041-76012   |                  |
| 13041-76014   | CB-1407A         |
| 13041-76016   |                  |
| 13041-76018   | CB-1421A         |
| 13041-76021   | CB-1407A         |
| 13041-87705   | CB-2501A         |
| 13041-88360   | CB-1419GP STD    |
| 13101-54070   | 94 756 600       |
| 13202-13010   | CB-1056GP        |
| 13202-22010   |                  |
| 13202-25010   | CB-1117GP        |
| 13202-31010   | CB-1035A         |
| 13202-31020   |                  |
| 13202-33010   | CB-1133GP        |
| 13202-33011   |                  |
| 13202-44012   | CB-1046A         |
| 13202-47011   | CB-1403A         |
| 13202-54011   | CB-1161A         |
| 13202-54101   |                  |
| 13202-56010   | CB-1121A         |
| 13202-58010   | CB-1401A         |
| 13202-76004   | CB-1403A         |
| 13266-21910   | PB-1063J STD     |
| 13711-02050   | 711011           |
| 13711-15090   |                  |
| 13711-68010   | V3544            |
| 13715-16060   | 711012           |
| 13715-68010   | S3545            |
| 13750-71020   | 50 007 661       |
| 15100-11050   | 7.06595.15.0     |
| 15100-11051   | 7.06595.16.0     |
| 15100-15040   | 7.06595.17.0     |
| 15100-15050   |                  |
| 15100-15060   |                  |

| REF-No.         | ITEM No.     |
|-----------------|--------------|
| <b>TOYOTA</b>   |              |
| 15100-64020     | 7.06595.18.0 |
| 15100-64040     |              |
| 15100-64041     |              |
| 15100-64042     |              |
| 16100-59155     | 50 005 186   |
| 16100-59255     |              |
| 16100-59256     |              |
| 16100-59257     |              |
| 16100-79075     | 50 005 187   |
| 16100-79185     |              |
| 16110-09010     |              |
| 16110-79025     |              |
| 16110-79026     |              |
| 90999-70048     | PB-1063J     |
| 90999-70063     | PB-1056J     |
| 90999-73065     | PB-1428J     |
| 90999-73069     | PB-1063J     |
| 90999-73070     | PB-1056J     |
| 90999-73083     | PB-1063J     |
| 90999-73088     | PB-1401J     |
| 90999-73102     | PB-1421J     |
| 90999-73108     | PB-1427J     |
| 90999-73115     | PB-1431J     |
| <b>VAUXHALL</b> |              |
| 12 38 788       | 7.18222.01.0 |
| 12569240        |              |
| 16017460        |              |
| 16137039        |              |
| 17112023        | 7.05432.00.0 |
| 17112027        | 7.05432.01.0 |
| 17112031        | 7.05432.00.0 |
| 25105107        | 7.02604.15.0 |
| 25106073        |              |
| 25133391        |              |
| 25162012        |              |
| 25164596        |              |
| 5506974         | 7.02242.29.0 |
| 6 46 009        | 50 005 818   |
| 6 46 009        | 7.07919.12.0 |
| 6 46 041        | 50 005 818   |
| 6 46 041        | 7.07919.12.0 |
| 6 46 132        | 50 005 818   |
| 6 46 132        | 7.07919.12.0 |
| 6 46 133        | 50 005 818   |
| 6 46 133        | 7.07919.12.0 |
| 62 38 927       | 7.18222.01.0 |
| 8 15 701        |              |
| 8 17 253        | 7.05432.00.0 |
| 8 17 254        | 7.05432.01.0 |
| 8 17 255        | 7.05432.00.0 |
| 8 55 305        | 7.02604.15.0 |
| 8 55 315        |              |
| 8 55 328        |              |
| 8 55 329        |              |
| 8 55 333        |              |
| 8 55 506        | 7.02604.99.0 |
| 90 169 309      | 29182        |
| 90 232 973      | 29316        |
| 90 232 977      | 29300        |
| 90 499 097      | 29416        |
| 90106325        | 81-4213      |
| 90369451        | 50 005 818   |
| 90369451        | 7.07919.12.0 |
| 90442241        | 50 005 818   |
| 90442241        | 7.07919.12.0 |
| 90444316        | 50 005 818   |
| 90444316        | 7.07919.12.0 |
| 90541505        | 50 005 818   |

| REF-No.                | ITEM No.         |
|------------------------|------------------|
| <b>VAUXHALL</b>        |                  |
| 90541505               | 7.07919.12.0     |
| 9111782                | 78 859 608       |
| 92062027               | 80 00212 1 0 000 |
| 93179226               | 7.02604.99.0     |
| 97018586               | 7.02604.15.0     |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>VOLKSWAGEN</b>      |                  |
| 021 101 402            | 81-3940          |
| 021 101 403 A          | 81-3941          |
| 021 101 416            | 81-3946          |
| 021 101 417 A          |                  |
| 021 101 417 A          | 81-3947          |
| 021 109 601            | 33014            |
| 021 109 651            | MK-7H            |
| 021 198 151            | 80 00010 1 1 000 |
| 021 198 541            | 87 975 600       |
| 021 906 091 B          | 7.21440.53.0     |
| 022 109 612 D          | 33012            |
| 026 103 501 B          | 85 957 694       |
| 026 103 521 B          | 85 958 694       |
| 026 105 431            | 87 323 690       |
| 026 105 431            | 87 324 690       |
| 026 107 065 A          | 93 872 600       |
| 026 107 065 B          | 93 928 600       |
| 026 107 065 C          | 93 875 600       |
| 026 107 065 D          | 93 928 600       |
| 026 107 065 H          | 93 875 600       |
| 026 107 065 M          | 93 872 600       |
| 026 107 065 P          | 93 928 600       |
| 026 107 065 Q          | 93 875 600       |
| 026 107 065 R          | 93 928 600       |
| 026 107 071 A          | 93 872 610       |
| 026 107 071 D          | 93 928 610       |
| 026 107 071 M          | 93 872 610       |
| 026 107 071 N          | 93 876 610       |
| 026 107 071 P          | 93 928 610       |
| 026 107 071 R          |                  |
| 026 107 081 A          | 93 872 620       |
| 026 107 081 B          | 93 928 620       |
| 026 107 081 D          |                  |
| 026 107 081 H          | 93 876 620       |
| 026 107 081 M          | 93 872 620       |
| 026 107 081 N          | 93 876 620       |
| 026 107 081 P          | 93 928 620       |
| 026 107 081 R          |                  |
| 026 107 091 R          | 93 928 630       |
| 026 109 101A           | 50 006 395       |
| 026 109 101M           | 50 006 397       |
| 026 109 601 C          | 39136            |
| 026 109 601 F          |                  |
| 026 109 601A           |                  |
| 026 109 611A           | 331106           |
| 026 121 005 A          | 50 005 148       |
| 026 121 005 A          | 7.07152.46.0     |
| 026 121 005 C          | 50 005 148       |
| 026 121 005 C          | 7.07152.46.0     |
| 026 121 005 E          | 50 005 148       |
| 026 121 005 E          | 7.07152.46.0     |
| 026 121 005 G          | 50 005 148       |
| 026 121 005 G          | 7.07152.46.0     |
| 026 121 005 H          | 50 005 148       |
| 026 121 005 H          | 7.07152.46.0     |
| 026 121 010            | 50 005 151       |
| 026 121 010            | 7.07152.46.0     |
| 026 121 010 C          | 50 005 151       |
| 026 121 010 C          | 7.07152.46.0     |

| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 026 121 010 CV    | 50 005 151       |
| 026 121 010 CV    | 7.07152.46.0     |
| 026 121 010 CX    | 50 005 151       |
| 026 121 010 CX    | 7.07152.46.0     |
| 026 121 010 F     | 50 005 151       |
| 026 121 010 F     | 7.07152.46.0     |
| 026 121 010 FV    | 50 005 151       |
| 026 121 010 FV    | 7.07152.46.0     |
| 026 121 010 FX    | 50 005 151       |
| 026 121 010 FX    | 7.07152.46.0     |
| 026 121 010 V     | 50 005 151       |
| 026 121 010 V     | 7.07152.46.0     |
| 026 121 010 X     | 50 005 151       |
| 026 121 010 X     | 7.07152.46.0     |
| 026 127 025       | 7.02242.10.0     |
| 026 127 025A      |                  |
| 026 198 151 A     | 80 00010 1 3 000 |
| 026 198 151 B     | 80 00010 1 2 000 |
| 026 198 153 B     | 80 00010 1 2 025 |
| 026 198 155 A     | 80 00010 1 3 050 |
| 026 198 155 B     | 80 00010 1 2 050 |
| 026 198 421       | 78 635 600       |
| 026105561B        | 87 581 600       |
| 026109101Q        | 50 007 594       |
| 027 107 081       | 93 117 610       |
| 027 109 601 C     | 33125            |
| 027 109 611 B     | 33050            |
| 027 109 611 C     |                  |
| 027 109 611 D     |                  |
| 027 109 651       | RK-7H            |
| 027 115 105       | 7.07919.08.0     |
| 027 115 105 E     |                  |
| 028 105 431 D     | 77 151 690       |
| 028 105 431 E     |                  |
| 028 107 065 CF    | 91 386 600       |
| 028 107 065 F     |                  |
| 028 107 071       | 91 386 610       |
| 028 107 081       | 91 386 620       |
| 028 107 081 BJ    |                  |
| 028 107 081 F     |                  |
| 028 107 091 F     | 91 386 630       |
| 028 107 101 H     | 91 386 600       |
| 028 107 101 J     |                  |
| 028 107 101 N     |                  |
| 028 107 105 A     | 91 386 610       |
| 028 107 105 B     |                  |
| 028 107 105 D     |                  |
| 028 107 107 A     | 91 386 620       |
| 028 107 107 B     |                  |
| 028 107 107 D     |                  |
| 028 109 601 H     | 39423            |
| 028 109 601A      |                  |
| 028 198 151       | 80 00008 1 0 000 |
| 028 198 151 A     |                  |
| 028 198 151 B     |                  |
| 028 198 155       | 80 00008 1 0 050 |
| 030 105 707 G     | 87 701 610       |
| 030 107 065 A     | 93 896 600       |
| 030 107 065 D     |                  |
| 030 109 601       | 39262            |
| 030 109 601 B     | 33046            |
| 030 109 601 C     |                  |
| 030 109 601 D     |                  |
| 030 109 601 F     |                  |
| 030 109 611 A     | 39114            |
| 030 127 025       | 7.02242.26.0     |
| 033 105 707       | 87 464 610       |
| 033 198 151       | 80 00008 1 0 000 |
| 033 198 155       | 80 00008 1 0 050 |

| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 034 105 505       | 77 206 620       |
| 034 109 309       | 50 006 460       |
| 034 109 309 AC    |                  |
| 034 109 309 AD    |                  |
| 034 109 309 N     |                  |
| 034 198 491 A     | 77 209 602       |
| 034 198 491 A     | 77 233 602       |
| 034 198 491 D     | 77 209 602       |
| 034 198 501       | 77 206 600       |
| 034 198 503       | 77 206 610       |
| 035 109 601 C     | 33022            |
| 035 109 601 J     | 33282            |
| 035 109 601 K     |                  |
| 035 109 601H      | 3363             |
| 035 109 611 F     | 33023            |
| 035 198 421       | 78 639 600       |
| 035 198 451       | 87 461 600       |
| 035 198 453       | 87 461 610       |
| 035 198 455       | 87 461 620       |
| 035 198 457       | 87 461 630       |
| 035 198 503       | 87 455 610       |
| 035 198 505       | 87 455 620       |
| 036 107 065 A     | 93 896 600       |
| 036 109 611       | 331104           |
| 036 127 025       | 7.02242.35.0     |
| 037 107 071 M     | 93 928 610       |
| 037 121 005 B     | 50 005 148       |
| 037 121 005 C     |                  |
| 037 121 005 C     | 7.07152.46.0     |
| 037 121 010       | 50 005 151       |
| 037 121 010       | 7.07152.46.0     |
| 037 121 010 A     | 50 005 151       |
| 037 121 010 A     | 7.07152.46.0     |
| 037 121 010 AX    | 50 005 151       |
| 037 121 010 AX    | 7.07152.46.0     |
| 037 121 010 B     |                  |
| 037 121 010 BX    |                  |
| 037 121 010 C     | 50 005 148       |
| 037 121 010 C     | 7.07152.46.0     |
| 037 121 010 CX    | 50 005 148       |
| 037 121 010 CX    | 7.07152.46.0     |
| 037 133 035 C     | 7.22017.52.0     |
| 037 133 035 H     |                  |
| 038 198 151       | 80 00725 1 0 000 |
| 039 101 301 C     | 88 669 110       |
| 039 105 701       | 87 580 600       |
| 039 105 707       | 87 580 610       |
| 039 105 713       | 87 580 620       |
| 039 198 501       | 87 580 600       |
| 039 198 503       | 87 580 610       |
| 039 198 505       | 87580620         |
| 043 101 417 C     | 81-3956          |
| 043 109 611       | 33016            |
| 043 906 091       | 7.21287.53.0     |
| 046 109 101K      | 50 006 283       |
| 046 109 601G      | 39423            |
| 046 109 601J      |                  |
| 046 109 611 C     | 331142           |
| 046 109 611 E     |                  |
| 046 109 611 F     |                  |
| 046 127 025       | 7.02242.34.0     |
| 046 198 501 A     | 87 453 600       |
| 046 905 291 A     | 7.05817.00.0     |
| 048 105 431       | 77 198 690       |
| 048 109 601 A     | 33313            |
| 048 109 611 A     | 33048            |
| 048 109 611B      | 33416            |
| 049 109 601 K     | 3374             |



| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 049 109 601J      | 39423            |
| 049 109 611 F     | 33025            |
| 049 115 105 A     | 7.07919.08.0     |
| 049 198 155 B     | 80 00009 1 1 050 |
| 049 198 155 F     |                  |
| 049 198 157 A     | 80 00009 1 1 100 |
| 049 198 157 B     |                  |
| 049 198 157 F     |                  |
| 050 109 309       | 50 006 417       |
| 050 109 309 A     |                  |
| 050 109 309 H     |                  |
| 050 109 309 J     |                  |
| 052 127 025       | 7.02242.35.0     |
| 052 127 025 B     |                  |
| 052 127 025 C     |                  |
| 052 127 025 D     |                  |
| 052 127 025 F     |                  |
| 052 127 025 G     |                  |
| 052 127 025 J     |                  |
| 052 198 151 C     | 80 00004 1 0 000 |
| 052 198 151 F     | 80 00250 1 1 000 |
| 052 198 155 C     | 80 00004 1 0 050 |
| 052 198 501       | 87 701 600       |
| 052 198 503       | 87 701 610       |
| 052 198 505       | 87 701 620       |
| 053 109 611       | 33048            |
| 055 115 105       | 7.07919.08.0     |
| 055 115 105 D     |                  |
| 056 105 707       | 87 723 610       |
| 056 109 311 A     | 50 007 621       |
| 056 109 651       | RK-8             |
| 056 127 025A      | 7.02242.10.0     |
| 056 127 025B      |                  |
| 056 127 025C      |                  |
| 056 198 451 A     | 87 722 600       |
| 056 198 453 A     | 87 722 610       |
| 056 198 455 A     | 87 722 620       |
| 056 198 455 B     | 87 421 620       |
| 056 198 457 A     | 87 722 630       |
| 056 198 457 B     | 87 421 630       |
| 056 198 503       | 87 723 610       |
| 056 198 507       | 87 723 630       |
| 059 127 025 B     | 7.02242.34.0     |
| 060 906 089       | 7.21440.51.0     |
| 065 107 065 N     | 93 876 600       |
| 065 107 065 R     |                  |
| 065 107 071 R     | 93 876 610       |
| 065 107 081 R     | 93 876 620       |
| 068 103 101 D     | 90 732 960       |
| 068 103 101 E     | 93 260 600       |
| 068 103 265 CX    | 50 003 358       |
| 068 103 265 DX    |                  |
| 068 103 265EX     |                  |
| 068 107 065 AB    | 93 260 600       |
| 068 107 065 AH    |                  |
| 068 107 065 AJ    |                  |
| 068 107 065 AL    | 90 732 600       |
| 068 107 065 AP    |                  |
| 068 107 065 AT    |                  |
| 068 107 065 BA    | 93 260 600       |
| 068 107 065 BC    |                  |
| 068 107 065 BD    | 90 732 600       |
| 068 107 065 BE    |                  |
| 068 107 065 C     |                  |
| 068 107 065 D     | 93 260 600       |
| 068 107 065 E     |                  |
| 068 107 065 F     |                  |
| 068 107 065 H     |                  |
| 068 107 065 N     | 90 732 600       |

| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 068 107 071 AA    | 93 260 620       |
| 068 107 081 AA    | 90 732 610       |
| 068 107 081 AB    |                  |
| 068 107 081 AG    | 93 260 610       |
| 068 107 081 AP    | 90 732 610       |
| 068 107 081 BB    | 93 260 610       |
| 068 107 081 BD    | 90 732 610       |
| 068 107 081 C     |                  |
| 068 107 081 D     | 93 260 610       |
| 068 107 081 F     |                  |
| 068 107 081 J     | 90 732 610       |
| 068 107 081 K     | 93 260 610       |
| 068 107 081 T     | 90 732 610       |
| 068 107 091 AB    | 90 732 620       |
| 068 107 091 AJ    | 93 260 610       |
| 068 107 091 AJ    | 93 260 620       |
| 068 107 091 AP    | 90 732 620       |
| 068 107 091 AQ    | 93 260 620       |
| 068 107 091 B     | 90 732 620       |
| 068 107 091 BA    |                  |
| 068 107 091 BB    | 93 260 620       |
| 068 107 091 BD    | 90 732 620       |
| 068 107 091 BE    |                  |
| 068 107 091 C     |                  |
| 068 107 091 D     | 93 260 620       |
| 068 107 091 F     | 90 732 620       |
| 068 107 091 F     | 93 260 620       |
| 068 107 091 J     | 90 732 620       |
| 068 107 091 K     | 93 260 620       |
| 068 107 091 T     | 90 732 620       |
| 068 107 107 AC    | 90 732 610       |
| 068 107 109 AC    | 90 732 620       |
| 068 107 165 M     | 90 732 600       |
| 068 107 600       |                  |
| 068 109 101 L     | 50 006 214       |
| 068 109 601 C     | 33028            |
| 068 109 601 D     | 4906             |
| 068 109 601 L     | 39183            |
| 068 109 601 N     | 331103           |
| 068 109 611 L     | 331102           |
| 068 117 021 B     | 7.09269.27.0     |
| 068 121 005 A     | 50 005 148       |
| 068 121 005 A     | 7.07152.46.0     |
| 068 121 010 A     | 50 005 151       |
| 068 121 010 A     | 7.07152.46.0     |
| 068 121 010 AX    | 50 005 151       |
| 068 121 010 AX    | 7.07152.46.0     |
| 068 145 101 A     | 7.24808.50.0     |
| 068 145 101 AX    |                  |
| 068 145 101 B     |                  |
| 068 145 101 BX    |                  |
| 068 145 101 C     |                  |
| 068 145 101 CX    |                  |
| 068 145 101 D     |                  |
| 068 145 101 E     |                  |
| 068 145 101 EX    |                  |
| 068 145 101 G     |                  |
| 068 145 101 GX    |                  |
| 068 198 151       | 90 732 600       |
| 068 198 155 A     | 80 00006 1 1 050 |
| 068 198 491       | 87 722 600       |
| 068 198 493       | 77 152 610       |
| 068 198 493       | 87 722 610       |
| 068 198 495       | 77 152 620       |
| 068 198 495       | 87 722 620       |
| 068 198 497       | 77 152 630       |
| 068 198 497       | 87 722 630       |
| 068 198 501       | 87 464 600       |
| 068 198 503       | 87 464 610       |

| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 068 198 505       | 87 464 620       |
| 068 198 507       | 87 464 630       |
| 068107107E        | 93 260 600       |
| 069 103 101 A     | 90 732 960       |
| 069 105 431 A     | 87 342 690       |
| 069 105 431 A     | 87 343 690       |
| 069 105 431 A     | 87 344 690       |
| 069 107 065       | 93 260 600       |
| 069 107 065 A     | 90 732 600       |
| 069 107 065 B     |                  |
| 069 107 065 C     | 93 260 600       |
| 069 107 065 F     | 90 732 600       |
| 069 107 065 M     |                  |
| 069 107 065 P     |                  |
| 069 107 081       | 93 260 610       |
| 069 107 081 A     | 90 732 610       |
| 069 107 081 BA    |                  |
| 069 107 081 D     | 93 260 610       |
| 069 107 081 E     |                  |
| 069 107 081 M     | 90 732 610       |
| 069 107 081 P     |                  |
| 069 107 091       | 93 260 620       |
| 069 107 091 A     | 90 732 620       |
| 069 107 091 D     | 93 260 620       |
| 069 107 091 E     |                  |
| 069 107 091 M     | 90 732 620       |
| 069 107 091 P     |                  |
| 069 109 101P      | 50 006 216       |
| 069 109 601 D     | 33044            |
| 069 109 601 F     | 39123            |
| 069 109 601 H     | 39143            |
| 069 198 501 A     | 87 463 600       |
| 069 198 503 A     | 87 463 610       |
| 069 198 505 A     | 87 463 620       |
| 069 198 507 A     | 87 463 630       |
| 06A 109 601E      | 33403            |
| 06A198151D        | 80 00012 1 0 000 |
| 070 129 530       | 7.20469.51.0     |
| 070 198 169       | 80 00266 1 0 000 |
| 070 198 461       | 87 978 600       |
| 070 198 463       | 87 978 610       |
| 070 198 467       | 87 978 630       |
| 070 198 469       | 87 978 640       |
| 070 198 471       | 87 732 700       |
| 073 109 601 D     | 33046            |
| 073 198 155       | 80 00006 1 1 050 |
| 074 109 101 B     | 50 006 216       |
| 074 109 101J      | 50 006 283       |
| 074 109 309       | 50 006 460       |
| 074 109 611       | 33049            |
| 075 107 065 A     | 90 732 600       |
| 075 107 065 F     |                  |
| 075 107 081 A     | 90 732 610       |
| 075 107 091 A     | 90 732 620       |
| 075 107 101 H     | 93 260 600       |
| 076 198 501       | 87 462 600       |
| 076 198 503       | 87 462 610       |
| 076 198 505       | 87 462 620       |
| 076 198 507       | 87 462 630       |
| 078 109 601A      | 33403            |
| 078 109 601B      |                  |
| 078 109 601E      |                  |
| 078 109 601F      |                  |
| 078 109 611C      | 33416            |
| 078 198 151       | 80 00012 1 0 000 |
| 100 906 001       | 7.21651.70.0     |
| 100 906 091       |                  |
| 111 198 257 B     | 80 00262 1 0 000 |

| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 111 198 461       | 87 978 600       |
| 111 198 463       | 87 978 610       |
| 111 198 465       | 87 978 620       |
| 111 198 467       | 87 978 630       |
| 111 198 469       | 87 978 640       |
| 111 198 471       | 87 732 700       |
| 111 198 493       | 87 978 815       |
| 111 198 541       | 87996600         |
| 113 101 401       | 81-3907          |
| 113 101 403 A     | 81-3958          |
| 113 101 404       | 81-3908          |
| 113 101 415       | 81-3910          |
| 113 105 701       | 87 998 600       |
| 113 105 707       | 87 998 610       |
| 113 105 713       | 87 998 620       |
| 113 105 719       | 87 998 630       |
| 113 105 725       | 87 998 640       |
| 113 107 111       | 92 412 601       |
| 113 109 651 A     | MK-8H            |
| 113 127 025 A     | 7.02242.04.0     |
| 113 127 025 B     |                  |
| 113 127 025 C     |                  |
| 113 127 025 F     | 7.02242.43.0     |
| 113 127 025 G     |                  |
| 171 906 091 A     | 7.21659.70.0     |
| 191 611 933 D     | 7.05817.06.0     |
| 191 611 933 E     |                  |
| 191 906 090       | 7.22042.51.0     |
| 191 906 091 E     |                  |
| 191 906 092 A     | 7.21088.62.0     |
| 191 906 092 C     |                  |
| 191 906 092 G     |                  |
| 191 906 092 M     |                  |
| 211 107 116 A     | 93 293 611       |
| 211 107 116 B     |                  |
| 251 906 091       | 7.21287.53.0     |
| 311 101 301 B     | 88 451 110       |
| 311 105 431 A     | 87 362 690       |
| 311 109 601       | 33009            |
| 311 109 612 A     | 33008            |
| 311 198 169 A     | 80 00267 1 0 000 |
| 311 198 173 A     | 80 00267 1 0 050 |
| 341 101 302       | 88 451 110       |
| 357 906 092 C     | 7.21088.62.0     |
| 3A0 201 542       | 7.20469.51.0     |
| 431 906 091       | 7.21659.70.0     |
| 431 906 091 A     |                  |
| 431 906 091 B     |                  |
| 431 906 091 C     |                  |
| 431 906 091 D     |                  |
| 443 906 087 BB    | 7.21651.70.0     |
| 443 906 087 BC    |                  |
| 443 906 087 BE    |                  |
| 443 906 091       |                  |
| 443 906 091 A     |                  |
| 443 906 091 E     |                  |
| 447 906 091       |                  |
| 447 906 091 A     |                  |
| 447 906 091 B     |                  |
| 447 906 091 C     |                  |
| 447 906 091 D     |                  |
| 447 906 091 J     |                  |
| 477 906 091 B     | 7.21659.70.0     |
| 533 906 092 N     | 7.21088.62.0     |
| 533 906 092 P     |                  |
| 810 906 091 C     | 7.21659.70.0     |
| 811 906 091       | 7.21538.50.0     |
| 867 906 091 B     |                  |
| 893 906 091       | 7.21659.70.0     |

## COMPARISON LIST

| REF-No.                | ITEM No.         |
|------------------------|------------------|
| <b>VOLKSWAGEN</b>      |                  |
| 893 906 091 A          | 7.21659.72.0     |
| 893 906 091 B          |                  |
| 893 906 091 E          |                  |
| 8A0 906 091            | 7.21538.50.0     |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| Z06A198151F            | 80 00012 1 0 000 |
| ZBA 198 165 B          | 80 00009 1 1 050 |
| ZBA 198 167 B          | 80 00009 1 1 100 |
| ZBA 198 453 A          | 87 722 610       |
| ZBA 198 455 A          | 87 722 620       |
| ZBA 198 457 A          | 87 722 630       |
| <b>VOLVO</b>           |                  |
| 1257613                | 81-3310          |
| 1266006                | 7.21659.70.0     |
| 1276773                | 92 776 600       |
| 1276774                |                  |
| 1276775                |                  |
| 1276776                |                  |
| 1276777                |                  |
| 1306028                | 7.21659.70.0     |
| 1306500                |                  |
| 1306831                |                  |
| 1306932                | 7.21565.70.0     |
| 1317792                | 4730             |
| 1317792-8              |                  |
| 13177928               |                  |
| 1317793                | 4729             |
| 1317793-6              |                  |
| 13177936               |                  |
| 1326342                | 50 005 106       |
| 1326342-1              |                  |
| 1328147                | 33044            |
| 1328147-2              |                  |
| 13281472               |                  |
| 1336184                | 7.02242.08.0     |
| 1336517                | 7.21659.70.0     |
| 1336677                |                  |
| 1336679                | 7.21565.70.0     |
| 1378162                | 7.18222.01.0     |
| 1378960                | 81-47113         |
| 1389447                | 7.21659.70.0     |
| 1389448                |                  |
| 1389449                | 7.21565.70.0     |
| 1588A00                | 7.02604.99.0     |
| 1677875                | RK-8H            |
| 20510747               | MK-8H            |
| 232034                 | 93 260 610       |
| 232035                 | 93 260 620       |
| 241723                 | 7.21565.70.0     |
| 245390                 | 536226           |
| 245390-0               |                  |
| 2453900                |                  |
| 245802                 | 538930           |
| 245802-4               |                  |
| 2458024                |                  |
| 270559                 | 50 005 106       |
| 270559-8               |                  |
| 270612                 | 90 732 620       |
| 270642                 | 90 732 610       |
| 271214                 | 87 836 600       |
| 271214-9               |                  |
| 271215                 | 87 836 610       |
| 271215-6               |                  |
| 271216                 | 87 836 620       |
| 271216-4               |                  |
| 271218                 | 87 779 610       |

| REF-No.      | ITEM No.         |
|--------------|------------------|
| <b>VOLVO</b> |                  |
| 271275       | 50 005 106       |
| 2712750      |                  |
| 271830       |                  |
| 271975       |                  |
| 272013       | 92 776 600       |
| 272032       | 93 260 600       |
| 272034       | 93 260 610       |
| 272035       | 93 260 620       |
| 272044       | 92 776 600       |
| 272045       |                  |
| 272072       | 93 260 600       |
| 272085       | 90 732 600       |
| 272086       |                  |
| 272088       | 90 732 610       |
| 272089       | 90 732 620       |
| 275306       | 80 00272 1 0 000 |
| 275319       | 80 00038 1 1 000 |
| 275322       | 80 00230 1 0 000 |
| 275334       | 80 00272 1 0 000 |
| 275337       | 92 776 600       |
| 275369       | 80 00349 1 0 000 |
| 275369-7     |                  |
| 285211       | 7.21565.70.0     |
| 30711622     | 7.02400.05.0     |
| 3085599      | 50 005 301       |
| 3085599-1    |                  |
| 3101039      | MK-7H2           |
| 3101039-0    |                  |
| 3102891      | 81-5115          |
| 3104400      | KK-7H            |
| 3104400-1    |                  |
| 31219176     | 7.02400.05.0     |
| 31330943     |                  |
| 31368353     |                  |
| 31401653     |                  |
| 31493369     |                  |
| 3242084      | 50 005 301       |
| 3287751      |                  |
| 3287751-6    |                  |
| 3287967      | 517963           |
| 3287967-8    |                  |
| 32879678     |                  |
| 3342399      | 517981           |
| 3342399-7    |                  |
| 33423997     |                  |
| 3343093      | 50005301         |
| 3343093-5    |                  |
| 3343624      | 81-47103         |
| 3343738      | 517981           |
| 3343738-5    |                  |
| 33437385     |                  |
| 3344251      | 50 005 301       |
| 3344251-8    |                  |
| 3344827      |                  |
| 3344831      |                  |
| 3345626      |                  |
| 3411400      | 7.18222.01.0     |
| 34704999     | 7.20469.51.0     |
| 3517020      | 7.07759.14.0     |
| 3547603      | 81-4719          |
| 418223       | 87 836 600       |
| 419643       | MK-8H            |
| 419652       | 81-4716          |
| 419653       | 81-4717          |
| 430228       | 7.02242.08.0     |
| 461150       |                  |
| 463395       | 4717             |
| 463395-4     |                  |
| 4633954      |                  |

## COMPARISON LIST

| REF-No.                | ITEM No.     |
|------------------------|--------------|
| <b>VOLVO</b>           |              |
| 463526                 | 4718         |
| 463526-4               |              |
| 4635264                |              |
| 463771                 | 81-4719      |
| 463990                 | 92 776 600   |
| 463991                 |              |
| 463992                 |              |
| 463993                 |              |
| 465284                 | RK-8         |
| 7950916                | 7.02242.08.0 |
| 8251497                | 7.07759.14.0 |
| 8420816                | KK-8H        |
| 8420816-4              |              |
| 8602792                | 7.07759.14.0 |
| 9142044                | 7.21565.70.0 |
| 9142045                |              |
| 9142739                | 7.20469.51.0 |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>ZASTAVA</b>         |              |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |



**PRODUCT RANGE**






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## PRODUCT RANGE

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|              | Cyl. | mm      | cm <sup>3</sup> |   | Comp. Ratio $\epsilon$ | kW   | PS   | Pos | A |
|--------------|------|---------|-----------------|---|------------------------|------|------|-----|---|
|              |      |         |                 |   |                        |      |      |     |   |
| Z 482 Euro 4 | D 2  | 67 x 68 | 479             | 2 |                        | 6-10 | 8-14 | 1   |   |

| A   |  |  | Pos |  |  | Pos |
|---|---|---|-----|--|---|-----|
| <br>500 Estate Van |   |   |     |  |   |     |
| 0.5   | 10.1990 → 09.1996   | Z 482   | D   | 1  |   |     |

|          |                |                   |   |   |                     |    |         |         |      |
|----------|----------------|-------------------|---|---|---------------------|----|---------|---------|------|
| <b>1</b> | <b>67</b>      |                   |   |   |                     |    |         |         |      |
|          | Z 482 Euro 4   | 10.1990 → 09.1996 | D | 2 | 479 cm <sup>3</sup> | 2V | 6-10 kW | 8-14 PS | - 68 |
|          | 500 Estate Van |                   |   |   |                     |    |         |         |      |

|  |                            |  |    |  |  |  |  |  |  |
|--|----------------------------|--|----|--|--|--|--|--|--|
|  | <b>40 224 600</b>          | Cylinder diameter: 67; KH: 32.65; GL: 59.1; piston pin: 20.008x50; number of piston rings: 3 |    |  |  |  |  |  |  |
|  | <b>40 224 610 67.50</b>    |  |    |  |  |  |  |  |  |
|  | ET 1.5                     | NT   | ST |  |  |  |  |  |  |
|  | NM 1.5                     | CR   | G3 |  |  |  |  |  |  |
|  | DSF 3                      | CR   |    |  |  |  |  |  |  |
|  | → <b>80 00561 1 0 ...</b>  |  |    |  |  |  |  |  |  |
|  | for cylinder „C“ (zyl 1/3) |  |    |  |  |  |  |  |  |

|  |                         |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|
|  | <b>80 00561 1 0 000</b> | Ø67; STD; set: 1; [ET ST NT 1.5] [NM G3 CR 1.5] [DSF CR 3] |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|

# BAJAJ TEMPO

| B     |   | Cyl. | mm         | cm <sup>3</sup> |   | Comp. Ratio<br>ε | kW | PS | Pos |
|-------|---|------|------------|-----------------|---|------------------|----|----|-----|
| OM601 | D | 5    | 90,9 x 100 | 3246            | 2 |                  | 50 | 68 | 1   |

# BAJAJ TEMPO

|                                 |                   | Pos     |   |  | Pos |   |
|---------------------------------|-------------------|---------|---|--|-----|---|
|                                 |                   |         | <div style="background-color: black; color: white; text-align: center; padding: 5px; font-weight: bold; font-size: 24px;">B</div> |  |     |   |
| <b>MATADOR Platform/Chassis</b> |                   |         |   |  |     |   |
| 3.2 Di                          | 08.1989 → 12.1994 | OM601 D |   |  |     | 1 |
| <b>TEMPO Bus</b>                |                   |         |   |  |     |   |
| 3.2 Di                          | 08.1989 → 12.1994 | OM601 D |   |  |     | 1 |
| <b>TEMPO Van</b>                |                   |         |   |  |     |   |
| 3.2 Di                          | 08.1989 → 12.1994 | OM601 D | 1   |  |     |   |



**1** **90.9**



OM601

08.1989 → 12.1994 D

5

3246 cm<sup>3</sup>

2V

50 kW

68 PS

- 100

**B**



**MATADOR Platform/Chassis, TEMPO Bus, TEMPO Van**



**78 662 610**

[Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A

**78 662 620 0,20 / 78 662 600 STD**

**87 231 610**

[Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B

**87 231 620 0,50 / 87 231 630 0,75 / 87 231 600 STD**

**87 322 690**




[Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B

**87 435 610**






[Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A

**87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00**

# BEDFORD

|  |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS    | Pos |
|---|---|------|--|-----------------|---|------------------|-------|-------|-----|
|   |   |      |  |                 |   |                  |       |       |     |
| 14 NV   | B | 4    | 77,6 x 73,4  | 1389            | 2   | 9,4              | 44-56 | 60-76 | 1   |
| 16 SV   | B | 4    | 79 x 81,5  | 1598            | 2   | 10               | 60-66 | 82-90 | 2   |

**B**

|    |  | Pos   |  |  | Pos |
|---|---|-------|--|---|-----|
| <div style="display: flex; align-items: center;"> <div style="background-color: black; color: white; padding: 2px 5px; font-weight: bold; margin-right: 10px;">B</div> <div style="background-color: black; color: white; padding: 2px 5px; font-size: 1.2em;">  </div> </div> |   |       |  |   |     |
| <div style="background-color: black; color: white; padding: 2px 5px; font-size: 0.9em;">ASTRA VAN Estate Van</div>  |   |       |  |   |     |
| 1.4   | 09.1989 → 08.1991   | 14 NV | B  |   | 1   |
| 1.6   | 09.1984 → 08.1991   | 16 SV | B  |   | 2   |

## 1 77.6

14 NV 09.1989 → 08.1991 B 4 1389 cm<sup>3</sup> 2V 44-56 kW 60-76 PS  $\xi$ 9,4 - 73.4

ASTRA VAN Estate Van

**97 286 610** Cylinder diameter: 78.1; KH: 31.75; MT: -3.4; MØ: 63; GL: 52.52; piston pin: 18x55; K; number of piston rings: 3  
**97 286 620** 78.60  
 HKÜ  
 R 1.5 CR G6  
 M 1.5  
 SLF 3 CR  
 → **80 00205 1 0 ...**

**80 00205 1 0 000** Ø77.6; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF CR 3]  
**80 00205 1 0 050** 78.10

**87 409 610** [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A  
**87 409 620** 0,50 / **87 409 630** 0,75 / **87 409 600** STD / **87 409 640** 1,00

**87 410 610** [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A  
**87 410 620** 0,50 / **87 410 630** 0,75 / **87 410 600** STD / **87 410 640** 1,00

**29296** EX; 29 x 7 x 104.6 x A/S - Cr - 45° - VS - 1 - III **KK-7H** valve cotter; number of notches: 1; valve stem diameter: 7

**29287** IN; 33 x 7 x 104.6 x S - Cr - 45° - 1 - III **81-4212** IN/EX; 11.03/ x 7 x 45.8 G1

**50 005 059** mechanical; metal, mot. 19307806→

**50 006 457** hydraulic; height: 68; Outer Ø: 21.4; length: 68

**50 006 487**

## 2 79

16 SV 09.1984 → 08.1991 B 4 1598 cm<sup>3</sup> 2V 60-66 kW 82-90 PS  $\xi$ 10 - 81.5

ASTRA VAN Estate Van

**90 556 605** Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -1.6; MØ: 59; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3  
**90 556 623** 79.50 / **90 556 630** 80.00  
 R 1.2 CR G6  
 NM 1.5  
 SLF 3 CR ST  
 → **80 00207 1 0 ...**

**80 00207 1 0 000** Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]  
**80 00207 1 0 050** 79.50 / **80 00207 1 0 100** 80.00, Special 3mm oilring version

**87 409 610** [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A  
**87 409 620** 0,50 / **87 409 630** 0,75 / **87 409 600** STD / **87 409 640** 1,00

**87 410 610** [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A  
**87 410 620** 0,50 / **87 410 630** 0,75 / **87 410 600** STD / **87 410 640** 1,00

**29300** EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III **KK-7H** valve cotter; number of notches: 1; valve stem diameter: 7

**29316** IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III **81-4212** IN/EX; 11.03/ x 7 x 45.8 G1

**50 006 457** hydraulic; height: 68; Outer Ø: 21.4; length: 68

**50 006 406**  
**50 006 487**

|                   |        | Cyl. |             | mm   | cm <sup>3</sup> |       | Comp. | kW      | PS | Pos |
|-------------------|--------|------|-------------|------|-----------------|-------|-------|---------|----|-----|
|                   |        |      |             |      |                 |       | Ratio |         |    |     |
| 109K              | B      | 4    | 72 x 69     | 1124 | 2               | 9,7   | 34-36 | 48-50   | 4  |     |
| 150A              | B      | 4    | 75 x 77     | 1360 | 2               | 9,3   | 45    | 61      | 8  |     |
| 150D (XY7)        | B      | 4    | 75 x 77     | 1360 | 2               | 9,3   | 44    | 60      | 8  |     |
| 1580 SPI          | B      | 4    | 86,4 x 67,4 | 1581 | 2               | 9,2   | 58    | 79      | 23 |     |
| 161A (XUD7)       | D      | 4    | 80 x 88     | 1769 | 2               | 23    | 43-44 | 58-60   | 14 |     |
| 169 (XM7T)        | B      | 4    | 84 x 81     | 1796 | 2               | 7,5   | 49-51 | 67-69   | 20 |     |
| 170A (XN1T)       | B      | 4    | 88 x 81     | 1971 | 2               | 8,1   | 57-58 | 78-79   | 24 |     |
| 170B (XN1T)       | B      | 4    | 88 x 81     | 1971 | 2               | 8,1   | 57-62 | 78-84   | 24 |     |
| 170C (XN1T)       | B      | 4    | 88 x 81     | 1971 | 2               | 8     | 62    | 84      | 24 |     |
| 220 A2.000        | B      | 4    | 86,4 x 67,4 | 1581 | 2               | 9,2:1 | 59-60 | 80-81   | 23 |     |
| A9A (XUD7)        | D      | 4    | 80 x 88     | 1769 | 2               | 23    | 43-44 | 58-60   | 15 |     |
| B25637            | D      | 4    | 93 x 92     | 2498 | 2               | 22,25 | 51    | 69      | 27 |     |
| CRD93L (U25/661)  | D      | 4    | 93 x 92     | 2498 | 2               | 22,25 | 54-55 | 73-75   | 28 |     |
| CRD93LS (U25/673) | D (A)  | 4    | 93 x 92     | 2500 | 2               | 22,5  | 70    | 95      | 29 |     |
| D9B (XUD9A/U)     | D      | 4    | 83 x 88     | 1905 | 2               | 23,5  | 50-53 | 68-72   | 16 |     |
| DHX (XUD9TF/BTF)  | D (LA) | 4    | 83 x 88     | 1905 | 2               | 21,8  | 66-68 | 90-92   | 17 |     |
| DHY (XUD9TE/Y)    | D (LA) | 4    | 83 x 88     | 1905 | 2               | 21,8  | 65-68 | 88-92   | 18 |     |
| DJY (XUD9A)       | D      | 4    | 83 x 88     | 1905 | 2               | 23,5  | 50-52 | 68-71   | 19 |     |
| E1A               | B      | 4    | 72 x 69     | 1124 | 2               | 9,6   | 35    | 48      | 5  |     |
| H1A               | B      | 4    | 72 x 69     | 1124 | 2               | 9,2   | 40-44 | 54-60   | 6  |     |
| HDZ (TU1M)        | B      | 4    | 72 x 69     | 1124 | 2               | 9,7   | 40-44 | 55-60   | 7  |     |
| K1H (TU3A)        | B      | 4    | 75 x 77     | 1360 | 2               | 9,3   | 47-55 | 64-75   | 9  |     |
| K3A               | B      | 4    | 75 x 77     | 1360 | 2               | 9,3   | 40-46 | 54-63   | 10 |     |
| KDY (TU3FM)       | B      | 4    | 75 x 77     | 1360 | 2               | 9,3   | 55-58 | 75-79   | 11 |     |
| KDY (TU3M)        | B      | 4    | 75 x 77     | 1360 | 2               | 9,3   | 55-58 | 75-79   | 11 |     |
| KFX (TU3JP)       | B      | 4    | 75 x 77     | 1360 | 2               | 10,2  | 53-57 | 72-77   | 12 |     |
| P8C (XUD11BTE)    | D (A)  | 4    | 85 x 92     | 2088 | 3               | 21,5  | 80    | 109     | 21 |     |
| RFV (XU10J4R)     | B      | 4    | 86 x 86     | 1998 | 4               | 10,4  | 97-99 | 132-135 | 22 |     |
| THX (DJ5TED)      | D (A)  | 4    | 92 x 92     | 2446 | 2               | 20    | 79    | 107     | 25 |     |
| THZ (DJ5T)        | D (A)  | 4    | 92 x 92     | 2446 | 3               | 22    | 76    | 103     | 26 |     |
| TU9               | B      | 4    | 70 x 62     | 954  | 2               | 8,8   | 33    | 45      | 1  |     |
| TU9K              | B      | 4    | 70 x 62     | 954  | 2               | 8,8   | 37    | 50      | 2  |     |
| VJZ (TUD5)        | D      | 4    | 77 x 82     | 1527 | 2               | 23    | 42-43 | 57-58   | 13 |     |
| XV8               | B      | 4    | 70 x 62     | 954  | 2               | 8,8   | 33    | 45      | 3  |     |

|  |                   | Pos                    |                                       |                   | Pos                   |
|--|-------------------|------------------------|---------------------------------------|-------------------|-----------------------|
|  |                   |                        | 1.9 D                                 | 10.1995 → 08.1998 | D9B (XUD9A/U) D 16    |
|  |                   |                        | 1.9 TD                                | 10.1995 → 08.2000 | DHX (XUD9TF/BTF) D 17 |
| <b>BX Van (XB-)</b>                      |                   |                        | <b>JUMPY Van (BS_, BT_, BY_, BZ_)</b> |                   |                       |
| 1.4                                      | 09.1982 → 01.1992 | 150A B 8               | 1.6 i                                 | 10.1995 → 08.2000 | 1580 SPI B 23         |
| <b>C15 Van (VD_)</b>                     |                   |                        | 1.6 i                                 | 10.1995 → 08.2000 | 220 A2.000 B 23       |
| 1.0                                      | 10.1984 → 12.1997 | TU9 B 1                | 1.9 D                                 | 10.1995 → 08.1998 | D9B (XUD9A/U) D 16    |
| 1.0                                      | 10.1984 → 12.1997 | XV8 B 3                | 1.9 TD                                | 10.1995 → 08.2000 | DHX (XUD9TF/BTF) D 17 |
| 1.0 E                                    | 11.1992 → 07.1996 | TU9K B 2               | <b>XSARA Estate Van</b>               |                   |                       |
| 1.1                                      | 10.1984 → 12.1996 | 109K B 4               | 1.5 D                                 | 05.1998 → 08.2000 | VJZ (TUD5) D 13       |
| 1.1                                      | 10.1984 → 12.1996 | E1A B 5                | 1.8 D                                 | 05.1998 → 05.1999 | A9A (XUD7) D 15       |
| 1.1                                      | 11.1988 → 07.1996 | H1A B 6                | <b>XSARA Hatchback Van (N3_)</b>      |                   |                       |
| 1.1 i                                    | 07.1988 → 12.1996 | HDZ (TU1M) B 7         | 1.4 LPG                               | 06.1999 → 08.2000 | KFX (TU3JP) B 12      |
| 1.4                                      | 07.1987 → 12.1996 | K1H (TU3A) B 9         | 1.5 D                                 | 05.1998 → 08.2000 | VJZ (TUD5) D 13       |
| 1.4 E                                    | 05.1987 → 03.1991 | 150D (XY7) B 8         | 1.8 D                                 | 05.1998 → 05.1999 | A9A (XUD7) D 15       |
| 1.4 E                                    | 07.1987 → 12.1996 | K3A B 10               | 1.9 D                                 | 05.1998 → 08.2000 | DHY (XUD9TE/Y) D 18   |
| 1.4 i                                    | 05.1991 → 12.1996 | KDY (TU3FM) B 11       |                                       |                   |                       |
| 1.4 i                                    | 05.1991 → 12.1996 | KDY (TU3M) B 11        |                                       |                   |                       |
| 1.8 D                                    | 07.1986 → 12.2000 | 161A (XUD7) D 14       |                                       |                   |                       |
| <b>C25 Bus (280_, 290_)</b>              |                   |                        |                                       |                   |                       |
| 1.8                                      | 11.1981 → 01.1994 | 169 (XM7T) B 20        |                                       |                   |                       |
| 1.8 E                                    | 07.1987 → 02.1994 | 169 (XM7T) B 20        |                                       |                   |                       |
| 1.9 D                                    | 07.1987 → 02.1994 | D9B (XUD9A/U) D 16     |                                       |                   |                       |
| 2.0                                      | 02.1991 → 02.1994 | 170C (XN1T) B 24       |                                       |                   |                       |
| 2.0 E                                    | 09.1981 → 02.1994 | 170A (XN1T) B 24       |                                       |                   |                       |
| 2.0 E                                    | 09.1981 → 02.1994 | 170B (XN1T) B 24       |                                       |                   |                       |
| 2.5 D                                    | 11.1981 → 01.1994 | CRD93L (U25/661) D 28  |                                       |                   |                       |
| 2.5 D                                    | 10.1985 → 02.1994 | CRD93L (U25/661) D 28  |                                       |                   |                       |
| 2.5 D 4x4                                | 01.1987 → 02.1994 | CRD93L (U25/661) D 28  |                                       |                   |                       |
| 2.5 D Turbo                              | 08.1987 → 02.1994 | CRD93LS (U25/673) D 29 |                                       |                   |                       |
| 2.5 D Turbo 4x4                          | 08.1987 → 02.1994 | CRD93LS (U25/673) D 29 |                                       |                   |                       |
| <b>C25 Platform/Chassis (280_, 290_)</b> |                   |                        |                                       |                   |                       |
| 1.8 E                                    | 07.1987 → 02.1994 | 169 (XM7T) B 20        |                                       |                   |                       |
| 2.0                                      | 01.1987 → 03.1994 | 170C (XN1T) B 24       |                                       |                   |                       |
| 2.5 D                                    | 11.1983 → 01.1994 | CRD93L (U25/661) D 28  |                                       |                   |                       |
| 2.5 DT                                   | 01.1987 → 01.1994 | CRD93LS (U25/673) D 29 |                                       |                   |                       |
| <b>C25 Van (280_, 290_)</b>              |                   |                        |                                       |                   |                       |
| 1.8                                      | 11.1981 → 01.1994 | 169 (XM7T) B 20        |                                       |                   |                       |
| 1.9 D 1400                               | 01.1988 → 01.1994 | DJY (XUD9A) D 19       |                                       |                   |                       |
| 2.0                                      | 02.1991 → 03.1994 | 170C (XN1T) B 24       |                                       |                   |                       |
| 2.0 4x4                                  | 01.1990 → 01.1994 | 170C (XN1T) B 24       |                                       |                   |                       |
| 2.0 E                                    | 09.1981 → 03.1994 | 170A (XN1T) B 24       |                                       |                   |                       |
| 2.0 E                                    | 09.1981 → 03.1994 | 170B (XN1T) B 24       |                                       |                   |                       |
| 2.5 D                                    | 11.1981 → 01.1994 | CRD93L (U25/661) D 28  |                                       |                   |                       |
| 2.5 D                                    | 02.1985 → 07.1994 | CRD93L (U25/661) D 28  |                                       |                   |                       |
| 2.5 DT                                   | 08.1991 → 01.1994 | CRD93LS (U25/673) D 29 |                                       |                   |                       |
| 2.5 DT 4x4                               | 08.1991 → 01.1994 | CRD93LS (U25/673) D 29 |                                       |                   |                       |
| <b>C35 Bus</b>                           |                   |                        |                                       |                   |                       |
| 2.5 D                                    | 02.1980 → 01.1994 | B25637 D 27            |                                       |                   |                       |
| <b>C35 Van</b>                           |                   |                        |                                       |                   |                       |
| 2.5 D                                    | 02.1980 → 01.1994 | B25637 D 27            |                                       |                   |                       |
| <b>EVASION Van (U6_, AF_)</b>            |                   |                        |                                       |                   |                       |
| 2.0 (AFRFVB)                             | 05.1998 → 04.2000 | RFV (XU10J4R) B 22     |                                       |                   |                       |
| DT (U6UW)                                | 11.1996 → 08.2000 | P8C (XUD11BTE) D 21    |                                       |                   |                       |
| <b>JUMPER Bus (230P)</b>                 |                   |                        |                                       |                   |                       |
| 2.5 TDI 4x4                              | 12.1996 → 11.2000 | THX (DJ5TED) D 25      |                                       |                   |                       |
| 2.5 TDi                                  | 12.1996 → 11.2000 | THX (DJ5TED) D 25      |                                       |                   |                       |
| <b>JUMPER Van (230L)</b>                 |                   |                        |                                       |                   |                       |
| 2.5 DT 4x4                               | 10.1996 → 08.1997 | THZ (DJ5T) D 26        |                                       |                   |                       |
| 2.5 TDi                                  | 12.1996 → 11.2000 | THX (DJ5TED) D 25      |                                       |                   |                       |
| 2.5 TDi 4x4                              | 03.2000 → 11.2000 | THX (DJ5TED) D 25      |                                       |                   |                       |
| <b>JUMPY (U6U_)</b>                      |                   |                        |                                       |                   |                       |
| 1.6                                      | 10.1995 → 08.2000 | 1580 SPI B 23          |                                       |                   |                       |
| 1.6                                      | 10.1995 → 08.2000 | 220 A2.000 B 23        |                                       |                   |                       |

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|-------------------------|-----------|--|---|---|----------------------|----|----------|----------|------|------|
| <b>1</b>                | <b>70</b> |  |   |   |                      |    |          |          |      |      |
| <b>TU9</b>              |           | 10.1984 → 12.1997  | B | 4 | 954 cm <sup>3</sup>  | 2V | 33 kW    | 45 PS    | ∅8,8 | - 62 |
| <b>C15 Van (VD_)</b>    |           |  |   |   |                      |    |          |          |      |      |
| <b>537840</b>           |           | IN; 34.7 x 7 x 112.8 x S - - 30° - 1 - III   |   |   |                      |    |          |          |      |      |
| <b>81-5318</b>          |           | IN/EX; 13.06/ x 7 x 47.5 G1  |   |   |                      |    |          |          |      |      |
| <b>50 005 310</b>       |           | mechanical; metal  |   |   |                      |    |          |          |      |      |
| <b>50 006 136</b>       |           |  |   |   |                      |    |          |          |      |      |
| <b>2</b>                | <b>70</b> |  |   |   |                      |    |          |          |      |      |
| <b>TU9K</b>             |           | 11.1992 → 07.1996  | B | 4 | 954 cm <sup>3</sup>  | 2V | 37 kW    | 50 PS    | ∅8,8 | - 62 |
| <b>C15 Van (VD_)</b>    |           |  |   |   |                      |    |          |          |      |      |
| <b>77 127 618</b>       |           | [Set] HL 0,30 ∅ 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |   |                      |    |          |          |      |      |
| <b>537840</b>           |           | IN; 34.7 x 7 x 112.8 x S - - 30° - 1 - III   |   |   |                      |    |          |          |      |      |
| <b>81-5318</b>          |           | IN/EX; 13.06/ x 7 x 47.5 G1  |   |   |                      |    |          |          |      |      |
| <b>50 005 310</b>       |           | mechanical; metal  |   |   |                      |    |          |          |      |      |
| <b>50 006 136</b>       |           |  |   |   |                      |    |          |          |      |      |
| <b>3</b>                | <b>70</b> |  |   |   |                      |    |          |          |      |      |
| <b>XV8</b>              |           | 10.1984 → 12.1997  | B | 4 | 954 cm <sup>3</sup>  | 2V | 33 kW    | 45 PS    | ∅8,8 | - 62 |
| <b>C15 Van (VD_)</b>    |           |  |   |   |                      |    |          |          |      |      |
| <b>77 088 618</b>       |           | [Set] PL 0,30 ∅ 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD   |   |   |                      |    |          |          |      |      |
| <b>537840</b>           |           | IN; 34.7 x 7 x 112.8 x S - - 30° - 1 - III   |   |   |                      |    |          |          |      |      |
| <b>81-5318</b>          |           | IN/EX; 13.06/ x 7 x 47.5 G1  |   |   |                      |    |          |          |      |      |
| <b>50 005 310</b>       |           | mechanical; metal  |   |   |                      |    |          |          |      |      |
| <b>50 006 136</b>       |           |  |   |   |                      |    |          |          |      |      |
| <b>4</b>                | <b>72</b> |  |   |   |                      |    |          |          |      |      |
| <b>109K</b>             |           | 10.1984 → 12.1996  | B | 4 | 1124 cm <sup>3</sup> | 2V | 34-36 kW | 48-50 PS | ∅9,7 | - 69 |
| <b>C15 Van (VD_)</b>    |           |  |   |   |                      |    |          |          |      |      |
| <b>89 194 110</b>       |           | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=122.5 H=85   |   |   |                      |    |          |          |      |      |
| <b>7.21749.50.0</b>     |           | fuel pump; mechanical  |   |   |                      |    |          |          |      |      |
| <b>5</b>                | <b>72</b> |  |   |   |                      |    |          |          |      |      |
| <b>E1A</b>              |           | 10.1984 → 12.1996  | B | 4 | 1124 cm <sup>3</sup> | 2V | 35 kW    | 48 PS    | ∅9,6 | - 69 |
| <b>C15 Van (VD_)</b>    |           |  |   |   |                      |    |          |          |      |      |
| <b>89 194 110</b>       |           | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=122.5 H=85   |   |   |                      |    |          |          |      |      |
| <b>77 088 618</b>       |           | [Set] PL 0,30 ∅ 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD   |   |   |                      |    |          |          |      |      |
| <b>6</b>                | <b>72</b> |  |   |   |                      |    |          |          |      |      |
| <b>H1A</b>              |           | 11.1988 → 07.1996  | B | 4 | 1124 cm <sup>3</sup> | 2V | 40-44 kW | 54-60 PS | ∅9,2 | - 69 |
| <b>C15 Van (VD_)</b>    |           |  |   |   |                      |    |          |          |      |      |
| <b>80 00220 1 1 000</b> |           | ∅72; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF ST CR 3]  |   |   |                      |    |          |          |      |      |

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|--|-------------------|---|--|---------------------|--|--|--|--|--|--|
|  | <b>89 194 110</b> | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=122.5 H=85  |  |                     |  |  |  |  |  |  |
|  | <b>77 088 618</b> | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |  |                     |  |  |  |  |  |  |
|  | <b>77 127 618</b> | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |  |                     |  |  |  |  |  |  |
|  | <b>539003</b>     | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III  |  | <b>KK-7H</b>        | valve cotter; number of notches: 1; valve stem diameter: 7 |  |  |  |  |  |
|  | <b>537841</b>     | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III  |  | <b>81-5318</b>      | IN/EX; 13.06/ x 7 x 47.5 G1                                |  |  |  |  |  |
|  | <b>539019</b>     | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III  |  |                     |  |  |  |  |  |  |
|  | <b>50 005 310</b> | mechanical; metal, mot. ch PR4196→  |  | <b>7.06595.13.0</b> |  |  |  |  |  |  |

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|----------|--|----------------------|-------------------|---|---|----------------------|----|----------|----------|-----------|
| <b>7</b> |  | <b>72</b>            |                   |   |   |                      |    |          |          |           |
|          |  | <b>HDZ (TU1M)</b>    | 07.1988 → 12.1996 | B | 4 | 1124 cm <sup>3</sup> | 2V | 40-44 kW | 55-60 PS | ϕ9,7 - 69 |
|          |  | <b>C15 Van (VD_)</b> |                   |   |   |                      |    |          |          |           |

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|  | <b>80 00220 1 1 000</b> | Ø72; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF ST CR 3] |
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|--|---------------------|---|--|----------------|--|--|--|--|--|--|
|  | <b>89 194 110</b>   | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=122.5 H=85  |  |                |  |  |  |  |  |  |
|  | <b>77 088 618</b>   | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |  |                |  |  |  |  |  |  |
|  | <b>77 127 618</b>   | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |  |                |  |  |  |  |  |  |
|  | <b>539003</b>       | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III  |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |  |  |  |  |  |
|  | <b>537841</b>       | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III  |  | <b>81-5318</b> | IN/EX; 13.06/ x 7 x 47.5 G1                                |  |  |  |  |  |
|  | <b>539019</b>       | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III  |  |                |  |  |  |  |  |  |
|  | <b>7.06595.13.0</b> |   |  |                |  |  |  |  |  |  |

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|  | <b>7.21749.50.0</b> | fuel pump; mechanical |
|--|---------------------|-----------------------|

|          |  |                                    |                   |   |   |                      |    |       |       |           |
|----------|--|------------------------------------|-------------------|---|---|----------------------|----|-------|-------|-----------|
| <b>8</b> |  | <b>75</b>                          |                   |   |   |                      |    |       |       |           |
|          |  | <b>150A</b>                        | 09.1982 → 01.1992 | B | 4 | 1360 cm <sup>3</sup> | 2V | 45 kW | 61 PS | ϕ9,3 - 77 |
|          |  | <b>150D (XY7)</b>                  | 05.1987 → 03.1991 | B | 4 | 1360 cm <sup>3</sup> | 2V | 44 kW | 60 PS | ϕ9,3 - 77 |
|          |  | <b>BX Van (XB_), C15 Van (VD_)</b> |                   |   |   |                      |    |       |       |           |

|  |                   |  |
|--|-------------------|--|
|  | <b>77 088 618</b> | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b> |
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|          |  |                      |                   |   |   |                      |    |          |          |           |
|----------|--|----------------------|-------------------|---|---|----------------------|----|----------|----------|-----------|
| <b>9</b> |  | <b>75</b>            |                   |   |   |                      |    |          |          |           |
|          |  | <b>K1H (TU3A)</b>    | 07.1987 → 12.1996 | B | 4 | 1360 cm <sup>3</sup> | 2V | 47-55 kW | 64-75 PS | ϕ9,3 - 77 |
|          |  | <b>C15 Van (VD_)</b> |                   |   |   |                      |    |          |          |           |

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|  | <b>80 00029 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3] |
|--|-------------------------|--|

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|--|-------------------|---|--|----------------|--|--|--|--|--|--|
|  | <b>89 584 110</b> | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90  |  |                |  |  |  |  |  |  |
|  | <b>77 088 618</b> | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |  |                |  |  |  |  |  |  |
|  | <b>77 127 618</b> | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |  |                |  |  |  |  |  |  |
|  | <b>539003</b>     | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III  |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |  |  |  |  |  |
|  | <b>537841</b>     | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III  |  | <b>81-5318</b> | IN/EX; 13.06/ x 7 x 47.5 G1                                |  |  |  |  |  |

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|  | <b>539019</b>       | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III |
|  | <b>50 005 310</b>   | mechanical; metal, mot. ch PR4196→         |
|  | <b>7.21749.50.0</b> | fuel pump; mechanical                      |
|  | <b>50 006 136</b>   |  |

|           |                      |   |
|-----------|----------------------|---|
| <b>10</b> |                      | <b>75</b>   |
|           | <b>K3A</b>           | 07.1987→12.1996 B 4 1360 cm <sup>3</sup> 2V 40-46 kW 54-63 PS  - 77 |
|           | <b>C15 Van (VD_)</b> |   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00029 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3]  |
|  | <b>89 584 110</b>       | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90  |
|  | <b>77 088 618</b>       | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A   |
|  | <b>77 127 618</b>       | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A   |
|  |                         | <b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b><br><b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |
|  | <b>539003</b>           | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III  |
|  | <b>537841</b>           | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III  |
|  | <b>539019</b>           | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III  |
|  | <b>50 006 136</b>       |   |

|  |                |  |
|--|----------------|--|
|  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>81-5318</b> | IN/EX; 13.06/ x 7 x 47.5 G1                                |

|           |                      |   |
|-----------|----------------------|---|
| <b>11</b> |                      | <b>75</b>   |
|           | <b>KDY (TU3FM)</b>   | 05.1991→12.1996 B 4 1360 cm <sup>3</sup> 2V 55-58 kW 75-79 PS  - 77 |
|           | <b>KDY (TU3M)</b>    | 05.1991→12.1996 B 4 1360 cm <sup>3</sup> 2V 55-58 kW 75-79 PS  - 77 |
|           | <b>C15 Van (VD_)</b> |   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00029 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3]  |
|  | <b>89 584 110</b>       | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90  |
|  | <b>77 088 618</b>       | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A   |
|  | <b>77 127 618</b>       | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A   |
|  |                         | <b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b><br><b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |
|  | <b>539003</b>           | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III  |
|  | <b>537841</b>           | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III  |
|  | <b>539019</b>           | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III  |
|  | <b>50 005 310</b>       | mechanical; metal   |
|  | <b>7.21749.50.0</b>     | fuel pump; mechanical   |
|  | <b>50 006 136</b>       |   |

|  |                |  |
|--|----------------|--|
|  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>81-5318</b> | IN/EX; 13.06/ x 7 x 47.5 G1                                |

|  |                     |  |
|--|---------------------|--|
|  | <b>50 005 853</b>   |  |
|  | <b>7.06595.13.0</b> |  |

|           |                                  |   |
|-----------|----------------------------------|---|
| <b>12</b> |                                  | <b>75</b>   |
|           | <b>KFX (TU3JP)</b>               | 06.1999→08.2000 B 4 1360 cm <sup>3</sup> 2V 53-57 kW 72-77 PS  - 77 |
|           | <b>XSARA Hatchback Van (N3_)</b> |   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00029 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3] |
|--|-------------------------|--|

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|  |                   |   |  |   |
|--|-------------------|---|--|---|
|  | <b>89 584 110</b> | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90  |  |   |
|  | <b>77 088 618</b> | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |  |   |
|  | <b>77 127 618</b> | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |  |   |
|  | <b>539003</b>     | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III  |  | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>537841</b>     | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III  |  | <b>81-5318</b> IN/EX; 13.06/ x 7 x 47.5 G1                              |
|  | <b>539019</b>     | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III  |  | <b>81-5329</b> IN/EX; 13.28/ x 7 x 48.5 B1                              |

**7.06595.13.0**

|           |  |  |                   |   |   |                      |    |          |          |    |      |
|-----------|--|--|-------------------|---|---|----------------------|----|----------|----------|----|------|
| <b>13</b> |  | <b>77</b>  |                   |   |   |                      |    |          |          |    |      |
|           |  | <b>VJZ (TUD5)</b>                                  | 05.1998 → 08.2000 | D | 4 | 1527 cm <sup>3</sup> | 2V | 42-43 kW | 57-58 PS | 23 | - 82 |
|           |  | <b>XSARA Estate Van, XSARA Hatchback Van (N3_)</b> |                   |   |   |                      |    |          |          |    |      |

|  |                   |  |
|--|-------------------|--|
|  | <b>94 642 700</b> | Cylinder diameter: 77; KH: 40.37; MT: -1.65; GL: 66.32; piston pin: 23x60; number of piston rings: 3<br>R 2 CK G6<br>M 1.75<br>DSF 3 CR<br>→ <b>80 00365 1 1 ...</b> |
|--|-------------------|--|

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00365 1 1 000</b> | Ø77; STD; set: 1; [R G6 CK 2] [M 1.75] [DSF CR 3]<br><b>80 00365 1 1 040 77.40</b> |
|--|-------------------------|--|

|  |               |   |  |   |
|--|---------------|---|--|---|
|  | <b>537628</b> | EX; 31.6 x 7 x 108.2 x A - Cr - 45° - 9 - |  | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>537627</b> | IN; 37 x 7 x 108.4 x S - - 45° - 9 -      |  |   |

**7.06595.13.0**

|           |  |                      |                   |   |   |                      |    |          |          |    |      |
|-----------|--|----------------------|-------------------|---|---|----------------------|----|----------|----------|----|------|
| <b>14</b> |  | <b>80</b>            |                   |   |   |                      |    |          |          |    |      |
|           |  | <b>161A (XUD7)</b>   | 07.1986 → 12.2000 | D | 4 | 1769 cm <sup>3</sup> | 2V | 43-44 kW | 58-60 PS | 23 | - 88 |
|           |  | <b>C15 Van (VD_)</b> |                   |   |   |                      |    |          |          |    |      |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00032 1 0 000</b> | Ø80; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3] |
|--|-------------------------|--|

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|--|-------------------|---|
|  | <b>89 316 190</b> | T - Dry cylinder liner; semi; A=83 C=86 L=154 H=4.5 |
|--|-------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>78 863 618</b> | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>                          |
|  | <b>77 097 610</b> | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b> |
|  | <b>77 098 618</b> | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |

|  |               |   |  |   |
|--|---------------|---|--|---|
|  | <b>537747</b> | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm |  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>537746</b> | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III             |  | <b>81-5326</b> IN/EX; 14.05/ x 8 x 48 B1                                |
|  |               |   |  | <b>81-5320</b> IN/EX; 14.06/ x 8 x 52.2 B1                              |
|  |               |   |  | <b>81-5314</b> IN/EX; 14.07/ x 8 x 50 B1                                |
|  |               |   |  | <b>81-5317</b> IN/EX; 14.29/ x 8 x 52.2 B1                              |

|  |                   |                                   |
|--|-------------------|-----------------------------------|
|  | <b>50 006 220</b> | length: 491CAM, chilled cast iron |
|  | <b>50 006 263</b> | length: 504CAM, chilled cast iron |

|  |                   |                               |  |                     |
|--|-------------------|-------------------------------|--|---------------------|
|  | <b>50 005 320</b> | mechanical; metal, mot. 3584→ |  | <b>7.07919.11.0</b> |
|--|-------------------|-------------------------------|--|---------------------|

|  |                     |                                  |
|--|---------------------|----------------------------------|
|  | <b>4.05292.50.0</b> | repair kit diaphragm; mechanical |
|--|---------------------|----------------------------------|

|           |  |  |   |                |  |    |          |          |    |      |
|-----------|--|--|---|----------------|--|----|----------|----------|----|------|
| <b>15</b> |  | <b>80</b>  |   |                |  |    |          |          |    |      |
|           | <b>A9A (XUD7)</b>                                  | 05.1998 → 05.1999  | D | 4              | 1769 cm <sup>3</sup>                                       | 2V | 43-44 kW | 58-60 PS | 23 | - 88 |
|           | <b>XSARA Estate Van, XSARA Hatchback Van (N3_)</b> |  |   |                |  |    |          |          |    |      |
|           | <b>80 00032 1 0 000</b>                            | Ø80; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]   |   |                |  |    |          |          |    |      |
|           | <b>89 316 190</b>                                  | T - Dry cylinder liner; semi; A=83 C=86 L=154 H=4.5  |   |                |  |    |          |          |    |      |
|           | <b>78 863 618</b>                                  | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>                          |   |                |  |    |          |          |    |      |
|           | <b>77 097 610</b>                                  | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b> |   |                |  |    |          |          |    |      |
|           | <b>77 098 618</b>                                  | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |   |                |  |    |          |          |    |      |
|           | <b>537747</b>                                      | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm  |   | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |    |          |          |    |      |
|           | <b>537746</b>                                      | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III  |   | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |    |          |          |    |      |
|           |  |  |   | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                |    |          |          |    |      |
|           |  |  |   | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                  |    |          |          |    |      |
|           |  |  |   | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                |    |          |          |    |      |
|           | <b>50 006 220</b>                                  | length: 491CAM, chilled cast iron  |   |                |  |    |          |          |    |      |
|           | <b>50 006 263</b>                                  | length: 504CAM, chilled cast iron  |   |                |  |    |          |          |    |      |
|           | <b>7.24808.11.0</b>                                | vacuum pump; mechanical; vane pump   |   |                |  |    |          |          |    |      |

|           |   |  |           |                |  |    |          |          |      |      |  |
|-----------|---|--|-----------|----------------|--|----|----------|----------|------|------|--|
| <b>16</b> |   | <b>83</b>  |           |                |  |    |          |          |      |      |  |
|           | <b>D9B (XUD9A/U)</b>  | 07.1987 → 08.1998  | D         | 4              | 1905 cm <sup>3</sup>                                       | 2V | 50-53 kW | 68-72 PS | 23,5 | - 88 |  |
|           | <b>C25 Bus (280_, 290_), JUMPY (U6U_), JUMPY Van (BS_, BT_, BY_, BZ_)</b> |  |           |                |  |    |          |          |      |      |  |
|           | <b>93 648 700</b>   | Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3              |           |                |  |    |          |          |      |      |  |
|           |   | R  | 2         | CR             | G6   |    |          |          |      |      |  |
|           |   | M  | 2         |                | G3   |    |          |          |      |      |  |
|           |   | DSF  | 3         | CR             |  |    |          |          |      |      |  |
|           |   | → <b>80 00037 1 0 ...</b>  |           |                |  |    |          |          |      |      |  |
|           |   | cylinder head gasket   |           |                | piston protrusion:   |    |          |          |      |      |  |
|           |   | notches  | thickness | more than      | less than  |    |          |          |      |      |  |
|           |   | 1  | 1,36      | +0,56          | +0,67  |    |          |          |      |      |  |
|           |   | 2  | 1,40      | +0,68          | +0,71  |    |          |          |      |      |  |
|           |   | 3  | 1,44      | +0,72          | +0,75  |    |          |          |      |      |  |
|           |   | 4  | 1,48      | +0,76          | +0,79  |    |          |          |      |      |  |
|           |   | 5  | 1,52      | +0,80          | +0,83  |    |          |          |      |      |  |
|           | <b>80 00037 1 0 000</b>   | Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br><b>80 00037 1 0 050 83.50 / 80 00037 1 0 080 83.80</b> |           |                |  |    |          |          |      |      |  |
|           | <b>89 184 190</b>   | T - Dry cylinder liner; semi; A=86 L=153.5   |           |                |  |    |          |          |      |      |  |
|           | <b>78 863 618</b>   | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |           |                |  |    |          |          |      |      |  |
|           | <b>77 097 610</b>   | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b>               |           |                |  |    |          |          |      |      |  |
|           | <b>77 098 618</b>   | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b>               |           |                |  |    |          |          |      |      |  |
|           | <b>537747</b>   | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm  |           | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |    |          |          |      |      |  |
|           | <b>537450</b>   | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm  |           | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |    |          |          |      |      |  |
|           | <b>537746</b>   | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III  |           | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                |    |          |          |      |      |  |
|           |   |  |           | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                  |    |          |          |      |      |  |
|           |   |  |           | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                |    |          |          |      |      |  |
|           | <b>50 006 220</b>   | length: 491CAM, chilled cast iron  |           |                |  |    |          |          |      |      |  |
|           | <b>50 006 263</b>   | length: 504CAM, chilled cast iron  |           |                |  |    |          |          |      |      |  |

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|  |                     |                                    |
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|  | <b>7.07919.11.0</b> |                                    |
|  | <b>3.32038.01.0</b> | fuel tank seal; in-tank            |
|  | <b>4.05292.50.0</b> | repair kit diaphragm; mechanical   |
|  | <b>7.24808.11.0</b> | vacuum pump; mechanical; vane pump |

|           |   |  |
|-----------|---|--|
| <b>17</b> |   | <b>83</b>  |
|           | <b>DHX (XUD9TF/BTF)</b>                             | 10.1995 → 08.2000 D LA 4 1905 cm <sup>3</sup> 2V 66-68 kW 90-92 PS $\approx$ 21,8 - 88 |
|           | <b>JUMPY (U6U_), JUMPY Van (BS_, BT_, BY_, BZ_)</b> |  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>94 786 700</b>       | Cylinder diameter: 83; KH: 46.8; MT: -3.5; GL: 79.3; piston pin: 28x68; number of piston rings: 3 |
|  | <b>94 786 710 83.50</b> | RTK, Lox, TPL   |
|  | T15                     | 3 MO G6   |
|  | R                       | 2 MO  |
|  | DSF                     | 3 CR  |
|  |                         | → <b>80 00525 1 0 ...</b>   |
|  |                         | cylinder head gasketpiston protrusion:  |
|  |                         | notches thicknessmore thanless than   |
|  | 4                       | 1,36 + 0,56 + 0,67  |
|  | 5                       | 1,40 + 0,68 + 0,71  |
|  | 6                       | 1,44 + 0,72 + 0,75  |
|  | 7                       | 1,48 + 0,76 + 0,79  |
|  | 8                       | 1,52 + 0,80 + 0,83  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00525 1 0 000</b> | Ø83; STD; set: 1; [T15 G6 MO 3] [R IW MO 2] [DSF CR 3]<br><b>80 00525 1 0 050 83.50 / 80 00525 1 0 080 83.80</b> |
|--|-------------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>77 098 618</b> | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |
|--|-------------------|--|

|  |               |   |  |                |  |
|--|---------------|---|--|----------------|--|
|  | <b>537747</b> | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm |  | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>537450</b> | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm   |  | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |
|  | <b>531005</b> | IN; 38.5 x 8 x 112.4 x S - - 45° - 1 - III                |  | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                |
|  |               |   |  | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                  |
|  |               |   |  | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                |

|  |                   |                                   |
|--|-------------------|-----------------------------------|
|  | <b>50 006 220</b> | length: 491CAM, chilled cast iron |
|--|-------------------|-----------------------------------|

|  |                     |                         |
|--|---------------------|-------------------------|
|  | <b>3.32038.01.0</b> | fuel tank seal; in-tank |
|--|---------------------|-------------------------|

|  |                     |                                    |
|--|---------------------|------------------------------------|
|  | <b>7.24808.11.0</b> | vacuum pump; mechanical; vane pump |
|--|---------------------|------------------------------------|

|           |                                  |  |
|-----------|----------------------------------|--|
| <b>18</b> |                                  | <b>83</b>  |
|           | <b>DHY (XUD9TE/Y)</b>            | 05.1998 → 08.2000 D LA 4 1905 cm <sup>3</sup> 2V 65-68 kW 88-92 PS $\approx$ 21,8 - 88 |
|           | <b>XSARA Hatchback Van (N3_)</b> |  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>94 786 700</b>       | Cylinder diameter: 83; KH: 46.8; MT: -3.5; GL: 79.3; piston pin: 28x68; number of piston rings: 3 |
|  | <b>94 786 710 83.50</b> | RTK, Lox, TPL   |
|  | T15                     | 3 MO G6   |
|  | R                       | 2 MO  |
|  | DSF                     | 3 CR  |
|  |                         | → <b>80 00525 1 0 ...</b>   |
|  |                         | cylinder head gasketpiston protrusion:  |
|  |                         | notches thicknessmore thanless than   |
|  | 4                       | 1,36 + 0,56 + 0,67  |
|  | 5                       | 1,40 + 0,68 + 0,71  |
|  | 6                       | 1,44 + 0,72 + 0,75  |
|  | 7                       | 1,48 + 0,76 + 0,79  |
|  | 8                       | 1,52 + 0,80 + 0,83  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00525 1 0 000</b> | Ø83; STD; set: 1; [T15 G6 MO 3] [R IW MO 2] [DSF CR 3]<br><b>80 00525 1 0 050 83.50 / 80 00525 1 0 080 83.80</b> |
|--|-------------------------|--|

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|--|-------------------|--|--|--|
|  | <b>77 098 618</b> | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |  |  |
|  | <b>537747</b>     | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm  |  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|  | <b>537450</b>     | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm  |  | <b>81-5326</b> IN/EX; 14.05/ x 8 x 48 B1   |
|  | <b>531005</b>     | IN; 38.5 x 8 x 112.4 x S - - 45° - 1 - III   |  | <b>81-5320</b> IN/EX; 14.06/ x 8 x 52.2 B1<br><b>81-5314</b> IN/EX; 14.07/ x 8 x 50 B1<br><b>81-5317</b> IN/EX; 14.29/ x 8 x 52.2 B1 |

|  |                     |                                    |
|--|---------------------|------------------------------------|
|  | <b>50 006 220</b>   | length: 491CAM, chilled cast iron  |
|  | <b>50 006 263</b>   | length: 504CAM, chilled cast iron  |
|  | <b>7.24808.11.0</b> | vacuum pump; mechanical; vane pump |

|           |                             |                   |   |   |          |    |          |          |      |      |
|-----------|-----------------------------|-------------------|---|---|----------|----|----------|----------|------|------|
| <b>19</b> |                             | <b>83</b>         |   |   |          |    |          |          |      |      |
|           | <b>DJY (XUD9A)</b>          | 01.1988 → 01.1994 | D | 4 | 1905 cm³ | 2V | 50-52 kW | 68-71 PS | 23,5 | - 88 |
|           | <b>C25 Van (280_, 290_)</b> |                   |   |   |          |    |          |          |      |      |

|  |                   |   |
|--|-------------------|---|
|  | <b>93 648 700</b> | Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3 |
|  |                   | R 2 CR G6<br>M 2 G3<br>DSF 3 CR   |
|  |                   | → <b>80 00037 1 0 ...</b>   |
|  |                   | cylinder head gasket piston protrusion:   |
|  |                   | notches thickness more than less than   |
|  |                   | 1 1,36 +0,56 +0,67  |
|  |                   | 2 1,40 +0,68 +0,71  |
|  |                   | 3 1,44 +0,72 +0,75  |
|  |                   | 4 1,48 +0,76 +0,79  |
|  |                   | 5 1,52 +0,80 +0,83  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00037 1 0 000</b> | Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br><b>80 00037 1 0 050 83.50 / 80 00037 1 0 080 83.80</b> |
|--|-------------------------|--|

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|--|-------------------|--|
|  | <b>89 184 190</b> | T - Dry cylinder liner; semi; A=86 L=153.5 |
|--|-------------------|--|

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|--|-------------------|--|
|  | <b>78 863 618</b> | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>                          |
|  | <b>77 097 610</b> | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b> |
|  | <b>77 098 618</b> | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |

|  |               |   |  |  |
|--|---------------|---|--|--|
|  | <b>537747</b> | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm |  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|  | <b>537746</b> | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III             |  | <b>81-5326</b> IN/EX; 14.05/ x 8 x 48 B1<br><b>81-5320</b> IN/EX; 14.06/ x 8 x 52.2 B1<br><b>81-5314</b> IN/EX; 14.07/ x 8 x 50 B1<br><b>81-5317</b> IN/EX; 14.29/ x 8 x 52.2 B1 |

|  |                   |                                   |
|--|-------------------|-----------------------------------|
|  | <b>50 006 220</b> | length: 491CAM, chilled cast iron |
|--|-------------------|-----------------------------------|

|           |  |                   |   |   |          |    |          |          |     |      |
|-----------|--|-------------------|---|---|----------|----|----------|----------|-----|------|
| <b>20</b> |  | <b>84</b>         |   |   |          |    |          |          |     |      |
|           | <b>169 (XM7T)</b>  | 11.1981 → 02.1994 | B | 4 | 1796 cm³ | 2V | 49-51 kW | 67-69 PS | 7,5 | - 81 |
|           | <b>C25 Bus (280_, 290_), C25 Platform/Chassis (280_, 290_), C25 Van (280_, 290_)</b> |                   |   |   |          |    |          |          |     |      |

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|--|-------------------------|--|
|  | <b>80 00066 1 0 000</b> | Ø84; STD; set: 1; [R G6 IF CR 1.5] [M 2] [SLF ST CR 4] |
|--|-------------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>77 086 608</b> | [Set] HL STD Ø 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD Ø 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD Ø 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD Ø 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD Ø 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs. |
|--|-------------------|---|

## 21 | 85

|  |                               |                   |   |   |   |                      |    |       |        |       |      |
|--|-------------------------------|-------------------|---|---|---|----------------------|----|-------|--------|-------|------|
|  | <b>P8C (XUD11BTE)</b>         | 11.1996 → 08.2000 | D | A | 4 | 2088 cm <sup>3</sup> | 3V | 80 kW | 109 PS | ⊘21,5 | - 92 |
|  | <b>EVASION Van (U6_, AF_)</b> |                   |   |   |   |                      |    |       |        |       |      |

|  |                   |   |      |       |       |  |  |  |  |  |  |
|--|-------------------|---|------|-------|-------|--|--|--|--|--|--|
|  | <b>94 643 610</b> | Cylinder diameter: 85.25; KH: 44.95; MT: -2.7; GL: 74.8; piston pin: 30x71.5; number of piston rings: 3<br>KKK, Lox, RTK<br>T15 3 MO<br>R 2 MO<br>DSF 3 CR<br>cylinder head gasketpiston protrusion:<br>notches thicknessmore thanless than |      |       |       |  |  |  |  |  |  |
|  |                   | 1   | 1,52 | +0,65 | +0,76 |  |  |  |  |  |  |
|  |                   | 2   | 1,57 | +0,76 | +0,81 |  |  |  |  |  |  |
|  |                   | 3   | 1,62 | +0,81 | +0,86 |  |  |  |  |  |  |
|  |                   | 4   | 1,67 | +0,86 | +0,91 |  |  |  |  |  |  |
|  |                   | 5   | 1,72 | +0,91 | +0,96 |  |  |  |  |  |  |

|  |                   |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>77 098 618</b> | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |  |  |  |  |  |  |  |  |  |
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|--|--------------|--|--|----------------|--------------------------------|
|  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |  | <b>81-5331</b> | IN/EX; 13.07/ x 8.01 x 54.5 B1 |
|--|--------------|--|--|----------------|--------------------------------|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 181</b> |  |
|--|-------------------|--|

## 22 | 86

|  |                               |                   |   |  |   |                      |    |          |            |       |      |
|--|-------------------------------|-------------------|---|--|---|----------------------|----|----------|------------|-------|------|
|  | <b>RFV (XU10J4R)</b>          | 05.1998 → 04.2000 | B |  | 4 | 1998 cm <sup>3</sup> | 4V | 97-99 kW | 132-135 PS | ⊘10,4 | - 86 |
|  | <b>EVASION Van (U6_, AF_)</b> |                   |   |  |   |                      |    |          |            |       |      |

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|--|-------------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>80 00465 1 1 000</b> | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.75] [SLF ST CR 3]<br><b>80 00465 1 1 025 86.25</b> |  |  |  |  |  |  |  |  |  |
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|--|-------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>77 098 618</b> | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|

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|--|---------------|---|--|----------------|--|
|  | <b>533033</b> | EX; 29.6 x 6 x 105.8 x A/S - Cr - 45° - VS - 1 - III  |  | <b>LK-6H</b>   | valve cotter; number of notches: 1; valve stem diameter: 6 |
|  | <b>537132</b> | EX; 29.6 x 7 x 105.7 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-7H</b>   | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>537006</b> | IN; 34.6 x 6 x 106.4 x S - - 45° - 1 - III            |  | <b>81-5334</b> | EX; 12.06/ x 6 x 40.8 G2                                   |
|  | <b>537131</b> | IN; 34.6 x 7 x 106.4 x S - - 45° - 22 - III           |  | <b>81-5333</b> | IN; 12.11/ x 6 x 40.8 B1                                   |
|  |               |   |  | <b>81-5319</b> | IN/EX; 12.07/ x 7 x 40 B1                                  |

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|--|---------------------|-------------------------------------|
|  | <b>7.07152.14.0</b> | mechanical; metal, with backhousing |
|--|---------------------|-------------------------------------|

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|--|-------------------|--|
|  | <b>50 006 428</b> | hydraulic; height: 26; Outer Ø: 32; length: 26 |
|--|-------------------|--|

## 23 | 86.4

|  |                   |                   |   |  |   |                      |    |          |          |        |        |
|--|-------------------|-------------------|---|--|---|----------------------|----|----------|----------|--------|--------|
|  | <b>1580 SPI</b>   | 10.1995 → 08.2000 | B |  | 4 | 1581 cm <sup>3</sup> | 2V | 58 kW    | 79 PS    | ⊘9,2   | - 67.4 |
|  | <b>220 A2.000</b> | 10.1995 → 08.2000 | B |  | 4 | 1581 cm <sup>3</sup> | 2V | 59-60 kW | 80-81 PS | ⊘9,2:1 | - 67.4 |

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|  | <b>JUMPY (U6U_), JUMPY Van (BS_, BT_, BY_, BZ_)</b> |  |  |  |  |  |  |  |  |  |  |
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|  | <b>7.02700.92.0</b> | fuel pump; in-tank; electrical |
|  | <b>3.32038.01.0</b> | fuel tank seal; in-tank        |

## 24 | 88

|  |                    |                   |   |  |   |                      |    |          |          |      |      |
|--|--------------------|-------------------|---|--|---|----------------------|----|----------|----------|------|------|
|  | <b>170A (XN1T)</b> | 09.1981 → 03.1994 | B |  | 4 | 1971 cm <sup>3</sup> | 2V | 57-58 kW | 78-79 PS | ⊘8,1 | - 81 |
|  | <b>170B (XN1T)</b> | 09.1981 → 03.1994 | B |  | 4 | 1971 cm <sup>3</sup> | 2V | 57-62 kW | 78-84 PS | ⊘8,1 | - 81 |
|  | <b>170C (XN1T)</b> | 01.1987 → 03.1994 | B |  | 4 | 1971 cm <sup>3</sup> | 2V | 62 kW    | 84 PS    | ⊘8   | - 81 |

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|  | <b>C25 Bus (280_, 290_), C25 Platform/Chassis (280_, 290_), C25 Van (280_, 290_)</b> |  |  |  |  |  |  |  |  |  |  |
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|  | <b>80 00038 1 1 000</b> | Ø88; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF CR 4] |  |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|--|--|

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|--|-------------------|---|--|--|--|--|--|--|--|--|--|
|  | <b>77 086 608</b> | [Set] HL STD Ø 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD Ø 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD Ø 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD Ø 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD Ø 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs. |  |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|--|



C

|           |   |                   |   |   |   |                      |    |       |        |  |    |      |
|-----------|---|-------------------|---|---|---|----------------------|----|-------|--------|--|----|------|
| <b>25</b> |   | <b>92</b>         |   |   |   |                      |    |       |        |  |    |      |
|           | <b>THX (DJ5TED)</b>                         | 12.1996 → 11.2000 | D | A | 4 | 2446 cm <sup>3</sup> | 2V | 79 kW | 107 PS |  | 20 | - 92 |
|           | <b>JUMPER Bus (230P), JUMPER Van (230L)</b> |                   |   |   |   |                      |    |       |        |  |    |      |

|  |                         |   |  |                |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|----------------|--|--|--|--|--|--|--|--|
|  | <b>80 00529 1 0 000</b> | Ø92; STD; set: 1; [T6 G6 PC 3.5] [NM 2] [DSF CR 3.5]  |  |                |  |  |  |  |  |  |  |  |
|  | <b>537554</b>           | EX; 36.9 x 7 x 127.5 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-7H</b>   | valve cotter; number of notches: 3; valve stem diameter: 7 |  |  |  |  |  |  |  |
|  | <b>537503</b>           | IN; 36.9 x 7 x 127.9 x S - Cr - 45° - 22 - III        |  | <b>81-5327</b> | IN/EX; 13.05/ x 7 x 54 B1                                  |  |  |  |  |  |  |  |
|  | <b>50 005 860</b>       |   |  |                |  |  |  |  |  |  |  |  |
|  | <b>50 007 603</b>       | hydraulic; Outer Ø: 35; length: 26                    |  |                |  |  |  |  |  |  |  |  |
|  | <b>50 006 181</b>       |   |  |                |  |  |  |  |  |  |  |  |

|           |                          |                   |   |   |   |                      |    |       |        |  |    |      |
|-----------|--------------------------|-------------------|---|---|---|----------------------|----|-------|--------|--|----|------|
| <b>26</b> |                          | <b>92</b>         |   |   |   |                      |    |       |        |  |    |      |
|           | <b>THZ (DJ5T)</b>        | 10.1996 → 08.1997 | D | A | 4 | 2446 cm <sup>3</sup> | 3V | 76 kW | 103 PS |  | 22 | - 92 |
|           | <b>JUMPER Van (230L)</b> |                   |   |   |   |                      |    |       |        |  |    |      |

|  |                   |   |  |                |  |
|--|-------------------|---|--|----------------|--|
|  | <b>537554</b>     | EX; 36.9 x 7 x 127.5 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-7H</b>   | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>537503</b>     | IN; 36.9 x 7 x 127.9 x S - Cr - 45° - 22 - III        |  | <b>81-5327</b> | IN/EX; 13.05/ x 7 x 54 B1                                  |
|  | <b>50 005 860</b> |   |  |                |  |
|  | <b>50 006 458</b> | hydraulic; height: 43.35; Outer Ø: 15; length: 43.35  |  |                |  |

|           |                         |                   |   |  |   |                      |    |       |       |  |       |      |
|-----------|-------------------------|-------------------|---|--|---|----------------------|----|-------|-------|--|-------|------|
| <b>27</b> |                         | <b>93</b>         |   |  |   |                      |    |       |       |  |       |      |
|           | <b>B25637</b>           | 02.1980 → 01.1994 | D |  | 4 | 2498 cm <sup>3</sup> | 2V | 51 kW | 69 PS |  | 22,25 | - 92 |
|           | <b>C35 Bus, C35 Van</b> |                   |   |  |   |                      |    |       |       |  |       |      |

|  |                         |  |     |                |                        |  |  |  |  |  |  |  |
|--|-------------------------|--|-----|----------------|------------------------|--|--|--|--|--|--|--|
|  | <b>93 844 700</b>       | Cylinder diameter: 93.015; KH: 52.75; MT: -7.4; GL: 95; piston pin: 30x78; number of piston rings: 3 |     |                |                        |  |  |  |  |  |  |  |
|  |                         | HK   |     |                |                        |  |  |  |  |  |  |  |
|  |                         | R  | 2.5 | MO             | G6                     |  |  |  |  |  |  |  |
|  |                         | R  | 2   | MO             |                        |  |  |  |  |  |  |  |
|  |                         | DSF  | 4   | CR             |                        |  |  |  |  |  |  |  |
|  |                         | → <b>80 00040 1 1 ...</b>  |     |                |                        |  |  |  |  |  |  |  |
|  |                         | Top piston - Pay attention to top clearance, Ø 93,015= +0,50   |     |                |                        |  |  |  |  |  |  |  |
|  |                         | +0,55  |     |                |                        |  |  |  |  |  |  |  |
|  |                         | Ø 93,510= +0,44  |     |                |                        |  |  |  |  |  |  |  |
|  |                         | +0,49  |     |                |                        |  |  |  |  |  |  |  |
|  |                         | Ø 93,760= +0,41  |     |                |                        |  |  |  |  |  |  |  |
|  |                         | +0,46  |     |                |                        |  |  |  |  |  |  |  |
|  | <b>80 00040 1 1 000</b> | Ø93; STD; set: 1; [R G6 MO 2.5] [R IF MO 2] [DSF CR 4]   |     |                |                        |  |  |  |  |  |  |  |
|  | <b>MK-8H</b>            | valve cotter; number of notches: 3; valve stem diameter: 8   |     | <b>81-1526</b> | IN; 13.07/ x 8 x 54 G1 |  |  |  |  |  |  |  |
|  | <b>MK-9H</b>            | valve cotter; number of notches: 3; valve stem diameter: 9   |     |                |                        |  |  |  |  |  |  |  |

|  |  |
|--|--|
| <b>28</b>  | <b>93</b>  |
| <b>CRD93L (U25/661)</b>  | 11.1981 → 07.1994 D 4 2498 cm <sup>3</sup> 2V 54-55 kW 73-75 PS ⚙️22,25 - 92 |
| <b>C25 Bus (280_, 290_), C25 Platform/Chassis (280_, 290_), C25 Van (280_, 290_)</b> |  |

|                         |   |
|-------------------------|---|
| <b>93 844 700</b>       | Cylinder diameter: 93.015; KH: 52.75; MT: -7.4; GL: 95; piston pin: 30x78; number of piston rings: 3<br>HK<br>R 2.5 MO G6<br>R 2 MO<br>DSF 4 CR<br>→ <b>80 00040 1 1 ...</b><br>Top piston - Pay attention to top clearance, Ø 93,015= +0,50<br>+0,55<br>Ø 93,510= +0,44<br>+0,49<br>Ø 93,760= +0,41<br>+0,46 |
| <b>80 00040 1 1 000</b> | Ø93; STD; set: 1; [R G6 MO 2.5] [R IF MO 2] [DSF CR 4]  |
| <b>4.05292.50.0</b>     | repair kit diaphragm; mechanical  |

|  |   |
|--|---|
| <b>29</b>  | <b>93</b>   |
| <b>CRD93LS (U25/673)</b>   | 01.1987 → 02.1994 D A 4 2500 cm <sup>3</sup> 2V 70 kW 95 PS ⚙️22,5 - 92 |
| <b>C25 Bus (280_, 290_), C25 Platform/Chassis (280_, 290_), C25 Van (280_, 290_)</b> |   |

|                     |  |                |                        |
|---------------------|--|----------------|------------------------|
| <b>MK-8H</b>        | valve cotter; number of notches: 3; valve stem diameter: 8 | <b>81-1526</b> | IN; 13.07/ x 8 x 54 G1 |
| <b>MK-9H</b>        | valve cotter; number of notches: 3; valve stem diameter: 9 |                |                        |
| <b>4.05292.50.0</b> | repair kit diaphragm; mechanical                           |                |                        |

C

|       |    | Cyl. | X<br>mm     | cm <sup>3</sup> |   | Comp. | kW    | PS    | Pos |
|-------|----|------|-------------|-----------------|---|-------|-------|-------|-----|
|       |    |      |             |                 |   | Ratio |       |       |     |
| F8B   | BG | 3    | 68,5 x 72   | 796             | 2 | 9,3   | 28-35 | 38-48 | 1   |
| F8CV  | BG | 3    | 68,5 x 72   | 796             | 2 | 9,3   | 32-38 | 44-52 | 2   |
| G15MF | B  | 4    | 76,5 x 81,5 | 1498            | 2 | 8,6:1 | 44-59 | 55-80 | 3   |

D

|                          |                   |       | Pos |   |  |  | Pos |
|--------------------------|-------------------|-------|-----|---|--|--|-----|
|                          |                   |       |     |   |  |  |     |
| <b>CIELO LOAD RUNNER</b> |                   |       |     |   |  |  |     |
| 1.5                      | 08.1996 → 08.1997 | G15MF | B   | 3 |  |  |     |
| <b>DAMAS Bus</b>         |                   |       |     |   |  |  |     |
| 0.8 Luxe                 | 03.1995 → 07.1998 | F8B   | BG  | 1 |  |  |     |
| <b>DAMAS Van</b>         |                   |       |     |   |  |  |     |
| 0.8                      | 10.1991 → 07.1998 | F8B   | BG  | 1 |  |  |     |
| 0.8                      | 03.1995 → 07.1998 | F8B   | BG  | 1 |  |  |     |
| <b>LABO Van</b>          |                   |       |     |   |  |  |     |
| 0.8                      | 10.1998 → 04.1999 | F8CV  | BG  | 2 |  |  |     |

**D**

|          |                             |                   |    |   |                     |    |          |          |      |      |
|----------|-----------------------------|-------------------|----|---|---------------------|----|----------|----------|------|------|
| <b>1</b> |                             | <b>68.5</b>       |    |   |                     |    |          |          |      |      |
|          | <b>F8B</b>                  | 10.1991 → 07.1998 | BG | 3 | 796 cm <sup>3</sup> | 2V | 28-35 kW | 38-48 PS | ε9,3 | - 72 |
|          | <b>DAMAS Bus, DAMAS Van</b> |                   |    |   |                     |    |          |          |      |      |




|  |                      |  |
|--|----------------------|--|
|  | <b>TW-1179A 0.25</b> | [Pair] AS 0,25 Ø 57.250 / 73.000 // 2.645 St/A<br><b>TW-1179A STD</b>        |
|  | <b>CB-2401A 0.25</b> | [Set] PL 0,25 Ø 37.750 / 41.000 / 18.100 / 1.616 St/A<br><b>CB-2401A STD</b> |
|  | <b>MS-2401A 0.25</b> | [Set] HL 0,25 Ø 49.750 / 54.000 / 17.100 / 2.116 St/A<br><b>MS-2401A STD</b> |
|  | <b>PB-2401J STD</b>  | [Set] PL-B STD Ø 15.995 / 18.000 / 22.000 / 1.030 St/B                       |
|  | <b>7.07919.02.0</b>  |  |

|          |                 |                   |    |   |                     |    |          |          |      |      |
|----------|-----------------|-------------------|----|---|---------------------|----|----------|----------|------|------|
| <b>2</b> |                 | <b>68.5</b>       |    |   |                     |    |          |          |      |      |
|          | <b>F8CV</b>     | 10.1998 → 04.1999 | BG | 3 | 796 cm <sup>3</sup> | 2V | 32-38 kW | 44-52 PS | ε9,3 | - 72 |
|          | <b>LABO Van</b> |                   |    |   |                     |    |          |          |      |      |

|  |                         |  |  |                 |                             |  |  |  |  |  |
|--|-------------------------|--|--|-----------------|-----------------------------|--|--|--|--|--|
|  | <b>80 01126 1 0 000</b> | Ø68.5; STD; set: 1; [R ST CR 1.2] [M IFU 1.5] [SLF ST CR 2.8]                |  |                 |                             |  |  |  |  |  |
|  | <b>TW-3879A STD</b>     | [Pair] AS STD Ø 52.000 / 68.000 // 2.520 St/A                                |  |                 |                             |  |  |  |  |  |
|  | <b>CB-3879A 0.25</b>    | [Set] PL 0,25 Ø 37.750 / 41.000 / 18.150 / 1.618 St/A<br><b>CB-3879A STD</b> |  |                 |                             |  |  |  |  |  |
|  | <b>MS-3879A 0.25</b>    | [Set] HL 0,25 Ø 43.750 / 48.000 / 17.100 / 2.116 St/A<br><b>MS-3879A STD</b> |  |                 |                             |  |  |  |  |  |
|  | <b>771004</b>           | EX; 31.8 x 5.5 x 110.2 x A - Ni - 45° - 1 -                                  |  | <b>81-77001</b> | IN/EX; 11.05/ x 5.5 x 43 G1 |  |  |  |  |  |
|  | <b>771003</b>           | IN; 35.7 x 5.5 x 110.5 x S - Ni - 45° - 1 - III                              |  |                 |                             |  |  |  |  |  |
|  | <b>7.07919.02.0</b>     |  |  |                 |                             |  |  |  |  |  |

|          |                          |                   |   |   |                      |    |          |          |        |        |
|----------|--------------------------|-------------------|---|---|----------------------|----|----------|----------|--------|--------|
| <b>3</b> |                          | <b>76.5</b>       |   |   |                      |    |          |          |        |        |
|          | <b>G15MF</b>             | 08.1996 → 08.1997 | B | 4 | 1498 cm <sup>3</sup> | 2V | 44-59 kW | 55-80 PS | ε8,6:1 | - 81.5 |
|          | <b>CIELO LOAD RUNNER</b> |                   |   |   |                      |    |          |          |        |        |

|  |                         |   |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|--|
|  | <b>80 00492 1 0 000</b> | Ø76.5; STD; set: 1; [R ST IF CR 1.5] [NM 1.5] [SLF ST CR 3]<br><b>80 00492 1 0 050 77.00</b>  |  |  |  |  |  |  |  |  |
|  | <b>87 409 610</b>       | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |  |  |  |  |  |  |  |  |
|  | <b>87 410 610</b>       | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |  |  |  |  |  |  |  |  |
|  | <b>81-4217</b>          | IN/EX; 10.08/ x 5.99 x 45 G1  |  |  |  |  |  |  |  |  |
|  | <b>81-4210</b>          | IN/EX; 10.24/ x 5.99 x 45 G1  |  |  |  |  |  |  |  |  |

|  | Cyl.   |   |  | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW | PS | Pos |
|---|--------|---|---|-----------------|---|------------------|----|----|-----|
|   |        |   | mm  |                 |   |                  |    |    |     |
| EN 55   | D      | 4 | 94 x 90   | 2498            | 2   | 23               | 53 | 72 | 1   |
| ET 70   | D (LA) | 4 | 94 x 90   | 2498            | 2   | 21               | 71 | 96 | 2   |

**D**

|                             |                   |       | Pos |   |  |  | Pos |
|-----------------------------|-------------------|-------|-----|---|--|--|-----|
|                             |                   |       |     |   |  |  |     |
| <b>400 Platform/Chassis</b> |                   |       |     |   |  |  |     |
| 2.5 D                       | 04.1989 → 12.1994 | EN 55 | D   | 1 |  |  |     |
| 2.5 TD                      | 04.1989 → 01.1997 | ET 70 | D   | 2 |  |  |     |
| <b>400-Serie Bus</b>        |                   |       |     |   |  |  |     |
| 2.5 D                       | 04.1989 → 12.1994 | EN 55 | D   | 1 |  |  |     |
| 2.5 TD                      | 04.1989 → 01.1997 | ET 70 | D   | 2 |  |  |     |
| <b>400-Serie Van</b>        |                   |       |     |   |  |  |     |
| 428-435 2.5 D               | 04.1989 → 08.1993 | EN 55 | D   | 1 |  |  |     |
| 428-435 2.5 TD              | 04.1989 → 08.1993 | ET 70 | D   | 2 |  |  |     |

**D**



|          |   |                   |   |   |                      |    |       |       |     |      |  |
|----------|---|-------------------|---|---|----------------------|----|-------|-------|-----|------|--|
| <b>1</b> | <b>94</b>   |                   |   |   |                      |    |       |       |     |      |  |
|          | <b>EN 55</b>  | 04.1989 → 12.1994 | D | 4 | 2498 cm <sup>3</sup> | 2V | 53 kW | 72 PS | ⊗23 | - 90 |  |
|          | <b>400 Platform/Chassis, 400-Serie Bus, 400-Serie Van</b> |                   |   |   |                      |    |       |       |     |      |  |

|  |                   |   |                    |    |    |  |  |  |  |  |       |
|--|-------------------|---|--------------------|----|----|--|--|--|--|--|-------|
|  | <b>93 625 600</b> | Cylinder diameter: 94; KH: 53.92; MT: -1.8; GL: 96.42; piston pin: 30x78.8; number of piston rings: 3 |                    |    |    |  |  |  |  |  |       |
|  |                   | R   | 2                  | CR | G3 |  |  |  |  |  |       |
|  |                   | M   | 2                  |    |    |  |  |  |  |  |       |
|  |                   | DSF   | 4                  | CR |    |  |  |  |  |  |       |
|  |                   | → <b>80 00041 1 0 ...</b>   |                    |    |    |  |  |  |  |  |       |
|  |                   | cylinder head gasket piston protrusion:   |                    |    |    |  |  |  |  |  |       |
|  |                   | thickness   | more thanless than |    |    |  |  |  |  |  |       |
|  |                   | 1,56  |                    |    |    |  |  |  |  |  | +0,84 |
|  |                   | 1,70  |                    |    |    |  |  |  |  |  | +0,84 |

|  |                         |   |  |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|--|--|
|  | <b>80 00041 1 0 000</b> | ∅94; STD; set: 1; [R G3 CR 2] [M 2] [DSF CR 4]<br><b>80 00041 1 0 040 94.40</b> |  |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|--|--|

|  |                   |   |  |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|--|
|  | <b>89 033 190</b> | T - Dry cylinder liner; semi; A=97 C=99.5 L=170.6 H=3.9 |  |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|--|

|  |                   |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>77 101 618</b> | [Set] PL 0,30 ∅ 54.721 / 58.737 / 29.000 / 1.992 St/A<br><b>77 101 628 0,50 / 77 101 608 STD</b> |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|

|  |              |  |  |                |                             |  |  |  |  |  |  |
|--|--------------|--|--|----------------|-----------------------------|--|--|--|--|--|--|
|  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |  | <b>81-5303</b> | IN/EX; 14.05/ x 8.5 x 55 G1 |  |  |  |  |  |  |
|--|--------------|--|--|----------------|-----------------------------|--|--|--|--|--|--|

|          |   |                   |   |    |   |                      |    |       |       |     |      |
|----------|---|-------------------|---|----|---|----------------------|----|-------|-------|-----|------|
| <b>2</b> | <b>94</b>   |                   |   |    |   |                      |    |       |       |     |      |
|          | <b>ET 70</b>  | 04.1989 → 01.1997 | D | LA | 4 | 2498 cm <sup>3</sup> | 2V | 71 kW | 96 PS | ⊗21 | - 90 |
|          | <b>400 Platform/Chassis, 400-Serie Bus, 400-Serie Van</b> |                   |   |    |   |                      |    |       |       |     |      |

|  |                   |   |  |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|--|
|  | <b>89 033 190</b> | T - Dry cylinder liner; semi; A=97 C=99.5 L=170.6 H=3.9 |  |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|--|

|  |                   |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>77 101 618</b> | [Set] PL 0,30 ∅ 54.721 / 58.737 / 29.000 / 1.992 St/A<br><b>77 101 628 0,50 / 77 101 608 STD</b> |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|

**D**

# DAIHATSU

|       |  |       | Cyl. |           | mm   | cm <sup>3</sup> |        | Comp. Ratio | kW    | PS        | Pos |
|-------|--|-------|------|-----------|------|-----------------|--------|-------------|-------|-----------|-----|
|       |  |       |      |           |      |                 |        |             |       |           | €   |
| 14B   |  | D     | 4    | 102 x 112 | 3661 | 2               | 20,5:1 | 75          | 102   | <b>10</b> |     |
| 3Y    |  | B     | 4    | 86 x 86   | 1998 | 2               | 8,8    | 65-67       | 88-91 | <b>7</b>  |     |
| 4Y    |  | B     | 4    | 91 x 86   | 2237 | 2               | 8,8    | 65-69       | 88-94 | <b>8</b>  |     |
| AB 30 |  | B     | 2    | 71,6 x 68 | 547  | 2               | 9,2    | 20          | 27    | <b>3</b>  |     |
| CB41  |  | B     | 3    | 76 x 73   | 993  | 2               | 9      | 33          | 45    | <b>4</b>  |     |
| CD    |  | B     | 3    | 70 x 73   | 843  | 2               |        | 29          | 39    | <b>2</b>  |     |
| DL    |  | D (A) | 4    | 92 x 104  | 2765 | 2               | 21     | 51-54       | 69-73 | <b>9</b>  |     |
| EF-EL |  | B     | 3    | 68 x 60,5 | 659  | 4               | 9,8    | 30-41       | 41-56 | <b>1</b>  |     |
| HC-E  |  | B     | 4    | 76 x 71,4 | 1295 | 4               | 9,5    | 48-66       | 65-90 | <b>5</b>  |     |
| HD-C  |  | B     | 4    | 76 x 87,6 | 1590 | 4               | 9,5    | 52-66       | 71-90 | <b>6</b>  |     |

**D**

|   |                   | Pos   |   |    | Pos |
|---|-------------------|-------|---|----|-----|
|   |                   |       |   |    |     |
| <b>CITIVAN Bus</b>  |                   |       |   |    |     |
| 1.3   | 06.1998 → 10.1999 | HC-E  | B | 5  |     |
| <b>DELTA Bus</b>  |                   |       |   |    |     |
| 2.2   | 09.1991 → 04.1999 | 4Y    | B | 8  |     |
| 2.8 D   | 09.1987 → 04.1994 | DL    | D | 9  |     |
| <b>DELTA Van (V1_, V2_, V5_, YB_)</b>                         |                   |       |   |    |     |
| 2.2   | 09.1991 → 04.1999 | 4Y    | B | 8  |     |
| <b>DELTA WIDE Platform/Chassis (YB_, V5_, V7_, V9_, V11_)</b> |                   |       |   |    |     |
| 2.0   | 04.1985 → 09.1999 | 3Y    | B | 7  |     |
| 2.2   | 09.1991 → 04.1999 | 4Y    | B | 8  |     |
| 3.7 D   | 09.1988 → 04.1999 | 14B   | D | 10 |     |
| <b>DELTA WIDE Van (YB_)</b>                                   |                   |       |   |    |     |
| 2.0   | 04.1985 → 09.1999 | 3Y    | B | 7  |     |
| 3.7 D   | 09.1988 → 04.1999 | 14B   | D | 10 |     |
| <b>HANDI Hatchback Van (L5_, L7_)</b>                         |                   |       |   |    |     |
| 0.7 (L500)  | 03.1995 → 06.1998 | EF-EL | B | 1  |     |
| <b>HIJET Platform/Chassis (_U60)</b>                          |                   |       |   |    |     |
| 1.0   | 12.1992 → 09.1994 | CB41  | B | 4  |     |
| <b>HIJET Van (S85)</b>  |                   |       |   |    |     |
| 0.5   | 10.1994 → 12.1995 | AB 30 | B | 3  |     |
| 1.0   | 12.1992 → 05.1998 | CB41  | B | 4  |     |
| 1.6   | 10.1994 → 12.1995 | HD-C  | B | 6  |     |
| <b>ZEBRA Platform/Chassis</b>                                 |                   |       |   |    |     |
| 0.8   | 04.1986 → 05.1998 | CD    | B | 2  |     |
| <b>ZEBRA Van</b>  |                   |       |   |    |     |
| 0.8   | 04.1986 → 05.1998 | CD    | B | 2  |     |

**D**

|          |   |  |  |   |                      |                     |          |          |            |            |  |
|----------|---|--|--|---|----------------------|---------------------|----------|----------|------------|------------|--|
| <b>1</b> |   | <b>68</b>  |  |   |                      |                     |          |          |            |            |  |
|          |   | EF-EL  | 03.1995 → 06.1998  | B | 3                    | 659 cm <sup>3</sup> | 4V       | 30-41 kW | 41-56 PS   | 9,8 - 60.5 |  |
|          |   | <b>HANDI Hatchback Van (L5_, L7_)</b>  |  |   |                      |                     |          |          |            |            |  |
|          |   | TW-2507A STD   | [Pair] AS STD Ø 48.250 / 59.000 // 1.990 St/A  |   |                      |                     |          |          |            |            |  |
|          |   | CB-2507A 0.25  | [Set] PL 0,25 Ø 36.750 / 40.000 / 15.000 / 1.619 St/A<br><b>CB-2507A STD</b>                 |   |                      |                     |          |          |            |            |  |
|          |   | MS-2507A 0.25  | [Set] HL 0,25 Ø 41.740 / 46.000 / 16.000 / 2.119 St/A<br><b>MS-2507A STD</b>                 |   |                      |                     |          |          |            |            |  |
| <b>D</b> | <b>2</b>  |  | <b>70</b>  |   |                      |                     |          |          |            |            |  |
|          |   | CD   | 04.1986 → 05.1998  | B | 3                    | 843 cm <sup>3</sup> | 2V       | 29 kW    | 39 PS      | - 73       |  |
|          |   | <b>ZEBRA Platform/Chassis, ZEBRA Van</b>   |  |   |                      |                     |          |          |            |            |  |
|          |   | TW-2500A STD   | [Pair] AS STD Ø 48.250 / 62.000 // 1.990 St/A  |   |                      |                     |          |          |            |            |  |
|          |   | CB-2501A 0.25  | [Set] PL 0,25 Ø 39.750 / 43.000 / 18.000 / 1.619 St/A<br><b>CB-2501A 0,50 / CB-2501A STD</b> |   |                      |                     |          |          |            |            |  |
|          |   | MS-2505A 0.25  | [Set] HL 0,25 Ø 41.740 / 46.000 / 19.500 / 2.119 St/A  |   |                      |                     |          |          |            |            |  |
| <b>3</b> |   | <b>71.6</b>  |  |   |                      |                     |          |          |            |            |  |
|          | AB 30   | 10.1994 → 12.1995  | B  | 2 | 547 cm <sup>3</sup>  | 2V                  | 20 kW    | 27 PS    | 9,2 - 68   |            |  |
|          | <b>HIJET Van (S85)</b>  |  |  |   |                      |                     |          |          |            |            |  |
|          | TW-2500A STD  | [Pair] AS STD Ø 48.250 / 62.000 // 1.990 St/A  |  |   |                      |                     |          |          |            |            |  |
|          | S3574   | EX; 33 x 7 x 101.6 x A - Ni - 45° - 1 - III  |  |   |                      |                     |          |          |            |            |  |
|          | V3573   | IN; 36.1 x 7 x 101.6 x S - Cr - 45° - 1 - III  |  |   |                      |                     |          |          |            |            |  |
| <b>4</b> |   | <b>76</b>  |  |   |                      |                     |          |          |            |            |  |
|          | CB41  | 12.1992 → 05.1998  | B  | 3 | 993 cm <sup>3</sup>  | 2V                  | 33 kW    | 45 PS    | 9 - 73     |            |  |
|          | <b>HIJET Platform/Chassis (_U60), HIJET Van (S85)</b>                               |  |  |   |                      |                     |          |          |            |            |  |
|          | TW-2500A STD  | [Pair] AS STD Ø 48.250 / 62.000 // 1.990 St/A  |  |   |                      |                     |          |          |            |            |  |
|          | CB-2501A 0.25   | [Set] PL 0,25 Ø 39.750 / 43.000 / 18.000 / 1.619 St/A<br><b>CB-2501A 0,50 / CB-2501A STD</b>                       |  |   |                      |                     |          |          |            |            |  |
|          | MS-2505A 0.25   | [Set] HL 0,25 Ø 41.740 / 46.000 / 19.500 / 2.119 St/A  |  |   |                      |                     |          |          |            |            |  |
|          | 7.21440.51.0  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |   |                      |                     |          |          |            |            |  |
| <b>5</b> |   | <b>76</b>  |  |   |                      |                     |          |          |            |            |  |
|          | HC-E  | 06.1998 → 10.1999  | B  | 4 | 1295 cm <sup>3</sup> | 4V                  | 48-66 kW | 65-90 PS | 9,5 - 71.4 |            |  |
|          | <b>CITIVAN Bus</b>  |  |  |   |                      |                     |          |          |            |            |  |
|          | 80 01166 1 0 000  | Ø76; STD; set: 1; [R ST IF NT 1.2] [M 1.5] [SLF ST NT 3]   |  |   |                      |                     |          |          |            |            |  |
|          | TW-2511A STD  | [Pair] AS STD Ø 57.200 / 76.400 // 2.490 St/A  |  |   |                      |                     |          |          |            |            |  |
|          | CB-2511A 0.25   | [Set] PL 0,25 Ø 44.750 / 48.000 / 18.000 / 1.615 St/A<br><b>CB-2511A 0,50 / CB-2511A STD</b>                       |  |   |                      |                     |          |          |            |            |  |
|          | MS-2511A 0.25   | [Set] HL 0,25 Ø 49.750 / 54.000 / 18.100 / 2.124 St/A<br><b>MS-2511A 0,50 / MS-2511A STD</b>                       |  |   |                      |                     |          |          |            |            |  |
| <b>6</b> |   | <b>76</b>  |  |   |                      |                     |          |          |            |            |  |
|          | HD-C  | 10.1994 → 12.1995  | B  | 4 | 1590 cm <sup>3</sup> | 4V                  | 52-66 kW | 71-90 PS | 9,5 - 87.6 |            |  |
|          | <b>HIJET Van (S85)</b>  |  |  |   |                      |                     |          |          |            |            |  |
|          | TW-2511A STD  | [Pair] AS STD Ø 57.200 / 76.400 // 2.490 St/A  |  |   |                      |                     |          |          |            |            |  |
|          | CB-2511A 0.25   | [Set] PL 0,25 Ø 44.750 / 48.000 / 18.000 / 1.615 St/A<br><b>CB-2511A 0,50 / CB-2511A STD</b>                       |  |   |                      |                     |          |          |            |            |  |
|          | MS-2511A 0.25   | [Set] HL 0,25 Ø 49.750 / 54.000 / 18.100 / 2.124 St/A<br><b>MS-2511A 0,50 / MS-2511A STD</b>                       |  |   |                      |                     |          |          |            |            |  |
| <b>7</b> |   | <b>86</b>  |  |   |                      |                     |          |          |            |            |  |
|          | 3Y  | 04.1985 → 09.1999  | B  | 4 | 1998 cm <sup>3</sup> | 2V                  | 65-67 kW | 88-91 PS | 8,8 - 86   |            |  |
|          | <b>DELTA WIDE Platform/Chassis (YB_, V5_, V7_, V9_, V11_), DELTA WIDE Van (YB_)</b> |  |  |   |                      |                     |          |          |            |            |  |
|          | TW-1117A STD  | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A  |  |   |                      |                     |          |          |            |            |  |
|          | CB-1407A 0.25   | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.900 / 1.615 St/A<br><b>CB-1407A 0,50 / CB-1407A STD</b>                       |  |   |                      |                     |          |          |            |            |  |
|          | MS-1407A 0.50   | [Set] HL 0,50 Ø 57.500 / 62.000 / 20.930 / 2.240 St/A<br><b>MS-1407A STD</b>                                       |  |   |                      |                     |          |          |            |            |  |
|          | SH-1407A STD  | [Set]  |  |   |                      |                     |          |          |            |            |  |

| 8  |   | 91   |  |
|----|---|--|--|
|    | 4Y  | 09.1991 → 04.1999  | B 4 2237 cm <sup>3</sup> 2V 65-69 kW 88-94 PS 8,8 - 86   |
|    | DELTA Bus, DELTA Van (V1_, V2_, V5_, YB_), DELTA WIDE Platform/Chassis (YB_, V5_, V7_, V9_, V11_) |  |  |
|    | TW-1117A STD  | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A  |  |
|    | CB-1407A 0.25   | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.900 / 1.615 St/A<br>CB-1407A 0,50 / CB-1407A STD  |  |
|    | MS-1407A 0.50   | [Set] HL 0,50 Ø 57.500 / 62.000 / 20.930 / 2.240 St/A<br>MS-1407A STD  |  |
|    | SH-1407A STD  | [Set]  |  |
| 9  |   | 92   |  |
|    | DL  | 09.1987 → 04.1994  | D A 4 2765 cm <sup>3</sup> 2V 51-54 kW 69-73 PS 21 - 104 |
|    | DELTA Bus   |  |  |
|    | CB-1158A 0.25   | [Set] PL 0,25 Ø 54.730 / 58.000 / 27.630 / 1.612 St/A<br>CB-1158A STD  |  |
|    | MS-2502A STD  | [Set] HL STD Ø 67.970 / 72.000 / 24.250 / 2.005 St/A; PASS-L STD Ø 67.970 / 72.000 / 37.950 / 2.005 St/A   |  |
| 10 |   | 102  |  |
|    | 14B   | 09.1988 → 04.1999  | D 4 3661 cm <sup>3</sup> 2V 75 kW 102 PS 20,5:1 - 112    |
|    | DELTA WIDE Platform/Chassis (YB_, V5_, V7_, V9_, V11_), DELTA WIDE Van (YB_)                      |  |  |
|    | TW-1417A STD  | [Pair] AS STD Ø 76.250 / 90.700 // 2.480 St/A  |  |
|    | CB-1429A 0.25   | [Set] PL 0,25 Ø 60.750 / 64.000 / 30.000 / 1.600 St/A<br>CB-1429A 0,50 / CB-1429A STD, oil slot at 37°   |  |
|    | MS-1428A 0.25   | [Set] HL 0,25 Ø 69.750 / 75.000 / 26.900 / 2.610 St/A<br>MS-1428A 0,50 / MS-1428A STD  |  |
|    | SH-1428A STD  | [Set] NW-L STD Ø 52.975 / 57.000 / 20.000 / 2.010 St/A; NW-L STD Ø 52.725 / 57.000 / 20.000 / 2.135 St/A; NW-L STD Ø 53.225 / 57.250 / 20.000 / 2.010 St/A; NW-L STD Ø 52.475 / 57.250 / 20.000 / 2.385 St/A; NW-L STD Ø 53.475 / 57.500 / 20.000 / 2.010 St/A |  |

D

|                |       | Cyl. |             | mm   | cm <sup>3</sup> |        | Comp. | kW      | PS | Pos |
|----------------|-------|------|-------------|------|-----------------|--------|-------|---------|----|-----|
|                |       |      |             |      |                 |        | Ratio |         |    |     |
| 1170 A1.046    | B     | 4    | 65 x 67,7   | 899  | 2               | 8,8    | 29    | 39      | 1  |     |
| 141 B.000      | B     | 4    | 65 x 58     | 769  | 2               | 9,2    | 25    | 34      | 2  |     |
| 146 A.000      | B     | 4    | 65 x 68     | 903  | 2               | 9      | 33    | 45      | 3  |     |
| 146 A1.000     | B     | 4    | 65 x 68     | 903  | 2               | 9      | 33    | 45      | 4  |     |
| 146 A3.011     | AB    | 4    | 86,4 x 63,9 | 1497 | 2               |        | 49-57 | 67-78   | 20 |     |
| 146 A9.000     | B     | 4    | 80 x 55,5   | 1116 | 2               | 9,35   | 40    | 55      | 11 |     |
| 146 B2.000     | D     | 4    | 82,6 x 79,2 | 1698 | 2               | 20,5   | 42-44 | 57-60   | 12 |     |
| 146 D7.000     | D (A) | 4    | 82,6 x 79,2 | 1698 | 2               | 20     | 46    | 63      | 13 |     |
| 149 B1.000     | D     | 4    | 82,6 x 90   | 1929 | 2               | 21     | 51-52 | 70-71   | 14 |     |
| 149 B3.000     | D     | 4    | 82,6 x 79,2 | 1698 | 2               | 20,5   | 44    | 60      | 15 |     |
| 149 B4.046     | D     | 4    | 82,6 x 79,2 | 1697 | 2               | 20     | 42-44 | 57-60   | 16 |     |
| 149 C1.000 KAT | AB    | 4    | 86,4 x 63,9 | 1498 | 2               | 9,2    | 49-55 | 67-75   | 20 |     |
| 156 A2.100     | B     | 4    | 70 x 64,9   | 999  | 2               | 9      | 32-33 | 44-45   | 5  |     |
| 156 A2.246     | B     | 4    | 70 x 64,9   | 999  | 2               | 9,5    | 33-40 | 45-54   | 6  |     |
| 156 A3.100     | B     | 4    | 70 x 64,9   | 999  | 2               | 9,5    | 32-33 | 44-45   | 7  |     |
| 156 A5.000     | D     | 4    | 76,1 x 71,5 | 1302 | 2               | 20     | 27    | 37      | 10 |     |
| 156 C.046      | B     | 4    | 70 x 72     | 1108 | 2               | 9,6    | 37-43 | 50-58   | 8  |     |
| 170 B          | B     | 4    | 88 x 81     | 1971 | 2               | 8:1    | 55    | 75      | 21 |     |
| 170 D          | B     | 4    | 88 x 81     | 1971 | 2               | 8:1    | 62    | 84      | 21 |     |
| 176 A5.000     | D (A) | 4    | 82,6 x 79,2 | 1698 | 2               | 19,1   | 52-59 | 71-80   | 17 |     |
| 176 B2.000     | B     | 4    | 70 x 72     | 1108 | 2               | 9,6    | 40    | 54      | 9  |     |
| 176 B3.000     | D     | 4    | 82,6 x 79,2 | 1698 | 2               | 20,5   | 42    | 57      | 12 |     |
| 176 B7.000     | D (A) | 4    | 82,6 x 79,2 | 1698 | 2               | 19,1   | 46-47 | 63-64   | 18 |     |
| 280 A1.000     | D (A) | 4    | 82,6 x 90   | 1929 | 2               | 20     | 60    | 82      | 15 |     |
| 8140.47 Euro 1 | D (A) | 4    | 93 x 92     | 2500 | 2               | 18,5   | 80-85 | 109-116 | 22 |     |
| D9B            | D     | 4    | 83 x 88     | 1905 | 2               | 23,5:1 | 50-51 | 68-69   | 19 |     |

F

|  |                   | Pos           |        |                   | Pos            |
|--|-------------------|---------------|--------|-------------------|----------------|
|  |                   |               | 45 0.9 | 02.1988 → 07.1996 | 146 A.000 B 3  |
|  |                   |               | 45 0.9 | 02.1988 → 07.1996 | 146 A1.000 B 4 |
| <b>CINQUECENTO VAN (170)</b>           |                   |               |        |                   |                |
| 0.9 iE (170CF)                         | 07.1991 → 02.1998 | 1170 A1.046 B |        |                   | 1              |
| 1.1 iE (170AH)                         | 10.1994 → 02.1998 | 176 B2.000 B  |        |                   | 9              |
| <b>DUCATO Bus (230_)</b>               |                   |               |        |                   |                |
| 2.5 TD 4x4                             | 11.1994 → 04.1998 | 8140.47 D     |        |                   | 22             |
| <b>DUCATO Panorama (290_)</b>          |                   |               |        |                   |                |
| 1.9 D                                  | 07.1990 → 03.1994 | 149 B1.000 D  |        |                   | 14             |
| 1.9 TD                                 | 07.1990 → 03.1994 | 280 A1.000 D  |        |                   | 15             |
| 2.0                                    | 07.1990 → 03.1994 | 170 D B       |        |                   | 21             |
| 2.0 4x4                                | 06.1990 → 05.1994 | 170 D B       |        |                   | 21             |
| <b>DUCATO Platform/Chassis (230_)</b>  |                   |               |        |                   |                |
| 2.5 TD                                 | 06.1994 → 04.1998 | 8140.47 D     |        |                   | 22             |
| 2.5 TD                                 | 06.1994 → 08.1998 | 8140.47 D     |        |                   | 22             |
| 2.5 TD 4x4                             | 11.1994 → 04.1998 | 8140.47 D     |        |                   | 22             |
| 2.5 TD 4x4                             | 11.1994 → 04.1998 | 8140.47 D     |        |                   | 22             |
| <b>DUCATO Platform/Chassis (290_)</b>  |                   |               |        |                   |                |
| 1.9 D                                  | 06.1990 → 05.1994 | 149 B1.000 D  |        |                   | 14             |
| 1.9 TD                                 | 03.1989 → 03.1994 | 280 A1.000 D  |        |                   | 15             |
| 2.0                                    | 07.1990 → 03.1994 | 170 D B       |        |                   | 21             |
| 2.0 4x4                                | 06.1990 → 05.1994 | 170 D B       |        |                   | 21             |
| <b>DUCATO Van (230_)</b>               |                   |               |        |                   |                |
| 2.5 TD                                 | 06.1994 → 08.1998 | 8140.47 D     |        |                   | 22             |
| 2.5 TD 4x4                             | 11.1994 → 04.1998 | 8140.47 D     |        |                   | 22             |
| 2.5 TD 4x4                             | 11.1994 → 04.1998 | 8140.47 D     |        |                   | 22             |
| <b>DUCATO Van (290_)</b>               |                   |               |        |                   |                |
| 1.9 D                                  | 07.1990 → 03.1994 | 149 B1.000 D  |        |                   | 14             |
| 1.9 TD                                 | 03.1989 → 03.1994 | 280 A1.000 D  |        |                   | 15             |
| 2.0                                    | 06.1990 → 05.1994 | 170 D B       |        |                   | 21             |
| <b>FIORINO Box Body/MPV (146_)</b>     |                   |               |        |                   |                |
| 1.0 iE                                 | 11.1992 → 04.1996 | 156 A2.246 B  |        |                   | 6              |
| 1.5 SPI (2550431, 2554241)             | 11.1994 → 09.1996 | 146 A3.011 AB |        |                   | 20             |
| 1.5 SPI (2550431, 2554241)             | 11.1994 → 09.1996 | 149 C1.000 AB |        |                   | 20             |
| 1.5 Álcool (2552990)                   | 05.1988 → 11.1993 | 146 A3.011 AB |        |                   | 20             |
| 1.7 D                                  | 01.1988 → 10.1999 | 146 B2.000 D  |        |                   | 12             |
| 1.7 TD                                 | 01.1997 → 05.2000 | 146 D7.000 D  |        |                   | 13             |
| 60 1.1                                 | 05.1988 → 12.1993 | 146 A9.000 B  |        |                   | 11             |
| 60 1.7 D                               | 05.1988 → 12.1991 | 149 B3.000 D  |        |                   | 15             |
| 60 1.7 D                               | 05.1988 → 10.1996 | 146 B2.000 D  |        |                   | 12             |
| 75 i.e. 1.5                            | 05.1988 → 12.1993 | 149 C1.000 AB |        |                   | 20             |
| <b>PANDA Hatchback Van (141_)</b>      |                   |               |        |                   |                |
| 1.1                                    | 05.1991 → 03.1995 | 156 C.046 B   |        |                   | 8              |
| 1000                                   | 01.1986 → 02.1992 | 156 A2.100 B  |        |                   | 5              |
| 1000                                   | 01.1986 → 02.1992 | 156 A3.100 B  |        |                   | 7              |
| 750                                    | 01.1986 → 07.1992 | 141 B.000 B   |        |                   | 2              |
| D                                      | 05.1986 → 04.1991 | 156 A5.000 D  |        |                   | 10             |
| <b>PUNTO Van (176_)</b>                |                   |               |        |                   |                |
| 1.1                                    | 04.1996 → 02.2000 | 176 B2.000 B  |        |                   | 9              |
| 1.7 D                                  | 04.1996 → 02.2000 | 176 B3.000 D  |        |                   | 12             |
| 1.7 TD                                 | 04.1996 → 02.2000 | 176 A5.000 D  |        |                   | 17             |
| 1.7 TD                                 | 09.1996 → 09.1999 | 176 B7.000 D  |        |                   | 18             |
| <b>SCUDO Bus (220_)</b>                |                   |               |        |                   |                |
| 1.9 D                                  | 02.1996 → 04.1998 | D9B D         |        |                   | 19             |
| <b>TALENTO Bus (290_)</b>              |                   |               |        |                   |                |
| 1.9 D (290UEHK)                        | 03.1989 → 03.1994 | 149 B1.000 D  |        |                   | 14             |
| 2.0 (290UEH4)                          | 03.1989 → 03.1994 | 170 B B       |        |                   | 21             |
| <b>TALENTO Platform/Chassis (290_)</b> |                   |               |        |                   |                |
| 1.9 D (290UAK, 290UTK)                 | 03.1989 → 03.1994 | 149 B1.000 D  |        |                   | 14             |
| 2.0 (290UA4)                           | 03.1989 → 03.1994 | 170 B B       |        |                   | 21             |
| <b>TALENTO Van (290_)</b>              |                   |               |        |                   |                |
| 1.9 D (290UK)                          | 03.1989 → 03.1994 | 149 B1.000 D  |        |                   | 14             |
| 2.0 (290U4)                            | 03.1989 → 03.1994 | 170 B B       |        |                   | 21             |
| <b>UNO Van (146_)</b>                  |                   |               |        |                   |                |
| 1.7 D                                  | 02.1988 → 02.1992 | 146 B2.000 D  |        |                   | 12             |
| 1.7 D                                  | 02.1988 → 02.1992 | 149 B4.046 D  |        |                   | 16             |

F



|            |                     |  |  |   |   |                     |                 |                           |                       |  |        |  |  |
|------------|---------------------|--|--|---|---|---------------------|-----------------|---------------------------|-----------------------|--|--------|--|--|
| <b>1</b>   |                     | <b>65</b>  |  |   |   |                     |                 |                           |                       |  |        |  |  |
|            |                     | <b>1170 A1.046</b>   | 07.1991 → 02.1998  | B | 4 | 899 cm <sup>3</sup> | 2V              | 29 kW                     | 39 PS                 | 8,8  | - 67.7 |  |  |
|            |                     | <b>CINQUECENTO VAN (170)</b>   |  |   |   |                     |                 |                           |                       |  |        |  |  |
|            |                     | <b>80 00056 1 1 000</b>  | Ø65; 17.00; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 3.947]  |   |   |                     |                 |                           |                       |  |        |  |  |
|            |                     | <b>81-1755</b>   | IN/EX; 13/ x 7 x 42.2 G1   |   |   |                     |                 |                           |                       |  |        |  |  |
|            | <b>7.02700.92.0</b> | fuel pump; in-tank; electrical   |  |   |   |                     |                 |                           |                       |  |        |  |  |
|            | <b>50 007 616</b>   | hydraulic; Outer Ø: 12; length: 27   |  |   |   |                     |                 |                           |                       |  |        |  |  |
| <b>F 2</b> |                     | <b>65</b>  |  |   |   |                     |                 |                           |                       |  |        |  |  |
|            |                     | <b>141 B.000</b>   | 01.1986 → 07.1992  | B | 4 | 769 cm <sup>3</sup> | 2V              | 25 kW                     | 34 PS                 | 9,2  | - 58   |  |  |
|            |                     | <b>PANDA Hatchback Van (141_)</b>  |  |   |   |                     |                 |                           |                       |  |        |  |  |
|            |                     | <b>RK-7</b>  | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |                     |                 |                           | <b>81-1755</b>        | IN/EX; 13/ x 7 x 42.2 G1                                   |        |  |  |
|            |                     | <b>7.28669.01.0</b>  | mechanical   |   |   |                     |                 |                           |                       |  |        |  |  |
| <b>3</b>   |                     | <b>65</b>  |  |   |   |                     |                 |                           |                       |  |        |  |  |
|            |                     | <b>146 A.000</b>   | 02.1988 → 07.1996  | B | 4 | 903 cm <sup>3</sup> | 2V              | 33 kW                     | 45 PS                 | 9  | - 68   |  |  |
|            |                     | <b>UNO Van (146_)</b>  |  |   |   |                     |                 |                           |                       |  |        |  |  |
|            |                     | <b>80 00056 1 1 000</b>  | Ø65; 17.00; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 3.947]  |   |   |                     |                 |                           |                       |  |        |  |  |
|            |                     | <b>RK-7</b>  | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |                     |                 |                           | <b>81-1763</b>        | IN; 14.15/ x 8 x 42 G1                                     |        |  |  |
|            | <b>RK-8</b>         | valve cotter; number of notches: 1; valve stem diameter: 8   |  |   |   |                     |                 | <b>81-1762</b>            | IN; 14.1/ x 8 x 42 G1 |  |        |  |  |
|            |                     |  |  |   |   |                     | <b>81-1755</b>  | IN/EX; 13/ x 7 x 42.2 G1  |                       |  |        |  |  |
|            |                     |  |  |   |   |                     | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |                       |  |        |  |  |
|            | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |   |   |                     |                 |                           |                       |  |        |  |  |
| <b>4</b>   |                     | <b>65</b>  |  |   |   |                     |                 |                           |                       |  |        |  |  |
|            |                     | <b>146 A1.000</b>  | 02.1988 → 07.1996  | B | 4 | 903 cm <sup>3</sup> | 2V              | 33 kW                     | 45 PS                 | 9  | - 68   |  |  |
|            |                     | <b>UNO Van (146_)</b>  |  |   |   |                     |                 |                           |                       |  |        |  |  |
|            |                     | <b>81-1755</b>   | IN/EX; 13/ x 7 x 42.2 G1   |   |   |                     |                 |                           |                       |  |        |  |  |
|            |                     | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                     |                 |                           |                       |  |        |  |  |
| <b>5</b>   |                     | <b>70</b>  |  |   |   |                     |                 |                           |                       |  |        |  |  |
|            |                     | <b>156 A2.100</b>  | 01.1986 → 02.1992  | B | 4 | 999 cm <sup>3</sup> | 2V              | 32-33 kW                  | 44-45 PS              | 9  | - 64.9 |  |  |
|            |                     | <b>PANDA Hatchback Van (141_)</b>  |  |   |   |                     |                 |                           |                       |  |        |  |  |
|            |                     | <b>81-1755</b>   | IN/EX; 13/ x 7 x 42.2 G1   |   |   |                     |                 |                           |                       |  |        |  |  |
|            |                     | <b>7.28669.01.0</b>  | mechanical   |   |   |                     |                 |                           |                       |  |        |  |  |
|            | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |   |   |                     |                 |                           |                       |  |        |  |  |
|            | <b>7.21773.50.0</b> | fuel pump; mechanical  |  |   |   |                     |                 |                           |                       |  |        |  |  |
| <b>6</b>   |                     | <b>70</b>  |  |   |   |                     |                 |                           |                       |  |        |  |  |
|            |                     | <b>156 A2.246</b>  | 11.1992 → 04.1996  | B | 4 | 999 cm <sup>3</sup> | 2V              | 33-40 kW                  | 45-54 PS              | 9,5  | - 64.9 |  |  |
|            |                     | <b>FIORINO Box Body/MPV (146_)</b>   |  |   |   |                     |                 |                           |                       |  |        |  |  |
|            |                     | <b>17055</b>   | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -  |   |   |                     |                 |                           | <b>RK-7</b>           | valve cotter; number of notches: 1; valve stem diameter: 7 |        |  |  |
|            |                     | <b>81-1755</b>   | IN/EX; 13/ x 7 x 42.2 G1   |   |   |                     |                 |                           |                       |  |        |  |  |

|           |  |  |    |    |                      |    |          |                     |  |   |      |  |  |
|-----------|--|--|----|----|----------------------|----|----------|---------------------|--|---|------|--|--|
| <b>7</b>  |  | <b>70</b>  |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>156 A3.100</b>                              | 01.1986 → 02.1992  | B  | 4  | 999 cm <sup>3</sup>  | 2V | 32-33 kW | 44-45 PS            | ⊗9,5   | - | 64.9 |  |  |
|           | <b>PANDA Hatchback Van (141_)</b>              |  |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>17055</b>                                   | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -  |    |    |                      |    |          | <b>RK-7</b>         | valve cotter; number of notches: 1; valve stem diameter: 7 |   |      |  |  |
|           | <b>81-1755</b>                                 | IN/EX; 13/ x 7 x 42.2 G1   |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>7.28669.01.0</b>                            | mechanical   |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>7.21440.51.0</b>                            | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                   |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>7.21773.50.0</b>                            | fuel pump; mechanical  |    |    |                      |    |          |                     |  |   |      |  |  |
| <b>8</b>  |  | <b>70</b>  |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>156 C.046</b>                               | 05.1991 → 03.1995  | B  | 4  | 1108 cm <sup>3</sup> | 2V | 37-43 kW | 50-58 PS            | ⊗9,6   | - | 72   |  |  |
|           | <b>PANDA Hatchback Van (141_)</b>              |  |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>94 910 700</b>                              | Cylinder diameter: 70; KH: 30; MT: -1.8; GL: 50; piston pin: 18x53; K; number of piston rings: 3                                     |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>94 910 710 70.40</b>                        |  |    |    |                      |    |          |                     |  |   |      |  |  |
|           | R  | 1.2  | CR | G6 |                      |    |          |                     |  |   |      |  |  |
|           | M  | 1.2  |    | G6 |                      |    |          |                     |  |   |      |  |  |
|           | SSF  | 2.5  |    |    |                      |    |          |                     |  |   |      |  |  |
|           | → <b>80 00513 1 0 ...</b>                      |  |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>80 00513 1 0 000</b>                        | Ø70; STD; set: 1; [R G6 CR 1.2] [M G6 1.2] [SSF 2.5]   |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>80 00513 1 0 040 70.40</b>                  |  |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>17055</b>                                   | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -  |    |    |                      |    |          | <b>RK-7</b>         | valve cotter; number of notches: 1; valve stem diameter: 7 |   |      |  |  |
|           | <b>81-1755</b>                                 | IN/EX; 13/ x 7 x 42.2 G1   |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>7.28669.01.0</b>                            | mechanical   |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>7.03703.55.0</b>                            | throttle body; mechanical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |    |    |                      |    |          |                     |  |   |      |  |  |
| <b>9</b>  |  | <b>70</b>  |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>176 B2.000</b>                              | 10.1994 → 02.2000  | B  | 4  | 1108 cm <sup>3</sup> | 2V | 40 kW    | 54 PS               | ⊗9,6   | - | 72   |  |  |
|           | <b>CINQUECENTO VAN (170), PUNTO Van (176_)</b> |  |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>94 910 700</b>                              | Cylinder diameter: 70; KH: 30; MT: -1.8; GL: 50; piston pin: 18x53; K; number of piston rings: 3                                     |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>94 910 710 70.40</b>                        |  |    |    |                      |    |          |                     |  |   |      |  |  |
|           | R  | 1.2  | CR | G6 |                      |    |          |                     |  |   |      |  |  |
|           | M  | 1.2  |    | G6 |                      |    |          |                     |  |   |      |  |  |
|           | SSF  | 2.5  |    |    |                      |    |          |                     |  |   |      |  |  |
|           | → <b>80 00513 1 0 ...</b>                      |  |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>80 00513 1 0 000</b>                        | Ø70; STD; set: 1; [R G6 CR 1.2] [M G6 1.2] [SSF 2.5]   |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>80 00513 1 0 040 70.40</b>                  |  |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>17055</b>                                   | EX; 27.5 x 7 x 97.1 x A - Cr - 45° - VS - 1 -  |    |    |                      |    |          | <b>RK-7</b>         | valve cotter; number of notches: 1; valve stem diameter: 7 |   |      |  |  |
|           | <b>81-1755</b>                                 | IN/EX; 13/ x 7 x 42.2 G1   |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>7.28665.01.0</b>                            | mechanical   |    |    |                      |    |          | <b>7.29068.01.0</b> |  |   |      |  |  |
|           | <b>7.02700.92.0</b>                            | fuel pump; in-tank; electrical   |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>7.00468.34.0</b>                            | fuel supply unit; in-tank; electrical  |    |    |                      |    |          |                     |  |   |      |  |  |
| <b>10</b> |  | <b>76.1</b>  |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>156 A5.000</b>                              | 05.1986 → 04.1991  | D  | 4  | 1302 cm <sup>3</sup> | 2V | 27 kW    | 37 PS               | ⊗20  | - | 71.5 |  |  |
|           | <b>PANDA Hatchback Van (141_)</b>              |  |    |    |                      |    |          |                     |  |   |      |  |  |
|           | <b>80 00058 1 0 000</b>                        | Ø76; 0.10; set: 1; [T15 G6 CR 2.5] [M 2] [DSF CR 3]  |    |    |                      |    |          |                     |  |   |      |  |  |

|           |   |  |     |   |                      |                 |                           |                        |       |        |  |  |
|-----------|---|--|-----|---|----------------------|-----------------|---------------------------|------------------------|-------|--------|--|--|
| <b>11</b> |   | <b>80</b>  |     |   |                      |                 |                           |                        |       |        |  |  |
|           | <b>146 A9.000</b>   | 05.1988 → 12.1993  | B   | 4 | 1116 cm <sup>3</sup> | 2V              | 40 kW                     | 55 PS                  | ⌀9,35 | - 55.5 |  |  |
|           | <b>FIORINO Box Body/MPV (146_)</b>  |  |     |   |                      |                 |                           |                        |       |        |  |  |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |     |   |                      |                 |                           |                        |       |        |  |  |
| <b>12</b> |   | <b>82.6</b>  |     |   |                      |                 |                           |                        |       |        |  |  |
|           | <b>146 B2.000</b>   | 01.1988 → 10.1999  | D   | 4 | 1698 cm <sup>3</sup> | 2V              | 42-44 kW                  | 57-60 PS               | ⌀20,5 | - 79.2 |  |  |
|           | <b>176 B3.000</b>   | 04.1996 → 02.2000  | D   | 4 | 1698 cm <sup>3</sup> | 2V              | 42 kW                     | 57 PS                  | ⌀20,5 | - 79.2 |  |  |
|           | <b>FIORINO Box Body/MPV (146_), PUNTO Van (176_), UNO Van (146_)</b>  |  |     |   |                      |                 |                           |                        |       |        |  |  |
|           | <b>89 386 190</b>   | T - Dry cylinder liner; semi; A=86 L=154   |     |   |                      |                 |                           |                        |       |        |  |  |
|           | <b>RK-8</b>   | valve cotter; number of notches: 1; valve stem diameter: 8   |     |   |                      |                 | <b>81-1763</b>            | IN; 14.15/ x 8 x 42 G1 |       |        |  |  |
|           |   |  |     |   |                      | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |                        |       |        |  |  |
|           |   |  |     |   |                      | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |                        |       |        |  |  |
|           | <b>7.24806.05.0</b>   | vacuum pump; mechanical; vane pump   |     |   |                      |                 |                           |                        |       |        |  |  |
| <b>13</b> |   | <b>82.6</b>  |     |   |                      |                 |                           |                        |       |        |  |  |
|           | <b>146 D7.000</b>   | 01.1997 → 05.2000  | D A | 4 | 1698 cm <sup>3</sup> | 2V              | 46 kW                     | 63 PS                  | ⌀20   | - 79.2 |  |  |
|           | <b>FIORINO Box Body/MPV (146_)</b>  |  |     |   |                      |                 |                           |                        |       |        |  |  |
|           | <b>RK-8</b>   | valve cotter; number of notches: 1; valve stem diameter: 8   |     |   |                      |                 | <b>81-1763</b>            | IN; 14.15/ x 8 x 42 G1 |       |        |  |  |
|           |   |  |     |   |                      | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |                        |       |        |  |  |
|           |   |  |     |   |                      | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |                        |       |        |  |  |
|           | <b>7.24806.05.0</b>   | vacuum pump; mechanical; vane pump   |     |   |                      |                 |                           |                        |       |        |  |  |
|           | <b>7.02256.03.0</b>   | pressure transducer (EGR); electro-pneumatic   |     |   |                      |                 |                           |                        |       |        |  |  |
| <b>14</b> |   | <b>82.6</b>  |     |   |                      |                 |                           |                        |       |        |  |  |
|           | <b>149 B1.000</b>   | 03.1989 → 05.1994  | D   | 4 | 1929 cm <sup>3</sup> | 2V              | 51-52 kW                  | 70-71 PS               | ⌀21   | - 90   |  |  |
|           | <b>DUCATO Panorama (290_), DUCATO Platform/Chassis (290_), DUCATO Van (290_), TALENTO Bus (290_), TALENTO Platform/Chassis (290_), TALENTO Van (290_)</b> |  |     |   |                      |                 |                           |                        |       |        |  |  |
|           | <b>89 386 190</b>   | T - Dry cylinder liner; semi; A=86 L=154   |     |   |                      |                 |                           |                        |       |        |  |  |
|           | <b>RK-8</b>   | valve cotter; number of notches: 1; valve stem diameter: 8   |     |   |                      |                 | <b>81-1763</b>            | IN; 14.15/ x 8 x 42 G1 |       |        |  |  |
|           |   |  |     |   |                      | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |                        |       |        |  |  |
|           |   |  |     |   |                      | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |                        |       |        |  |  |
|           | <b>50 007 567</b>   | CAM, chilled cast iron   |     |   |                      |                 |                           |                        |       |        |  |  |
| <b>15</b> |   | <b>82.6</b>  |     |   |                      |                 |                           |                        |       |        |  |  |
|           | <b>149 B3.000</b>   | 05.1988 → 12.1991  | D   | 4 | 1698 cm <sup>3</sup> | 2V              | 44 kW                     | 60 PS                  | ⌀20,5 | - 79.2 |  |  |
|           | <b>280 A1.000</b>   | 03.1989 → 03.1994  | D A | 4 | 1929 cm <sup>3</sup> | 2V              | 60 kW                     | 82 PS                  | ⌀20   | - 90   |  |  |
|           | <b>DUCATO Panorama (290_), DUCATO Platform/Chassis (290_), DUCATO Van (290_), FIORINO Box Body/MPV (146_)</b>   |  |     |   |                      |                 |                           |                        |       |        |  |  |
|           | <b>89 386 190</b>   | T - Dry cylinder liner; semi; A=86 L=154   |     |   |                      |                 |                           |                        |       |        |  |  |
|           | <b>RK-8</b>   | valve cotter; number of notches: 1; valve stem diameter: 8   |     |   |                      |                 | <b>81-1763</b>            | IN; 14.15/ x 8 x 42 G1 |       |        |  |  |
|           |   |  |     |   |                      | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |                        |       |        |  |  |
|           |   |  |     |   |                      | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |                        |       |        |  |  |
|           | <b>50 007 567</b>   | CAM, chilled cast iron   |     |   |                      |                 |                           |                        |       |        |  |  |
|           | <b>7.24806.05.0</b>   | vacuum pump; mechanical; vane pump   |     |   |                      |                 |                           |                        |       |        |  |  |

|           |                |                   |   |   |                      |    |          |          |     |        |  |  |
|-----------|----------------|-------------------|---|---|----------------------|----|----------|----------|-----|--------|--|--|
| <b>16</b> |                | <b>82.6</b>       |   |   |                      |    |          |          |     |        |  |  |
|           | 149 B4.046     | 02.1988 → 02.1992 | D | 4 | 1697 cm <sup>3</sup> | 2V | 42-44 kW | 57-60 PS | ⊗20 | - 79.2 |  |  |
|           | UNO Van (146_) |                   |   |   |                      |    |          |          |     |        |  |  |

|  |            |  |  |          |                           |  |  |  |  |  |  |  |
|--|------------|--|--|----------|---------------------------|--|--|--|--|--|--|--|
|  | 89 386 190 | T - Dry cylinder liner; semi; A=86 L=154                   |  |          |                           |  |  |  |  |  |  |  |
|  | RK-8       | valve cotter; number of notches: 1; valve stem diameter: 8 |  | 81-1763  | IN; 14.15/ x 8 x 42 G1    |  |  |  |  |  |  |  |
|  |            |  |  | 81-1762  | IN; 14.1/ x 8 x 42 G1     |  |  |  |  |  |  |  |
|  |            |  |  | 81-17110 | IN/EX; 14.07/ x 8 x 46 G1 |  |  |  |  |  |  |  |

|           |                  |                   |   |   |   |                      |    |          |          |       |        |  |  |
|-----------|------------------|-------------------|---|---|---|----------------------|----|----------|----------|-------|--------|--|--|
| <b>17</b> |                  | <b>82.6</b>       |   |   |   |                      |    |          |          |       |        |  |  |
|           | 176 A5.000       | 04.1996 → 02.2000 | D | A | 4 | 1698 cm <sup>3</sup> | 2V | 52-59 kW | 71-80 PS | ⊗19,1 | - 79.2 |  |  |
|           | PUNTO Van (176_) |                   |   |   |   |                      |    |          |          |       |        |  |  |

|  |              |  |  |          |                           |  |  |  |  |  |  |  |
|--|--------------|--|--|----------|---------------------------|--|--|--|--|--|--|--|
|  | RK-8         | valve cotter; number of notches: 1; valve stem diameter: 8 |  | 81-1763  | IN; 14.15/ x 8 x 42 G1    |  |  |  |  |  |  |  |
|  |              |  |  | 81-1762  | IN; 14.1/ x 8 x 42 G1     |  |  |  |  |  |  |  |
|  |              |  |  | 81-17110 | IN/EX; 14.07/ x 8 x 46 G1 |  |  |  |  |  |  |  |
|  | 50 006 189   | CAM  |  |          |                           |  |  |  |  |  |  |  |
|  | 7.24806.05.0 | vacuum pump; mechanical; vane pump                         |  |          |                           |  |  |  |  |  |  |  |

|           |                  |                   |   |   |   |                      |    |          |          |       |        |  |  |
|-----------|------------------|-------------------|---|---|---|----------------------|----|----------|----------|-------|--------|--|--|
| <b>18</b> |                  | <b>82.6</b>       |   |   |   |                      |    |          |          |       |        |  |  |
|           | 176 B7.000       | 09.1996 → 09.1999 | D | A | 4 | 1698 cm <sup>3</sup> | 2V | 46-47 kW | 63-64 PS | ⊗19,1 | - 79.2 |  |  |
|           | PUNTO Van (176_) |                   |   |   |   |                      |    |          |          |       |        |  |  |

|  |            |  |  |          |                           |  |  |  |  |  |  |  |
|--|------------|--|--|----------|---------------------------|--|--|--|--|--|--|--|
|  | 89 386 190 | T - Dry cylinder liner; semi; A=86 L=154                   |  |          |                           |  |  |  |  |  |  |  |
|  | RK-8       | valve cotter; number of notches: 1; valve stem diameter: 8 |  | 81-1763  | IN; 14.15/ x 8 x 42 G1    |  |  |  |  |  |  |  |
|  |            |  |  | 81-1762  | IN; 14.1/ x 8 x 42 G1     |  |  |  |  |  |  |  |
|  |            |  |  | 81-17110 | IN/EX; 14.07/ x 8 x 46 G1 |  |  |  |  |  |  |  |

|  |              |  |  |  |  |  |  |  |  |  |  |
|--|--------------|--|--|--|--|--|--|--|--|--|--|
|  | 7.24806.05.0 | vacuum pump; mechanical; vane pump           |  |  |  |  |  |  |  |  |  |
|  | 7.02256.03.0 | pressure transducer (EGR); electro-pneumatic |  |  |  |  |  |  |  |  |  |

|           |                  |                   |   |   |                      |    |          |          |         |      |  |  |
|-----------|------------------|-------------------|---|---|----------------------|----|----------|----------|---------|------|--|--|
| <b>19</b> |                  | <b>83</b>         |   |   |                      |    |          |          |         |      |  |  |
|           | D9B              | 02.1996 → 04.1998 | D | 4 | 1905 cm <sup>3</sup> | 2V | 50-51 kW | 68-69 PS | ⊗23,5:1 | - 88 |  |  |
|           | SCUDO Bus (220_) |                   |   |   |                      |    |          |          |         |      |  |  |

|  |            |   |           |           |           |                    |  |  |  |  |  |  |
|--|------------|---|-----------|-----------|-----------|--------------------|--|--|--|--|--|--|
|  | 93 648 700 | Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3 |           |           |           |                    |  |  |  |  |  |  |
|  |            | R   | 2         | CR        | G6        |                    |  |  |  |  |  |  |
|  |            | M   | 2         |           | G3        |                    |  |  |  |  |  |  |
|  |            | DSF   | 3         | CR        |           |                    |  |  |  |  |  |  |
|  |            | → 80 00037 1 0 ...  |           |           |           |                    |  |  |  |  |  |  |
|  |            | cylinder head gasket  |           |           |           | piston protrusion: |  |  |  |  |  |  |
|  |            | notches   | thickness | more than | less than |                    |  |  |  |  |  |  |
|  |            | 1   | 1,36      | +0,56     | +0,67     |                    |  |  |  |  |  |  |
|  |            | 2   | 1,40      | +0,68     | +0,71     |                    |  |  |  |  |  |  |
|  |            | 3   | 1,44      | +0,72     | +0,75     |                    |  |  |  |  |  |  |
|  |            | 4   | 1,48      | +0,76     | +0,79     |                    |  |  |  |  |  |  |
|  |            | 5   | 1,52      | +0,80     | +0,83     |                    |  |  |  |  |  |  |

|  |                  |   |  |  |  |  |  |  |  |  |  |
|--|------------------|---|--|--|--|--|--|--|--|--|--|
|  | 80 00037 1 0 000 | Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br>80 00037 1 0 050 83.50 / 80 00037 1 0 080 83.80 |  |  |  |  |  |  |  |  |  |
|--|------------------|---|--|--|--|--|--|--|--|--|--|

|  |            |  |  |  |  |  |  |  |  |  |  |
|--|------------|--|--|--|--|--|--|--|--|--|--|
|  | 89 184 190 | T - Dry cylinder liner; semi; A=86 L=153.5 |  |  |  |  |  |  |  |  |  |
|--|------------|--|--|--|--|--|--|--|--|--|--|

|  |            |   |  |  |  |  |  |  |  |  |  |
|--|------------|---|--|--|--|--|--|--|--|--|--|
|  | 78 863 618 | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br>78 863 608 STD                          |  |  |  |  |  |  |  |  |  |
|  | 77 097 610 | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br>77 097 620 0,50 / 77 097 600 STD |  |  |  |  |  |  |  |  |  |

cont...

|                   |  |                |  |
|-------------------|--|----------------|--|
| <b>77 098 618</b> | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |                |  |
| <b>537747</b>     | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm  | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>537450</b>     | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm  | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |
| <b>537746</b>     | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III  | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                |
|                   |  | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                  |
|                   |  | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                |
| <b>50 006 220</b> | length: 491CAM, chilled cast iron  |                |  |
| <b>50 006 263</b> | length: 504CAM, chilled cast iron  |                |  |

**F**

|                     |                                    |
|---------------------|------------------------------------|
| <b>7.07919.11.0</b> |                                    |
| <b>7.24808.11.0</b> | vacuum pump; mechanical; vane pump |

|                                    |   |
|------------------------------------|---|
| <b>20</b>                          | <b>86.4</b>   |
| <b>146 A3.011</b>                  | 05.1988 → 09.1996 AB 4 1497 cm <sup>3</sup> 2V 49-57 kW 67-78 PS - 63.9     |
| <b>149 C1.000 KAT</b>              | 05.1988 → 09.1996 AB 4 1498 cm <sup>3</sup> 2V 49-55 kW 67-75 PS 9,2 - 63.9 |
| <b>FIORINO Box Body/MPV (146_)</b> |   |

|                   |   |
|-------------------|---|
| <b>77 769 610</b> | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620 0,508</b> |
|-------------------|---|

|   |  |
|---|--|
| <b>21</b>   | <b>88</b>  |
| <b>170 B</b>  | 03.1989 → 03.1994 B 4 1971 cm <sup>3</sup> 2V 55 kW 75 PS 8:1 - 81 |
| <b>170 D</b>  | 06.1990 → 05.1994 B 4 1971 cm <sup>3</sup> 2V 62 kW 84 PS 8:1 - 81 |
| <b>DUCATO Panorama (290_), DUCATO Platform/Chassis (290_), DUCATO Van (290_), TALENTO Bus (290_), TALENTO Platform/Chassis (290_), TALENTO Van (290_)</b> |  |

|                         |  |
|-------------------------|--|
| <b>80 00038 1 1 000</b> | Ø88; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF CR 4] |
|-------------------------|--|

|                   |   |
|-------------------|---|
| <b>77 086 608</b> | [Set] HL STD Ø 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD Ø 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD Ø 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD Ø 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD Ø 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs. |
|-------------------|---|

|   |   |
|---|---|
| <b>22</b>   | <b>93</b>   |
| <b>8140.47 Euro 1</b>   | 06.1994 → 08.1998 D A 4 2500 cm <sup>3</sup> 2V 80-85 kW 109-116 PS 18,5 - 92 |
| <b>DUCATO Bus (230_), DUCATO Platform/Chassis (230_), DUCATO Van (230_)</b> |   |

|                         |  |
|-------------------------|--|
| <b>80 00068 1 0 000</b> | Ø93; STD; set: 1; [T15 G6 CR 3] [N MO 2] [DSF CR 3]<br><b>80 00068 1 0 040 93.40</b> |
|-------------------------|--|

|                   |  |
|-------------------|--|
| <b>89 319 190</b> | T - Dry cylinder liner; semi; A=96 C=98.9 L=171 H=5    |
| <b>89 319 192</b> | T - Dry cylinder liner; semi; A=96.08 C=98.9 L=171 H=5 |




|                   |   |
|-------------------|---|
| <b>77 153 690</b> | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |
| <b>77 154 610</b> | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600 STD</b> , →mot. 1846776 |

|                   |   |
|-------------------|---|
| <b>77 155 610</b> | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620 0,508 / 77 155 600 STD</b> , Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |
|-------------------|---|

|               |  |                 |  |
|---------------|--|-----------------|--|
| <b>17063</b>  | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III                      | <b>RK-8</b>     | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>171055</b> | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III                        | <b>RK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>171016</b> | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III<br>OES specification | <b>81-17116</b> | IN/EX; 13.02/ x 8.02 x 56 G1                               |
| <b>171120</b> | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III                        | <b>81-17115</b> | IN/EX; 13.07/ x 8.02 x 56 G1                               |
|               |  | <b>81-17114</b> | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket    |
|               |  | <b>81-5611</b>  | IN/EX; 13.12/ x 8 x 56 G1                                  |

|                   |     |
|-------------------|-----|
| <b>50 007 054</b> | CAM |
|-------------------|-----|

|                   |                                     |
|-------------------|-------------------------------------|
| <b>50 006 180</b> | mechanical; Outer Ø: 44; length: 32 |
|-------------------|-------------------------------------|

|  |        |   | Cyl. |  | mm   | cm <sup>3</sup> |  | Comp. Ratio | €       | kW | PS | Pos |
|---|--------|---|------|---|------|-----------------|---|-------------|---------|----|----|-----|
| 4AB   | D      | 4 | 4    | 93,67 x 90,5  | 2496 | 2               | 19,5-20,5   | 50-52       | 68-71   | 28 |    |     |
| 4BA   | D      | 4 | 4    | 93,67 x 90,5  | 2496 | 2               | 19,5  | 52          | 71      | 29 |    |     |
| 4BB   | D      | 4 | 4    | 93,67 x 90,5  | 2496 | 2               |   | 52          | 71      | 30 |    |     |
| 4BC   | D      | 4 | 4    | 93,7 x 90,5   | 2496 | 2               | 20,6:1  | 52          | 70      | 34 |    |     |
| 4CA   | D      | 4 | 4    | 93,67 x 90,5  | 2496 | 2               | 20  | 52          | 71      | 28 |    |     |
| 4CC   | D      | 4 | 4    | 94 x 90   | 2496 | 2               | 20,6:1  | 52          | 70      | 39 |    |     |
| 4D56-T  | D (LA) | 4 | 4    | 91,1 x 95   | 2477 | 2               | 21  | 62-110      | 84-150  | 26 |    |     |
| 4DA   | D      | 4 | 4    | 93,67 x 90,5  | 2496 | 2               | 20,6  | 59          | 80      | 31 |    |     |
| 4EA   | D (A)  | 4 | 4    | 93,67 x 90,5  | 2496 | 2               | 18,3  | 74          | 100     | 32 |    |     |
| 4EB   | D (A)  | 4 | 4    | 93,7 x 90,6   | 2496 | 2               | 18,3  | 74          | 101     | 35 |    |     |
| 4EC   | D (A)  | 4 | 4    | 93,7 x 90,6   | 2496 | 2               | 18,3  | 74          | 101     | 35 |    |     |
| 4ED   | D (A)  | 4 | 4    | 93,67 x 90,5  | 2496 | 2               | 18  | 85          | 116     | 31 |    |     |
| 4FA   | D      | 4 | 4    | 94 x 90   | 2496 | 2               | 20,5  | 51-52       | 69-70   | 40 |    |     |
| 4FB   | D      | 4 | 4    | 93,7 x 90,6   | 2496 | 2               | 20,5  | 51          | 70      | 36 |    |     |
| 4FC   | D      | 4 | 4    | 93,7 x 90,6   | 2496 | 2               | 20,5  | 51          | 70      | 36 |    |     |
| 4FD   | D      | 4 | 4    | 93,7 x 90,6   | 2496 | 2               | 20,6:1  | 51          | 69      | 36 |    |     |
| 4G63  | B      | 4 | 4    | 85 x 88   | 1997 | 2               | 8,6   | 78          | 106     | 15 |    |     |
| 4G64  | B      | 4 | 4    | 86,5 x 100  | 2351 | 2               | 8,6   | 97          | 132     | 20 |    |     |
| 4GA   | D (A)  | 4 | 4    | 93,67 x 90,5  | 2496 | 2               | 20,6  | 63          | 85      | 33 |    |     |
| 4GB   | D (A)  | 4 | 4    | 93,67 x 90,5  | 2496 | 2               | 20,6  | 63          | 85      | 33 |    |     |
| 4GC   | D (A)  | 4 | 4    | 93,67 x 90,5  | 2496 | 2               | 20,6  | 63          | 85      | 33 |    |     |
| 4GD   | D (A)  | 4 | 4    | 93,67 x 90,5  | 2496 | 2               | 20,6  | 63          | 86      | 33 |    |     |
| 4GE   | D (A)  | 4 | 4    | 93,7 x 90,6   | 2496 | 2               | 20,6:1  | 63          | 86      | 35 |    |     |
| 4GF   | D (A)  | 4 | 4    | 93,7 x 90,6   | 2496 | 2               | 20,6  | 63          | 85      | 37 |    |     |
| 4HA   | D      | 4 | 4    | 93,67 x 90,5  | 2496 | 2               | 20,6  | 55-56       | 75-76   | 31 |    |     |
| 4HB   | D      | 4 | 4    | 93,67 x 90,5  | 2496 | 2               | 20,6  | 56          | 76      | 31 |    |     |
| 4HC   | D      | 4 | 4    | 93,7 x 90,6   | 2496 | 2               | 20,6  | 56          | 76      | 36 |    |     |
| 4HD   | D      | 4 | 4    | 93,7 x 90,6   | 2496 | 2               | 20,6:1  | 55-56       | 75-76   | 38 |    |     |
| AAA   | B      | 6 | 6    | 81 x 90,3   | 2792 | 2               | 10  | 128         | 174     | 10 |    |     |
| BRT   | B      | 6 | 6    | 93 x 72   | 2935 | 2               | 9,5   | 104-107     | 141-145 | 27 |    |     |
| F4B   | B      | 4 | 4    | 77,25 x 74,3  | 1392 | 2               | 8,5   | 54-55       | 73-75   | 8  |    |     |
| F6F   | B      | 4 | 4    | 77,25 x 74,3  | 1392 | 2               | 8,5   | 52          | 71      | 9  |    |     |
| F6G   | B      | 4 | 4    | 77,24 x 74,3  | 1392 | 2               | 8,5   | 52          | 71      | 7  |    |     |
| FHA   | B      | 4 | 4    | 76 x 76,5   | 1388 | 4               | 10,3  | 66          | 90      | 5  |    |     |
| G6A   | B      | 4 | 4    | 68,7 x 75,5   | 1119 | 2               | 8,8   | 37          | 50      | 1  |    |     |
| J6A   | B      | 4 | 4    | 74 x 75,5   | 1299 | 2               | 8,8   | 44          | 60      | 3  |    |     |
| J6B   | B      | 4 | 4    | 74 x 75,5   | 1299 | 2               | 8,8:1   | 44          | 60      | 3  |    |     |
| JBD   | B      | 4 | 4    | 74 x 75,5   | 1297 | 2               | 8,8:1   | 46          | 63      | 4  |    |     |
| LAT   | B      | 4 | 4    | 87,65 x 66  | 1593 | 2               | 8   | 46-48       | 63-65   | 21 |    |     |
| N6T   | B      | 4 | 4    | 90,8 x 77   | 1993 | 2               | 8,6:1   | 57          | 78      | 22 |    |     |
| N9K   | B      | 4 | 4    | 86 x 86   | 1998 | 2               | 9,8:1   | 84          | 114     | 16 |    |     |
| N9L   | B      | 4 | 4    | 86 x 86   | 1998 | 2               | 9,8:1   | 84          | 114     | 16 |    |     |
| NAT   | B      | 4 | 4    | 90,8 x 77   | 1994 | 2               | 8   | 57          | 78      | 23 |    |     |
| NAV   | B      | 4 | 4    | 90,83 x 77  | 1994 | 2               | 8   | 55-57       | 75-78   | 25 |    |     |
| NBA   | B      | 4 | 4    | 90,8 x 77   | 1993 | 2               | 8,5:1   | 66          | 90      | 22 |    |     |
| NCA   | B      | 4 | 4    | 90,8 x 77   | 1994 | 2               | 8,5:1   | 72          | 98      | 24 |    |     |
| NSF   | B      | 4 | 4    | 86 x 86   | 1998 | 2               | 9,8   | 84          | 114     | 17 |    |     |
| NSG   | B      | 4 | 4    | 86 x 86   | 1998 | 2               | 9,8   | 84          | 114     | 18 |    |     |
| NSH KAT   | BG     | 4 | 4    | 86 x 86   | 1998 | 2               | 9,5   | 74-84       | 101-114 | 18 |    |     |
| RF  | D      | 4 | 4    | 86 x 86   | 1998 | 2               | 22,7  | 41-55       | 56-75   | 19 |    |     |
| RFD   | D (LA) | 4 | 4    | 82,5 x 82   | 1753 | 2               | 21,5  | 66          | 90      | 11 |    |     |
| RFK   | D (LA) | 4 | 4    | 82,5 x 82   | 1753 | 2               | 21,5  | 66          | 90      | 11 |    |     |
| RFS KAT   | D (LA) | 4 | 4    | 82,5 x 82   | 1753 | 2               | 21,5  | 66          | 90      | 12 |    |     |
| RTA   | D      | 4 | 4    | 82,5 x 82   | 1753 | 2               | 21,5  | 44          | 60      | 13 |    |     |
| RTC   | D      | 4 | 4    | 82,5 x 82   | 1753 | 2               | 21,5  | 43-44       | 58-60   | 13 |    |     |
| RTD   | D      | 4 | 4    | 82,5 x 82   | 1753 | 2               | 21,5  | 43-44       | 58-60   | 13 |    |     |
| RTE   | D      | 4 | 4    | 82,5 x 82   | 1753 | 2               | 21,5  | 44          | 60      | 14 |    |     |
| RTF   | D      | 4 | 4    | 82,5 x 82   | 1753 | 2               | 21,5  | 44          | 60      | 14 |    |     |
| RTG   | D      | 4 | 4    | 82,5 x 82   | 1753 | 2               | 21,5  | 43-44       | 58-60   | 13 |    |     |
| RTH   | D      | 4 | 4    | 82,5 x 82   | 1753 | 2               | 21,5  | 44          | 60      | 14 |    |     |
| TD27  | D (A)  | 4 | 4    | 96 x 92   | 2663 | 2               | 21,9  | 74          | 100     | 41 |    |     |
| TD27E   | D (LA) | 4 | 4    | 96 x 92   | 2664 | 2               | 21,9  | 92          | 125     | 42 |    |     |
| TLB   | B      | 4 | 4    | 68,7 x 67,5   | 999  | 2               | 9,5   | 33          | 45      | 2  |    |     |
| UC  | B      | 4 | 4    | 77 x 76   | 1416 | 2               | 9   | 48          | 65      | 6  |    |     |

F



|   |                   |       |    | Pos |   |                   |     |    | Pos |
|---|-------------------|-------|----|-----|---|-------------------|-----|----|-----|
| <b>ECONOVAN (KBA, KCA)</b>                        |                   |       |    |     | 2.5 DI (EBL, EDL, EDS, ESL, ESS)                  | 08.1997 → 03.2000 | 4ED | D  | 31  |
| 1.4   | 03.1986 → 03.1992 | UC    | B  | 6   | 2.5 DI (EBL, EDS, ESL, ESS, EUS)                  | 08.1994 → 03.2000 | 4FA | D  | 40  |
| 2.0 D   | 03.1986 → 03.1992 | RF    | D  | 19  | 2.5 DI (EBL, EDS, ESL, ESS, EUS)                  | 08.1994 → 03.2000 | 4FB | D  | 36  |
| <b>ECONOVAN Van (KAA)</b>                         |                   |       |    |     | 2.5 DI (EBL, EDS, ESL, ESS, EUS)                  | 08.1994 → 03.2000 | 4FC | D  | 36  |
| 1.4   | 03.1986 → 03.1992 | UC    | B  | 6   | 2.5 DI (EBL, EDS, ESL, ESS, EUS)                  | 08.1994 → 03.2000 | 4FD | D  | 36  |
| 2.0 D   | 03.1986 → 03.1992 | RF    | D  | 19  | 2.5 DI (EBS, EDS, EDL, ESS, EUS)                  | 08.1991 → 07.1994 | 4BC | D  | 34  |
| <b>ESCORT '91 Express (AVF)</b>                   |                   |       |    |     | 2.5 DI (EBS, EDS, EDL, ESS, EUS)                  | 08.1991 → 07.1994 | 4CC | D  | 39  |
| 1.3   | 07.1990 → 12.1994 | JBD   | B  | 4   | 2.5 DI (EBS, EDS, EDL, ESS, EUS)                  | 08.1991 → 07.1994 | 4FA | D  | 40  |
| 1.4   | 07.1990 → 12.1994 | F6F   | B  | 9   | 2.5 DI (EBS, EDS, EDL, ESS, EUS)                  | 08.1991 → 07.1994 | 4DA | D  | 31  |
| 1.4   | 07.1990 → 12.1994 | F6G   | B  | 7   | 2.5 TD (EBL, EDL, EDS, EGL, ESL, ESS, EUS)        | 01.1995 → 03.2000 | 4GA | D  | 33  |
| 1.8 D   | 07.1990 → 12.1994 | RTA   | D  | 13  | 2.5 TD (EBL, EDL, EDS, EGL, ESL, ESS, EUS)        | 01.1995 → 03.2000 | 4GB | D  | 33  |
| 1.8 D   | 07.1990 → 12.1994 | RTE   | D  | 14  | 2.5 TD (EBL, EDL, EDS, EGL, ESL, ESS, EUS)        | 01.1995 → 03.2000 | 4GC | D  | 33  |
| 1.8 D   | 07.1990 → 12.1994 | RTF   | D  | 14  | 2.5 TD (EBL, EDL, EDS, EGL, ESL, ESS, EUS)        | 01.1995 → 03.2000 | 4GD | D  | 33  |
| 1.8 D   | 07.1990 → 12.1994 | RTH   | D  | 14  | 2.5 TD (EBL, EDL, EDS, EGL, ESL, ESS, EUS)        | 01.1995 → 03.2000 | 4GE | D  | 35  |
| <b>ESCORT '95 Van (AVL)</b>                       |                   |       |    |     | 2.5 TD (EBS, EBL, ECL, EDS, EDL, ESS, EUS)        | 10.1992 → 07.1994 | 4GA | D  | 33  |
| 1.3   | 01.1995 → 08.1997 | J6A   | B  | 3   | 2.5 TD (EBS, EBL, ECL, EDS, EDL, ESS, EUS)        | 10.1992 → 07.1994 | 4GB | D  | 33  |
| 1.4   | 01.1995 → 08.2000 | F4B   | B  | 8   | 2.5 TD (EB, ED, ES)                               | 08.1994 → 06.2000 | 4HA | D  | 31  |
| 1.8 D   | 01.1995 → 08.2000 | RTE   | D  | 14  | 2.5 TD (EB, ED, ES)                               | 08.1994 → 06.2000 | 4HD | D  | 38  |
| 1.8 D   | 01.1995 → 08.2000 | RTF   | D  | 14  | 2.5 TD (ECL, EDL, EDS, ESL, ESS, EUS)             | 07.1994 → 03.2000 | 4EB | D  | 35  |
| 1.8 D   | 01.1995 → 08.2000 | RTH   | D  | 14  | 2.5 TD (ECL, EDL, EDS, ESL, ESS, EUS)             | 07.1994 → 03.2000 | 4EC | D  | 35  |
| 1.8 TD  | 01.1995 → 08.2000 | RFD   | D  | 11  | 2.5 TD (ECL, EDL, EDS, ESL, ESS, EUS)             | 07.1994 → 03.2000 | 4EA | D  | 32  |
| 1.8 TD  | 01.1995 → 08.2000 | RFK   | D  | 11  | 2.9 i   | 01.1991 → 09.1994 | BRT | B  | 27  |
| 1.8 TD  | 01.1995 → 08.2000 | RFS   | D  | 12  | <b>TRANSIT Bus (T_)</b>                           |                   |     |    |     |
| <b>FIESTA Hatchback Van (FVD)</b>                 |                   |       |    |     | 2.0 (TBS, TCL, TCS, TEL, TES)                     | 11.1985 → 09.1992 | NAT | B  | 23  |
| 1.8 D (FVJ)                                       | 03.1989 → 12.1995 | RTC   | D  | 13  | 2.0 (TBS, TCL, TCS, TEL, TES)                     | 11.1985 → 09.1992 | NAV | B  | 25  |
| 1.8 D (FVJ)                                       | 03.1989 → 12.1995 | RTD   | D  | 13  | 2.0 Cat (TBS, TCL, TCS)                           | 12.1985 → 09.1992 | N6T | B  | 22  |
| 1.8 D (FVJ)                                       | 03.1989 → 12.1995 | RTG   | D  | 13  | 2.5 D (TBS, TEL, TES)                             | 09.1988 → 09.1992 | 4AB | D  | 28  |
| <b>FIESTA Van (F3L, F5L)</b>                      |                   |       |    |     | 2.5 D (TBS, TEL, TES)                             | 09.1988 → 09.1992 | 4BA | D  | 29  |
| 1.0   | 04.1989 → 12.1991 | TLB   | B  | 2   | 2.5 D (TBS, TEL, TES)                             | 09.1988 → 09.1992 | 4CA | D  | 28  |
| 1.1   | 12.1991 → 08.1995 | G6A   | B  | 1   | <b>TRANSIT Platform/Chassis (E_)</b>              |                   |     |    |     |
| 1.3   | 09.1991 → 02.1996 | J6B   | B  | 3   | 2.0   | 04.1991 → 07.1994 | NBA | B  | 22  |
| 1.8 D   | 09.1991 → 02.1996 | RTC   | D  | 13  | 2.0 (EME/L/S, ENE/L/S)                            | 09.1991 → 08.1994 | NCA | B  | 24  |
| 1.8 D   | 09.1991 → 02.1996 | RTD   | D  | 13  | 2.0 (EME/L/S, ENE/L/S)                            | 08.1994 → 03.2000 | NSF | B  | 17  |
| 1.8 D   | 09.1991 → 02.1996 | RTG   | D  | 13  | 2.0 (EME/L/S, ENE/L/S)                            | 08.1994 → 03.2000 | NSG | B  | 18  |
| <b>FIESTA Van (J5, J3)</b>                        |                   |       |    |     | 2.5 DI (EME/L/S, ENE/L/S)                         | 09.1991 → 08.1994 | 4DA | D  | 31  |
| 1.4 i   | 04.1996 → 10.1999 | FHA   | B  | 5   | 2.5 DI (EME/L/S, ENE/L/S)                         | 08.1994 → 03.2000 | 4HA | D  | 31  |
| <b>GALAXY MK I VAN (WGR)</b>                      |                   |       |    |     | 2.5 DI (EME/L/S, ENE/L/S)                         | 08.1994 → 03.2000 | 4HB | D  | 31  |
| 2.8   | 11.1995 → 07.2000 | AAA   | B  | 10  | 2.5 DI (EME/L/S, ENE/L/S)                         | 08.1994 → 03.2000 | 4HC | D  | 36  |
| <b>HUSKY Bus</b>                                  |                   |       |    |     | 2.5 DI (EML, ENE/L)                               | 05.1999 → 03.2000 | 4ED | D  | 31  |
| 2.0   | 01.1986 → 08.1998 | 4G63  | B  | 15  | <b>TRANSIT Bus (E_)</b>                           |                   |     |    |     |
| <b>MAVERICK VAN</b>                               |                   |       |    |     | 2.0   | 09.1991 → 09.1994 | NBA | B  | 22  |
| 2.7 TD  | 06.1996 → 04.1998 | TD27  | D  | 41  | 2.0 (EBL, EBS, ECL, EDS, EDL, EGL, ESS, ESL, EUS) | 08.1994 → 03.2000 | NSF | B  | 17  |
| 2.7 TD  | 06.1996 → 04.1998 | TD27E | D  | 42  | 2.0 (EBL, EBS, ECL, EDS, EDL, EGL, ESS, ESL, EUS) | 08.1994 → 03.2000 | NSG | B  | 18  |
| <b>TOURNEO</b>                                    |                   |       |    |     | 2.0 (EBL, EBS, ECL, EDS, EDL, EGL, ESS, ESL, EUS) | 08.1994 → 03.2000 | NSH | BG | 18  |
| 2.0i  | 08.1994 → 12.1999 | N9K   | B  | 16  | 2.0 CNG   | 06.1994 → 03.2000 | NSH | BG | 18  |
| 2.0i  | 11.1994 → 12.2000 | N9L   | B  | 16  | 2.0 i (EBL, EDL, EGL, ESS, EUS)                   | 09.1991 → 07.1994 | NCA | B  | 24  |
| 2.0i 16V  | 08.1994 → 07.2000 | NSF   | B  | 17  | 2.5 DI (EBL, ECL, EDS, EDL)                       | 07.1994 → 03.2000 | 4HB | D  | 31  |
| 2.0i 16V  | 08.1994 → 07.2000 | NSG   | B  | 18  | 2.5 DI (EBL, ECL, EDS, EDL)                       | 07.1994 → 03.2000 | 4HC | D  | 36  |
| <b>TRANSIT Bus (E_)</b>                           |                   |       |    |     |   |                   |     |    |     |
| 2.0   | 09.1991 → 09.1994 | NBA   | B  | 22  |   |                   |     |    |     |
| 2.0 (EBL, EBS, ECL, EDS, EDL, EGL, ESS, ESL, EUS) | 08.1994 → 03.2000 | NSF   | B  | 17  |   |                   |     |    |     |
| 2.0 (EBL, EBS, ECL, EDS, EDL, EGL, ESS, ESL, EUS) | 08.1994 → 03.2000 | NSG   | B  | 18  |   |                   |     |    |     |
| 2.0 (EBL, EBS, ECL, EDS, EDL, EGL, ESS, ESL, EUS) | 08.1994 → 03.2000 | NSH   | BG | 18  |   |                   |     |    |     |
| 2.0 CNG   | 06.1994 → 03.2000 | NSH   | BG | 18  |   |                   |     |    |     |
| 2.0 i (EBL, EDL, EGL, ESS, EUS)                   | 09.1991 → 07.1994 | NCA   | B  | 24  |   |                   |     |    |     |
| 2.5 DI (EBL, ECL, EDS, EDL)                       | 07.1994 → 03.2000 | 4HB   | D  | 31  |   |                   |     |    |     |
| 2.5 DI (EBL, ECL, EDS, EDL)                       | 07.1994 → 03.2000 | 4HC   | D  | 36  |   |                   |     |    |     |



|   |     | Pos |    |  | Pos    |   |    |
|---|-----|-----|----|--|--------|---|----|
| 2.5 DI (EML/S, ENL/S) 09.1991 → 08.1994       | 4AB | D   | 28 | 2.5 DI (EAL, EAS) 05.1991 → 06.1994          | 4FA    | D | 40 |
| 2.5 DI (EML/S, ENL/S) 09.1991 → 08.1994       | 4BC | D   | 34 | 2.5 DI (EAL, EAS) 10.1992 → 06.1994          | 4GA    | D | 33 |
| 2.5 DI (EML/S, ENL/S) 09.1991 → 08.1994       | 4CC | D   | 39 | 2.5 DI (EAL, EAS) 06.1994 → 03.2000          | 4FA    | D | 40 |
| 2.5 DI (EML/S, ENL/S) 09.1991 → 08.1994       | 4FA | D   | 40 | 2.5 DI (EAL, EAS) 06.1994 → 03.2000          | 4FB    | D | 36 |
| 2.5 DI (EML/S, ENL/S) 08.1994 → 03.2000       | 4FA | D   | 40 | 2.5 DI (EAL, EAS) 06.1994 → 03.2000          | 4FC    | D | 36 |
| 2.5 DI (EML/S, ENL/S) 08.1994 → 03.2000       | 4FB | D   | 36 | 2.5 DI (EAL, EAS) 06.1994 → 03.2000          | 4FD    | D | 36 |
| 2.5 DI (EML/S, ENL/S) 08.1994 → 03.2000       | 4FC | D   | 36 | 2.5 DI (EAL, EAS) 06.1994 → 03.2000          | 4HB    | D | 31 |
| 2.5 DI (EML/S, ENL/S) 08.1994 → 03.2000       | 4FD | D   | 36 | 2.5 DI (EAL, EAS) 06.1994 → 03.2000          | 4HC    | D | 36 |
| 2.5 TD 08.1994 → 03.2000                      | 4HA | D   | 31 | 2.5 DI (EAL, EAS) 05.1999 → 03.2000          | 4ED    | D | 31 |
| 2.5 TD 08.1994 → 03.2000                      | 4HD | D   | 38 | 2.5 DI (EAS, EAL) 05.1991 → 06.1994          | 4DA    | D | 31 |
| 2.5 TD (EME/L/S, ENE/L) 09.1991 → 08.1994     | 4EA | D   | 32 | 2.5 TD (EAL, EAS) 06.1994 → 03.2000          | 4GA    | D | 33 |
| 2.5 TD (EME/L/S, ENE/L/ 11.1992 → 08.1994 S)  | 4GA | D   | 33 | 2.5 TD (EAL, EAS) 06.1994 → 03.2000          | 4GB    | D | 33 |
| 2.5 TD (EME/L/S, ENE/L/ 11.1992 → 08.1994 S)  | 4GB | D   | 33 | 2.5 TD (EAL, EAS) 06.1994 → 03.2000          | 4GC    | D | 33 |
| 2.5 TD (EME/L/S, ENE/L/ 11.1992 → 08.1994 S)  | 4GC | D   | 33 | 2.5 TD (EAL, EAS) 06.1994 → 03.2000          | 4GD    | D | 33 |
| 2.5 TD (EME/L/S, ENE/L/ 08.1994 → 03.2000 S)  | 4EB | D   | 35 | 2.5 TD (EAL, EAS) 06.1994 → 03.2000          | 4GE    | D | 35 |
| 2.5 TD (EME/L/S, ENE/L/ 08.1994 → 03.2000 S)  | 4EC | D   | 35 | 2.5 TD (EAL, EAS) 06.1994 → 03.2000          | 4GF    | D | 37 |
| 2.5 TD (EME/L/S, ENE/L/ 08.1994 → 03.2000 S)  | 4GA | D   | 33 | 2.5 TD (EAS) 10.1998 → 03.2000               | 4HA    | D | 31 |
| 2.5 TD (EME/L/S, ENE/L/ 08.1994 → 03.2000 S)  | 4GB | D   | 33 | 2.5 TD (EAS, EAL) 05.1991 → 06.1994          | 4HD    | D | 38 |
| 2.5 TD (EME/L/S, ENE/L/ 08.1994 → 03.2000 S)  | 4GC | D   | 33 | 2.5 TDI (EAL, EAS) 06.1994 → 03.2000         | 4EA    | D | 32 |
| 2.5 TD (EME/L/S, ENE/L/ 08.1994 → 03.2000 S)  | 4GD | D   | 33 | 2.5 TDI (EAL, EAS) 06.1994 → 03.2000         | 4EB    | D | 35 |
| 2.5 TD (EME/L/S, ENE/L/ 08.1994 → 03.2000 S)  | 4GE | D   | 35 | 2.5 TDI (EAL, EAS) 06.1994 → 03.2000         | 4EC    | D | 35 |
| 2.5 TD (EME/L/S, ENE/L/ 08.1994 → 03.2000 S)  | 4GF | D   | 37 | <b>TRANSIT Van (T_ )</b>                     |        |   |    |
| <b>TRANSIT Platform/Chassis (T_ )</b>         |     |     |    | 1.6 (TAS) 09.1985 → 09.1992                  | LAT    | B | 21 |
| 2.0 (TTE, TTL, TTS) 01.1986 → 09.1992         | NAT | B   | 23 | 2.0 (TAL, TAS, TGL, TWS) 09.1985 → 09.1992   | NAT    | B | 23 |
| 2.0 (TTE, TTL, TTS) 01.1986 → 09.1992         | NAV | B   | 25 | 2.0 (TAL, TAS, TGL, TWS) 09.1985 → 09.1992   | NAV    | B | 25 |
| 2.0 Cat (TUL) 11.1985 → 09.1992               | N6T | B   | 22 | 2.5 D (TAL, TAS, TGL, TWS) 01.1986 → 09.1991 | 4AB    | D | 28 |
| 2.5 DI (TTE, TTL, TTS, TUL) 09.1988 → 09.1992 | 4BA | D   | 29 | 2.5 D (TAL, TAS, TGL, TWS) 10.1988 → 09.1991 | 4BA    | D | 29 |
| 2.5 DI (TTE, TTL, TTS, TUL) 09.1988 → 09.1992 | 4BB | D   | 30 | 2.5 D (TAL, TAS, TGL, TWS) 10.1988 → 09.1991 | 4CA    | D | 28 |
| 2.5 DI (TTE, TTL, TTS, TUL) 09.1988 → 09.1992 | 4CA | D   | 28 | <b>TRITON Van</b>                            |        |   |    |
| <b>TRANSIT TOURNEO Bus</b>                    |     |     |    | 2.4 11.1995 → 07.1999                        | 4G64   | B | 20 |
| 2.0 11.1994 → 12.2000                         | NSF | B   | 17 | 2.5 TD 01.1995 → 12.1997                     | 4D56-T | D | 26 |
| 2.0 11.1994 → 12.2000                         | NSG | B   | 18 |  |        |   |    |
| 2.0 11.1994 → 12.2000                         | NSH | BG  | 18 |  |        |   |    |
| 2.4 D 08.1994 → 06.2000                       | 4HA | D   | 31 |  |        |   |    |
| 2.5 DI 11.1994 → 12.2000                      | 4FA | D   | 40 |  |        |   |    |
| 2.5 DI 11.1994 → 12.2000                      | 4FB | D   | 36 |  |        |   |    |
| 2.5 DI 11.1994 → 12.2000                      | 4FC | D   | 36 |  |        |   |    |
| 2.5 DI 11.1994 → 12.2000                      | 4FD | D   | 36 |  |        |   |    |
| 2.5 DI 11.1994 → 12.2000                      | 4HA | D   | 31 |  |        |   |    |
| 2.5 DI 11.1994 → 12.2000                      | 4HB | D   | 31 |  |        |   |    |
| 2.5 DI 11.1994 → 12.2000                      | 4HC | D   | 36 |  |        |   |    |
| 2.5 TD 11.1994 → 12.2000                      | 4GA | D   | 33 |  |        |   |    |
| 2.5 TD 11.1994 → 12.2000                      | 4GB | D   | 33 |  |        |   |    |
| 2.5 TD 11.1994 → 12.2000                      | 4GC | D   | 33 |  |        |   |    |
| 2.5 TD 11.1994 → 12.2000                      | 4GD | D   | 33 |  |        |   |    |
| 2.5 TD 04.1998 → 12.2000                      | 4EB | D   | 35 |  |        |   |    |
| 2.5 TD 04.1998 → 12.2000                      | 4EC | D   | 35 |  |        |   |    |
| <b>TRANSIT Van (E_ )</b>                      |     |     |    |  |        |   |    |
| 2.0 09.1991 → 06.1994                         | NBA | B   | 22 |  |        |   |    |
| 2.0 (EAL, EAS) 06.1994 → 03.2000              | NSF | B   | 17 |  |        |   |    |
| 2.0 (EAL, EAS) 06.1994 → 03.2000              | NSG | B   | 18 |  |        |   |    |
| 2.0 (EAL, EAS) 06.1994 → 03.2000              | NSH | BG  | 18 |  |        |   |    |
| 2.0 i (EAL, EAS) 09.1991 → 06.1994            | NCA | B   | 24 |  |        |   |    |
| 2.5 DI (EAL, EAS) 05.1991 → 06.1994           | 4BC | D   | 34 |  |        |   |    |
| 2.5 DI (EAL, EAS) 05.1991 → 06.1994           | 4CC | D   | 39 |  |        |   |    |

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|          |                              |                   |   |   |                      |    |       |       |      |        |
|----------|------------------------------|-------------------|---|---|----------------------|----|-------|-------|------|--------|
| <b>1</b> |                              | <b>68.7</b>       |   |   |                      |    |       |       |      |        |
|          | <b>G6A</b>                   | 12.1991 → 08.1995 | B | 4 | 1119 cm <sup>3</sup> | 2V | 37 kW | 50 PS | ε8,8 | - 75.5 |
|          | <b>FIESTA Van (F3L, F5L)</b> |                   |   |   |                      |    |       |       |      |        |

**80 00350 1 0 000** Ø68.7; STD; set: 1; [R G6 IF MO 1.5] [NM 1.75] [DSF CR 3]

|          |                              |                   |   |   |                     |    |       |       |      |        |
|----------|------------------------------|-------------------|---|---|---------------------|----|-------|-------|------|--------|
| <b>2</b> |                              | <b>68.7</b>       |   |   |                     |    |       |       |      |        |
|          | <b>TLB</b>                   | 04.1989 → 12.1991 | B | 4 | 999 cm <sup>3</sup> | 2V | 33 kW | 45 PS | ε9,5 | - 67.5 |
|          | <b>FIESTA Van (F3L, F5L)</b> |                   |   |   |                     |    |       |       |      |        |

**78 718 600** [Pair] AS STD Ø 63.600 / 77.850 // 2.850 St/A  
**77 787 620** [Set] PL 0,50 Ø 40.510 / 43.990 / 17.950 / 1.728 St/A  
**77 789 610** [Set] HL 0,25 Ø 56.750 / 60.623 / 18.700 / 1.925 St/A  
**77 789 600** STD

**50 006 258** CAM, chilled cast iron

|          |  |                   |   |   |                      |    |       |       |        |        |
|----------|--|-------------------|---|---|----------------------|----|-------|-------|--------|--------|
| <b>3</b> |  | <b>74</b>         |   |   |                      |    |       |       |        |        |
|          | <b>J6A</b>   | 01.1995 → 08.1997 | B | 4 | 1299 cm <sup>3</sup> | 2V | 44 kW | 60 PS | ε8,8   | - 75.5 |
|          | <b>J6B</b>   | 09.1991 → 02.1996 | B | 4 | 1299 cm <sup>3</sup> | 2V | 44 kW | 60 PS | ε8,8:1 | - 75.5 |
|          | <b>ESCORT '95 Van (AVL), FIESTA Van (F3L, F5L)</b> |                   |   |   |                      |    |       |       |        |        |

**80 00393 1 0 000** Ø73.94; 0.06; set: 1; [R G6 MO 1.5] [NM 1.75] [G 3]

**78 718 600** [Pair] AS STD Ø 63.600 / 77.850 // 2.850 St/A  
**77 787 620** [Set] PL 0,50 Ø 40.510 / 43.990 / 17.950 / 1.728 St/A  
**77 788 620** [Set] HL 0,50 Ø 56.500 / 60.623 / 18.700 / 2.050 St/A

|          |                                 |                   |   |   |                      |    |       |       |        |        |
|----------|---------------------------------|-------------------|---|---|----------------------|----|-------|-------|--------|--------|
| <b>4</b> |                                 | <b>74</b>         |   |   |                      |    |       |       |        |        |
|          | <b>JBD</b>                      | 07.1990 → 12.1994 | B | 4 | 1297 cm <sup>3</sup> | 2V | 46 kW | 63 PS | ε8,8:1 | - 75.5 |
|          | <b>ESCORT '91 Express (AVF)</b> |                   |   |   |                      |    |       |       |        |        |

**80 00393 1 0 000** Ø73.94; 0.06; set: 1; [R G6 MO 1.5] [NM 1.75] [G 3]

**78 718 600** [Pair] AS STD Ø 63.600 / 77.850 // 2.850 St/A  
**77 787 620** [Set] PL 0,50 Ø 40.510 / 43.990 / 17.950 / 1.728 St/A  
**77 788 620** [Set] HL 0,50 Ø 56.500 / 60.623 / 18.700 / 2.050 St/A

**7.02604.62.0** lambda sensor; control sensor; heated

|          |                              |                   |   |   |                      |    |       |       |       |        |
|----------|------------------------------|-------------------|---|---|----------------------|----|-------|-------|-------|--------|
| <b>5</b> |                              | <b>76</b>         |   |   |                      |    |       |       |       |        |
|          | <b>FHA</b>                   | 04.1996 → 10.1999 | B | 4 | 1388 cm <sup>3</sup> | 4V | 66 kW | 90 PS | ε10,3 | - 76.5 |
|          | <b>FIESTA Van (J5_, J3_)</b> |                   |   |   |                      |    |       |       |       |        |

**105-35541** IN; 28.1 x 6 x 97.3 x S - Cr - 45° - 22 - III

**81-18106** IN/EX; 11.05/ x 6 x 39 G2

**7.07152.17.0** mechanical; plastic

**81-18107** IN/EX; 11.1/ x 6 x 39 G2  
**7.04274.02.0**

**50 006 477** hydraulic; Outer Ø: 22.2; length: 49.5

|          |  |                   |   |   |                      |    |       |       |    |      |
|----------|--|-------------------|---|---|----------------------|----|-------|-------|----|------|
| <b>6</b> |  | <b>77</b>         |   |   |                      |    |       |       |    |      |
|          | <b>UC</b>                                      | 03.1986 → 03.1992 | B | 4 | 1416 cm <sup>3</sup> | 2V | 48 kW | 65 PS | ε9 | - 76 |
|          | <b>ECONOVAN (KBA, KCA), ECONOVAN Van (KAA)</b> |                   |   |   |                      |    |       |       |    |      |

**CB-1168A 0.25** [Set] PL 0,25 Ø 39.706 / 43.000 / 17.130 / 1.633 St/A  
**CB-1168A 0,50 / CB-1168A STD**  
**MS-1168A 0.25** [Set] HL 0,25 Ø 49.705 / 54.000 / 17.030 / 2.137 St/A  
**MS-1168A 0,50 / MS-1168A STD**

| 7  |                          | 77.24  |   |          |                             |    |          |          |       |        |  |  |  |
|----|--------------------------|--|---|----------|-----------------------------|----|----------|----------|-------|--------|--|--|--|
|    | F6G                      | 07.1990 → 12.1994  | B | 4        | 1392 cm <sup>3</sup>        | 2V | 52 kW    | 71 PS    | ⊗ 8,5 | - 74.3 |  |  |  |
|    | ESCORT '91 Express (AVF) |  |   |          |                             |    |          |          |       |        |  |  |  |
|    | 80 00081 1 0 000         | Ø77.22; STD; set: 1; [R G6 MO 1.6] [NM 2] [SLF ST CR 4]  |   |          |                             |    |          |          |       |        |  |  |  |
|    | 87 373 600               | [Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A   |   |          |                             |    |          |          |       |        |  |  |  |
|    | MK-8H                    | valve cotter; number of notches: 3; valve stem diameter: 8   |   | 81-18104 | IN/EX; 13.57/ x 8 x 67.9 G1 |    |          |          |       |        |  |  |  |
|    | 50 006 259               | CAM, chilled cast iron   |   |          |                             |    |          |          |       |        |  |  |  |
|    | 7.02604.62.0             | lambda sensor; control sensor; heated  |   |          |                             |    |          |          |       |        |  |  |  |
|    | 50 006 477               | hydraulic; Outer Ø: 22.2; length: 49.5   |   |          |                             |    |          |          |       |        |  |  |  |
| 8  |                          | 77.25  |   |          |                             |    |          |          |       |        |  |  |  |
|    | F4B                      | 01.1995 → 08.2000  | B | 4        | 1392 cm <sup>3</sup>        | 2V | 54-55 kW | 73-75 PS | ⊗ 8,5 | - 74.3 |  |  |  |
|    | ESCORT '95 Van (AVL)     |  |   |          |                             |    |          |          |       |        |  |  |  |
|    | 80 00081 1 0 000         | Ø77.22; STD; set: 1; [R G6 MO 1.6] [NM 2] [SLF ST CR 4]  |   |          |                             |    |          |          |       |        |  |  |  |
|    | 87 373 600               | [Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A   |   |          |                             |    |          |          |       |        |  |  |  |
|    | MK-8H                    | valve cotter; number of notches: 3; valve stem diameter: 8   |   | 81-18104 | IN/EX; 13.57/ x 8 x 67.9 G1 |    |          |          |       |        |  |  |  |
|    | 50 006 259               | CAM, chilled cast iron   |   |          |                             |    |          |          |       |        |  |  |  |
|    | 50 006 477               | hydraulic; Outer Ø: 22.2; length: 49.5   |   |          |                             |    |          |          |       |        |  |  |  |
| 9  |                          | 77.25  |   |          |                             |    |          |          |       |        |  |  |  |
|    | F6F                      | 07.1990 → 12.1994  | B | 4        | 1392 cm <sup>3</sup>        | 2V | 52 kW    | 71 PS    | ⊗ 8,5 | - 74.3 |  |  |  |
|    | ESCORT '91 Express (AVF) |  |   |          |                             |    |          |          |       |        |  |  |  |
|    | 80 00081 1 0 000         | Ø77.22; STD; set: 1; [R G6 MO 1.6] [NM 2] [SLF ST CR 4]  |   |          |                             |    |          |          |       |        |  |  |  |
|    | 87 372 620               | [Set] HL 0,50 Ø 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove   |   |          |                             |    |          |          |       |        |  |  |  |
|    | 87 373 600               | [Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A   |   |          |                             |    |          |          |       |        |  |  |  |
|    | MK-8H                    | valve cotter; number of notches: 3; valve stem diameter: 8   |   | 81-18104 | IN/EX; 13.57/ x 8 x 67.9 G1 |    |          |          |       |        |  |  |  |
|    | 50 006 259               | CAM, chilled cast iron   |   |          |                             |    |          |          |       |        |  |  |  |
|    | 7.02604.62.0             | lambda sensor; control sensor; heated  |   |          |                             |    |          |          |       |        |  |  |  |
|    | 50 006 477               | hydraulic; Outer Ø: 22.2; length: 49.5   |   |          |                             |    |          |          |       |        |  |  |  |
| 10 |                          | 81   |   |          |                             |    |          |          |       |        |  |  |  |
|    | AAA                      | 11.1995 → 07.2000  | B | 6        | 2792 cm <sup>3</sup>        | 2V | 128 kW   | 174 PS   | ⊗ 10  | - 90.3 |  |  |  |
|    | GALAXY MK I VAN (WGR)    |  |   |          |                             |    |          |          |       |        |  |  |  |
|    | 91 033 600               | Cylinder diameter: 81.01; KH: 30.45; BÜ: 4.33; MT: -5.5; GL: 58.78; piston pin: 20x57; number of piston rings: 3 |   |          |                             |    |          |          |       |        |  |  |  |
|    |                          | 91 033 610 81.51 / 91 033 620 82.01  |   |          |                             |    |          |          |       |        |  |  |  |
|    |                          | M 1.5 MO G6  |   |          |                             |    |          |          |       |        |  |  |  |
|    |                          | NM 1.75  |   |          |                             |    |          |          |       |        |  |  |  |
|    |                          | DSF 3 CR   |   |          |                             |    |          |          |       |        |  |  |  |
|    |                          | → 80 00010 1 1 ..., 80 00010 1 2 ..., 80 00010 1 3 ...   |   |          |                             |    |          |          |       |        |  |  |  |

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|  |                         |   |   |
|--|-------------------------|---|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00 |   |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50                              |   |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50                              |   |
|  | <b>77 821 610</b>       | [Set] HL 0,25 Ø 59.728 / 65.000 / 17.000 / 2.626 St/A<br><b>77 821 620</b> 0,50 / <b>77 821 600</b> STD   |   |
|  | <b>77 822 610</b>       | [Set] PL 0,25 Ø 53.728 / 56.800 / 17.000 / 1.529 St/A<br><b>77 822 620</b> 0,50 / <b>77 822 600</b> STD   |   |
|  | <b>331109</b>           | EX; 34.2 x 7 x 106.9 x RA/S - - 45° - VS - 22 - III   | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>331040</b>           | IN; 39 x 7 x 106 x S - - 45° - 22 - III   | <b>81-33100</b> IN/EX; 12.08/15 x 7 x 38 B1                             |
|  | <b>50 006 319</b>       | CAM, Cyl: 2/4/6, chilled cast iron  |   |
|  | <b>50 006 320</b>       | CAM, Cyl: 1/3/5, chilled cast iron  |   |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |   |

## 11 82.5

|  |                             |  |   |    |   |          |    |       |       |      |      |   |
|--|-----------------------------|--|---|----|---|----------|----|-------|-------|------|------|---|
|  | <b>RFD</b>                  | 01.1995→08.2000  | D | LA | 4 | 1753 cm³ | 2V | 66 kW | 90 PS | 21,5 | - 82 |   |
|  | <b>RFK</b>                  | 01.1995→08.2000  | D | LA | 4 | 1753 cm³ | 2V | 66 kW | 90 PS | 21,5 | - 82 |   |
|  | <b>ESCORT '95 Van (AVL)</b> |  |   |    |   |          |    |       |       |      |      |   |
|  | <b>80 00087 1 1 000</b>     | Ø82.5; STD; set: 1; [T6 G6 CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00087 1 1 050</b> 83.00   |   |    |   |          |    |       |       |      |      |   |
|  | <b>80 00520 1 0 000</b>     | Ø82.5; STD; set: 1; [ET G6 CK 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00520 1 0 050</b> 83.00   |   |    |   |          |    |       |       |      |      |   |
|  | <b>37 021 610</b>           | [Set] PL 0,25 Ø 48.740 / 52.000 / 21.600 / 1.620 St/B/G<br><b>37 021 620</b> 0,50 / <b>37 021 600</b> STD, without locating lugs                         |   |    |   |          |    |       |       |      |      |   |
|  | <b>37 022 610</b>           | [Set] HL 0,25 Ø 53.740 / 57.685 / 22.150 / 1.955 St/A; HL 0,25 Ø 53.740 / 57.685 / 22.900 / 1.955 St/A<br><b>37 022 620</b> 0,50 / <b>37 022 600</b> STD |   |    |   |          |    |       |       |      |      |   |
|  | <b>79 473 600</b>           | [Set] AS STD Ø 59.690 / 74.500 // 2.360 St/A   |   |    |   |          |    |       |       |      |      |   |
|  | <b>18375</b>                | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - 22 - III   |   |    |   |          |    |       |       |      |      | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>18345</b>                | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - VS - 22 - III  |   |    |   |          |    |       |       |      |      | <b>81-5801</b> IN/EX; 12.76/ x 7.91 x 38 G1                             |
|  | <b>105-35529</b>            | IN; 36.5 x 8 x 107.1 x S - Cr - 45° - 22 - III   |   |    |   |          |    |       |       |      |      |   |
|  | <b>7.02256.47.0</b>         | electric switchover valve (EGR); electrical  |   |    |   |          |    |       |       |      |      |   |

## 12 82.5

|  |                             |  |   |    |   |          |    |       |       |      |      |   |
|--|-----------------------------|--|---|----|---|----------|----|-------|-------|------|------|---|
|  | <b>RFS KAT</b>              | 01.1995→08.2000  | D | LA | 4 | 1753 cm³ | 2V | 66 kW | 90 PS | 21,5 | - 82 |   |
|  | <b>ESCORT '95 Van (AVL)</b> |  |   |    |   |          |    |       |       |      |      |   |
|  | <b>80 00087 1 1 000</b>     | Ø82.5; STD; set: 1; [T6 G6 CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00087 1 1 050</b> 83.00   |   |    |   |          |    |       |       |      |      |   |
|  | <b>80 00520 1 0 000</b>     | Ø82.5; STD; set: 1; [ET G6 CK 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00520 1 0 050</b> 83.00   |   |    |   |          |    |       |       |      |      |   |
|  | <b>37 021 610</b>           | [Set] PL 0,25 Ø 48.740 / 52.000 / 21.600 / 1.620 St/B/G<br><b>37 021 620</b> 0,50 / <b>37 021 600</b> STD, without locating lugs                         |   |    |   |          |    |       |       |      |      |   |
|  | <b>37 022 610</b>           | [Set] HL 0,25 Ø 53.740 / 57.685 / 22.150 / 1.955 St/A; HL 0,25 Ø 53.740 / 57.685 / 22.900 / 1.955 St/A<br><b>37 022 620</b> 0,50 / <b>37 022 600</b> STD |   |    |   |          |    |       |       |      |      |   |
|  | <b>79 473 600</b>           | [Set] AS STD Ø 59.690 / 74.500 // 2.360 St/A   |   |    |   |          |    |       |       |      |      |   |
|  | <b>537148</b>               | EX; 30.7 x 6 x 105.3 x RA/S - Cr - 45° - VS - 1 - III  |   |    |   |          |    |       |       |      |      | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>18375</b>                | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - 22 - III   |   |    |   |          |    |       |       |      |      | <b>81-5801</b> IN/EX; 12.76/ x 7.91 x 38 G1                             |
|  | <b>18345</b>                | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - VS - 22 - III  |   |    |   |          |    |       |       |      |      |   |
|  | <b>537141</b>               | IN; 34.1 x 6 x 106.4 x S - - 45° - 1 - III   |   |    |   |          |    |       |       |      |      |   |
|  | <b>105-35529</b>            | IN; 36.5 x 8 x 107.1 x S - Cr - 45° - 22 - III   |   |    |   |          |    |       |       |      |      |   |
|  | <b>7.02256.47.0</b>         | electric switchover valve (EGR); electrical  |   |    |   |          |    |       |       |      |      |   |
|  | <b>50 006 428</b>           | hydraulic; height: 26; Outer Ø: 32; length: 26   |   |    |   |          |    |       |       |      |      |   |

| <b>13</b> |   | <b>82.5</b>   |   |
|-----------|---|---|---|
|           | RTA   | 07.1990 → 12.1994   | D 4 1753 cm <sup>3</sup> 2V 44 kW 60 PS 21,5 - 82                       |
|           | RTC   | 03.1989 → 02.1996   | D 4 1753 cm <sup>3</sup> 2V 43-44 kW 58-60 PS 21,5 - 82                 |
|           | RTD   | 03.1989 → 02.1996   | D 4 1753 cm <sup>3</sup> 2V 43-44 kW 58-60 PS 21,5 - 82                 |
|           | RTG   | 03.1989 → 02.1996   | D 4 1753 cm <sup>3</sup> 2V 43-44 kW 58-60 PS 21,5 - 82                 |
|           | ESCORT '91 Express (AVF), FIESTA Hatchback Van (FVD), FIESTA Van (F3L, F5L) |   |   |
|           | 80 00370 1 0 000  | Ø82.5; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br>80 00370 1 0 050 83.00  |   |
|           | 37 022 610  | [Set] HL 0,25 Ø 53.740 / 57.685 / 22.150 / 1.955 St/A; HL 0,25 Ø 53.740 / 57.685 / 22.900 / 1.955 St/A<br>37 022 620 0,50 / 37 022 600 STD                                  |   |
|           | 77 783 620  | [Set] PL 0,50 Ø 48.490 / 52.000 / 21.600 / 1.740 St/A   |   |
|           | 79 473 600  | [Set] AS STD Ø 59.690 / 74.500 // 2.360 St/A  |   |
|           | 181015  | EX; 32 x 8 x 108.7 x A/S - Cr - 45° - VS - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | 18375   | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - 22 - III  | <b>81-5801</b> IN/EX; 12.76/ x 7.91 x 38 G1                             |
|           | 18345   | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - VS - 22 - III   |   |
|           | 181014  | IN; 36.5 x 8 x 107 x S - Cr - 45° - 22 - III  |   |
|           | 18374   | IN; 36.5 x 8 x 107.1 x A/S - Cr - 45° - 22 - III  |   |
| <b>14</b> |   | <b>82.5</b>   |   |
|           | RTE   | 07.1990 → 08.2000   | D 4 1753 cm <sup>3</sup> 2V 44 kW 60 PS 21,5 - 82                       |
|           | RTF   | 07.1990 → 08.2000   | D 4 1753 cm <sup>3</sup> 2V 44 kW 60 PS 21,5 - 82                       |
|           | RTH   | 07.1990 → 08.2000   | D 4 1753 cm <sup>3</sup> 2V 44 kW 60 PS 21,5 - 82                       |
|           | ESCORT '91 Express (AVF), ESCORT '95 Van (AVL)                              |   |   |
|           | 80 00370 1 0 000  | Ø82.5; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br>80 00370 1 0 050 83.00  |   |
|           | 37 022 610  | [Set] HL 0,25 Ø 53.740 / 57.685 / 22.150 / 1.955 St/A; HL 0,25 Ø 53.740 / 57.685 / 22.900 / 1.955 St/A<br>37 022 620 0,50 / 37 022 600 STD                                  |   |
|           | 77 783 620  | [Set] PL 0,50 Ø 48.490 / 52.000 / 21.600 / 1.740 St/A   |   |
|           | 79 473 600  | [Set] AS STD Ø 59.690 / 74.500 // 2.360 St/A  |   |
|           | 181015  | EX; 32 x 8 x 108.7 x A/S - Cr - 45° - VS - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|           | 18375   | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - 22 - III  | <b>81-5801</b> IN/EX; 12.76/ x 7.91 x 38 G1                             |
|           | 18345   | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - VS - 22 - III   |   |
|           | 181014  | IN; 36.5 x 8 x 107 x S - Cr - 45° - 22 - III  |   |
|           | 18374   | IN; 36.5 x 8 x 107.1 x A/S - Cr - 45° - 22 - III  |   |
|           | 7.02256.47.0  | electric switchover valve (EGR); electrical   |   |
| <b>15</b> |   | <b>85</b>   |   |
|           | 4G63  | 01.1986 → 08.1998   | B 4 1997 cm <sup>3</sup> 2V 78 kW 106 PS 8,6 - 88                       |
|           | HUSKY Bus   |   |   |
|           | 80 00481 1 0 000  | Ø85; STD; set: 1; [R G6 CR 2] [M 2] [SLF CR 4]  |   |
|           | TW-1834A STD  | [Pair] AS STD Ø 63.250 / 80.350 // 2.125 St/A, 01.1997→   |   |
|           | BB-1811A STD  | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft., →12.1991   |   |
|           | CB-1085A 0.25   | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00, →12.1991</b>                                      |   |
|           | CB-1827A 0.25   | [Set] PL 0,25 Ø 44.750 / 48.000 / 21.230 / 1.615 St/A<br><b>CB-1827A 0,50 / CB-1827A 0,75 / CB-1827A STD, 01.1992→</b>  |   |
|           | MS-1821A 0.25   | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD, →12.1991</b> |   |
|           | MS-1827A 0.25   | [Set] HL 0,25 Ø 56.750 / 61.000 / 20.630 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 25.500 / 2.115 St/A<br><b>MS-1827A 0,50 / MS-1827A STD, 01.1992→</b>                 |   |
|           | MS-1834A 0.25   | [Set] HL 0,25 Ø 56.750 / 61.000 / 20.630 / 2.115 St/A<br><b>MS-1834A 0,5 / MS-1834A STD, 01.1997→</b>   |   |

cont...

|           |   |   |  |                 |                              |
|-----------|---|---|--|-----------------|------------------------------|
|           | <b>S3438</b>  | EX; 30.5 x 6.6 x 109.7 x A/S - Ni - 45° - 1 - III   |  | <b>81-75000</b> | IN; 12.13/ x 6.62 x 44 G1    |
|           | <b>V3439</b>  | IN; 34 x 6.6 x 109.7 x S - Ni - 45° - 1 - III   |  |                 |                              |
|           | <b>50 007 599</b>   | hydraulic; Outer Ø: 13; length: 25.5  |  |                 |                              |
| <b>16</b> |   | <b>86</b>   |  |                 |                              |
|           | <b>N9K</b>  | 08.1994 → 12.1999 B 4 1998 cm <sup>3</sup> 2V 84 kW 114 PS 9,8:1 - 86   |  |                 |                              |
|           | <b>N9L</b>  | 11.1994 → 12.2000 B 4 1998 cm <sup>3</sup> 2V 84 kW 114 PS 9,8:1 - 86   |  |                 |                              |
|           | <b>TOURNEO</b>  |   |  |                 |                              |
|           | <b>99 380 601</b>   | Cylinder diameter: 86.01; KH: 32.27; MT: -1.2; GL: 62.27; piston pin: 20.63x63.4; K; number of piston rings: 3  |  |                 |                              |
|           | <b>99 380 620</b>   | 86.50   |  |                 |                              |
|           | R   | 1.6 MO G6   |  |                 |                              |
|           | NM  | 1.75  |  |                 |                              |
|           | SLF   | 3 CR ST   |  |                 |                              |
|           |   | → <b>80 00521 1 0 ...</b>   |  |                 |                              |
|           | <b>80 00521 1 0 000</b>   | Ø86; STD; set: 1; [R G6 MO 1.6] [NM 1.75] [SLF ST CR 3]   |  |                 |                              |
|           |   | <b>80 00521 1 0 050</b> 86.50   |  |                 |                              |
| <b>17</b> |   | <b>86</b>   |  |                 |                              |
|           | <b>NSF</b>  | 06.1994 → 12.2000 B 4 1998 cm <sup>3</sup> 2V 84 kW 114 PS 9,8 - 86   |  |                 |                              |
|           | <b>TOURNEO, TRANSIT Bus (E_ ), TRANSIT Platform/Chassis (E_ ), TRANSIT TOURNEO Bus, TRANSIT Van (E_ )</b> |   |  |                 |                              |
|           | <b>99 380 601</b>   | Cylinder diameter: 86.01; KH: 32.27; MT: -1.2; GL: 62.27; piston pin: 20.63x63.4; K; number of piston rings: 3  |  |                 |                              |
|           | <b>99 380 620</b>   | 86.50   |  |                 |                              |
|           | R   | 1.6 MO G6   |  |                 |                              |
|           | NM  | 1.75  |  |                 |                              |
|           | SLF   | 3 CR ST   |  |                 |                              |
|           |   | → <b>80 00521 1 0 ...</b>   |  |                 |                              |
|           | <b>80 00521 1 0 000</b>   | Ø86; STD; set: 1; [R G6 MO 1.6] [NM 1.75] [SLF ST CR 3]   |  |                 |                              |
|           |   | <b>80 00521 1 0 050</b> 86.50   |  |                 |                              |
|           | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7  |  | <b>81-17100</b> | IN/EX; 13.55/ x 7.05 x 43 G1 |
|           | <b>7.06269.26.0</b>   | idle controller; electrical   |  |                 |                              |
|           | <b>50 007 624</b>   | outlet side   |  |                 |                              |
| <b>18</b> |   | <b>86</b>   |  |                 |                              |
|           | <b>NSG</b>  | 06.1994 → 12.2000 B 4 1998 cm <sup>3</sup> 2V 84 kW 114 PS 9,8 - 86   |  |                 |                              |
|           | <b>NSH KAT</b>  | 06.1994 → 12.2000 BG 4 1998 cm <sup>3</sup> 2V 74-84 kW 101-114 PS 9,5 - 86   |  |                 |                              |
|           | <b>TOURNEO, TRANSIT Bus (E_ ), TRANSIT Platform/Chassis (E_ ), TRANSIT TOURNEO Bus, TRANSIT Van (E_ )</b> |   |  |                 |                              |
|           | <b>MK-7H</b>  | valve cotter; number of notches: 3; valve stem diameter: 7  |  | <b>81-17100</b> | IN/EX; 13.55/ x 7.05 x 43 G1 |
|           | <b>7.06269.26.0</b>   | idle controller; electrical   |  |                 |                              |
|           | <b>50 007 624</b>   | outlet side   |  |                 |                              |
| <b>19</b> |   | <b>86</b>   |  |                 |                              |
|           | <b>RF</b>   | 03.1986 → 03.1992 D 4 1998 cm <sup>3</sup> 2V 41-55 kW 56-75 PS 22,7 - 86   |  |                 |                              |
|           | <b>ECONOVAN (KBA, KCA), ECONOVAN Van (KAA)</b>  |   |  |                 |                              |
|           | <b>TW-2007A STD</b>   | [Pair] AS STD Ø 69.250 / 84.400 // 2.050 St/A   |  |                 |                              |
|           | <b>CB-2004A 0.25</b>  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.635 St/A<br><b>CB-2004A 0,50 / CB-2004A 0,75 / CB-2004A STD / CB-2004A 1,00, →05.1986</b>                        |  |                 |                              |
|           | <b>MS-2007A 0.25</b>  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.135 St/A; HL 0,25 Ø 59.705 / 64.000 / 21.130 / 2.135 St/A<br><b>MS-2007A 0,50 / MS-2007A 0,75 / MS-2007A STD</b> |  |                 |                              |
|           | <b>PB-2007J STD</b>   | [Set] PL-B STD Ø 25.000 / 28.000 / 26.800 / 1.530 St/B, →05.1986  |  |                 |                              |
|           | <b>81-73000</b>   | EX; 14.02/ x 7.98 x 37.66 G2  |  |                 |                              |



|               |   |  |
|---------------|---|--|
| <b>20</b>     |   | <b>86.5</b>  |
| 4G64          | 11.1995 → 07.1999   | B 4 2351 cm <sup>3</sup> 2V 97 kW 132 PS $\approx$ 8,6 - 100 |
| TRITON Van    |   |  |
| BB-1811A STD  | [Set] BU STD $\varnothing$ 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD $\varnothing$ 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.   |  |
| CB-1085A 0.25 | [Set] PL 0,25 $\varnothing$ 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>  |  |
| MS-1821A 0.25 | [Set] HL 0,25 $\varnothing$ 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 $\varnothing$ 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b> |  |

|                    |  |  |
|--------------------|--|--|
| <b>21</b>          |  | <b>87.65</b>   |
| LAT                | 09.1985 → 09.1992  | B 4 1593 cm <sup>3</sup> 2V 46-48 kW 63-65 PS $\approx$ 8 - 66 |
| TRANSIT Van (T_ _) |  |  |
| 78 724 600         | [Pair] AS STD $\varnothing$ 63.850 / 80.250 // 2.330 St/A  |  |
| 87 370 610         | [Set] HL 0,25 $\varnothing$ 56.750 / 60.620 / 23.600 / 1.935 St/A<br><b>87 370 600 STD</b>                         |  |
| 87 371 620         | [Set] PL 0,50 $\varnothing$ 51.500 / 55.000 / 20.000 / 1.747 St/A  |  |
| 7.21440.51.0       | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |

|  |  |   |
|--|--|---|
| <b>22</b>  |  | <b>90.8</b>   |
| N6T  | 11.1985 → 09.1992                              | B 4 1993 cm <sup>3</sup> 2V 57 kW 78 PS $\approx$ 8,6:1 - 77            |
| NBA  | 04.1991 → 09.1994                              | B 4 1993 cm <sup>3</sup> 2V 66 kW 90 PS $\approx$ 8;5:1 - 77            |
| TRANSIT Bus (E_ _), TRANSIT Bus (T_ _), TRANSIT Platform/Chassis (E_ _), TRANSIT Platform/Chassis (T_ _), TRANSIT Van (E_ _) |  |   |
| 7885   | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
| 7837   | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III      | <b>81-18110</b> IN/EX; 12.76/ x 8.06 x 60.3 G1                          |
| 50 006 260   | CAM  |   |

|   |  |   |
|---|--|---|
| <b>23</b>   |  | <b>90.8</b>   |
| NAT   | 09.1985 → 09.1992  | B 4 1994 cm <sup>3</sup> 2V 57 kW 78 PS $\approx$ 8 - 77                |
| TRANSIT Bus (T_ _), TRANSIT Platform/Chassis (T_ _), TRANSIT Van (T_ _) |  |   |
| 80 00095 1 0 050  | $\varnothing$ 91.3; 0.47; set: 1; [R G6 CR 2] [M 2.5] [SLF ST CR 4]                        |   |
| 78 724 600  | [Pair] AS STD $\varnothing$ 63.850 / 80.250 // 2.330 St/A                                  |   |
| 87 370 610  | [Set] HL 0,25 $\varnothing$ 56.750 / 60.620 / 23.600 / 1.935 St/A<br><b>87 370 600 STD</b> |   |
| 87 371 620  | [Set] PL 0,50 $\varnothing$ 51.500 / 55.000 / 20.000 / 1.747 St/A                          |   |
| 7885  | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
| 7837  | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  | <b>81-18110</b> IN/EX; 12.76/ x 8.06 x 60.3 G1                          |
| 50 006 260  | CAM  |   |

|   |  |  |
|---|--|--|
| <b>24</b>   |  | <b>90.8</b>  |
| NCA   | 09.1991 → 08.1994  | B 4 1994 cm <sup>3</sup> 2V 72 kW 98 PS $\approx$ 8,5:1 - 77 |
| TRANSIT Bus (E_ _), TRANSIT Platform/Chassis (E_ _), TRANSIT Van (E_ _) |  |  |
| MK-7H   | valve cotter; number of notches: 3; valve stem diameter: 7 | <b>81-17100</b> IN/EX; 13.55/ x 7.05 x 43 G1                 |
| 50 006 257  | CAM, chilled cast iron                                     |  |
| 50 007 624  | outlet side  |  |

**F**



|           |  |              |   |      |   |                      |    |            |                 |  |        |  |  |
|-----------|--|--------------|---|------|---|----------------------|----|------------|-----------------|--|--------|--|--|
| <b>25</b> |  | <b>90.83</b> |   |      |   |                      |    |            |                 |  |        |  |  |
|           | NAV  |              | 09.1985 → 09.1992   | B    | 4 | 1994 cm <sup>3</sup> | 2V | 55-57 kW   | 75-78 PS        | 8  | - 77   |  |  |
|           | TRANSIT Bus (T_), TRANSIT Platform/Chassis (T_), TRANSIT Van (T_)                                |              |   |      |   |                      |    |            |                 |  |        |  |  |
|           | 80 00095 1 0 050   |              | Ø91.3; 0.47; set: 1; [R G6 CR 2] [M 2.5] [SLF ST CR 4]  |      |   |                      |    |            |                 |  |        |  |  |
|           | 78 724 600   |              | [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A   |      |   |                      |    |            |                 |  |        |  |  |
|           | 87 370 610   |              | [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A   |      |   |                      |    |            |                 |  |        |  |  |
|           | 87 371 620   |              | [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A   |      |   |                      |    |            |                 |  |        |  |  |
|           | 7885   |              | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III  |      |   |                      |    |            | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |        |  |  |
|           | 7837   |              | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III   |      |   |                      |    |            | <b>81-18110</b> | IN/EX; 12.76/ x 8.06 x 60.3 G1                             |        |  |  |
|           | 50 006 260   |              | CAM   |      |   |                      |    |            |                 |  |        |  |  |
| <b>26</b> |  | <b>91.1</b>  |   |      |   |                      |    |            |                 |  |        |  |  |
|           | 4D56-T   |              | 01.1995 → 12.1997   | D LA | 4 | 2477 cm <sup>3</sup> | 2V | 62-110 kW  | 84-150 PS       | 21   | - 95   |  |  |
|           | TRITON Van   |              |   |      |   |                      |    |            |                 |  |        |  |  |
|           | CB-1845A 0.25  |              | [Set] PL 0,25 Ø 56.750 / 60.000 / 25.130 / 1.616 St/A   |      |   |                      |    |            |                 |  |        |  |  |
|           |  |              | CB-1845A 0,50 / CB-1845A STD  |      |   |                      |    |            |                 |  |        |  |  |
| <b>27</b> |  | <b>93</b>    |   |      |   |                      |    |            |                 |  |        |  |  |
|           | BRT  |              | 01.1991 → 09.1994   | B    | 6 | 2935 cm <sup>3</sup> | 2V | 104-107 kW | 141-145 PS      | 9,5  | - 72   |  |  |
|           | TRANSIT Bus (E_)   |              |   |      |   |                      |    |            |                 |  |        |  |  |
|           | 81-33115   |              | IN/EX; 12.07/ x 7 x 31.5 B1   |      |   |                      |    |            |                 |  |        |  |  |
|           | 7.06269.26.0   |              | idle controller; electrical   |      |   |                      |    |            |                 |  |        |  |  |
| <b>28</b> |  | <b>93.67</b> |   |      |   |                      |    |            |                 |  |        |  |  |
|           | 4AB  |              | 01.1986 → 08.1994   | D    | 4 | 2496 cm <sup>3</sup> | 2V | 50-52 kW   | 68-71 PS        | 19,5-20,5  | - 90.5 |  |  |
|           | 4CA  |              | 09.1988 → 09.1992   | D    | 4 | 2496 cm <sup>3</sup> | 2V | 52 kW      | 71 PS           | 20   | - 90.5 |  |  |
|           | TRANSIT Bus (T_), TRANSIT Platform/Chassis (E_), TRANSIT Platform/Chassis (T_), TRANSIT Van (T_) |              |   |      |   |                      |    |            |                 |  |        |  |  |
|           | 92 189 610   |              | Cylinder diameter: 94.32; KH: 59.5; MT: -18; MØ: 40; GL: 94; piston pin: 29x77; number of piston rings: 3                               |      |   |                      |    |            |                 |  |        |  |  |
|           |  |              | RTK, RK   |      |   |                      |    |            |                 |  |        |  |  |
|           |  |              | T6 2.5 CR G6  |      |   |                      |    |            |                 |  |        |  |  |
|           |  |              | M 2   |      |   |                      |    |            |                 |  |        |  |  |
|           |  |              | DSF 4 CR  |      |   |                      |    |            |                 |  |        |  |  |
|           |  |              | → 80 00099 1 0 ...  |      |   |                      |    |            |                 |  |        |  |  |
|           | 93 118 600   |              | Cylinder diameter: 93.66; KH: 59.5; VT1: -0.6; VT2: -0.95; MT: -16.94; MØ: 46.5; GL: 93.5; piston pin: 29x77; number of piston rings: 3 |      |   |                      |    |            |                 |  |        |  |  |
|           |  |              | 93 118 610 94.32  |      |   |                      |    |            |                 |  |        |  |  |
|           |  |              | RK, RTK   |      |   |                      |    |            |                 |  |        |  |  |
|           |  |              | R 2 CR G6   |      |   |                      |    |            |                 |  |        |  |  |
|           |  |              | R 2   |      |   |                      |    |            |                 |  |        |  |  |
|           |  |              | DSF 4 CR  |      |   |                      |    |            |                 |  |        |  |  |
|           |  |              | → 80 00098 1 0 ...  |      |   |                      |    |            |                 |  |        |  |  |
|           | 80 00098 1 0 000   |              | Ø93.66; STD; set: 1; [R G6 CR 2] [R IF 2] [DSF CR 4]  |      |   |                      |    |            |                 |  |        |  |  |
|           | 80 00099 1 0 000   |              | Ø93.67; STD; set: 1; [T6 G6 CR 2.5] [M IFU 2] [DSF CR 4]  |      |   |                      |    |            |                 |  |        |  |  |
|           |  |              | 80 00099 1 0 066 94.32 / 80 00099 1 0 100 94.67   |      |   |                      |    |            |                 |  |        |  |  |
|           | 7.07152.00.0   |              | mechanical; metal   |      |   |                      |    |            |                 |  |        |  |  |
|           | 7.24808.06.0   |              | vacuum pump; mechanical; vane pump  |      |   |                      |    |            |                 |  |        |  |  |

## 29 93.67

4BA 09.1988 → 09.1992 D 4 2496 cm<sup>3</sup> 2V 52 kW 71 PS  $\xi$ 19,5 - 90.5

TRANSIT Bus (T\_), TRANSIT Platform/Chassis (T\_), TRANSIT Van (T\_)

**92 189 610** Cylinder diameter: 94.32; KH: 59.5; MT: -18; MØ: 40; GL: 94; piston pin: 29x77; number of piston rings: 3  
RTK, RK  
T6 2.5 CR G6  
M 2  
DSF 4 CR  
→ **80 00099 1 0 ...**

**93 118 600** Cylinder diameter: 93.66; KH: 59.5; VT1: -0.6; VT2: -0.95; MT: -16.94; MØ: 46.5; GL: 93.5; piston pin: 29x77; number of piston rings: 3  
**93 118 610** 94.32  
RK, RTK  
R 2 CR G6  
R 2  
DSF 4 CR  
→ **80 00098 1 0 ...**

**80 00098 1 0 000** Ø93.66; STD; set: 1; [R G6 CR 2] [R IF 2] [DSF CR 4]  
**80 00099 1 0 000** Ø93.67; STD; set: 1; [T6 G6 CR 2.5] [M IFU 2] [DSF CR 4]  
**80 00099 1 0 066** 94.32 / **80 00099 1 0 100** 94.67

**MK-9H** valve cotter; number of notches: 3; valve stem diameter: 9

**7.07152.00.0** mechanical; metal

**7.24808.06.0** vacuum pump; mechanical; vane pump

## 30 93.67

4BB 09.1988 → 09.1992 D 4 2496 cm<sup>3</sup> 2V 52 kW 71 PS - 90.5

TRANSIT Platform/Chassis (T\_)

**92 189 610** Cylinder diameter: 94.32; KH: 59.5; MT: -18; MØ: 40; GL: 94; piston pin: 29x77; number of piston rings: 3  
RTK, RK  
T6 2.5 CR G6  
M 2  
DSF 4 CR  
→ **80 00099 1 0 ...**

**93 118 600** Cylinder diameter: 93.66; KH: 59.5; VT1: -0.6; VT2: -0.95; MT: -16.94; MØ: 46.5; GL: 93.5; piston pin: 29x77; number of piston rings: 3  
**93 118 610** 94.32  
RK, RTK  
R 2 CR G6  
R 2  
DSF 4 CR  
→ **80 00098 1 0 ...**

**80 00098 1 0 000** Ø93.66; STD; set: 1; [R G6 CR 2] [R IF 2] [DSF CR 4]  
**80 00099 1 0 000** Ø93.67; STD; set: 1; [T6 G6 CR 2.5] [M IFU 2] [DSF CR 4]  
**80 00099 1 0 066** 94.32 / **80 00099 1 0 100** 94.67

## 31 93.67

4DA 05.1991 → 08.1994 D 4 2496 cm<sup>3</sup> 2V 59 kW 80 PS  $\xi$ 20,6 - 90.5

4ED 08.1997 → 03.2000 D A 4 2496 cm<sup>3</sup> 2V 85 kW 116 PS  $\xi$ 18 - 90.5

4HA 08.1994 → 12.2000 D 4 2496 cm<sup>3</sup> 2V 55-56 kW 75-76 PS  $\xi$ 20,6 - 90.5

4HB 06.1994 → 12.2000 D 4 2496 cm<sup>3</sup> 2V 56 kW 76 PS  $\xi$ 20,6 - 90.5

TRANSIT Bus (E\_), TRANSIT Platform/Chassis (E\_), TRANSIT TOURNEO Bus, TRANSIT Van (E\_)

**MK-9H** valve cotter; number of notches: 3; valve stem diameter: 9

**7.07152.00.0** mechanical; metal

**7.24808.06.0** vacuum pump; mechanical; vane pump

F

|           |  |   |              |   |   |                      |    |       |        |          |        |  |
|-----------|--|---|--------------|---|---|----------------------|----|-------|--------|----------|--------|--|
| <b>32</b> |  | <b>93.67</b>  |              |   |   |                      |    |       |        |          |        |  |
|           | 4EA  | 05.1991 → 08.1994   | D            | A | 4 | 2496 cm <sup>3</sup> | 2V | 74 kW | 100 PS | € 18,3   | - 90.5 |  |
|           | TRANSIT Bus (E_), TRANSIT Platform/Chassis (E_), TRANSIT Van (E_)                      |   |              |   |   |                      |    |       |        |          |        |  |
|           | 80 00099 1 0 000   | Ø93.67; STD; set: 1; [T6 G6 CR 2.5] [M IFU 2] [DSF CR 4]<br>80 00099 1 0 066 94.32 / 80 00099 1 0 100 94.67 |              |   |   |                      |    |       |        |          |        |  |
|           | MK-9H  | valve cotter; number of notches: 3; valve stem diameter: 9  |              |   |   |                      |    |       |        |          |        |  |
|           | 7.07152.00.0   | mechanical; metal   |              |   |   |                      |    |       |        |          |        |  |
|           | 7.24808.06.0   | vacuum pump; mechanical; vane pump  |              |   |   |                      |    |       |        |          |        |  |
| <b>F</b>  | <b>33</b>  |   | <b>93.67</b> |   |   |                      |    |       |        |          |        |  |
|           | 4GA  | 10.1992 → 12.2000   | D            | A | 4 | 2496 cm <sup>3</sup> | 2V | 63 kW | 85 PS  | € 20,6   | - 90.5 |  |
|           | 4GB  | 10.1992 → 12.2000   | D            | A | 4 | 2496 cm <sup>3</sup> | 2V | 63 kW | 85 PS  | € 20,6   | - 90.5 |  |
|           | 4GC  | 10.1992 → 12.2000   | D            | A | 4 | 2496 cm <sup>3</sup> | 2V | 63 kW | 85 PS  | € 20,6   | - 90.5 |  |
|           | 4GD  | 06.1994 → 12.2000   | D            | A | 4 | 2496 cm <sup>3</sup> | 2V | 63 kW | 86 PS  | € 20,6   | - 90.5 |  |
|           | TRANSIT Bus (E_), TRANSIT Platform/Chassis (E_), TRANSIT TOURNEO Bus, TRANSIT Van (E_) |   |              |   |   |                      |    |       |        |          |        |  |
|           | MK-9H  | valve cotter; number of notches: 3; valve stem diameter: 9  |              |   |   |                      |    |       |        |          |        |  |
|           | 7.07152.00.0   | mechanical; metal   |              |   |   |                      |    |       |        |          |        |  |
|           | 7.24808.06.0   | vacuum pump; mechanical; vane pump  |              |   |   |                      |    |       |        |          |        |  |
|           | 7.02256.47.0   | electric switchover valve (EGR); electrical   |              |   |   |                      |    |       |        |          |        |  |
| <b>34</b> |  | <b>93.7</b>   |              |   |   |                      |    |       |        |          |        |  |
|           | 4BC  | 05.1991 → 08.1994   | D            |   | 4 | 2496 cm <sup>3</sup> | 2V | 52 kW | 70 PS  | € 20,6:1 | - 90.5 |  |
|           | TRANSIT Bus (E_), TRANSIT Platform/Chassis (E_), TRANSIT Van (E_)                      |   |              |   |   |                      |    |       |        |          |        |  |
|           | 7.24808.06.0   | vacuum pump; mechanical; vane pump  |              |   |   |                      |    |       |        |          |        |  |
| <b>35</b> |  | <b>93.7</b>   |              |   |   |                      |    |       |        |          |        |  |
|           | 4EB  | 06.1994 → 12.2000   | D            | A | 4 | 2496 cm <sup>3</sup> | 2V | 74 kW | 101 PS | € 18,3   | - 90.6 |  |
|           | 4EC  | 06.1994 → 12.2000   | D            | A | 4 | 2496 cm <sup>3</sup> | 2V | 74 kW | 101 PS | € 18,3   | - 90.6 |  |
|           | 4GE  | 06.1994 → 03.2000   | D            | A | 4 | 2496 cm <sup>3</sup> | 2V | 63 kW | 86 PS  | € 20,6:1 | - 90.6 |  |
|           | TRANSIT Bus (E_), TRANSIT Platform/Chassis (E_), TRANSIT TOURNEO Bus, TRANSIT Van (E_) |   |              |   |   |                      |    |       |        |          |        |  |
|           | MK-9H  | valve cotter; number of notches: 3; valve stem diameter: 9  |              |   |   |                      |    |       |        |          |        |  |
|           | 7.07152.00.0   | mechanical; metal   |              |   |   |                      |    |       |        |          |        |  |
|           | 7.24808.06.0   | vacuum pump; mechanical; vane pump  |              |   |   |                      |    |       |        |          |        |  |
|           | 7.02256.47.0   | electric switchover valve (EGR); electrical   |              |   |   |                      |    |       |        |          |        |  |
| <b>36</b> |  | <b>93.7</b>   |              |   |   |                      |    |       |        |          |        |  |
|           | 4FB  | 06.1994 → 12.2000   | D            |   | 4 | 2496 cm <sup>3</sup> | 2V | 51 kW | 70 PS  | € 20,5   | - 90.6 |  |
|           | 4FC  | 06.1994 → 12.2000   | D            |   | 4 | 2496 cm <sup>3</sup> | 2V | 51 kW | 70 PS  | € 20,5   | - 90.6 |  |
|           | 4FD  | 06.1994 → 12.2000   | D            |   | 4 | 2496 cm <sup>3</sup> | 2V | 51 kW | 69 PS  | € 20,6:1 | - 90.6 |  |
|           | 4HC  | 06.1994 → 12.2000   | D            |   | 4 | 2496 cm <sup>3</sup> | 2V | 56 kW | 76 PS  | € 20,6   | - 90.6 |  |
|           | TRANSIT Bus (E_), TRANSIT Platform/Chassis (E_), TRANSIT TOURNEO Bus, TRANSIT Van (E_) |   |              |   |   |                      |    |       |        |          |        |  |
|           | MK-9H  | valve cotter; number of notches: 3; valve stem diameter: 9  |              |   |   |                      |    |       |        |          |        |  |
|           | 7.07152.00.0   | mechanical; metal   |              |   |   |                      |    |       |        |          |        |  |
|           | 7.24808.06.0   | vacuum pump; mechanical; vane pump  |              |   |   |                      |    |       |        |          |        |  |

|           |  |  |  |   |    |   |                      |                 |   |                            |         |        |  |
|-----------|--|--|--|---|----|---|----------------------|-----------------|---|----------------------------|---------|--------|--|
| <b>37</b> |  | <b>93.7</b>  |  |   |    |   |                      |                 |   |                            |         |        |  |
|           | <b>4GF</b>   |  | 06.1994 → 03.2000  | D | A  | 4 | 2496 cm <sup>3</sup> | 2V              | 63 kW                                   | 85 PS                      | ⊗20,6   | - 90.6 |  |
|           | <b>TRANSIT Bus (E_ ), TRANSIT Platform/Chassis (E_ ), TRANSIT Van (E_ )</b>                      |  |  |   |    |   |                      |                 |   |                            |         |        |  |
|           | <b>MK-9H</b>   |  | valve cotter; number of notches: 3; valve stem diameter: 9 |   |    |   |                      |                 | <b>81-11123</b>                         | EX; 9.05/ x 5.01 x 44.5 B1 |         |        |  |
|           |  |  |  |   |    |   |                      | <b>81-11124</b> | EX; 9.15/ x 5.01 x 44.5 B1, 1. oversize |                            |         |        |  |
|           |  |  |  |   |    |   |                      | <b>81-11121</b> | IN; 9.05/ x 5.01 x 41.5 B1              |                            |         |        |  |
|           |  |  |  |   |    |   |                      | <b>81-11122</b> | IN; 9.15/ x 5.01 x 41.5 B1, 1. oversize |                            |         |        |  |
|           | <b>7.07152.00.0</b>  | mechanical; metal  |  |   |    |   |                      |                 |   |                            |         |        |  |
|           | <b>7.24808.06.0</b>  | vacuum pump; mechanical; vane pump   |  |   |    |   |                      |                 |   |                            |         |        |  |
|           | <b>7.02256.47.0</b>  | electric switchover valve (EGR); electrical  |  |   |    |   |                      |                 |   |                            |         |        |  |
| <b>38</b> |  | <b>93.7</b>  |  |   |    |   |                      |                 |   |                            |         |        |  |
|           | <b>4HD</b>   |  | 08.1994 → 06.2000  | D |    | 4 | 2496 cm <sup>3</sup> | 2V              | 55-56 kW                                | 75-76 PS                   | ⊗20,6:1 | - 90.6 |  |
|           | <b>TRANSIT Bus (E_ ), TRANSIT Platform/Chassis (E_ ), TRANSIT Van (E_ )</b>                      |  |  |   |    |   |                      |                 |   |                            |         |        |  |
|           | <b>7.07152.00.0</b>  | mechanical; metal  |  |   |    |   |                      |                 |   |                            |         |        |  |
| <b>39</b> |  | <b>94</b>  |  |   |    |   |                      |                 |   |                            |         |        |  |
|           | <b>4CC</b>   |  | 05.1991 → 08.1994  | D |    | 4 | 2496 cm <sup>3</sup> | 2V              | 52 kW                                   | 70 PS                      | ⊗20,6:1 | - 90   |  |
|           | <b>TRANSIT Bus (E_ ), TRANSIT Platform/Chassis (E_ ), TRANSIT Van (E_ )</b>                      |  |  |   |    |   |                      |                 |   |                            |         |        |  |
|           | <b>7.24808.06.0</b>  | vacuum pump; mechanical; vane pump   |  |   |    |   |                      |                 |   |                            |         |        |  |
| <b>40</b> |  | <b>94</b>  |  |   |    |   |                      |                 |   |                            |         |        |  |
|           | <b>4FA</b>   |  | 05.1991 → 12.2000  | D |    | 4 | 2496 cm <sup>3</sup> | 2V              | 51-52 kW                                | 69-70 PS                   | ⊗20,5   | - 90   |  |
|           | <b>TRANSIT Bus (E_ ), TRANSIT Platform/Chassis (E_ ), TRANSIT TOURNEO Bus, TRANSIT Van (E_ )</b> |  |  |   |    |   |                      |                 |   |                            |         |        |  |
|           | <b>7.07152.00.0</b>  | mechanical; metal  |  |   |    |   |                      |                 |   |                            |         |        |  |
|           | <b>7.24808.06.0</b>  | vacuum pump; mechanical; vane pump   |  |   |    |   |                      |                 |   |                            |         |        |  |
| <b>41</b> |  | <b>96</b>  |  |   |    |   |                      |                 |   |                            |         |        |  |
|           | <b>TD27</b>  |  | 06.1996 → 04.1998  | D | A  | 4 | 2663 cm <sup>3</sup> | 2V              | 74 kW                                   | 100 PS                     | ⊗21,9   | - 92   |  |
|           | <b>MAVERICK VAN</b>  |  |  |   |    |   |                      |                 |   |                            |         |        |  |
|           | <b>89 449 190</b>  | T - Dry cylinder liner; semi; A=99 C=105 L=160 H=5   |  |   |    |   |                      |                 |   |                            |         |        |  |
|           | <b>TW-1028A STD</b>  | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |  |   |    |   |                      |                 |   |                            |         |        |  |
|           | <b>CB-1190GP 0.25</b>  | [Set] PL 0,25 Ø 56.676 / 59.987 / 26.100 / 1.638 St/B/G<br><b>CB-1190GP 0,50 / CB-1190GP 0,75 / CB-1190GP STD</b>  |  |   |    |   |                      |                 |   |                            |         |        |  |
|           | <b>MS-1190GP 0.25</b>  | [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G<br><b>MS-1190GP 0,50 / MS-1190GP STD</b>   |  |   |    |   |                      |                 |   |                            |         |        |  |
|           | <b>PB-1190J STD</b>  | [Set] PL-B STD Ø 28.000 / 31.000 / 32.500 / 1.525 St/B   |  |   |    |   |                      |                 |   |                            |         |        |  |
|           | <b>SH-1190A STD</b>  | [Set] NW-L STD Ø 49.940 / 53.000 / 22.000 / 1.520 St/A; NW-L STD Ø 50.140 / 53.200 / 22.000 / 1.520 St/A; NW-L STD Ø 50.340 / 53.400 / 22.000 / 1.520 St/A; NW-L STD Ø 50.540 / 53.600 / 22.000 / 1.520 St/A; NW-L STD Ø 50.740 / 53.800 / 20.500 / 1.520 St/A |  |   |    |   |                      |                 |   |                            |         |        |  |
|           | <b>7.31025.01.0</b>  |  |  |   |    |   |                      |                 |   |                            |         |        |  |
| <b>42</b> |  | <b>96</b>  |  |   |    |   |                      |                 |   |                            |         |        |  |
|           | <b>TD27E</b>   |  | 06.1996 → 04.1998  | D | LA | 4 | 2664 cm <sup>3</sup> | 2V              | 92 kW                                   | 125 PS                     | ⊗21,9   | - 92   |  |
|           | <b>MAVERICK VAN</b>  |  |  |   |    |   |                      |                 |   |                            |         |        |  |
|           | <b>89 449 190</b>  | T - Dry cylinder liner; semi; A=99 C=105 L=160 H=5   |  |   |    |   |                      |                 |   |                            |         |        |  |

cont...


**TW-1028A STD**

[Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A

**CB-1190GP 0.25**

[Set] PL 0,25 Ø 56.676 / 59.987 / 26.100 / 1.638 St/B/G

**CB-1190GP 0,50 / CB-1190GP 0,75 / CB-1190GP STD**
**MS-1190GP 0.25**

[Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G

**MS-1190GP 0,50 / MS-1190GP STD**
**PB-1190J STD**

[Set] PL-B STD Ø 28.000 / 31.000 / 32.500 / 1.525 St/B

**PB-1194J STD**

[Set] PL-B STD Ø 30.000 / 33.000 / 32.800 / 1.525 St/B

**SH-1190A STD**

[Set] NW-L STD Ø 49.940 / 53.000 / 22.000 / 1.520 St/A; NW-L STD Ø 50.140 / 53.200 / 22.000 / 1.520 St/A; NW-L STD Ø 50.340 / 53.400 / 22.000 / 1.520 St/A; NW-L STD Ø 50.540 / 53.600 / 22.000 / 1.520 St/A; NW-L STD Ø 50.740 / 53.800 / 20.500 / 1.520 St/A






**7.31025.01.0**


# FORD ASIA / OZEANIA

|     | Cyl. | mm      | cm <sup>3</sup> | Comp. Ratio | kW    | PS | Pos |   |
|-----|------|---------|-----------------|-------------|-------|----|-----|---|
|     |      |         |                 |             |       |    |     | ε |
| F8A | B 4  | 62 x 66 | 797             | 2           | 8,7:1 | 29 | 39  | 1 |

F

# FORD ASIA / OZEANIA

|  |  | Pos   |  |  | Pos |
|---|---|-------|--|---|-----|
|  |   |       |  |   |     |
| PRONTO Bus (DA_H)   |   |       |  |   |     |
| 0.8   | 06.1990 → 09.1997   | F8A B |  |   | 1   |
| PRONTO Van (DA_V)   |   |       |  |   |     |
| 0.8   | 06.1990 → 09.1997   | F8A B |  |   | 1   |




F



|          |   |  |   |   |                     |    |       |       |        |      |
|----------|---|--|---|---|---------------------|----|-------|-------|--------|------|
| <b>1</b> | <b>62</b>                                   |  |   |   |                     |    |       |       |        |      |
|          | <b>F8A</b>                                  | 06.1990 → 09.1997  | B | 4 | 797 cm <sup>3</sup> | 2V | 29 kW | 39 PS | ϕ8,7:1 | - 66 |
|          | <b>PRONTO Bus (DA_H), PRONTO Van (DA_V)</b> |  |   |   |                     |    |       |       |        |      |
|          | <b>TW-1179A 0.25</b>                        | [Pair] AS 0,25 Ø 57.250 / 73.000 // 2.645 St/A<br><b>TW-1179A STD</b>                        |   |   |                     |    |       |       |        |      |
|          | <b>CB-1179A 0.25</b>                        | [Set] PL 0,25 Ø 37.750 / 41.000 / 18.100 / 1.616 St/A<br><b>CB-1179A STD</b>                 |   |   |                     |    |       |       |        |      |
|          | <b>MS-1179A 0.25</b>                        | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.100 / 2.116 St/A<br><b>MS-1179A 0,50 / MS-1179A STD</b> |   |   |                     |    |       |       |        |      |
|          | <b>PB-1179J STD</b>                         | [Set] PL-B STD Ø 15.995 / 18.000 / 22.000 / 1.030 St/B                                       |   |   |                     |    |       |       |        |      |
|          | <b>7.07919.02.0</b>                         |  |   |   |                     |    |       |       |        |      |

**F**

# FORD AUSTRALIA

|  |       |   | Cyl.        |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW  | PS | Pos |
|---|-------|---|-------------|--|-----------------|---|------------------|-----|----|-----|
| 4EB   | D (A) | 4 | 93,7 x 90,6 | 2496   | 2               | 18,3  | 74               | 101 | 1  |     |
| 4GF   | D (A) | 4 | 93,7 x 90,6 | 2496   | 2               | 20,6  | 63               | 85  | 1  |     |




F

|  |                   | Pos   |  |  | Pos |
|--|-------------------|-------|--|--|-----|
|  |                   |       |  |  |     |
| <b>TRANSIT Bus (VF, VG)</b>              |                   |       |  |  |     |
| 2.5 TD                                   | 07.1994 → 03.2000 | 4EB D |  |  |     |
| 2.5 TD                                   | 01.1995 → 03.2000 | 4GF D |  |  |     |
| <b>TRANSIT Platform/Chassis (VF, VG)</b> |                   |       |  |  |     |
| 2.5 TD                                   | 08.1994 → 03.2000 | 4EB D |  |  |     |
| 2.5 TD                                   | 08.1994 → 03.2000 | 4GF D |  |  |     |

F

|  |             |   |     |   |                      |    |       |        |        |        |
|--|-------------|---|-----|---|----------------------|----|-------|--------|--------|--------|
| <b>1</b>   | <b>93.7</b> |   |     |   |                      |    |       |        |        |        |
| <b>4EB</b>   |             | 07.1994 → 03.2000                           | D A | 4 | 2496 cm <sup>3</sup> | 2V | 74 kW | 101 PS | ⌀ 18,3 | - 90.6 |
| <b>4GF</b>   |             | 08.1994 → 03.2000                           | D A | 4 | 2496 cm <sup>3</sup> | 2V | 63 kW | 85 PS  | ⌀ 20,6 | - 90.6 |
| <b>TRANSIT Bus (VF, VG), TRANSIT Platform/Chassis (VF, VG)</b> |             |   |     |   |                      |    |       |        |        |        |
| <b>7.02256.47.0</b>  |             | electric switchover valve (EGR); electrical |     |   |                      |    |       |        |        |        |

**F**

|  |       |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS      | Pos |
|---|-------|---|------|--|-----------------|---|------------------|-------|---------|-----|
| D4AE  | D (A) | 4 | 4    | 100 x 105  | 3298            | 2   | 16,5             | 84-88 | 114-120 | 6   |
| D4BA  | D     | 4 | 4    | 91,1 x 95  | 2476            | 2   | 21               | 55-65 | 75-88   | 2   |
| D4BB  | D     | 4 | 4    | 91,1 x 100   | 2607            | 2   | 21               | 57-79 | 78-107  | 3   |
| D4BF  | D (A) | 4 | 4    | 91,1 x 95  | 2476            | 2   | 21               | 54-65 | 73-88   | 4   |
| D4BH  | D (A) | 4 | 4    | 91,1 x 95  | 2476            | 2   | 21               | 59-78 | 80-106  | 5   |
| D4BX  | D     | 4 | 4    | 91,1 x 95  | 2477            | 2   | 21               | 54-55 | 73-75   | 2   |
| G4DJ  | B     | 4 | 4    | 75,5 x 82  | 1468            | 2   | 9,4              | 51-63 | 69-86   | 1   |




**H**

|                                   |                   |      | Pos |          |  |  | Pos |
|-----------------------------------|-------------------|------|-----|----------|--|--|-----|
|                                   |                   |      |     |          |  |  |     |
| <b>ACCENT Hatchback Van (X-2)</b> |                   |      |     |          |  |  |     |
| i                                 | 10.1991 → 11.1994 | G4DJ | B   | <b>1</b> |  |  |     |
| <b>CHORUS II (GA17)</b>           |                   |      |     |          |  |  |     |
| 3.3 TD                            | 03.1994 → 11.1998 | D4AE | D   | <b>6</b> |  |  |     |
| <b>GRACE Bus</b>                  |                   |      |     |          |  |  |     |
| 2.5 D                             | 07.1993 → 06.1994 | D4BA | D   | <b>2</b> |  |  |     |
| <b>H-1 Van (A1)</b>               |                   |      |     |          |  |  |     |
| 2.5 TD                            | 03.2000 → 09.2000 | D4BF | D   | <b>4</b> |  |  |     |
| <b>H100 Bus (P)</b>               |                   |      |     |          |  |  |     |
| 2.5 D                             | 07.1993 → 12.1994 | D4BA | D   | <b>2</b> |  |  |     |
| 2.5 D                             | 07.1993 → 12.1994 | D4BX | D   | <b>2</b> |  |  |     |
| 2.5 D                             | 12.1994 → 03.2000 | D4BA | D   | <b>2</b> |  |  |     |
| 2.5 TD                            | 07.1993 → 03.2000 | D4BF | D   | <b>4</b> |  |  |     |
| <b>H100 Platform/Chassis</b>      |                   |      |     |          |  |  |     |
| 2.5 D                             | 07.1993 → 12.1997 | D4BA | D   | <b>2</b> |  |  |     |
| 2.5 D                             | 03.1996 → 08.1998 | D4BH | D   | <b>5</b> |  |  |     |
| 2.5 D                             | 05.1996 → 12.1997 | D4BF | D   | <b>4</b> |  |  |     |
| 2.6 TD                            | 04.1996 → 12.1997 | D4BB | D   | <b>3</b> |  |  |     |
| 2.6 TD                            | 05.1996 → 12.1997 | D4BB | D   | <b>3</b> |  |  |     |
| <b>H100 Van</b>                   |                   |      |     |          |  |  |     |
| 2.5 D                             | 07.1993 → 12.1994 | D4BA | D   | <b>2</b> |  |  |     |
| 2.5 D                             | 07.1993 → 12.1994 | D4BX | D   | <b>2</b> |  |  |     |
| 2.5 D                             | 12.1994 → 03.2000 | D4BA | D   | <b>2</b> |  |  |     |
| 2.6 TD                            | 07.1993 → 05.1998 | D4BB | D   | <b>3</b> |  |  |     |

H

|          |   |   |     |   |                      |    |          |            |       |       |  |  |
|----------|---|---|-----|---|----------------------|----|----------|------------|-------|-------|--|--|
| <b>1</b> |   | <b>75.5</b>   |     |   |                      |    |          |            |       |       |  |  |
|          | <b>G4DJ</b>   | 10.1991 → 11.1994   | B   | 4 | 1468 cm <sup>3</sup> | 2V | 51-63 kW | 69-86 PS   | ⊗9,4  | - 82  |  |  |
|          | <b>ACCENT Hatchback Van (X-2)</b>                               |   |     |   |                      |    |          |            |       |       |  |  |
|          | <b>S3143</b>  | EX; 30 x 6.5 x 101 x A - - 45° - 1 -  |     |   |                      |    |          |            |       |       |  |  |
|          | <b>V3142</b>  | IN; 35 x 6.5 x 101.9 x S - - 45° - 1 - III  |     |   |                      |    |          |            |       |       |  |  |
|          | <b>81-75001</b>   | EX; 12.13/ x 6.62 x 49.5 G1   |     |   |                      |    |          |            |       |       |  |  |
|          | <b>81-75000</b>   | IN; 12.13/ x 6.62 x 44 G1   |     |   |                      |    |          |            |       |       |  |  |
|          | <b>50 005 095</b>   | mechanical; metal   |     |   |                      |    |          |            |       |       |  |  |
| <b>2</b> |   | <b>91.1</b>   |     |   |                      |    |          |            |       |       |  |  |
|          | <b>D4BA</b>   | 07.1993 → 03.2000   | D   | 4 | 2476 cm <sup>3</sup> | 2V | 55-65 kW | 75-88 PS   | ⊗21   | - 95  |  |  |
|          | <b>D4BX</b>   | 07.1993 → 12.1994   | D   | 4 | 2477 cm <sup>3</sup> | 2V | 54-55 kW | 73-75 PS   | ⊗21   | - 95  |  |  |
|          | <b>GRACE Bus, H100 Bus (P), H100 Platform/Chassis, H100 Van</b> |   |     |   |                      |    |          |            |       |       |  |  |
|          | <b>50 007 648</b>   |   |     |   |                      |    |          |            |       |       |  |  |
| <b>3</b> |   | <b>91.1</b>   |     |   |                      |    |          |            |       |       |  |  |
|          | <b>D4BB</b>   | 07.1993 → 05.1998   | D   | 4 | 2607 cm <sup>3</sup> | 2V | 57-79 kW | 78-107 PS  | ⊗21   | - 100 |  |  |
|          | <b>H100 Platform/Chassis, H100 Van</b>                          |   |     |   |                      |    |          |            |       |       |  |  |
|          | <b>80 00428 1 0 000</b>   | Ø91.1; STD; set: 1; [ET G6 IFU CR 2.5] [ET G6 IFU CR 2] [DSF CR 4]<br><b>80 00428 1 0 050 91.60</b> |     |   |                      |    |          |            |       |       |  |  |
|          | <b>821001</b>   | EX; 34 x 8 x 129.7 x RA/S - Ni - 45° - 1 - III  |     |   |                      |    |          |            |       |       |  |  |
|          | <b>821000</b>   | IN; 39.9 x 8 x 130 x A/S - Ni - 45° - 1 - III   |     |   |                      |    |          |            |       |       |  |  |
|          | <b>50 007 648</b>   |   |     |   |                      |    |          |            |       |       |  |  |
| <b>4</b> |   | <b>91.1</b>   |     |   |                      |    |          |            |       |       |  |  |
|          | <b>D4BF</b>   | 07.1993 → 09.2000   | D A | 4 | 2476 cm <sup>3</sup> | 2V | 54-65 kW | 73-88 PS   | ⊗21   | - 95  |  |  |
|          | <b>H-1 Van (A1), H100 Bus (P), H100 Platform/Chassis</b>        |   |     |   |                      |    |          |            |       |       |  |  |
|          | <b>80 00428 1 0 000</b>   | Ø91.1; STD; set: 1; [ET G6 IFU CR 2.5] [ET G6 IFU CR 2] [DSF CR 4]<br><b>80 00428 1 0 050 91.60</b> |     |   |                      |    |          |            |       |       |  |  |
|          | <b>821001</b>   | EX; 34 x 8 x 129.7 x RA/S - Ni - 45° - 1 - III  |     |   |                      |    |          |            |       |       |  |  |
|          | <b>821000</b>   | IN; 39.9 x 8 x 130 x A/S - Ni - 45° - 1 - III   |     |   |                      |    |          |            |       |       |  |  |
|          | <b>50 005 124</b>   | mechanical; metal   |     |   |                      |    |          |            |       |       |  |  |
|          | <b>7.06595.28.0</b>   |   |     |   |                      |    |          |            |       |       |  |  |
|          | <b>50 007 648</b>   |   |     |   |                      |    |          |            |       |       |  |  |
| <b>5</b> |   | <b>91.1</b>   |     |   |                      |    |          |            |       |       |  |  |
|          | <b>D4BH</b>   | 03.1996 → 08.1998   | D A | 4 | 2476 cm <sup>3</sup> | 2V | 59-78 kW | 80-106 PS  | ⊗21   | - 95  |  |  |
|          | <b>H100 Platform/Chassis</b>                                    |   |     |   |                      |    |          |            |       |       |  |  |
|          | <b>821001</b>   | EX; 34 x 8 x 129.7 x RA/S - Ni - 45° - 1 - III  |     |   |                      |    |          |            |       |       |  |  |
|          | <b>821000</b>   | IN; 39.9 x 8 x 130 x A/S - Ni - 45° - 1 - III   |     |   |                      |    |          |            |       |       |  |  |
|          | <b>50 005 124</b>   | mechanical; metal   |     |   |                      |    |          |            |       |       |  |  |
|          | <b>7.06595.28.0</b>   |   |     |   |                      |    |          |            |       |       |  |  |
|          | <b>50 007 648</b>   |   |     |   |                      |    |          |            |       |       |  |  |
| <b>6</b> |   | <b>100</b>  |     |   |                      |    |          |            |       |       |  |  |
|          | <b>D4AE</b>   | 03.1994 → 11.1998   | D A | 4 | 3298 cm <sup>3</sup> | 2V | 84-88 kW | 114-120 PS | ⊗16,5 | - 105 |  |  |
|          | <b>CHORUS II (GA17)</b>   |   |     |   |                      |    |          |            |       |       |  |  |
|          | <b>80 00505 1 0 000</b>   | Ø100; STD; set: 1; [T15 G6 IF CR 2.94] [M G6 IW CR 2] [DSF CR 4]                                    |     |   |                      |    |          |            |       |       |  |  |
|          | <b>77 921 610</b>   | [Set] PL 0,25 Ø 59.715 / 64.000 / 33.130 / 2.125 St/B/G<br><b>77 921 620 0,50 / 77 921 600 STD</b>  |     |   |                      |    |          |            |       |       |  |  |
|          | <b>77 922 610</b>   | [Set] HL 0,25 Ø 77.700 / 82.000 / 27.130 / 2.132 St/B/G<br><b>77 922 620 0,50 / 77 922 600 STD</b>  |     |   |                      |    |          |            |       |       |  |  |
|          | <b>77 923 600</b>   | [Set] PL-B STD Ø 33.990 / 37.000 / 26.000 / 1.495 St/B<br><b>77 923 690 SEMI</b>                    |     |   |                      |    |          |            |       |       |  |  |



|  | Cyl.   |   |  | cm <sup>3</sup> |  | Comp.  | kW      | PS      | Pos |
|---|--------|---|---|-----------------|---|--------|---------|---------|-----|
|   |        |   | mm  |                 |   | Ratio  |         |         |     |
| 4BD1T   | D (A)  | 4 | 102 x 118   | 3856            | 2   | 17,5   | 85-96   | 116-131 | 10  |
| 4FC1T   | D (A)  | 4 | 84 x 90   | 1995            | 2   | 21:1   | 51-62   | 69-84   | 1   |
| 4FD1  | D      | 4 | 88 x 90   | 2189            | 2   | 21     | 45-54   | 61-73   | 2   |
| 4FG1T   | D (A)  | 4 | 92 x 90   | 2389            | 2   |        | 56      | 76      | 5   |
| 4HE1-T Euro 3   | D (LA) | 4 | 110 x 125   | 4751            | 2   | 18     | 104-121 | 141-165 | 11  |
| 4HF1  | D      | 4 | 112 x 110   | 4334            | 2   | 19     | 78-96   | 106-131 | 12  |
| 4HG1 Euro 2   | D (A)  | 4 | 115 x 110   | 4570            | 2   | 19,0:1 | 85-103  | 116-140 | 13  |
| 4JA1  | D      | 4 | 93 x 92   | 2499            | 2   | 18,5   | 50-94   | 68-128  | 7   |
| 4JB1  | D      | 4 | 93 x 102  | 2771            | 2   | 18,2   | 42-74   | 57-101  | 8   |
| 4JB1-T  | D (A)  | 4 | 93 x 102  | 2771            | 2   | 18,2   | 57-88   | 77-120  | 9   |
| 4ZC1  | B      | 4 | 88 x 82   | 1994            | 2   | 8,8    | 52-81   | 71-110  | 3   |
| 4ZE1  | B      | 4 | 92,6 x 95   | 2559            | 2   | 8,3    | 66-90   | 90-122  | 6   |
| C223  | D      | 4 | 88 x 92   | 2238            | 2   | 21     | 39-54   | 53-73   | 4   |

|   |                   | Pos    |   |           | Pos |
|---|-------------------|--------|---|-----------|-----|
| <b>ELF Platform/Chassis (NHR5_)</b>                                 |                   |        |   |           |     |
| 2.8 TD  | 10.1985 → 09.1992 | 4JB1-T | D | <b>9</b>  |     |
| <b>ELF Platform/Chassis (NKR7_ , NKS7_ , NHR6_ , NKR6_ , NPR_6)</b> |                   |        |   |           |     |
| 3.9 TD  | 09.1994 → 09.1999 | 4BD1T  | D | <b>10</b> |     |
| 3.9 TD All-wheel Drive  | 09.1994 → 09.1999 | 4BD1T  | D | <b>10</b> |     |
| 4.3 TD  | 09.1992 → 09.1999 | 4HF1   | D | <b>12</b> |     |
| 4.6 TD  | 10.1992 → 09.2000 | 4HG1   | D | <b>13</b> |     |
| 4.8 TD  | 10.1994 → 09.2000 | 4HE1-T | D | <b>11</b> |     |
| <b>ELF Van (NHR5_)</b>  |                   |        |   |           |     |
| 2.8 TD  | 10.1985 → 09.1992 | 4JB1-T | D | <b>9</b>  |     |
| <b>ELF Van (NHR6_ , NKR6_ , NKR7_ , NKS7_)</b>                      |                   |        |   |           |     |
| 4.3 TD  | 09.1992 → 09.1999 | 4HF1   | D | <b>12</b> |     |
| 4.6 TD  | 10.1992 → 09.2000 | 4HG1   | D | <b>13</b> |     |
| 4.8 TD  | 10.1994 → 09.2000 | 4HE1-T | D | <b>11</b> |     |
| <b>FARGO Van</b>  |                   |        |   |           |     |
| 2.5 (QFR54E)  | 01.1992 → 04.1997 | 4JA1   | D | <b>7</b>  |     |
| 2.8 (QFR54F)  | 05.1997 → 12.1999 | 4JB1   | D | <b>8</b>  |     |
| <b>MIDI Bus (94000, 98000)</b>                                      |                   |        |   |           |     |
| 2.0 (98000)   | 06.1988 → 08.1992 | 4ZC1   | B | <b>3</b>  |     |
| 2.0 4WD (94000)   | 06.1988 → 08.1992 | 4ZC1   | B | <b>3</b>  |     |
| 2.0 TD (98000)  | 01.1989 → 08.1992 | 4FC1T  | D | <b>1</b>  |     |
| 2.2 D (98000)   | 06.1988 → 08.1992 | 4FD1   | D | <b>2</b>  |     |
| 2.2 D 4WD (94000)   | 06.1988 → 08.1992 | 4FD1   | D | <b>2</b>  |     |
| 2.4 D (98000)   | 01.1994 → 07.1996 | 4FG1T  | D | <b>5</b>  |     |
| 2.4 TD 4x4  | 01.1994 → 07.1996 | 4FG1T  | D | <b>5</b>  |     |
| <b>MIDI Van (94000, 98000)</b>                                      |                   |        |   |           |     |
| 2.0 (98000)   | 06.1988 → 08.1992 | 4ZC1   | B | <b>3</b>  |     |
| 2.0 4WD (94000)   | 06.1988 → 08.1992 | 4ZC1   | B | <b>3</b>  |     |
| 2.0 TD (98000)  | 01.1989 → 08.1992 | 4FC1T  | D | <b>1</b>  |     |
| 2.2 D (98000)   | 06.1988 → 08.1992 | 4FD1   | D | <b>2</b>  |     |
| 2.2 D 4WD (94000)   | 06.1988 → 08.1992 | 4FD1   | D | <b>2</b>  |     |
| 2.4 TD (98000)  | 01.1994 → 07.1996 | 4FG1T  | D | <b>5</b>  |     |
| 2.4 TD 4x4  | 01.1994 → 07.1996 | 4FG1T  | D | <b>5</b>  |     |
| <b>MIDI Van (98000N)</b>  |                   |        |   |           |     |
| 2.0   | 06.1988 → 08.1992 | 4ZC1   | B | <b>3</b>  |     |
| 2.0 4WD   | 06.1988 → 08.1992 | 4ZC1   | B | <b>3</b>  |     |
| 2.2 D   | 06.1988 → 08.1992 | 4FD1   | D | <b>2</b>  |     |
| 2.2 D 4WD   | 06.1988 → 08.1992 | 4FD1   | D | <b>2</b>  |     |
| 2.4 TD  | 09.1992 → 07.1996 | 4FG1T  | D | <b>5</b>  |     |
| <b>MU Closed Off-Road Van ( _U_)</b>                                |                   |        |   |           |     |
| 2.6 4x4 (USC17)   | 05.1989 → 10.1993 | 4ZE1   | B | <b>6</b>  |     |
| <b>PANTHER I Platform/Chassis (TBR_)</b>                            |                   |        |   |           |     |
| 2.3 (TBR52)   | 09.1990 → 01.1996 | C223   | D | <b>4</b>  |     |

|          |   |  |   |   |   |                      |    |          |           |       |      |
|----------|---|--|---|---|---|----------------------|----|----------|-----------|-------|------|
| <b>1</b> |   | <b>84</b>  |   |   |   |                      |    |          |           |       |      |
|          | 4FC1T   | 01.1989 → 08.1992  | D | A | 4 | 1995 cm <sup>3</sup> | 2V | 51-62 kW | 69-84 PS  | ⊗21:1 | - 90 |
|          | MIDI Bus (94000, 98000), MIDI Van (94000, 98000)                    |  |   |   |   |                      |    |          |           |       |      |
|          | TW-1616A STD  | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A  |   |   |   |                      |    |          |           |       |      |
|          | CB-1616GP 0.25  | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.630 St/B/G<br>CB-1616GP STD   |   |   |   |                      |    |          |           |       |      |
|          | MS-1616GP 0.25  | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G<br>MS-1616GP 0,50 / MS-1616GP STD, HL 3 lower plain.   |   |   |   |                      |    |          |           |       |      |
|          | PB-1166J STD  | [Set] PL-B STD Ø 25.000 / 28.000 / 26.750 / 1.530 St/B   |   |   |   |                      |    |          |           |       |      |
| <b>2</b> |   | <b>88</b>  |   |   |   |                      |    |          |           |       |      |
|          | 4FD1  | 06.1988 → 08.1992  | D |   | 4 | 2189 cm <sup>3</sup> | 2V | 45-54 kW | 61-73 PS  | ⊗21   | - 90 |
|          | MIDI Bus (94000, 98000), MIDI Van (94000, 98000), MIDI Van (98000N) |  |   |   |   |                      |    |          |           |       |      |
|          | TW-1616A STD  | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A  |   |   |   |                      |    |          |           |       |      |
|          | CB-1616GP 0.25  | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.630 St/B/G<br>CB-1616GP STD   |   |   |   |                      |    |          |           |       |      |
|          | MS-1616GP 0.25  | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G<br>MS-1616GP 0,50 / MS-1616GP STD, HL 3 lower plain.   |   |   |   |                      |    |          |           |       |      |
| <b>3</b> |   | <b>88</b>  |   |   |   |                      |    |          |           |       |      |
|          | 4ZC1  | 06.1988 → 08.1992  | B |   | 4 | 1994 cm <sup>3</sup> | 2V | 52-81 kW | 71-110 PS | ⊗8,8  | - 82 |
|          | MIDI Bus (94000, 98000), MIDI Van (94000, 98000), MIDI Van (98000N) |  |   |   |   |                      |    |          |           |       |      |
|          | TW-1616A STD  | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A  |   |   |   |                      |    |          |           |       |      |
|          | CB-1620GP 0.25  | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.635 St/B/G<br>CB-1620GP 0,50 / CB-1620GP STD  |   |   |   |                      |    |          |           |       |      |
|          | MS-1620GP 0.25  | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G<br>MS-1620GP STD   |   |   |   |                      |    |          |           |       |      |
| <b>4</b> |   | <b>88</b>  |   |   |   |                      |    |          |           |       |      |
|          | C223  | 09.1990 → 01.1996  | D |   | 4 | 2238 cm <sup>3</sup> | 2V | 39-54 kW | 53-73 PS  | ⊗21   | - 92 |
|          | PANTHER I Platform/Chassis (TBR_)                                   |  |   |   |   |                      |    |          |           |       |      |
|          | TW-1622A 0.25   | [Pair] AS 0,25 Ø 73.050 / 86.950 // 2.605 St/A<br>TW-1622A STD   |   |   |   |                      |    |          |           |       |      |
|          | CB-1070A 0.25   | [Set] PL 0,25 Ø 52.680 / 55.985 / 21.530 / 1.633 St/A<br>CB-1070A 0,50 / CB-1070A 0,75 / CB-1070A STD / CB-1070A 1,00  |   |   |   |                      |    |          |           |       |      |
|          | MS-1605GP 0.25  | [Set] HL 0,25 Ø 59.682 / 63.975 / 23.130 / 2.142 St/B/G; HL 0,25 Ø 59.682 / 63.975 / 27.630 / 2.142 St/B/G; HL 0,25 Ø 59.682 / 63.975 / 28.830 / 2.142 St/B/G<br>MS-1605GP STD |   |   |   |                      |    |          |           |       |      |
|          | PB-1605J STD  | [Set] PL-B STD Ø 27.000 / 30.000 / 30.000 / 1.530 St/B   |   |   |   |                      |    |          |           |       |      |
|          | SH-1605A STD  | [Set] NW-L STD Ø 47.975 / 52.000 / 22.000 / 2.030 St/A   |   |   |   |                      |    |          |           |       |      |
|          | 81-36000  | IN/EX; 14.03/ x 8 x 50 G1  |   |   |   |                      |    |          |           |       |      |
| <b>5</b> |   | <b>92</b>  |   |   |   |                      |    |          |           |       |      |
|          | 4FG1T   | 09.1992 → 07.1996  | D | A | 4 | 2389 cm <sup>3</sup> | 2V | 56 kW    | 76 PS     |       | - 90 |
|          | MIDI Bus (94000, 98000), MIDI Van (94000, 98000), MIDI Van (98000N) |  |   |   |   |                      |    |          |           |       |      |
|          | TW-1616A STD  | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A  |   |   |   |                      |    |          |           |       |      |
|          | CB-1616GP 0.25  | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.630 St/B/G<br>CB-1616GP STD   |   |   |   |                      |    |          |           |       |      |
|          | MS-1616GP 0.25  | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G<br>MS-1616GP 0,50 / MS-1616GP STD, HL 3 lower plain.   |   |   |   |                      |    |          |           |       |      |
| <b>6</b> |   | <b>92.6</b>  |   |   |   |                      |    |          |           |       |      |
|          | 4ZE1  | 05.1989 → 10.1993  | B |   | 4 | 2559 cm <sup>3</sup> | 2V | 66-90 kW | 90-122 PS | ⊗8,3  | - 95 |
|          | MU Closed Off-Road Van (_U_)  |  |   |   |   |                      |    |          |           |       |      |
|          | TW-1616A STD  | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A  |   |   |   |                      |    |          |           |       |      |
|          | CB-1627A STD  | [Set] PL STD Ø 48.940 / 51.985 / 22.130 / 1.510 St/A   |   |   |   |                      |    |          |           |       |      |
|          | MS-1627GP STD   | [Set] HL STD Ø 55.932 / 59.980 / 21.860 / 2.008 St/B/G   |   |   |   |                      |    |          |           |       |      |

|           |   |  |                   |   |    |                      |                      |          |            |            |       |       |
|-----------|---|--|-------------------|---|----|----------------------|----------------------|----------|------------|------------|-------|-------|
| <b>7</b>  |   | <b>93</b>  |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>4JA1</b>   |  | 01.1992 → 04.1997 | D | 4  | 2499 cm <sup>3</sup> | 2V                   | 50-94 kW | 68-128 PS  | €18,5      | - 92  |       |
|           | <b>FARGO Van</b>  |  |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>TW-1622A 0.25</b>  | [Pair] AS 0,25 Ø 73.050 / 86.950 // 2.605 St/A   |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>CB-1622A 0.25</b>  | [Set] PL 0,25 Ø 52.680 / 56.000 / 25.830 / 1.638 St/A  |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>MS-1622A 0.25</b>  | [Set] HL 0,25 Ø 59.682 / 64.000 / 23.030 / 2.129 St/A  |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>PB-1622J STD</b>   | [Set] PL-B STD Ø 31.000 / 34.000 / 33.000 / 1.530 St/B   |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>SH-1622A STD</b>   | [Set] NW-L STD Ø 49.975 / 54.000 / 22.000 / 2.003 St/A; NW-L STD Ø 49.975 / 54.000 / 25.000 / 2.003 St/A |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>50 006 366</b>   | CAM  |                   |   |    |                      |                      |          |            |            |       |       |
| <b>8</b>  |   | <b>93</b>  |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>4JB1</b>   |  | 05.1997 → 12.1999 | D | 4  | 2771 cm <sup>3</sup> | 2V                   | 42-74 kW | 57-101 PS  | €18,2      | - 102 |       |
|           | <b>FARGO Van</b>  |  |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>89 520 110</b>   | T - Dry cylinder liner; finished; A=95 C=101 L=181 H=0.92, Cromard®-cylinder-liner                       |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>TW-1070A STD</b>   | [Pair] AS STD Ø 78.050 / 92.950 // 2.480 St/B/G  |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>TW-1070GP 0.25</b>   | [Pair] AS 0,25 Ø 78.050 / 92.950 // 2.605 St/B/G   |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>CB-1622A 0.25</b>  | [Set] PL 0,25 Ø 52.680 / 56.000 / 25.830 / 1.638 St/A  |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>MS-1623A 0.25</b>  | [Set] HL 0,25 Ø 69.682 / 74.000 / 23.030 / 2.131 St/A  |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>SH-1622A STD</b>   | [Set] NW-L STD Ø 49.975 / 54.000 / 22.000 / 2.003 St/A; NW-L STD Ø 49.975 / 54.000 / 25.000 / 2.003 St/A |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>81-36000</b>   | IN/EX; 14.03/ x 8 x 50 G1  |                   |   |    |                      |                      |          |            |            |       |       |
| <b>9</b>  |   | <b>93</b>  |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>4JB1-T</b>   |  | 10.1985 → 09.1992 | D | A  | 4                    | 2771 cm <sup>3</sup> | 2V       | 57-88 kW   | 77-120 PS  | €18,2 | - 102 |
|           | <b>ELF Platform/Chassis (NHR5_), ELF Van (NHR5_)</b>  |  |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>89 520 110</b>   | T - Dry cylinder liner; finished; A=95 C=101 L=181 H=0.92, Cromard®-cylinder-liner                       |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>TW-1070A STD</b>   | [Pair] AS STD Ø 78.050 / 92.950 // 2.480 St/B/G  |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>TW-1070GP 0.25</b>   | [Pair] AS 0,25 Ø 78.050 / 92.950 // 2.605 St/B/G   |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>CB-1622A 0.25</b>  | [Set] PL 0,25 Ø 52.680 / 56.000 / 25.830 / 1.638 St/A  |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>MS-1623A 0.25</b>  | [Set] HL 0,25 Ø 69.682 / 74.000 / 23.030 / 2.131 St/A  |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>PB-1622J STD</b>   | [Set] PL-B STD Ø 31.000 / 34.000 / 33.000 / 1.530 St/B, →09.1988   |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>PB-1623J STD</b>   | [Set] PL-B STD Ø 34.000 / 37.025 / 33.000 / 1.530 St/B, 10.1988→   |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>SH-1622A STD</b>   | [Set] NW-L STD Ø 49.975 / 54.000 / 22.000 / 2.003 St/A; NW-L STD Ø 49.975 / 54.000 / 25.000 / 2.003 St/A |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>81-36000</b>   | IN/EX; 14.03/ x 8 x 50 G1  |                   |   |    |                      |                      |          |            |            |       |       |
| <b>10</b> |   | <b>102</b>   |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>4BD1T</b>  |  | 09.1994 → 09.1999 | D | A  | 4                    | 3856 cm <sup>3</sup> | 2V       | 85-96 kW   | 116-131 PS | €17,5 | - 118 |
|           | <b>ELF Platform/Chassis (NKR7_, NKS7_, NHR6_, NKR6_, NPR_6)</b>                                       |  |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>TW-1155GP STD</b>  | [Pair] AS STD Ø 88.250 / 101.000 // 2.500 St/B/G   |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>CB-1603GP 0.25</b>   | [Set] PL 0,25 Ø 63.694 / 68.000 / 29.930 / 2.138 St/B/G  |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>PB-1163J STD</b>   | [Set] PL-B STD Ø 35.000 / 38.000 / 38.000 / 1.530 St/B   |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>SH-1163K STD</b>   | [Set] NW-L STD Ø 55.970 / 60.000 / 20.000 / 2.000 St/B   |                   |   |    |                      |                      |          |            |            |       |       |
| <b>11</b> |   | <b>110</b>   |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>4HE1-T Euro 3</b>  |  | 10.1994 → 09.2000 | D | LA | 4                    | 4751 cm <sup>3</sup> | 2V       | 104-121 kW | 141-165 PS | €18   | - 125 |
|           | <b>ELF Platform/Chassis (NKR7_, NKS7_, NHR6_, NKR6_, NPR_6), ELF Van (NHR6_, NKR6_, NKR7_, NKS7_)</b> |  |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>CB-1640GP 0.25</b>   | [Set] PL 0,25 Ø 72.672 / 77.985 / 30.430 / 2.642 St/B/G  |                   |   |    |                      |                      |          |            |            |       |       |
|           | <b>MS-1631GP 0.25</b>   | [Set] HL 0,25 Ø 81.665 / 87.000 / 27.330 / 2.643 St/B/G  |                   |   |    |                      |                      |          |            |            |       |       |

















|           |   |            |                   |   |   |                      |    |          |            |    |   |     |
|-----------|---|------------|-------------------|---|---|----------------------|----|----------|------------|----|---|-----|
| <b>12</b> |   | <b>112</b> |                   |   |   |                      |    |          |            |    |   |     |
|           | <b>4HF1</b>   |            | 09.1992 → 09.1999 | D | 4 | 4334 cm <sup>3</sup> | 2V | 78-96 kW | 106-131 PS | 19 | - | 110 |
|           | <b>ELF Platform/Chassis (NKR7_, NKS7_, NHR6_, NKR6_, NPR_6), ELF Van (NHR6_, NKR6_, NKR7_, NKS7_)</b> |            |                   |   |   |                      |    |          |            |    |   |     |

- CB-1631GP 0.25** [Set] PL 0,25 Ø 65.672 / 69.985 / 30.430 / 2.138 St/B/G  
**CB-1631GP STD**
- MS-1631GP 0.25** [Set] HL 0,25 Ø 81.665 / 87.000 / 27.330 / 2.643 St/B/G  
**MS-1631GP STD**

|           |   |            |                   |     |   |                      |    |           |            |        |   |     |
|-----------|---|------------|-------------------|-----|---|----------------------|----|-----------|------------|--------|---|-----|
| <b>13</b> |   | <b>115</b> |                   |     |   |                      |    |           |            |        |   |     |
|           | <b>4HG1 Euro 2</b>  |            | 10.1992 → 09.2000 | D A | 4 | 4570 cm <sup>3</sup> | 2V | 85-103 kW | 116-140 PS | 19,0:1 | - | 110 |
|           | <b>ELF Platform/Chassis (NKR7_, NKS7_, NHR6_, NKR6_, NPR_6), ELF Van (NHR6_, NKR6_, NKR7_, NKS7_)</b> |            |                   |     |   |                      |    |           |            |        |   |     |

- CB-1631GP 0.25** [Set] PL 0,25 Ø 65.672 / 69.985 / 30.430 / 2.138 St/B/G  
**CB-1631GP STD**
- MS-1631GP 0.25** [Set] HL 0,25 Ø 81.665 / 87.000 / 27.330 / 2.643 St/B/G  
**MS-1631GP STD**

I

|  |                              |        |      |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|---|------------------------------|--------|------|--|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
|   |                              |        | Cyl. |  | mm  | cm <sup>3</sup>   |   | Comp. Ratio   | kW  | PS  | Pos   |   |   |   |   |   |   |   |   |
| 8140.07 Euro 1  | 3700, 3710, 3711, 3712       | D      | 4    |  | 93 x 92   | 2499  | 2   | 19:1  | 53  | 72  | 1   |   |   |   |   |   |   |   |   |
| 8140.07   | 2700, 2701, 2710, 2711, 2712 | D      | 4    |  | 93 x 92   | 2499  | 2   |   | 55  | 75  | 1   |   |   |   |   |   |   |   |   |
| 8140.23 Euro 2  |                              | D (A)  | 4    |  | 94,4 x 100  | 2798  | 2   | 18,5  | 76  | 103   | 7   |   |   |   |   |   |   |   |   |
| 8140.27   | 2700, 2720                   | D      | 4    |  | 93 x 92   | 2499  | 2   | 18  | 76  | 103   | 2   |   |   |   |   |   |   |   |   |
| 8140.27S  | 2730                         | D (A)  | 4    |  | 93 x 92   | 2499  | 2   | 18:1  | 76  | 103   | 2   |   |   |   |   |   |   |   |   |
| 8140.43 Euro 2  |                              | D (LA) | 4    |  | 94,4 x 100  | 2798  | 2   | 18,5  | 90  | 122   | 8   |   |   |   |   |   |   |   |   |
| 8140.47 Euro 1  | 2711                         | D (A)  | 4    |  | 93 x 92   | 2499  | 2   | 18  | 85  | 116   | 4   |   |   |   |   |   |   |   |   |
| 8140.47 Euro 1  | 2700, 2721, 2785             | D (A)  | 4    |  | 93 x 92   | 2499  | 2   |   | 85  | 116   | 3   |   |   |   |   |   |   |   |   |
| 8140.47R Euro 1   | 2790                         | D (LA) | 4    |  | 93 x 92   | 2499  | 2   | 18,5  | 76-80   | 103-109   | 5   |   |   |   |   |   |   |   |   |
| 8140.47R Euro 1   |                              | D (A)  | 4    |  | 93 x 92   | 2499  | 2   | 18  | 80  | 109   | 2   |   |   |   |   |   |   |   |   |
| 8140.63 Euro 2  |                              | D      | 4    |  | 94,4 x 100  | 2798  | 2   | 21,7  | 62-64   | 84-87   | 9   |   |   |   |   |   |   |   |   |
| 8140.67F Euro 2   | 3701, 3710, 3711, 3713, 3721 | D      | 4    |  | 93 x 92   | 2499  | 2   | 21  | 60  | 82  | 6   |   |   |   |   |   |   |   |   |



|  |                     | Pos             |  |   | Pos                      |                          |
|--|---------------------|-----------------|--|---|--------------------------|--------------------------|
|  | <b>DAILY II Bus</b> |                 | 30-8 (10011131, 10011132, 10011231, 10011232, 10011237,... | 01.1992 → 08.1998   | 8140.67F.3711 D <b>6</b> |                          |
| A 40-10 (94139111, 94139131, 94139311, 94139315,...          | 01.1991 → 12.1996   | 8140.27.2720 D  | <b>2</b>   | 30-8 (10011131, 10011132, 10011231, 10011232, 10011237,...  | 01.1992 → 08.1998        | 8140.67F.3713 D <b>6</b> |
| A 40-10 (95719111, 95719131, 95719311, 95719315,...          | 09.1996 → 05.1999   | 8140.23 D       | <b>7</b>   | 30-8 (10011131, 10011132, 10011231, 10011232, 10011237,...  | 01.1992 → 08.1998        | 8140.67F.3721 D <b>6</b> |
| A 40-12 (95819311, 95819315, 95819317, 95819331)             | 05.1996 → 05.1999   | 8140.43. D      | <b>8</b>   | 30-8 (10011131, 10011132, 10011231, 10011232, 10011237,...  | 09.1998 → 05.1999        | 8140.63 D <b>9</b>       |
| A 45-10 (94159111, 94159131, 94159211, 94159311,...          | 01.1991 → 04.1996   | 8140.27.2720 D  | <b>2</b>   | 30-8 (12910211, 12911111, 12911112, 12911117, 12911131,...  | 01.1992 → 08.1998        | 8140.07.2700 D <b>1</b>  |
| A 45-10 (95739111, 95739131, 95739311, 95739317,...          | 05.1996 → 05.1999   | 8140.23 D       | <b>7</b>   | 30-8 (14911111, 14911117, 14911211, 14911215, 14911217,...  | 09.1998 → 05.1999        | 8140.63 D <b>9</b>       |
| A 45-12 (94179211, 94179231, 94179311, 94179317,...          | 06.1990 → 04.1996   | 8140.47.2711 D  | <b>4</b>   | 35-10 (15030111, 15030211, 15030311, 15031111, 15031117,... | 01.1989 → 12.1996        | 8140.47R D <b>2</b>      |
| A 45-12 (94179211, 94179231, 94179311, 94179317,...          | 06.1990 → 04.1996   | 8140.47.2721 D  | <b>3</b>   | 35-10 (12971112, 12971212, 12971312, 12971317, 12976112,... | 01.1989 → 12.1996        | 8140.47R.2790 D <b>5</b> |
| A 45-12 (95839211, 95839231, 95839311, 95839317,...          | 05.1996 → 05.1999   | 8140.43. D      | <b>8</b>   | 35-10 (15030111, 15030211, 15030311, 15031111, 15031117,... | 01.1996 → 05.1999        | 8140.23 D <b>7</b>       |
| <b>DAILY II Dump Truck</b>                                   |                     |                 |  | 35-12 (13110131, 13110211, 13110231, 13110311, 13110312,... | 01.1990 → 04.1996        | 8140.47.2700 D <b>3</b>  |
| 35-10 K (15030111, 15030211, 15030311, 15031111,...          | 01.1997 → 05.1999   | 8140.23 D       | <b>7</b>   | 35-12 (15130311, 15130411, 15131111, 15131204, 15131211,... | 05.1996 → 05.1999        | 8140.43. D <b>8</b>      |
| 35-12 K (15130311, 15130411, 15131111, 15131204,...          | 09.1996 → 08.1998   | 8140.43. D      | <b>8</b>   | 35-8 (12931102, 12931104, 12931111, 12931112, 12931117,...  | 01.1989 → 08.1998        | 8140.07.2700 D <b>1</b>  |
| 35-8 K (14930304, 14931104, 14931111, 14931115, 14931204,... | 09.1998 → 05.1999   | 8140.63 D       | <b>9</b>   | 35-8 (12931102, 12931104, 12931111, 12931112, 12931117,...  | 01.1989 → 08.1998        | 8140.07.2712 D <b>1</b>  |
| 45-10 (13031204, 13031211, 13031212, 13031224, 13031231,...  | 01.1992 → 04.1996   | 8140.27.2720 D  | <b>2</b>   | 35-8 (14930304, 14931104, 14931111, 14931115, 14931204,...  | 09.1998 → 05.1999        | 8140.63 D <b>9</b>       |
| 49-10 K (13056212, 13056224, 13056231, 13056237,...          | 01.1989 → 04.1996   | 8140.27.2700 D  | <b>2</b>   | 40-10 W 4x4   | 01.1997 → 05.1999        | 8140.23 D <b>7</b>       |
| 49-10 K (13056212, 13056224, 13056231, 13056237,...          | 01.1989 → 04.1996   | 8140.47R.2790 D | <b>5</b>   | 45-10 (13031204, 13031211, 13031212, 13031224, 13031231,... | 01.1989 → 04.1996        | 8140.27.2720 D <b>2</b>  |
| 49-10 K (15056204, 15056211, 15056304, 15056311)             | 05.1996 → 05.1999   | 8140.23 D       | <b>7</b>   | 49-10 (13050211, 13050231, 13050304, 13050311, 13050331,... | 01.1989 → 04.1996        | 8140.27.2700 D <b>2</b>  |
| 49-12 K  | 05.1996 → 05.1999   | 8140.43. D      | <b>8</b>   | 49-10 (13050211, 13050231, 13050304, 13050311, 13050331,... | 01.1989 → 04.1996        | 8140.47R.2790 D <b>5</b> |
| 49-12 K (13136204, 13136211, 13136212, 13136224,...          | 06.1990 → 04.1996   | 8140.47.2711 D  | <b>4</b>   | 49-10 (15050304, 15050404, 15050411, 15051204, 15051211,... | 05.1996 → 05.1999        | 8140.23 D <b>7</b>       |
| 49-12 K (13136204, 13136211, 13136212, 13136224,...          | 06.1990 → 04.1996   | 8140.47.2721 D  | <b>3</b>   | 49-12 (13130211, 13130231, 13130304, 13130311, 13130312,... | 06.1990 → 04.1996        | 8140.47.2711 D <b>4</b>  |
| 59-12 K (13156211, 13156212, 13156231, 13156311,...          | 05.1991 → 04.1996   | 8140.47.2700 D  | <b>3</b>   | 49-12 (13130211, 13130231, 13130304, 13130311, 13130312,... | 06.1990 → 04.1996        | 8140.47.2721 D <b>3</b>  |
| 59-12 K (13156211, 13156212, 13156231, 13156311,...          | 05.1991 → 04.1996   | 8140.47.2711 D  | <b>4</b>   | 49-12 (15150211, 15150311, 15150404, 15150411, 15151204,... | 05.1996 → 05.1999        | 8140.43. D <b>8</b>      |
| 59-12 K (15176211, 15176304, 15176311, 15176315,...          | 05.1996 → 05.1999   | 8140.43. D      | <b>8</b>   | 59-12 (13150204, 13150211, 13150231, 13150311, 13150312,... | 05.1991 → 04.1996        | 8140.47.2700 D <b>3</b>  |
| <b>DAILY II Platform/Chassis</b>                             |                     |                 |  | 59-12 (13150204, 13150211, 13150231, 13150311, 13150312,... | 05.1991 → 04.1996        | 8140.47.2711 D <b>4</b>  |
| 30-10  | 01.1998 → 05.1999   | 8140.23 D       | <b>7</b>   | 59-12 (15170211, 15170304, 15170311, 15170504, 15170511,... | 05.1996 → 05.1999        | 8140.43. D <b>8</b>      |
| 30-8 (10011131, 10011132, 10011231, 10011232, 10011237,...   | 01.1992 → 08.1998   | 8140.67F.3710 D | <b>6</b>   |   |                          |                          |



|                        |                   |               | Pos |                        |                   |               | Pos |
|------------------------|-------------------|---------------|-----|------------------------|-------------------|---------------|-----|
| <b>DAILY II Van</b>    |                   |               |     | 35-8 (14934104,        | 09.1998 → 05.1999 | 8140.63       | D 9 |
| 2.5 4x4                | 11.1989 → 05.1996 | 8140.27.2700  | D 2 | 14934111, 14934204,    |                   |               |     |
| 2.5 4x4                | 11.1989 → 05.1996 | 8140.47R.2790 | D 5 | 14934205, 14934211,... |                   |               |     |
| 30-10                  | 01.1997 → 05.1999 | 8140.23       | D 7 | 40-10 4x4 (15214104,   | 01.1997 → 05.1999 | 8140.23       | D 7 |
| 30-10 C                | 01.1997 → 05.1999 | 8140.23       | D 7 | 15214111, 15214117,    |                   |               |     |
| 30-8 (12914111,        | 01.1989 → 08.1998 | 8140.07.2700  | D 1 | 15215111)              |                   |               |     |
| 12914112, 12914117,    |                   |               |     | 40-10 V                | 01.1990 → 04.1996 | 8140.27.2720  | D 2 |
| 12914131, 12914137,... |                   |               |     | 45-10 V (13034204,     | 01.1989 → 04.1996 | 8140.27.2720  | D 2 |
| 30-8 (12914111,        | 01.1989 → 08.1998 | 8140.07.2700  | D 1 | 13034211, 13034212,    |                   |               |     |
| 12914112, 12914117,    |                   |               |     | 13034224,...           |                   |               |     |
| 12914131, 12914137,... |                   |               |     | 49-10 V (13054204,     | 01.1989 → 04.1996 | 8140.27.2700  | D 2 |
| 30-8 (12914111,        | 01.1989 → 08.1998 | 8140.07.2712  | D 1 | 13054211, 13054212,    |                   |               |     |
| 12914112, 12914117,    |                   |               |     | 13054215,...           |                   |               |     |
| 12914131, 12914137,... |                   |               |     | 49-10 V (13054204,     | 01.1989 → 04.1996 | 8140.47R.2790 | D 5 |
| 30-8 (12914111,        | 01.1989 → 08.1998 | 8140.07.2712  | D 1 | 13054211, 13054212,    |                   |               |     |
| 12914112, 12914117,    |                   |               |     | 13054215,...           |                   |               |     |
| 12914131, 12914137,... |                   |               |     | 49-12 V (13134124,     | 06.1990 → 04.1996 | 8140.47.2711  | D 4 |
| 30-8 (14914111,        | 01.1989 → 08.1998 | 8140.67F.3710 | D 6 | 13134204, 13134211,    |                   |               |     |
| 14914117, 14914211,    |                   |               |     | 13134212,...           |                   |               |     |
| 14914217, 14915111,... |                   |               |     | 49-12 V (13134124,     | 06.1990 → 04.1996 | 8140.47.2721  | D 3 |
| 30-8 (14914111,        | 01.1989 → 08.1998 | 8140.67F.3711 | D 6 | 13134204, 13134211,    |                   |               |     |
| 14914117, 14914211,    |                   |               |     | 13134212,...           |                   |               |     |
| 14914217, 14915111,... |                   |               |     | 49-12 V (15154204,     | 05.1996 → 05.1999 | 8140.43.      | D 8 |
| 30-8 (14914111,        | 01.1989 → 08.1998 | 8140.67F.3713 | D 6 | 15154211, 15154215,    |                   |               |     |
| 14914117, 14914211,    |                   |               |     | 15154217,...           |                   |               |     |
| 14914217, 14915111,... |                   |               |     | 59-12 V (13154404,     | 05.1991 → 04.1996 | 8140.47.2700  | D 3 |
| 30-8 (14914111,        | 01.1989 → 08.1998 | 8140.67F.3721 | D 6 | 13154411, 13154412,    |                   |               |     |
| 14914117, 14914211,    |                   |               |     | 13154417,...           |                   |               |     |
| 14914217, 14915111,... |                   |               |     | 59-12 V (13154404,     | 05.1991 → 04.1996 | 8140.47.2711  | D 4 |
| 30-8 (14914111,        | 09.1998 → 05.1999 | 8140.63       | D 9 | 13154411, 13154412,    |                   |               |     |
| 14914117, 14914211,    |                   |               |     | 13154417,...           |                   |               |     |
| 14914217, 14915111,... |                   |               |     | 59-12 V (15174404,     | 05.1996 → 05.1999 | 8140.43.      | D 8 |
| 30-8 V (14914111,      | 09.1998 → 05.1999 | 8140.63       | D 9 | 15174411, 15174415,    |                   |               |     |
| 14914117, 14914211,    |                   |               |     | 15174417)              |                   |               |     |
| 14914217, 14915111...  |                   |               |     | <b>Daily II</b>        |                   |               |     |
| 35-10 (12974212,       | 01.1989 → 08.1998 | 8140.47R      | D 2 | 40-12 2.5              | 10.1990 → 04.1996 | 8140.47.2700  | D 3 |
| 12974217, 13014111,    |                   |               |     | 40-12 2.5              | 10.1990 → 04.1996 | 8140.47.2785  | D 3 |
| 13014131, 13014204,... |                   |               |     | 40-8                   | 01.1989 → 05.1999 | 8140.27S.2730 | D 2 |
| 35-10 (12974212,       | 01.1989 → 08.1998 | 8140.47R.2790 | D 5 | 40-8                   | 07.1989 → 04.1996 | 8140.07.2700  | D 1 |
| 12974217, 13014111,    |                   |               |     | 40-8                   | 07.1989 → 04.1996 | 8140.07.2701  | D 1 |
| 13014131, 13014204,... |                   |               |     | 40-8                   | 07.1989 → 04.1996 | 8140.07.2710  | D 1 |
| 35-10 (15034111,       | 01.1996 → 05.1999 | 8140.23       | D 7 | 40-8                   | 07.1989 → 04.1996 | 8140.07.2711  | D 1 |
| 15034204, 15034211,    |                   |               |     | 40-8                   | 07.1989 → 04.1996 | 8140.07.3700  | D 1 |
| 15034215, 15034217,... |                   |               |     | 40-8                   | 07.1989 → 04.1996 | 8140.07.3711  | D 1 |
| 35-12                  | 02.1995 → 05.1999 | 8140.43.      | D 8 | 40-8                   | 07.1989 → 04.1996 | 8140.07.3712  | D 1 |
| 35-12 (13114131,       | 01.1990 → 04.1996 | 8140.47.2700  | D 3 | 40-8                   | 02.1991 → 04.1996 | 8140.07.2712  | D 1 |
| 13114204, 13114211,    |                   |               |     | 40-8                   | 02.1991 → 04.1996 | 8140.07.3710  | D 1 |
| 13114212, 13114217,... |                   |               |     |                        |                   |               |     |
| 35-8 (12934104,        | 01.1991 → 08.1998 | 8140.07.2700  | D 1 |                        |                   |               |     |
| 12934111, 12934112,    |                   |               |     |                        |                   |               |     |
| 12934117, 12934124,... |                   |               |     |                        |                   |               |     |
| 35-8 (12934104,        | 01.1991 → 08.1998 | 8140.07.2712  | D 1 |                        |                   |               |     |
| 12934111, 12934112,    |                   |               |     |                        |                   |               |     |
| 12934117, 12934124,... |                   |               |     |                        |                   |               |     |
| 35-8 (12934104,        | 01.1991 → 08.1998 | 8140.67F.3701 | D 6 |                        |                   |               |     |
| 12934111, 12934112,    |                   |               |     |                        |                   |               |     |
| 12934117, 12934124,... |                   |               |     |                        |                   |               |     |
| 35-8 (12934104,        | 01.1991 → 08.1998 | 8140.67F.3710 | D 6 |                        |                   |               |     |
| 12934111, 12934112,    |                   |               |     |                        |                   |               |     |
| 12934117, 12934124,... |                   |               |     |                        |                   |               |     |
| 35-8 (12934104,        | 01.1991 → 08.1998 | 8140.67F.3711 | D 6 |                        |                   |               |     |
| 12934111, 12934112,    |                   |               |     |                        |                   |               |     |
| 12934117, 12934124,... |                   |               |     |                        |                   |               |     |
| 35-8 (12934104,        | 01.1991 → 08.1998 | 8140.67F.3713 | D 6 |                        |                   |               |     |
| 12934111, 12934112,    |                   |               |     |                        |                   |               |     |
| 12934117, 12934124,... |                   |               |     |                        |                   |               |     |
| 35-8 (12934104,        | 01.1991 → 08.1998 | 8140.67F.3721 | D 6 |                        |                   |               |     |
| 12934111, 12934112,    |                   |               |     |                        |                   |               |     |
| 12934117, 12934124,... |                   |               |     |                        |                   |               |     |

| <b>1</b> |   |   |     | <b>93</b> |   |
|----------|---|---|-----|-----------|---|
|          | <b>8140.07 Euro 1</b>   | <b>3700, 3710, 3711, 3712</b>   |     |           |   |
|          |   | 07.1989 → 04.1996   | D   | 4         | 2499 cm <sup>3</sup> 2V 53 kW 72 PS   |
|          | <b>8140.07</b>  | <b>2700, 2701, 2710, 2711, 2712</b>   |     |           |   |
|          |   | 01.1989 → 08.1998   | D   | 4         | 2499 cm <sup>3</sup> 2V 55 kW 75 PS   |
|          | <b>DAILY II Platform/Chassis, DAILY II Van, Daily II</b>                                    |   |     |           |   |
|          | <b>80 00068 1 0 000</b>   | Ø93; STD; set: 1; [T15 G6 CR 3] [N MO 2] [DSF CR 3]<br><b>80 00068 1 0 040 93.40</b>  |     |           |   |
|          | <b>89 319 190</b>   | T - Dry cylinder liner; semi; A=96 C=98.9 L=171 H=5   |     |           |   |
|          | <b>89 319 192</b>   | T - Dry cylinder liner; semi; A=96.08 C=98.9 L=171 H=5  |     |           |   |
|          | <b>77 153 690</b>   | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |     |           |   |
|          | <b>77 154 610</b>   | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |     |           |   |
|          | <b>77 155 610</b>   | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |     |           |   |
|          | <b>17063</b>  | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III   |     |           | <b>RK-8</b> valve cotter; number of notches: 1; valve stem diameter: 8<br><b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8   |
|          | <b>171120</b>   | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |     |           |   |
|          | <b>81-17116</b>   | IN/EX; 13.02/ x 8.02 x 56 G1  |     |           | <b>81-17116</b> IN/EX; 13.02/ x 8.02 x 56 G1<br><b>81-17115</b> IN/EX; 13.07/ x 8.02 x 56 G1<br><b>81-17114</b> IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket<br><b>81-5611</b> IN/EX; 13.12/ x 8 x 56 G1 |
|          | <b>81-17115</b>   | IN/EX; 13.07/ x 8.02 x 56 G1  |     |           |   |
|          | <b>81-17114</b>   | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket   |     |           |   |
|          | <b>81-5611</b>  | IN/EX; 13.12/ x 8 x 56 G1   |     |           |   |
|          | <b>50 006 340</b>   | CAM, chilled cast iron  |     |           |   |
|          | <b>50 006 180</b>   | mechanical; Outer Ø: 44; length: 32   |     |           |   |
| <b>2</b> |   |   |     | <b>93</b> |   |
|          | <b>8140.27</b>  | <b>2700, 2720</b>   |     |           |   |
|          |   | 01.1989 → 12.1996   | D   | 4         | 2499 cm <sup>3</sup> 2V 76 kW 103 PS  |
|          | <b>8140.27S</b>   | <b>2730</b>   |     |           |   |
|          |   | 01.1989 → 05.1999   | D A | 4         | 2499 cm <sup>3</sup> 2V 76 kW 103 PS  |
|          | <b>8140.47R Euro 1</b>  | 01.1989 → 08.1998   | D A | 4         | 2499 cm <sup>3</sup> 2V 80 kW 109 PS  |
|          | <b>DAILY II Bus, DAILY II Dump Truck, DAILY II Platform/Chassis, DAILY II Van, Daily II</b> |   |     |           |   |
|          | <b>80 00068 1 0 000</b>   | Ø93; STD; set: 1; [T15 G6 CR 3] [N MO 2] [DSF CR 3]<br><b>80 00068 1 0 040 93.40</b>  |     |           |   |
|          | <b>89 319 190</b>   | T - Dry cylinder liner; semi; A=96 C=98.9 L=171 H=5   |     |           |   |
|          | <b>89 319 192</b>   | T - Dry cylinder liner; semi; A=96.08 C=98.9 L=171 H=5  |     |           |   |
|          | <b>77 153 690</b>   | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |     |           |   |
|          | <b>77 154 610</b>   | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |     |           |   |
|          | <b>77 155 610</b>   | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |     |           |   |
|          | <b>17063</b>  | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III   |     |           | <b>RK-8</b> valve cotter; number of notches: 1; valve stem diameter: 8<br><b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8   |
|          | <b>171055</b>   | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III   |     |           |   |
|          | <b>171016</b>   | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III<br>OES specification  |     |           | <b>81-17116</b> IN/EX; 13.02/ x 8.02 x 56 G1<br><b>81-17115</b> IN/EX; 13.07/ x 8.02 x 56 G1<br><b>81-17114</b> IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket<br><b>81-5611</b> IN/EX; 13.12/ x 8 x 56 G1 |
|          | <b>171120</b>   | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |     |           |   |
|          | <b>50 006 180</b>   | mechanical; Outer Ø: 44; length: 32   |     |           |   |

|          |  |   |                   |                 |  |
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| <b>3</b> |  |   |                   | <b>93</b>       |  |
|          | 8140.47 Euro 1   | 2700, 2721, 2785  | 01.1990 → 04.1996 | D A 4           | 2499 cm <sup>3</sup> 2V 85 kW 116 PS - 92                  |
|          | DAILY II Bus, DAILY II Dump Truck, DAILY II Platform/Chassis, DAILY II Van, Daily II |   |                   |                 |  |
|          | 80 00068 1 0 000   | Ø93; STD; set: 1; [T15 G6 CR 3] [N MO 2] [DSF CR 3]<br>80 00068 1 0 040 93.40   |                   |                 |  |
|          | 89 319 190   | T - Dry cylinder liner; semi; A=96 C=98.9 L=171 H=5   |                   |                 |  |
|          | 89 319 192   | T - Dry cylinder liner; semi; A=96.08 C=98.9 L=171 H=5  |                   |                 |  |
|          | 77 153 690   | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |                   |                 |  |
|          | 77 154 610   | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br>77 154 600 STD, →mot. 1846776   |                   |                 |  |
|          | 77 155 610   | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br>77 155 620 0,508 / 77 155 600 STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |                   |                 |  |
|          | 17063  | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III   |                   | <b>RK-8</b>     | valve cotter; number of notches: 1; valve stem diameter: 8 |
|          | 171055   | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III   |                   | <b>RK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |
|          | 171016   | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III<br>OES specification  |                   | <b>81-17116</b> | IN/EX; 13.02/ x 8.02 x 56 G1                               |
|          | 171120   | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |                   | <b>81-17115</b> | IN/EX; 13.07/ x 8.02 x 56 G1                               |
|          |  |   |                   | <b>81-17114</b> | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket    |
|          |  |   |                   | <b>81-5611</b>  | IN/EX; 13.12/ x 8 x 56 G1                                  |
|          | 20 1614 81405  | mechanical  |                   |                 |  |
|          | 50 006 180   | mechanical; Outer Ø: 44; length: 32   |                   |                 |  |

|          |  |   |                   |                 |  |
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| <b>4</b> |  |   |                   | <b>93</b>       |  |
|          | 8140.47 Euro 1   | 2711  | 06.1990 → 04.1996 | D A 4           | 2499 cm <sup>3</sup> 2V 85 kW 116 PS 18 - 92               |
|          | DAILY II Bus, DAILY II Dump Truck, DAILY II Platform/Chassis, DAILY II Van |   |                   |                 |  |
|          | 80 00068 1 0 000   | Ø93; STD; set: 1; [T15 G6 CR 3] [N MO 2] [DSF CR 3]<br>80 00068 1 0 040 93.40   |                   |                 |  |
|          | 89 319 190   | T - Dry cylinder liner; semi; A=96 C=98.9 L=171 H=5   |                   |                 |  |
|          | 89 319 192   | T - Dry cylinder liner; semi; A=96.08 C=98.9 L=171 H=5  |                   |                 |  |
|          | 77 153 690   | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |                   |                 |  |
|          | 77 154 610   | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br>77 154 600 STD, →mot. 1846776   |                   |                 |  |
|          | 77 155 610   | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br>77 155 620 0,508 / 77 155 600 STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |                   |                 |  |
|          | 17063  | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III   |                   | <b>RK-8</b>     | valve cotter; number of notches: 1; valve stem diameter: 8 |
|          | 171055   | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III   |                   | <b>RK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |
|          | 171016   | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III<br>OES specification  |                   | <b>81-17116</b> | IN/EX; 13.02/ x 8.02 x 56 G1                               |
|          | 171120   | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |                   | <b>81-17115</b> | IN/EX; 13.07/ x 8.02 x 56 G1                               |
|          |  |   |                   | <b>81-17114</b> | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket    |
|          |  |   |                   | <b>81-5611</b>  | IN/EX; 13.12/ x 8 x 56 G1                                  |
|          | 50 006 340   | CAM, chilled cast iron  |                   |                 |  |
|          | 50 006 180   | mechanical; Outer Ø: 44; length: 32   |                   |                 |  |

|          |   |   |                   |   |    |   |                      |    |          |                 |  |      |  |
|----------|---|---|-------------------|---|----|---|----------------------|----|----------|-----------------|--|------|--|
| <b>5</b> |   | <b>93</b>   |                   |   |    |   |                      |    |          |                 |  |      |  |
|          | <b>8140.47R Euro 1</b>  | <b>2790</b>   | 01.1989 → 08.1998 | D | LA | 4 | 2499 cm <sup>3</sup> | 2V | 76-80 kW | 103-109 PS      | 18,5   | - 92 |  |
|          | <b>DAILY II Dump Truck, DAILY II Platform/Chassis, DAILY II Van</b> |   |                   |   |    |   |                      |    |          |                 |  |      |  |
|          | <b>80 00068 1 0 000</b>   | Ø93; STD; set: 1; [T15 G6 CR 3] [N MO 2] [DSF CR 3]<br><b>80 00068 1 0 040</b> 93.40  |                   |   |    |   |                      |    |          |                 |  |      |  |
|          | <b>89 319 190</b>   | T - Dry cylinder liner; semi; A=96 C=98.9 L=171 H=5   |                   |   |    |   |                      |    |          |                 |  |      |  |
|          | <b>89 319 192</b>   | T - Dry cylinder liner; semi; A=96.08 C=98.9 L=171 H=5  |                   |   |    |   |                      |    |          |                 |  |      |  |
|          | <b>77 153 690</b>   | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |                   |   |    |   |                      |    |          |                 |  |      |  |
|          | <b>77 154 610</b>   | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |                   |   |    |   |                      |    |          |                 |  |      |  |
|          | <b>77 155 610</b>   | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |                   |   |    |   |                      |    |          |                 |  |      |  |
|          | <b>17063</b>  | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III   |                   |   |    |   |                      |    |          | <b>RK-8</b>     | valve cotter; number of notches: 1; valve stem diameter: 8 |      |  |
|          | <b>171055</b>   | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III   |                   |   |    |   |                      |    |          | <b>RK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |      |  |
|          | <b>171016</b>   | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III<br>OES specification  |                   |   |    |   |                      |    |          | <b>81-17116</b> | IN/EX; 13.02/ x 8.02 x 56 G1                               |      |  |
|          | <b>171120</b>   | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |                   |   |    |   |                      |    |          | <b>81-17115</b> | IN/EX; 13.07/ x 8.02 x 56 G1                               |      |  |
|          | <b>81-17114</b>   | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket   |                   |   |    |   |                      |    |          | <b>81-17114</b> | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket    |      |  |
|          | <b>81-5611</b>  | IN/EX; 13.12/ x 8 x 56 G1   |                   |   |    |   |                      |    |          | <b>81-5611</b>  | IN/EX; 13.12/ x 8 x 56 G1                                  |      |  |
|          | <b>50 007 054</b>   | CAM   |                   |   |    |   |                      |    |          |                 |  |      |  |
|          | <b>50 006 180</b>   | mechanical; Outer Ø: 44; length: 32   |                   |   |    |   |                      |    |          |                 |  |      |  |

|          |  |   |                   |   |   |   |                      |    |       |                 |  |      |  |
|----------|--|---|-------------------|---|---|---|----------------------|----|-------|-----------------|--|------|--|
| <b>6</b> |  | <b>93</b>   |                   |   |   |   |                      |    |       |                 |  |      |  |
|          | <b>8140.67F Euro 2</b>                         | <b>3701, 3710, 3711, 3713, 3721</b>   | 01.1989 → 08.1998 | D | A | 4 | 2499 cm <sup>3</sup> | 2V | 60 kW | 82 PS           | 21   | - 92 |  |
|          | <b>DAILY II Platform/Chassis, DAILY II Van</b> |   |                   |   |   |   |                      |    |       |                 |  |      |  |
|          | <b>89 183 190</b>                              | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5   |                   |   |   |   |                      |    |       |                 |  |      |  |
|          | <b>77 153 690</b>                              | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |                   |   |   |   |                      |    |       |                 |  |      |  |
|          | <b>77 154 610</b>                              | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |                   |   |   |   |                      |    |       |                 |  |      |  |
|          | <b>77 155 610</b>                              | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |                   |   |   |   |                      |    |       |                 |  |      |  |
|          | <b>17063</b>                                   | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III   |                   |   |   |   |                      |    |       | <b>RK-8</b>     | valve cotter; number of notches: 1; valve stem diameter: 8 |      |  |
|          | <b>171120</b>                                  | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |                   |   |   |   |                      |    |       | <b>RK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |      |  |
|          | <b>81-17116</b>                                | IN/EX; 13.02/ x 8.02 x 56 G1  |                   |   |   |   |                      |    |       | <b>81-17116</b> | IN/EX; 13.02/ x 8.02 x 56 G1                               |      |  |
|          | <b>81-17115</b>                                | IN/EX; 13.07/ x 8.02 x 56 G1  |                   |   |   |   |                      |    |       | <b>81-17115</b> | IN/EX; 13.07/ x 8.02 x 56 G1                               |      |  |
|          | <b>81-17114</b>                                | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket   |                   |   |   |   |                      |    |       | <b>81-17114</b> | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket    |      |  |
|          | <b>81-5611</b>                                 | IN/EX; 13.12/ x 8 x 56 G1   |                   |   |   |   |                      |    |       | <b>81-5611</b>  | IN/EX; 13.12/ x 8 x 56 G1                                  |      |  |
|          | <b>50 007 571</b>                              | CAM, chilled cast iron  |                   |   |   |   |                      |    |       |                 |  |      |  |

|          |   |   |                   |   |   |   |                      |    |       |        |      |       |
|----------|---|---|-------------------|---|---|---|----------------------|----|-------|--------|------|-------|
| <b>7</b> |   | <b>94.4</b>   |                   |   |   |   |                      |    |       |        |      |       |
|          | <b>8140.23 Euro 2</b>   | <b>2790</b>   | 01.1996 → 05.1999 | D | A | 4 | 2798 cm <sup>3</sup> | 2V | 76 kW | 103 PS | 18,5 | - 100 |
|          | <b>DAILY II Bus, DAILY II Dump Truck, DAILY II Platform/Chassis, DAILY II Van</b> |   |                   |   |   |   |                      |    |       |        |      |       |
|          | <b>50 009 280</b>   | length: 157; Large connecting rod eye bore diameter: 60.34; Small connecting rod eye diameter: 32.01; Width big end: 30.75; Width small end: 30.75; trapezoidal connecting rod; sawed |                   |   |   |   |                      |    |       |        |      |       |

|   |   |
|---|---|
| <b>8</b>  | <b>94.4</b>   |
| <b>8140.43 Euro 2</b>   | 02.1995 → 05.1999 D LA 4 2798 cm <sup>3</sup> 2V 90 kW 122 PS €18,5 - 100 |
| <b>DAILY II Bus, DAILY II Dump Truck, DAILY II Platform/Chassis, DAILY II Van</b> |   |

|                         |   |   |
|-------------------------|---|---|
| <b>94 701 600</b>       | Cylinder diameter: 94.4; KH: 58.75; MT: -19.45; MØ: 39.3; GL: 87.6; piston pin: 32x72; number of piston rings: 3  |   |
| <b>94 701 630 94.80</b> | RTK, KKK, TPL   |   |
| <b>T15 2.5 MO G6</b>    | M 2   |   |
| <b>DSF 2.5 CR</b>       | → <b>80 00382 1 1 ...</b>   |   |
|                         | piston for wedge type con-rod, 01.1998→   |   |
| <b>80 00378 1 0 000</b> | Ø94.4; STD; set: 1; [T15 G6 CR 3] [M 2] [DSF CR 3]  |   |
|                         | <b>80 00378 1 0 040 94.80</b>   |   |
| <b>80 00382 1 1 000</b> | Ø94.4; STD; set: 1; [T15 G6 MO 2.5] [M 2] [DSF CR 2.5]  |   |
| <b>89 502 190</b>       | T - Dry cylinder liner; semi; A=97.5 C=100.9 L=167 H=5  |   |
| <b>77 153 690</b>       | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B   |   |
| <b>77 155 610</b>       | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G  |   |
|                         | <b>77 155 620 0,508 / 77 155 600 STD</b> , Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap, <b>35-12</b> : 05.1996→  |   |
| <b>77 884 610</b>       | [Set] HL 0,254 Ø 79.951 / 84.590 / 23.800 / 2.301 St/B/G; PASS-L 0,254 Ø 85.951 / 90.590 / 30.950 / 2.301 St/B/G  |   |
|                         | <b>77 884 620 0,508 / 77 884 600 STD</b>  |   |
| <b>50 009 280</b>       | length: 157; Large connecting rod eye bore diameter: 60.34; Small connecting rod eye diameter: 32.01; Width big end: 30.75; Width small end: 30.75; trapezoidal connecting rod; sawed |   |
| <b>171055</b>           | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III   | <b>RK-8</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
| <b>171016</b>           | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III<br>OES specification  | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>171120</b>           | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   | <b>81-17116</b> IN/EX; 13.02/ x 8.02 x 56 G1                            |
|                         |   | <b>81-17115</b> IN/EX; 13.07/ x 8.02 x 56 G1                            |
|                         |   | <b>81-17114</b> IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket |
|                         |   | <b>81-5611</b> IN/EX; 13.12/ x 8 x 56 G1                                |
| <b>50 006 180</b>       | mechanical; Outer Ø: 44; length: 32   |   |

|   |   |
|---|---|
| <b>9</b>  | <b>94.4</b>   |
| <b>8140.63 Euro 2</b>   | 09.1998 → 05.1999 D 4 2798 cm <sup>3</sup> 2V 62-64 kW 84-87 PS €21,7 - 100 |
| <b>DAILY II Dump Truck, DAILY II Platform/Chassis, DAILY II Van</b> |   |




|                      |   |   |
|----------------------|---|---|
| <b>77 153 690</b>    | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B   |   |
| <b>77 155 610</b>    | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G  |   |
|                      | <b>77 155 620 0,508 / 77 155 600 STD</b> , Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap   |   |
| <b>77 884 610</b>    | [Set] HL 0,254 Ø 79.951 / 84.590 / 23.800 / 2.301 St/B/G; PASS-L 0,254 Ø 85.951 / 90.590 / 30.950 / 2.301 St/B/G  |   |
|                      | <b>77 884 620 0,508 / 77 884 600 STD</b>  |   |
| <b>50 009 280</b>    | length: 157; Large connecting rod eye bore diameter: 60.34; Small connecting rod eye diameter: 32.01; Width big end: 30.75; Width small end: 30.75; trapezoidal connecting rod; sawed |   |
| <b>171055</b>        | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III   | <b>RK-8</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
| <b>171016</b>        | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III<br>OES specification  | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>171120</b>        | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   | <b>81-17116</b> IN/EX; 13.02/ x 8.02 x 56 G1                            |
|                      |   | <b>81-17115</b> IN/EX; 13.07/ x 8.02 x 56 G1                            |
|                      |   | <b>81-17114</b> IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket |
|                      |   | <b>81-5611</b> IN/EX; 13.12/ x 8 x 56 G1                                |
| <b>50 007 571</b>    | CAM, chilled cast iron  |   |
| <b>20 1614 81406</b> | mechanical  |   |
| <b>7.24809.53.0</b>  | EGR valve; pneumatic  |   |

cont...








50 006 180

mechanical; Outer Ø: 44; length: 32

|  | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW | PS | Pos |
|---|------|--|-----------------|---|------------------|----|----|-----|
|   |      |  |                 |   |                  |    |    |     |
| B3  | B 4  | 71 x 83,6  | 1324            | 4   | 9,4              | 55 | 75 | 1   |

**K**



|                 |  | Pos  |  |  | Pos |
|--|---|------|--|---|-----|
|  PRIDE Van (DA) |   |      |  |   |     |
| 1.3 16V  | 04.1992 → 10.1996   | B3 B | 1  |   |     |
| 1.3 16V  | 10.1996 → 06.1999   | B3 B | 1  |   |     |

K

|                       |   |                   |   |   |                      |    |       |       |      |        |
|-----------------------|---|-------------------|---|---|----------------------|----|-------|-------|------|--------|
| <b>1</b>              | <b>71</b>   |                   |   |   |                      |    |       |       |      |        |
| <b>B3</b>             |   | 04.1992 → 06.1999 | B | 4 | 1324 cm <sup>3</sup> | 4V | 55 kW | 75 PS | Σ9,4 | - 83.6 |
| <b>PRIDE Van (DA)</b> |   |                   |   |   |                      |    |       |       |      |        |
| <b>TW-2008A STD</b>   | [Pair] AS STD Ø 57.250 / 69.000 // 2.550 St/A         |                   |   |   |                      |    |       |       |      |        |
| <b>CB-1168A 0.25</b>  | [Set] PL 0,25 Ø 39.706 / 43.000 / 17.130 / 1.633 St/A |                   |   |   |                      |    |       |       |      |        |
|                       | <b>CB-1168A 0,50 / CB-1168A STD</b>                   |                   |   |   |                      |    |       |       |      |        |
| <b>MS-2012A 0.25</b>  | [Set] HL 0,25 Ø 49.705 / 54.000 / 17.630 / 2.137 St/A |                   |   |   |                      |    |       |       |      |        |
|                       | <b>MS-2012A 0,50 / MS-2012A 0,75 / MS-2012A STD</b>   |                   |   |   |                      |    |       |       |      |        |
| <b>7.18222.01.0</b>   | intake manifold pressure sensor; pneumatic            |                   |   |   |                      |    |       |       |      |        |
| <b>50 007 623</b>     | hydraulic; Outer Ø: 12; length: 20.5                  |                   |   |   |                      |    |       |       |      |        |

|       |       | Cyl. | mm      | cm <sup>3</sup> |   | Comp. | kW    | PS     | Pos |
|-------|-------|------|---------|-----------------|---|-------|-------|--------|-----|
|       |       |      |         |                 |   | Ratio |       |        |     |
|       |       |      |         |                 |   | ε     |       |        |     |
| EN 55 | D     | 4    | 94 x 90 | 2498            | 2 | 23    | 53-56 | 72-76  | 1   |
| ET 70 | D (A) | 4    | 94 x 90 | 2496            | 2 | 21    | 71-74 | 96-101 | 2   |




L

|                                |                   | Pos     |   |  | Pos |
|--------------------------------|-------------------|---------|---|--|-----|
|                                |                   |         |   |  |     |
| <b>400 Bus</b>                 |                   |         |   |  |     |
| 2.5 D                          | 04.1989 → 03.1996 | EN 55 D | 1 |  |     |
| 2.5 TD                         | 11.1995 → 10.1998 | ET 70 D | 2 |  |     |
| <b>400 Platform/Chassis</b>    |                   |         |   |  |     |
| 2.5 D                          | 04.1989 → 10.1996 | EN 55 D | 1 |  |     |
| 2.5 TD                         | 11.1995 → 10.1996 | ET 70 D | 2 |  |     |
| <b>400 Van</b>                 |                   |         |   |  |     |
| 2.5 D                          | 04.1989 → 03.1996 | EN 55 D | 1 |  |     |
| 2.5 D                          | 04.1989 → 03.1996 | ET 70 D | 2 |  |     |
| <b>CONVOY Platform/Chassis</b> |                   |         |   |  |     |
| 2.5 D                          | 04.1996 → 09.1997 | EN 55 D | 1 |  |     |
| <b>CONVOY Van</b>              |                   |         |   |  |     |
| 2.5 D                          | 04.1996 → 09.1997 | EN 55 D | 1 |  |     |

L

| 1 |   | 94  |  |
|---|---|---|--|
|   | EN 55   | 04.1989 → 09.1997   | D 4 2498 cm <sup>3</sup> 2V 53-56 kW 72-76 PS 23 - 90    |
|   | 400 Bus, 400 Platform/Chassis, 400 Van, CONVOY Platform/Chassis, CONVOY Van |   |  |
|   | 93 625 600  | Cylinder diameter: 94; KH: 53.92; MT: -1.8; GL: 96.42; piston pin: 30x78.8; number of piston rings: 3<br>R 2 CR G3<br>M 2<br>DSF 4 CR<br>→ 80 00041 1 0 ...<br>cylinder head gasket piston protrusion:<br><br>thickness more than less than<br><br>1,56 +0,84<br>1,70 +0,84 |  |
|   | 80 00041 1 0 000  | Ø94; STD; set: 1; [R G3 CR 2] [M 2] [DSF CR 4]<br>80 00041 1 0 040 94.40  |  |
|   | 89 033 190  | T - Dry cylinder liner; semi; A=97 C=99.5 L=170.6 H=3.9   |  |
|   | 77 101 618  | [Set] PL 0,30 Ø 54.721 / 58.737 / 29.000 / 1.992 St/A<br>77 101 628 0,50 / 77 101 608 STD   |  |
|   | KK-8H   | valve cotter; number of notches: 1; valve stem diameter: 8  | 81-5303 IN/EX; 14.05/ x 8.5 x 55 G1                      |
| 2 |   | 94  |  |
|   | ET 70   | 04.1989 → 10.1998   | D A 4 2496 cm <sup>3</sup> 2V 71-74 kW 96-101 PS 21 - 90 |
|   | 400 Bus, 400 Platform/Chassis, 400 Van                                      |   |  |
|   | 89 033 190  | T - Dry cylinder liner; semi; A=97 C=99.5 L=170.6 H=3.9   |  |
|   | 77 101 618  | [Set] PL 0,30 Ø 54.721 / 58.737 / 29.000 / 1.992 St/A<br>77 101 628 0,50 / 77 101 608 STD   |  |
|   | KK-8H   | valve cotter; number of notches: 1; valve stem diameter: 8  | 81-5303 IN/EX; 14.05/ x 8.5 x 55 G1                      |

L

|  |       |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS      | Pos |
|---|-------|---|------|--|-----------------|---|------------------|-------|---------|-----|
| F8 (8V)   | B     | 4 | 4    | 86 x 77  | 1789            | 2   | 8,6              | 62-67 | 84-91   | 1   |
| FE (12V)  | B     | 4 | 4    | 86 x 86  | 1998            | 3   | 8,6:1            | 66-81 | 90-110  | 2   |
| FE (8V)   | B     | 4 | 4    | 86 x 86  | 1998            | 2   | 8,6              | 60-88 | 82-120  | 3   |
| FE60  | B     | 4 | 4    | 86 x 86  | 1998            | 2   | 8,6:1            | 60    | 82      | 2   |
| FE61  | B     | 4 | 4    | 86 x 86  | 1998            | 2   | 8,6:1            | 60    | 82      | 2   |
| FEBN  | B     | 4 | 4    | 86 x 86  | 1998            | 2   | 8,6:1            | 60-63 | 82-86   | 2   |
| G6  | B     | 4 | 4    | 92 x 98  | 2606            | 3   | 8,4              | 89-92 | 121-125 | 7   |
| HA  | D     | 4 | 4    | 95 x 105   | 2977            | 2   | 21:1             | 50-66 | 68-90   | 9   |
| R2  | D     | 4 | 4    | 86 x 94  | 2184            | 2   | 23               | 47-52 | 64-71   | 4   |
| RF46  | D     | 4 | 4    | 86 x 86  | 1998            | 2   | 22,7             | 46-53 | 63-72   | 5   |
| SL  | D     | 4 | 4    | 100 x 110  | 3455            | 2   | 18,1:1           | 66-77 | 90-105  | 10  |
| SLT   | D (A) | 4 | 4    | 100 x 110  | 3455            | 2   | 18:1             |       |         | 10  |
| WL-T  | D (A) | 4 | 4    | 93 x 92  | 2500            | 3   | 19,8             | 61-92 | 83-125  | 8   |
| XA  | D     | 4 | 4    | 88,9 x 101,6   | 2522            | 2   | 21:1             | 52    | 77      | 6   |

|                                      |                   |          |   | Pos |  |  |  |  | Pos |
|--------------------------------------|-------------------|----------|---|-----|--|--|--|--|-----|
| <b>B-SERIE Platform/Chassis (UF)</b> |                   |          |   |     |  |  |  |  |     |
| 2.5 TD                               | 05.1996 → 02.1999 | WL-T     | D | 8   |  |  |  |  |     |
| 2.6 i                                | 11.1991 → 02.1999 | G6       | B | 7   |  |  |  |  |     |
| 2.6 i 4x4                            | 12.1990 → 02.1999 | G6       | B | 7   |  |  |  |  |     |
| <b>E Bus (SG)</b>                    |                   |          |   |     |  |  |  |  |     |
| 2.0 i                                | 06.1995 → 09.1999 | FE (8V)  | B | 3   |  |  |  |  |     |
| 2.0 i 12V (SGE3, SGEW)               | 11.1997 → 02.1999 | FE (12V) | B | 2   |  |  |  |  |     |
| 2.5 TD (SGLW, SGL35)                 | 06.1995 → 09.1999 | WL-T     | D | 8   |  |  |  |  |     |
| 2.5 TD 4x4 (SGL5, SGLR)              | 06.1995 → 09.1999 | WL-T     | D | 8   |  |  |  |  |     |
| <b>E Bus (SR1)</b>                   |                   |          |   |     |  |  |  |  |     |
| E2000                                | 11.1984 → 05.1994 | FE (8V)  | B | 3   |  |  |  |  |     |
| E2000                                | 10.1989 → 05.1994 | FE (8V)  | B | 3   |  |  |  |  |     |
| E2000                                | 10.1989 → 05.1994 | FEBN     | B | 2   |  |  |  |  |     |
| <b>E Platform/Chassis (SD1)</b>      |                   |          |   |     |  |  |  |  |     |
| E2000                                | 10.1989 → 05.1995 | FEBN     | B | 2   |  |  |  |  |     |
| E2200 D                              | 04.1997 → 07.1999 | R2       | D | 4   |  |  |  |  |     |
| E2500 TD                             | 08.1997 → 07.1999 | WL-T     | D | 8   |  |  |  |  |     |
| <b>E Van (SR2)</b>                   |                   |          |   |     |  |  |  |  |     |
| E1800                                | 10.1983 → 08.1999 | F8 (8V)  | B | 1   |  |  |  |  |     |
| E2000                                | 03.1991 → 05.1994 | FE (8V)  | B | 3   |  |  |  |  |     |
| E2000                                | 03.1991 → 05.1994 | FE60     | B | 2   |  |  |  |  |     |
| E2000                                | 03.1991 → 05.1994 | FE61     | B | 2   |  |  |  |  |     |
| <b>PARKWAY Bus</b>                   |                   |          |   |     |  |  |  |  |     |
| T3500                                | 01.1989 → 04.1997 | SL       | D | 10  |  |  |  |  |     |
| <b>SPECTRON</b>                      |                   |          |   |     |  |  |  |  |     |
| 2.0 D                                | 08.1986 → 10.1995 | RF46     | D | 5   |  |  |  |  |     |
| 2.2 TD                               | 08.1986 → 10.1995 | R2       | D | 4   |  |  |  |  |     |
| <b>TITAN Platform/Chassis</b>        |                   |          |   |     |  |  |  |  |     |
| T3500                                | 11.1989 → 12.1996 | SL       | D | 10  |  |  |  |  |     |
| <b>TITAN Pritsche/Fahrgestell</b>    |                   |          |   |     |  |  |  |  |     |
| 2.5 D                                | 03.1983 → 01.1992 | XA       | D | 6   |  |  |  |  |     |
| 3.0 D                                | 06.1976 → 12.1997 | HA       | D | 9   |  |  |  |  |     |
| 3.5 TD                               | 06.1983 → 01.1992 | SLT      | D | 10  |  |  |  |  |     |

M



|          |   |  |   |   |                      |    |          |           |        |      |  |
|----------|---|--|---|---|----------------------|----|----------|-----------|--------|------|--|
| <b>1</b> |   | <b>86</b>  |   |   |                      |    |          |           |        |      |  |
|          | <b>F8 (8V)</b>  | 10.1983 → 08.1999  | B | 4 | 1789 cm <sup>3</sup> | 2V | 62-67 kW | 84-91 PS  | ⊗8,6   | - 77 |  |
|          | <b>E Van (SR2)</b>  |  |   |   |                      |    |          |           |        |      |  |
|          | <b>CB-2004A 0.25</b>  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.635 St/A<br><b>CB-2004A 0,50 / CB-2004A 0,75 / CB-2004A STD / CB-2004A 1,00</b>                                       |   |   |                      |    |          |           |        |      |  |
|          | <b>MS-2004A 0.25</b>  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 28.140 / 2.139 St/A<br><b>MS-2004A 0,50 / MS-2004A STD, →03.1987</b>        |   |   |                      |    |          |           |        |      |  |
|          | <b>MS-2009A 0.25</b>  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 30.140 / 2.139 St/A<br><b>MS-2009A 0,50 / MS-2009A STD, 04.1987→</b>        |   |   |                      |    |          |           |        |      |  |
|          | <b>50 007 623</b>   | hydraulic; Outer Ø: 12; length: 20.5   |   |   |                      |    |          |           |        |      |  |
| <b>2</b> |   | <b>86</b>  |   |   |                      |    |          |           |        |      |  |
|          | <b>FE (12V)</b>   | 11.1997 → 02.1999  | B | 4 | 1998 cm <sup>3</sup> | 3V | 66-81 kW | 90-110 PS | ⊗8,6:1 | - 86 |  |
|          | <b>FE60</b>   | 03.1991 → 05.1994  | B | 4 | 1998 cm <sup>3</sup> | 2V | 60 kW    | 82 PS     | ⊗8,6:1 | - 86 |  |
|          | <b>FE61</b>   | 03.1991 → 05.1994  | B | 4 | 1998 cm <sup>3</sup> | 2V | 60 kW    | 82 PS     | ⊗8,6:1 | - 86 |  |
|          | <b>FE61</b>   | 03.1991 → 05.1994  | B | 4 | 1998 cm <sup>3</sup> | 2V | 60 kW    | 82 PS     | ⊗8,6:1 | - 86 |  |
|          | <b>FE61</b>   | 03.1991 → 05.1994  | B | 4 | 1998 cm <sup>3</sup> | 2V | 60 kW    | 82 PS     | ⊗8,6:1 | - 86 |  |
|          | <b>E Bus (SG), E Bus (SR1), E Platform/Chassis (SD1), E Van (SR2)</b> |  |   |   |                      |    |          |           |        |      |  |
|          | <b>80 00489 1 0 000</b>   | Ø86; STD; set: 1; [R CR 1.5] [NM 1.5] [SLF CR 4]<br><b>80 00489 1 0 050 86.50</b>  |   |   |                      |    |          |           |        |      |  |
|          | <b>CB-2009A 0.25</b>  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.630 St/A<br><b>CB-2009A 0,50 / CB-2009A STD</b>   |   |   |                      |    |          |           |        |      |  |
|          | <b>MS-2009A 0.25</b>  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 30.140 / 2.139 St/A<br><b>MS-2009A 0,50 / MS-2009A STD</b>                  |   |   |                      |    |          |           |        |      |  |
| <b>3</b> |   | <b>86</b>  |   |   |                      |    |          |           |        |      |  |
|          | <b>FE (8V)</b>  | 11.1984 → 09.1999  | B | 4 | 1998 cm <sup>3</sup> | 2V | 60-88 kW | 82-120 PS | ⊗8,6   | - 86 |  |
|          | <b>E Bus (SG), E Bus (SR1), E Van (SR2)</b>                           |  |   |   |                      |    |          |           |        |      |  |
|          | <b>CB-2004A 0.25</b>  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.635 St/A<br><b>CB-2004A 0,50 / CB-2004A 0,75 / CB-2004A STD / CB-2004A 1,00, →03.1987</b>                             |   |   |                      |    |          |           |        |      |  |
|          | <b>CB-2009A 0.25</b>  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.630 St/A<br><b>CB-2009A 0,50 / CB-2009A STD, E2000: 04.1987→</b>  |   |   |                      |    |          |           |        |      |  |
|          | <b>MS-2004A 0.25</b>  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 28.140 / 2.139 St/A<br><b>MS-2004A 0,50 / MS-2004A STD, →03.1987</b>        |   |   |                      |    |          |           |        |      |  |
|          | <b>MS-2009A 0.25</b>  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 30.140 / 2.139 St/A<br><b>MS-2009A 0,50 / MS-2009A STD, E2000: 04.1987→</b> |   |   |                      |    |          |           |        |      |  |
|          | <b>50 007 623</b>   | hydraulic; Outer Ø: 12; length: 20.5   |   |   |                      |    |          |           |        |      |  |
| <b>4</b> |   | <b>86</b>  |   |   |                      |    |          |           |        |      |  |
|          | <b>R2</b>   | 08.1986 → 07.1999  | D | 4 | 2184 cm <sup>3</sup> | 2V | 47-52 kW | 64-71 PS  | ⊗23    | - 94 |  |
|          | <b>E Platform/Chassis (SD1), SPECTRON</b>                             |  |   |   |                      |    |          |           |        |      |  |
|          | <b>80 00420 1 0 000</b>   | Ø86; STD; set: 1; [R IF CR 2] [M IW CR 2] [DSF CR 3]   |   |   |                      |    |          |           |        |      |  |
|          | <b>TW-2007A STD</b>   | [Pair] AS STD Ø 69.250 / 84.400 // 2.050 St/A  |   |   |                      |    |          |           |        |      |  |
|          | <b>CB-2004A 0.25</b>  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.635 St/A<br><b>CB-2004A 0,50 / CB-2004A 0,75 / CB-2004A STD / CB-2004A 1,00</b>                                       |   |   |                      |    |          |           |        |      |  |
|          | <b>MS-2007A 0.25</b>  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.135 St/A; HL 0,25 Ø 59.705 / 64.000 / 21.130 / 2.135 St/A<br><b>MS-2007A 0,50 / MS-2007A 0,75 / MS-2007A STD</b>      |   |   |                      |    |          |           |        |      |  |
|          | <b>PB-2007J STD</b>   | [Set] PL-B STD Ø 25.000 / 28.000 / 26.800 / 1.530 St/B   |   |   |                      |    |          |           |        |      |  |
|          | <b>81-73000</b>   | EX; 14.02/ x 7.98 x 37.66 G2   |   |   |                      |    |          |           |        |      |  |
| <b>5</b> |   | <b>86</b>  |   |   |                      |    |          |           |        |      |  |
|          | <b>RF46</b>   | 08.1986 → 10.1995  | D | 4 | 1998 cm <sup>3</sup> | 2V | 46-53 kW | 63-72 PS  | ⊗22,7  | - 86 |  |
|          | <b>SPECTRON</b>   |  |   |   |                      |    |          |           |        |      |  |
|          | <b>TW-2007A STD</b>   | [Pair] AS STD Ø 69.250 / 84.400 // 2.050 St/A  |   |   |                      |    |          |           |        |      |  |
|          | <b>MS-2007A 0.25</b>  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.135 St/A; HL 0,25 Ø 59.705 / 64.000 / 21.130 / 2.135 St/A<br><b>MS-2007A 0,50 / MS-2007A 0,75 / MS-2007A STD</b>      |   |   |                      |    |          |           |        |      |  |
|          | <b>81-73000</b>   | EX; 14.02/ x 7.98 x 37.66 G2   |   |   |                      |    |          |           |        |      |  |

|           |  |   |     |   |                      |    |          |            |         |         |  |  |
|-----------|--|---|-----|---|----------------------|----|----------|------------|---------|---------|--|--|
| <b>6</b>  |  | <b>88.9</b>   |     |   |                      |    |          |            |         |         |  |  |
|           | <b>XA</b>  | 03.1983 → 01.1992   | D   | 4 | 2522 cm <sup>3</sup> | 2V | 52 kW    | 77 PS      | ⊗21:1   | - 101.6 |  |  |
|           | <b>TITAN Pritsche/Fahrgestell</b>  |   |     |   |                      |    |          |            |         |         |  |  |
|           | <b>TW-1075A STD</b>  | [Pair] AS STD Ø 78.700 / 95.400 // 2.325 St/A   |     |   |                      |    |          |            |         |         |  |  |
|           | <b>CB-1075GP 0.25</b>  | [Set] PL 0,25 Ø 56.875 / 60.833 / 28.650 / 1.961 St/B/G<br><b>CB-1075GP 0,50 / CB-1075GP STD</b>  |     |   |                      |    |          |            |         |         |  |  |
|           | <b>MS-2000GP 0.50</b>  | [Set] HL 0,50 Ø 69.325 / 74.066 / 28.700 / 2.343 St/B/G<br><b>MS-2000GP STD</b>   |     |   |                      |    |          |            |         |         |  |  |
| <b>7</b>  |  | <b>92</b>   |     |   |                      |    |          |            |         |         |  |  |
|           | <b>G6</b>  | 12.1990 → 02.1999   | B   | 4 | 2606 cm <sup>3</sup> | 3V | 89-92 kW | 121-125 PS | ⊗8,4    | - 98    |  |  |
|           | <b>B-SERIE Platform/Chassis (UF)</b>                                       |   |     |   |                      |    |          |            |         |         |  |  |
|           | <b>CB-2009A 0.25</b>   | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.630 St/A<br><b>CB-2009A 0,50 / CB-2009A STD</b>  |     |   |                      |    |          |            |         |         |  |  |
|           | <b>MS-2011A 0.25</b>   | [Set] HL 0,25 Ø 55.690 / 60.000 / 20.000 / 2.138 St/A; HL 0,25 Ø 55.690 / 60.000 / 25.990 / 2.138 St/A<br><b>MS-2011A 0,50 / MS-2011A STD</b> |     |   |                      |    |          |            |         |         |  |  |
|           | <b>50 007 623</b>  | hydraulic; Outer Ø: 12; length: 20.5  |     |   |                      |    |          |            |         |         |  |  |
| <b>8</b>  |  | <b>93</b>   |     |   |                      |    |          |            |         |         |  |  |
|           | <b>WL-T</b>  | 06.1995 → 09.1999   | D A | 4 | 2500 cm <sup>3</sup> | 3V | 61-92 kW | 83-125 PS  | ⊗19,8   | - 92    |  |  |
|           | <b>B-SERIE Platform/Chassis (UF), E Bus (SG), E Platform/Chassis (SD1)</b> |   |     |   |                      |    |          |            |         |         |  |  |
|           | <b>TW-2016A STD</b>  | [Pair] AS STD Ø 75.200 / 91.800 // 2.505 St/A   |     |   |                      |    |          |            |         |         |  |  |
|           | <b>CB-2016A 0.25</b>   | [Set] PL 0,25 Ø 54.705 / 58.000 / 23.600 / 1.632 St/A<br><b>CB-2016A 0,50 / CB-2016A 0,75 / CB-2016A STD</b>                                  |     |   |                      |    |          |            |         |         |  |  |
|           | <b>MS-2016A 0.25</b>   | [Set] HL 0,25 Ø 66.705 / 71.000 / 22.600 / 2.131 St/A<br><b>MS-2016A 0,50 / MS-2016A 0,75 / MS-2016A STD</b>                                  |     |   |                      |    |          |            |         |         |  |  |
|           | <b>PB-2016J STD</b>  | [Set] PL-B STD Ø 32.000 / 35.000 / 30.800 / 1.535 St/B  |     |   |                      |    |          |            |         |         |  |  |
| <b>9</b>  |  | <b>95</b>   |     |   |                      |    |          |            |         |         |  |  |
|           | <b>HA</b>  | 06.1976 → 12.1997   | D   | 4 | 2977 cm <sup>3</sup> | 2V | 50-66 kW | 68-90 PS   | ⊗21:1   | - 105   |  |  |
|           | <b>TITAN Pritsche/Fahrgestell</b>  |   |     |   |                      |    |          |            |         |         |  |  |
|           | <b>TW-1153A STD</b>  | [Pair] AS STD Ø 84.700 / 101.400 // 2.325 St/A  |     |   |                      |    |          |            |         |         |  |  |
|           | <b>CB-1153A 0.25</b>   | [Set] PL 0,25 Ø 60.875 / 64.833 / 28.050 / 1.960 St/A<br><b>CB-1153A STD</b>  |     |   |                      |    |          |            |         |         |  |  |
|           | <b>MS-1153A 0.25</b>   | [Set] HL 0,25 Ø 75.575 / 80.066 / 28.700 / 2.218 St/A<br><b>MS-1153A STD</b>  |     |   |                      |    |          |            |         |         |  |  |
|           | <b>PB-2005J STD</b>  | [Set] PL-B STD Ø 30.000 / 33.000 / 34.300 / 1.500 St/B, 10.1980→  |     |   |                      |    |          |            |         |         |  |  |
| <b>10</b> |  | <b>100</b>  |     |   |                      |    |          |            |         |         |  |  |
|           | <b>SL</b>  | 01.1989 → 04.1997   | D   | 4 | 3455 cm <sup>3</sup> | 2V | 66-77 kW | 90-105 PS  | ⊗18,1:1 | - 110   |  |  |
|           | <b>SLT</b>   | 06.1983 → 01.1992   | D A | 4 | 3455 cm <sup>3</sup> | 2V |          |            | ⊗18:1   | - 110   |  |  |
|           | <b>PARKWAY Bus, TITAN Platform/Chassis, TITAN Pritsche/Fahrgestell</b>     |   |     |   |                      |    |          |            |         |         |  |  |
|           | <b>TW-1153A STD</b>  | [Pair] AS STD Ø 84.700 / 101.400 // 2.325 St/A  |     |   |                      |    |          |            |         |         |  |  |
|           | <b>CB-1153A 0.25</b>   | [Set] PL 0,25 Ø 60.875 / 64.833 / 28.050 / 1.960 St/A<br><b>CB-1153A STD</b>  |     |   |                      |    |          |            |         |         |  |  |
|           | <b>MS-1153A 0.25</b>   | [Set] HL 0,25 Ø 75.575 / 80.066 / 28.700 / 2.218 St/A<br><b>MS-1153A STD</b>  |     |   |                      |    |          |            |         |         |  |  |

# MERCEDES-BENZ

|               |                |        | Cyl. |              | mm   | cm <sup>3</sup> |        | Comp. Ratio | kW      | PS | Pos |
|---------------|----------------|--------|------|--------------|------|-----------------|--------|-------------|---------|----|-----|
|               |                |        |      |              |      |                 |        |             |         |    |     |
| M 102         | 942            | B      | 4    | 95,5 x 80,3  | 2299 | 2               | 8:1    | 70          | 95      | 11 |     |
| M 102         | 946            | B      | 4    | 95,5 x 80,3  | 2299 | 2               | 8      | 70-77       | 95-105  | 13 |     |
| M 102         | 945            | B      | 4    | 95,5 x 80,3  | 2299 | 2               | 8      | 77          | 105     | 12 |     |
| M 115         | 972            | B      | 4    | 93,75 x 83,6 | 2307 | 2               | 8      | 62-63       | 84-86   | 10 |     |
| OM 354 Euro 2 | 901 - 903, 923 | D (LA) | 4    | 97,5 x 133   | 3972 | 2               | 18     | 77-103      | 105-140 | 14 |     |
| OM 354 Euro 2 | 924            | D (LA) | 4    | 97,5 x 133   | 3972 | 2               | 18     | 103         | 140     | 15 |     |
| OM 364 Euro 1 | 920            | D      | 4    | 97,5 x 133   | 3972 | 2               | 17,3   | 63          | 86      | 19 |     |
| OM 364 Euro 1 | 919, 921       | D      | 4    | 97,5 x 133   | 3972 | 2               | 17,3   | 63          | 86      | 18 |     |
| OM 364 Euro 0 | 911 - 912      | D      | 4    | 97,5 x 133   | 3972 | 2               | 17,3   | 63-66       | 86-90   | 17 |     |
| OM 364 Euro 0 | 906            | D      | 4    | 97,5 x 133   | 3972 | 2               | 17,3   | 66          | 90      | 16 |     |
| OM 364        | 913            | D      | 4    | 97,5 x 133   | 3972 | 2               | 17,3   | 66          | 90      | 17 |     |
| OM 364 Euro 1 | 957            | D (A)  | 4    | 97,5 x 133   | 3972 | 2               | 16,5   | 77          | 105     | 22 |     |
| OM 364 Euro 1 | 958            | D (A)  | 4    | 97,5 x 133   | 3972 | 2               | 16,5   | 77          | 105     | 23 |     |
| OM 364 Euro 0 | 954            | D (A)  | 4    | 97,5 x 133   | 3972 | 2               | 16,5   | 85          | 115     | 21 |     |
| OM 364 Euro 0 | 950, 952       | D (A)  | 4    | 97,5 x 133   | 3972 | 2               | 16,5   | 85          | 115     | 20 |     |
| OM 364 Euro 0 | 980            | D (LA) | 4    | 97,5 x 133   | 3972 | 2               | 16,5:1 | 100         | 136     | 24 |     |
| OM 364 Euro 1 | 986            | D (LA) | 4    | 97,5 x 133   | 3972 | 2               | 18:1   | 100         | 136     | 25 |     |
| OM 364 Euro 1 | 987            | D (LA) | 4    | 97,5 x 133   | 3972 | 2               | 18:1   | 100         | 136     | 26 |     |
| OM 364 Euro 0 | 984            | D (LA) | 4    | 97,5 x 133   | 3972 | 2               | 17:1   | 100         | 136     | 21 |     |
| OM 364 Euro 0 | 981            | D (LA) | 4    | 97,5 x 133   | 3972 | 2               | 17:1   | 100         | 136     | 20 |     |
| OM 601        | 943            | D      | 4    | 89 x 92,4    | 2299 | 2               | 22     | 58-60       | 79-82   | 4  |     |
| OM 601        | 940 - 941      | D      | 4    | 89 x 92,4    | 2299 | 2               | 22     | 58-60       | 79-82   | 3  |     |
| OM 602        | 940            | D      | 5    | 89 x 92,4    | 2874 | 2               | 22     | 70-72       | 95-98   | 5  |     |
| OM 602 Euro 2 | 980            | D (LA) | 5    | 89 x 92,4    | 2874 | 2               | 19,5   | 75-90       | 102-122 | 6  |     |
| OM 602        | 982            | D (LA) | 5    | 89 x 92,4    | 2874 | 2               | 19,5   | 95          | 129     | 7  |     |
| OM 605        | 912            | D      | 5    | 87 x 84      | 2497 | 4               | 22     | 83          | 113     | 1  |     |
| OM 615        | 963, 970       | D      | 4    | 87 x 83,6    | 1988 | 2               | 21     | 43-46       | 58-62   | 2  |     |
| OM 616        |                | D      | 4    | 90,9 x 92,4  | 2399 | 2               | 21     | 41-55       | 56-75   | 8  |     |
| OM 616        | 963            | D      | 4    | 90,9 x 92,4  | 2399 | 2               | 21     | 53-61       | 72-83   | 8  |     |
| OM 616        | 910, 961       | D      | 4    | 91 x 92,4    |      | 2               |        | 48-53       | 65-72   | 9  |     |

**M**

# MERCEDES-BENZ

|   |                   |            | Pos  |  |                   |            | Pos  |
|---|-------------------|------------|------|--|-------------------|------------|------|
| <b>3T-SERIES</b>                                |                   |            |      | <b>T1 Bus (601)</b>                            |                   |            |      |
| 307 D 2.3                                       | 10.1988 → 06.1995 | OM 601.940 | D 3  | 208 D 2.3                                      | 10.1988 → 06.1995 | OM 601.940 | D 3  |
| 308 2.3   | 05.1977 → 08.1982 | M 115.972  | B 10 | 208 D 2.3 (601.371, 601.372, 601.376, 601.377) | 10.1988 → 06.1995 | OM 601.940 | D 3  |
| 308 2.3   | 08.1982 → 06.1995 | M 102.942  | B 11 | 210 2.3  | 05.1989 → 02.1996 | M 102.945  | B 12 |
| 308 2.3   | 01.1989 → 06.1995 | M 102.945  | B 12 | 210 D 2.8                                      | 11.1988 → 02.1996 | OM 602.940 | D 5  |
| <b>E-CLASS Platform/Chassis (VF210)</b>         |                   |            |      | 210 D 2.8                                      | 11.1988 → 02.1996 | OM 602.940 | D 5  |
| E 250 d (210.610)                               | 06.1996 → 06.1998 | OM 605.912 | D 1  | <b>T1 Bus (602)</b>                            |                   |            |      |
| E 290 TD (210.617)                              | 07.1996 → 07.1999 | OM 602.982 | D 7  | 308 D 2.3                                      | 06.1989 → 06.1995 | OM 601.940 | D 3  |
| <b>MB</b>                                       |                   |            |      | 308 D 2.3                                      | 05.1990 → 06.1995 | OM 601.940 | D 3  |
| 180 2.4 D                                       | 10.1983 → 12.1986 | OM 616.961 | D 9  | 310 D 2.9                                      | 06.1989 → 02.1996 | OM 602.940 | D 5  |
| 180 2.4 D                                       | 10.1983 → 01.1996 | OM 616.910 | D 9  | 310 D 2.9                                      | 06.1990 → 02.1996 | OM 602.940 | D 5  |
| 180 2.4 D                                       | 10.1983 → 01.1996 | OM 616.963 | D 8  | <b>T1 Platform/Chassis (601)</b>               |                   |            |      |
| <b>MB Bus (631)</b>                             |                   |            |      | 208 D 2.3                                      | 11.1988 → 06.1995 | OM 601.940 | D 3  |
| 2.0 D   | 04.1988 → 08.1993 | OM 615.963 | D 2  | 208 D 2.3                                      | 06.1989 → 06.1995 | OM 601.940 | D 3  |
| 2.0 D   | 04.1988 → 08.1993 | OM 615.970 | D 2  | 210 D 2.8                                      | 11.1988 → 02.1996 | OM 602.940 | D 5  |
| 2.0 D   | 09.1993 → 04.1996 | OM 615.970 | D 2  | 210 D 2.9                                      | 11.1988 → 02.1996 | OM 602.940 | D 5  |
| D   | 12.1990 → 12.1994 | OM 616     | D 8  | <b>T1 Platform/Chassis (602)</b>               |                   |            |      |
| D (631.333, 631.343, 631.334, 631.344)          | 02.1988 → 05.1992 | OM 616.963 | D 8  | 308 D 2.3                                      | 06.1989 → 06.1995 | OM 601.940 | D 3  |
| D (631.333, 631.343, 631.334, 631.344)          | 12.1990 → 02.1996 | OM 616     | D 8  | 308 D 2.3                                      | 06.1989 → 06.1995 | OM 601.940 | D 3  |
| D (631.333, 631.343, 631.334, 631.344)          | 12.1990 → 02.1996 | OM 616.963 | D 8  | 310 2.3  | 01.1982 → 12.1994 | M 102.942  | B 11 |
| <b>MB Platform/Chassis (631)</b>                |                   |            |      | 310 D 2.9                                      | 06.1989 → 02.1996 | OM 602.940 | D 5  |
| D (631.340)                                     | 02.1988 → 05.1992 | OM 616.963 | D 8  | 310 D 2.9                                      | 06.1989 → 02.1996 | OM 602.940 | D 5  |
| D (631.340)                                     | 12.1990 → 02.1996 | OM 616.963 | D 8  | <b>T1 Van (601, 611)</b>                       |                   |            |      |
| <b>MB Van (631)</b>                             |                   |            |      | 208 D 2.3                                      | 10.1988 → 06.1995 | OM 601.940 | D 3  |
| 2.0 D   | 04.1988 → 08.1993 | OM 615.970 | D 2  | 208 D 2.3                                      | 11.1988 → 06.1995 | OM 601.940 | D 3  |
| 2.0 D   | 09.1993 → 04.1996 | OM 615.970 | D 2  | 210 2.3  | 07.1982 → 12.1988 | M 102.942  | B 11 |
| 2.4 D   | 01.1993 → 01.1996 | OM 616.963 | D 8  | 210 2.3  | 07.1982 → 02.1996 | M 102.946  | B 13 |
| 2.4 D   | 04.1994 → 09.1996 | OM 616.963 | D 8  | 210 2.3  | 05.1989 → 02.1996 | M 102.945  | B 12 |
| D (631.332, 631.342)                            | 02.1988 → 05.1992 | OM 616.963 | D 8  | 210 D 2.8                                      | 10.1988 → 02.1996 | OM 602.940 | D 5  |
| D (631.332, 631.342)                            | 12.1990 → 02.1996 | OM 616.963 | D 8  | 210 D 2.8                                      | 10.1988 → 02.1996 | OM 602.940 | D 5  |
| <b>SPRINTER 2-t Bus (901, 902)</b>              |                   |            |      | <b>T1 Van (602)</b>                            |                   |            |      |
| 208 D   | 02.1995 → 04.2000 | OM 601.943 | D 4  | 308 D 2.3                                      | 11.1988 → 06.1995 | OM 601.940 | D 3  |
| 210 D   | 03.1997 → 04.2000 | OM 602.980 | D 6  | 308 D 2.3                                      | 06.1989 → 06.1995 | OM 601.940 | D 3  |
| 212 D   | 02.1995 → 04.2000 | OM 602.980 | D 6  | 310 2.3  | 01.1989 → 12.1995 | M 102.945  | B 12 |
| <b>SPRINTER 2-t Platform/Chassis (901, 902)</b> |                   |            |      | 310 2.3  | 06.1989 → 02.1996 | M 102.942  | B 11 |
| 208 D   | 01.1995 → 04.2000 | OM 601.943 | D 4  | 310 D 2.9                                      | 06.1989 → 02.1996 | OM 602.940 | D 5  |
| 208 D   | 09.1996 → 04.2000 | OM 601.943 | D 4  | 310 D 2.9                                      | 06.1989 → 02.1996 | OM 602.940 | D 5  |
| 210 D   | 01.1997 → 04.2000 | OM 602.980 | D 6  | <b>T1/TN Platform/Chassis</b>                  |                   |            |      |
| 212 D   | 02.1995 → 04.2000 | OM 602.980 | D 6  | 408 D (611.317, 611.318)                       | 11.1988 → 06.1995 | OM 601.940 | D 3  |
| <b>SPRINTER 2-t Van (901, 902)</b>              |                   |            |      | 408 D (611.317, 611.318)                       | 11.1988 → 06.1995 | OM 601.940 | D 3  |
| 208 D   | 02.1995 → 04.2000 | OM 601.943 | D 4  | 410 (611.017, 611.018)                         | 08.1982 → 06.1995 | M 102.942  | B 11 |
| 208 D   | 10.1996 → 04.2000 | OM 601.943 | D 4  | 410 (611.017, 611.018)                         | 01.1989 → 06.1995 | M 102.945  | B 12 |
| 210 D   | 01.1997 → 04.2000 | OM 602.980 | D 6  | 410 D (611.417, 611.418)                       | 11.1988 → 06.1995 | OM 602.940 | D 5  |
| 212 D   | 02.1995 → 04.2000 | OM 602.980 | D 6  | 410 D (611.417, 611.418)                       | 11.1988 → 06.1995 | OM 602.940 | D 5  |
| <b>SPRINTER 3-t Bus (903)</b>                   |                   |            |      | <b>T1/TN Van</b>                               |                   |            |      |
| 308 D   | 02.1995 → 04.2000 | OM 601.943 | D 4  | 408 D (611.367, 611.368)                       | 11.1988 → 06.1995 | OM 601.940 | D 3  |
| 308 D (903.371, 903.372, 903.373)               | 03.1997 → 04.2000 | OM 601.943 | D 4  | 408 D (611.367, 611.368)                       | 11.1988 → 06.1995 | OM 601.940 | D 3  |
| 310 D (903.371, 903.372, 903.373)               | 01.1997 → 12.1999 | OM 602.980 | D 6  | 410 (611.067, 611.068)                         | 08.1982 → 06.1995 | M 102.942  | B 11 |
| 312 D 2.9                                       | 02.1995 → 04.2000 | OM 602.980 | D 6  | 410 (611.067, 611.068)                         | 01.1989 → 06.1995 | M 102.945  | B 12 |
| <b>SPRINTER 3-t Platform/Chassis (903)</b>      |                   |            |      | 410 D (611.467, 611.468)                       | 11.1988 → 06.1995 | OM 602.940 | D 5  |
| 308 D 2.3                                       | 02.1995 → 04.2000 | OM 601.943 | D 4  | 410 D (611.467, 611.468)                       | 11.1988 → 06.1995 | OM 602.940 | D 5  |
| 308 D 2.3                                       | 11.1996 → 04.2000 | OM 601.943 | D 4  | <b>T2/LN1 Bus</b>                              |                   |            |      |
| 310 D 2.9                                       | 01.1997 → 04.2000 | OM 602.980 | D 6  | O 609 D (672.072, 672.073)                     | 07.1987 → 12.1992 | OM 364.913 | D 17 |
| 310 D 2.9 4x4                                   | 01.1997 → 04.2000 | OM 602.980 | D 6  | O 611 D (672.372, 672.373)                     | 07.1987 → 12.1992 | OM 364.952 | D 20 |
| 312 D 2.9                                       | 02.1995 → 04.2000 | OM 602.980 | D 6  | O 611 D (672.372, 672.373)                     | 07.1987 → 12.1992 | OM 364.954 | D 21 |
| <b>SPRINTER 3-t Van (903)</b>                   |                   |            |      |  |                   |            |      |
| 308 D 2.3                                       | 02.1995 → 04.2000 | OM 601.943 | D 4  |  |                   |            |      |
| 308 D 2.3                                       | 02.1995 → 04.2000 | OM 601.943 | D 4  |  |                   |            |      |
| 310 D 2.9                                       | 02.1995 → 04.2000 | OM 602.980 | D 6  |  |                   |            |      |
| 310 D 2.9 4x4                                   | 06.1997 → 04.2000 | OM 602.980 | D 6  |  |                   |            |      |
| 312 D 2.9                                       | 02.1995 → 04.2000 | OM 602.980 | D 6  |  |                   |            |      |

# MERCEDES-BENZ

|   |              | Pos |   |              | Pos |
|---|--------------|-----|---|--------------|-----|
| O 614 D (672.375, 672.376) 07.1987 → 12.1992                          | OM 364.980 D | 24  | 811 D (670.302, 670.303) 04.1986 → 12.1994          | OM 364.952 D | 20  |
| O 614 D (672.375, 672.376) 11.1987 → 12.1992                          | OM 364.981 D | 20  | 811 D (670.303) 02.1992 → 12.1994                   | OM 364.958 D | 23  |
| <b>T2/LN1 Dump Truck</b>  |              |     | 814 D (670.312, 670.313) 11.1987 → 12.1994          | OM 354.924 D | 15  |
| 508 D (667.301, 667.302, 667.341, 667.342) 03.1989 → 12.1994          | OM 601.941 D | 3   | 814 D (670.312, 670.313) 11.1987 → 12.1994          | OM 364.981 D | 20  |
| 609 DK (668.041, 668.042) 04.1986 → 12.1994                           | OM 364.906 D | 16  | 814 D (670.312, 670.313) 02.1992 → 12.1994          | OM 364.986 D | 25  |
| 609 DK (668.041, 668.042) 07.1987 → 12.1994                           | OM 364.919 D | 18  | 814 DA 4x4 (670.411, 670.412) 11.1987 → 12.1994     | OM 364.984 D | 21  |
| 611 DK (668.041, 668.042) 06.1994 → 12.1994                           | OM 354.901 D | 14  | 814 DA 4x4 (670.411, 670.412) 11.1987 → 12.1994     | OM 364.987 D | 26  |
| 709 DK (669.041, 669.042) 04.1986 → 12.1994                           | OM 364.906 D | 16  | 814 DA 4x4 (670.411, 670.412) 01.1991 → 12.1994     | OM 364.984 D | 21  |
| 709 DK (669.041, 669.042) 02.1992 → 12.1994                           | OM 364.921 D | 18  | 814 DA 4x4 (670.411, 670.412) 02.1992 → 12.1994     | OM 364.987 D | 26  |
| 809 DK (670.041, 670.042) 04.1986 → 12.1994                           | OM 364.906 D | 16  | <b>T2/LN1 Van</b>                                   |              |     |
| 809 DK (670.041, 670.042) 04.1986 → 12.1994                           | OM 364.911 D | 17  | 508 D (667.361, 667.362) 03.1989 → 12.1994          | OM 601.941 D | 3   |
| 809 DK (670.041, 670.042) 02.1992 → 12.1994                           | OM 364.920 D | 19  | 510 (667.061, 667.062) 04.1986 → 12.1994            | M 102.946 B  | 13  |
| 809 DK (670.041, 670.042) 02.1992 → 12.1994                           | OM 364.921 D | 18  | 510 (667.061, 667.062) 04.1986 → 12.1994            | M 102.946 B  | 13  |
| 811 DK (670.341, 670.342) 04.1986 → 12.1994                           | OM 364.950 D | 20  | 609 D (668.061, 668.062, 668.063) 04.1986 → 12.1994 | OM 364.906 D | 16  |
| 811 DK (670.341, 670.342) 04.1986 → 12.1994                           | OM 364.952 D | 20  | 609 D (668.061, 668.062, 668.063) 07.1987 → 12.1994 | OM 364.919 D | 18  |
| <b>T2/LN1 Platform/Chassis</b>  |              |     | 609 D (668.061, 668.062, 668.063) 06.1994 → 12.1994 | OM 354.902 D | 14  |
| 510 (667.001, 667.002) 04.1986 → 12.1994                              | M 102.946 B  | 13  | 611 D (668.061, 668.062, 668.063) 06.1994 → 12.1994 | OM 354.901 D | 14  |
| 510 (667.001, 667.002) 04.1986 → 12.1994                              | M 102.946 B  | 13  | 709 D (669.061, 669.062, 669.063) 04.1986 → 12.1994 | OM 364.906 D | 16  |
| 609 D (668.001, 668.002, 668.003) 04.1986 → 12.1994                   | OM 364.906 D | 16  | 709 D (669.061, 669.062, 669.063) 04.1986 → 12.1994 | OM 364.912 D | 17  |
| 609 D (668.001, 668.002, 668.003) 07.1987 → 12.1994                   | OM 364.919 D | 18  | 709 D (669.061, 669.062, 669.063) 02.1992 → 12.1994 | OM 364.921 D | 18  |
| 609 D (668.001, 668.002, 668.003) 06.1994 → 12.1994                   | OM 354.902 D | 14  | 711 D (669.361, 669.362, 669.363) 04.1986 → 12.1994 | OM 364.950 D | 20  |
| 611 D (668.001, 668.002, 668.003) 06.1994 → 12.1994                   | OM 354.902 D | 14  | 711 D (669.361, 669.362, 669.363) 04.1986 → 12.1994 | OM 364.952 D | 20  |
| 709 D (669.000, 669.001, 669.002, 669.003, 669.041) 04.1986 → 12.1994 | OM 364.906 D | 16  | 711 D (669.361, 669.362, 669.363) 02.1992 → 12.1994 | OM 364.957 D | 22  |
| 709 D (669.000, 669.001, 669.002, 669.003, 669.041) 04.1986 → 12.1994 | OM 364.912 D | 17  | 711 D (669.361, 669.362, 669.363) 06.1994 → 12.1994 | OM 354.902 D | 14  |
| 709 D (669.001, 669.002, 669.003, 669.041, 669.000) 04.1986 → 12.1994 | OM 364.921 D | 18  | 711 D (669.361, 669.362, 669.363) 06.1994 → 12.1994 | OM 354.903 D | 14  |
| 711 D (669.301, 669.302, 669.303) 04.1986 → 12.1994                   | OM 364.950 D | 20  | 714 D (669.361, 669.362, 669.363) 06.1994 → 12.1994 | OM 354.923 D | 14  |
| 711 D (669.301, 669.302, 669.303) 04.1986 → 12.1994                   | OM 364.952 D | 20  | 809 D (670.061, 670.062, 670.063) 04.1986 → 12.1994 | OM 364.906 D | 16  |
| 711 D (669.301, 669.302, 669.303) 02.1992 → 12.1994                   | OM 364.957 D | 22  | 809 D (670.061, 670.062, 670.063) 04.1986 → 12.1994 | OM 364.911 D | 17  |
| 711 D (669.301, 669.302, 669.303) 06.1994 → 12.1994                   | OM 354.902 D | 14  | 809 D (670.061, 670.062, 670.063) 02.1992 → 12.1994 | OM 364.920 D | 19  |
| 711 D (669.301, 669.302, 669.303) 06.1994 → 12.1994                   | OM 354.903 D | 14  | 809 D (670.061, 670.062, 670.063) 02.1992 → 12.1994 | OM 364.921 D | 18  |
| 714 D (669.301, 669.302, 669.303) 06.1994 → 12.1994                   | OM 354.923 D | 14  | 811 D (670.362, 670.363) 04.1986 → 12.1994          | OM 364.950 D | 20  |
| 809 D (670.001, 670.002, 670.003) 04.1986 → 12.1994                   | OM 364.906 D | 16  | 811 D (670.362, 670.363) 04.1986 → 12.1994          | OM 364.952 D | 20  |
| 809 D (670.001, 670.002, 670.003) 04.1986 → 12.1994                   | OM 364.911 D | 17  | 811 D (670.362, 670.363) 02.1992 → 12.1994          | OM 364.958 D | 23  |
| 809 D (670.001, 670.002, 670.003) 02.1992 → 12.1994                   | OM 364.920 D | 19  | 811 D (670.362, 670.363) 06.1994 → 12.1994          | OM 354.901 D | 14  |
| 809 D (670.001, 670.002, 670.003) 02.1992 → 12.1994                   | OM 364.921 D | 18  | 814 D (670.364, 670.365, 670.366) 11.1987 → 12.1994 | OM 354.924 D | 15  |
| 811 D (670.302, 670.303) 04.1986 → 12.1994                            | OM 364.950 D | 20  | 814 D (670.364, 670.365, 670.366) 11.1987 → 12.1994 | OM 364.981 D | 20  |

**M**

# MERCEDES-BENZ

|   |            | Pos  |  |  | Pos |
|---|------------|------|--|--|-----|
| 814 D (670.364, 670.365, 02.1992 → 12.1994 670.366) | OM 364.986 | D 25 |  |  |     |
| 814 DA 4x4 (670.464, 01.1991 → 12.1994 670.465)     | OM 364.984 | D 21 |  |  |     |
| 814 DA 4x4 (670.464, 02.1992 → 12.1994 670.465)     | OM 364.987 | D 26 |  |  |     |

M



|   |  |
|---|--|
| <b>1</b>                                | <b>87</b>  |
| <b>OM 605</b>                           | <b>912</b>   |
|   | 06.1996 → 06.1998 D 5 2497 cm <sup>3</sup> 4V 83 kW 113 PS $\varnothing$ 22 - 84 |
| <b>E-CLASS Platform/Chassis (VF210)</b> |  |

|                         |   |   |
|-------------------------|---|---|
| <b>94 819 700</b>       | Cylinder diameter: 87; KH: 44.9; BÜ: 1.32; VT1: -2.26; VT2: -2.41; MT: -4.6; GL: 76.22; piston pin: 26x55; number of piston rings: 3<br>RTK<br>R 2.5 PC G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00173 1 0 ...</b> , <b>80 00173 1 1 ...</b> |   |
| <b>80 00173 1 0 000</b> | $\varnothing$ 87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]  |   |
| <b>80 00173 1 1 000</b> | $\varnothing$ 87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70</b>  |   |
| <b>89 193 190</b>       | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7   |   |
| <b>78 662 610</b>       | [Pair] AS 0,10 $\varnothing$ 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |   |
| <b>77 730 690</b>       | [Set] PL-B SEMI $\varnothing$ 26.000 / 28.500 / 21.800 / St/B   |   |
| <b>87 232 610</b>       | [Set] PL 0,25 $\varnothing$ 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 $\varnothing$ 47.715 / 51.600 / 21.800 / 1.937 St/A/B<br><b>87 232 620 0,50 / 87 232 600 STD</b>   |   |
| <b>87 418 610</b>       | [Set] HL 0,25 $\varnothing$ 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 418 620 0,50 / 87 418 630 0,75 / 87 418 600 STD / 87 418 640 1,00</b>  |   |
| <b>26046</b>            | EX; 26 x 6 x 105.7 x A - Cr - 45° - 9 -   | <b>LK-6H</b> valve cotter; number of notches: 1; valve stem diameter: 6 |
| <b>26047</b>            | EX; 26 x 7 x 105.5 x A/S - Cr - 45° - 9 - III   | <b>LK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
| <b>26264</b>            | IN; 29 x 6 x 105.4 x S - Cr - 45° - 22 - III  | <b>81-26178</b> EX; 12.5/ x 7 x 37.5 G2                                 |
| <b>26045</b>            | IN; 29 x 6 x 105.4 x S - Ni - 45° - 9 -   | <b>81-26175</b> IN; 12.5/ x 6 x 37.5 G1                                 |
|                         |   | <b>81-26176</b> IN; 12.7/ x 6 x 37.5 G1                                 |
| <b>50 006 391</b>       | installation side: intake sideCAM, chilled cast iron  |   |
| <b>50 006 390</b>       | installation side: outlet sideCAM, chilled cast iron  |   |
| <b>50 005 439</b>       | mechanical; metal   |   |
| <b>7.20607.74.0</b>     | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0   |   |
| <b>7.24807.02.0</b>     | vacuum pump; mechanical; vane pump  |   |

**M**

|                                   |   |
|-----------------------------------|---|
| <b>2</b>                          | <b>87</b>   |
| <b>OM 615</b>                     | <b>963, 970</b>   |
|                                   | 04.1988 → 04.1996 D 4 1988 cm <sup>3</sup> 2V 43-46 kW 58-62 PS $\varnothing$ 21 - 83.6 |
| <b>MB Bus (631), MB Van (631)</b> |   |

|                         |   |                                       |
|-------------------------|---|---------------------------------------|
| <b>80 00172 1 0 000</b> | $\varnothing$ 87; STD; set: 1; [R G6 CR 2] [R G1 IF 2] [DSF CR 4]   |                                       |
| <b>88 588 190</b>       | T - Dry cylinder liner; semi; A=90 C=92 L=158.4 H=4.7   |                                       |
| <b>78 616 610</b>       | [Pair] AS 0,10 $\varnothing$ 78.250 / 91.250 // 2.250 St/A<br><b>78 616 620 0,20 / 78 616 600 STD</b>   |                                       |
| <b>87 341 690</b>       | [Set] PL-B SEMI $\varnothing$ 26.000 / 29.000 / 31.800 / St/B   |                                       |
| <b>87 489 610</b>       | [Set] HL 0,25 $\varnothing$ 69.715 / 74.500 / 27.000 / 2.377 St/A<br><b>87 489 620 0,50 / 87 489 630 0,75 / 87 489 600 STD / 87 489 640 1,00</b>  |                                       |
| <b>87 695 610</b>       | [Set] HL 0,25 $\varnothing$ 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 $\varnothing$ 69.715 / 74.500 / 34.000 / 2.377 St/A<br><b>87 695 620 0,50 / 87 695 630 0,75 / 87 695 600 STD / 87 695 640 1,00</b> , PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |                                       |
| <b>87 696 610</b>       | [Set] PL 0,25 $\varnothing$ 51.715 / 55.600 / 26.000 / 1.930 St/A<br><b>87 696 620 0,50 / 87 696 630 0,75 / 87 696 600 STD / 87 696 640 1,00</b> , If used in the older connecting rod the lubrication hole must be bored.  |                                       |
| <b>261118</b>           | EX; 33.2 x 10 x 131 x A/S - Cr - 30° - 25 - III   | <b>81-2604</b> EX; 14/ x 10 x 48.5 G1 |
| <b>2641</b>             | IN; 39 x 10 x 131.5 x S - Cr - 30° - 25 -   | <b>81-2602</b> IN; 14/ x 10 x 60 G1   |



|               |   |
|---------------|---|
| <b>3</b>      | <b>89</b>   |
| <b>OM 601</b> | <b>940 - 941</b>  |
|               | 10.1988 → 06.1995 D 4 2299 cm <sup>3</sup> 2V 58-60 kW 79-82 PS  22 - 92.4  |
|               | <b>3T-SERIES, T1 Bus (601), T1 Bus (602), T1 Platform/Chassis (601), T1 Platform/Chassis (602), T1 Van (601, 611), T1 Van (602), T1/TN Platform/Chassis, T1/TN Van, T2/LN1 Dump Truck, T2/LN1 Van</b> |

|  |                         |  |   |
|--|-------------------------|--|---|
|  | <b>91 372 600</b>       | Cylinder diameter: 89; KH: 44.65; VT1: -1.05; VT2: -1.25; MT: -9.05; GL: 74.65; piston pin: 26x62; number of piston rings: 3<br><b>91 372 620</b> 89.50 / <b>91 372 610</b> 89.70<br>RTK<br>R 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00178 1 0 ...</b> , <b>80 00178 1 1 ...</b> |   |
|  | <b>94 675 600</b>       | Cylinder diameter: 89; KH: 44.45; VT1: -1.05; VT2: -1.25; MT: -9.05; GL: 74.65; piston pin: 26x62; number of piston rings: 3<br><b>94 675 620</b> 89.50<br>RTK<br>R 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00178 1 0 ...</b> , <b>80 00178 1 1 ...</b>                           |   |
|  | <b>80 00178 1 0 000</b> | Ø89; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00178 1 0 050</b> 89.50 / <b>80 00178 1 0 100</b> 89.70   |   |
|  | <b>80 00178 1 1 000</b> | Ø89; STD; set: 1; [R G6 IF MO 2.5] [M G3 IF 2] [DSF CR 3]  |   |
|  | <b>91 372 960</b>       | piston: 91372600; cylinder liner: 89429190   |   |
|  | <b>91 372 961</b>       | piston: 91372600; cylinder liner: 89456190   |   |
|  | <b>94 675 960</b>       | piston: 94675600; cylinder liner: 89429190   |   |
|  | <b>89 456 190</b>       | T - Dry cylinder liner; semi; A=91.5 C=94.05 L=156.5 H=4.7   |   |
|  | <b>89 429 190</b>       | T - Dry cylinder liner; semi; A=91.5 C=96.5 L=156.5 H=4.7  |   |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD   |   |
|  | <b>87 231 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B<br><b>87 231 620</b> 0,50 / <b>87 231 630</b> 0,75 / <b>87 231 600</b> STD  |   |
|  | <b>87 322 690</b>       | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B  |   |
|  | <b>87 435 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00  |   |
|  | <b>26032</b>            | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III   | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>26024</b>            | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III  | <b>81-1685</b> EX; 14.02/ x 9 x 37.3 G1 - CC                            |
|  | <b>92-16124</b>         | EX; 37.08 x 30.56 x 7; G1; 30°   | <b>81-1686</b> EX; 14.2/ x 9 x 37.3 G1 - CC                             |
|  | <b>92-16125</b>         | EX; 37.59 x 30.5 x 7.3; G1   | <b>81-1682</b> IN; 14.02/ x 8 x 39.5 G1 - CC                            |
|  | <b>92-16120</b>         | IN; 40.09 x 33.5 x 7; G1; 45°  | <b>81-1683</b> IN; 14.2/ x 8 x 39.5 G1 - CC                             |
|  | <b>92-16121</b>         | IN; 40.585 x 33.5 x 7.3; G1  | <b>81-1684</b> IN; 14.4/ x 8 x 39.5 G1 - CC                             |
|  | <b>50 006 282</b>       | CAM, chilled cast iron   |   |
|  | <b>50 005 439</b>       | mechanical; metal  |   |
|  | <b>7.20607.74.0</b>     | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |   |
|  | <b>50 006 456</b>       | hydraulic; height: 36; Outer Ø: 40; length: 36   |   |

|               |  |
|---------------|--|
| <b>4</b>      | <b>89</b>  |
| <b>OM 601</b> | <b>943</b>   |
|               | 01.1995 → 04.2000 D 4 2299 cm <sup>3</sup> 2V 58-60 kW 79-82 PS  22 - 92.4   |
|               | <b>SPRINTER 2-t Bus (901, 902), SPRINTER 2-t Platform/Chassis (901, 902), SPRINTER 2-t Van (901, 902), SPRINTER 3-t Bus (903), SPRINTER 3-t Platform/Chassis (903), SPRINTER 3-t Van (903)</b> |

|  |                   |  |
|--|-------------------|--|
|  | <b>91 372 600</b> | Cylinder diameter: 89; KH: 44.65; VT1: -1.05; VT2: -1.25; MT: -9.05; GL: 74.65; piston pin: 26x62; number of piston rings: 3<br><b>91 372 620</b> 89.50 / <b>91 372 610</b> 89.70<br>RTK<br>R 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00178 1 0 ...</b> , <b>80 00178 1 1 ...</b> |
|--|-------------------|--|

cont...

|  |                         |  |  |                |  |
|--|-------------------------|--|--|----------------|--|
|  | <b>94 675 600</b>       | Cylinder diameter: 89; KH: 44.45; VT1: -1.05; VT2: -1.25; MT: -9.05; GL: 74.65; piston pin: 26x62; number of piston rings: 3<br><b>94 675 620</b> 89.50<br>RTK<br>R 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00178 1 0 ...</b> , <b>80 00178 1 1 ...</b> |  |                |  |
|  | <b>80 00178 1 0 000</b> | Ø89; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00178 1 0 050</b> 89.50 / <b>80 00178 1 0 100</b> 89.70   |  |                |  |
|  | <b>80 00178 1 1 000</b> | Ø89; STD; set: 1; [R G6 IF MO 2.5] [M G3 IF 2] [DSF CR 3]  |  |                |  |
|  | <b>91 372 960</b>       | piston: 91372600; cylinder liner: 89429190   |  |                |  |
|  | <b>91 372 961</b>       | piston: 91372600; cylinder liner: 89456190   |  |                |  |
|  | <b>94 675 960</b>       | piston: 94675600; cylinder liner: 89429190   |  |                |  |
|  | <b>89 456 190</b>       | T - Dry cylinder liner; semi; A=91.5 C=94.05 L=156.5 H=4.7   |  |                |  |
|  | <b>89 429 190</b>       | T - Dry cylinder liner; semi; A=91.5 C=96.5 L=156.5 H=4.7  |  |                |  |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD   |  |                |  |
|  | <b>87 231 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B<br><b>87 231 620</b> 0,50 / <b>87 231 630</b> 0,75 / <b>87 231 600</b> STD  |  |                |  |
|  | <b>87 322 690</b>       | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B  |  |                |  |
|  | <b>87 435 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00  |  |                |  |
|  | <b>26032</b>            | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III   |  | <b>RK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>26024</b>            | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III  |  | <b>81-1685</b> | EX; 14.02/ x 9 x 37.3 G1 - CC                              |
|  | <b>92-16124</b>         | EX; 37.08 x 30.56 x 7; G1; 30°   |  | <b>81-1686</b> | EX; 14.2/ x 9 x 37.3 G1 - CC                               |
|  | <b>92-16125</b>         | EX; 37.59 x 30.5 x 7.3; G1   |  | <b>81-1682</b> | IN; 14.02/ x 8 x 39.5 G1 - CC                              |
|  | <b>92-16120</b>         | IN; 40.09 x 33.5 x 7; G1; 45°  |  | <b>81-1683</b> | IN; 14.2/ x 8 x 39.5 G1 - CC                               |
|  | <b>92-16121</b>         | IN; 40.585 x 33.5 x 7.3; G1  |  | <b>81-1684</b> | IN; 14.4/ x 8 x 39.5 G1 - CC                               |
|  | <b>50 006 282</b>       | CAM, chilled cast iron   |  |                |  |
|  | <b>50 005 439</b>       | mechanical; metal  |  |                |  |
|  | <b>7.20607.74.0</b>     | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |  |                |  |
|  | <b>7.24807.02.0</b>     | vacuum pump; mechanical; vane pump   |  |                |  |
|  | <b>50 006 456</b>       | hydraulic; height: 36; Outer Ø: 40; length: 36   |  |                |  |

**M**

|          |   |   |
|----------|---|---|
| <b>5</b> |   | <b>89</b>                                   |
|          | <b>OM 602</b>   | <b>940</b>                                  |
|          | 10.1988 → 02.1996   | D 5 2874 cm³ 2V 70-72 kW 95-98 PS 22 - 92.4 |
|          | <b>T1 Bus (601), T1 Bus (602), T1 Platform/Chassis (601), T1 Platform/Chassis (602), T1 Van (601, 611), T1 Van (602), T1/TN Platform/Chassis, T1/TN Van</b> |   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>91 372 600</b>       | Cylinder diameter: 89; KH: 44.65; VT1: -1.05; VT2: -1.25; MT: -9.05; GL: 74.65; piston pin: 26x62; number of piston rings: 3<br><b>91 372 620</b> 89.50 / <b>91 372 610</b> 89.70<br>RTK<br>R 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00178 1 0 ...</b> , <b>80 00178 1 1 ...</b> |
|  | <b>94 675 600</b>       | Cylinder diameter: 89; KH: 44.45; VT1: -1.05; VT2: -1.25; MT: -9.05; GL: 74.65; piston pin: 26x62; number of piston rings: 3<br><b>94 675 620</b> 89.50<br>RTK<br>R 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00178 1 0 ...</b> , <b>80 00178 1 1 ...</b>                           |
|  | <b>80 00178 1 0 000</b> | Ø89; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00178 1 0 050</b> 89.50 / <b>80 00178 1 0 100</b> 89.70   |
|  | <b>80 00178 1 1 000</b> | Ø89; STD; set: 1; [R G6 IF MO 2.5] [M G3 IF 2] [DSF CR 3]  |
|  | <b>91 372 960</b>       | piston: 91372600; cylinder liner: 89429190   |
|  | <b>91 372 961</b>       | piston: 91372600; cylinder liner: 89456190   |

cont...

|  |                     |   |  |   |
|--|---------------------|---|--|---|
|  | <b>94 675 960</b>   | piston: 94675600; cylinder liner: 89429190  |  |   |
|  | <b>89 456 190</b>   | T - Dry cylinder liner; semi; A=91.5 C=94.05 L=156.5 H=4.7  |  |   |
|  | <b>89 429 190</b>   | T - Dry cylinder liner; semi; A=91.5 C=96.5 L=156.5 H=4.7   |  |   |
|  | <b>78 662 610</b>   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |  |   |
|  | <b>87 232 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B<br><b>87 232 620 0,50 / 87 232 600 STD</b> |  |   |
|  | <b>87 321 690</b>   | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B   |  |   |
|  | <b>87 418 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 418 620 0,50 / 87 418 630 0,75 / 87 418 600 STD / 87 418 640 1,00</b>                |  |   |
|  | <b>26032</b>        | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III  |  | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>26024</b>        | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III   |  | <b>81-1685</b> EX; 14.02/ x 9 x 37.3 G1 - CC                            |
|  | <b>92-16124</b>     | EX; 37.08 x 30.56 x 7; G1; 30°  |  | <b>81-1686</b> EX; 14.2/ x 9 x 37.3 G1 - CC                             |
|  | <b>92-16125</b>     | EX; 37.59 x 30.5 x 7.3; G1  |  | <b>81-1682</b> IN; 14.02/ x 8 x 39.5 G1 - CC                            |
|  | <b>92-16120</b>     | IN; 40.09 x 33.5 x 7; G1; 45°   |  | <b>81-1683</b> IN; 14.2/ x 8 x 39.5 G1 - CC                             |
|  | <b>92-16121</b>     | IN; 40.585 x 33.5 x 7.3; G1   |  | <b>81-1684</b> IN; 14.4/ x 8 x 39.5 G1 - CC                             |
|  | <b>50 006 284</b>   | CAM, chilled cast iron  |  |   |
|  | <b>50 005 439</b>   | mechanical; metal   |  |   |
|  | <b>7.20607.74.0</b> | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0                                       |  |   |
|  | <b>50 006 456</b>   | hydraulic; height: 36; Outer Ø: 40; length: 36  |  |   |

## 6

## 89



OM 602 Euro 2

980

02.1995→04.2000 D LA 5 2874 cm³ 2V 75-90 kW 102-122 PS 19,5 - 92.4



SPRINTER 2-t Bus (901, 902), SPRINTER 2-t Platform/Chassis (901, 902), SPRINTER 2-t Van (901, 902), SPRINTER 3-t Bus (903), SPRINTER 3-t Platform/Chassis (903), SPRINTER 3-t Van (903)



**94 823 700**

Cylinder diameter: 89; KH: 44.75; VT1: -0.3; VT2: -0.6; MT: -16.73; MØ: 42; GL: 71.25; piston pin: 28x70; number of piston rings: 3

**94 823 710 89.50**

RTK, KKK

R 2.5 MO G6

M 2 G3

DSF 3 CR

→ **80 00178 1 0 ...**, **80 00178 1 1 ...**



**80 00178 1 0 000**

Ø89; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]

**80 00178 1 0 050 89.50 / 80 00178 1 0 100 89.70**

**80 00178 1 1 000**

Ø89; STD; set: 1; [R G6 IF MO 2.5] [M G3 IF 2] [DSF CR 3]



**94 823 970**

piston: 94823700; cylinder liner: 89456190



**89 456 190**

T - Dry cylinder liner; semi; A=91.5 C=94.05 L=156.5 H=4.7



**78 662 610**

[Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A

**78 662 620 0,20 / 78 662 600 STD**

**79 395 610**

[Pair] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A; HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.390 St/B/S

**79 395 620 0,50 / 79 395 630 0,75 / 79 395 600 STD**, The lower shell is marked with 'SPUTTER'.

**77 219 610**

[Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/B/S

**77 219 620 0,50 / 77 219 600 STD**, The upper shell is marked with 'SPUTTER'.

**77 519 610**

[Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A; HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.390 St/B/S

**77 519 620 0,50 / 77 519 630 0,75 / 77 519 600 STD**, The lower shell is marked with 'SPUTTER'.

**77 733 690**

[Set] PL-B SEMI Ø 28.000 / 30.500 / 21.900 / St/B

**87 418 610**

[Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A

**87 418 620 0,50 / 87 418 630 0,75 / 87 418 600 STD / 87 418 640 1,00**, up to engine:

982 10/50, 20/60 018895

982 12/52, 22/62 017582



**26032**

EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III



**RK-8H**

valve cotter; number of notches: 1; valve stem diameter: 8

**26024**

IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III



**81-1685**

EX; 14.02/ x 9 x 37.3 G1 - CC

**81-1686**

EX; 14.2/ x 9 x 37.3 G1 - CC

cont...

|          |   |  |   |
|----------|---|--|---|
|          |   | <b>81-1682</b>   | IN; 14.02/ x 8 x 39.5 G1 - CC   |
|          |   | <b>81-1683</b>   | IN; 14.2/ x 8 x 39.5 G1 - CC  |
|          |   | <b>81-1684</b>   | IN; 14.4/ x 8 x 39.5 G1 - CC  |
|          | <b>50 006 337</b>                       | CAM, chilled cast iron   |   |
|          | <b>50 005 439</b>                       | mechanical; metal  |   |
|          | <b>7.22684.11.0</b>                     | air mass sensor; electrical, Sensor without measuring tube   |   |
|          | <b>7.20607.74.0</b>                     | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0                              |   |
|          | <b>7.24807.02.0</b>                     | vacuum pump; mechanical; vane pump   |   |
|          | <b>7.24807.63.0</b>                     | vacuum pump; mechanical; vane pump   |   |
|          | <b>7.21071.50.0</b>                     | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (differential lock); electro-pneumatic |   |
|          | <b>50 006 456</b>                       | hydraulic; height: 36; Outer Ø: 40; length: 36   |   |
| <b>7</b> |   | <b>89</b>  |   |
|          | <b>OM 602</b>                           | <b>982</b>   |   |
|          |   | 07.1996 → 07.1999  | D LA 5 2874 cm <sup>3</sup> 2V 95 kW 129 PS 19,5 - 92.4                 |
|          | <b>E-CLASS Platform/Chassis (VF210)</b> |  |   |
|          | <b>94 823 700</b>                       | Cylinder diameter: 89; KH: 44.75; VT1: -0.3; VT2: -0.6; MT: -16.73; MØ: 42; GL: 71.25; piston pin: 28x70; number of piston rings: 3        |   |
|          | <b>94 823 710</b>                       | 89.50  |   |
|          |   | RTK, KKK   |   |
|          | R                                       | 2.5  | MO G6   |
|          | M                                       | 2  | G3  |
|          | DSF                                     | 3  | CR  |
|          |   | → <b>80 00178 1 0 ...</b> , <b>80 00178 1 1 ...</b>  |   |
|          | <b>80 00178 1 0 000</b>                 | Ø89; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]  |   |
|          | <b>80 00178 1 0 050</b>                 | 89.50 / <b>80 00178 1 0 100</b> 89.70  |   |
|          | <b>80 00178 1 1 000</b>                 | Ø89; STD; set: 1; [R G6 IF MO 2.5] [M G3 IF 2] [DSF CR 3]  |   |
|          | <b>94 823 970</b>                       | piston: 94823700; cylinder liner: 89456190   |   |
|          | <b>89 456 190</b>                       | T - Dry cylinder liner; semi; A=91.5 C=94.05 L=156.5 H=4.7   |   |
|          | <b>78 662 610</b>                       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A   |   |
|          | <b>78 662 620</b>                       | 0,20 / <b>78 662 600</b> STD   |   |
|          | <b>79 395 610</b>                       | [Pair] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A; HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.390 St/B/S                                  |   |
|          | <b>79 395 620</b>                       | 0,50 / <b>79 395 630</b> 0,75 / <b>79 395 600</b> STD, The lower shell is marked with 'SPUTTER'.   |   |
|          | <b>77 219 610</b>                       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/B/S                                   |   |
|          | <b>77 219 620</b>                       | 0,50 / <b>77 219 600</b> STD, The upper shell is marked with 'SPUTTER'.  |   |
|          | <b>77 519 610</b>                       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A; HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.390 St/B/S                                   |   |
|          | <b>77 519 620</b>                       | 0,50 / <b>77 519 630</b> 0,75 / <b>77 519 600</b> STD, The lower shell is marked with 'SPUTTER'.   |   |
|          | <b>77 733 690</b>                       | [Set] PL-B SEMI Ø 28.000 / 30.500 / 21.900 / St/B  |   |
|          | <b>87 418 610</b>                       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A  |   |
|          | <b>87 418 620</b>                       | 0,50 / <b>87 418 630</b> 0,75 / <b>87 418 600</b> STD / <b>87 418 640</b> 1,00, up to engine:  |   |
|          |   | 982 10/50, 20/60 018895  |   |
|          |   | 982 12/52, 22/62 017582  |   |
|          | <b>26032</b>                            | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III   | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|          | <b>26024</b>                            | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III  | <b>81-1685</b> EX; 14.02/ x 9 x 37.3 G1 - CC                            |
|          |   |  | <b>81-1686</b> EX; 14.2/ x 9 x 37.3 G1 - CC                             |
|          |   |  | <b>81-1682</b> IN; 14.02/ x 8 x 39.5 G1 - CC                            |
|          |   |  | <b>81-1683</b> IN; 14.2/ x 8 x 39.5 G1 - CC                             |
|          |   |  | <b>81-1684</b> IN; 14.4/ x 8 x 39.5 G1 - CC                             |
|          | <b>50 006 337</b>                       | CAM, chilled cast iron   |   |
|          | <b>50 005 439</b>                       | mechanical; metal  |   |

cont...

M

|  |                     |   |
|--|---------------------|---|
|  | <b>7.20607.74.0</b> | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |
|  | <b>7.24807.02.0</b> | vacuum pump; mechanical; vane pump  |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 456</b> | hydraulic; height: 36; Outer Ø: 40; length: 36 |
|--|-------------------|--|

|          |  |   |
|----------|--|---|
| <b>8</b> |  | <b>90.9</b>   |
|          | <b>OM 616</b>  | <b>963</b>  |
|          |  | 10.1983→09.1996 D 4 2399 cm³ 2V 53-61 kW 72-83 PS 21 - 92.4 |
|          | <b>OM 616</b>  | 12.1990→02.1996 D 4 2399 cm³ 2V 41-55 kW 56-75 PS 21 - 92.4 |
|          | <b>MB, MB Bus (631), MB Platform/Chassis (631), MB Van (631)</b> |   |

|  |   |  |
|--|---|--|
|  | <b>93 444 600</b>                                   | Cylinder diameter: 90.9; KH: 48.35; VT1: -1.15; MT: -8.85; GL: 81.85; piston pin: 26x74; number of piston rings: 3 |
|  | <b>93 444 620</b>                                   | 91.50 / <b>93 444 630</b> 91.70  |
|  |   | RTK  |
|  | R 3   | MO G6  |
|  | R 2   | G1   |
|  | DSF 4   | CR   |
|  | → <b>80 00184 1 0 ...</b> , <b>80 00184 1 1 ...</b> |  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00184 1 0 000</b> | Ø90.9; 0.10; set: 1; [R G6 IF MO 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 0 010</b> 91.00 / <b>80 00184 1 0 060</b> 91.50                              |
|  | <b>80 00184 1 1 000</b> | Ø90.9; 0.10; set: 1; [R G6 CR 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 1 010</b> 91.00 / <b>80 00184 1 1 035</b> 91.25 / <b>80 00184 1 1 060</b> 91.50 |

|  |                   |  |
|--|-------------------|--|
|  | <b>93 444 960</b> | piston: 93444600; cylinder liner: 88681190 |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>88 681 190</b> | T - Dry cylinder liner; semi; A=94 C=96 L=158.4 H=4.7 |
|--|-------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>78 616 610</b> | [Pair] AS 0,10 Ø 78.250 / 91.250 // 2.250 St/A<br><b>78 616 620</b> 0,20 / <b>78 616 600</b> STD  |
|  | <b>87 341 690</b> | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |
|  | <b>87 489 610</b> | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A<br><b>87 489 620</b> 0,50 / <b>87 489 630</b> 0,75 / <b>87 489 600</b> STD / <b>87 489 640</b> 1,00   |
|  | <b>87 695 610</b> | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br><b>87 695 620</b> 0,50 / <b>87 695 630</b> 0,75 / <b>87 695 600</b> STD / <b>87 695 640</b> 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |
|  | <b>87 696 610</b> | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br><b>87 696 620</b> 0,50 / <b>87 696 630</b> 0,75 / <b>87 696 600</b> STD / <b>87 696 640</b> 1,00, If used in the older connecting rod the lubrication hole must be bored.  |

|  |               |   |  |                |                        |
|--|---------------|---|--|----------------|------------------------|
|  | <b>261117</b> | EX; 34.2 x 10 x 131.1 x A/S - Cr - 30° - 25 - III |  | <b>81-2604</b> | EX; 14/ x 10 x 48.5 G1 |
|  | <b>2605</b>   | IN; 40 x 10 x 131.5 x S - Cr - 30° - 25 - III     |  | <b>81-2602</b> | IN; 14/ x 10 x 60 G1   |

|          |               |   |
|----------|---------------|---|
| <b>9</b> |               | <b>91</b>                                       |
|          | <b>OM 616</b> | <b>910, 961</b>                                 |
|          |               | 10.1983→01.1996 D 4 2V 48-53 kW 65-72 PS - 92.4 |
|          | <b>MB</b>     |   |

|  |   |  |
|--|---|--|
|  | <b>93 444 600</b>                                   | Cylinder diameter: 90.9; KH: 48.35; VT1: -1.15; MT: -8.85; GL: 81.85; piston pin: 26x74; number of piston rings: 3 |
|  | <b>93 444 620</b>                                   | 91.50 / <b>93 444 630</b> 91.70  |
|  |   | RTK  |
|  | R 3   | MO G6  |
|  | R 2   | G1   |
|  | DSF 4   | CR   |
|  | → <b>80 00184 1 0 ...</b> , <b>80 00184 1 1 ...</b> |  |
|  | <b>OM 616.910</b> : 08.1978→                        |  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00184 1 0 000</b> | Ø90.9; 0.10; set: 1; [R G6 IF MO 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 0 010</b> 91.00 / <b>80 00184 1 0 060</b> 91.50                              |
|  | <b>80 00184 1 1 000</b> | Ø90.9; 0.10; set: 1; [R G6 CR 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 1 010</b> 91.00 / <b>80 00184 1 1 035</b> 91.25 / <b>80 00184 1 1 060</b> 91.50 |

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|  | <b>93 444 960</b> | piston: 93444600; cylinder liner: 88681190, <b>OM 616.910</b> : 08.1978→ |
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|  | <b>88 681 190</b> | T - Dry cylinder liner; semi; A=94 C=96 L=158.4 H=4.7 |
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|  | <b>78 616 610</b> | [Pair] AS 0,10 Ø 78.250 / 91.250 // 2.250 St/A<br><b>78 616 620</b> 0,20 / <b>78 616 600</b> STD  |
|  | <b>87 341 690</b> | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |
|  | <b>87 489 610</b> | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A<br><b>87 489 620</b> 0,50 / <b>87 489 630</b> 0,75 / <b>87 489 600</b> STD / <b>87 489 640</b> 1,00 |

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|-----------|---|---|---|-----------------|--|----|----------|----------|-----|--------|
|           | <b>87 695 610</b>   | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br><b>87 695 620 0,50 / 87 695 630 0,75 / 87 695 600 STD / 87 695 640 1,00</b> , PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |   |                 |  |    |          |          |     |        |
|           | <b>87 696 610</b>   | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br><b>87 696 620 0,50 / 87 696 630 0,75 / 87 696 600 STD / 87 696 640 1,00</b> , If used in the older connecting rod the lubrication hole must be bored.  |   |                 |  |    |          |          |     |        |
|           | <b>261117</b>   | EX; 34.2 x 10 x 131.1 x A/S - Cr - 30° - 25 - III   |   | <b>81-2604</b>  | EX; 14/ x 10 x 48.5 G1                                     |    |          |          |     |        |
|           | <b>2605</b>   | IN; 40 x 10 x 131.5 x S - Cr - 30° - 25 - III   |   | <b>81-2602</b>  | IN; 14/ x 10 x 60 G1                                       |    |          |          |     |        |
| <b>10</b> |   | <b>93.75</b>  |   |                 |  |    |          |          |     |        |
|           | <b>M 115</b>  | <b>972</b>  |   |                 |  |    |          |          |     |        |
|           | <b>3T-SERIES</b>  | 05.1977 → 08.1982   | B | 4               | 2307 cm <sup>3</sup>                                       | 2V | 62-63 kW | 84-86 PS | 8   | - 83.6 |
|           | <b>80 00187 1 1 000</b>   | Ø93.75; STD; set: 1; [R G6 CR 1.75] [N 2.5] [DSF CR 4]<br><b>80 00187 1 1 040 94.15 / 80 00187 1 1 080 94.55</b>  |   |                 |  |    |          |          |     |        |
|           | <b>80 00187 1 2 000</b>   | Ø93.75; STD; set: 1; [R G6 CR 1.75] [N 2.5] [SLF ST CR 4]<br><b>80 00187 1 2 040 94.15 / 80 00187 1 2 080 94.55</b>   |   |                 |  |    |          |          |     |        |
|           | <b>87 341 690</b>   | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |   |                 |  |    |          |          |     |        |
|           | <b>87 688 610</b>   | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br><b>87 688 620 0,50 / 87 688 630 0,75 / 87 688 600 STD / 87 688 640 1,00</b> , Without lubricating hole, with excentric bearing bore.   |   |                 |  |    |          |          |     |        |
|           | <b>87 741 610</b>   | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.380 St/B/G; PASS-L 0,25 Ø 69.715 / 74.500 / 34.100 / 2.380 St/B/G<br><b>87 741 620 0,50 / 87 741 630 0,75 / 87 741 640 1,00</b> , PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm.              |   |                 |  |    |          |          |     |        |
|           | <b>87 744 610</b>   | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br><b>87 744 620 0,50 / 87 744 630 0,75 / 87 744 600 STD / 87 744 640 1,00</b>  |   |                 |  |    |          |          |     |        |
|           | <b>261106</b>   | EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III  |   | <b>RK-9H</b>    | valve cotter; number of notches: 1; valve stem diameter: 9 |    |          |          |     |        |
|           | <b>26017</b>  | IN; 47 x 9 x 128.6 x S - Cr - 45° - VS - 1 -  |   | <b>81-2659</b>  | EX; 15.035/ x 11 x 45 B1                                   |    |          |          |     |        |
|           |   |   |   | <b>81-2660</b>  | EX; 15.235/ x 11 x 45 B1                                   |    |          |          |     |        |
|           |   |   |   | <b>81-2667</b>  | IN; 14.035/ x 9 x 55 B1                                    |    |          |          |     |        |
|           |   |   |   | <b>81-2668</b>  | IN; 14.235/ x 9 x 55 B1                                    |    |          |          |     |        |
| <b>11</b> |   | <b>95.5</b>   |   |                 |  |    |          |          |     |        |
|           | <b>M 102</b>  | <b>942</b>  |   |                 |  |    |          |          |     |        |
|           | <b>3T-SERIES, T1 Platform/Chassis (602), T1 Van (601, 611), T1 Van (602), T1/TN Platform/Chassis, T1/TN Van</b> | 01.1982 → 02.1996   | B | 4               | 2299 cm <sup>3</sup>                                       | 2V | 70 kW    | 95 PS    | 8:1 | - 80.3 |
|           | <b>80 00189 1 0 000</b>   | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00189 1 0 050 96.00 / 80 00189 1 0 100 96.50</b>  |   |                 |  |    |          |          |     |        |
|           | <b>80 00189 1 1 000</b>   | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]<br><b>80 00189 1 1 050 96.00 / 80 00189 1 1 100 96.50</b>  |   |                 |  |    |          |          |     |        |
|           | <b>89 508 190</b>   | T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7  |   |                 |  |    |          |          |     |        |
|           | <b>78 662 610</b>   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |   |                 |  |    |          |          |     |        |
|           | <b>77 530 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b>  |   |                 |  |    |          |          |     |        |
|           | <b>87 326 690</b>   | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |   |                 |  |    |          |          |     |        |
|           | <b>87 435 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b> , <b>410 (611.017, 611.018), 308 2.3, 310 2.3, 210 2.3, 410 (611.067, 611.068)</b> : 01.1986→  |   |                 |  |    |          |          |     |        |
|           | <b>87 450 610</b>   | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00</b>  |   |                 |  |    |          |          |     |        |
|           | <b>87 451 610</b>   | [Set] HL 0,25 Ø 57.715 / 62.500 / 21.400 / 2.386 St/A<br><b>87 451 620 0,50 / 87 451 630 0,75 / 87 451 600 STD / 87 451 640 1,00</b> , →12.1985   |   |                 |  |    |          |          |     |        |
|           | <b>2655</b>   | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm  |   | <b>RK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |    |          |          |     |        |
|           | <b>261107</b>   | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm  |   | <b>81-2634</b>  | EX; 14.028/ x 9 x 51 B1                                    |    |          |          |     |        |
|           | <b>26160</b>  | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III   |   | <b>81-26148</b> | EX; 14.044/ x 9 x 51 B1                                    |    |          |          |     |        |
|           | <b>26135</b>  | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III   |   | <b>81-2635</b>  | EX; 14.228/ x 9 x 51 B1                                    |    |          |          |     |        |
|           |   |   |   | <b>81-26150</b> | EX; 14.344/ x 9 x 51 B1 - CC                               |    |          |          |     |        |
|           |   |   |   | <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1                                    |    |          |          |     |        |
|           |   |   |   | <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1                                    |    |          |          |     |        |
|           |   |   |   | <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1                                    |    |          |          |     |        |

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**50 006 212** CAM, chilled cast iron

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

|  |              |                 |   |   |                      |    |       |        |  |        |
|--|--------------|-----------------|---|---|----------------------|----|-------|--------|--|--------|
| <b>12</b>  | <b>M 102</b> | <b>945</b>      |   |   |                      |    |       |        |  |        |
|  |              | 01.1989→02.1996 | B | 4 | 2299 cm <sup>3</sup> | 2V | 77 kW | 105 PS |  | - 80.3 |
| <b>3T-SERIES, T1 Bus (601), T1 Van (601, 611), T1 Van (602), T1/TN Platform/Chassis, T1/TN Van</b> |              |                 |   |   |                      |    |       |        |  |        |

**80 00189 1 0 000** Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]  
**80 00189 1 0 050** 96.00 / **80 00189 1 0 100** 96.50

**80 00189 1 1 000** Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]  
**80 00189 1 1 050** 96.00 / **80 00189 1 1 100** 96.50

**89 508 190** T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7

**78 662 610** [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A  
**78 662 620** 0,20 / **78 662 600** STD

**77 530 610** [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G  
**77 530 620** 0,50 / **77 530 630** 0,75 / **77 530 600** STD / **77 530 640** 1,00

**87 326 690** [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B

**87 435 610** [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A  
**87 435 620** 0,50 / **87 435 630** 0,75 / **87 435 600** STD / **87 435 640** 1,00

**87 450 610** [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G  
**87 450 620** 0,50 / **87 450 630** 0,75 / **87 450 600** STD / **87 450 640** 1,00

|               |  |                 |   |
|---------------|--|-----------------|---|
| <b>2655</b>   | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>261107</b> | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm           | <b>81-2634</b>  | EX; 14.028/ x 9 x 51 B1                                       |
| <b>26135</b>  | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III  | <b>81-26148</b> | EX; 14.044/ x 9 x 51 B1                                       |
|               |  | <b>81-2635</b>  | EX; 14.228/ x 9 x 51 B1                                       |
|               |  | <b>81-26150</b> | EX; 14.344/ x 9 x 51 B1 - CC                                  |
|               |  | <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1                                       |
|               |  | <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1                                       |
|               |  | <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1                                       |

M

**50 006 222** CAM, chilled cast iron

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

**50 006 454** hydraulic; Outer Ø: 14; length: 30

|   |              |                 |   |   |                      |    |          |           |  |        |
|---|--------------|-----------------|---|---|----------------------|----|----------|-----------|--|--------|
| <b>13</b>   | <b>M 102</b> | <b>946</b>      |   |   |                      |    |          |           |  |        |
|   |              | 07.1982→02.1996 | B | 4 | 2299 cm <sup>3</sup> | 2V | 70-77 kW | 95-105 PS |  | - 80.3 |
| <b>T1 Van (601, 611), T2/LN1 Platform/Chassis, T2/LN1 Van</b> |              |                 |   |   |                      |    |          |           |  |        |

**80 00189 1 0 000** Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]  
**80 00189 1 0 050** 96.00 / **80 00189 1 0 100** 96.50

**80 00189 1 1 000** Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]  
**80 00189 1 1 050** 96.00 / **80 00189 1 1 100** 96.50

**89 508 190** T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7

**78 662 610** [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A  
**78 662 620** 0,20 / **78 662 600** STD

**77 530 610** [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G  
**77 530 620** 0,50 / **77 530 630** 0,75 / **77 530 600** STD / **77 530 640** 1,00

**87 326 690** [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B

**87 435 610** [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A  
**87 435 620** 0,50 / **87 435 630** 0,75 / **87 435 600** STD / **87 435 640** 1,00

**87 450 610** [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G  
**87 450 620** 0,50 / **87 450 630** 0,75 / **87 450 600** STD / **87 450 640** 1,00

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|  | <b>2655</b>   | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm |  | <b>RK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |                              |
|  | <b>261107</b> | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm           |  |              | <b>81-2634</b>  | EX; 14.028/ x 9 x 51 B1      |
|  | <b>26135</b>  | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III  |  |              | <b>81-26148</b>   | EX; 14.044/ x 9 x 51 B1      |
|  |               |  |  |              | <b>81-2635</b>  | EX; 14.228/ x 9 x 51 B1      |
|  |               |  |  |              | <b>81-26150</b>   | EX; 14.344/ x 9 x 51 B1 - CC |
|  |               |  |  |              | <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1      |
|  |               |  |  |              | <b>81-26145</b>   | IN; 14.044/ x 8 x 46 B1      |
|  |               |  |  |              | <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1      |

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|  | <b>50 006 222</b> | CAM, chilled cast iron |
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|  | <b>50 006 454</b> | hydraulic; Outer Ø: 14; length: 30 |
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| <b>14</b>  | <b>97.5</b> |
| <b>OM 354 Euro 2</b>   |             |
| <b>901 - 903, 923</b>  |             |
| 06.1994 → 12.1994 D LA 4 3972 cm³ 2V 77-103 kW 105-140 PS 18 - 133 |             |
| <b>T2/LN1 Dump Truck, T2/LN1 Platform/Chassis, T2/LN1 Van</b>      |             |

|  |                   |  |
|--|-------------------|--|
|  | <b>94 333 600</b> | Cylinder diameter: 97.5; KH: 63; MT: -23; MØ: 54.46; GL: 108; piston pin: 36x82.5; number of piston rings: 3<br>RTK, TPL |
|  |                   | T6 2.5 MO G6   |
|  |                   | M 2.5 MO G3  |
|  |                   | DSF 4 CR   |
|  |                   | → <b>80 00192 1 3 ...</b>  |

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|--|-------------------------|---|
|  | <b>80 00192 1 1 000</b> | Ø97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU 2.5] [DSF CR 4]<br><b>80 00192 1 1 050 98.00</b> |
|  | <b>80 00192 1 2 000</b> | Ø97.5; 30.50; set: 1; [T6 G6 CR 2.5] [M G3 IWU 2.5] [DSF CR 4]<br><b>80 00192 1 2 050 98.00</b> |
|  | <b>80 00192 1 3 000</b> | Ø97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU MO 2.5] [DSF CR 4]                               |

|  |                   |  |
|--|-------------------|--|
|  | <b>94 333 962</b> | piston: 94333600; cylinder liner: 89178190 |
|  | <b>94 333 969</b> | piston: 94333600; cylinder liner: 89177190 |

|  |                   |   |
|--|-------------------|---|
|  | <b>89 177 190</b> | T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2                             |
|  | <b>89 178 190</b> | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2, with outside oversize 0,60 mm. |
|  | <b>89 543 190</b> | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2                                 |










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|  | <b>78 672 610</b> | [Pair] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>78 672 620 0,50 / 78 672 630 0,75 / 78 672 600 STD / 78 672 640 1,00</b>   |
|  | <b>78 675 614</b> | [Pair] PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G<br><b>78 675 624 0,50 / 78 675 634 0,75 / 78 675 604 STD / 78 675 644 1,00</b>  |
|  | <b>78 754 614</b> | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 21.000 / 1.612 St/A<br><b>78 754 624 0,50 / 78 754 604 STD</b> , for compressor with piston Ø 94 mm.  |
|  | <b>78 925 610</b> | [Pair] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1<br><b>78 925 620 0,50 / 78 925 630 0,75 / 78 925 600 STD / 78 925 640 1,00</b>   |
|  | <b>77 264 614</b> | [Set] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G<br><b>77 264 624 0,50 / 77 264 634 0,75 / 77 264 604 STD / 77 264 644 1,00</b> |
|  | <b>87 256 695</b> | [Set] NW-L SEMI Ø 55.210 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.460 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.960 / 60.000 / 26.000 / St/W<br><b>87 256 690 SEMI</b>                          |
|  | <b>87 355 693</b> | [Set] PL-B SEMI Ø 36.000 / 39.000 / 34.500 / St/B  |
|  | <b>87 355 793</b> | [Set] PL-B SEMI Ø 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm  |
|  | <b>87 355 893</b> | [Set] PL-B SEMI Ø 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm  |
|  | <b>87 429 610</b> | [Set] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>87 429 620 0,50 / 87 429 630 0,75 / 87 429 600 STD / 87 429 640 1,00</b>  |

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|--|----------------------|---|
|  | <b>20 0603 36600</b> | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35.6; parallel connecting rod; sawed, toothed |
|  | <b>20 0603 36601</b> | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35.6; trapezoidal connecting rod; sawed       |


|  |                      |  |
|--|----------------------|--|
|  | <b>20 0503 36400</b> | fly wheel flange diameter: 130; Not for compressor |
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|--|----------------------|--|
|  | <b>20 0903 35202</b> | ring gear; Outer Ø: 380; inner Ø: 335; width: 16; Number of teeth: 125 |
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|---|----------------------|--|---|----------------------|-------------------------------|
|  | <b>16122</b>         | EX; 36 x 10 x 140.5 x A/S - Cr - 45° - 5 - III                       |  | <b>81-1676</b>       | EX; 15.035/ x 10 x 67 G1      |
|   | <b>16106</b>         | EX; 36 x 10 x 140.6 x A/S - Cr - 45° - 5 - III                       |   | <b>81-1674</b>       | IN; 15.035/ x 9 x 72 G1       |
|   | <b>261100</b>        | IN; 42 x 9 x 140.5 x A/S - Cr - 20° - 5 - III                        |  | <b>92-16154</b>      | EX; 38.07 x 30 x 7.9; G1; 45° |
|   | <b>16130</b>         | IN; 42 x 9 x 140.5 x A/S - Cr - 30° - 5 - III                        |   | <b>92-16109</b>      | EX; 38.07 x 30 x 8.5; G1; 45° |
|   | <b>16109</b>         | IN; 43 x 9 x 140.5 x A/S - Cr - 30° - 5 - III                        |   | <b>92-16131</b>      | EX; 38.38 x 30 x 8.5; G1; 45° |
|   | <b>16136</b>         | IN; 44 x 9 x 140.5 x A/S - Cr - 45° - 5 - III                        |   | <b>92-16155</b>      | IN; 43.87 x 34.5 x 7.4; G1    |
|  | <b>20 1003 36401</b> | CAM  |   |                      |                               |
|  | <b>20 1603 36400</b> | mechanical   |  | <b>20 1403 35200</b> |                               |
|  | <b>20 1903 35501</b> | length: 144; width: 78; height: 44; weight: 1 g; number of blades: 5 |   |                      |                               |
|  | <b>20 1003 35260</b> |  |   |                      |                               |
|  | <b>20 1003 36602</b> | Inside, IN   |   |                      |                               |
|   | <b>20 1003 35240</b> |  |   |                      |                               |



## 15 97.5







 OM 354 Euro 2

**924**

11.1987 → 12.1994 D LA 4 3972 cm³ 2V 103 kW 140 PS 18 - 133

 T2/LN1 Platform/Chassis, T2/LN1 Van

|  |                   |  |
|--|-------------------|--|
|   | <b>94 333 600</b> | Cylinder diameter: 97.5; KH: 63; MT: -23; MØ: 54.46; GL: 108; piston pin: 36x82.5; number of piston rings: 3 |
|  |                   | RTK, TPL   |
|  |                   | T6 2.5 MO G6   |
|  |                   | M 2.5 MO G3  |
|  |                   | DSF 4 CR   |
|  |                   | → <b>80 00192 1 3 ...</b>  |

|   |                         |  |
|---|-------------------------|--|
|  | <b>80 00192 1 1 000</b> | Ø97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU 2.5] [DSF CR 4]<br><b>80 00192 1 1 050 98.00</b>  |
|   | <b>80 00192 1 2 000</b> | Ø97.5; 30.50; set: 1; [T6 G6 CR 2.5] [M G3 IWU 2.5] [DSF CR 4]<br><b>80 00192 1 2 050 98.00</b>  |
|   | <b>80 00192 1 3 000</b> | Ø97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU MO 2.5] [DSF CR 4]  |
|  | <b>94 333 962</b>       | piston: 94333600; cylinder liner: 89178190   |
|   | <b>94 333 969</b>       | piston: 94333600; cylinder liner: 89177190   |
|  | <b>89 177 190</b>       | T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2  |
|   | <b>89 178 190</b>       | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2, with outside oversize 0,60 mm.  |
|   | <b>89 543 190</b>       | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2  |
|  | <b>78 672 610</b>       | [Pair] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>78 672 620 0,50 / 78 672 630 0,75 / 78 672 600 STD / 78 672 640 1,00</b>   |
|   | <b>78 675 614</b>       | [Pair] PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G<br><b>78 675 624 0,50 / 78 675 634 0,75 / 78 675 604 STD / 78 675 644 1,00</b>  |
|   | <b>78 754 614</b>       | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 21.000 / 1.612 St/A<br><b>78 754 624 0,50 / 78 754 604 STD, for compressor with piston Ø 94 mm.</b>   |
|   | <b>78 925 610</b>       | [Pair] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1<br><b>78 925 620 0,50 / 78 925 630 0,75 / 78 925 600 STD / 78 925 640 1,00</b>   |
|   | <b>77 264 614</b>       | [Set] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G<br><b>77 264 624 0,50 / 77 264 634 0,75 / 77 264 604 STD / 77 264 644 1,00</b> |
|   | <b>87 256 695</b>       | [Set] NW-L SEMI Ø 55.210 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.460 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.960 / 60.000 / 26.000 / St/W<br><b>87 256 690 SEMI</b>                          |
|   | <b>87 355 693</b>       | [Set] PL-B SEMI Ø 36.000 / 39.000 / 34.500 / St/B  |
|   | <b>87 355 793</b>       | [Set] PL-B SEMI Ø 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm  |
|   | <b>87 355 893</b>       | [Set] PL-B SEMI Ø 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm  |
|   | <b>87 429 610</b>       | [Set] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>87 429 620 0,50 / 87 429 630 0,75 / 87 429 600 STD / 87 429 640 1,00</b>  |
|  | <b>20 0603 36600</b>    | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35.6; parallel connecting rod; sawed, toothed              |
|   | <b>20 0603 36601</b>    | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35.6; trapezoidal connecting rod; sawed                    |
|  | <b>20 0503 36400</b>    | fly wheel flange diameter: 130; Not for compressor   |

cont...

|  |                      |  |  |   |
|--|----------------------|--|--|---|
|  | <b>20 0903 35202</b> | ring gear; Outer Ø: 380; inner Ø: 335; width: 16; Number of teeth: 125 |  |   |
|  | <b>16122</b>         | EX; 36 x 10 x 140.5 x A/S - Cr - 45° - 5 - III                         |  | <b>81-1676</b> EX; 15.035/ x 10 x 67 G1       |
|  | <b>16106</b>         | EX; 36 x 10 x 140.6 x A/S - Cr - 45° - 5 - III                         |  | <b>81-1674</b> IN; 15.035/ x 9 x 72 G1        |
|  | <b>261100</b>        | IN; 42 x 9 x 140.5 x A/S - Cr - 20° - 5 - III                          |  | <b>92-16154</b> EX; 38.07 x 30 x 7.9; G1; 45° |
|  | <b>16130</b>         | IN; 42 x 9 x 140.5 x A/S - Cr - 30° - 5 - III                          |  | <b>92-16109</b> EX; 38.07 x 30 x 8.5; G1; 45° |
|  | <b>16109</b>         | IN; 43 x 9 x 140.5 x A/S - Cr - 30° - 5 - III                          |  | <b>92-16131</b> EX; 38.38 x 30 x 8.5; G1; 45° |
|  | <b>16136</b>         | IN; 44 x 9 x 140.5 x A/S - Cr - 45° - 5 - III                          |  | <b>92-16155</b> IN; 43.87 x 34.5 x 7.4; G1    |

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|  | <b>20 1003 36401</b> | CAM |  |  |
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|--|----------------------|------------|--|----------------------|
|  | <b>20 1603 36400</b> | mechanical |  | <b>20 1403 35200</b> |
|--|----------------------|------------|--|----------------------|

|  |                      |  |  |  |
|--|----------------------|--|--|--|
|  | <b>20 1903 35501</b> | length: 144; width: 78; height: 44; weight: 1 g; number of blades: 5 |  |  |
|--|----------------------|--|--|--|

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|--|---------------------|---|--|--|
|  | <b>7.21042.01.0</b> | electric switchover valve (differential lock); electrical |  |  |
|--|---------------------|---|--|--|

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|  | <b>20 1003 35260</b> |  |  |  |
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|--|----------------------|------------|--|--|
|  | <b>20 1003 36602</b> | Inside, IN |  |  |
|--|----------------------|------------|--|--|

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|  | <b>20 1003 35240</b> |  |  |  |
|--|----------------------|--|--|--|

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|-----------|---|-------------------|---|---|----------------------|----|-------|-------|-------|-------|
| <b>16</b> |   | <b>97.5</b>       |   |   |                      |    |       |       |       |       |
|           | <b>OM 364 Euro 0</b>  | <b>906</b>        |   |   |                      |    |       |       |       |       |
|           |   | 04.1986 → 12.1994 | D | 4 | 3972 cm <sup>3</sup> | 2V | 66 kW | 90 PS | ⊗17,3 | - 133 |
|           | <b>T2/LN1 Dump Truck, T2/LN1 Platform/Chassis, T2/LN1 Van</b> |                   |   |   |                      |    |       |       |       |       |

|  |   |   |
|--|---|---|
|  | <b>93 951 600</b>   | Cylinder diameter: 97.5; KH: 62.8; MT: -24.3; MØ: 48; GL: 107.8; piston pin: 36x82.5; number of piston rings: 3 |
|  | <b>93 951 610 98.00</b>   |   |
|  | <b>RTK</b>  |   |
|  | <b>T6 2.5 MO G6</b>   |   |
|  | <b>M 2.5 G3</b>   |   |
|  | <b>DSF 4 CR</b>   |   |
|  | → <b>80 00192 1 1 ...</b> , <b>80 00192 1 2 ...</b> , <b>80 00192 1 3 ...</b> |   |
|  | exchangeable only in sets   |   |

|  |                               |  |
|--|-------------------------------|--|
|  | <b>80 00192 1 1 000</b>       | Ø97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU 2.5] [DSF CR 4] |
|  | <b>80 00192 1 1 050 98.00</b> |  |

|  |                               |  |
|--|-------------------------------|--|
|  | <b>80 00192 1 2 000</b>       | Ø97.5; 30.50; set: 1; [T6 G6 CR 2.5] [M G3 IWU 2.5] [DSF CR 4] |
|  | <b>80 00192 1 2 050 98.00</b> |  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00192 1 3 000</b> | Ø97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU MO 2.5] [DSF CR 4] |
|--|-------------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>93 951 960</b> | piston: 93951600; cylinder liner: 89198190 |
|--|-------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>93 951 961</b> | piston: 93951600; cylinder liner: 89177190 |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>89 177 190</b> | T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2 |
|--|-------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>89 198 190</b> | T - Dry cylinder liner; semi; A=100.4 L=224 |
|--|-------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>89 543 190</b> | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2 |
|--|-------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>78 672 610</b> | [Pair] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1 |
|--|-------------------|---|

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|--|---|--|
|  | <b>78 672 620 0,50 / 78 672 630 0,75 / 78 672 600 STD / 78 672 640 1,00</b> |  |
|--|---|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>78 675 614</b> | [Pair] PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G |
|--|-------------------|--|

|  |   |  |
|--|---|--|
|  | <b>78 675 624 0,50 / 78 675 634 0,75 / 78 675 604 STD / 78 675 644 1,00</b> |  |
|--|---|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>78 754 614</b> | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 21.000 / 1.612 St/A |
|--|-------------------|--|

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|--|---|--|
|  | <b>78 754 624 0,50 / 78 754 604 STD</b> , for compressor with piston Ø 94 mm. |  |
|--|---|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>78 925 610</b> | [Pair] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1 |
|--|-------------------|---|

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|--|---|--|
|  | <b>78 925 620 0,50 / 78 925 630 0,75 / 78 925 600 STD / 78 925 640 1,00</b> |  |
|--|---|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>77 264 614</b> | [Set] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G |
|--|-------------------|---|

|  |   |  |
|--|---|--|
|  | <b>77 264 624 0,50 / 77 264 634 0,75 / 77 264 604 STD / 77 264 644 1,00</b> |  |
|--|---|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>87 256 695</b> | [Set] NW-L SEMI Ø 55.210 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.460 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.960 / 60.000 / 26.000 / St/W |
|--|-------------------|---|

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|--|------------------------|--|
|  | <b>87 256 690 SEMI</b> |  |
|--|------------------------|--|

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|--|-------------------|---|
|  | <b>87 355 693</b> | [Set] PL-B SEMI Ø 36.000 / 39.000 / 34.500 / St/B |
|--|-------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>87 355 793</b> | [Set] PL-B SEMI Ø 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm |
|--|-------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>87 355 893</b> | [Set] PL-B SEMI Ø 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm |
|--|-------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>87 429 610</b> | [Set] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1 |
|--|-------------------|--|

|  |   |  |
|--|---|--|
|  | <b>87 429 620 0,50 / 87 429 630 0,75 / 87 429 600 STD / 87 429 640 1,00</b> |  |
|--|---|--|

cont...



|  |                      |   |
|--|----------------------|---|
|  | <b>20 0603 36600</b> | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35.6; parallel connecting rod; sawed, toothed |
|  | <b>20 0503 36400</b> | fly wheel flange diameter: 130; Not for compressor  |
|  | <b>20 0903 35202</b> | ring gear; Outer Ø: 380; inner Ø: 335; width: 16; Number of teeth: 125  |
|  | <b>16122</b>         | EX; 36 x 10 x 140.5 x A/S - Cr - 45° - 5 - III  |
|  | <b>16106</b>         | EX; 36 x 10 x 140.6 x A/S - Cr - 45° - 5 - III  |
|  | <b>261100</b>        | IN; 42 x 9 x 140.5 x A/S - Cr - 20° - 5 - III   |
|  | <b>16130</b>         | IN; 42 x 9 x 140.5 x A/S - Cr - 30° - 5 - III   |
|  | <b>16109</b>         | IN; 43 x 9 x 140.5 x A/S - Cr - 30° - 5 - III   |
|  | <b>16136</b>         | IN; 44 x 9 x 140.5 x A/S - Cr - 45° - 5 - III   |
|  | <b>81-1676</b>       | EX; 15.035/ x 10 x 67 G1  |
|  | <b>81-1674</b>       | IN; 15.035/ x 9 x 72 G1   |
|  | <b>81-1609</b>       | IN; 15/ x 9 x 78 G1   |
|  | <b>92-16154</b>      | EX; 38.07 x 30 x 7.9; G1; 45°   |
|  | <b>92-16109</b>      | EX; 38.07 x 30 x 8.5; G1; 45°   |
|  | <b>92-16131</b>      | EX; 38.38 x 30 x 8.5; G1; 45°   |
|  | <b>92-16155</b>      | IN; 43.87 x 34.5 x 7.4; G1  |
|  | <b>92-16153</b>      | IN; 43.87 x 34.5 x 7.8; G1; 30°   |
|  | <b>92-16116</b>      | IN; 44.17 x 34.5 x 7.8; G1; 30°   |
|  | <b>20 1003 36400</b> | CAM   |
|  | <b>20 1603 36400</b> | mechanical  |
|  | <b>20 1403 35200</b> |   |
|  | <b>7.21042.01.0</b>  | electric switchover valve (differential lock); electrical   |
|  | <b>20 1003 35260</b> |   |
|  | <b>20 1003 36602</b> | Inside, IN  |
|  | <b>20 1003 35240</b> |   |

## 17

## 97.5

## M

|  |   |   |     |    |          |    |          |          |            |
|--|---|---|-----|----|----------|----|----------|----------|------------|
|  | <b>OM 364 Euro 0</b>  | <b>911 - 912</b>  |     |    |          |    |          |          |            |
|  |   | 04.1986 → 12.1994   | D   | 4  | 3972 cm³ | 2V | 63-66 kW | 86-90 PS | 17,3 - 133 |
|  | <b>OM 364</b>   | <b>913</b>  |     |    |          |    |          |          |            |
|  |   | 07.1987 → 12.1992   | D   | 4  | 3972 cm³ | 2V | 66 kW    | 90 PS    | 17,3 - 133 |
|  | <b>T2/LN1 Bus, T2/LN1 Dump Truck, T2/LN1 Platform/Chassis, T2/LN1 Van</b>     |   |     |    |          |    |          |          |            |
|  | <b>93 951 600</b>   | Cylinder diameter: 97.5; KH: 62.8; MT: -24.3; MØ: 48; GL: 107.8; piston pin: 36x82.5; number of piston rings: 3 |     |    |          |    |          |          |            |
|  | <b>93 951 610 98.00</b>   | RTK   |     |    |          |    |          |          |            |
|  |   | T6  | 2.5 | MO | G6       |    |          |          |            |
|  |   | M   | 2.5 |    | G3       |    |          |          |            |
|  |   | DSF   | 4   | CR |          |    |          |          |            |
|  |   | → <b>80 00192 1 1 ...</b> , <b>80 00192 1 2 ...</b> , <b>80 00192 1 3 ...</b>                                   |     |    |          |    |          |          |            |
|  |   | exchangeable only in sets   |     |    |          |    |          |          |            |
|  | <b>80 00192 1 1 000</b>   | Ø97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU 2.5] [DSF CR 4]  |     |    |          |    |          |          |            |
|  | <b>80 00192 1 1 050 98.00</b>   |   |     |    |          |    |          |          |            |
|  | <b>80 00192 1 2 000</b>   | Ø97.5; 30.50; set: 1; [T6 G6 CR 2.5] [M G3 IWU 2.5] [DSF CR 4]  |     |    |          |    |          |          |            |
|  | <b>80 00192 1 2 050 98.00</b>   |   |     |    |          |    |          |          |            |
|  | <b>80 00192 1 3 000</b>   | Ø97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU MO 2.5] [DSF CR 4]   |     |    |          |    |          |          |            |
|  | <b>93 951 960</b>   | piston: 93951600; cylinder liner: 89198190  |     |    |          |    |          |          |            |
|  | <b>93 951 961</b>   | piston: 93951600; cylinder liner: 89177190  |     |    |          |    |          |          |            |
|  | <b>89 177 190</b>   | T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2   |     |    |          |    |          |          |            |
|  | <b>89 198 190</b>   | T - Dry cylinder liner; semi; A=100.4 L=224   |     |    |          |    |          |          |            |
|  | <b>89 543 190</b>   | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2   |     |    |          |    |          |          |            |
|  | <b>78 672 610</b>   | [Pair] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1   |     |    |          |    |          |          |            |
|  | <b>78 672 620 0,50 / 78 672 630 0,75 / 78 672 600 STD / 78 672 640 1,00</b>   |   |     |    |          |    |          |          |            |
|  | <b>78 675 614</b>   | [Pair] PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G  |     |    |          |    |          |          |            |
|  | <b>78 675 624 0,50 / 78 675 634 0,75 / 78 675 604 STD / 78 675 644 1,00</b>   |   |     |    |          |    |          |          |            |
|  | <b>78 754 614</b>   | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 21.000 / 1.612 St/A  |     |    |          |    |          |          |            |
|  | <b>78 754 624 0,50 / 78 754 604 STD</b> , for compressor with piston Ø 94 mm. |   |     |    |          |    |          |          |            |
|  | <b>78 925 610</b>   | [Pair] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1   |     |    |          |    |          |          |            |
|  | <b>78 925 620 0,50 / 78 925 630 0,75 / 78 925 600 STD / 78 925 640 1,00</b>   |   |     |    |          |    |          |          |            |
|  | <b>77 264 614</b>   | [Set] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G |     |    |          |    |          |          |            |
|  | <b>77 264 624 0,50 / 77 264 634 0,75 / 77 264 604 STD / 77 264 644 1,00</b>   |   |     |    |          |    |          |          |            |

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|           |   |  |
|-----------|---|--|
|           | <b>87 256 695</b>   | [Set] NW-L SEMI Ø 55.210 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.460 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.960 / 60.000 / 26.000 / St/W<br><b>87 256 690 SEMI</b>                            |
|           | <b>87 355 693</b>   | [Set] PL-B SEMI Ø 36.000 / 39.000 / 34.500 / St/B  |
|           | <b>87 355 793</b>   | [Set] PL-B SEMI Ø 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm  |
|           | <b>87 355 893</b>   | [Set] PL-B SEMI Ø 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm  |
|           | <b>87 429 610</b>   | [Set] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>87 429 620 0,50 / 87 429 630 0,75 / 87 429 600 STD / 87 429 640 1,00</b>  |
|           | <b>20 0603 36600</b>  | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35.6; parallel connecting rod; sawed, toothed                |
|           | <b>20 0503 36400</b>  | fly wheel flange diameter: 130; Not for compressor   |
|           | <b>20 0903 35202</b>  | ring gear; Outer Ø: 380; inner Ø: 335; width: 16; Number of teeth: 125   |
|           | <b>16122</b>  | EX; 36 x 10 x 140.5 x A/S - Cr - 45° - 5 - III   |
|           | <b>16106</b>  | EX; 36 x 10 x 140.6 x A/S - Cr - 45° - 5 - III   |
|           | <b>261100</b>   | IN; 42 x 9 x 140.5 x A/S - Cr - 20° - 5 - III  |
|           | <b>16130</b>  | IN; 42 x 9 x 140.5 x A/S - Cr - 30° - 5 - III  |
|           | <b>16109</b>  | IN; 43 x 9 x 140.5 x A/S - Cr - 30° - 5 - III  |
|           | <b>16136</b>  | IN; 44 x 9 x 140.5 x A/S - Cr - 45° - 5 - III  |
|           |   | <b>81-1676</b> EX; 15.035/ x 10 x 67 G1  |
|           |   | <b>81-1674</b> IN; 15.035/ x 9 x 72 G1   |
|           |   | <b>81-1609</b> IN; 15/ x 9 x 78 G1   |
|           |   | <b>92-16154</b> EX; 38.07 x 30 x 7.9; G1; 45°  |
|           |   | <b>92-16109</b> EX; 38.07 x 30 x 8.5; G1; 45°  |
|           |   | <b>92-16131</b> EX; 38.38 x 30 x 8.5; G1; 45°  |
|           |   | <b>92-16155</b> IN; 43.87 x 34.5 x 7.4; G1   |
|           |   | <b>92-16153</b> IN; 43.87 x 34.5 x 7.8; G1; 30°  |
|           |   | <b>92-16116</b> IN; 44.17 x 34.5 x 7.8; G1; 30°  |
|           | <b>20 1003 36400</b>  | CAM  |
|           | <b>20 1603 36400</b>  | mechanical   |
|           |   | <b>20 1403 35200</b>   |
|           | <b>20 1003 35260</b>  |  |
|           | <b>20 1003 36602</b>  | Inside, IN   |
|           | <b>20 1003 35240</b>  |  |
| <b>18</b> | <b>97.5</b>   |  |
|           | <b>OM 364 Euro 1</b>  | <b>919, 921</b>  |
|           |   | 04.1986 → 12.1994 D 4 3972 cm³ 2V 63 kW 86 PS 17,3 - 133   |
|           | <b>T2/LN1 Dump Truck, T2/LN1 Platform/Chassis, T2/LN1 Van</b> |  |
|           | <b>91 550 600</b>   | Cylinder diameter: 97.5; KH: 62.8; MT: -22.38; MØ: 43.4; GL: 107.8; piston pin: 36x82.5; number of piston rings: 3<br>RTK<br>R 2.5 MO G6<br>M 2.5 MO G3<br>DSF 4 CR<br>→ <b>80 00526 1 0 ...</b> |
|           | <b>91 551 610</b>   | Cylinder diameter: 98; KH: 62.5; MT: -22.38; MØ: 43.4; GL: 107.5; piston pin: 36x82.5; number of piston rings: 3<br>RTK<br>R 2.5 MO G6<br>M 2.5 MO G3<br>DSF 4 CR                                |
|           | <b>80 00526 1 0 000</b>                                       | Ø97.5; STD; set: 1; [R G6 MO 2.5] [M G3 IWU MO 2.5] [DSF CR 4]   |
|           | <b>91 550 960</b>   | piston: 91550600; cylinder liner: 89177190   |
|           | <b>89 177 190</b>   | T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2  |
|           | <b>89 543 190</b>   | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2  |
|           | <b>78 672 610</b>   | [Pair] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>78 672 620 0,50 / 78 672 630 0,75 / 78 672 600 STD / 78 672 640 1,00</b>   |
|           | <b>78 675 614</b>   | [Pair] PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G<br><b>78 675 624 0,50 / 78 675 634 0,75 / 78 675 604 STD / 78 675 644 1,00</b>  |

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| <b>78 754 614</b> | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 21.000 / 1.612 St/A<br><b>78 754 624</b> 0,50 / <b>78 754 604</b> STD, for compressor with piston Ø 94 mm.   |
| <b>78 925 610</b> | [Pair] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1<br><b>78 925 620</b> 0,50 / <b>78 925 630</b> 0,75 / <b>78 925 600</b> STD / <b>78 925 640</b> 1,00   |
| <b>77 264 614</b> | [Set] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G<br><b>77 264 624</b> 0,50 / <b>77 264 634</b> 0,75 / <b>77 264 604</b> STD / <b>77 264 644</b> 1,00 |
| <b>87 256 695</b> | [Set] NW-L SEMI Ø 55.210 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.460 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.960 / 60.000 / 26.000 / St/W<br><b>87 256 690</b> SEMI   |
| <b>87 355 693</b> | [Set] PL-B SEMI Ø 36.000 / 39.000 / 34.500 / St/B   |
| <b>87 355 793</b> | [Set] PL-B SEMI Ø 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm   |
| <b>87 355 893</b> | [Set] PL-B SEMI Ø 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm   |
| <b>87 429 610</b> | [Set] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>87 429 620</b> 0,50 / <b>87 429 630</b> 0,75 / <b>87 429 600</b> STD / <b>87 429 640</b> 1,00  |

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| <b>20 0603 36600</b> | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35.6; parallel connecting rod; sawed, toothed |
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| <b>20 0503 36400</b> | fly wheel flange diameter: 130; Not for compressor |
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| <b>20 0903 35202</b> | ring gear; Outer Ø: 380; inner Ø: 335; width: 16; Number of teeth: 125 |
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| <b>16122</b>  | EX; 36 x 10 x 140.5 x A/S - Cr - 45° - 5 - III | <b>81-1676</b>  | EX; 15.035/ x 10 x 67 G1      |
| <b>16106</b>  | EX; 36 x 10 x 140.6 x A/S - Cr - 45° - 5 - III | <b>81-1674</b>  | IN; 15.035/ x 9 x 72 G1       |
| <b>261100</b> | IN; 42 x 9 x 140.5 x A/S - Cr - 20° - 5 - III  | <b>92-16154</b> | EX; 38.07 x 30 x 7.9; G1; 45° |
| <b>16130</b>  | IN; 42 x 9 x 140.5 x A/S - Cr - 30° - 5 - III  | <b>92-16109</b> | EX; 38.07 x 30 x 8.5; G1; 45° |
| <b>16109</b>  | IN; 43 x 9 x 140.5 x A/S - Cr - 30° - 5 - III  | <b>92-16131</b> | EX; 38.38 x 30 x 8.5; G1; 45° |
| <b>16136</b>  | IN; 44 x 9 x 140.5 x A/S - Cr - 45° - 5 - III  | <b>92-16155</b> | IN; 43.87 x 34.5 x 7.4; G1    |

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| <b>20 1003 36400</b> | CAM |
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| <b>20 1603 36400</b> | mechanical | <b>20 1403 35200</b> |
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| <b>7.21042.01.0</b> | electric switchover valve (differential lock); electrical |
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| <b>20 1003 35260</b> |  |
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| <b>20 1003 36602</b> | Inside, IN |
| <b>20 1003 35240</b> |            |

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| <b>19</b>   | <b>97.5</b>  |
| <b>OM 364 Euro 1</b>  | <b>920</b>   |
|   | 02.1992 → 12.1994 D 4 3972 cm³ 2V 63 kW 86 PS 17,3 - 133 |
| <b>T2/LN1 Dump Truck, T2/LN1 Platform/Chassis, T2/LN1 Van</b> |  |

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| <b>91 550 600</b> | Cylinder diameter: 97.5; KH: 62.8; MT: -22.38; MØ: 43.4; GL: 107.8; piston pin: 36x82.5; number of piston rings: 3<br>RTK<br>R 2.5 MO G6<br>M 2.5 MO G3<br>DSF 4 CR<br>→ <b>80 00526 1 0 ...</b> |
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| <b>91 551 610</b> | Cylinder diameter: 98; KH: 62.5; MT: -22.38; MØ: 43.4; GL: 107.5; piston pin: 36x82.5; number of piston rings: 3<br>RTK<br>R 2.5 MO G6<br>M 2.5 MO G3<br>DSF 4 CR |
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| <b>80 00526 1 0 000</b> | Ø97.5; STD; set: 1; [R G6 MO 2.5] [M G3 IWU MO 2.5] [DSF CR 4] |
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| <b>91 550 960</b> | piston: 91550600; cylinder liner: 89177190 |
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| <b>89 177 190</b> | T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2 |
| <b>89 543 190</b> | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2     |

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|  | <b>78 672 610</b> | [Pair] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>78 672 620 0,50 / 78 672 630 0,75 / 78 672 600 STD / 78 672 640 1,00</b>   |
|  | <b>78 675 614</b> | [Pair] PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G<br><b>78 675 624 0,50 / 78 675 634 0,75 / 78 675 604 STD / 78 675 644 1,00</b>  |
|  | <b>78 754 614</b> | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 21.000 / 1.612 St/A<br><b>78 754 624 0,50 / 78 754 604 STD</b> , for compressor with piston Ø 94 mm.  |
|  | <b>78 925 610</b> | [Pair] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1<br><b>78 925 620 0,50 / 78 925 630 0,75 / 78 925 600 STD / 78 925 640 1,00</b>   |
|  | <b>77 264 614</b> | [Set] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G<br><b>77 264 624 0,50 / 77 264 634 0,75 / 77 264 604 STD / 77 264 644 1,00</b> |
|  | <b>87 256 695</b> | [Set] NW-L SEMI Ø 55.210 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.460 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.960 / 60.000 / 26.000 / St/W<br><b>87 256 690 SEMI</b>                          |
|  | <b>87 355 693</b> | [Set] PL-B SEMI Ø 36.000 / 39.000 / 34.500 / St/B  |
|  | <b>87 355 793</b> | [Set] PL-B SEMI Ø 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm  |
|  | <b>87 355 893</b> | [Set] PL-B SEMI Ø 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm  |
|  | <b>87 429 610</b> | [Set] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>87 429 620 0,50 / 87 429 630 0,75 / 87 429 600 STD / 87 429 640 1,00</b>  |

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|  | <b>20 0603 36600</b> | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35,6; parallel connecting rod; sawed, toothed |
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|  | <b>20 0503 36400</b> | fly wheel flange diameter: 130; Not for compressor |
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|  | <b>20 0903 35202</b> | ring gear; Outer Ø: 380; inner Ø: 335; width: 16; Number of teeth: 125 |
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|  | <b>16122</b>  | EX; 36 x 10 x 140.5 x A/S - Cr - 45° - 5 - III |  | <b>81-1676</b>  | EX; 15.035/ x 10 x 67 G1      |
|  | <b>16106</b>  | EX; 36 x 10 x 140.6 x A/S - Cr - 45° - 5 - III |  | <b>81-1674</b>  | IN; 15.035/ x 9 x 72 G1       |
|  | <b>261100</b> | IN; 42 x 9 x 140.5 x A/S - Cr - 20° - 5 - III  |  | <b>92-16154</b> | EX; 38.07 x 30 x 7.9; G1; 45° |
|  | <b>16130</b>  | IN; 42 x 9 x 140.5 x A/S - Cr - 30° - 5 - III  |  | <b>92-16109</b> | EX; 38.07 x 30 x 8.5; G1; 45° |
|  | <b>16109</b>  | IN; 43 x 9 x 140.5 x A/S - Cr - 30° - 5 - III  |  | <b>92-16131</b> | EX; 38.38 x 30 x 8.5; G1; 45° |
|  | <b>16136</b>  | IN; 44 x 9 x 140.5 x A/S - Cr - 45° - 5 - III  |  | <b>92-16155</b> | IN; 43.87 x 34.5 x 7.4; G1    |

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|  | <b>20 1003 36400</b> | CAM |
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|  | <b>20 1603 36400</b> | mechanical |  | <b>20 1403 35200</b> |
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|  | <b>20 1003 35260</b> |  |
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|  | <b>20 1003 36602</b> | Inside, IN |
|  | <b>20 1003 35240</b> |            |

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| <b>20</b> |   | <b>97.5</b>       |  |
|           | <b>OM 364 Euro 0</b>  | <b>981</b>        |  |
|           |   | 11.1987 → 12.1994 | D LA 4 3972 cm³ 2V 100 kW 136 PS ⚡17:1 - 133 |
|           | <b>OM 364 Euro 0</b>  | <b>950, 952</b>   |  |
|           |   | 04.1986 → 12.1994 | D A 4 3972 cm³ 2V 85 kW 115 PS ⚡16,5 - 133   |
|           | <b>T2/LN1 Bus, T2/LN1 Dump Truck, T2/LN1 Platform/Chassis, T2/LN1 Van</b> |                   |  |

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|  | <b>90 532 600</b>   | Cylinder diameter: 97.5; KH: 62.5; MT: -22.35; MØ: 56; GL: 107.5; piston pin: 36x82.5; number of piston rings: 3<br><b>90 532 610 98.00</b> |
|  | <b>RTK</b>  |   |
|  | T6  | 2.5 MO G6   |
|  | M   | 2.5 MO G3   |
|  | DSF   | 4 CR  |
|  | → <b>80 00192 1 1 ...</b> , <b>80 00192 1 2 ...</b> , <b>80 00192 1 3 ...</b> |   |

|  |                   |   |
|--|-------------------|---|
|  | <b>93 831 606</b> | Cylinder diameter: 97.5; KH: 62.8; MT: -22.35; MØ: 56; GL: 107.8; piston pin: 36x82.5; number of piston rings: 3<br><b>93 831 610 98.00</b> |
|  | <b>RTK</b>        |   |
|  | T6                | 2.5 MO G6   |
|  | M                 | 2.5 MO G3   |
|  | DSF               | 4 CR  |

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|  | <b>80 00192 1 1 000</b> | Ø97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU 2.5] [DSF CR 4]<br><b>80 00192 1 1 050 98.00</b> |
|  | <b>80 00192 1 2 000</b> | Ø97.5; 30.50; set: 1; [T6 G6 CR 2.5] [M G3 IWU 2.5] [DSF CR 4]<br><b>80 00192 1 2 050 98.00</b> |

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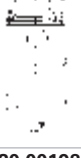












**M**



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|  | <b>80 00192 1 3 000</b> | ∅97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU MO 2.5] [DSF CR 4]  |
|  | <b>90 532 960</b>       | piston: 90532600; cylinder liner: 89198190   |
|  | <b>90 532 961</b>       | piston: 90532600; cylinder liner: 89177190   |
|  | <b>93 831 960</b>       | piston: 93831600; cylinder liner: 89198190   |
|  | <b>93 831 961</b>       | piston: 93831606; cylinder liner: 89177190   |
|  | <b>93 831 963</b>       | piston: 93831606; cylinder liner: 89178190   |
|  | <b>89 177 190</b>       | T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2  |
|  | <b>89 198 190</b>       | T - Dry cylinder liner; semi; A=100.4 L=224  |
|  | <b>89 178 190</b>       | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2, with outside oversize 0,60 mm.  |
|  | <b>89 543 190</b>       | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2  |
|  | <b>78 672 610</b>       | [Pair] PL 0,25 ∅ 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>78 672 620 0,50 / 78 672 630 0,75 / 78 672 600 STD / 78 672 640 1,00</b>   |
|  | <b>78 675 614</b>       | [Pair] PASS-L 0,25 ∅ 87.760 / 93.000 / 31.910 / 2.599 St/B/G<br><b>78 675 624 0,50 / 78 675 634 0,75 / 78 675 604 STD / 78 675 644 1,00</b>  |
|  | <b>78 754 614</b>       | [Pair] PL-L 0,25 ∅ 31.750 / 35.000 / 21.000 / 1.612 St/A<br><b>78 754 624 0,50 / 78 754 604 STD</b> , for compressor with piston ∅ 94 mm.  |
|  | <b>78 925 610</b>       | [Pair] HL 0,25 ∅ 87.760 / 93.000 / 24.100 / 2.602 St/B/G1<br><b>78 925 620 0,50 / 78 925 630 0,75 / 78 925 600 STD / 78 925 640 1,00</b>   |
|  | <b>77 264 614</b>       | [Set] HL 0,25 ∅ 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 ∅ 87.760 / 93.000 / 31.910 / 2.599 St/B/G<br><b>77 264 624 0,50 / 77 264 634 0,75 / 77 264 604 STD / 77 264 644 1,00</b> |
|  | <b>87 256 695</b>       | [Set] NW-L SEMI ∅ 55.210 / 60.000 / 26.000 / St/W; NW-L SEMI ∅ 55.460 / 60.000 / 26.000 / St/W; NW-L SEMI ∅ 55.960 / 60.000 / 26.000 / St/W<br><b>87 256 690 SEMI</b>                          |
|  | <b>87 355 693</b>       | [Set] PL-B SEMI ∅ 36.000 / 39.000 / 34.500 / St/B  |
|  | <b>87 355 793</b>       | [Set] PL-B SEMI ∅ 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm  |
|  | <b>87 355 893</b>       | [Set] PL-B SEMI ∅ 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm  |
|  | <b>87 429 610</b>       | [Set] PL 0,25 ∅ 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>87 429 620 0,50 / 87 429 630 0,75 / 87 429 600 STD / 87 429 640 1,00</b>  |
|  | <b>20 0603 36600</b>    | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35.6; parallel connecting rod; sawed, toothed              |
|  | <b>20 0503 36400</b>    | fly wheel flange diameter: 130; Not for compressor   |
|  | <b>20 0903 35202</b>    | ring gear; Outer ∅: 380; inner ∅: 335; width: 16; Number of teeth: 125   |
|  | <b>16122</b>            | EX; 36 x 10 x 140.5 x A/S - Cr - 45° - 5 - III   |
|  | <b>16106</b>            | EX; 36 x 10 x 140.6 x A/S - Cr - 45° - 5 - III   |
|  | <b>261100</b>           | IN; 42 x 9 x 140.5 x A/S - Cr - 20° - 5 - III  |
|  | <b>16130</b>            | IN; 42 x 9 x 140.5 x A/S - Cr - 30° - 5 - III  |
|  | <b>16109</b>            | IN; 43 x 9 x 140.5 x A/S - Cr - 30° - 5 - III  |
|  | <b>16136</b>            | IN; 44 x 9 x 140.5 x A/S - Cr - 45° - 5 - III  |
|  | <b>81-1676</b>          | EX; 15.035/ x 10 x 67 G1   |
|  | <b>81-1674</b>          | IN; 15.035/ x 9 x 72 G1  |
|  | <b>81-1609</b>          | IN; 15/ x 9 x 78 G1  |
|  | <b>92-16154</b>         | EX; 38.07 x 30 x 7.9; G1; 45°  |
|  | <b>92-16109</b>         | EX; 38.07 x 30 x 8.5; G1; 45°  |
|  | <b>92-16131</b>         | EX; 38.38 x 30 x 8.5; G1; 45°  |
|  | <b>92-16155</b>         | IN; 43.87 x 34.5 x 7.4; G1   |
|  | <b>20 1003 36401</b>    | CAM  |
|  | <b>20 1603 36400</b>    | mechanical   |
|  | <b>20 1403 35200</b>    |  |
|  | <b>20 1903 35501</b>    | length: 144; width: 78; height: 44; weight: 1 g; number of blades: 5   |
|  | <b>7.21042.01.0</b>     | electric switchover valve (differential lock); electrical  |
|  | <b>20 1003 35260</b>    |  |
|  | <b>20 1003 36602</b>    | Inside, IN   |
|  | <b>20 1003 35240</b>    |  |

M

|           |  |   |
|-----------|--|---|
| <b>21</b> |  | <b>97.5</b>   |
|           | <b>OM 364 Euro 0</b>                                   | <b>984</b>  |
|           |  | 11.1987 → 12.1994 D LA 4 3972 cm³ 2V 100 kW 136 PS ⚙️17:1 - 133 |
|           | <b>OM 364 Euro 0</b>                                   | <b>954</b>  |
|           |  | 07.1987 → 12.1992 D A 4 3972 cm³ 2V 85 kW 115 PS ⚙️16,5 - 133   |
|           | <b>T2/LN1 Bus, T2/LN1 Platform/Chassis, T2/LN1 Van</b> |   |

|   |                         |  |
|---|-------------------------|--|
|    | <b>90 532 600</b>       | Cylinder diameter: 97.5; KH: 62.5; MT: -22.35; MØ: 56; GL: 107.5; piston pin: 36x82.5; number of piston rings: 3   |
|    | <b>90 532 610 98.00</b> | RTK<br>T6 2.5 MO G6<br>M 2.5 MO G3<br>DSF 4 CR<br>→ <b>80 00192 1 1 ...</b> , <b>80 00192 1 2 ...</b> , <b>80 00192 1 3 ...</b>  |
|    | <b>93 831 606</b>       | Cylinder diameter: 97.5; KH: 62.8; MT: -22.35; MØ: 56; GL: 107.8; piston pin: 36x82.5; number of piston rings: 3   |
|   | <b>93 831 610 98.00</b> | RTK<br>T6 2.5 MO G6<br>M 2.5 MO G3<br>DSF 4 CR   |
|    | <b>80 00192 1 1 000</b> | Ø97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU 2.5] [DSF CR 4]<br><b>80 00192 1 1 050 98.00</b>  |
|   | <b>80 00192 1 2 000</b> | Ø97.5; 30.50; set: 1; [T6 G6 CR 2.5] [M G3 IWU 2.5] [DSF CR 4]<br><b>80 00192 1 2 050 98.00</b>  |
|   | <b>80 00192 1 3 000</b> | Ø97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU MO 2.5] [DSF CR 4]  |
|    | <b>90 532 960</b>       | piston: 90532600; cylinder liner: 89198190   |
|   | <b>90 532 961</b>       | piston: 90532600; cylinder liner: 89177190   |
|   | <b>93 831 960</b>       | piston: 93831600; cylinder liner: 89198190   |
|   | <b>93 831 961</b>       | piston: 93831606; cylinder liner: 89177190   |
|   | <b>93 831 963</b>       | piston: 93831606; cylinder liner: 89178190   |
|    | <b>89 177 190</b>       | T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2  |
|   | <b>89 198 190</b>       | T - Dry cylinder liner; semi; A=100.4 L=224  |
|   | <b>89 178 190</b>       | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2, with outside oversize 0,60 mm.  |
|   | <b>89 543 190</b>       | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2  |
|  | <b>78 672 610</b>       | [Pair] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>78 672 620 0,50 / 78 672 630 0,75 / 78 672 600 STD / 78 672 640 1,00</b>   |
|   | <b>78 675 614</b>       | [Pair] PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G<br><b>78 675 624 0,50 / 78 675 634 0,75 / 78 675 604 STD / 78 675 644 1,00</b>  |
|   | <b>78 754 614</b>       | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 21.000 / 1.612 St/A<br><b>78 754 624 0,50 / 78 754 604 STD</b> , for compressor with piston Ø 94 mm.  |
|   | <b>78 925 610</b>       | [Pair] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1<br><b>78 925 620 0,50 / 78 925 630 0,75 / 78 925 600 STD / 78 925 640 1,00</b>   |
|   | <b>77 264 614</b>       | [Set] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G<br><b>77 264 624 0,50 / 77 264 634 0,75 / 77 264 604 STD / 77 264 644 1,00</b> |
|   | <b>87 256 695</b>       | [Set] NW-L SEMI Ø 55.210 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.460 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.960 / 60.000 / 26.000 / St/W<br><b>87 256 690 SEMI</b>                          |
|   | <b>87 355 693</b>       | [Set] PL-B SEMI Ø 36.000 / 39.000 / 34.500 / St/B  |
|   | <b>87 355 793</b>       | [Set] PL-B SEMI Ø 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm  |
|   | <b>87 355 893</b>       | [Set] PL-B SEMI Ø 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm  |
|   | <b>87 429 610</b>       | [Set] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>87 429 620 0,50 / 87 429 630 0,75 / 87 429 600 STD / 87 429 640 1,00</b>  |
|  | <b>20 0603 36600</b>    | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35.6; parallel connecting rod; sawed, toothed              |
|  | <b>20 0503 36400</b>    | fly wheel flange diameter: 130; Not for compressor   |
|  | <b>20 0903 35202</b>    | ring gear; Outer Ø: 380; inner Ø: 335; width: 16; Number of teeth: 125   |
|  | <b>16122</b>            | EX; 36 x 10 x 140.5 x A/S - Cr - 45° - 5 - III   |
|   | <b>16106</b>            | EX; 36 x 10 x 140.6 x A/S - Cr - 45° - 5 - III   |
|   | <b>261100</b>           | IN; 42 x 9 x 140.5 x A/S - Cr - 20° - 5 - III  |
|   | <b>16130</b>            | IN; 42 x 9 x 140.5 x A/S - Cr - 30° - 5 - III  |
|   | <b>16109</b>            | IN; 43 x 9 x 140.5 x A/S - Cr - 30° - 5 - III  |
|   | <b>16136</b>            | IN; 44 x 9 x 140.5 x A/S - Cr - 45° - 5 - III  |
|  | <b>81-1676</b>          | EX; 15.035/ x 10 x 67 G1   |
|   | <b>81-1674</b>          | IN; 15.035/ x 9 x 72 G1  |
|  | <b>81-1609</b>          | IN; 15/ x 9 x 78 G1  |
|   | <b>92-16154</b>         | EX; 38.07 x 30 x 7.9; G1; 45°  |
|   | <b>92-16109</b>         | EX; 38.07 x 30 x 8.5; G1; 45°  |
|   | <b>92-16131</b>         | EX; 38.38 x 30 x 8.5; G1; 45°  |
|   | <b>92-16155</b>         | IN; 43.87 x 34.5 x 7.4; G1   |
|  | <b>20 1003 36401</b>    | CAM  |
|  | <b>20 1603 36400</b>    | mechanical   |
|   | <b>20 1403 35200</b>    |  |

cont...

**20 1903 35501** length: 144; width: 78; height: 44; weight: 1 g; number of blades: 5

**20 1003 35260**

**20 1003 36602** Inside, IN  
**20 1003 35240**

**22** **97.5**  
**OM 364 Euro 1** **957**  
 02.1992 → 12.1994 D A 4 3972 cm<sup>3</sup> 2V 77 kW 105 PS 16,5 - 133  
**T2/LN1 Platform/Chassis, T2/LN1 Van**

**91 598 600** Cylinder diameter: 97.5; KH: 62.8; MT: -23; MØ: 54.25; GL: 107.8; piston pin: 36x82.5; number of piston rings: 3  
 RTK  
 T6 2.5 MO G6  
 M 2.5 MO G3  
 DSF 4 CR  
 → **80 00192 1 1 ...**, **80 00192 1 2 ...**, **80 00192 1 3 ...**

**80 00192 1 1 000** Ø97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU 2.5] [DSF CR 4]  
**80 00192 1 1 050** 98.00

**80 00192 1 2 000** Ø97.5; 30.50; set: 1; [T6 G6 CR 2.5] [M G3 IWU 2.5] [DSF CR 4]  
**80 00192 1 2 050** 98.00

**80 00192 1 3 000** Ø97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU MO 2.5] [DSF CR 4]

**91 598 960** piston: 91598600; cylinder liner: 89177190

**89 177 190** T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2

**78 672 610** [Pair] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1  
**78 672 620** 0,50 / **78 672 630** 0,75 / **78 672 600** STD / **78 672 640** 1,00

**78 675 614** [Pair] PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G  
**78 675 624** 0,50 / **78 675 634** 0,75 / **78 675 604** STD / **78 675 644** 1,00

**78 754 614** [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 21.000 / 1.612 St/A  
**78 754 624** 0,50 / **78 754 604** STD, for compressor with piston Ø 94 mm.

**78 925 610** [Pair] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1  
**78 925 620** 0,50 / **78 925 630** 0,75 / **78 925 600** STD / **78 925 640** 1,00

**77 264 614** [Set] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G  
**77 264 624** 0,50 / **77 264 634** 0,75 / **77 264 604** STD / **77 264 644** 1,00

**87 256 695** [Set] NW-L SEMI Ø 55.210 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.460 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.960 / 60.000 / 26.000 / St/W  
**87 256 690** SEMI

**87 355 693** [Set] PL-B SEMI Ø 36.000 / 39.000 / 34.500 / St/B

**87 355 793** [Set] PL-B SEMI Ø 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm

**87 355 893** [Set] PL-B SEMI Ø 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm

**87 429 610** [Set] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1  
**87 429 620** 0,50 / **87 429 630** 0,75 / **87 429 600** STD / **87 429 640** 1,00

**20 0603 36600** length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35.6; parallel connecting rod; sawed, toothed

**20 0503 36400** fly wheel flange diameter: 130; Not for compressor

**20 0903 35202** ring gear; Outer Ø: 380; inner Ø: 335; width: 16; Number of teeth: 125

|               |  |                 |                               |
|---------------|--|-----------------|-------------------------------|
| <b>16122</b>  | EX; 36 x 10 x 140.5 x A/S - Cr - 45° - 5 - III | <b>81-1676</b>  | EX; 15.035/ x 10 x 67 G1      |
| <b>16106</b>  | EX; 36 x 10 x 140.6 x A/S - Cr - 45° - 5 - III | <b>81-1674</b>  | IN; 15.035/ x 9 x 72 G1       |
| <b>261100</b> | IN; 42 x 9 x 140.5 x A/S - Cr - 20° - 5 - III  | <b>92-16154</b> | EX; 38.07 x 30 x 7.9; G1; 45° |
| <b>16130</b>  | IN; 42 x 9 x 140.5 x A/S - Cr - 30° - 5 - III  | <b>92-16109</b> | EX; 38.07 x 30 x 8.5; G1; 45° |
| <b>16109</b>  | IN; 43 x 9 x 140.5 x A/S - Cr - 30° - 5 - III  | <b>92-16131</b> | EX; 38.38 x 30 x 8.5; G1; 45° |
| <b>16136</b>  | IN; 44 x 9 x 140.5 x A/S - Cr - 45° - 5 - III  | <b>92-16155</b> | IN; 43.87 x 34.5 x 7.4; G1    |

**20 1003 36401** CAM

**20 1603 36400** mechanical

**20 1403 35200**

cont...

|           |  |   |
|-----------|--|---|
|           | <b>20 1903 35501</b>                       | length: 144; width: 78; height: 44; weight: 1 g; number of blades: 5  |
|           | <b>7.21042.01.0</b>                        | electric switchover valve (differential lock); electrical   |
|           | <b>20 1003 35260</b>                       |   |
|           | <b>20 1003 36602</b>                       | Inside, IN  |
|           | <b>20 1003 35240</b>                       |   |
| <b>23</b> |  | <b>97.5</b>   |
|           | <b>OM 364 Euro 1</b>                       | <b>958</b>  |
|           |  | 02.1992 → 12.1994 D A 4 3972 cm³ 2V 77 kW 105 PS 16,5 - 133   |
|           | <b>T2/LN1 Platform/Chassis, T2/LN1 Van</b> |   |
|           | <b>91 598 600</b>                          | Cylinder diameter: 97.5; KH: 62.8; MT: -23; MØ: 54.25; GL: 107.8; piston pin: 36x82.5; number of piston rings: 3<br>RTK<br>T6 2.5 MO G6<br>M 2.5 MO G3<br>DSF 4 CR<br>→ <b>80 00192 1 1 ...</b> , <b>80 00192 1 2 ...</b> , <b>80 00192 1 3 ...</b> |
|           | <b>80 00192 1 1 000</b>                    | Ø97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU 2.5] [DSF CR 4]<br><b>80 00192 1 1 050 98.00</b>   |
|           | <b>80 00192 1 2 000</b>                    | Ø97.5; 30.50; set: 1; [T6 G6 CR 2.5] [M G3 IWU 2.5] [DSF CR 4]<br><b>80 00192 1 2 050 98.00</b>   |
|           | <b>80 00192 1 3 000</b>                    | Ø97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU MO 2.5] [DSF CR 4]   |
|           | <b>91 598 960</b>                          | piston: 91598600; cylinder liner: 89177190  |
|           | <b>89 177 190</b>                          | T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2   |
|           | <b>78 672 610</b>                          | [Pair] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>78 672 620 0,50 / 78 672 630 0,75 / 78 672 600 STD / 78 672 640 1,00</b>  |
|           | <b>78 675 614</b>                          | [Pair] PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G<br><b>78 675 624 0,50 / 78 675 634 0,75 / 78 675 604 STD / 78 675 644 1,00</b>   |
|           | <b>78 754 614</b>                          | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 21.000 / 1.612 St/A<br><b>78 754 624 0,50 / 78 754 604 STD</b> , for compressor with piston Ø 94 mm.   |
|           | <b>78 925 610</b>                          | [Pair] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1<br><b>78 925 620 0,50 / 78 925 630 0,75 / 78 925 600 STD / 78 925 640 1,00</b>  |
|           | <b>77 264 614</b>                          | [Set] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G<br><b>77 264 624 0,50 / 77 264 634 0,75 / 77 264 604 STD / 77 264 644 1,00</b>  |
|           | <b>87 256 695</b>                          | [Set] NW-L SEMI Ø 55.210 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.460 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.960 / 60.000 / 26.000 / St/W<br><b>87 256 690 SEMI</b>   |
|           | <b>87 355 693</b>                          | [Set] PL-B SEMI Ø 36.000 / 39.000 / 34.500 / St/B   |
|           | <b>87 355 793</b>                          | [Set] PL-B SEMI Ø 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm   |
|           | <b>87 355 893</b>                          | [Set] PL-B SEMI Ø 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm   |
|           | <b>87 429 610</b>                          | [Set] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>87 429 620 0,50 / 87 429 630 0,75 / 87 429 600 STD / 87 429 640 1,00</b>   |
|           | <b>20 0603 36600</b>                       | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35.6; parallel connecting rod; sawed, toothed   |
|           | <b>20 0503 36400</b>                       | fly wheel flange diameter: 130; Not for compressor  |
|           | <b>20 0903 35200</b>                       | fly wheel; Outer Ø: 365; inner Ø: 162; width: 52; Number of teeth: 125; material: GG  |
|           | <b>20 0903 35202</b>                       | ring gear; Outer Ø: 380; inner Ø: 335; width: 16; Number of teeth: 125  |
|           | <b>16122</b>                               | EX; 36 x 10 x 140.5 x A/S - Cr - 45° - 5 - III  |
|           | <b>16106</b>                               | EX; 36 x 10 x 140.6 x A/S - Cr - 45° - 5 - III  |
|           | <b>261100</b>                              | IN; 42 x 9 x 140.5 x A/S - Cr - 20° - 5 - III   |
|           | <b>16130</b>                               | IN; 42 x 9 x 140.5 x A/S - Cr - 30° - 5 - III   |
|           | <b>16109</b>                               | IN; 43 x 9 x 140.5 x A/S - Cr - 30° - 5 - III   |
|           | <b>16136</b>                               | IN; 44 x 9 x 140.5 x A/S - Cr - 45° - 5 - III   |
|           | <b>81-1676</b>                             | EX; 15.035/ x 10 x 67 G1  |
|           | <b>81-1674</b>                             | IN; 15.035/ x 9 x 72 G1   |
|           | <b>92-16154</b>                            | EX; 38.07 x 30 x 7.9; G1; 45°   |
|           | <b>92-16109</b>                            | EX; 38.07 x 30 x 8.5; G1; 45°   |
|           | <b>92-16131</b>                            | EX; 38.38 x 30 x 8.5; G1; 45°   |
|           | <b>92-16155</b>                            | IN; 43.87 x 34.5 x 7.4; G1  |
|           | <b>20 1003 36401</b>                       | CAM   |

cont...

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|  |                      |  |  |                      |
|--|----------------------|--|--|----------------------|
|  | <b>20 1603 36400</b> | mechanical   |  | <b>20 1403 35200</b> |
|  | <b>20 1903 35501</b> | length: 144; width: 78; height: 44; weight: 1 g; number of blades: 5 |  |                      |
|  | <b>7.21042.01.0</b>  | electric switchover valve (differential lock); electrical            |  |                      |
|  | <b>20 1003 35260</b> |  |  |                      |
|  | <b>20 1003 36602</b> | Inside, IN   |  |                      |
|  | <b>20 1003 35240</b> |  |  |                      |

|           |                      |                   |   |    |   |                      |    |        |        |                |
|-----------|----------------------|-------------------|---|----|---|----------------------|----|--------|--------|----------------|
| <b>24</b> |                      | <b>97.5</b>       |   |    |   |                      |    |        |        |                |
|           | <b>OM 364 Euro 0</b> | <b>980</b>        |   |    |   |                      |    |        |        |                |
|           | <b>T2/LN1 Bus</b>    | 07.1987 → 12.1992 | D | LA | 4 | 3972 cm <sup>3</sup> | 2V | 100 kW | 136 PS | ε 16,5:1 - 133 |

|  |   |  |
|--|---|--|
|  | <b>90 532 600</b>   | Cylinder diameter: 97.5; KH: 62.5; MT: -22.35; MØ: 56; GL: 107.5; piston pin: 36x82.5; number of piston rings: 3 |
|  | <b>90 532 610 98.00</b>   |  |
|  | RTK   |  |
|  | T6 2.5 MO G6  |  |
|  | M 2.5 MO G3   |  |
|  | DSF 4 CR  |  |
|  | → <b>80 00192 1 1 ...</b> , <b>80 00192 1 2 ...</b> , <b>80 00192 1 3 ...</b> |  |
|  | <b>93 831 606</b>   | Cylinder diameter: 97.5; KH: 62.8; MT: -22.35; MØ: 56; GL: 107.8; piston pin: 36x82.5; number of piston rings: 3 |
|  | <b>93 831 610 98.00</b>   |  |
|  | RTK   |  |
|  | T6 2.5 MO G6  |  |
|  | M 2.5 MO G3   |  |
|  | DSF 4 CR  |  |

M

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00192 1 1 000</b> | Ø97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU 2.5] [DSF CR 4]<br><b>80 00192 1 1 050 98.00</b>  |
|  | <b>80 00192 1 2 000</b> | Ø97.5; 30.50; set: 1; [T6 G6 CR 2.5] [M G3 IWU 2.5] [DSF CR 4]<br><b>80 00192 1 2 050 98.00</b>  |
|  | <b>80 00192 1 3 000</b> | Ø97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU MO 2.5] [DSF CR 4]  |
|  | <b>90 532 960</b>       | piston: 90532600; cylinder liner: 89198190   |
|  | <b>90 532 961</b>       | piston: 90532600; cylinder liner: 89177190   |
|  | <b>93 831 960</b>       | piston: 93831600; cylinder liner: 89198190   |
|  | <b>93 831 961</b>       | piston: 93831606; cylinder liner: 89177190   |
|  | <b>93 831 963</b>       | piston: 93831606; cylinder liner: 89178190   |
|  | <b>89 177 190</b>       | T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2  |
|  | <b>89 198 190</b>       | T - Dry cylinder liner; semi; A=100.4 L=224  |
|  | <b>89 178 190</b>       | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2, with outside oversize 0,60 mm.  |
|  | <b>89 543 190</b>       | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2  |
|  | <b>78 672 610</b>       | [Pair] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>78 672 620 0,50 / 78 672 630 0,75 / 78 672 600 STD / 78 672 640 1,00</b>   |
|  | <b>78 675 614</b>       | [Pair] PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G<br><b>78 675 624 0,50 / 78 675 634 0,75 / 78 675 604 STD / 78 675 644 1,00</b>  |
|  | <b>78 754 614</b>       | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 21.000 / 1.612 St/A<br><b>78 754 624 0,50 / 78 754 604 STD</b> , for compressor with piston Ø 94 mm.  |
|  | <b>78 925 610</b>       | [Pair] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1<br><b>78 925 620 0,50 / 78 925 630 0,75 / 78 925 600 STD / 78 925 640 1,00</b>   |
|  | <b>77 264 614</b>       | [Set] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G<br><b>77 264 624 0,50 / 77 264 634 0,75 / 77 264 604 STD / 77 264 644 1,00</b> |
|  | <b>87 256 695</b>       | [Set] NW-L SEMI Ø 55.210 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.460 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.960 / 60.000 / 26.000 / St/W<br><b>87 256 690 SEMI</b>                          |
|  | <b>87 355 693</b>       | [Set] PL-B SEMI Ø 36.000 / 39.000 / 34.500 / St/B  |
|  | <b>87 355 793</b>       | [Set] PL-B SEMI Ø 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm  |
|  | <b>87 355 893</b>       | [Set] PL-B SEMI Ø 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm  |
|  | <b>87 429 610</b>       | [Set] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>87 429 620 0,50 / 87 429 630 0,75 / 87 429 600 STD / 87 429 640 1,00</b>  |

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|  | <b>20 0903 35202</b> | ring gear; Outer Ø: 380; inner Ø: 335; width: 16; Number of teeth: 125 |
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|-----------|--|---|--------|--|
|           | <b>20 1603 36400</b>                       | mechanical  |        | <b>20 1403 35200</b>                             |
|           | <b>20 1003 35260</b>                       |   |        |  |
| <b>25</b> |  | <b>97.5</b>   |        |  |
|           | <b>OM 364 Euro 1</b>                       | <b>986</b>  |        |  |
|           |  | 02.1992 → 12.1994   | D LA 4 | 3972 cm <sup>3</sup> 2V 100 kW 136 PS 18:1 - 133 |
|           | <b>T2/LN1 Platform/Chassis, T2/LN1 Van</b> |   |        |  |
|           | <b>90 532 600</b>                          | Cylinder diameter: 97.5; KH: 62.5; MT: -22.35; MØ: 56; GL: 107.5; piston pin: 36x82.5; number of piston rings: 3<br>RTK<br>T6 2.5 MO G6<br>M 2.5 MO G3<br>DSF 4 CR<br>→ <b>80 00192 1 1 ...</b> , <b>80 00192 1 2 ...</b> , <b>80 00192 1 3 ...</b> |        |  |
|           | <b>92 525 700</b>                          | Cylinder diameter: 97.5; KH: 62.8; MT: -22.6; MØ: 54.65; GL: 107.8; piston pin: 36x82.5; number of piston rings: 3<br>RTK, TPL<br>T6 2.5 MO G6<br>M 2.5 MO G3<br>DSF 4 CR<br>→ <b>80 00192 1 3 ...</b>  |        |  |
|           | <b>93 831 606</b>                          | Cylinder diameter: 97.5; KH: 62.8; MT: -22.35; MØ: 56; GL: 107.8; piston pin: 36x82.5; number of piston rings: 3<br><b>93 831 610 98.00</b><br>RTK<br>T6 2.5 MO G6<br>M 2.5 MO G3<br>DSF 4 CR   |        |  |
|           | <b>80 00192 1 1 000</b>                    | Ø97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU 2.5] [DSF CR 4]<br><b>80 00192 1 1 050 98.00</b>   |        |  |
|           | <b>80 00192 1 2 000</b>                    | Ø97.5; 30.50; set: 1; [T6 G6 CR 2.5] [M G3 IWU 2.5] [DSF CR 4]<br><b>80 00192 1 2 050 98.00</b>   |        |  |
|           | <b>80 00192 1 3 000</b>                    | Ø97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU MO 2.5] [DSF CR 4]   |        |  |
|           | <b>90 532 960</b>                          | piston: 90532600; cylinder liner: 89198190  |        |  |
|           | <b>90 532 961</b>                          | piston: 90532600; cylinder liner: 89177190  |        |  |
|           | <b>93 831 960</b>                          | piston: 93831600; cylinder liner: 89198190  |        |  |
|           | <b>93 831 961</b>                          | piston: 93831606; cylinder liner: 89177190  |        |  |
|           | <b>93 831 963</b>                          | piston: 93831606; cylinder liner: 89178190  |        |  |
|           | <b>89 177 190</b>                          | T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2   |        |  |
|           | <b>89 198 190</b>                          | T - Dry cylinder liner; semi; A=100.4 L=224   |        |  |
|           | <b>89 178 190</b>                          | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2, with outside oversize 0,60 mm.   |        |  |
|           | <b>89 543 190</b>                          | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2   |        |  |
|           | <b>78 672 610</b>                          | [Pair] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>78 672 620 0,50 / 78 672 630 0,75 / 78 672 600 STD / 78 672 640 1,00</b>  |        |  |
|           | <b>78 675 614</b>                          | [Pair] PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G<br><b>78 675 624 0,50 / 78 675 634 0,75 / 78 675 604 STD / 78 675 644 1,00</b>   |        |  |
|           | <b>78 754 614</b>                          | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 21.000 / 1.612 St/A<br><b>78 754 624 0,50 / 78 754 604 STD</b> , for compressor with piston Ø 94 mm.   |        |  |
|           | <b>78 925 610</b>                          | [Pair] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1<br><b>78 925 620 0,50 / 78 925 630 0,75 / 78 925 600 STD / 78 925 640 1,00</b>  |        |  |
|           | <b>77 264 614</b>                          | [Set] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G<br><b>77 264 624 0,50 / 77 264 634 0,75 / 77 264 604 STD / 77 264 644 1,00</b>  |        |  |
|           | <b>87 256 695</b>                          | [Set] NW-L SEMI Ø 55.210 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.460 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.960 / 60.000 / 26.000 / St/W<br><b>87 256 690 SEMI</b>   |        |  |
|           | <b>87 355 693</b>                          | [Set] PL-B SEMI Ø 36.000 / 39.000 / 34.500 / St/B   |        |  |
|           | <b>87 355 793</b>                          | [Set] PL-B SEMI Ø 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm   |        |  |
|           | <b>87 355 893</b>                          | [Set] PL-B SEMI Ø 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm   |        |  |
|           | <b>87 429 610</b>                          | [Set] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>87 429 620 0,50 / 87 429 630 0,75 / 87 429 600 STD / 87 429 640 1,00</b>   |        |  |
|           | <b>20 0603 36601</b>                       | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35.6; trapezoidal connecting rod; sawed   |        |  |

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|  | <b>20 0503 36400</b> | fly wheel flange diameter: 130; Not for compressor                     |
|  | <b>20 0903 35202</b> | ring gear; Outer Ø: 380; inner Ø: 335; width: 16; Number of teeth: 125 |
|  | <b>16122</b>         | EX; 36 x 10 x 140.5 x A/S - Cr - 45° - 5 - III                         |
|  | <b>16106</b>         | EX; 36 x 10 x 140.6 x A/S - Cr - 45° - 5 - III                         |
|  | <b>261100</b>        | IN; 42 x 9 x 140.5 x A/S - Cr - 20° - 5 - III                          |
|  | <b>16130</b>         | IN; 42 x 9 x 140.5 x A/S - Cr - 30° - 5 - III                          |
|  | <b>16109</b>         | IN; 43 x 9 x 140.5 x A/S - Cr - 30° - 5 - III                          |
|  | <b>16136</b>         | IN; 44 x 9 x 140.5 x A/S - Cr - 45° - 5 - III                          |
|  | <b>81-1676</b>       | EX; 15.035/ x 10 x 67 G1   |
|  | <b>81-1674</b>       | IN; 15.035/ x 9 x 72 G1  |
|  | <b>92-16154</b>      | EX; 38.07 x 30 x 7.9; G1; 45°  |
|  | <b>92-16109</b>      | EX; 38.07 x 30 x 8.5; G1; 45°  |
|  | <b>92-16131</b>      | EX; 38.38 x 30 x 8.5; G1; 45°  |
|  | <b>92-16155</b>      | IN; 43.87 x 34.5 x 7.4; G1   |
|  | <b>20 1003 36401</b> | CAM  |
|  | <b>20 1603 36400</b> | mechanical   |
|  | <b>20 1903 35501</b> | length: 144; width: 78; height: 44; weight: 1 g; number of blades: 5   |
|  | <b>7.21042.01.0</b>  | electric switchover valve (differential lock); electrical              |
|  | <b>20 1003 35260</b> |  |
|  | <b>20 1003 36602</b> | Inside, IN   |
|  | <b>20 1003 35240</b> |  |

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|-----------|--|---|
| <b>26</b> |  | <b>97.5</b>   |
|           | <b>OM 364 Euro 1</b>                       | <b>987</b>  |
|           |  | 11.1987 → 12.1994 D LA 4 3972 cm³ 2V 100 kW 136 PS 18:1 - 133 |
|           | <b>T2/LN1 Platform/Chassis, T2/LN1 Van</b> |   |




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|--|-------------------------|---|
|  | <b>90 532 600</b>       | Cylinder diameter: 97.5; KH: 62.5; MT: -22.35; MØ: 56; GL: 107.5; piston pin: 36x82.5; number of piston rings: 3<br>RTK<br>T6 2.5 MO G6<br>M 2.5 MO G3<br>DSF 4 CR<br>→ <b>80 00192 1 1 ...</b> , <b>80 00192 1 2 ...</b> , <b>80 00192 1 3 ...</b> |
|  | <b>92 525 700</b>       | Cylinder diameter: 97.5; KH: 62.8; MT: -22.6; MØ: 54.65; GL: 107.8; piston pin: 36x82.5; number of piston rings: 3<br>RTK, TPL<br>T6 2.5 MO G6<br>M 2.5 MO G3<br>DSF 4 CR<br>→ <b>80 00192 1 3 ...</b>  |
|  | <b>93 831 606</b>       | Cylinder diameter: 97.5; KH: 62.8; MT: -22.35; MØ: 56; GL: 107.8; piston pin: 36x82.5; number of piston rings: 3<br><b>93 831 610 98.00</b><br>RTK<br>T6 2.5 MO G6<br>M 2.5 MO G3<br>DSF 4 CR   |
|  | <b>80 00192 1 1 000</b> | Ø97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU 2.5] [DSF CR 4]<br><b>80 00192 1 1 050 98.00</b>   |
|  | <b>80 00192 1 2 000</b> | Ø97.5; 30.50; set: 1; [T6 G6 CR 2.5] [M G3 IWU 2.5] [DSF CR 4]<br><b>80 00192 1 2 050 98.00</b>   |
|  | <b>80 00192 1 3 000</b> | Ø97.5; 30.50; set: 1; [T6 G6 MO 2.5] [M G3 IWU MO 2.5] [DSF CR 4]   |
|  | <b>90 532 960</b>       | piston: 90532600; cylinder liner: 89198190  |
|  | <b>90 532 961</b>       | piston: 90532600; cylinder liner: 89177190  |
|  | <b>93 831 960</b>       | piston: 93831600; cylinder liner: 89198190  |
|  | <b>93 831 961</b>       | piston: 93831606; cylinder liner: 89177190  |
|  | <b>93 831 963</b>       | piston: 93831606; cylinder liner: 89178190  |
|  | <b>89 177 190</b>       | T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2   |
|  | <b>89 198 190</b>       | T - Dry cylinder liner; semi; A=100.4 L=224   |
|  | <b>89 178 190</b>       | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2, with outside oversize 0,60 mm.   |
|  | <b>89 543 190</b>       | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2   |

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|--|----------------------|--|--|---|
|  | <b>78 672 610</b>    | [Pair] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>78 672 620 0,50 / 78 672 630 0,75 / 78 672 600 STD / 78 672 640 1,00</b>   |  |   |
|  | <b>78 675 614</b>    | [Pair] PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G<br><b>78 675 624 0,50 / 78 675 634 0,75 / 78 675 604 STD / 78 675 644 1,00</b>  |  |   |
|  | <b>78 754 614</b>    | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 21.000 / 1.612 St/A<br><b>78 754 624 0,50 / 78 754 604 STD</b> , for compressor with piston Ø 94 mm.  |  |   |
|  | <b>78 925 610</b>    | [Pair] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1<br><b>78 925 620 0,50 / 78 925 630 0,75 / 78 925 600 STD / 78 925 640 1,00</b>   |  |   |
|  | <b>77 264 614</b>    | [Set] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.599 St/B/G<br><b>77 264 624 0,50 / 77 264 634 0,75 / 77 264 604 STD / 77 264 644 1,00</b> |  |   |
|  | <b>87 256 695</b>    | [Set] NW-L SEMI Ø 55.210 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.460 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.960 / 60.000 / 26.000 / St/W<br><b>87 256 690 SEMI</b>                          |  |   |
|  | <b>87 355 693</b>    | [Set] PL-B SEMI Ø 36.000 / 39.000 / 34.500 / St/B  |  |   |
|  | <b>87 355 793</b>    | [Set] PL-B SEMI Ø 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm  |  |   |
|  | <b>87 355 893</b>    | [Set] PL-B SEMI Ø 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm  |  |   |
|  | <b>87 429 610</b>    | [Set] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>87 429 620 0,50 / 87 429 630 0,75 / 87 429 600 STD / 87 429 640 1,00</b>  |  |   |
|  | <b>20 0603 36601</b> | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35,6; trapezoidal connecting rod; sawed                    |  |   |
|  | <b>20 0503 36400</b> | fly wheel flange diameter: 130; Not for compressor   |  |   |
|  | <b>20 0903 35202</b> | ring gear; Outer Ø: 380; inner Ø: 335; width: 16; Number of teeth: 125   |  |   |
|  | <b>16122</b>         | EX; 36 x 10 x 140.5 x A/S - Cr - 45° - 5 - III   |  | <b>81-1676</b> EX; 15.035/ x 10 x 67 G1       |
|  | <b>16106</b>         | EX; 36 x 10 x 140.6 x A/S - Cr - 45° - 5 - III   |  | <b>81-1674</b> IN; 15.035/ x 9 x 72 G1        |
|  | <b>261100</b>        | IN; 42 x 9 x 140.5 x A/S - Cr - 20° - 5 - III  |  | <b>92-16154</b> EX; 38.07 x 30 x 7.9; G1; 45° |
|  | <b>16130</b>         | IN; 42 x 9 x 140.5 x A/S - Cr - 30° - 5 - III  |  | <b>92-16109</b> EX; 38.07 x 30 x 8.5; G1; 45° |
|  | <b>16109</b>         | IN; 43 x 9 x 140.5 x A/S - Cr - 30° - 5 - III  |  | <b>92-16131</b> EX; 38.38 x 30 x 8.5; G1; 45° |
|  | <b>16136</b>         | IN; 44 x 9 x 140.5 x A/S - Cr - 45° - 5 - III  |  | <b>92-16155</b> IN; 43.87 x 34.5 x 7.4; G1    |
|  | <b>20 1003 36401</b> | CAM  |  |   |
|  | <b>20 1603 36400</b> | mechanical   |  | <b>20 1403 35200</b>                          |
|  | <b>20 1903 35501</b> | length: 144; width: 78; height: 44; weight: 1 g; number of blades: 5   |  |   |
|  | <b>20 1003 35260</b> |  |  |   |
|  | <b>20 1003 36602</b> | Inside, IN   |  |   |
|  | <b>20 1003 35240</b> |  |  |   |

|  |        |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos |
|---|--------|---|------|--|-----------------|---|------------------|---------|---------|-----|
| 4D32  | D      | 4 | 4    | 104 x 105  | 3567            | 2   |                  |         |         | 16  |
| 4D56 (8V)   | D (A)  | 4 | 4    | 91,1 x 95  | 2477            | 2   | 21               | 51-104  | 69-141  | 9   |
| 4D56-T  | D (LA) | 4 | 4    | 91,1 x 95  | 2477            | 2   | 21               | 62-110  | 84-150  | 10  |
| 4DR5  | D      | 4 | 4    | 92 x 100   | 2659            | 2   | 20:1             | 59-66   | 80-90   | 13  |
| 4G32  | B      | 4 | 4    | 76,9 x 86  | 1597            | 2   | 8,5              | 48-60   | 65-82   | 2   |
| 4G33  | B      | 4 | 4    | 73 x 86  | 1439            | 2   | 9                | 50-56   | 68-76   | 1   |
| 4G54  | B      | 4 | 4    | 91,1 x 98  | 2555            | 2   | 8,2              | 73-114  | 99-155  | 11  |
| 4G63 (SOHC 16V)   | B      | 4 | 4    | 85 x 88  | 1997            | 4   | 8,6              | 78-101  | 106-137 | 3   |
| 4G63 (SOHC 8V)  | B      | 4 | 4    | 85 x 88  | 1997            | 2   | 8,6              | 63-101  | 86-137  | 4   |
| 4G64 (16V)  | B      | 4 | 4    | 86,5 x 100   | 2351            | 4   | 11,5             | 84-117  | 114-159 | 6   |
| 4G64 (80 kW)  | B      | 4 | 4    | 86,5 x 100   | 2351            | 2   | 8,5:1            | 80-82   | 109-111 | 7   |
| 4G64 (8V)   | B      | 4 | 4    | 86,5 x 100   | 2351            | 2   | 9,5              | 75-97   | 102-132 | 7   |
| 4M40  | D      | 4 | 4    | 95 x 100   | 2835            | 2   | 21               | 69-71   | 94-97   | 14  |
| 4M40-A  | D      | 4 | 4    | 95 x 100   | 2835            | 2   | 21               | 69-71   | 94-97   | 14  |
| 4M40-T  | D (LA) | 4 | 4    | 95 x 100   | 2835            | 2   | 21               | 80-103  | 109-140 | 15  |
| 6G72 (SOHC 12V)   | B      | 6 | 6    | 91,1 x 76  | 2972            | 2   | 8,9              | 104-151 | 141-205 | 12  |
| G63B  | B      | 4 | 4    | 85 x 88  | 1997            | 2   | 8,6              | 62-81   | 84-110  | 5   |
| G64B  | B      | 4 | 4    | 86,5 x 100   | 2351            | 2   | 8,5              | 80-82   | 109-112 | 8   |

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|   |                   | Pos             |   |  | Pos       |
|---|-------------------|-----------------|---|--|-----------|
|   |                   |                 |   |  |           |
| <b>Canter (FE1, FE2) 4.Generation</b>                 |                   |                 |   |  |           |
| 2.7 D   | 07.1970 → 08.1991 | 4DR5            | D |  | <b>13</b> |
| <b>Canter (FE3, FE4) 5.Generation</b>                 |                   |                 |   |  |           |
| 3.6 D   | 11.1985 → 10.1993 | 4D32            | D |  | <b>16</b> |
| <b>DELICA / SPACE GEAR</b>                            |                   |                 |   |  |           |
| 2.4 All-wheel Drive                                   | 05.1995 → 05.2000 | 4G64 (16V)      | B |  | <b>6</b>  |
| 3.0   | 09.1994 → 07.1996 | 6G72 (SOHC 12V) | B |  | <b>12</b> |
| <b>L 200</b>  |                   |                 |   |  |           |
| 2.4i  | 06.1990 → 11.1997 | 4G64 (80 kW)    | B |  | <b>7</b>  |
| 3.0i  | 06.1990 → 05.1991 | 6G72 (SOHC 12V) | B |  | <b>12</b> |
| <b>L 300 / DELICA II Platform/Chassis (L03_P)</b>     |                   |                 |   |  |           |
| 1.6 (L032P, L062P, L036P)                             | 01.1986 → 12.1993 | 4G32            | B |  | <b>2</b>  |
| 2.5 D (L039P)   | 01.1987 → 04.1994 | 4D56 (8V)       | D |  | <b>9</b>  |
| <b>L 300 III Bus (P0_W, P1_W, P2_W, P3_W)</b>         |                   |                 |   |  |           |
| 2.0 GLS (P03W, P13W)                                  | 06.1994 → 05.1996 | 4G63 (SOHC 16V) | B |  | <b>3</b>  |
| 2.0 i (P00W, P03W, P13W)                              | 06.1994 → 10.1998 | 4G63 (SOHC 16V) | B |  | <b>3</b>  |
| <b>L 300 III Platform/Chassis (P1_T)</b>              |                   |                 |   |  |           |
| 2.0 (P13T)  | 06.1994 → 04.2000 | 4G63 (SOHC 16V) | B |  | <b>3</b>  |
| 2.0 (P13T)  | 07.1994 → 04.2000 | 4G63 (SOHC 16V) | B |  | <b>3</b>  |
| 2.5 TD (P15T)   | 11.1994 → 04.2000 | 4D56-T          | D |  | <b>10</b> |
| <b>L 300 III Van (P0_V, P1_V, P_2V)</b>               |                   |                 |   |  |           |
| 1.4   | 04.1990 → 05.1994 | 4G33            | B |  | <b>1</b>  |
| 1.6 (P12V, P02V)                                      | 11.1990 → 12.1993 | 4G32            | B |  | <b>2</b>  |
| 2.0   | 06.1994 → 05.1996 | 4G63 (SOHC 16V) | B |  | <b>3</b>  |
| 2.0 (P03V, P13V)                                      | 11.1986 → 12.1988 | G63B            | B |  | <b>5</b>  |
| 2.0 (P23V, P03V, P13V)                                | 06.1994 → 05.1996 | 4G63 (SOHC 8V)  | B |  | <b>4</b>  |
| 2.0 4WD (P23W, P23V)                                  | 08.1988 → 05.1994 | 4G63 (SOHC 8V)  | B |  | <b>4</b>  |
| 2.4 (P24V, P24W)                                      | 11.1986 → 08.1997 | 4G64 (8V)       | B |  | <b>7</b>  |
| 2.4 (P24V, P24W)                                      | 11.1986 → 08.1997 | G64B            | B |  | <b>8</b>  |
| 2.4 4WD (P24V, P24W)                                  | 11.1986 → 08.1997 | 4G64 (8V)       | B |  | <b>7</b>  |
| 2.4 4WD (P24V, P24W)                                  | 11.1986 → 08.1997 | G64B            | B |  | <b>8</b>  |
| 2.5 TD  | 02.1987 → 08.1997 | 4D56-T          | D |  | <b>10</b> |
| 2.8 D   | 09.1995 → 10.1998 | 4M40            | D |  | <b>14</b> |
| 2.8 TDiC (P09V)                                       | 06.1994 → 12.1997 | 4M40-T          | D |  | <b>15</b> |
| <b>L200 Platform/Chassis (K3_T, K0_T, K1_T, K2_T)</b> |                   |                 |   |  |           |
| 2.5 4WD   | 08.1992 → 10.1996 | 4D56-T          | D |  | <b>10</b> |
| 2.5 D (K14T)  | 10.1986 → 10.1996 | 4D56 (8V)       | D |  | <b>9</b>  |
| 2.5 D 4WD (K24T)                                      | 12.1986 → 10.1996 | 4D56 (8V)       | D |  | <b>9</b>  |
| 2.5 TD (K14T)   | 09.1990 → 10.1996 | 4D56-T          | D |  | <b>10</b> |
| 2.6 (K33T)  | 10.1986 → 10.1996 | 4G54            | B |  | <b>11</b> |
| 2.6 4WD (K33T)  | 09.1990 → 10.1996 | 4G54            | B |  | <b>11</b> |
| 3.0 i 4WD   | 09.1990 → 10.1996 | 6G72 (SOHC 12V) | B |  | <b>12</b> |
| <b>L200 Platform/Chassis (K6_T, K7_T)</b>             |                   |                 |   |  |           |
| 2.8 D   | 10.1996 → 09.2000 | 4M40-A          | D |  | <b>14</b> |
| <b>L400 Bus (PD_W, PC_W, PA_V, PB_V, PA_W)</b>        |                   |                 |   |  |           |
| 2.0 16V (PA3V/W, PB3V, PA3W)                          | 05.1995 → 05.2000 | 4G63 (SOHC 16V) | B |  | <b>3</b>  |
| 2.4 i 4WD (PD4V/W)                                    | 05.1995 → 05.2000 | 4G64 (16V)      | B |  | <b>6</b>  |

M

|          |  |   |  |   |   |                      |    |           |                 |                           |     |      |  |
|----------|--|---|--|---|---|----------------------|----|-----------|-----------------|---------------------------|-----|------|--|
| <b>1</b> |  | <b>73</b>   |  |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>4G33</b>   | 04.1990 → 05.1994  | B | 4 | 1439 cm <sup>3</sup> | 2V | 50-56 kW  | 68-76 PS        |                           | 9   | - 86 |  |
|          |  | <b>L 300 III Van (P0_V, P1_V, P_2V)</b>   |  |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>CB-1085A 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>   |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>MS-1821A 0.25</b>  | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b>                          |   |   |                      |    |           |                 |                           |     |      |  |
| <b>2</b> |  | <b>76.9</b>   |  |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>4G32</b>   | 01.1986 → 12.1993  | B | 4 | 1597 cm <sup>3</sup> | 2V | 48-60 kW  | 65-82 PS        |                           | 8,5 | - 86 |  |
|          |  | <b>L 300 / DELICA II Platform/Chassis (L03_P), L 300 III Van (P0_V, P1_V, P_2V)</b>   |  |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>BB-1085A STD</b>   | [Set] BU STD Ø 35.975 / 39.000 / 16.000 / 1.491 St/A; BU STD Ø 38.975 / 42.000 / 19.000 / 1.502 St/A, For balancer shaft.  |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>CB-1085A 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>   |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>MS-1821A 0.25</b>  | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b>                          |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |           |                 |                           |     |      |  |
| <b>3</b> |  | <b>85</b>   |  |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>4G63 (SOHC 16V)</b>  | 06.1994 → 05.2000  | B | 4 | 1997 cm <sup>3</sup> | 4V | 78-101 kW | 106-137 PS      |                           | 8,6 | - 88 |  |
|          |  | <b>L 300 III Bus (P0_W, P1_W, P2_W, P3_W), L 300 III Platform/Chassis (P1_T), L 300 III Van (P0_V, P1_V, P_2V), L400 Bus (PD_W, PC_W, PA_V, PB_V, PA_W)</b> |  |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>TW-1834A STD</b>   | [Pair] AS STD Ø 63.250 / 80.350 // 2.125 St/A  |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>CB-1827A 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 21.230 / 1.615 St/A<br><b>CB-1827A 0,50 / CB-1827A 0,75 / CB-1827A STD</b>   |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>MS-1827A 0.25</b>  | [Set] HL 0,25 Ø 56.750 / 61.000 / 20.630 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 25.500 / 2.115 St/A<br><b>MS-1827A 0,50 / MS-1827A STD</b>  |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>MS-1834A 0.25</b>  | [Set] HL 0,25 Ø 56.750 / 61.000 / 20.630 / 2.115 St/A<br><b>MS-1834A 0,5 / MS-1834A STD</b>  |   |   |                      |    |           |                 |                           |     |      |  |
| <b>4</b> |  | <b>85</b>   |  |   |   |                      |    |           |                 |                           |     |      |  |
| <b>M</b> |  | <b>4G63 (SOHC 8V)</b>   | 08.1988 → 05.1996  | B | 4 | 1997 cm <sup>3</sup> | 2V | 63-101 kW | 86-137 PS       |                           | 8,6 | - 88 |  |
|          |  | <b>L 300 III Van (P0_V, P1_V, P_2V)</b>   |  |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>80 00481 1 0 000</b>   | Ø85; STD; set: 1; [R G6 CR 2] [M 2] [SLF CR 4]   |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>BB-1811A STD</b>   | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft., →12.1991  |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>CB-1085A 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b> , →12.1991  |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>CB-1827A 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 21.230 / 1.615 St/A<br><b>CB-1827A 0,50 / CB-1827A 0,75 / CB-1827A STD</b> , <b>2.0 4WD (P23W, P23V)</b> : 01.1992→                                      |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>MS-1821A 0.25</b>  | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b> , →12.1991               |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>MS-1827A 0.25</b>  | [Set] HL 0,25 Ø 56.750 / 61.000 / 20.630 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 25.500 / 2.115 St/A<br><b>MS-1827A 0,50 / MS-1827A STD</b> , <b>2.0 4WD (P23W, P23V)</b> : 01.1992→ |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>S3438</b>  | EX; 30.5 x 6.6 x 109.7 x A/S - Ni - 45° - 1 - III  |   |   |                      |    |           | <b>81-75000</b> | IN; 12.13/ x 6.62 x 44 G1 |     |      |  |
|          |  | <b>V3439</b>  | IN; 34 x 6.6 x 109.7 x S - Ni - 45° - 1 - III  |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>50 007 599</b>   | hydraulic; Outer Ø: 13; length: 25.5   |   |   |                      |    |           |                 |                           |     |      |  |
| <b>5</b> |  | <b>85</b>   |  |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>G63B</b>   | 11.1986 → 12.1988  | B | 4 | 1997 cm <sup>3</sup> | 2V | 62-81 kW  | 84-110 PS       |                           | 8,6 | - 88 |  |
|          |  | <b>L 300 III Van (P0_V, P1_V, P_2V)</b>   |  |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>BB-1164A STD</b>   | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.  |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>CB-1085A 0.25</b>  | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>   |   |   |                      |    |           |                 |                           |     |      |  |
|          |  | <b>MS-1821A 0.25</b>  | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b>                          |   |   |                      |    |           |                 |                           |     |      |  |

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|           |  |   |      |   |                      |    |           |            |        |       |
|-----------|--|---|------|---|----------------------|----|-----------|------------|--------|-------|
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |      |   |                      |    |           |            |        |       |
|           | <b>50 007 599</b>  | hydraulic; Outer Ø: 13; length: 25.5  |      |   |                      |    |           |            |        |       |
| <b>6</b>  |  | <b>86.5</b>   |      |   |                      |    |           |            |        |       |
|           | <b>4G64 (16V)</b>  | 05.1995 → 05.2000   | B    | 4 | 2351 cm <sup>3</sup> | 4V | 84-117 kW | 114-159 PS | ⊗11,5  | - 100 |
|           | <b>DELICA / SPACE GEAR, L400 Bus (PD_W, PC_W, PA_V, PB_V, PA_W)</b>  |   |      |   |                      |    |           |            |        |       |
|           | <b>BB-1811A STD</b>  | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.   |      |   |                      |    |           |            |        |       |
|           | <b>CB-1085A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>                                      |      |   |                      |    |           |            |        |       |
|           | <b>MS-1821A 0.25</b>   | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b> |      |   |                      |    |           |            |        |       |
|           | <b>50 007 600</b>  | hydraulic; Outer Ø: 14; length: 44  |      |   |                      |    |           |            |        |       |
| <b>7</b>  |  | <b>86.5</b>   |      |   |                      |    |           |            |        |       |
|           | <b>4G64 (8V)</b>   | 11.1986 → 08.1997   | B    | 4 | 2351 cm <sup>3</sup> | 2V | 75-97 kW  | 102-132 PS | ⊗9,5   | - 100 |
|           | <b>4G64 (80 kW)</b>  | 06.1990 → 11.1997   | B    | 4 | 2351 cm <sup>3</sup> | 2V | 80-82 kW  | 109-111 PS | ⊗8,5:1 | - 100 |
|           | <b>L 200, L 300 III Van (P0_V, P1_V, P_2V)</b>   |   |      |   |                      |    |           |            |        |       |
|           | <b>BB-1811A STD</b>  | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.   |      |   |                      |    |           |            |        |       |
|           | <b>CB-1085A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>                                      |      |   |                      |    |           |            |        |       |
|           | <b>MS-1821A 0.25</b>   | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b> |      |   |                      |    |           |            |        |       |
| <b>8</b>  |  | <b>86.5</b>   |      |   |                      |    |           |            |        |       |
|           | <b>G64B</b>  | 11.1986 → 08.1997   | B    | 4 | 2351 cm <sup>3</sup> | 2V | 80-82 kW  | 109-112 PS | ⊗8,5   | - 100 |
|           | <b>L 300 III Van (P0_V, P1_V, P_2V)</b>  |   |      |   |                      |    |           |            |        |       |
|           | <b>BB-1164A STD</b>  | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.   |      |   |                      |    |           |            |        |       |
|           | <b>CB-1085A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>                                      |      |   |                      |    |           |            |        |       |
|           | <b>MS-1821A 0.25</b>   | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b> |      |   |                      |    |           |            |        |       |
|           | <b>50 007 599</b>  | hydraulic; Outer Ø: 13; length: 25.5  |      |   |                      |    |           |            |        |       |
| <b>9</b>  |  | <b>91.1</b>   |      |   |                      |    |           |            |        |       |
|           | <b>4D56 (8V)</b>   | 10.1986 → 10.1996   | D A  | 4 | 2477 cm <sup>3</sup> | 2V | 51-104 kW | 69-141 PS  | ⊗21    | - 95  |
|           | <b>L 300 / DELICA II Platform/Chassis (L03_P), L200 Platform/Chassis (K3_T, K0_T, K1_T, K2_T)</b>                          |   |      |   |                      |    |           |            |        |       |
|           | <b>80 00428 1 0 000</b>  | Ø91.1; STD; set: 1; [ET G6 IFU CR 2.5] [ET G6 IFU CR 2] [DSF CR 4]  |      |   |                      |    |           |            |        |       |
|           | <b>89 436 190</b>  | semi; A=94.2 L=165  |      |   |                      |    |           |            |        |       |
|           | <b>CB-1131GP 0.25</b>  | [Set] PL 0,25 Ø 52.750 / 56.007 / 25.130 / 1.618 St/B/G<br><b>CB-1131GP 0,50 / CB-1131GP 0,75 / CB-1131GP STD / CB-1131GP 1,00</b>                                |      |   |                      |    |           |            |        |       |
|           | <b>MS-1131A 0.25</b>   | [Set] HL 0,25 Ø 65.750 / 70.000 / 25.130 / 2.115 St/A; PASS-L 0,25 Ø 65.750 / 70.000 / 31.100 / 2.115 St/A<br><b>MS-1131A 0,50 / MS-1131A 0,75 / MS-1131A STD</b> |      |   |                      |    |           |            |        |       |
|           | <b>PB-1802J SEMI</b>   | [Set] PL-B SEMI Ø 29.000 / 32.000 / 31.700 / St/B   |      |   |                      |    |           |            |        |       |
|           | <b>S3840</b>   | EX; 34 x 8 x 136.5 x A/S - Ni - 45° - 1 - III   |      |   |                      |    |           |            |        |       |
|           | <b>V3841</b>   | IN; 40 x 8 x 136.5 x S - Ni - 45° - 1 - III   |      |   |                      |    |           |            |        |       |
|           | <b>50 006 310</b>  | CAM, chilled cast iron, 06.1994 →   |      |   |                      |    |           |            |        |       |
|           | <b>50 006 481</b>  | intake  |      |   |                      |    |           |            |        |       |
|           | <b>50 006 482</b>  | exhaust   |      |   |                      |    |           |            |        |       |
|           | <b>50 007 648</b>  |   |      |   |                      |    |           |            |        |       |
| <b>10</b> |  | <b>91.1</b>   |      |   |                      |    |           |            |        |       |
|           | <b>4D56-T</b>  | 02.1987 → 04.2000   | D LA | 4 | 2477 cm <sup>3</sup> | 2V | 62-110 kW | 84-150 PS  | ⊗21    | - 95  |
|           | <b>L 300 III Platform/Chassis (P1_T), L 300 III Van (P0_V, P1_V, P_2V), L200 Platform/Chassis (K3_T, K0_T, K1_T, K2_T)</b> |   |      |   |                      |    |           |            |        |       |
|           | <b>80 00428 1 0 000</b>  | Ø91.1; STD; set: 1; [ET G6 IFU CR 2.5] [ET G6 IFU CR 2] [DSF CR 4]  |      |   |                      |    |           |            |        |       |
|           | <b>80 00428 1 0 050 91.60</b>  |   |      |   |                      |    |           |            |        |       |

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|  | <b>89 436 190</b>     | semi; A=94.2 L=165  |
|  | <b>TW-1845A 0.25</b>  | [Pair] AS 0,25 Ø 72.450 / 89.650 // 2.725 St/A<br><b>TW-1845A STD</b>   |
|  | <b>CB-1131GP 0.25</b> | [Set] PL 0,25 Ø 52.750 / 56.007 / 25.130 / 1.618 St/B/G<br><b>CB-1131GP 0,50 / CB-1131GP 0,75 / CB-1131GP STD / CB-1131GP 1,00</b>                                |
|  | <b>CB-1845A 0.25</b>  | [Set] PL 0,25 Ø 56.750 / 60.000 / 25.130 / 1.616 St/A<br><b>CB-1845A 0,50 / CB-1845A STD</b>  |
|  | <b>MS-1131A 0.25</b>  | [Set] HL 0,25 Ø 65.750 / 70.000 / 25.130 / 2.115 St/A; PASS-L 0,25 Ø 65.750 / 70.000 / 31.100 / 2.115 St/A<br><b>MS-1131A 0,50 / MS-1131A 0,75 / MS-1131A STD</b> |
|  | <b>MS-1845A 0.25</b>  | [Set] HL 0,25 Ø 65.750 / 70.000 / 25.130 / 2.115 St/A<br><b>MS-1845A 0,50 / MS-1845A 0,75 / MS-1845A STD / MS-1845A 1,00</b>                                      |
|  | <b>PB-1802J SEMI</b>  | [Set] PL-B SEMI Ø 29.000 / 32.000 / 31.700 / St/B   |
|  | <b>50 003 151</b>     | -- G - S - PC - SB - - -; bare, Valve length 136 mm, valves are above cylinder head surface level, Tightening value camshaft cap max 20 Nm                        |
|  | <b>50 003 152</b>     | -- G - S - PC - SB - - -; bare, Valve length 130 mm, valves are under the cylinder head surface level, Tightening value camshaft cap max 20 Nm                    |
|  | <b>821001</b>         | EX; 34 x 8 x 129.7 x RA/S - Ni - 45° - 1 - III  |
|  | <b>S3840</b>          | EX; 34 x 8 x 136.5 x A/S - Ni - 45° - 1 - III   |
|  | <b>821000</b>         | IN; 39.9 x 8 x 130 x A/S - Ni - 45° - 1 - III   |
|  | <b>V3841</b>          | IN; 40 x 8 x 136.5 x S - Ni - 45° - 1 - III   |
|  | <b>50 006 329</b>     | CAM, chilled cast iron  |
|  | <b>50 005 124</b>     | mechanical; metal   |
|  | <b>7.28342.15.0</b>   | air mass sensor; electrical   |
|  | <b>50 006 481</b>     | intake  |
|  | <b>50 006 482</b>     | exhaust   |
|  | <b>50 007 648</b>     |   |

## M

### 11

### 91.1

|  |   |   |   |   |                      |    |           |           |     |      |
|--|---|---|---|---|----------------------|----|-----------|-----------|-----|------|
|  | <b>4G54</b>   | 10.1986 → 10.1996   | B | 4 | 2555 cm <sup>3</sup> | 2V | 73-114 kW | 99-155 PS | 8,2 | - 98 |
|  | <b>L200 Platform/Chassis (K3_T, K0_T, K1_T, K2_T)</b> |   |   |   |                      |    |           |           |     |      |
|  | <b>BB-1131A STD</b>                                   | [Set] BU STD Ø 23.000 / 26.000 / 18.000 / 1.510 St/A; BU STD Ø 43.000 / 46.000 / 20.000 / 1.480 St/A  |   |   |                      |    |           |           |     |      |
|  | <b>CB-1131GP 0.25</b>                                 | [Set] PL 0,25 Ø 52.750 / 56.007 / 25.130 / 1.618 St/B/G<br><b>CB-1131GP 0,50 / CB-1131GP 0,75 / CB-1131GP STD / CB-1131GP 1,00</b>                |   |   |                      |    |           |           |     |      |
|  | <b>MS-1819A 0.25</b>                                  | [Set] HL 0,25 Ø 59.750 / 64.000 / 25.130 / 2.115 St/A; PASS-L 0,25 Ø 59.750 / 64.000 / 30.950 / 2.115 St/A<br><b>MS-1819A 0,50 / MS-1819A STD</b> |   |   |                      |    |           |           |     |      |

### 12

### 91.1

|  |   |  |   |   |                      |    |            |            |     |      |
|--|---|--|---|---|----------------------|----|------------|------------|-----|------|
|  | <b>6G72 (SOHC 12V)</b>  | 06.1990 → 10.1996  | B | 6 | 2972 cm <sup>3</sup> | 2V | 104-151 kW | 141-205 PS | 8,9 | - 76 |
|  | <b>DELICA / SPACE GEAR, L 200, L200 Platform/Chassis (K3_T, K0_T, K1_T, K2_T)</b> |  |   |   |                      |    |            |            |     |      |
|  | <b>TW-1822A STD</b>   | [Pair] AS STD Ø 66.250 / 77.700 // 1.975 St/A  |   |   |                      |    |            |            |     |      |
|  | <b>CB-1822A 0.25</b>  | [Set] PL 0,25 Ø 50.000 / 53.000 / 15.500 / 1.618 St/A<br><b>CB-1822A 0,50 / CB-1822A STD</b> |   |   |                      |    |            |            |     |      |
|  | <b>MS-1822A 0.25</b>  | [Set] HL 0,25 Ø 59.750 / 64.000 / 18.130 / 2.115 St/A<br><b>MS-1822A 0,50 / MS-1822A STD</b> |   |   |                      |    |            |            |     |      |

### 13

### 92

|  |                                       |   |   |   |                      |    |          |          |      |       |
|--|---------------------------------------|---|---|---|----------------------|----|----------|----------|------|-------|
|  | <b>4DR5</b>                           | 07.1970 → 08.1991   | D | 4 | 2659 cm <sup>3</sup> | 2V | 59-66 kW | 80-90 PS | 20:1 | - 100 |
|  | <b>Canter (FE1, FE2) 4.Generation</b> |   |   |   |                      |    |          |          |      |       |
|  | <b>TW-1115K STD</b>                   | [Pair] AS STD Ø 77.250 / 95.000 // 2.450 St/B                                   |   |   |                      |    |          |          |      |       |
|  | <b>CB-1812GP 0.25</b>                 | [Set] PL 0,25 Ø 57.705 / 62.000 / 32.120 / 2.125 St/B/G<br><b>CB-1812GP STD</b> |   |   |                      |    |          |          |      |       |
|  | <b>MS-1812GP 0.25</b>                 | [Set] HL 0,25 Ø 69.705 / 74.000 / 28.130 / 2.125 St/B/G<br><b>MS-1812GP STD</b> |   |   |                      |    |          |          |      |       |
|  | <b>PB-1078J STD</b>                   | [Set] PL-B STD Ø 28.000 / 31.000 / 36.000 / 1.530 St/B, →09.1986                |   |   |                      |    |          |          |      |       |

|           |  |   |                   |   |   |                      |    |          |          |     |       |
|-----------|--|---|-------------------|---|---|----------------------|----|----------|----------|-----|-------|
| <b>14</b> |  | <b>95</b>   |                   |   |   |                      |    |          |          |     |       |
|           |  | <b>4M40</b>   | 09.1995 → 10.1998 | D | 4 | 2835 cm <sup>3</sup> | 2V | 69-71 kW | 94-97 PS | ∅21 | - 100 |
|           |  | <b>4M40-A</b>   | 10.1996 → 09.2000 | D | 4 | 2835 cm <sup>3</sup> | 2V | 69-71 kW | 94-97 PS | ∅21 | - 100 |
|           |  | <b>L 300 III Van (P0_V, P1_V, P_2V), L200 Platform/Chassis (K6_T, K7_T)</b> |                   |   |   |                      |    |          |          |     |       |

|  |                   |  |
|--|-------------------|--|
|  | <b>40 069 600</b> | Cylinder diameter: 95.003; KH: 51.7; VT1: -0.25; VT2: -1.3; GL: 91.7; piston pin: 30x77.9; number of piston rings: 3 |
|  | <b>40 069 610</b> | 95.503   |
|  |                   | RTK, Lox   |
|  | <b>T15</b>        | 2.3 CR   |
|  | <b>M</b>          | 2 CR   |
|  | <b>DSF</b>        | 4 CR   |
|  |                   | → <b>80 00431 1 0 ...</b>  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00431 1 0 000</b> | ∅95; STD; set: 1; [T15 CR 2.3] [M CR 2] [DSF CR 4] |
|  | <b>80 00431 1 0 050</b> | 95.50  |

|  |                   |  |
|--|-------------------|--|
|  | <b>89 824 190</b> | T - Dry cylinder liner; semi; A=99 L=186 |
|--|-------------------|--|

|  |                       |   |
|--|-----------------------|---|
|  | <b>TW-1832A STD</b>   | [Pair] AS STD ∅ 76.250 / 94.700 // 2.450 St/A           |
|  | <b>CB-1832GP 0.25</b> | [Set] PL 0,25 ∅ 53.750 / 58.000 / 27.500 / 2.120 St/B/G |
|  |                       | <b>CB-1832GP 0,50 / CB-1832GP STD</b>                   |
|  | <b>MS-1832GP 0.25</b> | [Set] HL 0,25 ∅ 67.750 / 72.000 / 22.000 / 2.125 St/B/G |
|  |                       | <b>MS-1832GP 0,50 / MS-1832GP STD</b>                   |

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 007 059</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|           |  |   |                   |      |   |                      |    |           |            |     |       |
|-----------|--|---|-------------------|------|---|----------------------|----|-----------|------------|-----|-------|
| <b>15</b> |  | <b>95</b>                               |                   |      |   |                      |    |           |            |     |       |
|           |  | <b>4M40-T</b>                           | 06.1994 → 12.1997 | D LA | 4 | 2835 cm <sup>3</sup> | 2V | 80-103 kW | 109-140 PS | ∅21 | - 100 |
|           |  | <b>L 300 III Van (P0_V, P1_V, P_2V)</b> |                   |      |   |                      |    |           |            |     |       |

|  |                   |   |
|--|-------------------|---|
|  | <b>40 054 600</b> | Cylinder diameter: 95; KH: 51.6; GL: 91.6; piston pin: 30x77.9; number of piston rings: 3 |
|  |                   | RTK, KKK  |
|  | <b>T15</b>        | 2.306 CR  |
|  | <b>M</b>          | 2 CR  |
|  | <b>DSF</b>        | 3 CR  |
|  |                   | → <b>80 00427 1 0 ...</b>   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00427 1 0 000</b> | ∅95; STD; set: 1; [T15 CR 2.306] [M IW CR 2] [DSF CR 3] |
|  | <b>80 00427 1 0 050</b> | 95.50   |

|  |                   |  |
|--|-------------------|--|
|  | <b>89 824 190</b> | T - Dry cylinder liner; semi; A=99 L=186 |
|--|-------------------|--|

|  |                       |   |
|--|-----------------------|---|
|  | <b>TW-1832A STD</b>   | [Pair] AS STD ∅ 76.250 / 94.700 // 2.450 St/A           |
|  | <b>CB-1832GP 0.25</b> | [Set] PL 0,25 ∅ 53.750 / 58.000 / 27.500 / 2.120 St/B/G |
|  |                       | <b>CB-1832GP 0,50 / CB-1832GP STD</b>                   |
|  | <b>MS-1832GP 0.25</b> | [Set] HL 0,25 ∅ 67.750 / 72.000 / 22.000 / 2.125 St/B/G |
|  |                       | <b>MS-1832GP 0,50 / MS-1832GP STD</b>                   |




|  |                   |   |
|--|-------------------|---|
|  | <b>50 003 153</b> | -- G - S - PC - SB - - -; bare, Tightening value camshaft cap max 20 Nm |
|--|-------------------|---|

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 007 059</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|           |  |                                       |                   |   |   |                      |    |  |  |  |       |
|-----------|--|---------------------------------------|-------------------|---|---|----------------------|----|--|--|--|-------|
| <b>16</b> |  | <b>104</b>                            |                   |   |   |                      |    |  |  |  |       |
|           |  | <b>4D32</b>                           | 11.1985 → 10.1993 | D | 4 | 3567 cm <sup>3</sup> | 2V |  |  |  | - 105 |
|           |  | <b>Canter (FE3, FE4) 5.Generation</b> |                   |   |   |                      |    |  |  |  |       |

|  |                       |  |
|--|-----------------------|--|
|  | <b>TW-1055K STD</b>   | [Pair] AS STD ∅ 83.250 / 104.000 // 2.450 St/B, →09.1989   |
|  | <b>TW-1807K STD</b>   | [Pair] AS STD ∅ 83.250 / 110.000 // 2.450 St/B, 10.1989→   |
|  | <b>CB-1807GP 0.25</b> | [Set] PL 0,25 ∅ 59.715 / 64.000 / 33.130 / 2.125 St/B/G  |
|  |                       | <b>CB-1807GP 0,50 / CB-1807GP STD</b>  |
|  | <b>MS-1807GP 0.25</b> | [Set] HL 0,25 ∅ 77.710 / 82.000 / 27.130 / 2.132 St/B/G  |
|  |                       | <b>MS-1807GP 0,50 / MS-1807GP STD</b>  |
|  | <b>PB-1807J STD</b>   | [Set] PL-B STD ∅ 34.000 / 37.000 / 38.800 / 1.540 St/B   |
|  | <b>PB-1809J STD</b>   | [Set] PL-B STD ∅ 34.000 / 37.000 / 25.000 / 1.540 St/B, 11.1983→   |
|  | <b>SH-1807K STD</b>   | [Set] NW-L STD ∅ 52.960 / 57.000 / 21.000 / 2.000 St/B; NW-L STD ∅ 54.460 / 58.000 / 21.000 / 1.750 St/B; NW-L STD ∅ 54.460 / 58.500 / 41.000 / 2.000 St/B |



|  |        |      |  |  |  | Comp. Ratio |        |         |     |  |
|---|--------|------|--|---|--|-------------|--------|---------|-----|--|
|   |        | Cyl. |  | mm  | cm <sup>3</sup>  | £           | kW     | PS      | Pos |  |
| A15S  | B      | 4    |  | 76 x 82   | 1488   | 2 9:1       | 49-60  | 67-82   | 1   |  |
| BD-30Ti   | D (LA) | 4    |  | 96 x 102  | 2953   | 2 16,5-17,2 | 77-92  | 105-125 | 23  |  |
| CD17  | D      | 4    |  | 80 x 83,6   | 1681   | 2 22,2      | 40-41  | 54-56   | 4   |  |
| CD20  | D      | 4    |  | 84,5 x 88   | 1974   | 2 22,2      | 55-56  | 75-76   | 8   |  |
| E15S  | B      | 4    |  | 76 x 82   | 1488   | 2 9,8       | 50-55  | 68-75   | 2   |  |
| ED33  | D      | 4    |  | 106,8 x 92  | 3298   | 2           | 71     | 97      | 28  |  |
| FD35  | D      | 4    |  | 100 x 105   | 3298   | 2           | 77     | 105     | 27  |  |
| GA16DE  | B      | 4    |  | 76 x 88   | 1597   | 4 9,5       | 60-88  | 82-120  | 3   |  |
| H20   | B      | 4    |  | 87,2 x 83   | 1982   | 2 8,2       | 55-74  | 75-101  | 17  |  |
| KA24DE  | B      | 4    |  | 89 x 96   | 2389   | 4 9-9,2     | 93-116 | 126-158 | 18  |  |
| KA24E   | B      | 4    |  | 89 x 96   | 2389   | 3 8,9       | 79-105 | 107-143 | 18  |  |
| L28   | B      | 6    |  | 86 x 79   | 2753   | 2 8,3       | 88-108 | 120-147 | 13  |  |
| LD20  | D      | 4    |  | 85 x 86   | 1952   | 2 21,3      | 43-51  | 58-69   | 9   |  |
| LD20II  | D      | 4    |  | 85 x 86   | 1952   | 2 21,3      | 44-49  | 60-67   | 9   |  |
| LD20T   | D (A)  | 4    |  | 85 x 86   | 1952   | 2 21        | 49-62  | 67-84   | 10  |  |
| NA20S   | B      | 4    |  | 86 x 86   | 1998   | 2 10,4      | 81     | 110     | 14  |  |
| RD28T   | D (A)  | 6    |  | 85 x 83   | 2826   | 2 21,2      | 74-86  | 101-117 | 11  |  |
| SD23  | D      | 4    |  | 89 x 92   | 2289   | 2 20,5      | 50-56  | 68-76   | 19  |  |
| SD33  | D      | 6    |  | 83 x 100  | 3246   | 2 8         | 70     | 95      | 5   |  |
| SD33T   | D (A)  | 6    |  | 83 x 100  | 3246   | 2 21,6      | 81-88  | 110-120 | 6   |  |
| TD23  | D      | 4    |  | 89 x 92   | 2289   | 2 22        | 51-56  | 69-76   | 20  |  |
| TD25  | D (A)  | 4    |  | 92,9 x 92   | 2494   | 2 22        | 55-71  | 75-97   | 22  |  |
| TD27  | D      | 4    |  | 96 x 92   | 2664   | 2 21,8      | 58-73  | 79-99   | 24  |  |
| TD27ETi Euro 2  | D (LA) | 4    |  | 96 x 92   | 2664   | 2 22,3      | 92-96  | 125-131 | 25  |  |
| TD27TI  | D (LA) | 4    |  | 96 x 92   | 2664   | 2 21,9      | 91-92  | 124-125 | 25  |  |
| TD42  | D      | 6    |  | 96 x 96   | 4169   | 2 22,7      | 85-99  | 116-135 | 26  |  |
| VG30E   | B      | 6    |  | 87 x 83   | 2960   | 2 9         | 95-147 | 129-200 | 15  |  |
| Z16   | B      | 4    |  | 83 x 73,7   | 1595   | 2 8,8       | 62     | 84      | 7   |  |
| Z20   | B      | 4    |  | 85 x 86   | 1952   | 2 8,5       | 64-66  | 87-90   | 12  |  |
| Z22   | B      | 4    |  | 87 x 92   | 2188   | 2 8,5       | 71-73  | 97-99   | 16  |  |
| Z24   | B      | 4    |  | 89 x 96   | 2389   | 2 8,6       | 74-79  | 101-107 | 21  |  |
| Z24i  | B      | 4    |  | 89 x 96   | 2389   | 2 8,3       | 72-91  | 98-124  | 21  |  |

N

|   |                   | Pos         |                                       |                   | Pos          |
|---|-------------------|-------------|---------------------------------------|-------------------|--------------|
|   |                   |             | 1.6 i 16V                             | 10.1992 → 03.2000 | GA16DE B 3   |
|   |                   |             | 1.7 D                                 | 11.1990 → 03.2000 | CD17 D 4     |
| <b>AD Van (Y10)</b>                               |                   |             | <b>TRADE</b>                          |                   |              |
| 2.0 D   | 10.1994 → 04.1999 | CD20 D 8    | 2.5 D                                 | 12.1988 → 05.1997 | TD25 D 22    |
| <b>ATLAS</b>                                      |                   |             | <b>TRADE Platform/Chassis</b>         |                   |              |
| 2.5 D   | 10.1993 → 10.1997 | TD25 D 22   | 2.0 D                                 | 11.1986 → 03.1993 | LD20 D 9     |
| <b>BOBBY Bus</b>                                  |                   |             | 2.0 D                                 | 04.1993 → 10.1998 | LD20 D 9     |
| 1.5   | 11.1987 → 11.1994 | A15S B 1    | 3.0 D                                 | 01.1996 → 12.1998 | BD-30Ti D 23 |
| 2.0 DLX   | 11.1987 → 11.1994 | LD20 D 9    | <b>TRADE Van</b>                      |                   |              |
| <b>BOBBY Van</b>                                  |                   |             | 100                                   | 01.1996 → 12.1998 | BD-30Ti D 23 |
| 1.5   | 11.1987 → 11.1994 | A15S B 1    | 2.0 D                                 | 11.1986 → 03.1993 | LD20 D 9     |
| 2.0 DX  | 11.1987 → 11.1994 | LD20 D 9    | 2.0 D                                 | 04.1993 → 10.1998 | LD20 D 9     |
| <b>CABSTAR (F22, H40)</b>                         |                   |             | <b>URVAN Bus (E24)</b>                |                   |              |
| 1.6   | 10.1986 → 06.1992 | Z16 B 7     | 2.4                                   | 10.1993 → 05.1997 | Z24i B 21    |
| 1.6 (F22)   | 10.1986 → 09.1992 | Z16 B 7     | 2.4 i                                 | 05.1989 → 09.1993 | Z24i B 21    |
| 2.0   | 03.1985 → 06.1992 | Z20 B 12    | 2.5 D                                 | 05.1989 → 10.1996 | TD25 D 22    |
| 2.0 (F22)   | 01.1982 → 06.1992 | Z20 B 12    | 2.7 D                                 | 03.1987 → 09.1993 | TD27 D 24    |
| 2.0 (F22)   | 01.1982 → 06.1992 | Z20 B 12    | 2.7 TD                                | 10.1994 → 04.1997 | TD27 D 24    |
| 2.0 TD  | 06.1982 → 06.1992 | LD20T D 10  | 2.7 TD                                | 10.1995 → 08.2000 | TD27Ti D 25  |
| 2.2   | 10.1986 → 06.1992 | Z22 B 16    | 3.0                                   | 10.1995 → 08.2000 | VG30E B 15   |
| 2.2 (F22)   | 10.1984 → 06.1992 | Z22 B 16    | 3.2 TD                                | 02.1992 → 04.1997 | SD33T D 6    |
| 2.3 TD (F22)                                      | 01.1982 → 06.1992 | SD23 D 19   | <b>URVAN Van (E23)</b>                |                   |              |
| 2.3 TD (F22)                                      | 01.1982 → 06.1992 | SD23 D 19   | 2.0                                   | 12.1982 → 11.1998 | Z20 B 12     |
| 2.3 TD (F22)                                      | 01.1982 → 06.1992 | TD23 D 20   | <b>URVAN Van (E24)</b>                |                   |              |
| 2.3 TD (F22)                                      | 01.1982 → 06.1992 | TD23 D 20   | 2.0                                   | 05.1987 → 05.1997 | Z20 B 12     |
| 2.4   | 09.1985 → 09.1993 | Z24 B 21    | 2.0 D                                 | 02.1992 → 09.1994 | LD20 D 9     |
| 2.5 TD  | 01.1989 → 12.1992 | TD25 D 22   | 2.3 D                                 | 01.1988 → 05.1997 | TD23 D 20    |
| 2.5 TD  | 01.1992 → 09.1993 | TD25 D 22   | 2.4                                   | 02.1992 → 04.1997 | Z24i B 21    |
| 2.5 TD (F22)                                      | 10.1982 → 06.1992 | TD25 D 22   | 2.4                                   | 10.1993 → 05.1997 | Z24i B 21    |
| 2.7 TD (F22)                                      | 02.1983 → 12.1992 | TD27 D 24   | 2.5 D                                 | 12.1988 → 05.1997 | TD25 D 22    |
| 2.8   | 10.1986 → 06.1992 | L28 B 13    | 2.7 D                                 | 03.1987 → 09.1993 | TD27 D 24    |
| 3.3 D   | 12.1981 → 01.1989 | ED33 D 28   | 2.7 TD                                | 10.1994 → 04.1997 | TD27 D 24    |
| 3.3 D   | 11.1986 → 06.1992 | FD35 D 27   | 2.7 TD                                | 10.1995 → 08.2000 | TD27ETi D 25 |
| <b>CABSTAR (F23, H41, H42)</b>                    |                   |             | 3.2 D                                 | 02.1992 → 04.1997 | SD33 D 5     |
| 2.5 D   | 07.1992 → 12.2000 | TD25 D 22   | 3.2 TD                                | 02.1992 → 04.1997 | SD33T D 6    |
| <b>E20</b>  |                   |             | <b>VANETTE Bus (C22)</b>              |                   |              |
| 2.0   | 05.1981 → 12.1996 | H20 B 17    | 1.5                                   | 10.1986 → 12.1995 | A15S B 1     |
| <b>HOMY Platform/Chassis (E24)</b>                |                   |             | 2.0 D                                 | 10.1986 → 12.1995 | LD20 D 9     |
| 2.5 TD  | 05.1992 → 10.1995 | TD25 D 22   | 2.0 D (ULC22)                         | 10.1986 → 12.1995 | LD20 D 9     |
| 2.7 TD  | 10.1993 → 10.1995 | TD27Ti D 25 | 2.4 i (SLC22)                         | 10.1986 → 12.1995 | Z24i B 21    |
| 3.2 D   | 10.1993 → 10.1997 | SD33 D 5    | 2.4 i (SLC22)                         | 10.1986 → 12.1995 | Z24i B 21    |
| <b>HOMY Van (E24)</b>                             |                   |             | <b>VANETTE Platform/Chassis (C22)</b> |                   |              |
| 2.4   | 05.1992 → 10.1995 | KA24E B 18  | 2.0                                   | 07.1992 → 03.1994 | NA20S B 14   |
| 2.5 TD  | 05.1992 → 10.1995 | TD25 D 22   | <b>VANETTE Platform/Chassis (S20)</b> |                   |              |
| 2.7 TD  | 10.1993 → 10.1995 | TD27Ti D 25 | 2.0                                   | 04.1994 → 05.1999 | NA20S B 14   |
| 3.0   | 10.1994 → 10.1997 | VG30E B 15  | <b>VANETTE Van (C22)</b>              |                   |              |
| 3.2 D   | 10.1993 → 10.1997 | SD33 D 5    | 1.5                                   | 10.1986 → 12.1995 | A15S B 1     |
| <b>NAVARA Platform/Chassis (D21)</b>              |                   |             | 2.0 D                                 | 07.1991 → 01.1995 | LD20II D 9   |
| 2.0   | 02.1988 → 10.1995 | Z20 B 12    | <b>VANETTE Van (S20)</b>              |                   |              |
| 2.4   | 09.1988 → 05.1992 | Z24 B 21    | 2.0                                   | 04.1994 → 05.1999 | NA20S B 14   |
| 2.4 i   | 06.1992 → 04.1997 | KA24E B 18  |                                       |                   |              |
| 2.4 i 4x4   | 06.1992 → 04.1997 | KA24E B 18  |                                       |                   |              |
| 2.5 D   | 02.1988 → 05.1992 | TD25 D 22   |                                       |                   |              |
| 2.7 D 4x4   | 02.1988 → 02.1997 | TD27 D 24   |                                       |                   |              |
| 3.0   | 06.1992 → 03.1997 | VG30E B 15  |                                       |                   |              |
| <b>NAVARA Platform/Chassis (D22)</b>              |                   |             |                                       |                   |              |
| 2.4 i   | 03.1997 → 08.1999 | KA24DE B 18 |                                       |                   |              |
| 2.4 i   | 03.1997 → 08.1999 | KA24E B 18  |                                       |                   |              |
| 2.4 i 4WD   | 03.1997 → 08.1999 | KA24E B 18  |                                       |                   |              |
| <b>PATROL GR IV Platform/Chassis (Y60)</b>        |                   |             |                                       |                   |              |
| 2.8 TD 4x4  | 01.1994 → 12.1997 | RD28T D 11  |                                       |                   |              |
| <b>PATROL III/1 Platform/Chassis (MQ, MK, GQ)</b> |                   |             |                                       |                   |              |
| 4.2 D (Y60)                                       | 01.1988 → 09.2000 | TD42 D 26   |                                       |                   |              |
| <b>S-CARGO Van</b>                                |                   |             |                                       |                   |              |
| 1.5 (G20)   | 01.1989 → 03.1994 | E15S B 2    |                                       |                   |              |
| <b>SUNNY III Estate Van (Y10)</b>                 |                   |             |                                       |                   |              |
| 1.6 L   | 11.1992 → 04.1996 | GA16DE B 3  |                                       |                   |              |

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|          |   |   |     |   |                      |    |          |            |       |        |  |  |
|----------|---|---|-----|---|----------------------|----|----------|------------|-------|--------|--|--|
| <b>1</b> |   | <b>76</b>   |     |   |                      |    |          |            |       |        |  |  |
|          | <b>A15S</b>   | 10.1986 → 12.1995   | B   | 4 | 1488 cm <sup>3</sup> | 2V | 49-60 kW | 67-82 PS   | ϕ9:1  | - 82   |  |  |
|          | <b>BOBBY Bus, BOBBY Van, VANETTE Bus (C22), VANETTE Van (C22)</b>   |   |     |   |                      |    |          |            |       |        |  |  |
|          | <b>CB-1045GP 0.25</b>   | [Set] PL 0,25 Ø 44.724 / 48.000 / 19.600 / 1.623 St/B/G<br><b>CB-1045GP 0,50 / CB-1045GP STD</b>  |     |   |                      |    |          |            |       |        |  |  |
|          | <b>MS-1087GP 0.25</b>   | [Set] HL 0,25 Ø 49.714 / 53.654 / 18.100 / 1.960 St/B/G; HL 0,25 Ø 49.714 / 53.654 / 22.100 / 1.960 St/B/G; PASS-L 0,25 Ø 49.714 / 53.654 / 27.100 / 1.960 St/B/G<br><b>MS-1087GP STD</b> |     |   |                      |    |          |            |       |        |  |  |
| <b>2</b> |   | <b>76</b>   |     |   |                      |    |          |            |       |        |  |  |
|          | <b>E15S</b>   | 01.1989 → 03.1994   | B   | 4 | 1488 cm <sup>3</sup> | 2V | 50-55 kW | 68-75 PS   | ϕ9,8  | - 82   |  |  |
|          | <b>S-CARGO Van</b>  |   |     |   |                      |    |          |            |       |        |  |  |
|          | <b>CB-1174GP 0.25</b>   | [Set] PL 0,25 Ø 39.724 / 43.000 / 17.130 / 1.625 St/B/G<br><b>CB-1174GP STD</b>   |     |   |                      |    |          |            |       |        |  |  |
|          | <b>MS-1174GP 0.25</b>   | [Set] HL 0,25 Ø 49.714 / 53.641 / 18.100 / 1.952 St/B/G; HL 0,25 Ø 49.714 / 53.641 / 22.100 / 1.952 St/B/G; PASS-L 0,25 Ø 49.714 / 53.641 / 27.100 / 1.952 St/B/G<br><b>MS-1174GP STD</b> |     |   |                      |    |          |            |       |        |  |  |
| <b>3</b> |   | <b>76</b>   |     |   |                      |    |          |            |       |        |  |  |
|          | <b>GA16DE</b>   | 10.1992 → 03.2000   | B   | 4 | 1597 cm <sup>3</sup> | 4V | 60-88 kW | 82-120 PS  | ϕ9,5  | - 88   |  |  |
|          | <b>SUNNY III Estate Van (Y10)</b>                                   |   |     |   |                      |    |          |            |       |        |  |  |
|          | <b>TW-1208A STD</b>   | [Pair] AS STD Ø 56.250 / 71.000 // 1.970 St/A   |     |   |                      |    |          |            |       |        |  |  |
|          | <b>CB-1208A 0.25</b>  | [Set] PL 0,25 Ø 39.724 / 43.000 / 17.100 / 1.630 St/A<br><b>CB-1208A STD</b>  |     |   |                      |    |          |            |       |        |  |  |
|          | <b>MS-1208A 0.25</b>  | [Set] HL 0,25 Ø 49.714 / 53.644 / 16.100 / 1.955 St/A<br><b>MS-1208A 0,50 / MS-1208A STD</b>  |     |   |                      |    |          |            |       |        |  |  |
|          | <b>PB-1208J STD</b>   | [Set] PL-B STD Ø 19.000 / 22.000 / 21.800 / 1.535 St/B  |     |   |                      |    |          |            |       |        |  |  |
| <b>4</b> |   | <b>80</b>   |     |   |                      |    |          |            |       |        |  |  |
|          | <b>CD17</b>   | 11.1990 → 03.2000   | D   | 4 | 1681 cm <sup>3</sup> | 2V | 40-41 kW | 54-56 PS   | ϕ22,2 | - 83.6 |  |  |
|          | <b>SUNNY III Estate Van (Y10)</b>                                   |   |     |   |                      |    |          |            |       |        |  |  |
|          | <b>CB-1173GP 0.25</b>   | [Set] PL 0,25 Ø 44.724 / 48.000 / 18.600 / 1.633 St/B/G<br><b>CB-1173GP 0,50 / CB-1173GP 0,75 / CB-1173GP STD</b>   |     |   |                      |    |          |            |       |        |  |  |
|          | <b>MS-1217A 0.25</b>  | [Set] HL 0,25 Ø 52.707 / 56.654 / 20.100 / 1.953 St/A; PASS-L 0,25 Ø 52.707 / 56.654 / 28.100 / 1.953 St/A<br><b>MS-1217A STD</b>   |     |   |                      |    |          |            |       |        |  |  |
|          | <b>PB-1173J STD</b>   | [Set] PL-B STD Ø 24.000 / 28.000 / 24.200 / 2.025 St/B  |     |   |                      |    |          |            |       |        |  |  |
|          | <b>81-70002</b>   | EX; 11.03/ x 7 x 48 G1  |     |   |                      |    |          |            |       |        |  |  |
|          | <b>81-70001</b>   | IN; 11.03/ x 7 x 45 G1  |     |   |                      |    |          |            |       |        |  |  |
| <b>5</b> |   | <b>83</b>   |     |   |                      |    |          |            |       |        |  |  |
|          | <b>SD33</b>   | 02.1992 → 10.1997   | D   | 6 | 3246 cm <sup>3</sup> | 2V | 70 kW    | 95 PS      | ϕ8    | - 100  |  |  |
|          | <b>HOMY Platform/Chassis (E24), HOMY Van (E24), URVAN Van (E24)</b> |   |     |   |                      |    |          |            |       |        |  |  |
|          | <b>88 603 110</b>   | T - Dry cylinder liner; finished; A=87 C=93 L=176 H=5   |     |   |                      |    |          |            |       |        |  |  |
|          | <b>TW-1028A STD</b>   | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A   |     |   |                      |    |          |            |       |        |  |  |
|          | <b>CB-1058GP 0.25</b>   | [Set] PL 0,25 Ø 52.676 / 55.987 / 26.130 / 1.638 St/B/G<br><b>CB-1058GP 0,50 / CB-1058GP STD</b>  |     |   |                      |    |          |            |       |        |  |  |
|          | <b>MS-1058GP 0.25</b>   | [Set] HL 0,25 Ø 70.670 / 74.981 / 32.130 / 2.138 St/B/G<br><b>MS-1058GP 0,50 / MS-1058GP STD</b>  |     |   |                      |    |          |            |       |        |  |  |
|          | <b>PB-1058J STD</b>   | [Set] PL-B STD Ø 26.000 / 29.000 / 30.000 / 1.530 St/B  |     |   |                      |    |          |            |       |        |  |  |
| <b>6</b> |   | <b>83</b>   |     |   |                      |    |          |            |       |        |  |  |
|          | <b>SD33T</b>  | 02.1992 → 04.1997   | D A | 6 | 3246 cm <sup>3</sup> | 2V | 81-88 kW | 110-120 PS | ϕ21,6 | - 100  |  |  |
|          | <b>URVAN Bus (E24), URVAN Van (E24)</b>                             |   |     |   |                      |    |          |            |       |        |  |  |
|          | <b>TW-1028A STD</b>   | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A   |     |   |                      |    |          |            |       |        |  |  |
|          | <b>CB-1058GP 0.25</b>   | [Set] PL 0,25 Ø 52.676 / 55.987 / 26.130 / 1.638 St/B/G<br><b>CB-1058GP 0,50 / CB-1058GP STD</b>  |     |   |                      |    |          |            |       |        |  |  |
|          | <b>MS-1058GP 0.25</b>   | [Set] HL 0,25 Ø 70.670 / 74.981 / 32.130 / 2.138 St/B/G<br><b>MS-1058GP 0,50 / MS-1058GP STD</b>  |     |   |                      |    |          |            |       |        |  |  |
|          | <b>PB-1058J STD</b>   | [Set] PL-B STD Ø 26.000 / 29.000 / 30.000 / 1.530 St/B  |     |   |                      |    |          |            |       |        |  |  |

| 7  |  | 83   |  |
|----|--|--|--|
|    | Z16  | 10.1986 → 09.1992  | B 4 1595 cm <sup>3</sup> 2V 62 kW 84 PS €8,8 - 73.7          |
|    | CABSTAR (F22, H40)   |  |  |
|    | CB-1044GP 0.25   | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD   |  |
|    | MS-1043GP 0.25   | [Set] HL 0,25 Ø 54.705 / 58.658 / 24.000 / 1.960 St/B/G; HL 0,25 Ø 54.705 / 58.658 / 26.000 / 1.960 St/B/G; PASS-L 0,25 Ø 54.705 / 58.658 / 32.100 / 1.960 St/B/G<br>MS-1043GP 0,50 / MS-1043GP STD  |  |
| 8  |  | 84.5   |  |
|    | CD20   | 10.1994 → 04.1999  | D 4 1974 cm <sup>3</sup> 2V 55-56 kW 75-76 PS €22,2 - 88     |
|    | AD Van (Y10)   |  |  |
|    | 89 838 190   | T - Dry cylinder liner; semi; A=88.5 L=150   |  |
|    | CB-1217A 0.25  | [Set] PL 0,25 Ø 49.724 / 53.000 / 20.100 / 1.623 St/A<br>CB-1217A 0,50 / CB-1217A 0,75 / CB-1217A STD  |  |
|    | MS-1217A 0.25  | [Set] HL 0,25 Ø 52.707 / 56.654 / 20.100 / 1.953 St/A; PASS-L 0,25 Ø 52.707 / 56.654 / 28.100 / 1.953 St/A<br>MS-1217A STD   |  |
|    | PB-1217J STD   | [Set] PL-B STD Ø 25.000 / 28.000 / 24.700 / 1.530 St/B   |  |
|    | 81-70002   | EX; 11.03/ x 7 x 48 G1   |  |
|    | 81-70001   | IN; 11.03/ x 7 x 45 G1   |  |
|    | 50 005 169   | mechanical; metal  |  |
|    | 50 007 602   | hydraulic; Outer Ø: 35; length: 26   |  |
| 9  |  | 85   |  |
|    | LD20   | 10.1986 → 10.1998  | D 4 1952 cm <sup>3</sup> 2V 43-51 kW 58-69 PS €21,3 - 86     |
|    | LD20II   | 07.1991 → 01.1995  | D 4 1952 cm <sup>3</sup> 2V 44-49 kW 60-67 PS €21,3 - 86     |
|    | BOBBY Bus, BOBBY Van, TRADE Platform/Chassis, TRADE Van, URVAN Van (E24), VANETTE Bus (C22), VANETTE Van (C22) |  |  |
|    | CB-1044GP 0.25   | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD   |  |
|    | MS-1218GP 0.25   | [Set] HL 0,25 Ø 59.705 / 63.645 / 22.100 / 1.930 St/B/G; PASS-L 0,25 Ø 59.705 / 63.645 / 32.100 / 1.960 St/B/G<br>MS-1218GP 0,50 / MS-1218GP STD   |  |
|    | PB-1189J STD   | [Set] PL-B STD Ø 26.000 / 29.000 / 26.700 / 1.525 St/B   |  |
| 10 |  | 85   |  |
|    | LD20T  | 06.1982 → 06.1992  | D A 4 1952 cm <sup>3</sup> 2V 49-62 kW 67-84 PS €21 - 86     |
|    | CABSTAR (F22, H40)   |  |  |
|    | CB-1044GP 0.25   | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD   |  |
|    | MS-1183GP 0.25   | [Set] HL 0,25 Ø 59.705 / 63.645 / 24.130 / 1.960 St/B/G; HL 0,25 Ø 59.705 / 63.645 / 26.130 / 1.960 St/B/G; PASS-L 0,25 Ø 59.705 / 63.645 / 32.100 / 1.960 St/B/G<br>MS-1183GP 0,50 / MS-1183GP STD, →09.1983  |  |
|    | MS-1218GP 0.25   | [Set] HL 0,25 Ø 59.705 / 63.645 / 22.100 / 1.930 St/B/G; PASS-L 0,25 Ø 59.705 / 63.645 / 32.100 / 1.960 St/B/G<br>MS-1218GP 0,50 / MS-1218GP STD, 10.1983→   |  |
|    | PB-1189J STD   | [Set] PL-B STD Ø 26.000 / 29.000 / 26.700 / 1.525 St/B, 09.1982→   |  |
| 11 |  | 85   |  |
|    | RD28T  | 01.1994 → 12.1997  | D A 6 2826 cm <sup>3</sup> 2V 74-86 kW 101-117 PS €21,2 - 83 |
|    | PATROL GR IV Platform/Chassis (Y60)  |  |  |
|    | 94 807 600   | Cylinder diameter: 85.02; KH: 46.8; MT: -1.3; GL: 78.3; piston pin: 27x66.8; number of piston rings: 3<br>RTK, KKK<br>R 2 NT ST<br>R 2 CR G6<br>DSF 4 NT ST<br>→ 80 00482 1 0 ...<br>cylinder head gasket piston protrusion:<br>notches thickness more than less than<br><br>A1 1,42 +0,79<br>B2 1,50 +0,79 +0,875<br>C3 1,58 +0,875 |  |

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|  | <b>80 00482 1 0 000</b> | Ø85; STD; set: 1; [R ST NT 2] [R G6 IW CR 2] [DSF ST NT 4]<br><b>80 00482 1 0 050 85.50 / 80 00482 1 0 100 86.00</b>                              |
|  | <b>CB-1207A 0.25</b>    | [Set] PL 0,25 Ø 49.724 / 53.000 / 20.100 / 1.623 St/A<br><b>CB-1207A 0,50 / CB-1207A STD</b>  |
|  | <b>MS-1207A 0.25</b>    | [Set] HL 0,25 Ø 54.725 / 58.645 / 19.900 / 1.944 St/A; PASS-L 0,25 Ø 54.725 / 58.645 / 26.950 / 1.944 St/A<br><b>MS-1207A 0,50 / MS-1207A STD</b> |
|  | <b>81-70002</b>         | EX; 11.03/ x 7 x 48 G1  |
|  | <b>81-70001</b>         | IN; 11.03/ x 7 x 45 G1  |
|  | <b>50 006 330</b>       | CAM, chilled cast iron  |
|  | <b>50 007 602</b>       | hydraulic; Outer Ø: 35; length: 26, valve length 101,8 mm   |

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| <b>12</b> |  | <b>85</b>  |
|           | <b>Z20</b>   | 01.1982 → 11.1998 B 4 1952 cm <sup>3</sup> 2V 64-66 kW 87-90 PS 8,5 - 86   |
|           | <b>CABSTAR (F22, H40), NAVARA Platform/Chassis (D21), URVAN Van (E23), URVAN Van (E24)</b> |  |
|           | <b>CB-1044GP 0.25</b>  | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br><b>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD</b>  |
|           | <b>MS-1183GP 0.25</b>  | [Set] HL 0,25 Ø 59.705 / 63.645 / 24.130 / 1.960 St/B/G; HL 0,25 Ø 59.705 / 63.645 / 26.130 / 1.960 St/B/G; PASS-L 0,25 Ø 59.705 / 63.645 / 32.100 / 1.960 St/B/G<br><b>MS-1183GP 0,50 / MS-1183GP STD</b> |

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| <b>13</b> |                           | <b>86</b>  |
|           | <b>L28</b>                | 10.1986 → 06.1992 B 6 2753 cm <sup>3</sup> 2V 88-108 kW 120-147 PS 8,3 - 79  |
|           | <b>CABSTAR (F22, H40)</b> |  |
|           | <b>CB-1048GP STD</b>      | [Set] PL STD Ø 49.970 / 53.000 / 22.100 / 1.506 St/B/G   |
|           | <b>MS-1047GP 0.25</b>     | [Set] HL 0,25 Ø 54.705 / 58.658 / 24.100 / 1.960 St/B/G; HL 0,25 Ø 54.705 / 58.658 / 26.100 / 1.960 St/B/G; PASS-L 0,25 Ø 54.705 / 58.658 / 32.100 / 1.960 St/B/G<br><b>MS-1047GP 0,50 / MS-1047GP STD</b> |

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| <b>14</b> |  | <b>86</b>   |
|           | <b>NA20S</b>   | 07.1992 → 05.1999 B 4 1998 cm <sup>3</sup> 2V 81 kW 110 PS 10,4 - 86  |
|           | <b>VANETTE Platform/Chassis (C22), VANETTE Platform/Chassis (S20), VANETTE Van (S20)</b> |   |
|           | <b>CB-1221A 0.25</b>   | [Set] PL 0,25 Ø 49.740 / 53.000 / 22.000 / 1.627 St/A<br><b>CB-1221A 0,50 / CB-1221A STD</b>  |
|           | <b>MS-1221A 0.25</b>   | [Set] HL 0,25 Ø 54.705 / 58.645 / 19.000 / 1.960 St/A; PASS-L 0,25 Ø 54.705 / 58.645 / 27.000 / 1.960 St/A<br><b>MS-1221A 0,50 / MS-1221A STD</b> |

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| <b>15</b> |   | <b>87</b>   |
|           | <b>VG30E</b>  | 06.1992 → 08.2000 B 6 2960 cm <sup>3</sup> 2V 95-147 kW 129-200 PS 9 - 83   |
|           | <b>HOMY Van (E24), NAVARA Platform/Chassis (D21), URVAN Bus (E24)</b> |   |
|           | <b>CB-1210A 0.25</b>  | [Set] PL 0,25 Ø 49.724 / 53.000 / 17.100 / 1.631 St/A<br><b>CB-1210A STD</b>  |
|           | <b>MS-1211GP 0.25</b>   | [Set] HL 0,25 Ø 62.725 / 66.645 / 19.100 / 1.946 St/B/G; HL 0,25 Ø 62.725 / 66.645 / 22.600 / 1.946 St/B/G; PASS-L 0,25 Ø 62.725 / 66.645 / 29.000 / 1.946 St/B/G<br><b>MS-1211GP STD</b> |

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| <b>16</b> |                           | <b>87</b>  |
|           | <b>Z22</b>                | 10.1984 → 06.1992 B 4 2188 cm <sup>3</sup> 2V 71-73 kW 97-99 PS 8,5 - 92   |
|           | <b>CABSTAR (F22, H40)</b> |  |
|           | <b>CB-1044GP 0.25</b>     | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br><b>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD</b>  |
|           | <b>MS-1183GP 0.25</b>     | [Set] HL 0,25 Ø 59.705 / 63.645 / 24.130 / 1.960 St/B/G; HL 0,25 Ø 59.705 / 63.645 / 26.130 / 1.960 St/B/G; PASS-L 0,25 Ø 59.705 / 63.645 / 32.100 / 1.960 St/B/G<br><b>MS-1183GP 0,50 / MS-1183GP STD</b> |

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| <b>17</b> |                      | <b>87.2</b>  |
|           | <b>H20</b>           | 05.1981 → 12.1996 B 4 1982 cm <sup>3</sup> 2V 55-74 kW 75-101 PS 8,2 - 83  |
|           | <b>E20</b>           |  |
|           | <b>CB-1002GP STD</b> | [Set] PL STD Ø 51.970 / 55.000 / 24.100 / 1.503 St/B/G   |
|           | <b>SH-1003A STD</b>  | [Set] NW-L STD Ø 41.230 / 44.430 / 24.000 / 1.590 St/A; NW-L STD Ø 43.910 / 47.120 / 22.000 / 1.590 St/A; NW-L STD Ø 45.440 / 48.640 / 24.000 / 1.590 St/A |

| 18 |   | 89   |   |
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|    | KA24DE  | 03.1997 → 08.1999  | B 4 2389 cm <sup>3</sup> 4V 93-116 kW 126-158 PS ⚙️9-9,2 - 96 |
|    | KA24E   | 05.1992 → 08.1999  | B 4 2389 cm <sup>3</sup> 3V 79-105 kW 107-143 PS ⚙️8,9 - 96   |
|    | HOMY Van (E24), NAVARA Platform/Chassis (D21), NAVARA Platform/Chassis (D22)  |  |   |
|    | CB-1209GP 0.25  | [Set] PL 0,25 Ø 49.725 / 53.000 / 20.000 / 1.633 St/B/G<br>CB-1209GP 0,50 / CB-1209GP STD  |   |
|    | MS-1209GP 0.25  | [Set] HL 0,25 Ø 59.725 / 63.660 / 19.000 / 1.835 St/B/G; PASS-L 0,25 Ø 59.725 / 63.660 / 27.100 / 1.835 St/B/G<br>MS-1209GP 0,50 / MS-1209GP STD   |   |
|    | PB-1209J STD  | [Set] PL-B STD Ø 21.000 / 24.000 / 24.800 / 1.500 St/B   |   |
| 19 |   | 89   |   |
|    | SD23  | 01.1982 → 06.1992  | D 4 2289 cm <sup>3</sup> 2V 50-56 kW 68-76 PS ⚙️20,5 - 92     |
|    | CABSTAR (F22, H40)  |  |   |
|    | 89 853 190  | T - Dry cylinder liner; semi; A=92 C=97.95 L=172 H=5.08  |   |
|    | TW-1028A STD  | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |   |
|    | CB-1029GP 0.25  | [Set] PL 0,25 Ø 52.676 / 55.987 / 26.130 / 1.638 St/B/G<br>CB-1029GP 0,50 / CB-1029GP 0,75 / CB-1029GP STD / CB-1029GP 1,00  |   |
|    | MS-1182GP 0.25  | [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G<br>MS-1182GP 0,50 / MS-1182GP STD  |   |
|    | PB-1182J STD  | [Set] PL-B STD Ø 26.000 / 28.987 / 32.100 / 1.500 St/B   |   |
|    | SH-1003A STD  | [Set] NW-L STD Ø 41.230 / 44.430 / 24.000 / 1.590 St/A; NW-L STD Ø 43.910 / 47.120 / 22.000 / 1.590 St/A; NW-L STD Ø 45.440 / 48.640 / 24.000 / 1.590 St/A   |   |
| 20 |   | 89   |   |
|    | TD23  | 01.1982 → 05.1997  | D 4 2289 cm <sup>3</sup> 2V 51-56 kW 69-76 PS ⚙️22 - 92       |
|    | CABSTAR (F22, H40), URVAN Van (E24)   |  |   |
|    | TW-1028A STD  | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |   |
|    | CB-1192GP 0.25  | [Set] PL 0,25 Ø 52.676 / 55.987 / 26.100 / 1.638 St/B/G<br>CB-1192GP STD   |   |
|    | MS-1190GP 0.25  | [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G<br>MS-1190GP 0,50 / MS-1190GP STD  |   |
|    | PB-1192J STD  | [Set] PL-B STD Ø 26.000 / 29.000 / 33.000 / 1.525 St/B   |   |
|    | SH-1190A STD  | [Set] NW-L STD Ø 49.940 / 53.000 / 22.000 / 1.520 St/A; NW-L STD Ø 50.140 / 53.200 / 22.000 / 1.520 St/A; NW-L STD Ø 50.340 / 53.400 / 22.000 / 1.520 St/A; NW-L STD Ø 50.540 / 53.600 / 22.000 / 1.520 St/A; NW-L STD Ø 50.740 / 53.800 / 20.500 / 1.520 St/A |   |
| 21 |   | 89   |   |
|    | Z24   | 09.1985 → 09.1993  | B 4 2389 cm <sup>3</sup> 2V 74-79 kW 101-107 PS ⚙️8,6 - 96    |
|    | Z24i  | 10.1986 → 05.1997  | B 4 2389 cm <sup>3</sup> 2V 72-91 kW 98-124 PS ⚙️8,3 - 96     |
|    | CABSTAR (F22, H40), NAVARA Platform/Chassis (D21), URVAN Bus (E24), URVAN Van (E24), VANETTE Bus (C22)  |  |   |
|    | CB-1044GP 0.25  | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD   |   |
|    | MS-1183GP 0.25  | [Set] HL 0,25 Ø 59.705 / 63.645 / 24.130 / 1.960 St/B/G; HL 0,25 Ø 59.705 / 63.645 / 26.130 / 1.960 St/B/G; PASS-L 0,25 Ø 59.705 / 63.645 / 32.100 / 1.960 St/B/G<br>MS-1183GP 0,50 / MS-1183GP STD  |   |
| 22 |   | 92.9   |   |
|    | TD25  | 10.1982 → 12.2000  | D A 4 2494 cm <sup>3</sup> 2V 55-71 kW 75-97 PS ⚙️22 - 92     |
|    | ATLAS, CABSTAR (F22, H40), CABSTAR (F23, H41, H42), HOMY Platform/Chassis (E24), HOMY Van (E24), NAVARA Platform/Chassis (D21), TRADE, URVAN Bus (E24), URVAN Van (E24) |  |   |
|    | TW-1028A STD  | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |   |
|    | CB-1190GP 0.25  | [Set] PL 0,25 Ø 56.676 / 59.987 / 26.100 / 1.638 St/B/G<br>CB-1190GP 0,50 / CB-1190GP 0,75 / CB-1190GP STD   |   |
|    | MS-1190GP 0.25  | [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G<br>MS-1190GP 0,50 / MS-1190GP STD  |   |
|    | PB-1190J STD  | [Set] PL-B STD Ø 28.000 / 31.000 / 32.500 / 1.525 St/B   |   |
|    | SH-1190A STD  | [Set] NW-L STD Ø 49.940 / 53.000 / 22.000 / 1.520 St/A; NW-L STD Ø 50.140 / 53.200 / 22.000 / 1.520 St/A; NW-L STD Ø 50.340 / 53.400 / 22.000 / 1.520 St/A; NW-L STD Ø 50.540 / 53.600 / 22.000 / 1.520 St/A; NW-L STD Ø 50.740 / 53.800 / 20.500 / 1.520 St/A |   |



**23** **96**

**BD-30Ti** 01.1996 → 12.1998 D LA 4 2953 cm<sup>3</sup> 2V 77-92 kW 105-125 PS 16,5-17, - 102  
2

**TRADE Platform/Chassis, TRADE Van**

**99 371 600** Cylinder diameter: 96; KH: 53.1; VT1: -0.2; VT2: -0.5; MT: -20.4; MØ: 44.7; GL: 89.5; piston pin: 30x80; number of piston rings: 3  
 RTK  
ET 2.55 NT ST  
M 2 CR G6  
DSF 3 NT ST  
→ **80 00483 1 0 ...**

**80 00483 1 0 000** Ø96; STD; set: 1; [ET ST NT 2.55] [M G6 IW CR 2] [DSF ST NT 3]

**TW-1028A STD** [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  
 **CB-1194A 0.25** [Set] PL 0,25 Ø 56.675 / 59.913 / 26.100 / 1.638 St/A  
**CB-1194A STD**  
**MS-1190GP 0.25** [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G  
**MS-1190GP 0,50 / MS-1190GP STD**  
**SH-1190A STD** [Set] NW-L STD Ø 49.940 / 53.000 / 22.000 / 1.520 St/A; NW-L STD Ø 50.140 / 53.200 / 22.000 / 1.520 St/A; NW-L STD Ø 50.340 / 53.400 / 22.000 / 1.520 St/A; NW-L STD Ø 50.540 / 53.600 / 22.000 / 1.520 St/A; NW-L STD Ø 50.740 / 53.800 / 20.500 / 1.520 St/A

**24** **96**

**TD27** 02.1983 → 04.1997 D 4 2664 cm<sup>3</sup> 2V 58-73 kW 79-99 PS 21,8 - 92

**CABSTAR (F22, H40), NAVARA Platform/Chassis (D21), URVAN Bus (E24), URVAN Van (E24)**

**89 449 190** T - Dry cylinder liner; semi; A=99 C=105 L=160 H=5

**TW-1028A STD** [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  
 **CB-1190GP 0.25** [Set] PL 0,25 Ø 56.676 / 59.987 / 26.100 / 1.638 St/B/G  
**CB-1190GP 0,50 / CB-1190GP 0,75 / CB-1190GP STD**  
**MS-1190GP 0.25** [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G  
**MS-1190GP 0,50 / MS-1190GP STD**  
**PB-1190J STD** [Set] PL-B STD Ø 28.000 / 31.000 / 32.500 / 1.525 St/B  
**SH-1190A STD** [Set] NW-L STD Ø 49.940 / 53.000 / 22.000 / 1.520 St/A; NW-L STD Ø 50.140 / 53.200 / 22.000 / 1.520 St/A; NW-L STD Ø 50.340 / 53.400 / 22.000 / 1.520 St/A; NW-L STD Ø 50.540 / 53.600 / 22.000 / 1.520 St/A; NW-L STD Ø 50.740 / 53.800 / 20.500 / 1.520 St/A

**7.31025.01.0**

**25** **96**

**TD27ETi Euro 2** 10.1995 → 08.2000 D LA 4 2664 cm<sup>3</sup> 2V 92-96 kW 125-131 PS 22,3 - 92  
 **TD27Ti** 10.1993 → 08.2000 D LA 4 2664 cm<sup>3</sup> 2V 91-92 kW 124-125 PS 21,9 - 92

**HOMY Platform/Chassis (E24), HOMY Van (E24), URVAN Bus (E24), URVAN Van (E24)**

**40 060 600** Cylinder diameter: 96.02; KH: 50.5; MT: -1.5; GL: 74; piston pin: 30x79.8; number of piston rings: 3  
**40 060 610 96.52**  
 RTK, KKK, Lox  
ET 2.5 CR  
M 2 CR  
DSF 3 CR  
→ **80 00430 1 0 ...**

cylinder head gasketpiston protrusion:

| notches | thickness | more    | thanless | than    |
|---------|-----------|---------|----------|---------|
| 2       | 1,35 mm   |         |          | + 0,368 |
| 3       | 1,40 mm   | + 0,368 |          | + 0,418 |
| 4       | 1,45 mm   | + 0,418 |          | + 0,468 |

**80 00430 1 0 000** Ø96; STD; set: 1; [ET CR 2.5] [M IW CR 2] [DSF CR 3]  
**80 00430 1 0 050 96.50**

**89 449 190** T - Dry cylinder liner; semi; A=99 C=105 L=160 H=5

**TW-1028A STD** [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  
 **CB-1190GP 0.25** [Set] PL 0,25 Ø 56.676 / 59.987 / 26.100 / 1.638 St/B/G  
**CB-1190GP 0,50 / CB-1190GP 0,75 / CB-1190GP STD**

cont...



|                       |  |
|-----------------------|--|
| <b>MS-1190GP 0.25</b> | [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G<br><b>MS-1190GP 0,50 / MS-1190GP STD</b>   |
| <b>PB-1194J STD</b>   | [Set] PL-B STD Ø 30.000 / 33.000 / 32.800 / 1.525 St/B   |
| <b>SH-1190A STD</b>   | [Set] NW-L STD Ø 49.940 / 53.000 / 22.000 / 1.520 St/A; NW-L STD Ø 50.140 / 53.200 / 22.000 / 1.520 St/A; NW-L STD Ø 50.340 / 53.400 / 22.000 / 1.520 St/A; NW-L STD Ø 50.540 / 53.600 / 22.000 / 1.520 St/A; NW-L STD Ø 50.740 / 53.800 / 20.500 / 1.520 St/A |

7.31025.01.0



## 26 | 96



**TD42**

01.1988 → 09.2000 D

6

4169 cm<sup>3</sup>

2V

85-99 kW

116-135 PS

22,7

- 96



**PATROL III/1 Platform/Chassis (MQ, MK, GQ)**



**89 449 190**

T - Dry cylinder liner; semi; A=99 C=105 L=160 H=5



**TW-1028A STD** [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A

**CB-1195GP 0.25** [Set] PL 0,25 Ø 56.676 / 59.987 / 26.100 / 1.638 St/B/G  
**CB-1195GP STD**

**MS-1195GP 0.25** [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G  
**MS-1195GP STD**

## 27 | 100



**FD35**

11.1986 → 06.1992 D

4

3298 cm<sup>3</sup>

2V

77 kW

105 PS

- 105



**CABSTAR (F22, H40)**



**TW-1122J STD** [Pair] AS STD Ø 86.250 / 101.800 // 3.000 St/B

**CB-2801GP 0.50** [Set] PL 0,50 Ø 61.445 / 65.980 / 32.000 / 2.248 St/B/G  
**CB-2801GP STD**

**MS-1180GP 0.25** [Set] HL 0,25 Ø 75.690 / 79.980 / 28.000 / 2.080 St/B/G  
**MS-1180GP STD**

**PB-1180J STD** [Set] PL-B STD Ø 34.000 / 37.985 / 35.000 / 2.030 St/B

## 28 | 106.8



**ED33**

12.1981 → 01.1989 D

4

3298 cm<sup>3</sup>

2V

71 kW

97 PS

- 92



**CABSTAR (F22, H40)**






**TW-1122J STD** [Pair] AS STD Ø 86.250 / 101.800 // 3.000 St/B

**CB-2801GP 0.50** [Set] PL 0,50 Ø 61.445 / 65.980 / 32.000 / 2.248 St/B/G  
**CB-2801GP STD**

**MS-1180GP 0.25** [Set] HL 0,25 Ø 75.690 / 79.980 / 28.000 / 2.080 St/B/G  
**MS-1180GP STD**

**PB-1180J STD** [Set] PL-B STD Ø 34.000 / 37.985 / 35.000 / 2.030 St/B

|  |        | Cyl. |  | cm <sup>3</sup> |  | Comp. Ratio | kW | PS  | Pos |
|---|--------|------|---|-----------------|---|-------------|----|-----|-----|
|   |        |      |   |                 |   |             |    |     | mm  |
| 8140.07.2701  | D      | 4    | 93 x 92   | 2499            | 2   | 18,5:1      | 55 | 75  | 1   |
| 8140.23.3700 Euro 2   | D (A)  | 4    | 94,4 x 100  | 2798            | 2   | 18,5:1      | 76 | 103 | 4   |
| 8140.23.3761 Euro 2   | D (LA) | 4    | 94,4 x 100  | 2798            | 2   | 18,5:1      | 76 | 103 | 5   |
| 8140.23.3801 Euro 2   | D (A)  | 4    | 94,4 x 100  | 2798            | 2   | 18,5:1      | 76 | 103 | 5   |
| 8140.23.3861 Euro 2   | D (LA) | 4    | 94,4 x 100  | 2798            | 2   | 18,5:1      | 76 | 103 | 5   |
| 8140.27.2811  | D (A)  | 4    | 93 x 92   | 2499            | 2   | 18,5:1      | 76 | 103 | 2   |
| 8140.27S.2700   | D (A)  | 4    | 93 x 92   | 2499            | 2   | 18:1        | 76 | 103 | 2   |
| 8140.27S.2785   | D (A)  | 4    | 93 x 92   | 2499            | 2   | 18:1        | 76 | 103 | 2   |
| 8140.43.3700 Euro 2   | D (LA) | 4    | 94,4 x 100  | 2798            | 2   | 18,5:1      | 90 | 122 | 6   |
| 8140.43.3731 Euro 2   | D (LA) | 4    | 94,4 x 100  | 2798            | 2   | 18,5:1      | 90 | 122 | 6   |
| 8140.61.300   | D      | 4    | 93 x 90   | 2445            | 2   | 21:1        | 53 | 72  | 3   |
| 8140.61.303   | D      | 4    | 93 x 90   | 2445            | 2   | 21:1        | 53 | 72  | 3   |
| 8140.63.3711 Euro 2   | D (LA) | 4    | 94,4 x 100  | 2798            | 2   | 21,7:1      | 62 | 85  | 7   |

|               |                   |               | Pos |   |  |  | Pos |
|---------------|-------------------|---------------|-----|---|--|--|-----|
| <b>GRINTA</b> |                   |               |     |   |  |  |     |
| 30.10         | 05.1996 → 05.1999 | 8140.23.3700  | D   | 4 |  |  |     |
| 30.10         | 05.1996 → 05.1999 | 8140.23.3761  | D   | 5 |  |  |     |
| 30.10         | 05.1996 → 05.1999 | 8140.23.3861  | D   | 5 |  |  |     |
| 30.8          | 04.1978 → 06.1989 | 8140.61.300   | D   | 3 |  |  |     |
| 30.8          | 04.1978 → 06.1989 | 8140.61.303   | D   | 3 |  |  |     |
| 30.8 doppelt  | 04.1998 → 05.1999 | 8140.63.3711  | D   | 7 |  |  |     |
| 35.12         | 05.1996 → 05.1999 | 8140.43.3700  | D   | 6 |  |  |     |
| 35.12         | 05.1996 → 05.1999 | 8140.43.3731  | D   | 6 |  |  |     |
| 35.8          | 04.1978 → 06.1989 | 8140.61.300   | D   | 3 |  |  |     |
| 35.8          | 04.1978 → 06.1989 | 8140.61.303   | D   | 3 |  |  |     |
| 35.8 doppelt  | 04.1998 → 05.1999 | 8140.63.3711  | D   | 7 |  |  |     |
| 40.10         | 09.1989 → 04.1996 | 8140.27.2811  | D   | 2 |  |  |     |
| 40.10         | 09.1989 → 04.1996 | 8140.27S.2700 | D   | 2 |  |  |     |
| 40.10         | 09.1989 → 04.1996 | 8140.27S.2785 | D   | 2 |  |  |     |
| 40.10         | 05.1996 → 05.1999 | 8140.23.3700  | D   | 4 |  |  |     |
| 40.10         | 05.1996 → 05.1999 | 8140.23.3761  | D   | 5 |  |  |     |
| 40.10         | 05.1996 → 05.1999 | 8140.23.3801  | D   | 5 |  |  |     |
| 40.10         | 05.1996 → 05.1999 | 8140.23.3861  | D   | 5 |  |  |     |
| 40.12         | 05.1996 → 05.1999 | 8140.43.3700  | D   | 6 |  |  |     |
| 40.12         | 05.1996 → 05.1999 | 8140.43.3731  | D   | 6 |  |  |     |
| 40.8          | 04.1978 → 06.1989 | 8140.61.300   | D   | 3 |  |  |     |
| 40.8          | 01.1983 → 06.1989 | 8140.61.303   | D   | 3 |  |  |     |
| 40.8          | 02.1991 → 04.1996 | 8140.07.2701  | D   | 1 |  |  |     |
| 45.10         | 07.1989 → 04.1996 | 8140.27S.2700 | D   | 2 |  |  |     |
| 45.10         | 07.1989 → 04.1996 | 8140.27S.2785 | D   | 2 |  |  |     |
| 45.10         | 05.1996 → 05.1999 | 8140.23.3700  | D   | 4 |  |  |     |
| 45.10         | 05.1996 → 05.1999 | 8140.23.3761  | D   | 5 |  |  |     |
| 45.10         | 05.1996 → 05.1999 | 8140.23.3861  | D   | 5 |  |  |     |
| 45.12         | 05.1996 → 05.1999 | 8140.43.3700  | D   | 6 |  |  |     |
| 45.12         | 05.1996 → 05.1999 | 8140.43.3731  | D   | 6 |  |  |     |
| 49.12         | 05.1996 → 05.1999 | 8140.43.3700  | D   | 6 |  |  |     |
| 49.12         | 05.1996 → 05.1999 | 8140.43.3731  | D   | 6 |  |  |     |
| 59.12         | 05.1996 → 05.1999 | 8140.43.3700  | D   | 6 |  |  |     |
| 59.12         | 05.1996 → 05.1999 | 8140.43.3731  | D   | 6 |  |  |     |



| <b>1</b> |                         |   |     |   |                      |    |                 |   |          |      |  |
|----------|-------------------------|---|-----|---|----------------------|----|-----------------|---|----------|------|--|
|          | <b>8140.07.2701</b>     | 02.1991 → 04.1996   | D   | 4 | 2499 cm <sup>3</sup> | 2V | 55 kW           | 75 PS   | ε 18,5:1 | - 92 |  |
|          | <b>GRINTA</b>           |   |     |   |                      |    |                 |   |          |      |  |
|          | <b>80 00068 1 0 000</b> | Ø93; STD; set: 1; [T15 G6 CR 3] [N MO 2] [DSF CR 3]<br><b>80 00068 1 0 040</b> 93.40  |     |   |                      |    |                 |   |          |      |  |
|          | <b>89 319 190</b>       | T - Dry cylinder liner; semi; A=96 C=98.9 L=171 H=5   |     |   |                      |    |                 |   |          |      |  |
|          | <b>89 319 192</b>       | T - Dry cylinder liner; semi; A=96.08 C=98.9 L=171 H=5  |     |   |                      |    |                 |   |          |      |  |
|          | <b>77 153 690</b>       | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |     |   |                      |    |                 |   |          |      |  |
|          | <b>77 154 610</b>       | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |     |   |                      |    |                 |   |          |      |  |
|          | <b>77 155 610</b>       | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |     |   |                      |    |                 |   |          |      |  |
|          | <b>17063</b>            | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III   |     |   |                      |    | <b>RK-8</b>     | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |          |      |  |
|          | <b>171120</b>           | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |     |   |                      |    | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |          |      |  |
|          | <b>81-17116</b>         | IN/EX; 13.02/ x 8.02 x 56 G1  |     |   |                      |    |                 |   |          |      |  |
|          | <b>81-17115</b>         | IN/EX; 13.07/ x 8.02 x 56 G1  |     |   |                      |    |                 |   |          |      |  |
|          | <b>81-17114</b>         | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket   |     |   |                      |    |                 |   |          |      |  |
|          | <b>81-5611</b>          | IN/EX; 13.12/ x 8 x 56 G1   |     |   |                      |    |                 |   |          |      |  |
|          | <b>50 006 340</b>       | CAM, chilled cast iron  |     |   |                      |    |                 |   |          |      |  |
|          | <b>50 006 180</b>       | mechanical; Outer Ø: 44; length: 32   |     |   |                      |    |                 |   |          |      |  |
| <b>2</b> |                         |   |     |   |                      |    |                 |   |          |      |  |
|          | <b>8140.27.2811</b>     | 09.1989 → 04.1996   | D A | 4 | 2499 cm <sup>3</sup> | 2V | 76 kW           | 103 PS  | ε 18,5:1 | - 92 |  |
|          | <b>8140.27S.2700</b>    | 07.1989 → 04.1996   | D A | 4 | 2499 cm <sup>3</sup> | 2V | 76 kW           | 103 PS  | ε 18:1   | - 92 |  |
|          | <b>8140.27S.2785</b>    | 07.1989 → 04.1996   | D A | 4 | 2499 cm <sup>3</sup> | 2V | 76 kW           | 103 PS  | ε 18:1   | - 92 |  |
|          | <b>GRINTA</b>           |   |     |   |                      |    |                 |   |          |      |  |
|          | <b>80 00068 1 0 000</b> | Ø93; STD; set: 1; [T15 G6 CR 3] [N MO 2] [DSF CR 3]<br><b>80 00068 1 0 040</b> 93.40  |     |   |                      |    |                 |   |          |      |  |
|          | <b>89 319 190</b>       | T - Dry cylinder liner; semi; A=96 C=98.9 L=171 H=5   |     |   |                      |    |                 |   |          |      |  |
|          | <b>89 319 192</b>       | T - Dry cylinder liner; semi; A=96.08 C=98.9 L=171 H=5  |     |   |                      |    |                 |   |          |      |  |
|          | <b>77 153 690</b>       | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |     |   |                      |    |                 |   |          |      |  |
|          | <b>77 154 610</b>       | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |     |   |                      |    |                 |   |          |      |  |
|          | <b>77 155 610</b>       | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |     |   |                      |    |                 |   |          |      |  |
|          | <b>17063</b>            | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III   |     |   |                      |    | <b>RK-8</b>     | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |          |      |  |
|          | <b>171055</b>           | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III   |     |   |                      |    | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |          |      |  |
|          | <b>171016</b>           | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III<br>OES specification  |     |   |                      |    | <b>81-17116</b> | IN/EX; 13.02/ x 8.02 x 56 G1                                  |          |      |  |
|          | <b>171120</b>           | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |     |   |                      |    | <b>81-17115</b> | IN/EX; 13.07/ x 8.02 x 56 G1                                  |          |      |  |
|          |                         |   |     |   |                      |    | <b>81-17114</b> | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket       |          |      |  |
|          |                         |   |     |   |                      |    | <b>81-5611</b>  | IN/EX; 13.12/ x 8 x 56 G1                                     |          |      |  |
|          | <b>50 006 180</b>       | mechanical; Outer Ø: 44; length: 32   |     |   |                      |    |                 |   |          |      |  |
| <b>3</b> |                         |   |     |   |                      |    |                 |   |          |      |  |
|          | <b>8140.61.300</b>      | 04.1978 → 06.1989   | D   | 4 | 2445 cm <sup>3</sup> | 2V | 53 kW           | 72 PS   | ε 21:1   | - 90 |  |
|          | <b>8140.61.303</b>      | 04.1978 → 06.1989   | D   | 4 | 2445 cm <sup>3</sup> | 2V | 53 kW           | 72 PS   | ε 21:1   | - 90 |  |
|          | <b>GRINTA</b>           |   |     |   |                      |    |                 |   |          |      |  |
|          | <b>89 183 190</b>       | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5   |     |   |                      |    |                 |   |          |      |  |

cont...

|          |                            |  |   |                 |   |                      |    |       |        |         |       |
|----------|----------------------------|--|---|-----------------|---|----------------------|----|-------|--------|---------|-------|
|          | <b>77 153 690</b>          | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→   |   |                 |   |                      |    |       |        |         |       |
|          | <b>77 154 610</b>          | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776   |   |                 |   |                      |    |       |        |         |       |
|          | <b>77 155 610</b>          | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap, 10.1982→                      |   |                 |   |                      |    |       |        |         |       |
|          | <b>17063</b>               | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III  |   | <b>RK-8</b>     | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |                      |    |       |        |         |       |
|          | <b>171120</b>              | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III  |   | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |                      |    |       |        |         |       |
|          | <b>81-17116</b>            | IN/EX; 13.02/ x 8.02 x 56 G1   |   |                 |   |                      |    |       |        |         |       |
|          | <b>81-17115</b>            | IN/EX; 13.07/ x 8.02 x 56 G1   |   |                 |   |                      |    |       |        |         |       |
|          | <b>81-17114</b>            | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket  |   |                 |   |                      |    |       |        |         |       |
|          | <b>81-5611</b>             | IN/EX; 13.12/ x 8 x 56 G1  |   |                 |   |                      |    |       |        |         |       |
|          | <b>50 006 340</b>          | CAM, chilled cast iron   |   |                 |   |                      |    |       |        |         |       |
|          | <b>50 006 180</b>          | mechanical; Outer Ø: 44; length: 32  |   |                 |   |                      |    |       |        |         |       |
| <b>4</b> |                            | <b>94.4</b>  |   |                 |   |                      |    |       |        |         |       |
|          | <b>8140.23.3700 Euro 2</b> | 05.1996→05.1999  | D | A               | 4   | 2798 cm <sup>3</sup> | 2V | 76 kW | 103 PS | ε18,5:1 | - 100 |
|          | <b>GRINTA</b>              |  |   |                 |   |                      |    |       |        |         |       |
|          | <b>94 701 600</b>          | Cylinder diameter: 94.4; KH: 58.75; MT: -19.45; MØ: 39.3; GL: 87.6; piston pin: 32x72; number of piston rings: 3<br><b>94 701 630</b> 94.80<br>RTK, KKK, TPL<br>T15 2.5 MO G6<br>M 2<br>DSF 2.5 CR<br>→ <b>80 00382 1 1</b> ...<br>piston for wedge type con-rod, 01.1998→ |   |                 |   |                      |    |       |        |         |       |
|          | <b>80 00378 1 0 000</b>    | Ø94.4; STD; set: 1; [T15 G6 CR 3] [M 2] [DSF CR 3]<br><b>80 00378 1 0 040</b> 94.80  |   |                 |   |                      |    |       |        |         |       |
|          | <b>80 00382 1 1 000</b>    | Ø94.4; STD; set: 1; [T15 G6 MO 2.5] [M 2] [DSF CR 2.5]   |   |                 |   |                      |    |       |        |         |       |
|          | <b>89 502 190</b>          | T - Dry cylinder liner; semi; A=97.5 C=100.9 L=167 H=5   |   |                 |   |                      |    |       |        |         |       |
|          | <b>77 153 690</b>          | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B  |   |                 |   |                      |    |       |        |         |       |
|          | <b>77 155 610</b>          | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap                                |   |                 |   |                      |    |       |        |         |       |
|          | <b>77 884 610</b>          | [Set] HL 0,254 Ø 79.951 / 84.590 / 23.800 / 2.301 St/B/G; PASS-L 0,254 Ø 85.951 / 90.590 / 30.950 / 2.301 St/B/G<br><b>77 884 620</b> 0,508 / <b>77 884 600</b> STD  |   |                 |   |                      |    |       |        |         |       |
|          | <b>171055</b>              | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III  |   | <b>RK-8</b>     | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |                      |    |       |        |         |       |
|          | <b>171016</b>              | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III<br>OES specification   |   | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |                      |    |       |        |         |       |
|          | <b>171120</b>              | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III  |   | <b>81-17116</b> | IN/EX; 13.02/ x 8.02 x 56 G1                                  |                      |    |       |        |         |       |
|          |                            |  |   | <b>81-17115</b> | IN/EX; 13.07/ x 8.02 x 56 G1                                  |                      |    |       |        |         |       |
|          |                            |  |   | <b>81-17114</b> | IN/EX; 13.07/ x 8.02 x 60 G1, without<br>valve stem gasket    |                      |    |       |        |         |       |
|          |                            |  |   | <b>81-5611</b>  | IN/EX; 13.12/ x 8 x 56 G1                                     |                      |    |       |        |         |       |
|          | <b>50 006 180</b>          | mechanical; Outer Ø: 44; length: 32  |   |                 |   |                      |    |       |        |         |       |




| <b>5</b> |                               | <b>94.4</b>  |        |                      |    |              |  |          |       |  |  |
|----------|-------------------------------|--|--------|----------------------|----|--------------|--|----------|-------|--|--|
|          | <b>8140.23.3801 Euro 2</b>    | 05.1996 → 05.1999  | D A 4  | 2798 cm <sup>3</sup> | 2V | 76 kW        | 103 PS   | ε 18,5:1 | - 100 |  |  |
|          | <b>8140.23.3761 Euro 2</b>    | 05.1996 → 05.1999  | D LA 4 | 2798 cm <sup>3</sup> | 2V | 76 kW        | 103 PS   | ε 18,5:1 | - 100 |  |  |
|          | <b>8140.23.3861 Euro 2</b>    | 05.1996 → 05.1999  | D LA 4 | 2798 cm <sup>3</sup> | 2V | 76 kW        | 103 PS   | ε 18,5:1 | - 100 |  |  |
|          | <b>GRINTA</b>                 |  |        |                      |    |              |  |          |       |  |  |
|          | <b>94 701 600</b>             | Cylinder diameter: 94.4; KH: 58.75; MT: -19.45; MØ: 39.3; GL: 87.6; piston pin: 32x72; number of piston rings: 3 |        |                      |    |              |  |          |       |  |  |
|          | <b>94 701 630 94.80</b>       | RTK, KKK, TPL  |        |                      |    |              |  |          |       |  |  |
|          |                               | T15  | 2.5    | MO                   | G6 |              |  |          |       |  |  |
|          |                               | M  | 2      |                      |    |              |  |          |       |  |  |
|          |                               | DSF  | 2.5    | CR                   |    |              |  |          |       |  |  |
|          |                               | → <b>80 00382 1 1 ...</b>  |        |                      |    |              |  |          |       |  |  |
|          |                               | piston for wedge type con-rod, 01.1998→  |        |                      |    |              |  |          |       |  |  |
|          | <b>80 00378 1 0 000</b>       | Ø94.4; STD; set: 1; [T15 G6 CR 3] [M 2] [DSF CR 3]   |        |                      |    |              |  |          |       |  |  |
|          | <b>80 00378 1 0 040 94.80</b> |  |        |                      |    |              |  |          |       |  |  |
|          | <b>80 00382 1 1 000</b>       | Ø94.4; STD; set: 1; [T15 G6 MO 2.5] [M 2] [DSF CR 2.5]   |        |                      |    |              |  |          |       |  |  |
|          | <b>89 502 190</b>             | T - Dry cylinder liner; semi; A=97.5 C=100.9 L=167 H=5   |        |                      |    |              |  |          |       |  |  |
|          | <b>77 153 690</b>             | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B  |        |                      |    |              |  |          |       |  |  |
|          | <b>77 155 610</b>             | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G     |        |                      |    |              |  |          |       |  |  |
|          |                               | <b>77 155 620 0,508 / 77 155 600 STD</b> , Attention to the marks on the bearing shells:                         |        |                      |    |              |  |          |       |  |  |
|          |                               | Stelo=rod or Cappello=cap  |        |                      |    |              |  |          |       |  |  |
|          | <b>77 884 610</b>             | [Set] HL 0,254 Ø 79.951 / 84.590 / 23.800 / 2.301 St/B/G; PASS-L 0,254 Ø 85.951 / 90.590 / 30.950 / 2.301 St/B/G |        |                      |    |              |  |          |       |  |  |
|          |                               | <b>77 884 620 0,508 / 77 884 600 STD</b>   |        |                      |    |              |  |          |       |  |  |
|          | <b>171055</b>                 | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III  |        |                      |    | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8 |          |       |  |  |
|          | <b>171120</b>                 | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III  |        |                      |    | <b>RK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |          |       |  |  |
|          | <b>81-17116</b>               | IN/EX; 13.02/ x 8.02 x 56 G1   |        |                      |    |              |  |          |       |  |  |
|          | <b>81-17115</b>               | IN/EX; 13.07/ x 8.02 x 56 G1   |        |                      |    |              |  |          |       |  |  |
|          | <b>81-17114</b>               | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket  |        |                      |    |              |  |          |       |  |  |
|          | <b>81-5611</b>                | IN/EX; 13.12/ x 8 x 56 G1  |        |                      |    |              |  |          |       |  |  |
|          | <b>50 006 180</b>             | mechanical; Outer Ø: 44; length: 32  |        |                      |    |              |  |          |       |  |  |

| <b>6</b> |                               | <b>94.4</b>  |        |                      |    |                 |  |          |       |  |  |
|----------|-------------------------------|--|--------|----------------------|----|-----------------|--|----------|-------|--|--|
|          | <b>8140.43.3700 Euro 2</b>    | 05.1996 → 05.1999  | D LA 4 | 2798 cm <sup>3</sup> | 2V | 90 kW           | 122 PS   | ε 18,5:1 | - 100 |  |  |
|          | <b>8140.43.3731 Euro 2</b>    | 05.1996 → 05.1999  | D LA 4 | 2798 cm <sup>3</sup> | 2V | 90 kW           | 122 PS   | ε 18,5:1 | - 100 |  |  |
|          | <b>GRINTA</b>                 |  |        |                      |    |                 |  |          |       |  |  |
|          | <b>94 701 600</b>             | Cylinder diameter: 94.4; KH: 58.75; MT: -19.45; MØ: 39.3; GL: 87.6; piston pin: 32x72; number of piston rings: 3 |        |                      |    |                 |  |          |       |  |  |
|          | <b>94 701 630 94.80</b>       | RTK, KKK, TPL  |        |                      |    |                 |  |          |       |  |  |
|          |                               | T15  | 2.5    | MO                   | G6 |                 |  |          |       |  |  |
|          |                               | M  | 2      |                      |    |                 |  |          |       |  |  |
|          |                               | DSF  | 2.5    | CR                   |    |                 |  |          |       |  |  |
|          |                               | → <b>80 00382 1 1 ...</b>  |        |                      |    |                 |  |          |       |  |  |
|          |                               | piston for wedge type con-rod, 01.1998→  |        |                      |    |                 |  |          |       |  |  |
|          | <b>80 00378 1 0 000</b>       | Ø94.4; STD; set: 1; [T15 G6 CR 3] [M 2] [DSF CR 3]   |        |                      |    |                 |  |          |       |  |  |
|          | <b>80 00378 1 0 040 94.80</b> |  |        |                      |    |                 |  |          |       |  |  |
|          | <b>80 00382 1 1 000</b>       | Ø94.4; STD; set: 1; [T15 G6 MO 2.5] [M 2] [DSF CR 2.5]   |        |                      |    |                 |  |          |       |  |  |
|          | <b>89 502 190</b>             | T - Dry cylinder liner; semi; A=97.5 C=100.9 L=167 H=5   |        |                      |    |                 |  |          |       |  |  |
|          | <b>77 153 690</b>             | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B  |        |                      |    |                 |  |          |       |  |  |
|          | <b>77 155 610</b>             | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G     |        |                      |    |                 |  |          |       |  |  |
|          |                               | <b>77 155 620 0,508 / 77 155 600 STD</b> , Attention to the marks on the bearing shells:                         |        |                      |    |                 |  |          |       |  |  |
|          |                               | Stelo=rod or Cappello=cap, <b>8140.43.3700</b> : 05.1996→  |        |                      |    |                 |  |          |       |  |  |
|          | <b>77 884 610</b>             | [Set] HL 0,254 Ø 79.951 / 84.590 / 23.800 / 2.301 St/B/G; PASS-L 0,254 Ø 85.951 / 90.590 / 30.950 / 2.301 St/B/G |        |                      |    |                 |  |          |       |  |  |
|          |                               | <b>77 884 620 0,508 / 77 884 600 STD</b>   |        |                      |    |                 |  |          |       |  |  |
|          | <b>171055</b>                 | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III  |        |                      |    | <b>RK-8</b>     | valve cotter; number of notches: 1; valve stem diameter: 8 |          |       |  |  |
|          | <b>171016</b>                 | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III  |        |                      |    | <b>RK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |          |       |  |  |
|          |                               | OES specification  |        |                      |    |                 |  |          |       |  |  |
|          | <b>171120</b>                 | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III  |        |                      |    | <b>81-17116</b> | IN/EX; 13.02/ x 8.02 x 56 G1                               |          |       |  |  |
|          |                               |  |        |                      |    | <b>81-17115</b> | IN/EX; 13.07/ x 8.02 x 56 G1                               |          |       |  |  |

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|  |        |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS    | Pos |
|---|--------|---|------|--|-----------------|---|------------------|-------|-------|-----|
| 12 NV   | B      | 4 | 4    | 77,8 x 62,9  | 1196            | 2   | 9,2              | 37-38 | 50-52 | 8   |
| 14 NV   | B      | 4 | 4    | 77,6 x 73,4  | 1389            | 2   | 9,4              | 53-55 | 72-75 | 5   |
| 15 D (4EC1)   | D      | 4 | 4    | 76 x 82  | 1488            | 2   | 23               | 37    | 50    | 3   |
| 16 SV   | B      | 4 | 4    | 79 x 81,5  | 1598            | 2   | 10               | 60    | 82    | 9   |
| 17 D  | D      | 4 | 4    | 82,5 x 79,5  | 1699            | 2   | 23               | 42-44 | 57-60 | 17  |
| 17 D (4EE1)   | D      | 4 | 4    | 79 x 86  | 1686            | 2   | 22               | 44    | 60    | 10  |
| 17 DR   | D      | 4 | 4    | 82,5 x 79,5  | 1699            | 2   | 23,1             | 42-44 | 57-60 | 18  |
| C 12 NZ   | B      | 4 | 4    | 72 x 73,4  | 1195            | 2   | 9                | 33    | 45    | 1   |
| C 14 NZ   | B      | 4 | 4    | 77,6 x 73,4  | 1389            | 2   | 9-9,5            | 40-44 | 54-60 | 6   |
| C 16 NZ   | B      | 4 | 4    | 79 x 81,5  | 1598            | 2   | 9-9,5            | 55-60 | 75-82 | 11  |
| C 16 SE   | B      | 4 | 4    | 79 x 81,5  | 1598            | 2   | 9,5-10           | 74    | 101   | 12  |
| C 18 NT   | B      | 4 | 4    | 84,8 x 79,5  | 1796            | 2   | 9,2              | 66    | 90    | 20  |
| C 18 NZ   | B      | 4 | 4    | 84,8 x 79,5  | 1796            | 2   | 9-9,5            | 66    | 90    | 21  |
| S8U 770   | D (A)  | 4 | 4    | 93 x 92  | 2499            | 2   | 22,5             | 59    | 80    | 22  |
| S8U 772   | D      | 4 | 4    | 93 x 92  | 2499            | 2   | 22,5             | 59    | 80    | 23  |
| X 12 XE   | B      | 4 | 4    | 72,5 x 72,6  | 1199            | 4   | 10,1             | 48    | 65    | 2   |
| X 14 SZ   | B      | 4 | 4    | 77,6 x 73,4  | 1389            | 2   | 9,5-10           | 40-44 | 54-60 | 7   |
| X 15 D  | D      | 4 | 4    | 76 x 82  | 1488            | 2   |                  | 37    | 50    | 4   |
| X 16 SZ   | B      | 4 | 4    | 79 x 81,5  | 1598            | 2   | 9,5-10           | 52    | 71    | 13  |
| X 16 SZR  | B      | 4 | 4    | 79 x 81,5  | 1598            | 2   | 9,1              | 55    | 75    | 14  |
| X 16 XEL  | B      | 4 | 4    | 79 x 81,5  | 1598            | 4   | 10-11,5          | 74    | 101   | 15  |
| X 17 D (4EE1)   | D      | 4 | 4    | 79 x 86  | 1686            | 2   | 22               | 42-44 | 57-60 | 16  |
| X 17 DT (TC4EE1)  | D (LA) | 4 | 4    | 79 x 86  | 1686            | 2   | 22               | 60    | 82    | 10  |
| X 17 DTL  | D (A)  | 4 | 4    | 82,5 x 79,5  | 1699            | 2   | 22               | 50    | 68    | 19  |

|                                      |                   | Pos              |   |           | Pos |
|--------------------------------------|-------------------|------------------|---|-----------|-----|
|                                      |                   |                  |   |           |     |
| <b>ASTRA F Estate Van (T92)</b>      |                   |                  |   |           |     |
| 1.4 i (F70)                          | 10.1991 → 01.1999 | C 14 NZ          | B | <b>6</b>  |     |
| 1.6 i (F70)                          | 10.1991 → 04.1993 | C 16 NZ          | B | <b>11</b> |     |
| 1.6 i (F70)                          | 10.1991 → 02.1998 | X 16 SZR         | B | <b>14</b> |     |
| 1.6 i (F70)                          | 03.1992 → 12.1994 | C 16 SE          | B | <b>12</b> |     |
| 1.6 i (F70)                          | 02.1993 → 07.1996 | X 16 SZ          | B | <b>13</b> |     |
| 1.6 i 16V (F70)                      | 08.1994 → 03.1998 | X 16 XEL         | B | <b>15</b> |     |
| 1.7 D (F70)                          | 12.1991 → 09.1992 | 17 D             | D | <b>17</b> |     |
| 1.7 D (F70)                          | 07.1992 → 01.1999 | 17 DR            | D | <b>18</b> |     |
| 1.7 TD (F70)                         | 08.1994 → 01.1999 | X 17 DTL         | D | <b>19</b> |     |
| 1.7 TD (F70)                         | 03.1995 → 02.1998 | X 17 DT (TC4EE1) | D | <b>10</b> |     |
| 1.8 i (F70)                          | 06.1993 → 08.1994 | C 18 NZ          | B | <b>21</b> |     |
| <b>ASTRA G Estate Van (F70)</b>      |                   |                  |   |           |     |
| 1.2 (F70)                            | 09.1998 → 08.2000 | X 12 XE          | B | <b>2</b>  |     |
| 1.6 (F70)                            | 01.1999 → 09.2000 | X 16 SZR         | B | <b>14</b> |     |
| <b>CORSA A Hatchback Van (S83)</b>   |                   |                  |   |           |     |
| 1.2 (F08, W5L)                       | 08.1990 → 07.1994 | 12 NV            | B | <b>8</b>  |     |
| 1.2 (F08, W5L)                       | 08.1990 → 07.1994 | C 12 NZ          | B | <b>1</b>  |     |
| <b>CORSA B Hatchback Van (S93)</b>   |                   |                  |   |           |     |
| 1.4 i (F08, W5L)                     | 08.1999 → 09.2000 | C 14 NZ          | B | <b>6</b>  |     |
| 1.4 i (F08, W5L)                     | 08.1999 → 09.2000 | X 14 SZ          | B | <b>7</b>  |     |
| 1.5 D (F08, W5L)                     | 09.1994 → 05.1997 | 15 D (4EC1)      | D | <b>3</b>  |     |
| 1.5 D (F08, W5L)                     | 09.1994 → 05.1997 | X 15 D           | D | <b>4</b>  |     |
| 1.7 D (F08, W5L)                     | 08.1999 → 09.2000 | 17 D (4EE1)      | D | <b>10</b> |     |
| 1.7 D (F08, W5L)                     | 08.1999 → 09.2000 | X 17 D (4EE1)    | D | <b>16</b> |     |
| <b>KADETT E Combo (T85)</b>          |                   |                  |   |           |     |
| 1.4 S (C25, D25)                     | 07.1989 → 08.1991 | 14 NV            | B | <b>5</b>  |     |
| 1.4 i (C25, D25)                     | 08.1991 → 07.1994 | C 14 NZ          | B | <b>6</b>  |     |
| 1.6 (C25, D25)                       | 09.1986 → 12.1991 | 16 SV            | B | <b>9</b>  |     |
| 1.6 i (C25, D25)                     | 08.1991 → 07.1994 | C 16 NZ          | B | <b>11</b> |     |
| 1.7 D (C25, D25)                     | 01.1989 → 09.1992 | 17 D             | D | <b>17</b> |     |
| 1.7 D (C25, D25)                     | 07.1992 → 07.1994 | 17 DR            | D | <b>18</b> |     |
| <b>KADETT E Estate Van (T85)</b>     |                   |                  |   |           |     |
| 1.4 i (C70, D70)                     | 01.1990 → 08.1991 | C 14 NZ          | B | <b>6</b>  |     |
| 1.6 i (C70, D70)                     | 08.1989 → 09.1993 | C 16 NZ          | B | <b>11</b> |     |
| 1.7 D (C70, D70)                     | 08.1988 → 09.1992 | 17 D             | D | <b>17</b> |     |
| 1.8 i (C70, D70)                     | 08.1984 → 09.1992 | C 18 NT          | B | <b>20</b> |     |
| <b>MOVANO Bus (X70)</b>              |                   |                  |   |           |     |
| 2.5 D (JD)                           | 07.1998 → 09.2000 | S8U 770          | D | <b>22</b> |     |
| 2.5 D (JD)                           | 07.1998 → 09.2000 | S8U 772          | D | <b>23</b> |     |
| <b>MOVANO Dump Truck (X70)</b>       |                   |                  |   |           |     |
| 2.5 D (ED, HD, UD0, UD4)             | 01.1999 → 09.2000 | S8U 770          | D | <b>22</b> |     |
| 2.5 D (ED, HD, UD0, UD4)             | 01.1999 → 09.2000 | S8U 772          | D | <b>23</b> |     |
| <b>MOVANO Platform/Chassis (X70)</b> |                   |                  |   |           |     |
| 2.5 D (ED, HD, UD0, UD4)             | 07.1998 → 09.2000 | S8U 770          | D | <b>22</b> |     |
| 2.5 D (ED, HD, UD0, UD4)             | 07.1998 → 09.2000 | S8U 772          | D | <b>23</b> |     |
| <b>MOVANO Van (X70)</b>              |                   |                  |   |           |     |
| 2.5 D (FD)                           | 01.1999 → 09.2000 | S8U 770          | D | <b>22</b> |     |
| 2.5 D (FD)                           | 01.1999 → 09.2000 | S8U 772          | D | <b>23</b> |     |



| 1 |                             | 72   |   |
|---|-----------------------------|--|---|
|   | C 12 NZ                     | 08.1990 → 07.1994  | B 4 1195 cm <sup>3</sup> 2V 33 kW 45 PS 9 - 73.4                        |
|   | CORSA A Hatchback Van (S83) |  |   |
|   | 80 00369 1 0 000            | Ø72; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 3]  |   |
|   | 87 409 610                  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00  |   |
|   | 87 410 610                  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00 |   |
|   | 29296                       | EX; 29 x 7 x 104.6 x A/S - Cr - 45° - VS - 1 - III   | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|   | 29287                       | IN; 33 x 7 x 104.6 x S - Cr - 45° - 1 - III  | <b>81-4212</b> IN/EX; 11.03/ x 7 x 45.8 G1                              |
|   | 50 006 297                  | CAM, chilled cast iron   |   |
|   | 50 005 059                  | mechanical; metal  |   |
|   | 7.05432.01.0                | stepper motor; electrical  |   |
|   | 7.02604.15.0                | lambda sensor; control sensor; not heated  |   |
|   | 50 006 457                  | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |
|   | 50 006 406                  |  |   |
|   | 50 006 487                  |  |   |
| 2 |                             | 72.5   |   |
|   | X 12 XE                     | 09.1998 → 08.2000  | B 4 1199 cm <sup>3</sup> 4V 48 kW 65 PS 10,1 - 72.6                     |
|   | ASTRA G Estate Van (F70)    |  |   |
|   | 40 383 600                  | Cylinder diameter: 72.5; KH: 24; VT1: -1.3; GL: 45; piston pin: 18x51; K; number of piston rings: 3  |   |
|   | 40 383 610                  | 72.75 / 40 383 620 73.00   |   |
|   | R                           | 1.2  | NT ST   |
|   | M                           | 1.5  | G3  |
|   | SLF                         | 2  | CR  |
|   | → 80 00709 1 0 ...          |  |   |
|   | 80 00709 1 0 000            | Ø72.5; STD; set: 1; [R ST NT 1.2] [M G3 1.5] [SLF CR 2]<br>80 00709 1 0 025 72.75 / 80 00709 1 0 050 73.00   |   |
|   | 77 557 610                  | [Set] PL 0,25 Ø 42.737 / 46.000 / 13.200 / 1.625 St/A<br>77 557 620 0,50 / 77 557 600 STD  |   |
|   | 77 558 610                  | [Set] HL 0,25 Ø 49.747 / 54.000 / 17.100 / 2.120 St/A; PASS-L 0,25 Ø 49.747 / 54.000 / 23.100 / 2.120 St/A<br>77 558 620 0,50 / 77 558 600 STD                                     |   |
|   | 29456                       | EX; 25 x 5 x 93.9 x A/S - Cr - 45° - VS - 22 - III   | <b>MK-5H</b> valve cotter; number of notches: 3; valve stem diameter: 5 |
|   | 29455                       | IN; 28 x 5 x 93.9 x S - Cr - 45° - 22 - III  | <b>81-4215</b> IN/EX; 10.046/ x 4.98 x 39 G1                            |
|   | 50 006 152                  | installation side: outlet sideCAM, chilled cast iron, mot. 19B92144→   |   |
|   | 7.22701.10.0                | air mass sensor; electrical, Sensor without measuring tube   |   |
|   | 7.22414.07.0                | EGR valve; electrical  |   |
|   | 50 006 436                  | hydraulic; height: 34; Outer Ø: 12; length: 34   |   |
|   | 50 006 483                  |  |   |

|          |  |   |   |   |                      |    |          |            |  |   |      |  |  |
|----------|--|---|---|---|----------------------|----|----------|------------|--|---|------|--|--|
| <b>3</b> |  | <b>76</b>   |   |   |                      |    |          |            |  |   |      |  |  |
|          | 15 D (4EC1)  | 09.1994 → 05.1997   | D | 4 | 1488 cm <sup>3</sup> | 2V | 37 kW    | 50 PS      | ⊗23  | - | 82   |  |  |
|          | CORSA B Hatchback Van (S93)  |   |   |   |                      |    |          |            |  |   |      |  |  |
|          | 89 849 190   | T - Dry cylinder liner; semi; A=80 L=138, →mot. 804 794   |   |   |                      |    |          |            |  |   |      |  |  |
|          | TW-1625A STD   | [Pair] AS STD Ø 59.000 / 69.950 // 2.210 St/A   |   |   |                      |    |          |            |  |   |      |  |  |
|          | CB-1624A 0.25  | [Set] PL 0,25 Ø 45.695 / 48.982 / 16.830 / 1.631 St/A<br>CB-1624A 0,50 / CB-1624A STD   |   |   |                      |    |          |            |  |   |      |  |  |
|          | MS-1624GP 0.25   | [Set] HL 0,25 Ø 47.688 / 51.976 / 15.530 / 2.131 St/B/G<br>MS-1624GP 0,50 / MS-1624GP STD   |   |   |                      |    |          |            |  |   |      |  |  |
|          | PB-1624J STD   | [Set] PL-B STD Ø 22.000 / 25.000 / 23.750 / 1.540 St/B  |   |   |                      |    |          |            |  |   |      |  |  |
|          | 81-4214  | IN/EX; 11.54/ x 7 x 43 G1   |   |   |                      |    |          |            |  |   |      |  |  |
| <b>4</b> |  | <b>76</b>   |   |   |                      |    |          |            |  |   |      |  |  |
|          | X 15 D   | 09.1994 → 05.1997   | D | 4 | 1488 cm <sup>3</sup> | 2V | 37 kW    | 50 PS      |  | - | 82   |  |  |
|          | CORSA B Hatchback Van (S93)  |   |   |   |                      |    |          |            |  |   |      |  |  |
|          | 81-4214  | IN/EX; 11.54/ x 7 x 43 G1   |   |   |                      |    |          |            |  |   |      |  |  |
| <b>5</b> |  | <b>77.6</b>   |   |   |                      |    |          |            |  |   |      |  |  |
|          | 14 NV  | 07.1989 → 08.1991   | B | 4 | 1389 cm <sup>3</sup> | 2V | 53-55 kW | 72-75 PS   | ⊗9,4   | - | 73.4 |  |  |
|          | KADETT E Combo (T85)   |   |   |   |                      |    |          |            |  |   |      |  |  |
|          | 97 286 610   | Cylinder diameter: 78.1; KH: 31.75; MT: -3.4; MØ: 63; GL: 52.52; piston pin: 18x55; K; number of piston rings: 3<br>97 286 620 78.60<br>HKÜ<br>R 1.5 CR G6<br>M 1.5<br>SLF 3 CR<br>→ 80 00205 1 0 ... |   |   |                      |    |          |            |  |   |      |  |  |
|          | 80 00205 1 0 000   | Ø77.6; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF CR 3]<br>80 00205 1 0 050 78.10  |   |   |                      |    |          |            |  |   |      |  |  |
|          | 87 409 610   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00   |   |   |                      |    |          |            |  |   |      |  |  |
|          | 87 410 610   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00                    |   |   |                      |    |          |            |  |   |      |  |  |
|          | 29296  | EX; 29 x 7 x 104.6 x A/S - Cr - 45° - VS - 1 - III  |   |   |                      |    |          | KK-7H      | valve cotter; number of notches: 1; valve stem diameter: 7 |   |      |  |  |
|          | 29287  | IN; 33 x 7 x 104.6 x S - Cr - 45° - 1 - III   |   |   |                      |    |          | 81-4212    | IN/EX; 11.03/ x 7 x 45.8 G1                                |   |      |  |  |
|          | 50 005 059   | mechanical; metal, mot. 19307806→   |   |   |                      |    |          | 50 005 818 | 7.07919.12.0   |   |      |  |  |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |    |          |            |  |   |      |  |  |
|          | 7.02242.32.0   | fuel pump; mechanical   |   |   |                      |    |          |            |  |   |      |  |  |
|          | 50 006 457   | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |   |                      |    |          |            |  |   |      |  |  |
|          | 50 006 487   |   |   |   |                      |    |          |            |  |   |      |  |  |
| <b>6</b> |  | <b>77.6</b>   |   |   |                      |    |          |            |  |   |      |  |  |
|          | C 14 NZ  | 01.1990 → 09.2000   | B | 4 | 1389 cm <sup>3</sup> | 2V | 40-44 kW | 54-60 PS   | ⊗9-9,5   | - | 73.4 |  |  |
|          | ASTRA F Estate Van (T92), CORSA B Hatchback Van (S93), KADETT E Combo (T85), KADETT E Estate Van (T85) |   |   |   |                      |    |          |            |  |   |      |  |  |
|          | 97 286 610   | Cylinder diameter: 78.1; KH: 31.75; MT: -3.4; MØ: 63; GL: 52.52; piston pin: 18x55; K; number of piston rings: 3<br>97 286 620 78.60<br>HKÜ<br>R 1.5 CR G6<br>M 1.5<br>SLF 3 CR<br>→ 80 00205 1 0 ... |   |   |                      |    |          |            |  |   |      |  |  |

cont...

|  |                         |   |   |
|--|-------------------------|---|---|
|  | <b>80 00205 1 0 000</b> | Ø77.6; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF CR 3]<br><b>80 00205 1 0 050 78.10</b>   |   |
|  | <b>87 409 610</b>       | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |   |
|  | <b>87 410 610</b>       | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |   |
|  | <b>29296</b>            | EX; 29 x 7 x 104.6 x A/S - Cr - 45° - VS - 1 - III  | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>29287</b>            | IN; 33 x 7 x 104.6 x S - Cr - 45° - 1 - III   | <b>81-4212</b> IN/EX; 11.03/ x 7 x 45.8 G1                              |
|  | <b>50 006 293</b>       | CAM, chilled cast iron  |   |
|  | <b>50 005 059</b>       | mechanical; metal   | <b>50 005 818</b><br><b>7.07919.12.0</b>                                |
|  | <b>7.18222.01.0</b>     | intake manifold pressure sensor; pneumatic  |   |
|  | <b>7.05432.00.0</b>     | stepper motor; electrical   |   |
|  | <b>7.05432.01.0</b>     | stepper motor; electrical   |   |
|  | <b>7.02604.15.0</b>     | lambda sensor; control sensor; not heated   |   |
|  | <b>50 006 457</b>       | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |
|  | <b>50 006 406</b>       |   |   |
|  | <b>50 006 487</b>       |   |   |

**7**

**77.6**

**X 14 SZ** 08.1999 → 09.2000 B 4 1389 cm<sup>3</sup> 2V 40-44 kW 54-60 PS 9,5-10 - 73.4

**CORSA B Hatchback Van (S93)**

**97 286 610** Cylinder diameter: 78.1; KH: 31.75; MT: -3.4; MØ: 63; GL: 52.52; piston pin: 18x55; K; number of piston rings: 3

**97 286 620 78.60**

HKÜ  
R 1.5 CR G6

M 1.5  
SLF 3 CR

→ **80 00205 1 0 ...**

**80 00205 1 0 000** Ø77.6; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF CR 3]  
**80 00205 1 0 050 78.10**

**87 409 610** [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A  
**87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00**

**87 410 610** [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A  
**87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00**

**81-4212** IN/EX; 11.03/ x 7 x 45.8 G1

**50 005 059** mechanical; metal

**50 005 818**  
**7.07919.12.0**

**7.18222.01.0** intake manifold pressure sensor; pneumatic

**7.05432.00.0** stepper motor; electrical

**7.02604.15.0** lambda sensor; control sensor; not heated

**50 006 457** hydraulic; height: 68; Outer Ø: 21.4; length: 68

**50 006 406**

**50 006 487**

|           |  |  |       |    |                      |    |                   |  |      |        |  |  |
|-----------|--|--|-------|----|----------------------|----|-------------------|--|------|--------|--|--|
| <b>8</b>  |  | <b>77.8</b>  |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>12 NV</b>   | 08.1990 → 07.1994  | B     | 4  | 1196 cm <sup>3</sup> | 2V | 37-38 kW          | 50-52 PS   | ∅9,2 | - 62.9 |  |  |
|           | <b>CORSA A Hatchback Van (S83)</b>                           |  |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>81-4212</b>   | IN/EX; 11.03/ x 7 x 45.8 G1  |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>50 005 059</b>  | mechanical; metal  |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>50 006 457</b>  | hydraulic; height: 68; Outer ∅: 21.4; length: 68   |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>50 006 487</b>  |  |       |    |                      |    |                   |  |      |        |  |  |
| <b>9</b>  |  | <b>79</b>  |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>16 SV</b>   | 09.1986 → 12.1991  | B     | 4  | 1598 cm <sup>3</sup> | 2V | 60 kW             | 82 PS  | ∅10  | - 81.5 |  |  |
|           | <b>KADETT E Combo (T85)</b>                                  |  |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>90 556 605</b>  | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -1.6; M∅: 59; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3  |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>90 556 623</b>  | 79.50 / <b>90 556 630</b>  | 80.00 |    |                      |    |                   |  |      |        |  |  |
|           | R  | 1.2  | CR    | G6 |                      |    |                   |  |      |        |  |  |
|           | NM   | 1.5  |       |    |                      |    |                   |  |      |        |  |  |
|           | SLF  | 3  | CR    | ST |                      |    |                   |  |      |        |  |  |
|           | → <b>80 00207 1 0 ...</b>                                    |  |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>80 00207 1 0 000</b>                                      | ∅79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050</b> 79.50 / <b>80 00207 1 0 100</b> 80.00, Special 3mm oilring version   |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>87 409 610</b>  | [Set] PL 0,25 ∅ 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620</b> 0,50 / <b>87 409 630</b> 0,75 / <b>87 409 600</b> STD / <b>87 409 640</b> 1,00  |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>87 410 610</b>  | [Set] HL 0,25 ∅ 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 ∅ 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620</b> 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00 |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>29300</b>   | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III   |       |    |                      |    | <b>KK-7H</b>      | valve cotter; number of notches: 1; valve stem diameter: 7 |      |        |  |  |
|           | <b>29316</b>   | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III  |       |    |                      |    | <b>81-4212</b>    | IN/EX; 11.03/ x 7 x 45.8 G1                                |      |        |  |  |
|           | <b>50 006 296</b>  | CAM, chilled cast iron, →mot. 19027024   |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>50 005 059</b>  | mechanical; metal, mot. 02j22350→  |       |    |                      |    | <b>50 005 818</b> | <b>7.07919.12.0</b>  |      |        |  |  |
|           | <b>7.21287.53.0</b>  | fuel pump; in-line; electrical   |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>7.18222.01.0</b>  | intake manifold pressure sensor; pneumatic   |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>50 006 457</b>  | hydraulic; height: 68; Outer ∅: 21.4; length: 68   |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>50 006 406</b>  |  |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>50 006 487</b>  |  |       |    |                      |    |                   |  |      |        |  |  |
| <b>10</b> |  | <b>79</b>  |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>17 D (4EE1)</b>   | 08.1999 → 09.2000  | D     | 4  | 1686 cm <sup>3</sup> | 2V | 44 kW             | 60 PS  | ∅22  | - 86   |  |  |
|           | <b>X 17 DT (TC4EE1)</b>                                      | 03.1995 → 02.1998  | D LA  | 4  | 1686 cm <sup>3</sup> | 2V | 60 kW             | 82 PS  | ∅22  | - 86   |  |  |
|           | <b>ASTRA F Estate Van (T92), CORSA B Hatchback Van (S93)</b> |  |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>TW-1626A STD</b>  | [Pair] AS STD ∅ 55.000 / 73.700 // 2.210 St/A  |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>CB-1624A 0.25</b>   | [Set] PL 0,25 ∅ 45.695 / 48.982 / 16.830 / 1.631 St/A<br><b>CB-1624A</b> 0,50 / <b>CB-1624A</b> STD  |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>MS-1625GP 0.25</b>  | [Set] HL 0,25 ∅ 51.688 / 55.976 / 15.530 / 2.131 St/B/G<br><b>MS-1625GP</b> 0,50 / <b>MS-1625GP</b> 0,75 / <b>MS-1625GP</b> STD  |       |    |                      |    |                   |  |      |        |  |  |
|           | <b>81-4214</b>   | IN/EX; 11.54/ x 7 x 43 G1  |       |    |                      |    |                   |  |      |        |  |  |

| 11      |  | 79   |   |
|---------|--|--|---|
|         | <b>C 16 NZ</b>   | 08.1989 → 07.1994  | B 4 1598 cm <sup>3</sup> 2V 55-60 kW 75-82 PS 9-9,5 - 81.5              |
|         | <b>ASTRA F Estate Van (T92), KADETT E Combo (T85), KADETT E Estate Van (T85)</b> |  |   |
|         | <b>90 555 605</b>  | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -2.7; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3<br><b>90 555 623</b> 79.50   |   |
|         |  | R 1.2 CR G6  |   |
|         |  | NM 1.5   |   |
|         |  | SLF 3 CR ST  |   |
|         |  | → <b>80 00207 1 0 ...</b>  |   |
|         | <b>80 00207 1 0 000</b>  | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050</b> 79.50 / <b>80 00207 1 0 100</b> 80.00, Special 3mm oilring version   |   |
|         | <b>87 409 610</b>  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620</b> 0,50 / <b>87 409 630</b> 0,75 / <b>87 409 600</b> STD / <b>87 409 640</b> 1,00  |   |
|         | <b>87 410 610</b>  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620</b> 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00 |   |
|         | <b>29300</b>   | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III   | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|         | <b>29316</b>   | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III  | <b>81-4212</b> IN/EX; 11.03/ x 7 x 45.8 G1                              |
|         | <b>50 006 296</b>  | CAM, chilled cast iron   |   |
|         | <b>50 005 059</b>  | mechanical; metal, mot. 02j22350→  | <b>50 005 818</b><br><b>7.07919.12.0</b>                                |
|         | <b>7.21287.53.0</b>  | fuel pump; in-line; electrical   |   |
|         | <b>7.18222.01.0</b>  | intake manifold pressure sensor; pneumatic   |   |
|         | <b>7.05432.00.0</b>  | stepper motor; electrical  |   |
|         | <b>7.02604.15.0</b>  | lambda sensor; control sensor; not heated  |   |
|         | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |
|         | <b>50 006 406</b>  |  |   |
|         | <b>50 006 487</b>  |  |   |
| 12      |  | 79   |   |
|         | <b>C 16 SE</b>   | 03.1992 → 12.1994  | B 4 1598 cm <sup>3</sup> 2V 74 kW 101 PS 9,5-10 - 81.5                  |
|         | <b>ASTRA F Estate Van (T92)</b>  |  |   |
|         | <b>90 556 605</b>  | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -1.6; MØ: 59; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3<br><b>90 556 623</b> 79.50 / <b>90 556 630</b> 80.00                                       |   |
|         |  | R 1.2 CR G6  |   |
|         |  | NM 1.5   |   |
|         |  | SLF 3 CR ST  |   |
|         |  | → <b>80 00207 1 0 ...</b>  |   |
|         | <b>80 00207 1 0 000</b>  | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050</b> 79.50 / <b>80 00207 1 0 100</b> 80.00, Special 3mm oilring version   |   |
|         | <b>87 409 610</b>  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620</b> 0,50 / <b>87 409 630</b> 0,75 / <b>87 409 600</b> STD / <b>87 409 640</b> 1,00  |   |
|         | <b>87 410 610</b>  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620</b> 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00 |   |
|         | <b>29300</b>   | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III   | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|         | <b>29316</b>   | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III  | <b>81-4212</b> IN/EX; 11.03/ x 7 x 45.8 G1                              |
|         | <b>50 005 059</b>  | mechanical; metal  |   |
| cont... |  |  |   |



|  |                     |  |
|--|---------------------|--|
|  | <b>7.02604.15.0</b> | lambda sensor; control sensor; not heated        |
|  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|  | <b>50 006 406</b>   |  |
|  | <b>50 006 487</b>   |  |

## 13

## 79

|  |                                 |                   |   |   |                      |    |       |       |        |        |  |
|--|---------------------------------|-------------------|---|---|----------------------|----|-------|-------|--------|--------|--|
|  | <b>X 16 SZ</b>                  | 02.1993 → 07.1996 | B | 4 | 1598 cm <sup>3</sup> | 2V | 52 kW | 71 PS | 9,5-10 | - 81.5 |  |
|  | <b>ASTRA F Estate Van (T92)</b> |                   |   |   |                      |    |       |       |        |        |  |

|  |                           |   |
|--|---------------------------|---|
|  | <b>90 555 605</b>         | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -2.7; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3 |
|  | <b>90 555 623 79.50</b>   |   |
|  | R 1.2 CR G6               |   |
|  | NM 1.5                    |   |
|  | SLF 3 CR ST               |   |
|  | → <b>80 00207 1 0 ...</b> |   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00207 1 0 000</b> | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]                               |
|  |                         | <b>80 00207 1 0 050 79.50 / 80 00207 1 0 100 80.00</b> , Special 3mm oilring version |

|  |                   |   |
|--|-------------------|---|
|  | <b>87 409 610</b> | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A                       |
|  |                   | <b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b> |

|  |                   |  |
|--|-------------------|--|
|  | <b>87 410 610</b> | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A |
|  |                   | <b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b>                                |

|  |              |  |  |              |  |
|--|--------------|--|--|--------------|--|
|  | <b>29300</b> | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III |  | <b>KK-7H</b> | valve cotter; number of notches: 1; valve stem diameter: 7 |
|--|--------------|--|--|--------------|--|

|  |              |   |  |                |                             |
|--|--------------|---|--|----------------|-----------------------------|
|  | <b>29316</b> | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |
|--|--------------|---|--|----------------|-----------------------------|

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 279</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|  |                   |                   |
|--|-------------------|-------------------|
|  | <b>50 005 059</b> | mechanical; metal |
|--|-------------------|-------------------|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic |
|--|---------------------|--|

|  |                     |                           |
|--|---------------------|---------------------------|
|  | <b>7.05432.00.0</b> | stepper motor; electrical |
|--|---------------------|---------------------------|

|  |                     |   |
|--|---------------------|---|
|  | <b>7.02604.15.0</b> | lambda sensor; control sensor; not heated |
|--|---------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 457</b> | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|--|-------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 406</b> |  |
|  | <b>50 006 487</b> |  |

## 14

## 79

|  |   |                   |   |   |                      |    |       |       |     |        |  |
|--|---|-------------------|---|---|----------------------|----|-------|-------|-----|--------|--|
|  | <b>X 16 SZR</b>   | 10.1991 → 09.2000 | B | 4 | 1598 cm <sup>3</sup> | 2V | 55 kW | 75 PS | 9,1 | - 81.5 |  |
|  | <b>ASTRA F Estate Van (T92), ASTRA G Estate Van (F70)</b> |                   |   |   |                      |    |       |       |     |        |  |

|  |                           |   |
|--|---------------------------|---|
|  | <b>90 555 605</b>         | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -2.7; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3 |
|  | <b>90 555 623 79.50</b>   |   |
|  | R 1.2 CR G6               |   |
|  | NM 1.5                    |   |
|  | SLF 3 CR ST               |   |
|  | → <b>80 00207 1 0 ...</b> |   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00207 1 0 000</b> | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]                               |
|  |                         | <b>80 00207 1 0 050 79.50 / 80 00207 1 0 100 80.00</b> , Special 3mm oilring version |

|  |                   |   |
|--|-------------------|---|
|  | <b>87 409 610</b> | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A                       |
|  |                   | <b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b> |

|  |                   |  |
|--|-------------------|--|
|  | <b>87 410 610</b> | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A |
|  |                   | <b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b>                                |

cont...

|           |                                 |  |    |                     |  |
|-----------|---------------------------------|--|----|---------------------|--|
|           | <b>29300</b>                    | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III   |    | <b>KK-7H</b>        | valve cotter; number of notches: 1; valve stem diameter: 7 |
|           | <b>29316</b>                    | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III  |    | <b>81-4212</b>      | IN/EX; 11.03/ x 7 x 45.8 G1                                |
|           | <b>50 006 272</b>               | CAM, chilled cast iron, →mot. 02HV1800   |    |                     |  |
|           | <b>50 006 291</b>               | CAM, chilled cast iron, mot. 02HV1801→   |    |                     |  |
|           | <b>50 005 059</b>               | mechanical; metal  |    | <b>50 005 818</b>   |  |
|           |                                 |  |    | <b>7.07919.12.0</b> |  |
|           | <b>7.18222.01.0</b>             | intake manifold pressure sensor; pneumatic   |    |                     |  |
|           | <b>7.02256.38.0</b>             | ACF-valve; electrical  |    |                     |  |
|           | <b>7.05432.00.0</b>             | stepper motor; electrical  |    |                     |  |
|           | <b>7.02604.15.0</b>             | lambda sensor; control sensor; not heated  |    |                     |  |
|           | <b>50 006 457</b>               | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |    |                     |  |
|           | <b>50 006 406</b>               |  |    |                     |  |
|           | <b>50 006 487</b>               |  |    |                     |  |
| <b>15</b> |                                 | <b>79</b>  |    |                     |  |
|           | <b>X 16 XEL</b>                 | 08.1994 → 03.1998  | B  | 4                   | 1598 cm <sup>3</sup> 4V 74 kW 101 PS 10-11,5 - 81.5        |
|           | <b>ASTRA F Estate Van (T92)</b> |  |    |                     |  |
|           | <b>94 637 600</b>               | Cylinder diameter: 79; KH: 28; MT: -0.8; GL: 48; piston pin: 18x55; K; number of piston rings: 3   |    |                     |  |
|           | <b>94 637 610</b>               | 79.50 / <b>94 637 620</b> 80.00  |    |                     |  |
|           | R                               | 1.2  | CR | G6                  |  |
|           | NM                              | 1.5  |    |                     |  |
|           | SLF                             | 3  | CR | ST                  |  |
|           |                                 | → <b>80 00207 1 0 ...</b>  |    |                     |  |
|           | <b>80 00207 1 0 000</b>         | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050</b> 79.50 / <b>80 00207 1 0 100</b> 80.00, Special 3mm oilring version   |    |                     |  |
|           | <b>80 00397 1 0 000</b>         | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 2.5]<br><b>80 00397 1 0 050</b> 79.50  |    |                     |  |
|           | <b>87 409 610</b>               | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620</b> 0,50 / <b>87 409 630</b> 0,75 / <b>87 409 600</b> STD / <b>87 409 640</b> 1,00  |    |                     |  |
|           | <b>87 410 610</b>               | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620</b> 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00 |    |                     |  |
|           | <b>291107</b>                   | EX; 27.5 x 5 x 116.2 x A/S - Cr - 45° - VS - 22 - III  |    | <b>MK-5H</b>        | valve cotter; number of notches: 3; valve stem diameter: 5 |
|           | <b>291124</b>                   | EX; 27.5 x 5 x 116.3 x A/S - Ni - 45° - VS - 22 - III for liquified gas (LPG)  |    | <b>81-4215</b>      | IN/EX; 10.046/ x 4.98 x 39 G1                              |
|           | <b>291120</b>                   | EX; 27.5 x 6 x 102.3 x A/S - Cr - 45° - 22 - III   |    | <b>81-4200</b>      | IN/EX; 10.046/ x 5.99 x 45 G1                              |
|           | <b>29397</b>                    | IN; 31 x 6 x 103.1 x S - Cr - 45° - 22 - III   |    | <b>81-4217</b>      | IN/EX; 10.08/ x 5.99 x 45 G1                               |
|           | <b>291106</b>                   | IN; 31.2 x 5 x 117.2 x S - Cr - 45° - VS - 22 - III  |    | <b>81-4210</b>      | IN/EX; 10.24/ x 5.99 x 45 G1                               |
|           | <b>291123</b>                   | IN; 31.2 x 5 x 117.3 x S - Ni - 45° - VS - 22 - III for liquified gas (LPG)  |    |                     |  |
|           | <b>50 006 392</b>               | installation side: intake sideCAM, chilled cast iron   |    |                     |  |
|           | <b>50 005 738</b>               | mechanical; metal  |    | <b>50 005 818</b>   |  |
|           |                                 |  |    | <b>7.07919.12.0</b> |  |
|           | <b>7.22296.02.0</b>             | cut-off secondary air valve; pneumatic   |    |                     |  |
|           | <b>7.18222.01.0</b>             | intake manifold pressure sensor; pneumatic   |    |                     |  |
|           | <b>7.05432.11.0</b>             | stepper motor; electrical  |    |                     |  |

cont...

|           |  |   |
|-----------|--|---|
|           | <b>7.02604.15.0</b>  | lambda sensor; control sensor; not heated   |
|           | <b>50 006 416</b>  | hydraulic; height: 26; Outer Ø: 32; length: 26  |
| <b>16</b> | <b>79</b>  |   |
|           | <b>X 17 D (4EE1)</b>   | 08.1999 → 09.2000 D 4 1686 cm <sup>3</sup> 2V 42-44 kW 57-60 PS  22 - 86  |
|           | <b>CORSA B Hatchback Van (S93)</b>   |   |
|           | <b>TW-1626A STD</b>  | [Pair] AS STD Ø 55.000 / 73.700 // 2.210 St/A   |
|           | <b>CB-1624A 0.25</b>   | [Set] PL 0,25 Ø 45.695 / 48.982 / 16.830 / 1.631 St/A<br><b>CB-1624A 0,50 / CB-1624A STD</b>  |
|           | <b>MS-1625GP 0.25</b>  | [Set] HL 0,25 Ø 51.688 / 55.976 / 15.530 / 2.131 St/B/G<br><b>MS-1625GP 0,50 / MS-1625GP 0,75 / MS-1625GP STD</b>   |
|           | <b>81-4214</b>   | IN/EX; 11.54/ x 7 x 43 G1   |
|           | <b>50 005 746</b>  | mechanical; metal, mot. 00877698→   |
|           | <b>7.22138.50.0</b>  | electric switchover valve (air control); electric switchover valve (EGR); electrical  |
| <b>17</b> | <b>82.5</b>  |   |
|           | <b>17 D</b>  | 08.1988 → 09.1992 D 4 1699 cm <sup>3</sup> 2V 42-44 kW 57-60 PS  23 - 79.5  |
|           | <b>ASTRA F Estate Van (T92), KADETT E Combo (T85), KADETT E Estate Van (T85)</b> |   |
|           | <b>80 00210 1 0 000</b>  | Ø82.5; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br><b>80 00210 1 0 050 83.00</b>   |
|           | <b>89 432 190</b>  | T - Dry cylinder liner; semi; A=85.5 C=87.5 L=142 H=4.5   |
|           | <b>TW-1626A STD</b>  | [Pair] AS STD Ø 55.000 / 73.700 // 2.210 St/A   |
|           | <b>77 272 610</b>  | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>                                  |
|           | <b>87 393 610</b>  | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |
|           | <b>MS-1625GP 0.25</b>  | [Set] HL 0,25 Ø 51.688 / 55.976 / 15.530 / 2.131 St/B/G<br><b>MS-1625GP 0,50 / MS-1625GP 0,75 / MS-1625GP STD</b>   |
|           | <b>29416</b>   | EX; 32 x 8 x 123.2 x RA/S - Cr - 45° - 1 - III  |
|           | <b>29182</b>   | IN; 36 x 8 x 123.2 x S - Cr - 45° - 1 - III   |
|           | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8  |
|           | <b>81-4213</b>   | IN/EX; 12/ x 8 x 50 G2  |
|           | <b>50 006 295</b>  | CAM, chilled cast iron  |
|           | <b>50 005 734</b>  | mechanical; metal, mot. 14363652→   |
|           | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |
|           | <b>50 006 487</b>  |   |
| <b>18</b> | <b>82.5</b>  |   |
|           | <b>17 DR</b>   | 07.1992 → 01.1999 D 4 1699 cm <sup>3</sup> 2V 42-44 kW 57-60 PS  23,1 - 79.5  |
|           | <b>ASTRA F Estate Van (T92), KADETT E Combo (T85)</b>                            |   |
|           | <b>80 00210 1 0 000</b>  | Ø82.5; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br><b>80 00210 1 0 050 83.00</b>   |
|           | <b>89 432 190</b>  | T - Dry cylinder liner; semi; A=85.5 C=87.5 L=142 H=4.5   |
|           | <b>77 272 610</b>  | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>                                  |
|           | <b>87 393 610</b>  | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |

cont...

|  |              |  |  |                |   |
|--|--------------|--|--|----------------|---|
|  | <b>29416</b> | EX; 32 x 8 x 123.2 x RA/S - Cr - 45° - 1 - III |  | <b>KK-8H</b>   | valve coter; number of notches: 1; valve stem diameter: 8 |
|  | <b>29182</b> | IN; 36 x 8 x 123.2 x S - Cr - 45° - 1 - III    |  | <b>81-4213</b> | IN/EX; 12/ x 8 x 50 G2                                    |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 457</b> | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|--|-------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 487</b> |  |
|--|-------------------|--|

|           |                                 |             |                 |                   |       |                      |    |       |       |  |    |        |
|-----------|---------------------------------|-------------|-----------------|-------------------|-------|----------------------|----|-------|-------|--|----|--------|
| <b>19</b> |                                 | <b>82.5</b> | <b>X 17 DTL</b> | 08.1994 → 01.1999 | D A 4 | 1699 cm <sup>3</sup> | 2V | 50 kW | 68 PS |  | 22 | - 79.5 |
|           | <b>ASTRA F Estate Van (T92)</b> |             |                 |                   |       |                      |    |       |       |  |    |        |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00210 1 0 000</b> | Ø82.5; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br><b>80 00210 1 0 050</b> 83.00 |
|--|-------------------------|---|

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|--|-------------------|---|
|  | <b>89 432 190</b> | T - Dry cylinder liner; semi; A=85.5 C=87.5 L=142 H=4.5 |
|--|-------------------|---|

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|--|-------------------|--|
|  | <b>77 274 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G; PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/S<br><b>77 274 600</b> STD, The upper shell is marked with 'SPUTTER'. |
|  | <b>77 533 610</b> | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.124 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.124 St/A<br><b>77 533 620</b> 0,50 / <b>77 533 600</b> STD                   |

|  |              |  |  |                |   |
|--|--------------|--|--|----------------|---|
|  | <b>29416</b> | EX; 32 x 8 x 123.2 x RA/S - Cr - 45° - 1 - III |  | <b>KK-8H</b>   | valve coter; number of notches: 1; valve stem diameter: 8 |
|  | <b>29182</b> | IN; 36 x 8 x 123.2 x S - Cr - 45° - 1 - III    |  | <b>81-4213</b> | IN/EX; 12/ x 8 x 50 G2                                    |

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|  | <b>50 005 734</b> | mechanical; metal |
|--|-------------------|-------------------|

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|--|-------------------|--|
|  | <b>50 006 457</b> | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|--|-------------------|--|

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|--|-------------------|--|
|  | <b>50 006 487</b> |  |
|--|-------------------|--|

|           |                                  |             |                |                   |     |                      |    |       |       |  |     |        |
|-----------|----------------------------------|-------------|----------------|-------------------|-----|----------------------|----|-------|-------|--|-----|--------|
| <b>20</b> |                                  | <b>84.8</b> | <b>C 18 NT</b> | 08.1984 → 09.1992 | B 4 | 1796 cm <sup>3</sup> | 2V | 66 kW | 90 PS |  | 9,2 | - 79.5 |
|           | <b>KADETT E Estate Van (T85)</b> |             |                |                   |     |                      |    |       |       |  |     |        |

|  |              |   |  |                |                             |
|--|--------------|---|--|----------------|-----------------------------|
|  | <b>KK-7H</b> | valve coter; number of notches: 1; valve stem diameter: 7 |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |
|--|--------------|---|--|----------------|-----------------------------|

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|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical |
|--|---------------------|--------------------------------|

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|--|-------------------|--|
|  | <b>50 006 457</b> | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
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|  | <b>50 006 406</b> |  |
|  | <b>50 006 487</b> |  |

|           |                                 |             |                |                   |     |                      |    |       |       |  |       |        |
|-----------|---------------------------------|-------------|----------------|-------------------|-----|----------------------|----|-------|-------|--|-------|--------|
| <b>21</b> |                                 | <b>84.8</b> | <b>C 18 NZ</b> | 06.1993 → 08.1994 | B 4 | 1796 cm <sup>3</sup> | 2V | 66 kW | 90 PS |  | 9-9,5 | - 79.5 |
|           | <b>ASTRA F Estate Van (T92)</b> |             |                |                   |     |                      |    |       |       |  |       |        |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00211 1 0 000</b> | Ø84.8; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SLF ST CR 3]<br><b>80 00211 1 0 050</b> 85.30 |
|--|-------------------------|---|

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|--|-------------------|---|
|  | <b>77 272 610</b> | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620</b> 0,50 / <b>77 272 630</b> 0,75 / <b>77 272 600</b> STD / <b>77 272 640</b> 1,00                           |
|  | <b>87 393 610</b> | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620</b> 0,50 / <b>87 393 630</b> 0,75 / <b>87 393 600</b> STD |

|  |              |   |  |                |                             |
|--|--------------|---|--|----------------|-----------------------------|
|  | <b>KK-7H</b> | valve coter; number of notches: 1; valve stem diameter: 7 |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1 |
|--|--------------|---|--|----------------|-----------------------------|

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 299</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

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|  | <b>7.05432.00.0</b> | stepper motor; electrical |
|--|---------------------|---------------------------|

cont...




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|  | <b>7.02604.15.0</b> | lambda sensor; control sensor; not heated        |
|  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|  | <b>50 006 406</b>   |  |
|  | <b>50 006 487</b>   |  |

|           |   |   |
|-----------|---|---|
| <b>22</b> |   | <b>93</b>   |
|           | <b>S8U 770</b>  | 07.1998 → 09.2000 D A 4 2499 cm <sup>3</sup> 2V 59 kW 80 PS 22,5 - 92   |
|           | <b>MOVANO Bus (X70), MOVANO Dump Truck (X70), MOVANO Platform/Chassis (X70), MOVANO Van (X70)</b> |   |
|           | <b>77 153 690</b>   | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |
|           | <b>77 154 610</b>   | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |
|           | <b>77 155 610</b>   | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |
|           | <b>77 884 610</b>   | [Set] HL 0,254 Ø 79.951 / 84.590 / 23.800 / 2.301 St/B/G; PASS-L 0,254 Ø 85.951 / 90.590 / 30.950 / 2.301 St/B/G<br><b>77 884 620</b> 0,508 / <b>77 884 600</b> STD, mot. 1846777→  |
|           | <b>50 009 280</b>   | length: 157; Large connecting rod eye bore diameter: 60.34; Small connecting rod eye diameter: 32.01; Width big end: 30.75; Width small end: 30.75; trapezoidal connecting rod; sawed   |
|           | <b>171120</b>   | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |
|           | <b>81-17114</b>   | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket   |
|           | <b>RK-8</b>   | valve cotter; number of notches: 1; valve stem diameter: 8  |
|           | <b>RK-8H</b>  | valve cotter; number of notches: 1; valve stem diameter: 8  |

|           |   |  |
|-----------|---|--|
| <b>23</b> |   | <b>93</b>  |
|           | <b>S8U 772</b>  | 07.1998 → 09.2000 D 4 2499 cm <sup>3</sup> 2V 59 kW 80 PS 22,5 - 92  |
|           | <b>MOVANO Bus (X70), MOVANO Dump Truck (X70), MOVANO Platform/Chassis (X70), MOVANO Van (X70)</b> |  |
|           | <b>77 153 690</b>   | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 1846777→   |
|           | <b>77 155 610</b>   | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap, mot. 1846777→ |
|           | <b>77 884 610</b>   | [Set] HL 0,254 Ø 79.951 / 84.590 / 23.800 / 2.301 St/B/G; PASS-L 0,254 Ø 85.951 / 90.590 / 30.950 / 2.301 St/B/G<br><b>77 884 620</b> 0,508 / <b>77 884 600</b> STD, mot. 1846777→   |
|           | <b>50 009 280</b>   | length: 157; Large connecting rod eye bore diameter: 60.34; Small connecting rod eye diameter: 32.01; Width big end: 30.75; Width small end: 30.75; trapezoidal connecting rod; sawed  |
|           | <b>171120</b>   | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III  |
|           | <b>81-17114</b>   | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket  |
|           | <b>RK-8</b>   | valve cotter; number of notches: 1; valve stem diameter: 8   |
|           | <b>RK-8H</b>  | valve cotter; number of notches: 1; valve stem diameter: 8   |
|           | <b>7.02256.19.0</b>   | electric switchover valve (air control); electric switchover valve (EGR); boost pressure control valve; electric switchover valve (intake manifold); electrical  |



# PEUGEOT

|  |        |  | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW     | PS      | Pos |
|---|--------|--|------|--|-----------------|---|------------------|--------|---------|-----|
| 161A (XUD7)   | D      |  | 4    | 80 x 88  | 1769            | 2   | 23               | 44     | 60      | 8   |
| 169B (XM7T)   | B      |  | 4    | 84 x 81  | 1796            | 2   | 7,5              | 49-51  | 67-69   | 20  |
| 170D (XN1TACP)  | B      |  | 4    | 88 x 81  | 1971            | 2   | 8                | 62     | 84      | 27  |
| 222A2 (1580 SPI)  | B      |  | 4    | 86,4 x 67,4  | 1581            | 2   | 9,2:1            | 58     | 79      | 26  |
| A9A (XUD7)  | D      |  | 4    | 80 x 88  | 1769            | 2   | 23               | 43-44  | 58-60   | 9   |
| CDY (TU9M)  | B      |  | 4    | 70 x 62  | 954             | 2   | 9,4              | 32-33  | 44-45   | 1   |
| CRD93   | D      |  | 4    | 93 x 92  | 2498            | 2   | 22,25            | 54     | 73      | 29  |
| CRD93 (PSA)   | D      |  | 4    | 93 x 92  | 2500            | 2   | 22,25            | 54     | 73      | 30  |
| CRD93L  | D (A)  |  | 4    | 93 x 92  | 2498            | 2   | 22,25            | 70     | 95      | 31  |
| CRD93LS (U25/673)   | D (A)  |  | 4    | 93 x 92  | 2500            | 2   | 22,5             | 70     | 95      | 32  |
| D8B (XUD9TE)  | D (LA) |  | 4    | 83 x 88  | 1905            | 2   | 21,8             | 68-69  | 92-94   | 11  |
| D9B (XUD9A)   | D      |  | 4    | 83 x 88  | 1905            | 2   | 23               | 51-52  | 69-71   | 12  |
| D9B (XUD9AU) Euro 2   | D      |  | 4    | 83 x 88  | 1905            | 2   | 23               | 51     | 70      | 13  |
| DHX (XUD9TE)  | D (A)  |  | 4    | 83 x 88  | 1905            | 2   | 21,8             | 66-68  | 90-92   | 14  |
| DJY (XUD9A)   | D      |  | 4    | 83 x 88  | 1905            | 2   | 23               | 47-52  | 64-71   | 15  |
| H1B (TU1)   | B      |  | 4    | 72 x 69  | 1124            | 2   | 9,4              | 40     | 54      | 3   |
| HDY (TU1M)  | B      |  | 4    | 72 x 69  | 1124            | 2   | 9,2              | 40-44  | 54-60   | 4   |
| HDZ (TU1M)  | B      |  | 4    | 72 x 69  | 1124            | 2   | 9,4              | 44     | 60      | 5   |
| K5A (TU3)   | B      |  | 4    | 75 x 77  | 1360            | 2   | 10,2             | 47-51  | 64-69   | 6   |
| K9Y (TUD3Y)   | D      |  | 4    | 75 x 77  | 1361            | 2   | 22               | 37     | 50      | 7   |
| KDY (TU3M)  | B      |  | 4    | 75 x 77  | 1360            | 2   | 9,3              | 55-58  | 75-79   | 6   |
| LFX (XU7JB)   | B      |  | 4    | 83 x 81,4  | 1761            | 2   | 9,5              | 66     | 90      | 16  |
| LFZ (XU7JP)   | B      |  | 4    | 83 x 81,4  | 1761            | 2   | 9,5              | 74-77  | 101-105 | 17  |
| P8C (XUD11BTE)  | D (LA) |  | 4    | 85 x 92  | 2088            | 3   | 21,5             | 80     | 109     | 21  |
| RFV (XU10J4R)   | B      |  | 4    | 86 x 86  | 1998            | 4   | 11               | 97-100 | 132-136 | 23  |
| RFW (XU10J2)  | B      |  | 4    | 86 x 86  | 1998            | 2   | 9,5              | 80     | 109     | 24  |
| RGX (XU10J2TE)  | B (A)  |  | 4    | 86 x 86  | 1998            | 2   | 8,8              | 108    | 147     | 25  |
| RHY (DW10TD)  | D (A)  |  | 4    | 85 x 88  | 1997            | 2   | 18               | 66     | 90      | 22  |
| TU9   | B      |  | 4    | 70 x 62  | 954             | 2   | 9,4              | 33     | 45      | 2   |
| XN1TA   | B      |  | 4    | 88 x 81  | 1971            | 2   | 8                | 62-72  | 84-98   | 28  |
| XUD7T   | D (A)  |  | 4    | 80 x 88  | 1769            | 2   | 22               | 58     | 79      | 10  |
| XUD9  | D      |  | 4    | 83 x 88  | 1905            | 2   | 23,5             | 47-52  | 64-71   | 18  |
| XUD9TE  | D (A)  |  | 4    | 83 x 88  | 1905            | 2   | 21,8             | 66-69  | 90-94   | 19  |

|                                      |                   | Pos                    |                                      |                   | Pos                    |
|--------------------------------------|-------------------|------------------------|--------------------------------------|-------------------|------------------------|
|                                      |                   |                        | 2.5 TD 4x4                           | 10.1990 → 02.1994 | CRD93LS (U25/673) D 32 |
| <b>106 Van I Hatchback Van (1S_)</b> |                   |                        | <b>J5 Platform/Chassis (290L)</b>    |                   |                        |
| 1.0                                  | 08.1991 → 03.1996 | CDY (TU9M) B 1         | 1.9 D                                | 10.1990 → 02.1994 | D9B (XUD9A) D 12       |
| 1.0                                  | 08.1991 → 03.1996 | TU9 B 2                | 2.0                                  | 09.1990 → 01.1994 | XN1TA B 28             |
| 1.4 D                                | 08.1991 → 03.1996 | K9Y (TUD3Y) D 7        | 2.0                                  | 10.1990 → 02.1994 | 170D (XN1TACP) B 27    |
| <b>205 Hatchback Van</b>             |                   |                        | 2.5 D                                | 10.1990 → 02.1994 | CRD93 (PSA) D 30       |
| 1.0                                  | 08.1990 → 04.1995 | TU9 B 2                | 2.5 D 4x4                            | 10.1990 → 02.1994 | CRD93 (PSA) D 30       |
| 1.1                                  | 08.1990 → 05.1997 | HDZ (TU1M) B 5         | 2.5 TD                               | 10.1990 → 02.1994 | CRD93LS (U25/673) D 32 |
| 1.7 Diesel                           | 03.1994 → 05.1997 | 161A (XUD7) D 8        | 2.5 TD 4x4                           | 10.1990 → 02.1994 | CRD93LS (U25/673) D 32 |
| 1.8 DT                               | 08.1990 → 12.1994 | XUD7T D 10             | <b>J5 Van (290L)</b>                 |                   |                        |
| 1.9 D                                | 08.1990 → 07.1992 | DJY (XUD9A) D 15       | 1.8                                  | 09.1990 → 01.1994 | 169B (XM7T) B 20       |
| <b>306 Estate Van (N_, 7_)</b>       |                   |                        | 1.9 D                                | 10.1990 → 03.1994 | D9B (XUD9A) D 12       |
| 1.8 D                                | 05.1997 → 06.2000 | A9A (XUD7) D 9         | 2.0                                  | 09.1990 → 01.1994 | 170D (XN1TACP) B 27    |
| 1.9 D                                | 02.1994 → 04.1999 | XUD9TE D 19            | 2.0                                  | 09.1990 → 01.1994 | XN1TA B 28             |
| 1.9 D                                | 05.1997 → 05.1999 | XUD9 D 18              | 2.5 D                                | 09.1990 → 01.1994 | CRD93 D 29             |
| 1.9 STD                              | 02.1994 → 05.1999 | XUD9 D 18              | 2.5 D 4x4                            | 10.1990 → 03.1994 | CRD93 (PSA) D 30       |
| 2.0 HDi                              | 08.1998 → 06.2000 | RHY (DW10TD) D 22      | 2.5 DT                               | 09.1990 → 01.1994 | CRD93L D 31            |
| <b>306 Hatchback Van</b>             |                   |                        | 2.5 TD 4x4                           | 10.1990 → 03.1994 | CRD93LS (U25/673) D 32 |
| 1.1                                  | 07.1993 → 12.1994 | HDY (TU1M) B 4         | <b>PARTNER Box Body/MPV (5_, G_)</b> |                   |                        |
| 1.8 D                                | 04.1993 → 05.1999 | A9A (XUD7) D 9         | 1.8                                  | 03.1997 → 08.2000 | LFX (XU7JB) B 16       |
| 1.9 D                                | 05.1997 → 05.1999 | DJY (XUD9A) D 15       | 1.8 D                                | 11.1996 → 02.1998 | A9A (XUD7) D 9         |
| 1.9 STD                              | 02.1994 → 10.1995 | D9B (XUD9A) D 12       | 1.9 D                                | 06.1996 → 12.1998 | DJY (XUD9A) D 15       |
| 1.9 STD                              | 02.1994 → 10.1995 | DJY (XUD9A) D 15       |                                      |                   |                        |
| <b>309 Hatchback Van (10S, 3S)</b>   |                   |                        |                                      |                   |                        |
| 1.1                                  | 09.1989 → 10.1993 | H1B (TU1) B 3          |                                      |                   |                        |
| 1.4                                  | 09.1989 → 10.1993 | K5A (TU3) B 6          |                                      |                   |                        |
| 1.4                                  | 09.1989 → 10.1993 | KDY (TU3M) B 6         |                                      |                   |                        |
| 1.8 D                                | 05.1987 → 10.1993 | A9A (XUD7) D 9         |                                      |                   |                        |
| 1.9 D                                | 10.1985 → 10.1993 | XUD9 D 18              |                                      |                   |                        |
| 1.9 D                                | 10.1991 → 10.1993 | DJY (XUD9A) D 15       |                                      |                   |                        |
| <b>405 I Estate Van (15_)</b>        |                   |                        |                                      |                   |                        |
| 1.8 D                                | 04.1990 → 07.1992 | A9A (XUD7) D 9         |                                      |                   |                        |
| 1.9 D                                | 09.1989 → 07.1992 | XUD9 D 18              |                                      |                   |                        |
| <b>405 II Estate Van (4E_)</b>       |                   |                        |                                      |                   |                        |
| 1.9 D                                | 08.1992 → 12.1995 | XUD9 D 18              |                                      |                   |                        |
| <b>806 Van (AF_)</b>                 |                   |                        |                                      |                   |                        |
| 2.0 (AFRFVC)                         | 05.1998 → 09.2000 | RFV (XU10J4R) B 23     |                                      |                   |                        |
| 2.0 (AFRGXC)                         | 02.1997 → 05.2000 | RGX (XU10J2TE) B 25    |                                      |                   |                        |
| DT (AFP8CB)                          | 02.1997 → 05.2000 | P8C (XUD11BTE) D 21    |                                      |                   |                        |
| <b>BOXER Van (230L)</b>              |                   |                        |                                      |                   |                        |
| 1.9 DT 4x4                           | 03.1996 → 09.1998 | XUD9TE D 19            |                                      |                   |                        |
| 2.0 4x4                              | 03.1996 → 09.1998 | RFW (XU10J2) B 24      |                                      |                   |                        |
| <b>EXPERT (224_)</b>                 |                   |                        |                                      |                   |                        |
| 1.6                                  | 02.1996 → 09.2000 | 222A2 (1580 SPI) B 26  |                                      |                   |                        |
| 1.8                                  | 10.1996 → 09.2000 | LFZ (XU7JP) B 17       |                                      |                   |                        |
| 1.9 D                                | 10.1995 → 05.1998 | XUD9TE D 19            |                                      |                   |                        |
| 1.9 D                                | 02.1996 → 12.1998 | D9B (XUD9AU) D 13      |                                      |                   |                        |
| 1.9 TD                               | 02.1996 → 05.1998 | D8B (XUD9TE) D 11      |                                      |                   |                        |
| 1.9 TD                               | 02.1996 → 09.2000 | DHX (XUD9TE) D 14      |                                      |                   |                        |
| <b>EXPERT Platform/Chassis (223)</b> |                   |                        |                                      |                   |                        |
| 1.6                                  | 02.1996 → 09.2000 | 222A2 (1580 SPI) B 26  |                                      |                   |                        |
| 1.9 D                                | 02.1996 → 12.1998 | D9B (XUD9AU) D 13      |                                      |                   |                        |
| 1.9 TD                               | 02.1996 → 05.1998 | D8B (XUD9TE) D 11      |                                      |                   |                        |
| 1.9 TD                               | 02.1996 → 09.2000 | DHX (XUD9TE) D 14      |                                      |                   |                        |
| <b>EXPERT Van (222)</b>              |                   |                        |                                      |                   |                        |
| 1.6                                  | 02.1996 → 09.2000 | 222A2 (1580 SPI) B 26  |                                      |                   |                        |
| 1.8                                  | 10.1996 → 09.2000 | LFZ (XU7JP) B 17       |                                      |                   |                        |
| 1.9 D                                | 02.1996 → 12.1998 | D9B (XUD9AU) D 13      |                                      |                   |                        |
| 1.9 TD                               | 02.1996 → 05.1998 | D8B (XUD9TE) D 11      |                                      |                   |                        |
| 1.9 TD                               | 02.1996 → 09.2000 | DHX (XUD9TE) D 14      |                                      |                   |                        |
| <b>J5 Bus (290P)</b>                 |                   |                        |                                      |                   |                        |
| 1.9 D                                | 10.1990 → 02.1994 | D9B (XUD9A) D 12       |                                      |                   |                        |
| 2.0                                  | 10.1990 → 02.1994 | 170D (XN1TACP) B 27    |                                      |                   |                        |
| 2.5 D                                | 10.1990 → 02.1994 | CRD93 (PSA) D 30       |                                      |                   |                        |
| 2.5 D 4x4                            | 10.1990 → 02.1994 | CRD93 (PSA) D 30       |                                      |                   |                        |
| 2.5 TD                               | 10.1990 → 02.1994 | CRD93LS (U25/673) D 32 |                                      |                   |                        |





|          |   |  |   |   |                      |    |                     |  |     |      |  |
|----------|---|--|---|---|----------------------|----|---------------------|--|-----|------|--|
| <b>1</b> |   | <b>70</b>  |   |   |                      |    |                     |  |     |      |  |
|          | <b>CDY (TU9M)</b>                                       | 08.1991 → 03.1996  | B | 4 | 954 cm <sup>3</sup>  | 2V | 32-33 kW            | 44-45 PS   | 9,4 | - 62 |  |
|          | <b>106 Van I Hatchback Van (1S_)</b>                    |  |   |   |                      |    |                     |  |     |      |  |
|          | <b>77 127 618</b>                                       | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |   |                      |    |                     |  |     |      |  |
|          | <b>537840</b>   | IN; 34.7 x 7 x 112.8 x S - - 30° - 1 - III   |   |   |                      |    | <b>KK-7H</b>        | valve cotter; number of notches: 1; valve stem diameter: 7 |     |      |  |
|          | <b>81-5318</b>  | IN/EX; 13.06/ x 7 x 47.5 G1  |   |   |                      |    |                     |  |     |      |  |
|          | <b>50 005 310</b>                                       | mechanical; metal  |   |   |                      |    | <b>7.06595.13.0</b> |  |     |      |  |
|          | <b>7.02700.92.0</b>                                     | fuel pump; in-tank; electrical   |   |   |                      |    |                     |  |     |      |  |
|          | <b>7.00468.07.0</b>                                     | fuel supply unit; in-tank; electrical  |   |   |                      |    |                     |  |     |      |  |
|          | <b>50 006 136</b>                                       |  |   |   |                      |    |                     |  |     |      |  |
| <b>2</b> |   | <b>70</b>  |   |   |                      |    |                     |  |     |      |  |
|          | <b>TU9</b>  | 08.1990 → 03.1996  | B | 4 | 954 cm <sup>3</sup>  | 2V | 33 kW               | 45 PS  | 9,4 | - 62 |  |
|          | <b>106 Van I Hatchback Van (1S_), 205 Hatchback Van</b> |  |   |   |                      |    |                     |  |     |      |  |
|          | <b>537840</b>   | IN; 34.7 x 7 x 112.8 x S - - 30° - 1 - III   |   |   |                      |    | <b>KK-7H</b>        | valve cotter; number of notches: 1; valve stem diameter: 7 |     |      |  |
|          | <b>81-5318</b>  | IN/EX; 13.06/ x 7 x 47.5 G1  |   |   |                      |    |                     |  |     |      |  |
|          | <b>50 005 310</b>                                       | mechanical; metal  |   |   |                      |    |                     |  |     |      |  |
|          | <b>50 006 136</b>                                       |  |   |   |                      |    |                     |  |     |      |  |
| <b>3</b> |   | <b>72</b>  |   |   |                      |    |                     |  |     |      |  |
|          | <b>H1B (TU1)</b>  | 09.1989 → 10.1993  | B | 4 | 1124 cm <sup>3</sup> | 2V | 40 kW               | 54 PS  | 9,4 | - 69 |  |
|          | <b>309 Hatchback Van (10S, 3S)</b>                      |  |   |   |                      |    |                     |  |     |      |  |
|          | <b>80 00220 1 1 000</b>                                 | Ø72; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF ST CR 3]  |   |   |                      |    |                     |  |     |      |  |
|          | <b>80 00597 1 0 000</b>                                 | Ø72; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SSF 2.5]   |   |   |                      |    |                     |  |     |      |  |
|          | <b>89 194 110</b>                                       | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=122.5 H=85   |   |   |                      |    |                     |  |     |      |  |
|          | <b>77 088 618</b>                                       | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD   |   |   |                      |    |                     |  |     |      |  |
|          | <b>77 127 618</b>                                       | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |   |                      |    |                     |  |     |      |  |
|          | <b>539003</b>   | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III   |   |   |                      |    | <b>KK-7H</b>        | valve cotter; number of notches: 1; valve stem diameter: 7 |     |      |  |
|          | <b>537841</b>   | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |   |   |                      |    | <b>81-5318</b>      | IN/EX; 13.06/ x 7 x 47.5 G1                                |     |      |  |
|          | <b>539019</b>   | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |   |   |                      |    |                     |  |     |      |  |
|          | <b>7.06595.13.0</b>                                     |  |   |   |                      |    |                     |  |     |      |  |
|          | <b>50 006 136</b>                                       |  |   |   |                      |    |                     |  |     |      |  |
| <b>4</b> |   | <b>72</b>  |   |   |                      |    |                     |  |     |      |  |
|          | <b>HDY (TU1M)</b>                                       | 07.1993 → 12.1994  | B | 4 | 1124 cm <sup>3</sup> | 2V | 40-44 kW            | 54-60 PS   | 9,2 | - 69 |  |
|          | <b>306 Hatchback Van</b>                                |  |   |   |                      |    |                     |  |     |      |  |
|          | <b>80 00220 1 1 000</b>                                 | Ø72; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF ST CR 3]  |   |   |                      |    |                     |  |     |      |  |
|          | <b>89 194 110</b>                                       | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=122.5 H=85   |   |   |                      |    |                     |  |     |      |  |
| cont...  |   |  |   |   |                      |    |                     |  |     |      |  |

|  |                   |  |  |                |  |
|--|-------------------|--|--|----------------|--|
|  | <b>77 088 618</b> | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD   |  |                |  |
|  | <b>77 127 618</b> | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |  |                |  |
|  | <b>539003</b>     | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III   |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>537841</b>     | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |  | <b>81-5318</b> | IN/EX; 13.06/ x 7 x 47.5 G1                                |
|  | <b>539019</b>     | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |  |                |  |

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|  | <b>7.06595.13.0</b> |  |
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|  | <b>7.22466.91.0</b> | sender unit (In-Tank module); in-tank; electrical |
|--|---------------------|---|

|          |                          |                   |   |   |                      |    |       |       |      |      |
|----------|--------------------------|-------------------|---|---|----------------------|----|-------|-------|------|------|
| <b>5</b> |                          | <b>72</b>         |   |   |                      |    |       |       |      |      |
|          | <b>HDZ (TU1M)</b>        | 08.1990 → 05.1997 | B | 4 | 1124 cm <sup>3</sup> | 2V | 44 kW | 60 PS | ⊘9,4 | - 69 |
|          | <b>205 Hatchback Van</b> |                   |   |   |                      |    |       |       |      |      |

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|  | <b>80 00220 1 1 000</b> | Ø72; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF ST CR 3] |
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|  | <b>89 194 110</b> | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=122.5 H=85 |
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|--|-------------------|--|
|  | <b>77 088 618</b> | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD   |
|  | <b>77 127 618</b> | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |

|  |               |  |  |                |  |
|--|---------------|--|--|----------------|--|
|  | <b>539003</b> | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>537841</b> | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |  | <b>81-5318</b> | IN/EX; 13.06/ x 7 x 47.5 G1                                |
|  | <b>539019</b> | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |  |                |  |

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|  | <b>50 005 310</b> | mechanical; metal |  | <b>7.06595.13.0</b> |
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|  | <b>50 006 136</b> |  |
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|          |                                    |                   |   |   |                      |    |          |          |       |      |
|----------|------------------------------------|-------------------|---|---|----------------------|----|----------|----------|-------|------|
| <b>6</b> |                                    | <b>75</b>         |   |   |                      |    |          |          |       |      |
|          | <b>K5A (TU3)</b>                   | 09.1989 → 10.1993 | B | 4 | 1360 cm <sup>3</sup> | 2V | 47-51 kW | 64-69 PS | ⊘10,2 | - 77 |
|          | <b>KDY (TU3M)</b>                  | 09.1989 → 10.1993 | B | 4 | 1360 cm <sup>3</sup> | 2V | 55-58 kW | 75-79 PS | ⊘9,3  | - 77 |
|          | <b>309 Hatchback Van (10S, 3S)</b> |                   |   |   |                      |    |          |          |       |      |

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|  | <b>80 00029 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SLF CR 3] |
|--|-------------------------|--|

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|  | <b>89 584 110</b> | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=135.4 H=90 |
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|  | <b>77 088 618</b> | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628</b> 0,50 / <b>77 088 638</b> 0,80 / <b>77 088 608</b> STD   |
|  | <b>77 127 618</b> | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628</b> 0,50 / <b>77 127 638</b> 0,80 / <b>77 127 608</b> STD, Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |

|  |               |  |  |                |  |
|--|---------------|--|--|----------------|--|
|  | <b>539003</b> | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>537841</b> | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III   |  | <b>81-5318</b> | IN/EX; 13.06/ x 7 x 47.5 G1                                |
|  | <b>539019</b> | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III   |  |                |  |

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|  | <b>7.06595.13.0</b> |  |
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|  | <b>50 006 136</b> |  |
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|---|---|---|---|----------------------|----|---------------------|----------|--|---|----|
| <b>7</b>  | <b>75</b>   |   |   |                      |    |                     |          |  |   |    |
| <b>K9Y (TUD3Y)</b>  | 08.1991 → 03.1996   | D | 4 | 1361 cm <sup>3</sup> | 2V | 37 kW               | 50 PS    | 22   | - | 77 |
| <b>106 Van I Hatchback Van (1S_)</b>  |   |   |   |                      |    |                     |          |  |   |    |
| <b>80 00031 1 0 000</b>   | Ø75; STD; set: 1; [R G6 CR 2.25] [M 1.75] [DSF 3]   |   |   |                      |    |                     |          |  |   |    |
| <b>77 127 618</b>   | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |   |                      |    |                     |          |  |   |    |
| <b>77 736 610</b>   | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 736 620 0,50 / 77 736 600 STD</b>  |   |   |                      |    |                     |          |  |   |    |
| <b>50 006 264</b>   | CAM, chilled cast iron  |   |   |                      |    |                     |          |  |   |    |
| <b>50 005 310</b>   | mechanical; metal   |   |   |                      |    | <b>7.06595.13.0</b> |          |  |   |    |
| <b>8</b>  | <b>80</b>   |   |   |                      |    |                     |          |  |   |    |
| <b>161A (XUD7)</b>  | 03.1994 → 05.1997   | D | 4 | 1769 cm <sup>3</sup> | 2V | 44 kW               | 60 PS    | 23   | - | 88 |
| <b>205 Hatchback Van</b>  |   |   |   |                      |    |                     |          |  |   |    |
| <b>80 00032 1 0 000</b>   | Ø80; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]  |   |   |                      |    |                     |          |  |   |    |
| <b>89 316 190</b>   | T - Dry cylinder liner; semi; A=83 C=86 L=154 H=4.5   |   |   |                      |    |                     |          |  |   |    |
| <b>78 863 618</b>   | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>   |   |   |                      |    |                     |          |  |   |    |
| <b>77 097 610</b>   | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b>  |   |   |                      |    |                     |          |  |   |    |
| <b>77 098 618</b>   | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b>  |   |   |                      |    |                     |          |  |   |    |
| <b>537747</b>   | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm   |   |   |                      |    | <b>KK-8H</b>        |          | valve cotter; number of notches: 1; valve stem diameter: 8 |   |    |
| <b>537450</b>   | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm   |   |   |                      |    | <b>81-5326</b>      |          | IN/EX; 14.05/ x 8 x 48 B1                                  |   |    |
| <b>537746</b>   | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III   |   |   |                      |    | <b>81-5320</b>      |          | IN/EX; 14.06/ x 8 x 52.2 B1                                |   |    |
|   |   |   |   |                      |    | <b>81-5314</b>      |          | IN/EX; 14.07/ x 8 x 50 B1                                  |   |    |
|   |   |   |   |                      |    | <b>81-5317</b>      |          | IN/EX; 14.29/ x 8 x 52.2 B1                                |   |    |
| <b>50 006 220</b>   | length: 491CAM, chilled cast iron   |   |   |                      |    |                     |          |  |   |    |
| <b>50 006 263</b>   | length: 504CAM, chilled cast iron   |   |   |                      |    |                     |          |  |   |    |
| <b>50 005 320</b>   | mechanical; metal   |   |   |                      |    | <b>7.07919.11.0</b> |          |  |   |    |
| <b>4.05292.50.0</b>   | repair kit diaphragm; mechanical  |   |   |                      |    |                     |          |  |   |    |
| <b>9</b>  | <b>80</b>   |   |   |                      |    |                     |          |  |   |    |
| <b>A9A (XUD7)</b>   | 05.1987 → 06.2000   | D | 4 | 1769 cm <sup>3</sup> | 2V | 43-44 kW            | 58-60 PS | 23   | - | 88 |
| <b>306 Estate Van (N_, 7_), 306 Hatchback Van, 309 Hatchback Van (10S, 3S), 405 I Estate Van (15_), PARTNER Box Body/MPV (5_, G_)</b> |   |   |   |                      |    |                     |          |  |   |    |
| <b>80 00032 1 0 000</b>   | Ø80; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]  |   |   |                      |    |                     |          |  |   |    |
| <b>89 316 190</b>   | T - Dry cylinder liner; semi; A=83 C=86 L=154 H=4.5   |   |   |                      |    |                     |          |  |   |    |
| <b>78 863 618</b>   | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>   |   |   |                      |    |                     |          |  |   |    |
| <b>77 097 610</b>   | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b>  |   |   |                      |    |                     |          |  |   |    |
| <b>77 098 618</b>   | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b>  |   |   |                      |    |                     |          |  |   |    |
| <b>537747</b>   | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm   |   |   |                      |    | <b>KK-8H</b>        |          | valve cotter; number of notches: 1; valve stem diameter: 8 |   |    |
| <b>537450</b>   | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm   |   |   |                      |    | <b>81-5326</b>      |          | IN/EX; 14.05/ x 8 x 48 B1                                  |   |    |
| <b>537746</b>   | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III   |   |   |                      |    | <b>81-5320</b>      |          | IN/EX; 14.06/ x 8 x 52.2 B1                                |   |    |
| cont...   |   |   |   |                      |    |                     |          |  |   |    |

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|                     |   | <b>81-5314</b>      | IN/EX; 14.07/ x 8 x 50 B1   |
|                     |   | <b>81-5317</b>      | IN/EX; 14.29/ x 8 x 52.2 B1 |
| <b>50 006 220</b>   | length: 491CAM, chilled cast iron                 |                     |                             |
| <b>50 006 263</b>   | length: 504CAM, chilled cast iron                 |                     |                             |
| <b>50 005 313</b>   | mechanical; metal                                 | <b>7.07919.11.0</b> |                             |
| <b>3.32038.01.0</b> | fuel tank seal; in-tank                           |                     |                             |
| <b>7.02700.04.0</b> | sender unit (In-Tank module); in-tank; electrical |                     |                             |
| <b>7.24808.11.0</b> | vacuum pump; mechanical; vane pump                |                     |                             |

|                          |  |                |  |   |                      |    |       |       |     |      |
|--------------------------|--|----------------|--|---|----------------------|----|-------|-------|-----|------|
| <b>10</b>                | <b>80</b>  |                |  |   |                      |    |       |       |     |      |
| <b>XUD7T</b>             | 08.1990 → 12.1994  | D              | A  | 4 | 1769 cm <sup>3</sup> | 2V | 58 kW | 79 PS | ⊗22 | - 88 |
| <b>205 Hatchback Van</b> |  |                |  |   |                      |    |       |       |     |      |
| <b>80 00033 1 0 000</b>  | Ø80; STD; set: 1; [T15 G6 MO 3] [R IW 2] [DSF CR 3]  |                |  |   |                      |    |       |       |     |      |
| <b>89 316 190</b>        | T - Dry cylinder liner; semi; A=83 C=86 L=154 H=4.5  |                |  |   |                      |    |       |       |     |      |
| <b>77 098 618</b>        | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |                |  |   |                      |    |       |       |     |      |
| <b>537450</b>            | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm  | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |   |                      |    |       |       |     |      |
| <b>531005</b>            | IN; 38.5 x 8 x 112.4 x S - - 45° - 1 - III   | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |   |                      |    |       |       |     |      |
| <b>50 006 265</b>        | CAM, chilled cast iron   |                |  |   |                      |    |       |       |     |      |
| <b>50 006 220</b>        | length: 491CAM, chilled cast iron  |                |  |   |                      |    |       |       |     |      |
| <b>50 005 313</b>        | mechanical; metal, 01.1994→  |                |  |   |                      |    |       |       |     |      |
| <b>50 005 320</b>        | mechanical; metal, →12.1993  |                |  |   |                      |    |       |       |     |      |

|   |  |                |  |        |                      |    |          |          |       |          |
|---|--|----------------|--|--------|----------------------|----|----------|----------|-------|----------|
| <b>11</b>   | <b>83</b>  |                |  |        |                      |    |          |          |       |          |
| <b>D8B (XUD9TE)</b>   | 02.1996 → 05.1998  | D              | LA   | 4      | 1905 cm <sup>3</sup> | 2V | 68-69 kW | 92-94 PS | ⊗21,8 | - 88 (1) |
| <b>EXPERT (224_)</b> , <b>EXPERT Platform/Chassis (223)</b> , <b>EXPERT Van (222)</b> |  |                |  |        |                      |    |          |          |       |          |
| (1)   | For engines with cam driven vacuum pump.   |                |  |        |                      |    |          |          |       |          |
| <b>94 786 700</b>   | Cylinder diameter: 83; KH: 46.8; MT: -3.5; GL: 79.3; piston pin: 28x68; number of piston rings: 3<br><b>94 786 710 83.50</b><br>RTK, Lox, TPL<br>T15 3 MO G6<br>R 2 MO<br>DSF 3 CR<br>→ <b>80 00525 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than |                |  |        |                      |    |          |          |       |          |
|   | 4  | 1,36           | + 0,56   | + 0,67 |                      |    |          |          |       |          |
|   | 5  | 1,40           | + 0,68   | + 0,71 |                      |    |          |          |       |          |
|   | 6  | 1,44           | + 0,72   | + 0,75 |                      |    |          |          |       |          |
|   | 7  | 1,48           | + 0,76   | + 0,79 |                      |    |          |          |       |          |
|   | 8  | 1,52           | + 0,80   | + 0,83 |                      |    |          |          |       |          |
| <b>80 00525 1 0 000</b>   | Ø83; STD; set: 1; [T15 G6 MO 3] [R IW MO 2] [DSF CR 3]<br><b>80 00525 1 0 050 83.50 / 80 00525 1 0 080 83.80</b>   |                |  |        |                      |    |          |          |       |          |
| <b>77 098 618</b>   | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b>   |                |  |        |                      |    |          |          |       |          |
| <b>537450</b>   | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm  | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |        |                      |    |          |          |       |          |
| <b>531005</b>   | IN; 38.5 x 8 x 112.4 x S - - 45° - 1 - III   | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |        |                      |    |          |          |       |          |
|   |  | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                |        |                      |    |          |          |       |          |
|   |  | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                  |        |                      |    |          |          |       |          |
|   |  | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                |        |                      |    |          |          |       |          |

cont...



|  |                     |                                    |
|--|---------------------|------------------------------------|
|  | <b>50 006 220</b>   | length: 491CAM, chilled cast iron  |
|  | <b>50 006 263</b>   | length: 504CAM, chilled cast iron  |
|  | <b>3.32038.01.0</b> | fuel tank seal; in-tank            |
|  | <b>7.24808.11.0</b> | vacuum pump; mechanical; vane pump |

**12** **83**

**D9B (XUD9A)** 10.1990 → 10.1995 D 4 1905 cm<sup>3</sup> 2V 51-52 kW 69-71 PS 23 - 88 (1)

**306 Hatchback Van, J5 Bus (290P), J5 Platform/Chassis (290L), J5 Van (290L)**

(1) For engines with cam driven vacuum pump.

|  |                   |   |
|--|-------------------|---|
|  | <b>93 648 700</b> | Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3 |
|  |                   | R 2 CR G6<br>M 2 G3<br>DSF 3 CR   |
|  |                   | → <b>80 00037 1 0 ...</b><br>cylinder head gasket piston protrusion:                              |
|  |                   | notches thickness more than less than   |
|  |                   | 1 1,36 +0,56 +0,67  |
|  |                   | 2 1,40 +0,68 +0,71  |
|  |                   | 3 1,44 +0,72 +0,75  |
|  |                   | 4 1,48 +0,76 +0,79  |
|  |                   | 5 1,52 +0,80 +0,83  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00037 1 0 000</b> | Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br><b>80 00037 1 0 050</b> 83.50 / <b>80 00037 1 0 080</b> 83.80 |
|--|-------------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>89 184 190</b> | T - Dry cylinder liner; semi; A=86 L=153.5 |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>78 863 618</b> | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608</b> STD                                 |
|  | <b>77 097 610</b> | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620</b> 0,50 / <b>77 097 600</b> STD |
|  | <b>77 098 618</b> | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628</b> 0,50 / <b>77 098 608</b> STD |

|  |               |   |  |                |  |
|--|---------------|---|--|----------------|--|
|  | <b>537747</b> | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm |  | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>537450</b> | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm   |  | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |
|  | <b>537746</b> | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III             |  | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                |
|  |               |   |  | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                  |
|  |               |   |  | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                |

|  |                   |                                   |
|--|-------------------|-----------------------------------|
|  | <b>50 006 220</b> | length: 491CAM, chilled cast iron |
|  | <b>50 006 263</b> | length: 504CAM, chilled cast iron |
|  | <b>50 005 320</b> | mechanical; metal                 |

**13** **83**

**D9B (XUD9AU) Euro 2** 02.1996 → 12.1998 D 4 1905 cm<sup>3</sup> 2V 51 kW 70 PS 23 - 88

**EXPERT (224\_), EXPERT Platform/Chassis (223), EXPERT Van (222)**

|  |                   |   |
|--|-------------------|---|
|  | <b>93 648 700</b> | Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3 |
|  |                   | R 2 CR G6<br>M 2 G3<br>DSF 3 CR   |
|  |                   | → <b>80 00037 1 0 ...</b><br>cylinder head gasket piston protrusion:                              |
|  |                   | notches thickness more than less than   |
|  |                   | 1 1,36 +0,56 +0,67  |
|  |                   | 2 1,40 +0,68 +0,71  |
|  |                   | 3 1,44 +0,72 +0,75  |
|  |                   | 4 1,48 +0,76 +0,79  |
|  |                   | 5 1,52 +0,80 +0,83  |

cont...

|  |                         |  |   |
|--|-------------------------|--|---|
|  | <b>80 00037 1 0 000</b> | Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br><b>80 00037 1 0 050 83.50 / 80 00037 1 0 080 83.80</b> |   |
|  | <b>89 184 190</b>       | T - Dry cylinder liner; semi; A=86 L=153.5   |   |
|  | <b>78 863 618</b>       | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |   |
|  | <b>77 097 610</b>       | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b>               |   |
|  | <b>77 098 618</b>       | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b>               |   |
|  | <b>537747</b>           | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>537746</b>           | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III  | <b>81-5326</b> IN/EX; 14.05/ x 8 x 48 B1                                |
|  | <b>515319</b>           | IN; 40.3 x 8 x 111.6 x S - - 45° - VS - 1 - III  | <b>81-5320</b> IN/EX; 14.06/ x 8 x 52.2 B1                              |
|  |                         |  | <b>81-5314</b> IN/EX; 14.07/ x 8 x 50 B1                                |
|  |                         |  | <b>81-5317</b> IN/EX; 14.29/ x 8 x 52.2 B1                              |
|  | <b>50 006 220</b>       | length: 491CAM, chilled cast iron  |   |
|  | <b>50 005 313</b>       | mechanical; metal  | <b>7.07919.11.0</b>   |
|  | <b>3.32038.01.0</b>     | fuel tank seal; in-tank  |   |
|  | <b>7.24808.11.0</b>     | vacuum pump; mechanical; vane pump   |   |

## 14

## 83

|  |   |                   |   |   |   |          |    |          |          |       |      |
|--|---|-------------------|---|---|---|----------|----|----------|----------|-------|------|
|  | <b>DHX (XUD9TE)</b>   | 02.1996 → 09.2000 | D | A | 4 | 1905 cm³ | 2V | 66-68 kW | 90-92 PS | ⌀21,8 | - 88 |
|  | <b>EXPERT (224_), EXPERT Platform/Chassis (223), EXPERT Van (222)</b> |                   |   |   |   |          |    |          |          |       |      |

|  |                   |  |
|--|-------------------|--|
|  | <b>94 786 700</b> | Cylinder diameter: 83; KH: 46.8; MT: -3.5; GL: 79.3; piston pin: 28x68; number of piston rings: 3<br><b>94 786 710 83.50</b> |
|  |                   | RTK, Lox, TPL  |
|  |                   | T15 3 MO G6  |
|  |                   | R 2 MO   |
|  |                   | DSF 3 CR   |
|  |                   | → <b>80 00525 1 0 ...</b>  |
|  |                   | cylinder head gasketpiston protrusion:   |
|  |                   | notches thicknessmore thanless than  |
|  | 4                 | 1,36 + 0,56 + 0,67   |
|  | 5                 | 1,40 + 0,68 + 0,71   |
|  | 6                 | 1,44 + 0,72 + 0,75   |
|  | 7                 | 1,48 + 0,76 + 0,79   |
|  | 8                 | 1,52 + 0,80 + 0,83   |

|  |                         |  |   |
|--|-------------------------|--|---|
|  | <b>80 00525 1 0 000</b> | Ø83; STD; set: 1; [T15 G6 MO 3] [R IW MO 2] [DSF CR 3]<br><b>80 00525 1 0 050 83.50 / 80 00525 1 0 080 83.80</b> |   |
|  | <b>77 098 618</b>       | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b>                 |   |
|  | <b>531005</b>           | IN; 38.5 x 8 x 112.4 x S - - 45° - 1 - III   | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>81-5326</b>          | IN/EX; 14.05/ x 8 x 48 B1  |   |
|  | <b>81-5320</b>          | IN/EX; 14.06/ x 8 x 52.2 B1  |   |
|  | <b>81-5314</b>          | IN/EX; 14.07/ x 8 x 50 B1  |   |
|  | <b>81-5317</b>          | IN/EX; 14.29/ x 8 x 52.2 B1  |   |
|  | <b>50 006 220</b>       | length: 491CAM, chilled cast iron  |   |
|  | <b>50 005 313</b>       | mechanical; metal  |   |
|  | <b>3.32038.01.0</b>     | fuel tank seal; in-tank  |   |

cont...



**7.24808.11.0** vacuum pump; mechanical; vane pump

|   |           |
|---|-----------|
| <b>15</b>   | <b>83</b> |
| <b>DJY (XUD9A)</b> 08.1990 → 05.1999 D 4 1905 cm <sup>3</sup> 2V 47-52 kW 64-71 PS  23 - 88 (1)         |           |
| <b>205 Hatchback Van, 306 Hatchback Van, 309 Hatchback Van (10S, 3S), PARTNER Box Body/MPV (5_, G_)</b> |           |
| (1) For engines with cam driven vacuum pump.  |           |

|                   |   |
|-------------------|---|
| <b>93 648 700</b> | Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3 |
|                   | R 2 CR G6   |
|                   | M 2 G3  |
|                   | DSF 3 CR  |
|                   | → <b>80 00037 1 0 ...</b>   |
|                   | cylinder head gasket piston protrusion:   |
|                   | notches thickness more than less than   |
|                   | 1 1,36 +0,56 +0,67  |
|                   | 2 1,40 +0,68 +0,71  |
|                   | 3 1,44 +0,72 +0,75  |
|                   | 4 1,48 +0,76 +0,79  |
|                   | 5 1,52 +0,80 +0,83  |

**80 00037 1 0 000** Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]  
**80 00037 1 0 050 83.50 / 80 00037 1 0 080 83.80**

**89 184 190** T - Dry cylinder liner; semi; A=86 L=153.5

**78 863 618** [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B  
**78 863 608 STD**

**77 097 610** [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A  
**77 097 620 0,50 / 77 097 600 STD**

**77 098 618** [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A  
**77 098 628 0,50 / 77 098 608 STD**

|               |   |                |  |
|---------------|---|----------------|--|
| <b>537747</b> | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>537450</b> | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm   | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |
| <b>537746</b> | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III             | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                |
|               |   | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                  |
|               |   | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                |

**50 006 220** length: 491CAM, chilled cast iron  
**50 006 263** length: 504CAM, chilled cast iron

**50 005 313** mechanical; metal, →mot. 7389 **7.07919.11.0**

**3.32038.01.0** fuel tank seal; in-tank  
**7.02700.04.0** sender unit (In-Tank module); in-tank; electrical

**7.24808.11.0** vacuum pump; mechanical; vane pump

|  |           |
|--|-----------|
| <b>16</b>  | <b>83</b> |
| <b>LFX (XU7JB)</b> 03.1997 → 08.2000 B 4 1761 cm <sup>3</sup> 2V 66 kW 90 PS  9,5 - 81.4 |           |
| <b>PARTNER Box Body/MPV (5_, G_)</b>   |           |
| <b>80 00034 1 1 000</b> Ø83; STD; set: 1; [R G6 CR 1.5] [M 1.5] [DSF CR 3]               |           |

**89 301 110** N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19

**78 863 618** [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B  
**78 863 608 STD**

**77 131 608** [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole.

**77 603 610** [Set] PL 0,30 Ø 44.691 / 48.655 / 22.750 / 1.975 St/A  
**77 603 620 0,50 / 77 603 600 STD**

cont...



|  |                     |  |  |                |   |
|--|---------------------|--|--|----------------|---|
|  | <b>537851</b>       | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III |  | <b>KK-8H</b>   | valve crotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>537853</b>       | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III           |  | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1                                      |
|  |                     |  |  | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1                                      |
|  |                     |  |  | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1                                    |
|  |                     |  |  | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1                                    |
|  | <b>7.00468.02.0</b> | fuel supply unit; in-tank; electrical                |  |                |   |
|  | <b>7.05432.06.0</b> | stepper motor; electrical                            |  |                |   |

|           |  |                   |   |   |                      |    |          |            |      |        |  |
|-----------|--|-------------------|---|---|----------------------|----|----------|------------|------|--------|--|
| <b>17</b> |  | <b>83</b>         |   |   |                      |    |          |            |      |        |  |
|           | <b>LFZ (XU7JP)</b>                     | 10.1996 → 09.2000 | B | 4 | 1761 cm <sup>3</sup> | 2V | 74-77 kW | 101-105 PS | ε9,5 | - 81.4 |  |
|           | <b>EXPERT (224_), EXPERT Van (222)</b> |                   |   |   |                      |    |          |            |      |        |  |

|  |                         |  |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|--|
|  | <b>80 00034 1 1 000</b> | Ø83; STD; set: 1; [R G6 CR 1.5] [M 1.5] [DSF CR 3]   |  |  |  |  |  |  |  |  |
|  | <b>89 301 110</b>       | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |  |  |  |  |  |  |  |  |
|  | <b>78 863 618</b>       | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |  |  |  |  |  |  |  |  |
|  | <b>77 131 608</b>       | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole. |  |  |  |  |  |  |  |  |
|  | <b>77 603 610</b>       | [Set] PL 0,30 Ø 44.691 / 48.655 / 22.750 / 1.975 St/A<br><b>77 603 620 0,50 / 77 603 600 STD</b>   |  |  |  |  |  |  |  |  |

|  |               |  |  |                |   |
|--|---------------|--|--|----------------|---|
|  | <b>537851</b> | EX; 34.5 x 8 x 108.4 x A/S - Cr - 45° - VS - 1 - III |  | <b>KK-8H</b>   | valve crotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>537853</b> | IN; 41.6 x 8 x 108.8 x S - - 45° - 1 - III           |  | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1                                      |
|  |               |  |  | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1                                      |
|  |               |  |  | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1                                    |
|  |               |  |  | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1                                    |

|  |                     |                                |  |  |  |  |  |  |  |  |
|--|---------------------|--------------------------------|--|--|--|--|--|--|--|--|
|  | <b>7.02700.92.0</b> | fuel pump; in-tank; electrical |  |  |  |  |  |  |  |  |
|  | <b>3.32038.01.0</b> | fuel tank seal; in-tank        |  |  |  |  |  |  |  |  |
|  | <b>7.05432.02.0</b> | stepper motor; electrical      |  |  |  |  |  |  |  |  |

|           |  |                   |   |   |                      |    |          |          |       |          |  |
|-----------|--|-------------------|---|---|----------------------|----|----------|----------|-------|----------|--|
| <b>18</b> |  | <b>83</b>         |   |   |                      |    |          |          |       |          |  |
|           | <b>XUD9</b>  | 10.1985 → 05.1999 | D | 4 | 1905 cm <sup>3</sup> | 2V | 47-52 kW | 64-71 PS | ε23,5 | - 88 (1) |  |
|           | <b>306 Estate Van (N_, 7_), 309 Hatchback Van (10S, 3S), 405 I Estate Van (15_), 405 II Estate Van (4E_)</b> |                   |   |   |                      |    |          |          |       |          |  |
|           | (1) For engines with cam driven vacuum pump.   |                   |   |   |                      |    |          |          |       |          |  |

|  |                   |   |           |           |           |                    |  |  |  |  |  |
|--|-------------------|---|-----------|-----------|-----------|--------------------|--|--|--|--|--|
|  | <b>93 648 700</b> | Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3 |           |           |           |                    |  |  |  |  |  |
|  |                   | R   | 2         | CR        | G6        |                    |  |  |  |  |  |
|  |                   | M   | 2         |           | G3        |                    |  |  |  |  |  |
|  |                   | DSF   | 3         | CR        |           |                    |  |  |  |  |  |
|  |                   | → <b>80 00037 1 0 ...</b>   |           |           |           |                    |  |  |  |  |  |
|  |                   | cylinder head gasket  |           |           |           | piston protrusion: |  |  |  |  |  |
|  |                   | notches   | thickness | more than | less than |                    |  |  |  |  |  |
|  |                   | 1   | 1,36      | +0,56     | +0,67     |                    |  |  |  |  |  |
|  |                   | 2   | 1,40      | +0,68     | +0,71     |                    |  |  |  |  |  |
|  |                   | 3   | 1,44      | +0,72     | +0,75     |                    |  |  |  |  |  |
|  |                   | 4   | 1,48      | +0,76     | +0,79     |                    |  |  |  |  |  |
|  |                   | 5   | 1,52      | +0,80     | +0,83     |                    |  |  |  |  |  |

|  |                         |  |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|--|
|  | <b>80 00037 1 0 000</b> | Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br><b>80 00037 1 0 050 83.50 / 80 00037 1 0 080 83.80</b> |  |  |  |  |  |  |  |  |
|  | <b>89 184 190</b>       | T - Dry cylinder liner; semi; A=86 L=153.5   |  |  |  |  |  |  |  |  |
|  | <b>78 863 618</b>       | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>  |  |  |  |  |  |  |  |  |
|  | <b>77 097 610</b>       | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b>               |  |  |  |  |  |  |  |  |

cont...

|                     |  |                |   |
|---------------------|--|----------------|---|
| <b>77 098 618</b>   | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b> |                |   |
| <b>537747</b>       | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 -<br>Valve seat 3,3 mm                                     | <b>KK-8H</b>   | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>537450</b>       | EX; 33 x 8 x 112 x A - Cr - 45° - 1 -<br>Valve seat 3,8 mm                                       | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                     |
| <b>537746</b>       | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III  | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                   |
|                     |  | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                     |
|                     |  | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                   |
| <b>50 006 220</b>   | length: 491CAM, chilled cast iron  |                |   |
| <b>50 006 263</b>   | length: 504CAM, chilled cast iron  |                |   |
| <b>7.07919.11.0</b> |  |                |   |
| <b>7.24808.11.0</b> | vacuum pump; mechanical; vane pump   |                |   |

|   |  |       |   |
|---|--|-------|---|
| <b>19</b>   | <b>83</b>                                |       |   |
| <b>XUD9TE</b>   | 02.1994 → 04.1999                        | D A 4 | 1905 cm <sup>3</sup> 2V 66-69 kW 90-94 PS 21,8 - 88 (1) |
| <b>306 Estate Van (N_, 7_), BOXER Van (230L), EXPERT (224_)</b> |  |       |   |
| (1)   | For engines with cam driven vacuum pump. |       |   |

|                   |  |  |  |
|-------------------|--|--|--|
| <b>94 786 700</b> | Cylinder diameter: 83; KH: 46.8; MT: -3.5; GL: 79.3; piston pin: 28x68; number of piston rings: 3<br><b>94 786 710 83.50</b><br>RTK, Lox, TPL<br>T15 3 MO G6<br>R 2 MO<br>DSF 3 CR<br>→ <b>80 00525 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than |  |  |
|                   | 4 1,36 + 0,56 + 0.67   |  |  |
|                   | 5 1,40 + 0,68 + 0,71   |  |  |
|                   | 6 1,44 + 0,72 + 0,75   |  |  |
|                   | 7 1,48 + 0,76 + 0,79   |  |  |
|                   | 8 1,52 + 0,80 + 0,83   |  |  |

|                         |  |                |   |
|-------------------------|--|----------------|---|
| <b>80 00525 1 0 000</b> | Ø83; STD; set: 1; [T15 G6 MO 3] [R IW MO 2] [DSF CR 3]<br><b>80 00525 1 0 050 83.50 / 80 00525 1 0 080 83.80</b> |                |   |
| <b>77 098 618</b>       | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b>                 |                |   |
| <b>537450</b>           | EX; 33 x 8 x 112 x A - Cr - 45° - 1 -<br>Valve seat 3,8 mm   | <b>KK-8H</b>   | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>531005</b>           | IN; 38.5 x 8 x 112.4 x S - - 45° - 1 - III   | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                     |
|                         |  | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                   |
|                         |  | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                     |
|                         |  | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                   |
| <b>50 006 220</b>       | length: 491CAM, chilled cast iron  |                |   |
| <b>50 006 263</b>       | length: 504CAM, chilled cast iron  |                |   |
| <b>7.24808.11.0</b>     | vacuum pump; mechanical; vane pump   |                |   |

|                         |   |     |  |
|-------------------------|---|-----|--|
| <b>20</b>               | <b>84</b>   |     |  |
| <b>169B (XM7T)</b>      | 09.1990 → 01.1994   | B 4 | 1796 cm <sup>3</sup> 2V 49-51 kW 67-69 PS 7,5 - 81 |
| <b>J5 Van (290L)</b>    |   |     |  |
| <b>80 00066 1 0 000</b> | Ø84; STD; set: 1; [R G6 IF CR 1.5] [M 2] [SLF ST CR 4]  |     |  |
| <b>77 086 608</b>       | [Set] HL STD Ø 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD Ø 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD Ø 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD Ø 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD Ø 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs. |     |  |
| <b>KK-8H</b>            | valve cotter; number of notches: 1; valve stem diameter: 8  |     |  |
| <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |     |  |

|           |                       |                   |   |    |   |                      |    |       |        |       |   |    |  |
|-----------|-----------------------|-------------------|---|----|---|----------------------|----|-------|--------|-------|---|----|--|
| <b>21</b> |                       | <b>85</b>         |   |    |   |                      |    |       |        |       |   |    |  |
|           | <b>P8C (XUD11BTE)</b> | 02.1997 → 05.2000 | D | LA | 4 | 2088 cm <sup>3</sup> | 3V | 80 kW | 109 PS | €21,5 | - | 92 |  |
|           | <b>806 Van (AF_)</b>  |                   |   |    |   |                      |    |       |        |       |   |    |  |

|  |                   |   |      |       |       |  |                |                                |  |  |  |  |  |
|--|-------------------|---|------|-------|-------|--|----------------|--------------------------------|--|--|--|--|--|
|  | <b>94 643 610</b> | Cylinder diameter: 85.25; KH: 44.95; MT: -2.7; GL: 74.8; piston pin: 30x71.5; number of piston rings: 3<br>KKK, Lox, RTK<br>T15 3 MO<br>R 2 MO<br>DSF 3 CR<br>cylinder head gasketpiston protrusion:<br>notches thicknessmore thanless than |      |       |       |  |                |                                |  |  |  |  |  |
|  |                   | 1   | 1,52 | +0,65 | +0,76 |  |                |                                |  |  |  |  |  |
|  |                   | 2   | 1,57 | +0,76 | +0,81 |  |                |                                |  |  |  |  |  |
|  |                   | 3   | 1,62 | +0,81 | +0,86 |  |                |                                |  |  |  |  |  |
|  |                   | 4   | 1,67 | +0,86 | +0,91 |  |                |                                |  |  |  |  |  |
|  |                   | 5   | 1,72 | +0,91 | +0,96 |  |                |                                |  |  |  |  |  |
|  | <b>77 098 618</b> | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b>  |      |       |       |  |                |                                |  |  |  |  |  |
|  | <b>MK-8H</b>      | valve cotter; number of notches: 3; valve stem diameter: 8  |      |       |       |  | <b>81-5331</b> | IN/EX; 13.07/ x 8.01 x 54.5 B1 |  |  |  |  |  |
|  | <b>50 006 458</b> | hydraulic; height: 43.35; Outer Ø: 15; length: 43.35  |      |       |       |  |                |                                |  |  |  |  |  |
|  | <b>50 006 181</b> |   |      |       |       |  |                |                                |  |  |  |  |  |
|  | <b>50 006 407</b> |   |      |       |       |  |                |                                |  |  |  |  |  |

|           |                                |                   |   |   |   |                      |    |       |       |     |   |    |  |
|-----------|--------------------------------|-------------------|---|---|---|----------------------|----|-------|-------|-----|---|----|--|
| <b>22</b> |                                | <b>85</b>         |   |   |   |                      |    |       |       |     |   |    |  |
|           | <b>RHY (DW10TD)</b>            | 08.1998 → 06.2000 | D | A | 4 | 1997 cm <sup>3</sup> | 2V | 66 kW | 90 PS | €18 | - | 88 |  |
|           | <b>306 Estate Van (N_, 7_)</b> |                   |   |   |   |                      |    |       |       |     |   |    |  |

|  |                         |   |      |       |       |  |                |                             |  |  |  |  |  |
|--|-------------------------|---|------|-------|-------|--|----------------|-----------------------------|--|--|--|--|--|
|  | <b>99 879 601</b>       | Cylinder diameter: 85; KH: 46.75; VT1: -1; VT2: -1; MT: -18.3; MØ: 38; GL: 80.75; piston pin: 28x70; number of piston rings: 3<br><b>99 879 620 85.60</b><br>RTK, TPL<br>T6 3.5 CK G6<br>NM 2<br>DSF 3 CR<br>→ <b>80 00459 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br>notches thicknessmore thanless than |      |       |       |  |                |                             |  |  |  |  |  |
|  |                         | 1   | 1,25 | +0,55 | +0,60 |  |                |                             |  |  |  |  |  |
|  |                         | 2   | 1,30 | +0,61 | +0,65 |  |                |                             |  |  |  |  |  |
|  |                         | 3   | 1,35 | +0,66 | +0,70 |  |                |                             |  |  |  |  |  |
|  |                         | 4   | 1,40 | +0,71 | +0,75 |  |                |                             |  |  |  |  |  |
|  | <b>80 00459 1 0 000</b> | Ø85; STD; set: 1; [T6 G6 CK 3.5] [NM 2] [DSF CR 3]<br><b>80 00459 1 0 060 85.60</b>   |      |       |       |  |                |                             |  |  |  |  |  |
|  | <b>78 863 618</b>       | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>   |      |       |       |  |                |                             |  |  |  |  |  |
|  | <b>77 098 618</b>       | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b>  |      |       |       |  |                |                             |  |  |  |  |  |
|  | <b>77 714 610</b>       | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A; PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/B/S<br><b>77 714 620 0,50 / 77 714 600 STD</b> , The upper shell is marked with 'SPUTTER'.   |      |       |       |  |                |                             |  |  |  |  |  |
|  | <b>531004</b>           | EX; 33.8 x 6 x 107.1 x A/S - Cr - 45° - 22 - III  |      |       |       |  | <b>81-5330</b> | IN/EX; 10.52/ x 6 x 41.5 G1 |  |  |  |  |  |
|  | <b>531003</b>           | IN; 35.6 x 6 x 107.1 x S - Cr - 45° - 22 - III  |      |       |       |  |                |                             |  |  |  |  |  |
|  | <b>50 006 389</b>       | CAM, chilled cast iron  |      |       |       |  |                |                             |  |  |  |  |  |
|  | <b>50 005 329</b>       | mechanical; metal   |      |       |       |  |                |                             |  |  |  |  |  |
|  | <b>7.09269.37.0</b>     | length: 130; width: 97; height: 75; weight: 0.48 g  |      |       |       |  |                |                             |  |  |  |  |  |
|  | <b>7.00468.91.0</b>     | fuel supply unit; in-tank; electrical   |      |       |       |  |                |                             |  |  |  |  |  |

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|--|--------------|---|
|  | 7.07759.60.0 | air mass sensor; electrical   |
|  | 7.22666.03.0 | vacuum pump; mechanical; vane pump  |
|  | 7.02256.24.0 | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic |
|  | 50 006 432   | hydraulic; height: 34.6; Outer Ø: 12; length: 34.6  |
|  | 50 006 430   |   |

|           |                  |   |
|-----------|------------------|---|
| <b>23</b> |                  | <b>86</b>   |
|           | RFV (XU10J4R)    | 05.1998 → 09.2000 B 4 1998 cm <sup>3</sup> 4V 97-100 kW 132-136 PS 11 - 86                |
|           | 806 Van (AF_)    |   |
|           | 80 00465 1 1 000 | Ø86; STD; set: 1; [R G6 MO 1.5] [NM 1.75] [SLF ST CR 3]<br>80 00465 1 1 025 86.25         |
|           | 77 098 618       | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br>77 098 628 0,50 / 77 098 608 STD |
|           | 77 207 614       | [Set] PL 0,30 Ø 49.700 / 53.691 / 20.300 / 1.986 St/A<br>77 207 604 STD                   |
|           | 533033           | EX; 29.6 x 6 x 105.8 x A/S - Cr - 45° - VS - 1 - III                                      |
|           | 537132           | EX; 29.6 x 7 x 105.7 x A/S - Cr - 45° - VS - 22 - III                                     |
|           | 537006           | IN; 34.6 x 6 x 106.4 x S - - 45° - 1 - III  |
|           | 537131           | IN; 34.6 x 7 x 106.4 x S - - 45° - 22 - III   |
|           | LK-6H            | valve cotter; number of notches: 1; valve stem diameter: 6                                |
|           | MK-7H            | valve cotter; number of notches: 3; valve stem diameter: 7                                |
|           | 81-5334          | EX; 12.06/ x 6 x 40.8 G2  |
|           | 81-5333          | IN; 12.11/ x 6 x 40.8 B1  |
|           | 81-5319          | IN/EX; 12.07/ x 7 x 40 B1   |
|           | 7.07152.14.0     | mechanical; metal, with backhousing   |

|           |                  |   |
|-----------|------------------|---|
| <b>24</b> |                  | <b>86</b>   |
|           | RFW (XU10J2)     | 03.1996 → 09.1998 B 4 1998 cm <sup>3</sup> 2V 80 kW 109 PS 9,5 - 86                       |
|           | BOXER Van (230L) |   |
|           | 77 098 618       | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br>77 098 628 0,50 / 77 098 608 STD |
|           | 77 207 614       | [Set] PL 0,30 Ø 49.700 / 53.691 / 20.300 / 1.986 St/A<br>77 207 604 STD                   |
|           | 50 005 313       | mechanical; metal   |

|           |                |   |
|-----------|----------------|---|
|           | 7.05432.02.0   | stepper motor; electrical   |
| <b>25</b> |                | <b>86</b>   |
|           | RGX (XU10J2TE) | 02.1997 → 05.2000 B A 4 1998 cm <sup>3</sup> 2V 108 kW 147 PS 8,8 - 86                    |
|           | 806 Van (AF_)  |   |
|           | 77 098 618     | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br>77 098 628 0,50 / 77 098 608 STD |
|           | 77 207 614     | [Set] PL 0,30 Ø 49.700 / 53.691 / 20.300 / 1.986 St/A<br>77 207 604 STD                   |
|           | MK-8H          | valve cotter; number of notches: 3; valve stem diameter: 8                                |
|           | 81-5325        | EX; 13.07/ x 8 x 50.6 B1  |
|           | 81-5324        | IN; 13.07/ x 8 x 43.6 B1  |

|           |  |  |
|-----------|--|--|
| <b>26</b> |  | <b>86.4</b>  |
|           | 222A2 (1580 SPI)   | 02.1996 → 09.2000 B 4 1581 cm <sup>3</sup> 2V 58 kW 79 PS 9,2:1 - 67.4 |
|           | EXPERT (224_), EXPERT Platform/Chassis (223), EXPERT Van (222) |  |
|           | 7.02700.92.0   | fuel pump; in-tank; electrical   |
|           | 3.32038.01.0   | fuel tank seal; in-tank  |

|           |  |                   |   |   |                      |    |       |       |    |      |
|-----------|--|-------------------|---|---|----------------------|----|-------|-------|----|------|
| <b>27</b> | <b>88</b>  |                   |   |   |                      |    |       |       |    |      |
|           | 170D (XN1TACP)   | 09.1990 → 02.1994 | B | 4 | 1971 cm <sup>3</sup> | 2V | 62 kW | 84 PS | ⊗8 | - 81 |
|           | J5 Bus (290P), J5 Platform/Chassis (290L), J5 Van (290L) |                   |   |   |                      |    |       |       |    |      |

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

|           |   |                   |   |   |                      |    |          |          |    |      |
|-----------|---|-------------------|---|---|----------------------|----|----------|----------|----|------|
| <b>28</b> | <b>88</b>                                 |                   |   |   |                      |    |          |          |    |      |
|           | XN1TA                                     | 09.1990 → 01.1994 | B | 4 | 1971 cm <sup>3</sup> | 2V | 62-72 kW | 84-98 PS | ⊗8 | - 81 |
|           | J5 Platform/Chassis (290L), J5 Van (290L) |                   |   |   |                      |    |          |          |    |      |

**80 00038 1 1 000** Ø88; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF CR 4]

**77 086 608** [Set] HL STD Ø 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD Ø 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD Ø 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD Ø 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD Ø 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs.

|           |               |                   |   |   |                      |    |       |       |        |      |
|-----------|---------------|-------------------|---|---|----------------------|----|-------|-------|--------|------|
| <b>29</b> | <b>93</b>     |                   |   |   |                      |    |       |       |        |      |
|           | CRD93         | 09.1990 → 01.1994 | D | 4 | 2498 cm <sup>3</sup> | 2V | 54 kW | 73 PS | ⊗22,25 | - 92 |
|           | J5 Van (290L) |                   |   |   |                      |    |       |       |        |      |

**93 844 700** Cylinder diameter: 93.015; KH: 52.75; MT: -7.4; GL: 95; piston pin: 30x78; number of piston rings: 3  
 HK  
 R 2.5 MO G6  
 R 2 MO  
 DSF 4 CR  
 → **80 00040 1 1 ...**  
 Top piston - Pay attention to top clearance, Ø 93,015= +0,50  
 +0,55  
 Ø 93,510= +0,44  
 +0,49  
 Ø 93,760= +0,41  
 +0,46

**80 00040 1 1 000** Ø93; STD; set: 1; [R G6 MO 2.5] [R IF MO 2] [DSF CR 4]

**4.05292.50.0** repair kit diaphragm; mechanical

|           |  |                   |   |   |                      |    |       |       |        |      |
|-----------|--|-------------------|---|---|----------------------|----|-------|-------|--------|------|
| <b>30</b> | <b>93</b>  |                   |   |   |                      |    |       |       |        |      |
|           | CRD93 (PSA)  | 10.1990 → 03.1994 | D | 4 | 2500 cm <sup>3</sup> | 2V | 54 kW | 73 PS | ⊗22,25 | - 92 |
|           | J5 Bus (290P), J5 Platform/Chassis (290L), J5 Van (290L) |                   |   |   |                      |    |       |       |        |      |

**4.05292.50.0** repair kit diaphragm; mechanical

|           |               |                   |     |   |                      |    |       |       |        |      |
|-----------|---------------|-------------------|-----|---|----------------------|----|-------|-------|--------|------|
| <b>31</b> | <b>93</b>     |                   |     |   |                      |    |       |       |        |      |
|           | CRD93L        | 09.1990 → 01.1994 | D A | 4 | 2498 cm <sup>3</sup> | 2V | 70 kW | 95 PS | ⊗22,25 | - 92 |
|           | J5 Van (290L) |                   |     |   |                      |    |       |       |        |      |




**93 844 700** Cylinder diameter: 93.015; KH: 52.75; MT: -7.4; GL: 95; piston pin: 30x78; number of piston rings: 3  
 HK  
 R 2.5 MO G6  
 R 2 MO  
 DSF 4 CR  
 → **80 00040 1 1 ...**  
 Top piston - Pay attention to top clearance, Ø 93,015= +0,50  
 +0,55  
 Ø 93,510= +0,44  
 +0,49  
 Ø 93,760= +0,41  
 +0,46

**80 00040 1 1 000** Ø93; STD; set: 1; [R G6 MO 2.5] [R IF MO 2] [DSF CR 4]

|              |  |                |                        |
|--------------|--|----------------|------------------------|
| <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 | <b>81-1526</b> | IN; 13.07/ x 8 x 54 G1 |
| <b>MK-9H</b> | valve cotter; number of notches: 3; valve stem diameter: 9 |                |                        |





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|           |   |  |   |   |   |                      |    |                |                        |      |      |  |
|-----------|---|--|---|---|---|----------------------|----|----------------|------------------------|------|------|--|
| <b>32</b> | <b>93</b>   |  |   |   |   |                      |    |                |                        |      |      |  |
|           | <b>CRD93LS (U25/673)</b>  | 10.1990 → 03.1994  | D | A | 4 | 2500 cm <sup>3</sup> | 2V | 70 kW          | 95 PS                  | 22,5 | - 92 |  |
|           | <b>J5 Bus (290P), J5 Platform/Chassis (290L), J5 Van (290L)</b> |  |   |   |   |                      |    |                |                        |      |      |  |
|           | <b>MK-8H</b>  | valve cotter; number of notches: 3; valve stem diameter: 8 |   |   |   |                      |    | <b>81-1526</b> | IN; 13.07/ x 8 x 54 G1 |      |      |  |
|           | <b>MK-9H</b>  | valve cotter; number of notches: 3; valve stem diameter: 9 |   |   |   |                      |    |                |                        |      |      |  |




|  | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW | PS | Pos |
|---|------|--|-----------------|---|------------------|----|----|-----|
|   |      |  |                 |   |                  |    |    |     |
| CB41  | B 3  | 76 x 73  | 993             | 2   | 8,7              | 33 | 45 | 1   |

P



|  |  | Pos  |  |  | Pos |
|---|---|------|--|---|-----|
|  |   |      |  |   |     |
| <b>PORTER Platform/Chassis</b>  |   |      |  |   |     |
| 1.0   | 02.1993 → 06.1994   | CB41 | B  | 1   |     |
| <b>PORTER Van</b>   |   |      |  |   |     |
| 1.0   | 02.1993 → 05.1998   | CB41 | B  | 1   |     |

|          |  |   |   |   |                     |    |       |       |       |      |  |
|----------|--|---|---|---|---------------------|----|-------|-------|-------|------|--|
| <b>1</b> | <b>76</b>                                  |   |   |   |                     |    |       |       |       |      |  |
|          | <b>CB41</b>                                | 02.1993 → 05.1998                                     | B | 3 | 993 cm <sup>3</sup> | 2V | 33 kW | 45 PS | ⊗ 8,7 | - 73 |  |
|          | <b>PORTER Platform/Chassis, PORTER Van</b> |   |   |   |                     |    |       |       |       |      |  |
|          | <b>TW-2500A STD</b>                        | [Pair] AS STD Ø 48.250 / 62.000 // 1.990 St/A         |   |   |                     |    |       |       |       |      |  |
|          | <b>CB-2501A 0.25</b>                       | [Set] PL 0,25 Ø 39.750 / 43.000 / 18.000 / 1.619 St/A |   |   |                     |    |       |       |       |      |  |
|          |  | <b>CB-2501A 0,50 / CB-2501A STD</b>                   |   |   |                     |    |       |       |       |      |  |
|          | <b>MS-2505A 0.25</b>                       | [Set] HL 0,25 Ø 41.740 / 46.000 / 19.500 / 2.119 St/A |   |   |                     |    |       |       |       |      |  |

|  |   |   | Cyl. |  X<br>mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos |
|---|---|---|------|---|-----------------|---|------------------|---------|---------|-----|
| M 102.981   | B | 4 | 4    | 95,5 x 80,3   | 2299            | 2   | 9:1              | 90-92   | 122-125 | 6   |
| M 102.987   | B | 4 | 4    | 95,5 x 80,3   | 2299            | 2   | 9                | 90-92   | 122-125 | 7   |
| M 102.996   | B | 4 | 4    | 95,5 x 80,3   | 2299            | 2   | 9                | 90-92   | 122-125 | 8   |
| M 110.994   | B | 6 | 6    | 86 x 78,8   | 2746            | 2   | 8                | 110-115 | 150-156 | 1   |
| OM 602.930  | D | 5 | 5    | 87 x 84   | 2497            | 2   | 22               | 62-69   | 84-94   | 2   |
| OM 602.942  | D | 5 | 5    | 89 x 92,4   | 2874            | 2   | 22               | 70-72   | 95-98   | 3   |
| OM 602.947  | D | 5 | 5    | 89 x 92,4   | 2874            | 2   | 21               | 70-72   | 95-98   | 4   |
| OM 617.931  | D | 5 | 5    | 90,9 x 92,4   | 2998            | 2   | 21               | 59-65   | 80-88   | 5   |

|                            |                   | Pos          |  |  | Pos |
|----------------------------|-------------------|--------------|--|--|-----|
| <b>G-MODELL Van (W460)</b> |                   |              |  |  |     |
| 230 GE (460.228, 460.229)  | 03.1979 → 01.1986 | M 102.981 B  |  |  | 6   |
| 230 GE (460.228, 460.229)  | 01.1986 → 12.1991 | M 102.987 B  |  |  | 7   |
| 230 GE (460.228, 460.229)  | 01.1986 → 12.1991 | M 102.987 B  |  |  | 7   |
| 250 GD (460.328)           | 10.1987 → 12.1991 | OM 602.930 D |  |  | 2   |
| 280 GE (460.222, 460.223)  | 03.1979 → 12.1991 | M 110.994 B  |  |  | 1   |
| 280 GE (460.222, 460.223)  | 01.1986 → 12.1991 | M 110.994 B  |  |  | 1   |
| 300 GD (460.322, 460.323)  | 09.1979 → 12.1991 | OM 617.931 D |  |  | 5   |
| <b>G-MODELL Van (W461)</b> |                   |              |  |  |     |
| 230 GE (461.229)           | 11.1991 → 08.1996 | M 102.996 B  |  |  | 8   |
| 290 GD (461.328)           | 10.1991 → 12.1997 | OM 602.942 D |  |  | 3   |
| 290 GD (461.328)           | 10.1991 → 12.1997 | OM 602.947 D |  |  | 4   |

P

| 1        |                     | 86   |  |
|----------|---------------------|--|--|
|          | M 110.994           | 03.1979 → 12.1991  | B 6 2746 cm <sup>3</sup> 2V 110-115 kW 150-156 PS 8 - 78.8   |
|          | G-MODELL Van (W460) |  |  |
|          | 80 00169 1 2 000    | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [SLF ST CR 4]<br>80 00169 1 2 050 86.50 / 80 00169 1 2 100 87.00   |  |
|          | 80 00169 1 3 000    | Ø86; STD; set: 1; [R G3 IF CR 1.75] [N 2.5] [DSF CR 4]<br>80 00169 1 3 050 86.50 / 80 00169 1 3 100 87.00  |  |
|          | 87 470 610          | [Set] HL 0,25 Ø 59.715 / 67.000 / 22.500 / 3.630 St/B/G; PASS-L 0,25 Ø 59.715 / 67.000 / 29.100 / 3.630 St/B/G<br>87 470 600 STD, HL 1,2,5,6,7; PASS-L 3 with 360° groove, HL 4: without groove with 2 oil holes.  |  |
|          | 87 494 610          | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br>87 494 620 0,50 / 87 494 630 0,75 / 87 494 600 STD / 87 494 640 1,00  |  |
|          | 261111              | EX; 39.1 x 9 x 118.2 x A/S - Cr - 45° - VS - 9 - III   | <b>RK-9H</b> valve cotter; number of notches: 1; valve stem diameter: 9  |
|          | 2635                | IN; 45 x 9 x 115 x S - Cr - 45° - VS - 9 - III<br>OES specification  | <b>81-2696</b> EX; 15.035/ x 9 x 54 B1   |
|          | 261110              | IN; 45 x 9 x 115.1 x S - Cr - 45° - 9 - IAM specification  | <b>81-26124</b> EX; 15.043/ x 9 x 54 B1<br><b>81-26125</b> EX; 15.243/ x 9 x 54 B1<br><b>81-2679</b> IN; 14.035/ x 9 x 51.5 B1 |
| 2        |                     | 87   |  |
|          | OM 602.930          | 10.1987 → 12.1991  | D 5 2497 cm <sup>3</sup> 2V 62-69 kW 84-94 PS 22 - 84  |
|          | G-MODELL Van (W460) |  |  |
|          | 94 330 600          | Cylinder diameter: 87; KH: 44.85; VT1: -1.05; MT: -9.05; GL: 74.85; piston pin: 26x55; number of piston rings: 3<br>94 330 610 87.50 / 94 330 620 87.70<br>RTK<br>R 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ 80 00173 1 0 ..., 80 00173 1 1 ...<br>Connecting rod guided in the piston, distance between bosses 22,15 mm |  |
|          | 80 00173 1 0 000    | Ø87; STD; set: 1; [R G6 PC 2.5] [M G6 IF PC 2] [DSF CR 3]  |  |
|          | 80 00173 1 1 000    | Ø87; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br>80 00173 1 1 050 87.50 / 80 00173 1 1 070 87.70   |  |
|          | 94 330 960          | piston: 94330600; cylinder liner: 89193190   |  |
|          | 94 674 960          | piston: 94674600; cylinder liner: 89193190   |  |
|          | 89 193 190          | T - Dry cylinder liner; semi; A=90 C=92.55 L=148.56 H=4.7  |  |
| <b>P</b> |                     | 78 662 610   | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br>78 662 620 0,20 / 78 662 600 STD   |
|          |                     | 87 321 690   | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B  |
|          |                     | 87 418 610   | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br>87 418 620 0,50 / 87 418 630 0,75 / 87 418 600 STD / 87 418 640 1,00  |
|          |                     | 87 419 610   | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A<br>87 419 620 0,50 / 87 419 630 0,75 / 87 419 600 STD                    |
|          | 26032               | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III   | <b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|          | 26024               | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III  | <b>81-1685</b> EX; 14.02/ x 9 x 37.3 G1 - CC   |
|          | 92-16124            | EX; 37.08 x 30.56 x 7; G1; 30°   | <b>81-1686</b> EX; 14.2/ x 9 x 37.3 G1 - CC  |
|          | 92-16125            | EX; 37.59 x 30.5 x 7.3; G1   | <b>81-1682</b> IN; 14.02/ x 8 x 39.5 G1 - CC   |
|          | 92-16120            | IN; 40.09 x 33.5 x 7; G1; 45°  | <b>81-1683</b> IN; 14.2/ x 8 x 39.5 G1 - CC  |
|          | 92-16121            | IN; 40.585 x 33.5 x 7.3; G1  | <b>81-1684</b> IN; 14.4/ x 8 x 39.5 G1 - CC  |
|          | 50 006 284          | CAM, chilled cast iron   |  |
|          | 50 005 439          | mechanical; metal  |  |
|          | 50 006 456          | hydraulic; height: 36; Outer Ø: 40; length: 36   |  |

|                            |           |                   |   |   |                      |    |          |          |     |        |  |
|----------------------------|-----------|-------------------|---|---|----------------------|----|----------|----------|-----|--------|--|
| <b>3</b>                   | <b>89</b> |                   |   |   |                      |    |          |          |     |        |  |
| <b>OM 602.942</b>          |           | 10.1991 → 12.1997 | D | 5 | 2874 cm <sup>3</sup> | 2V | 70-72 kW | 95-98 PS | ⊗22 | - 92.4 |  |
| <b>G-MODELL Van (W461)</b> |           |                   |   |   |                      |    |          |          |     |        |  |

|                         |   |                |  |  |  |  |  |  |  |  |  |
|-------------------------|---|----------------|--|--|--|--|--|--|--|--|--|
| <b>91 372 600</b>       | Cylinder diameter: 89; KH: 44.65; VT1: -1.05; VT2: -1.25; MT: -9.05; GL: 74.65; piston pin: 26x62; number of piston rings: 3<br><b>91 372 620 89.50 / 91 372 610 89.70</b><br>RTK<br>R 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00178 1 0 ...</b> , <b>80 00178 1 1 ...</b> |                |  |  |  |  |  |  |  |  |  |
| <b>94 675 600</b>       | Cylinder diameter: 89; KH: 44.45; VT1: -1.05; VT2: -1.25; MT: -9.05; GL: 74.65; piston pin: 26x62; number of piston rings: 3<br><b>94 675 620 89.50</b><br>RTK<br>R 2.5 CR G6<br>M 2 G3<br>DSF 3 CR<br>→ <b>80 00178 1 0 ...</b> , <b>80 00178 1 1 ...</b>                    |                |  |  |  |  |  |  |  |  |  |
| <b>80 00178 1 0 000</b> | Ø89; STD; set: 1; [R G6 IF CR 2.5] [M G3 IF 2] [DSF CR 3]<br><b>80 00178 1 0 050 89.50 / 80 00178 1 0 100 89.70</b>   |                |  |  |  |  |  |  |  |  |  |
| <b>80 00178 1 1 000</b> | Ø89; STD; set: 1; [R G6 IF MO 2.5] [M G3 IF 2] [DSF CR 3]   |                |  |  |  |  |  |  |  |  |  |
| <b>91 372 960</b>       | piston: 91372600; cylinder liner: 89429190  |                |  |  |  |  |  |  |  |  |  |
| <b>91 372 961</b>       | piston: 91372600; cylinder liner: 89456190  |                |  |  |  |  |  |  |  |  |  |
| <b>94 675 960</b>       | piston: 94675600; cylinder liner: 89429190  |                |  |  |  |  |  |  |  |  |  |
| <b>89 456 190</b>       | T - Dry cylinder liner; semi; A=91.5 C=94.05 L=156.5 H=4.7  |                |  |  |  |  |  |  |  |  |  |
| <b>89 429 190</b>       | T - Dry cylinder liner; semi; A=91.5 C=96.5 L=156.5 H=4.7   |                |  |  |  |  |  |  |  |  |  |
| <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |                |  |  |  |  |  |  |  |  |  |
| <b>87 232 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A; PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.937 St/A/B<br><b>87 232 620 0,50 / 87 232 600 STD</b>   |                |  |  |  |  |  |  |  |  |  |
| <b>87 321 690</b>       | [Set] PL-B SEMI Ø 26.000 / 28.500 / 21.900 / St/B   |                |  |  |  |  |  |  |  |  |  |
| <b>87 418 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 418 620 0,50 / 87 418 630 0,75 / 87 418 600 STD / 87 418 640 1,00</b>  |                |  |  |  |  |  |  |  |  |  |
| <b>26032</b>            | EX; 35 x 9 x 106.4 x A/S - Cr - 45° - VS - 9 - III  | <b>RK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |  |  |  |  |  |  |  |  |
| <b>26024</b>            | IN; 38 x 8 x 106.4 x S - Cr - 45° - 9 - III   | <b>81-1685</b> | EX; 14.02/ x 9 x 37.3 G1 - CC                              |  |  |  |  |  |  |  |  |
| <b>92-16124</b>         | EX; 37.08 x 30.56 x 7; G1; 30°  | <b>81-1686</b> | EX; 14.2/ x 9 x 37.3 G1 - CC                               |  |  |  |  |  |  |  |  |
| <b>92-16125</b>         | EX; 37.59 x 30.5 x 7.3; G1  | <b>81-1682</b> | IN; 14.02/ x 8 x 39.5 G1 - CC                              |  |  |  |  |  |  |  |  |
| <b>92-16120</b>         | IN; 40.09 x 33.5 x 7; G1; 45°   | <b>81-1683</b> | IN; 14.2/ x 8 x 39.5 G1 - CC                               |  |  |  |  |  |  |  |  |
| <b>92-16121</b>         | IN; 40.585 x 33.5 x 7.3; G1   | <b>81-1684</b> | IN; 14.4/ x 8 x 39.5 G1 - CC                               |  |  |  |  |  |  |  |  |
| <b>50 006 284</b>       | CAM, chilled cast iron  |                |  |  |  |  |  |  |  |  |  |
| <b>50 005 439</b>       | mechanical; metal   |                |  |  |  |  |  |  |  |  |  |
| <b>7.24807.02.0</b>     | vacuum pump; mechanical; vane pump  |                |  |  |  |  |  |  |  |  |  |
| <b>50 006 456</b>       | hydraulic; height: 36; Outer Ø: 40; length: 36  |                |  |  |  |  |  |  |  |  |  |

|                            |           |                   |   |   |                      |    |          |          |     |        |  |
|----------------------------|-----------|-------------------|---|---|----------------------|----|----------|----------|-----|--------|--|
| <b>4</b>                   | <b>89</b> |                   |   |   |                      |    |          |          |     |        |  |
| <b>OM 602.947</b>          |           | 10.1991 → 12.1997 | D | 5 | 2874 cm <sup>3</sup> | 2V | 70-72 kW | 95-98 PS | ⊗21 | - 92.4 |  |
| <b>G-MODELL Van (W461)</b> |           |                   |   |   |                      |    |          |          |     |        |  |

|                     |                                    |  |  |  |  |  |  |  |  |  |  |
|---------------------|------------------------------------|--|--|--|--|--|--|--|--|--|--|
| <b>7.24807.02.0</b> | vacuum pump; mechanical; vane pump |  |  |  |  |  |  |  |  |  |  |
|---------------------|------------------------------------|--|--|--|--|--|--|--|--|--|--|

| <b>5</b>  |                         | <b>90.9</b>   |
|---|-------------------------|---|
| <b>OM 617.931</b> 09.1979 → 12.1991    D      5      2998 cm <sup>3</sup> 2V    59-65 kW      80-88 PS       21      - 92.4   |                         |   |
| <b>G-MODELL Van (W460)</b>  |                         |   |
|   | <b>93 444 600</b>       | Cylinder diameter: 90.9; KH: 48.35; VT1: -1.15; MT: -8.85; GL: 81.85; piston pin: 26x74; number of piston rings: 3<br><b>93 444 620 91.50 / 93 444 630 91.70</b>  |
|   | <b>80 00184 1 0 000</b> | RTK<br>R 3 MO G6<br>R 2 G1<br>DSF 4 CR<br>→ <b>80 00184 1 0 ...</b> , <b>80 00184 1 1 ...</b>   |
|   | <b>80 00184 1 1 000</b> | ∅90.9; 0.10; set: 1; [R G6 IF MO 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 0 010 91.00 / 80 00184 1 0 060 91.50</b>  |
|   | <b>80 00184 1 1 000</b> | ∅90.9; 0.10; set: 1; [R G6 CR 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 1 010 91.00 / 80 00184 1 1 035 91.25 / 80 00184 1 1 060 91.50</b>  |
|   | <b>93 444 960</b>       | piston: 93444600; cylinder liner: 88681190  |
|   | <b>88 681 190</b>       | T - Dry cylinder liner; semi; A=94 C=96 L=158.4 H=4.7   |
|   | <b>78 616 610</b>       | [Pair] AS 0,10 ∅ 78.250 / 91.250 // 2.250 St/A<br><b>78 616 620 0,20 / 78 616 600 STD</b>   |
|   | <b>87 340 690</b>       | [Set] PL-B SEMI ∅ 26.000 / 29.000 / 31.800 / St/B   |
|   | <b>87 488 610</b>       | [Set] HL 0,25 ∅ 69.715 / 74.500 / 27.000 / 2.377 St/A<br><b>87 488 620 0,50 / 87 488 630 0,75 / 87 488 600 STD / 87 488 640 1,00</b>  |
|   | <b>87 693 610</b>       | [Set] HL 0,25 ∅ 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 ∅ 69.715 / 74.500 / 34.000 / 2.377 St/A<br><b>87 693 620 0,50 / 87 693 630 0,75 / 87 693 600 STD / 87 693 640 1,00</b> , PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |
|   | <b>87 694 610</b>       | [Set] PL 0,25 ∅ 51.715 / 55.600 / 26.000 / 1.930 St/A<br><b>87 694 620 0,50 / 87 694 630 0,75 / 87 694 600 STD / 87 694 640 1,00</b> , If used in the older connecting rod the lubrication hole must be bored.  |
|   | <b>261117</b>           | EX; 34.2 x 10 x 131.1 x A/S - Cr - 30° - 25 - III   |
|   | <b>2605</b>             | IN; 40 x 10 x 131.5 x S - Cr - 30° - 25 - III   |
|   | <b>81-2604</b>          | EX; 14/ x 10 x 48.5 G1  |
|   | <b>81-2602</b>          | IN; 14/ x 10 x 60 G1  |
| <b>6</b>  |                         | <b>95.5</b>   |
| <b>M 102.981</b> 03.1979 → 01.1986    B      4      2299 cm <sup>3</sup> 2V    90-92 kW      122-125 PS       9:1      - 80.3 |                         |   |
| <b>G-MODELL Van (W460)</b>  |                         |   |
|   | <b>80 00189 1 0 000</b> | ∅95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00189 1 0 050 96.00 / 80 00189 1 0 100 96.50</b>  |
|   | <b>80 00189 1 1 000</b> | ∅95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]<br><b>80 00189 1 1 050 96.00 / 80 00189 1 1 100 96.50</b>  |
|   | <b>89 508 190</b>       | T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7  |
|   | <b>78 662 610</b>       | [Pair] AS 0,10 ∅ 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620 0,20 / 78 662 600 STD</b>   |
|   | <b>77 530 610</b>       | [Set] PL 0,25 ∅ 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620 0,50 / 77 530 630 0,75 / 77 530 600 STD / 77 530 640 1,00</b>  |
|   | <b>87 326 690</b>       | [Set] PL-B SEMI ∅ 22.000 / 24.500 / 21.900 / St/B   |
|   | <b>87 435 610</b>       | [Set] HL 0,25 ∅ 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620 0,50 / 87 435 630 0,75 / 87 435 600 STD / 87 435 640 1,00</b> , 01.1986→   |
|   | <b>87 450 610</b>       | [Set] PL 0,25 ∅ 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620 0,50 / 87 450 630 0,75 / 87 450 600 STD / 87 450 640 1,00</b>  |
|   | <b>87 451 610</b>       | [Set] HL 0,25 ∅ 57.715 / 62.500 / 21.400 / 2.386 St/A<br><b>87 451 620 0,50 / 87 451 630 0,75 / 87 451 600 STD / 87 451 640 1,00</b> , →12.1985   |
|   | <b>2655</b>             | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation ∅ 8 mm  |
|   | <b>261107</b>           | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation ∅ 8 mm  |
|   | <b>26160</b>            | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III   |
|   | <b>26135</b>            | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III   |
|   | <b>RK-8H</b>            | valve cotter; number of notches: 1; valve stem diameter: 8  |
|   | <b>81-2634</b>          | EX; 14.028/ x 9 x 51 B1   |
|   | <b>81-26148</b>         | EX; 14.044/ x 9 x 51 B1   |
|   | <b>81-2635</b>          | EX; 14.228/ x 9 x 51 B1   |
|   | <b>81-26150</b>         | EX; 14.344/ x 9 x 51 B1 - CC  |
|   | <b>81-2631</b>          | IN; 14.028/ x 8 x 46 B1   |
|   | <b>81-26145</b>         | IN; 14.044/ x 8 x 46 B1   |
|   | <b>81-2632</b>          | IN; 14.228/ x 8 x 46 B1   |
|   | <b>50 006 212</b>       | CAM, chilled cast iron  |



|          |                     |                   |   |   |          |    |          |            |   |        |  |  |  |
|----------|---------------------|-------------------|---|---|----------|----|----------|------------|---|--------|--|--|--|
| <b>7</b> |                     | <b>95.5</b>       |   |   |          |    |          |            |   |        |  |  |  |
|          | M 102.987           | 01.1986 → 12.1991 | B | 4 | 2299 cm³ | 2V | 90-92 kW | 122-125 PS | 9 | - 80.3 |  |  |  |
|          | G-MODELL Van (W460) |                   |   |   |          |    |          |            |   |        |  |  |  |

|  |                         |   |      |    |    |                 |  |  |  |  |  |  |
|--|-------------------------|---|------|----|----|-----------------|--|--|--|--|--|--|
|  | <b>93 968 600</b>       | Cylinder diameter: 95.5; KH: 43.2; MT: -1.85; GL: 76.2; piston pin: 22x56; number of piston rings: 3<br><b>93 968 610</b> 96.00 / <b>93 968 620</b> 96.50           |      |    |    |                 |  |  |  |  |  |  |
|  |                         | R   | 1.75 | CR | G6 |                 |  |  |  |  |  |  |
|  |                         | NM  | 2    |    | G3 |                 |  |  |  |  |  |  |
|  |                         | DSF   | 3.5  | CR |    |                 |  |  |  |  |  |  |
|  |                         | → <b>80 00189 1 0 ...</b> , <b>80 00189 1 1 ...</b><br>connecting rod guided in the piston, distance between bosses 22,30 mm  |      |    |    |                 |  |  |  |  |  |  |
|  | <b>80 00189 1 0 000</b> | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00189 1 0 050</b> 96.00 / <b>80 00189 1 0 100</b> 96.50                                       |      |    |    |                 |  |  |  |  |  |  |
|  | <b>80 00189 1 1 000</b> | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]<br><b>80 00189 1 1 050</b> 96.00 / <b>80 00189 1 1 100</b> 96.50                                       |      |    |    |                 |  |  |  |  |  |  |
|  | <b>89 508 190</b>       | T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7  |      |    |    |                 |  |  |  |  |  |  |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |      |    |    |                 |  |  |  |  |  |  |
|  | <b>77 530 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620</b> 0,50 / <b>77 530 630</b> 0,75 / <b>77 530 600</b> STD / <b>77 530 640</b> 1,00         |      |    |    |                 |  |  |  |  |  |  |
|  | <b>87 326 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |      |    |    |                 |  |  |  |  |  |  |
|  | <b>87 435 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00, 01.1986→ |      |    |    |                 |  |  |  |  |  |  |
|  | <b>87 450 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620</b> 0,50 / <b>87 450 630</b> 0,75 / <b>87 450 600</b> STD / <b>87 450 640</b> 1,00         |      |    |    |                 |  |  |  |  |  |  |
|  | <b>2655</b>             | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III   |      |    |    | <b>RK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |  |  |  |  |  |
|  | <b>261107</b>           | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III   |      |    |    | <b>81-2634</b>  | EX; 14.028/ x 9 x 51 B1                                    |  |  |  |  |  |
|  | <b>26135</b>            | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III   |      |    |    | <b>81-26148</b> | EX; 14.044/ x 9 x 51 B1                                    |  |  |  |  |  |
|  |                         |   |      |    |    | <b>81-2635</b>  | EX; 14.228/ x 9 x 51 B1                                    |  |  |  |  |  |
|  |                         |   |      |    |    | <b>81-26150</b> | EX; 14.344/ x 9 x 51 B1 - CC                               |  |  |  |  |  |
|  |                         |   |      |    |    | <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1                                    |  |  |  |  |  |
|  |                         |   |      |    |    | <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1                                    |  |  |  |  |  |
|  |                         |   |      |    |    | <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1                                    |  |  |  |  |  |
|  | <b>50 006 222</b>       | CAM, chilled cast iron  |      |    |    |                 |  |  |  |  |  |  |
|  | <b>50 006 454</b>       | hydraulic; Outer Ø: 14; length: 30  |      |    |    |                 |  |  |  |  |  |  |

|          |                     |                   |   |   |          |    |          |            |   |        |  |  |  |
|----------|---------------------|-------------------|---|---|----------|----|----------|------------|---|--------|--|--|--|
| <b>8</b> |                     | <b>95.5</b>       |   |   |          |    |          |            |   |        |  |  |  |
|          | M 102.996           | 11.1991 → 08.1996 | B | 4 | 2299 cm³ | 2V | 90-92 kW | 122-125 PS | 9 | - 80.3 |  |  |  |
|          | G-MODELL Van (W461) |                   |   |   |          |    |          |            |   |        |  |  |  |

|  |                         |   |  |  |  |                 |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|-----------------|--|--|--|--|--|--|
|  | <b>80 00189 1 0 000</b> | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00189 1 0 050</b> 96.00 / <b>80 00189 1 0 100</b> 96.50                               |  |  |  |                 |  |  |  |  |  |  |
|  | <b>80 00189 1 1 000</b> | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]<br><b>80 00189 1 1 050</b> 96.00 / <b>80 00189 1 1 100</b> 96.50                               |  |  |  |                 |  |  |  |  |  |  |
|  | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |  |  |  |                 |  |  |  |  |  |  |
|  | <b>77 530 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620</b> 0,50 / <b>77 530 630</b> 0,75 / <b>77 530 600</b> STD / <b>77 530 640</b> 1,00 |  |  |  |                 |  |  |  |  |  |  |
|  | <b>87 326 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |  |  |  |                 |  |  |  |  |  |  |
|  | <b>87 435 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00   |  |  |  |                 |  |  |  |  |  |  |
|  | <b>87 450 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620</b> 0,50 / <b>87 450 630</b> 0,75 / <b>87 450 600</b> STD / <b>87 450 640</b> 1,00 |  |  |  |                 |  |  |  |  |  |  |
|  | <b>2655</b>             | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III   |  |  |  | <b>RK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |  |  |  |  |  |
|  | <b>261107</b>           | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III   |  |  |  | <b>81-2634</b>  | EX; 14.028/ x 9 x 51 B1                                    |  |  |  |  |  |
|  | <b>26135</b>            | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III   |  |  |  | <b>81-26148</b> | EX; 14.044/ x 9 x 51 B1                                    |  |  |  |  |  |
|  |                         |   |  |  |  | <b>81-2635</b>  | EX; 14.228/ x 9 x 51 B1                                    |  |  |  |  |  |
|  |                         |   |  |  |  | <b>81-26150</b> | EX; 14.344/ x 9 x 51 B1 - CC                               |  |  |  |  |  |

cont...

|                 |                         |
|-----------------|-------------------------|
| <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1 |
| <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1 |
| <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1 |


**50 006 222**




CAM, chilled cast iron


**50 006 454**

hydraulic; Outer Ø: 14; length: 30

|              |                    |       | Cyl. | mm          | cm <sup>3</sup> |   | Comp.  | kW    | PS      | Pos |
|--------------|--------------------|-------|------|-------------|-----------------|---|--------|-------|---------|-----|
|              |                    |       |      |             |                 |   | Ratio  |       |         |     |
| 797-20       |                    | D (A) | 6    | 102 x 112   | 5490            | 2 | 17,5:1 | 96-98 | 130-133 | 69  |
| 798-20       |                    | D (A) | 6    | 102 x 112   | 5490            | 2 | 17:1   | 113   | 154     | 69  |
| 8140.21.235  |                    | D (A) | 4    | 93 x 90     | 2445            | 2 | 18:1   | 68    | 92      | 68  |
| 8140.27.2500 |                    | D (A) | 4    | 93 x 92     | 2499            | 2 |        | 69    | 94      | 58  |
| 8140.27.2510 |                    | D (A) | 4    | 93 x 92     | 2499            | 2 |        | 69    | 94      | 58  |
| 8140.27.2580 |                    | D (A) | 4    | 93 x 92     | 2499            | 2 | 22:1   | 72    | 98      | 58  |
| 8140.61.2300 |                    | D     | 4    | 93 x 90     | 2445            | 2 | 21     | 52    | 71      | 59  |
| 8140.67.2510 |                    | D     | 4    | 93 x 92     | 2499            | 2 | 21     | 55    | 75      | 60  |
| 852          | 720, 750           | D     | 4    | 86 x 89     | 2068            | 2 | 21,5   | 43-44 | 58-60   | 50  |
| C1C          | 706                | B     | 4    | 65 x 72     | 956             | 2 | 8,6:1  | 27-31 | 37-42   | 1   |
| C1E          | 792                | B     | 4    | 70 x 72     | 1108            | 2 | 8,8    | 33    | 45      | 5   |
| C1E          | 750, 760           | B     | 4    | 70 x 72     | 1108            | 2 |        | 33-35 | 45-48   | 3   |
| C1E          | 752, 754, 756, 762 | B     | 4    | 70 x 72     | 1108            | 2 |        | 33-36 | 45-49   | 4   |
| C1E          | 700                | B     | 4    | 70 x 72     | 1108            | 2 | 8,5    | 35-36 | 48-49   | 2   |
| C1G          | 730                | B     | 4    | 71,5 x 77   | 1237            | 2 | 9,25   | 40    | 54      | 8   |
| C1G          | 726                | B     | 4    | 71,5 x 77   | 1237            | 2 | 9,25   | 40    | 54      | 7   |
| C1G          | 702                | B     | 4    | 71,5 x 77   | 1237            | 2 | 9,25   | 40-44 | 54-60   | 6   |
| C1J          | 700                | B     | 4    | 76 x 77     | 1397            | 2 | 8,25   | 35-36 | 48-50   | 24  |
| C1J          | 768                | B     | 4    | 76 x 77     | 1397            | 2 | 9      | 39-44 | 53-60   | 25  |
| C1J          | 780                | B     | 4    | 76 x 77     | 1397            | 2 | 9,25   | 43    | 58      | 26  |
| C2J          | 784                | B     | 4    | 76 x 77     | 1397            | 2 | 9      | 44    | 60      | 25  |
| C3G          | 720                | B     | 4    | 74 x 72     | 1239            | 2 | 9,2    | 40    | 54      | 13  |
| C3G          | 710                | B     | 4    | 74 x 72     | 1239            | 2 | 9,2    | 40    | 55      | 11  |
| C3G          | 712                | B     | 4    | 74 x 72     | 1239            | 2 | 9,2    | 40    | 55      | 12  |
| C3G          | 700                | B     | 4    | 74 x 72     | 1239            | 2 | 9,2    | 40    | 55      | 9   |
| C3G          | 702                | B     | 4    | 74 x 72     | 1239            | 2 | 9,2    | 40    | 55      | 10  |
| C3J          | 762                | B     | 4    | 75,8 x 77   | 1390            | 2 | 9      | 43-44 | 58-60   | 15  |
| C3J          | 760                | B     | 4    | 75,8 x 77   | 1390            | 2 | 9      | 43-44 | 58-60   | 14  |
| C3J          | 700, 702           | B     | 4    | 76 x 77     | 1397            | 2 | 9      | 43-44 | 58-60   | 27  |
| E5F          | 710                | B     | 4    | 75,8 x 64,9 | 1171            | 2 | 8,8    | 40-44 | 55-60   | 16  |
| E6J          | 738                | B     | 4    | 75,8 x 77   | 1390            | 2 | 8,9:1  | 43    | 60      | 18  |
| E6J          | 734                | B     | 4    | 75,8 x 77   | 1390            | 2 | 9,5    | 43-44 | 60      | 18  |
| E6J          | 700                | B     | 4    | 75,8 x 77   | 1390            | 2 | 9,5    | 57-59 | 78-80   | 17  |
| E7F          | 706                | B     | 4    | 75,8 x 64,9 | 1171            | 2 | 8,8    | 40-43 | 54-58   | 19  |
| E7F          | 750                | B     | 4    | 75,8 x 64,9 | 1171            | 2 | 9,5    | 43-44 | 58-60   | 21  |
| E7F          | 708                | B     | 4    | 75,8 x 64,9 | 1171            | 2 | 9,25   | 43-48 | 58-65   | 20  |
| E7J          | 720, 724           | B     | 4    | 75,8 x 77   | 1390            | 2 | 9,5    | 43-59 | 58-80   | 22  |
| E7J          | 773                | B     | 4    | 75,8 x 77   | 1390            | 2 | 9,5    | 55-59 | 75-80   | 18  |
| E7J          | 726                | B     | 4    | 75,8 x 77   | 1390            | 2 | 9,5    | 55-59 | 75-80   | 16  |
| E7J          | 728                | B     | 4    | 75,8 x 77   | 1390            | 2 | 9,5    | 58-59 | 79-80   | 23  |
| F1N          | 722                | B     | 4    | 81 x 83,5   | 1721            | 2 | 9,5    | 50    | 68      | 48  |
| F1N          | 720, 724           | B     | 4    | 81 x 83,5   | 1721            | 2 | 9,5    | 50-51 | 68-69   | 47  |
| F2N          | 710                | B     | 4    | 81 x 83,5   | 1721            | 2 | 10     | 65    | 88      | 49  |
| F8M          | 720                | D     | 4    | 78 x 83,5   | 1595            | 2 | 22,5   | 40    | 55      | 28  |
| F8M          | 760                | D     | 4    | 78 x 83,5   | 1595            | 2 | 22,5   | 40    | 55      | 30  |
| F8M          | 730, 736           | D     | 4    | 78 x 83,5   | 1595            | 2 | 22,5   | 40    | 55      | 29  |
| F8Q          | 682                | D     | 4    | 80 x 93     | 1870            | 2 | 21,5   | 40    | 54      | 39  |
| F8Q          | 640                | D     | 4    | 80 x 93     | 1870            | 2 | 21,5   | 40    | 54      | 34  |
| F8Q          | 662                | D     | 4    | 80 x 93     | 1870            | 2 | 21,5   | 40-48 | 54-65   | 37  |
| F8Q          | 678                | D     | 4    | 80 x 93     | 1870            | 2 | 21,5   | 40-48 | 54-65   | 38  |
| F8Q          | 648                | D     | 4    | 80 x 93     | 1870            | 2 | 21,5:1 | 40-66 | 54-90   | 36  |
| F8Q          | 622                | D     | 4    | 80 x 93     | 1870            | 2 | 21,5   | 47    | 64      | 32  |
| F8Q          | 620                | D     | 4    | 80 x 93     | 1870            | 2 | 21,5   | 47    | 64      | 31  |
| F8Q          | 710                | D     | 4    | 80 x 93     | 1870            | 2 | 21,5   | 47    | 64      | 41  |
| F8Q          | 624                | D     | 4    | 80 x 93     | 1870            | 2 | 21,5   | 47    | 64      | 33  |
| F8Q          | 730                | D     | 4    | 80 x 93     | 1870            | 2 | 21,5   | 47-48 | 64-65   | 44  |
| F8Q          | 706                | D     | 4    | 80 x 93     | 1870            | 2 | 21,5   | 47-48 | 64-65   | 40  |
| F8Q          | 722, 742           | D     | 4    | 80 x 93     | 1870            | 2 | 21,5   | 47-48 | 64-67   | 42  |
| F8Q          | 724, 732, 774      | D     | 4    | 80 x 93     | 1870            | 2 | 21,5   | 47-48 | 64-67   | 43  |
| F8Q          | 776                | D     | 4    | 80 x 93     | 1870            | 2 | 21,5   | 47-48 | 64-67   | 46  |
| F8Q          | 646                | D     | 4    | 80 x 93     | 1870            | 2 | 21,5   | 47-66 | 64-90   | 35  |
| F8Q          | 740                | D (A) | 4    | 80 x 93     | 1870            | 2 | 20,5   | 66-68 | 90-93   | 45  |
| J5R          | 718, 726, 728      | B     | 4    | 88 x 82     | 1995            | 2 | 9,2    | 57-60 | 78-82   | 53  |
| J7T          | 782                | B     | 4    | 88 x 89     | 2165            | 2 | 8,6    | 67-69 | 91-94   | 56  |
| J7T          | 788                | B     | 4    | 88 x 89     | 2165            | 2 | 8,6    | 67-71 | 91-97   | 57  |
| J7T          | 780                | B     | 4    | 88 x 89     | 2165            | 2 | 8,6    | 70    | 95      | 55  |
| J7T          | 600                | B     | 4    | 88 x 89     | 2165            | 2 | 9,2    | 74    | 101     | 54  |
| J8S          | 330, 620, 704      | D     | 4    | 86 x 89     | 2068            | 2 | 21,5   | 44-50 | 60-68   | 51  |

# RENAULT

|  |          |        | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW      | PS      | Pos |
|---|----------|--------|------|--|-----------------|---|------------------|---------|---------|-----|
| J8S   | 758      | D      | 4    | 86 x 89  | 2068            | 2   | 21,5             | 47      | 64      | 52  |
| MIDR 06.02.12 B   |          | D (LA) | 6    | 102 x 112  | 5491            | 2   | 17:1             | 117     | 159     | 70  |
| MIDS 06.02.12 B   |          | D (A)  | 6    | 102 x 112  | 5491            | 2   | 17:1             | 113-117 | 154-159 | 71  |
| S8U   | 730, 731 | D      | 4    | 93 x 90  | 2445            | 2   | 22               | 50-53   | 68-72   | 61  |
| S8U   | 742, 750 | D      | 4    | 93 x 92  | 2499            | 2   | 22               | 55      | 75      | 62  |
| S8U   | 758      | D      | 4    | 93 x 92  | 2499            | 2   | 22               | 55-58   | 75-79   | 63  |
| S8U   | 770      | D (A)  | 4    | 93 x 92  | 2499            | 2   | 22,5             | 59      | 80      | 64  |
| S8U   | 772      | D      | 4    | 93 x 92  | 2499            | 2   | 22,5             | 59      | 80      | 65  |
| S9U   | 714      | D (A)  | 4    | 93 x 92  | 2499            | 2   | 17,5             | 69      | 94      | 67  |
| S9U   | 702, 740 | D (A)  | 4    | 93 x 92  | 2499            | 2   |                  | 69-72   | 94-98   | 66  |

R

|   |                   |              | Pos  |  |                   |         | Pos  |
|---|-------------------|--------------|------|--|-------------------|---------|------|
|   |                   |              |      | 2.5 D  | 07.1998 → 01.2001 | S8U 772 | D 65 |
| <b>19 I Hatchback Van (S53_)</b>        |                   |              |      | <b>MASTER II Platform/Chassis (ED/HD/UD)</b> |                   |         |      |
| 1.2                                     | 01.1988 → 12.1992 | C1G 730      | B 8  | 2.5 D  | 07.1998 → 01.2001 | S8U 770 | D 64 |
| 1.4                                     | 01.1988 → 12.1992 | E6J 700      | B 17 | 2.5 D  | 07.1998 → 01.2001 | S8U 772 | D 65 |
| 1.9 D                                   | 09.1988 → 12.1992 | F8Q 706      | D 40 | <b>MASTER II Van (FD)</b>                    |                   |         |      |
| 1.9 D                                   | 09.1990 → 12.1992 | F8Q 742      | D 42 | 2.5 D  | 07.1998 → 01.2001 | S8U 770 | D 64 |
| <b>19 II Hatchback Van (S53_)</b>       |                   |              |      | 2.5 D  | 07.1998 → 01.2001 | S8U 772 | D 65 |
| 1.2                                     | 03.1992 → 12.1995 | C1G 730      | B 8  | <b>MEGANE I Hatchback Van (SA0/1_)</b>       |                   |         |      |
| 1.4                                     | 03.1992 → 12.1995 | E6J 700      | B 17 | 1.9 (SA0U, SA0R, SA0A)                       | 08.1995 → 09.2000 | F8Q 620 | D 31 |
| 1.9 D                                   | 03.1992 → 12.1995 | F8Q 706      | D 40 | 1.9 (SA0U, SA0R, SA0A)                       | 08.1995 → 09.2000 | F8Q 622 | D 32 |
| 1.9 D                                   | 03.1992 → 12.1995 | F8Q 742      | D 42 | 1.9 (SA0U, SA0R, SA0A)                       | 08.1995 → 09.2000 | F8Q 624 | D 33 |
| 1.9 dT                                  | 03.1992 → 12.1995 | F8Q 740      | D 45 | <b>Megane I Kombi van (KA_)</b>              |                   |         |      |
| <b>21 Estate Van (S48_)</b>             |                   |              |      | 1.9 D (KA0R)                                 | 02.2000 → 09.2000 | F8Q 622 | D 32 |
| 1.7                                     | 06.1986 → 03.1992 | F2N 710      | B 49 | <b>RAPID Box Body/MPV (F40_, G40_)</b>       |                   |         |      |
| 1.9 D                                   | 06.1986 → 08.1994 | F8Q 710      | D 41 | 1.0  | 09.1985 → 08.1991 | C1C 706 | B 1  |
| 2.1 D                                   | 06.1986 → 08.1994 | J8S 704      | D 51 | 1.0  | 02.1986 → 05.1992 | C1C 706 | B 1  |
| <b>CLIO I Hatchback Van (S57_)</b>      |                   |              |      | 1.1  | 09.1985 → 06.1990 | C1E 750 | B 3  |
| 1.1                                     | 01.1991 → 09.1998 | C1E 700      | B 2  | 1.1  | 09.1993 → 04.1995 | C1E 762 | B 4  |
| 1.2                                     | 01.1991 → 09.1998 | E5F 710      | B 16 | 1.1 (F401)                                   | 07.1985 → 06.1989 | C1E 752 | B 4  |
| 1.2                                     | 01.1991 → 09.1998 | E7F 706      | B 19 | 1.1 (F401)                                   | 07.1985 → 06.1990 | C1E 750 | B 3  |
| 1.2                                     | 01.1994 → 09.1998 | E7F 750      | B 21 | 1.1 (F401)                                   | 07.1985 → 08.1991 | C1E 754 | B 4  |
| 1.2                                     | 01.1996 → 12.1996 | C3G 720      | B 13 | 1.1 (F401)                                   | 07.1985 → 08.1991 | C1E 760 | B 3  |
| 1.9 D                                   | 01.1991 → 12.1993 | F8Q 730      | D 44 | 1.1 (F401)                                   | 07.1985 → 08.1991 | C1E 792 | B 5  |
| 1.9 D                                   | 01.1991 → 09.1998 | F8Q 732      | D 43 | 1.1 (F401)                                   | 09.1991 → 04.1995 | C1E 762 | B 4  |
| 1.9 RND                                 | 04.1996 → 02.1998 | F8Q 678      | D 38 | 1.1 (F40H)                                   | 06.1987 → 07.1989 | C1E 756 | B 4  |
| <b>CLIO II Hatchback Van (SB0/1/2_)</b> |                   |              |      | 1.2  | 09.1991 → 08.1993 | C1G 726 | B 7  |
| 1.9 D (SB0R)                            | 03.1999 → 01.2000 | F8Q 662      | D 37 | 1.2  | 05.1995 → 11.1998 | E7F 708 | B 20 |
| <b>MASTER</b>                           |                   |              |      | 1.2 (F406, G40A)                             | 09.1991 → 03.1998 | C3G 710 | B 11 |
| 2.4 TD                                  | 01.1986 → 06.1994 | 8140.21.235  | D 68 | 1.2 (F406, G40A)                             | 09.1991 → 03.1998 | C3G 712 | B 12 |
| <b>MASTER I Bus (T_)</b>                |                   |              |      | 1.4  | 09.1991 → 08.1993 | E7J 724 | B 22 |
| 2.1 D                                   | 11.1989 → 04.1995 | J8S 330      | D 51 | 1.4  | 05.1995 → 08.1997 | E7J 773 | B 18 |
| 28-35 2.0                               | 10.1986 → 07.1998 | J5R 718      | B 53 | 1.4 (F402)                                   | 07.1985 → 08.1991 | C1J 768 | B 25 |
| 28-35 2.1 D                             | 08.1980 → 07.1998 | J8S 330      | D 51 | 1.4 (F402)                                   | 07.1985 → 08.1991 | C1J 780 | B 26 |
| 28-35 2.5 D                             | 08.1989 → 07.1998 | 8140.67.2510 | D 60 | 1.4 (F40D)                                   | 01.1994 → 03.1998 | E7J 728 | B 23 |
| 28-35 2.5 D                             | 08.1989 → 07.1998 | S8U 742      | D 62 | 1.4 (F40M)                                   | 03.1986 → 08.1991 | C2J 784 | B 25 |
| 30 2,2                                  | 08.1980 → 07.1998 | J7T 782      | B 56 | 1.4 (F40U, F40V)                             | 09.1991 → 09.1995 | E7J 720 | B 22 |
| 30 2,2                                  | 01.1994 → 07.1998 | J7T 788      | B 57 | 1.4 (F40U, F40V)                             | 09.1991 → 09.1995 | E7J 724 | B 22 |
| 35 2,5 TD                               | 08.1989 → 07.1998 | 8140.27.2500 | D 58 | 1.4 (F40U, F40V)                             | 09.1991 → 09.1995 | E7J 726 | B 16 |
| 35 2,5 TD                               | 08.1989 → 07.1998 | 8140.27.2510 | D 58 | 1.4 (F40U, F40V)                             | 09.1991 → 09.1995 | E7J 773 | B 18 |
| 35 2,5 TD                               | 01.1994 → 07.1998 | S9U 714      | D 67 | 1.4 (F40Y, F40A, F40V)                       | 09.1991 → 08.1997 | E6J 734 | B 18 |
| <b>MASTER I Platform/Chassis (P_)</b>   |                   |              |      | 1.4 (F40Y, F40A, F40V)                       | 09.1991 → 08.1997 | E7J 720 | B 22 |
| 2.0                                     | 11.1989 → 07.1993 | J5R 718      | B 53 | 1.4 Cat (F407)                               | 08.1988 → 08.1991 | C3J 760 | B 14 |
| 2.1 D                                   | 11.1989 → 07.1993 | J8S 330      | D 51 | 1.4 Cat (F407)                               | 08.1988 → 03.1998 | C3J 700 | B 27 |
| 2.2                                     | 08.1993 → 02.1998 | J7T 788      | B 57 | 1.4 Cat (F407)                               | 08.1988 → 03.1998 | C3J 702 | B 27 |
| 2.4 D                                   | 08.1993 → 02.1998 | S8U 730      | D 61 | 1.4 Cat (F407)                               | 09.1991 → 03.1998 | C3J 762 | B 15 |
| 2.5 DT                                  | 11.1989 → 10.1993 | S9U 702      | D 66 | 1.4 RN                                       | 09.1991 → 08.1993 | E6J 734 | B 18 |
| 2.5 DT                                  | 08.1993 → 02.1998 | S9U 740      | D 66 | 1.6 D  | 09.1993 → 04.1995 | F8M 736 | D 29 |
| 28-35 2.0                               | 10.1986 → 07.1998 | J5R 728      | B 53 | 1.6 D (F404)                                 | 03.1986 → 08.1991 | F8M 720 | D 28 |
| 28-35 2.5 D                             | 09.1980 → 07.1998 | 8140.61.2300 | D 59 | 1.6 D (F404)                                 | 03.1986 → 08.1991 | F8M 730 | D 29 |
| 28-35 2.5 D                             | 09.1980 → 07.1998 | S8U 731      | D 61 | 1.6 D (F404)                                 | 09.1991 → 08.1998 | F8M 736 | D 29 |
| <b>MASTER I Van (T_)</b>                |                   |              |      | 1.6 D (F404)                                 | 09.1991 → 08.1998 | F8M 760 | D 30 |
| 2.4 D                                   | 09.1986 → 12.1992 | S8U 730      | D 61 | 1.9 D (F40P, F40N, F40E)                     | 09.1991 → 10.1992 | F8Q 722 | D 42 |
| 28-35 2,5 D                             | 08.1989 → 07.1998 | 8140.67.2510 | D 60 | 1.9 D (F40P, F40N, F40E)                     | 09.1991 → 03.1998 | F8Q 646 | D 35 |
| 28-35 2,5 D                             | 08.1989 → 07.1998 | S8U 742      | D 62 | 1.9 D (F40P, F40N, F40E)                     | 09.1991 → 03.1998 | F8Q 724 | D 43 |
| 28-35 2,5 TD                            | 08.1989 → 07.1998 | 8140.27.2580 | D 58 | 1.9 D (F40P, F40N, F40E)                     | 09.1991 → 03.1998 | F8Q 776 | D 46 |
| 28-35 2,5 TD                            | 08.1989 → 07.1998 | S9U 702      | D 66 | 1.9 D (F40P, F40N, F40E)                     | 10.1992 → 03.1998 | F8Q 774 | D 43 |
| 28-35 2.0                               | 10.1986 → 07.1998 | J5R 718      | B 53 | 1.9 D (F40R)                                 | 09.1994 → 03.1998 | F8Q 640 | D 34 |
| 28-35 2.1 D                             | 08.1980 → 07.1998 | J8S 330      | D 51 | 1.9 D (F40R)                                 | 09.1994 → 03.1998 | F8Q 648 | D 36 |
| 30 2,2                                  | 08.1980 → 07.1998 | J7T 782      | B 56 | 1.9 D (F40R)                                 | 09.1994 → 03.1998 | F8Q 682 | D 39 |
| 30 2,2                                  | 01.1994 → 07.1998 | J7T 788      | B 57 | <b>SUPER 5 Hatchback Van (S40_)</b>          |                   |         |      |
| 35 2,5 TD                               | 08.1989 → 07.1998 | 8140.27.2500 | D 58 | 1.1 (S401)                                   | 10.1984 → 06.1989 | C1E 752 | B 4  |
| 35 2,5 TD                               | 08.1989 → 07.1998 | 8140.27.2510 | D 58 | 1.1 (S401)                                   | 10.1984 → 06.1990 | C1E 750 | B 3  |
| 35 2,5 TD                               | 08.1989 → 07.1998 | S9U 740      | D 66 | 1.1 (S401)                                   | 10.1984 → 08.1991 | C1E 754 | B 4  |
| 35 2,5 TD                               | 01.1994 → 07.1998 | S9U 714      | D 67 | 1.2 (S40F, S407)                             | 01.1987 → 12.1996 | C1G 702 | B 6  |
| <b>MASTER II Bus (JD)</b>               |                   |              |      | 1.6 D (S404)                                 | 10.1984 → 12.1996 | F8M 720 | D 28 |
| 2.5 D                                   | 07.1998 → 01.2001 | S8U 770      | D 64 | <b>TRAFIC</b>                                |                   |         |      |
|   |                   |              |      | 110.150                                      | 10.1991 → 10.1991 | 798-20  | D 69 |

|                                      |                   |                   | Pos |    |  |  | Pos |
|--------------------------------------|-------------------|-------------------|-----|----|--|--|-----|
| 110.150                              | 10.1991 → 01.1995 | MIDR 06.02.12 B D | 70  |    |  |  |     |
| 110.150                              | 10.1991 → 01.1995 | MIDS 06.02.12 B D | 71  |    |  |  |     |
| 110.170                              | 09.1985 → 01.1995 | 798-20            | 69  |    |  |  |     |
| 110.170                              | 09.1985 → 01.1995 | MIDR 06.02.12 B D | 70  |    |  |  |     |
| 75.130                               | 06.1980 → 05.1991 | 797-20            | 69  |    |  |  |     |
| 85.150                               | 09.1984 → 01.1995 | 798-20            | 69  |    |  |  |     |
| 95.130                               | 06.1980 → 05.1991 | 797-20            | 69  |    |  |  |     |
| <b>TRAFIC Bus (TXW)</b>              |                   |                   |     |    |  |  |     |
| 1.7                                  | 08.1992 → 08.1994 | F1N 724           | B   | 47 |  |  |     |
| 2.1 D                                | 05.1989 → 06.1994 | 852 720           | D   | 50 |  |  |     |
| 2.1 D                                | 05.1989 → 06.1994 | 852 750           | D   | 50 |  |  |     |
| 2.1 D                                | 06.1994 → 10.1997 | J8S 620           | D   | 51 |  |  |     |
| 2.1 D                                | 06.1994 → 10.1997 | J8S 758           | D   | 52 |  |  |     |
| 2.2                                  | 05.1989 → 06.1994 | J7T 780           | B   | 55 |  |  |     |
| 2.2                                  | 06.1994 → 10.1997 | J7T 600           | B   | 54 |  |  |     |
| 2.2 4x4                              | 05.1989 → 06.1994 | J7T 780           | B   | 55 |  |  |     |
| 2.2 4x4                              | 06.1994 → 10.1997 | J7T 600           | B   | 54 |  |  |     |
| 2.5 D                                | 05.1989 → 08.1994 | S8U 750           | D   | 62 |  |  |     |
| 2.5 D                                | 09.1994 → 04.1998 | S8U 758           | D   | 63 |  |  |     |
| <b>TRAFIC Platform/Chassis (PXX)</b> |                   |                   |     |    |  |  |     |
| 1.7                                  | 05.1989 → 08.1994 | F1N 722           | B   | 48 |  |  |     |
| 2.0 RWD                              | 05.1989 → 10.1997 | J5R 726           | B   | 53 |  |  |     |
| 2.1 D                                | 09.1994 → 04.1998 | J8S 620           | D   | 51 |  |  |     |
| 2.1 D RWD                            | 05.1989 → 06.1994 | 852 720           | D   | 50 |  |  |     |
| 2.1 D RWD                            | 06.1994 → 10.1997 | J8S 620           | D   | 51 |  |  |     |
| 2.1 D RWD                            | 06.1994 → 10.1997 | J8S 758           | D   | 52 |  |  |     |
| 2.2                                  | 05.1989 → 06.1994 | J7T 780           | B   | 55 |  |  |     |
| 2.2                                  | 09.1994 → 04.1998 | J7T 600           | B   | 54 |  |  |     |
| 2.2 4x4                              | 09.1994 → 04.1998 | J7T 600           | B   | 54 |  |  |     |
| 2.5 D                                | 05.1989 → 08.1994 | S8U 750           | D   | 62 |  |  |     |
| 2.5 D                                | 09.1994 → 04.1998 | S8U 758           | D   | 63 |  |  |     |
| 2.5 D 4x4                            | 05.1989 → 08.1994 | S8U 750           | D   | 62 |  |  |     |
| 2.5 D 4x4                            | 09.1994 → 01.1999 | S8U 758           | D   | 63 |  |  |     |
| <b>TRAFIC Van (TXX)</b>              |                   |                   |     |    |  |  |     |
| 1.4                                  | 05.1989 → 06.1991 | C1J 700           | B   | 24 |  |  |     |
| 1.4                                  | 07.1989 → 08.1992 | C1J 768           | B   | 25 |  |  |     |
| 1.7                                  | 03.1989 → 08.1994 | F1N 724           | B   | 47 |  |  |     |
| 1.7                                  | 08.1992 → 08.1994 | F1N 720           | B   | 47 |  |  |     |
| 2.1 D                                | 05.1989 → 06.1994 | 852 750           | D   | 50 |  |  |     |
| 2.1 D                                | 06.1994 → 10.1997 | J8S 620           | D   | 51 |  |  |     |
| 2.1 D                                | 06.1994 → 10.1997 | J8S 758           | D   | 52 |  |  |     |
| 2.2                                  | 05.1989 → 06.1994 | J7T 780           | B   | 55 |  |  |     |
| 2.2                                  | 06.1994 → 10.1997 | J7T 600           | B   | 54 |  |  |     |
| 2.2 4x4                              | 05.1989 → 06.1994 | J7T 780           | B   | 55 |  |  |     |
| 2.2 4x4                              | 06.1994 → 10.1997 | J7T 600           | B   | 54 |  |  |     |
| 2.5 D                                | 03.1989 → 08.1994 | S8U 750           | D   | 62 |  |  |     |
| <b>TWINGO I Hatchback Van (S06 )</b> |                   |                   |     |    |  |  |     |
| 1.2 (S063, S064)                     | 03.1993 → 05.1996 | C3G 700           | B   | 9  |  |  |     |
| 1.2 (S063, S064)                     | 10.1994 → 05.1996 | C3G 702           | B   | 10 |  |  |     |

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|          |  |  |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
|----------|--|--|---------------------------|-------------------|---|---|----------------------|----|----------|----------|--------|---|----------------|-----------------------------|--|--|--|--|--|--|
| <b>1</b> |  | <b>65</b>  |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
|          |  | <b>C1C</b>   | <b>706</b>                | 09.1985 → 05.1992 | B | 4 | 956 cm <sup>3</sup>  | 2V | 27-31 kW | 37-42 PS | ε8,6:1 | - | 72             |                             |  |  |  |  |  |  |
|          | <b>RAPID Box Body/MPV (F40_, G40_)</b>                               |  |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
|          | <b>77 085 618</b>  | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
|          | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7   |                           |                   |   |   |                      |    |          |          |        |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |  |  |  |  |  |  |
|          | <b>MK-7H2</b>  | valve cotter; number of notches: 2; valve stem diameter: 7   |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
| <b>2</b> |  | <b>70</b>  |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
|          |  | <b>C1E</b>   | <b>700</b>                | 01.1991 → 09.1998 | B | 4 | 1108 cm <sup>3</sup> | 2V | 35-36 kW | 48-49 PS | ε8,5   | - | 72             |                             |  |  |  |  |  |  |
|          | <b>CLIO I Hatchback Van (S57_)</b>                                   |  |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
|          | <b>77 085 618</b>  | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
|          | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7   |                           |                   |   |   |                      |    |          |          |        |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |  |  |  |  |  |  |
|          | <b>MK-7H2</b>  | valve cotter; number of notches: 2; valve stem diameter: 7   |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
| <b>3</b> |  | <b>70</b>  |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
|          |  | <b>C1E</b>   | <b>750, 760</b>           | 10.1984 → 08.1991 | B | 4 | 1108 cm <sup>3</sup> | 2V | 33-35 kW | 45-48 PS |        | - | 72             |                             |  |  |  |  |  |  |
|          | <b>RAPID Box Body/MPV (F40_, G40_), SUPER 5 Hatchback Van (S40_)</b> |  |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
|          | <b>77 085 618</b>  | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
|          | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7   |                           |                   |   |   |                      |    |          |          |        |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |  |  |  |  |  |  |
|          | <b>MK-7H2</b>  | valve cotter; number of notches: 2; valve stem diameter: 7   |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
|          | <b>7.21780.50.0</b>  | fuel pump; mechanical  |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
| <b>4</b> |  | <b>70</b>  |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
|          |  | <b>C1E</b>   | <b>752, 754, 756, 762</b> | 10.1984 → 04.1995 | B | 4 | 1108 cm <sup>3</sup> | 2V | 33-36 kW | 45-49 PS |        | - | 72             |                             |  |  |  |  |  |  |
|          | <b>RAPID Box Body/MPV (F40_, G40_), SUPER 5 Hatchback Van (S40_)</b> |  |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
|          | <b>77 085 618</b>  | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
|          | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7   |                           |                   |   |   |                      |    |          |          |        |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |  |  |  |  |  |  |
|          | <b>MK-7H2</b>  | valve cotter; number of notches: 2; valve stem diameter: 7   |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
|          | <b>7.21780.50.0</b>  | fuel pump; mechanical  |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
| <b>5</b> |  | <b>70</b>  |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
|          |  | <b>C1E</b>   | <b>792</b>                | 07.1985 → 08.1991 | B | 4 | 1108 cm <sup>3</sup> | 2V | 33 kW    | 45 PS    | ε8,8   | - | 72             |                             |  |  |  |  |  |  |
|          | <b>RAPID Box Body/MPV (F40_, G40_)</b>                               |  |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
|          | <b>77 085 618</b>  | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
|          | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7   |                           |                   |   |   |                      |    |          |          |        |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |  |  |  |  |  |  |
|          | <b>MK-7H2</b>  | valve cotter; number of notches: 2; valve stem diameter: 7   |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
| <b>6</b> |  | <b>71.5</b>  |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
|          |  | <b>C1G</b>   | <b>702</b>                | 01.1987 → 12.1996 | B | 4 | 1237 cm <sup>3</sup> | 2V | 40-44 kW | 54-60 PS | ε9,25  | - | 77             |                             |  |  |  |  |  |  |
|          | <b>SUPER 5 Hatchback Van (S40_)</b>                                  |  |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
|          | <b>77 085 618</b>  | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |
|          | <b>87 845 618</b>  | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |                           |                   |   |   |                      |    |          |          |        |   |                |                             |  |  |  |  |  |  |

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|--|---|--|---|
|  | <b>KK-7H</b><br>valve cotter; number of notches: 1; valve stem diameter: 7  |  | <b>81-5115</b><br>IN/EX; 11.14/ x 7 x 41.5 G1 |
|  | <b>MK-7H2</b><br>valve cotter; number of notches: 2; valve stem diameter: 7 |  |   |

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|  | <b>7.21440.51.0</b><br>fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|--|---|

|          |   |             |
|----------|---|-------------|
| <b>7</b> |   | <b>71.5</b> |
|          | <b>C1G</b><br><b>726</b><br>09.1991 → 08.1993 B 4 1237 cm <sup>3</sup> 2V 40 kW 54 PS 9,25 - 77 |             |
|          | <b>RAPID Box Body/MPV (F40_, G40_)</b>  |             |

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|--|---|--|---|
|  | <b>KK-7H</b><br>valve cotter; number of notches: 1; valve stem diameter: 7  |  | <b>81-5115</b><br>IN/EX; 11.14/ x 7 x 41.5 G1 |
|  | <b>MK-7H2</b><br>valve cotter; number of notches: 2; valve stem diameter: 7 |  |   |

|          |   |             |
|----------|---|-------------|
| <b>8</b> |   | <b>71.5</b> |
|          | <b>C1G</b><br><b>730</b><br>01.1988 → 12.1995 B 4 1237 cm <sup>3</sup> 2V 40 kW 54 PS 9,25 - 77 |             |
|          | <b>19 I Hatchback Van (S53_), 19 II Hatchback Van (S53_)</b>                                    |             |

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|  | <b>77 085 618</b><br>[Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |
|  | <b>87 845 618</b><br>[Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |

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|  | <b>KK-7H</b><br>valve cotter; number of notches: 1; valve stem diameter: 7  |  | <b>81-5115</b><br>IN/EX; 11.14/ x 7 x 41.5 G1 |
|  | <b>MK-7H2</b><br>valve cotter; number of notches: 2; valve stem diameter: 7 |  |   |

|          |  |           |
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| <b>9</b> |  | <b>74</b> |
|          | <b>C3G</b><br><b>700</b><br>03.1993 → 05.1996 B 4 1239 cm <sup>3</sup> 2V 40 kW 55 PS 9,2 - 72 |           |
|          | <b>TWINGO I Hatchback Van (S06_)</b>   |           |

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|--|---|
|  | <b>77 085 618</b><br>[Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |
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|  | <b>KK-7H</b><br>valve cotter; number of notches: 1; valve stem diameter: 7  |  | <b>81-5115</b><br>IN/EX; 11.14/ x 7 x 41.5 G1 |
|  | <b>MK-7H2</b><br>valve cotter; number of notches: 2; valve stem diameter: 7 |  |   |

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|  | <b>7.02701.00.0</b><br>fuel pump; in-tank; electrical        |
|  | <b>7.00468.24.0</b><br>fuel supply unit; in-tank; electrical |

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|  | <b>7.05270.45.0</b><br>lambda sensor; control sensor; not heated  |
|  | <b>7.02604.02.0</b><br>lambda sensor; universal probe; not heated |

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| <b>R</b> | <b>10</b> |  | <b>74</b>  |
|          |           |  | <b>C3G</b><br><b>702</b><br>10.1994 → 05.1996 B 4 1239 cm <sup>3</sup> 2V 40 kW 55 PS 9,2 - 72 |
|          |           |  | <b>TWINGO I Hatchback Van (S06_)</b>   |

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|--|---|
|  | <b>77 085 618</b><br>[Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |
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|--|---|--|---|
|  | <b>KK-7H</b><br>valve cotter; number of notches: 1; valve stem diameter: 7  |  | <b>81-5115</b><br>IN/EX; 11.14/ x 7 x 41.5 G1 |
|  | <b>MK-7H2</b><br>valve cotter; number of notches: 2; valve stem diameter: 7 |  |   |

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|  | <b>7.02701.00.0</b><br>fuel pump; in-tank; electrical        |
|  | <b>7.00468.24.0</b><br>fuel supply unit; in-tank; electrical |

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|  | <b>7.05270.47.0</b><br>lambda sensor; control sensor; heated |
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| <b>11</b> |  | <b>74</b>  |
|           | <b>C3G</b>                             | <b>710</b>   |
|           |  | 09.1991 → 03.1998 B 4 1239 cm <sup>3</sup> 2V 40 kW 55 PS 9,2 - 72   |
|           | <b>RAPID Box Body/MPV (F40_, G40_)</b> |  |
|           | <b>77 085 618</b>                      | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |
|           | <b>KK-7H</b>                           | valve cotter; number of notches: 1; valve stem diameter: 7   |
|           | <b>MK-7H2</b>                          | valve cotter; number of notches: 2; valve stem diameter: 7   |
|           | <b>7.18222.01.0</b>                    | intake manifold pressure sensor; pneumatic   |
|           | <b>7.05270.45.0</b>                    | lambda sensor; control sensor; not heated  |
|           | <b>7.02604.02.0</b>                    | lambda sensor; universal probe; not heated   |
| <b>12</b> |  | <b>74</b>  |
|           | <b>C3G</b>                             | <b>712</b>   |
|           |  | 09.1991 → 03.1998 B 4 1239 cm <sup>3</sup> 2V 40 kW 55 PS 9,2 - 72   |
|           | <b>RAPID Box Body/MPV (F40_, G40_)</b> |  |
|           | <b>77 085 618</b>                      | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |
|           | <b>KK-7H</b>                           | valve cotter; number of notches: 1; valve stem diameter: 7   |
|           | <b>MK-7H2</b>                          | valve cotter; number of notches: 2; valve stem diameter: 7   |
|           | <b>7.18222.01.0</b>                    | intake manifold pressure sensor; pneumatic   |
|           | <b>7.02604.02.0</b>                    | lambda sensor; universal probe; not heated   |
| <b>13</b> |  | <b>74</b>  |
|           | <b>C3G</b>                             | <b>720</b>   |
|           |  | 01.1996 → 12.1996 B 4 1239 cm <sup>3</sup> 2V 40 kW 54 PS 9,2 - 72   |
|           | <b>CLIO I Hatchback Van (S57_)</b>     |  |
|           | <b>77 085 618</b>                      | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |
|           | <b>KK-7H</b>                           | valve cotter; number of notches: 1; valve stem diameter: 7   |
|           | <b>MK-7H2</b>                          | valve cotter; number of notches: 2; valve stem diameter: 7   |
|           | <b>7.02550.21.0</b>                    | fuel supply unit; in-tank; electrical  |
|           | <b>7.18222.01.0</b>                    | intake manifold pressure sensor; pneumatic   |
|           | <b>7.05270.45.0</b>                    | lambda sensor; control sensor; not heated  |
| <b>14</b> |  | <b>75.8</b>  |
|           | <b>C3J</b>                             | <b>760</b>   |
|           |  | 08.1988 → 08.1991 B 4 1390 cm <sup>3</sup> 2V 43-44 kW 58-60 PS 9 - 77   |
|           | <b>RAPID Box Body/MPV (F40_, G40_)</b> |  |
|           | <b>77 085 618</b>                      | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |
|           | <b>87 845 618</b>                      | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |
|           | <b>KK-7H</b>                           | valve cotter; number of notches: 1; valve stem diameter: 7   |
|           | <b>MK-7H2</b>                          | valve cotter; number of notches: 2; valve stem diameter: 7   |
|           | <b>7.18222.01.0</b>                    | intake manifold pressure sensor; pneumatic   |

|           |   |  |   |                |  |    |          |          |        |        |
|-----------|---|--|---|----------------|--|----|----------|----------|--------|--------|
| <b>15</b> |   | <b>75.8</b>  |   |                |  |    |          |          |        |        |
|           | <b>C3J</b>  | <b>762</b>   |   |                |  |    |          |          |        |        |
|           |   | 09.1991 → 03.1998  | B | 4              | 1390 cm <sup>3</sup>                                       | 2V | 43-44 kW | 58-60 PS | ⊗9     | - 77   |
|           | <b>RAPID Box Body/MPV (F40_, G40_)</b>                              |  |   |                |  |    |          |          |        |        |
|           | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7   |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1                                |    |          |          |        |        |
|           | <b>MK-7H2</b>   | valve cotter; number of notches: 2; valve stem diameter: 7   |   |                |  |    |          |          |        |        |
|           | <b>7.18222.01.0</b>   | intake manifold pressure sensor; pneumatic   |   |                |  |    |          |          |        |        |
| <b>16</b> |   | <b>75.8</b>  |   |                |  |    |          |          |        |        |
|           | <b>E5F</b>  | <b>710</b>   |   |                |  |    |          |          |        |        |
|           |   | 01.1991 → 09.1998  | B | 4              | 1171 cm <sup>3</sup>                                       | 2V | 40-44 kW | 55-60 PS | ⊗8,8   | - 64.9 |
|           | <b>E7J</b>  | <b>726</b>   |   |                |  |    |          |          |        |        |
|           |   | 09.1991 → 09.1995  | B | 4              | 1390 cm <sup>3</sup>                                       | 2V | 55-59 kW | 75-80 PS | ⊗9,5   | - 77   |
|           | <b>CLIO I Hatchback Van (S57_), RAPID Box Body/MPV (F40_, G40_)</b> |  |   |                |  |    |          |          |        |        |
|           | <b>80 00229 1 0 000</b>   | ∅75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]   |   |                |  |    |          |          |        |        |
|           | <b>77 817 610</b>   | [Set] HL 0,25 ∅ 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |   |                |  |    |          |          |        |        |
|           | <b>87 845 618</b>   | [Set] PL 0,25 ∅ 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |   |                |  |    |          |          |        |        |
|           | <b>511018</b>   | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III   |   | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |    |          |          |        |        |
|           | <b>511017</b>   | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |   | <b>81-5134</b> | EX; 12.06/ x 7 x 49 B1                                     |    |          |          |        |        |
|           |   |  |   | <b>81-5133</b> | IN; 12.06/ x 7 x 42 B1                                     |    |          |          |        |        |
|           | <b>7.31737.01.0</b>   | mechanical   |   |                |  |    |          |          |        |        |
|           | <b>7.18222.01.0</b>   | intake manifold pressure sensor; pneumatic   |   |                |  |    |          |          |        |        |
| <b>17</b> |   | <b>75.8</b>  |   |                |  |    |          |          |        |        |
|           | <b>E6J</b>  | <b>700</b>   |   |                |  |    |          |          |        |        |
|           |   | 01.1988 → 12.1995  | B | 4              | 1390 cm <sup>3</sup>                                       | 2V | 57-59 kW | 78-80 PS | ⊗9,5   | - 77   |
|           | <b>19 I Hatchback Van (S53_), 19 II Hatchback Van (S53_)</b>        |  |   |                |  |    |          |          |        |        |
|           | <b>80 00229 1 0 000</b>   | ∅75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]   |   |                |  |    |          |          |        |        |
|           | <b>77 817 610</b>   | [Set] HL 0,25 ∅ 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |   |                |  |    |          |          |        |        |
|           | <b>87 845 618</b>   | [Set] PL 0,25 ∅ 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |   |                |  |    |          |          |        |        |
|           | <b>511018</b>   | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III   |   | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |    |          |          |        |        |
|           | <b>511017</b>   | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |   | <b>81-5134</b> | EX; 12.06/ x 7 x 49 B1                                     |    |          |          |        |        |
|           |   |  |   | <b>81-5133</b> | IN; 12.06/ x 7 x 42 B1                                     |    |          |          |        |        |
|           | <b>7.31737.01.0</b>   | mechanical   |   |                |  |    |          |          |        |        |
|           | <b>7.05270.46.0</b>   | lambda sensor; control sensor; heated  |   |                |  |    |          |          |        |        |
| <b>18</b> |   | <b>75.8</b>  |   |                |  |    |          |          |        |        |
|           | <b>E6J</b>  | <b>738</b>   |   |                |  |    |          |          |        |        |
|           |   | 09.1991 → 08.1997  | B | 4              | 1390 cm <sup>3</sup>                                       | 2V | 43 kW    | 60 PS    | ⊗8,9:1 | - 77   |
|           | <b>E6J</b>  | <b>734</b>   |   |                |  |    |          |          |        |        |
|           |   | 09.1991 → 08.1997  | B | 4              | 1390 cm <sup>3</sup>                                       | 2V | 43-44 kW | 60 PS    | ⊗9,5   | - 77   |
|           | <b>E7J</b>  | <b>773</b>   |   |                |  |    |          |          |        |        |
|           |   | 09.1991 → 08.1997  | B | 4              | 1390 cm <sup>3</sup>                                       | 2V | 55-59 kW | 75-80 PS | ⊗9,5   | - 77   |
|           | <b>RAPID Box Body/MPV (F40_, G40_)</b>                              |  |   |                |  |    |          |          |        |        |
|           | <b>80 00229 1 0 000</b>   | ∅75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]   |   |                |  |    |          |          |        |        |

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|  | <b>77 817 610</b>   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |
|  | <b>87 845 618</b>   | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |
|  | <b>511018</b>       | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III   |
|  | <b>511017</b>       | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |
|  | <b>KK-7H</b>        | valve cotter; number of notches: 1;<br>valve stem diameter: 7  |
|  | <b>81-5134</b>      | EX; 12.06/ x 7 x 49 B1   |
|  | <b>81-5133</b>      | IN; 12.06/ x 7 x 42 B1   |
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic   |

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|-----------|--|-------------|
| <b>19</b> |  | <b>75.8</b> |
|           | <b>E7F</b>   | <b>706</b>  |
|           | 01.1991 → 09.1998 B 4 1171 cm <sup>3</sup> 2V 40-43 kW 54-58 PS ⚙️8,8 - 64.9 |             |
|           | <b>CLIO I Hatchback Van (S57_)</b>   |             |

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|  | <b>80 00229 1 0 000</b> | Ø75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]   |
|  | <b>77 817 610</b>       | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |
|  | <b>87 845 618</b>       | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |
|  | <b>511018</b>           | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III   |
|  | <b>511017</b>           | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |
|  | <b>KK-7H</b>            | valve cotter; number of notches: 1;<br>valve stem diameter: 7  |
|  | <b>81-5134</b>          | EX; 12.06/ x 7 x 49 B1   |
|  | <b>81-5133</b>          | IN; 12.06/ x 7 x 42 B1   |
|  | <b>7.18222.01.0</b>     | intake manifold pressure sensor; pneumatic   |
|  | <b>7.03703.53.0</b>     | throttle body; mechanical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer. |
|  | <b>7.05270.51.0</b>     | lambda sensor; control sensor; heated  |

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|-----------|---|-------------|
| <b>20</b> |   | <b>75.8</b> |
|           | <b>E7F</b>  | <b>708</b>  |
|           | 05.1995 → 11.1998 B 4 1171 cm <sup>3</sup> 2V 43-48 kW 58-65 PS ⚙️9,25 - 64.9 |             |
|           | <b>RAPID Box Body/MPV (F40_, G40_)</b>  |             |

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|  | <b>80 00229 1 0 000</b> | Ø75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]   |
|  | <b>77 817 610</b>       | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |
|  | <b>87 845 618</b>       | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |
|  | <b>511018</b>           | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III   |
|  | <b>511017</b>           | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |
|  | <b>KK-7H</b>            | valve cotter; number of notches: 1;<br>valve stem diameter: 7  |
|  | <b>81-5134</b>          | EX; 12.06/ x 7 x 49 B1   |
|  | <b>81-5133</b>          | IN; 12.06/ x 7 x 42 B1   |
|  | <b>7.31737.01.0</b>     | mechanical   |

|           |  |             |
|-----------|--|-------------|
| <b>21</b> |  | <b>75.8</b> |
|           | <b>E7F</b>   | <b>750</b>  |
|           | 01.1994 → 09.1998 B 4 1171 cm <sup>3</sup> 2V 43-44 kW 58-60 PS ⚙️9,5 - 64.9 |             |
|           | <b>CLIO I Hatchback Van (S57_)</b>   |             |

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|--|-------------------------|--|
|  | <b>80 00229 1 0 000</b> | Ø75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3]   |
|  | <b>77 817 610</b>       | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A<br><b>77 817 620 0,50 / 77 817 630 0,75 / 77 817 600 STD / 77 817 640 1,00</b> |
|  | <b>87 845 618</b>       | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>                   |

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|  | <b>511018</b> | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III |  | <b>KK-7H</b>   | valve cotten; number of notches: 1; valve stem diameter: 7 |
|  | <b>511017</b> | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |  | <b>81-5134</b> | EX; 12.06/ x 7 x 49 B1                                     |
|  |               |  |  | <b>81-5133</b> | IN; 12.06/ x 7 x 42 B1                                     |

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|--|---------------------|--|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic |
|--|---------------------|--|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.05270.46.0</b> | lambda sensor; control sensor; heated |
|--|---------------------|---------------------------------------|

|           |  |  |
|-----------|--|--|
| <b>22</b> |  | <b>75.8</b>  |
|           | <b>E7J</b>                             | <b>720, 724</b>  |
|           | <b>RAPID Box Body/MPV (F40_, G40_)</b> |  |
|           | 09.1991 → 08.1997                      | B 4 1390 cm <sup>3</sup> 2V 43-59 kW 58-80 PS 9,5 - 77 |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00229 1 0 000</b> | Ø75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3] |
|--|-------------------------|--|

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|--|-------------------|---|
|  | <b>77 817 610</b> | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A |
|  | <b>87 845 618</b> | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A |

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|  | <b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |
|--|---|

|  |               |  |  |                |  |
|--|---------------|--|--|----------------|--|
|  | <b>511018</b> | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III |  | <b>KK-7H</b>   | valve cotten; number of notches: 1; valve stem diameter: 7 |
|  | <b>511017</b> | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |  | <b>81-5134</b> | EX; 12.06/ x 7 x 49 B1                                     |
|  |               |  |  | <b>81-5133</b> | IN; 12.06/ x 7 x 42 B1                                     |

|  |                     |            |
|--|---------------------|------------|
|  | <b>7.31737.01.0</b> | mechanical |
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|  |                     |  |
|--|---------------------|--|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic |
|--|---------------------|--|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.05270.51.0</b> | lambda sensor; control sensor; heated |
|--|---------------------|---------------------------------------|

|           |  |  |
|-----------|--|--|
| <b>23</b> |  | <b>75.8</b>  |
|           | <b>E7J</b>                             | <b>728</b>   |
|           | <b>RAPID Box Body/MPV (F40_, G40_)</b> |  |
|           | 01.1994 → 03.1998                      | B 4 1390 cm <sup>3</sup> 2V 58-59 kW 79-80 PS 9,5 - 77 |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00229 1 0 000</b> | Ø75.8; STD; set: 1; [R G6 CR 1.5] [M IFU 1.75] [SSF 3] |
|--|-------------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>77 817 610</b> | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.075 St/A |
|  | <b>87 845 618</b> | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A |

|  |   |
|--|---|
|  | <b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |
|--|---|

|  |               |  |  |                |  |
|--|---------------|--|--|----------------|--|
|  | <b>511018</b> | EX; 33.6 x 7 x 107.7 x A/S - - 45° - 1 - III |  | <b>KK-7H</b>   | valve cotten; number of notches: 1; valve stem diameter: 7 |
|  | <b>511017</b> | IN; 37.6 x 7 x 107.7 x S - - 30° - 1 - III   |  | <b>81-5134</b> | EX; 12.06/ x 7 x 49 B1                                     |
|  |               |  |  | <b>81-5133</b> | IN; 12.06/ x 7 x 42 B1                                     |

|  |                     |            |
|--|---------------------|------------|
|  | <b>7.31737.01.0</b> | mechanical |
|--|---------------------|------------|

|  |                     |  |
|--|---------------------|--|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic |
|--|---------------------|--|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.05270.46.0</b> | lambda sensor; control sensor; heated |
|--|---------------------|---------------------------------------|

|           |                         |   |
|-----------|-------------------------|---|
| <b>24</b> |                         | <b>76</b>   |
|           | <b>C1J</b>              | <b>700</b>  |
|           | <b>TRAFIC Van (TXX)</b> |   |
|           | 05.1989 → 06.1991       | B 4 1397 cm <sup>3</sup> 2V 35-36 kW 48-50 PS 8,25 - 77 |

|  |                   |   |
|--|-------------------|---|
|  | <b>77 085 618</b> | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A |
|  | <b>87 845 618</b> | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A |

|  |   |
|--|---|
|  | <b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |
|--|---|

cont...

|  |               |  |  |                |                             |
|--|---------------|--|--|----------------|-----------------------------|
|  | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7 |  | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |
|  | <b>MK-7H2</b> | valve cotter; number of notches: 2; valve stem diameter: 7 |  |                |                             |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|--|---------------------|--|

|           |  |   |
|-----------|--|---|
| <b>25</b> |  | <b>76</b>   |
|           | <b>C1J</b>   | <b>768</b>  |
|           |  | 07.1985 → 08.1992 B 4 1397 cm <sup>3</sup> 2V 39-44 kW 53-60 PS ⚙9 - 77 |
|           | <b>C2J</b>   | <b>784</b>  |
|           |  | 03.1986 → 08.1991 B 4 1397 cm <sup>3</sup> 2V 44 kW 60 PS ⚙9 - 77       |
|           | <b>RAPID Box Body/MPV (F40_, G40_), TRAFIC Van (TXX)</b> |   |

|  |                   |  |
|--|-------------------|--|
|  | <b>93 696 600</b> | Cylinder diameter: 76; KH: 37.5; GL: 64; piston pin: 20x64; number of piston rings: 3<br>SLF 4 CR<br>→ <b>80 00230 1 0 ...</b> |
|--|-------------------|--|

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00230 1 0 000</b> | Ø76; STD; set: 1; [R G6 CR 1.75] [M 2] [SLF CR 3.947] |
|--|-------------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>93 696 960</b> | piston: 93696600; cylinder liner: 89060110 |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>89 060 110</b> | N - Wet cylinder liner; finished; A=80.55 C=90.2 L=134 H=95 |
|--|-------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>77 085 618</b> | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |
|  | <b>87 845 618</b> | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |

|  |               |  |  |                |                             |
|--|---------------|--|--|----------------|-----------------------------|
|  | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7 |  | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |
|  | <b>MK-7H2</b> | valve cotter; number of notches: 2; valve stem diameter: 7 |  |                |                             |

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical |
|--|---------------------|--------------------------------|

|           |  |  |
|-----------|--|--|
| <b>26</b> |  | <b>76</b>  |
|           | <b>C1J</b>                             | <b>780</b>   |
|           |  | 07.1985 → 08.1991 B 4 1397 cm <sup>3</sup> 2V 43 kW 58 PS ⚙9,25 - 77 |
|           | <b>RAPID Box Body/MPV (F40_, G40_)</b> |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>77 085 618</b> | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |
|  | <b>87 845 618</b> | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |

|  |               |  |  |                |                             |
|--|---------------|--|--|----------------|-----------------------------|
|  | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7 |  | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |
|  | <b>MK-7H2</b> | valve cotter; number of notches: 2; valve stem diameter: 7 |  |                |                             |

|  |                     |                                |
|--|---------------------|--------------------------------|
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical |
|--|---------------------|--------------------------------|

|           |  |   |
|-----------|--|---|
| <b>27</b> |  | <b>76</b>   |
|           | <b>C3J</b>                             | <b>700, 702</b>   |
|           |  | 08.1988 → 03.1998 B 4 1397 cm <sup>3</sup> 2V 43-44 kW 58-60 PS ⚙9 - 77 |
|           | <b>RAPID Box Body/MPV (F40_, G40_)</b> |   |

|  |                   |  |
|--|-------------------|--|
|  | <b>77 085 618</b> | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |
|  | <b>87 845 618</b> | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |

|  |               |  |  |                |                             |
|--|---------------|--|--|----------------|-----------------------------|
|  | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7 |  | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |
|  | <b>MK-7H2</b> | valve cotter; number of notches: 2; valve stem diameter: 7 |  |                |                             |

cont...

**R**

**7.18222.01.0** intake manifold pressure sensor; pneumatic

|           |   |   |
|-----------|---|---|
| <b>28</b> |   | <b>78</b>   |
|           | <b>F8M</b>  | <b>720</b>  |
|           | RAPID Box Body/MPV (F40_, G40_), SUPER 5 Hatchback Van (S40_) |   |
|           | 10.1984 → 12.1996   | D 4 1595 cm <sup>3</sup> 2V 40 kW 55 PS 22,5 - 83.5 |

**80 00231 1 0 000** Ø78; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]

**78 859 608** [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  
**77 089 618** [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A  
**77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD**  
**77 090 618** [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A  
**77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD**

**517963** EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III **KK-8H** valve cotter; number of notches: 1; valve stem diameter: 8

**50 006 275** CAM, chilled cast iron

**50 005 301** mechanical **50 005 865**

**50 006 459** mechanical; height: 28.5; Outer Ø: 35; length: 28.5

|           |                                 |   |
|-----------|---------------------------------|---|
| <b>29</b> |                                 | <b>78</b>   |
|           | <b>F8M</b>                      | <b>730, 736</b>                                     |
|           | RAPID Box Body/MPV (F40_, G40_) |   |
|           | 03.1986 → 08.1998               | D 4 1595 cm <sup>3</sup> 2V 40 kW 55 PS 22,5 - 83.5 |

**90 468 800** Cylinder diameter: 78; KH: 47.25; MT: -1.5; GL: 74.5; piston pin: 24x66.5; number of piston rings: 3  
R 2 CR G6  
M 2  
DSF 3 CR  
→ **80 00231 1 0 ...**  
cylinder head gasketpiston protrusion:  
thickness more thanless than  
1,65 mm + 0,885 + 0,885  
1,75 mm + 0,885 + 0,985  
1,85 mm + 0,985 + 1,085

**80 00231 1 0 000** Ø78; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]

**78 859 608** [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  
**77 089 618** [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A  
**77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD**  
**77 090 618** [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A  
**77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD**

**517963** EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III **KK-8H** valve cotter; number of notches: 1; valve stem diameter: 8

**50 006 275** CAM, chilled cast iron

**50 005 301** mechanical **50 005 865**

**50 006 459** mechanical; height: 28.5; Outer Ø: 35; length: 28.5

**R**



## 30 78

|  |                                 |                   |   |   |                      |    |       |       |       |        |
|--|---------------------------------|-------------------|---|---|----------------------|----|-------|-------|-------|--------|
|  | F8M                             | <b>760</b>        |   |   |                      |    |       |       |       |        |
|  |                                 | 09.1991 → 08.1998 | D | 4 | 1595 cm <sup>3</sup> | 2V | 40 kW | 55 PS | ⊗22,5 | - 83.5 |
|  | RAPID Box Body/MPV (F40_, G40_) |                   |   |   |                      |    |       |       |       |        |

|  |                   |  |   |    |                    |  |  |  |  |  |
|--|-------------------|--|---|----|--------------------|--|--|--|--|--|
|  | <b>90 468 800</b> | Cylinder diameter: 78; KH: 47.25; MT: -1.5; GL: 74.5; piston pin: 24x66.5; number of piston rings: 3 |   |    |                    |  |  |  |  |  |
|  |                   | R  | 2 | CR | G6                 |  |  |  |  |  |
|  |                   | M  | 2 |    |                    |  |  |  |  |  |
|  |                   | DSF  | 3 | CR |                    |  |  |  |  |  |
|  |                   | → <b>80 00231 1 0 ...</b>  |   |    |                    |  |  |  |  |  |
|  |                   | cylinder head gasketpiston protrusion:   |   |    |                    |  |  |  |  |  |
|  |                   | thickness  |   |    | more thanless than |  |  |  |  |  |
|  |                   | 1,65 mm  |   |    | + 0,885            |  |  |  |  |  |
|  |                   | 1,75 mm  |   |    | + 0,885 + 0,985    |  |  |  |  |  |
|  |                   | 1,85 mm  |   |    | + 0,985 + 1,085    |  |  |  |  |  |

|  |                         |  |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|--|
|  | <b>80 00231 1 0 000</b> | ⊗78; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3] |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|--|

|  |                   |   |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|
|  | <b>78 859 608</b> | [Pair] AS STD ⌀ 60.750 / 79.750 // 2.350 St/A             |  |  |  |  |  |  |  |  |
|  | <b>77 089 618</b> | [Set] PL 0,25 ⌀ 47.770 / 51.587 / 20.500 / 1.893 St/A     |  |  |  |  |  |  |  |  |
|  |                   | <b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |  |  |  |  |  |  |  |  |
|  | <b>77 090 618</b> | [Set] HL 0,25 ⌀ 54.545 / 58.731 / 18.500 / 2.070 St/A     |  |  |  |  |  |  |  |  |
|  |                   | <b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |  |  |  |  |  |  |  |  |

|  |               |   |  |              |  |
|--|---------------|---|--|--------------|--|
|  | <b>517963</b> | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III |  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
|--|---------------|---|--|--------------|--|

|  |                   |                        |  |  |  |  |  |  |  |  |
|--|-------------------|------------------------|--|--|--|--|--|--|--|--|
|  | <b>50 006 275</b> | CAM, chilled cast iron |  |  |  |  |  |  |  |  |
|--|-------------------|------------------------|--|--|--|--|--|--|--|--|

|  |                   |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|
|  | <b>50 005 865</b> |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|

|  |                   |   |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|
|  | <b>50 006 459</b> | mechanical; height: 28.5; Outer ⌀: 35; length: 28.5 |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|

## 31 80

|  |                                 |                   |   |   |                      |    |       |       |       |      |
|--|---------------------------------|-------------------|---|---|----------------------|----|-------|-------|-------|------|
|  | F8Q                             | <b>620</b>        |   |   |                      |    |       |       |       |      |
|  |                                 | 08.1995 → 09.2000 | D | 4 | 1870 cm <sup>3</sup> | 2V | 47 kW | 64 PS | ⊗21,5 | - 93 |
|  | MEGANE I Hatchback Van (SA0/1_) |                   |   |   |                      |    |       |       |       |      |

|  |                   |   |   |    |                    |    |  |  |  |  |
|--|-------------------|---|---|----|--------------------|----|--|--|--|--|
|  | <b>92 006 800</b> | Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3 |   |    |                    |    |  |  |  |  |
|  |                   | <b>92 006 820 80.50</b>   |   |    |                    |    |  |  |  |  |
|  |                   | RTK   |   |    |                    |    |  |  |  |  |
|  |                   | R   | 2 | MO | G6                 |    |  |  |  |  |
|  |                   | M   | 2 |    |                    | G3 |  |  |  |  |
|  |                   | DSF   | 3 | CR |                    |    |  |  |  |  |
|  |                   | → <b>80 00232 1 0 ...</b>   |   |    |                    |    |  |  |  |  |
|  |                   | cylinder head gasketpiston protrusion:  |   |    |                    |    |  |  |  |  |
|  |                   | notches   |   |    | more thanless than |    |  |  |  |  |
|  |                   | 2   |   |    | +0,868             |    |  |  |  |  |
|  |                   | 1   |   |    | +0,868 +1,000      |    |  |  |  |  |
|  |                   | 3   |   |    | +1,000             |    |  |  |  |  |

|  |                         |   |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|--|
|  | <b>80 00232 1 0 000</b> | ⊗80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3] |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|--|

|  |                   |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|
|  | <b>78 859 608</b> | [Pair] AS STD ⌀ 60.750 / 79.750 // 2.350 St/A  |  |  |  |  |  |  |  |  |
|  | <b>77 089 618</b> | [Set] PL 0,25 ⌀ 47.770 / 51.587 / 20.500 / 1.893 St/A  |  |  |  |  |  |  |  |  |
|  |                   | <b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD, →12.1997</b>                                      |  |  |  |  |  |  |  |  |
|  | <b>77 090 618</b> | [Set] HL 0,25 ⌀ 54.545 / 58.731 / 18.500 / 2.070 St/A  |  |  |  |  |  |  |  |  |
|  |                   | <b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD, →12.1997</b>                                      |  |  |  |  |  |  |  |  |
|  | <b>77 752 610</b> | [Set] PL 0,25 ⌀ 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 ⌀ 47.770 / 51.587 / 20.500 / 1.893 St/B/G |  |  |  |  |  |  |  |  |
|  |                   | <b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD, without locating lugs, 01.1998→</b>               |  |  |  |  |  |  |  |  |
|  | <b>77 753 610</b> | [Set] HL 0,25 ⌀ 54.545 / 58.731 / 18.500 / 2.073 St/B/G  |  |  |  |  |  |  |  |  |
|  |                   | <b>77 753 620 0,50 / 77 753 600 STD, without locating lugs, 01.1998→</b>                                 |  |  |  |  |  |  |  |  |

|  |               |   |  |              |  |
|--|---------------|---|--|--------------|--|
|  | <b>517963</b> | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III |  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
|--|---------------|---|--|--------------|--|

|  |                 |                             |  |  |  |  |  |  |  |  |
|--|-----------------|-----------------------------|--|--|--|--|--|--|--|--|
|  | <b>81-47103</b> | IN/EX; 13.07/ x 8 x 37.7 B1 |  |  |  |  |  |  |  |  |
|--|-----------------|-----------------------------|--|--|--|--|--|--|--|--|

cont...

**R**

|  |            |            |
|--|------------|------------|
|  | 50 005 301 | mechanical |
|--|------------|------------|

|  |            |   |
|--|------------|---|
|  | 50 006 427 | mechanical; height: 26.5; Outer Ø: 35; length: 26.5 |
|--|------------|---|

|           |   |   |
|-----------|---|---|
| <b>32</b> |   | <b>80</b>   |
|           | F8Q   | <b>622</b>  |
|           | 08.1995 → 09.2000   | D 4 1870 cm <sup>3</sup> 2V 47 kW 64 PS 21,5 - 93 |
|           | MEGANE I Hatchback Van (SA0/1_), Megane I Kombi van (KA_) |   |

|  |            |  |
|--|------------|--|
|  | 78 859 608 | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
|  | 77 089 618 | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD, →12.1997</b>   |
|  | 77 090 618 | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD, →12.1997</b>   |
|  | 77 752 610 | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br><b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD, without locating lugs, 01.1998→</b> |
|  | 77 753 610 | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br><b>77 753 620 0,50 / 77 753 600 STD, without locating lugs, 01.1998→</b>  |

|  |          |   |  |              |  |
|--|----------|---|--|--------------|--|
|  | 517963   | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III |  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | 81-47103 | IN/EX; 13.07/ x 8 x 37.7 B1                       |  |              |  |

|  |            |                        |
|--|------------|------------------------|
|  | 50 006 198 | CAM, chilled cast iron |
|--|------------|------------------------|

|  |              |                       |
|--|--------------|-----------------------|
|  | 7.22818.57.0 | EGR valve; electrical |
|--|--------------|-----------------------|

|  |            |   |
|--|------------|---|
|  | 50 006 427 | mechanical; height: 26.5; Outer Ø: 35; length: 26.5 |
|--|------------|---|

|           |                                 |   |
|-----------|---------------------------------|---|
| <b>33</b> |                                 | <b>80</b>   |
|           | F8Q                             | <b>624</b>  |
|           | 08.1995 → 09.2000               | D 4 1870 cm <sup>3</sup> 2V 47 kW 64 PS 21,5 - 93 |
|           | MEGANE I Hatchback Van (SA0/1_) |   |

|  |            |  |
|--|------------|--|
|  | 78 859 608 | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
|  | 77 089 618 | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD, →12.1997</b>   |
|  | 77 090 618 | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD, →12.1997</b>   |
|  | 77 752 610 | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br><b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD, without locating lugs, 01.1998→</b> |
|  | 77 753 610 | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br><b>77 753 620 0,50 / 77 753 600 STD, without locating lugs, 01.1998→</b>  |

|  |          |   |  |              |  |
|--|----------|---|--|--------------|--|
|  | 517963   | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III |  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | 81-47103 | IN/EX; 13.07/ x 8 x 37.7 B1                       |  |              |  |

|  |            |                        |
|--|------------|------------------------|
|  | 50 006 278 | CAM, chilled cast iron |
|--|------------|------------------------|

|  |            |   |
|--|------------|---|
|  | 50 006 427 | mechanical; height: 26.5; Outer Ø: 35; length: 26.5 |
|--|------------|---|

R

|           |  |   |
|-----------|--|---|
| <b>34</b> |  | <b>80</b>   |
|           | <b>F8Q</b>                             | <b>640</b>  |
|           |  | 09.1994 → 03.1998 D 4 1870 cm <sup>3</sup> 2V 40 kW 54 PS $\approx$ 21,5 - 93 |
|           | <b>RAPID Box Body/MPV (F40_, G40_)</b> |   |

|  |  |   |
|--|--|---|
|  | <b>92 006 800</b>                      | Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3 |
|  | <b>92 006 820</b>                      | 80.50   |
|  | RTK                                    |   |
|  | R 2 MO G6                              |   |
|  | M 2 G3                                 |   |
|  | DSF 3 CR                               |   |
|  | → <b>80 00232 1 0 ...</b>              |   |
|  | cylinder head gasketpiston protrusion: |   |
|  | notches                                | more thanless than  |
|  | 2                                      | +0,868 +0,868   |
|  | 1                                      | +0,868 +1,000   |
|  | 3                                      | +1,000  |

|  |   |   |   |
|--|---|---|---|
|  | <b>80 00232 1 0 000</b>                                   | Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3] |   |
|  | <b>78 859 608</b>   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A         |   |
|  | <b>77 089 618</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A |   |
|  | <b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |   |   |
|  | <b>77 090 618</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A |   |
|  | <b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |   |   |
|  | <b>517963</b>   | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III     | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>81-47103</b>   | IN/EX; 13.07/ x 8 x 37.7 B1                           |   |
|  | <b>50 005 865</b>   |   |   |

|           |  |   |
|-----------|--|---|
| <b>35</b> |  | <b>80</b>   |
|           | <b>F8Q</b>                             | <b>646</b>  |
|           |  | 09.1991 → 03.1998 D 4 1870 cm <sup>3</sup> 2V 47-66 kW 64-90 PS $\approx$ 21,5 - 93 |
|           | <b>RAPID Box Body/MPV (F40_, G40_)</b> |   |

|  |  |   |
|--|--|---|
|  | <b>92 006 800</b>                      | Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3 |
|  | <b>92 006 820</b>                      | 80.50   |
|  | RTK                                    |   |
|  | R 2 MO G6                              |   |
|  | M 2 G3                                 |   |
|  | DSF 3 CR                               |   |
|  | → <b>80 00232 1 0 ...</b>              |   |
|  | cylinder head gasketpiston protrusion: |   |
|  | notches                                | more thanless than  |
|  | 2                                      | +0,868  |
|  | 1                                      | +0,868 +1,000   |
|  | 3                                      | +1,000  |

|  |   |  |  |
|--|---|--|--|
|  | <b>80 00232 1 0 000</b>                                   | Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3]  |  |
|  | <b>78 859 608</b>   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |  |
|  | <b>77 089 618</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A  |  |
|  | <b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> | →12.1997   |  |
|  | <b>77 090 618</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A  |  |
|  | <b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> | →12.1997   |  |
|  | <b>77 752 610</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G |  |
|  | <b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD</b> | without locating lugs, 01.1998→  |  |
|  | <b>77 753 610</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G  |  |
|  | <b>77 753 620 0,50 / 77 753 600 STD</b>                   | without locating lugs, 01.1998→  |  |

|  |                 |   |   |
|--|-----------------|---|---|
|  | <b>517963</b>   | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>81-47103</b> | IN/EX; 13.07/ x 8 x 37.7 B1                       |   |

cont...

**R**



50 005 865



50 006 427 mechanical; height: 26.5; Outer Ø: 35; length: 26.5

**36**

**80**



F8Q

648

09.1994 → 03.1998 D 4 1870 cm<sup>3</sup> 2V 40-66 kW 54-90 PS 21,5:1 - 93

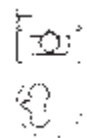


RAPID Box Body/MPV (F40\_, G40\_)



92 006 800

Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3



92 006 820 80.50

RTK

R 2 MO G6

M 2 G3

DSF 3 CR

→ 80 00232 1 0 ...

cylinder head gasketpiston protrusion:

notches more thanless than

2 +0,868

1 +0,868 +1,000

3 +1,000



80 00232 1 0 000

Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3]



78 859 608

[Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A



77 089 618

[Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A  
77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD, →12.1997

77 090 618

[Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A  
77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD, →12.1997

77 752 610

[Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G  
77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD, without locating lugs, 01.1998→

77 753 610

[Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G  
77 753 620 0,50 / 77 753 600 STD, without locating lugs, 01.1998→



517963

EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III



**KK-8H**

valve cotter; number of notches: 1;  
valve stem diameter: 8



81-47103

IN/EX; 13.07/ x 8 x 37.7 B1



50 006 427

mechanical; height: 26.5; Outer Ø: 35; length: 26.5

50 007 540

mechanical; height: 7.55; Outer Ø: 35; inner Ø: 33; length: 30

50 007 542

mechanical; height: 7.65; Outer Ø: 35; inner Ø: 33; length: 30

50 007 541

mechanical; height: 7.6; Outer Ø: 35; inner Ø: 33; length: 30

50 007 544

mechanical; height: 7.75; Outer Ø: 35; inner Ø: 33; length: 30

50 007 543

mechanical; height: 7.7; Outer Ø: 35; inner Ø: 33; length: 30

50 007 546

mechanical; height: 7.85; Outer Ø: 35; inner Ø: 33; length: 30

50 007 545

mechanical; height: 7.8; Outer Ø: 35; inner Ø: 33; length: 30

50 007 548

mechanical; height: 7.95; Outer Ø: 35; inner Ø: 33; length: 30

50 007 547

mechanical; height: 7.9; Outer Ø: 35; inner Ø: 33; length: 30

50 007 549

mechanical; height: 8; Outer Ø: 35; inner Ø: 33; length: 30

**37**

**80**



F8Q

662

03.1999 → 01.2000 D 4 1870 cm<sup>3</sup> 2V 40-48 kW 54-65 PS 21,5 - 93

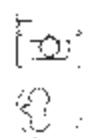


CLIO II Hatchback Van (SB0/1/2\_)



40 070 600

Cylinder diameter: 80; KH: 42.35; MT: -4.5; GL: 67.25; piston pin: 24x63; number of piston rings: 3



40 070 620 80.50

R 2 MO G6

M 2 G3

DSF 3 CR

cylinder head gasketpiston protrusion:

notches more thanless than

2 +0,868

1 +0,868 +1,000

3 +1,000

cont...

R

|  |                         |  |   |
|--|-------------------------|--|---|
|  | <b>80 00232 1 0 000</b> | Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3]  |   |
|  | <b>78 859 608</b>       | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |
|  | <b>77 752 610</b>       | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G<br><b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600</b> STD, without locating lugs |   |
|  | <b>77 753 610</b>       | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G<br><b>77 753 620 0,50 / 77 753 600</b> STD, without locating lugs  |   |
|  | <b>517963</b>           | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>81-47103</b>         | IN/EX; 13.07/ x 8 x 37.7 B1  |   |
|  | <b>50 006 198</b>       | CAM, chilled cast iron   |   |
|  | <b>50 005 301</b>       | mechanical   |   |
|  | <b>50 006 427</b>       | mechanical; height: 26.5; Outer Ø: 35; length: 26.5  |   |
|  | <b>50 007 540</b>       | mechanical; height: 7.55; Outer Ø: 35; inner Ø: 33; length: 30   |   |
|  | <b>50 007 542</b>       | mechanical; height: 7.65; Outer Ø: 35; inner Ø: 33; length: 30   |   |
|  | <b>50 007 541</b>       | mechanical; height: 7.6; Outer Ø: 35; inner Ø: 33; length: 30  |   |
|  | <b>50 007 544</b>       | mechanical; height: 7.75; Outer Ø: 35; inner Ø: 33; length: 30   |   |
|  | <b>50 007 543</b>       | mechanical; height: 7.7; Outer Ø: 35; inner Ø: 33; length: 30  |   |
|  | <b>50 007 546</b>       | mechanical; height: 7.85; Outer Ø: 35; inner Ø: 33; length: 30   |   |
|  | <b>50 007 545</b>       | mechanical; height: 7.8; Outer Ø: 35; inner Ø: 33; length: 30  |   |
|  | <b>50 007 548</b>       | mechanical; height: 7.95; Outer Ø: 35; inner Ø: 33; length: 30   |   |
|  | <b>50 007 547</b>       | mechanical; height: 7.9; Outer Ø: 35; inner Ø: 33; length: 30  |   |
|  | <b>50 007 549</b>       | mechanical; height: 8; Outer Ø: 35; inner Ø: 33; length: 30  |   |

|                                    |  |           |            |                   |   |   |          |    |          |          |      |      |
|------------------------------------|--|-----------|------------|-------------------|---|---|----------|----|----------|----------|------|------|
| <b>38</b>                          |  | <b>80</b> | <b>678</b> | 04.1996 → 02.1998 | D | 4 | 1870 cm³ | 2V | 40-48 kW | 54-65 PS | 21,5 | - 93 |
| <b>CLIO I Hatchback Van (S57_)</b> |  |           |            |                   |   |   |          |    |          |          |      |      |

|  |  |   |
|--|--|---|
|  | <b>92 006 800</b>                      | Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3 |
|  | <b>92 006 820 80.50</b>                | RTK   |
|  | R 2                                    | MO G6   |
|  | M 2                                    | G3  |
|  | DSF 3                                  | CR  |
|  | → <b>80 00232 1 0 ...</b>              |   |
|  | cylinder head gasketpiston protrusion: |   |
|  | notches                                | more thanless than  |
|  | 2                                      | +0,868  |
|  | 1                                      | +0,868 +1,000   |
|  | 3                                      | +1,000  |

|  |                         |  |   |
|--|-------------------------|--|---|
|  | <b>80 00232 1 0 000</b> | Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3]  |   |
|  | <b>78 859 608</b>       | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |
|  | <b>77 089 618</b>       | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608</b> STD |   |
|  | <b>77 090 618</b>       | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608</b> STD |   |
|  | <b>517963</b>           | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>81-47103</b>         | IN/EX; 13.07/ x 8 x 37.7 B1  |   |
|  | <b>50 005 301</b>       | mechanical   | <b>50 005 865</b><br><b>7.07919.20.0</b>                                |
|  | <b>50 006 427</b>       | mechanical; height: 26.5; Outer Ø: 35; length: 26.5  |   |

**R**

|  |   |            |
|--|---|------------|
| <b>39</b>                              |   | <b>80</b>  |
|  | <b>F8Q</b>  | <b>682</b> |
|  | 09.1994 → 03.1998 D 4 1870 cm <sup>3</sup> 2V 40 kW 54 PS 21,5 - 93 |            |
| <b>RAPID Box Body/MPV (F40_, G40_)</b> |   |            |

|  |  |   |
|--|--|---|
|  | <b>92 006 800</b>                      | Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3 |
|  | <b>92 006 820 80.50</b>                |   |
|  | RTK                                    |   |
|  | R 2 MO G6                              |   |
|  | M 2 G3                                 |   |
|  | DSF 3 CR                               |   |
|  | → <b>80 00232 1 0 ...</b>              |   |
|  | cylinder head gasketpiston protrusion: |   |
|  | notches                                | more thanless than  |
|  | 2                                      | +0,868  |
|  | 1                                      | +1,000  |
|  | 3                                      | +1,000  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00232 1 0 000</b> | Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3] |
|--|-------------------------|---|

|  |   |  |
|--|---|--|
|  | <b>78 859 608</b>   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
|  | <b>77 089 618</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A  |
|  | <b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> | →12.1997   |
|  | <b>77 090 618</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A  |
|  | <b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> | →12.1997   |
|  | <b>77 752 610</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G |
|  | <b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD</b> | without locating lugs, 01.1998→  |
|  | <b>77 753 610</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G  |
|  | <b>77 753 620 0,50 / 77 753 600 STD</b>                   | without locating lugs, 01.1998→  |

|  |                 |   |  |              |  |
|--|-----------------|---|--|--------------|--|
|  | <b>517963</b>   | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III |  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>81-47103</b> | IN/EX; 13.07/ x 8 x 37.7 B1                       |  |              |  |

|  |                     |  |
|--|---------------------|--|
|  | <b>50 005 858</b>   |  |
|  | <b>7.07919.00.0</b> |  |
|  | <b>50 006 427</b>   | mechanical; height: 26.5; Outer Ø: 35; length: 26.5            |
|  | <b>50 007 540</b>   | mechanical; height: 7.55; Outer Ø: 35; inner Ø: 33; length: 30 |
|  | <b>50 007 542</b>   | mechanical; height: 7.65; Outer Ø: 35; inner Ø: 33; length: 30 |
|  | <b>50 007 541</b>   | mechanical; height: 7.6; Outer Ø: 35; inner Ø: 33; length: 30  |
|  | <b>50 007 544</b>   | mechanical; height: 7.75; Outer Ø: 35; inner Ø: 33; length: 30 |
|  | <b>50 007 543</b>   | mechanical; height: 7.7; Outer Ø: 35; inner Ø: 33; length: 30  |
|  | <b>50 007 546</b>   | mechanical; height: 7.85; Outer Ø: 35; inner Ø: 33; length: 30 |
|  | <b>50 007 545</b>   | mechanical; height: 7.8; Outer Ø: 35; inner Ø: 33; length: 30  |
|  | <b>50 007 548</b>   | mechanical; height: 7.95; Outer Ø: 35; inner Ø: 33; length: 30 |
|  | <b>50 007 547</b>   | mechanical; height: 7.9; Outer Ø: 35; inner Ø: 33; length: 30  |
|  | <b>50 007 549</b>   | mechanical; height: 8; Outer Ø: 35; inner Ø: 33; length: 30    |

R

|  |   |            |
|--|---|------------|
| <b>40</b>  |   | <b>80</b>  |
|  | <b>F8Q</b>  | <b>706</b> |
|  | 09.1988 → 12.1995 D 4 1870 cm <sup>3</sup> 2V 47-48 kW 64-65 PS 21,5 - 93 |            |
| <b>19 I Hatchback Van (S53_), 19 II Hatchback Van (S53_)</b> |   |            |

|  |  |   |
|--|--|---|
|  | <b>92 006 800</b>                      | Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3 |
|  | <b>92 006 820 80.50</b>                |   |
|  | RTK                                    |   |
|  | R 2 MO G6                              |   |
|  | M 2 G3                                 |   |
|  | DSF 3 CR                               |   |
|  | → <b>80 00232 1 0 ...</b>              |   |
|  | cylinder head gasketpiston protrusion: |   |
|  | notches                                | more thanless than  |
|  | 2                                      | +0,868  |
|  | 1                                      | +1,000  |
|  | 3                                      | +1,000  |

cont...

|  |                         |  |  |   |
|--|-------------------------|--|--|---|
|  | <b>80 00232 1 0 000</b> | Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3]  |  |   |
|  | <b>78 859 608</b>       | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |  |   |
|  | <b>77 089 618</b>       | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |  |   |
|  | <b>77 090 618</b>       | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |  |   |
|  | <b>517963</b>           | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>81-47103</b>         | IN/EX; 13.07/ x 8 x 37.7 B1  |  |   |
|  | <b>50 005 301</b>       | mechanical   |  | <b>50 005 865</b>   |

|           |                             |            |                   |   |   |          |    |       |       |      |      |
|-----------|-----------------------------|------------|-------------------|---|---|----------|----|-------|-------|------|------|
| <b>41</b> |                             | <b>F8Q</b> | <b>710</b>        |   |   |          |    |       |       |      |      |
|           |                             |            | 06.1986 → 08.1994 | D | 4 | 1870 cm³ | 2V | 47 kW | 64 PS | 21,5 | - 93 |
|           | <b>21 Estate Van (S48_)</b> |            |                   |   |   |          |    |       |       |      |      |

|  |                   |  |
|--|-------------------|--|
|  | <b>92 006 800</b> | Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3<br><b>92 006 820 80.50</b> |
|  |                   | RTK  |
|  | R                 | 2 MO G6  |
|  | M                 | 2 G3   |
|  | DSF               | 3 CR   |
|  |                   | → <b>80 00232 1 0 ...</b>  |
|  |                   | cylinder head gasketpiston protrusion:   |
|  | notches           | more thanless than   |
|  | 2                 | +0,868 +0,868  |
|  | 1                 | +0,868 +1,000  |
|  | 3                 | +1,000   |

|  |                         |  |  |   |
|--|-------------------------|--|--|---|
|  | <b>80 00232 1 0 000</b> | Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3]  |  |   |
|  | <b>78 859 608</b>       | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |  |   |
|  | <b>77 089 618</b>       | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |  |   |
|  | <b>77 090 618</b>       | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |  |   |
|  | <b>517963</b>           | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>81-47103</b>         | IN/EX; 13.07/ x 8 x 37.7 B1  |  |   |

|           |   |            |                   |   |   |          |    |          |          |      |      |
|-----------|---|------------|-------------------|---|---|----------|----|----------|----------|------|------|
| <b>42</b> |   | <b>F8Q</b> | <b>722, 742</b>   |   |   |          |    |          |          |      |      |
|           |   |            | 09.1990 → 12.1995 | D | 4 | 1870 cm³ | 2V | 47-48 kW | 64-67 PS | 21,5 | - 93 |
|           | <b>19 I Hatchback Van (S53_), 19 II Hatchback Van (S53_), RAPID Box Body/MPV (F40_, G40_)</b> |            |                   |   |   |          |    |          |          |      |      |

|  |                   |  |
|--|-------------------|--|
|  | <b>92 006 800</b> | Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3<br><b>92 006 820 80.50</b> |
|  |                   | RTK  |
|  | R                 | 2 MO G6  |
|  | M                 | 2 G3   |
|  | DSF               | 3 CR   |
|  |                   | → <b>80 00232 1 0 ...</b>  |
|  |                   | cylinder head gasketpiston protrusion:   |
|  | notches           | more thanless than   |
|  | 2                 | +0,868 +0,868  |
|  | 1                 | +0,868 +1,000  |
|  | 3                 | +1,000   |

|  |                         |   |  |  |
|--|-------------------------|---|--|--|
|  | <b>80 00232 1 0 000</b> | Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3] |  |  |
|--|-------------------------|---|--|--|

cont...

**R**



|  |   |  |   |
|--|---|--|---|
|  | <b>78 859 608</b> [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A         |  |   |
|  | <b>77 089 618</b> [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A |  |   |
|  | <b>77 090 618</b> [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A |  |   |
|  | <b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b>               |  |   |
|  | <b>517963</b> EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III         |  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>81-47103</b> IN/EX; 13.07/ x 8 x 37.7 B1                             |  |   |
|  | <b>50 005 301</b> mechanical  |  | <b>50 005 865</b>   |
|  | <b>50 006 427</b> mechanical; height: 26.5; Outer Ø: 35; length: 26.5   |  |   |
|  | <b>50 006 459</b> mechanical; height: 28.5; Outer Ø: 35; length: 28.5   |  |   |

|           |   |   |
|-----------|---|---|
| <b>43</b> |   | <b>80</b>   |
|           | <b>F8Q</b>  | <b>724, 732, 774</b>                                    |
|           | 01.1991→09.1998   | D 4 1870 cm <sup>3</sup> 2V 47-48 kW 64-67 PS 21,5 - 93 |
|           | <b>CLIO I Hatchback Van (S57_), RAPID Box Body/MPV (F40_, G40_)</b> |   |

|  |   |
|--|---|
|  | <b>92 006 800</b> Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3 |
|  | <b>92 006 820 80.50</b>   |
|  | RTK   |
|  | R 2 MO G6   |
|  | M 2 G3  |
|  | DSF 3 CR  |
|  | → <b>80 00232 1 0 ...</b>   |
|  | cylinder head gasketpiston protrusion:  |
|  | notches more thanless than  |
|  | 2 +0,868 +0,868   |
|  | 1 +0,868 +1,000   |
|  | 3 +1,000  |

|  |   |
|--|---|
|  | <b>80 00232 1 0 000</b> Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3] |
|--|---|

|  |  |
|--|--|
|  | <b>78 859 608</b> [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
|  | <b>77 089 618</b> [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A  |
|  | <b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD, →12.1997</b>  |
|  | <b>77 090 618</b> [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A  |
|  | <b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD, →12.1997</b>  |
|  | <b>77 752 610</b> [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G |
|  | <b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD, without locating lugs, 01.1998→</b>                                 |
|  | <b>77 753 610</b> [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G  |
|  | <b>77 753 620 0,50 / 77 753 600 STD, without locating lugs, 01.1998→</b>   |

|  |   |  |   |
|--|---|--|---|
|  | <b>517963</b> EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III                                     |  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>81-47103</b> IN/EX; 13.07/ x 8 x 37.7 B1   |  |   |
|  | <b>50 005 301</b> mechanical  |  | <b>50 005 865</b>   |
|  | <b>50 006 427</b> mechanical; height: 26.5; Outer Ø: 35; length: 26.5                               |  |   |
|  | <b>50 006 459</b> mechanical; height: 28.5; Outer Ø: 35; length: 28.5, <b>F8Q 732:</b> →mot. 960901 |  |   |

R

|           |                                    |            |                   |   |   |                      |    |          |          |       |      |  |  |
|-----------|------------------------------------|------------|-------------------|---|---|----------------------|----|----------|----------|-------|------|--|--|
| <b>44</b> |                                    | <b>80</b>  |                   |   |   |                      |    |          |          |       |      |  |  |
|           | <b>F8Q</b>                         | <b>730</b> | 01.1991 → 12.1993 | D | 4 | 1870 cm <sup>3</sup> | 2V | 47-48 kW | 64-65 PS | ⊗21,5 | - 93 |  |  |
|           | <b>CLIO I Hatchback Van (S57_)</b> |            |                   |   |   |                      |    |          |          |       |      |  |  |

|  |  |   |    |    |  |  |  |  |  |  |  |  |
|--|--|---|----|----|--|--|--|--|--|--|--|--|
|  | <b>92 006 800</b>                      | Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3 |    |    |  |  |  |  |  |  |  |  |
|  | <b>92 006 820</b>                      | 80.50   |    |    |  |  |  |  |  |  |  |  |
|  | RTK                                    |   |    |    |  |  |  |  |  |  |  |  |
|  | R                                      | 2   | MO | G6 |  |  |  |  |  |  |  |  |
|  | M                                      | 2   | CR | G3 |  |  |  |  |  |  |  |  |
|  | DSF                                    | 3   | CR |    |  |  |  |  |  |  |  |  |
|  | → <b>80 00232 1 0 ...</b>              |   |    |    |  |  |  |  |  |  |  |  |
|  | cylinder head gasketpiston protrusion: |   |    |    |  |  |  |  |  |  |  |  |
|  | notches                                | more thanless than  |    |    |  |  |  |  |  |  |  |  |
|  | 2                                      |   |    |    |  |  |  |  |  |  |  |  |
|  | 1                                      | +0,868 +0,868   |    |    |  |  |  |  |  |  |  |  |
|  | 3                                      | +1,000 +1,000   |    |    |  |  |  |  |  |  |  |  |

|  |                         |   |  |  |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>80 00232 1 0 000</b> | Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3] |  |  |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|--|--|--|

|  |                   |   |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A         |  |  |  |  |  |  |  |  |  |  |
|  | <b>77 089 618</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A |  |  |  |  |  |  |  |  |  |  |
|  | <b>77 089 628</b> | 0,50 / <b>77 089 638</b> 0,75 / <b>77 089 608</b> STD |  |  |  |  |  |  |  |  |  |  |
|  | <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A |  |  |  |  |  |  |  |  |  |  |
|  | <b>77 090 628</b> | 0,50 / <b>77 090 638</b> 0,75 / <b>77 090 608</b> STD |  |  |  |  |  |  |  |  |  |  |

|  |                   |   |  |                   |  |
|--|-------------------|---|--|-------------------|--|
|  | <b>517963</b>     | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III                 |  | <b>KK-8H</b>      | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>81-47103</b>   | IN/EX; 13.07/ x 8 x 37.7 B1                                       |  |                   |  |
|  | <b>50 005 301</b> | mechanical  |  | <b>50 005 865</b> |  |
|  | <b>50 006 427</b> | mechanical; height: 26.5; Outer Ø: 35; length: 26.5, →mot. 960901 |  |                   |  |

|           |                                   |            |                   |   |   |   |                      |    |          |          |       |      |  |  |
|-----------|-----------------------------------|------------|-------------------|---|---|---|----------------------|----|----------|----------|-------|------|--|--|
| <b>45</b> |                                   | <b>80</b>  |                   |   |   |   |                      |    |          |          |       |      |  |  |
|           | <b>F8Q</b>                        | <b>740</b> | 03.1992 → 12.1995 | D | A | 4 | 1870 cm <sup>3</sup> | 2V | 66-68 kW | 90-93 PS | ⊗20,5 | - 93 |  |  |
|           | <b>19 II Hatchback Van (S53_)</b> |            |                   |   |   |   |                      |    |          |          |       |      |  |  |

|  |                   |   |    |  |  |  |  |  |  |  |  |  |
|--|-------------------|---|----|--|--|--|--|--|--|--|--|--|
|  | <b>94 357 620</b> | Cylinder diameter: 80.515; KH: 41.71; MT: -1.3; GL: 66.69; piston pin: 26x66.5; number of piston rings: 3 |    |  |  |  |  |  |  |  |  |  |
|  | RTK, KKK          |   |    |  |  |  |  |  |  |  |  |  |
|  | T15               | 2.5   | MO |  |  |  |  |  |  |  |  |  |
|  | M                 | 2   | CR |  |  |  |  |  |  |  |  |  |
|  | DSF               | 3   | CR |  |  |  |  |  |  |  |  |  |

|  |                   |   |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>78 859 608</b> | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A         |  |  |  |  |  |  |  |  |  |  |
|  | <b>77 089 618</b> | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A |  |  |  |  |  |  |  |  |  |  |
|  | <b>77 089 628</b> | 0,50 / <b>77 089 638</b> 0,75 / <b>77 089 608</b> STD |  |  |  |  |  |  |  |  |  |  |
|  | <b>77 090 618</b> | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A |  |  |  |  |  |  |  |  |  |  |
|  | <b>77 090 628</b> | 0,50 / <b>77 090 638</b> 0,75 / <b>77 090 608</b> STD |  |  |  |  |  |  |  |  |  |  |

|  |                   |   |  |                   |  |
|--|-------------------|---|--|-------------------|--|
|  | <b>517963</b>     | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III |  | <b>KK-8H</b>      | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>81-47103</b>   | IN/EX; 13.07/ x 8 x 37.7 B1                       |  |                   |  |
|  | <b>50 005 301</b> | mechanical  |  | <b>50 005 865</b> |  |

**R**

|           |                                 |   |
|-----------|---------------------------------|---|
| <b>46</b> |                                 | <b>80</b>   |
|           | <b>F8Q</b>                      | <b>776</b>  |
|           | RAPID Box Body/MPV (F40_, G40_) |   |
|           | 09.1991→03.1998                 | D 4 1870 cm <sup>3</sup> 2V 47-48 kW 64-67 PS 21,5 - 93 |

|  |  |   |
|--|--|---|
|  | <b>92 006 800</b>                      | Cylinder diameter: 80; KH: 42.5; MT: -0.7; GL: 67.4; piston pin: 24x63; number of piston rings: 3 |
|  | <b>92 006 820 80.50</b>                |   |
|  | <b>RTK</b>                             |   |
|  | R 2                                    | MO G6   |
|  | M 2                                    | G3  |
|  | DSF 3                                  | CR  |
|  | → <b>80 00232 1 0 ...</b>              |   |
|  | cylinder head gasketpiston protrusion: |   |
|  | notches                                | more thanless than  |
|  | 2                                      | +0,868 +0,868   |
|  | 1                                      | +1,000  |
|  | 3                                      | +1,000  |

|  |   |  |
|--|---|--|
|  | <b>80 00232 1 0 000</b>                                   | Ø80; STD; set: 1; [R G6 CR 2] [M G3 IFU 2] [DSF CR 3]  |
|  | <b>78 859 608</b>   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
|  | <b>77 089 618</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A  |
|  | <b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> | →12.1997   |
|  | <b>77 090 618</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A  |
|  | <b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> | →12.1997   |
|  | <b>77 752 610</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A; PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/B/G |
|  | <b>77 752 620 0,50 / 77 752 630 0,75 / 77 752 600 STD</b> | without locating lugs, 01.1998→  |
|  | <b>77 753 610</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.073 St/B/G  |
|  | <b>77 753 620 0,50 / 77 753 600 STD</b>                   | without locating lugs, 01.1998→  |
|  | <b>517963</b>   | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |
|  | <b>81-47103</b>   | IN/EX; 13.07/ x 8 x 37.7 B1  |
|  | <b>50 005 865</b>   |  |
|  | <b>50 006 427</b>   | mechanical; height: 26.5; Outer Ø: 35; length: 26.5  |
|  | <b>50 006 459</b>   | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |

|  |               |              |  |
|--|---------------|--------------|--|
|  | <b>517963</b> | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
|--|---------------|--------------|--|

|  |   |   |
|--|---|---|
|  | <b>80 00233 1 0 000</b>                                   | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]     |
|  | <b>78 859 608</b>   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A         |
|  | <b>77 089 618</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A |
|  | <b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |   |
|  | <b>77 090 618</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A |
|  | <b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |   |
|  | <b>517981</b>   | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III     |
|  | <b>81-5117</b>  | EX; 13.14/ x 8 x 49 G1                                |
|  | <b>50 005 301</b>   | mechanical  |
|  | <b>7.21776.50.0</b>                                       | fuel pump; mechanical                                 |
|  | <b>50 006 459</b>   | mechanical; height: 28.5; Outer Ø: 35; length: 28.5   |

|  |                   |              |  |
|--|-------------------|--------------|--|
|  | <b>517981</b>     | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>50 005 865</b> |              |  |

R

|           |  |  |
|-----------|--|--|
| <b>48</b> |  | <b>81</b>  |
|           | <b>F1N</b>   | <b>722</b>   |
|           |  | 05.1989 → 08.1994 B 4 1721 cm <sup>3</sup> 2V 50 kW 68 PS 9,5 - 83.5   |
|           | <b>TRAFIC Platform/Chassis (PXX)</b>   |  |
|           | <b>80 00233 1 0 000</b>  | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |
|           | <b>78 859 608</b>  | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
|           | <b>77 089 618</b>  | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |
|           | <b>77 090 618</b>  | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |
|           | <b>517981</b>  | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |
|           | <b>81-5117</b>   | EX; 13.14/ x 8 x 49 G1   |
|           | <b>50 005 865</b>  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
|           | <b>50 006 459</b>  | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |
| <b>49</b> |  | <b>81</b>  |
|           | <b>F2N</b>   | <b>710</b>   |
|           |  | 06.1986 → 03.1992 B 4 1721 cm <sup>3</sup> 2V 65 kW 88 PS 10 - 83.5  |
|           | <b>21 Estate Van (S48_)</b>  |  |
|           | <b>80 00233 1 0 000</b>  | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |
|           | <b>78 859 608</b>  | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |
|           | <b>77 089 618</b>  | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |
|           | <b>77 090 618</b>  | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |
|           | <b>517981</b>  | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |
|           | <b>81-5117</b>   | EX; 13.14/ x 8 x 49 G1   |
|           | <b>50 005 301</b>  | mechanical   |
|           | <b>50 006 459</b>  | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |
|           | <b>7.05270.51.0</b>  | lambda sensor; control sensor; heated  |
|           | <b>50 005 865</b>  | <b>50 005 865</b>  |
| <b>50</b> |  | <b>86</b>  |
|           | <b>852</b>   | <b>720, 750</b>  |
|           |  | 05.1989 → 06.1994 D 4 2068 cm <sup>3</sup> 2V 43-44 kW 58-60 PS 21,5 - 89  |
|           | <b>TRAFIC Bus (TXW), TRAFIC Platform/Chassis (PXX), TRAFIC Van (TXX)</b>   |  |
|           | <b>78 860 618</b>  | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608 STD</b>  |
|           | <b>77 103 628</b>  | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot.                                   |
|           | <b>515319</b>  | IN; 40.3 x 8 x 111.6 x S - - 45° - VS - 1 - III  |
|           | <b>50 005 865</b>  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8  |
| <b>51</b> |  | <b>86</b>  |
|           | <b>J8S</b>   | <b>330, 620, 704</b>   |
|           |  | 08.1980 → 07.1998 D 4 2068 cm <sup>3</sup> 2V 44-50 kW 60-68 PS 21,5 - 89  |
|           | <b>21 Estate Van (S48_), MASTER I Bus (T_), MASTER I Platform/Chassis (P_), MASTER I Van (T_), TRAFIC Bus (TXW), TRAFIC Platform/Chassis (PXX), TRAFIC Van (TXX)</b> |  |
|           | <b>80 00234 1 0 000</b>  | Ø86; STD; set: 1; [R G6 MO 2] [M 2] [DSF CR 4]   |
|           | cont...  |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>78 860 618</b> | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608 STD</b>          |
|  | <b>77 103 628</b> | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot. |
|  | <b>515319</b>     | IN; 40.3 x 8 x 111.6 x S - - 45° - VS - 1 - III                                  |
|  | <b>KK-8H</b>      | valve cotter; number of notches: 1; valve stem diameter: 8                       |

|           |  |   |
|-----------|--|---|
| <b>52</b> |  | <b>86</b>   |
|           | <b>J8S</b>   | <b>758</b>  |
|           |  | 06.1994 → 10.1997 D 4 2068 cm³ 2V 47 kW 64 PS 21,5 - 89 |
|           | <b>TRAFIC Bus (TXW), TRAFIC Platform/Chassis (PXX), TRAFIC Van (TXX)</b> |   |

|  |                   |  |
|--|-------------------|--|
|  | <b>90 436 600</b> | Cylinder diameter: 86; KH: 50.99; MT: -4; GL: 93; piston pin: 28x75; number of piston rings: 3 |
|  |                   | RTK  |
|  |                   | T15 2.5 MO G6  |
|  |                   | NM 2.5   |
|  |                   | DSF 4 CR   |
|  |                   | → <b>80 00235 1 0 ...</b>  |
|  |                   | cylinder head gasketpiston protrusion:   |
|  |                   | notches thickness more thanless than   |
|  | 2                 | 1,60 mm + 0,96 + 0,96  |
|  | 1                 | 1,70 mm + 0,96 + 1,04  |
|  | 3                 | 1,80 mm + 1,04 + 1,09  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00235 1 0 000</b> | Ø86; STD; set: 1; [T15 G6 MO 2.5] [NM 2.5] [DSF CR 4] |
|--|-------------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>90 436 960</b> | piston: 90436600; cylinder liner: 89309110 |
|--|-------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>89 309 110</b> | N - Wet cylinder liner; finished; A=93.6 L=166 H=93.05, with recess for connecting rod |
|--|-------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>78 860 618</b> | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608 STD</b>          |
|  | <b>77 103 628</b> | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot. |
|  | <b>515319</b>     | IN; 40.3 x 8 x 111.6 x S - - 45° - VS - 1 - III                                  |
|  | <b>KK-8H</b>      | valve cotter; number of notches: 1; valve stem diameter: 8                       |

|           |   |  |
|-----------|---|--|
| <b>53</b> |   | <b>88</b>  |
|           | <b>J5R</b>  | <b>718, 726, 728</b>   |
|           |   | 10.1986 → 07.1998 B 4 1995 cm³ 2V 57-60 kW 78-82 PS 9,2 - 82 |
|           | <b>MASTER I Bus (T__), MASTER I Platform/Chassis (P__), MASTER I Van (T__), TRAFIC Platform/Chassis (PXX)</b> |  |

|  |               |  |
|--|---------------|--|
|  | <b>538930</b> | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III         |
|  | <b>536226</b> | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III                   |
|  | <b>KK-8H</b>  | valve cotter; number of notches: 1; valve stem diameter: 8 |

|           |  |   |
|-----------|--|---|
| <b>54</b> |  | <b>88</b>   |
|           | <b>J7T</b>   | <b>600</b>  |
|           |  | 06.1994 → 04.1998 B 4 2165 cm³ 2V 74 kW 101 PS 9,2 - 89 |
|           | <b>TRAFIC Bus (TXW), TRAFIC Platform/Chassis (PXX), TRAFIC Van (TXX)</b> |   |

|  |                   |  |
|--|-------------------|--|
|  | <b>77 103 628</b> | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot. |
|  | <b>538930</b>     | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III                               |
|  | <b>536226</b>     | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III   |
|  | <b>KK-8H</b>      | valve cotter; number of notches: 1; valve stem diameter: 8                       |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic |
|--|---------------------|--|

|  |                     |                                       |
|--|---------------------|---------------------------------------|
|  | <b>7.05270.47.0</b> | lambda sensor; control sensor; heated |
|--|---------------------|---------------------------------------|

|           |  |  |
|-----------|--|--|
| <b>55</b> |  | <b>88</b>  |
|           | <b>J7T</b>   | <b>780</b>   |
|           |  | 05.1989 → 06.1994 B 4 2165 cm³ 2V 70 kW 95 PS 8,6 - 89 |
|           | <b>TRAFIC Bus (TXW), TRAFIC Platform/Chassis (PXX), TRAFIC Van (TXX)</b> |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>77 103 628</b> | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot. |
|--|-------------------|--|

cont...

|           |   |  |     |                 |   |           |
|-----------|---|--|-----|-----------------|---|-----------|
|           | <b>538930</b>   | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III   |     | <b>KK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |           |
|           | <b>536226</b>   | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III   |     |                 |   |           |
|           | <b>7.21287.53.0</b>   | fuel pump; in-line; electrical   |     |                 |   |           |
|           | <b>7.18222.01.0</b>   | intake manifold pressure sensor; pneumatic   |     |                 |   |           |
| <b>56</b> |   | <b>88</b>  |     |                 |   |           |
|           | J7T   | <b>782</b>   |     |                 |   |           |
|           |   | 08.1980 → 07.1998  | B   | 4               | 2165 cm <sup>3</sup> 2V 67-69 kW 91-94 PS                     | 8,6 - 89  |
|           | <b>MASTER I Bus (T_), MASTER I Van (T_)</b>                                 |  |     |                 |   |           |
|           | <b>77 103 628</b>   | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot.                                 |     |                 |   |           |
|           | <b>538930</b>   | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III   |     | <b>KK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |           |
|           | <b>536226</b>   | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III   |     |                 |   |           |
|           | <b>7.18222.01.0</b>   | intake manifold pressure sensor; pneumatic   |     |                 |   |           |
| <b>57</b> |   | <b>88</b>  |     |                 |   |           |
|           | J7T   | <b>788</b>   |     |                 |   |           |
|           |   | 08.1993 → 07.1998  | B   | 4               | 2165 cm <sup>3</sup> 2V 67-71 kW 91-97 PS                     | 8,6 - 89  |
|           | <b>MASTER I Bus (T_), MASTER I Platform/Chassis (P_), MASTER I Van (T_)</b> |  |     |                 |   |           |
|           | <b>80 00039 1 0 000</b>   | Ø88; STD; set: 1; [R G6 MO 1.75] [M 2] [DSF 4]   |     |                 |   |           |
|           | <b>77 103 628</b>   | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot.                                 |     |                 |   |           |
|           | <b>538930</b>   | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III   |     | <b>KK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |           |
|           | <b>536226</b>   | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III   |     |                 |   |           |
|           | <b>7.18222.01.0</b>   | intake manifold pressure sensor; pneumatic   |     |                 |   |           |
| <b>58</b> |   | <b>93</b>  |     |                 |   |           |
|           | <b>8140.27.2500</b>   | 08.1989 → 07.1998  | D A | 4               | 2499 cm <sup>3</sup> 2V 69 kW 94 PS                           | - 92      |
|           | <b>8140.27.2510</b>   | 08.1989 → 07.1998  | D A | 4               | 2499 cm <sup>3</sup> 2V 69 kW 94 PS                           | - 92      |
|           | <b>8140.27.2580</b>   | 08.1989 → 07.1998  | D A | 4               | 2499 cm <sup>3</sup> 2V 72 kW 98 PS                           | 22:1 - 92 |
|           | <b>MASTER I Bus (T_), MASTER I Van (T_)</b>                                 |  |     |                 |   |           |
|           | <b>17063</b>  | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III  |     | <b>RK-8</b>     | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |           |
|           | <b>171055</b>   | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III  |     | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |           |
|           | <b>171016</b>   | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III<br>OES specification   |     | <b>81-17116</b> | IN/EX; 13.02/ x 8.02 x 56 G1                                  |           |
|           | <b>171120</b>   | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III  |     | <b>81-17115</b> | IN/EX; 13.07/ x 8.02 x 56 G1                                  |           |
|           |   |  |     | <b>81-17114</b> | IN/EX; 13.07/ x 8.02 x 60 G1, without<br>valve stem gasket    |           |
|           |   |  |     | <b>81-5611</b>  | IN/EX; 13.12/ x 8 x 56 G1                                     |           |
|           | <b>50 006 180</b>   | mechanical; Outer Ø: 44; length: 32  |     |                 |   |           |
| <b>59</b> |   | <b>93</b>  |     |                 |   |           |
|           | <b>8140.61.2300</b>   | 09.1980 → 07.1998  | D   | 4               | 2445 cm <sup>3</sup> 2V 52 kW 71 PS                           | 21 - 90   |
|           | <b>MASTER I Platform/Chassis (P_)</b>                                       |  |     |                 |   |           |
|           | <b>89 183 190</b>   | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5  |     |                 |   |           |
|           | <b>77 153 690</b>   | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→   |     |                 |   |           |
|           | <b>77 154 610</b>   | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G |     |                 |   |           |
|           |   | <b>77 154 600</b> STD, →mot. 1846776   |     |                 |   |           |

cont...

|                         |  |                 |              |   |          |       |          |          |         |
|-------------------------|--|-----------------|--------------|---|----------|-------|----------|----------|---------|
| <b>77 155 610</b>       | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap, 10.1982→                  |                 |              |   |          |       |          |          |         |
| <b>17063</b>            | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III  |                 | <b>RK-8</b>  | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |          |       |          |          |         |
| <b>171120</b>           | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III  |                 | <b>RK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |          |       |          |          |         |
| <b>81-17114</b>         | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket  |                 |              |   |          |       |          |          |         |
| <b>60</b>               | <b>93</b>  |                 |              |   |          |       |          |          |         |
| <b>8140.67.2510</b>     | 08.1989→07.1998  | D               | 4            | 2499 cm³  | 2V       | 55 kW | 75 PS    | 21       | - 92    |
|                         | <b>MASTER I Bus (T_), MASTER I Van (T_)</b>  |                 |              |   |          |       |          |          |         |
| <b>171016</b>           | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III<br>OES specification   |                 | <b>RK-8</b>  | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |          |       |          |          |         |
| <b>81-17114</b>         | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket  |                 | <b>RK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |          |       |          |          |         |
| <b>50 007 054</b>       | CAM  |                 |              |   |          |       |          |          |         |
| <b>61</b>               | <b>93</b>  |                 |              |   |          |       |          |          |         |
| <b>S8U</b>              | <b>730, 731</b>  | 09.1980→07.1998 | D            | 4   | 2445 cm³ | 2V    | 50-53 kW | 68-72 PS | 22 - 90 |
|                         | <b>MASTER I Platform/Chassis (P_), MASTER I Van (T_)</b>   |                 |              |   |          |       |          |          |         |
| <b>89 183 190</b>       | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5  |                 |              |   |          |       |          |          |         |
| <b>77 153 690</b>       | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→   |                 |              |   |          |       |          |          |         |
| <b>77 154 610</b>       | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776   |                 |              |   |          |       |          |          |         |
| <b>77 155 610</b>       | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap, <b>S8U 731</b> : 10.1982→ |                 |              |   |          |       |          |          |         |
| <b>50 009 280</b>       | length: 157; Large connecting rod eye bore diameter: 60.34; Small connecting rod eye diameter: 32.01; Width big end: 30.75; Width small end: 30.75; trapezoidal connecting rod; sawed  |                 |              |   |          |       |          |          |         |
| <b>171120</b>           | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III  |                 | <b>RK-8</b>  | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |          |       |          |          |         |
| <b>81-17114</b>         | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket  |                 | <b>RK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |          |       |          |          |         |
| <b>62</b>               | <b>93</b>  |                 |              |   |          |       |          |          |         |
| <b>S8U</b>              | <b>742, 750</b>  | 03.1989→07.1998 | D            | 4   | 2499 cm³ | 2V    | 55 kW    | 75 PS    | 22 - 92 |
|                         | <b>MASTER I Bus (T_), MASTER I Van (T_), TRAFIC Bus (TXW), TRAFIC Platform/Chassis (PXX), TRAFIC Van (TXX)</b>   |                 |              |   |          |       |          |          |         |
| <b>80 00069 1 0 000</b> | Ø93; STD; set: 1; [R G6 CR 3] [N MO 2] [DSF CR 3]<br><b>80 00069 1 0 040</b> 93.40   |                 |              |   |          |       |          |          |         |
| <b>89 183 190</b>       | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5  |                 |              |   |          |       |          |          |         |
| <b>77 153 690</b>       | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→   |                 |              |   |          |       |          |          |         |
| <b>77 154 610</b>       | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776   |                 |              |   |          |       |          |          |         |
| <b>77 155 610</b>       | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap                            |                 |              |   |          |       |          |          |         |
| <b>50 009 280</b>       | length: 157; Large connecting rod eye bore diameter: 60.34; Small connecting rod eye diameter: 32.01; Width big end: 30.75; Width small end: 30.75; trapezoidal connecting rod; sawed  |                 |              |   |          |       |          |          |         |
| <b>171120</b>           | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III  |                 | <b>RK-8</b>  | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |          |       |          |          |         |
| <b>81-17114</b>         | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket  |                 | <b>RK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |          |       |          |          |         |

R



|           |  |  |                   |              |  |                      |    |          |          |       |      |  |  |
|-----------|--|--|-------------------|--------------|--|----------------------|----|----------|----------|-------|------|--|--|
| <b>63</b> |  | <b>93</b>  |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>S8U</b>   | <b>758</b>   | 09.1994 → 01.1999 | D            | 4  | 2499 cm <sup>3</sup> | 2V | 55-58 kW | 75-79 PS | ⊗22   | - 92 |  |  |
|           | <b>TRAFIC Bus (TXW), TRAFIC Platform/Chassis (PXX)</b>                               |  |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>80 00069 1 0 000</b>  | ⊘93; STD; set: 1; [R G6 CR 3] [N MO 2] [DSF CR 3]<br><b>80 00069 1 0 040 93.40</b>   |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>89 183 190</b>  | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5  |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>77 153 690</b>  | [Set] PL-B SEMI ⊘ 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→   |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>77 154 610</b>  | [Set] HL 0,254 ⊘ 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 ⊘ 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776   |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>77 155 610</b>  | [Set] PL 0,254 ⊘ 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 ⊘ 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620 0,508 / 77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>77 884 610</b>  | [Set] HL 0,254 ⊘ 79.951 / 84.590 / 23.800 / 2.301 St/B/G; PASS-L 0,254 ⊘ 85.951 / 90.590 / 30.950 / 2.301 St/B/G<br><b>77 884 620 0,508 / 77 884 600</b> STD, mot. 1846777→  |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>50 009 280</b>  | length: 157; Large connecting rod eye bore diameter: 60.34; Small connecting rod eye diameter: 32.01; Width big end: 30.75; Width small end: 30.75; trapezoidal connecting rod; sawed  |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>171120</b>  | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III  |                   | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8 |                      |    |          |          |       |      |  |  |
|           | <b>81-17114</b>  | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket  |                   | <b>RK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |                      |    |          |          |       |      |  |  |
| <b>64</b> |  | <b>93</b>  |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>S8U</b>   | <b>770</b>   | 07.1998 → 01.2001 | D A          | 4  | 2499 cm <sup>3</sup> | 2V | 59 kW    | 80 PS    | ⊗22,5 | - 92 |  |  |
|           | <b>MASTER II Bus (JD), MASTER II Platform/Chassis (ED/HD/UD), MASTER II Van (FD)</b> |  |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>77 153 690</b>  | [Set] PL-B SEMI ⊘ 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→   |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>77 154 610</b>  | [Set] HL 0,254 ⊘ 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 ⊘ 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776   |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>77 155 610</b>  | [Set] PL 0,254 ⊘ 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 ⊘ 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620 0,508 / 77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>77 884 610</b>  | [Set] HL 0,254 ⊘ 79.951 / 84.590 / 23.800 / 2.301 St/B/G; PASS-L 0,254 ⊘ 85.951 / 90.590 / 30.950 / 2.301 St/B/G<br><b>77 884 620 0,508 / 77 884 600</b> STD, mot. 1846777→  |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>50 009 280</b>  | length: 157; Large connecting rod eye bore diameter: 60.34; Small connecting rod eye diameter: 32.01; Width big end: 30.75; Width small end: 30.75; trapezoidal connecting rod; sawed  |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>171120</b>  | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III  |                   | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8 |                      |    |          |          |       |      |  |  |
|           | <b>81-17114</b>  | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket  |                   | <b>RK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |                      |    |          |          |       |      |  |  |
|           | <b>7.02256.19.0</b>  | electric switchover valve (air control); electric switchover valve (EGR); boost pressure control valve; electric switchover valve (intake manifold); electrical  |                   |              |  |                      |    |          |          |       |      |  |  |
| <b>65</b> |  | <b>93</b>  |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>S8U</b>   | <b>772</b>   | 07.1998 → 01.2001 | D            | 4  | 2499 cm <sup>3</sup> | 2V | 59 kW    | 80 PS    | ⊗22,5 | - 92 |  |  |
|           | <b>MASTER II Bus (JD), MASTER II Platform/Chassis (ED/HD/UD), MASTER II Van (FD)</b> |  |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>50 009 280</b>  | length: 157; Large connecting rod eye bore diameter: 60.34; Small connecting rod eye diameter: 32.01; Width big end: 30.75; Width small end: 30.75; trapezoidal connecting rod; sawed  |                   |              |  |                      |    |          |          |       |      |  |  |
| <b>66</b> |  | <b>93</b>  |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>S9U</b>   | <b>702, 740</b>  | 08.1989 → 07.1998 | D A          | 4  | 2499 cm <sup>3</sup> | 2V | 69-72 kW | 94-98 PS |       | - 92 |  |  |
|           | <b>MASTER I Platform/Chassis (P__), MASTER I Van (T__)</b>                           |  |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>77 153 690</b>  | [Set] PL-B SEMI ⊘ 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→   |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>77 154 610</b>  | [Set] HL 0,254 ⊘ 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 ⊘ 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776   |                   |              |  |                      |    |          |          |       |      |  |  |
|           | <b>77 155 610</b>  | [Set] PL 0,254 ⊘ 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 ⊘ 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620 0,508 / 77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |                   |              |  |                      |    |          |          |       |      |  |  |

cont...

**50 009 280** length: 157; Large connecting rod eye bore diameter: 60.34; Small connecting rod eye diameter: 32.01; Width big end: 30.75; Width small end: 30.75; trapezoidal connecting rod; sawed

|                 |   |              |  |
|-----------------|---|--------------|--|
| <b>171120</b>   | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III             | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>81-17114</b> | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket | <b>RK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |

**67** **93**

**S9U** **714**

01.1994 → 07.1998 D A 4 2499 cm³ 2V 69 kW 94 PS 17,5 - 92

**MASTER I Bus (T\_), MASTER I Van (T\_)**

**80 00068 1 0 000** **Ø93; STD; set: 1; [T15 G6 CR 3] [N MO 2] [DSF CR 3]**  
**80 00068 1 0 040 93.40**

**89 319 190** T - Dry cylinder liner; semi; A=96 C=98.9 L=171 H=5  
**89 319 192** T - Dry cylinder liner; semi; A=96.08 C=98.9 L=171 H=5

**77 153 690** [Set] PL-B SEMI  $\varnothing$  31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  
**77 154 610** [Set] HL 0,254  $\varnothing$  75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254  $\varnothing$  75.946 / 80.586 / 32.050 / 2.299 St/B/G  
**77 154 600** STD, →mot. 1846776  
**77 155 610** [Set] PL 0,254  $\varnothing$  56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254  $\varnothing$  56.281 / 60.333 / 24.700 / 2.027 St/B/G  
**77 155 620** 0,508 / **77 155 600** STD, Attention to the marks on the bearing shells:  
 Stelo=rod or Cappello=cap

**50 009 280** length: 157; Large connecting rod eye bore diameter: 60.34; Small connecting rod eye diameter: 32.01; Width big end: 30.75; Width small end: 30.75; trapezoidal connecting rod; sawed

|                 |   |              |  |
|-----------------|---|--------------|--|
| <b>171120</b>   | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III             | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>81-17114</b> | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket | <b>RK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |

**68** **93**

**8140.21.235** 01.1986 → 06.1994 D A 4 2445 cm³ 2V 68 kW 92 PS 18:1 - 90

**MASTER**

**80 00068 1 0 000** **Ø93; STD; set: 1; [T15 G6 CR 3] [N MO 2] [DSF CR 3]**  
**80 00068 1 0 040 93.40**

**89 319 190** T - Dry cylinder liner; semi; A=96 C=98.9 L=171 H=5  
**89 319 192** T - Dry cylinder liner; semi; A=96.08 C=98.9 L=171 H=5

**77 153 690** [Set] PL-B SEMI  $\varnothing$  31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  
**77 154 610** [Set] HL 0,254  $\varnothing$  75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254  $\varnothing$  75.946 / 80.586 / 32.050 / 2.299 St/B/G  
**77 154 600** STD, →mot. 1846776  
**77 155 610** [Set] PL 0,254  $\varnothing$  56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254  $\varnothing$  56.281 / 60.333 / 24.700 / 2.027 St/B/G  
**77 155 620** 0,508 / **77 155 600** STD, Attention to the marks on the bearing shells:  
 Stelo=rod or Cappello=cap

|                 |   |              |  |
|-----------------|---|--------------|--|
| <b>17063</b>    | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III           | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>171120</b>   | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III             | <b>RK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>81-17116</b> | IN/EX; 13.02/ x 8.02 x 56 G1                            |              |  |
| <b>81-17115</b> | IN/EX; 13.07/ x 8.02 x 56 G1                            |              |  |
| <b>81-17114</b> | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket |              |  |
| <b>81-5611</b>  | IN/EX; 13.12/ x 8 x 56 G1                               |              |  |

**50 006 340** CAM, chilled cast iron

**69** **102**

**797-20** 06.1980 → 05.1991 D A 6 5490 cm³ 2V 96-98 kW 130-133 PS 17,5:1 - 112  
**798-20** 09.1984 → 01.1995 D A 6 5490 cm³ 2V 113 kW 154 PS 17:1 - 112

**TRAFIC**

**89 173 110** N - Wet cylinder liner; finished; A=114 C=122.5 L=234.3 H+F=8+0.8

cont...

|  |               |  |  |                 |  |
|--|---------------|--|--|-----------------|--|
|  | <b>425351</b> | EX; 38.9 x 10 x 140.3 x A/S - Cr - 45° - 1 - III |  | <b>KK-10H</b>   | valve cotter; number of notches: 1;<br>valve stem diameter: 10 |
|  | <b>597673</b> | IN; 45.8 x 10 x 140.2 x A/S - Cr - 30° - 1 - III |  | <b>81-59001</b> | EX; 16.07/ x 9.96 x 67 G1                                      |
|  |               |  |  | <b>81-59000</b> | IN; 16.07/ x 9.96 x 86 G1                                      |




|           |                        |                   |   |    |   |                      |    |        |        |       |   |     |  |  |
|-----------|------------------------|-------------------|---|----|---|----------------------|----|--------|--------|-------|---|-----|--|--|
| <b>70</b> |                        | <b>102</b>        |   |    |   |                      |    |        |        |       |   |     |  |  |
|           | <b>MIDR 06.02.12 B</b> | 09.1985 → 01.1995 | D | LA | 6 | 5491 cm <sup>3</sup> | 2V | 117 kW | 159 PS | ⊗17:1 | - | 112 |  |  |
|           | <b>TRAFIC</b>          |                   |   |    |   |                      |    |        |        |       |   |     |  |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>37 007 690</b> | [Set] PL-B SEMI Ø 42.005 / 46.000 / 34.600 / St/B  |
|  | <b>77 869 610</b> | [Set] PL 0,25 Ø 64.750 / 68.700 / 31.150 / 1.961 St/B/G<br><b>77 869 620 0,50 / 77 869 600 STD</b> |
|  | <b>77 870 610</b> | [Set] HL 0,25 Ø 75.769 / 80.000 / 28.000 / 2.094 St/B/G<br><b>77 870 620 0,50 / 77 870 600 STD</b> |
|  | <b>79 468 600</b> | [Set] AS STD Ø 85.350 / 107.600 // 3.150 St/B  |

|           |                        |                   |   |   |   |                      |    |            |            |       |   |     |  |  |
|-----------|------------------------|-------------------|---|---|---|----------------------|----|------------|------------|-------|---|-----|--|--|
| <b>71</b> |                        | <b>102</b>        |   |   |   |                      |    |            |            |       |   |     |  |  |
|           | <b>MIDS 06.02.12 B</b> | 10.1991 → 01.1995 | D | A | 6 | 5491 cm <sup>3</sup> | 2V | 113-117 kW | 154-159 PS | ⊗17:1 | - | 112 |  |  |
|           | <b>TRAFIC</b>          |                   |   |   |   |                      |    |            |            |       |   |     |  |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>37 007 690</b> | [Set] PL-B SEMI Ø 42.005 / 46.000 / 34.600 / St/B  |
|  | <b>77 869 610</b> | [Set] PL 0,25 Ø 64.750 / 68.700 / 31.150 / 1.961 St/B/G<br><b>77 869 620 0,50 / 77 869 600 STD</b> |
|  | <b>77 870 610</b> | [Set] HL 0,25 Ø 75.769 / 80.000 / 28.000 / 2.094 St/B/G<br><b>77 870 620 0,50 / 77 870 600 STD</b> |
|  | <b>79 468 600</b> | [Set] AS STD Ø 85.350 / 107.600 // 3.150 St/B  |

|  |               |  |  |                 |  |
|--|---------------|--|--|-----------------|--|
|  | <b>425351</b> | EX; 38.9 x 10 x 140.3 x A/S - Cr - 45° - 1 - III |  | <b>KK-10H</b>   | valve cotter; number of notches: 1;<br>valve stem diameter: 10 |
|  | <b>597673</b> | IN; 45.8 x 10 x 140.2 x A/S - Cr - 30° - 1 - III |  | <b>81-59001</b> | EX; 16.07/ x 9.96 x 67 G1                                      |
|  |               |  |  | <b>81-59000</b> | IN; 16.07/ x 9.96 x 86 G1                                      |

|  |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. | kW    | PS    | Pos |
|---|---|------|--|-----------------|---|-------|-------|-------|-----|
|   |   |      |  |                 |   | Ratio |       |       |     |
| 08 NCA  | B | 4    | 65 x 63,5  | 843             | 2   | 7,5   | 25    | 34    | 1   |
| 09 NCA  | B | 4    | 65 x 68  | 903             | 2   | 8,5   | 29    | 40    | 2   |
| 1 W   | D | 4    | 75 x 79  | 1398            | 2   | 22    | 35    | 48    | 3   |
| 1F  | B | 4    | 81 x 77,4  | 1595            | 2   | 9,5   | 52-55 | 71-75 | 7   |
| AEE   | B | 4    | 76,5 x 86,9  | 1598            | 2   | 9,8   | 55    | 75    | 5   |
| ALM   | B | 4    | 76,5 x 86,9  | 1598            | 2   | 9,8   | 55    | 75    | 6   |
| MN  | D | 4    | 75 x 72  | 1272            | 2   | 22    | 33    | 45    | 4   |

|                                      |                   | Pos      |   |  | Pos |
|--------------------------------------|-------------------|----------|---|--|-----|
|                                      |                   |          |   |  |     |
| <b>INCA (6K9)</b>                    |                   |          |   |  |     |
| 1.6 i                                | 11.1995 → 05.1998 | 1F B     | 7 |  |     |
| 1.6 i                                | 06.1997 → 09.2000 | AEE B    | 5 |  |     |
| 1.6 i                                | 06.1997 → 09.2000 | ALM B    | 6 |  |     |
| <b>MARBELLA Hatchback Van (028A)</b> |                   |          |   |  |     |
| 0.8                                  | 01.1987 → 12.1993 | 08 NCA B | 1 |  |     |
| 0.9                                  | 01.1987 → 12.1993 | 09 NCA B | 2 |  |     |
| <b>TERRA Estate Van (024A)</b>       |                   |          |   |  |     |
| 1.3 D                                | 03.1990 → 02.1992 | MN D     | 4 |  |     |
| 1.4 D                                | 10.1990 → 02.1992 | 1 W D    | 3 |  |     |

S




|          |   |  |   |   |                      |    |       |                 |      |  |  |
|----------|---|--|---|---|----------------------|----|-------|-----------------|------|--|--|
| <b>1</b> | <b>65</b>   |  |   |   |                      |    |       |                 |      |  |  |
|          | <b>08 NCA</b>   | 01.1987 → 12.1993  | B | 4 | 843 cm <sup>3</sup>  | 2V | 25 kW | 34 PS           | €7,5 | - 63.5   |  |
|          | <b>MARBELLA Hatchback Van (028A)</b>                      |  |   |   |                      |    |       |                 |      |  |  |
|          | <b>81-1763</b>  | IN; 14.15/ x 8 x 42 G1   |   |   |                      |    |       |                 |      |  |  |
|          | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1  |   |   |                      |    |       |                 |      |  |  |
|          | <b>7.21440.51.0</b>                                       | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |       |                 |      |  |  |
|          | <b>7.21753.50.0</b>                                       | fuel pump; mechanical  |   |   |                      |    |       |                 |      |  |  |
| <b>2</b> | <b>65</b>   |  |   |   |                      |    |       |                 |      |  |  |
|          | <b>09 NCA</b>   | 01.1987 → 12.1993  | B | 4 | 903 cm <sup>3</sup>  | 2V | 29 kW | 40 PS           | €8,5 | - 68   |  |
|          | <b>MARBELLA Hatchback Van (028A)</b>                      |  |   |   |                      |    |       |                 |      |  |  |
|          | <b>7.21753.50.0</b>                                       | fuel pump; mechanical  |   |   |                      |    |       |                 |      |  |  |
| <b>3</b> | <b>75</b>   |  |   |   |                      |    |       |                 |      |  |  |
|          | <b>1 W</b>  | 10.1990 → 02.1992  | D | 4 | 1398 cm <sup>3</sup> | 2V | 35 kW | 48 PS           | €22  | - 79   |  |
|          | <b>TERRA Estate Van (024A)</b>                            |  |   |   |                      |    |       |                 |      |  |  |
|          | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |   |   |                      |    |       |                 |      |  |  |
|          | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |   |   |                      |    |       |                 |      |  |  |
|          | <b>85 958 694 SEMI</b>                                    | Bushing for intermediary shaft, front.   |   |   |                      |    |       |                 |      |  |  |
|          | <b>85 958 694 SEMI</b>                                    | Bushing for intermediary shaft, rear.  |   |   |                      |    |       |                 |      |  |  |
|          | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |   |   |                      |    |       |                 |      |  |  |
|          | <b>78 635 600 STD</b>                                     |  |   |   |                      |    |       |                 |      |  |  |
|          | <b>87 420 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |   |   |                      |    |       |                 |      |  |  |
|          | <b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> | 360° oil groove  |   |   |                      |    |       |                 |      |  |  |
|          | <b>87 701 610</b>   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G  |   |   |                      |    |       |                 |      |  |  |
|          | <b>87 701 620 0,50 / 87 701 600 STD</b>                   |  |   |   |                      |    |       |                 |      |  |  |
|          | <b>39114</b>  | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III  |   |   |                      |    |       | <b>MK-7H</b>    |      | valve cotter; number of notches: 3; valve stem diameter: 7 |  |
|          | <b>39360</b>  | OES specification  |   |   |                      |    |       | <b>MK-8H</b>    |      | valve cotter; number of notches: 3; valve stem diameter: 8 |  |
|          | <b>39262</b>  | IN; 34 x 7 x 99 x S - - 45° - 22 - III   |   |   |                      |    |       | <b>81-33107</b> |      | IN/EX; 11.08/15 x 7 x 36.5 B1                              |  |
|          |   |  |   |   |                      |    |       | <b>81-3310</b>  |      | IN/EX; 12.06/15 x 8 x 36.5 B1                              |  |
|          |   |  |   |   |                      |    |       | <b>81-3312</b>  |      | IN/EX; 12.13/15 x 8 x 36.5 B1                              |  |
|          |   |  |   |   |                      |    |       | <b>81-3311</b>  |      | IN/EX; 12.2/15 x 8 x 36.5 B1                               |  |
|          | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |   |                      |    |       |                 |      |  |  |
| <b>4</b> | <b>75</b>   |  |   |   |                      |    |       |                 |      |  |  |
|          | <b>MN</b>   | 03.1990 → 02.1992  | D | 4 | 1272 cm <sup>3</sup> | 2V | 33 kW | 45 PS           | €22  | - 72   |  |
|          | <b>TERRA Estate Van (024A)</b>                            |  |   |   |                      |    |       |                 |      |  |  |
|          | <b>80 00251 1 0 000</b>                                   | Ø75; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [SSF 3]   |   |   |                      |    |       |                 |      |  |  |
|          | <b>89 404 190</b>   | T - Dry cylinder liner; semi; A=78 C=81 L=133 H=4.5  |   |   |                      |    |       |                 |      |  |  |
|          | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |   |   |                      |    |       |                 |      |  |  |
|          | <b>85 957 694 SEMI</b>                                    | Bushing for intermediary shaft, front.   |   |   |                      |    |       |                 |      |  |  |
|          | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |   |   |                      |    |       |                 |      |  |  |
|          | <b>85 958 694 SEMI</b>                                    | Bushing for intermediary shaft, rear.  |   |   |                      |    |       |                 |      |  |  |
|          | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |   |   |                      |    |       |                 |      |  |  |
|          | <b>78 635 600 STD</b>                                     | mot. ch 80 L 000 001→  |   |   |                      |    |       |                 |      |  |  |
|          | <b>87 420 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |   |   |                      |    |       |                 |      |  |  |
|          | <b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> | 360° oil groove, mot. ch 80 L 000 001→   |   |   |                      |    |       |                 |      |  |  |
|          | <b>87 421 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G     |   |   |                      |    |       |                 |      |  |  |
|          | <b>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600 STD</b> | HL 1,2,4,5 + PASS-L 3: 360° oil groove, →mot. ch 80 K 220 000  |   |   |                      |    |       |                 |      |  |  |
|          | <b>87 701 610</b>   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G  |   |   |                      |    |       |                 |      |  |  |
|          | <b>87 701 620 0,50 / 87 701 600 STD</b>                   |  |   |   |                      |    |       |                 |      |  |  |
|          | <b>39114</b>  | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III  |   |   |                      |    |       | <b>MK-8H</b>    |      | valve cotter; number of notches: 3; valve stem diameter: 8 |  |
|          | <b>39262</b>  | OES specification  |   |   |                      |    |       | <b>81-3310</b>  |      | IN/EX; 12.06/15 x 8 x 36.5 B1                              |  |
|          |   |  |   |   |                      |    |       | <b>81-3312</b>  |      | IN/EX; 12.13/15 x 8 x 36.5 B1                              |  |

cont...



|          |                         |   |  |
|----------|-------------------------|---|--|
|          |                         | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1   |
|          | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |
| <b>5</b> |                         | <b>76.5</b>   |  |
|          | <b>AEE</b>              | 06.1997 → 09.2000   | B 4 1598 cm³ 2V 55 kW 75 PS 9,8 - 86.9   |
|          | <b>INCA (6K9)</b>       |   |  |
|          | <b>80 00261 1 0 000</b> | Ø76.5; STD; set: 1; [R ST PC 1.2] [NM 1.5] [SLF CR 2.5]<br><b>80 00261 1 0 050 77.00</b>  |  |
|          | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |  |
|          | <b>77 152 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove, →mot. AEE 629 000 |  |
|          | <b>77 199 690</b>       | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.300 / St/B, →mot. AEE 617 125  |  |
|          | <b>77 307 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 18.500 / 1.531 St/A<br><b>77 307 620 0,50 / 77 307 630 0,75 / 77 307 600 STD</b> , without locating lugs              |  |
|          | <b>77 534 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.632 St/A<br><b>77 534 620 0,50 / 77 534 600 STD</b> , 180° oil groove, mot. AEE 629 001→                   |  |
|          | <b>77 536 690</b>       | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.500 / St/B, mot. AEE 617 126→  |  |
|          | <b>87 420 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> , 360° oil groove, →mot. AEE 629 000 |  |
|          | <b>39467</b>            | EX; 29 x 7 x 95 x RA/S - - 45° - VS - 22 - III  | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7                    |
|          | <b>39530</b>            | IN; 35.5 x 7 x 94.7 x S - - 45° - 22 - III  | <b>81-33109</b> IN/EX; 11.08/15 x 7 x 33 B1<br><b>81-33110</b> IN/EX; 11.28/15 x 7 x 33 B1 |
|          | <b>50 006 382</b>       | CAM, chilled cast iron  |  |
|          | <b>50 005 139</b>       | mechanical; metal   | <b>7.06595.12.0</b>  |
|          | <b>7.02550.58.0</b>     | fuel pump; in-tank; electrical  |  |
|          | <b>7.02550.57.0</b>     | swirl pot; in-tank; electrical  |  |
|          | <b>7.03703.37.0</b>     | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.                    |  |
|          | <b>50 006 417</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |
| <b>6</b> |                         | <b>76.5</b>   |  |
|          | <b>ALM</b>              | 06.1997 → 09.2000   | B 4 1598 cm³ 2V 55 kW 75 PS 9,8 - 86.9   |
|          | <b>INCA (6K9)</b>       |   |  |
|          | <b>80 00261 1 0 000</b> | Ø76.5; STD; set: 1; [R ST PC 1.2] [NM 1.5] [SLF CR 2.5]<br><b>80 00261 1 0 050 77.00</b>  |  |
|          | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |  |
|          | <b>77 307 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 18.500 / 1.531 St/A<br><b>77 307 620 0,50 / 77 307 630 0,75 / 77 307 600 STD</b> , without locating lugs              |  |
|          | <b>77 534 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.632 St/A<br><b>77 534 620 0,50 / 77 534 600 STD</b> , 180° oil groove                                      |  |
|          | <b>77 536 690</b>       | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.500 / St/B   |  |
|          | <b>39467</b>            | EX; 29 x 7 x 95 x RA/S - - 45° - VS - 22 - III  | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7                    |
|          | <b>39530</b>            | IN; 35.5 x 7 x 94.7 x S - - 45° - 22 - III  | <b>81-33109</b> IN/EX; 11.08/15 x 7 x 33 B1<br><b>81-33110</b> IN/EX; 11.28/15 x 7 x 33 B1 |
|          | <b>50 006 382</b>       | CAM, chilled cast iron  |  |
|          | <b>50 006 417</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |



| 7 |                  | 81   |   |
|---|------------------|--|---|
|   | 1F               | 11.1995 → 05.1998  | B 4 1595 cm <sup>3</sup> 2V 52-55 kW 71-75 PS 9,5 - 77.4  |
|   | INCA (6K9)       |  |   |
|   | 93 872 600       | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br>93 872 610 81.26 / 93 872 620 81.51 |   |
|   | SRK              | R 1.5 CR G6<br>NM 1.75<br>DSF 3 CR<br>→ 80 00010 1 1 ..., 80 00010 1 2 ..., 80 00010 1 3 ...<br>exchangeable only in sets                            |   |
|   | 80 00010 1 1 000 | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00                     |   |
|   | 80 00010 1 2 000 | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50   |   |
|   | 80 00010 1 3 000 | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50   |   |
|   | 85 957 604       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br>85 957 694 SEMI, Bushing for intermediary shaft, front.  |   |
|   | 85 958 604       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br>85 958 694 SEMI, Bushing for intermediary shaft, rear.   |   |
|   | 78 635 620       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br>78 635 600 STD   |   |
|   | 87 200 610       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00                      |   |
|   | 87 581 610       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove                   |   |
|   | 87 582 691       | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |   |
|   | 33048            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | MK-8H valve cotter; number of notches: 3; valve stem diameter: 8  |
|   | 33282            | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  | 81-3310 IN/EX; 12.06/15 x 8 x 36.5 B1<br>81-3319 IN/EX; 12.07/15.2 x 8 x 42.5 B1<br>81-3312 IN/EX; 12.13/15 x 8 x 36.5 B1<br>81-3311 IN/EX; 12.2/15 x 8 x 36.5 B1<br>81-3320 IN/EX; 12.2/15.2 x 8 x 42.5 B1 |
|   | 50 006 397       | CAM, chilled cast iron   |   |
|   | 50 005 148       | mechanical; metal  | 7.07919.08.0  |
|   | 50 005 151       | mechanical; metal, with backhousing  |   |
|   | 7.07152.46.0     | mechanical; metal; Impeller diameter: 59.5   |   |
|   | 7.02550.56.0     | fuel pump; in-tank; electrical, VDO  |   |
|   | 7.02550.55.0     | swirl pot; in-tank; electrical, VDO  |   |
|   | 7.05271.40.0     | lambda sensor; control sensor; heated  |   |
|   | 50 006 417       | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |

|  |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. | kW | PS | Pos |
|---|---|------|--|-----------------|---|-------|----|----|-----|
|   |   |      |  |                 |   | Ratio |    |    |     |
| AMH   | B | 4    | 75,5 x 72  | 1289            | 2   | 9,7   | 50 | 68 | 1   |
| AMJ   | B | 4    | 75,5 x 72  | 1289            | 2   | 8,8:1 | 43 | 58 | 1   |

S

|                                |                   |  |   | Pos |  |  |  |  | Pos |
|---|-------------------|---|---|-----|--|--|---|--|-----|
|  <b>FELICIA Cube Van (6U5)</b> |                   |   |   |     |  |  |   |  |     |
| 1.3   | 11.1995 → 11.2000 | AMJ   | B | 1   |  |  |   |  |     |
| 1.3   | 03.1997 → 06.1998 | AMH   | B | 1   |  |  |   |  |     |

|          |                               |                   |   |   |                      |    |       |       |        |      |
|----------|-------------------------------|-------------------|---|---|----------------------|----|-------|-------|--------|------|
| <b>1</b> |                               | <b>75.5</b>       |   |   |                      |    |       |       |        |      |
|          | AMH                           | 03.1997 → 06.1998 | B | 4 | 1289 cm <sup>3</sup> | 2V | 50 kW | 68 PS | ϕ9,7   | - 72 |
|          | AMJ                           | 11.1995 → 11.2000 | B | 4 | 1289 cm <sup>3</sup> | 2V | 43 kW | 58 PS | ϕ8,8:1 | - 72 |
|          | <b>FELICIA Cube Van (6U5)</b> |                   |   |   |                      |    |       |       |        |      |

**80 00577 1 0 000** Ø75.5; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 3]

# SUBARU

|  | Cyl. |  | cm <sup>3</sup> |  | Comp. Ratio | kW    | PS    | Pos |
|---|------|---|-----------------|---|-------------|-------|-------|-----|
|   |      |   |                 |   |             |       |       | mm  |
| EF12  | B 3  | 78 x 83   | 1189            | 3   | 9,1         | 38-55 | 52-75 | 1   |




S

|                              |                   | Pos    |   |  | Pos |
|------------------------------|-------------------|--------|---|--|-----|
|                              |                   |        |   |  |     |
| <b>JUSTY I Hatchback Van</b> |                   |        |   |  |     |
| 1.2 (J12K)                   | 06.1986 → 12.1994 | EF12 B | 1 |  |     |
| 1.2 (J12K)                   | 06.1986 → 12.1994 | EF12 B | 1 |  |     |
| <b>LIBERO Bus (E10, E12)</b> |                   |        |   |  |     |
| 1.2                          | 08.1987 → 07.1994 | EF12 B | 1 |  |     |
| 1.2 4WD (E12, KJ8)           | 08.1986 → 02.2000 | EF12 B | 1 |  |     |
| 1.2 i 4WD (E12, FA)          | 08.1991 → 02.2000 | EF12 B | 1 |  |     |
| <b>LIBERO Van</b>            |                   |        |   |  |     |
| 1.2 4WD                      | 08.1986 → 07.1994 | EF12 B | 1 |  |     |

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|   |  |                   |   |   |                      |    |          |          |     |      |
|---|--|-------------------|---|---|----------------------|----|----------|----------|-----|------|
| <b>1</b>  | <b>78</b>  |                   |   |   |                      |    |          |          |     |      |
| <b>EF12</b>   |  | 06.1986 → 02.2000 | B | 3 | 1189 cm <sup>3</sup> | 3V | 38-55 kW | 52-75 PS | 9,1 | - 83 |
| <b>JUSTY I Hatchback Van, LIBERO Bus (E10, E12), LIBERO Van</b> |  |                   |   |   |                      |    |          |          |     |      |
| <b>CB-2302GP 0.25</b>   | [Set] PL 0,25 Ø 41.750 / 45.000 / 15.130 / 1.616 St/B/G<br><b>CB-2302GP 0,50 / CB-2302GP 0,75 / CB-2302GP STD</b>  |                   |   |   |                      |    |          |          |     |      |
| <b>MS-2301GP 0.25</b>   | [Set] HL 0,25 Ø 41.730 / 45.000 / 20.130 / 1.633 St/B/G; PASS-L 0,25 Ø 41.730 / 45.000 / 25.110 / 1.633 St/B/G<br><b>MS-2301GP 0,50 / MS-2301GP 0,75 / MS-2301GP STD</b> |                   |   |   |                      |    |          |          |     |      |




|  | Cyl. |   |  | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS     | Pos |
|---|------|---|---|-----------------|---|------------------|-------|--------|-----|
|   |      |   | mm  |                 |   |                  |       |        |     |
| F10A  | B    | 4 | 65,5 x 72   | 970             | 2   | 8,7              | 29-40 | 39-54  | 2   |
| F5A   | B    | 3 | 62 x 60   | 543             | 2   | 9,7              | 16-29 | 22-39  | 1   |
| F8B   | B    | 3 | 68,5 x 72   | 796             | 2   | 9,3              | 25-30 | 34-41  | 3   |
| G15A  | B    | 4 | 75 x 84,5   | 1493            | 4   | 9,5              | 57-77 | 77-105 | 4   |

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|                         |                   | Pos    |   |  | Pos |
|-------------------------|-------------------|--------|---|--|-----|
|                         |                   |        |   |  |     |
| ALTO Hatchback Van (EC) |                   |        |   |  |     |
| 0.8                     | 01.1986 → 10.1993 | F8B B  | 3 |  |     |
| CARRY Bus               |                   |        |   |  |     |
| 1.5 (SL415)             | 01.2000 → 01.2000 | G15A B | 4 |  |     |
| CARRY Platform/Chassis  |                   |        |   |  |     |
| 0.5                     | 07.1985 → 12.1995 | F5A B  | 1 |  |     |
| 1.0                     | 08.1992 → 01.1999 | F10A B | 2 |  |     |
| CARRY Van               |                   |        |   |  |     |
| 1.0                     | 10.1995 → 03.1999 | F10A B | 2 |  |     |
| 1.0                     | 11.1996 → 03.1999 | F10A B | 2 |  |     |
| SUPER CARRY Bus (ED)    |                   |        |   |  |     |
| 1.0 (SK410)             | 10.1985 → 03.1999 | F10A B | 2 |  |     |
| 1.0 (SK410)             | 10.1992 → 03.1999 | F10A B | 2 |  |     |
| 1.0 (SK410)             | 09.1994 → 03.1999 | F10A B | 2 |  |     |
| SUPER CARRY Van (ED)    |                   |        |   |  |     |
| 1.0 (SK410)             | 04.1985 → 07.1992 | F10A B | 2 |  |     |
| 1.0 (SK410)             | 09.1987 → 07.1992 | F10A B | 2 |  |     |

|          |   |   |
|----------|---|---|
| <b>1</b> |   | <b>62</b>   |
|          | F5A   | 07.1985 → 12.1995 B 3 543 cm <sup>3</sup> 2V 16-29 kW 22-39 PS €9,7 - 60                  |
|          | CARRY Platform/Chassis  |   |
|          | CB-2402A STD  | [Set] PL STD Ø 32.000 / 35.000 / 16.100 / 1.490 St/A                                      |
|          | PB-2401J STD  | [Set] PL-B STD Ø 15.995 / 18.000 / 22.000 / 1.030 St/B                                    |
| <b>2</b> |   | <b>65.5</b>   |
|          | F10A  | 04.1985 → 03.1999 B 4 970 cm <sup>3</sup> 2V 29-40 kW 39-54 PS €8,7 - 72                  |
|          | CARRY Platform/Chassis, CARRY Van, SUPER CARRY Bus (ED), SUPER CARRY Van (ED) |   |
|          | TW-1179A 0.25   | [Pair] AS 0,25 Ø 57.250 / 73.000 // 2.645 St/A<br>TW-1179A STD                            |
|          | CB-1179A 0.25   | [Set] PL 0,25 Ø 37.750 / 41.000 / 18.100 / 1.616 St/A<br>CB-1179A STD                     |
|          | MS-1179A 0.25   | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.100 / 2.116 St/A<br>MS-1179A 0,50 / MS-1179A STD     |
|          | PB-1179J STD  | [Set] PL-B STD Ø 15.995 / 18.000 / 22.000 / 1.030 St/B                                    |
|          | S3664   | EX; 30 x 7 x 114.5 x A - Ni - 45° - 1 -   |
|          | 7.07919.02.0  |   |
|          | <b>3</b>  |   |
|          | F8B   | 01.1986 → 10.1993 B 3 796 cm <sup>3</sup> 2V 25-30 kW 34-41 PS €9,3 - 72                  |
|          | ALTO Hatchback Van (EC)   |   |
|          | TW-1179A 0.25   | [Pair] AS 0,25 Ø 57.250 / 73.000 // 2.645 St/A<br>TW-1179A STD                            |
|          | CB-2401A 0.25   | [Set] PL 0,25 Ø 37.750 / 41.000 / 18.100 / 1.616 St/A<br>CB-2401A STD                     |
|          | MS-2401A 0.25   | [Set] HL 0,25 Ø 49.750 / 54.000 / 17.100 / 2.116 St/A<br>MS-2401A STD                     |
|          | PB-2401J STD  | [Set] PL-B STD Ø 15.995 / 18.000 / 22.000 / 1.030 St/B                                    |
|          | 7.07919.02.0  |   |
|          | <b>4</b>  |   |
|          | G15A  | 01.2000 → 01.2000 B 4 1493 cm <sup>3</sup> 4V 57-77 kW 77-105 PS €9,5 - 84.5              |
|          | CARRY Bus   |   |
|          | TW-2405A STD  | [Pair] AS STD Ø 59.250 / 75.000 // 2.520 St/A   |
|          | CB-2405A 0.25   | [Set] PL 0,25 Ø 43.750 / 47.000 / 18.100 / 1.615 St/A<br>CB-2405A 0,50 / CB-2405A STD     |
|          | MS-2405GP 0.25  | [Set] HL 0,25 Ø 51.750 / 56.000 / 18.100 / 2.137 St/B/G<br>MS-2405GP 0,50 / MS-2405GP STD |

|  | Cyl.  |   |  | cm <sup>3</sup> |  | Comp. Ratio | kW    | PS    | Pos |
|---|-------|---|---|-----------------|---|-------------|-------|-------|-----|
|   |       |   | mm  |                 |   | ε           |       |       |     |
| CRD93   | D     | 4 | 93 x 92   | 2498            | 2   | 22,2        | 54-55 | 73-75 | 2   |
| CRD93LS   | D (A) | 4 | 93 x 92   | 2498            | 2   | 22,5        | 70    | 95    | 3   |
| XN1TA   | B     | 4 | 88 x 81   | 1971            | 2   | 8           | 55-69 | 75-94 | 1   |

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|  |                   | Pos       |   |  | Pos |
|--|-------------------|-----------|---|--|-----|
|  |                   |           |   |  |     |
| <b>EXPRESS 1000 -1500 Bus</b>              |                   |           |   |  |     |
| 2.5 D                                      | 07.1982 → 10.1994 | CRD93 D   | 2 |  |     |
| 2.5 TD                                     | 06.1987 → 10.1994 | CRD93LS D | 3 |  |     |
| <b>EXPRESS 1000 -1500 Platform/Chassis</b> |                   |           |   |  |     |
| 2.0  | 07.1982 → 10.1994 | XN1TA B   | 1 |  |     |
| 2.5 D                                      | 07.1982 → 10.1994 | CRD93 D   | 2 |  |     |
| 2.5 D All-wheel Drive                      | 11.1988 → 10.1994 | CRD93 D   | 2 |  |     |
| 2.5 TD                                     | 06.1987 → 10.1994 | CRD93LS D | 3 |  |     |
| 2.5 TD All-wheel Drive                     | 11.1988 → 10.1994 | CRD93LS D | 3 |  |     |
| <b>EXPRESS 1000 -1800 Van</b>              |                   |           |   |  |     |
| 2.5 D                                      | 07.1982 → 10.1994 | CRD93 D   | 2 |  |     |
| 2.5 D All-wheel Drive                      | 11.1988 → 10.1994 | CRD93 D   | 2 |  |     |
| 2.5 TD                                     | 06.1987 → 10.1994 | CRD93LS D | 3 |  |     |
| 2.5 TD All-wheel Drive                     | 11.1988 → 10.1994 | CRD93LS D | 3 |  |     |

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|          |  |                   |   |   |                      |    |          |          |  |   |   |    |  |
|----------|--|-------------------|---|---|----------------------|----|----------|----------|--|---|---|----|--|
| <b>1</b> |  | <b>88</b>         |   |   |                      |    |          |          |  |   |   |    |  |
|          | <b>XN1TA</b>                               | 07.1982 → 10.1994 | B | 4 | 1971 cm <sup>3</sup> | 2V | 55-69 kW | 75-94 PS |  | 8 | - | 81 |  |
|          | <b>EXPRESS 1000 -1500 Platform/Chassis</b> |                   |   |   |                      |    |          |          |  |   |   |    |  |

**80 00038 1 1 000** Ø88; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF CR 4]

**77 086 608** [Set] HL STD Ø 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD Ø 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD Ø 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD Ø 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD Ø 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs.

|          |  |                   |   |   |                      |    |          |          |  |      |   |    |  |
|----------|--|-------------------|---|---|----------------------|----|----------|----------|--|------|---|----|--|
| <b>2</b> |  | <b>93</b>         |   |   |                      |    |          |          |  |      |   |    |  |
|          | <b>CRD93</b>   | 07.1982 → 10.1994 | D | 4 | 2498 cm <sup>3</sup> | 2V | 54-55 kW | 73-75 PS |  | 22,2 | - | 92 |  |
|          | <b>EXPRESS 1000 -1500 Bus, EXPRESS 1000 -1500 Platform/Chassis, EXPRESS 1000 -1800 Van</b> |                   |   |   |                      |    |          |          |  |      |   |    |  |

**93 844 700** Cylinder diameter: 93.015; KH: 52.75; MT: -7.4; GL: 95; piston pin: 30x78; number of piston rings: 3  
**HK**  
 R 2.5 MO G6  
 R 2 MO  
 DSF 4 CR  
 → **80 00040 1 1 ...**

Top piston - Pay attention to top clearance, Ø 93,015= +0,50  
 +0,55  
 Ø 93,510= +0,44  
 +0,49  
 Ø 93,760= +0,41  
 +0,46

**80 00040 1 1 000** Ø93; STD; set: 1; [R G6 MO 2.5] [R IF MO 2] [DSF CR 4]

|          |  |                   |     |   |                      |    |       |       |  |      |   |    |  |
|----------|--|-------------------|-----|---|----------------------|----|-------|-------|--|------|---|----|--|
| <b>3</b> |  | <b>93</b>         |     |   |                      |    |       |       |  |      |   |    |  |
|          | <b>CRD93LS</b>   | 06.1987 → 10.1994 | D A | 4 | 2498 cm <sup>3</sup> | 2V | 70 kW | 95 PS |  | 22,5 | - | 92 |  |
|          | <b>EXPRESS 1000 -1500 Bus, EXPRESS 1000 -1500 Platform/Chassis, EXPRESS 1000 -1800 Van</b> |                   |     |   |                      |    |       |       |  |      |   |    |  |

**MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8  
**MK-9H** valve cotter; number of notches: 3; valve stem diameter: 9

**81-1526** IN; 13.07/ x 8 x 54 G1

|        |       | Cyl. | <br>mm      | cm <sup>3</sup> |   | Comp. Ratio | kW      | PS      | Pos |
|--------|-------|------|-------------|-----------------|---|-------------|---------|---------|-----|
|        |       |      |             |                 |   |             |         |         |     |
| 11B    | D     | 4    | 95 x 105    | 2977            | 2 | 21          | 61-75   | 83-102  | 17  |
| 14B    | D     | 4    | 102 x 112   | 3661            | 2 | 20,5:1      | 71-89   | 97-121  | 23  |
| 14BT   | D (A) | 4    | 102 x 112   | 3661            | 2 |             | 75-85   | 102-116 | 23  |
| 1H-Z   | D     | 6    | 94 x 100    | 4164            | 2 | 22,7        | 59-123  | 80-167  | 15  |
| 1HD-T  | D (A) | 6    | 94 x 100    | 4164            | 2 | 18,6        | 115-123 | 156-167 | 16  |
| 1KZ-T  | D (A) | 4    | 96 x 103    | 2982            | 2 | 21          | 87-92   | 118-125 | 21  |
| 1RZ    | B     | 4    | 86 x 86     | 1998            | 2 |             | 71-74   | 97-101  | 3   |
| 1RZ-E  | B     | 4    | 86 x 86     | 1998            | 2 | 9           | 69-81   | 94-110  | 3   |
| 22R    | B     | 4    | 92 x 89     | 2367            | 2 | 9,1         | 72-87   | 98-118  | 13  |
| 22RE   | B     | 4    | 92 x 89     | 2367            | 2 | 9           | 84-87   | 114-118 | 13  |
| 22REC  | B     | 4    | 92 x 89     | 2367            | 2 | 9:1         | 77-87   | 105-118 | 13  |
| 2C     | D     | 4    | 86 x 85     | 1974            | 2 | 23          | 49-56   | 67-76   | 4   |
| 2C-T   | D (A) | 4    | 86 x 85     | 1974            | 2 | 23          | 61-67   | 83-91   | 5   |
| 2L     | D     | 4    | 92 x 92     | 2446            | 2 | 22,3        | 53-66   | 72-90   | 14  |
| 2RZ    | B     | 4    | 95 x 86     | 2438            | 2 | 8,8         | 72-85   | 98-116  | 18  |
| 2RZ-E  | B     | 4    | 95 x 86     | 2438            | 2 | 8,8         | 84-97   | 114-132 | 19  |
| 2Y     | B     | 4    | 86 x 78     | 1812            | 2 | 8,8         | 55-65   | 75-88   | 6   |
| 3B     | D     | 4    | 102 x 105   | 3432            | 2 | 20          | 66-72   | 90-98   | 24  |
| 3C-TE  | D (A) | 4    | 86 x 94     | 2184            | 2 | 22,6        | 66-77   | 90-105  | 7   |
| 3L     | D     | 4    | 96 x 96     | 2779            | 2 | 22,2:1      | 58-66   | 79-90   | 22  |
| 3RZ-FE | B     | 4    | 95 x 95     | 2694            | 4 | 9,5         | 92-112  | 125-152 | 18  |
| 3S-FE  | B     | 4    | 86 x 86     | 1998            | 4 | 9,8         | 86-125  | 117-170 | 8   |
| 3VZ-E  | B     | 6    | 87,5 x 82   | 2959            | 2 | 9:1         | 105-112 | 143-152 | 9   |
| 4Y     | B     | 4    | 91 x 86     | 2237            | 2 | 8,8         | 67-69   | 92-94   | 11  |
| 4Y-EC  | B     | 4    | 91 x 86     | 2237            | 2 |             | 72-76   | 98-103  | 12  |
| 5K     | B     | 4    | 80,5 x 73   | 1486            | 2 | 9,3         | 48-52   | 65-71   | 1   |
| 7K     | B     | 4    | 80,5 x 87,5 | 1781            | 2 | 9           | 54-61   | 73-83   | 2   |
| B      | D     | 4    | 95 x 105    | 2977            | 2 | 21          | 59-63   | 80-86   | 20  |
| L      | D     | 4    | 90 x 86     | 2188            | 2 | 21,5        | 46-53   | 63-72   | 10  |

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|  |                   |        | Pos  |   |                   |       | Pos  |
|--|-------------------|--------|------|---|-------------------|-------|------|
|  |                   |        |      | 2.4 D 4WD   | 09.1989 → 08.1995 | 2L    | D 14 |
|  |                   |        |      | 2.4 D 4WD (LH51_, LH61_, LH66_, LH71_)                | 08.1987 → 08.1995 | 2L    | D 14 |
|  |                   |        |      | 2.8 D (LH12_)   | 08.1989 → 08.2000 | 3L    | D 22 |
| <b>COASTER</b>                               |                   |        |      | <b>HIACE IV Bus ( _ H1_, _ H2_ )</b>                  |                   |       |      |
| 3.4 D  | 05.1982 → 01.1993 | 3B     | D 24 | 2.4 (RCH12, RCH22)                                    | 08.1995 → 04.1998 | 2RZ-E | B 19 |
| <b>COASTER Bus ( _ B2_, _ B3_ )</b>          |                   |        |      | 2.4 4WD (RCH18)                                       | 08.1995 → 04.1998 | 2RZ-E | B 19 |
| 3.4 D (BB2_, BB3_)                           | 05.1982 → 01.1993 | 3B     | D 24 | <b>HIACE IV Van ( _ H1_ )</b>                         |                   |       |      |
| 3.7 D (BB23_, BB24_, BB32_)                  | 08.1988 → 12.1992 | 14B    | D 23 | 2.0   | 11.1996 → 10.2000 | 1RZ-E | B 3  |
| 4.2 D  | 10.1987 → 01.1993 | 1H-Z   | D 15 | 2.4 (RZH10)   | 08.1989 → 08.1995 | 2RZ-E | B 19 |
| 4.2 D (HZB30_, HZB36_, HZB31_)               | 10.1987 → 01.1993 | 1H-Z   | D 15 | 2.4 (RZH103, RZH113)                                  | 08.1989 → 07.1998 | 2RZ   | B 18 |
| 4.2 TD (HDB2_, HDB3_)                        | 01.1990 → 01.1993 | 1HD-T  | D 16 | 2.4 (RZH103_)   | 08.1989 → 10.1996 | 2RZ   | B 18 |
| <b>COASTER Bus ( _ B4_, _ B5_ )</b>          |                   |        |      | 2.4 4WD (RCH103_, RCH113_)                            | 08.1989 → 08.1995 | 2RZ-E | B 19 |
| 2.7  | 02.1993 → 07.1999 | 3RZ-FE | B 18 | 2.4 D   | 01.1992 → 08.1995 | 2L    | D 14 |
| 3.4 D (BB40_, BB46_)                         | 01.1993 → 06.1999 | 3B     | D 24 | 2.4 D (LH102, LH104, LH112)                           | 09.1989 → 08.1995 | 2L    | D 14 |
| <b>DELIBOY Bus (KXC1_, CXC1_)</b>            |                   |        |      | 2.4 D 4WD   | 09.1989 → 08.1995 | 2L    | D 14 |
| 2.0 D  | 10.1989 → 10.1995 | 2C     | D 4  | 2.4 D 4WD (LXH22_, LXH12_, LH114_, LH112_, LH104_...) | 08.1989 → 07.1999 | 2L    | D 14 |
| 2.2 D  | 10.1994 → 10.1995 | 3C-TE  | D 7  | 2.8 D (LH105, LH103, LH113)                           | 08.1989 → 08.2000 | 3L    | D 22 |
| <b>DYNA 100</b>                              |                   |        |      | 2.8 D 4WD (LH109)                                     | 08.1989 → 07.1998 | 3L    | D 22 |
| 100 2.5 D                                    | 08.1985 → 05.1995 | 2L     | D 14 | 3.0 TD  | 08.1996 → 06.1999 | 1KZ-T | D 21 |
| <b>DYNA 100 Platform/Chassis (YH_)</b>       |                   |        |      | <b>HIACE IV Van ( _ H1_, _ H2_ )</b>                  |                   |       |      |
| 1.8 (YH81_)                                  | 08.1985 → 04.1995 | 2Y     | B 6  | 2.4 4WD (RCH18, RCH28)                                | 08.1995 → 04.1998 | 2RZ-E | B 19 |
| 1.8 (YH81_)                                  | 08.1987 → 04.1995 | 2Y     | B 6  | <b>HILUX Platform/Chassis (LN_, _ N1_)</b>            |                   |       |      |
| <b>DYNA 150</b>                              |                   |        |      | 2.4   | 09.1984 → 12.1993 | 22RE  | B 13 |
| 2.8 D  | 08.1988 → 05.1995 | 3L     | D 22 | 2.4   | 09.1984 → 12.1993 | 22REC | B 13 |
| <b>DYNA 150 Platform/Chassis (LY_)</b>       |                   |        |      | 2.4 (RN9_, RN8_)                                      | 10.1988 → 12.1997 | 22R   | B 13 |
| 2.4 D (LY60)                                 | 09.1988 → 04.1995 | 2L     | D 14 | 2.4 4WD (RN11_, RN10_)                                | 10.1988 → 12.1997 | 22R   | B 13 |
| 2.8 D (LY211)                                | 05.1995 → 08.1998 | 3L     | D 22 | 2.8 D 4WD (LN10_)                                     | 10.1988 → 12.1997 | 3L    | D 22 |
| 2.8 D (LY61_)                                | 08.1988 → 05.1995 | 3L     | D 22 | 3.0   | 09.1987 → 12.1993 | 3VZ-E | B 9  |
| 3.4 D  | 09.1988 → 06.1995 | 3B     | D 24 | <b>KIJANG Bus ( _ F4_, _ F5_ )</b>                    |                   |       |      |
| <b>DYNA 200</b>                              |                   |        |      | 1.5 (KF40, KF50)                                      | 11.1986 → 11.1995 | 5K    | B 1  |
| 2.4  | 08.1987 → 05.1995 | 22R    | B 13 | 2.2   | 01.1995 → 12.2000 | 4Y-EC | B 12 |
| 2.4  | 08.1987 → 05.1995 | 22RE   | B 13 | 2.4 D   | 01.1995 → 12.2000 | 2L    | D 14 |
| 2.4  | 08.1987 → 05.1995 | 22REC  | B 13 | <b>KIJANG Platform/Chassis ( _ F4_, _ F5_ )</b>       |                   |       |      |
| 3.7 TD                                       | 04.1990 → 05.1993 | 14BT   | D 23 | 1.5 (KF40, KF50)                                      | 11.1986 → 11.1995 | 5K    | B 1  |
| <b>DYNA 200 Platform/Chassis</b>             |                   |        |      | <b>LITEACE Bus ( _ M3_ )</b>                          |                   |       |      |
| 2.2  | 10.1993 → 05.1995 | 4Y     | B 11 | 1.5 (KM30LG)  | 07.1989 → 01.1992 | 5K    | B 1  |
| 3.0 D (BU6_, BU7_, BU8_)                     | 01.1985 → 05.1995 | 11B    | D 17 | 2.0 D (CM30G_)  | 10.1985 → 01.1992 | 2C    | D 4  |
| 3.4 D (BU1_)                                 | 06.1995 → 05.1999 | 3B     | D 24 | 2.0 D (CM30LG)  | 08.1988 → 01.1992 | 2C    | D 4  |
| 3.4 D (BU6_, BU8_, BU7_)                     | 10.1989 → 05.1995 | 3B     | D 24 | <b>LITEACE Bus ( _ R2_ )</b>                          |                   |       |      |
| 3.7 D (BU6_, BU7_)                           | 08.1988 → 05.1995 | 14B    | D 23 | 1.5 (KR21LG)  | 01.1992 → 01.1995 | 5K    | B 1  |
| 3.7 D (BU8_, BU9_)                           | 10.1989 → 04.1995 | 14BT   | D 23 | 2.0 D (CR21LG)  | 01.1992 → 05.1994 | 2C    | D 4  |
| <b>DYNA 300 Platform/Chassis</b>             |                   |        |      | 2.0 D (CR28, CR21)                                    | 01.1992 → 09.1996 | 2C-T  | D 5  |
| 2.7  | 06.1995 → 06.1999 | 3RZ-FE | B 18 | 2.0 D (CR30, CR37)                                    | 01.1992 → 09.1996 | 2C-T  | D 5  |
| 3.4 D (BU30_)                                | 06.1995 → 05.1999 | 3B     | D 24 | 2.2 (YR22LG)  | 01.1992 → 01.1995 | 4Y-EC | B 12 |
| 3.7 D  | 06.1995 → 06.1999 | 14B    | D 23 | 2.2 D (CR22)  | 02.1995 → 08.1997 | 3C-TE | D 7  |
| <b>DYNA Platform/Chassis (LH8_)</b>          |                   |        |      | 2.2 D (CR31)  | 02.1995 → 08.1997 | 3C-TE | D 7  |
| 2.4 D (LH80_)                                | 08.1987 → 04.1995 | 2L     | D 14 | 2.2 D (YR29_)   | 02.1995 → 08.1997 | 3C-TE | D 7  |
| 2.4 D (LH80_, LY50_, LY60_)                  | 08.1985 → 05.1995 | 2L     | D 14 | <b>LITEACE Van ( _ M3_ )</b>                          |                   |       |      |
| 3.7 D (BU6_, BU7_)                           | 08.1988 → 04.1995 | 14B    | D 23 | 1.5 (KM31_V, KM36_V)                                  | 05.1986 → 09.1991 | 5K    | B 1  |
| <b>DYNA Platform/Chassis ( _ U_, _ Y_ )</b>  |                   |        |      | 1.5 (KM36_)   | 09.1985 → 03.1998 | 5K    | B 1  |
| 3.0 D (BU65_, BU61_)                         | 09.1984 → 05.1995 | 11B    | D 17 | 1.8 (YM30, YM35, YM31)                                | 01.1986 → 12.1992 | 2Y    | B 6  |
| <b>HIACE</b>                                 |                   |        |      | 1.8 (YM35, YM31)                                      | 08.1988 → 04.1998 | 2Y    | B 6  |
| 2.0i   | 08.1989 → 07.1995 | 1RZ    | B 3  | 2.0 D (CM36)  | 08.1988 → 01.1992 | 2C    | D 4  |
| 2.0i   | 08.1989 → 07.1995 | 1RZ-E  | B 3  | <b>LITEACE Van ( _ R2_ V )</b>                        |                   |       |      |
| <b>HIACE IV Bus ( _ H1_ )</b>                |                   |        |      | 1.5 (KR27_V)  | 01.1992 → 01.1995 | 5K    | B 1  |
| 2.0  | 11.1996 → 10.2000 | 1RZ-E  | B 3  | 2.0 D (CR27_V)  | 01.1992 → 05.1994 | 2C    | D 4  |
| 2.0 (RZH102, RZH112)                         | 08.1989 → 04.1998 | 1RZ    | B 3  | 2.2 (YR29LV)  | 01.1992 → 01.1995 | 4Y-EC | B 12 |
| 2.2  | 01.1992 → 08.1995 | 4Y     | B 11 | <b>MASTER ACE SURF Bus ( _ R2_ )</b>                  |                   |       |      |
| 2.4 (RZH125)                                 | 08.1989 → 10.1996 | 2RZ    | B 18 | 2.0 D   | 02.1985 → 10.1993 | 2C    | D 4  |
| 2.4 4WD (RZH103_, RZH109_, RZH113_, RZH115_) | 08.1989 → 07.1995 | 2RZ-E  | B 19 |   |                   |       |      |
| 2.4 D  | 03.1994 → 10.1998 | 2L     | D 14 |   |                   |       |      |
| 2.4 D (LH102)                                | 08.1989 → 08.1995 | 2L     | D 14 |   |                   |       |      |

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|   |       | Pos |    |  | Pos |
|---|-------|-----|----|--|-----|
| 2.0 TD (CR21G_, CR28G_, CR30G_, CR37G_) 02.1985 → 10.1993 | 2C-T  | D   | 5  |  |     |
| 2.0 TD 4WD 02.1985 → 12.1996                              | 2C-T  | D   | 5  |  |     |
| <b>QUICK DELIVERY ( _Y15_, _H8_, _U6_ )</b>               |       |     |    |  |     |
| 2.4 D (LH80VH_) 08.1985 → 04.1995                         | 2L    | D   | 14 |  |     |
| 2.4 D 4WD (LH85_) 08.1985 → 04.1995                       | 2L    | D   | 14 |  |     |
| 2.8 D (LY51_, LH81VH_) 05.1995 → 04.1999                  | 3L    | D   | 22 |  |     |
| 3.0 D (BU60VH_) 08.1985 → 07.1995                         | B     | D   | 20 |  |     |
| <b>TARAGO Bus</b>   |       |     |    |  |     |
| 2.4 09.1989 → 07.1995                                     | 2RZ-E | B   | 19 |  |     |
| 2.4 08.1995 → 10.1999                                     | 2RZ-E | B   | 19 |  |     |
| <b>TARAGO Van</b>   |       |     |    |  |     |
| 2.4 09.1989 → 07.1995                                     | 2RZ-E | B   | 19 |  |     |
| 2.4 08.1995 → 10.1999                                     | 2RZ-E | B   | 19 |  |     |
| <b>TOWN ACE Bus</b>                                       |       |     |    |  |     |
| 2.0 10.1996 → 12.1999                                     | 3S-FE | B   | 8  |  |     |
| 2.0 D 01.1992 → 04.1995                                   | 2C    | D   | 4  |  |     |
| 2.2 11.1994 → 04.1995                                     | 4Y-EC | B   | 12 |  |     |
| 2.4 01.1992 → 04.1995                                     | 2RZ-E | B   | 19 |  |     |
| <b>TOWN ACE Bus ( _R2_, _R3_ )</b>                        |       |     |    |  |     |
| 2.0 TD 04.1985 → 12.1991                                  | 2C-T  | D   | 5  |  |     |
| 2.2 D 04.1985 → 12.1991                                   | L     | D   | 10 |  |     |
| 2.4 D 04.1985 → 12.1991                                   | 2L    | D   | 14 |  |     |
| <b>TOWN ACE Van</b>                                       |       |     |    |  |     |
| 1.8 SBV (KR42) 02.1997 → 01.1999                          | 7K    | B   | 2  |  |     |
| 2.0 D 01.1992 → 04.1995                                   | 2C    | D   | 4  |  |     |
| 2.0 D 4WD (CR51V_) 11.1996 → 12.1998                      | 2C    | D   | 4  |  |     |
| 2.2 01.1992 → 04.1995                                     | 4Y-EC | B   | 12 |  |     |
| <b>TOWN ACE Van (YR3_, YR2_)</b>                          |       |     |    |  |     |
| 2.0 TD (CR21_, CR28_, CR30_) 10.1985 → 12.1991            | 2C-T  | D   | 5  |  |     |
| 2.0 TD 4WD (CR30_, CR37_) 10.1985 → 12.1991               | 2C-T  | D   | 5  |  |     |
| 2.4 D 04.1985 → 12.1991                                   | 2L    | D   | 14 |  |     |
| <b>TOYOACE Platform/Chassis ( _U_, _Y_ )</b>              |       |     |    |  |     |
| 2.8 D (LY51_, LY61_) 08.1988 → 04.1995                    | 3L    | D   | 22 |  |     |
| <b>TOYOACE Platform/Chassis ( _Y1_ )</b>                  |       |     |    |  |     |
| 2.8 D (LY101) 10.1996 → 04.1999                           | 3L    | D   | 22 |  |     |

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|          |   |  |   |   |                      |                      |          |           |          |    |      |    |
|----------|---|--|---|---|----------------------|----------------------|----------|-----------|----------|----|------|----|
| <b>1</b> |   | <b>80.5</b>  |   |   |                      |                      |          |           |          |    |      |    |
|          | 5K  | 09.1985 → 03.1998  | B | 4 | 1486 cm <sup>3</sup> | 2V                   | 48-52 kW | 65-71 PS  | 9,3      | -  | 73   |    |
|          | KIJANG Bus (_F4_, _F5_), KIJANG Platform/Chassis (_F4_, _F5_), LITEACE Bus (_M3_), LITEACE Bus (_R2_), LITEACE Van (_M3_), LITEACE Van (_R2_V)                      |  |   |   |                      |                      |          |           |          |    |      |    |
|          | TW-1056A STD  | [Pair] AS STD Ø 55.250 / 68.000 // 2.480 St/A  |   |   |                      |                      |          |           |          |    |      |    |
|          | CB-1416A 0.25   | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.900 / 1.617 St/A<br><b>CB-1416A STD</b>   |   |   |                      |                      |          |           |          |    |      |    |
|          | MS-1416A 0.25   | [Set] HL 0,25 Ø 49.750 / 54.004 / 20.900 / 2.119 St/A<br><b>MS-1416A 0,50 / MS-1416A STD</b>   |   |   |                      |                      |          |           |          |    |      |    |
|          | PB-1056J STD  | [Set] PL-B STD Ø 18.011 / 20.000 / 25.000 / 1.030 St/B   |   |   |                      |                      |          |           |          |    |      |    |
|          | SH-1056A STD  | [Set] NW-L STD Ø 42.475 / 46.500 / 17.900 / 2.000 St/A; NW-L STD Ø 42.725 / 47.000 / 17.900 / 2.125 St/A; NW-L STD Ø 42.975 / 47.500 / 17.900 / 2.250 St/A; NW-L STD Ø 43.225 / 48.000 / 17.900 / 2.375 St/A |   |   |                      |                      |          |           |          |    |      |    |
| <b>2</b> |   | <b>80.5</b>  |   |   |                      |                      |          |           |          |    |      |    |
|          | 7K  | 02.1997 → 01.1999  | B | 4 | 1781 cm <sup>3</sup> | 2V                   | 54-61 kW | 73-83 PS  | 9        | -  | 87.5 |    |
|          | TOWN ACE Van  |  |   |   |                      |                      |          |           |          |    |      |    |
|          | TW-1056A STD  | [Pair] AS STD Ø 55.250 / 68.000 // 2.480 St/A  |   |   |                      |                      |          |           |          |    |      |    |
|          | MS-1416A 0.25   | [Set] HL 0,25 Ø 49.750 / 54.004 / 20.900 / 2.119 St/A<br><b>MS-1416A 0,50 / MS-1416A STD</b>   |   |   |                      |                      |          |           |          |    |      |    |
|          | PB-1056J STD  | [Set] PL-B STD Ø 18.011 / 20.000 / 25.000 / 1.030 St/B   |   |   |                      |                      |          |           |          |    |      |    |
|          | SH-1056A STD  | [Set] NW-L STD Ø 42.475 / 46.500 / 17.900 / 2.000 St/A; NW-L STD Ø 42.725 / 47.000 / 17.900 / 2.125 St/A; NW-L STD Ø 42.975 / 47.500 / 17.900 / 2.250 St/A; NW-L STD Ø 43.225 / 48.000 / 17.900 / 2.375 St/A |   |   |                      |                      |          |           |          |    |      |    |
| <b>3</b> |   | <b>86</b>  |   |   |                      |                      |          |           |          |    |      |    |
|          | 1RZ   | 08.1989 → 04.1998  | B | 4 | 1998 cm <sup>3</sup> | 2V                   | 71-74 kW | 97-101 PS |          | -  | 86   |    |
|          | 1RZ-E   | 08.1989 → 10.2000  | B | 4 | 1998 cm <sup>3</sup> | 2V                   | 69-81 kW | 94-110 PS | 9        | -  | 86   |    |
|          | HIACE, HIACE IV Bus (_H1_), HIACE IV Van (_H1_)   |  |   |   |                      |                      |          |           |          |    |      |    |
|          | CB-1435A STD  | [Set] PL STD Ø 53.000 / 56.000 / 19.700 / 1.485 St/A   |   |   |                      |                      |          |           |          |    |      |    |
|          | MS-1435A STD  | [Set] HL STD Ø 59.995 / 64.000 / 23.000 / 1.990 St/A; HL STD Ø 59.995 / 64.000 / 25.000 / 1.990 St/A   |   |   |                      |                      |          |           |          |    |      |    |
| <b>4</b> |   | <b>86</b>  |   |   |                      |                      |          |           |          |    |      |    |
|          | 2C  | 02.1985 → 12.1998  | D | 4 | 1974 cm <sup>3</sup> | 2V                   | 49-56 kW | 67-76 PS  | 23       | -  | 85   |    |
|          | DELIBOY Bus (KXC1_, CXC1_), LITEACE Bus (_M3_), LITEACE Bus (_R2_), LITEACE Van (_M3_), LITEACE Van (_R2_V), MASTER ACE SURF Bus (_R2_), TOWN ACE Bus, TOWN ACE Van |  |   |   |                      |                      |          |           |          |    |      |    |
|          | TW-1408A STD  | [Pair] AS STD Ø 62.250 / 76.800 // 2.730 St/A  |   |   |                      |                      |          |           |          |    |      |    |
|          | CB-1421A 0.25   | [Set] PL 0,25 Ø 50.250 / 53.500 / 18.900 / 1.607 St/A<br><b>CB-1421A 0,50 / CB-1421A STD, 2.0 D, 2.0 D (CM36), 2.0 D (CM30LG), 2.0 D (CM30G_): →08.1990, 2.0 D:</b><br>08.1985→08.1990                       |   |   |                      |                      |          |           |          |    |      |    |
|          | CB-1448A STD  | [Set] PL STD Ø 50.500 / 53.500 / 23.100 / 1.482 St/A, <b>2.0 D, 2.0 D (CM36), 2.0 D, 2.0 D (CM30LG), 2.0 D (CM30G_):</b><br>09.1990→   |   |   |                      |                      |          |           |          |    |      |    |
|          | CB-1453A STD  | [Set] PL STD Ø 50.500 / 53.500 / 23.100 / 1.482 St/A, <b>2.0 D, 2.0 D (CM36), 2.0 D, 2.0 D (CM30LG), 2.0 D (CM30G_):</b><br>09.1990→   |   |   |                      |                      |          |           |          |    |      |    |
|          | MS-1421A 0.25   | [Set] HL 0,25 Ø 56.750 / 61.000 / 20.000 / 2.115 St/A<br><b>MS-1421A 0,50 / MS-1421A STD, 2.0 D, 2.0 D (CM36), 2.0 D (CM30LG), 2.0 D (CM30G_): →07.1990, 2.0 D:</b><br>08.1985→07.1990                       |   |   |                      |                      |          |           |          |    |      |    |
|          | PB-1421J STD  | [Set] PL-B STD Ø 27.000 / 30.000 / 20.000 / 1.540 St/B, <b>2.0 D:</b> 08.1985→   |   |   |                      |                      |          |           |          |    |      |    |
|          | 7.06595.18.0  |  |   |   |                      |                      |          |           |          |    |      |    |
| <b>5</b> |   | <b>86</b>  |   |   |                      |                      |          |           |          |    |      |    |
|          | 2C-T  | 02.1985 → 12.1996  | D | A | 4                    | 1974 cm <sup>3</sup> | 2V       | 61-67 kW  | 83-91 PS | 23 | -    | 85 |
|          | LITEACE Bus (_R2_), MASTER ACE SURF Bus (_R2_), TOWN ACE Bus (_R2_, _R3_), TOWN ACE Van (YR3_, YR2_)  |  |   |   |                      |                      |          |           |          |    |      |    |
|          | TW-1408A STD  | [Pair] AS STD Ø 62.250 / 76.800 // 2.730 St/A  |   |   |                      |                      |          |           |          |    |      |    |
|          | CB-1408A 0.25   | [Set] PL 0,25 Ø 50.250 / 53.500 / 23.700 / 1.607 St/A<br><b>CB-1408A 0,50 / CB-1408A 0,75 / CB-1408A STD, →07.1985</b>   |   |   |                      |                      |          |           |          |    |      |    |
|          | CB-1448A STD  | [Set] PL STD Ø 50.500 / 53.500 / 23.100 / 1.482 St/A, <b>2.0 TD (CR21G_, CR28G_, CR30G_, CR37G_), 2.0 TD 4WD, 2.0 TD:</b><br>08.1985→  |   |   |                      |                      |          |           |          |    |      |    |
|          | CB-1453A STD  | [Set] PL STD Ø 50.500 / 53.500 / 23.100 / 1.482 St/A, <b>2.0 TD (CR21G_, CR28G_, CR30G_, CR37G_), 2.0 TD 4WD, 2.0 TD:</b><br>08.1985→  |   |   |                      |                      |          |           |          |    |      |    |
|          | MS-1448A 0.25   | [Set] HL 0,25 Ø 56.750 / 61.000 / 22.000 / 2.115 St/A<br><b>MS-1448A STD</b>   |   |   |                      |                      |          |           |          |    |      |    |
|          | 7.06595.18.0  |  |   |   |                      |                      |          |           |          |    |      |    |

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| <b>6</b> |  | <b>86</b>   |                   |   |   |                      |    |          |          |      |      |
|          |  | 2Y  | 08.1985 → 04.1998 | B | 4 | 1812 cm <sup>3</sup> | 2V | 55-65 kW | 75-88 PS | ⊗8,8 | - 78 |
|          |  | DYNA 100 Platform/Chassis (YH_), LITEACE Van (_M3_) |                   |   |   |                      |    |          |          |      |      |

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|  | TW-1117A STD  | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A   |
|  | CB-1407A 0.25 | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.900 / 1.615 St/A<br>CB-1407A 0,50 / CB-1407A STD |
|  | MS-1407A 0.50 | [Set] HL 0,50 Ø 57.500 / 62.000 / 20.930 / 2.240 St/A<br>MS-1407A STD                 |
|  | SH-1407A STD  | [Set]   |
|  | 50 007 661    | hydraulic; Outer Ø: 21.4  |

|          |  |  |                   |     |   |                      |    |          |           |       |      |
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| <b>7</b> |  | <b>86</b>                                      |                   |     |   |                      |    |          |           |       |      |
|          |  | 3C-TE  | 10.1994 → 08.1997 | D A | 4 | 2184 cm <sup>3</sup> | 2V | 66-77 kW | 90-105 PS | ⊗22,6 | - 94 |
|          |  | DELIBOY Bus (KXC1_, CXC1_), LITEACE Bus (_R2_) |                   |     |   |                      |    |          |           |       |      |

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|  | TW-1408A STD  | [Pair] AS STD Ø 62.250 / 76.800 // 2.730 St/A                         |
|  | CB-1448A STD  | [Set] PL STD Ø 50.500 / 53.500 / 23.100 / 1.482 St/A                  |
|  | CB-1453A STD  | [Set] PL STD Ø 50.500 / 53.500 / 23.100 / 1.482 St/A                  |
|  | MS-1448A 0.25 | [Set] HL 0,25 Ø 56.750 / 61.000 / 22.000 / 2.115 St/A<br>MS-1448A STD |

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|  | 7.06595.18.0 |  |
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| <b>8</b> |  | <b>86</b>    |                   |   |   |                      |    |           |            |      |      |
|          |  | 3S-FE        | 10.1996 → 12.1999 | B | 4 | 1998 cm <sup>3</sup> | 4V | 86-125 kW | 117-170 PS | ⊗9,8 | - 86 |
|          |  | TOWN ACE Bus |                   |   |   |                      |    |           |            |      |      |

|  |                  |  |
|--|------------------|--|
|  | 80 00425 1 0 000 | Ø86; STD; set: 1; [R G6 CR 1.5] [M CR 1.5] [SLF CR 4]  |
|  | TW-1117A STD     | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A  |
|  | CB-1404A 0.25    | [Set] PL 0,25 Ø 47.750 / 51.000 / 20.500 / 1.613 St/A<br>CB-1404A 0,50 / CB-1404A STD  |
|  | CB-1419GP 0.25   | [Set] PL 0,25 Ø 47.750 / 51.000 / 21.300 / 1.613 St/B/G<br>CB-1419GP 0,50 / CB-1419GP STD  |
|  | MS-1404A 0.25    | [Set] HL 0,25 Ø 54.750 / 59.020 / 19.200 / 2.125 St/A; HL 0,25 Ø 54.750 / 59.020 / 23.000 / 2.120 St/A<br>MS-1404A 0,50 / MS-1404A STD |

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|  | 50 005 187 | mechanical; metal |
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| <b>9</b> |  | <b>87.5</b>                        |                   |   |   |                      |    |            |            |      |      |
|          |  | 3VZ-E                              | 09.1987 → 12.1993 | B | 6 | 2959 cm <sup>3</sup> | 2V | 105-112 kW | 143-152 PS | ⊗9:1 | - 82 |
|          |  | HILUX Platform/Chassis (LN_, _N1_) |                   |   |   |                      |    |            |            |      |      |

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|--|----------------|--|
|  | CB-1437GP 0.25 | [Set] PL 0,25 Ø 54.750 / 58.000 / 16.800 / 1.615 St/B/G<br>CB-1437GP 0,50 / CB-1437GP STD  |
|  | MS-1437GP 0.25 | [Set] HL 0,25 Ø 63.750 / 68.000 / 20.000 / 2.117 St/B/G; HL 0,25 Ø 63.750 / 68.000 / 22.000 / 2.117 St/B/G<br>MS-1437GP 0,50 / MS-1437GP STD |

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| <b>10</b> |  | <b>90</b>                 |                   |   |   |                      |    |          |          |       |      |
|           |  | L                         | 04.1985 → 12.1991 | D | 4 | 2188 cm <sup>3</sup> | 2V | 46-53 kW | 63-72 PS | ⊗21,5 | - 86 |
|           |  | TOWN ACE Bus (_R2_, _R3_) |                   |   |   |                      |    |          |          |       |      |

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|  | TW-1161A 0.25 | [Pair] AS 0,25 Ø 70.250 / 81.800 // 2.605 St/A<br>TW-1161A STD  |
|  | CB-1406A 0.25 | [Set] PL 0,25 Ø 52.750 / 56.000 / 26.000 / 1.611 St/A<br>CB-1406A 0,50 / CB-1406A 0,75 / CB-1406A STD / CB-1406A 1,00 |
|  | MS-1406A 0.25 | [Set] HL 0,25 Ø 61.750 / 66.000 / 27.600 / 2.112 St/A<br>MS-1406A 0,50 / MS-1406A STD, 04.1982→                       |
|  | PB-1063J STD  | [Set] PL-B STD Ø 27.000 / 30.000 / 30.500 / 1.530 St/B  |
|  | PB-1406J STD  | [Set] PL-B STD Ø 27.000 / 30.000 / 23.000 / 1.530 St/B, 08.1988→  |
|  | SH-1161A STD  | [Set] NW-L STD Ø 34.985 / 38.015 / 20.030 / 1.500 St/A; NW-L STD Ø 34.985 / 38.015 / 28.040 / 1.500 St/A, →08.1988    |
|  | SH-1431A STD  | [Set] NW-L STD Ø 27.975 / 31.015 / 20.030 / 1.504 St/A; NW-L STD Ø 34.975 / 38.015 / 28.040 / 1.504 St/A, 08.1988→    |

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| <b>11</b> |   | <b>91</b>   |   |   |                      |    |          |            |       |      |
|           | <b>4Y</b>   | 01.1992 → 08.1995   | B | 4 | 2237 cm <sup>3</sup> | 2V | 67-69 kW | 92-94 PS   | ⊗8,8  | - 86 |
|           | <b>DYNA 200 Platform/Chassis, HIACE IV Bus (_H1_)</b>   |   |   |   |                      |    |          |            |       |      |
|           | <b>TW-1117A STD</b>   | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A   |   |   |                      |    |          |            |       |      |
|           | <b>CB-1407A 0.25</b>  | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.900 / 1.615 St/A<br><b>CB-1407A 0,50 / CB-1407A STD</b>  |   |   |                      |    |          |            |       |      |
|           | <b>MS-1407A 0.50</b>  | [Set] HL 0,50 Ø 57.500 / 62.000 / 20.930 / 2.240 St/A<br><b>MS-1407A STD</b>  |   |   |                      |    |          |            |       |      |
|           | <b>SH-1407A STD</b>   | [Set]   |   |   |                      |    |          |            |       |      |
|           | <b>50 007 661</b>   | hydraulic; Outer Ø: 21.4  |   |   |                      |    |          |            |       |      |
| <b>12</b> |   | <b>91</b>   |   |   |                      |    |          |            |       |      |
|           | <b>4Y-EC</b>  | 01.1992 → 12.2000   | B | 4 | 2237 cm <sup>3</sup> | 2V | 72-76 kW | 98-103 PS  |       | - 86 |
|           | <b>KIJANG Bus (_F4_, _F5_), LITEACE Bus (_R2_), LITEACE Van (_R2_V), TOWN ACE Bus, TOWN ACE Van</b>   |   |   |   |                      |    |          |            |       |      |
|           | <b>50 007 661</b>   | hydraulic; Outer Ø: 21.4  |   |   |                      |    |          |            |       |      |
| <b>13</b> |   | <b>92</b>   |   |   |                      |    |          |            |       |      |
|           | <b>22R</b>  | 08.1987 → 12.1997   | B | 4 | 2367 cm <sup>3</sup> | 2V | 72-87 kW | 98-118 PS  | ⊗9,1  | - 89 |
|           | <b>22RE</b>   | 09.1984 → 05.1995   | B | 4 | 2367 cm <sup>3</sup> | 2V | 84-87 kW | 114-118 PS | ⊗9    | - 89 |
|           | <b>22REC</b>  | 09.1984 → 05.1995   | B | 4 | 2367 cm <sup>3</sup> | 2V | 77-87 kW | 105-118 PS | ⊗9:1  | - 89 |
|           | <b>DYNA 200, HILUX Platform/Chassis (LN_, _N1_)</b>   |   |   |   |                      |    |          |            |       |      |
|           | <b>TW-1133A STD</b>   | [Pair] AS STD Ø 66.250 / 80.000 // 1.990 St/A   |   |   |                      |    |          |            |       |      |
|           | <b>TW-1405A STD</b>   | [Pair] AS STD Ø 66.250 / 80.000 // 2.740 St/A   |   |   |                      |    |          |            |       |      |
|           | <b>CB-1133GP 0.25</b>   | [Set] PL 0,25 Ø 52.740 / 56.000 / 22.000 / 1.625 St/B/G<br><b>CB-1133GP 0,50 / CB-1133GP STD</b>  |   |   |                      |    |          |            |       |      |
|           | <b>MS-1405GP 0.50</b>   | [Set] HL 0,50 Ø 59.480 / 60.004 / 22.000 / 2.250 St/B/G<br><b>MS-1405GP STD</b>   |   |   |                      |    |          |            |       |      |
| <b>14</b> |   | <b>92</b>   |   |   |                      |    |          |            |       |      |
|           | <b>2L</b>   | 04.1985 → 12.2000   | D | 4 | 2446 cm <sup>3</sup> | 2V | 53-66 kW | 72-90 PS   | ⊗22,3 | - 92 |
|           | <b>DYNA 100, DYNA 150 Platform/Chassis (LY_), DYNA Platform/Chassis (LH8_), HIACE IV Bus (_H1_), HIACE IV Van (_H1_), KIJANG Bus (_F4_, _F5_), QUICK DELIVERY (_Y15_, _H8_, _U6_), TOWN ACE Bus (_R2_, _R3_), TOWN ACE Van (YR3_, YR2_)</b> |   |   |   |                      |    |          |            |       |      |
|           | <b>90 739 720</b>   | Cylinder diameter: 93.02; KH: 49.25; MT: -1.5; GL: 86.15; piston pin: 27x74; number of piston rings: 3<br>ET 2 CR G6<br>M 2<br>DSF 4 CR   |   |   |                      |    |          |            |       |      |
|           | <b>89 850 190</b>   | T - Dry cylinder liner; semi; A=96 C=100.7 L=160.5 H+F=3.5+1  |   |   |                      |    |          |            |       |      |
|           | <b>TW-1161A 0.25</b>  | [Pair] AS 0,25 Ø 70.250 / 81.800 // 2.605 St/A<br><b>TW-1161A STD</b>   |   |   |                      |    |          |            |       |      |
|           | <b>CB-1406A 0.25</b>  | [Set] PL 0,25 Ø 52.750 / 56.000 / 26.000 / 1.611 St/A<br><b>CB-1406A 0,50 / CB-1406A 0,75 / CB-1406A STD / CB-1406A 1,00</b>  |   |   |                      |    |          |            |       |      |
|           | <b>CB-1411A 0.25</b>  | [Set] PL 0,25 Ø 54.750 / 58.000 / 26.000 / 1.611 St/A<br><b>CB-1411A 0,50 / CB-1411A 0,75 / CB-1411A STD / CB-1411A 1,00</b>  |   |   |                      |    |          |            |       |      |
|           | <b>MS-1406A 0.25</b>  | [Set] HL 0,25 Ø 61.750 / 66.000 / 27.600 / 2.112 St/A<br><b>MS-1406A 0,50 / MS-1406A STD</b>  |   |   |                      |    |          |            |       |      |
|           | <b>PB-1063J STD</b>   | [Set] PL-B STD Ø 27.000 / 30.000 / 30.500 / 1.530 St/B  |   |   |                      |    |          |            |       |      |
|           | <b>PB-1406J STD</b>   | [Set] PL-B STD Ø 27.000 / 30.000 / 23.000 / 1.530 St/B, <b>2,4 D 4WD (LXH22_, LXH12_, LH114_, LH112_, LH104_...), 2,4 D, 2,4 D (LH102, LH104, LH112), 100 2,5 D, 2,4 D, 2,4 D 4WD, 2,4 D 4WD (LH85_), 2,4 D (LH80_), 2,4 D (LY60), 2,4 D 4WD, 2,4 D 4WD (LH51_, LH61_, LH66_, LH71_), 2,4 D (LH102), 2,4 D (LH80_, LY50_, LY60_), 2,4 D (LH80VH_): 10.1990→</b>   |   |   |                      |    |          |            |       |      |
|           | <b>SH-1161A STD</b>   | [Set] NW-L STD Ø 34.985 / 38.015 / 20.030 / 1.500 St/A; NW-L STD Ø 34.985 / 38.015 / 28.040 / 1.500 St/A, →07.1988  |   |   |                      |    |          |            |       |      |
|           | <b>SH-1431A STD</b>   | [Set] NW-L STD Ø 27.975 / 31.015 / 20.030 / 1.504 St/A; NW-L STD Ø 34.975 / 38.015 / 28.040 / 1.504 St/A, <b>2,4 D 4WD (LXH22_, LXH12_, LH114_, LH112_, LH104_...), 100 2,5 D, 2,4 D, 2,4 D (LH102, LH104, LH112), 2,4 D, 2,4 D 4WD, 2,4 D 4WD (LH85_), 2,4 D 4WD, 2,4 D 4WD (LH51_, LH61_, LH66_, LH71_), 2,4 D (LH80_), 2,4 D (LY60), 2,4 D (LH102), 2,4 D (LH80_, LY50_, LY60_), 2,4 D (LH80VH_): 10.1990→</b> |   |   |                      |    |          |            |       |      |
|           | <b>81-71002</b>   | IN/EX; 13.05/ x 8.02 x 40 G1  |   |   |                      |    |          |            |       |      |
|           | <b>50 005 186</b>   | mechanical; metal   |   |   |                      |    |          |            |       |      |

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|-----------|---|--|-----|---|----------------------|----|------------|------------|-------|---|-----|--|
| <b>15</b> |   | <b>94</b>  |     |   |                      |    |            |            |       |   |     |  |
|           | <b>1H-Z</b>   | 10.1987 → 01.1993  | D   | 6 | 4164 cm <sup>3</sup> | 2V | 59-123 kW  | 80-167 PS  | €22,7 | - | 100 |  |
|           | <b>COASTER Bus (_B2_, _B3_)</b>   |  |     |   |                      |    |            |            |       |   |     |  |
|           | <b>89 822 190</b>   | T - Dry cylinder liner; semi; A=98 L=166.5   |     |   |                      |    |            |            |       |   |     |  |
|           | <b>TW-1436A 0.25</b>  | [Pair] AS 0,25 Ø 74.250 / 85.750 // 3.105 St/A<br><b>TW-1436A STD</b>  |     |   |                      |    |            |            |       |   |     |  |
|           | <b>CB-1436A 0.25</b>  | [Set] PL 0,25 Ø 58.750 / 62.014 / 23.600 / 1.614 St/A<br><b>CB-1436A 0,50 / CB-1436A 0,75 / CB-1436A STD / CB-1436A 1,00</b>   |     |   |                      |    |            |            |       |   |     |  |
|           | <b>MS-1436A 0.25</b>  | [Set] HL 0,25 Ø 66.740 / 71.000 / 22.100 / 2.107 St/A<br><b>MS-1436A 0,50 / MS-1436A 0,75 / MS-1436A STD / MS-1436A 1,00</b>   |     |   |                      |    |            |            |       |   |     |  |
|           | <b>81-71002</b>   | IN/EX; 13.05/ x 8.02 x 40 G1   |     |   |                      |    |            |            |       |   |     |  |
| <b>16</b> |   | <b>94</b>  |     |   |                      |    |            |            |       |   |     |  |
|           | <b>1HD-T</b>  | 01.1990 → 01.1993  | D A | 6 | 4164 cm <sup>3</sup> | 2V | 115-123 kW | 156-167 PS | €18,6 | - | 100 |  |
|           | <b>COASTER Bus (_B2_, _B3_)</b>   |  |     |   |                      |    |            |            |       |   |     |  |
|           | <b>80 00418 1 0 000</b>   | Ø94; STD; set: 1; [ET CR 2] [M NT 2] [DSF CR 4]<br><b>80 00418 1 0 050 94.50</b>   |     |   |                      |    |            |            |       |   |     |  |
|           | <b>89 822 190</b>   | T - Dry cylinder liner; semi; A=98 L=166.5   |     |   |                      |    |            |            |       |   |     |  |
|           | <b>TW-1436A 0.25</b>  | [Pair] AS 0,25 Ø 74.250 / 85.750 // 3.105 St/A<br><b>TW-1436A STD</b>  |     |   |                      |    |            |            |       |   |     |  |
|           | <b>CB-1436A 0.25</b>  | [Set] PL 0,25 Ø 58.750 / 62.014 / 23.600 / 1.614 St/A<br><b>CB-1436A 0,50 / CB-1436A 0,75 / CB-1436A STD / CB-1436A 1,00</b>   |     |   |                      |    |            |            |       |   |     |  |
|           | <b>MS-1436A 0.25</b>  | [Set] HL 0,25 Ø 66.740 / 71.000 / 22.100 / 2.107 St/A<br><b>MS-1436A 0,50 / MS-1436A 0,75 / MS-1436A STD / MS-1436A 1,00</b>   |     |   |                      |    |            |            |       |   |     |  |
|           | <b>81-71002</b>   | IN/EX; 13.05/ x 8.02 x 40 G1   |     |   |                      |    |            |            |       |   |     |  |
| <b>17</b> |   | <b>95</b>  |     |   |                      |    |            |            |       |   |     |  |
|           | <b>11B</b>  | 09.1984 → 05.1995  | D   | 4 | 2977 cm <sup>3</sup> | 2V | 61-75 kW   | 83-102 PS  | €21   | - | 105 |  |
|           | <b>DYNA 200 Platform/Chassis, DYNA Platform/Chassis (_U_, _Y_)</b>  |  |     |   |                      |    |            |            |       |   |     |  |
|           | <b>89 852 190</b>   | T - Dry cylinder liner; semi; A=99 C=104.65 L=191 H+F=2.5+1  |     |   |                      |    |            |            |       |   |     |  |
|           | <b>TW-1417A STD</b>   | [Pair] AS STD Ø 76.250 / 90.700 // 2.480 St/A  |     |   |                      |    |            |            |       |   |     |  |
|           | <b>CB-1401A 0.25</b>  | [Set] PL 0,25 Ø 60.750 / 64.000 / 30.000 / 1.600 St/A<br><b>CB-1401A 0,50 / CB-1401A STD</b> , 4 mm oil-hole at 11°, →08.1988  |     |   |                      |    |            |            |       |   |     |  |
|           | <b>CB-1429A 0.25</b>  | [Set] PL 0,25 Ø 60.750 / 64.000 / 30.000 / 1.600 St/A<br><b>CB-1429A 0,50 / CB-1429A STD</b> , oil slot at 37°, 09.1988→   |     |   |                      |    |            |            |       |   |     |  |
|           | <b>MS-1428A 0.25</b>  | [Set] HL 0,25 Ø 69.750 / 75.000 / 26.900 / 2.610 St/A<br><b>MS-1428A 0,50 / MS-1428A STD</b>   |     |   |                      |    |            |            |       |   |     |  |
|           | <b>PB-1417J STD</b>   | [Set] PL-B STD Ø 34.010 / 38.000 / 36.000 / 2.040 St/B, →06.1986   |     |   |                      |    |            |            |       |   |     |  |
|           | <b>SH-1428A STD</b>   | [Set] NW-L STD Ø 52.975 / 57.000 / 20.000 / 2.010 St/A; NW-L STD Ø 52.725 / 57.000 / 20.000 / 2.135 St/A; NW-L STD Ø 53.225 / 57.250 / 20.000 / 2.010 St/A; NW-L STD Ø 52.475 / 57.250 / 20.000 / 2.385 St/A; NW-L STD Ø 53.475 / 57.500 / 20.000 / 2.010 St/A, 08.1988→ |     |   |                      |    |            |            |       |   |     |  |
| <b>18</b> |   | <b>95</b>  |     |   |                      |    |            |            |       |   |     |  |
|           | <b>2RZ</b>  | 08.1989 → 07.1998  | B   | 4 | 2438 cm <sup>3</sup> | 2V | 72-85 kW   | 98-116 PS  | €8,8  | - | 86  |  |
|           | <b>3RZ-FE</b>   | 02.1993 → 07.1999  | B   | 4 | 2694 cm <sup>3</sup> | 4V | 92-112 kW  | 125-152 PS | €9,5  | - | 95  |  |
|           | <b>COASTER Bus (_B4_, _B5_), DYNA 300 Platform/Chassis, HIACE IV Bus (_H1_), HIACE IV Van (_H1_)</b>  |  |     |   |                      |    |            |            |       |   |     |  |
|           | <b>CB-1435A STD</b>   | [Set] PL STD Ø 53.000 / 56.000 / 19.700 / 1.485 St/A   |     |   |                      |    |            |            |       |   |     |  |
|           | <b>MS-1435A STD</b>   | [Set] HL STD Ø 59.995 / 64.000 / 23.000 / 1.990 St/A; HL STD Ø 59.995 / 64.000 / 25.000 / 1.990 St/A   |     |   |                      |    |            |            |       |   |     |  |
| <b>19</b> |   | <b>95</b>  |     |   |                      |    |            |            |       |   |     |  |
|           | <b>2RZ-E</b>  | 08.1989 → 10.1999  | B   | 4 | 2438 cm <sup>3</sup> | 2V | 84-97 kW   | 114-132 PS | €8,8  | - | 86  |  |
|           | <b>HIACE IV Bus (_H1_), HIACE IV Bus (_H1_, _H2_), HIACE IV Van (_H1_), HIACE IV Van (_H1_, _H2_), TARAGO Bus, TARAGO Van, TOWN ACE Bus</b> |  |     |   |                      |    |            |            |       |   |     |  |
|           | <b>CB-1435A STD</b>   | [Set] PL STD Ø 53.000 / 56.000 / 19.700 / 1.485 St/A   |     |   |                      |    |            |            |       |   |     |  |
|           | <b>MS-1435A STD</b>   | [Set] HL STD Ø 59.995 / 64.000 / 23.000 / 1.990 St/A; HL STD Ø 59.995 / 64.000 / 25.000 / 1.990 St/A   |     |   |                      |    |            |            |       |   |     |  |
|           | <b>7.05271.60.0</b>   | lambda sensor; heated  |     |   |                      |    |            |            |       |   |     |  |



|           |   |   |
|-----------|---|---|
| <b>20</b> |   | <b>95</b>   |
|           | <b>B</b>                                  | 08.1985 → 07.1995 D 4 2977 cm <sup>3</sup> 2V 59-63 kW 80-86 PS $\zeta$ 21 - 105  |
|           | <b>QUICK DELIVERY (_Y15_, _H8_, _U6_)</b> |   |
|           | <b>89 852 190</b>                         | T - Dry cylinder liner; semi; A=99 C=104.65 L=191 H+F=2.5+1   |
|           | <b>78 724 600</b>                         | [Pair] AS STD $\varnothing$ 63.850 / 80.250 // 2.330 St/A   |
|           | <b>TW-1417A STD</b>                       | [Pair] AS STD $\varnothing$ 76.250 / 90.700 // 2.480 St/A   |
|           | <b>CB-1121A 0.25</b>                      | [Set] PL 0,25 $\varnothing$ 58.750 / 62.000 / 30.000 / 1.610 St/A<br><b>CB-1121A 0,50 / CB-1121A 0,75 / CB-1121A STD / CB-1121A 1,00</b> , 4 mm oil-hole at 10°, →04.1988   |
|           | <b>MS-1428A 0.25</b>                      | [Set] HL 0,25 $\varnothing$ 69.750 / 75.000 / 26.900 / 2.610 St/A<br><b>MS-1428A 0,50 / MS-1428A STD</b>  |
|           | <b>PB-1428J STD</b>                       | [Set] PL-B STD $\varnothing$ 29.010 / 33.000 / 32.000 / 2.030 St/B  |
|           | <b>SH-1401A STD</b>                       | [Set] NW-L STD $\varnothing$ 46.975 / 51.030 / 20.000 / 2.015 St/A; NW-L STD $\varnothing$ 47.175 / 51.030 / 24.000 / 1.915 St/A; NW-L STD $\varnothing$ 46.775 / 51.030 / 24.000 / 2.115 St/A, →06.1986  |
|           | <b>SH-1428A STD</b>                       | [Set] NW-L STD $\varnothing$ 52.975 / 57.000 / 20.000 / 2.010 St/A; NW-L STD $\varnothing$ 52.725 / 57.000 / 20.000 / 2.135 St/A; NW-L STD $\varnothing$ 53.225 / 57.250 / 20.000 / 2.010 St/A; NW-L STD $\varnothing$ 52.475 / 57.250 / 20.000 / 2.385 St/A; NW-L STD $\varnothing$ 53.475 / 57.500 / 20.000 / 2.010 St/A, 08.1988 → 03.1989 |
|           | <b>7885</b>                               | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III  |
|           | <b>7837</b>                               | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III   |
|           |   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
|           |   | <b>81-18110</b> IN/EX; 12.76/ x 8.06 x 60.3 G1  |
|           | <b>50 006 260</b>                         | CAM   |

|           |                            |  |
|-----------|----------------------------|--|
| <b>21</b> |                            | <b>96</b>  |
|           | <b>1KZ-T</b>               | 08.1996 → 06.1999 D A 4 2982 cm <sup>3</sup> 2V 87-92 kW 118-125 PS $\zeta$ 21 - 103                     |
|           | <b>HIACE IV Van (_H1_)</b> |  |
|           | <b>TW-1452A STD</b>        | [Pair] AS STD $\varnothing$ 76.250 / 90.920 // 2.480 St/A  |
|           | <b>CB-1452A 0.25</b>       | [Set] PL 0,25 $\varnothing$ 58.750 / 62.000 / 24.600 / 1.614 St/A<br><b>CB-1452A 0,50 / CB-1452A STD</b> |
|           | <b>MS-1452A 0.25</b>       | [Set] HL 0,25 $\varnothing$ 69.750 / 75.000 / 23.800 / 2.610 St/A<br><b>MS-1452A 0,50 / MS-1452A STD</b> |
|           | <b>PB-1452J STD</b>        | [Set] PL-B STD $\varnothing$ 34.000 / 37.000 / 22.500 / 1.500 St/B                                       |
|           | <b>711031</b>              | EX; 37 x 8 x 104.2 x RA/S - Ni - 45° - 1 -   |
|           | <b>711030</b>              | IN; 42.6 x 8 x 104.2 x A - Ni - 45° - 1 -  |
|           | <b>50 007 064</b>          | CAM, chilled cast iron   |

|           |  |  |
|-----------|--|--|
| <b>22</b> |  | <b>96</b>  |
|           | <b>3L</b>  | 08.1988 → 08.2000 D 4 2779 cm <sup>3</sup> 2V 58-66 kW 79-90 PS $\zeta$ 22,2:1 - 96  |
|           | <b>DYNA 150, DYNA 150 Platform/Chassis (_LY_), HIACE IV Bus (_H1_), HIACE IV Van (_H1_), HILUX Platform/Chassis (_LN_, _N1_), QUICK DELIVERY (_Y15_, _H8_, _U6_), TOYOACE Platform/Chassis (_U_, _Y_), TOYOACE Platform/Chassis (_Y1_)</b> |  |
|           | <b>TW-1161A 0.25</b>   | [Pair] AS 0,25 $\varnothing$ 70.250 / 81.800 // 2.605 St/A<br><b>TW-1161A STD</b>  |
|           | <b>CB-1411A 0.25</b>   | [Set] PL 0,25 $\varnothing$ 54.750 / 58.000 / 26.000 / 1.611 St/A<br><b>CB-1411A 0,50 / CB-1411A 0,75 / CB-1411A STD / CB-1411A 1,00</b> |
|           | <b>MS-1406A 0.25</b>   | [Set] HL 0,25 $\varnothing$ 61.750 / 66.000 / 27.600 / 2.112 St/A<br><b>MS-1406A 0,50 / MS-1406A STD</b>                                 |
|           | <b>PB-1431J STD</b>  | [Set] PL-B STD $\varnothing$ 29.000 / 32.000 / 23.000 / 1.530 St/B   |
|           | <b>SH-1431A STD</b>  | [Set] NW-L STD $\varnothing$ 27.975 / 31.015 / 20.030 / 1.504 St/A; NW-L STD $\varnothing$ 34.975 / 38.015 / 28.040 / 1.504 St/A         |
|           | <b>81-71002</b>  | IN/EX; 13.05/ x 8.02 x 40 G1   |
|           | <b>50 005 186</b>  | mechanical; metal  |

|           |   |  |
|-----------|---|--|
| <b>23</b> |   | <b>102</b>   |
|           | <b>14B</b>  | 08.1988 → 06.1999 D 4 3661 cm <sup>3</sup> 2V 71-89 kW 97-121 PS $\zeta$ 20,5:1 - 112                                      |
|           | <b>14BT</b>   | 10.1989 → 04.1995 D A 4 3661 cm <sup>3</sup> 2V 75-85 kW 102-116 PS - 112  |
|           | <b>COASTER Bus (_B2_, _B3_), DYNA 200, DYNA 200 Platform/Chassis, DYNA 300 Platform/Chassis, DYNA Platform/Chassis (LH8_)</b> |  |
|           | <b>TW-1417A STD</b>   | [Pair] AS STD $\varnothing$ 76.250 / 90.700 // 2.480 St/A  |
|           | <b>CB-1429A 0.25</b>  | [Set] PL 0,25 $\varnothing$ 60.750 / 64.000 / 30.000 / 1.600 St/A<br><b>CB-1429A 0,50 / CB-1429A STD</b> , oil slot at 37° |




cont..








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|----------------------|--|
| <b>MS-1428A 0.25</b> | [Set] HL 0,25 Ø 69.750 / 75.000 / 26.900 / 2.610 St/A<br><b>MS-1428A 0,50 / MS-1428A STD</b>   |
| <b>SH-1428A STD</b>  | [Set] NW-L STD Ø 52.975 / 57.000 / 20.000 / 2.010 St/A; NW-L STD Ø 52.725 / 57.000 / 20.000 / 2.135 St/A; NW-L STD Ø 53.225 / 57.250 / 20.000 / 2.010 St/A; NW-L STD Ø 52.475 / 57.250 / 20.000 / 2.385 St/A; NW-L STD Ø 53.475 / 57.500 / 20.000 / 2.010 St/A |

|   |   |
|---|---|
| <b>24</b>   | <b>102</b>  |
| <b>3B</b>   | 05.1982 → 06.1999 D 4 3432 cm <sup>3</sup> 2V 66-72 kW 90-98 PS  20 - 105 |
| <b>COASTER, COASTER Bus (_B2_, _B3_), COASTER Bus (_B4_, _B5_), DYNA 150 Platform/Chassis (LY_), DYNA 200 Platform/Chassis, DYNA 300 Platform/Chassis</b> |   |

|                      |   |
|----------------------|---|
| <b>TW-1417A STD</b>  | [Pair] AS STD Ø 76.250 / 90.700 // 2.480 St/A, <b>3.4 D, 3.4 D (BB2_, BB3_)</b> : 10.1984→  |
| <b>CB-1401A 0.25</b> | [Set] PL 0,25 Ø 60.750 / 64.000 / 30.000 / 1.600 St/A<br><b>CB-1401A 0,50 / CB-1401A STD</b> , 4 mm oil-hole at 11°, →08.1988   |
| <b>CB-1429A 0.25</b> | [Set] PL 0,25 Ø 60.750 / 64.000 / 30.000 / 1.600 St/A<br><b>CB-1429A 0,50 / CB-1429A STD</b> , oil slot at 37°, <b>3.4 D, 3.4 D (BB2_, BB3_)</b> : 09.1988→   |
| <b>MS-1121A 0.25</b> | [Set] HL 0,25 Ø 69.750 / 75.000 / 26.900 / 2.610 St/A; PASS-L 0,25 Ø 69.750 / 75.000 / 34.080 / 2.610 St/A<br><b>MS-1121A 0,50 / MS-1121A 0,75 / MS-1121A STD</b> , →09.1984  |
| <b>MS-1428A 0.25</b> | [Set] HL 0,25 Ø 69.750 / 75.000 / 26.900 / 2.610 St/A<br><b>MS-1428A 0,50 / MS-1428A STD, 3.4 D, 3.4 D (BB2_, BB3_)</b> : 10.1984→  |
| <b>PB-1401J STD</b>  | [Set] PL-B STD Ø 32.010 / 36.000 / 32.000 / 2.030 St/B, →08.1988  |
| <b>SH-1401A STD</b>  | [Set] NW-L STD Ø 46.975 / 51.030 / 20.000 / 2.015 St/A; NW-L STD Ø 47.175 / 51.030 / 24.000 / 1.915 St/A; NW-L STD Ø 46.775 / 51.030 / 24.000 / 2.115 St/A, →08.1984  |
| <b>SH-1428A STD</b>  | [Set] NW-L STD Ø 52.975 / 57.000 / 20.000 / 2.010 St/A; NW-L STD Ø 52.725 / 57.000 / 20.000 / 2.135 St/A; NW-L STD Ø 53.225 / 57.250 / 20.000 / 2.010 St/A; NW-L STD Ø 52.475 / 57.250 / 20.000 / 2.385 St/A; NW-L STD Ø 53.475 / 57.500 / 20.000 / 2.010 St/A, <b>3.4 D, 3.4 D (BB2_, BB3_)</b> : 08.1988→ |

|  |       |   | Cyl. |  X<br>mm | cm <sup>3</sup> |  | Comp.<br>Ratio<br>ε | kW    | PS    | Pos |
|---|-------|---|------|---|-----------------|---|---------------------|-------|-------|-----|
| 10 S  | B     | 4 | 4    | 72 x 61   | 993             | 2   | 7,8-9,2             | 29-37 | 39-50 | 1   |
| 12 NV   | B     | 4 | 4    | 77,8 x 62,9   | 1196            | 2   | 9,2                 | 38    | 52    | 6   |
| 14 NV   | B     | 4 | 4    | 77,6 x 73,4   | 1389            | 2   | 9,4                 | 53-55 | 72-75 | 3   |
| 15 D  | D     | 4 | 4    | 76 x 82   | 1488            | 2   | 23                  | 37    | 50    | 2   |
| 16 SV   | B     | 4 | 4    | 79 x 81,5   | 1598            | 2   | 10                  | 60    | 82    | 7   |
| 17 D  | D     | 4 | 4    | 82,5 x 79,5   | 1699            | 2   | 23                  | 42    | 57    | 14  |
| 17 D (4EE1)   | D     | 4 | 4    | 79 x 86   | 1686            | 2   | 22                  | 44    | 60    | 8   |
| 17 DR   | D     | 4 | 4    | 82,5 x 79,5   | 1699            | 2   | 23,1                | 42-44 | 57-60 | 15  |
| 4FD1  | D     | 4 | 4    | 88 x 90   | 2189            | 2   | 21                  | 45-54 | 61-73 | 17  |
| C 14 NZ   | B     | 4 | 4    | 77,6 x 73,4   | 1389            | 2   | 9,4                 | 44    | 60    | 4   |
| C 16 NZ   | B     | 4 | 4    | 79 x 81,5   | 1598            | 2   | 9,2                 | 55-61 | 75-83 | 9   |
| E 16 NZ   | B     | 4 | 4    | 79 x 81,5   | 1598            | 2   | 9,2                 | 55-61 | 75-83 | 10  |
| S8U 770   | D (A) | 4 | 4    | 93 x 92   | 2499            | 2   | 22,5                | 59    | 80    | 18  |
| X 14 SZ   | B     | 4 | 4    | 77,6 x 73,4   | 1389            | 2   | 9,6                 | 40-44 | 54-60 | 5   |
| X 16 SZ   | B     | 4 | 4    | 79 x 81,5   | 1598            | 2   | 10                  | 52    | 71    | 11  |
| X 16 SZR KAT  | BG    | 4 | 4    | 79 x 81,5   | 1598            | 2   | 9,6                 | 55    | 75    | 12  |
| X 17 D (4EE1)   | D     | 4 | 4    | 79 x 86   | 1686            | 2   | 22                  | 44    | 60    | 13  |
| X 17 DTL  | D (A) | 4 | 4    | 82,5 x 79,5   | 1699            | 2   | 22                  | 50    | 68    | 16  |

|  |  | Pos             |  |  | Pos |
|---|---|-----------------|--|---|-----|
|  |   |                 |  |   |     |
| <b>ASTRAMAX (T85)</b>   |   |                 |  |   |     |
| 1.4 S   | 07.1989 → 08.1991   | 14 NV B         | 3  |   |     |
| 1.4 i   | 08.1991 → 07.1994   | C 14 NZ B       | 4  |   |     |
| 1.6   | 09.1985 → 12.1991   | 16 SV B         | 7  |   |     |
| 1.6   | 12.1986 → 12.1992   | C 16 NZ B       | 9  |   |     |
| 1.6   | 12.1986 → 12.1992   | E 16 NZ B       | 10   |   |     |
| 1.6 i   | 08.1991 → 10.1994   | C 16 NZ B       | 9  |   |     |
| 1.7 D   | 09.1985 → 06.1994   | 17 DR D         | 15   |   |     |
| 1.7 D   | 01.1989 → 09.1992   | 17 D D          | 14   |   |     |
| <b>ASTRAVAN Mk III (F) Estate Van (T92)</b>                                       |   |                 |  |   |     |
| 1.4 i (F70)   | 09.1991 → 08.1995   | C 14 NZ B       | 4  |   |     |
| 1.6 i (F70)   | 10.1991 → 08.1998   | C 16 NZ B       | 9  |   |     |
| 1.6 i (F70)   | 09.1994 → 08.1996   | X 16 SZ B       | 11   |   |     |
| 1.7 D (F70)   | 09.1991 → 08.1993   | 17 D D          | 14   |   |     |
| 1.7 D (F70)   | 07.1992 → 12.1994   | 17 DR D         | 15   |   |     |
| 1.7 TD (F70)  | 09.1994 → 08.1998   | X 17 DTL D      | 16   |   |     |
| <b>ASTRAVAN Mk IV (G) Estate Van (T98)</b>  |   |                 |  |   |     |
| 1.6 Dualfuel  | 02.1998 → 12.2000   | X 16 SZR BG     | 12   |   |     |
| 1.6 i   | 08.1998 → 09.2000   | X 16 SZR BG     | 12   |   |     |
| <b>CORSAVAN Mk I (B) Hatchback Van (S93)</b>                                      |   |                 |  |   |     |
| 1.4 i   | 01.1994 → 09.2000   | C 14 NZ B       | 4  |   |     |
| 1.4 i   | 01.1994 → 09.2000   | X 14 SZ B       | 5  |   |     |
| 1.5 D   | 08.1994 → 12.1995   | 15 D D          | 2  |   |     |
| 1.7 D   | 01.1994 → 09.2000   | X 17 D (4EE1) D | 13   |   |     |
| 1.7 D   | 01.1996 → 09.2000   | 17 D (4EE1) D   | 8  |   |     |
| <b>MIDI II Bus (MID)</b>  |   |                 |  |   |     |
| 2.2 D   | 06.1988 → 12.1994   | 4FD1 D          | 17   |   |     |
| 2.2 D 4WD   | 07.1990 → 08.1994   | 4FD1 D          | 17   |   |     |
| <b>MOVANO Mk I (A) Combi (X70)</b>  |   |                 |  |   |     |
| 2.5 D (JD)  | 10.1998 → 09.2000   | S8U 770 D       | 18   |   |     |
| <b>MOVANO Mk I (A) Van (X70)</b>  |   |                 |  |   |     |
| 2.5 D (FD)  | 10.1998 → 09.2000   | S8U 770 D       | 18   |   |     |
| <b>NOVAVAN Hatchback Van (S83)</b>  |   |                 |  |   |     |
| 1.0   | 10.1991 → 12.1991   | 10 S B          | 1  |   |     |
| 1.2   | 01.1990 → 10.1994   | 12 NV B         | 6  |   |     |
| 1.4   | 11.1990 → 03.1993   | 14 NV B         | 3  |   |     |
| 1.5 D   | 01.1991 → 10.1994   | 15 D D          | 2  |   |     |

V

|          |  |   |   |                   |  |    |          |          |         |        |
|----------|--|---|---|-------------------|--|----|----------|----------|---------|--------|
| <b>1</b> |  | <b>72</b>   |   |                   |  |    |          |          |         |        |
|          | <b>10 S</b>  | 10.1991 → 12.1991   | B | 4                 | 993 cm <sup>3</sup>  | 2V | 29-37 kW | 39-50 PS | 7,8-9,2 | - 61   |
|          | <b>NOVAVAN Hatchback Van (S83)</b>   |   |   |                   |  |    |          |          |         |        |
|          | <b>87 993 610</b>  | [Set] PL 0,25 Ø 44.721 / 48.000 / 19.200 / 1.624 St/B/G<br><b>87 993 620 0,50 / 87 993 630 0,75 / 87 993 600 STD</b>  |   |                   |  |    |          |          |         |        |
|          | <b>81-4212</b>   | IN/EX; 11.03/ x 7 x 45.8 G1   |   |                   |  |    |          |          |         |        |
| <b>2</b> |  | <b>76</b>   |   |                   |  |    |          |          |         |        |
|          | <b>15 D</b>  | 01.1991 → 12.1995   | D | 4                 | 1488 cm <sup>3</sup>                                       | 2V | 37 kW    | 50 PS    | 23      | - 82   |
|          | <b>CORSAVAN Mk I (B) Hatchback Van (S93), NOVAVAN Hatchback Van (S83)</b>                          |   |   |                   |  |    |          |          |         |        |
|          | <b>89 849 190</b>  | T - Dry cylinder liner; semi; A=80 L=138, →mot. 804 794   |   |                   |  |    |          |          |         |        |
|          | <b>TW-1625A STD</b>  | [Pair] AS STD Ø 59.000 / 69.950 // 2.210 St/A   |   |                   |  |    |          |          |         |        |
|          | <b>CB-1624A 0.25</b>   | [Set] PL 0,25 Ø 45.695 / 48.982 / 16.830 / 1.631 St/A<br><b>CB-1624A 0,50 / CB-1624A STD</b>  |   |                   |  |    |          |          |         |        |
|          | <b>81-4214</b>   | IN/EX; 11.54/ x 7 x 43 G1   |   |                   |  |    |          |          |         |        |
| <b>3</b> |  | <b>77.6</b>   |   |                   |  |    |          |          |         |        |
|          | <b>14 NV</b>   | 07.1989 → 03.1993   | B | 4                 | 1389 cm <sup>3</sup>                                       | 2V | 53-55 kW | 72-75 PS | 9,4     | - 73.4 |
|          | <b>ASTRAMAX (T85), NOVAVAN Hatchback Van (S83)</b>   |   |   |                   |  |    |          |          |         |        |
|          | <b>97 286 610</b>  | Cylinder diameter: 78.1; KH: 31.75; MT: -3.4; MØ: 63; GL: 52.52; piston pin: 18x55; K; number of piston rings: 3<br><b>97 286 620 78.60</b><br>HKÜ<br>R 1.5 CR G6<br>M 1.5<br>SLF 3 CR<br>→ <b>80 00205 1 0 ...</b> |   |                   |  |    |          |          |         |        |
|          | <b>80 00205 1 0 000</b>  | Ø77.6; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF CR 3]<br><b>80 00205 1 0 050 78.10</b>   |   |                   |  |    |          |          |         |        |
|          | <b>87 409 610</b>  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |   |                   |  |    |          |          |         |        |
|          | <b>87 410 610</b>  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b>                           |   |                   |  |    |          |          |         |        |
|          | <b>29296</b>   | EX; 29 x 7 x 104.6 x A/S - Cr - 45° - VS - 1 - III  |   | <b>KK-7H</b>      | valve cotter; number of notches: 1; valve stem diameter: 7 |    |          |          |         |        |
|          | <b>29287</b>   | IN; 33 x 7 x 104.6 x S - Cr - 45° - 1 - III   |   | <b>81-4212</b>    | IN/EX; 11.03/ x 7 x 45.8 G1                                |    |          |          |         |        |
|          | <b>50 005 059</b>  | mechanical; metal, mot. 19307806→   |   | <b>50 005 818</b> | <b>7.07919.12.0</b>  |    |          |          |         |        |
|          | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |                   |  |    |          |          |         |        |
|          | <b>7.02242.32.0</b>  | fuel pump; mechanical   |   |                   |  |    |          |          |         |        |
|          | <b>50 006 457</b>  | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |                   |  |    |          |          |         |        |
|          | <b>50 006 487</b>  |   |   |                   |  |    |          |          |         |        |
| <b>4</b> |  | <b>77.6</b>   |   |                   |  |    |          |          |         |        |
|          | <b>C 14 NZ</b>   | 08.1991 → 09.2000   | B | 4                 | 1389 cm <sup>3</sup>                                       | 2V | 44 kW    | 60 PS    | 9,4     | - 73.4 |
|          | <b>ASTRAMAX (T85), ASTRAVAN Mk III (F) Estate Van (T92), CORSAVAN Mk I (B) Hatchback Van (S93)</b> |   |   |                   |  |    |          |          |         |        |
|          | <b>97 286 610</b>  | Cylinder diameter: 78.1; KH: 31.75; MT: -3.4; MØ: 63; GL: 52.52; piston pin: 18x55; K; number of piston rings: 3<br><b>97 286 620 78.60</b><br>HKÜ<br>R 1.5 CR G6<br>M 1.5<br>SLF 3 CR<br>→ <b>80 00205 1 0 ...</b> |   |                   |  |    |          |          |         |        |

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|  |  |   |   |
|--|--|---|---|
|  | <b>80 00205 1 0 000</b>                  | Ø77.6; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF CR 3]<br><b>80 00205 1 0 050 78.10</b>   |   |
|  | <b>87 409 610</b>                        | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |   |
|  | <b>87 410 610</b>                        | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |   |
|  | <b>29296</b>                             | EX; 29 x 7 x 104.6 x A/S - Cr - 45° - VS - 1 - III  | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>29287</b>                             | IN; 33 x 7 x 104.6 x S - Cr - 45° - 1 - III   | <b>81-4212</b> IN/EX; 11.03/ x 7 x 45.8 G1                              |
|  | <b>50 006 293</b>                        | CAM, chilled cast iron  |   |
|  | <b>50 005 818</b><br><b>7.07919.12.0</b> |   |   |
|  | <b>7.18222.01.0</b>                      | intake manifold pressure sensor; pneumatic  |   |
|  | <b>7.05432.00.0</b>                      | stepper motor; electrical   |   |
|  | <b>7.05432.01.0</b>                      | stepper motor; electrical   |   |
|  | <b>7.02604.15.0</b>                      | lambda sensor; control sensor; not heated   |   |
|  | <b>50 006 457</b>                        | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |
|  | <b>50 006 406</b><br><b>50 006 487</b>   |   |   |

## 5 77.6

|  |  |                   |   |   |          |    |          |          |      |        |
|--|--|-------------------|---|---|----------|----|----------|----------|------|--------|
|  | <b>X 14 SZ</b>                               | 01.1994 → 09.2000 | B | 4 | 1389 cm³ | 2V | 40-44 kW | 54-60 PS | ε9,6 | - 73.4 |
|  | <b>CORSAVAN Mk I (B) Hatchback Van (S93)</b> |                   |   |   |          |    |          |          |      |        |

|  |                   |   |
|--|-------------------|---|
|  | <b>97 286 610</b> | Cylinder diameter: 78.1; KH: 31.75; MT: -3.4; MØ: 63; GL: 52.52; piston pin: 18x55; K; number of piston rings: 3<br><b>97 286 620 78.60</b> |
|  |                   | HKÜ   |
|  |                   | R 1.5 CR G6   |
|  |                   | M 1.5   |
|  |                   | SLF 3 CR  |
|  |                   | → <b>80 00205 1 0 ...</b>   |

|  |  |   |
|--|--|---|
|  | <b>80 00205 1 0 000</b>                | Ø77.6; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF CR 3]<br><b>80 00205 1 0 050 78.10</b>   |
|  | <b>87 409 610</b>                      | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|  | <b>87 410 610</b>                      | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |
|  | <b>81-4212</b>                         | IN/EX; 11.03/ x 7 x 45.8 G1   |
|  | <b>50 005 059</b>                      | mechanical; metal   |
|  | <b>50 006 457</b>                      | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |
|  | <b>50 006 406</b><br><b>50 006 487</b> |   |

## 6 77.8

|  |                                    |                   |   |   |          |    |       |       |      |        |
|--|------------------------------------|-------------------|---|---|----------|----|-------|-------|------|--------|
|  | <b>12 NV</b>                       | 01.1990 → 10.1994 | B | 4 | 1196 cm³ | 2V | 38 kW | 52 PS | ε9,2 | - 62.9 |
|  | <b>NOVAVAN Hatchback Van (S83)</b> |                   |   |   |          |    |       |       |      |        |

|  |                     |  |
|--|---------------------|--|
|  | <b>81-4212</b>      | IN/EX; 11.03/ x 7 x 45.8 G1  |
|  | <b>50 005 059</b>   | mechanical; metal  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.32.0</b> | fuel pump; mechanical  |

cont...



|          |   |  |       |    |                      |    |                |   |            |
|----------|---|--|-------|----|----------------------|----|----------------|---|------------|
|          | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |       |    |                      |    |                |   |            |
|          | <b>50 006 487</b>   |  |       |    |                      |    |                |   |            |
| <b>7</b> |   | <b>79</b>  |       |    |                      |    |                |   |            |
|          | <b>16 SV</b>  | 09.1985 → 12.1991  | B     | 4  | 1598 cm <sup>3</sup> | 2V | 60 kW          | 82 PS   | 10 - 81.5  |
|          | <b>ASTRAMAX (T85)</b>                                       |  |       |    |                      |    |                |   |            |
|          | <b>90 556 605</b>   | Cylinder diameter: 79; KH: 28; BU: 0.4; MT: -1.6; MØ: 59; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3  |       |    |                      |    |                |   |            |
|          | <b>90 556 623</b>   | 79.50 / <b>90 556 630</b>  | 80.00 |    |                      |    |                |   |            |
|          | R   | 1.2  | CR    | G6 |                      |    |                |   |            |
|          | NM  | 1.5  |       |    |                      |    |                |   |            |
|          | SLF   | 3  | CR    | ST |                      |    |                |   |            |
|          | → <b>80 00207 1 0 ...</b>                                   |  |       |    |                      |    |                |   |            |
|          | <b>80 00207 1 0 000</b>                                     | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050</b> 79.50 / <b>80 00207 1 0 100</b> 80.00, Special 3mm oilring version   |       |    |                      |    |                |   |            |
|          | <b>87 409 610</b>   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620</b> 0,50 / <b>87 409 630</b> 0,75 / <b>87 409 600</b> STD / <b>87 409 640</b> 1,00  |       |    |                      |    |                |   |            |
|          | <b>87 410 610</b>   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620</b> 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00 |       |    |                      |    |                |   |            |
|          | <b>29300</b>  | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III   |       |    |                      |    | <b>KK-7H</b>   | valve coter; number of notches: 1; valve stem diameter: 7 |            |
|          | <b>29316</b>  | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III  |       |    |                      |    | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1                               |            |
|          | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |       |    |                      |    |                |   |            |
|          | <b>50 006 406</b>   |  |       |    |                      |    |                |   |            |
|          | <b>50 006 487</b>   |  |       |    |                      |    |                |   |            |
| <b>8</b> |   | <b>79</b>  |       |    |                      |    |                |   |            |
|          | <b>17 D (4EE1)</b>  | 01.1996 → 09.2000  | D     | 4  | 1686 cm <sup>3</sup> | 2V | 44 kW          | 60 PS   | 22 - 86    |
|          | <b>CORSAVAN Mk I (B) Hatchback Van (S93)</b>                |  |       |    |                      |    |                |   |            |
|          | <b>TW-1626A STD</b>   | [Pair] AS STD Ø 55.000 / 73.700 // 2.210 St/A  |       |    |                      |    |                |   |            |
|          | <b>CB-1624A 0.25</b>  | [Set] PL 0,25 Ø 45.695 / 48.982 / 16.830 / 1.631 St/A<br><b>CB-1624A</b> 0,50 / <b>CB-1624A</b> STD  |       |    |                      |    |                |   |            |
|          | <b>MS-1625GP 0.25</b>                                       | [Set] HL 0,25 Ø 51.688 / 55.976 / 15.530 / 2.131 St/B/G<br><b>MS-1625GP</b> 0,50 / <b>MS-1625GP</b> 0,75 / <b>MS-1625GP</b> STD  |       |    |                      |    |                |   |            |
|          | <b>81-4214</b>  | IN/EX; 11.54/ x 7 x 43 G1  |       |    |                      |    |                |   |            |
| <b>9</b> |   | <b>79</b>  |       |    |                      |    |                |   |            |
|          | <b>C 16 NZ</b>  | 12.1986 → 08.1998  | B     | 4  | 1598 cm <sup>3</sup> | 2V | 55-61 kW       | 75-83 PS  | 9,2 - 81.5 |
|          | <b>ASTRAMAX (T85), ASTRAVAN Mk III (F) Estate Van (T92)</b> |  |       |    |                      |    |                |   |            |
|          | <b>90 555 605</b>   | Cylinder diameter: 79; KH: 28; BU: 0.4; MT: -2.7; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3  |       |    |                      |    |                |   |            |
|          | <b>90 555 623</b>   | 79.50  |       |    |                      |    |                |   |            |
|          | R   | 1.2  | CR    | G6 |                      |    |                |   |            |
|          | NM  | 1.5  |       |    |                      |    |                |   |            |
|          | SLF   | 3  | CR    | ST |                      |    |                |   |            |
|          | → <b>80 00207 1 0 ...</b>                                   |  |       |    |                      |    |                |   |            |
|          | <b>80 00207 1 0 000</b>                                     | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050</b> 79.50 / <b>80 00207 1 0 100</b> 80.00, Special 3mm oilring version   |       |    |                      |    |                |   |            |
|          | <b>87 409 610</b>   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620</b> 0,50 / <b>87 409 630</b> 0,75 / <b>87 409 600</b> STD / <b>87 409 640</b> 1,00  |       |    |                      |    |                |   |            |
|          | <b>87 410 610</b>   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620</b> 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00 |       |    |                      |    |                |   |            |
|          | <b>29300</b>  | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III   |       |    |                      |    | <b>KK-7H</b>   | valve coter; number of notches: 1; valve stem diameter: 7 |            |
|          | <b>29316</b>  | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III  |       |    |                      |    | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1                               |            |

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|--|---------------------|--|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic       |
|  | <b>7.05432.00.0</b> | stepper motor; electrical                        |
|  | <b>7.02604.15.0</b> | lambda sensor; control sensor; not heated        |
|  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|  | <b>50 006 406</b>   |  |
|  | <b>50 006 487</b>   |  |

|           |                       |                   |   |   |                      |    |          |          |      |        |
|-----------|-----------------------|-------------------|---|---|----------------------|----|----------|----------|------|--------|
| <b>10</b> |                       | <b>79</b>         |   |   |                      |    |          |          |      |        |
|           | <b>E 16 NZ</b>        | 12.1986 → 12.1992 | B | 4 | 1598 cm <sup>3</sup> | 2V | 55-61 kW | 75-83 PS | ⊗9,2 | - 81.5 |
|           | <b>ASTRAMAX (T85)</b> |                   |   |   |                      |    |          |          |      |        |

|  |                           |   |  |                |  |
|--|---------------------------|---|--|----------------|--|
|  | <b>90 555 605</b>         | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -2.7; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3   |  |                |  |
|  | <b>90 555 623 79.50</b>   |   |  |                |  |
|  | R 1.2                     | CR G6   |  |                |  |
|  | NM 1.5                    |   |  |                |  |
|  | SLF 3                     | CR ST   |  |                |  |
|  | → <b>80 00207 1 0 ...</b> |   |  |                |  |
|  | <b>80 00207 1 0 000</b>   | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050 79.50 / 80 00207 1 0 100 80.00</b> , Special 3mm oilring version  |  |                |  |
|  | <b>87 409 610</b>         | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |  |                |  |
|  | <b>87 410 610</b>         | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |  |                |  |
|  | <b>29300</b>              | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III  |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>29316</b>              | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III   |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1                                |
|  | <b>50 006 457</b>         | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |  |                |  |
|  | <b>50 006 406</b>         |   |  |                |  |
|  | <b>50 006 487</b>         |   |  |                |  |

|           |   |                   |   |   |                      |    |       |       |     |        |
|-----------|---|-------------------|---|---|----------------------|----|-------|-------|-----|--------|
| <b>11</b> |   | <b>79</b>         |   |   |                      |    |       |       |     |        |
|           | <b>X 16 SZ</b>                              | 09.1994 → 08.1996 | B | 4 | 1598 cm <sup>3</sup> | 2V | 52 kW | 71 PS | ⊗10 | - 81.5 |
|           | <b>ASTRAVAN Mk III (F) Estate Van (T92)</b> |                   |   |   |                      |    |       |       |     |        |

|  |                           |   |  |                |  |
|--|---------------------------|---|--|----------------|--|
|  | <b>90 555 605</b>         | Cylinder diameter: 79; KH: 28; BÜ: 0.4; MT: -2.7; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3   |  |                |  |
|  | <b>90 555 623 79.50</b>   |   |  |                |  |
|  | R 1.2                     | CR G6   |  |                |  |
|  | NM 1.5                    |   |  |                |  |
|  | SLF 3                     | CR ST   |  |                |  |
|  | → <b>80 00207 1 0 ...</b> |   |  |                |  |
|  | <b>80 00207 1 0 000</b>   | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050 79.50 / 80 00207 1 0 100 80.00</b> , Special 3mm oilring version  |  |                |  |
|  | <b>87 409 610</b>         | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |  |                |  |
|  | <b>87 410 610</b>         | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |  |                |  |
|  | <b>29300</b>              | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III  |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>29316</b>              | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III   |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1                                |
|  | <b>50 006 279</b>         | CAM, chilled cast iron  |  |                |  |
|  | <b>50 005 059</b>         | mechanical; metal   |  |                |  |

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|  |                     |  |
|--|---------------------|--|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic       |
|  | <b>7.05432.00.0</b> | stepper motor; electrical                        |
|  | <b>7.02604.15.0</b> | lambda sensor; control sensor; not heated        |
|  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|  | <b>50 006 406</b>   |  |
|  | <b>50 006 487</b>   |  |

|   |  |           |
|---|--|-----------|
| <b>12</b>   |  | <b>79</b> |
|   |  |           |
| 02.1998 → 12.2000 BG 4 1598 cm³ 2V 55 kW 75 PS 9,6 - 81.5 |  |           |
|   |  |           |

|  |                           |   |
|--|---------------------------|---|
|  | <b>90 555 605</b>         | Cylinder diameter: 79; KH: 28; BU: 0.4; MT: -2.7; GL: 48.4; piston pin: 18x55; K; number of piston rings: 3 |
|  | <b>90 555 623</b>         | 79.50   |
|  | R 1.2 CR G6               |   |
|  | NM 1.5                    |   |
|  | SLF 3 CR ST               |   |
|  | → <b>80 00207 1 0 ...</b> |   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00207 1 0 000</b> | Ø79; STD; set: 1; [R G6 CR 1.2] [NM 1.5] [SLF ST CR 3]<br><b>80 00207 1 0 050</b> 79.50 / <b>80 00207 1 0 100</b> 80.00, Special 3mm oilring version |
|--|-------------------------|--|

|  |                   |  |
|--|-------------------|--|
|  | <b>87 409 610</b> | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A  |
|  | <b>87 410 610</b> | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A |
|  |                   | <b>87 410 620</b> 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00           |

|  |              |  |  |                |  |
|--|--------------|--|--|----------------|--|
|  | <b>29300</b> | EX; 31 x 7 x 101.1 x A/S - Cr - 45° - VS - 1 - III |  | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |
|  | <b>29316</b> | IN; 38 x 7 x 101.1 x S - Cr - 45° - 1 - III        |  | <b>81-4212</b> | IN/EX; 11.03/ x 7 x 45.8 G1                                |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 272</b> | CAM, chilled cast iron, →mot. 02HV1800 |
|  | <b>50 006 291</b> | CAM, chilled cast iron, mot. 02HV1801→ |

|  |                   |                   |  |                     |
|--|-------------------|-------------------|--|---------------------|
|  | <b>50 005 059</b> | mechanical; metal |  | <b>50 005 818</b>   |
|  |                   |                   |  | <b>7.07919.12.0</b> |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.18222.01.0</b> | intake manifold pressure sensor; pneumatic       |
|  | <b>7.02256.38.0</b> | ACF-valve; electrical                            |
|  | <b>7.05432.00.0</b> | stepper motor; electrical                        |
|  | <b>7.02604.15.0</b> | lambda sensor; control sensor; not heated        |
|  | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68 |
|  | <b>50 006 406</b>   |  |
|  | <b>50 006 487</b>   |  |

|   |  |           |
|---|--|-----------|
| <b>13</b>   |  | <b>79</b> |
|   |  |           |
| 01.1994 → 09.2000 D 4 1686 cm³ 2V 44 kW 60 PS 22 - 86 |  |           |
|   |  |           |

|  |                       |  |
|--|-----------------------|--|
|  | <b>TW-1626A STD</b>   | [Pair] AS STD Ø 55.000 / 73.700 // 2.210 St/A                        |
|  | <b>CB-1624A 0.25</b>  | [Set] PL 0,25 Ø 45.695 / 48.982 / 16.830 / 1.631 St/A                |
|  |                       | <b>CB-1624A</b> 0,50 / <b>CB-1624A</b> STD                           |
|  | <b>MS-1625GP 0.25</b> | [Set] HL 0,25 Ø 51.688 / 55.976 / 15.530 / 2.131 St/B/G              |
|  |                       | <b>MS-1625GP</b> 0,50 / <b>MS-1625GP</b> 0,75 / <b>MS-1625GP</b> STD |
|  | <b>81-4214</b>        | IN/EX; 11.54/ x 7 x 43 G1  |
|  | <b>50 005 746</b>     | mechanical; metal, mot. 00877698→                                    |

cont...



7.22138.50.0

electric switchover valve (air control); electric switchover valve (EGR); electrical

## 14 | 82.5

17 D

01.1989 → 08.1993 D 4 1699 cm<sup>3</sup> 2V 42 kW 57 PS 23 - 79.5



ASTRAMAX (T85), ASTRAVAN Mk III (F) Estate Van (T92)



80 00210 1 0 000 Ø82.5; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]  
80 00210 1 0 050 83.00



89 432 190 T - Dry cylinder liner; semi; A=85.5 C=87.5 L=142 H=4.5



**TW-1626A STD** [Pair] AS STD Ø 55.000 / 73.700 // 2.210 St/A  
**77 272 610** [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G  
**77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00**  
**87 393 610** [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A  
**87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD**  
**MS-1625GP 0.25** [Set] HL 0,25 Ø 51.688 / 55.976 / 15.530 / 2.131 St/B/G  
**MS-1625GP 0,50 / MS-1625GP 0,75 / MS-1625GP STD**



29416 EX; 32 x 8 x 123.2 x RA/S - Cr - 45° - 1 - III



**KK-8H**

valve cotter; number of notches: 1;  
valve stem diameter: 8



29182 IN; 36 x 8 x 123.2 x S - Cr - 45° - 1 - III



**81-4213**

IN/EX; 12/ x 8 x 50 G2



50 006 295 CAM, chilled cast iron



50 006 457 hydraulic; height: 68; Outer Ø: 21.4; length: 68



50 006 487

## 15 | 82.5

17 DR

09.1985 → 12.1994 D 4 1699 cm<sup>3</sup> 2V 42-44 kW 57-60 PS 23,1 - 79.5



ASTRAMAX (T85), ASTRAVAN Mk III (F) Estate Van (T92)



80 00210 1 0 000 Ø82.5; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]  
80 00210 1 0 050 83.00



89 432 190 T - Dry cylinder liner; semi; A=85.5 C=87.5 L=142 H=4.5



**77 272 610** [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G  
**77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00**



**87 393 610** [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A  
**87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD**



29416 EX; 32 x 8 x 123.2 x RA/S - Cr - 45° - 1 - III



**KK-8H**

valve cotter; number of notches: 1;  
valve stem diameter: 8



29182 IN; 36 x 8 x 123.2 x S - Cr - 45° - 1 - III



**81-4213**

IN/EX; 12/ x 8 x 50 G2



50 006 457 hydraulic; height: 68; Outer Ø: 21.4; length: 68



50 006 487

## 16 | 82.5

X 17 DTL

09.1994 → 08.1998 D A 4 1699 cm<sup>3</sup> 2V 50 kW 68 PS 22 - 79.5



ASTRAVAN Mk III (F) Estate Van (T92)



80 00210 1 0 000 Ø82.5; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]  
80 00210 1 0 050 83.00



89 432 190 T - Dry cylinder liner; semi; A=85.5 C=87.5 L=142 H=4.5



**77 274 610** [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G; PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/S  
**77 274 600 STD**, The upper shell is marked with 'SPUTTER'.



**77 533 610** [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.124 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.124 St/A  
**77 533 620 0,50 / 77 533 600 STD**

cont...

V

|   |   |                |  |
|---|---|----------------|--|
| <b>29416</b>  | EX; 32 x 8 x 123.2 x RA/S - Cr - 45° - 1 - III  | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>29182</b>  | IN; 36 x 8 x 123.2 x S - Cr - 45° - 1 - III   | <b>81-4213</b> | IN/EX; 12/ x 8 x 50 G2                                     |
| <b>50 005 734</b>   | mechanical; metal   |                |  |
| <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |                |  |
| <b>50 006 487</b>   |   |                |  |
| <b>17</b>   | <b>88</b>   |                |  |
| <b>4FD1</b>   | 06.1988 → 12.1994   | D              | 4 2189 cm <sup>3</sup> 2V 45-54 kW 61-73 PS 21 - 90        |
| <b>MIDI II Bus (MID)</b>                                      |   |                |  |
| <b>TW-1616A STD</b>   | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A   |                |  |
| <b>CB-1616GP 0.25</b>   | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.630 St/B/G   |                |  |
|   | <b>CB-1616GP STD</b>  |                |  |
| <b>MS-1616GP 0.25</b>   | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G   |                |  |
|   | <b>MS-1616GP 0,50 / MS-1616GP STD, HL 3 lower plain.</b>  |                |  |
| <b>18</b>   | <b>93</b>   |                |  |
| <b>S8U 770</b>  | 10.1998 → 09.2000   | D A            | 4 2499 cm <sup>3</sup> 2V 59 kW 80 PS 22,5 - 92            |
| <b>MOVANO Mk I (A) Combi (X70), MOVANO Mk I (A) Van (X70)</b> |   |                |  |
| <b>77 153 690</b>   | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |                |  |
| <b>77 154 610</b>   | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G  |                |  |
|   | <b>77 154 600 STD, →mot. 1846776</b>  |                |  |
| <b>77 155 610</b>   | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G  |                |  |
|   | <b>77 155 620 0,508 / 77 155 600 STD, Attention to the marks on the bearing shells:</b>   |                |  |
|   | Stelo=rod or Cappello=cap   |                |  |
| <b>77 884 610</b>   | [Set] HL 0,254 Ø 79.951 / 84.590 / 23.800 / 2.301 St/B/G; PASS-L 0,254 Ø 85.951 / 90.590 / 30.950 / 2.301 St/B/G  |                |  |
|   | <b>77 884 620 0,508 / 77 884 600 STD, mot. 1846777→</b>   |                |  |
| <b>50 009 280</b>   | length: 157; Large connecting rod eye bore diameter: 60.34; Small connecting rod eye diameter: 32.01; Width big end: 30.75; Width small end: 30.75; trapezoidal connecting rod; sawed |                |  |
| <b>171120</b>   | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   | <b>RK-8</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>81-17114</b>   | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket   | <b>RK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |

# VOLKSWAGEN

|     |  | Cyl.   |   |  | mm          | cm <sup>3</sup> |   | Comp. Ratio | kW      | PS      | Pos |
|-----|--|--------|---|--|-------------|-----------------|---|-------------|---------|---------|-----|
|     |  |        |   |  |             |                 |   |             |         |         |     |
| 1E  |  | B      | 6 |  | 76,5 x 86,4 | 2383            | 2 | 8,1         | 69-70   | 94-95   | 6   |
| 1F  |  | B      | 4 |  | 81 x 77,4   | 1595            | 2 | 9           | 55      | 75      | 30  |
| 1G  |  | D (A)  | 6 |  | 76,5 x 86,4 | 2384            | 2 | 23          | 68      | 93      | 7   |
| 1S  |  | D      | 6 |  | 76,5 x 86,4 | 2383            | 2 | 23,5        | 51      | 70      | 8   |
| 1W  |  | D      | 4 |  | 75 x 79,1   | 1398            | 2 | 22,5        | 35      | 48      | 1   |
| 1X  |  | D      | 4 |  | 79,5 x 95,5 | 1896            | 2 | 22,5        | 44-45   | 60-61   | 19  |
| 1Y  |  | D      | 4 |  | 79,5 x 95,5 | 1896            | 2 | 22,5        | 47-50   | 64-68   | 20  |
| 1Z  |  | D (A)  | 4 |  | 79,5 x 95,5 | 1896            | 2 | 19,5        | 66      | 90      | 21  |
| 2E  |  | B      | 4 |  | 82,5 x 92,8 | 1984            | 2 | 10,5        | 85      | 115     | 40  |
| AAA |  | B      | 6 |  | 81 x 90,3   | 2792            | 2 | 10          | 120-128 | 163-174 | 31  |
| AAB |  | D      | 5 |  | 79,5 x 95,5 | 2370            | 2 | 23          | 57      | 78      | 22  |
| AAF |  | B      | 5 |  | 81 x 95,5   | 2461            | 2 | 8,5         | 80-81   | 108-110 | 32  |
| AAM |  | B      | 4 |  | 81 x 86,4   | 1781            | 2 | 9           | 55      | 75      | 33  |
| AAU |  | B      | 4 |  | 75 x 59     | 1043            | 2 | 10          | 33      | 45      | 2   |
| AAV |  | B      | 4 |  | 75 x 72     | 1272            | 2 | 9,2         | 40      | 55      | 3   |
| AAZ |  | D (A)  | 4 |  | 79,5 x 95,5 | 1896            | 2 | 22,5        | 55      | 75      | 23  |
| ABD |  | B      | 4 |  | 75 x 78,7   | 1390            | 2 | 9,2         | 40-44   | 54-60   | 4   |
| ABF |  | B      | 4 |  | 82,5 x 92,8 | 1984            | 4 | 10,4        | 110     | 150     | 41  |
| ABS |  | B      | 4 |  | 81 x 86,4   | 1781            | 2 | 10          | 63-66   | 86-90   | 34  |
| ACL |  | D (A)  | 6 |  | 76,5 x 86,4 | 2384            | 2 | 22          | 70      | 95      | 9   |
| ACT |  | D      | 6 |  | 76,5 x 86,4 | 2383            | 2 | 23          | 51      | 70      | 10  |
| ADZ |  | B      | 4 |  | 81 x 86,4   | 1781            | 2 | 9           | 63-66   | 86-90   | 35  |
| AEE |  | B      | 4 |  | 76,5 x 86,9 | 1598            | 2 | 9,8         | 55      | 75      | 11  |
| AES |  | B      | 6 |  | 81 x 90,3   | 2792            | 2 | 10          | 103     | 140     | 36  |
| AEV |  | B      | 4 |  | 75 x 59     | 1043            | 2 | 10          | 33      | 45      | 5   |
| AEX |  | B      | 4 |  | 76,5 x 75,6 | 1390            | 2 | 10,2        | 40-44   | 54-60   | 12  |
| AEY |  | D      | 4 |  | 79,5 x 95,5 | 1896            | 2 | 19,5        | 47-48   | 64-65   | 24  |
| AF  |  | B      | 4 |  | 85,5 x 69   | 1584            | 2 |             | 34-37   | 46-50   | 43  |
| AFN |  | D (LA) | 4 |  | 79,5 x 95,5 | 1896            | 2 | 19,5        | 81      | 110     | 25  |
| AGG |  | B      | 4 |  | 82,5 x 92,8 | 1984            | 2 | 10          | 85      | 115     | 42  |
| AHB |  | D      | 4 |  | 79,5 x 86,4 | 1715            | 2 | 19,5        | 42      | 57      | 26  |
| AHD |  | D (LA) | 5 |  | 81 x 95,5   | 2461            | 2 | 19,5        | 75      | 102     | 37  |
| AHU |  | D (A)  | 4 |  | 79,5 x 95,5 | 1896            | 2 | 19,5        | 66-67   | 90-91   | 27  |
| AKU |  | D      | 4 |  | 79,5 x 86,4 | 1716            | 2 | 19,5        | 44      | 60      | 28  |
| CP  |  | D      | 6 |  | 76,5 x 86,4 | 2383            | 2 | 23,5        | 55      | 75      | 13  |
| DF  |  | B      | 4 |  | 94 x 68,9   | 1913            | 2 | 8,4         | 44      | 60      | 45  |
| DG  |  | B      | 4 |  | 94 x 68,9   | 1913            | 2 | 8,4         | 57      | 78      | 46  |
| DJ  |  | B      | 4 |  | 94 x 76     | 2109            | 2 | 10,5        | 82      | 112     | 47  |
| DL  |  | B      | 6 |  | 76,5 x 86,4 | 2384            | 2 | 8,1         | 66      | 90      | 14  |
| DV  |  | D (A)  | 6 |  | 76,5 x 86,4 | 2384            | 2 | 23          | 75-80   | 102-109 | 15  |
| DW  |  | D      | 6 |  | 76,5 x 86,4 | 2383            | 2 | 23,5        | 55-57   | 75-78   | 16  |
| JP  |  | D      | 4 |  | 76,5 x 86,4 | 1588            | 2 | 23,5        | 40      | 54      | 17  |
| JX  |  | D (A)  | 4 |  | 76,5 x 86,4 | 1588            | 2 | 23,5        | 51      | 70      | 18  |
| KY  |  | D      | 4 |  | 79,5 x 86,4 | 1715            | 2 | 23          | 42      | 57      | 29  |
| MV  |  | B      | 4 |  | 94 x 76     | 2109            | 2 | 8,7         | 67-71   | 91-97   | 48  |
| PD  |  | B      | 4 |  | 81 x 86,4   | 1781            | 2 | 9           | 49      | 67      | 38  |
| RP  |  | B      | 4 |  | 81 x 86,4   | 1781            | 2 | 10          | 65-66   | 88-90   | 39  |
| SR  |  | B      | 4 |  | 94 x 76     | 2109            | 2 | 8,7         | 64      | 87      | 48  |
| SS  |  | B      | 4 |  | 94 x 76     | 2109            | 2 | 8,7         | 68-70   | 92-95   | 49  |
| UJ  |  | AB     | 4 |  | 85,5 x 69   | 1584            | 2 |             | 42-48   | 57-65   | 44  |
| UK  |  | AB     | 4 |  | 85,5 x 69   | 1584            | 2 | 11:1        | 44      | 60      | 44  |



# VOLKSWAGEN

|  |  |  | Pos |   |  |  | Pos |
|--|--|--|-----|---|--|--|-----|
| <b>CADDY II Box Body/MPV (9K9A)</b>          |  |  |     | 2.4 TD 02.1986 → 08.1992 DV D 15                              |  |  |     |
| 1.7 SDI 07.1996 → 09.2000 AHB D 26           |  |  |     | 2.4 TD 08.1988 → 08.1992 1G D 7                               |  |  |     |
| 75 1.6 11.1995 → 05.1997 1F B 30             |  |  |     | 2.4 TD 06.1992 → 05.1996 ACL D 9                              |  |  |     |
| 75 1.6 06.1997 → 09.2000 AEE B 11            |  |  |     | 2.4 TD Syncro 08.1992 → 04.1996 ACL D 9                       |  |  |     |
| <b>GOLF II Van (19E, 1G1)</b>                |  |  |     | 2.4 i 03.1994 → 06.1996 1E B 6                                |  |  |     |
| 1.6 D 08.1983 → 07.1991 JP D 17              |  |  |     | <b>LT 28-35 II Bus (2DB, 2DE, 2DK)</b>                        |  |  |     |
| 1.8 i 08.1987 → 07.1991 RP B 39              |  |  |     | 2.5 TDI 05.1996 → 08.1999 AHD D 37                            |  |  |     |
| <b>GOLF III Van (1H1)</b>                    |  |  |     | <b>LT 28-46 II Platform/Chassis (2DC, 2DF, 2DG, 2DL, 2DM)</b> |  |  |     |
| 1.4 08.1991 → 05.1996 ABD B 4                |  |  |     | 2.5 TDI 06.1996 → 08.1999 AHD D 37                            |  |  |     |
| 1.4 08.1991 → 05.1996 AEX B 12               |  |  |     | <b>LT 28-46 II Van (2DA, 2DD, 2DH)</b>                        |  |  |     |
| 1.8 08.1991 → 07.1995 AAM B 33               |  |  |     | 2.5 TDI 05.1996 → 08.1999 AHD D 37                            |  |  |     |
| 1.8 08.1991 → 12.1997 ABS B 34               |  |  |     | <b>LT 40-55 I Platform/Chassis (293-909)</b>                  |  |  |     |
| 1.8 08.1991 → 12.1997 ADZ B 35               |  |  |     | 2.4 D 01.1979 → 09.1983 CP D 13                               |  |  |     |
| 1.9 SDI 08.1995 → 09.1997 AEY D 24           |  |  |     | 2.4 D 12.1982 → 02.1991 DW D 16                               |  |  |     |
| 1.9 TDI 08.1991 → 09.1997 1Z D 21            |  |  |     | 2.4 D 08.1990 → 07.1992 1S D 8                                |  |  |     |
| 2.0 08.1995 → 09.1997 AGG B 42               |  |  |     | 2.4 D 08.1992 → 06.1996 ACT D 10                              |  |  |     |
| 2.0 GTI 08.1991 → 09.1997 ABF B 41           |  |  |     | 2.4 TD 12.1982 → 08.1992 DV D 15                              |  |  |     |
| <b>GOLF Van III Variant (1H5)</b>            |  |  |     | 2.4 TD 08.1988 → 08.1992 1G D 7                               |  |  |     |
| 1.4 05.1993 → 07.1995 ABD B 4                |  |  |     | 2.4 TD 08.1992 → 06.1996 ACL D 9                              |  |  |     |
| 1.4 05.1993 → 07.1995 AEX B 12               |  |  |     | 2.4 TD Syncro 08.1991 → 07.1992 DV D 15                       |  |  |     |
| 1.8 07.1993 → 02.1999 AAM B 33               |  |  |     | 2.4 TD Syncro 08.1992 → 04.1996 ACL D 9                       |  |  |     |
| 1.8 08.1993 → 12.1999 ABS B 34               |  |  |     | 2.4 i 03.1994 → 06.1996 1E B 6                                |  |  |     |
| 1.8 08.1993 → 12.1999 ADZ B 35               |  |  |     | <b>LT 40-55 I Van (291-512)</b>                               |  |  |     |
| 1.9 08.1993 → 02.1999 1Y D 20                |  |  |     | 2.4 12.1982 → 07.1992 DL B 14                                 |  |  |     |
| 1.9 SDI 07.1995 → 02.1999 AEY D 24           |  |  |     | 2.4 4WD 12.1982 → 07.1992 DL B 14                             |  |  |     |
| 1.9 TDI 08.1993 → 12.1999 1Z D 21            |  |  |     | 2.4 D 01.1979 → 09.1983 CP D 13                               |  |  |     |
| 1.9 TDI 08.1993 → 12.1999 AHU D 27           |  |  |     | 2.4 D 12.1982 → 07.1992 DW D 16                               |  |  |     |
| 1.9 TDI 05.1996 → 02.1999 AFN D 25           |  |  |     | 2.4 D 07.1990 → 07.1992 1S D 8                                |  |  |     |
| <b>KOMBI Van (T2)</b>                        |  |  |     | 2.4 D 08.1992 → 05.1996 ACT D 10                              |  |  |     |
| 1.6 Álcool 01.1984 → 01.1998 UJ AB 44        |  |  |     | 2.4 TD 02.1986 → 08.1992 DV D 15                              |  |  |     |
| 1.6 Álcool 01.1984 → 01.1998 UK AB 44        |  |  |     | 2.4 TD 08.1988 → 08.1992 1G D 7                               |  |  |     |
| <b>LT 28-35 I Bus (281-363)</b>              |  |  |     | 2.4 TD 06.1992 → 05.1996 ACL D 9                              |  |  |     |
| 2.4 12.1982 → 07.1992 DL B 14                |  |  |     | 2.4 TD 4WD 08.1978 → 07.1992 DV D 15                          |  |  |     |
| 2.4 08.1988 → 12.1995 1E B 6                 |  |  |     | 2.4 TD Syncro 08.1992 → 04.1996 ACL D 9                       |  |  |     |
| 2.4 D 01.1979 → 09.1983 CP D 13              |  |  |     | 2.4 i 01.1993 → 06.1996 1E B 6                                |  |  |     |
| 2.4 D 12.1982 → 07.1992 DW D 16              |  |  |     | <b>PASSAT (315, 3A5)</b>                                      |  |  |     |
| 2.4 D 08.1989 → 07.1992 1S D 8               |  |  |     | 1.8 10.1993 → 12.1996 AAM B 33                                |  |  |     |
| 2.4 D 08.1992 → 06.1996 ACT D 10             |  |  |     | 1.9 TD 10.1993 → 12.1996 AAZ D 23                             |  |  |     |
| 2.4 TD 08.1989 → 08.1992 1G D 7              |  |  |     | 2.0 08.1991 → 12.1995 2E B 40                                 |  |  |     |
| 2.4 TD 09.1992 → 06.1996 ACL D 9             |  |  |     | 2.0 Syncro 09.1989 → 10.1993 2E B 40                          |  |  |     |
| 2.4 i 08.1989 → 06.1996 1E B 6               |  |  |     | <b>POLO Hatchback Van (86CF)</b>                              |  |  |     |
| <b>LT 28-35 I Platform/Chassis (281-363)</b> |  |  |     | 1.0 08.1992 → 07.1994 AAU B 2                                 |  |  |     |
| 2.4 12.1982 → 07.1992 DL B 14                |  |  |     | 1.3 08.1992 → 07.1994 AAV B 3                                 |  |  |     |
| 2.4 08.1988 → 04.1996 1E B 6                 |  |  |     | 1.4 D 08.1992 → 07.1994 1W D 1                                |  |  |     |
| 2.4 D 01.1979 → 09.1983 CP D 13              |  |  |     | <b>POLO Van Estate Van (6V5)</b>                              |  |  |     |
| 2.4 D 12.1982 → 02.1991 DW D 16              |  |  |     | 1.4 08.1997 → 12.1999 AEX B 12                                |  |  |     |
| 2.4 D 08.1990 → 07.1992 1S D 8               |  |  |     | 1.6 09.1997 → 12.1998 AEE B 11                                |  |  |     |
| 2.4 D 08.1992 → 06.1996 ACT D 10             |  |  |     | 1.7 SDI 08.1997 → 12.1999 AKU D 28                            |  |  |     |
| 2.4 D Syncro 08.1991 → 07.1992 1S D 8        |  |  |     | 1.9 SDI 05.1996 → 08.1996 AEY D 24                            |  |  |     |
| 2.4 D Syncro 08.1991 → 07.1992 DW D 16       |  |  |     | <b>POLO Van Hatchback Van (6N1)</b>                           |  |  |     |
| 2.4 Syncro 08.1991 → 07.1992 DL B 14         |  |  |     | 1.0 10.1994 → 12.1999 AEV B 5                                 |  |  |     |
| 2.4 Syncro 08.1992 → 07.1994 1E B 6          |  |  |     | <b>SHARAN VAN (7M )</b>                                       |  |  |     |
| 2.4 TD 12.1982 → 08.1992 DV D 15             |  |  |     | 2.8 VR6 (7M8) 09.1996 → 04.2000 AAA B 31                      |  |  |     |
| 2.4 TD 08.1990 → 08.1992 1G D 7              |  |  |     | <b>T3 (EA 162)</b>  |  |  |     |
| 2.4 TD 08.1992 → 06.1996 ACL D 9             |  |  |     | 2.4 08.1982 → 07.1992 DL B 14                                 |  |  |     |
| 2.4 TD Syncro 08.1991 → 07.1992 1G D 7       |  |  |     | 2.4 08.1983 → 07.1989 DW D 16                                 |  |  |     |
| 2.4 TD Syncro 08.1991 → 07.1992 DV D 15      |  |  |     | 2.4 08.1988 → 07.1992 1G D 7                                  |  |  |     |
| 2.4 TD Syncro 08.1992 → 04.1996 ACL D 9      |  |  |     | 2.4 08.1988 → 12.1995 1E B 6                                  |  |  |     |
| 2.4 i 03.1994 → 06.1996 1E B 6               |  |  |     | 2.4 08.1988 → 12.1995 1S D 8                                  |  |  |     |
| <b>LT 28-35 I Van (281-363)</b>              |  |  |     | 2.4 08.1992 → 12.1995 ACL D 9                                 |  |  |     |
| 2.4 12.1982 → 07.1992 DL B 14                |  |  |     | <b>TIPO 1</b>   |  |  |     |
| 2.4 D 01.1979 → 09.1983 CP D 13              |  |  |     | 1,6 05.1973 → 10.1992 AF B 43                                 |  |  |     |
| 2.4 D 12.1982 → 07.1992 DW D 16              |  |  |     | <b>TRANSPORTER III Bus</b>                                    |  |  |     |
| 2.4 D 07.1990 → 07.1992 1S D 8               |  |  |     | 1.6 TD 08.1984 → 07.1992 JX D 18                              |  |  |     |
| 2.4 D 08.1992 → 05.1996 ACT D 10             |  |  |     | 1.6 TD Syncro 03.1986 → 07.1992 JX D 18                       |  |  |     |
|  |  |  |     | 1.7 D 10.1986 → 07.1992 KY D 29                               |  |  |     |
|  |  |  |     | 1.9 08.1982 → 07.1992 DF B 45                                 |  |  |     |

|  |                   |     | Pos |    |  |  | Pos |
|--|-------------------|-----|-----|----|--|--|-----|
| 1.9  | 08.1982 → 07.1992 | DG  | B   | 46 |  |  |     |
| 1.9 Syncro   | 02.1985 → 07.1992 | DG  | B   | 46 |  |  |     |
| 2.1  | 08.1984 → 07.1992 | DJ  | B   | 47 |  |  |     |
| 2.1  | 08.1985 → 07.1992 | MV  | B   | 48 |  |  |     |
| 2.1  | 09.1985 → 12.1991 | MV  | B   | 48 |  |  |     |
| 2.1  | 10.1986 → 07.1992 | SR  | B   | 48 |  |  |     |
| 2.1 Cat  | 06.1989 → 07.1992 | MV  | B   | 48 |  |  |     |
| 2.1 Syncro   | 08.1985 → 07.1992 | MV  | B   | 48 |  |  |     |
| 2.1 Syncro   | 09.1985 → 12.1991 | MV  | B   | 48 |  |  |     |
| 2.1 Syncro   | 01.1986 → 07.1992 | DJ  | B   | 47 |  |  |     |
| 2.1 Syncro   | 10.1986 → 07.1992 | SR  | B   | 48 |  |  |     |
| 2.1 i  | 07.1989 → 07.1992 | SS  | B   | 49 |  |  |     |
| <b>TRANSPORTER III Platform/Chassis</b>                              |                   |     |     |    |  |  |     |
| 1.6 TD   | 10.1984 → 07.1992 | JX  | D   | 18 |  |  |     |
| 1.6 TD Syncro  | 03.1986 → 07.1992 | JX  | D   | 18 |  |  |     |
| 1.7 D  | 07.1989 → 07.1992 | KY  | D   | 29 |  |  |     |
| 1.9  | 08.1982 → 07.1992 | DG  | B   | 46 |  |  |     |
| 1.9  | 09.1982 → 07.1992 | DF  | B   | 45 |  |  |     |
| 1.9 Syncro   | 12.1984 → 07.1992 | DG  | B   | 46 |  |  |     |
| 2.1  | 08.1985 → 07.1992 | MV  | B   | 48 |  |  |     |
| 2.1  | 03.1986 → 07.1992 | DJ  | B   | 47 |  |  |     |
| 2.1 Syncro   | 08.1985 → 07.1992 | MV  | B   | 48 |  |  |     |
| 2.1 Syncro   | 03.1986 → 07.1992 | DJ  | B   | 47 |  |  |     |
| 2.1 i  | 07.1989 → 07.1992 | SS  | B   | 49 |  |  |     |
| <b>TRANSPORTER III Van</b>   |                   |     |     |    |  |  |     |
| 1.6 TD   | 10.1984 → 07.1992 | JX  | D   | 18 |  |  |     |
| 1.6 TD Syncro  | 03.1986 → 07.1992 | JX  | D   | 18 |  |  |     |
| 1.7 D  | 08.1984 → 07.1992 | KY  | D   | 29 |  |  |     |
| 1.9  | 10.1982 → 07.1992 | DF  | B   | 45 |  |  |     |
| 1.9  | 10.1982 → 07.1992 | DG  | B   | 46 |  |  |     |
| 1.9 Syncro   | 11.1984 → 07.1992 | DG  | B   | 46 |  |  |     |
| 2.1  | 08.1985 → 07.1992 | MV  | B   | 48 |  |  |     |
| 2.1  | 03.1986 → 07.1992 | DJ  | B   | 47 |  |  |     |
| 2.1 Syncro   | 08.1985 → 07.1992 | MV  | B   | 48 |  |  |     |
| 2.1 Syncro   | 03.1986 → 07.1992 | DJ  | B   | 47 |  |  |     |
| 2.1 i  | 07.1989 → 07.1992 | SS  | B   | 49 |  |  |     |
| <b>TRANSPORTER IV Bus (70B, 70C, 7DB, 7DK, 70J, 70K, 7DC, 7DJ)</b>   |                   |     |     |    |  |  |     |
| 1.8  | 12.1990 → 07.1992 | PD  | B   | 38 |  |  |     |
| 1.9 D  | 09.1990 → 12.1995 | 1X  | D   | 19 |  |  |     |
| 1.9 D  | 09.1990 → 12.1995 | 1X  | D   | 19 |  |  |     |
| 2.4 D  | 09.1990 → 04.1998 | AAB | D   | 22 |  |  |     |
| 2.4 D Syncro   | 10.1992 → 09.1998 | AAB | D   | 22 |  |  |     |
| 2.8 VR 6   | 11.1995 → 04.2000 | AES | B   | 36 |  |  |     |
| <b>TRANSPORTER IV Platform/Chassis (70E, 70L, 70M, 7DE, 7DL, 7D)</b> |                   |     |     |    |  |  |     |
| 1.8  | 12.1990 → 07.1992 | PD  | B   | 38 |  |  |     |
| 1.9 D  | 07.1990 → 12.1995 | 1X  | D   | 19 |  |  |     |
| 1.9 D  | 09.1990 → 12.1995 | 1X  | D   | 19 |  |  |     |
| 2.4 D  | 09.1990 → 04.1998 | AAB | D   | 22 |  |  |     |
| 2.4 D Syncro   | 10.1992 → 09.1998 | AAB | D   | 22 |  |  |     |
| 2.8  | 05.1996 → 05.2000 | AES | B   | 36 |  |  |     |
| <b>TRANSPORTER IV Van (70A, 70H, 7DA, 7DH)</b>                       |                   |     |     |    |  |  |     |
| 1.8  | 12.1990 → 07.1992 | PD  | B   | 38 |  |  |     |
| 1.9 D  | 07.1990 → 12.1995 | 1X  | D   | 19 |  |  |     |
| 1.9 D  | 09.1990 → 12.1995 | 1X  | D   | 19 |  |  |     |
| 2.4 D  | 07.1990 → 04.1998 | AAB | D   | 22 |  |  |     |
| 2.4 D Syncro   | 10.1992 → 09.1998 | AAB | D   | 22 |  |  |     |
| 2.5  | 09.1991 → 12.1994 | AAF | B   | 32 |  |  |     |
| 2.8 VR6  | 05.1996 → 05.2000 | AES | B   | 36 |  |  |     |
| <b>TRANSPORTER Passenger VAN</b>                                     |                   |     |     |    |  |  |     |
| 2.4 TDI  | 09.1992 → 12.1994 | AAB | D   | 22 |  |  |     |

V



|          |                                  |                   |   |   |                      |    |       |       |       |        |
|----------|----------------------------------|-------------------|---|---|----------------------|----|-------|-------|-------|--------|
| <b>1</b> |                                  | <b>75</b>         |   |   |                      |    |       |       |       |        |
|          | <b>1W</b>                        | 08.1992 → 07.1994 | D | 4 | 1398 cm <sup>3</sup> | 2V | 35 kW | 48 PS | ⊗22,5 | - 79.1 |
|          | <b>POLO Hatchback Van (86CF)</b> |                   |   |   |                      |    |       |       |       |        |

|  |                   |  |  |                 |   |
|--|-------------------|--|--|-----------------|---|
|  | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                          |  |                 |   |
|  | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.                           |  |                 |   |
|  | <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |  |                 |   |
|  | <b>87 420 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> , 360° oil groove |  |                 |   |
|  | <b>87 701 610</b> | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620 0,50 / 87 701 600 STD</b>                                   |  |                 |   |
|  | <b>39114</b>      | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III<br>OES specification   |  | <b>MK-7H</b>    | valve cotter; number of notches: 3;<br>valve stem diameter: 7 |
|  | <b>39360</b>      | IN; 34 x 7 x 99 x S - - 45° - 22 - III   |  | <b>MK-8H</b>    | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
|  | <b>39262</b>      | IN; 34 x 8 x 99.1 x S - - 45° - 22 - III   |  | <b>81-33107</b> | IN/EX; 11.08/15 x 7 x 36.5 B1                                 |
|  |                   |  |  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                                 |
|  |                   |  |  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                                 |
|  |                   |  |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                                  |
|  | <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |                 |   |

|          |                                  |                   |   |   |                      |    |       |       |     |      |
|----------|----------------------------------|-------------------|---|---|----------------------|----|-------|-------|-----|------|
| <b>2</b> |                                  | <b>75</b>         |   |   |                      |    |       |       |     |      |
|          | <b>AAU</b>                       | 08.1992 → 07.1994 | B | 4 | 1043 cm <sup>3</sup> | 2V | 33 kW | 45 PS | ⊗10 | - 59 |
|          | <b>POLO Hatchback Van (86CF)</b> |                   |   |   |                      |    |       |       |     |      |

|  |                     |  |  |                 |   |
|--|---------------------|--|--|-----------------|---|
|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                          |  |                 |   |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.                           |  |                 |   |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |  |                 |   |
|  | <b>87 420 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> , 360° oil groove |  |                 |   |
|  | <b>87 701 610</b>   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620 0,50 / 87 701 600 STD</b>                                   |  |                 |   |
|  | <b>39114</b>        | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III<br>OES specification   |  | <b>MK-8H</b>    | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
|  | <b>390058</b>       | IN; 32 x 7 x 99.2 x S - - 45° - VS - 22 - III  |  | <b>81-33107</b> | IN/EX; 11.08/15 x 7 x 36.5 B1                                 |
|  |                     |  |  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                                 |
|  |                     |  |  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                                 |
|  |                     |  |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                                  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off                   |  |                 |   |
|  | <b>7.21538.50.0</b> | fuel pump; in-line; electrical   |  |                 |   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |                 |   |

|          |                                  |                   |   |   |                      |    |       |       |      |      |
|----------|----------------------------------|-------------------|---|---|----------------------|----|-------|-------|------|------|
| <b>3</b> |                                  | <b>75</b>         |   |   |                      |    |       |       |      |      |
|          | <b>AAV</b>                       | 08.1992 → 07.1994 | B | 4 | 1272 cm <sup>3</sup> | 2V | 40 kW | 55 PS | ⊗9,2 | - 72 |
|          | <b>POLO Hatchback Van (86CF)</b> |                   |   |   |                      |    |       |       |      |      |

|  |                         |   |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|--|
|  | <b>93 896 600</b>       | Cylinder diameter: 75.01; KH: 42.87; VT1: -1.7; VT2: -1.7; MT: -16.6; GL: 69.87; piston pin: 20x54; number of piston rings: 3<br>R 1.75 CR G6<br>NM 2<br>SSF 3<br>→ <b>80 00250 1 0 ...</b> |  |  |  |  |  |  |  |  |
|  | <b>80 00250 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 3]<br><b>80 00250 1 0 050 75.50</b>  |  |  |  |  |  |  |  |  |
|  | <b>80 00250 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3]  |  |  |  |  |  |  |  |  |

cont...



|  |                     |   |  |              |   |
|--|---------------------|---|--|--------------|---|
|  | <b>85 957 604</b>   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A                                    |  |              |   |
|  |                     | <b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.             |  |              |   |
|  | <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A                                    |  |              |   |
|  |                     | <b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.              |  |              |   |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A                              |  |              |   |
|  |                     | <b>78 635 600 STD</b>   |  |              |   |
|  | <b>87 420 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A                       |  |              |   |
|  |                     | <b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> , 360° oil groove |  |              |   |
|  | <b>87 701 610</b>   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G                     |  |              |   |
|  |                     | <b>87 701 620 0,50 / 87 701 600 STD</b>                                     |  |              |   |
|  | <b>39114</b>        | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III                             |  | <b>MK-7H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 7 |
|  | <b>33046</b>        | OES specification   |  | <b>MK-8H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
|  | <b>81-33107</b>     | IN/EX; 11.08/15 x 7 x 36.5 B1   |  |              |   |
|  | <b>81-3310</b>      | IN/EX; 12.06/15 x 8 x 36.5 B1   |  |              |   |
|  | <b>81-3312</b>      | IN/EX; 12.13/15 x 8 x 36.5 B1   |  |              |   |
|  | <b>81-3311</b>      | IN/EX; 12.2/15 x 8 x 36.5 B1  |  |              |   |
|  | <b>7.21538.50.0</b> | fuel pump; in-line; electrical  |  |              |   |
|  | <b>7.21088.62.0</b> | fuel pump; in-tank; electrical, with strainer                               |  |              |   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26                              |  |              |   |

|          |   |                   |   |   |          |    |          |          |     |        |
|----------|---|-------------------|---|---|----------|----|----------|----------|-----|--------|
| <b>4</b> |   | <b>75</b>         |   |   |          |    |          |          |     |        |
|          | <b>ABD</b>  | 08.1991 → 05.1996 | B | 4 | 1390 cm³ | 2V | 40-44 kW | 54-60 PS | 9,2 | - 78.7 |
|          | <b>GOLF III Van (1H1), GOLF Van III Variant (1H5)</b> |                   |   |   |          |    |          |          |     |        |

|  |                           |  |
|--|---------------------------|--|
|  | <b>92 228 600</b>         | Cylinder diameter: 75.01; KH: 34.52; VT1: -1.65; MT: -15.22; GL: 56.52; piston pin: 17x48; number of piston rings: 3 |
|  | <b>92 228 620 75.51</b>   |  |
|  | R 1.5                     | CR G6  |
|  | NM 1.5                    |  |
|  | SSF 2.5                   |  |
|  | → <b>80 00249 1 0 ...</b> |  |

|  |                               |  |
|--|-------------------------------|--|
|  | <b>80 00249 1 0 000</b>       | Ø75; STD; set: 1; [R G6 CR 1.5] [NM 1.5] [SSF 2.5] |
|  | <b>80 00249 1 0 050 75.50</b> |  |

|  |                   |   |  |  |
|--|-------------------|---|--|--|
|  | <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A                              |  |  |
|  |                   | <b>78 635 600 STD</b>   |  |  |
|  | <b>77 199 690</b> | [Set] PL-B SEMI Ø 17.000 / 20.000 / 20.300 / St/B                           |  |  |
|  | <b>87 420 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A                       |  |  |
|  |                   | <b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> , 360° oil groove |  |  |
|  | <b>87 701 610</b> | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G                     |  |  |
|  |                   | <b>87 701 620 0,50 / 87 701 600 STD</b>                                     |  |  |

|  |                 |   |  |                 |   |
|--|-----------------|---|--|-----------------|---|
|  | <b>39114</b>    | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III |  | <b>MK-7H</b>    | valve cotter; number of notches: 3;<br>valve stem diameter: 7 |
|  | <b>39360</b>    | OES specification                               |  | <b>MK-8H</b>    | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
|  | <b>33046</b>    | IN; 34 x 7 x 99 x S - - 45° - 22 - III          |  |                 |   |
|  | <b>81-33107</b> | IN/EX; 11.08/15 x 7 x 36.5 B1                   |  | <b>81-33107</b> | IN/EX; 11.08/15 x 7 x 36.5 B1                                 |
|  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                   |  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                                 |
|  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                   |  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                                 |
|  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                    |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                                  |

|  |                     |                                     |
|--|---------------------|-------------------------------------|
|  | <b>7.02550.56.0</b> | fuel pump; in-tank; electrical, VDO |
|  | <b>7.02550.55.0</b> | swirl pot; in-tank; electrical, VDO |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|--|-------------------|--|

|          |                                     |                   |   |   |          |    |       |       |    |      |
|----------|-------------------------------------|-------------------|---|---|----------|----|-------|-------|----|------|
| <b>5</b> |                                     | <b>75</b>         |   |   |          |    |       |       |    |      |
|          | <b>AEV</b>                          | 10.1994 → 12.1999 | B | 4 | 1043 cm³ | 2V | 33 kW | 45 PS | 10 | - 59 |
|          | <b>POLO Van Hatchback Van (6N1)</b> |                   |   |   |          |    |       |       |    |      |

|  |                   |   |
|--|-------------------|---|
|  | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A                        |
|  |                   | <b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front. |
|  | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A                        |
|  |                   | <b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |
|  | <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A                  |
|  |                   | <b>78 635 600 STD</b>   |

cont...

|          |   |  |
|----------|---|--|
|          | <b>87 420 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 420 620</b> 0,50 / <b>87 420 630</b> 0,75 / <b>87 420 600</b> STD, 360° oil groove  |
|          | <b>87 701 610</b>   | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620</b> 0,50 / <b>87 701 600</b> STD  |
|          | <b>390058</b>   | IN; 32 x 7 x 99.2 x S - - 45° - VS - 22 - III  |
|          | <b>81-33107</b>   | IN/EX; 11.08/15 x 7 x 36.5 B1  |
|          | <b>50 005 139</b>   | mechanical; metal  |
|          | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |
|          | <b>7.21538.50.0</b>   | fuel pump; in-line; electrical   |
|          | <b>7.02550.56.0</b>   | fuel pump; in-tank; electrical, VDO  |
|          | <b>7.02550.55.0</b>   | swirl pot; in-tank; electrical, VDO  |
|          | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |
| <b>6</b> |   | <b>76.5</b>  |
|          | <b>1E</b>   | 08.1988→06.1996 B 6 2383 cm³ 2V 69-70 kW 94-95 PS 8,1 - 86.4   |
|          | LT 28-35 I Bus (281-363), LT 28-35 I Platform/Chassis (281-363), LT 28-35 I Van (281-363), LT 40-55 I Platform/Chassis (293-909), LT 40-55 I Van (291-512), T3 (EA 162) |  |
|          | <b>80 00006 1 0 000</b>   | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br><b>80 00006 1 0 050</b> 77.00 / <b>80 00006 1 0 100</b> 77.50   |
|          | <b>80 00006 1 1 000</b>   | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00006 1 1 050</b> 77.00 / <b>80 00006 1 1 100</b> 77.50   |
|          | <b>78 639 600</b>   | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |
|          | <b>77 233 612</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 233 622</b> 0,50 / <b>77 233 632</b> 0,75 / <b>77 233 602</b> STD   |
|          | <b>87 342 690</b>   | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B  |
|          | <b>87 414 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 414 620</b> 0,50 / <b>87 414 630</b> 0,75 / <b>87 414 600</b> STD   |
|          | <b>87 460 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G<br><b>87 460 620</b> 0,50 / <b>87 460 630</b> 0,75 / <b>87 460 600</b> STD  |
|          | <b>87 462 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 462 620</b> 0,50 / <b>87 462 630</b> 0,75 / <b>87 462 600</b> STD   |
|          | <b>33049</b>  | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III  |
|          | <b>39185</b>  | EX; 31.2 x 8 x 95.55 x RA/S - Cr - 45° - VS - 22 - III   |
|          | <b>39123</b>  | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III   |
|          | <b>390058</b>   | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7  |
|          | <b>81-33107</b>   | IN/EX; 12.06/15 x 8 x 36.5 B1  |
|          | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1  |
|          | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1   |
|          | <b>7.22042.51.0</b>   | fuel pump; semi-in-tank; electrical  |
|          | <b>7.05817.00.0</b>   | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|          | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |

|  |                   |   |   |   |                      |    |       |       |     |        |  |
|--|-------------------|---|---|---|----------------------|----|-------|-------|-----|--------|--|
| <b>7</b>   | <b>76.5</b>       |   |   |   |                      |    |       |       |     |        |  |
| <b>1G</b>  | 08.1988 → 08.1992 | D | A | 6 | 2384 cm <sup>3</sup> | 2V | 68 kW | 93 PS | ⊗23 | - 86.4 |  |
| <b>LT 28-35 I Bus (281-363), LT 28-35 I Platform/Chassis (281-363), LT 28-35 I Van (281-363), LT 40-55 I Platform/Chassis (293-909), LT 40-55 I Van (291-512), T3 (EA 162)</b> |                   |   |   |   |                      |    |       |       |     |        |  |

|                                       |  |  |        |        |  |  |  |  |  |  |  |
|---------------------------------------|--|--|--------|--------|--|--|--|--|--|--|--|
|                                       | <b>90 732 600</b>                          | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3 |        |        |  |  |  |  |  |  |  |
|                                       | <b>90 732 610 77.01 / 90 732 620 77.51</b> | RTK, Lox, RK, TPL  |        |        |  |  |  |  |  |  |  |
|                                       | R  | 1.75   | CR     | G6     |  |  |  |  |  |  |  |
|                                       | M  | 2  | CR     | G3     |  |  |  |  |  |  |  |
|                                       | DSF  | 3  | CR     |        |  |  |  |  |  |  |  |
|                                       | → <b>80 00006 1 0 ...</b>                  |  |        |        | cylinder head gasketpiston protrusion: |  |  |  |  |  |  |
| notches thickness more than less than |  |  |        |        |  |  |  |  |  |  |  |
| - 07.1985                             |  |  |        |        |  |  |  |  |  |  |  |
|                                       | 1  | 1,40   | + 0,67 | + 0,80 |  |  |  |  |  |  |  |
|                                       | 2  | 1,50   | + 0,81 | + 0,90 |  |  |  |  |  |  |  |
|                                       | 3  | 1,60   | + 0,91 | + 1,02 |  |  |  |  |  |  |  |
| 08.1985 -                             |  |  |        |        |  |  |  |  |  |  |  |
|                                       | 1  | 1,53   | + 0,66 | + 0,86 |  |  |  |  |  |  |  |
|                                       | 2  | 1,57   | + 0,87 | + 0,90 |  |  |  |  |  |  |  |
|                                       | 3  | 1,61   | + 0,91 | + 1,02 |  |  |  |  |  |  |  |
| Motor Nr. 1464108 ...                 |  |  |        |        |  |  |  |  |  |  |  |
|                                       | 0  | 1,65 mm  |        | + 0,70 |  |  |  |  |  |  |  |
|                                       | 1  | 1,80 mm  | + 0,70 | + 0,85 |  |  |  |  |  |  |  |
|                                       | 2  | 1,95 mm  | + 0,85 |        |  |  |  |  |  |  |  |

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|--|--|---|--|--|--|--|--|--|--|--|--|
|  | <b>80 00006 1 0 000</b>                                | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3] |  |  |  |  |  |  |  |  |  |
|  | <b>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50</b> |   |  |  |  |  |  |  |  |  |  |
|  | <b>80 00006 1 1 000</b>                                | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]       |  |  |  |  |  |  |  |  |  |
|  | <b>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50</b> |   |  |  |  |  |  |  |  |  |  |

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|--|-------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>90 732 960</b> | piston: 90732600; cylinder liner: 89163190 |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|

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|--|-------------------|---|--|--|--|--|--|--|--|--|--|
|  | <b>89 163 190</b> | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod |  |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|--|

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|--|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>78 639 600</b>   | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |  |  |  |  |  |  |  |  |  |
|  | <b>77 233 612</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A  |  |  |  |  |  |  |  |  |  |
|  | <b>77 233 622 0,50 / 77 233 632 0,75 / 77 233 602 STD</b> |  |  |  |  |  |  |  |  |  |  |
|  | <b>87 342 690</b>   | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B  |  |  |  |  |  |  |  |  |  |
|  | <b>87 414 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G  |  |  |  |  |  |  |  |  |  |
|  | <b>87 460 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G |  |  |  |  |  |  |  |  |  |
|  | <b>87 462 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |  |  |  |  |  |  |  |  |  |
|  | <b>87 462 620 0,50 / 87 462 630 0,75 / 87 462 600 STD</b> |  |  |  |  |  |  |  |  |  |  |

|  |               |  |  |                |  |
|--|---------------|--|--|----------------|--|
|  | <b>331101</b> | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III      |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>331102</b> | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III       |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>39143</b>  | IN; 36 x 8 x 95.6 x RA/S - - 45° - VS - 22 - III |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  | <b>39123</b>  | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III         |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

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|--|-------------------|------------------------|--|--|--|--|--|--|--|--|--|
|  | <b>50 006 218</b> | CAM, chilled cast iron |  |  |  |  |  |  |  |  |  |
|--|-------------------|------------------------|--|--|--|--|--|--|--|--|--|

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|--|---------------------|---|--|--|--|--|--|--|--|--|--|
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |  |  |  |  |  |  |  |  |  |
|--|---------------------|---|--|--|--|--|--|--|--|--|--|

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|--|---------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |  |  |  |  |  |  |  |  |  |
|--|---------------------|--|--|--|--|--|--|--|--|--|--|

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|--|---------------------|---|--|--|--|--|--|--|--|--|--|
|  | <b>7.22300.69.0</b> | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |  |  |  |  |  |  |  |  |  |
|--|---------------------|---|--|--|--|--|--|--|--|--|--|

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|--|-------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |  |  |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|--|



| 8 |   | 76.5   |   |
|---|---|--|---|
|   | 1S  | 08.1988 → 12.1995  | D 6 2383 cm <sup>3</sup> 2V 51 kW 70 PS 23,5 - 86.4   |
|   | LT 28-35 I Bus (281-363), LT 28-35 I Platform/Chassis (281-363), LT 28-35 I Van (281-363), LT 40-55 I Platform/Chassis (293-909), LT 40-55 I Van (291-512), T3 (EA 162) |  |   |
|   | 93 260 600  | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br>93 260 610 77.01 / 93 260 620 77.51<br>RK, RTK<br>R 1.75 CR G6<br>M 2<br>DSF 3 CR<br>→ 80 00006 1 0 ..., 80 00006 1 1 ...<br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than<br><br>- 07.1985<br>1 1,40 + 0,67 + 0,80<br>2 1,50 + 0,81 + 0,90<br>3 1,60 + 0,91 + 1,02<br>08.1985 -<br>1 1,53 + 0,66 + 0,86<br>2 1,57 + 0,87 + 0,90<br>3 1,61 + 0,91 + 1,02<br><br>Motor Nr. 1464108 ...<br>0 1,65 mm + 0,70<br>1 1,80 mm + 0,70 + 0,85<br>2 1,95 mm + 0,85 |   |
|   | 80 00006 1 0 000  | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50   |   |
|   | 80 00006 1 1 000  | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50   |   |
|   | 93 260 960  | piston: 93260600; cylinder liner: 89163190   |   |
|   | 89 163 190  | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod  |   |
|   | 78 639 600  | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |   |
|   | 77 233 612  | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br>77 233 622 0,50 / 77 233 632 0,75 / 77 233 602 STD  |   |
|   | 87 342 690  | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B  |   |
|   | 87 414 610  | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br>87 414 620 0,50 / 87 414 630 0,75 / 87 414 600 STD  |   |
|   | 87 460 610  | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G<br>87 460 620 0,50 / 87 460 630 0,75 / 87 460 600 STD   |   |
|   | 87 462 610  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br>87 462 620 0,50 / 87 462 630 0,75 / 87 462 600 STD  |   |
|   | 331102  | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
|   | 39123   | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1 |
|   | 50 006 218  | CAM, chilled cast iron   |   |
|   | 7.05817.00.0  | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic   |   |
|   | 7.22300.69.0  | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |   |
|   | 50 006 460  | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |

| 9  |                         | 76.5   |  |
|--|-------------------------|--|--|
|  | ACL                     | 06.1992 → 06.1996  | D A 6 2384 cm <sup>3</sup> 2V 70 kW 95 PS ⚙️22 - 86.4      |
| <b>LT 28-35 I Bus (281-363), LT 28-35 I Platform/Chassis (281-363), LT 28-35 I Van (281-363), LT 40-55 I Platform/Chassis (293-909), LT 40-55 I Van (291-512), T3 (EA 162)</b> |                         |  |  |
|  | <b>90 732 600</b>       | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br><b>90 732 610 77.01 / 90 732 620 77.51</b><br>RTK, Lox, RK, TPL<br>R 1.75 CR G6<br>M 2 CR G3<br>DSF 3 CR<br>→ <b>80 00006 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than<br><br>- 07.1985<br>1 1,40 + 0,67 + 0,80<br>2 1,50 + 0,81 + 0,90<br>3 1,60 + 0,91 + 1,02<br>08.1985 -<br>1 1,53 + 0,66 + 0,86<br>2 1,57 + 0,87 + 0,90<br>3 1,61 + 0,91 + 1,02<br><br>Motor Nr. 1464108 ...<br>0 1,65 mm + 0,70<br>1 1,80 mm + 0,70 + 0,85<br>2 1,95 mm + 0,85 |  |
|  | <b>80 00006 1 0 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br><b>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50</b>  |  |
|  | <b>80 00006 1 1 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50</b>  |  |
|  | <b>90 732 960</b>       | piston: 90732600; cylinder liner: 89163190   |  |
|  | <b>89 163 190</b>       | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod  |  |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |  |
|  | <b>77 233 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 233 622 0,50 / 77 233 632 0,75 / 77 233 602 STD</b>   |  |
|  | <b>87 342 690</b>       | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B  |  |
|  | <b>87 414 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 414 620 0,50 / 87 414 630 0,75 / 87 414 600 STD</b>   |  |
|  | <b>87 460 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G<br><b>87 460 620 0,50 / 87 460 630 0,75 / 87 460 600 STD</b>  |  |
|  | <b>87 462 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 462 620 0,50 / 87 462 630 0,75 / 87 462 600 STD</b>   |  |
|  | <b>50 003 072</b>       | - - G - S - PC - SB - - -; bare, Prechamber bore Ø 32 mm, Bore dia. for the vakuumpump Ø 16,00 mm, Hydraulic tappets   |  |
|  | <b>331102</b>           | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III   |  |
|  | <b>39143</b>            | IN; 36 x 8 x 95.6 x RA/S - - 45° - VS - 22 - III   |  |
|  |                         | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  |                         | <b>81-3310</b>   | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |                         | <b>81-3312</b>   | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |                         | <b>81-3311</b>   | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>50 006 218</b>       | CAM, chilled cast iron, →mot. 015476   |  |
|  | <b>7.07152.44.0</b>     | mechanical; metal; Impeller diameter: 73   |  |
|  | <b>7.05817.00.0</b>     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic   |  |
|  | <b>7.22300.69.0</b>     | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |  |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |



|           |  |  |        |                |  |    |       |       |    |        |
|-----------|--|--|--------|----------------|--|----|-------|-------|----|--------|
| <b>10</b> |  | <b>76.5</b>  |        |                |  |    |       |       |    |        |
|           | ACT  | 08.1992 → 06.1996  | D      | 6              | 2383 cm <sup>3</sup>                                       | 2V | 51 kW | 70 PS | 23 | - 86.4 |
|           | LT 28-35 I Bus (281-363), LT 28-35 I Platform/Chassis (281-363), LT 28-35 I Van (281-363), LT 40-55 I Platform/Chassis (293-909), LT 40-55 I Van (291-512) |  |        |                |  |    |       |       |    |        |
|           | <b>93 260 600</b>  | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3   |        |                |  |    |       |       |    |        |
|           | <b>93 260 610</b>  | 77.01 / <b>93 260 620</b> 77.51  |        |                |  |    |       |       |    |        |
|           | RK, RTK  |  |        |                |  |    |       |       |    |        |
|           | R  | 1.75   | CR     | G6             |  |    |       |       |    |        |
|           | M  | 2  |        |                |  |    |       |       |    |        |
|           | DSF  | 3  | CR     |                |  |    |       |       |    |        |
|           | → <b>80 00006 1 0</b> ..., <b>80 00006 1 1</b> ...   |  |        |                |  |    |       |       |    |        |
|           | cylinder head gasketpiston protrusion:   |  |        |                |  |    |       |       |    |        |
|           | notches thicknessmore thanless than  |  |        |                |  |    |       |       |    |        |
|           | - 07.1985  |  |        |                |  |    |       |       |    |        |
|           | 1  | 1,40   | + 0,67 | + 0,80         |  |    |       |       |    |        |
|           | 2  | 1,50   | + 0,81 | + 0,90         |  |    |       |       |    |        |
|           | 3  | 1,60   | + 0,91 | + 1,02         |  |    |       |       |    |        |
|           | 08.1985 -  |  |        |                |  |    |       |       |    |        |
|           | 1  | 1,53   | + 0,66 | + 0,86         |  |    |       |       |    |        |
|           | 2  | 1,57   | + 0,87 | + 0,90         |  |    |       |       |    |        |
|           | 3  | 1,61   | + 0,91 | + 1,02         |  |    |       |       |    |        |
|           | Motor Nr. 1464108 ...  |  |        |                |  |    |       |       |    |        |
|           | 0  | 1,65 mm  |        | + 0,70         |  |    |       |       |    |        |
|           | 1  | 1,80 mm  | + 0,70 | + 0,85         |  |    |       |       |    |        |
|           | 2  | 1,95 mm  | + 0,85 |                |  |    |       |       |    |        |
|           | <b>80 00006 1 0 000</b>  | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]  |        |                |  |    |       |       |    |        |
|           | <b>80 00006 1 0 050</b>  | 77.00 / <b>80 00006 1 0 100</b> 77.50  |        |                |  |    |       |       |    |        |
|           | <b>80 00006 1 1 000</b>  | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]  |        |                |  |    |       |       |    |        |
|           | <b>80 00006 1 1 050</b>  | 77.00 / <b>80 00006 1 1 100</b> 77.50  |        |                |  |    |       |       |    |        |
|           | <b>93 260 960</b>  | piston: 93260600; cylinder liner: 89163190   |        |                |  |    |       |       |    |        |
|           | <b>89 163 190</b>  | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod  |        |                |  |    |       |       |    |        |
|           | <b>78 639 600</b>  | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |        |                |  |    |       |       |    |        |
|           | <b>77 233 612</b>  | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A  |        |                |  |    |       |       |    |        |
|           | <b>77 233 622</b>  | 0,50 / <b>77 233 632</b> 0,75 / <b>77 233 602</b> STD  |        |                |  |    |       |       |    |        |
|           | <b>87 342 690</b>  | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B  |        |                |  |    |       |       |    |        |
|           | <b>87 414 610</b>  | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G  |        |                |  |    |       |       |    |        |
|           | <b>87 414 620</b>  | 0,50 / <b>87 414 630</b> 0,75 / <b>87 414 600</b> STD  |        |                |  |    |       |       |    |        |
|           | <b>87 460 610</b>  | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G   |        |                |  |    |       |       |    |        |
|           | <b>87 460 620</b>  | 0,50 / <b>87 460 630</b> 0,75 / <b>87 460 600</b> STD  |        |                |  |    |       |       |    |        |
|           | <b>87 462 610</b>  | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |        |                |  |    |       |       |    |        |
|           | <b>87 462 620</b>  | 0,50 / <b>87 462 630</b> 0,75 / <b>87 462 600</b> STD  |        |                |  |    |       |       |    |        |
|           | <b>50 003 072</b>  | -- G - S - PC - SB - - -; bare, Prechamber bore Ø 32 mm, Bore dia. for the vakuum pump Ø 16,00 mm, Hydraulic tappets   |        |                |  |    |       |       |    |        |
|           | <b>331102</b>  | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III   |        | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |    |       |       |    |        |
|           | <b>39123</b>   | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III   |        | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |    |       |       |    |        |
|           |  |  |        | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |    |       |       |    |        |
|           |  |  |        | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |    |       |       |    |        |
|           | <b>50 006 218</b>  | CAM, chilled cast iron, →mot. 012426   |        |                |  |    |       |       |    |        |
|           | <b>50 005 551</b>  | mechanical; metal, 18 teeth  |        |                |  |    |       |       |    |        |
|           | <b>7.07152.44.0</b>  | mechanical; metal; Impeller diameter: 73   |        |                |  |    |       |       |    |        |
|           | <b>7.05817.00.0</b>  | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |        |                |  |    |       |       |    |        |
|           | <b>7.22300.69.0</b>  | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |        |                |  |    |       |       |    |        |
|           | <b>50 006 460</b>  | hydraulic; height: 26; Outer Ø: 35; length: 26   |        |                |  |    |       |       |    |        |



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|--|---|--|
| <b>11</b>  | <b>76.5</b>   |  |
| <b>AEE</b>   | 06.1997 → 09.2000 B 4 1598 cm <sup>3</sup> 2V 55 kW 75 PS $\epsilon$ 9,8 - 86,9   |  |
| <b>CADDY II Box Body/MPV (9K9A), POLO Van Estate Van (6V5)</b> |   |  |
| <b>80 00261 1 0 000</b>  | $\varnothing$ 76.5; STD; set: 1; [R ST PC 1.2] [NM 1.5] [SLF CR 2.5]<br><b>80 00261 1 0 050 77.00</b>   |  |
| <b>78 635 620</b>  | [Pair] AS 0,20 $\varnothing$ 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |  |
| <b>77 152 610</b>  | [Set] HL 0,25 $\varnothing$ 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove, →mot. AEE 629 000 |  |
| <b>77 199 690</b>  | [Set] PL-B SEMI $\varnothing$ 17.000 / 20.000 / 20.300 / St/B, →mot. AEE 617 125  |  |
| <b>77 307 610</b>  | [Set] PL 0,25 $\varnothing$ 47.528 / 50.600 / 18.500 / 1.531 St/A<br><b>77 307 620 0,50 / 77 307 630 0,75 / 77 307 600 STD</b> , without locating lugs              |  |
| <b>77 534 610</b>  | [Set] HL 0,25 $\varnothing$ 53.728 / 59.000 / 18.500 / 2.632 St/A<br><b>77 534 620 0,50 / 77 534 600 STD</b> , 180° oil groove, mot. AEE 629 001→                   |  |
| <b>77 536 690</b>  | [Set] PL-B SEMI $\varnothing$ 17.000 / 20.000 / 20.500 / St/B, mot. AEE 617 126→  |  |
| <b>87 420 610</b>  | [Set] HL 0,25 $\varnothing$ 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> , 360° oil groove, →mot. AEE 629 000 |  |
| <b>39467</b>   | EX; 29 x 7 x 95 x RA/S - - 45° - VS - 22 - III  | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7                    |
| <b>39530</b>   | IN; 35.5 x 7 x 94.7 x S - - 45° - 22 - III  | <b>81-33109</b> IN/EX; 11.08/15 x 7 x 33 B1<br><b>81-33110</b> IN/EX; 11.28/15 x 7 x 33 B1 |
| <b>50 005 139</b>  | mechanical; metal   |  |
| <b>7.02550.58.0</b>  | fuel pump; in-tank; electrical  |  |
| <b>7.02550.57.0</b>  | swirl pot; in-tank; electrical  |  |
| <b>7.03703.37.0</b>  | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.                                |  |
| <b>50 006 417</b>  | hydraulic; height: 26; Outer $\varnothing$ : 35; length: 26   |  |

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| <b>12</b>  | <b>76.5</b>  |  |
| <b>AEX</b>   | 08.1991 → 12.1999 B 4 1390 cm <sup>3</sup> 2V 40-44 kW 54-60 PS $\epsilon$ 10,2 - 75,6   |  |
| <b>GOLF III Van (1H1), GOLF Van III Variant (1H5), POLO Van Estate Van (6V5)</b> |  |  |
| <b>78 635 620</b>  | [Pair] AS 0,20 $\varnothing$ 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |  |
| <b>77 199 690</b>  | [Set] PL-B SEMI $\varnothing$ 17.000 / 20.000 / 20.300 / St/B  |  |
| <b>77 307 610</b>  | [Set] PL 0,25 $\varnothing$ 47.528 / 50.600 / 18.500 / 1.531 St/A<br><b>77 307 620 0,50 / 77 307 630 0,75 / 77 307 600 STD</b> , without locating lugs |  |
| <b>87 420 610</b>  | [Set] HL 0,25 $\varnothing$ 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> , 360° oil groove       |  |
| <b>39467</b>   | EX; 29 x 7 x 95 x RA/S - - 45° - VS - 22 - III   | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7                    |
| <b>39530</b>   | IN; 35.5 x 7 x 94.7 x S - - 45° - 22 - III   | <b>81-33109</b> IN/EX; 11.08/15 x 7 x 33 B1<br><b>81-33110</b> IN/EX; 11.28/15 x 7 x 33 B1 |
| <b>50 006 380</b>  | CAM, chilled cast iron   |  |
| <b>50 005 139</b>  | mechanical; metal  |  |
| <b>7.02550.56.0</b>  | fuel pump; in-tank; electrical, VDO  |  |
| <b>7.02550.55.0</b>  | swirl pot; in-tank; electrical, VDO  |  |
| <b>7.03703.37.0</b>  | throttle body; electrical, Attention - Article needs programming when indicated. Observe the guidelines of the vehicle manufacturer.                   |  |
| <b>50 006 417</b>  | hydraulic; height: 26; Outer $\varnothing$ : 35; length: 26  |  |





|   |             |           |                   |   |   |                      |    |       |       |      |        |
|---|-------------|-----------|-------------------|---|---|----------------------|----|-------|-------|------|--------|
| <b>13</b>   | <b>76.5</b> | <b>CP</b> | 01.1979 → 09.1983 | D | 6 | 2383 cm <sup>3</sup> | 2V | 55 kW | 75 PS | 23,5 | - 86.4 |
| <b>LT 28-35 I Bus (281-363), LT 28-35 I Platform/Chassis (281-363), LT 28-35 I Van (281-363), LT 40-55 I Platform/Chassis (293-909), LT 40-55 I Van (291-512)</b> |             |           |                   |   |   |                      |    |       |       |      |        |

|  |                   |  |
|--|-------------------|--|
|  | <b>93 260 600</b> | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br><b>93 260 610 77.01 / 93 260 620 77.51</b><br>RK, RTK<br>R 1.75 CR G6<br>M 2<br>DSF 3 CR<br>→ <b>80 00006 1 0 ...</b> , <b>80 00006 1 1 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than<br><br>- 07.1985<br>1 1,40 + 0,67 + 0,80<br>2 1,50 + 0,81 + 0,90<br>3 1,60 + 0,91 + 1,02<br>08.1985 -<br>1 1,53 + 0,66 + 0,86<br>2 1,57 + 0,87 + 0,90<br>3 1,61 + 0,91 + 1,02<br><br>Motor Nr. 1464108 ...<br>0 1,65 mm + 0,70<br>1 1,80 mm + 0,70 + 0,85<br>2 1,95 mm + 0,85 |
|--|-------------------|--|

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00006 1 0 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br><b>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50</b> |
|  | <b>80 00006 1 1 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50</b>       |

|  |                   |  |
|--|-------------------|--|
|  | <b>93 260 960</b> | piston: 93260600; cylinder liner: 89163190 |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>89 163 190</b> | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod |
|--|-------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>78 635 600</b> | [Pair] AS STD Ø 59.750 / 72.950 // 1.975 St/A   |
|  | <b>78 639 600</b> | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |
|  | <b>77 233 612</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 233 622 0,50 / 77 233 632 0,75 / 77 233 602 STD</b>  |
|  | <b>87 200 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>                                      |
|  | <b>87 342 690</b> | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B   |
|  | <b>87 344 690</b> | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B   |
|  | <b>87 414 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 414 620 0,50 / 87 414 630 0,75 / 87 414 600 STD</b>  |
|  | <b>87 460 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G<br><b>87 460 620 0,50 / 87 460 630 0,75 / 87 460 600 STD</b> |
|  | <b>87 462 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 462 620 0,50 / 87 462 630 0,75 / 87 462 600 STD</b>  |
|  | <b>87 581 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove                                  |

|  |                |   |              |  |
|--|----------------|---|--------------|--|
|  | <b>331101</b>  | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1               | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1               |              |  |
|  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                |              |  |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21440.53.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|--|---------------------|--|

|  |                   |                                       |
|--|-------------------|---------------------------------------|
|  | <b>50 007 621</b> | mechanical; Outer Ø: 35; length: 28.5 |
|--|-------------------|---------------------------------------|

V

| 14 |  | 76.5   |   |
|----|--|--|---|
|    | DL   | 08.1982 → 07.1992  | B 6 2384 cm <sup>3</sup> 2V 66 kW 90 PS 8,1 - 86.4  |
|    | LT 28-35 I Bus (281-363), LT 28-35 I Platform/Chassis (281-363), LT 28-35 I Van (281-363), LT 40-55 I Van (291-512), T3 (EA 162) |  |   |
|    | 80 00006 1 0 000   | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50   |   |
|    | 80 00006 1 1 000   | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50   |   |
|    | 78 639 600   | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |   |
|    | 77 233 612   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br>77 233 622 0,50 / 77 233 632 0,75 / 77 233 602 STD  |   |
|    | 87 342 690   | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B  |   |
|    | 87 414 610   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br>87 414 620 0,50 / 87 414 630 0,75 / 87 414 600 STD  |   |
|    | 87 460 610   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G<br>87 460 620 0,50 / 87 460 630 0,75 / 87 460 600 STD   |   |
|    | 87 462 610   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br>87 462 620 0,50 / 87 462 630 0,75 / 87 462 600 STD  |   |
|    | 33025  | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
|    | 33046  | IN; 36 x 8 x 98.85 x A/S - - 45° - 22 - III  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1 |
|    | 7.05817.00.0   | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |   |
|    | 50 007 621   | mechanical; Outer Ø: 35; length: 28.5  |   |


















| 15 |  | 76.5   |   |
|----|--|--|---|
|    | DV   | 08.1978 → 08.1992  | D A 6 2384 cm <sup>3</sup> 2V 75-80 kW 102-109 PS 23 - 86.4 |
|    | LT 28-35 I Platform/Chassis (281-363), LT 28-35 I Van (281-363), LT 40-55 I Platform/Chassis (293-909), LT 40-55 I Van (291-512) |  |   |
|    | 90 732 600   | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br>90 732 610 77.01 / 90 732 620 77.51<br>RTK, Lox, RK, TPL<br>R 1.75 CR G6<br>M 2 CR G3<br>DSF 3 CR<br>→ 80 00006 1 0 ...<br>cylinder head gasketpiston protrusion:<br><br>notches thickness more than less than<br><br>- 07.1985<br>1 1,40 + 0,67 + 0,80<br>2 1,50 + 0,81 + 0,90<br>3 1,60 + 0,91 + 1,02<br>08.1985 -<br>1 1,53 + 0,66 + 0,86<br>2 1,57 + 0,87 + 0,90<br>3 1,61 + 0,91 + 1,02<br><br>Motor Nr. 1464108 ...<br>0 1,65 mm + 0,70<br>1 1,80 mm + 0,70 + 0,85<br>2 1,95 mm + 0,85 |   |
|    | 80 00006 1 0 000   | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50   |   |
|    | 80 00006 1 1 000   | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50   |   |
|    | 90 732 960   | piston: 90732600; cylinder liner: 89163190   |   |
|    | 89 163 190   | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod  |   |
|    | 78 639 600   | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |   |
|    | 77 233 612   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br>77 233 622 0,50 / 77 233 632 0,75 / 77 233 602 STD  |   |

cont...



|           |   |  |
|-----------|---|--|
|           | <b>87 342 690</b>   | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B  |
|           | <b>87 414 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 414 620 0,50 / 87 414 630 0,75 / 87 414 600 STD</b>   |
|           | <b>87 460 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G<br><b>87 460 620 0,50 / 87 460 630 0,75 / 87 460 600 STD</b>  |
|           | <b>87 462 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 462 620 0,50 / 87 462 630 0,75 / 87 462 600 STD</b>   |
|           | <b>331101</b>   | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III  |
|           | <b>331102</b>   | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III   |
|           | <b>33044</b>  | IN; 36 x 8 x 104.9 x A/S - - 45° - 22 - III  |
|           | <b>39143</b>  | IN; 36 x 8 x 95.6 x RA/S - - 45° - VS - 22 - III   |
|           | <b>39123</b>  | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III   |
|           | <b>MK-8H</b>  | valve cotter; number of notches: 3; valve stem diameter: 8   |
|           | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1  |
|           | <b>81-3319</b>  | IN/EX; 12.07/15.2 x 8 x 42.5 B1  |
|           | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1  |
|           | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1   |
|           | <b>81-3320</b>  | IN/EX; 12.2/15.2 x 8 x 42.5 B1   |
|           | <b>50 006 218</b>   | CAM, chilled cast iron   |
|           | <b>50 006 219</b>   | CAM, chilled cast iron   |
|           | <b>7.09269.27.0</b>   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |
|           | <b>7.05817.00.0</b>   | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic   |
|           | <b>7.22300.69.0</b>   | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |
|           | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |
|           | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5  |
| <b>16</b> |   | <b>76.5</b>  |
|           | DW  | 12.1982 → 07.1992 D 6 2383 cm³ 2V 55-57 kW 75-78 PS 23,5 - 86.4  |
|           | LT 28-35 I Bus (281-363), LT 28-35 I Platform/Chassis (281-363), LT 28-35 I Van (281-363), LT 40-55 I Platform/Chassis (293-909), LT 40-55 I Van (291-512), T3 (EA 162) |  |
|           | <b>93 260 600</b>   | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br><b>93 260 610 77.01 / 93 260 620 77.51</b><br>RK, RTK<br>R 1.75 CR G6<br>M 2<br>DSF 3 CR<br>→ <b>80 00006 1 0 ...</b> , <b>80 00006 1 1 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thickness more than less than<br><br>- 07.1985<br>1 1,40 + 0,67 + 0,80<br>2 1,50 + 0,81 + 0,90<br>3 1,60 + 0,91 + 1,02<br>08.1985 -<br>1 1,53 + 0,66 + 0,86<br>2 1,57 + 0,87 + 0,90<br>3 1,61 + 0,91 + 1,02<br><br>Motor Nr. 1464108 ...<br>0 1,65 mm + 0,70<br>1 1,80 mm + 0,70 + 0,85<br>2 1,95 mm + 0,85 |
|           | <b>80 00006 1 0 000</b>   | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br><b>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50</b>  |
|           | <b>80 00006 1 1 000</b>   | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50</b>  |
|           | <b>93 260 960</b>   | piston: 93260600; cylinder liner: 89163190   |
|           | <b>89 163 190</b>   | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod  |
|           | <b>78 639 600</b>   | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |
|           | <b>77 233 612</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 233 622 0,50 / 77 233 632 0,75 / 77 233 602 STD</b>   |

cont...

|   |  |  |  |
|---|--|--|--|
| <b>87 342 690</b>   | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B  |  |  |
| <b>87 414 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 414 620 0,50 / 87 414 630 0,75 / 87 414 600 STD</b>   |  |  |
| <b>87 460 610</b>   | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G<br><b>87 460 620 0,50 / 87 460 630 0,75 / 87 460 600 STD</b>  |  |  |
| <b>87 462 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 462 620 0,50 / 87 462 630 0,75 / 87 462 600 STD</b>   |  |  |
|  <b>331101</b>                   | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III  |  <b>RK-8</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |
| <b>331102</b>   | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III   |  <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>39123</b>  | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III   |  <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|   |  | <b>81-3312</b>   | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|   |  | <b>81-3311</b>   | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  <b>50 006 218</b>               | CAM, chilled cast iron   |  |  |
|  <b>7.05817.00.0</b>             | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic   |  |  |
|  <b>7.22300.69.0</b>             | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |  |  |
|  <b>50 006 460</b>               | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |  |
| <b>17</b>   |  <b>76.5</b>  |  |  |
|  <b>JP</b>                      | 08.1983 → 07.1991  | D  | 4 1588 cm³ 2V 40 kW 54 PS 23,5 - 86.4                      |
|  <b>GOLF II Van (19E, 1G1)</b> |  |  |  |
|  <b>93 260 600</b>             | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br><b>93 260 610 77.01 / 93 260 620 77.51</b>   |  |  |
|                                | RK, RTK<br>R 1.75 CR G6<br>M 2<br>DSF 3 CR<br>→ <b>80 00006 1 0 ... , 80 00006 1 1 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than<br><br>- 07.1985<br>1 1,40 + 0,67 + 0,80<br>2 1,50 + 0,81 + 0,90<br>3 1,60 + 0,91 + 1,02<br>08.1985 -<br>1 1,53 + 0,66 + 0,86<br>2 1,57 + 0,87 + 0,90<br>3 1,61 + 0,91 + 1,02<br><br>Motor Nr. 1464108 ...<br>0 1,65 mm + 0,70<br>1 1,80 mm + 0,85<br>2 1,95 mm + 0,85 |  |  |
|  <b>80 00006 1 0 000</b>       | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br><b>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50</b>  |  |  |
| <b>80 00006 1 1 000</b>   | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50</b>  |  |  |
|  <b>93 260 960</b>             | piston: 93260600; cylinder liner: 89163190   |  |  |
|  <b>89 163 190</b>             | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod  |  |  |
|  <b>85 957 604</b>             | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.  |  |  |
| <b>85 958 604</b>   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.   |  |  |
| <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |  |  |
| <b>77 152 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove   |  |  |

cont...

|  |                     |   |  |   |
|--|---------------------|---|--|---|
|  | <b>87 344 690</b>   | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B   |  |   |
|  | <b>87 464 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00</b>  |  |   |
|  | <b>87 475 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD, 180° oil groove</b>   |  |   |
|  | <b>87 722 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove</b> |  |   |
|  | <b>331101</b>       | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III   |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>331102</b>       | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III  |  |   |
|  | <b>33028</b>        | IN; 34 x 8 x 104.7 x S - - 45° - 22 - III   |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|  | <b>39183</b>        | IN; 34 x 8 x 95.6 x S - - 45° - 22 - III  |  | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|  | <b>331103</b>       | IN; 34 x 8 x 95.7 x A/S - - 45° - 22 - III  |  | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|  | <b>50 006 211</b>   | CAM, chilled cast iron, →07.1985  |  |   |
|  | <b>50 006 214</b>   | CAM, chilled cast iron, 08.1985→  |  |   |
|  | <b>50 005 148</b>   | mechanical; metal   |  |   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing   |  |   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5  |  |   |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |  |   |
|  | <b>7.24808.50.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0   |  |   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |   |

|   |    |                 |   |   |   |                      |    |       |       |  |      |   |      |
|---|----|-----------------|---|---|---|----------------------|----|-------|-------|--|------|---|------|
| <b>18</b>   |    | <b>76.5</b>     |   |   |   |                      |    |       |       |  |      |   |      |
|   | JX | 08.1984→07.1992 | D | A | 4 | 1588 cm <sup>3</sup> | 2V | 51 kW | 70 PS |  | 23,5 | - | 86.4 |
| <b>TRANSPORTER III Bus, TRANSPORTER III Platform/Chassis, TRANSPORTER III Van</b> |    |                 |   |   |   |                      |    |       |       |  |      |   |      |

|  |  |  |        |        |
|--|--|--|--------|--------|
|  | <b>90 732 600</b>                          | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3 |        |        |
|  | <b>90 732 610 77.01 / 90 732 620 77.51</b> |  |        |        |
|  |  | RTK, Lox, RK, TPL  |        |        |
|  |  | R 1.75 CR G6   |        |        |
|  |  | M 2 CR G3  |        |        |
|  |  | DSF 3 CR   |        |        |
|  |  | → <b>80 00006 1 0 ...</b>  |        |        |
|  |  | cylinder head gasketpiston protrusion:   |        |        |
|  |  | notches thicknessmore thanless than  |        |        |
|  |  | - 07.1985  |        |        |
|  | 1  | 1,40   | + 0,67 | + 0,80 |
|  | 2  | 1,50   | + 0,81 | + 0,90 |
|  | 3  | 1,60   | + 0,91 | + 1,02 |
|  |  | 08.1985 -  |        |        |
|  | 1  | 1,53   | + 0,66 | + 0,86 |
|  | 2  | 1,57   | + 0,87 | + 0,90 |
|  | 3  | 1,61   | + 0,91 | + 1,02 |
|  |  | Motor Nr. 1464108 ...  |        |        |
|  | 0  | 1,65 mm  |        | + 0,70 |
|  | 1  | 1,80 mm  | + 0,70 | + 0,85 |
|  | 2  | 1,95 mm  | + 0,85 |        |

cont...

**93 260 600**



Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3

RK, RTK  
 R 1.75 CR G6  
 M 2  
 DSF 3 CR

→ **80 00006 1 0 ...**, **80 00006 1 1 ...**  
 cylinder head gasketpiston protrusion:

notches thickness more than less than

|           |      |        |        |
|-----------|------|--------|--------|
| - 07.1985 |      |        |        |
| 1         | 1,40 | + 0,67 | + 0,80 |
| 2         | 1,50 | + 0,81 | + 0,90 |
| 3         | 1,60 | + 0,91 | + 1,02 |
| 08.1985 - |      |        |        |
| 1         | 1,53 | + 0,66 | + 0,86 |
| 2         | 1,57 | + 0,87 | + 0,90 |
| 3         | 1,61 | + 0,91 | + 1,02 |

|                       |         |        |        |
|-----------------------|---------|--------|--------|
| Motor Nr. 1464108 ... |         |        |        |
| 0                     | 1,65 mm |        | + 0,70 |
| 1                     | 1,80 mm | + 0,70 | + 0,85 |
| 2                     | 1,95 mm | + 0,85 |        |



**80 00006 1 0 000**

Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]  
**80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50**

**80 00006 1 1 000**

Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]  
**80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50**



**90 732 960**

piston: 90732600; cylinder liner: 89163190

**93 260 960**

piston: 93260600; cylinder liner: 89163190



**89 163 190**

T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod



**85 957 604**

BU STD Ø 42.975 / 46.000 / 15.000 / St/A  
**85 957 694 SEMI**, Bushing for intermediary shaft, front.

**85 958 604**

BU STD Ø 41.975 / 45.000 / 15.000 / St/A  
**85 958 694 SEMI**, Bushing for intermediary shaft, rear.

**78 635 620**

[Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  
**78 635 600 STD**

**77 152 610**

[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  
**77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD**, 180° oil groove

**87 344 690**

[Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B

**87 464 610**

[Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  
**87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00**

**87 475 610**

[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G  
**87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD**, 180° oil groove

**87 722 610**

[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G  
**87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00**, HL 1,2,4,5 + PASS-L 3: 180° oil groove



**50 003 358**

CAM - V - G - S - PC - SB - - -; ready-to-install, Prechamber bore Ø 32 mm, Mechanical tappets



**331101**

EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III

**4906**

IN; 34 x 8 x 104.9 x RA/S - - 45° - 22 - III



**MK-8H**

valve cotter; number of notches: 3; valve stem diameter: 8



**81-3310**

IN/EX; 12.06/15 x 8 x 36.5 B1

**81-3312**

IN/EX; 12.13/15 x 8 x 36.5 B1

**81-3311**

IN/EX; 12.2/15 x 8 x 36.5 B1



**50 005 148**

mechanical; metal

**50 005 151**

mechanical; metal, with backhousing, mot. 012.053→

**7.07152.46.0**

mechanical; metal; Impeller diameter: 59.5



**7.09269.27.0**

length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6



**7.24808.50.0**

vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0



**50 007 621**

mechanical; Outer Ø: 35; length: 28.5

**19**

**79.5**



1X

07.1990 → 12.1995 D 4 1896 cm³ 2V 44-45 kW 60-61 PS 22,5 - 95.5

V



**TRANSPORTER IV Bus (70B, 70C, 7DB, 7DK, 70J, 70K, 7DC, 7DJ), TRANSPORTER IV Platform/Chassis (70E, 70L, 70M, 7DE, 7DL, 7D, TRANSPORTER IV Van (70A, 70H, 7DA, 7DH)**

|  |   |  |   |
|--|---|--|---|
|  | <b>91 386 600</b>   | Cylinder diameter: 79.51; KH: 39.65; MT: -1.9; GL: 65.7; piston pin: 24x64; number of piston rings: 3<br><b>91 386 610</b> 79.76 / <b>91 386 620</b> 80.01 / <b>91 386 630</b> 80.51<br>RTK<br>R 1.75 CR G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion:<br><br>notches thickness more than less than<br>1 1,53 +0,66 +0,86<br>2 1,57 +0,87 +0,90<br>3 1,61 +0,91 +1,02  |   |
|  | <b>80 00008 1 0 000</b>   | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025</b> 79.75 / <b>80 00008 1 0 050</b> 80.00 / <b>80 00008 1 0 100</b> 80.51  |   |
|  | <b>91 386 960</b>   | piston: 91386600; cylinder liner: 89434190   |   |
|  | <b>89 434 190</b>   | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7  |   |
|  | <b>78 635 620</b><br><b>77 150 690</b><br><b>77 152 610</b><br><b>87 464 610</b><br><b>87 475 610</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD<br>[Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B, With 2 oil holes.<br>[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620</b> 0,50 / <b>77 152 630</b> 0,75 / <b>77 152 600</b> STD, 180° oil groove<br>[Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620</b> 0,50 / <b>87 464 630</b> 0,75 / <b>87 464 600</b> STD / <b>87 464 640</b> 1,00<br>[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620</b> 0,50 / <b>87 475 630</b> 0,75 / <b>87 475 600</b> STD, 180° oil groove |   |
|  | <b>50 003 073</b>   | -- G - S - PC - SB - - - ; bare, Prechamber bore Ø 32 mm, Hydraulic tappets  |   |
|  | <b>33049</b>  | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III  | <br><b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
|  | <b>39185</b><br><b>39123</b>  | EX; 31.2 x 8 x 95.55 x RA/S - Cr - 45° - VS - 22 - III<br>IN; 36 x 8 x 95.6 x S - - 45° - 22 - III   | <br><b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1 |
|  | <b>50 005 148</b><br><b>50 005 151</b><br><b>7.07152.46.0</b>   | mechanical; metal<br>mechanical; metal, with backhousing<br>mechanical; metal; Impeller diameter: 59.5   | <br><b>50 005 800</b>   |
|  | <b>7.09269.27.0</b>   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |   |
|  | <b>7.24808.51.0</b>   | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |

|           |                                   |                 |   |   |          |    |          |          |      |        |
|-----------|-----------------------------------|-----------------|---|---|----------|----|----------|----------|------|--------|
| <b>20</b> |                                   | <b>79.5</b>     |   |   |          |    |          |          |      |        |
| <b>1Y</b> |                                   | 08.1993→02.1999 | D | 4 | 1896 cm³ | 2V | 47-50 kW | 64-68 PS | 22,5 | - 95.5 |
|           | <b>GOLF Van III Variant (1H5)</b> |                 |   |   |          |    |          |          |      |        |

|  |                   |   |
|--|-------------------|---|
|  | <b>91 386 600</b> | Cylinder diameter: 79.51; KH: 39.65; MT: -1.9; GL: 65.7; piston pin: 24x64; number of piston rings: 3<br><b>91 386 610</b> 79.76 / <b>91 386 620</b> 80.01 / <b>91 386 630</b> 80.51<br>RTK<br>R 1.75 CR G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion:<br><br>notches thickness more than less than<br>1 1,53 +0,66 +0,86<br>2 1,57 +0,87 +0,90<br>3 1,61 +0,91 +1,02 |
|--|-------------------|---|

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|           |   |   |
|-----------|---|---|
|           | <b>80 00008 1 0 000</b>                               | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51</b> |
|           | <b>80 00725 1 0 000</b>                               | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00</b>                             |
|           | <b>91 386 960</b>                                     | piston: 91386600; cylinder liner: 89434190  |
|           | <b>89 434 190</b>                                     | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7   |
|           | <b>78 635 620</b>                                     | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |
|           | <b>77 150 690</b>                                     | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B, With 2 oil holes.  |
|           | <b>77 152 610</b>                                     | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove</b>               |
|           | <b>87 464 610</b>                                     | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00</b>            |
|           | <b>87 475 610</b>                                     | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD, 180° oil groove</b>             |
|           | <b>50 003 069</b>                                     | -- G - S - PC - SB - - -; bare, Prechamber bore Ø 32 mm, Hydraulic tappets, Valve stem Ø 8 mm, →mot. 580000                                       |
|           | <b>50 003 107</b>                                     | -- G - S - PC - SB - - -; bare, Valve stem Ø 7 mm, mot. 580.001→  |
|           | <b>39474</b>  | EX; 31 x 7 x 95.6 x A/S - - 45° - VS - 22 - III   |
|           | <b>33049</b>  | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III   |
|           | <b>39185</b>  | EX; 31.2 x 8 x 95.55 x RA/S - Cr - 45° - VS - 22 - III  |
|           | <b>39395</b>  | IN; 36 x 7 x 95.6 x S - - 45° - 22 - III  |
|           | <b>39123</b>  | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III  |
|           |   | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7   |
|           |   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
|           |   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1  |
|           |   | <b>81-33103</b> IN/EX; 12.08/15 x 7 x 36.5 B1   |
|           |   | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1  |
|           |   | <b>81-33104</b> IN/EX; 12.25/15 x 7 x 36.5 B1   |
|           |   | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1   |
|           | <b>50 006 203</b>                                     | CAM, chilled cast iron  |
|           | <b>50 005 148</b>                                     | mechanical; metal   |
|           | <b>50 005 151</b>                                     | mechanical; metal, with backhousing   |
|           | <b>7.07152.46.0</b>                                   | mechanical; metal; Impeller diameter: 59.5  |
|           | <b>7.24808.51.0</b>                                   | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0   |
|           | <b>50 006 460</b>                                     | hydraulic; height: 26; Outer Ø: 35; length: 26  |
| <b>21</b> |   | <b>79.5</b>   |
|           | <b>1Z</b>   | 08.1991 → 12.1999 D A 4 1896 cm <sup>3</sup> 2V 66 kW 90 PS ⚙️19,5 - 95.5   |
|           | <b>GOLF III Van (1H1), GOLF Van III Variant (1H5)</b> |   |
|           | <b>80 00008 1 0 000</b>                               | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51</b> |
|           | <b>80 00725 1 0 000</b>                               | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00</b>                             |
|           | <b>89 500 110</b>                                     | N - Wet cylinder liner; finished; A=103 C=110 L=168 H+F=8.9+1.2   |
|           | <b>89 434 190</b>                                     | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7   |
|           | <b>85 957 604</b>                                     | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                                       |
|           | <b>85 958 604</b>                                     | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |
|           | <b>78 635 620</b>                                     | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |
|           | <b>77 152 610</b>                                     | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove</b>               |
|           | <b>77 213 610</b>                                     | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1<br><b>77 213 620 0,50 / 77 213 600 STD</b>   |
|           | <b>77 214 690</b>                                     | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.  |
|           | <b>87 475 610</b>                                     | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD, 180° oil groove</b>             |

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|  | <b>331143</b> | EX; 31.6 x 7 x 96.9 x RA/S - - 45° - 22 - III                         |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>331142</b> | EX; 31.6 x 8 x 96.9 x RA/S - - 45° - 22 - III                         |  | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39486</b>  | IN; 36 x 7 x 96.9 x S - - 45° - 22 - III                              |  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>39423</b>  | IN; 36 x 8 x 96.9 x RA/S - - 45° - VS - 22 - III<br>OES specification |  | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|  | <b>331141</b> | IN; 36.1 x 8 x 96.9 x S - - 45° - 22 - III<br>IAM specification       |  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |               |   |  | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|  |               |   |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

|  |                     |   |
|--|---------------------|---|
|  | <b>50 006 205</b>   | CAM, chilled cast iron  |
|  | <b>50 005 148</b>   | mechanical; metal   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5  |
|  | <b>7.07152.12.0</b> | mechanical; plastic   |
|  | <b>7.18221.51.0</b> | air mass sensor; electrical   |
|  | <b>7.24808.51.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0                         |
|  | <b>7.21903.70.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic |
|  | <b>50 007 596</b>   | hydraulic; Outer Ø: 12; length: 64  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |

**22** **79.5**

**AAB** 07.1990→09.1998 D 5 2370 cm³ 2V 57 kW 78 PS 23 - 95.5

**TRANSPORTER IV Bus (70B, 70C, 7DB, 7DK, 70J, 70K, 7DC, 7DJ), TRANSPORTER IV Platform/Chassis (70E, 70L, 70M, 7DE, 7DL, 7D, TRANSPORTER IV Van (70A, 70H, 7DA, 7DH), TRANSPORTER Passenger VAN**

|  |                   |  |
|--|-------------------|--|
|  | <b>91 386 600</b> | Cylinder diameter: 79.51; KH: 39.65; MT: -1.9; GL: 65.7; piston pin: 24x64; number of piston rings: 3<br><b>91 386 610</b> 79.76 / <b>91 386 620</b> 80.01 / <b>91 386 630</b> 80.51<br>RTK<br>R 1.75 CR G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion: |
|  |                   | notches thickness more than less than  |
|  | 1                 | 1,53 +0,66 +0,86   |
|  | 2                 | 1,57 +0,87 +0,90   |
|  | 3                 | 1,61 +0,91 +1,02   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00008 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025</b> 79.75 / <b>80 00008 1 0 050</b> 80.00 / <b>80 00008 1 0 100</b> 80.51 |
|  | <b>80 00725 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025</b> 79.75 / <b>80 00725 1 0 050</b> 80.00                                    |

|  |                   |  |
|--|-------------------|--|
|  | <b>91 386 960</b> | piston: 91386600; cylinder liner: 89434190 |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>89 434 190</b> | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7 |
|--|-------------------|---|

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|--|-------------------|--|
|  | <b>78 639 600</b> | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A                        |
|  | <b>77 151 690</b> | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B, With 2 oil holes. |

|  |                   |  |
|--|-------------------|--|
|  | <b>77 209 612</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 209 622</b> 0,50 / <b>77 209 602</b> STD                            |
|  | <b>87 454 610</b> | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 454 620</b> 0,50 / <b>87 454 630</b> 0,75 / <b>87 454 600</b> STD |

|  |                   |   |
|--|-------------------|---|
|  | <b>87 463 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 463 620</b> 0,50 / <b>87 463 630</b> 0,75 / <b>87 463 600</b> STD / <b>87 463 640</b> 1,00 |
|--|-------------------|---|

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|--|-------------------|--|
|  | <b>50 003 101</b> | -- G - S - PC - SB - - -; bare, Prechamber bore Ø 32 mm, Hydraulic tappets, With 11 drill holes Ø 5 mm to fit rocker gasket, →mot. 272.502 |
|  | <b>50 003 113</b> | -- G - S - PC - SB - - -; bare, Prechamber bore Ø 32 mm, Hydraulic tappets, Without drill holes to fit rocker gasket, mot. 274.331→        |

cont...

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|--|---------------------|---|--|----------------|--|
|  | <b>33049</b>        | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III   |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39185</b>        | EX; 31.2 x 8 x 95.55 x RA/S - Cr - 45° - VS - 22 - III  |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>39123</b>        | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III  |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |                     |   |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  | <b>50 006 215</b>   | CAM, chilled cast iron, →mot. 272.502   |  |                |  |
|  | <b>50 006 216</b>   | CAM, chilled cast iron, mot. 274.331→   |  |                |  |
|  | <b>7.07152.44.0</b> | mechanical; metal; Impeller diameter: 73, mot. 320.128→   |  |                |  |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6                                       |  |                |  |
|  | <b>7.22300.69.0</b> | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |  |                |  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |                |  |

## 23 79.5

|  |                          |                 |   |   |   |                      |    |       |       |  |      |   |      |
|--|--------------------------|-----------------|---|---|---|----------------------|----|-------|-------|--|------|---|------|
|  | <b>AAZ</b>               | 10.1993→12.1996 | D | A | 4 | 1896 cm <sup>3</sup> | 2V | 55 kW | 75 PS |  | 22,5 | - | 95.5 |
|  | <b>PASSAT (315, 3A5)</b> |                 |   |   |   |                      |    |       |       |  |      |   |      |

|  |                   |   |
|--|-------------------|---|
|  | <b>91 429 600</b> | Cylinder diameter: 79.51; KH: 45.65; MT: -1.9; GL: 71.7; piston pin: 26x66; number of piston rings: 3<br><b>91 429 610</b> 79.76 / <b>91 429 620</b> 80.01 / <b>91 429 630</b> 80.51<br>RTK, RK, Lox<br>R 1.75 CR G6<br>M 2 CR G1<br>DSF 3 CR<br>→ <b>80 00008 1 0 ...</b><br>cylinder head gasket piston protrusion: |
|  |                   | notches thickness more than less than   |
|  | 1                 | 1,53 +0,66 +0,86  |
|  | 2                 | 1,57 +0,87 +0,90  |
|  | 3                 | 1,61 +0,91 +1,02  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00008 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025</b> 79.75 / <b>80 00008 1 0 050</b> 80.00 / <b>80 00008 1 0 100</b> 80.51 |
|  | <b>80 00725 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025</b> 79.75 / <b>80 00725 1 0 050</b> 80.00                                    |

|  |                   |  |
|--|-------------------|--|
|  | <b>91 429 960</b> | piston: 91429600; cylinder liner: 89434190 |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>89 434 190</b> | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7 |
|--|-------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front. |
|  | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |

|  |                   |   |
|--|-------------------|---|
|  | <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD |
|--|-------------------|---|

|  |                   |   |
|--|-------------------|---|
|  | <b>77 152 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620</b> 0,50 / <b>77 152 630</b> 0,75 / <b>77 152 600</b> STD, 180° oil groove |
|--|-------------------|---|

|  |                   |  |
|--|-------------------|--|
|  | <b>77 213 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1<br><b>77 213 620</b> 0,50 / <b>77 213 600</b> STD |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>77 214 690</b> | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.  |
|  | <b>87 475 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620</b> 0,50 / <b>87 475 630</b> 0,75 / <b>87 475 600</b> STD, 180° oil groove |

|  |              |  |  |                 |  |
|--|--------------|--|--|-----------------|--|
|  | <b>39474</b> | EX; 31 x 7 x 95.6 x A/S - - 45° - VS - 22 - III        |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>33049</b> | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III      |  | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39185</b> | EX; 31.2 x 8 x 95.55 x RA/S - Cr - 45° - VS - 22 - III |  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>39395</b> | IN; 36 x 7 x 95.6 x S - - 45° - 22 - III               |  | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|  | <b>39143</b> | IN; 36 x 8 x 95.6 x RA/S - - 45° - VS - 22 - III       |  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |  |  | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|  |              |  |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

cont...



|  |                     |   |
|--|---------------------|---|
|  | <b>50 006 203</b>   | CAM, chilled cast iron  |
|  | <b>50 005 148</b>   | mechanical; metal   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5  |
|  | <b>7.24808.51.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |

|  |  |             |     |                 |   |   |          |    |          |          |  |      |   |      |
|--|--|-------------|-----|-----------------|---|---|----------|----|----------|----------|--|------|---|------|
| <b>24</b>  |  | <b>79.5</b> | AEY | 07.1995→02.1999 | D | 4 | 1896 cm³ | 2V | 47-48 kW | 64-65 PS |  | 19,5 | - | 95.5 |
| <b>GOLF III Van (1H1), GOLF Van III Variant (1H5), POLO Van Estate Van (6V5)</b> |  |             |     |                 |   |   |          |    |          |          |  |      |   |      |

|  |   |   |
|--|---|---|
|  | <b>94 427 700</b>   | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 |
|  | <b>94 427 710 79.76 / 94 427 720 80.01 / 94 427 730 80.51</b> | RTK, KBB  |
|  |   | R 1.75 PC G6  |
|  |   | M 2 CR G1   |
|  |   | DSF 3 CR  |
|  |   | → <b>80 00008 1 0 ...</b>   |
|  |   | cylinder head gasket piston protrusion:   |
|  |   | notches thickness more than less than   |
|  |   | 1 +0,91 +1,00   |
|  |   | 2 +1,01 +1,10   |
|  |   | 3 +1,11 +1,20, for cylinder 1-2   |
|  | <b>94 428 700</b>   | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 |
|  | <b>94 428 710 79.76 / 94 428 720 80.01 / 94 428 730 80.51</b> | RTK, KBB  |
|  |   | R 1.75 PC G6  |
|  |   | M 2 CR G1   |
|  |   | DSF 3 CR  |
|  |   | → <b>80 00008 1 0 ...</b>   |
|  |   | cylinder head gasket piston protrusion:   |
|  |   | notches thickness more than less than   |
|  |   | 1 +0,91 +1,00   |
|  |   | 2 +1,01 +1,10   |
|  |   | 3 +1,11 +1,20, for cylinder 3-4   |

|  |   |  |
|--|---|--|
|  | <b>80 00008 1 0 000</b>   | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3] |
|  | <b>80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51</b> |  |
|  | <b>80 00725 1 0 000</b>   | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]    |
|  | <b>80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00</b>                          |  |

|  |                   |   |
|--|-------------------|---|
|  | <b>89 434 190</b> | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7 |
|--|-------------------|---|

|  |   |  |
|--|---|--|
|  | <b>78 635 620</b>   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A                       |
|  | <b>78 635 600 STD</b>                                     |  |
|  | <b>77 152 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A                |
|  | <b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> | 180° oil groove  |
|  | <b>77 213 610</b>   | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1             |
|  | <b>77 213 620 0,50 / 77 213 600 STD</b>                   |  |
|  | <b>77 214 690</b>   | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes. |

|  |              |  |  |                 |  |
|--|--------------|--|--|-----------------|--|
|  | <b>33049</b> | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III      |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>39185</b> | EX; 31.2 x 8 x 95.55 x RA/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39503</b> | EX; 31.5 x 7 x 96.4 x RA/S - - 45° - VS - 22 - III     |  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  | <b>39502</b> | IN; 36 x 7 x 96.6 x S - - 45° - 22 - III               |  | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|  | <b>39123</b> | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III               |  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |  |  | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|  |              |  |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 006 204</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

cont...

V

|                     |   |                   |
|---------------------|---|-------------------|
| <b>50 005 148</b>   | mechanical; metal   | <b>50 005 806</b> |
| <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5  |                   |
| <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |                   |
| <b>7.18221.51.0</b> | air mass sensor; electrical   |                   |
| <b>7.24808.51.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0                         |                   |
| <b>7.21903.70.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic |                   |
| <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |                   |

**25** **79.5**

**AFN** 05.1996 → 02.1999 D LA 4 1896 cm<sup>3</sup> 2V 81 kW 110 PS 19,5 - 95.5

**GOLF Van III Variant (1H5)**

|   |   |
|---|---|
| <b>94 427 700</b>   | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 |
| <b>94 427 710</b> 79.76 / <b>94 427 720</b> 80.01 / <b>94 427 730</b> 80.51 | RTK, KBB  |
| <b>94 428 700</b>   | Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; MØ: 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3 |
| <b>94 428 710</b> 79.76 / <b>94 428 720</b> 80.01 / <b>94 428 730</b> 80.51 | RTK, KBB  |

|                         |  |
|-------------------------|--|
| <b>80 00008 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3] |
| <b>80 00725 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]    |

|                   |   |
|-------------------|---|
| <b>89 434 190</b> | T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7   |
| <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  |
| <b>77 152 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A   |
| <b>77 214 690</b> | [Set] PL-B SEMI Ø 26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.  |
| <b>77 288 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/G1; PL 0,25 Ø 47.528 / 50.600 / 20.000 / 1.531 St/B/S |
| <b>87 475 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G   |

|               |   |              |                                     |
|---------------|---|--------------|-------------------------------------|
| <b>331143</b> | EX; 31.6 x 7 x 96.9 x RA/S - - 45° - 22 - III | <b>MK-7H</b> | valve cotter; number of notches: 3; |
| <b>331142</b> | EX; 31.6 x 8 x 96.9 x RA/S - - 45° - 22 - III | <b>MK-8H</b> | valve stem diameter: 7              |
|               |   |              | valve cotter; number of notches: 3; |
|               |   |              | valve stem diameter: 8              |

cont...



|                              |  |            |  |
|------------------------------|--|------------|--|
| 39486                        | IN; 36 x 7 x 96.9 x S - - 45° - 22 - III   | 81-3310    | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
| 39423                        | IN; 36 x 8 x 96.9 x RA/S - - 45° - VS - 22 - III<br>OES specification  | 81-33103   | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
| 331141                       | IN; 36.1 x 8 x 96.9 x S - - 45° - 22 - III<br>IAM specification  | 81-3312    | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
| 50 006 205                   | CAM, chilled cast iron   | 81-33104   | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
| 7.05817.00.0                 | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic | 81-3311    | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
| 7.24808.51.0                 | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |            |  |
| 7.21903.70.0                 | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |            |  |
| 7.21903.75.0                 | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |            |  |
| 50 006 460                   | hydraulic; height: 26; Outer Ø: 35; length: 26   |            |  |
| <b>26</b>                    | <b>79.5</b>  |            |  |
| AHB                          | 07.1996 → 09.2000 D 4 1715 cm <sup>3</sup> 2V 42 kW 57 PS 19,5 - 86.4  |            |  |
| CADDY II Box Body/MPV (9K9A) |  |            |  |
| 80 00725 1 0 000             | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00</b>  |            |  |
| 78 635 620                   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |            |  |
| 77 150 690                   | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B, With 2 oil holes.   |            |  |
| 77 152 610                   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove</b>  |            |  |
| 87 464 610                   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00</b>   |            |  |
| 39503                        | EX; 31.5 x 7 x 96.4 x RA/S - - 45° - VS - 22 - III   | MK-7H      | valve cotter; number of notches: 3; valve stem diameter: 7 |
| 39502                        | IN; 36 x 7 x 96.6 x S - - 45° - 22 - III   | 81-33103   | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|                              |  | 81-33104   | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
| 50 006 204                   | CAM, chilled cast iron   |            |  |
| 50 005 148                   | mechanical; metal  | 50 005 806 |  |
| 50 005 151                   | mechanical; metal, with backhousing  |            |  |
| 7.07152.46.0                 | mechanical; metal; Impeller diameter: 59.5   |            |  |
| 7.09269.27.0                 | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |            |  |
| 7.24808.51.0                 | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |            |  |
| 7.21895.55.0                 | electric switchover valve (air control); electric switch-over valve (secondary air); boost pressure control valve; electrical  |            |  |
| 7.21903.70.0                 | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic  |            |  |
| 50 006 460                   | hydraulic; height: 26; Outer Ø: 35; length: 26   |            |  |



**27**
**79.5**

**AHU**

 08.1993 → 12.1999 D A 4 1896 cm<sup>3</sup> 2V 66-67 kW 90-91 PS  $\xi$ 19,5 - 95.5

**GOLF Van III Variant (1H5)**

**94 427 700**

 Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; M $\varnothing$ : 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3

**94 427 710 79.76 / 94 427 720 80.01 / 94 427 730 80.51**

RTK, KBB

R 1.75 PC G6

M 2 CR G1

DSF 3 CR

 → **80 00008 1 0 ...**

cylinder head gasket piston protrusion:

notches thickness more than less than

1 +0,91 +1,00

2 +1,01 +1,10

3 +1,11 +1,20, for cylinder 1-2

**94 428 700**

 Cylinder diameter: 79.51; KH: 45.8; VT1: -1; MT: -17.75; M $\varnothing$ : 37.9; GL: 71.8; piston pin: 26x66; number of piston rings: 3

**94 428 710 79.76 / 94 428 720 80.01 / 94 428 730 80.51**

RTK, KBB

R 1.75 PC G6

M 2 CR G1

DSF 3 CR

 → **80 00008 1 0 ...**

cylinder head gasket piston protrusion:

notches thickness more than less than

1 +0,91 +1,00

2 +1,01 +1,10

3 +1,11 +1,20, for cylinder 3-4


**80 00008 1 0 000**
 $\varnothing$ 79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]

**80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51**
**80 00725 1 0 000**
 $\varnothing$ 79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]

**80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00**

**89 434 190**

T - Dry cylinder liner; semi; A=82.5 C=85.5 L=152 H=4.7


**85 957 604**

 BU STD  $\varnothing$  42.975 / 46.000 / 15.000 / St/A

**85 957 694 SEMI**, Bushing for intermediary shaft, front.

**85 958 604**

 BU STD  $\varnothing$  41.975 / 45.000 / 15.000 / St/A

**85 958 694 SEMI**, Bushing for intermediary shaft, rear.

**78 635 620**

 [Pair] AS 0,20  $\varnothing$  59.750 / 72.950 // 2.075 St/A

**78 635 600 STD**
**77 152 610**

 [Set] HL 0,25  $\varnothing$  53.728 / 59.000 / 18.500 / 2.627 St/A

**77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD**, 180° oil groove

**77 213 610**

 [Set] PL 0,25  $\varnothing$  47.528 / 50.600 / 20.000 / 1.531 St/B/G1

**77 213 620 0,50 / 77 213 600 STD**
**77 214 690**

 [Set] PL-B SEMI  $\varnothing$  26.000 / 29.000 / 25.000 / St/B, With 2 oil holes.

**87 475 610**

 [Set] HL 0,25  $\varnothing$  53.728 / 59.000 / 18.500 / 2.627 St/B/G

**87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD**, 180° oil groove

**331143**

EX; 31.6 x 7 x 96.9 x RA/S - - 45° - 22 - III


**MK-7H**

valve cotter; number of notches: 3; valve stem diameter: 7

**331142**

EX; 31.6 x 8 x 96.9 x RA/S - - 45° - 22 - III

**MK-8H**

valve cotter; number of notches: 3; valve stem diameter: 8

**39486**

IN; 36 x 7 x 96.9 x S - - 45° - 22 - III


**81-3310**

IN/EX; 12.06/15 x 8 x 36.5 B1

**39423**

IN; 36 x 8 x 96.9 x RA/S - - 45° - VS - 22 - III

**81-33103**

IN/EX; 12.08/15 x 7 x 36.5 B1

OES specification

**331141**

IN; 36.1 x 8 x 96.9 x S - - 45° - 22 - III

**81-3312**

IN/EX; 12.13/15 x 8 x 36.5 B1

IAM specification

**81-33104**

IN/EX; 12.25/15 x 7 x 36.5 B1

**81-3311**

IN/EX; 12.2/15 x 8 x 36.5 B1


**50 006 205**

CAM, chilled cast iron


**50 005 148**

mechanical; metal

**7.07152.46.0**

mechanical; metal; Impeller diameter: 59.5

**7.07152.12.0**

mechanical; plastic

cont...

**V**



|  |                     |   |
|--|---------------------|---|
|  | <b>7.18221.51.0</b> | air mass sensor; electrical   |
|  | <b>7.24808.51.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0                         |
|  | <b>7.21903.70.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |

|           |                                  |   |
|-----------|----------------------------------|---|
| <b>28</b> |                                  | <b>79.5</b>   |
|           | <b>AKU</b>                       | 08.1997 → 12.1999 D 4 1716 cm <sup>3</sup> 2V 44 kW 60 PS 19,5 - 86.4 |
|           | <b>POLO Van Estate Van (6V5)</b> |   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00725 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CK 1.75] [M G3 IFU 2] [DSF CR 3]<br><b>80 00725 1 0 025 79.75 / 80 00725 1 0 050 80.00</b>                  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |
|  | <b>77 150 690</b>       | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B, With 2 oil holes.   |
|  | <b>77 152 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove</b>    |
|  | <b>87 464 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00</b> |
|  | <b>39503</b>            | EX; 31.5 x 7 x 96.4 x RA/S - - 45° - VS - 22 - III   |
|  | <b>39502</b>            | IN; 36 x 7 x 96.6 x S - - 45° - 22 - III   |
|  | <b>MK-7H</b>            | valve cotter; number of notches: 3; valve stem diameter: 7   |
|  | <b>81-33103</b>         | IN/EX; 12.08/15 x 7 x 36.5 B1  |
|  | <b>81-33104</b>         | IN/EX; 12.25/15 x 7 x 36.5 B1  |

|  |                     |   |
|--|---------------------|---|
|  | <b>50 006 204</b>   | CAM, chilled cast iron  |
|  | <b>50 005 158</b>   | mechanical  |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6                               |
|  | <b>7.24808.51.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0 |
|  | <b>7.22477.10.0</b> | EGR valve; pneumatic  |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26  |

|           |   |   |
|-----------|---|---|
| <b>29</b> |   | <b>79.5</b>   |
|           | <b>KY</b>   | 08.1984 → 07.1992 D 4 1715 cm <sup>3</sup> 2V 42 kW 57 PS 23 - 86.4 |
|           | <b>TRANSPORTER III Bus, TRANSPORTER III Platform/Chassis, TRANSPORTER III Van</b> |   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00008 1 0 000</b> | Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025 79.75 / 80 00008 1 0 050 80.00 / 80 00008 1 0 100 80.51</b>   |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |
|  | <b>77 152 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD, 180° oil groove</b>   |
|  | <b>87 344 690</b>       | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B   |
|  | <b>87 464 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620 0,50 / 87 464 630 0,75 / 87 464 600 STD / 87 464 640 1,00</b>  |
|  | <b>87 475 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD, 180° oil groove</b>   |
|  | <b>87 722 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove</b> |
|  | <b>331101</b>           | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III   |
|  | <b>33028</b>            | IN; 34 x 8 x 104.7 x S - - 45° - 22 - III   |
|  | <b>33044</b>            | IN; 36 x 8 x 104.9 x A/S - - 45° - 22 - III   |
|  | <b>MK-8H</b>            | valve cotter; number of notches: 3; valve stem diameter: 8  |
|  | <b>81-3310</b>          | IN/EX; 12.06/15 x 8 x 36.5 B1   |
|  | <b>81-3319</b>          | IN/EX; 12.07/15.2 x 8 x 42.5 B1   |
|  | <b>81-3312</b>          | IN/EX; 12.13/15 x 8 x 36.5 B1   |

cont...

|           |                                     |  |  |
|-----------|-------------------------------------|--|--|
|           |                                     | <b>81-3311</b>   | IN/EX; 12.2/15 x 8 x 36.5 B1   |
|           |                                     | <b>81-3320</b>   | IN/EX; 12.2/15.2 x 8 x 42.5 B1   |
|           | <b>7.09269.27.0</b>                 | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |  |
|           | <b>7.24808.50.0</b>                 | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |  |
|           | <b>50 007 621</b>                   | mechanical; Outer Ø: 35; length: 28.5  |  |
| <b>30</b> |                                     | <b>81</b>  |  |
|           | <b>1F</b>                           | 11.1995 → 05.1997  | B 4 1595 cm <sup>3</sup> 2V 55 kW 75 PS 9 - 77.4   |
|           | <b>CADDY II Box Body/MPV (9K9A)</b> |  |  |
|           | <b>93 872 600</b>                   | Cylinder diameter: 81.01; KH: 35.6; BÜ: 2.2; MT: -2.3; GL: 66.8; piston pin: 20x57; number of piston rings: 3<br><b>93 872 610</b> 81.26 / <b>93 872 620</b> 81.51 |  |
|           | SRK                                 | R 1.5 CR G6  | NM 1.75  |
|           | DSF 3 CR                            | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b><br>exchangeable only in sets   |  |
|           | <b>80 00010 1 1 000</b>             | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00              |  |
|           | <b>80 00010 1 2 000</b>             | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50   |  |
|           | <b>80 00010 1 3 000</b>             | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50   |  |
|           | <b>85 957 604</b>                   | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694</b> SEMI, Bushing for intermediary shaft, front.   |  |
|           | <b>85 958 604</b>                   | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694</b> SEMI, Bushing for intermediary shaft, rear.  |  |
|           | <b>78 635 620</b>                   | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |  |
|           | <b>87 200 610</b>                   | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620</b> 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00        |  |
|           | <b>87 581 610</b>                   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove            |  |
|           | <b>87 582 691</b>                   | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |  |
|           | <b>33048</b>                        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |
|           | <b>33282</b>                        | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1<br><b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1 |
|           | <b>50 006 397</b>                   | CAM, chilled cast iron   |  |
|           | <b>50 005 148</b>                   | mechanical; metal  |  |
|           | <b>50 005 151</b>                   | mechanical; metal, with backhousing  |  |
|           | <b>7.07152.46.0</b>                 | mechanical; metal; Impeller diameter: 59.5   |  |
|           | <b>7.02550.56.0</b>                 | fuel pump; in-tank; electrical, VDO  |  |
|           | <b>7.02550.55.0</b>                 | swirl pot; in-tank; electrical, VDO  |  |
|           | <b>7.05271.40.0</b>                 | lambda sensor; control sensor; heated  |  |
|           | <b>50 006 417</b>                   | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |



| 31 |                  | 81  |  |
|----|------------------|---|--|
|    | AAA              | 09.1996 → 04.2000   | B 6 2792 cm <sup>3</sup> 2V 120-128 kW 163-174 PS 10 - 90.3      |
|    | SHARAN VAN (7M_) |   |  |
|    | 91 033 600       | Cylinder diameter: 81.01; KH: 30.45; BÜ: 4.33; MT: -5.5; GL: 58.78; piston pin: 20x57; number of piston rings: 3<br>91 033 610 81.51 / 91 033 620 82.01<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ 80 00010 1 1 ..., 80 00010 1 2 ..., 80 00010 1 3 ... |  |
|    | 80 00010 1 1 000 | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00  |  |
|    | 80 00010 1 2 000 | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50  |  |
|    | 80 00010 1 3 000 | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50  |  |
|    | 77 821 610       | [Set] HL 0,25 Ø 59.728 / 65.000 / 17.000 / 2.626 St/A<br>77 821 620 0,50 / 77 821 600 STD   |  |
|    | 77 822 610       | [Set] PL 0,25 Ø 53.728 / 56.800 / 17.000 / 1.529 St/A<br>77 822 620 0,50 / 77 822 600 STD   |  |
|    | 331109           | EX; 34.2 x 7 x 106.9 x RA/S - - 45° - VS - 22 - III   | MK-7H valve cotter; number of notches: 3; valve stem diameter: 7 |
|    | 331040           | IN; 39 x 7 x 106 x S - - 45° - 22 - III   | 81-33100 IN/EX; 12.08/15 x 7 x 38 B1                             |
|    | 50 006 319       | CAM, Cyl: 2/4/6, chilled cast iron  |  |
|    | 50 006 320       | CAM, Cyl: 1/3/5, chilled cast iron  |  |
|    | 50 006 460       | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |

| 32 |   | 81   |  |
|----|---|--|--|
|    | AAF                                     | 09.1991 → 12.1994  | B 5 2461 cm <sup>3</sup> 2V 80-81 kW 108-110 PS 8,5 - 95.5   |
|    | TRANSPORTER IV Van (70A, 70H, 7DA, 7DH) |  |  |
|    | 90 942 600                              | Cylinder diameter: 81.01; KH: 38.35; BÜ: 1.1; MT: -10.5; GL: 63.45; piston pin: 24.015x56; number of piston rings: 3<br>90 942 620 81.51<br>R 1.75 CR G6<br>NM 2<br>DSF 3 CR<br>→ 80 00264 1 0 ... |  |
|    | 80 00264 1 0 000                        | Ø81; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3]   |  |
|    | 78 639 600                              | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |  |
|    | 77 151 690                              | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B, With 2 oil holes.   |  |
|    | 77 206 610                              | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br>77 206 620 0,50 / 77 206 630 0,75 / 77 206 600 STD / 77 206 640 1,00  |  |
|    | 77 209 612                              | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br>77 209 622 0,50 / 77 209 602 STD  |  |
|    | 87 454 610                              | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD  |  |
|    | 33048                                   | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | MK-8H valve cotter; number of notches: 3; valve stem diameter: 8   |
|    | 33313                                   | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III   | 81-3310 IN/EX; 12.06/15 x 8 x 36.5 B1<br>81-3312 IN/EX; 12.13/15 x 8 x 36.5 B1<br>81-3311 IN/EX; 12.2/15 x 8 x 36.5 B1 |
|    | 50 005 551                              | mechanical; metal, 18 teeth, mot. ch 70-N-014 001→   |  |
|    | 7.07152.44.0                            | mechanical; metal; Impeller diameter: 73, mot. ch 70-N-014 001→  |  |
|    | 7.09269.27.0                            | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |  |
|    | 50 006 460                              | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |

## 33 81

**AAM** 08.1991 → 02.1999 B 4 1781 cm<sup>3</sup> 2V 55 kW 75 PS 9 - 86.4  
**GOLF III Van (1H1), GOLF Van III Variant (1H5), PASSAT (315, 3A5)**

**93 876 600** Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -8.1; MØ: 56.9; GL: 62.5; piston pin: 20x57; number of piston rings: 3  
**93 876 610** 81.26 / **93 876 620** 81.51  
 SRK  
 R 1.5 CR G6  
 NM 1.75  
 DSF 3 CR  
 → **80 00010 1 1 ...**, **80 00010 1 2 ...**, **80 00010 1 3 ...**  
 exchangeable only in sets

**80 00010 1 1 000** Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]  
**80 00010 1 1 025** 81.25 / **80 00010 1 1 050** 81.50 / **80 00010 1 1 100** 82.00  
**80 00010 1 2 000** Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]  
**80 00010 1 2 025** 81.25 / **80 00010 1 2 050** 81.50  
**80 00010 1 3 000** Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]  
**80 00010 1 3 025** 81.25 / **80 00010 1 3 050** 81.50

**78 635 620** [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A  
**78 635 600** STD  
**77 537 610** [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A  
**77 537 620** 0,50 / **77 537 600** STD, 180° oil groove, mot. ch 1E Y 010 001→  
**87 200 610** [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  
**87 200 620** 0,50 / **87 200 630** 0,75 / **87 200 600** STD / **87 200 640** 1,00  
**87 324 690** [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  
**87 581 610** [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  
**87 581 620** 0,50 / **87 581 630** 0,75 / **87 581 600** STD, HL 4: 360° oil groove, →mot. ch 1E Y 010 000  
**87 582 691** [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove

|              |   |                 |  |
|--------------|---|-----------------|--|
| <b>33416</b> | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
| <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |
| <b>33282</b> | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|              |   | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|              |   | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|              |   | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|              |   | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

**50 006 397** CAM, chilled cast iron

**50 005 148** mechanical; metal **7.07919.08.0**  
**50 005 151** mechanical; metal, with backhousing  
**7.07152.46.0** mechanical; metal; Impeller diameter: 59.5

**7.02550.56.0** fuel pump; in-tank; electrical, VDO  
**7.02550.55.0** swirl pot; in-tank; electrical, VDO

**50 006 460** hydraulic; height: 26; Outer Ø: 35; length: 26, →mot. 408197

## 34 81

**ABS** 08.1991 → 12.1999 B 4 1781 cm<sup>3</sup> 2V 63-66 kW 86-90 PS 10 - 86.4  
**GOLF III Van (1H1), GOLF Van III Variant (1H5)**

**93 928 600** Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; MØ: 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3  
**93 928 610** 81.26 / **93 928 620** 81.51 / **93 928 630** 82.01  
 SRK  
 M 1.5 MO G6  
 NM 1.75  
 DSF 3 CR  
 → **80 00010 1 1 ...**, **80 00010 1 2 ...**, **80 00010 1 3 ...**  
 exchangeable only in sets

**80 00010 1 1 000** Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]  
**80 00010 1 1 025** 81.25 / **80 00010 1 1 050** 81.50 / **80 00010 1 1 100** 82.00  
**80 00010 1 2 000** Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]  
**80 00010 1 2 025** 81.25 / **80 00010 1 2 050** 81.50  
**80 00010 1 3 000** Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]  
**80 00010 1 3 025** 81.25 / **80 00010 1 3 050** 81.50

cont...



|  |                     |  |  |   |
|--|---------------------|--|--|---|
|  | <b>85 957 604</b>   | BU STD $\varnothing$ 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                                |  |   |
|  | <b>85 958 604</b>   | BU STD $\varnothing$ 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.                                 |  |   |
|  | <b>78 635 620</b>   | [Pair] AS 0,20 $\varnothing$ 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |  |   |
|  | <b>87 200 610</b>   | [Set] PL 0,25 $\varnothing$ 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>     |  |   |
|  | <b>87 581 610</b>   | [Set] HL 0,25 $\varnothing$ 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove |  |   |
|  | <b>87 582 691</b>   | [Set] PL-B SEMI $\varnothing$ 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |  |   |
|  | <b>33048</b>        | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
|  | <b>33282</b>        | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III  |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1 |
|  | <b>50 007 594</b>   | CAM, chilled cast iron   |  |   |
|  | <b>50 005 148</b>   | mechanical; metal  |  | <b>7.07919.08.0</b>   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing  |  |   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5   |  |   |
|  | <b>7.02550.56.0</b> | fuel pump; in-tank; electrical, VDO  |  |   |
|  | <b>7.02550.55.0</b> | swirl pot; in-tank; electrical, VDO  |  |   |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer $\varnothing$ : 35; length: 26, mot. 935 646→   |  |   |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer $\varnothing$ : 35; length: 26, →mot. 935645  |  |   |

|           |   |                 |   |   |                      |    |          |          |  |        |
|-----------|---|-----------------|---|---|----------------------|----|----------|----------|--|--------|
| <b>35</b> |   | <b>81</b>       |   |   |                      |    |          |          |  |        |
|           | <b>ADZ</b>  | 08.1991→12.1999 | B | 4 | 1781 cm <sup>3</sup> | 2V | 63-66 kW | 86-90 PS |  | - 86.4 |
|           | <b>GOLF III Van (1H1), GOLF Van III Variant (1H5)</b> |                 |   |   |                      |    |          |          |  |        |

|  |                         |  |
|--|-------------------------|--|
|  | <b>93 928 600</b>       | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -4.4; M $\varnothing$ : 56; GL: 62.5; piston pin: 20x57; number of piston rings: 3<br><b>93 928 610 81.26 / 93 928 620 81.51 / 93 928 630 82.01</b> |
|  |                         | SRK<br>M 1.5 MO G6<br>NM 1.75<br>DSF 3 CR<br>→ <b>80 00010 1 1 ... , 80 00010 1 2 ... , 80 00010 1 3 ...</b><br>exchangeable only in sets  |
|  | <b>80 00010 1 1 000</b> | $\varnothing$ 81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 1 025 81.25 / 80 00010 1 1 050 81.50 / 80 00010 1 1 100 82.00</b>   |
|  | <b>80 00010 1 2 000</b> | $\varnothing$ 81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]<br><b>80 00010 1 2 025 81.25 / 80 00010 1 2 050 81.50</b>   |
|  | <b>80 00010 1 3 000</b> | $\varnothing$ 81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]<br><b>80 00010 1 3 025 81.25 / 80 00010 1 3 050 81.50</b>   |

|  |                   |   |
|--|-------------------|---|
|  | <b>85 957 604</b> | BU STD $\varnothing$ 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |
|  | <b>85 958 604</b> | BU STD $\varnothing$ 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |
|  | <b>78 635 620</b> | [Pair] AS 0,20 $\varnothing$ 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |
|  | <b>77 537 610</b> | [Set] HL 0,25 $\varnothing$ 53.733 / 59.000 / 18.500 / 2.633 St/A<br><b>77 537 620 0,50 / 77 537 600 STD</b> , 180° oil groove, mot. ch 1E Y 010 001→                         |
|  | <b>87 200 610</b> | [Set] PL 0,25 $\varnothing$ 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>                            |
|  | <b>87 324 690</b> | [Set] PL-B SEMI $\varnothing$ 20.000 / 23.000 / 25.000 / St/B   |
|  | <b>87 581 610</b> | [Set] HL 0,25 $\varnothing$ 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove, →mot. ch 1E Y 010 000 |
|  | <b>87 582 691</b> | [Set] PL-B SEMI $\varnothing$ 20.000 / 23.000 / 25.000 / St/B, 360° oil groove  |

|  |              |   |  |   |
|--|--------------|---|--|---|
|  | <b>33416</b> | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III |  | <b>MK-7H</b> valve cotter; number of notches: 3; valve stem diameter: 7                       |
|  | <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8                       |
|  | <b>33282</b> | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-33103</b> IN/EX; 12.08/15 x 7 x 36.5 B1 |

cont...

|           |   |  |   |
|-----------|---|--|---|
|           |   | <b>81-3312</b>   | IN/EX; 12.13/15 x 8 x 36.5 B1                       |
|           |   | <b>81-33104</b>  | IN/EX; 12.25/15 x 7 x 36.5 B1                       |
|           |   | <b>81-3311</b>   | IN/EX; 12.2/15 x 8 x 36.5 B1                        |
|           | <b>50 007 594</b>   | CAM, chilled cast iron   |   |
|           | <b>50 005 148</b>   | mechanical; metal  |   |
|           | <b>50 005 151</b>   | mechanical; metal, with backhousing  |   |
|           | <b>7.07152.46.0</b>   | mechanical; metal; Impeller diameter: 59.5   |   |
|           | <b>7.02550.56.0</b>   | fuel pump; in-tank; electrical, VDO  |   |
|           | <b>7.02550.55.0</b>   | swirl pot; in-tank; electrical, VDO  |   |
|           | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26, mot. 011 566→  |   |
|           | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26, →mot. 011565   |   |
| <b>36</b> |   | <b>81</b>  |   |
|           | <b>AES</b>  | 11.1995→05.2000  | B 6 2792 cm <sup>3</sup> 2V 103 kW 140 PS 10 - 90.3 |
|           | <b>TRANSPORTER IV Bus (70B, 70C, 7DB, 7DK, 70J, 70K, 7DC, 7DJ), TRANSPORTER IV Platform/Chassis (70E, 70L, 70M, 7DE, 7DL, 7D, TRANSPORTER IV Van (70A, 70H, 7DA, 7DH)</b> |  |   |
|           | <b>91 033 600</b>   | Cylinder diameter: 81.01; KH: 30.45; BÜ: 4.33; MT: -5.5; GL: 58.78; piston pin: 20x57; number of piston rings: 3 |   |
|           | <b>91 033 610</b>   | 81.51 / <b>91 033 620</b> 82.01  |   |
|           | M   | 1.5 MO G6  |   |
|           | NM  | 1.75   |   |
|           | DSF   | 3 CR   |   |
|           |   | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b>                                    |   |
|           | <b>80 00010 1 1 000</b>   | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]   |   |
|           |   | <b>80 00010 1 1 025</b> 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00                    |   |
|           | <b>80 00010 1 2 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]  |   |
|           |   | <b>80 00010 1 2 025</b> 81.25 / <b>80 00010 1 2 050</b> 81.50  |   |
|           | <b>80 00010 1 3 000</b>   | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]  |   |
|           |   | <b>80 00010 1 3 025</b> 81.25 / <b>80 00010 1 3 050</b> 81.50  |   |
|           | <b>77 821 610</b>   | [Set] HL 0,25 Ø 59.728 / 65.000 / 17.000 / 2.626 St/A  |   |
|           |   | <b>77 821 620</b> 0,50 / <b>77 821 600</b> STD   |   |
|           | <b>77 822 610</b>   | [Set] PL 0,25 Ø 53.728 / 56.800 / 17.000 / 1.529 St/A  |   |
|           |   | <b>77 822 620</b> 0,50 / <b>77 822 600</b> STD   |   |
|           | <b>331109</b>   | EX; 34.2 x 7 x 106.9 x RA/S - - 45° - VS - 22 - III  |   |
|           | <b>331040</b>   | IN; 39 x 7 x 106 x S - - 45° - 22 - III  |   |
|           |   |  | <b>81-33103</b> IN/EX; 12.08/15 x 7 x 36.5 B1       |
|           |   |  |   |
|           |   |  | <b>81-33100</b> IN/EX; 12.08/15 x 7 x 38 B1         |
|           |   |  |   |
|           |   |  | <b>81-33104</b> IN/EX; 12.25/15 x 7 x 36.5 B1       |
|           | <b>7.09269.27.0</b>   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |   |
|           | <b>7.22017.52.0</b>   | fuel pressure regulator; hydraulic   |   |
|           | <b>7.22090.11.0</b>   | cut-off secondary air valve; pneumatic   |   |
|           | <b>7.02256.06.0</b>   | control valve (coolant circuit); electrical  |   |
|           | <b>7.21483.54.0</b>   | electric switchover valve (EGR); electrical  |   |
|           | <b>7.05270.88.0</b>   | lambda sensor; control sensor; heated  |   |
|           | <b>7.05270.96.0</b>   | lambda sensor; heated  |   |
|           | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |   |



| 37 |  | 81  |   |
|----|--|---|---|
|    | AHD  | 05.1996 → 08.1999   | D LA 5 2461 cm <sup>3</sup> 2V 75 kW 102 PS 19,5 - 95.5                 |
|    | LT 28-35 II Bus (2DB, 2DE, 2DK), LT 28-46 II Platform/Chassis (2DC, 2DF, 2DG, 2DL, 2DM), LT 28-46 II Van (2DA, 2DD, 2DH) |   |   |
|    | 99 742 700   | Cylinder diameter: 81.01; KH: 45.75; VT1: -1.35; MT: -17.2; M∅: 39.6; GL: 69.75; piston pin: 26x68; number of piston rings: 3<br>99 742 720 81.51<br>RTK, KBB<br>R 2.5 MO G6<br>M 2 G3<br>DSF 3 CR<br>→ 80 00011 1 0 ...<br>for cylinder 1-2  |   |
|    | 99 743 700   | Cylinder diameter: 81.01; KH: 45.75; VT1: -1.35; MT: -17.2; M∅: 39.6; GL: 69.75; piston pin: 26x68; number of piston rings: 3<br>99 743 720 81.51<br>RTK, KBB<br>R 2.5 MO G6<br>M 2 G3<br>DSF 3 CR<br>→ 80 00011 1 0 ...<br>for cylinder 3-5, cylinder head gasketpiston protrusion:<br><br>notches thickness more than less than |   |
|    |  | 1   | 1,53 +0,8 +0,9  |
|    |  | 2   | 1,57 +0,9 +1,0  |
|    |  | 3   | 1,61 +1,0 +1,1  |
|    | 80 00011 1 0 000   | ∅81; STD; set: 1; [R G6 IW MO 2.5] [M G3 IFU 2] [DSF CR 3]<br>80 00011 1 0 050 81.50  |   |
|    | 89 586 190   | T - Dry cylinder liner; semi; A=84 C=87 L=180 H=4.7   |   |
|    | 78 639 600   | [Pair] AS STD ∅ 63.750 / 76.950 / / 1.975 St/A  |   |
|    | 77 209 612   | [Set] HL 0,25 ∅ 57.728 / 63.000 / 18.500 / 2.627 St/A<br>77 209 622 0,50 / 77 209 602 STD   |   |
|    | 77 291 690   | [Set] PL-B SEMI ∅ 26.000 / 29.000 / 25.000 / St/B   |   |
|    | 77 292 610   | [Set] PL 0,25 ∅ 47.528 / 50.600 / 20.000 / 1.531 St/B/G1; PL 0,25 ∅ 47.528 / 50.600 / 20.000 / 1.531 St/B/S<br>77 292 620 0,50 / 77 292 600 STD, The upper shell is marked with 'SPUTTER'.  |   |
|    | 87 454 610   | [Set] HL 0,25 ∅ 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br>87 454 620 0,50 / 87 454 630 0,75 / 87 454 600 STD   |   |
|    | 50 003 115   | -- G - S - - SB - - -; bare   |   |
|    | 50 003 415   | CAM - V - G - S - - SB - - -; ready-to-install  |   |
|    | 331142   | EX; 31.6 x 8 x 96.9 x RA/S - - 45° - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|    | 39423  | IN; 36 x 8 x 96.9 x RA/S - - 45° - VS - 22 - III<br>OES specification   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|    | 331141   | IN; 36.1 x 8 x 96.9 x S - - 45° - 22 - III<br>IAM specification   | <b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|    |  |   | <b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1                             |
|    | 50 006 283   | CAM, chilled cast iron  |   |
|    | 50 005 551   | mechanical; metal, 18 teeth   |   |
|    | 7.07152.44.0   | mechanical; metal; Impeller diameter: 73  |   |
|    | 7.09269.27.0   | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |   |
|    | 7.18221.51.0   | air mass sensor; electrical   |   |
|    | 7.22684.18.0   | air mass sensor; electrical, Sensor without measuring tube  |   |
|    | 7.22300.69.0   | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0   |   |
|    | 7.24809.52.0   | EGR valve; pneumatic  |   |

cont...



|  |                     |  |
|--|---------------------|--|
|  | <b>7.21071.50.0</b> | electric switchover valve (air control); electric switchover valve (EGR); electric switchover valve (differential lock); electro-pneumatic |
|  | <b>7.21903.70.0</b> | pressure transformer (turbo charger); pressure transducer (regulating throttle); pressure transducer (EGR); electro-pneumatic              |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26   |

|           |  |                   |   |   |                      |    |       |       |   |        |
|-----------|--|-------------------|---|---|----------------------|----|-------|-------|---|--------|
| <b>38</b> |  | <b>81</b>         |   |   |                      |    |       |       |   |        |
|           | PD   | 12.1990 → 07.1992 | B | 4 | 1781 cm <sup>3</sup> | 2V | 49 kW | 67 PS | 9 | - 86.4 |
|           | TRANSPORTER IV Bus (70B, 70C, 7DB, 7DK, 70J, 70K, 7DC, 7DJ), TRANSPORTER IV Platform/Chassis (70E, 70L, 70M, 7DE, 7DL, 7D, TRANSPORTER IV Van (70A, 70H, 7DA, 7DH) |                   |   |   |                      |    |       |       |   |        |

|  |              |   |  |                |  |
|--|--------------|---|--|----------------|--|
|  | <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33282</b> | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

|  |                     |  |
|--|---------------------|--|
|  | <b>50 005 148</b>   | mechanical; metal                              |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing            |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5     |
|  | <b>7.02550.58.0</b> | fuel pump; in-tank; electrical                 |
|  | <b>7.02550.57.0</b> | swirl pot; in-tank; electrical                 |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26 |

|           |                        |                   |   |   |                      |    |          |          |    |        |
|-----------|------------------------|-------------------|---|---|----------------------|----|----------|----------|----|--------|
| <b>39</b> |                        | <b>81</b>         |   |   |                      |    |          |          |    |        |
|           | RP                     | 08.1987 → 07.1991 | B | 4 | 1781 cm <sup>3</sup> | 2V | 65-66 kW | 88-90 PS | 10 | - 86.4 |
|           | GOLF II Van (19E, 1G1) |                   |   |   |                      |    |          |          |    |        |

|  |   |   |
|--|---|---|
|  | <b>93 876 600</b>   | Cylinder diameter: 81.01; KH: 32.2; BÜ: 1.3; MT: -8.1; MØ: 56.9; GL: 62.5; piston pin: 20x57; number of piston rings: 3 |
|  | <b>93 876 610</b>   | 81.26 / <b>93 876 620</b> 81.51   |
|  | <b>SRK</b>  |   |
|  | R   | 1.5 CR G6   |
|  | NM  | 1.75  |
|  | DSF   | 3 CR  |
|  | → <b>80 00010 1 1 ...</b> , <b>80 00010 1 2 ...</b> , <b>80 00010 1 3 ...</b> |   |
|  | exchangeable only in sets   |   |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00010 1 1 000</b> | Ø81; STD; set: 1; [M G6 MO 1.5] [NM 1.75] [DSF CR 3]                  |
|  | <b>80 00010 1 1 025</b> | 81.25 / <b>80 00010 1 1 050</b> 81.50 / <b>80 00010 1 1 100</b> 82.00 |
|  | <b>80 00010 1 2 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [DSF CR 3]               |
|  | <b>80 00010 1 2 025</b> | 81.25 / <b>80 00010 1 2 050</b> 81.50                                 |
|  | <b>80 00010 1 3 000</b> | Ø81; STD; set: 1; [R G6 IW CR 1.5] [NM 1.75] [SLF CR 3]               |
|  | <b>80 00010 1 3 025</b> | 81.25 / <b>80 00010 1 3 050</b> 81.50                                 |

|  |                   |  |
|--|-------------------|--|
|  | <b>85 957 604</b> | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |
|  | <b>85 957 694</b> | SEMI, Bushing for intermediary shaft, front.   |
|  | <b>85 958 604</b> | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |
|  | <b>85 958 694</b> | SEMI, Bushing for intermediary shaft, rear.  |
|  | <b>78 635 620</b> | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |
|  | <b>78 635 600</b> | STD  |
|  | <b>87 200 610</b> | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |
|  | <b>87 200 620</b> | 0,50 / <b>87 200 630</b> 0,75 / <b>87 200 600</b> STD / <b>87 200 640</b> 1,00                                 |
|  | <b>87 205 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G |
|  | <b>87 205 620</b> | 0,50 / <b>87 205 630</b> 0,75 / <b>87 205 600</b> STD / <b>87 205 640</b> 1,00, HL 4: 360° oil groove          |
|  | <b>87 324 690</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B  |
|  | <b>87 581 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |
|  | <b>87 581 620</b> | 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove                                   |
|  | <b>87 582 691</b> | [Set] PL-B SEMI Ø 20.000 / 23.000 / 25.000 / St/B, 360° oil groove   |

|  |              |   |  |                |  |
|--|--------------|---|--|----------------|--|
|  | <b>33048</b> | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33282</b> | IN; 38 x 8 x 91.9 x S - - 45° - VS - 22 - III   |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  |              |   |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  |              |   |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

cont...



|  |              |  |              |
|--|--------------|--|--------------|
|  | 50 007 594   | CAM, chilled cast iron                         |              |
|  | 50 005 148   | mechanical; metal                              | 7.07919.08.0 |
|  | 50 005 151   | mechanical; metal, with backhousing            |              |
|  | 7.07152.46.0 | mechanical; metal; Impeller diameter: 59.5     |              |
|  | 50 006 460   | hydraulic; height: 26; Outer Ø: 35; length: 26 |              |

|           |                   |                   |   |   |                      |    |       |        |      |        |
|-----------|-------------------|-------------------|---|---|----------------------|----|-------|--------|------|--------|
| <b>40</b> |                   | <b>82.5</b>       |   |   |                      |    |       |        |      |        |
|           | 2E                | 09.1989 → 12.1995 | B | 4 | 1984 cm <sup>3</sup> | 2V | 85 kW | 115 PS | 10,5 | - 92.8 |
|           | PASSAT (315, 3A5) |                   |   |   |                      |    |       |        |      |        |

|  |                  |  |  |
|--|------------------|--|--|
|  | 80 00012 1 0 000 | Ø82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]<br>80 00012 1 0 025 82.75 / 80 00012 1 0 050 83.00 / 80 00012 1 0 100 83.50 |  |
|  | 85 957 604       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A   |  |
|  | 85 957 694       | SEMI, Bushing for intermediary shaft, front.   |  |
|  | 85 958 604       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A   |  |
|  | 85 958 694       | SEMI, Bushing for intermediary shaft, rear.  |  |
|  | 78 635 620       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A   |  |
|  | 78 635 600       | STD  |  |
|  | 77 198 690       | [Set] PL-B SEMI Ø 21.000 / 23.000 / 25.000 / St/B  |  |
|  | 87 200 610       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G  |  |
|  | 87 200 620       | 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00  |  |
|  | 87 581 610       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A  |  |
|  | 87 581 620       | 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove   |  |
|  | 33416            | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III  | MK-7H valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | 33048            | EX; 33 x 8 x 91.2 x A/S - - 45° - VS - 22 - III  | MK-8H valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | 33403            | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III   | 81-3310 IN/EX; 12.06/15 x 8 x 36.5 B1                            |
|  | 33313            | IN; 39.5 x 8 x 91.9 x S - Cr - 45° - VS - 22 - III   | 81-33103 IN/EX; 12.08/15 x 7 x 36.5 B1                           |
|  |                  |  | 81-3312 IN/EX; 12.13/15 x 8 x 36.5 B1                            |
|  |                  |  | 81-33104 IN/EX; 12.25/15 x 7 x 36.5 B1                           |
|  |                  |  | 81-3311 IN/EX; 12.2/15 x 8 x 36.5 B1                             |

|  |              |   |  |
|--|--------------|---|--|
|  | 50 005 148   | mechanical; metal   |  |
|  | 50 005 151   | mechanical; metal, with backhousing                           |  |
|  | 7.07152.46.0 | mechanical; metal; Impeller diameter: 59.5                    |  |
|  | 50 006 417   | hydraulic; height: 26; Outer Ø: 35; length: 26, mot. 565 666→ |  |
|  | 50 006 460   | hydraulic; height: 26; Outer Ø: 35; length: 26, →mot. 565665  |  |

|           |                    |                   |   |   |                      |    |        |        |      |        |
|-----------|--------------------|-------------------|---|---|----------------------|----|--------|--------|------|--------|
| <b>41</b> |                    | <b>82.5</b>       |   |   |                      |    |        |        |      |        |
|           | ABF                | 08.1991 → 09.1997 | B | 4 | 1984 cm <sup>3</sup> | 4V | 110 kW | 150 PS | 10,4 | - 92.8 |
|           | GOLF III Van (1H1) |                   |   |   |                      |    |        |        |      |        |

|  |            |  |  |
|--|------------|--|--|
|  | 85 957 604 | BU STD Ø 42.975 / 46.000 / 15.000 / St/A                       |  |
|  | 85 957 694 | SEMI, Bushing for intermediary shaft, front.                   |  |
|  | 85 958 604 | BU STD Ø 41.975 / 45.000 / 15.000 / St/A                       |  |
|  | 85 958 694 | SEMI, Bushing for intermediary shaft, rear.                    |  |
|  | 78 635 620 | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A                 |  |
|  | 78 635 600 | STD  |  |
|  | 77 198 690 | [Set] PL-B SEMI Ø 21.000 / 23.000 / 25.000 / St/B              |  |
|  | 87 200 610 | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G        |  |
|  | 87 200 620 | 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00      |  |
|  | 87 581 610 | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A          |  |
|  | 87 581 620 | 0,50 / 87 581 630 0,75 / 87 581 600 STD, HL 4: 360° oil groove |  |
|  | 33308      | IN; 32 x 7 x 95.5 x S - - 45° - VS - 22 - III                  | MK-7H valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | 81-33101   | IN/EX; 12.05/15 x 7 x 35 B1                                    |  |
|  | 81-33103   | IN/EX; 12.08/15 x 7 x 36.5 B1                                  |  |
|  | 81-33104   | IN/EX; 12.25/15 x 7 x 36.5 B1                                  |  |
|  | 50 006 306 | installation side: outlet sideCAM, chilled cast iron           |  |

cont...

|  |                     |  |
|--|---------------------|--|
|  | <b>50 005 148</b>   | mechanical; metal                              |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing            |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5     |
|  | <b>50 006 460</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26 |

|           |            |                           |   |   |                      |    |       |        |    |        |  |
|-----------|------------|---------------------------|---|---|----------------------|----|-------|--------|----|--------|--|
| <b>42</b> |            | <b>82.5</b>               |   |   |                      |    |       |        |    |        |  |
|           | <b>AGG</b> | 08.1995 → 09.1997         | B | 4 | 1984 cm <sup>3</sup> | 2V | 85 kW | 115 PS | 10 | - 92.8 |  |
|           |            | <b>GOLF III Van (1H1)</b> |   |   |                      |    |       |        |    |        |  |

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00012 1 0 000</b> | Ø82.5; STD; set: 1; [M ST NT 1.2] [M IW 1.5] [DSF G6 CR 2]<br><b>80 00012 1 0 025 82.75 / 80 00012 1 0 050 83.00 / 80 00012 1 0 100 83.50</b>                     |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>   |
|  | <b>77 152 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50 / 77 152 630 0,75 / 77 152 600 STD</b> , 180° oil groove, →mot. ch 1E Y 010 000       |
|  | <b>77 198 690</b>       | [Set] PL-B SEMI Ø 21.000 / 23.000 / 25.000 / St/B   |
|  | <b>77 537 610</b>       | [Set] HL 0,25 Ø 53.733 / 59.000 / 18.500 / 2.633 St/A<br><b>77 537 620 0,50 / 77 537 600 STD</b> , 180° oil groove, mot. ch 1E Y 010 001→                         |
|  | <b>87 200 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 200 620 0,50 / 87 200 630 0,75 / 87 200 600 STD / 87 200 640 1,00</b>                            |
|  | <b>87 581 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove, →mot. ch 1E Y 010 000 |

|  |              |   |  |                 |  |
|--|--------------|---|--|-----------------|--|
|  | <b>33416</b> | EX; 33 x 7 x 91.2 x A/S - - 45° - VS - 22 - III |  | <b>MK-7H</b>    | valve cotter; number of notches: 3; valve stem diameter: 7 |
|  | <b>33403</b> | IN; 39.5 x 7 x 91.9 x S - - 45° - 22 - III      |  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-33103</b> | IN/EX; 12.08/15 x 7 x 36.5 B1                              |
|  |              |   |  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |              |   |  | <b>81-33104</b> | IN/EX; 12.25/15 x 7 x 36.5 B1                              |
|  |              |   |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |

|  |                     |  |                     |
|--|---------------------|--|---------------------|
|  | <b>50 006 398</b>   | CAM, chilled cast iron                         |                     |
|  | <b>50 005 148</b>   | mechanical; metal                              |                     |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing            |                     |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5     |                     |
|  | <b>50 006 417</b>   | hydraulic; height: 26; Outer Ø: 35; length: 26 |                     |
|  |                     |  | <b>7.07919.08.0</b> |

|           |           |                   |   |   |                      |    |          |          |  |      |  |
|-----------|-----------|-------------------|---|---|----------------------|----|----------|----------|--|------|--|
| <b>43</b> |           | <b>85.5</b>       |   |   |                      |    |          |          |  |      |  |
|           | <b>AF</b> | 05.1973 → 10.1992 | B | 4 | 1584 cm <sup>3</sup> | 2V | 34-37 kW | 46-50 PS |  | - 69 |  |
|           |           | <b>TIPO 1</b>     |   |   |                      |    |          |          |  |      |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>91 320 705</b> | Cylinder diameter: 85.5; KH: 39.4; MT: -7; MØ: 58.6; GL: 82.4; piston pin: 22x72; number of piston rings: 3<br>SRK<br>M 2<br>N 2<br>SLF 5 CR |
|--|-------------------|--|

|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00267 1 0 000</b> | Ø85.5; STD; set: 1; [M 2] [N 2] [SLF CR 5]<br><b>80 00267 1 0 050 86.00</b> |
|  | <b>80 00267 1 1 000</b> | Ø85.5; STD; set: 1; [M 2] [N 2] [DSF 5]                                     |

|  |                   |  |
|--|-------------------|--|
|  | <b>91 320 975</b> | piston: 91320705; cylinder liner: 88451110 |
|--|-------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>88 451 110</b> | R - air cooled cylinder; finished; A=90 C=93.8 L=136.7 H=112.55, with 19 fins |
|  | <b>88 656 110</b> | R - air cooled cylinder; finished; A=90 C=93.8 L=136.75 H=112.55              |

cont...



|       |   |              |  |
|-------|---|--------------|--|
| 33016 | EX; 30 x 9 x 111.9 x A/S - Cr - 45° - VS - 22 - III | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |
| 33008 | EX; 32 x 8 x 111.9 x A/S - - 45° - VS - 22 - III    | <b>MK-9H</b> | valve cotter; number of notches: 3; valve stem diameter: 9 |
| 33009 | IN; 35.5 x 8 x 111.7 x S - - 45° - 22 - III         |              |  |

|                       |                   |    |   |                      |    |          |          |        |      |
|-----------------------|-------------------|----|---|----------------------|----|----------|----------|--------|------|
| <b>44</b>             | <b>85.5</b>       |    |   |                      |    |          |          |        |      |
| UJ                    | 01.1984 → 01.1998 | AB | 4 | 1584 cm <sup>3</sup> | 2V | 42-48 kW | 57-65 PS |        | - 69 |
| UK                    | 01.1984 → 01.1998 | AB | 4 | 1584 cm <sup>3</sup> | 2V | 44 kW    | 60 PS    | ⊗ 11:1 | - 69 |
| <b>KOMBI Van (T2)</b> |                   |    |   |                      |    |          |          |        |      |

|            |   |
|------------|---|
| 87 362 690 | [Set] PL-B SEMI Ø 22.000 / 23.970 / 23.400 / St/B |
|------------|---|

|   |                   |   |   |                      |    |       |       |       |        |
|---|-------------------|---|---|----------------------|----|-------|-------|-------|--------|
| <b>45</b>   | <b>94</b>         |   |   |                      |    |       |       |       |        |
| DF  | 08.1982 → 07.1992 | B | 4 | 1913 cm <sup>3</sup> | 2V | 44 kW | 60 PS | ⊗ 8,4 | - 68.9 |
| <b>TRANSPORTER III Bus, TRANSPORTER III Platform/Chassis, TRANSPORTER III Van</b> |                   |   |   |                      |    |       |       |       |        |

|                  |   |
|------------------|---|
| 80 00270 1 0 000 | Ø94; STD; set: 1; [M 1.75] [N 2] [DSF 4]  |
| 80 00270 1 1 000 | Ø94; STD; set: 1; [M 1.75] [N 2] [SLF ST CR 4]  |
| 78 681 600       | [Pair] AS STD Ø 63.250 / 73.200 // 2.470 St/A, 07.1985→   |
| 87 313 690       | [Set] PL-B SEMI Ø 24.000 / 26.530 / 23.400 / St/B   |
| 87 412 601       | [Set] HL STD Ø 40.000 / 50.000 / 15.000 / 4.983 A; HL STD Ø 54.990 / 61.000 / 22.000 / 3.003 St/A; HL STD Ø 54.990 / 61.000 / 22.000 / 3.011 St/A; HL STD Ø 59.990 / 66.000 / 19.800 / 3.003 St/A, 07.1985→ |
| 87 998 610       | [Set] PL 0,25 Ø 54.740 / 57.800 / 17.600 / 1.522 St/B/G   |
|                  | <b>87 998 620 0,50 / 87 998 630 0,75 / 87 998 600 STD / 87 998 640 1,00</b>   |

|              |  |                |                           |
|--------------|--|----------------|---------------------------|
| <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 | <b>81-3946</b> | EX; 13.045/ x 9 x 66.5 B1 |
| <b>MK-9H</b> | valve cotter; number of notches: 3; valve stem diameter: 9 | <b>81-3947</b> | EX; 13.07/ x 9 x 66.5 B1  |
|              |  | <b>81-3948</b> | EX; 13.245/ x 9 x 66.5 B1 |
|              |  | <b>81-3940</b> | IN; 12.045/ x 8 x 61 B1   |
|              |  | <b>81-3941</b> | IN; 12.07/ x 8 x 61 B1    |
|              |  | <b>81-3942</b> | IN; 12.245/ x 8 x 61 B1   |
|              |  | <b>81-3943</b> | IN; 12.345/ x 8 x 61 B1   |

|              |  |
|--------------|--|
| 7.21440.51.0 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
| 7.20235.01.0 | non-return valve   |
| 7.20469.51.0 | non-return valve; mechanical   |
| 50 007 625   | hydraulic; Outer Ø: 24; length: 52.5   |

|   |                   |   |   |                      |    |       |       |       |        |
|---|-------------------|---|---|----------------------|----|-------|-------|-------|--------|
| <b>46</b>   | <b>94</b>         |   |   |                      |    |       |       |       |        |
| DG  | 08.1982 → 07.1992 | B | 4 | 1913 cm <sup>3</sup> | 2V | 57 kW | 78 PS | ⊗ 8,4 | - 68.9 |
| <b>TRANSPORTER III Bus, TRANSPORTER III Platform/Chassis, TRANSPORTER III Van</b> |                   |   |   |                      |    |       |       |       |        |

|                  |   |
|------------------|---|
| 80 00270 1 0 000 | Ø94; STD; set: 1; [M 1.75] [N 2] [DSF 4]  |
| 80 00270 1 1 000 | Ø94; STD; set: 1; [M 1.75] [N 2] [SLF ST CR 4]  |
| 78 681 600       | [Pair] AS STD Ø 63.250 / 73.200 // 2.470 St/A, 07.1985→   |
| 87 313 690       | [Set] PL-B SEMI Ø 24.000 / 26.530 / 23.400 / St/B   |
| 87 412 601       | [Set] HL STD Ø 40.000 / 50.000 / 15.000 / 4.983 A; HL STD Ø 54.990 / 61.000 / 22.000 / 3.003 St/A; HL STD Ø 54.990 / 61.000 / 22.000 / 3.011 St/A; HL STD Ø 59.990 / 66.000 / 19.800 / 3.003 St/A, 07.1985→ |
| 87 998 610       | [Set] PL 0,25 Ø 54.740 / 57.800 / 17.600 / 1.522 St/B/G   |
|                  | <b>87 998 620 0,50 / 87 998 630 0,75 / 87 998 600 STD / 87 998 640 1,00</b>   |

|         |   |              |  |
|---------|---|--------------|--|
| 3911    | EX; 34 x 8.9 x 122.6 x A/S - Cr - 45° - VS - 22 - III | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |
| 39112   | IN; 40 x 8 x 122.4 x S - - 45° - 22 - III             | <b>MK-9H</b> | valve cotter; number of notches: 3; valve stem diameter: 9 |
| 81-3946 | EX; 13.045/ x 9 x 66.5 B1                             |              |  |
| 81-3947 | EX; 13.07/ x 9 x 66.5 B1                              |              |  |
| 81-3948 | EX; 13.245/ x 9 x 66.5 B1                             |              |  |
| 81-3940 | IN; 12.045/ x 8 x 61 B1                               |              |  |
| 81-3941 | IN; 12.07/ x 8 x 61 B1                                |              |  |
| 81-3942 | IN; 12.245/ x 8 x 61 B1                               |              |  |

cont...

V

|  |                     |  |
|--|---------------------|--|
|  | <b>81-3943</b>      | IN; 12.345/ x 8 x 61 B1  |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.20235.01.0</b> | non-return valve   |
|  | <b>7.20469.51.0</b> | non-return valve; mechanical   |
|  | <b>50 007 625</b>   | hydraulic; Outer Ø: 24; length: 52.5   |

**47** **94**

|  |           |                   |   |   |                      |    |       |        |        |      |
|--|-----------|-------------------|---|---|----------------------|----|-------|--------|--------|------|
|  | <b>DJ</b> | 08.1984 → 07.1992 | B | 4 | 2109 cm <sup>3</sup> | 2V | 82 kW | 112 PS | ε 10,5 | - 76 |
|--|-----------|-------------------|---|---|----------------------|----|-------|--------|--------|------|

**TRANSPORTER III Bus, TRANSPORTER III Platform/Chassis, TRANSPORTER III Van**

|  |                   |   |
|--|-------------------|---|
|  | <b>90 129 700</b> | Cylinder diameter: 94; KH: 36.75; MT: -9.1; GL: 66.75; piston pin: 24x65; number of piston rings: 3 |
|  | <b>SRK</b>        | R 1.75 CR G6  |
|  | <b>N</b>          | 2   |
|  | <b>SLF</b>        | 3.5 CR ST   |
|  |                   | → <b>80 00269 1 1 ...</b>   |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00269 1 1 000</b> | Ø94; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 3.5] |
|--|-------------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>78 681 600</b> | [Pair] AS STD Ø 63.250 / 73.200 // 2.470 St/A, <b>2.1:</b> 07.1985→   |
|  | <b>87 313 690</b> | [Set] PL-B SEMI Ø 24.000 / 26.530 / 23.400 / St/B   |
|  | <b>87 412 601</b> | [Set] HL STD Ø 40.000 / 50.000 / 15.000 / 4.983 A; HL STD Ø 54.990 / 61.000 / 22.000 / 3.003 St/A; HL STD Ø 54.990 / 61.000 / 22.000 / 3.011 St/A; HL STD Ø 59.990 / 66.000 / 19.800 / 3.003 St/A, <b>2.1:</b> 07.1985→ |
|  | <b>87 998 610</b> | [Set] PL 0,25 Ø 54.740 / 57.800 / 17.600 / 1.522 St/B/G   |
|  |                   | <b>87 998 620 0,50 / 87 998 630 0,75 / 87 998 600 STD / 87 998 640 1,00</b>   |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 003 097</b> | -- G - S - - SB - - -; bare, Inlet port 40 mm x 30 mm                |
|  | <b>50 003 397</b> | - V - G - S - - SB - - -; ready-to-install, Inlet port 40 mm x 30 mm |

|  |              |   |  |              |  |
|--|--------------|---|--|--------------|--|
|  | <b>3911</b>  | EX; 34 x 8.9 x 122.6 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39112</b> | IN; 40 x 8 x 122.4 x S - - 45° - 22 - III             |  | <b>MK-9H</b> | valve cotter; number of notches: 3; valve stem diameter: 9 |

|  |                |                           |
|--|----------------|---------------------------|
|  | <b>81-3946</b> | EX; 13.045/ x 9 x 66.5 B1 |
|  | <b>81-3947</b> | EX; 13.07/ x 9 x 66.5 B1  |
|  | <b>81-3948</b> | EX; 13.245/ x 9 x 66.5 B1 |
|  | <b>81-3940</b> | IN; 12.045/ x 8 x 61 B1   |
|  | <b>81-3941</b> | IN; 12.07/ x 8 x 61 B1    |
|  | <b>81-3942</b> | IN; 12.245/ x 8 x 61 B1   |
|  | <b>81-3943</b> | IN; 12.345/ x 8 x 61 B1   |

|  |                     |   |
|--|---------------------|---|
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical  |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic                                      |
|  | <b>50 007 625</b>   | hydraulic; Outer Ø: 24; length: 52.5                                    |

**48** **94**

|  |           |                   |   |   |                      |    |          |          |       |      |
|--|-----------|-------------------|---|---|----------------------|----|----------|----------|-------|------|
|  | <b>MV</b> | 08.1985 → 07.1992 | B | 4 | 2109 cm <sup>3</sup> | 2V | 67-71 kW | 91-97 PS | ε 8,7 | - 76 |
|  | <b>SR</b> | 10.1986 → 07.1992 | B | 4 | 2109 cm <sup>3</sup> | 2V | 64 kW    | 87 PS    | ε 8,7 | - 76 |

**TRANSPORTER III Bus, TRANSPORTER III Platform/Chassis, TRANSPORTER III Van**

|  |                   |  |
|--|-------------------|--|
|  | <b>90 264 700</b> | Cylinder diameter: 94; KH: 36.75; MT: -15.7; GL: 66.75; piston pin: 24x65; number of piston rings: 3 |
|  | <b>SRK</b>        | R 1.75 CR G6   |
|  | <b>N</b>          | 2  |
|  | <b>SLF</b>        | 3.5 CR ST  |
|  |                   | → <b>80 00269 1 1 ...</b>  |

cont...



|  |                         |   |  |   |
|--|-------------------------|---|--|---|
|  | <b>80 00269 1 1 000</b> | Ø94; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 3.5]  |  |   |
|  | <b>78 681 600</b>       | [Pair] AS STD Ø 63.250 / 73.200 // 2.470 St/A   |  |   |
|  | <b>87 313 690</b>       | [Set] PL-B SEMI Ø 24.000 / 26.530 / 23.400 / St/B   |  |   |
|  | <b>87 412 601</b>       | [Set] HL STD Ø 40.000 / 50.000 / 15.000 / 4.983 A; HL STD Ø 54.990 / 61.000 / 22.000 / 3.003 St/A; HL STD Ø 54.990 / 61.000 / 22.000 / 3.011 St/A; HL STD Ø 59.990 / 66.000 / 19.800 / 3.003 St/A |  |   |
|  | <b>87 998 610</b>       | [Set] PL 0,25 Ø 54.740 / 57.800 / 17.600 / 1.522 St/B/G<br><b>87 998 620 0,50 / 87 998 630 0,75 / 87 998 600 STD / 87 998 640 1,00</b>  |  |   |
|  | <b>50 003 097</b>       | - - G - S - - SB - - -; bare, Inlet port 40 mm x 30 mm  |  |   |
|  | <b>50 003 397</b>       | - V - G - S - - SB - - -; ready-to-install, Inlet port 40 mm x 30 mm  |  |   |
|  | <b>3911</b>             | EX; 34 x 8.9 x 122.6 x A/S - Cr - 45° - VS - 22 - III   |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39112</b>            | IN; 40 x 8 x 122.4 x S - - 45° - 22 - III   |  | <b>MK-9H</b> valve cotter; number of notches: 3; valve stem diameter: 9 |
|  | <b>81-3946</b>          | EX; 13.045/ x 9 x 66.5 B1   |  |   |
|  | <b>81-3947</b>          | EX; 13.07/ x 9 x 66.5 B1  |  |   |
|  | <b>81-3948</b>          | EX; 13.245/ x 9 x 66.5 B1   |  |   |
|  | <b>81-3940</b>          | IN; 12.045/ x 8 x 61 B1   |  |   |
|  | <b>81-3941</b>          | IN; 12.07/ x 8 x 61 B1  |  |   |
|  | <b>81-3942</b>          | IN; 12.245/ x 8 x 61 B1   |  |   |
|  | <b>81-3943</b>          | IN; 12.345/ x 8 x 61 B1   |  |   |
|  | <b>7.09269.27.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |  |   |
|  | <b>7.21287.53.0</b>     | fuel pump; in-line; electrical  |  |   |
|  | <b>7.22017.52.0</b>     | fuel pressure regulator; hydraulic  |  |   |
|  | <b>50 007 625</b>       | hydraulic; Outer Ø: 24; length: 52.5  |  |   |






|   |  |           |    |                   |   |   |          |    |          |          |     |      |
|---|--|-----------|----|-------------------|---|---|----------|----|----------|----------|-----|------|
| <b>49</b>   |  | <b>94</b> | SS | 07.1989 → 07.1992 | B | 4 | 2109 cm³ | 2V | 68-70 kW | 92-95 PS | 8,7 | - 76 |
| <b>TRANSPORTER III Bus, TRANSPORTER III Platform/Chassis, TRANSPORTER III Van</b> |  |           |    |                   |   |   |          |    |          |          |     |      |

|  |                   |  |
|--|-------------------|--|
|  | <b>90 264 700</b> | Cylinder diameter: 94; KH: 36.75; MT: -15.7; GL: 66.75; piston pin: 24x65; number of piston rings: 3 |
|  | SRK               |  |
|  | R                 | 1.75 CR G6   |
|  | N                 | 2  |
|  | SLF               | 3.5 CR ST  |
|  |                   | → <b>80 00269 1 1 ...</b>  |

|  |                         |   |  |   |
|--|-------------------------|---|--|---|
|  | <b>80 00269 1 1 000</b> | Ø94; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 3.5]  |  |   |
|  | <b>78 681 600</b>       | [Pair] AS STD Ø 63.250 / 73.200 // 2.470 St/A   |  |   |
|  | <b>87 313 690</b>       | [Set] PL-B SEMI Ø 24.000 / 26.530 / 23.400 / St/B   |  |   |
|  | <b>87 412 601</b>       | [Set] HL STD Ø 40.000 / 50.000 / 15.000 / 4.983 A; HL STD Ø 54.990 / 61.000 / 22.000 / 3.003 St/A; HL STD Ø 54.990 / 61.000 / 22.000 / 3.011 St/A; HL STD Ø 59.990 / 66.000 / 19.800 / 3.003 St/A |  |   |
|  | <b>87 998 610</b>       | [Set] PL 0,25 Ø 54.740 / 57.800 / 17.600 / 1.522 St/B/G<br><b>87 998 620 0,50 / 87 998 630 0,75 / 87 998 600 STD / 87 998 640 1,00</b>  |  |   |
|  | <b>50 003 097</b>       | - - G - S - - SB - - -; bare, Inlet port 40 mm x 30 mm  |  |   |
|  | <b>50 003 397</b>       | - V - G - S - - SB - - -; ready-to-install, Inlet port 40 mm x 30 mm  |  |   |
|  | <b>3911</b>             | EX; 34 x 8.9 x 122.6 x A/S - Cr - 45° - VS - 22 - III   |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>39112</b>            | IN; 40 x 8 x 122.4 x S - - 45° - 22 - III   |  | <b>MK-9H</b> valve cotter; number of notches: 3; valve stem diameter: 9 |
|  | <b>81-3946</b>          | EX; 13.045/ x 9 x 66.5 B1   |  |   |
|  | <b>81-3947</b>          | EX; 13.07/ x 9 x 66.5 B1  |  |   |
|  | <b>81-3948</b>          | EX; 13.245/ x 9 x 66.5 B1   |  |   |
|  | <b>81-3940</b>          | IN; 12.045/ x 8 x 61 B1   |  |   |
|  | <b>81-3941</b>          | IN; 12.07/ x 8 x 61 B1  |  |   |
|  | <b>81-3942</b>          | IN; 12.245/ x 8 x 61 B1   |  |   |
|  | <b>81-3943</b>          | IN; 12.345/ x 8 x 61 B1   |  |   |

cont...

V

|   |                     |  |
|---|---------------------|--|
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.22017.52.0</b> | fuel pressure regulator; hydraulic   |
|  | <b>7.05817.00.0</b> | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic |
|  | <b>50 007 625</b>   | hydraulic; Outer Ø: 24; length: 52.5   |







## COMPARISON LIST

| REF-No.                | ITEM No.         |
|------------------------|------------------|
| <b>BEDFORD</b>         |                  |
| 90 169 315             | 33416            |
| 90169309               | 29182            |
| 90499097               | 29416            |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>CITROEN</b>         |                  |
| 0220 76                | 81-5326          |
| 0603 79                | 50 009 280       |
| 0640 R0                | 80 00597 1 0 000 |
| 1001 50                | 7.06595.13.0     |
| 1001 56                | 7.07919.11.0     |
| 1001 69                | 50 005 853       |
| 1001 C9                | 7.06595.13.0     |
| 1103 G7                | 7.09269.37.0     |
| 1103 H4                |                  |
| 1103 N1                |                  |
| 1201 E1                | 7.07152.14.0     |
| 1201 E7                |                  |
| 1201 F4                |                  |
| 1201 F5                |                  |
| 1201 F7                |                  |
| 1201 G4                |                  |
| 1201 G5                |                  |
| 1201 J1                |                  |
| 1201 J2                |                  |
| 1201 K1                |                  |
| 1201 K3                |                  |
| 1201 L2                |                  |
| 1455 04                | 7.00468.07.0     |
| 1525 52                | 7.00468.02.0     |
| 1525 53                | 7.02700.04.0     |
| 1525 94                | 7.00468.02.0     |
| 1525 R4                | 7.00468.91.0     |
| 1525 T2                |                  |
| 1525 TZ                | 7.00468.07.0     |
| 1531 24                | 3.32038.01.0     |
| 1609417480             | 7.07152.14.0     |
| 1626 25                | 7.02256.03.0     |
| 1626 35                | 7.24809.53.0     |
| 1628 LQ                | 7.02256.24.0     |
| 1920 4S                | 7.18222.01.0     |
| 1920 4X                | 7.05432.06.0     |
| 1920 7S                | 7.07759.60.0     |
| 1920 FC                | 7.18222.01.0     |
| 1920 N1                | 7.05432.02.0     |
| 25 061420              | 7.21749.50.0     |
| 4565 42                | 7.24808.11.0     |
| 4565 53                |                  |
| 4565 60                |                  |
| 4565 61                | 7.22666.03.0     |
| 4565 64                |                  |
| 4599 24                | 4.05292.50.0     |
| 54 14143               | 81-1526          |
| 54 71660               | 7.21287.53.0     |
| 55 06935               | 7.21749.50.0     |
| 5946 07                | 7.18222.01.0     |
| 5946 09                |                  |
| 75412011               | MK-8H            |
| 78120790               | KK-8H            |
| 79 10011274            | 7.21749.50.0     |
| 79 10012490            |                  |
| 79 10012506            |                  |
| 79 10014057            |                  |
| 79 10031944            |                  |
| 91 507061              |                  |
| 91 50706180            |                  |
| 91 53880680            | 7.21287.53.0     |
| 91 539941              | 7.21749.50.0     |

| REF-No.                | ITEM No.         |
|------------------------|------------------|
| <b>CITROEN</b>         |                  |
| 9100063480             | 78 863 608       |
| 9100063680             |                  |
| 91535017               | 537853           |
| 91535019               | 537851           |
| 91537468               | 537853           |
| 91537470               | 537851           |
| 91541748               | 50 006 428       |
| 93501280               | 537747           |
| 93501573               | 50 006 263       |
| 93510179               |                  |
| 93510415               | 537746           |
| 93510773               | 537747           |
| 93510774               |                  |
| 9401201480             | 50 005 320       |
| 9451001263             | 50005310         |
| 9456001351             | 81-5314          |
| 95536524               | 536226           |
| 95641149               | 50 005 320       |
| 95643824               |                  |
| 95650955               | 50 005 313       |
| 95655209               | 50 005 320       |
| 95655210               |                  |
| 95656568               |                  |
| 95656569               |                  |
| 95666768               | 50 005 313       |
| 96 230 651 80          | 50 007 603       |
| 96 508 633 80          | 7.09269.37.0     |
| 96095457               | 537503           |
| 96096146               | 537554           |
| 96137360               | 537450           |
| 96150144               | 537628           |
| 96150145               | 537627           |
| 96172597               | 537131           |
| 9617376980             | 50 005 310       |
| 96203976               | 537148           |
| 96242223               | 50 006 428       |
| 96242224               |                  |
| 96246139               | 537141           |
| 96272853               | 537747           |
| 96278356               | 539019           |
| 96289433               | 537006           |
| 9629471080             | 7.07759.60.0     |
| 96298611               | 533033           |
| 9751669380             | 537747           |
| 97530945               | KK-7H            |
| 97531044               | 539003           |
| 97531079               | 537840           |
| 97531080               | 537841           |
| 97533266               |                  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>DAEWOO</b>          |                  |
| 000 230 31 65          | 7.20607.74.0     |
| 11115A70B00            | 81-77001         |
| 12140-78B00            | 80 01126 1 0 000 |
| 12181A81051-0A0        | CB-3879A         |
| 12300-61810-0A0        | MS-3879A         |
| 12351A82011-000        | TW-3879A STD     |
| 12911-78B00            | 771003           |
| 16100M73053            | 7.07919.02.0     |
| 16100M73054            |                  |
| 16100M73093            |                  |
| 16137039               | 7.18222.01.0     |
| 50060609               | 537747           |
| 5233315                | 50 006 457       |
| 90 466 343             | 50 005 734       |
| 92 064 250             |                  |
| 92 927 023             | 7.21287.53.0     |

## COMPARISON LIST

| REF-No.                | ITEM No.         |
|------------------------|------------------|
| <b>DAEWOO</b>          |                  |
| 94580146               | 771003           |
| 94599003               | 80 01126 1 0 000 |
| 96 351 969             | 50 005 059       |
| 96253546               | 7.02604.02.0     |
| 96352793               | 771004           |
| FS060609               | 537747           |
| <b>DAF</b>             |                  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>DAIHATSU</b>        |                  |
| 11701-87201            | MS-2507A         |
| 11701-87202            |                  |
| 11701-87204            |                  |
| 11701-87205            |                  |
| 11701-87206            |                  |
| 11701-87207            |                  |
| 11702-87206            |                  |
| 11702-87207            |                  |
| 11702-87306            | MS-2502A STD     |
| 13011-87107            | 80 01166 1 0 000 |
| 1301187107000          |                  |
| 13041-13040            | CB-1416A         |
| 13041-64010            | CB-1408A         |
| 13041-64050            | CB-1421A         |
| 13041-76001            | CB-1416A         |
| 13041-76018            | CB-1421A         |
| 13041-87101            | CB-2511A         |
| 13041-87102            |                  |
| 13041-87103            |                  |
| 13041-87202            | CB-2507A         |
| 13041-87204            |                  |
| 13041-87205            |                  |
| 13041-87702            | CB-2501A         |
| 13041-87703            |                  |
| 13041-87705            |                  |
| 13202-87204            | CB-2507A         |
| 13202-87205            |                  |
| 13202-87303            | CB-1158A STD     |
| 13202-87305            |                  |
| 13711-87701            | V3573            |
| 13711-87705            |                  |
| 13715-87701            | S3574            |
| 13715-87702            |                  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>FIAT</b>            |                  |
| 00467974030L           | 50 006 460       |
| 1 900 932              | 80 00056 1 1 000 |
| 1 901 985              | 77 155 600       |
| 1 901 986              | 77 155 610       |
| 1 901 987              | 77 155 620       |
| 3 003 473              | 89 183 190       |
| 366 030 04 24          | 80 00526 1 0 000 |
| 39200111               | 20161481405      |
| 4 250 803              | 81-17110         |
| 4 371 508              | 81-1762          |
| 4 371 509              | 81-1763          |
| 4 372 331              | 81-1755          |
| 4 726 483              | 81-17114         |
| 4 733 258              |                  |
| 4 749 395              | 81-17116         |
| 4 749 397              | 81-17115         |
| 4 749 398              | 81-5611          |
| 4 824 387              | 89 319 190       |
| 4 826 033              | 17063            |
| 4 845 481              | 80 00068 1 0 000 |

| REF-No.              | ITEM No.     |
|----------------------|--------------|
| <b>FIAT</b>          |              |
| 421 61 42            | 7.21753.50.0 |
| 423 56 18            |              |
| 424 28 52            |              |
| 426 23 34            |              |
| 426 25 53            |              |
| 426 59 58            |              |
| 4265699              | 81-1755      |
| 430 46 30            | 7.21753.50.0 |
| 432 01 85            |              |
| 432 03 30            |              |
| 432 56 18            |              |
| 433 58 65            |              |
| 434 25 66            |              |
| 436 22 69            |              |
| 440 05 68            |              |
| 442 11 93            | 7.21287.53.0 |
| 442 62 11            | 7.21753.50.0 |
| 442 92 09            | 7.21287.53.0 |
| 443 48 32            | 7.21753.50.0 |
| 445 31 44            |              |
| 446 02 10            | 7.21287.53.0 |
| 446 06 46            |              |
| 446 06 460           |              |
| 464 44 317           | 7.24806.05.0 |
| 464 73 394           | 7.00468.34.0 |
| 46423351             | 7.28669.01.0 |
| 46427282             | 50 007 616   |
| 465 40 170           | 7.24806.05.0 |
| 46524556             | 7.02256.03.0 |
| 46552984             | 50 006 189   |
| 46767972             | 50 006 432   |
| 46781326             | 7.03703.55.0 |
| 47 57 358            | 171120       |
| 4733350              | 50 006 180   |
| 5 942 728            | 17055        |
| 500300476            | 20161481405  |
| 500322055            | 7.24809.53.0 |
| 500352812            | 94 701 600   |
| 500361203            | 20161481405  |
| 504069200            | 171120       |
| 55184080             | 7.28665.01.0 |
| 55187448             | 7.29068.01.0 |
| 5950297              | 50 007 567   |
| 5973713              | 7.28669.01.0 |
| 598 39 35            | 7.21753.50.0 |
| 5992408              | 7.18222.01.0 |
| 605 21 992           | 7.21287.53.0 |
| 605 46 091           |              |
| 605 73 154           | 7.21071.50.0 |
| 608 10 37            | 7.21287.53.0 |
| 60809716             | 7.02256.03.0 |
| 60812822             |              |
| 7 300 279 MASS STD   | 77 154 600   |
| 7 300 280 MASS 0.010 | 77 154 610   |
| 7 301 820            | 171120       |
| 7 301 821            | 17063        |
| 7 302 028 MASS SEMI  | 77 153 690   |
| 7 302 135            | 89 183 190   |
| 7 302 453            |              |
| 7 302 454            | 89 319 190   |
| 7 666 227            | 17055        |
| 71713727             | 7.28669.01.0 |
| 71718959             | 7.03703.55.0 |
| 71787554             |              |
| 71788061             |              |
| 7301255              | 50 006 340   |
| 753 76 98            | 7.21773.50.0 |
| 756 48 41            | 7.21753.50.0 |
| 756 49 23            | 7.21773.50.0 |

## COMPARISON LIST

| REF-No.                | ITEM No.     |
|------------------------|--------------|
| <b>FIAT</b>            |              |
| 757 41 030             | 7.20469.51.0 |
| 758 10 31              | 7.21773.50.0 |
| 758 10 32              |              |
| 763 55 35              | 7.21287.53.0 |
| 7640163                | 7.28669.01.0 |
| 7691820                |              |
| 7696064                | 7.18222.01.0 |
| 7701460147             | 536226       |
| 7715242                | 7.28669.01.0 |
| 77363298               | 7.03703.55.0 |
| 7736883                | 7.00468.34.0 |
| 7752900                |              |
| 778 24 94              | 7.24806.05.0 |
| 823 08 678             | 7.21287.53.0 |
| 9 613 7362 80          | 537450       |
| 9 629 8611 80          | 533033       |
| 9 630 5973 80          | 531005       |
| 906 21 411             | 7.21753.50.0 |
| 906 30 811             |              |
| 9301337280             | 50 006 458   |
| 9350100380             | 50 006 428   |
| 9350100480             |              |
| 9464396380             | 50 006 432   |
| 9562409187             | 7.07919.11.0 |
| 9564448480             | 7.05432.02.0 |
| 9565095580             | 50 005 313   |
| 9566945688             |              |
| 9569147388             | 50 005 329   |
| 9623446280             | 50 006 430   |
| 9624160880             | 7.24808.11.0 |
| 9624774280             | 531003       |
| 9624774580             | 531004       |
| 9629471080             | 7.07759.60.0 |
| 9630499880             | 7.24808.11.0 |
| 9630898080             |              |
| 9631971580             | 7.22666.03.0 |
| 9632372480             | 50 006 432   |
| 9635704380             | 7.02256.24.0 |
| 9640296380             | 50 006 430   |
| 9640601280             | 7.07152.14.0 |
| 9650863380             | 7.09269.37.0 |
| 9654531880             | 7.07152.14.0 |
| 9655043180             |              |
| 9663654980             |              |
| 98418161               | 171016       |
| 98427674               | 50 007 054   |
| 99432837               | 171055       |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>FORD</b>            |              |
| 028 109 601 D          | 39486        |
| 028109601H             | 39423        |
| 1 000 169              | 7.05270.88.0 |
| 1 003 751              | 7.18221.51.0 |
| 1 003 803              | 7.21895.55.0 |
| 1 022 476              | 7.05270.88.0 |
| 1 028 808              | 7.02550.57.0 |
| 1 028 808              | 7.02550.58.0 |
| 1 031 090              | 7.21903.75.0 |
| 1 031 369              | 50 005 151   |
| 1 031 879              |              |
| 1 037 136              | 7.21483.54.0 |
| 1 047 280              | 7.02550.57.0 |
| 1 047 280              | 7.02550.58.0 |
| 1 051 396              | 7.22684.18.0 |
| 1 144 809              | 7.18222.01.0 |



## COMPARISON LIST

| REF-No.       | ITEM No.     |
|---------------|--------------|
| <b>FORD</b>   |              |
| 1 209 109     | 7.22684.18.0 |
| 1 344 951     |              |
| 1 384 275     |              |
| 1 428 448     |              |
| 1 628 247     | 7.06269.26.0 |
| 1 639 187     | 50 006 460   |
| 1 649 127     |              |
| 1 669 395     | 7.24808.06.0 |
| 1 669 765     | 50 006 460   |
| 1000143       | 7.04274.02.0 |
| 1003802       | 7.21903.70.0 |
| 1005252       | 81-3310      |
| 1007714       | 7.07152.17.0 |
| 1010016       | 7.04274.02.0 |
| 1012773       | 105-35529    |
| 1020538       | 7.07152.17.0 |
| 1029790       | 7.22090.11.0 |
| 1030353       | 7.24808.51.0 |
| 1031879       | 50 005 148   |
| 1031879       | 7.07152.46.0 |
| 1036188       | 50 005 148   |
| 1036188       | 7.07152.46.0 |
| 1051773       | 105-35541    |
| 1058430       | 7.02256.47.0 |
| 1067890       | 7.04274.02.0 |
| 1072052       |              |
| 1077539       | 7.07152.17.0 |
| 1078429       | 18375        |
| 1078433       | 18374        |
| 1100635       | 7.07152.12.0 |
| 1113197       | 181014       |
| 1126046       | 7.07152.00.0 |
| 1131846       | 37022600     |
| 1132607       | 7.07152.17.0 |
| 1198044       | 181015       |
| 1212732       | 50 005 148   |
| 1212732       | 7.07152.46.0 |
| 1225896       | 7.07152.12.0 |
| 1233218       | 7.07152.00.0 |
| 1310015       | 7.07152.12.0 |
| 1320229       | 37022600     |
| 1326374       | 7.07152.17.0 |
| 1350460       |              |
| 1350461       |              |
| 1352129       | 18375        |
| 1365173       | 37022600     |
| 1435192       | 7.04274.02.0 |
| 1457395       | 7.07152.12.0 |
| 1487788       | 50 006 432   |
| 1518123       | 7.07152.00.0 |
| 1566239       | 7.07152.17.0 |
| 1566240       | 50 005 148   |
| 1566240       | 7.07152.46.0 |
| 1584660       | 50 006 257   |
| 1614766       | 50 006 259   |
| 1641007       | 50 006 258   |
| 1669766       | 39423        |
| 1669772       | 331142       |
| 1669841       | 50 005 806   |
| 1673518       | 7.07152.12.0 |
| 1677788       | 7.04274.02.0 |
| 1697426       |              |
| 1778861       |              |
| 1957264       | 7.31025.01.0 |
| 1961050       |              |
| 1C1Y-9F479-AA | 7.18222.01.0 |
| 1M218501BA    | 50 005 148   |
| 1M218501BA    | 7.07152.46.0 |

| REF-No.        | ITEM No.         |
|----------------|------------------|
| <b>FORD</b>    |                  |
| 1S4Q6333AB     | 37022600         |
| 2S6Q6500AA     | 50 006 432       |
| 2S6Q6500AB     |                  |
| 3M 2112B529 AA | 7.22684.18.0     |
| 4M5Q6333AA     | 37022600         |
| 4M5Q6A339AA    |                  |
| 4S7Q6C501AA    | 50 006 432       |
| 5012773        | 7.07152.00.0     |
| 5024545        |                  |
| 6 161 758      | 93 118 600       |
| 6 161 761      | 93 118 610       |
| 6 172 132      | 7.06269.26.0     |
| 6 188 593      |                  |
| 6 628 848      | 7.02604.62.0     |
| 6 631 853      | 7.06269.26.0     |
| 6 631 855      |                  |
| 6 716 057      | 7.02604.62.0     |
| 6 730 606      | 92 189 610       |
| 6 847 908      | 7.02604.62.0     |
| 6029395        | 50 006 258       |
| 6062844        | 50 006 260       |
| 6062845        | 50 007 624       |
| 6129778        | 50 006 477       |
| 6129780        |                  |
| 6165197        | 80 00350 1 0 000 |
| 6172845        | 18345            |
| 6172848        |                  |
| 6172851        | 105-35529        |
| 6172854        | 18345            |
| 6172956        | 81-17100         |
| 6175427        | 37022600         |
| 6175429        |                  |
| 6781621        | 105-35529        |
| 6795655        | 37022600         |
| 679567         |                  |
| 7 011 190      | 7.02604.62.0     |
| 7 126 155      |                  |
| 7 325 143      | 7.05270.96.0     |
| 7072620        | 50 007 596       |
| 70HM 6505 DE   | 7885             |
| 70HM 6507 DD   | 7837             |
| 7331606        | 7.02256.47.0     |
| 77BM 6250 BA   | 50 006 258       |
| 78HM 6250 AA   | 50 006 260       |
| 78HM 6250 BA   | 50 006 257       |
| 78HM6564AA     | 50 007 624       |
| 81SM 6251 KE   | 50006259         |
| 81SM 6510 LC   | 81-18104         |
| 844 F 6148 AA  | 80 00098 1 0 000 |
| 864F 2A451 CD  | 7.24808.06.0     |
| 87TF-9F715-AA  | 7.06269.26.0     |
| 87TF-9F715-AB  |                  |
| 87TF-9F715-CA  |                  |
| 87TF-9F715-CB  |                  |
| 89FF 6505 AA   | 18375            |
| 89FF 6505 FA   | 18345            |
| 89FF 6507 AA   | 18374            |
| 89FF6333AA     | 37 022 600       |
| 8T1Q-6211-AA   | 37 021 600       |
| 8T1Q-6211-BA   | 37021610         |
| 914F X8591 A1B | 7.07152.00.0     |
| 914F X8591 A2B |                  |
| 914F X8591 AA  |                  |
| 91FF6337AA     | 37022600         |
| 91FF6A339AA    |                  |
| 92AB 9F472 AA  | 7.02604.62.0     |
| 92VB 9F472 AB  |                  |
| 93AB 9F472 AA  |                  |

| REF-No.                | ITEM No.         |
|------------------------|------------------|
| <b>FORD</b>            |                  |
| 93FF 6507 AA           | 105-35529        |
| 93FF 6507 AF           |                  |
| 93GB 9F472 DA          | 7.02604.62.0     |
| 95 VW 8503 AA          | 50 005 148       |
| 95 VW 9E882 AA         | 7.21483.54.0     |
| 95 VW 9H307 AA         | 7.02550.57.0     |
| 95 VW 9H307 AA         | 7.02550.58.0     |
| 95 VW 9H307 AC         | 7.02550.57.0     |
| 95 VW 9H307 AC         | 7.02550.58.0     |
| 95 VW12B529 BA         | 7.18221.51.0     |
| 95 VW12B529 BB         | 7.22684.18.0     |
| 95 VW12B529 BC         |                  |
| 95 VW12B573 BA         | 7.21895.55.0     |
| 95 VW12B573 BB         |                  |
| 95 VW12B573 CA         | 7.21903.70.0     |
| 95 VW12B573 CB         | 7.21903.75.0     |
| 95BB-9E882-AB          | 7.02256.47.0     |
| 95BB-9E882-AC          |                  |
| 95FB 9F472 CB          | 7.02604.62.0     |
| 95VW 9F472 CB          | 7.05270.96.0     |
| 95VW 9F472 FA          | 7.05270.88.0     |
| 95VW-2A451-AB          | 7.24808.51.0     |
| 95VW-6600-BA           | 50 005 806       |
| 95VW8503AA             | 7.07152.46.0     |
| 96MM-6600-AK           | 7.04274.02.0     |
| 96MM-6600-AM           |                  |
| 96MM-6600-AN           |                  |
| 96MX 8591 AA           | 7.07152.17.0     |
| 97MM 6507 B2B          | 105-35541        |
| 97VW 9F472 AA          | 7.05270.88.0     |
| 98MM 8501 BC           | 7.07152.17.0     |
| 98MM-6600-CE           | 7.04274.02.0     |
| 98MM-6600-D1A          |                  |
| 98MM-6600-D2A          |                  |
| 98MM-6600-D2B          |                  |
| 98MM-6600-D7B          |                  |
| A840 X8591 AA          | 7.07152.00.0     |
| A840 X8591 ATA         |                  |
| BE8Z-6600-A            | 7.04274.02.0     |
| C201-15-010A           | 7.07152.17.0     |
| E3EE-9F715-A1B         | 7.06269.26.0     |
| EPW80                  | 7.07152.17.0     |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| ME1M218591B1B          | 50 005 148       |
| ME1M218591B1B          | 7.07152.46.0     |
| ME6M218501B1A          | 7.07152.12.0     |
| MEYS6G8591A1D          | 7.07152.17.0     |
| RM6M218501BA           | 7.07152.12.0     |
| RMXM218501AA           |                  |
| V94DD 6500 AA          | 50 007 596       |
| VX 021 131 101 A VX    | 7.22090.11.0     |
| XM218501AA             | 7.07152.12.0     |
| XS4Q 6507 AB           | 181014           |
| YS6G8501A2C            | 7.07152.17.0     |
| YS6G8591A2C            |                  |
| <b>HYUNDAI</b>         |                  |
| 13230-AA110            | 50 007 623       |
| 21020 45020            | 77 922 600       |
| 21340-42106            | 7.06595.28.0     |
| 22211-21010            | V3142            |
| 22211-42520            | 821000           |
| 22212-21004            | S3143            |
| 22212-21304            |                  |
| 22212-29000            | 537747           |
| 22212-42520            | 821001           |
| 222312A000             | 50 006 432       |
| 23040A                 | 80 00428 1 0 000 |

## COMPARISON LIST

| REF-No.                | ITEM No.      |
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| <b>HYUNDAI</b>         |               |
| 23060 41020            | 77 921 600    |
| 24100 42200            | 50 006 310    |
| 24511-42500            | 50 007 648    |
| 24610-03000            | 50 006 432    |
| 2461003000             |               |
| 2461022600             | 50 007 623    |
| 25100-22010            | 50 005 095    |
| 25100-22012            |               |
| 25100-22650            |               |
| 25100-24030            |               |
| 25100-24040            |               |
| 25100-24060            |               |
| 25100-42540            | 50 005 124    |
| 25100-42541            |               |
| 2511129000             | 50 005 313    |
| 39330-24750            | 7.18222.01.0  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0  |
| MD 302333              | 50 006 310    |
| <b>ISUZU</b>           |               |
| 1-11680-001            | TW-1155GP     |
| 5-11510-036            | MS-1605GP STD |
| 5-11721-016-0          | 81-36000      |
| 5-12251-005            | PB-1605J      |
| 5-12251-006 (4 CYL.)   | PB-1163J      |
| 5-12271-007            | PB-1166J      |
| 5-12271-010            | CB-1603GP     |
| 5-12271-032            | CB-1616GP STD |
| 8-25133-185-0          | 7.02604.15.0  |
| 8-25162-600-0          |               |
| 8-94104-726            | MS-1605GP     |
| 8-94110-927            | MS-1616GP     |
| 8-94110-930            | CB-1616GP     |
| 8-94114-106            | TW-1625A      |
| 8-94114-565            | TW-1155GP     |
| 8-94118-830            | MS-1605GP     |
| 8-94124-100            | TW-1625A      |
| 8-94125-747            | CB-1622A      |
| 8-94125-752            | TW-1622A      |
| 8-94130-923            | TW-1070A      |
| 8-94139-682            | MS-1605GP     |
| 8-94142-208            | CB-1070A      |
| 8-94151-600            | MS-1624GP     |
| 8-94151-601            |               |
| 8-94151-602            |               |
| 8-94151-603            |               |
| 8-94151-604            | CB-1624A      |
| 8-94151-605            |               |
| 8-94151-606            |               |
| 8-94154-014            | MS-1625GP     |
| 8-94154-015            |               |
| 8-94154-016            |               |
| 8-94154-017            |               |
| 8-94168-552            | MS-1623A      |
| 8-94168-553            | MS-1622A      |
| 8-94168-555            | TW-1622A      |
| 8-94168-556            | SH-1622A      |
| 8-94220-838            | MS-1616GP     |
| 8-94221-167            | CB-1616GP     |
| 8-94247-968            | PB-1622J      |
| 8-94250-262            | MS-1616GP     |
| 8-94250-265            | TW-1616A      |
| 8-94251-216            | PB-1624J      |
| 8-94251-263            | MS-1620GP     |
| 8-94251-265            | TW-1616A      |
| 8-94251-266            | CB-1620GP     |
| 8-94257-556            | CB-1616GP     |

| <b>REF-No.</b> | <b>ITEM No.</b> |
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| <b>ISUZU</b>   |                 |
| 8-94314-253    | CB-1624A        |
| 8-94314-254    |                 |
| 8-94314-255    |                 |
| 8-94314-292    | TW-1625A        |
| 8-94314-314    | MS-1622A        |
| 8-94321-611    | TW-1625A        |
| 8-94321-679    | TW-1626A        |
| 8-94324-159    | CB-1622A        |
| 8-94329-497    | CB-1616GP       |
| 8-94329-498    |                 |
| 8-94329-499    |                 |
| 8-94338-581    | MS-1622A        |
| 8-94340-693    |                 |
| 8-94340-694    |                 |
| 8-94340-695    |                 |
| 8-94381-678    | CB-1624A        |
| 8-94381-679    |                 |
| 8-94381-680    |                 |
| 8-94381-684    | MS-1625GP       |
| 8-94381-685    |                 |
| 8-94381-686    |                 |
| 8-94381-687    |                 |
| 8-94395-757-0  | CB-1640GP       |
| 8-94419-455    | PB-1622J        |
| 8-94420-010    | MS-1616GP       |
| 8-94420-011    |                 |
| 8-94420-012    |                 |
| 8-94420-013    |                 |
| 8-94420-014    |                 |
| 8-94420-015    |                 |
| 8-94427-387    | TW-1625A        |
| 8-94440-093    | CB-1627A        |
| 8-94446-580    | MS-1627GP       |
| 8-94454-604    | TW-1622A        |
| 8-94454-605    |                 |
| 8-94457-158    | PB-1623J        |
| 8-94462-131    | MS-1622A        |
| 8-94472-613    | CB-1624A 0.25   |
| 8-94472-614    |                 |
| 8-94472-615    |                 |
| 8-97010-727-0  | 50 007 623      |
| 8-97018-586-0  | 7.02604.15.0    |
| 8-97045-800-0  | CB-1631GP       |
| 8-97045-801-0  |                 |
| 8-97045-915-0  | MS-1631GP       |
| 8-97045-916-0  |                 |
| 8-97045-917-0  |                 |
| 8-97063-261    | MS-1622A        |
| 8-97063-262    |                 |
| 8-97063-263    |                 |
| 8-97131-186-0  | CB-1640GP       |
| 8-97219-456-0  | MS-1631GP STD   |
| 8.97287.657.0  | 50006366        |
| 9 4029-347     | 81-36000        |
| 9-11581-048    | TW-1622A        |
| 9-11581-057    | TW-1070A        |
| 9-12271-168    | CB-1070A        |
| 9-94424-252    | CB-1620GP       |
| <b>IVECO</b>   |                 |
| 2992040        | 94 701 600      |
| 39200111       | 20161481405     |
| 4826033        | 17063           |
| 5001853804     | 20161481406     |
| 500300476      | 20161481405     |
| 500322055      | 7.24809.53.0    |
| 500352497      | 50 009 280      |
| 500361203      | 20161481405     |
| 500361919      |                 |
| 500362859      | 20161481406     |

## COMPARISON LIST

| REF-No.                | ITEM No.      |
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| <b>IVECO</b>           |               |
| 503643820              | 77 153 690    |
| 504069200              | 171120        |
| 7301821                | 17063         |
| 98418161               | 171016        |
| 98426762               | 77 155 600    |
| 98438356               | 20161481405   |
| 99432837               | 171055        |
| 99438900               | 20161481405   |
| 99448068               |               |
| 99473771               | 77 884 600    |
| 99474279               | 77 155 600    |
| <b>KIA</b>             |               |
| OK950-18-211           | 7.18222.01.0  |
| 21340-42106            | 7.06595.28.0  |
| <b>MAZDA</b>           |               |
| 0453-13-350            | 7.21440.51.0  |
| 0527-23-105            | CB-1075GP STD |
| 0636-23-105            |               |
| 1943-13-350A           | 7.21440.51.0  |
| 1E05-15-010            | 7.07152.17.0  |
| 1E07-20-350            | 7.02256.47.0  |
| 1E07-20-350A           |               |
| 8072-13-350B           | 7.21440.51.0  |
| 8116-13-350A           |               |
| 8118-13-350A           |               |
| 8173-13-350            |               |
| 8174-13-350            |               |
| 8788-13-350            |               |
| B3Y0-11-SE0            | CB-1168A      |
| B6Y0-11-SJ0            | TW-2008A      |
| B6Y1-11-SG0            | MS-2012A STD  |
| B6Y2-11-SG0            |               |
| C201-15-010            | 7.07152.17.0  |
| C202-15-010A           |               |
| E301-23-151            | MS-1168A      |
| E5B6-23-151            |               |
| F801-23-105            | CB-2004A      |
| F801-23-251            | MS-2004A      |
| FE1H-11-SG0            | MS-2009A      |
| FE30-23-151            | MS-2004A STD  |
| FEJK-18-861            | 7.02604.02.0  |
| FEYA-11-SE0            | CB-2009A STD  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0  |
| G601-11-SG0            | MS-2011A STD  |
| JFY1-12-100            | 50 007 623    |
| L321 13 215            | 7.28342.15.0  |
| RF01-11-213            | PB-2007J      |
| RF01-23-115            | TW-2007A      |
| RF01-23-135            | MS-2007A      |
| RFY0-11-SG0            |               |
| S501-23-110            | MS-2000GP     |
| S527-23-110            |               |
| SE01-11-213            | PB-2005J      |
| SE01-23-110            | MS-1153A      |
| SE45-11-SE0            | CB-1153A      |
| SL01-23-110            | MS-1153A      |
| SL01-23-115            | TW-1153A      |
| WL01-11-213            | PB-2016J STD  |
| WLS1 13 215            | 7.28342.15.0  |
| WLY1-11-SE0            | CB-2016A      |
| WLY1-11-SGO            | MS-2016A      |
| WLY1-11-SJO            | TW-2016A STD  |
| Y401-12-101            | 50 006 432    |
| Y401-12-101A           |               |
| Y40112101A             |               |
| ZL01 13 215            | 7.28342.15.0  |
| ZLY1 13 215            |               |

| REF-No.              | ITEM No.         |
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| <b>MERCEDES-BENZ</b> |                  |
| A 000 012 00 14      | 81-33100         |
| A 000 030 26 24      | 80 00187 1 1 080 |
| A 000 053 10 26      | LK-6H            |
| A 000 094 10 48      | 7.22684.11.0     |
| A 000 094 18 48      |                  |
| A 000 140 64 60      | 7.21071.50.0     |
| A 000 230 17 65      | 7.20607.74.0     |
| A 000 230 19 65      |                  |
| A 000 230 28 65      |                  |
| A 000 230 29 65      |                  |
| A 000 230 30 65      |                  |
| A 000 230 31 65      |                  |
| A 000 230 33 65      | 7.24807.02.0     |
| A 000 230 35 65      | 7.20607.74.0     |
| A 000 230 36 65      | 7.24807.02.0     |
| A 000 230 43 65      | 7.24807.63.0     |
| A 001 030 25 24      | 80 00187 1 1 040 |
| A 001 030 26 24      | 80 00187 1 1 080 |
| A 001 030 27 24      | 80 00184 1 1 010 |
| A 001 030 32 24      | 80 00169 1 3 000 |
| A 001 030 33 24      | 80 00169 1 3 050 |
| A 001 030 39 24      | 80 00184 1 1 000 |
| A 001 030 43 24      | 80 00189 1 0 000 |
| A 001 030 44 24      | 80 00189 1 0 050 |
| A 001 030 45 24      | 80 00189 1 0 100 |
| A 001 470 31 94      | 7.21088.62.0     |
| A 001 540 00 97      | 7.21071.50.0     |
| A 001 540 08 97      |                  |
| A 001 540 14 97      |                  |
| A 001 540 15 97      |                  |
| A 001 540 20 97      |                  |
| A 001 540 35 97      |                  |
| A 001 540 69 97      | 7.21042.01.0     |
| A 001 540 70 97      | 7.21071.50.0     |
| A 001 540 86 97      |                  |
| A 001 586 64 03      | 80 00189 1 0 000 |
| A 002 030 03 24      | 80 00173 1 0 000 |
| A 002 030 19 24      |                  |
| A 002 030 20 24      | 80 00189 1 0 000 |
| A 002 030 26 24      | 80 00178 1 0 000 |
| A 002 030 36 24      | 80 00173 1 1 000 |
| A 002 030 52 24      | 80 00178 1 0 000 |
| A 002 030 53 24      | 80 00172 1 0 000 |
| A 002 030 53 24      | 80 00173 1 1 000 |
| A 002 030 54 24      | 80 00189 1 0 000 |
| A 002 030 55 24      | 80 00189 1 0 050 |
| A 002 030 56 24      | 80 00189 1 0 100 |
| A 002 030 66 24      | 80 00189 1 0 000 |
| A 002 030 67 24      | 80 00189 1 0 050 |
| A 002 030 68 24      | 80 00189 1 0 100 |
| A 002 091 00 01      | 7.21440.51.0     |
| A 002 091 84 01      |                  |
| A 002 140 42 60      | 7.22090.11.0     |
| A 003 030 11 24      | 80 00173 1 0 000 |
| A 003 030 24 24      | 80 00184 1 0 000 |
| A 004 586 00 03      | 80 00169 1 3 000 |
| A 004 586 01 03      | 80 00169 1 3 050 |
| A 004 586 02 03      | 80 00169 1 3 100 |
| A 004 586 16 03      | 80 00169 1 3 000 |
| A 004 586 17 03      | 80 00169 1 3 050 |
| A 004 586 18 03      | 80 00169 1 3 100 |
| A 004 586 24 03      | 80 00184 1 1 010 |
| A 004 586 35 03      | 80 00169 1 3 000 |
| A 004 586 36 03      | 80 00169 1 3 050 |
| A 004 586 37 03      | 80 00169 1 3 100 |
| A 004 586 43 03      | 80 00184 1 1 000 |
| A 004 586 48 03      |                  |
| A 004 586 49 03      | 80 00169 1 3 000 |



## COMPARISON LIST

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| A 004 586 49 03      | 80 00169 1 3 050 |
| A 004 586 49 03      | 80 00169 1 3 100 |
| A 004 586 50 03      | 80 00169 1 3 050 |
| A 004 586 50 03      | 80 00169 1 3 100 |
| A 004 586 64 03      | 80 00189 1 0 000 |
| A 004 586 65 03      | 80 00189 1 0 050 |
| A 004 586 68 03      | 80 00187 1 1 080 |
| A 040 507 08 25      | 50 006 456       |
| A 102 011 01 10      | 89 508 190       |
| A 102 030 00 37      | 93 968 620       |
| A 102 030 00 40      | 87 451 600       |
| A 102 030 00 60      | 87 450 600       |
| A 102 030 00 62      | 78 662 600       |
| A 102 030 01 40      | 87 451 610       |
| A 102 030 02 37      | 93 968 600       |
| A 102 030 02 40      | 87 451 620       |
| A 102 030 02 60      | 87 450 610       |
| A 102 030 03 37      | 93 968 610       |
| A 102 030 03 40      | 87 451 630       |
| A 102 030 03 60      | 87 450 620       |
| A 102 030 04 37      | 93 968 620       |
| A 102 030 04 40      | 87 451 640       |
| A 102 030 04 60      | 87 450 630       |
| A 102 030 05 40      | 87 451 600       |
| A 102 030 05 60      | 87 450 640       |
| A 102 030 06 40      | 87 451 610       |
| A 102 030 07 40      | 87 451 620       |
| A 102 030 08 40      | 87 451 630       |
| A 102 030 09 19      | 93 968 600       |
| A 102 030 09 40      | 87 451 640       |
| A 102 030 10 19      | 93 968 610       |
| A 102 030 10 40      | 87 435 600       |
| A 102 030 11 19      | 93 968 620       |
| A 102 030 11 40      | 87 435 610       |
| A 102 030 12 40      | 87 435 620       |
| A 102 030 13 19      | 93 968 600       |
| A 102 030 13 40      | 87 435 630       |
| A 102 030 14 19      | 93 968 610       |
| A 102 030 14 40      | 87 435 640       |
| A 102 030 15 19      | 93 968 620       |
| A 102 030 15 40      | 87 451 600       |
| A 102 030 16 40      | 87 451 610       |
| A 102 030 17 40      | 87 451 620       |
| A 102 030 18 40      | 87 451 630       |
| A 102 030 19 40      | 87 451 640       |
| A 102 030 20 38      | 93 968 600       |
| A 102 030 20 40      | 87 435 600       |
| A 102 030 21 40      | 87 435 610       |
| A 102 030 22 40      | 87 435 620       |
| A 102 030 23 40      | 87 435 630       |
| A 102 030 24 40      | 87 435 640       |
| A 102 030 25 40      | 87 451 600       |
| A 102 030 26 40      | 87 451 610       |
| A 102 030 27 40      | 87 451 620       |
| A 102 030 28 40      | 87 451 630       |
| A 102 030 29 40      | 87 451 640       |
| A 102 030 30 40      | 87 451 600       |
| A 102 030 31 40      | 87 451 610       |
| A 102 030 32 40      | 87 451 620       |
| A 102 030 33 40      | 87 451 630       |
| A 102 030 34 40      | 87 451 640       |
| A 102 030 50 24      | 80 00187 1 1 080 |
| A 102 030 60 18      | 93 968 600       |
| A 102 030 61 18      | 93 968 610       |
| A 102 030 62 18      | 93 968 620       |
| A 102 030 70 37      | 93 968 600       |
| A 102 030 71 37      | 93 968 610       |

| REF-No.              | ITEM No.   |
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| <b>MERCEDES-BENZ</b> |            |
| A 102 030 72 37      | 93 968 620 |
| A 102 030 87 19      | 93 968 600 |
| A 102 030 88 19      | 93 968 610 |
| A 102 030 89 19      | 93 968 620 |
| A 102 030 92 19      | 93 968 610 |
| A 102 030 93 19      | 93 968 620 |
| A 102 030 94 37      | 93 968 600 |
| A 102 030 95 37      | 93 968 610 |
| A 102 030 96 37      | 93 968 620 |
| A 102 030 97 19      | 93 968 600 |
| A 102 030 97 37      |            |
| A 102 030 98 37      | 93 968 610 |
| A 102 030 99 19      |            |
| A 102 030 99 37      | 93 968 620 |
| A 102 033 13 52      | 78 662 600 |
| A 102 033 14 52      | 78 662 610 |
| A 102 033 15 52      |            |
| A 102 033 19 52      | 78 662 600 |
| A 102 033 20 52      | 78 662 610 |
| A 102 033 21 52      |            |
| A 102 033 21 62      |            |
| A 102 038 10 50      | 87 326 690 |
| A 102 039 88 19      | 93 968 610 |
| A 102 050 00 27      | 2655       |
| A 102 050 02 01      | 50 006 212 |
| A 102 050 03 27      | 2655       |
| A 102 050 03 62      | 81-26150   |
| A 102 050 04 62      | 81-2635    |
| A 102 050 05 62      | 81-26148   |
| A 102 050 09 24      | 81-2631    |
| A 102 050 10 24      | 81-2632    |
| A 102 050 12 24      | 81-2634    |
| A 102 050 13 24      | 81-2635    |
| A 102 050 17 24      | 81-2631    |
| A 102 050 18 24      | 81-2634    |
| A 102 050 55 01      | 50006222   |
| A 102 050 89 24      | 81-26145   |
| A 102 053 00 26      | RK-8H      |
| A 102 053 02 26      | RK-7       |
| A 102 053 13 01      | 26160      |
| A 102 053 15 01      | 26135      |
| A 102 053 16 01      | 26160      |
| A 102 053 17 01      | 26135      |
| A 102 053 18 01      | 26160      |
| A 102 586 00 03      | 87 450 600 |
| A 102 586 01 03      | 87 450 610 |
| A 102 586 02 03      | 87 450 620 |
| A 102 586 03 03      | 87 450 630 |
| A 102 586 04 03      | 87 450 640 |
| A 102 586 05 03      | 87 451 600 |
| A 102 586 06 03      | 87 451 610 |
| A 102 586 07 03      | 87 451 620 |
| A 102 586 08 03      | 87 451 630 |
| A 102 586 10 03      | 78 662 600 |
| A 102 586 11 03      | 78 662 610 |
| A 102 586 12 03      |            |
| A 103 050 00 80      | 50006454   |
| A 108 050 05 24      | 81-2659    |
| A 108 050 07 24      | 81-2660    |
| A 110 030 00 60      | 87 494 600 |
| A 110 030 01 60      | 87 494 610 |
| A 110 030 02 60      | 87 494 620 |
| A 110 030 03 40      | 87 470 600 |
| A 110 030 03 60      | 87 494 630 |
| A 110 030 04 40      | 87 470 610 |
| A 110 030 04 60      | 87 494 640 |
| A 110 050 07 26      | 2635       |
| A 110 050 26 24      | 81-2679    |

| REF-No.              | ITEM No.     |
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| <b>MERCEDES-BENZ</b> |              |
| A 110 050 41 24      | 81-2696      |
| A 110 050 54 24      | 81-2679      |
| A 110 050 58 24      | 81-26124     |
| A 110 050 60 24      | 81-26125     |
| A 110 053 05 01      | 2635         |
| A 110 053 06 01      |              |
| A 110 586 00 03      | 87 494 600   |
| A 110 586 01 03      | 87 494 610   |
| A 110 586 02 03      | 87 494 620   |
| A 110 586 03 03      | 87 494 630   |
| A 110 586 04 03      | 87 494 640   |
| A 110 586 05 03      | 87 494 600   |
| A 110 586 06 03      | 87 494 610   |
| A 110 586 07 03      | 87 494 620   |
| A 110 586 08 03      | 87 494 630   |
| A 110 586 09 03      | 87 494 640   |
| A 110 586 10 03      | 87 470 600   |
| A 110 586 11 03      | 87 470 610   |
| A 110 586 16 03      | 87 470 600   |
| A 110 586 17 03      | 87 470 610   |
| A 112 094 00 48      | 7.22684.11.0 |
| A 115 030 00 60      | 87 688 600   |
| A 115 030 01 60      | 87 688 610   |
| A 115 030 04 60      | 87 688 640   |
| A 115 030 16 40      | 87 741 610   |
| A 115 030 17 40      | 87 741 620   |
| A 115 030 18 40      | 87 741 630   |
| A 115 030 19 40      | 87 741 640   |
| A 115 050 00 27      | 261106       |
| A 115 050 01 27      |              |
| A 115 050 02 26      | 26017        |
| A 115 053 00 26      | RK-9H        |
| A 115 586 16 03      | 87 688 600   |
| A 115 586 17 03      | 87 688 610   |
| A 115 586 20 03      | 87 688 640   |
| A 115 586 22 03      | 87 741 610   |
| A 115 586 23 03      | 87 741 620   |
| A 115 586 24 03      | 87 741 630   |
| A 115 586 25 03      | 87 741 640   |
| A 115 586 27 03      | 87 741 620   |
| A 117 050 00 27      | 261111       |
| A 117 050 01 27      |              |
| A 129 053 00 05      | 261106       |
| A 129 053 01 05      |              |
| A 130 050 01 24      | 81-2667      |
| A 130 050 02 24      | 81-2668      |
| A 130 053 01 05      | 261106       |
| A 160 050 01 80      | 50 006 432   |
| A 290 053 01 05      | 261106       |
| A 312 053 02 30      | 81-1609      |
| A 321 053 09 05      | 16106        |
| A 352 011 03 10      | 89 177 190   |
| A 352 011 16 10      |              |
| A 352 011 18 10      | 89 178 190   |
| A 352 030 39 05      | 20090335200  |
| A 352 032 11 05      | 20090335202  |
| A 352 050 00 26      | 16136        |
| A 352 050 01 26      |              |
| A 352 050 10 33      | 20100336602  |
| A 352 053 01 01      | 16136        |
| A 352 053 16 32      | 92-16131     |
| A 352 053 21 32      |              |
| A 352 053 22 29      | 81-1674      |
| A 352 053 37 30      | 81-1676      |
| A 352 054 02 05      | 20100335240  |
| A 352 054 05 01      | 20100335260  |
| A 352 131 10 33      | 78 754 604   |
| A 352 131 11 33      |              |

| REF-No.              | ITEM No.         |
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| <b>MERCEDES-BENZ</b> |                  |
| A 352 131 13 33      | 78 754 614       |
| A 352 131 14 33      | 78 754 624       |
| A 352 131 17 33      | 78 754 614       |
| A 352 131 18 33      | 78 754 624       |
| A 352 131 25 33      | 78 754 604       |
| A 352 131 27 33      | 78 754 614       |
| A 352 131 28 33      | 78 754 624       |
| A 352 180 70 01      | 20140335200      |
| A 352 586 07 13      | 78 754 604       |
| A 352 586 09 13      | 78 754 614       |
| A 352 586 10 33      | 78 754 624       |
| A 355 180 00 65      | 20190335501      |
| A 355 180 12 65      |                  |
| A 362 011 01 10      | 89 177 190       |
| A 362 011 02 10      |                  |
| A 362 011 03 10      |                  |
| A 362 011 05 10      |                  |
| A 362 011 06 10      |                  |
| A 364 030 00 24      | 80 00192 1 1 000 |
| A 364 030 01 24      |                  |
| A 364 030 01 24      | 80 00192 1 3 000 |
| A 364 030 05 45      | 78 675 624       |
| A 364 030 06 45      |                  |
| A 364 030 07 02      | 20050336400      |
| A 364 030 11 02      |                  |
| A 364 030 13 02      |                  |
| A 364 030 14 02      |                  |
| A 364 050 03 01      | 20100336400      |
| A 364 050 04 01      | 20100336401      |
| A 364 050 06 01      |                  |
| A 364 180 00 01      | 20140335200      |
| A 364 180 01 01      |                  |
| A 364 200 01 01      | 20160336400      |
| A 364 200 20 01      |                  |
| A 366 011 00 10      | 89 198 190       |
| A 366 011 04 10      | 89 177 190       |
| A 366 011 05 10      |                  |
| A 366 011 06 10      |                  |
| A 366 030 00 17      | 93 831 606       |
| A 366 030 00 24      | 80 00192 1 1 000 |
| A 366 030 01 18      | 91 598 600       |
| A 366 030 02 17      | 93 951 600       |
| A 366 030 02 45      | 78 675 604       |
| A 366 030 05 18      | 91 550 600       |
| A 366 030 10 40      | 78 925 600       |
| A 366 030 11 17      | 90 532 600       |
| A 366 030 12 40      | 78 925 610       |
| A 366 030 13 40      | 78 925 620       |
| A 366 030 14 17      | 93 951 600       |
| A 366 030 14 18      | 94 333 600       |
| A 366 030 14 40      | 78 925 630       |
| A 366 030 15 17      | 93 951 600       |
| A 366 030 15 40      | 78 925 640       |
| A 366 030 18 18      | 94 333 600       |
| A 366 030 21 17      | 93 951 600       |
| A 366 030 21 20      | 20060336600      |
| A 366 030 25 20      |                  |
| A 366 030 26 17      | 93 831 606       |
| A 366 030 27 17      | 90 532 600       |
| A 366 030 30 17      | 93 951 600       |
| A 366 030 31 17      |                  |
| A 366 030 32 17      |                  |
| A 366 030 35 20      | 20060336600      |
| A 366 030 36 20      | 20060336601      |
| A 366 030 37 17      | 93 831 606       |
| A 366 030 38 17      | 90 532 600       |
| A 366 030 42 17      | 93 831 606       |
| A 366 030 43 17      | 90 532 600       |
| A 366 030 47 17      | 93 831 606       |

## COMPARISON LIST

| REF-No.              | ITEM No.         |
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| <b>MERCEDES-BENZ</b> |                  |
| A 366 030 48 17      | 90 532 600       |
| A 366 030 62 17      | 93 831 606       |
| A 366 030 63 17      |                  |
| A 366 030 64 17      | 90 532 600       |
| A 366 030 68 17      | 93 831 606       |
| A 366 030 69 17      | 90 532 600       |
| A 366 030 71 20      | 20060336600      |
| A 366 030 73 20      | 20060336601      |
| A 366 030 83 17      | 91 598 600       |
| A 366 030 87 17      | 91 550 600       |
| A 366 030 91 17      | 91 551 610       |
| A 366 030 92 17      | 91 550 600       |
| A 366 030 96 17      | 91 551 610       |
| A 366 030 97 17      | 94 333 600       |
| A 366 050 00 27      | 16106            |
| A 366 050 01 27      |                  |
| A 366 050 02 26      | 16109            |
| A 366 050 02 27      | 16122            |
| A 366 050 03 26      | 16130            |
| A 366 050 04 33      | 20100336602      |
| A 366 050 05 27      | 16106            |
| A 366 050 06 27      |                  |
| A 366 050 12 26      | 261100           |
| A 366 053 02 30      | 81-1676          |
| A 366 053 07 29      | 81-1674          |
| A 366 053 09 31      | 92-16153         |
| A 366 053 10 31      | 92-16116         |
| A 366 053 12 31      | 92-16153         |
| A 366 053 14 31      |                  |
| A 366 053 16 32      | 92-16109         |
| A 366 053 20 32      | 92-16154         |
| A 366 053 35 31      | 92-16155         |
| A 376 030 00 24      | 80 00192 1 1 000 |
| A 376 030 02 24      | 80 00192 1 3 000 |
| A 376 030 03 24      |                  |
| A 376 030 16 17      | 93 831 606       |
| A 376 030 17 17      | 90 532 600       |
| A 376 030 24 17      | 93 951 600       |
| A 376 050 00 27      | 16106            |
| A 376 050 01 27      |                  |
| A 601 011 00 10      | 89 193 190       |
| A 601 011 02 10      | 89 429 190       |
| A 601 011 03 10      | 89 456 190       |
| A 601 030 00 40      | 87 435 600       |
| A 601 030 00 62      | 78 662 600       |
| A 601 030 01 40      | 87 435 610       |
| A 601 030 01 62      | 78 662 610       |
| A 601 030 02 40      | 87 435 620       |
| A 601 030 02 62      | 78 662 620       |
| A 601 030 03 40      | 87 435 630       |
| A 601 030 07 17      | 94 330 600       |
| A 601 030 08 17      |                  |
| A 601 030 11 17      |                  |
| A 601 030 13 17      | 91 372 600       |
| A 601 030 15 17      | 94 330 600       |
| A 601 030 15 60      | 87 231 600       |
| A 601 030 16 17      | 94 330 600       |
| A 601 030 16 60      | 87 231 610       |
| A 601 030 17 17      | 94 330 600       |
| A 601 030 17 60      | 87 231 620       |
| A 601 030 18 17      | 91 372 600       |
| A 601 030 18 60      | 87 231 630       |
| A 601 030 19 17      | 91 372 610       |
| A 601 030 21 17      | 94 330 600       |
| A 601 030 22 17      |                  |
| A 601 030 23 17      | 94 330 620       |
| A 601 030 25 17      | 94 675 600       |
| A 601 038 17 60      | 87 231 620       |

| REF-No.              | ITEM No.     |
|----------------------|--------------|
| <b>MERCEDES-BENZ</b> |              |
| A 601 050 00 80      | 50 006 456   |
| A 601 050 02 27      | 26032        |
| A 601 050 03 25      | 50 006 456   |
| A 601 050 03 80      |              |
| A 601 050 04 25      |              |
| A 601 050 05 25      |              |
| A 601 050 05 27      | 26032        |
| A 601 050 06 24      | 81-1682      |
| A 601 050 07 24      | 81-1683      |
| A 601 050 07 25      | 50 006 456   |
| A 601 050 08 01      | 50006282     |
| A 601 050 08 24      | 81-1684      |
| A 601 050 08 25      | 50006456     |
| A 601 050 09 24      | 81-1685      |
| A 601 050 10 24      | 81-1686      |
| A 601 050 12 27      | 26032        |
| A 601 050 21 27      |              |
| A 601 050 25 27      |              |
| A 601 050 30 27      |              |
| A 601 053 02 31      | 92-16121     |
| A 601 053 02 32      | 92-16125     |
| A 601 053 03 31      | 92-16120     |
| A 601 053 03 32      | 92-16124     |
| A 601 053 04 01      | 26024        |
| A 601 053 12 01      |              |
| A 601 053 15 01      |              |
| A 601 053 17 01      |              |
| A 601 230 01 65      | 7.20607.74.0 |
| A 602 030 05 60      | 87 419 600   |
| A 602 030 06 60      | 87 419 610   |
| A 602 030 07 60      | 87 419 620   |
| A 602 030 08 60      | 87 419 630   |
| A 602 030 10 60      | 87 419 600   |
| A 602 030 11 60      | 87 419 610   |
| A 602 030 12 60      | 87 419 620   |
| A 602 030 13 60      | 87 419 630   |
| A 602 030 15 60      | 77 219 600   |
| A 602 030 16 60      | 77 219 610   |
| A 602 030 17 60      | 77 219 620   |
| A 602 030 20 40      | 79 395 600   |
| A 602 030 21 40      | 79 395 610   |
| A 602 030 22 40      | 79 395 620   |
| A 602 030 23 40      | 79 395 630   |
| A 602 030 25 60      | 87 232 600   |
| A 602 030 26 60      | 87 232 610   |
| A 602 030 27 60      | 87 232 620   |
| A 602 050 08 01      | 50 006 284   |
| A 602 050 13 01      | 50 006 337   |
| A 602 200 00 20      | 50 005 439   |
| A 602 200 01 20      |              |
| A 602 200 02 20      |              |
| A 603 203 00 65      | 7.20607.74.0 |
| A 603 230 00 65      |              |
| A 603 230 01 65      |              |
| A 605 050 04 01      | 50 006 390   |
| A 605 050 13 01      | 50 006 391   |
| A 606 050 11 27      | 26047        |
| A 606 050 14 27      |              |
| A 606 053 02 30      | 81-26178     |
| A 606 053 05 01      | 26264        |
| A 606 053 06 01      |              |
| A 606 053 06 05      | 26046        |
| A 606 053 07 01      | 26264        |
| A 606 053 07 05      | 26046        |
| A 606 053 11 01      | 26045        |
| A 606 053 12 29      | 81-26175     |
| A 606 053 13 29      | 81-26176     |
| A 611 053 15 29      | 81-2602      |

## COMPARISON LIST

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| <b>MERCEDES-BENZ</b> |                  |
| A 615 011 05 10      | 88 588 190       |
| A 615 011 09 10      |                  |
| A 615 011 10 10      |                  |
| A 615 011 11 10      |                  |
| A 615 011 12 10      |                  |
| A 615 011 15 10      |                  |
| A 615 030 00 40      | 87 489 600       |
| A 615 030 00 60      | 87 696 600       |
| A 615 030 01 40      | 87 489 610       |
| A 615 030 01 60      | 87 696 610       |
| A 615 030 02 40      | 87 489 620       |
| A 615 030 02 60      | 87 696 620       |
| A 615 030 03 40      | 87 489 630       |
| A 615 030 03 60      | 87 696 630       |
| A 615 030 04 40      | 87 489 640       |
| A 615 030 04 60      | 87 696 640       |
| A 615 053 00 01      | 2641             |
| A 615 053 01 01      |                  |
| A 615 053 04 05      | 261118           |
| A 615 053 05 01      | 2641             |
| A 615 053 07 05      | 261118           |
| A 615 586 01 03      | 87 741 610       |
| A 615 586 02 03      | 87 741 620       |
| A 615 586 03 03      | 87 741 630       |
| A 615 586 04 03      | 87 741 640       |
| A 615 586 05 03      | 87 744 600       |
| A 615 586 06 03      | 87 744 610       |
| A 615 586 09 03      | 87 744 640       |
| A 615 586 11 03      | 87 741 610       |
| A 615 586 12 03      | 87 741 620       |
| A 615 586 13 03      | 87 741 630       |
| A 615 586 14 03      | 87 741 640       |
| A 615 586 15 03      | 87 741 620       |
| A 615 586 16 03      |                  |
| A 615 586 17 03      | 87 744 600       |
| A 615 586 18 03      | 87 744 610       |
| A 615 586 21 03      | 87 744 640       |
| A 615 586 22 03      | 87 696 600       |
| A 615 586 23 03      | 87 696 610       |
| A 615 586 24 03      | 87 696 620       |
| A 615 586 25 03      | 87 696 630       |
| A 615 586 26 03      | 87 696 640       |
| A 615 586 34 03      | 87 489 600       |
| A 615 586 35 03      | 87 489 610       |
| A 615 586 36 03      | 87 489 620       |
| A 615 586 37 03      | 87 489 630       |
| A 615 586 38 03      | 87 489 640       |
| A 616 011 03 10      | 88 681 190       |
| A 616 011 05 10      |                  |
| A 616 011 06 10      |                  |
| A 616 011 07 10      |                  |
| A 616 011 08 10      |                  |
| A 616 011 09 10      |                  |
| A 616 011 10 10      |                  |
| A 616 011 11 10      |                  |
| A 616 011 12 10      |                  |
| A 616 030 00 24      | 80 00184 1 1 000 |
| A 616 030 01 40      | 87 693 600       |
| A 616 030 02 40      | 87 693 610       |
| A 616 030 05 40      | 87 695 600       |
| A 616 030 06 40      | 87 695 610       |
| A 616 030 07 40      | 87 695 620       |
| A 616 030 08 40      | 87 695 630       |
| A 616 030 09 40      | 87 695 640       |



| REF-No.              | ITEM No.   |
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| <b>MERCEDES-BENZ</b> |            |
| A 616 030 39 17      | 93 444 600 |
| A 616 030 40 17      |            |
| A 616 030 41 17      |            |
| A 616 030 52 17      |            |
| A 616 030 53 17      |            |
| A 616 030 55 17      |            |
| A 616 030 57 17      |            |
| A 616 030 58 17      |            |
| A 616 030 60 17      |            |
| A 616 030 64 17      |            |
| A 616 030 65 17      |            |
| A 616 030 66 17      |            |
| A 616 030 69 17      |            |
| A 616 030 74 17      | 93 444 630 |
| A 616 050 00 27      | 261117     |
| A 616 050 01 27      |            |
| A 616 050 05 27      |            |
| A 616 053 03 01      | 2605       |
| A 616 053 03 29      | 81-2602    |
| A 616 053 03 30      | 81-2604    |
| A 616 053 04 01      | 2605       |
| A 616 586 00 03      | 87 695 600 |
| A 616 586 01 03      | 87 695 610 |
| A 616 586 02 03      | 87 695 620 |
| A 616 586 03 03      | 87 695 630 |
| A 616 586 04 03      | 87 695 640 |
| A 616 586 05 03      | 87 695 610 |
| A 616 586 06 03      | 87 695 620 |
| A 616 586 07 03      | 87 695 630 |
| A 616 586 08 03      | 87 695 640 |
| A 617 030 00 40      | 87 693 600 |
| A 617 030 00 60      | 87 694 600 |
| A 617 030 00 62      | 78 616 600 |
| A 617 030 01 40      | 87 693 610 |
| A 617 030 01 60      | 87 694 610 |
| A 617 030 01 62      | 78 616 610 |
| A 617 030 02 40      | 87 693 620 |
| A 617 030 02 60      | 87 694 620 |
| A 617 030 02 62      | 78 616 620 |
| A 617 030 03 40      | 87 693 630 |
| A 617 030 03 60      | 87 694 630 |
| A 617 030 04 40      | 87 693 640 |
| A 617 030 04 60      | 87 694 640 |
| A 617 030 05 40      | 87 488 600 |
| A 617 030 06 40      | 87 488 610 |
| A 617 030 07 40      | 87 488 620 |
| A 617 030 08 40      | 87 488 630 |
| A 617 030 09 40      | 87 488 640 |
| A 617 050 00 27      | 261117     |
| A 617 586 00 03      | 87 693 600 |
| A 617 586 01 03      | 87 693 610 |
| A 617 586 02 03      | 87 693 620 |
| A 617 586 03 03      | 87 693 630 |
| A 617 586 04 03      | 87 693 640 |
| A 617 586 05 03      | 87 694 600 |
| A 617 586 06 03      | 87 694 610 |
| A 617 586 07 03      | 87 694 620 |
| A 617 586 08 03      | 87 694 630 |
| A 617 586 09 03      | 87 694 640 |
| A 617 586 10 03      | 87 693 610 |
| A 617 586 11 03      | 87 693 620 |
| A 617 586 12 03      | 87 693 630 |
| A 617 586 13 03      | 87 693 640 |
| A 617 586 14 03      | 87 488 600 |
| A 617 586 16 03      | 87 488 620 |
| A 617 586 17 03      | 87 488 630 |
| A 617 586 18 03      | 87 488 640 |
| A 617 586 19 03      | 78 616 600 |

| REF-No.                | ITEM No.         |
|------------------------|------------------|
| <b>MERCEDES-BENZ</b>   |                  |
| A 617 586 20 03        | 78 616 610       |
| A 617 586 21 03        | 78616620         |
| A 621 053 36 30        | 81-2604          |
| A 642 050 00 80        | 50 006 432       |
| A 642 050 01 80        |                  |
| A 651 053 00 01        | 7.21440.51.0     |
| <b>MITSUBISHI</b>      |                  |
| 1052A448               | MS-1845A         |
| 1052A468               |                  |
| 1115A117               | CB-1845A         |
| 30319-10010            | MS-1812GP        |
| 31309-08101            | TW-1115K         |
| 31619-00700 (4 CYL.)   | PB-1078J         |
| 31619-02100            | CB-1812GP STD    |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| JP01-48803 000         | 40 069 600       |
| LI-25000               | 89 436 190       |
| M 345 611              | 50 005 301       |
| M 855 991              |                  |
| M287714                | 78 859 608       |
| M616666                | 7.22818.57.0     |
| M887703                | 77 753 600       |
| M889381                | 77 752 600       |
| MD 002813              | CB-1085A         |
| MD 008888              | BB-1085A         |
| MD 008889              |                  |
| MD 020381              | MS-1131A         |
| MD 026440              | MS-1819A STD     |
| MD 050140              | 50 006 329       |
| MD 091399              | MS-1821A         |
| MD 105269              | MS-1822A         |
| MD 105277              | CB-1822A         |
| MD 32749 4/9 8         | MS-1827A         |
| MD 327503              | CB-1827A STD     |
| MD003788               | S3143            |
| MD016441               | 81-75000         |
| MD016445               | 81-75001         |
| MD016460               | V3142            |
| MD016461               | S3143            |
| MD030863               | 50 005 095       |
| MD050103               | 50 007 648       |
| MD083661               | V3841            |
| MD083662               | S3840            |
| MD103393               | 80 00428 1 0 000 |
| MD109736               | 50 003 151       |
| MD127840               | V3439            |
| MD127841               | S3438            |
| MD128659               | TW-1822A         |
| MD129423               | CB-1085A STD     |
| MD151382               | 50 007 599       |
| MD171130               | 50 007 600       |
| MD184383               | MS-1821A STD     |
| MD185926               | 50 003 151       |
| MD198404               | 821000           |
| MD198406               | 821001           |
| MD303750               | 50 003 152       |
| MD310665               | MS-1845A         |
| MD326349               | MS-1834A STD     |
| MD337560               | 50 007 599       |
| MD339767               |                  |
| MD348983               | 50 003 152       |
| MD351820               | TW-1834A STD     |
| MD352127               | 50 006 481       |
| MD352128               | 50 006 482       |
| MD374820               | TW-1845A STD     |
| MD376687               | 50 007 600       |

| <b>REF-No.</b>    | <b>ITEM No.</b> |
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| <b>MITSUBISHI</b> |                 |
| MD377561          | 50 007 599      |
| MD972002          | 50 005 124      |
| MD974649          | 50 005 095      |
| MD974999          | 50 005 124      |
| MD997076          | 50 005 095      |
| MD997609          |                 |
| MD997686          | 50 005 124      |
| ME 011530         | MS-1807GP       |
| ME 012234         | PB-1807J        |
| ME 020328         | TW-1055K        |
| ME 200022         | MS-1832GP       |
| ME 200046         | CB-1832GP       |
| ME 999250         | CB-1807GP       |
| ME 999384         | MS-1807GP       |
| ME001041          | MS-1812GP       |
| ME002001          | CB-1812GP       |
| ME002019          |                 |
| ME011593          | SH-1807K        |
| ME011594          |                 |
| ME012234          | PB-1809J        |
| ME013644          | TW-1807K        |
| ME029225          | SH-1807K        |
| ME200280          | TW-1832A STD    |
| ME200281          |                 |
| ME200691          | 50 007 059      |
| ME201780          | 40 069 600      |
| ME201781          |                 |
| ME201782          |                 |
| ME202620          | 50 003 153      |
| ME203223          | 40 054 600      |
| ME203224          |                 |
| ME203225          |                 |
| ME997202          | MS-1812GP STD   |
| ME999080          |                 |
| MN960097          | 50 006 432      |
| MN980134          | 7.07152.12.0    |
| MN980266          |                 |
| MN980447          |                 |
| MR547077          | 7.28342.15.0    |
| MW30638635        | 7.22818.57.0    |
| MW30662336        |                 |
| MW30662345        |                 |
| MW30670108        |                 |
| MW30774534        |                 |
| MW30777076        |                 |
| <b>NISSAN</b>     |                 |
| 11012 76200       | 88 603 110      |
| 11012 76201       |                 |
| 11012-762 00      |                 |
| 11012-762 01      |                 |
| 12011-69T61       | 99 371 600      |
| 12011-69T62       |                 |
| 12030-02N00       | PB-1192J        |
| 12030-16 A 01     | PB-1173J        |
| 12030-31 N 00     | PB-1194J        |
| 12030-40 F 00     | PB-1209J        |
| 12030-43G00       | PB-1190J        |
| 12030-57J00       | PB-1217J        |
| 12030-77A00       | PB-1208J        |
| 12030-L2000       | PB-1182J        |
| 12030-V0700       | PB-1189J        |
| 12030-Z5000       | PB-1180J        |
| 12111-00Q0C       | 77 752 600      |
| 12111-00QAE       |                 |
| 12111-02N01       | CB-1192GP       |
| 12111-02P00       | CB-1210A        |
| 12111-11M00       | CB-1174GP       |
| 12111-20910       | CB-1045GP       |

## COMPARISON LIST

| REF-No.       | ITEM No.     |
|---------------|--------------|
| <b>NISSAN</b> |              |
| 12111-22J00   | CB-1217A     |
| 12111-22J02   |              |
| 12111-40F00   | CB-1209GP    |
| 12111-40V10   | CB-1210A     |
| 12111-43 G 01 | CB-1195GP    |
| 12111-43G01   | CB-1190GP    |
| 12111-77A00   | CB-1208A     |
| 12111-85G00   | CB-1221A     |
| 12111-D0200   | CB-1173GP    |
| 12111-P 5100  | CB-1002GP    |
| 12111-V5211   | CB-1210A     |
| 12111-V7200   | CB-1207A     |
| 12117-Z5500   | CB-2801GP    |
| 12207-01M00   | MS-1174GP    |
| 12207-05E00   | MS-1218GP    |
| 12207-06 J 00 | MS-1195GP    |
| 12207-23001   | MS-1043GP    |
| 12207-30P00   | MS-1211GP    |
| 12207-30P10   |              |
| 12207-30P20   |              |
| 12207-40F00   | MS-1209GP    |
| 12207-43G01   | MS-1190GP    |
| 12207-54T10   |              |
| 12207-61507   | MS-1058GP    |
| 12207-73400   | MS-1047GP    |
| 12207-77A00   | MS-1208A     |
| 12207-77A10   |              |
| 12207-85G00   | MS-1221A     |
| 12207-F6500   | MS-1211GP    |
| 12207-F6510   |              |
| 12207-J2000   | MS-1180GP    |
| 12207-J6510   |              |
| 12207-M7201   | MS-1087GP    |
| 12207-U6001   | MS-1183GP    |
| 12207-V1701   | MS-1182GP    |
| 12210-00Q0D   | 77 753 600   |
| 12210-00Q0E   |              |
| 12210-00QAC   |              |
| 12210-00QAE   |              |
| 12210-00QAF   |              |
| 12214-02P00   | MS-1211GP    |
| 12214-40V00   |              |
| 12214-40V10   |              |
| 12215-02P25   |              |
| 12215-40F00   | MS-1209GP    |
| 12215-G5525   | MS-1218GP    |
| 12223-40F00   | MS-1209GP    |
| 12230-02P00   | MS-1211GP    |
| 12230-40V00   |              |
| 12230-40V10   |              |
| 12231-02P25   |              |
| 12231-G5525   | MS-1218GP    |
| 12247-40F00   | MS-1209GP    |
| 12247-G5525   | MS-1218GP    |
| 12255-40F00   | MS-1209GP    |
| 12261-02P00   | MS-1211GP    |
| 12261-40V00   |              |
| 12261-40V10   |              |
| 12261-54A00   | MS-1217A     |
| 12261-85G00   | MS-1221A     |
| 12263-30P00   | MS-1211GP    |
| 12263-F6500   |              |
| 12270-F6500   |              |
| 12280-00QAD   | 78 859 608   |
| 12280-77A00   | TW-1208A     |
| 12280-J2000   | TW-1122J     |
| 13002-71204   | SH-1003A STD |
| 13020 VB100   | 50 006 330   |

| REF-No.       | ITEM No.     |
|---------------|--------------|
| <b>NISSAN</b> |              |
| 13201-6F900   | 537627       |
| 132016F900    |              |
| 13202-6F900   | 537628       |
| 132026F900    |              |
| 13212-D0110   | 81-70001     |
| 13231-40L05   | 50 007 602   |
| 1323400Q0A    | 50 006 432   |
| 14710-AW301   | 7.22818.57.0 |
| 14710-AW302   |              |
| 14710-AW303   |              |
| 14920-00Q0B   |              |
| 14920-00QAD   |              |
| 14920-00QAE   |              |
| 14920-00QAF   |              |
| 14920-00QAG   |              |
| 15010-00Q0B   | 7.07919.20.0 |
| 15010-00Q0H   |              |
| 15010-00Q1C   |              |
| 15010-00Q3K   |              |
| 15010-00QAC   |              |
| 15010-00QAE   |              |
| 15010-00QAF   |              |
| 15010-43G03   | 7.31025.01.0 |
| 15010-43G04   |              |
| 15010-43G05   |              |
| 15010-43G06   |              |
| 15010-G2401   |              |
| 21010-57J01   | 50 005 169   |
| 21010-57J02   |              |
| 21010-57J03   |              |
| 21010-57J25   |              |
| 21010-57J26   |              |
| A2010-7F406   | 40 060 600   |
| <b>OPEL</b>   |              |
| 05506961      | 7.02242.32.0 |
| 05506975      |              |
| 06 40 000     | 50 006 416   |
| 06 40 003     |              |
| 06 40 004     |              |
| 06 40 008     |              |
| 06 40 010     |              |
| 06 40 020     |              |
| 06 40 056     |              |
| 06 40 057     |              |
| 06 40 067     |              |
| 06 40 520     |              |
| 06 40 521     |              |
| 0622754       | 77 272 600   |
| 0636025       | 50006152     |
| 0642008       | 81-4213      |
| 09110714      | 7.02256.19.0 |
| 12 38 788     | 7.18222.01.0 |
| 12569240      |              |
| 13 34 025     | 50 005 059   |
| 13 34 041     | 50 005 734   |
| 13 34 046     | 50 005 738   |
| 13 34 050     | 50 005 734   |
| 13 34 053     |              |
| 13 34 065     | 50 005 059   |
| 13 34 066     | 50 005 738   |
| 13 34 069     | 50 005 746   |
| 13 34 098     | 50 005 059   |
| 13 34 115     | 50 005 746   |
| 13105950      | 7.02256.38.0 |
| 16017460      | 7.18222.01.0 |
| 16137039      |              |
| 17108187      | 7.05432.11.0 |
| 17111946      |              |
| 17111947      |              |

## COMPARISON LIST

| REF-No.     | ITEM No.     |
|-------------|--------------|
| <b>OPEL</b> |              |
| 17112023    | 7.05432.00.0 |
| 17112027    | 7.05432.01.0 |
| 17112031    | 7.05432.00.0 |
| 17113196    | 7.05432.11.0 |
| 24402788    | 40 383 600   |
| 24402789    |              |
| 24402790    |              |
| 24402791    | 40 383 620   |
| 24433078    | 291106       |
| 24433079    | 291107       |
| 24463778    | 291120       |
| 25061468    | 7.02242.32.0 |
| 25061477    |              |
| 25105107    | 7.02604.15.0 |
| 25106073    |              |
| 25133391    |              |
| 25162012    |              |
| 25164596    |              |
| 44 01 770   | 7.07919.00.0 |
| 44 01 771   | 7.07919.20.0 |
| 44 02 714   | 7.02256.19.0 |
| 44 09 162   | 50 005 301   |
| 44 09 585   | 7.22818.57.0 |
| 44 11 044   | 7.07919.20.0 |
| 44 11 757   | 7.22818.57.0 |
| 44 12 632   |              |
| 44 13 408   |              |
| 44 14 956   | 7.07919.00.0 |
| 44 14 957   | 7.07919.20.0 |
| 44 15 798   | 7.22818.57.0 |
| 44 16 575   |              |
| 44 17 490   | 7.07919.20.0 |
| 44 18 771   | 7.07919.00.0 |
| 44 24 219   |              |
| 44 30 902   | 7.22818.57.0 |
| 44 33 523   | 7.07919.00.0 |
| 44 33 722   | 7.07919.20.0 |
| 44 33 986   | 7.02256.19.0 |
| 44 34 599   | 7.07919.00.0 |
| 44 35 108   | 7.07919.20.0 |
| 4400328     | 50 009 280   |
| 4402545     | 77 752 600   |
| 4403782     | 78 859 608   |
| 4431246     | 50 006 432   |
| 4435353     | 77 753 600   |
| 55557862    | 291106       |
| 55558728    | 291107       |
| 55565339    | 29456        |
| 55567797    |              |
| 55568831    | 29455        |
| 55568832    | 29456        |
| 55570170    | 29455        |
| 55570171    | 29456        |
| 55572518    | 291123       |
| 55572519    | 291124       |
| 56 14 666   | TW-1626A STD |
| 56 23 041   | 94 637 610   |
| 5640577     | 50 006 483   |
| 58 07 468   | 7.02256.38.0 |
| 58 51 010   | 7.22138.50.0 |
| 58 51 019   |              |
| 58 51 027   | 7.22414.07.0 |
| 6 14 891    | TW-1626A     |
| 6 18 046    | 87 410 600   |

## COMPARISON LIST

| REF-No.     | ITEM No.   |
|-------------|------------|
| <b>OPEL</b> |            |
| 6 18 065    | MS-1625GP  |
| 6 18 066    |            |
| 6 18 067    |            |
| 6 18 068    |            |
| 6 18 207    |            |
| 6 18 209    |            |
| 6 18 210    |            |
| 6 18 211    |            |
| 6 18 320    | 87 410 620 |
| 6 18 745    | 87 410 600 |
| 6 18 746    |            |
| 6 18 770    | 87 410 610 |
| 6 18 776    | 87 410 620 |
| 6 18 777    | 87 410 610 |
| 6 18 778    | 87 410 620 |
| 6 22 712    | 87 993 600 |
| 6 22 730    | 87 409 600 |
| 6 22 743    | CB-1624A   |
| 6 22 744    |            |
| 6 22 745    |            |
| 6 22 791    | 87 409 620 |
| 6 22 941    | 87 409 600 |
| 6 22 943    | 87 409 610 |
| 6 22 967    |            |
| 6 23 169    | 90 556 605 |
| 6 23 180    | 90 555 605 |
| 6 24 201    | 90 556 623 |
| 6 24 202    | 90 555 623 |
| 6 36 001    | 50 006 291 |
| 6 36 010    | 50 006 293 |
| 6 36 014    |            |
| 6 36 117    | 50 006 299 |
| 6 36 121    | 50 006 295 |
| 6 36 125    | 50 006 296 |
| 6 36 181    | 50 006 392 |
| 6 36 197    | 50 006 279 |
| 6 36 202    | 50 006 297 |
| 6 36 205    | 50 006 272 |
| 6 40 007    | 50 006 436 |
| 6 40 013    |            |
| 6 40 025    | 50 006 483 |
| 6 40 051    | 50 006 457 |
| 6 40 059    |            |
| 6 40 065    | 50 007 596 |
| 6 40 066    | 50 006 436 |
| 6 40 068    | 50 006 483 |
| 6 40 579    | 50 006 406 |
| 6 40 582    |            |
| 6 40 587    |            |
| 6 40 588    |            |
| 6 40 766    | 50 006 487 |
| 6 40 768    |            |
| 6 41 002    | 29287      |
| 6 41 034    | 29397      |
| 6 41 045    | 29455      |
| 6 41 051    |            |
| 6 41 061    | 29397      |
| 6 41 094    | 29455      |
| 6 41 095    | 29456      |
| 6 41 096    |            |
| 6 41 100    | 291124     |
| 6 41 302    | 29296      |
| 6 41 340    | 291120     |
| 6 41 353    | 29416      |
| 6 41 364    | 29456      |
| 6 41 375    | 291120     |
| 6 41 379    | 291107     |
| 6 41 401    |            |
| 6 42 011    | 291106     |



## COMPARISON LIST

| REF-No.     | ITEM No.     |
|-------------|--------------|
| <b>OPEL</b> |              |
| 6 42 029    | 291123       |
| 6 42 078    | 291106       |
| 6 42 361    | MK-5H        |
| 6 42 364    | KK-8H        |
| 6 42 367    | MK-7H        |
| 6 42 651    | 29182        |
| 6 42 679    | 29316        |
| 6 42 819    | 33416        |
| 6 42 854    | 29300        |
| 6 46 009    | 50 005 818   |
| 6 46 009    | 7.07919.12.0 |
| 6 46 041    | 50 005 818   |
| 6 46 041    | 7.07919.12.0 |
| 6 46 132    | 50 005 818   |
| 6 46 132    | 7.07919.12.0 |
| 6 46 133    | 50 005 818   |
| 6 46 133    | 7.07919.12.0 |
| 62 38 927   | 7.18222.01.0 |
| 8 15 004    | 7.21287.53.0 |
| 8 15 005    |              |
| 8 15 701    | 7.18222.01.0 |
| 8 16 025    | 7.02242.32.0 |
| 8 16 055    |              |
| 8 16 056    |              |
| 8 16 064    |              |
| 8 16 074    |              |
| 8 16 075    |              |
| 8 17 253    | 7.05432.00.0 |
| 8 17 254    | 7.05432.01.0 |
| 8 17 255    | 7.05432.00.0 |
| 8 17 256    | 7.05432.11.0 |
| 8 17 640    |              |
| 8 26 548    |              |
| 8 26 550    |              |
| 8 36 584    | 7.22701.10.0 |
| 8 36 627    |              |
| 8 38 628    |              |
| 8 55 305    | 7.02604.15.0 |
| 8 55 315    |              |
| 8 55 328    |              |
| 8 55 329    |              |
| 8 55 333    |              |
| 8 57 022    | 7.22296.02.0 |
| 8 57 062    |              |
| 90009534    | 29182        |
| 90020443    | 7.21287.53.0 |
| 90076745    | 50 006 487   |
| 90093810    | 87 410 600   |
| 90093811    | 87 410 610   |
| 90093812    | 87 410 620   |
| 90097110    | MK-7H        |
| 90106815    | KK-8H        |
| 90114837    | 87 393 600   |
| 90144227    | 50 005 059   |
| 90167397    | 7.21287.53.0 |
| 90169285    | 50 006 487   |
| 90169309    | 29182        |
| 90169315    | 33416        |
| 90232973    | 29316        |
| 90232977    | 29300        |
| 90271484    | 50 006 299   |
| 90273368    | 50 006 295   |
| 90273814    | 50 006 296   |
| 90295011    | 29316        |
| 90295015    | 29300        |
| 90295215    | 50 006 457   |
| 90295883    | 90 556 605   |
| 90295886    | 90 556 623   |

## COMPARISON LIST

| REF-No.     | ITEM No.     |
|-------------|--------------|
| <b>OPEL</b> |              |
| 90297083    | 90 555 605   |
| 90297086    | 90 555 623   |
| 90323514    | 50 006 406   |
| 90323519    | 29287        |
| 90323524    | 29296        |
| 90325660    | 50 005 059   |
| 90349239    |              |
| 90369451    | 50 005 818   |
| 90369451    | 7.07919.12.0 |
| 90412712    | 29397        |
| 90412912    |              |
| 90442241    | 50 005 818   |
| 90442241    | 7.07919.12.0 |
| 90443549    | 50 005 734   |
| 90443882    | 50 006 279   |
| 90444079    | 50 005 738   |
| 90444311    | 50 005 734   |
| 90444316    | 50 005 818   |
| 90444316    | 7.07919.12.0 |
| 90444758    | 50 006 297   |
| 90444760    | 50 006 293   |
| 90470420    | 7.22296.02.0 |
| 90486628    | 50 006 272   |
| 90490317    | 7.20469.51.0 |
| 90499097    | 29416        |
| 90502282    | 50 006 406   |
| 90510859    | 77 272 600   |
| 90529527    | 29455        |
| 90529529    | 29456        |
| 90529533    | MK-5H        |
| 90529535    | 50 006 483   |
| 90529673    | 7.22701.10.0 |
| 90530039    | 7.22138.50.0 |
| 90531109    | 81-4215      |
| 90541505    | 50 005 818   |
| 90541505    | 7.07919.12.0 |
| 90542357    | 7.22138.50.0 |
| 90542830    | 7.22296.02.0 |
| 90543282    | 7.22701.10.0 |
| 90570695    | 94 637 610   |
| 90571101    | 7.22414.07.0 |
| 90571685    | 40 383 600   |
| 90571686    |              |
| 90571687    |              |
| 90571688    | 40 383 620   |
| 9108328     | 50 009 280   |
| 9109770     | 7.07919.00.0 |
| 9109771     | 7.07919.20.0 |
| 91153672    | 50 007 596   |
| 9128346     | 50 006 483   |
| 9129211     |              |
| 9158474     | 29456        |
| 9158477     | 29455        |
| 9158589     | 81-4215      |
| 9192793     | 50 005 059   |
| 9192797     | 50 005 738   |
| 9193149     | 7.22701.10.0 |
| 9202717     | 40 383 600   |
| 9202719     |              |
| 9202720     | 40 383 620   |
| 93151803    | 7.02242.32.0 |
| 93151805    |              |
| 93160003    | 7.22818.57.0 |
| 93160196    | 7.07919.20.0 |
| 93160643    |              |

## COMPARISON LIST

| REF-No.                | ITEM No.      |
|------------------------|---------------|
| <b>OPEL</b>            |               |
| 93160754               | 7.22818.57.0  |
| 93161069               |               |
| 93161219               |               |
| 93161487               |               |
| 93161686               | 50 006 432    |
| 93179145               | 7.07919.00.0  |
| 93179146               | 7.07919.20.0  |
| 93183146               | 7.22818.57.0  |
| 93184596               | 87 410 600    |
| 93184597               | 87 410 610    |
| 93184599               | 87 410 600    |
| 93184600               | 87 410 610    |
| 93184601               | 87 410 620    |
| 93188701               | 7.22818.57.0  |
| 93190706               | 7.07919.20.0  |
| 93196152               | 7.07919.00.0  |
| 93198105               |               |
| 93198143               | 7.07919.20.0  |
| 93198237               | 7.02256.19.0  |
| 93198384               | 7.07919.00.0  |
| 93198472               | 7.07919.20.0  |
| 94321679               | TW-1626A      |
| 94381678               | CB-1624A      |
| 94381679               |               |
| 94381680               |               |
| 94381684               | MS-1625GP STD |
| 94381685               |               |
| 94381686               |               |
| 94381687               |               |
| 95521215               | 7.07919.00.0  |
| 95522418               | 7.07919.20.0  |
| 95527992               | 7.07919.00.0  |
| 97018586               | 7.02604.15.0  |
| 97114682               | 50 005 746    |
| 97376393               | TW-1626A      |
| 97379831               | MS-1625GP STD |
| 97379833               |               |
| 97379834               |               |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0  |
| <b>PEUGEOT</b>         |               |
| 0111 39                | 89 033 190    |
| 0113 57                | 77 127 608    |
| 0113 91                | 77 131 608    |
| 0113 93                | 77 098 608    |
| 0113 F3                | 77 127 608    |
| 0113 F6                |               |
| 0113 H2                | 77 098 608    |
| 0113 J4                |               |
| 0113 N7                | 77 884 600    |
| 0117 79                | 78863608      |
| 0220 16                | 81-5303       |
| 0220 17                | 81-5316       |
| 0220 55                | 81-5314       |
| 0220 59                | 81-5318       |
| 0220 63                | 81-5315       |
| 0220 64                | 81-5322       |
| 0220 65                | 81-5317       |
| 0220 65                | 81-5320       |
| 0220 72                | 81-5323       |
| 0220 75                | 81-5326       |
| 0220 76                |               |
| 0220 83                | 81-5329       |
| 0220 85                | 81-5324       |
| 0220 93                | 81-5327       |
| 0221 13                | 81-1526       |
| 0221 17                | 81-5316       |
| 0221 19                | 81-5319       |

| REF-No.        | ITEM No.         |
|----------------|------------------|
| <b>PEUGEOT</b> |                  |
| 0221 21        | 81-5325          |
| 0221 24        | 81-5334          |
| 0221 25        | 81-5333          |
| 0603 79        | 50 009 280       |
| 0606 43        | 77 736 600       |
| 0606 N7        | 77 088 608       |
| 0606 Q8        | 77 155 600       |
| 0606 R8        | 77 603 600       |
| 0606 S5        | 77 714 600       |
| 0623 61        | 93 625 600       |
| 0628 K7        | 99 879 620       |
| 0628 N3        | 99 879 601       |
| 0640 31        | 80 00038 1 1 000 |
| 0640 33        | 80 00041 1 0 000 |
| 0640 43        | 80 00037 1 0 000 |
| 0640 81        |                  |
| 0801 55        | 50 006 263       |
| 0801 C2        |                  |
| 0801 C9        | 50 006 265       |
| 0801 E8        | 50 006 220       |
| 0801 K7        | 50 006 264       |
| 0801 T5        | 50 006 389       |
| 0801 T9        | 50 007 571       |
| 0903 46        | 50 006 407       |
| 0903 54        | 50 006 136       |
| 0903 58        | 50 006 430       |
| 0903 59        |                  |
| 0903 64        |                  |
| 0907 24        | 50 006 181       |
| 0942 22        | 50 006 428       |
| 0942 25        | 50 006 458       |
| 0942 30        | 50 006 428       |
| 0942 31        |                  |
| 0942 33        | 50 007 603       |
| 0942 34        | 50 006 428       |
| 0942 40        |                  |
| 0942 42        | 50 006 432       |
| 0942 45        | 50 006 428       |
| 0942 51        | 50 006 432       |
| 0942 52        |                  |
| 0942 53        |                  |
| 0942 54        |                  |
| 0948 36        | 536226           |
| 0948 56        | 537853           |
| 0948 57        | 537840           |
| 0948 58        | 537841           |
| 0948 59        | 537746           |
| 0948 72        | 537503           |
| 0948 74        | 537627           |
| 0948 75        | 537131           |
| 0948 82        | 537141           |
| 0948 86        | 537006           |
| 0948 87        | 537853           |
| 0948 91        | 539019           |
| 0948 92        | 537006           |
| 0948 94        | 531005           |
| 0948 95        | 531003           |
| 0948 A2        | 171120           |
| 0949 32        | 538930           |
| 0949 47        | 537747           |
| 0949 57        | 537851           |
| 0949 59        | 539003           |
| 0949 60        | 537747           |
| 0949 73        | 537450           |
| 0949 74        | 537747           |
| 0949 79        | 537554           |
| 0949 80        | 537628           |
| 0949 81        | 537132           |

# COMPARISON LIST

| REF-No.        | ITEM No.     |
|----------------|--------------|
| <b>PEUGEOT</b> |              |
| 0949 87        | 537148       |
| 0949 92        | 533033       |
| 0949 96        | 531004       |
| 0949 A0        | 171055       |
| 0949 A6        | 533033       |
| 0950 05        | KK-8H        |
| 0950 12        | KK-7H        |
| 0950 13        | MK-7H        |
| 0950 14        | MK-8H        |
| 1001 50        | 7.06595.13.0 |
| 1001 56        | 7.07919.11.0 |
| 1001 69        | 50 005 853   |
| 1001 84        | 50 005 860   |
| 1001 C9        | 7.06595.13.0 |
| 1103 G7        | 7.09269.37.0 |
| 1103 H4        |              |
| 1103 N1        |              |
| 1201 48        | 50 005 320   |
| 1201 51        |              |
| 1201 52        | 50 005 313   |
| 1201 60        | 50 005 320   |
| 1201 62        |              |
| 1201 65        | 50 005 313   |
| 1201 67        |              |
| 1201 91        |              |
| 1201 A4        |              |
| 1201 C4        | 50 005 329   |
| 1201 E1        | 7.07152.14.0 |
| 1201 E3        | 50 005 310   |
| 1201 E7        | 7.07152.14.0 |
| 1201 F4        |              |
| 1201 F5        |              |
| 1201 F7        |              |
| 1201 G4        |              |
| 1201 G5        |              |
| 1201 J1        |              |
| 1201 J2        |              |
| 1201 K1        |              |
| 1201 L2        |              |
| 1207 18        | 50 005 310   |
| 1207 23        |              |
| 1450 34        | 7.21749.50.0 |
| 1450 52        |              |
| 1450 55        |              |
| 1450 59        | 7.21287.53.0 |
| 1455 04        | 7.00468.07.0 |
| 1525 19        | 7.22466.91.0 |
| 1525 52        | 7.00468.02.0 |
| 1525 53        | 7.02700.04.0 |
| 1525 94        | 7.00468.02.0 |
| 1525 R4        | 7.00468.91.0 |
| 1525 T2        |              |
| 1525 TZ        | 7.00468.07.0 |
| 1531 24        | 3.32038.01.0 |
| 1609417480     | 7.07152.14.0 |
| 1626 25        | 7.02256.03.0 |
| 1626 35        | 7.24809.53.0 |
| 1628 LQ        | 7.02256.24.0 |
| 1920 4S        | 7.18222.01.0 |
| 1920 4X        | 7.05432.06.0 |
| 1920 7S        | 7.07759.60.0 |
| 1920 FC        | 7.18222.01.0 |
| 1920 N1        | 7.05432.02.0 |
| 4565 42        | 7.24808.11.0 |
| 4565 53        |              |
| 4565 60        |              |
| 4565 61        | 7.22666.03.0 |
| 4565 64        |              |
| 4599 24        | 4.05292.50.0 |

| REF-No.                | ITEM No.     |
|------------------------|--------------|
| <b>PEUGEOT</b>         |              |
| 5946 07                | 7.18222.01.0 |
| 5946 09                |              |
| 96 508 633 80          | 7.09269.37.0 |
| 9629471080             | 7.07759.60.0 |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>RENAULT</b>         |              |
| 00 03 102 891          | 81-5115      |
| 07 10 939 000          |              |
| 07 10 942 500          | 81-5117      |
| 08 54 895 300          | MK-7H2       |
| 15 01 005 65R          | 7.07919.00.0 |
| 15 01 013 08R          | 7.07919.20.0 |
| 15 01 054 28R          | 7.07919.00.0 |
| 50 00 297 602          | 20161481405  |
| 50 01 001 245          | RK-8         |
| 50 01 001 581          | 81-17114     |
| 50 01 849 884          | 20161481405  |
| 50 01 850 379          | 20161481406  |
| 50 01 853 804          |              |
| 60 01 008 001          | 7.21287.53.0 |
| 60 01 008 899          | 7.21440.53.0 |
| 60 01 548 029          | 511018       |
| 60 01 548 030          | 511017       |
| 77 00 100 788          | 7.02256.19.0 |
| 77 00 100 939          | 50 006 427   |
| 77 00 102 349          | 50 007 540   |
| 77 00 102 351          | 50 007 541   |
| 77 00 102 353          | 50 007 542   |
| 77 00 102 355          | 50 007 543   |
| 77 00 102 357          | 50 007 544   |
| 77 00 102 359          | 50 007 545   |
| 77 00 102 361          | 50 007 546   |
| 77 00 102 363          | 50 007 547   |
| 77 00 103 628          | 50 007 548   |
| 77 00 103 630          | 50 007 549   |
| 77 00 105 042          | 7.03703.53.0 |
| 77 00 106 678          | 50 006 198   |
| 77 00 107 797          | 7.22818.57.0 |
| 77 00 110 924          | 40 070 600   |
| 77 00 273 273          | 7.05270.46.0 |
| 77 00 273 371          | 511017       |
| 77 00 273 373          |              |
| 77 00 377 175          | 7.21903.75.0 |
| 77 00 427 700          | 7.02550.21.0 |
| 77 00 564 872          | 89 060 110   |
| 77 00 585 457          | 89 584 110   |
| 77 00 599 113          | 7.31737.01.0 |
| 77 00 663 545          | 515319       |
| 77 00 687 710          | 7.21287.53.0 |
| 77 00 692 312          | 515319       |
| 77 00 696 117          | 517963       |
| 77 00 704 262          | 7.21749.50.0 |
| 77 00 706 876          | 7.18222.01.0 |
| 77 00 716 248          | 50 006 459   |
| 77 00 722 393          | 7.21287.53.0 |
| 77 00 723 168          | 7.21776.50.0 |
| 77 00 725 145          | KK-7H        |
| 77 00 726 305          | 7.21780.50.0 |
| 77 00 728 131          |              |
| 77 00 733 545          | 7.21776.50.0 |
| 77 00 734 250          | 7.21780.50.0 |
| 77 00 736 091          | 7.31737.01.0 |
| 77 00 746 375          | 7.05270.51.0 |
| 77 00 767 117          | 7.20469.51.0 |
| 77 00 820 287          | 7.00468.24.0 |

## COMPARISON LIST

| REF-No.        | ITEM No.         |
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| <b>RENAULT</b> |                  |
| 77 00 827 640  | 7.02550.21.0     |
| 77 00 829 316  |                  |
| 77 00 853 390  | 511017           |
| 77 00 854 148  | 7.05270.51.0     |
| 77 00 854 506  | 7.05270.47.0     |
| 77 00 855 358  | 7.21287.53.0     |
| 77 00 859 570  | 50 005 865       |
| 77 00 860 246  | 7.05270.45.0     |
| 77 00 862 076  | 50 006 275       |
| 77 00 862 426  | 7.05270.51.0     |
| 77 00 864 218  | 50 005 865       |
| 77 00 864 220  |                  |
| 77 00 864 987  | 7.05270.46.0     |
| 77 00 865 832  | 511018           |
| 77 00 865 934  |                  |
| 77 00 867 295  | 7.05270.47.0     |
| 77 00 870 318  | 7.05270.51.0     |
| 77 00 872 299  | 50 006 278       |
| 77 01 030 863  | 171120           |
| 77 01 046 398  | 50 009 280       |
| 77 01 062 312  | 50 006 432       |
| 77 01 068 472  | 7.05270.45.0     |
| 77 01 348 117  | 7.21749.50.0     |
| 77 01 348 415  | 87 845 608       |
| 77 01 348 419  | 77 085 608       |
| 77 01 348 420  | 77 085 618       |
| 77 01 349 400  | 7.21749.50.0     |
| 77 01 349 569  | 77 089 608       |
| 77 01 349 570  | 77 090 608       |
| 77 01 349 572  | 77 089 618       |
| 77 01 349 573  | 77 090 618       |
| 77 01 365 509  | 7.21749.50.0     |
| 77 01 460 147  | 536226           |
| 77 01 461 338  | 515319           |
| 77 01 462 678  | 171120           |
| 77 01 462 809  | 50 005 301       |
| 77 01 462 814  | 517963           |
| 77 01 462 824  | 78 859 608       |
| 77 01 463 082  | 517981           |
| 77 01 463 111  | 50 005 301       |
| 77 01 463 397  |                  |
| 77 01 463 603  | 171120           |
| 77 01 464 736  | 50 005 301       |
| 77 01 465 088  | 511017           |
| 77 01 465 090  | 511018           |
| 77 01 465 816  | 50 005 301       |
| 77 01 466 305  | 90 436 960       |
| 77 01 466 578  | 50 005 301       |
| 77 01 468 419  | 511018           |
| 77 01 468 491  | 50 005 301       |
| 77 01 468 492  |                  |
| 77 01 471 264  | 87 845 608       |
| 77 01 473 365  | 50 005 301       |
| 77 01 473 556  | 77 753 600       |
| 77 01 590 269  | 50 005 865       |
| 77 01 611 364  |                  |
| 77 01 629 626  | 90 468 800       |
| 77 01 633 125  | 7.31737.01.0     |
| 77 01 669 290  | 50 005 858       |
| 77 01 669 290  | 7.07919.00.0     |
| 77 01 693 576  |                  |
| 77 01 693 577  | 50 005 858       |
| 77 01 693 577  | 7.07919.00.0     |
| 77 11 130 009  | 80 00229 1 0 000 |
| 77 11 130 052  | 77 753 600       |
| 77 11 130 061  | 77 752 600       |
| 77 11 130 062  |                  |
| 77 11 130 073  |                  |



| <b>REF-No.</b>         | <b>ITEM No.</b> |
|------------------------|-----------------|
| <b>RENAULT</b>         |                 |
| 79 00 000 681          | 538930          |
| 79 10 012 490          | 7.21749.50.0    |
| 82 00 088 934          | 7.07919.20.0    |
| 82 00 194 608          | 50 005 858      |
| 82 00 194 608          | 7.07919.00.0    |
| 82 00 199 281          | 7.07919.20.0    |
| 82 00 222 704          | 50 005 858      |
| 82 00 222 704          | 7.07919.00.0    |
| 82 00 229 190          | 7.22818.57.0    |
| 82 00 231 630          |                 |
| 82 00 243 154          | 7.07919.20.0    |
| 82 00 279 948          | 50 005 858      |
| 82 00 279 948          | 7.07919.00.0    |
| 82 00 279 953          | 7.07919.20.0    |
| 82 00 282 880          | 7.22818.57.0    |
| 82 00 360 200          |                 |
| 82 00 467 001          |                 |
| 82 00 542 997          |                 |
| 82 00 590 862          | 7.07919.20.0    |
| 82 00 590 864          | 7.07919.00.0    |
| 82 00 741 631          |                 |
| 82 00 741 635          | 7.07919.20.0    |
| 82 00 762 597          | 7.02256.19.0    |
| 82 00 783 524          | 7.07919.00.0    |
| 82 00 783 526          | 7.07919.20.0    |
| 89 33 000 153          | 7.18222.01.0    |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0    |
| <b>SEAT</b>            |                 |
| 020 012 306 A          | 81-1755         |
| 021 109 601 L          | 331040          |
| 021 906 265 AC         | 7.05270.96.0    |
| 021 906 265 AD         | 7.05270.88.0    |
| 021 906 265 AK         |                 |
| 021 906 265 AQ         | 7.05270.96.0    |
| 026 121 005 A          | 50 005 148      |
| 026 121 005 A          | 7.07152.46.0    |
| 026 121 005 C          | 50 005 148      |
| 026 121 005 C          | 7.07152.46.0    |
| 026 121 005 E          | 50 005 148      |
| 026 121 005 E          | 7.07152.46.0    |
| 026 121 005 G          | 50 005 148      |
| 026 121 005 G          | 7.07152.46.0    |
| 026 121 005 H          | 50 005 148      |
| 026 121 005 H          | 7.07152.46.0    |
| 026 121 010            |                 |
| 026 121 010 C          |                 |
| 026 121 010 CV         |                 |
| 026 121 010 CX         |                 |
| 026 121 010 F          |                 |
| 026 121 010 FV         |                 |
| 026 121 010 FX         |                 |
| 026 121 010 V          |                 |
| 026 121 010 X          |                 |
| 027 115 105            | 7.07919.08.0    |
| 027 115 105 E          |                 |
| 028 109 601 D          | 39486           |
| 028 109 601 J          | 39502           |
| 028 109 611 K          | 39503           |
| 028 115 105 G          | 50 005 806      |
| 028 145 101 A          | 7.24808.51.0    |
| 028 145 101 F          |                 |
| 028 906 283 F          | 7.21895.55.0    |
| 028 906 461            | 7.22684.18.0    |
| 028109601H             | 39423           |
| 030 133 064 D          | 7.03703.37.0    |
| 030 906 265 BH         | 7.05271.40.0    |
| 030109601AH            | 39530           |

## COMPARISON LIST

| REF-No.        | ITEM No.     |
|----------------|--------------|
| <b>SEAT</b>    |              |
| 032109611G     | 39467        |
| 035109601J     | 33282        |
| 035109601K     |              |
| 036 115 105 B  | 7.06595.12.0 |
| 036 115 105 D  |              |
| 037 109 601    | 33403        |
| 037 109 611B   | 33416        |
| 037 121 005 B  | 50 005 148   |
| 037 121 005 C  |              |
| 037 121 005 C  | 7.07152.46.0 |
| 037 121 010    |              |
| 037 121 010 A  |              |
| 037 121 010 AX |              |
| 037 121 010 B  |              |
| 037 121 010 BX |              |
| 037 121 010 C  | 50 005 148   |
| 037 121 010 C  | 7.07152.46.0 |
| 037 121 010 CX | 50 005 148   |
| 037 121 010 CX | 7.07152.46.0 |
| 037 906 265 AB | 7.05270.88.0 |
| 037 906 265 AD | 7.05270.96.0 |
| 038 121 011 C  | 7.07152.12.0 |
| 038 121 011 CX |              |
| 038 121 011 D  |              |
| 038 121 011 DX |              |
| 038 121 011 G  |              |
| 038 121 011 GX |              |
| 038 121 011 H  |              |
| 038 121 011 HX |              |
| 038 121 011 J  |              |
| 038 121 011 JX |              |
| 038 121 011 K  |              |
| 038 121 011 KX |              |
| 038 131 501    | 7.22477.10.0 |
| 038 131 501 BB |              |
| 038 906 461 C  | 7.22684.18.0 |
| 038 906 461 D  |              |
| 03L 121 011 B  | 7.07152.12.0 |
| 03L 121 011 BX |              |
| 03L 121 011 G  |              |
| 03L 121 011 GV |              |
| 03L 121 011 GX |              |
| 046 905 291 A  | 7.05817.00.0 |
| 048 109 611B   | 33416        |
| 048109601A     | 33313        |
| 049 115 105 A  | 7.07919.08.0 |
| 055 115 105    |              |
| 055 115 105 D  |              |
| 068 115 105 BK | 50 005 806   |
| 068 117 021 B  | 7.09269.27.0 |
| 068 121 005 A  | 50 005 148   |
| 068 121 005 A  | 7.07152.46.0 |
| 068 121 010 A  |              |
| 068 121 010 AX |              |
| 069 109 601 F  | 39123        |
| 069 109 601 H  | 39143        |
| 06A 906 461    | 7.22684.18.0 |

| REF-No.                | ITEM No.     |
|------------------------|--------------|
| <b>SEAT</b>            |              |
| 074 121 004            | 7.07152.44.0 |
| 074 121 004 A          |              |
| 074 121 004 AV         |              |
| 074 121 004 AX         |              |
| 074 121 004 B          |              |
| 074 121 004 BX         |              |
| 074 121 004 F          |              |
| 074 121 004 FX         |              |
| 074 121 004 V          |              |
| 074 121 004 X          |              |
| 074 121 005 M          |              |
| 074 121 005 MX         |              |
| 074 121 005 N          |              |
| 074 121 005 NV         |              |
| 074 906 461            | 7.18221.51.0 |
| 074 906 461 B          | 7.22684.18.0 |
| 074 906 461 BX         |              |
| 078 906 265 H          | 7.05270.96.0 |
| 078 906 265 L          | 7.05270.88.0 |
| 078109601B             | 33403        |
| 191 906 090            | 7.22042.51.0 |
| 191 906 091 E          |              |
| 1H0 906 091            | 7.02550.58.0 |
| 1H0 906 091D           | 7.02550.56.0 |
| 1H0 906 627            | 7.21903.70.0 |
| 1H0 906 627 A          | 7.21903.75.0 |
| 1H0 919 051C           | 7.02550.55.0 |
| 1H0 919 051D           |              |
| 1H0 919 051Q           |              |
| 1H0 919 651H           | 7.02550.56.0 |
| 1H0 919 651K           | 7.02550.57.0 |
| 1H0 919 651N           | 7.02550.55.0 |
| 1H0 919 651P           | 7.02550.57.0 |
| 1L0 919 051D           | 7.02550.55.0 |
| 6N0 919 051E           |              |
| 6N0 919 051J           |              |
| 7M0 906 265 C          | 7.05270.88.0 |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| ZBA 198 451 A          | 87 722 600   |
| <b>SKODA</b>           |              |
| 021 906 265 AC         | 7.05270.96.0 |
| 021 906 265 AD         | 7.05270.88.0 |
| 021 906 265 AK         |              |
| 021 906 265 AQ         | 7.05270.96.0 |
| 026 121 005 A          | 7.07152.46.0 |
| 026 121 005 C          |              |
| 026 121 005 E          |              |
| 026 121 005 G          |              |
| 026 121 005 H          |              |
| 026 121 010            |              |
| 026 121 010 C          |              |
| 026 121 010 CV         |              |
| 026 121 010 CX         |              |
| 026 121 010 F          |              |
| 026 121 010 FV         |              |
| 026 121 010 FX         |              |
| 026 121 010 V          |              |
| 026 121 010 X          |              |
| 027 115 105            | 7.07919.08.0 |
| 027 115 105 E          |              |
| 028 109 601 D          | 39486        |
| 028 109 601 J          | 39502        |
| 028 109 611 K          | 39503        |
| 028 145 101 A          | 7.24808.51.0 |
| 028 145 101 F          |              |
| 028 906283 A           | 7.21895.55.0 |
| 028 906283 F           |              |
| 028 906283 J           |              |

| REF-No.        | ITEM No.     |
|----------------|--------------|
| <b>SKODA</b>   |              |
| 030 133 064 D  | 7.03703.37.0 |
| 030109601AH    | 39530        |
| 032109611G     | 39467        |
| 036 115 105 B  | 7.06595.12.0 |
| 036 115 105 D  |              |
| 037 121 005 C  | 7.07152.46.0 |
| 037 121 010    |              |
| 037 121 010 A  |              |
| 037 121 010 AX |              |
| 037 121 010 B  |              |
| 037 121 010 BX |              |
| 037 121 010 C  |              |
| 037 121 010 CX |              |
| 037 906 265 AB | 7.05270.88.0 |
| 037 906 265 AD | 7.05270.96.0 |
| 038 121 011 C  | 7.07152.12.0 |
| 038 121 011 CX |              |
| 038 121 011 D  |              |
| 038 121 011 DX |              |
| 038 121 011 G  |              |
| 038 121 011 GX |              |
| 038 121 011 H  |              |
| 038 121 011 HX |              |
| 038 121 011 J  |              |
| 038 121 011 JX |              |
| 038 121 011 K  |              |
| 038 121 011 KX |              |
| 038 131 501 BB | 7.22477.10.0 |
| 038 906 461 C  | 7.22684.18.0 |
| 038 906 461 D  |              |
| 03L 121 011 B  | 7.07152.12.0 |
| 03L 121 011 BX |              |
| 03L 121 011 G  |              |
| 03L 121 011 GV |              |
| 03L 121 011 GX |              |
| 046 905 291 A  | 7.05817.00.0 |
| 048 109 611B   | 33416        |
| 049 115 105 A  | 7.07919.08.0 |
| 054 906267     | 7.21483.54.0 |
| 055 115 105    | 7.07919.08.0 |
| 055 115 105 D  |              |
| 068 117 021 B  | 7.09269.27.0 |
| 068 121 005 A  | 7.07152.46.0 |
| 068 121 010 A  |              |
| 068 121 010 AX |              |
| 06A 906 461    | 7.22684.18.0 |
| 06A 906 461 N  |              |
| 074 121 004    | 7.07152.44.0 |
| 074 121 004 A  |              |
| 074 121 004 AV |              |
| 074 121 004 AX |              |
| 074 121 004 B  |              |
| 074 121 004 BX |              |
| 074 121 004 F  |              |
| 074 121 004 FX |              |
| 074 121 004 V  |              |
| 074 121 004 X  |              |
| 074 121 005 M  |              |
| 074 121 005 MX |              |
| 074 121 005 N  |              |
| 074 121 005 NV |              |
| 074 906 461    | 7.18221.51.0 |
| 074 906 461 B  | 7.22684.18.0 |
| 074 906 461 BX |              |
| 078 906 265 H  | 7.05270.96.0 |
| 078 906 265 L  | 7.05270.88.0 |
| 078109601B     | 33403        |
| 1H0 906 627    | 7.21903.70.0 |
| 1H0 906 627 A  | 7.21903.75.0 |
| 6U0 133517     | 7.20469.51.0 |

| REF-No.                | ITEM No.     |
|------------------------|--------------|
| <b>SKODA</b>           |              |
| 7M0 906 265 C          | 7.05270.88.0 |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>SUBARU</b>          |              |
| 18213-60B00            | 7.02604.15.0 |
| 18213-64B00            |              |
| <b>SUZUKI</b>          |              |
| 12340-67JG1-000        | 77 753 600   |
| 12340-67JG2-000        |              |
| 12350-67JG0-0B0        | 78 859 608   |
| 12860-84E00-000        | 50 006 436   |
| 12915-66G00            | 537747       |
| 12915-82000            | S3664        |
| 12915-86CA0            | 537747       |
| 1291582000             | S3664        |
| 13800-63J00            | 7.28342.15.0 |
| 13800-84E00            |              |
| 16100-73001            | 7.07919.02.0 |
| 16100-73002            |              |
| 16100-73003            |              |
| 16100-73004            |              |
| 16100M73053            |              |
| 16100M73054            |              |
| 16100M73093            |              |
| 16100M73173            |              |
| 16100M73183            |              |
| 18117-73J00            | 7.02256.24.0 |
| 18117-73J00-000        |              |
| 18130-86CT0            | 7.22666.03.0 |
| 18130-86CT0-000        |              |
| 18213-60B00            | 7.02604.15.0 |
| 18213-60B00-000        |              |
| 18213-64B00            |              |
| 18213-82010            |              |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>TALBOT</b>          |              |
| 7910 031944            | 7.21749.50.0 |
| 9150 706180            |              |
| 9150 730680            |              |
| 9153 796680            |              |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>TOYOTA</b>          |              |
| 11011-17010            | TW-1436A     |
| 11011-35011            | TW-1133A     |
| 11011-35020            | TW-1405A     |
| 11011-38010            | TW-1133A     |
| 11011-54010            | TW-1161A     |
| 11011-56010            | TW-1417A     |
| 11011-56020            |              |
| 11011-64010            | TW-1408A     |
| 11011-76004            | TW-1133A     |
| 11011-76005            |              |
| 11011-87101            | TW-2511A     |
| 11011-87201            | TW-2507A     |
| 11011-87701            | TW-2500A STD |
| 11122-15020            | 81-4214      |
| 11122-54010            | 81-71002     |
| 11461-17010            | 89 822 190   |
| 11701-13010            | MS-1416A     |
| 11701-13011            |              |
| 11701-17010            | MS-1436A     |
| 11701-30020            | MS-1452A     |
| 11701-35030            | MS-1405GP    |
| 11701-54060            | MS-1406A     |
| 11701-54061            |              |

## COMPARISON LIST

| REF-No.       | ITEM No.     |
|---------------|--------------|
| <b>TOYOTA</b> |              |
| 11701-56010   | MS-1428A     |
| 11701-60320   | MS-1404A     |
| 11701-63020   |              |
| 11701-63021   |              |
| 11701-64050   | MS-1421A     |
| 11701-64071   | MS-1448A     |
| 11701-65010   | MS-1437GP    |
| 11701-67020   | MS-1452A     |
| 11701-70012   | MS-1404A     |
| 11701-71020   | MS-1407A     |
| 11701-75010   | MS-1435A     |
| 11701-76013   | MS-1407A     |
| 11701-87101   | MS-2511A     |
| 11701-87102   |              |
| 11701-88342   | MS-1404A     |
| 11701-88360   |              |
| 11702-38011   | MS-1405GP    |
| 11702-56010   | MS-1121A     |
| 11802-13020   | SH-1056A     |
| 11802-22010   |              |
| 11802-22011   |              |
| 11802-54010   | SH-1161A     |
| 11802-54020   | SH-1431A     |
| 11802-56010   | SH-1401A     |
| 11802-56011   |              |
| 11802-56030   | SH-1428A     |
| 11802-71010   | SH-1407A     |
| 11802-76001   | SH-1056A     |
| 11802-76011   | SH-1407A     |
| 13041-13040   | CB-1416A     |
| 13041-17010   | CB-1436A     |
| 13041-54012   | CB-1406A     |
| 13041-54040   | CB-1411A     |
| 13041-56010   | CB-1121A     |
| 13041-56040   | CB-1429A     |
| 13041-58010   | CB-1401A     |
| 13041-63020   | CB-1404A     |
| 13041-64030   | CB-1408A     |
| 13041-64031   |              |
| 13041-64050   | CB-1421A     |
| 13041-64071   | CB-1448A     |
| 13041-64072   | CB-1453A     |
| 13041-65020   | CB-1437GP    |
| 13041-67030   | CB-1452A     |
| 13041-71011   | CB-1407A     |
| 13041-71020   |              |
| 13041-71021   |              |
| 13041-74010   | CB-1419GP    |
| 13041-75010   | CB-1435A     |
| 13041-76001   | CB-1416A     |
| 13041-76014   | CB-1407A     |
| 13041-76016   |              |
| 13041-76018   | CB-1421A     |
| 13041-76021   | CB-1407A     |
| 13041-87201   | CB-2507A     |
| 13041-87705   | CB-2501A     |
| 13041-88360   | CB-1419GP    |
| 13202-33010   | CB-1133GP    |
| 13202-33011   |              |
| 13202-56010   | CB-1121A     |
| 13202-58010   | CB-1401A     |
| 13266-21910   | PB-1063J STD |
| 13501 67010   | 50 007 064   |
| 13711-54040   | 711030       |
| 13715-67040   | 711031       |
| 13750-71020   | 50 007 661   |

| REF-No.         | ITEM No.     |
|-----------------|--------------|
| <b>TOYOTA</b>   |              |
| 15100-64020     | 7.06595.18.0 |
| 15100-64040     |              |
| 15100-64041     |              |
| 15100-64042     |              |
| 16100-59155     | 50 005 186   |
| 16100-59255     |              |
| 16100-59256     |              |
| 16100-59257     |              |
| 16100-79075     | 50 005 187   |
| 16100-79185     |              |
| 16110-09010     |              |
| 16110-79025     |              |
| 16110-79026     |              |
| 22204-07010     | 7.28342.15.0 |
| 22204-0D020     |              |
| 22204-21010     |              |
| 8946529545      | 7.05271.60.0 |
| 8946539435      |              |
| 8946539445      |              |
| 90999-13114     | PB-1406J     |
| 90999-70048     | PB-1063J     |
| 90999-70063     | PB-1056J     |
| 90999-73065     | PB-1428J     |
| 90999-73069     | PB-1063J     |
| 90999-73070     | PB-1056J     |
| 90999-73083     | PB-1063J     |
| 90999-73088     | PB-1401J     |
| 90999-73099     | PB-1417J     |
| 90999-73102     | PB-1421J     |
| 90999-73115     | PB-1431J     |
| 90999-73122     | PB-1417J     |
| 90999-73136     | PB-1452J     |
| <b>VAUXHALL</b> |              |
| 09110714        | 7.02256.19.0 |
| 12 38 788       | 7.18222.01.0 |
| 12569240        |              |
| 13105950        | 7.02256.38.0 |
| 16017460        | 7.18222.01.0 |
| 16137039        |              |
| 17108187        | 7.05432.11.0 |
| 17111946        |              |
| 17111947        |              |
| 17112023        | 7.05432.00.0 |
| 17112027        | 7.05432.01.0 |
| 17112031        | 7.05432.00.0 |
| 17113196        | 7.05432.11.0 |
| 25105107        | 7.02604.15.0 |
| 25106073        |              |
| 25133391        |              |
| 25162012        |              |
| 25164596        |              |
| 44 01 770       | 7.07919.00.0 |
| 44 01 771       | 7.07919.20.0 |
| 44 02 714       | 7.02256.19.0 |
| 44 09 585       | 7.22818.57.0 |
| 44 11 044       | 7.07919.20.0 |
| 44 11 757       | 7.22818.57.0 |
| 44 12 632       |              |
| 44 13 408       |              |
| 44 14 956       | 7.07919.00.0 |
| 44 14 957       | 7.07919.20.0 |
| 44 15 798       | 7.22818.57.0 |
| 44 16 575       |              |
| 44 17 490       | 7.07919.20.0 |
| 44 18 771       | 7.07919.00.0 |
| 44 24 219       |              |
| 44 30 902       | 7.22818.57.0 |
| 44 33 523       | 7.07919.00.0 |
| 44 33 722       | 7.07919.20.0 |



## COMPARISON LIST

| REF-No.         | ITEM No.     |
|-----------------|--------------|
| <b>VAUXHALL</b> |              |
| 44 33 986       | 7.02256.19.0 |
| 44 34 599       | 7.07919.00.0 |
| 44 35 108       | 7.07919.20.0 |
| 58 07 468       | 7.02256.38.0 |
| 58 51 010       | 7.22138.50.0 |
| 58 51 019       |              |
| 58 51 027       | 7.22414.07.0 |
| 6 46 009        | 50 005 818   |
| 6 46 009        | 7.07919.12.0 |
| 6 46 041        | 50 005 818   |
| 6 46 041        | 7.07919.12.0 |
| 6 46 132        | 50 005 818   |
| 6 46 132        | 7.07919.12.0 |
| 6 46 133        | 50 005 818   |
| 6 46 133        | 7.07919.12.0 |
| 62 38 927       | 7.18222.01.0 |
| 8 15 701        |              |
| 8 17 253        | 7.05432.00.0 |
| 8 17 254        | 7.05432.01.0 |
| 8 17 255        | 7.05432.00.0 |
| 8 17 256        | 7.05432.11.0 |
| 8 17 640        |              |
| 8 26 548        |              |
| 8 26 550        |              |
| 8 36 584        | 7.22701.10.0 |
| 8 36 627        |              |
| 8 38 628        |              |
| 8 55 305        | 7.02604.15.0 |
| 8 55 315        |              |
| 8 55 328        |              |
| 8 55 329        |              |
| 8 55 333        |              |
| 8 57 022        | 7.22296.02.0 |
| 8 57 062        |              |
| 90 169 309      | 29182        |
| 90 232 973      | 29316        |
| 90 232 977      | 29300        |
| 90 323 519      | 29287        |
| 90 323 524      | 29296        |
| 90 412 912      | 29397        |
| 90 412 974      | 291120       |
| 90 499 097      | 29416        |
| 90 529 527      | 29455        |
| 90 529 529      | 29456        |
| 90106325        | 81-4213      |
| 90369451        | 50 005 818   |
| 90369451        | 7.07919.12.0 |
| 90442241        | 50 005 818   |
| 90442241        | 7.07919.12.0 |
| 90444316        | 50 005 818   |
| 90444316        | 7.07919.12.0 |
| 90470420        | 7.22296.02.0 |
| 90529534        | 50 006 436   |
| 90529673        | 7.22701.10.0 |
| 90530039        | 7.22138.50.0 |
| 90541505        | 50 005 818   |
| 90541505        | 7.07919.12.0 |
| 90542357        | 7.22138.50.0 |
| 90542632        | 50 006 436   |
| 90542830        | 7.22296.02.0 |
| 90543282        | 7.22701.10.0 |
| 90571101        | 7.22414.07.0 |
| 91 58 474       | 29456        |
| 91 58 477       | 29455        |
| 9109770         | 7.07919.00.0 |
| 9109771         | 7.07919.20.0 |
| 9110545         | 77 752 600   |
| 9111782         | 78 859 608   |

| REF-No.                | ITEM No.         |
|------------------------|------------------|
| <b>VAUXHALL</b>        |                  |
| 9128603                | 50 006 436       |
| 9193149                | 7.22701.10.0     |
| 93160003               | 7.22818.57.0     |
| 93160643               | 7.07919.20.0     |
| 93160754               | 7.22818.57.0     |
| 93161069               |                  |
| 93161219               |                  |
| 93161487               |                  |
| 93179145               | 7.07919.00.0     |
| 93179146               | 7.07919.20.0     |
| 93183146               | 7.22818.57.0     |
| 93188701               |                  |
| 93190706               | 7.07919.20.0     |
| 93196152               | 7.07919.00.0     |
| 93198105               |                  |
| 93198143               | 7.07919.20.0     |
| 93198237               | 7.02256.19.0     |
| 93198384               | 7.07919.00.0     |
| 93198472               | 7.07919.20.0     |
| 93198526               | 77 753 600       |
| 95521215               | 7.07919.00.0     |
| 95522418               | 7.07919.20.0     |
| 95527992               | 7.07919.00.0     |
| 97018586               | 7.02604.15.0     |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>VOLKSWAGEN</b>      |                  |
| 000 VT5 077            | 7.22684.18.0     |
| 021 101 402            | 81-3940          |
| 021 101 403 A          | 81-3941          |
| 021 101 416            | 81-3946          |
| 021 101 417 A          |                  |
| 021 101 417 A          | 81-3947          |
| 021 107 065 S          | 91 033 600       |
| 021 107 071 A          | 91 033 610       |
| 021 107 081 A          | 91 033 620       |
| 021 107 101            | 91 033 600       |
| 021 107 105            | 91 033 610       |
| 021 107 107            | 91 033 620       |
| 021 109 101 N          | 50 006 320       |
| 021 109 102 B          | 50 006 319       |
| 021 109 611G           | 331109           |
| 021 109 651            | MK-7H            |
| 021 131 101 A          | 7.22090.11.0     |
| 021 198 151            | 80 00010 1 1 000 |
| 021 198 491 A          | 77 821 600       |
| 021 906 091 B          | 7.21440.53.0     |
| 021 906 265 AC         | 7.05270.96.0     |
| 021 906 265 AD         | 7.05270.88.0     |
| 021 906 265 AK         |                  |
| 021 906 265 AQ         | 7.05270.96.0     |
| 022 109 309            | 50 007 625       |
| 025 101 065 CX         | 50 003 397       |
| 025 101 355 C          | 50 003 097       |
| 025 105 431            | 87 313 690       |
| 025 109 601            | 39112            |
| 025 109 601C           |                  |
| 025 109 612 A          | 3911             |
| 025 198 151            | 80 00270 1 0 000 |
| 025 198 461 A          | 87 412 601       |
| 026 103 501 B          | 85 957 694       |
| 026 103 521 B          | 85 958 694       |
| 026 105 431            | 87 324 690       |
| 026 107 065 A          | 93 872 600       |
| 026 107 065 B          | 93 928 600       |
| 026 107 065 D          |                  |
| 026 107 065 M          | 93 872 600       |

## COMPARISON LIST

| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 026 107 065 P     | 93 928 600       |
| 026 107 065 R     |                  |
| 026 107 071 A     | 93 872 610       |
| 026 107 071 D     | 93 928 610       |
| 026 107 071 M     | 93 872 610       |
| 026 107 071 N     | 93 876 610       |
| 026 107 071 P     | 93 928 610       |
| 026 107 071 R     |                  |
| 026 107 081 A     | 93 872 620       |
| 026 107 081 B     | 93 928 620       |
| 026 107 081 D     |                  |
| 026 107 081 H     | 93 876 620       |
| 026 107 081 M     | 93 872 620       |
| 026 107 081 N     | 93 876 620       |
| 026 107 081 P     | 93 928 620       |
| 026 107 081 R     |                  |
| 026 107 091 R     | 93 928 630       |
| 026 109 101M      | 50 006 397       |
| 026 121 005 A     | 50 005 148       |
| 026 121 005 A     | 7.07152.46.0     |
| 026 121 005 C     | 50 005 148       |
| 026 121 005 C     | 7.07152.46.0     |
| 026 121 005 E     | 50 005 148       |
| 026 121 005 E     | 7.07152.46.0     |
| 026 121 005 G     | 50 005 148       |
| 026 121 005 G     | 7.07152.46.0     |
| 026 121 005 H     | 50 005 148       |
| 026 121 005 H     | 7.07152.46.0     |
| 026 121 010       | 50 005 151       |
| 026 121 010       | 7.07152.46.0     |
| 026 121 010 C     | 50 005 151       |
| 026 121 010 C     | 7.07152.46.0     |
| 026 121 010 CV    | 50 005 151       |
| 026 121 010 CV    | 7.07152.46.0     |
| 026 121 010 CX    | 50 005 151       |
| 026 121 010 CX    | 7.07152.46.0     |
| 026 121 010 F     | 50 005 151       |
| 026 121 010 F     | 7.07152.46.0     |
| 026 121 010 FV    | 50 005 151       |
| 026 121 010 FV    | 7.07152.46.0     |
| 026 121 010 FX    | 50 005 151       |
| 026 121 010 FX    | 7.07152.46.0     |
| 026 121 010 V     | 50 005 151       |
| 026 121 010 V     | 7.07152.46.0     |
| 026 121 010 X     | 50 005 151       |
| 026 121 010 X     | 7.07152.46.0     |
| 026 198 151 A     | 80 00010 1 3 000 |
| 026 198 151 B     | 80 00010 1 2 000 |
| 026 198 153 B     | 80 00010 1 2 025 |
| 026 198 155 A     | 80 00010 1 3 050 |
| 026 198 155 B     | 80 00010 1 2 050 |
| 026 198 421       | 78 635 600       |
| 026105561B        | 87 581 600       |
| 026109101Q        | 50 007 594       |
| 027 115 105       | 7.07919.08.0     |
| 027 115 105 E     |                  |
| 028 103 351       | 50 003 069       |
| 028 103 351 A     | 50 003 073       |
| 028 103 351 D     | 50 003 069       |
| 028 103 351 M     | 50 003 107       |
| 028 105 431 C     | 77 214 690       |
| 028 105 431 C     | 77 291 690       |
| 028 105 431 D     | 77 150 690       |
| 028 105 431 D     | 77 151 690       |
| 028 105 431 E     | 77 150 690       |
| 028 105 431 E     | 77 151 690       |
| 028 105 701       | 77 213 600       |
| 028 105 701 J     |                  |

| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 028 107 065 BC    | 94 427 700       |
| 028 107 065 BS    |                  |
| 028 107 065 CA    | 94 428 700       |
| 028 107 065 CB    |                  |
| 028 107 065 CC    | 91 429 600       |
| 028 107 065 CF    | 91 386 600       |
| 028 107 065 F     |                  |
| 028 107 065 H     | 91 429 600       |
| 028 107 071       | 91 386 610       |
| 028 107 071 H     | 91 429 610       |
| 028 107 081       | 91 386 620       |
| 028 107 081 BJ    |                  |
| 028 107 081 F     |                  |
| 028 107 081 H     | 91 429 620       |
| 028 107 091 F     | 91 386 630       |
| 028 107 101 H     | 91 386 600       |
| 028 107 101 J     |                  |
| 028 107 101 N     |                  |
| 028 107 105 A     | 91 386 610       |
| 028 107 105 B     |                  |
| 028 107 105 D     |                  |
| 028 107 107 A     | 91 386 620       |
| 028 107 107 B     |                  |
| 028 107 107 D     |                  |
| 028 107 107 K     | 91 429 620       |
| 028 109 101 D     | 50 006 203       |
| 028 109 101 E     | 50 006 204       |
| 028 109 101 F     | 50 006 205       |
| 028 109 101 G     | 50 006 203       |
| 028 109 601 B     | 39395            |
| 028 109 601 D     | 39486            |
| 028 109 601 H     | 39423            |
| 028 109 601 J     | 39502            |
| 028 109 601A      | 39423            |
| 028 109 611 E     | 39474            |
| 028 109 611 K     | 39503            |
| 028 109 611G      | 331143           |
| 028 115 105 D     | 50 005 800       |
| 028 115 105 G     | 50 005 806       |
| 028 121 004       | 50 005 158       |
| 028 121 004 V     |                  |
| 028 121 004 X     |                  |
| 028 145 101 A     | 7.24808.51.0     |
| 028 145 101 F     |                  |
| 028 198 151       | 80 00008 1 0 000 |
| 028 198 151 A     |                  |
| 028 198 151 B     |                  |
| 028 198 155       | 80 00008 1 0 050 |
| 028 906 283 A     | 7.21895.55.0     |
| 028 906 283 F     |                  |
| 028 906 283 J     |                  |
| 028 906 461       | 7.22684.18.0     |
| 028 906 461 X     |                  |
| 029 198 175       | 80 00270 1 0 000 |
| 030 105 431 B     | 77 199 690       |
| 030 105 707 G     | 87 701 610       |
| 030 107 065 A     | 93 896 600       |
| 030 107 065 AJ    | 92 228 600       |
| 030 107 065 D     | 93 896 600       |
| 030 107 065 R     | 92 228 600       |
| 030 107 081 R     | 92 228 620       |
| 030 109 101 AM    | 50 006 380       |
| 030 109 601       | 39262            |
| 030 109 601 AH    | 39530            |
| 030 109 601 B     | 33046            |
| 030 109 601 C     |                  |
| 030 109 601 D     |                  |
| 030 109 601 F     |                  |
| 030 109 601 G     | 39360            |

## COMPARISON LIST

| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 030 109 601N      | 390058           |
| 030 109 611 A     | 39114            |
| 030 115 105 B     | 7.06595.12.0     |
| 030 115 105 N     |                  |
| 030 115 105 P     |                  |
| 030 121 005 N     | 50 005 139       |
| 030 121 005 NV    |                  |
| 030 121 005 NX    |                  |
| 030 121 008 D     |                  |
| 030 121 008 DX    |                  |
| 030 133 064 D     | 7.03703.37.0     |
| 030 906 265 BH    | 7.05271.40.0     |
| 032 105 701 H     | 77 307 600       |
| 032 109 101 S     | 50 006 382       |
| 032 109 611 G     | 39467            |
| 032105701L        | 77 307 600       |
| 032198151D        | 80 00261 1 0 000 |
| 033 105 707       | 87 464 610       |
| 033 198 151       | 80 00008 1 0 000 |
| 033 198 155       | 80 00008 1 0 050 |
| 034 105 505       | 77 206 620       |
| 034 109 309       | 50 006 460       |
| 034 109 309 AC    |                  |
| 034 109 309 AD    |                  |
| 034 109 309 N     |                  |
| 034 198 491 A     | 77 209 602       |
| 034 198 491 A     | 77 233 602       |
| 034 198 491 D     | 77 209 602       |
| 034 198 501       | 77 206 600       |
| 034 198 503       | 77 206 610       |
| 035 109 601 J     | 33282            |
| 035 109 601 K     |                  |
| 035 198 421       | 78 639 600       |
| 036 107 065 A     | 93 896 600       |
| 036 115 105 B     | 7.06595.12.0     |
| 036 115 105 D     |                  |
| 037 107 071 M     | 93 928 610       |
| 037 121 005 B     | 50 005 148       |
| 037 121 005 C     |                  |
| 037 121 005 C     | 7.07152.46.0     |
| 037 121 010       | 50 005 151       |
| 037 121 010       | 7.07152.46.0     |
| 037 121 010 A     | 50 005 151       |
| 037 121 010 A     | 7.07152.46.0     |
| 037 121 010 AX    | 50 005 151       |
| 037 121 010 AX    | 7.07152.46.0     |
| 037 121 010 B     |                  |
| 037 121 010 BX    |                  |
| 037 121 010 C     | 50 005 148       |
| 037 121 010 C     | 7.07152.46.0     |
| 037 121 010 CX    | 50 005 148       |
| 037 121 010 CX    | 7.07152.46.0     |
| 037 133 035 C     | 7.22017.52.0     |
| 037 133 035 H     |                  |
| 037 906 265 AB    | 7.05270.88.0     |
| 037 906 265 AD    | 7.05270.96.0     |
| 038 107 065 AA    | 94 427 700       |
| 038 107 065 AB    | 94 428 700       |

| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 038 121 011 C     | 7.07152.12.0     |
| 038 121 011 CX    |                  |
| 038 121 011 D     |                  |
| 038 121 011 DX    |                  |
| 038 121 011 G     |                  |
| 038 121 011 GX    |                  |
| 038 121 011 H     |                  |
| 038 121 011 HX    |                  |
| 038 121 011 J     |                  |
| 038 121 011 JX    |                  |
| 038 121 011 K     |                  |
| 038 121 011 KX    |                  |
| 038 131 501       | 7.22477.10.0     |
| 038 131 501 AG    |                  |
| 038 131 501 BB    |                  |
| 038 131 501 C     |                  |
| 038 198 151       | 80 00725 1 0 000 |
| 038 906 461 C     | 7.22684.18.0     |
| 038 906 461 D     |                  |
| 03L 121 011 B     | 7.07152.12.0     |
| 03L 121 011 BX    |                  |
| 03L 121 011 G     |                  |
| 03L 121 011 GV    |                  |
| 03L 121 011 GX    |                  |
| 043 109 611       | 33016            |
| 043 906 091       | 7.21287.53.0     |
| 044 107 065 G     | 90 942 600       |
| 044 107 065 H     |                  |
| 044 107 081       | 90 942 620       |
| 044 107 103 L     | 90 942 600       |
| 044 107 107 L     | 90 942 620       |
| 044 198 151       | 80 00264 1 0 000 |
| 046 109 101K      | 50 006 283       |
| 046 109 601G      | 39423            |
| 046 109 601J      |                  |
| 046 109 611 C     | 331142           |
| 046 109 611 E     |                  |
| 046 109 611 F     |                  |
| 046 905 291 A     | 7.05817.00.0     |
| 047 198 151 A     | 80 00577 1 0 000 |
| 048 105 431       | 77 198 690       |
| 048 109 601 A     | 33313            |
| 048 109 611 A     | 33048            |
| 048 109 611B      | 33416            |
| 049 109 601J      | 39423            |
| 049 109 611 F     | 33025            |
| 049 115 105 A     | 7.07919.08.0     |
| 050 109 101A      | 50 006 398       |
| 050 109 309       | 50 006 417       |
| 050 109 309 A     |                  |
| 050 109 309 H     |                  |
| 050 109 309 J     |                  |
| 051 109 022       | 50 006 306       |
| 051 109 022 B     |                  |
| 051 109 601 B     | 33308            |
| 052 198 151 F     | 80 00250 1 1 000 |
| 052 198 501       | 87 701 600       |
| 052 198 503       | 87 701 610       |
| 052 198 505       | 87 701 620       |
| 053 109 611       | 33048            |
| 054 906 267       | 7.21483.54.0     |
| 054 906 267 A     |                  |
| 055 115 105       | 7.07919.08.0     |
| 055 115 105 D     |                  |
| 056 109 311 A     | 50 007 621       |
| 056 109 651       | RK-8             |
| 056 198 451 A     | 87 722 600       |
| 056 198 453 A     | 87 722 610       |
| 056 198 455 A     | 87 722 620       |

## COMPARISON LIST

| REF-No.           | ITEM No.     |
|-------------------|--------------|
| <b>VOLKSWAGEN</b> |              |
| 056 198 455 B     | 87 421 620   |
| 056 198 457 A     | 87 722 630   |
| 056 198 457 B     | 87 421 630   |
| 060 906 089       | 7.21440.51.0 |
| 065 107 065 N     | 93 876 600   |
| 065 107 065 R     |              |
| 065 107 071 R     | 93 876 610   |
| 065 107 081 R     | 93 876 620   |
| 068 103 101 D     | 90 732 960   |
| 068 103 101 E     | 93 260 600   |
| 068 103 265 CX    | 50 003 358   |
| 068 103 265 DX    |              |
| 068 103 265EX     |              |
| 068 107 065 AB    | 93 260 600   |
| 068 107 065 AH    |              |
| 068 107 065 AJ    |              |
| 068 107 065 AL    | 90 732 600   |
| 068 107 065 AP    |              |
| 068 107 065 AT    |              |
| 068 107 065 BA    | 93 260 600   |
| 068 107 065 BC    |              |
| 068 107 065 BD    | 90 732 600   |
| 068 107 065 BE    |              |
| 068 107 065 C     |              |
| 068 107 065 D     | 93 260 600   |
| 068 107 065 E     |              |
| 068 107 065 F     |              |
| 068 107 065 H     |              |
| 068 107 065 N     | 90 732 600   |
| 068 107 071 AA    | 93 260 620   |
| 068 107 081 AA    | 90 732 610   |
| 068 107 081 AB    |              |
| 068 107 081 AG    | 93 260 610   |
| 068 107 081 AP    | 90 732 610   |
| 068 107 081 BB    | 93 260 610   |
| 068 107 081 BD    | 90 732 610   |
| 068 107 081 C     |              |
| 068 107 081 D     | 93 260 610   |
| 068 107 081 F     |              |
| 068 107 081 J     | 90 732 610   |
| 068 107 081 K     | 93 260 610   |
| 068 107 081 T     | 90 732 610   |
| 068 107 091 AB    | 90 732 620   |
| 068 107 091 AJ    | 93 260 610   |
| 068 107 091 AJ    | 93 260 620   |
| 068 107 091 AP    | 90 732 620   |
| 068 107 091 AQ    | 93 260 620   |
| 068 107 091 B     | 90 732 620   |
| 068 107 091 BA    |              |
| 068 107 091 BB    | 93 260 620   |
| 068 107 091 BD    | 90 732 620   |
| 068 107 091 BE    |              |
| 068 107 091 C     |              |
| 068 107 091 D     | 93 260 620   |
| 068 107 091 F     | 90 732 620   |
| 068 107 091 F     | 93 260 620   |
| 068 107 091 J     | 90 732 620   |
| 068 107 091 K     | 93 260 620   |
| 068 107 091 T     | 90 732 620   |
| 068 107 107 AC    | 90 732 610   |
| 068 107 109 AC    | 90 732 620   |
| 068 107 165 M     | 90 732 600   |
| 068 107 600       |              |
| 068 109 101       | 50 006 211   |
| 068 109 101 L     | 50 006 214   |
| 068 109 101B      | 50 006 211   |
| 068 109 101D      |              |
| 068 109 601 C     | 33028        |
| 068 109 601 D     | 4906         |



| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 068 109 601 L     | 39183            |
| 068 109 601 N     | 331103           |
| 068 109 611 L     | 331102           |
| 068 115 105 BK    | 50 005 806       |
| 068 117 021 B     | 7.09269.27.0     |
| 068 121 005 A     | 50 005 148       |
| 068 121 005 A     | 7.07152.46.0     |
| 068 121 010 A     | 50 005 151       |
| 068 121 010 A     | 7.07152.46.0     |
| 068 121 010 AX    | 50 005 151       |
| 068 121 010 AX    | 7.07152.46.0     |
| 068 145 101 A     | 7.24808.50.0     |
| 068 145 101 AX    |                  |
| 068 145 101 B     |                  |
| 068 145 101 BX    |                  |
| 068 145 101 C     |                  |
| 068 145 101 CX    |                  |
| 068 145 101 D     |                  |
| 068 145 101 E     |                  |
| 068 145 101 EX    |                  |
| 068 145 101 G     |                  |
| 068 145 101 GX    |                  |
| 068 198 151       | 90 732 600       |
| 068 198 155 A     | 80 00006 1 1 050 |
| 068 198 491       | 87 722 600       |
| 068 198 493       | 77 152 610       |
| 068 198 493       | 87 722 610       |
| 068 198 495       | 77 152 620       |
| 068 198 495       | 87 722 620       |
| 068 198 497       | 77 152 630       |
| 068 198 497       | 87 722 630       |
| 068 198 501       | 87 464 600       |
| 068 198 503       | 87 464 610       |
| 068 198 505       | 87 464 620       |
| 068 198 507       | 87 464 630       |
| 068107107E        | 93 260 600       |
| 069 103 101 A     | 90 732 960       |
| 069 105 431 A     | 87 342 690       |
| 069 105 431 A     | 87 344 690       |
| 069 107 065       | 93 260 600       |
| 069 107 065 A     | 90 732 600       |
| 069 107 065 B     |                  |
| 069 107 065 C     | 93 260 600       |
| 069 107 065 F     | 90 732 600       |
| 069 107 065 M     |                  |
| 069 107 065 P     |                  |
| 069 107 081       | 93 260 610       |
| 069 107 081 A     | 90 732 610       |
| 069 107 081 BA    |                  |
| 069 107 081 D     | 93 260 610       |
| 069 107 081 E     |                  |
| 069 107 081 M     | 90 732 610       |
| 069 107 081 P     |                  |
| 069 107 091       | 93 260 620       |
| 069 107 091 A     | 90 732 620       |
| 069 107 091 D     | 93 260 620       |
| 069 107 091 E     |                  |
| 069 107 091 M     | 90 732 620       |
| 069 107 091 P     |                  |
| 069 109 101P      | 50 006 216       |
| 069 109 601 D     | 33044            |
| 069 109 601 F     | 39123            |
| 069 109 601 H     | 39143            |
| 069 198 501 A     | 87 463 600       |
| 069 198 503 A     | 87 463 610       |
| 069 198 505 A     | 87 463 620       |
| 069 198 507 A     | 87 463 630       |
| 06A 109 601E      | 33403            |

| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 06A 906 461       | 7.22684.18.0     |
| 06A 906 461 N     |                  |
| 06A 906 461 X     |                  |
| 06A198151D        | 80 00012 1 0 000 |
| 070 129 530       | 7.20469.51.0     |
| 071 107 065 B     | 91 033 600       |
| 071 107 065 C     |                  |
| 072 145 100 C     | 7.22300.69.0     |
| 073 109 601 D     | 33046            |
| 073 198 155       | 80 00006 1 1 050 |
| 074 103 265 EX    | 50 003 415       |
| 074 103 351 A     | 50 003 101       |
| 074 103 351 C     | 50 003 115       |
| 074 103 351 D     | 50 003 113       |
| 074 107 065 E     | 99 742 700       |
| 074 107 065 F     | 99 743 700       |
| 074 109 101 A     | 50 006 215       |
| 074 109 101 B     | 50 006 216       |
| 074 109 101J      | 50 006 283       |
| 074 109 309       | 50 006 460       |
| 074 109 611       | 33049            |
| 074 121 004       | 50 005 551       |
| 074 121 004       | 7.07152.44.0     |
| 074 121 004 A     | 50 005 551       |
| 074 121 004 A     | 7.07152.44.0     |
| 074 121 004 AV    |                  |
| 074 121 004 AX    |                  |
| 074 121 004 B     |                  |
| 074 121 004 BX    |                  |
| 074 121 004 F     |                  |
| 074 121 004 FX    |                  |
| 074 121 004 V     | 50 005 551       |
| 074 121 004 V     | 7.07152.44.0     |
| 074 121 004 X     | 50 005 551       |
| 074 121 004 X     | 7.07152.44.0     |
| 074 121 005 M     |                  |
| 074 121 005 MX    |                  |
| 074 121 005 N     |                  |
| 074 121 005 NV    |                  |
| 074 129 463 A     | 7.24809.52.0     |
| 074 145 100 A     | 7.22300.69.0     |
| 074 906 461       | 7.18221.51.0     |
| 074 906 461 B     | 7.22684.18.0     |
| 074 906 461 BX    |                  |
| 075 103 351 L     | 50 003 072       |
| 075 103 351 N     |                  |
| 075 103 351 O     |                  |
| 075 107 065 A     | 90 732 600       |
| 075 107 065 F     |                  |
| 075 107 081 A     | 90 732 610       |
| 075 107 091 A     | 90 732 620       |
| 075 107 101 H     | 93 260 600       |
| 075 109 101 A     | 50 006 219       |
| 075 109 101 C     | 50 006 218       |
| 075 109 101 F     |                  |
| 076 145 100       | 7.22300.69.0     |
| 076 198 501       | 87 462 600       |
| 076 198 503       | 87 462 610       |
| 076 198 505       | 87 462 620       |
| 076 198 507       | 87 462 630       |
| 078 109 601A      | 33403            |
| 078 109 601B      |                  |
| 078 109 601E      |                  |
| 078 109 601F      |                  |
| 078 109 611C      | 33416            |
| 078 198 151       | 80 00012 1 0 000 |
| 078 906 265 H     | 7.05270.96.0     |
| 078 906 265 L     | 7.05270.88.0     |
| 113 105 701       | 87 998 600       |

| REF-No.                | ITEM No.         |
|------------------------|------------------|
| <b>VOLKSWAGEN</b>      |                  |
| 113 105 707            | 87 998 610       |
| 113 105 713            | 87 998 620       |
| 113 105 719            | 87 998 630       |
| 113 105 725            | 87 998 640       |
| 113 109 651 A          | MK-8H            |
| 191 906 090            | 7.22042.51.0     |
| 191 906 091 E          |                  |
| 191 906 092 A          | 7.21088.62.0     |
| 191 906 092 C          |                  |
| 191 906 092 G          |                  |
| 191 906 092 M          |                  |
| 1H0 906 091D           | 7.02550.56.0     |
| 1H0 906 627            | 7.21903.70.0     |
| 1H0 906 627 A          | 7.21903.75.0     |
| 1H0 919 051C           | 7.02550.55.0     |
| 1H0 919 051D           |                  |
| 1H0 919 051Q           |                  |
| 1H0 919 651H           |                  |
| 1H0 919 651K           | 7.02550.57.0     |
| 1H0 919 651N           | 7.02550.55.0     |
| 1H0 919 651P           | 7.02550.57.0     |
| 1L0 919 051D           | 7.02550.55.0     |
| 251 906 091            | 7.21287.53.0     |
| 2D0 906 283 A          | 7.21071.50.0     |
| 311 101 301 B          | 88 451 110       |
| 311 105 431 A          | 87 362 690       |
| 311 109 601            | 33009            |
| 311 109 612 A          | 33008            |
| 311 198 169 A          | 80 00267 1 0 000 |
| 311 198 173 A          | 80 00267 1 0 050 |
| 341 101 302            | 88 451 110       |
| 357 906 092 C          | 7.21088.62.0     |
| 3A0 201 542            | 7.20469.51.0     |
| 533 906 092 N          | 7.21088.62.0     |
| 533 906 092 P          |                  |
| 6N0 919 051E           | 7.02550.55.0     |
| 6N0 919 051J           |                  |
| 6N0 919 087F           | 7.02550.57.0     |
| 7D0 963 375            | 7.02256.06.0     |
| 7M0 906 265 C          | 7.05270.88.0     |
| 811 906 091            | 7.21538.50.0     |
| 867 906 091 B          |                  |
| 8A0 906 091            |                  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| Z06A198151F            | 80 00012 1 0 000 |
| ZBA 198 453 A          | 87 722 610       |
| ZBA 198 455 A          | 87 722 620       |
| ZBA 198 457 A          | 87 722 630       |





## PRODUCT RANGE

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## PRODUCT RANGE




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## PRODUCT RANGE

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# ALFA ROMEO

|  | Cyl.    |  | mm   | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW | PS | Pos | A |
|---|---------|---|------|-----------------|---|------------------|----|----|-----|---|
|   |         |   |      |                 |   |                  |    |    |     |   |
| 8140.21.200 D.I.  | D (A) 4 | 93 x 90   | 2445 | 2               | 18  | 68               | 92 | 1  |     |   |
| 8140.61.200   | D 4     | 93 x 90   | 2445 | 2               | 21  | 53               | 72 | 2  |     |   |
| 8144.21.220   | D (A) 4 | 93 x 90   | 2445 | 2               | 18  | 68               | 92 | 3  |     |   |
| 8144.61.200   | D 4     | 93 x 90   | 2445 | 2               | 22  | 53               | 72 | 4  |     |   |
| 8144.67.220   | D 4     | 93 x 92   | 2499 | 2               | 22  | 55               | 75 | 5  |     |   |

# ALFA ROMEO

A



Pos



Pos



**AR 6 Van (280\_)**

|              |                   |             |   |   |
|--------------|-------------------|-------------|---|---|
| 2.4 D (280)  | 04.1985 → 02.1986 | 8144.61.200 | D | 4 |
| 2.4 TD (280) | 09.1986 → 12.1989 | 8144.21.220 | D | 3 |
| 2.5 D (280)  | 03.1986 → 12.1989 | 8144.67.220 | D | 5 |

**AR 8 Platform/Chassis (280\_)**

|              |                   |                  |   |   |
|--------------|-------------------|------------------|---|---|
| 2.4 D (280)  | 04.1978 → 08.1986 | 8140.61.200      | D | 2 |
| 2.4 TD (280) | 04.1985 → 12.1988 | 8140.21.200 D.I. | D | 1 |
| 2.5 D (280)  | 09.1986 → 12.1989 | 8144.67.220      | D | 5 |

**AR 8 Van (280\_)**

|              |                   |                  |   |   |
|--------------|-------------------|------------------|---|---|
| 2.4 D (280)  | 04.1978 → 08.1986 | 8140.61.200      | D | 2 |
| 2.4 TD (280) | 04.1985 → 12.1989 | 8140.21.200 D.I. | D | 1 |
| 2.5 D (280)  | 09.1986 → 12.1989 | 8144.67.220      | D | 5 |

**SERIES AR 6**

|          |                   |             |   |   |
|----------|-------------------|-------------|---|---|
| 10 Turbo | 03.1968 → 12.1989 | 8144.21.220 | D | 3 |
|----------|-------------------|-------------|---|---|



| <b>1</b> |  | <b>93</b>   |   |
|----------|--|---|---|
|          | <b>8140.21.200 D.I.</b>                              | 04.1985 → 12.1989   | D A 4 2445 cm <sup>3</sup> 2V 68 kW 92 PS $\xi$ 18 - 90   |
|          | <b>AR 8 Platform/Chassis (280_), AR 8 Van (280_)</b> |   |   |
|          | <b>80 00068 1 0 000</b>                              | Ø93; STD; set: 1; [T15 G6 CR 3] [N MO 2] [DSF CR 3]<br><b>80 00068 1 0 040</b> 93.40  |   |
|          | <b>89 319 190</b>                                    | T - Dry cylinder liner; semi; A=96 C=98.9 L=171 H=5   |   |
|          | <b>89 319 192</b>                                    | T - Dry cylinder liner; semi; A=96.08 C=98.9 L=171 H=5  |   |
|          | <b>77 153 690</b>                                    | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |   |
|          | <b>77 154 610</b>                                    | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |   |
|          | <b>77 155 610</b>                                    | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |   |
|          | <b>17063</b>   | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III   | <b>RK-8</b> valve cotter; number of notches: 1; valve stem diameter: 8<br><b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|          | <b>171120</b>  | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |   |
|          | <b>81-17116</b>                                      | IN/EX; 13.02/ x 8.02 x 56 G1  |   |
|          | <b>81-17115</b>                                      | IN/EX; 13.07/ x 8.02 x 56 G1  |   |
|          | <b>81-17114</b>                                      | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket   |   |
|          | <b>81-5611</b>                                       | IN/EX; 13.12/ x 8 x 56 G1   |   |
|          | <b>50 006 340</b>                                    | CAM, chilled cast iron  |   |
|          | <b>50 006 180</b>                                    | mechanical; Outer Ø: 44; length: 32   |   |

| <b>2</b> |  | <b>93</b>   |   |
|----------|--|---|---|
|          | <b>8140.61.200</b>                                   | 04.1978 → 08.1986   | D 4 2445 cm <sup>3</sup> 2V 53 kW 72 PS $\xi$ 21 - 90   |
|          | <b>AR 8 Platform/Chassis (280_), AR 8 Van (280_)</b> |   |   |
|          | <b>89 183 190</b>                                    | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5   |   |
|          | <b>77 153 690</b>                                    | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |   |
|          | <b>77 154 610</b>                                    | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |   |
|          | <b>77 155 610</b>                                    | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap, 10.1982→ |   |
|          | <b>17063</b>   | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III   | <b>RK-8</b> valve cotter; number of notches: 1; valve stem diameter: 8<br><b>RK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|          | <b>171120</b>  | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |   |
|          | <b>81-17116</b>                                      | IN/EX; 13.02/ x 8.02 x 56 G1  |   |
|          | <b>81-17115</b>                                      | IN/EX; 13.07/ x 8.02 x 56 G1  |   |
|          | <b>81-17114</b>                                      | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket   |   |
|          | <b>81-5611</b>                                       | IN/EX; 13.12/ x 8 x 56 G1   |   |
|          | <b>50 006 340</b>                                    | CAM, chilled cast iron  |   |
|          | <b>50 006 180</b>                                    | mechanical; Outer Ø: 44; length: 32   |   |

| <b>3</b> |                                     | <b>93</b>  |   |
|----------|-------------------------------------|--|---|
|          | <b>8144.21.220</b>                  | 03.1968 → 12.1989  | D A 4 2445 cm <sup>3</sup> 2V 68 kW 92 PS $\xi$ 18 - 90 |
|          | <b>AR 6 Van (280_), SERIES AR 6</b> |  |   |
|          | <b>80 00068 1 0 000</b>             | Ø93; STD; set: 1; [T15 G6 CR 3] [N MO 2] [DSF CR 3]<br><b>80 00068 1 0 040</b> 93.40 |   |
|          | <b>89 319 190</b>                   | T - Dry cylinder liner; semi; A=96 C=98.9 L=171 H=5                                  |   |
|          | <b>89 319 192</b>                   | T - Dry cylinder liner; semi; A=96.08 C=98.9 L=171 H=5                               |   |

cont...

**A**

|  |                   |   |  |                 |   |  |  |  |  |
|--|-------------------|---|--|-----------------|---|--|--|--|--|
|  | <b>77 153 690</b> | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |  |                 |   |  |  |  |  |
|  | <b>77 154 610</b> | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |  |                 |   |  |  |  |  |
|  | <b>77 155 610</b> | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap, <b>10 Turbo</b> : 10.1982→ |  |                 |   |  |  |  |  |
|  | <b>17063</b>      | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III   |  | <b>RK-8</b>     | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |  |  |  |  |
|  | <b>171055</b>     | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III   |  | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |  |  |  |  |
|  | <b>171016</b>     | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III<br>OES specification  |  | <b>81-17116</b> | IN/EX; 13.02/ x 8.02 x 56 G1                                  |  |  |  |  |
|  | <b>171120</b>     | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |  | <b>81-17115</b> | IN/EX; 13.07/ x 8.02 x 56 G1                                  |  |  |  |  |
|  |                   |   |  | <b>81-17114</b> | IN/EX; 13.07/ x 8.02 x 60 G1, without<br>valve stem gasket    |  |  |  |  |
|  |                   |   |  | <b>81-5611</b>  | IN/EX; 13.12/ x 8 x 56 G1                                     |  |  |  |  |
|  | <b>50 006 180</b> | mechanical; Outer Ø: 44; length: 32   |  |                 |   |  |  |  |  |



**4**
**93**

|  |                        |   |   |              |   |    |       |       |  |      |
|--|------------------------|---|---|--------------|---|----|-------|-------|--|------|
|  | <b>8144.61.200</b>     | 04.1985→02.1986   | D | 4            | 2445 cm³  | 2V | 53 kW | 72 PS |  | - 90 |
|  | <b>AR 6 Van (280_)</b> |   |   |              |   |    |       |       |  |      |
|  | <b>89 183 190</b>      | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5   |   |              |   |    |       |       |  |      |
|  | <b>77 153 690</b>      | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |   |              |   |    |       |       |  |      |
|  | <b>77 154 610</b>      | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |   |              |   |    |       |       |  |      |
|  | <b>77 155 610</b>      | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |   |              |   |    |       |       |  |      |
|  | <b>17063</b>           | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III   |   | <b>RK-8</b>  | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |    |       |       |  |      |
|  | <b>171120</b>          | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |   | <b>RK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |    |       |       |  |      |
|  | <b>81-17116</b>        | IN/EX; 13.02/ x 8.02 x 56 G1  |   |              |   |    |       |       |  |      |
|  | <b>81-17115</b>        | IN/EX; 13.07/ x 8.02 x 56 G1  |   |              |   |    |       |       |  |      |
|  | <b>81-17114</b>        | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem<br>gasket  |   |              |   |    |       |       |  |      |
|  | <b>81-5611</b>         | IN/EX; 13.12/ x 8 x 56 G1   |   |              |   |    |       |       |  |      |
|  | <b>50 006 340</b>      | CAM, chilled cast iron  |   |              |   |    |       |       |  |      |

**5**
**93**

|  |   |   |   |                 |   |    |       |       |  |      |
|--|---|---|---|-----------------|---|----|-------|-------|--|------|
|  | <b>8144.67.220</b>  | 03.1986→12.1989   | D | 4               | 2499 cm³  | 2V | 55 kW | 75 PS |  | - 92 |
|  | <b>AR 6 Van (280_), AR 8 Platform/Chassis (280_), AR 8 Van (280_)</b> |   |   |                 |   |    |       |       |  |      |
|  | <b>80 00069 1 0 000</b>   | Ø93; STD; set: 1; [R G6 CR 3] [N MO 2] [DSF CR 3]<br><b>80 00069 1 0 040</b> 93.40  |   |                 |   |    |       |       |  |      |
|  | <b>89 183 190</b>   | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5   |   |                 |   |    |       |       |  |      |
|  | <b>77 153 690</b>   | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |   |                 |   |    |       |       |  |      |
|  | <b>77 154 610</b>   | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |   |                 |   |    |       |       |  |      |
|  | <b>77 155 610</b>   | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |   |                 |   |    |       |       |  |      |
|  | <b>17063</b>  | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III   |   | <b>RK-8</b>     | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |    |       |       |  |      |
|  | <b>171055</b>   | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III   |   | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |    |       |       |  |      |
|  | <b>171016</b>   | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III<br>OES specification  |   | <b>81-17116</b> | IN/EX; 13.02/ x 8.02 x 56 G1                                  |    |       |       |  |      |
|  | <b>171120</b>   | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |   | <b>81-17115</b> | IN/EX; 13.07/ x 8.02 x 56 G1                                  |    |       |       |  |      |
|  |   |   |   | <b>81-17114</b> | IN/EX; 13.07/ x 8.02 x 60 G1, without<br>valve stem gasket    |    |       |       |  |      |

cont...

|   |                |                           |
|---|----------------|---------------------------|
|   | <b>81-5611</b> | IN/EX; 13.12/ x 8 x 56 G1 |
|  <b>50 006 340</b> CAM, chilled cast iron              |                |                           |
|  <b>50 006 180</b> mechanical; Outer Ø: 44; length: 32 |                |                           |

**A**

# BEDFORD

| B |       | Cyl. |   | mm          | cm <sup>3</sup> |   | Comp. | kW    | PS    | Pos |
|---|-------|------|---|-------------|-----------------|---|-------|-------|-------|-----|
|   |       |      |   |             |                 |   | Ratio |       |       |     |
|   | 13 NB | B    | 4 | 75 x 73,4   | 1297            | 2 | 8,2   | 44    | 60    | 1   |
|   | 13 S  | B    | 4 | 75 x 73,4   | 1297            | 2 | 9,2   | 42-55 | 57-75 | 2   |
|   | 14 NV | B    | 4 | 77,6 x 73,4 | 1389            | 2 | 9,4   | 44-56 | 60-76 | 3   |
|   | 16 D  | D    | 4 | 80 x 79,5   | 1598            | 2 | 23    | 39-40 | 53-54 | 4   |
|   | 20 N  | B    | 4 | 95 x 69,8   | 1979            | 2 | 8     | 56-58 | 76-79 | 9   |
|   | 21D   | D    | 4 | 88 x 85     | 2068            | 2 | 22    | 44    | 60    | 7   |
|   | 23D   | D    | 4 | 92 x 85     | 2260            | 2 | 22    | 46-52 | 63-71 | 8   |
|   | 4ZB1  | B    | 4 | 84 x 82     | 1817            | 2 | 9     | 56-63 | 76-86 | 5   |
|   | N18Z  | B    | 4 | 85,7 x 76,2 | 1759            | 2 |       | 49    | 67    | 6   |

|                              |                   |       | Pos |   |  |  | Pos |
|------------------------------|-------------------|-------|-----|---|--|--|-----|
| <b>B</b>                     |                   |       |     |   |  |  |     |
|                              |                   |       |     |   |  |  |     |
| <b>ASTRA VAN Estate Van</b>  |                   |       |     |   |  |  |     |
| 1.3                          | 09.1984 → 09.1989 | 13 NB | B   | 1 |  |  |     |
| 1.3                          | 09.1984 → 09.1989 | 13 S  | B   | 2 |  |  |     |
| 1.6 D                        | 07.1982 → 08.1984 | 16 D  | D   | 4 |  |  |     |
| 1.6 D                        | 09.1985 → 08.1988 | 16 D  | D   | 4 |  |  |     |
| <b>ASTRAMAX Box Body/MPV</b> |                   |       |     |   |  |  |     |
| 1.3                          | 12.1986 → 06.1990 | 13 S  | B   | 2 |  |  |     |
| 1.4                          | 09.1989 → 06.1990 | 14 NV | B   | 3 |  |  |     |
| 1.4                          | 09.1989 → 06.1990 | 14 NV | B   | 3 |  |  |     |
| 1.6 D                        | 09.1985 → 08.1988 | 16 D  | D   | 4 |  |  |     |
| <b>BLITZ (CF97)</b>          |                   |       |     |   |  |  |     |
| 1.8                          | 08.1969 → 10.1987 | N18Z  | B   | 6 |  |  |     |
| 2.0                          | 02.1985 → 10.1987 | 20 N  | B   | 9 |  |  |     |
| 2.1 D                        | 09.1981 → 10.1987 | 21D   | D   | 7 |  |  |     |
| 2.3 D                        | 01.1973 → 10.1987 | 23D   | D   | 8 |  |  |     |
| <b>CF Bus</b>                |                   |       |     |   |  |  |     |
| 2.1 D                        | 10.1969 → 04.1984 | 21D   | D   | 7 |  |  |     |
| 2.3 D                        | 08.1969 → 04.1984 | 23D   | D   | 8 |  |  |     |
| 2.3 D                        | 05.1984 → 12.1988 | 23D   | D   | 8 |  |  |     |
| <b>CF Platform/Chassis</b>   |                   |       |     |   |  |  |     |
| 2.1 D                        | 10.1969 → 04.1984 | 21D   | D   | 7 |  |  |     |
| 2.3 D                        | 08.1969 → 04.1984 | 23D   | D   | 8 |  |  |     |
| 2.3 D                        | 05.1984 → 12.1988 | 23D   | D   | 8 |  |  |     |
| 2.3 D 4WD                    | 05.1984 → 12.1988 | 23D   | D   | 8 |  |  |     |
| <b>CF Van</b>                |                   |       |     |   |  |  |     |
| 2.1 D                        | 10.1969 → 04.1984 | 21D   | D   | 7 |  |  |     |
| 2.3 D                        | 08.1969 → 04.1984 | 23D   | D   | 8 |  |  |     |
| 2.3 D                        | 05.1984 → 12.1988 | 23D   | D   | 8 |  |  |     |
| 2.3 D 4WD                    | 05.1984 → 12.1988 | 23D   | D   | 8 |  |  |     |
| <b>MIDI Bus</b>              |                   |       |     |   |  |  |     |
| 1.8                          | 09.1984 → 05.1988 | 4ZB1  | B   | 5 |  |  |     |
| 1.8                          | 09.1988 → 07.1990 | 4ZB1  | B   | 5 |  |  |     |
| 1.8 4WD                      | 09.1988 → 07.1990 | 4ZB1  | B   | 5 |  |  |     |
| <b>MIDI Van</b>              |                   |       |     |   |  |  |     |
| 1.8                          | 09.1984 → 05.1988 | 4ZB1  | B   | 5 |  |  |     |

B

| 1 |   | 75   |   |
|---|---|--|---|
|   | 13 NB                                       | 09.1984 → 09.1989  | B 4 1297 cm <sup>3</sup> 2V 44 kW 60 PS 8,2 - 73.4                      |
|   | ASTRA VAN Estate Van                        |  |   |
|   | 80 00203 1 0 000                            | Ø75; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 4]<br>80 00203 1 0 050 75.50  |   |
|   | 80 00204 1 0 000                            | Ø75; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 4]   |   |
|   | 87 409 610                                  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00  |   |
|   | 87 410 610                                  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00 |   |
|   | 81-4212                                     | IN/EX; 11.03/ x 7 x 45.8 G1  |   |
|   | 50 006 457                                  | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |
|   | 50 006 406                                  |  |   |
|   | 50 006 487                                  |  |   |
| 2 |   | 75   |   |
|   | 13 S  | 09.1984 → 06.1990  | B 4 1297 cm <sup>3</sup> 2V 42-55 kW 57-75 PS 9,2 - 73.4                |
|   | ASTRA VAN Estate Van, ASTRAMAX Box Body/MPV |  |   |
|   | 80 00203 1 0 000                            | Ø75; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 4]<br>80 00203 1 0 050 75.50  |   |
|   | 80 00204 1 0 000                            | Ø75; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 4]   |   |
|   | 87 409 610                                  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00  |   |
|   | 87 410 610                                  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00 |   |
|   | 81-4212                                     | IN/EX; 11.03/ x 7 x 45.8 G1  |   |
|   | 50 006 249                                  | CAM, chilled cast iron   |   |
|   | 50 006 457                                  | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |
|   | 50 006 406                                  |  |   |
|   | 50 006 487                                  |  |   |
| 3 |   | 77.6   |   |
|   | 14 NV                                       | 09.1989 → 06.1990  | B 4 1389 cm <sup>3</sup> 2V 44-56 kW 60-76 PS 9,4 - 73.4                |
|   | ASTRAMAX Box Body/MPV                       |  |   |
|   | 97 286 610                                  | Cylinder diameter: 78.1; KH: 31.75; MT: -3.4; MØ: 63; GL: 52.52; piston pin: 18x55; K; number of piston rings: 3<br>97 286 620 78.60   |   |
|   | HKÜ   |  |   |
|   | R 1.5 CR G6                                 |  |   |
|   | M 1.5                                       |  |   |
|   | SLF 3 CR                                    |  |   |
|   | → 80 00205 1 0 ...                          |  |   |
|   | 80 00205 1 0 000                            | Ø77.6; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF CR 3]<br>80 00205 1 0 050 78.10   |   |
|   | 87 409 610                                  | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00  |   |
|   | 87 410 610                                  | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00 |   |
|   | 29296                                       | EX; 29 x 7 x 104.6 x A/S - Cr - 45° - VS - 1 - III   | <b>KK-7H</b> valve cotter; number of notches: 1; valve stem diameter: 7 |
|   | 29287                                       | IN; 33 x 7 x 104.6 x S - Cr - 45° - 1 - III  | <b>81-4212</b> IN/EX; 11.03/ x 7 x 45.8 G1                              |
|   | 50 005 059                                  | mechanical; metal, mot. 19307806→  |   |
|   | 50 006 457                                  | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |

cont...




|          |   |  |   |   |                      |    |                |   |     |        |
|----------|---|--|---|---|----------------------|----|----------------|---|-----|--------|
|          | 50 006 487  |  |   |   |                      |    |                |   |     |        |
| <b>4</b> |   | <b>80</b>  |   |   |                      |    |                |   |     |        |
|          | 16 D  | 07.1982 → 08.1988  | D | 4 | 1598 cm <sup>3</sup> | 2V | 39-40 kW       | 53-54 PS  | ⊗23 | - 79.5 |
|          | ASTRA VAN Estate Van, ASTRAMAX Box Body/MPV       |  |   |   |                      |    |                |   |     |        |
|          | 80 00084 1 0 000                                  | Ø80; STD; set: 1; [R G6 CR 2] [IM 2] [DSF CR 3]<br>80 00084 1 0 050 80.50 / 80 00084 1 0 100 81.00   |   |   |                      |    |                |   |     |        |
|          | 93 578 960  | piston: 93578600; cylinder liner: 89161190   |   |   |                      |    |                |   |     |        |
|          | 89 161 190  | T - Dry cylinder liner; semi; A=83 C=84.9 L=143.5 H=4.5  |   |   |                      |    |                |   |     |        |
|          | 77 270 610  | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br>77 270 620 0,50 / 77 270 630 0,75 / 77 270 600 STD / 77 270 640 1,00                                  |   |   |                      |    |                |   |     |        |
|          | 77 272 610  | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00                                  |   |   |                      |    |                |   |     |        |
|          | 87 393 610  | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD |   |   |                      |    |                |   |     |        |
|          | 29416   | EX; 32 x 8 x 123.2 x RA/S - Cr - 45° - 1 - III   |   |   |                      |    | <b>KK-8H</b>   | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |     |        |
|          | 29182   | IN; 36 x 8 x 123.2 x S - Cr - 45° - 1 - III  |   |   |                      |    | <b>81-4213</b> | IN/EX; 12/ x 8 x 50 G2  |     |        |
|          | 50 006 457  | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |   |                      |    |                |   |     |        |
|          | 50 006 487  |  |   |   |                      |    |                |   |     |        |
| <b>5</b> |   | <b>84</b>  |   |   |                      |    |                |   |     |        |
|          | 4ZB1  | 09.1984 → 07.1990  | B | 4 | 1817 cm <sup>3</sup> | 2V | 56-63 kW       | 76-86 PS  | ⊗9  | - 82   |
|          | MIDI Bus, MIDI Van                                |  |   |   |                      |    |                |   |     |        |
|          | TW-1616A STD                                      | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A  |   |   |                      |    |                |   |     |        |
|          | CB-1620GP 0.25                                    | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.635 St/B/G<br>CB-1620GP 0,50 / CB-1620GP STD  |   |   |                      |    |                |   |     |        |
|          | MS-1620GP 0.25                                    | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G<br>MS-1620GP STD   |   |   |                      |    |                |   |     |        |
|          | 7.21440.51.0                                      | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |                |   |     |        |
| <b>6</b> |   | <b>85.7</b>  |   |   |                      |    |                |   |     |        |
|          | N18Z  | 08.1969 → 10.1987  | B | 4 | 1759 cm <sup>3</sup> | 2V | 49 kW          | 67 PS   |     | - 76.2 |
|          | BLITZ (CF97)                                      |  |   |   |                      |    |                |   |     |        |
|          | 7.21440.51.0                                      | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |   |   |                      |    |                |   |     |        |
| <b>7</b> |   | <b>88</b>  |   |   |                      |    |                |   |     |        |
|          | 21D   | 10.1969 → 10.1987  | D | 4 | 2068 cm <sup>3</sup> | 2V | 44 kW          | 60 PS   | ⊗22 | - 85   |
|          | BLITZ (CF97), CF Bus, CF Platform/Chassis, CF Van |  |   |   |                      |    |                |   |     |        |
|          | 89 045 190  | T - Dry cylinder liner; semi; A=92 C=93.9 L=172 H=4.5  |   |   |                      |    |                |   |     |        |
| <b>8</b> |   | <b>92</b>  |   |   |                      |    |                |   |     |        |
|          | 23D   | 08.1969 → 12.1988  | D | 4 | 2260 cm <sup>3</sup> | 2V | 46-52 kW       | 63-71 PS  | ⊗22 | - 85   |
|          | BLITZ (CF97), CF Bus, CF Platform/Chassis, CF Van |  |   |   |                      |    |                |   |     |        |
|          | 89 048 190  | T - Dry cylinder liner; semi; A=95 C=96.9 L=172 H=4.55   |   |   |                      |    |                |   |     |        |

**B**

|          |                       |  |   |   |                      |    |          |          |          |
|----------|-----------------------|--|---|---|----------------------|----|----------|----------|----------|
| <b>9</b> | <b>95</b>             |  |   |   |                      |    |          |          |          |
|          | <b>20 N</b>           | 02.1985 → 10.1987  | B | 4 | 1979 cm <sup>3</sup> | 2V | 56-58 kW | 76-79 PS | 8 - 69.8 |
|          | <b>BLITZ (CF97)</b>   |  |   |   |                      |    |          |          |          |
|          | <b>87 758 610</b>     | [Set] PL 0,25 Ø 51.737 / 55.000 / 19.610 / 1.624 St/A  |   |   |                      |    |          |          |          |
|          | <b>87 758 600 STD</b> |  |   |   |                      |    |          |          |          |
|          | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |          |          |



# CHEVROLET

|  | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio $\epsilon$ | kW    | PS      | Pos |
|---|------|--|-----------------|---|------------------------|-------|---------|-----|
|   |      |  |                 |   |                        |       |         |     |
| LR2   | B 6  | 89 x 76,1  | 2838            | 2   | 8,9                    | 82-93 | 112-126 | 1   |

**C**

# CHEVROLET

|          |                      |                   |     | Pos |   |  |  |  | Pos |
|----------|----------------------|-------------------|-----|-----|---|--|--|--|-----|
| <b>C</b> |                      |                   |     |     |   |  |  |  |     |
|          | S10 Platform/Chassis |                   |     |     |   |  |  |  |     |
|          | 2.8                  | 09.1982 → 12.1985 | LR2 | B   | 1 |  |  |  |     |
|          | 2.8                  | 09.1984 → 12.1985 | LR2 | B   | 1 |  |  |  |     |
| 2.8 4WD  | 09.1984 → 12.1985    | LR2               | B   | 1   |   |  |  |  |     |

|          |                             |  |   |   |                      |              |   |            |       |        |  |
|----------|-----------------------------|--|---|---|----------------------|--------------|---|------------|-------|--------|--|
| <b>1</b> | <b>89</b>                   |  |   |   |                      |              |   |            |       |        |  |
|          | <b>LR2</b>                  | 09.1982 → 12.1985  | B | 6 | 2838 cm <sup>3</sup> | 2V           | 82-93 kW  | 112-126 PS | ⊗ 8,9 | - 76.1 |  |
|          | <b>S10 Platform/Chassis</b> |  |   |   |                      |              |   |            |       |        |  |
|          | <b>87 372 620</b>           | [Set] HL 0,50 Ø 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove |   |   |                      |              |   |            |       |        |  |
|          | <b>87 373 600</b>           | [Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A                   |   |   |                      |              |   |            |       |        |  |
|          | <b>18392</b>                | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III                           |   |   |                      | <b>MK-8H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |            |       |        |  |
|          | <b>81-18104</b>             | IN/EX; 13.57/ x 8 x 67.9 G1  |   |   |                      |              |   |            |       |        |  |
|          | <b>50 006 261</b>           | CAM, chilled cast iron   |   |   |                      |              |   |            |       |        |  |
|          | <b>50 006 477</b>           | hydraulic; Outer Ø: 22.2; length: 49.5                                 |   |   |                      |              |   |            |       |        |  |

**C**

# CITROEN

|                  |   | Cyl. |           | mm   | cm <sup>3</sup> |         | Comp. | kW    | PS | Pos |
|------------------|---|------|-----------|------|-----------------|---------|-------|-------|----|-----|
|                  |   |      |           |      |                 |         | Ratio |       |    |     |
| 150B (XY8)       | B | 4    | 75 x 77   | 1360 | 2               | 9,3     | 55-59 | 75-80 | 1  |     |
| 170A (XN1T)      | B | 4    | 88 x 81   | 1971 | 2               | 8,1     | 57-58 | 78-79 | 2  |     |
| 170B (XN1T)      | B | 4    | 88 x 81   | 1971 | 2               | 8,1     | 57-62 | 78-84 | 2  |     |
| B22615           | D | 4    | 90 x 85,5 | 2175 | 2               | 22,5    | 45-46 | 61-63 | 3  |     |
| B25637           | D | 4    | 93 x 92   | 2498 | 2               | 22,25   | 51    | 69    | 4  |     |
| CRD93B           | D | 4    | 93 x 92   | 2499 | 2               | 22,25:1 | 50    | 70    | 5  |     |
| CRD93L (U25/661) | D | 4    | 93 x 92   | 2498 | 2               | 22,25   | 54-55 | 73-75 | 5  |     |
| M25-637          | D | 4    | 93 x 92   | 2499 | 2               | 22,25:1 | 55    | 75    | 5  |     |


C

|  |                   |                  | Pos |   |  |  | Pos |
|--|-------------------|------------------|-----|---|--|--|-----|
|  |                   |                  |     |   |  |  |     |
| <b>BX Van (XB-)</b>                      |                   |                  |     |   |  |  |     |
| 1.4                                      | 09.1982 → 12.1986 | 150B (XY8)       | B   | 1 |  |  |     |
| <b>C 32</b>                              |                   |                  |     |   |  |  |     |
| 2.2 D                                    | 09.1973 → 12.1979 | B22615           | D   | 3 |  |  |     |
| <b>C 45</b>                              |                   |                  |     |   |  |  |     |
| 2.5 D                                    | 06.1982 → 10.1990 | B25637           | D   | 4 |  |  |     |
| 2.5 D                                    | 06.1982 → 10.1990 | CRD93B           | D   | 5 |  |  |     |
| 2.5 D                                    | 06.1982 → 10.1990 | M25-637          | D   | 5 |  |  |     |
| <b>C25 Platform/Chassis (280_, 290_)</b> |                   |                  |     |   |  |  |     |
| 2.0                                      | 11.1981 → 12.1986 | 170A (XN1T)      | B   | 2 |  |  |     |
| <b>C25 Van (280_, 290_)</b>              |                   |                  |     |   |  |  |     |
| 2.0                                      | 11.1981 → 12.1986 | 170A (XN1T)      | B   | 2 |  |  |     |
| 2.0                                      | 11.1981 → 12.1986 | 170B (XN1T)      | B   | 2 |  |  |     |
| 2.5 D 4x4                                | 11.1983 → 12.1986 | CRD93L (U25/661) | D   | 5 |  |  |     |
| <b>C35 Bus</b>                           |                   |                  |     |   |  |  |     |
| 2.2 D                                    | 11.1973 → 01.1980 | B22615           | D   | 3 |  |  |     |
| <b>C35 Van</b>                           |                   |                  |     |   |  |  |     |
| 2.2 D                                    | 11.1973 → 01.1980 | B22615           | D   | 3 |  |  |     |

**C**

|          |  |  |  |   |   |                      |    |                |                        |          |        |  |
|----------|--|--|--|---|---|----------------------|----|----------------|------------------------|----------|--------|--|
| <b>1</b> |  | <b>75</b>  |  |   |   |                      |    |                |                        |          |        |  |
|          |  | <b>150B (XY8)</b>  | 09.1982 → 12.1986  | B | 4 | 1360 cm <sup>3</sup> | 2V | 55-59 kW       | 75-80 PS               | ⊘9,3     | - 77   |  |
|          |  | <b>BX Van (XB-)</b>  |  |   |   |                      |    |                |                        |          |        |  |
|          |  | <b>77 088 618</b>  | [Set] PL 0,30 ⊘ 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>   |   |   |                      |    |                |                        |          |        |  |
| <b>2</b> |  | <b>88</b>  |  |   |   |                      |    |                |                        |          |        |  |
|          |  | <b>170A (XN1T)</b>   | 11.1981 → 12.1986  | B | 4 | 1971 cm <sup>3</sup> | 2V | 57-58 kW       | 78-79 PS               | ⊘8,1     | - 81   |  |
|          |  | <b>170B (XN1T)</b>   | 11.1981 → 12.1986  | B | 4 | 1971 cm <sup>3</sup> | 2V | 57-62 kW       | 78-84 PS               | ⊘8,1     | - 81   |  |
|          |  | <b>C25 Platform/Chassis (280_, 290_), C25 Van (280_, 290_)</b> |  |   |   |                      |    |                |                        |          |        |  |
|          |  | <b>80 00038 1 1 000</b>  | ⊘88; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF CR 4]   |   |   |                      |    |                |                        |          |        |  |
|          |  | <b>77 086 608</b>  | [Set] HL STD ⊘ 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD ⊘ 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD ⊘ 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD ⊘ 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD ⊘ 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs.            |   |   |                      |    |                |                        |          |        |  |
| <b>3</b> |  | <b>90</b>  |  |   |   |                      |    |                |                        |          |        |  |
|          |  | <b>B22615</b>  | 09.1973 → 01.1980  | D | 4 | 2175 cm <sup>3</sup> | 2V | 45-46 kW       | 61-63 PS               | ⊘22,5    | - 85.5 |  |
|          |  | <b>C 32, C35 Bus, C35 Van</b>                                  |  |   |   |                      |    |                |                        |          |        |  |
|          |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8   |   |   |                      |    | <b>81-1526</b> | IN; 13.07/ x 8 x 54 G1 |          |        |  |
|          |  | <b>MK-9H</b>   | valve cotter; number of notches: 3; valve stem diameter: 9   |   |   |                      |    |                |                        |          |        |  |
| <b>4</b> |  | <b>93</b>  |  |   |   |                      |    |                |                        |          |        |  |
|          |  | <b>B25637</b>  | 06.1982 → 10.1990  | D | 4 | 2498 cm <sup>3</sup> | 2V | 51 kW          | 69 PS                  | ⊘22,25   | - 92   |  |
|          |  | <b>C 45</b>  |  |   |   |                      |    |                |                        |          |        |  |
|          |  | <b>93 844 700</b>  | Cylinder diameter: 93.015; KH: 52.75; MT: -7.4; GL: 95; piston pin: 30x78; number of piston rings: 3<br>HK<br>R 2.5 MO G6<br>R 2 MO<br>DSF 4 CR<br>→ <b>80 00040 1 1 ...</b><br>Top piston - Pay attention to top clearance, ⊘ 93,015=+0,50<br>+0,55<br>⊘ 93,510=+0,44<br>+0,49<br>⊘ 93,760=+0,41<br>+0,46 |   |   |                      |    |                |                        |          |        |  |
|          |  | <b>80 00040 1 1 000</b>  | ⊘93; STD; set: 1; [R G6 MO 2.5] [R IF MO 2] [DSF CR 4]   |   |   |                      |    |                |                        |          |        |  |
|          |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8   |   |   |                      |    | <b>81-1526</b> | IN; 13.07/ x 8 x 54 G1 |          |        |  |
|          |  | <b>MK-9H</b>   | valve cotter; number of notches: 3; valve stem diameter: 9   |   |   |                      |    |                |                        |          |        |  |
| <b>5</b> |  | <b>93</b>  |  |   |   |                      |    |                |                        |          |        |  |
|          |  | <b>CRD93B</b>  | 06.1982 → 10.1990  | D | 4 | 2499 cm <sup>3</sup> | 2V | 50 kW          | 70 PS                  | ⊘22,25:1 | - 92   |  |
|          |  | <b>CRD93L (U25/661)</b>  | 11.1983 → 12.1986  | D | 4 | 2498 cm <sup>3</sup> | 2V | 54-55 kW       | 73-75 PS               | ⊘22,25   | - 92   |  |
|          |  | <b>M25-637</b>   | 06.1982 → 10.1990  | D | 4 | 2499 cm <sup>3</sup> | 2V | 55 kW          | 75 PS                  | ⊘22,25:1 | - 92   |  |
|          |  | <b>C 45, C25 Van (280_, 290_)</b>                              |  |   |   |                      |    |                |                        |          |        |  |
|          |  | <b>93 844 700</b>  | Cylinder diameter: 93.015; KH: 52.75; MT: -7.4; GL: 95; piston pin: 30x78; number of piston rings: 3<br>HK<br>R 2.5 MO G6<br>R 2 MO<br>DSF 4 CR<br>→ <b>80 00040 1 1 ...</b><br>Top piston - Pay attention to top clearance, ⊘ 93,015=+0,50<br>+0,55<br>⊘ 93,510=+0,44<br>+0,49<br>⊘ 93,760=+0,41<br>+0,46 |   |   |                      |    |                |                        |          |        |  |
|          |  | <b>80 00040 1 1 000</b>  | ⊘93; STD; set: 1; [R G6 MO 2.5] [R IF MO 2] [DSF CR 4]   |   |   |                      |    |                |                        |          |        |  |

# DAIHATSU

|  |       |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS     | Pos |
|---|-------|---|------|--|-----------------|---|------------------|-------|--------|-----|
| AB  | B     | 2 | 2    | 71,6 x 68  | 547             | 2   | 8,7              | 20-22 | 27-30  | 2   |
| AB 30   | B     | 2 | 2    | 71,6 x 68  | 547             | 2   | 9,2              | 20    | 27     | 2   |
| AD 10   | B     | 2 | 2    | 76 x 68  | 617             | 2   | 9,2              | 22    | 30     | 3   |
| CB  | B     | 3 | 3    | 76 x 73  | 993             | 2   | 8,7/9:1          | 33    | 45     | 4   |
| CB 22   | B     | 3 | 3    | 76 x 73  | 993             | 2   | 9,5:1            | 38    | 52     | 5   |
| CBT   | B (A) | 3 | 3    | 76 x 73  | 993             | 2   | 7,8/8:1          | 50-68 | 77-105 | 6   |
| CD  | B     | 3 | 3    | 70 x 73  | 843             | 2   |                  | 29    | 39     | 1   |
| DG  | D     | 4 | 4    | 88 x 104   | 2530            | 2   | 21               | 45    | 61     | 7   |

**D**

|                                       |                   |       |   | Pos |  |  |  |  | Pos |
|---------------------------------------|-------------------|-------|---|-----|--|--|--|--|-----|
|                                       |                   |       |   |     |  |  |  |  |     |
| <b>55 WIDE Platform/Chassis</b>       |                   |       |   |     |  |  |  |  |     |
| 0.5 (S60)                             | 04.1980 → 04.1983 | AB    | B | 2   |  |  |  |  |     |
| <b>55 WIDE Van</b>                    |                   |       |   |     |  |  |  |  |     |
| 0.5 (S60)                             | 09.1977 → 04.1983 | AB    | B | 2   |  |  |  |  |     |
| <b>CHARADE II Hatchback Van (G11)</b> |                   |       |   |     |  |  |  |  |     |
| 1.0 Duet                              | 04.1983 → 05.1987 | CB 22 | B | 5   |  |  |  |  |     |
| <b>DELTA Bus</b>                      |                   |       |   |     |  |  |  |  |     |
| 2.5 D                                 | 09.1977 → 09.1982 | DG    | D | 7   |  |  |  |  |     |
| <b>HANDIVAN I ( L )</b>               |                   |       |   |     |  |  |  |  |     |
| 0.5 (L55V)                            | 05.1981 → 12.1981 | AB    | B | 2   |  |  |  |  |     |
| <b>HIJET Bus</b>                      |                   |       |   |     |  |  |  |  |     |
| 0.6                                   | 04.1976 → 10.1988 | AB    | B | 2   |  |  |  |  |     |
| 0.6                                   | 04.1976 → 10.1988 | AB 30 | B | 2   |  |  |  |  |     |
| 0.6                                   | 05.1982 → 05.1985 | AD 10 | B | 3   |  |  |  |  |     |
| 0.8                                   | 06.1986 → 12.1989 | CD    | B | 1   |  |  |  |  |     |
| 1.0 (S85)                             | 06.1986 → 12.1989 | CB    | B | 4   |  |  |  |  |     |
| 1.0 i Turbo                           | 08.1984 → 11.1990 | CBT   | B | 6   |  |  |  |  |     |
| <b>HIJET Platform/Chassis (S7_)</b>   |                   |       |   |     |  |  |  |  |     |
| 1.0 (S75)                             | 09.1983 → 05.1986 | CB    | B | 4   |  |  |  |  |     |
| 1.0 4x4 (S76)                         | 09.1983 → 05.1986 | CB    | B | 4   |  |  |  |  |     |
| <b>HIJET Platform/Chassis ( U20)</b>  |                   |       |   |     |  |  |  |  |     |
| 0.8                                   | 07.1986 → 10.1990 | CD    | B | 1   |  |  |  |  |     |
| <b>HIJET Van (S8_)</b>                |                   |       |   |     |  |  |  |  |     |
| 0.8                                   | 06.1986 → 12.1989 | CD    | B | 1   |  |  |  |  |     |
| 1.0 (S85)                             | 06.1986 → 12.1989 | CB    | B | 4   |  |  |  |  |     |
| <b>SPARCAR Bus (S7_)</b>              |                   |       |   |     |  |  |  |  |     |
| 0.8 (S70)                             | 09.1983 → 05.1986 | CD    | B | 1   |  |  |  |  |     |
| 1.0 (S75)                             | 09.1983 → 05.1986 | CB    | B | 4   |  |  |  |  |     |
| <b>SPARCAR Van (S7_)</b>              |                   |       |   |     |  |  |  |  |     |
| 0.8 (S70)                             | 09.1983 → 05.1986 | CD    | B | 1   |  |  |  |  |     |
| 1.0 (S75)                             | 09.1983 → 05.1986 | CB    | B | 4   |  |  |  |  |     |
| <b>ZEBRA Bus</b>                      |                   |       |   |     |  |  |  |  |     |
| 0.8                                   | 04.1986 → 09.1990 | CD    | B | 1   |  |  |  |  |     |






|          |  |  |   |   |   |                      |                     |          |          |           |               |
|----------|--|--|---|---|---|----------------------|---------------------|----------|----------|-----------|---------------|
| <b>1</b> |  | <b>70</b>  |   |   |   |                      |                     |          |          |           |               |
|          |  | CD   | 09.1983 → 10.1990   | B | 3 | 843 cm <sup>3</sup>  | 2V                  | 29 kW    | 39 PS    |           | - 73          |
|          |  | HIJET Bus, HIJET Platform/Chassis (_U20), HIJET Van (S8_), SPARCAR Bus (S7_), SPARCAR Van (S7_), ZEBRA Bus |   |   |   |                      |                     |          |          |           |               |
|          |  | TW-2500A STD   | [Pair] AS STD Ø 48.250 / 62.000 // 1.990 St/A   |   |   |                      |                     |          |          |           |               |
|          |  | CB-2501A 0.25  | [Set] PL 0,25 Ø 39.750 / 43.000 / 18.000 / 1.619 St/A<br>CB-2501A 0,50 / CB-2501A STD   |   |   |                      |                     |          |          |           |               |
|          |  | MS-2501A STD   | [Set] HL STD Ø 41.990 / 46.000 / 19.500 / 1.994 St/A, →08.1984  |   |   |                      |                     |          |          |           |               |
|          |  | MS-2505A 0.25  | [Set] HL 0,25 Ø 41.740 / 46.000 / 19.500 / 2.119 St/A, <b>0.8 (S70), 0.8 (S70):</b> 08.1984→  |   |   |                      |                     |          |          |           |               |
| <b>2</b> |  | <b>71.6</b>  |   |   |   |                      |                     |          |          |           |               |
|          |  | AB   | 04.1976 → 10.1988   | B | 2 | 547 cm <sup>3</sup>  | 2V                  | 20-22 kW | 27-30 PS | ⊗8,7      | - 68          |
|          |  | AB 30  | 04.1976 → 10.1988   | B | 2 | 547 cm <sup>3</sup>  | 2V                  | 20 kW    | 27 PS    | ⊗9,2      | - 68          |
|          |  | 55 WIDE Platform/Chassis, 55 WIDE Van, HANDIVAN I (_L_), HIJET Bus   |   |   |   |                      |                     |          |          |           |               |
|          |  | TW-2500A STD   | [Pair] AS STD Ø 48.250 / 62.000 // 1.990 St/A   |   |   |                      |                     |          |          |           |               |
|          |  | S3574  | EX; 33 x 7 x 101.6 x A - Ni - 45° - 1 - III   |   |   |                      |                     |          |          |           |               |
|          |  | V3573  | IN; 36.1 x 7 x 101.6 x S - Cr - 45° - 1 - III   |   |   |                      |                     |          |          |           |               |
| <b>3</b> |  | <b>76</b>  |   |   |   |                      |                     |          |          |           |               |
|          |  | AD 10  | 05.1982 → 05.1985   | B | 2 | 617 cm <sup>3</sup>  | 2V                  | 22 kW    | 30 PS    | ⊗9,2      | - 68          |
|          |  | HIJET Bus  |   |   |   |                      |                     |          |          |           |               |
|          |  | TW-2500A STD   | [Pair] AS STD Ø 48.250 / 62.000 // 1.990 St/A   |   |   |                      |                     |          |          |           |               |
| <b>4</b> |  | <b>76</b>  |   |   |   |                      |                     |          |          |           |               |
|          |  | CB   | 09.1983 → 12.1989   | B | 3 | 993 cm <sup>3</sup>  | 2V                  | 33 kW    | 45 PS    | ⊗8,7/9:1  | - 73          |
|          |  | HIJET Bus, HIJET Platform/Chassis (S7_), HIJET Van (S8_), SPARCAR Bus (S7_), SPARCAR Van (S7_)             |   |   |   |                      |                     |          |          |           |               |
|          |  | TW-2500A STD   | [Pair] AS STD Ø 48.250 / 62.000 // 1.990 St/A   |   |   |                      |                     |          |          |           |               |
|          |  | CB-2501A 0.25  | [Set] PL 0,25 Ø 39.750 / 43.000 / 18.000 / 1.619 St/A<br>CB-2501A 0,50 / CB-2501A STD   |   |   |                      |                     |          |          |           |               |
|          |  | MS-2501A STD   | [Set] HL STD Ø 41.990 / 46.000 / 19.500 / 1.994 St/A, →08.1984  |   |   |                      |                     |          |          |           |               |
|          |  | MS-2505A 0.25  | [Set] HL 0,25 Ø 41.740 / 46.000 / 19.500 / 2.119 St/A, <b>1.0 4x4 (S76), 1.0 (S75), 1.0 (S75), 1.0 (S75):</b> 08.1984→  |   |   |                      |                     |          |          |           |               |
|          |  | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |                     |          |          |           |               |
| <b>5</b> |  | <b>76</b>  |   |   |   |                      |                     |          |          |           |               |
|          |  | CB 22  | 04.1983 → 05.1987   | B | 3 | 993 cm <sup>3</sup>  | 2V                  | 38 kW    | 52 PS    | ⊗9,5:1    | - 73          |
|          |  | CHARADE II Hatchback Van (G11)   |   |   |   |                      |                     |          |          |           |               |
|          |  | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |                     |          |          |           |               |
| <b>6</b> |  | <b>76</b>  |   |   |   |                      |                     |          |          |           |               |
|          |  | CBT  | 08.1984 → 11.1990   | B | A | 3                    | 993 cm <sup>3</sup> | 2V       | 50-68 kW | 77-105 PS | ⊗7,8/8:1 - 73 |
|          |  | HIJET Bus  |   |   |   |                      |                     |          |          |           |               |
|          |  | TW-2500A STD   | [Pair] AS STD Ø 48.250 / 62.000 // 1.990 St/A   |   |   |                      |                     |          |          |           |               |
|          |  | TW-2503A STD   | [Pair] AS STD Ø 54.250 / 68.000 // 1.990 St/A   |   |   |                      |                     |          |          |           |               |
|          |  | CB-2501A 0.25  | [Set] PL 0,25 Ø 39.750 / 43.000 / 18.000 / 1.619 St/A<br>CB-2501A 0,50 / CB-2501A STD   |   |   |                      |                     |          |          |           |               |
|          |  | CB-2509GP 0.25   | [Set] PL 0,25 Ø 42.750 / 46.000 / 20.000 / 1.622 St/B/G<br>CB-2509GP 0,50 / CB-2509GP STD   |   |   |                      |                     |          |          |           |               |
|          |  | MS-2503A 0.25  | [Set] HL 0,25 Ø 47.740 / 52.004 / 17.100 / 2.119 St/A<br>MS-2503A STD   |   |   |                      |                     |          |          |           |               |
|          |  | MS-2505A 0.25  | [Set] HL 0,25 Ø 41.740 / 46.000 / 19.500 / 2.119 St/A   |   |   |                      |                     |          |          |           |               |
| <b>7</b> |  | <b>88</b>  |   |   |   |                      |                     |          |          |           |               |
|          |  | DG   | 09.1977 → 09.1982   | D | 4 | 2530 cm <sup>3</sup> | 2V                  | 45 kW    | 61 PS    | ⊗21       | - 104         |
|          |  | DELTA Bus  |   |   |   |                      |                     |          |          |           |               |
|          |  | CB-1158A 0.25  | [Set] PL 0,25 Ø 54.730 / 58.000 / 27.630 / 1.612 St/A<br>CB-1158A STD   |   |   |                      |                     |          |          |           |               |
|          |  | MS-1158A 0.25  | [Set] HL 0,25 Ø 67.720 / 72.000 / 24.250 / 2.122 St/A; HL 0,25 Ø 67.720 / 72.000 / 30.250 / 2.122 St/A; PASS-L 0,25 Ø 67.720 / 72.000 / 38.100 / 2.122 St/A<br>MS-1158A STD |   |   |                      |                     |          |          |           |               |
|          |  | PB-1158J STD   | [Set] PL-B STD Ø 26.000 / 29.000 / 30.000 / 1.530 St/B  |   |   |                      |                     |          |          |           |               |



# DAIHATSU

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D

|  | Cyl.  |  | mm          | cm <sup>3</sup> |  | Comp. Ratio | ε | kW    | PS    | Pos |
|---|-------|---|-------------|-----------------|---|-------------|---|-------|-------|-----|
|   |       |   |             |                 |   |             |   |       |       |     |
| 100 GF 000  | B     | 4   | 65 x 68     | 903             | 2   | 7,8         |   | 26    | 35    | 1   |
| 100 GL.000  | B     | 4   | 65 x 68     | 903             | 2   | 9           |   | 30-33 | 41-45 | 1   |
| 124 AZ2.000   | B     | 4   | 80 x 71,5   | 1438            | 2   | 7,5/8:1     |   | 34-38 | 46-51 | 6   |
| 124 B3.000  | B     | 4   | 84 x 71,5   | 1585            | 2   | 8,9         |   | 46    | 63    | 11  |
| 124 BL 1.016  | B     | 4   | 80 x 71,5   | 1438            | 2   | 7,5-8       |   | 34    | 46    | 6   |
| 124 BL.016  | B     | 4   | 73 x 71,5   | 1197            | 2   | 8,8:1       |   | 34-44 | 46-60 | 2   |
| 127 A.000   | B     | 4   | 76 x 57,8   | 1049            | 2   | 9,3:1       |   | 37-41 | 50-56 | 3   |
| 127 A5.000  | D     | 4   | 76,1 x 71,5 | 1301            | 2   | 20          |   | 33-38 | 45-52 | 4   |
| 131 AZ.000  | B     | 4   | 80 x 71,5   | 1440            | 2   | 9,2         |   | 34-38 | 46-52 | 7   |
| 131 BZ 0C0  | B     | 4   | 80 x 71,5   | 1440            | 2   | 9,2:1       |   | 38    | 52    | 7   |
| 146 A9.000  | B     | 4   | 80 x 55,5   | 1116            | 2   | 9,35        |   | 40    | 55    | 8   |
| 146 B1.000  | D     | 4   | 76,1 x 71,5 | 1301            | 2   | 20:1        |   | 33    | 45    | 4   |
| 149 B1.000  | D     | 4   | 82,6 x 90   | 1929            | 2   | 21          |   | 51-52 | 70-71 | 9   |
| 149 B3.000  | D     | 4   | 82,6 x 79,2 | 1698            | 2   | 20,5        |   | 44    | 60    | 9   |
| 156 A.000   | B     | 4   | 76,1 x 57,8 | 1049            | 2   | 9,5         |   | 37-41 | 50-56 | 5   |
| 169 B   | B     | 4   | 84 x 81     | 1796            | 2   | 7,5         |   | 49    | 67    | 12  |
| 170 B   | B     | 4   | 88 x 81     | 1971            | 2   | 8:1         |   | 55    | 75    | 13  |
| 170 D   | B     | 4   | 88 x 81     | 1971            | 2   | 8:1         |   | 62    | 84    | 13  |
| 280 A1.000  | D (A) | 4   | 82,6 x 90   | 1929            | 2   | 20          |   | 60    | 82    | 10  |
| 8140.61   | D     | 4   | 93 x 90     | 2445            | 2   | 21          |   | 53-55 | 72-75 | 14  |
| 8142.61   | D     | 4   | 93 x 90     | 2445            | 2   | 21:1        |   | 53    | 72    | 15  |
| 8144.21   | 220   | D (A)   | 93 x 90     | 2445            | 2   | 18          |   | 68    | 92    | 16  |
| 8144.61   | D     | 4   | 93 x 89,4   | 2428            | 2   | 21          |   | 53-55 | 72-75 | 14  |
| B 25.637  | D     | 4   | 93 x 92     | 2498            | 2   | 22,25       |   | 51    | 69    | 17  |
| CRD93L (U25-661)  | D     | 4   | 93 x 92     | 2500            | 2   | 22,25       |   | 54-55 | 73-75 | 18  |
| XN 1T   | B     | 4   | 88 x 81     | 1971            | 2   | 8           |   | 55-60 | 75-82 | 13  |

**F**

|                                       |                   | Pos                          |            |                   | Pos                     |
|---------------------------------------|-------------------|------------------------------|------------|-------------------|-------------------------|
|                                       |                   |                              | Series 238 | 01.1969 → 12.1977 | 124 BL 1.016 B <b>6</b> |
|                                       |                   |                              | Series 238 | 06.1980 → 12.1981 | 131 BZ 0C0 B <b>7</b>   |
| <b>238 (238_)</b>                     |                   |                              |            |                   |                         |
| 1.4                                   | 09.1966 → 06.1976 | 131 AZ.000 B <b>7</b>        |            |                   |                         |
| 1.4                                   | 10.1967 → 06.1982 | 131 AZ.000 B <b>7</b>        |            |                   |                         |
| 1.4                                   | 10.1967 → 06.1982 | 131 BZ 0C0 B <b>7</b>        |            |                   |                         |
| <b>242 Bus (242_)</b>                 |                   |                              |            |                   |                         |
| 1.6                                   | 10.1975 → 07.1982 | 124 B3.000 B <b>11</b>       |            |                   |                         |
| <b>242 Van (242_)</b>                 |                   |                              |            |                   |                         |
| 1.6                                   | 10.1975 → 07.1982 | 124 B3.000 B <b>11</b>       |            |                   |                         |
| 2.5 D                                 | 08.1980 → 07.1982 | B 25.637 D <b>17</b>         |            |                   |                         |
| <b>900 T/E Panorama (200_)</b>        |                   |                              |            |                   |                         |
| 0.9                                   | 01.1978 → 01.1986 | 100 GF 000 B <b>1</b>        |            |                   |                         |
| <b>900 T/E Pulmino (200_)</b>         |                   |                              |            |                   |                         |
| 0.9                                   | 01.1978 → 01.1986 | 100 GF 000 B <b>1</b>        |            |                   |                         |
| <b>CAMPAGNOLA</b>                     |                   |                              |            |                   |                         |
| 2.5 D                                 | 06.1979 → 10.1986 | 8142.61 D <b>15</b>          |            |                   |                         |
| <b>DUCATO Panorama (280_)</b>         |                   |                              |            |                   |                         |
| 1.9 D                                 | 02.1987 → 08.1990 | 149 B1.000 D <b>9</b>        |            |                   |                         |
| 1.9 TD                                | 03.1989 → 08.1990 | 280 A1.000 D <b>10</b>       |            |                   |                         |
| 2.0                                   | 07.1982 → 05.1985 | XN 1T B <b>13</b>            |            |                   |                         |
| 2.0                                   | 01.1986 → 08.1990 | 170 B B <b>13</b>            |            |                   |                         |
| 2.0                                   | 09.1988 → 08.1990 | 170 D B <b>13</b>            |            |                   |                         |
| 2.4 D                                 | 07.1982 → 12.1985 | 8144.61 D <b>14</b>          |            |                   |                         |
| 2.5 D                                 | 01.1986 → 08.1990 | CRD93L (U25-661) D <b>18</b> |            |                   |                         |
| 2.5 TD                                | 01.1987 → 08.1990 | 8144.21 D <b>16</b>          |            |                   |                         |
| 2.5 TD                                | 01.1987 → 08.1990 | 8144.21.220 D <b>16</b>      |            |                   |                         |
| 2.5 TD 4x4                            | 01.1986 → 08.1990 | 8144.21 D <b>16</b>          |            |                   |                         |
| <b>DUCATO Platform/Chassis (280_)</b> |                   |                              |            |                   |                         |
| 1.9 D                                 | 01.1988 → 08.1990 | 149 B1.000 D <b>9</b>        |            |                   |                         |
| 1.9 TD                                | 03.1989 → 08.1990 | 280 A1.000 D <b>10</b>       |            |                   |                         |
| 2.0                                   | 07.1985 → 08.1990 | 170 B B <b>13</b>            |            |                   |                         |
| 2.0                                   | 07.1985 → 08.1990 | XN 1T B <b>13</b>            |            |                   |                         |
| 2.0                                   | 08.1988 → 08.1990 | 170 D B <b>13</b>            |            |                   |                         |
| 2.5 D                                 | 07.1982 → 08.1990 | CRD93L (U25-661) D <b>18</b> |            |                   |                         |
| 2.5 TD                                | 01.1986 → 08.1990 | 8144.21 D <b>16</b>          |            |                   |                         |
| 2.5 TD 4x4                            | 01.1986 → 08.1990 | 8144.21 D <b>16</b>          |            |                   |                         |
| <b>DUCATO Van (280_)</b>              |                   |                              |            |                   |                         |
| 1.8                                   | 01.1982 → 10.1988 | 169 B B <b>12</b>            |            |                   |                         |
| 1.9 D                                 | 01.1988 → 08.1990 | 149 B1.000 D <b>9</b>        |            |                   |                         |
| 1.9 TD                                | 03.1989 → 08.1990 | 280 A1.000 D <b>10</b>       |            |                   |                         |
| 2.0                                   | 01.1982 → 08.1990 | XN 1T B <b>13</b>            |            |                   |                         |
| 2.0                                   | 07.1985 → 08.1990 | 170 B B <b>13</b>            |            |                   |                         |
| 2.0                                   | 03.1989 → 08.1990 | 170 D B <b>13</b>            |            |                   |                         |
| 2.4 D                                 | 01.1982 → 08.1990 | 8144.61 D <b>14</b>          |            |                   |                         |
| 2.5 D                                 | 01.1982 → 08.1990 | CRD93L (U25-661) D <b>18</b> |            |                   |                         |
| 2.5 D                                 | 09.1986 → 05.1990 | 8140.61 D <b>14</b>          |            |                   |                         |
| 2.5 D 4x4                             | 09.1986 → 10.1987 | 8140.61 D <b>14</b>          |            |                   |                         |
| 2.5 D 4x4                             | 09.1986 → 05.1990 | 8140.61 D <b>14</b>          |            |                   |                         |
| 2.5 D 4x4                             | 09.1986 → 05.1990 | 8144.61 D <b>14</b>          |            |                   |                         |
| 2.5 TD 4x4                            | 09.1986 → 09.1990 | 8144.21 D <b>16</b>          |            |                   |                         |
| <b>FIORINO (127_)</b>                 |                   |                              |            |                   |                         |
| 1050                                  | 01.1980 → 12.1987 | 127 A.000 B <b>3</b>         |            |                   |                         |
| 900                                   | 10.1977 → 10.1986 | 100 GL.000 B <b>1</b>        |            |                   |                         |
| <b>FIORINO (147_)</b>                 |                   |                              |            |                   |                         |
| 1.0                                   | 01.1980 → 12.1987 | 127 A.000 B <b>3</b>         |            |                   |                         |
| 1.0                                   | 12.1986 → 04.1988 | 156 A.000 B <b>5</b>         |            |                   |                         |
| 1.1 60                                | 11.1986 → 04.1988 | 146 A9.000 B <b>8</b>        |            |                   |                         |
| 1.3 D                                 | 03.1982 → 01.1988 | 127 A5.000 D <b>4</b>        |            |                   |                         |
| <b>PENNY Estate Van (257_)</b>        |                   |                              |            |                   |                         |
| 1.3 D                                 | 04.1986 → 12.1988 | 146 B1.000 D <b>4</b>        |            |                   |                         |
| 1.7 D                                 | 01.1986 → 12.1990 | 149 B3.000 D <b>9</b>        |            |                   |                         |
| <b>SERIES 200</b>                     |                   |                              |            |                   |                         |
| 237                                   | 01.1968 → 1977    | 124 AZ2.000 B <b>6</b>       |            |                   |                         |
| 238 1.2                               | 01.1970 → 1976    | 124 BL.016 B <b>2</b>        |            |                   |                         |
| 241                                   | 01.1968 → 1977    | 124 AZ2.000 B <b>6</b>       |            |                   |                         |
| <b>SERIES 230</b>                     |                   |                              |            |                   |                         |

|          |  |   |  |   |   |                      |    |          |                |                          |        |  |  |
|----------|--|---|--|---|---|----------------------|----|----------|----------------|--------------------------|--------|--|--|
| <b>1</b> |  | <b>65</b>   |  |   |   |                      |    |          |                |                          |        |  |  |
|          |  | <b>100 GF 000</b>   | 01.1978 → 01.1986  | B | 4 | 903 cm <sup>3</sup>  | 2V | 26 kW    | 35 PS          | ⊗7,8                     | - 68   |  |  |
|          |  | <b>100 GL.000</b>   | 10.1977 → 10.1986  | B | 4 | 903 cm <sup>3</sup>  | 2V | 30-33 kW | 41-45 PS       | ⊗9                       | - 68   |  |  |
|          |  | <b>900 T/E Panorama (200_), 900 T/E Pulmino (200_), FIORINO (127_)</b>                                    |  |   |   |                      |    |          |                |                          |        |  |  |
|          |  | <b>80 00056 1 1 000</b>   | Ø65; 17.00; set: 1; [R G6 IF CR 1.75] [NM 2] [DSF CR 3.947]  |   |   |                      |    |          |                |                          |        |  |  |
|          |  | <b>RK-7</b>   | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |                      |    |          | <b>81-1755</b> | IN/EX; 13/ x 7 x 42.2 G1 |        |  |  |
| <b>2</b> |  | <b>73</b>   |  |   |   |                      |    |          |                |                          |        |  |  |
|          |  | <b>124 BL.016</b>   | 01.1970 → 1976   | B | 4 | 1197 cm <sup>3</sup> | 2V | 34-44 kW | 46-60 PS       | ⊗8,8:1                   | - 71.5 |  |  |
|          |  | <b>SERIES 200</b>   |  |   |   |                      |    |          |                |                          |        |  |  |
|          |  | <b>77 769 610</b>   | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620 0,508</b>                                  |   |   |                      |    |          |                |                          |        |  |  |
| <b>3</b> |  | <b>76</b>   |  |   |   |                      |    |          |                |                          |        |  |  |
|          |  | <b>127 A.000</b>  | 01.1980 → 12.1987  | B | 4 | 1049 cm <sup>3</sup> | 2V | 37-41 kW | 50-56 PS       | ⊗9,3:1                   | - 57.8 |  |  |
|          |  | <b>FIORINO (127_), FIORINO (147_)</b>   |  |   |   |                      |    |          |                |                          |        |  |  |
|          |  | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |                |                          |        |  |  |
| <b>4</b> |  | <b>76.1</b>   |  |   |   |                      |    |          |                |                          |        |  |  |
|          |  | <b>127 A5.000</b>   | 03.1982 → 01.1988  | D | 4 | 1301 cm <sup>3</sup> | 2V | 33-38 kW | 45-52 PS       | ⊗20                      | - 71.5 |  |  |
|          |  | <b>146 B1.000</b>   | 04.1986 → 12.1988  | D | 4 | 1301 cm <sup>3</sup> | 2V | 33 kW    | 45 PS          | ⊗20:1                    | - 71.5 |  |  |
|          |  | <b>FIORINO (147_), PENNY Estate Van (257_)</b>  |  |   |   |                      |    |          |                |                          |        |  |  |
|          |  | <b>80 00058 1 0 000</b>   | Ø76; 0.10; set: 1; [T15 G6 CR 2.5] [M 2] [DSF CR 3]  |   |   |                      |    |          |                |                          |        |  |  |
| <b>5</b> |  | <b>76.1</b>   |  |   |   |                      |    |          |                |                          |        |  |  |
|          |  | <b>156 A.000</b>  | 12.1986 → 04.1988  | B | 4 | 1049 cm <sup>3</sup> | 2V | 37-41 kW | 50-56 PS       | ⊗9,5                     | - 57.8 |  |  |
|          |  | <b>FIORINO (147_)</b>   |  |   |   |                      |    |          |                |                          |        |  |  |
|          |  | <b>81-1755</b>  | IN/EX; 13/ x 7 x 42.2 G1   |   |   |                      |    |          |                |                          |        |  |  |
| <b>6</b> |  | <b>80</b>   |  |   |   |                      |    |          |                |                          |        |  |  |
|          |  | <b>124 BL 1.016</b>   | 01.1969 → 12.1977  | B | 4 | 1438 cm <sup>3</sup> | 2V | 34 kW    | 46 PS          | ⊗7,5-8                   | - 71.5 |  |  |
|          |  | <b>124 AZ2.000</b>  | 01.1968 → 1977   | B | 4 | 1438 cm <sup>3</sup> | 2V | 34-38 kW | 46-51 PS       | ⊗7,5/8:1                 | - 71.5 |  |  |
|          |  | <b>SERIES 200, SERIES 230</b>   |  |   |   |                      |    |          |                |                          |        |  |  |
|          |  | <b>77 769 610</b>   | [Set] PL 0,254 Ø 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620 0,508</b>                                  |   |   |                      |    |          |                |                          |        |  |  |
| <b>7</b> |  | <b>80</b>   |  |   |   |                      |    |          |                |                          |        |  |  |
|          |  | <b>131 AZ.000</b>   | 09.1966 → 06.1982  | B | 4 | 1440 cm <sup>3</sup> | 2V | 34-38 kW | 46-52 PS       | ⊗9,2                     | - 71.5 |  |  |
|          |  | <b>131 BZ 0C0</b>   | 10.1967 → 06.1982  | B | 4 | 1440 cm <sup>3</sup> | 2V | 38 kW    | 52 PS          | ⊗9,2:1                   | - 71.5 |  |  |
|          |  | <b>238 (238_), SERIES 230</b>   |  |   |   |                      |    |          |                |                          |        |  |  |
|          |  | <b>77 771 610</b>   | [Set] PL 0,254 Ø 47.990 / 51.330 / 19.500 / 1.659 St/A<br><b>77 771 620 0,508</b>                                  |   |   |                      |    |          |                |                          |        |  |  |
| <b>8</b> |  | <b>80</b>   |  |   |   |                      |    |          |                |                          |        |  |  |
|          |  | <b>146 A9.000</b>   | 11.1986 → 04.1988  | B | 4 | 1116 cm <sup>3</sup> | 2V | 40 kW    | 55 PS          | ⊗9,35                    | - 55.5 |  |  |
|          |  | <b>FIORINO (147_)</b>   |  |   |   |                      |    |          |                |                          |        |  |  |
|          |  | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |          |                |                          |        |  |  |
| <b>9</b> |  | <b>82.6</b>   |  |   |   |                      |    |          |                |                          |        |  |  |
|          |  | <b>149 B1.000</b>   | 02.1987 → 08.1990  | D | 4 | 1929 cm <sup>3</sup> | 2V | 51-52 kW | 70-71 PS       | ⊗21                      | - 90   |  |  |
|          |  | <b>149 B3.000</b>   | 01.1986 → 12.1990  | D | 4 | 1698 cm <sup>3</sup> | 2V | 44 kW    | 60 PS          | ⊗20,5                    | - 79.2 |  |  |
|          |  | <b>DUCATO Panorama (280_), DUCATO Platform/Chassis (280_), DUCATO Van (280_), PENNY Estate Van (257_)</b> |  |   |   |                      |    |          |                |                          |        |  |  |
|          |  | <b>89 386 190</b>   | T - Dry cylinder liner; semi; A=86 L=154   |   |   |                      |    |          |                |                          |        |  |  |

cont...

|  |             |  |  |                 |                           |
|--|-------------|--|--|-----------------|---------------------------|
|  | <b>RK-8</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |  | <b>81-1763</b>  | IN; 14.15/ x 8 x 42 G1    |
|  |             |  |  | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |
|  |             |  |  | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |

|  |                   |                        |
|--|-------------------|------------------------|
|  | <b>50 007 567</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

|           |  |                   |   |   |   |                      |    |       |       |     |      |
|-----------|--|-------------------|---|---|---|----------------------|----|-------|-------|-----|------|
| <b>10</b> |  | <b>82.6</b>       |   |   |   |                      |    |       |       |     |      |
|           | <b>280 A1.000</b>  | 03.1989 → 08.1990 | D | A | 4 | 1929 cm <sup>3</sup> | 2V | 60 kW | 82 PS | ∅20 | - 90 |
|           | <b>DUCATO Panorama (280_), DUCATO Platform/Chassis (280_), DUCATO Van (280_)</b> |                   |   |   |   |                      |    |       |       |     |      |

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|--|-------------------|--|
|  | <b>89 386 190</b> | T - Dry cylinder liner; semi; A=86 L=154 |
|--|-------------------|--|

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|--|-------------|--|--|-----------------|---------------------------|
|  | <b>RK-8</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |  | <b>81-1763</b>  | IN; 14.15/ x 8 x 42 G1    |
|  |             |  |  | <b>81-1762</b>  | IN; 14.1/ x 8 x 42 G1     |
|  |             |  |  | <b>81-17110</b> | IN/EX; 14.07/ x 8 x 46 G1 |

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|  | <b>50 007 567</b> | CAM, chilled cast iron |
|--|-------------------|------------------------|

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|  | <b>7.24806.05.0</b> | vacuum pump; mechanical; vane pump |
|--|---------------------|------------------------------------|

|           |                                       |                   |   |  |   |                      |    |       |       |      |        |
|-----------|---------------------------------------|-------------------|---|--|---|----------------------|----|-------|-------|------|--------|
| <b>11</b> |                                       | <b>84</b>         |   |  |   |                      |    |       |       |      |        |
|           | <b>124 B3.000</b>                     | 10.1975 → 07.1982 | B |  | 4 | 1585 cm <sup>3</sup> | 2V | 46 kW | 63 PS | ∅8,9 | - 71.5 |
|           | <b>242 Bus (242_), 242 Van (242_)</b> |                   |   |  |   |                      |    |       |       |      |        |

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|--|-------------------------|--|
|  | <b>80 00065 1 1 000</b> | ∅84; STD; set: 1; [R G6 CR 1.5] [NM 2] [SLF ST CR 3.947] |
|--|-------------------------|--|

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|--|-------------------|---|
|  | <b>77 769 610</b> | [Set] PL 0,254 ∅ 45.274 / 48.629 / 19.200 / 1.669 St/A<br><b>77 769 620</b> 0,508 |
|--|-------------------|---|

|           |                          |                   |   |  |   |                      |    |       |       |      |      |
|-----------|--------------------------|-------------------|---|--|---|----------------------|----|-------|-------|------|------|
| <b>12</b> |                          | <b>84</b>         |   |  |   |                      |    |       |       |      |      |
|           | <b>169 B</b>             | 01.1982 → 10.1988 | B |  | 4 | 1796 cm <sup>3</sup> | 2V | 49 kW | 67 PS | ∅7,5 | - 81 |
|           | <b>DUCATO Van (280_)</b> |                   |   |  |   |                      |    |       |       |      |      |

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|  | <b>80 00066 1 0 000</b> | ∅84; STD; set: 1; [R G6 IF CR 1.5] [M 2] [SLF ST CR 4] |
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|  | <b>77 086 608</b> | [Set] HL STD ∅ 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD ∅ 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD ∅ 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD ∅ 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD ∅ 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs. |
|--|-------------------|---|

|           |  |                   |   |  |   |                      |    |          |          |      |      |
|-----------|--|-------------------|---|--|---|----------------------|----|----------|----------|------|------|
| <b>13</b> |  | <b>88</b>         |   |  |   |                      |    |          |          |      |      |
|           | <b>170 B</b>   | 07.1985 → 08.1990 | B |  | 4 | 1971 cm <sup>3</sup> | 2V | 55 kW    | 75 PS    | ∅8:1 | - 81 |
|           | <b>170 D</b>   | 08.1988 → 08.1990 | B |  | 4 | 1971 cm <sup>3</sup> | 2V | 62 kW    | 84 PS    | ∅8:1 | - 81 |
|           | <b>XN 1T</b>   | 01.1982 → 08.1990 | B |  | 4 | 1971 cm <sup>3</sup> | 2V | 55-60 kW | 75-82 PS | ∅8   | - 81 |
|           | <b>DUCATO Panorama (280_), DUCATO Platform/Chassis (280_), DUCATO Van (280_)</b> |                   |   |  |   |                      |    |          |          |      |      |

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|  | <b>80 00038 1 1 000</b> | ∅88; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF CR 4] |
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|  | <b>77 086 608</b> | [Set] HL STD ∅ 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD ∅ 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD ∅ 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD ∅ 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD ∅ 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs. |
|--|-------------------|---|

|           |  |                   |   |  |   |                      |    |          |          |     |        |
|-----------|--|-------------------|---|--|---|----------------------|----|----------|----------|-----|--------|
| <b>14</b> |  | <b>93</b>         |   |  |   |                      |    |          |          |     |        |
|           | <b>8140.61</b>                                   | 09.1986 → 05.1990 | D |  | 4 | 2445 cm <sup>3</sup> | 2V | 53-55 kW | 72-75 PS | ∅21 | - 90   |
|           | <b>8144.61</b>                                   | 01.1982 → 08.1990 | D |  | 4 | 2428 cm <sup>3</sup> | 2V | 53-55 kW | 72-75 PS | ∅21 | - 89.4 |
|           | <b>DUCATO Panorama (280_), DUCATO Van (280_)</b> |                   |   |  |   |                      |    |          |          |     |        |

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|--|-------------------|---|
|  | <b>89 183 190</b> | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5 |
|--|-------------------|---|

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|--|-------------------|--|
|  | <b>77 153 690</b> | [Set] PL-B SEMI ∅ 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→   |
|  | <b>77 154 610</b> | [Set] HL 0,254 ∅ 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 ∅ 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776 |

|  |                   |   |
|--|-------------------|---|
|  | <b>77 155 610</b> | [Set] PL 0,254 ∅ 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 ∅ 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap, <b>8144.61: 2.4 D, 2.4 D:</b> 10.1982→ |
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|  | <b>17063</b>      | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III           |  | <b>RK-8</b>  | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>171120</b>     | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III             |  | <b>RK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>81-17116</b>   | IN/EX; 13.02/ x 8.02 x 56 G1                            |  |              |   |
|  | <b>81-17115</b>   | IN/EX; 13.07/ x 8.02 x 56 G1                            |  |              |   |
|  | <b>81-17114</b>   | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket |  |              |   |
|  | <b>81-5611</b>    | IN/EX; 13.12/ x 8 x 56 G1                               |  |              |   |
|  | <b>50 006 340</b> | CAM, chilled cast iron                                  |  |              |   |

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| <b>15</b> |                   | <b>93</b>         |   |   |                      |    |       |       |       |      |  |
|           | <b>8142.61</b>    | 06.1979 → 10.1986 | D | 4 | 2445 cm <sup>3</sup> | 2V | 53 kW | 72 PS | ε21:1 | - 90 |  |
|           | <b>CAMPAGNOLA</b> |                   |   |   |                      |    |       |       |       |      |  |

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|  | <b>89 183 190</b> | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5   |  |  |  |  |  |  |  |  |
|  | <b>77 153 690</b> | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |  |  |  |  |  |  |  |  |
|  | <b>77 154 610</b> | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |  |  |  |  |  |  |  |  |
|  | <b>77 155 610</b> | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap, 10.1982→ |  |  |  |  |  |  |  |  |

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|--|--------------|---|--|-------------|---|
|  | <b>17032</b> | EX; 32.9 x 8 x 122 x A/S - Cr - 45° - 1 - III |  | <b>RK-8</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|--|--------------|---|--|-------------|---|

|           |  |            |                   |     |   |                      |    |       |       |          |  |
|-----------|--|------------|-------------------|-----|---|----------------------|----|-------|-------|----------|--|
| <b>16</b> |  | <b>93</b>  |                   |     |   |                      |    |       |       |          |  |
|           | <b>8144.21</b>   | <b>220</b> | 01.1986 → 09.1990 | D A | 4 | 2445 cm <sup>3</sup> | 2V | 68 kW | 92 PS | ε18 - 90 |  |
|           | <b>DUCATO Panorama (280_), DUCATO Platform/Chassis (280_), DUCATO Van (280_)</b> |            |                   |     |   |                      |    |       |       |          |  |

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|  | <b>80 00068 1 0 000</b> | Ø93; STD; set: 1; [T15 G6 CR 3] [N MO 2] [DSF CR 3]<br><b>80 00068 1 0 040</b> 93.40  |  |  |  |  |  |  |  |  |
|  | <b>89 319 190</b>       | T - Dry cylinder liner; semi; A=96 C=98.9 L=171 H=5   |  |  |  |  |  |  |  |  |
|  | <b>89 319 192</b>       | T - Dry cylinder liner; semi; A=96.08 C=98.9 L=171 H=5  |  |  |  |  |  |  |  |  |
|  | <b>77 153 690</b>       | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |  |  |  |  |  |  |  |  |
|  | <b>77 154 610</b>       | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |  |  |  |  |  |  |  |  |
|  | <b>77 155 610</b>       | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |  |  |  |  |  |  |  |  |

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|--|---------------|--|--|-----------------|---|
|  | <b>17063</b>  | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III                      |  | <b>RK-8</b>     | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>171055</b> | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III                        |  | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>171016</b> | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III<br>OES specification |  | <b>81-17116</b> | IN/EX; 13.02/ x 8.02 x 56 G1                                  |
|  | <b>171120</b> | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III                        |  | <b>81-17115</b> | IN/EX; 13.07/ x 8.02 x 56 G1                                  |
|  |               |  |  | <b>81-17114</b> | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket       |
|  |               |  |  | <b>81-5611</b>  | IN/EX; 13.12/ x 8 x 56 G1                                     |

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|  | <b>50 006 180</b> | mechanical; Outer Ø: 44; length: 32 |  |  |  |
|--|-------------------|-------------------------------------|--|--|--|

|           |                       |                   |   |   |                      |    |       |       |  |      |  |  |
|-----------|-----------------------|-------------------|---|---|----------------------|----|-------|-------|--|------|--|--|
| <b>17</b> |                       | <b>93</b>         |   |   |                      |    |       |       |  |      |  |  |
|           | <b>B 25.637</b>       | 08.1980 → 07.1982 | D | 4 | 2498 cm <sup>3</sup> | 2V | 51 kW | 69 PS |  | - 92 |  |  |
|           | <b>242 Van (242_)</b> |                   |   |   |                      |    |       |       |  |      |  |  |

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|--|--|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>93 844 700</b>  | Cylinder diameter: 93.015; KH: 52.75; MT: -7.4; GL: 95; piston pin: 30x78; number of piston rings: 3 |  |  |  |  |  |  |  |  |  |  |
|  | HK   |  |  |  |  |  |  |  |  |  |  |  |
|  | R 2.5 MO G6  |  |  |  |  |  |  |  |  |  |  |  |
|  | R 2 MO   |  |  |  |  |  |  |  |  |  |  |  |
|  | DSF 4 CR   |  |  |  |  |  |  |  |  |  |  |  |
|  | → <b>80 00040 1 1 ...</b>  |  |  |  |  |  |  |  |  |  |  |  |
|  | Top piston - Pay attention to top clearance, $\varnothing$ 93,015= +0,50 |  |  |  |  |  |  |  |  |  |  |  |
|  | +0,55  |  |  |  |  |  |  |  |  |  |  |  |
|  | $\varnothing$ 93,510= +0,44  |  |  |  |  |  |  |  |  |  |  |  |
|  | +0,49  |  |  |  |  |  |  |  |  |  |  |  |
|  | $\varnothing$ 93,760= +0,41  |  |  |  |  |  |  |  |  |  |  |  |
|  | +0,46  |  |  |  |  |  |  |  |  |  |  |  |

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|--|-------------------------|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>80 00040 1 1 000</b> | $\varnothing$ 93; STD; set: 1; [R G6 MO 2.5] [R IF MO 2] [DSF CR 4] |  |  |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|--|--|--|




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|--|--------------|--|--|----------------|------------------------|
|  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |  | <b>81-1526</b> | IN; 13.07/ x 8 x 54 G1 |
|  | <b>MK-9H</b> | valve cotter; number of notches: 3; valve stem diameter: 9 |  |                |                        |

|           |  |                   |   |   |                      |    |          |          |  |      |  |  |
|-----------|--|-------------------|---|---|----------------------|----|----------|----------|--|------|--|--|
| <b>18</b> |  | <b>93</b>         |   |   |                      |    |          |          |  |      |  |  |
|           | <b>CRD93L (U25-661)</b>  | 01.1982 → 08.1990 | D | 4 | 2500 cm <sup>3</sup> | 2V | 54-55 kW | 73-75 PS |  | - 92 |  |  |
|           | <b>DUCATO Panorama (280_), DUCATO Platform/Chassis (280_), DUCATO Van (280_)</b> |                   |   |   |                      |    |          |          |  |      |  |  |

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|--|--|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>93 844 700</b>  | Cylinder diameter: 93.015; KH: 52.75; MT: -7.4; GL: 95; piston pin: 30x78; number of piston rings: 3 |  |  |  |  |  |  |  |  |  |  |
|  | HK   |  |  |  |  |  |  |  |  |  |  |  |
|  | R 2.5 MO G6  |  |  |  |  |  |  |  |  |  |  |  |
|  | R 2 MO   |  |  |  |  |  |  |  |  |  |  |  |
|  | DSF 4 CR   |  |  |  |  |  |  |  |  |  |  |  |
|  | → <b>80 00040 1 1 ...</b>  |  |  |  |  |  |  |  |  |  |  |  |
|  | Top piston - Pay attention to top clearance, $\varnothing$ 93,015= +0,50 |  |  |  |  |  |  |  |  |  |  |  |
|  | +0,55  |  |  |  |  |  |  |  |  |  |  |  |
|  | $\varnothing$ 93,510= +0,44  |  |  |  |  |  |  |  |  |  |  |  |
|  | +0,49  |  |  |  |  |  |  |  |  |  |  |  |
|  | $\varnothing$ 93,760= +0,41  |  |  |  |  |  |  |  |  |  |  |  |
|  | +0,46  |  |  |  |  |  |  |  |  |  |  |  |

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|--|-------------------------|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>80 00040 1 1 000</b> | $\varnothing$ 93; STD; set: 1; [R G6 MO 2.5] [R IF MO 2] [DSF CR 4] |  |  |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|--|--|--|--|--|--|--|--|--|



|  |   |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS    | Pos |
|---|---|---|------|--|-----------------|---|------------------|-------|-------|-----|
| 2402 E  | D | 6 | 6    | 93,647 x 85,6  | 3537            | 2   | 22:1             | 64-68 | 87-92 | 20  |
| 4AA   | D | 4 | 4    | 93,67 x 85,6   | 2358            | 2   | 21,5             | 46    | 62    | 21  |
| 4AB   | D | 4 | 4    | 93,67 x 90,5   | 2496            | 2   | 19,5-20,5        | 50-52 | 68-71 | 22  |
| 4G63  | B | 4 | 4    | 85 x 88  | 1997            | 2   | 8,6              | 78    | 106   | 14  |
| 4RB   | B | 4 | 4    | 87,68 x 66   | 1593            | 2   | 8                | 48    | 65    | 16  |
| 4RC   | B | 4 | 4    | 90,83 x 77   | 1993            | 2   | 8                | 43-57 | 59-78 | 19  |
| B   | B | 4 | 4    | 87,68 x 66   | 1593            | 2   | 8                | 48    | 65    | 17  |
| EY  | B | 4 | 4    | 90 x 66,8  | 1699            | 2   | 8,2:1            | 48    | 65    | 18  |
| F6A   | B | 4 | 4    | 77,25 x 74,3   | 1393            | 2   | 8,5              | 52-54 | 71-73 | 7   |
| F6B   | B | 4 | 4    | 77,25 x 74,3   | 1392            | 2   | 8,5              | 52-54 | 71-73 | 8   |
| F6D   | B | 4 | 4    | 77,25 x 74,3   | 1392            | 2   | 9,5              | 54    | 73    | 8   |
| FUC   | B | 4 | 4    | 77,25 x 74,3   | 1392            | 2   | 8,5              | 54    | 73    | 9   |
| GL1   | B | 4 | 4    | 74 x 65  | 1117            | 2   | 9,5              | 39    | 53    | 5   |
| GLA   | B | 4 | 4    | 73,96 x 65   | 1117            | 2   | 9                | 39-40 | 53-54 | 1   |
| GLB   | B | 4 | 4    | 74 x 65  | 1117            | 2   | 9,5              | 37-40 | 50-55 | 5   |
| JBA   | B | 4 | 4    | 73,96 x 75,5   | 1297            | 2   | 9,3              | 44-46 | 60-63 | 2   |
| JBB   | B | 4 | 4    | 73,96 x 75,5   | 1297            | 2   | 9,5              | 44    | 60    | 2   |
| JLA   | B | 4 | 4    | 73,96 x 75,5   | 1297            | 2   | 9,3              | 44    | 60    | 3   |
| JLB   | B | 4 | 4    | 73,96 x 75,5   | 1297            | 2   | 9,3              | 44    | 60    | 2   |
| JPA   | B | 4 | 4    | 80 x 64,5  | 1296            | 2   | 9,5              | 51    | 69    | 10  |
| LAT   | B | 4 | 4    | 87,65 x 66   | 1593            | 2   | 8                | 46-48 | 63-65 | 15  |
| LTA   | D | 4 | 4    | 80 x 80  | 1608            | 2   | 21,5             | 40    | 54    | 11  |
| LTB   | D | 4 | 4    | 80 x 80  | 1608            | 2   | 21,5             | 40    | 54    | 11  |
| LUC   | B | 4 | 4    | 80 x 79,5  | 1597            | 2   | 9,5              | 60-66 | 81-90 | 12  |
| RTA   | D | 4 | 4    | 82,5 x 82  | 1753            | 2   | 21,5             | 44    | 60    | 13  |
| RTB   | D | 4 | 4    | 82,5 x 82  | 1753            | 2   | 21,5             | 44    | 60    | 13  |
| TKA   | B | 4 | 4    | 73,96 x 55,7   | 957             | 2   | 8,3              | 29    | 40    | 4   |
| TKB   | B | 4 | 4    | 74 x 55,7  | 957             | 2   | 8,5              | 33    | 45    | 6   |

**F**

|  |  |                                 | Pos         |   |  |     | Pos  |
|--|--|---------------------------------|-------------|---|--|-----|------|
|  |  | <b>ESCORT '81 Express (AVA)</b> |             | 2.5 D (VGL, VSL, VTL, VCS, VDS) 10.1983 → 10.1986 |  | 4AB | D 22 |
| 1.1                                    |  | 03.1981 → 02.1986               | GLB B 5     | <b>TRANSIT Van (72E, 71E)</b>                     |  |     |      |
| 1.3                                    |  | 03.1981 → 02.1986               | JPA B 10    | 1.7 FT 100 04.1971 → 03.1978                      |  | EY  | B 18 |
| 1.6 D                                  |  | 02.1984 → 02.1986               | LTA D 11    | <b>TRANSIT Van (81E)</b>                          |  |     |      |
| <b>ESCORT '86 Express (AVF)</b>        |  |                                 |             | 1.7 1300 (81E4SA) 03.1967 → 07.1973               |  | EY  | B 18 |
| 1.3                                    |  | 02.1986 → 03.1989               | JLA B 3     | 1.7 1300 Feuerw. (810000) 11.1965 → 05.1973       |  | EY  | B 18 |
| 1.3                                    |  | 02.1986 → 07.1990               | JBB B 2     | <b>TRANSIT Van (V_ _)</b>                         |  |     |      |
| 1.3                                    |  | 02.1986 → 07.1990               | JLB B 2     | 1.6 (WS) 12.1977 → 04.1981                        |  | 4RB | B 16 |
| 1.3                                    |  | 07.1988 → 07.1990               | JBA B 2     | 2.0 (VHL, VVS) 12.1977 → 10.1986                  |  | 4RC | B 19 |
| 1.4 i                                  |  | 02.1986 → 07.1990               | F6B B 8     | 2.0 (VVL) 12.1977 → 10.1986                       |  | 4RC | B 19 |
| 1.4 i                                  |  | 02.1986 → 07.1990               | F6D B 8     | 2.0 (VVS) 12.1977 → 07.1982                       |  | 4RC | B 19 |
| 1.4 i                                  |  | 02.1986 → 07.1990               | FUC B 9     | 2.4 D (VVS) 11.1977 → 10.1986                     |  | 4AA | D 21 |
| 1.6                                    |  | 02.1986 → 07.1990               | LUC B 12    | 2.5 D (VVL) 10.1983 → 10.1986                     |  | 4AB | D 22 |
| 1.6 D                                  |  | 02.1986 → 07.1990               | LTA D 11    |   |  |     |      |
| 1.8 D                                  |  | 07.1988 → 07.1990               | RTA D 13    |   |  |     |      |
| 1.8 D                                  |  | 07.1988 → 07.1990               | RTB D 13    |   |  |     |      |
| <b>FIESTA Hatchback Van (FVD)</b>      |  |                                 |             |   |  |     |      |
| 1.0                                    |  | 08.1983 → 11.1989               | TKB B 6     |   |  |     |      |
| 1.4                                    |  | 09.1986 → 09.1989               | F6A B 7     |   |  |     |      |
| 1.6 D                                  |  | 09.1983 → 09.1989               | LTB D 11    |   |  |     |      |
| <b>FIESTA Hatchback Van (WFVT)</b>     |  |                                 |             |   |  |     |      |
| 1.0 (WFVT)                             |  | 10.1977 → 11.1986               | TKA B 4     |   |  |     |      |
| 1.1 (WFVT)                             |  | 10.1977 → 11.1986               | GL1 B 5     |   |  |     |      |
| 1.1 (WFVT)                             |  | 10.1977 → 11.1986               | GLA B 1     |   |  |     |      |
| <b>HUSKY Van</b>                       |  |                                 |             |   |  |     |      |
| 2.0                                    |  | 01.1986 → 12.1990               | 4G63 B 14   |   |  |     |      |
| <b>SERIES A</b>                        |  |                                 |             |   |  |     |      |
| A 0409                                 |  | 01.1974 → 1983                  | 2402 E D 20 |   |  |     |      |
| <b>TRANSIT</b>                         |  |                                 |             |   |  |     |      |
| 3.5 D                                  |  | 01.1971 → 1977                  | 2402 E D 20 |   |  |     |      |
| <b>TRANSIT Bus (72E, 73E)</b>          |  |                                 |             |   |  |     |      |
| 1.7 (72E3C)                            |  | 01.1971 → 05.1973               | EY B 18     |   |  |     |      |
| 1.7 1000 (72E2A)                       |  | 01.1971 → 05.1973               | EY B 18     |   |  |     |      |
| 1.7 1300 (820000)                      |  | 01.1966 → 05.1973               | EY B 18     |   |  |     |      |
| 1.7 900 (7300)                         |  | 02.1971 → 06.1971               | EY B 18     |   |  |     |      |
| 1.7 FT 100 (72E2A)                     |  | 04.1971 → 03.1978               | EY B 18     |   |  |     |      |
| 2.3 D FT 100 (72E2X)                   |  | 11.1971 → 09.1978               | 4AA D 21    |   |  |     |      |
| <b>TRANSIT Bus (T_ _)</b>              |  |                                 |             |   |  |     |      |
| 1.6 (TBL, TES)                         |  | 12.1985 → 01.1989               | LAT B 15    |   |  |     |      |
| 2.5 D (TBS, TCL, TCS, TEL, TES)        |  | 12.1985 → 01.1989               | 4AB D 22    |   |  |     |      |
| <b>TRANSIT Bus (V_ _)</b>              |  |                                 |             |   |  |     |      |
| 1.6 (VAS, VLS, VZS)                    |  | 12.1977 → 04.1981               | 4RB B 16    |   |  |     |      |
| 2.0 (VAS, VBLVIL, VLS, VUL, VZS)       |  | 12.1977 → 07.1982               | 4RC B 19    |   |  |     |      |
| 2.0 (VAS, VIL, VLS, VUL, VZS)          |  | 12.1977 → 10.1986               | 4RC B 19    |   |  |     |      |
| 2.0 (VAS, VLS, VZS)                    |  | 12.1977 → 10.1986               | 4RC B 19    |   |  |     |      |
| 2.4 D (VAS, VBL, VIL, VUL, VZS)        |  | 12.1977 → 10.1986               | 4AA D 21    |   |  |     |      |
| 2.4 D (VAS, VBL, VIL, VUL, VZS)        |  | 10.1983 → 10.1986               | 4AB D 22    |   |  |     |      |
| 2.5 D (VAS, VBL, VIL, VUL, VZS)        |  | 10.1983 → 10.1986               | 4AB D 22    |   |  |     |      |
| <b>TRANSIT Platform/Chassis (74E)</b>  |  |                                 |             |   |  |     |      |
| 1.7 FT 100                             |  | 04.1971 → 03.1978               | EY B 18     |   |  |     |      |
| <b>TRANSIT Platform/Chassis (T_ _)</b> |  |                                 |             |   |  |     |      |
| 2.5 D (TTL, TTS, TUL, TUS, TTE)        |  | 01.1986 → 01.1989               | 4AB D 22    |   |  |     |      |
| <b>TRANSIT Platform/Chassis (V_ _)</b> |  |                                 |             |   |  |     |      |
| 1.6 (VCS, VDS)                         |  | 11.1977 → 10.1986               | B B 17      |   |  |     |      |
| 2.0 (VGL, VSL, VTL)                    |  | 12.1977 → 07.1982               | 4RC B 19    |   |  |     |      |
| 2.0 (VGL, VSL, VTL, VCS, VDS)          |  | 12.1977 → 10.1986               | 4RC B 19    |   |  |     |      |
| 2.4 D (VGL, VSL, VTL, VCS, VDS)        |  | 11.1977 → 09.1985               | 4AA D 21    |   |  |     |      |

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|          |  |  |   |   |                      |              |  |          |      |        |
|----------|--|--|---|---|----------------------|--------------|--|----------|------|--------|
| <b>1</b> |  | <b>73.96</b>   |   |   |                      |              |  |          |      |        |
|          | GLA  | 10.1977 → 11.1986  | B | 4 | 1117 cm <sup>3</sup> | 2V           | 39-40 kW   | 53-54 PS | ⊗9   | - 65   |
|          | <b>FIESTA Hatchback Van (WFVT)</b>                           |  |   |   |                      |              |  |          |      |        |
|          | 78 718 600   | [Pair] AS STD Ø 63.600 / 77.850 // 2.850 St/A  |   |   |                      |              |  |          |      |        |
|          | 81-18104   | IN/EX; 13.57/ x 8 x 67.9 G1  |   |   |                      |              |  |          |      |        |
| <b>2</b> |  | <b>73.96</b>   |   |   |                      |              |  |          |      |        |
|          | JBA  | 07.1988 → 07.1990  | B | 4 | 1297 cm <sup>3</sup> | 2V           | 44-46 kW   | 60-63 PS | ⊗9,3 | - 75.5 |
|          | JBB  | 02.1986 → 07.1990  | B | 4 | 1297 cm <sup>3</sup> | 2V           | 44 kW  | 60 PS    | ⊗9,5 | - 75.5 |
|          | JLB  | 02.1986 → 07.1990  | B | 4 | 1297 cm <sup>3</sup> | 2V           | 44 kW  | 60 PS    | ⊗9,3 | - 75.5 |
|          | <b>ESCORT '86 Express (AVF)</b>                              |  |   |   |                      |              |  |          |      |        |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |              |  |          |      |        |
| <b>3</b> |  | <b>73.96</b>   |   |   |                      |              |  |          |      |        |
|          | JLA  | 02.1986 → 03.1989  | B | 4 | 1297 cm <sup>3</sup> | 2V           | 44 kW  | 60 PS    | ⊗9,3 | - 75.5 |
|          | <b>ESCORT '86 Express (AVF)</b>                              |  |   |   |                      |              |  |          |      |        |
|          | 18392  | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III   |   |   |                      | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |          |      |        |
|          | 81-18104   | IN/EX; 13.57/ x 8 x 67.9 G1  |   |   |                      |              |  |          |      |        |
|          | 50 006 259   | CAM, chilled cast iron   |   |   |                      |              |  |          |      |        |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |              |  |          |      |        |
| <b>4</b> |  | <b>73.96</b>   |   |   |                      |              |  |          |      |        |
|          | TKA  | 10.1977 → 11.1986  | B | 4 | 957 cm <sup>3</sup>  | 2V           | 29 kW  | 40 PS    | ⊗8,3 | - 55.7 |
|          | <b>FIESTA Hatchback Van (WFVT)</b>                           |  |   |   |                      |              |  |          |      |        |
|          | 78 718 600   | [Pair] AS STD Ø 63.600 / 77.850 // 2.850 St/A  |   |   |                      |              |  |          |      |        |
|          | 50 006 258   | CAM, chilled cast iron   |   |   |                      |              |  |          |      |        |
|          | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |              |  |          |      |        |
|          | 7.02242.27.0   | fuel pump; mechanical  |   |   |                      |              |  |          |      |        |
| <b>5</b> |  | <b>74</b>  |   |   |                      |              |  |          |      |        |
|          | GL1  | 10.1977 → 11.1986  | B | 4 | 1117 cm <sup>3</sup> | 2V           | 39 kW  | 53 PS    | ⊗9,5 | - 65   |
|          | GLB  | 03.1981 → 02.1986  | B | 4 | 1117 cm <sup>3</sup> | 2V           | 37-40 kW   | 50-55 PS | ⊗9,5 | - 65   |
|          | <b>ESCORT '81 Express (AVA), FIESTA Hatchback Van (WFVT)</b> |  |   |   |                      |              |  |          |      |        |
|          | 78 718 600   | [Pair] AS STD Ø 63.600 / 77.850 // 2.850 St/A  |   |   |                      |              |  |          |      |        |
|          | 81-18104   | IN/EX; 13.57/ x 8 x 67.9 G1  |   |   |                      |              |  |          |      |        |
| <b>6</b> |  | <b>74</b>  |   |   |                      |              |  |          |      |        |
|          | TKB  | 08.1983 → 11.1989  | B | 4 | 957 cm <sup>3</sup>  | 2V           | 33 kW  | 45 PS    | ⊗8,5 | - 55.7 |
|          | <b>FIESTA Hatchback Van (FVD)</b>                            |  |   |   |                      |              |  |          |      |        |
|          | 78 718 600   | [Pair] AS STD Ø 63.600 / 77.850 // 2.850 St/A  |   |   |                      |              |  |          |      |        |
|          | 7.02242.27.0   | fuel pump; mechanical  |   |   |                      |              |  |          |      |        |

## 7

77.25


**F6A**

 09.1986 → 09.1989 B 4 1393 cm<sup>3</sup> 2V 52-54 kW 71-73 PS 8,5 - 74.3

**FIESTA Hatchback Van (FVD)**
**80 00081 1 0 000** Ø77.22; STD; set: 1; [R G6 MO 1.6] [NM 2] [SLF ST CR 4]

**87 372 620**

[Set] HL 0,50 Ø 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove, →12.1988


**87 373 600**

[Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A


**MK-8H**

valve cotter; number of notches: 3; valve stem diameter: 8


**81-4222**

IN/EX; 10.6/ x 5.5 x 34 G2

**81-18104**

IN/EX; 13.57/ x 8 x 67.9 G1


**50 006 259**

CAM, chilled cast iron


**50 006 477**

hydraulic; Outer Ø: 22.2; length: 49.5

## 8

77.25


**F6B**

 02.1986 → 07.1990 B 4 1392 cm<sup>3</sup> 2V 52-54 kW 71-73 PS 8,5 - 74.3

**F6D**

 02.1986 → 07.1990 B 4 1392 cm<sup>3</sup> 2V 54 kW 73 PS 9,5 - 74.3

**ESCORT '86 Express (AVF)**
**80 00081 1 0 000** Ø77.22; STD; set: 1; [R G6 MO 1.6] [NM 2] [SLF ST CR 4]

**MK-8H**

valve cotter; number of notches: 3; valve stem diameter: 8


**81-18104**

IN/EX; 13.57/ x 8 x 67.9 G1


**50 006 259**

CAM, chilled cast iron


**50 006 477**

hydraulic; Outer Ø: 22.2; length: 49.5

## 9

77.25


**FUC**

 02.1986 → 07.1990 B 4 1392 cm<sup>3</sup> 2V 54 kW 73 PS 8,5 - 74.3

**ESCORT '86 Express (AVF)**
**80 00081 1 0 000** Ø77.22; STD; set: 1; [R G6 MO 1.6] [NM 2] [SLF ST CR 4]

**87 372 620**

[Set] HL 0,50 Ø 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove, →12.1988


**87 373 600**

[Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A


**MK-8H**

valve cotter; number of notches: 3; valve stem diameter: 8


**81-18104**

IN/EX; 13.57/ x 8 x 67.9 G1


**50 006 259**

CAM, chilled cast iron


**50 006 477**

hydraulic; Outer Ø: 22.2; length: 49.5

## 10

80


**JPA**

 03.1981 → 02.1986 B 4 1296 cm<sup>3</sup> 2V 51 kW 69 PS 9,5 - 64.5

**ESCORT '81 Express (AVA)**
**80 00083 1 1 000** Ø79.94; 0.06; set: 1; [R G6 CR 1.6] [NM 2] [SLF ST CR 4]

**87 372 620**

[Set] HL 0,50 Ø 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove


**87 373 600**

[Set] PL STD Ø 47.910 / 50.890 / 19.300 / 1.487 St/A


**18392**

IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III


**MK-8H**

valve cotter; number of notches: 3; valve stem diameter: 8


**81-18104**

IN/EX; 13.57/ x 8 x 67.9 G1


**50 006 259**

CAM, chilled cast iron

cont...

|           |   |   |   |                |  |    |          |          |       |        |
|-----------|---|---|---|----------------|--|----|----------|----------|-------|--------|
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off        |   |                |  |    |          |          |       |        |
|           | <b>7.02242.21.0</b>   | fuel pump; mechanical   |   |                |  |    |          |          |       |        |
|           | <b>50 006 477</b>   | hydraulic; Outer Ø: 22.2; length: 49.5  |   |                |  |    |          |          |       |        |
| <b>11</b> | <b>80</b>   |   |   |                |  |    |          |          |       |        |
|           | <b>LTA</b>  | 02.1984 → 07.1990   | D | 4              | 1608 cm <sup>3</sup>                                       | 2V | 40 kW    | 54 PS    | ∅21,5 | - 80   |
|           | <b>LTB</b>  | 09.1983 → 09.1989   | D | 4              | 1608 cm <sup>3</sup>                                       | 2V | 40 kW    | 54 PS    | ∅21,5 | - 80   |
|           | <b>ESCORT '81 Express (AVA), ESCORT '86 Express (AVF), FIESTA Hatchback Van (FVD)</b> |   |   |                |  |    |          |          |       |        |
|           | <b>80 00084 1 0 000</b>   | ∅80; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]  |   |                |  |    |          |          |       |        |
|           | <b>80 00084 1 0 050 80.50 / 80 00084 1 0 100 81.00</b>                                |   |   |                |  |    |          |          |       |        |
|           | <b>537628</b>   | EX; 31.6 x 7 x 108.2 x A - Cr - 45° - 9 -   |   | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |    |          |          |       |        |
|           | <b>537627</b>   | IN; 37 x 7 x 108.4 x S - - 45° - 9 -  |   | <b>81-5801</b> | IN/EX; 12.76/ x 7.91 x 38 G1                               |    |          |          |       |        |
| <b>12</b> | <b>80</b>   |   |   |                |  |    |          |          |       |        |
|           | <b>LUC</b>  | 02.1986 → 07.1990   | B | 4              | 1597 cm <sup>3</sup>                                       | 2V | 60-66 kW | 81-90 PS | ∅9,5  | - 79.5 |
|           | <b>ESCORT '86 Express (AVF)</b>   |   |   |                |  |    |          |          |       |        |
|           | <b>80 00083 1 1 000</b>   | ∅79.94; 0.06; set: 1; [R G6 CR 1.6] [NM 2] [SLF ST CR 4]  |   |                |  |    |          |          |       |        |
|           | <b>87 372 620</b>   | [Set] HL 0,50 ∅ 57.500 / 62.287 / 22.400 / 2.388 St/A, 360° oil groove, →12.1988  |   |                |  |    |          |          |       |        |
|           | <b>87 373 600</b>   | [Set] PL STD ∅ 47.910 / 50.890 / 19.300 / 1.487 St/A  |   |                |  |    |          |          |       |        |
|           | <b>18392</b>  | IN; 42 x 8 x 134.7 x S - Cr - 45° - 22 - III  |   | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |    |          |          |       |        |
|           | <b>81-18104</b>   | IN/EX; 13.57/ x 8 x 67.9 G1   |   |                |  |    |          |          |       |        |
|           | <b>50 006 259</b>   | CAM, chilled cast iron  |   |                |  |    |          |          |       |        |
|           | <b>50 006 477</b>   | hydraulic; Outer Ø: 22.2; length: 49.5  |   |                |  |    |          |          |       |        |
| <b>13</b> | <b>82.5</b>   |   |   |                |  |    |          |          |       |        |
|           | <b>RTA</b>  | 07.1988 → 07.1990   | D | 4              | 1753 cm <sup>3</sup>                                       | 2V | 44 kW    | 60 PS    | ∅21,5 | - 82   |
|           | <b>RTB</b>  | 07.1988 → 07.1990   | D | 4              | 1753 cm <sup>3</sup>                                       | 2V | 44 kW    | 60 PS    | ∅21,5 | - 82   |
|           | <b>ESCORT '86 Express (AVF)</b>   |   |   |                |  |    |          |          |       |        |
|           | <b>80 00370 1 0 000</b>   | ∅82.5; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]  |   |                |  |    |          |          |       |        |
|           | <b>80 00370 1 0 050 83.00</b>   |   |   |                |  |    |          |          |       |        |
|           | <b>37 022 610</b>   | [Set] HL 0,25 ∅ 53.740 / 57.685 / 22.150 / 1.955 St/A; HL 0,25 ∅ 53.740 / 57.685 / 22.900 / 1.955 St/A                    |   |                |  |    |          |          |       |        |
|           | <b>37 022 620 0,50 / 37 022 600 STD</b>   |   |   |                |  |    |          |          |       |        |
|           | <b>77 783 620</b>   | [Set] PL 0,50 ∅ 48.490 / 52.000 / 21.600 / 1.740 St/A   |   |                |  |    |          |          |       |        |
|           | <b>79 473 600</b>   | [Set] AS STD ∅ 59.690 / 74.500 // 2.360 St/A  |   |                |  |    |          |          |       |        |
|           | <b>181015</b>   | EX; 32 x 8 x 108.7 x A/S - Cr - 45° - VS - 22 - III   |   | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |    |          |          |       |        |
|           | <b>18375</b>  | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - 22 - III  |   | <b>81-5801</b> | IN/EX; 12.76/ x 7.91 x 38 G1                               |    |          |          |       |        |
|           | <b>18345</b>  | EX; 32 x 8 x 109.2 x A/S - Cr - 45° - VS - 22 - III   |   |                |  |    |          |          |       |        |
|           | <b>181014</b>   | IN; 36.5 x 8 x 107 x S - Cr - 45° - 22 - III  |   |                |  |    |          |          |       |        |
|           | <b>18374</b>  | IN; 36.5 x 8 x 107.1 x A/S - Cr - 45° - 22 - III  |   |                |  |    |          |          |       |        |
| <b>14</b> | <b>85</b>   |   |   |                |  |    |          |          |       |        |
|           | <b>4G63</b>   | 01.1986 → 12.1990   | B | 4              | 1997 cm <sup>3</sup>                                       | 2V | 78 kW    | 106 PS   | ∅8,6  | - 88   |
|           | <b>HUSKY Van</b>  |   |   |                |  |    |          |          |       |        |
|           | <b>80 00481 1 0 000</b>   | ∅85; STD; set: 1; [R G6 CR 2] [M 2] [SLF CR 4]  |   |                |  |    |          |          |       |        |
|           | <b>BB-1811A STD</b>   | [Set] BU STD ∅ 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD ∅ 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft. |   |                |  |    |          |          |       |        |
|           | <b>CB-1085A 0.25</b>  | [Set] PL 0,25 ∅ 44.750 / 48.000 / 23.630 / 1.618 St/A   |   |                |  |    |          |          |       |        |
|           | <b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>                   |   |   |                |  |    |          |          |       |        |

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F

**MS-1821A 0.25** [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A  
**MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD**

**S3438** EX; 30.5 x 6.6 x 109.7 x A/S - Ni - 45° - 1 - III  **81-75000** IN; 12.13/ x 6.62 x 44 G1

**V3439** IN; 34 x 6.6 x 109.7 x S - Ni - 45° - 1 - III

**50 007 599** hydraulic; Outer Ø: 13; length: 25.5

**15**  **87.65**

**LAT** 12.1985 → 01.1989 B 4 1593 cm<sup>3</sup> 2V 46-48 kW 63-65 PS  8 - 66

 **TRANSIT Bus (T\_)**

**78 724 600** [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A

**87 370 610** [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A  
**87 370 600 STD**

**87 371 620** [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

**16**  **87.68**

**4RB** 12.1977 → 04.1981 B 4 1593 cm<sup>3</sup> 2V 48 kW 65 PS  8 - 66

 **TRANSIT Bus (V\_), TRANSIT Van (V\_)**

**78 724 600** [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A

**87 370 610** [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A  
**87 370 600 STD**

**87 371 620** [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A

**7885** EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III  **MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

**7837** IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  **81-18110** IN/EX; 12.76/ x 8.06 x 60.3 G1

**50 006 260** CAM

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

**7.02242.21.0** fuel pump; mechanical

**17**  **87.68**

**B** 11.1977 → 10.1986 B 4 1593 cm<sup>3</sup> 2V 48 kW 65 PS  8 - 66

 **TRANSIT Platform/Chassis (V\_)**

**78 724 600** [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A

**87 370 610** [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A  
**87 370 600 STD**

**87 371 620** [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A

**7885** EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III  **MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8


**7837** IN; 42 x 8 x 111.2 x S - - 45° - 22 - III  **81-18110** IN/EX; 12.76/ x 8.06 x 60.3 G1

**50 006 260** CAM

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

**18**  **90**

**EY** 11.1965 → 03.1978 B 4 1699 cm<sup>3</sup> 2V 48 kW 65 PS  8,2:1 - 66.8

 **TRANSIT Bus (72E, 73E), TRANSIT Platform/Chassis (74E), TRANSIT Van (72E, 71E), TRANSIT Van (81E)**

**78 724 600** [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A

**87 370 610** [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A  
**87 370 600 STD**

**87 371 620** [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

F

## 19 90.83

4RC 12.1977 → 10.1986 B 4 1993 cm<sup>3</sup> 2V 43-57 kW 59-78 PS 8 - 77  
 TRANSIT Bus (V\_), TRANSIT Platform/Chassis (V\_), TRANSIT Van (V\_)

80 00095 1 0 050 Ø91.3; 0.47; set: 1; [R G6 CR 2] [M 2.5] [SLF ST CR 4]

78 724 600 [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A  
 87 370 610 [Set] HL 0,25 Ø 56.750 / 60.620 / 23.600 / 1.935 St/A  
 87 370 600 STD

87 371 620 [Set] PL 0,50 Ø 51.500 / 55.000 / 20.000 / 1.747 St/A

7885 EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III **MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

7837 IN; 42 x 8 x 111.2 x S - - 45° - 22 - III **81-18110** IN/EX; 12.76/ x 8.06 x 60.3 G1

50 006 260 CAM

7.21440.51.0 fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  
 7.02242.21.0 fuel pump; mechanical

## 20 93.647

2402 E 01.1971 → 1983 D 6 3537 cm<sup>3</sup> 2V 64-68 kW 87-92 PS 22:1 - 85.6  
 SERIES A, TRANSIT

92 813 640 Cylinder diameter: 94.297; KH: 61.647; MT: -3; GL: 108; piston pin: 29x75; number of piston rings: 3  
 ET 2.39 CR G3  
 M 2.39  
 DSF 4.747 CR

89 032 190 T - Dry cylinder liner; semi; A=96.94 L=171.45

89 032 190 T - Dry cylinder liner; semi; A=96.94 L=171.45

## 21 93.67

4AA 11.1971 → 10.1986 D 4 2358 cm<sup>3</sup> 2V 46 kW 62 PS 21,5 - 85.6  
 TRANSIT Bus (72E, 73E), TRANSIT Bus (V\_), TRANSIT Platform/Chassis (V\_), TRANSIT Van (V\_)

92 813 640 Cylinder diameter: 94.297; KH: 61.647; MT: -3; GL: 108; piston pin: 29x75; number of piston rings: 3  
 ET 2.39 CR G3  
 M 2.39  
 DSF 4.747 CR

89 032 190 T - Dry cylinder liner; semi; A=96.94 L=171.45

89 032 190 T - Dry cylinder liner; semi; A=96.94 L=171.45

## 22 93.67

4AB 10.1983 → 01.1989 D 4 2496 cm<sup>3</sup> 2V 50-52 kW 68-71 PS 19,5-20, 5 - 90.5  
 TRANSIT Bus (T\_), TRANSIT Bus (V\_), TRANSIT Platform/Chassis (T\_), TRANSIT Platform/Chassis (V\_), TRANSIT Van (V\_)

92 189 610 Cylinder diameter: 94.32; KH: 59.5; MT: -18; MØ: 40; GL: 94; piston pin: 29x77; number of piston rings: 3  
 RTK, RK  
 T6 2.5 CR G6  
 M 2  
 DSF 4 CR  
 → 80 00099 1 0 ...

93 118 600 Cylinder diameter: 93.66; KH: 59.5; VT1: -0.6; VT2: -0.95; MT: -16.94; MØ: 46.5; GL: 93.5; piston pin: 29x77; number of piston rings: 3  
 93 118 610 94.32  
 RK, RTK  
 R 2 CR G6  
 R 2  
 DSF 4 CR  
 → 80 00098 1 0 ...


93 118 600 Cylinder diameter: 93.66; KH: 59.5; VT1: -0.6; VT2: -0.95; MT: -16.94; MØ: 46.5; GL: 93.5; piston pin: 29x77; number of piston rings: 3  
 93 118 610 94.32  
 RK, RTK  
 R 2 CR G6  
 R 2  
 DSF 4 CR  
 → 80 00098 1 0 ...

93 118 600 Cylinder diameter: 93.66; KH: 59.5; VT1: -0.6; VT2: -0.95; MT: -16.94; MØ: 46.5; GL: 93.5; piston pin: 29x77; number of piston rings: 3  
 93 118 610 94.32  
 RK, RTK  
 R 2 CR G6  
 R 2  
 DSF 4 CR  
 → 80 00098 1 0 ...

93 118 600 Cylinder diameter: 93.66; KH: 59.5; VT1: -0.6; VT2: -0.95; MT: -16.94; MØ: 46.5; GL: 93.5; piston pin: 29x77; number of piston rings: 3  
 93 118 610 94.32  
 RK, RTK  
 R 2 CR G6  
 R 2  
 DSF 4 CR  
 → 80 00098 1 0 ...

cont...


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|  |                         |   |
|--|-------------------------|---|
|  | <b>80 00098 1 0 000</b> | Ø93.66; STD; set: 1; [R G6 CR 2] [R IF 2] [DSF CR 4]          |
|  | <b>80 00099 1 0 000</b> | Ø93.67; STD; set: 1; [T6 G6 CR 2.5] [M IFU 2] [DSF CR 4]      |
|  |                         | <b>80 00099 1 0 066</b> 94.32 / <b>80 00099 1 0 100</b> 94.67 |




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|  |                     |                   |
|--|---------------------|-------------------|
|  | <b>7.07152.00.0</b> | mechanical; metal |
|--|---------------------|-------------------|






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|  |                     |                                    |
|--|---------------------|------------------------------------|
|  | <b>7.24808.06.0</b> | vacuum pump; mechanical; vane pump |
|--|---------------------|------------------------------------|






|  | Cyl. |   |  | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS    | Pos |
|---|------|---|---|-----------------|---|------------------|-------|-------|-----|
|   | B    | 4 | mm  |                 |   |                  |       |       |     |
| ER4   | B    | 4 | 66 x 90   | 1232            | 2   | 10,2             | 40-56 | 54-76 | 1   |
| EV2   | B    | 4 | 74 x 78   | 1342            | 3   | 8,7              | 52    | 71    | 2   |

H

|  |  | Pos |  |  | Pos |
|---|---|-----|--|---|-----|
|  |   |     |  |   |     |
| CITY Van (VF)   |   |     |  |   |     |
| 1.2   | 09.1984 → 10.1986   | ER4 | B  | 1   |     |
| SHUTTLE   |   |     |  |   |     |
| 1.3 12V   | 07.1983 → 10.1987   | EV2 | B  | 2   |     |

H

|          |                |   |   |   |                      |    |          |          |       |      |  |
|----------|----------------|---|---|---|----------------------|----|----------|----------|-------|------|--|
| <b>1</b> |                | <b>66</b>   |   |   |                      |    |          |          |       |      |  |
|          | ER4            | 09.1984 → 10.1986   | B | 4 | 1232 cm <sup>3</sup> | 2V | 40-56 kW | 54-76 PS | Σ10,2 | - 90 |  |
|          | CITY Van (VF)  |   |   |   |                      |    |          |          |       |      |  |
|          | TW-1134A STD   | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A   |   |   |                      |    |          |          |       |      |  |
|          | CB-2206GP 0.25 | [Set] PL 0,25 Ø 36.750 / 40.000 / 17.500 / 1.629 St/B/G<br>CB-2206GP 0,50 / CB-2206GP STD |   |   |                      |    |          |          |       |      |  |
|          | MS-2206GP 0.25 | [Set] HL 0,25 Ø 44.750 / 49.000 / 20.000 / 2.126 St/B/G<br>MS-2206GP 0,50 / MS-2206GP STD |   |   |                      |    |          |          |       |      |  |
| <b>2</b> |                | <b>74</b>   |   |   |                      |    |          |          |       |      |  |
|          | EV2            | 07.1983 → 10.1987   | B | 4 | 1342 cm <sup>3</sup> | 3V | 52 kW    | 71 PS    | Σ8,7  | - 78 |  |
|          | SHUTTLE        |   |   |   |                      |    |          |          |       |      |  |
|          | TW-1134A STD   | [Pair] AS STD Ø 56.250 / 78.000 // 2.500 St/A   |   |   |                      |    |          |          |       |      |  |
|          | CB-2204GP 0.25 | [Set] PL 0,25 Ø 39.750 / 43.000 / 18.500 / 1.629 St/B/G<br>CB-2204GP STD                  |   |   |                      |    |          |          |       |      |  |
|          | MS-1134GP 0.25 | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.000 / 2.131 St/B/G<br>MS-1134GP 0,50 / MS-1134GP STD |   |   |                      |    |          |          |       |      |  |

|  |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp.  | kW    | PS     | Pos |
|---|---|------|--|-----------------|---|--------|-------|--------|-----|
|   |   |      |  |                 |   | Ratio  |       |        |     |
| 4BA1  | D | 4    | 98 x 92  | 2775            | 2   | 19:1   | 55    | 75     | 7   |
| 4BB1  | D | 4    | 102 x 110  | 3595            | 2   | 17,5:1 |       |        | 8   |
| 4BC1  | D | 4    | 102 x 100  | 3268            | 2   |        |       |        | 9   |
| 4BC2  | D | 4    | 102 x 100  | 3268            | 2   |        | 65    | 88     | 8   |
| 4FC1  | D | 4    | 84 x 90  | 1995            | 2   | 21     | 49-54 | 66-73  | 2   |
| 4FD1  | D | 4    | 88 x 90  | 2189            | 2   | 21     | 45-54 | 61-73  | 5   |
| 4ZB1  | B | 4    | 84 x 82  | 1817            | 2   | 9      | 56-81 | 76-110 | 3   |
| 4ZC1  | B | 4    | 88 x 82  | 1994            | 2   | 8,8    | 52-81 | 71-110 | 6   |
| 6BB1  | D | 6    | 102 x 100  | 4903            | 2   | 17,5:1 |       |        | 10  |
| C240  | D | 4    | 86 x 102   | 2369            | 2   | 20:1   | 44-55 | 60-75  | 4   |
| G161  | B | 4    | 82 x 75  | 1584            | 2   | 8,3    | 59    | 80     | 1   |




I

|                  |                   |      |   | Pos |  |  |  |  | Pos |
|------------------|-------------------|------|---|-----|--|--|--|--|-----|
| <b>FARGO Bus</b> |                   |      |   |     |  |  |  |  |     |
| 1.8              | 01.1983 → 12.1986 | 4ZB1 | B | 3   |  |  |  |  |     |
| 2.0              | 08.1982 → 03.1988 | 4ZC1 | B | 6   |  |  |  |  |     |
| 2.0              | 01.1986 → 12.1988 | 4ZC1 | B | 6   |  |  |  |  |     |
| 2.2 D 4WD        | 01.1983 → 01.1988 | 4FD1 | D | 5   |  |  |  |  |     |
| <b>FARGO Van</b> |                   |      |   |     |  |  |  |  |     |
| 2.0              | 08.1982 → 03.1988 | 4ZC1 | B | 6   |  |  |  |  |     |
| <b>JOURNEY</b>   |                   |      |   |     |  |  |  |  |     |
| 1600             | 01.1970 → 1986    | G161 | B | 1   |  |  |  |  |     |
| 2800             | 05.1971 → 05.1988 | 4BA1 | D | 7   |  |  |  |  |     |
| 3300             | 12.1978 → 06.1984 | 4BC1 | D | 9   |  |  |  |  |     |
| 3300             | 02.1980 → 1989    | 4BC2 | D | 8   |  |  |  |  |     |
| 3600             | 01.1971 → 1989    | 4BB1 | D | 8   |  |  |  |  |     |
| 5400             | 01.1972 → 04.1980 | 6BB1 | D | 10  |  |  |  |  |     |
| <b>MIDI</b>      |                   |      |   |     |  |  |  |  |     |
| 1.8              | 03.1981 → 06.1990 | 4ZB1 | B | 3   |  |  |  |  |     |
| 2.0 D            | 01.1980 → 06.1990 | 4FC1 | D | 2   |  |  |  |  |     |
| <b>T-SERIES</b>  |                   |      |   |     |  |  |  |  |     |
| TLD 13           | 01.1969 → 1985    | C240 | D | 4   |  |  |  |  |     |



|          |   |   |   |   |                      |    |          |           |      |       |
|----------|---|---|---|---|----------------------|----|----------|-----------|------|-------|
| <b>1</b> |   | <b>82</b>   |   |   |                      |    |          |           |      |       |
|          | G161  | 01.1970 → 1986  | B | 4 | 1584 cm <sup>3</sup> | 2V | 59 kW    | 80 PS     | 8,3  | - 75  |
|          | JOURNEY   |   |   |   |                      |    |          |           |      |       |
|          | TW-1030GP STD                                     | [Pair] AS STD Ø 63.000 / 80.200 // 2.360 St/B/G   |   |   |                      |    |          |           |      |       |
|          | CB-1032GP STD                                     | [Set] PL STD Ø 48.940 / 51.985 / 22.130 / 1.513 St/B/G  |   |   |                      |    |          |           |      |       |
| <b>2</b> |   | <b>84</b>   |   |   |                      |    |          |           |      |       |
|          | 4FC1  | 01.1980 → 06.1990   | D | 4 | 1995 cm <sup>3</sup> | 2V | 49-54 kW | 66-73 PS  | 21   | - 90  |
|          | MIDI  |   |   |   |                      |    |          |           |      |       |
|          | TW-1616A STD                                      | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A   |   |   |                      |    |          |           |      |       |
|          | CB-1616GP 0.25                                    | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.630 St/B/G   |   |   |                      |    |          |           |      |       |
|          | MS-1616GP 0.25                                    | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G   |   |   |                      |    |          |           |      |       |
|          | PB-1166J STD                                      | [Set] PL-B STD Ø 25.000 / 28.000 / 26.750 / 1.530 St/B  |   |   |                      |    |          |           |      |       |
| <b>3</b> |   | <b>84</b>   |   |   |                      |    |          |           |      |       |
|          | 4ZB1  | 03.1981 → 06.1990   | B | 4 | 1817 cm <sup>3</sup> | 2V | 56-81 kW | 76-110 PS | 9    | - 82  |
|          | FARGO Bus, MIDI                                   |   |   |   |                      |    |          |           |      |       |
|          | TW-1616A STD                                      | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A   |   |   |                      |    |          |           |      |       |
|          | CB-1620GP 0.25                                    | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.635 St/B/G   |   |   |                      |    |          |           |      |       |
|          | MS-1620GP 0.25                                    | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G   |   |   |                      |    |          |           |      |       |
| <b>4</b> |   | <b>86</b>   |   |   |                      |    |          |           |      |       |
|          | C240  | 01.1969 → 1985  | D | 4 | 2369 cm <sup>3</sup> | 2V | 44-55 kW | 60-75 PS  | 20:1 | - 102 |
|          | T-SERIES  |   |   |   |                      |    |          |           |      |       |
|          | TW-1070A STD                                      | [Pair] AS STD Ø 78.050 / 92.950 // 2.480 St/B/G   |   |   |                      |    |          |           |      |       |
|          | TW-1070GP 0.25                                    | [Pair] AS 0,25 Ø 78.050 / 92.950 // 2.605 St/B/G  |   |   |                      |    |          |           |      |       |
|          | CB-1070A 0.25                                     | [Set] PL 0,25 Ø 52.680 / 55.985 / 21.530 / 1.633 St/A   |   |   |                      |    |          |           |      |       |
|          | MS-1610GP 0.25                                    | [Set] HL 0,25 Ø 69.670 / 73.975 / 21.530 / 2.142 St/B/G; HL 0,25 Ø 69.670 / 73.975 / 30.630 / 2.142 St/B/G; HL 0,25 Ø 69.670 / 73.975 / 36.130 / 2.142 St/B/G |   |   |                      |    |          |           |      |       |
|          | PB-1070J STD                                      | [Set] PL-B STD Ø 27.000 / 30.000 / 34.000 / 1.530 St/B, →08.1981  |   |   |                      |    |          |           |      |       |
|          | PB-1605J STD                                      | [Set] PL-B STD Ø 27.000 / 30.000 / 30.000 / 1.530 St/B, 08.1981→  |   |   |                      |    |          |           |      |       |
|          | SH-1605A STD                                      | [Set] NW-L STD Ø 47.975 / 52.000 / 22.000 / 2.030 St/A, 08.1981→  |   |   |                      |    |          |           |      |       |
|          | 81-36000  | IN/EX; 14.03/ x 8 x 50 G1   |   |   |                      |    |          |           |      |       |
| <b>5</b> |   | <b>88</b>   |   |   |                      |    |          |           |      |       |
|          | 4FD1  | 01.1983 → 01.1988   | D | 4 | 2189 cm <sup>3</sup> | 2V | 45-54 kW | 61-73 PS  | 21   | - 90  |
|          | FARGO Bus   |   |   |   |                      |    |          |           |      |       |
|          | TW-1616A STD                                      | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A   |   |   |                      |    |          |           |      |       |
|          | CB-1616GP 0.25                                    | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.630 St/B/G   |   |   |                      |    |          |           |      |       |
|          | MS-1616GP 0.25                                    | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G   |   |   |                      |    |          |           |      |       |
|          | MS-1616GP 0,50 / MS-1616GP STD, HL 3 lower plain. |   |   |   |                      |    |          |           |      |       |
| <b>6</b> |   | <b>88</b>   |   |   |                      |    |          |           |      |       |
|          | 4ZC1  | 08.1982 → 12.1988   | B | 4 | 1994 cm <sup>3</sup> | 2V | 52-81 kW | 71-110 PS | 8,8  | - 82  |
|          | FARGO Bus, FARGO Van                              |   |   |   |                      |    |          |           |      |       |
|          | TW-1616A STD                                      | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A   |   |   |                      |    |          |           |      |       |
|          | CB-1620GP 0.25                                    | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.635 St/B/G   |   |   |                      |    |          |           |      |       |
|          | MS-1620GP 0.25                                    | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G   |   |   |                      |    |          |           |      |       |
|          | MS-1620GP STD                                     |   |   |   |                      |    |          |           |      |       |

| 7  |                | 98  |   |   |                      |    |       |       |          |       |  |
|----|----------------|---|---|---|----------------------|----|-------|-------|----------|-------|--|
|    | 4BA1           | 05.1971 → 05.1988   | D | 4 | 2775 cm <sup>3</sup> | 2V | 55 kW | 75 PS | ε 19:1   | - 92  |  |
|    | JOURNEY        |   |   |   |                      |    |       |       |          |       |  |
|    | TW-1155GP STD  | [Pair] AS STD Ø 88.250 / 101.000 // 2.500 St/B/G, 10.1985→  |   |   |                      |    |       |       |          |       |  |
|    | CB-1603GP 0.25 | [Set] PL 0,25 Ø 63.694 / 68.000 / 29.930 / 2.138 St/B/G<br>CB-1603GP 0,50 / CB-1603GP 0,75 / CB-1603GP STD                              |   |   |                      |    |       |       |          |       |  |
|    | MS-1603GP 0.25 | [Set] HL 0,25 Ø 75.670 / 81.000 / 27.830 / 2.650 St/B/G<br>MS-1603GP 0,50 / MS-1603GP 0,75 / MS-1603GP STD, HL 3 lower plain., 10.1985→ |   |   |                      |    |       |       |          |       |  |
|    | SH-1163K STD   | [Set] NW-L STD Ø 55.970 / 60.000 / 20.000 / 2.000 St/B, 01.1976→  |   |   |                      |    |       |       |          |       |  |
| 8  |                | 102   |   |   |                      |    |       |       |          |       |  |
|    | 4BC2           | 02.1980 → 1989  | D | 4 | 3268 cm <sup>3</sup> | 2V | 65 kW | 88 PS |          | - 100 |  |
|    | 4BB1           | 01.1971 → 1989  | D | 4 | 3595 cm <sup>3</sup> | 2V |       |       | ε 17,5:1 | - 110 |  |
|    | JOURNEY        |   |   |   |                      |    |       |       |          |       |  |
|    | TW-1155GP STD  | [Pair] AS STD Ø 88.250 / 101.000 // 2.500 St/B/G, 10.1985→  |   |   |                      |    |       |       |          |       |  |
|    | CB-1603GP 0.25 | [Set] PL 0,25 Ø 63.694 / 68.000 / 29.930 / 2.138 St/B/G<br>CB-1603GP 0,50 / CB-1603GP 0,75 / CB-1603GP STD                              |   |   |                      |    |       |       |          |       |  |
|    | MS-1603GP 0.25 | [Set] HL 0,25 Ø 75.670 / 81.000 / 27.830 / 2.650 St/B/G<br>MS-1603GP 0,50 / MS-1603GP 0,75 / MS-1603GP STD, HL 3 lower plain., 10.1985→ |   |   |                      |    |       |       |          |       |  |
|    | PB-1163J STD   | [Set] PL-B STD Ø 35.000 / 38.000 / 38.000 / 1.530 St/B  |   |   |                      |    |       |       |          |       |  |
|    | SH-1163K STD   | [Set] NW-L STD Ø 55.970 / 60.000 / 20.000 / 2.000 St/B, 4BB1: 01.1976→  |   |   |                      |    |       |       |          |       |  |
| 9  |                | 102   |   |   |                      |    |       |       |          |       |  |
|    | 4BC1           | 12.1978 → 06.1984   | D | 4 | 3268 cm <sup>3</sup> | 2V |       |       |          | - 100 |  |
|    | JOURNEY        |   |   |   |                      |    |       |       |          |       |  |
|    | CB-1603GP 0.25 | [Set] PL 0,25 Ø 63.694 / 68.000 / 29.930 / 2.138 St/B/G<br>CB-1603GP 0,50 / CB-1603GP 0,75 / CB-1603GP STD                              |   |   |                      |    |       |       |          |       |  |
|    | PB-1129J STD   | [Set] PL-B STD Ø 33.000 / 38.000 / 38.000 / 2.530 St/B  |   |   |                      |    |       |       |          |       |  |
|    | SH-1163K STD   | [Set] NW-L STD Ø 55.970 / 60.000 / 20.000 / 2.000 St/B  |   |   |                      |    |       |       |          |       |  |
| 10 |                | 102   |   |   |                      |    |       |       |          |       |  |
|    | 6BB1           | 01.1972 → 04.1980   | D | 6 | 4903 cm <sup>3</sup> | 2V |       |       | ε 17,5:1 | - 100 |  |
|    | JOURNEY        |   |   |   |                      |    |       |       |          |       |  |
|    | TW-1155GP STD  | [Pair] AS STD Ø 88.250 / 101.000 // 2.500 St/B/G, 06.1976→  |   |   |                      |    |       |       |          |       |  |
|    | CB-1612GP STD  | [Set] PL STD Ø 63.944 / 68.000 / 29.930 / 2.013 St/B/G  |   |   |                      |    |       |       |          |       |  |
|    | PB-1155J STD   | [Set] PL-B STD Ø 35.000 / 38.000 / 38.000 / 1.530 St/B  |   |   |                      |    |       |       |          |       |  |

|  |     |   | Cyl.  |  | mm   | cm <sup>3</sup> |  | Comp. | kW     | PS | Pos |  |
|---|-----|---|-------|---|------|-----------------|---|-------|--------|----|-----|--|
|   |     |   |       |   |      |                 |   | Ratio |        |    |     |  |
|   |     |   |       |   |      |                 |   | ε     |        |    |     |  |
| 8140.21   | 200 | D | (A) 4 | 93 x 90   | 2445 | 2               | 18  | 68    | 92     | 1  |     |  |
| 8140.27 S   |     | D | (A) 4 | 93 x 90   | 2445 | 2               | 18  | 68-76 | 92-103 | 2  |     |  |
| 8140.61   | 200 | D | 4     | 93 x 90   | 2445 | 2               | 21  | 53    | 72     | 3  |     |  |

I



|   |                   | Pos           |  |  | Pos |
|---|-------------------|---------------|--|--|-----|
| <b>DAILY I Platform/Chassis</b>                             |                   |               |  |  |     |
| 30-8 (10011131, 10011132, 10011231, 10011232, 10011237,...  | 01.1978 → 12.1989 | 8140.61.200 D |  |  | 3   |
| 35-10 (10310311, 10311111, 10311112, 10311117, 10311211,... | 01.1985 → 12.1989 | 8140.21.200 D |  |  | 1   |
| 35-8 (10031131, 10031132, 10031137, 10031224, 10031231,...  | 01.1978 → 12.1989 | 8140.61.200 D |  |  | 3   |
| 40-10   | 01.1985 → 12.1989 | 8140.27 S D   |  |  | 2   |
| 40-8  | 01.1983 → 06.1989 | 8140.61.200 D |  |  | 3   |
| 45-10 (10331211, 10331212, 10331217, 10331304, 10331311,... | 01.1985 → 12.1989 | 8140.21.200 D |  |  | 1   |
| 49-10 (10350211, 10350304, 10350311, 10350404, 10350411,... | 01.1985 → 12.1989 | 8140.21.200 D |  |  | 1   |
| <b>DAILY I Van</b>  |                   |               |  |  |     |
| 30-8 (10014131, 10014132, 10014137, 10014231, 10014232,...  | 01.1978 → 12.1989 | 8140.61.200 D |  |  | 3   |
| 35-10 (10314204, 10314211, 10314212, 10314217, 10314411,... | 01.1985 → 12.1989 | 8140.21.200 D |  |  | 1   |
| 35-8 (10034131, 10034132, 10034137, 10034224, 10034231,...  | 01.1978 → 12.1989 | 8140.61.200 D |  |  | 3   |
| 40-10 V   | 01.1985 → 12.1989 | 8140.27 S D   |  |  | 2   |
| 40-8 V  | 01.1983 → 06.1989 | 8140.61.200 D |  |  | 3   |
| 45-10 V (10334204, 10334211, 10334212, 10334217,...         | 01.1985 → 12.1989 | 8140.21.200 D |  |  | 1   |
| 49-10 V (10354204, 10354211, 10354212, 10354217,...         | 01.1985 → 12.1989 | 8140.21.200 D |  |  | 1   |



|          |  |            |                   |   |   |   |                      |    |       |       |  |      |
|----------|--|------------|-------------------|---|---|---|----------------------|----|-------|-------|--|------|
| <b>1</b> |  | <b>93</b>  |                   |   |   |   |                      |    |       |       |  |      |
|          | <b>8140.21</b>                               | <b>200</b> | 01.1985 → 12.1989 | D | A | 4 | 2445 cm <sup>3</sup> | 2V | 68 kW | 92 PS |  | - 90 |
|          | <b>DAILY I Platform/Chassis, DAILY I Van</b> |            |                   |   |   |   |                      |    |       |       |  |      |

|  |                         |   |  |  |  |  |  |  |  |  |  |              |   |
|--|-------------------------|---|--|--|--|--|--|--|--|--|--|--------------|---|
|  | <b>80 00068 1 0 000</b> | Ø93; STD; set: 1; [T15 G6 CR 3] [N MO 2] [DSF CR 3]<br><b>80 00068 1 0 040</b> 93.40  |  |  |  |  |  |  |  |  |  |              |   |
|  | <b>89 319 190</b>       | T - Dry cylinder liner; semi; A=96 C=98.9 L=171 H=5   |  |  |  |  |  |  |  |  |  |              |   |
|  | <b>89 319 192</b>       | T - Dry cylinder liner; semi; A=96.08 C=98.9 L=171 H=5  |  |  |  |  |  |  |  |  |  |              |   |
|  | <b>77 153 690</b>       | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |  |  |  |  |  |  |  |  |  |              |   |
|  | <b>77 154 610</b>       | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |  |  |  |  |  |  |  |  |  |              |   |
|  | <b>77 155 610</b>       | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |  |  |  |  |  |  |  |  |  |              |   |
|  | <b>17063</b>            | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III   |  |  |  |  |  |  |  |  |  | <b>RK-8</b>  | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>171120</b>           | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |  |  |  |  |  |  |  |  |  | <b>RK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>81-17116</b>         | IN/EX; 13.02/ x 8.02 x 56 G1  |  |  |  |  |  |  |  |  |  |              |   |
|  | <b>81-17115</b>         | IN/EX; 13.07/ x 8.02 x 56 G1  |  |  |  |  |  |  |  |  |  |              |   |
|  | <b>81-17114</b>         | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket   |  |  |  |  |  |  |  |  |  |              |   |
|  | <b>81-5611</b>          | IN/EX; 13.12/ x 8 x 56 G1   |  |  |  |  |  |  |  |  |  |              |   |
|  | <b>50 006 340</b>       | CAM, chilled cast iron  |  |  |  |  |  |  |  |  |  |              |   |
|  | <b>50 006 180</b>       | mechanical; Outer Ø: 44; length: 32   |  |  |  |  |  |  |  |  |  |              |   |







|          |  |            |                   |   |   |   |                      |    |          |           |  |      |
|----------|--|------------|-------------------|---|---|---|----------------------|----|----------|-----------|--|------|
| <b>2</b> |  | <b>93</b>  |                   |   |   |   |                      |    |          |           |  |      |
|          | <b>8140.27 S</b>                             | <b>200</b> | 01.1985 → 12.1989 | D | A | 4 | 2445 cm <sup>3</sup> | 2V | 68-76 kW | 92-103 PS |  | - 90 |
|          | <b>DAILY I Platform/Chassis, DAILY I Van</b> |            |                   |   |   |   |                      |    |          |           |  |      |

|  |                         |   |  |  |  |  |  |  |  |  |  |                 |   |
|--|-------------------------|---|--|--|--|--|--|--|--|--|--|-----------------|---|
|  | <b>80 00068 1 0 000</b> | Ø93; STD; set: 1; [T15 G6 CR 3] [N MO 2] [DSF CR 3]<br><b>80 00068 1 0 040</b> 93.40  |  |  |  |  |  |  |  |  |  |                 |   |
|  | <b>89 319 190</b>       | T - Dry cylinder liner; semi; A=96 C=98.9 L=171 H=5   |  |  |  |  |  |  |  |  |  |                 |   |
|  | <b>89 319 192</b>       | T - Dry cylinder liner; semi; A=96.08 C=98.9 L=171 H=5  |  |  |  |  |  |  |  |  |  |                 |   |
|  | <b>77 153 690</b>       | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |  |  |  |  |  |  |  |  |  |                 |   |
|  | <b>77 154 610</b>       | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |  |  |  |  |  |  |  |  |  |                 |   |
|  | <b>77 155 610</b>       | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |  |  |  |  |  |  |  |  |  |                 |   |
|  | <b>17063</b>            | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III   |  |  |  |  |  |  |  |  |  | <b>RK-8</b>     | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>171055</b>           | EX; 36 x 8 x 122 x A/S - Cr - 45° - 9 - III   |  |  |  |  |  |  |  |  |  | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>171016</b>           | EX; 36.7 x 8 x 122 x I/S - Cr - 45° - 9 - III<br>OES specification  |  |  |  |  |  |  |  |  |  | <b>81-17116</b> | IN/EX; 13.02/ x 8.02 x 56 G1                                  |
|  | <b>171120</b>           | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |  |  |  |  |  |  |  |  |  | <b>81-17115</b> | IN/EX; 13.07/ x 8.02 x 56 G1                                  |
|  | <b>81-17114</b>         | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket   |  |  |  |  |  |  |  |  |  |                 |   |
|  | <b>81-5611</b>          | IN/EX; 13.12/ x 8 x 56 G1   |  |  |  |  |  |  |  |  |  |                 |   |
|  | <b>50 006 340</b>       | CAM, chilled cast iron  |  |  |  |  |  |  |  |  |  |                 |   |
|  | <b>50 006 180</b>       | mechanical; Outer Ø: 44; length: 32   |  |  |  |  |  |  |  |  |  |                 |   |

|          |  |            |                   |   |  |   |                      |    |       |       |  |      |
|----------|--|------------|-------------------|---|--|---|----------------------|----|-------|-------|--|------|
| <b>3</b> |  | <b>93</b>  |                   |   |  |   |                      |    |       |       |  |      |
|          | <b>8140.61</b>                               | <b>200</b> | 01.1978 → 12.1989 | D |  | 4 | 2445 cm <sup>3</sup> | 2V | 53 kW | 72 PS |  | - 90 |
|          | <b>DAILY I Platform/Chassis, DAILY I Van</b> |            |                   |   |  |   |                      |    |       |       |  |      |

|  |                   |   |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|--|--|
|  | <b>89 183 190</b> | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5 |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|--|--|






cont...

|   |                   |  |   |   |
|---|-------------------|--|---|---|
|  | <b>77 153 690</b> | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→   |   |   |
|   | <b>77 154 610</b> | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776   |   |   |
|   | <b>77 155 610</b> | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap, <b>30-8 (10014131, 10014132, 10014137, 10014231, 10014232,...., 35-8 (10031131, 10031132, 10031137, 10031224, 10031231,...., 35-8 (10034131, 10034132, 10034137, 10034224, 10034231,...., 30-8 (10011131, 10011132, 10011231, 10011232, 10011237,....: 10.1982→</b> |   |   |
|  | <b>17063</b>      | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III  |  | <b>RK-8</b><br>valve cotter; number of notches: 1;<br>valve stem diameter: 8  |
|   | <b>171120</b>     | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III  |   | <b>RK-8H</b><br>valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|  | <b>81-17116</b>   | IN/EX; 13.02/ x 8.02 x 56 G1   |   |   |
|   | <b>81-17115</b>   | IN/EX; 13.07/ x 8.02 x 56 G1   |   |   |
|   | <b>81-17114</b>   | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket  |   |   |
|   | <b>81-5611</b>    | IN/EX; 13.12/ x 8 x 56 G1  |   |   |
|  | <b>50 006 340</b> | CAM, chilled cast iron   |   |   |
|  | <b>50 006 180</b> | mechanical; Outer Ø: 44; length: 32  |   |   |



|      | Cyl. | mm      | cm <sup>3</sup> | Comp. Ratio | kW | PS | Pos |
|------|------|---------|-----------------|-------------|----|----|-----|
|      |      |         |                 |             |    |    |     |
| G20A | B 4  | 89 x 80 | 1994            | 2 9,7:1     | 64 | 87 | 1   |




L

|  |  | Pos  |  |  | Pos |
|---|---|------|--|---|-----|
|  |   |      |  |   |     |
| <b>FREIGHT ROVER SHERPA Bus</b>   |   |      |  |   |     |
| 2.0   | 04.1985 → 03.1989   | G20A | B  | 1   |     |
| <b>FREIGHT ROVER SHERPA Van</b>   |   |      |  |   |     |
| 2.0   | 04.1985 → 03.1989   | G20A | B  | 1   |     |

L

|          |   |   |   |   |                      |    |       |       |            |
|----------|---|---|---|---|----------------------|----|-------|-------|------------|
| <b>1</b> | <b>89</b>   |   |   |   |                      |    |       |       |            |
|          | <b>G20A</b>   | 04.1985 → 03.1989                                       | B | 4 | 1994 cm <sup>3</sup> | 2V | 64 kW | 87 PS | 9,7:1 - 80 |
|          | <b>FREIGHT ROVER SHERPA Bus, FREIGHT ROVER SHERPA Van</b> |   |   |   |                      |    |       |       |            |
|          | <b>TW-2208GP STD</b>                                      | [Pair] AS STD Ø 61.250 / 82.000 // 2.500 St/B/G         |   |   |                      |    |       |       |            |
|          | <b>MS-2208GP 0.25</b>                                     | [Set] HL 0,25 Ø 54.750 / 59.000 / 20.000 / 2.132 St/B/G |   |   |                      |    |       |       |            |
|          |   | <b>MS-2208GP 0,50 / MS-2208GP STD</b>                   |   |   |                      |    |       |       |            |

L

|  |   |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS      | Pos |
|---|---|---|------|--|-----------------|---|------------------|-------|---------|-----|
| E5  | B | 4 | 4    | 77 x 80  | 1490            | 2   | 9                | 47-65 | 64-88   | 1   |
| F8 (12V)  | B | 4 | 4    | 86 x 77  | 1789            | 3   | 8,6              | 58-69 | 79-94   | 5   |
| FE (8V)   | B | 4 | 4    | 86 x 86  | 1998            | 2   | 8,6              | 60-88 | 82-120  | 6   |
| FEBN  | B | 4 | 4    | 86 x 86  | 1998            | 2   | 8,6:1            | 60-63 | 82-86   | 7   |
| HA  | D | 4 | 4    | 95 x 105   | 2977            | 2   | 21:1             | 50-66 | 68-90   | 10  |
| MA  | B | 4 | 4    | 80 x 98  | 1970            | 2   | 8,6              | 66    | 90      | 3   |
| NA  | B | 4 | 4    | 78 x 83  | 1586            | 2   | 8,6              | 51-77 | 69-105  | 2   |
| R203  | D | 4 | 4    | 86 x 94  | 2184            | 2   | 23               | 46-47 | 63-64   | 8   |
| R207  | D | 4 | 4    | 86 x 94  | 2184            | 2   | 23               | 46-47 | 63-64   | 8   |
| SL  | D | 4 | 4    | 100 x 110  | 3455            | 2   | 18,1:1           | 66-77 | 90-105  | 11  |
| UC  | B | 4 | 4    | 77 x 76  | 1415            | 2   | 9                | 50-56 | 68-76   | 1   |
| VA  | B | 4 | 4    | 82 x 94  | 1985            | 2   | 8:1              |       |         | 4   |
| ZB  | D | 6 | 6    | 92 x 101,6   | 4052            | 2   | 21:1             | 76-85 | 103-116 | 9   |

M

|                                      |                   | Pos      |   |    | Pos |
|--------------------------------------|-------------------|----------|---|----|-----|
| <b>B-SERIE (PE)</b>                  |                   |          |   |    |     |
| 2000                                 | 03.1977 → 04.1989 | MA       | B | 3  |     |
| <b>B-SERIE Platform/Chassis (UF)</b> |                   |          |   |    |     |
| 2.0                                  | 05.1985 → 07.1988 | FE (8V)  | B | 6  |     |
| <b>E Bus (SR1)</b>                   |                   |          |   |    |     |
| E2000 4WD                            | 10.1988 → 09.1989 | FE (8V)  | B | 6  |     |
| E2000 4WD                            | 10.1988 → 09.1989 | FEBN     | B | 7  |     |
| E2200 D                              | 01.1984 → 02.1988 | R207     | D | 8  |     |
| <b>E Van</b>                         |                   |          |   |    |     |
| E1400                                | 05.1978 → 06.1984 | UC       | B | 1  |     |
| E1600                                | 08.1980 → 06.1984 | NA       | B | 2  |     |
| <b>E Van (SR2)</b>                   |                   |          |   |    |     |
| E1400                                | 07.1984 → 03.1988 | E5       | B | 1  |     |
| E1800                                | 02.1984 → 01.1988 | F8 (12V) | B | 5  |     |
| E2000                                | 01.1984 → 12.1990 | FE (8V)  | B | 6  |     |
| E2200 D                              | 05.1985 → 02.1988 | R203     | D | 8  |     |
| E2200 D                              | 05.1985 → 02.1988 | R207     | D | 8  |     |
| <b>PARKWAY Bus</b>                   |                   |          |   |    |     |
| T3000                                | 01.1980 → 10.1984 | HA       | D | 10 |     |
| T3500                                | 10.1984 → 12.1989 | SL       | D | 11 |     |
| <b>TITAN Platform/Chassis</b>        |                   |          |   |    |     |
| T3000                                | 01.1980 → 05.1984 | HA       | D | 10 |     |
| T3500                                | 08.1984 → 12.1989 | SL       | D | 11 |     |
| T4100                                | 01.1980 → 12.1989 | ZB       | D | 9  |     |
| <b>TITAN Pritsche/Fahrgestell</b>    |                   |          |   |    |     |
| 2.0                                  | 06.1971 → 12.1988 | VA       | B | 4  |     |
| 4.1 D                                | 03.1983 → 05.1986 | ZB       | D | 9  |     |

M



|          |   |  |   |   |                      |    |          |           |        |      |  |  |
|----------|---|--|---|---|----------------------|----|----------|-----------|--------|------|--|--|
| <b>1</b> |   | <b>77</b>  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>E5</b>   | 07.1984 → 03.1988  | B | 4 | 1490 cm <sup>3</sup> | 2V | 47-65 kW | 64-88 PS  | ⊗9     | - 80 |  |  |
|          | <b>UC</b>   | 05.1978 → 06.1984  | B | 4 | 1415 cm <sup>3</sup> | 2V | 50-56 kW | 68-76 PS  | ⊗9     | - 76 |  |  |
|          | <b>E Van, E Van (SR2)</b>   |  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>CB-1168A 0.25</b>  | [Set] PL 0,25 Ø 39.706 / 43.000 / 17.130 / 1.633 St/A  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>CB-1168A 0,50 / CB-1168A STD</b>   |  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>MS-1168A 0.25</b>  | [Set] HL 0,25 Ø 49.705 / 54.000 / 17.030 / 2.137 St/A  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>MS-1168A 0,50 / MS-1168A STD</b>   |  |   |   |                      |    |          |           |        |      |  |  |
| <b>2</b> |   | <b>78</b>  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>NA</b>   | 08.1980 → 06.1984  | B | 4 | 1586 cm <sup>3</sup> | 2V | 51-77 kW | 69-105 PS | ⊗8,6   | - 83 |  |  |
|          | <b>E Van</b>  |  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>CB-1141A STD</b>   | [Set] PL STD Ø 52.955 / 56.002 / 20.930 / 1.510 St/A   |   |   |                      |    |          |           |        |      |  |  |
|          | <b>MS-1114A STD</b>   | [Set] HL STD Ø 62.955 / 67.000 / 18.130 / 2.010 St/A; HL STD Ø 62.955 / 67.000 / 24.130 / 2.010 St/A   |   |   |                      |    |          |           |        |      |  |  |
| <b>3</b> |   | <b>80</b>  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>MA</b>   | 03.1977 → 04.1989  | B | 4 | 1970 cm <sup>3</sup> | 2V | 66 kW    | 90 PS     | ⊗8,6   | - 98 |  |  |
|          | <b>B-SERIE (PE)</b>   |  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>CB-1086A 0.50</b>  | [Set] PL 0,50 Ø 52.450 / 56.002 / 22.130 / 1.761 St/A  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>MS-1114A STD</b>   | [Set] HL STD Ø 62.955 / 67.000 / 18.130 / 2.010 St/A; HL STD Ø 62.955 / 67.000 / 24.130 / 2.010 St/A   |   |   |                      |    |          |           |        |      |  |  |
| <b>4</b> |   | <b>82</b>  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>VA</b>   | 06.1971 → 12.1988  | B | 4 | 1985 cm <sup>3</sup> | 2V |          |           | ⊗8:1   | - 94 |  |  |
|          | <b>TITAN Pritsche/Fahrgestell</b>   |  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>CB-1141A STD</b>   | [Set] PL STD Ø 52.955 / 56.002 / 20.930 / 1.510 St/A   |   |   |                      |    |          |           |        |      |  |  |
|          | <b>MS-1141A STD</b>   | [Set] HL STD Ø 62.955 / 67.005 / 24.500 / 2.007 St/A; HL STD Ø 62.955 / 67.005 / 30.000 / 2.007 St/A; PASS-L STD Ø 62.955 / 67.005 / 36.000 / 2.007 St/A |   |   |                      |    |          |           |        |      |  |  |
| <b>5</b> |   | <b>86</b>  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>F8 (12V)</b>   | 02.1984 → 01.1988  | B | 4 | 1789 cm <sup>3</sup> | 3V | 58-69 kW | 79-94 PS  | ⊗8,6   | - 77 |  |  |
|          | <b>E Van (SR2)</b>  |  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>CB-2004A 0.25</b>  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.635 St/A  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>CB-2004A 0,50 / CB-2004A 0,75 / CB-2004A STD / CB-2004A 1,00</b>           |  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>MS-2004A 0.25</b>  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 28.140 / 2.139 St/A   |   |   |                      |    |          |           |        |      |  |  |
|          | <b>MS-2004A 0,50 / MS-2004A STD, →03.1987</b>                                 |  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>MS-2009A 0.25</b>  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 30.140 / 2.139 St/A   |   |   |                      |    |          |           |        |      |  |  |
|          | <b>MS-2009A 0,50 / MS-2009A STD, 04.1987→</b>                                 |  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>50 007 623</b>   | hydraulic; Outer Ø: 12; length: 20.5   |   |   |                      |    |          |           |        |      |  |  |
| <b>6</b> |   | <b>86</b>  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>FE (8V)</b>  | 01.1984 → 12.1990  | B | 4 | 1998 cm <sup>3</sup> | 2V | 60-88 kW | 82-120 PS | ⊗8,6   | - 86 |  |  |
|          | <b>B-SERIE Plattform/Chassis (UF), E Bus (SR1), E Van (SR2)</b>               |  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>CB-2004A 0.25</b>  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.635 St/A  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>CB-2004A 0,50 / CB-2004A 0,75 / CB-2004A STD / CB-2004A 1,00, →03.1987</b> |  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>CB-2009A 0.25</b>  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.630 St/A  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>CB-2009A 0,50 / CB-2009A STD, 2.0, E2000: 04.1987→</b>                     |  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>MS-2004A 0.25</b>  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 28.140 / 2.139 St/A   |   |   |                      |    |          |           |        |      |  |  |
|          | <b>MS-2004A 0,50 / MS-2004A STD, →03.1987</b>                                 |  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>MS-2009A 0.25</b>  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 30.140 / 2.139 St/A   |   |   |                      |    |          |           |        |      |  |  |
|          | <b>MS-2009A 0,50 / MS-2009A STD, 2.0, E2000: 04.1987→</b>                     |  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>50 007 623</b>   | hydraulic; Outer Ø: 12; length: 20.5   |   |   |                      |    |          |           |        |      |  |  |
| <b>7</b> |   | <b>86</b>  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>FEBN</b>   | 10.1988 → 09.1989  | B | 4 | 1998 cm <sup>3</sup> | 2V | 60-63 kW | 82-86 PS  | ⊗8,6:1 | - 86 |  |  |
|          | <b>E Bus (SR1)</b>  |  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>80 00489 1 0 000</b>   | Ø86; STD; set: 1; [R CR 1.5] [NM 1.5] [SLF CR 4]   |   |   |                      |    |          |           |        |      |  |  |
|          | <b>80 00489 1 0 050 86.50</b>   |  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>CB-2009A 0.25</b>  | [Set] PL 0,25 Ø 50.705 / 54.002 / 21.130 / 1.630 St/A  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>CB-2009A 0,50 / CB-2009A STD</b>   |  |   |   |                      |    |          |           |        |      |  |  |
|          | <b>MS-2009A 0.25</b>  | [Set] HL 0,25 Ø 59.705 / 64.000 / 18.530 / 2.139 St/A; PASS-L 0,25 Ø 59.705 / 64.000 / 30.140 / 2.139 St/A   |   |   |                      |    |          |           |        |      |  |  |
|          | <b>MS-2009A 0,50 / MS-2009A STD</b>   |  |   |   |                      |    |          |           |        |      |  |  |

|          |                          |                              |   |   |                      |    |          |          |    |      |
|----------|--------------------------|------------------------------|---|---|----------------------|----|----------|----------|----|------|
| <b>8</b> |                          | <b>86</b>                    |   |   |                      |    |          |          |    |      |
|          | R203                     | 05.1985 → 02.1988            | D | 4 | 2184 cm <sup>3</sup> | 2V | 46-47 kW | 63-64 PS | 23 | - 94 |
|          | R207                     | 01.1984 → 02.1988            | D | 4 | 2184 cm <sup>3</sup> | 2V | 46-47 kW | 63-64 PS | 23 | - 94 |
|          | E Bus (SR1), E Van (SR2) |                              |   |   |                      |    |          |          |    |      |
|          | 81-73000                 | EX; 14.02/ x 7.98 x 37.66 G2 |   |   |                      |    |          |          |    |      |

|          |  |                   |   |   |                      |    |          |            |      |         |
|----------|--|-------------------|---|---|----------------------|----|----------|------------|------|---------|
| <b>9</b> |  | <b>92</b>         |   |   |                      |    |          |            |      |         |
|          | ZB   | 01.1980 → 12.1989 | D | 6 | 4052 cm <sup>3</sup> | 2V | 76-85 kW | 103-116 PS | 21:1 | - 101.6 |
|          | TITAN Platform/Chassis, TITAN Pritsche/Fahrgestell |                   |   |   |                      |    |          |            |      |         |

|  |                |  |  |  |  |  |  |  |  |  |
|--|----------------|--|--|--|--|--|--|--|--|--|
|  | CB-2002GP 0.25 | [Set] PL 0,25 Ø 58.875 / 60.833 / 28.650 / 1.961 St/B/G<br>CB-2002GP STD |  |  |  |  |  |  |  |  |
|  | MS-2002GP 0.25 | [Set] HL 0,25 Ø 69.575 / 74.066 / 28.700 / 2.218 St/B/G<br>MS-2002GP STD |  |  |  |  |  |  |  |  |

|           |                                     |                   |   |   |                      |    |          |          |      |       |
|-----------|-------------------------------------|-------------------|---|---|----------------------|----|----------|----------|------|-------|
| <b>10</b> |                                     | <b>95</b>         |   |   |                      |    |          |          |      |       |
|           | HA                                  | 01.1980 → 10.1984 | D | 4 | 2977 cm <sup>3</sup> | 2V | 50-66 kW | 68-90 PS | 21:1 | - 105 |
|           | PARKWAY Bus, TITAN Platform/Chassis |                   |   |   |                      |    |          |          |      |       |

|  |               |   |  |  |  |  |  |  |  |  |
|--|---------------|---|--|--|--|--|--|--|--|--|
|  | TW-1153A STD  | [Pair] AS STD Ø 84.700 / 101.400 // 2.325 St/A                        |  |  |  |  |  |  |  |  |
|  | CB-1153A 0.25 | [Set] PL 0,25 Ø 60.875 / 64.833 / 28.050 / 1.960 St/A<br>CB-1153A STD |  |  |  |  |  |  |  |  |
|  | MS-1153A 0.25 | [Set] HL 0,25 Ø 75.575 / 80.066 / 28.700 / 2.218 St/A<br>MS-1153A STD |  |  |  |  |  |  |  |  |
|  | PB-2005J STD  | [Set] PL-B STD Ø 30.000 / 33.000 / 34.300 / 1.500 St/B, 10.1980→      |  |  |  |  |  |  |  |  |

|           |                                     |                   |   |   |                      |    |          |           |        |       |
|-----------|-------------------------------------|-------------------|---|---|----------------------|----|----------|-----------|--------|-------|
| <b>11</b> |                                     | <b>100</b>        |   |   |                      |    |          |           |        |       |
|           | SL                                  | 08.1984 → 12.1989 | D | 4 | 3455 cm <sup>3</sup> | 2V | 66-77 kW | 90-105 PS | 18,1:1 | - 110 |
|           | PARKWAY Bus, TITAN Platform/Chassis |                   |   |   |                      |    |          |           |        |       |

|  |               |   |  |  |  |  |  |  |  |  |
|--|---------------|---|--|--|--|--|--|--|--|--|
|  | TW-1153A STD  | [Pair] AS STD Ø 84.700 / 101.400 // 2.325 St/A                        |  |  |  |  |  |  |  |  |
|  | CB-1153A 0.25 | [Set] PL 0,25 Ø 60.875 / 64.833 / 28.050 / 1.960 St/A<br>CB-1153A STD |  |  |  |  |  |  |  |  |
|  | MS-1153A 0.25 | [Set] HL 0,25 Ø 75.575 / 80.066 / 28.700 / 2.218 St/A<br>MS-1153A STD |  |  |  |  |  |  |  |  |

# MERCEDES-BENZ

|        |                                      |       | Cyl. |  | mm           | cm <sup>3</sup> |   | Comp. | kW    | PS      | Pos |
|--------|--------------------------------------|-------|------|--|--------------|-----------------|---|-------|-------|---------|-----|
|        |                                      |       |      |  |              |                 |   | Ratio |       |         |     |
| M 102  | 959                                  | B     | 4    |  | 95,5 x 80,3  | 2299            | 2 | 8:1   | 70    | 95      | 20  |
| M 102  | 943                                  | B     | 4    |  | 95,5 x 80,3  | 2299            | 2 | 8     | 70    | 95      | 19  |
| M 102  | 942                                  | B     | 4    |  | 95,5 x 80,3  | 2299            | 2 | 8:1   | 70    | 95      | 18  |
| M 115  | 928                                  | B     | 4    |  | 87 x 92,4    | 2197            | 2 | 9     | 55    | 75      | 4   |
| M 115  | I, II                                | B     | 4    |  | 87 x 83,6    | 1990            | 2 | 9     | 55-63 | 75-85   | 5   |
| M 115  | 927                                  | B     | 4    |  | 87 x 92,4    | 2197            | 2 | 9     | 63    | 85      | 3   |
| M 115  | 921                                  | B     | 4    |  | 87 x 92,4    | 2197            | 2 | 9     | 63    | 86      | 2   |
| M 115  | 955, 972                             | B     | 4    |  | 93,75 x 83,6 | 2307            | 2 | 8     | 62-63 | 84-86   | 17  |
| M 115  | 952                                  | B     | 4    |  | 93,75 x 83,6 | 2307            | 2 | 8     | 66    | 90      | 16  |
| M 121  | 922, 926, 929                        | B     | 4    |  | 85 x 83,6    | 1897            | 2 |       | 48-59 | 65-80   | 1   |
| M 121  | 941 - 944                            | B     | 4    |  | 87 x 83,6    | 1988            | 2 | 9:1   | 50-59 | 68-80   | 6   |
| OM 314 | 962 - 963, 967                       | D     | 4    |  | 97 x 128     | 3780            | 2 | 17    | 63    | 85      | 22  |
| OM 314 | 946, 948, 959, 961                   | D     | 4    |  | 97 x 128     | 3780            | 2 | 17    | 63    | 85      | 21  |
| OM 352 | 910, 932 - 933, 942 - 943, 972 - 976 | D     | 6    |  | 97 x 128     | 5675            | 2 | 17:1  | 74-81 | 100-110 | 24  |
| OM 352 | 911                                  | D     | 6    |  | 97 x 128     | 5675            | 2 | 17    | 81    | 110     | 25  |
| OM 352 | 944                                  | D     | 6    |  | 97 x 128     | 5675            | 2 | 17:1  | 93    | 126     | 27  |
| OM 352 | 901, 912, 930 - 931, 945, 978        | D     | 6    |  | 97 x 128     | 5675            | 2 | 17:1  | 95-97 | 129-132 | 23  |
| OM 352 | 946                                  | D (A) | 6    |  | 97 x 128     | 5675            | 2 | 16:1  | 110   | 150     | 28  |
| OM 352 | 913                                  | D (A) | 6    |  | 97 x 128     | 5675            | 2 | 16:1  | 115   | 156     | 26  |
| OM 353 | 963, 966                             | D     | 6    |  | 97 x 128     | 5675            | 2 | 17    | 96    | 130     | 29  |
| OM 615 | 944                                  | D     | 4    |  | 87 x 83,6    | 1988            | 2 | 21:1  | 40    | 55      | 10  |
| OM 615 | 943                                  | D     | 4    |  | 87 x 83,6    | 1988            | 2 | 21:1  | 40    | 55      | 9   |
| OM 615 | 915                                  | D     | 4    |  | 87 x 83,6    | 1988            | 2 | 21:1  | 40-44 | 54-60   | 7   |
| OM 615 |                                      | D     | 4    |  | 87 x 92,4    | 2197            | 2 | 21    | 40-44 | 55-60   | 7   |
| OM 615 | 963, 970                             | D     | 4    |  | 87 x 83,6    | 1988            | 2 | 21    | 43-46 | 58-62   | 11  |
| OM 615 | 960                                  | D     | 4    |  | 87 x 83,6    | 1988            | 2 | 21:1  | 44    | 60      | 8   |
| OM 615 | 910, 917                             | D     | 4    |  | 87 x 92,4    | 2197            | 2 | 21    | 44    | 60      | 7   |
| OM 615 | 937 - 939                            | D     | 4    |  | 87 x 92,4    | 2197            | 2 |       | 44    | 60      | 8   |
| OM 616 | 917, 937, 939, 960, 963              | D     | 4    |  | 90,9 x 92,4  | 2399            | 2 |       | 48-61 | 65-83   | 13  |
| OM 616 | 910, 913 - 914, 934, 961             | D     | 4    |  | 91 x 92,4    |                 | 2 |       | 48-53 | 65-72   | 15  |
| OM 617 | 913                                  | D     | 5    |  | 90,9 x 92,4  | 2998            | 2 | 21    | 65    | 88      | 14  |
| OM 621 | 913, 915, 919, 930, 932              | D     | 4    |  | 87 x 83,6    | 1988            | 2 | 21:1  | 36-40 | 50-55   | 12  |

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# MERCEDES-BENZ

|                  |                   | Pos             |                                  |                   | Pos             |
|------------------|-------------------|-----------------|----------------------------------|-------------------|-----------------|
|                  |                   |                 | 407 D 2.2                        | 03.1973 → 07.1977 | OM 615.938 D 8  |
|                  |                   |                 | 408 1.9                          | 01.1955 → 1961    | M 121.922 B 1   |
|                  |                   |                 | 408 1.9                          | 06.1961 → 08.1965 | M 121.926 B 1   |
|                  |                   |                 | 408 1.9                          | 06.1961 → 08.1965 | M 121.929 B 1   |
|                  |                   |                 | 408 2.0                          | 08.1965 → 02.1968 | M 121.941 B 6   |
|                  |                   |                 | 408 2.0                          | 08.1965 → 02.1968 | M 121.942 B 6   |
|                  |                   |                 | 408 2.0                          | 08.1965 → 02.1968 | M 121.943 B 6   |
|                  |                   |                 | 408 2.0                          | 08.1965 → 02.1968 | M 121.944 B 6   |
|                  |                   |                 | 409 2.2                          | 01.1968 → 12.1974 | M 115.921 B 2   |
|                  |                   |                 | 409 2.2                          | 01.1968 → 12.1974 | M 115.927 B 3   |
|                  |                   |                 | 409 2.2                          | 01.1968 → 12.1974 | M 115.928 B 4   |
|                  |                   |                 | 410 2.2                          | 01.1968 → 12.1974 | M 115.921 B 2   |
|                  |                   |                 | 410 2.2                          | 01.1968 → 12.1974 | M 115.927 B 3   |
|                  |                   |                 | 410 2.2                          | 01.1968 → 12.1974 | M 115.928 B 4   |
| <b>2T-SERIES</b> |                   |                 | <b>HENSCHEL 2-t</b>              |                   |                 |
| 206 D 2.0        | 01.1971 → 02.1973 | OM 615.915 D 7  | 206 D 2.2                        | 03.1973 → 07.1977 | OM 615.917 D 7  |
| 206 D 2.0        | 12.1976 → 07.1977 | OM 615.943 D 9  | 206 D 2.2                        | 03.1973 → 07.1977 | OM 615.937 D 8  |
| 207 D 2.0        | 08.1977 → 01.1989 | OM 615.944 D 10 | 206 D 2.2                        | 03.1973 → 07.1977 | OM 615.939 D 8  |
| 210 D 3.0        | 09.1982 → 01.1989 | OM 617.913 D 14 |                                  |                   |                 |
| <b>3T-SERIES</b> |                   |                 | <b>MB</b>                        |                   |                 |
| 306 D 2.0        | 01.1971 → 02.1973 | OM 615.915 D 7  | 100 2.0 D                        | 12.1980 → 06.1989 | OM 615.963 D 11 |
| 306 D 2.2        | 03.1973 → 07.1977 | OM 615.937 D 8  | 100 2.0 D                        | 12.1980 → 06.1989 | OM 615.970 D 11 |
| 306 D 2.2        | 03.1973 → 07.1977 | OM 615.939 D 8  | 100 2.0 D                        | 05.1986 → 06.1989 | OM 615.917 D 7  |
| 307 D 2.0        | 08.1977 → 10.1985 | OM 615.944 D 10 | 120 2.4 D                        | 01.1987 → 12.1990 | OM 616.963 D 13 |
| 308 D 2.4        | 05.1977 → 08.1982 | OM 616.934 D 15 | 130 2.4 D                        | 12.1980 → 09.1983 | OM 616.961 D 15 |
| 308 D 2.4        | 05.1977 → 08.1982 | OM 616.939 D 13 | 140 2.4 D                        | 10.1983 → 12.1986 | OM 616.961 D 15 |
| 319 1.9          | 01.1955 → 1961    | M 121.922 B 1   | 140 2.4 D                        | 01.1987 → 06.1990 | OM 616.963 D 13 |
| 319 1.9          | 06.1961 → 08.1965 | M 121.926 B 1   | 150 2.4 D                        | 10.1983 → 12.1986 | OM 616.961 D 15 |
| 319 1.9          | 06.1961 → 08.1965 | M 121.929 B 1   | 160 2.4 D                        | 01.1987 → 06.1990 | OM 616.963 D 13 |
| 319 2.0          | 08.1965 → 02.1968 | M 121.941 B 6   | 70 2.4 D                         | 12.1980 → 09.1983 | OM 616.961 D 15 |
| 319 2.0          | 08.1965 → 02.1968 | M 121.942 B 6   | 90 2.0 D                         | 03.1985 → 12.1986 | OM 615.963 D 11 |
| 319 D            | 08.1961 → 08.1966 | OM 621.913 D 12 | 90 2.0 D                         | 03.1985 → 12.1986 | OM 615.970 D 11 |
| 319 D            | 08.1961 → 12.1966 | OM 621.915 D 12 |                                  |                   |                 |
| 319 D            | 08.1961 → 12.1966 | OM 621.919 D 12 | <b>O 309</b>                     |                   |                 |
| 319 D            | 08.1961 → 12.1966 | OM 621.930 D 12 | 2.3                              | 01.1975 → 08.1982 | M 115.952 B 16  |
| 323              | 07.1964 → 02.1970 | OM 352.910 D 24 | 2.3                              | 08.1982 → 12.1983 | M 102.959 B 20  |
| 323              | 1974 → 1982       | OM 352.932 D 24 | 2.3                              | 08.1982 → 02.1989 | M 102.943 B 19  |
| 323              | 1974 → 1982       | OM 352.933 D 24 | D 2.0                            | 01.1967 → 12.1969 | OM 615.960 D 8  |
| 323              | 1974 → 1982       | OM 352.942 D 24 | D 2.0                            | 01.1967 → 12.1969 | OM 621.932 D 12 |
| 323              | 1974 → 1982       | OM 352.972 D 24 | D 2.2                            | 01.1968 → 12.1974 | OM 615.910 D 7  |
| 323              | 1974 → 1982       | OM 352.973 D 24 | D 2.2                            | 03.1973 → 07.1977 | OM 615.938 D 8  |
| 327              | 01.1964 → 1970    | OM 352.901 D 23 | <b>T1 Bus (601)</b>              |                   |                 |
| 327              | 01.1964 → 1970    | OM 352.912 D 23 | 207 D 2.4 (601.371,              | 05.1977 → 12.1982 | OM 616.917 D 13 |
| 327              | 01.1964 → 1970    | OM 352.930 D 23 | 601.372, 601.376,                |                   |                 |
| 327              | 01.1964 → 1981    | OM 352.931 D 23 | 601.377)                         |                   |                 |
| 327              | 01.1964 → 1982    | OM 352.978 D 23 | 207 D 2.4 (601.371,              | 05.1977 → 12.1982 | OM 616.934 D 15 |
| 327              | 1971 → 1982       | OM 352.913 D 26 | 601.372, 601.376,                |                   |                 |
| 327              | 1971 → 1982       | OM 352.946 D 28 | 601.377)                         |                   |                 |
| 327              | 1974 → 1981       | OM 352.945 D 23 | 207 D 2.4 (601.371,              | 07.1982 → 01.1990 | OM 616.937 D 13 |
| 327              | 1974 → 1982       | OM 352.976 D 24 | 601.376, 601.377)                | 09.1982 → 02.1989 | OM 616.939 D 13 |
| 328              | 01.1964 → 1970    | OM 352.912 D 23 | 208 2.3                          | 05.1977 → 12.1982 | M 115.955 B 17  |
| 328              | 1974 → 1982       | OM 352.911 D 25 | 208 2.3                          | 05.1977 → 12.1982 | M 115.972 B 17  |
| 328              | 1974 → 1982       | OM 352.943 D 24 | 209 D 2.9                        | 12.1982 → 01.1989 | OM 617.913 D 14 |
| 328              | 1974 → 1982       | OM 352.944 D 27 | 210 2.3                          | 07.1982 → 12.1988 | M 102.942 B 18  |
| 328              | 1974 → 1982       | OM 352.974 D 24 | <b>T1 Platform/Chassis (601)</b> |                   |                 |
| 328              | 1974 → 1982       | OM 352.975 D 24 | 207 D 2.4                        | 05.1977 → 08.1982 | OM 616.917 D 13 |
|                  |                   |                 | 207 D 2.4                        | 09.1982 → 10.1989 | OM 616.937 D 13 |
| <b>4T-SERIES</b> |                   |                 | 209 D 2.9                        | 12.1982 → 01.1989 | OM 617.913 D 14 |
| 405 D 2.0        | 09.1963 → 08.1965 | OM 621.913 D 12 | 210 2.3                          | 04.1977 → 10.1989 | M 115.955 B 17  |
| 405 D 2.0        | 09.1963 → 08.1965 | OM 621.915 D 12 | 210 2.3                          | 07.1982 → 12.1988 | M 102.942 B 18  |
| 405 D 2.0        | 09.1963 → 08.1965 | OM 621.919 D 12 | <b>T1 Platform/Chassis (602)</b> |                   |                 |
| 405 D 2.0        | 09.1963 → 08.1965 | OM 621.930 D 12 | 307 D 2.4                        | 09.1982 → 01.1983 | OM 616.937 D 13 |
| 406 2.0          | 08.1965 → 02.1968 | M 121.943 B 6   | 307 D 2.4                        | 09.1982 → 02.1989 | OM 616.937 D 13 |
| 406 2.0          | 08.1965 → 02.1968 | M 121.944 B 6   | 307 D 2.4                        | 09.1982 → 02.1989 | OM 616.939 D 13 |
| 406 D 2.0        | 09.1965 → 12.1966 | OM 615.960 D 8  | 309 D 3.0                        | 10.1982 → 01.1989 | OM 617.913 D 14 |
| 406 D 2.0        | 09.1965 → 12.1966 | OM 621.913 D 12 |                                  |                   |                 |
| 406 D 2.0        | 09.1965 → 12.1966 | OM 621.915 D 12 | <b>T1 Van (601, 611)</b>         |                   |                 |
| 406 D 2.0        | 09.1965 → 12.1966 | OM 621.919 D 12 | 207 D 2.4                        | 09.1982 → 02.1989 | OM 616.937 D 13 |
| 406 D 2.0        | 09.1965 → 12.1966 | OM 621.930 D 12 | 207 D 2.4                        | 09.1982 → 02.1989 | OM 616.939 D 13 |
| 406 D 2.0        | 09.1965 → 12.1966 | OM 621.932 D 12 |                                  |                   |                 |
| 406 D 2.4        | 01.1975 → 12.1988 | OM 616.910 D 15 |                                  |                   |                 |
| 406 D 2.4        | 12.1980 → 06.1989 | OM 616.960 D 13 |                                  |                   |                 |
| 407 1.9          | 01.1955 → 1961    | M 121.922 B 1   |                                  |                   |                 |
| 407 1.9          | 06.1961 → 08.1965 | M 121.926 B 1   |                                  |                   |                 |
| 407 1.9          | 06.1961 → 08.1965 | M 121.929 B 1   |                                  |                   |                 |
| 407 2.0          | 08.1965 → 02.1968 | M 121.941 B 6   |                                  |                   |                 |
| 407 2.0          | 08.1965 → 02.1968 | M 121.942 B 6   |                                  |                   |                 |
| 407 D 2.0        | 09.1965 → 12.1966 | OM 615.960 D 8  |                                  |                   |                 |
| 407 D 2.0        | 09.1965 → 12.1966 | OM 621.932 D 12 |                                  |                   |                 |
| 407 D 2.2        | 01.1968 → 12.1974 | OM 615.910 D 7  |                                  |                   |                 |

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|  |                   | Pos          |    |  | Pos               |          |   |
|--|-------------------|--------------|----|--|-------------------|----------|---|
| 209 D 2.9  | 12.1982 → 01.1989 | OM 617.913 D | 14 | L 407 D (309.100, 05.1977 → 08.1982        | OM 616.917 D      | 13       |   |
| 210 2.3  | 05.1977 → 12.1982 | M 115.955 B  | 17 | 309.101, 309.102, 309.103)                 |                   |          |   |
| 407 D 2.4 (611.367, 611.368)                             | 04.1981 → 07.1982 | OM 616.937 D | 13 | L 408 DG (309.300, 01.1970 → 12.1974       | OM 314.948 D      | 21       |   |
| <b>T1 Van (602)</b>                                      |                   |              |    | 309.301, 309.302, 309.303)                 |                   |          |   |
| 307 D 2.4  | 10.1982 → 01.1990 | OM 616.937 D | 13 | L 408 G (309.000, 08.1972 → 12.1974        | M 115.928 B       | 4        |   |
| 307 D 2.4  | 10.1982 → 01.1990 | OM 616.939 D | 13 | 309.001, 309.002, 309.003, 309.011)        |                   |          |   |
| 309 D 3.0  | 10.1982 → 01.1989 | OM 617.913 D | 14 | L 408 G (309.000, 08.1972 → 12.1974        | M 115.921 B       | 2        |   |
| <b>T1/TN Platform/Chassis</b>                            |                   |              |    | 309.001, 309.002, 309.003, 309.011,...     |                   |          |   |
| 407 D (611.317, 611.318)                                 | 07.1981 → 01.1989 | OM 616.913 D | 15 | L 409 (309.000, 309.001, 01.1975 → 08.1982 | M 115.952 B       | 16       |   |
| 407 D (611.317, 611.318)                                 | 07.1981 → 01.1989 | OM 616.939 D | 13 | 309.002, 309.003)                          |                   |          |   |
| 409 D (611.417, 611.418)                                 | 04.1982 → 01.1989 | OM 617.913 D | 14 | L 410 (309.000, 309.002) 08.1982 → 12.1988 | M 102.943 B       | 19       |   |
| <b>T1/TN Van</b>   |                   |              |    | L 508 DG (309.400, 01.1970 → 12.1988       | OM 314.946 D      | 21       |   |
| 407 D (611.367, 611.368)                                 | 07.1981 → 01.1989 | OM 616.913 D | 15 | 309.401, 309.402, 309.403, 309.404,...     |                   |          |   |
| 407 D (611.367, 611.368)                                 | 07.1981 → 01.1989 | OM 616.939 D | 13 | L 508 DG (309.400, 01.1970 → 12.1988       | OM 314.948 D      | 21       |   |
| 409 D (611.467, 611.468)                                 | 04.1982 → 01.1989 | OM 617.913 D | 14 | 309.401, 309.402, 309.403, 309.404,...     |                   |          |   |
| <b>T2/L Dump Truck</b>                                   |                   |              |    | L 608 D (310.300, 01.1970 → 12.1988        | OM 314.948 D      | 21       |   |
| L 608 D (310.340, 310.341, 310.342, 310.344, 310.345,... | 02.1984 → 12.1988 | OM 314.946 D | 21 | 310.301, 310.302, 310.303, 310.304,...     |                   |          |   |
| L 608 D (310.340, 310.341, 310.342, 310.344, 310.345,... | 02.1984 → 12.1988 | OM 314.948 D | 21 | L 608 D (310.300, 01.1970 → 12.1988        | OM 314.967 D      | 22       |   |
| L 608 D (310.340, 310.341, 310.342, 310.344, 310.345,... | 02.1984 → 12.1988 | OM 314.961 D | 21 | 310.301, 310.302, 310.303, 310.304,...     |                   |          |   |
| L 608 D (310.340, 310.341, 310.342, 310.344, 310.345,... | 02.1984 → 12.1988 | OM 314.963 D | 22 | L 613 D (313.402, 04.1977 → 12.1988        | OM 353.963 D      | 29       |   |
| LK 408 G (309.040, 309.041)                              | 01.1968 → 12.1974 | M 115.921 B  | 2  | 313.404)                                   |                   |          |   |
| LK 408 G, LK 409 (309.040, 309.041, 309.044)             | 01.1975 → 08.1982 | M 115.952 B  | 16 | L 613 D (313.402, 04.1977 → 12.1988        | OM 353.966 D      | 29       |   |
| LK 408 G, LK 409 (309.041, 309.044)                      | 08.1982 → 09.1983 | M 102.943 B  | 19 | <b>T2/L Van</b>                            |                   |          |   |
| LKO 508 DG (309.440, 309.441, 309.442, 309.444, 309.445) | 09.1972 → 06.1988 | OM 314.946 D | 21 | L 405 D                                    | 01.1972 → 12.1980 | OM 615 D | 7 |
| LKO 508 DG (309.440, 309.441, 309.442, 309.444, 309.445) | 09.1972 → 06.1988 | OM 314.948 D | 21 | L 406 DG (309.111, 01.1968 → 12.1974       | OM 615.910 D      | 7        |   |
| LKO 508 DG (309.440, 309.441, 309.442, 309.444, 309.445) | 09.1972 → 06.1988 | OM 314.959 D | 21 | 309.112, 309.113, 309.114, 309.115,...     |                   |          |   |
| LKO 508 DG (309.440, 309.441, 309.442, 309.444, 309.445) | 09.1972 → 06.1988 | OM 314.961 D | 21 | L 407 D (309.111, 01.1975 → 12.1988        | OM 616.910 D      | 15       |   |
| LKO 508 DG (309.440, 309.441, 309.442, 309.444, 309.445) | 09.1972 → 06.1988 | OM 314.962 D | 22 | 309.112, 309.113, 309.114, 309.115,...     |                   |          |   |
| LKO 508 DG (309.440, 309.441, 309.442, 309.444, 309.445) | 09.1972 → 06.1988 | OM 314.963 D | 22 | L 407 D (309.111, 01.1975 → 12.1988        | OM 616.910 D      | 15       |   |
| <b>T2/L Platform/Chassis</b>                             |                   |              |    | 309.112, 309.113, 309.114, 309.115,...     |                   |          |   |
| L 405 D  | 01.1972 → 12.1980 | OM 615 D     | 7  | L 408 DG (309.311, 01.1970 → 12.1974       | OM 314.948 D      | 21       |   |
| L 406 DG (309.100, 309.101, 309.102, 309.103)            | 01.1968 → 12.1974 | OM 615.910 D | 7  | 309.312, 309.313, 309.314, 309.315,...     |                   |          |   |
| L 407 D (309.100, 309.101, 309.102, 309.103)             | 01.1975 → 12.1988 | OM 616.910 D | 15 | L 408 G (309.012, 01.1968 → 12.1972        | M 115.I B         | 5        |   |
| L 407 D (309.100, 309.101, 309.102, 309.103)             | 01.1975 → 12.1988 | OM 616.910 D | 15 | 309.013, 309.014, 309.015, 309.016,...     |                   |          |   |
|  |                   |              |    | L 408 G (309.012, 08.1972 → 12.1974        | M 115.921 B       | 2        |   |
|  |                   |              |    | 309.013, 309.014, 309.015, 309.016,...     |                   |          |   |
|  |                   |              |    | L 408 G (309.012, 08.1972 → 12.1974        | M 115.928 B       | 4        |   |
|  |                   |              |    | 309.013, 309.014, 309.015, 309.016,...     |                   |          |   |
|  |                   |              |    | L 409 (309.011, 309.012, 01.1975 → 08.1982 | M 115.952 B       | 16       |   |
|  |                   |              |    | 309.013, 309.014, 309.015,...              |                   |          |   |
|  |                   |              |    | L 410 (309.011, 309.012, 08.1982 → 12.1988 | M 102.943 B       | 19       |   |
|  |                   |              |    | 309.013, 309.014, 309.015,...              |                   |          |   |
|  |                   |              |    | L 508 DG (309.411, 01.1970 → 12.1988       | OM 314.946 D      | 21       |   |
|  |                   |              |    | 309.412, 309.413, 309.414, 309.415,...     |                   |          |   |
|  |                   |              |    | L 508 DG (309.411, 01.1970 → 12.1988       | OM 314.948 D      | 21       |   |
|  |                   |              |    | 309.412, 309.413, 309.414, 309.415,...     |                   |          |   |

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# MERCEDES-BENZ

|  |            | Pos  |  |  | Pos |
|--|------------|------|--|--|-----|
| L 608 D (310.311, 310.312, 310.313, 310.314, 310.315,... | OM 314.948 | D 21 |  |  |     |
| L 608 D (310.311, 310.312, 310.313, 310.314, 310.315,... | OM 314.967 | D 22 |  |  |     |
| L 613 D (310.510, 313.424, 313.427, 313.429)             | OM 353.963 | D 29 |  |  |     |
| L 613 D (310.510, 313.424, 313.427, 313.429)             | OM 353.966 | D 29 |  |  |     |
| <b>T2/LN1 Dump Truck</b>                                 |            |      |  |  |     |
| 507 DK (667.341, 667.342)                                | OM 616.914 | D 15 |  |  |     |
| <b>T2/LN1 Platform/Chassis</b>                           |            |      |  |  |     |
| 507 D (667.301, 667.302, 667.341, 667.342)               | OM 616.914 | D 15 |  |  |     |
| <b>T2/LN1 Van</b>  |            |      |  |  |     |
| 507 D (667.361, 667.362)                                 | OM 616.914 | D 15 |  |  |     |

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|---|--|--|--|--|--|--|--|--|--|--|
| <b>1</b> <b>85</b>  |  |  |  |  |  |  |  |  |  |  |
| <b>M 121</b> <b>922, 926, 929</b>   |  |  |  |  |  |  |  |  |  |  |
| 01.1955 → 08.1965 B 4 1897 cm <sup>3</sup> 2V 48-59 kW 65-80 PS - 83.6  |  |  |  |  |  |  |  |  |  |  |
| <b>3T-SERIES, 4T-SERIES</b>   |  |  |  |  |  |  |  |  |  |  |
| <b>87 341 690</b> [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |  |  |  |  |  |  |  |  |  |  |
| <b>261121</b> EX; 37 x 10 x 112.7 x RA/S - Cr - 45° - VS - 5 - III  |  |  |  |  |  |  |  |  |  |  |
| <b>2675</b> IN; 44 x 9 x 128 x S - - 45° - 5 - III  |  |  |  |  |  |  |  |  |  |  |
| <b>81-2630</b> EX; 14.1/ x 10 x 57 B1   |  |  |  |  |  |  |  |  |  |  |
| <b>81-2639</b> EX; 14.2/ x 10 x 57 B1   |  |  |  |  |  |  |  |  |  |  |
| <b>81-2628</b> EX; 14/ x 10 x 57 B1   |  |  |  |  |  |  |  |  |  |  |
| <b>81-2629</b> IN; 14.1/ x 9 x 67 B1  |  |  |  |  |  |  |  |  |  |  |
| <b>81-2640</b> IN; 14.2/ x 9 x 67 B1  |  |  |  |  |  |  |  |  |  |  |
| <b>7.02242.03.0</b> fuel pump; mechanical   |  |  |  |  |  |  |  |  |  |  |
| <b>2</b> <b>87</b>  |  |  |  |  |  |  |  |  |  |  |
| <b>M 115</b> <b>921</b>   |  |  |  |  |  |  |  |  |  |  |
| 01.1968 → 12.1974 B 4 2197 cm <sup>3</sup> 2V 63 kW 86 PS  - 92.4   |  |  |  |  |  |  |  |  |  |  |
| <b>4T-SERIES, T2/L Dump Truck, T2/L Platform/Chassis, T2/L Van</b>  |  |  |  |  |  |  |  |  |  |  |
| <b>87 341 690</b> [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |  |  |  |  |  |  |  |  |  |  |
| <b>87 741 610</b> [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.380 St/B/G; PASS-L 0,25 Ø 69.715 / 74.500 / 34.100 / 2.380 St/B/G<br><b>87 741 620</b> 0,50 / <b>87 741 630</b> 0,75 / <b>87 741 640</b> 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |  |  |  |  |  |  |  |  |  |  |
| <b>87 744 610</b> [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br><b>87 744 620</b> 0,50 / <b>87 744 630</b> 0,75 / <b>87 744 600</b> STD / <b>87 744 640</b> 1,00   |  |  |  |  |  |  |  |  |  |  |
| <b>261106</b> EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III  |  |  |  |  |  |  |  |  |  |  |
| <b>2620</b> IN; 44 x 9 x 128 x S - - 45° - 9 -  |  |  |  |  |  |  |  |  |  |  |
| <b>RK-9H</b> valve cotter; number of notches: 1; valve stem diameter: 9   |  |  |  |  |  |  |  |  |  |  |
| <b>81-2659</b> EX; 15.035/ x 11 x 45 B1   |  |  |  |  |  |  |  |  |  |  |
| <b>81-2660</b> EX; 15.235/ x 11 x 45 B1   |  |  |  |  |  |  |  |  |  |  |
| <b>81-2667</b> IN; 14.035/ x 9 x 55 B1  |  |  |  |  |  |  |  |  |  |  |
| <b>81-2668</b> IN; 14.235/ x 9 x 55 B1  |  |  |  |  |  |  |  |  |  |  |
| <b>7.02242.03.0</b> fuel pump; mechanical   |  |  |  |  |  |  |  |  |  |  |
| <b>7.02242.22.0</b> fuel pump; mechanical   |  |  |  |  |  |  |  |  |  |  |
| <b>3</b> <b>87</b>  |  |  |  |  |  |  |  |  |  |  |
| <b>M 115</b> <b>927</b>   |  |  |  |  |  |  |  |  |  |  |
| 01.1968 → 12.1974 B 4 2197 cm <sup>3</sup> 2V 63 kW 85 PS  - 92.4   |  |  |  |  |  |  |  |  |  |  |
| <b>4T-SERIES</b>  |  |  |  |  |  |  |  |  |  |  |
| <b>87 341 690</b> [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |  |  |  |  |  |  |  |  |  |  |
| <b>87 741 610</b> [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.380 St/B/G; PASS-L 0,25 Ø 69.715 / 74.500 / 34.100 / 2.380 St/B/G<br><b>87 741 620</b> 0,50 / <b>87 741 630</b> 0,75 / <b>87 741 640</b> 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |  |  |  |  |  |  |  |  |  |  |
| <b>87 744 610</b> [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br><b>87 744 620</b> 0,50 / <b>87 744 630</b> 0,75 / <b>87 744 600</b> STD / <b>87 744 640</b> 1,00   |  |  |  |  |  |  |  |  |  |  |
| <b>261106</b> EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III  |  |  |  |  |  |  |  |  |  |  |
| <b>2620</b> IN; 44 x 9 x 128 x S - - 45° - 9 -  |  |  |  |  |  |  |  |  |  |  |
| <b>RK-9H</b> valve cotter; number of notches: 1; valve stem diameter: 9   |  |  |  |  |  |  |  |  |  |  |
| <b>81-2659</b> EX; 15.035/ x 11 x 45 B1   |  |  |  |  |  |  |  |  |  |  |
| <b>81-2660</b> EX; 15.235/ x 11 x 45 B1   |  |  |  |  |  |  |  |  |  |  |
| <b>81-2667</b> IN; 14.035/ x 9 x 55 B1  |  |  |  |  |  |  |  |  |  |  |
| <b>81-2668</b> IN; 14.235/ x 9 x 55 B1  |  |  |  |  |  |  |  |  |  |  |
| <b>4</b> <b>87</b>  |  |  |  |  |  |  |  |  |  |  |
| <b>M 115</b> <b>928</b>   |  |  |  |  |  |  |  |  |  |  |
| 01.1968 → 12.1974 B 4 2197 cm <sup>3</sup> 2V 55 kW 75 PS  - 92.4   |  |  |  |  |  |  |  |  |  |  |
| <b>4T-SERIES, T2/L Platform/Chassis, T2/L Van</b>   |  |  |  |  |  |  |  |  |  |  |
| <b>87 341 690</b> [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |  |  |  |  |  |  |  |  |  |  |
| <b>87 741 610</b> [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.380 St/B/G; PASS-L 0,25 Ø 69.715 / 74.500 / 34.100 / 2.380 St/B/G<br><b>87 741 620</b> 0,50 / <b>87 741 630</b> 0,75 / <b>87 741 640</b> 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |  |  |  |  |  |  |  |  |  |  |
| <b>87 744 610</b> [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br><b>87 744 620</b> 0,50 / <b>87 744 630</b> 0,75 / <b>87 744 600</b> STD / <b>87 744 640</b> 1,00   |  |  |  |  |  |  |  |  |  |  |

cont...

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|  |               |  |  |                |   |
|--|---------------|--|--|----------------|---|
|  | <b>261106</b> | EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III |  | <b>RK-9H</b>   | valve coter; number of notches: 1; valve stem diameter: 9 |
|  | <b>2620</b>   | IN; 44 x 9 x 128 x S - - 45° - 9 -               |  | <b>81-2659</b> | EX; 15.035/ x 11 x 45 B1                                  |
|  |               |  |  | <b>81-2660</b> | EX; 15.235/ x 11 x 45 B1                                  |
|  |               |  |  | <b>81-2667</b> | IN; 14.035/ x 9 x 55 B1                                   |
|  |               |  |  | <b>81-2668</b> | IN; 14.235/ x 9 x 55 B1                                   |

**7.02242.22.0** fuel pump; mechanical

|          |                 |                   |   |   |                      |    |          |          |   |        |
|----------|-----------------|-------------------|---|---|----------------------|----|----------|----------|---|--------|
| <b>5</b> |                 | <b>87</b>         |   |   |                      |    |          |          |   |        |
|          | <b>M 115</b>    | <b>I, II</b>      |   |   |                      |    |          |          |   |        |
|          |                 | 01.1968 → 12.1972 | B | 4 | 1990 cm <sup>3</sup> | 2V | 55-63 kW | 75-85 PS | 9 | - 83.6 |
|          | <b>T2/L Van</b> |                   |   |   |                      |    |          |          |   |        |

**91 430 600** Cylinder diameter: 87; KH: 52.4; GL: 84.4; piston pin: 26x72; number of piston rings: 3  
**91 430 610** 87.50 / **91 430 630** 88.00  
 RK  
 R 1.75 MO G6  
 NM 2.5 MO G3  
 DSF 4 CR  
 → **80 00170 1 0 ...**, **80 00170 1 1 ...**

**80 00170 1 0 000** Ø87; STD; set: 1; [R G3 CR 1.75] [M 2.5] [DSF CR 4]  
**80 00170 1 0 050** 87.50 / **80 00170 1 0 100** 88.00  
**80 00170 1 1 000** Ø87; STD; set: 1; [R G3 CR 1.75] [M 2.5] [SLF ST CR 4]  
**80 00170 1 1 050** 87.50 / **80 00170 1 1 100** 88.00

**87 341 690** [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B  
**87 688 610** [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G  
**87 688 620** 0,50 / **87 688 630** 0,75 / **87 688 600** STD / **87 688 640** 1,00, Without lubricating hole, with excentric bearing bore.  
**87 741 610** [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.380 St/B/G; PASS-L 0,25 Ø 69.715 / 74.500 / 34.100 / 2.380 St/B/G  
**87 741 620** 0,50 / **87 741 630** 0,75 / **87 741 640** 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm.  
**87 744 610** [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G  
**87 744 620** 0,50 / **87 744 630** 0,75 / **87 744 600** STD / **87 744 640** 1,00

|  |               |  |  |                |   |
|--|---------------|--|--|----------------|---|
|  | <b>261106</b> | EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III |  | <b>RK-9H</b>   | valve coter; number of notches: 1; valve stem diameter: 9 |
|  | <b>2620</b>   | IN; 44 x 9 x 128 x S - - 45° - 9 -               |  | <b>81-2659</b> | EX; 15.035/ x 11 x 45 B1                                  |
|  |               |  |  | <b>81-2660</b> | EX; 15.235/ x 11 x 45 B1                                  |
|  |               |  |  | <b>81-2667</b> | IN; 14.035/ x 9 x 55 B1                                   |
|  |               |  |  | <b>81-2668</b> | IN; 14.235/ x 9 x 55 B1                                   |

|          |                             |                   |   |   |                      |    |          |          |     |        |
|----------|-----------------------------|-------------------|---|---|----------------------|----|----------|----------|-----|--------|
| <b>6</b> |                             | <b>87</b>         |   |   |                      |    |          |          |     |        |
|          | <b>M 121</b>                | <b>941 - 944</b>  |   |   |                      |    |          |          |     |        |
|          |                             | 08.1965 → 02.1968 | B | 4 | 1988 cm <sup>3</sup> | 2V | 50-59 kW | 68-80 PS | 9:1 | - 83.6 |
|          | <b>3T-SERIES, 4T-SERIES</b> |                   |   |   |                      |    |          |          |     |        |

**87 341 690** [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B

|  |               |  |  |                |   |
|--|---------------|--|--|----------------|---|
|  | <b>261106</b> | EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III |  | <b>RK-9H</b>   | valve coter; number of notches: 1; valve stem diameter: 9 |
|  | <b>2620</b>   | IN; 44 x 9 x 128 x S - - 45° - 9 -               |  | <b>81-2659</b> | EX; 15.035/ x 11 x 45 B1                                  |
|  |               |  |  | <b>81-2660</b> | EX; 15.235/ x 11 x 45 B1                                  |
|  |               |  |  | <b>81-2667</b> | IN; 14.035/ x 9 x 55 B1                                   |
|  |               |  |  | <b>81-2668</b> | IN; 14.235/ x 9 x 55 B1                                   |

**7.02242.03.0** fuel pump; mechanical



| 7 |   | 87   |   |
|---|---|--|---|
|   | OM 615  | <b>915</b>   |   |
|   |   | 01.1971 → 02.1973  | D 4 1988 cm <sup>3</sup> 2V 40-44 kW 54-60 PS 21:1 - 83.6 |
|   | OM 615  | 01.1972 → 12.1980  | D 4 2197 cm <sup>3</sup> 2V 40-44 kW 55-60 PS 21 - 92.4   |
|   | OM 615  | <b>910, 917</b>  |   |
|   |   | 01.1968 → 06.1989  | D 4 2197 cm <sup>3</sup> 2V 44 kW 60 PS 21 - 92.4         |
|   | 2T-SERIES, 3T-SERIES, 4T-SERIES, HENSCHEL 2-t, MB, O 309, T2/L Platform/Chassis, T2/L Van |  |   |
|   | 88 588 190  | T - Dry cylinder liner; semi; A=90 C=92 L=158.4 H=4.7  |   |
|   | 87 341 690  | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B  |   |
|   | 87 695 610  | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br>87 695 620 0,50 / 87 695 630 0,75 / 87 695 600 STD / 87 695 640 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm., <b>OM 615.915:</b> 01.1972→ |   |
|   | 87 696 610  | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br>87 696 620 0,50 / 87 696 630 0,75 / 87 696 600 STD / 87 696 640 1,00, If used in the older connecting rod the lubrication hole must be bored.   |   |
|   | 87 741 610  | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.380 St/B/G; PASS-L 0,25 Ø 69.715 / 74.500 / 34.100 / 2.380 St/B/G<br>87 741 620 0,50 / 87 741 630 0,75 / 87 741 640 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm., <b>OM 615.915:</b> 01.1972→              |   |
|   | 87 744 610  | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br>87 744 620 0,50 / 87 744 630 0,75 / 87 744 600 STD / 87 744 640 1,00, <b>OM 615.915:</b> →12.1973   |   |
|   | 261118  | EX; 33.2 x 10 x 131 x A/S - Cr - 30° - 25 - III  | 81-2604 EX; 14/ x 10 x 48.5 G1                            |
|   | 2641  | IN; 39 x 10 x 131.5 x S - Cr - 30° - 25 -  | 81-2602 IN; 14/ x 10 x 60 G1                              |
| 8 |   | 87   |   |
|   | OM 615  | <b>960</b>   |   |
|   |   | 09.1965 → 12.1969  | D 4 1988 cm <sup>3</sup> 2V 44 kW 60 PS 21:1 - 83.6       |
|   | OM 615  | <b>937 - 939</b>   |   |
|   |   | 03.1973 → 07.1977  | D 4 2197 cm <sup>3</sup> 2V 44 kW 60 PS - 92.4            |
|   | 3T-SERIES, 4T-SERIES, HENSCHEL 2-t, O 309   |  |   |
|   | 88 588 190  | T - Dry cylinder liner; semi; A=90 C=92 L=158.4 H=4.7  |   |
|   | 78 616 610  | [Pair] AS 0,10 Ø 78.250 / 91.250 // 2.250 St/A<br>78 616 620 0,20 / 78 616 600 STD   |   |
|   | 87 341 690  | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B  |   |
|   | 87 489 610  | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A<br>87 489 620 0,50 / 87 489 630 0,75 / 87 489 600 STD / 87 489 640 1,00  |   |
|   | 87 695 610  | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br>87 695 620 0,50 / 87 695 630 0,75 / 87 695 600 STD / 87 695 640 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm.                              |   |
|   | 87 696 610  | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br>87 696 620 0,50 / 87 696 630 0,75 / 87 696 600 STD / 87 696 640 1,00, If used in the older connecting rod the lubrication hole must be bored.   |   |
|   | 261118  | EX; 33.2 x 10 x 131 x A/S - Cr - 30° - 25 - III  | 81-2604 EX; 14/ x 10 x 48.5 G1                            |
|   | 2641  | IN; 39 x 10 x 131.5 x S - Cr - 30° - 25 -  | 81-2602 IN; 14/ x 10 x 60 G1                              |
| 9 |   | 87   |   |
|   | OM 615  | <b>943</b>   |   |
|   |   | 12.1976 → 07.1977  | D 4 1988 cm <sup>3</sup> 2V 40 kW 55 PS 21:1 - 83.6       |
|   | 2T-SERIES   |  |   |
|   | 88 588 190  | T - Dry cylinder liner; semi; A=90 C=92 L=158.4 H=4.7  |   |
|   | 87 341 690  | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B  |   |
|   | 87 695 610  | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br>87 695 620 0,50 / 87 695 630 0,75 / 87 695 600 STD / 87 695 640 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm.                              |   |
|   | 87 696 610  | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br>87 696 620 0,50 / 87 696 630 0,75 / 87 696 600 STD / 87 696 640 1,00, If used in the older connecting rod the lubrication hole must be bored.   |   |
|   | 87 741 610  | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.380 St/B/G; PASS-L 0,25 Ø 69.715 / 74.500 / 34.100 / 2.380 St/B/G<br>87 741 620 0,50 / 87 741 630 0,75 / 87 741 640 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm.   |   |
|   | 261118  | EX; 33.2 x 10 x 131 x A/S - Cr - 30° - 25 - III  | 81-2604 EX; 14/ x 10 x 48.5 G1                            |
|   | 2641  | IN; 39 x 10 x 131.5 x S - Cr - 30° - 25 -  | 81-2602 IN; 14/ x 10 x 60 G1                              |

| 10 |                             | 87  |   |
|----|-----------------------------|---|---|
|    | OM 615                      | 944   |   |
|    |                             | 08.1977 → 01.1989   | D 4 1988 cm <sup>3</sup> 2V 40 kW 55 PS 21:1 - 83.6       |
|    | 2T-SERIES, 3T-SERIES        |   |   |
|    | 80 00172 1 0 000            | Ø87; STD; set: 1; [R G6 CR 2] [R G1 IF 2] [DSF CR 4]  |   |
|    | 88 588 190                  | T - Dry cylinder liner; semi; A=90 C=92 L=158.4 H=4.7   |   |
|    | 87 341 690                  | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |   |
|    | 87 695 610                  | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br>87 695 620 0,50 / 87 695 630 0,75 / 87 695 600 STD / 87 695 640 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |   |
|    | 87 696 610                  | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br>87 696 620 0,50 / 87 696 630 0,75 / 87 696 600 STD / 87 696 640 1,00, If used in the older connecting rod the lubrication hole must be bored.  |   |
|    | 87 741 610                  | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.380 St/B/G; PASS-L 0,25 Ø 69.715 / 74.500 / 34.100 / 2.380 St/B/G<br>87 741 620 0,50 / 87 741 630 0,75 / 87 741 640 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm.              |   |
|    | 87 744 610                  | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br>87 744 620 0,50 / 87 744 630 0,75 / 87 744 600 STD / 87 744 640 1,00   |   |
|    | 261118                      | EX; 33.2 x 10 x 131 x A/S - Cr - 30° - 25 - III   | 81-2604 EX; 14/ x 10 x 48.5 G1                            |
|    | 2641                        | IN; 39 x 10 x 131.5 x S - Cr - 30° - 25 -   | 81-2602 IN; 14/ x 10 x 60 G1                              |
| 11 |                             | 87  |   |
|    | OM 615                      | 963, 970  |   |
|    |                             | 12.1980 → 06.1989   | D 4 1988 cm <sup>3</sup> 2V 43-46 kW 58-62 PS 21 - 83.6   |
|    | MB                          |   |   |
|    | 80 00172 1 0 000            | Ø87; STD; set: 1; [R G6 CR 2] [R G1 IF 2] [DSF CR 4]  |   |
|    | 88 588 190                  | T - Dry cylinder liner; semi; A=90 C=92 L=158.4 H=4.7   |   |
|    | 78 616 610                  | [Pair] AS 0,10 Ø 78.250 / 91.250 // 2.250 St/A<br>78 616 620 0,20 / 78 616 600 STD  |   |
|    | 87 341 690                  | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |   |
|    | 87 489 610                  | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A<br>87 489 620 0,50 / 87 489 630 0,75 / 87 489 600 STD / 87 489 640 1,00   |   |
|    | 87 695 610                  | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br>87 695 620 0,50 / 87 695 630 0,75 / 87 695 600 STD / 87 695 640 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |   |
|    | 87 696 610                  | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br>87 696 620 0,50 / 87 696 630 0,75 / 87 696 600 STD / 87 696 640 1,00, If used in the older connecting rod the lubrication hole must be bored.  |   |
|    | 261118                      | EX; 33.2 x 10 x 131 x A/S - Cr - 30° - 25 - III   | 81-2604 EX; 14/ x 10 x 48.5 G1                            |
|    | 2641                        | IN; 39 x 10 x 131.5 x S - Cr - 30° - 25 -   | 81-2602 IN; 14/ x 10 x 60 G1                              |
| 12 |                             | 87  |   |
|    | OM 621                      | 913, 915, 919, 930, 932   |   |
|    |                             | 08.1961 → 12.1969   | D 4 1988 cm <sup>3</sup> 2V 36-40 kW 50-55 PS 21:1 - 83.6 |
|    | 3T-SERIES, 4T-SERIES, O 309 |   |   |
|    | 88 588 190                  | T - Dry cylinder liner; semi; A=90 C=92 L=158.4 H=4.7   |   |
|    | 87 341 690                  | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |   |
|    | 261118                      | EX; 33.2 x 10 x 131 x A/S - Cr - 30° - 25 - III   | 81-2604 EX; 14/ x 10 x 48.5 G1                            |
|    | 2641                        | IN; 39 x 10 x 131.5 x S - Cr - 30° - 25 -   | 81-2602 IN; 14/ x 10 x 60 G1                              |

M

|           |  |   |
|-----------|--|---|
| <b>13</b> |  | <b>90.9</b>   |
|           | <b>OM 616</b>  | <b>917, 937, 939, 960, 963</b>  |
|           |  | 05.1977 → 12.1990 D 4 2399 cm <sup>3</sup> 2V 48-61 kW 65-83 PS - 92.4  |
|           | <b>3T-SERIES, 4T-SERIES, MB, T1 Bus (601), T1 Platform/Chassis (601), T1 Platform/Chassis (602), T1 Van (601, 611), T1 Van (602), T1/TN Platform/Chassis, T1/TN Van, T2/L Platform/Chassis</b> |   |
|           | <b>93 444 600</b>  | Cylinder diameter: 90.9; KH: 48.35; VT1: -1.15; MT: -8.85; GL: 81.85; piston pin: 26x74; number of piston rings: 3<br><b>93 444 620 91.50 / 93 444 630 91.70</b><br>RTK<br>R 3 MO G6<br>R 2 G1<br>DSF 4 CR<br>→ <b>80 00184 1 0 ...</b> , <b>80 00184 1 1 ...</b><br><b>OM 616.917:</b> 08.1978→                  |
|           | <b>80 00184 1 0 000</b>  | Ø90.9; 0.10; set: 1; [R G6 IF MO 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 0 010 91.00 / 80 00184 1 0 060 91.50</b>  |
|           | <b>80 00184 1 1 000</b>  | Ø90.9; 0.10; set: 1; [R G6 CR 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 1 010 91.00 / 80 00184 1 1 035 91.25 / 80 00184 1 1 060 91.50</b>  |
|           | <b>93 444 960</b>  | piston: 93444600; cylinder liner: 88681190, <b>OM 616.917:</b> 08.1978→   |
|           | <b>88 681 190</b>  | T - Dry cylinder liner; semi; A=94 C=96 L=158.4 H=4.7   |
|           | <b>78 616 610</b>  | [Pair] AS 0,10 Ø 78.250 / 91.250 // 2.250 St/A<br><b>78 616 620 0,20 / 78 616 600 STD</b>   |
|           | <b>87 341 690</b>  | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |
|           | <b>87 489 610</b>  | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A<br><b>87 489 620 0,50 / 87 489 630 0,75 / 87 489 600 STD / 87 489 640 1,00</b>  |
|           | <b>87 695 610</b>  | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br><b>87 695 620 0,50 / 87 695 630 0,75 / 87 695 600 STD / 87 695 640 1,00</b> , PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |
|           | <b>87 696 610</b>  | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br><b>87 696 620 0,50 / 87 696 630 0,75 / 87 696 600 STD / 87 696 640 1,00</b> , If used in the older connecting rod the lubrication hole must be bored.  |
|           | <b>261117</b>  | EX; 34.2 x 10 x 131.1 x A/S - Cr - 30° - 25 - III   |
|           | <b>2605</b>  | IN; 40 x 10 x 131.5 x S - Cr - 30° - 25 - III   |
|           | <b>81-2604</b>   | EX; 14/ x 10 x 48.5 G1  |
|           | <b>81-2602</b>   | IN; 14/ x 10 x 60 G1  |

**M**

|           |  |   |
|-----------|--|---|
| <b>14</b> |  | <b>90.9</b>   |
|           | <b>OM 617</b>  | <b>913</b>  |
|           |  | 04.1982 → 01.1989 D 5 2998 cm <sup>3</sup> 2V 65 kW 88 PS 21 - 92.4   |
|           | <b>2T-SERIES, T1 Bus (601), T1 Platform/Chassis (601), T1 Platform/Chassis (602), T1 Van (601, 611), T1 Van (602), T1/TN Platform/Chassis, T1/TN Van</b> |   |
|           | <b>93 444 600</b>  | Cylinder diameter: 90.9; KH: 48.35; VT1: -1.15; MT: -8.85; GL: 81.85; piston pin: 26x74; number of piston rings: 3<br><b>93 444 620 91.50 / 93 444 630 91.70</b><br>RTK<br>R 3 MO G6<br>R 2 G1<br>DSF 4 CR<br>→ <b>80 00184 1 0 ...</b> , <b>80 00184 1 1 ...</b>   |
|           | <b>80 00184 1 0 000</b>  | Ø90.9; 0.10; set: 1; [R G6 IF MO 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 0 010 91.00 / 80 00184 1 0 060 91.50</b>  |
|           | <b>80 00184 1 1 000</b>  | Ø90.9; 0.10; set: 1; [R G6 CR 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 1 010 91.00 / 80 00184 1 1 035 91.25 / 80 00184 1 1 060 91.50</b>  |
|           | <b>93 444 960</b>  | piston: 93444600; cylinder liner: 88681190  |
|           | <b>88 681 190</b>  | T - Dry cylinder liner; semi; A=94 C=96 L=158.4 H=4.7   |
|           | <b>78 616 610</b>  | [Pair] AS 0,10 Ø 78.250 / 91.250 // 2.250 St/A<br><b>78 616 620 0,20 / 78 616 600 STD</b>   |
|           | <b>87 340 690</b>  | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |
|           | <b>87 488 610</b>  | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A<br><b>87 488 620 0,50 / 87 488 630 0,75 / 87 488 600 STD / 87 488 640 1,00</b>  |
|           | <b>87 693 610</b>  | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br><b>87 693 620 0,50 / 87 693 630 0,75 / 87 693 600 STD / 87 693 640 1,00</b> , PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |
|           | <b>87 694 610</b>  | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br><b>87 694 620 0,50 / 87 694 630 0,75 / 87 694 600 STD / 87 694 640 1,00</b> , If used in the older connecting rod the lubrication hole must be bored.  |

cont...

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|----------------|--|--------------------|--|
| 261117<br>2605 | EX; 34.2 x 10 x 131.1 x A/S - Cr - 30° - 25 - III<br>IN; 40 x 10 x 131.5 x S - Cr - 30° - 25 - III | 81-2604<br>81-2602 | EX; 14/ x 10 x 48.5 G1<br>IN; 14/ x 10 x 60 G1 |
|----------------|--|--------------------|--|

|               |   |
|---------------|---|
| <b>15</b>     | <b>91</b>   |
| <b>OM 616</b> | <b>910, 913 - 914, 934, 961</b><br>01.1975 → 04.1989 D 4 2V 48-53 kW 65-72 PS - 92.4  |
|               | <b>3T-SERIES, 4T-SERIES, MB, T1 Bus (601), T1/TN Platform/Chassis, T1/TN Van, T2/L Platform/Chassis, T2/L Van, T2/LN1 Dump Truck, T2/LN1 Platform/Chassis, T2/LN1 Van</b> |

|                   |  |
|-------------------|--|
| <b>93 444 600</b> | Cylinder diameter: 90.9; KH: 48.35; VT1: -1.15; MT: -8.85; GL: 81.85; piston pin: 26x74; number of piston rings: 3<br><b>93 444 620 91.50 / 93 444 630 91.70</b><br>RTK<br>R 3 MO G6<br>R 2 G1<br>DSF 4 CR<br>→ <b>80 00184 1 0 ...</b> , <b>80 00184 1 1 ...</b><br><b>OM 616.910, OM 616.934:</b> 08.1978→ |
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| <b>80 00184 1 0 000</b> | ∅90.9; 0.10; set: 1; [R G6 IF MO 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 0 010 91.00 / 80 00184 1 0 060 91.50</b>                       |
| <b>80 00184 1 1 000</b> | ∅90.9; 0.10; set: 1; [R G6 CR 3] [R G1 IF 2] [DSF CR 4]<br><b>80 00184 1 1 010 91.00 / 80 00184 1 1 035 91.25 / 80 00184 1 1 060 91.50</b> |

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|-------------------|---|
| <b>93 444 960</b> | piston: 93444600; cylinder liner: 88681190, <b>OM 616.910, OM 616.934:</b> 08.1978→ |
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| <b>88 681 190</b> | T - Dry cylinder liner; semi; A=94 C=96 L=158.4 H=4.7 |
|-------------------|---|

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|-------------------|---|
| <b>78 616 610</b> | [Pair] AS 0,10 ∅ 78.250 / 91.250 // 2.250 St/A<br><b>78 616 620 0,20 / 78 616 600 STD</b>   |
| <b>87 341 690</b> | [Set] PL-B SEMI ∅ 26.000 / 29.000 / 31.800 / St/B   |
| <b>87 489 610</b> | [Set] HL 0,25 ∅ 69.715 / 74.500 / 27.000 / 2.377 St/A<br><b>87 489 620 0,50 / 87 489 630 0,75 / 87 489 600 STD / 87 489 640 1,00</b>  |
| <b>87 695 610</b> | [Set] HL 0,25 ∅ 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 ∅ 69.715 / 74.500 / 34.000 / 2.377 St/A<br><b>87 695 620 0,50 / 87 695 630 0,75 / 87 695 600 STD / 87 695 640 1,00</b> , PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |
| <b>87 696 610</b> | [Set] PL 0,25 ∅ 51.715 / 55.600 / 26.000 / 1.930 St/A<br><b>87 696 620 0,50 / 87 696 630 0,75 / 87 696 600 STD / 87 696 640 1,00</b> , If used in the older connecting rod the lubrication hole must be bored.  |

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| 261117<br>2605 | EX; 34.2 x 10 x 131.1 x A/S - Cr - 30° - 25 - III<br>IN; 40 x 10 x 131.5 x S - Cr - 30° - 25 - III | 81-2604<br>81-2602 | EX; 14/ x 10 x 48.5 G1<br>IN; 14/ x 10 x 60 G1 |
|----------------|--|--------------------|--|

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|--------------|--|
| <b>16</b>    | <b>93.75</b>   |
| <b>M 115</b> | <b>952</b><br>01.1975 → 08.1982 B 4 2307 cm³ 2V 66 kW 90 PS 8 - 83.6 |
|              | <b>O 309, T2/L Dump Truck, T2/L Platform/Chassis, T2/L Van</b>       |

|                         |   |
|-------------------------|---|
| <b>80 00187 1 1 000</b> | ∅93.75; STD; set: 1; [R G6 CR 1.75] [N 2.5] [DSF CR 4]<br><b>80 00187 1 1 040 94.15 / 80 00187 1 1 080 94.55</b>    |
| <b>80 00187 1 2 000</b> | ∅93.75; STD; set: 1; [R G6 CR 1.75] [N 2.5] [SLF ST CR 4]<br><b>80 00187 1 2 040 94.15 / 80 00187 1 2 080 94.55</b> |

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| <b>87 341 690</b> | [Set] PL-B SEMI ∅ 26.000 / 29.000 / 31.800 / St/B  |
| <b>87 688 610</b> | [Set] PL 0,25 ∅ 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br><b>87 688 620 0,50 / 87 688 630 0,75 / 87 688 600 STD / 87 688 640 1,00</b> , Without lubricating hole, with excentric bearing bore.  |
| <b>87 741 610</b> | [Set] HL 0,25 ∅ 69.715 / 74.500 / 27.000 / 2.380 St/B/G; PASS-L 0,25 ∅ 69.715 / 74.500 / 34.100 / 2.380 St/B/G<br><b>87 741 620 0,50 / 87 741 630 0,75 / 87 741 640 1,00</b> , PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |
| <b>87 744 610</b> | [Set] PL 0,25 ∅ 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br><b>87 744 620 0,50 / 87 744 630 0,75 / 87 744 600 STD / 87 744 640 1,00</b>   |

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| <b>261106</b> | EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III | <b>RK-9H</b>   | valve cotter; number of notches: 1; valve stem diameter: 9 |
| <b>26017</b>  | IN; 47 x 9 x 128.6 x S - Cr - 45° - VS - 1 -     | <b>81-2659</b> | EX; 15.035/ x 11 x 45 B1                                   |
|               |  | <b>81-2660</b> | EX; 15.235/ x 11 x 45 B1                                   |
|               |  | <b>81-2667</b> | IN; 14.035/ x 9 x 55 B1                                    |
|               |  | <b>81-2668</b> | IN; 14.235/ x 9 x 55 B1                                    |

|                     |                       |
|---------------------|-----------------------|
| <b>7.02242.22.0</b> | fuel pump; mechanical |
|---------------------|-----------------------|

|           |  |   |                   |                |  |                      |    |          |          |   |        |
|-----------|--|---|-------------------|----------------|--|----------------------|----|----------|----------|---|--------|
| <b>17</b> |  | <b>93.75</b>  |                   |                |  |                      |    |          |          |   |        |
|           | M 115  | <b>955, 972</b>   | 04.1977 → 10.1989 | B              | 4  | 2307 cm <sup>3</sup> | 2V | 62-63 kW | 84-86 PS | 8 | - 83.6 |
|           | T1 Bus (601), T1 Platform/Chassis (601), T1 Van (601, 611) |   |                   |                |  |                      |    |          |          |   |        |
|           | <b>80 00187 1 1 000</b>                                    | Ø93.75; STD; set: 1; [R G6 CR 1.75] [N 2.5] [DSF CR 4]<br><b>80 00187 1 1 040</b> 94.15 / <b>80 00187 1 1 080</b> 94.55   |                   |                |  |                      |    |          |          |   |        |
|           | <b>80 00187 1 2 000</b>                                    | Ø93.75; STD; set: 1; [R G6 CR 1.75] [N 2.5] [SLF ST CR 4]<br><b>80 00187 1 2 040</b> 94.15 / <b>80 00187 1 2 080</b> 94.55  |                   |                |  |                      |    |          |          |   |        |
|           | <b>87 341 690</b>  | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |                   |                |  |                      |    |          |          |   |        |
|           | <b>87 688 610</b>  | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br><b>87 688 620</b> 0,50 / <b>87 688 630</b> 0,75 / <b>87 688 600</b> STD / <b>87 688 640</b> 1,00, Without lubricating hole, with excentric bearing bore.   |                   |                |  |                      |    |          |          |   |        |
|           | <b>87 741 610</b>  | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.380 St/B/G; PASS-L 0,25 Ø 69.715 / 74.500 / 34.100 / 2.380 St/B/G<br><b>87 741 620</b> 0,50 / <b>87 741 630</b> 0,75 / <b>87 741 640</b> 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |                   |                |  |                      |    |          |          |   |        |
|           | <b>87 744 610</b>  | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/B/G<br><b>87 744 620</b> 0,50 / <b>87 744 630</b> 0,75 / <b>87 744 600</b> STD / <b>87 744 640</b> 1,00   |                   |                |  |                      |    |          |          |   |        |
|           | <b>261106</b>  | EX; 37.1 x 11 x 113.2 x A/S - Cr - 45° - 9 - III  |                   | <b>RK-9H</b>   | valve cotter; number of notches: 1; valve stem diameter: 9 |                      |    |          |          |   |        |
|           | <b>26017</b>   | IN; 47 x 9 x 128.6 x S - Cr - 45° - VS - 1 -  |                   | <b>81-2659</b> | EX; 15.035/ x 11 x 45 B1                                   |                      |    |          |          |   |        |
|           |  |   |                   | <b>81-2660</b> | EX; 15.235/ x 11 x 45 B1                                   |                      |    |          |          |   |        |
|           |  |   |                   | <b>81-2667</b> | IN; 14.035/ x 9 x 55 B1                                    |                      |    |          |          |   |        |
|           |  |   |                   | <b>81-2668</b> | IN; 14.235/ x 9 x 55 B1                                    |                      |    |          |          |   |        |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |                   |                |  |                      |    |          |          |   |        |
|           | <b>7.02242.22.0</b>  | fuel pump; mechanical   |                   |                |  |                      |    |          |          |   |        |

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|-----------|---|---|-------------------|-----------------|--|----------------------|----|-------|-------|-----|--------|
| <b>18</b> |   | <b>95.5</b>   |                   |                 |  |                      |    |       |       |     |        |
|           | M 102                                   | <b>942</b>  | 07.1982 → 12.1988 | B               | 4  | 2299 cm <sup>3</sup> | 2V | 70 kW | 95 PS | 8:1 | - 80.3 |
|           | T1 Bus (601), T1 Platform/Chassis (601) |   |                   |                 |  |                      |    |       |       |     |        |
|           | <b>80 00189 1 0 000</b>                 | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00189 1 0 050</b> 96.00 / <b>80 00189 1 0 100</b> 96.50                                       |                   |                 |  |                      |    |       |       |     |        |
|           | <b>80 00189 1 1 000</b>                 | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]<br><b>80 00189 1 1 050</b> 96.00 / <b>80 00189 1 1 100</b> 96.50                                       |                   |                 |  |                      |    |       |       |     |        |
|           | <b>89 508 190</b>                       | T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7  |                   |                 |  |                      |    |       |       |     |        |
|           | <b>78 662 610</b>                       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |                   |                 |  |                      |    |       |       |     |        |
|           | <b>77 530 610</b>                       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620</b> 0,50 / <b>77 530 630</b> 0,75 / <b>77 530 600</b> STD / <b>77 530 640</b> 1,00         |                   |                 |  |                      |    |       |       |     |        |
|           | <b>87 326 690</b>                       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |                   |                 |  |                      |    |       |       |     |        |
|           | <b>87 435 610</b>                       | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00, 01.1986→ |                   |                 |  |                      |    |       |       |     |        |
|           | <b>87 450 610</b>                       | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620</b> 0,50 / <b>87 450 630</b> 0,75 / <b>87 450 600</b> STD / <b>87 450 640</b> 1,00         |                   |                 |  |                      |    |       |       |     |        |
|           | <b>87 451 610</b>                       | [Set] HL 0,25 Ø 57.715 / 62.500 / 21.400 / 2.386 St/A<br><b>87 451 620</b> 0,50 / <b>87 451 630</b> 0,75 / <b>87 451 600</b> STD / <b>87 451 640</b> 1,00, →12.1985 |                   |                 |  |                      |    |       |       |     |        |
|           | <b>2655</b>                             | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm  |                   | <b>RK-8H</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |                      |    |       |       |     |        |
|           | <b>261107</b>                           | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm  |                   | <b>81-2634</b>  | EX; 14.028/ x 9 x 51 B1                                    |                      |    |       |       |     |        |
|           | <b>26160</b>                            | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III   |                   | <b>81-26148</b> | EX; 14.044/ x 9 x 51 B1                                    |                      |    |       |       |     |        |
|           | <b>26135</b>                            | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III   |                   | <b>81-2635</b>  | EX; 14.228/ x 9 x 51 B1                                    |                      |    |       |       |     |        |
|           |   |   |                   | <b>81-26150</b> | EX; 14.344/ x 9 x 51 B1 - CC                               |                      |    |       |       |     |        |
|           |   |   |                   | <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1                                    |                      |    |       |       |     |        |
|           |   |   |                   | <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1                                    |                      |    |       |       |     |        |
|           |   |   |                   | <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1                                    |                      |    |       |       |     |        |
|           | <b>50 006 212</b>                       | CAM, chilled cast iron  |                   |                 |  |                      |    |       |       |     |        |
|           | <b>7.21440.51.0</b>                     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |                   |                 |  |                      |    |       |       |     |        |

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| <b>19</b> |  | <b>95.5</b>  |                 |   |   |                      |                 |   |       |  |        |  |
|           | <b>M 102</b>   | <b>943</b>   | 08.1982→02.1989 | B | 4 | 2299 cm <sup>3</sup> | 2V              | 70 kW   | 95 PS |  | - 80.3 |  |
|           | <b>O 309, T2/L Dump Truck, T2/L Platform/Chassis, T2/L Van</b> |  |                 |   |   |                      |                 |   |       |  |        |  |
|           | <b>80 00189 1 0 000</b>  | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00189 1 0 050</b> 96.00 / <b>80 00189 1 0 100</b> 96.50  |                 |   |   |                      |                 |   |       |  |        |  |
|           | <b>80 00189 1 1 000</b>  | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]<br><b>80 00189 1 1 050</b> 96.00 / <b>80 00189 1 1 100</b> 96.50  |                 |   |   |                      |                 |   |       |  |        |  |
|           | <b>89 508 190</b>  | T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7   |                 |   |   |                      |                 |   |       |  |        |  |
|           | <b>78 662 610</b>  | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD   |                 |   |   |                      |                 |   |       |  |        |  |
|           | <b>77 530 610</b>  | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620</b> 0,50 / <b>77 530 630</b> 0,75 / <b>77 530 600</b> STD / <b>77 530 640</b> 1,00  |                 |   |   |                      |                 |   |       |  |        |  |
|           | <b>87 326 690</b>  | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B  |                 |   |   |                      |                 |   |       |  |        |  |
|           | <b>87 435 610</b>  | [Set] HL 0,25 Ø 57.715 / 62.500 / 17.500 / 2.386 St/A<br><b>87 435 620</b> 0,50 / <b>87 435 630</b> 0,75 / <b>87 435 600</b> STD / <b>87 435 640</b> 1,00, 01.1986→  |                 |   |   |                      |                 |   |       |  |        |  |
|           | <b>87 450 610</b>  | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620</b> 0,50 / <b>87 450 630</b> 0,75 / <b>87 450 600</b> STD / <b>87 450 640</b> 1,00  |                 |   |   |                      |                 |   |       |  |        |  |
|           | <b>87 451 610</b>  | [Set] HL 0,25 Ø 57.715 / 62.500 / 21.400 / 2.386 St/A<br><b>87 451 620</b> 0,50 / <b>87 451 630</b> 0,75 / <b>87 451 600</b> STD / <b>87 451 640</b> 1,00, <b>L 410 (309.000, 309.002), L 410 (309.011, 309.012, 309.013, 309.014, 309.015, ..., 2.3: →12.1985</b> |                 |   |   |                      |                 |   |       |  |        |  |
|           | <b>2655</b>  | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm   |                 |   |   |                      | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |       |  |        |  |
|           | <b>261107</b>  | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm   |                 |   |   |                      | <b>81-2634</b>  | EX; 14.028/ x 9 x 51 B1                                       |       |  |        |  |
|           | <b>26160</b>   | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III  |                 |   |   |                      | <b>81-26148</b> | EX; 14.044/ x 9 x 51 B1                                       |       |  |        |  |
|           | <b>26135</b>   | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III  |                 |   |   |                      | <b>81-2635</b>  | EX; 14.228/ x 9 x 51 B1                                       |       |  |        |  |
|           |  |  |                 |   |   |                      | <b>81-26150</b> | EX; 14.344/ x 9 x 51 B1 - CC                                  |       |  |        |  |
|           |  |  |                 |   |   |                      | <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1                                       |       |  |        |  |
|           |  |  |                 |   |   |                      | <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1                                       |       |  |        |  |
|           |  |  |                 |   |   |                      | <b>81-2632</b>  | IN; 14.228/ x 8 x 46 B1                                       |       |  |        |  |
|           | <b>50 006 212</b>  | CAM, chilled cast iron   |                 |   |   |                      |                 |   |       |  |        |  |

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| <b>20</b> |                         | <b>95.5</b>   |                 |   |   |                      |                 |   |       |  |        |  |
|           | <b>M 102</b>            | <b>959</b>  | 08.1982→12.1983 | B | 4 | 2299 cm <sup>3</sup> | 2V              | 70 kW   | 95 PS |  | - 80.3 |  |
|           | <b>O 309</b>            |   |                 |   |   |                      |                 |   |       |  |        |  |
|           | <b>80 00189 1 0 000</b> | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [DSF CR 3.5]<br><b>80 00189 1 0 050</b> 96.00 / <b>80 00189 1 0 100</b> 96.50                               |                 |   |   |                      |                 |   |       |  |        |  |
|           | <b>80 00189 1 1 000</b> | Ø95.5; STD; set: 1; [R G6 IF CR 1.75] [NM G3 2] [SLF CR 3.5]<br><b>80 00189 1 1 050</b> 96.00 / <b>80 00189 1 1 100</b> 96.50                               |                 |   |   |                      |                 |   |       |  |        |  |
|           | <b>89 508 190</b>       | T - Dry cylinder liner; semi; A=98.5 C=100.3 L=147 H=4.7  |                 |   |   |                      |                 |   |       |  |        |  |
|           | <b>78 662 610</b>       | [Pair] AS 0,10 Ø 66.050 / 80.750 // 2.250 St/A<br><b>78 662 620</b> 0,20 / <b>78 662 600</b> STD  |                 |   |   |                      |                 |   |       |  |        |  |
|           | <b>77 530 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 21.800 / 1.939 St/B/G<br><b>77 530 620</b> 0,50 / <b>77 530 630</b> 0,75 / <b>77 530 600</b> STD / <b>77 530 640</b> 1,00 |                 |   |   |                      |                 |   |       |  |        |  |
|           | <b>87 326 690</b>       | [Set] PL-B SEMI Ø 22.000 / 24.500 / 21.900 / St/B   |                 |   |   |                      |                 |   |       |  |        |  |
|           | <b>87 450 610</b>       | [Set] PL 0,25 Ø 47.715 / 51.600 / 22.000 / 1.939 St/B/G<br><b>87 450 620</b> 0,50 / <b>87 450 630</b> 0,75 / <b>87 450 600</b> STD / <b>87 450 640</b> 1,00 |                 |   |   |                      |                 |   |       |  |        |  |
|           | <b>87 451 610</b>       | [Set] HL 0,25 Ø 57.715 / 62.500 / 21.400 / 2.386 St/A<br><b>87 451 620</b> 0,50 / <b>87 451 630</b> 0,75 / <b>87 451 600</b> STD / <b>87 451 640</b> 1,00   |                 |   |   |                      |                 |   |       |  |        |  |
|           | <b>2655</b>             | EX; 39 x 9 x 115.8 x A/S - Cr - Na - 45° - VS - 1 - III<br>OES specification, cotter fixation Ø 8 mm  |                 |   |   |                      | <b>RK-8H</b>    | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |       |  |        |  |
|           | <b>261107</b>           | EX; 39 x 9 x 115.9 x A/S - Cr - 45° - 1 - III<br>IAM specification, cotter fixation Ø 8 mm  |                 |   |   |                      | <b>81-2634</b>  | EX; 14.028/ x 9 x 51 B1                                       |       |  |        |  |
|           | <b>26160</b>            | IN; 43 x 8 x 114.9 x S - Cr - 45° - 1 - III   |                 |   |   |                      | <b>81-26148</b> | EX; 14.044/ x 9 x 51 B1                                       |       |  |        |  |
|           | <b>26135</b>            | IN; 46 x 8 x 114.9 x S - Cr - 45° - 1 - III   |                 |   |   |                      | <b>81-2635</b>  | EX; 14.228/ x 9 x 51 B1                                       |       |  |        |  |
|           |                         |   |                 |   |   |                      | <b>81-26150</b> | EX; 14.344/ x 9 x 51 B1 - CC                                  |       |  |        |  |
|           |                         |   |                 |   |   |                      | <b>81-2631</b>  | IN; 14.028/ x 8 x 46 B1                                       |       |  |        |  |
|           |                         |   |                 |   |   |                      | <b>81-26145</b> | IN; 14.044/ x 8 x 46 B1                                       |       |  |        |  |

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|           |   | <b>81-2632</b>   | IN; 14.228/ x 8 x 46 B1 |  |
|           | <b>50 006 212</b>                                       | CAM, chilled cast iron   |                         |  |
| <b>21</b> |   | <b>97</b>  |                         |  |
|           | <b>OM 314</b>   | <b>946, 948, 959, 961</b>  |                         |  |
|           |   | 01.1970 → 12.1988  | D                       | 4 3780 cm <sup>3</sup> 2V 63 kW 85 PS 17 - 128 |
|           | <b>T2/L Dump Truck, T2/L Platform/Chassis, T2/L Van</b> |  |                         |  |
|           | <b>90 274 800</b>                                       | Cylinder diameter: 97; KH: 65.2; MT: -20; MØ: 55; GL: 115.7; piston pin: 36x82.5; number of piston rings: 5  |                         |  |
|           | <b>90 274 830</b>                                       | 97.50 / <b>90 274 840</b> 98.00  |                         |  |
|           |   | RTK, URK   |                         |  |
|           |   | T6   | 3                       | CR G6  |
|           |   | M  | 3                       |  |
|           |   | M  | 3                       |  |
|           |   | DSF  | 5.5                     | CR   |
|           |   | S  | 5.5                     |  |
|           |   | → <b>80 00109 1 0 ...</b>  |                         |  |
|           | <b>93 882 600</b>                                       | Cylinder diameter: 97; KH: 65.2; MT: -20; MØ: 55; GL: 115.7; piston pin: 36x82.5; number of piston rings: 4  |                         |  |
|           | <b>93 882 630</b>                                       | 97.50 / <b>93 882 640</b> 98.00  |                         |  |
|           |   | RTK  |                         |  |
|           |   | T6   | 3                       | CR G6  |
|           |   | M  | 3                       |  |
|           |   | M  | 3                       |  |
|           |   | DSF  | 5.5                     | CR   |
|           |   | → <b>80 00108 1 0 ...</b>  |                         |  |
|           | <b>80 00108 1 0 000</b>                                 | Ø97; STD; set: 1; [T6 G6 CR 3] [M 3] [M 3] [DSF CR 5.5]  |                         |  |
|           |   | <b>80 00108 1 0 050</b> 97.50 / <b>80 00108 1 0 100</b> 98.00  |                         |  |
|           | <b>80 00109 1 0 000</b>                                 | Ø97; STD; set: 1; [T6 G6 CR 3] [M 3] [N 3] [DSF CR 5.5] [S 5.5]  |                         |  |
|           |   | <b>80 00109 1 0 025</b> 97.25 / <b>80 00109 1 0 050</b> 97.50 / <b>80 00109 1 0 075</b> 97.75 / <b>80 00109 1 0 100</b> 98.00  |                         |  |
|           | <b>90 274 980</b>                                       | piston: 90274800; cylinder liner: 89178190   |                         |  |
|           | <b>90 274 981</b>                                       | piston: 90274800; cylinder liner: 89069190   |                         |  |
|           | <b>90 274 982</b>                                       | piston: 90274800; cylinder liner: 89177190   |                         |  |
|           | <b>93 882 960</b>                                       | piston: 93882600; cylinder liner: 89178190   |                         |  |
|           | <b>93 882 961</b>                                       | piston: 93882600; cylinder liner: 89069190   |                         |  |
|           | <b>93 882 962</b>                                       | piston: 93882600; cylinder liner: 89177190   |                         |  |
|           | <b>89 177 190</b>                                       | T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2  |                         |  |
|           | <b>89 178 190</b>                                       | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2, with outside oversize 0,60 mm.  |                         |  |
|           | <b>89 069 190</b>                                       | T - Dry cylinder liner; semi; A=103 C=106 L=222 H=5.2, with outside oversize 2,60 mm.  |                         |  |
|           | <b>78 672 610</b>                                       | [Pair] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1  |                         |  |
|           |   | <b>78 672 620</b> 0,50 / <b>78 672 630</b> 0,75 / <b>78 672 600</b> STD / <b>78 672 640</b> 1,00   |                         |  |
|           | <b>78 673 610</b>                                       | [Pair] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1  |                         |  |
|           |   | <b>78 673 620</b> 0,50 / <b>78 673 630</b> 0,75 / <b>78 673 600</b> STD / <b>78 673 640</b> 1,00   |                         |  |
|           | <b>78 674 611</b>                                       | [Pair] PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.592 St/B/G1  |                         |  |
|           |   | <b>78 674 614</b> 0,25 / <b>78 674 624</b> 0,50 / <b>78 674 634</b> 0,75 / <b>78 674 604</b> STD / <b>78 674 644</b> 1,00, For supercharged engines, Upper half without groove   |                         |  |
|           | <b>78 754 614</b>                                       | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 21.000 / 1.612 St/A   |                         |  |
|           |   | <b>78 754 624</b> 0,50 / <b>78 754 604</b> STD, for compressor with piston Ø 94 mm.  |                         |  |
|           | <b>78 756 614</b>                                       | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 17.000 / 1.612 St/A   |                         |  |
|           |   | <b>78 756 604</b> STD, for compressor with piston Ø 77 mm.   |                         |  |
|           | <b>87 256 695</b>                                       | [Set] NW-L SEMI Ø 55.210 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.460 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.960 / 60.000 / 26.000 / St/W  |                         |  |
|           |   | <b>87 256 690</b> SEMI, <b>OM 314.946</b> : L 508 DG (309.411, 309.412, 309.413, 309.414, 309.415,..., LKO 508 DG (309.440, 309.441, 309.442, 309.444, 309.445), L 508 DG (309.400, 309.401, 309.402, 309.403, 309.404,...: 11.1979→, <b>OM 314.948</b> : L 508 DG (309.411, 309.412, 309.413, 309.414, 309.415,..., LKO 508 DG (309.440, 309.441, 309.442, 309.444, 309.445), L 508 DG (309.400, 309.401, 309.402, 309.403, 309.404,..., L 608 D (310.300, 310.301, 310.302, 310.303, 310.304,..., L 608 D (310.311, 310.312, 310.313, 310.314, 310.315,...: 11.1979→, <b>OM 314.959</b> : 11.1979→, <b>OM 314.961</b> : LKO 508 DG (309.440, 309.441, 309.442, 309.444, 309.445): 11.1979→ |                         |  |
|           | <b>87 355 693</b>                                       | [Set] PL-B SEMI Ø 36.000 / 39.000 / 34.500 / St/B  |                         |  |
|           | <b>87 355 793</b>                                       | [Set] PL-B SEMI Ø 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm  |                         |  |
|           | <b>87 355 893</b>                                       | [Set] PL-B SEMI Ø 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm  |                         |  |
|           | <b>87 427 614</b>                                       | [Set] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.602 St/B/G1   |                         |  |
|           |   | <b>87 427 623</b> 0,50 / <b>87 427 624</b> 0,50 / <b>87 427 634</b> 0,75 / <b>87 427 604</b> STD / <b>87 427 644</b> 1,00  |                         |  |
|           | <b>87 429 610</b>                                       | [Set] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1   |                         |  |
|           |   | <b>87 429 620</b> 0,50 / <b>87 429 630</b> 0,75 / <b>87 429 600</b> STD / <b>87 429 640</b> 1,00   |                         |  |
|           | <b>20 0603 35200</b>                                    | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 37.8; Width small end: 35.6; parallel connecting rod  |                         |  |
|           | <b>20 0603 36600</b>                                    | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35.6; parallel connecting rod; sawed, toothed  |                         |  |

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|  | <b>20 0503 31400</b> | fly wheel flange diameter: 130; Not for compressor, counterweights forged on, with oil return thread |
|  | <b>20 0503 31402</b> | fly wheel flange diameter: 130; Not for compressor, counterweights forged on, with Borgmannring      |
|  | <b>20 0903 35202</b> | ring gear; Outer Ø: 380; inner Ø: 335; width: 16; Number of teeth: 125                               |
|  | <b>16122</b>         | EX; 36 x 10 x 140.5 x A/S - Cr - 45° - 5 - III   |
|  | <b>1604</b>          | EX; 36 x 10 x 140.5 x S - Cr - 45° - VS - 5 - III  |
|  | <b>16106</b>         | EX; 36 x 10 x 140.6 x A/S - Cr - 45° - 5 - III   |
|  | <b>1638</b>          | EX; 36 x 9 x 140.5 x S - Cr - 45° - VS - 5 - III   |
|  | <b>16109</b>         | IN; 43 x 9 x 140.5 x A/S - Cr - 30° - 5 - III  |
|  | <b>16136</b>         | IN; 44 x 9 x 140.5 x A/S - Cr - 45° - 5 - III  |
|  | <b>92-16109</b>      | EX; 38.07 x 30 x 8.5; G1; 45°  |
|  | <b>92-16131</b>      | EX; 38.38 x 30 x 8.5; G1; 45°  |
|  | <b>92-16112</b>      | IN; 45.08 x 37 x 8.3; G1; 45°  |
|  | <b>92-16114</b>      | IN; 45.87 x 37 x 8.2; G1; 45°  |
|  | <b>20 1603 31400</b> | mechanical   |
|  | <b>20 1003 35260</b> |  |
|  | <b>20 1003 36602</b> | Inside, IN   |
|  | <b>20 1003 35240</b> |  |
|  | <b>81-1670</b>       | EX; 15.028/ x 10 x 67 G1   |
|  | <b>81-1676</b>       | EX; 15.035/ x 10 x 67 G1   |
|  | <b>81-1659</b>       | EX; 15.2/ x 10 x 73 G1   |
|  | <b>81-1658</b>       | EX; 15/ x 10 x 73 G1   |
|  | <b>81-1666</b>       | IN; 15.028/ x 9 x 72 G1  |
|  | <b>81-1674</b>       | IN; 15.035/ x 9 x 72 G1  |
|  | <b>81-1609</b>       | IN; 15/ x 9 x 78 G1  |
|  | <b>20 1403 35200</b> |  |
|  | <b>20 1403 35201</b> |  |

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|-----------|---|--|
| <b>22</b> |   | <b>97</b>  |
|           | <b>OM 314</b>   | <b>962 - 963, 967</b>                                  |
|           |   | 01.1970 → 12.1988 D 4 3780 cm³ 2V 63 kW 85 PS 17 - 128 |
|           | <b>T2/L Dump Truck, T2/L Platform/Chassis, T2/L Van</b> |  |

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|  | <b>90 274 800</b>       | Cylinder diameter: 97; KH: 65.2; MT: -20; MØ: 55; GL: 115.7; piston pin: 36x82.5; number of piston rings: 5<br><b>90 274 830</b> 97.50 / <b>90 274 840</b> 98.00<br>RTK, URK<br>T6 3 CR G6<br>M 3<br>M 3<br>DSF 5.5 CR<br>S 5.5<br>→ <b>80 00109 1 0 ...</b> |
|  | <b>93 882 600</b>       | Cylinder diameter: 97; KH: 65.2; MT: -20; MØ: 55; GL: 115.7; piston pin: 36x82.5; number of piston rings: 4<br><b>93 882 630</b> 97.50 / <b>93 882 640</b> 98.00<br>RTK<br>T6 3 CR G6<br>M 3<br>M 3<br>DSF 5.5 CR<br>→ <b>80 00108 1 0 ...</b>               |
|  | <b>80 00108 1 0 000</b> | Ø97; STD; set: 1; [T6 G6 CR 3] [M 3] [M 3] [DSF CR 5.5]<br><b>80 00108 1 0 050</b> 97.50 / <b>80 00108 1 0 100</b> 98.00   |
|  | <b>80 00109 1 0 000</b> | Ø97; STD; set: 1; [T6 G6 CR 3] [M 3] [N 3] [DSF CR 5.5] [S 5.5]<br><b>80 00109 1 0 025</b> 97.25 / <b>80 00109 1 0 050</b> 97.50 / <b>80 00109 1 0 075</b> 97.75 / <b>80 00109 1 0 100</b> 98.00   |
|  | <b>90 274 980</b>       | piston: 90274800; cylinder liner: 89178190   |
|  | <b>90 274 981</b>       | piston: 90274800; cylinder liner: 89069190   |
|  | <b>90 274 982</b>       | piston: 90274800; cylinder liner: 89177190   |
|  | <b>93 882 960</b>       | piston: 93882600; cylinder liner: 89178190   |
|  | <b>93 882 961</b>       | piston: 93882600; cylinder liner: 89069190   |
|  | <b>93 882 962</b>       | piston: 93882600; cylinder liner: 89177190   |
|  | <b>89 177 190</b>       | T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2  |
|  | <b>89 178 190</b>       | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2, with outside oversize 0,60 mm.  |
|  | <b>89 069 190</b>       | T - Dry cylinder liner; semi; A=103 C=106 L=222 H=5.2, with outside oversize 2,60 mm.  |
|  | <b>78 672 610</b>       | [Pair] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>78 672 620</b> 0,50 / <b>78 672 630</b> 0,75 / <b>78 672 600</b> STD / <b>78 672 640</b> 1,00  |
|  | <b>78 673 610</b>       | [Pair] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1<br><b>78 673 620</b> 0,50 / <b>78 673 630</b> 0,75 / <b>78 673 600</b> STD / <b>78 673 640</b> 1,00  |
|  | <b>78 674 611</b>       | [Pair] PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.592 St/B/G1<br><b>78 674 614</b> 0,25 / <b>78 674 624</b> 0,50 / <b>78 674 634</b> 0,75 / <b>78 674 604</b> STD / <b>78 674 644</b> 1,00, For supercharged engines, Upper half without groove              |

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| <b>78 754 614</b>       | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 21.000 / 1.612 St/A<br><b>78 754 624</b> 0,50 / <b>78 754 604</b> STD, for compressor with piston Ø 94 mm.   |                                      |  |
| <b>78 756 614</b>       | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 17.000 / 1.612 St/A<br><b>78 756 604</b> STD, for compressor with piston Ø 77 mm.  |                                      |  |
| <b>87 256 695</b>       | [Set] NW-L SEMI Ø 55.210 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.460 / 60.000 / 26.000 / St/W; NW-L SEMI Ø 55.960 / 60.000 / 26.000 / St/W<br><b>87 256 690</b> SEMI, <b>OM 314.962</b> , <b>OM 314.967</b> : 11.1979→, <b>OM 314.963</b> : LKO 508 DG (309.440, 309.441, 309.442, 309.444, 309.445): 11.1979→ |                                      |  |
| <b>87 355 693</b>       | [Set] PL-B SEMI Ø 36.000 / 39.000 / 34.500 / St/B   |                                      |  |
| <b>87 355 793</b>       | [Set] PL-B SEMI Ø 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm   |                                      |  |
| <b>87 355 893</b>       | [Set] PL-B SEMI Ø 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm   |                                      |  |
| <b>87 427 614</b>       | [Set] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.602 St/B/G1<br><b>87 427 623</b> 0,50 / <b>87 427 624</b> 0,50 / <b>87 427 634</b> 0,75 / <b>87 427 604</b> STD / <b>87 427 644</b> 1,00   |                                      |  |
| <b>87 429 610</b>       | [Set] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>87 429 620</b> 0,50 / <b>87 429 630</b> 0,75 / <b>87 429 600</b> STD / <b>87 429 640</b> 1,00  |                                      |  |
| <b>20 0603 35200</b>    | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 37.8; Width small end: 35.6; parallel connecting rod   |                                      |  |
| <b>20 0603 36600</b>    | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35.6; parallel connecting rod; sawed, toothed   |                                      |  |
| <b>20 0503 31402</b>    | fly wheel flange diameter: 130; Not for compressor, counterweights forged on, with Borgmannring   |                                      |  |
| <b>20 0903 35202</b>    | ring gear; Outer Ø: 380; inner Ø: 335; width: 16; Number of teeth: 125  |                                      |  |
| <b>16122</b>            | EX; 36 x 10 x 140.5 x A/S - Cr - 45° - 5 - III  | <b>81-1670</b>                       | EX; 15.028/ x 10 x 67 G1                                   |
| <b>1604</b>             | EX; 36 x 10 x 140.5 x S - Cr - 45° - VS - 5 - III   | <b>81-1676</b>                       | EX; 15.035/ x 10 x 67 G1                                   |
| <b>16106</b>            | EX; 36 x 10 x 140.6 x A/S - Cr - 45° - 5 - III  | <b>81-1659</b>                       | EX; 15.2/ x 10 x 73 G1                                     |
| <b>1638</b>             | EX; 36 x 9 x 140.5 x S - Cr - 45° - VS - 5 - III  | <b>81-1658</b>                       | EX; 15/ x 10 x 73 G1                                       |
| <b>16109</b>            | IN; 43 x 9 x 140.5 x A/S - Cr - 30° - 5 - III   | <b>81-1666</b>                       | IN; 15.028/ x 9 x 72 G1                                    |
| <b>16136</b>            | IN; 44 x 9 x 140.5 x A/S - Cr - 45° - 5 - III   | <b>81-1674</b>                       | IN; 15.035/ x 9 x 72 G1                                    |
| <b>92-16109</b>         | EX; 38.07 x 30 x 8.5; G1; 45°   | <b>81-1609</b>                       | IN; 15/ x 9 x 78 G1  |
| <b>92-16131</b>         | EX; 38.38 x 30 x 8.5; G1; 45°   |                                      |  |
| <b>92-16112</b>         | IN; 45.08 x 37 x 8.3; G1; 45°   |                                      |  |
| <b>92-16114</b>         | IN; 45.87 x 37 x 8.2; G1; 45°   |                                      |  |
| <b>20 1603 31400</b>    | mechanical  | <b>20 1403 35200</b>                 |  |
| <b>20 1003 35260</b>    |   |                                      |  |
| <b>20 1003 36602</b>    | Inside, IN  |                                      |  |
| <b>20 1003 35240</b>    |   |                                      |  |
| <b>23</b>               | <b>OM 352</b>   | <b>901, 912, 930 - 931, 945, 978</b> |  |
| <b>3T-SERIES</b>        |   | 01.1964→1982                         | D 6 5675 cm <sup>3</sup> 2V 95-97 kW 129-132 PS 17:1 - 128 |
| <b>90 274 800</b>       | Cylinder diameter: 97; KH: 65.2; MT: -20; MØ: 55; GL: 115.7; piston pin: 36x82.5; number of piston rings: 5<br><b>90 274 830</b> 97.50 / <b>90 274 840</b> 98.00<br>RTK, URK<br>T6 3 CR G6<br>M 3<br>M 3<br>DSF 5.5 CR<br>S 5.5<br>→ <b>80 00109 1 0 ...</b>  |                                      |  |
| <b>93 882 600</b>       | Cylinder diameter: 97; KH: 65.2; MT: -20; MØ: 55; GL: 115.7; piston pin: 36x82.5; number of piston rings: 4<br><b>93 882 630</b> 97.50 / <b>93 882 640</b> 98.00<br>RTK<br>T6 3 CR G6<br>M 3<br>M 3<br>DSF 5.5 CR<br>→ <b>80 00108 1 0 ...</b>  |                                      |  |
| <b>80 00108 1 0 000</b> | Ø97; STD; set: 1; [T6 G6 CR 3] [M 3] [M 3] [DSF CR 5.5]<br><b>80 00108 1 0 050</b> 97.50 / <b>80 00108 1 0 100</b> 98.00  |                                      |  |
| <b>80 00109 1 0 000</b> | Ø97; STD; set: 1; [T6 G6 CR 3] [M 3] [N 3] [DSF CR 5.5] [S 5.5]<br><b>80 00109 1 0 025</b> 97.25 / <b>80 00109 1 0 050</b> 97.50 / <b>80 00109 1 0 075</b> 97.75 / <b>80 00109 1 0 100</b> 98.00  |                                      |  |

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|-----------|----------------------|---|---|---|----------------------|--------------------------|----------|------------|--------------|
|           | <b>90 274 980</b>    | piston: 90274800; cylinder liner: 89178190  |   |   |                      |                          |          |            |              |
|           | <b>90 274 981</b>    | piston: 90274800; cylinder liner: 89069190  |   |   |                      |                          |          |            |              |
|           | <b>90 274 982</b>    | piston: 90274800; cylinder liner: 89177190  |   |   |                      |                          |          |            |              |
|           | <b>93 882 960</b>    | piston: 93882600; cylinder liner: 89178190  |   |   |                      |                          |          |            |              |
|           | <b>93 882 961</b>    | piston: 93882600; cylinder liner: 89069190  |   |   |                      |                          |          |            |              |
|           | <b>93 882 962</b>    | piston: 93882600; cylinder liner: 89177190  |   |   |                      |                          |          |            |              |
|           | <b>89 177 190</b>    | T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2   |   |   |                      |                          |          |            |              |
|           | <b>89 178 190</b>    | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2, with outside oversize 0,60 mm.   |   |   |                      |                          |          |            |              |
|           | <b>89 069 190</b>    | T - Dry cylinder liner; semi; A=103 C=106 L=222 H=5.2, with outside oversize 2,60 mm.   |   |   |                      |                          |          |            |              |
|           | <b>78 672 610</b>    | [Pair] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>78 672 620 0,50 / 78 672 630 0,75 / 78 672 600 STD / 78 672 640 1,00 / 78 672 660 1,50</b>  |   |   |                      |                          |          |            |              |
|           | <b>78 673 610</b>    | [Pair] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1<br><b>78 673 620 0,50 / 78 673 630 0,75 / 78 673 600 STD / 78 673 640 1,00</b>  |   |   |                      |                          |          |            |              |
|           | <b>78 674 611</b>    | [Pair] PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.592 St/B/G1<br><b>78 674 614 0,25 / 78 674 624 0,50 / 78 674 634 0,75 / 78 674 604 STD / 78 674 644 1,00</b> , For supercharged engines, Upper half without groove  |   |   |                      |                          |          |            |              |
|           | <b>78 754 614</b>    | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 21.000 / 1.612 St/A<br><b>78 754 624 0,50 / 78 754 604 STD</b> , for compressor with piston Ø 94 mm.   |   |   |                      |                          |          |            |              |
|           | <b>78 756 614</b>    | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 17.000 / 1.612 St/A<br><b>78 756 604 STD</b> , for compressor with piston Ø 77 mm.   |   |   |                      |                          |          |            |              |
|           | <b>87 245 600</b>    | [Set] NW-L STD Ø 55.960 / 60.000 / 26.000 / 2.012 St/B; NW-L STD Ø 55.710 / 60.000 / 26.000 / 2.137 St/W; NW-L STD Ø 55.460 / 60.000 / 26.000 / 2.262 St/W; NW-L STD Ø 55.210 / 60.000 / 26.000 / 2.387 St/W<br><b>87 245 690 SEMI / 87 245 695 SEMI</b>                |   |   |                      |                          |          |            |              |
|           | <b>87 354 693</b>    | [Set] PL-B SEMI Ø 36.000 / 39.000 / 34.500 / St/B   |   |   |                      |                          |          |            |              |
|           | <b>87 354 793</b>    | [Set] PL-B SEMI Ø 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm   |   |   |                      |                          |          |            |              |
|           | <b>87 354 893</b>    | [Set] PL-B SEMI Ø 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm   |   |   |                      |                          |          |            |              |
|           | <b>87 426 613</b>    | [Set] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 Ø 87.760 / 93.000 / 31.810 / 2.602 St/B/G1<br><b>87 426 614 0,25 / 87 426 623 0,50 / 87 426 624 0,50 / 87 426 633 0,75 / 87 426 634 0,75 / 87 426 604 STD / 87 426 643 1,00 / 87 426 644 1,00</b> |   |   |                      |                          |          |            |              |
|           | <b>87 428 610</b>    | [Set] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>87 428 620 0,50 / 87 428 630 0,75 / 87 428 600 STD / 87 428 640 1,00 / 87 428 660 1,50</b>   |   |   |                      |                          |          |            |              |
| <b>M</b>  |                      | <b>20 0603 35200</b>  | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 37.8; Width small end: 35.6; parallel connecting rod               |   |                      |                          |          |            |              |
|           |                      | <b>20 0603 36600</b>  | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35.6; parallel connecting rod; sawed, toothed |   |                      |                          |          |            |              |
|           |                      | <b>20 0503 35207</b>  | counterweights forged on  |   |                      |                          |          |            |              |
|           | <b>16122</b>         | EX; 36 x 10 x 140.5 x A/S - Cr - 45° - 5 - III  |   |   | <b>81-1670</b>       | EX; 15.028/ x 10 x 67 G1 |          |            |              |
|           | <b>1604</b>          | EX; 36 x 10 x 140.5 x S - Cr - 45° - VS - 5 - III   |   |   | <b>81-1676</b>       | EX; 15.035/ x 10 x 67 G1 |          |            |              |
|           | <b>16106</b>         | EX; 36 x 10 x 140.6 x A/S - Cr - 45° - 5 - III  |   |   | <b>81-1659</b>       | EX; 15.2/ x 10 x 73 G1   |          |            |              |
|           | <b>1638</b>          | EX; 36 x 9 x 140.5 x S - Cr - 45° - VS - 5 - III  |   |   | <b>81-1658</b>       | EX; 15/ x 10 x 73 G1     |          |            |              |
|           | <b>16136</b>         | IN; 44 x 9 x 140.5 x A/S - Cr - 45° - 5 - III   |   |   | <b>81-1666</b>       | IN; 15.028/ x 9 x 72 G1  |          |            |              |
|           | <b>92-16109</b>      | EX; 38.07 x 30 x 8.5; G1; 45°   |   |   | <b>81-1674</b>       | IN; 15.035/ x 9 x 72 G1  |          |            |              |
|           | <b>92-16131</b>      | EX; 38.38 x 30 x 8.5; G1; 45°   |   |   | <b>81-1609</b>       | IN; 15/ x 9 x 78 G1      |          |            |              |
|           | <b>92-16112</b>      | IN; 45.08 x 37 x 8.3; G1; 45°   |   |   |                      |                          |          |            |              |
|           | <b>92-16114</b>      | IN; 45.87 x 37 x 8.2; G1; 45°   |   |   |                      |                          |          |            |              |
|           | <b>20 1003 35200</b> | length: 739CAM, gear shrunk on  |   |   |                      |                          |          |            |              |
|           | <b>20 1403 35200</b> |   |   |   |                      |                          |          |            |              |
|           | <b>20 1403 35201</b> |   |   |   |                      |                          |          |            |              |
|           | <b>20 1003 35260</b> |   |   |   |                      |                          |          |            |              |
|           | <b>20 1003 36602</b> | Inside, IN  |   |   |                      |                          |          |            |              |
|           | <b>20 1003 35240</b> |   |   |   |                      |                          |          |            |              |
| <b>24</b> |                      | <b>97</b>   |   |   |                      |                          |          |            |              |
|           | OM 352               | <b>910, 932 - 933, 942 - 943, 972 - 976</b>   |   |   |                      |                          |          |            |              |
|           | 3T-SERIES            | 07.1964 → 1982  | D   | 6 | 5675 cm <sup>3</sup> | 2V                       | 74-81 kW | 100-110 PS | ε 17:1 - 128 |

|  |                         |  |  |   |
|--|-------------------------|--|--|---|
|  | <b>90 274 800</b>       | Cylinder diameter: 97; KH: 65.2; MT: -20; MØ: 55; GL: 115.7; piston pin: 36x82.5; number of piston rings: 5<br><b>90 274 830</b> 97.50 / <b>90 274 840</b> 98.00<br>RTK, URK<br>T6 3 CR G6<br>M 3<br>M 3<br>DSF 5.5 CR<br>S 5.5<br>→ <b>80 00109 1 0 ...</b>   |  |   |
|  | <b>93 882 600</b>       | Cylinder diameter: 97; KH: 65.2; MT: -20; MØ: 55; GL: 115.7; piston pin: 36x82.5; number of piston rings: 4<br><b>93 882 630</b> 97.50 / <b>93 882 640</b> 98.00<br>RTK<br>T6 3 CR G6<br>M 3<br>M 3<br>DSF 5.5 CR<br>→ <b>80 00108 1 0 ...</b>   |  |   |
|  | <b>80 00108 1 0 000</b> | Ø97; STD; set: 1; [T6 G6 CR 3] [M 3] [M 3] [DSF CR 5.5]<br><b>80 00108 1 0 050</b> 97.50 / <b>80 00108 1 0 100</b> 98.00   |  |   |
|  | <b>80 00109 1 0 000</b> | Ø97; STD; set: 1; [T6 G6 CR 3] [M 3] [N 3] [DSF CR 5.5] [S 5.5]<br><b>80 00109 1 0 025</b> 97.25 / <b>80 00109 1 0 050</b> 97.50 / <b>80 00109 1 0 075</b> 97.75 / <b>80 00109 1 0 100</b> 98.00   |  |   |
|  | <b>90 274 980</b>       | piston: 90274800; cylinder liner: 89178190   |  |   |
|  | <b>90 274 981</b>       | piston: 90274800; cylinder liner: 89069190   |  |   |
|  | <b>90 274 982</b>       | piston: 90274800; cylinder liner: 89177190   |  |   |
|  | <b>93 882 960</b>       | piston: 93882600; cylinder liner: 89178190   |  |   |
|  | <b>93 882 961</b>       | piston: 93882600; cylinder liner: 89069190   |  |   |
|  | <b>93 882 962</b>       | piston: 93882600; cylinder liner: 89177190   |  |   |
|  | <b>89 177 190</b>       | T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2  |  |   |
|  | <b>89 178 190</b>       | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2, with outside oversize 0,60 mm.  |  |   |
|  | <b>89 069 190</b>       | T - Dry cylinder liner; semi; A=103 C=106 L=222 H=5.2, with outside oversize 2,60 mm.  |  |   |
|  | <b>78 672 610</b>       | [Pair] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>78 672 620</b> 0,50 / <b>78 672 630</b> 0,75 / <b>78 672 600</b> STD / <b>78 672 640</b> 1,00 / <b>78 672 660</b> 1,50   |  |   |
|  | <b>78 673 610</b>       | [Pair] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1<br><b>78 673 620</b> 0,50 / <b>78 673 630</b> 0,75 / <b>78 673 600</b> STD / <b>78 673 640</b> 1,00  |  |   |
|  | <b>78 674 611</b>       | [Pair] PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.592 St/B/G1<br><b>78 674 614</b> 0,25 / <b>78 674 624</b> 0,50 / <b>78 674 634</b> 0,75 / <b>78 674 604</b> STD / <b>78 674 644</b> 1,00, For supercharged engines, Upper half without groove  |  |   |
|  | <b>78 754 614</b>       | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 21.000 / 1.612 St/A<br><b>78 754 624</b> 0,50 / <b>78 754 604</b> STD, for compressor with piston Ø 94 mm.  |  |   |
|  | <b>78 756 614</b>       | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 17.000 / 1.612 St/A<br><b>78 756 604</b> STD, for compressor with piston Ø 77 mm.   |  |   |
|  | <b>87 245 600</b>       | [Set] NW-L STD Ø 55.960 / 60.000 / 26.000 / 2.012 St/B; NW-L STD Ø 55.710 / 60.000 / 26.000 / 2.137 St/W; NW-L STD Ø 55.460 / 60.000 / 26.000 / 2.262 St/W; NW-L STD Ø 55.210 / 60.000 / 26.000 / 2.387 St/W<br><b>87 245 690</b> SEMI / <b>87 245 695</b> SEMI  |  |   |
|  | <b>87 354 693</b>       | [Set] PL-B SEMI Ø 36.000 / 39.000 / 34.500 / St/B  |  |   |
|  | <b>87 354 793</b>       | [Set] PL-B SEMI Ø 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm  |  |   |
|  | <b>87 354 893</b>       | [Set] PL-B SEMI Ø 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm  |  |   |
|  | <b>87 426 613</b>       | [Set] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 Ø 87.760 / 93.000 / 31.810 / 2.602 St/B/G1<br><b>87 426 614</b> 0,25 / <b>87 426 623</b> 0,50 / <b>87 426 624</b> 0,50 / <b>87 426 633</b> 0,75 / <b>87 426 634</b> 0,75 / <b>87 426 604</b> STD / <b>87 426 643</b> 1,00 / <b>87 426 644</b> 1,00 |  |   |
|  | <b>87 428 610</b>       | [Set] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>87 428 620</b> 0,50 / <b>87 428 630</b> 0,75 / <b>87 428 600</b> STD / <b>87 428 640</b> 1,00 / <b>87 428 660</b> 1,50  |  |   |
|  | <b>20 0603 35200</b>    | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 37.8; Width small end: 35.6; parallel connecting rod  |  |   |
|  | <b>20 0603 36600</b>    | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35.6; parallel connecting rod; sawed, toothed  |  |   |
|  | <b>20 0503 35202</b>    | fly wheel flange diameter: 130; Not for compressor, counterweights forged on, with Borgmannring  |  |   |
|  | <b>20 0503 35207</b>    | counterweights forged on   |  |   |
|  | <b>16122</b>            | EX; 36 x 10 x 140.5 x A/S - Cr - 45° - 5 - III   |  | <b>81-1670</b> EX; 15.028/ x 10 x 67 G1 |
|  | <b>1604</b>             | EX; 36 x 10 x 140.5 x S - Cr - 45° - VS - 5 - III  |  | <b>81-1676</b> EX; 15.035/ x 10 x 67 G1 |
|  | <b>16106</b>            | EX; 36 x 10 x 140.6 x A/S - Cr - 45° - 5 - III   |  | <b>81-1659</b> EX; 15.2/ x 10 x 73 G1   |
|  | <b>1638</b>             | EX; 36 x 9 x 140.5 x S - Cr - 45° - VS - 5 - III   |  | <b>81-1658</b> EX; 15/ x 10 x 73 G1     |
|  | <b>16136</b>            | IN; 44 x 9 x 140.5 x A/S - Cr - 45° - 5 - III  |  | <b>81-1666</b> IN; 15.028/ x 9 x 72 G1  |
|  | <b>92-16109</b>         | EX; 38.07 x 30 x 8.5; G1; 45°  |  | <b>81-1674</b> IN; 15.035/ x 9 x 72 G1  |
|  | <b>92-16131</b>         | EX; 38.38 x 30 x 8.5; G1; 45°  |  | <b>81-1609</b> IN; 15/ x 9 x 78 G1      |
|  | <b>92-16112</b>         | IN; 45.08 x 37 x 8.3; G1; 45°  |  |   |

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| <b>92-16114</b>                              | IN; 45.87 x 37 x 8.2; G1; 45°  |
| <b>20 1003 35200</b>                         | length: 739CAM, gear shrunk on   |
| <b>20 1403 35200</b><br><b>20 1403 35201</b> |  |
| <b>20 1003 35260</b>                         |  |
| <b>20 1003 36602</b><br><b>20 1003 35240</b> | Inside, IN   |
| <b>25</b> <b>97</b>                          |  |
| <b>OM 352</b>                                | <b>911</b>   |
| <b>3T-SERIES</b>                             | 1974→1982 D 6 5675 cm <sup>3</sup> 2V 81 kW 110 PS 17 - 128  |
| <b>90 274 800</b>                            | Cylinder diameter: 97; KH: 65.2; MT: -20; MØ: 55; GL: 115.7; piston pin: 36x82.5; number of piston rings: 5<br><b>90 274 830</b> 97.50 / <b>90 274 840</b> 98.00<br>RTK, URK<br>T6 3 CR G6<br>M 3<br>M 3<br>DSF 5.5 CR<br>S 5.5<br>→ <b>80 00109 1 0 ...</b>   |
| <b>93 882 600</b>                            | Cylinder diameter: 97; KH: 65.2; MT: -20; MØ: 55; GL: 115.7; piston pin: 36x82.5; number of piston rings: 4<br><b>93 882 630</b> 97.50 / <b>93 882 640</b> 98.00<br>RTK<br>T6 3 CR G6<br>M 3<br>M 3<br>DSF 5.5 CR<br>→ <b>80 00108 1 0 ...</b>   |
| <b>80 00108 1 0 000</b>                      | Ø97; STD; set: 1; [T6 G6 CR 3] [M 3] [M 3] [DSF CR 5.5]<br><b>80 00108 1 0 050</b> 97.50 / <b>80 00108 1 0 100</b> 98.00   |
| <b>80 00109 1 0 000</b>                      | Ø97; STD; set: 1; [T6 G6 CR 3] [M 3] [N 3] [DSF CR 5.5] [S 5.5]<br><b>80 00109 1 0 025</b> 97.25 / <b>80 00109 1 0 050</b> 97.50 / <b>80 00109 1 0 075</b> 97.75 / <b>80 00109 1 0 100</b> 98.00   |
| <b>90 274 980</b>                            | piston: 90274800; cylinder liner: 89178190   |
| <b>90 274 981</b>                            | piston: 90274800; cylinder liner: 89069190   |
| <b>90 274 982</b>                            | piston: 90274800; cylinder liner: 89177190   |
| <b>93 882 960</b>                            | piston: 93882600; cylinder liner: 89178190   |
| <b>93 882 961</b>                            | piston: 93882600; cylinder liner: 89069190   |
| <b>93 882 962</b>                            | piston: 93882600; cylinder liner: 89177190   |
| <b>89 177 190</b>                            | T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2  |
| <b>89 178 190</b>                            | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2, with outside oversize 0,60 mm.  |
| <b>89 069 190</b>                            | T - Dry cylinder liner; semi; A=103 C=106 L=222 H=5.2, with outside oversize 2,60 mm.  |
| <b>78 672 610</b>                            | [Pair] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>78 672 620</b> 0,50 / <b>78 672 630</b> 0,75 / <b>78 672 600</b> STD / <b>78 672 640</b> 1,00 / <b>78 672 660</b> 1,50   |
| <b>78 673 610</b>                            | [Pair] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1<br><b>78 673 620</b> 0,50 / <b>78 673 630</b> 0,75 / <b>78 673 600</b> STD / <b>78 673 640</b> 1,00  |
| <b>78 674 611</b>                            | [Pair] PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.592 St/B/G1<br><b>78 674 614</b> 0,25 / <b>78 674 624</b> 0,50 / <b>78 674 634</b> 0,75 / <b>78 674 604</b> STD / <b>78 674 644</b> 1,00, For supercharged engines, Upper half without groove  |
| <b>78 754 614</b>                            | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 21.000 / 1.612 St/A<br><b>78 754 624</b> 0,50 / <b>78 754 604</b> STD, for compressor with piston Ø 94 mm.  |
| <b>78 756 614</b>                            | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 17.000 / 1.612 St/A<br><b>78 756 604</b> STD, for compressor with piston Ø 77 mm.   |
| <b>87 245 600</b>                            | [Set] NW-L STD Ø 55.960 / 60.000 / 26.000 / 2.012 St/B; NW-L STD Ø 55.710 / 60.000 / 26.000 / 2.137 St/W; NW-L STD Ø 55.460 / 60.000 / 26.000 / 2.262 St/W; NW-L STD Ø 55.210 / 60.000 / 26.000 / 2.387 St/W<br><b>87 245 690</b> SEMI / <b>87 245 695</b> SEMI  |
| <b>87 354 693</b>                            | [Set] PL-B SEMI Ø 36.000 / 39.000 / 34.500 / St/B  |
| <b>87 354 793</b>                            | [Set] PL-B SEMI Ø 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm  |
| <b>87 354 893</b>                            | [Set] PL-B SEMI Ø 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm  |
| <b>87 426 613</b>                            | [Set] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 Ø 87.760 / 93.000 / 31.810 / 2.602 St/B/G1<br><b>87 426 614</b> 0,25 / <b>87 426 623</b> 0,50 / <b>87 426 624</b> 0,50 / <b>87 426 633</b> 0,75 / <b>87 426 634</b> 0,75 / <b>87 426 604</b> STD / <b>87 426 643</b> 1,00 / <b>87 426 644</b> 1,00 |
| <b>87 428 610</b>                            | [Set] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>87 428 620</b> 0,50 / <b>87 428 630</b> 0,75 / <b>87 428 600</b> STD / <b>87 428 640</b> 1,00 / <b>87 428 660</b> 1,50  |

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|  | <b>20 0603 35200</b> | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 37.8; Width small end: 35.6; parallel connecting rod               |
|  | <b>20 0603 36600</b> | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35.6; parallel connecting rod; sawed, toothed |
|  | <b>20 0503 35202</b> | fly wheel flange diameter: 130; Not for compressor, counterweights forged on, with Borgmannring   |
|  | <b>20 0503 35207</b> | counterweights forged on  |
|  | <b>20 0903 35201</b> | fly wheel; Outer Ø: 395; inner Ø: 190; width: 51.5; Number of teeth: 133; material: GG, not for dual clutch   |
|  | <b>16122</b>         | EX; 36 x 10 x 140.5 x A/S - Cr - 45° - 5 - III  |
|  | <b>1604</b>          | EX; 36 x 10 x 140.5 x S - Cr - 45° - VS - 5 - III   |
|  | <b>16106</b>         | EX; 36 x 10 x 140.6 x A/S - Cr - 45° - 5 - III  |
|  | <b>1638</b>          | EX; 36 x 9 x 140.5 x S - Cr - 45° - VS - 5 - III  |
|  | <b>16136</b>         | IN; 44 x 9 x 140.5 x A/S - Cr - 45° - 5 - III   |
|  | <b>92-16109</b>      | EX; 38.07 x 30 x 8.5; G1; 45°   |
|  | <b>92-16131</b>      | EX; 38.38 x 30 x 8.5; G1; 45°   |
|  | <b>92-16112</b>      | IN; 45.08 x 37 x 8.3; G1; 45°   |
|  | <b>92-16114</b>      | IN; 45.87 x 37 x 8.2; G1; 45°   |
|  | <b>20 1003 35200</b> | length: 739CAM, gear shrunk on  |
|  | <b>20 1403 35200</b> |   |
|  | <b>20 1403 35201</b> |   |
|  | <b>20 1003 35260</b> |   |
|  | <b>20 1003 36602</b> | Inside, IN  |
|  | <b>20 1003 35240</b> |   |

|  |                |                          |
|--|----------------|--------------------------|
|  | <b>81-1670</b> | EX; 15.028/ x 10 x 67 G1 |
|  | <b>81-1676</b> | EX; 15.035/ x 10 x 67 G1 |
|  | <b>81-1659</b> | EX; 15.2/ x 10 x 73 G1   |
|  | <b>81-1658</b> | EX; 15/ x 10 x 73 G1     |
|  | <b>81-1666</b> | IN; 15.028/ x 9 x 72 G1  |
|  | <b>81-1674</b> | IN; 15.035/ x 9 x 72 G1  |
|  | <b>81-1609</b> | IN; 15/ x 9 x 78 G1      |

|           |                  |  |
|-----------|------------------|--|
| <b>26</b> |                  | <b>97</b>                                  |
|           | <b>OM 352</b>    | <b>913</b>                                 |
|           |                  | 1971 → 1982                                |
|           | <b>3T-SERIES</b> |  |
|           |                  | D A 6 5675 cm³ 2V 115 kW 156 PS 16:1 - 128 |

|  |  |  |
|--|--|--|
|  | <b>92 581 600</b>                          | Cylinder diameter: 97; KH: 65.2; VT1: -2.2; MT: -20; MØ: 55; GL: 105.2; piston pin: 36x82.5; number of piston rings: 3   |
|  | <b>92 581 610 97.50 / 92 581 620 98.00</b> |  |
|  | RTK  |  |
|  | T6 2.5 MO G6                               |  |
|  | M 2.5 MO G3                                |  |
|  | DSF 4 CR                                   |  |
|  | → <b>80 00191 1 1 ...</b>                  |  |
|  | 3-ring piston                              |  |
|  | <b>80 00109 1 0 000</b>                    | Ø97; STD; set: 1; [T6 G6 CR 3] [M 3] [N 3] [DSF CR 5.5] [S 5.5]<br><b>80 00109 1 0 025 97.25 / 80 00109 1 0 050 97.50 / 80 00109 1 0 075 97.75 / 80 00109 1 0 100 98.00</b>  |
|  | <b>80 00191 1 1 000</b>                    | Ø97; STD; set: 1; [T6 G6 CR 2.5] [M IW 2.5] [DSF CR 4]<br><b>80 00191 1 1 050 97.50 / 80 00191 1 1 100 98.00</b>   |
|  | <b>90 276 970</b>                          | piston: 90276700; cylinder liner: 89178190   |
|  | <b>92 581 960</b>                          | piston: 92581600; cylinder liner: 89178190   |
|  | <b>92 581 962</b>                          | piston: 92581600; cylinder liner: 89177190   |
|  | <b>89 177 190</b>                          | T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2  |
|  | <b>89 178 190</b>                          | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2, with outside oversize 0,60 mm.  |
|  | <b>89 069 190</b>                          | T - Dry cylinder liner; semi; A=103 C=106 L=222 H=5.2, with outside oversize 2,60 mm.  |
|  | <b>78 672 610</b>                          | [Pair] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>78 672 620 0,50 / 78 672 630 0,75 / 78 672 600 STD / 78 672 640 1,00 / 78 672 660 1,50</b>   |
|  | <b>78 673 610</b>                          | [Pair] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1<br><b>78 673 620 0,50 / 78 673 630 0,75 / 78 673 600 STD / 78 673 640 1,00</b>   |
|  | <b>78 674 611</b>                          | [Pair] PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.592 St/B/G1<br><b>78 674 614 0,25 / 78 674 624 0,50 / 78 674 634 0,75 / 78 674 604 STD / 78 674 644 1,00</b> , For supercharged engines, Upper half without groove                                     |
|  | <b>78 754 614</b>                          | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 21.000 / 1.612 St/A<br><b>78 754 624 0,50 / 78 754 604 STD</b> , for compressor with piston Ø 94 mm.  |
|  | <b>78 756 614</b>                          | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 17.000 / 1.612 St/A<br><b>78 756 604 STD</b> , for compressor with piston Ø 77 mm.  |
|  | <b>87 245 600</b>                          | [Set] NW-L STD Ø 55.960 / 60.000 / 26.000 / 2.012 St/B; NW-L STD Ø 55.710 / 60.000 / 26.000 / 2.137 St/W; NW-L STD Ø 55.460 / 60.000 / 26.000 / 2.262 St/W; NW-L STD Ø 55.210 / 60.000 / 26.000 / 2.387 St/W<br><b>87 245 690 SEMI / 87 245 695 SEMI</b> |
|  | <b>87 354 693</b>                          | [Set] PL-B SEMI Ø 36.000 / 39.000 / 34.500 / St/B  |

cont...



|                      |   |
|----------------------|---|
| <b>87 354 793</b>    | [Set] PL-B SEMI Ø 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm   |
| <b>87 354 893</b>    | [Set] PL-B SEMI Ø 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm   |
| <b>87 426 613</b>    | [Set] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 Ø 87.760 / 93.000 / 31.810 / 2.602 St/B/G1<br><b>87 426 614 0,25 / 87 426 623 0,50 / 87 426 624 0,50 / 87 426 633 0,75 / 87 426 634 0,75 / 87 426 604 STD / 87 426 643 1,00 / 87 426 644 1,00</b> |
| <b>87 428 610</b>    | [Set] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>87 428 620 0,50 / 87 428 630 0,75 / 87 428 600 STD / 87 428 640 1,00 / 87 428 660 1,50</b>   |
| <b>20 0603 35200</b> | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 37.8; Width small end: 35.6; parallel connecting rod   |
| <b>20 0603 36600</b> | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35.6; parallel connecting rod; sawed, toothed   |
| <b>20 0503 35207</b> | counterweights forged on  |
| <b>16122</b>         | EX; 36 x 10 x 140.5 x A/S - Cr - 45° - 5 - III  |
| <b>1604</b>          | EX; 36 x 10 x 140.5 x S - Cr - 45° - VS - 5 - III   |
| <b>16106</b>         | EX; 36 x 10 x 140.6 x A/S - Cr - 45° - 5 - III  |
| <b>1638</b>          | EX; 36 x 9 x 140.5 x S - Cr - 45° - VS - 5 - III  |
| <b>16136</b>         | IN; 44 x 9 x 140.5 x A/S - Cr - 45° - 5 - III   |
| <b>92-16109</b>      | EX; 38.07 x 30 x 8.5; G1; 45°   |
| <b>92-16131</b>      | EX; 38.38 x 30 x 8.5; G1; 45°   |
| <b>92-16112</b>      | IN; 45.08 x 37 x 8.3; G1; 45°   |
| <b>92-16114</b>      | IN; 45.87 x 37 x 8.2; G1; 45°   |
| <b>20 1003 35203</b> | CAM, gear shrunk on   |
| <b>20 1403 35200</b> |   |
| <b>20 1403 35201</b> |   |
| <b>20 1003 35260</b> |   |
| <b>20 1003 36602</b> | Inside, IN  |
| <b>20 1003 35240</b> |   |

|                |                          |
|----------------|--------------------------|
| <b>81-1670</b> | EX; 15.028/ x 10 x 67 G1 |
| <b>81-1676</b> | EX; 15.035/ x 10 x 67 G1 |
| <b>81-1632</b> | EX; 15.1/ x 10 x 78 G1   |
| <b>81-1659</b> | EX; 15.2/ x 10 x 73 G1   |
| <b>81-1658</b> | EX; 15/ x 10 x 73 G1     |
| <b>81-1631</b> | EX; 15/ x 10 x 78 G1     |
| <b>81-1666</b> | IN; 15.028/ x 9 x 72 G1  |
| <b>81-1674</b> | IN; 15.035/ x 9 x 72 G1  |
| <b>81-1609</b> | IN; 15/ x 9 x 78 G1      |

M

|           |           |                  |            |             |   |   |          |    |       |        |      |       |
|-----------|-----------|------------------|------------|-------------|---|---|----------|----|-------|--------|------|-------|
| <b>27</b> | <b>97</b> | <b>OM 352</b>    | <b>944</b> | 1974 → 1982 | D | 6 | 5675 cm³ | 2V | 93 kW | 126 PS | 17:1 | - 128 |
|           |           | <b>3T-SERIES</b> |            |             |   |   |          |    |       |        |      |       |

|                   |   |
|-------------------|---|
| <b>90 274 800</b> | Cylinder diameter: 97; KH: 65.2; MT: -20; MØ: 55; GL: 115.7; piston pin: 36x82.5; number of piston rings: 5<br><b>90 274 830 97.50 / 90 274 840 98.00</b><br>RTK, URK<br>T6 3 CR G6<br>M 3<br>M 3<br>DSF 5.5 CR<br>S 5.5<br>→ <b>80 00109 1 0 ...</b> |
| <b>92 581 600</b> | Cylinder diameter: 97; KH: 65.2; VT1: -2.2; MT: -20; MØ: 55; GL: 105.2; piston pin: 36x82.5; number of piston rings: 3<br><b>92 581 610 97.50 / 92 581 620 98.00</b><br>RTK<br>T6 2.5 MO G6<br>M 2.5 MO G3<br>DSF 4 CR<br>3-ring piston               |
| <b>93 750 600</b> | Cylinder diameter: 97; KH: 65.2; MT: -21.5; MØ: 55; GL: 105.2; piston pin: 36x82.5; number of piston rings: 3<br>RTK<br>T6 2.5 MO G6<br>M 2.5 MO G3<br>DSF 4 CR   |
| <b>93 882 600</b> | Cylinder diameter: 97; KH: 65.2; MT: -20; MØ: 55; GL: 115.7; piston pin: 36x82.5; number of piston rings: 4<br><b>93 882 630 97.50 / 93 882 640 98.00</b><br>RTK<br>T6 3 CR G6<br>M 3<br>M 3<br>DSF 5.5 CR<br>→ <b>80 00108 1 0 ...</b>               |

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|  |                         |   |                          |
|--|-------------------------|---|--------------------------|
|  | <b>80 00108 1 0 000</b> | Ø97; STD; set: 1; [T6 G6 CR 3] [M 3] [M 3] [DSF CR 5.5]<br><b>80 00108 1 0 050 97.50 / 80 00108 1 0 100 98.00</b>   |                          |
|  | <b>80 00109 1 0 000</b> | Ø97; STD; set: 1; [T6 G6 CR 3] [M 3] [N 3] [DSF CR 5.5] [S 5.5]<br><b>80 00109 1 0 025 97.25 / 80 00109 1 0 050 97.50 / 80 00109 1 0 075 97.75 / 80 00109 1 0 100 98.00</b>   |                          |
|  | <b>90 274 980</b>       | piston: 90274800; cylinder liner: 89178190  |                          |
|  | <b>90 274 981</b>       | piston: 90274800; cylinder liner: 89069190  |                          |
|  | <b>90 274 982</b>       | piston: 90274800; cylinder liner: 89177190  |                          |
|  | <b>92 581 960</b>       | piston: 92581600; cylinder liner: 89178190  |                          |
|  | <b>92 581 962</b>       | piston: 92581600; cylinder liner: 89177190  |                          |
|  | <b>93 750 960</b>       | piston: 93750600; cylinder liner: 89178190  |                          |
|  | <b>93 750 962</b>       | piston: 93750600; cylinder liner: 89177190  |                          |
|  | <b>93 882 960</b>       | piston: 93882600; cylinder liner: 89178190  |                          |
|  | <b>93 882 961</b>       | piston: 93882600; cylinder liner: 89069190  |                          |
|  | <b>93 882 962</b>       | piston: 93882600; cylinder liner: 89177190  |                          |
|  | <b>89 177 190</b>       | T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2   |                          |
|  | <b>89 178 190</b>       | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2, with outside oversize 0,60 mm.   |                          |
|  | <b>89 069 190</b>       | T - Dry cylinder liner; semi; A=103 C=106 L=222 H=5.2, with outside oversize 2,60 mm.   |                          |
|  | <b>78 672 610</b>       | [Pair] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>78 672 620 0,50 / 78 672 630 0,75 / 78 672 600 STD / 78 672 640 1,00 / 78 672 660 1,50</b>  |                          |
|  | <b>78 673 610</b>       | [Pair] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1<br><b>78 673 620 0,50 / 78 673 630 0,75 / 78 673 600 STD / 78 673 640 1,00</b>  |                          |
|  | <b>78 674 611</b>       | [Pair] PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.592 St/B/G1<br><b>78 674 614 0,25 / 78 674 624 0,50 / 78 674 634 0,75 / 78 674 604 STD / 78 674 644 1,00</b> , For supercharged engines, Upper half without groove  |                          |
|  | <b>78 754 614</b>       | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 21.000 / 1.612 St/A<br><b>78 754 624 0,50 / 78 754 604 STD</b> , for compressor with piston Ø 94 mm.   |                          |
|  | <b>78 756 614</b>       | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 17.000 / 1.612 St/A<br><b>78 756 604 STD</b> , for compressor with piston Ø 77 mm.   |                          |
|  | <b>87 245 600</b>       | [Set] NW-L STD Ø 55.960 / 60.000 / 26.000 / 2.012 St/B; NW-L STD Ø 55.710 / 60.000 / 26.000 / 2.137 St/W; NW-L STD Ø 55.460 / 60.000 / 26.000 / 2.262 St/W; NW-L STD Ø 55.210 / 60.000 / 26.000 / 2.387 St/W<br><b>87 245 690 SEMI / 87 245 695 SEMI</b>                |                          |
|  | <b>87 354 693</b>       | [Set] PL-B SEMI Ø 36.000 / 39.000 / 34.500 / St/B   |                          |
|  | <b>87 354 793</b>       | [Set] PL-B SEMI Ø 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm   |                          |
|  | <b>87 354 893</b>       | [Set] PL-B SEMI Ø 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm   |                          |
|  | <b>87 426 613</b>       | [Set] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 Ø 87.760 / 93.000 / 31.810 / 2.602 St/B/G1<br><b>87 426 614 0,25 / 87 426 623 0,50 / 87 426 624 0,50 / 87 426 633 0,75 / 87 426 634 0,75 / 87 426 604 STD / 87 426 643 1,00 / 87 426 644 1,00</b> |                          |
|  | <b>87 428 610</b>       | [Set] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>87 428 620 0,50 / 87 428 630 0,75 / 87 428 600 STD / 87 428 640 1,00 / 87 428 660 1,50</b>   |                          |
|  | <b>20 0603 35200</b>    | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 37.8; Width small end: 35.6; parallel connecting rod   |                          |
|  | <b>20 0603 36600</b>    | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35.6; parallel connecting rod; sawed, toothed   |                          |
|  | <b>20 0503 35207</b>    | counterweights forged on  |                          |
|  | <b>16122</b>            | EX; 36 x 10 x 140.5 x A/S - Cr - 45° - 5 - III  |                          |
|  | <b>1604</b>             | EX; 36 x 10 x 140.5 x S - Cr - 45° - VS - 5 - III   |                          |
|  | <b>16106</b>            | EX; 36 x 10 x 140.6 x A/S - Cr - 45° - 5 - III  |                          |
|  | <b>1638</b>             | EX; 36 x 9 x 140.5 x S - Cr - 45° - VS - 5 - III  |                          |
|  | <b>16136</b>            | IN; 44 x 9 x 140.5 x A/S - Cr - 45° - 5 - III   |                          |
|  | <b>92-16109</b>         | EX; 38.07 x 30 x 8.5; G1; 45°   |                          |
|  | <b>92-16131</b>         | EX; 38.38 x 30 x 8.5; G1; 45°   |                          |
|  | <b>92-16112</b>         | IN; 45.08 x 37 x 8.3; G1; 45°   |                          |
|  | <b>92-16114</b>         | IN; 45.87 x 37 x 8.2; G1; 45°   |                          |
|  | <b>20 1003 35200</b>    | length: 739CAM, gear shrunk on  |                          |
|  | <b>20 1403 35200</b>    |   |                          |
|  | <b>20 1403 35201</b>    |   |                          |
|  | <b>20 1403 36600</b>    |   |                          |
|  | <b>20 1003 35260</b>    |   |                          |
|  |                         | <b>81-1670</b>  | EX; 15.028/ x 10 x 67 G1 |
|  |                         | <b>81-1676</b>  | EX; 15.035/ x 10 x 67 G1 |
|  |                         | <b>81-1659</b>  | EX; 15.2/ x 10 x 73 G1   |
|  |                         | <b>81-1658</b>  | EX; 15/ x 10 x 73 G1     |
|  |                         | <b>81-1666</b>  | IN; 15.028/ x 9 x 72 G1  |
|  |                         | <b>81-1674</b>  | IN; 15.035/ x 9 x 72 G1  |
|  |                         | <b>81-1609</b>  | IN; 15/ x 9 x 78 G1      |

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20 1003 36602 Inside, IN  
20 1003 35240

|                  |   |
|------------------|---|
| <b>28</b>        | <b>97</b>   |
| <b>OM 352</b>    | <b>946</b>  |
| <b>3T-SERIES</b> | 1971 → 1982    D A 6    5675 cm <sup>3</sup> 2V    110 kW    150 PS     16:1    - 128 |

**92 581 600**    Cylinder diameter: 97; KH: 65.2; VT1: -2.2; MT: -20; MØ: 55; GL: 105.2; piston pin: 36x82.5; number of piston rings: 3  
**92 581 610** 97.50 / **92 581 620** 98.00  
RTK  
T6    2.5    MO    G6  
M    2.5    MO    G3  
DSF    4    CR  
→ **80 00191 1 1 ...**  
3-ring piston

**93 750 600**    Cylinder diameter: 97; KH: 65.2; MT: -21.5; MØ: 55; GL: 105.2; piston pin: 36x82.5; number of piston rings: 3  
**93 750 610** 97.50 / **93 750 620** 98.00  
RTK  
T6    2.5    MO    G6  
M    2.5    MO    G3  
DSF    4    CR  
→ **80 00191 1 1 ...**

**80 00109 1 0 000**    Ø97; STD; set: 1; [T6 G6 CR 3] [M 3] [N 3] [DSF CR 5.5] [S 5.5]  
**80 00109 1 0 025** 97.25 / **80 00109 1 0 050** 97.50 / **80 00109 1 0 075** 97.75 / **80 00109 1 0 100** 98.00  
**80 00191 1 1 000**    Ø97; STD; set: 1; [T6 G6 CR 2.5] [M IW 2.5] [DSF CR 4]  
**80 00191 1 1 050** 97.50 / **80 00191 1 1 100** 98.00

**90 276 970**    piston: 90276700; cylinder liner: 89178190  
 **92 581 960**    piston: 92581600; cylinder liner: 89178190  
**92 581 962**    piston: 92581600; cylinder liner: 89177190  
**93 750 960**    piston: 93750600; cylinder liner: 89178190  
**93 750 962**    piston: 93750600; cylinder liner: 89177190

**89 177 190**    T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2  
**89 178 190**    T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2, with outside oversize 0,60 mm.  
**89 069 190**    T - Dry cylinder liner; semi; A=103 C=106 L=222 H=5.2, with outside oversize 2,60 mm.

**78 672 610**    [Pair] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1  
**78 672 620** 0,50 / **78 672 630** 0,75 / **78 672 600** STD / **78 672 640** 1,00 / **78 672 660** 1,50  
**78 673 610**    [Pair] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1  
**78 673 620** 0,50 / **78 673 630** 0,75 / **78 673 600** STD / **78 673 640** 1,00  
**78 674 611**    [Pair] PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.592 St/B/G1  
**78 674 614** 0,25 / **78 674 624** 0,50 / **78 674 634** 0,75 / **78 674 604** STD / **78 674 644** 1,00, For supercharged engines, Upper half without groove  
**78 754 614**    [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 21.000 / 1.612 St/A  
**78 754 624** 0,50 / **78 754 604** STD, for compressor with piston Ø 94 mm.  
**78 756 614**    [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 17.000 / 1.612 St/A  
**78 756 604** STD, for compressor with piston Ø 77 mm.  
**87 245 600**    [Set] NW-L STD Ø 55.960 / 60.000 / 26.000 / 2.012 St/B; NW-L STD Ø 55.710 / 60.000 / 26.000 / 2.137 St/W; NW-L STD Ø 55.460 / 60.000 / 26.000 / 2.262 St/W; NW-L STD Ø 55.210 / 60.000 / 26.000 / 2.387 St/W  
**87 245 690** SEMI / **87 245 695** SEMI  
**87 354 693**    [Set] PL-B SEMI Ø 36.000 / 39.000 / 34.500 / St/B  
**87 354 793**    [Set] PL-B SEMI Ø 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm  
**87 354 893**    [Set] PL-B SEMI Ø 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm  
**87 426 613**    [Set] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 Ø 87.760 / 93.000 / 31.810 / 2.602 St/B/G1  
**87 426 614** 0,25 / **87 426 623** 0,50 / **87 426 624** 0,50 / **87 426 633** 0,75 / **87 426 634** 0,75 / **87 426 604** STD / **87 426 643** 1,00 / **87 426 644** 1,00  
**87 428 610**    [Set] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1  
**87 428 620** 0,50 / **87 428 630** 0,75 / **87 428 600** STD / **87 428 640** 1,00 / **87 428 660** 1,50

**20 0603 35200**    length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 37.8; Width small end: 35.6; parallel connecting rod  
**20 0603 36600**    length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35.6; parallel connecting rod; sawed, toothed

**20 0503 35207**    counterweights forged on

|              |   |                |                          |
|--------------|---|----------------|--------------------------|
| <b>16122</b> | EX; 36 x 10 x 140.5 x A/S - Cr - 45° - 5 - III    | <b>81-1670</b> | EX; 15.028/ x 10 x 67 G1 |
| <b>1604</b>  | EX; 36 x 10 x 140.5 x S - Cr - 45° - VS - 5 - III | <b>81-1676</b> | EX; 15.035/ x 10 x 67 G1 |
| <b>16106</b> | EX; 36 x 10 x 140.6 x A/S - Cr - 45° - 5 - III    | <b>81-1632</b> | EX; 15.1/ x 10 x 78 G1   |
| <b>1638</b>  | EX; 36 x 9 x 140.5 x S - Cr - 45° - VS - 5 - III  | <b>81-1659</b> | EX; 15.2/ x 10 x 73 G1   |

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|                 |   |                |                         |
|-----------------|---|----------------|-------------------------|
| <b>16136</b>    | IN; 44 x 9 x 140.5 x A/S - Cr - 45° - 5 - III | <b>81-1658</b> | EX; 15/ x 10 x 73 G1    |
| <b>92-16109</b> | EX; 38.07 x 30 x 8.5; G1; 45°                 | <b>81-1631</b> | EX; 15/ x 10 x 78 G1    |
| <b>92-16131</b> | EX; 38.38 x 30 x 8.5; G1; 45°                 | <b>81-1666</b> | IN; 15.028/ x 9 x 72 G1 |
| <b>92-16112</b> | IN; 45.08 x 37 x 8.3; G1; 45°                 | <b>81-1674</b> | IN; 15.035/ x 9 x 72 G1 |
| <b>92-16114</b> | IN; 45.87 x 37 x 8.2; G1; 45°                 | <b>81-1609</b> | IN; 15/ x 9 x 78 G1     |

|                      |                     |
|----------------------|---------------------|
| <b>20 1003 35203</b> | CAM, gear shrunk on |
|----------------------|---------------------|

|                      |  |
|----------------------|--|
| <b>20 1403 35200</b> |  |
| <b>20 1403 35201</b> |  |
| <b>20 1403 36600</b> |  |

|                      |  |
|----------------------|--|
| <b>20 1003 35260</b> |  |
|----------------------|--|

|                      |            |
|----------------------|------------|
| <b>20 1003 36602</b> | Inside, IN |
| <b>20 1003 35240</b> |            |

|  |   |
|--|---|
| <b>29</b>                              | <b>97</b>   |
| <b>OM 353</b>                          | <b>963, 966</b>   |
|  | 04.1977 → 12.1988 D 6 5675 cm³ 2V 96 kW 130 PS 17 - 128 |
| <b>T2/L Platform/Chassis, T2/L Van</b> |   |

|                   |   |
|-------------------|---|
| <b>90 274 800</b> | Cylinder diameter: 97; KH: 65.2; MT: -20; MØ: 55; GL: 115.7; piston pin: 36x82.5; number of piston rings: 5<br><b>90 274 830 97.50 / 90 274 840 98.00</b><br>RTK, URK<br>T6 3 CR G6<br>M 3<br>M 3<br>DSF 5.5 CR<br>S 5.5<br>→ <b>80 00109 1 0 ...</b> |
|-------------------|---|

|                   |   |
|-------------------|---|
| <b>93 882 600</b> | Cylinder diameter: 97; KH: 65.2; MT: -20; MØ: 55; GL: 115.7; piston pin: 36x82.5; number of piston rings: 4<br><b>93 882 630 97.50 / 93 882 640 98.00</b><br>RTK<br>T6 3 CR G6<br>M 3<br>M 3<br>DSF 5.5 CR<br>→ <b>80 00108 1 0 ...</b> |
|-------------------|---|

|                         |   |
|-------------------------|---|
| <b>80 00108 1 0 000</b> | Ø97; STD; set: 1; [T6 G6 CR 3] [M 3] [M 3] [DSF CR 5.5]<br><b>80 00108 1 0 050 97.50 / 80 00108 1 0 100 98.00</b>   |
| <b>80 00109 1 0 000</b> | Ø97; STD; set: 1; [T6 G6 CR 3] [M 3] [N 3] [DSF CR 5.5] [S 5.5]<br><b>80 00109 1 0 025 97.25 / 80 00109 1 0 050 97.50 / 80 00109 1 0 075 97.75 / 80 00109 1 0 100 98.00</b> |















|                   |  |
|-------------------|--|
| <b>90 274 980</b> | piston: 90274800; cylinder liner: 89178190 |
| <b>90 274 981</b> | piston: 90274800; cylinder liner: 89069190 |
| <b>90 274 982</b> | piston: 90274800; cylinder liner: 89177190 |
| <b>93 882 960</b> | piston: 93882600; cylinder liner: 89178190 |
| <b>93 882 961</b> | piston: 93882600; cylinder liner: 89069190 |
| <b>93 882 962</b> | piston: 93882600; cylinder liner: 89177190 |

|                   |   |
|-------------------|---|
| <b>89 177 190</b> | T - Dry cylinder liner; semi; A=100.4 C=103.5 L=222 H=5.2                             |
| <b>89 178 190</b> | T - Dry cylinder liner; semi; A=101 C=104 L=222 H=5.2, with outside oversize 0,60 mm. |
| <b>89 069 190</b> | T - Dry cylinder liner; semi; A=103 C=106 L=222 H=5.2, with outside oversize 2,60 mm. |




|                   |  |
|-------------------|--|
| <b>78 672 610</b> | [Pair] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>78 672 620 0,50 / 78 672 630 0,75 / 78 672 600 STD / 78 672 640 1,00 / 78 672 660 1,50</b>   |
| <b>78 673 610</b> | [Pair] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1<br><b>78 673 620 0,50 / 78 673 630 0,75 / 78 673 600 STD / 78 673 640 1,00</b>   |
| <b>78 674 611</b> | [Pair] PASS-L 0,25 Ø 87.760 / 93.000 / 31.910 / 2.592 St/B/G1<br><b>78 674 614 0,25 / 78 674 624 0,50 / 78 674 634 0,75 / 78 674 604 STD / 78 674 644 1,00</b> , For supercharged engines, Upper half without groove                                     |
| <b>78 754 614</b> | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 21.000 / 1.612 St/A<br><b>78 754 624 0,50 / 78 754 604 STD</b> , for compressor with piston Ø 94 mm.  |
| <b>78 756 614</b> | [Pair] PL-L 0,25 Ø 31.750 / 35.000 / 17.000 / 1.612 St/A<br><b>78 756 604 STD</b> , for compressor with piston Ø 77 mm.  |
| <b>87 245 600</b> | [Set] NW-L STD Ø 55.960 / 60.000 / 26.000 / 2.012 St/B; NW-L STD Ø 55.710 / 60.000 / 26.000 / 2.137 St/W; NW-L STD Ø 55.460 / 60.000 / 26.000 / 2.262 St/W; NW-L STD Ø 55.210 / 60.000 / 26.000 / 2.387 St/W<br><b>87 245 690 SEMI / 87 245 695 SEMI</b> |
| <b>87 354 693</b> | [Set] PL-B SEMI Ø 36.000 / 39.000 / 34.500 / St/B  |
| <b>87 354 793</b> | [Set] PL-B SEMI Ø 36.000 / 39.200 / 34.500 / St/B, outside oversize + 0,20 mm  |

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| <b>87 354 893</b>  | [Set] PL-B SEMI Ø 36.000 / 39.500 / 34.500 / St/B, outside oversize + 0,50 mm  |  |                          |
| <b>87 426 613</b>  | [Set] HL 0,25 Ø 87.760 / 93.000 / 24.100 / 2.602 St/B/G1; PASS-L 0,25 Ø 87.760 / 93.000 / 31.810 / 2.602 St/B/G1<br><b>87 426 614</b> 0,25 / <b>87 426 623</b> 0,50 / <b>87 426 624</b> 0,50 / <b>87 426 633</b> 0,75 / <b>87 426 634</b> 0,75 / <b>87 426 604</b> STD / <b>87 426 643</b> 1,00 / <b>87 426 644</b> 1,00 |  |                          |
| <b>87 428 610</b>  | [Set] PL 0,25 Ø 59.765 / 65.000 / 29.400 / 2.597 St/B/G1<br><b>87 428 620</b> 0,50 / <b>87 428 630</b> 0,75 / <b>87 428 600</b> STD / <b>87 428 640</b> 1,00 / <b>87 428 660</b> 1,50  |  |                          |
|  <b>20 0603 35200</b>   | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 37.8; Width small end: 35.6; parallel connecting rod  |  |                          |
| <b>20 0603 36600</b>   | length: 230; Large connecting rod eye bore diameter: 65; Small connecting rod eye diameter: 36; Width big end: 38; Width small end: 35.6; parallel connecting rod; sawed, toothed  |  |                          |
|  <b>20 0503 35202</b>   | fly wheel flange diameter: 130; Not for compressor, counterweights forged on, with Borgmannring  |  |                          |
|  <b>20 0303 35200</b>   |  |  |                          |
|  <b>20 0903 35201</b>   | fly wheel; Outer Ø: 395; inner Ø: 190; width: 51.5; Number of teeth: 133; material: GG, not for dual clutch  |  |                          |
| <b>20 0903 35202</b>   | ring gear; Outer Ø: 380; inner Ø: 335; width: 16; Number of teeth: 125   |  |                          |
|  <b>16122</b>           | EX; 36 x 10 x 140.5 x A/S - Cr - 45° - 5 - III   |  <b>81-1670</b>         | EX; 15.028/ x 10 x 67 G1 |
| <b>1604</b>  | EX; 36 x 10 x 140.5 x S - Cr - 45° - VS - 5 - III  |  <b>81-1676</b>         | EX; 15.035/ x 10 x 67 G1 |
| <b>16106</b>   | EX; 36 x 10 x 140.6 x A/S - Cr - 45° - 5 - III   | <b>81-1659</b>   | EX; 15.2/ x 10 x 73 G1   |
| <b>1638</b>  | EX; 36 x 9 x 140.5 x S - Cr - 45° - VS - 5 - III   | <b>81-1658</b>   | EX; 15/ x 10 x 73 G1     |
| <b>16136</b>   | IN; 44 x 9 x 140.5 x A/S - Cr - 45° - 5 - III  | <b>81-1666</b>   | IN; 15.028/ x 9 x 72 G1  |
|  <b>92-16109</b>        | EX; 38.07 x 30 x 8.5; G1; 45°  | <b>81-1674</b>   | IN; 15.035/ x 9 x 72 G1  |
| <b>92-16131</b>  | EX; 38.38 x 30 x 8.5; G1; 45°  | <b>81-1609</b>   | IN; 15/ x 9 x 78 G1      |
| <b>92-16112</b>  | IN; 45.08 x 37 x 8.3; G1; 45°  |  |                          |
| <b>92-16114</b>  | IN; 45.87 x 37 x 8.2; G1; 45°  |  |                          |
|  <b>20 1003 35200</b> | length: 739CAM, gear shrunk on   |  |                          |
| <b>20 1003 35201</b>   | length: 739CAM, gear screwed on  |  |                          |
|  <b>20 1603 35200</b> | mechanical   |  <b>20 1403 35200</b> |                          |
|  <b>20 1003 35260</b> |  |  |                          |
|  <b>20 1003 36602</b> | Inside, IN   |  |                          |
|  <b>20 1003 35240</b> |  |  |                          |

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|  |       |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW     | PS      | Pos |
|---|-------|---|------|--|-----------------|---|------------------|--------|---------|-----|
| 4D31T   | D (A) | 4 | 4    | 100 x 105  | 3298            | 2   |                  | 86     | 117     | 11  |
| 4D55  | D     | 4 | 4    | 91,1 x 90  | 2346            | 2   | 21               | 48-62  | 65-84   | 9   |
| 4D55 T  | D (A) | 4 | 4    | 91,1 x 90  | 2347            | 2   | 21               | 62-70  | 84-95   | 9   |
| 4DR5  | D     | 4 | 4    | 92 x 100   | 2659            | 2   | 20:1             | 59-66  | 80-90   | 10  |
| 4G32  | B     | 4 | 4    | 76,9 x 86  | 1597            | 2   | 8,5              | 48-60  | 65-82   | 2   |
| 4G33  | B     | 4 | 4    | 73 x 86  | 1439            | 2   | 9                | 50-56  | 68-76   | 1   |
| 4G52  | B     | 4 | 4    | 84 x 90  | 1995            | 2   | 8,5              | 63-79  | 85-107  | 4   |
| 4G53  | B     | 4 | 4    | 88 x 98  | 2384            | 2   |                  | 62     | 84      | 8   |
| 4G62 T  | B (A) | 4 | 4    | 80,6 x 88  | 1795            | 2   | 8                | 87-110 | 118-150 | 3   |
| 4G63 (SOHC 8V)  | B     | 4 | 4    | 85 x 88  | 1997            | 2   | 8,6              | 63-101 | 86-137  | 5   |
| G63B  | B     | 4 | 4    | 85 x 88  | 1997            | 2   | 8,6              | 62-81  | 84-110  | 6   |
| G64B  | B     | 4 | 4    | 86,5 x 100   | 2351            | 2   | 8,5              | 80-82  | 109-112 | 7   |

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|   |  | Pos            |   |  | Pos |
|---|---|----------------|--|---|-----|
|    |   |                |  |   |     |
| <b>Canter (FE1, FE2) 4.Generation</b>   |   |                |  |   |     |
| 2.0   | 01.1973 → 1982  | 4G52           | B  | 4   |     |
| 2.3 D   | 01.1980 → 01.1990   | 4D55           | D  | 9   |     |
| 2.3 D   | 01.1980 → 01.1990   | 4D55 T         | D  | 9   |     |
| 2.4   | 06.1974 → 12.1983   | 4G53           | B  | 8   |     |
| <b>Canter (FE5, FE6) 6.Generation</b>   |   |                |  |   |     |
| 3.3 TD  | 10.1982 → 09.1989   | 4D31T          | D  | 11  |     |
| <b>DELICA</b>   |   |                |  |   |     |
| 2.7 D   | 10.1985 → 09.1987   | 4DR5           | D  | 10  |     |
| <b>L 200</b>  |   |                |  |   |     |
| 2.0   | 09.1981 → 04.1985   | G63B           | B  | 6   |     |
| 2.3 TD  | 01.1982 → 10.1986   | 4D55 T         | D  | 9   |     |
| <b>L 300</b>  |   |                |  |   |     |
| 1.4   | 10.1978 → 1984  | 4G33           | B  | 1   |     |
| 1.8i Turbo  | → 04.1985   | 4G62 T         | B  | 3   |     |
| 2.3 TD  | 04.1983 → 10.1986   | 4D55 T         | D  | 9   |     |
| <b>L 300 / DELICA II Bus (LO3_P/G, LO_2P)</b>   |   |                |  |   |     |
| 1.6 (L032P)   | 05.1980 → 10.1986   | 4G32           | B  | 2   |     |
| 1.6 (L032P, L062P)  | 09.1981 → 10.1986   | 4G32           | B  | 2   |     |
| 1.6 (L032P, L062P)  | 01.1986 → 02.1987   | 4G32           | B  | 2   |     |
| 2.0 4WD   | 06.1982 → 10.1986   | 4G63 (SOHC 8V) | B  | 5   |     |
| 2.0 4WD (L037G)   | 11.1986 → 02.1987   | 4G63 (SOHC 8V) | B  | 5   |     |
| 2.0 DL  | 06.1982 → 08.1985   | 4G63 (SOHC 8V) | B  | 5   |     |
| 2.0 DL  | 06.1982 → 08.1985   | G63B           | B  | 6   |     |
| 2.3 D (L038P)   | 01.1986 → 10.1986   | 4D55           | D  | 9   |     |
| <b>L 300 / DELICA II Van (LO3_P)</b>  |   |                |  |   |     |
| 1.6 (L032P, L062P)  | 05.1980 → 10.1986   | 4G32           | B  | 2   |     |
| 1.6 (L062P, L032P)  | 02.1980 → 10.1986   | 4G32           | B  | 2   |     |
| 1.6 (L062P, L032P)  | 05.1980 → 10.1986   | 4G32           | B  | 2   |     |
| 2.0 DL  | 06.1982 → 08.1985   | 4G63 (SOHC 8V) | B  | 5   |     |
| 2.0 DL  | 06.1982 → 08.1985   | G63B           | B  | 6   |     |
| 2.0 DL 4WD  | 08.1984 → 10.1986   | 4G63 (SOHC 8V) | B  | 5   |     |
| 2.3 D (L038P, L068P)  | 01.1986 → 10.1986   | 4D55           | D  | 9   |     |
| <b>L 300 III Bus (P0_W, P1_W, P2_W, P3_W)</b>   |   |                |  |   |     |
| 2.0 (P03W, P13W)  | 11.1986 → 07.1988   | G63B           | B  | 6   |     |
| 2.4   | 11.1986 → 12.1990   | G64B           | B  | 7   |     |
| 2.4 4WD (P24W)  | 11.1986 → 02.1990   | G64B           | B  | 7   |     |
| <b>L 300 III Van (P0_V, P1_V, P_2V)</b>   |   |                |  |   |     |
| 2.0   | 11.1986 → 07.1988   | 4G63 (SOHC 8V) | B  | 5   |     |
| 2.0 (P23W, P23V)  | 11.1986 → 07.1988   | G63B           | B  | 6   |     |
| 2.4   | 11.1986 → 12.1990   | G64B           | B  | 7   |     |
| <b>ROSA</b>   |   |                |  |   |     |
| 2.4   | 01.1975 → 12.1982   | 4G53           | B  | 8   |     |

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|  |  |                 |                           |                      |    |           |            |     |   |    |
|--|--|-----------------|---------------------------|----------------------|----|-----------|------------|-----|---|----|
| <b>1</b>   | <b>73</b>  |                 |                           |                      |    |           |            |     |   |    |
| <b>4G33</b>  | 10.1978 → 1984   | B               | 4                         | 1439 cm <sup>3</sup> | 2V | 50-56 kW  | 68-76 PS   | 9   | - | 86 |
| <b>L 300</b>   |  |                 |                           |                      |    |           |            |     |   |    |
| <b>CB-1085A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>   |                 |                           |                      |    |           |            |     |   |    |
| <b>MS-1821A 0.25</b>   | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b>            |                 |                           |                      |    |           |            |     |   |    |
| <b>2</b>   | <b>76.9</b>  |                 |                           |                      |    |           |            |     |   |    |
| <b>4G32</b>  | 02.1980 → 02.1987  | B               | 4                         | 1597 cm <sup>3</sup> | 2V | 48-60 kW  | 65-82 PS   | 8,5 | - | 86 |
| <b>L 300 / DELICA II Bus (LO3_P/G, LO_2P), L 300 / DELICA II Van (LO3_P)</b>                                   |  |                 |                           |                      |    |           |            |     |   |    |
| <b>BB-1085A STD</b>  | [Set] BU STD Ø 35.975 / 39.000 / 16.000 / 1.491 St/A; BU STD Ø 38.975 / 42.000 / 19.000 / 1.502 St/A, For balancer shaft.  |                 |                           |                      |    |           |            |     |   |    |
| <b>CB-1085A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>   |                 |                           |                      |    |           |            |     |   |    |
| <b>MS-1821A 0.25</b>   | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b>            |                 |                           |                      |    |           |            |     |   |    |
| <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |                 |                           |                      |    |           |            |     |   |    |
| <b>3</b>   | <b>80.6</b>  |                 |                           |                      |    |           |            |     |   |    |
| <b>4G62 T</b>  | → 04.1985  | B A             | 4                         | 1795 cm <sup>3</sup> | 2V | 87-110 kW | 118-150 PS | 8   | - | 88 |
| <b>L 300</b>   |  |                 |                           |                      |    |           |            |     |   |    |
| <b>BB-1811A STD</b>  | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.  |                 |                           |                      |    |           |            |     |   |    |
| <b>CB-1085A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>   |                 |                           |                      |    |           |            |     |   |    |
| <b>MS-1821A 0.25</b>   | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b>            |                 |                           |                      |    |           |            |     |   |    |
| <b>4</b>   | <b>84</b>  |                 |                           |                      |    |           |            |     |   |    |
| <b>4G52</b>  | 01.1973 → 1982   | B               | 4                         | 1995 cm <sup>3</sup> | 2V | 63-79 kW  | 85-107 PS  | 8,5 | - | 90 |
| <b>Canter (FE1, FE2) 4.Generation</b>  |  |                 |                           |                      |    |           |            |     |   |    |
| <b>BB-1131A STD</b>  | [Set] BU STD Ø 23.000 / 26.000 / 18.000 / 1.510 St/A; BU STD Ø 43.000 / 46.000 / 20.000 / 1.480 St/A, → 07.1978  |                 |                           |                      |    |           |            |     |   |    |
| <b>CB-1131GP 0.25</b>  | [Set] PL 0,25 Ø 52.750 / 56.007 / 25.130 / 1.618 St/B/G<br><b>CB-1131GP 0,50 / CB-1131GP 0,75 / CB-1131GP STD / CB-1131GP 1,00</b>   |                 |                           |                      |    |           |            |     |   |    |
| <b>MS-1131A 0.25</b>   | [Set] HL 0,25 Ø 65.750 / 70.000 / 25.130 / 2.115 St/A; PASS-L 0,25 Ø 65.750 / 70.000 / 31.100 / 2.115 St/A<br><b>MS-1131A 0,50 / MS-1131A 0,75 / MS-1131A STD, → 07.1978</b> |                 |                           |                      |    |           |            |     |   |    |
| <b>MS-1819A 0.25</b>   | [Set] HL 0,25 Ø 59.750 / 64.000 / 25.130 / 2.115 St/A; PASS-L 0,25 Ø 59.750 / 64.000 / 30.950 / 2.115 St/A<br><b>MS-1819A 0,50 / MS-1819A STD, 08.1978 →</b>                 |                 |                           |                      |    |           |            |     |   |    |
| <b>5</b>   | <b>85</b>  |                 |                           |                      |    |           |            |     |   |    |
| <b>4G63 (SOHC 8V)</b>  | 06.1982 → 07.1988  | B               | 4                         | 1997 cm <sup>3</sup> | 2V | 63-101 kW | 86-137 PS  | 8,6 | - | 88 |
| <b>L 300 / DELICA II Bus (LO3_P/G, LO_2P), L 300 / DELICA II Van (LO3_P), L 300 III Van (P0_V, P1_V, P_2V)</b> |  |                 |                           |                      |    |           |            |     |   |    |
| <b>80 00481 1 0 000</b>  | Ø85; STD; set: 1; [R G6 CR 2] [M 2] [SLF CR 4]   |                 |                           |                      |    |           |            |     |   |    |
| <b>BB-1811A STD</b>  | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.  |                 |                           |                      |    |           |            |     |   |    |
| <b>CB-1085A 0.25</b>   | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br><b>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00</b>   |                 |                           |                      |    |           |            |     |   |    |
| <b>MS-1821A 0.25</b>   | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br><b>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD</b>            |                 |                           |                      |    |           |            |     |   |    |
| <b>S3438</b>   | EX; 30.5 x 6.6 x 109.7 x A/S - Ni - 45° - 1 - III  | <b>81-75000</b> | IN; 12.13/ x 6.62 x 44 G1 |                      |    |           |            |     |   |    |
| <b>V3439</b>   | IN; 34 x 6.6 x 109.7 x S - Ni - 45° - 1 - III  |                 |                           |                      |    |           |            |     |   |    |
| <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |                 |                           |                      |    |           |            |     |   |    |
| <b>50 007 599</b>  | hydraulic; Outer Ø: 13; length: 25.5   |                 |                           |                      |    |           |            |     |   |    |

|           |  |  |     |   |                      |    |          |            |      |       |
|-----------|--|--|-----|---|----------------------|----|----------|------------|------|-------|
| <b>6</b>  |  | <b>85</b>  |     |   |                      |    |          |            |      |       |
|           | G63B   | 09.1981 → 07.1988  | B   | 4 | 1997 cm <sup>3</sup> | 2V | 62-81 kW | 84-110 PS  | 8,6  | - 88  |
|           | L 200, L 300 / DELICA II Bus (LO3_P/G, LO_2P), L 300 / DELICA II Van (LO3_P), L 300 III Bus (P0_W, P1_W, P2_W, P3_W), L 300 III Van (P0_V, P1_V, P_2V) |  |     |   |                      |    |          |            |      |       |
|           | BB-1164A STD   | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.  |     |   |                      |    |          |            |      |       |
|           | CB-1085A 0.25  | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00  |     |   |                      |    |          |            |      |       |
|           | MS-1821A 0.25  | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD           |     |   |                      |    |          |            |      |       |
|           | 7.21440.51.0   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off   |     |   |                      |    |          |            |      |       |
|           | 50 007 599   | hydraulic; Outer Ø: 13; length: 25.5   |     |   |                      |    |          |            |      |       |
| <b>7</b>  |  | <b>86.5</b>  |     |   |                      |    |          |            |      |       |
|           | G64B   | 11.1986 → 12.1990  | B   | 4 | 2351 cm <sup>3</sup> | 2V | 80-82 kW | 109-112 PS | 8,5  | - 100 |
|           | L 300 III Bus (P0_W, P1_W, P2_W, P3_W), L 300 III Van (P0_V, P1_V, P_2V)   |  |     |   |                      |    |          |            |      |       |
|           | BB-1164A STD   | [Set] BU STD Ø 40.967 / 44.000 / 21.000 / 1.495 St/A; BU STD Ø 41.975 / 45.000 / 19.000 / 1.505 St/A, For balancer shaft.  |     |   |                      |    |          |            |      |       |
|           | CB-1085A 0.25  | [Set] PL 0,25 Ø 44.750 / 48.000 / 23.630 / 1.618 St/A<br>CB-1085A 0,50 / CB-1085A 0,75 / CB-1085A STD / CB-1085A 1,00  |     |   |                      |    |          |            |      |       |
|           | MS-1821A 0.25  | [Set] HL 0,25 Ø 56.750 / 61.000 / 23.130 / 2.115 St/A; PASS-L 0,25 Ø 56.750 / 61.000 / 29.100 / 2.115 St/A<br>MS-1821A 0,50 / MS-1821A 0,75 / MS-1821A STD           |     |   |                      |    |          |            |      |       |
|           | 50 007 599   | hydraulic; Outer Ø: 13; length: 25.5   |     |   |                      |    |          |            |      |       |
| <b>8</b>  |  | <b>88</b>  |     |   |                      |    |          |            |      |       |
|           | 4G53   | 06.1974 → 12.1983  | B   | 4 | 2384 cm <sup>3</sup> | 2V | 62 kW    | 84 PS      |      | - 98  |
|           | Canter (FE1, FE2) 4.Generation, ROSA   |  |     |   |                      |    |          |            |      |       |
|           | BB-1131A STD   | [Set] BU STD Ø 23.000 / 26.000 / 18.000 / 1.510 St/A; BU STD Ø 43.000 / 46.000 / 20.000 / 1.480 St/A   |     |   |                      |    |          |            |      |       |
|           | CB-1131GP 0.25   | [Set] PL 0,25 Ø 52.750 / 56.007 / 25.130 / 1.618 St/B/G<br>CB-1131GP 0,50 / CB-1131GP 0,75 / CB-1131GP STD / CB-1131GP 1,00  |     |   |                      |    |          |            |      |       |
|           | MS-1131A 0.25  | [Set] HL 0,25 Ø 65.750 / 70.000 / 25.130 / 2.115 St/A; PASS-L 0,25 Ø 65.750 / 70.000 / 31.100 / 2.115 St/A<br>MS-1131A 0,50 / MS-1131A 0,75 / MS-1131A STD, →07.1978 |     |   |                      |    |          |            |      |       |
|           | MS-1819A 0.25  | [Set] HL 0,25 Ø 59.750 / 64.000 / 25.130 / 2.115 St/A; PASS-L 0,25 Ø 59.750 / 64.000 / 30.950 / 2.115 St/A<br>MS-1819A 0,50 / MS-1819A STD, 08.1978→                 |     |   |                      |    |          |            |      |       |
| <b>9</b>  |  | <b>91.1</b>  |     |   |                      |    |          |            |      |       |
|           | 4D55   | 01.1980 → 01.1990  | D   | 4 | 2346 cm <sup>3</sup> | 2V | 48-62 kW | 65-84 PS   | 21   | - 90  |
|           | 4D55 T   | 01.1980 → 01.1990  | D A | 4 | 2347 cm <sup>3</sup> | 2V | 62-70 kW | 84-95 PS   | 21   | - 90  |
|           | Canter (FE1, FE2) 4.Generation, L 200, L 300, L 300 / DELICA II Bus (LO3_P/G, LO_2P), L 300 / DELICA II Van (LO3_P)                                    |  |     |   |                      |    |          |            |      |       |
|           | 80 00428 1 0 000   | Ø91.1; STD; set: 1; [ET G6 IFU CR 2.5] [ET G6 IFU CR 2] [DSF CR 4]<br>80 00428 1 0 050 91.60   |     |   |                      |    |          |            |      |       |
|           | 89 436 190   | semi; A=94.2 L=165   |     |   |                      |    |          |            |      |       |
|           | CB-1131GP 0.25   | [Set] PL 0,25 Ø 52.750 / 56.007 / 25.130 / 1.618 St/B/G<br>CB-1131GP 0,50 / CB-1131GP 0,75 / CB-1131GP STD / CB-1131GP 1,00  |     |   |                      |    |          |            |      |       |
|           | MS-1131A 0.25  | [Set] HL 0,25 Ø 65.750 / 70.000 / 25.130 / 2.115 St/A; PASS-L 0,25 Ø 65.750 / 70.000 / 31.100 / 2.115 St/A<br>MS-1131A 0,50 / MS-1131A 0,75 / MS-1131A STD           |     |   |                      |    |          |            |      |       |
|           | PB-1802J SEMI  | [Set] PL-B SEMI Ø 29.000 / 32.000 / 31.700 / St/B  |     |   |                      |    |          |            |      |       |
|           | S3840  | EX; 34 x 8 x 136.5 x A/S - Ni - 45° - 1 - III  |     |   |                      |    |          |            |      |       |
|           | V3841  | IN; 40 x 8 x 136.5 x S - Ni - 45° - 1 - III  |     |   |                      |    |          |            |      |       |
| <b>10</b> |  | <b>92</b>  |     |   |                      |    |          |            |      |       |
|           | 4DR5   | 10.1985 → 09.1987  | D   | 4 | 2659 cm <sup>3</sup> | 2V | 59-66 kW | 80-90 PS   | 20:1 | - 100 |
|           | DELICA   |  |     |   |                      |    |          |            |      |       |
|           | TW-1115K STD   | [Pair] AS STD Ø 77.250 / 95.000 // 2.450 St/B  |     |   |                      |    |          |            |      |       |
|           | CB-1812GP 0.25   | [Set] PL 0,25 Ø 57.705 / 62.000 / 32.120 / 2.125 St/B/G<br>CB-1812GP STD   |     |   |                      |    |          |            |      |       |
|           | MS-1812GP 0.25   | [Set] HL 0,25 Ø 69.705 / 74.000 / 28.130 / 2.125 St/B/G<br>MS-1812GP STD   |     |   |                      |    |          |            |      |       |
|           | PB-1078J STD   | [Set] PL-B STD Ø 28.000 / 31.000 / 36.000 / 1.530 St/B, →09.1986   |     |   |                      |    |          |            |      |       |

11

100



4D31T

10.1982 → 09.1989

D

A

4

3298 cm<sup>3</sup>

2V

86 kW

117 PS

- 105



Canter (FE5, FE6) 6.Generation



**TW-1055K STD**

[Pair] AS STD Ø 83.250 / 104.000 // 2.450 St/B

**CB-1807GP 0.25**

[Set] PL 0,25 Ø 59.715 / 64.000 / 33.130 / 2.125 St/B/G

**CB-1807GP 0,50 / CB-1807GP STD**

**MS-1807GP 0.25**

[Set] HL 0,25 Ø 77.710 / 82.000 / 27.130 / 2.132 St/B/G

**MS-1807GP 0,50 / MS-1807GP STD**

**PB-1807J STD**

[Set] PL-B STD Ø 34.000 / 37.000 / 38.800 / 1.540 St/B

**PB-1809J STD**

[Set] PL-B STD Ø 34.000 / 37.000 / 25.000 / 1.540 St/B, 11.1983→

**SH-1807K STD**

[Set] NW-L STD Ø 52.960 / 57.000 / 21.000 / 2.000 St/B; NW-L STD Ø 54.460 / 58.000 / 21.000 / 1.750 St/B; NW-L STD Ø 54.460 / 58.500 / 41.000 / 2.000 St/B

| Cyl.  | Cyl.  | mm | cm <sup>3</sup> | Comp. Ratio | kW | PS    | Pos    |         |                 |
|-------|-------|----|-----------------|-------------|----|-------|--------|---------|-----------------|
|       |       |    |                 |             |    |       |        | mm      | cm <sup>3</sup> |
| A12   | B     | 4  | 73 x 70         | 1171        | 2  | 9     | 38-51  | 52-69   | 1               |
| A15   | B     | 4  | 76 x 82         | 1488        | 2  | 9     | 49-51  | 67-69   | 2               |
| A15S  | B     | 4  | 76 x 82         | 1488        | 2  | 9:1   | 49-60  | 67-82   | 2               |
| CD17  | D     | 4  | 80 x 83,6       | 1681        | 2  | 22,2  | 40-41  | 54-56   | 5               |
| E13S  | B     | 4  | 76 x 70         | 1269        | 2  | 9     | 44     | 60      | 3               |
| E15S  | B     | 4  | 76 x 82         | 1488        | 2  | 9,8   | 50-55  | 68-75   | 3               |
| E16S  | B     | 4  | 76 x 88         | 1597        | 2  | 9,6   | 60-62  | 80-84   | 3               |
| ED33  | D     | 4  | 106,8 x 92      | 3298        | 2  |       | 71     | 97      | 20              |
| H20   | B     | 4  | 87,2 x 83       | 1982        | 2  | 8,2   | 55-74  | 75-101  | 15              |
| J16   | B     | 4  | 78 x 82         | 1567        | 2  | 8,3   | 51-52  | 69-71   | 4               |
| L16   | B     | 4  | 83 x 73,7       | 1595        | 2  | 8,5   | 60-72  | 82-98   | 6               |
| L16S  | B     | 4  | 83 x 73,7       | 1595        | 2  | 8,5:1 | 53     | 72      | 6               |
| L16T  | B     | 4  | 83 x 73,7       | 1595        | 2  | 8,5:1 | 61     | 83      | 6               |
| L20B  | B     | 4  | 85 x 86         | 1952        | 2  | 8,5   | 69-82  | 94-112  | 10              |
| LD20  | D     | 4  | 85 x 86         | 1952        | 2  | 21,3  | 43-51  | 58-69   | 11              |
| LD20T | D (A) | 4  | 85 x 86         | 1952        | 2  | 21    | 49-62  | 67-84   | 11              |
| SD22  | D     | 4  | 83 x 100        | 2164        | 2  | 20,8  | 46-47  | 63-64   | 7               |
| SD23  | D     | 4  | 89 x 92         | 2289        | 2  | 20,5  | 50-56  | 68-76   | 16              |
| SD25  | D     | 4  | 92,9 x 92       | 2494        | 2  | 21,4  | 45-57  | 61-77   | 19              |
| SD33  | D     | 6  | 83 x 100        | 3246        | 2  | 8     | 70     | 95      | 8               |
| SD33T | D (A) | 6  | 83 x 100        | 3246        | 2  | 21,6  | 81-88  | 110-120 | 9               |
| TD23  | D     | 4  | 89 x 92         | 2289        | 2  | 22    | 51-56  | 69-76   | 17              |
| VG30E | B     | 6  | 87 x 83         | 2960        | 2  | 9     | 95-147 | 129-200 | 13              |
| Z18   | B     | 4  | 85 x 78         | 1770        | 2  | 8,8   | 57-77  | 78-105  | 12              |
| Z20   | B     | 4  | 85 x 86         | 1952        | 2  | 8,5   | 64-66  | 87-90   | 10              |
| Z22   | B     | 4  | 87 x 92         | 2188        | 2  | 8,5   | 71-73  | 97-99   | 14              |
| Z24   | B     | 4  | 89 x 96         | 2389        | 2  | 8,6   | 74-79  | 101-107 | 18              |
| Z24i  | B     | 4  | 89 x 96         | 2389        | 2  | 8,3   | 72-91  | 98-124  | 18              |



|   |                   |                              | Pos  |       |                   |      | Pos  |
|---|-------------------|------------------------------|------|-------|-------------------|------|------|
|   |                   | <b>720 Cab &amp; Chassis</b> |      | 2.0 D | 11.1982 → 06.1987 | LD20 | D 11 |
| 2.0   | 09.1979 → 12.1980 | L20B                         | B 10 |       |                   |      |      |
| 2.0 4WD   | 09.1979 → 12.1980 | L20B                         | B 10 |       |                   |      |      |
| 2.2   | 09.1980 → 12.1983 | Z22                          | B 14 |       |                   |      |      |
| 2.2 4WD   | 09.1980 → 12.1983 | Z22                          | B 14 |       |                   |      |      |
| 2.2 D   | 09.1980 → 12.1983 | SD22                         | D 7  |       |                   |      |      |
| 2.2 D 4WD   | 09.1980 → 12.1983 | SD22                         | D 7  |       |                   |      |      |
| 2.4   | 09.1983 → 12.1986 | Z24                          | B 18 |       |                   |      |      |
| 2.4 4WD   | 09.1983 → 12.1986 | Z24                          | B 18 |       |                   |      |      |
| 2.4 4WD   | 09.1983 → 12.1986 | Z24i                         | B 18 |       |                   |      |      |
| 2.5 D   | 09.1984 → 12.1986 | SD25                         | D 19 |       |                   |      |      |
| 2.5 D 4WD   | 09.1984 → 12.1986 | SD25                         | D 19 |       |                   |      |      |
| <b>AD Van (VB11)</b>                              |                   |                              |      |       |                   |      |      |
| 1.3   | 10.1981 → 08.1988 | E13S                         | B 3  |       |                   |      |      |
| 1.5   | 10.1981 → 08.1988 | E15S                         | B 3  |       |                   |      |      |
| 1.6   | 06.1987 → 04.1990 | E16S                         | B 3  |       |                   |      |      |
| 1.7 D   | 10.1984 → 08.1990 | CD17                         | D 5  |       |                   |      |      |
| <b>CABALL Platform/Chassis (C240)</b>             |                   |                              |      |       |                   |      |      |
| 2.0   | 08.1966 → 04.1976 | H20                          | B 15 |       |                   |      |      |
| <b>CABALL Platform/Chassis (C340)</b>             |                   |                              |      |       |                   |      |      |
| 2.0   | 05.1976 → 12.1981 | H20                          | B 15 |       |                   |      |      |
| <b>CABSTAR (F22, H40)</b>                         |                   |                              |      |       |                   |      |      |
| 2.0 TD (F22)                                      | 01.1982 → 12.1987 | LD20T                        | D 11 |       |                   |      |      |
| 2.5 D (F22)                                       | 02.1983 → 12.1990 | SD25                         | D 19 |       |                   |      |      |
| 3.3 TD (F22)                                      | 02.1983 → 12.1990 | ED33                         | D 20 |       |                   |      |      |
| <b>DATSUN 120Y Estate Van (VB210)</b>             |                   |                              |      |       |                   |      |      |
| 1.2 Runner  | 03.1974 → 03.1979 | A12                          | B 1  |       |                   |      |      |
| <b>E20</b>  |                   |                              |      |       |                   |      |      |
| 1.6   | 05.1973 → 12.1981 | L16                          | B 6  |       |                   |      |      |
| 1.6   | 05.1973 → 12.1981 | L16S                         | B 6  |       |                   |      |      |
| 1.6   | 05.1973 → 12.1981 | L16T                         | B 6  |       |                   |      |      |
| <b>NAVARA Platform/Chassis (D21)</b>              |                   |                              |      |       |                   |      |      |
| 2.4   | 09.1985 → 12.1987 | Z24                          | B 18 |       |                   |      |      |
| 2.4 4WD   | 09.1985 → 12.1987 | Z24                          | B 18 |       |                   |      |      |
| 3.0   | 09.1985 → 12.1987 | VG30E                        | B 13 |       |                   |      |      |
| 3.0 4WD   | 09.1985 → 12.1987 | VG30E                        | B 13 |       |                   |      |      |
| <b>PATROL III/1 Platform/Chassis (MQ, MK, GO)</b> |                   |                              |      |       |                   |      |      |
| 3.3 D 4x4 (G160)                                  | 06.1980 → 12.1987 | SD33                         | D 8  |       |                   |      |      |
| 3.3 TD 4x4 (G160)                                 | 01.1984 → 12.1987 | SD33T                        | D 9  |       |                   |      |      |
| <b>TRADE</b>                                      |                   |                              |      |       |                   |      |      |
| 2.3 D   | 02.1987 → 12.1988 | TD23                         | D 17 |       |                   |      |      |
| <b>URVAN Bus (E23)</b>                            |                   |                              |      |       |                   |      |      |
| 1.6   | 11.1980 → 07.1982 | J16                          | B 4  |       |                   |      |      |
| 1.8   | 04.1982 → 01.1987 | Z18                          | B 12 |       |                   |      |      |
| 2.0 (E23B)  | 12.1982 → 11.1988 | Z20                          | B 10 |       |                   |      |      |
| 2.2 D   | 11.1980 → 07.1983 | SD22                         | D 7  |       |                   |      |      |
| 2.3 D (E23B)                                      | 04.1985 → 11.1988 | SD23                         | D 16 |       |                   |      |      |
| <b>URVAN Van (E23)</b>                            |                   |                              |      |       |                   |      |      |
| 1.8   | 04.1982 → 02.1987 | Z18                          | B 12 |       |                   |      |      |
| 2.0   | 07.1981 → 11.1982 | H20                          | B 15 |       |                   |      |      |
| 2.2 D   | 07.1981 → 11.1982 | SD22                         | D 7  |       |                   |      |      |
| 2.3 D   | 11.1982 → 05.1987 | SD23                         | D 16 |       |                   |      |      |
| <b>URVAN Van (E24)</b>                            |                   |                              |      |       |                   |      |      |
| 2.4   | 09.1986 → 12.1988 | Z24i                         | B 18 |       |                   |      |      |
| <b>VANETTE Bus (KC120)</b>                        |                   |                              |      |       |                   |      |      |
| 1.2   | 07.1982 → 10.1984 | A12                          | B 1  |       |                   |      |      |
| 1.5   | 06.1981 → 12.1987 | A15S                         | B 2  |       |                   |      |      |
| 1.5   | 01.1983 → 12.1987 | A15                          | B 2  |       |                   |      |      |
| 2.0 D   | 01.1986 → 06.1987 | LD20                         | D 11 |       |                   |      |      |
| <b>VANETTE Van (C120)</b>                         |                   |                              |      |       |                   |      |      |
| 1.2   | 07.1982 → 10.1984 | A12                          | B 1  |       |                   |      |      |
| 1.2   | 07.1982 → 12.1984 | A12                          | B 1  |       |                   |      |      |
| 1.5   | 07.1981 → 06.1987 | A15S                         | B 2  |       |                   |      |      |
| 1.5   | 07.1982 → 06.1987 | A15                          | B 2  |       |                   |      |      |
| 1.5   | 03.1983 → 11.1986 | A15S                         | B 2  |       |                   |      |      |

N

|          |  |  |   |   |                      |    |          |          |       |        |
|----------|--|--|---|---|----------------------|----|----------|----------|-------|--------|
| <b>1</b> |  | <b>73</b>  |   |   |                      |    |          |          |       |        |
|          | A12  | 03.1974 → 12.1984  | B | 4 | 1171 cm <sup>3</sup> | 2V | 38-51 kW | 52-69 PS | 9     | - 70   |
|          | <b>DATSUN 120Y Estate Van (VB210), VANETTE Bus (KC120), VANETTE Van (C120)</b> |  |   |   |                      |    |          |          |       |        |
|          | CB-1045GP 0.25   | [Set] PL 0,25 Ø 44.724 / 48.000 / 19.600 / 1.623 St/B/G<br><b>CB-1045GP 0,50 / CB-1045GP STD</b>   |   |   |                      |    |          |          |       |        |
|          | MS-1087GP 0.25   | [Set] HL 0,25 Ø 49.714 / 53.654 / 18.100 / 1.960 St/B/G; HL 0,25 Ø 49.714 / 53.654 / 22.100 / 1.960 St/B/G; PASS-L 0,25 Ø 49.714 / 53.654 / 27.100 / 1.960 St/B/G<br><b>MS-1087GP STD</b>                  |   |   |                      |    |          |          |       |        |
| <b>2</b> |  | <b>76</b>  |   |   |                      |    |          |          |       |        |
|          | A15  | 07.1982 → 12.1987  | B | 4 | 1488 cm <sup>3</sup> | 2V | 49-51 kW | 67-69 PS | 9     | - 82   |
|          | A15S   | 06.1981 → 12.1987  | B | 4 | 1488 cm <sup>3</sup> | 2V | 49-60 kW | 67-82 PS | 9:1   | - 82   |
|          | <b>VANETTE Bus (KC120), VANETTE Van (C120)</b>                                 |  |   |   |                      |    |          |          |       |        |
|          | CB-1045GP 0.25   | [Set] PL 0,25 Ø 44.724 / 48.000 / 19.600 / 1.623 St/B/G<br><b>CB-1045GP 0,50 / CB-1045GP STD</b>   |   |   |                      |    |          |          |       |        |
|          | MS-1087GP 0.25   | [Set] HL 0,25 Ø 49.714 / 53.654 / 18.100 / 1.960 St/B/G; HL 0,25 Ø 49.714 / 53.654 / 22.100 / 1.960 St/B/G; PASS-L 0,25 Ø 49.714 / 53.654 / 27.100 / 1.960 St/B/G<br><b>MS-1087GP STD</b>                  |   |   |                      |    |          |          |       |        |
| <b>3</b> |  | <b>76</b>  |   |   |                      |    |          |          |       |        |
|          | E13S   | 10.1981 → 08.1988  | B | 4 | 1269 cm <sup>3</sup> | 2V | 44 kW    | 60 PS    | 9     | - 70   |
|          | E15S   | 10.1981 → 08.1988  | B | 4 | 1488 cm <sup>3</sup> | 2V | 50-55 kW | 68-75 PS | 9,8   | - 82   |
|          | E16S   | 06.1987 → 04.1990  | B | 4 | 1597 cm <sup>3</sup> | 2V | 60-62 kW | 80-84 PS | 9,6   | - 88   |
|          | <b>AD Van (VB11)</b>   |  |   |   |                      |    |          |          |       |        |
|          | CB-1174GP 0.25   | [Set] PL 0,25 Ø 39.724 / 43.000 / 17.130 / 1.625 St/B/G<br><b>CB-1174GP STD</b>  |   |   |                      |    |          |          |       |        |
|          | MS-1174GP 0.25   | [Set] HL 0,25 Ø 49.714 / 53.641 / 18.100 / 1.952 St/B/G; HL 0,25 Ø 49.714 / 53.641 / 22.100 / 1.952 St/B/G; PASS-L 0,25 Ø 49.714 / 53.641 / 27.100 / 1.952 St/B/G<br><b>MS-1174GP STD</b>                  |   |   |                      |    |          |          |       |        |
| <b>4</b> |  | <b>78</b>  |   |   |                      |    |          |          |       |        |
|          | J16  | 11.1980 → 07.1982  | B | 4 | 1567 cm <sup>3</sup> | 2V | 51-52 kW | 69-71 PS | 8,3   | - 82   |
|          | <b>URVAN Bus (E23)</b>   |  |   |   |                      |    |          |          |       |        |
|          | TW-1000A STD   | [Pair] AS STD Ø 56.550 / 69.700 // 2.286 St/W  |   |   |                      |    |          |          |       |        |
|          | SH-1006B 0.25  | [Set] NW-L 0,25 Ø 40.980 / 44.425 / 20.600 / 1.715 St/W; NW-L 0,25 Ø 43.660 / 47.120 / 22.000 / 1.715 St/W; NW-L 0,25 Ø 45.150 / 48.641 / 37.300 / 1.710 St/W<br><b>SH-1006B STD</b>                       |   |   |                      |    |          |          |       |        |
| <b>5</b> |  | <b>80</b>  |   |   |                      |    |          |          |       |        |
|          | CD17   | 10.1984 → 08.1990  | D | 4 | 1681 cm <sup>3</sup> | 2V | 40-41 kW | 54-56 PS | 22,2  | - 83,6 |
|          | <b>AD Van (VB11)</b>   |  |   |   |                      |    |          |          |       |        |
|          | CB-1173GP 0.25   | [Set] PL 0,25 Ø 44.724 / 48.000 / 18.600 / 1.633 St/B/G<br><b>CB-1173GP 0,50 / CB-1173GP 0,75 / CB-1173GP STD</b>  |   |   |                      |    |          |          |       |        |
|          | MS-1217A 0.25  | [Set] HL 0,25 Ø 52.707 / 56.654 / 20.100 / 1.953 St/A; PASS-L 0,25 Ø 52.707 / 56.654 / 28.100 / 1.953 St/A<br><b>MS-1217A STD</b>  |   |   |                      |    |          |          |       |        |
|          | PB-1173J STD   | [Set] PL-B STD Ø 24.000 / 28.000 / 24.200 / 2.025 St/B   |   |   |                      |    |          |          |       |        |
|          | 81-70002   | EX; 11.03/ x 7 x 48 G1   |   |   |                      |    |          |          |       |        |
|          | 81-70001   | IN; 11.03/ x 7 x 45 G1   |   |   |                      |    |          |          |       |        |
| <b>6</b> |  | <b>83</b>  |   |   |                      |    |          |          |       |        |
|          | L16  | 05.1973 → 12.1981  | B | 4 | 1595 cm <sup>3</sup> | 2V | 60-72 kW | 82-98 PS | 8,5   | - 73,7 |
|          | L16S   | 05.1973 → 12.1981  | B | 4 | 1595 cm <sup>3</sup> | 2V | 53 kW    | 72 PS    | 8,5:1 | - 73,7 |
|          | L16T   | 05.1973 → 12.1981  | B | 4 | 1595 cm <sup>3</sup> | 2V | 61 kW    | 83 PS    | 8,5:1 | - 73,7 |
|          | <b>E20</b>   |  |   |   |                      |    |          |          |       |        |
|          | CB-1044GP 0.25   | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br><b>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD</b>  |   |   |                      |    |          |          |       |        |
|          | MS-1043GP 0.25   | [Set] HL 0,25 Ø 54.705 / 58.658 / 24.000 / 1.960 St/B/G; HL 0,25 Ø 54.705 / 58.658 / 26.000 / 1.960 St/B/G; PASS-L 0,25 Ø 54.705 / 58.658 / 32.100 / 1.960 St/B/G<br><b>MS-1043GP 0,50 / MS-1043GP STD</b> |   |   |                      |    |          |          |       |        |
| <b>7</b> |  | <b>83</b>  |   |   |                      |    |          |          |       |        |
|          | SD22   | 09.1980 → 12.1983  | D | 4 | 2164 cm <sup>3</sup> | 2V | 46-47 kW | 63-64 PS | 20,8  | - 100  |
|          | <b>720 Cab &amp; Chassis, URVAN Bus (E23), URVAN Van (E23)</b>                 |  |   |   |                      |    |          |          |       |        |
|          | 88 603 110   | T - Dry cylinder liner; finished; A=87 C=93 L=176 H=5  |   |   |                      |    |          |          |       |        |

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|  | <b>TW-1028A STD</b>   | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |
|  | <b>CB-1029GP 0.25</b> | [Set] PL 0,25 Ø 52.676 / 55.987 / 26.130 / 1.638 St/B/G<br><b>CB-1029GP 0,50 / CB-1029GP 0,75 / CB-1029GP STD / CB-1029GP 1,00</b>                         |
|  | <b>MS-1182GP 0.25</b> | [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G<br><b>MS-1182GP 0,50 / MS-1182GP STD</b>   |
|  | <b>PB-1182J STD</b>   | [Set] PL-B STD Ø 26.000 / 28.987 / 32.100 / 1.500 St/B   |
|  | <b>SH-1003A STD</b>   | [Set] NW-L STD Ø 41.230 / 44.430 / 24.000 / 1.590 St/A; NW-L STD Ø 43.910 / 47.120 / 22.000 / 1.590 St/A; NW-L STD Ø 45.440 / 48.640 / 24.000 / 1.590 St/A |

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| <b>8</b> |   | <b>83</b>  |
|          | <b>SD33</b>                                       | 06.1980 → 12.1987 D 6 3246 cm <sup>3</sup> 2V 70 kW 95 PS  8 - 100 |
|          | <b>PATROL III/1 Platform/Chassis (MQ, MK, GQ)</b> |  |

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|  | <b>88 603 110</b> | T - Dry cylinder liner; finished; A=87 C=93 L=176 H=5 |
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|  | <b>TW-1028A STD</b>   | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |
|  | <b>CB-1058GP 0.25</b> | [Set] PL 0,25 Ø 52.676 / 55.987 / 26.130 / 1.638 St/B/G<br><b>CB-1058GP 0,50 / CB-1058GP STD</b> |
|  | <b>MS-1058GP 0.25</b> | [Set] HL 0,25 Ø 70.670 / 74.981 / 32.130 / 2.138 St/B/G<br><b>MS-1058GP 0,50 / MS-1058GP STD</b> |
|  | <b>PB-1058J STD</b>   | [Set] PL-B STD Ø 26.000 / 29.000 / 30.000 / 1.530 St/B   |

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| <b>9</b> |   | <b>83</b>   |
|          | <b>SD33T</b>                                      | 01.1984 → 12.1987 D A 6 3246 cm <sup>3</sup> 2V 81-88 kW 110-120 PS  21,6 - 100 |
|          | <b>PATROL III/1 Platform/Chassis (MQ, MK, GQ)</b> |   |

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|  | <b>TW-1028A STD</b>   | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |
|  | <b>CB-1058GP 0.25</b> | [Set] PL 0,25 Ø 52.676 / 55.987 / 26.130 / 1.638 St/B/G<br><b>CB-1058GP 0,50 / CB-1058GP STD</b> |
|  | <b>MS-1058GP 0.25</b> | [Set] HL 0,25 Ø 70.670 / 74.981 / 32.130 / 2.138 St/B/G<br><b>MS-1058GP 0,50 / MS-1058GP STD</b> |
|  | <b>PB-1058J STD</b>   | [Set] PL-B STD Ø 26.000 / 29.000 / 30.000 / 1.530 St/B   |

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|  | <b>7.21725.01.0</b> | fuel pump; in-line; electrical |
|--|---------------------|--------------------------------|

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|-----------|---|--|
| <b>10</b> |   | <b>85</b>  |
|           | <b>L20B</b>                                   | 09.1979 → 12.1980 B 4 1952 cm <sup>3</sup> 2V 69-82 kW 94-112 PS  8,5 - 86 |
|           | <b>Z20</b>                                    | 12.1982 → 11.1988 B 4 1952 cm <sup>3</sup> 2V 64-66 kW 87-90 PS  8,5 - 86  |
|           | <b>720 Cab &amp; Chassis, URVAN Bus (E23)</b> |  |

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|  | <b>CB-1044GP 0.25</b> | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br><b>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD</b>  |
|  | <b>MS-1183GP 0.25</b> | [Set] HL 0,25 Ø 59.705 / 63.645 / 24.130 / 1.960 St/B/G; HL 0,25 Ø 59.705 / 63.645 / 26.130 / 1.960 St/B/G; PASS-L 0,25 Ø 59.705 / 63.645 / 32.100 / 1.960 St/B/G<br><b>MS-1183GP 0,50 / MS-1183GP STD</b> |

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|-----------|--|--|
| <b>11</b> |  | <b>85</b>  |
|           | <b>LD20</b>  | 11.1982 → 06.1987 D 4 1952 cm <sup>3</sup> 2V 43-51 kW 58-69 PS  21,3 - 86 |
|           | <b>LD20T</b>   | 01.1982 → 12.1987 D A 4 1952 cm <sup>3</sup> 2V 49-62 kW 67-84 PS  21 - 86 |
|           | <b>CABSTAR (F22, H40), VANETTE Bus (KC120), VANETTE Van (C120)</b> |  |

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|  | <b>CB-1044GP 0.25</b> | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br><b>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD</b>  |
|  | <b>MS-1183GP 0.25</b> | [Set] HL 0,25 Ø 59.705 / 63.645 / 24.130 / 1.960 St/B/G; HL 0,25 Ø 59.705 / 63.645 / 26.130 / 1.960 St/B/G; PASS-L 0,25 Ø 59.705 / 63.645 / 32.100 / 1.960 St/B/G<br><b>MS-1183GP 0,50 / MS-1183GP STD, →09.1983</b> |
|  | <b>MS-1218GP 0.25</b> | [Set] HL 0,25 Ø 59.705 / 63.645 / 22.100 / 1.930 St/B/G; PASS-L 0,25 Ø 59.705 / 63.645 / 32.100 / 1.960 St/B/G<br><b>MS-1218GP 0,50 / MS-1218GP STD, LD20: 2.0 D: 10.1983→, LD20T: 10.1983→</b>                      |
|  | <b>PB-1189J STD</b>   | [Set] PL-B STD Ø 26.000 / 29.000 / 26.700 / 1.525 St/B, <b>LD20T: 09.1982→</b>   |

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| <b>12</b> |   | <b>85</b>  |
|           | <b>Z18</b>                              | 04.1982 → 02.1987 B 4 1770 cm <sup>3</sup> 2V 57-77 kW 78-105 PS  8,8 - 78 |
|           | <b>URVAN Bus (E23), URVAN Van (E23)</b> |  |

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|  | <b>CB-1044GP 0.25</b> | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br><b>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD</b>  |
|  | <b>MS-1043GP 0.25</b> | [Set] HL 0,25 Ø 54.705 / 58.658 / 24.000 / 1.960 St/B/G; HL 0,25 Ø 54.705 / 58.658 / 26.000 / 1.960 St/B/G; PASS-L 0,25 Ø 54.705 / 58.658 / 32.100 / 1.960 St/B/G<br><b>MS-1043GP 0,50 / MS-1043GP STD</b> |

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| <b>13</b> |  | <b>87</b>  |   |   |                      |    |           |            |  |      |      |  |
|           | <b>VG30E</b>   | 09.1985 → 12.1987  | B | 6 | 2960 cm <sup>3</sup> | 2V | 95-147 kW | 129-200 PS |  | 9    | - 83 |  |
|           | <b>NAVARA Platform/Chassis (D21)</b>   |  |   |   |                      |    |           |            |  |      |      |  |
|           | <b>CB-1210A 0.25</b>   | [Set] PL 0,25 Ø 49.724 / 53.000 / 17.100 / 1.631 St/A<br><b>CB-1210A STD</b>   |   |   |                      |    |           |            |  |      |      |  |
|           | <b>MS-1211GP 0.25</b>  | [Set] HL 0,25 Ø 62.725 / 66.645 / 19.100 / 1.946 St/B/G; HL 0,25 Ø 62.725 / 66.645 / 22.600 / 1.946 St/B/G; PASS-L 0,25 Ø 62.725 / 66.645 / 29.000 / 1.946 St/B/G<br><b>MS-1211GP STD</b>  |   |   |                      |    |           |            |  |      |      |  |
| <b>14</b> |  | <b>87</b>  |   |   |                      |    |           |            |  |      |      |  |
|           | <b>Z22</b>   | 09.1980 → 12.1983  | B | 4 | 2188 cm <sup>3</sup> | 2V | 71-73 kW  | 97-99 PS   |  | 8,5  | - 92 |  |
|           | <b>720 Cab &amp; Chassis</b>   |  |   |   |                      |    |           |            |  |      |      |  |
|           | <b>CB-1044GP 0.25</b>  | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br><b>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD</b>  |   |   |                      |    |           |            |  |      |      |  |
|           | <b>MS-1183GP 0.25</b>  | [Set] HL 0,25 Ø 59.705 / 63.645 / 24.130 / 1.960 St/B/G; HL 0,25 Ø 59.705 / 63.645 / 26.130 / 1.960 St/B/G; PASS-L 0,25 Ø 59.705 / 63.645 / 32.100 / 1.960 St/B/G<br><b>MS-1183GP 0,50 / MS-1183GP STD</b>   |   |   |                      |    |           |            |  |      |      |  |
| <b>15</b> |  | <b>87.2</b>  |   |   |                      |    |           |            |  |      |      |  |
|           | <b>H20</b>   | 08.1966 → 11.1982  | B | 4 | 1982 cm <sup>3</sup> | 2V | 55-74 kW  | 75-101 PS  |  | 8,2  | - 83 |  |
|           | <b>CABALL Platform/Chassis (C240), CABALL Platform/Chassis (C340), URVAN Van (E23)</b> |  |   |   |                      |    |           |            |  |      |      |  |
|           | <b>CB-1002GP STD</b>   | [Set] PL STD Ø 51.970 / 55.000 / 24.100 / 1.503 St/B/G   |   |   |                      |    |           |            |  |      |      |  |
|           | <b>SH-1003A STD</b>  | [Set] NW-L STD Ø 41.230 / 44.430 / 24.000 / 1.590 St/A; NW-L STD Ø 43.910 / 47.120 / 22.000 / 1.590 St/A; NW-L STD Ø 45.440 / 48.640 / 24.000 / 1.590 St/A   |   |   |                      |    |           |            |  |      |      |  |
| <b>16</b> |  | <b>89</b>  |   |   |                      |    |           |            |  |      |      |  |
|           | <b>SD23</b>  | 11.1982 → 11.1988  | D | 4 | 2289 cm <sup>3</sup> | 2V | 50-56 kW  | 68-76 PS   |  | 20,5 | - 92 |  |
|           | <b>URVAN Bus (E23), URVAN Van (E23)</b>  |  |   |   |                      |    |           |            |  |      |      |  |
|           | <b>89 853 190</b>  | T - Dry cylinder liner; semi; A=92 C=97.95 L=172 H=5.08  |   |   |                      |    |           |            |  |      |      |  |
|           | <b>TW-1028A STD</b>  | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |   |   |                      |    |           |            |  |      |      |  |
|           | <b>CB-1029GP 0.25</b>  | [Set] PL 0,25 Ø 52.676 / 55.987 / 26.130 / 1.638 St/B/G<br><b>CB-1029GP 0,50 / CB-1029GP 0,75 / CB-1029GP STD / CB-1029GP 1,00</b>   |   |   |                      |    |           |            |  |      |      |  |
|           | <b>MS-1182GP 0.25</b>  | [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G<br><b>MS-1182GP 0,50 / MS-1182GP STD</b>   |   |   |                      |    |           |            |  |      |      |  |
|           | <b>PB-1182J STD</b>  | [Set] PL-B STD Ø 26.000 / 28.987 / 32.100 / 1.500 St/B   |   |   |                      |    |           |            |  |      |      |  |
|           | <b>SH-1003A STD</b>  | [Set] NW-L STD Ø 41.230 / 44.430 / 24.000 / 1.590 St/A; NW-L STD Ø 43.910 / 47.120 / 22.000 / 1.590 St/A; NW-L STD Ø 45.440 / 48.640 / 24.000 / 1.590 St/A   |   |   |                      |    |           |            |  |      |      |  |
| <b>17</b> |  | <b>89</b>  |   |   |                      |    |           |            |  |      |      |  |
|           | <b>TD23</b>  | 02.1987 → 12.1988  | D | 4 | 2289 cm <sup>3</sup> | 2V | 51-56 kW  | 69-76 PS   |  | 22   | - 92 |  |
|           | <b>TRADE</b>   |  |   |   |                      |    |           |            |  |      |      |  |
|           | <b>TW-1028A STD</b>  | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |   |   |                      |    |           |            |  |      |      |  |
|           | <b>CB-1192GP 0.25</b>  | [Set] PL 0,25 Ø 52.676 / 55.987 / 26.100 / 1.638 St/B/G<br><b>CB-1192GP STD</b>  |   |   |                      |    |           |            |  |      |      |  |
|           | <b>MS-1190GP 0.25</b>  | [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G<br><b>MS-1190GP 0,50 / MS-1190GP STD</b>   |   |   |                      |    |           |            |  |      |      |  |
|           | <b>PB-1192J STD</b>  | [Set] PL-B STD Ø 26.000 / 29.000 / 33.000 / 1.525 St/B   |   |   |                      |    |           |            |  |      |      |  |
|           | <b>SH-1190A STD</b>  | [Set] NW-L STD Ø 49.940 / 53.000 / 22.000 / 1.520 St/A; NW-L STD Ø 50.140 / 53.200 / 22.000 / 1.520 St/A; NW-L STD Ø 50.340 / 53.400 / 22.000 / 1.520 St/A; NW-L STD Ø 50.540 / 53.600 / 22.000 / 1.520 St/A; NW-L STD Ø 50.740 / 53.800 / 20.500 / 1.520 St/A |   |   |                      |    |           |            |  |      |      |  |
| <b>18</b> |  | <b>89</b>  |   |   |                      |    |           |            |  |      |      |  |
|           | <b>Z24</b>   | 09.1983 → 12.1987  | B | 4 | 2389 cm <sup>3</sup> | 2V | 74-79 kW  | 101-107 PS |  | 8,6  | - 96 |  |
|           | <b>Z24i</b>  | 09.1983 → 12.1988  | B | 4 | 2389 cm <sup>3</sup> | 2V | 72-91 kW  | 98-124 PS  |  | 8,3  | - 96 |  |
|           | <b>720 Cab &amp; Chassis, NAVARA Platform/Chassis (D21), URVAN Van (E24)</b>           |  |   |   |                      |    |           |            |  |      |      |  |
|           | <b>CB-1044GP 0.25</b>  | [Set] PL 0,25 Ø 49.720 / 53.000 / 22.100 / 1.631 St/B/G<br><b>CB-1044GP 0,50 / CB-1044GP 0,75 / CB-1044GP STD</b>  |   |   |                      |    |           |            |  |      |      |  |
|           | <b>MS-1183GP 0.25</b>  | [Set] HL 0,25 Ø 59.705 / 63.645 / 24.130 / 1.960 St/B/G; HL 0,25 Ø 59.705 / 63.645 / 26.130 / 1.960 St/B/G; PASS-L 0,25 Ø 59.705 / 63.645 / 32.100 / 1.960 St/B/G<br><b>MS-1183GP 0,50 / MS-1183GP STD</b>   |   |   |                      |    |           |            |  |      |      |  |

|           |  |                   |   |   |                      |    |          |          |       |      |
|-----------|--|-------------------|---|---|----------------------|----|----------|----------|-------|------|
| <b>19</b> |  | <b>92.9</b>       |   |   |                      |    |          |          |       |      |
|           | <b>SD25</b>                                      | 02.1983 → 12.1990 | D | 4 | 2494 cm <sup>3</sup> | 2V | 45-57 kW | 61-77 PS | €21,4 | - 92 |
|           | <b>720 Cab &amp; Chassis, CABSTAR (F22, H40)</b> |                   |   |   |                      |    |          |          |       |      |

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|--|-------------------|---|--|--|--|--|--|--|--|--|
|  | <b>89 853 190</b> | T - Dry cylinder liner; semi; A=92 C=97.95 L=172 H=5.08 |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|

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|--|-----------------------|--|
|  | <b>TW-1028A STD</b>   | [Pair] AS STD Ø 78.850 / 93.800 // 2.325 St/A  |
|  | <b>CB-1029GP 0.25</b> | [Set] PL 0,25 Ø 52.676 / 55.987 / 26.130 / 1.638 St/B/G<br><b>CB-1029GP 0,50 / CB-1029GP 0,75 / CB-1029GP STD / CB-1029GP 1,00</b>                         |
|  | <b>MS-1182GP 0.25</b> | [Set] HL 0,25 Ø 70.670 / 74.981 / 26.000 / 2.138 St/B/G<br><b>MS-1182GP 0,50 / MS-1182GP STD</b>   |
|  | <b>PB-1182J STD</b>   | [Set] PL-B STD Ø 26.000 / 28.987 / 32.100 / 1.500 St/B   |
|  | <b>SH-1003A STD</b>   | [Set] NW-L STD Ø 41.230 / 44.430 / 24.000 / 1.590 St/A; NW-L STD Ø 43.910 / 47.120 / 22.000 / 1.590 St/A; NW-L STD Ø 45.440 / 48.640 / 24.000 / 1.590 St/A |

|           |                           |                   |   |   |                      |    |       |       |  |      |
|-----------|---------------------------|-------------------|---|---|----------------------|----|-------|-------|--|------|
| <b>20</b> |                           | <b>106.8</b>      |   |   |                      |    |       |       |  |      |
|           | <b>ED33</b>               | 02.1983 → 12.1990 | D | 4 | 3298 cm <sup>3</sup> | 2V | 71 kW | 97 PS |  | - 92 |
|           | <b>CABSTAR (F22, H40)</b> |                   |   |   |                      |    |       |       |  |      |

|  |                       |   |
|--|-----------------------|---|
|  | <b>TW-1122J STD</b>   | [Pair] AS STD Ø 86.250 / 101.800 // 3.000 St/B                                  |
|  | <b>CB-2801GP 0.50</b> | [Set] PL 0,50 Ø 61.445 / 65.980 / 32.000 / 2.248 St/B/G<br><b>CB-2801GP STD</b> |
|  | <b>MS-1180GP 0.25</b> | [Set] HL 0,25 Ø 75.690 / 79.980 / 28.000 / 2.080 St/B/G<br><b>MS-1180GP STD</b> |
|  | <b>PB-1180J STD</b>   | [Set] PL-B STD Ø 34.000 / 37.985 / 35.000 / 2.030 St/B                          |

|             |   | Cyl. |              | mm   | cm <sup>3</sup> |       | Comp. | kW    | PS | Pos |
|-------------|---|------|--------------|------|-----------------|-------|-------|-------|----|-----|
|             |   |      |              |      |                 |       | Ratio |       |    |     |
| 10 S        | B | 4    | 72 x 61      | 993  | 2               | 8,8   | 33-37 | 45-50 | 1  |     |
| 12 NC       | B | 4    | 79 x 61      | 1196 | 2               | 7,8-8 | 33    | 45    | 8  |     |
| 12 S        | B | 4    | 79 x 61      | 1196 | 2               | 9,2   | 40-44 | 54-60 | 9  |     |
| 12 SC       | B | 4    | 79 x 61      | 1196 | 2               | 9     | 40    | 55    | 9  |     |
| 12 ST       | B | 4    | 77,8 x 62,9  | 1196 | 2               | 9,2   | 40-43 | 55-58 | 7  |     |
| 13 N        | B | 4    | 75 x 73,4    | 1297 | 2               | 8,2   | 39-44 | 53-60 | 2  |     |
| 13 NB       | B | 4    | 75 x 73,4    | 1297 | 2               | 8,2   | 44    | 60    | 3  |     |
| 13 S        | B | 4    | 75 x 73,4    | 1297 | 2               | 9,2   | 42-55 | 57-75 | 4  |     |
| 13 SB       | B | 4    | 75 x 73,4    | 1297 | 2               | 9,2   | 51    | 70    | 5  |     |
| 15 D (4EC1) | D | 4    | 76 x 82      | 1488 | 2               | 23    | 37    | 50    | 6  |     |
| 16 D        | D | 4    | 80 x 79,5    | 1598 | 2               | 23    | 40    | 54    | 10 |     |
| 16 DA       | D | 4    | 80 x 79,5    | 1598 | 2               | 23    | 40    | 54    | 11 |     |
| 20 D        | D | 4    | 86,5 x 85    | 1998 | 2               | 22    | 40-43 | 54-58 | 12 |     |
| 21 D        | D | 4    | 88 x 85      | 2068 | 2               | 22    | 44    | 60    | 13 |     |
| 23 D        | D | 4    | 92 x 85      | 2260 | 2               | 22,1  | 46-63 | 63-86 | 14 |     |
| E 12 GV     | B | 4    | 79 x 61      | 1196 | 2               | 8     | 33    | 45    | 8  |     |
| J 330       | D | 6    | 103,18 x 108 | 5407 | 2               | 17:1  | 73    | 100   | 15 |     |

|                                    |                   | Pos           |  |  | Pos |
|------------------------------------|-------------------|---------------|--|--|-----|
| <b>BEDFORD-BLITZ</b>               |                   |               |  |  |     |
| 2.0 D                              | 10.1978 → 12.1980 | 20 D D        |  |  | 12  |
| 2.3 D                              | 09.1980 → 07.1987 | 23 D D        |  |  | 14  |
| 5.4                                | 01.1973 → 12.1979 | J 330 D       |  |  | 15  |
| <b>BLITZ</b>                       |                   |               |  |  |     |
| 2.1 D                              | 09.1972 → 09.1978 | 21 D D        |  |  | 13  |
| <b>CORSA A Hatchback Van (S83)</b> |                   |               |  |  |     |
| 1.0 (F08, W5L)                     | 02.1986 → 04.1989 | 10 S B        |  |  | 1   |
| 1.2 (F08, W5L)                     | 02.1986 → 04.1989 | 12 NC B       |  |  | 8   |
| 1.2 (F08, W5L)                     | 02.1986 → 04.1989 | 12 ST B       |  |  | 7   |
| 1.2 (F08, W5L)                     | 02.1986 → 04.1989 | E 12 GV B     |  |  | 8   |
| 1.2 (F08, W5L)                     | 02.1986 → 07.1990 | 12 S B        |  |  | 9   |
| 1.3 (F08, W5L)                     | 02.1986 → 04.1989 | 13 NB B       |  |  | 3   |
| 1.3 (F08, W5L)                     | 02.1986 → 04.1989 | 13 SB B       |  |  | 5   |
| 1.5 D (F08, W5L)                   | 06.1987 → 04.1989 | 15 D (4EC1) D |  |  | 6   |
| <b>KADETT E Combo (T85)</b>        |                   |               |  |  |     |
| 1.3 N (C25, D25)                   | 01.1986 → 08.1986 | 13 N B        |  |  | 2   |
| 1.3 S (C25, D25)                   | 01.1986 → 08.1989 | 13 S B        |  |  | 4   |
| 1.6 D (C25, D25)                   | 01.1986 → 12.1989 | 16 D D        |  |  | 10  |
| 1.6 D (C25, D25)                   | 01.1986 → 12.1989 | 16 DA D       |  |  | 11  |
| <b>KADETT E Estate Van (T85)</b>   |                   |               |  |  |     |
| 1.2 (C70, D70)                     | 09.1984 → 07.1986 | 12 SC B       |  |  | 9   |
| 1.3 N (C70, D70)                   | 09.1984 → 08.1986 | 13 N B        |  |  | 2   |
| 1.3 N (C70, D70)                   | 09.1984 → 07.1989 | 13 NB B       |  |  | 3   |
| 1.6 D (C70, D70)                   | 08.1984 → 09.1985 | 16 D D        |  |  | 10  |
| 1.6 D (C70, D70)                   | 09.1985 → 08.1988 | 16 DA D       |  |  | 11  |



|          |   |   |   |   |                      |    |          |          |     |        |  |
|----------|---|---|---|---|----------------------|----|----------|----------|-----|--------|--|
| <b>1</b> |   | <b>72</b>   |   |   |                      |    |          |          |     |        |  |
|          | <b>10 S</b>   | 02.1986 → 04.1989   | B | 4 | 993 cm <sup>3</sup>  | 2V | 33-37 kW | 45-50 PS | 8,8 | - 61   |  |
|          | <b>CORSA A Hatchback Van (S83)</b>                            |   |   |   |                      |    |          |          |     |        |  |
|          | <b>87 993 610</b>   | [Set] PL 0,25 Ø 44.721 / 48.000 / 19.200 / 1.624 St/B/G<br><b>87 993 620 0,50 / 87 993 630 0,75 / 87 993 600 STD</b>  |   |   |                      |    |          |          |     |        |  |
|          | <b>81-4212</b>  | IN/EX; 11.03/ x 7 x 45.8 G1   |   |   |                      |    |          |          |     |        |  |
|          | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |    |          |          |     |        |  |
|          | <b>7.02242.29.0</b>   | fuel pump; mechanical   |   |   |                      |    |          |          |     |        |  |
| <b>2</b> |   | <b>75</b>   |   |   |                      |    |          |          |     |        |  |
|          | <b>13 N</b>   | 09.1984 → 08.1986   | B | 4 | 1297 cm <sup>3</sup> | 2V | 39-44 kW | 53-60 PS | 8,2 | - 73.4 |  |
|          | <b>KADETT E Combo (T85), KADETT E Estate Van (T85)</b>        |   |   |   |                      |    |          |          |     |        |  |
|          | <b>80 00203 1 0 000</b>                                       | Ø75; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 4]<br><b>80 00203 1 0 050 75.50</b>  |   |   |                      |    |          |          |     |        |  |
|          | <b>80 00204 1 0 000</b>                                       | Ø75; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 4]  |   |   |                      |    |          |          |     |        |  |
|          | <b>87 409 610</b>   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |   |   |                      |    |          |          |     |        |  |
|          | <b>87 410 610</b>   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |   |   |                      |    |          |          |     |        |  |
|          | <b>81-4212</b>  | IN/EX; 11.03/ x 7 x 45.8 G1   |   |   |                      |    |          |          |     |        |  |
|          | <b>7.02242.32.0</b>   | fuel pump; mechanical   |   |   |                      |    |          |          |     |        |  |
|          | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |   |                      |    |          |          |     |        |  |
|          | <b>50 006 406</b>   |   |   |   |                      |    |          |          |     |        |  |
|          | <b>50 006 487</b>   |   |   |   |                      |    |          |          |     |        |  |
| <b>3</b> |   | <b>75</b>   |   |   |                      |    |          |          |     |        |  |
|          | <b>13 NB</b>  | 09.1984 → 07.1989   | B | 4 | 1297 cm <sup>3</sup> | 2V | 44 kW    | 60 PS    | 8,2 | - 73.4 |  |
|          | <b>CORSA A Hatchback Van (S83), KADETT E Estate Van (T85)</b> |   |   |   |                      |    |          |          |     |        |  |
|          | <b>80 00203 1 0 000</b>                                       | Ø75; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 4]<br><b>80 00203 1 0 050 75.50</b>  |   |   |                      |    |          |          |     |        |  |
|          | <b>80 00204 1 0 000</b>                                       | Ø75; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 4]  |   |   |                      |    |          |          |     |        |  |
|          | <b>87 409 610</b>   | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |   |   |                      |    |          |          |     |        |  |
|          | <b>87 410 610</b>   | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |   |   |                      |    |          |          |     |        |  |
|          | <b>81-4212</b>  | IN/EX; 11.03/ x 7 x 45.8 G1   |   |   |                      |    |          |          |     |        |  |
|          | <b>50 006 249</b>   | CAM, chilled cast iron  |   |   |                      |    |          |          |     |        |  |
|          | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |   |   |                      |    |          |          |     |        |  |
|          | <b>7.02242.32.0</b>   | fuel pump; mechanical   |   |   |                      |    |          |          |     |        |  |
|          | <b>7.18222.01.0</b>   | intake manifold pressure sensor; pneumatic  |   |   |                      |    |          |          |     |        |  |
|          | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |   |                      |    |          |          |     |        |  |
|          | <b>50 006 406</b>   |   |   |   |                      |    |          |          |     |        |  |
|          | <b>50 006 487</b>   |   |   |   |                      |    |          |          |     |        |  |
| <b>4</b> |   | <b>75</b>   |   |   |                      |    |          |          |     |        |  |
|          | <b>13 S</b>   | 01.1986 → 08.1989   | B | 4 | 1297 cm <sup>3</sup> | 2V | 42-55 kW | 57-75 PS | 9,2 | - 73.4 |  |
|          | <b>KADETT E Combo (T85)</b>                                   |   |   |   |                      |    |          |          |     |        |  |
|          | <b>80 00203 1 0 000</b>                                       | Ø75; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 4]<br><b>80 00203 1 0 050 75.50</b>  |   |   |                      |    |          |          |     |        |  |
|          | <b>80 00204 1 0 000</b>                                       | Ø75; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 4]  |   |   |                      |    |          |          |     |        |  |
|          | cont...   |   |   |   |                      |    |          |          |     |        |  |






|          |  |   |
|----------|--|---|
|          | <b>87 409 610</b>                      | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|          | <b>87 410 610</b>                      | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |
|          | <b>81-4212</b>                         | IN/EX; 11.03/ x 7 x 45.8 G1   |
|          | <b>50 006 249</b>                      | CAM, chilled cast iron  |
|          | <b>7.02242.32.0</b>                    | fuel pump; mechanical   |
|          | <b>50 006 457</b>                      | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |
|          | <b>50 006 406</b><br><b>50 006 487</b> |   |
| <b>5</b> |  | <b>75</b>   |
|          | <b>13 SB</b>                           | 02.1986 → 04.1989 B 4 1297 cm <sup>3</sup> 2V 51 kW 70 PS 9,2 - 73.4  |
|          | <b>CORSA A Hatchback Van (S83)</b>     |   |
|          | <b>80 00203 1 0 000</b>                | Ø75; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 4]<br><b>80 00203 1 0 050 75.50</b>  |
|          | <b>80 00204 1 0 000</b>                | Ø75; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 4]  |
|          | <b>87 409 610</b>                      | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|          | <b>87 410 610</b>                      | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |
|          | <b>81-4212</b>                         | IN/EX; 11.03/ x 7 x 45.8 G1   |
|          | <b>7.21440.51.0</b>                    | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |
|          | <b>50 006 457</b>                      | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |
|          | <b>50 006 406</b><br><b>50 006 487</b> |   |
| <b>6</b> |  | <b>76</b>   |
|          | <b>15 D (4EC1)</b>                     | 06.1987 → 04.1989 D 4 1488 cm <sup>3</sup> 2V 37 kW 50 PS 23 - 82   |
|          | <b>CORSA A Hatchback Van (S83)</b>     |   |
|          | <b>89 849 190</b>                      | T - Dry cylinder liner; semi; A=80 L=138, →mot. 804 794   |
|          | <b>TW-1625A STD</b>                    | [Pair] AS STD Ø 59.000 / 69.950 // 2.210 St/A   |
|          | <b>CB-1624A 0.25</b>                   | [Set] PL 0,25 Ø 45.695 / 48.982 / 16.830 / 1.631 St/A<br><b>CB-1624A 0,50 / CB-1624A STD</b>  |
|          | <b>MS-1624GP 0.25</b>                  | [Set] HL 0,25 Ø 47.688 / 51.976 / 15.530 / 2.131 St/B/G<br><b>MS-1624GP 0,50 / MS-1624GP STD</b>  |
|          | <b>PB-1624J STD</b>                    | [Set] PL-B STD Ø 22.000 / 25.000 / 23.750 / 1.540 St/B  |
|          | <b>81-4214</b>                         | IN/EX; 11.54/ x 7 x 43 G1   |
| <b>7</b> |  | <b>77.8</b>   |
|          | <b>12 ST</b>                           | 02.1986 → 04.1989 B 4 1196 cm <sup>3</sup> 2V 40-43 kW 55-58 PS 9,2 - 62.9  |
|          | <b>CORSA A Hatchback Van (S83)</b>     |   |
|          | <b>87 409 610</b>                      | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620 0,50 / 87 409 630 0,75 / 87 409 600 STD / 87 409 640 1,00</b>  |
|          | <b>87 410 610</b>                      | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620 0,50 / 87 410 630 0,75 / 87 410 600 STD / 87 410 640 1,00</b> |
|          | <b>81-4212</b>                         | IN/EX; 11.03/ x 7 x 45.8 G1   |
|          | <b>50 005 059</b>                      | mechanical; metal   |

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|           |   |  |   |   |                      |    |                |  |        |        |  |
|-----------|---|--|---|---|----------------------|----|----------------|--|--------|--------|--|
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |                |  |        |        |  |
|           | <b>7.02242.32.0</b>   | fuel pump; mechanical  |   |   |                      |    |                |  |        |        |  |
|           | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |   |                      |    |                |  |        |        |  |
|           | <b>50 006 406</b>   |  |   |   |                      |    |                |  |        |        |  |
|           | <b>50 006 487</b>   |  |   |   |                      |    |                |  |        |        |  |
| <b>8</b>  |   | <b>79</b>  |   |   |                      |    |                |  |        |        |  |
|           | <b>12 NC</b>  | 02.1986 → 04.1989  | B | 4 | 1196 cm <sup>3</sup> | 2V | 33 kW          | 45 PS  | Ø7,8-8 | - 61   |  |
|           | <b>E 12 GV</b>  | 02.1986 → 04.1989  | B | 4 | 1196 cm <sup>3</sup> | 2V | 33 kW          | 45 PS  | Ø8     | - 61   |  |
|           | <b>CORSA A Hatchback Van (S83)</b>                            |  |   |   |                      |    |                |  |        |        |  |
|           | <b>80 00208 1 0 000</b>                                       | Ø79; STD; set: 1; [R IF CR 2] [M 2] [SLF CR 5]   |   |   |                      |    |                |  |        |        |  |
|           | <b>87 993 610</b>   | [Set] PL 0,25 Ø 44.721 / 48.000 / 19.200 / 1.624 St/B/G  |   |   |                      |    |                |  |        |        |  |
|           |   | <b>87 993 620 0,50 / 87 993 630 0,75 / 87 993 600 STD</b>  |   |   |                      |    |                |  |        |        |  |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |    |                |  |        |        |  |
|           | <b>7.02242.29.0</b>   | fuel pump; mechanical  |   |   |                      |    |                |  |        |        |  |
| <b>9</b>  |   | <b>79</b>  |   |   |                      |    |                |  |        |        |  |
|           | <b>12 S</b>   | 02.1986 → 07.1990  | B | 4 | 1196 cm <sup>3</sup> | 2V | 40-44 kW       | 54-60 PS   | Ø9,2   | - 61   |  |
|           | <b>12 SC</b>  | 09.1984 → 07.1986  | B | 4 | 1196 cm <sup>3</sup> | 2V | 40 kW          | 55 PS  | Ø9     | - 61   |  |
|           | <b>CORSA A Hatchback Van (S83), KADETT E Estate Van (T85)</b> |  |   |   |                      |    |                |  |        |        |  |
|           | <b>80 00208 1 0 000</b>                                       | Ø79; STD; set: 1; [R IF CR 2] [M 2] [SLF CR 5]   |   |   |                      |    |                |  |        |        |  |
|           | <b>87 993 610</b>   | [Set] PL 0,25 Ø 44.721 / 48.000 / 19.200 / 1.624 St/B/G  |   |   |                      |    |                |  |        |        |  |
|           |   | <b>87 993 620 0,50 / 87 993 630 0,75 / 87 993 600 STD</b>  |   |   |                      |    |                |  |        |        |  |
|           | <b>81-4212</b>  | IN/EX; 11.03/ x 7 x 45.8 G1  |   |   |                      |    |                |  |        |        |  |
| <b>10</b> |   | <b>80</b>  |   |   |                      |    |                |  |        |        |  |
|           | <b>16 D</b>   | 08.1984 → 12.1989  | D | 4 | 1598 cm <sup>3</sup> | 2V | 40 kW          | 54 PS  | Ø23    | - 79.5 |  |
|           | <b>KADETT E Combo (T85), KADETT E Estate Van (T85)</b>        |  |   |   |                      |    |                |  |        |        |  |
|           | <b>80 00084 1 0 000</b>                                       | Ø80; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]   |   |   |                      |    |                |  |        |        |  |
|           |   | <b>80 00084 1 0 050 80.50 / 80 00084 1 0 100 81.00</b>   |   |   |                      |    |                |  |        |        |  |
|           | <b>93 578 960</b>   | piston: 93578600; cylinder liner: 89161190   |   |   |                      |    |                |  |        |        |  |
|           | <b>89 161 190</b>   | T - Dry cylinder liner; semi; A=83 C=84.9 L=143.5 H=4.5  |   |   |                      |    |                |  |        |        |  |
|           | <b>77 270 610</b>   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G  |   |   |                      |    |                |  |        |        |  |
|           |   | <b>77 270 620 0,50 / 77 270 630 0,75 / 77 270 600 STD / 77 270 640 1,00, →08.1985</b>                              |   |   |                      |    |                |  |        |        |  |
|           | <b>77 272 610</b>   | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G  |   |   |                      |    |                |  |        |        |  |
|           |   | <b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>  |   |   |                      |    |                |  |        |        |  |
|           | <b>87 393 610</b>   | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A         |   |   |                      |    |                |  |        |        |  |
|           |   | <b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b>  |   |   |                      |    |                |  |        |        |  |
|           | <b>29416</b>  | EX; 32 x 8 x 123.2 x RA/S - Cr - 45° - 1 - III   |   |   |                      |    | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |        |        |  |
|           | <b>29182</b>  | IN; 36 x 8 x 123.2 x S - Cr - 45° - 1 - III  |   |   |                      |    | <b>81-4213</b> | IN/EX; 12/ x 8 x 50 G2                                     |        |        |  |
|           | <b>50 006 457</b>   | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |   |                      |    |                |  |        |        |  |
|           | <b>50 006 487</b>   |  |   |   |                      |    |                |  |        |        |  |
| <b>11</b> |   | <b>80</b>  |   |   |                      |    |                |  |        |        |  |
|           | <b>16 DA</b>  | 09.1985 → 12.1989  | D | 4 | 1598 cm <sup>3</sup> | 2V | 40 kW          | 54 PS  | Ø23    | - 79.5 |  |
|           | <b>KADETT E Combo (T85), KADETT E Estate Van (T85)</b>        |  |   |   |                      |    |                |  |        |        |  |
|           | <b>80 00084 1 0 000</b>                                       | Ø80; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]   |   |   |                      |    |                |  |        |        |  |
|           |   | <b>80 00084 1 0 050 80.50 / 80 00084 1 0 100 81.00</b>   |   |   |                      |    |                |  |        |        |  |
| cont...   |   |  |   |   |                      |    |                |  |        |        |  |

|           |                      |   |   |
|-----------|----------------------|---|---|
|           | <b>93 578 960</b>    | piston: 93578600; cylinder liner: 89161190  |   |
|           | <b>89 161 190</b>    | T - Dry cylinder liner; semi; A=83 C=84.9 L=143.5 H=4.5   |   |
|           | <b>77 272 610</b>    | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620 0,50 / 77 272 630 0,75 / 77 272 600 STD / 77 272 640 1,00</b>                                  |   |
|           | <b>87 393 610</b>    | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620 0,50 / 87 393 630 0,75 / 87 393 600 STD</b> |   |
|           | <b>29416</b>         | EX; 32 x 8 x 123.2 x RA/S - Cr - 45° - 1 - III  | <b>KK-8H</b> valve cotter; number of notches: 1; valve stem diameter: 8 |
|           | <b>29182</b>         | IN; 36 x 8 x 123.2 x S - Cr - 45° - 1 - III   | <b>81-4213</b> IN/EX; 12/ x 8 x 50 G2                                   |
|           | <b>50 006 457</b>    | hydraulic; height: 68; Outer Ø: 21.4; length: 68  |   |
|           | <b>50 006 487</b>    |   |   |
| <b>12</b> |                      | <b>86.5</b>   |   |
|           | <b>20 D</b>          | 10.1978 → 12.1980   | D 4 1998 cm <sup>3</sup> 2V 40-43 kW 54-58 PS ⌀22 - 85                  |
|           | <b>BEDFORD-BLITZ</b> |   |   |
|           | <b>89 044 190</b>    | T - Dry cylinder liner; semi; A=92 C=93.9 L=172 H=4.5   |   |
| <b>13</b> |                      | <b>88</b>   |   |
|           | <b>21 D</b>          | 09.1972 → 09.1978   | D 4 2068 cm <sup>3</sup> 2V 44 kW 60 PS ⌀22 - 85                        |
|           | <b>BLITZ</b>         |   |   |
|           | <b>89 045 190</b>    | T - Dry cylinder liner; semi; A=92 C=93.9 L=172 H=4.5   |   |
| <b>14</b> |                      | <b>92</b>   |   |
|           | <b>23 D</b>          | 09.1980 → 07.1987   | D 4 2260 cm <sup>3</sup> 2V 46-63 kW 63-86 PS ⌀22,1 - 85                |
|           | <b>BEDFORD-BLITZ</b> |   |   |
|           | <b>89 048 190</b>    | T - Dry cylinder liner; semi; A=95 C=96.9 L=172 H=4.55  |   |
| <b>15</b> |                      | <b>103.18</b>   |   |
|           | <b>J 330</b>         | 01.1973 → 12.1979   | D 6 5407 cm <sup>3</sup> 2V 73 kW 100 PS ⌀17:1 - 108                    |
|           | <b>BEDFORD-BLITZ</b> |   |   |
|           | <b>88 041 190</b>    | T - Dry cylinder liner; semi; A=107.95 C=111.125 L=216.3 H=4.76   |   |

# PEUGEOT

|  |       |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS    | Pos |
|---|-------|---|------|--|-----------------|---|------------------|-------|-------|-----|
| 109N (XW7)  | B     | 4 | 4    | 72 x 69  | 1124            | 2   | 9,7:1            | 36    | 50    | 1   |
| 142 (XR5)   | B     | 4 | 4    | 78 x 77  | 1472            | 2   | 9,2:1            | 54    | 73    | 4   |
| 150G (XY7)  | B     | 4 | 4    | 75 x 77  | 1360            | 2   | 9,3              | 44    | 60    | 3   |
| 169B (XM7T)   | B     | 4 | 4    | 84 x 81  | 1796            | 2   | 7,5              | 49-51 | 67-69 | 9   |
| 170 (XN1T)  | B     | 4 | 4    | 88 x 81  | 1971            | 2   | 8                | 58    | 79    | 13  |
| 170B (XN1T)   | B     | 4 | 4    | 88 x 81  | 1971            | 2   | 8,1              | 55    | 75    | 13  |
| A9A (XUD7)  | D     | 4 | 4    | 80 x 88  | 1769            | 2   | 23               | 43-44 | 58-60 | 5   |
| B1A (XU51C)   | B     | 4 | 4    | 83 x 73  | 1580            | 2   | 9,3              | 55-59 | 75-80 | 6   |
| CRD93   | D     | 4 | 4    | 93 x 92  | 2498            | 2   | 22,25            | 54    | 73    | 17  |
| CRD93 (PSA)   | D     | 4 | 4    | 93 x 92  | 2500            | 2   | 22,25            | 54    | 73    | 18  |
| CRD93L  | D (A) | 4 | 4    | 93 x 92  | 2498            | 2   | 22,25            | 70    | 95    | 19  |
| CRD93LS (U25/673)   | D (A) | 4 | 4    | 93 x 92  | 2500            | 2   | 22,5             | 70    | 95    | 20  |
| D9A (XUD9)  | D     | 4 | 4    | 83 x 88  | 1905            | 2   | 23,5             | 47    | 64    | 7   |
| D9B (XUD9A)   | D     | 4 | 4    | 83 x 88  | 1905            | 2   | 23               | 51-52 | 69-71 | 8   |
| H1B (TU1)   | B     | 4 | 4    | 72 x 69  | 1124            | 2   | 9,4              | 40    | 54    | 2   |
| XC5P  | B     | 4 | 4    | 84 x 73  | 1618            | 2   | 7,6              | 50    | 68    | 10  |
| XC7P  | B     | 4 | 4    | 84 x 73  | 1618            | 2   | 7,6              | 44-46 | 60-63 | 11  |
| XD2P94  | D     | 4 | 4    | 94 x 83  | 2304            | 2   | 22,2             | 49    | 67    | 21  |
| XD3P  | D     | 4 | 4    | 94 x 90  | 2498            | 2   | 23               | 53-55 | 72-75 | 22  |
| XDP88   | D     | 4 | 4    | 88 x 80  | 1948            | 2   | 21,8             | 40    | 55    | 14  |
| XDP90   | D     | 4 | 4    | 90 x 83  | 2112            | 2   | 22,1             | 42    | 57    | 16  |
| XM7P  | B     | 4 | 4    | 84 x 81  | 1796            | 2   | 7,5              | 48-50 | 65-68 | 12  |
| XN1P  | B     | 4 | 4    | 88 x 81  | 1971            | 2   | 8,4              | 57    | 78    | 15  |
| XN1T  | B     | 4 | 4    | 88 x 81  | 1971            | 2   | 8                | 55-63 | 75-86 | 13  |
| XUD9  | D     | 4 | 4    | 83 x 88  | 1905            | 2   | 23,5             | 47-52 | 64-71 | 7   |

|                                   |                   |                   | Pos |    |  |  | Pos |
|-----------------------------------|-------------------|-------------------|-----|----|--|--|-----|
| <b>205 Hatchback Van</b>          |                   |                   |     |    |  |  |     |
| 1.1                               | 02.1983 → 07.1987 | 109N (XW7)        | B   | 1  |  |  |     |
| 1.1                               | 08.1987 → 07.1990 | H1B (TU1)         | B   | 2  |  |  |     |
| 1.4                               | 02.1983 → 07.1987 | 150G (XY7)        | B   | 3  |  |  |     |
| 1.8 D                             | 02.1983 → 07.1990 | A9A (XUD7)        | D   | 5  |  |  |     |
| <b>305 Estate Van (581S)</b>      |                   |                   |     |    |  |  |     |
| 1.5                               | 11.1982 → 12.1988 | 142 (XR5)         | B   | 4  |  |  |     |
| 1.6                               | 11.1982 → 12.1988 | B1A (XU51C)       | B   | 6  |  |  |     |
| 1.9 D                             | 11.1982 → 12.1988 | D9A (XUD9)        | D   | 7  |  |  |     |
| <b>J5 Bus (280P)</b>              |                   |                   |     |    |  |  |     |
| 2.0                               | 09.1981 → 09.1990 | 170B (XN1T)       | B   | 13 |  |  |     |
| 2.0                               | 01.1983 → 09.1990 | 170 (XN1T)        | B   | 13 |  |  |     |
| 2.0 Super 4x4                     | 09.1981 → 08.1990 | XN1P              | B   | 15 |  |  |     |
| 2.5 D                             | 09.1981 → 09.1990 | CRD93 (PSA)       | D   | 18 |  |  |     |
| 2.5 DT                            | 01.1986 → 08.1990 | CRD93L            | D   | 19 |  |  |     |
| <b>J5 Platform/Chassis (280L)</b> |                   |                   |     |    |  |  |     |
| 1.8                               | 09.1981 → 08.1990 | 169B (XM7T)       | B   | 9  |  |  |     |
| 2.0                               | 01.1983 → 11.1988 | 170 (XN1T)        | B   | 13 |  |  |     |
| 2.0                               | 01.1986 → 11.1988 | 170B (XN1T)       | B   | 13 |  |  |     |
| 2.5 D                             | 09.1981 → 09.1990 | CRD93 (PSA)       | D   | 18 |  |  |     |
| 2.5 D 4x4                         | 09.1981 → 08.1990 | CRD93             | D   | 17 |  |  |     |
| 2.5 DT                            | 09.1981 → 08.1990 | CRD93L            | D   | 19 |  |  |     |
| <b>J5 Van (280L)</b>              |                   |                   |     |    |  |  |     |
| 1.8                               | 01.1983 → 11.1988 | 169B (XM7T)       | B   | 9  |  |  |     |
| 1.9 D                             | 09.1987 → 08.1990 | D9B (XUD9A)       | D   | 8  |  |  |     |
| 1.9 D                             | 09.1987 → 08.1990 | XUD9              | D   | 7  |  |  |     |
| 2.0                               | 09.1981 → 08.1990 | XN1P              | B   | 15 |  |  |     |
| 2.0                               | 09.1987 → 08.1990 | XN1T              | B   | 13 |  |  |     |
| 2.5 D                             | 09.1981 → 08.1990 | CRD93             | D   | 17 |  |  |     |
| 2.5 DT                            | 09.1981 → 08.1990 | CRD93L            | D   | 19 |  |  |     |
| 2.5 DT                            | 09.1981 → 08.1990 | CRD93LS (U25/673) | D   | 20 |  |  |     |
| 2.5 DT All-wheel Drive            | 09.1981 → 08.1990 | CRD93L            | D   | 19 |  |  |     |
| <b>J7 Bus</b>                     |                   |                   |     |    |  |  |     |
| 1.6                               | 08.1968 → 07.1970 | XC5P              | B   | 10 |  |  |     |
| 1.6                               | 07.1970 → 03.1980 | XC7P              | B   | 11 |  |  |     |
| 1.8                               | 07.1970 → 03.1980 | XM7P              | B   | 12 |  |  |     |
| 1.9 D                             | 08.1968 → 07.1978 | XDP88             | D   | 14 |  |  |     |
| 2.1 D                             | 08.1968 → 07.1977 | XDP90             | D   | 16 |  |  |     |
| 2.3 D                             | 07.1977 → 03.1980 | XD2P94            | D   | 21 |  |  |     |
| <b>J7 Platform/Chassis</b>        |                   |                   |     |    |  |  |     |
| 1.6                               | 08.1968 → 07.1970 | XC5P              | B   | 10 |  |  |     |
| 1.6                               | 07.1970 → 03.1980 | XC7P              | B   | 11 |  |  |     |
| 1.8                               | 07.1970 → 03.1980 | XM7P              | B   | 12 |  |  |     |
| 1.9 D                             | 08.1968 → 07.1978 | XDP88             | D   | 14 |  |  |     |
| 2.1 D                             | 08.1968 → 07.1977 | XDP90             | D   | 16 |  |  |     |
| 2.3 D                             | 07.1977 → 03.1980 | XD2P94            | D   | 21 |  |  |     |
| <b>J7 Van</b>                     |                   |                   |     |    |  |  |     |
| 1.6                               | 08.1968 → 03.1980 | XC5P              | B   | 10 |  |  |     |
| 1.6                               | 08.1968 → 03.1980 | XC7P              | B   | 11 |  |  |     |
| 1.8                               | 07.1970 → 03.1980 | XM7P              | B   | 12 |  |  |     |
| 1.9 D                             | 08.1968 → 07.1978 | XDP88             | D   | 14 |  |  |     |
| 2.1 D                             | 08.1968 → 07.1977 | XDP90             | D   | 16 |  |  |     |
| 2.3 D                             | 07.1977 → 03.1980 | XD2P94            | D   | 21 |  |  |     |
| <b>J9 Bus</b>                     |                   |                   |     |    |  |  |     |
| 2.0                               | 03.1980 → 06.1987 | XN1P              | B   | 15 |  |  |     |
| 2.5 D                             | 08.1982 → 06.1987 | XD3P              | D   | 22 |  |  |     |
| <b>J9 Platform/Chassis</b>        |                   |                   |     |    |  |  |     |
| 2.0                               | 03.1980 → 06.1987 | XN1P              | B   | 15 |  |  |     |
| 2.5 D                             | 07.1982 → 06.1987 | XD3P              | D   | 22 |  |  |     |
| <b>J9 Van</b>                     |                   |                   |     |    |  |  |     |
| 1.6                               | 03.1980 → 06.1987 | XC7P              | B   | 11 |  |  |     |
| 2.0                               | 03.1980 → 06.1987 | XN1P              | B   | 15 |  |  |     |
| 2.5 D                             | 07.1982 → 06.1987 | XD3P              | D   | 22 |  |  |     |

P

|          |                              |   |   |   |                      |                |  |          |        |      |  |
|----------|------------------------------|---|---|---|----------------------|----------------|--|----------|--------|------|--|
| <b>1</b> |                              | <b>72</b>   |   |   |                      |                |  |          |        |      |  |
|          | <b>109N (XW7)</b>            | 02.1983 → 07.1987   | B | 4 | 1124 cm <sup>3</sup> | 2V             | 36 kW  | 50 PS    | ϵ9,7:1 | - 69 |  |
|          | <b>205 Hatchback Van</b>     |   |   |   |                      |                |  |          |        |      |  |
|          | <b>89 194 110</b>            | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=122.5 H=85  |   |   |                      |                |  |          |        |      |  |
|          | <b>77 088 618</b>            | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |   |   |                      |                |  |          |        |      |  |
| <b>2</b> |                              | <b>72</b>   |   |   |                      |                |  |          |        |      |  |
|          | <b>H1B (TU1)</b>             | 08.1987 → 07.1990   | B | 4 | 1124 cm <sup>3</sup> | 2V             | 40 kW  | 54 PS    | ϵ9,4   | - 69 |  |
|          | <b>205 Hatchback Van</b>     |   |   |   |                      |                |  |          |        |      |  |
|          | <b>80 00220 1 1 000</b>      | Ø72; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF ST CR 3]   |   |   |                      |                |  |          |        |      |  |
|          | <b>80 00597 1 0 000</b>      | Ø72; STD; set: 1; [R G6 MO 1.5] [NM 1.5] [SSF 2.5]  |   |   |                      |                |  |          |        |      |  |
|          | <b>89 194 110</b>            | N - Wet cylinder liner; finished; A=79.5 C=89.2 L=122.5 H=85  |   |   |                      |                |  |          |        |      |  |
|          | <b>77 088 618</b>            | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |   |   |                      |                |  |          |        |      |  |
|          | <b>77 127 618</b>            | [Set] HL 0,30 Ø 49.681 / 53.655 / 17.290 / 1.983 St/A<br><b>77 127 628 0,50 / 77 127 638 0,80 / 77 127 608 STD</b> , Contains 4 pieces with groove and 2 oil holes, plus 6 plain pieces with 2 holes. |   |   |                      |                |  |          |        |      |  |
|          | <b>539003</b>                | EX; 29.2 x 7 x 112.6 x A/S - - 45° - 1 - III  |   |   |                      | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7 |          |        |      |  |
|          | <b>537841</b>                | IN; 36.7 x 7 x 112.8 x S - - 30° - 1 - III  |   |   |                      | <b>81-5318</b> | IN/EX; 13.06/ x 7 x 47.5 G1                                |          |        |      |  |
|          | <b>539019</b>                | IN; 36.7 x 7 x 112.8 x S - - 45° - 1 - III  |   |   |                      |                |  |          |        |      |  |
|          | <b>7.06595.13.0</b>          |   |   |   |                      |                |  |          |        |      |  |
|          | <b>7.21760.50.0</b>          | fuel pump; mechanical   |   |   |                      |                |  |          |        |      |  |
|          | <b>50 006 136</b>            |   |   |   |                      |                |  |          |        |      |  |
| <b>3</b> |                              | <b>75</b>   |   |   |                      |                |  |          |        |      |  |
|          | <b>150G (XY7)</b>            | 02.1983 → 07.1987   | B | 4 | 1360 cm <sup>3</sup> | 2V             | 44 kW  | 60 PS    | ϵ9,3   | - 77 |  |
|          | <b>205 Hatchback Van</b>     |   |   |   |                      |                |  |          |        |      |  |
|          | <b>77 088 618</b>            | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |   |   |                      |                |  |          |        |      |  |
| <b>4</b> |                              | <b>78</b>   |   |   |                      |                |  |          |        |      |  |
|          | <b>142 (XR5)</b>             | 11.1982 → 12.1988   | B | 4 | 1472 cm <sup>3</sup> | 2V             | 54 kW  | 73 PS    | ϵ9,2:1 | - 77 |  |
|          | <b>305 Estate Van (581S)</b> |   |   |   |                      |                |  |          |        |      |  |
|          | <b>80 00223 1 0 000</b>      | Ø78; STD; set: 1; [R G6 CR 1.75] [M 2] [SLF CR 4]   |   |   |                      |                |  |          |        |      |  |
|          | <b>77 088 618</b>            | [Set] PL 0,30 Ø 44.691 / 48.655 / 19.750 / 1.972 St/A<br><b>77 088 628 0,50 / 77 088 638 0,80 / 77 088 608 STD</b>  |   |   |                      |                |  |          |        |      |  |
| <b>5</b> |                              | <b>80</b>   |   |   |                      |                |  |          |        |      |  |
|          | <b>A9A (XUD7)</b>            | 02.1983 → 07.1990   | D | 4 | 1769 cm <sup>3</sup> | 2V             | 43-44 kW   | 58-60 PS | ϵ23    | - 88 |  |
|          | <b>205 Hatchback Van</b>     |   |   |   |                      |                |  |          |        |      |  |
|          | <b>80 00032 1 0 000</b>      | Ø80; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]  |   |   |                      |                |  |          |        |      |  |
|          | <b>89 316 190</b>            | T - Dry cylinder liner; semi; A=83 C=86 L=154 H=4.5   |   |   |                      |                |  |          |        |      |  |
|          | <b>78 863 618</b>            | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608 STD</b>   |   |   |                      |                |  |          |        |      |  |
|          | <b>77 097 610</b>            | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620 0,50 / 77 097 600 STD</b>  |   |   |                      |                |  |          |        |      |  |
|          | <b>77 098 618</b>            | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628 0,50 / 77 098 608 STD</b>  |   |   |                      |                |  |          |        |      |  |

cont...

|  |                     |   |  |                     |  |
|--|---------------------|---|--|---------------------|--|
|  | <b>537747</b>       | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm |  | <b>KK-8H</b>        | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>537450</b>       | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm   |  | <b>81-5326</b>      | IN/EX; 14.05/ x 8 x 48 B1                                  |
|  | <b>537746</b>       | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III             |  | <b>81-5320</b>      | IN/EX; 14.06/ x 8 x 52.2 B1                                |
|  |                     |   |  | <b>81-5314</b>      | IN/EX; 14.07/ x 8 x 50 B1                                  |
|  |                     |   |  | <b>81-5317</b>      | IN/EX; 14.29/ x 8 x 52.2 B1                                |
|  | <b>50 006 220</b>   | length: 491CAM, chilled cast iron                         |  |                     |  |
|  | <b>50 006 263</b>   | length: 504CAM, chilled cast iron                         |  |                     |  |
|  | <b>50 005 320</b>   | mechanical; metal, 11.1986→                               |  | <b>7.07919.11.0</b> |  |
|  | <b>4.05292.50.0</b> | repair kit diaphragm; mechanical                          |  |                     |  |

|          |  |                              |                 |   |   |                      |    |          |          |      |   |    |  |  |  |  |  |  |  |
|----------|--|------------------------------|-----------------|---|---|----------------------|----|----------|----------|------|---|----|--|--|--|--|--|--|--|
| <b>6</b> |  | <b>83</b>                    |                 |   |   |                      |    |          |          |      |   |    |  |  |  |  |  |  |  |
|          |  | <b>B1A (XU51C)</b>           | 11.1982→12.1988 | B | 4 | 1580 cm <sup>3</sup> | 2V | 55-59 kW | 75-80 PS | ϕ9,3 | - | 73 |  |  |  |  |  |  |  |
|          |  | <b>305 Estate Van (581S)</b> |                 |   |   |                      |    |          |          |      |   |    |  |  |  |  |  |  |  |

|  |                   |  |  |  |  |  |  |  |  |  |                |                          |  |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|--|--|--|----------------|--------------------------|--|--|--|--|--|--|--|
|  | <b>89 301 110</b> | N - Wet cylinder liner; finished; A=88.6 C=97 L=141 H=95.19  |  |  |  |  |  |  |  |  |                |                          |  |  |  |  |  |  |  |
|  | <b>78 863 618</b> | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B   |  |  |  |  |  |  |  |  |                |                          |  |  |  |  |  |  |  |
|  |                   | <b>78 863 608 STD</b>  |  |  |  |  |  |  |  |  |                |                          |  |  |  |  |  |  |  |
|  | <b>77 131 608</b> | [Set] HL STD Ø 60.000 / 63.718 / 20.290 / 1.845 St/A, Contains 5 half bearings with groove and oil hole plus 5 half bearings with only 1 oil hole., 06.1987→ |  |  |  |  |  |  |  |  |                |                          |  |  |  |  |  |  |  |
|  | <b>KK-8H</b>      | valve cotter; number of notches: 1; valve stem diameter: 8   |  |  |  |  |  |  |  |  |                |                          |  |  |  |  |  |  |  |
|  |                   |  |  |  |  |  |  |  |  |  | <b>81-5323</b> | EX; 13.07/ x 8 x 45 B1   |  |  |  |  |  |  |  |
|  |                   |  |  |  |  |  |  |  |  |  | <b>81-5316</b> | EX; 13.27/ x 8 x 45 B1   |  |  |  |  |  |  |  |
|  |                   |  |  |  |  |  |  |  |  |  | <b>81-5322</b> | IN; 13.07/ x 8 x 38.7 B1 |  |  |  |  |  |  |  |
|  |                   |  |  |  |  |  |  |  |  |  | <b>81-5315</b> | IN; 13.29/ x 8 x 38.7 B1 |  |  |  |  |  |  |  |

|          |     |   |                 |   |   |                      |    |          |          |       |   |        |  |  |  |  |  |  |  |
|----------|-----|---|-----------------|---|---|----------------------|----|----------|----------|-------|---|--------|--|--|--|--|--|--|--|
| <b>7</b> |     | <b>83</b>                                   |                 |   |   |                      |    |          |          |       |   |        |  |  |  |  |  |  |  |
|          |     | <b>D9A (XUD9)</b>                           | 11.1982→12.1988 | D | 4 | 1905 cm <sup>3</sup> | 2V | 47 kW    | 64 PS    | ϕ23,5 | - | 88 (1) |  |  |  |  |  |  |  |
|          |     | <b>XUD9</b>                                 | 09.1987→08.1990 | D | 4 | 1905 cm <sup>3</sup> | 2V | 47-52 kW | 64-71 PS | ϕ23,5 | - | 88 (1) |  |  |  |  |  |  |  |
|          |     | <b>305 Estate Van (581S), J5 Van (280L)</b> |                 |   |   |                      |    |          |          |       |   |        |  |  |  |  |  |  |  |
|          | (1) | For engines with cam driven vacuum pump.    |                 |   |   |                      |    |          |          |       |   |        |  |  |  |  |  |  |  |

|  |                   |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|--|-------------------|---|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>93 648 700</b> | Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |                   | R 2 CR G6   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |                   | M 2 G3  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |                   | DSF 3 CR  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |                   | → <b>80 00037 1 0 ...</b>   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |                   | cylinder head gasket  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |                   |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |                   |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |                   |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |                   |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
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|  |                         |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>80 00037 1 0 000</b> | Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |                         | <b>80 00037 1 0 050 83.50 / 80 00037 1 0 080 83.80</b> |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

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|--|-------------------|---|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
|  | <b>89 184 190</b> | T - Dry cylinder liner; semi; A=86 L=153.5            |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>78 863 618</b> | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |                   | <b>78 863 608 STD</b>                                 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>77 097 610</b> | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |                   | <b>77 097 620 0,50 / 77 097 600 STD</b>               |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | <b>77 098 618</b> | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |                   | <b>77 098 628 0,50 / 77 098 608 STD</b>               |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

|  |               |   |  |                |  |
|--|---------------|---|--|----------------|--|
|  | <b>537747</b> | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm |  | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>537450</b> | EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm   |  | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |
|  | <b>537746</b> | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III             |  | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                |

cont...

|  |                |                             |
|--|----------------|-----------------------------|
|  | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1   |
|  | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1 |

**50 006 220** length: 491CAM, chilled cast iron  
**50 006 263** length: 504CAM, chilled cast iron

|                      |  |   |   |                      |    |          |          |    |   |        |
|----------------------|--|---|---|----------------------|----|----------|----------|----|---|--------|
| <b>8</b>             | <b>83</b>                                |   |   |                      |    |          |          |    |   |        |
| <b>D9B (XUD9A)</b>   | 09.1987 → 08.1990                        | D | 4 | 1905 cm <sup>3</sup> | 2V | 51-52 kW | 69-71 PS | 23 | - | 88 (1) |
| <b>J5 Van (280L)</b> |  |   |   |                      |    |          |          |    |   |        |
| (1)                  | For engines with cam driven vacuum pump. |   |   |                      |    |          |          |    |   |        |

**93 648 700** Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3

|     |   |    |    |
|-----|---|----|----|
| R   | 2 | CR | G6 |
| M   | 2 |    | G3 |
| DSF | 3 | CR |    |

→ **80 00037 1 0 ...**

cylinder head gasket                      piston protrusion:

| notches | thickness | more than | less than |
|---------|-----------|-----------|-----------|
| 1       | 1,36      | +0,56     | +0,67     |
| 2       | 1,40      | +0,68     | +0,71     |
| 3       | 1,44      | +0,72     | +0,75     |
| 4       | 1,48      | +0,76     | +0,79     |
| 5       | 1,52      | +0,80     | +0,83     |

**80 00037 1 0 000** Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]  
**80 00037 1 0 050 83.50 / 80 00037 1 0 080 83.80**

**89 184 190** T - Dry cylinder liner; semi; A=86 L=153.5

**78 863 618** [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B  
**78 863 608 STD**

**77 097 610** [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A  
**77 097 620 0,50 / 77 097 600 STD**

**77 098 618** [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A  
**77 098 628 0,50 / 77 098 608 STD**

**537747** EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm

**KK-8H** valve cotter; number of notches: 1; valve stem diameter: 8

**537450** EX; 33 x 8 x 112 x A - Cr - 45° - 1 - Valve seat 3,8 mm

**81-5326** IN/EX; 14.05/ x 8 x 48 B1

**537746** IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III

**81-5320** IN/EX; 14.06/ x 8 x 52.2 B1

**81-5314** IN/EX; 14.07/ x 8 x 50 B1

**81-5317** IN/EX; 14.29/ x 8 x 52.2 B1

**50 006 220** length: 491CAM, chilled cast iron  
**50 006 263** length: 504CAM, chilled cast iron

**50 005 320** mechanical; metal

|  |                   |   |   |                      |    |          |          |     |   |    |
|--|-------------------|---|---|----------------------|----|----------|----------|-----|---|----|
| <b>9</b>   | <b>84</b>         |   |   |                      |    |          |          |     |   |    |
| <b>169B (XM7T)</b>                               | 09.1981 → 08.1990 | B | 4 | 1796 cm <sup>3</sup> | 2V | 49-51 kW | 67-69 PS | 7,5 | - | 81 |
| <b>J5 Platform/Chassis (280L), J5 Van (280L)</b> |                   |   |   |                      |    |          |          |     |   |    |

**80 00066 1 0 000** Ø84; STD; set: 1; [R G6 IF CR 1.5] [M 2] [SLF ST CR 4]

**77 086 608** [Set] HL STD Ø 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD Ø 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD Ø 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD Ø 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD Ø 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs.

**KK-8H** valve cotter; number of notches: 1; valve stem diameter: 8

**7.21440.51.0** fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off

|  |                   |   |   |                      |    |       |       |     |   |    |
|--|-------------------|---|---|----------------------|----|-------|-------|-----|---|----|
| <b>10</b>                                  | <b>84</b>         |   |   |                      |    |       |       |     |   |    |
| <b>XC5P</b>                                | 08.1968 → 03.1980 | B | 4 | 1618 cm <sup>3</sup> | 2V | 50 kW | 68 PS | 7,6 | - | 73 |
| <b>J7 Bus, J7 Platform/Chassis, J7 Van</b> |                   |   |   |                      |    |       |       |     |   |    |

**KK-8H** valve cotter; number of notches: 1; valve stem diameter: 8



|           |   |   |    |   |                      |    |          |          |       |                |                             |
|-----------|---|---|----|---|----------------------|----|----------|----------|-------|----------------|-----------------------------|
| <b>11</b> |   | <b>84</b>   |    |   |                      |    |          |          |       |                |                             |
|           | <b>XC7P</b>   | 08.1968 → 06.1987   | B  | 4 | 1618 cm <sup>3</sup> | 2V | 44-46 kW | 60-63 PS | ⊗7,6  | - 73           |                             |
|           | <b>J7 Bus, J7 Platform/Chassis, J7 Van, J9 Van</b>  |   |    |   |                      |    |          |          |       |                |                             |
|           | <b>77 086 608</b>   | [Set] HL STD Ø 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD Ø 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD Ø 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD Ø 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD Ø 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs., 11.1981→ |    |   |                      |    |          |          |       |                |                             |
|           | <b>77 096 638</b>   | [Set] HL 0,80 Ø 54.120 / 58.731 / 29.350 / 2.288 St/A; HL 0,80 Ø 55.365 / 59.976 / 21.500 / 2.288 St/A; HL 0,80 Ø 56.389 / 61.000 / 29.500 / 2.288 St/A; HL 0,80 Ø 57.773 / 62.384 / 21.500 / 2.288 St/A; HL 0,80 Ø 58.616 / 63.227 / 29.500 / 2.288 St/A   |    |   |                      |    |          |          |       |                |                             |
|           | <b>77 096 648 1,00, 1.6:</b> →10.1981   |   |    |   |                      |    |          |          |       |                |                             |
|           | <b>KK-8H</b>  | valve cotter; number of notches: 1; valve stem diameter: 8  |    |   |                      |    |          |          |       |                |                             |
| <b>12</b> |   | <b>84</b>   |    |   |                      |    |          |          |       |                |                             |
|           | <b>XM7P</b>   | 07.1970 → 03.1980   | B  | 4 | 1796 cm <sup>3</sup> | 2V | 48-50 kW | 65-68 PS | ⊗7,5  | - 81           |                             |
|           | <b>J7 Bus, J7 Platform/Chassis, J7 Van</b>  |   |    |   |                      |    |          |          |       |                |                             |
|           | <b>80 00066 1 0 000</b>   | Ø84; STD; set: 1; [R G6 IF CR 1.5] [M 2] [SLF ST CR 4]  |    |   |                      |    |          |          |       |                |                             |
|           | <b>77 096 638</b>   | [Set] HL 0,80 Ø 54.120 / 58.731 / 29.350 / 2.288 St/A; HL 0,80 Ø 55.365 / 59.976 / 21.500 / 2.288 St/A; HL 0,80 Ø 56.389 / 61.000 / 29.500 / 2.288 St/A; HL 0,80 Ø 57.773 / 62.384 / 21.500 / 2.288 St/A; HL 0,80 Ø 58.616 / 63.227 / 29.500 / 2.288 St/A   |    |   |                      |    |          |          |       |                |                             |
|           | <b>77 096 648 1,00</b>  |   |    |   |                      |    |          |          |       |                |                             |
|           | <b>KK-8H</b>  | valve cotter; number of notches: 1; valve stem diameter: 8  |    |   |                      |    |          |          |       |                |                             |
| <b>13</b> |   | <b>88</b>   |    |   |                      |    |          |          |       |                |                             |
|           | <b>170 (XN1T)</b>   | 01.1983 → 09.1990   | B  | 4 | 1971 cm <sup>3</sup> | 2V | 58 kW    | 79 PS    | ⊗8    | - 81           |                             |
|           | <b>170B (XN1T)</b>  | 09.1981 → 09.1990   | B  | 4 | 1971 cm <sup>3</sup> | 2V | 55 kW    | 75 PS    | ⊗8,1  | - 81           |                             |
|           | <b>XN1T</b>   | 09.1987 → 08.1990   | B  | 4 | 1971 cm <sup>3</sup> | 2V | 55-63 kW | 75-86 PS | ⊗8    | - 81           |                             |
|           | <b>J5 Bus (280P), J5 Platform/Chassis (280L), J5 Van (280L)</b>                             |   |    |   |                      |    |          |          |       |                |                             |
|           | <b>80 00038 1 1 000</b>   | Ø88; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF CR 4]  |    |   |                      |    |          |          |       |                |                             |
|           | <b>77 086 608</b>   | [Set] HL STD Ø 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD Ø 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD Ø 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD Ø 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD Ø 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs.           |    |   |                      |    |          |          |       |                |                             |
|           | <b>KK-8H</b>  | valve cotter; number of notches: 1; valve stem diameter: 8  |    |   |                      |    |          |          |       |                |                             |
|           | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off  |    |   |                      |    |          |          |       |                |                             |
|           | <b>7.21747.50.0</b>   | fuel pump; mechanical   |    |   |                      |    |          |          |       |                |                             |
| <b>14</b> |   | <b>88</b>   |    |   |                      |    |          |          |       |                |                             |
|           | <b>XDP88</b>  | 08.1968 → 07.1978   | D  | 4 | 1948 cm <sup>3</sup> | 2V | 40 kW    | 55 PS    | ⊗21,8 | - 80           |                             |
|           | <b>J7 Bus, J7 Platform/Chassis, J7 Van</b>  |   |    |   |                      |    |          |          |       |                |                             |
|           | <b>92 791 600</b>   | Cylinder diameter: 88; KH: 58.7; MT: -2; GL: 95.35; piston pin: 28x72; number of piston rings: 4  |    |   |                      |    |          |          |       |                |                             |
|           | R   | 2   | CR |   |                      |    |          |          |       |                |                             |
|           | R   | 2   | G1 |   |                      |    |          |          |       |                |                             |
|           | R   | 2   | G1 |   |                      |    |          |          |       |                |                             |
|           | SLF   | 4.5   | CR |   |                      |    |          |          |       |                |                             |
|           | <b>92 791 960</b>   | piston: 92791600; cylinder liner: 88524110  |    |   |                      |    |          |          |       |                |                             |
|           | <b>88 524 110</b>   | N - Wet cylinder liner; finished; A=96 C=106.3 L=173.1 H=7  |    |   |                      |    |          |          |       |                |                             |
|           | <b>77 099 618</b>   | [Set] PL 0,30 Ø 49.700 / 53.695 / 29.000 / 1.972 St/A   |    |   |                      |    |          |          |       |                |                             |
|           | <b>77 099 628 0,50 / 77 099 638 0,80 / 77 099 608 STD</b>                                   |   |    |   |                      |    |          |          |       |                |                             |
|           | <b>77 100 618</b>   | [Set] HL 0,30 Ø 54.719 / 58.731 / 22.000 / 1.985 St/A; HL 0,30 Ø 54.719 / 58.731 / 30.000 / 1.985 St/A  |    |   |                      |    |          |          |       |                |                             |
|           | <b>77 100 628 0,50 / 77 100 608 STD, HL 1,3,5 upper half with groove and two oil holes.</b> |   |    |   |                      |    |          |          |       |                |                             |
|           | <b>HL 2,4 upper half with groove and one oil hole.</b>                                      |   |    |   |                      |    |          |          |       |                |                             |
|           | <b>KK-8H</b>  | valve cotter; number of notches: 1; valve stem diameter: 8  |    |   |                      |    |          |          |       | <b>81-5303</b> | IN/EX; 14.05/ x 8.5 x 55 G1 |

|           |  |                   |   |   |                      |    |       |       |     |      |
|-----------|--|-------------------|---|---|----------------------|----|-------|-------|-----|------|
| <b>15</b> |  | <b>88</b>         |   |   |                      |    |       |       |     |      |
|           | <b>XN1P</b>  | 03.1980 → 08.1990 | B | 4 | 1971 cm <sup>3</sup> | 2V | 57 kW | 78 PS | 8,4 | - 81 |
|           | <b>J5 Bus (280P), J5 Van (280L), J9 Bus, J9 Platform/Chassis, J9 Van</b> |                   |   |   |                      |    |       |       |     |      |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00038 1 1 000</b> | Ø88; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF CR 4]   |
|  | <b>77 086 608</b>       | [Set] HL STD Ø 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD Ø 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD Ø 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD Ø 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD Ø 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs., 11.1981 → |
|  | <b>77 096 638</b>       | [Set] HL 0,80 Ø 54.120 / 58.731 / 29.350 / 2.288 St/A; HL 0,80 Ø 55.365 / 59.976 / 21.500 / 2.288 St/A; HL 0,80 Ø 56.389 / 61.000 / 29.500 / 2.288 St/A; HL 0,80 Ø 57.773 / 62.384 / 21.500 / 2.288 St/A; HL 0,80 Ø 58.616 / 63.227 / 29.500 / 2.288 St/A<br><b>77 096 648</b> 1,00, →10.1981              |

|  |              |  |
|--|--------------|--|
|  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |
|--|--------------|--|

|           |  |                   |   |   |                      |    |       |       |      |      |
|-----------|--|-------------------|---|---|----------------------|----|-------|-------|------|------|
| <b>16</b> |  | <b>90</b>         |   |   |                      |    |       |       |      |      |
|           | <b>XDP90</b>                               | 08.1968 → 07.1977 | D | 4 | 2112 cm <sup>3</sup> | 2V | 42 kW | 57 PS | 22,1 | - 83 |
|           | <b>J7 Bus, J7 Platform/Chassis, J7 Van</b> |                   |   |   |                      |    |       |       |      |      |

|  |                   |   |
|--|-------------------|---|
|  | <b>88 510 110</b> | N - Wet cylinder liner; finished; A=96 C=106.3 L=173.3 H=7  |
|  | <b>77 099 618</b> | [Set] PL 0,30 Ø 49.700 / 53.695 / 29.000 / 1.972 St/A<br><b>77 099 628</b> 0,50 / <b>77 099 638</b> 0,80 / <b>77 099 608</b> STD  |
|  | <b>77 100 618</b> | [Set] HL 0,30 Ø 54.719 / 58.731 / 22.000 / 1.985 St/A; HL 0,30 Ø 54.719 / 58.731 / 30.000 / 1.985 St/A<br><b>77 100 628</b> 0,50 / <b>77 100 608</b> STD, HL 1,3,5 upper half with groove and two oil holes.<br>HL 2,4 upper half with groove and one oil hole. |

|  |              |  |  |                |                             |
|--|--------------|--|--|----------------|-----------------------------|
|  | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |  | <b>81-5303</b> | IN/EX; 14.05/ x 8.5 x 55 G1 |
|--|--------------|--|--|----------------|-----------------------------|

|           |  |                   |   |   |                      |    |       |       |       |      |
|-----------|--|-------------------|---|---|----------------------|----|-------|-------|-------|------|
| <b>17</b> |  | <b>93</b>         |   |   |                      |    |       |       |       |      |
|           | <b>CRD93</b>                                     | 09.1981 → 08.1990 | D | 4 | 2498 cm <sup>3</sup> | 2V | 54 kW | 73 PS | 22,25 | - 92 |
|           | <b>J5 Platform/Chassis (280L), J5 Van (280L)</b> |                   |   |   |                      |    |       |       |       |      |

|  |                   |   |
|--|-------------------|---|
|  | <b>93 844 700</b> | Cylinder diameter: 93.015; KH: 52.75; MT: -7.4; GL: 95; piston pin: 30x78; number of piston rings: 3<br>HK<br>R 2.5 MO G6<br>R 2 MO<br>DSF 4 CR<br>→ <b>80 00040 1 1 ...</b><br>Top piston - Pay attention to top clearance, Ø 93,015= +0,50<br>+0,55<br>Ø 93,510= +0,44<br>+0,49<br>Ø 93,760= +0,41<br>+0,46 |
|--|-------------------|---|

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00040 1 1 000</b> | Ø93; STD; set: 1; [R G6 MO 2.5] [R IF MO 2] [DSF CR 4] |
|  | <b>4.05292.50.0</b>     | repair kit diaphragm; mechanical                       |

|           |  |                   |   |   |                      |    |       |       |       |      |
|-----------|--|-------------------|---|---|----------------------|----|-------|-------|-------|------|
| <b>18</b> |  | <b>93</b>         |   |   |                      |    |       |       |       |      |
|           | <b>CRD93 (PSA)</b>                               | 09.1981 → 09.1990 | D | 4 | 2500 cm <sup>3</sup> | 2V | 54 kW | 73 PS | 22,25 | - 92 |
|           | <b>J5 Bus (280P), J5 Platform/Chassis (280L)</b> |                   |   |   |                      |    |       |       |       |      |

|  |                     |                                  |
|--|---------------------|----------------------------------|
|  | <b>4.05292.50.0</b> | repair kit diaphragm; mechanical |
|--|---------------------|----------------------------------|

P




| 19 |  | 93  |  |
|----|--|---|--|
|    | CRD93L   | 09.1981 → 08.1990   | D A 4 2498 cm <sup>3</sup> 2V 70 kW 95 PS €22,25 - 92  |
|    | J5 Bus (280P), J5 Platform/Chassis (280L), J5 Van (280L) |   |  |
|    | 93 844 700   | Cylinder diameter: 93.015; KH: 52.75; MT: -7.4; GL: 95; piston pin: 30x78; number of piston rings: 3  |  |
|    |  | HK  |  |
|    |  | R 2.5 MO G6   |  |
|    |  | R 2 MO  |  |
|    |  | DSF 4 CR  |  |
|    |  | → 80 00040 1 1 ...  |  |
|    |  | Top piston - Pay attention to top clearance, Ø 93,015= +0,50  |  |
|    |  | +0,55   |  |
|    |  | Ø 93,510= +0,44   |  |
|    |  | +0,49   |  |
|    |  | Ø 93,760= +0,41   |  |
|    |  | +0,46   |  |
|    | 80 00040 1 1 000   | Ø93; STD; set: 1; [R G6 MO 2.5] [R IF MO 2] [DSF CR 4]  |  |
|    | MK-8H  | valve cotter; number of notches: 3; valve stem diameter: 8  | 81-1526 IN; 13.07/ x 8 x 54 G1                         |
|    | MK-9H  | valve cotter; number of notches: 3; valve stem diameter: 9  |  |
|    | 4.05292.50.0   | repair kit diaphragm; mechanical  |  |
| 20 |  | 93  |  |
|    | CRD93LS (U25/673)  | 09.1981 → 08.1990   | D A 4 2500 cm <sup>3</sup> 2V 70 kW 95 PS €22,5 - 92   |
|    | J5 Van (280L)  |   |  |
|    | MK-8H  | valve cotter; number of notches: 3; valve stem diameter: 8  | 81-1526 IN; 13.07/ x 8 x 54 G1                         |
|    | MK-9H  | valve cotter; number of notches: 3; valve stem diameter: 9  |  |
| 21 |  | 94  |  |
|    | XD2P94   | 07.1977 → 03.1980   | D 4 2304 cm <sup>3</sup> 2V 49 kW 67 PS €22,2 - 83     |
|    | J7 Bus, J7 Platform/Chassis, J7 Van                      |   |  |
|    | 50 005 814   |   |  |
| 22 |  | 94  |  |
|    | XD3P   | 07.1982 → 06.1987   | D 4 2498 cm <sup>3</sup> 2V 53-55 kW 72-75 PS €23 - 90 |
|    | J9 Bus, J9 Platform/Chassis, J9 Van                      |   |  |
|    | 93 625 600   | Cylinder diameter: 94; KH: 53.92; MT: -1.8; GL: 96.42; piston pin: 30x78.8; number of piston rings: 3 |  |
|    |  | R 2 CR G3   |  |
|    |  | M 2   |  |
|    |  | DSF 4 CR  |  |
|    |  | → 80 00041 1 0 ...  |  |
|    |  | cylinder head gasket piston protrusion:   |  |
|    |  | thickness   | more than less than                                    |
|    |  | 1,56  | +0,84  |
|    |  | 1,70  | +0,84  |
|    | 80 00041 1 0 000   | Ø94; STD; set: 1; [R G3 CR 2] [M 2] [DSF CR 4]  |  |
|    |  | 80 00041 1 0 040 94.40  |  |
|    | 89 033 190   | T - Dry cylinder liner; semi; A=97 C=99.5 L=170.6 H=3.9   |  |
|    | 77 101 618   | [Set] PL 0,30 Ø 54.721 / 58.737 / 29.000 / 1.992 St/A   |  |
|    |  | 77 101 628 0,50 / 77 101 608 STD  |  |
|    | KK-8H  | valve cotter; number of notches: 1; valve stem diameter: 8  | 81-5303 IN/EX; 14.05/ x 8.5 x 55 G1                    |
|    | 50 005 814   |   |  |
|    | cont...  |   |  |

P



4.05292.50.0

repair kit diaphragm; mechanical

|  |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. | kW    | PS    | Pos |
|---|---|------|--|-----------------|---|-------|-------|-------|-----|
|   |   |      |  |                 |   | Ratio |       |       |     |
| OM 616.936  | D | 4    | 90,9 x 92,4  | 2399            | 2   | 21    | 53    | 72    | 1   |
| OM 617.931  | D | 5    | 90,9 x 92,4  | 2998            | 2   | 21    | 59-65 | 80-88 | 2   |

P

|                            |                   | Pos        |   |   | Pos |
|----------------------------|-------------------|------------|---|---|-----|
|                            |                   |            |   |   |     |
| <b>G-MODELL Van (W460)</b> |                   |            |   |   |     |
| 240 GD (460.320,           | 03.1979 → 09.1987 | OM 616.936 | D | 1 |     |
| 460.321)                   |                   |            |   |   |     |
| 300 GD (460.322,           | 03.1979 → 08.1979 | OM 617.931 | D | 2 |     |
| 460.323)                   |                   |            |   |   |     |

| 1 |                                      | 90.9  |   |
|---|--------------------------------------|---|---|
|   | OM 616.936                           | 03.1979 → 09.1987   | D 4 2399 cm <sup>3</sup> 2V 53 kW 72 PS 21 - 92.4       |
|   | G-MODELL Van (W460)                  |   |   |
|   | 93 444 600                           | Cylinder diameter: 90.9; KH: 48.35; VT1: -1.15; MT: -8.85; GL: 81.85; piston pin: 26x74; number of piston rings: 3<br>93 444 620 91.50 / 93 444 630 91.70   |   |
|   | RTK                                  | R 3 MO G6   |   |
|   | R 2                                  | G1  |   |
|   | DSF 4 CR                             |   |   |
|   | → 80 00184 1 0 ..., 80 00184 1 1 ... |   |   |
|   | 80 00184 1 0 000                     | Ø90.9; 0.10; set: 1; [R G6 IF MO 3] [R G1 IF 2] [DSF CR 4]<br>80 00184 1 0 010 91.00 / 80 00184 1 0 060 91.50   |   |
|   | 80 00184 1 1 000                     | Ø90.9; 0.10; set: 1; [R G6 CR 3] [R G1 IF 2] [DSF CR 4]<br>80 00184 1 1 010 91.00 / 80 00184 1 1 035 91.25 / 80 00184 1 1 060 91.50   |   |
|   | 93 444 960                           | piston: 93444600; cylinder liner: 88681190  |   |
|   | 88 681 190                           | T - Dry cylinder liner; semi; A=94 C=96 L=158.4 H=4.7   |   |
|   | 78 616 610                           | [Pair] AS 0,10 Ø 78.250 / 91.250 // 2.250 St/A<br>78 616 620 0,20 / 78 616 600 STD  |   |
|   | 87 341 690                           | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |   |
|   | 87 489 610                           | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A<br>87 489 620 0,50 / 87 489 630 0,75 / 87 489 600 STD / 87 489 640 1,00   |   |
|   | 87 695 610                           | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br>87 695 620 0,50 / 87 695 630 0,75 / 87 695 600 STD / 87 695 640 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |   |
|   | 87 696 610                           | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br>87 696 620 0,50 / 87 696 630 0,75 / 87 696 600 STD / 87 696 640 1,00, If used in the older connecting rod the lubrication hole must be bored.  |   |
|   | 261117<br>2605                       | EX; 34.2 x 10 x 131.1 x A/S - Cr - 30° - 25 - III<br>IN; 40 x 10 x 131.5 x S - Cr - 30° - 25 - III  |   |
|   |                                      | 81-2604<br>81-2602  | EX; 14/ x 10 x 48.5 G1<br>IN; 14/ x 10 x 60 G1          |
| 2 |                                      | 90.9  |   |
|   | OM 617.931                           | 03.1979 → 08.1979   | D 5 2998 cm <sup>3</sup> 2V 59-65 kW 80-88 PS 21 - 92.4 |
|   | G-MODELL Van (W460)                  |   |   |
|   | 93 444 600                           | Cylinder diameter: 90.9; KH: 48.35; VT1: -1.15; MT: -8.85; GL: 81.85; piston pin: 26x74; number of piston rings: 3<br>93 444 620 91.50 / 93 444 630 91.70   |   |
|   | RTK                                  | R 3 MO G6   |   |
|   | R 2                                  | G1  |   |
|   | DSF 4 CR                             |   |   |
|   | → 80 00184 1 0 ..., 80 00184 1 1 ... |   |   |
|   | 80 00184 1 0 000                     | Ø90.9; 0.10; set: 1; [R G6 IF MO 3] [R G1 IF 2] [DSF CR 4]<br>80 00184 1 0 010 91.00 / 80 00184 1 0 060 91.50   |   |
|   | 80 00184 1 1 000                     | Ø90.9; 0.10; set: 1; [R G6 CR 3] [R G1 IF 2] [DSF CR 4]<br>80 00184 1 1 010 91.00 / 80 00184 1 1 035 91.25 / 80 00184 1 1 060 91.50   |   |
|   | 93 444 960                           | piston: 93444600; cylinder liner: 88681190  |   |
|   | 88 681 190                           | T - Dry cylinder liner; semi; A=94 C=96 L=158.4 H=4.7   |   |
|   | 78 616 610                           | [Pair] AS 0,10 Ø 78.250 / 91.250 // 2.250 St/A<br>78 616 620 0,20 / 78 616 600 STD  |   |
|   | 87 340 690                           | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |   |
|   | 87 488 610                           | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A<br>87 488 620 0,50 / 87 488 630 0,75 / 87 488 600 STD / 87 488 640 1,00   |   |
|   | 87 693 610                           | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br>87 693 620 0,50 / 87 693 630 0,75 / 87 693 600 STD / 87 693 640 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |   |
|   | 87 694 610                           | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br>87 694 620 0,50 / 87 694 630 0,75 / 87 694 600 STD / 87 694 640 1,00, If used in the older connecting rod the lubrication hole must be bored.  |   |
|   | 261117<br>2605                       | EX; 34.2 x 10 x 131.1 x A/S - Cr - 30° - 25 - III<br>IN; 40 x 10 x 131.5 x S - Cr - 30° - 25 - III  |   |
|   |                                      | 81-2604<br>81-2602  | EX; 14/ x 10 x 48.5 G1<br>IN; 14/ x 10 x 60 G1          |



# RENAULT

| Cyl.         | mm                 | cm <sup>3</sup> | Comp. Ratio | kW   | PS | Pos     |       |         |    |
|--------------|--------------------|-----------------|-------------|------|----|---------|-------|---------|----|
|              |                    |                 |             |      |    |         | €     |         |    |
| 688          | 712                | B 4             | 70 x 72     | 1108 | 2  | 9,5:1   | 25-35 | 34-48   | 4  |
| 688          | 713                | B 4             | 70 x 72     | 1108 | 2  | 9,5     | 33    | 45      | 5  |
| 688.01       |                    | B 4             | 70 x 72     | 1108 | 2  | 9       | 25-39 | 34-53   | 6  |
| 689          | 710                | B 4             | 65 x 72     | 956  | 2  | 9,25    | 31-32 | 42-44   | 3  |
| 800          | 705                | B 4             | 58 x 80     | 845  | 2  | 8       | 19-26 | 26-35   | 2  |
| 800          | 01, 710            | B 4             | 58 x 80     | 845  | 2  | 8       | 25-27 | 34-37   | 1  |
| 810          | 726                | B 4             | 73 x 77     | 1289 | 2  | 9,5     | 31-43 | 42-58   | 14 |
| 810.01       |                    | B 4             | 73 x 77     | 1289 | 2  | 8,5     | 26-32 | 37-44   | 15 |
| 810.02       |                    | B 4             | 73 x 77     | 1289 | 2  | 8,5     | 37    | 50      | 16 |
| 8140.61.2300 |                    | D 4             | 93 x 90     | 2445 | 2  | 21      | 52    | 71      | 32 |
| 8140.61.240  |                    | D (A) 4         | 93 x 90     | 2445 | 2  | 21:1    | 51    | 69      | 33 |
| 847          | 701, 722           | B 4             | 76 x 77     | 1397 | 2  | 9,25    | 35-47 | 48-64   | 18 |
| 847          | 700, 720           | B 4             | 76 x 77     | 1397 | 2  |         | 35-47 | 48-64   | 17 |
| 852          | 710, 720, 750      | D 4             | 86 x 89     | 2068 | 2  | 21,5    | 43-49 | 58-67   | 28 |
| A1M          | 707                | B 4             | 79 x 84     | 1647 | 2  | 8,3     | 48-49 | 65-67   | 25 |
| B1B          | 707                | B 4             | 58 x 80     | 845  | 2  | 8:1     | 21    | 29      | 2  |
| C1C          | 700                | B 4             | 65 x 72     | 956  | 2  | 9/9,2:1 | 30-32 | 41-44   | 3  |
| C1E          | 714, 718, 719      | B 4             | 70 x 72     | 1108 | 2  | 8,8     | 25-32 | 34-44   | 7  |
| C1E          | 726, 752, 754      | B 4             | 70 x 72     | 1108 | 2  |         | 33-34 | 45-46   | 9  |
| C1E          | 750                | B 4             | 70 x 72     | 1108 | 2  | 9,5     | 33-35 | 45-48   | 10 |
| C1E          | 715, 720           | B 4             | 70 x 72     | 1108 | 2  |         | 35    | 48      | 8  |
| C1G          | 700                | B 4             | 71,5 x 77   | 1237 | 2  | 9,25    | 40    | 54      | 11 |
| C1G          | 710                | B 4             | 71,5 x 77   | 1237 | 2  | 9,25    | 40    | 55      | 13 |
| C1G          | 702                | B 4             | 71,5 x 77   | 1237 | 2  | 9,25    | 40-44 | 54-60   | 12 |
| C1J          | 700                | B 4             | 76 x 77     | 1397 | 2  | 8,25    | 35-36 | 48-50   | 18 |
| C1J          | 715                | B 4             | 76 x 77     | 1397 | 2  | 9,25    | 44    | 60      | 19 |
| C1J          | 788                | B (LA) 4        | 76 x 77     | 1397 | 2  | 8       | 85-88 | 115-120 | 18 |
| C2J          | 730, 768           | B 4             | 76 x 77     | 1397 | 2  | 9,25    | 44-50 | 60-68   | 20 |
| C3J          | 700                | B 4             | 76 x 77     | 1397 | 2  | 9       | 43-44 | 58-60   | 21 |
| F1N          | 722                | B 4             | 81 x 83,5   | 1721 | 2  | 9,5     | 50    | 68      | 26 |
| F1N          | 724                | B 4             | 81 x 83,5   | 1721 | 2  | 9,5     | 50-51 | 68-69   | 27 |
| F8M          | 720                | D 4             | 78 x 83,5   | 1595 | 2  | 22,5    | 40    | 55      | 23 |
| F8M          | 730                | D 4             | 78 x 83,5   | 1595 | 2  | 22,5    | 40    | 55      | 24 |
| F8M          | 700                | D 4             | 78 x 83,5   | 1596 | 2  | 22,5    | 40    | 55      | 22 |
| J5R          | 722, 726, 728      | B 4             | 88 x 82     | 1995 | 2  | 9,2     | 58-60 | 79-82   | 31 |
| J5R          | 716                | B 4             | 88 x 82     | 1995 | 2  | 9,2     | 59-62 | 80-84   | 30 |
| J8S          | 711                | D 4             | 86 x 89     | 2068 | 2  | 21,5    | 49-53 | 67-72   | 29 |
| S8U          | 720, 722, 730, 731 | D 4             | 93 x 90     | 2445 | 2  |         | 50-53 | 68-72   | 34 |
| S8U          | 742                | D 4             | 93 x 92     | 2499 | 2  | 22      | 55    | 75      | 35 |

R



|   |  |  | Pos |   |                   |             | Pos  |
|---|--|--|-----|---|-------------------|-------------|------|
| <b>11 Hatchback Van (S37_)</b>                  |  |  |     | 1.6 4x4   | 01.1984 → 08.1986 | A1M 707     | B 25 |
| 1.1 (S371) 03.1983 → 06.1986 C1E 715 B 8        |  |  |     | 1.7   | 06.1986 → 04.1989 | F1N 724     | B 27 |
| 1.1 (S371) 03.1983 → 06.1986 C1E 720 B 8        |  |  |     | 2.0   | 06.1986 → 04.1989 | J5R 716     | B 30 |
| 1.2 (S37S) 10.1984 → 12.1988 C1G 700 B 11       |  |  |     | 2.0   | 06.1986 → 04.1989 | J5R 722     | B 31 |
| 1.2 (S37S) 10.1984 → 12.1988 C1G 710 B 13       |  |  |     | 2.0   | 06.1986 → 04.1989 | J5R 726     | B 31 |
| 1.4 (S372) 03.1983 → 09.1986 C1J 715 B 19       |  |  |     | 2.0 4x4   | 06.1986 → 04.1989 | J5R 716     | B 30 |
| 1.4 (S372) 03.1983 → 09.1986 C2J 730 B 20       |  |  |     | 2.0 4x4   | 06.1986 → 04.1989 | J5R 722     | B 31 |
| 1.4 (S373) 10.1985 → 12.1986 C2J 768 B 20       |  |  |     | 2.0 4x4   | 06.1986 → 04.1989 | J5R 726     | B 31 |
| 1.6 D (S374) 08.1983 → 12.1988 F8M 700 D 22     |  |  |     | 2.1 D   | 03.1985 → 04.1989 | 852 750     | D 28 |
| 1.6 D (S374) 08.1983 → 12.1988 F8M 720 D 23     |  |  |     | 2.1 D 4x4                                       | 05.1985 → 02.1989 | 852 750     | D 28 |
| 1.6 D (S374) 08.1983 → 12.1988 F8M 730 D 24     |  |  |     | <b>TRAFIC Bus (TXW)</b>                         |                   |             |      |
| <b>12 Estate Van</b>                            |  |  |     | 2.0   | 05.1989 → 08.1990 | J5R 726     | B 31 |
| 1.3 07.1975 → 04.1980 810.02 B 16               |  |  |     | <b>TRAFIC Platform/Chassis (P6)</b>             |                   |             |      |
| <b>18 Estate Van</b>                            |  |  |     | 1.4   | 03.1980 → 04.1989 | 847 700     | B 17 |
| 1.4 05.1979 → 07.1986 847 720 B 17              |  |  |     | 1.4   | 03.1980 → 04.1989 | C1J 700     | B 18 |
| 1.4 05.1979 → 07.1986 847 722 B 18              |  |  |     | 1.7   | 06.1986 → 04.1989 | F1N 722     | B 26 |
| 2.1 Diesel 11.1981 → 07.1986 852 710 D 28       |  |  |     | 2.0   | 03.1980 → 04.1989 | J5R 726     | B 31 |
| 2.1 Diesel 11.1981 → 07.1986 J8S 711 D 29       |  |  |     | 2.0 4x4   | 05.1985 → 02.1989 | J5R 716     | B 30 |
| <b>4 Box Body/MPV (R21_ , R23_)</b>             |  |  |     | 2.1 D   | 03.1980 → 04.1989 | 852 720     | D 28 |
| 0.8 (2106) 09.1966 → 12.1988 800 01 B 1         |  |  |     | 2.1 D   | 07.1980 → 04.1985 | 852 750     | D 28 |
| 0.8 (2391) 04.1983 → 07.1989 800 705 B 2        |  |  |     | 2.1 D 4x4                                       | 05.1985 → 02.1989 | 852 750     | D 28 |
| 0.8 (2391) 04.1983 → 07.1989 B1B 707 B 2        |  |  |     | 2.5 D   | 03.1980 → 04.1989 | 8140.61.240 | D 33 |
| 1.1 (2370, 210B) 10.1976 → 07.1989 688 712 B 4  |  |  |     | 2.5 D   | 12.1982 → 04.1989 | S8U 720     | D 34 |
| 1.1 (2370, 210B) 10.1976 → 07.1989 C1E 714 B 7  |  |  |     | 2.5 D   | 12.1982 → 04.1989 | S8U 722     | D 34 |
| 1.1 (2370, 210B) 10.1976 → 07.1989 C1E 718 B 7  |  |  |     | <b>TRAFIC Van (T1, T3, T4, T2)</b>              |                   |             |      |
| 1.1 (2370, 210B) 10.1976 → 07.1989 C1E 719 B 7  |  |  |     | 1.4   | 03.1980 → 04.1989 | 847 700     | B 17 |
| 1.1 (239B) 07.1982 → 05.1989 C1E 718 B 7        |  |  |     | 1.4   | 03.1980 → 04.1989 | 847 701     | B 18 |
| 1.1 (239B) 07.1982 → 05.1989 C1E 719 B 7        |  |  |     | 1.4   | 03.1980 → 04.1989 | C1J 700     | B 18 |
| <b>5 Hatchback Van (238_)</b>                   |  |  |     | 1.6   | 01.1984 → 06.1986 | A1M 707     | B 25 |
| 0.8 (2381) 10.1972 → 08.1984 800 710 B 1        |  |  |     | 1.6 4x4   | 08.1985 → 06.1986 | A1M 707     | B 25 |
| 1.0 (2382) 01.1972 → 12.1985 689 710 B 3        |  |  |     | 1.7   | 06.1986 → 04.1989 | F1N 724     | B 27 |
| 1.1 09.1980 → 12.1985 688 713 B 5               |  |  |     | 2.0   | 05.1985 → 02.1989 | J5R 716     | B 30 |
| 1.1 09.1980 → 12.1985 C1E 750 B 10              |  |  |     | 2.0   | 06.1986 → 04.1989 | J5R 716     | B 30 |
| 1.1 09.1980 → 12.1985 C1E 752 B 9               |  |  |     | 2.0   | 06.1986 → 04.1989 | J5R 722     | B 31 |
| 1.1 09.1980 → 12.1985 C1E 754 B 9               |  |  |     | 2.0   | 06.1986 → 04.1989 | J5R 726     | B 31 |
| 1.1 01.1981 → 12.1985 C1E 726 B 9               |  |  |     | 2.0 4x4   | 06.1986 → 04.1989 | J5R 716     | B 30 |
| 1.3 (2387) 09.1976 → 09.1979 810 726 B 14       |  |  |     | 2.0 4x4   | 06.1986 → 04.1989 | J5R 722     | B 31 |
| <b>ESTAFETTE (213_)</b>                         |  |  |     | 2.0 4x4   | 06.1986 → 04.1989 | J5R 726     | B 31 |
| 1.1 02.1962 → 12.1981 688.01 B 6                |  |  |     | 2.1 D   | 09.1980 → 04.1989 | 852 750     | D 28 |
| 1.3 08.1969 → 12.1981 810.01 B 15               |  |  |     | 2.1 D   | 05.1986 → 02.1989 | 852 750     | D 28 |
| <b>MASTER I Bus (T_)</b>                        |  |  |     | 2.1 D 4x4                                       | 11.1986 → 04.1989 | 852 750     | D 28 |
| 2.0 06.1985 → 10.1989 J5R 728 B 31              |  |  |     | <b>TRAFIC Van (TXX)</b>                         |                   |             |      |
| 2.4 D 09.1986 → 10.1989 S8U 731 D 34            |  |  |     | 2.0   | 05.1989 → 08.1990 | J5R 716     | B 30 |
| 28-35 2.4 D 08.1980 → 08.1989 8140.61.2300 D 32 |  |  |     | <b>MASTER I Platform/Chassis (P_)</b>           |                   |             |      |
| 28-35 2.4 D 08.1980 → 08.1989 S8U 731 D 34      |  |  |     | 2.5 D 05.1989 → 10.1989 S8U 742 D 35            |                   |             |      |
| <b>MASTER I Van (T_)</b>                        |  |  |     | <b>MASTER I Van (T_)</b>                        |                   |             |      |
| 2.4 D 07.1980 → 06.1983 S8U 731 D 34            |  |  |     | 2.4 D 07.1980 → 06.1983 S8U 731 D 34            |                   |             |      |
| 2.4 D 07.1983 → 08.1986 S8U 730 D 34            |  |  |     | 2.4 D 07.1983 → 08.1986 S8U 730 D 34            |                   |             |      |
| 28-35 2.4 D 08.1980 → 08.1989 8140.61.2300 D 32 |  |  |     | 28-35 2.4 D 08.1980 → 08.1989 8140.61.2300 D 32 |                   |             |      |
| 28-35 2.4 D 08.1980 → 08.1989 S8U 731 D 34      |  |  |     | 28-35 2.4 D 08.1980 → 08.1989 S8U 731 D 34      |                   |             |      |
| <b>SUPER 5 Hatchback Van (S40_)</b>             |  |  |     | <b>SUPER 5 Hatchback Van (S40_)</b>             |                   |             |      |
| 1.0 (S400) 10.1984 → 10.1988 C1C 700 B 3        |  |  |     | 1.0 (S400) 10.1984 → 10.1988 C1C 700 B 3        |                   |             |      |
| 1.2 07.1987 → 06.1989 C1G 702 B 12              |  |  |     | 1.2 07.1987 → 06.1989 C1G 702 B 12              |                   |             |      |
| 1.4 09.1985 → 07.1986 C3J 700 B 21              |  |  |     | 1.4 09.1985 → 07.1986 C3J 700 B 21              |                   |             |      |
| 1.4 06.1987 → 10.1987 C1J 788 B 18              |  |  |     | 1.4 06.1987 → 10.1987 C1J 788 B 18              |                   |             |      |
| <b>TRAFIC</b>                                   |  |  |     | <b>TRAFIC</b>                                   |                   |             |      |
| 2.4 D 01.1981 → 12.1986 S8U 730 D 34            |  |  |     | 2.4 D 01.1981 → 12.1986 S8U 730 D 34            |                   |             |      |
| 2.4 D 10.1981 → 01.1989 8140.61.240 D 33        |  |  |     | 2.4 D 10.1981 → 01.1989 8140.61.240 D 33        |                   |             |      |
| <b>TRAFIC Bus (T5, T6, T7)</b>                  |  |  |     | <b>TRAFIC Bus (T5, T6, T7)</b>                  |                   |             |      |
| 1.4 03.1980 → 04.1989 847 700 B 17              |  |  |     | 1.4 03.1980 → 04.1989 847 700 B 17              |                   |             |      |
| 1.4 03.1980 → 04.1989 847 701 B 18              |  |  |     | 1.4 03.1980 → 04.1989 847 701 B 18              |                   |             |      |
| 1.4 03.1980 → 04.1989 C1J 700 B 18              |  |  |     | 1.4 03.1980 → 04.1989 C1J 700 B 18              |                   |             |      |
| 1.6 01.1984 → 06.1986 A1M 707 B 25              |  |  |     | 1.6 01.1984 → 06.1986 A1M 707 B 25              |                   |             |      |

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|          |   |  |                      |                   |   |   |                      |                |                             |          |          |      |  |
|----------|---|--|----------------------|-------------------|---|---|----------------------|----------------|-----------------------------|----------|----------|------|--|
| <b>1</b> |   | <b>58</b>  |                      |                   |   |   |                      |                |                             |          |          |      |  |
|          |   | <b>800</b>   | <b>01, 710</b>       | 09.1966 → 12.1988 | B | 4 | 845 cm <sup>3</sup>  | 2V             | 25-27 kW                    | 34-37 PS | ⊗8       | - 80 |  |
|          |   | <b>4 Box Body/MPV (R21_, R23_), 5 Hatchback Van (238_)</b>   |                      |                   |   |   |                      |                |                             |          |          |      |  |
|          | <b>80 00226 1 1 000</b>                                     | ∅58; STD; set: 1; [R CR 1.75] [R 2] [DSF 3.5]  |                      |                   |   |   |                      |                |                             |          |          |      |  |
|          | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                      |                   |   |   |                      |                |                             |          |          |      |  |
| <b>2</b> |   | <b>58</b>  |                      |                   |   |   |                      |                |                             |          |          |      |  |
|          |   | <b>800</b>   | <b>705</b>           | 04.1983 → 07.1989 | B | 4 | 845 cm <sup>3</sup>  | 2V             | 19-26 kW                    | 26-35 PS | ⊗8       | - 80 |  |
|          |   | <b>B1B</b>   | <b>707</b>           | 04.1983 → 07.1989 | B | 4 | 845 cm <sup>3</sup>  | 2V             | 21 kW                       | 29 PS    | ⊗8:1     | - 80 |  |
|          | <b>4 Box Body/MPV (R21_, R23_)</b>                          |  |                      |                   |   |   |                      |                |                             |          |          |      |  |
|          | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                      |                   |   |   |                      |                |                             |          |          |      |  |
| <b>3</b> |   | <b>65</b>  |                      |                   |   |   |                      |                |                             |          |          |      |  |
|          |   | <b>689</b>   | <b>710</b>           | 01.1972 → 12.1985 | B | 4 | 956 cm <sup>3</sup>  | 2V             | 31-32 kW                    | 42-44 PS | ⊗9,25    | - 72 |  |
|          |   | <b>C1C</b>   | <b>700</b>           | 10.1984 → 10.1988 | B | 4 | 956 cm <sup>3</sup>  | 2V             | 30-32 kW                    | 41-44 PS | ⊗9/9,2:1 | - 72 |  |
|          | <b>5 Hatchback Van (238_), SUPER 5 Hatchback Van (S40_)</b> |  |                      |                   |   |   |                      |                |                             |          |          |      |  |
|          | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                      |                   |   |   |                      |                |                             |          |          |      |  |
| <b>4</b> |   | <b>70</b>  |                      |                   |   |   |                      |                |                             |          |          |      |  |
|          |   | <b>688</b>   | <b>712</b>           | 10.1976 → 07.1989 | B | 4 | 1108 cm <sup>3</sup> | 2V             | 25-35 kW                    | 34-48 PS | ⊗9,5:1   | - 72 |  |
|          |   | <b>4 Box Body/MPV (R21_, R23_)</b>   |                      |                   |   |   |                      |                |                             |          |          |      |  |
|          | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                      |                   |   |   |                      |                |                             |          |          |      |  |
| <b>5</b> |   | <b>70</b>  |                      |                   |   |   |                      |                |                             |          |          |      |  |
|          |   | <b>688</b>   | <b>713</b>           | 09.1980 → 12.1985 | B | 4 | 1108 cm <sup>3</sup> | 2V             | 33 kW                       | 45 PS    | ⊗9,5     | - 72 |  |
|          |   | <b>5 Hatchback Van (238_)</b>  |                      |                   |   |   |                      |                |                             |          |          |      |  |
|          | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                      |                   |   |   |                      |                |                             |          |          |      |  |
|          | <b>7.21744.50.0</b>   | fuel pump; mechanical  |                      |                   |   |   |                      |                |                             |          |          |      |  |
| <b>6</b> |   | <b>70</b>  |                      |                   |   |   |                      |                |                             |          |          |      |  |
|          |   | <b>688.01</b>  | <b>714, 718, 719</b> | 02.1962 → 12.1981 | B | 4 | 1108 cm <sup>3</sup> | 2V             | 25-39 kW                    | 34-53 PS | ⊗9       | - 72 |  |
|          |   | <b>ESTAFETTE (213_)</b>  |                      |                   |   |   |                      |                |                             |          |          |      |  |
|          | <b>80 00042 1 0 000</b>                                     | ∅70; STD; set: 1; [R G6 CR 1.75] [M 2] [G 3.5]   |                      |                   |   |   |                      |                |                             |          |          |      |  |
|          | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7   |                      |                   |   |   |                      | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |          |          |      |  |
|          | <b>MK-7H2</b>   | valve cotter; number of notches: 2; valve stem diameter: 7   |                      |                   |   |   |                      |                |                             |          |          |      |  |
| <b>7</b> |   | <b>70</b>  |                      |                   |   |   |                      |                |                             |          |          |      |  |
|          |   | <b>C1E</b>   | <b>714, 718, 719</b> | 10.1976 → 07.1989 | B | 4 | 1108 cm <sup>3</sup> | 2V             | 25-32 kW                    | 34-44 PS | ⊗8,8     | - 72 |  |
|          |   | <b>4 Box Body/MPV (R21_, R23_)</b>   |                      |                   |   |   |                      |                |                             |          |          |      |  |
|          | <b>KK-7H</b>  | valve cotter; number of notches: 1; valve stem diameter: 7   |                      |                   |   |   |                      | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |          |          |      |  |
|          | <b>MK-7H2</b>   | valve cotter; number of notches: 2; valve stem diameter: 7   |                      |                   |   |   |                      |                |                             |          |          |      |  |
|          | <b>7.21440.51.0</b>   | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |                      |                   |   |   |                      |                |                             |          |          |      |  |

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|           |                                     |  |   |   |                      |                |                             |          |            |
|-----------|-------------------------------------|--|---|---|----------------------|----------------|-----------------------------|----------|------------|
| <b>8</b>  |                                     | <b>70</b>  |   |   |                      |                |                             |          |            |
|           | <b>C1E</b>                          | <b>715, 720</b>  |   |   |                      |                |                             |          |            |
|           |                                     | 03.1983 → 06.1986  | B | 4 | 1108 cm <sup>3</sup> | 2V             | 35 kW                       | 48 PS    | - 72       |
|           | <b>11 Hatchback Van (S37_)</b>      |  |   |   |                      |                |                             |          |            |
|           | <b>80 00042 1 0 000</b>             | Ø70; STD; set: 1; [R G6 CR 1.75] [M 2] [G 3.5]   |   |   |                      |                |                             |          |            |
|           | <b>77 085 618</b>                   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |   |   |                      |                |                             |          |            |
|           | <b>KK-7H</b>                        | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |                      | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |          |            |
|           | <b>MK-7H2</b>                       | valve cotter; number of notches: 2; valve stem diameter: 7   |   |   |                      |                |                             |          |            |
|           | <b>7.21440.51.0</b>                 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |                |                             |          |            |
|           | <b>7.21780.50.0</b>                 | fuel pump; mechanical  |   |   |                      |                |                             |          |            |
| <b>9</b>  |                                     | <b>70</b>  |   |   |                      |                |                             |          |            |
|           | <b>C1E</b>                          | <b>726, 752, 754</b>   |   |   |                      |                |                             |          |            |
|           |                                     | 09.1980 → 12.1985  | B | 4 | 1108 cm <sup>3</sup> | 2V             | 33-34 kW                    | 45-46 PS | - 72       |
|           | <b>5 Hatchback Van (238_)</b>       |  |   |   |                      |                |                             |          |            |
|           | <b>KK-7H</b>                        | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |                      | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |          |            |
|           | <b>MK-7H2</b>                       | valve cotter; number of notches: 2; valve stem diameter: 7   |   |   |                      |                |                             |          |            |
| <b>10</b> |                                     | <b>70</b>  |   |   |                      |                |                             |          |            |
|           | <b>C1E</b>                          | <b>750</b>   |   |   |                      |                |                             |          |            |
|           |                                     | 09.1980 → 12.1985  | B | 4 | 1108 cm <sup>3</sup> | 2V             | 33-35 kW                    | 45-48 PS | ⊗9,5 - 72  |
|           | <b>5 Hatchback Van (238_)</b>       |  |   |   |                      |                |                             |          |            |
|           | <b>77 085 618</b>                   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |   |   |                      |                |                             |          |            |
|           | <b>KK-7H</b>                        | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |                      | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |          |            |
|           | <b>MK-7H2</b>                       | valve cotter; number of notches: 2; valve stem diameter: 7   |   |   |                      |                |                             |          |            |
| <b>11</b> |                                     | <b>71.5</b>  |   |   |                      |                |                             |          |            |
|           | <b>C1G</b>                          | <b>700</b>   |   |   |                      |                |                             |          |            |
|           |                                     | 10.1984 → 12.1988  | B | 4 | 1237 cm <sup>3</sup> | 2V             | 40 kW                       | 54 PS    | ⊗9,25 - 77 |
|           | <b>11 Hatchback Van (S37_)</b>      |  |   |   |                      |                |                             |          |            |
|           | <b>77 085 618</b>                   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |   |   |                      |                |                             |          |            |
|           | <b>87 845 618</b>                   | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |   |   |                      |                |                             |          |            |
|           | <b>KK-7H</b>                        | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |                      | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |          |            |
|           | <b>MK-7H2</b>                       | valve cotter; number of notches: 2; valve stem diameter: 7   |   |   |                      |                |                             |          |            |
|           | <b>7.21440.51.0</b>                 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                      |                |                             |          |            |
| <b>12</b> |                                     | <b>71.5</b>  |   |   |                      |                |                             |          |            |
|           | <b>C1G</b>                          | <b>702</b>   |   |   |                      |                |                             |          |            |
|           |                                     | 07.1987 → 06.1989  | B | 4 | 1237 cm <sup>3</sup> | 2V             | 40-44 kW                    | 54-60 PS | ⊗9,25 - 77 |
|           | <b>SUPER 5 Hatchback Van (S40_)</b> |  |   |   |                      |                |                             |          |            |
|           | <b>77 085 618</b>                   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |   |   |                      |                |                             |          |            |
|           | <b>87 845 618</b>                   | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |   |   |                      |                |                             |          |            |
|           | <b>KK-7H</b>                        | valve cotter; number of notches: 1; valve stem diameter: 7   |   |   |                      | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |          |            |
|           | <b>MK-7H2</b>                       | valve cotter; number of notches: 2; valve stem diameter: 7   |   |   |                      |                |                             |          |            |

|           |  |  |                   |   |   |                      |    |          |                |                             |      |  |
|-----------|--|--|-------------------|---|---|----------------------|----|----------|----------------|-----------------------------|------|--|
| <b>13</b> |  | <b>71.5</b>  |                   |   |   |                      |    |          |                |                             |      |  |
|           | <b>C1G</b>   | <b>710</b>   | 10.1984 → 12.1988 | B | 4 | 1237 cm <sup>3</sup> | 2V | 40 kW    | 55 PS          | ⊘9,25                       | - 77 |  |
|           | <b>11 Hatchback Van (S37_)</b>   |  |                   |   |   |                      |    |          |                |                             |      |  |
|           | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7   |                   |   |   |                      |    |          | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |      |  |
|           | <b>MK-7H2</b>  | valve cotter; number of notches: 2; valve stem diameter: 7   |                   |   |   |                      |    |          |                |                             |      |  |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off             |                   |   |   |                      |    |          |                |                             |      |  |
| <b>14</b> |  | <b>73</b>  |                   |   |   |                      |    |          |                |                             |      |  |
|           | <b>810</b>   | <b>726</b>   | 09.1976 → 09.1979 | B | 4 | 1289 cm <sup>3</sup> | 2V | 31-43 kW | 42-58 PS       | ⊘9,5                        | - 77 |  |
|           | <b>5 Hatchback Van (238_)</b>  |  |                   |   |   |                      |    |          |                |                             |      |  |
|           | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7   |                   |   |   |                      |    |          | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |      |  |
|           | <b>MK-7H2</b>  | valve cotter; number of notches: 2; valve stem diameter: 7   |                   |   |   |                      |    |          |                |                             |      |  |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off             |                   |   |   |                      |    |          |                |                             |      |  |
| <b>15</b> |  | <b>73</b>  |                   |   |   |                      |    |          |                |                             |      |  |
|           | <b>810.01</b>  | <b>726</b>   | 08.1969 → 12.1981 | B | 4 | 1289 cm <sup>3</sup> | 2V | 26-32 kW | 37-44 PS       | ⊘8,5                        | - 77 |  |
|           | <b>ESTAFETTE (213_)</b>  |  |                   |   |   |                      |    |          |                |                             |      |  |
|           | <b>87 845 618</b>  | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>             |                   |   |   |                      |    |          |                |                             |      |  |
|           | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7   |                   |   |   |                      |    |          | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |      |  |
|           | <b>MK-7H2</b>  | valve cotter; number of notches: 2; valve stem diameter: 7   |                   |   |   |                      |    |          |                |                             |      |  |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off             |                   |   |   |                      |    |          |                |                             |      |  |
| <b>16</b> |  | <b>73</b>  |                   |   |   |                      |    |          |                |                             |      |  |
|           | <b>810.02</b>  | <b>726</b>   | 07.1975 → 04.1980 | B | 4 | 1289 cm <sup>3</sup> | 2V | 37 kW    | 50 PS          | ⊘8,5                        | - 77 |  |
|           | <b>12 Estate Van</b>   |  |                   |   |   |                      |    |          |                |                             |      |  |
|           | <b>87 845 618</b>  | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b>             |                   |   |   |                      |    |          |                |                             |      |  |
|           | <b>KK-7H</b>   | valve cotter; number of notches: 1; valve stem diameter: 7   |                   |   |   |                      |    |          | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1 |      |  |
|           | <b>MK-7H2</b>  | valve cotter; number of notches: 2; valve stem diameter: 7   |                   |   |   |                      |    |          |                |                             |      |  |
|           | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off             |                   |   |   |                      |    |          |                |                             |      |  |
| <b>R</b>  | <b>17</b>  |  | <b>76</b>         |   |   |                      |    |          |                |                             |      |  |
|           | <b>847</b>   | <b>700, 720</b>  | 05.1979 → 04.1989 | B | 4 | 1397 cm <sup>3</sup> | 2V | 35-47 kW | 48-64 PS       |                             | - 77 |  |
|           | <b>18 Estate Van, TRAFIC Bus (T5, T6, T7), TRAFIC Platform/Chassis (P6), TRAFIC Van (T1, T3, T4, T2)</b> |  |                   |   |   |                      |    |          |                |                             |      |  |
|           | <b>93 696 600</b>  | Cylinder diameter: 76; KH: 37.5; GL: 64; piston pin: 20x64; number of piston rings: 3<br>SLF 4 CR<br>→ <b>80 00230 1 0 ...</b> |                   |   |   |                      |    |          |                |                             |      |  |
|           | <b>80 00230 1 0 000</b>  | Ø76; STD; set: 1; [R G6 CR 1.75] [M 2] [SLF CR 3.947]  |                   |   |   |                      |    |          |                |                             |      |  |
|           | <b>93 696 960</b>  | piston: 93696600; cylinder liner: 89060110   |                   |   |   |                      |    |          |                |                             |      |  |
|           | <b>89 060 110</b>  | N - Wet cylinder liner; finished; A=80.55 C=90.2 L=134 H=95  |                   |   |   |                      |    |          |                |                             |      |  |
| cont...   |  |  |                   |   |   |                      |    |          |                |                             |      |  |

|  |                     |  |  |  |
|--|---------------------|--|--|--|
|  | <b>77 085 618</b>   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628</b> 0,50 / <b>77 085 638</b> 0,75 / <b>77 085 608</b> STD |  |  |
|  | <b>87 845 618</b>   | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628</b> 0,50 / <b>87 845 638</b> 0,75 / <b>87 845 608</b> STD |  |  |
|  | <b>KK-7H</b>        | valve cotter; number of notches: 1; valve stem diameter: 7   |  | <b>81-5115</b> IN/EX; 11.14/ x 7 x 41.5 G1 |
|  | <b>MK-7H2</b>       | valve cotter; number of notches: 2; valve stem diameter: 7   |  |  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off               |  |  |

|           |  |  |  |  |
|-----------|--|--|--|--|
| <b>18</b> |  | <b>76</b>  |  |  |
|           | <b>847</b>   | <b>701, 722</b>  |  |  |
|           | <b>C1J</b>   | 05.1979 → 04.1989 B 4 1397 cm <sup>3</sup> 2V 35-47 kW 48-64 PS ⌀9,25 - 77   |  |  |
|           | <b>C1J</b>   | <b>788</b>   |  |  |
|           | <b>C1J</b>   | 06.1987 → 10.1987 B LA 4 1397 cm <sup>3</sup> 2V 85-88 kW 115-120 PS ⌀8 - 77 |  |  |
|           |  | <b>700</b>   |  |  |
|           |  | 03.1980 → 04.1989 B 4 1397 cm <sup>3</sup> 2V 35-36 kW 48-50 PS ⌀8,25 - 77   |  |  |
|           | <b>18 Estate Van, SUPER 5 Hatchback Van (S40_), TRAFIC Bus (T5, T6, T7), TRAFIC Platform/Chassis (P6), TRAFIC Van (T1, T3, T4, T2)</b> |  |  |  |

|  |                     |  |  |  |
|--|---------------------|--|--|--|
|  | <b>77 085 618</b>   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628</b> 0,50 / <b>77 085 638</b> 0,75 / <b>77 085 608</b> STD |  |  |
|  | <b>87 845 618</b>   | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628</b> 0,50 / <b>87 845 638</b> 0,75 / <b>87 845 608</b> STD |  |  |
|  | <b>KK-7H</b>        | valve cotter; number of notches: 1; valve stem diameter: 7   |  | <b>81-5115</b> IN/EX; 11.14/ x 7 x 41.5 G1 |
|  | <b>MK-7H2</b>       | valve cotter; number of notches: 2; valve stem diameter: 7   |  |  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off               |  |  |

|           |                                |  |  |  |
|-----------|--------------------------------|--|--|--|
| <b>19</b> |                                | <b>76</b>  |  |  |
|           | <b>C1J</b>                     | <b>715</b>   |  |  |
|           |                                | 03.1983 → 09.1986 B 4 1397 cm <sup>3</sup> 2V 44 kW 60 PS ⌀9,25 - 77 |  |  |
|           | <b>11 Hatchback Van (S37_)</b> |  |  |  |

|  |                         |  |  |  |
|--|-------------------------|--|--|--|
|  | <b>93 696 600</b>       | Cylinder diameter: 76; KH: 37.5; GL: 64; piston pin: 20x64; number of piston rings: 3<br>SLF 4 CR<br>→ <b>80 00230 1 0 ...</b>   |  |  |
|  | <b>80 00230 1 0 000</b> | Ø76; STD; set: 1; [R G6 CR 1.75] [M 2] [SLF CR 3.947]  |  |  |
|  | <b>93 696 960</b>       | piston: 93696600; cylinder liner: 89060110   |  |  |
|  | <b>89 060 110</b>       | N - Wet cylinder liner; finished; A=80.55 C=90.2 L=134 H=95  |  |  |
|  | <b>77 085 618</b>       | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628</b> 0,50 / <b>77 085 638</b> 0,75 / <b>77 085 608</b> STD |  |  |
|  | <b>87 845 618</b>       | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628</b> 0,50 / <b>87 845 638</b> 0,75 / <b>87 845 608</b> STD |  |  |
|  | <b>KK-7H</b>            | valve cotter; number of notches: 1; valve stem diameter: 7   |  | <b>81-5115</b> IN/EX; 11.14/ x 7 x 41.5 G1 |
|  | <b>MK-7H2</b>           | valve cotter; number of notches: 2; valve stem diameter: 7   |  |  |
|  | <b>7.21440.51.0</b>     | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off               |  |  |
|  | <b>7.21780.50.0</b>     | fuel pump; mechanical  |  |  |

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|           |                                     |  |   |                |  |    |          |          |      |        |  |
|-----------|-------------------------------------|--|---|----------------|--|----|----------|----------|------|--------|--|
| <b>20</b> |                                     | <b>76</b>  |   |                |  |    |          |          |      |        |  |
|           | <b>C2J</b>                          | <b>730, 768</b>  |   |                |  |    |          |          |      |        |  |
|           |                                     | 03.1983 → 12.1986  | B | 4              | 1397 cm <sup>3</sup>                                       | 2V | 44-50 kW | 60-68 PS | 9,25 | - 77   |  |
|           | <b>11 Hatchback Van (S37_)</b>      |  |   |                |  |    |          |          |      |        |  |
|           | <b>77 085 618</b>                   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |   |                |  |    |          |          |      |        |  |
|           | <b>87 845 618</b>                   | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |   |                |  |    |          |          |      |        |  |
|           | <b>KK-7H</b>                        | valve cotter; number of notches: 1; valve stem diameter: 7   |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1                                |    |          |          |      |        |  |
|           | <b>MK-7H2</b>                       | valve cotter; number of notches: 2; valve stem diameter: 7   |   |                |  |    |          |          |      |        |  |
|           | <b>7.21440.51.0</b>                 | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |                |  |    |          |          |      |        |  |
|           | <b>7.21780.50.0</b>                 | fuel pump; mechanical  |   |                |  |    |          |          |      |        |  |
| <b>21</b> |                                     | <b>76</b>  |   |                |  |    |          |          |      |        |  |
|           | <b>C3J</b>                          | <b>700</b>   |   |                |  |    |          |          |      |        |  |
|           |                                     | 09.1985 → 07.1986  | B | 4              | 1397 cm <sup>3</sup>                                       | 2V | 43-44 kW | 58-60 PS | 9    | - 77   |  |
|           | <b>SUPER 5 Hatchback Van (S40_)</b> |  |   |                |  |    |          |          |      |        |  |
|           | <b>77 085 618</b>                   | [Set] HL 0,25 Ø 54.555 / 58.731 / 19.500 / 2.076 St/A<br><b>77 085 628 0,50 / 77 085 638 0,75 / 77 085 608 STD</b> |   |                |  |    |          |          |      |        |  |
|           | <b>87 845 618</b>                   | [Set] PL 0,25 Ø 43.730 / 47.617 / 17.500 / 1.931 St/A<br><b>87 845 628 0,50 / 87 845 638 0,75 / 87 845 608 STD</b> |   |                |  |    |          |          |      |        |  |
|           | <b>KK-7H</b>                        | valve cotter; number of notches: 1; valve stem diameter: 7   |   | <b>81-5115</b> | IN/EX; 11.14/ x 7 x 41.5 G1                                |    |          |          |      |        |  |
|           | <b>MK-7H2</b>                       | valve cotter; number of notches: 2; valve stem diameter: 7   |   |                |  |    |          |          |      |        |  |
| <b>22</b> |                                     | <b>78</b>  |   |                |  |    |          |          |      |        |  |
|           | <b>F8M</b>                          | <b>700</b>   |   |                |  |    |          |          |      |        |  |
|           |                                     | 08.1983 → 12.1988  | D | 4              | 1596 cm <sup>3</sup>                                       | 2V | 40 kW    | 55 PS    | 22,5 | - 83.5 |  |
|           | <b>11 Hatchback Van (S37_)</b>      |  |   |                |  |    |          |          |      |        |  |
|           | <b>80 00231 1 0 000</b>             | Ø78; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]   |   |                |  |    |          |          |      |        |  |
|           | <b>78 859 608</b>                   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |                |  |    |          |          |      |        |  |
|           | <b>77 089 618</b>                   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |   |                |  |    |          |          |      |        |  |
|           | <b>77 090 618</b>                   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |   |                |  |    |          |          |      |        |  |
|           | <b>517963</b>                       | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |   | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |    |          |          |      |        |  |
|           | <b>50 006 275</b>                   | CAM, chilled cast iron   |   |                |  |    |          |          |      |        |  |
|           | <b>50 005 301</b>                   | mechanical   |   |                |  |    |          |          |      |        |  |
|           | <b>50 006 459</b>                   | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |   |                |  |    |          |          |      |        |  |
| <b>23</b> |                                     | <b>78</b>  |   |                |  |    |          |          |      |        |  |
|           | <b>F8M</b>                          | <b>720</b>   |   |                |  |    |          |          |      |        |  |
|           |                                     | 08.1983 → 12.1988  | D | 4              | 1595 cm <sup>3</sup>                                       | 2V | 40 kW    | 55 PS    | 22,5 | - 83.5 |  |
|           | <b>11 Hatchback Van (S37_)</b>      |  |   |                |  |    |          |          |      |        |  |
|           | <b>80 00231 1 0 000</b>             | Ø78; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]   |   |                |  |    |          |          |      |        |  |
|           | <b>78 859 608</b>                   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |   |                |  |    |          |          |      |        |  |
|           | <b>77 089 618</b>                   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |   |                |  |    |          |          |      |        |  |
|           | <b>77 090 618</b>                   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |   |                |  |    |          |          |      |        |  |
|           | <b>517963</b>                       | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |   | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |    |          |          |      |        |  |
| cont...   |                                     |  |   |                |  |    |          |          |      |        |  |







|           |   |  |  |            |                   |    |   |                      |    |              |  |       |                    |
|-----------|---|--|--|------------|-------------------|----|---|----------------------|----|--------------|--|-------|--------------------|
|           | <b>50 006 275</b>   | CAM, chilled cast iron   |  |            |                   |    |   |                      |    |              |  |       |                    |
|           | <b>50 006 459</b>   | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |  |            |                   |    |   |                      |    |              |  |       |                    |
| <b>24</b> |   | <b>78</b>  | <b>F8M</b>                             | <b>730</b> | 08.1983 → 12.1988 | D  | 4 | 1595 cm <sup>3</sup> | 2V | 40 kW        | 55 PS  | ⊗22,5 | - 83.5             |
|           | <b>11 Hatchback Van (S37_)</b>                              |  |  |            |                   |    |   |                      |    |              |  |       |                    |
|           | <b>90 468 800</b>   | Cylinder diameter: 78; KH: 47.25; MT: -1.5; GL: 74.5; piston pin: 24x66.5; number of piston rings: 3 | R                                      | 2          | CR                | G6 |   |                      |    |              |  |       |                    |
|           |   |  | M                                      | 2          |                   |    |   |                      |    |              |  |       |                    |
|           |   |  | DSF                                    | 3          | CR                |    |   |                      |    |              |  |       |                    |
|           |   |  | → <b>80 00231 1 0 ...</b>              |            |                   |    |   |                      |    |              |  |       |                    |
|           |   |  | cylinder head gasketpiston protrusion: |            |                   |    |   |                      |    |              |  |       |                    |
|           |   |  | thickness                              |            |                   |    |   |                      |    |              |  |       | more thanless than |
|           |   |  | 1,65 mm                                |            |                   |    |   |                      |    |              |  |       | + 0,885            |
|           |   |  | 1,75 mm                                |            |                   |    |   |                      |    |              |  |       | + 0,885 + 0,985    |
|           |   |  | 1,85 mm                                |            |                   |    |   |                      |    |              |  |       | + 0,985 + 1,085    |
|           | <b>80 00231 1 0 000</b>                                     | Ø78; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]   |  |            |                   |    |   |                      |    |              |  |       |                    |
|           | <b>78 859 608</b>   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |  |            |                   |    |   |                      |    |              |  |       |                    |
|           | <b>77 089 618</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A  |  |            |                   |    |   |                      |    |              |  |       |                    |
|           |   | <b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b>  |  |            |                   |    |   |                      |    |              |  |       |                    |
|           | <b>77 090 618</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A  |  |            |                   |    |   |                      |    |              |  |       |                    |
|           |   | <b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b>  |  |            |                   |    |   |                      |    |              |  |       |                    |
|           | <b>517963</b>   | EX; 31.6 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |  |            |                   |    |   |                      |    |              |  |       |                    |
|           |   |  |  |            |                   |    |   |                      |    | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |       |                    |
|           | <b>50 006 275</b>   | CAM, chilled cast iron   |  |            |                   |    |   |                      |    |              |  |       |                    |
|           | <b>50 006 459</b>   | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |  |            |                   |    |   |                      |    |              |  |       |                    |
| <b>25</b> |   | <b>79</b>  | <b>A1M</b>                             | <b>707</b> | 01.1984 → 08.1986 | B  | 4 | 1647 cm <sup>3</sup> | 2V | 48-49 kW     | 65-67 PS   | ⊗8,3  | - 84               |
|           | <b>TRAFIC Bus (T5, T6, T7), TRAFIC Van (T1, T3, T4, T2)</b> |  |  |            |                   |    |   |                      |    |              |  |       |                    |
|           | <b>77 091 608</b>   | [Set] HL STD Ø 54.813 / 58.731 / 20.500 / 1.951 St/A   |  |            |                   |    |   |                      |    |              |  |       |                    |
|           | <b>77 123 608</b>   | [Set] PL STD Ø 48.020 / 51.587 / 21.750 / 1.769 St/A   |  |            |                   |    |   |                      |    |              |  |       |                    |
| <b>26</b> |   | <b>81</b>  | <b>F1N</b>                             | <b>722</b> | 06.1986 → 04.1989 | B  | 4 | 1721 cm <sup>3</sup> | 2V | 50 kW        | 68 PS  | ⊗9,5  | - 83.5             |
|           | <b>TRAFIC Platform/Chassis (P6)</b>                         |  |  |            |                   |    |   |                      |    |              |  |       |                    |
|           | <b>80 00233 1 0 000</b>                                     | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |  |            |                   |    |   |                      |    |              |  |       |                    |
|           | <b>78 859 608</b>   | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |  |            |                   |    |   |                      |    |              |  |       |                    |
|           | <b>77 089 618</b>   | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A  |  |            |                   |    |   |                      |    |              |  |       |                    |
|           |   | <b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b>  |  |            |                   |    |   |                      |    |              |  |       |                    |
|           | <b>77 090 618</b>   | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A  |  |            |                   |    |   |                      |    |              |  |       |                    |
|           |   | <b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b>  |  |            |                   |    |   |                      |    |              |  |       |                    |
|           | <b>517981</b>   | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |  |            |                   |    |   |                      |    |              |  |       |                    |
|           |   |  |  |            |                   |    |   |                      |    | <b>KK-8H</b> | valve cotter; number of notches: 1; valve stem diameter: 8 |       |                    |
|           | <b>81-5117</b>  | EX; 13.14/ x 8 x 49 G1   |  |            |                   |    |   |                      |    |              |  |       |                    |
|           | <b>50 005 865</b>   |  |  |            |                   |    |   |                      |    |              |  |       |                    |
|           | <b>50 006 459</b>   | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |  |            |                   |    |   |                      |    |              |  |       |                    |




|           |  |  |            |   |                      |    |          |          |      |                   |   |
|-----------|--|--|------------|---|----------------------|----|----------|----------|------|-------------------|---|
| <b>27</b> |  | <b>81</b>  |            |   |                      |    |          |          |      |                   |   |
|           | <b>F1N</b>   | <b>724</b>   |            |   |                      |    |          |          |      |                   |   |
|           |  | 06.1986 → 04.1989  | B          | 4 | 1721 cm <sup>3</sup> | 2V | 50-51 kW | 68-69 PS | 9,5  | - 83.5            |   |
|           | <b>TRAFIC Bus (T5, T6, T7), TRAFIC Van (T1, T3, T4, T2)</b>  |  |            |   |                      |    |          |          |      |                   |   |
|           | <b>80 00233 1 0 000</b>  | Ø81; STD; set: 1; [R G6 CR 1.75] [M 2] [DSF CR 3]  |            |   |                      |    |          |          |      |                   |   |
|           | <b>78 859 608</b>  | [Pair] AS STD Ø 60.750 / 79.750 // 2.350 St/A  |            |   |                      |    |          |          |      |                   |   |
|           | <b>77 089 618</b>  | [Set] PL 0,25 Ø 47.770 / 51.587 / 20.500 / 1.893 St/A<br><b>77 089 628 0,50 / 77 089 638 0,75 / 77 089 608 STD</b> |            |   |                      |    |          |          |      |                   |   |
|           | <b>77 090 618</b>  | [Set] HL 0,25 Ø 54.545 / 58.731 / 18.500 / 2.070 St/A<br><b>77 090 628 0,50 / 77 090 638 0,75 / 77 090 608 STD</b> |            |   |                      |    |          |          |      |                   |   |
|           | <b>517981</b>  | EX; 32.5 x 8 x 111.3 x A/S - - 45° - VS - 1 - III  |            |   |                      |    |          |          |      | <b>KK-8H</b>      | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|           | <b>81-5117</b>   | EX; 13.14/ x 8 x 49 G1   |            |   |                      |    |          |          |      |                   |   |
|           | <b>50 005 301</b>  | mechanical   |            |   |                      |    |          |          |      | <b>50 005 865</b> |   |
|           | <b>7.21776.50.0</b>  | fuel pump; mechanical  |            |   |                      |    |          |          |      |                   |   |
|           | <b>50 006 459</b>  | mechanical; height: 28.5; Outer Ø: 35; length: 28.5  |            |   |                      |    |          |          |      |                   |   |
| <b>28</b> |  | <b>86</b>  |            |   |                      |    |          |          |      |                   |   |
|           | <b>852</b>   | <b>710, 720, 750</b>   |            |   |                      |    |          |          |      |                   |   |
|           |  | 03.1980 → 04.1989  | D          | 4 | 2068 cm <sup>3</sup> | 2V | 43-49 kW | 58-67 PS | 21,5 | - 89              |   |
|           | <b>18 Estate Van, TRAFIC Bus (T5, T6, T7), TRAFIC Platform/Chassis (P6), TRAFIC Van (T1, T3, T4, T2)</b>                       |  |            |   |                      |    |          |          |      |                   |   |
|           | <b>78 860 618</b>  | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608 STD</b>  |            |   |                      |    |          |          |      |                   |   |
|           | <b>77 103 628</b>  | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot.                                   |            |   |                      |    |          |          |      |                   |   |
|           | <b>515319</b>  | IN; 40.3 x 8 x 111.6 x S - - 45° - VS - 1 - III  |            |   |                      |    |          |          |      | <b>KK-8H</b>      | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>29</b> |  | <b>86</b>  |            |   |                      |    |          |          |      |                   |   |
|           | <b>J8S</b>   | <b>711</b>   |            |   |                      |    |          |          |      |                   |   |
|           |  | 11.1981 → 07.1986  | D          | 4 | 2068 cm <sup>3</sup> | 2V | 49-53 kW | 67-72 PS | 21,5 | - 89              |   |
|           | <b>18 Estate Van</b>   |  |            |   |                      |    |          |          |      |                   |   |
|           | <b>80 00234 1 0 000</b>  | Ø86; STD; set: 1; [R G6 MO 2] [M 2] [DSF CR 4]   |            |   |                      |    |          |          |      |                   |   |
|           | <b>78 860 618</b>  | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608 STD</b>  |            |   |                      |    |          |          |      |                   |   |
|           | <b>77 103 628</b>  | [Set] PL 0,50 Ø 55.786 / 60.000 / 20.750 / 2.092 St/A, Upper half with 32° slot.                                   |            |   |                      |    |          |          |      |                   |   |
|           | <b>515319</b>  | IN; 40.3 x 8 x 111.6 x S - - 45° - VS - 1 - III  |            |   |                      |    |          |          |      | <b>KK-8H</b>      | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
| <b>R</b>  | <b>30</b>  |  | <b>88</b>  |   |                      |    |          |          |      |                   |   |
|           |  | <b>J5R</b>   | <b>716</b> |   |                      |    |          |          |      |                   |   |
|           |  | 05.1985 → 08.1990  | B          | 4 | 1995 cm <sup>3</sup> | 2V | 59-62 kW | 80-84 PS | 9,2  | - 82              |   |
|           | <b>TRAFIC Bus (T5, T6, T7), TRAFIC Platform/Chassis (P6), TRAFIC Van (T1, T3, T4, T2), TRAFIC Van (TXX)</b>                    |  |            |   |                      |    |          |          |      |                   |   |
|           | <b>78 860 618</b>  | [Pair] AS 0,05 Ø 71.450 / 87.840 // 2.900 St/B<br><b>78 860 608 STD</b>  |            |   |                      |    |          |          |      |                   |   |
|           | <b>77 092 628</b>  | [Set] PL 0,50 Ø 51.786 / 56.000 / 18.750 / 2.092 St/A, Upper half with 32° slot., mot. 123 093 →                   |            |   |                      |    |          |          |      |                   |   |
|           | <b>538930</b>  | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III   |            |   |                      |    |          |          |      | <b>KK-8H</b>      | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|           | <b>536226</b>  | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III   |            |   |                      |    |          |          |      |                   |   |
| <b>31</b> |  | <b>88</b>  |            |   |                      |    |          |          |      |                   |   |
|           | <b>J5R</b>   | <b>722, 726, 728</b>   |            |   |                      |    |          |          |      |                   |   |
|           |  | 03.1980 → 08.1990  | B          | 4 | 1995 cm <sup>3</sup> | 2V | 58-60 kW | 79-82 PS | 9,2  | - 82              |   |
|           | <b>MASTER I Bus (T_), TRAFIC Bus (T5, T6, T7), TRAFIC Bus (TXW), TRAFIC Platform/Chassis (P6), TRAFIC Van (T1, T3, T4, T2)</b> |  |            |   |                      |    |          |          |      |                   |   |
|           | <b>538930</b>  | EX; 37 x 8 x 111.3 x A/S - Cr - 45° - VS - 1 - III   |            |   |                      |    |          |          |      | <b>KK-8H</b>      | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |
|           | <b>536226</b>  | IN; 43.9 x 8 x 112 x S - - 30° - 1 - III   |            |   |                      |    |          |          |      |                   |   |








|           |   |   |     |                      |                      |          |              |   |       |      |  |  |
|-----------|---|---|-----|----------------------|----------------------|----------|--------------|---|-------|------|--|--|
| <b>32</b> |   | <b>93</b>   |     |                      |                      |          |              |   |       |      |  |  |
|           | <b>8140.61.2300</b>   | 08.1980 → 08.1989   | D   | 4                    | 2445 cm <sup>3</sup> | 2V       | 52 kW        | 71 PS   | ⊗21   | - 90 |  |  |
|           | <b>MASTER I Bus (T_), MASTER I Van (T_)</b>                                       |   |     |                      |                      |          |              |   |       |      |  |  |
|           | <b>89 183 190</b>   | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5   |     |                      |                      |          |              |   |       |      |  |  |
|           | <b>77 153 690</b>   | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |     |                      |                      |          |              |   |       |      |  |  |
|           | <b>77 154 610</b>   | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |     |                      |                      |          |              |   |       |      |  |  |
|           | <b>77 155 610</b>   | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap, 10.1982→   |     |                      |                      |          |              |   |       |      |  |  |
|           | <b>17063</b>  | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III   |     |                      |                      |          | <b>RK-8</b>  | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |       |      |  |  |
|           | <b>171120</b>   | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |     |                      |                      |          | <b>RK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |       |      |  |  |
|           | <b>81-17114</b>   | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket   |     |                      |                      |          |              |   |       |      |  |  |
| <b>33</b> |   | <b>93</b>   |     |                      |                      |          |              |   |       |      |  |  |
|           | <b>8140.61.240</b>  | 03.1980 → 04.1989   | D A | 4                    | 2445 cm <sup>3</sup> | 2V       | 51 kW        | 69 PS   | ⊗21:1 | - 90 |  |  |
|           | <b>TRAFIC, TRAFIC Platform/Chassis (P6)</b>                                       |   |     |                      |                      |          |              |   |       |      |  |  |
|           | <b>89 183 190</b>   | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5   |     |                      |                      |          |              |   |       |      |  |  |
|           | <b>17063</b>  | EX; 34.5 x 8 x 122 x A/S - Cr - 45° - 9 - III   |     |                      |                      |          | <b>RK-8</b>  | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |       |      |  |  |
|           | <b>171120</b>   | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |     |                      |                      |          | <b>RK-8H</b> | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |       |      |  |  |
|           | <b>81-17114</b>   | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket   |     |                      |                      |          |              |   |       |      |  |  |
| <b>34</b> |   | <b>93</b>   |     |                      |                      |          |              |   |       |      |  |  |
|           | <b>S8U</b>  | <b>720, 722, 730, 731</b>   |     |                      |                      |          |              |   |       |      |  |  |
|           | 07.1980 → 10.1989   | D   | 4   | 2445 cm <sup>3</sup> | 2V                   | 50-53 kW | 68-72 PS     | - 90  |       |      |  |  |
|           | <b>MASTER I Bus (T_), MASTER I Van (T_), TRAFIC, TRAFIC Platform/Chassis (P6)</b> |   |     |                      |                      |          |              |   |       |      |  |  |
|           | <b>89 183 190</b>   | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5   |     |                      |                      |          |              |   |       |      |  |  |
|           | <b>77 153 690</b>   | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |     |                      |                      |          |              |   |       |      |  |  |
|           | <b>77 154 610</b>   | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |     |                      |                      |          |              |   |       |      |  |  |
|           | <b>77 155 610</b>   | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap, <b>S8U 730: 2.4 D</b> : 10.1982→, <b>S8U 731: 28-35 2.4 D, 2.4 D, 28-35 2.4 D</b> : 10.1982→ |     |                      |                      |          |              |   |       |      |  |  |
|           | <b>50 009 280</b>   | length: 157; Large connecting rod eye bore diameter: 60.34; Small connecting rod eye diameter: 32.01; Width big end: 30.75; Width small end: 30.75; trapezoidal connecting rod; sawed   |     |                      |                      |          |              |   |       |      |  |  |
|           | <b>171120</b>   | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |     |                      |                      |          | <b>RK-8</b>  | valve cotter; number of notches: 1;<br>valve stem diameter: 8 |       |      |  |  |
|           | <b>81-17114</b>   | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket   |     |                      |                      |          |              |   |       |      |  |  |
| <b>35</b> |   | <b>93</b>   |     |                      |                      |          |              |   |       |      |  |  |
|           | <b>S8U</b>  | <b>742</b>  |     |                      |                      |          |              |   |       |      |  |  |
|           | 05.1989 → 10.1989   | D   | 4   | 2499 cm <sup>3</sup> | 2V                   | 55 kW    | 75 PS        | ⊗22   | - 92  |      |  |  |
|           | <b>MASTER I Platform/Chassis (P_)</b>   |   |     |                      |                      |          |              |   |       |      |  |  |
|           | <b>80 00069 1 0 000</b>   | Ø93; STD; set: 1; [R G6 CR 3] [N MO 2] [DSF CR 3]<br><b>80 00069 1 0 040</b> 93.40  |     |                      |                      |          |              |   |       |      |  |  |
|           | <b>89 183 190</b>   | T - Dry cylinder liner; semi; A=96 C=98.9 L=167.3 H=5   |     |                      |                      |          |              |   |       |      |  |  |
|           | <b>77 153 690</b>   | [Set] PL-B SEMI Ø 31.996 / 34.895 / 30.700 / St/B, mot. 344 183→  |     |                      |                      |          |              |   |       |      |  |  |
|           | <b>77 154 610</b>   | [Set] HL 0,254 Ø 75.946 / 80.586 / 25.000 / 2.299 St/B/G; PASS-L 0,254 Ø 75.946 / 80.586 / 32.050 / 2.299 St/B/G<br><b>77 154 600</b> STD, →mot. 1846776  |     |                      |                      |          |              |   |       |      |  |  |

cont...

|   |   |   |   |
|---|---|---|---|
| <b>77 155 610</b>   | [Set] PL 0,254 Ø 56.281 / 60.333 / 24.700 / 1.999 St/B/G; PL 0,254 Ø 56.281 / 60.333 / 24.700 / 2.027 St/B/G<br><b>77 155 620</b> 0,508 / <b>77 155 600</b> STD, Attention to the marks on the bearing shells:<br>Stelo=rod or Cappello=cap |   |   |
|  | <b>50 009 280</b>   | length: 157; Large connecting rod eye bore diameter: 60.34; Small connecting rod eye diameter: 32.01; Width big end: 30.75; Width small end: 30.75; trapezoidal connecting rod; sawed |   |
|  | <b>171120</b>   | IN; 41 x 8 x 120.8 x S - Cr - 30° - 9 - III   |  |
|  | <b>81-17114</b>   | IN/EX; 13.07/ x 8.02 x 60 G1, without valve stem gasket   | <b>RK-8H</b>  |
|   |   |   | <b>RK-8</b>   |
|   |   |   | valve cotter; number of notches: 1;<br>valve stem diameter: 8                     |
|   |   |   | valve cotter; number of notches: 1;<br>valve stem diameter: 8                     |

|  |   | Cyl. | <br>mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW | PS | Pos |
|---|---|------|---|-----------------|---|------------------|----|----|-----|
| OM 615.942  | D | 4    | 87 x 83,6   | 1988            | 2   | 21:1             | 40 | 54 | 1   |

S

|                           |  | Pos |  |  | Pos |
|--|---|-----|--|---|-----|
| <br>CITY-BUS<br>SC 6 F 55 | 01.1975 → 12.1980<br>OM 615.942   | D   | 1  |   |     |






S

|          |                   |   |   |   |                      |    |                |                        |       |        |  |  |
|----------|-------------------|---|---|---|----------------------|----|----------------|------------------------|-------|--------|--|--|
| <b>1</b> | <b>87</b>         |   |   |   |                      |    |                |                        |       |        |  |  |
|          | <b>OM 615.942</b> | 01.1975 → 12.1980   | D | 4 | 1988 cm <sup>3</sup> | 2V | 40 kW          | 54 PS                  | ε21:1 | - 83.6 |  |  |
|          | <b>CITY-BUS</b>   |   |   |   |                      |    |                |                        |       |        |  |  |
|          | <b>88 588 190</b> | T - Dry cylinder liner; semi; A=90 C=92 L=158.4 H=4.7   |   |   |                      |    |                |                        |       |        |  |  |
|          | <b>87 341 690</b> | [Set] PL-B SEMI Ø 26.000 / 29.000 / 31.800 / St/B   |   |   |                      |    |                |                        |       |        |  |  |
|          | <b>87 489 610</b> | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A<br><b>87 489 620</b> 0,50 / <b>87 489 630</b> 0,75 / <b>87 489 600</b> STD / <b>87 489 640</b> 1,00   |   |   |                      |    |                |                        |       |        |  |  |
|          | <b>87 695 610</b> | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.377 St/A; PASS-L 0,25 Ø 69.715 / 74.500 / 34.000 / 2.377 St/A<br><b>87 695 620</b> 0,50 / <b>87 695 630</b> 0,75 / <b>87 695 600</b> STD / <b>87 695 640</b> 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm. |   |   |                      |    |                |                        |       |        |  |  |
|          | <b>87 696 610</b> | [Set] PL 0,25 Ø 51.715 / 55.600 / 26.000 / 1.930 St/A<br><b>87 696 620</b> 0,50 / <b>87 696 630</b> 0,75 / <b>87 696 600</b> STD / <b>87 696 640</b> 1,00, If used in the older connecting rod the lubrication hole must be bored.  |   |   |                      |    |                |                        |       |        |  |  |
|          | <b>87 741 610</b> | [Set] HL 0,25 Ø 69.715 / 74.500 / 27.000 / 2.380 St/B/G; PASS-L 0,25 Ø 69.715 / 74.500 / 34.100 / 2.380 St/B/G<br><b>87 741 620</b> 0,50 / <b>87 741 630</b> 0,75 / <b>87 741 640</b> 1,00, PASS-L: Upper and lower half with oilpocket and oilhole on locking lug side, without groove. Between flanges 29,5 mm.                     |   |   |                      |    |                |                        |       |        |  |  |
|          | <b>261118</b>     | EX; 33.2 x 10 x 131 x A/S - Cr - 30° - 25 - III   |   |   |                      |    | <b>81-2604</b> | EX; 14/ x 10 x 48.5 G1 |       |        |  |  |
|          | <b>2641</b>       | IN; 39 x 10 x 131.5 x S - Cr - 30° - 25 -   |   |   |                      |    | <b>81-2602</b> | IN; 14/ x 10 x 60 G1   |       |        |  |  |

# SUBARU

|  | Cyl. | mm        | cm <sup>3</sup> | Comp. Ratio | kW    | PS    | Pos   |   |
|---|------|-----------|-----------------|-------------|-------|-------|-------|---|
|   |      |           |                 |             |       |       |       | ε |
| EF10  | B 3  | 78 x 69,6 | 997             | 2           | 9,5:1 | 37-41 | 50-56 | 1 |

S

|  |  | Pos    |  |  | Pos |
|---|---|--------|--|---|-----|
|  |   |        |  |   |     |
| LIBERO Bus (E10, E12)   |   |        |  |   |     |
| 1.0   | 01.1984 → 07.1988   | EF10 B | 1  |   |     |
| 1.0 4WD (E10, KJ6)  | 01.1983 → 12.1987   | EF10 B | 1  |   |     |
| LIBERO Van  |   |        |  |   |     |
| 1.0 4WD   | 01.1984 → 05.1986   | EF10 B | 1  |   |     |

**S**

|   |  |                   |   |   |                     |    |          |          |  |       |        |
|---|--|-------------------|---|---|---------------------|----|----------|----------|--|-------|--------|
| 1 |  | 78                |   |   |                     |    |          |          |  |       |        |
|   | <b>EF10</b>                              | 01.1983 → 07.1988 | B | 3 | 997 cm <sup>3</sup> | 2V | 37-41 kW | 50-56 PS |  | 9,5:1 | - 69.6 |
|   | <b>LIBERO Bus (E10, E12), LIBERO Van</b> |                   |   |   |                     |    |          |          |  |       |        |



**CB-2301GP 0.25**

[Set] PL 0,25 Ø 41.750 / 45.000 / 15.130 / 1.615 St/B/G




**CB-2301GP STD**

**MS-2301GP 0.25**

[Set] HL 0,25 Ø 41.730 / 45.000 / 20.130 / 1.633 St/B/G; PASS-L 0,25 Ø 41.730 / 45.000 / 25.110 / 1.633 St/B/G

**MS-2301GP 0,50 / MS-2301GP 0,75 / MS-2301GP STD**



|  |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS    | Pos |
|---|---|------|--|-----------------|---|------------------|-------|-------|-----|
|   |   |      |  |                 |   |                  |       |       |     |
| F10A  | B | 4    | 65,5 x 72  | 970             | 2   | 8,7              | 29-40 | 39-54 | 3   |
| F5A   | B | 3    | 62 x 60  | 543             | 2   | 9,7              | 16-29 | 22-39 | 1   |
| F8A   | B | 4    | 62 x 66  | 797             | 2   | 8,7              | 27-29 | 37-39 | 2   |
| F8B   | B | 3    | 68,5 x 72  | 796             | 2   | 9,3              | 25-30 | 34-41 | 4   |

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|                             |                   | Pos    |   |  | Pos |
|-----------------------------|-------------------|--------|---|--|-----|
|                             |                   |        |   |  |     |
| CARRY Bus (0S)              |                   |        |   |  |     |
| 0.8                         | 03.1981 → 03.1985 | F8A B  | 2 |  |     |
| CARRY Platform/Chassis      |                   |        |   |  |     |
| 1.0 (DA21T)                 | 07.1985 → 12.1990 | F10A B | 3 |  |     |
| CARRY Platform/Chassis (0S) |                   |        |   |  |     |
| 0.8 (ST90)                  | 11.1980 → 03.1985 | F8A B  | 2 |  |     |
| CARRY Van (0S)              |                   |        |   |  |     |
| 0.8 (ST90)                  | 11.1980 → 10.1985 | F8A B  | 2 |  |     |
| CARRY Van (ED)              |                   |        |   |  |     |
| 1.0 (DA21, SK410)           | 07.1985 → 12.1990 | F10A B | 3 |  |     |
| HATCH (SS)                  |                   |        |   |  |     |
| 0.5 (SS40V)                 | 02.1980 → 12.1985 | F5A B  | 1 |  |     |
| 0.8 (SS80V)                 | 11.1980 → 12.1985 | F8B B  | 4 |  |     |

|          |  |  |   |   |                     |    |          |          |      |      |  |
|----------|--|--|---|---|---------------------|----|----------|----------|------|------|--|
| <b>1</b> | <b>62</b>  |  |   |   |                     |    |          |          |      |      |  |
|          | <b>F5A</b>   | 02.1980 → 12.1985  | B | 3 | 543 cm <sup>3</sup> | 2V | 16-29 kW | 22-39 PS | €9,7 | - 60 |  |
|          | <b>HATCH (SS)</b>  |  |   |   |                     |    |          |          |      |      |  |
|          | <b>CB-2402A STD</b>  | [Set] PL STD Ø 32.000 / 35.000 / 16.100 / 1.490 St/A   |   |   |                     |    |          |          |      |      |  |
|          | <b>PB-2401J STD</b>  | [Set] PL-B STD Ø 15.995 / 18.000 / 22.000 / 1.030 St/B   |   |   |                     |    |          |          |      |      |  |
| <b>2</b> | <b>62</b>  |  |   |   |                     |    |          |          |      |      |  |
|          | <b>F8A</b>   | 11.1980 → 10.1985  | B | 4 | 797 cm <sup>3</sup> | 2V | 27-29 kW | 37-39 PS | €8,7 | - 66 |  |
|          | <b>CARRY Bus (0S), CARRY Platform/Chassis (0S), CARRY Van (0S)</b> |  |   |   |                     |    |          |          |      |      |  |
|          | <b>TW-1179A 0.25</b>   | [Pair] AS 0,25 Ø 57.250 / 73.000 // 2.645 St/A   |   |   |                     |    |          |          |      |      |  |
|          | <b>TW-1179A STD</b>  |  |   |   |                     |    |          |          |      |      |  |
|          | <b>CB-1179A 0.25</b>   | [Set] PL 0,25 Ø 37.750 / 41.000 / 18.100 / 1.616 St/A  |   |   |                     |    |          |          |      |      |  |
|          | <b>CB-1179A STD</b>  |  |   |   |                     |    |          |          |      |      |  |
|          | <b>MS-1179A 0.25</b>   | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.100 / 2.116 St/A  |   |   |                     |    |          |          |      |      |  |
|          | <b>MS-1179A 0,50 / MS-1179A STD</b>                                |  |   |   |                     |    |          |          |      |      |  |
|          | <b>PB-1179J STD</b>  | [Set] PL-B STD Ø 15.995 / 18.000 / 22.000 / 1.030 St/B   |   |   |                     |    |          |          |      |      |  |
|          | <b>7.07919.02.0</b>  |  |   |   |                     |    |          |          |      |      |  |
|          | <b>7.21440.51.0</b>  | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |   |   |                     |    |          |          |      |      |  |
| <b>3</b> | <b>65.5</b>  |  |   |   |                     |    |          |          |      |      |  |
|          | <b>F10A</b>  | 07.1985 → 12.1990  | B | 4 | 970 cm <sup>3</sup> | 2V | 29-40 kW | 39-54 PS | €8,7 | - 72 |  |
|          | <b>CARRY Platform/Chassis, CARRY Van (ED)</b>                      |  |   |   |                     |    |          |          |      |      |  |
|          | <b>TW-1179A 0.25</b>   | [Pair] AS 0,25 Ø 57.250 / 73.000 // 2.645 St/A   |   |   |                     |    |          |          |      |      |  |
|          | <b>TW-1179A STD</b>  |  |   |   |                     |    |          |          |      |      |  |
|          | <b>CB-1179A 0.25</b>   | [Set] PL 0,25 Ø 37.750 / 41.000 / 18.100 / 1.616 St/A  |   |   |                     |    |          |          |      |      |  |
|          | <b>CB-1179A STD</b>  |  |   |   |                     |    |          |          |      |      |  |
|          | <b>MS-1179A 0.25</b>   | [Set] HL 0,25 Ø 49.750 / 54.000 / 20.100 / 2.116 St/A  |   |   |                     |    |          |          |      |      |  |
|          | <b>MS-1179A 0,50 / MS-1179A STD</b>                                |  |   |   |                     |    |          |          |      |      |  |
|          | <b>PB-1179J STD</b>  | [Set] PL-B STD Ø 15.995 / 18.000 / 22.000 / 1.030 St/B   |   |   |                     |    |          |          |      |      |  |
|          | <b>S3664</b>   | EX; 30 x 7 x 114.5 x A - Ni - 45° - 1 -  |   |   |                     |    |          |          |      |      |  |
|          | <b>7.07919.02.0</b>  |  |   |   |                     |    |          |          |      |      |  |
| <b>4</b> | <b>68.5</b>  |  |   |   |                     |    |          |          |      |      |  |
|          | <b>F8B</b>   | 11.1980 → 12.1985  | B | 3 | 796 cm <sup>3</sup> | 2V | 25-30 kW | 34-41 PS | €9,3 | - 72 |  |
|          | <b>HATCH (SS)</b>  |  |   |   |                     |    |          |          |      |      |  |
|          | <b>TW-1179A 0.25</b>   | [Pair] AS 0,25 Ø 57.250 / 73.000 // 2.645 St/A   |   |   |                     |    |          |          |      |      |  |
|          | <b>TW-1179A STD</b>  |  |   |   |                     |    |          |          |      |      |  |
|          | <b>CB-2401A 0.25</b>   | [Set] PL 0,25 Ø 37.750 / 41.000 / 18.100 / 1.616 St/A  |   |   |                     |    |          |          |      |      |  |
|          | <b>CB-2401A STD</b>  |  |   |   |                     |    |          |          |      |      |  |
|          | <b>MS-2401A 0.25</b>   | [Set] HL 0,25 Ø 49.750 / 54.000 / 17.100 / 2.116 St/A  |   |   |                     |    |          |          |      |      |  |
|          | <b>MS-2401A STD</b>  |  |   |   |                     |    |          |          |      |      |  |
|          | <b>PB-2401J STD</b>  | [Set] PL-B STD Ø 15.995 / 18.000 / 22.000 / 1.030 St/B   |   |   |                     |    |          |          |      |      |  |
|          | <b>7.07919.02.0</b>  |  |   |   |                     |    |          |          |      |      |  |

|              |   | Cyl. | X<br>mm | cm <sup>3</sup> |   | Comp. | kW    | PS    | Pos |
|--------------|---|------|---------|-----------------|---|-------|-------|-------|-----|
|              |   |      |         |                 |   | Ratio |       |       |     |
| XM7T         | B | 4    | 84 x 81 | 1796            | 2 | 7,5   | 50-51 | 68-69 | 2   |
| XN1TA        | B | 4    | 88 x 81 | 1971            | 2 | 8     | 55-69 | 75-94 | 3   |
| XUD9A Euro 2 | D | 4    | 83 x 88 | 1905            | 2 | 23    | 51    | 69    | 1   |

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|                               |                   | Pos     |   |  | Pos |
|-------------------------------|-------------------|---------|---|--|-----|
|                               |                   |         |   |  |     |
| <b>EXPRESS 1000 -1500 Bus</b> |                   |         |   |  |     |
| 1.8                           | 07.1983 → 10.1990 | XM7T B  | 2 |  |     |
| 1.9 D                         | 07.1987 → 10.1990 | XUD9A D | 1 |  |     |
| 2.0                           | 07.1982 → 10.1990 | XN1TA B | 3 |  |     |
| <b>EXPRESS 1000 -1800 Van</b> |                   |         |   |  |     |
| 1.8                           | 07.1981 → 10.1990 | XM7T B  | 2 |  |     |
| 1.9 D                         | 07.1987 → 10.1990 | XUD9A D | 1 |  |     |
| 2.0                           | 07.1982 → 10.1990 | XN1TA B | 3 |  |     |

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|----------|--|-------------------|---|---|----------------------|----|-------|-------|-----|---|----|--|--|
| <b>1</b> |  | <b>83</b>         |   |   |                      |    |       |       |     |   |    |  |  |
|          | XUD9A Euro 2                                   | 07.1987 → 10.1990 | D | 4 | 1905 cm <sup>3</sup> | 2V | 51 kW | 69 PS | €23 | - | 88 |  |  |
|          | EXPRESS 1000 -1500 Bus, EXPRESS 1000 -1800 Van |                   |   |   |                      |    |       |       |     |   |    |  |  |

|  |                         |   |           |           |           |                    |                |  |  |  |  |  |  |
|--|-------------------------|---|-----------|-----------|-----------|--------------------|----------------|--|--|--|--|--|--|
|  | <b>93 648 700</b>       | Cylinder diameter: 83; KH: 46.8; MT: -2.2; GL: 84.3; piston pin: 25x72; number of piston rings: 3                     |           |           |           |                    |                |  |  |  |  |  |  |
|  |                         | R   | 2         | CR        | G6        |                    |                |  |  |  |  |  |  |
|  |                         | M   | 2         |           | G3        |                    |                |  |  |  |  |  |  |
|  |                         | DSF   | 3         | CR        |           |                    |                |  |  |  |  |  |  |
|  |                         | → <b>80 00037 1 0 ...</b>   |           |           |           |                    |                |  |  |  |  |  |  |
|  |                         | cylinder head gasket  |           |           |           | piston protrusion: |                |  |  |  |  |  |  |
|  |                         | notches   | thickness | more than | less than |                    |                |  |  |  |  |  |  |
|  |                         | 1   | 1,36      | +0,56     | +0,67     |                    |                |  |  |  |  |  |  |
|  |                         | 2   | 1,40      | +0,68     | +0,71     |                    |                |  |  |  |  |  |  |
|  |                         | 3   | 1,44      | +0,72     | +0,75     |                    |                |  |  |  |  |  |  |
|  |                         | 4   | 1,48      | +0,76     | +0,79     |                    |                |  |  |  |  |  |  |
|  |                         | 5   | 1,52      | +0,80     | +0,83     |                    |                |  |  |  |  |  |  |
|  | <b>80 00037 1 0 000</b> | Ø83; STD; set: 1; [R G6 CR 2] [M G3 IF 2] [DSF CR 3]<br><b>80 00037 1 0 050</b> 83.50 / <b>80 00037 1 0 080</b> 83.80 |           |           |           |                    |                |  |  |  |  |  |  |
|  | <b>89 184 190</b>       | T - Dry cylinder liner; semi; A=86 L=153.5  |           |           |           |                    |                |  |  |  |  |  |  |
|  | <b>78 863 618</b>       | [Pair] AS 0,10 Ø 67.300 / 83.050 // 2.450 St/B<br><b>78 863 608</b> STD   |           |           |           |                    |                |  |  |  |  |  |  |
|  | <b>77 097 610</b>       | [Set] PL 0,30 Ø 49.700 / 53.695 / 20.000 / 1.988 St/A<br><b>77 097 620</b> 0,50 / <b>77 097 600</b> STD               |           |           |           |                    |                |  |  |  |  |  |  |
|  | <b>77 098 618</b>       | [Set] HL 0,30 Ø 59.700 / 63.731 / 20.290 / 1.995 St/A<br><b>77 098 628</b> 0,50 / <b>77 098 608</b> STD               |           |           |           |                    |                |  |  |  |  |  |  |
|  | <b>537747</b>           | EX; 33 x 8 x 111.8 x A - Cr - 45° - 1 - Valve seat 3,3 mm   |           |           |           |                    | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |  |  |  |  |  |
|  | <b>537746</b>           | IN; 38.5 x 8 x 112.4 x S - Cr - 45° - 1 - III   |           |           |           |                    | <b>81-5326</b> | IN/EX; 14.05/ x 8 x 48 B1                                  |  |  |  |  |  |
|  | <b>515319</b>           | IN; 40.3 x 8 x 111.6 x S - - 45° - VS - 1 - III   |           |           |           |                    | <b>81-5320</b> | IN/EX; 14.06/ x 8 x 52.2 B1                                |  |  |  |  |  |
|  |                         |   |           |           |           |                    | <b>81-5314</b> | IN/EX; 14.07/ x 8 x 50 B1                                  |  |  |  |  |  |
|  |                         |   |           |           |           |                    | <b>81-5317</b> | IN/EX; 14.29/ x 8 x 52.2 B1                                |  |  |  |  |  |
|  | <b>50 006 220</b>       | length: 491CAM, chilled cast iron   |           |           |           |                    |                |  |  |  |  |  |  |
|  | <b>50 005 313</b>       | mechanical; metal   |           |           |           |                    |                |  |  |  |  |  |  |

|          |  |   |   |   |                      |    |          |          |      |   |    |  |  |
|----------|--|---|---|---|----------------------|----|----------|----------|------|---|----|--|--|
| <b>2</b> |  | <b>84</b>   |   |   |                      |    |          |          |      |   |    |  |  |
|          | XM7T   | 07.1981 → 10.1990   | B | 4 | 1796 cm <sup>3</sup> | 2V | 50-51 kW | 68-69 PS | €7,5 | - | 81 |  |  |
|          | EXPRESS 1000 -1500 Bus, EXPRESS 1000 -1800 Van |   |   |   |                      |    |          |          |      |   |    |  |  |
|          | <b>80 00066 1 0 000</b>                        | Ø84; STD; set: 1; [R G6 IF CR 1.5] [M 2] [SLF ST CR 4]  |   |   |                      |    |          |          |      |   |    |  |  |
|          | <b>77 086 608</b>                              | [Set] HL STD Ø 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD Ø 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD Ø 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD Ø 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD Ø 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs. |   |   |                      |    |          |          |      |   |    |  |  |
|          | <b>KK-8H</b>                                   | valve cotter; number of notches: 1; valve stem diameter: 8  |   |   |                      |    |          |          |      |   |    |  |  |

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|----------|--|---|---|---|----------------------|----|----------|----------|----|---|----|--|--|
| <b>3</b> |  | <b>88</b>   |   |   |                      |    |          |          |    |   |    |  |  |
|          | XN1TA  | 07.1982 → 10.1990   | B | 4 | 1971 cm <sup>3</sup> | 2V | 55-69 kW | 75-94 PS | €8 | - | 81 |  |  |
|          | EXPRESS 1000 -1500 Bus, EXPRESS 1000 -1800 Van |   |   |   |                      |    |          |          |    |   |    |  |  |
|          | <b>80 00038 1 1 000</b>                        | Ø88; STD; set: 1; [R G6 CR 1.5] [M 2] [SLF CR 4]  |   |   |                      |    |          |          |    |   |    |  |  |
|          | <b>77 086 608</b>                              | [Set] HL STD Ø 54.920 / 58.731 / 29.350 / 1.888 St/A; HL STD Ø 56.165 / 59.976 / 21.500 / 1.888 St/A; HL STD Ø 57.189 / 61.000 / 29.500 / 1.888 St/A; HL STD Ø 58.573 / 62.384 / 21.500 / 1.888 St/A; HL STD Ø 59.416 / 63.227 / 29.500 / 1.888 St/A, For new crankshaft without sealing plugs. |   |   |                      |    |          |          |    |   |    |  |  |

|       |  | Cyl.  |   |  | mm        | cm <sup>3</sup> |   | Comp. Ratio | kW      | PS      | Pos |
|-------|--|-------|---|--|-----------|-----------------|---|-------------|---------|---------|-----|
|       |  |       |   |  |           |                 |   |             |         |         |     |
| 11B   |  | D     | 4 |  | 95 x 105  | 2977            | 2 | 21          | 61-75   | 83-102  | 21  |
| 12HT  |  | D (A) | 6 |  | 91 x 102  | 3980            | 2 | 18,6        | 100     | 136     | 15  |
| 12R   |  | B     | 4 |  | 80,5 x 78 | 1588            | 2 | 8,5         | 49-67   | 67-91   | 3   |
| 13B   |  | D     | 4 |  | 102 x 105 | 3431            | 2 | 20          | 66      | 90      | 24  |
| 13BT  |  | D (A) | 4 |  | 102 x 105 | 3431            | 2 | 17,6:1      | 91      | 124     | 25  |
| 18R   |  | B     | 4 |  | 88,5 x 80 | 1968            | 2 | 8,5         | 63-72   | 86-98   | 13  |
| 1C    |  | D     | 4 |  | 83 x 85   | 1839            | 2 | 22,5        | 41-49   | 56-67   | 5   |
| 1Y    |  | B     | 4 |  | 86 x 70   | 1626            | 2 |             | 51-55   | 69-75   | 6   |
| 22R   |  | B     | 4 |  | 92 x 89   | 2367            | 2 | 9,1         | 72-87   | 98-118  | 19  |
| 22RE  |  | B     | 4 |  | 92 x 89   | 2367            | 2 | 9           | 84-87   | 114-118 | 19  |
| 22REC |  | B     | 4 |  | 92 x 89   | 2367            | 2 | 9:1         | 77-87   | 105-118 | 19  |
| 2B    |  | D     | 4 |  | 98 x 105  | 3197            | 2 | 22          | 56-72   | 76-98   | 23  |
| 2C    |  | D     | 4 |  | 86 x 85   | 1974            | 2 | 23          | 49-56   | 67-76   | 7   |
| 2H    |  | D     | 6 |  | 91 x 102  | 3980            | 2 | 19          | 72-77   | 98-105  | 16  |
| 2J    |  | D     | 4 |  | 88 x 102  | 2481            | 2 | 21          | 39-55   | 53-75   | 10  |
| 2L    |  | D     | 4 |  | 92 x 92   | 2446            | 2 | 22,3        | 53-66   | 72-90   | 20  |
| 2Y    |  | B     | 4 |  | 86 x 78   | 1812            | 2 | 8,8         | 55-65   | 75-88   | 6   |
| 2Y-C  |  | B     | 4 |  | 86 x 78   | 1812            | 2 | 8,8         | 58-62   | 79-84   | 8   |
| 3B    |  | D     | 4 |  | 102 x 105 | 3432            | 2 | 20          | 66-72   | 90-98   | 26  |
| 3K    |  | B     | 4 |  | 75 x 66   | 1166            | 2 | 9           | 40-48   | 54-65   | 1   |
| 3VZ-E |  | B     | 6 |  | 87,5 x 82 | 2959            | 2 | 9:1         | 105-112 | 143-152 | 9   |
| 3Y    |  | B     | 4 |  | 86 x 86   | 1998            | 2 | 8,8         | 57-79   | 78-107  | 6   |
| 3Y-C  |  | B     | 4 |  | 86 x 86   | 1998            | 2 | 8,8         | 65      | 88      | 8   |
| 3Y-EC |  | B     | 4 |  | 86 x 86   | 1998            | 2 |             | 67      | 91      | 8   |
| 4K    |  | B     | 4 |  | 75 x 73   | 1290            | 2 | 9           | 41-48   | 56-65   | 2   |
| 4Y    |  | B     | 4 |  | 91 x 86   | 2237            | 2 | 8,8         | 67-69   | 92-94   | 17  |
| 4Y-EC |  | B     | 4 |  | 91 x 86   | 2237            | 2 |             | 72-76   | 98-103  | 18  |
| 5K    |  | B     | 4 |  | 80,5 x 73 | 1486            | 2 | 9,3         | 48-52   | 65-71   | 4   |
| 5R    |  | B     | 4 |  | 88 x 82   | 1994            | 2 | 8,2         | 43-79   | 58-107  | 11  |
| B     |  | D     | 4 |  | 95 x 105  | 2977            | 2 | 21          | 59-63   | 80-86   | 22  |
| H     |  | D     | 6 |  | 88 x 98   | 3576            | 2 | 20,5        | 66-77   | 90-105  | 12  |
| L     |  | D     | 4 |  | 90 x 86   | 2188            | 2 | 21,5        | 46-53   | 63-72   | 14  |

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|   |                   |       | Pos |   |   |                   | Pos        |                              |
|---|-------------------|-------|-----|---|---|-------------------|------------|------------------------------|
| <b>COASTER</b>                                      |                   |       |     | <b>HIACE III Van ( H5_ , H6_ , H7_ , H8_ , H9 )</b> |   |                   |            |                              |
| 3.0 D   | 01.1975 → 1984    | B     | D   | 22  | 1.8 (YH50, YH60)                            | 12.1982 → 07.1989 | 2Y B 6     |                              |
| <b>COASTER Bus ( B1_ )</b>                          |                   |       |     | 2.0 (YH51, YH61) 12.1982 → 08.1989 3Y B 6           |   |                   |            |                              |
| 2.0   | 08.1977 → 04.1982 | 5R    | B   | 11  | 2.2 (YH53, YH63)                            | 08.1987 → 08.1989 | 4Y-EC B 18 |                              |
| 2.4   | 08.1977 → 04.1982 | 22R   | B   | 19  | 2.2 (YH56, YH66, YH53, YH63)                | 09.1987 → 08.1989 | 4Y B 17    |                              |
| 3.2 D   | 08.1977 → 04.1982 | 2B    | D   | 23  | 2.2 4WD (YH56, YH66)                        | 08.1987 → 08.1989 | 4Y B 17    |                              |
| <b>COASTER Bus ( B2_ , B3_ )</b>                    |                   |       |     | 2.2 D (LH50, LH60) 12.1982 → 11.1989 L D 14         |   |                   |            |                              |
| 2.4   | 05.1982 → 09.1989 | 22R   | B   | 19  | 2.4 D (LH61, LH51)                          | 12.1982 → 11.1989 | 2L D 20    |                              |
| 4.0 D (HB30_)                                       | 10.1985 → 01.1990 | 2H    | D   | 16  | 2.4 D 4WD (LH56, LH66)                      | 04.1984 → 07.1989 | 2L D 20    |                              |
| 4.0 D (HB3_)  | 10.1986 → 01.1990 | 12HT  | D   | 15  | <b>HILUX Platform/Chassis ( LN_ , N1_ )</b> |                   |            |                              |
| <b>DYNA</b>   |                   |       |     | 1.8 (YN5)   |   |                   |            | 08.1983 → 07.1988 2Y B 6     |
| 2.2   | 08.1985 → 08.1987 | 4Y    | B   | 17  | 2.4   | 09.1984 → 12.1988 | 22REC B 19 |                              |
| 2.4   | 09.1984 → 08.1987 | 22R   | B   | 19  | 2.4 4WD                                     | 09.1983 → 12.1990 | 22REC B 19 |                              |
| 2.4   | 09.1984 → 08.1987 | 22RE  | B   | 19  | 2.4 4WD                                     | 09.1984 → 12.1990 | 22RE B 19  |                              |
| 2.4   | 09.1984 → 08.1987 | 22REC | B   | 19  | 2.4 4WD                                     | 09.1984 → 12.1990 | 22REC B 19 |                              |
| 3.0 D   | 09.1984 → 08.1987 | 11B   | D   | 21  | 2.4 D                                       | 09.1984 → 12.1985 | 2L D 20    |                              |
| 3.4 TD  | 06.1986 → 01.1990 | 13BT  | D   | 25  | 2.4 D 4WD                                   | 09.1984 → 12.1985 | 2L D 20    |                              |
| <b>DYNA 150</b>                                     |                   |       |     | 2.4 D 4WD (LN6_)                                    |   |                   |            | 01.1984 → 08.1988 2L D 20    |
| 2.5 D   | 08.1985 → 08.1988 | 2L    | D   | 20  | 3.0 4WD                                     | 09.1987 → 12.1990 | 3VZ-E B 9  |                              |
| <b>DYNA 150 Platform/Chassis ( Y )</b>              |                   |       |     | <b>KIJANG Platform/Chassis ( F1_ )</b>              |   |                   |            |                              |
| 1.8   | 08.1985 → 08.1986 | 2Y    | B   | 6   | 1.2 (KF10)                                  | 06.1977 → 08.1981 | 3K B 1     |                              |
| 2.0   | 08.1985 → 08.1988 | 3Y    | B   | 6   | <b>KIJANG Platform/Chassis ( F2_ )</b>      |                   |            |                              |
| 2.0 (YY61_)   | 08.1985 → 09.1987 | 3Y    | B   | 6   | 1.3 (KF20)                                  | 09.1981 → 11.1985 | 4K B 2     |                              |
| 2.4 D (LY60_)                                       | 08.1985 → 08.1987 | 2L    | D   | 20  | 1.5 (KF21)                                  | 12.1985 → 10.1986 | 5K B 4     |                              |
| 3.0 D   | 08.1985 → 08.1988 | B     | D   | 22  | <b>LAND CRUISER Pick-up ( J7_ )</b>         |                   |            |                              |
| <b>DYNA 200</b>                                     |                   |       |     | 4.0 D 4x4 (HJ75, HJ75RP)                            |   |                   |            | 11.1984 → 03.1990 2H D 16    |
| 3.4 D   | 08.1987 → 08.1988 | 13B   | D   | 24  | <b>LITEACE</b>                              |                   |            |                              |
| <b>DYNA Bus ( U3_ , U2_ )</b>                       |                   |       |     | 1.6   |   |                   |            | 10.1982 → 08.1988 1Y B 6     |
| 2.4 D (JU20_)                                       | 08.1977 → 02.1979 | 2J    | D   | 10  | <b>LITEACE Bus ( M3_ )</b>                  |                   |            |                              |
| 3.4 D (BU82_)                                       | 08.1977 → 08.1987 | 13B   | D   | 24  | 1.5 (KM30LG)                                | 10.1985 → 08.1989 | 5K B 4     |                              |
| <b>DYNA Platform/Chassis ( U_ , Y_ )</b>            |                   |       |     | 1.5 (KM37)  |   |                   |            | 09.1985 → 04.1989 5K B 4     |
| 2.0 (RU20_ , RU25_ , RU30_)                         | 08.1977 → 08.1984 | 5R    | B   | 11  | 1.8   | 10.1985 → 07.1988 | 2Y B 6     |                              |
| 2.0 (YU60_)   | 09.1984 → 08.1987 | 3Y    | B   | 6   | 1.8   | 10.1985 → 07.1988 | 2Y-C B 8   |                              |
| 2.4 (RU75_ , RU85_)                                 | 09.1984 → 07.1987 | 22R   | B   | 19  | 1.8 (YM30)                                  | 09.1985 → 08.1988 | 2Y B 6     |                              |
| 2.4 D   | 08.1977 → 04.1979 | 2L    | D   | 20  | 1.8 D                                       | 10.1985 → 07.1988 | 1C D 5     |                              |
| 2.4 D   | 09.1984 → 08.1987 | 2J    | D   | 10  | 2.0   | 10.1985 → 07.1988 | 3Y B 6     |                              |
| 3.0 D (BU2_ , BU3_)                                 | 08.1977 → 10.1984 | B     | D   | 22  | 2.0   | 08.1988 → 07.1989 | 3Y-C B 8   |                              |
| 3.4 D (BU85_ , BU82_ , BU62_)                       | 09.1984 → 08.1987 | 13B   | D   | 24  | <b>LITEACE Van ( M2_ )</b>                  |                   |            |                              |
| 3.6 D   | 08.1977 → 11.1984 | H     | D   | 12  | 1.3 (KM20)                                  | 10.1979 → 10.1986 | 4K B 2     |                              |
| 4.0 D   | 08.1977 → 11.1984 | 2H    | D   | 16  | 1.8 D (CM20_)                               | 10.1982 → 09.1985 | 1C D 5     |                              |
| <b>DYNA Van (BU20)</b>                              |                   |       |     | <b>LITEACE Van ( M3_ )</b>                          |   |                   |            |                              |
| 3.4 D   | 08.1977 → 08.1984 | 3B    | D   | 26  | 1.8 (YM21)                                  | 01.1984 → 12.1985 | 2Y B 6     |                              |
| <b>HIACE I Bus ( H10 )</b>                          |                   |       |     | 1.8 D (CM20)  |   |                   |            | 10.1985 → 07.1988 1C D 5     |
| 1.6 (RH10)  | 07.1967 → 01.1977 | 12R   | B   | 3   | 1.8 D (CM35_V)                              | 10.1985 → 08.1988 | 1C D 5     |                              |
| <b>HIACE I Van ( H10 )</b>                          |                   |       |     | 2.0   |   |                   |            | 10.1985 → 07.1988 3Y B 6     |
| 1.6 (RH10)  | 07.1967 → 01.1977 | 12R   | B   | 3   | 2.0   | 08.1988 → 07.1989 | 3Y-C B 8   |                              |
| <b>HIACE II Bus ( H11_ , H2_ , H3_ , H4_ )</b>      |                   |       |     | 2.0 4WD (YM40, YM41)                                |   |                   |            | 03.1986 → 09.1988 3Y B 6     |
| 1.6 (RH20, RH30)                                    | 02.1977 → 11.1982 | 12R   | B   | 3   | 2.2   | 09.1987 → 12.1988 | 4Y-EC B 18 |                              |
| 2.0 (RH32)  | 02.1977 → 11.1982 | 18R   | B   | 13  | <b>LITEACE Wagon (YM2_ , CM2_ , KM2_ )</b>  |                   |            |                              |
| 2.2 D (LH20, LH30)                                  | 09.1979 → 10.1982 | L     | D   | 14  | 1.3 (KM20_)                                 | 10.1979 → 09.1985 | 4K B 2     |                              |
| <b>HIACE II Van ( H11_ , H2_ , H3_ , H4_ )</b>      |                   |       |     | 1.8 D (CM20_)                                       |   |                   |            | 10.1982 → 09.1985 1C D 5     |
| 1.6 (RH30)  | 02.1977 → 03.1983 | 12R   | B   | 3   | <b>MASTER ACE SURF Bus ( R2_ )</b>          |                   |            |                              |
| 2.0 (RH32)  | 02.1977 → 03.1983 | 18R   | B   | 13  | 1.8 (YR28_)                                 | 02.1985 → 08.1990 | 2Y B 6     |                              |
| 2.2 D (LH20, LH30)                                  | 01.1979 → 03.1983 | L     | D   | 14  | 2.0   | 02.1985 → 08.1990 | 3Y B 6     |                              |
| <b>HIACE III Bus ( H5_ , H6_ , H7_ , H8_ , H9 )</b> |                   |       |     | <b>MODEL F (CR2_ , YR2_ )</b>                       |   |                   |            |                              |
| 1.8 (YH50, YH60)                                    | 03.1983 → 07.1989 | 2Y    | B   | 6   | 1.8 4WD (YR20_)                             | 11.1982 → 07.1986 | 2Y B 6     |                              |
| 2.0 (YH51, YH61)                                    | 01.1985 → 08.1989 | 3Y    | B   | 6   | 1.8 4WD (YR20_)                             | 11.1982 → 07.1986 | 2Y-C B 8   |                              |
| 2.0 4WD (YH51)                                      | 08.1987 → 07.1989 | 3Y    | B   | 6   | 1.8 De Luxe (YR20_)                         | 11.1982 → 08.1984 | 2Y B 6     |                              |
| 2.2 (YH53, YH63)                                    | 12.1982 → 07.1988 | 4Y-EC | B   | 18  | 1.8 De Luxe (YR20_)                         | 11.1982 → 08.1984 | 2Y-C B 8   |                              |
| 2.2 (YH56, YH66, YH73)                              | 08.1986 → 08.1989 | 4Y    | B   | 17  | 2.0 (YR21_G)                                | 08.1988 → 01.1990 | 3Y B 6     |                              |
| 2.2 D (LH50, LH60)                                  | 12.1982 → 11.1989 | L     | D   | 14  | 2.0 D (CR21)                                | 04.1985 → 08.1988 | 2C D 7     |                              |
| 2.4 D (LH51, LH61, LH66)                            | 04.1984 → 08.1989 | 2L    | D   | 20  | 2.0 Super (YR21)                            | 08.1984 → 08.1988 | 3Y B 6     |                              |
| 2.4 D 4WD (LH56, LH66)                              | 01.1987 → 08.1989 | 2L    | D   | 20  | 2.0 Super (YR21)                            | 08.1984 → 08.1988 | 3Y-C B 8   |                              |
|   |                   |       |     | 2.2 (YR22LG, YR31LG)                                |   |                   |            | 08.1985 → 01.1990 4Y-EC B 18 |
|   |                   |       |     | 2.2 (YR22RG_)                                       |   |                   |            | 08.1988 → 12.1989 4Y-EC B 18 |
|   |                   |       |     | YR31RG_)  |   |                   |            |                              |



|   |                   |       |   | Pos |  |  |  |  | Pos |
|---|-------------------|-------|---|-----|--|--|--|--|-----|
| <b>MODELL F</b>                               |                   |       |   |     |  |  |  |  |     |
| 2.2   | 01.1982 → 1990    | 4Y    | B | 17  |  |  |  |  |     |
| <b>PICKUP Cab &amp; Chassis</b>               |                   |       |   |     |  |  |  |  |     |
| 2.2 D   | 09.1980 → 12.1983 | L     | D | 14  |  |  |  |  |     |
| 2.2 D 4WD                                     | 09.1980 → 12.1983 | L     | D | 14  |  |  |  |  |     |
| <b>QUICK DELIVERY ( _H2_ )</b>                |                   |       |   |     |  |  |  |  |     |
| 2.2 D   | 05.1982 → 06.1985 | L     | D | 14  |  |  |  |  |     |
| <b>TOWN ACE Bus ( _R2_ , _R3_ )</b>           |                   |       |   |     |  |  |  |  |     |
| 2.0   | 09.1983 → 12.1985 | 3Y-EC | B | 8   |  |  |  |  |     |
| 2.2 (YR22LG_)                                 | 08.1985 → 07.1988 | 4Y-EC | B | 18  |  |  |  |  |     |
| 2.2 4WD (YR31LG_)                             | 08.1985 → 07.1988 | 4Y-EC | B | 18  |  |  |  |  |     |
| <b>TOWN ACE Van (YR3_ , YR2_ )</b>            |                   |       |   |     |  |  |  |  |     |
| 2.0   | 09.1984 → 12.1985 | 3Y-EC | B | 8   |  |  |  |  |     |
| 2.2   | 09.1985 → 12.1989 | 4Y-EC | B | 18  |  |  |  |  |     |
| 2.2 4WD                                       | 09.1986 → 12.1989 | 4Y-EC | B | 18  |  |  |  |  |     |
| 2.2 D   | 04.1985 → 09.1990 | L     | D | 14  |  |  |  |  |     |
| <b>TOYOACE</b>                                |                   |       |   |     |  |  |  |  |     |
| 1.6   | 09.1971 → 07.1985 | 12R   | B | 3   |  |  |  |  |     |
| 2.2 D   | 03.1979 → 08.1983 | L     | D | 14  |  |  |  |  |     |
| 2.4 D   | 08.1983 → 07.1985 | 2L    | D | 20  |  |  |  |  |     |
| <b>TOYOACE Platform/Chassis (RY1_ )</b>       |                   |       |   |     |  |  |  |  |     |
| 1.6 (RY10)                                    | 09.1971 → 02.1979 | 12R   | B | 3   |  |  |  |  |     |
| 2.0 (RY16)                                    | 07.1972 → 02.1979 | 5R    | B | 11  |  |  |  |  |     |
| <b>TOYOACE Platform/Chassis ( _U_ , _Y_ )</b> |                   |       |   |     |  |  |  |  |     |
| 2.4 D (LY21, LY31)                            | 08.1982 → 03.1985 | 2L    | D | 20  |  |  |  |  |     |
| 2.5 D (JY30)                                  | 03.1979 → 08.1983 | 2J    | D | 10  |  |  |  |  |     |

T

|          |   |  |
|----------|---|--|
| <b>1</b> |   | <b>75</b>  |
|          | <b>3K</b>   | 06.1977 → 08.1981 B 4 1166 cm <sup>3</sup> 2V 40-48 kW 54-65 PS 9 - 66   |
|          | <b>KIJANG Platform/Chassis (_F1_)</b>   |  |
|          | <b>TW-1056A STD</b>   | [Pair] AS STD Ø 55.250 / 68.000 // 2.480 St/A  |
|          | <b>CB-1056GP 0.25</b>   | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.900 / 1.617 St/B/G<br><b>CB-1056GP 0,50 / CB-1056GP 0,75 / CB-1056GP STD</b>  |
|          | <b>MS-1056GP 0.25</b>   | [Set] HL 0,25 Ø 49.750 / 54.004 / 20.900 / 2.119 St/B/G<br><b>MS-1056GP 0,75 / MS-1056GP STD</b>   |
|          | <b>PB-1056J STD</b>   | [Set] PL-B STD Ø 18.011 / 20.000 / 25.000 / 1.030 St/B   |
|          | <b>SH-1056A STD</b>   | [Set] NW-L STD Ø 42.475 / 46.500 / 17.900 / 2.000 St/A; NW-L STD Ø 42.725 / 47.000 / 17.900 / 2.125 St/A; NW-L STD Ø 42.975 / 47.500 / 17.900 / 2.250 St/A; NW-L STD Ø 43.225 / 48.000 / 17.900 / 2.375 St/A |
| <b>2</b> |   | <b>75</b>  |
|          | <b>4K</b>   | 10.1979 → 10.1986 B 4 1290 cm <sup>3</sup> 2V 41-48 kW 56-65 PS 9 - 73   |
|          | <b>KIJANG Platform/Chassis (_F2_), LITEACE Van (_M2_), LITEACE Wagon (YM2_, CM2_, KM2_)</b>   |  |
|          | <b>TW-1056A STD</b>   | [Pair] AS STD Ø 55.250 / 68.000 // 2.480 St/A  |
|          | <b>CB-1056GP 0.25</b>   | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.900 / 1.617 St/B/G<br><b>CB-1056GP 0,50 / CB-1056GP 0,75 / CB-1056GP STD, →08.1982</b>  |
|          | <b>CB-1416A 0.25</b>  | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.900 / 1.617 St/A<br><b>CB-1416A STD, 08.1982→</b>   |
|          | <b>MS-1056GP 0.25</b>   | [Set] HL 0,25 Ø 49.750 / 54.004 / 20.900 / 2.119 St/B/G<br><b>MS-1056GP 0,75 / MS-1056GP STD, →08.1982</b>   |
|          | <b>MS-1416A 0.25</b>  | [Set] HL 0,25 Ø 49.750 / 54.004 / 20.900 / 2.119 St/A<br><b>MS-1416A 0,50 / MS-1416A STD, 08.1982→</b>   |
|          | <b>PB-1056J STD</b>   | [Set] PL-B STD Ø 18.011 / 20.000 / 25.000 / 1.030 St/B   |
|          | <b>SH-1056A STD</b>   | [Set] NW-L STD Ø 42.475 / 46.500 / 17.900 / 2.000 St/A; NW-L STD Ø 42.725 / 47.000 / 17.900 / 2.125 St/A; NW-L STD Ø 42.975 / 47.500 / 17.900 / 2.250 St/A; NW-L STD Ø 43.225 / 48.000 / 17.900 / 2.375 St/A |
| <b>3</b> |   | <b>80.5</b>  |
|          | <b>12R</b>  | 07.1967 → 07.1985 B 4 1588 cm <sup>3</sup> 2V 49-67 kW 67-91 PS 8,5 - 78   |
|          | <b>HIACE I Bus (_H10), HIACE I Van (_H10), HIACE II Bus (_H11, _H2_, _H3_, _H4_), HIACE II Van (_H11, _H2_, _H3_, _H4_), TOYOACE, TOYOACE Platform/Chassis (RY1_)</b> |  |
|          | <b>CB-1035A 0.25</b>  | [Set] PL 0,25 Ø 49.750 / 53.000 / 27.000 / 1.625 St/A<br><b>CB-1035A STD</b>   |
|          | <b>MS-1060A 0.25</b>  | [Set] HL 0,25 Ø 57.750 / 61.600 / 30.000 / 1.915 St/A; HL 0,25 Ø 57.750 / 61.600 / 34.000 / 1.915 St/A; HL 0,25 Ø 57.750 / 61.600 / 40.000 / 1.915 St/A<br><b>MS-1060A STD</b>                               |
|          | <b>SH-1060A STD</b>   | [Set] NW-L STD Ø 45.970 / 50.000 / 25.000 / 2.010 St/A; NW-L STD Ø 46.470 / 50.000 / 28.000 / 1.760 St/A; NW-L STD Ø 46.220 / 50.000 / 42.000 / 1.885 St/A   |
| <b>4</b> |   | <b>80.5</b>  |
|          | <b>5K</b>   | 09.1985 → 08.1989 B 4 1486 cm <sup>3</sup> 2V 48-52 kW 65-71 PS 9,3 - 73   |
|          | <b>KIJANG Platform/Chassis (_F2_), LITEACE Bus (_M3_)</b>   |  |
|          | <b>TW-1056A STD</b>   | [Pair] AS STD Ø 55.250 / 68.000 // 2.480 St/A  |
|          | <b>CB-1416A 0.25</b>  | [Set] PL 0,25 Ø 41.750 / 45.000 / 18.900 / 1.617 St/A<br><b>CB-1416A STD</b>   |
|          | <b>MS-1416A 0.25</b>  | [Set] HL 0,25 Ø 49.750 / 54.004 / 20.900 / 2.119 St/A<br><b>MS-1416A 0,50 / MS-1416A STD</b>   |
|          | <b>PB-1056J STD</b>   | [Set] PL-B STD Ø 18.011 / 20.000 / 25.000 / 1.030 St/B   |
|          | <b>SH-1056A STD</b>   | [Set] NW-L STD Ø 42.475 / 46.500 / 17.900 / 2.000 St/A; NW-L STD Ø 42.725 / 47.000 / 17.900 / 2.125 St/A; NW-L STD Ø 42.975 / 47.500 / 17.900 / 2.250 St/A; NW-L STD Ø 43.225 / 48.000 / 17.900 / 2.375 St/A |
| <b>5</b> |   | <b>83</b>  |
|          | <b>1C</b>   | 10.1982 → 08.1988 D 4 1839 cm <sup>3</sup> 2V 41-49 kW 56-67 PS 22,5 - 85  |
|          | <b>LITEACE Bus (_M3_), LITEACE Van (_M2_), LITEACE Van (_M3_), LITEACE Wagon (YM2_, CM2_, KM2_)</b>   |  |
|          | <b>TW-1408A STD</b>   | [Pair] AS STD Ø 62.250 / 76.800 // 2.730 St/A  |
|          | <b>CB-1408A 0.25</b>  | [Set] PL 0,25 Ø 50.250 / 53.500 / 23.700 / 1.607 St/A<br><b>CB-1408A 0,50 / CB-1408A 0,75 / CB-1408A STD</b>   |
|          | <b>CB-1421A 0.25</b>  | [Set] PL 0,25 Ø 50.250 / 53.500 / 18.900 / 1.607 St/A<br><b>CB-1421A 0,50 / CB-1421A STD</b>   |
|          | <b>MS-1408A 0.25</b>  | [Set] HL 0,25 Ø 56.750 / 61.000 / 22.000 / 2.115 St/A<br><b>MS-1408A 0,50 / MS-1408A STD</b>   |
|          | <b>MS-1421A 0.25</b>  | [Set] HL 0,25 Ø 56.750 / 61.000 / 20.000 / 2.115 St/A<br><b>MS-1421A 0,50 / MS-1421A STD</b>   |
|          | <b>PB-1421J STD</b>   | [Set] PL-B STD Ø 27.000 / 30.000 / 20.000 / 1.540 St/B   |

| 6  |  | 86   |  |
|----|--|--|--|
|    | 1Y   | 10.1982 → 08.1988  | B 4 1626 cm <sup>3</sup> 2V 51-55 kW 69-75 PS - 70           |
|    | 2Y   | 11.1982 → 08.1990  | B 4 1812 cm <sup>3</sup> 2V 55-65 kW 75-88 PS ⚙️8,8 - 78     |
|    | 3Y   | 12.1982 → 08.1990  | B 4 1998 cm <sup>3</sup> 2V 57-79 kW 78-107 PS ⚙️8,8 - 86    |
|    | DYNA 150 Platform/Chassis (_Y_), DYNA Platform/Chassis (_U_, _Y_), HIACE III Bus (_H5_, _H6_, _H7_, _H8_, _H9_), HIACE III Van (_H5_, _H6_, _H7_, _H8_, _H9_), HILUX Platform/Chassis (LN_, _N1_), LITEACE, LITEACE Bus (_M3_), LITEACE Van (_M3_), MASTER ACE SURF Bus (_R2_), MODEL F (CR2_, YR2_) |  |  |
|    | TW-1117A STD   | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A  |  |
|    | CB-1407A 0.25  | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.900 / 1.615 St/A<br>CB-1407A 0,50 / CB-1407A STD  |  |
|    | MS-1407A 0.50  | [Set] HL 0,50 Ø 57.500 / 62.000 / 20.930 / 2.240 St/A<br>MS-1407A STD  |  |
|    | SH-1407A STD   | [Set]  |  |
|    | 50 007 661   | hydraulic; Outer Ø: 21.4   |  |
| 7  |  | 86   |  |
|    | 2C   | 04.1985 → 08.1988  | D 4 1974 cm <sup>3</sup> 2V 49-56 kW 67-76 PS ⚙️23 - 85      |
|    | MODEL F (CR2_, YR2_)   |  |  |
|    | TW-1408A STD   | [Pair] AS STD Ø 62.250 / 76.800 // 2.730 St/A  |  |
|    | CB-1408A 0.25  | [Set] PL 0,25 Ø 50.250 / 53.500 / 23.700 / 1.607 St/A<br>CB-1408A 0,50 / CB-1408A 0,75 / CB-1408A STD, →08.1985                              |  |
|    | CB-1421A 0.25  | [Set] PL 0,25 Ø 50.250 / 53.500 / 18.900 / 1.607 St/A<br>CB-1421A 0,50 / CB-1421A STD, 08.1985→  |  |
|    | MS-1408A 0.25  | [Set] HL 0,25 Ø 56.750 / 61.000 / 22.000 / 2.115 St/A<br>MS-1408A 0,50 / MS-1408A STD, →08.1985  |  |
|    | MS-1421A 0.25  | [Set] HL 0,25 Ø 56.750 / 61.000 / 20.000 / 2.115 St/A<br>MS-1421A 0,50 / MS-1421A STD, 08.1985→  |  |
|    | PB-1421J STD   | [Set] PL-B STD Ø 27.000 / 30.000 / 20.000 / 1.540 St/B, 08.1985→   |  |
|    | 7.06595.18.0   |  |  |
| 8  |  | 86   |  |
|    | 2Y-C   | 11.1982 → 07.1988  | B 4 1812 cm <sup>3</sup> 2V 58-62 kW 79-84 PS ⚙️8,8 - 78     |
|    | 3Y-C   | 08.1984 → 07.1989  | B 4 1998 cm <sup>3</sup> 2V 65 kW 88 PS ⚙️8,8 - 86           |
|    | 3Y-EC  | 09.1983 → 12.1985  | B 4 1998 cm <sup>3</sup> 2V 67 kW 91 PS - 86                 |
|    | LITEACE Bus (_M3_), LITEACE Van (_M3_), MODEL F (CR2_, YR2_), TOWN ACE Bus (_R2_, _R3_), TOWN ACE Van (YR3_, YR2_)   |  |  |
|    | 50 007 661   | hydraulic; Outer Ø: 21.4   |  |
| 9  |  | 87.5   |  |
|    | 3VZ-E  | 09.1987 → 12.1990  | B 6 2959 cm <sup>3</sup> 2V 105-112 kW 143-152 PS ⚙️9:1 - 82 |
|    | HILUX Platform/Chassis (LN_, _N1_)   |  |  |
|    | CB-1437GP 0.25   | [Set] PL 0,25 Ø 54.750 / 58.000 / 16.800 / 1.615 St/B/G<br>CB-1437GP 0,50 / CB-1437GP STD  |  |
|    | MS-1437GP 0.25   | [Set] HL 0,25 Ø 63.750 / 68.000 / 20.000 / 2.117 St/B/G; HL 0,25 Ø 63.750 / 68.000 / 22.000 / 2.117 St/B/G<br>MS-1437GP 0,50 / MS-1437GP STD |  |
| 10 |  | 88   |  |
|    | 2J   | 08.1977 → 08.1987  | D 4 2481 cm <sup>3</sup> 2V 39-55 kW 53-75 PS ⚙️21 - 102     |
|    | DYNA Bus (_U3_, _U2_), DYNA Platform/Chassis (_U_, _Y_), TOYOACE Platform/Chassis (_U_, _Y_)   |  |  |
|    | TW-1063A STD   | [Pair] AS STD Ø 76.250 / 90.000 // 2.980 St/A  |  |
|    | CB-1137A 0.25  | [Set] PL 0,25 Ø 54.750 / 58.000 / 25.600 / 1.610 St/A<br>CB-1137A 0,50 / CB-1137A STD  |  |
|    | MS-1137GP 0.25   | [Set] HL 0,25 Ø 69.750 / 74.000 / 24.600 / 2.115 St/B/G; HL 0,25 Ø 69.750 / 74.000 / 29.600 / 2.115 St/B/G<br>MS-1137GP STD                  |  |
|    | PB-1063J STD   | [Set] PL-B STD Ø 27.000 / 30.000 / 30.500 / 1.530 St/B   |  |
| 11 |  | 88   |  |
|    | 5R   | 07.1972 → 08.1984  | B 4 1994 cm <sup>3</sup> 2V 43-79 kW 58-107 PS ⚙️8,2 - 82    |
|    | COASTER Bus (_B1_), DYNA Platform/Chassis (_U_, _Y_), TOYOACE Platform/Chassis (RY1_)  |  |  |
|    | TW-1133A STD   | [Pair] AS STD Ø 66.250 / 80.000 // 1.990 St/A  |  |
|    | CB-1046A 0.25  | [Set] PL 0,25 Ø 54.750 / 58.025 / 26.000 / 1.625 St/A<br>CB-1046A 0,50 / CB-1046A STD  |  |

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|           |  |   |     |   |                      |    |          |           |       |   |     |  |
|-----------|--|---|-----|---|----------------------|----|----------|-----------|-------|---|-----|--|
| <b>12</b> |  | <b>88</b>   |     |   |                      |    |          |           |       |   |     |  |
|           | <b>H</b>   | 08.1977 → 11.1984   | D   | 6 | 3576 cm <sup>3</sup> | 2V | 66-77 kW | 90-105 PS | €20,5 | - | 88  |  |
|           | <b>DYNA Platform/Chassis (_U_, _Y_)</b>  |   |     |   |                      |    |          |           |       |   |     |  |
|           | <b>TW-1063A STD</b>  | [Pair] AS STD Ø 76.250 / 90.000 // 2.980 St/A   |     |   |                      |    |          |           |       |   |     |  |
|           | <b>CB-1403A 0.25</b>   | [Set] PL 0,25 Ø 54.750 / 58.000 / 25.600 / 1.610 St/A<br><b>CB-1403A 0,50 / CB-1403A STD</b>  |     |   |                      |    |          |           |       |   |     |  |
|           | <b>MS-1427A STD</b>  | [Set] HL STD Ø 70.000 / 74.002 / 22.600 / 1.986 St/A; HL STD Ø 70.000 / 74.002 / 29.600 / 1.986 St/A  |     |   |                      |    |          |           |       |   |     |  |
|           | <b>S3545</b>   | EX; 35 x 9 x 120.8 x A - Ni - 45° - 1 -   |     |   |                      |    |          |           |       |   |     |  |
|           | <b>V3544</b>   | IN; 42 x 9 x 120.8 x S - Ni - 45° - 1 - III   |     |   |                      |    |          |           |       |   |     |  |
| <b>13</b> |  | <b>88.5</b>   |     |   |                      |    |          |           |       |   |     |  |
|           | <b>18R</b>   | 02.1977 → 03.1983   | B   | 4 | 1968 cm <sup>3</sup> | 2V | 63-72 kW | 86-98 PS  | €8,5  | - | 80  |  |
|           | <b>HIACE II Bus (_H11_, _H2_, _H3_, _H4_), HIACE II Van (_H11_, _H2_, _H3_, _H4_)</b>  |   |     |   |                      |    |          |           |       |   |     |  |
|           | <b>TW-1133A STD</b>  | [Pair] AS STD Ø 66.250 / 80.000 // 1.990 St/A   |     |   |                      |    |          |           |       |   |     |  |
|           | <b>CB-1133GP 0.25</b>  | [Set] PL 0,25 Ø 52.740 / 56.000 / 22.000 / 1.625 St/B/G<br><b>CB-1133GP 0,50 / CB-1133GP STD</b>  |     |   |                      |    |          |           |       |   |     |  |
| <b>14</b> |  | <b>90</b>   |     |   |                      |    |          |           |       |   |     |  |
|           | <b>L</b>   | 01.1979 → 09.1990   | D   | 4 | 2188 cm <sup>3</sup> | 2V | 46-53 kW | 63-72 PS  | €21,5 | - | 86  |  |
|           | <b>HIACE II Bus (_H11_, _H2_, _H3_, _H4_), HIACE II Van (_H11_, _H2_, _H3_, _H4_), HIACE III Bus (_H5_, _H6_, _H7_, _H8_, _H9_), HIACE III Van (_H5_, _H6_, _H7_, _H8_, _H9_), PICKUP Cab &amp; Chassis, QUICK DELIVERY (_H2_), TOWN ACE Van (YR3_, YR2_), TOYOACE</b> |   |     |   |                      |    |          |           |       |   |     |  |
|           | <b>TW-1161A 0.25</b>   | [Pair] AS 0,25 Ø 70.250 / 81.800 // 2.605 St/A<br><b>TW-1161A STD</b>   |     |   |                      |    |          |           |       |   |     |  |
|           | <b>CB-1161A 0.25</b>   | [Set] PL 0,25 Ø 52.750 / 56.000 / 26.000 / 1.611 St/A<br><b>CB-1161A 0,50 / CB-1161A 0,75 / CB-1161A STD / CB-1161A 1,00, →02.1982</b>  |     |   |                      |    |          |           |       |   |     |  |
|           | <b>CB-1406A 0.25</b>   | [Set] PL 0,25 Ø 52.750 / 56.000 / 26.000 / 1.611 St/A<br><b>CB-1406A 0,50 / CB-1406A 0,75 / CB-1406A STD / CB-1406A 1,00, 2.2 D (LH20, LH30), 2.2 D (LH20, LH30), 2.2 D 4WD, 2.2 D, 2.2 D: 02.1982→</b> |     |   |                      |    |          |           |       |   |     |  |
|           | <b>MS-1161A 0.25</b>   | [Set] HL 0,25 Ø 61.750 / 66.000 / 27.600 / 2.112 St/A<br><b>MS-1161A STD, →04.1982</b>  |     |   |                      |    |          |           |       |   |     |  |
|           | <b>MS-1406A 0.25</b>   | [Set] HL 0,25 Ø 61.750 / 66.000 / 27.600 / 2.112 St/A<br><b>MS-1406A 0,50 / MS-1406A STD, 04.1982→</b>  |     |   |                      |    |          |           |       |   |     |  |
|           | <b>PB-1063J STD</b>  | [Set] PL-B STD Ø 27.000 / 30.000 / 30.500 / 1.530 St/B  |     |   |                      |    |          |           |       |   |     |  |
|           | <b>PB-1406J STD</b>  | [Set] PL-B STD Ø 27.000 / 30.000 / 23.000 / 1.530 St/B, 08.1988→  |     |   |                      |    |          |           |       |   |     |  |
|           | <b>SH-1161A STD</b>  | [Set] NW-L STD Ø 34.985 / 38.015 / 20.030 / 1.500 St/A; NW-L STD Ø 34.985 / 38.015 / 28.040 / 1.500 St/A, <b>2.2 D, 2.2 D (LH50, LH60), 2.2 D (LH50, LH60): →08.1988</b>                                |     |   |                      |    |          |           |       |   |     |  |
|           | <b>SH-1431A STD</b>  | [Set] NW-L STD Ø 27.975 / 31.015 / 20.030 / 1.504 St/A; NW-L STD Ø 34.975 / 38.015 / 28.040 / 1.504 St/A, 08.1988→  |     |   |                      |    |          |           |       |   |     |  |
| <b>15</b> |  | <b>91</b>   |     |   |                      |    |          |           |       |   |     |  |
|           | <b>12HT</b>  | 10.1986 → 01.1990   | D A | 6 | 3980 cm <sup>3</sup> | 2V | 100 kW   | 136 PS    | €18,6 | - | 102 |  |
|           | <b>COASTER Bus (_B2_, _B3_)</b>  |   |     |   |                      |    |          |           |       |   |     |  |
|           | <b>CB-1403A 0.25</b>   | [Set] PL 0,25 Ø 54.750 / 58.000 / 25.600 / 1.610 St/A<br><b>CB-1403A 0,50 / CB-1403A STD, →09.1987</b>  |     |   |                      |    |          |           |       |   |     |  |
|           | <b>CB-1427A STD</b>  | [Set] PL STD Ø 55.000 / 58.000 / 25.600 / 1.485 St/A, 10.1987→  |     |   |                      |    |          |           |       |   |     |  |
|           | <b>MS-1427A STD</b>  | [Set] HL STD Ø 70.000 / 74.002 / 22.600 / 1.986 St/A; HL STD Ø 70.000 / 74.002 / 29.600 / 1.986 St/A  |     |   |                      |    |          |           |       |   |     |  |
|           | <b>PB-1427J STD</b>  | [Set] PL-B STD Ø 32.000 / 36.000 / 31.000 / 2.040 St/B  |     |   |                      |    |          |           |       |   |     |  |
| <b>16</b> |  | <b>91</b>   |     |   |                      |    |          |           |       |   |     |  |
|           | <b>2H</b>  | 08.1977 → 03.1990   | D   | 6 | 3980 cm <sup>3</sup> | 2V | 72-77 kW | 98-105 PS | €19   | - | 102 |  |
|           | <b>COASTER Bus (_B2_, _B3_), DYNA Platform/Chassis (_U_, _Y_), LAND CRUISER Pick-up (_J7_)</b>   |   |     |   |                      |    |          |           |       |   |     |  |
|           | <b>TW-1063A STD</b>  | [Pair] AS STD Ø 76.250 / 90.000 // 2.980 St/A, <b>4.0 D 4x4 (HJ75, HJ75RP): →10.1985</b>  |     |   |                      |    |          |           |       |   |     |  |
|           | <b>CB-1403A 0.25</b>   | [Set] PL 0,25 Ø 54.750 / 58.000 / 25.600 / 1.610 St/A<br><b>CB-1403A 0,50 / CB-1403A STD</b>  |     |   |                      |    |          |           |       |   |     |  |
|           | <b>MS-1427A STD</b>  | [Set] HL STD Ø 70.000 / 74.002 / 22.600 / 1.986 St/A; HL STD Ø 70.000 / 74.002 / 29.600 / 1.986 St/A  |     |   |                      |    |          |           |       |   |     |  |
|           | <b>S3545</b>   | EX; 35 x 9 x 120.8 x A - Ni - 45° - 1 -   |     |   |                      |    |          |           |       |   |     |  |
|           | <b>V3544</b>   | IN; 42 x 9 x 120.8 x S - Ni - 45° - 1 - III   |     |   |                      |    |          |           |       |   |     |  |
| <b>17</b> |  | <b>91</b>   |     |   |                      |    |          |           |       |   |     |  |
|           | <b>4Y</b>  | 01.1982 → 1990  | B   | 4 | 2237 cm <sup>3</sup> | 2V | 67-69 kW | 92-94 PS  | €8,8  | - | 86  |  |
|           | <b>DYNA, HIACE III Bus (_H5_, _H6_, _H7_, _H8_, _H9_), HIACE III Van (_H5_, _H6_, _H7_, _H8_, _H9_), MODELL F</b>  |   |     |   |                      |    |          |           |       |   |     |  |
|           | <b>TW-1117A STD</b>  | [Pair] AS STD Ø 64.300 / 76.000 // 2.490 St/A   |     |   |                      |    |          |           |       |   |     |  |
|           | <b>CB-1407A 0.25</b>   | [Set] PL 0,25 Ø 47.750 / 51.000 / 19.900 / 1.615 St/A<br><b>CB-1407A 0,50 / CB-1407A STD</b>  |     |   |                      |    |          |           |       |   |     |  |

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| <b>MS-1407A 0.50</b> | [Set] HL 0,50 Ø 57.500 / 62.000 / 20.930 / 2.240 St/A<br><b>MS-1407A STD</b> |
| <b>SH-1407A STD</b>  | [Set]  |
| <b>50 007 661</b>    | hydraulic; Outer Ø: 21.4   |

|   |   |
|---|---|
| <b>18</b>   | <b>91</b>   |
| <b>4Y-EC</b>  | 12.1982 → 01.1990 B 4 2237 cm <sup>3</sup> 2V 72-76 kW 98-103 PS - 86 |
| <b>HIACE III Bus (_H5_, _H6_, _H7_, _H8_, _H9_), HIACE III Van (_H5_, _H6_, _H7_, _H8_, _H9_), LITEACE Van (_M3_), MODEL F (CR2_, YR2_), TOWN ACE Bus (_R2_, _R3_), TOWN ACE Van (YR3_, YR2_)</b> |   |
| <b>50 007 661</b>   | hydraulic; Outer Ø: 21.4  |

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|---|---|
| <b>19</b>   | <b>92</b>   |
| <b>22R</b>  | 08.1977 → 09.1989 B 4 2367 cm <sup>3</sup> 2V 72-87 kW 98-118 PS ⚙️9,1 - 89                                   |
| <b>22RE</b>   | 09.1984 → 12.1990 B 4 2367 cm <sup>3</sup> 2V 84-87 kW 114-118 PS ⚙️9 - 89                                    |
| <b>22REC</b>  | 09.1983 → 12.1990 B 4 2367 cm <sup>3</sup> 2V 77-87 kW 105-118 PS ⚙️9:1 - 89                                  |
| <b>COASTER Bus (_B1_), COASTER Bus (_B2_, _B3_), DYNA, DYNA Platform/Chassis (_U_, _Y_), HILUX Platform/Chassis (LN_, _N1_)</b> |   |
| <b>TW-1133A STD</b>   | [Pair] AS STD Ø 66.250 / 80.000 // 1.990 St/A   |
| <b>TW-1405A STD</b>   | [Pair] AS STD Ø 66.250 / 80.000 // 2.740 St/A, <b>22R: 2.4</b> : 08.1984 →, <b>22REC: 2.4 4WD</b> : 08.1984 → |
| <b>CB-1133GP 0.25</b>   | [Set] PL 0,25 Ø 52.740 / 56.000 / 22.000 / 1.625 St/B/G<br><b>CB-1133GP 0,50 / CB-1133GP STD</b>              |
| <b>MS-1405GP 0.50</b>   | [Set] HL 0,50 Ø 59.480 / 60.004 / 22.000 / 2.250 St/B/G<br><b>MS-1405GP STD</b>                               |

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| <b>20</b>  | <b>92</b>   |
| <b>2L</b>  | 08.1977 → 11.1989 D 4 2446 cm <sup>3</sup> 2V 53-66 kW 72-90 PS ⚙️22,3 - 92   |
| <b>DYNA 150, DYNA 150 Platform/Chassis (_Y_), DYNA Platform/Chassis (_U_, _Y_), HIACE III Bus (_H5_, _H6_, _H7_, _H8_, _H9_), HIACE III Van (_H5_, _H6_, _H7_, _H8_, _H9_), HILUX Platform/Chassis (LN_, _N1_), TOYOACE, TOYOACE Platform/Chassis (_U_, _Y_)</b> |   |
| <b>90 739 720</b>  | Cylinder diameter: 93.02; KH: 49.25; MT: -1.5; GL: 86.15; piston pin: 27x74; number of piston rings: 3<br>ET 2 CR G6<br>M 2<br>DSF 4 CR |

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| <b>89 850 190</b>    | T - Dry cylinder liner; semi; A=96 C=100.7 L=160.5 H+F=3.5+1   |
| <b>TW-1161A 0.25</b> | [Pair] AS 0,25 Ø 70.250 / 81.800 // 2.605 St/A<br><b>TW-1161A STD</b>  |
| <b>CB-1406A 0.25</b> | [Set] PL 0,25 Ø 52.750 / 56.000 / 26.000 / 1.611 St/A<br><b>CB-1406A 0,50 / CB-1406A 0,75 / CB-1406A STD / CB-1406A 1,00</b>   |
| <b>CB-1411A 0.25</b> | [Set] PL 0,25 Ø 54.750 / 58.000 / 26.000 / 1.611 St/A<br><b>CB-1411A 0,50 / CB-1411A 0,75 / CB-1411A STD / CB-1411A 1,00</b>   |
| <b>MS-1161A 0.25</b> | [Set] HL 0,25 Ø 61.750 / 66.000 / 27.600 / 2.112 St/A<br><b>MS-1161A STD, 2.4 D (LY21, LY31)</b> : →07.1983  |
| <b>MS-1406A 0.25</b> | [Set] HL 0,25 Ø 61.750 / 66.000 / 27.600 / 2.112 St/A<br><b>MS-1406A 0,50 / MS-1406A STD, 2.4 D (LY21, LY31)</b> : 08.1983 →   |
| <b>PB-1063J STD</b>  | [Set] PL-B STD Ø 27.000 / 30.000 / 30.500 / 1.530 St/B   |
| <b>SH-1161A STD</b>  | [Set] NW-L STD Ø 34.985 / 38.015 / 20.030 / 1.500 St/A; NW-L STD Ø 34.985 / 38.015 / 28.040 / 1.500 St/A, <b>2.4 D (LH51, LH61, LH66), 2.4 D (LH61, LH51)</b> : →07.1988 |

|                   |                              |
|-------------------|------------------------------|
| <b>81-71002</b>   | IN/EX; 13.05/ x 8.02 x 40 G1 |
| <b>50 005 186</b> | mechanical; metal            |

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| <b>21</b>            | <b>95</b>  |
| <b>11B</b>           | 09.1984 → 08.1987 D 4 2977 cm <sup>3</sup> 2V 61-75 kW 83-102 PS ⚙️21 - 105  |
| <b>DYNA</b>          |  |
| <b>89 852 190</b>    | T - Dry cylinder liner; semi; A=99 C=104.65 L=191 H+F=2.5+1  |
| <b>TW-1417A STD</b>  | [Pair] AS STD Ø 76.250 / 90.700 // 2.480 St/A  |
| <b>CB-1401A 0.25</b> | [Set] PL 0,25 Ø 60.750 / 64.000 / 30.000 / 1.600 St/A<br><b>CB-1401A 0,50 / CB-1401A STD, 4 mm oil-hole at 11°, →08.1988</b> |

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| <b>MS-1428A 0.25</b>  | [Set] HL 0,25 Ø 69.750 / 75.000 / 26.900 / 2.610 St/A<br><b>MS-1428A 0,50 / MS-1428A STD</b>  |
| <b>PB-1417J STD</b>   | [Set] PL-B STD Ø 34.010 / 38.000 / 36.000 / 2.040 St/B, →06.1986  |
| <b>22</b>   | <b>95</b>   |
| <b>B</b>  | 01.1975 → 08.1988 D 4 2977 cm <sup>3</sup> 2V 59-63 kW 80-86 PS  21 - 105   |
| <b>COASTER, DYNA 150 Platform/Chassis (_Y_), DYNA Platform/Chassis (_U_, _Y_)</b> |   |
| <b>89 852 190</b>   | T - Dry cylinder liner; semi; A=99 C=104.65 L=191 H+F=2.5+1   |
| <b>78 724 600</b>   | [Pair] AS STD Ø 63.850 / 80.250 // 2.330 St/A   |
| <b>TW-1417A STD</b>   | [Pair] AS STD Ø 76.250 / 90.700 // 2.480 St/A   |
| <b>CB-1121A 0.25</b>  | [Set] PL 0,25 Ø 58.750 / 62.000 / 30.000 / 1.610 St/A<br><b>CB-1121A 0,50 / CB-1121A 0,75 / CB-1121A STD / CB-1121A 1,00</b> , 4 mm oil-hole at 10°, <b>3.0 D</b> : →04.1988  |
| <b>MS-1121A 0.25</b>  | [Set] HL 0,25 Ø 69.750 / 75.000 / 26.900 / 2.610 St/A; PASS-L 0,25 Ø 69.750 / 75.000 / 34.080 / 2.610 St/A<br><b>MS-1121A 0,50 / MS-1121A 0,75 / MS-1121A STD</b> , →09.1984  |
| <b>MS-1428A 0.25</b>  | [Set] HL 0,25 Ø 69.750 / 75.000 / 26.900 / 2.610 St/A<br><b>MS-1428A 0,50 / MS-1428A STD</b>  |
| <b>PB-1428J STD</b>   | [Set] PL-B STD Ø 29.010 / 33.000 / 32.000 / 2.030 St/B  |
| <b>SH-1401A STD</b>   | [Set] NW-L STD Ø 46.975 / 51.030 / 20.000 / 2.015 St/A; NW-L STD Ø 47.175 / 51.030 / 24.000 / 1.915 St/A; NW-L STD Ø 46.775 / 51.030 / 24.000 / 2.115 St/A, <b>3.0 D</b> : →06.1986   |
| <b>SH-1428A STD</b>   | [Set] NW-L STD Ø 52.975 / 57.000 / 20.000 / 2.010 St/A; NW-L STD Ø 52.725 / 57.000 / 20.000 / 2.135 St/A; NW-L STD Ø 53.225 / 57.250 / 20.000 / 2.010 St/A; NW-L STD Ø 52.475 / 57.250 / 20.000 / 2.385 St/A; NW-L STD Ø 53.475 / 57.500 / 20.000 / 2.010 St/A, 08.1988→03.1989 |
| <b>7885</b>   | EX; 36 x 8 x 110.6 x A/S - Cr - 45° - 22 - III  |
| <b>7837</b>   | IN; 42 x 8 x 111.2 x S - - 45° - 22 - III   |
| <b>MK-8H</b>  | valve cotter; number of notches: 3; valve stem diameter: 8  |
| <b>81-18110</b>   | IN/EX; 12.76/ x 8.06 x 60.3 G1  |
| <b>50 006 260</b>   | CAM   |
| <b>23</b>   | <b>98</b>   |
| <b>2B</b>   | 08.1977 → 04.1982 D 4 3197 cm <sup>3</sup> 2V 56-72 kW 76-98 PS  22 - 105   |
| <b>COASTER Bus (_B1_)</b>   |   |
| <b>CB-1121A 0.25</b>  | [Set] PL 0,25 Ø 58.750 / 62.000 / 30.000 / 1.610 St/A<br><b>CB-1121A 0,50 / CB-1121A 0,75 / CB-1121A STD / CB-1121A 1,00</b> , 4 mm oil-hole at 10°   |
| <b>MS-1121A 0.25</b>  | [Set] HL 0,25 Ø 69.750 / 75.000 / 26.900 / 2.610 St/A; PASS-L 0,25 Ø 69.750 / 75.000 / 34.080 / 2.610 St/A<br><b>MS-1121A 0,50 / MS-1121A 0,75 / MS-1121A STD</b>   |
| <b>PB-1428J STD</b>   | [Set] PL-B STD Ø 29.010 / 33.000 / 32.000 / 2.030 St/B  |
| <b>SH-1401A STD</b>   | [Set] NW-L STD Ø 46.975 / 51.030 / 20.000 / 2.015 St/A; NW-L STD Ø 47.175 / 51.030 / 24.000 / 1.915 St/A; NW-L STD Ø 46.775 / 51.030 / 24.000 / 2.115 St/A  |
| <b>24</b>   | <b>102</b>  |
| <b>13B</b>  | 08.1977 → 08.1988 D 4 3431 cm <sup>3</sup> 2V 66 kW 90 PS  20 - 105   |
| <b>DYNA 200, DYNA Bus (_U3_, _U2_), DYNA Platform/Chassis (_U_, _Y_)</b>          |   |
| <b>TW-1417A STD</b>   | [Pair] AS STD Ø 76.250 / 90.700 // 2.480 St/A   |
| <b>CB-1401A 0.25</b>  | [Set] PL 0,25 Ø 60.750 / 64.000 / 30.000 / 1.600 St/A<br><b>CB-1401A 0,50 / CB-1401A STD</b> , 4 mm oil-hole at 11°   |
| <b>MS-1428A 0.25</b>  | [Set] HL 0,25 Ø 69.750 / 75.000 / 26.900 / 2.610 St/A<br><b>MS-1428A 0,50 / MS-1428A STD</b>  |
| <b>PB-1417J STD</b>   | [Set] PL-B STD Ø 34.010 / 38.000 / 36.000 / 2.040 St/B, →06.1986  |
| <b>25</b>   | <b>102</b>  |
| <b>13BT</b>   | 06.1986 → 01.1990 D A 4 3431 cm <sup>3</sup> 2V 91 kW 124 PS  17,6:1 - 105  |
| <b>DYNA</b>   |   |
| <b>TW-1417A STD</b>   | [Pair] AS STD Ø 76.250 / 90.700 // 2.480 St/A   |
| <b>CB-1401A 0.25</b>  | [Set] PL 0,25 Ø 60.750 / 64.000 / 30.000 / 1.600 St/A<br><b>CB-1401A 0,50 / CB-1401A STD</b> , 4 mm oil-hole at 11°, →04.1988   |
| <b>CB-1429A 0.25</b>  | [Set] PL 0,25 Ø 60.750 / 64.000 / 30.000 / 1.600 St/A<br><b>CB-1429A 0,50 / CB-1429A STD</b> , oil slot at 37°, 05.1988→  |
| <b>MS-1428A 0.25</b>  | [Set] HL 0,25 Ø 69.750 / 75.000 / 26.900 / 2.610 St/A<br><b>MS-1428A 0,50 / MS-1428A STD</b>  |
| <b>PB-1401J STD</b>   | [Set] PL-B STD Ø 32.010 / 36.000 / 32.000 / 2.030 St/B, →03.1989  |
| <b>SH-1428A STD</b>   | [Set] NW-L STD Ø 52.975 / 57.000 / 20.000 / 2.010 St/A; NW-L STD Ø 52.725 / 57.000 / 20.000 / 2.135 St/A; NW-L STD Ø 53.225 / 57.250 / 20.000 / 2.010 St/A; NW-L STD Ø 52.475 / 57.250 / 20.000 / 2.385 St/A; NW-L STD Ø 53.475 / 57.500 / 20.000 / 2.010 St/A, 08.1988→        |

|                        |   |
|------------------------|---|
| <b>26</b>              | <b>102</b>  |
| <b>3B</b>              | 08.1977 → 08.1984 D 4 3432 cm <sup>3</sup> 2V 66-72 kW 90-98 PS  20 - 105 |
| <b>DYNA Van (BU20)</b> |   |



- CB-1401A 0.25** [Set] PL 0,25 Ø 60.750 / 64.000 / 30.000 / 1.600 St/A  
**CB-1401A 0,50 / CB-1401A STD**, 4 mm oil-hole at 11°
- MS-1121A 0.25** [Set] HL 0,25 Ø 69.750 / 75.000 / 26.900 / 2.610 St/A; PASS-L 0,25 Ø 69.750 / 75.000 / 34.080 / 2.610 St/A  
**MS-1121A 0,50 / MS-1121A 0,75 / MS-1121A STD**
- PB-1401J STD** [Set] PL-B STD Ø 32.010 / 36.000 / 32.000 / 2.030 St/B
- SH-1401A STD** [Set] NW-L STD Ø 46.975 / 51.030 / 20.000 / 2.015 St/A; NW-L STD Ø 47.175 / 51.030 / 24.000 / 1.915 St/A; NW-L STD Ø 46.775 / 51.030 / 24.000 / 2.115 St/A








|  |       | Cyl. |  mm | cm <sup>3</sup> |  | Comp. | kW    | PS    | Pos |
|---|-------|------|--|-----------------|---|-------|-------|-------|-----|
|   |       |      |  |                 |   | Ratio |       |       |     |
| 13 N  | B     | 4    | 75 x 73,4  | 1297            | 2   | 8,2   | 39-44 | 53-60 | 1   |
| 13 NB   | B     | 4    | 75 x 73,4  | 1297            | 2   | 8,2   | 44    | 60    | 1   |
| 13 S  | B     | 4    | 75 x 73,4  | 1297            | 2   | 8,2   | 42-55 | 57-75 | 2   |
| 16 DA   | D     | 4    | 80 x 79,5  | 1598            | 2   | 23    | 40    | 54    | 3   |
| 4FC1T   | D (A) | 4    | 84 x 90  | 1995            | 2   | 21:1  | 51-62 | 69-84 | 4   |






|                          |                   |       | Pos |   |  |  | Pos |
|--------------------------|-------------------|-------|-----|---|--|--|-----|
|                          |                   |       |     |   |  |  |     |
| <b>ASTRAMAX (T85)</b>    |                   |       |     |   |  |  |     |
| 1.3 N                    | 08.1985 → 12.1989 | 13 N  | B   | 1 |  |  |     |
| 1.3 N                    | 08.1985 → 12.1989 | 13 NB | B   | 1 |  |  |     |
| 1.3 S                    | 08.1985 → 12.1989 | 13 S  | B   | 2 |  |  |     |
| 1.6 D                    | 05.1986 → 06.1990 | 16 DA | D   | 3 |  |  |     |
| <b>MIDI II Bus (MID)</b> |                   |       |     |   |  |  |     |
| 2.0 TD                   | 06.1988 → 07.1990 | 4FC1T | D   | 4 |  |  |     |
| 2.0 TD 4WD               | 06.1988 → 07.1990 | 4FC1T | D   | 4 |  |  |     |
| <b>MIDI Van (MID)</b>    |                   |       |     |   |  |  |     |
| 2.0 TD 4WD               | 09.1988 → 07.1990 | 4FC1T | D   | 4 |  |  |     |

V

| <b>1</b> |  | <b>75</b>  |   |   |                      |    |                |  |     |        |  |
|----------|--|--|---|---|----------------------|----|----------------|--|-----|--------|--|
|          | <b>13 N</b>                            | 08.1985 → 12.1989  | B | 4 | 1297 cm <sup>3</sup> | 2V | 39-44 kW       | 53-60 PS   | 8,2 | - 73.4 |  |
|          | <b>13 NB</b>                           | 08.1985 → 12.1989  | B | 4 | 1297 cm <sup>3</sup> | 2V | 44 kW          | 60 PS  | 8,2 | - 73.4 |  |
|          | <b>ASTRAMAX (T85)</b>                  |  |   |   |                      |    |                |  |     |        |  |
|          | <b>80 00203 1 0 000</b>                | Ø75; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 4]<br><b>80 00203 1 0 050</b> 75.50   |   |   |                      |    |                |  |     |        |  |
|          | <b>80 00204 1 0 000</b>                | Ø75; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 4]   |   |   |                      |    |                |  |     |        |  |
|          | <b>87 409 610</b>                      | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620</b> 0,50 / <b>87 409 630</b> 0,75 / <b>87 409 600</b> STD / <b>87 409 640</b> 1,00  |   |   |                      |    |                |  |     |        |  |
|          | <b>87 410 610</b>                      | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620</b> 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00 |   |   |                      |    |                |  |     |        |  |
|          | <b>81-4212</b>                         | IN/EX; 11.03/ x 7 x 45.8 G1  |   |   |                      |    |                |  |     |        |  |
|          | <b>50 006 457</b>                      | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |   |                      |    |                |  |     |        |  |
|          | <b>50 006 406</b><br><b>50 006 487</b> |  |   |   |                      |    |                |  |     |        |  |
| <b>2</b> |  | <b>75</b>  |   |   |                      |    |                |  |     |        |  |
|          | <b>13 S</b>                            | 08.1985 → 12.1989  | B | 4 | 1297 cm <sup>3</sup> | 2V | 42-55 kW       | 57-75 PS   | 8,2 | - 73.4 |  |
|          | <b>ASTRAMAX (T85)</b>                  |  |   |   |                      |    |                |  |     |        |  |
|          | <b>80 00203 1 0 000</b>                | Ø75; STD; set: 1; [R G6 CR 1.5] [M 1.5] [SLF ST CR 4]<br><b>80 00203 1 0 050</b> 75.50   |   |   |                      |    |                |  |     |        |  |
|          | <b>80 00204 1 0 000</b>                | Ø75; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 4]   |   |   |                      |    |                |  |     |        |  |
|          | <b>87 409 610</b>                      | [Set] PL 0,25 Ø 42.737 / 46.000 / 16.600 / 1.622 St/A<br><b>87 409 620</b> 0,50 / <b>87 409 630</b> 0,75 / <b>87 409 600</b> STD / <b>87 409 640</b> 1,00  |   |   |                      |    |                |  |     |        |  |
|          | <b>87 410 610</b>                      | [Set] HL 0,25 Ø 54.735 / 59.000 / 19.500 / 2.126 St/A; PASS-L 0,25 Ø 54.735 / 59.000 / 26.100 / 2.126 St/A<br><b>87 410 620</b> 0,50 / <b>87 410 630</b> 0,75 / <b>87 410 600</b> STD / <b>87 410 640</b> 1,00 |   |   |                      |    |                |  |     |        |  |
|          | <b>81-4212</b>                         | IN/EX; 11.03/ x 7 x 45.8 G1  |   |   |                      |    |                |  |     |        |  |
|          | <b>50 006 249</b>                      | CAM, chilled cast iron   |   |   |                      |    |                |  |     |        |  |
|          | <b>50 006 457</b>                      | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |   |                      |    |                |  |     |        |  |
|          | <b>50 006 406</b><br><b>50 006 487</b> |  |   |   |                      |    |                |  |     |        |  |
| <b>3</b> |  | <b>80</b>  |   |   |                      |    |                |  |     |        |  |
|          | <b>16 DA</b>                           | 05.1986 → 06.1990  | D | 4 | 1598 cm <sup>3</sup> | 2V | 40 kW          | 54 PS  | 23  | - 79.5 |  |
|          | <b>ASTRAMAX (T85)</b>                  |  |   |   |                      |    |                |  |     |        |  |
|          | <b>80 00084 1 0 000</b>                | Ø80; STD; set: 1; [R G6 CR 2] [M 2] [DSF CR 3]<br><b>80 00084 1 0 050</b> 80.50 / <b>80 00084 1 0 100</b> 81.00  |   |   |                      |    |                |  |     |        |  |
|          | <b>93 578 960</b>                      | piston: 93578600; cylinder liner: 89161190   |   |   |                      |    |                |  |     |        |  |
|          | <b>89 161 190</b>                      | T - Dry cylinder liner; semi; A=83 C=84.9 L=143.5 H=4.5  |   |   |                      |    |                |  |     |        |  |
|          | <b>77 272 610</b>                      | [Set] PL 0,25 Ø 48.737 / 52.000 / 19.300 / 1.625 St/B/G<br><b>77 272 620</b> 0,50 / <b>77 272 630</b> 0,75 / <b>77 272 600</b> STD / <b>77 272 640</b> 1,00  |   |   |                      |    |                |  |     |        |  |
|          | <b>87 393 610</b>                      | [Set] HL 0,25 Ø 57.745 / 62.000 / 19.500 / 2.120 St/A; PASS-L 0,25 Ø 57.745 / 62.000 / 26.100 / 2.120 St/A<br><b>87 393 620</b> 0,50 / <b>87 393 630</b> 0,75 / <b>87 393 600</b> STD                          |   |   |                      |    |                |  |     |        |  |
|          | <b>29416</b>                           | EX; 32 x 8 x 123.2 x RA/S - Cr - 45° - 1 - III   |   |   |                      |    | <b>KK-8H</b>   | valve cotter; number of notches: 1; valve stem diameter: 8 |     |        |  |
|          | <b>29182</b>                           | IN; 36 x 8 x 123.2 x S - Cr - 45° - 1 - III  |   |   |                      |    | <b>81-4213</b> | IN/EX; 12/ x 8 x 50 G2                                     |     |        |  |
|          | <b>50 006 457</b>                      | hydraulic; height: 68; Outer Ø: 21.4; length: 68   |   |   |                      |    |                |  |     |        |  |
|          | <b>50 006 487</b>                      |  |   |   |                      |    |                |  |     |        |  |

|   |   |   |   |   |   |                      |    |          |          |       |      |  |  |
|---|---|---|---|---|---|----------------------|----|----------|----------|-------|------|--|--|
| <b>4</b>  |  | <b>84</b>   |   |   |   |                      |    |          |          |       |      |  |  |
|  | <b>4FC1T</b>  | 06.1988 → 07.1990                                       | D | A | 4 | 1995 cm <sup>3</sup> | 2V | 51-62 kW | 69-84 PS | Σ21:1 | - 90 |  |  |
|  | <b>MIDI II Bus (MID), MIDI Van (MID)</b>  |   |   |   |   |                      |    |          |          |       |      |  |  |
|  | <b>TW-1616A STD</b>   | [Pair] AS STD Ø 64.000 / 80.200 // 2.360 St/A           |   |   |   |                      |    |          |          |       |      |  |  |
|  | <b>CB-1616GP 0.25</b>   | [Set] PL 0,25 Ø 48.690 / 51.985 / 21.630 / 1.630 St/B/G |   |   |   |                      |    |          |          |       |      |  |  |
|   | <b>CB-1616GP STD</b>  |   |   |   |   |                      |    |          |          |       |      |  |  |
|   | <b>MS-1616GP 0.25</b>   | [Set] HL 0,25 Ø 55.682 / 59.980 / 21.860 / 2.133 St/B/G |   |   |   |                      |    |          |          |       |      |  |  |
|   | <b>MS-1616GP 0,50 / MS-1616GP STD</b>   | HL 3 lower plain.                                       |   |   |   |                      |    |          |          |       |      |  |  |
|   | <b>PB-1166J STD</b>   | [Set] PL-B STD Ø 25.000 / 28.000 / 26.750 / 1.530 St/B  |   |   |   |                      |    |          |          |       |      |  |  |

# VOLKSWAGEN

|  |       |   | Cyl. |  mm | cm <sup>3</sup> |  | Comp. Ratio<br>ε | kW    | PS      | Pos |
|---|-------|---|------|--|-----------------|---|------------------|-------|---------|-----|
| 113 (34)  | B     | 4 | 4    | 77 x 64  | 1192            | 2   | 7-7,3            | 22-25 | 30-34   | 12  |
| 1E  | B     | 6 | 6    | 76,5 x 86,4  | 2383            | 2   | 8,1              | 69-70 | 94-95   | 4   |
| AD  | B     | 4 | 4    | 85,5 x 69  | 1584            | 2   | 7,5              | 35-37 | 48-50   | 15  |
| AF  | B     | 4 | 4    | 85,5 x 69  | 1584            | 2   |                  | 34-37 | 46-50   | 16  |
| AP  | B     | 4 | 4    | 93 x 66  | 1795            | 2   | 7,3              | 50    | 68      | 23  |
| AS  | B     | 4 | 4    | 85,5 x 69  | 1584            | 2   | 7,5              | 37    | 50      | 17  |
| B   | B     | 4 | 4    | 85,5 x 69  | 1584            | 2   | 7,5:1            | 35    | 48      | 18  |
| BE  | D     | 4 | 4    | 76,5 x 86,4  | 1588            | 2   |                  | 37-44 | 50-60   | 5   |
| CA  | B     | 4 | 4    | 90 x 66  | 1679            | 2   | 7,3              | 49    | 66      | 21  |
| CB  | B     | 4 | 4    | 90 x 66  | 1679            | 2   | 7,3              | 49    | 67      | 22  |
| CH  | B     | 4 | 4    | 86,5 x 84,4  | 1984            | 2   | 8                | 55    | 75      | 20  |
| CJ  | B     | 4 | 4    | 94 x 71  | 1970            | 2   | 7,3              | 51    | 70      | 24  |
| CS  | D     | 4 | 4    | 76,5 x 86,4  | 1588            | 2   | 23,5             | 37    | 50      | 6   |
| CT  | AB    | 4 | 4    | 85,5 x 69  | 1584            | 2   | 7,5              | 37-49 | 50-67   | 19  |
| CU  | B     | 4 | 4    | 94 x 71  | 1970            | 2   | 7,3              | 51    | 70      | 25  |
| CV  | B     | 4 | 4    | 94 x 71  | 1970            | 2   | 7,3              | 51    | 70      | 26  |
| D   | B     | 4 | 4    | 77 x 64  | 1192            | 2   | 7,3:1            | 25-26 | 34-35   | 11  |
| DH  | B     | 4 | 4    | 94 x 69  | 1913            | 2   | 8,4              | 60-62 | 82-84   | 27  |
| DL  | B     | 6 | 6    | 76,5 x 86,4  | 2384            | 2   | 8,1              | 66    | 90      | 7   |
| DV  | D (A) | 6 | 6    | 76,5 x 86,4  | 2384            | 2   | 23               | 75-80 | 102-109 | 8   |
| DW  | D     | 6 | 6    | 76,5 x 86,4  | 2383            | 2   | 23,5             | 55-57 | 75-78   | 9   |
| GD  | B     | 4 | 4    | 94 x 71  | 1970            | 2   | 7,3:1            | 51    | 70      | 28  |
| GE  | B     | 4 | 4    | 94 x 71  | 1970            | 2   | 7,3              | 51    | 70      | 25  |
| GW  | B     | 4 | 4    | 94 x 69  | 1913            | 2   | 8,6              | 66    | 90      | 29  |
| H   | B     | 4 | 4    | 83 x 69  | 1493            | 2   | 7,8:1            | 32-33 | 44-45   | 14  |
| HK  | B     | 4 | 4    | 75 x 72  | 1272            | 2   | 9,5              | 40    | 55      | 1   |
| JX  | D (A) | 4 | 4    | 76,5 x 86,4  | 1588            | 2   | 23,5             | 51    | 70      | 10  |
| KY  | D     | 4 | 4    | 79,5 x 86,4  | 1715            | 2   | 23               | 42    | 57      | 13  |
| MH  | B     | 4 | 4    | 75 x 72  | 1272            | 2   | 9,2              | 40    | 55      | 2   |
| MV  | B     | 4 | 4    | 94 x 76  | 2109            | 2   | 8,7              | 67-71 | 91-97   | 30  |
| NZ  | B     | 4 | 4    | 75 x 72  | 1272            | 2   | 9,2              | 40    | 55      | 3   |
| SP  | B     | 4 | 4    | 94 x 68,9  | 1913            | 2   | 8,7:1            | 54-68 | 73-92   | 31  |

|  |                   | Pos        |   |                   | Pos      |
|--|-------------------|------------|---|-------------------|----------|
|  |                   |            | 1.6                                     | 05.1979 → 12.1982 | CT AB 19 |
| <b>BUS</b>                                   |                   |            | 1.6 D                                   | 01.1981 → 07.1987 | CS D 6   |
| 231  | 01.1960 → 1972    | 113 (34) B | 1.9                                     | 01.1983 → 07.1985 | DH B 27  |
| 241  | 01.1960 → 1972    | 113 (34) B | 1.9                                     | 08.1983 → 07.1985 | GW B 29  |
| <b>GOLF II Van (19E, 1G1)</b>                |                   |            | 1.9                                     | 09.1984 → 12.1985 | DH B 27  |
| 1.3  | 08.1983 → 07.1990 | HK B       | 1.9                                     | 08.1987 → 07.1989 | SP B 31  |
| 1.3  | 08.1983 → 07.1990 | MH B       | 2.0                                     | 05.1979 → 12.1982 | CU B 25  |
| 1.3  | 08.1983 → 07.1990 | NZ B       | 2.0                                     | 05.1979 → 12.1982 | CV B 26  |
| <b>KOMBI Platform/Chassis (T2)</b>           |                   |            | 2.1                                     | 09.1985 → 12.1988 | MV B 30  |
| 1.6 D  | 02.1981 → 12.1986 | BE D       | <b>TRANSPORTER III Platform/Chassis</b> |                   |          |
| <b>KOMBI Van (T2)</b>                        |                   |            | 1.6 D                                   | 01.1981 → 07.1987 | CS D 6   |
| 1.6 D  | 02.1981 → 12.1986 | BE D       | 1.6 TD                                  | 08.1985 → 07.1987 | JX D 10  |
| <b>LT 28-35 I Bus (281-363)</b>              |                   |            | 1.7 D                                   | 08.1985 → 07.1987 | KY D 13  |
| 2.0  | 04.1975 → 09.1983 | CH B       | 1.9                                     | 10.1984 → 02.1989 | DH B 27  |
| 2.4 TD                                       | 12.1982 → 07.1989 | DV D       | 2.0                                     | 05.1979 → 04.1986 | CU B 25  |
| <b>LT 28-35 I Platform/Chassis (281-363)</b> |                   |            | <b>TRANSPORTER III Van</b>              |                   |          |
| 2.0  | 04.1975 → 09.1983 | CH B       | 1.6                                     | 05.1979 → 12.1982 | CT AB 19 |
| <b>LT 28-35 I Van (281-363)</b>              |                   |            | 1.6 D                                   | 01.1981 → 07.1987 | CS D 6   |
| 2.0  | 04.1975 → 09.1983 | CH B       | 1.9                                     | 08.1983 → 02.1989 | GW B 29  |
| <b>LT 40-55 I Platform/Chassis (293-909)</b> |                   |            | 1.9                                     | 10.1984 → 02.1989 | DH B 27  |
| 2.0  | 04.1975 → 09.1983 | CH B       | 2.0                                     | 05.1979 → 04.1986 | CU B 25  |
| 2.4  | 08.1985 → 07.1989 | DL B       |   |                   |          |
| 2.4  | 08.1988 → 07.1989 | 1E B       |   |                   |          |
| 2.4 Syncro                                   | 12.1982 → 07.1989 | DL B       |   |                   |          |
| <b>LT 40-55 I Van (291-512)</b>              |                   |            |   |                   |          |
| 2.0  | 04.1975 → 09.1983 | CH B       |   |                   |          |
| 2.4 D 4WD                                    | 01.1979 → 03.1986 | DW D       |   |                   |          |
| <b>T1 (Typ 2)</b>                            |                   |            |   |                   |          |
| Transporter 211                              | 01.1960 → 08.1967 | 113 (34) B |   |                   |          |
| Transporter 221                              | 01.1960 → 08.1967 | 113 (34) B |   |                   |          |
| <b>T2 (Typ 2)</b>                            |                   |            |   |                   |          |
| 1.2  | 08.1965 → 11.1973 | D B        |   |                   |          |
| 211  | 08.1967 → 12.1972 | 113 (34) B |   |                   |          |
| 221  | 08.1967 → 12.1972 | 113 (34) B |   |                   |          |
| <b>TRANSPORTER I Bus (22, 24, 25, 28)</b>    |                   |            |   |                   |          |
| 1.5  | 11.1962 → 08.1966 | H B        |   |                   |          |
| 1.6  | 06.1966 → 07.1967 | B B        |   |                   |          |
| <b>TRANSPORTER I Platform/Chassis (26)</b>   |                   |            |   |                   |          |
| 1.5  | 06.1966 → 10.1970 | H B        |   |                   |          |
| <b>TRANSPORTER I Van (21, 23)</b>            |                   |            |   |                   |          |
| 1.5  | 02.1962 → 12.1968 | H B        |   |                   |          |
| 1.6  | 08.1964 → 12.1968 | B B        |   |                   |          |
| <b>TRANSPORTER II Bus</b>                    |                   |            |   |                   |          |
| 1.6  | 08.1967 → 07.1970 | AF B       |   |                   |          |
| 1.6  | 08.1971 → 07.1973 | AD B       |   |                   |          |
| 1.6  | 08.1973 → 04.1979 | AS B       |   |                   |          |
| 1.7  | 08.1971 → 07.1973 | CA B       |   |                   |          |
| 1.7  | 07.1973 → 10.1973 | CB B       |   |                   |          |
| 1.8  | 11.1973 → 07.1975 | AP B       |   |                   |          |
| 2.0  | 08.1975 → 06.1977 | GD B       |   |                   |          |
| 2.0  | 08.1975 → 04.1979 | CJ B       |   |                   |          |
| 2.0  | 08.1976 → 04.1979 | GE B       |   |                   |          |
| <b>TRANSPORTER II Platform/Chassis</b>       |                   |            |   |                   |          |
| 1.6  | 08.1968 → 01.1973 | AD B       |   |                   |          |
| 1.6  | 01.1973 → 07.1979 | AS B       |   |                   |          |
| <b>TRANSPORTER II Van</b>                    |                   |            |   |                   |          |
| 1.6  | 08.1968 → 07.1979 | B B        |   |                   |          |
| 1.6  | 08.1970 → 07.1973 | AD B       |   |                   |          |
| 1.6  | 08.1973 → 07.1979 | AS B       |   |                   |          |
| 1.7  | 08.1971 → 07.1973 | CA B       |   |                   |          |
| 1.7  | 08.1971 → 12.1973 | CB B       |   |                   |          |
| 1.8  | 11.1973 → 07.1975 | AP B       |   |                   |          |
| 2.0  | 08.1976 → 06.1977 | GD B       |   |                   |          |
| 2.0  | 08.1976 → 06.1979 | GE B       |   |                   |          |
| 2.0  | 08.1976 → 07.1979 | CJ B       |   |                   |          |
| <b>TRANSPORTER III Bus</b>                   |                   |            |   |                   |          |



|          |                               |           |                 |   |   |                      |    |       |       |     |      |
|----------|-------------------------------|-----------|-----------------|---|---|----------------------|----|-------|-------|-----|------|
| <b>1</b> |                               | <b>75</b> | 08.1983→07.1990 | B | 4 | 1272 cm <sup>3</sup> | 2V | 40 kW | 55 PS | 9,5 | - 72 |
|          | <b>GOLF II Van (19E, 1G1)</b> |           |                 |   |   |                      |    |       |       |     |      |

|  |                         |   |  |              |  |
|--|-------------------------|---|--|--------------|--|
|  | <b>93 896 600</b>       | Cylinder diameter: 75.01; KH: 42.87; VT1: -1.7; VT2: -1.7; MT: -16.6; GL: 69.87; piston pin: 20x54; number of piston rings: 3<br>R 1.75 CR G6<br>NM 2<br>SSF 3<br>→ <b>80 00250 1 0 ...</b> |  |              |  |
|  | <b>80 00250 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 3]<br><b>80 00250 1 0 050 75.50</b>  |  |              |  |
|  | <b>80 00250 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3]  |  |              |  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |  |              |  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |  |              |  |
|  | <b>87 421 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G;<br><b>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600 STD</b> , HL 1,2,4,5 + PASS-L 3: 360° oil groove                              |  |              |  |
|  | <b>87 701 610</b>       | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620 0,50 / 87 701 600 STD</b>  |  |              |  |
|  | <b>331104</b>           | EX; 28.2 x 8 x 110.5 x A/S - - 45° - 22 - III   |  | <b>RK-8</b>  | valve cotter; number of notches: 1; valve stem diameter: 8 |
|  | <b>81-3319</b>          | IN/EX; 12.07/15.2 x 8 x 42.5 B1   |  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>81-3320</b>          | IN/EX; 12.2/15.2 x 8 x 42.5 B1  |  |              |  |

|          |                               |           |                 |   |   |                      |    |       |       |     |      |
|----------|-------------------------------|-----------|-----------------|---|---|----------------------|----|-------|-------|-----|------|
| <b>2</b> |                               | <b>75</b> | 08.1983→07.1990 | B | 4 | 1272 cm <sup>3</sup> | 2V | 40 kW | 55 PS | 9,2 | - 72 |
|          | <b>GOLF II Van (19E, 1G1)</b> |           |                 |   |   |                      |    |       |       |     |      |

|  |                         |   |  |                |  |
|--|-------------------------|---|--|----------------|--|
|  | <b>93 896 600</b>       | Cylinder diameter: 75.01; KH: 42.87; VT1: -1.7; VT2: -1.7; MT: -16.6; GL: 69.87; piston pin: 20x54; number of piston rings: 3<br>R 1.75 CR G6<br>NM 2<br>SSF 3<br>→ <b>80 00250 1 0 ...</b> |  |                |  |
|  | <b>80 00250 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 3]<br><b>80 00250 1 0 050 75.50</b>  |  |                |  |
|  | <b>80 00250 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3]  |  |                |  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.   |  |                |  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.  |  |                |  |
|  | <b>87 421 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G;<br><b>87 421 620 0,50 / 87 421 630 0,75 / 87 421 600 STD</b> , HL 1,2,4,5 + PASS-L 3: 360° oil groove                              |  |                |  |
|  | <b>87 701 610</b>       | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620 0,50 / 87 701 600 STD</b>  |  |                |  |
|  | <b>39114</b>            | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III<br>OES specification  |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33046</b>            | IN; 36 x 8 x 98.85 x A/S - - 45° - 22 - III   |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |
|  |                         |   |  | <b>81-3319</b> | IN/EX; 12.07/15.2 x 8 x 42.5 B1                            |
|  |                         |   |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |
|  |                         |   |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |
|  |                         |   |  | <b>81-3320</b> | IN/EX; 12.2/15.2 x 8 x 42.5 B1                             |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 006 460</b> | hydraulic; height: 26; Outer Ø: 35; length: 26 |
|--|-------------------|--|

V

|          |                               |                   |   |   |                      |    |       |       |      |      |  |  |
|----------|-------------------------------|-------------------|---|---|----------------------|----|-------|-------|------|------|--|--|
| <b>3</b> |                               | <b>75</b>         |   |   |                      |    |       |       |      |      |  |  |
|          | <b>NZ</b>                     | 08.1983 → 07.1990 | B | 4 | 1272 cm <sup>3</sup> | 2V | 40 kW | 55 PS | ⊗9,2 | - 72 |  |  |
|          | <b>GOLF II Van (19E, 1G1)</b> |                   |   |   |                      |    |       |       |      |      |  |  |

|  |                         |  |  |                 |  |  |  |  |  |  |  |  |
|--|-------------------------|--|--|-----------------|--|--|--|--|--|--|--|--|
|  | <b>93 896 600</b>       | Cylinder diameter: 75.01; KH: 42.87; VT1: -1.7; VT2: -1.7; MT: -16.6; GL: 69.87; piston pin: 20x54; number of piston rings: 3        |  |                 |  |  |  |  |  |  |  |  |
|  | <b>80 00250 1 0 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [SSF 3]<br><b>80 00250 1 0 050 75.50</b>   |  |                 |  |  |  |  |  |  |  |  |
|  | <b>80 00250 1 1 000</b> | Ø75; STD; set: 1; [R G6 CR 1.75] [NM 2] [DSF CR 3]   |  |                 |  |  |  |  |  |  |  |  |
|  | <b>85 957 604</b>       | BU STD Ø 42.975 / 46.000 / 15.000 / St/A<br><b>85 957 694 SEMI</b> , Bushing for intermediary shaft, front.                          |  |                 |  |  |  |  |  |  |  |  |
|  | <b>85 958 604</b>       | BU STD Ø 41.975 / 45.000 / 15.000 / St/A<br><b>85 958 694 SEMI</b> , Bushing for intermediary shaft, rear.                           |  |                 |  |  |  |  |  |  |  |  |
|  | <b>78 635 620</b>       | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |  |                 |  |  |  |  |  |  |  |  |
|  | <b>87 420 610</b>       | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 420 620 0,50 / 87 420 630 0,75 / 87 420 600 STD</b> , 360° oil groove |  |                 |  |  |  |  |  |  |  |  |
|  | <b>87 701 610</b>       | [Set] PL 0,25 Ø 41.720 / 45.000 / 18.000 / 1.632 St/B/G<br><b>87 701 620 0,50 / 87 701 600 STD</b>                                   |  |                 |  |  |  |  |  |  |  |  |
|  | <b>39114</b>            | EX; 29 x 8 x 99.1 x A/S - - 45° - VS - 22 - III  |  | <b>MK-8H</b>    | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |  |  |
|  | <b>33046</b>            | IN; 36 x 8 x 98.85 x A/S - - 45° - 22 - III  |  | <b>81-33107</b> | IN/EX; 11.08/15 x 7 x 36.5 B1                              |  |  |  |  |  |  |  |
|  |                         |  |  | <b>81-3310</b>  | IN/EX; 12.06/15 x 8 x 36.5 B1                              |  |  |  |  |  |  |  |
|  |                         |  |  | <b>81-3312</b>  | IN/EX; 12.13/15 x 8 x 36.5 B1                              |  |  |  |  |  |  |  |
|  |                         |  |  | <b>81-3311</b>  | IN/EX; 12.2/15 x 8 x 36.5 B1                               |  |  |  |  |  |  |  |
|  | <b>7.22042.51.0</b>     | fuel pump; semi-in-tank; electrical  |  |                 |  |  |  |  |  |  |  |  |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26   |  |                 |  |  |  |  |  |  |  |  |

|          |  |                   |   |   |                      |    |          |          |      |        |  |  |
|----------|--|-------------------|---|---|----------------------|----|----------|----------|------|--------|--|--|
| <b>4</b> |  | <b>76.5</b>       |   |   |                      |    |          |          |      |        |  |  |
|          | <b>1E</b>                                    | 08.1988 → 07.1989 | B | 6 | 2383 cm <sup>3</sup> | 2V | 69-70 kW | 94-95 PS | ⊗8,1 | - 86.4 |  |  |
|          | <b>LT 40-55 I Platform/Chassis (293-909)</b> |                   |   |   |                      |    |          |          |      |        |  |  |

|  |                         |   |  |                |  |  |  |  |  |  |  |  |
|--|-------------------------|---|--|----------------|--|--|--|--|--|--|--|--|
|  | <b>80 00006 1 0 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br><b>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50</b>   |  |                |  |  |  |  |  |  |  |  |
|  | <b>80 00006 1 1 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50</b>   |  |                |  |  |  |  |  |  |  |  |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |  |                |  |  |  |  |  |  |  |  |
|  | <b>77 233 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 233 622 0,50 / 77 233 632 0,75 / 77 233 602 STD</b>  |  |                |  |  |  |  |  |  |  |  |
|  | <b>87 342 690</b>       | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B   |  |                |  |  |  |  |  |  |  |  |
|  | <b>87 414 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 414 620 0,50 / 87 414 630 0,75 / 87 414 600 STD</b>  |  |                |  |  |  |  |  |  |  |  |
|  | <b>87 460 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G<br><b>87 460 620 0,50 / 87 460 630 0,75 / 87 460 600 STD</b> |  |                |  |  |  |  |  |  |  |  |
|  | <b>87 462 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 462 620 0,50 / 87 462 630 0,75 / 87 462 600 STD</b>  |  |                |  |  |  |  |  |  |  |  |
|  | <b>33049</b>            | EX; 31.2 x 8 x 95.1 x A/S - - 45° - VS - 22 - III   |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |  |  |
|  | <b>39185</b>            | EX; 31.2 x 8 x 95.55 x RA/S - Cr - 45° - VS - 22 - III  |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |  |  |  |  |  |  |  |
|  | <b>39123</b>            | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III  |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |  |  |  |  |  |  |  |
|  |                         |   |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |  |  |  |  |  |  |  |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |                |  |  |  |  |  |  |  |  |



|  |             |                   |   |   |                      |    |          |          |        |  |
|--|-------------|-------------------|---|---|----------------------|----|----------|----------|--------|--|
| <b>5</b>   | <b>76.5</b> |                   |   |   |                      |    |          |          |        |  |
| <b>BE</b>  |             | 02.1981 → 12.1986 | D | 4 | 1588 cm <sup>3</sup> | 2V | 37-44 kW | 50-60 PS | - 86.4 |  |
| <b>KOMBI Platform/Chassis (T2), KOMBI Van (T2)</b> |             |                   |   |   |                      |    |          |          |        |  |

|                   |  |         |        |        |  |  |  |  |  |  |
|-------------------|--|---------|--------|--------|--|--|--|--|--|--|
| <b>93 260 600</b> | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3 |         |        |        |  |  |  |  |  |  |
|                   | RK, RTK  |         |        |        |  |  |  |  |  |  |
|                   | R  | 1.75    | CR     | G6     |  |  |  |  |  |  |
|                   | M  | 2       |        |        |  |  |  |  |  |  |
|                   | DSF  | 3       | CR     |        |  |  |  |  |  |  |
|                   | → <b>80 00006 1 0 ...</b> , <b>80 00006 1 1 ...</b>  |         |        |        |  |  |  |  |  |  |
|                   | cylinder head gasketpiston protrusion:   |         |        |        |  |  |  |  |  |  |
|                   | notches thicknessmore thanless than  |         |        |        |  |  |  |  |  |  |
|                   | - 07.1985  |         |        |        |  |  |  |  |  |  |
|                   | 1  | 1,40    | + 0,67 | + 0,80 |  |  |  |  |  |  |
|                   | 2  | 1,50    | + 0,81 | + 0,90 |  |  |  |  |  |  |
|                   | 3  | 1,60    | + 0,91 | + 1,02 |  |  |  |  |  |  |
|                   | 08.1985 -  |         |        |        |  |  |  |  |  |  |
|                   | 1  | 1,53    | + 0,66 | + 0,86 |  |  |  |  |  |  |
|                   | 2  | 1,57    | + 0,87 | + 0,90 |  |  |  |  |  |  |
|                   | 3  | 1,61    | + 0,91 | + 1,02 |  |  |  |  |  |  |
|                   | Motor Nr. 1464108 ...  |         |        |        |  |  |  |  |  |  |
|                   | 0  | 1,65 mm |        | + 0,70 |  |  |  |  |  |  |
|                   | 1  | 1,80 mm | + 0,70 | + 0,85 |  |  |  |  |  |  |
|                   | 2  | 1,95 mm | + 0,85 |        |  |  |  |  |  |  |

|                         |   |  |  |  |  |  |  |  |  |  |
|-------------------------|---|--|--|--|--|--|--|--|--|--|
| <b>80 00006 1 0 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3] |  |  |  |  |  |  |  |  |  |
| <b>80 00006 1 1 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]       |  |  |  |  |  |  |  |  |  |

|                   |  |  |  |  |  |  |  |  |  |  |
|-------------------|--|--|--|--|--|--|--|--|--|--|
| <b>93 260 960</b> | piston: 93260600; cylinder liner: 89163190 |  |  |  |  |  |  |  |  |  |
|-------------------|--|--|--|--|--|--|--|--|--|--|

|                   |   |  |  |  |  |  |  |  |  |  |
|-------------------|---|--|--|--|--|--|--|--|--|--|
| <b>89 163 190</b> | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod |  |  |  |  |  |  |  |  |  |
|-------------------|---|--|--|--|--|--|--|--|--|--|

|                   |   |  |  |  |  |  |  |  |  |  |
|-------------------|---|--|--|--|--|--|--|--|--|--|
| <b>78 635 600</b> | [Pair] AS STD Ø 59.750 / 72.950 // 1.975 St/A                                     |  |  |  |  |  |  |  |  |  |
| <b>87 581 610</b> | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A                             |  |  |  |  |  |  |  |  |  |
|                   | <b>87 581 620 0,50 / 87 581 630 0,75 / 87 581 600 STD</b> , HL 4: 360° oil groove |  |  |  |  |  |  |  |  |  |

|   |             |                   |   |   |                      |    |       |       |      |        |
|---|-------------|-------------------|---|---|----------------------|----|-------|-------|------|--------|
| <b>6</b>  | <b>76.5</b> |                   |   |   |                      |    |       |       |      |        |
| <b>CS</b>   |             | 01.1981 → 07.1987 | D | 4 | 1588 cm <sup>3</sup> | 2V | 37 kW | 50 PS | 23,5 | - 86.4 |
| <b>TRANSPORTER III Bus, TRANSPORTER III Platform/Chassis, TRANSPORTER III Van</b> |             |                   |   |   |                      |    |       |       |      |        |

|                   |  |         |        |        |  |  |  |  |  |  |
|-------------------|--|---------|--------|--------|--|--|--|--|--|--|
| <b>93 260 600</b> | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3 |         |        |        |  |  |  |  |  |  |
|                   | <b>93 260 610 77.01 / 93 260 620 77.51</b>   |         |        |        |  |  |  |  |  |  |
|                   | RK, RTK  |         |        |        |  |  |  |  |  |  |
|                   | R  | 1.75    | CR     | G6     |  |  |  |  |  |  |
|                   | M  | 2       |        |        |  |  |  |  |  |  |
|                   | DSF  | 3       | CR     |        |  |  |  |  |  |  |
|                   | → <b>80 00006 1 0 ...</b> , <b>80 00006 1 1 ...</b>  |         |        |        |  |  |  |  |  |  |
|                   | cylinder head gasketpiston protrusion:   |         |        |        |  |  |  |  |  |  |
|                   | notches thicknessmore thanless than  |         |        |        |  |  |  |  |  |  |
|                   | - 07.1985  |         |        |        |  |  |  |  |  |  |
|                   | 1  | 1,40    | + 0,67 | + 0,80 |  |  |  |  |  |  |
|                   | 2  | 1,50    | + 0,81 | + 0,90 |  |  |  |  |  |  |
|                   | 3  | 1,60    | + 0,91 | + 1,02 |  |  |  |  |  |  |
|                   | 08.1985 -  |         |        |        |  |  |  |  |  |  |
|                   | 1  | 1,53    | + 0,66 | + 0,86 |  |  |  |  |  |  |
|                   | 2  | 1,57    | + 0,87 | + 0,90 |  |  |  |  |  |  |
|                   | 3  | 1,61    | + 0,91 | + 1,02 |  |  |  |  |  |  |
|                   | Motor Nr. 1464108 ...  |         |        |        |  |  |  |  |  |  |
|                   | 0  | 1,65 mm |        | + 0,70 |  |  |  |  |  |  |
|                   | 1  | 1,80 mm | + 0,70 | + 0,85 |  |  |  |  |  |  |
|                   | 2  | 1,95 mm | + 0,85 |        |  |  |  |  |  |  |

|                         |   |  |  |  |  |  |  |  |  |  |
|-------------------------|---|--|--|--|--|--|--|--|--|--|
| <b>80 00006 1 0 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3] |  |  |  |  |  |  |  |  |  |
|                         | <b>80 00006 1 0 050 77.00 / 80 00006 1 0 100 77.50</b>        |  |  |  |  |  |  |  |  |  |
| <b>80 00006 1 1 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]       |  |  |  |  |  |  |  |  |  |
|                         | <b>80 00006 1 1 050 77.00 / 80 00006 1 1 100 77.50</b>        |  |  |  |  |  |  |  |  |  |

cont...

V



|          |  |  |   |   |                      |    |       |       |      |        |
|----------|--|--|---|---|----------------------|----|-------|-------|------|--------|
|          | <b>93 260 960</b>                            | piston: 93260600; cylinder liner: 89163190   |   |   |                      |    |       |       |      |        |
|          | <b>89 163 190</b>                            | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod  |   |   |                      |    |       |       |      |        |
|          | <b>78 635 620</b>                            | [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600</b> STD  |   |   |                      |    |       |       |      |        |
|          | <b>87 344 690</b>                            | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B  |   |   |                      |    |       |       |      |        |
|          | <b>87 464 610</b>                            | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620</b> 0,50 / <b>87 464 630</b> 0,75 / <b>87 464 600</b> STD / <b>87 464 640</b> 1,00  |   |   |                      |    |       |       |      |        |
|          | <b>87 581 610</b>                            | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>87 581 620</b> 0,50 / <b>87 581 630</b> 0,75 / <b>87 581 600</b> STD, HL 4: 360° oil groove  |   |   |                      |    |       |       |      |        |
|          | <b>87 722 610</b>                            | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620</b> 0,50 / <b>87 722 630</b> 0,75 / <b>87 722 600</b> STD / <b>87 722 640</b> 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove |   |   |                      |    |       |       |      |        |
|          | <b>50 003 358</b>                            | CAM - V - G - S - PC - SB - - -; ready-to-install, Prechamber bore Ø 32 mm, Mechanical tappets   |   |   |                      |    |       |       |      |        |
|          | <b>331101</b>                                | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III  |   | <b>RK-8</b> valve cotter; number of notches: 1;<br>valve stem diameter: 8   |                      |    |       |       |      |        |
|          | <b>33028</b>                                 | IN; 34 x 8 x 104.7 x S - - 45° - 22 - III  |   | <b>MK-8H</b> valve cotter; number of notches: 3;<br>valve stem diameter: 8  |                      |    |       |       |      |        |
|          | <b>81-3310</b>                               | IN/EX; 12.06/15 x 8 x 36.5 B1  |   |   |                      |    |       |       |      |        |
|          | <b>81-3312</b>                               | IN/EX; 12.13/15 x 8 x 36.5 B1  |   |   |                      |    |       |       |      |        |
|          | <b>81-3311</b>                               | IN/EX; 12.2/15 x 8 x 36.5 B1   |   |   |                      |    |       |       |      |        |
|          | <b>50 005 148</b>                            | mechanical; metal, mot. 215.896→   |   |   |                      |    |       |       |      |        |
|          | <b>50 005 151</b>                            | mechanical; metal, with backhousing, mot. 215.896→   |   |   |                      |    |       |       |      |        |
|          | <b>7.07152.46.0</b>                          | mechanical; metal; Impeller diameter: 59.5, mot. 215.896→  |   |   |                      |    |       |       |      |        |
|          | <b>7.09269.27.0</b>                          | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |   |   |                      |    |       |       |      |        |
|          | <b>7.24808.50.0</b>                          | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |   |   |                      |    |       |       |      |        |
|          | <b>50 007 621</b>                            | mechanical; Outer Ø: 35; length: 28.5  |   |   |                      |    |       |       |      |        |
| <b>7</b> |  | <b>76.5</b>  |   |   |                      |    |       |       |      |        |
|          | <b>DL</b>                                    | 12.1982→07.1989  | B | 6   | 2384 cm <sup>3</sup> | 2V | 66 kW | 90 PS | ⊗8,1 | - 86.4 |
|          | <b>LT 40-55 I Platform/Chassis (293-909)</b> |  |   |   |                      |    |       |       |      |        |
|          | <b>80 00006 1 0 000</b>                      | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br><b>80 00006 1 0 050</b> 77.00 / <b>80 00006 1 0 100</b> 77.50   |   |   |                      |    |       |       |      |        |
|          | <b>80 00006 1 1 000</b>                      | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00006 1 1 050</b> 77.00 / <b>80 00006 1 1 100</b> 77.50   |   |   |                      |    |       |       |      |        |
|          | <b>78 639 600</b>                            | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A  |   |   |                      |    |       |       |      |        |
|          | <b>77 233 612</b>                            | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 233 622</b> 0,50 / <b>77 233 632</b> 0,75 / <b>77 233 602</b> STD   |   |   |                      |    |       |       |      |        |
|          | <b>87 342 690</b>                            | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B  |   |   |                      |    |       |       |      |        |
|          | <b>87 414 610</b>                            | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 414 620</b> 0,50 / <b>87 414 630</b> 0,75 / <b>87 414 600</b> STD   |   |   |                      |    |       |       |      |        |
|          | <b>87 460 610</b>                            | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G<br><b>87 460 620</b> 0,50 / <b>87 460 630</b> 0,75 / <b>87 460 600</b> STD  |   |   |                      |    |       |       |      |        |
|          | <b>87 462 610</b>                            | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 462 620</b> 0,50 / <b>87 462 630</b> 0,75 / <b>87 462 600</b> STD   |   |   |                      |    |       |       |      |        |
|          | <b>33025</b>                                 | EX; 31 x 8 x 98.5 x A/S - Cr - 45° - VS - 22 - III   |   | <b>MK-8H</b> valve cotter; number of notches: 3;<br>valve stem diameter: 8  |                      |    |       |       |      |        |
|          | <b>33046</b>                                 | IN; 36 x 8 x 98.85 x A/S - - 45° - 22 - III  |   | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1 |                      |    |       |       |      |        |
|          | <b>50 007 621</b>                            | mechanical; Outer Ø: 35; length: 28.5  |   |   |                      |    |       |       |      |        |

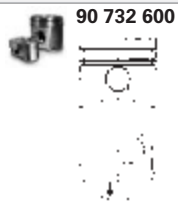
| <b>8</b>                        |                         | <b>76.5</b>   |
|---------------------------------|-------------------------|---|
|                                 | <b>DV</b>               | 12.1982 → 07.1989 D A 6 2384 cm <sup>3</sup> 2V 75-80 kW 102-109 PS 23 - 86.4   |
| <b>LT 28-35 I Bus (281-363)</b> |                         |   |
|                                 | <b>90 732 600</b>       | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br><b>90 732 610</b> 77.01 / <b>90 732 620</b> 77.51<br>RTK, Lox, RK, TPL<br>R 1.75 CR G6<br>M 2 CR G3<br>DSF 3 CR<br>→ <b>80 00006 1 0 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thicknessmore thanless than<br><br>- 07.1985<br>1 1,40 + 0,67 + 0,80<br>2 1,50 + 0,81 + 0,90<br>3 1,60 + 0,91 + 1,02<br>08.1985 -<br>1 1,53 + 0,66 + 0,86<br>2 1,57 + 0,87 + 0,90<br>3 1,61 + 0,91 + 1,02<br><br>Motor Nr. 1464108 ...<br>0 1,65 mm + 0,70<br>1 1,80 mm + 0,70 + 0,85<br>2 1,95 mm + 0,85 |
|                                 | <b>80 00006 1 0 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br><b>80 00006 1 0 050</b> 77.00 / <b>80 00006 1 0 100</b> 77.50  |
|                                 | <b>80 00006 1 1 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00006 1 1 050</b> 77.00 / <b>80 00006 1 1 100</b> 77.50  |
|                                 | <b>90 732 960</b>       | piston: 90732600; cylinder liner: 89163190  |
|                                 | <b>89 163 190</b>       | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod   |
|                                 | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |
|                                 | <b>77 233 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 233 622</b> 0,50 / <b>77 233 632</b> 0,75 / <b>77 233 602</b> STD  |
|                                 | <b>87 342 690</b>       | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B   |
|                                 | <b>87 414 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 414 620</b> 0,50 / <b>87 414 630</b> 0,75 / <b>87 414 600</b> STD  |
|                                 | <b>87 460 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G<br><b>87 460 620</b> 0,50 / <b>87 460 630</b> 0,75 / <b>87 460 600</b> STD   |
|                                 | <b>87 462 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 462 620</b> 0,50 / <b>87 462 630</b> 0,75 / <b>87 462 600</b> STD  |
|                                 | <b>331101</b>           | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III   |
|                                 | <b>331102</b>           | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III  |
|                                 | <b>33044</b>            | IN; 36 x 8 x 104.9 x A/S - - 45° - 22 - III   |
|                                 | <b>39143</b>            | IN; 36 x 8 x 95.6 x RA/S - - 45° - VS - 22 - III  |
|                                 | <b>39123</b>            | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III  |
|                                 | <b>MK-8H</b>            | valve cotter; number of notches: 3; valve stem diameter: 8  |
|                                 | <b>81-3310</b>          | IN/EX; 12.06/15 x 8 x 36.5 B1   |
|                                 | <b>81-3319</b>          | IN/EX; 12.07/15.2 x 8 x 42.5 B1   |
|                                 | <b>81-3312</b>          | IN/EX; 12.13/15 x 8 x 36.5 B1   |
|                                 | <b>81-3311</b>          | IN/EX; 12.2/15 x 8 x 36.5 B1  |
|                                 | <b>81-3320</b>          | IN/EX; 12.2/15.2 x 8 x 42.5 B1  |
|                                 | <b>50 006 218</b>       | CAM, chilled cast iron  |
|                                 | <b>50 006 219</b>       | CAM, chilled cast iron  |
|                                 | <b>7.09269.27.0</b>     | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |
|                                 | <b>7.05817.00.0</b>     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic  |
|                                 | <b>7.22300.69.0</b>     | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0   |
|                                 | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |
|                                 | <b>50 007 621</b>       | mechanical; Outer Ø: 35; length: 28.5   |

|                          |                   |   |   |                      |    |          |          |        |        |  |  |
|--------------------------|-------------------|---|---|----------------------|----|----------|----------|--------|--------|--|--|
| <b>9</b>                 | <b>76.5</b>       |   |   |                      |    |          |          |        |        |  |  |
| DW                       | 01.1979 → 03.1986 | D | 6 | 2383 cm <sup>3</sup> | 2V | 55-57 kW | 75-78 PS | ⊕ 23,5 | - 86.4 |  |  |
| LT 40-55 I Van (291-512) |                   |   |   |                      |    |          |          |        |        |  |  |

|  |                         |   |  |                |  |  |  |  |  |  |  |
|--|-------------------------|---|--|----------------|--|--|--|--|--|--|--|
|  | <b>93 260 600</b>       | Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3<br><b>93 260 610</b> 77.01 / <b>93 260 620</b> 77.51<br>RK, RTK<br>R 1.75 CR G6<br>M 2<br>DSF 3 CR<br>→ <b>80 00006 1 0 ...</b> , <b>80 00006 1 1 ...</b><br>cylinder head gasketpiston protrusion:<br><br>notches thickness more than less than<br><br>- 07.1985<br>1 1,40 + 0,67 + 0,80<br>2 1,50 + 0,81 + 0,90<br>3 1,60 + 0,91 + 1,02<br>08.1985 -<br>1 1,53 + 0,66 + 0,86<br>2 1,57 + 0,87 + 0,90<br>3 1,61 + 0,91 + 1,02<br><br>Motor Nr. 1464108 ...<br>0 1,65 mm + 0,70<br>1 1,80 mm + 0,70 + 0,85<br>2 1,95 mm + 0,85 |  |                |  |  |  |  |  |  |  |
|  | <b>80 00006 1 0 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]<br><b>80 00006 1 0 050</b> 77.00 / <b>80 00006 1 0 100</b> 77.50  |  |                |  |  |  |  |  |  |  |
|  | <b>80 00006 1 1 000</b> | Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]<br><b>80 00006 1 1 050</b> 77.00 / <b>80 00006 1 1 100</b> 77.50  |  |                |  |  |  |  |  |  |  |
|  | <b>93 260 960</b>       | piston: 93260600; cylinder liner: 89163190  |  |                |  |  |  |  |  |  |  |
|  | <b>89 163 190</b>       | T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod   |  |                |  |  |  |  |  |  |  |
|  | <b>78 639 600</b>       | [Pair] AS STD Ø 63.750 / 76.950 // 1.975 St/A   |  |                |  |  |  |  |  |  |  |
|  | <b>77 233 612</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/A<br><b>77 233 622</b> 0,50 / <b>77 233 632</b> 0,75 / <b>77 233 602</b> STD  |  |                |  |  |  |  |  |  |  |
|  | <b>87 342 690</b>       | [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B   |  |                |  |  |  |  |  |  |  |
|  | <b>87 414 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G<br><b>87 414 620</b> 0,50 / <b>87 414 630</b> 0,75 / <b>87 414 600</b> STD  |  |                |  |  |  |  |  |  |  |
|  | <b>87 460 610</b>       | [Set] HL 0,25 Ø 57.728 / 63.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 57.728 / 63.000 / 24.930 / 2.627 St/B/G<br><b>87 460 620</b> 0,50 / <b>87 460 630</b> 0,75 / <b>87 460 600</b> STD   |  |                |  |  |  |  |  |  |  |
|  | <b>87 462 610</b>       | [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 462 620</b> 0,50 / <b>87 462 630</b> 0,75 / <b>87 462 600</b> STD  |  |                |  |  |  |  |  |  |  |
|  | <b>331101</b>           | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III   |  | <b>RK-8</b>    | valve cotter; number of notches: 1; valve stem diameter: 8 |  |  |  |  |  |  |
|  | <b>331102</b>           | EX; 31 x 8 x 95.7 x A/S - - 45° - 22 - III  |  | <b>MK-8H</b>   | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |  |
|  | <b>39123</b>            | IN; 36 x 8 x 95.6 x S - - 45° - 22 - III  |  | <b>81-3310</b> | IN/EX; 12.06/15 x 8 x 36.5 B1                              |  |  |  |  |  |  |
|  |                         |   |  | <b>81-3312</b> | IN/EX; 12.13/15 x 8 x 36.5 B1                              |  |  |  |  |  |  |
|  |                         |   |  | <b>81-3311</b> | IN/EX; 12.2/15 x 8 x 36.5 B1                               |  |  |  |  |  |  |
|  | <b>50 006 218</b>       | CAM, chilled cast iron  |  |                |  |  |  |  |  |  |  |
|  | <b>7.05817.00.0</b>     | non-return valve (secondary air); electric switchover valve (air control); non-return valve (turbocharger); non-return valve (differential lock); non-return valve (exhaust gas recirculation); non-return valve (exhaust gas flap); non-return valve (intake manifold); pneumatic  |  |                |  |  |  |  |  |  |  |
|  | <b>7.22300.69.0</b>     | vacuum pump; mechanical; Axial piston pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0   |  |                |  |  |  |  |  |  |  |
|  | <b>50 006 460</b>       | hydraulic; height: 26; Outer Ø: 35; length: 26  |  |                |  |  |  |  |  |  |  |



|   |             |                   |   |   |   |                      |    |       |       |      |        |
|---|-------------|-------------------|---|---|---|----------------------|----|-------|-------|------|--------|
| <b>10</b>                               | <b>76.5</b> |                   |   |   |   |                      |    |       |       |      |        |
| <b>JX</b>                               |             | 08.1985 → 07.1987 | D | A | 4 | 1588 cm <sup>3</sup> | 2V | 51 kW | 70 PS | 23,5 | - 86.4 |
| <b>TRANSPORTER III Platform/Chassis</b> |             |                   |   |   |   |                      |    |       |       |      |        |



**90 732 600**

Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3

**90 732 610** 77.01 / **90 732 620** 77.51

RTK, Lox, RK, TPL

R 1.75 CR G6

M 2 CR G3

DSF 3 CR

→ **80 00006 1 0 ...**

cylinder head gasketpiston protrusion:

notches thicknessmore thanless than

- 07.1985

1 1,40 + 0,67 + 0,80

2 1,50 + 0,81 + 0,90

3 1,60 + 0,91 + 1,02

08.1985 -

1 1,53 + 0,66 + 0,86

2 1,57 + 0,87 + 0,90

3 1,61 + 0,91 + 1,02

Motor Nr. 1464108 ...

0 1,65 mm + 0,70

1 1,80 mm + 0,70 + 0,85

2 1,95 mm + 0,85

**93 260 600**



Cylinder diameter: 76.51; KH: 41.7; MT: -1.6; GL: 71.7; piston pin: 24x64; number of piston rings: 3

RK, RTK

R 1.75 CR G6

M 2

DSF 3 CR

→ **80 00006 1 0 ...**, **80 00006 1 1 ...**

cylinder head gasketpiston protrusion:

notches thicknessmore thanless than

- 07.1985

1 1,40 + 0,67 + 0,80

2 1,50 + 0,81 + 0,90

3 1,60 + 0,91 + 1,02

08.1985 -

1 1,53 + 0,66 + 0,86

2 1,57 + 0,87 + 0,90

3 1,61 + 0,91 + 1,02

Motor Nr. 1464108 ...

0 1,65 mm + 0,70

1 1,80 mm + 0,70 + 0,85

2 1,95 mm + 0,85



**80 00006 1 0 000**

Ø76.5; STD; set: 1; [R G6 CR 1.75] [M G3 IFU CR 2] [DSF CR 3]

**80 00006 1 0 050** 77.00 / **80 00006 1 0 100** 77.50

**80 00006 1 1 000**

Ø76.5; STD; set: 1; [R G6 CR 1.75] [M IFU 2] [DSF CR 3]

**80 00006 1 1 050** 77.00 / **80 00006 1 1 100** 77.50



**90 732 960**

piston: 90732600; cylinder liner: 89163190



**93 260 960**

piston: 93260600; cylinder liner: 89163190



**89 163 190**

T - Dry cylinder liner; semi; A=79.5 C=81.5 L=145 H=4.7, with recess for connecting rod



**85 957 604**

BU STD Ø 42.975 / 46.000 / 15.000 / St/A

**85 957 694** SEMI, Bushing for intermediary shaft, front.



**85 958 604**

BU STD Ø 41.975 / 45.000 / 15.000 / St/A

**85 958 694** SEMI, Bushing for intermediary shaft, rear.

**78 635 620**

[Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A

**78 635 600** STD

**77 152 610**

[Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A

**77 152 620** 0,50 / **77 152 630** 0,75 / **77 152 600** STD, 180° oil groove

**87 344 690**

[Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B

**87 464 610**

[Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G

**87 464 620** 0,50 / **87 464 630** 0,75 / **87 464 600** STD / **87 464 640** 1,00

cont...

|  |                     |   |  |   |
|--|---------------------|---|--|---|
|  | <b>87 475 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620 0,50 / 87 475 630 0,75 / 87 475 600 STD, 180° oil groove</b>   |  |   |
|  | <b>87 722 610</b>   | [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50 / 87 722 630 0,75 / 87 722 600 STD / 87 722 640 1,00, HL 1,2,4,5 + PASS-L 3: 180° oil groove</b> |  |   |
|  | <b>50 003 358</b>   | CAM - V - G - S - PC - SB - - -; ready-to-install, Prechamber bore Ø 32 mm, Mechanical tappets  |  |   |
|  | <b>331101</b>       | EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III   |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
|  | <b>4906</b>         | IN; 34 x 8 x 104.9 x RA/S - - 45° - 22 - III  |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1 |
|  | <b>50 005 148</b>   | mechanical; metal   |  |   |
|  | <b>50 005 151</b>   | mechanical; metal, with backhousing, mot. 012.053→  |  |   |
|  | <b>7.07152.46.0</b> | mechanical; metal; Impeller diameter: 59.5  |  |   |
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6   |  |   |
|  | <b>7.24808.50.0</b> | vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0   |  |   |
|  | <b>50 007 621</b>   | mechanical; Outer Ø: 35; length: 28.5   |  |   |

|           |                   |                   |          |          |                      |           |          |          |         |      |
|-----------|-------------------|-------------------|----------|----------|----------------------|-----------|----------|----------|---------|------|
| <b>11</b> |                   | <b>77</b>         |          |          |                      |           |          |          |         |      |
|           | <b>D</b>          | 08.1965 → 11.1973 | <b>B</b> | <b>4</b> | 1192 cm <sup>3</sup> | <b>2V</b> | 25-26 kW | 34-35 PS | ⚙️7,3:1 | - 64 |
|           | <b>T2 (Typ 2)</b> |                   |          |          |                      |           |          |          |         |      |

|  |                         |   |  |  |
|--|-------------------------|---|--|--|
|  | <b>92 412 601</b>       | Cylinder diameter: 77; KH: 39; BÜ: 3; GL: 82; piston pin: 20x63; number of piston rings: 3<br>SRK<br>M 2<br>N 2<br>DSF 4<br>→ <b>80 00262 1 0 ...</b> , <b>80 00262 1 1 ...</b><br>mot. MD 099 2261→  |  |  |
|  | <b>80 00262 1 0 000</b> | Ø77; STD; set: 1; [M 2] [N 2] [DSF 4]   |  |  |
|  | <b>80 00262 1 1 000</b> | Ø77; STD; set: 1; [M 2] [N 2] [SLF CR 4]  |  |  |
|  | <b>87 362 690</b>       | [Set] PL-B SEMI Ø 22.000 / 23.970 / 23.400 / St/B   |  |  |
|  | <b>87 732 700</b>       | [Set] HL STD Ø 40.000 / 50.500 / 15.000 / 5.233 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.240 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.285 A; PASS-L STD Ø 54.990 / 65.500 / 26.930 / 5.237 A  |  |  |
|  | <b>87 978 610</b>       | [Set] HL 0,25 Ø 39.750 / 50.000 / 15.000 / 5.108 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.115 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.160 A; PASS-L 0,25 Ø 54.740 / 65.000 / 26.930 / 5.112 A<br><b>87 978 620 0,50 / 87 978 630 0,75 / 87 978 600 STD / 87 978 640 1,00</b> |  |  |
|  | <b>87 978 710</b>       | [Set] HL 0,25 Ø 39.750 / 50.500 / 15.000 / 5.358 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.365 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.410 A; PASS-L 0,25 Ø 54.740 / 65.500 / 26.930 / 5.362 A<br><b>87 978 720 0,50 / 87 978 700 STD</b>                                     |  |  |
|  | <b>87 978 810</b>       | [Set] HL 0,25 Ø 39.750 / 51.000 / 15.000 / 5.608 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.615 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.660 A; PASS-L 0,25 Ø 54.740 / 66.000 / 26.930 / 5.612 A<br><b>87 978 815 0,25 / 87 978 820 0,50 / 87 978 800 STD</b>                   |  |  |
|  | <b>87 996 610</b>       | [Set] NW-L 0,25 Ø 24.750 / 27.500 / 20.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 23.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 25.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 28.000 / 1.370 A<br><b>87 996 600 STD</b>   |  |  |
|  | <b>87 998 610</b>       | [Set] PL 0,25 Ø 54.740 / 57.800 / 17.600 / 1.522 St/B/G<br><b>87 998 620 0,50 / 87 998 630 0,75 / 87 998 600 STD / 87 998 640 1,00</b>  |  |  |

|           |                                    |                   |          |          |                      |           |          |          |         |      |
|-----------|------------------------------------|-------------------|----------|----------|----------------------|-----------|----------|----------|---------|------|
| <b>12</b> |                                    | <b>77</b>         |          |          |                      |           |          |          |         |      |
|           | <b>113 (34)</b>                    | 01.1960 → 12.1972 | <b>B</b> | <b>4</b> | 1192 cm <sup>3</sup> | <b>2V</b> | 22-25 kW | 30-34 PS | ⚙️7-7,3 | - 64 |
|           | <b>BUS, T1 (Typ 2), T2 (Typ 2)</b> |                   |          |          |                      |           |          |          |         |      |

|  |                   |  |  |  |
|--|-------------------|--|--|--|
|  | <b>91 350 701</b> | Cylinder diameter: 77; KH: 39; GL: 79; piston pin: 20x63; number of piston rings: 3<br>SRK<br>M 2.5<br>M 2.5<br>DSF 4<br>→ <b>80 00263 1 0 ...</b> |  |  |
|--|-------------------|--|--|--|

cont...



|                   |  |  |   |
|-------------------|--|--|---|
| <b>92 412 601</b> | Cylinder diameter: 77; KH: 39; BÜ: 3; GL: 82; piston pin: 20x63; number of piston rings: 3<br>SRK<br>M 2<br>N 2<br>DSF 4<br>→ <b>80 00262 1 0 ...</b> , <b>80 00262 1 1 ...</b><br>mot. MD 099 2261→   |  |   |
|                   | <b>80 00262 1 0 000</b> Ø77; STD; set: 1; [M 2] [N 2] [DSF 4]<br><b>80 00262 1 1 000</b> Ø77; STD; set: 1; [M 2] [N 2] [SLF CR 4]  |  |   |
|                   | <b>80 00263 1 0 000</b> Ø77; STD; set: 1; [M 2.5] [M 2.5] [DSF 4]  |  |   |
|                   | <b>87 362 690</b> [Set] PL-B SEMI Ø 22.000 / 23.970 / 23.400 / St/B<br><b>87 732 700</b> [Set] HL STD Ø 40.000 / 50.500 / 15.000 / 5.233 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.240 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.285 A; PASS-L STD Ø 54.990 / 65.500 / 26.930 / 5.237 A                                  |  |   |
|                   | <b>87 978 610</b> [Set] HL 0,25 Ø 39.750 / 50.000 / 15.000 / 5.108 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.115 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.160 A; PASS-L 0,25 Ø 54.740 / 65.000 / 26.930 / 5.112 A<br><b>87 978 620 0,50</b> / <b>87 978 630 0,75</b> / <b>87 978 600 STD</b> / <b>87 978 640 1,00</b> |  |   |
|                   | <b>87 978 710</b> [Set] HL 0,25 Ø 39.750 / 50.500 / 15.000 / 5.358 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.365 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.410 A; PASS-L 0,25 Ø 54.740 / 65.500 / 26.930 / 5.362 A<br><b>87 978 720 0,50</b> / <b>87 978 700 STD</b>   |  |   |
|                   | <b>87 978 810</b> [Set] HL 0,25 Ø 39.750 / 51.000 / 15.000 / 5.608 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.615 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.660 A; PASS-L 0,25 Ø 54.740 / 66.000 / 26.930 / 5.612 A<br><b>87 978 815 0,25</b> / <b>87 978 820 0,50</b> / <b>87 978 800 STD</b>                          |  |   |
|                   | <b>87 996 610</b> [Set] NW-L 0,25 Ø 24.750 / 27.500 / 20.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 23.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 25.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 28.000 / 1.370 A<br><b>87 996 600 STD</b>  |  |   |
|                   | <b>87 998 610</b> [Set] PL 0,25 Ø 54.740 / 57.800 / 17.600 / 1.522 St/B/G<br><b>87 998 620 0,50</b> / <b>87 998 630 0,75</b> / <b>87 998 600 STD</b> / <b>87 998 640 1,00</b>  |  |   |
|                   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8  |  | <b>81-3910</b> EX; 12.04/ x 8 x 65.5 B1<br><b>81-3916</b> EX; 12.073/ x 8 x 65.5 B1<br><b>81-3907</b> IN; 12.04/ x 8 x 64.5 B1<br><b>81-3915</b> IN; 12.073/ x 8 x 64.5 B1<br><b>81-3908</b> IN; 12.24/ x 8 x 64.5 B1 |
| <b>13</b>         | <b>79.5</b>  |  |   |
|                   | <b>KY</b> 08.1985→07.1987 D 4 1715 cm³ 2V 42 kW 57 PS 23 - 86.4  |  |   |
|                   | <b>TRANSPORTER III Platform/Chassis</b>  |  |   |
|                   | <b>80 00008 1 0 000</b> Ø79.51; STD; set: 1; [R G6 CR 1.75] [M G1 IFU CR 2] [DSF CR 3]<br><b>80 00008 1 0 025 79.75</b> / <b>80 00008 1 0 050 80.00</b> / <b>80 00008 1 0 100 80.51</b>  |  |   |
|                   | <b>78 635 620</b> [Pair] AS 0,20 Ø 59.750 / 72.950 // 2.075 St/A<br><b>78 635 600 STD</b>  |  |   |
|                   | <b>77 152 610</b> [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/A<br><b>77 152 620 0,50</b> / <b>77 152 630 0,75</b> / <b>77 152 600 STD</b> , 180° oil groove   |  |   |
|                   | <b>87 344 690</b> [Set] PL-B SEMI Ø 24.000 / 27.000 / 25.000 / St/B<br><b>87 464 610</b> [Set] PL 0,25 Ø 47.528 / 50.600 / 19.000 / 1.531 St/B/G<br><b>87 464 620 0,50</b> / <b>87 464 630 0,75</b> / <b>87 464 600 STD</b> / <b>87 464 640 1,00</b>   |  |   |
|                   | <b>87 475 610</b> [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G<br><b>87 475 620 0,50</b> / <b>87 475 630 0,75</b> / <b>87 475 600 STD</b> , 180° oil groove   |  |   |
|                   | <b>87 722 610</b> [Set] HL 0,25 Ø 53.728 / 59.000 / 18.500 / 2.627 St/B/G; PASS-L 0,25 Ø 53.728 / 59.000 / 25.030 / 2.627 St/B/G<br><b>87 722 620 0,50</b> / <b>87 722 630 0,75</b> / <b>87 722 600 STD</b> / <b>87 722 640 1,00</b> , HL 1,2,4,5 + PASS-L 3: 180° oil groove  |  |   |
|                   | <b>331101</b> EX; 31 x 8 x 104.7 x A/S - - 45° - 22 - III  |  | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8   |
|                   | <b>33028</b> IN; 34 x 8 x 104.7 x S - - 45° - 22 - III   |  | <b>81-3310</b> IN/EX; 12.06/15 x 8 x 36.5 B1  |
|                   | <b>33044</b> IN; 36 x 8 x 104.9 x A/S - - 45° - 22 - III   |  | <b>81-3319</b> IN/EX; 12.07/15.2 x 8 x 42.5 B1<br><b>81-3312</b> IN/EX; 12.13/15 x 8 x 36.5 B1<br><b>81-3311</b> IN/EX; 12.2/15 x 8 x 36.5 B1<br><b>81-3320</b> IN/EX; 12.2/15.2 x 8 x 42.5 B1                        |
|                   | <b>7.09269.27.0</b> length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6  |  |   |
|                   | <b>7.24808.50.0</b> vacuum pump; mechanical; vane pump, Testing / results >> tips & infos vacuum pump tester 4.07370.06.0  |  |   |
|                   | <b>50 007 621</b> mechanical; Outer Ø: 35; length: 28.5  |  |   |



**14** **83**

**H** 02.1962 → 10.1970 B 4 1493 cm<sup>3</sup> 2V 32-33 kW 44-45 PS  $\zeta$ 7,8:1 - 69

**TRANSPORTER I Bus (22, 24, 25, 28), TRANSPORTER I Platform/Chassis (26), TRANSPORTER I Van (21, 23)**

|  |                   |   |
|--|-------------------|---|
|  | <b>87 362 690</b> | [Set] PL-B SEMI $\varnothing$ 22.000 / 23.970 / 23.400 / St/B   |
|  | <b>87 732 700</b> | [Set] HL STD $\varnothing$ 40.000 / 50.500 / 15.000 / 5.233 A; HL STD $\varnothing$ 54.990 / 65.500 / 22.000 / 5.240 A; HL STD $\varnothing$ 54.990 / 65.500 / 22.000 / 5.285 A; PASS-L STD $\varnothing$ 54.990 / 65.500 / 26.930 / 5.237 A  |
|  | <b>87 978 610</b> | [Set] HL 0,25 $\varnothing$ 39.750 / 50.000 / 15.000 / 5.108 A; HL 0,25 $\varnothing$ 54.740 / 65.000 / 22.000 / 5.115 A; HL 0,25 $\varnothing$ 54.740 / 65.000 / 22.000 / 5.160 A; PASS-L 0,25 $\varnothing$ 54.740 / 65.000 / 26.930 / 5.112 A<br><b>87 978 620 0,50 / 87 978 630 0,75 / 87 978 600 STD / 87 978 640 1,00</b> |
|  | <b>87 978 710</b> | [Set] HL 0,25 $\varnothing$ 39.750 / 50.500 / 15.000 / 5.358 A; HL 0,25 $\varnothing$ 54.740 / 65.500 / 22.000 / 5.365 A; HL 0,25 $\varnothing$ 54.740 / 65.500 / 22.000 / 5.410 A; PASS-L 0,25 $\varnothing$ 54.740 / 65.500 / 26.930 / 5.362 A<br><b>87 978 720 0,50 / 87 978 700 STD</b>                                     |
|  | <b>87 978 810</b> | [Set] HL 0,25 $\varnothing$ 39.750 / 51.000 / 15.000 / 5.608 A; HL 0,25 $\varnothing$ 54.740 / 66.000 / 22.000 / 5.615 A; HL 0,25 $\varnothing$ 54.740 / 66.000 / 22.000 / 5.660 A; PASS-L 0,25 $\varnothing$ 54.740 / 66.000 / 26.930 / 5.612 A<br><b>87 978 815 0,25 / 87 978 820 0,50 / 87 978 800 STD</b>                   |
|  | <b>87 996 610</b> | [Set] NW-L 0,25 $\varnothing$ 24.750 / 27.500 / 20.000 / 1.370 A; NW-L 0,25 $\varnothing$ 24.750 / 27.500 / 23.000 / 1.370 A; NW-L 0,25 $\varnothing$ 24.750 / 27.500 / 25.000 / 1.370 A; NW-L 0,25 $\varnothing$ 24.750 / 27.500 / 28.000 / 1.370 A<br><b>87 996 600 STD</b>   |
|  | <b>87 998 610</b> | [Set] PL 0,25 $\varnothing$ 54.740 / 57.800 / 17.600 / 1.522 St/B/G<br><b>87 998 620 0,50 / 87 998 630 0,75 / 87 998 600 STD / 87 998 640 1,00</b>  |


**33016** EX; 30 x 9 x 111.9 x A/S - Cr - 45° - VS - 22 - III

**MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

**33009** IN; 35.5 x 8 x 111.7 x S - - 45° - 22 - III

**MK-9H** valve cotter; number of notches: 3; valve stem diameter: 9

**15** **85.5**

**AD** 08.1968 → 07.1973 B 4 1584 cm<sup>3</sup> 2V 35-37 kW 48-50 PS  $\zeta$ 7,5 - 69

**TRANSPORTER II Bus, TRANSPORTER II Platform/Chassis, TRANSPORTER II Van**

|  |                         |   |
|--|-------------------------|---|
|  | <b>93 293 611</b>       | Cylinder diameter: 86.01; KH: 39.4; MT: -3; GL: 82.4; piston pin: 22x72; number of piston rings: 3<br>SRK<br>SM 1.75 G1<br>N 2<br>DSF 5<br>93 293 601 can also be mounted instead of 91 497 701 in older engines until 1978, using cylinder liner 88 451 110 (= assembly 93 293 961)., mot. B 0 000 01→                         |
|  | <b>80 00266 1 0 000</b> | $\varnothing$ 85.5; STD; set: 1; [SM G1 1.75] [N 2] [DSF 5]<br><b>80 00266 1 0 150 87.00</b>  |
|  | <b>80 00266 1 1 000</b> | $\varnothing$ 85.5; STD; set: 1; [SM G1 1.75] [N 2] [SLF CR 5]  |
|  | <b>93 293 963</b>       | piston: 93293602; cylinder liner: 88451110, mot. B 0 000 01→  |
|  | <b>88 451 110</b>       | R - air cooled cylinder; finished; A=90 C=93.8 L=136.7 H=112.55, with 19 fins   |
|  | <b>87 362 690</b>       | [Set] PL-B SEMI $\varnothing$ 22.000 / 23.970 / 23.400 / St/B   |
|  | <b>87 732 700</b>       | [Set] HL STD $\varnothing$ 40.000 / 50.500 / 15.000 / 5.233 A; HL STD $\varnothing$ 54.990 / 65.500 / 22.000 / 5.240 A; HL STD $\varnothing$ 54.990 / 65.500 / 22.000 / 5.285 A; PASS-L STD $\varnothing$ 54.990 / 65.500 / 26.930 / 5.237 A  |
|  | <b>87 978 610</b>       | [Set] HL 0,25 $\varnothing$ 39.750 / 50.000 / 15.000 / 5.108 A; HL 0,25 $\varnothing$ 54.740 / 65.000 / 22.000 / 5.115 A; HL 0,25 $\varnothing$ 54.740 / 65.000 / 22.000 / 5.160 A; PASS-L 0,25 $\varnothing$ 54.740 / 65.000 / 26.930 / 5.112 A<br><b>87 978 620 0,50 / 87 978 630 0,75 / 87 978 600 STD / 87 978 640 1,00</b> |
|  | <b>87 978 710</b>       | [Set] HL 0,25 $\varnothing$ 39.750 / 50.500 / 15.000 / 5.358 A; HL 0,25 $\varnothing$ 54.740 / 65.500 / 22.000 / 5.365 A; HL 0,25 $\varnothing$ 54.740 / 65.500 / 22.000 / 5.410 A; PASS-L 0,25 $\varnothing$ 54.740 / 65.500 / 26.930 / 5.362 A<br><b>87 978 720 0,50 / 87 978 700 STD</b>                                     |
|  | <b>87 978 810</b>       | [Set] HL 0,25 $\varnothing$ 39.750 / 51.000 / 15.000 / 5.608 A; HL 0,25 $\varnothing$ 54.740 / 66.000 / 22.000 / 5.615 A; HL 0,25 $\varnothing$ 54.740 / 66.000 / 22.000 / 5.660 A; PASS-L 0,25 $\varnothing$ 54.740 / 66.000 / 26.930 / 5.612 A<br><b>87 978 815 0,25 / 87 978 820 0,50 / 87 978 800 STD</b>                   |
|  | <b>87 996 610</b>       | [Set] NW-L 0,25 $\varnothing$ 24.750 / 27.500 / 20.000 / 1.370 A; NW-L 0,25 $\varnothing$ 24.750 / 27.500 / 23.000 / 1.370 A; NW-L 0,25 $\varnothing$ 24.750 / 27.500 / 25.000 / 1.370 A; NW-L 0,25 $\varnothing$ 24.750 / 27.500 / 28.000 / 1.370 A<br><b>87 996 600 STD</b>   |
|  | <b>87 998 610</b>       | [Set] PL 0,25 $\varnothing$ 54.740 / 57.800 / 17.600 / 1.522 St/B/G<br><b>87 998 620 0,50 / 87 998 630 0,75 / 87 998 600 STD / 87 998 640 1,00</b>  |


**33008** EX; 32 x 8 x 111.9 x A/S - - 45° - VS - 22 - III

**MK-8H** valve cotter; number of notches: 3; valve stem diameter: 8

**33009** IN; 35.5 x 8 x 111.7 x S - - 45° - 22 - III

**81-3910** EX; 12.04/ x 8 x 65.5 B1

**81-3916** EX; 12.073/ x 8 x 65.5 B1

**81-3956** EX; 14.1/ x 9 x 64 G1

**81-3907** IN; 12.04/ x 8 x 64.5 B1

cont...

**V**

|                |                           |
|----------------|---------------------------|
| <b>81-3915</b> | IN; 12.073/ x 8 x 64.5 B1 |
| <b>81-3958</b> | IN; 12.1/ x 8 x 64 B1     |
| <b>81-3908</b> | IN; 12.24/ x 8 x 64.5 B1  |

|                     |  |
|---------------------|--|
| <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
| <b>7.02242.43.0</b> | fuel pump; mechanical  |

## 16 85.5

|                           |                   |   |   |                      |    |          |          |      |
|---------------------------|-------------------|---|---|----------------------|----|----------|----------|------|
| <b>AF</b>                 | 08.1967 → 07.1970 | B | 4 | 1584 cm <sup>3</sup> | 2V | 34-37 kW | 46-50 PS | - 69 |
| <b>TRANSPORTER II Bus</b> |                   |   |   |                      |    |          |          |      |

|                   |   |
|-------------------|---|
| <b>91 320 705</b> | Cylinder diameter: 85.5; KH: 39.4; MT: -7; MØ: 58.6; GL: 82.4; piston pin: 22x72; number of piston rings: 3 |
| <b>SRK</b>        |   |
| <b>M</b>          | 2   |
| <b>N</b>          | 2   |
| <b>SLF</b>        | 5 CR  |

|                         |  |
|-------------------------|--|
| <b>80 00267 1 0 000</b> | Ø85.5; STD; set: 1; [M 2] [N 2] [SLF CR 5] |
| <b>80 00267 1 0 050</b> | 86.00                                      |

|                         |   |
|-------------------------|---|
| <b>80 00267 1 1 000</b> | Ø85.5; STD; set: 1; [M 2] [N 2] [DSF 5] |
|-------------------------|---|

|                   |  |
|-------------------|--|
| <b>91 320 975</b> | piston: 91320705; cylinder liner: 88451110 |
|-------------------|--|

|                   |   |
|-------------------|---|
| <b>88 451 110</b> | R - air cooled cylinder; finished; A=90 C=93.8 L=136.7 H=112.55, with 19 fins |
| <b>88 656 110</b> | R - air cooled cylinder; finished; A=90 C=93.8 L=136.75 H=112.55              |

|              |   |
|--------------|---|
| <b>33016</b> | EX; 30 x 9 x 111.9 x A/S - Cr - 45° - VS - 22 - III |
|--------------|---|

|              |  |
|--------------|--|
| <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |
|--------------|--|

|              |  |
|--------------|--|
| <b>33008</b> | EX; 32 x 8 x 111.9 x A/S - - 45° - VS - 22 - III |
|--------------|--|

|              |  |
|--------------|--|
| <b>MK-9H</b> | valve cotter; number of notches: 3; valve stem diameter: 9 |
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| <b>33009</b> | IN; 35.5 x 8 x 111.7 x S - - 45° - 22 - III |
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## 17 85.5

|  |                   |   |   |                      |    |       |       |     |      |
|--|-------------------|---|---|----------------------|----|-------|-------|-----|------|
| <b>AS</b>  | 01.1973 → 07.1979 | B | 4 | 1584 cm <sup>3</sup> | 2V | 37 kW | 50 PS | 7,5 | - 69 |
| <b>TRANSPORTER II Bus, TRANSPORTER II Platform/Chassis, TRANSPORTER II Van</b> |                   |   |   |                      |    |       |       |     |      |

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|--|--|
| <b>93 293 611</b>  | Cylinder diameter: 86.01; KH: 39.4; MT: -3; GL: 82.4; piston pin: 22x72; number of piston rings: 3 |
| <b>SRK</b>   |  |
| <b>SM</b>  | 1.75 G1  |
| <b>N</b>   | 2  |
| <b>DSF</b>   | 5  |
| 93 293 601 can also be mounted instead of 91 497 701 in older engines until 1978, using cylinder liner 88 451 110 (= assembly 93 293 961). |  |

|                         |  |
|-------------------------|--|
| <b>80 00266 1 0 000</b> | Ø85.5; STD; set: 1; [SM G1 1.75] [N 2] [DSF 5] |
| <b>80 00266 1 0 150</b> | 87.00  |

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| <b>80 00266 1 1 000</b> | Ø85.5; STD; set: 1; [SM G1 1.75] [N 2] [SLF CR 5] |
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|-------------------|--|
| <b>93 293 963</b> | piston: 93293602; cylinder liner: 88451110 |
|-------------------|--|

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|-------------------|---|
| <b>88 451 110</b> | R - air cooled cylinder; finished; A=90 C=93.8 L=136.7 H=112.55, with 19 fins |
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| <b>87 362 690</b> | [Set] PL-B SEMI Ø 22.000 / 23.970 / 23.400 / St/B |
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| <b>87 732 700</b> | [Set] HL STD Ø 40.000 / 50.500 / 15.000 / 5.233 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.240 A; HL STD Ø 54.990 / 65.500 / 22.000 / 5.285 A; PASS-L STD Ø 54.990 / 65.500 / 26.930 / 5.237 A |
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| <b>87 978 610</b> | [Set] HL 0,25 Ø 39.750 / 50.000 / 15.000 / 5.108 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.115 A; HL 0,25 Ø 54.740 / 65.000 / 22.000 / 5.160 A; PASS-L 0,25 Ø 54.740 / 65.000 / 26.930 / 5.112 A<br><b>87 978 620 0,50 / 87 978 630 0,75 / 87 978 600 STD / 87 978 640 1,00</b> |
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|-------------------|---|
| <b>87 978 710</b> | [Set] HL 0,25 Ø 39.750 / 50.500 / 15.000 / 5.358 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.365 A; HL 0,25 Ø 54.740 / 65.500 / 22.000 / 5.410 A; PASS-L 0,25 Ø 54.740 / 65.500 / 26.930 / 5.362 A<br><b>87 978 720 0,50 / 87 978 700 STD</b> |
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|                   |   |
|-------------------|---|
| <b>87 978 810</b> | [Set] HL 0,25 Ø 39.750 / 51.000 / 15.000 / 5.608 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.615 A; HL 0,25 Ø 54.740 / 66.000 / 22.000 / 5.660 A; PASS-L 0,25 Ø 54.740 / 66.000 / 26.930 / 5.612 A<br><b>87 978 815 0,25 / 87 978 820 0,50 / 87 978 800 STD</b> |
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|-------------------|---|
| <b>87 996 610</b> | [Set] NW-L 0,25 Ø 24.750 / 27.500 / 20.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 23.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 25.000 / 1.370 A; NW-L 0,25 Ø 24.750 / 27.500 / 28.000 / 1.370 A<br><b>87 996 600 STD</b> |
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|-------------------|--|
| <b>87 998 610</b> | [Set] PL 0,25 Ø 54.740 / 57.800 / 17.600 / 1.522 St/B/G<br><b>87 998 620 0,50 / 87 998 630 0,75 / 87 998 600 STD / 87 998 640 1,00</b> |
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| <b>33009</b> | IN; 35.5 x 8 x 111.7 x S - - 45° - 22 - III |
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| <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |
|--------------|--|

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|  | <b>81-3956</b>      | EX; 14.1/ x 9 x 64 G1  |
|  | <b>81-3958</b>      | IN; 12.1/ x 8 x 64 B1  |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|  | <b>7.02242.43.0</b> | fuel pump; mechanical  |

|           |   |   |
|-----------|---|---|
| <b>18</b> |   | <b>85.5</b>   |
|           | <b>B</b>  | 08.1964 → 07.1979 B 4 1584 cm <sup>3</sup> 2V 35 kW 48 PS $\epsilon$ 7,5:1 - 69 |
|           | <b>TRANSPORTER I Bus (22, 24, 25, 28), TRANSPORTER I Van (21, 23), TRANSPORTER II Van</b> |   |
|           | <b>33008</b>  | EX; 32 x 8 x 111.9 x A/S - - 45° - VS - 22 - III                                |
|           | <b>33009</b>  | IN; 35.5 x 8 x 111.7 x S - - 45° - 22 - III                                     |
|           | <b>MK-8H</b>  | valve cotter; number of notches: 3; valve stem diameter: 8                      |
|           | <b>81-3910</b>  | EX; 12.04/ x 8 x 65.5 B1  |
|           | <b>81-3916</b>  | EX; 12.073/ x 8 x 65.5 B1   |
|           | <b>81-3907</b>  | IN; 12.04/ x 8 x 64.5 B1  |
|           | <b>81-3915</b>  | IN; 12.073/ x 8 x 64.5 B1   |
|           | <b>81-3908</b>  | IN; 12.24/ x 8 x 64.5 B1  |

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|-----------|---|--|
| <b>19</b> |   | <b>85.5</b>  |
|           | <b>CT</b>                                       | 05.1979 → 12.1982 AB 4 1584 cm <sup>3</sup> 2V 37-49 kW 50-67 PS $\epsilon$ 7,5 - 69                               |
|           | <b>TRANSPORTER III Bus, TRANSPORTER III Van</b> |  |
|           | <b>50 005 148</b>                               | mechanical; metal, 05.1981→  |
|           | <b>50 005 151</b>                               | mechanical; metal, with backhousing, 05.1981→  |
|           | <b>7.07152.46.0</b>                             | mechanical; metal; Impeller diameter: 59.5, 05.1981→   |
|           | <b>7.21440.51.0</b>                             | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |
|           | <b>50 007 625</b>                               | hydraulic; Outer $\varnothing$ : 24; length: 52.5  |

|           |   |   |
|-----------|---|---|
| <b>20</b> |   | <b>86.5</b>   |
|           | <b>CH</b>   | 04.1975 → 09.1983 B 4 1984 cm <sup>3</sup> 2V 55 kW 75 PS $\epsilon$ 8 - 84.4 |
|           | <b>LT 28-35 I Bus (281-363), LT 28-35 I Platform/Chassis (281-363), LT 28-35 I Van (281-363), LT 40-55 I Platform/Chassis (293-909), LT 40-55 I Van (291-512)</b> |   |
|           | <b>87 453 600</b>   | [Set] PL STD $\varnothing$ 47.970 / 51.600 / 21.000 / 1.805 St/B/G, 08.1976→  |
|           | <b>81-3303</b>  | EX; 14/ x 9 x 61 B1   |
|           | <b>81-3316</b>  | IN; 14/ x 9 x 56.5 B1   |

|           |   |   |
|-----------|---|---|
| <b>21</b> |   | <b>90</b>   |
|           | <b>CA</b>                                     | 08.1971 → 07.1973 B 4 1679 cm <sup>3</sup> 2V 49 kW 66 PS $\epsilon$ 7,3 - 66   |
|           | <b>TRANSPORTER II Bus, TRANSPORTER II Van</b> |   |
|           | <b>87 345 690</b>                             | [Set] PL-B SEMI $\varnothing$ 24.000 / 26.470 / 26.200 / St/B   |
|           | <b>87 975 600</b>                             | [Set] NW-L STD $\varnothing$ 25.000 / 27.500 / 23.000 / 1.245 A; NW-L STD $\varnothing$ 25.000 / 27.500 / 25.000 / 1.245 A; NW-L STD $\varnothing$ 25.000 / 27.500 / 28.000 / 1.245 A |
|           | <b>87 976 610</b>                             | [Set] PL 0,25 $\varnothing$ 54.746 / 57.800 / 20.000 / 1.515 St/B/G<br><b>87 976 600 STD</b>  |
|           | <b>33012</b>                                  | EX; 33 x 8.9 x 117.2 x A/S - Cr - 45° - VS - 22 - III   |
|           | <b>33014</b>                                  | IN; 39.5 x 8 x 117 x S - - 30° - 22 - III   |
|           | <b>81-3946</b>                                | EX; 13.045/ x 9 x 66.5 B1   |
|           | <b>81-3947</b>                                | EX; 13.07/ x 9 x 66.5 B1  |
|           | <b>81-3948</b>                                | EX; 13.245/ x 9 x 66.5 B1   |
|           | <b>81-3940</b>                                | IN; 12.045/ x 8 x 61 B1   |
|           | <b>81-3941</b>                                | IN; 12.07/ x 8 x 61 B1  |
|           | <b>81-3942</b>                                | IN; 12.245/ x 8 x 61 B1   |
|           | <b>81-3943</b>                                | IN; 12.345/ x 8 x 61 B1   |
|           | <b>MK-8H</b>                                  | valve cotter; number of notches: 3; valve stem diameter: 8  |
|           | <b>MK-9H</b>                                  | valve cotter; number of notches: 3; valve stem diameter: 9  |



|   |           |           |                   |   |   |                      |    |       |       |      |      |
|---|-----------|-----------|-------------------|---|---|----------------------|----|-------|-------|------|------|
| <b>22</b>                                     |           | <b>90</b> |                   |   |   |                      |    |       |       |      |      |
|   | <b>CB</b> |           | 08.1971 → 12.1973 | B | 4 | 1679 cm <sup>3</sup> | 2V | 49 kW | 67 PS | €7,3 | - 66 |
| <b>TRANSPORTER II Bus, TRANSPORTER II Van</b> |           |           |                   |   |   |                      |    |       |       |      |      |

|  |                |   |  |              |  |
|--|----------------|---|--|--------------|--|
|  | <b>33012</b>   | EX; 33 x 8.9 x 117.2 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |
|  | <b>33014</b>   | IN; 39.5 x 8 x 117 x S - - 30° - 22 - III             |  | <b>MK-9H</b> | valve cotter; number of notches: 3; valve stem diameter: 9 |
|  | <b>81-3946</b> | EX; 13.045/ x 9 x 66.5 B1                             |  |              |  |
|  | <b>81-3947</b> | EX; 13.07/ x 9 x 66.5 B1                              |  |              |  |
|  | <b>81-3948</b> | EX; 13.245/ x 9 x 66.5 B1                             |  |              |  |
|  | <b>81-3940</b> | IN; 12.045/ x 8 x 61 B1                               |  |              |  |
|  | <b>81-3941</b> | IN; 12.07/ x 8 x 61 B1                                |  |              |  |
|  | <b>81-3942</b> | IN; 12.245/ x 8 x 61 B1                               |  |              |  |
|  | <b>81-3943</b> | IN; 12.345/ x 8 x 61 B1                               |  |              |  |

|   |           |           |                   |   |   |                      |    |       |       |      |      |
|---|-----------|-----------|-------------------|---|---|----------------------|----|-------|-------|------|------|
| <b>23</b>                                     |           | <b>93</b> |                   |   |   |                      |    |       |       |      |      |
|   | <b>AP</b> |           | 11.1973 → 07.1975 | B | 4 | 1795 cm <sup>3</sup> | 2V | 50 kW | 68 PS | €7,3 | - 66 |
| <b>TRANSPORTER II Bus, TRANSPORTER II Van</b> |           |           |                   |   |   |                      |    |       |       |      |      |

|  |                   |   |  |              |  |  |  |  |  |  |  |
|--|-------------------|---|--|--------------|--|--|--|--|--|--|--|
|  | <b>87 345 690</b> | [Set] PL-B SEMI Ø 24.000 / 26.470 / 26.200 / St/B   |  |              |  |  |  |  |  |  |  |
|  | <b>87 975 600</b> | [Set] NW-L STD Ø 25.000 / 27.500 / 23.000 / 1.245 A; NW-L STD Ø 25.000 / 27.500 / 25.000 / 1.245 A; NW-L STD Ø 25.000 / 27.500 / 28.000 / 1.245 A |  |              |  |  |  |  |  |  |  |
|  | <b>87 976 610</b> | [Set] PL 0,25 Ø 54.746 / 57.800 / 20.000 / 1.515 St/B/G<br><b>87 976 600 STD</b>  |  |              |  |  |  |  |  |  |  |
|  | <b>33012</b>      | EX; 33 x 8.9 x 117.2 x A/S - Cr - 45° - VS - 22 - III   |  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |  |
|  | <b>33014</b>      | IN; 39.5 x 8 x 117 x S - - 30° - 22 - III   |  | <b>MK-9H</b> | valve cotter; number of notches: 3; valve stem diameter: 9 |  |  |  |  |  |  |
|  | <b>81-3946</b>    | EX; 13.045/ x 9 x 66.5 B1   |  |              |  |  |  |  |  |  |  |
|  | <b>81-3947</b>    | EX; 13.07/ x 9 x 66.5 B1  |  |              |  |  |  |  |  |  |  |
|  | <b>81-3948</b>    | EX; 13.245/ x 9 x 66.5 B1   |  |              |  |  |  |  |  |  |  |
|  | <b>81-3940</b>    | IN; 12.045/ x 8 x 61 B1   |  |              |  |  |  |  |  |  |  |
|  | <b>81-3941</b>    | IN; 12.07/ x 8 x 61 B1  |  |              |  |  |  |  |  |  |  |
|  | <b>81-3942</b>    | IN; 12.245/ x 8 x 61 B1   |  |              |  |  |  |  |  |  |  |
|  | <b>81-3943</b>    | IN; 12.345/ x 8 x 61 B1   |  |              |  |  |  |  |  |  |  |

|  |                     |  |  |  |  |  |  |  |  |  |  |
|--|---------------------|--|--|--|--|--|--|--|--|--|--|
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |  |  |  |  |  |  |  |  |  |
|--|---------------------|--|--|--|--|--|--|--|--|--|--|

|   |           |           |                   |   |   |                      |    |       |       |      |      |
|---|-----------|-----------|-------------------|---|---|----------------------|----|-------|-------|------|------|
| <b>24</b>                                     |           | <b>94</b> |                   |   |   |                      |    |       |       |      |      |
|   | <b>CJ</b> |           | 08.1975 → 07.1979 | B | 4 | 1970 cm <sup>3</sup> | 2V | 51 kW | 70 PS | €7,3 | - 71 |
| <b>TRANSPORTER II Bus, TRANSPORTER II Van</b> |           |           |                   |   |   |                      |    |       |       |      |      |

|  |                   |   |  |              |  |  |  |  |  |  |  |
|--|-------------------|---|--|--------------|--|--|--|--|--|--|--|
|  | <b>87 345 690</b> | [Set] PL-B SEMI Ø 24.000 / 26.470 / 26.200 / St/B   |  |              |  |  |  |  |  |  |  |
|  | <b>87 580 610</b> | [Set] PL 0,25 Ø 49.746 / 52.800 / 20.000 / 1.515 St/B/G<br><b>87 580 620 0,50 / 87 580 600 STD</b>  |  |              |  |  |  |  |  |  |  |
|  | <b>87 975 600</b> | [Set] NW-L STD Ø 25.000 / 27.500 / 23.000 / 1.245 A; NW-L STD Ø 25.000 / 27.500 / 25.000 / 1.245 A; NW-L STD Ø 25.000 / 27.500 / 28.000 / 1.245 A |  |              |  |  |  |  |  |  |  |
|  | <b>33012</b>      | EX; 33 x 8.9 x 117.2 x A/S - Cr - 45° - VS - 22 - III   |  | <b>MK-8H</b> | valve cotter; number of notches: 3; valve stem diameter: 8 |  |  |  |  |  |  |
|  | <b>33014</b>      | IN; 39.5 x 8 x 117 x S - - 30° - 22 - III   |  | <b>MK-9H</b> | valve cotter; number of notches: 3; valve stem diameter: 9 |  |  |  |  |  |  |
|  | <b>81-3946</b>    | EX; 13.045/ x 9 x 66.5 B1   |  |              |  |  |  |  |  |  |  |
|  | <b>81-3947</b>    | EX; 13.07/ x 9 x 66.5 B1  |  |              |  |  |  |  |  |  |  |
|  | <b>81-3948</b>    | EX; 13.245/ x 9 x 66.5 B1   |  |              |  |  |  |  |  |  |  |
|  | <b>81-3940</b>    | IN; 12.045/ x 8 x 61 B1   |  |              |  |  |  |  |  |  |  |
|  | <b>81-3941</b>    | IN; 12.07/ x 8 x 61 B1  |  |              |  |  |  |  |  |  |  |
|  | <b>81-3942</b>    | IN; 12.245/ x 8 x 61 B1   |  |              |  |  |  |  |  |  |  |
|  | <b>81-3943</b>    | IN; 12.345/ x 8 x 61 B1   |  |              |  |  |  |  |  |  |  |

| 25 |  | 94  |   |
|----|--|---|---|
|    | CU   | 05.1979 → 04.1986   | B 4 1970 cm <sup>3</sup> 2V 51 kW 70 PS €7,3 - 71                       |
|    | GE   | 08.1976 → 06.1979   | B 4 1970 cm <sup>3</sup> 2V 51 kW 70 PS €7,3 - 71                       |
|    | TRANSPORTER II Bus, TRANSPORTER II Van, TRANSPORTER III Bus, TRANSPORTER III Platform/Chassis, TRANSPORTER III Van |   |   |
|    | 92 803 601   | Cylinder diameter: 94; KH: 35.5; MT: -5.8; MØ: 60; GL: 75; piston pin: 24x78; number of piston rings: 3   |   |
|    |  | SRK   |   |
|    |  | M 1.75  |   |
|    |  | N 2   |   |
|    |  | DSF 4   |   |
|    |  | → 80 00270 1 0 ...  |   |
|    | 80 00270 1 0 000   | Ø94; STD; set: 1; [M 1.75] [N 2] [DSF 4]  |   |
|    | 80 00270 1 1 000   | Ø94; STD; set: 1; [M 1.75] [N 2] [SLF ST CR 4]  |   |
|    | 92 803 960   | piston: 92803601; cylinder liner: 88669110  |   |
|    | 88 669 110   | R - air cooled cylinder; finished; A=100 C=105 L=127.7 H=91.45  |   |
|    | 87 345 690   | [Set] PL-B SEMI Ø 24.000 / 26.470 / 26.200 / St/B   |   |
|    | 87 580 610   | [Set] PL 0,25 Ø 49.746 / 52.800 / 20.000 / 1.515 St/B/G   |   |
|    |  | 87 580 620 0,50 / 87 580 600 STD  |   |
|    | 87 975 600   | [Set] NW-L STD Ø 25.000 / 27.500 / 23.000 / 1.245 A; NW-L STD Ø 25.000 / 27.500 / 25.000 / 1.245 A; NW-L STD Ø 25.000 / 27.500 / 28.000 / 1.245 A |   |
|    | 33012  | EX; 33 x 8.9 x 117.2 x A/S - Cr - 45° - VS - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|    | 33014  | IN; 39.5 x 8 x 117 x S - - 30° - 22 - III   |   |
|    | 81-3946  | EX; 13.045/ x 9 x 66.5 B1   |   |
|    | 81-3947  | EX; 13.07/ x 9 x 66.5 B1  |   |
|    | 81-3948  | EX; 13.245/ x 9 x 66.5 B1   |   |
|    | 81-3940  | IN; 12.045/ x 8 x 61 B1   |   |
|    | 81-3941  | IN; 12.07/ x 8 x 61 B1  |   |
|    | 81-3942  | IN; 12.245/ x 8 x 61 B1   |   |
|    | 81-3943  | IN; 12.345/ x 8 x 61 B1   |   |
| 26 |  | 94  |   |
|    | CV   | 05.1979 → 12.1982   | B 4 1970 cm <sup>3</sup> 2V 51 kW 70 PS €7,3 - 71                       |
|    | TRANSPORTER III Bus  |   |   |
|    | 92 803 601   | Cylinder diameter: 94; KH: 35.5; MT: -5.8; MØ: 60; GL: 75; piston pin: 24x78; number of piston rings: 3   |   |
|    |  | SRK   |   |
|    |  | M 1.75  |   |
|    |  | N 2   |   |
|    |  | DSF 4   |   |
|    |  | → 80 00270 1 0 ...  |   |
|    | 80 00270 1 0 000   | Ø94; STD; set: 1; [M 1.75] [N 2] [DSF 4]  |   |
|    | 80 00270 1 1 000   | Ø94; STD; set: 1; [M 1.75] [N 2] [SLF ST CR 4]  |   |
|    | 92 803 960   | piston: 92803601; cylinder liner: 88669110  |   |
|    | 88 669 110   | R - air cooled cylinder; finished; A=100 C=105 L=127.7 H=91.45  |   |
|    | 87 345 690   | [Set] PL-B SEMI Ø 24.000 / 26.470 / 26.200 / St/B   |   |
|    | 87 580 610   | [Set] PL 0,25 Ø 49.746 / 52.800 / 20.000 / 1.515 St/B/G   |   |
|    |  | 87 580 620 0,50 / 87 580 600 STD  |   |
|    | 87 975 600   | [Set] NW-L STD Ø 25.000 / 27.500 / 23.000 / 1.245 A; NW-L STD Ø 25.000 / 27.500 / 25.000 / 1.245 A; NW-L STD Ø 25.000 / 27.500 / 28.000 / 1.245 A |   |
|    | 33012  | EX; 33 x 8.9 x 117.2 x A/S - Cr - 45° - VS - 22 - III   | <b>MK-8H</b> valve cotter; number of notches: 3; valve stem diameter: 8 |
|    | 33014  | IN; 39.5 x 8 x 117 x S - - 30° - 22 - III   |   |
|    | 81-3946  | EX; 13.045/ x 9 x 66.5 B1   |   |
|    | 81-3947  | EX; 13.07/ x 9 x 66.5 B1  |   |
|    | 81-3948  | EX; 13.245/ x 9 x 66.5 B1   |   |
|    | 81-3940  | IN; 12.045/ x 8 x 61 B1   |   |

cont...



|                |                         |
|----------------|-------------------------|
| <b>81-3941</b> | IN; 12.07/ x 8 x 61 B1  |
| <b>81-3942</b> | IN; 12.245/ x 8 x 61 B1 |
| <b>81-3943</b> | IN; 12.345/ x 8 x 61 B1 |



**50 007 625** hydraulic; Outer Ø: 24; length: 52.5

|           |   |   |
|-----------|---|---|
| <b>27</b> |   | <b>94</b>   |
|           | <b>DH</b>   | 01.1983→02.1989 B 4 1913 cm <sup>3</sup> 2V 60-62 kW 82-84 PS  - 69 |
|           | <b>TRANSPORTER III Bus, TRANSPORTER III Platform/Chassis, TRANSPORTER III Van</b> |   |



**80 00270 1 0 000** Ø94; STD; set: 1; [M 1.75] [N 2] [DSF 4]

**80 00270 1 1 000** Ø94; STD; set: 1; [M 1.75] [N 2] [SLF ST CR 4]



**78 681 600** [Pair] AS STD Ø 63.250 / 73.200 // 2.470 St/A, 07.1985→

**87 313 690** [Set] PL-B SEMI Ø 24.000 / 26.530 / 23.400 / St/B

**87 412 601** [Set] HL STD Ø 40.000 / 50.000 / 15.000 / 4.983 A; HL STD Ø 54.990 / 61.000 / 22.000 / 3.003 St/A; HL STD Ø 54.990 / 61.000 / 22.000 / 3.011 St/A; HL STD Ø 59.990 / 66.000 / 19.800 / 3.003 St/A, 07.1985→

**87 998 610** [Set] PL 0,25 Ø 54.740 / 57.800 / 17.600 / 1.522 St/B/G  
**87 998 620 0,50 / 87 998 630 0,75 / 87 998 600 STD / 87 998 640 1,00**



**3911** EX; 34 x 8.9 x 122.6 x A/S - Cr - 45° - VS - 22 - III



**MK-8H**

valve cotter; number of notches: 3;  
valve stem diameter: 8

**39112** IN; 40 x 8 x 122.4 x S - - 45° - 22 - III

**MK-9H**

valve cotter; number of notches: 3;  
valve stem diameter: 9



**81-3946** EX; 13.045/ x 9 x 66.5 B1

**81-3947** EX; 13.07/ x 9 x 66.5 B1

**81-3948** EX; 13.245/ x 9 x 66.5 B1

**81-3940** IN; 12.045/ x 8 x 61 B1

**81-3941** IN; 12.07/ x 8 x 61 B1

**81-3942** IN; 12.245/ x 8 x 61 B1

**81-3943** IN; 12.345/ x 8 x 61 B1



**7.21287.53.0** fuel pump; in-line; electrical



**50 007 625** hydraulic; Outer Ø: 24; length: 52.5

|           |   |   |
|-----------|---|---|
| <b>28</b> |   | <b>94</b>   |
|           | <b>GD</b>                                     | 08.1975→06.1977 B 4 1970 cm <sup>3</sup> 2V 51 kW 70 PS  - 71 |
|           | <b>TRANSPORTER II Bus, TRANSPORTER II Van</b> |   |



**33012** EX; 33 x 8.9 x 117.2 x A/S - Cr - 45° - VS - 22 - III



**MK-8H**

valve cotter; number of notches: 3;  
valve stem diameter: 8

**33014** IN; 39.5 x 8 x 117 x S - - 30° - 22 - III

**MK-9H**

valve cotter; number of notches: 3;  
valve stem diameter: 9



**81-3946** EX; 13.045/ x 9 x 66.5 B1

**81-3947** EX; 13.07/ x 9 x 66.5 B1

**81-3948** EX; 13.245/ x 9 x 66.5 B1

**81-3940** IN; 12.045/ x 8 x 61 B1

**81-3941** IN; 12.07/ x 8 x 61 B1

**81-3942** IN; 12.245/ x 8 x 61 B1

**81-3943** IN; 12.345/ x 8 x 61 B1

|           |   |   |
|-----------|---|---|
| <b>29</b> |   | <b>94</b>   |
|           | <b>GW</b>                                       | 08.1983→02.1989 B 4 1913 cm <sup>3</sup> 2V 66 kW 90 PS  - 69 |
|           | <b>TRANSPORTER III Bus, TRANSPORTER III Van</b> |   |



**80 00270 1 0 000** Ø94; STD; set: 1; [M 1.75] [N 2] [DSF 4]

**80 00270 1 1 000** Ø94; STD; set: 1; [M 1.75] [N 2] [SLF ST CR 4]



**78 681 600** [Pair] AS STD Ø 63.250 / 73.200 // 2.470 St/A, 07.1985→

**87 313 690** [Set] PL-B SEMI Ø 24.000 / 26.530 / 23.400 / St/B

**87 412 601** [Set] HL STD Ø 40.000 / 50.000 / 15.000 / 4.983 A; HL STD Ø 54.990 / 61.000 / 22.000 / 3.003 St/A; HL STD Ø 54.990 / 61.000 / 22.000 / 3.011 St/A; HL STD Ø 59.990 / 66.000 / 19.800 / 3.003 St/A, 07.1985→

**87 998 610** [Set] PL 0,25 Ø 54.740 / 57.800 / 17.600 / 1.522 St/B/G  
**87 998 620 0,50 / 87 998 630 0,75 / 87 998 600 STD / 87 998 640 1,00**

cont...

V

|  |                |   |  |              |   |
|--|----------------|---|--|--------------|---|
|  | <b>3911</b>    | EX; 34 x 8.9 x 122.6 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
|  | <b>39112</b>   | IN; 40 x 8 x 122.4 x S - - 45° - 22 - III             |  | <b>MK-9H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 9 |
|  | <b>81-3946</b> | EX; 13.045/ x 9 x 66.5 B1                             |  |              |   |
|  | <b>81-3947</b> | EX; 13.07/ x 9 x 66.5 B1                              |  |              |   |
|  | <b>81-3948</b> | EX; 13.245/ x 9 x 66.5 B1                             |  |              |   |
|  | <b>81-3940</b> | IN; 12.045/ x 8 x 61 B1                               |  |              |   |
|  | <b>81-3941</b> | IN; 12.07/ x 8 x 61 B1                                |  |              |   |
|  | <b>81-3942</b> | IN; 12.245/ x 8 x 61 B1                               |  |              |   |
|  | <b>81-3943</b> | IN; 12.345/ x 8 x 61 B1                               |  |              |   |

|  |                     |  |
|--|---------------------|--|
|  | <b>7.21287.53.0</b> | fuel pump; in-line; electrical   |
|  | <b>7.21440.51.0</b> | fuel pump; in-line; electrical, Retrofitting option for carburettor vehicles, only to be used with safety shut-off |

|  |                   |                                      |
|--|-------------------|--------------------------------------|
|  | <b>50 007 625</b> | hydraulic; Outer Ø: 24; length: 52.5 |
|--|-------------------|--------------------------------------|

## 30 94

|  |                            |                   |   |   |                      |    |          |          |      |      |  |
|--|----------------------------|-------------------|---|---|----------------------|----|----------|----------|------|------|--|
|  | <b>MV</b>                  | 09.1985 → 12.1988 | B | 4 | 2109 cm <sup>3</sup> | 2V | 67-71 kW | 91-97 PS | ⊗8,7 | - 76 |  |
|  | <b>TRANSPORTER III Bus</b> |                   |   |   |                      |    |          |          |      |      |  |

|  |                   |  |
|--|-------------------|--|
|  | <b>90 264 700</b> | Cylinder diameter: 94; KH: 36.75; MT: -15.7; GL: 66.75; piston pin: 24x65; number of piston rings: 3<br>SRK<br>R 1.75 CR G6<br>N 2<br>SLF 3.5 CR ST<br>→ <b>80 00269 1 1 ...</b> |
|--|-------------------|--|

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00269 1 1 000</b> | Ø94; STD; set: 1; [R G6 CR 1.75] [N 2] [SLF ST CR 3.5] |
|--|-------------------------|--|

|  |                   |   |
|--|-------------------|---|
|  | <b>78 681 600</b> | [Pair] AS STD Ø 63.250 / 73.200 // 2.470 St/A   |
|  | <b>87 313 690</b> | [Set] PL-B SEMI Ø 24.000 / 26.530 / 23.400 / St/B   |
|  | <b>87 412 601</b> | [Set] HL STD Ø 40.000 / 50.000 / 15.000 / 4.983 A; HL STD Ø 54.990 / 61.000 / 22.000 / 3.003 St/A; HL STD Ø 54.990 / 61.000 / 22.000 / 3.011 St/A; HL STD Ø 59.990 / 66.000 / 19.800 / 3.003 St/A |
|  | <b>87 998 610</b> | [Set] PL 0,25 Ø 54.740 / 57.800 / 17.600 / 1.522 St/B/G<br><b>87 998 620 0,50 / 87 998 630 0,75 / 87 998 600 STD / 87 998 640 1,00</b>  |

|  |                   |  |
|--|-------------------|--|
|  | <b>50 003 097</b> | -- G - S - - SB - - -; bare, Inlet port 40 mm x 30 mm                |
|  | <b>50 003 397</b> | - V - G - S - - SB - - -; ready-to-install, Inlet port 40 mm x 30 mm |

|  |                |   |  |              |   |
|--|----------------|---|--|--------------|---|
|  | <b>3911</b>    | EX; 34 x 8.9 x 122.6 x A/S - Cr - 45° - VS - 22 - III |  | <b>MK-8H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 8 |
|  | <b>39112</b>   | IN; 40 x 8 x 122.4 x S - - 45° - 22 - III             |  | <b>MK-9H</b> | valve cotter; number of notches: 3;<br>valve stem diameter: 9 |
|  | <b>81-3946</b> | EX; 13.045/ x 9 x 66.5 B1                             |  |              |   |
|  | <b>81-3947</b> | EX; 13.07/ x 9 x 66.5 B1                              |  |              |   |
|  | <b>81-3948</b> | EX; 13.245/ x 9 x 66.5 B1                             |  |              |   |
|  | <b>81-3940</b> | IN; 12.045/ x 8 x 61 B1                               |  |              |   |
|  | <b>81-3941</b> | IN; 12.07/ x 8 x 61 B1                                |  |              |   |
|  | <b>81-3942</b> | IN; 12.245/ x 8 x 61 B1                               |  |              |   |
|  | <b>81-3943</b> | IN; 12.345/ x 8 x 61 B1                               |  |              |   |

|  |                     |   |
|--|---------------------|---|
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |
|--|---------------------|---|

|  |                   |                                      |
|--|-------------------|--------------------------------------|
|  | <b>50 007 625</b> | hydraulic; Outer Ø: 24; length: 52.5 |
|--|-------------------|--------------------------------------|

## 31 94

|  |                            |                   |   |   |                      |    |          |          |        |        |  |
|--|----------------------------|-------------------|---|---|----------------------|----|----------|----------|--------|--------|--|
|  | <b>SP</b>                  | 08.1987 → 07.1989 | B | 4 | 1913 cm <sup>3</sup> | 2V | 54-68 kW | 73-92 PS | ⊗8,7:1 | - 68.9 |  |
|  | <b>TRANSPORTER III Bus</b> |                   |   |   |                      |    |          |          |        |        |  |

|  |                         |  |
|--|-------------------------|--|
|  | <b>80 00270 1 0 000</b> | Ø94; STD; set: 1; [M 1.75] [N 2] [DSF 4]       |
|  | <b>80 00270 1 1 000</b> | Ø94; STD; set: 1; [M 1.75] [N 2] [SLF ST CR 4] |

|  |                     |   |
|--|---------------------|---|
|  | <b>7.09269.27.0</b> | length: 130; width: 92; height: 55; weight: 0.55 g; number of blades: 6 |
|--|---------------------|---|

|  |                   |                                      |
|--|-------------------|--------------------------------------|
|  | <b>50 007 625</b> | hydraulic; Outer Ø: 24; length: 52.5 |
|--|-------------------|--------------------------------------|

# COMPARISON LIST

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## COMPARISON LIST

| REF-No.                | ITEM No.         |
|------------------------|------------------|
| <b>ALFA ROMEO</b>      |                  |
| 116 46 01 021 00       | 7.21287.53.0     |
| 116 46 04 021 00       |                  |
| 119 11 04 021 00       |                  |
| 4250803                | 81-17110         |
| 464 443 17             | 7.24806.05.0     |
| 465 401 70             |                  |
| 4733465                | RK-8             |
| 4749398                | 81-5611          |
| 5992408                | 7.18222.01.0     |
| 605 03 036             | MK-8H            |
| 605 07 194             | KK-8H            |
| 605 219 920            | 7.21287.53.0     |
| 605 460 910            |                  |
| 60811534               | 7.18222.01.0     |
| 7696064                |                  |
| 778 249 4              | 7.24806.05.0     |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>BEDFORD</b>         |                  |
| 7191 818               | 88 041 190       |
| 9010 8089              | 89 048 190       |
| 9010 8867              | 89 044 190       |
| 90169309               | 29182            |
| 90499097               | 29416            |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>CITROEN</b>         |                  |
| 0220 76                | 81-5326          |
| 0603 79                | 50 009 280       |
| 0640 R0                | 80 00597 1 0 000 |
| 1001 50                | 7.06595.13.0     |
| 1001 56                | 7.07919.11.0     |
| 1001 C9                | 7.06595.13.0     |
| 1450 14                | 7.21747.50.0     |
| 1450 71                |                  |
| 1920 4S                | 7.18222.01.0     |
| 1920 FC                |                  |
| 25 061444              | 7.21747.50.0     |
| 25 066362              |                  |
| 4599 24                | 4.05292.50.0     |
| 54 14143               | 81-1526          |
| 54 71660               | 7.21287.53.0     |
| 55 06913               | 7.21747.50.0     |
| 55 06918               |                  |
| 5946 07                | 7.18222.01.0     |
| 5946 09                |                  |
| 75412011               | MK-8H            |
| 78120790               | KK-8H            |
| 79 10000321            | 7.21747.50.0     |
| 79 1002069             |                  |
| 91 50119080            |                  |
| 91 53880680            | 7.21287.53.0     |
| 9100063480             | 78 863 608       |
| 9100063680             |                  |
| 93501280               | 537747           |
| 93501573               | 50 006 263       |
| 93510179               |                  |
| 93510415               | 537746           |
| 93510773               | 537747           |
| 93510774               |                  |
| 9401201480             | 50005320         |
| 9456001351             | 81-5314          |
| 95536524               | 536226           |
| 95641149               | 50 005 320       |
| 95643824               |                  |
| 95650955               | 50 005 313       |



| <b>REF-No.</b>         | <b>ITEM No.</b>  |
|------------------------|------------------|
| <b>CITROEN</b>         |                  |
| 95655209               | 50 005 320       |
| 95655210               |                  |
| 95656568               |                  |
| 95656569               |                  |
| 95666768               | 50 005 313       |
| 96 118083              | 7.21760.50.0     |
| 96 145318              |                  |
| 96 145319              |                  |
| 96 145320              |                  |
| 96137360               | 537450           |
| 96150144               | 537628           |
| 96150145               | 537627           |
| 96272853               | 537747           |
| 96278356               | 539019           |
| 97 522542              | 7.21760.50.0     |
| 97 52254280            |                  |
| 97 531967              |                  |
| 97 53196780            |                  |
| 9751669380             | 537747           |
| 97530945               | KK-7H            |
| 97531044               | 539003           |
| 97531080               | 537841           |
| 97533266               |                  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>DAIHATSU</b>        |                  |
| 11701-64010            | MS-1408A         |
| 11701-64030            |                  |
| 11701-87704            | MS-2503A         |
| 11702-22010            | MS-1056GP        |
| 11702-22020            |                  |
| 11702-87305            | MS-1158A         |
| 11702-87704            | MS-2501A         |
| 11702-87708            | MS-2503A         |
| 13041-13040            | CB-1416A         |
| 13041-64010            | CB-1408A         |
| 13041-64050            | CB-1421A         |
| 13041-76001            | CB-1416A         |
| 13041-76018            | CB-1421A         |
| 13041-87701            | CB-2509GP        |
| 13041-87702            | CB-2501A         |
| 13041-87703            |                  |
| 13041-87705            |                  |
| 13041-87707            | CB-2509GP        |
| 13202-87303            | CB-1158A         |
| 13202-87305            |                  |
| 13202-87707            | CB-2509GP STD    |
| 13711-87701            | V3573            |
| 13711-87705            |                  |
| 13715-87701            | S3574            |
| 13715-87702            |                  |
| 90043-84018            | PB-1158J STD     |
| 90043-84050            |                  |
| 90043-84057            |                  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>FIAT</b>            |                  |
| 00467974030L           | 50 006 460       |
| 1 900 932              | 80 00056 1 1 000 |
| 1 901 065              | 80 00065 1 1 000 |
| 1 901 985              | 77 155 600       |
| 1 901 986              | 77 155 610       |
| 1 901 987              | 77 155 620       |
| 3 003 473              | 89183190         |
| 4 250 803              | 81-17110         |
| 4 371 508              | 81-1762          |
| 4 371 509              | 81-1763          |
| 4 372 331              | 81-1755          |

## COMPARISON LIST

| REF-No.                | ITEM No.     |
|------------------------|--------------|
| <b>FIAT</b>            |              |
| 4 726 483              | 81-17114     |
| 4 733 258              |              |
| 4 733 349              | 17032        |
| 4 749 395              | 81-17116     |
| 4 749 397              | 81-17115     |
| 4 749 398              | 81-5611      |
| 4 824 387              | 89 319 190   |
| 4 826 033              | 17063        |
| 4 845 481              | 800006810000 |
| 4265699                | 81-1755      |
| 442 11 93              | 7.21287.53.0 |
| 442 92 09              |              |
| 446 02 10              |              |
| 446 06 46              |              |
| 446 06 460             |              |
| 464 44 317             | 7.24806.05.0 |
| 465 40 170             |              |
| 47 57 358              | 171120       |
| 4733350                | 50 006 180   |
| 504069200              | 171120       |
| 5950297                | 50 007 567   |
| 596 47 95              | 7.21747.50.0 |
| 5992408                | 7.18222.01.0 |
| 605 21 992             | 7.21287.53.0 |
| 605 46 091             |              |
| 608 10 37              |              |
| 7 300 279 MASS STD     | 77 154 600   |
| 7 300 280 MASS 0.010   | 77 154 610   |
| 7 301 820              | 171120       |
| 7 301 821              | 17063        |
| 7 302 028 MASS SEMI    | 77 153 690   |
| 7 302 135              | 89 183 190   |
| 7 302 453              |              |
| 7 302 454              | 89 319 190   |
| 7301255                | 50 006 340   |
| 763 55 35              | 7.21287.53.0 |
| 7696064                | 7.18222.01.0 |
| 7701460147             | 536226       |
| 778 24 94              | 7.24806.05.0 |
| 823 08 678             | 7.21287.53.0 |
| 9 613 7362 80          | 537450       |
| 9562409187             | 7.07919.11.0 |
| 9565095580             | 50 005 313   |
| 9566945688             |              |
| 98418161               | 171016       |
| 99432837               | 171055       |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>FORD</b>            |              |
| 1 031 369              | 50 005 151   |
| 1 031 879              |              |
| 1 144 809              | 7.18222.01.0 |
| 1 400 852              | 89 032 190   |
| 1 474 926              | 7.02242.27.0 |
| 1 475 926              |              |
| 1 535 500              | 7.02242.21.0 |
| 1 562 589              |              |
| 1 639 187              | 50 006 460   |
| 1 649 127              |              |
| 1 669 395              | 7.24808.06.0 |
| 1 669 765              | 50 006 460   |
| 1 743 834              | 89032190     |
| 1005252                | 81-3310      |
| 1031879                | 50 005 148   |
| 1031879                | 7.07152.46.0 |
| 1036188                | 50 005 148   |
| 1036188                | 7.07152.46.0 |
| 1078429                | 18375        |

| REF-No.         | ITEM No.         |
|-----------------|------------------|
| <b>FORD</b>     |                  |
| 1078433         | 18374            |
| 11 475 926      | 7.02242.27.0     |
| 1113197         | 181014           |
| 1126046         | 7.07152.00.0     |
| 1131846         | 37022600         |
| 1198044         | 181015           |
| 1212732         | 50 005 148       |
| 1212732         | 7.07152.46.0     |
| 1233218         | 7.07152.00.0     |
| 1320229         | 37022600         |
| 1352129         | 18375            |
| 1365173         | 37022600         |
| 1518123         | 7.07152.00.0     |
| 1566240         | 50 005 148       |
| 1566240         | 7.07152.46.0     |
| 1614766         | 50 006 259       |
| 1641007         | 50 006 258       |
| 1C1Y-9F479-AA   | 7.18222.01.0     |
| 1M218501BA      | 50 005 148       |
| 1M218501BA      | 7.07152.46.0     |
| 1S4Q6333AB      | 37022600         |
| 2400 E 6055 A   | 89 032 190       |
| 404 E 6055 B    |                  |
| 4M5Q6333AA      | 37022600         |
| 4M5Q6A339AA     |                  |
| 5012773         | 7.07152.00.0     |
| 5024545         |                  |
| 6 048 826       | 89 032 190       |
| 6 132 168       | 7.02242.27.0     |
| 6 160 896       |                  |
| 6 161 758       | 93 118 600       |
| 6 161 761       | 93 118 610       |
| 6 730 606       | 92 189 610       |
| 6029395         | 50 006 258       |
| 6062844         | 50 006 260       |
| 6129778         | 50 006 477       |
| 6129780         |                  |
| 6172845         | 18345            |
| 6172848         |                  |
| 6172854         |                  |
| 6175427         | 37022600         |
| 6175429         |                  |
| 6186554         | 50 006 261       |
| 6795655         | 37022600         |
| 679567          |                  |
| 69 IF 9 350 AB  | 7.02242.27.0     |
| 70HM 6505 DE    | 7885             |
| 70HM 6507 DD    | 7837             |
| 72 HF 9K 368 AA | 7.02242.21.0     |
| 735 F 6110 BBA  | 92 813 640       |
| 77BM 6250 BA    | 50 006 258       |
| 78HM 6250 AA    | 50 006 260       |
| 81 SM 6148 BA   | 80 00083 1 1 000 |
| 81SM 6251 KE    | 50006259         |
| 81SM 6510 LC    | 81-18104         |
| 83 BF 9 350 AA  | 7.02242.27.0     |
| 84 FM 6148 AA   | 80 00084 1 0 000 |
| 844 F 6148 AA   | 80 00098 1 0 000 |
| 85 BF 9 350 BA  | 7.02242.27.0     |
| 864F 2A451 CD   | 7.24808.06.0     |
| 88SM 6251 CA    | 50 006 261       |
| 89FF 6505 AA    | 18375            |
| 89FF 6505 FA    | 18345            |
| 89FF 6507 AA    | 18374            |
| 89FF6333AA      | 37022600         |
| 89SM 6507 AA    | 18392            |

## COMPARISON LIST

| REF-No.                | ITEM No.      |
|------------------------|---------------|
| <b>FORD</b>            |               |
| 914F X8591 A1B         | 7.07152.00.0  |
| 914F X8591 A2B         |               |
| 914F X8591 AA          |               |
| 91FF6337AA             | 37022600      |
| 91FF6A339AA            |               |
| 95 VW 8503 AA          | 50 005 148    |
| 95VW8503AA             | 7.07152.46.0  |
| A840 X8591 AA          | 7.07152.00.0  |
| A840 X8591 ATA         |               |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0  |
| ME1M218591B1B          | 50 005 148    |
| ME1M218591B1B          | 7.07152.46.0  |
| XS4Q 6507 AB           | 181014        |
| <b>HONDA</b>           |               |
| 13022-PE0-S10          | CB-2204GP     |
| 13022-PE0-S20          |               |
| 13032-PC0-S20          | MS-2206GP     |
| 13032-PE0-660          |               |
| 13211-PC0-004          | CB-2206GP     |
| 13211-PE0-003          | CB-2204GP     |
| 13211-PE0-004          |               |
| 13321-634-003          | MS-1134GP     |
| 13321-634-004          |               |
| 13321-634-305          |               |
| 13321-634-306          |               |
| 13321-PC0-004          | MS-2206GP     |
| 13321-PC0-014          |               |
| 13321-PE0-661          |               |
| 13321-PE0-662          |               |
| 13321-PG6-003          | MS-2208GP     |
| 13321-PG6-004          |               |
| 13321-PM6-005          |               |
| 13331-PG6-003          | TW-2208GP STD |
| 13331-PG6-004          |               |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0  |
| <b>ISUZU</b>           |               |
| 1-11680-001            | TW-1155GP     |
| 5-11510-005            | MS-1610GP STD |
| 5-11510-021            |               |
| 5-11721-016-0          | 81-36000      |
| 5-12251-005            | PB-1605J      |
| 5-12251-006 (4 CYL.)   | PB-1163J      |
| 5-12251-006 (6 CYL.)   | PB-1155J      |
| 5-12271-007            | PB-1166J      |
| 5-12271-010            | CB-1603GP     |
| 5-12271-032            | CB-1616GP     |
| 8-94110-927            | MS-1616GP     |
| 8-94110-930            | CB-1616GP     |
| 8-94114-106            | TW-1625A      |
| 8-94114-564            | MS-1603GP     |
| 8-94114-565            | TW-1155GP     |
| 8-94124-100            | TW-1625A      |
| 8-94130-923            | TW-1070A      |
| 8-94142-208            | CB-1070A      |
| 8-94151-600            | MS-1624GP     |
| 8-94151-601            |               |
| 8-94151-602            |               |
| 8-94151-603            |               |
| 8-94151-604            | CB-1624A      |
| 8-94151-605            |               |
| 8-94151-606            |               |
| 8-94210-750            | TW-1030GP     |
| 8-94220-838            | MS-1616GP     |
| 8-94221-167            | CB-1616GP     |
| 8-94250-262            | MS-1616GP     |
| 8-94250-265            | TW-1616A      |

| <b>REF-No.</b> | <b>ITEM No.</b> |
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| <b>ISUZU</b>   |                 |
| 8-94251-216    | PB-1624J        |
| 8-94251-263    | MS-1620GP       |
| 8-94251-265    | TW-1616A        |
| 8-94251-266    | CB-1620GP       |
| 8-94257-556    | CB-1616GP       |
| 8-94314-253    | CB-1624A        |
| 8-94314-254    |                 |
| 8-94314-255    |                 |
| 8-94314-292    | TW-1625A        |
| 8-94321-611    |                 |
| 8-94329-497    | CB-1616GP       |
| 8-94329-498    |                 |
| 8-94329-499    |                 |
| 8-94381-678    | CB-1624A        |
| 8-94381-679    |                 |
| 8-94381-680    |                 |
| 8-94420-010    | MS-1616GP       |
| 8-94420-011    |                 |
| 8-94420-012    |                 |
| 8-94420-013    |                 |
| 8-94420-014    |                 |
| 8-94420-015    |                 |
| 8-94424-465    | CB-1032GP       |
| 8-94427-387    | TW-1625A        |
| 8-94472-613    | CB-1624A 0.25   |
| 8-94472-614    |                 |
| 8-94472-615    |                 |
| 8-97010-727-0  | 50007623        |
| 9 4029-347     | 81-36000        |
| 9-11510-163    | MS-1610GP       |
| 9-11581-021    | TW-1030GP       |
| 9-11581-057    | TW-1070A        |
| 9-12251-062    | PB-1070J        |
| 9-12251-063    | PB-1129J        |
| 9-12271-100    | CB-1032GP       |
| 9-12271-143    |                 |
| 9-12271-168    | CB-1070A        |
| 9-12271-608    | CB-1612GP       |
| 9-94424-252    | CB-1620GP       |
| <b>IVECO</b>   |                 |
| 4826033        | 17063           |
| 500352497      | 50 009 280      |
| 503643820      | 77 153 690      |
| 504069200      | 171120          |
| 7301821        | 17063           |
| 98418161       | 171016          |
| 98426762       | 77 155 600      |
| 99432837       | 171055          |
| 99474279       | 77 155 600      |
| <b>MAZDA</b>   |                 |
| 0222-23-105    | CB-1141A        |
| 0305-23-151    | MS-1114A STD    |
| 0453-13-350    | 7.21440.51.0    |
| 0552-23-140    | MS-1141A STD    |
| 1943-13-350A   | 7.21440.51.0    |
| 4867-23-110    | MS-2002GP STD   |
| 8072-13-350B   | 7.21440.51.0    |
| 8116-13-350A   |                 |
| 8118-13-350A   |                 |
| 8173-13-350    |                 |
| 8174-13-350    |                 |
| 8788-13-350    |                 |
| B3Y0-11-SE0    | CB-1168A        |
| E301-23-151    | MS-1168A        |
| E5B6-23-151    |                 |
| F801-23-105    | CB-2004A        |
| F801-23-251    | MS-2004A        |
| FE1H-11-SG0    | MS-2009A        |

| REF-No.                | ITEM No.         |
|------------------------|------------------|
| <b>MAZDA</b>           |                  |
| FE30-23-151            | MS-2004A         |
| FEYA-11-SE0            | CB-2009A STD     |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| GE01-23-105            | CB-1141A STD     |
| JFY1-12-100            | 50 007 623       |
| SE01-11-213            | PB-2005J         |
| SE01-23-110            | MS-1153A         |
| SE45-11-SE0            | CB-1153A         |
| SL01-23-110            | MS-1153A         |
| SL01-23-115            | TW-1153A         |
| V101-23-105            | CB-2002GP        |
| V101-23-110            | MS-2002GP        |
| V101-23-110A           |                  |
| <b>MERCEDES-BENZ</b>   |                  |
| A 000 030 26 24        | 80 00187 1 1 080 |
| A 000 091 32 01        | 7.02242.03.0     |
| A 000 091 47 01        |                  |
| A 000 091 52 01        |                  |
| A 000 091 59 01        |                  |
| A 000 091 98 01        |                  |
| A 001 030 25 24        | 80 00187 1 1 040 |
| A 001 030 26 24        | 80 00187 1 1 080 |
| A 001 030 27 24        | 80 00184 1 1 010 |
| A 001 030 35 24        | 80 00170 1 1 000 |
| A 001 030 36 24        | 80 00170 1 1 050 |
| A 001 030 37 24        | 80 00170 1 1 100 |
| A 001 030 39 24        | 80 00184 1 1 000 |
| A 001 030 43 24        | 80 00189 1 0 000 |
| A 001 030 44 24        | 80 00189 1 0 050 |
| A 001 030 45 24        | 80 00189 1 0 100 |
| A 001 091 39 01        | 7.02242.03.0     |
| A 001 091 48 01        |                  |
| A 001 091 49 01        |                  |
| A 001 091 59 01        |                  |
| A 001 091 79 01        | 7.02242.22.0     |
| A 001 586 64 03        | 80 00189 1 0 000 |
| A 002 030 20 24        |                  |
| A 002 030 53 24        | 80 00172 1 0 000 |
| A 002 030 54 24        | 80 00189 1 0 000 |
| A 002 030 55 24        | 80 00189 1 0 050 |
| A 002 030 56 24        | 80 00189 1 0 100 |
| A 002 030 66 24        | 80 00189 1 0 000 |
| A 002 030 67 24        | 80 00189 1 0 050 |
| A 002 030 68 24        | 80 00189 1 0 100 |
| A 002 091 00 01        | 7.21440.51.0     |
| A 002 091 02 01        | 7.02242.22.0     |
| A 002 091 11 01        |                  |
| A 002 091 16 01        |                  |
| A 002 091 65 01        |                  |
| A 002 091 69 01        |                  |
| A 002 091 84 01        | 7.21440.51.0     |
| A 003 030 24 24        | 80 00184 1 0 000 |
| A 004 586 24 03        | 80 00184 1 1 010 |
| A 004 586 38 03        | 80 00170 1 1 000 |
| A 004 586 39 03        | 80 00170 1 1 050 |
| A 004 586 40 03        | 80 00170 1 1 100 |
| A 004 586 43 03        | 80 00184 1 1 000 |
| A 004 586 48 03        |                  |
| A 004 586 64 03        | 80 00189 1 0 000 |
| A 004 586 65 03        | 80 00189 1 0 050 |
| A 004 586 68 03        | 80 00187 1 1 080 |
| A 102 011 01 10        | 89 508 190       |
| A 102 030 00 40        | 87 451 600       |
| A 102 030 00 60        | 87 450 600       |
| A 102 030 00 62        | 78 662 600       |
| A 102 030 01 40        | 87 451 610       |
| A 102 030 02 40        | 87 451 620       |

| REF-No.              | ITEM No.         |
|----------------------|------------------|
| <b>MERCEDES-BENZ</b> |                  |
| A 102 030 02 60      | 87 450 610       |
| A 102 030 03 40      | 87 451 630       |
| A 102 030 03 60      | 87 450 620       |
| A 102 030 04 40      | 87 451 640       |
| A 102 030 04 60      | 87 450 630       |
| A 102 030 05 40      | 87 451 600       |
| A 102 030 05 60      | 87 450 640       |
| A 102 030 06 40      | 87 451 610       |
| A 102 030 07 40      | 87 451 620       |
| A 102 030 08 40      | 87 451 630       |
| A 102 030 09 40      | 87 451 640       |
| A 102 030 10 40      | 87 435 600       |
| A 102 030 11 40      | 87 435 610       |
| A 102 030 12 40      | 87 435 620       |
| A 102 030 13 40      | 87 435 630       |
| A 102 030 14 40      | 87 435 640       |
| A 102 030 15 40      | 87 451 600       |
| A 102 030 16 40      | 87 451 610       |
| A 102 030 17 40      | 87 451 620       |
| A 102 030 18 40      | 87 451 630       |
| A 102 030 19 40      | 87 451 640       |
| A 102 030 20 40      | 87 435 600       |
| A 102 030 21 40      | 87 435 610       |
| A 102 030 22 40      | 87 435 620       |
| A 102 030 23 40      | 87 435 630       |
| A 102 030 24 40      | 87 435 640       |
| A 102 030 25 40      | 87 451 600       |
| A 102 030 26 40      | 87 451 610       |
| A 102 030 27 40      | 87 451 620       |
| A 102 030 28 40      | 87 451 630       |
| A 102 030 29 40      | 87 451 640       |
| A 102 030 30 40      | 87 451 600       |
| A 102 030 31 40      | 87 451 610       |
| A 102 030 32 40      | 87 451 620       |
| A 102 030 33 40      | 87 451 630       |
| A 102 030 34 40      | 87 451 640       |
| A 102 030 50 24      | 80 00187 1 1 080 |
| A 102 033 13 52      | 78 662 600       |
| A 102 033 14 52      | 78 662 610       |
| A 102 033 15 52      |                  |
| A 102 033 19 52      | 78 662 600       |
| A 102 033 20 52      | 78 662 610       |
| A 102 033 21 52      |                  |
| A 102 033 21 62      |                  |
| A 102 038 10 50      | 87 326 690       |
| A 102 050 00 27      | 2655             |
| A 102 050 02 01      | 50 006 212       |
| A 102 050 03 27      | 2655             |
| A 102 050 03 62      | 81-26150         |
| A 102 050 04 62      | 81-2635          |
| A 102 050 05 62      | 81-26148         |
| A 102 050 09 24      | 81-2631          |
| A 102 050 10 24      | 81-2632          |
| A 102 050 12 24      | 81-2634          |
| A 102 050 13 24      | 81-2635          |
| A 102 050 17 24      | 81-2631          |
| A 102 050 18 24      | 81-2634          |
| A 102 050 89 24      | 81-26145         |
| A 102 053 00 26      | RK-8H            |
| A 102 053 02 26      | RK-7             |
| A 102 053 13 01      | 26160            |
| A 102 053 15 01      | 26135            |
| A 102 053 16 01      | 26160            |
| A 102 053 17 01      | 26135            |
| A 102 053 18 01      | 26160            |
| A 102 586 00 03      | 87 450 600       |
| A 102 586 01 03      | 87 450 610       |
| A 102 586 02 03      | 87 450 620       |

## COMPARISON LIST

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| <b>MERCEDES-BENZ</b> |              |
| A 102 586 03 03      | 87 450 630   |
| A 102 586 04 03      | 87 450 640   |
| A 102 586 05 03      | 87 451 600   |
| A 102 586 06 03      | 87 451 610   |
| A 102 586 07 03      | 87 451 620   |
| A 102 586 08 03      | 87 451 630   |
| A 102 586 10 03      | 78 662 600   |
| A 102 586 11 03      | 78662610     |
| A 102 586 12 03      |              |
| A 108 050 05 24      | 81-2659      |
| A 108 050 07 24      | 81-2660      |
| A 115 030 00 60      | 87 688 600   |
| A 115 030 01 18      | 91 430 600   |
| A 115 030 01 60      | 87 688 610   |
| A 115 030 03 18      | 91 430 610   |
| A 115 030 04 18      | 91 430 630   |
| A 115 030 04 60      | 87 688 640   |
| A 115 030 09 17      | 91 430 600   |
| A 115 030 09 18      |              |
| A 115 030 10 17      |              |
| A 115 030 10 18      | 91 430 610   |
| A 115 030 11 17      |              |
| A 115 030 11 18      | 91 430 630   |
| A 115 030 16 40      | 87 741 610   |
| A 115 030 17 18      | 91 430 600   |
| A 115 030 17 40      | 87 741 620   |
| A 115 030 18 18      | 91 430 610   |
| A 115 030 18 40      | 87 741 630   |
| A 115 030 19 17      | 91 430 600   |
| A 115 030 19 18      | 91 430 630   |
| A 115 030 19 40      | 87 741 640   |
| A 115 030 21 17      | 91 430 610   |
| A 115 030 22 17      | 91 430 630   |
| A 115 030 39 17      | 91 430 600   |
| A 115 030 41 17      | 91 430 610   |
| A 115 030 41 18      | 91 430 600   |
| A 115 030 42 17      | 91 430 630   |
| A 115 030 42 18      | 91 430 610   |
| A 115 030 43 18      | 91 430 630   |
| A 115 030 44 17      | 91 430 600   |
| A 115 030 45 18      |              |
| A 115 030 46 17      | 91 430 610   |
| A 115 030 46 18      |              |
| A 115 030 47 17      | 91 430 630   |
| A 115 030 47 18      |              |
| A 115 030 64 17      | 91 430 600   |
| A 115 030 66 17      | 91 430 610   |
| A 115 030 67 17      | 91 430 630   |
| A 115 030 78 17      |              |
| A 115 030 78 18      | 91 430 600   |
| A 115 030 79 18      | 91 430 610   |
| A 115 030 80 18      | 91 430 630   |
| A 115 030 82 18      | 91 430 600   |
| A 115 030 83 18      | 91 430 610   |
| A 115 030 84 18      | 91 430 630   |
| A 115 030 86 18      | 91 430 600   |
| A 115 030 87 18      | 91 430 610   |
| A 115 030 88 18      | 91 430 630   |
| A 115 030 91 17      | 91 430 600   |
| A 115 030 93 17      | 91 430 610   |
| A 115 030 94 17      | 91 430 630   |
| A 115 050 00 27      | 261106       |
| A 115 050 01 27      |              |
| A 115 050 02 26      | 26017        |
| A 115 053 00 26      | RK-9H        |
| A 115 090 00 50      | 7.02242.22.0 |
| A 115 090 01 50      |              |
| A 115 090 02 44      |              |



| REF-No.              | ITEM No.    |
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| <b>MERCEDES-BENZ</b> |             |
| A 115 586 16 03      | 87 688 600  |
| A 115 586 17 03      | 87 688 610  |
| A 115 586 20 03      | 87 688 640  |
| A 115 586 22 03      | 87 741 610  |
| A 115 586 23 03      | 87 741 620  |
| A 115 586 24 03      | 87 741 630  |
| A 115 586 25 03      | 87 741 640  |
| A 115 586 27 03      | 87741620    |
| A 121 050 02 24      | 81-2640     |
| A 121 050 06 24      | 81-2629     |
| A 121 050 16 24      | 81-2628     |
| A 121 050 21 24      | 81-2630     |
| A 121 050 22 24      | 81-2639     |
| A 121 053 00 01      | 2675        |
| A 121 053 04 01      | 2620        |
| A 121 053 15 05      | 261121      |
| A 129 053 00 05      | 261106      |
| A 129 053 01 05      |             |
| A 130 050 01 24      | 81-2667     |
| A 130 050 02 24      | 81-2668     |
| A 130 053 01 05      | 261106      |
| A 290 053 01 05      |             |
| A 312 053 02 30      | 81-1609     |
| A 314 030 04 01      | 20050331400 |
| A 314 030 05 17      | 93 882 600  |
| A 314 030 09 17      | 93 882 630  |
| A 314 030 10 17      | 93 882 640  |
| A 314 030 13 17      | 93 882 600  |
| A 314 030 16 17      | 93 882 630  |
| A 314 030 17 17      | 93 882 640  |
| A 314 030 20 02      | 20050331400 |
| A 314 030 25 02      | 20050331402 |
| A 314 030 31 02      | 20050331400 |
| A 314 030 32 02      |             |
| A 314 030 33 02      | 20050331402 |
| A 314 030 52 02      | 20050331400 |
| A 314 030 53 02      | 20050331402 |
| A 314 030 55 01      | 20050331400 |
| A 314 030 55 02      | 20050331402 |
| A 314 030 59 02      |             |
| A 314 030 60 02      |             |
| A 314 030 61 02      | 20050331400 |
| A 314 030 62 02      | 20050331402 |
| A 314 200 24 01      | 20160331400 |
| A 314 200 29 01      |             |
| A 314 200 37 01      |             |
| A 314 200 39 01      |             |
| A 314 200 42 01      |             |
| A 314 201 04 01      |             |
| A 314 586 18 03      | 87 427 604  |
| A 314 586 20 03      | 87 427 614  |
| A 314 586 21 03      |             |
| A 314 586 22 03      |             |
| A 314 586 23 03      | 87 427 624  |
| A 314 586 24 03      |             |
| A 314 586 25 03      |             |
| A 314 586 26 03      | 87 427 634  |
| A 314 586 27 03      |             |
| A 314 586 28 03      | 87 427 644  |
| A 314 586 29 03      |             |
| A 314 586 64 03      | 87 427 634  |
| A 321 053 07 05      | 1638        |
| A 321 053 09 05      | 16106       |
| A 321 053 12 30      | 81-1631     |
| A 321 053 13 30      | 81-1632     |
| A 321 131 00 33      | 78 756 604  |
| A 321 131 02 33      | 78 756 614  |
| A 321 131 04 33      | 78 756 604  |
| A 321 131 06 33      | 78 756 614  |

## COMPARISON LIST

| REF-No.              | ITEM No.         |
|----------------------|------------------|
| <b>MERCEDES-BENZ</b> |                  |
| A 321 131 08 33      | 78 756 604       |
| A 321 131 10 33      | 78 756 614       |
| A 321 131 12 33      | 78 756 604       |
| A 321 131 14 33      | 78 756 614       |
| A 322 586 24 03      | 87 426 604       |
| A 322 586 26 03      | 87 426 614       |
| A 341 030 00 17      | 92 581 600       |
| A 341 030 03 17      | 92 581 610       |
| A 341 030 04 17      |                  |
| A 344 030 07 60      | 87 428 630       |
| A 344 030 08 60      | 87 428 640       |
| A 344 030 22 17      | 92 581 600       |
| A 344 030 25 17      | 92 581 610       |
| A 344 030 57 17      | 93 882 600       |
| A 344 030 64 17      | 93 882 640       |
| A 344 050 00 51      | 87 245 690       |
| A 344 051 70 12      |                  |
| A 352 011 03 10      | 89 177 190       |
| A 352 011 16 10      |                  |
| A 352 011 18 10      | 89 178 190       |
| A 352 030 00 40      | 78 673 600       |
| A 352 030 00 45      | 78 674 604       |
| A 352 030 00 97      | 87 426 604       |
| A 352 030 01 24      | 80 00191 1 1 000 |
| A 352 030 01 97      | 87 426 604       |
| A 352 030 02 19      | 93 882 600       |
| A 352 030 02 40      | 78 673 610       |
| A 352 030 02 45      | 78 674 614       |
| A 352 030 02 97      | 87 426 614       |
| A 352 030 03 24      | 80 00191 1 1 000 |
| A 352 030 03 40      | 78 673 620       |
| A 352 030 03 45      | 78 674 624       |
| A 352 030 04 24      | 80 00191 1 1 000 |
| A 352 030 04 40      | 78 673 630       |
| A 352 030 04 45      | 78 674 634       |
| A 352 030 04 97      | 87 426 614       |
| A 352 030 05 19      | 93 882 630       |
| A 352 030 05 40      | 78 673 640       |
| A 352 030 05 45      | 78 674 644       |
| A 352 030 05 97      | 87 426 624       |
| A 352 030 06 19      | 93 882 640       |
| A 352 030 06 24      | 80 00109 1 0 050 |
| A 352 030 06 45      | 78 674 614       |
| A 352 030 06 97      | 87 426 624       |
| A 352 030 07 17      | 93 882 600       |
| A 352 030 07 40      | 78 673 600       |
| A 352 030 08 97      | 87 426 634       |
| A 352 030 09 02      | 20050335202      |
| A 352 030 09 40      | 78 673 610       |
| A 352 030 10 40      | 78 673 620       |
| A 352 030 10 97      | 87 426 644       |
| A 352 030 11 40      | 78 673 630       |
| A 352 030 11 97      | 87 426 644       |
| A 352 030 12 40      | 78 673 640       |
| A 352 030 13 17      | 90 274 830       |
| A 352 030 13 45      | 78 674 604       |
| A 352 030 14 17      | 90 274 840       |
| A 352 030 14 19      | 90 274 830       |
| A 352 030 15 18      | 90 274 800       |
| A 352 030 15 19      | 90 274 840       |
| A 352 030 15 45      | 78 674 614       |
| A 352 030 16 17      | 93 882 600       |
| A 352 030 17 19      | 90 274 830       |
| A 352 030 18 18      |                  |
| A 352 030 18 19      | 90 274 840       |
| A 352 030 19 18      |                  |
| A 352 030 20 19      | 92 581 610       |
| A 352 030 21 19      | 92 581 620       |

| REF-No.              | ITEM No.    |
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| <b>MERCEDES-BENZ</b> |             |
| A 352 030 22 17      | 93 882 630  |
| A 352 030 23 19      | 92 581 610  |
| A 352 030 24 17      | 93 882 600  |
| A 352 030 24 19      | 92 581 620  |
| A 352 030 25 17      | 93 882 600  |
| A 352 030 25 19      | 90 274 830  |
| A 352 030 26 19      | 90 274 840  |
| A 352 030 28 17      | 90 274 830  |
| A 352 030 29 17      | 90 274 840  |
| A 352 030 29 19      | 90 274 830  |
| A 352 030 29 45      | 78 674 611  |
| A 352 030 30 19      | 90 274 840  |
| A 352 030 32 19      | 92 581 600  |
| A 352 030 33 17      | 90 274 800  |
| A 352 030 34 02      | 20050335207 |
| A 352 030 35 19      | 93 882 600  |
| A 352 030 38 19      |             |
| A 352 030 39 20      | 20060335200 |
| A 352 030 40 18      | 90 274 800  |
| A 352 030 41 19      | 93 882 630  |
| A 352 030 42 19      | 93 882 640  |
| A 352 030 43 19      | 93 882 600  |
| A 352 030 44 19      | 93 750 600  |
| A 352 030 47 19      | 93 750 610  |
| A 352 030 48 19      | 93 750 620  |
| A 352 030 49 20      | 20060335200 |
| A 352 030 52 19      | 93 882 640  |
| A 352 030 54 19      | 93 750 600  |
| A 352 030 56 17      | 92 581 600  |
| A 352 030 56 18      | 90 274 800  |
| A 352 030 57 17      | 92 581 600  |
| A 352 030 57 19      |             |
| A 352 030 57 20      | 20060335200 |
| A 352 030 58 02      | 20050335202 |
| A 352 030 60 17      | 92 581 610  |
| A 352 030 60 18      | 90 274 800  |
| A 352 030 60 19      | 92 581 610  |
| A 352 030 61 02      | 20050335202 |
| A 352 030 61 17      | 92 581 620  |
| A 352 030 61 19      |             |
| A 352 030 62 19      | 93 882 640  |
| A 352 030 63 18      | 90 274 830  |
| A 352 030 63 19      | 93 750 610  |
| A 352 030 64 17      | 93 882 630  |
| A 352 030 64 18      | 90 274 840  |
| A 352 030 64 19      | 93 750 600  |
| A 352 030 65 17      | 93 882 640  |
| A 352 030 66 18      | 90 274 800  |
| A 352 030 67 19      | 93 882 600  |
| A 352 030 68 02      | 20050335207 |
| A 352 030 70 02      | 20050335202 |
| A 352 030 72 18      | 93 882 600  |
| A 352 030 73 05      | 20090335201 |
| A 352 030 74 02      | 20050335207 |
| A 352 030 75 17      | 93 882 600  |
| A 352 030 75 18      | 93 882 630  |
| A 352 030 76 02      | 20050335202 |
| A 352 030 76 18      | 93 882 640  |
| A 352 030 78 02      | 20050335202 |
| A 352 030 78 18      | 90 274 800  |
| A 352 030 80 02      | 20050335202 |
| A 352 030 80 17      | 93 882 600  |
| A 352 030 81 18      | 90 274 830  |
| A 352 030 82 18      | 90 274 840  |
| A 352 030 84 18      | 90 274 830  |
| A 352 030 84 19      | 93 750 600  |
| A 352 030 85 18      | 90 274 840  |

## COMPARISON LIST

| REF-No.              | ITEM No.    |
|----------------------|-------------|
| <b>MERCEDES-BENZ</b> |             |
| A 352 030 86 17      | 92 581 600  |
| A 352 030 87 18      |             |
| A 352 030 89 17      | 92 581 610  |
| A 352 030 90 17      | 92 581 620  |
| A 352 030 90 18      | 92 581 610  |
| A 352 030 90 19      | 93 750 610  |
| A 352 030 91 17      | 93 882 630  |
| A 352 030 91 18      | 92 581 620  |
| A 352 030 92 17      | 93 882 640  |
| A 352 030 99 18      | 92 581 610  |
| A 352 032 11 05      | 20090335202 |
| A 352 033 00 01      | 78 673 600  |
| A 352 033 00 02      |             |
| A 352 033 00 07      | 78 674 604  |
| A 352 033 00 08      |             |
| A 352 033 02 01      | 78 673 610  |
| A 352 033 02 02      |             |
| A 352 033 02 07      | 78 674 614  |
| A 352 033 02 08      |             |
| A 352 033 03 01      | 78 673 620  |
| A 352 033 03 02      |             |
| A 352 033 03 07      | 78 674 624  |
| A 352 033 03 08      |             |
| A 352 033 04 01      | 78 673 630  |
| A 352 033 04 02      |             |
| A 352 033 04 07      | 78 674 634  |
| A 352 033 04 08      |             |
| A 352 033 05 01      | 78 673 640  |
| A 352 033 05 02      |             |
| A 352 033 05 07      | 78 674 644  |
| A 352 033 05 08      |             |
| A 352 033 06 07      | 78 674 614  |
| A 352 033 06 08      |             |
| A 352 033 07 01      | 78 673 600  |
| A 352 033 07 02      |             |
| A 352 033 07 07      | 78 674 614  |
| A 352 033 07 08      |             |
| A 352 033 08 07      | 78 674 624  |
| A 352 033 08 08      |             |
| A 352 033 09 07      |             |
| A 352 033 09 08      |             |
| A 352 033 09 97      | 87 426 634  |
| A 352 033 10 07      | 78 674 634  |
| A 352 033 10 08      |             |
| A 352 033 37 07      | 78 674 604  |
| A 352 033 37 08      |             |
| A 352 033 41 07      | 78 674 634  |
| A 352 033 41 08      |             |
| A 352 033 43 07      | 78 674 614  |
| A 352 033 43 08      |             |
| A 352 038 12 50      | 87 354 793  |
| A 352 050 00 26      | 16136       |
| A 352 050 01 26      |             |
| A 352 050 10 33      | 20100336602 |
| A 352 050 44 01      | 20100335200 |
| A 352 050 45 01      | 20100335203 |
| A 352 050 49 01      | 20100335201 |
| A 352 053 01 01      | 16136       |
| A 352 053 12 29      | 81-1666     |
| A 352 053 15 05      | 1604        |
| A 352 053 16 30      | 81-1658     |
| A 352 053 16 31      | 92-16112    |
| A 352 053 16 32      | 92-16131    |
| A 352 053 18 30      | 81-1659     |
| A 352 053 20 30      | 81-1670     |
| A 352 053 21 32      | 92-16131    |
| A 352 053 22 29      | 81-1674     |
| A 352 053 22 31      | 92-16112    |
| A 352 053 31 31      |             |

| REF-No.              | ITEM No.         |
|----------------------|------------------|
| <b>MERCEDES-BENZ</b> |                  |
| A 352 053 35 31      | 92-16114         |
| A 352 053 37 30      | 81-1676          |
| A 352 053 38 31      | 92-16114         |
| A 352 053 40 31      |                  |
| A 352 054 02 05      | 20100335240      |
| A 352 054 05 01      | 20100335260      |
| A 352 131 00 33      | 78 756 604       |
| A 352 131 02 33      | 78 756 614       |
| A 352 131 04 33      | 78 756 604       |
| A 352 131 06 33      | 78 756 614       |
| A 352 131 10 33      | 78 754 604       |
| A 352 131 11 33      |                  |
| A 352 131 13 33      | 78 754 614       |
| A 352 131 14 33      | 78 754 624       |
| A 352 131 17 33      | 78 754 614       |
| A 352 131 18 33      | 78 754 624       |
| A 352 131 20 33      | 78 756 604       |
| A 352 131 22 33      | 78 756 614       |
| A 352 131 25 33      | 78 754 604       |
| A 352 131 27 33      | 78 754 614       |
| A 352 131 28 33      | 78 754 624       |
| A 352 180 40 01      | 20140335201      |
| A 352 180 63 01      |                  |
| A 352 180 70 01      | 20140335200      |
| A 352 200 97 01      | 20160335200      |
| A 352 586 00 03      | 87 426 604       |
| A 352 586 02 03      | 87 426 614       |
| A 352 586 02 13      | 78 756 604       |
| A 352 586 03 03      | 87 426 614       |
| A 352 586 03 97      |                  |
| A 352 586 04 03      |                  |
| A 352 586 04 13      | 78 756 614       |
| A 352 586 05 03      | 87 426 624       |
| A 352 586 06 03      |                  |
| A 352 586 07 13      | 78 754 604       |
| A 352 586 08 03      | 87 426 634       |
| A 352 586 09 03      |                  |
| A 352 586 09 13      | 78 754 614       |
| A 352 586 10 33      | 78 754 624       |
| A 352 586 12 03      | 87 428 600       |
| A 352 586 14 03      | 87 428 610       |
| A 352 586 15 03      | 87 428 620       |
| A 352 586 16 03      | 87 428 630       |
| A 352 586 17 03      | 87 428 640       |
| A 352 586 30 03      | 87 426 604       |
| A 352 586 32 03      | 87 426 614       |
| A 352 586 33 03      | 87 426 624       |
| A 352 586 34 03      | 87 426 634       |
| A 352 586 35 03      | 87 426 644       |
| A 352 586 36 03      | 87 426 614       |
| A 352 586 37 03      |                  |
| A 352 586 38 03      | 87 426 624       |
| A 352 586 39 03      |                  |
| A 352 586 40 03      | 87 426 634       |
| A 352 586 41 03      | 87 426 644       |
| A 352 586 42 03      | 87 426 634       |
| A 352 586 43 03      | 87 426 644       |
| A 353 010 01 08      | 20030335200      |
| A 353 010 27 08      |                  |
| A 353 030 00 24      | 80 00108 1 0 000 |
| A 353 030 01 02      | 20050335202      |
| A 353 030 01 24      | 80 00108 1 0 000 |
| A 353 030 07 17      | 93 882 600       |
| A 353 030 07 24      | 80 00108 1 0 000 |
| A 353 030 09 02      | 20050335202      |
| A 353 030 13 17      | 93 882 630       |
| A 353 030 16 17      | 93 882 600       |
| A 353 030 23 17      | 93 882 640       |

## COMPARISON LIST

| REF-No.              | ITEM No.    |
|----------------------|-------------|
| <b>MERCEDES-BENZ</b> |             |
| A 353 030 24 17      | 93 882 600  |
| A 353 030 25 17      |             |
| A 353 030 30 17      | 93 882 630  |
| A 353 030 31 17      | 93 882 640  |
| A 353 030 34 17      | 93 882 600  |
| A 353 030 48 17      |             |
| A 353 030 50 17      |             |
| A 353 030 58 17      | 93 882 630  |
| A 353 030 59 17      | 93 882 640  |
| A 353 030 64 17      | 93 882 630  |
| A 353 030 65 17      | 93 882 640  |
| A 353 030 68 02      | 20050335207 |
| A 353 030 75 17      | 93 882 600  |
| A 353 030 78 17      |             |
| A 353 030 85 17      |             |
| A 353 030 86 17      |             |
| A 353 030 87 18      | 92 581 600  |
| A 353 200 16 01      | 20160335200 |
| A 353 200 17 01      |             |
| A 353 200 38 01      |             |
| A 353 200 56 01      |             |
| A 362 011 01 10      | 89 177 190  |
| A 362 011 02 10      |             |
| A 362 011 03 10      |             |
| A 362 011 05 10      |             |
| A 362 011 06 10      |             |
| A 362 030 09 02      | 20050335202 |
| A 362 030 10 02      |             |
| A 364 030 03 60      | 87 428 600  |
| A 364 030 04 60      | 87 428 610  |
| A 364 030 05 60      | 87 428 620  |
| A 364 030 07 60      | 87 428 630  |
| A 364 030 08 60      | 87 428 640  |
| A 364 180 00 01      | 20140335200 |
| A 364 180 01 01      |             |
| A 366 011 04 10      | 89 177 190  |
| A 366 011 05 10      |             |
| A 366 011 06 10      |             |
| A 366 030 03 40      | 78 673 600  |
| A 366 030 05 40      | 78 673 610  |
| A 366 030 06 40      | 78 673 620  |
| A 366 030 07 40      | 78 673 630  |
| A 366 030 08 40      | 78 673 640  |
| A 366 030 21 20      | 20060336600 |
| A 366 030 25 20      |             |
| A 366 030 35 20      |             |
| A 366 030 71 20      |             |
| A 366 050 00 27      | 16106       |
| A 366 050 01 27      |             |
| A 366 050 02 26      | 16109       |
| A 366 050 02 27      | 16122       |
| A 366 050 04 33      | 20100336602 |
| A 366 050 05 27      | 16106       |
| A 366 050 06 27      |             |
| A 366 053 02 30      | 81-1676     |
| A 366 053 07 29      | 81-1674     |
| A 366 053 16 32      | 92-16109    |
| A 366 180 04 01      | 20140336600 |
| A 376 038 70 50      | 87 354 693  |
| A 376 050 00 27      | 16106       |
| A 376 050 01 27      |             |
| A 601 030 00 40      | 87 435 600  |
| A 601 030 00 62      | 78 662 600  |
| A 601 030 01 40      | 87 435 610  |
| A 601 030 01 62      | 78 662 610  |
| A 601 030 02 40      | 87 435 620  |
| A 601 030 02 62      | 78 662 620  |
| A 601 030 03 40      | 87435630    |
| A 611 053 15 29      | 81-2602     |

| REF-No.              | ITEM No.         |
|----------------------|------------------|
| <b>MERCEDES-BENZ</b> |                  |
| A 615 011 05 10      | 88 588 190       |
| A 615 011 09 10      |                  |
| A 615 011 10 10      |                  |
| A 615 011 11 10      |                  |
| A 615 011 12 10      |                  |
| A 615 011 15 10      |                  |
| A 615 030 00 40      | 87 489 600       |
| A 615 030 00 60      | 87 696 600       |
| A 615 030 01 40      | 87 489 610       |
| A 615 030 01 60      | 87 696 610       |
| A 615 030 02 40      | 87 489 620       |
| A 615 030 02 60      | 87 696 620       |
| A 615 030 03 40      | 87 489 630       |
| A 615 030 03 60      | 87 696 630       |
| A 615 030 04 40      | 87 489 640       |
| A 615 030 04 60      | 87 696 640       |
| A 615 053 00 01      | 2641             |
| A 615 053 01 01      |                  |
| A 615 053 04 05      | 261118           |
| A 615 053 05 01      | 2641             |
| A 615 053 07 05      | 261118           |
| A 615 586 01 03      | 87 741 610       |
| A 615 586 02 03      | 87 741 620       |
| A 615 586 03 03      | 87 741 630       |
| A 615 586 04 03      | 87 741 640       |
| A 615 586 05 03      | 87 744 600       |
| A 615 586 06 03      | 87 744 610       |
| A 615 586 09 03      | 87 744 640       |
| A 615 586 11 03      | 87 741 610       |
| A 615 586 12 03      | 87 741 620       |
| A 615 586 13 03      | 87 741 630       |
| A 615 586 14 03      | 87 741 640       |
| A 615 586 15 03      | 87 741 620       |
| A 615 586 16 03      |                  |
| A 615 586 17 03      | 87 744 600       |
| A 615 586 18 03      | 87 744 610       |
| A 615 586 21 03      | 87 744 640       |
| A 615 586 22 03      | 87 696 600       |
| A 615 586 23 03      | 87 696 610       |
| A 615 586 24 03      | 87 696 620       |
| A 615 586 25 03      | 87 696 630       |
| A 615 586 26 03      | 87 696 640       |
| A 615 586 34 03      | 87 489 600       |
| A 615 586 35 03      | 87 489 610       |
| A 615 586 36 03      | 87 489 620       |
| A 615 586 37 03      | 87 489 630       |
| A 615 586 38 03      | 87 489 640       |
| A 616 011 03 10      | 88 681 190       |
| A 616 011 05 10      |                  |
| A 616 011 06 10      |                  |
| A 616 011 07 10      |                  |
| A 616 011 08 10      |                  |
| A 616 011 09 10      |                  |
| A 616 011 10 10      |                  |
| A 616 011 11 10      |                  |
| A 616 011 12 10      |                  |
| A 616 030 00 24      | 80 00184 1 1 000 |
| A 616 030 01 40      | 87 693 600       |
| A 616 030 02 40      | 87 693 610       |
| A 616 030 05 40      | 87 695 600       |
| A 616 030 06 40      | 87 695 610       |
| A 616 030 07 40      | 87 695 620       |
| A 616 030 08 40      | 87 695 630       |
| A 616 030 09 40      | 87 695 640       |

| REF-No.              | ITEM No.   |
|----------------------|------------|
| <b>MERCEDES-BENZ</b> |            |
| A 616 030 39 17      | 93 444 600 |
| A 616 030 40 17      |            |
| A 616 030 41 17      |            |
| A 616 030 52 17      |            |
| A 616 030 53 17      |            |
| A 616 030 55 17      |            |
| A 616 030 57 17      |            |
| A 616 030 58 17      |            |
| A 616 030 60 17      |            |
| A 616 030 64 17      |            |
| A 616 030 65 17      |            |
| A 616 030 66 17      |            |
| A 616 030 69 17      |            |
| A 616 030 74 17      | 93 444 630 |
| A 616 050 00 27      | 261117     |
| A 616 050 01 27      |            |
| A 616 050 05 27      |            |
| A 616 053 03 01      | 2605       |
| A 616 053 03 29      | 81-2602    |
| A 616 053 03 30      | 81-2604    |
| A 616 053 04 01      | 2605       |
| A 616 586 00 03      | 87 695 600 |
| A 616 586 01 03      | 87 695 610 |
| A 616 586 02 03      | 87 695 620 |
| A 616 586 03 03      | 87 695 630 |
| A 616 586 04 03      | 87 695 640 |
| A 616 586 05 03      | 87 695 610 |
| A 616 586 06 03      | 87 695 620 |
| A 616 586 07 03      | 87 695 630 |
| A 616 586 08 03      | 87 695 640 |
| A 617 030 00 40      | 87 693 600 |
| A 617 030 00 60      | 87 694 600 |
| A 617 030 00 62      | 78 616 600 |
| A 617 030 01 40      | 87 693 610 |
| A 617 030 01 60      | 87 694 610 |
| A 617 030 01 62      | 78 616 610 |
| A 617 030 02 40      | 87 693 620 |
| A 617 030 02 60      | 87 694 620 |
| A 617 030 02 62      | 78 616 620 |
| A 617 030 03 40      | 87 693 630 |
| A 617 030 03 60      | 87 694 630 |
| A 617 030 04 40      | 87 693 640 |
| A 617 030 04 60      | 87 694 640 |
| A 617 030 05 40      | 87 488 600 |
| A 617 030 06 40      | 87 488 610 |
| A 617 030 07 40      | 87 488 620 |
| A 617 030 08 40      | 87 488 630 |
| A 617 030 09 40      | 87 488 640 |
| A 617 050 00 27      | 261117     |
| A 617 586 00 03      | 87 693 600 |
| A 617 586 01 03      | 87 693 610 |
| A 617 586 02 03      | 87 693 620 |
| A 617 586 03 03      | 87 693 630 |
| A 617 586 04 03      | 87 693 640 |
| A 617 586 05 03      | 87 694 600 |
| A 617 586 06 03      | 87 694 610 |
| A 617 586 07 03      | 87 694 620 |
| A 617 586 08 03      | 87 694 630 |
| A 617 586 09 03      | 87 694 640 |
| A 617 586 10 03      | 87 693 610 |
| A 617 586 11 03      | 87 693 620 |
| A 617 586 12 03      | 87 693 630 |
| A 617 586 13 03      | 87 693 640 |
| A 617 586 14 03      | 87 488 600 |
| A 617 586 16 03      | 87 488 620 |
| A 617 586 17 03      | 87 488 630 |
| A 617 586 18 03      | 87 488 640 |
| A 617 586 19 03      | 78 616 600 |



| REF-No.                | ITEM No.         |
|------------------------|------------------|
| <b>MERCEDES-BENZ</b>   |                  |
| A 617 586 20 03        | 78 616 610       |
| A 617 586 21 03        | 78616620         |
| A 621 053 36 30        | 81-2604          |
| A 651 053 00 01        | 7.21440.51.0     |
| <b>MITSUBISHI</b>      |                  |
| 30319-10010            | MS-1812GP        |
| 31309-08101            | TW-1115K         |
| 31619-00700 (4 CYL.)   | PB-1078J         |
| 31619-02100            | CB-1812GP STD    |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| LI-25000               | 89 436 190       |
| M 345 611              | 50 005 301       |
| M 855 991              |                  |
| M287714                | 78 859 608       |
| MD 002813              | CB-1085A         |
| MD 008888              | BB-1085A         |
| MD 008889              |                  |
| MD 020381              | MS-1131A         |
| MD 026440              | MS-1819A         |
| MD 091399              | MS-1821A STD     |
| MD016441               | 81-75000         |
| MD083661               | V3841            |
| MD083662               | S3840            |
| MD103393               | 80 00428 1 0 000 |
| MD127840               | V3439            |
| MD127841               | S3438            |
| MD129423               | CB-1085A STD     |
| MD151382               | 50 007 599       |
| MD184383               | MS-1821A STD     |
| MD337560               | 50 007 599       |
| MD339767               |                  |
| MD377561               |                  |
| ME 011530              | MS-1807GP        |
| ME 012234              | PB-1807J         |
| ME 020328              | TW-1055K         |
| ME 999250              | CB-1807GP        |
| ME 999384              | MS-1807GP        |
| ME001041               | MS-1812GP        |
| ME002001               | CB-1812GP        |
| ME002019               |                  |
| ME011593               | SH-1807K         |
| ME011594               |                  |
| ME012234               | PB-1809J         |
| ME029225               | SH-1807K         |
| ME997202               | MS-1812GP        |
| ME999080               |                  |
| <b>NISSAN</b>          |                  |
| 11012 76200            | 88 603 110       |
| 11012 76201            |                  |
| 11012-762 00           |                  |
| 11012-762 01           |                  |
| 12030-02N00            | PB-1192J         |
| 12030-16 A 01          | PB-1173J         |
| 12030-L2000            | PB-1182J         |
| 12030-V0700            | PB-1189J         |
| 12030-Z5000            | PB-1180J         |
| 12111-02N01            | CB-1192GP        |
| 12111-02P00            | CB-1210A         |
| 12111-11M00            | CB-1174GP        |
| 12111-20910            | CB-1045GP        |
| 12111-40V10            | CB-1210A         |
| 12111-D0200            | CB-1173GP        |
| 12111-P 5100           | CB-1002GP        |
| 12111-V5211            | CB-1210A         |
| 12117-Z5500            | CB-2801GP        |
| 12207-01M00            | MS-1174GP        |

## COMPARISON LIST

| REF-No.       | ITEM No.     |
|---------------|--------------|
| <b>NISSAN</b> |              |
| 12207-05E00   | MS-1218GP    |
| 12207-23001   | MS-1043GP    |
| 12207-30P00   | MS-1211GP    |
| 12207-30P10   |              |
| 12207-30P20   |              |
| 12207-43G01   | MS-1190GP    |
| 12207-54T10   |              |
| 12207-61507   | MS-1058GP    |
| 12207-F6500   | MS-1211GP    |
| 12207-F6510   |              |
| 12207-J2000   | MS-1180GP    |
| 12207-J6510   |              |
| 12207-M7201   | MS-1087GP    |
| 12207-U6001   | MS-1183GP    |
| 12207-V1701   | MS-1182GP    |
| 12214-02P00   | MS-1211GP    |
| 12214-40V00   |              |
| 12214-40V10   |              |
| 12215-02P25   |              |
| 12215-G5525   | MS-1218GP    |
| 12230-02P00   | MS-1211GP    |
| 12230-40V00   |              |
| 12230-40V10   |              |
| 12231-02P25   |              |
| 12231-G5525   | MS-1218GP    |
| 12247-G5525   |              |
| 12261-02P00   | MS-1211GP    |
| 12261-40V00   |              |
| 12261-40V10   |              |
| 12261-54A00   | MS-1217A     |
| 12263-30P00   | MS-1211GP    |
| 12263-F6500   |              |
| 12270-F6500   |              |
| 12280-00QAD   | 78 859 608   |
| 12280-J2000   | TW-1122J     |
| 13002-71204   | SH-1003A     |
| 13002-B5000   | SH-1006B STD |
| 13201-6F900   | 537627       |
| 132016F900    |              |
| 13202-6F900   | 537628       |
| 132026F900    |              |
| 13212-D0110   | 81-70001     |
| 72172-533-0   | 7.21725.01.0 |
| 78200-065-0   |              |
| 78200-066-0   |              |
| <b>OPEL</b>   |              |
| 05506961      | 7.02242.32.0 |
| 05506974      | 7.02242.29.0 |
| 05506975      | 7.02242.32.0 |
| 0622754       | 77272600     |
| 0642008       | 81-4213      |
| 12 38 788     | 7.18222.01.0 |
| 12569240      |              |
| 13 34 025     | 50 005 059   |
| 13 34 065     |              |
| 13 34 098     |              |
| 16017460      | 7.18222.01.0 |
| 16137039      |              |
| 25061465      | 7.02242.29.0 |
| 25061468      | 7.02242.32.0 |
| 25061476      | 7.02242.29.0 |
| 25061477      | 7.02242.32.0 |
| 44 09 162     | 50 005 301   |
| 4400328       | 50 009 280   |
| 4403782       | 78859608     |
| 4709231       | 81-4222      |
| 6 06 523      | 89 048 190   |
| 6 18 046      | 87 410 600   |
| 6 18 320      | 87 410 620   |

| REF-No.     | ITEM No.     |
|-------------|--------------|
| <b>OPEL</b> |              |
| 6 18 745    | 87 410 600   |
| 6 18 746    |              |
| 6 18 770    | 87 410 610   |
| 6 18 776    | 87 410 620   |
| 6 18 777    | 87 410 610   |
| 6 18 778    | 87 410 620   |
| 6 22 712    | 87 993 600   |
| 6 22 730    | 87 409 600   |
| 6 22 743    | CB-1624A     |
| 6 22 744    |              |
| 6 22 745    |              |
| 6 22 791    | 87 409 620   |
| 6 22 941    | 87 409 600   |
| 6 22 943    | 87 409 610   |
| 6 22 967    |              |
| 6 36 000    | 50 006 249   |
| 6 40 051    | 50 006 457   |
| 6 40 059    |              |
| 6 40 579    | 50 006 406   |
| 6 40 582    |              |
| 6 40 587    |              |
| 6 40 588    |              |
| 6 40 766    | 50 006 487   |
| 6 40 768    |              |
| 6 41 002    | 29287        |
| 6 41 302    | 29296        |
| 6 41 353    | 29416        |
| 6 42 364    | KK-8H        |
| 6 42 651    | 29182        |
| 62 38 927   | 7.18222.01.0 |
| 8 15 004    | 7.21287.53.0 |
| 8 15 005    |              |
| 8 15 701    | 7.18222.01.0 |
| 8 16 025    | 7.02242.32.0 |
| 8 16 051    | 7.02242.29.0 |
| 8 16 055    | 7.02242.32.0 |
| 8 16 056    |              |
| 8 16 057    | 7.02242.29.0 |
| 8 16 061    |              |
| 8 16 064    | 7.02242.32.0 |
| 8 16 074    |              |
| 8 16 075    |              |
| 90009534    | 29182        |
| 90020443    | 7.21287.53.0 |
| 90076745    | 50 006 487   |
| 90093810    | 87 410 600   |
| 90093811    | 87 410 610   |
| 90093812    | 87 410 620   |
| 90106815    | KK-8H        |
| 90108087    | 89 044 190   |
| 90108088    | 89 045 190   |
| 90108089    | 89 048 190   |
| 90114837    | 87 393 600   |
| 90144227    | 50 005 059   |
| 90167397    | 7.21287.53.0 |
| 90169120    | 89 044 190   |
| 90169121    |              |
| 90169122    |              |
| 90169123    | 89 045 190   |
| 90169124    |              |
| 90169125    | 89 048 190   |
| 90169126    |              |
| 90169127    | 89 161 190   |
| 90169128    |              |
| 90169285    | 50 006 487   |
| 90169309    | 29182        |
| 90295202    | 50 006 249   |
| 90295215    | 50 006 457   |
| 90323514    | 50 006 406   |

## COMPARISON LIST

| REF-No.                | ITEM No.         |
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| <b>OPEL</b>            |                  |
| 90323519               | 29287            |
| 90323524               | 29296            |
| 90325660               | 50 005 059       |
| 90349239               |                  |
| 90499097               | 29416            |
| 90502282               | 50 006 406       |
| 90510859               | 77 272 600       |
| 9108328                | 50 009 280       |
| 9192793                | 50 005 059       |
| 93151803               | 7.02242.32.0     |
| 93151805               |                  |
| 93184596               | 87 410 600       |
| 93184597               | 87 410 610       |
| 93184599               | 87 410 600       |
| 93184600               | 87 410 610       |
| 93184601               | 87410620         |
| 93194080               | 81-4222          |
| 94381678               | CB-1624A STD     |
| 94381679               |                  |
| 94381680               |                  |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>PEUGEOT</b>         |                  |
| 0109 75                | 88 524 110       |
| 0110 67                | 92 791 960       |
| 0111 39                | 89 033 190       |
| 0111 84                | 92 791 960       |
| 0113 57                | 77 127 608       |
| 0113 91                | 77 131 608       |
| 0113 93                | 77 098 608       |
| 0113 F3                | 77 127 608       |
| 0113 F6                |                  |
| 0113 H2                | 77 098 608       |
| 0113 J4                |                  |
| 0114 08                | 92 791 960       |
| 0114 23                |                  |
| 0114 49                |                  |
| 0114 63                |                  |
| 0114 72                |                  |
| 0117 79                | 78863608         |
| 0220 16                | 81-5303          |
| 0220 17                | 81-5316          |
| 0220 55                | 81-5314          |
| 0220 59                | 81-5318          |
| 0220 63                | 81-5315          |
| 0220 64                | 81-5322          |
| 0220 65                | 81-5317          |
| 0220 65                | 81-5320          |
| 0220 72                | 81-5323          |
| 0220 75                | 81-5326          |
| 0220 76                |                  |
| 0221 13                | 81-1526          |
| 0221 17                | 81-5316          |
| 0603 79                | 50 009 280       |
| 0606 N7                | 77 088 608       |
| 0606 Q8                | 77 155 600       |
| 0623 61                | 93 625 600       |
| 0640 31                | 80 00038 1 1 000 |
| 0640 33                | 80 00041 1 0 000 |
| 0640 35                | 80 00223 1 0 000 |
| 0640 43                | 80 00037 1 0 000 |
| 0640 76                | 80 00223 1 0 000 |
| 0640 81                | 80 00037 1 0 000 |
| 0801 55                | 50 006 263       |
| 0801 C2                |                  |
| 0801 E8                | 50 006 220       |
| 0903 54                | 50 006 136       |
| 0948 36                | 536226           |

| <b>REF-No.</b>         | <b>ITEM No.</b> |
|------------------------|-----------------|
| <b>PEUGEOT</b>         |                 |
| 0948 58                | 537841          |
| 0948 59                | 537746          |
| 0948 74                | 537627          |
| 0948 91                | 539019          |
| 0948 A2                | 171120          |
| 0949 32                | 538930          |
| 0949 47                | 537747          |
| 0949 59                | 539003          |
| 0949 60                | 537747          |
| 0949 73                | 537450          |
| 0949 74                | 537747          |
| 0949 80                | 537628          |
| 0949 A0                | 171055          |
| 0950 05                | KK-8H           |
| 0950 12                | KK-7H           |
| 0950 14                | MK-8H           |
| 1001 32                | 50 005 814      |
| 1001 37                |                 |
| 1001 50                | 7.06595.13.0    |
| 1001 56                | 7.07919.11.0    |
| 1001 C9                | 7.06595.13.0    |
| 1201 48                | 50 005 320      |
| 1201 51                |                 |
| 1201 52                | 50 005 313      |
| 1201 60                | 50 005 320      |
| 1201 62                |                 |
| 1201 65                | 50 005 313      |
| 1201 67                |                 |
| 1201 91                |                 |
| 1201 A4                |                 |
| 1450 11                | 7.21747.50.0    |
| 1450 16                |                 |
| 1450 22                |                 |
| 1450 30                |                 |
| 1450 59                | 7.21287.53.0    |
| 1450 76                | 7.21747.50.0    |
| 1450 84                | 7.21760.50.0    |
| 1455 01                |                 |
| 1920 4S                | 7.18222.01.0    |
| 1920 FC                |                 |
| 4599 24                | 4.05292.50.0    |
| 5946 07                | 7.18222.01.0    |
| 5946 09                |                 |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0    |
| <b>RENAULT</b>         |                 |
| 00 03 102 891          | 81-5115         |
| 07 10 939 000          |                 |
| 07 10 942 500          | 81-5117         |
| 08 54 895 300          | MK-7H2          |
| 50 01 001 245          | RK-8            |
| 50 01 001 581          | 81-17114        |
| 60 01 008 001          | 7.21287.53.0    |
| 77 00 555 728          | 7.21744.50.0    |
| 77 00 564 872          | 89 060 110      |
| 77 00 565 728          | 7.21744.50.0    |
| 77 00 572 176          |                 |
| 77 00 641 236          |                 |
| 77 00 663 545          | 515319          |
| 77 00 666 045          | 7.21744.50.0    |
| 77 00 666 236          |                 |
| 77 00 687 710          | 7.21287.53.0    |
| 77 00 692 312          | 515319          |
| 77 00 696 117          | 517963          |
| 77 00 706 876          | 7.18222.01.0    |
| 77 00 716 248          | 50 006 459      |
| 77 00 722 393          | 7.21287.53.0    |
| 77 00 723 168          | 7.21776.50.0    |

## COMPARISON LIST

| REF-No.                | ITEM No.     |
|------------------------|--------------|
| <b>RENAULT</b>         |              |
| 77 00 725 145          | KK-7H        |
| 77 00 725 183          | 7.21744.50.0 |
| 77 00 726 305          | 7.21780.50.0 |
| 77 00 728 131          |              |
| 77 00 733 545          | 7.21776.50.0 |
| 77 00 734 250          | 7.21780.50.0 |
| 77 00 855 358          | 7.21287.53.0 |
| 77 00 859 570          | 50 005 865   |
| 77 00 862 076          | 50 006 275   |
| 77 00 864 218          | 50 005 865   |
| 77 00 864 220          |              |
| 77 01 030 863          | 171120       |
| 77 01 039 609          | 7.21744.50.0 |
| 77 01 046 398          | 50 009 280   |
| 77 01 348 415          | 87 845 608   |
| 77 01 348 419          | 77 085 608   |
| 77 01 348 420          | 77 085 618   |
| 77 01 349 569          | 77 089 608   |
| 77 01 349 570          | 77 090 608   |
| 77 01 349 572          | 77 089 618   |
| 77 01 349 573          | 77 090 618   |
| 77 01 460 147          | 536226       |
| 77 01 461 338          | 515319       |
| 77 01 462 678          | 171120       |
| 77 01 462 679          | 17032        |
| 77 01 462 809          | 50 005 301   |
| 77 01 462 814          | 517963       |
| 77 01 462 824          | 78 859 608   |
| 77 01 463 082          | 517981       |
| 77 01 463 111          | 50 005 301   |
| 77 01 463 397          |              |
| 77 01 463 603          | 171120       |
| 77 01 464 736          | 50 005 301   |
| 77 01 465 816          |              |
| 77 01 466 578          |              |
| 77 01 468 491          |              |
| 77 01 468 492          |              |
| 77 01 471 264          | 87 845 608   |
| 77 01 473 365          | 50 005 301   |
| 77 01 590 269          | 50 005 865   |
| 77 01 611 364          |              |
| 77 01 629 626          | 90 468 800   |
| 79 00 000 681          | 538930       |
| 89 33 000 153          | 7.18222.01.0 |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>SUZUKI</b>          |              |
| 12350-67JG0-0B0        | 78 859 608   |
| 12915-66G00            | 537747       |
| 12915-82000            | S3664        |
| 12915-86CA0            | 537747       |
| 1291582000             | S3664        |
| 16100-73001            | 7.07919.02.0 |
| 16100-73002            |              |
| 16100-73003            |              |
| 16100-73004            |              |
| 16100M73053            |              |
| 16100M73054            |              |
| 16100M73093            |              |
| 16100M73173            |              |
| 16100M73183            |              |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |
| <b>TALBOT</b>          |              |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0 |

| <b>REF-No.</b> | <b>ITEM No.</b> |
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| <b>TOYOTA</b>  |                 |
| 11011-35011    | TW-1133A        |
| 11011-35020    | TW-1405A        |
| 11011-38010    | TW-1133A        |
| 11011-46010    | TW-1063A        |
| 11011-46020    |                 |
| 11011-54010    | TW-1161A        |
| 11011-56010    | TW-1417A        |
| 11011-56020    |                 |
| 11011-64010    | TW-1408A        |
| 11011-76004    | TW-1133A        |
| 11011-76005    |                 |
| 11011-76006    | TW-1063A        |
| 11011-87701    | TW-2500A        |
| 11011-87702    | TW-2503A        |
| 11071-68020    | MS-1427A STD    |
| 11122-15020    | 81-4214         |
| 11122-54010    | 81-71002        |
| 11701-13010    | MS-1416A        |
| 11701-13011    |                 |
| 11701-35030    | MS-1405GP       |
| 11701-54040    | MS-1161A        |
| 11701-54060    | MS-1406A        |
| 11701-54061    |                 |
| 11701-56010    | MS-1428A        |
| 11701-64010    | MS-1408A        |
| 11701-64030    |                 |
| 11701-64050    | MS-1421A        |
| 11701-65010    | MS-1437GP       |
| 11701-71020    | MS-1407A        |
| 11701-76013    |                 |
| 11701-87703    | MS-2501A        |
| 11702-22010    | MS-1056GP       |
| 11702-22020    |                 |
| 11702-31011    | MS-1060A        |
| 11702-31020    |                 |
| 11702-38011    | MS-1405GP       |
| 11702-48011    | MS-1137GP       |
| 11702-48012    |                 |
| 11702-54010    | MS-1161A        |
| 11702-56010    | MS-1121A        |
| 11702-68020    | MS-1427A        |
| 11702-76006    |                 |
| 11702-76007    | MS-1137GP       |
| 11702-76008    |                 |
| 11702-76011    | MS-1427A        |
| 11702-87703    | MS-2501A        |
| 11802-13020    | SH-1056A        |
| 11802-22010    |                 |
| 11802-22011    |                 |
| 11802-31010    | SH-1060A        |
| 11802-54010    | SH-1161A        |
| 11802-54020    | SH-1431A        |
| 11802-56010    | SH-1401A        |
| 11802-56011    |                 |
| 11802-56030    | SH-1428A        |
| 11802-71010    | SH-1407A        |
| 11802-76001    | SH-1056A        |
| 11802-76011    | SH-1407A        |
| 13041-13040    | CB-1416A        |
| 13041-54012    | CB-1406A        |
| 13041-54040    | CB-1411A        |
| 13041-56010    | CB-1121A        |
| 13041-56040    | CB-1429A        |
| 13041-58010    | CB-1401A        |
| 13041-64030    | CB-1408A        |
| 13041-64031    |                 |
| 13041-64050    | CB-1421A        |
| 13041-65020    | CB-1437GP       |

## COMPARISON LIST

| REF-No.         | ITEM No.     |
|-----------------|--------------|
| <b>TOYOTA</b>   |              |
| 13041-68020     | CB-1403A     |
| 13041-68040     |              |
| 13041-68050     | CB-1427A     |
| 13041-71011     | CB-1407A     |
| 13041-71020     |              |
| 13041-71021     |              |
| 13041-76001     | CB-1416A     |
| 13041-76010     | CB-1403A     |
| 13041-76012     | CB-1137A     |
| 13041-76012     | CB-1403A     |
| 13041-76014     | CB-1407A     |
| 13041-76016     |              |
| 13041-76018     | CB-1421A     |
| 13041-76021     | CB-1407A     |
| 13041-87705     | CB-2501A     |
| 13202-13010     | CB-1056GP    |
| 13202-22010     |              |
| 13202-31010     | CB-1035A     |
| 13202-31020     |              |
| 13202-33010     | CB-1133GP    |
| 13202-33011     |              |
| 13202-44012     | CB-1046A     |
| 13202-47011     | CB-1403A     |
| 13202-54011     | CB-1161A     |
| 13202-54101     |              |
| 13202-56010     | CB-1121A     |
| 13202-58010     | CB-1401A     |
| 13202-76004     | CB-1403A     |
| 13266-21910     | PB-1063J     |
| 13281-68020     | CB-1137A STD |
| 13711-68010     | V3544        |
| 13715-68010     | S3545        |
| 13750-71020     | 50 007 661   |
| 15100-64020     | 7.06595.18.0 |
| 15100-64040     |              |
| 15100-64041     |              |
| 15100-64042     |              |
| 16100-59155     | 50 005 186   |
| 16100-59255     |              |
| 16100-59256     |              |
| 16100-59257     |              |
| 90999-13114     | PB-1406J     |
| 90999-70048     | PB-1063J     |
| 90999-70063     | PB-1056J     |
| 90999-73065     | PB-1428J     |
| 90999-73069     | PB-1063J     |
| 90999-73070     | PB-1056J     |
| 90999-73083     | PB-1063J     |
| 90999-73088     | PB-1401J     |
| 90999-73099     | PB-1417J     |
| 90999-73102     | PB-1421J     |
| 90999-73108     | PB-1427J     |
| 90999-73122     | PB-1417J     |
| <b>VAUXHALL</b> |              |
| 12 38 788       | 7.18222.01.0 |
| 12569240        |              |
| 16017460        |              |
| 16137039        |              |
| 5506974         | 7.02242.29.0 |
| 62 38 927       | 7.18222.01.0 |
| 8 15 701        |              |
| 90 169 309      | 29182        |
| 90 323 519      | 29287        |
| 90 323 524      | 29296        |
| 90 499 097      | 29416        |
| 90106325        | 81-4213      |



| <b>REF-No.</b>         | <b>ITEM No.</b>  |
|------------------------|------------------|
| <b>VAUXHALL</b>        |                  |
| 9111782                | 78 859 608       |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| <b>VOLKSWAGEN</b>      |                  |
| 021 101 402            | 81-3940          |
| 021 101 403 A          | 81-3941          |
| 021 101 416            | 81-3946          |
| 021 101 417 A          |                  |
| 021 101 417 A          | 81-3947          |
| 021 109 601            | 33014            |
| 021 198 541            | 87 975 600       |
| 022 101 111 M          | 92 803 601       |
| 022 101 111 N          |                  |
| 022 107 111 N          |                  |
| 022 109 309            | 50 007 625       |
| 022 109 612 D          | 33012            |
| 025 101 065 CX         | 50 003 397       |
| 025 101 355 C          | 50 003 097       |
| 025 105 431            | 87 313 690       |
| 025 109 601            | 39112            |
| 025 109 601C           |                  |
| 025 109 612 A          | 3911             |
| 025 198 151            | 80 00270 1 0 000 |
| 025 198 461 A          | 87 412 601       |
| 026 103 501 B          | 85 957 694       |
| 026 103 521 B          | 85 958 694       |
| 026 121 005 A          | 50 005 148       |
| 026 121 005 A          | 7.07152.46.0     |
| 026 121 005 C          | 50 005 148       |
| 026 121 005 C          | 7.07152.46.0     |
| 026 121 005 E          | 50 005 148       |
| 026 121 005 E          | 7.07152.46.0     |
| 026 121 005 G          | 50 005 148       |
| 026 121 005 G          | 7.07152.46.0     |
| 026 121 005 H          | 50 005 148       |
| 026 121 005 H          | 7.07152.46.0     |
| 026 121 010            | 50 005 151       |
| 026 121 010            | 7.07152.46.0     |
| 026 121 010 C          | 50 005 151       |
| 026 121 010 C          | 7.07152.46.0     |
| 026 121 010 CV         | 50 005 151       |
| 026 121 010 CV         | 7.07152.46.0     |
| 026 121 010 CX         | 50 005 151       |
| 026 121 010 CX         | 7.07152.46.0     |
| 026 121 010 F          | 50 005 151       |
| 026 121 010 F          | 7.07152.46.0     |
| 026 121 010 FV         | 50 005 151       |
| 026 121 010 FV         | 7.07152.46.0     |
| 026 121 010 FX         | 50 005 151       |
| 026 121 010 FX         | 7.07152.46.0     |
| 026 121 010 V          | 50 005 151       |
| 026 121 010 V          | 7.07152.46.0     |
| 026 121 010 X          | 50 005 151       |
| 026 121 010 X          | 7.07152.46.0     |
| 026 198 421            | 78 635 600       |
| 026105561B             | 87 581 600       |
| 028 198 151            | 80 00008 1 0 000 |
| 028 198 151 A          |                  |
| 028 198 151 B          |                  |
| 028 198 155            | 80 00008 1 0 050 |
| 029 198 075            | 92 803 960       |
| 029 198 077 X          |                  |
| 029 198 175            | 80 00270 1 0 000 |
| 030 105 707 G          | 87 701 610       |
| 030 107 065 A          | 93 896 600       |
| 030 107 065 D          |                  |

| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 030 109 601 B     | 33046            |
| 030 109 601 C     |                  |
| 030 109 601 D     |                  |
| 030 109 601 F     |                  |
| 030 109 611 A     | 39114            |
| 033 105 707       | 87 464 610       |
| 033 198 151       | 80 00008 1 0 000 |
| 033 198 155       | 80 00008 1 0 050 |
| 034 109 309       | 50 006 460       |
| 034 109 309 AC    |                  |
| 034 109 309 AD    |                  |
| 034 109 309 N     |                  |
| 034 198 491 A     | 77 233 602       |
| 035 198 421       | 78 639 600       |
| 036 107 065 A     | 93 896 600       |
| 036 109 611       | 331104           |
| 037 121 005 B     | 50 005 148       |
| 037 121 005 C     |                  |
| 037 121 005 C     | 7.07152.46.0     |
| 037 121 010       | 50 005 151       |
| 037 121 010       | 7.07152.46.0     |
| 037 121 010 A     | 50 005 151       |
| 037 121 010 A     | 7.07152.46.0     |
| 037 121 010 AX    | 50 005 151       |
| 037 121 010 AX    | 7.07152.46.0     |
| 037 121 010 B     |                  |
| 037 121 010 BX    |                  |
| 037 121 010 C     | 50 005 148       |
| 037 121 010 C     | 7.07152.46.0     |
| 037 121 010 CX    | 50 005 148       |
| 037 121 010 CX    | 7.07152.46.0     |
| 039 101 301 C     | 88 669 110       |
| 039 105 701       | 87 580 600       |
| 039 105 707       | 87 580 610       |
| 039 105 713       | 87 580 620       |
| 039 198 501       | 87 580 600       |
| 039 198 503       | 87 580 610       |
| 039 198 505       | 87580620         |
| 043 101 417 C     | 81-3956          |
| 043 109 611       | 33016            |
| 043 906 091       | 7.21287.53.0     |
| 046 198 501 A     | 87 453 600       |
| 046 905 291 A     | 7.05817.00.0     |
| 049 109 611 F     | 33025            |
| 052 198 151 F     | 80 00250 1 1 000 |
| 052 198 501       | 87 701 600       |
| 052 198 503       | 87 701 610       |
| 052 198 505       | 87 701 620       |
| 056 109 311 A     | 50 007 621       |
| 056 109 651       | RK-8             |
| 056 198 451 A     | 87 722 600       |
| 056 198 453 A     | 87 722 610       |
| 056 198 455 A     | 87 722 620       |
| 056 198 455 B     | 87 421 620       |
| 056 198 457 A     | 87 722 630       |
| 056 198 457 B     | 87 421 630       |
| 060 906 089       | 7.21440.51.0     |
| 068 103 101 D     | 90 732 960       |
| 068 103 101 E     | 93 260 600       |
| 068 103 265 CX    | 50 003 358       |
| 068 103 265 DX    |                  |
| 068 103 265EX     |                  |
| 068 107 065 AB    | 93 260 600       |
| 068 107 065 AH    |                  |
| 068 107 065 AJ    |                  |
| 068 107 065 AL    | 90 732 600       |
| 068 107 065 AP    |                  |
| 068 107 065 AT    |                  |

| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 068 107 065 BA    | 93 260 600       |
| 068 107 065 BC    |                  |
| 068 107 065 BD    | 90 732 600       |
| 068 107 065 BE    |                  |
| 068 107 065 C     |                  |
| 068 107 065 D     | 93 260 600       |
| 068 107 065 E     |                  |
| 068 107 065 F     |                  |
| 068 107 065 H     |                  |
| 068 107 065 N     | 90 732 600       |
| 068 107 071 AA    | 93 260 620       |
| 068 107 081 AA    | 90 732 610       |
| 068 107 081 AB    |                  |
| 068 107 081 AG    | 93 260 610       |
| 068 107 081 AP    | 90 732 610       |
| 068 107 081 BB    | 93 260 610       |
| 068 107 081 BD    | 90 732 610       |
| 068 107 081 C     |                  |
| 068 107 081 D     | 93 260 610       |
| 068 107 081 F     |                  |
| 068 107 081 J     | 90 732 610       |
| 068 107 081 K     | 93 260 610       |
| 068 107 081 T     | 90 732 610       |
| 068 107 091 AB    | 90 732 620       |
| 068 107 091 AJ    | 93 260 610       |
| 068 107 091 AJ    | 93 260 620       |
| 068 107 091 AP    | 90 732 620       |
| 068 107 091 AQ    | 93 260 620       |
| 068 107 091 B     | 90 732 620       |
| 068 107 091 BA    |                  |
| 068 107 091 BB    | 93 260 620       |
| 068 107 091 BD    | 90 732 620       |
| 068 107 091 BE    |                  |
| 068 107 091 C     |                  |
| 068 107 091 D     | 93 260 620       |
| 068 107 091 F     | 90 732 620       |
| 068 107 091 F     | 93 260 620       |
| 068 107 091 J     | 90 732 620       |
| 068 107 091 K     | 93 260 620       |
| 068 107 091 T     | 90 732 620       |
| 068 107 107 AC    | 90 732 610       |
| 068 107 109 AC    | 90 732 620       |
| 068 107 165 M     | 90 732 600       |
| 068 107 600       |                  |
| 068 109 601 C     | 33028            |
| 068 109 601 D     | 4906             |
| 068 109 611 L     | 331102           |
| 068 117 021 B     | 7.09269.27.0     |
| 068 121 005 A     | 50 005 148       |
| 068 121 005 A     | 7.07152.46.0     |
| 068 121 010 A     | 50 005 151       |
| 068 121 010 A     | 7.07152.46.0     |
| 068 121 010 AX    | 50 005 151       |
| 068 121 010 AX    | 7.07152.46.0     |
| 068 145 101 A     | 7.24808.50.0     |
| 068 145 101 AX    |                  |
| 068 145 101 B     |                  |
| 068 145 101 BX    |                  |
| 068 145 101 C     |                  |
| 068 145 101 CX    |                  |
| 068 145 101 D     |                  |
| 068 145 101 E     |                  |
| 068 145 101 EX    |                  |
| 068 145 101 G     |                  |
| 068 145 101 GX    |                  |
| 068 198 151       | 90 732 600       |
| 068 198 155 A     | 80 00006 1 1 050 |
| 068 198 491       | 87 722 600       |
| 068 198 493       | 77 152 610       |

## COMPARISON LIST

| REF-No.           | ITEM No.         |
|-------------------|------------------|
| <b>VOLKSWAGEN</b> |                  |
| 068 198 493       | 87 722 610       |
| 068 198 495       | 77 152 620       |
| 068 198 495       | 87 722 620       |
| 068 198 497       | 77 152 630       |
| 068 198 497       | 87 722 630       |
| 068 198 501       | 87 464 600       |
| 068 198 503       | 87 464 610       |
| 068 198 505       | 87 464 620       |
| 068 198 507       | 87 464 630       |
| 068107107E        | 93 260 600       |
| 069 103 101 A     | 90 732 960       |
| 069 105 431 A     | 87 342 690       |
| 069 105 431 A     | 87 344 690       |
| 069 107 065       | 93 260 600       |
| 069 107 065 A     | 90 732 600       |
| 069 107 065 B     |                  |
| 069 107 065 C     | 93 260 600       |
| 069 107 065 F     | 90 732 600       |
| 069 107 065 M     |                  |
| 069 107 065 P     |                  |
| 069 107 081       | 93 260 610       |
| 069 107 081 A     | 90 732 610       |
| 069 107 081 BA    |                  |
| 069 107 081 D     | 93 260 610       |
| 069 107 081 E     |                  |
| 069 107 081 M     | 90 732 610       |
| 069 107 081 P     |                  |
| 069 107 091       | 93 260 620       |
| 069 107 091 A     | 90 732 620       |
| 069 107 091 D     | 93 260 620       |
| 069 107 091 E     |                  |
| 069 107 091 M     | 90 732 620       |
| 069 107 091 P     |                  |
| 069 109 601 D     | 33044            |
| 069 109 601 F     | 39123            |
| 069 109 601 H     | 39143            |
| 070 198 169       | 80 00266 1 0 000 |
| 070 198 461       | 87 978 600       |
| 070 198 463       | 87 978 610       |
| 070 198 467       | 87 978 630       |
| 070 198 469       | 87 978 640       |
| 070 198 471       | 87 732 700       |
| 072 145 100 C     | 7.22300.69.0     |
| 073 109 601 D     | 33046            |
| 073 198 155       | 80 00006 1 1 050 |
| 074 109 309       | 50 006 460       |
| 074 109 611       | 33049            |
| 074 145 100 A     | 7.22300.69.0     |
| 075 107 065 A     | 90 732 600       |
| 075 107 065 F     |                  |
| 075 107 081 A     | 90 732 610       |
| 075 107 091 A     | 90 732 620       |
| 075 107 101 H     | 93 260 600       |
| 075 109 101 A     | 50 006 219       |
| 075 109 101 C     | 50 006 218       |
| 075 109 101 F     |                  |
| 076 145 100       | 7.22300.69.0     |
| 076 198 501       | 87 462 600       |
| 076 198 503       | 87 462 610       |
| 076 198 505       | 87 462 620       |
| 076 198 507       | 87 462 630       |
| 111 198 157 A     | 80 00263 1 0 000 |
| 111 198 257 B     | 80 00262 1 0 000 |
| 111 198 461       | 87 978 600       |
| 111 198 463       | 87 978 610       |
| 111 198 465       | 87 978 620       |
| 111 198 467       | 87 978 630       |
| 111 198 469       | 87 978 640       |

## COMPARISON LIST

| REF-No.                | ITEM No.         |
|------------------------|------------------|
| <b>VOLKSWAGEN</b>      |                  |
| 111 198 471            | 87 732 700       |
| 111 198 493            | 87 978 815       |
| 111 198 541            | 87996600         |
| 113 101 401            | 81-3907          |
| 113 101 403 A          | 81-3958          |
| 113 101 404            | 81-3908          |
| 113 101 415            | 81-3910          |
| 113 105 701            | 87 998 600       |
| 113 105 707            | 87 998 610       |
| 113 105 713            | 87 998 620       |
| 113 105 719            | 87 998 630       |
| 113 105 725            | 87 998 640       |
| 113 107 111            | 92 412 601       |
| 113 107 111 P          | 91 350 701       |
| 113 107 111 PB         |                  |
| 113 107 111 PG         |                  |
| 113 107 111 PR         |                  |
| 113 107 111 Q          |                  |
| 113 107 111 R          |                  |
| 113 107 111 RB         |                  |
| 113 107 111 RG         |                  |
| 113 107 111 RR         |                  |
| 113 109 651 A          | MK-8H            |
| 113 127 025 F          | 7.02242.43.0     |
| 113 127 025 G          |                  |
| 191 906 090            | 7.22042.51.0     |
| 191 906 091 E          |                  |
| 211 107 116 A          | 93 293 611       |
| 211 107 116 B          |                  |
| 251 906 091            | 7.21287.53.0     |
| 311 101 301 B          | 88 451 110       |
| 311 105 431 A          | 87 362 690       |
| 311 109 601            | 33009            |
| 311 109 612 A          | 33008            |
| 311 198 169 A          | 80 00267 1 0 000 |
| 311 198 173 A          | 80 00267 1 0 050 |
| 341 101 302            | 88 451 110       |
| FUEL PUMP<br>UNIVERSAL | 7.21440.51.0     |
| ZBA 198 453 A          | 87 722 610       |
| ZBA 198 455 A          | 87 722 620       |
| ZBA 198 457 A          | 87 722 630       |

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